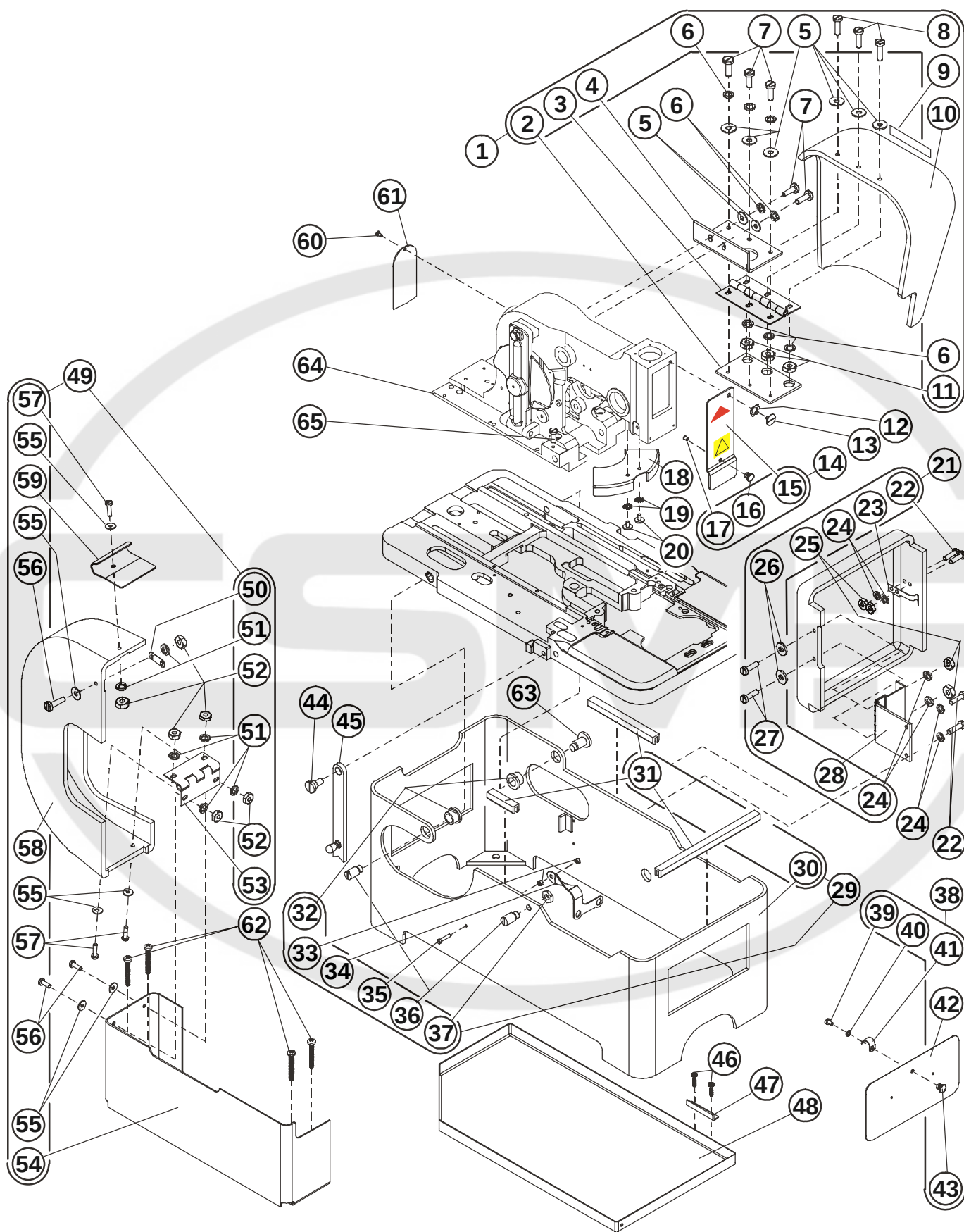


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COVERS & SUPPORTING MEMBERS



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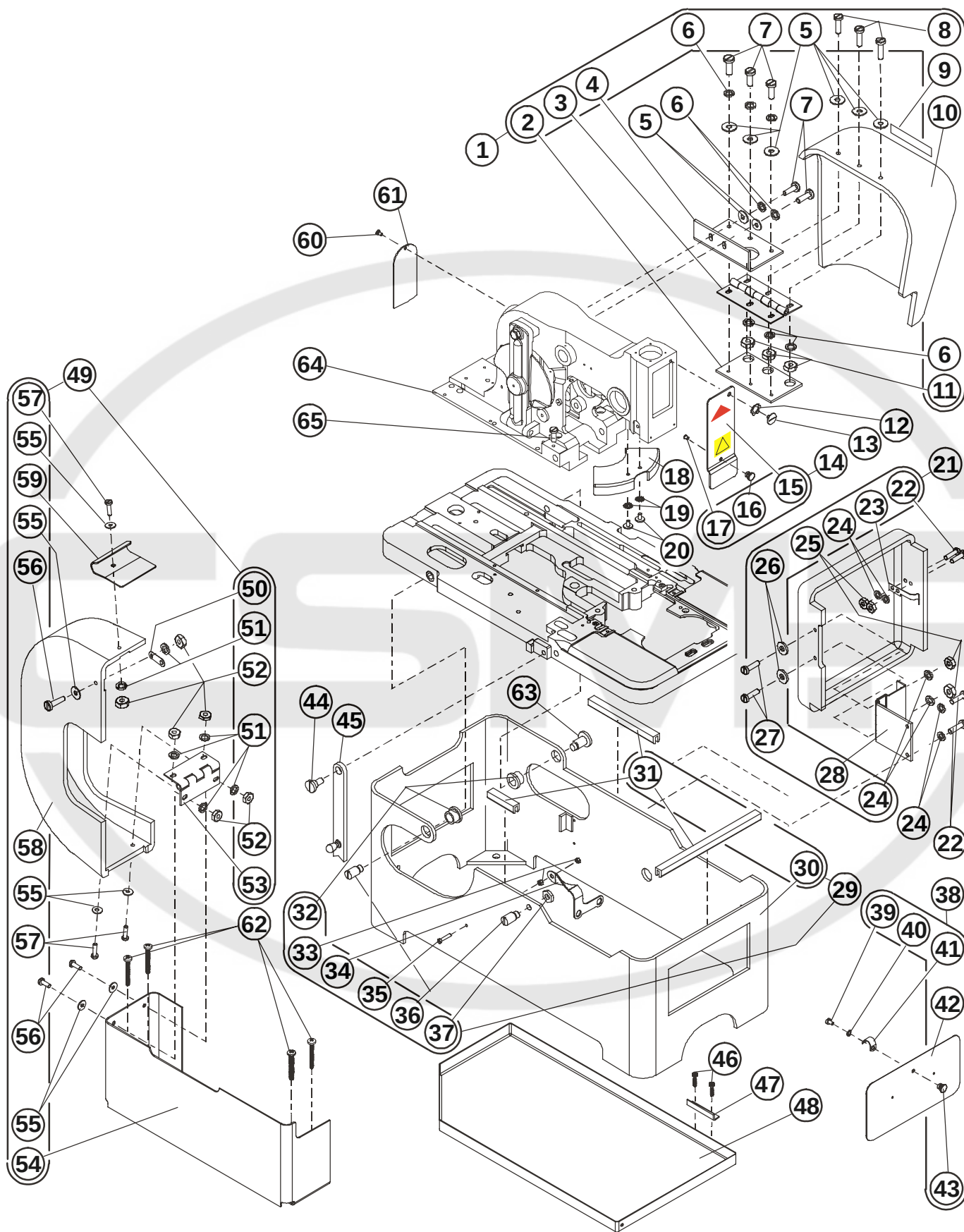
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.1194.0.023	Top Right Cover Assembly	1
02	10.1194.0.020	Cover Support	(1)
03	10.1194.0.008	Hinge	(1)
04	01.1194.0.019	Hinge Support	(1)
05	01.4472.0.000	Washer	(3)+2
06	01.4407.0.000	Lock Washer	(3)+2
07	01.2247.0.003	Screw	(3)+2
08	01.2247.0.001	Screw	(3)
09	12.8000.1.001	Label	(1)
10	10.1194.0.004	Right Bottom Cover	(1)
11	01.3402.0.000	Nut	(3)
12	01.5062.0.000	Spring Washer	1
13	10.1151.0.000	Screw	1
14	10.1082.0.051	Plate - Cover *Front Assembly	1
15	10.1082.0.001	Plate	(1)
16	01.3040.0.000	Knob	(1)
17	01.2101.0.000	Screw	(1)
18	10.1145.2.000	Shield	1
19	01.4672.0.002	Lock Washer	1
20	01.2078.0.000	Screw	1
21	10.1194.0.024	Top Right Cover Assembly	1
22	01.2241.0.103	Screw	(4)+2
23	10.1194.0.009	Clip	(1)
24	01.4406.0.000	Lock Washer	(4)+2
25	01.3401.0.000	Nut	(2)
26	01.4411.0.000	Washer	(2)
27	01.2241.0.103	Screw	(2)
28	10.1194.1.012	Hinge	(1)
29	10.5001.2.051	Line Stand Assembly	1
30	10.5001.2.000	Stand	(1)
31	05.1385.0.000	U - Chanel Eding	(1)
32	01.7329.0.000	Oilite Bushing	(2)
33	01.3001.0.000	Nut	(2)
34	10.5002.0.000	Thread Guide	(1)
35	01.2888.0.402	Screw	(1)
36	10.2003.0.000	Hinge Screw	1+(1)
37	01.3014.0.000	Nut	(1)
38	10.0625.0.000	Cover Front	1
39	01.2050.0.000	Screw	(1)
40	01.4019.0.000	Washer	(1)
41	10.5006.1.000	Clip	(1)
42	10.5005.1.900	Cover	(1)
43	01.3040.0.000	Knob	(1)
44	10.2004.1.000	Screw	1
45	10.2005.0.000	Latch	1
46	01.2340.0.000	Screw	2
47	10.5019.0.000	Bracket	1
48	10.5021.0.000	Oil Pan	1
49	10.1194.0.025	L.H. Cover Aqssembly	1
50	01.5123.0.000	Spring	(1)

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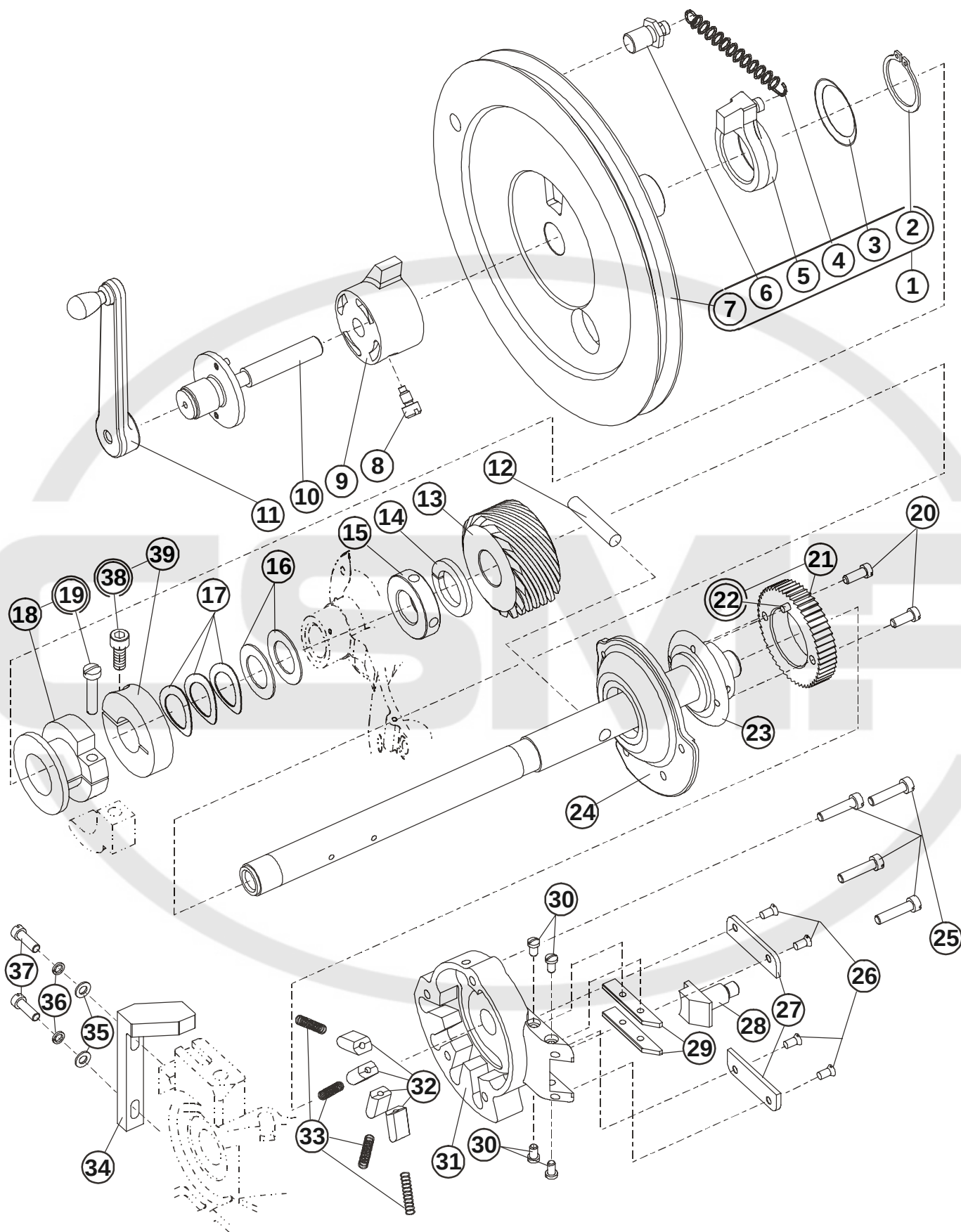
DET	PART NUMBER	DESCRIPTION	QTY.
51	01.4407.0.000	Lock Washer	(6)
52	01.3402.0.000	Nut	(6)
53	10.1194.0.010	Hinge	(1)
54	10.1194.2.006	Left Bottom Cover	(1)
55	01.4472.0.000	Washer	(6)
56	01.2247.0.003	Screw	(3)
57	01.2247.0.001	Screw	(3)
58	10.1194.1.005	Top Left Cover	(1)
59	10.1194.0.028	Latch	(1)
60	10.1081.0.000	Screw	1
61	10.1080.0.000	Cover	1
62	01.2547.1.441	Screw	4
63	10.2017.0.000	Hinge Screw	1
64	10.1001.7.050	Head White	1
65	01.1147.0.003	Screw	1

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DRIVE SHAFT



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DRIVE SHAFT

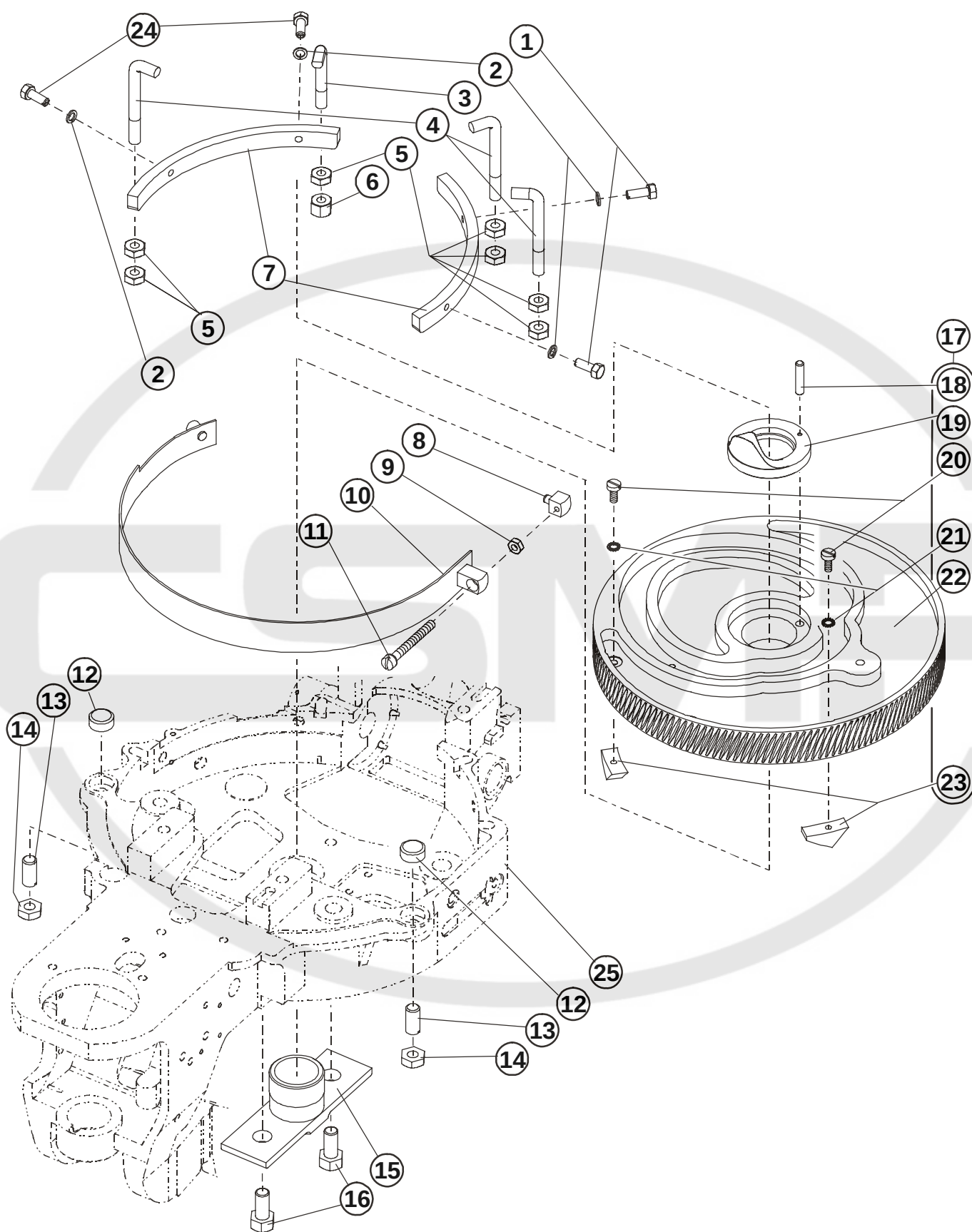
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.3039.1.050	Cutting Wheel Assembly	1
02	01.6422.0.005	Retainer Ring	(1)
03	01.4764.0.000	Washer	(1)
04	01.5017.0.000	Spring	(1)
05	10.3042.0.000	Dog Strike	(1)
06	10.3040.1.000	Anchor Stud	(1)
07	10.3039.0.000	Left Pully	(1)
08	10.1194.0.013	Screw	1
09	10.1194.0.007	Hub	1
10	10.1194.0.016	Floating Shaft	1
11	10.1194.0.014	Crank Handle	1
12	10.3051.0.000	Drive Pin	1
13	10.3050.0.000	Worm Gear	1
14	01.4009.0.000	Lock Washer	1
15	10.3049.0.000	Collar	1
16	01.4007.0.000	Washer	2
17	01.5683.0.000	Curved Spring Washer	3
18	10.3045.0.000	Shifter Spool	1
19	01.2035.0.000	Screw	(1)
20	01.2002.0.000	Screw	2
21	10.3148.0.000	Ratchet	1
22	01.6023.0.000	Pin	(1)
23	10.3047.1.050	Worm Shaft Assembly	1
24	10.3054.2.000	Inner Case Cover	1
25	01.2037.0.000	Screw	4
26	01.2075.0.000	Screw	4
27	10.3080.0.000	Outer Plate	2
28	13.3079.0.000	Slide Stud	1
29	10.3082.0.000	Inner Plate	2
30	01.2008.0.000	Screw	4
31	10.3053.1.000	Pawl Case	1
32	10.3052.0.000	Pawl	4
33	01.5018.0.000	Spring	4
34	13.3083.0.000	Suppert	1
35	01.4412.0.000	Washer	2
36	01.4572.0.000	Lock Washer	2
37	01.2128.0.000	Screw	2
38	01.2493.0.000	Screw	(1)
39	10.3046.0.000	Friction Collar	1

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MAIN CAM AND BRAKE BAND

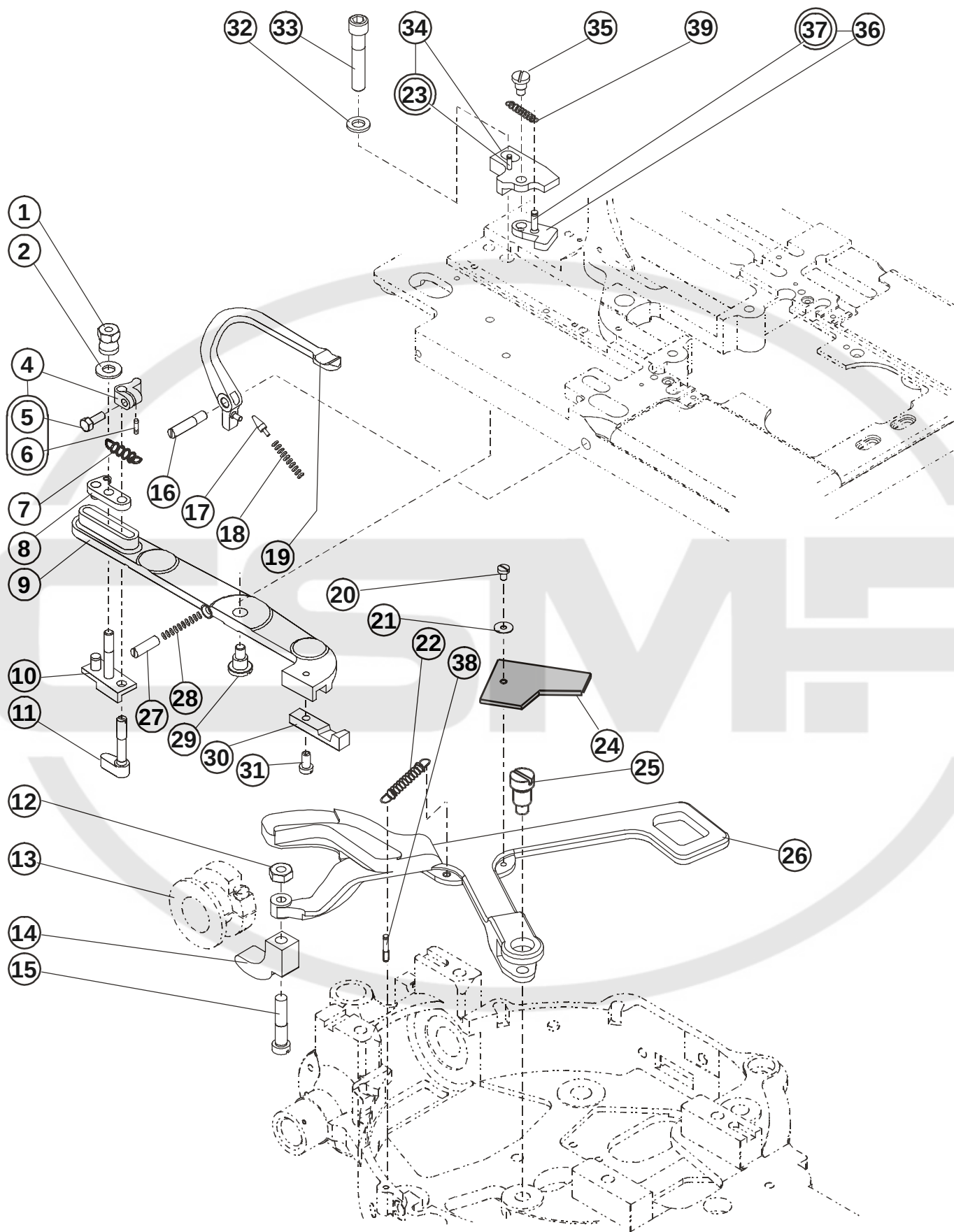


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STARTING LEVER AND SWITCH LEVER ASSEMBLY



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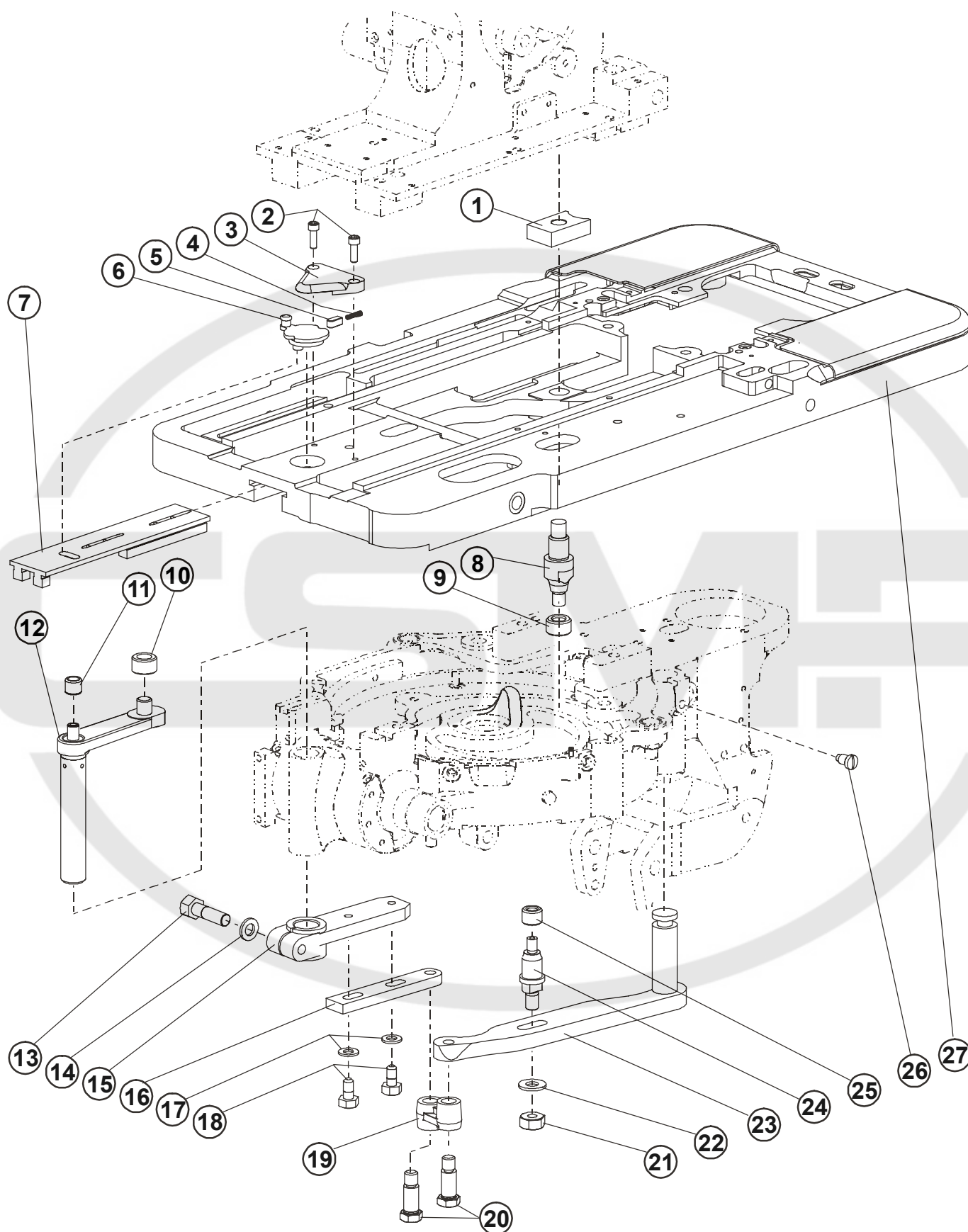
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DET	PART NUMBER	DESCRIPTION	QTY.
01	10.2008.0.000	Nut	1
02	01.4063.0.000	Washer	1
03			
04	10.2073.0.000	Latch Assembly	1
05	01.2386.0.000	Screw	(1)
06	01.6135.0.000	Pin	(1)
07	01.5473.0.000	Spring	1
08	10.2072.0.000	Plate	1
09	10.2012.0.000	Switch Lever	1
10	10.2070.1.000	Block	1
11	10.2071.0.000	Lever	1
12	01.3007.0.000	Nut	1
13	See Page 3-6	Shifter Spool Assembly	—
14	10.3031.0.000	Shifter Shoe	1
15	01.2032.1.000	Screw	1
16	10.2014.0.000	Pivot Screw	1
17	10.2015.0.000	Plunger	1
18	01.5020.0.000	Spring	1
19	14.2013.0.000	Starting Lever	1
20	01.2004.0.000	Screw	1
21	08.6850.4.000	Washer	1
22	01.5055.0.000	Spring	1
23	17.0031.1.401	Pin	(1)
24	17.0094.5.309	Felt Pad	1
25	10.3032.1.000	Screw	1
26	10.3029.1.000	Shifting Lever	1
27	01.2071.0.000	Screw	1
28	01.5019.0.000	Spring	1
29	10.2011.0.000	Pivot Screw	1
30	12.2010.0.000	Trip	1
31	01.2041.0.000	Screw	1
32	01.4522.0.000	Washer	1
33	01.1147.0.002	Screw	1
34	10.1180.0.000	Block	1
35	01.1100.0.000	Shoulder Screw	1
36	10.1181.0.000	Latch Assembly	1
37	01.6982.0.002	Pin	(1)
38	12.1015.0.001	Pin	1
39	01.5048.0.000	Spring	1

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COMBINATION LATERAL LEVER



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COMBINATION LATERAL LEVER

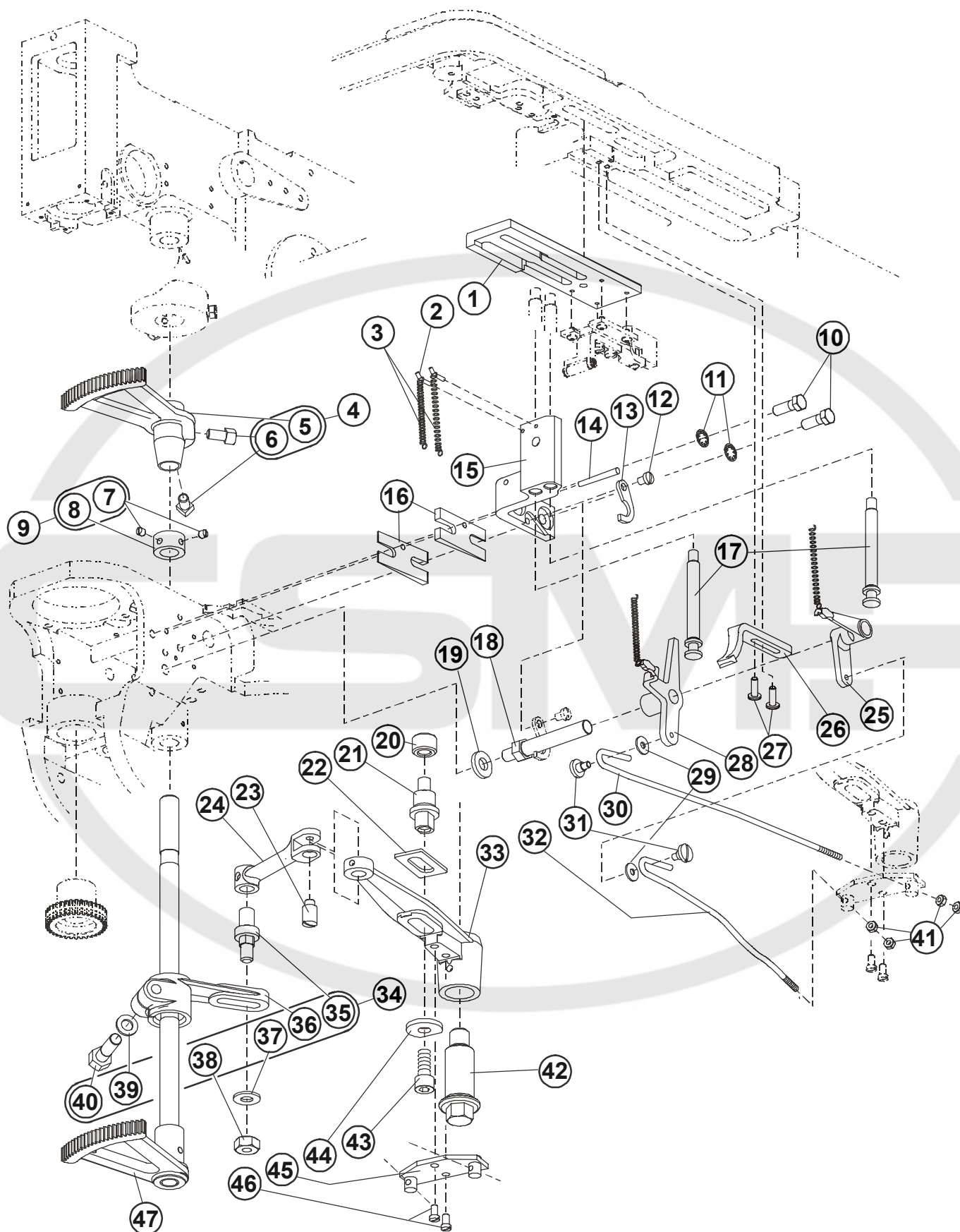
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.3033.0.017	Block	1
02	01.2412.0.000	Screw	2
03	10.2258.0.000	Cover	1
04	01.5172.0.000	Spring	1
05	10.2259.0.000	Plunger	1
06	10.2257.0.000	Shifter	1
07	10.2260.0.001 10.2260.0.200 10.2260.0.217 10.2260.0.167	Guide Plate*7mm Guide Plate (CB-RL only) (VA-XL only)	1
08	10.2006.2.000	Bedplate Stud	1
09	10.2007.0.000	Roll	1
10	01.7043.0.000	Roll	1
11	01.7023.0.000	Roll	1
12	10.3034.0.258	Upper Lateral Lever* AF	1
13	01.2016.0.000	Screw	1
14	01.4522.0.000	Washer	1
15	10.3019.1.006	Lower Lateral Lever* AF	1
16	10.3300.0.006	Lower Lateral Extension	1
17	01.4063.0.000	Washer	2
18	01.2085.0.000	Screw	2
19	10.3302.0.000	Link	1
20	10.3301.1.006	Screw	2
21	01.3013.0.000	Nut	1
22	01.4005.0.000	Washer	1
23	10.3303.0.000	Combination Lever	1
24	10.3020.0.006	Stud AF	1
25	01.7004.0.000	Roll	1
26	01.2324.0.000	Screw	1
27	10.2001.4.250	Bedplate	1

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FLYBAR CONTROL & TURNING SECTORS & LEVERS



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FLYBAR CONTROL & TURNING SECTORS & LEVERS

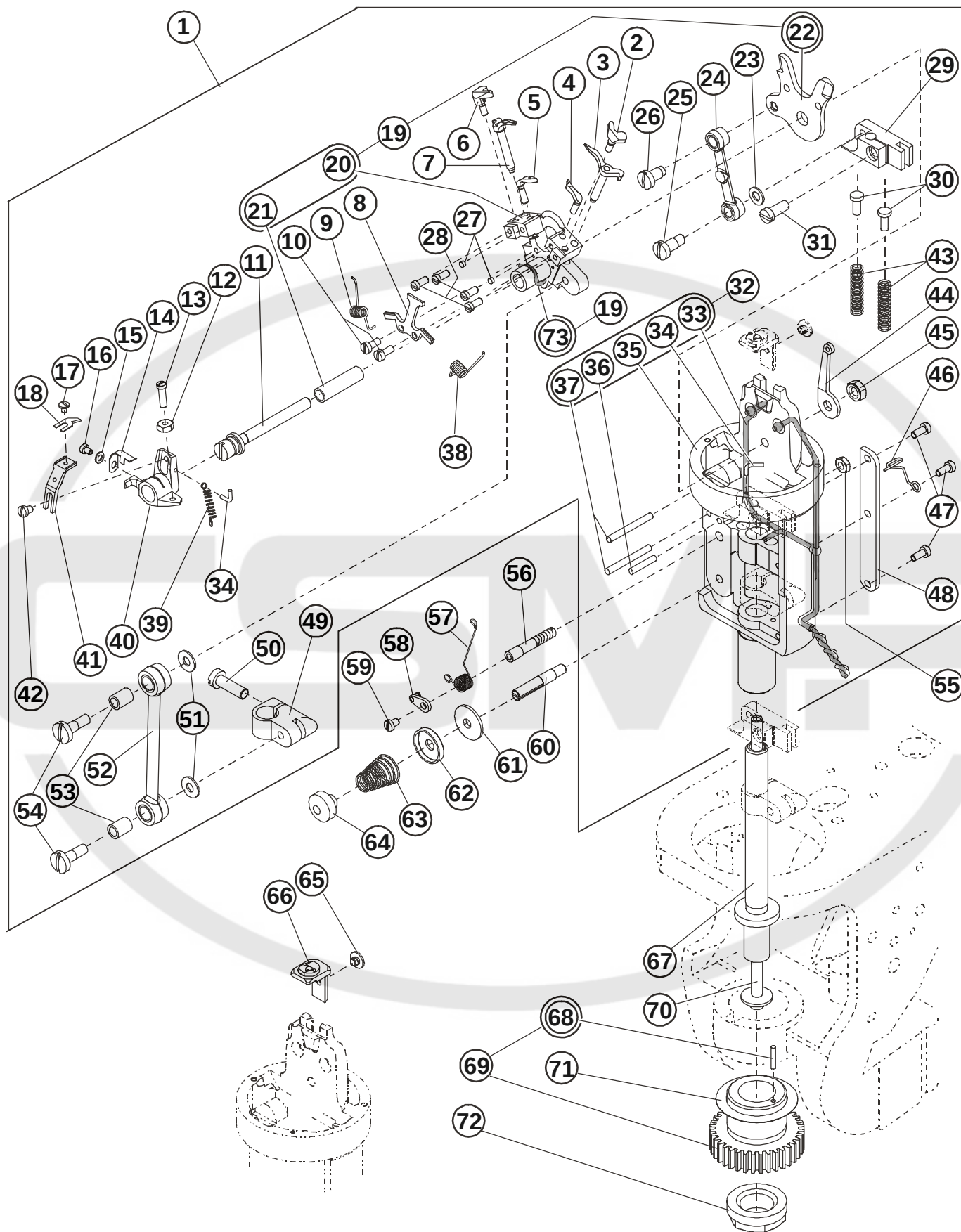
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.2255.2.150 10.2255.3.200	Cam Plate * Flybar CA Cam Plate * Flybar CB	1
02	01.6982.0.001	Pin	2
03	01.5054.0.000	Spring	2
04	10.1075.1.051	Line*Upper Sector Lever Assembly	1
05	10.1075.1.000	Upper Sector	(1)
06	01.2014.0.000	Screw	(2)
07	10.2028.0.000	Screw	(2)
08	10.3010.0.000	Collar	(1)
09	10.3010.0.051	Line*Collar Assembly	1
10	01.2088.0.000	Screw	2
11	01.4046.0.000	Lockwasher	2
12	01.2006.0.000	Screw	1
13	10.3262.0.250	Latch	1
14	01.6031.0.000	Taper Pin	1
15	14.3251.1.000	Bracket	1
16	10.3250.1.000	Spacer	2
17	10.3252.1.000	Pin	2
18	01.1447.0.000	Stud AF	1
19	01.4701.0.000	Washer	1
20	10.3018.0.000	Roll*CA	1
21	14.3017.0.000	Sector Stud	1
22	14.3015.0.802	Plate	1
22	10.3026.0.000	Stud	1
24	10.3012.0.000	Link	1
25	10.3254.0.000	RH. Actuator Pin	1
26	10.2256.0.000	Bracket	1
27	01.2043.0.000	Screw	2
28	10.3253.0.000	Actuator	1
29	01.4472.0.000	Washer	2
30	10.3259.1.001	R.H. Wire Rod	1
31	01.1432.0.000	Screw	2
32	10.3259.1.002	L.H. Wire Rod	1
33	14.3015.0.000	Sector Lever	1
34	10.3011.0.051	LineShort Sector Lever Assembly	1
35	10.3013.0.000	Short Sector Lever Stud	(1)
36	10.3011.0.000	Short Sector Lever	(1)
37	01.4005.0.000	Washer	1
38	01.3013.0.000	Nut	(1)
39	01.4522.0.000	Washer	1
40	01.2016.0.000	Screw	(1)
41	01.3016.0.000	Nut	4
42	10.3016.0.000	Pivot Stud	4
43	01.1594.0.000	Screw	1
44	01.4154.0.000	Washer	1
45	10.3258.0.000	Wire Bracket	1
46	01.2079.0.000	Screw	2
47	10.3009.0.000	Lower Sector Assembly	1

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RACE



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RACE

DET	PART NUMBER	DESCRIPTION	QTY.
01	10.4001.0.150	Race Assembly * AF/CA 101	1
02	10.4006.0.000	R.H. Spreader Stop	(1)
03	14.4008.1.000	R.H. Spreader	(1)
04	10.4004.0.000	Blind Looper	(1)
05	14.4005.0.000	Eye Looper	(1)
06	10.4007.0.000	L.H. Spreader Stop	(1)
07	14.4009.1.000	L.H. Spreader	(1)
08	10.4010.2.000	Needle Guard	(1)
09	01.5620.0.000	L.H. Spring	(1)
10	01.2073.0.000	Screw	(2)
11	14.4201.0.000	Stud	(1)
12	01.3025.0.000	Nut	(1)
13	01.2361.0.000	Screw	(1)
14	10.4203.0.000	Retaining Spring	(1)
15	01.4015.0.000	Washer	(1)
16	01.2318.0.000	Screw	(1)
17	01.2667.0.000	Screw	(1)
18	14.1197.1.000	Trimmer Knife	(1)
19	10.9008.0.050	Looper Carrier/Spreader Wedge Assembly CB	(1)
20	10.4002.1.000	Looper Carrier	((1))
21	10.4003.0.000	Bushing	((1))
22	14.4011.0.200	Sprader Wedge S101	((1))
23	01.4012.0.000	Washer	(1)
24	14.4015.1.000	Sprader Link	(1)
25	10.4016.0.000	Screw	(1)
26	10.4017.0.000	Screw	(1)
27	10.4039.0.000	Felt Pad	(2)
28	01.2001.0.000	Screw	(4)
29	10.4018.0.000	Crosshead Spreader	(1)
30	10.4019.0.000	Pin	(2)
31	01.2059.0.000	Screw	(1)
32	14.4001.0.150	Race Assembly*AF-CA	(1)
33	07.0401.0.009	Wick	((1))
34	12.1010.0.012	Pin	(1+(1))
35	14.4001.0.904	Race	((1))
36	01.6013.0.000	Pin	((1))
37	01.6018.0.000	Pin	((2))
38	01.5919.0.000	R.H. Spring	(1)
39	01.5041.0.000	Spring	(1)
40	10.4202.0.000	Trimmer Holder	(1)
41	10.1198.1.000	Knife Holder	(1)
42	01.2081.0.000	Screw	(1)
43	01.5026.0.000	Spring	((2))
44	10.4035.0.000	Cord Guide	(1)
45	01.3005.0.000	Nut	(1)
46	05.1368.0.000	Guide Thread	(1)
47	01.2073.0.000	Screw	(3)
48	10.4026.0.000	Crosshead Guide	(1)
49	10.4021.0.000	Crosshead Looper	(1)
50	01.2024.0.000	Screw	(1)

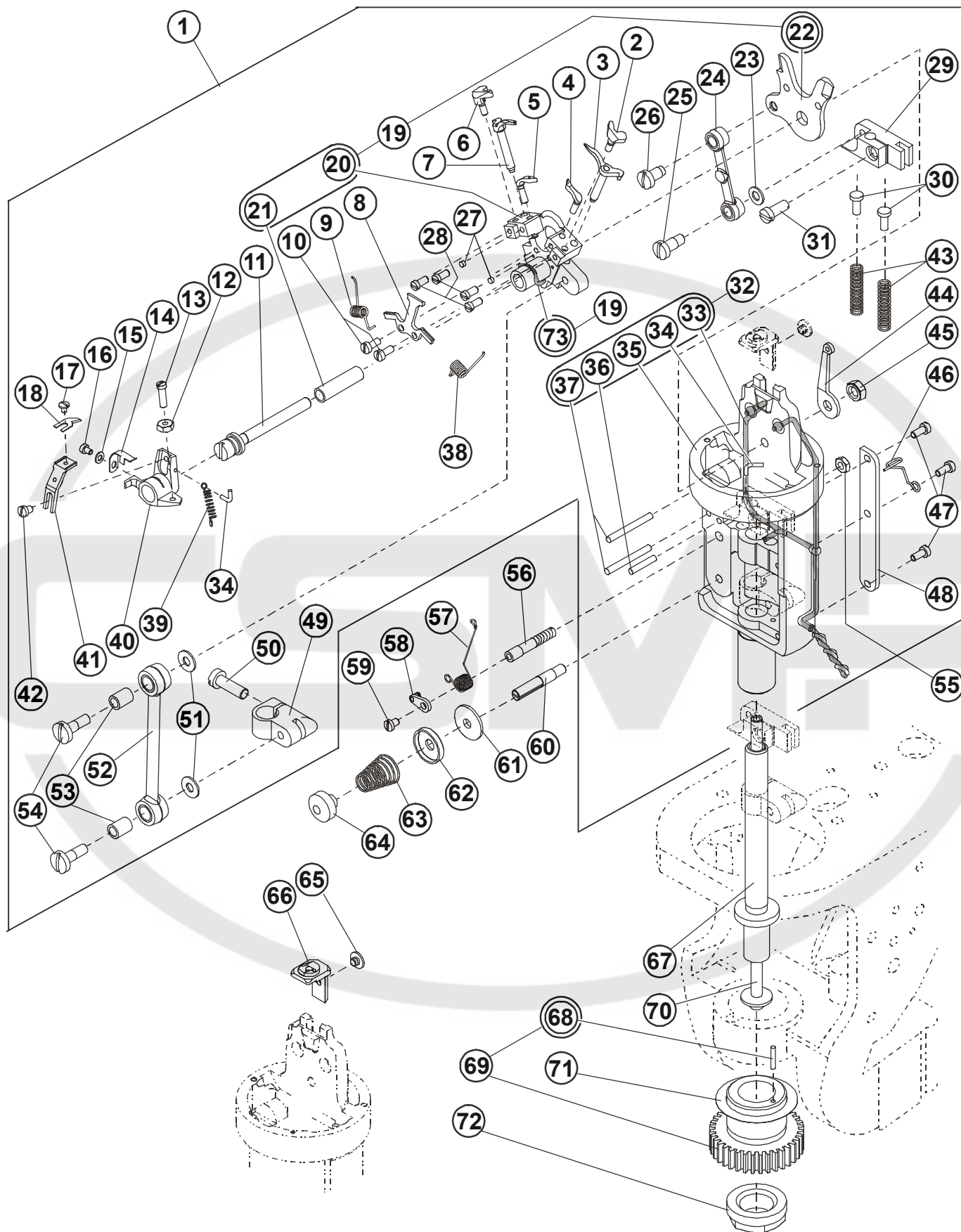
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RACE



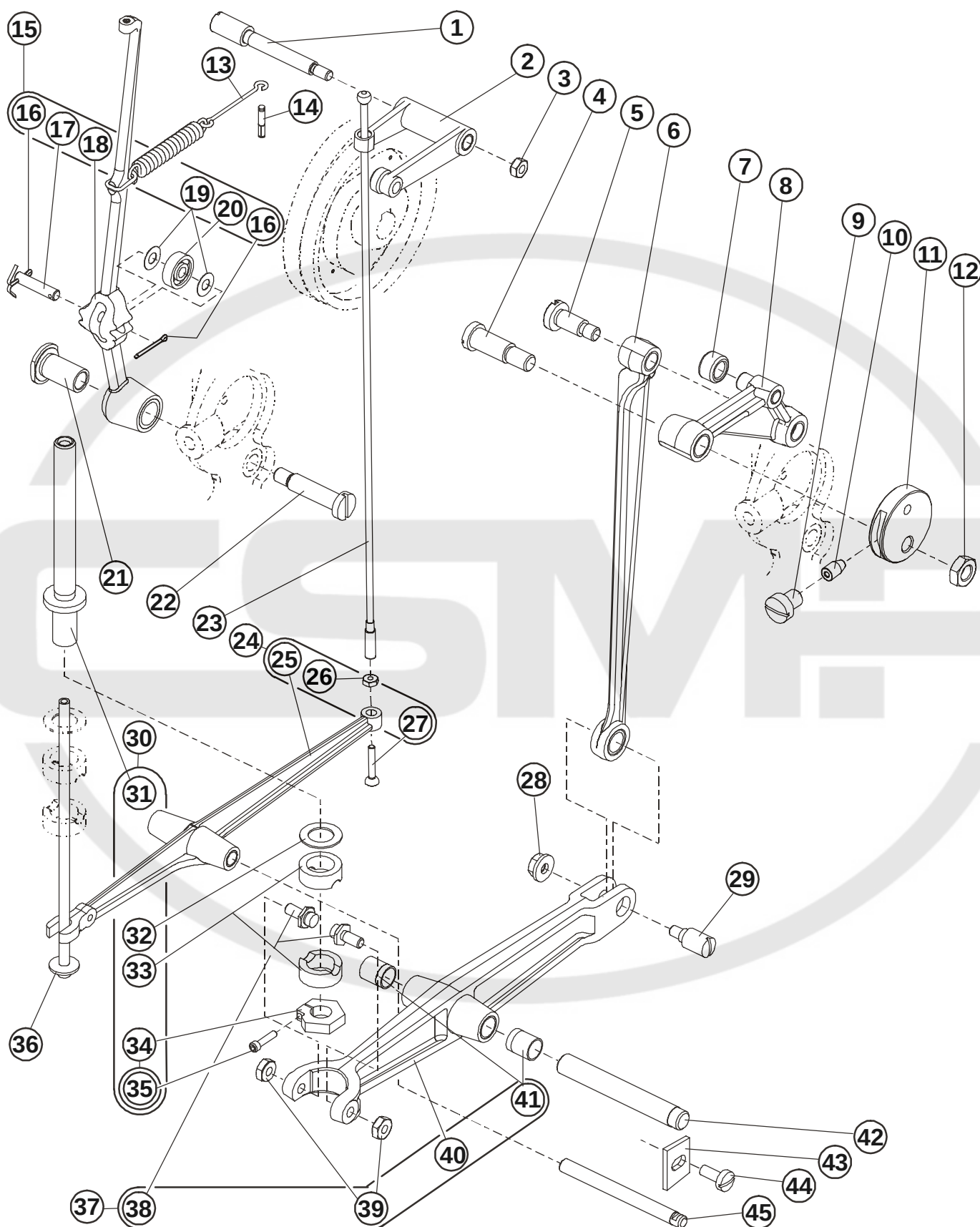
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51	01.4013.0.000	Washer	(2)
52	14.4013.1.000	Looper Link	(1)
53	01.7022.0.000	Bushing	(2)
54	01.1006.0.000	Screw	(2)
55	01.3001.0.000	Nut	1
56	10.4037.0.000	Stud	1
57	01.5027.0.000	Check Spring	1
58	10.4036.0.000	Check Spring Arm	1
59	01.2081.0.000	Screw	1
60	10.4029.0.000	Stud	1
61	10.4032.0.000	Thin Disc	1
62	10.4031.0.000	Heavy Disc	1
63	01.5028.0.000	Spring	1
64	10.4030.0.000	Nut	1
65	01.2056.0.000	Screw	1
66	10.4012.0.004	Throat /Plate* AF-CB/CA-R-RE	1
67	See Page 3-20	Spreader Spindle	—
68	01.6004.0.000	Pin	(1)
69	14.4025.0.901	Gear	1
70	See Page 3-20	Spindle Looper	—
71	01.4081.0.005	Shim (.005")	1
	01.4081.0.006	Shim (.006")	
	01.4081.0.008	Shim (.008")	
	01.4081.0.009	Shim (.009")	
	01.4081.0.010	Shim (.010")	
	01.4081.0.011	Shim (.011")	
	01.4081.0.012	Shim (.012")	
72	01.3018.0.000	Nut	1
73	07.0401.0.000	Felt	1

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THREAD TAKE UP & LOOPER DRIVE



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THREAD TAKE UP & LOOPER DRIVE

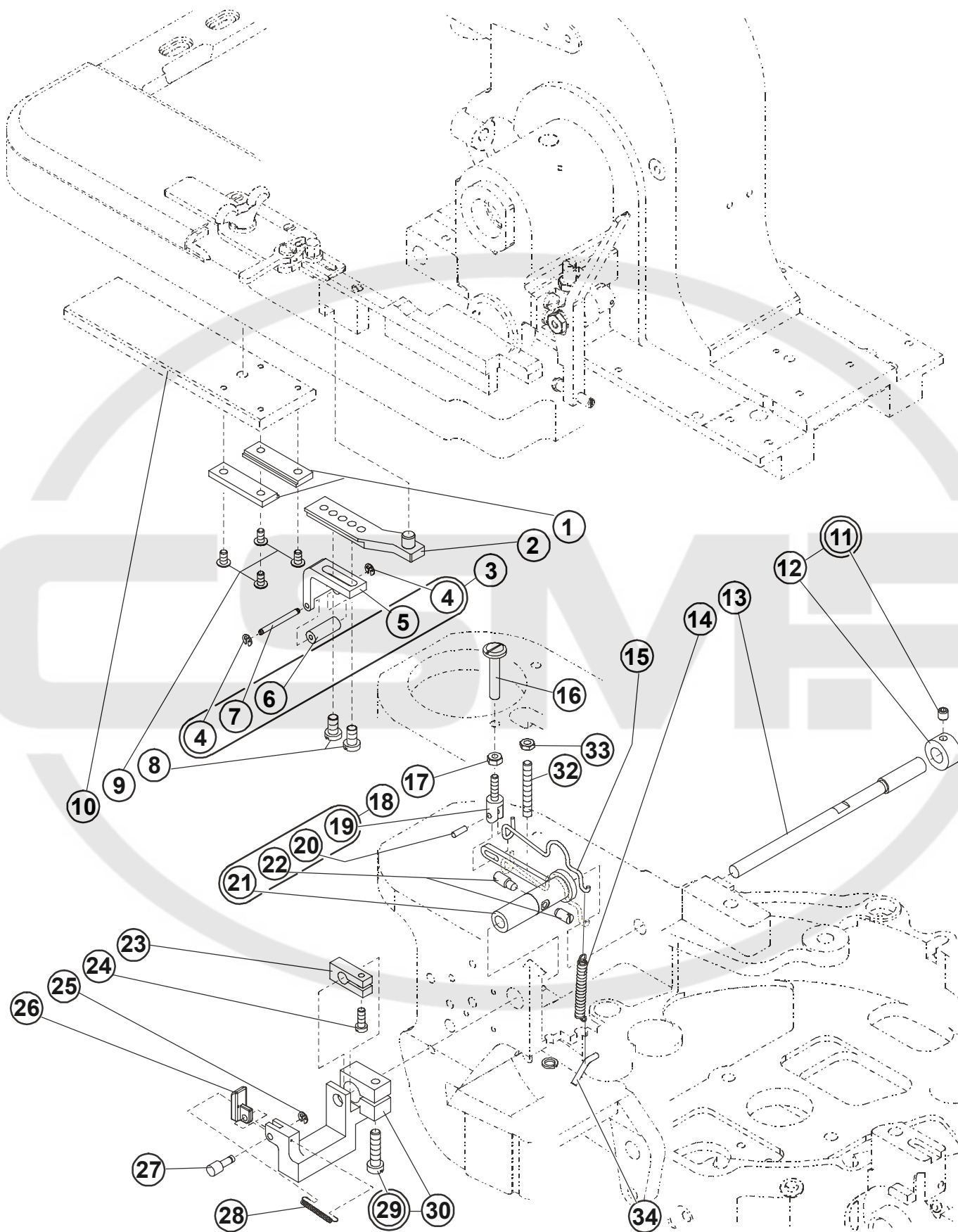
DET	PART NUMBER	DESCRIPTION	QTY.
01	14.1059.0.000	Pivot Pin	1
02	14.1058.0.000	Cam Follower	1
03	01.3005.0.000	Nut	1
04	01.1151.0.000	Screw	1
05	10.1066.2.000	Shoulder Screw	1
06	14.1067.0.000	Looper Link	1
07	10.1122.0.998	Roll (No.1) 12,710	1
	10.1122.0.999	Roll (No.2) 12,705	
	10.1122.0.997	Roll 12,954 Oversize	
08	14.1064.2.000	Looper Cam Follower Assembly	1
09	01.2063.0.000	Screw	1
10	10.1062.0.000	Jam Plug	1
11	14.1026.0.000	Core Disc	1
12	01.3400.0.000	Nut	1
13	01.5005.0.001	Spring Assembly	1
14	17.0031.1.401	Pin	1
15	14.1236.0.000	Take-Up Lever Assembly	1
16	10.1053.0.000	Cotter Pin	(2)
17	13.1052.0.001	Stud	(1)
18	—	Take-Up Lever	(1)
19	01.4751.0.000	Washer	(2)
20	01.7630.0.001	Ball Bearing	(1)
21	10.1054.0.000	Pivot Bushing	1
22	10.1055.0.000	Pivot Screw	1
23	10.1060.2.000	Spreader Link	1
24	14.3004.0.051	Spreader Rocker Assembly	1
25	14.3004.0.000	Spreader Rocker	(1)
26	01.3025.0.000	Nut	(1)
27	10.1061.1.000	Bolt Tip	(1)
28	01.3010.0.000	Nut	1
29	10.3008.0.000	Screw	1
30	14.4022.0.051	Line Spindle Looper Assembly	1
31	14.4022.0.000	Spindle – Looper	(1)
32	01.4010.0.000	Washer	(1)
33	10.4024.0.000	Bearing Ring	(1)
34	14.4023.0.000	Adjustable –Collar	(1)
35	01.2419.0.001	Screw	((1))
36	10.4020.0.000	Spreader Spindle	1
37	14.3006.0.201	Looper Rocker Assembly *CB	1
38	10.3007.0.000	Bearing	(2)
39	01.3020.0.000	Nut	(2)
40	10.3006.0.090	Lever	(1)
41	01.7309.0.901	Bearing	(2)
42	14.3005.0.000	Pivot Pin	1
43	10.3002.0.000	Locking Plate	1
44	01.2041.0.000	Screw	1
45	14.3003.0.000	Pivot Pin	1

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UPPER THREAD TRIMMER

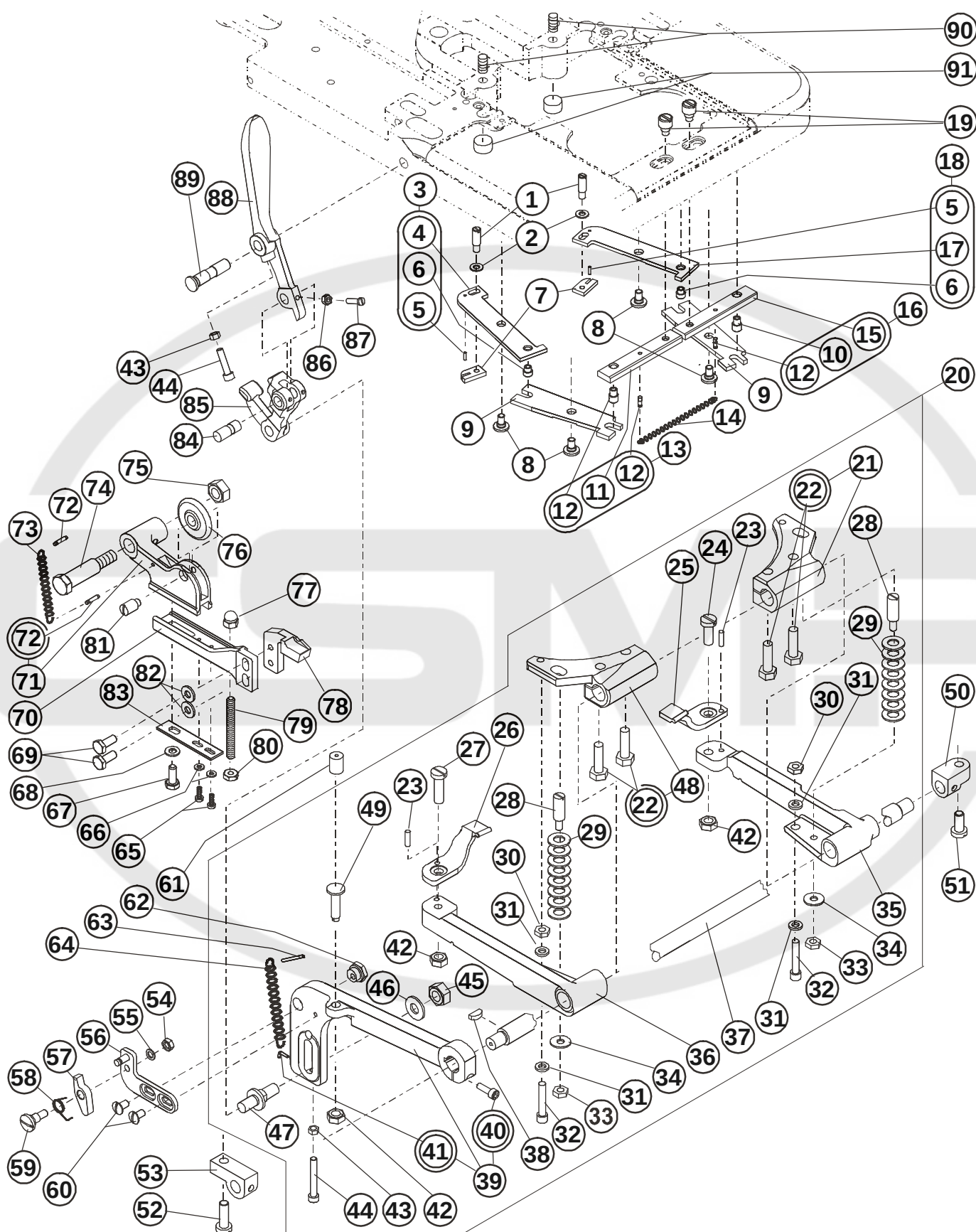


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CLAMP YOKE ASSEMBLY



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DET	PART NUMBER	DESCRIPTION	QTY.
01	10.2042.0.000	Screw	2
02	01.4067.0.000	Washer	2
03	10.2039.0.000	L.H. Rear Link Assembly	1
04	14.2039.0.801	L.H. Rear Link	(1)
05	01.6555.0.000	Pin	(2)
06	01.6075.0.000	Pin	(2)
07	10.2041.0.000	Locking Plate	2
08	01.1021.0.000	Screw	4
09	10.2036.0.000	Front Link	2
10	01.6074.0.000	Pin	(2)
11	10.2033.0.801	R.H. Slide Clamp	(1)
12	01.6839.0.001	Pin	2
13	10.2034.0.000	L.H. Clamp Slide Assembly	1
14	01.5023.0.000	Spring	1
15	10.2034.0.801	L.H. Slide Clamp	(1)
16	10.2033.0.000	R.H. Clamp Slide Assembly	1
17	14.2040.0.901	R.H. Rear Link	(1)
18	14.2040.0.000	R.H. Rear Link Assembly	1
19	01.1020.1.000	Screw	2
20	14.2026.0.050	Compresing Clamp Assembly	1
21	14.2026.0.002	Clamp Arm Toggle	(1)
22	01.1686.0.401	Screw	((4))
23	—	Pin	(2)
24	01.2539.0.001	Screw	(1)
25	10.2027.1.000	R.H. Pull Down	(1)
26	10.2028.1.000	L.H. Pull Down	(1)
27	01.2539.0.000	Screw	(1)
28	01.1238.0.000	Stud	(2)
29	01.4121.0.000	Washer	(4)
30	01.3404.0.000	Nut	(2)
32	03.6000.0.216	Screw	(2)
33	01.3404.0.000	Nut	(2)
34	01.4559.0.000	Washer	(2)
35	14.2026.0.005	LH. Clamp Yoke	(1)
36	14.2026.0.006	R.H. Clamp Yoke	(1)
37	14.2024.0.000	Shaft	(1)
38	01.8404.0.001	Key	(1)
39	14.2023.1.000	Toggle Bracket	(1)
40	01.2412.0.000	Screw	((1))
41	01.6006.0.000	Pin	((1))
42	01.3007.0.000	Nut	(3)
43	01.3001.0.000	Nut	(2)
44	01.2482.0.000	Screw	(2)
45	01.3013.0.000	Nut	(1)
46	01.4005.0.000	Washer	(1)
47	10.2024.0.000	Stud	(1)
48	14.2026.0.003	Clamp Arm Toggle	(1)
49	13.2086.0.000	Adjusting Screw	(1)
50	10.2025.0.017	Clamp Yoke Bearing* AF	1

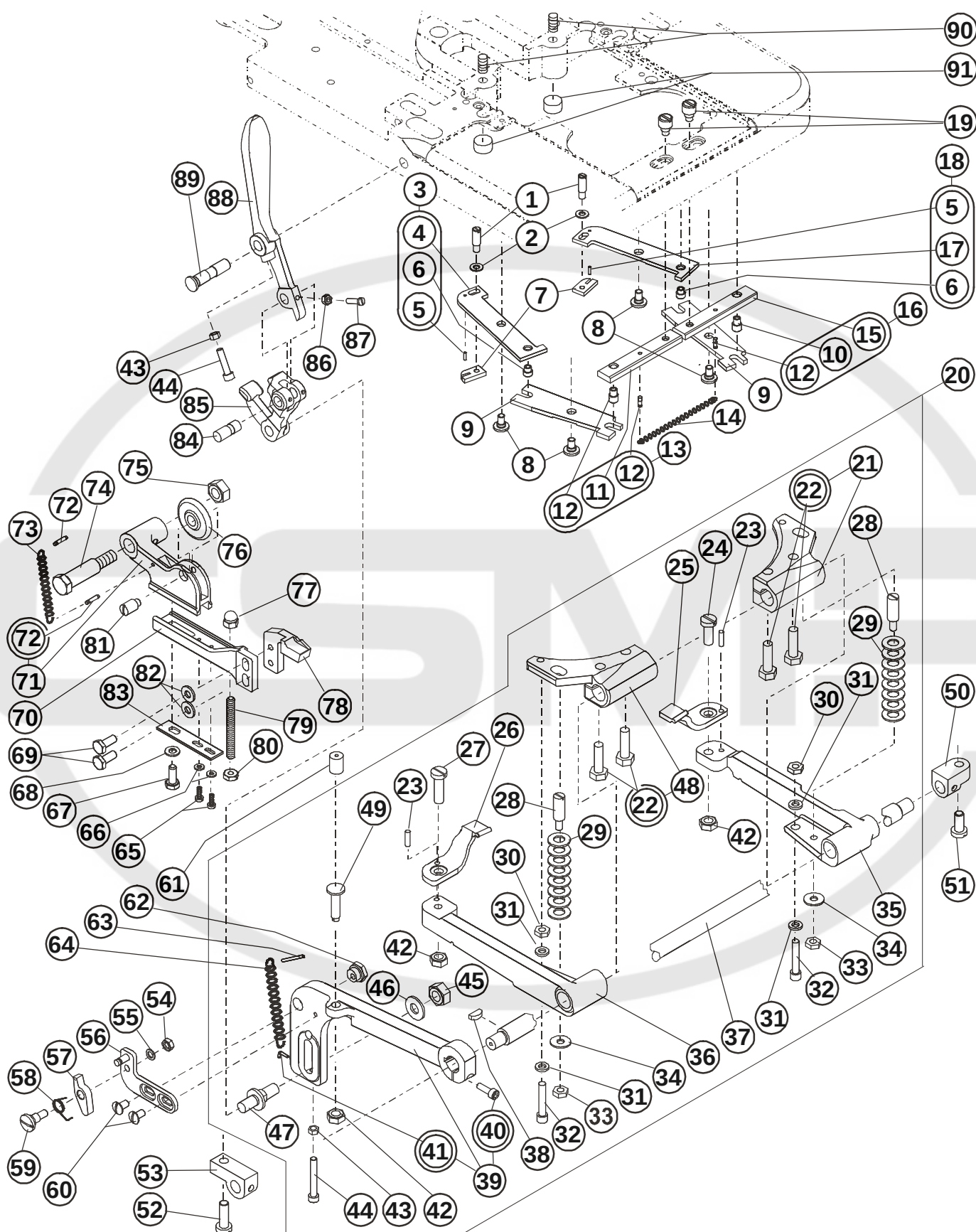
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CLAMP YOKE ASSEMBLY



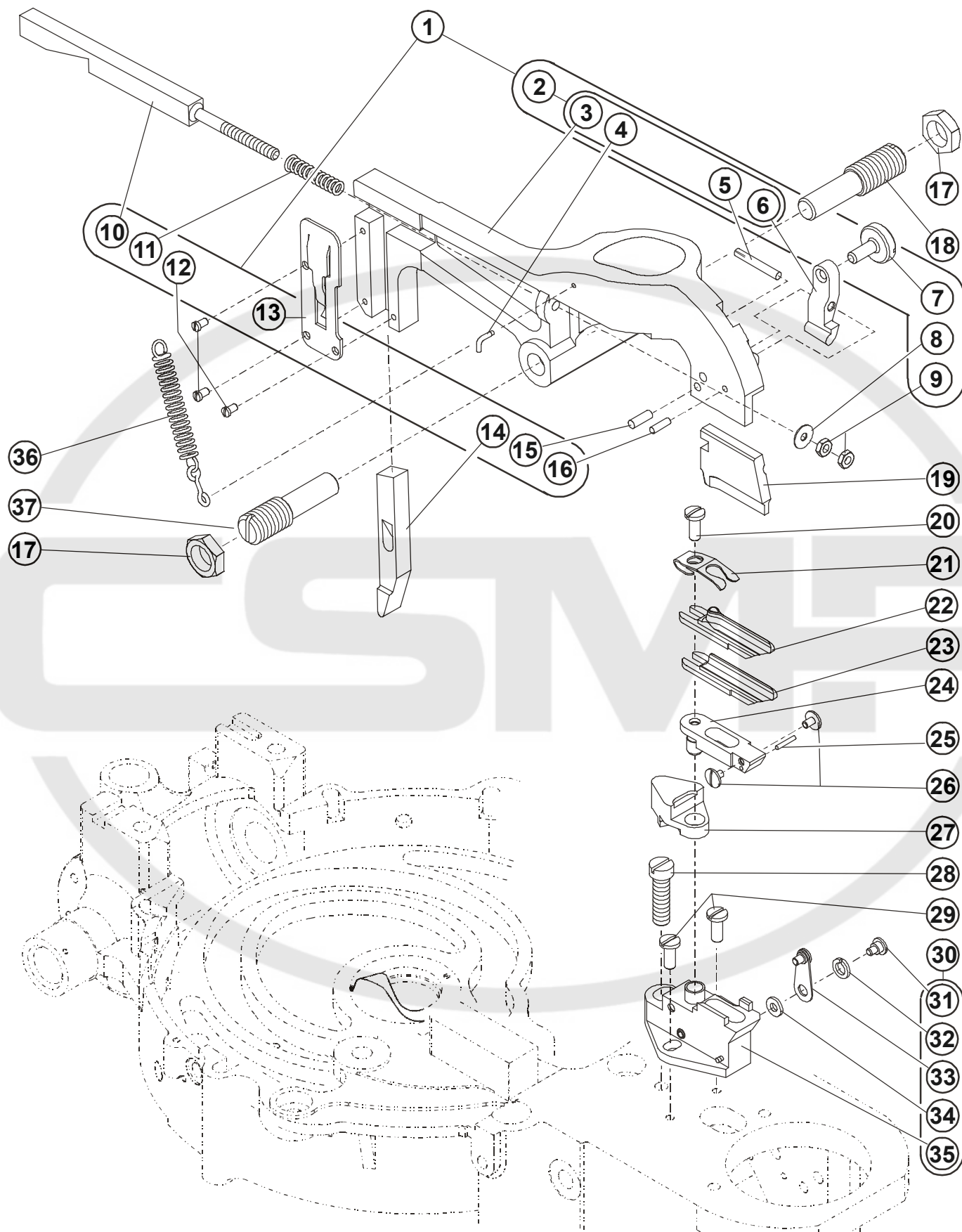
DET	PART NUMBER	DESCRIPTION	QTY.
51	01.2046.0.000	Screw	1
52	01.2046.0.000	Screw	1
53	10.2025.0.000	Clamp Yoke Bearing	1
54	01.3005.0.000	Nut	1
56	10.2074.0.000	Bracket	1
57	10.2075.0.000	Latch	1
58	01.5475.0.000	Spring	1
59	01.1457.0.000	Screw	1
60	01.2344.0.000	Screw	2
61	13.2087.1.000	Bumper	1
62	13.2088.0.000	Eccentric Nut	1
63	12.1010.0.220	Pin	1
64	01.5013.0.000	Spring	1
65	01.2241.0.002	Screw	2
66	01.4029.0.000	Washer	2
67	01.1601.0.001	Screw	2
68	01.4063.0.000	Washer	1
69	01.1601.0.007	Screw	2
70	13.3022.1.023	Extension	1
71	13.3023.0.000	Clamping Lever Assembly	1
72	01.6014.0.000	Pin	1+(1)
73	01.5015.0.000	Spring	1
74	01.1076.0.000	V Bolt	1
75	01.3414.0.000	Nut	1
76	14.3025.0.000	Roller	1
77	05.0144.0.000	Nut Plastik Acorn	1
78	13.3131.0.000	Tip	1
79	01.1649.0.004	Pivot Screw	1
80	01.3415.0.000	Nut	1
81	10.3026.0.000	Toggle Lever Stud	1
82	01.4445.0.000	Washer	2
83	13.3094.2.000	Slide	1
84	10.2022.0.000	Pivot Stud	1
85	13.2021.0.023	Toggle Lever	1
86	01.3016.0.000	Nut	1
87	01.2045.0.000	Screw	1
88	10.2019.0.000	Clamping Lever	1
89	10.2020.0.000	Pivot Pin	1
90	01.2981.0.001	Screw	2
91	14.2009.0.000	Support Button	2

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CUTTING LEVER ASSEMBLY

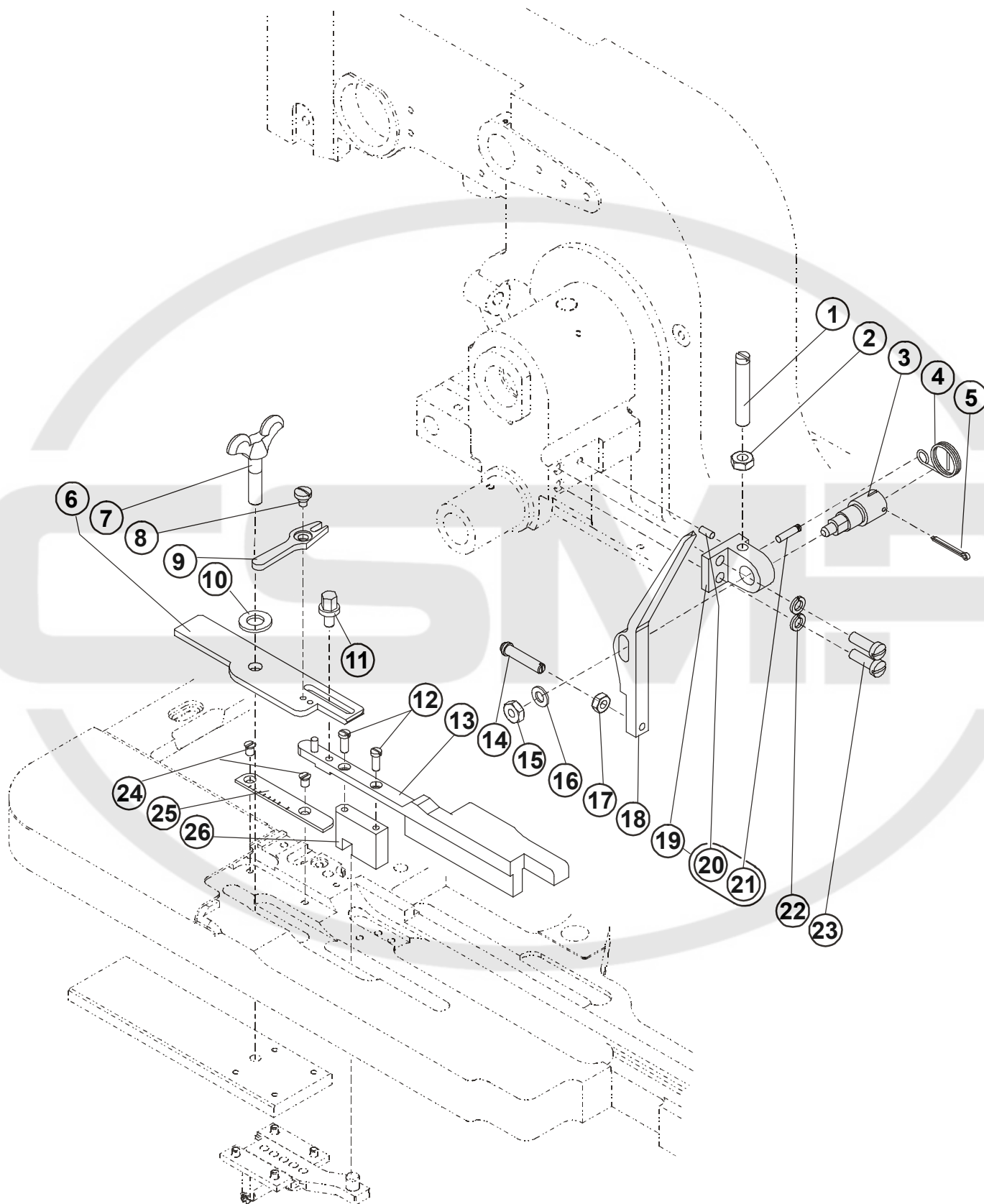


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LENGTH GAUGE

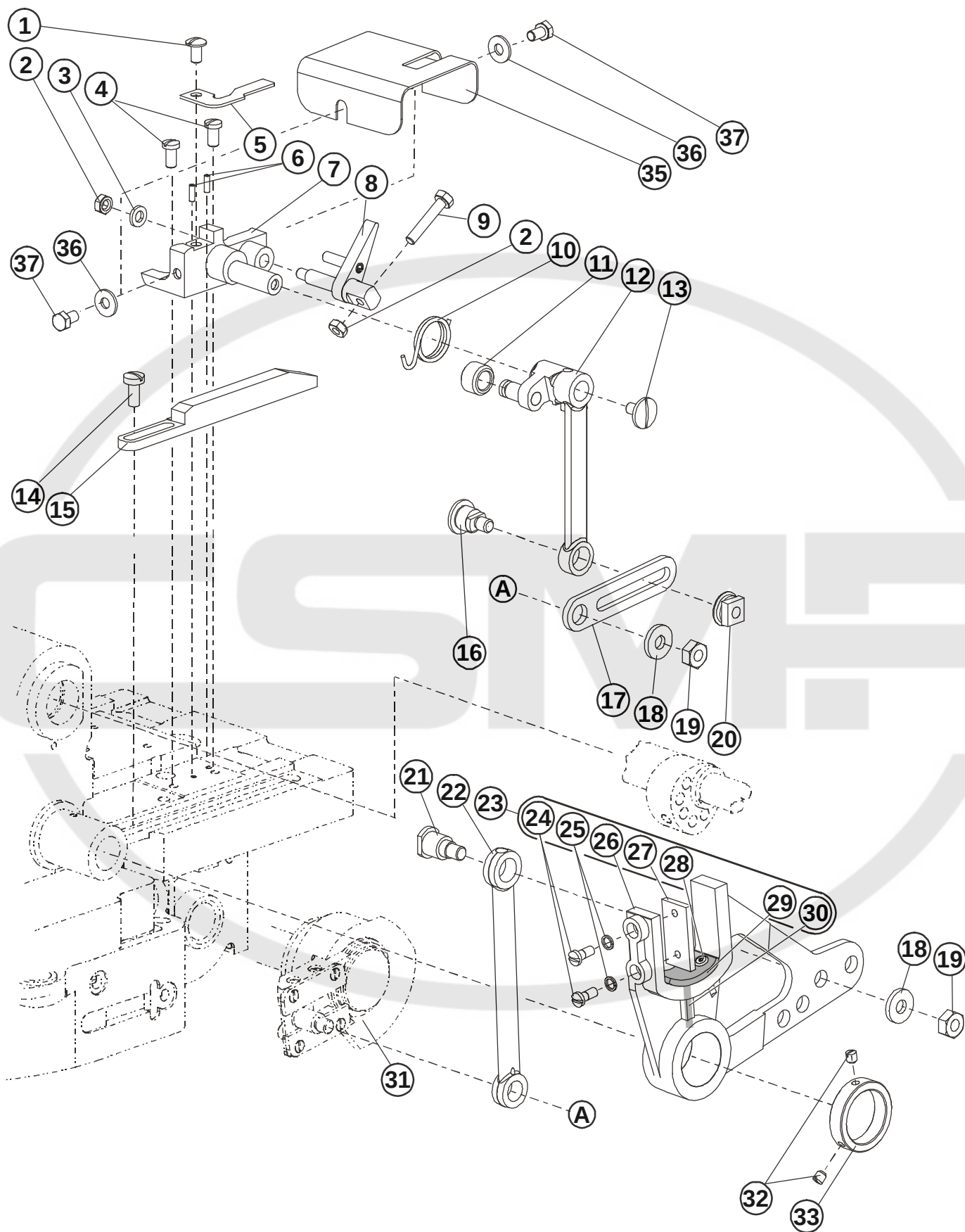


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STITCH FEED



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STITCH FEED

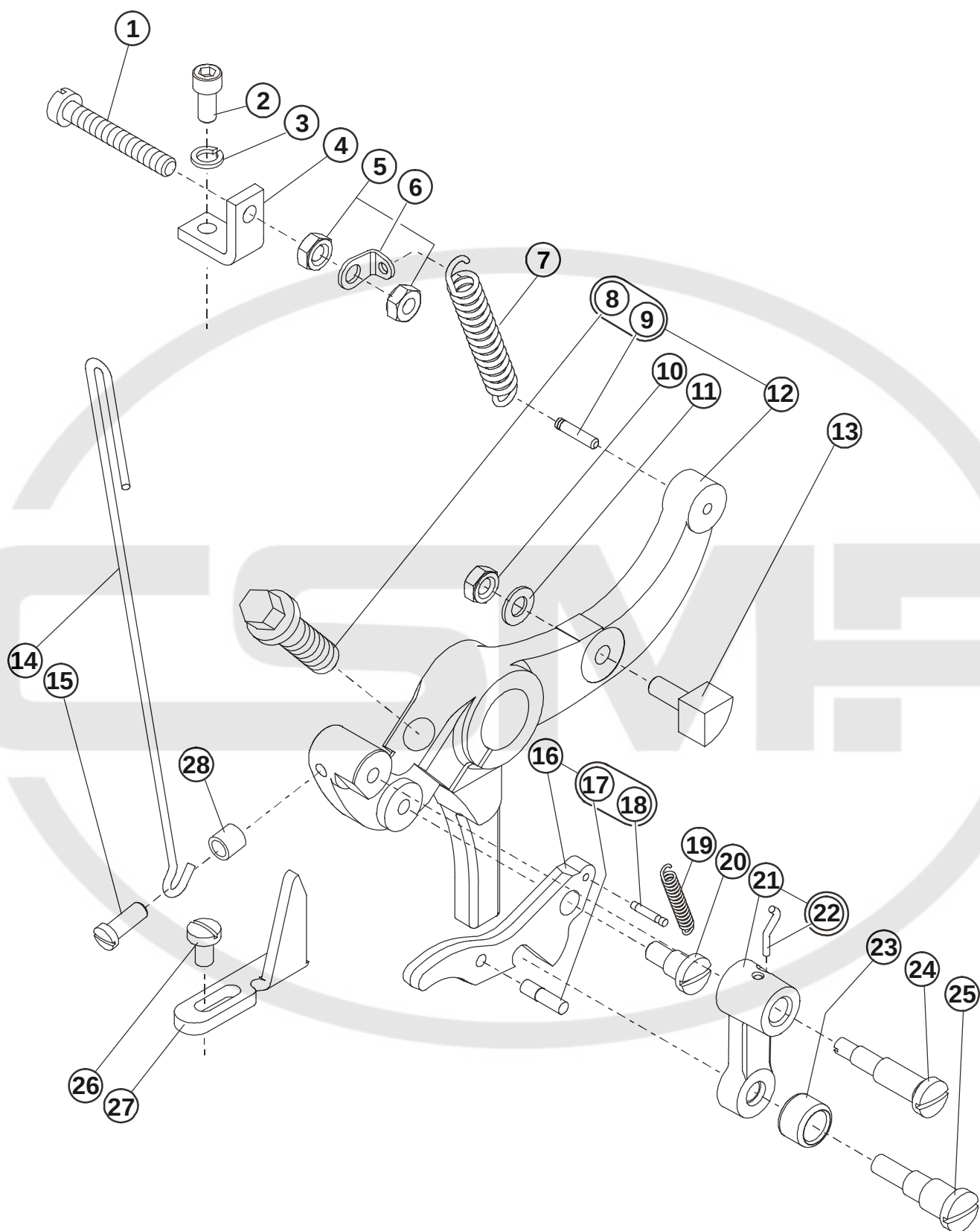
DET	PART NUMBER	DESCRIPTION	QTY.
01	01.2344.0.000	Screw	1
02	01.3005.0.000	Nut	2
03	01.4042.0.000	Washer	1
04	01.2130.0.000	Screw	2
05	01.5447.0.000	Spring	1
06	01.6428.0.000	Pin	2
07	10.1167.1.000	Shifter Block	1
08	10.1169.0.000	Shifter	1
09	01.2543.0.000	Screw	1
10	01.5448.0.000	Spring	1
11	10.2007.0.350	Roll	1
12	10.1168.0.000	Link	1
13	01.2146.0.000	Screw	1
14	01.2041.0.000	Screw	1
15	10.2061.0.000	Stitch Taske-Out Wedge	1
16	01.1028.0.000	Stud	1
17	10.3081.0.000	Arm	1
18	01.4503.0.000	Washer	2
19	01.3042.0.000	Nut	2
20	01.3019.0.000	Nut	1
21	01.1132.0.000	Screw	1
22	10.1109.3.000	Link	1
23	14.1108.0.050	Follower-Feed Cam Assembly	1
24	01.2022.0.000	Screw	(2)
25	01.4019.0.000	Spring Washer	(2)
26	14.1108.0.901	Feed Cam Follow	((1))
27	10.1107.0.801	Plate	(1)
28	12.4021.0.312	Rivet	(1)
29	14.1029.0.000	Feelt	(1)
30	07.0400.0.000	Wick	(1)
31	See Page 3-7	Feed Clutch Assembly	—
32	08.6400.5.305	Screw	(2)
33	01.7038.1.000	Collar	(1)
34			
35	10.1170.0.000	Stitch feed Cover	1
36	01.4052.0.000	Washer	2
37	01.2390.0.000	Screw	2

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THREE FORK LEVER

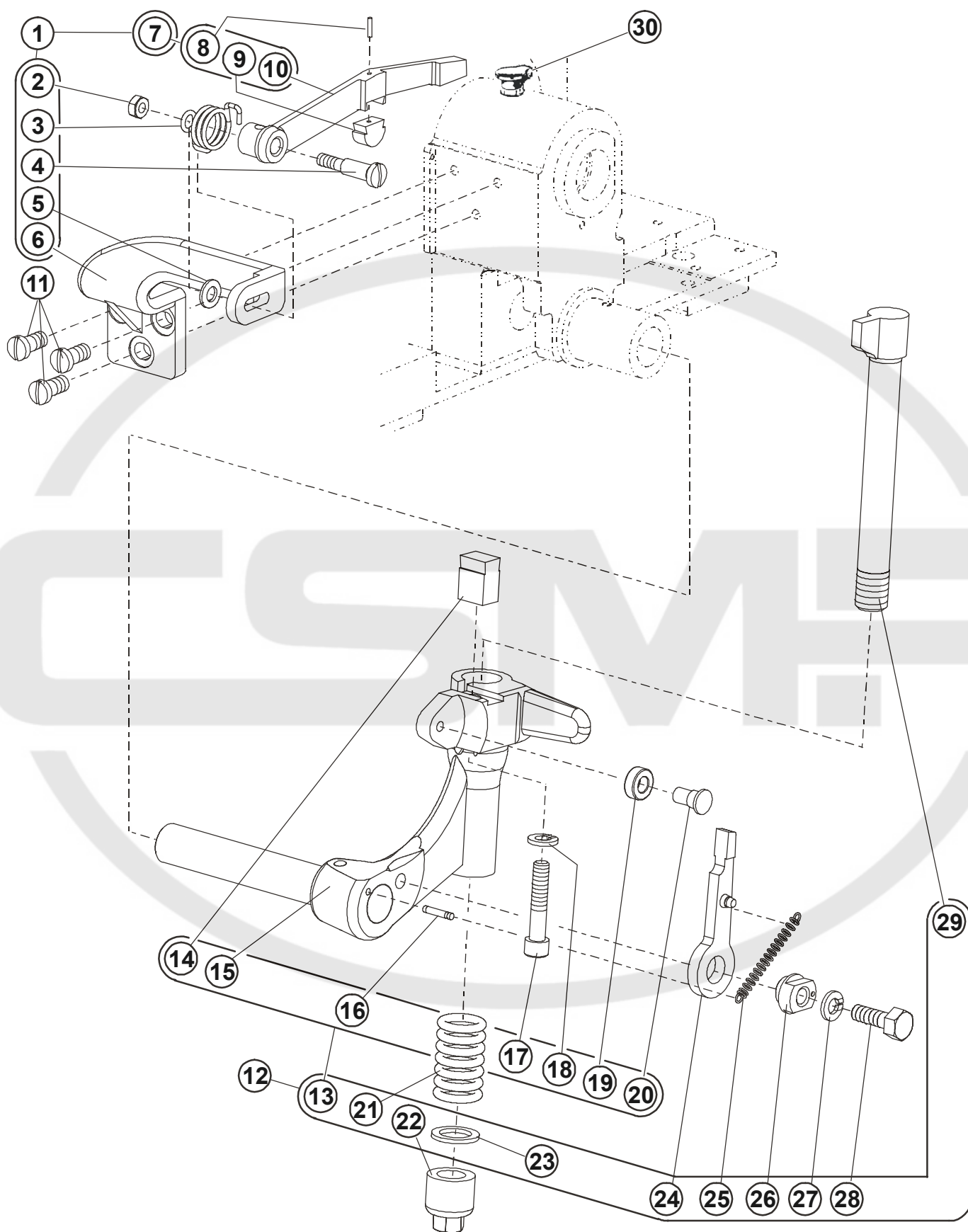


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ROCKING LEVER

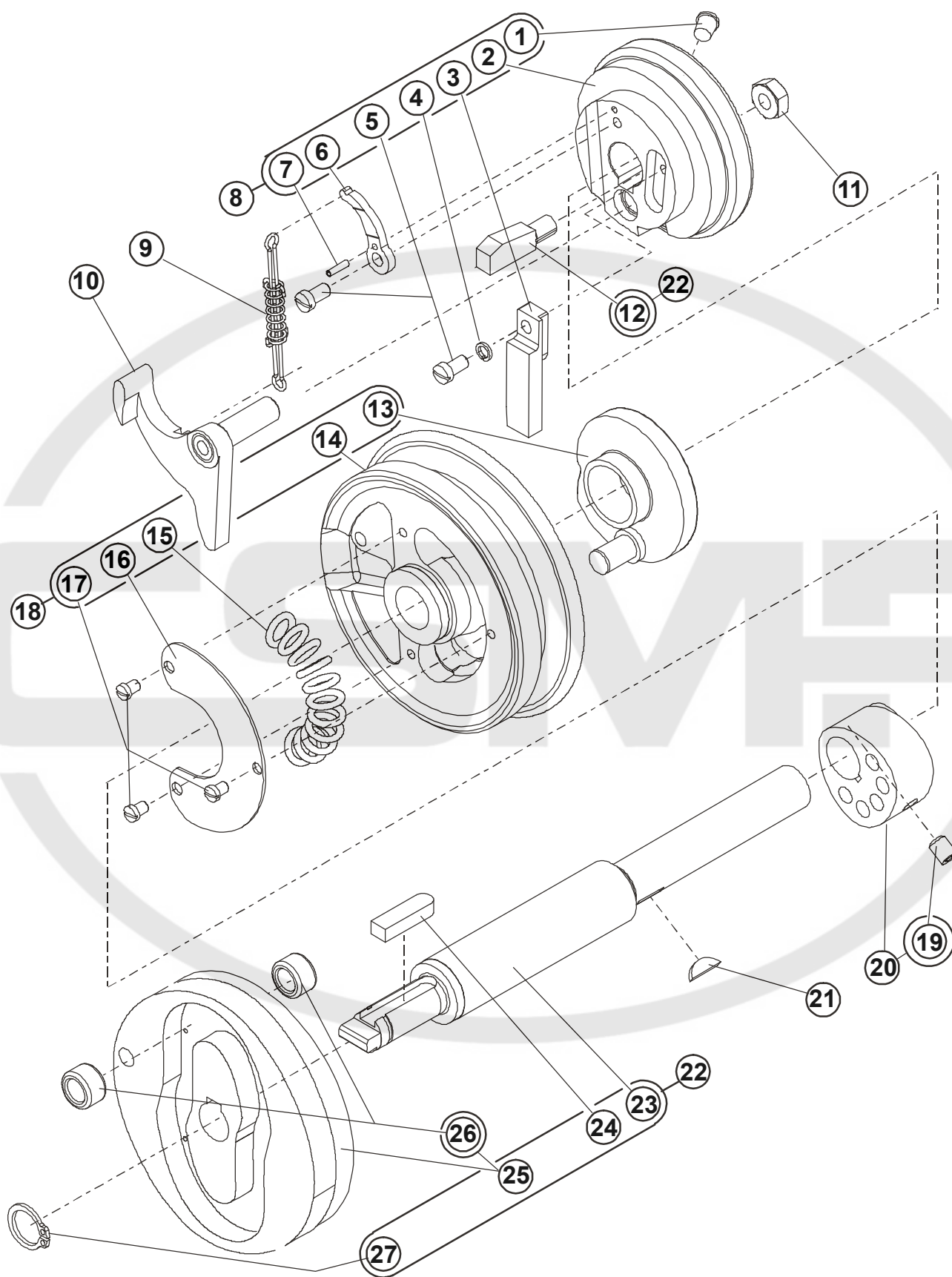


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STOP WHEEL & STITCH DRIVE ASSEMBLY



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STOP WHEEL & STITCH DRIVE ASSEMBLY

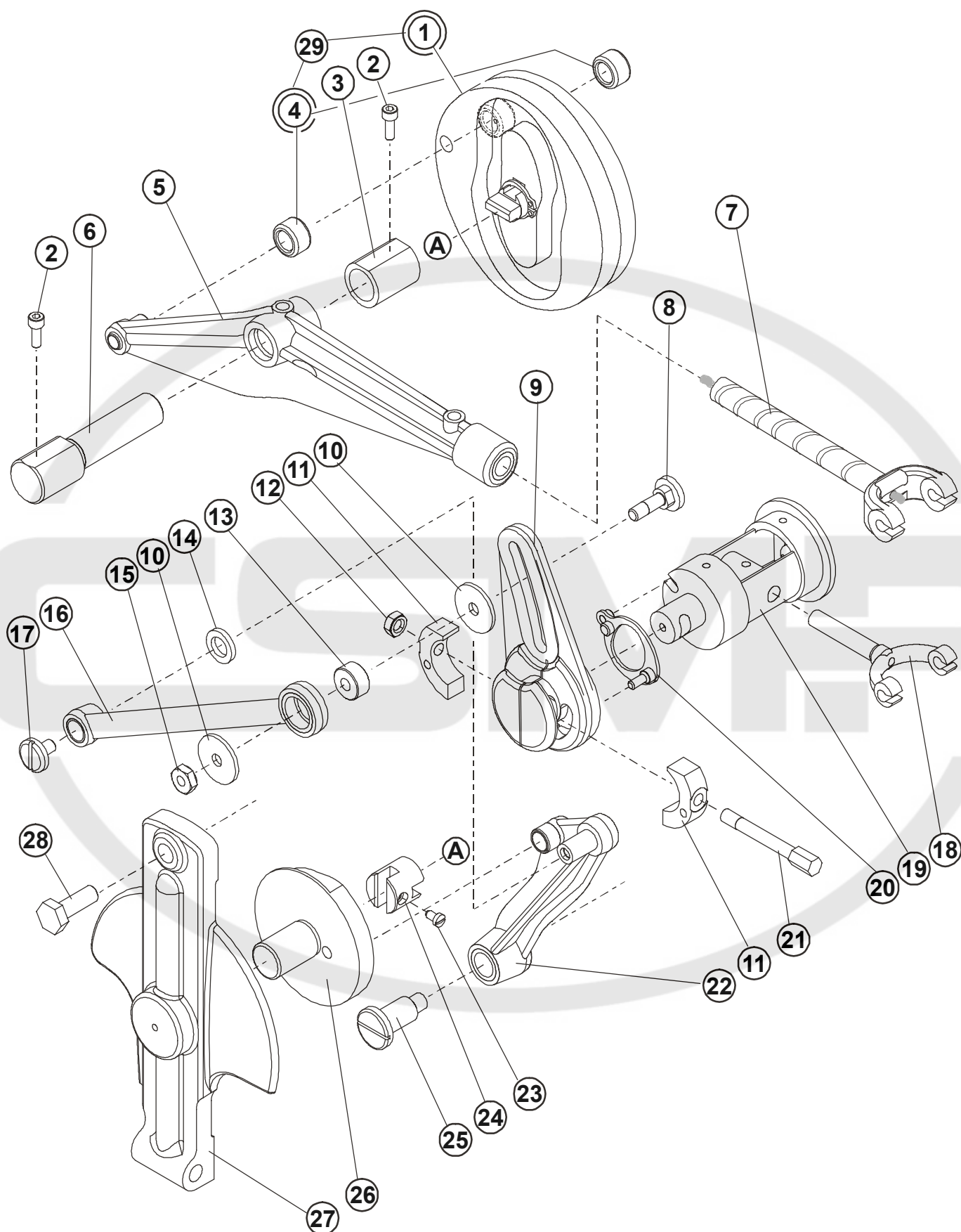
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NEEDLE BAR DRIVE AND VIBRATOR



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NEEDLE BAR DRIVE AND VIBRATOR

DET	PART NUMBER	DESCRIPTION	QTY.
01	10.1091.0.802	Stitch Cam-101* Machin	(1)
02	01.2413.0.000	Screw	2
03	13.1049.0.000	Bushing	1
04	See Chart	Roll	((1))
05	14.1047.0.000	Stitch Drive Lever Assembly	1
06	13.1050.0.000	Pivot Stud	1
07	14.1046.0.050	Yoke Assembly	1
08	10.1037.0.000	Stud	1
09	10.1038.2.000	Vibrator Crank	1
10	10.1039.0.000	Washer	2
11	10.1147.0.000	Clamp Block	2
12	01.3005.0.000	Nut	1
13	10.1040.0.000	Bushing	1
14	10.1024.0.002	Washer (Std.) .0779"-.0782"	1
	10.1024.0.001	Washer (O/S.) .0782"-.0785"	
	10.1024.0.003	Washer (O/S.) .0776"-.0779"	
15	01.3020.0.001	Nut	1
16	14.1041.0.000	Vibrator Drag Link	1
17	01.2011.0.000	Screw	1
18	10.1034.0.000	Vibrator Yoke	1
19	14.1035.0.050	Vibrator Barrel Assembly	1
20	10.1153.0.000	Adjustment Plate	1
21	13.1036.0.000	Bolt	1
22	14.1043.0.000	Vibrator Cam Follower	1
23	10.1031.0.000	Screw	1
24	10.1076.0.000	Coupling Block	1
25	10.1044.0.000	Screw	1
26	05.0531.0.001	Vibrator Cam	1
27	10.1188.0.000	Support - Cam	1
28	01.2093.0.000	Screw	1
29	See Page 3-39	Stich Cam/Shaft Assembly	—

Roll Chart						
DET	04					
	Dia.	Roll P/N	Size	Dia.	Roll P/N	Size
	.5000 +.0000 -.0003	10.1122.0.010	Std.	.5014 +.0000 -.0002	10.1122.0.012	#6 O.S.
	.5002 +.0000 -.0002	10.1122.0.999	#1 O.S.	.5018 +.0000 -.0002	10.1122.0.013	#7 O.S.
	.5004 +.0000 -.0002	10.1122.0.998	#2 O.S.	.5022 +.0000 -.0002	10.1122.0.014	#8 O.S.
	.5006 +.0000 -.0002	10.1122.0.980	#3 O.S.	.5026 +.0000 -.0002	10.1122.0.015	#9 O.S.
	.5010 +.0000 -.0002	10.1122.0.011	#5 O.S.	.5030 +.0000 -.0002	10.1122.0.016	#10 O.S.

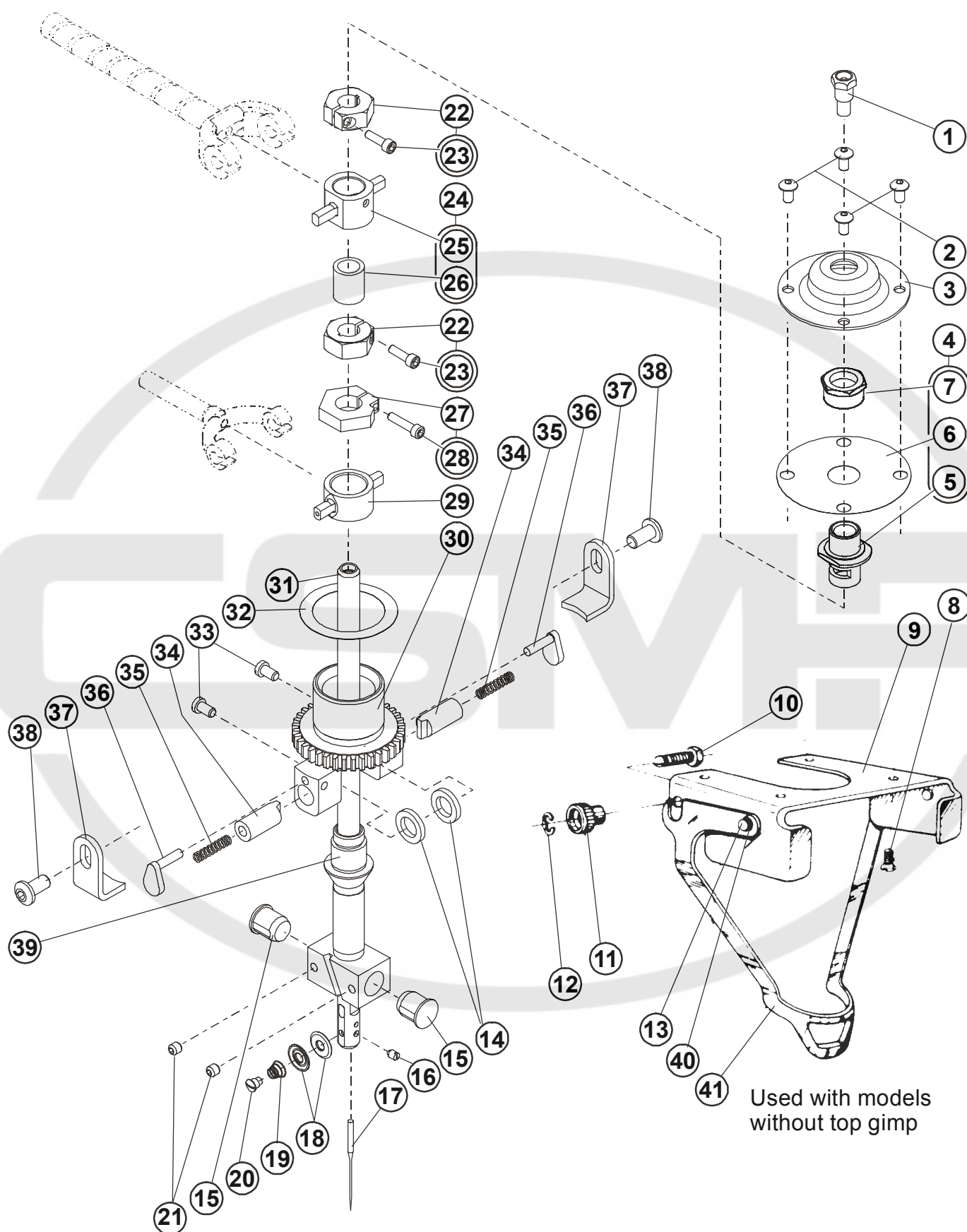
To be used on oversized cam slots

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NEEDLE BAR AND GEAR



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NEEDLE BAR AND GEAR

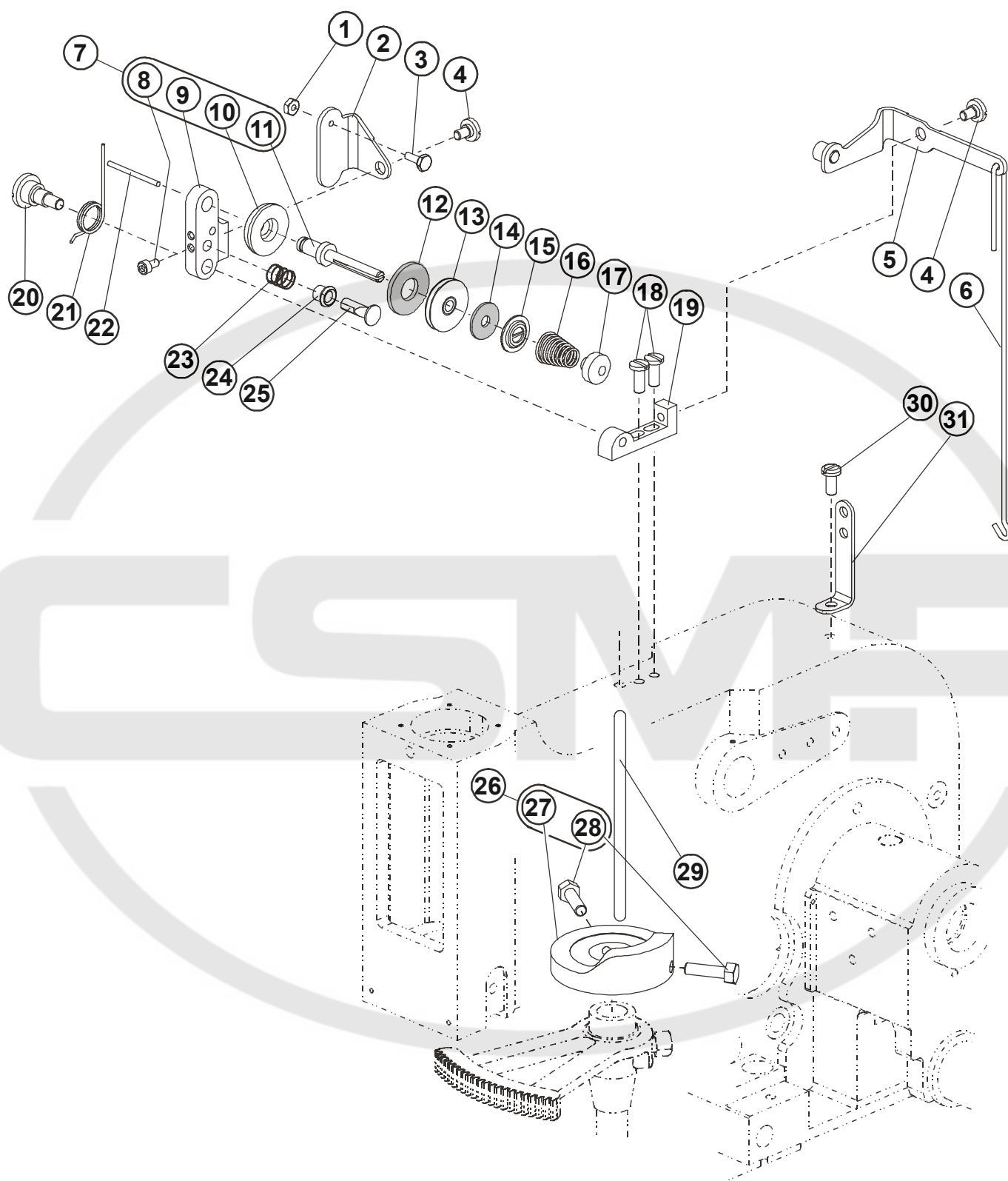
DET	PART NUMBER	DESCRIPTION	QTY.
01	10.1032.0.000	Bushing	1
02	01.1661.0.001	Screw	4
03	10.1014.1.000	Cap	1
04	14.1016.1.050	Needle Bar Guide Assembly	1
05	14.1017.0.000	Guide (w/Nut)	(1)
06	14.1042.0.000	Diaphragm	(1)
07	10.1016.2.000	Nut	(1)
08	01.2075.0.000	Screw	4
09	10.1193.2.002	Bracket	1
10	01.2248.0.000	Screw	1
11	10.3512.0.000	Nut	1
12	01.6368.0.000	Screw	1
13	01.6834.0.000	Pin	2
14	10.1024.0.002	Washer (Std.) .0779"-.0782"	2
	10.1024.0.001	Washer (O/S.) .0782"-.0785"	
	10.1024.0.003	Washer (O/S.) .0776"-.0779"	
15	14.1025.1.000	Needle Bar Button	2
16	01.2193.0.000	Screw	1
17	02.0501.0.111	Needle	1
18	10.1029.1.000	Tension Disc	2
19	01.5167.0.000	Spring	1
20	10.1030.0.017	Screw	1
21	01.1889.0.000	Screw	2
22	10.1027.1.050	Clamp Nut Kit	2
23	01.2419.0.000	Screw	(2)
24	14.9005.0.050	Assembly	2
25	10.1045.2.000	Gimbal	(2)
26	01.7015.0.000	Bushing	(2)
27	14.4023.0.000	Adjustable Collar	1
28	01.2419.0.001	Screw	(1)
29	10.1033.1.000	Gimbal	1
30	10.1023.3.000	Needle Bar Gear	1
31	14.1028.0.000	Needle Bar	1
32	01.4081.0.005	Shim (.005")	1
	01.4081.0.006	Shim (.006")	
	01.4081.0.008	Shim (.008")	
	01.4081.0.009	Shim (.009")	
	01.4081.0.010	Shim (.010")	
	01.4081.0.011	Shim (.011")	
	01.4081.0.012	Shim (.012")	
33	01.2008.0.000	Screw	2
34	10.1022.0.000	Guide	2
35	01.5003.0.000	Spring	2
36	10.1021.2.000	Retainer Spring	2
37	14.1250.0.000	Needle Bar Gear Bracket	2
38	01.1983.0.000	Screw	2
39	14.1070.0.000	Block	1
40	01.6404.0.000	Retainer	2
41	10.1193.2.001	Guard	1

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THREAD HANDLING



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Therapy Handling

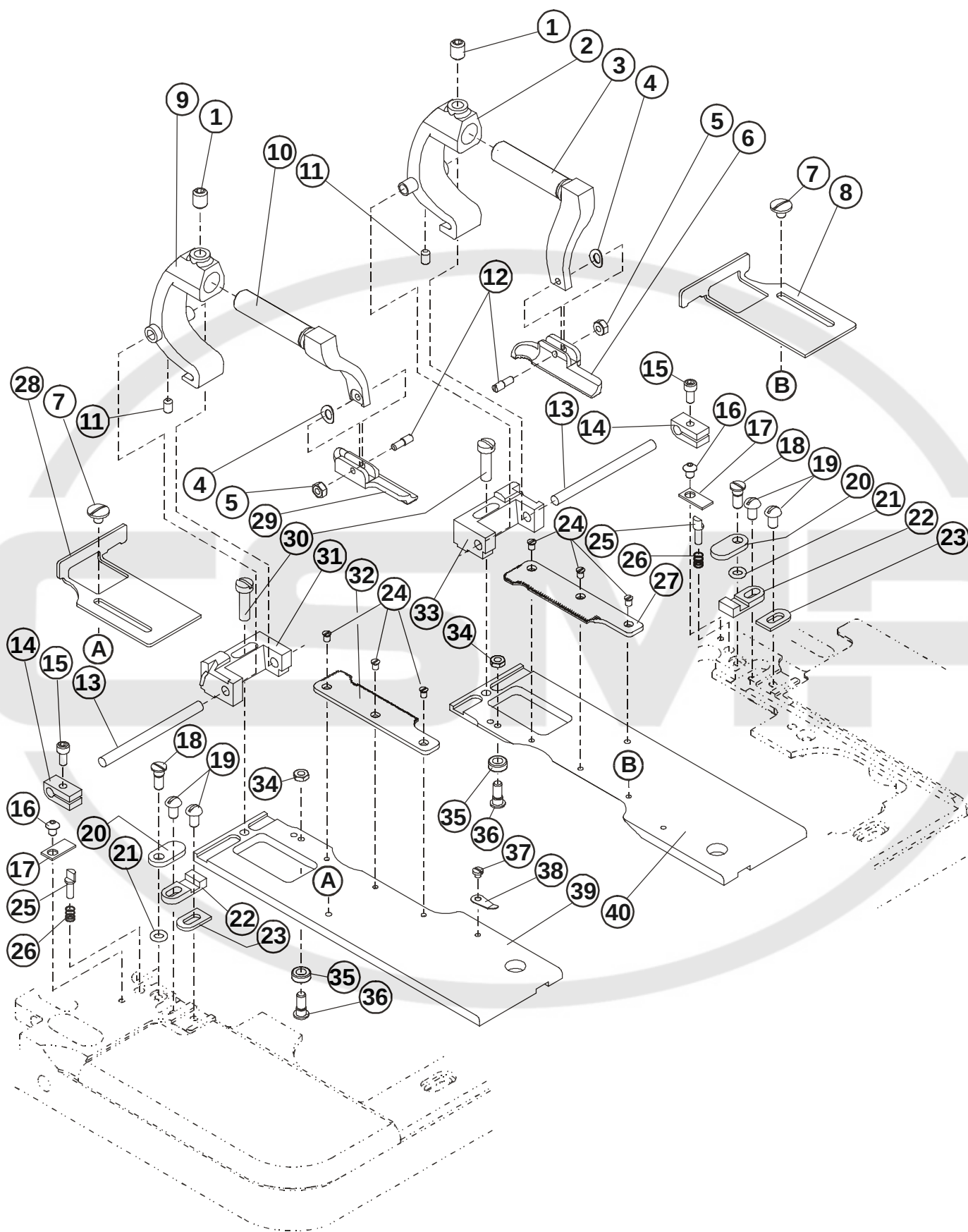
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CLAMP PLATE ASSEMBLY

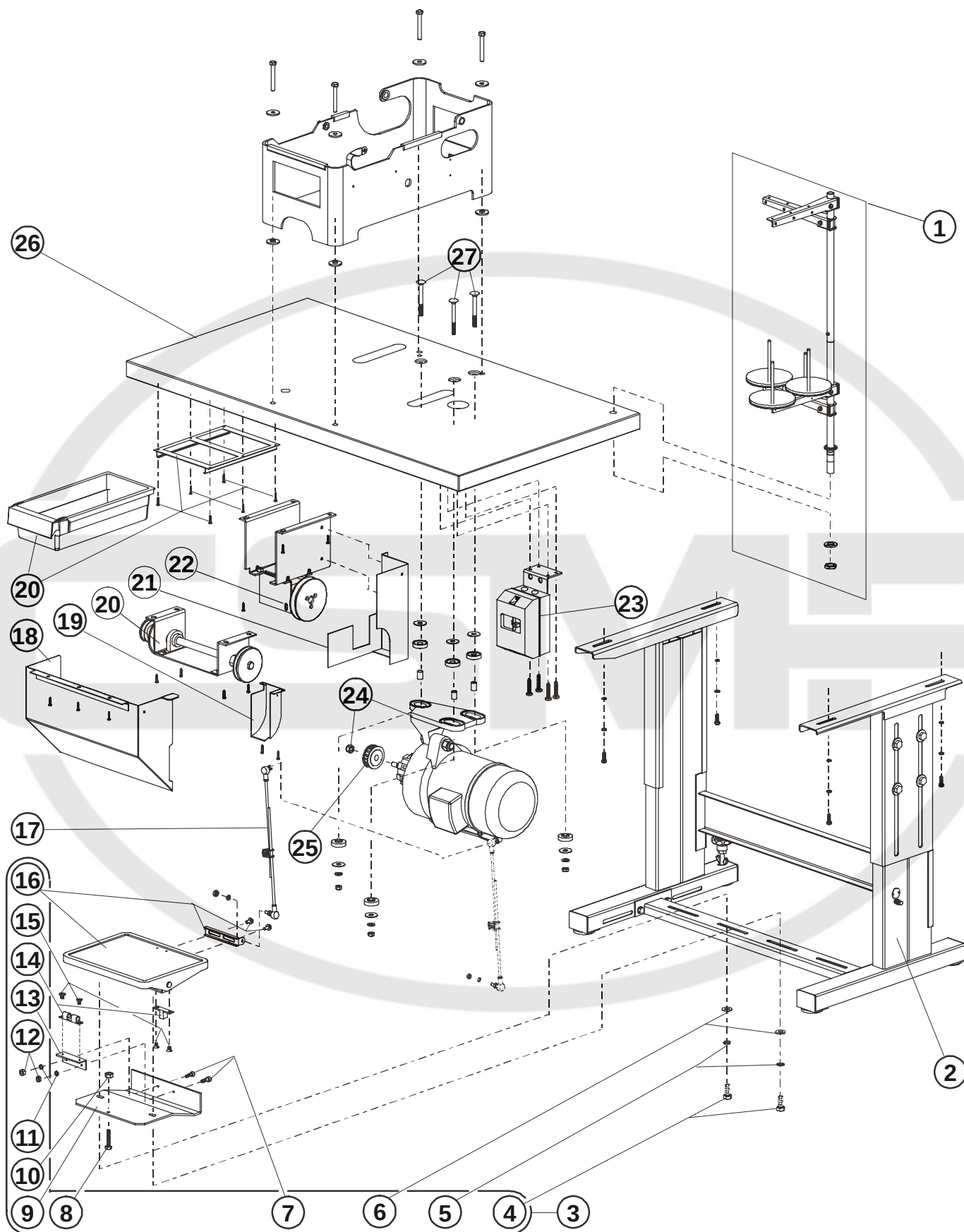


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REGULAR TABLE

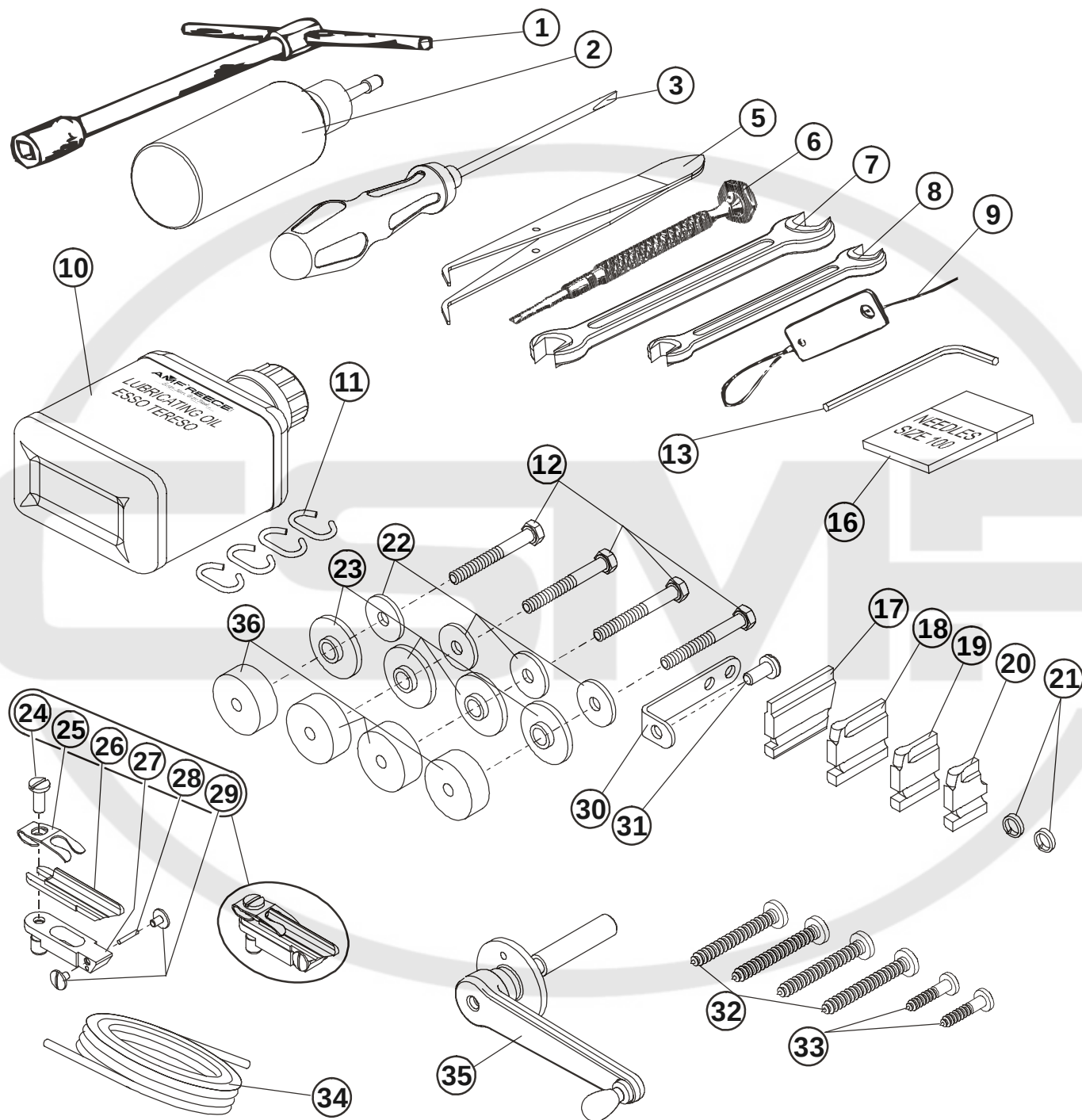


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STANDARD ACCESSORIES

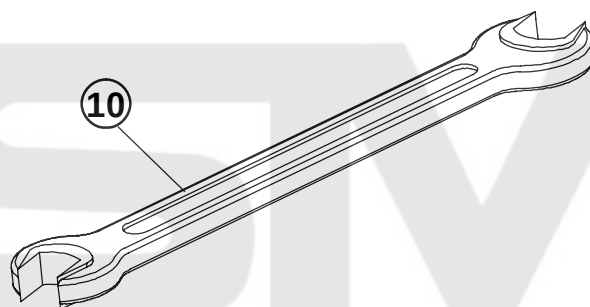
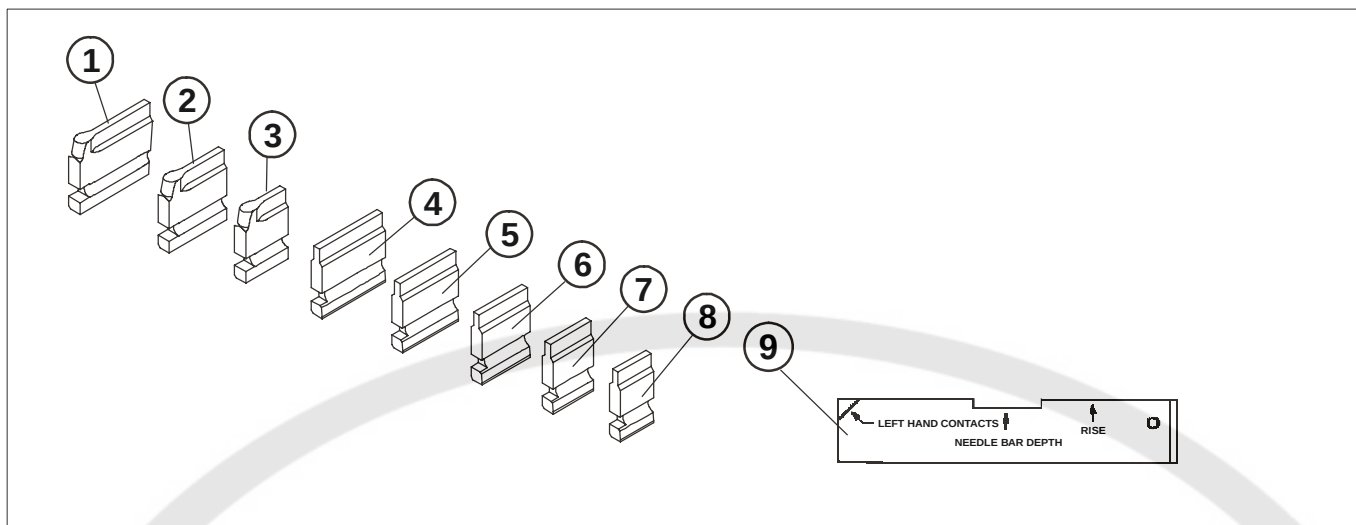


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OPTIONAL ACCESSORIES



DET	PART NUMBER	DESCRIPTION	QTY.
1	10.1069.0.006	Cutting Steel 1 1/8"	—
2	10.1069.0.004	Cutting Steel 7/8"	—
3	10.1069.0.002	Cutting Steel 5/8"	—
4	10.1069.0.013	Cutting Steel 7/8"	—
5	10.1069.0.012	Cutting Steel 3/4"	—
6	10.1069.0.011	Cutting Steel 5/8"	—
7	10.1069.0.010	Cutting Steel 1/2"	—
8	10.1069.0.014	Cutting Steel 1"	—
9	03.0279.0.000	Gauge	—
10	12.0008.6.109	Fork Spanner 8-10	1

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01.1006.0.000				01.2016.0.000	3-15	40	(1)	01.2101.0.000	3-3	17	(1)
01.1006.0.000	3-17	54	(2)	01.2017.0.000	3-37	11	1	01.2102.0.000	3-29	26	2
01.1020.1.000	3-25	19	2	01.2019.0.000	3-39	17	(3)	01.2102.0.000	3-51	29	2
01.1021.0.000	3-25	08	4	01.2020.0.000	3-37	28	(1)	01.2111.0.001	3-47	7	2
01.1028.0.000	3-33	16	1	01.2022.0.000	3-33	24	(2)	01.2128.0.000	3-7	37	2
01.1076.0.000	3-25	74	1	01.2024.0.000	3-17	50	(1)	01.2130.0.000	3-33	4	2
01.1095.0.000	3-35	24	1	01.2031.0.000	3-9	16	2	01.2144.0.000	3-23	24	1
01.1100.0.000	3-11	35	1	01.2032.1.000	3-11	15	1	01.2146.0.000	3-33	13	1
01.1112.0.000	3-45	4	2	01.2033.0.000	3-9	11	1	01.2171.0.000	3-23	29	(1)
01.1113.0.000	3-45	11	(1)	01.2035.0.000	3-7	19	(1)	01.2175.0.000	3-23	8	2
01.1114.0.000	3-45	20	1	01.2037.0.000	3-7	25	4	01.2193.0.000	3-43	16	1
01.1130.0.000	3-29	31	(1)	01.2038.0.000	3-29	28	1	01.2241.0.002	3-25	65	2
01.1132.0.000	3-33	21	1	01.2039.0.000	3-29	20	1	01.2241.0.103	3-3	22	(4)+2
01.1137.0.000	3-47	12	2	01.2039.0.000	3-29	29	2	01.2241.0.103	3-3	27	(2)
01.1147.0.002	3-11	33	1	01.2039.0.000	3-45	18	2	01.2247.0.000	3-45	30	1
01.1147.0.003	3-3	65	1	01.2039.0.000	3-51	24	1	01.2247.0.000	3-51	31	1
01.1151.0.000	3-21	4	1	01.2041.0.000	3-11	31	1	01.2247.0.001	3-3	8	(3)
01.1194.0.019	3-3	4	(1)	01.2041.0.000	3-21	44	1	01.2247.0.001	3-3	57	(3)
01.1238.0.000	3-25	28	(2)	01.2041.0.000	3-31	23	2	01.2247.0.003	3-3	7	(3)+2
01.1257.0.000	3-29	7	1	01.2041.0.000	3-33	14	1	01.2247.0.003	3-3	56	(3)
01.1393.0.001	3-45	8	(1)	01.2042.0.000	3-35	26	1	01.2248.0.000	3-43	10	1
01.1432.0.000	3-15	31	2	01.2043.0.000	3-15	27	2	01.2312.0.000	3-47	19	4
01.1447.0.000	3-15	18	1	01.2045.0.000	3-25	87	1	01.2318.0.000	3-17	16	(1)
01.1457.0.000	3-25	59	1	01.2046.0.000	3-25	51	1	01.2321.0.000	3-35	15	1
01.1557.0.000	3-47	1	2	01.2046.0.000	3-25	52	1	01.2324.0.000	3-13	26	1
01.1594.0.000	3-15	43	1	01.2050.0.000	3-3	39	(1)	01.2340.0.000	3-3	46	2
01.1601.0.001	3-25	67	2	01.2051.0.000	3-47	30	2	01.2344.0.000	3-25	60	2
01.1601.0.007	3-25	69	2	01.2053.0.000	3-47	37	1	01.2344.0.000	3-33	1	1
01.1624.0.002	3-37	17	((1))	01.2056.0.000	3-17	65	1	01.2347.0.000	3-9	20	(2)
01.1649.0.004	3-25	79	1	01.2059.0.000	3-17	31	(1)	01.2361.0.000	3-17	13	(1)
01.1661.0.001	3-23	9	4	01.2063.0.000	3-21	9	1	01.2362.0.000	3-45	28	(2)
01.1661.0.001	3-43	2	4	01.2066.0.000	3-31	1	1	01.2386.0.000	3-9	1	2
01.1686.0.401	3-25	22	((4))	01.2067.0.000	3-9	13	2	01.2386.0.000	3-11	5	(1)
01.1889.0.000	3-43	21	2					01.2388.0.000	3-9	24	2
01.1969.0.001	3-35	1	1	01.2071.0.000				01.2390.0.000	3-33	37	2
01.1975.0.000	3-39	19	(1)	01.2071.0.000	3-11	27	1				
01.1983.0.000	3-43	38	2	01.2073.0.000	3-17	10	(2)	01.2412.0.000			
				01.2073.0.000	3-17	47	(3)	01.2412.0.000	3-13	2	2
01.2001.0.000				01.2075.0.000	3-7	26	4	01.2412.0.000	3-25	40	((1))
01.2001.0.000	3-17	28	(4)	01.2075.0.000	3-43	8	4	01.2412.0.000	3-35	2	1
01.2002.0.000	3-7	20	2	01.2075.0.001	3-31	24	2	01.2413.0.000	3-41	2	2
01.2004.0.000	3-11	20	1	01.2077.0.000	3-23	32	1	01.2419.0.000	3-43	23	(2)
01.2006.0.000	3-15	12	1	01.2078.0.000	3-3	20	1	01.2419.0.001	3-21	35	((1))
01.2008.0.000	3-7	30	4	01.2079.0.000	3-15	46	2	01.2419.0.001	3-43	28	(1)
01.2008.0.000	3-43	33	2	01.2081.0.000	3-17	42	(1)	01.2482.0.000	3-25	44	(2)
01.2011.0.000	3-41	17	1	01.2081.0.000	3-17	59	1	01.2493.0.000	3-7	38	(1)
01.2013.0.000	3-29	12	(3)	01.2084.0.000	3-31	12	2	01.2509.0.000	3-45	3	1
01.2014.0.000	3-15	6	(2)	01.2085.0.000	3-13	18	2	01.2539.0.000	3-25	27	(1)
01.2015.0.000	3-47	24	6	01.2088.0.000	3-15	10	2	01.2539.0.001	3-25	24	(1)
01.2016.0.000	3-13	13	1	01.2093.0.000	3-41	28	1	01.2543.0.000	3-33	9	1

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01.2547.1.441	3-3	62	4	01.3025.0.000	3-21	26	(1)	01.4063.0.000	3-31	10	1
01.2557.0.001	3-47	11	2	01.3025.0.000	3-45	1	1	01.4065.0.000	3-25	55	1
01.2558.0.000	3-47	15	2	01.3040.0.000	3-3	16	(1)	01.4067.0.000	3-25	02	2
01.2616.0.000	3-51	32	4	01.3040.0.000	3-3	43	(1)	01.4074.0.000	3-45	10	(1)
01.2667.0.000	3-17	17	(1)	01.3042.0.000	3-33	19	2				
01.2729.0.000	3-47	16	2	01.3059.0.000	3-9	6	1	01.4081.0.005			
01.2810.0.000	3-51	33	1					01.4081.0.005	3-17	71	0
01.2888.0.402	3-3	35	(1)	01.3400.0.000				01.4081.0.005	3-43	32	1
01.2981.0.001	3-25	90	2	01.3400.0.000	3-21	12	1	01.4081.0.006	3-17	71	0
01.3001.0.000				01.3401.0.000	3-3	25	(2)	01.4081.0.006	3-43	32	1
01.3001.0.000	3-3	33	(2)	01.3402.0.000	3-3	11	(3)	01.4081.0.008	3-17	71	0
01.3001.0.000	3-17	55	1	01.3402.0.000	3-3	52	(6)	01.4081.0.008	3-43	32	1
01.3001.0.000	3-25	43	(2)	01.3404.0.000	3-25	30	(2)	01.4081.0.009	3-17	71	1
01.3001.0.000	3-29	9	(2)	01.3404.0.000	3-25	33	(2)	01.4081.0.009	3-43	32	1
01.3001.0.000	3-35	5	2	01.3414.0.000	3-25	75	1	01.4081.0.010	3-17	71	0
01.3001.0.000	3-47	34	2	01.3415.0.000	3-25	80	1	01.4081.0.010	3-43	32	1
01.3005.0.000	3-9	9	1	01.3436.0.000	3-37	22	(1)	01.4081.0.011	3-17	71	0
01.3005.0.000	3-17	45	(1)	01.4001.0.000				01.4081.0.011	3-43	32	1
01.3005.0.000	3-21	3	1	01.4001.0.000	3-29	8	(1)	01.4081.0.012	3-17	71	0
01.3005.0.000	3-23	33	1	01.4002.0.000	3-37	5	(1)	01.4081.0.012	3-43	32	1
01.3005.0.000	3-25	54	1	01.4003.0.000	3-29	32	(1)	01.4121.0.000	3-25	29	(4)
01.3005.0.000	3-31	17	1	01.4003.0.000	3-31	22	2	01.4154.0.000	3-15	44	1
01.3005.0.000	3-33	2	2	01.4004.0.000	3-37	18	((1))	01.4406.0.000	3-3	24	(4)+2
01.3005.0.000	3-35	10	1	01.4004.0.000	3-37	27	(1)	01.4406.0.000	3-51	21	1
01.3005.0.000	3-37	2	(1)	01.4005.0.000	3-13	22	1	01.4407.0.000	3-3	6	(3)+2
01.3005.0.000	3-41	12	1	01.4005.0.000	3-15	37	1	01.4407.0.000	3-3	51	(6)
01.3006.0.000	3-29	17	(2)	01.4005.0.000	3-25	46	(1)	01.4407.0.000	3-35	3	1
01.3007.0.000	3-9	5	6	01.4007.0.000	3-7	16	2	01.4411.0.000	3-3	26	(2)
01.3007.0.000	3-11	12	1	01.4009.0.000	3-7	14	1	01.4412.0.000	3-7	35	2
01.3007.0.000	3-25	42	(3)	01.4010.0.000	3-21	32	(1)	01.4426.0.000	3-47	21	2
01.3007.0.000	3-39	11	1	01.4011.0.000	3-35	11	1	01.4445.0.000	3-25	82	2
01.3010.0.000	3-21	28	1	01.4012.0.000	3-17	23	(1)	01.4472.0.000	3-3	5	(3)+2
01.3010.0.000	3-29	16	((1))	01.4013.0.000	3-17	51	(2)	01.4472.0.000	3-3	55	(6)
01.3011.0.000	3-31	2	1	01.4015.0.000	3-17	15	(1)	01.4472.0.000	3-15	29	2
01.3013.0.000	3-13	21	1	01.4018.0.000	3-9	2	4	01.4503.0.000	3-33	18	2
01.3013.0.000	3-15	38	(1)	01.4019.0.000	3-3	40	(1)	01.4522.0.000	3-11	32	1
01.3013.0.000	3-25	45	(1)	01.4019.0.000	3-33	25	(2)	01.4522.0.000	3-13	14	1
01.3014.0.000	3-3	37	(1)	01.4029.0.000	3-25	66	2	01.4522.0.000	3-15	39	1
01.3015.0.000	3-9	14	2	01.4029.0.000	3-29	34	(1)	01.4559.0.000	3-25	34	(2)
01.3016.0.000	3-15	41	4	01.4034.0.003	3-37	23	(1)	01.4572.0.000	3-7	36	2
01.3016.0.000	3-23	17	(1)	01.4038.0.000	3-47	4	2	01.4672.0.002	3-3	19	1
01.3016.0.000	3-25	86	1	01.4042.0.000	3-25	31	(4)	01.4701.0.000	3-15	19	1
01.3016.0.000	3-47	5	2	01.4042.0.000	3-33	3	1	01.4751.0.000	3-21	19	(2)
01.3018.0.000	3-17	72	1	01.4046.0.000	3-15	11	2	01.5002.0.000			
01.3019.0.000	3-33	20	1	01.4052.0.000	3-33	36	2	01.5002.0.000	3-45	23	1
01.3020.0.000	3-21	39	(2)	01.4061.0.000	3-9	21	(2)	01.5003.0.000	3-43	35	2
01.3020.0.000	3-31	15	1	01.4063.0.000	3-11	2	1	01.5005.0.001	3-21	13	1
01.3020.0.001	3-41	15	1	01.4063.0.000	3-13	17	2	01.5006.0.001	3-29	36	1
01.3025.0.000	3-17	12	(1)	01.4063.0.000	3-25	68	1	01.5007.0.000	3-37	3	(1)

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01.5010.0.000	3-37	21	(1)	01.6026.0.000	3-29	15	((1))				
01.5011.0.000	3-37	25	(1)	01.6030.0.000	3-35	22	(1)	03.0018.0.000			
01.5013.0.000	3-25	64	1	01.6031.0.000	3-15	14	1	03.0018.0.000	3-51	8	1
01.5014.0.000	3-35	19	1	01.6036.0.000	3-29	25	1	03.0019.0.000	3-51	7	1
01.5015.0.000	3-25	73	1	01.6036.0.000	3-51	28	1	03.0020.0.000	3-51	9	1
01.5017.0.000	3-7	4	(1)	01.6074.0.000	3-25	10	(2)	03.0024.0.187	3-51	3	1
01.5018.0.000	3-7	33	4	01.6075.0.000	3-25	06	(2)	03.0038.0.000	3-51	6	1
01.5019.0.000	3-11	28	1	01.6135.0.000	3-11	6	(1)	03.0048.2.000	3-51	1	1
01.5020.0.000	3-11	18	1	01.6166.0.000	3-35	17	(1)	03.0054.0.000	3-51	13	1
01.5023.0.000	3-25	14	1	01.6280.0.000	3-23	4	(2)	03.0279.0.000	3-52	9	—
01.5026.0.000	3-17	43	((2))	01.6334.0.000	3-45	29	1	03.6000.0.216	3-25	32	(2)
01.5027.0.000	3-17	57	1	01.6345.0.000	3-9	8	1				
01.5028.0.000	3-17	63	1	01.6350.1.000	3-37	20	((1))	04.0026.2.000			
01.5041.0.000	3-17	39	(1)	01.6368.0.000	3-23	25	1	04.0026.2.000	3-49	26	1
01.5048.0.000	3-11	39	0	01.6368.0.000	3-43	12	1	04.0561.0.312	3-51	34	6m
01.5054.0.000	3-15	3	2	01.6384.0.000	3-39	27	(1)	04.1956.1.000	3-49	17	(1)
01.5055.0.000	3-11	22	1	01.6404.0.000	3-43	40	2	04.9000.0.123	3-49	2	1
01.5061.0.000	3-29	11	(1)	01.6422.0.005	3-7	2	(1)	04.9000.0.802	3-49	14	(1)
01.5062.0.000	3-3	12	1	01.6428.0.000	3-33	6	2	04.9000.1.475	3-49	21	1
01.5075.0.000	3-35	7	1					04.9000.2.457	3-49	18	1
01.5088.0.000	3-31	4	1	01.6528.0.000				04.9002.0.000	3-49	16	(1)
01.5123.0.000	3-3	50	(1)	01.6528.0.000	3-23	27	1				
01.5134.0.000	3-23	14	1	01.6555.0.000	3-25	05	(2)	05.0043.1.000			
01.5163.0.000	3-45	21	1	01.6560.0.000	3-29	4	((1))	05.0043.1.000	3-45	40	1
01.5167.0.000	3-43	19	1	01.6612.0.000	3-23	7	(1)	05.0043.1.000	3-51	30	1
01.5172.0.000	3-13	4	1	01.6638.0.000	3-37	8	((1))	05.0090.1.000	3-51	10	1
01.5173.0.000	3-29	33	(1)	01.6833.0.002	3-31	21	(1)	05.0144.0.000	3-25	77	1
01.5433.0.000	3-23	28	1	01.6834.0.000	3-43	13	2	05.0376.0.015	3-51	11	4
01.5447.0.000	3-33	5	1	01.6837.0.000	3-29	5	((1))	05.0531.0.001	3-41	26	1
01.5448.0.000	3-33	10	1	01.6839.0.001	3-25	12	2	05.1322.0.000	3-51	2	1
01.5450.0.000	3-39	9	1	01.6982.0.001	3-15	2	2	05.1368.0.000	3-17	46	(1)
01.5457.0.000	3-47	26	2	01.6982.0.002	3-11	37	0	05.1385.0.000	3-3	31	(1)
01.5473.0.000	3-11	7	1	01.7002.1.000	3-37	19	((1))				
01.5475.0.000	3-25	58	1	01.7004.0.000	3-13	25	1	07.0400.0.000			
01.5603.0.000	3-45	16	1	01.7015.0.000	3-43	26	(2)	07.0400.0.000	3-33	30	(1)
01.5620.0.000	3-17	9	(1)	01.7022.0.000	3-17	53	(2)	07.0401.0.000	3-17	73	1
01.5683.0.000	3-7	17	3	01.7023.0.000	3-13	11	1	07.0401.0.009	3-17	33	((1))
01.5919.0.000	3-17	38	(1)	01.7038.1.000	3-33	33	(1)				
				01.7043.0.000	3-13	10	1	08.6000.4.012			
01.6004.0.000				01.7309.0.901	3-21	41	(2)	08.6000.4.012	3-49	7	(2)
01.6004.0.000	3-17	68	(1)	01.7329.0.000	3-3	32	(2)	08.6010.4.012	3-39	5	(2)
01.6005.0.000	3-35	18	(1)	01.7435.1.000	3-23	11	1	08.6100.4.006	3-49	15	(4)
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