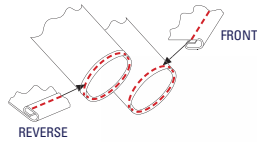
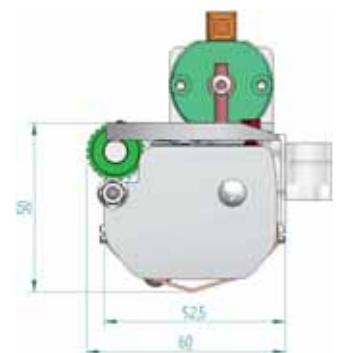
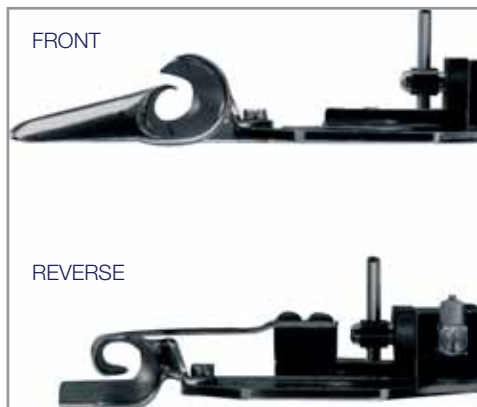


JEANS TECHNOLOGY
Vibemac Know-How

Step Sequence 25



Cylindrical arm machine, single needle, lock stitch or chain stitch both in one unit, it can work inside in or inside out simply changing the folder, thanks to the stepping motor there will be no more need of changing the gears to adjust the stitch length. Plus, large rotary hook, needle feed with special patented double roller (puller), for hemming the bottom of the trouser leg, or denim jackets, with any kind of fabric.



SMALLEST CYLINDER ARM IN THE MARKET

QUICK CHANGE ONLY 1 MINUTE JUST 1 PART

Technical Features

Vi.Be.Mac. is proud to present another achievement in its range of machines, entirely designed and manufactured in its own factory.

The 3022 BHE (C = chain / L = lock) represents the market's solution to trouser hemline problems: accurate, productive and characterised by the flexibility that has become the hallmark of all Vi.Be.Mac. products.

The design of the sewing head allows to convert the machine from lock stitch to chain stitch and viceversa, in case of changes of style, no need to purchase a new machine, but just purchasing some parts and couple of hours of work and you will be ready to start sewing your new style.

It is possible to work inside in or inside out, replacing the folder, whose width of the hem goes from 9 to 30 mm with a standard folder, up to 42 mm with an optional folder sold separately.

The stitch length setting is electronic thus easier, faster and adjustable in a matter of few seconds.

The puller system, a Vi.Be.Mac. invention, is composed by a lower roller feeder with an extremely powerful, patented upper puller, that easily handles the more delicate operations like crossovers or lap felling, especially with heavy fabrics.

Complete the picture a king size capacity rotating hook, with decreased loss of time due to the need to change the bobbin and the smallest cylinder arm in the market that permit to work easily even kids and ladies garments.

The machine is equipped with:

- >> From January 2011 the model 3022BHE-C is equipped with safety chain condensed stitch;
 - >> FLEXIBLE: this unique unit makes it possible to change from light to heavy fabrics without any alteration to mechanical components or electronic adjustments;
 - >> a thread-cutting system handled by the XCG MFT2005 panel;
 - >> a lower roller feeder with an extremely powerful, patented upper puller, that easily handles the more delicate operations like crossovers or lap felling, especially with heavy fabrics;
 - >> special innovative hemming device that can sew the hem on the front. Reverse side stitching device can be purchased separately;
 - >> with the standard guide, the width of the hem ranges from 9 mm to 30 mm;
 - >> the pneumatic system for the toggle-joint opening of the guide can be selected by the operator in two different modes: manual or automatic, with the foot lifting at the same time;
 - >> pneumatic foot lift;
 - >> lubrication system;
 - >> kingsize rotating hook, to reduce the number of spool changes during the work shift and therefore increase the production;
 - >> independent electrical spool winding;
 - >> extra small cylinder for kid and women sizes;
 - >> quick change of stitch length: less than one minute;
- The type of motor installed is the MITSUBISHI XLG 55420Y complete of XCGMFT2005 control panel programme to control the quantity of thread in the bobbin, and with a XC E500Y console (optional).

Technical Specifications

Max Sewing Speed: 4000 rpm BHE C / 3500 rpm BHE L

Standard Stitch Length: from 0,9 to 9 mm

Hem Width: from 9 to 42 mm

Sewing Machine Motor: XCG 55420Y

Power Requirement: 220 V Single-Phase 50/60 Hz

Sewing Head: Vi.Be.Mac.

Control Box: XCG MFY 2005

Gross Weight: 125 kg
**Fumigated Recycled
Packing Dimension**

