

# **GLOBAL**

**FOZ – 512 / 513 / 514**

**FEED OF THE ARM ZIGZAG MACHINE**

**FOZ – 522H / 523H / 524H**

**WALKING FOOT , FEED OF THE ARM  
ZIGZAG MACHINE**

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# GLOBAL SEWING MACHINE PARTS BOOK

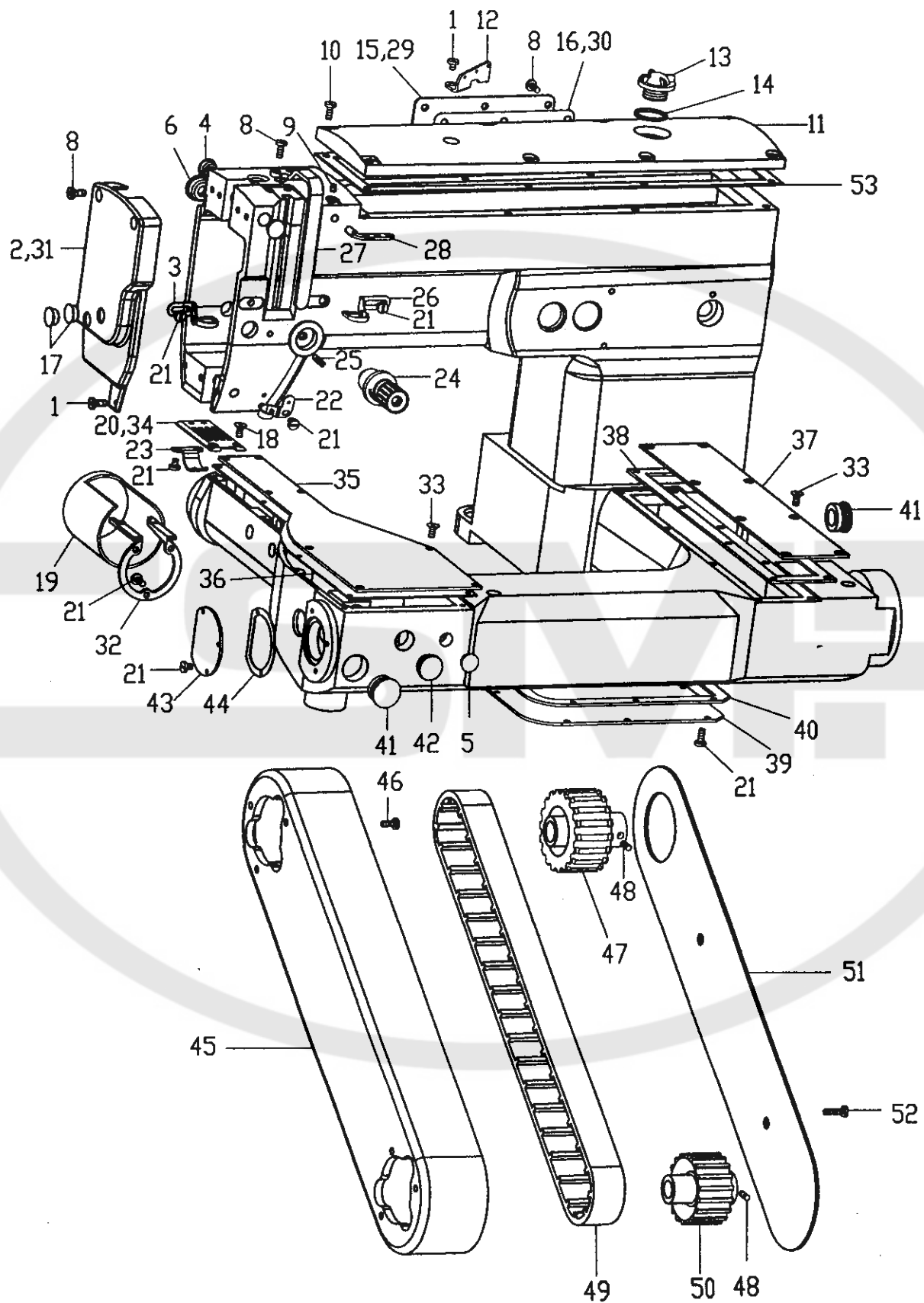
## **FOZ – 512 / 513 / 514** **FEED OF THE ARM ZIGZAG MACHINE**

## **FOZ – 522H / 523H / 524H** **WALKING FOOT , FEED OF THE ARM** **ZIGZAG MACHINE**

|                                                            |          |
|------------------------------------------------------------|----------|
| <b>A. FRAME &amp; MISCELLANEOUS COVER COMPONENTS -----</b> | <b>1</b> |
| <b>B. UPPER SHAFT / NEEDLE BAR ROCKING -----</b>           | <b>3</b> |
| <b>C. LOWER HOOK SHAFT / FEED MECHANISM -----</b>          | <b>5</b> |
| <b>D. PRESSURE ADJUSTING MECHANISM -----</b>               | <b>7</b> |
| <b>E. LUBRICATION -----</b>                                | <b>7</b> |
| <b>F. UPPER FEED MECHANISM -----</b>                       | <b>9</b> |
| <b>G. POINTED ROCKING ( 3 &amp; 4 POINT) -----</b>         | <b>9</b> |

**FOZ - 512 = TWO POINT – STANDARD PRESSER FOOT**  
**FOZ – 513 = THREE POINT - STANDARD PRESSER FOOT**  
**FOZ – 514 = FOUR POINT - STANDARD PRESSER FOOT**  
**FOZ – 522 = TWO POINT – WALKING FOOT**  
**FOZ – 523 = THREE POINT - WALKING FOOT**  
**FOZ – 524 = FOUR POINT - WALKING FOOT**

A.



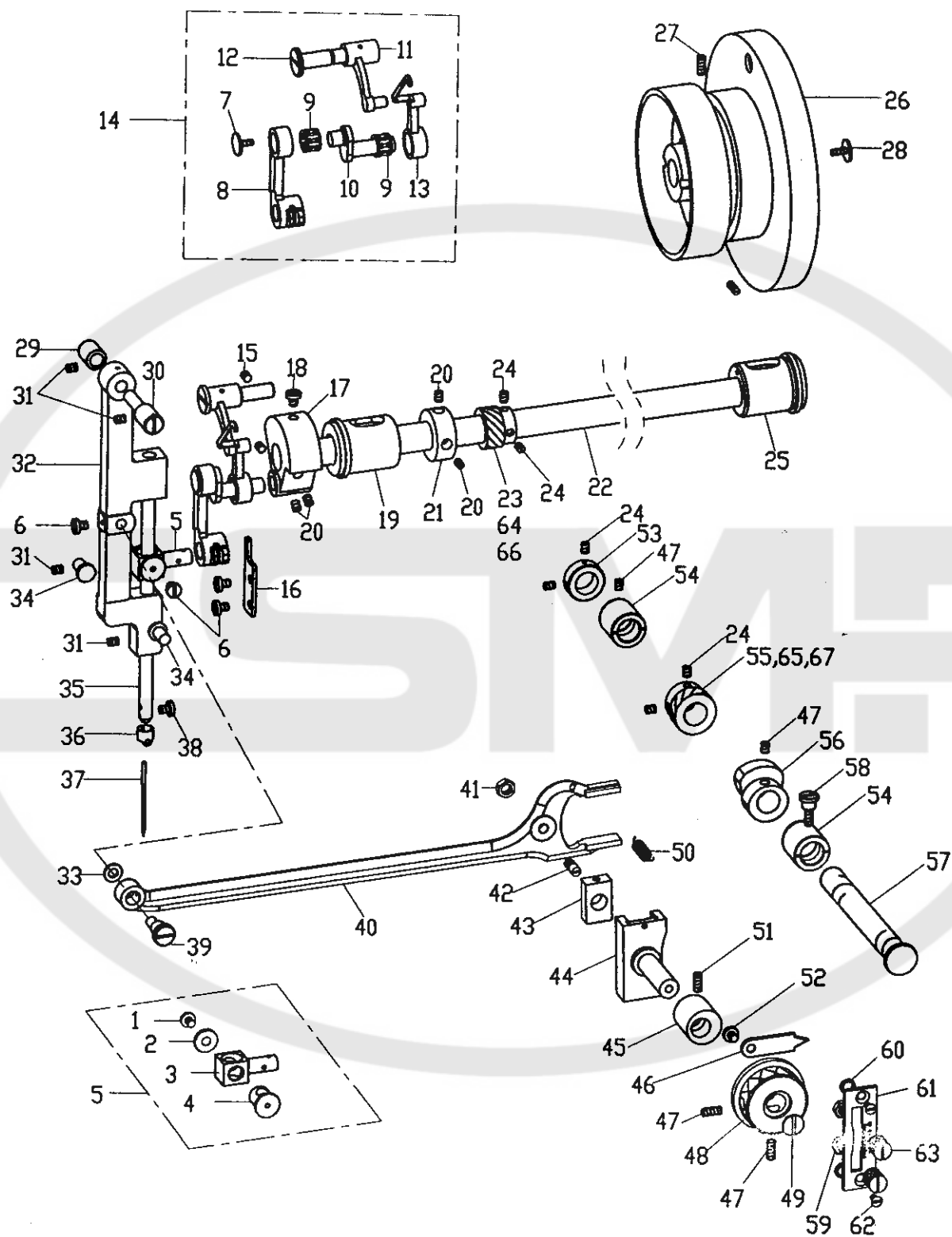
# A. FRAME & MISCELLANEOUS COVER COMPONENTS

|    | NO | PART NO. | DISCRIPTION                   | QTY |    | NO | PART NO. | DISCRIPTION           | QTY |
|----|----|----------|-------------------------------|-----|----|----|----------|-----------------------|-----|
|    | 01 | 810-6    | SCREW SM11/64-40X5            | 2   |    | 28 | 810-19   | THREAD RETAINER       | 1   |
| 01 | 02 | 1530A-2  | FACE PLATE                    | 1   | 02 | 29 | 2530A-32 | REAR COVER            | 1   |
|    | 03 | DY2-29   | THREAD GUIDE(L)               | 1   | 02 | 30 | 2530A-33 | PACKING               | 1   |
|    | 04 | P11.8X5  | RUBBER CAP 11.8               | 3   | 02 | 31 | 2530A-31 | FACE PLATE            | 1   |
|    | 05 | P10.8X4  | RUBBER CAP 10.8               | 1   |    | 32 | 1126A-47 | NEEDLE PLATE HOLER    | 1   |
|    | 06 | P15.8X6  | RUBBER CAP 15.8               | 2   |    | 33 | 810-255  | SCREW SM9/64-40X6     | 16  |
|    | 07 | P8.8X5   | RUBBER CAP 8.8                | 2   | 02 | 34 | 2126A-34 | NEEDLE PLATE          | 1   |
|    | 08 | 810-109  | SCREW SM11/64-40X7            | 10  |    | 35 | 1126A-35 | ARM PLATE L.          | 1   |
|    | 09 | 810-8    | SCREW SM11/64-40X6            | 1   |    | 36 | 1126A-36 | PACKING               | 1   |
|    | 10 | 810-109L | SCREW SM11/64-40X9            | 8   |    | 37 | 1126A-37 | ARM PLATE R.          | 1   |
|    | 11 | 1530A-11 | TOP COVER                     | 1   |    | 38 | 1126A-38 | PACKING               | 1   |
|    | 12 | 3300A-35 | THREAD GUIDE (U)              | 1   |    | 39 | 1126A-39 | DOWN PLATE            | 1   |
|    | 13 | 1530A-13 | OIL WINDOW                    | 1   |    | 40 | 1126A-40 | PACKING               | 1   |
|    | 14 | ORIN-18  | O RING-18                     | 1   |    | 41 | 1126A-41 | OIL WINDOW            | 2   |
| 01 | 15 | 1530A-15 | REAR COVER                    | 1   |    | 42 | P15X7    | RUBBER COVER          | 2   |
| 01 | 16 | 1530A-16 | PACKING                       | 1   |    | 43 | 1126A-42 | BEARING PRESSER       | 1   |
|    | 17 | P11X4    | RUBBER CAP 11                 | 2   |    | 44 | 1126A-43 | PACKING               | 1   |
|    | 18 | 810-263  | SCREW SM11/64-40X7            | 2   |    | 45 | 927E-8   | BELT COVER            | 1   |
|    | 19 | 1126A-19 | ROTARY HOOK COVER             | 1   |    | 46 | 1126A-46 | SCREW M5X0.8-15       | 6   |
| 01 | 20 | 1126A-20 | NEEDLE PLATE                  | 1   |    | 47 | 927E-3   | TIMING BELT WHEEL (U) | 1   |
|    | 21 | 810-21   | SCREW SM9/64-40X7             | 19  |    | 48 | 42K-5-1  | SCREW SM1/4-40X6      | 4   |
|    | 22 | 810-28   | THREAD GUIDE (D)              | 1   |    | 49 | 927E-7   | TIMING BELT           | 1   |
|    | 23 | 1126A-23 | INNER BOBBIN STOPPER          | 1   |    | 50 | 927E-5   | TIMING BELT WHEEL (L) | 1   |
|    | 24 | DY2-901  | THREAD TENSION ASSY           | 1   |    | 51 | 927E-10  | BELT COVER PLATE      | 1   |
|    | 25 | 810-27   | SCREW SM15/64-28X7            | 1   |    | 52 | 45D-2    | SCREW SM3/16-32X9L    | 2   |
|    | 26 | DY2-5    | THREAD GUIDE R:ARM            | 1   |    | 53 | 1530A-53 | PACKING               | 1   |
|    | 27 | 1530A-27 | THREAD TAKE-UP LEVER<br>COVER | 1   |    |    |          |                       |     |

NOTE:01 FOR FOZ – 510 SERIES

02 FOR FOZ – 520 SERIES

B.



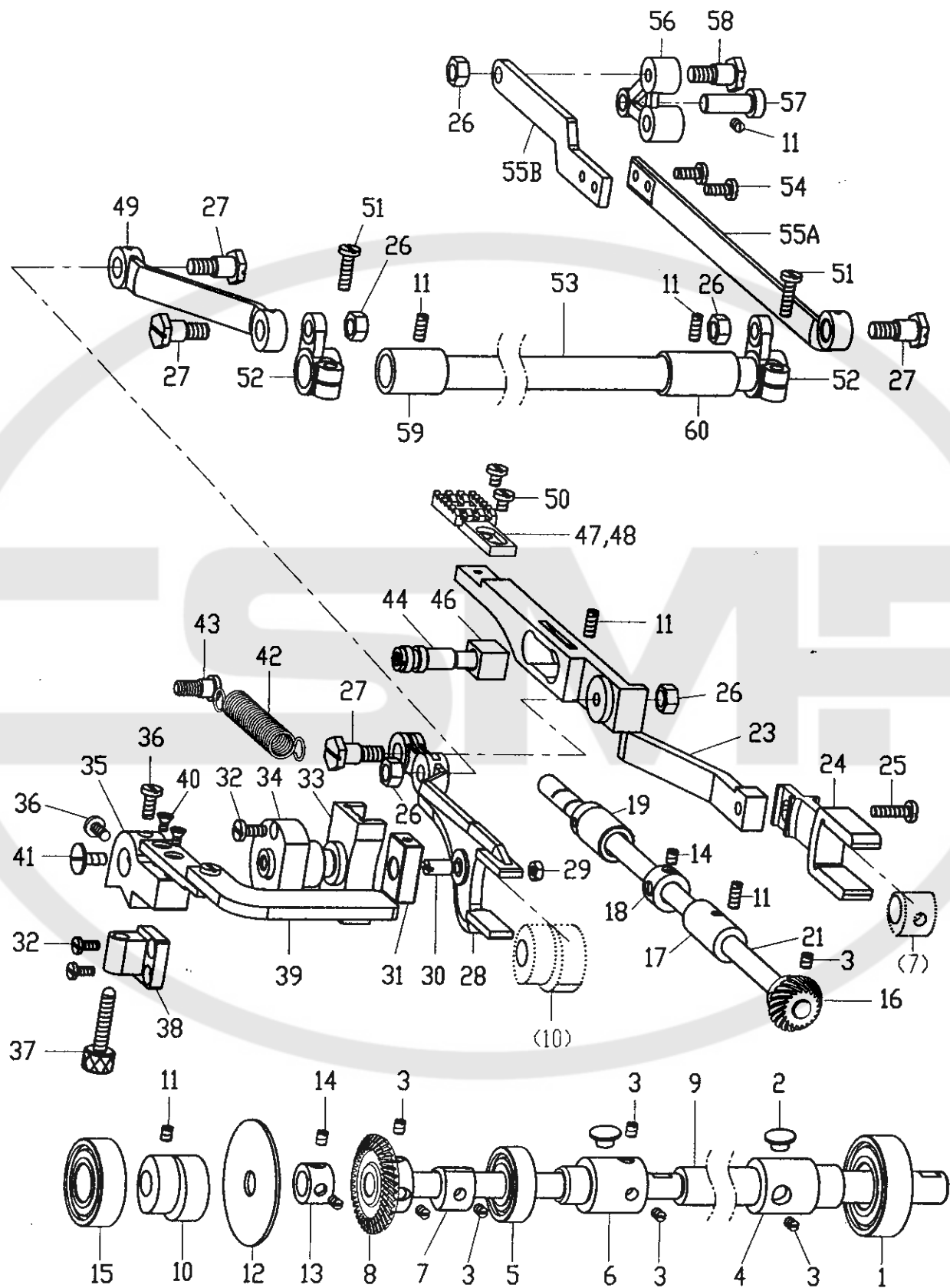
# B. UPPER SHAFT DRIVING & BALANCE, NEEDLE BAR ROCKING COMPONENTS

| NO | PART NO. | DISCRIPTION                      | QTY | NO    | PART NO. | DISCRIPTION                  | QTY |
|----|----------|----------------------------------|-----|-------|----------|------------------------------|-----|
| 01 | 1530B-1  | SCREW SM11/64-40X3.5             | 1   | 35    | 1530C-8  | NEEDLE BAR                   | 1   |
| 02 | 1530B-2  | WHASHER                          | 1   | 36    | 91C-38   | THREAD GUARD                 | 1   |
| 03 | 1530B-3  | NEEDLE BAR CONNECTION            | 1   | 37    | DPX5     | NEEDLE                       | 1   |
| 04 | 1530B-4  | NEEDLE BAR HOLDER                | 1   | 38    | 810-88   | SCREW SM1/8-44X4.5           | 1   |
| 05 | 1530B-5  | NEEDLE BAR CLAMP                 | (1) | 39    | 1530C-12 | ECCENTRIC PIN                | 1   |
| 06 | 810-6    | SCREW SM11/64-40X6               | 4   | 40    | 1530C-13 | NEEDLE BAR ROCKING<br>PITMAN | 1   |
| 07 | 1530B-7  | SCREW                            | 1   | 41    | 810-142  | NUT SM9/32-28X4              | 1   |
| 08 | 1530B-8  | NEEDLE BAR CRANK                 | 1   | 42    | 1530C-15 | STUD                         | 1   |
| 09 | 081208   | NEEDLE BEARING                   | 2   | 43    | 1530C-16 | SLIDE BLOCK                  | 1   |
| 10 | 1530B-10 | THREAD TAKE-UP CRANK             | 1   | 44    | 1530C-17 | SLIDE BLOCK SLIDER           | 1   |
| 11 | 1530B-11 | THREAD TAKE-UP ROD               | 1   | 45    | DY8-155  | SLIDE BLOCK SLIDER BUSH      | 1   |
| 12 | 1530B-12 | TAKE-UP LEVER PIN                | 1   | 46    | 1530C-19 | PLATE                        | 1   |
| 13 | 1530B-13 | THREAD TAKE-UP LEVER             | 1   | 47    | 810-27   | SCREW SM15/64-28X7           | 4   |
| 14 | 1530B-14 | THREAD TAKE-UP LEVER<br>ASSEMBLY | (1) | 48    | 1530C-21 | WHEEL                        | 1   |
| 15 | 810-91   | SCREW SM15/64-28X15              | 1   | 49    | 810-165  | SCREW SM3/16-28X7            | 1   |
| 16 | 1530B-16 | NEEDLE CRANK GUIDE               | 1   | 50    | 1530C-23 | SPRING                       | 1   |
| 17 | 1530B-17 | COUNTER WEIGHT                   | 1   | 51    | 810-99   | SCREW SM15/64-28X11          | 1   |
| 18 | 810-105  | SCREW SM9/32-28X10               | 1   | 52    | 810-263  | SCREW SM11/64-40X7           | 1   |
| 19 | 810-103  | UPPER SHAFT BUSHING(L)           | 1   | 53    | 1530C-26 | COLLAR                       | 1   |
| 20 | 810-101  | SCREW SM1/4-40X6                 | 3   | 54    | 1530C-27 | BUSH                         | 2   |
| 21 | 810-102  | COLLAR                           | 1   | 55    | 1530C-28 | GEAR                         | 1   |
| 22 | 1126B-22 | UPPER SHAFT                      | 1   | 56    | 1530C-29 | ECCENTRIC WHEEL              | 1   |
| 23 | 1530B-23 | GEAR (UPPER SHAFT)               | 1   | 57    | 1530C-30 | GEAR SHAFT                   | 1   |
| 24 | 341C-60  | SCREW SM11/64-40X4               | 6   | 58    | 1530C-32 | SCREW SM15/64-28             | 4   |
| 25 | 810-133  | UPPER SHAFT BUSHING(R)           | 1   | 59    | 1530C-33 | NUT SM11/64-40X3.5           | 2   |
| 26 | 33B-69   | FLYWHEEL                         | 1   | 60    | DY8-201  | WASHER                       | 2   |
| 27 | 42E-20   | SCREW SM15/64-28X15              | 2   | 61    | 1530C-35 | DIAL PLATE                   | 1   |
| 28 | 810-136  | SCREW SM11/32-28X13              | 1   | 62    | 1530C-36 | SCREW SM11/64-40X10          | 2   |
| 29 | 1530C-1  | NEEDLE BAR FRAME BUSH            | 1   | 63    | 1530C-37 | SCREW SM11/64-40             | 2   |
| 30 | 1530C-2  | NEEDLE BAR FRAME PIN             | 1   | 03 64 | 1533B-23 | UPPER SHAFT GEAR             | 1   |
| 31 | 91J-2    | SCREW M4-0.75X4                  | 4   | 03 65 | 1533C-28 | GEAR                         | 1   |
| 32 | 1530C-4  | NEEDLE BAR FRAME                 | 1   | 04 66 | 1534B-23 | UPPER SHAFT GEAR             | 1   |
| 33 | W5X10X1  | WASHER W5*10*1                   | 1   | 04 67 | 1534C-28 | GEAR                         | 1   |
| 34 | 1530C-7  | LOWER STOP STUD                  | 2   |       |          |                              |     |

NOTE: 01 FOR FOZ – 510 SERIES    03 FOR 3POINT    04 FOR 4POINT

02 FOR FOZ – 520 SERIES -4-

C.



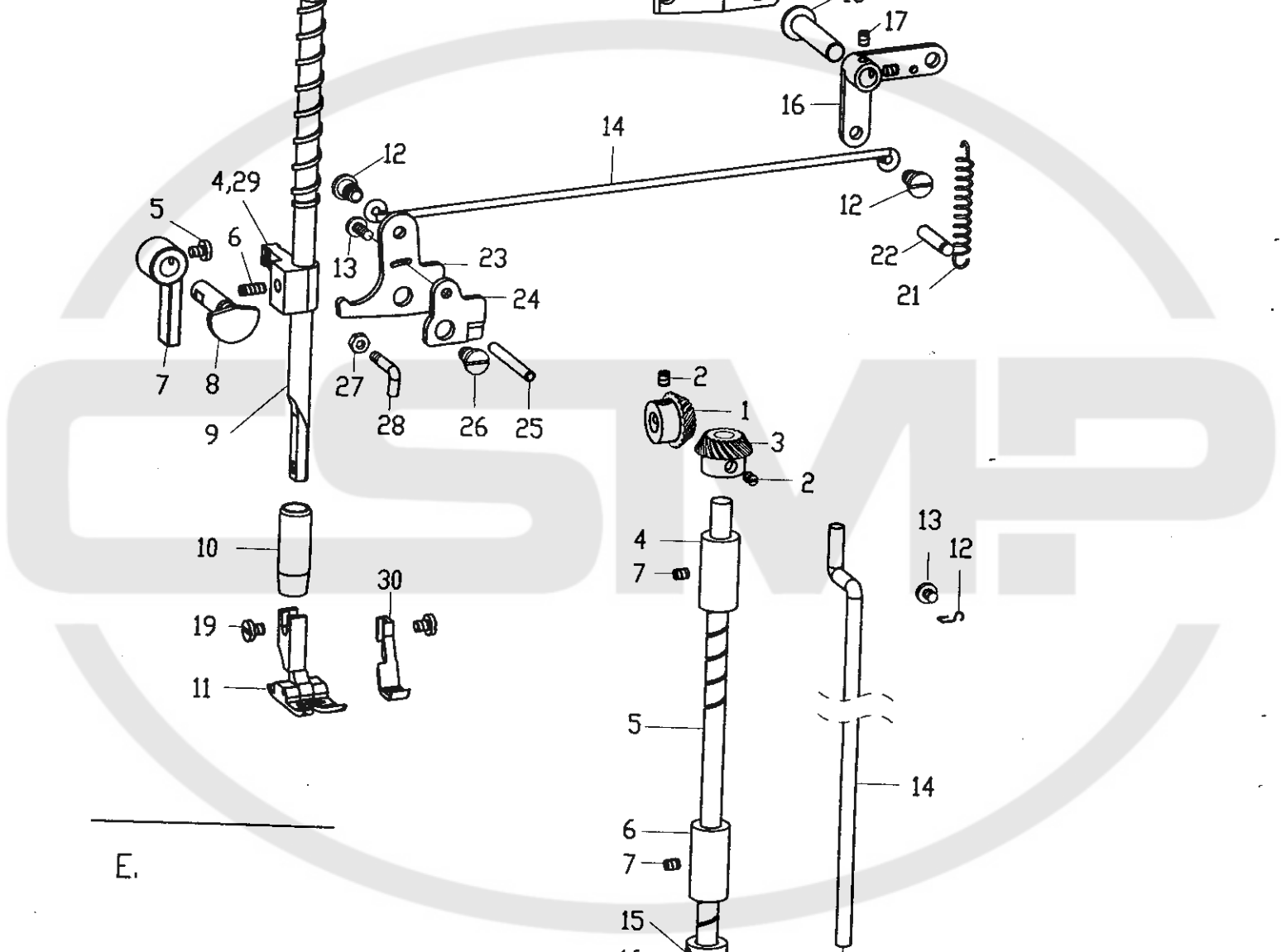
# C. LOWER. HOOK SHAFT & FEED MECHANISM COMPONENTS

| NO | PART NO. | DISCRIPTION                   | QTY | NO    | PART NO. | DISCRIPTION                   | QTY |
|----|----------|-------------------------------|-----|-------|----------|-------------------------------|-----|
| 01 | 6203NR   | BALL BEARING R.               | 1   | 31    | 1530C-16 | SQUARE SLIDE BLOCK            | 1   |
| 02 | P8. 8X5  | RUBBER CAP                    | 2   | 32    | 810-21L  | SCREW SM9/64-40X7             | 4   |
| 03 | 42K-5-1  | SCREW SM1/4-40X6              | 8   | 33    | 1126C-33 | SLIDE BLOCK SLIDER            | 1   |
| 04 | 1126C-4  | BALL BEARING BUSH R.          | 1   | 34    | 1126C-34 | SLIDE BLOCK SLIDER BUSH       | 1   |
| 05 | 6202NR   | BALL BEARING                  | 1   | 35    | 1126C-35 | FEED REGULATOR                | 1   |
| 06 | 1126C-6  | BALL BEARING BUSH             | 1   | 36    | 810-168  | SCREW SM15/64-28X10           | 2   |
| 07 | 1508F-31 | FEED CAM (U&D)                | 1   | 37    | 1126C-37 | FEED REGULATOR STUD           | 1   |
| 08 | 1126C-8  | LOWER SHAFT BEVEL GEAR        | 1   | 38    | 1126C-38 | FEED REGULATOR STUD<br>BASE   | 1   |
| 09 | 1126C-9  | LOWER SHAFT                   | 1   | 39    | 1126C-39 | REVERSE FEED CONTROL<br>LEVER | 1   |
| 10 | 1126C-10 | LOWER FEED ECCENTRIC<br>WHEEL | 1   | 40    | 810-263  | SCREW SM11/64-40X7            | 2   |
| 11 | 810-27   | SCREW SM15/64-28X7            | 4   | 41    | 810-165  | SCREW SM3/16-28X7             | 1   |
| 12 | 1126C-12 | PITMAN WASHER                 | 1   | 42    | 1126C-42 | SPRING                        | 1   |
| 13 | 1126C-13 | COLLAR                        | 1   | 43    | 1126C-43 | PIN                           | 1   |
| 14 | 810-221  | SCREW SM15/64-28X5            | 4   | 44    | 927F-9   | FEED BAR ECCENTRIC PIN        | 1   |
| 15 | 6200ZZ   | BALL BEARING                  | 1   | 45    | O-RING   | O RING                        | 1   |
| 16 | 1126C-16 | HOOK SHAFT GEAR               | 1   | 46    | 927F-5-1 | FEED BAR SLIDE BLOCK          | 1   |
| 17 | 1126C-17 | HOOK SHAFT BUSHING            | 1   | 01 47 | 1126C-47 | FEED DOG                      | 1   |
| 18 | 810-122  | COLLAR (H/S)                  | 1   | 02 48 | 2126C-48 | FEED DOG                      | 1   |
| 19 | 927K-18  | HOOK SHAFT BUSHING            | 1   | 02 49 | 2126C-49 | FEED ROD                      | 1   |
| 20 | KRP-457W | HOOK                          | 1   | 50    | 810-292  | SCREW SM11/64-40X6.5          | 2   |
| 21 | 1126C-21 | HOOK SHAFT                    | 1   | 02 51 | 2126C-51 | SCREW M5-0.8X12               | 2   |
| 22 | SC70-3FL | BOBBING CASE                  | 1   | 02 52 | 2126C-52 | FEED ROCKER BASE ARMN         | 2   |
| 23 | 1126C-23 | FEED BAR                      | 1   | 02 53 | 2126C-53 | FEED ROCK SHAFT               | 1   |
| 24 | 1126C-24 | FEED BAR FORK (U&D)           | 1   | 02 54 | 2126C-54 | SCREW M4-0.75X8               | 2   |
| 25 | 1126A-46 | SCREW M5-0.8X15               | 2   | 02 55 | 2126C-55 | ROD                           | 1   |
| 26 | DY8-207A | NUT SM1/4-40X5                | 1   | 02 56 | 1341D-19 | TRIANGULAR LEVER              | 1   |
| 27 | 1341E-20 | SCREW SM1/4-40X12             | 1   | 02 57 | 810-159  | TRIANGULAR LEVER PIN          | 1   |
| 28 | 1126C-28 | FEED BAR FORK ROD             | 1   | 02 58 | 2126C-58 | SCREW SM1/4-40                | 1   |
| 29 | 810-142  | NUT 9/32-28X4                 | 1   | 02 59 | 2126C-59 | BUSH L.                       | 1   |
| 30 | 1530C-15 | STUD                          | 1   | 02 60 | 2126C-60 | BUSH R.                       | 1   |

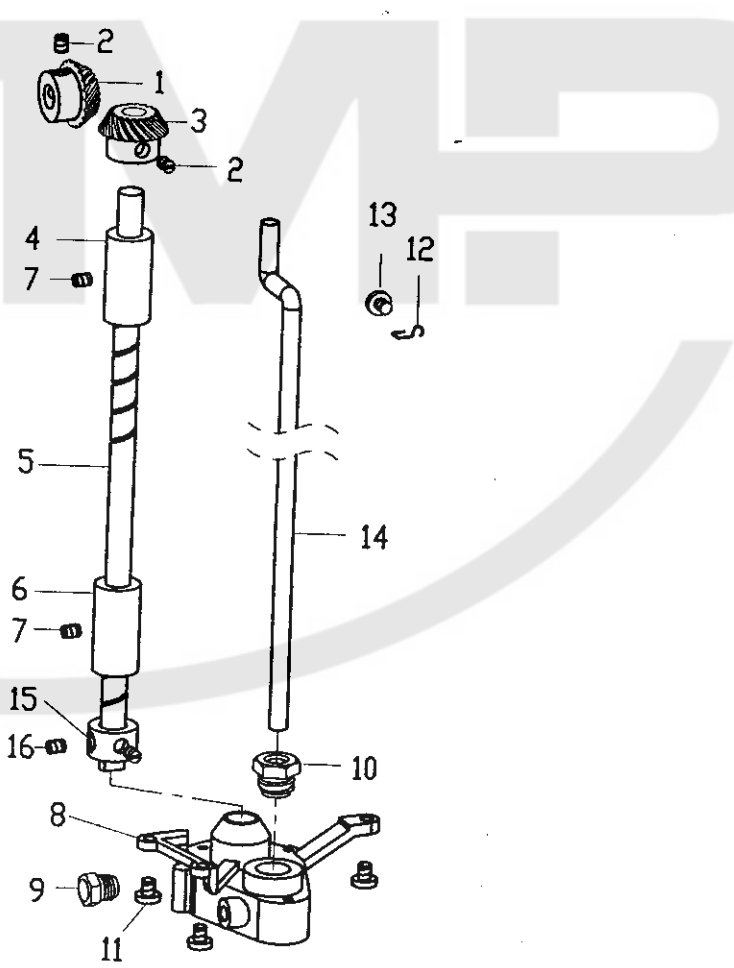
NOTE:01 FOR FOZ – 510 SERIES

02 FOR FOZ – 520 SERIES

D



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#### D. PRESSURE ADJUSTING MECHANISM COMPONENTS

|    | NO | PART NO. | DISCRIPTION             | QTY |    | NO | PART NO. | DISCRIPTION          | QTY |
|----|----|----------|-------------------------|-----|----|----|----------|----------------------|-----|
|    | 01 | 810-184  | PRESSER ADJUSTING SCREW | 1   |    | 16 | 1126D-16 | KNEE LIFTER LEVER R. | 1   |
|    | 02 | DY10-143 | PRESSER ADJUSTING NUT   | 1   |    | 17 | 810-168  | SCREW SM15/64-28X7   | 2   |
|    | 03 | 810-187  | PRESSER SPRING          | 1   |    | 18 | 1126D-18 | PLATE                | 1   |
| 01 | 04 | 1530F-4  | PRESSER BAR BRACKET     | 1   |    | 19 | 810-21   | SCREW SM9/64-40X7    | 1   |
|    | 05 | 810-109  | SCREW SM11/64-40X7      | 1   |    | 20 | 91D-3    | SCREW SMM4X0.75      | 1   |
|    | 06 | 810-27   | SCREW SM15/64-28X7      | 5   |    | 21 | 1530F-21 | SPRING               | 1   |
|    | 07 | 1530F-7  | PRESSER LIFTER LEVER    | 1   |    | 22 | 1530F-22 | SPRING PIN           | 1   |
|    | 08 | 1530F-8  | LIFTER CRANK P-BAR      | 1   |    | 23 | 1530F-23 | P-BAR LIFTING LINK   | 1   |
|    | 09 | DY10-137 | PRESSER BAR             | 1   |    | 24 | 1530F-24 | THREAD RELEASE PLATE | 1   |
|    | 10 | 810-202  | BUSH, P-BAR             | 1   |    | 25 | DY10-125 | THREAD RELEASE PIN   | 1   |
| 01 | 11 | 1530F-11 | WALKING FOOT            | 1   |    | 26 | 1530F-26 | SCREW SM1/4-40X7.5   | 1   |
|    | 12 | 341F-25  | SCREW SM3/16-28X8.5     | 2   |    | 27 | 91P12-10 | NUT SM9/64-40X3      | 1   |
|    | 13 | 810-292  | SCREW SM11/64-40X6.5    | 1   |    | 28 | 1530F-28 | THREAD RETAINER      | 1   |
|    | 14 | 1530F-14 | CONNECTING STICK        | 1   | 02 | 29 | 2530F-29 | PRESSER BAR BRACKET  | 1   |
|    | 15 | 1126D-15 | PIN                     | 1   | 02 | 30 | 2530F-30 | WALKING FOOT         | 1   |

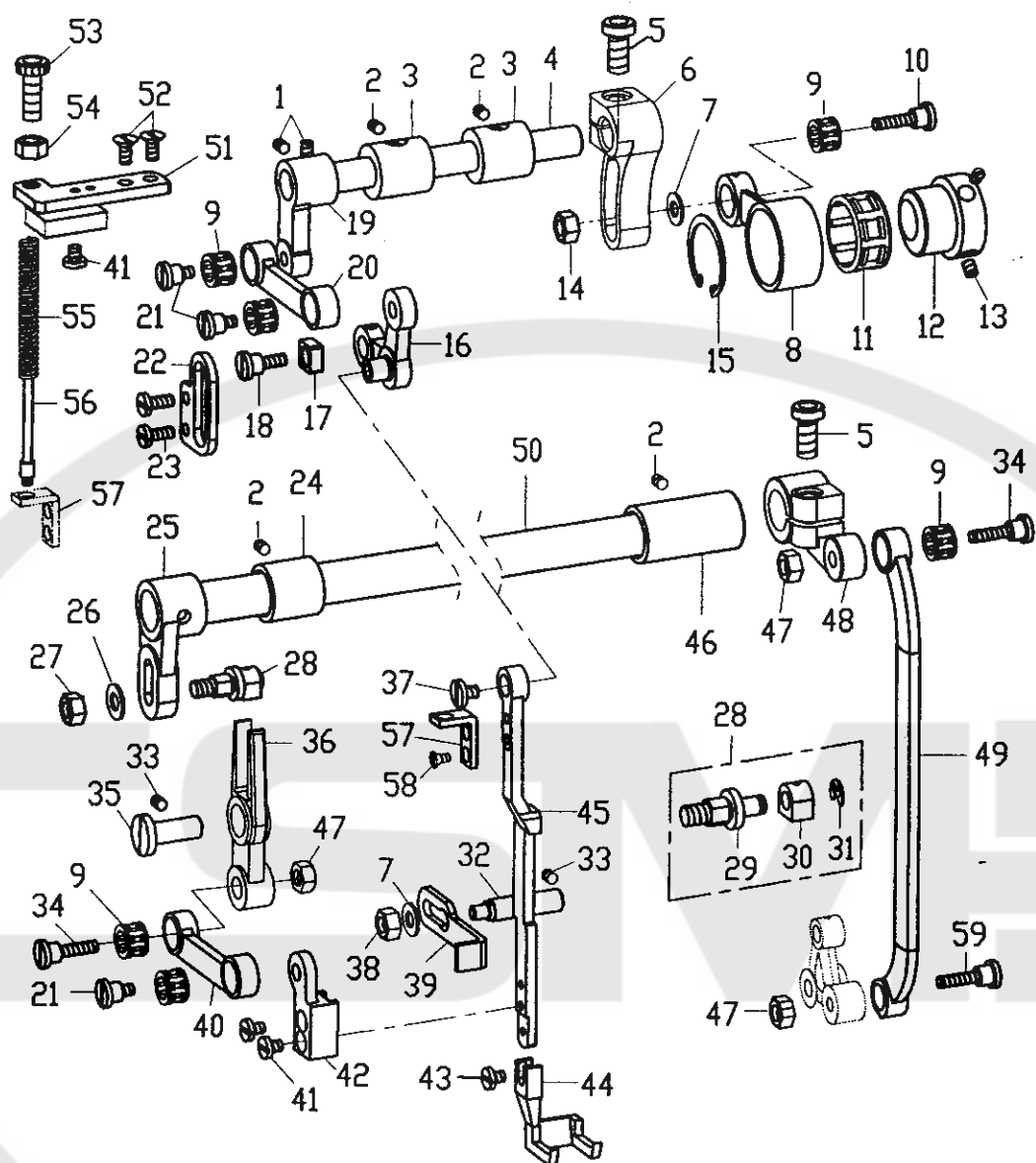
NOTE: 01 FOR FOZ – 510 SERIES

02 FOR FOZ – 520 SERIES

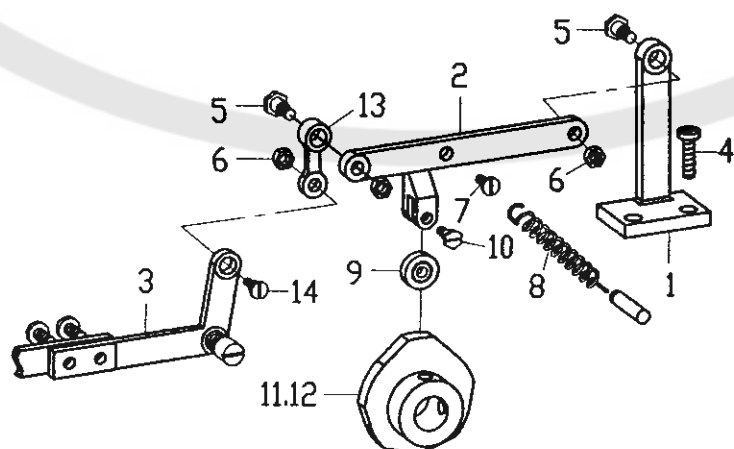
#### E. OIL SUPPLY COMPONENTS

|  | NO | PART NO. | DISCRIPTION            | QTY |  | NO | PART NO. | DISCRIPTION          | QTY |
|--|----|----------|------------------------|-----|--|----|----------|----------------------|-----|
|  | 01 | 810-116  | UPPER SHAFT GEAR       | 1   |  | 09 | 1530G-52 | SCREW SM11/32-28X5   | 1   |
|  | 02 | 810-101  | SCREW SM1/4-40X5       | 4   |  | 10 | 1530G-53 | SCREW SM11/32-28X5   | 3   |
|  | 03 | 810-117  | UPRIGHT SHAFT GEAR     | 1   |  | 11 | 810-68   | SCREW SM11/64-40X13  | 1   |
|  | 04 | 810-119  | UPRIGHT SHAFT BUSH, U. | 1   |  | 12 | 1530G-55 | PISTON SPRING PIN    | 1   |
|  | 05 | 1530B-40 | UPRIGHT SHAFT          | 1   |  | 13 | 810-6    | SCREW SM11/64-40X6   | 1   |
|  | 06 | 810-120A | UPRIGHT SHAFT BUSH, D. | 1   |  | 14 | 1530G-57 | OIL SUPPLY PIPE      | 1   |
|  | 07 | 810-99   | SCREW SM15/64-28X11    | 2   |  | 15 | 810-122  | UPRIGHT SHAFT COLLAR | 1   |
|  | 08 | 1530G-51 | OIL PUMP ASSY          | 1   |  | 16 | 810-221  | SCREW SM15/64-28X5   | 2   |

## F. FOR FOZ – 520 SERIES



G.



## F. UPPER FEED MECHANISM COMPONENTS

| NO | PART NO. | DISCRIPTION            | QTY | NO | PART NO. | DISCRIPTION               | QTY |
|----|----------|------------------------|-----|----|----------|---------------------------|-----|
| 01 | 91G-17   | SCREW M5-0.8X6         | 2   | 31 | E-4      | E RING                    | 1   |
| 02 | 810-8    | SCREW SM11/64-40X6     | 4   | 32 | 2530G-32 | HINGE SHAFT               | 1   |
| 03 | DY8-155  | FRONT METAL            | 2   | 33 | 810-27   | SCREW SM15/64-28X7        | 2   |
| 04 | 2530G-4  | UPPER FEED SHAFT       | 1   | 34 | 2530G-34 | SCREW SM1/4-40X16         | 2   |
| 05 | 810-261S | SCREW M6X20            | 2   | 35 | DY8-208  | PIN                       | 1   |
| 06 | 2530G-6  | UPPER FEED REAR ARM    | 1   | 36 | 640E-63  | U-FEED LEVEL DRIVING LINK | 1   |
| 07 | W6X12    | WASHER                 | 2   | 37 | 810-164  | SCREW SM3/16-28X7         | 1   |
| 08 | 2530G-8  | UPPER FEED ROD         | 1   | 38 | 42C-15   | NUT SM15/64-28X3          | 1   |
| 09 | 8X12X8   | NEEDLE BEARING         | 6   | 39 | 2530G-39 | PLATE                     | 1   |
| 10 | 2530G-10 | SCREW M6               | 1   | 40 | 2530G-40 | U-FEED LEVEL DRIVING ROD  | 1   |
| 11 | 24X28X13 | NEEDLE BEARING         | 1   | 41 | 810-21S  | SCREW SM9/64-40X6         | 3   |
| 12 | 2530G-12 | ECCENTRIC CAM          | 1   | 42 | 2530G-42 | UPPER FEED LEVEL HOLDER   | 1   |
| 13 | 810-101  | SCREW SM1/4-40X6       | 2   | 43 | 810-21L  | SCREW SM9/64-40X8         | 1   |
| 14 | DY8-167  | NUT M6                 | 1   | 44 | 2530G-44 | UPPER FEED PRESSER FOOT   | 1   |
| 15 | R-24     | C RING                 | 1   | 45 | 2530G-45 | UPPER FEED LEVER          | 1   |
| 16 | 2530G-16 | U-FEED CONNECTING LINK | 1   | 46 | 640E-46  | U-FEED REAR BUSHING R.    | 1   |
| 17 | 2530G-17 | SLIDE BLOCK            | 1   | 47 | DY8-207A | NUT SM1/4-40X5            | 3   |
| 18 | 2530G-18 | SCREW SM3/16-28X7      | 1   | 48 | 2530G-48 | U-FEED DRIVING CRANK R.   | 1   |
| 19 | 2530G-19 | UPPER FEED FRONT ARM   | 1   | 49 | 2530G-49 | U-FEED DRIVING ROD        | 1   |
| 20 | 2530G-20 | UPPER FEED LINK        | 1   | 50 | 2530G-50 | UPPER FEED DRIVING SHAFT  | 1   |
| 21 | 2530G-21 | SCREW SM1/4-40X6       | 3   | 51 | 2530G-61 | ADJUSTING SCREW FRAME     | 1   |
| 22 | 2530G-22 | UPPER FEED GUIDE PLATE | 1   | 52 | 810-263  | SCREW SM11/64-40X7        | 2   |
| 23 | 810-109  | SCREW SM11/64-40X7     | 2   | 53 | DY8-151  | SCREW SM9/32-28           | 1   |
| 24 | DY8-193  | BUSHING                | 1   | 54 | 810-142  | NUT SM9/32-28             | 1   |
| 25 | DY8-212  | ADJUSTING CRANK        | 1   | 55 | DY8-170  | PRESSER SPRING            | 1   |
| 26 | W6.5X13  | WASHER                 | 1   | 56 | DY8-171  | SPRING BAR                | 1   |
| 27 | DY8-210  | NUT SM1/4-24X5         | 1   | 57 | 2530G-62 | FULCRUM                   | 1   |
| 28 | DY8-194  | SLIDE BLOCK ASSEMBLY   | (1) | 58 | 810-255  | SCREW SM9/64-40X7         | 2   |
| 29 | DY8-194B | STUD                   | 1   | 59 | 2126C-62 | SCREW SM1/4-40            | 2   |
| 30 | DY8-194A | SLIDE BLOCK            | 1   |    |          |                           |     |

## G. POINTED ROCKING (03 FOR 3 POINT) (04 FOR 4 POINT)

| NO | PART NO.  | DISCRIPTION             | QTY | NO    | PART NO.  | DISCRIPTION             | QTY |
|----|-----------|-------------------------|-----|-------|-----------|-------------------------|-----|
| 01 | 1534C-1   | ROD HOLDER              | 1   | 08    | 1530D-21  | SPRING                  | 1   |
| 02 | 1534C-2   | ROD                     | 1   | 09    | 624ZZ     | BALL BEARING            | 1   |
| 03 | 1534C-3   | NEEDLE BAR ROCKING ROD  | 1   | 10    | 91C-9     | SCREW M4-0.75X6         | 1   |
| 04 | 1534C-4   | SCREW M6-1.0X12         | 2   | 03 11 | 1533C-29  | CAM (FOR 3 OINT)        | 1   |
| 05 | 78L2-21-4 | SHOULDERSCREW SM3/16-32 | 2   | 04 12 | 1534C-29  | CAM (FOR 4 POINT)       | 1   |
| 06 | 810-194   | SCREW SM3/16-32X3       | 3   | 13    | 78L2-21-3 | CONNECTING LINK FOR CAM | 1   |
| 07 | 810-188-1 | SCREW SM3/16-28         | 1   | 14    | 810-267   | SCREW SM3/16-32         | 1   |

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