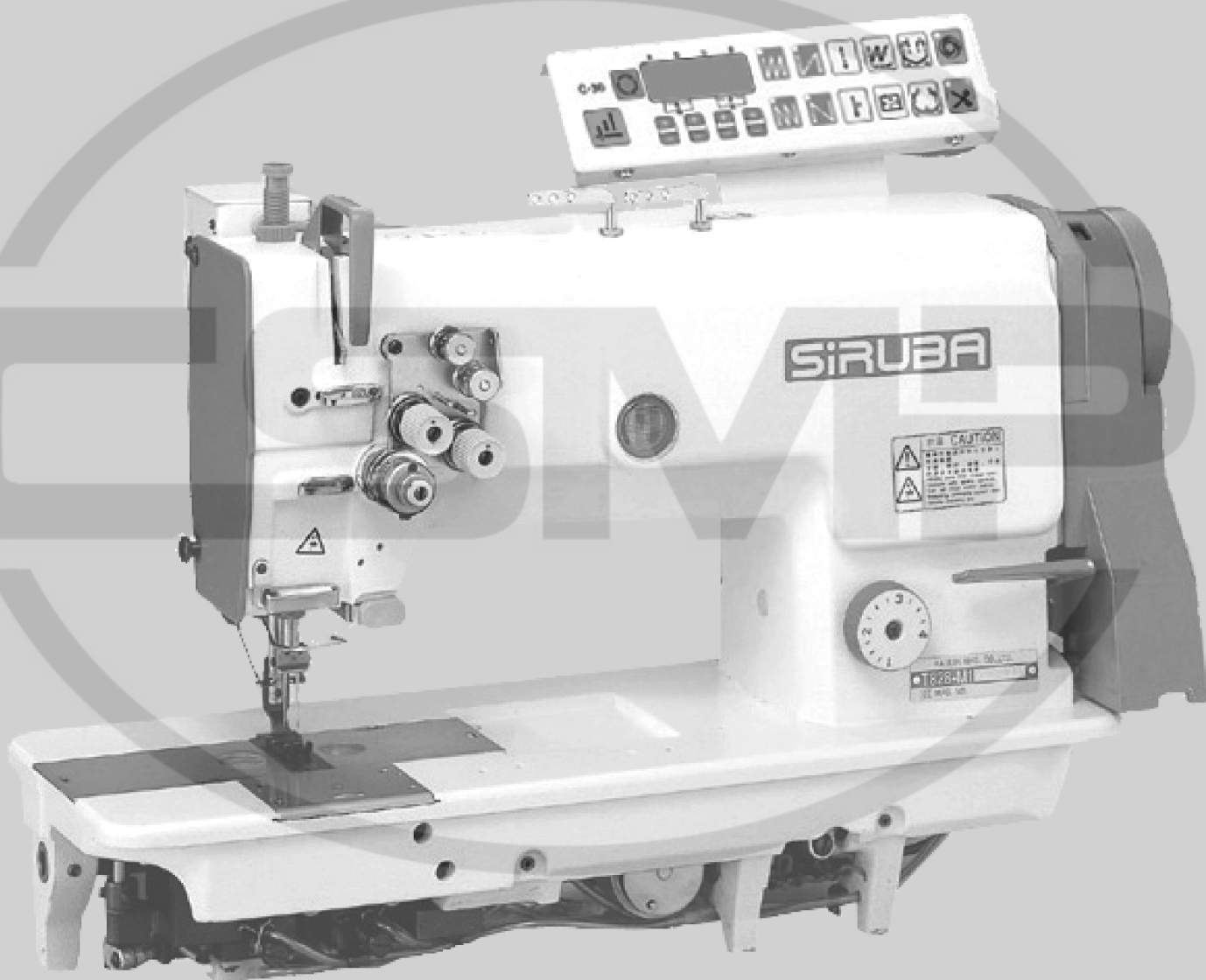


SIRUBA®

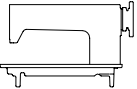
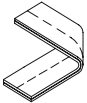
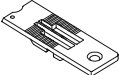
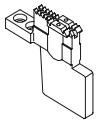
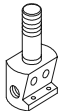
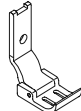
銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

T828

零件圖 PARTS LIST



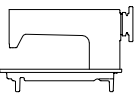
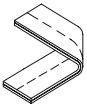
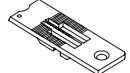
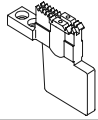
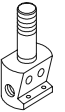
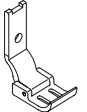
高林股份有限公司
KAULIN MFG. CO., LTD.

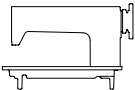
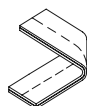
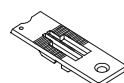
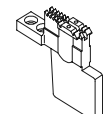
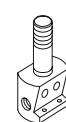
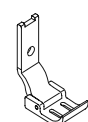
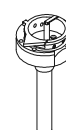
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-42-032ML		1/8"(3.2)	E734	D734/P	M734	P734/S	G161	G307	DPX5#14
T828-42-048ML		3/16"(4.8)	E736	D736/P	M736	P736/S	G161	G307	DPX5#14
T828-42-064ML		1/4"(6.4)	E730	D730/P	M730	P730/S	G161	G307	DPX5#14
T828-42-032M		1/8"(3.2)	E734	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-048M		3/16"(4.8)	E736	D736/P	M736	P736/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-064M		1/4"(6.4)	E730	D730/P	M730	P730/S	G162-A (G162+G406)	G307	DPX5#14
T828-42-032HL		1/8"(3.2)	E762	D734/P	M734	P734/S	G167	G307	DPX5#22
T828-42-048HL		3/16"(4.8)	E761	D736Q	M736	P736/S	G167	G307	DPX5#22
T828-42-064HL		1/4"(6.4)	E760	D730Q	M730	P730/S	G167	G307	DPX5#22
T828-42-032H		1/8"(3.2)	E762	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-048H		3/16"(4.8)	E761	D736Q	M736	P736/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-064H		1/4"(6.4)	E760	D730Q	M730	P730/S	G162-A (G162+G406)	G307	DPX5#22
T828-42-032ML/C	C300M-A2	1/8"(3.2)	E754-A	D754	M734	P754/S	G163	G307	DPX5#14
T828-42-048ML/C	C300M-A2	3/16"(4.8)	E766-A	D766	M736	P766/S	G163	G307	DPX5#14
T828-42-064ML/C	C300M-A2	1/4"(6.4)	E745-A	D745	M730	P745/S	G163	G307	DPX5#14
T828-42-032M/C	C300M-A2	1/8"(3.2)	E754-A	D754	M734	P754/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-048M/C	C300M-A2	3/16"(4.8)	E766-A	D766	M736	P766/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-064M/C	C300M-A2	1/4"(6.4)	E745-A	D745	M730	P745/S	G164-A (G164+G406)	G307	DPX5#14

規格件表 CONVERSION CHART-1

規格件表 CONVERSION CHART-2

2

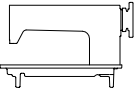
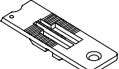
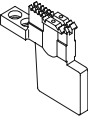
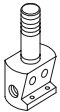
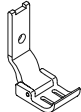
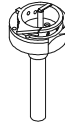
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 釗	押 具	旋 梭	梭 子	針 號
T828-42-032HL/C	C300M-A2	1/8"(3.2)	E788-A	D788	M734	P754/S	G163	G307	DPX5#22
T828-42-048HL/C	C300M-A2	3/16"(4.8)	E787-A	D787	M736	P766/S	G163	G307	DPX5#22
T828-42-064HL/C	C300M-A2	1/4"(6.4)	E786-A	D786	M730	P745/S	G163	G307	DPX5#22
T828-42-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788	M734	P754/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787	M736	P766/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-064H/C	C300M-A2	1/4"(6.4)	E786-A	D786	M730	P745/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-040VL/C	C300M-A2	5/32"(4.0)	E755P-A	D755P	M735P-E	P775P	G163	G307	DPX5#14
T828-42-048VL/C	C300M-A2	3/16"(4.8)	E766P-A	D766P	M766P-E	P766P	G163	G307	DPX5#14
T828-42-127KL/C	C301-A	1/2"(12.7)	E763-A	D763	M763	P763	G163	G307	DPX5#14
T828-45-032M		1/8"(3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-048M		3/16"(4.8)	E761	D736/P	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-064M		1/4"(6.4)	E760	D730/P	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-032H		1/8"(3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-048H		3/16"(4.8)	E761	D736Q	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-064H		1/4"(6.4)	E760	D730Q	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#14
T828-45-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#14
T828-45-064M/C	C300M-A2	1/4"(6.4)	E786-A	D745	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#14

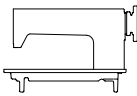
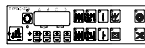
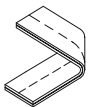
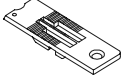
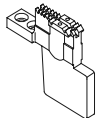
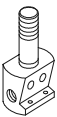
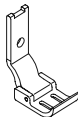
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-45-032H/C	C300M-A2	1/8" (3.2)	E788-A	D788	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#22
T828-45-048H/C	C300M-A2	3/16" (4.8)	E787-A	D787	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#22
T828-45-064H/C	C300M-A2	1/4" (6.4)	E786-A	D786	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#22
T828-47-032LL		1/8" (3.2)	E791	D791	M734	P791/S	G161	G307	DPX5#11
T828-47-048LL		3/16" (4.8)	E790	D790	M736	P790/S	G161	G307	DPX5#11
T828-47-064LL		1/4" (6.4)	E789	D789	M730	P789/S	G161	G307	DPX5#11
T828-47-032L		1/8" (3.2)	E791	D791	M734	P791/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-048L		3/16" (4.8)	E790	D790	M736	P790/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-064L		1/4" (6.4)	E789	D789	M730	P789/S	G162-A (G162+G406)	G307	DPX5#11
T828-47-032LL/C	C300M-A2	1/8" (3.2)	E794-A	D794	M734	P791A	G163	G307	DPX5#11
T828-47-048LL/C	C300M-A2	3/16" (4.8)	E793-A	D793	M736	P790A	G163	G307	DPX5#11
T828-47-064LL/C	C300M-A2	1/4" (6.4)	E792-A	D792	M730	P789A	G163	G307	DPX5#11
T828-47-032L/C	C300M-A2	1/8" (3.2)	E794-A	D794	M734	P791A	G164-A (G164+G406)	G307	DPX5#11
T828-47-048L/C	C300M-A2	3/16" (4.8)	E793-A	D793	M736	P790A	G164-A (G164+G406)	G307	DPX5#11
T828-47-064L/C	C300M-A2	1/4" (6.4)	E792-A	D792	M730	P789A	G164-A (G164+G406)	G307	DPX5#11
T828-48-032L		1/8" (3.2)	E791	D791	M0032R M0032L	P791/S	G169-A (G169+G409)	G307	DPX5#11
T828-48-048L		3/16" (4.8)	E790	D790	M0048R M0048L	P790/S	G169-A (G169+G409)	G307	DPX5#11
T828-48-064L		1/4" (6.4)	E789	D789	M0064R M0064L	P789/S	G169-A (G169+G409)	G307	DPX5#11

規格件表 CONVERSION CHART-3

規格件表 CONVERSION CHART-4

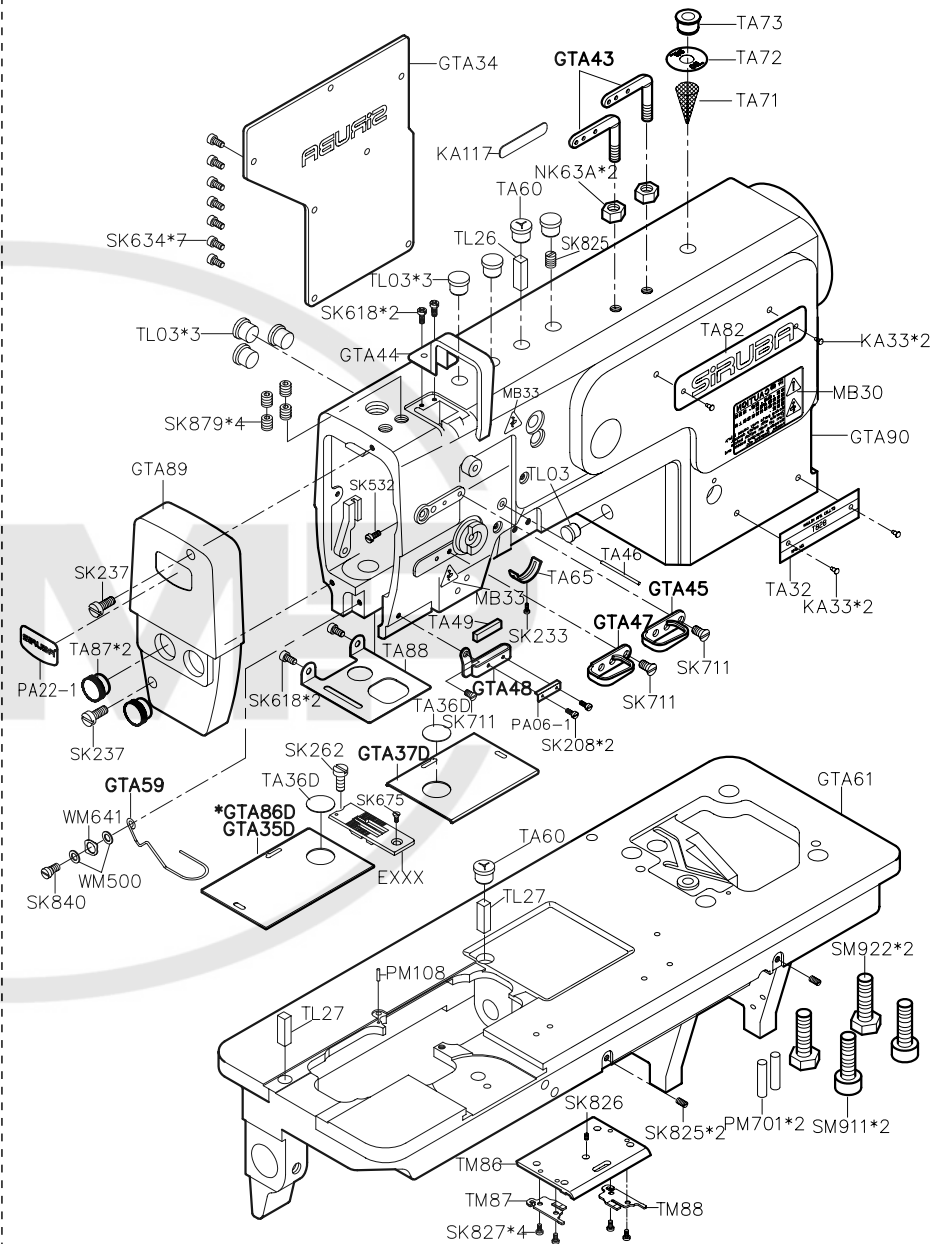
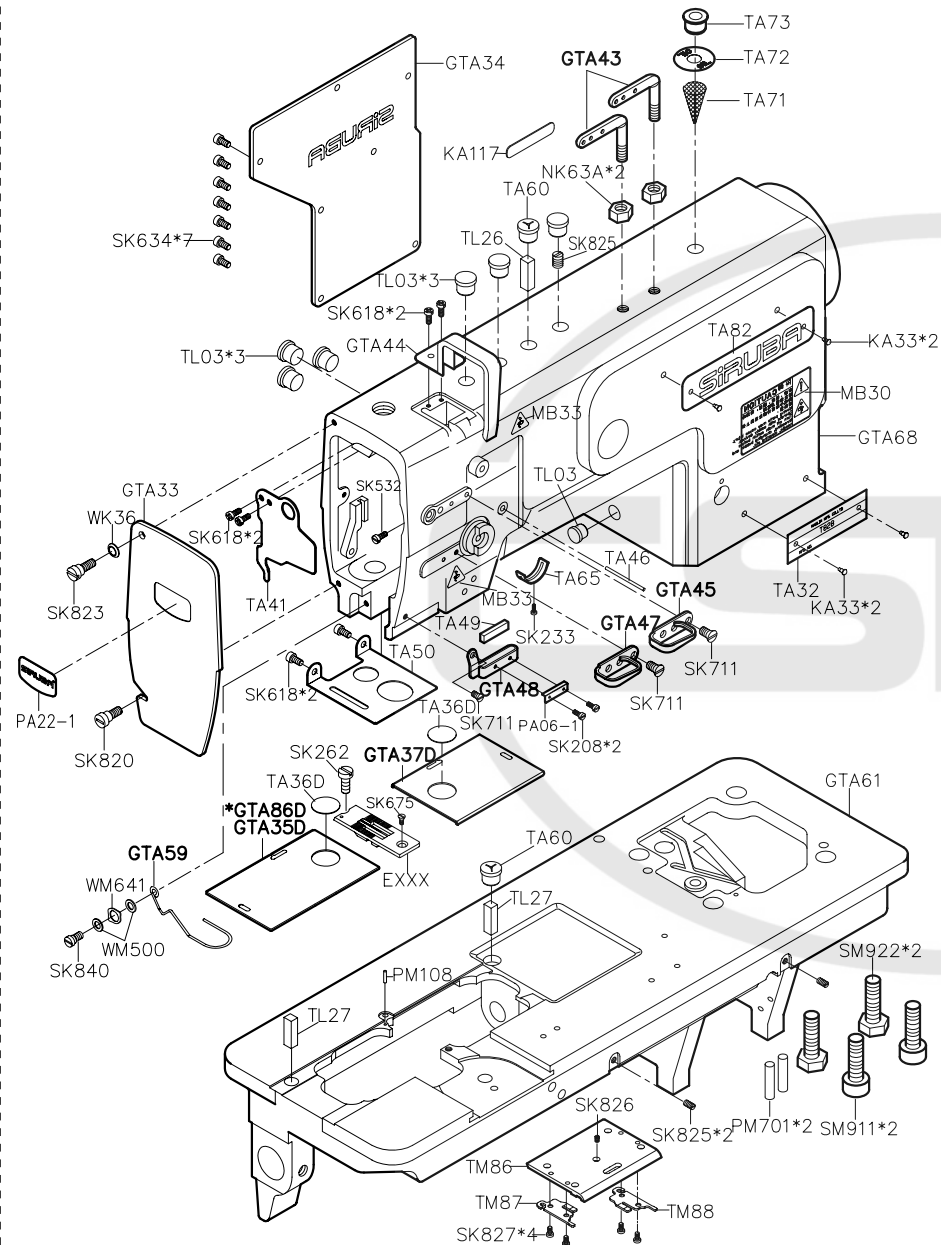
4

									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鑷	押 具	旋 梭	梭 子	針 號
T828-48-032L/C	C300M-A2	1/8"(3.2)	E794-A	D794	M0032R M0032L	P791A	G170-A (G170+G410)	G307	DPX5#11
T828-48-048L/C	C300M-A2	3/16"(4.8)	E793-A	D793	M0048R M0048L	P790A	G170-A (G170+G410)	G307	DPX5#11
T828-48-064L/C	C300M-A2	1/4"(6.4)	E792-A	D792	M0064R M0064L	P789A	G170-A (G170+G410)	G307	DPX5#11
T828-72-032ML		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#14
T828-72-048ML		3/16"(4.8)	E761	D736/P	M736	P761/S	G165	G310	DPX5#14
T828-72-064ML		1/4"(6.4)	E760	D730/P	M730	P760/S	G165	G310	DPX5#14
T828-72-032HL		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#22
T828-72-048HL		3/16"(4.8)	E761	D736Q	M736	P761/S	G165	G310	DPX5#22
T828-72-064HL		1/4"(6.4)	E760	D730Q	M730	P760/S	G165	G310	DPX5#22
T828-72-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M734	P762/S	G168-A (G168+G411)	G310	DPX5#14
T828-72-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M736	P761/S	G168-A (G168+G411)	G310	DPX5#14
T828-72-064M/C	C300M-A2	1/4"(6.4)	E786-A	D745	M730	P760/S	G168-A (G168+G411)	G310	DPX5#14
T828-72-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788	M734	P762/S	G168-A (G168+G411)	G310	DPX5#22
T828-72-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787	M736	P761/S	G168-A (G168+G411)	G310	DPX5#22
T828-72-064H/C	C300M-A2	1/4"(6.4)	E786-A	D786	M730	P760/S	G168-A (G168+G411)	G310	DPX5#22
T828-75-032M		1/8"(3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#14
T828-75-048M		3/16"(4.8)	E761	D736/P	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#14
T828-75-064M		1/4"(6.4)	E760	D730/P	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#14

									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-75-032H		1/8"(3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-048H		3/16"(4.8)	E761	D736Q	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-064H		1/4"(6.4)	E760	D730Q	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#22
T828-75-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M0048R M0048L	P761/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-064M/C	C300M-A2	1/4"(6.4)	E786-A	D745	M0064R M0064L	P760/S	G168-A1 (G168+G408)	G310	DPX5#14
T828-75-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#22
T828-75-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787	M0048R M0048L	P761/S	G168-A1 (G168+G408)	G310	DPX5#22
T828-75-064H/C	C300M-A2	1/4"(6.4)	E786-A	D786	M0064R M0064L	P760/S	G168-A1 (G168+G408)	G310	DPX5#22

PARTS LIST FOR TA (1) GROUP

PARTS LIST FOR TA (2) GROUP



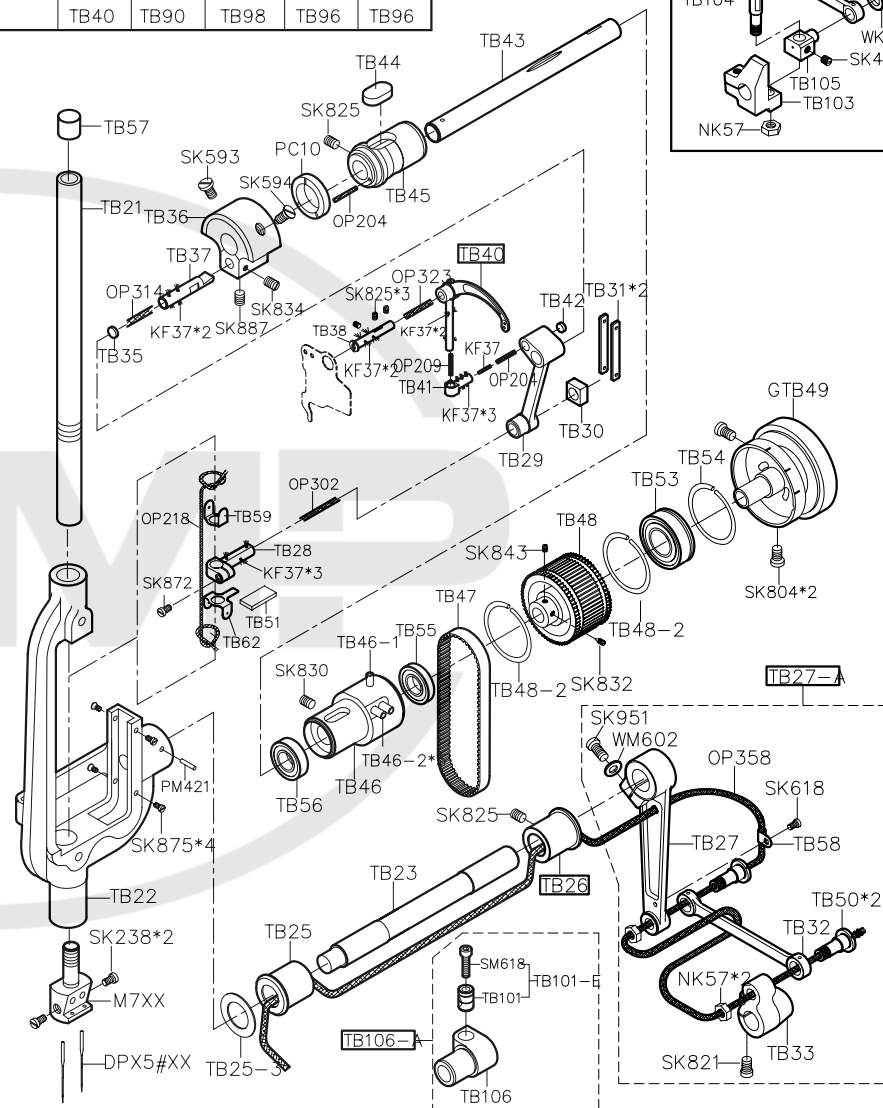
Exploded view diagram of the front suspension assembly, showing the following components and their assembly sequence:

- SK238**: Top plate/bush assembly.
- TA58**, **SK828**, **SK703+2**: Lower control arm assembly.
- TA51**, **TA52**, **EM040**: Bushes and spacers.
- TA42**: Upper control arm.
- TA54**, **TA53**: Bushes and spacers.
- TA62**: Lower control arm.
- SK634**: Lower control arm bush.
- TA63**, **RA37**, **TA66**: Lower control arm assembly.
- TA67**: Lower control arm bush.
- TA64**: Lower control arm assembly.
- TA69**, **TA70**, **TA85**: Lower control arm assembly.
- TA74**, **GLA23**, **TA56**, **TA84**: Upper control arm assembly.
- TA75**, **TA39**, **TA55**: Upper control arm assembly.
- TA76**, **CKG07**, **LA30**, **YA16**, **YA27**, **TA83**: Upper control arm assembly.
- TA77**: Upper control arm assembly.
- RA37**: Upper control arm assembly.
- SK416**, **SK819**: Upper control arm assembly.
- SK233**: Lower control arm assembly.

This exploded view diagram illustrates the assembly of a front suspension system. The components are labeled as follows:

- SK238**: Top plate/bush assembly.
- TA58**, **SK828**, **SK703**: Lower control arm components.
- TA51**, **TA52**, **EM040**: Bushes and spacers for the lower control arm.
- TA42**: Lower control arm bracket.
- TA54**, **TA53**: Spacers/bushes for the lower control arm.
- TA62**: Lower control arm ball joint.
- SK634**: Lower control arm ball joint nut.
- TA63**, **RA37**, **TA66**, **TA67**: Components of the lower control arm assembly.
- TA78**: Lower control arm ball joint.
- TA77**: Lower control arm ball joint.
- TA76**: Lower control arm ball joint.
- TA75**, **TA39**, **TA55**: Spacers/bushes for the lower control arm.
- TA74**, **GLA23**, **TA56**, **TA84**: Components of the lower control arm assembly.
- LA30**, **TA92**, **TA91**, **TA8**: Components of the lower control arm assembly.
- SK416**: Lower control arm ball joint.
- SK819**: Lower control arm ball joint.
- TA69**: Lower control arm ball joint.
- TA65**: Lower control arm ball joint.
- SK233**: Lower control arm ball joint.
- TA70**, **TA85**: Components of the lower control arm assembly.
- RA37**: Lower control arm ball joint.
- TA64**: Lower control arm ball joint.
- SK416**: Lower control arm ball joint.
- SK819**: Lower control arm ball joint.
- TA69**: Lower control arm ball joint.
- TA65**: Lower control arm ball joint.
- SK233**: Lower control arm ball joint.
- TA70**, **TA85**: Components of the lower control arm assembly.

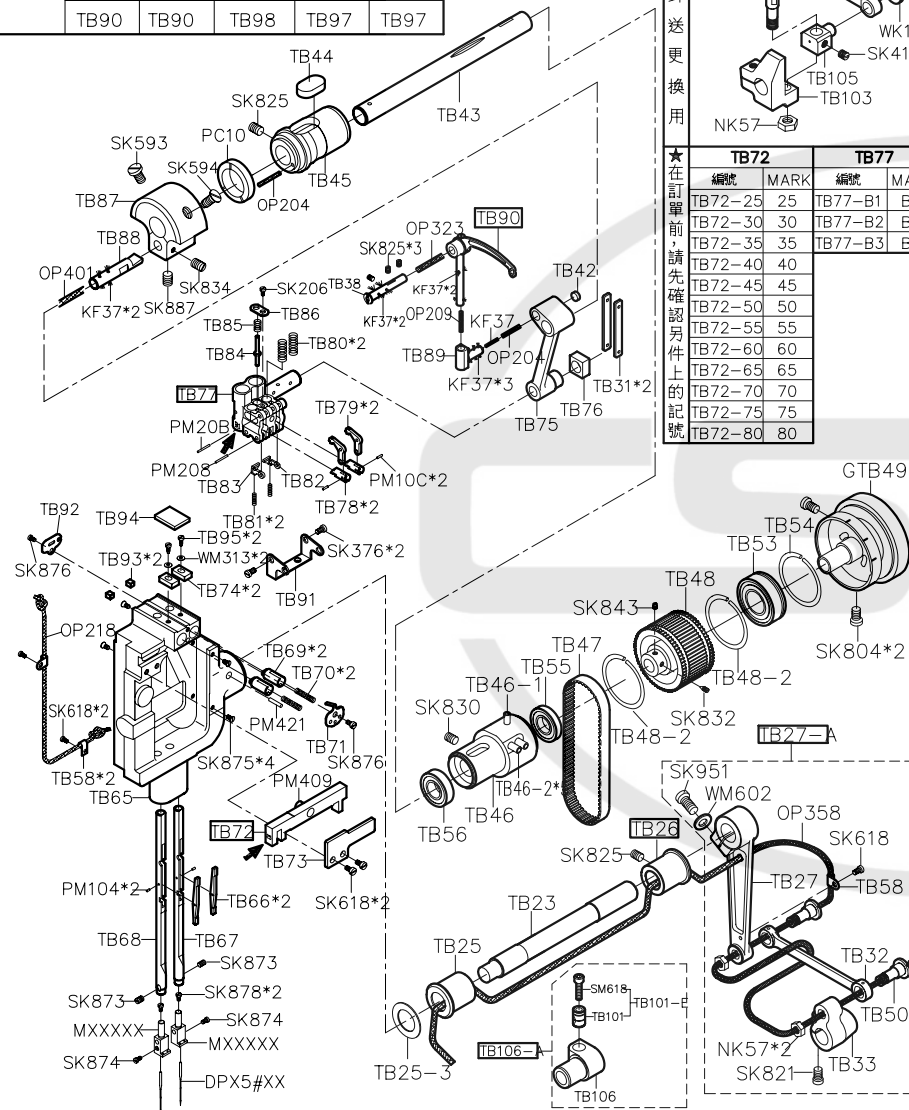
MODEL	T828-42		T828-47	T828-72	
	M	H	L	M	H
PARTS NO.	TB26	TB26	TB106-A	TB26	TB26
	TB27-A	TB27-A		TB27-A	TB27-
	TB40	TB90	TB98	TB96	TB96



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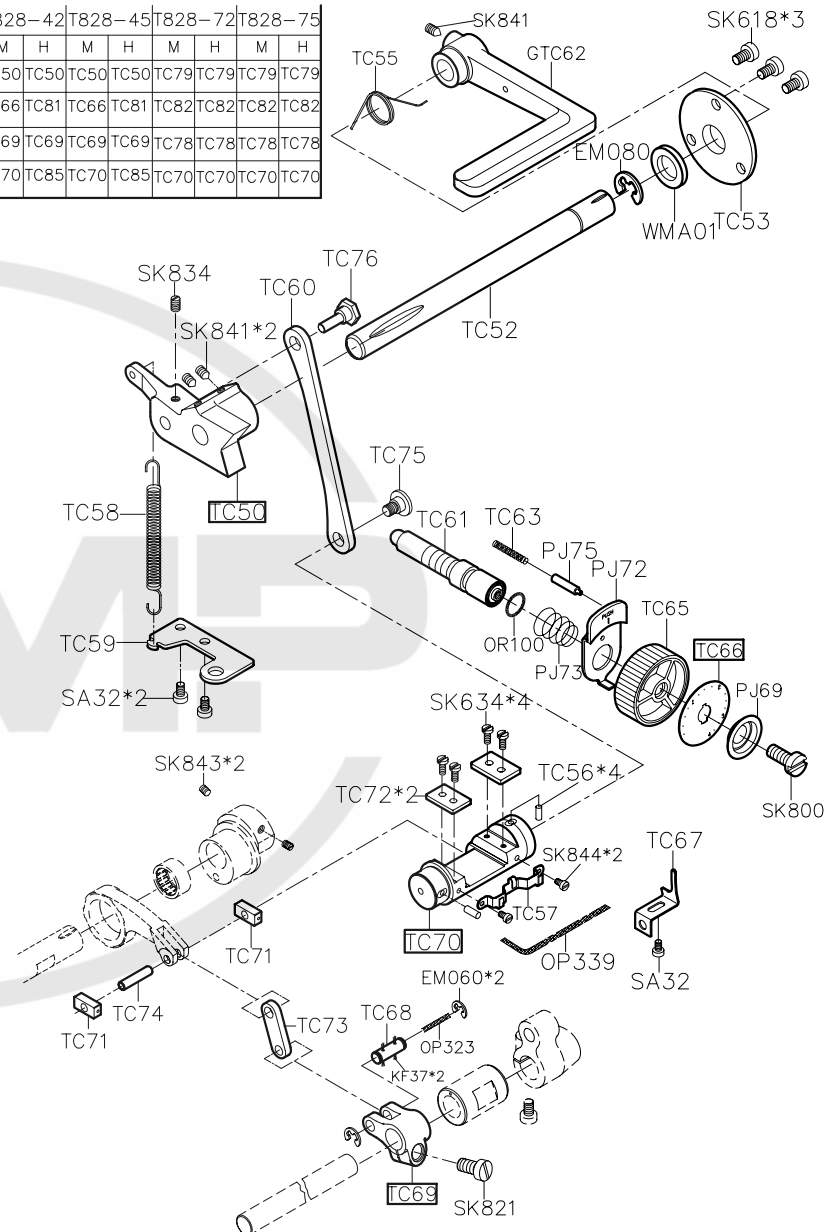
PARTS LIST FOR TB (2) GROUP

MODEL	T828-45		T828-48	T828-75	
	M	H	L	M	H
PARTS NO.	TB26	TB26	TB106-A	TB26	TB26
	TB27-A	TB27-A		TB27-A	TB27-A
	TB90	TB90	TB98	TB97	TB97



PARTS LIST FOR TC GROUP

MODEL	T828-42		T828-45		T828-72		T828-77	
	M	H	M	H	M	H	M	H
PARTS NO	TC50	TC50	TC50	TC50	TC79	TC79	TC79	TC79
	TC66	TC81	TC66	TC81	TC82	TC82	TC82	TC82
	TC69	TC69	TC69	TC69	TC78	TC78	TC78	TC78
	TC70	TC85	TC70	TC85	TC70	TC70	TC70	TC70



[illegible]

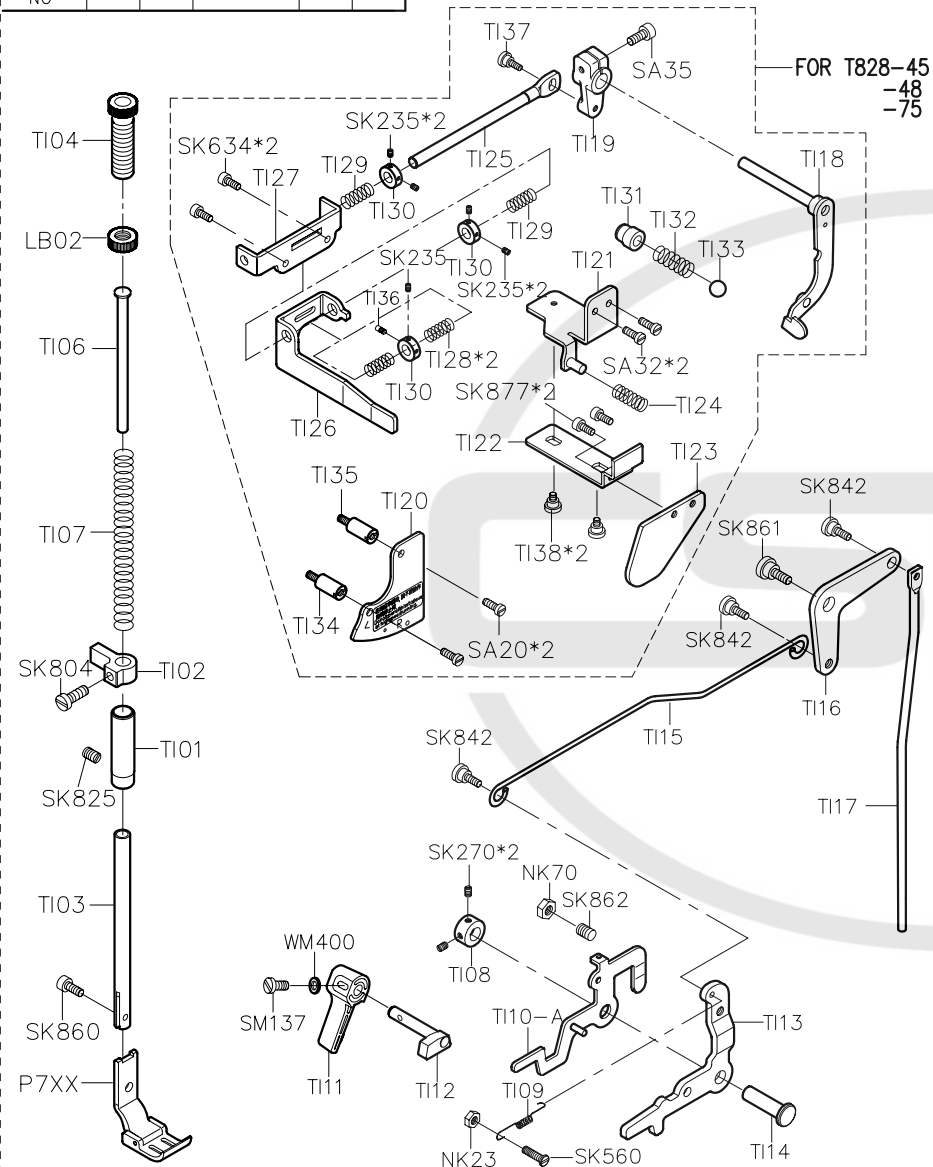
PARTS LIST FOR TD GROUP

PARTS LIST FOR TE GROUP

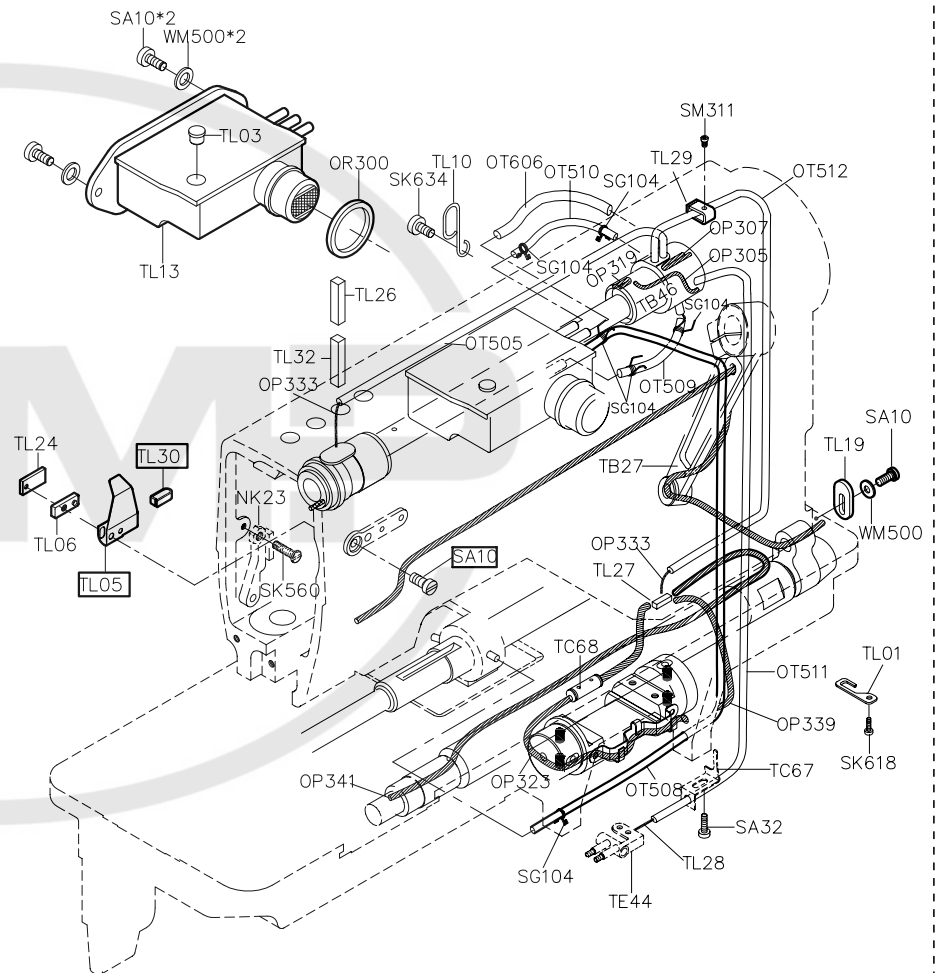
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PARTS LIST FOR TE GROUP

PARTS LIST FOR TL GROUP

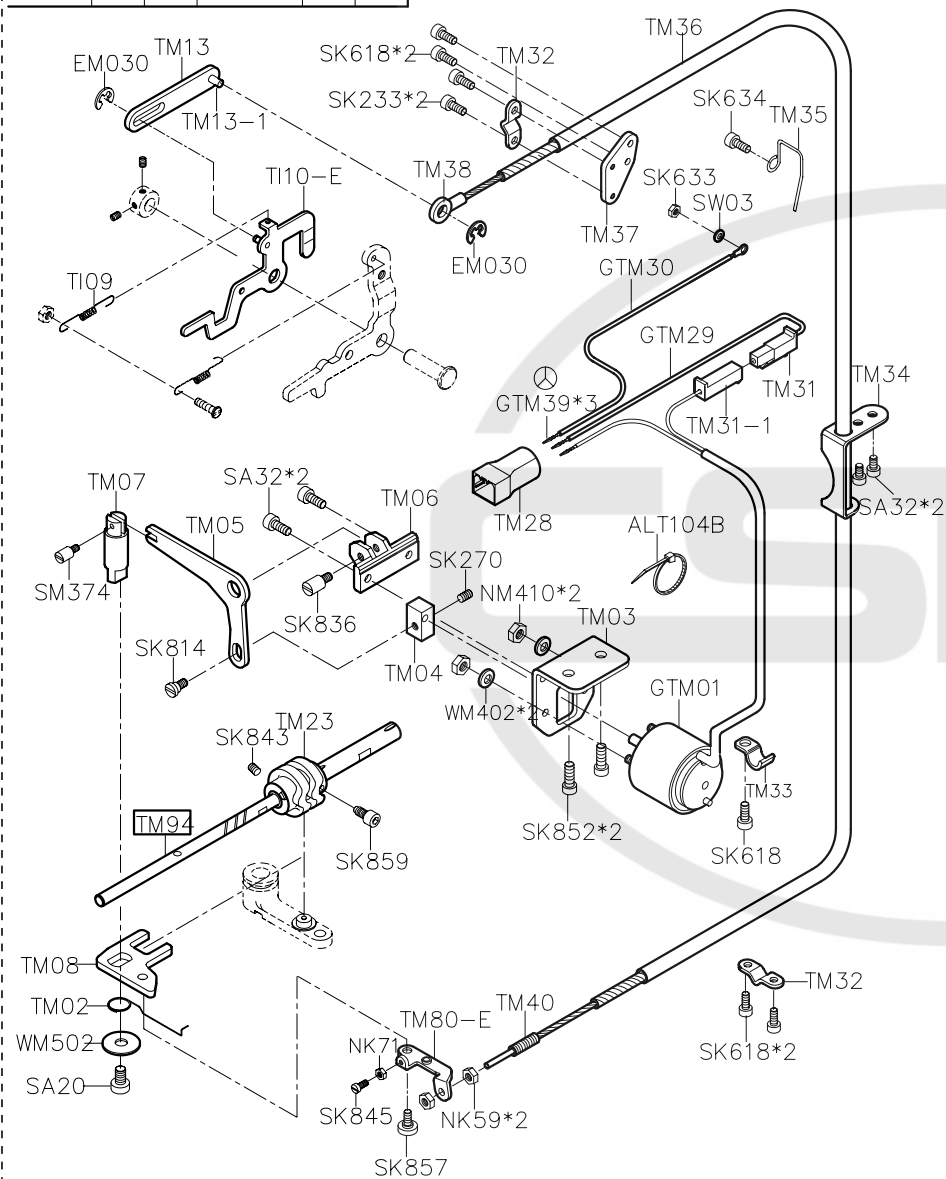


MODEL	T828-42/72		T828-45/75	
	M	H	M	H
PARTS NO	SA10	SA10	SA12	SA12
			TL30	TL30
	TL05	TL05	TL31	TL31

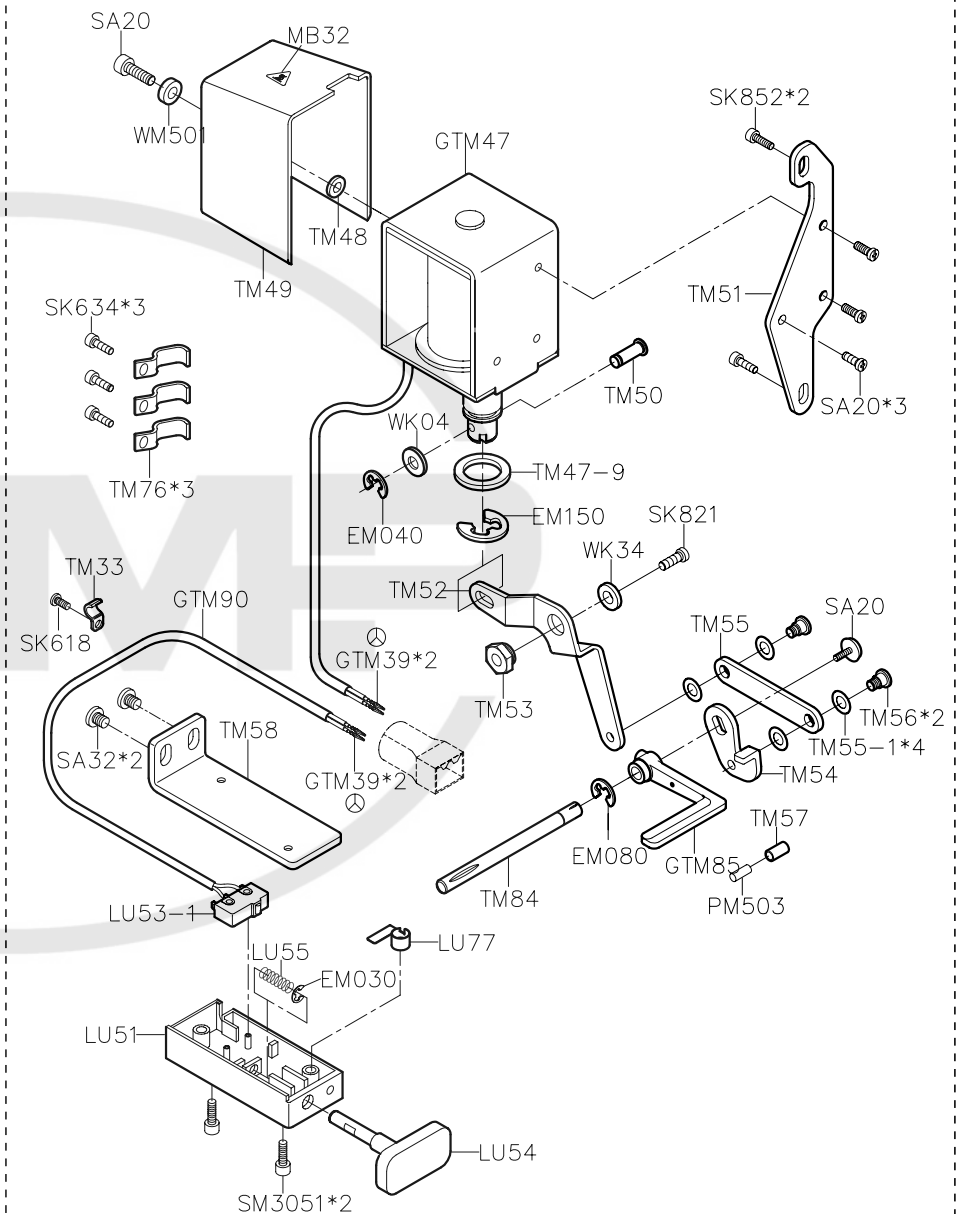


PARTS LIST FOR TM (3) GROUP

MODEL	T828-42/45		T828-47/48	T828-72/75	
	M	H	L	M	H
PARTS NO	TM94	TM94	TM97	TM94	TM94



PARTS LIST FOR TM (4) GROUP



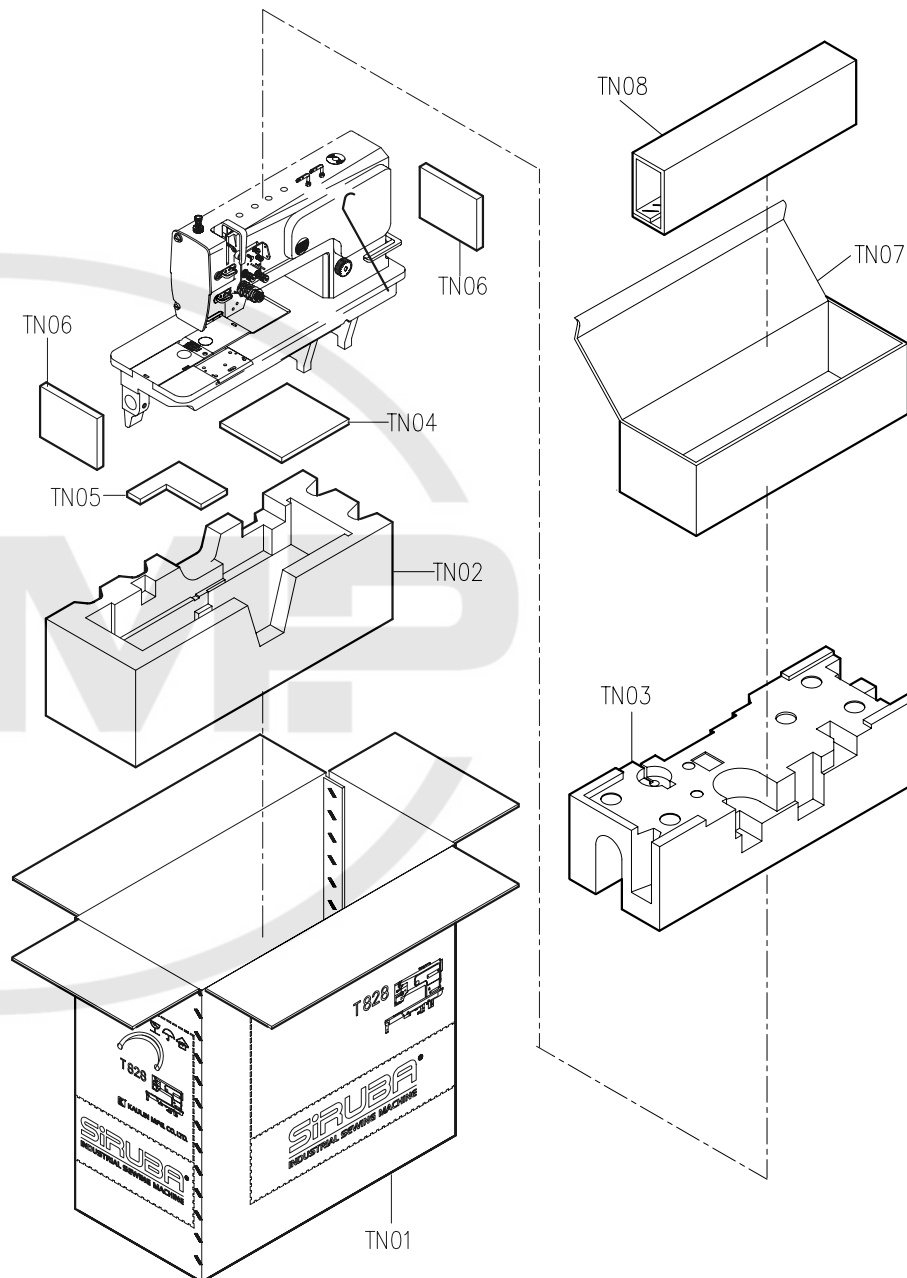
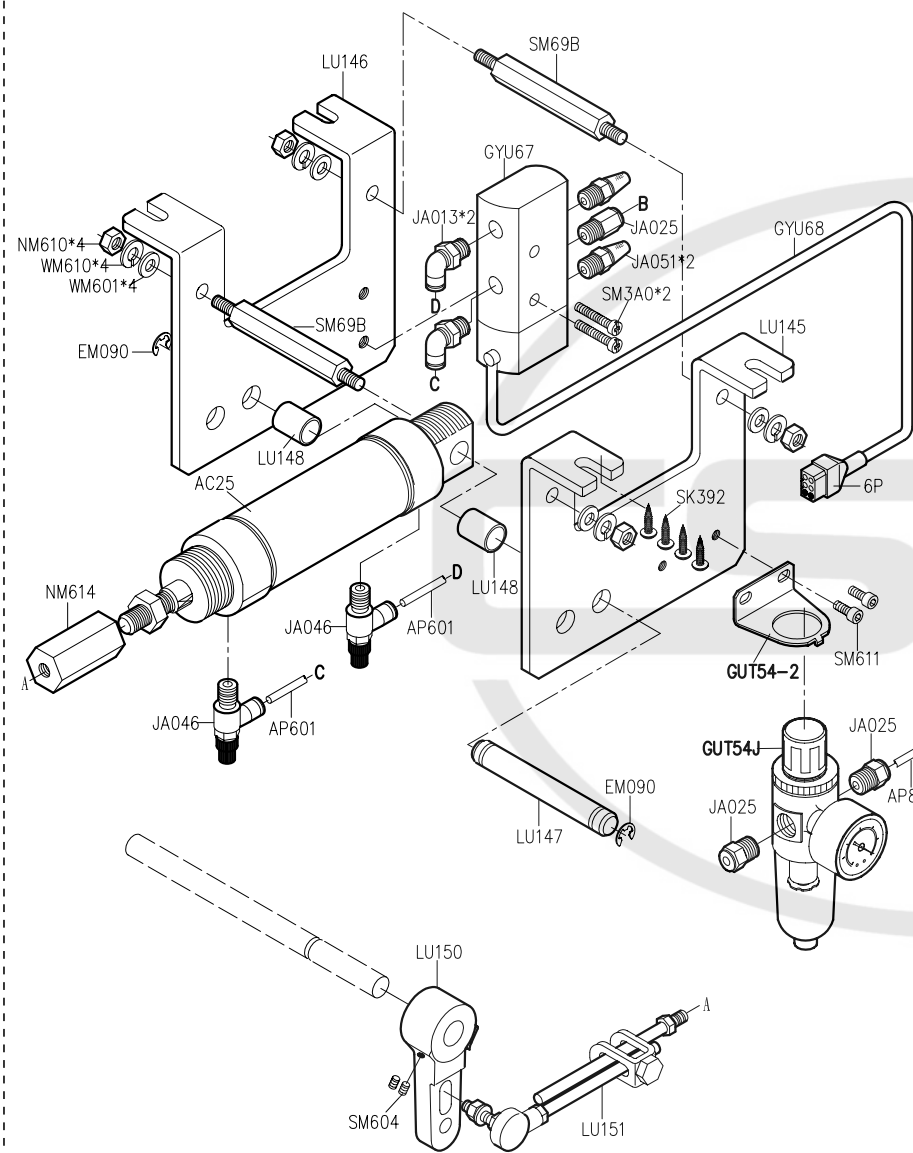


PARTS LIST FOR TM (6) GROUP

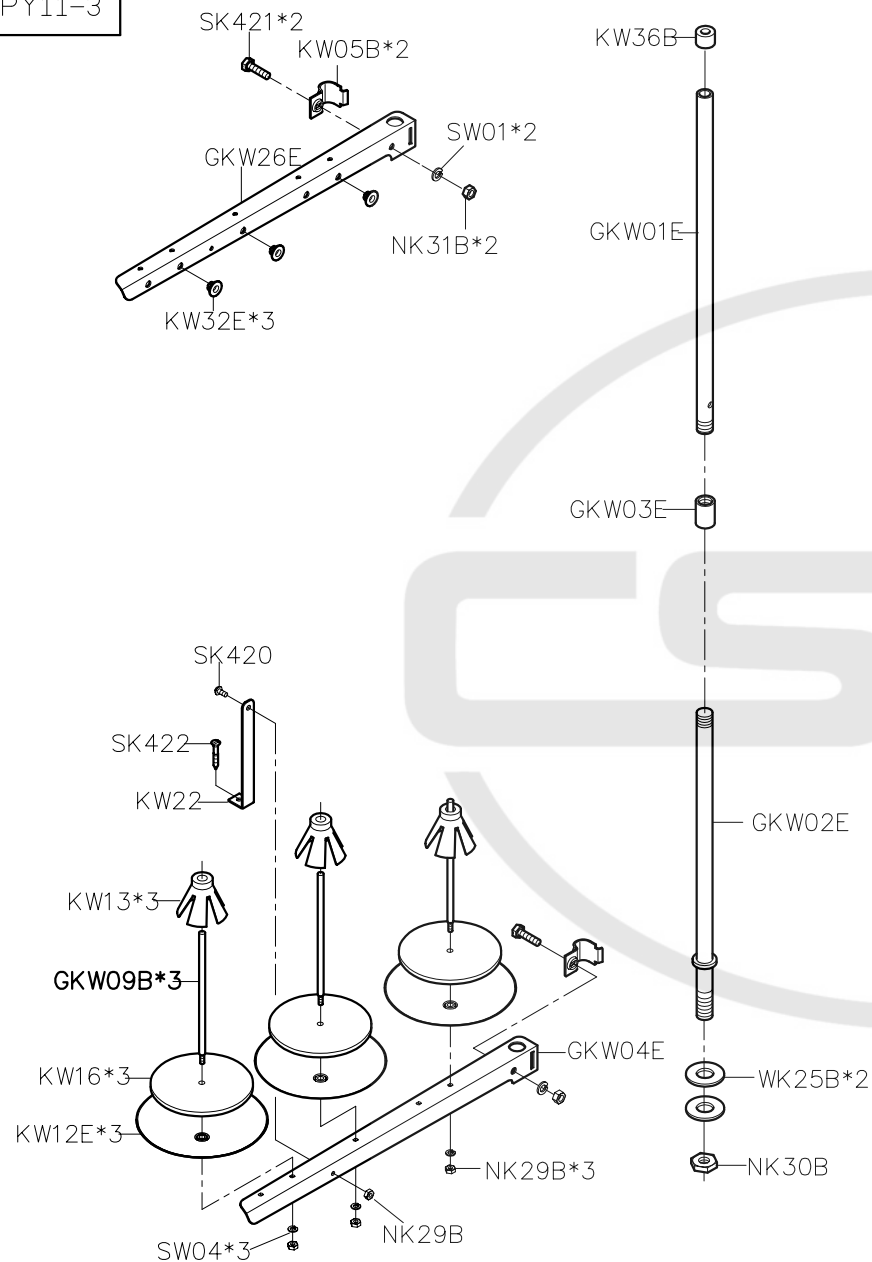
PARTS LIST FOR TM (7) GROUP

PARTS LIST FOR TN GROUP

GYU67-A1

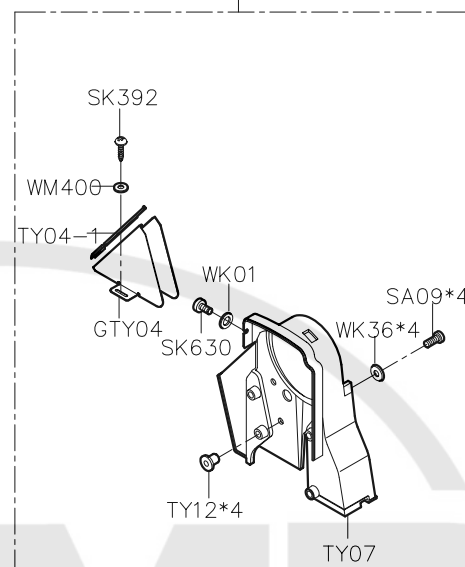


PY11-3

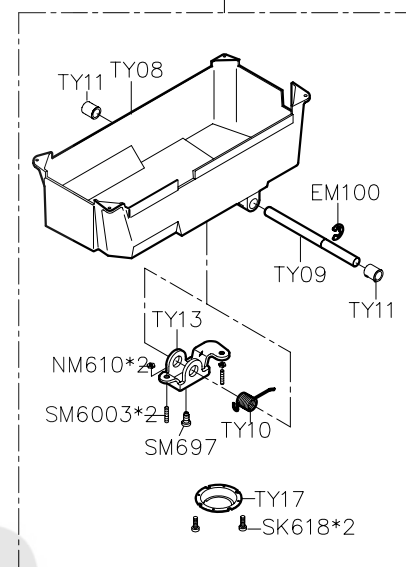


PARTS LIST FOR THREAD STAND GROUP

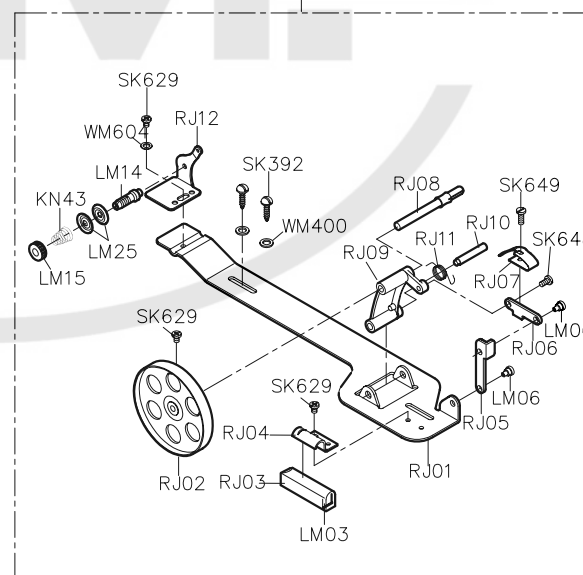
GTY07-A 手輪護蓋



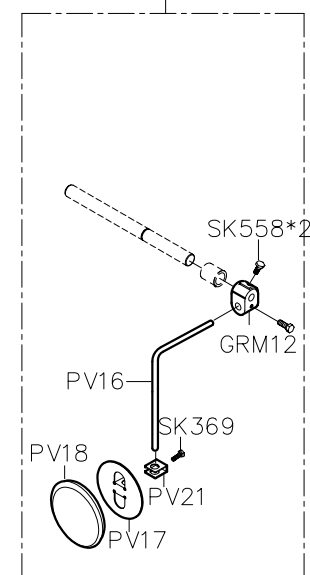
GTY08-A 油盤



RJ01-A 繞線器



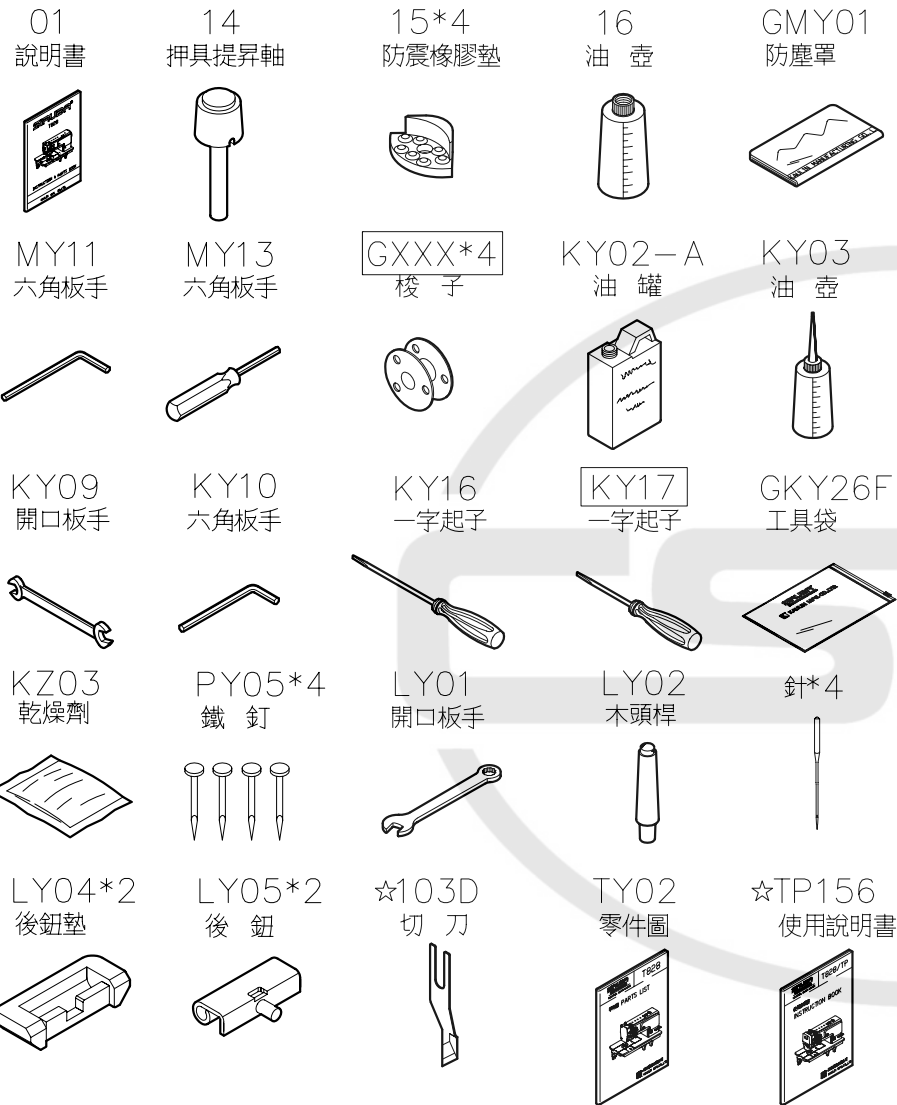
GPV16-A 腳弓



PARTS LIST FOR TY (1) GROUP

PARTS LIST FOR TY (2) GROUP

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FOR T828 ☆TP 開袋機用

MODEL	T828-42		T828-45		T828-47	T828-48	T828-72		T828-75	
	M	H	M	H	L	L	M	H	M	H
PARTS NO	G307	G307	G307	G307	G307	G307	G310	G310	G310	G310
	KY17	KY17	KY14	KY14	KY17	KY14	KY17	KY17	KY14	KY14
	DPX5#14	DPX5#22	DPX5#14	DPX5#22	DPX5#11	DPX5#11	DPX5#14	DPX5#22	DPX5#14	DPX5#22



T828

高林股份有限公司 KAULIN MFG. CO., LTD.



The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

TY02. AUG. 2007