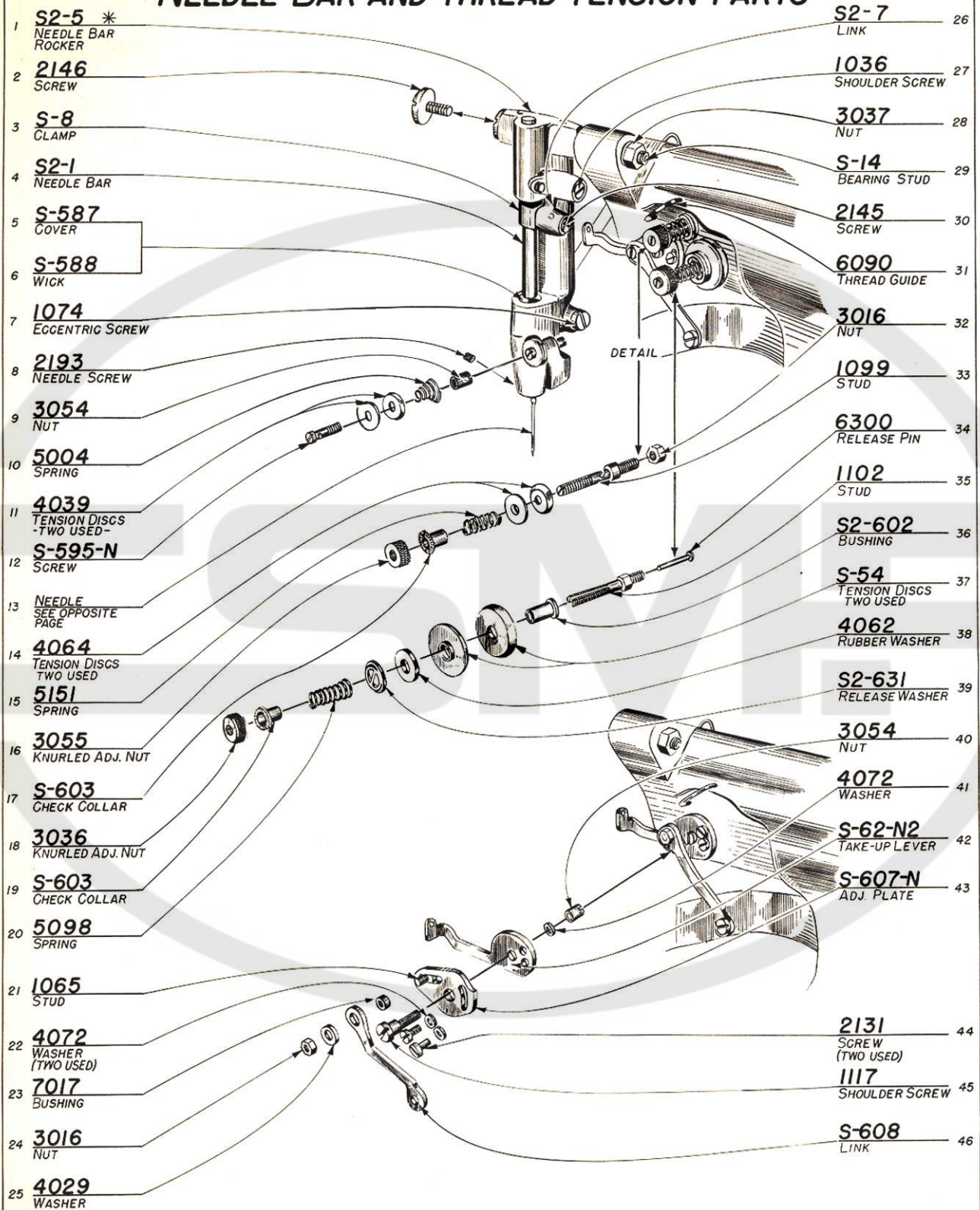


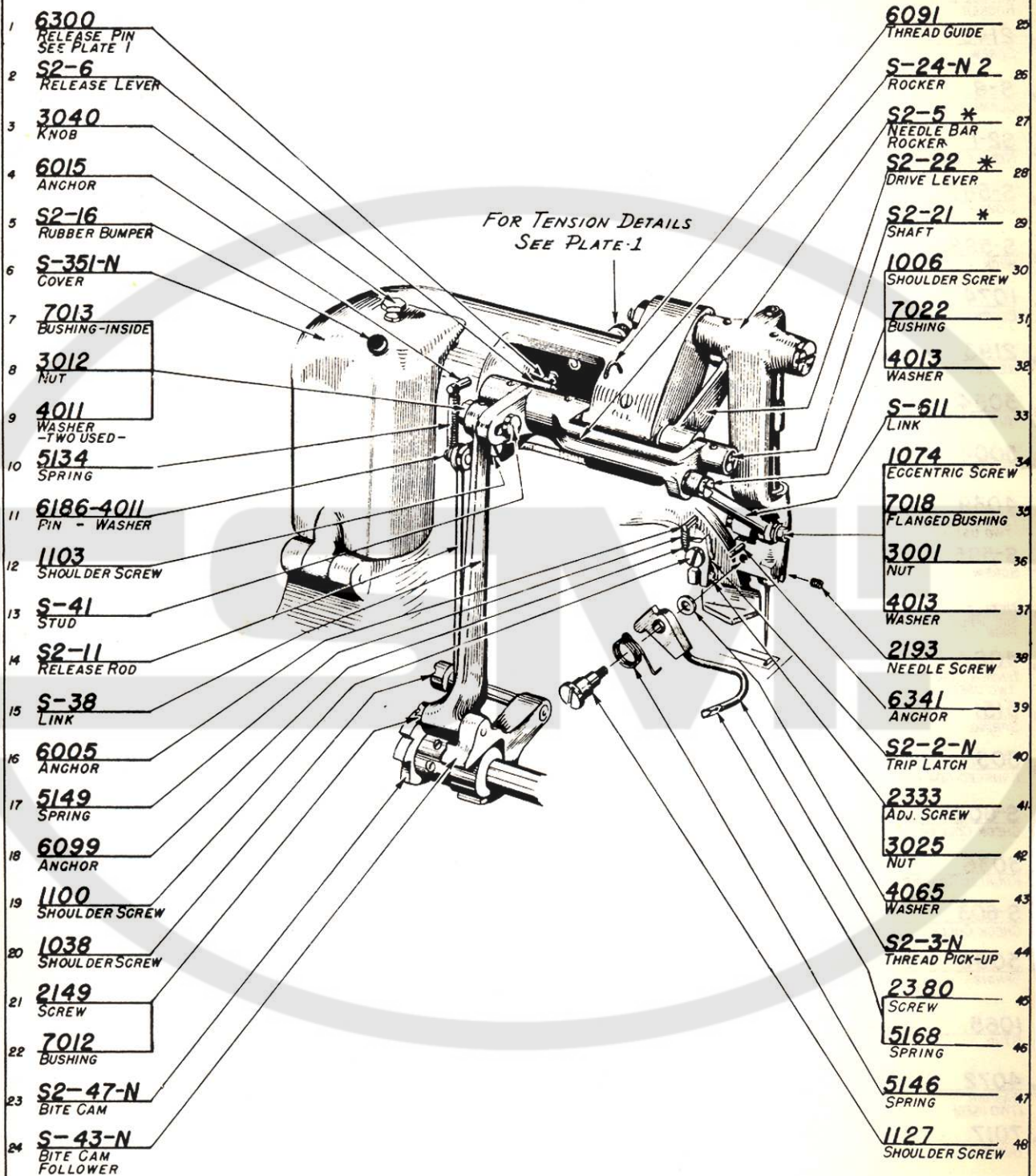
NEEDLE BAR AND THREAD TENSION PARTS



* Furnished only as an assembly. Refer to Parts Index for assembly components.

REECE
TRADE MARK REG.

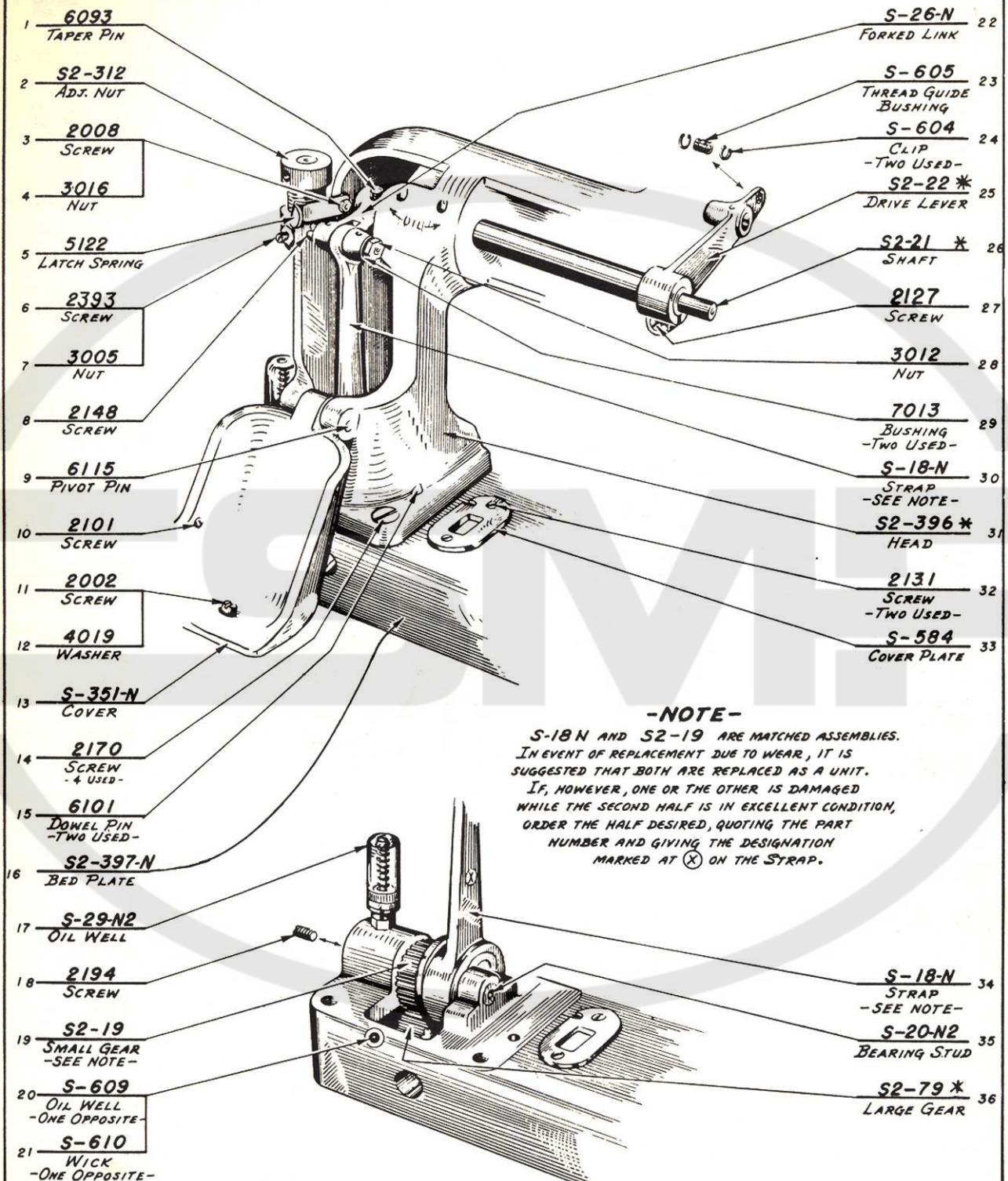
NEEDLE BAR VIBRATING AND THREAD PICK-UP PARTS



REECE
MACHINE TOOL CO.

*Furnished only as an assembly. Refer to Parts Index for assembly components.

NEEDLE BAR DRIVE



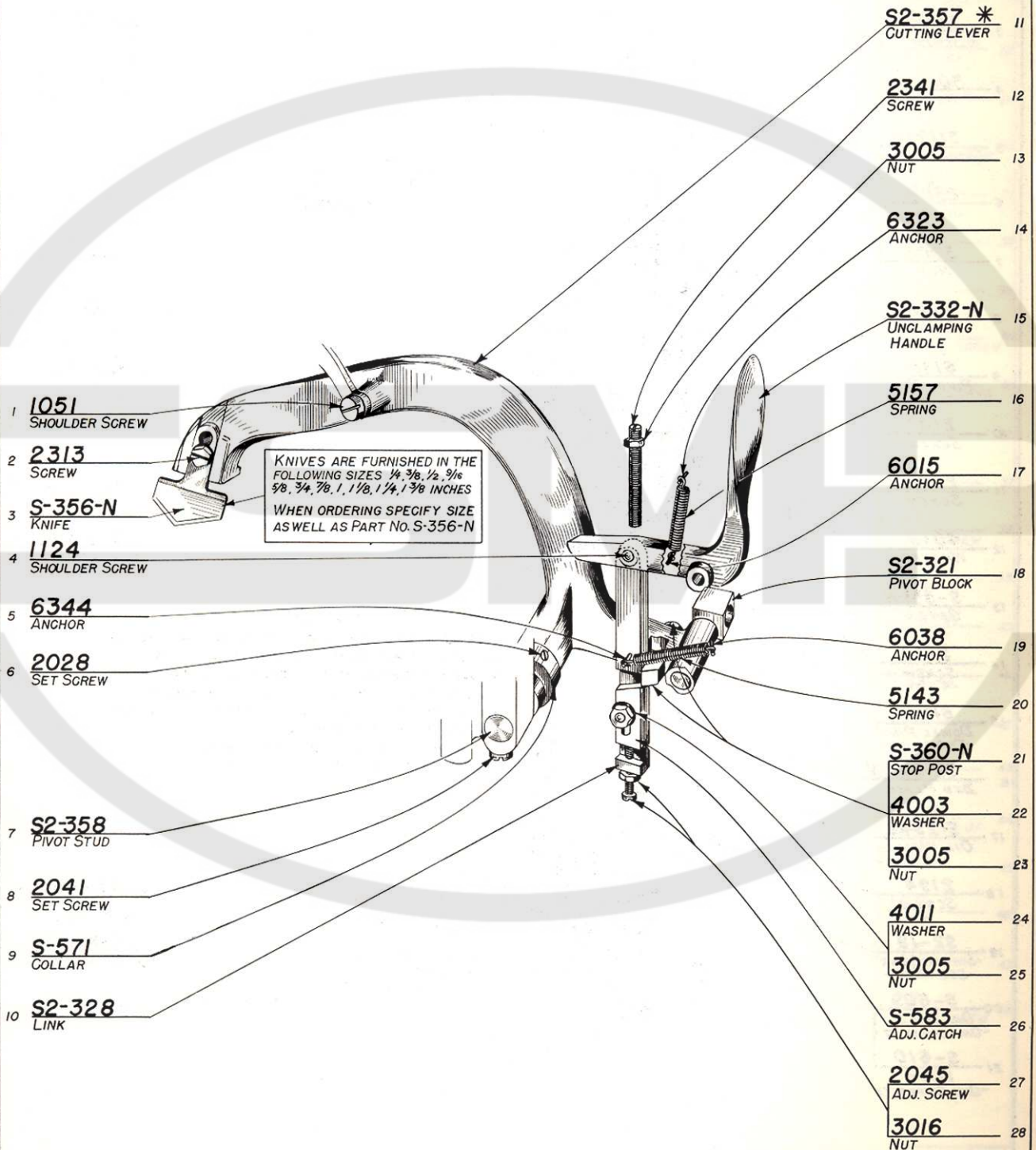
-NOTE-

S-18 N AND S2-19 ARE MATCHED ASSEMBLIES. IN EVENT OF REPLACEMENT DUE TO WEAR, IT IS SUGGESTED THAT BOTH ARE REPLACED AS A UNIT. IF, HOWEVER, ONE OR THE OTHER IS DAMAGED WHILE THE SECOND HALF IS IN EXCELLENT CONDITION, ORDER THE HALF DESIRED, QUOTING THE PART NUMBER AND GIVING THE DESIGNATION MARKED AT (X) ON THE STRAP.

*Furnished only as an assembly. Refer to Parts Index for assembly components.

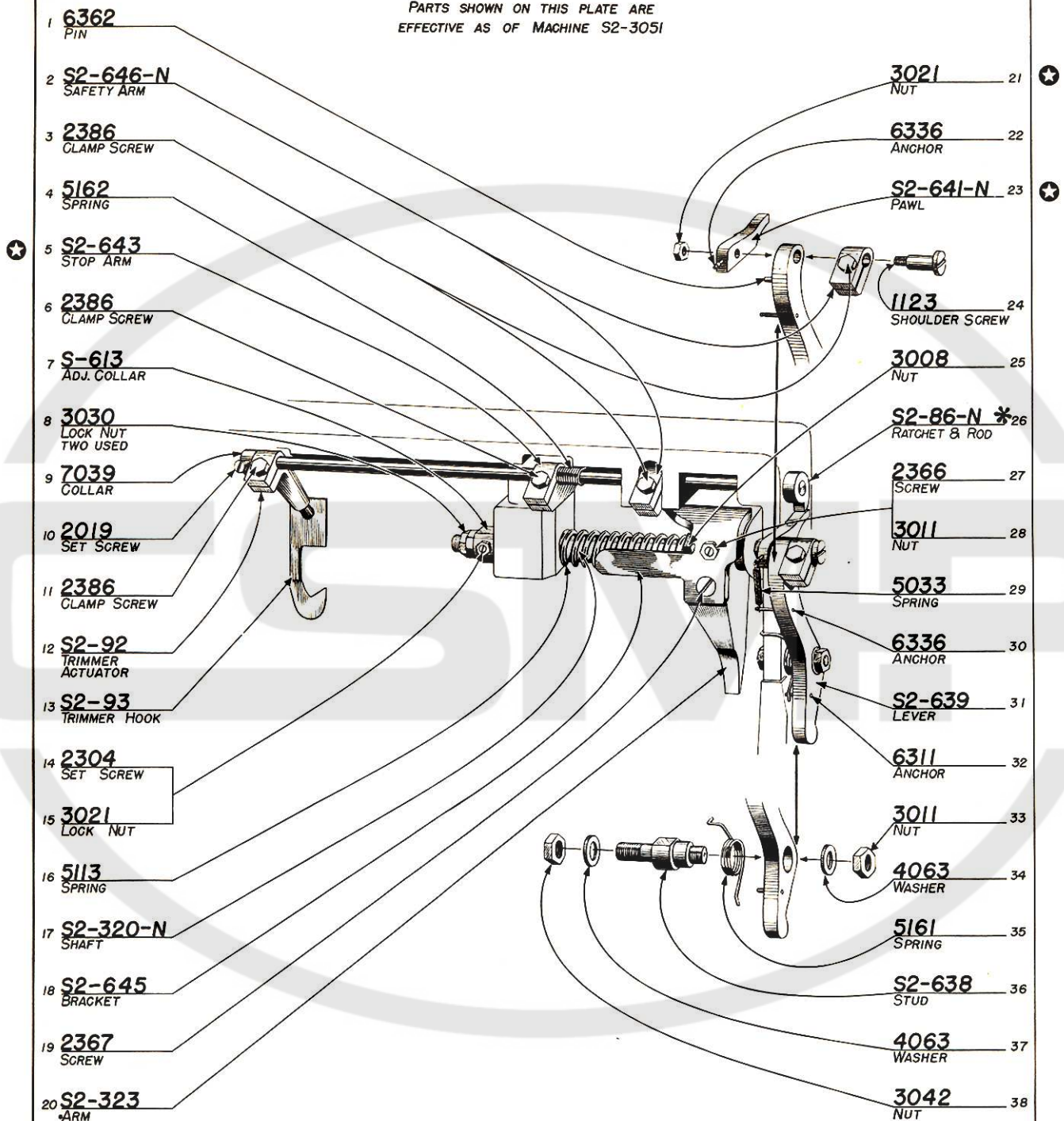
REECE
MACHINE CO.

CUTTING AND CLAMP RAISING PARTS



THREAD TRIMMER PARTS

PARTS SHOWN ON THIS PLATE ARE
EFFECTIVE AS OF MACHINE S2-3051

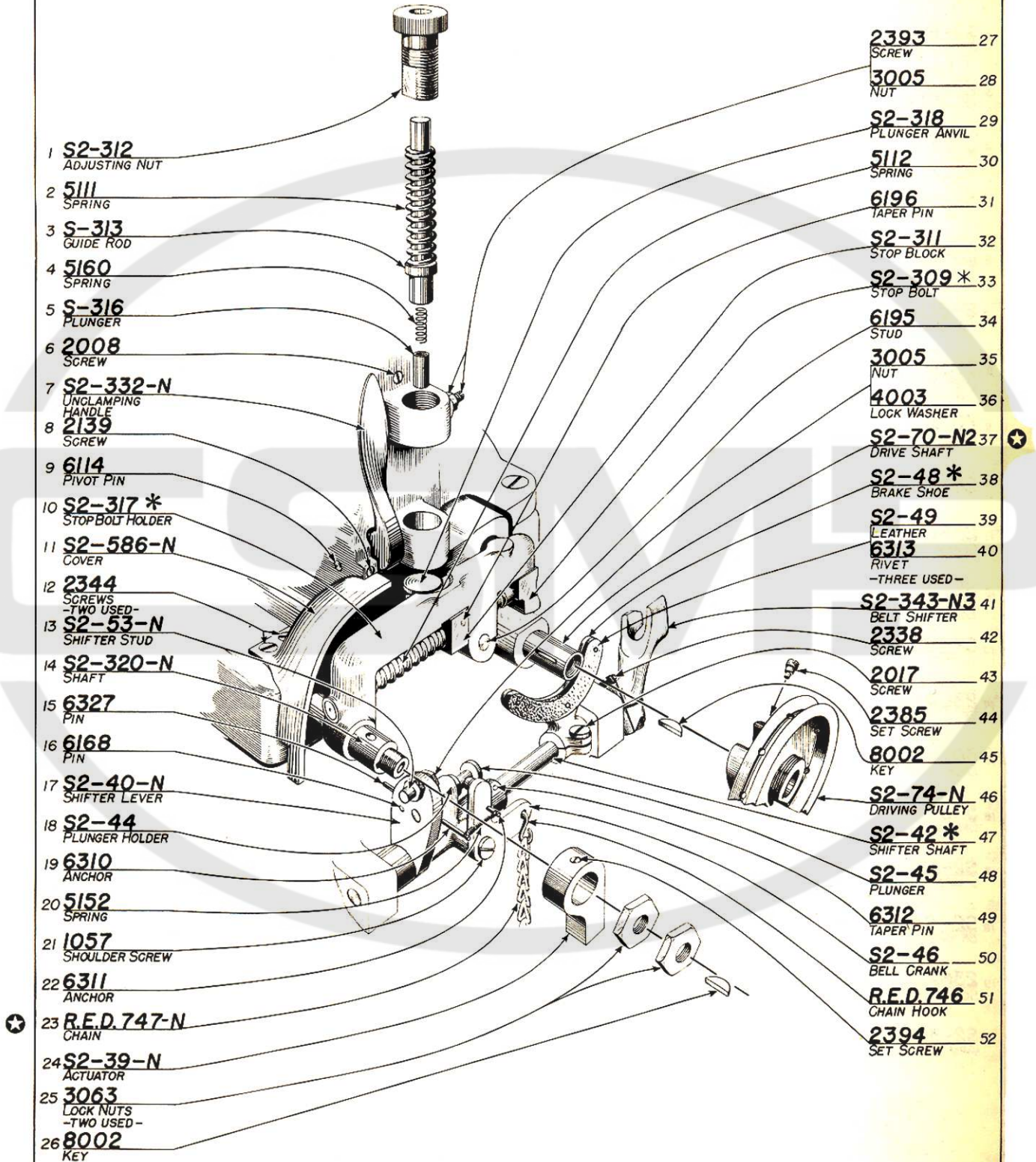


* Furnished only as an assembly. Refer to Parts Index for assembly components.

★ This mark denotes a parts change or addition. For details, see supplementary data inside back cover.

REECE
TRADE MARK REG.

STOP MOTION PARTS

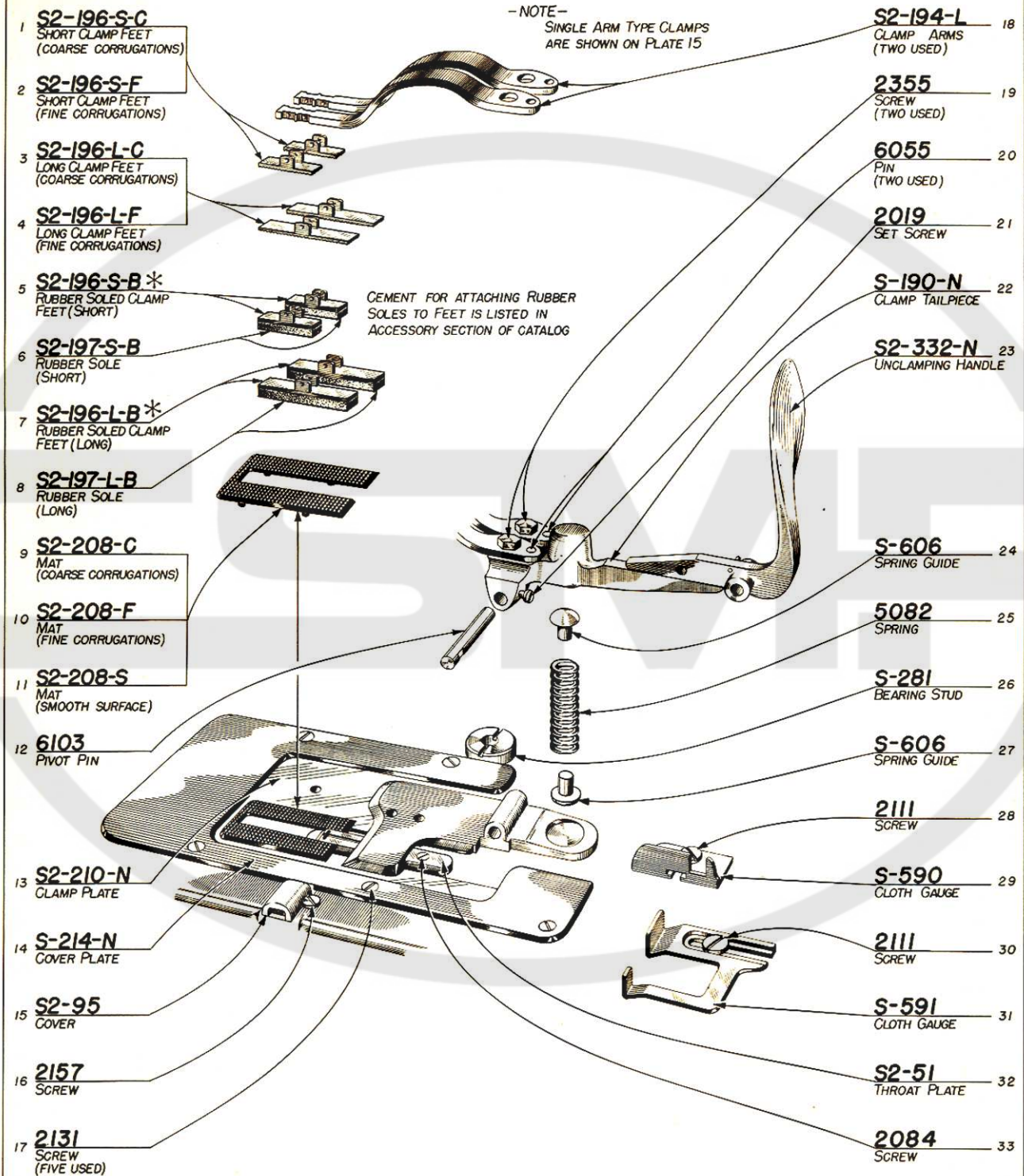


REECE
TRADE MARK

* Furnished only as an assembly. Refer to Parts Index for assembly components.

★ This mark denotes a parts change or addition. For details, see supplementary data inside back cover.

CLOTH CLAMPING PARTS

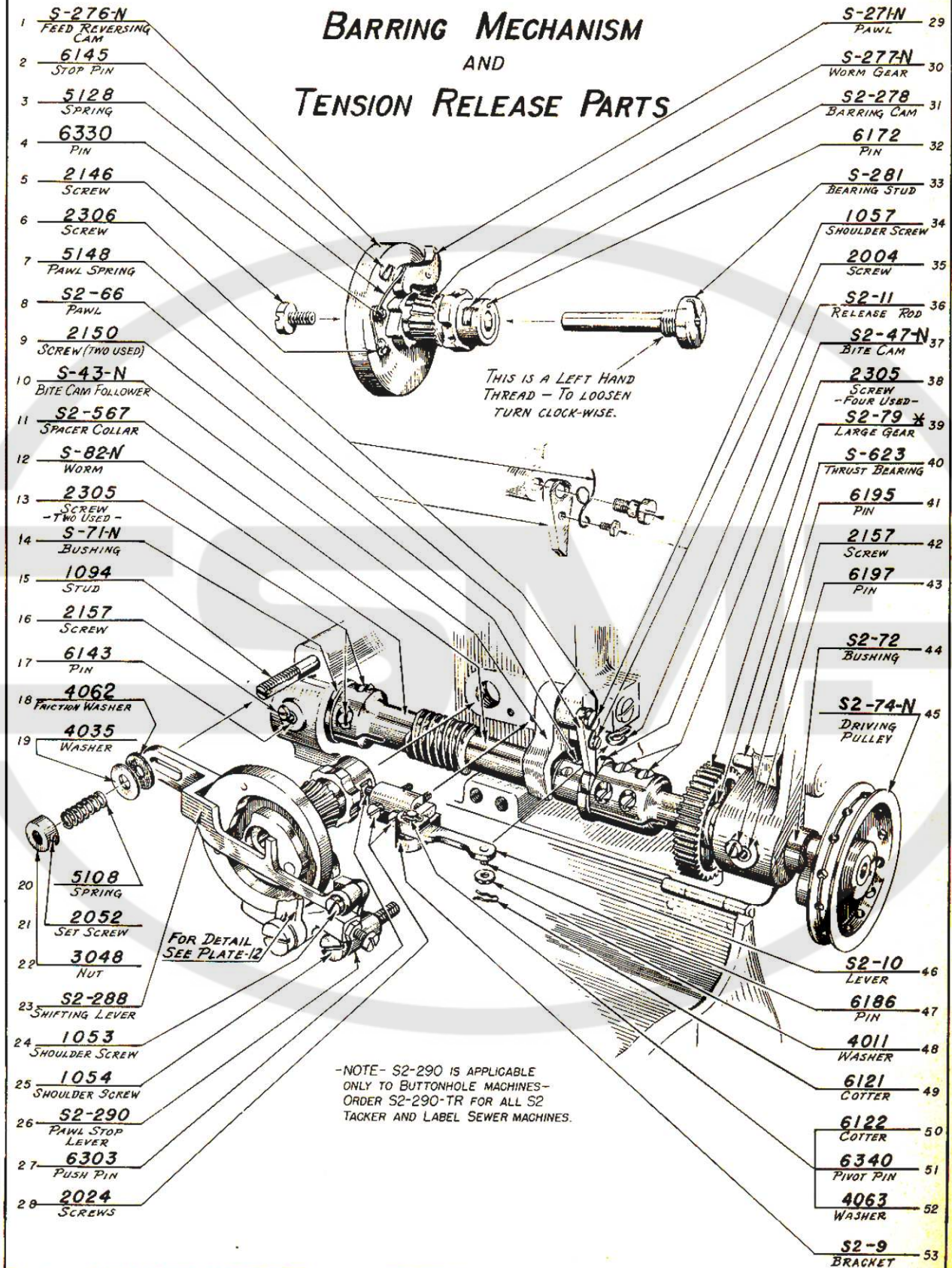


* Furnished only as an assembly. Refer to Parts Index for assembly components.

★ This mark denotes a parts change or addition. For details, see supplementary data inside back cover.

REECE
MACHINE TOOL COMPANY

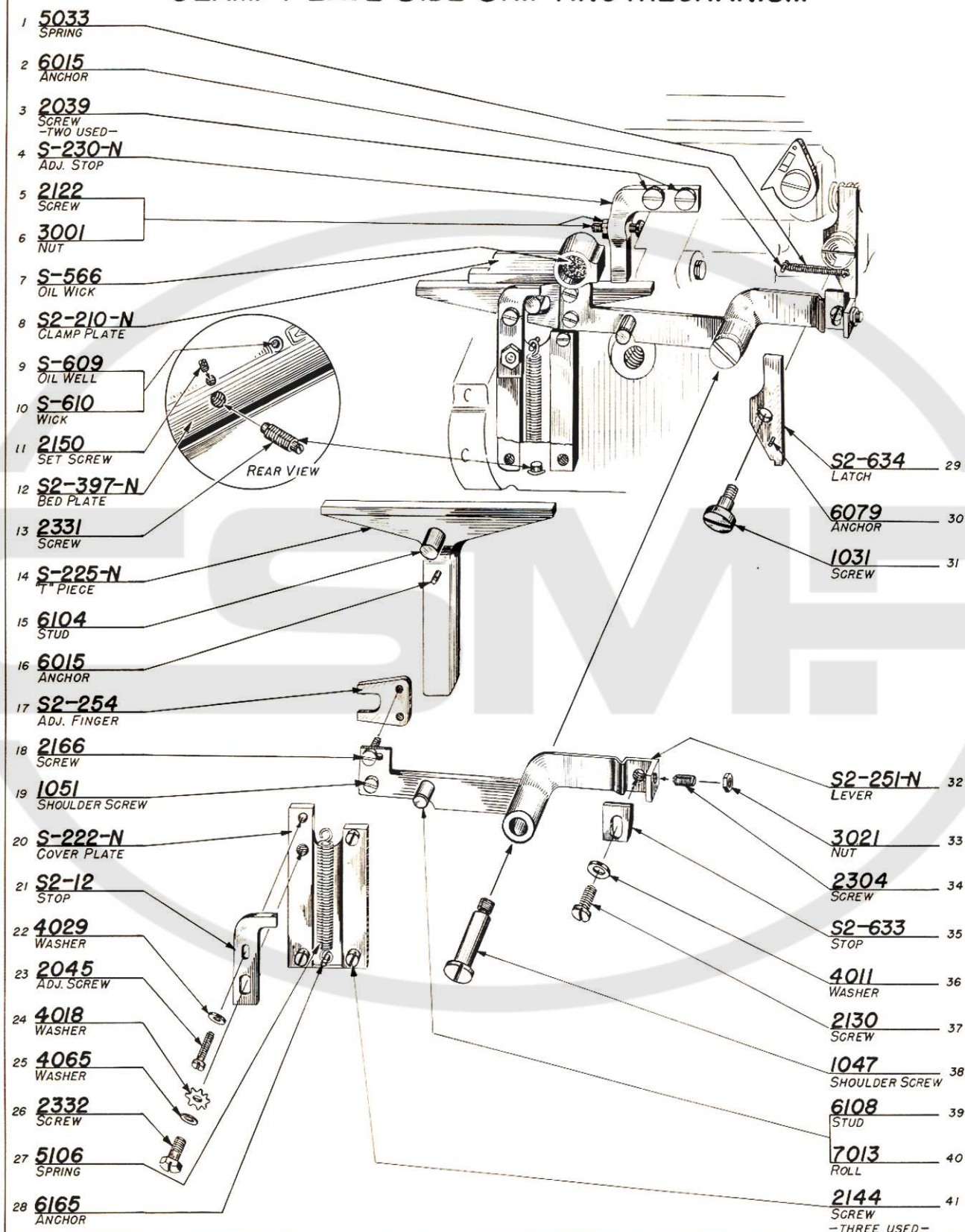
BARRING MECHANISM AND TENSION RELEASE PARTS



REECE

* Furnished only as an assembly. Refer to Parts Index for assembly components.

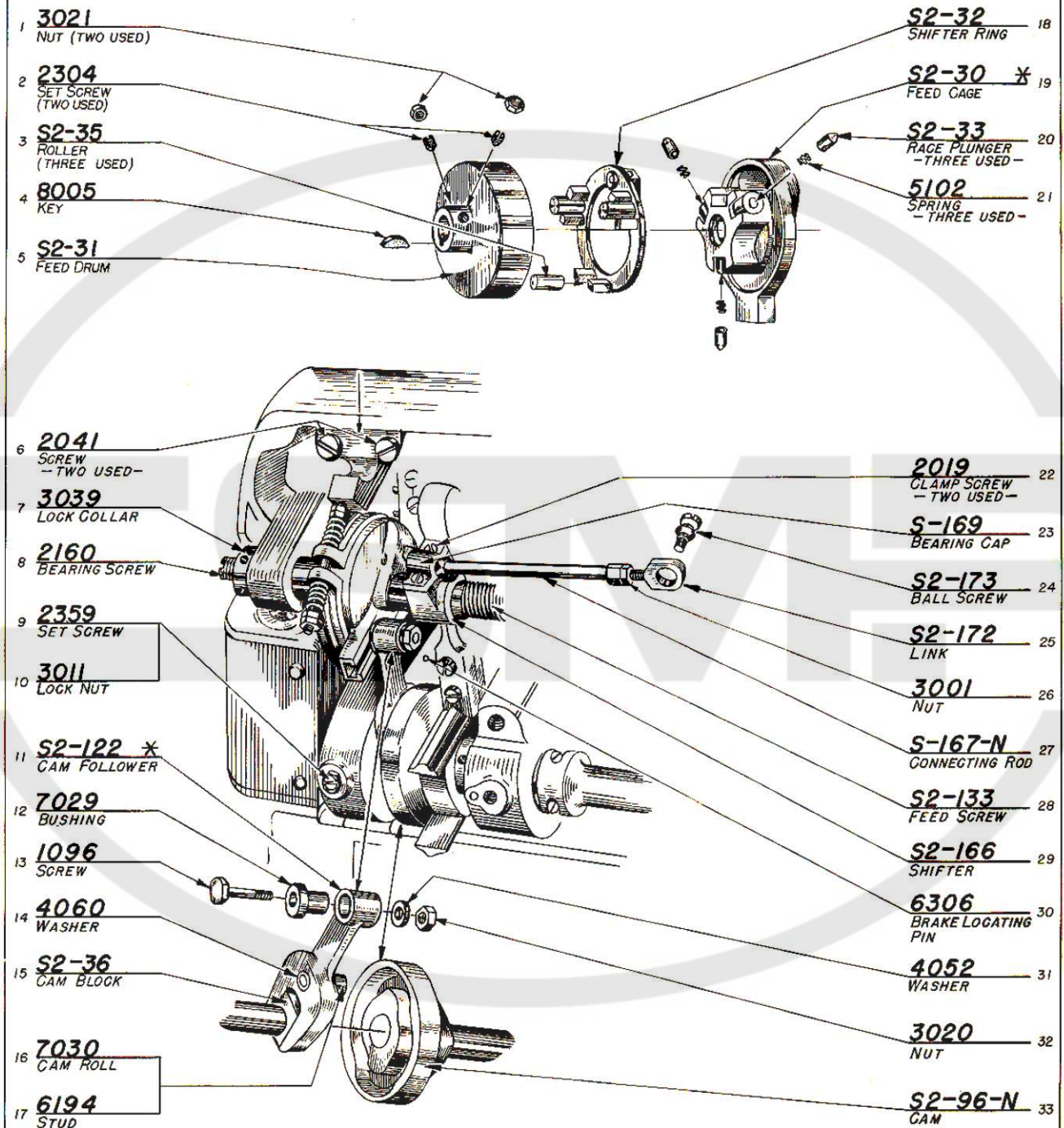
CLAMP PLATE SIDE SHIFTING MECHANISM



* Furnished only as an assembly. Refer to Parts
Index for assembly components.

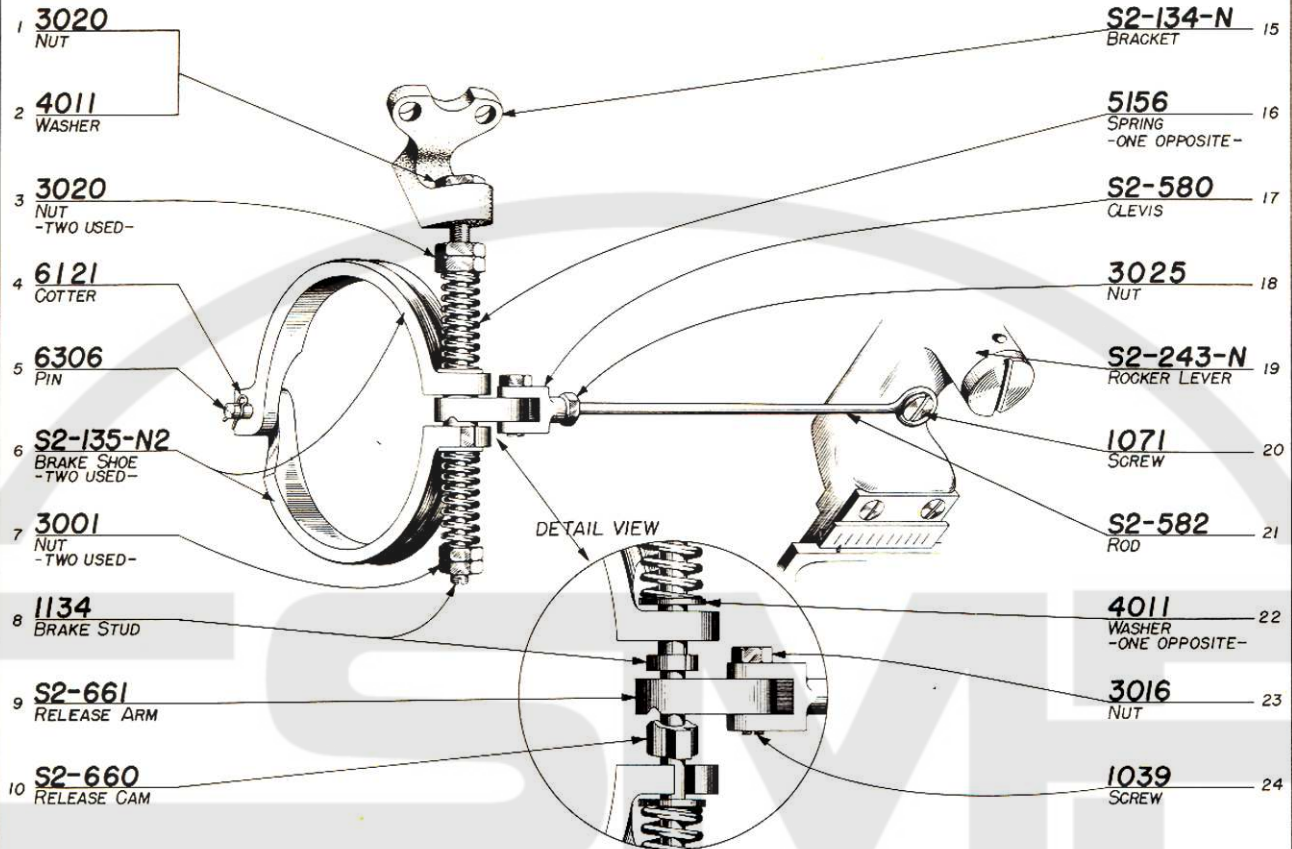
REECE
TRADE MARK REG.

FEED MECHANISM

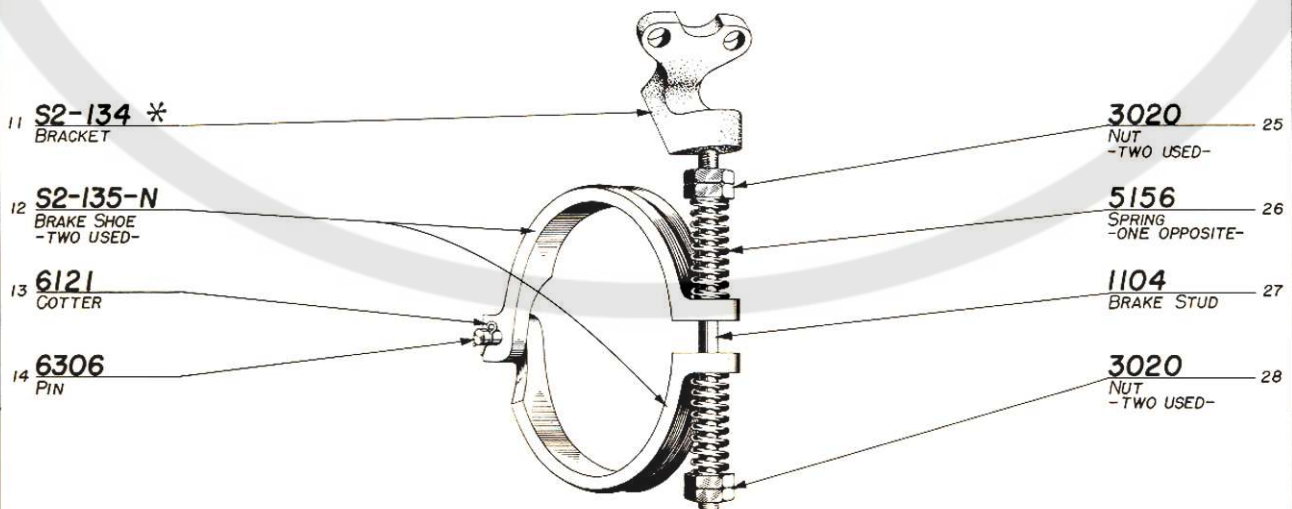


FEED BRAKE MECHANISM

THESE PARTS ARE USED IN MACHINES WITH SERIAL NUMBERS BEGINING AT S2-4651



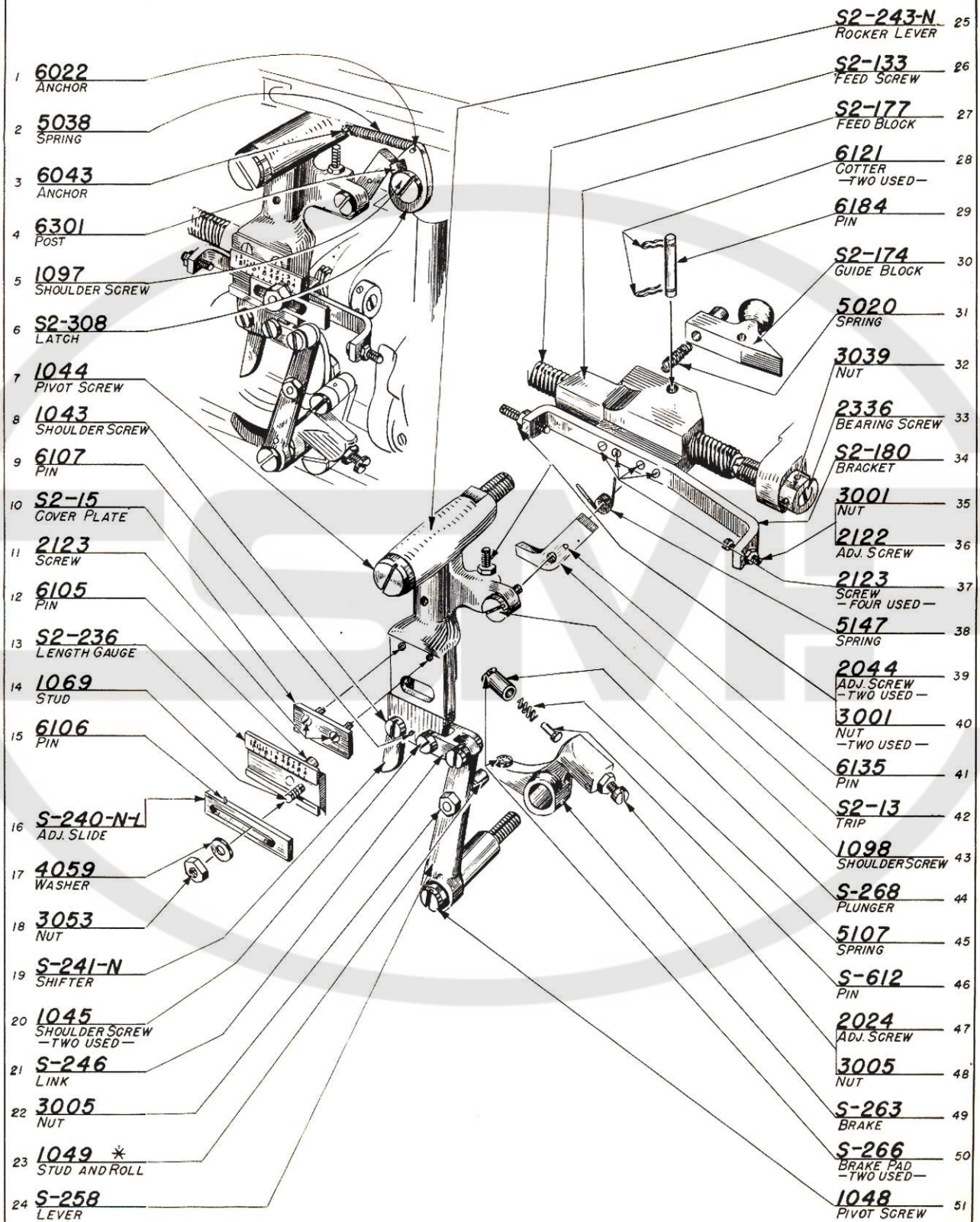
THESE PARTS USED IN MACHINES WITH SERIAL NUMBERS UP TO S2-4651



* Furnished only as an assembly. Refer to Parts Index for assembly components.

REECE
TRADE MARK

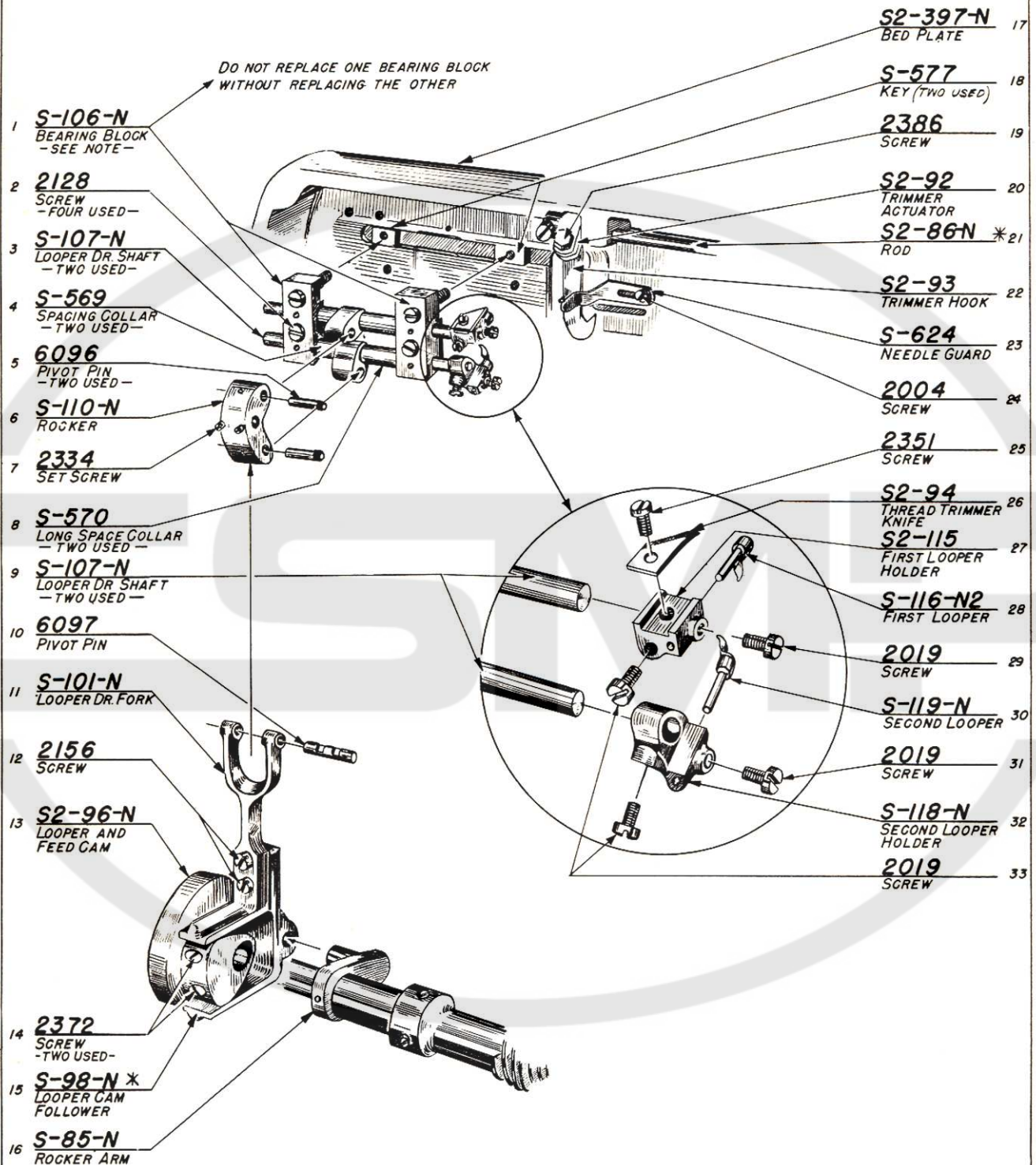
BUTTON HOLE LENGTH CONTROL MECHANISM



REECE
TRADE MARK

* Furnished only as an assembly. Refer to Parts Index for assembly components.

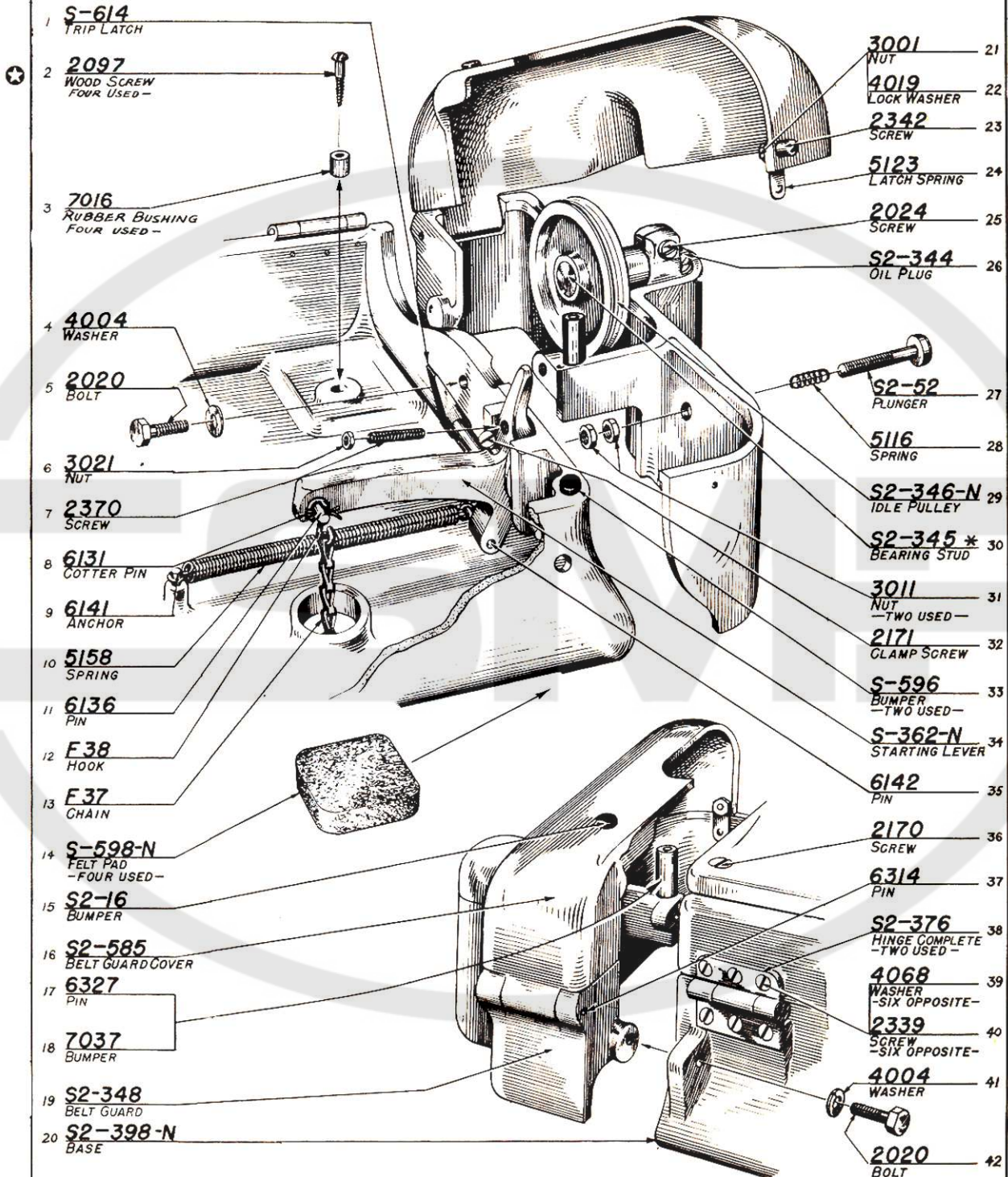
LOOPER AND THREAD TRIMMING PARTS



* Furnished only as an assembly. Refer to Parts
Index for assembly components.

REECE
MACHINE TOOL CO.

BASE AND COMPONENT PARTS



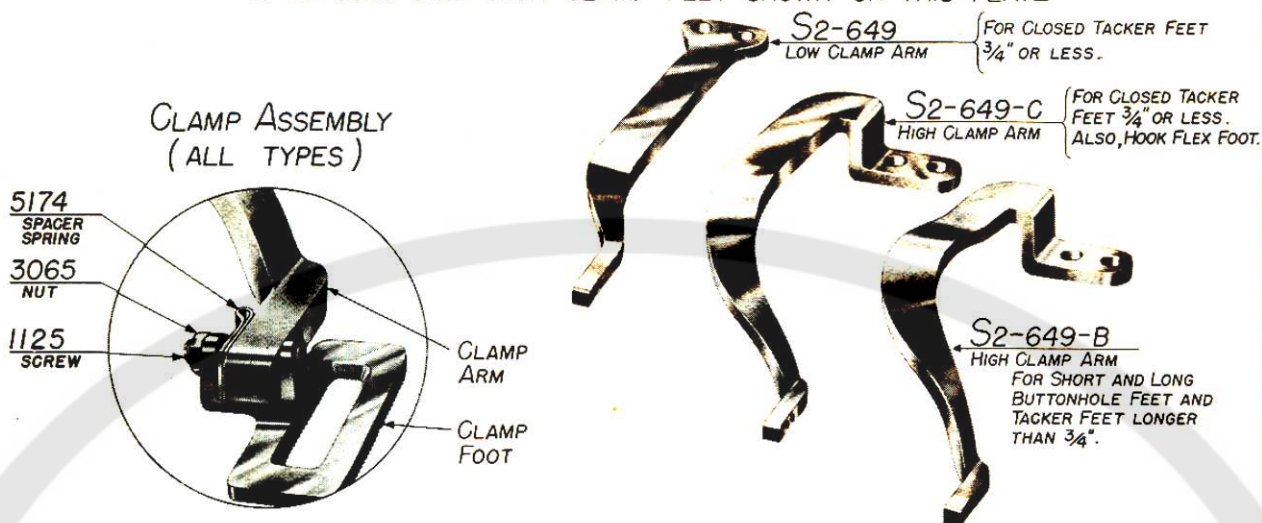
REECE
MACHINE TOOL CO.

* Furnished only as an assembly. Refer to Parts Index for assembly components.

★ This mark denotes a parts change or addition. For details, see supplementary data inside back cover.

CLOTH CLAMPS -SINGLE ARM TYPE-

TO BE USED ONLY WITH CLAMP FEET SHOWN ON THIS PLATE



CLAMP FEET

"U" SHAPED BUTTONHOLE CLAMP FEET (STEEL)



PART NUMBERS	MAX. LENGTH BUTTONHOLE	CLAMP ARM REQUIRED
S2-650-BH-S	$\frac{7}{8}$ "	S2-649-B
S2-650-BH-L	$1\frac{3}{8}$ "	S2-649-B

CLOSED TACKER FEET (STEEL)



PART NUMBERS	MAX. LENGTH TACK	CLAMP ARM REQUIRED
S2-650-A $\frac{3}{8}$ "	$\frac{3}{8}$ "	S2-649 OR S2-649-C
S2-650-A $\frac{3}{4}$ "	$\frac{3}{4}$ "	S2-649 OR S2-649-C
S2-650-A $1\frac{1}{2}$ "	$1\frac{1}{2}$ "	S2-649-B

CLOSED TACKER FEET (RUBBER SOLED)



NOTE - CEMENT FOR ATTACHING RUBBER SOLES IS LISTED IN ACCESSORY SECTION

PART NUMBERS	PART NUMBER OF RUBBER SOLE	MAX. LENGTH TACK	CLAMP ARM REQUIRED
* S2-650-B $\frac{3}{8}$ " ASSEM.	S2-651-B $\frac{3}{8}$ "	$\frac{3}{8}$ "	S2-649 OR S2-649-C
* S2-650-B $\frac{3}{4}$ " ASSEM.	S2-651-B $\frac{3}{4}$ "	$\frac{3}{4}$ "	S2-649 OR S2-649-C

CLOSED TAB TACKER FOOT (STEEL)



TOP VIEW

BOTTOM VIEW

PART NUMBER	MAX. LENGTH TACK	CLAMP ARM REQUIRED
S2-650-C $\frac{3}{8}$ "	$\frac{3}{8}$ "	S2-649 OR S2-649-C

HOOK FLEX FOOT



S2-664 * CLAMP FOOT
2073 SCREWS (2 USED)
S2-665 BRIDGE

PART NUMBER	MAX. LENGTH TACK	CLAMP ARM REQUIRED
S2-664 ASSEM.	$\frac{3}{16}$ "	S2-649-C

* Furnished only as an assembly. Refer to Parts Index for assembly components.

★ This mark denotes a parts change or addition. For details, see supplementary data inside back cover.

REECE
MADE IN U.S.A.