

2-Needle, 4-thread Overlock Sewing Machine

MO-114DN/MO-104DN

MO-214D/MO-204D

MO-1200N QVP

PARTS LIST

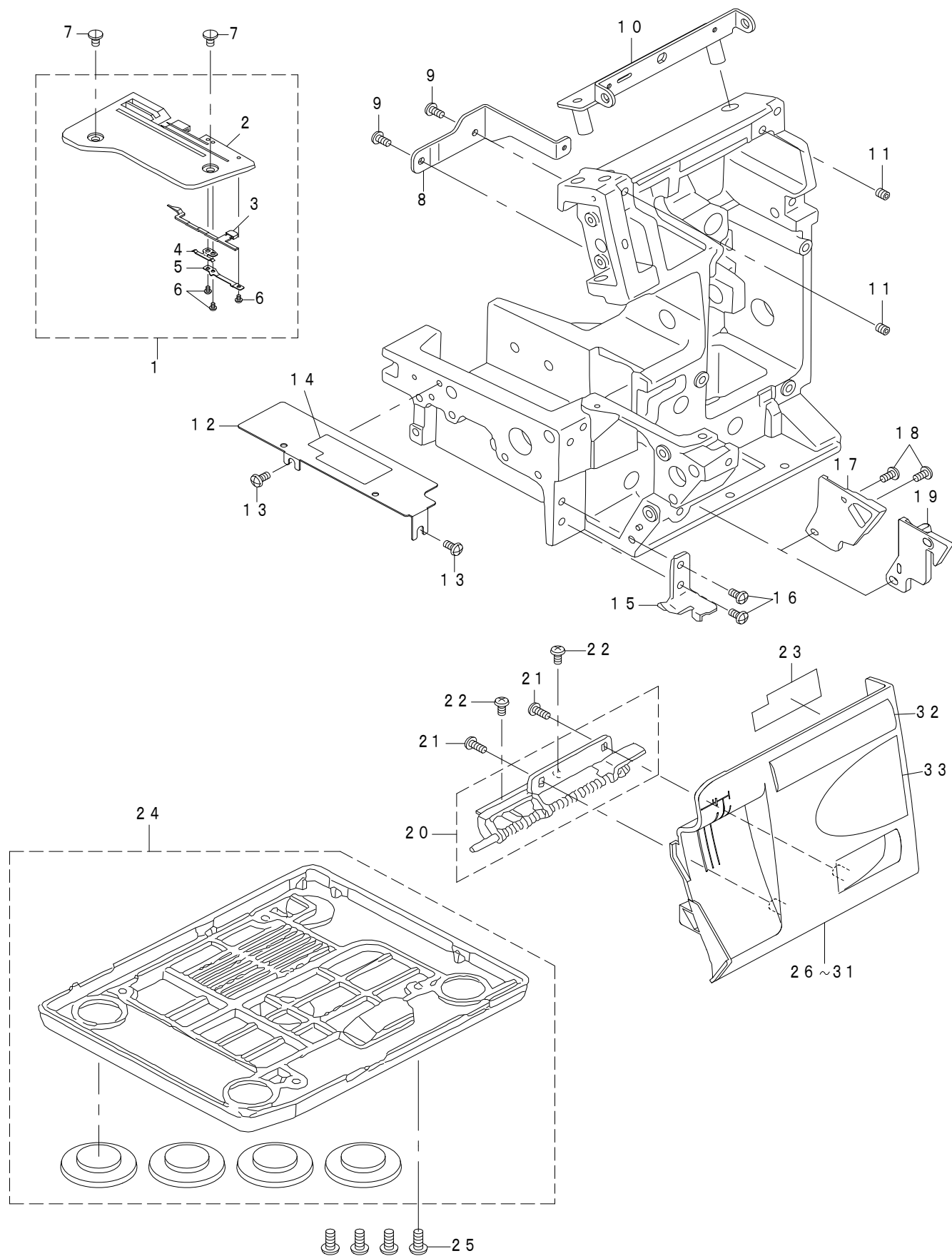
HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to “#01” and “#02” refer to the “Note” given at the bottom of the respective pages.
- 2.Codes on the “Qty” column
 - Each numeral indicates the number of parts required.
 - “0.1” and “2.5” indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

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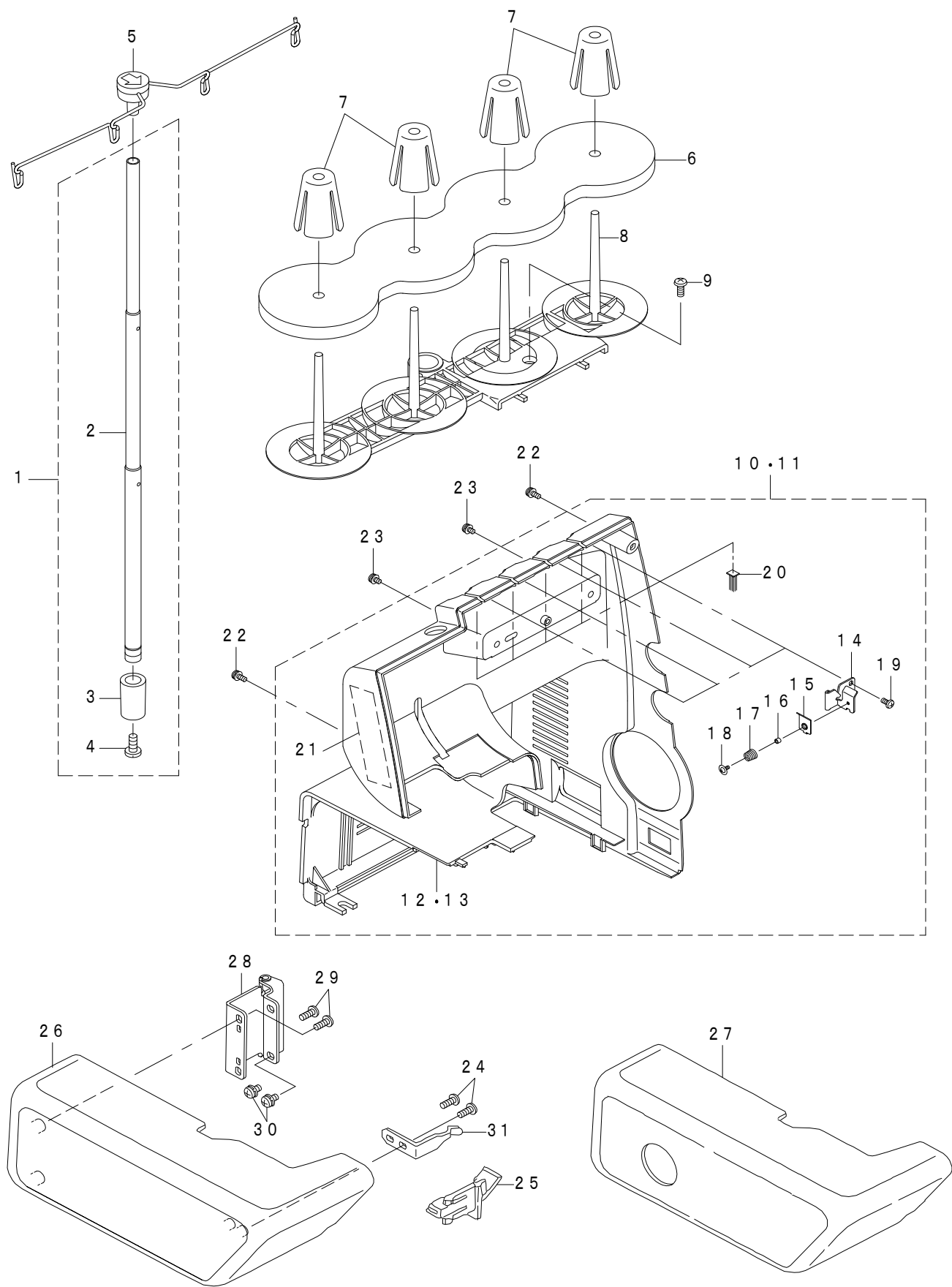
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1. COVER COMPONENTS (1)



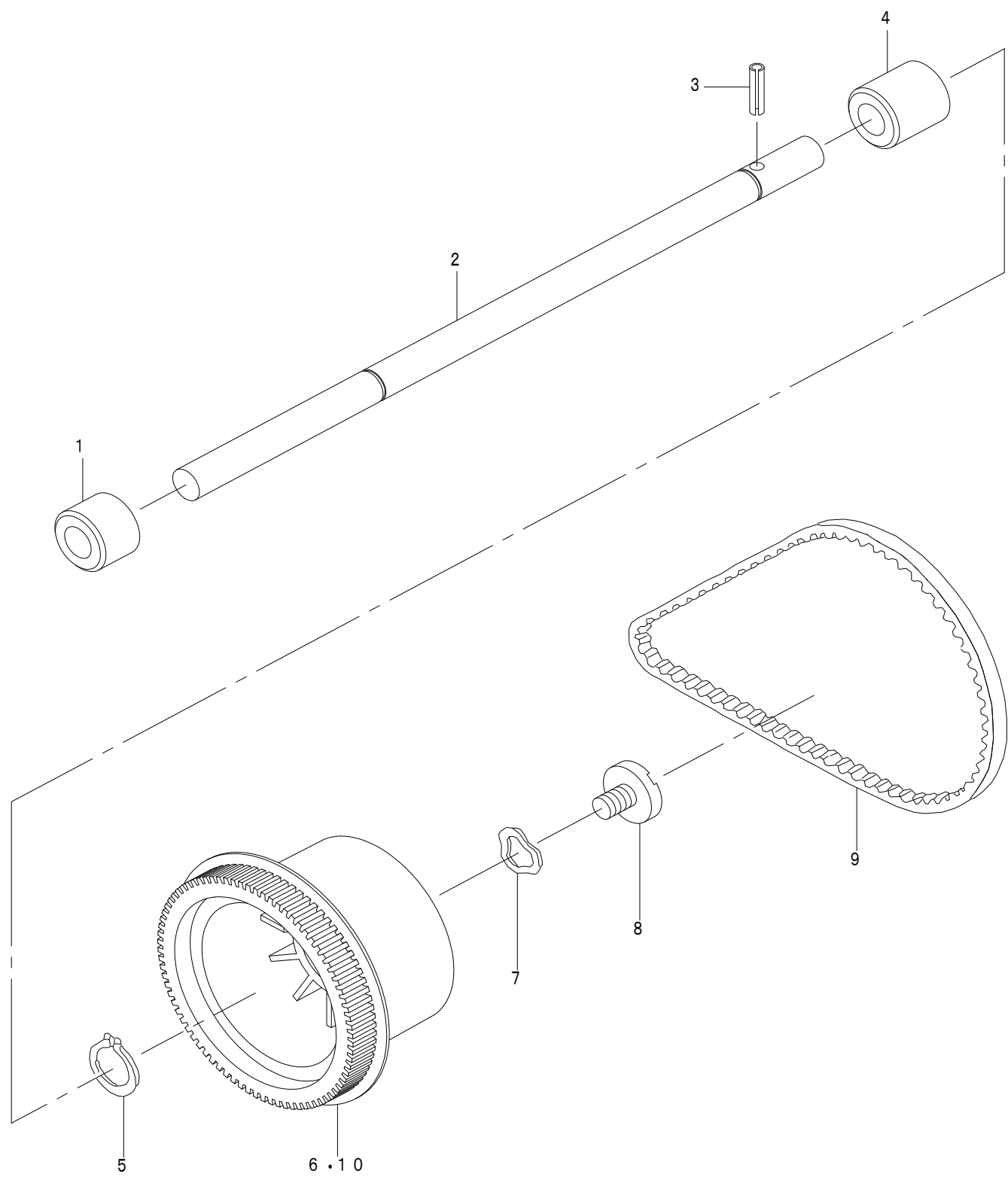
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1115-110-0B0-A	THROAT PLATE (MAS.ASM.)	1
2		A1115-110-0A0	THROAT PLATE (ASM.)	(1)
3		A1136-314-DA0-A	THROAT PLATE THREAD SLIP	(1)
4		A1131-203-000	SPRING	(1)
5		A1132-334-000	THRESL SLIP GUIDE	(1)
6		SM-4020351-SC	SCREW	(3)
7		A1138-335-000	THROAT PLATE SETSCREW	2
8		A1145-800-000	FRONT COVER FIXING PLATE	1
9		SM-5040855-SN	SCREW	2
10		A1140-800-0A0	REAR COVER FIXING PLATE	1
11		SM-8050602-TP	SCREW M5 L=6	2
12		A1135-535-000	OP COVER	1
13		SM-5040855-SN	SCREW	2
14		A9196-524-000	CAUTION LABEL	1
15		A1164-535-000	CLOTH PLATE PRESSER PLATE (G)	1
16		SM-5040855-SN	SCREW	2
17	#01	A1156-654-000-A	LOOPER COVER GUIDE	1
18		SM-4040855-SN	SCREW M4 L=8	2
19	#02	A1156-644-000	LOOPER COVER GUIDE	1
20		A1153-800-0A0	LOOPER COVER HINGE ASM.	1
21		ST-5041051-SN	SCREW	2
22		SM-5040855-SN	SCREW	2
23		A9196-524-000	CAUTION LABEL	1
24		A1102-113-0A0	BASE PLATE ASM.	1
25		SM-5051255-SN	SCREW	4
26	#03	A1151-800-000	LOOPER COVER MATERIAL	1
27	#04	402-14122	LOOPER_COVER_MO214D	1
28	#05	402-14124	LOOPER_COVER_MO204D	1
29	#06	A1151-14D-A00	LOOPER_COVER	1
30	#07	401-66098	LOOPER_COVER_MO104D_PRINTING	1
31	#08	401-97639	LOOPER_COVER_MO1200QVP	1
32	#03	402-14160	EMBLEM_MO114DN	1
33	#08	401-97641	EMBLEM_LABEL_MO1200QVP	1
		NOTE	#01....FOR MO-114DN/214D/1200N QVP #02....FOR MO-104DN/204D #03....FOR MO-114DN(FOR DOMESTIC) #04....FOR MO-214D #05....FOR MO-204D #06....FOR MO-114DN(FOR OVERSEAS) #07....FOR MO-104DN #08....FOR MO-1200N QVP	

2. COVER COMPONENTS (2)



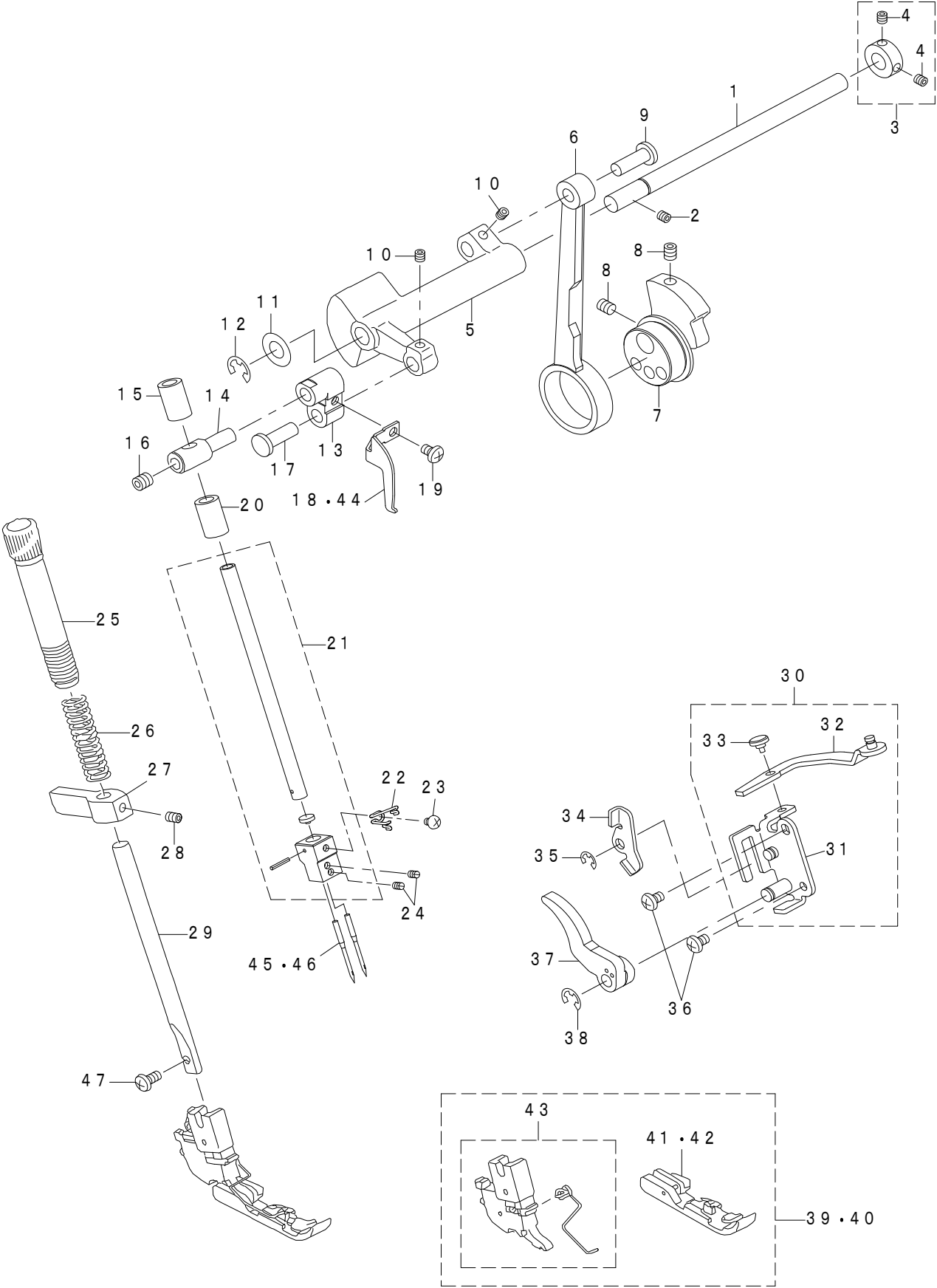
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1120-776-0A0-B	SUPPORTING ROD ASM.	1
2		400-82787	THREAD_GUIDE_POST_L	(1)
3		A1129-776-000-B	SUPPORTING ROD SETTING BASE	(1)
4		SM-5051255-SN	SCREW	(1)
5		A1121-110-0A0	SPOOL HOLDER THR.GUIDE ASM.	1
6		A1121-776-000	FOAM PAD	1
7		A1120-202-000	SPOOL RETAINER	4
8		A1118-776-000-B	SPOOL HOLDER	1
9		ST-5041051-SN	SCREW	1
10	#01	A1106-14D-0A0	REAR COVER ASM.	1
11	#02	401-67421	REAR_COVER_ASM.	1
12	#01	A1106-14D-000	REAR COVER	(1)
13	#02	401-67418	REAR_COVER_104D	(1)
14		A3303-800-000	1ST THR.GUIDE INSTALLING BASE	(4)
15		A3171-800-000	1ST THR.GUIDE DISK	(4)
16		A3176-776-000	1ST THR.GUIDE COLLAR	(4)
17		401-43792	1ST_THREAD_GUIDE_SPRING	(4)
18		A3107-776-000-A	1ST THR.GUIDE DISK SCREW	(4)
19		ST-5030651-SN	TAPPING SCREW D=3 L=6	(4)
20		A3185-113-000	THREAD TENSION PILE	(4)
21		A6018-800-000	LAMP SHIELDING SEAL	(1)
22		SL-5030831-SF	SCREW M3 L=8	2
23		SL-5030631-SF	SCREW M3 L=6	2
24		ST-5041051-SN	SCREW	2
25		A1104-644-A00-A	CLOTH PLATE COVER	1
26	#01	A1104-644-000-B	CLOTH PLATE	1
27	#02	A1104-64D-000-B	CLOTH PLATE	1
28		A1161-535-0A0	CLOTH PLATE HINGE ASM.	1
29		ST-5041051-SN	SCREW	2
30		SL-4040855-SN	SCREW M4 L=8	2
31		A1160-634-000	CLOTH PLATE OPENING SPRING	1
		NOTE	#01....FOR MO-114DN/214D/1200N QVP #02....FOR MO-104DN/204D	

3. MAIN SHAFT COMPONENTS



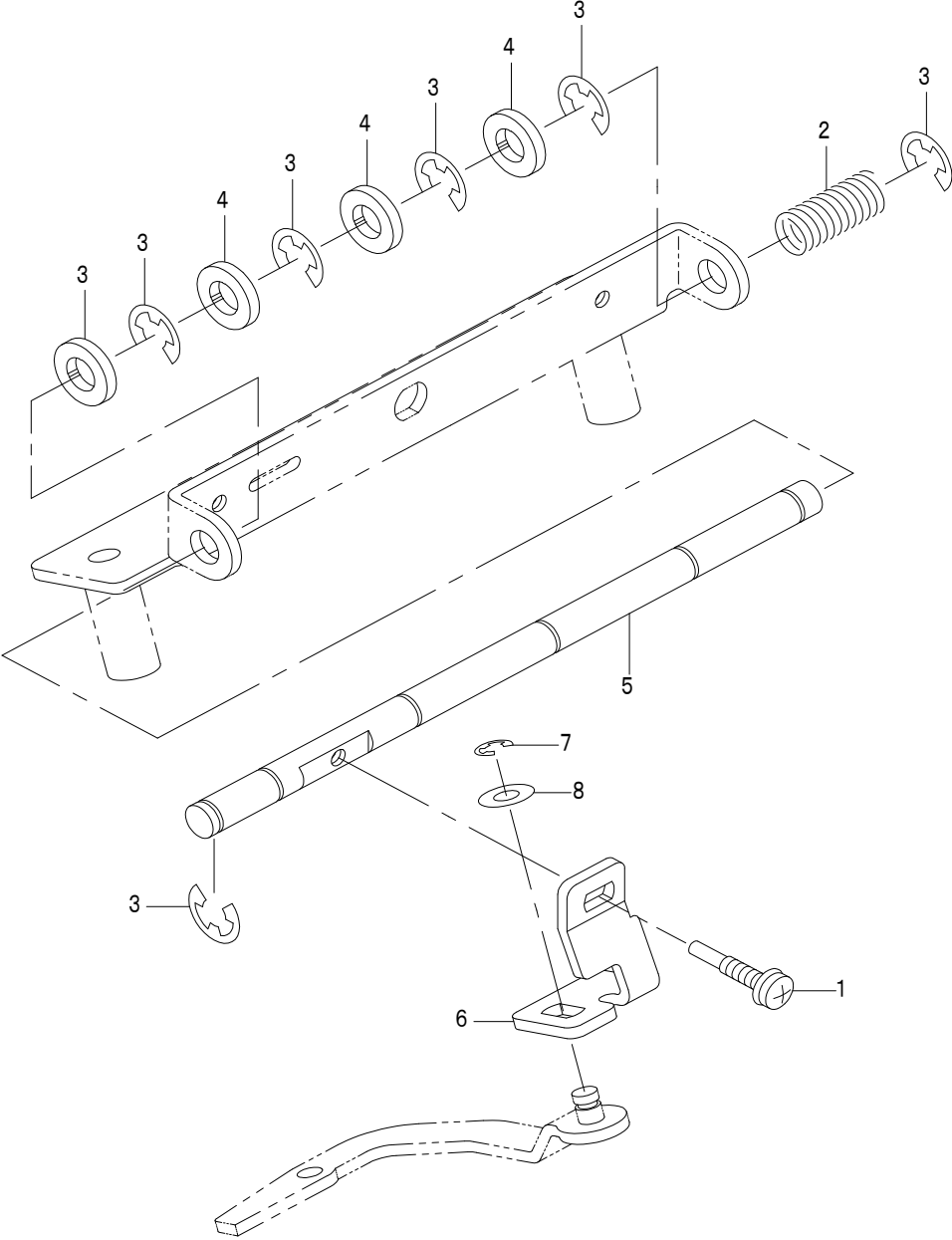
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1206-335-000	MAIN SHAFT BUSHING FRONT	1
2		400-71772	MAIN SHAFT	1
3		PS-0400222-KP	SPRING PIN	1
4		A1206-202-000	MAIN SHAFT BUSHING	1
5		A1206-102-000	C RING	1
6	#01	A1202-113-000	HAND WHEEL	1
7		A1206-535-000	HANDWHEEL WASHER	1
8		A1230-500-000-A	HANDWHEEL SETSCREW	1
9		A1205-634-000	TIMING BELT	1
10	#02	401-97629	HANDWHEEL_QVP	1
		NOTE	#01....FOR MO-114DN/104DN	
			#02....FOR MO-214D/204D/1200N QVP	

4. PRESSER FOOT COMPONENTS (1) & NEEDLE BAR COMPONENTS



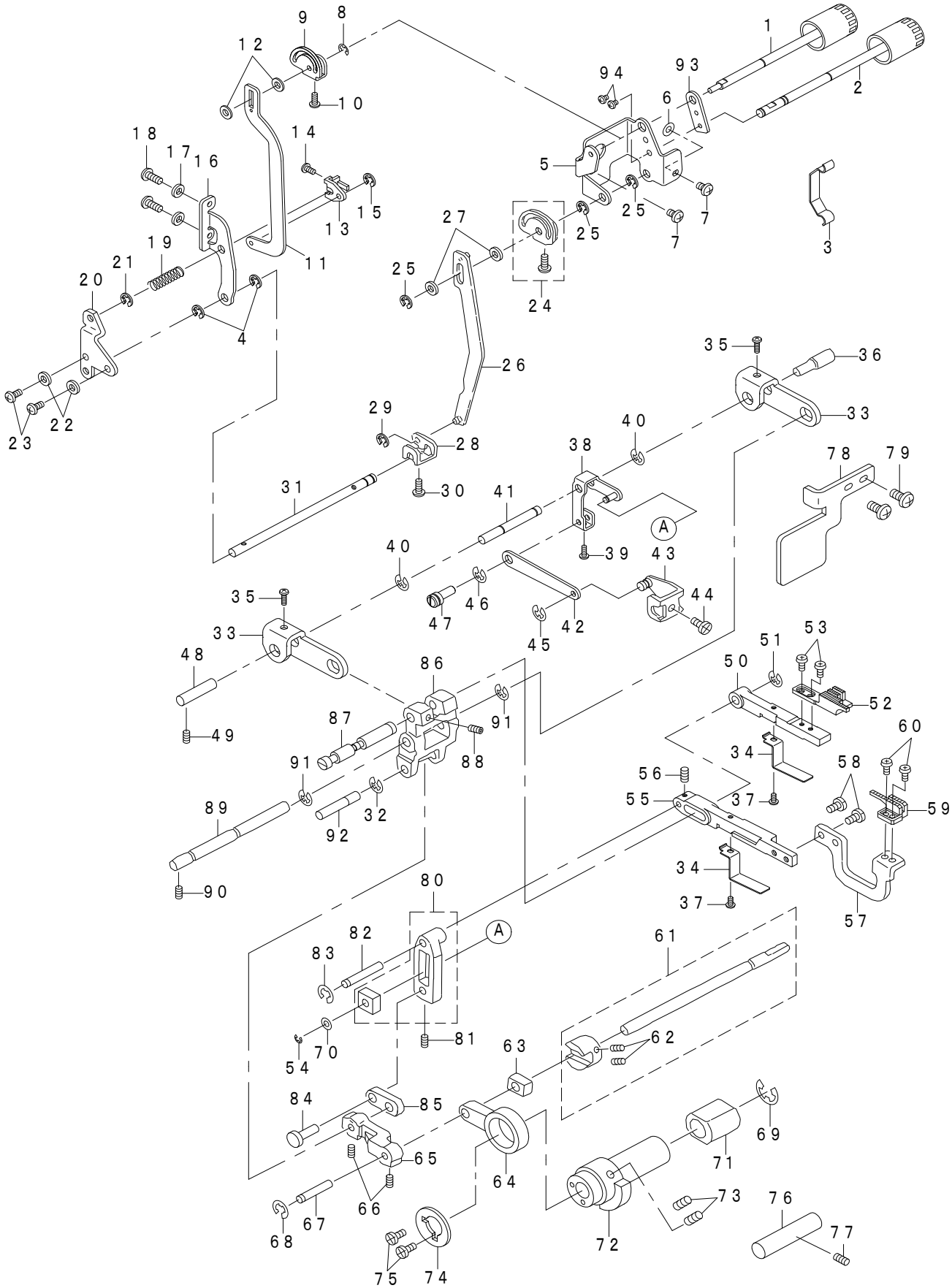
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1404-535-000	NEEDLE BAR DRIVING SHAFT	1
2		SM-8040402-TP	SCREW M4X0.7 L=4	1
3		A1414-502-0A0	THRUST COLLAR ASM.	1
4		SM-8040402-TP	SCREW M4X0.7 L=4	(2)
5		A1402-535-000	NEEDLE BAR CRANK	1
6		A1403-335-000-A	NEEDLE BAR CRANK ROD	1
7		A1401-535-000-A	NEEDLE BAR DRIVING CAM	1
8		SM-8050612-TP	SCREW M5X6	2
9		A1403-102-000	CONNECTING PIN	1
10		SM-8040402-TP	SCREW M4X0.7 L=4	2
11		WP-0820516-SP	WASHER 11.6X8.2X0.6	1
12		RE-0600000-K0	E-RING 6	1
13		A1412-535-000	NEEDLE BAR LINK	1
14		A1411-335-000	CLOTH PLATE FIXING SPRING	1
15		A1407-102-000	NEEDLE BAR BUSHING LOWER	1
16		SM-8060602-TP	SCREW M6X6	1
17		A1403-102-000	CONNECTING PIN	1
18	#02	A1412-534-000	NEEDLE THREAD TAKE-UP	1
19		SM-4040655-SN	SCREW M4X0.7 L=6	1
20		A1407-102-000	NEEDLE BAR BUSHING LOWER	1
21		A1406-534-0A0	NEEDLE BAR ASM.	1
22		A1409-534-000	NEEDLE BAR GUIDE	1
23		SM-4030455-SN	PRESSER FOOT ASM	1
24		A1416-777-000	NEEDLE SCREW	2
25		A1503-634-000	PRESSER FOOT ADJUSTING SCREW	1
26		A1501-535-000	PRESSER SPRING	1
27		A1502-535-000	PRESSER BAR GUIDE BRACKET	1
28		SM-8050402-TP	SCREW	1
29		A1507-535-000	PRESSER BAR	1
30		A1504-9DC-0B0	HANDLIFTING LEVER INSTLLING BASE ASM.	1
31		A1504-9DC-0A0-A	LIFTING LEVER SET PLATE ASM.	(1)
32		A1573-9DC-0A0	THR.TENS.RELEASE LINK ASM.	(1)
33		A1569-9DC-000	THR.TENS.RELEASE LINK PIN	(1)
34		A1572-9DC-000	THR.TENS.RELEASE DRIVING ARM	1
35		RE-0400000-K0	E-RING 4	1
36		SM-4040655-SN	SCREW M4X0.7 L=6	2
37		A1506-9DC-000-A	LIFTING LEVER	1
38		RE-0500000-K0	E-RING	1
39	#02	A1501-800-0C0-A	PRESSER FOOT MAS.ASM.	1
40	#01	A1501-14D-0C0-A	PRESSER FOOT MAS.ASM.	1
41	#02	A1501-800-0A0	PRESSER FOOT ASM.	(1)
42	#01	A1501-110-0B0	PRESSER FOOT(ASM.)	(1)
43		A1514-800-0B0-A	PRESSER FOOT SHANK ASM.	(1)
44	#01	A1412-324-000	NEEDLE THREAD TAKE-UP	1
45	#02	MC-2215008-00	NEEDLE(130/705H 15X1H)#80	2
46	#01	MHA-100B1100	NEEDLE HAX1 #11	2
47		SM-5040855-SN	SCREW	1
		NOTE	#01.....FOR DOMESTIC #02.....FOR OVERSEAS	

5. PRESSER FOOT COMPONENTS (2)



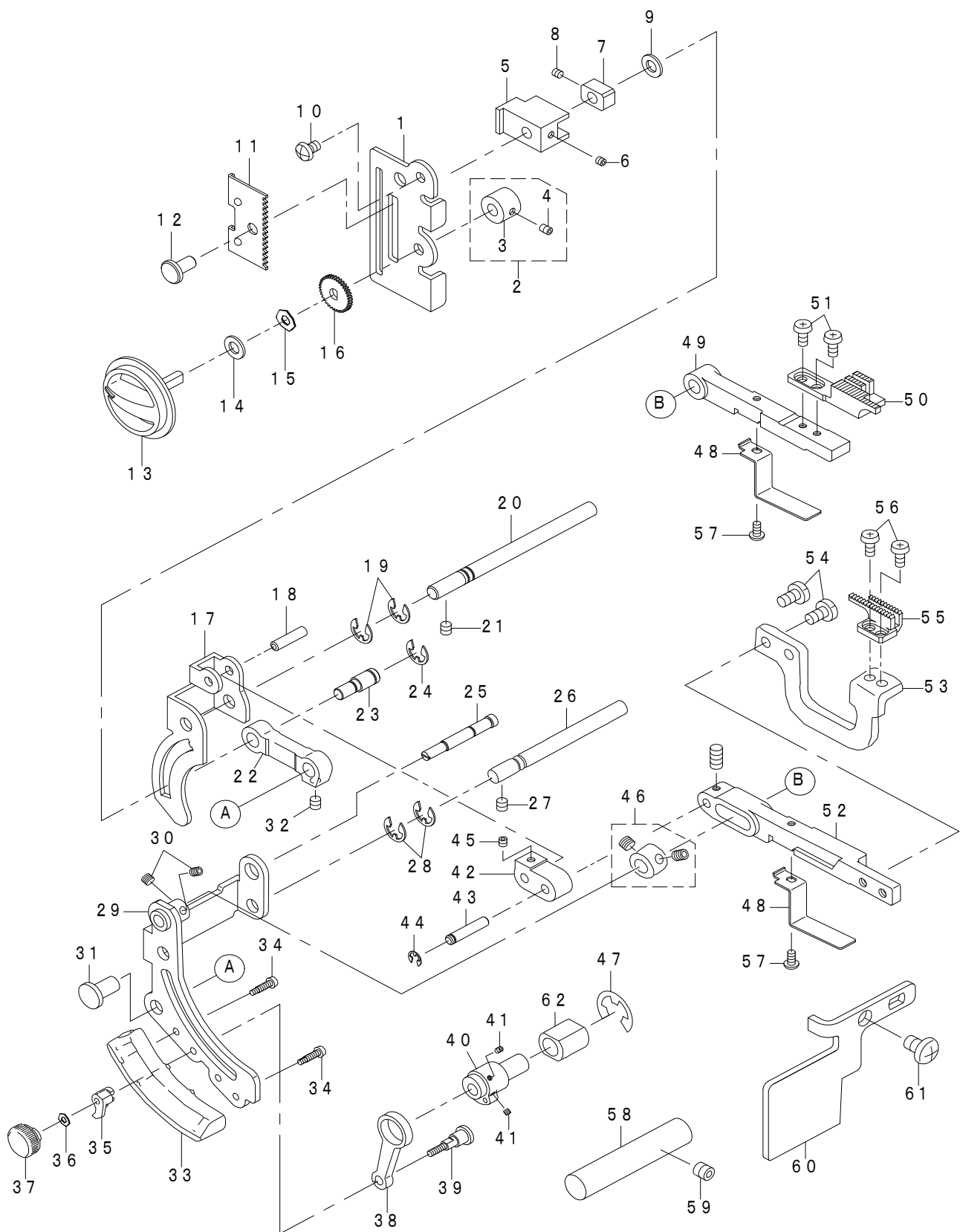
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1208-700-000	SCREW R	1
2		A1574-110-000	SPRING	1
3		RE-0500000-K0	E-RING	6
4		A1577-110-000	WASHER	4
5		A1573-800-000	SHAFT	1
6		A1574-800-000	ADJUSTMENT ARM	1
7		RE-0300000-K0	E-RING 3	1
8		A1577-110-000	WASHER	1

6. FEED MECHANISM COMPONENTS (FOR MO-114DN,214D,1200N QVP)



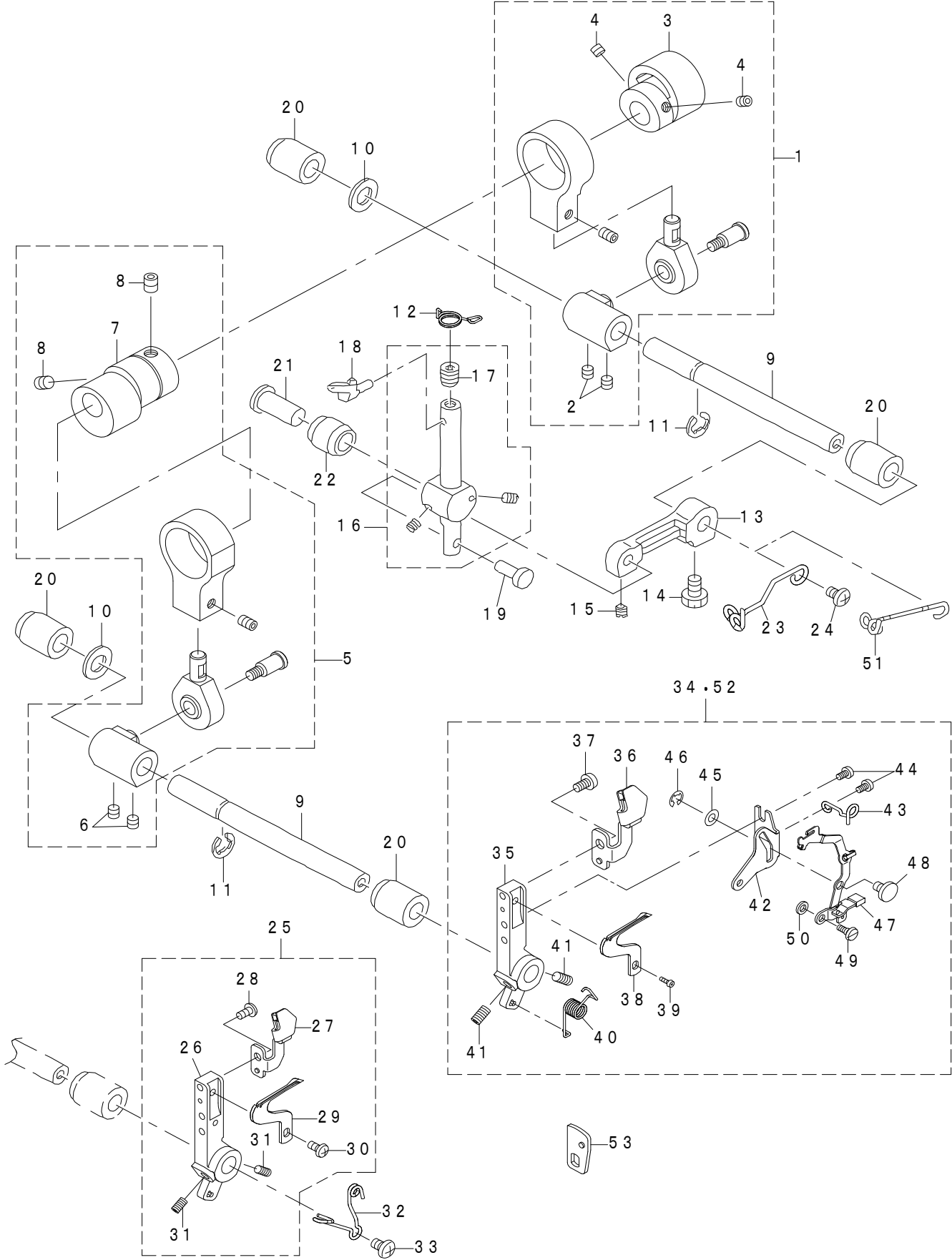
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1601-800-000	STITCH LENGHT ADJUSTNG KNOB	1
2		A1602-800-000	DIF.FEED ADJUSTING KNOB	1
3		A1611-655-000	KNOB HOLDING PLATE	1
4		RE-0500000-K0	E-RING	2
5		A1610-655-000	FEED KNOB SUPPORT PLATE	1
6		WP-0410516-RZ	WASHER	1
7		SM-4040655-SN	SCREW M4X0.7 L=6	2
8		RE-0400000-K0	E-RING 4	1
9		A1613-655-000	MAIN FEED ADJUSTING CAM	1
10		SM-5030855-SN	SCREW	1
11		A1619-655-0A0	MAIN FEED ADJUSTING LINK (A)	1
12		WP-0410516-RZ	MAIN FEED ADJUSTING CAM WASHER	2
13		A1630-534-D00	MAIN FEED ADJUSTING ARM	1
14		SM-5030655-SN	SCREW M3X0.5 L=6	1
15		RE-0300000-K0	E-RING 3	1
16		A1634-655-000-A	FEED ADJ.SHAFT SUPPORT PLATE	1
17		WP-0430801-SC	WASHER M4	2
18		SM-5041055-SN	SCREW M4X10	2
19		A1633-534-D00	SPRING	1
20		A1635-534-D00	BEARING	1
21		RE-0500000-K0	E-RING	1
22		WP-0450816-SC	WASHER	2
23		SM-5041055-SN	SCREW M4X10	2
24		A1615-534-DA0	DIF.FEED ADJ.CAM ASM.	1
25		RE-0400000-K0	E-RING 4	3
26		A1620-534-DA0	DIF.FEED ADJUSTING LINK	1
27		WP-0620516-RZ	WASHER 6.2X9.5X0.5	2
28		A1655-534-D00	DIF.FEED.ADJ.ARM	1
29		RE-0300000-K0	E-RING 3	1
30		SM-5030655-SN	SCREW M3X0.5 L=6	1
31		A1662-655-000-A	SHAFT	1
32		RE-0400000-K0	E-RING 4	1
33		A1660-534-D00-A	DIF.FEED SHAFT HOLDER	1
34		A1616-030-Z00	SPRING	2
35		SM-5031001-SE	SCREW M3 L=10	2
36		A1664-534-D00	SHAFT	1
37		SM-4030655-SP	SCREW	2
38		A1661-800-0A0	SUB FEED ADJUSTING ARM (A)ASM.	1
39		SM-5030855-SN	SCREW	1
40		RE-0500000-K0	E-RING	2
41		A1660-800-000	SUB FEED ADJ.ARM SHAFT	1
42		A1653-776-000	DIF.FEED ADJUSTING LINK A	1
43		A1657-534-DA0	SUB FEED ADJ.ARM SHAFT B ASM.	1
44		SM-5030655-SN	SCREW M3X0.5 L=6	1
45		RE-0300000-K0	E-RING 3	1
46		RE-0500000-K0	E-RING	1
47		A1654-776-000-A	ECCENTRIC PIN	1
48		A1663-534-D00	DIF.FEED SHAFT (A)	1
49		SM-8040402-TP	SCREW M4X0.7 L=4	1
50		A1625-800-000	FEED BASE	1
51		RE-0500000-K0	E-RING	1
52		A1627-634-D00	MAIN FEED DOG	1
53		SM-4030655-SP	SCREW	2
54		RE-0300000-K0	E-RING 3	1
55		A1639-800-000	SUB FEED BASE	1
56		SM-8030302-TP	SCREW M3X0.5 L=3	1
57		A1648-535-000	DIF.FEED DOG SETTING BASE T	1
58		SM-9040700-SP	HEXAGONAL BOLT	2
59		A1648-800-000	SUB FEED DOG	1
60		SM-4030655-SP	SCREW	2
61		A1637-534-DA0	FEED REGULATOR (ASM.)	1
62		SM-8030402-TP	SCREW M3X0.5 L=4	(2)
63		A1638-776-000	MAIN FEED SLIDE BLOCK	1
64		A1616-534-D00	MAIN FEED ROD	1
65		A1640-534-D00	MAIN FEED LINK	1
66		SM-8030402-TP	SCREW M3X0.5 L=4	2
67		A1639-534-D00	SHAFT	1
68		RE-0400000-K0	E-RING 4	1
69		RE-0900000-K0	E-RING 9	1
70		WP-0430801-SC	WASHER M4	1
71		A1630-535-000	VERTICAL FEED ADS.	1
72		A1617-534-D00-A	MAIN FEED CAM	1
73		SM-8040602-TP	SCREW M4X0.7 L=6	2
74		A1618-534-D00	THRUST PLATE	1
75		A1618-534-D0A	SCREW	2
76		A1612-535-000	FEED BASE GUIDE ROD	1
77		SM-8040402-TP	SCREW M4X0.7 L=4	1
78		A1613-535-000	FEED BASE GUIDE	1
79		SM-4040655-SN	SCREW M4X0.7 L=6	2
80		A1651-534-DA0	DIF.FEED ARM ASM.	1
81		SM-8030402-TP	SCREW M3X0.5 L=4	1
82		A1665-534-D00	SHAFT	1
83		RE-0300000-K0	E-RING 3	1
84		A2529-335-000	UPPER LOOPER ARM PIN	1
85		A1650-534-D00	DIF FEED LINK	1
86		A1645-534-D00	MAIN FEED ARM	1
87		A1646-534-D00	BASE SUPPORTING SHAFT	1
88		SM-8040402-TP	SCREW M4X0.7 L=4	1
89		A1647-534-D00	MAIN FEED SHAFT	1
90		SM-8040402-TP	SCREW M4X0.7 L=4	1
91		RE-0500000-K0	E-RING	1
92		A1641-534-D00	SHAFT	1
93		401-72181	KNOB_ADJUSTING_PLATE	1
94		SM-5030455-SF	SCREW M3 L=4	2

7. FEED MECHANISM COMPONENTS (FOR MO-104D)



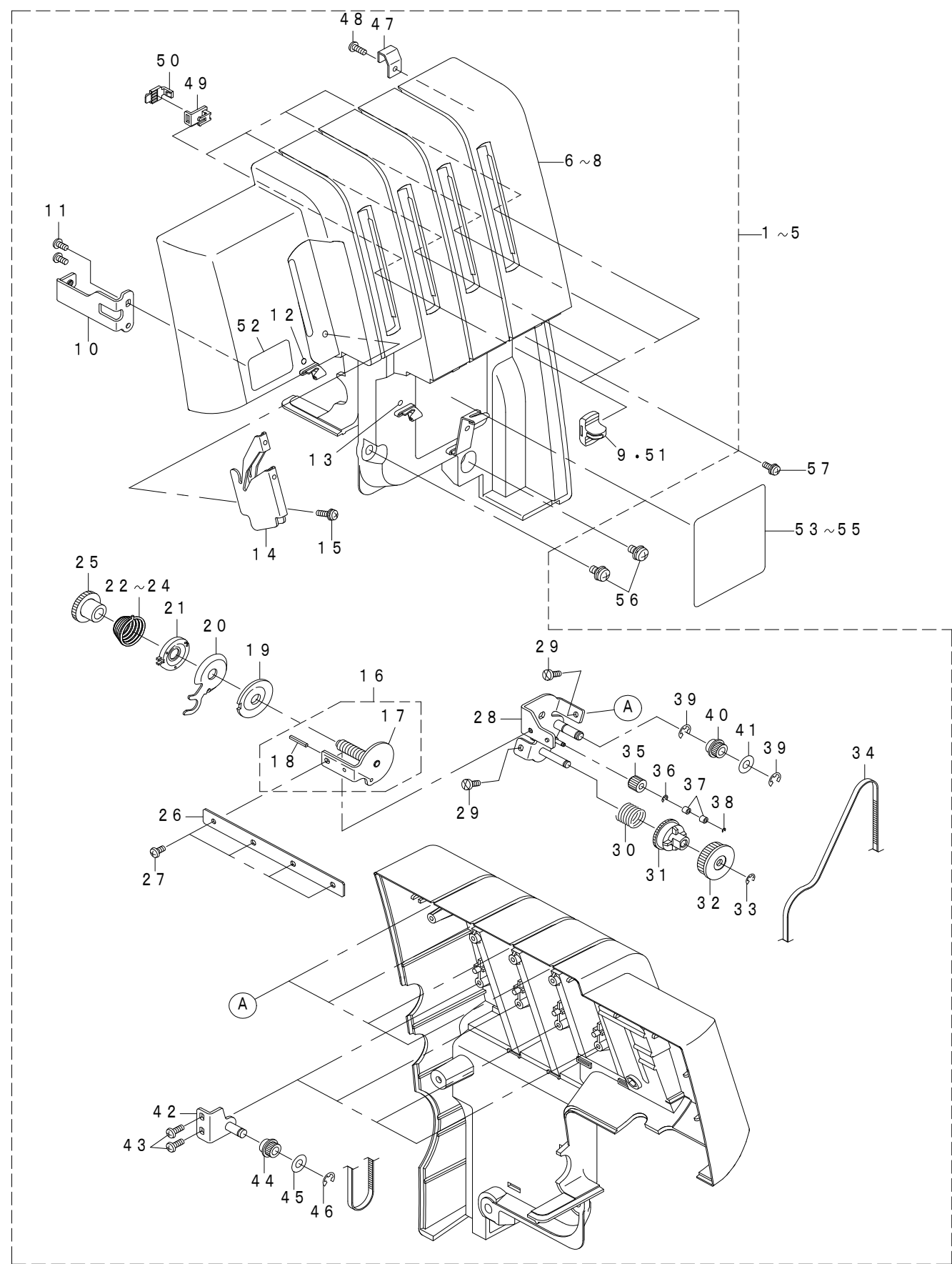
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A1674-52D-000	DIF FEED ADJUSTING PLATE	1
2		A1616-880-0A0	DIF FEED ADJUSTING THRUST COLLAR ASM.	1
3		A1616-880-000	THRUST COLLAR	(1)
4		SM-8030302-TP	SCREW M3X0.5 L=3	(1)
5		A1651-52D-000	DIF.FEED BLOCK GUIDE	1
6		SM-8030302-TP	SCREW M3X0.5 L=3	1
7		A1638-776-000	MAIN FEED SLIDE BLOCK	1
8		SM-8030302-TP	SCREW M3X0.5 L=3	1
9		WP-0531001-SC	WASHER 5.3X10X1	1
10		SM-5040655-SN	SCREW	1
11		A1675-52D-0A0	DIF.FEED ADJUSTING	1
12		A1671-52D-000	BLOCK GUIDE SHAFT	1
13		A1602-64D-000-A	DIF.FEED ADJUSTING KNOB	1
14		WP-0531001-SC	WASHER 5.3X10X1	1
15		WZ-0540200-KH	WAVE WASHER 5.4X10X0.15	1
16		A1673-52D-000	DIF.FEED ADJUSTING GEAR	1
17		A1636-535-000-A	DIF.FEED ARM T	1
18		A1634-535-000	DIF.FEED ARM CONN.SHAFT	1
19		RE-0500000-K0	E-RING	2
20		A1637-52D-000	DIF.FEED SHAFT	1
21		SM-8040402-TP	SCREW M4X0.7 L=4	1
22		A1631-535-000	DIF.FEED ADJUSTING LINK	1
23		A1670-52D-000	DIF.FEED CONN.SHAFT	1
24		RE-0500000-K0	E-RING	1
25		A1626-535-000-A	FEED BASE SUPPORT SHAFT	1
26		A1622-535-000	HORIZONTAL FEED SHAFT	1
27		SM-8040402-TP	SCREW M4X0.7 L=4	1
28		RE-0500000-K0	E-RING	2
29		A1623-535-0A0	FEED BASE ARM	1
30		SM-8040302-TP	SETSCREW	2
31		A1620-335-000	HORIZONTAL FEED ARM PIN	1
32		SM-8040402-TP	SCREW M4X0.7 L=4	1
33		A1628-535-000-A	FEED ADJUSTING SCALE	1
34		ST-4861051-SN	TUPING SCREW	2
35		A1652-535-000	FEED ADJUSTING POINTER	1
36		WZ-0430200-KP	WASHER	1
37		A1650-534-000	FEED ADJUSTING KNOB	1
38		A1616-535-000	HORIZONTAL FEED CAM	1
39		A1651-535-000	FEED ADJUSTING ROD	1
40		A1617-534-000-A	HORIZONTAL FEED CAM	1
41		SM-8040602-TP	SCREW M4X0.7 L=6	2
42		A1637-535-000	DIF FEED LINK	1
43		A1635-535-000	DIF.FEED CONN.SHAFT	1
44		RE-0300000-K0	E-RING 3	1
45		SM-8030302-TP	SCREW M3X0.5 L=3	1
46		A1605-550-0A0	THRUST COLLAR ASM.	1
47		RE-0900000-K0	E-RING 9	1
48		A1616-030-Z00	SPRING	2
49		A1625-800-000	FEED BASE	1
50		A1627-634-D00	MAIN FEED DOG	1
51		SM-4030655-SP	SCREW	2
52		A1639-800-000	SUB FEE BASE	1
53		A1648-535-000	DIF.FEED DOG SETTING BASE T	1
54		SM-9040700-SP	HEXAGONAL BOLT	2
55		A1648-800-000	SUB FEED DOG	1
56		SM-4030655-SP	SCREW	2
57		SM-4030655-SP	SCREW	2
58		A1612-535-000	FEED BASE GUIDE ROD	1
59		SM-8040412-TP	SET SCREW M4 L=4	1
60		A1613-535-000	FEED BASE GUIDE	1
61		SM-4040655-SN	SCREW M4X0.7 L=6	2
62		A1630-535-000	VERTICAL FEED ADS.	1

8. LOOPER DRIVE COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		400-61961	UPPER LOOPER CAM (ASM.)	1
2		SM-8040402-TP	SCREW M4X0.7 L=4	(2)
3		A2501-534-000-A	UPPER LOOPER CAM	(1)
4		SM-8040402-TP	SCREW M4X0.7 L=4	(2)
5		400-79513	LOWER LOOPER ROD (ASM.)	1
6		SM-8040402-TP	SCREW M4X0.7 L=4	(2)
7		A2514-534-00C	LOWER LOOPER CAM	(1)
8		SM-8050602-TP	SCREW M5 L=6	(1)
9		A2521-534-000	LOOPER SHAFT	2
10		WP-0820516-SP	WASHER 11.6X8.2X0.6	2
11		RE-0600000-K0	E RING 6	2
12		A2522-776-0A0	UPPER LOOPER THR. GUIDE (ASM.)	1
13		A2510-334-000	UPPER LOOPER OSC.ARM CONNCT	1
14		SM-9050850-SP	SCREW	1
15		SM-8040402-TP	SCREW M4X0.7 L=4	1
16		A2530-800-0A0	UPPER LOOPER SLIDE SHAFT ASM.	1
17		SM-8040402-TP	SCREW M4X0.7 L=4	(1)
18		A2512-776-000	UPPER LOOPER	1
19		A2529-335-000	UPPER LOOPER ARM PIN	1
20		A2561-777-000	BUSHING	4
21		A2531-534-000-A	UPPER LOOPER GUIDE SHAFT	1
22		A2561-777-000	BUSHING	1
23	#01	A2519-534-0A0	UPPER LOOPER THREAD TAKE-UP ASM.	1
24		SM-4040655-SN	SCREW M4X0.7 L=6	1
25	#02	A2517-800-0A0	LOWER LOOPER SUPP.ARM ASM.	1
26		400-67886	LOWER LOOPER_SUPPORT_ARM	(1)
27		A2536-800-000-A	NEEDLE GUARD	(1)
28		SM-5030655-SN	SCREW M3X0.5 L=6	(1)
29		A2526-335-00S	LOWER LOOPER	(1)
30		SM-5030655-SN	SCREW M3X0.5 L=6	(1)
31		SM-8040602-TP	SCREW M4X0.7 L=6	(2)
32	#02	A2520-534-0A0	LOWER THREAD GUIDE	1
33	#02	SM-4040655-SN	SCREW M4X0.7 L=6	1
34	#01	A2517-80L-0A0	LOWER LOOPER SUPP.ARM ASM.	1
35		400-67886	LOWER LOOPER_SUPPORT_ARM	(1)
36		A2536-800-000-A	NEEDLE GUARD	(1)
37		SM-5030655-SN	SCREW M3X0.5 L=6	(1)
38		A2526-335-00A	LOWER LOOPER	(1)
39		SM-5030655-SN	SCREW M3X0.5 L=6	(1)
40		A2537-335-00S-A	SPRING	(1)
41		SM-8040602-TP	SCREW M4X0.7 L=6	(2)
42		A2533-335-00S	LOWER LOOPER THR. GUIDE BASE	(1)
43	#01	A2520-654-0A0	LOW.LOOPER THREAD TAKE-UP	(1)
44		SM-5030655-SN	SCREW M3X0.5 L=6	(2)
45		A2539-335-00S	WASHER	(1)
46		RE-0200000-K0	E-RING 2	(1)
47		A2534-654-0B0-A	LOWER LOOPER THREAD GUIDE ARM	(1)
48		A2532-335-00S	CONNECTING PIN	(1)
49		A2531-335-00S	SCREW	(1)
50		WP-0320501-SC	WASHER M3	(1)
51	#02	A2519-634-0A0	UPPER LOOPER THREAD TAKE-UP ASM.	1
52	#03	A2517-113-0A0	LOWER LOOPER SUPP. ASM.	1
53		A2538-554-000	PLATE	1
NOTE			#01....FOR MO-114DN(FOR OVERSEAS)/214D/1200N QVP	
			#02....FOR MO-104DN/204D	
			#03....FOR MO-114DN(FOR DOMESTIC)	

9. THREAD TENSION COMPONENTS

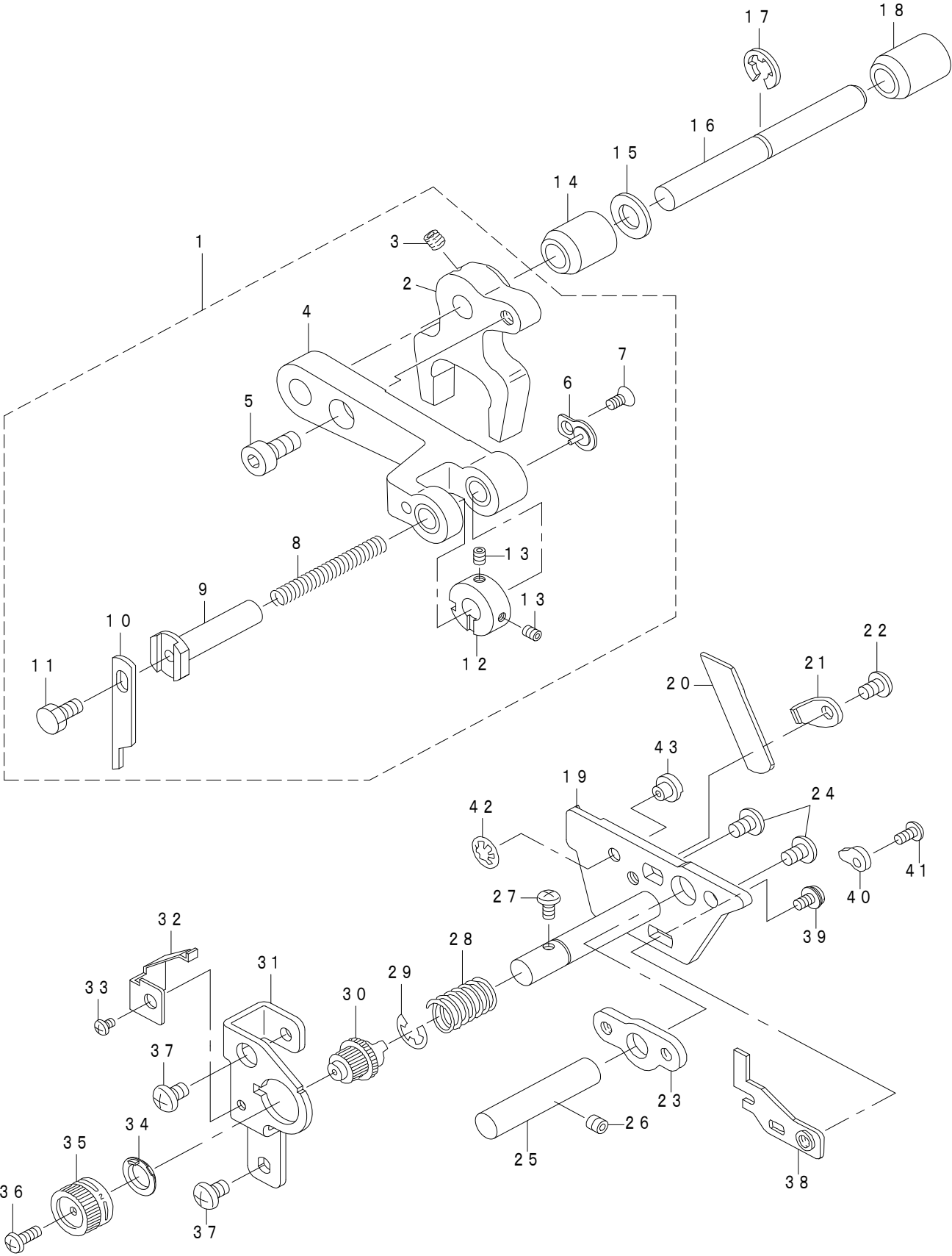


REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#01	402-17139	PH=THREAD TENSION COMPONENTS	1
2	#02	401-66036	PH=THREAD TENSION COMPONENTS	1
3	#03	401-66092	PH=THREAD TENSION COMPONENTS	1
4	#04	402-16720	PH=THREAD TENSION COMPONENTS	1
5	#05	402-16805	PH=THREAD TENSION COMPONENTS	1
6	#01	A3101-14D-KA0	FRONT COVER SUB ASM.	(1)
7	#06	401-66047	FRONT COVER MO114D SUB ASM.	(1)
8	#07	401-66101	FRONT COVER MO104D SUB ASM.	(1)
9		A3105-800-000	THREAD TENSION ADJUSTING KNOB	(4)
10		A3119-110-000	FRONT COVER INSTALL. HOLDER	(1)
11		ST-5030851-SN	SCREW M5X8	(2)
12		A3181-324-000	SEAL	(1)
13		A3150-335-000	BLUE SEAL	(1)
14		A3115-800-0A0	NEEDLE THREAD TAKE-UP GUIDE ASM.	(1)
15		SL-5031031-SN	SCREW	(1)
16		A3148-800-0B0	THREAD TENSION SHAFT PLATE MAS.ASM.	(4)
17		A3148-800-0A0	THREAD TENSION SHAFT PLATE ASM.	(4)
18		PS-0200122-KP	SPRING PIN TYPE W 2X12	(4)
19		A3910-634-000-B	THREAD TENSION DISC	(4)
20		A3126-800-000	THREAD TENSION DISC	(4)
21		A3900-634-000	SPRING HOLDER	(4)
22	#08	A3903-634-000	SPRING	(1)
23	#09	A3902-634-000	SPRING	(2)
24	#10	A3906-634-000	LOWER THREAD TENSION SPRING	(1)
25		A3134-800-000	THREAD TENSION ADJUSTING GEAR	(4)
26		A3220-800-000	FIXING PLATE	(1)
27		SM-5030655-SN	SCREW M3X0.5 L=6	(4)
28		A3201-800-0A0	THREAD TENSION ADJUSTING BASE ASM.	(4)
29		ST-5030851-SN	SCREW M5X8	(4)
30		A3208-800-000	SPRING	(4)
31		A3206-800-000	THREAD TENSION DRIVING GEAR	(4)
32		A3210-800-000	THREAD TENSION PULLEY	(4)
33		RE-0300000-K0	E-RING 3	(4)
34		A3122-800-000	THREAD TENSION DRIBING BELT	(4)
35		A3122-776-000	INTERMEDIATE GEAR	(4)
36		RE-0200000-K0	E-RING 2	(4)
37		A3176-776-000	1ST THR.GUIDE COLLAR	(8)
38		RE-0120000-K0	E-RING	(4)
39		RE-0400000-K0	E-RING 4	(8)
40		A3211-800-000	IDLER PULLEY	(4)
41		WP-0531001-SC	WASHER M5	(4)
42		A3215-800-0A0	IDLER BRACKET ASM.	(4)
43		ST-5030851-SN	SCREW M5X8	(8)
44		A3211-800-000	IDLER PULLEY	(4)
45		WP-0531001-SC	WASHER M5	(4)
46		RE-0400000-K0	E-RING 4	(4)
47		A3158-634-000	FRONT COVER FIX PLATE (A)	(1)
48		ST-5030851-SN	SCREW M5X8	(1)
49		A3106-800-000	THREAD TENSION ADJUSTING KNOB BASE	(4)
50		A3107-800-000	THREAD TENSION BELT STOPPER	(4)
51	#11	402-14128	TENSION ADJUSTING KNOB MO214D	(4)
52	#01	CM-3014001-01	NEEDLE CAUTION LABEL	(1)
53	#06	A1190-80L-000	THREADING CHART	1
54	#07	A1190-800-000	THREADING CHART	1
55	#01	A1190-14D-000	THREADING CHART	1
56		SL-5040835-SN	SCREW	2
57		SL-5030831-SF	SCREW M3 L=8	1

NOTE

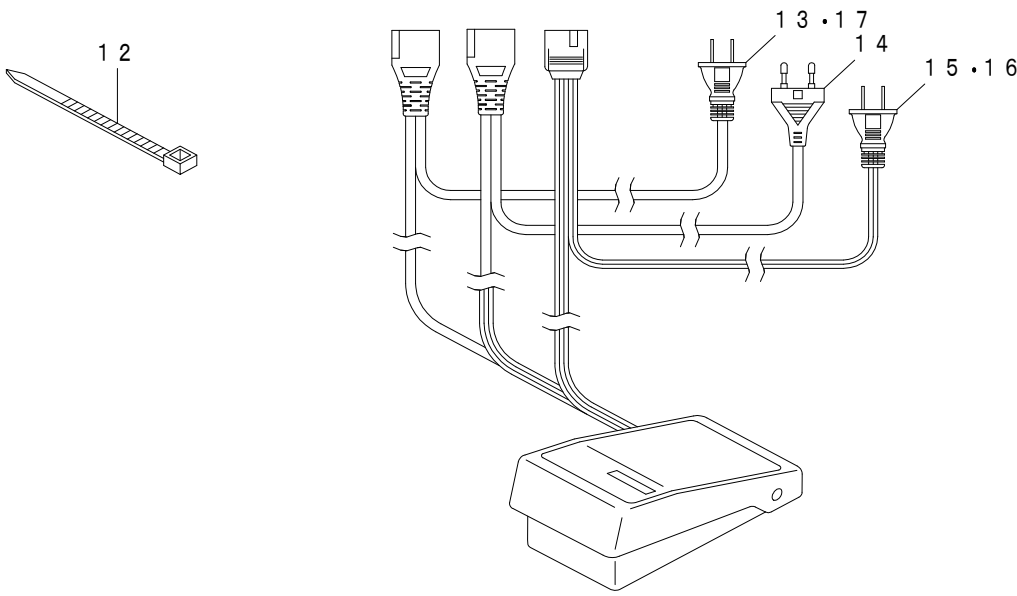
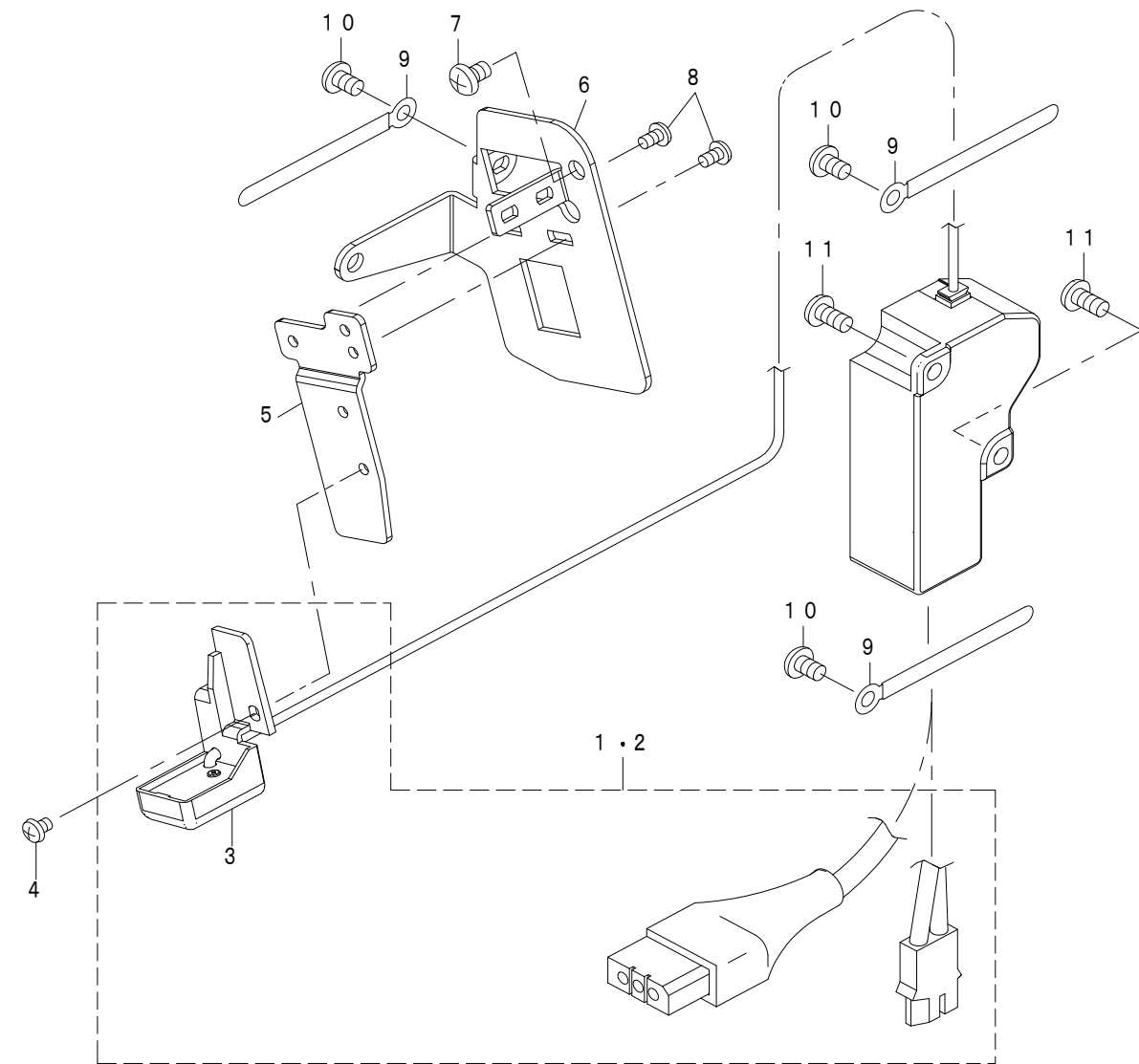
#01.....FOR MO-114DN(FOR DOMESTIC)
#02.....FOR MO-114DN(FOR OVERSEAS)/1200N QVP
#03.....FOR MO-104DN
#04.....FOR MO-214D
#05.....FOR MO-204D
#06.....FOR MO-114DN(FOR OVERSEAS)/214D/1200N QVP
#07.....FOR MO-104DN/204D
#08.....FOR LN
#09.....FOR RN/UL
#10.....FOR LL
#11.....FOR 214D/204D

10. KNIFE DRIVE COMPONENTS



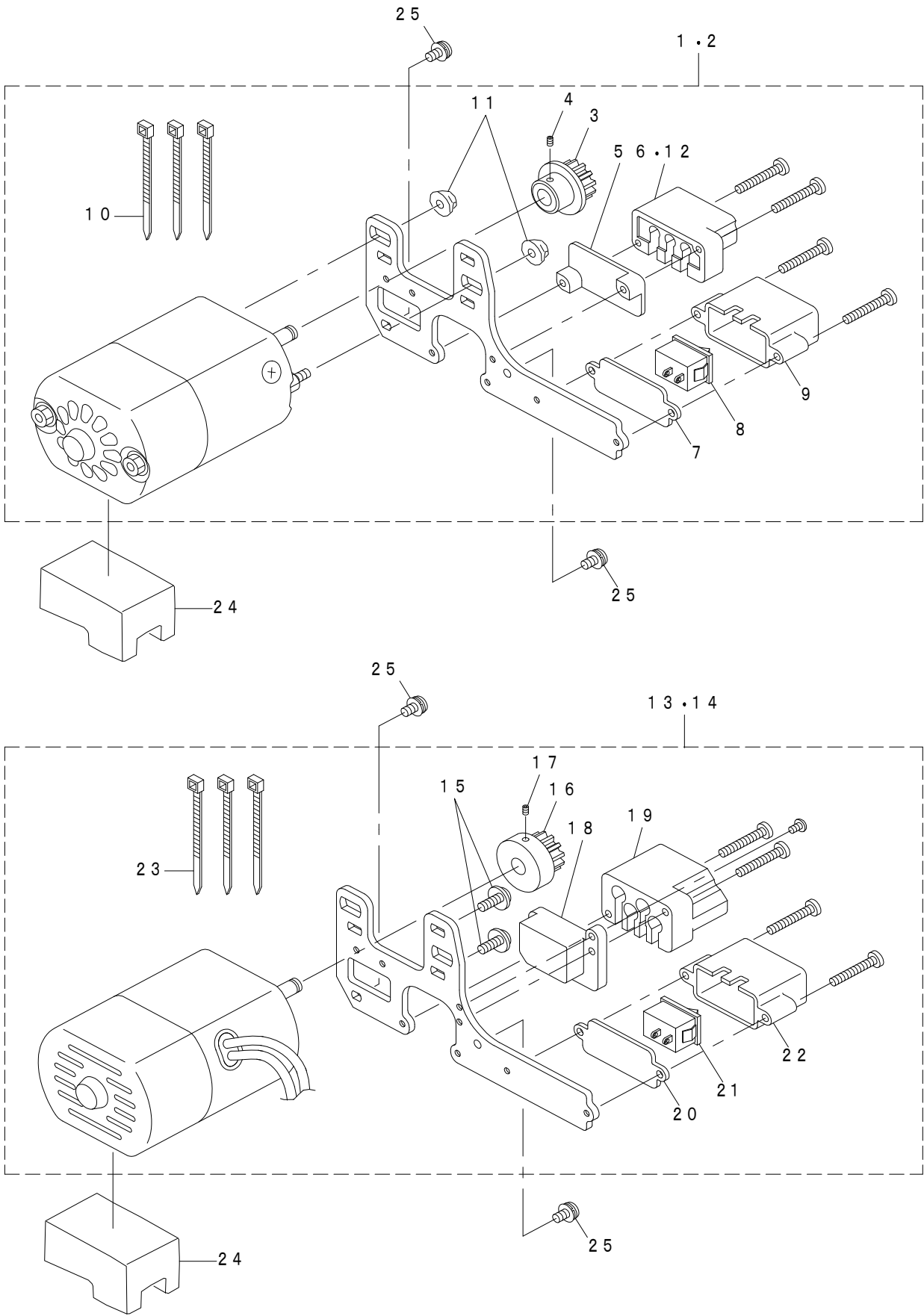
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1		A4101-800-0A0	UPPER KNIFE DRIVING ARM ASM.	1
2		400-72483	UPPER_KNIFE_DRIVING_ARM	(1)
3		SM-8040402-TP	SCREW M4X0.7 L=4	(1)
4		A4101-503-000-C	UPPER KNIFE ROCKING ARM	(1)
5		SM-6051002-TP	SCREW M5X0.8 L=10	(1)
6		A4107-502-0A0	KNIFE SPRING SUPPORTING PLATE ASM.	(1)
7		SM-1030601-SP	SCREW M3 L=6	(1)
8		A4106-535-000	KNIFE PRESSER SPRING	(1)
9		A4103-535-000	UPPER KNIFE HOLDER	(1)
10		A4142-335-000	UPPER KNIFE HOLDER SHAFT ASM.	(1)
11		SM-9040803-SD	BOLT M4X0.7 L=8	(1)
12		A4105-776-000-A	UPPER KNIFE TURNING KNOB	(1)
13		SM-8030402-TP	SCREW M3X0.5 L=4	(2)
14		A2112-204-000	SUB FEED ADJUSTING METAL	1
15		WP-0820516-SP	WASHER 11.6X8.2X0.6	1
16		A4108-535-000	UPPER KNIFE SHAFT	1
17		RE-0600000-K0	E-RING 6	1
18		A2561-777-000	BUSHING	1
19		A4121-535-0AC	LOWER KNIFE HOLDER	1
20		A4145-335-000	LOWER KNIFE	1
21		A4123-335-000	LOWER KNIFE PRESSER PLATE	1
22		SM-4040655-SP	SCREW M4 L=6	1
23		A4139-655-000	LOWER KNIFE FOLDER	1
24		SM-4040655-SP	SCREW M4 L=6	2
25		A4125-502-000	LOWER KNIFE HOLDER SHAFT	1
26		SM-8040402-TP	SCREW M4X0.7 L=4	1
27		SM-4030601-SN	SCREW M3X6	1
28		A4136-335-000	LOWER KNIFE HOLDER SPRING	1
29		RE-0500000-K0	E-RING	1
30		A4128-535-000	LOWER KNIFE ADJ.CAM	1
31		400-61998	LOWER KNIFE ADJ. SUPPORT	1
32		A4140-535-000	L KNIFE ADJ CAM PRESSER SPRING	1
33		SM-4030455-SP	SCREW	1
34		A4132-535-000	LOWER KNIFE ADJUSTING BASE	1
35		A4130-654-000-A	LOWER KNIFE ADJ.KNOB	1
36		ST-5030851-SN	SCREW M5X8	1
37		SM-4040655-SN	SCREW M4X0.7 L=6	2
38		A4147-324-000	CLOTH WASTE COVER STOPPER	1
39		SL-5030631-SF	SCREW M3 L=6	1
40		A4124-335-000	LOWER KNIFE SUPPORTING PLATE	1
41		SM-4030655-SP	SCREW	1
42		A3205-555-A00	LOCKNUT	1
43		A4149-535-000	LOWER KNIFE ANGLE ADJ.SUPPORT	1

11. LAMP & FOOT CONTROLLER COMPONENTS



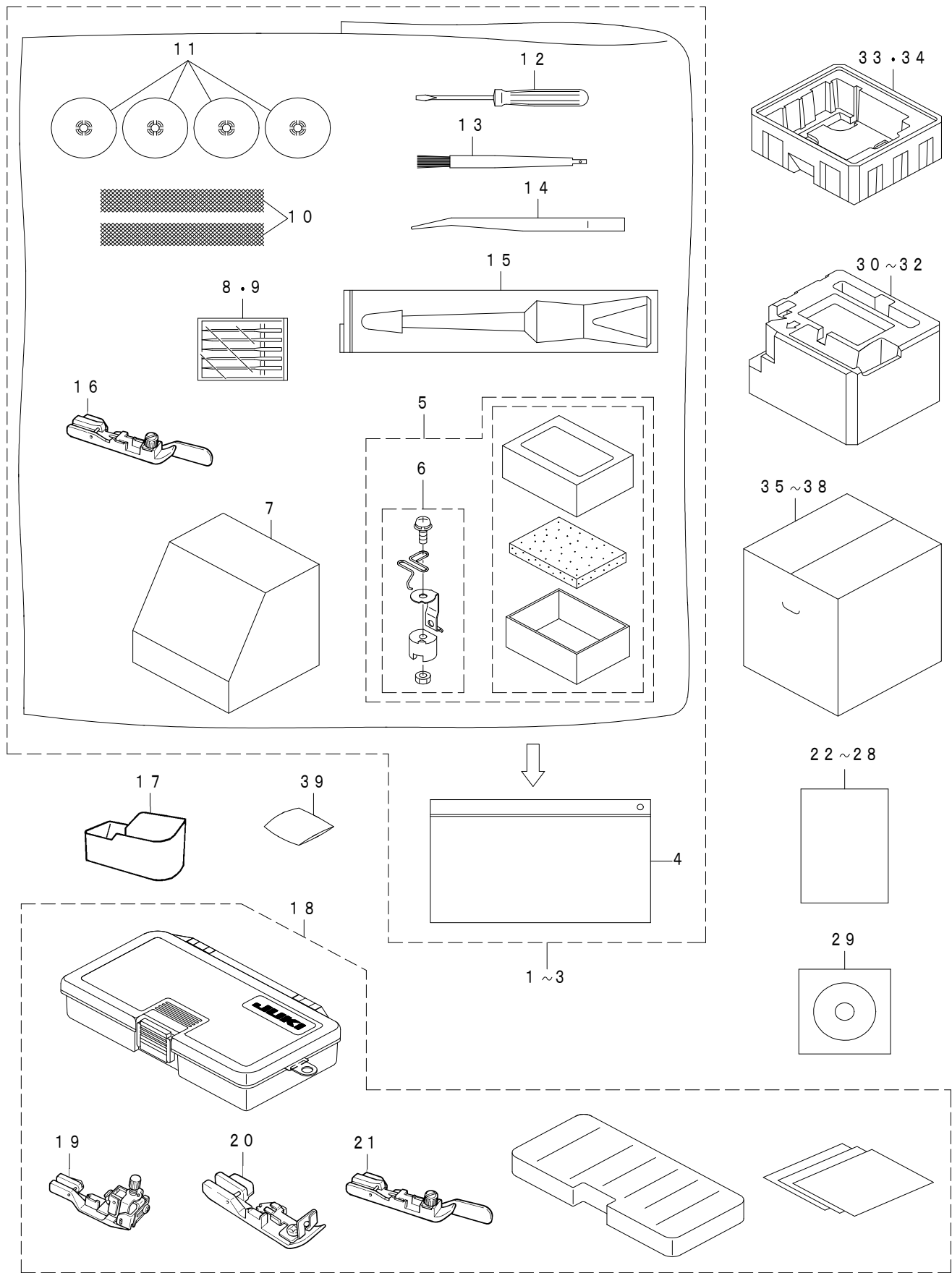
REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#06	402-14601	LED LAMP ASSY UL	1
2	#07	402-14600	LED LAMP ASSY EU	1
3		402-10958	LED COVER	(1)
4		SM-5030455-SN	SCREW M3 L=4	1
5		402-10959	LAMP COVER HOLDER	1
6		A6007-634-000	LAMP INSTALLING BASE	1
7		SM-4040655-SN	SCREW M4X0.7 L=6	1
8		SM-5030555-SC	SCREW	2
9		A3811-550-000	CORD HOLDER	3
10		SM-4040655-SN	SCREW M4X0.7 L=6	3
11		SM-5040855-SN	SCREW	2
12		EA-9500B02-00	CABLE BAND 150	1
13	#04	A6401-64D-0AE-A	CONTROLLER ASM.	1
14	#05	A6401-644-0AA-B	CONTROLLER ASM.	1
15	#01	A6401-634-DA0-C	CONTROLLER ASM.	1
16	#02	MSA-1730AHAJ-A	FOOT CONTROLLER	1
17	#03	A6401-110-00B-B	FOOT CONTROLLER	1
NOTE			#01....FOR UL	
			#02....FOR JP	
			#03....FOR SAA	
			#04....FOR CH	
			#05....FOR CE/IT	
			#06....FOR JP/UL	
			#07....FOR CE/SAA/CH/IT	

12. MOTOR COMPONENTS



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#01	A6301-800-0B0	MOTOR ASM.	1
2	#04	A6301-113-0B0	MOTOR ASM. G	1
3		A6010-634-000-A	MOTOR PULLEY	(1)
4		SM-8040602-TP	SCREW M4X0.7 L=6	(1)
5		A6009-535-000	FITTING BASE	(1)
6		A6001-102-U00-A	TERMINAL NO.32-UC	(1)
7		A6016-524-000	SWITCH COVER B	(1)
8		A6003-64D-000	POWER SWITCH	(1)
9		A6015-524-000	SWITCH COVER A	(1)
10		A4078-550-00B	BAND	(3)
11		NM-3040550-SC	NUT	(2)
12	#04	A6001-102-J00-A	TERMINAL NO.32 200/230V	(1)
13	#02	A6301-800-0BB-A	MOTOR_ASM.	1
14	#03	401-66050	MOTOR_ASM._CH	1
15		A6004-110-000	SCREW	(2)
16		A6010-634-00A	MOTOR PULLEY ASM.	(1)
17		SM-8040602-TP	SCREW M4X0.7 L=6	(1)
18		A6005-110-000	CONDENSER COVER	(1)
19		A6001-102-G00	PRESSURE TERMINAL CONNECTOR	(1)
20		A6016-524-000	SWITCH COVER B	(1)
21		A6003-64D-000	POWER SWITCH	(1)
22		A6015-524-000	SWITCH COVER A	(1)
23		A4078-550-00B	BAND	(1)
24		A6003-535-000-A	MOTOR PROTECTOR	1
25		SL-4040855-SN	SCREW M4 L=8	2
	NOTE		#01....FOR UL #02....FOR CE/SAA/IT #03....FOR CH #04....FOR JP	

13. ACCESSORIES COMPONENTS (FOR MO-114DN,214D,1200N QVP)

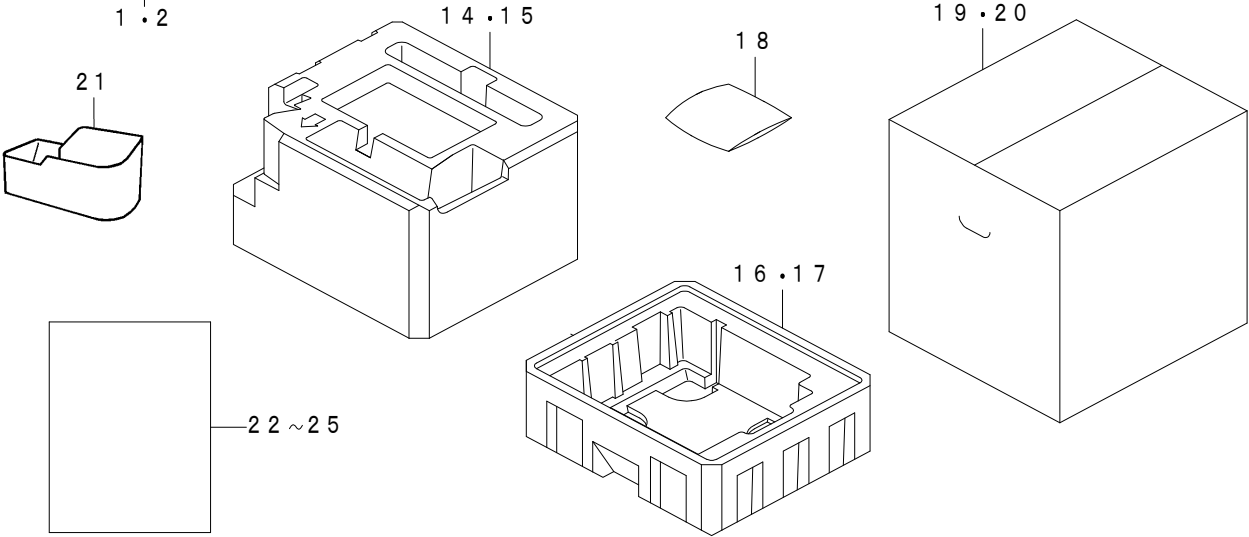
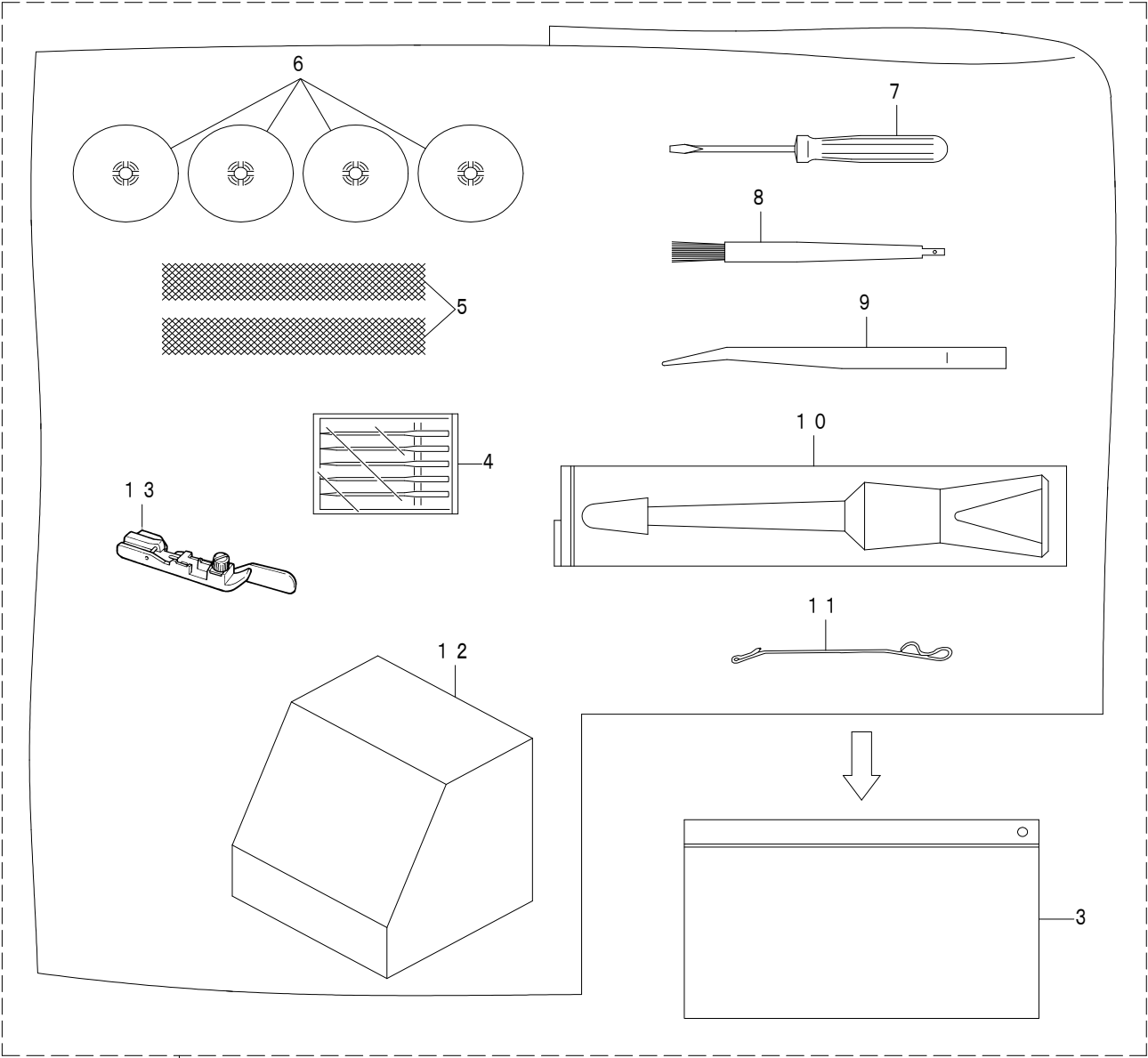


REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#02	401-66058	ACCESSORY_BAG_MO114D_ASM.	1
2	#01	A9120-113-0A0	ACCESSORY_BAG_ASM.	1
3	#03	402-16641	ACCESSORY_BAG_ASM._MO214D	1
4		B9101-552-000	ACCESSORY BOX	(1)
5	#04	A9133-800-0A0	2/3-THREAD CONVERTER MAS. ASM.	(1)
6	#04	A9130-777-0A0	2/3THR.CONVERTER ASM.	(1)
7		A9102-800-000	VINYL COVER	(1)
8	#04	401-67415	NEEDLE_ASM.	(1)
9	#01	A9135-523-0A0	NEEDLE CASE ASM.	(1)
10		A9116-335-000	PLASTIC NET	(2)
11	#04	A9106-776-000-B	THREAD SPOOL CAP	(4)
12		A9110-776-000	SMALL SCREWDRIVER(-)	(1)
13		400-65952	NEEDLE_INSERTER_TOOL/BRUSH	(1)
14		A9109-202-000	TWEEZERS	(1)
15	#04	A9104-102-0A0	OILER WITH OIL ASM	(1)
16	#03	A9140-634-0B0	BLIND STITCH P.FOOT (ASM.)	(1)
17	#03	A9108-80L-000	WASTE COLLECTOR	1
18	#05	400-64939	ASSY_BASIC_KIT_FOREIGN	1
19	#05	A9143-776-0B0-B	ELASTIC TAPE SEWING PRESSER FOOT ASM.	(1)
20	#05	A9146-776-0B0-B	CODING FOOT ASM.	(1)
21	#05	A9140-776-0B0-A	ASSY HEMMER GUIDE FOR CS	(1)
22	#01	402-14162	INST._MANUAL_104DN_114D_JP	1
23	#06	402-14154	INST._MANUAL_104DN_114D_EN	1
24	#07	402-14156	INST._MANUAL_104DN_114D_3K	1
25	#08	402-14155	INST._MANUAL_104DN_114D_CH	1
26	#09	402-14150	INST._MANUAL_214D_204D_EN	1
27	#10	402-14151	INST._MANUAL_214D_204D_IT	1
28	#05	402-16132	INST._MANUAL_MO1200N_QVP_3K	1
29	#01	401-63240	ASSY_INSTRUCTION_DVD_MO-114D	1
30	#03	401-19744	UPPER_STYROFOAM	1
31	#02	J0221-800-A0A	UPPER_STYROFOAM	1
32	#01	J0221-113-A0A	UPPER_STYROFOAM	1
33	#03	401-16497	LOWER STYROFOAM	1
34	#11	J0221-800-A00	LOWER STYROFOAM	1
35	#01	402-14135	CARTON CASE	1
36	#03	402-14139	CARTON CASE	1
37	#12	402-14143	CARTON CASE	1
38	#05	402-16124	CARTON CASE	1
39		J0240-082-A00	SILICA GEL	1

NOTE

#01....FOR MO-114DN JP
#02....FOR MO-114DN(CE/SAA/UL/CH)/1200N QVP
#03....FOR MO-214D
#04....FOR MO-114DN(CE/SAA/UL/CH)/214D/1200N QVP
#05....FOR MO-1200N QVP
#06....FOR MO-114DN(CE/SAA)
#07....FOR MO-114DN(UL)
#08....FOR MO-114DN(CH)
#09....FOR MO-214D(CE)
#10....FOR MO-214D(IT)
#11....EXCEPT MO-214D
#12....FOR MO-114DN(FOR OVERSEAS)

14. ACCESSORIES COMPONENTS (FOR MO-104D)



REF.NO	NOTE	PART NO	DESCRIPTION	Qty
1	#01	401-66103	ACCESSORY_BAG_MO104D_ASM.	1
2	#02	402-16644	ACCESSORY BAG ASM. MO204D	1
3		B9101-552-000	ACCESSORY BOX	(1)
4		A9102-800-000	VINYL COVER	(1)
5		401-67415	NEEDLE_ASM	(1)
6		A9116-335-000	PLASTIC NET	(2)
7		A9106-776-000-B	THREAD SPOOL CAP	(4)
8		A9110-776-000	SMALL SCREWDRIVER(-)	(1)
9		400-65952	NEEDLE_INSERTER_TOOL/BRUSH	(1)
10		A9109-202-000	TWEEZERS	(1)
11		A9104-102-0A0	OILER WITH OIL ASM	(1)
12		A9110-335-000	LOOPER THREADER	(1)
13	#02	A9140-634-0B0	BLIND STITCH P.FOOT (ASM.)	(1)
14	#02	401-19744	UPPER_STYROFOAM	1
15	#01	J0221-800-A0A	UPPER_STYROFOAM	1
16	#02	401-16497	LOWER STYROFOAM	1
17	#01	J0221-800-A00	LOWER STYROFOAM	1
18		J0240-082-A00	SILICA GEL	1
19	#01	402-14143	CARTON CASE	1
20	#02	402-14139	COLOR CARTON MO210D 204D	1
21	#02	A9108-80L-000	WASTE COLLECTOR	1
22	#03	402-14154	INST.MANUAL 114DN 104DN EN	1
23	#04	402-14156	INST.MANUAL 114DN 104DN 3K	1
24	#05	402-14150	INST.MANUAL 214D 204D EN	1
25	#06	402-14151	INST.MANUAL 214D 204D IT	1
		NOTE	#01....FOR MO-104DN #02....FOR MO-204D #03....FOR MO-104DN(CE/SAA) #04....FOR MO-104DN(UL) #05....FOR MO-204D(CE) #06....FOR MO-204D(IT)	

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO	PART NO	PAGE	REF NO
A1102-113-0A0	2	24	A1577-110-000	10	8	A1663-534-D00	12	48	A3910-634-000-B	18	19
A1104-64D-000-B	4	27	A1601-800-000	12	1	A1664-534-D00	12	36	A4078-550-00B	24	10
A1104-644-A00-A	4	25	A1602-64D-000-A	14	13	A1665-534-D00	12	82	A4078-550-00B	24	23
A1104-644-000-B	4	26	A1602-800-000	12	2	A1670-52D-000	14	23	A4101-503-000-C	20	4
A1106-14D-0A0	4	10	A1605-550-0A0	14	46	A1671-52D-000	14	12	A4101-800-0A0	20	1
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