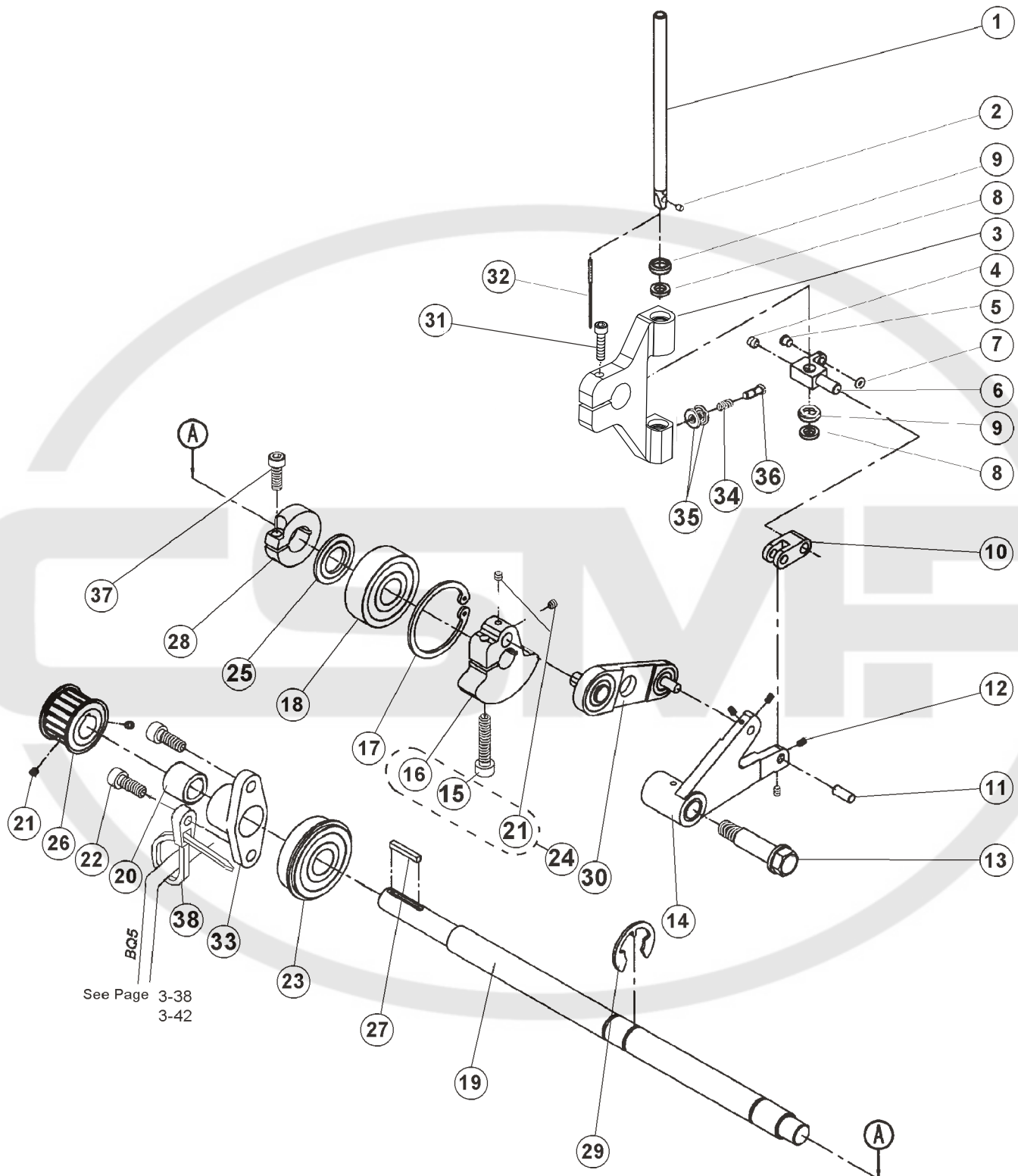


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## NEEDLE BAR



## NEEDLE BAR

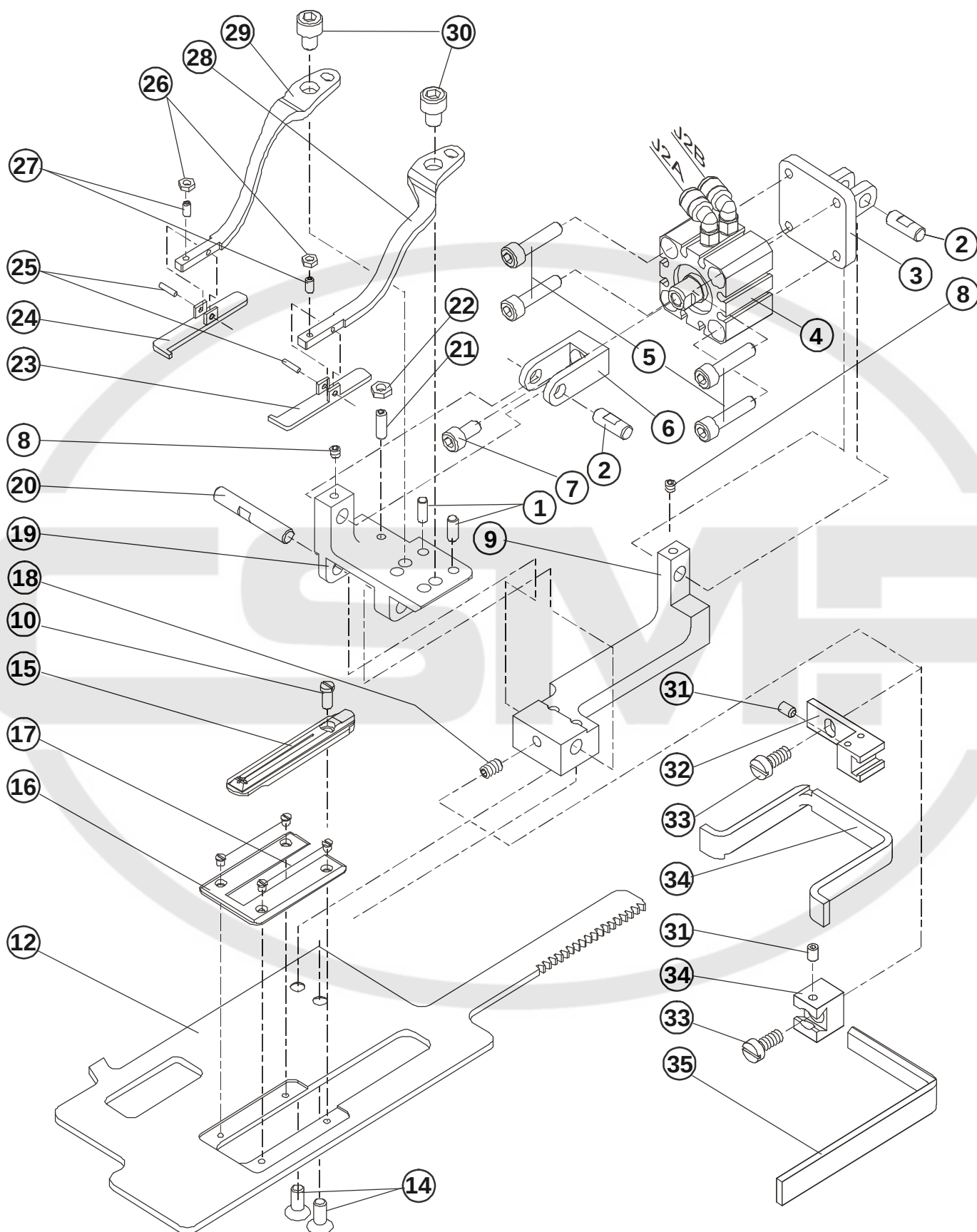
| DET | PART NUMBER   | DESCRIPTION                    | QTY.  |
|-----|---------------|--------------------------------|-------|
| 1   | 22.0195.0.000 | Needle Bar                     | 1     |
| 2   | 01.2193.0.000 | 4-60 Screw                     | 1     |
| 3   | 24.0510.0.000 | Needle Bar Holder              | 1     |
| 4   | 08.6400.5.005 | M5 x 5 Set Screw               | 1     |
| 5   | 01.7447.1.000 | Porcelain Guide                | 1     |
| 6   | 22.0520.0.000 | Needle Bar Clamp               | 1     |
| 7   | 01.6551.0.000 | Retaining Ring                 | 1     |
| 8   | 22.0230.0.000 | Cupped Washer                  | 2     |
| 9   | 22.0239.0.000 | Felt Washer                    | 2     |
| 10  | 22.0530.0.000 | Needle Bar Connecting Link     | 1     |
| 11  | 22.0542.0.000 | Needle Bar Connecting Link Pin | 1     |
| 12  | 08.6400.3.005 | M3 x 5 Set Screw               | 4     |
| 13  | 22.0541.0.000 | Needle Bar Shoulder Screw      | 1     |
| 14  | 22.0540.0.000 | Needle Bar Connecting Link Pin | 1     |
| 15  | 08.6000.6.030 | M6 x 30 Screw                  | (1)   |
| 16  | 22.0525.0.000 | Needle Bar Crank               | (1)   |
| 17  | 01.7809.0.000 | Retaining Ring                 | 1     |
| 18  | 01.7804.0.000 | Top Shaft Bearing              | 1     |
| 19  | 24.0500.0.000 | Needle Bar Drive Shaft         | 1     |
| 20  | 12.2050.0.003 | Bearing                        | 1     |
| 21  | 08.6400.4.004 | M4 x 4 Set Screw               | 2 (2) |
| 22  | 08.6000.6.016 | M6 x 16 Screw                  | 2     |
| 23  | 01.7805.0.000 | Shaft Bearing                  | 1     |
| 24  | 22.0525.0.050 | Needle Bar Crank Asm.          | 1     |
| 25  | 22.0545.0.000 | Washer                         | 1     |
| 26  | 24.0048.0.000 | Needle Bar Drive Pulley        | 1     |
| 27  | 22.0175.0.000 | Drive Shaft Key                | 1     |
| 28  | 24.0002.0.000 | Clamp Collar                   | 1     |
| 29  | 12.1045.2.001 | Retaining Ring                 | 1     |
| 30  | 22.0535.0.100 | Needle Bar Crank Link Asm.     | 1     |
| 31  | 08.6000.6.025 | M6 x 25 Screw                  | 1     |
| 32  | 02.0750.2.110 | Needle                         | 1     |
| 33  | 24.0001.0.000 | Bearing Carrier Upper Shaft    | 1     |
| 34  | 22.0178.0.000 | Spring                         | 1     |
| 35  | 22.0177.0.000 | Washer                         | 2     |
| 36  | 24.0100.0.000 | M3.5 x 0.35-11 Screw           | 1     |
| 37  | 08.6000.5.016 | M5 x 16 Screw                  | 1     |
| 38  | 12.0010.4.013 | Plastic Cable Fitting          | 1     |
|     |               |                                |       |

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# CLAMPING



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## CLAMPING

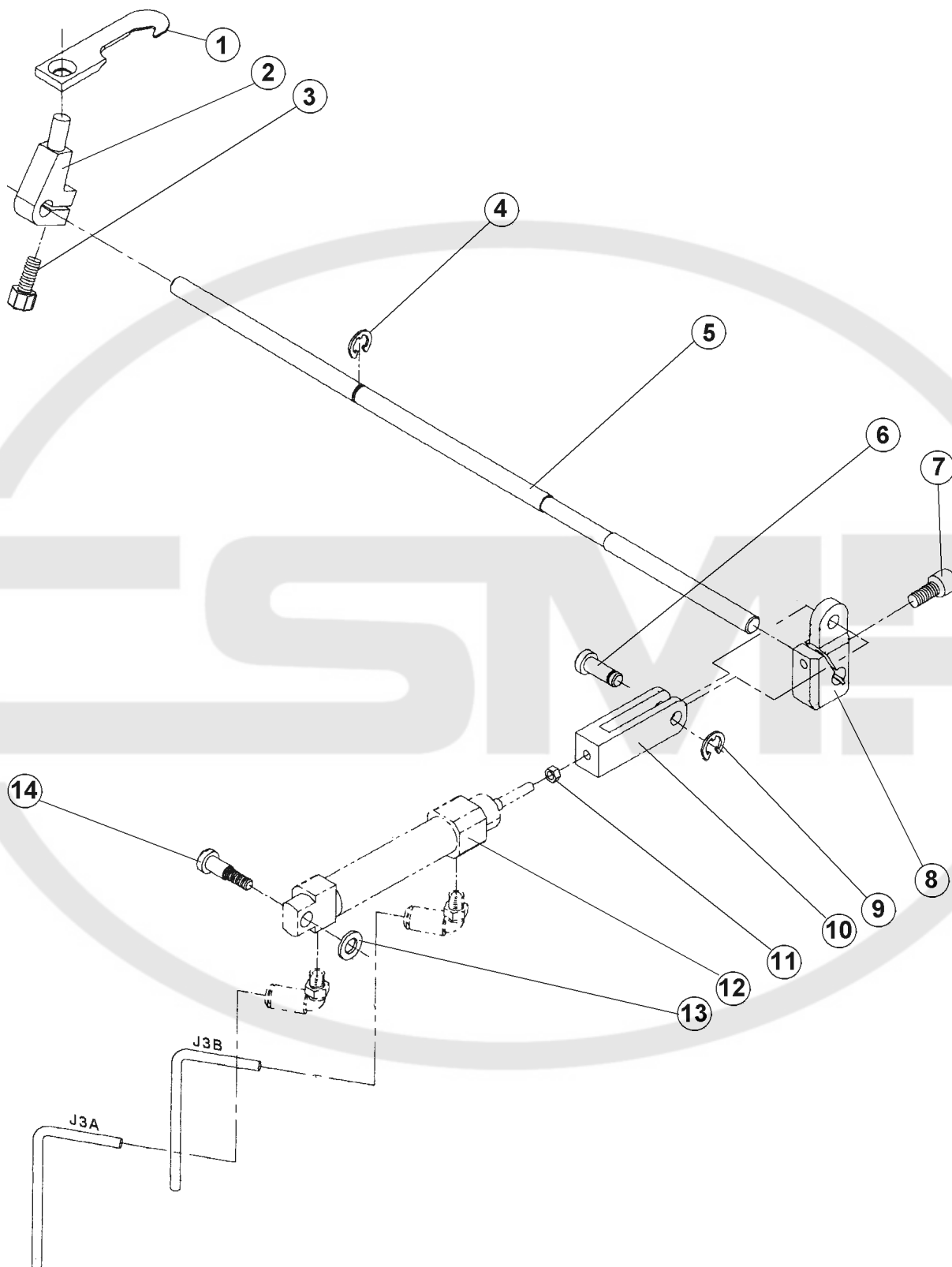
| DET | PART NUMBER   | DESCRIPTION               | QTY. |
|-----|---------------|---------------------------|------|
| 01  | 07.6045.0.046 | Pin                       | 2    |
| 02  | 22.0173.0.000 | Clamp Toggle Pivot Pin    | 2    |
| 03  | 24.0036.0.000 | Cylinder Mounting Bracket | 1    |
| 04  | See Page 3-45 | Cylinder ● ● ● ●          | —    |
| 05  | 08.6000.5.022 | Screw M5 x 22             | 4    |
| 06  | 24.0035.0.000 | Cylinder Clevis           | 1    |
| 07  | 08.6000.5.012 | Screw M5 x 12             | 1    |
| 08  | 08.6400.4.004 | Set Screw M4 x 4          | 2    |
| 09  | 24.3210.0.000 | Tail Bracket Clamp        | 1    |
| 10  | 01.2084.0.000 | Fill. Screw 6-52          | 1    |
| 12  | 24.0125.0.000 | Clamp Plate               | 1    |
| 14  | 08.6100.5.012 | Screw M5 x 12             | 2    |
| 15  | 20.0051.1.024 | Throat Plate              | 1    |
| 16  | 22.0164.0.000 | Clamp Mat                 | 1    |
| 17  | 01.2376.0.000 | Screw 4-60                | 4    |
| 18  | 08.6400.5.005 | M5 x 5 Set Screw          | 1    |
| 19  | 24.3209.0.000 | Tail Pivot Clamp          | 1    |
| 20  | 22.0159.0.000 | Tail Pivot Clamp Pin      | 1    |
| 21  | 08.6400.4.012 | Set Screw M4 x 12         | 1    |
| 22  | 08.6700.4.000 | Nut M4                    | 1    |
| 23  | 22.0224.0.000 | R.H. Clamp Foot           | 1    |
| 24  | 22.0223.0.000 | L.H. Clamp Foot           | 1    |
| 25  | 17.0031.0.460 | Roll Pin                  | 2    |
| 26  | 08.6710.3.000 | Nut M3                    | 2    |
| 27  | 08.6400.3.006 | Set Screw M3 x 6          | 2    |
| 28  | 22.0227.0.000 | R.H. Clamp Arm            | 1    |
| 29  | 22.0226.0.000 | L.H. Clamp Arm            | 1    |
| 30  | 08.6000.6.008 | Screw M6 x 8              | 2    |
| 31  | See Page 3-49 | Gauge Lock Screw M4 x 5   | —    |
| 32  | See Page 3-49 | Crosswise Gauge Guide     | —    |
| 33  | See Page 3-49 | Screw M5 x 8              | —    |
| 34  | See Page 3-49 | Parallel Gauge Block      | —    |
| 35  | See Page 3-49 | Parallel Gauge            | —    |
|     |               |                           |      |

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## THREAD TRIMMER



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# THREAD TRIMMER

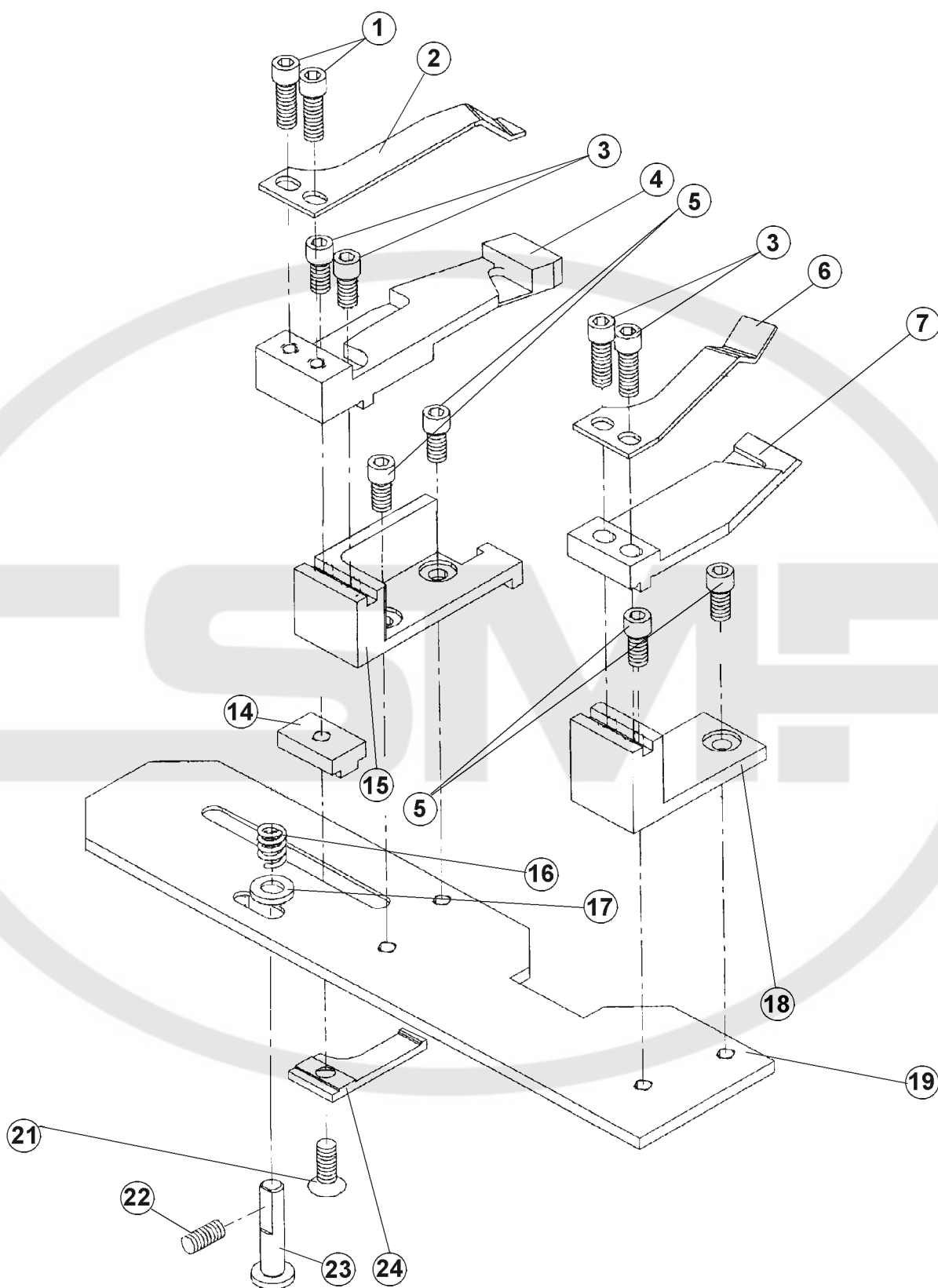
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## SHIFTER MECHANISM



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## SHIFTER MECHANISM

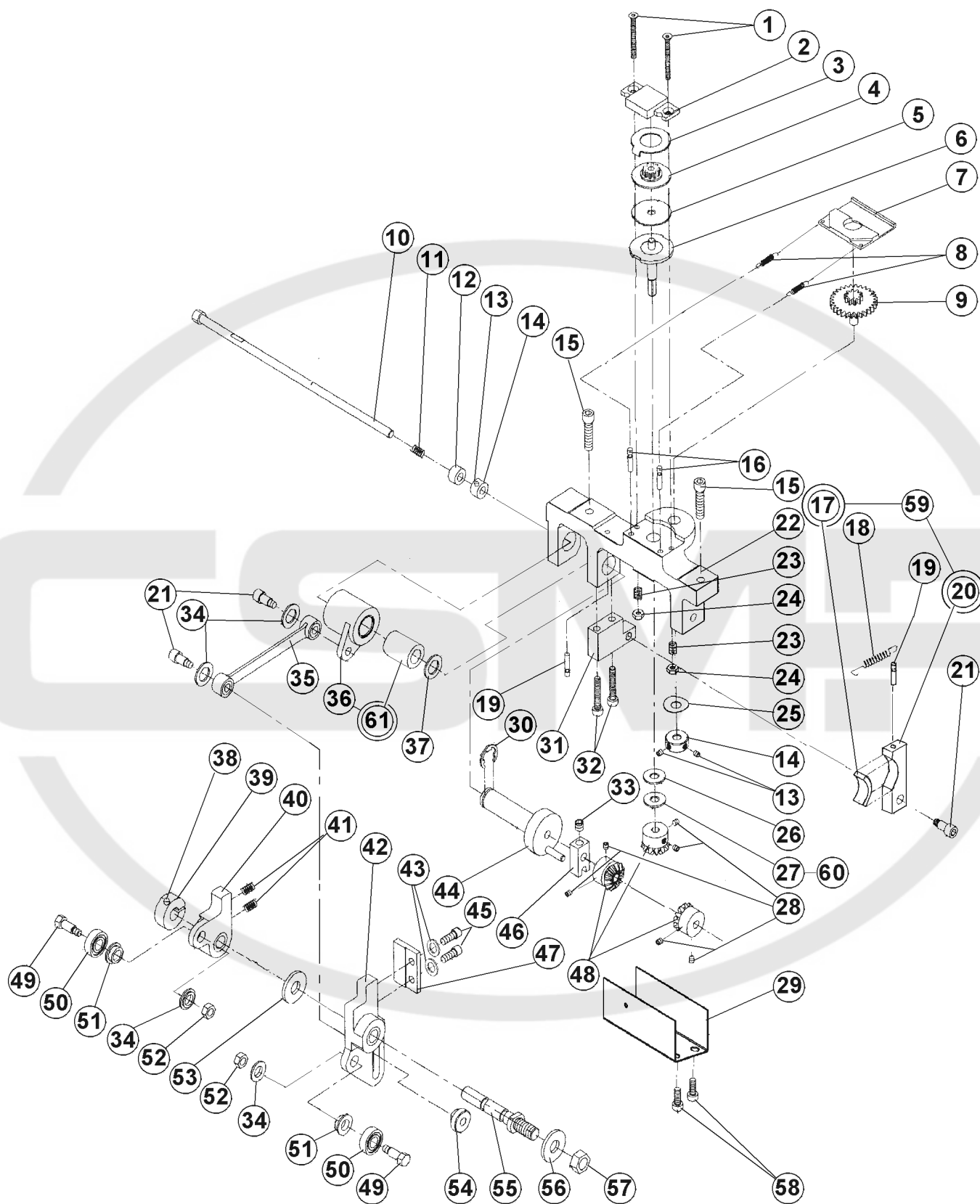
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## FEED MECHANISM



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## FEED MECHANISM

| DET | PART NUMBER   | DESCRIPTION                    | QTY. |
|-----|---------------|--------------------------------|------|
| 01  | 08.6100.3.030 | M3 x 30 Screw                  | 2    |
| 02  | 22.0114.0.000 | Feed Brake Pressure Plate      | 1    |
| 03  | 22.0121.0.000 | Slip Clutch Drive Washer       | 1    |
| 04  | 22.0354.0.000 | Slip Clutch Feed Gear          | 1    |
| 05  | 24.0126.0.000 | Friction Washer ●●●            | 1    |
| 06  | 22.0312.0.000 | Slip Clutch Feed Shaft         | 1    |
| 07  | 22.0061.0.000 | Clamp Plate Gear Rack Retainer | 1    |
| 08  | 07.6440.0.033 | Spring                         | 2    |
| 09  | 24.0351.0.000 | Feed Gear Assembly             | 1    |
| 10  | 22.0325.0.000 | Feed Reversing Shaft           | 1    |
| 11  | 07.6440.0.041 | Spring                         | 1    |
| 12  | 22.0228.0.000 | Collar                         | 1    |
| 13  | 08.6400.5.305 | M5 x 0,5 - 5 Set Screw         | 4    |
| 14  | 24.0049.0.000 | Set Collar                     | 2    |
| 15  | 08.6000.5.020 | M5 x 20 Screw                  | 2    |
| 16  | 07.6045.0.037 | 3 x 16 Grooved Pin             | 2    |
| 17  | 22.0313.0.000 | Feed Brake Pad ●●●             | (1)  |
| 18  | 07.6440.0.050 | Spring                         | 1    |
| 19  | 07.6045.0.009 | 3 x 12mm Pin                   | 2    |
| 20  | 22.0309.0.000 | Feed Brake                     | (1)  |
| 21  | 22.0184.0.000 | M5 x 8 Screw                   | 3    |
| 22  | 22.0315.0.000 | Feed Shaft Bracket ●●          | 1    |
| 23  | 07.6440.0.028 | Spring                         | 2    |
| 24  | 08.6733.3.000 | M3 Lock Nut                    | 2    |
| 25  | 17.0019.2.057 | Lockwasher                     | 1    |
| 26  | 22.0208.0.000 | Flat Washer                    | 1    |
| 27  | 22.0186.0.000 | Washer Dia. 5.2/17-0.2         | 1    |
| 28  | 08.6400.4.005 | M4 x 5 Set Screw               | 6    |
| 29  | 24.2035.0.000 | Gear Cover                     | 1    |
| 30  | 07.6045.0.034 | E-Ring                         | 1    |
| 31  | 22.0049.0.000 | Feed Brake Mounting Block ●    | 1    |
| 32  | 08.6000.4.025 | M4 x 25 Screw                  | 2    |
| 33  | 08.6400.5.005 | M5 x 5 Set Screw               | 1    |
| 34  | 22.0100.0.000 | Shoulder Washer                | 4    |
| 35  | 22.0305.0.000 | Feed Connecting Link ● ●●      | 1    |
| 36  | 22.0320.0.000 | Feed Shaft Bearing Housing     | 1    |
| 37  | 17.0019.0.517 | Washer                         | 1    |
| 38  | 08.6000.3.010 | M3 x 10 Screw                  | 1    |
| 39  | 22.0183.0.000 | Collar Dia. 8                  | 1    |
| 40  | 22.0026.0.000 | L.H. Feed Cam Follower ● ●●    | 1    |
| 41  | 07.6440.0.018 | Spring                         | 2    |
| 42  | 24.0127.0.000 | R.H. Feed Cam Follower ● ●●    | 1    |
| 43  | 08.6800.4.000 | M4 Lockwasher                  | 2    |
| 44  | 22.0336.0.000 | Feed Shaft                     | 1    |
| 45  | 08.6000.4.014 | M4 x 14 Screw                  | 2    |
| 46  | 22.0370.0.000 | Feed Crank                     | 1    |
| 47  | 22.0021.0.000 | Spring Retain Block            | 1    |
| 48  | 22.0353.0.000 | Steel Bevel Gear ●             | 3    |
| 49  | 22.0032.0.000 | Bearing Shoulder Screw         | 2    |
| 50  | 07.6321.0.025 | Bearing                        | 2    |

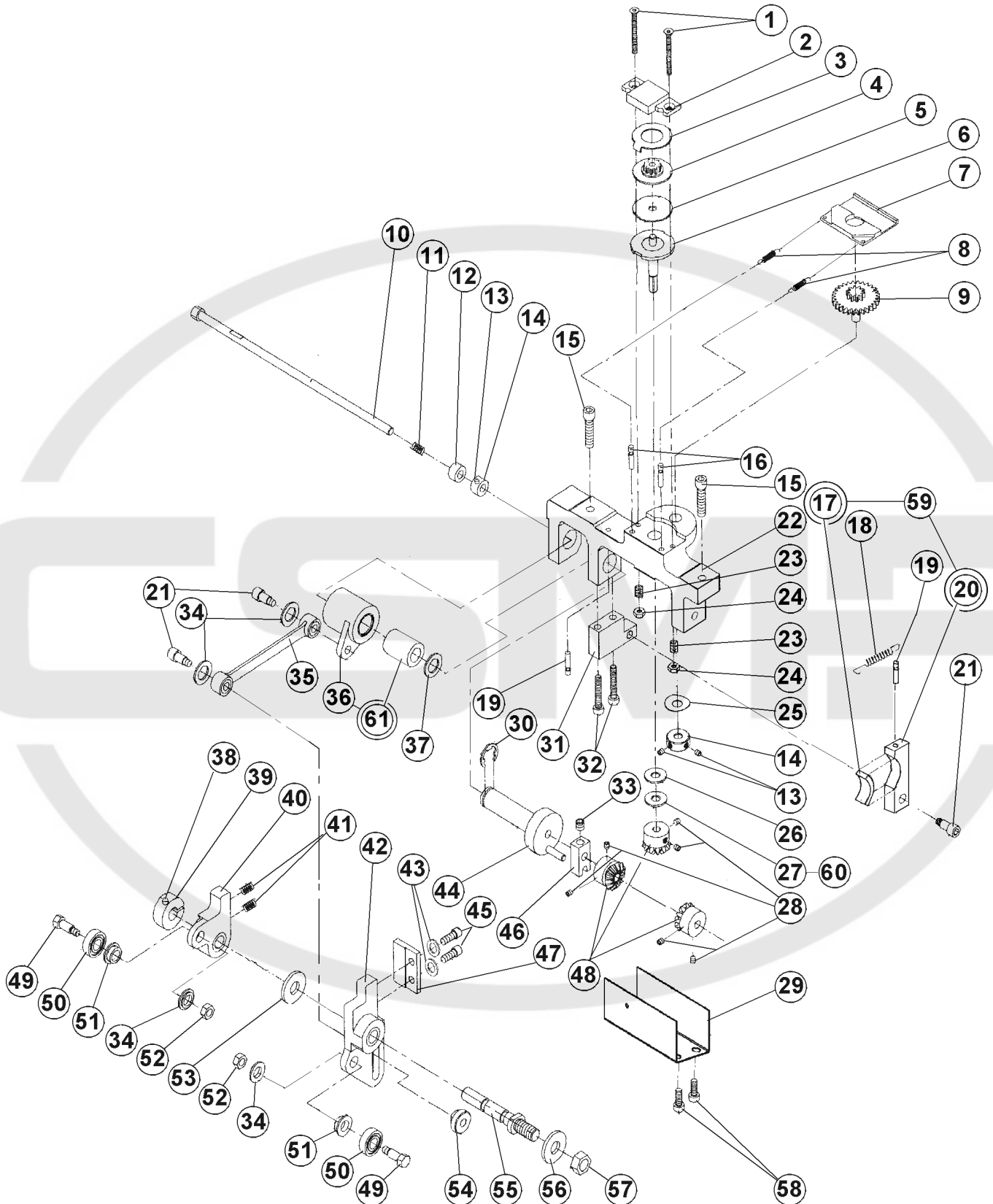
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# FEED MECHANISM



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## FEED MECHANISM



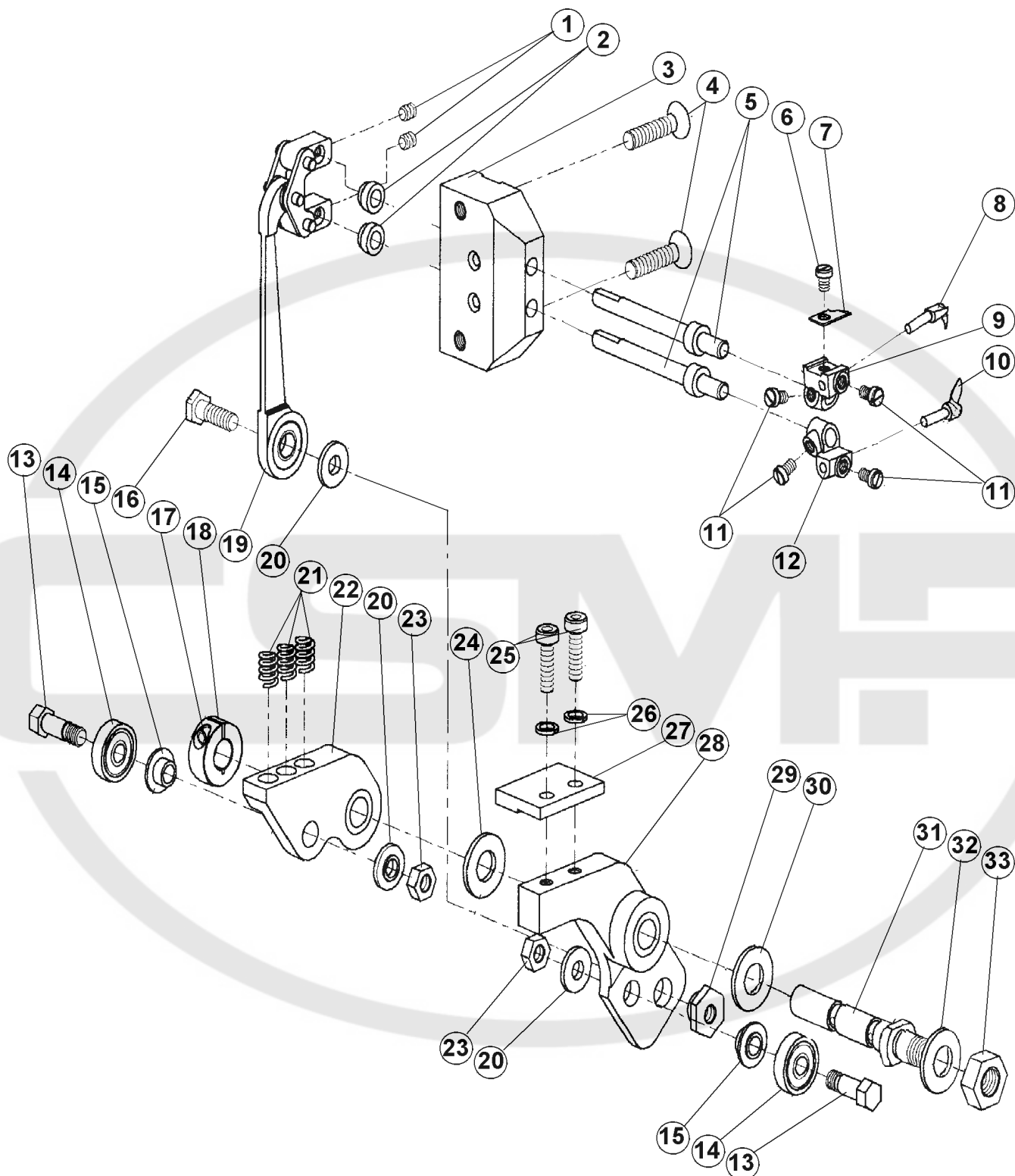
| DET | PART NUMBER   | DESCRIPTION            | QTY. |
|-----|---------------|------------------------|------|
| 51  | 22.0031.0.000 | Bearing Spacer         | 2    |
| 52  | 08.6710.5.000 | M5 Nut                 | 2    |
| 53  | 22.0232.0.000 | Washer                 | 1    |
| 54  | 22.0110.0.000 | M5 Shoulder Nut        | 1    |
| 55  | 22.0022.0.000 | Pivot Shaft            | 1    |
| 56  | 08.6850.8.000 | M8 Flat Washer         | 1    |
| 57  | 08.6700.8.000 | M8 Nut                 | 1    |
| 58  | 08.6000.4.005 | M4 x 5 Screw           | 2    |
| 59  | 22.0309.0.050 | Feed Brake Assembly    | 1    |
| 60  | 24.0140.0.000 | Washer Dia. 5.2/17-0.1 | 1    |
| 61  | 07.6321.0.030 | Bearing                | (1). |
|     |               |                        |      |

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## LOOPER MECHANISM



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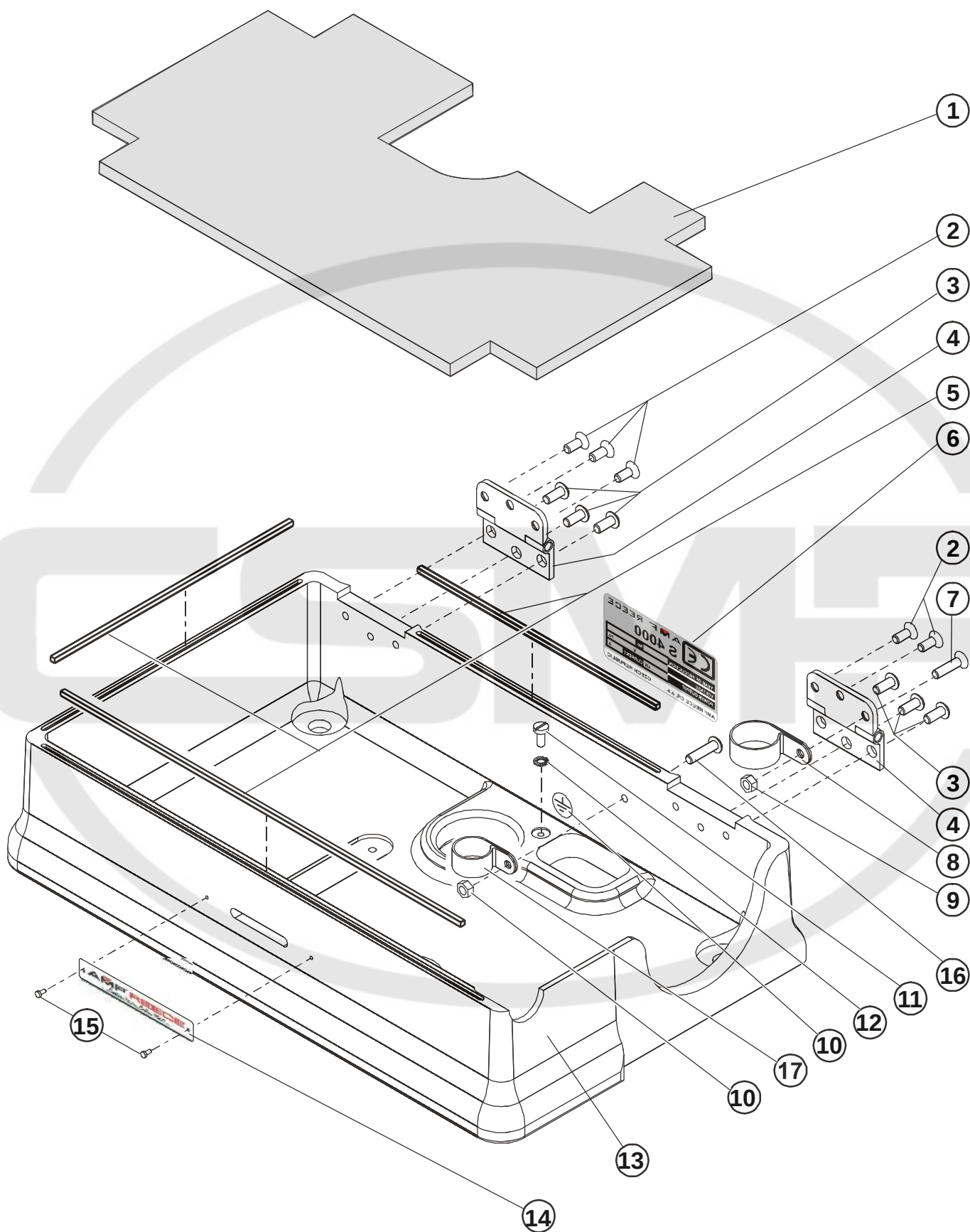
## LOOPER MECHANISM

| DET | PART NUMBER   | DESCRIPTION                          | QTY. |
|-----|---------------|--------------------------------------|------|
| 01  | 08.6400.4.004 | M4 x 4 Set Screw                     | 2    |
| 02  | 22.2442.0.000 | Looper Spacer                        | 2    |
| 03  | 22.2410.0.000 | Looper Shaft Block                   | 1    |
| 04  | 08.6100.5.020 | M5 x 20 Screw                        | 2    |
| 05  | 22.2440.0.000 | Looper Shaft                         | 2    |
| 06  | 01.1382.0.000 | Screw                                | 1    |
| 07  | 20.0094.0.000 | Trimmer Knife                        | 1    |
| 08  | 20.0111.0.000 | First Looper                         | 1    |
| 09  | 23.2106.0.000 | First Looper Holder                  | 1    |
| 10  | 20.0112.0.000 | Second Looper                        | 1    |
| 11  | 01.1397.0.000 | Screw                                | 4    |
| 12  | 23.2107.0.000 | Second Looper Holder                 | 1    |
| 13  | 24.0066.0.000 | Bearing Screw                        | 2    |
| 14  | 12.2010.1.002 | Cam Follower Bearing                 | 2    |
| 15  | 22.0031.0.000 | Bearing Spacer                       | 2    |
| 16  | 22.0064.0.000 | Bite Shoulder Screw                  | 1    |
| 17  | 08.6000.3.010 | M3 x 10 Screw                        | 1    |
| 18  | 22.0183.0.000 | Collar                               | 1    |
| 19  | 22.2425.0.050 | Looper Link Assembly                 | 1    |
| 20  | 22.0100.0.000 | Shoulder Washer                      | 3    |
| 21  | 07.6440.0.036 | Spring                               | 3    |
| 22  | 22.0024.0.000 | Looper Cam Follower Plate ● ● ●      | 1    |
| 23  | 08.6710.5.000 | M5 Hex Nut                           | 2    |
| 24  | 22.0232.0.000 | Flat Washer                          | 1    |
| 25  | 08.6000.4.014 | M4 x 14 Screw                        | 2    |
| 26  | 08.6800.4.000 | M4 Lockwasher                        | 2    |
| 27  | 22.0021.0.000 | Spring Retainer Block                | 1    |
| 28  | 22.0023.0.000 | R.H. Looper Cam Follower Plate ● ● ● | 1    |
| 29  | 22.0105.0.000 | Looper Eccentric Nut                 | 1    |
| 30  | 22.0233.0.000 | Flat Washer                          | 1    |
| 31  | 22.0022.0.000 | Pivot Shaft                          | 1    |
| 32  | 08.6850.8.000 | M8 Flat Washer                       | 1    |
| 33  | 08.6700.8.000 | M8 Hex Nut                           | 1    |
|     |               |                                      |      |

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## BASE

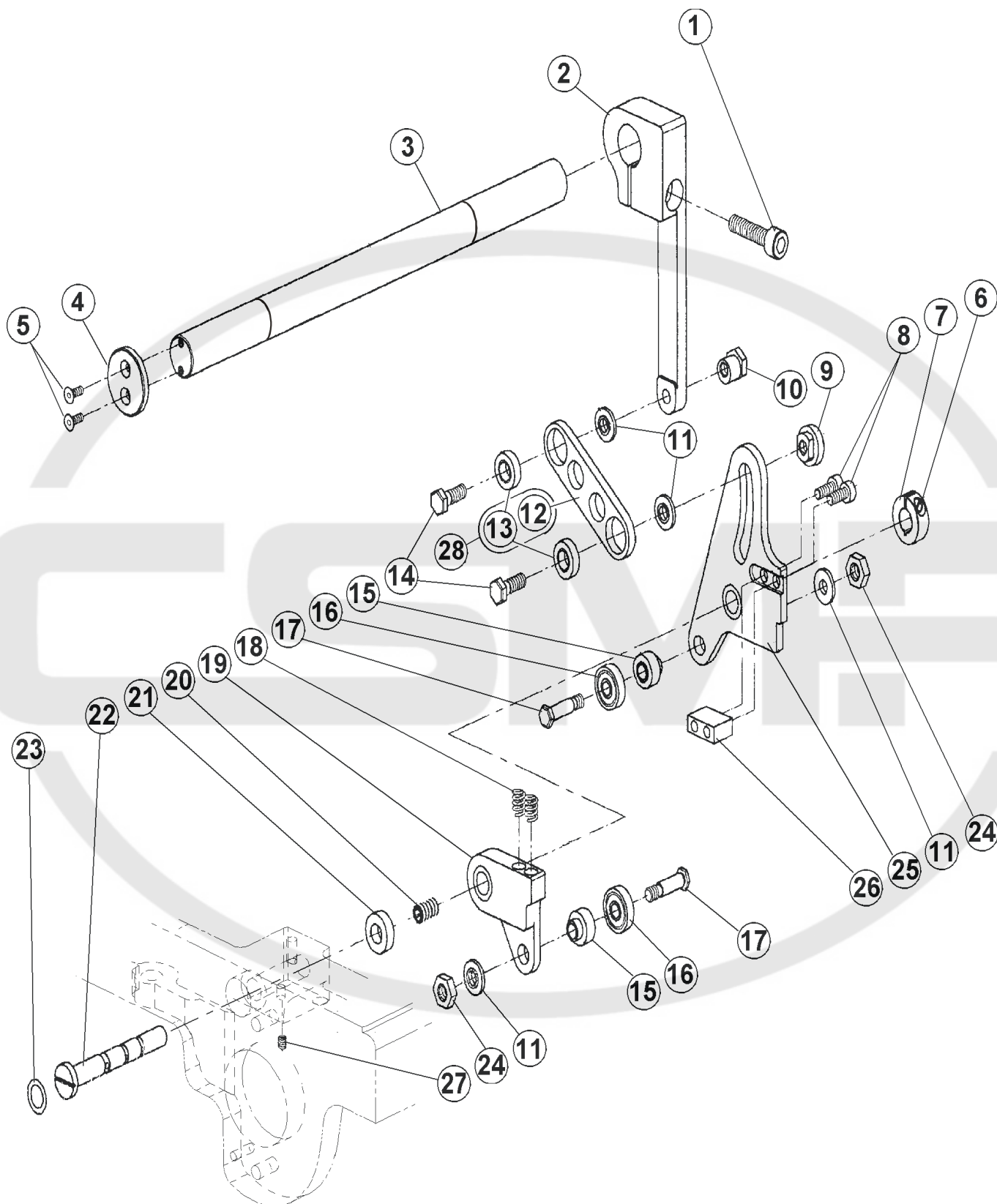
| DET | PART NUMBER   | DESCRIPTION             | QTY. |
|-----|---------------|-------------------------|------|
| 01  | 24.0111.0.000 | Base Sound Deadener ●●● | 1    |
| 02  | 08.6100.5.012 | M5 x 12 Screw           | 5    |
| 03  | 08.6200.5.012 | M5 x 12 Screw           | 6    |
| 04  | 22.1010.0.000 | Base Hinge              | 2    |
| 05  | 24.0038.0.000 | Base Gasket ●●●         | 1    |
| 06  | 12.8000.0.016 | CE"" Label              | 1    |
| 07  | 08.6100.5.020 | M5 x 20 Screw           | 1    |
| 08  | 12.0008.4.197 | Cord Clamp ●●●          | 1    |
| 09  | 08.6700.5.000 | M5 Nut                  | 2    |
| 10  | 12.0008.4.052 | Label (Ground)          | 1    |
| 11  | 08.6012.4.010 | M4 x 10 Screw           | 1    |
| 12  | 08.6832.4.000 | M4 Serrated Lockwasher  | 1    |
| 13  | 24.6005.1.002 | Base                    | 1    |
| 14  | —             | Label                   | 1    |
| 15  | —             | Drive Screw             | 2    |
| 16  | 08.6200.5.020 | Screw                   | 1    |
| 17  | 12.0008.4.100 | Cord Clamp              | 1    |
|     |               |                         |      |

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## BITE MECHANISM



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## BITE MECHANISM

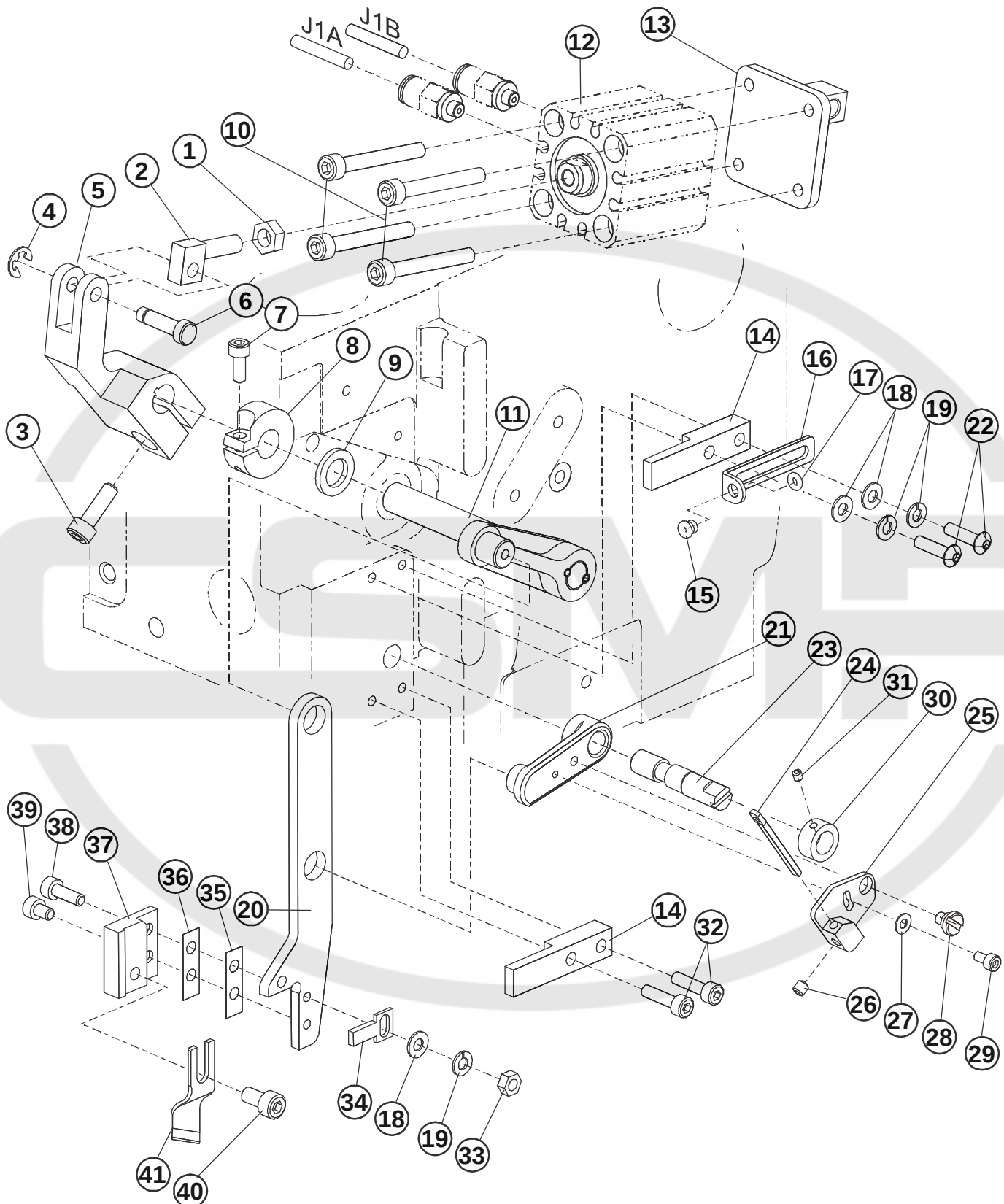
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# KNIFE THREAD DRAW-OFF MECHANISM



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# KNIFE THREAD DRAW-OFF MECHANISM

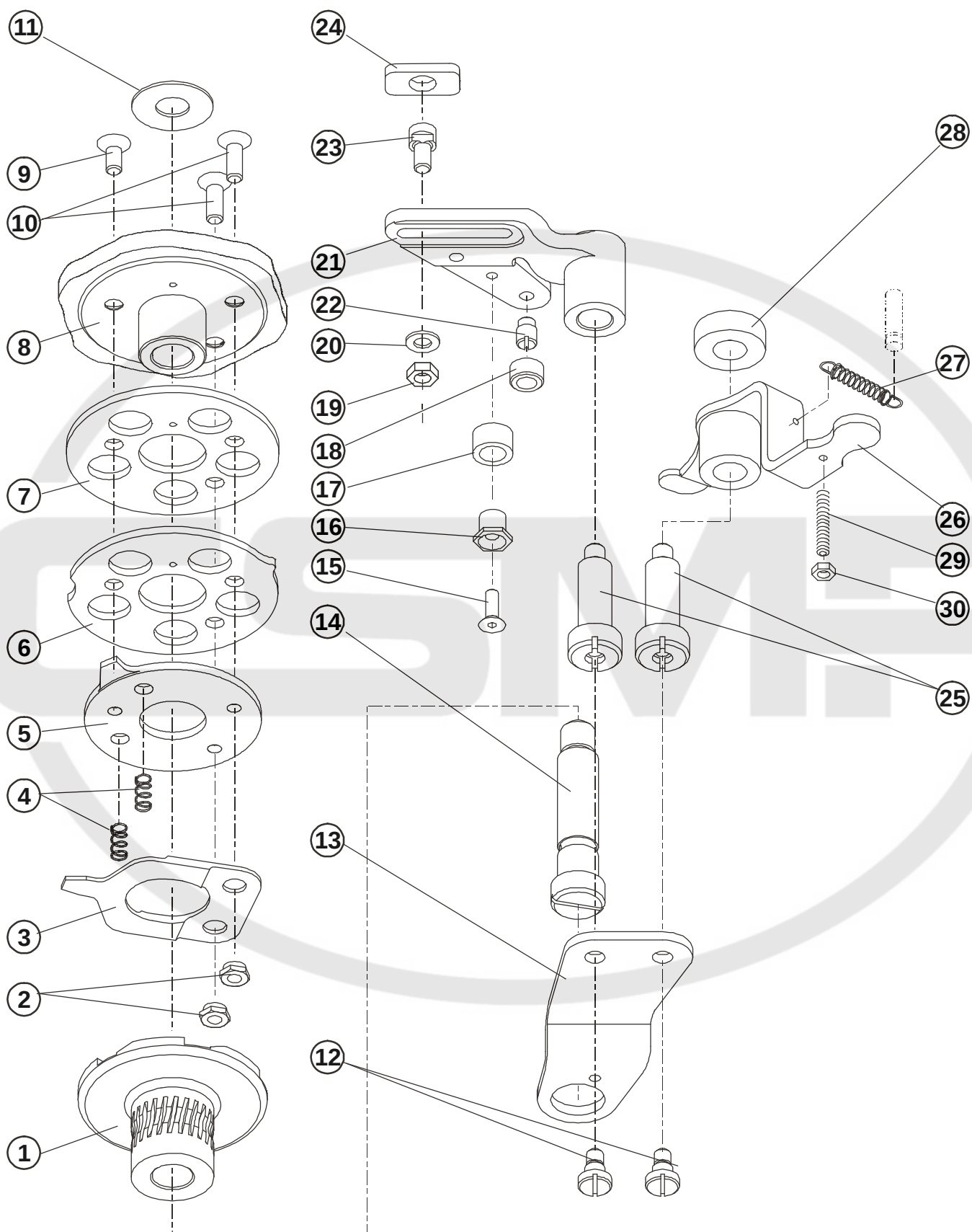
| DET | PART NUMBER   | DESCRIPTION                | QTY. |
|-----|---------------|----------------------------|------|
| 01  | 08.6710.6.000 | M6 Nut ●●●                 | 1    |
| 02  | 24.0037.0.000 | Cylinder Clevis ●●●        | 1    |
| 03  | 08.6000.5.016 | M5 x 16 Screw              | 1    |
| 04  | 07.6045.0.042 | E-Clip                     | 1    |
| 05  | 24.0011.0.000 | Knife Drive Lever          | 1    |
| 06  | 24.0014.0.000 | Pivot                      | 1    |
| 07  | 08.6000.4.010 | M4 x 10 Screw              | 1    |
| 08  | 24.0010.0.000 | Clamp Collar               | 1    |
| 09  | 24.0009.0.000 | Washer                     | 1    |
| 10  | 08.6000.5.040 | Screw M5x40                | 4    |
| 11  | 22.1415.0.050 | Knife Lever Assembly       | 1    |
| 12  | See Page 3-47 | Knife Cylinder             | —    |
| 13  | 24.0039.0.000 | Thread Draw-Off Bracket    | 1    |
| 14  | 22.1436.0.000 | Drive Plate Retainer ● ●●● | 2    |
| 15  | 01.7447.1.000 | Porcelain Guide            | 1    |
| 16  | 22.0046.0.000 | Thread Guide Bracket       | 1    |
| 17  | 01.6551.0.000 | Retaining Ring             | 1    |
| 18  | 08.6850.4.000 | M4 Flat Washer             | 2    |
| 19  | 08.6800.4.000 | M4 Lockwasher              | 2    |
| 20  | 22.1430.0.901 | Knife Holder               | 1    |
| 21  | 24.0062.0.000 | Knife Guide Link           | 1    |
| 22  | 08.6200.4.016 | M4 x 16 Screw              | 2    |
| 23  | 24.0093.0.000 | Pivot Eccentric            | 1    |
| 24  | 22.0091.0.000 | Thread Take-Up             | 1    |
| 25  | 24.0063.0.000 | Thread Draw-Off            | 1    |
| 26  | 08.6400.4.004 | M4 x 4 Set Screw           | 1    |
| 27  | 08.6850.3.000 | M3 Washer                  | 1    |
| 28  | 24.0061.0.000 | Shoulder Screw             | 1    |
| 29  | 08.6000.3.006 | M3 x 6 Screw               | 1    |
| 30  | 24.0094.0.000 | Collar                     | 1    |
| 31  | 08.6400.3.003 | Set Screw M3x3             | 1    |
| 32  | 08.6000.4.016 | Screw M4x16                | 2    |
| 33  | 08.6700.4.000 | Nut M4                     | 1    |
| 34  | 22.0145.0.000 | Knife Stop                 | 1    |
| 35  | 22.1442.0.000 | Knife Shim 0,1             | 1    |
| 36  | 22.1443.0.000 | Knife Shim 0,05mm          | 1    |
| 37  | 22.1426.0.000 | Knife Holder Shim Block    | 1    |
| 38  | 08.6000.4.012 | Screw M4x12                | 1    |
| 39  | 08.6000.4.006 | Screw M4x6                 | 1    |
| 40  | 08.6000.5.008 | Screw M5x8                 | 1    |
| 41  | 23.2356.2.052 | Knife 13mm                 | 1    |
|     |               |                            |      |

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## MAIN CAM



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## MAIN CAM

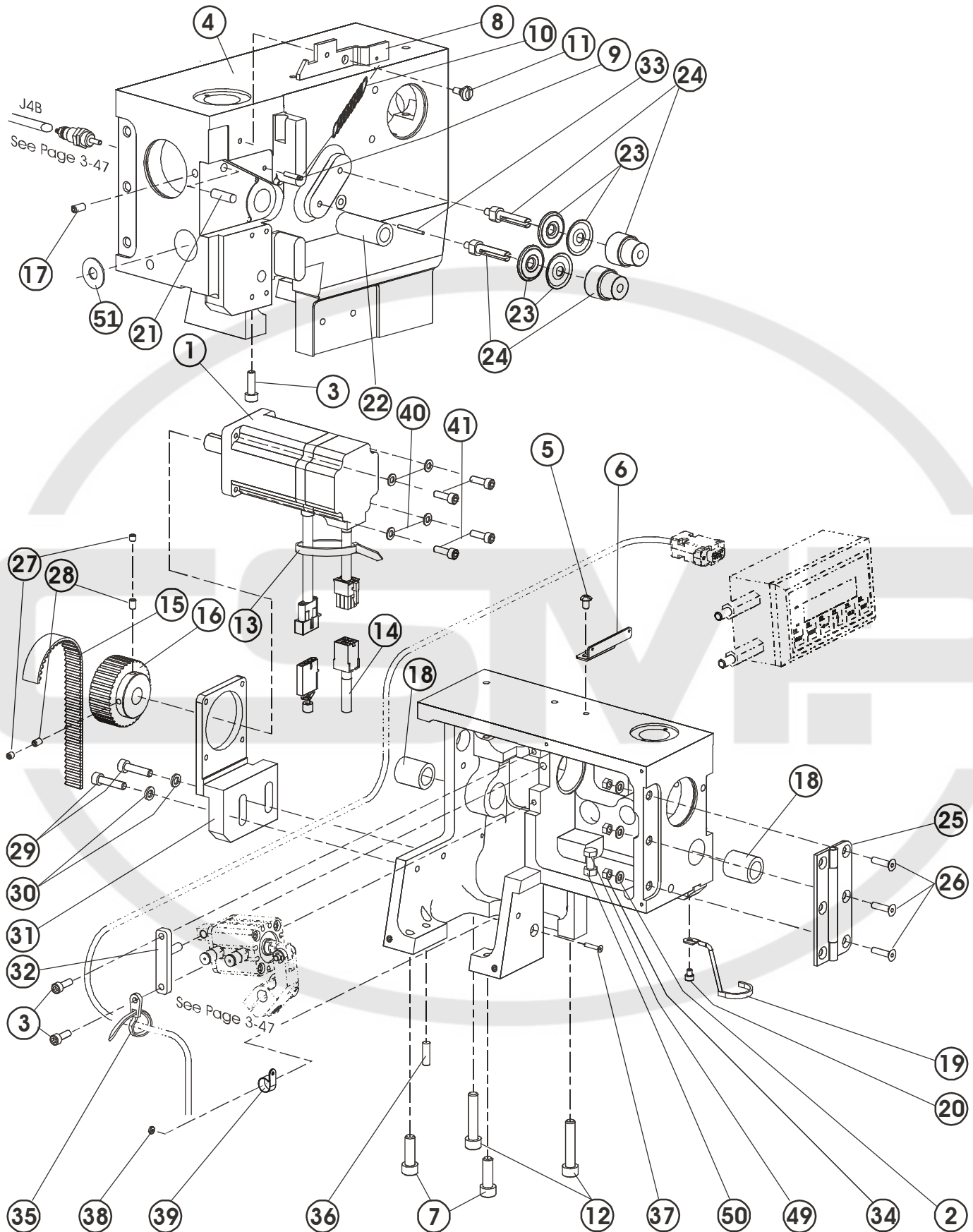
| DET | PART NUMBER   | DESCRIPTION                | QTY. |
|-----|---------------|----------------------------|------|
| 01  | 22.2607.0.000 | Drive Disk/Worm Gear Hub   | 1    |
| 02  | 22.2627.0.000 | Shoulder Nut               | 2    |
| 03  | 22.2626.0.000 | Drive Disk Switch Spring   | 1    |
| 04  | 07.6440.0.037 | Spring                     | 2    |
| 05  | 24.0151.0.000 | Stop Disk                  | 1    |
| 06  | 22.2620.0.000 | Feed Reversing Cam         | 1    |
| 07  | 22.3069.0.000 | Washer                     | 1    |
| 08  | 22.2600.0.000 | Barring Cam                | 1    |
| 09  | 08.6100.5.010 | M5 x 10 Screw              | 1    |
| 10  | 22.0137.0.000 | M5 x 14 Screw              | 2    |
| 11  | 07.6321.0.001 | Thrust Washer              | 1    |
| 12  | 22.0182.0.000 | M5 x 4 Screw               | 2    |
| 13  | 22.0097.0.000 | Main Cam Brace             | 1    |
| 14  | 22.2610.0.000 | Main Cam Shoulder Screw    | 1    |
| 15  | 08.6100.4.012 | M4 x 12 Screw              | 1    |
| 16  | 22.2635.0.000 | Barring Lever Eccentric    | 1    |
| 17  | 22.2638.0.000 | Barring Lever Roller       | 1    |
| 18  | 22.2639.0.000 | Barring Lever Roller       | 1    |
| 19  | 08.6700.5.000 | M5 Nut                     | 1    |
| 20  | 08.6850.5.000 | M5 Washer                  | 1    |
| 21  | 24.2630.1.000 | Barring Lever              | 1    |
| 22  | 22.2637.0.000 | Barring Lever Stud         | 1    |
| 23  | 22.2633.0.000 | Slidestone Retaining Screw | 1    |
| 24  | 22.2631.0.000 | Clamp Plate Slidestone     | 1    |
| 25  | 22.0106.0.000 | Hub Shoulder Screw         | 2    |
| 26  | 22.2640.0.050 | Feed Reversing Lever       | 1    |
| 27  | 07.6440.0.045 | Extension Spring           | 1    |
| 28  | 22.3003.0.000 | Spacer                     | 1    |
| 29  | 08.6400.3.020 | Screw M3x20                | 1    |
| 30  | 08.6700.3.000 | Nut M3                     | 1    |
|     |               |                            |      |

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# HEAD ASSEMBLY



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## HEAD ASSEMBLY

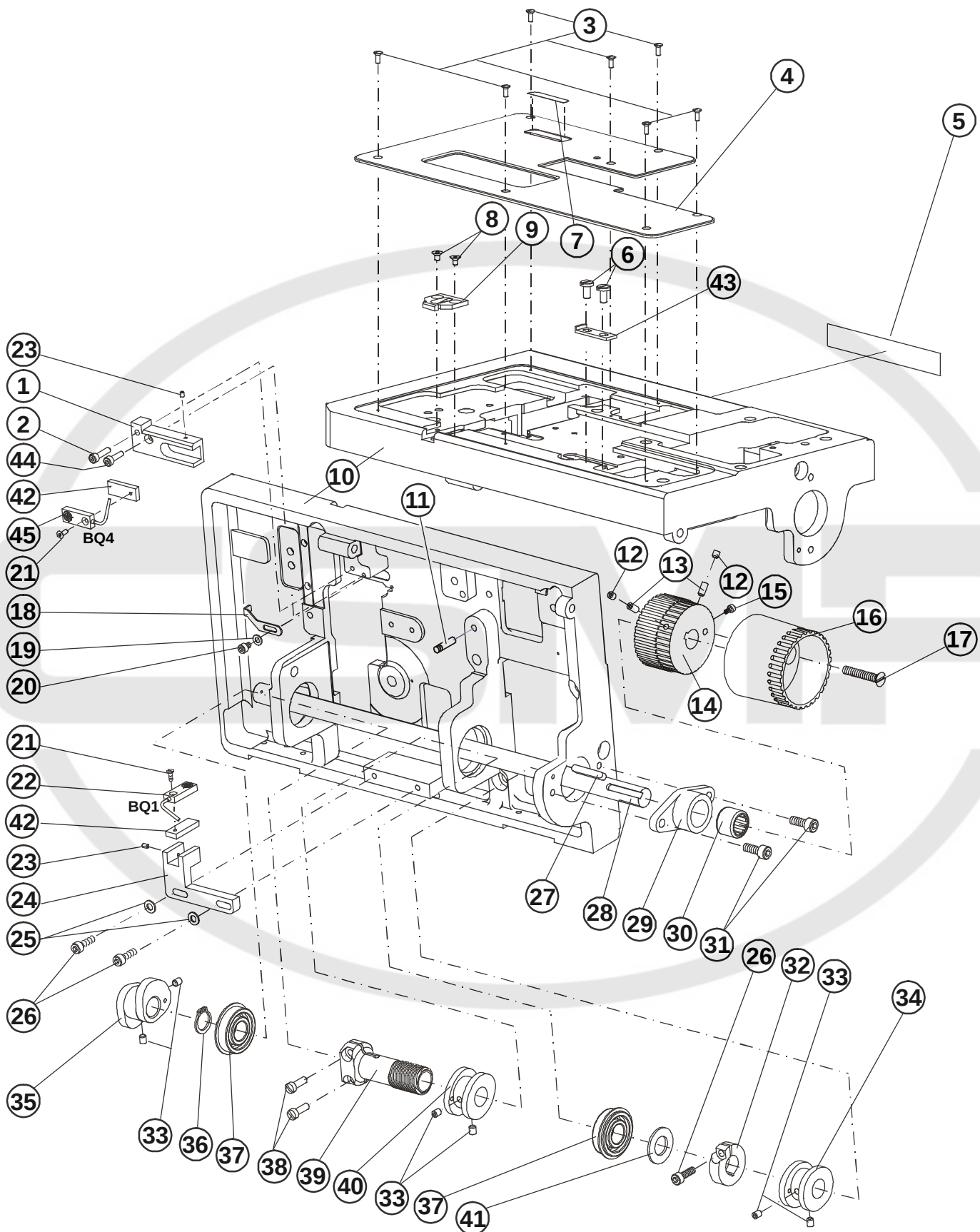
| DET | PART NUMBER   | DESCRIPTION                    | QTY. |
|-----|---------------|--------------------------------|------|
| 01  | See Page 3-39 | Servomotor ● ● ● ● ● ●         | 1    |
| 02  | 08.6850.5.000 | M5 Washer                      | 3    |
| 03  | 08.6000.5.016 | M5 x 16 Screw                  | 3    |
| 04  | 24.6000.5.000 | Head                           | 1    |
| 05  | 08.6200.5.008 | M5 x 8 Screw                   | 1    |
| 06  | 22.0054.0.000 | Upper Thread Guide             | 1    |
| 07  | 08.6000.8.025 | M8 x 25 Screw                  | 2    |
| 08  | 22.0058.0.000 | Sewing Head Latch              | 1    |
| 09  | 07.6045.0.037 | 3 x 16 Grooved Pin             | 1    |
| 10  | 07.6440.0.051 | Latch Tension Spring           | 1    |
| 11  | 22.0062.0.000 | M4 x 3 Screw                   | 1    |
| 12  | 08.6000.8.040 | M8x40 Screw                    | 2    |
| 13  | 12.0008.3.023 | Ty-wrap ●                      | 1    |
| 14  | See Page 3-39 | Encoder Cable ● ● ● ● ● ●      | 1    |
| 15  | 12.5050.2.009 | Belt ● ● ● ●                   | 1    |
| 16  | 24.0108.0.000 | Motor Pulley ●                 | 1    |
| 17  | 08.6400.5.010 | M5 x 10 Screw                  | 1    |
| 18  | 01.7806.0.000 | Oilite Bushing ● ●             | 2    |
| 19  | 24.0044.0.000 | Needle Guard                   | 1    |
| 20  | 08.6000.4.005 | M4 x 5 Screw                   | 1    |
| 21  | 07.6045.0.053 | 6 x 20 Pin                     | 1    |
| 22  | 22.1422.0.000 | Knife Shaft Bushing            | 1    |
| 23  | 17.0082.8.082 | Release Washer                 | 2    |
| 24  | 23.2044.0.050 | Large Tension Assembly ● ● ● ● | 2    |
| 25  | 22.6002.0.000 | Head Hinge Assembly            | 1    |
| 26  | 08.6100.5.020 | M5 x 20 Screw                  | 3    |
| 27  | 08.6400.5.005 | M5 x 5 Set Screw               | 2    |
| 28  | 08.6400.5.008 | M5x8 Set Screw                 | 2    |
| 29  | 08.6000.6.025 | M6 x 25 Screw                  | 2    |
| 30  | 08.6850.6.000 | M6 Washer                      | 2    |
| 31  | 24.0167.0.000 | Motor Bracket                  | 1    |
| 32  | 24.0016.0.000 | Cylinder Pivot Stud Assembly   | 1    |
| 33  | 12.1010.2.003 | 2 x 24 Pin                     | 1    |
| 34  | 08.6700.5.000 | M5 Nut                         | 3    |
| 35  | 12.0008.4.598 | Plastic Cable Fitting ● ● ● ●  | 1    |
| 36  | 12.1011.0.001 | 6 x 20 Pin                     | 1    |
| 37  | 08.6100.5.020 | M5x20 Screw                    | 1    |
| 38  | 08.6700.5.000 | M5 Nut                         | 1    |
| 39  | 12.0008.4.100 | Clamp Plastic                  | 1    |
| 40  | 08.6850.4.000 | M4 Washer                      | 4    |
| 41  | 08.6000.4.016 | Mx16 Screw                     | 4    |
| 49  | 08.6310.6.035 | Screw M6x35                    | 1    |
| 50  | 08.6700.6.000 | Nut M6                         | 1    |
| 51  | 24.0546.0.000 | Washer                         | 1    |
|     |               |                                |      |

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# BEDPLATE



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## BEDPLATE

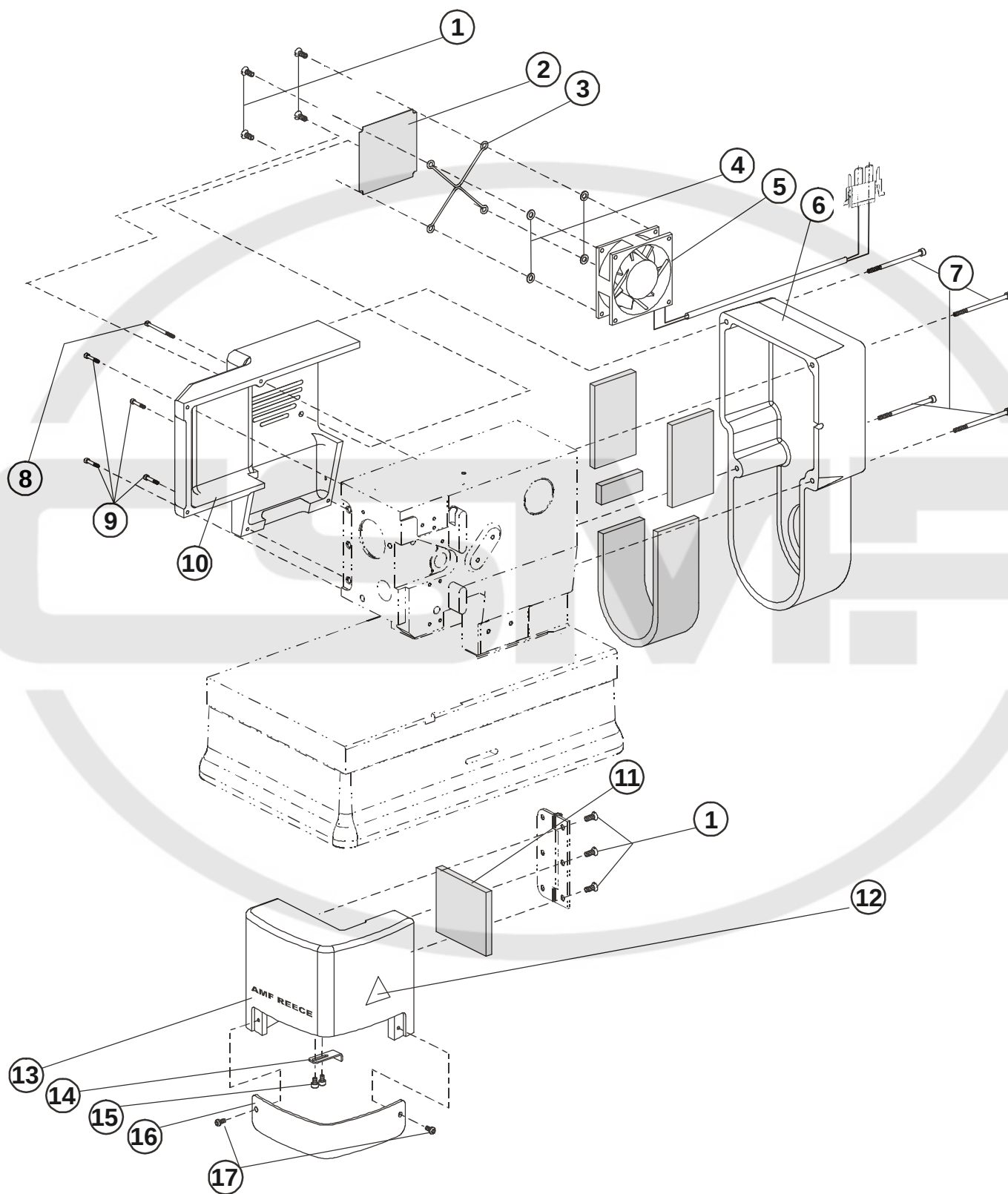
| DET | PART NUMBER   | DESCRIPTION                              | QTY. |
|-----|---------------|------------------------------------------|------|
| 1   | 24.0021.0.000 | Tension Release Sensor Bracket           | 1    |
| 2   | 08.6000.4.014 | M4x14 Screw                              | 1    |
| 3   | 08.6120.3.008 | M3x8 Screw                               | 7    |
| 4   | 22.6101.0.000 | Cover Plate                              | 1    |
| 5   | —             | AMF Reece Label - small                  | 1    |
| 6   | 22.0143.0.000 | Screw                                    | 2    |
| 7   | 22.0096.0.000 | Buttonhole Size Sticker                  | 1    |
| 8   | 08.6100.4.006 | M4x6 Screw                               | 2    |
| 9   | 22.0408.1.000 | Trimmer Cover Plate                      | 1    |
| 10  | 24.6100.0.000 | Bedplate                                 | 1    |
| 11  | 07.6045.0.054 | 5 x 20 mm Pin                            | 1    |
| 12  | 08.6400.5.005 | M5 x 5 Set Screw                         | 2    |
| 13  | 08.6400.5.010 | M5 x 10 Set Screw                        | 2    |
| 14  | 24.0018.0.000 | Main Shaft Drive Pulley ●                | 1    |
| 15  | 08.6000.3.006 | M3 x 6 Screw                             | 1    |
| 16  | 24.0051.0.066 | Hand Wheel ●                             | 1    |
| 17  | 08.6100.6.035 | M6 x 35 Screw                            | 1    |
| 18  | 22.3219.0.000 | Needle Guard                             | 1    |
| 19  | 08.6850.4.000 | M4 Washer                                | 1    |
| 20  | 08.6000.4.006 | M4 x 6 Screw                             | 1    |
| 21  | 08.6100.3.008 | M3 x 8 Screw                             | 2    |
| 22  | See Page 3-39 | End of Cycle Sensor with Cable (BQ1) ●●● | —    |
| 23  | 08.6400.3.004 | M3 x 4 Set Screw                         | 2    |
| 24  | 24.0020.0.000 | End of Cycle Sensor Bracket              | 1    |
| 25  | 08.6850.5.000 | M5 Washer                                | 2    |
| 26  | 08.6000.5.016 | M5 x 16 Screw                            | 3    |
| 27  | 12.4030.0.002 | Key 5x5x30                               | 1    |
| 28  | 24.1000.0.000 | Main Shaft                               | 1    |
| 29  | 24.0019.0.000 | Bearing Carrier Lower Shaft              | 1    |
| 30  | 12.2050.0.005 | Bearing                                  | 1    |
| 31  | 08.6000.6.016 | M6 x 16 Screw                            | 2    |
| 32  | 24.0002.0.000 | Clamp Collar                             | 1    |
| 33  | 08.6400.5.305 | M5 x 0.5-5 Set Screw                     | 6    |
| 34  | 22.0006.0.000 | Bite Cam                                 | 1    |
| 35  | 24.2400.0.000 | Looper Cam                               | 1    |
| 36  | 12.1045.2.001 | Retaining Ring                           | 1    |
| 37  | 01.7805.0.000 | Shaft Bearing                            | 2    |
| 38  | 22.0153.0.000 | Screw                                    | 2    |
| 39  | 22.8400.0.000 | Shaft Worm Gear                          | 1    |
| 40  | 22.0300.0.000 | Feed Cam                                 | 1    |
| 41  | 22.0545.0.000 | Washer                                   | 1    |
| 42  | 24.0027.0.000 | Sensor Mounting Plate                    | 2    |
| 43  | 22.0115.0.000 | Stop                                     | 1    |
| 44  | 08.6000.4.016 | M4x16 Screw                              | 1    |
| 45  | See Page 3-39 | Tension Release Sensor with Cable (BQ4)  | 1    |
|     |               |                                          |      |

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## COVERS

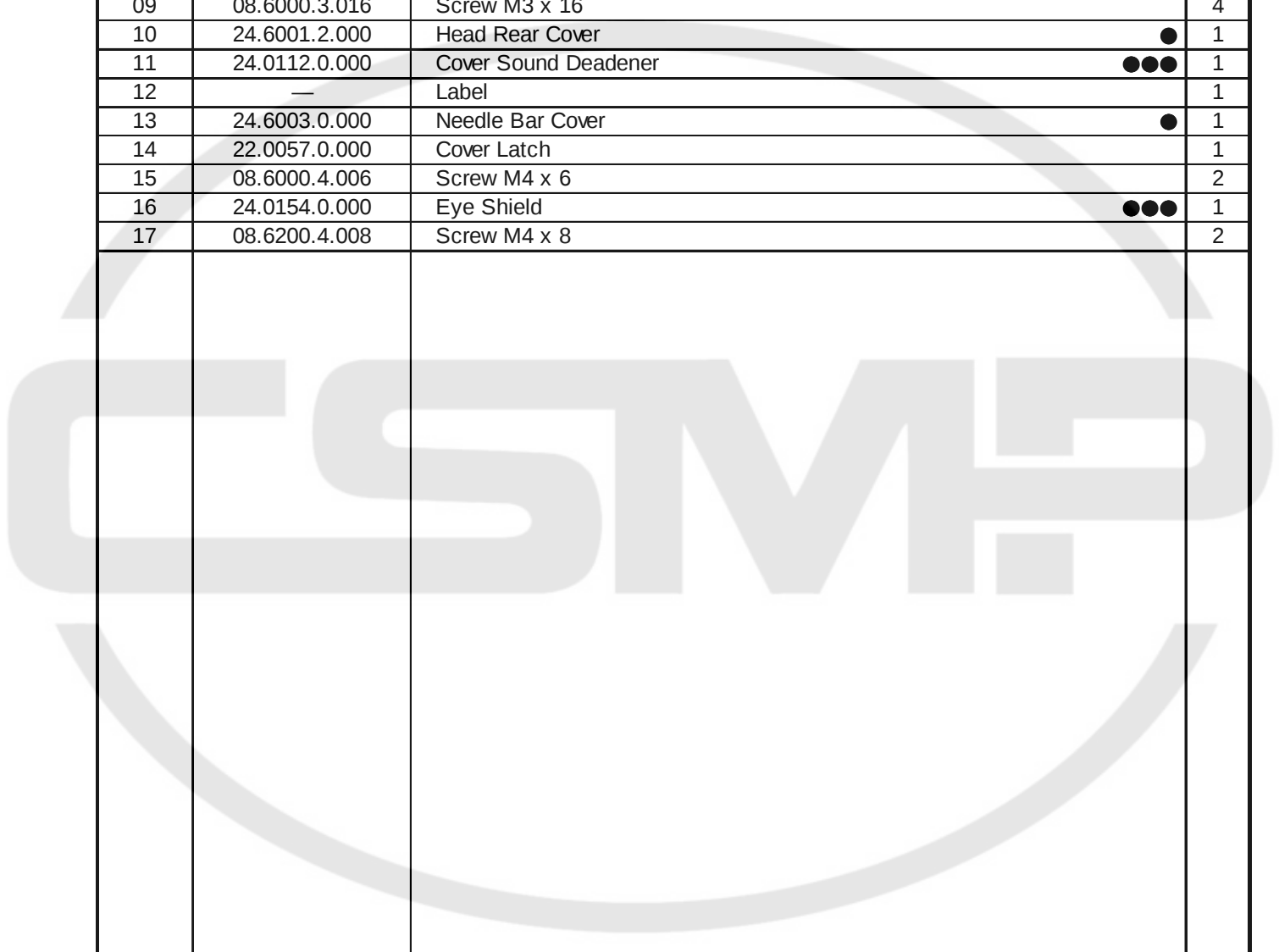


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## COVERS

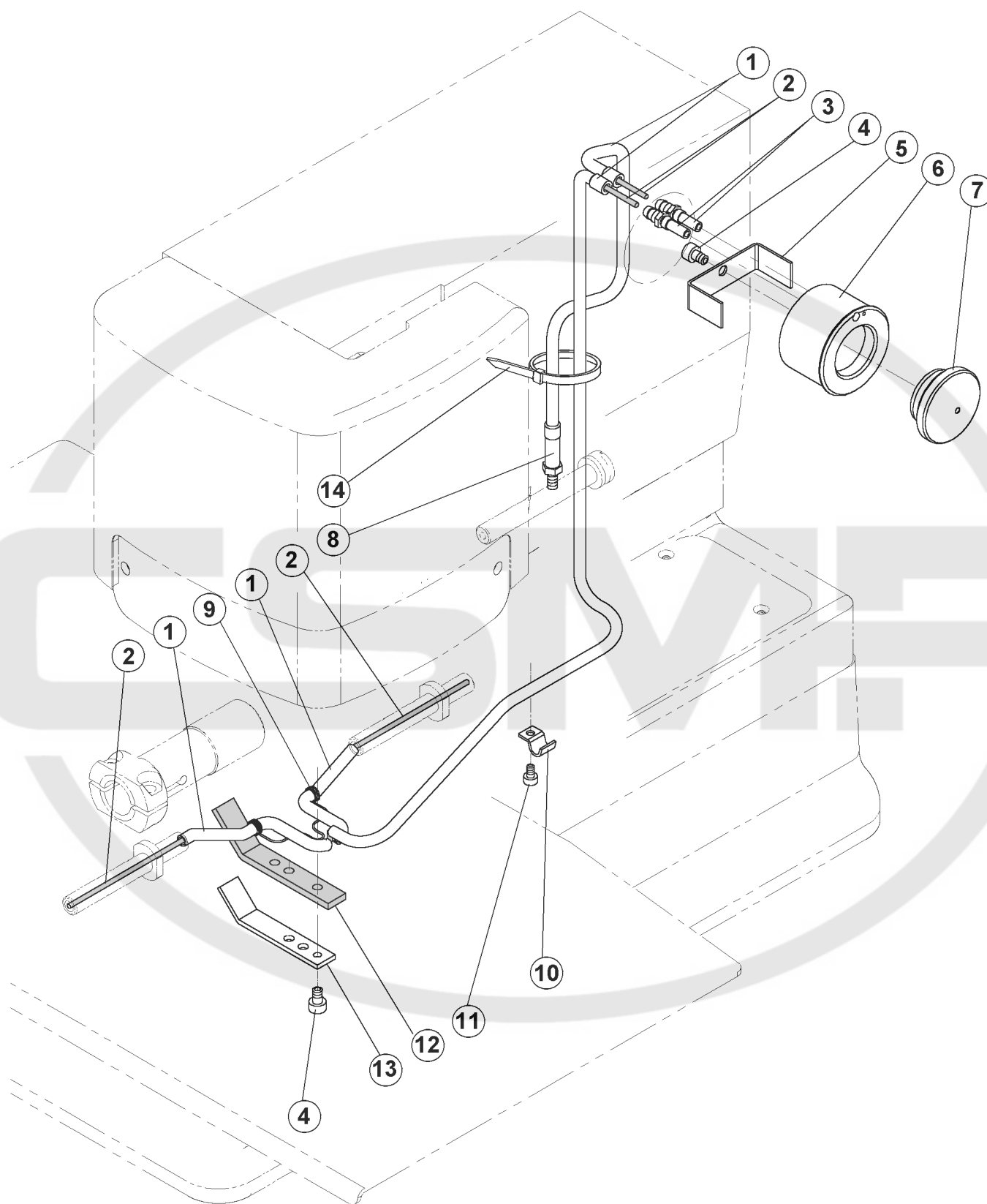
| DET                                                                                | PART NUMBER   | DESCRIPTION              | QTY. |
|------------------------------------------------------------------------------------|---------------|--------------------------|------|
| 01                                                                                 | 08.6100.5.016 | Screw M5 x 16            | 7    |
| 02                                                                                 | 24.0068.0.000 | Net ●●●                  | 1    |
| 03                                                                                 | 24.0067.0.000 | Fan Rack                 | 1    |
| 04                                                                                 | 08.6850.5.000 | Washer M5                | 4    |
| 05                                                                                 | See Page 3-35 | Fan Assembly ●● ●●●      | —    |
| 06                                                                                 | 24.6004.1.001 | Pulley Cover ●           | 1    |
| 07                                                                                 | 08.6000.4.070 | Screw M4 x 70            | 4    |
| 08                                                                                 | 08.6000.3.040 | Screw M3 x 40            | 1    |
| 09                                                                                 | 08.6000.3.016 | Screw M3 x 16            | 4    |
| 10                                                                                 | 24.6001.2.000 | Head Rear Cover ●        | 1    |
| 11                                                                                 | 24.0112.0.000 | Cover Sound Deadener ●●● | 1    |
| 12                                                                                 | —             | Label                    | 1    |
| 13                                                                                 | 24.6003.0.000 | Needle Bar Cover ●       | 1    |
| 14                                                                                 | 22.0057.0.000 | Cover Latch              | 1    |
| 15                                                                                 | 08.6000.4.006 | Screw M4 x 6             | 2    |
| 16                                                                                 | 24.0154.0.000 | Eye Shield ●●●           | 1    |
| 17                                                                                 | 08.6200.4.008 | Screw M4 x 8             | 2    |
|  |               |                          |      |
|                                                                                    |               |                          |      |
|                                                                                    |               |                          |      |
|                                                                                    |               |                          |      |
|                                                                                    |               |                          |      |
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|                                                                                    |               |                          |      |

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# LUBRICATION



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## LUBRICATION

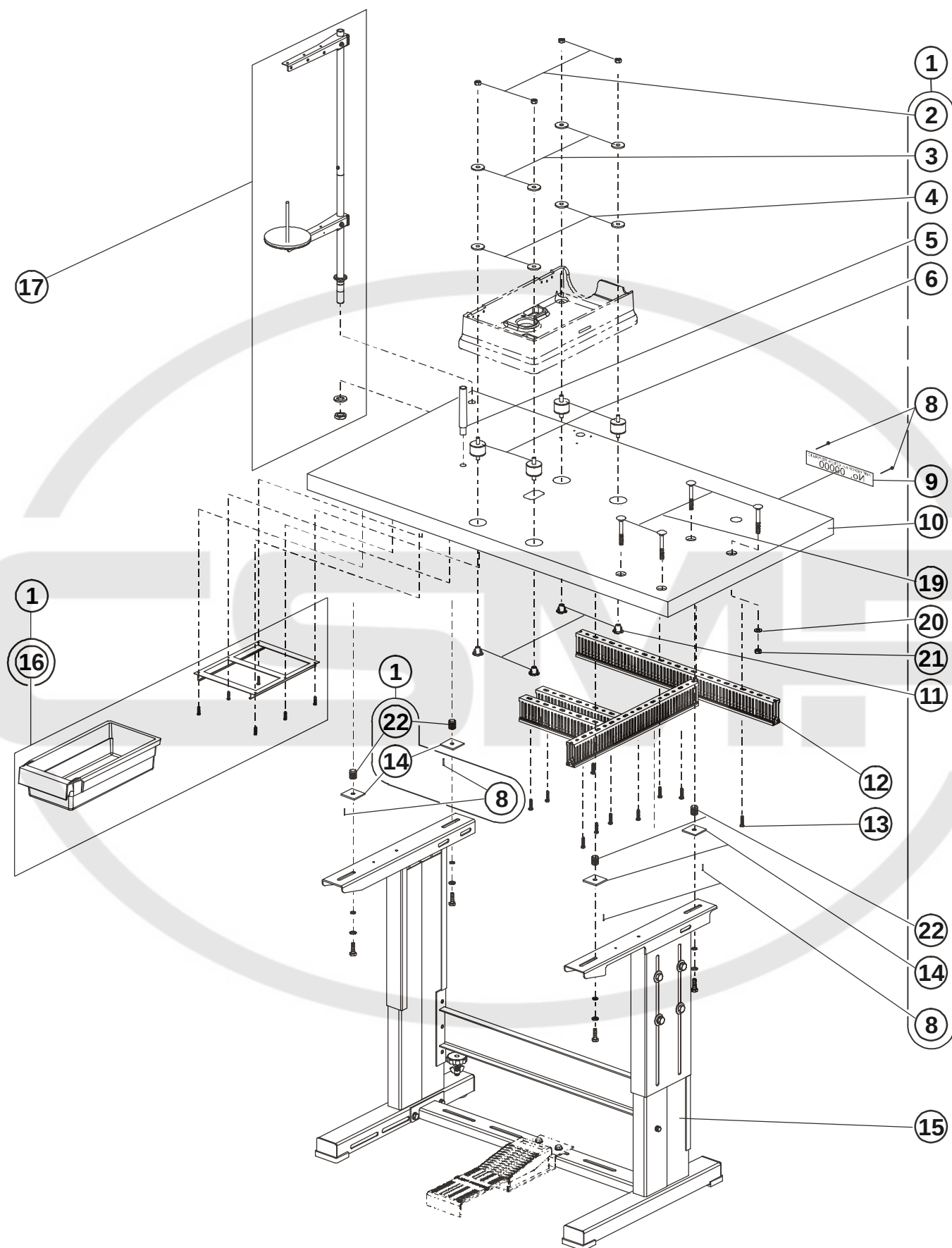
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## TABLE CROSSWISE



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## TABLE CROSSWISE

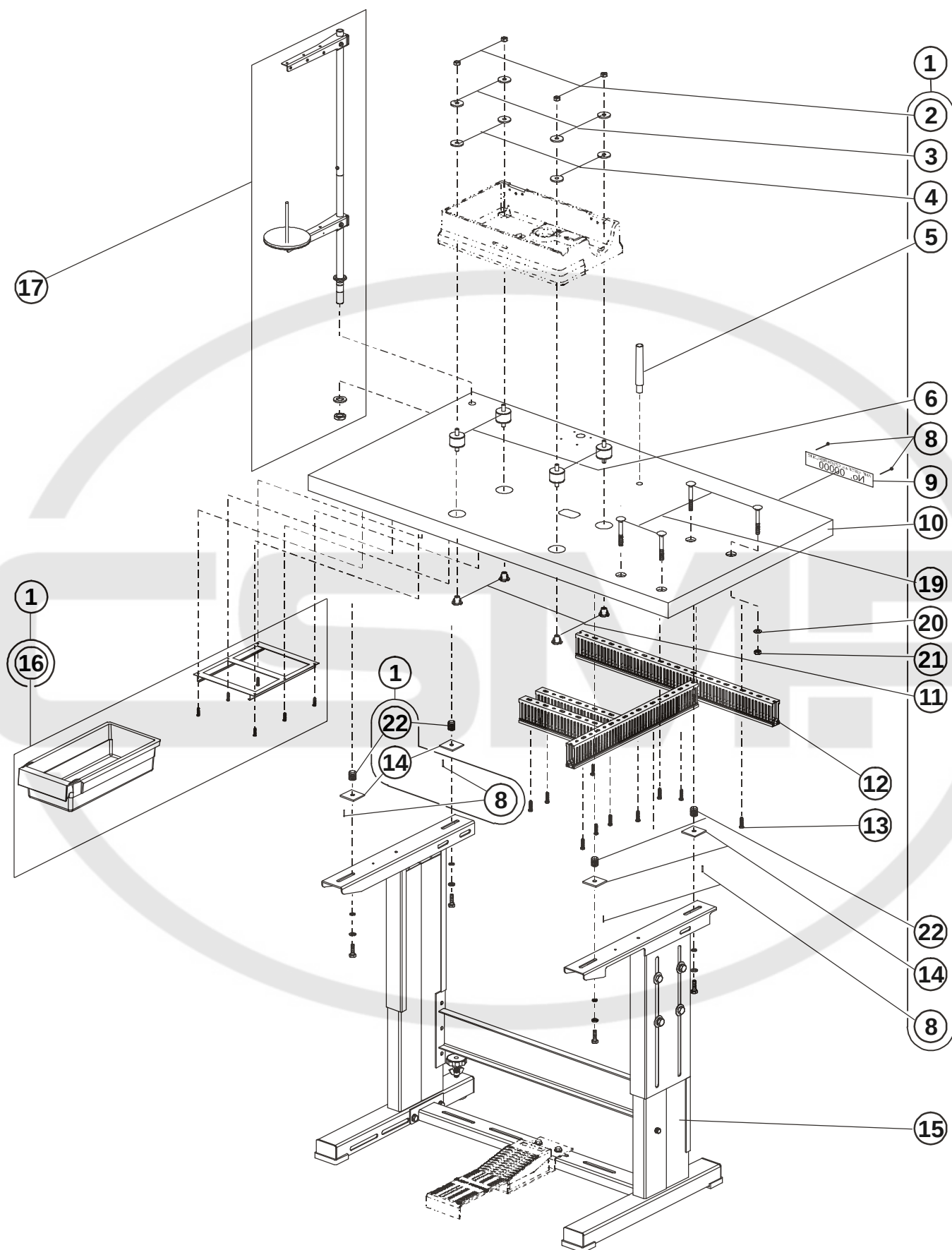
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# TABLE PARALLEL



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## TABLE PARALLEL

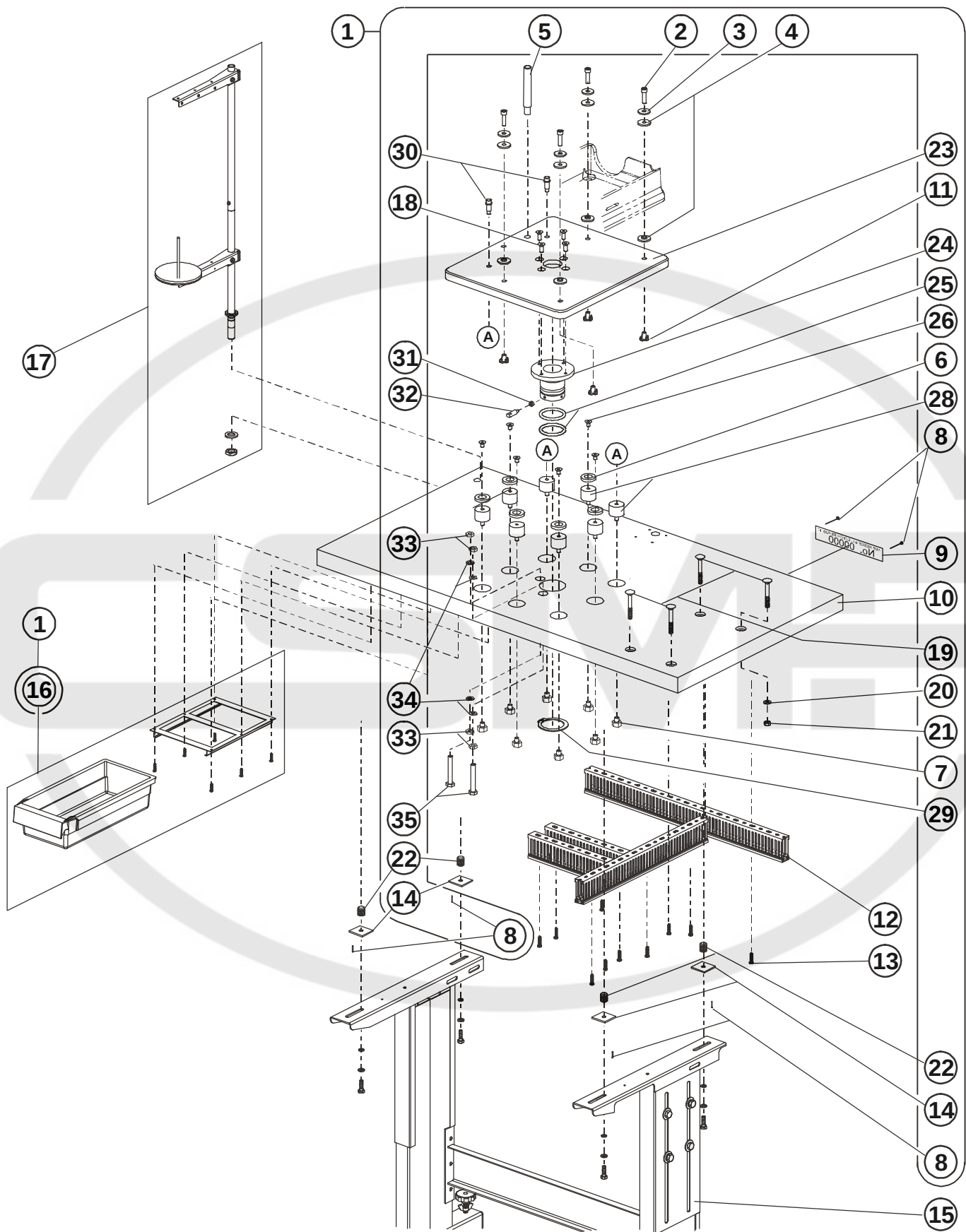
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# TABLE UNIVERSAL



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## TABLE UNIVERSAL

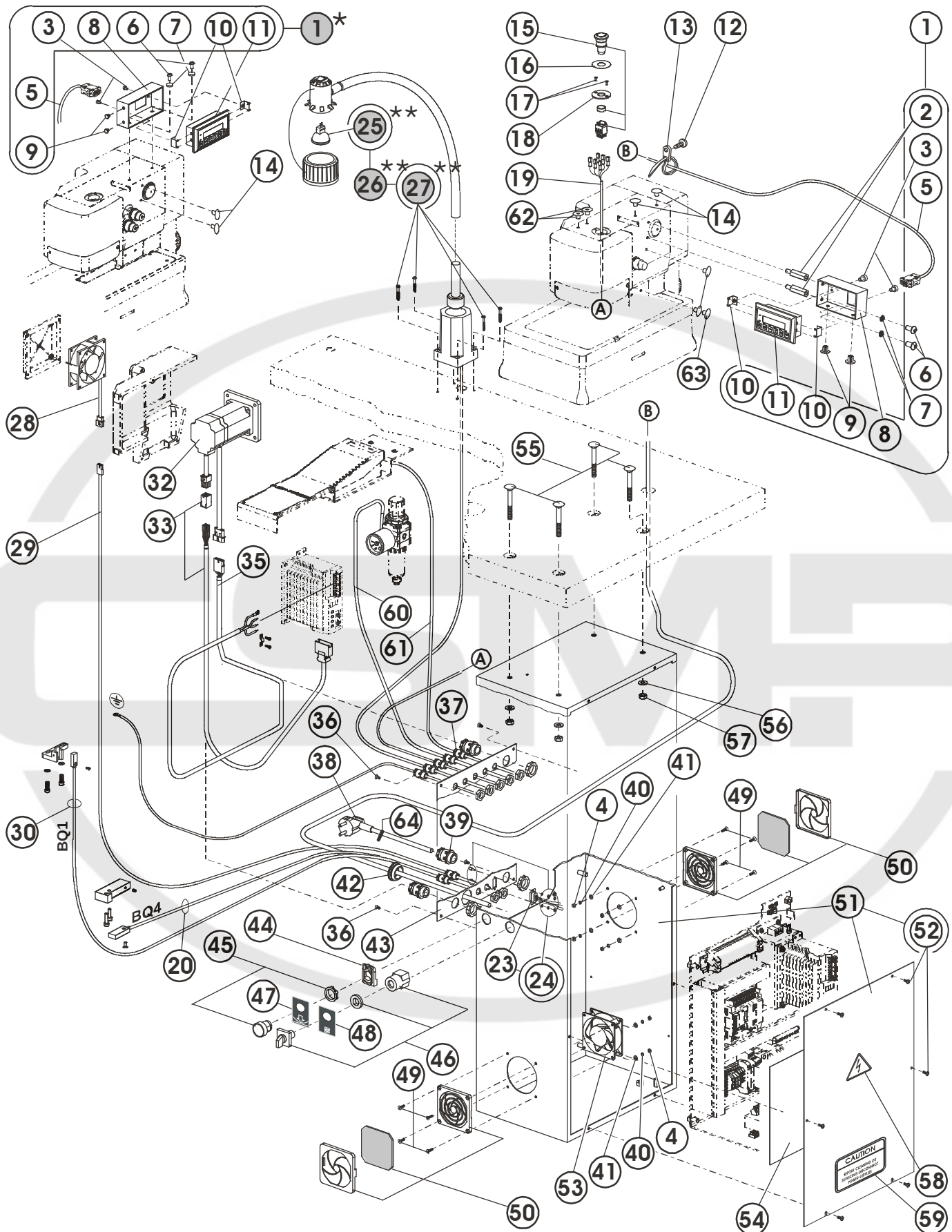
| DET | PART NUMBER   | DESCRIPTION                   | QTY. |
|-----|---------------|-------------------------------|------|
| 01  | 24.0150.0.050 | Table Assembly                | 1    |
| 02  | 08.6000.8.030 | Screw M8x30                   | (4)  |
| 03  | 17.0019.0.441 | Washer                        | (4)  |
| 04  | 17.0095.1.272 | Washer                        | (8)  |
| 05  | 12.0008.6.900 | Machine Rest Table Pin        | (1)  |
| 06  | 24.0081.0.000 | Bearing Disk                  | (6)  |
| 07  | 24.0082.0.000 | Retaining Nut                 |      |
| 08  | 12.1016.1.000 | Nail                          | (6)  |
| 09  | 04.1416.0.003 | Label "No. xxxx"              | (1)  |
| 10  | 24.0150.0.000 | Table                         | (1)  |
| 11  | 08.6742.8.000 | M8 Nut                        | (4)  |
| 12  | 24.0059.9.065 | Wire Raceway Kit              | 1    |
| 13  | 08.6663.5.025 | Screw 4,8 - 25                | 10   |
| 14  | 17.0094.0.200 | Washer                        | (4)  |
| 15  | 04.9000.2.123 | Frame Kit                     | 1    |
| 16  | 12.0008.6.901 | Drawer Kit                    | (1)  |
| 17  | 22.0219.0.000 | Thread Stand                  | 1    |
| 18  | 08.6100.8.020 | Screw M8x20                   | (4)  |
| 19  | 08.6532.8.055 | Screw M8x55                   | (4)  |
| 20  | 08.6852.8.000 | Washer                        | (4)  |
| 21  | 08.6702.8.000 | Nut                           | (4)  |
| 22  | 08.6752.8.000 | Nut                           | (4)  |
| 23  | 24.0079.0.000 | Base Plate                    | (1)  |
| 24  | 24.0086.0.000 | Pivot, Base Subplate          | (1)  |
| 25  | 12.0008.6.807 | O Ring 50x6                   | (2)  |
| 26  | 08.6100.8.012 | Screw M8x12                   | (6)  |
| 28  | 24.0084.0.000 | Cylindrical Vibrator Isolator | (8)  |
| 29  | 12.1040.1.009 | Ring 58                       | (1)  |
| 30  | 24.0087.0.000 | Shoulder Screw                | (2)  |
| 31  | 08.6700.6.000 | Nut M6                        | (1)  |
| 32  | 24.0089.0.000 | Stop Pin                      | (1)  |
| 33  | 08.6710.0.300 | Nut M10                       | (4)  |
| 34  | 08.6850.0.000 | Washer M10                    | (4)  |
| 35  | 08.6300.0.070 | Screw M10x70                  | (2)  |
|     |               |                               |      |

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# ELECTRICAL — I



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# ELECTRICAL — I

| DET  | PART NUMBER   | DESCRIPTION                              | QTY. |
|------|---------------|------------------------------------------|------|
| 01   | 03.5524.0.009 | Panel Kit for Table Parallel             | 1    |
| 01*  | 03.5524.0.009 | Panel Kit for Table Crosswise            | 1    |
| 02   | 12.0008.4.565 | Screw                                    | (2)  |
| 03   | 08.6000.4.006 | Screw                                    | (2)  |
| 04   | 08.6702.4.000 | Nut M4                                   | 8    |
| 05   | 12.0008.4.574 | Cable                                    | (1)  |
| 06   | 08.6200.6.012 | Screw                                    | (2)  |
| 07   | 08.6832.6.000 | Serrated Washer                          | (2)  |
| 08   | 24.0146.0.000 | Display Box                              | (1)  |
| 09   | 12.0008.4.571 | Plug                                     | (2)  |
| 10   | 24.0147.0.000 | Panel Holder                             | (2)  |
| 11   | 24.8001.0.005 | Display                                  | (1)  |
| 12   | 08.6200.6.016 | Screw M6x16                              | 1    |
| 13   | 12.0010.4.013 | Plastic Cable Fitting                    | 1    |
| 14   | 12.0008.4.570 | Plug                                     | 2    |
| 15   | 12.0008.4.563 | Emergency Stop Button                    | 1    |
| 16   | 12.8000.0.047 | Label                                    | 1    |
| 17   | 08.6102.3.008 | Screw                                    | 2    |
| 18   | 24.0148.0.000 | Emergency Stop Cover                     | 1    |
| 19   | 24.0069.9.023 | Emergency Stop Cable                     | 1    |
| 20   | 24.0069.9.022 | Tension Release Sensor Witch Cable (BQ4) | 1    |
| 23   | 24.0069.9.024 | Cable                                    | 1    |
| 24   | 12.0008.4.710 | Screw Kit                                | 1    |
| 25** | 12.0008.4.679 | Bulb 12V/12W                             | (1)  |
| 26** | 12.0008.4.403 | Halogen Lamp Kit 12 V Assembly           | 1    |
| 27** | —             | Screw                                    | (4)  |
| 28   | 24.0059.9.069 | Fan                                      | 1    |
| 29   | 24.0069.9.027 | Fan Cable                                | 1    |
| 30   | 24.0069.9.006 | End of Cycle Sensor with Cable (BQ1)     | 1    |
| 32   | 24.0059.9.064 | Servomotor Assembly                      | 1    |
| 33   | 24.0069.9.008 | Encoder Cable                            | 1    |
| 35   | 24.0069.9.002 | Motor Power Cable                        | 1    |
| 36   | 08.6100.4.010 | Screw                                    | 4    |
| 37   | 12.0008.4.207 | Bushing                                  | 7    |
| 38   | 12.0008.4.713 | Cable                                    | 1    |
| 39   | 12.0008.4.231 | Bushing                                  | 3    |
| 40   | 08.6802.4.000 | Washer                                   | 4    |
| 41   | 08.6852.4.000 | Washer                                   | 4    |
| 42   | 12.0008.4.366 | Plug PG 29                               | 1    |
| 43   | 24.0138.0.000 | Connectors Plate ISBH                    | 1    |
| 44   | 12.0008.4.863 | Block                                    | 1    |
| 45   | 12.0008.4.861 | Switch (Black)                           | 1    |
| 46   | 12.0008.4.835 | Switch ON — OFF                          | 1    |
| 47   | 12.8000.0.041 | Label (Clamp Up/Down)                    | 1    |
| 48   | 12.8000.0.040 | Label                                    | 1    |
| 49   | 08.6100.4.014 | Screw                                    | 1    |
| 50   | 12.0008.4.762 | Fan Cover With Filter                    | 2    |

\* For Table Parallel

\*\* Extra Parts

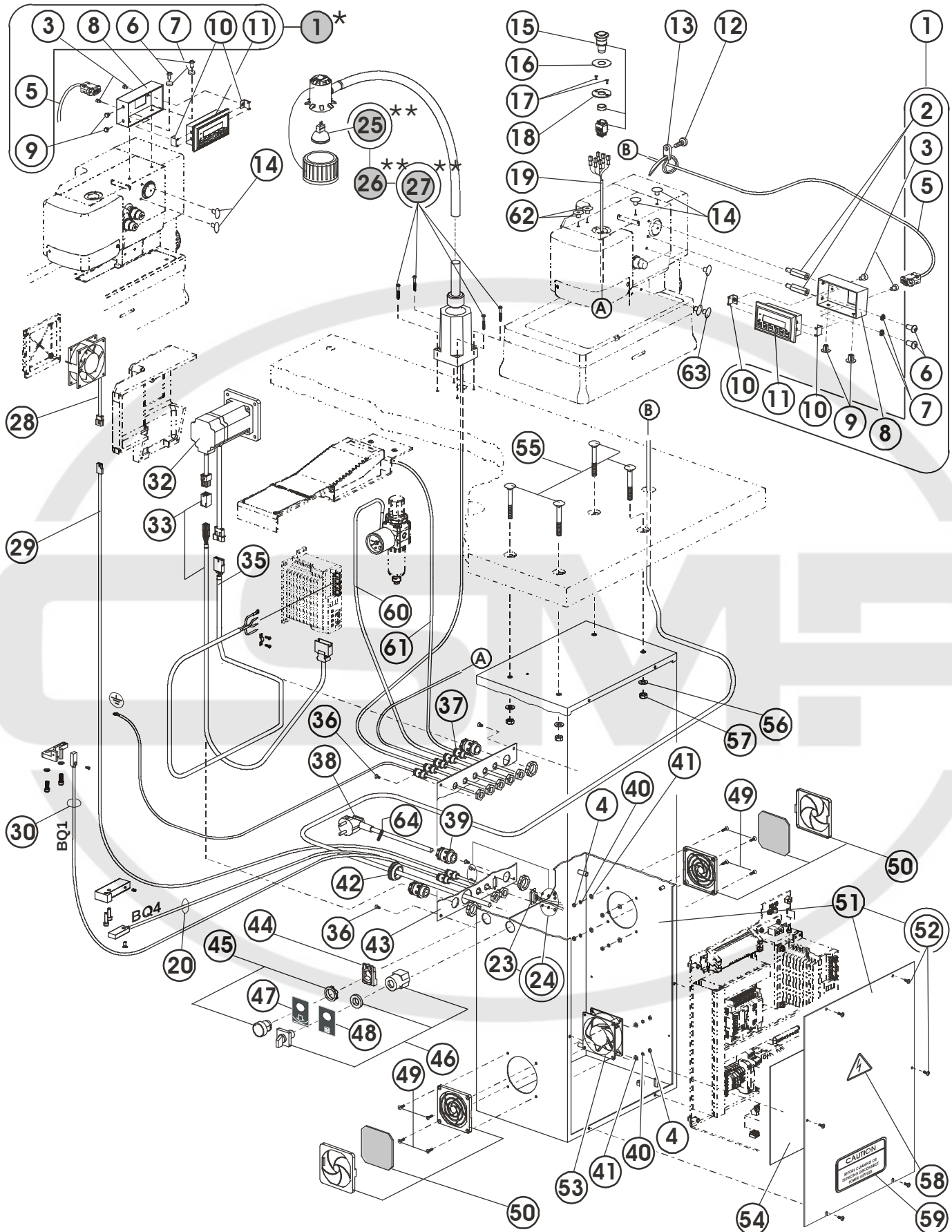
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# ELECTRICAL — I



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## ELECTRICAL — I



| DET | PART NUMBER   | DESCRIPTION              | QTY. |
|-----|---------------|--------------------------|------|
| 51  | 70.4165.1.125 | Electrical Box           | 1    |
| 52  | 08.6032.4.010 | Screw M4x10              | (6)  |
| 53  | 24.0059.9.017 | Fan                      | 1    |
| 54  | 12.8000.0.045 | Electrical Diagram Label | 1    |
| 55  | See Page 3-32 | Screw M8x55              | —    |
| 56  | See Page 3-32 | Washer                   | —    |
| 57  | See Page 3-32 | Nut                      | —    |
| 58  | 12.0008.4.155 | Label                    | 1    |
| 59  | 00.2751.3.602 | Label "CAUTION"          | 1    |
| 60  | See Page 3-47 | Pressure Gauge           | —    |
| 61  | See Page 3-43 | Cable                    | —    |
| 62  | 08.6215.4.006 | Screw                    | 2    |
| 63  | 12.0010.4.094 | Plug                     | 3    |
|     |               |                          |      |
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\* For Table Parallel

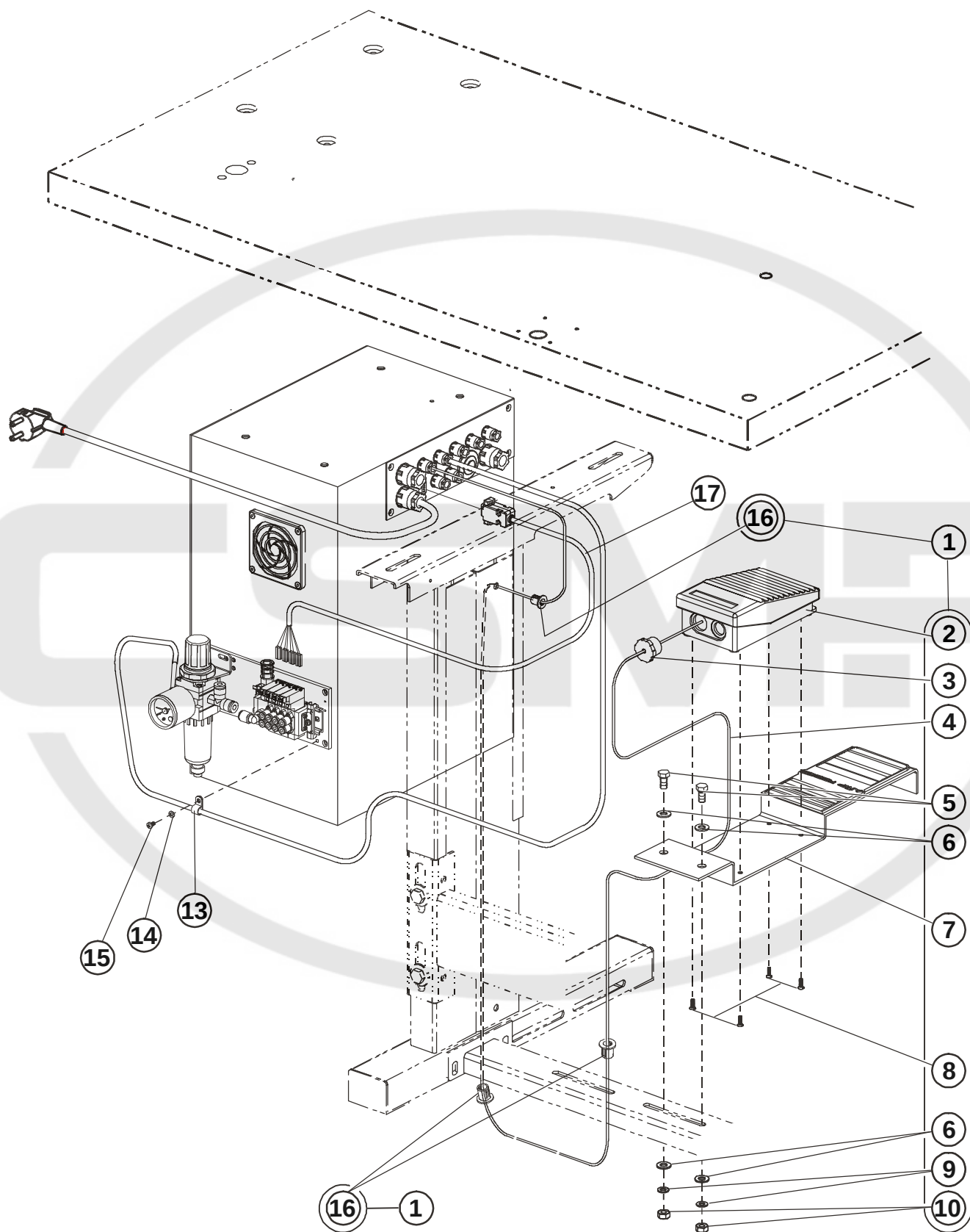
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## ELECTRICAL — II

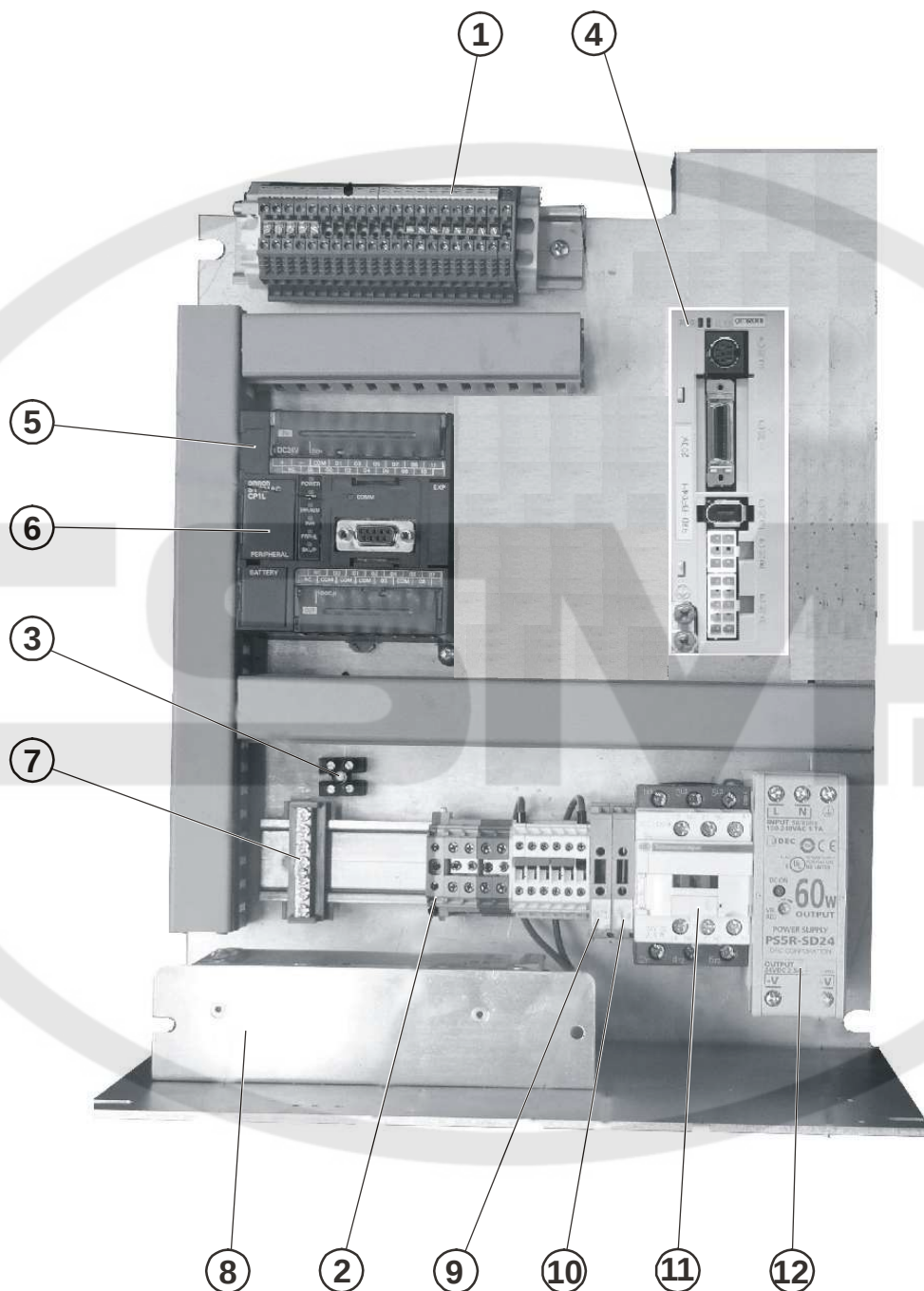
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## ELECTRICAL — III

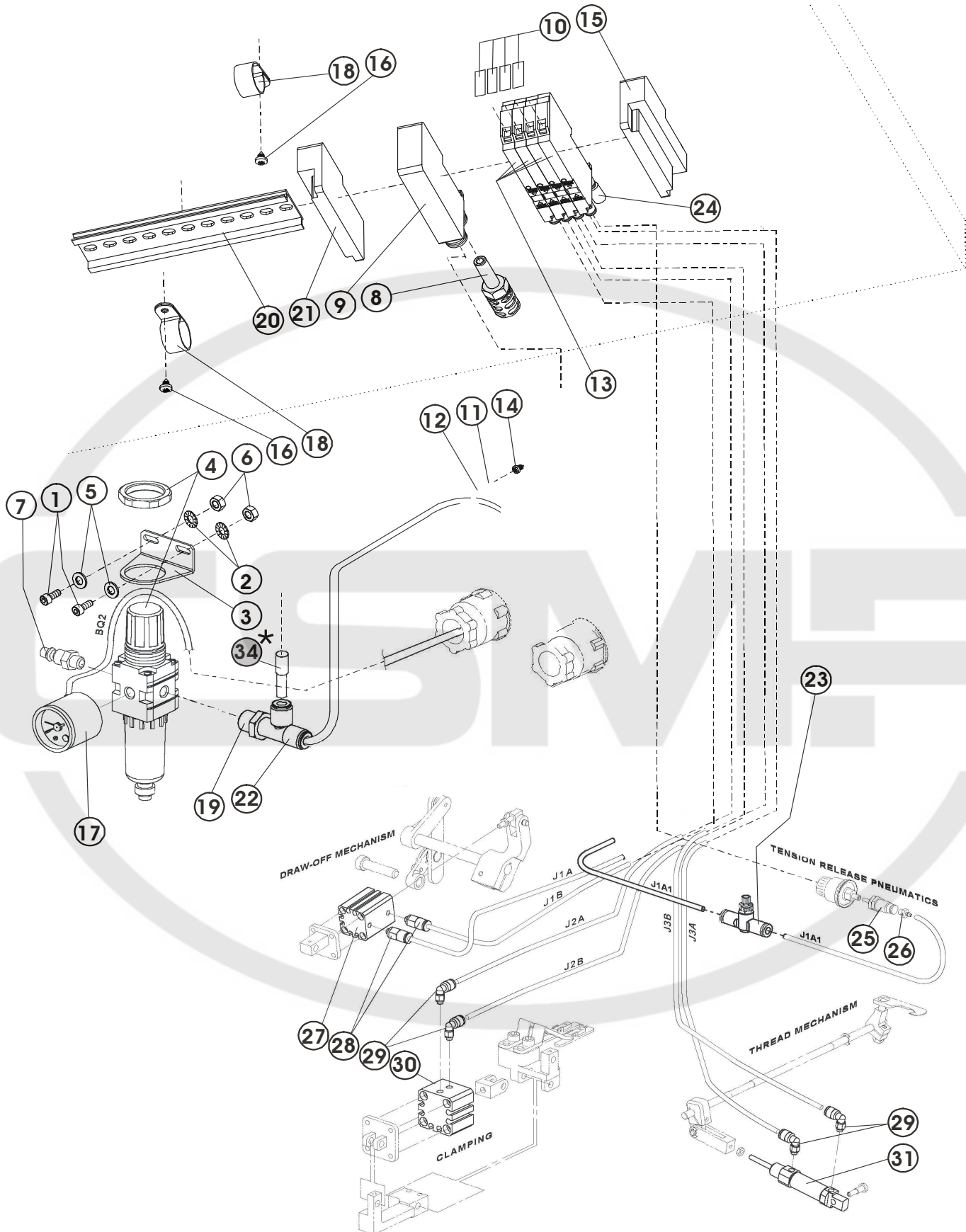
| DET | PART NUMBER   | DESCRIPTION     | QTY. |
|-----|---------------|-----------------|------|
| 01  |               | TERMINAL X1     | 1    |
| 02  |               | TERMINAL X0     | 1    |
| 03  |               | TERMINAL X12    | 1    |
| 04  | 24.8001.2.005 | SERVO (U1)      |      |
| 05  | 24.8001.2.001 | PLC             | 1    |
| 06  | 12.0010.4.067 | PORT RS 232     | 1    |
| 07  | 12.0008.4.050 | GND BRIDGE      | 1    |
| 08  | 12.0010.4.078 | FILTER (Z2)     | 1    |
| 09  | 12.0008.4.665 | FUSE T2A        | 1    |
| 10  | 12.0008.4.664 | FUSE T10A       | 1    |
| 11  | 12.0008.4.833 | CONTACTOR (KM1) | 1    |
| 12  | 12.0010.4.071 | POWER (GS1)     | 1    |
|     |               |                 |      |

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# PNEUMATICS



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# PNEUMATICS

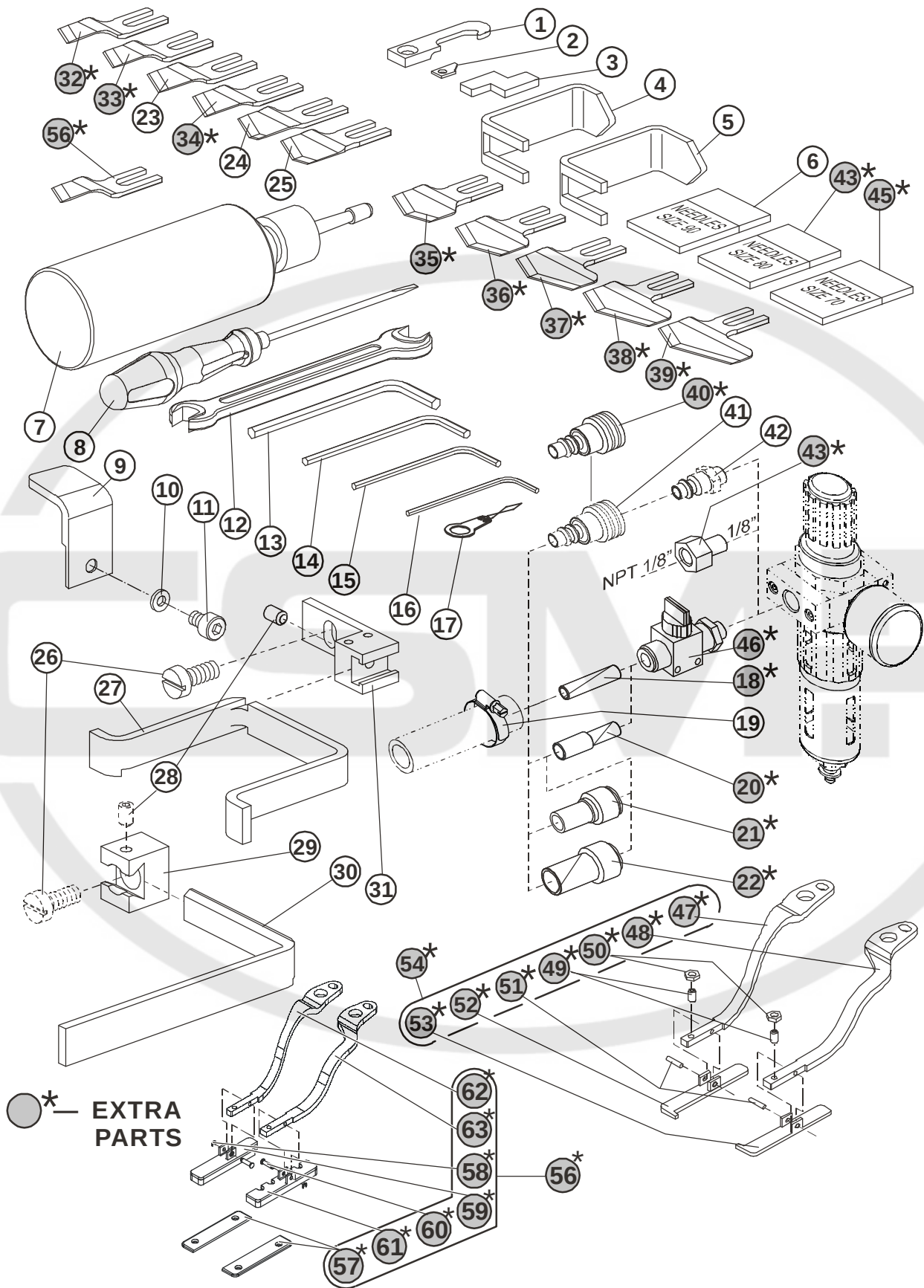
| DET | PART NUMBER   | DESCRIPTION                                                             | QTY. |
|-----|---------------|-------------------------------------------------------------------------|------|
| 01  | 08.6000.5.012 | Screw M5x12                                                             | 2    |
| 02  | 08.6832.5.000 | Washer M5                                                               | 2    |
| 03  | 12.0008.3.659 | Regulator Holder                                                        | 1    |
| 04  | 12.0008.3.735 | Regulator                                                               | 1    |
| 05  | 08.6850.5.000 | Washer M5                                                               | 2    |
| 06  | 08.6700.5.000 | Nut M5                                                                  | 2    |
| 07  | 12.0008.3.420 | Connector                                                               | 1    |
| 08  | 12.0008.3.484 | Silencer                                                                | 1    |
| 09  | 12.0008.3.829 | Air Supply Block Assembly                                               | 1    |
| 10  | 12.8000.0.016 | Label Kit                                                               | 1    |
| 11  | 12.0008.4.058 | Clip ●●●                                                                | 4    |
| 12  | 12.0008.3.023 | Ty-wrap ●●●                                                             | 4    |
| 13  | 12.0008.3.828 | Pneumatic Valve                                                         | 4    |
| 14  | 08.6662.3.006 | Screw                                                                   | 2    |
| 15  | 12.0008.3.830 | Rail Stopper                                                            | 1    |
| 16  | 08.6683.4.007 | Screw                                                                   | 2    |
| 17  | 12.0008.3.418 | Pressure Gauge                                                          | 1    |
| 18  | 12.0008.4.280 | Clamp                                                                   | 2    |
| 19  | 12.0008.3.605 | Connector                                                               | 1    |
| 20  | 12.0008.3.832 | DIN Rail                                                                | 1    |
| 21  | 12.0008.3.831 | Rail Stopper                                                            | 1    |
| 22  | 12.0008.3.606 | Connector ●●●                                                           | 1    |
| 23  | 12.0008.3.430 | Speed Controller ●●●                                                    | 1    |
| 24  | 12.0008.3.426 | Plug                                                                    | 1    |
| 25  | 12.0008.3.413 | Cylinder                                                                | 1    |
| 26  | 12.0008.3.409 | Connector                                                               | 1    |
| 27  | 12.0008.3.433 | Knife Cylinder                                                          | 1    |
| 28  | 12.0008.3.409 | Connector                                                               | 2    |
| 29  | 12.0008.3.411 | Connector ●●●                                                           | 4    |
| 30  | 12.0008.3.412 | Clamp Cylinder ●                                                        | 1    |
| 31  | 24.0050.0.000 | Trimmer Cylinder                                                        | 1    |
| 32  | 24.0145.1.000 | Air Tubing 6x 1 BL JOI = 1500 mm                                        | 1    |
| 32  |               | Air Tubing 4x0,75 BL J1A = J1B = J1A1 J2A = J2B = J3A = J3B = 600 m ●●● |      |
| 33* | See Page 3-55 | Air Tubing 6x1 BL JO12                                                  |      |
| 34* | 12.0008.3.437 | Plug                                                                    | 1    |
|     |               |                                                                         |      |

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| DET | PART NUMBER   | DESCRIPTION                         | QTY. |
|-----|---------------|-------------------------------------|------|
| 01  | 20.0093.2.004 | Trimmer Hook                        | 1    |
| 02  | 20.0094.0.000 | Trimmer Knife                       | 1    |
| 03  | 22.0209.0.000 | Looper Gauge                        | 1    |
| 04  | 24.0030.0.000 | Main Shaft Pulley Bracket           | 1    |
| 05  | 24.0024.0.000 | Needle Bar Shaft Pulley Bracket     | 1    |
| 06  | 02.0750.2.110 | Needles, Size 90                    | 10   |
| 07  | 05.1322.0.000 | Oiler ●●●                           | 1    |
| 08  | 12.0008.6.001 | Screwdriver                         | 1    |
| 09  | 22.0213.0.000 | Bracket                             | 1    |
| 10  | 08.6850.4.000 | Washer M4                           | 1    |
| 11  | 08.6000.4.005 | Screw M4x5                          | 1    |
| 12  | 12.0008.6.109 | Wrench                              | 1    |
| 13  | 12.0008.6.102 | Allen Key Wrench 4                  | 1    |
| 14  | 12.0008.6.101 | Allen Key Wrench 3                  | 1    |
| 15  | 12.0008.6.112 | Allen Key Wrench 2-1/2              | 1    |
| 16  | 12.0008.6.100 | Allen Key Wrench 2                  | 1    |
| 17  | 12.0008.6.105 | Needle Threader                     | 1    |
| 18* | 12.0008.3.464 | Connector ●●●                       | 1    |
| 19  | 12.0008.3.251 | Air Tubing Clamp                    | 1    |
| 20* | 12.0008.3.466 | Connector ●●●                       | 1    |
| 21* | 12.0008.3.467 | Connector ●●●                       | 1    |
| 22* | 12.0008.3.465 | Connector ●●●                       | 1    |
| 23  | 23.2356.2.052 | Knife 13mm                          | 1    |
| 24  | 23.2356.2.054 | Knife 16mm                          | 1    |
| 25  | 23.2356.2.055 | Knife 19mm                          | 1    |
| 26  | 08.6010.5.008 | Screw M5 x 8                        | 1    |
| 27  | 22.0010.0.000 | Crosswise Gauge                     | 1    |
| 28  | 08.6400.4.005 | Gauge Lock Screw M4 x 5             | 1    |
| 29  | 22.0011.0.000 | Parallel Gauge Block                | 1    |
| 30  | 22.0012.0.000 | Parallel Gauge                      | 1    |
| 31  | 22.0044.0.000 | Crosswise Gauge Guide               | 1    |
| 32* | 23.2356.2.050 | Knife 10mm                          | —    |
| 33* | 23.2356.2.051 | Knife 11mm                          | —    |
| 34* | 23.2356.2.053 | Knife 14mm                          | —    |
| 35* | 23.2356.2.056 | Knife 22mm                          | —    |
| 36* | 23.2356.2.057 | Knife 25mm                          | —    |
| 37* | 23.2356.2.058 | Knife 29mm                          | —    |
| 38* | 23.2356.2.059 | Knife 32mm                          | —    |
| 39* | 23.2356.2.060 | Knife 35mm                          | —    |
| 40* | 12.0008.3.607 | Connector Dia 8                     | —    |
| 41  | 12.0008.3.608 | Connector Dia 10                    | —    |
| 42  | 12.0008.3.420 | Connector                           | —    |
| 43* | 12.0008.3.081 | Pneumatic Adapter (1/8" / NPT 1/8") | —    |
| 44* | 02.0750.2.100 | Needle, Size 80                     | —    |
| 45* | 02.0750.2.109 | Needle, Size 70                     | —    |
| 46* | 12.0008.3.463 | Handvalve                           | —    |
| 47* | 24.0073.0.000 | Clamp Arm, L.H.                     | —    |
| 48* | 24.0074.0.000 | Clamp Arm, R.H.                     | —    |
| 49* | 08.6400.3.006 | Set Screw, M3x6                     | —    |

\* — EXTRA PARTS

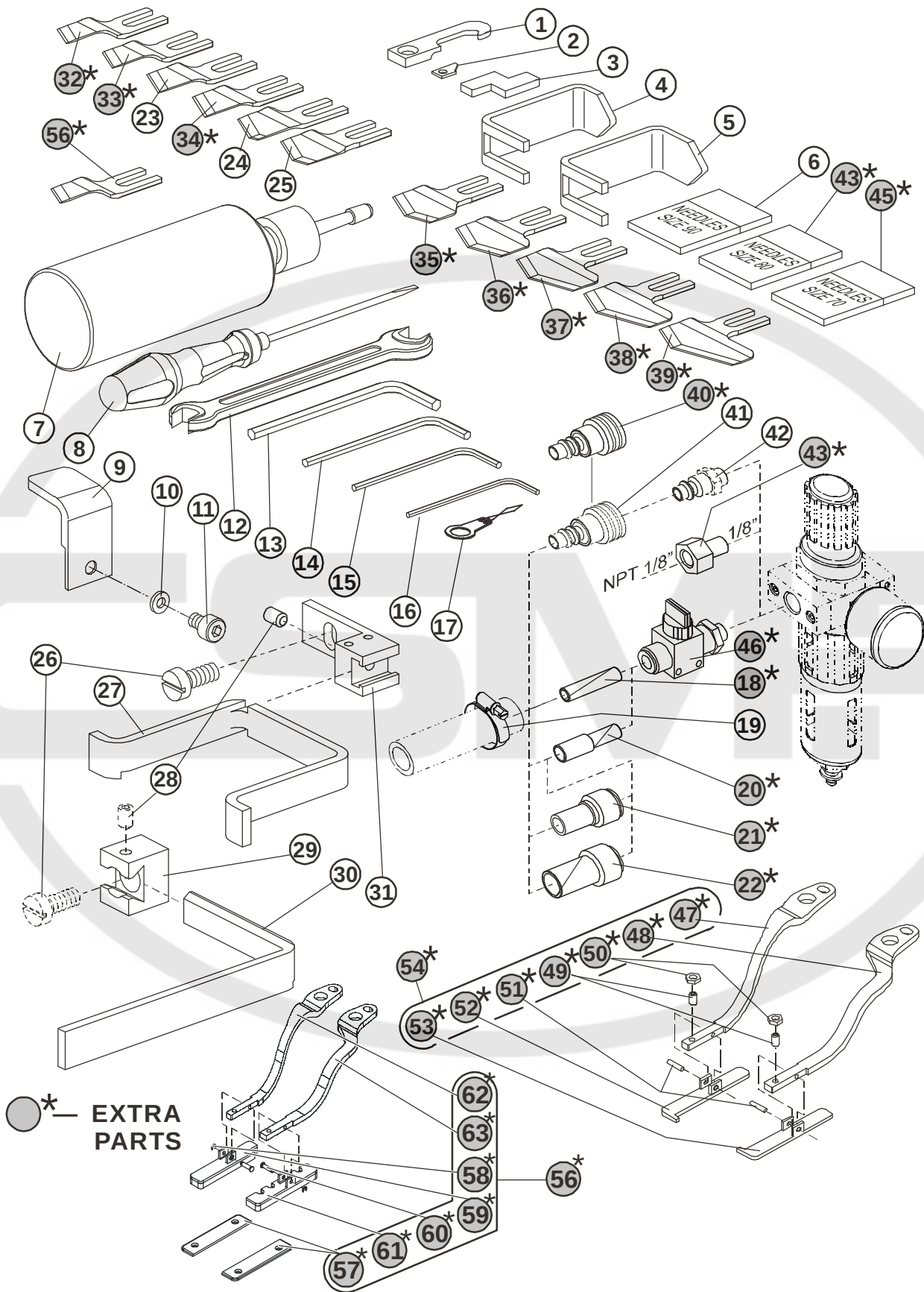


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## ACCESSORIES — EXTRA PARTS



| DET | PART NUMBER   | DESCRIPTION           | QTY. |
|-----|---------------|-----------------------|------|
| 50* | 08.6710.3.000 | Nut M3                |      |
| 51* | 17.0031.0.460 | Roll Pin              |      |
| 52* | 24.0071.0.000 | Clamp Foot, L.H.      |      |
| 53* | 24.0072.0.000 | Clamp Foot, R.H.      |      |
| 54* | 24.9920.9.990 | Short Clamping Kit    |      |
| 55* | 23.2356.1.049 | Knife 6mm             |      |
| 56* | 24.9920.9.988 | Knitwear Clamping Kit |      |
| 57* | 24.0165.0.000 | Clamping Mat-Flat     | 2    |
| 58* | 12.1045.0.012 | E-Clip                | 2    |
| 59* | 22.0223.4.000 | L.H. Clamp Foot       | 1    |
| 60* | 24.2055.0.000 | Stud                  | 2    |
| 61* | 24.0224.4.000 | R.H. Clamp Foot       | 1    |
| 62* | 22.0226.0.000 | L.H. Clamp Arm        | 1    |
| 63* | 22.0227.0.000 | R.H. Clamp Arm        | 1    |
|     |               |                       |      |
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| 01.7447.1.000        | 3-21 | 15  | 1   | 07.6440.0.037        | 3-23 | 04  | 2   | 08.6000.5.022        | 3-5  | 05  | 4   |
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| 01.7805.0.000        | 3-27 | 37  | 2   | 07.6440.0.045        | 3-23 | 27  | 1   | 08.6000.6.016        | 3-3  | 22  | 2   |
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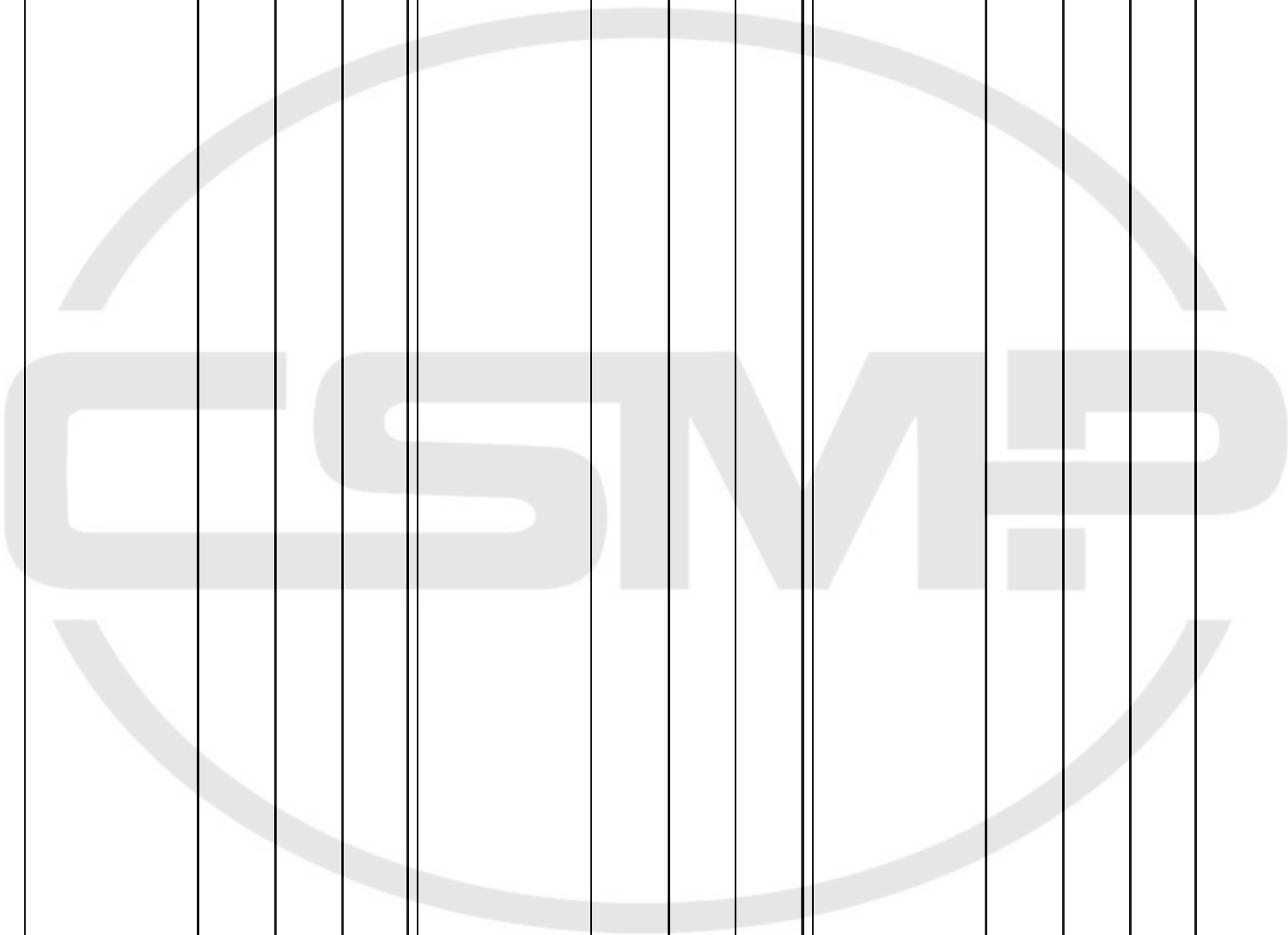
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