

# SIRUBA®

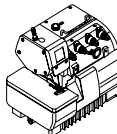
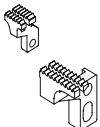
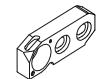
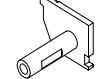
銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

# 700K

## 零件圖 PARTS LIST

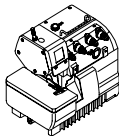
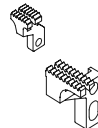


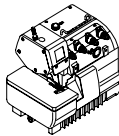
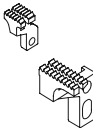
高林股份有限公司  
KAULIN MFG. CO., LTD.

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|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------|
| 機 型<br>MODEL                                                                      | 針板<br>NEEDLE<br>PLATE                                                             | 送 具<br>FEED<br>DOG                                                                |                                                                                   | 送 具<br>FEED<br>DOG                                                                | 押 具<br>PRESSER<br>FOOT                                                            | 勾 針<br>LOOPER                                                                       | 針留<br>NEEDLE<br>CLAMP                                                               | 束 子<br>COLLER                                                                       | 衝 程<br>CRANK                                                                        | 衝 程<br>CRANK                                                                        | 大 心<br>Crankshaft                                                                   | 勾針連桿座<br>Upper Looper<br>Holder                                                     | 過線器<br>Bracket                                                                      | 下刀架<br>Lower Knife<br>Holder                                                        | 針 號<br>NEEDLE |
| 737K-504F1-04                                                                     | E206                                                                              | D201                                                                              | D207                                                                              | H201                                                                              | P201-4A                                                                           | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 737K-504M1-15                                                                     | E207                                                                              | D201                                                                              | D209                                                                              | H201                                                                              | P211-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 737K-504M1-15VT                                                                   | E207                                                                              | D201                                                                              | D209                                                                              | H201                                                                              | P211-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 737K-504M2-04                                                                     | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04CT                                                                   | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04EC                                                                   | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04LFC-2                                                                | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P215-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04LFC-2/EC                                                             | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P215-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04TR                                                                   | E231                                                                              | D210                                                                              | D214                                                                              | H204                                                                              | P215-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04TR/EC                                                                | E231                                                                              | D210                                                                              | D214                                                                              | H204                                                                              | P215-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04VT                                                                   | E222                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M2-04WR/LF-B                                                              | E231                                                                              |                                                                                   |                                                                                   |                                                                                   |                                                                                   | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M3-04                                                                     | E220                                                                              | D210                                                                              | D209                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M3-05                                                                     | E221                                                                              | D210                                                                              | D209                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M3-05CT                                                                   | E221                                                                              | D210                                                                              | D209                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M3-05PZ                                                                   | E221                                                                              | D210                                                                              | D209                                                                              | H204                                                                              | P216-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M3-05VT                                                                   | E221                                                                              | D210                                                                              | D209                                                                              | H204                                                                              | P201-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M5-04BK                                                                   | E232                                                                              | D210                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504M5-04BK/VT                                                                | E232                                                                              | D210                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11       |
| 737K-504F1-15                                                                     | E207                                                                              | D201                                                                              | D209                                                                              | H201                                                                              | P203-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 737K-505F1-04                                                                     | E206                                                                              | D201                                                                              | D207                                                                              | H201                                                                              | P203-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 737K-505F1-04VT                                                                   | E206                                                                              | D201                                                                              | D207                                                                              | H201                                                                              | P203-A                                                                            | LP225                                                                               | KG231K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#9        |
| 747K-512M1-25                                                                     | E208                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-5A                                                                           | LP228                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF215-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-512M1-25CT                                                                   | E208                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-5A                                                                           | LP228                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF215-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-512M1-34                                                                     | E236                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P221-A                                                                            | LP226                                                                               | KG243K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#14*2     |
| 747K-514F1-24                                                                     | E212                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-3A                                                                           | LP229                                                                               | KG242K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514H4-24GA                                                                   | E229                                                                              | D202                                                                              | D207                                                                              | H202                                                                              | P204-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514H4-24GA/CT                                                                | E229                                                                              | D202                                                                              | D207                                                                              | H202                                                                              | P204-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514H4-24GA/EC                                                                | E229                                                                              | D202                                                                              | D207                                                                              | H202                                                                              | P204-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514H4-24GA/P                                                                 | E229                                                                              | D202                                                                              | D207                                                                              | H202                                                                              | P204-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24                                                                     | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24CT                                                                   | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24EC                                                                   | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                               | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |

規格件表 CONVERSION CHART-1

# 規格件表 CONVERSION CHART-2

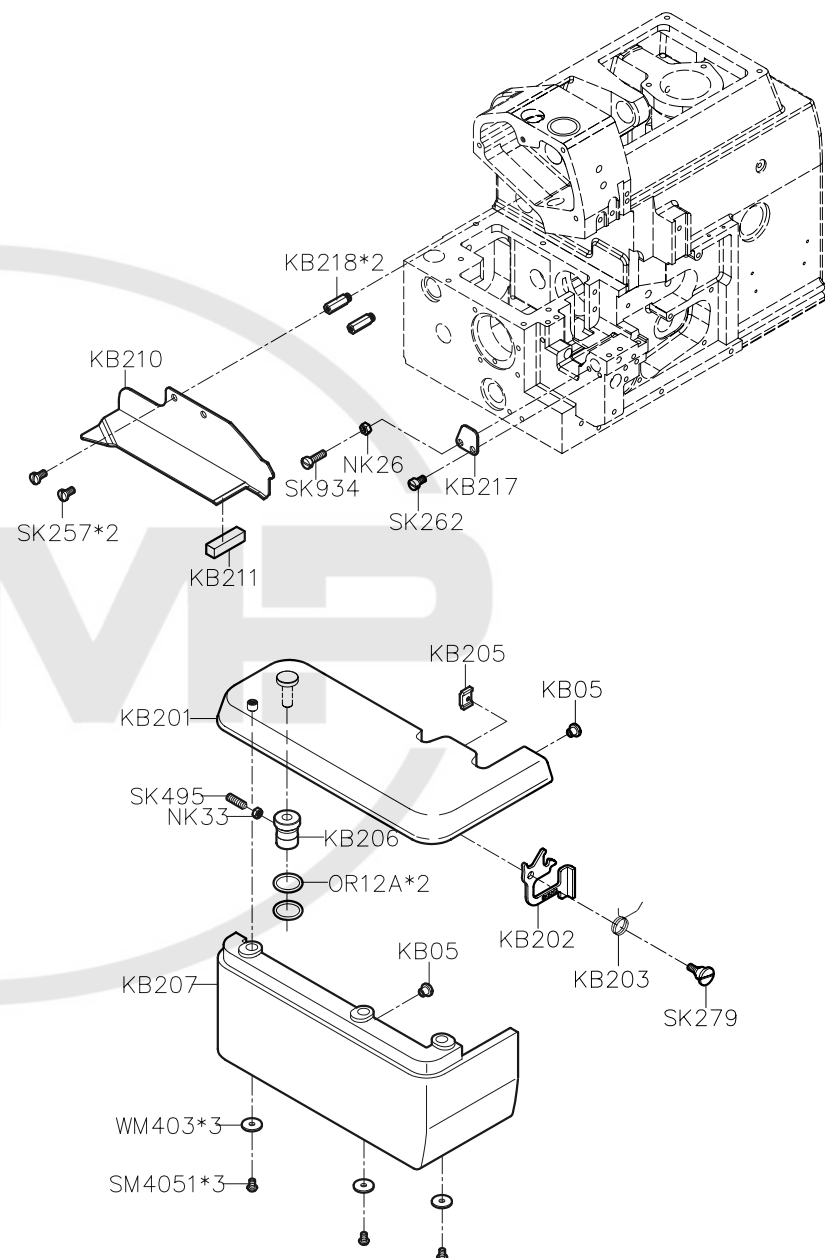
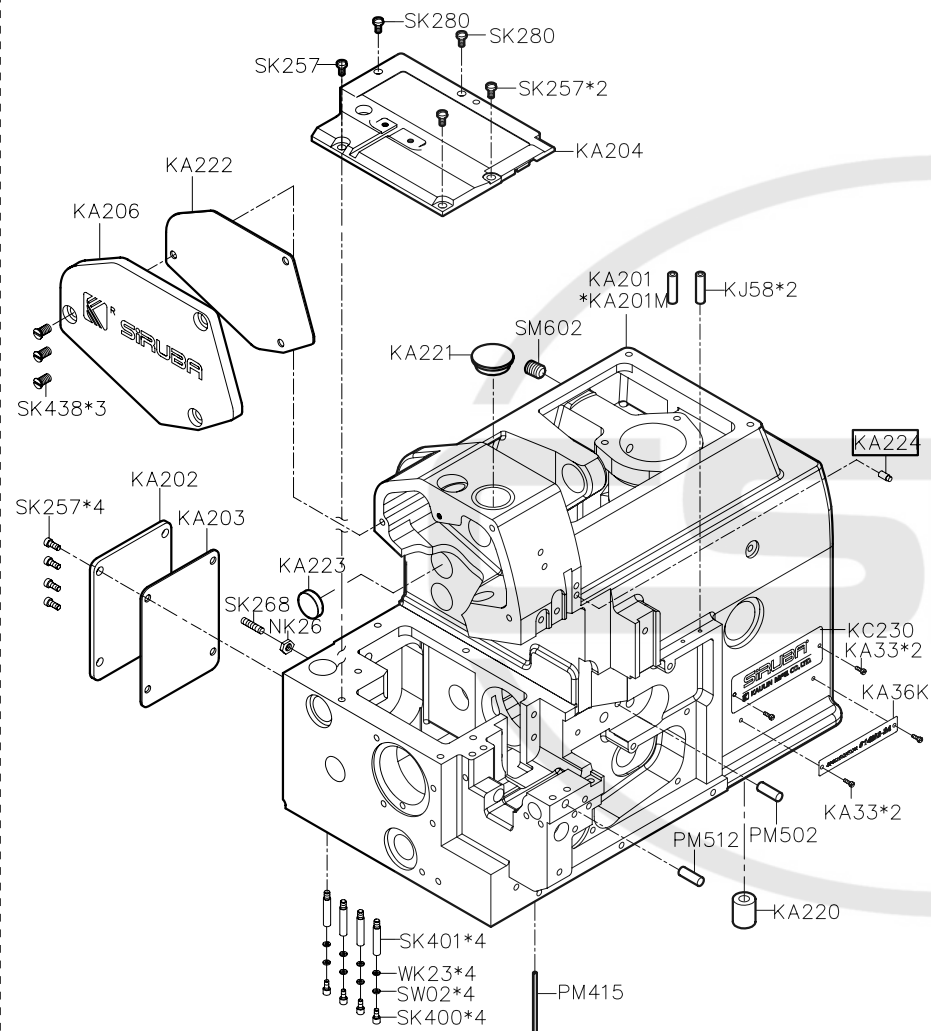
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| 機 型<br>MODEL                                                                      | 針板<br>NEEDLE<br>PLATE                                                             | 送 具<br>FEED<br>DOG                                                                |                                                                                   | 送 具<br>FEED<br>DOG                                                                | 押 具<br>PRESSER<br>FOOT                                                            | 勾 針<br>LOOPER                                                                      | 針留<br>NEEDLE<br>CLAMP                                                               | 束 子<br>COLLER                                                                       | 衝 程<br>CRANK                                                                        | 衝 程<br>CRANK                                                                        | 大 心<br>Crankshaft                                                                   | 勾針連桿座<br>Upper Looper<br>Holder                                                     | 過線器<br>Bracket                                                                      | 下刀架<br>Lower Knife<br>Holder                                                        | 針 號<br>NEEDLE |
| 747K-514M2-24LFC-2                                                                | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P216-A                                                                            | LP225                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24LFC-2/EC                                                             | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P216-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24TG                                                                   | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24TG/EC                                                                | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-24VT                                                                   | E229                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-25                                                                     | E208                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-25CT                                                                   | E208                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M2-25TG                                                                   | E208                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M4-23                                                                     | E209                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-2A                                                                           | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M4-23/CT                                                                  | E209                                                                              | D210                                                                              | D207                                                                              | H204                                                                              | P201-2A                                                                           | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M5-23BK                                                                   | E210                                                                              | D203                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M5-23BK/VT                                                                | E210                                                                              | D203                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR209                                                                               | DC27#11*2     |
| 747K-514M7-23                                                                     | E242                                                                              | D218                                                                              | D217                                                                              | H217                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-23/CT                                                                  | E242                                                                              | D218                                                                              | D217                                                                              | H217                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-24                                                                     | E243                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-24CT                                                                   | E243                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-24TG                                                                   | E243                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25                                                                     | E244                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25/AN                                                                  | E244                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25BK                                                                   | E210                                                                              | D203                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25BK/AN                                                                | E210                                                                              | D203                                                                              | D207                                                                              | H203                                                                              | P202-A                                                                            | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25CT                                                                   | E244                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25TG                                                                   | E244                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M7-25TG/AN                                                                | E244                                                                              | D218                                                                              | D217                                                                              | H213                                                                              | P201-5A                                                                           | LP227                                                                              | KG242K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR209                                                                               | DC27#16*2     |
| 747K-514M8-35                                                                     | E223                                                                              | D212                                                                              | D207                                                                              | H210                                                                              | P214-A                                                                            | LP229                                                                              | KG254K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR211                                                                               | DC27#18*2     |
| 747K-514M8-35CT                                                                   | E223                                                                              | D212                                                                              | D207                                                                              | H210                                                                              | P214-A                                                                            | LP229                                                                              | KG254K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201A                                                                              | KJ228                                                                               | KJ238                                                                               | KR211                                                                               | DC27#18*2     |
| 757K-401M1/TW                                                                     | E237                                                                              |                                                                                   |                                                                                   | H215                                                                              | P215-A                                                                            | LP226                                                                              | KG242K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-401M1/TW/CT                                                                  | E237                                                                              |                                                                                   |                                                                                   | H215                                                                              | P215-A                                                                            | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-401M2-50TA                                                                   | E238                                                                              | D211                                                                              | D222                                                                              | H216                                                                              | P223-A                                                                            | LP226                                                                              | KG256K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-401M2-50TA/EC                                                                | E238                                                                              | D211                                                                              | D222                                                                              | H216                                                                              | P223-A                                                                            | LP226                                                                              | KG256K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-35GA                                                                   | E213                                                                              | D204                                                                              | D207                                                                              | H205                                                                              | P508J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-35GA/EC                                                                | E213                                                                              | D204                                                                              | D207                                                                              | H205                                                                              | P508J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-35GA/P                                                                 | E213                                                                              | D204                                                                              | D207                                                                              | H205                                                                              | P508J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |               |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------|
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |               |
| 機 型<br>MODEL                                                                      | 針 板<br>NEEDLE<br>PLATE                                                            | 送 具<br>FEED<br>DOG                                                                |                                                                                   | 送 具<br>FEED<br>DOG                                                                | 押 具<br>PRESSER<br>FOOT                                                            | 勾 針<br>LOOPER                                                                      | 針留<br>NEEDLE<br>CLAMP                                                               | 束 子<br>COLLER                                                                       | 衝 程<br>CRANK                                                                        | 衝 程<br>CRANK                                                                        | 大 心<br>Crankshaft                                                                   | 勾針連桿座<br>Upper Looper<br>Holder                                                     | 過線器<br>Bracket                                                                      | 下刀架<br>Lower Knife<br>Holder                                                        | 針 號<br>NEEDLE |
| 757K-516H4-35GA/P/EC                                                              | E213                                                                              | D204                                                                              | D207                                                                              | H205                                                                              | P508J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-55GA                                                                   | E214                                                                              | D205                                                                              | D207                                                                              | H206                                                                              | P509J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-55GA/EC                                                                | E214                                                                              | D205                                                                              | D207                                                                              | H206                                                                              | P509J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-55GA/P                                                                 | E214                                                                              | D205                                                                              | D207                                                                              | H206                                                                              | P509J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516H4-55GA/P/EC                                                              | E214                                                                              | D205                                                                              | D207                                                                              | H206                                                                              | P509J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516L1-24                                                                     | E215                                                                              | D206                                                                              | D207                                                                              | H207                                                                              | P500J-A                                                                           | LP225                                                                              | KG252K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516L1-24CT                                                                   | E215                                                                              | D206                                                                              | D207                                                                              | H207                                                                              | P500J-A                                                                           | LP225                                                                              | KG252K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516L1-35                                                                     | E216                                                                              | D206                                                                              | D207                                                                              | H212                                                                              | P504J-A                                                                           | LP225                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516L1-35CT                                                                   | E216                                                                              | D206                                                                              | D207                                                                              | H212                                                                              | P504J-A                                                                           | LP225                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-35                                                                     | E217                                                                              | D208                                                                              | D207                                                                              | H208                                                                              | P504J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-35CT                                                                   | E217                                                                              | D208                                                                              | D207                                                                              | H208                                                                              | P504J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-35PS                                                                   | E217                                                                              | D208                                                                              | D207                                                                              | H208                                                                              | P504J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-35PS/EC                                                                | E217                                                                              | D208                                                                              | D207                                                                              | H208                                                                              | P504J-A                                                                           | LP226                                                                              | KG253K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-55                                                                     | E218                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P502J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-55CT                                                                   | E218                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P502J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-55EC                                                                   | E218                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P502J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-55PS                                                                   | E218                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P502J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 757K-516M2-55PS/EC                                                                | E218                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P502J-A                                                                           | LP226                                                                              | KG255K-E                                                                            | KJ204                                                                               | KF203-E                                                                             | KJ206-E                                                                             | KD201                                                                               | KJ236                                                                               | KJ219                                                                               | KR219                                                                               | DC27#14*2     |
| 767K-516M2-324                                                                    | E219                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P233J-A                                                                           | LP226                                                                              | KG433K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR219                                                                               | DC27#11*3     |
| 767K-516M2-324/CT                                                                 | E219                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P233J-A                                                                           | LP226                                                                              | KG433K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR219                                                                               | DC27#11*3     |
| 767K-516M2-524                                                                    | E224                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P255J-A                                                                           | LP226                                                                              | KG455K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR219                                                                               | DC27#11*3     |
| 767K-516M2-524/CT                                                                 | E224                                                                              | D208                                                                              | D207                                                                              | H209                                                                              | P255J-A                                                                           | LP226                                                                              | KG455K-E                                                                            | KJ234+KL15                                                                          | KF203-E                                                                             | KJ203-E                                                                             | KD201                                                                               | KJ208                                                                               | KJ219                                                                               | KR219                                                                               | DC27#11*3     |

# PARTS LIST FOR KA GROUP

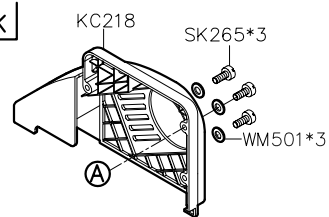
# PARTS LIST FOR KB GROUP

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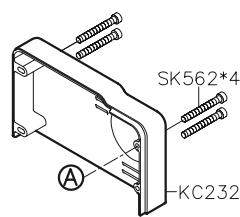


FOR 700K  
\*USE FOR 700KD

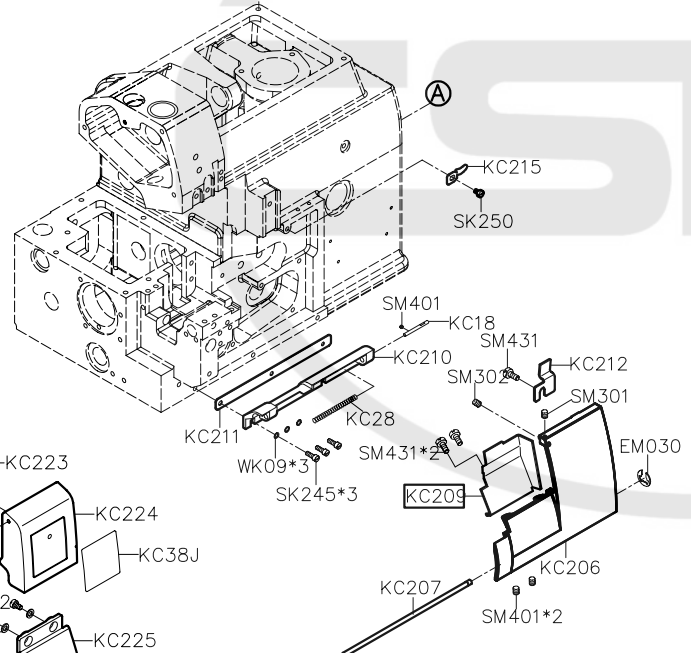
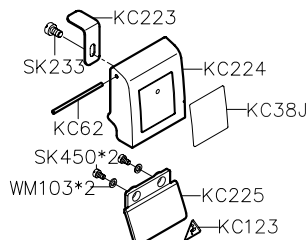
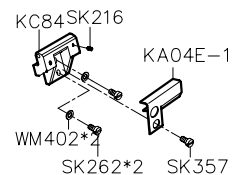
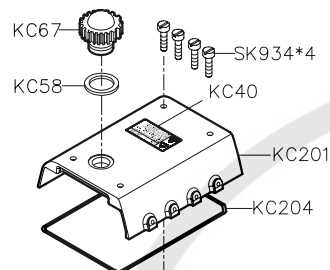
FOR 700K



FOR 700KD

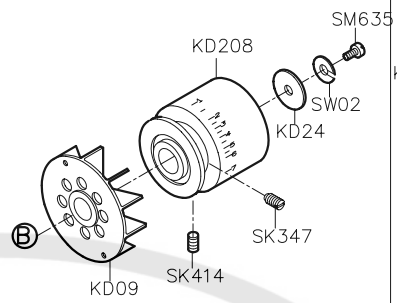


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| PARTS NO | KC209 | KC219 |

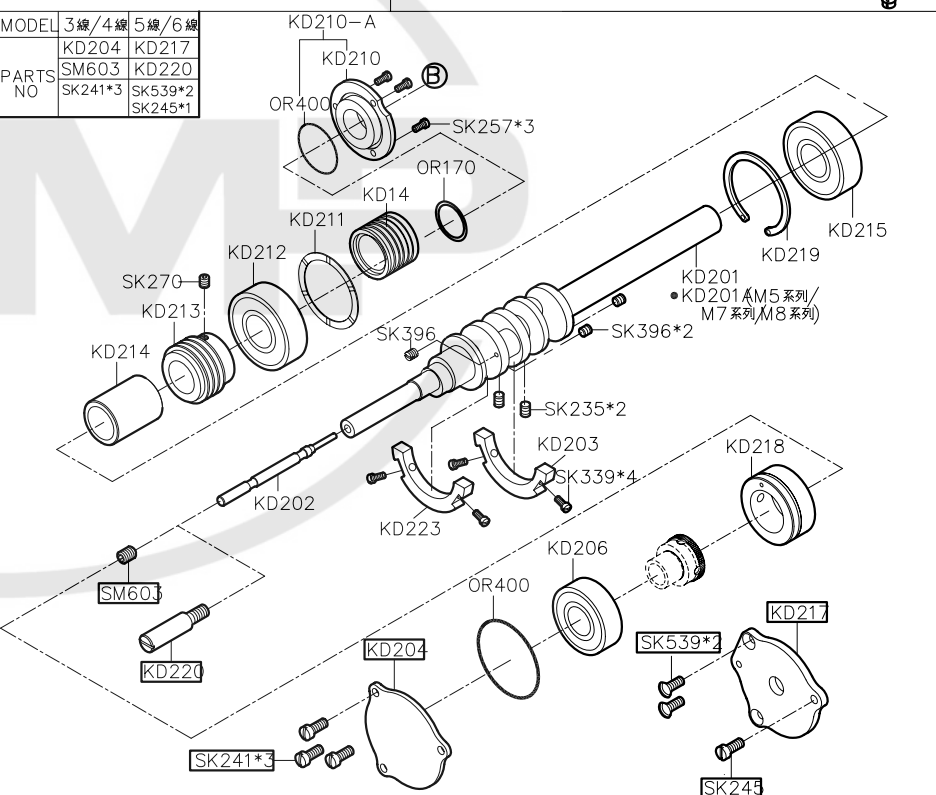


## PARTS LIST FOR KC GROUP

FOR 700K



|          |                           |                                      |
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| MODEL    | 3線/4線                     | 5線/6線                                |
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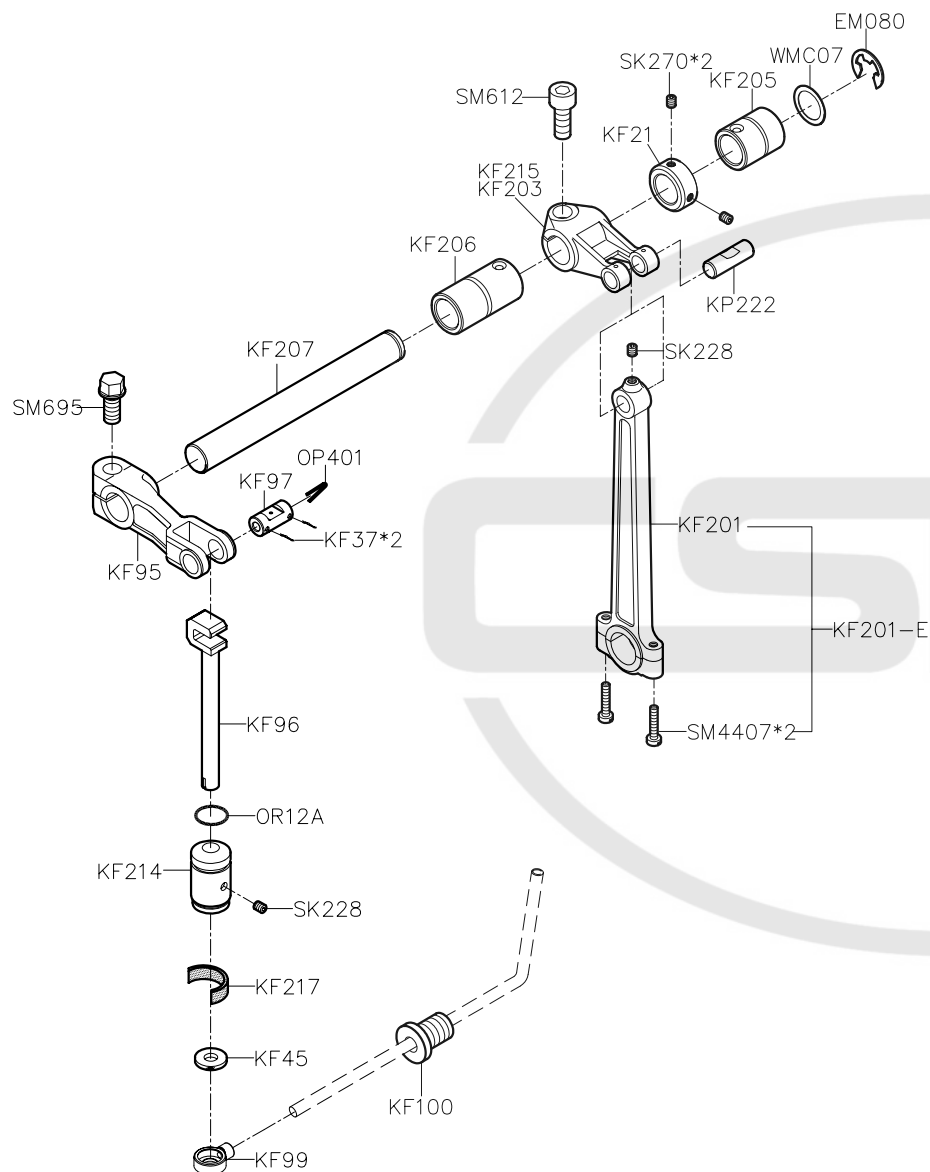


## PARTS LIST FOR KD GROUP

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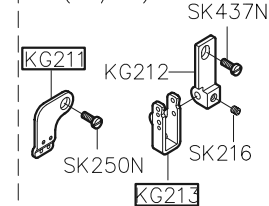
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6

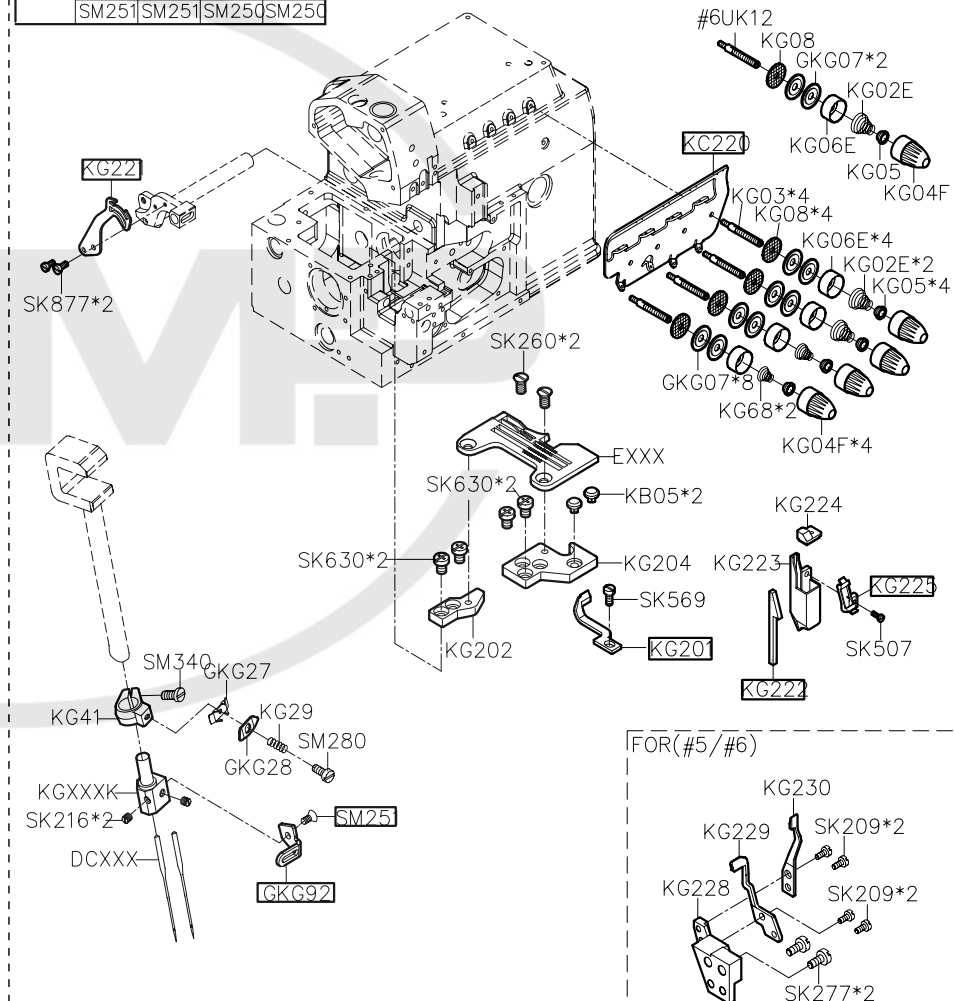
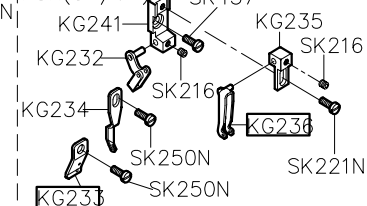


| MODEL    | 3線     | 4線     | 5線       | 6線       |
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|          | KG248  | KG213  | KG236    | KG249    |
|          | KG250  | KG221  | KG243    | KG251    |
|          | KG222  | KG222  | KG245    | KG245    |
|          | KG225  | KG225  | KG261    | KG261    |
|          | KG220  | KG220  | KG220    | KG226    |
|          | KG201  | KG201  | KG244    | KG244    |
|          | GKG93  | GKG92  | GKG94    | GKG94    |
|          | SK216  | SK216  | SK216*2  | SK216*2  |
|          | SK250N | SK250N | SK250N*2 | SK250N*2 |
|          | SK437N | SK437N | SK437    | SK437    |
|          |        |        | SK221N   | SK221N   |
|          | SM251  | SM251  | SM250    | SM250    |

FOR(3線/4線)

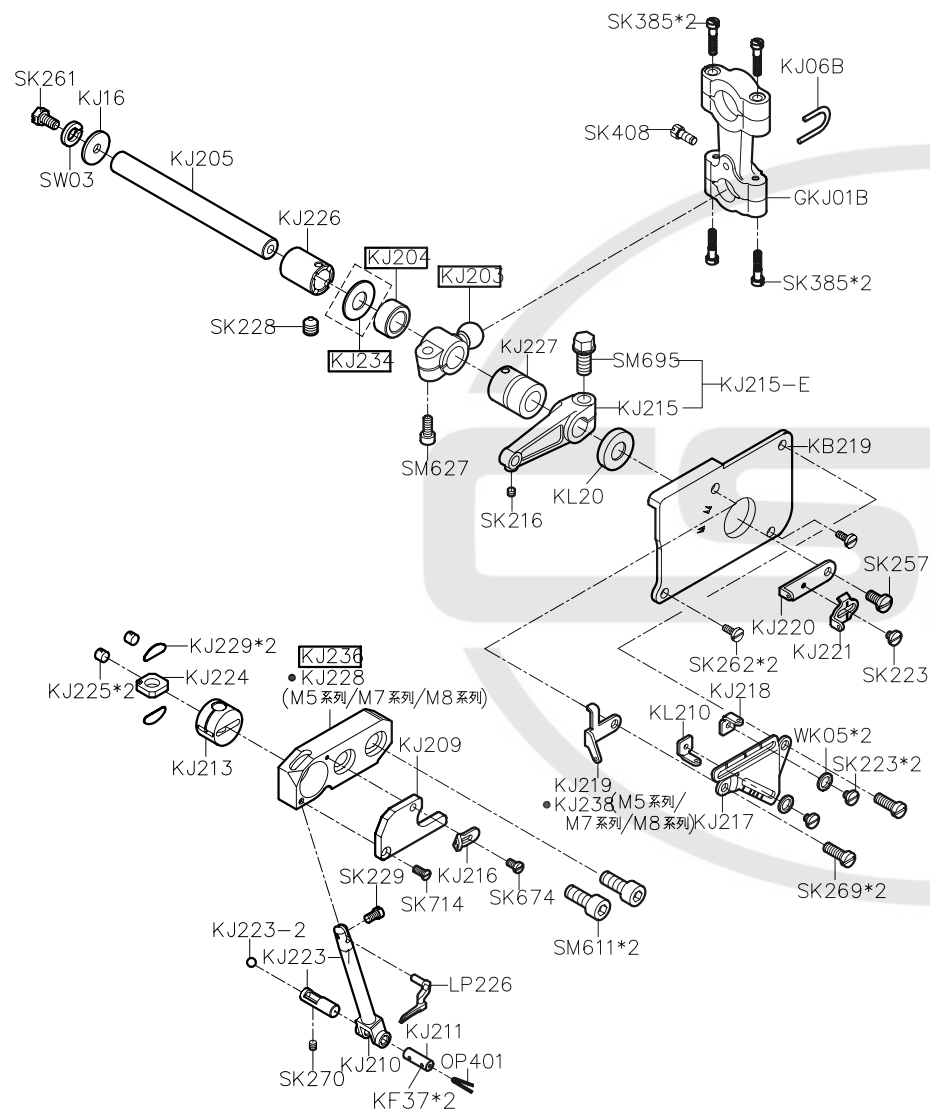


FOR(5線/6線)



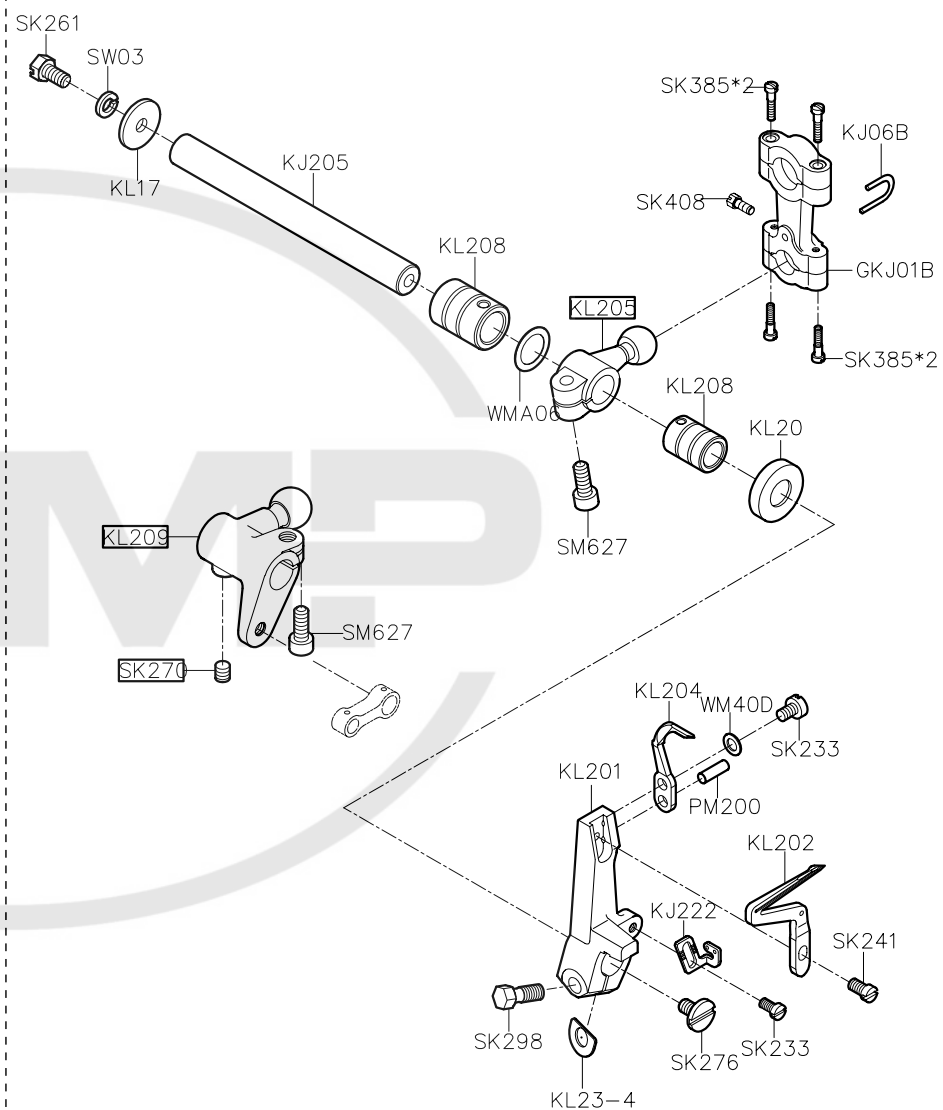
FOR(#5/#6)

|             |       |            |
|-------------|-------|------------|
| MODEL       | 3線/5線 | 4線/6線      |
| PARTS<br>NO | KJ204 | KJ234+KL15 |
|             | KJ206 | KJ203      |
|             | KJ236 | KJ208      |



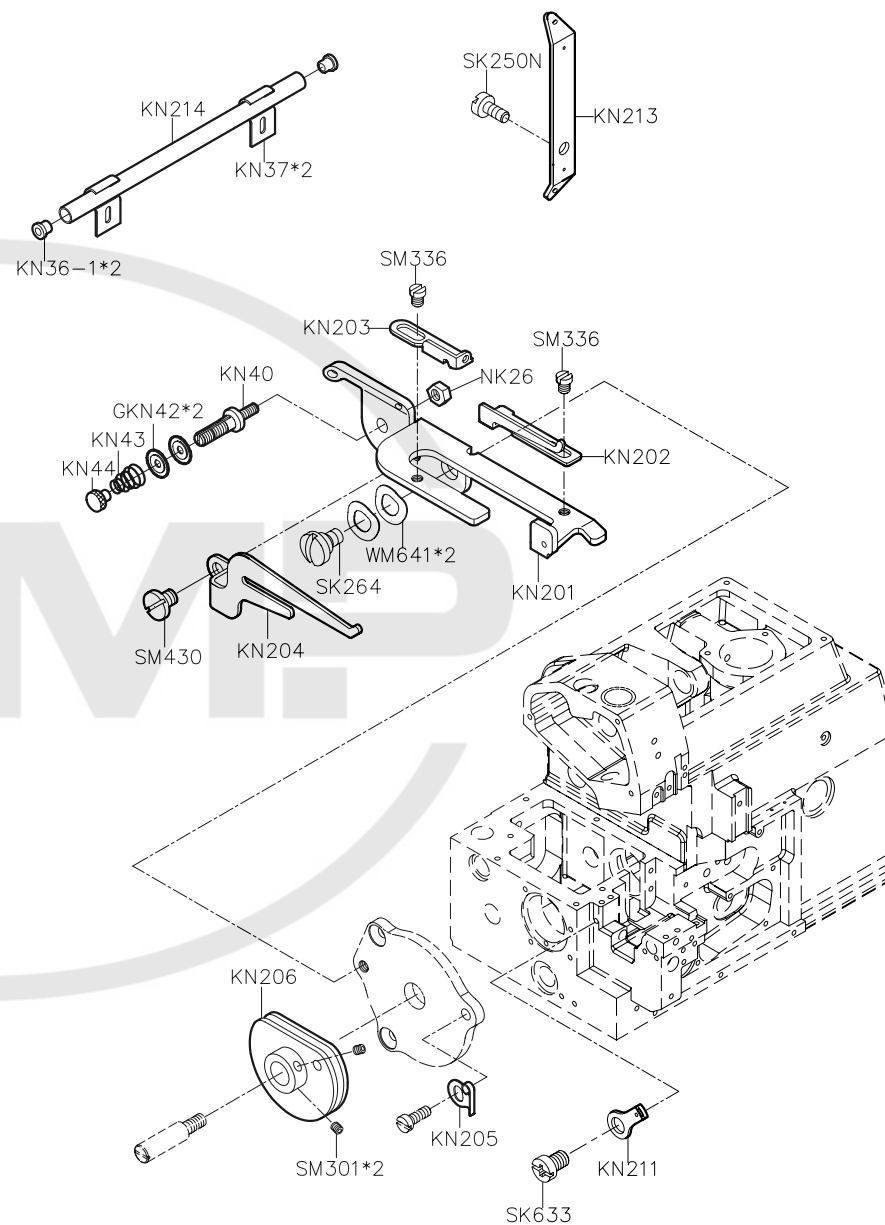
## PARTS LIST FOR KJ GROUP

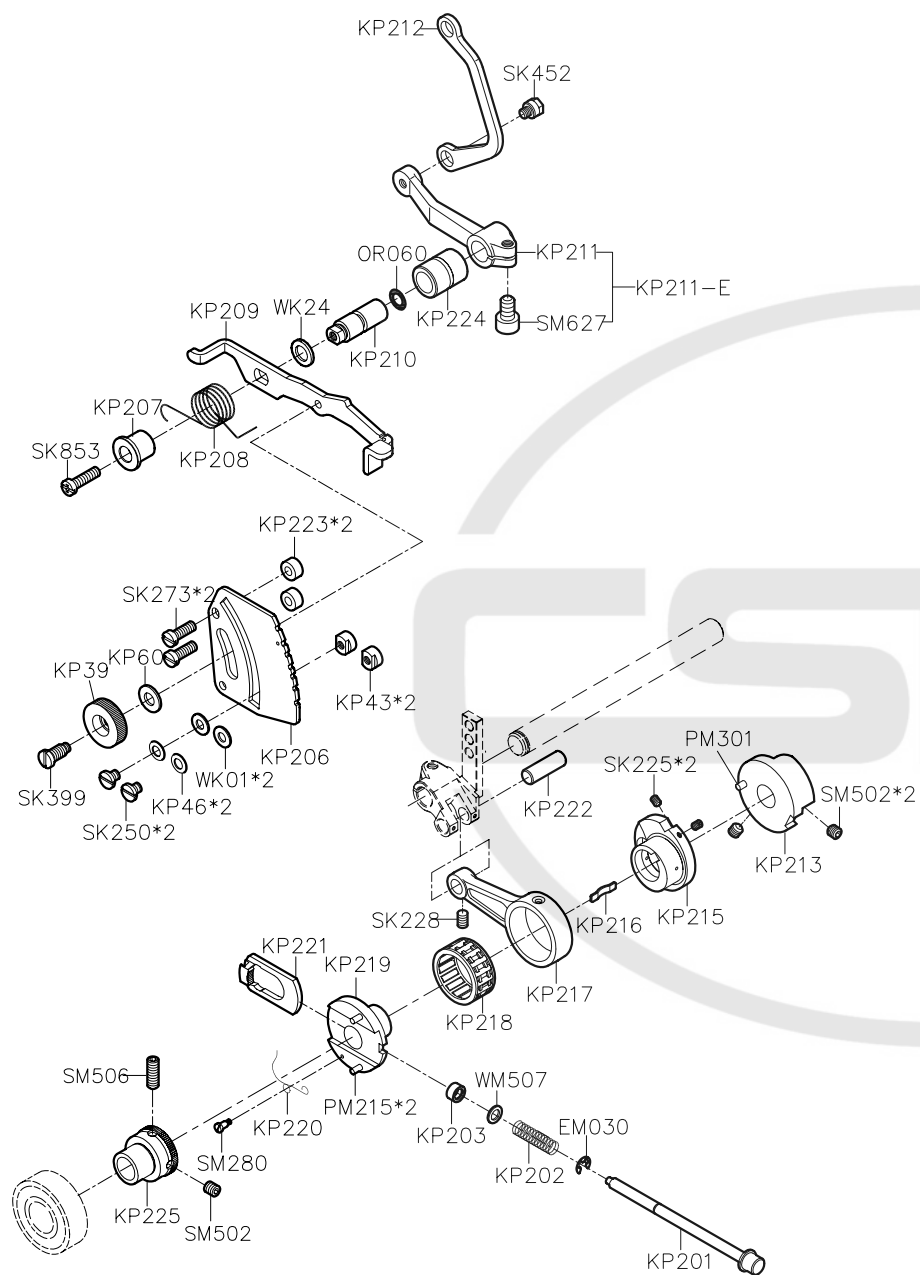
|          |       |       |
|----------|-------|-------|
| MODEL    | 3線/4線 | 5線/6線 |
| PARTS NO | KL205 | KL209 |
|          |       | SK270 |



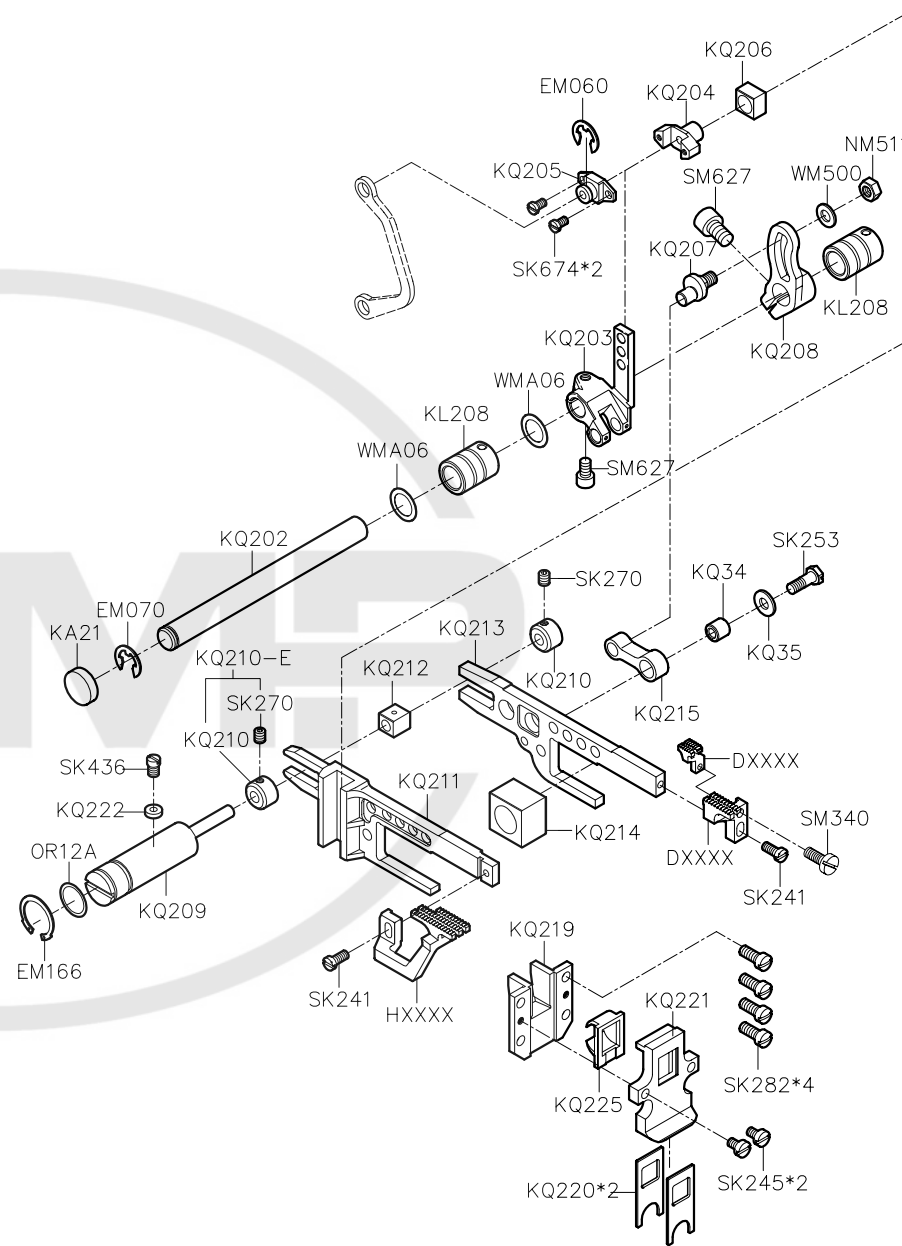
## PARTS LIST FOR KL GROUP

## PARTS LIST FOR KN GROUP





**PARTS LIST FOR KP GROUP**

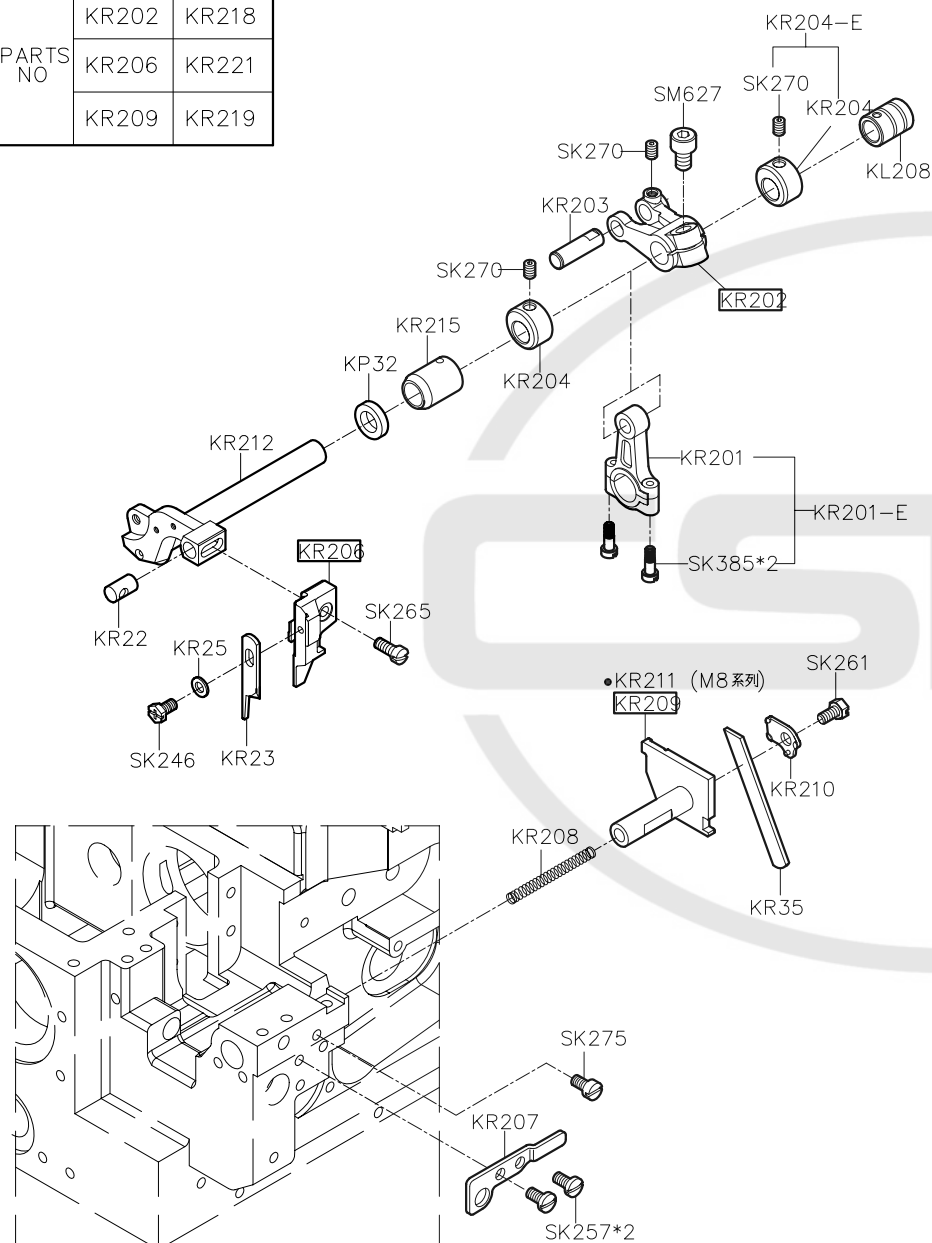


**PARTS LIST FOR KQ GROUP**

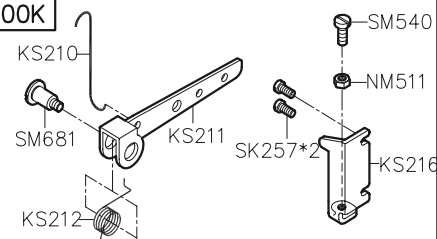
# PARTS LIST FOR KR GROUP

# PARTS LIST FOR KS GROUP

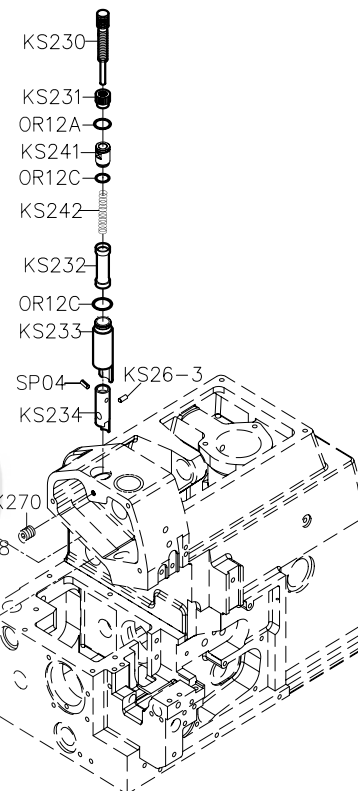
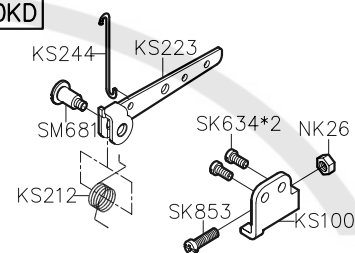
| MODEL    | 3線/4線 | 5線/6線 |
|----------|-------|-------|
| PARTS NO | KR202 | KR218 |
|          | KR206 | KR221 |
|          | KR209 | KR219 |



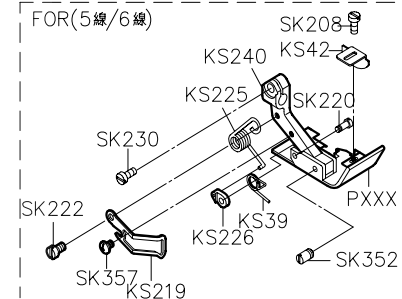
## FOR 700K

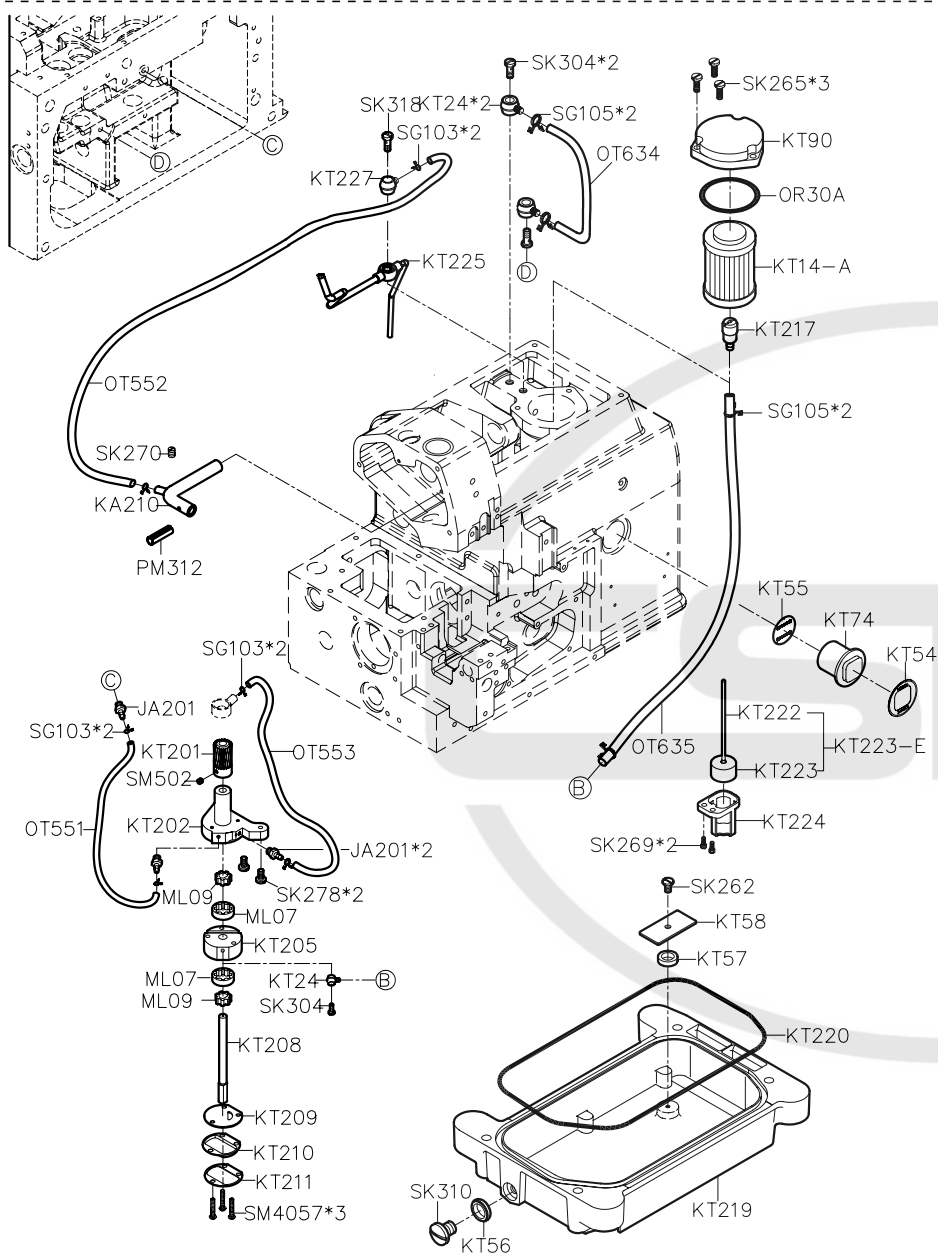


## FOR 700KD



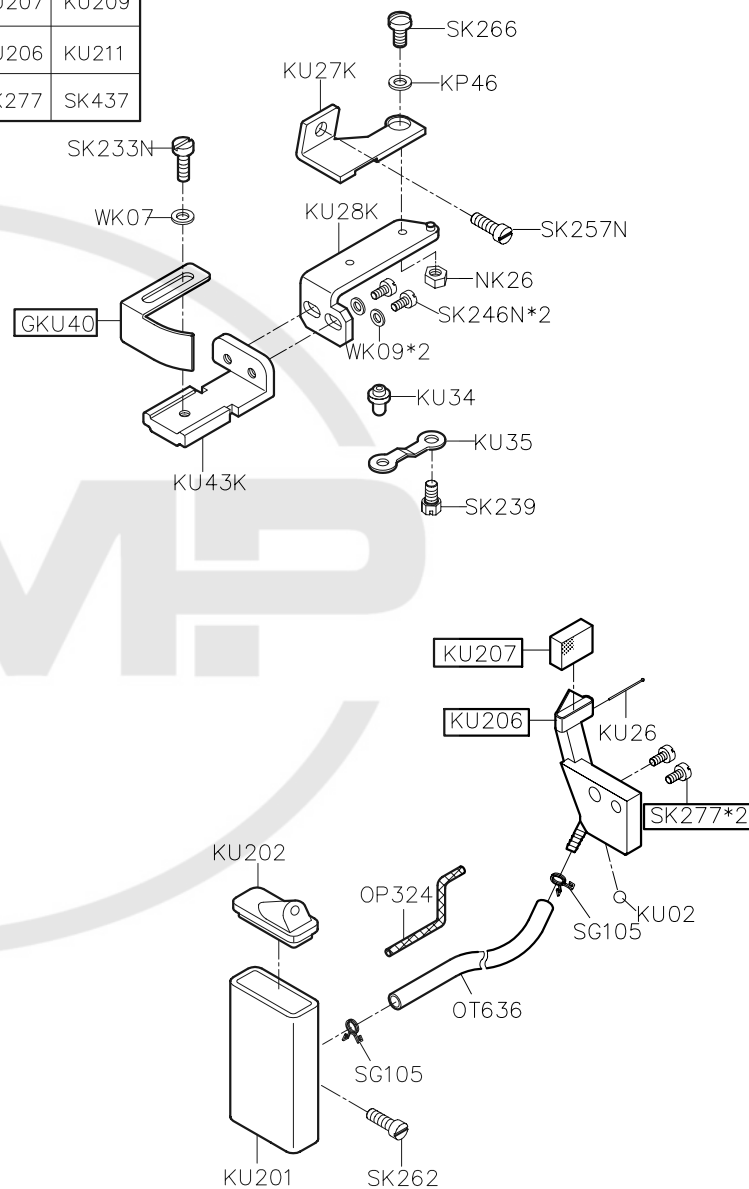
## FOR (5線/6線)





## PARTS LIST FOR KT GROUP

| MODEL    | 3線/4線 | 5線/6線 |
|----------|-------|-------|
| PARTS NO | GKU40 | GKU39 |
|          | KU207 | KU209 |
|          | KU206 | KU211 |
|          | SK277 | SK437 |



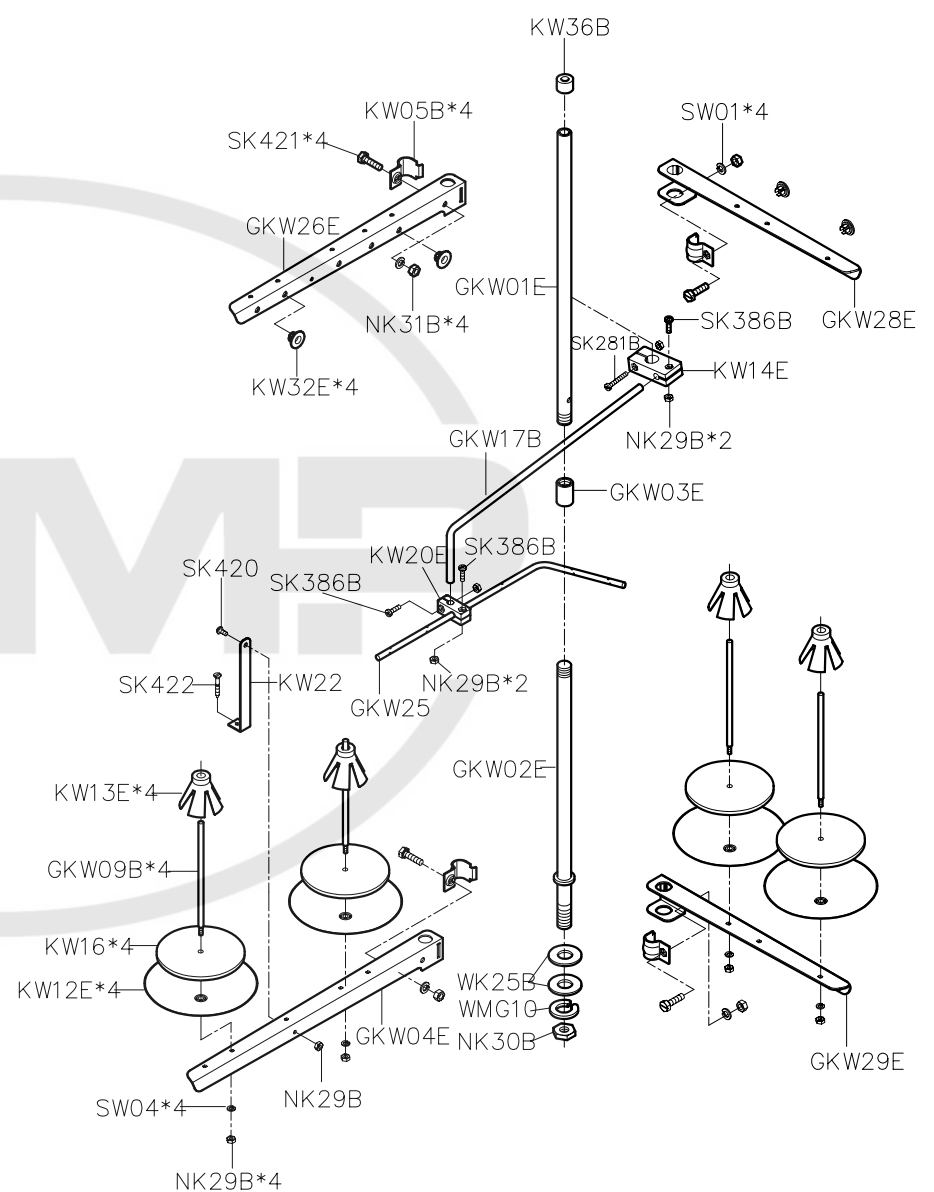
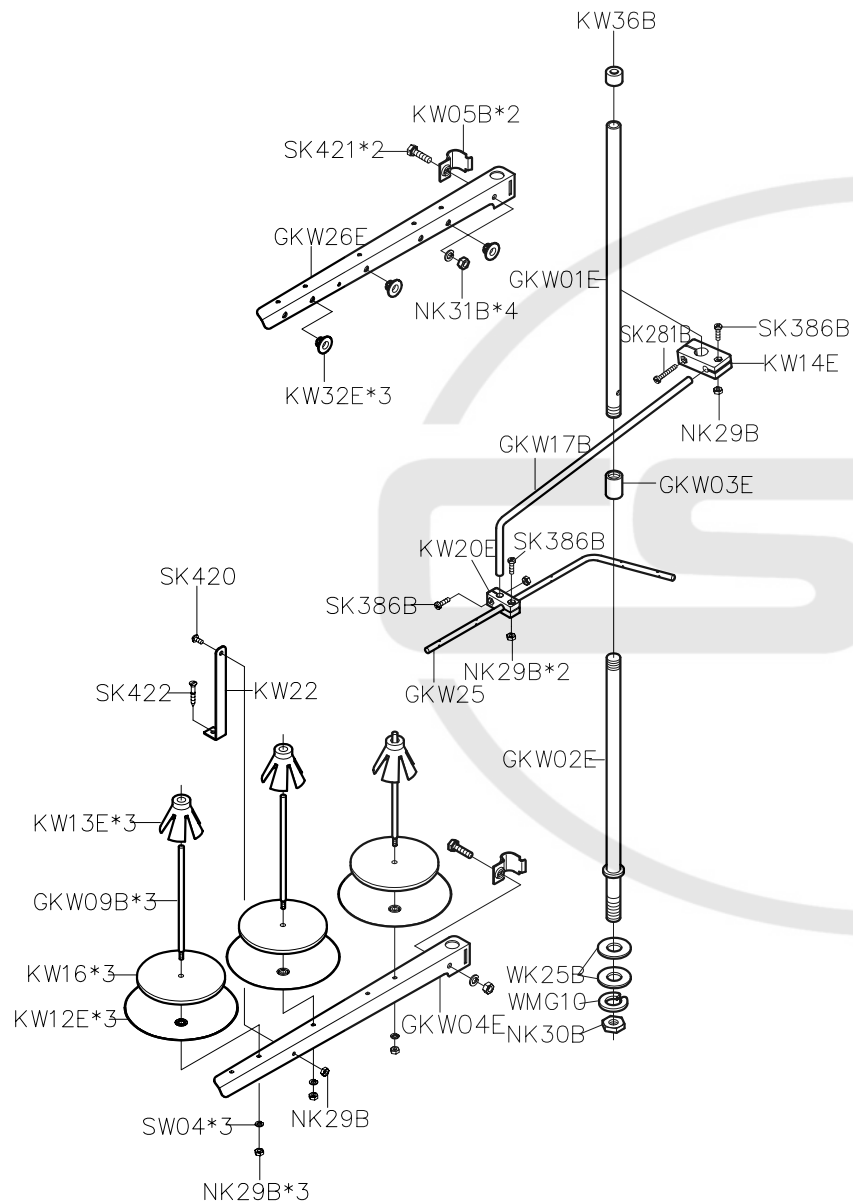
## PARTS LIST FOR KU GROUP

# PARTS LIST FOR KW (1) GROUP

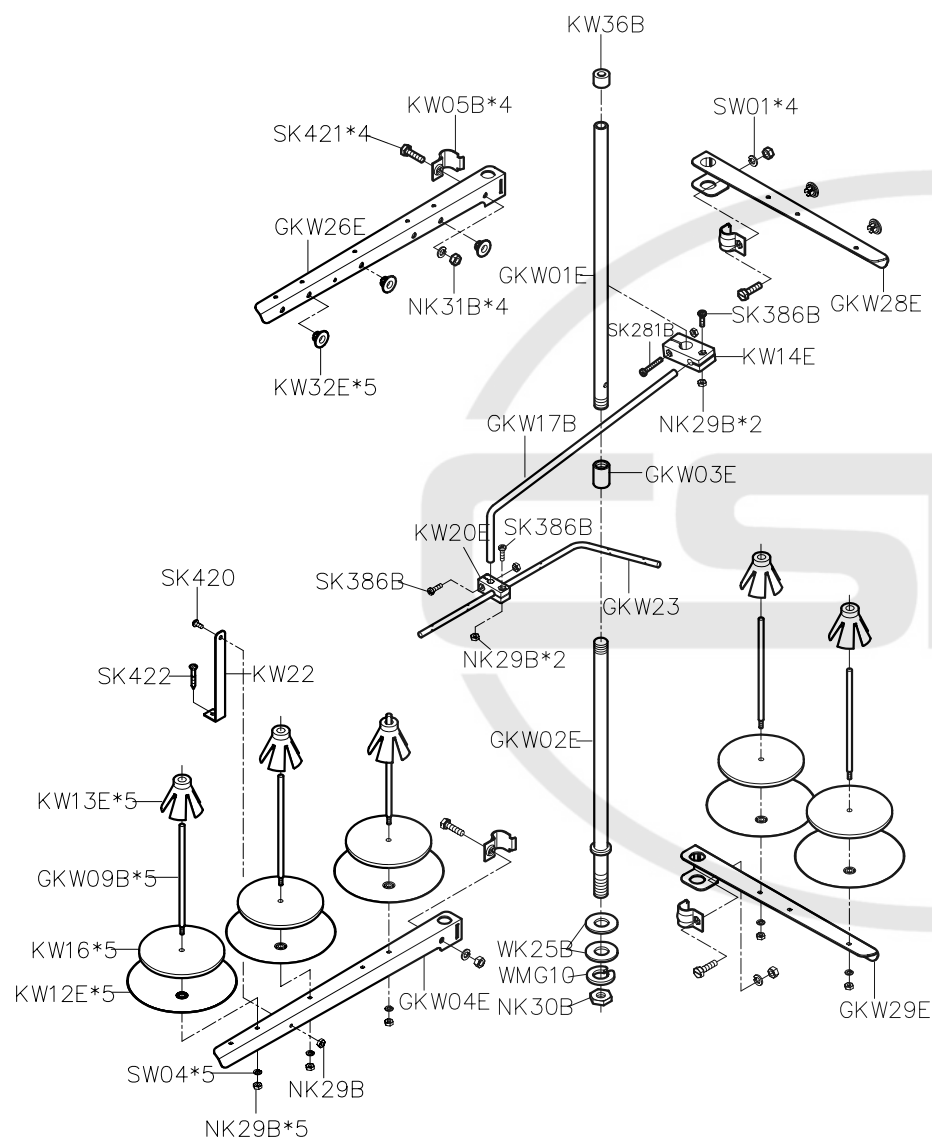
# PARTS LIST FOR KW (2) GROUP

KW40E-3

KW40E-4

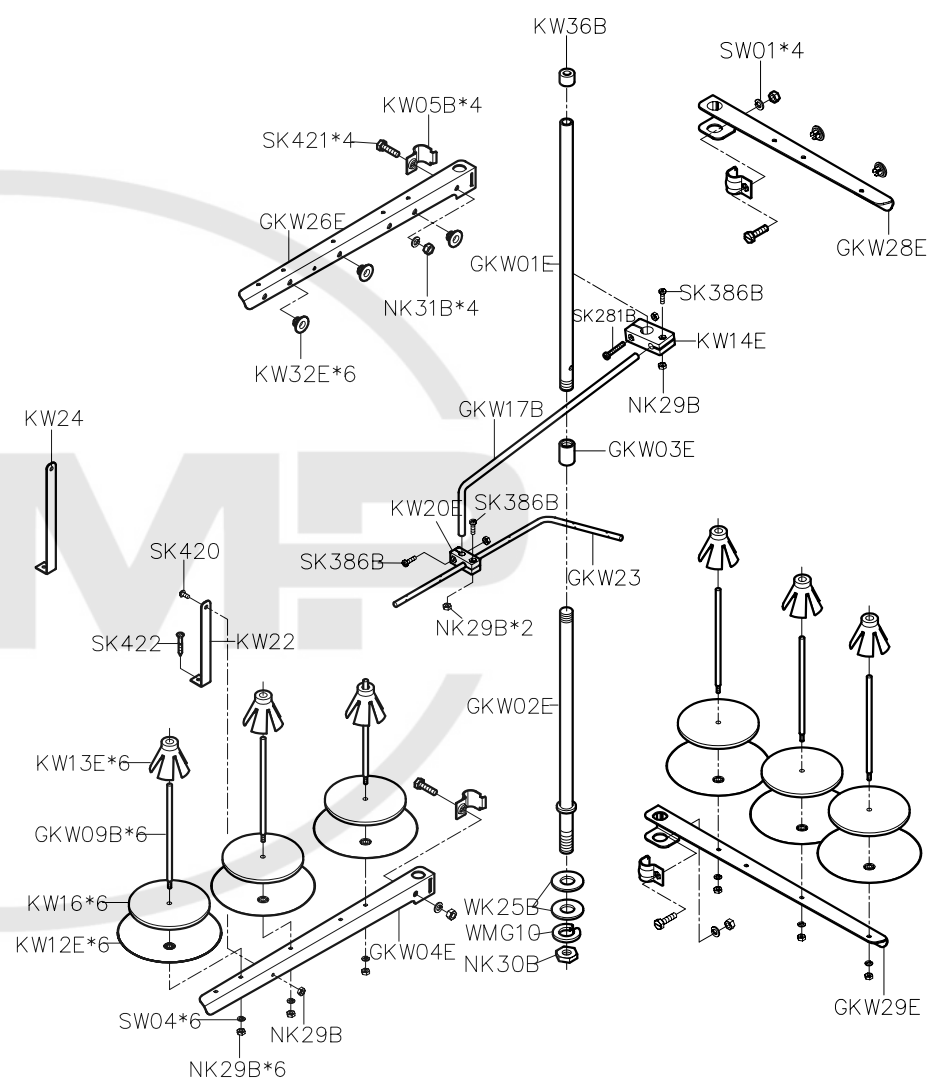


KW40E-5



**PARTS LIST** FOR KW (3) GROUP

KW40E-6

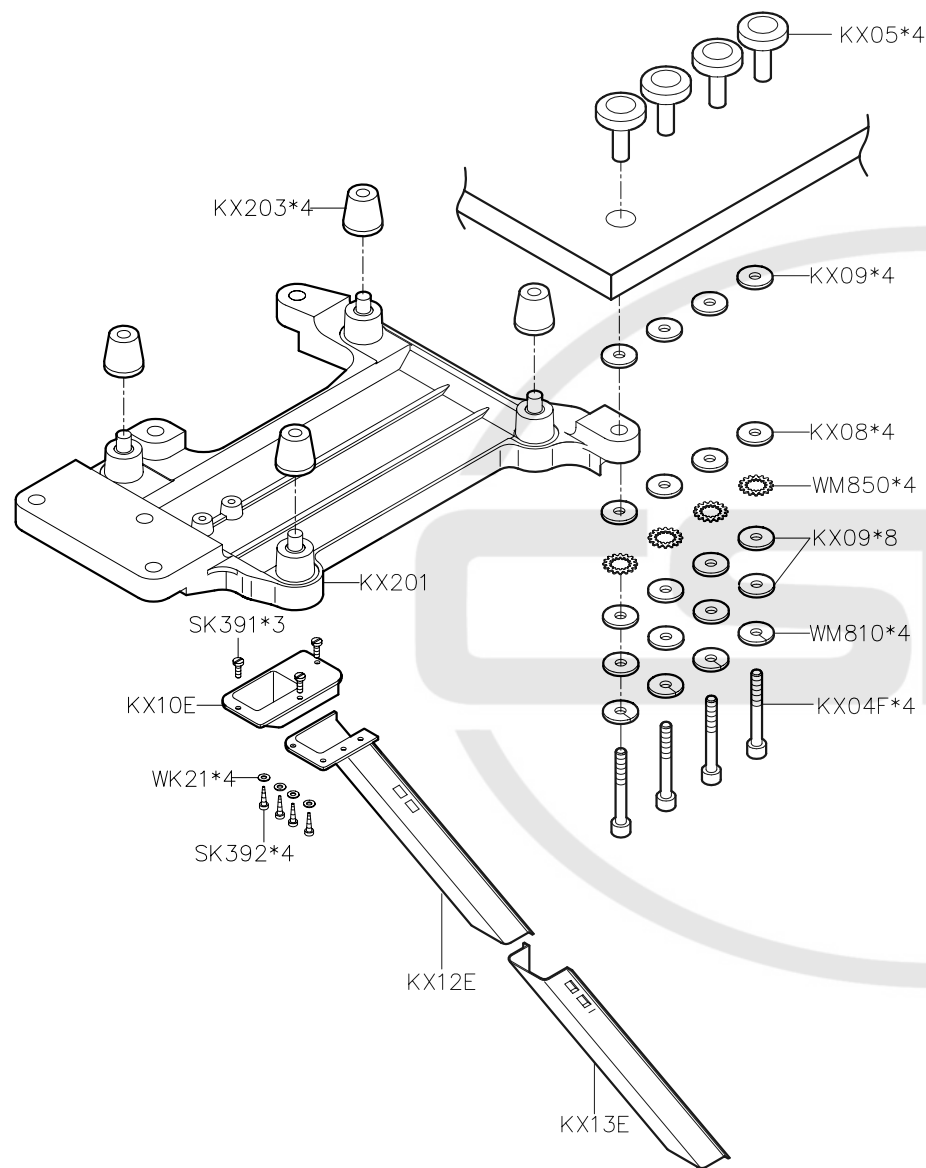


**PARTS LIST** FOR KW (4) GROUP

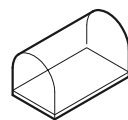
## PARTS LIST FOR KX GROUP

## PARTS LIST FOR KY GROUP

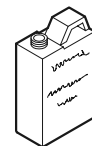
14



GKY01-1  
防塵罩



KY02F-A  
油罐



KY03  
油壺



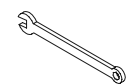
KY04  
漏斗



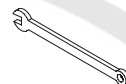
KY05-A  
油壺



KY07  
開口板手



KY08  
開口板手



KY09  
開口板手



KY10  
六角板手



KY11  
六角板手



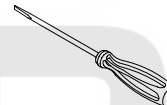
KY12  
六角板手



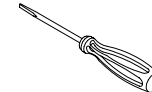
KY14  
內六角螺絲起子



KY16  
一字起子



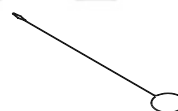
KY17  
一字起子



KY18  
鑷子



KY19  
穿線器



GKY20D  
腳踏板



KY21-A/MY21  
鉤子/鍊條



GKY26F  
工具袋



KR35  
下刀片



KT14-A  
濾油器



KY30  
針板紙



KZ03  
乾燥濟



針\*5  
車針



KZ08J  
使用說明書

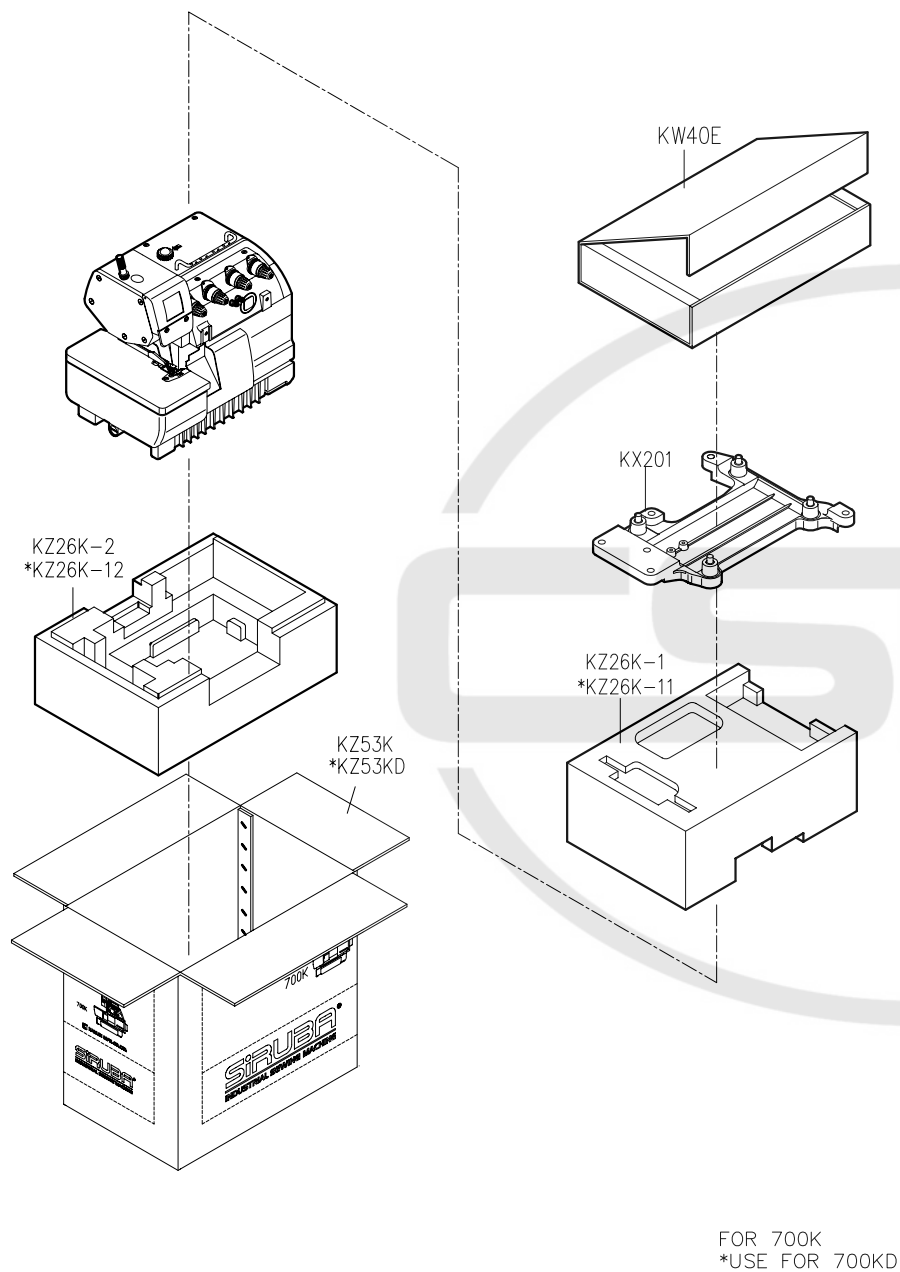


KZ08J-2  
零件圖



SK216  
螺絲





## PARTS LIST FOR KZ GROUP





# 700K

高林股份有限公司 KAULIN MFG. CO., LTD.



The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

KZ08J-2. AUG. 2007