

SIRUBA®

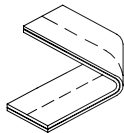
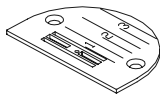
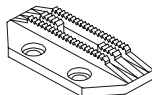
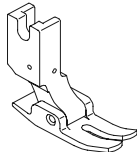
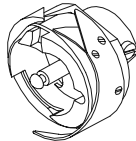
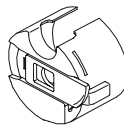
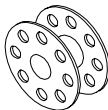
銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

L818F

零件圖 PARTS LIST



高林股份有限公司
KAULIN MFG. CO., LTD.

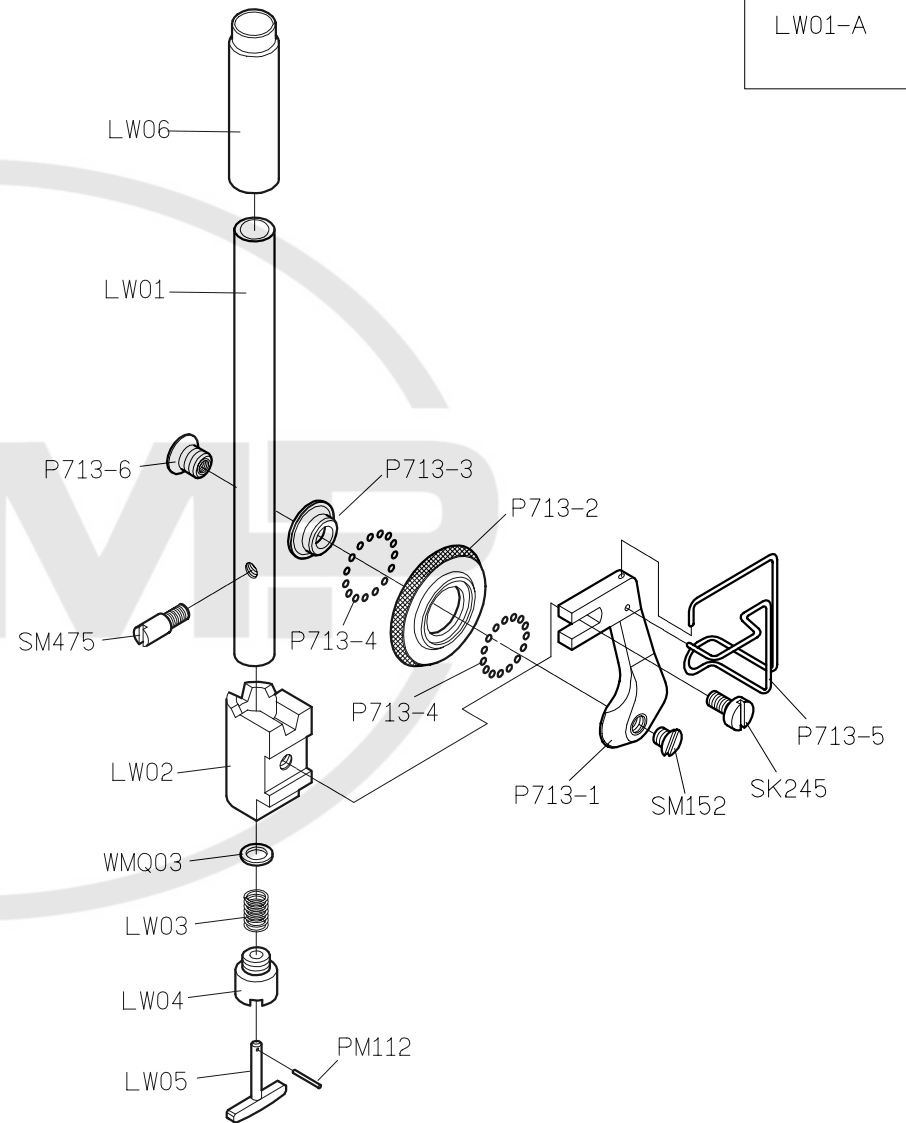
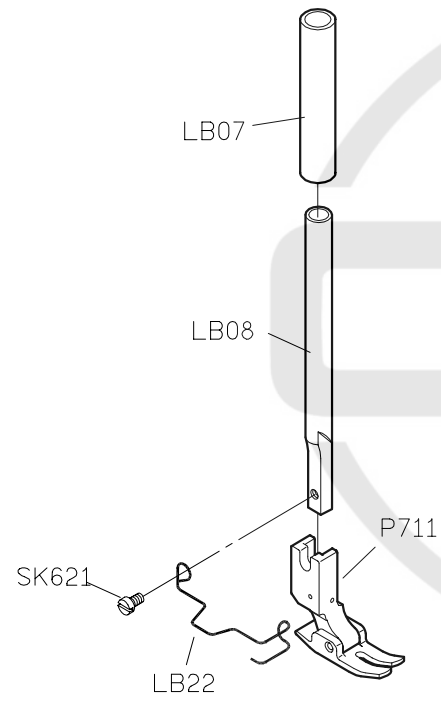
								
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE
機 型	規 格	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號
L818F-L1	薄布料	E701	D701	P721	G111	G201	G303	DA*1#9
L818F-M1	薄至中厚布料	E704	D701	P701	G111	G201	G301	DB*1#11
L818F-HM1								
L818F-M1A								
L818F-M1C								
L818F-HM1A								
L818F-H1	中厚至厚布料	E711	D711	P711	G112J	G201	G301	DB*1#21
L818F-H1A		E711D	D711D	P711D				
L818F-H1C								

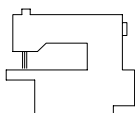
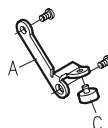
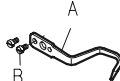
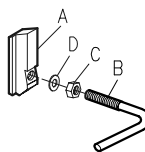
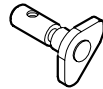
規格件表 CONVERSION CHART

H1

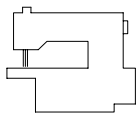
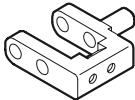
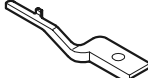
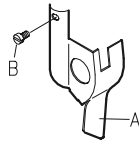
H1R

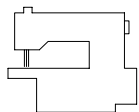
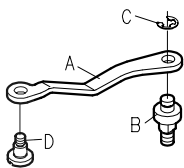
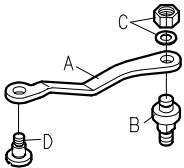
LW01-A



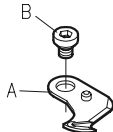
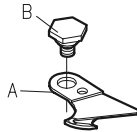
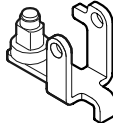
												
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB	
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕	
L818F /L1	薄布料	LA231	LA22	LA227	—	—		A	LB06	—	LB212	LC23G
H222 /L						A	LA17	A	LB06			LC801
						B	SK613	B	SK241			
L818F /M1	薄布料 ~ 中厚料	LA31	LA22	LA27	A	LA617	—	A	LB06	—	LB212	LC623G
H222 /M			—		B	SK690		B	SK241			LC823
					C	LU38		A	LB06			
					B	SK690		B	SK241			
					C	LU38						
L818F /H1	中厚料 ~ 厚布料	LA131	LA122	LA27	A	LA600	—	LB104	A	LB100	LB212	LC600G
H222 /H					B	SK690			B	LB106		LC800
					C	LU38			C	NK23		
					A	LA600			D	WK09		
					B	SK690			A	LB100		
					C	LU38			B	LB106		
									C	NK23		
									D	WK09		

型別件對照表 MODEL COMPARE LIST-3

															
MODEL	SUB-CLASS	REGULATOR	CONNECTING ROD SENT	FIXED PIN	HOOK FIXER	COVER		THRAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE				
機 型	規 格	調整銷	連桿座	固定銷	旋梭定位板	護蓋		天秤	曲軸	襯套	導線環片				
L818F /L1	薄布料	LH11	LC12	LC13	LE14	A	LG01	LG13	LG215	LG07	LG09				
H222 /L						B	SK219								
						A	LG01								
						B	SK219								
L818F /HM1	薄布料 ~ 中厚料	LH111	—	—	LE614	A	LG101	—	LG615	LG107	LG109				
L818F /M1		LH11	—	—	—	—	—		—	—	—				
		L818F /M1B	—	LC12	LC13	LE14	A	LG01	LG13	LG15	LG07	LG09			
H222 /M			LH11				B	SK219							
		L818F /H1	LH111	LC612	LC613	LE614	A	LG101					LG13	LG615	LG107
L818F /H1B			—	—	—	—	—	—						—	LG107F
			H222 /H	LH111	LC612	LC613	LE614	A	LG101	LG113	LG615	LG107	LG109		
								B	SK501						

										
MODEL	SUB-CLASS	NEEDLE BAR	SPRING	ECCENTRIC	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD
機 型	規 格	針棒	拉伸彈簧	偏心凸輪	電磁閥座	押板	固定刀	固定片	連桿	連桿
L818F /L1	薄布料	LG04	LC10	LH06	LU26	LU04	LU05	LU28	A LU15 B SK662 C EM050 D SK664	—
L818F /HM1	薄布料 ~ 中厚料	LG104H		LH606					A LU15 B SK662 C EM050 D SK664	—
L818F /M1		LG04	—	LH06	LU26	LU04	LU05	LU28	A LU15 B SK662 C EM050 D SK664	
L818F /M1B		LG04F		—	—	—	—	—	—	
L818F /H1	中厚料 ~ 厚布料	LG104	LC10	LH606	LU626	LU604	LU605	LU628	—	A LU615 B SK677 C NK26/WM402 D SK682
L818F /H1B		LG104F	—	—	—	—	—	—	—	—

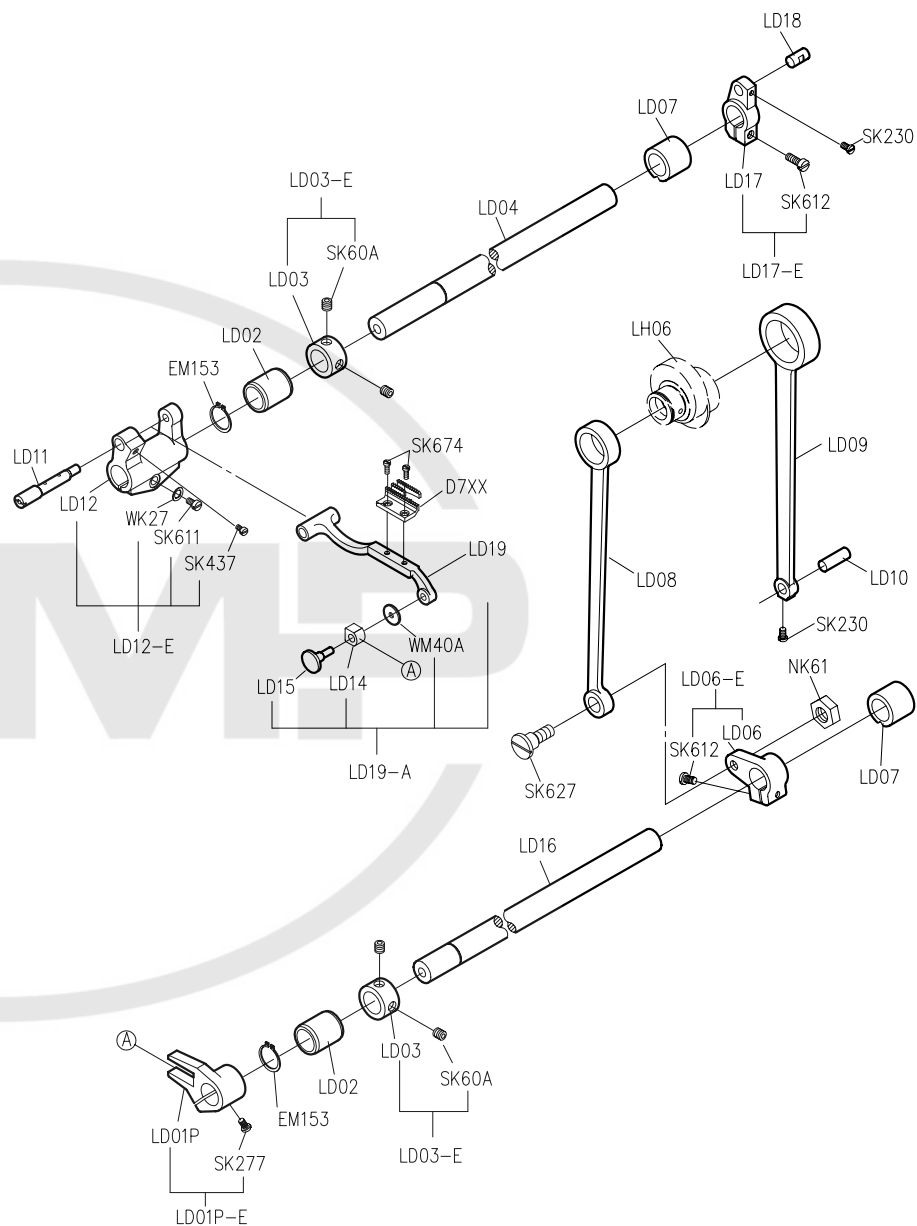
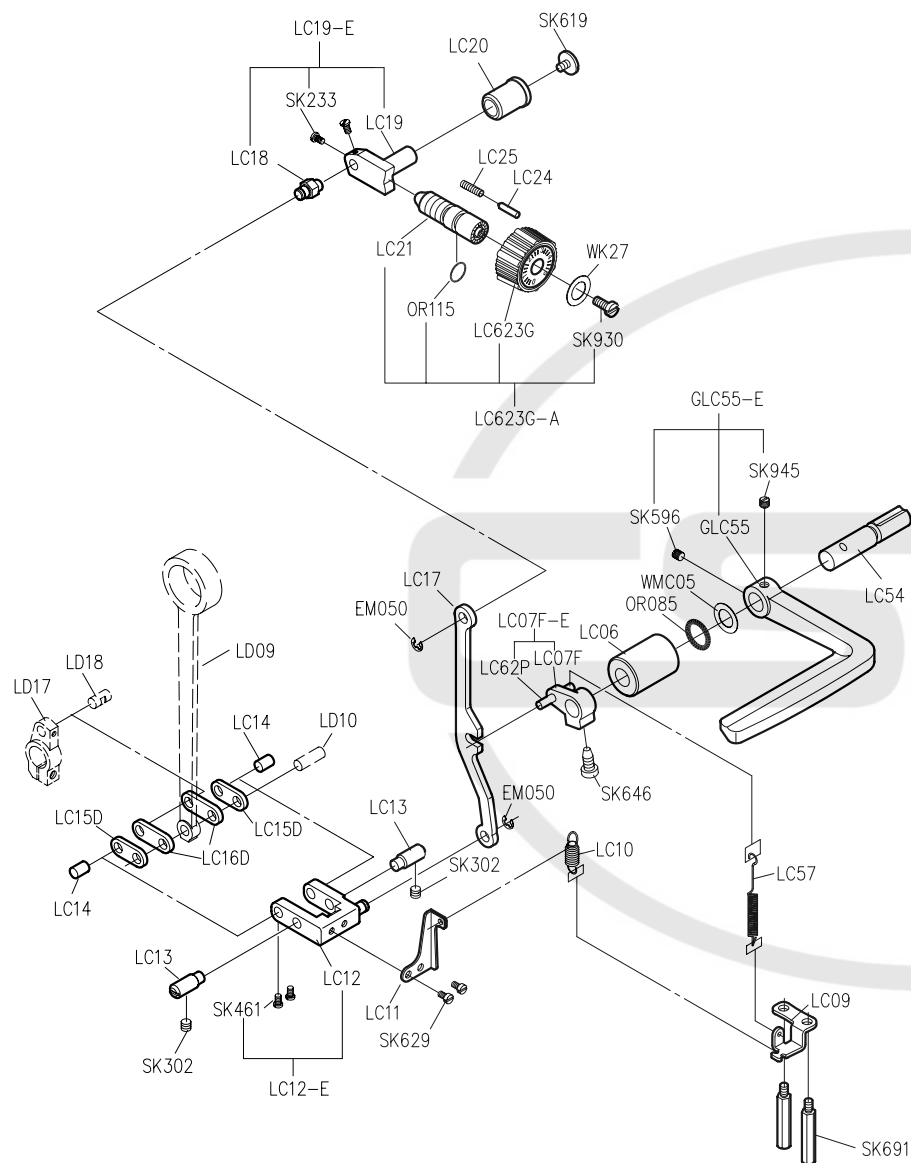
型別件對照表 MODEL COMPARE LIST-4

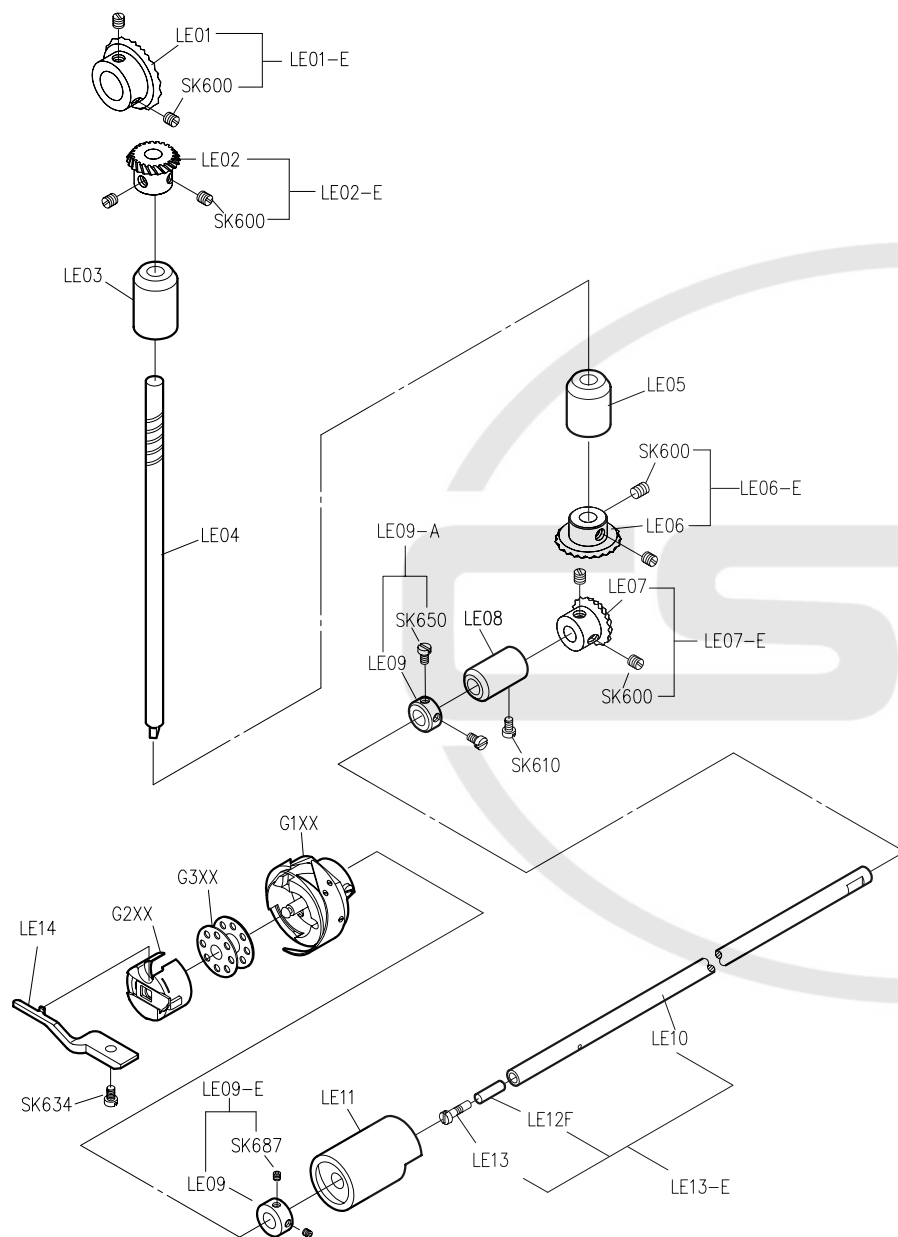
										
MODEL	SUB-CLASS	MOVABLE KNIFE		MOVABLE KNIFE		MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE	MOVABLE KINFE	TRIMMER SOLENOID
機 型	規 格	活動刀		活動刀		活動刀連桿	活動刀連桿	刀座	轉子連桿	切線電磁閥
L818F /L1	薄布料	A	LU02	—		LU01	—	LU03	LU18	LU25
		B	SK660							
L818F /HM1	薄布料 ~ 中厚料	A	LU02	—		LU01	—	LU03	LU18	LU25
		B	SK660							
L818F /M1		A	LU02							
		B	SK660							
L818F /H1	中厚料 ~ 厚布料	—		A	LU602	LU601		LU603	LU618	LU625
				B	SK683					
L818F /H1B				—		—		—	—	—



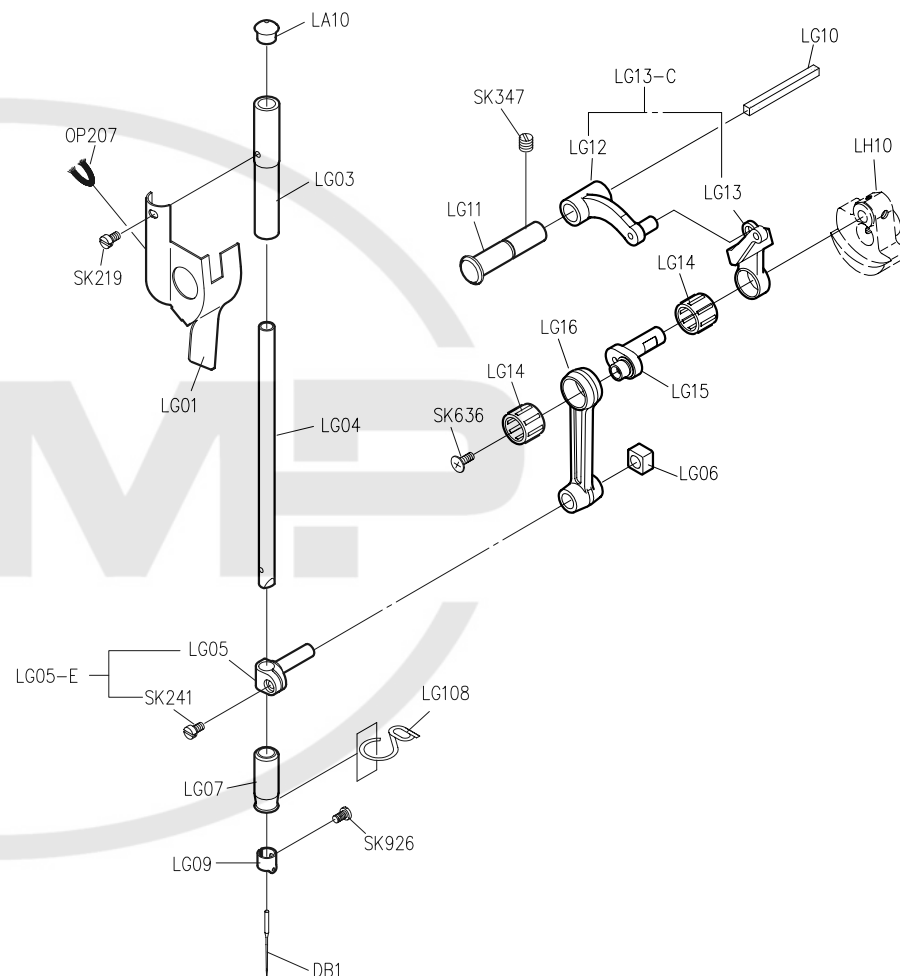
PARTS LIST FOR LC GROUP

PARTS LIST FOR LD GROUP



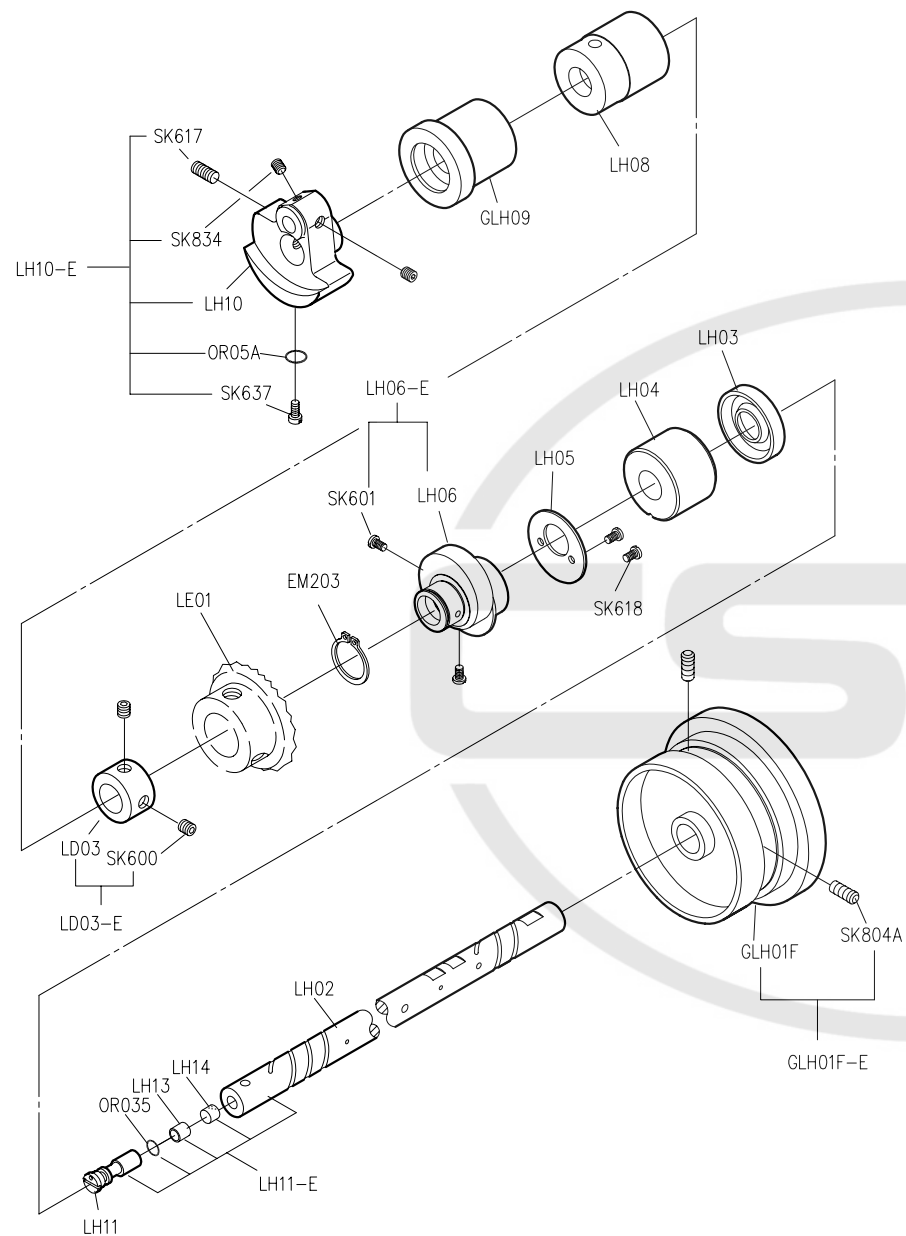


PARTS LIST FOR LE GROUP



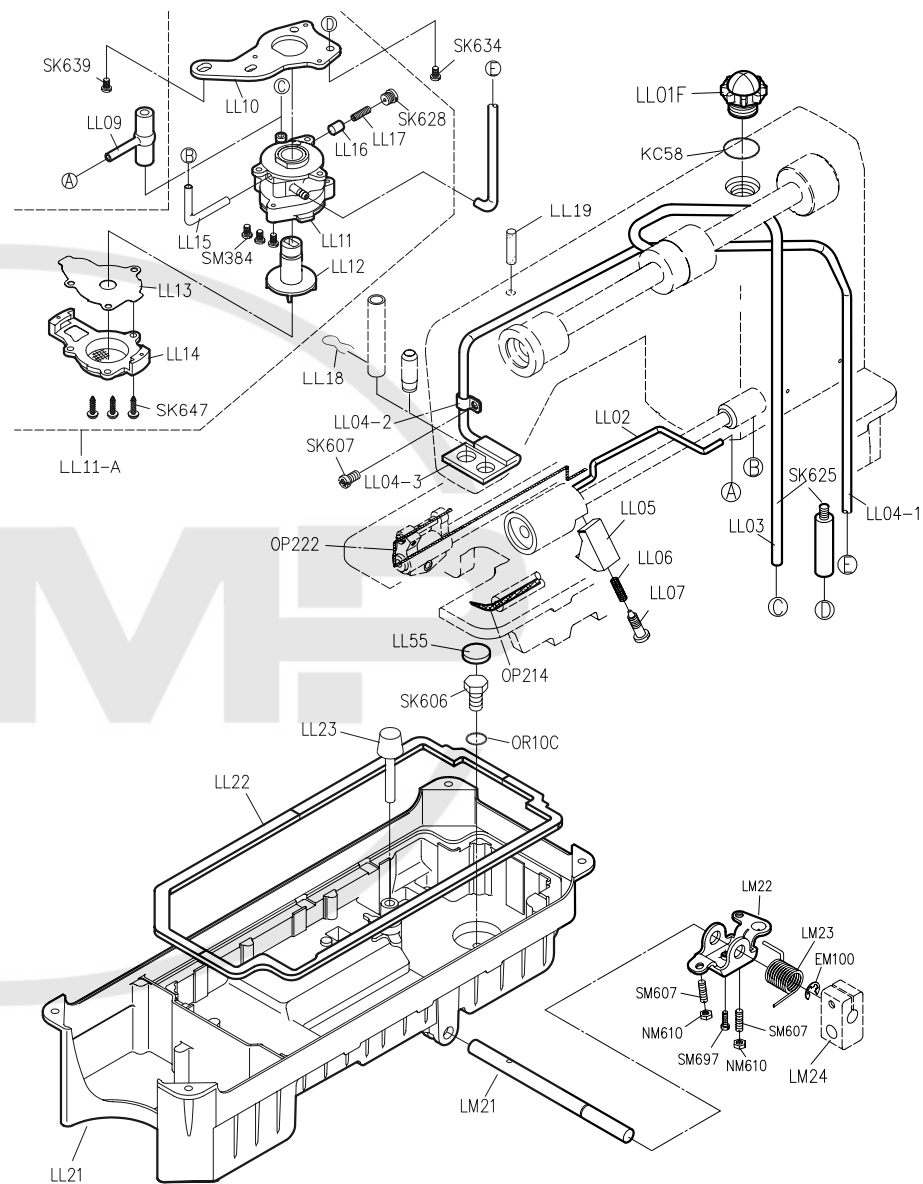
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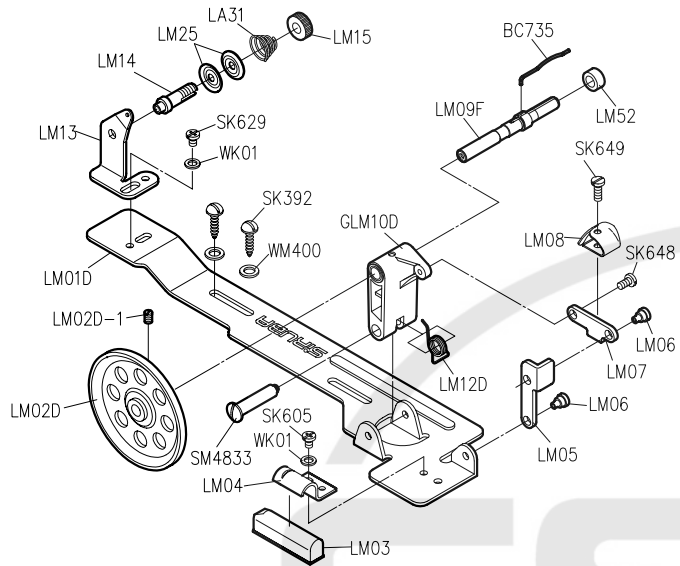
PARTS LIST FOR LH GROUP



PARTS LIST FOR LL GROUP

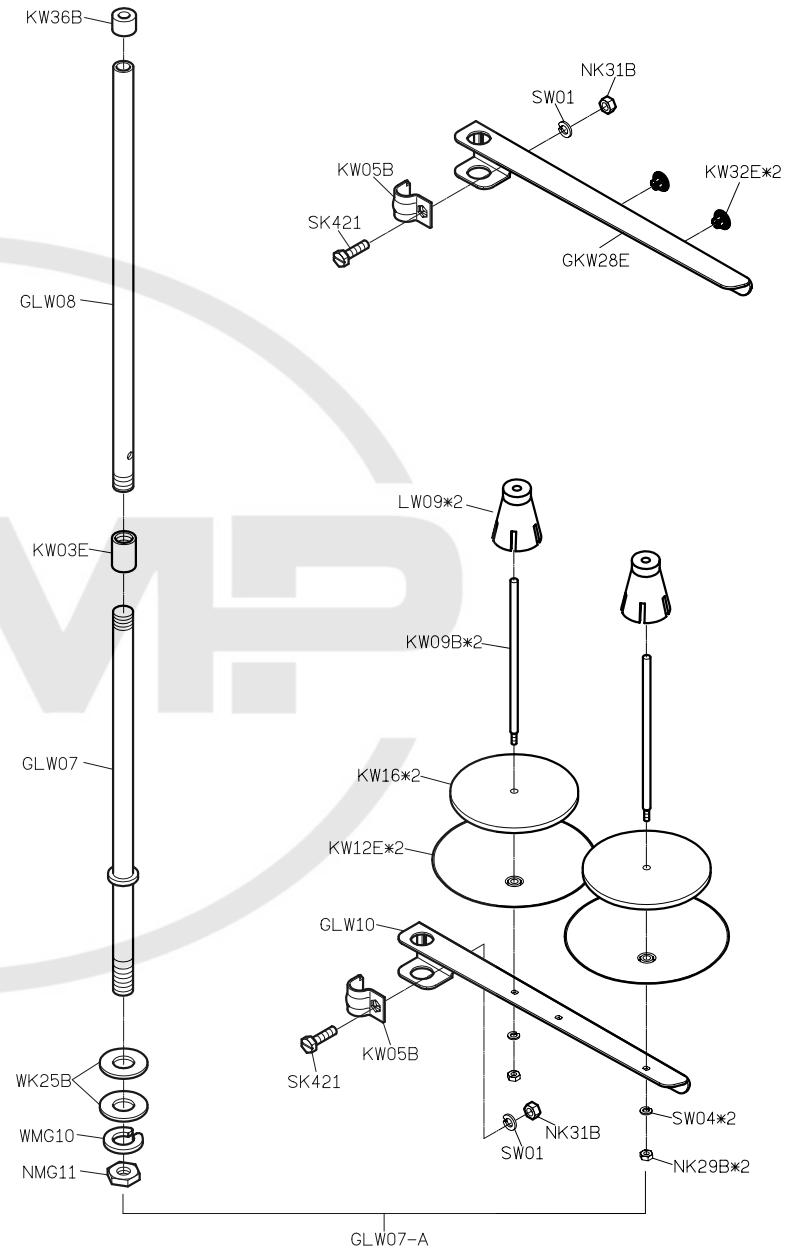
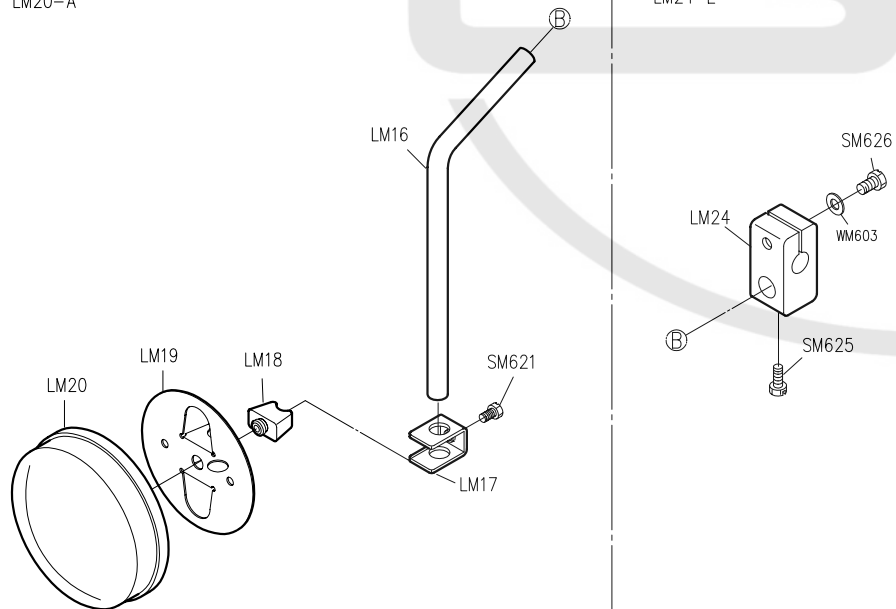
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LM20-A

LM24-E



PARTS LIST FOR LM GROUP

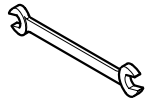
PARTS LIST FOR THREAD STAND GROUP

PARTS LIST FOR LY GROUP

PARTS LIST FOR LZ GROUP

12

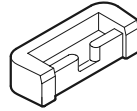
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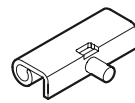
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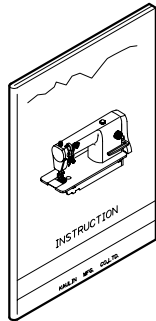
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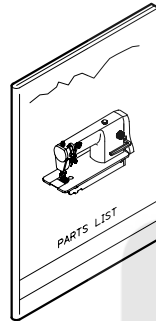
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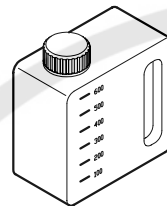
LY08F



LY11



LY21-A



YM103*2



G3XX*2



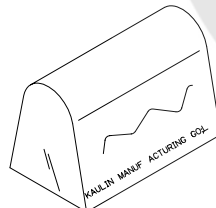
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針*2



GMV01



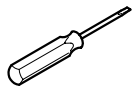
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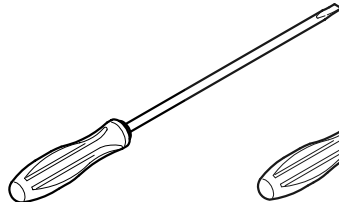
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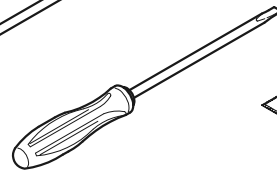
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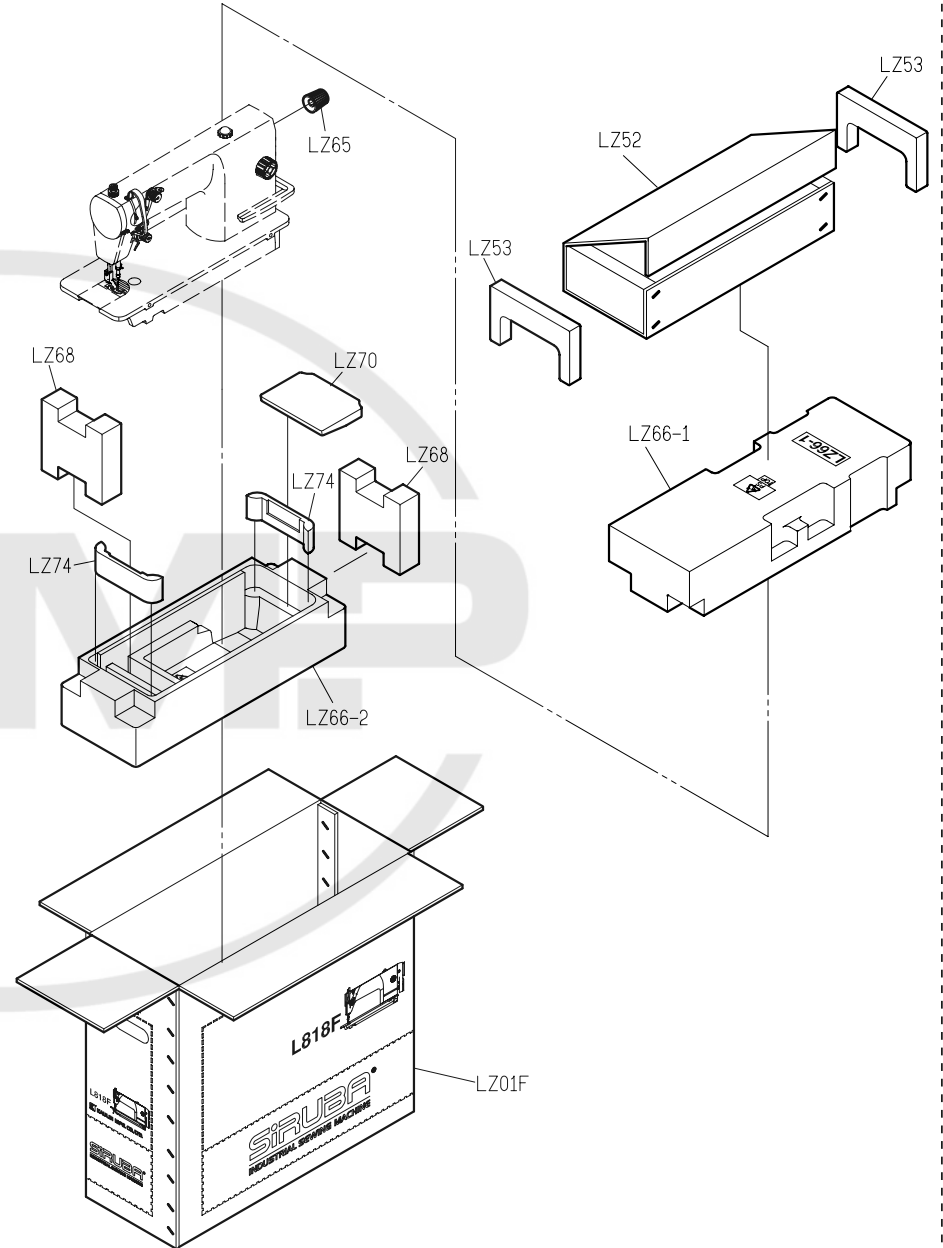
KY16



KY17



GKY26F





L818F

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The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

LY11. NOV. 2006