

**MODEL**

**2 0 0**

**2 2 0**

**2 4 0**

**2 5 0**

**PIECES DE RECHANGE**

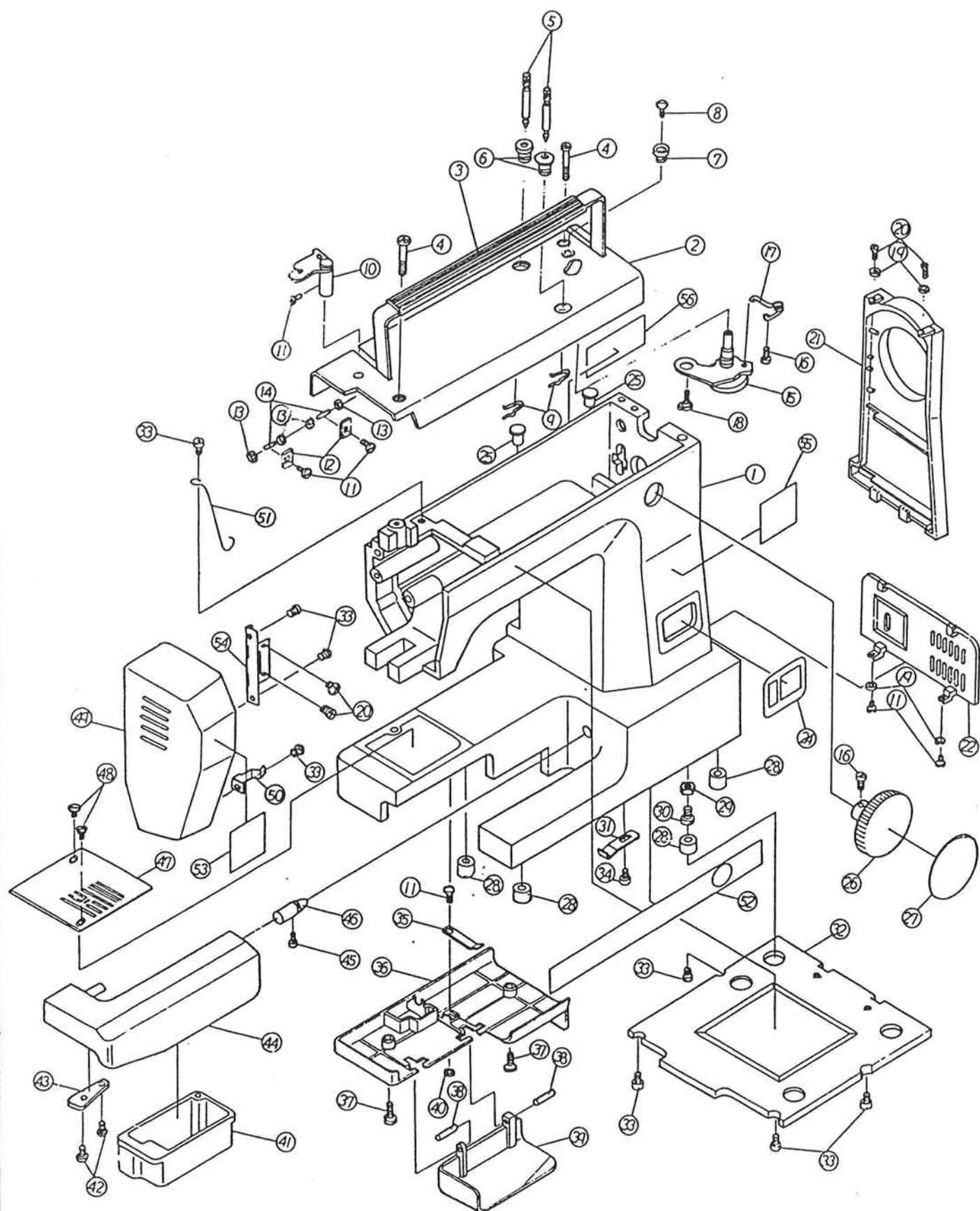
**ERSATZTEILE**

**SPARE PARTS**

**PIEZAS DE RECAMBIO**

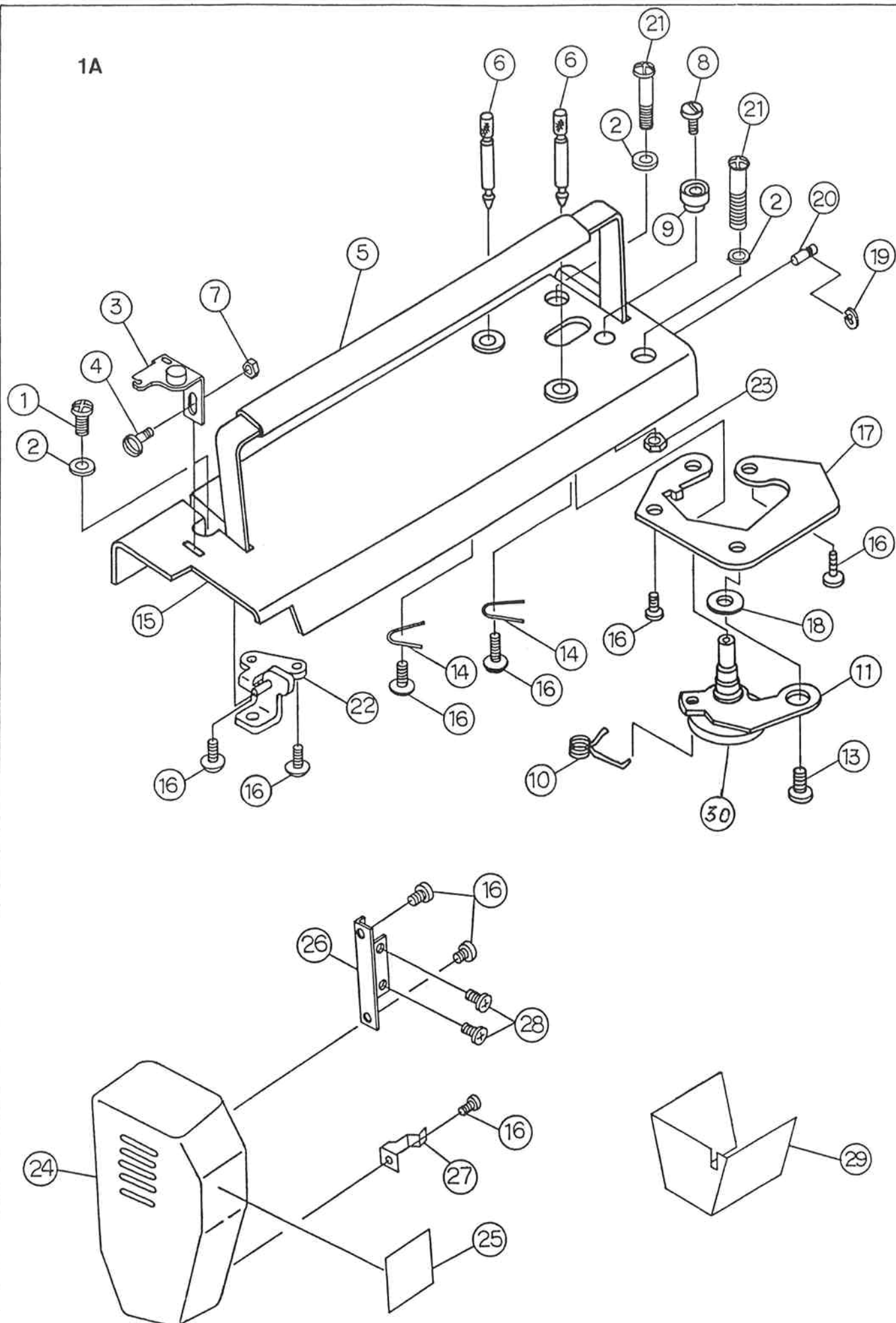
## I N D E X

1. Arm/bed, base plate, face plate, bottom cover, belt cover, handle, bobbin winder, extension table
2. Upper shaft, needle bar, presser bar, handwheel, light socket bracket, take-up lever
3. Zigzag mechanism, feed regulator device, tension, motor, controller
4. Lower shaft, feed rock shaft, shuttle
5. Accessories, instruction books
- 6/7/8. Drawing number index and weights

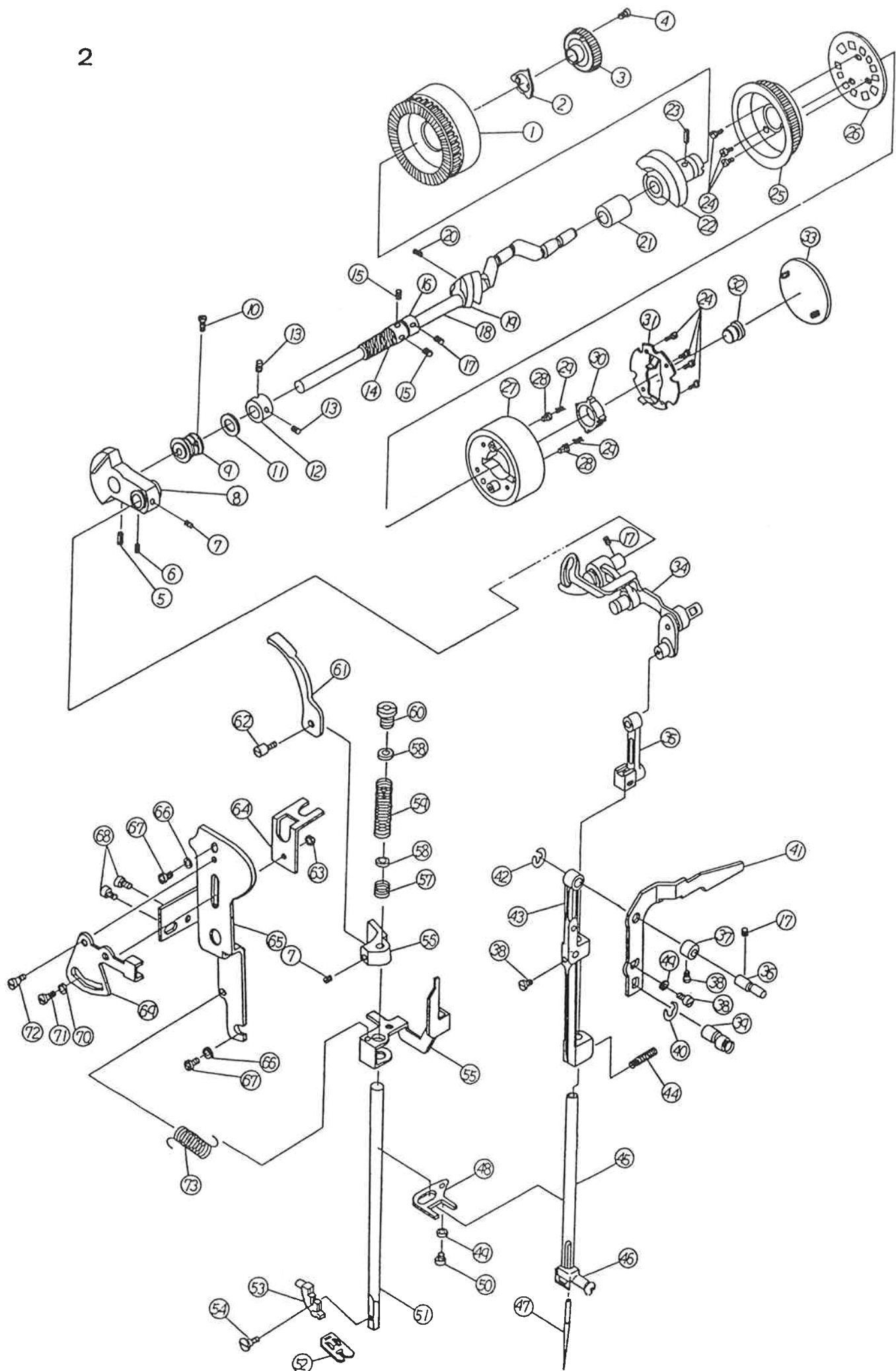


| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part                                |
|-------------|---------------------|--------------------|---------------------------------------------|
| 1a          | 380601107           | 395620-00          | Arm/Bed (Model 200/220/240)                 |
| 1b          | 380601200           | 395620-01          | Arm/Bed (Model 250)                         |
| 2a          | 370005104           | 395620-02          | Arm cover (Model 200/220/240)               |
| 2b          | 370005506           | 395620-03          | Arm cover (Model 250)                       |
| 3           | 370502047           | 395620-04          | Handle comp.                                |
| 4           | 301030001           | 395620-05          | Set screw                                   |
| 5           | 301027005           | 395620-06          | Spool pin A                                 |
| 6           | 301028039           | 395620-07          | Spool pin bushing                           |
| 7           | 380067002           | 395620-08          | Bobbin winder stopper                       |
| 8           | 301018003           | 395620-09          | Set screw                                   |
| 9           | 301029007           | 395620-10          | Spool pin spring                            |
| 10          | 370506007           | 395620-11          | Thread guide comp.                          |
| 11          | 301016001           | 395620-12          | Set screw                                   |
| 12          | 353006009           | 395620-13          | Limiting plate                              |
| 13          | 353055003           | 395620-14          | Wave washer                                 |
| 14          | 353005008           | 395620-15          | Handle pin                                  |
| 15          | 353502000           | 395620-16          | Bobbin winder comp.                         |
| 16          | 370048006           | 395620-17          | Hinged screw                                |
| 17          | 301319007           | 395620-18          | Bobbin winder spring                        |
| 18          | 301025003           | 395620-19          | Hinged screw                                |
| 19          | 301245001           | 395620-20          | Washer                                      |
| 20          | 301008000           | 395620-21          | Set screw                                   |
| 21a         | 380042115           | 395620-22          | Belt cover (Model 200)                      |
| 21b         | 380036105           | 395620-23          | Belt cover (Model 220/240/250)              |
| 22a         | 351013427           | 395620-24          | Motor cover (USA/CDN)                       |
| 22b         | 351013508           | 395620-25          | Motor cover (AUS/NZ/CH/ZA)                  |
| 23          | 301016001           | 395620-12          | Set screw                                   |
| 24          | 380027011           | 395620-26          | Feed plate                                  |
| 25          | 380031029           | 395620-27          | Arm plug                                    |
| 26          | 370078016           | 395620-28          | Pattern selector dial                       |
| 27a         | 356063003           | 395620-29          | Dial plate (Model 200)                      |
| 27b         | 356075008           | 395620-30          | Dial plate (Model 220)                      |
| 27c         | 360090008           | 395620-31          | Dial plate (Model 240)                      |
| 27d         | 380073001           | 395620-32          | Dial plate (Model 250)                      |
| 28          | 351012002           | 395620-33          | Rubber                                      |
| 29          | 351011001           | 395620-34          | Nut                                         |
| 30          | 351010000           | 395620-35          | Adjusting screw                             |
| 31          | 370081001           | 395620-36          | Spring plate                                |
| 32          | 351009006           | 395620-37          | Base plate                                  |
| 33          | 301037008           | 395620-38          | Set screw                                   |
| 34          | 301185002           | 395620-39          | Set screw                                   |
| 35          | 351008005           | 395620-40          | Spring plate                                |
| 36          | 351006070           | 395620-41          | Bottom cover                                |
| 37          | 301143008           | 395620-42          | Set screw                                   |
| 38          | 000003405           | 395620-43          | Spring pin                                  |
| 39          | 351007071           | 395620-44          | Shuttle race cover                          |
| 40          | 301151009           | 395620-45          | Nut                                         |
| 41          | 370084048           | 395620-46          | Accessory box                               |
| 42          | 000011912           | 395620-47          | Set screw                                   |
| 43          | 370085005           | 395620-48          | Accessory box plate                         |
| 44          | 370003043           | 395620-49          | Extension table                             |
| 45          | 356017002           | 395620-50          | Set screw                                   |
| 46          | 351003000           | 395620-51          | Extension pin                               |
| 47          | 351056008           | 395620-52          | Needle plate                                |
| 48          | 301261003           | 395620-53          | Set screw                                   |
| 49          | 380002102           | 395620-54          | Face plate                                  |
| 50          | 301036007           | 395620-55          | Face plate spring                           |
| 51a         | 360055005           | 395620-56          | Lamp wire setter (Model 200/220/240)        |
| 51b         | 380079007           | 395620-57          | Lamp wire setter (Model 250)                |
| 52a         | 356062002           | 395620-58          | Arm panel (Model 200)                       |
| 52b         | 356074007           | 395620-59          | Arm panel (Model 220)                       |
| 52c         | 360095007           | 395620-60          | Arm panel (Model 240)                       |
| 52d         | 380072000           | 395620-61          | Arm panel (Model 250)                       |
| 53a         | 356064004           | 395620-62          | Face plate panel (Model 200)                |
| 53b         | 356076009           | 395620-63          | Face plate panel (Model 220)                |
| 53c         | 360097009           | 395620-64          | Face plate panel (Model 240)                |
| 53d         | 380074002           | 395620-65          | Face plate panel (Model 250)                |
| 54          | 380502004           | 395620-66          | Face plate hinge                            |
| 55          | 356066006           | 395620-67          | Marking plate (Model 200)                   |
| 56a         | 356065005           | 395620-68          | Electric rating plate (USA) (Model 200)     |
| 56b         | 356068008           | 395620-69          | Electric rating plate (CH) (Model 200)      |
| 56c         | 356067007           | 395620-70          | Electric rating plate (ZA) (Model 200)      |
| 56d         | 380076004           | 395620-71          | Electric rating plate (USA/CDN) (Model 220) |
| 56e         | 380085006           | 395620-72          | Electric rating plate (NZ/AUS) (Model 220)  |
| 56f         | 380082003           | 395620-73          | Electric rating plate (ZA) (Model 220)      |
| 56g         | 380088009           | 395620-74          | Electric rating plate (CH) (Model 220)      |
| 56h         | 380077005           | 395620-75          | Electric rating plate (USA/CDN) (Model 240) |
| 56i         | 380086007           | 395620-76          | Electric rating plate (NZ/AUS) (Model 240)  |
| 56j         | 380083004           | 395620-77          | Electric rating plate (ZA) (Model 240)      |
| 56k         | 380092006           | 395620-78          | Electric rating plate (CH) (Model 240)      |
| 56l         | 380078006           | 395620-79          | Electric rating plate (USA/CDN) (Model 250) |
| 56m         | 380087008           | 395620-80          | Electric rating plate (NZ/AUS) (Model 250)  |
| 56n         | 380084005           | 395620-81          | Electric rating plate (ZA) (Model 250)      |
| 56o         | 380093007           | 395620-82          | Electric rating plate (CH) (Model 250)      |

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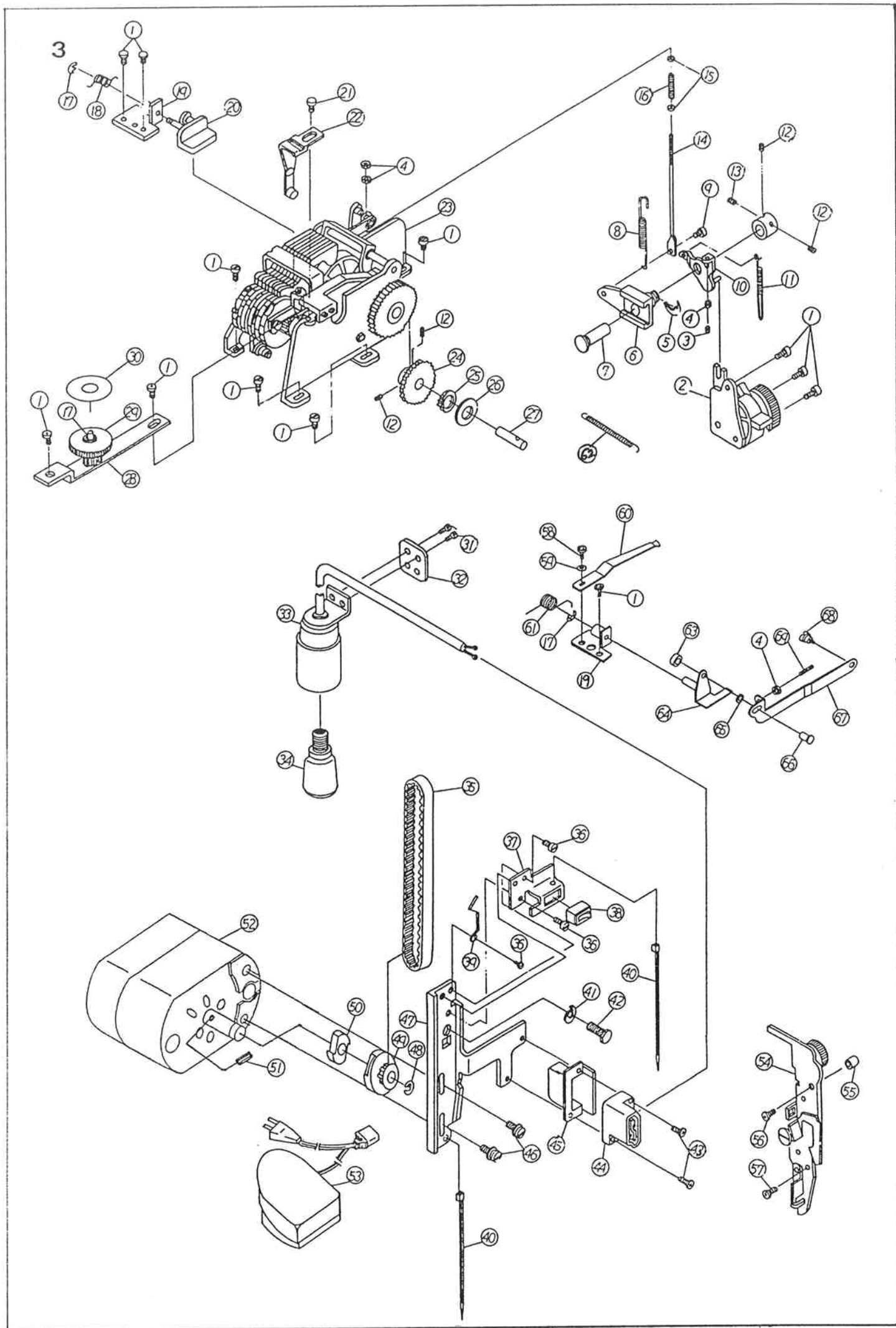


| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part                 |
|-------------|---------------------|--------------------|------------------------------|
| 1           | 370100004           | 395622-84          | Set screw                    |
| 2           | 353127007           | 395622-85          | Washer                       |
| 3           | 380501003           | 395622-86          | Thread guide comp            |
| 4           | 301016001           | 395620-12          | Set screw                    |
| 5           | 370502047           | 395620-04          | Handle comp                  |
| 6           | 301027005           | 395620-06          | Spool pin A                  |
| 7           | 301151009           | 395620-45          | Nut                          |
| 8           | 353128008           | 395622-87          | Set screw                    |
| 9           | 380067002           | 395620-08          | Bobbin winder stopper        |
| 10          | 353126006           | 395622-88          | Bobbin winder spring         |
| 11          | 360501001           | 395622-89          | Bobbin winder comp           |
| 13          | 353125005           | 395622-90          | Hinged screw                 |
| 14          | 353122002           | 395622-91          | Spool pin spring             |
| 15a         | 370182014           | 395622-92          | Arm cover(Model 200/220/240) |
| 15b         | 370182106           | 395622-93          | Arm cover(Model 250)         |
| 16          | 000011912           | 395620-47          | Set screw                    |
| 17          | 353124004           | 395622-94          | Bobbin winder comp holder    |
| 18          | 370069003           | 395622-95          | Washer                       |
| 19          | 000000103           | 395622-00          | Snap ring                    |
| 20          | 370183004           | 395622-96          | Handle pin                   |
| 21          | 301030001           | 395620-05          | Set screw                    |
| 22          | 370184005           | 395622-97          | Handle bracket               |
| 23          | 301193003           | 395622-98          | Nut                          |
| 24          | 380090015           | 395622-99          | Face plate                   |
| 25a         | 356064004           | 395620-62          | Face plate panel(Model 200)  |
| 25b         | 356076009           | 395620-63          | Face plate panel(Model 220)  |
| 25c         | 356097009           | 395620-64          | Face plate panel(Model 240)  |
| 25d         | 380074002           | 395620-65          | Face plate panel(Model 250)  |
| 26          | 380502004           | 395620-66          | Face plate hinge             |
| 27          | 301036007           | 395620-55          | Face plate spring            |
| 28          | 301008000           | 395620-21          | Set screw                    |
| 29          | 380091005           | 395623-00          | Face plate heat-shield plate |
| 30          | 353030002           | 395623-01          | Bobbin winder ring           |

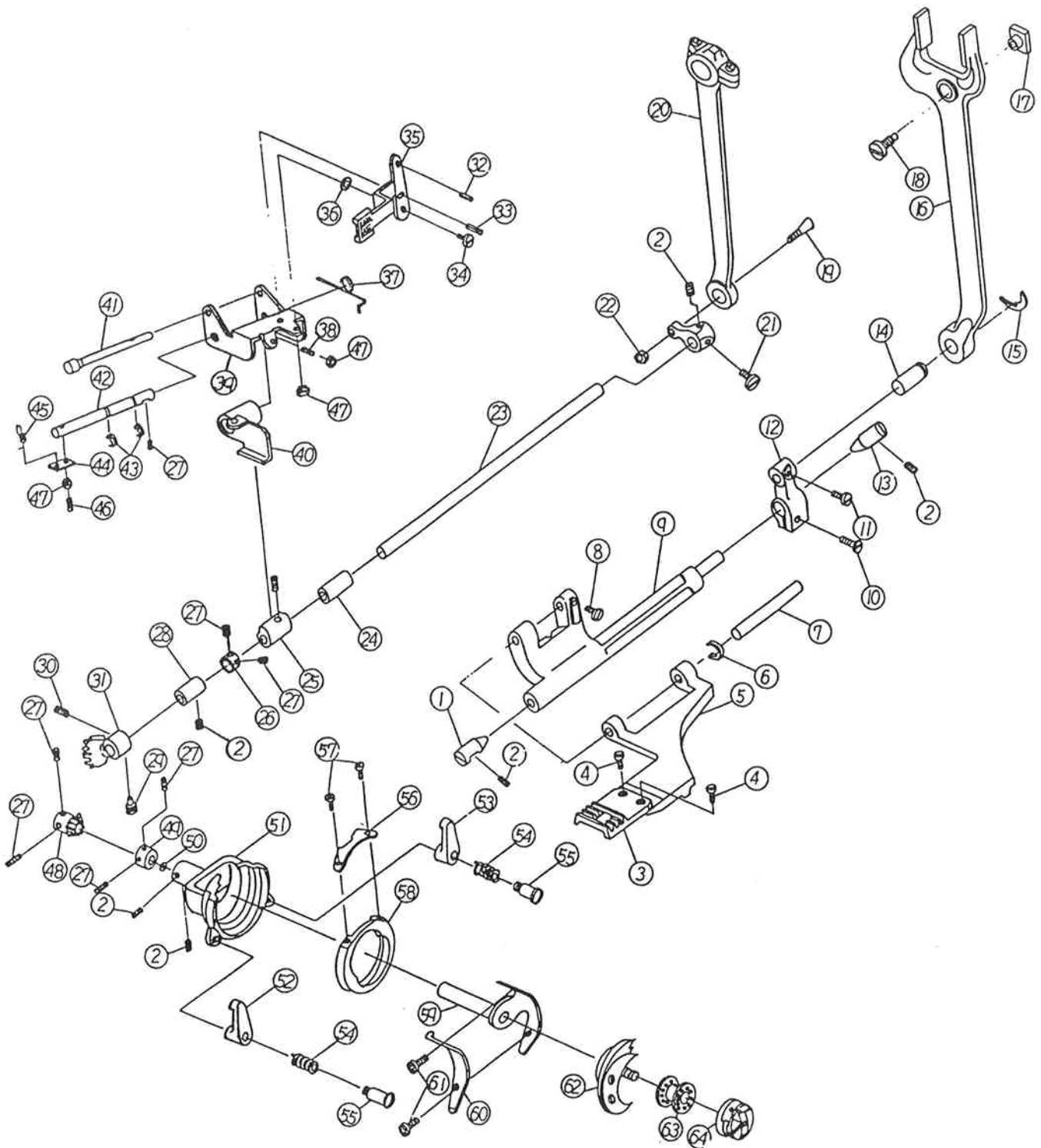


| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part                                    |
|-------------|---------------------|--------------------|-------------------------------------------------|
| 1           | 301540021           | 395620-83          | Handwheel (Model 200)                           |
| 2           | 301096005           | 395620-84          | Stop motion washer (Model 200)                  |
| 3           | 301097040           | 395620-85          | Stop motion large screw (Model 200)             |
| 4           | 301098007           | 395620-86          | Set screw (Model 200)                           |
| 5           | 000003508           | 395620-87          | Spring pin                                      |
| 6           | 301068008           | 395620-88          | Set screw                                       |
| 7           | 301084000           | 395620-89          | Set screw                                       |
| 8           | 301083009           | 395620-90          | Thread take-up crank                            |
| 9           | 301088004           | 395620-91          | Front bushing                                   |
| 10          | 301092001           | 395620-92          | Set screw                                       |
| 11          | 301086002           | 395620-93          | Nylon washer                                    |
| 12          | 301085001           | 395620-94          | Collar                                          |
| 13          | 301087003           | 395620-95          | Set screw                                       |
| 14a         | 303001009           | 395620-96          | Upper shaft worm gear (Model 200/220/240)       |
| 14b         | 370040008           | 395620-97          | Upper shaft worm gear (Model 250)               |
| 15          | 301093002           | 395620-98          | Set screw                                       |
| 16          | 370163008           | 395620-99          | Collar (Model 250)                              |
| 17          | 301046000           | 395621-00          | Set screw                                       |
| 18          | 370037002           | 395621-01          | Upper shaft                                     |
| 19          | 370038003           | 395621-02          | Feed cam                                        |
| 20          | 370039004           | 395621-03          | Set screw                                       |
| 21          | 301006008           | 395621-04          | Rear bushing                                    |
| 22          | 353025004           | 395621-05          | Balance weight                                  |
| 23          | 000003405           | 395620-43          | Spring pin                                      |
| 24          | 380041000           | 395621-06          | Set screw (Model 220/240/250)                   |
| 25          | 380010000           | 395621-07          | Belt wheel (Model 220/240/250)                  |
| 26          | 380011001           | 395621-08          | Gear transmission plate (Model 220/240/250)     |
| 27          | 380068014           | 395621-09          | Handwheel (Model 220/240/250)                   |
| 28          | 380071009           | 395621-10          | Transmission pin (Model 220/240/250)            |
| 29          | 380016006           | 395621-11          | Spring (Model 220/240/250)                      |
| 30          | 380069004           | 395621-12          | Handwheel transmission ring (Model 220/240/250) |
| 31          | 380070008           | 395621-13          | Spring plate (Model 220/240/250)                |
| 32          | 380018008           | 395621-14          | Set screw (Model 220/240/250)                   |
| 33          | 380019021           | 395621-15          | Handwheel cover (Model 220/240/250)             |
| 34          | 301544003           | 395621-16          | Take-up lever comp.                             |
| 35          | 301503000           | 395621-17          | Needle bar holder comp.                         |
| 36          | 301042006           | 395621-18          | Needle bar support pin                          |
| 37          | 301250009           | 395621-19          | Collar                                          |
| 38          | 301016001           | 395620-12          | Set screw                                       |
| 39          | 301045009           | 395621-20          | Eccentric pin                                   |
| 40          | 000000206           | 395621-21          | Snap ring                                       |
| 41          | 301043007           | 395621-22          | Zigzag driving plate                            |
| 42          | 000000309           | 395621-23          | Snap ring                                       |
| 43          | 301041005           | 395621-24          | Needle bar support                              |
| 44a         | 301047001           | 395621-25          | Spring (Model 200/220/240)                      |
| 44b         | 380080001           | 395621-26          | Spring (Model 250)                              |
| 45          | 301259008           | 395621-27          | Needle bar                                      |
| 46          | 301525008           | 395621-28          | Needle clamp comp.                              |
| 47          | 301244000           |                    | Needle                                          |
| 48          | 301048002           | 395621-29          | Needle bar stopper plate                        |
| 49          | 301245001           | 395620-20          | Washer                                          |
| 50          | 301049003           | 395621-30          | Set screw                                       |
| 51          | 301061001           | 395621-31          | Presser bar                                     |
| 52          | 353012008           | 395236-00          | Z/Z Presser foot                                |
| 53          | 301543002           | 395047-00          | Presser foot holder                             |
| 54          | 301339003           | 395522-20          | Thumb screw                                     |
| 55          | 370030001           | 395621-32          | Tension release lever A                         |
| 56          | 301252001           | 395621-33          | Guide bracket                                   |
| 57          | 301065005           | 395621-34          | Spring                                          |
| 58          | 301066006           | 395621-35          | Washer                                          |
| 59          | 370012001           | 395621-36          | Pressure bar spring                             |
| 60          | 370013002           | 395621-37          | Pressure regulator collar                       |
| 61          | 370154006           | 395621-38          | Presser bar lever                               |
| 62          | 301070003           | 395621-39          | Hinged screw                                    |
| 63          | 301151009           | 395620-45          | Nut                                             |
| 64          | 370016005           | 395621-40          | Pressure regulator plate                        |
| 65a         | 370015200           | 395621-41          | Light socket bracket (USA/CDN)                  |
| 65b         | 370015004           | 395621-42          | Light socket bracket (NZ/ZA/CH/AUS)             |
| 66          | 301257006           | 395621-43          | Washer                                          |
| 67          | 301037008           | 395620-38          | Set screw                                       |
| 68          | 301234007           | 395621-44          | Set screw                                       |
| 69          | 370017006           | 395621-45          | Pressure adjusting plate                        |
| 70          | 370099002           | 395621-46          | Washer                                          |
| 71          | 370018007           | 395621-47          | Hinged screw                                    |
| 72          | 301201005           | 395621-48          | Hinged screw                                    |
| 73          | 370147006           | 395621-49          | Spring                                          |
| 74          | 000011912           | 395620-47          | Set screw                                       |

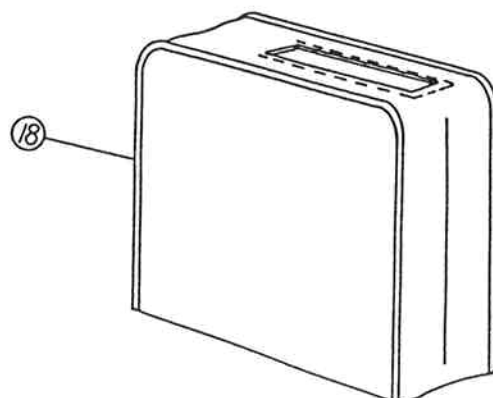
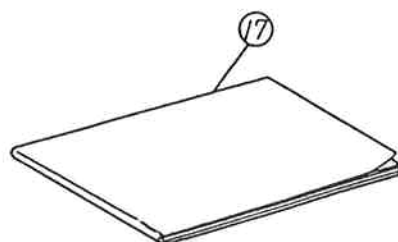
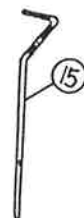
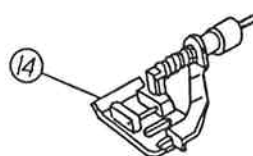
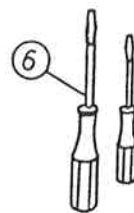
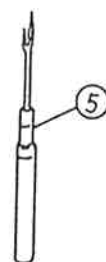
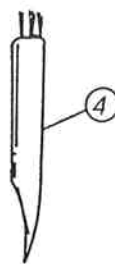
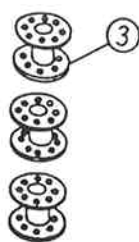
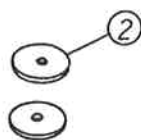
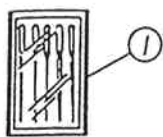




| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part                                  |
|-------------|---------------------|--------------------|-----------------------------------------------|
| 1           | 301008000           | 395620-21          | Set screw                                     |
| 2           | 380607011           | 395621-50          | S-titch length dial comp.                     |
| 3           | 301289007           | 395621-51          | Set screw                                     |
| 4           | 301151009           | 395620-45          | Nut                                           |
| 5           | 000000505           | 395621-52          | Snap ring                                     |
| 6           | 301148003           | 395621-53          | Feed regulator                                |
| 7           | 301152000           | 395621-54          | Feed regulator shaft                          |
| 8           | 301155003           | 395621-55          | Feed regulator spring                         |
| 9           | 301154002           | 395621-56          | Hinged screw                                  |
| 10          | 380020003           | 395621-57          | Feed regulator bracket                        |
| 11a         | 303003001           | 395621-58          | Spring (Model 200/220/240)                    |
| 11b         | 370045003           | 395621-59          | Spring (Model 250)                            |
| 12          | 301046000           | 395621-00          | Set screw                                     |
| 13          | 301087003           | 395620-95          | Set screw                                     |
| 14a         | 303002000           | 395621-60          | Stretch stitch rod (Model 200/220/240)        |
| 14b         | 370042000           | 395621-61          | Stretch stitch rod (Model 250)                |
| 15          | 370044002           | 395621-62          | Washer (Model 250)                            |
| 16          | 370043001           | 395621-63          | Spring (Model 250)                            |
| 17          | 000000206           | 395621-21          | Snap ring                                     |
| 18          | 380058000           | 395621-64          | Spring (Model 250)                            |
| 19          | 380056008           | 395621-65          | Zigzag mechanism body                         |
| 20          | 380057009           | 395621-66          | Zigzag connecting crank B (Model 250)         |
| 21          | 301185002           | 395620-39          | Set screw                                     |
| 22          | 301045005           | 395621-67          | Zero adjusting crank comp.                    |
| 23a         | 370005105           | 395621-68          | Zigzag mechanism comp. (Model 200/220)        |
| 23b         | 360607204           | 395621-69          | Zigzag mechanism comp. (Model 240)            |
| 23c         | 380619005           | 395621-70          | Zigzag mechanism comp. (Model 250)            |
| 24          | 370076003           | 395621-71          | Pattern selector gear (Model 250)             |
| 25          | 301247003           | 395621-72          | Wave washer (Model 250)                       |
| 26          | 301159007           | 395621-73          | Washer (Model 250)                            |
| 27          | 370077004           | 395621-74          | Selecting shaft B (Model 250)                 |
| 28          | 380004009           | 395621-75          | Zigzag plate (Model 250)                      |
| 29          | 380065000           | 395621-76          | Zigzag width dial (Model 250)                 |
| 30          | 380075003           | 395621-77          | Dial plate (Model 250)                        |
| 31          | 301234007           | 395621-44          | Set screw                                     |
| 32          | 370164009           | 395621-78          | Light cord plate (ZA/CH/NZ/AUS)               |
| 33a         | 380803008           | 395621-79          | Light cord comp. (USA/CDN)                    |
| 33b         | 370806000           | 395621-80          | Light cord comp. (ZA/CH/NZ/AUS)               |
| 34a         | 301802105           | 395621-81          | Light bulb 120V (USA/CDN)                     |
| 34b         | 353821101           | 395621-82          | Light bulb 220-240 (ZA/CH/NZ/AUS)             |
| 35          | 301285003           | 395621-83          | Belt                                          |
| 36          | 301185002           | 395620-39          | Set screw                                     |
| 37          | 380043002           | 395621-84          | Switch fixation plate                         |
| 38a         | 370808013           | 395621-85          | Switch (USA/CDN)                              |
| 38b         | 380045004           | 395621-86          | Switch (ZA/CH/NZ/AUS)                         |
| 39          | 380040009           | 395621-87          | Lamp wire setter                              |
| 40          | 351047006           | 395621-88          | Band                                          |
| 41          | 301246002           | 395621-89          | Spring Washer                                 |
| 42          | 301239002           | 395621-90          | Motor bracket set screw                       |
| 43          | 351032008           | 395621-91          | Set screw                                     |
| 44a         | 301270005           | 395621-92          | Receptacle (USA/CDN)                          |
| 44b         | 351048007           | 395621-93          | Receptacle (ZA/CH/NZ/AUS)                     |
| 45a         | 301271006           | 395621-94          | Insulated plate (USA/CDN)                     |
| 45b         | 351049008           | 395621-95          | Insulated plate (ZA/CH/NZ/AUS)                |
| 46a         | 301269001           | 395621-96          | Nut (USA/CDN)                                 |
| 46b         | 351046005           | 395621-97          | Set screw (ZA/CH/NZ/AUS)                      |
| 47a         | 380089000           | 395621-98          | Motor bracket (USA/CDN)                       |
| 47b         | 380044003           | 395621-99          | Motor bracket (ZA/CH/NZ/AUS)                  |
| 48          | 000000103           | 395622-00          | Snap ring                                     |
| 49          | 301530006           | 395622-01          | Motor pulley comp.                            |
| 50          | 301294005           | 395622-02          | Motor clutch                                  |
| 51          | 000000307           | 395622-03          | Spring pin                                    |
| 52a         | 353819003           | 395622-04          | Motor comp. 120V (USA/CDN)                    |
| 52b         | 353825105           | 395622-05          | Motor comp. 240V (NZ/AUS)                     |
| 52c         | 353811201           | 395622-06          | Motor comp. 220V (ZA/CH)                      |
| 53a         | 353839009           | 395622-07          | Controller comp. 120V (USA/CDN)               |
| 53b         | 353826003           | 395622-08          | Controller comp. 240V (NZ/AUS)                |
| 53C         | 353812006           | 395622-09          | Controller comp. 220V (ZA/CH)                 |
| 54          | 370507019           | 395622-10          | Tension comp.                                 |
| 55          | 370034009           | 395622-11          | Washer                                        |
| 56          | 370033008           | 395622-12          | Set screw                                     |
| 57          | 301185006           | 395622-13          | Set screw                                     |
| 58          | 350017002           | 395620-50          | Set screw (Model 200/220/240)                 |
| 59          | 301009001           | 395622-14          | Washer (Model 200/220/240)                    |
| 60          | 350006008           | 395622-15          | Angle index spring plate (Model 200/220/240)  |
| 61          | 301215002           | 395622-16          | Spring (Model 200/220/240)                    |
| 62          | 301208002           | 395622-17          | Spring (Model 200/220/240)                    |
| 63          | 301213000           | 395622-18          | Roller (Model 200/220/240)                    |
| 64          | 354004000           | 395622-19          | Zigzag connecting crank A (Model 200/220/240) |
| 65          | 301245001           | 395620-20          | Washer (Model 200/220/240)                    |
| 66          | 301212009           | 395622-20          | Riveting pin (Model 200/220/240)              |
| 67          | 303005003           | 395622-21          | Zigzag connecting rod (Model 200/220/240)     |
| 68          | 301218005           | 395622-22          | Hinged screw (Model 200/220/240)              |
| 69          | 301196006           | 395622-23          | Adjusting screw (Model 200/220/240)           |
|             | 370025007           | 395623-07          | Check spring                                  |



| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part              |
|-------------|---------------------|--------------------|---------------------------|
| 1           | 301241007           | 395622-24          | Center pin (left)         |
| 2           | 301087003           | 395620-95          | Set screw                 |
| 3           | 301174008           | 395622-25          | Feed dog                  |
| 4           | 301175009           | 395622-26          | Feed dog set screw        |
| 5           | 301172008           | 395622-27          | Feed dog base             |
| 6           | 000000206           | 395621-21          | Snap ring                 |
| 7           | 301173007           | 395622-28          | Feed dog base shaft       |
| 8           | 301131005           | 395622-29          | Set screw                 |
| 9           | 301171005           | 395622-30          | Feed rock shaft           |
| 10          | 301178002           | 395622-31          | Set screw                 |
| 11          | 301177001           | 395622-32          | Set screw                 |
| 12          | 301176008           | 395622-33          | Feed rock shaft           |
| 13          | 301180007           | 395622-34          | Center pin (right)        |
| 14          | 301179003           | 395622-35          | Connecting pin            |
| 15          | 000000402           | 395622-36          | Snap ring                 |
| 16          | 301145008           | 395622-37          | Forked rod                |
| 17          | 301147002           | 395622-38          | Forked rod slide block    |
| 18          | 301146001           | 395622-39          | Set screw                 |
| 19          | 301106009           | 395622-40          | Taper screw               |
| 20          | 301512002           | 395622-41          | Crank rod comp.           |
| 21          | 353015001           | 395622-42          | Set screw                 |
| 22          | 301107008           | 395622-43          | Nut                       |
| 23          | 301109002           | 395622-44          | Lower shaft               |
| 24          | 301110006           | 395622-45          | Lower shaft rear bushing  |
| 25          | 301182009           | 395622-46          | Feed lifting cam          |
| 26          | 301112008           | 395622-47          | Collar                    |
| 27          | 301046008           | 395621-00          | Set screw                 |
| 28          | 301111007           | 395622-48          | Lower shaft rear bushing  |
| 29          | 301114008           | 395622-49          | Set screw                 |
| 30          | 301115001           | 395622-50          | Set screw                 |
| 31          | 301113009           | 395622-51          | Oscillating shaft gear    |
| 32          | 000003209           | 395622-52          | Spring pin                |
| 33          | 000003302           | 395622-53          | Spring pin                |
| 34          | 355010002           | 395622-54          | Hinged screw              |
| 35          | 351060005           | 395622-55          | Drop feed lever           |
| 36          | 370086006           | 395622-56          | Wave washer               |
| 37          | 301195005           | 395622-57          | Spring                    |
| 38          | 370041009           | 395622-58          | Adjusting screw           |
| 39          | 301307002           | 395622-59          | Drop feed body            |
| 40          | 301308003           | 395622-60          | Drop feed plate           |
| 41          | 301310008           | 395622-61          | Drop feed adjusting shaft |
| 42          | 301309004           | 395622-62          | Drop feed shaft A         |
| 43          | 000000309           | 395621-23          | Snap ring                 |
| 44          | 301197007           | 395622-63          | Spring holder             |
| 45          | 301181008           | 395622-64          | Spring                    |
| 46          | 301150008           | 395622-65          | Adjusting screw           |
| 47          | 301151009           | 395620-45          | Nut                       |
| 48          | 301130002           | 395622-66          | Bevel gear                |
| 49          | 301129008           | 395622-67          | Hook driver shaft collar  |
| 50          | 301128007           | 395662-68          | Nylon washer              |
| 51          | 301328009           | 395662-69          | Hook race body            |
| 52          | 301119005           | 395622-70          | Clasp (left)              |
| 53          | 301118004           | 395622-71          | Clasp (right)             |
| 54          | 301120009           | 395622-72          | Clasp spring              |
| 55          | 301121008           | 395622-73          | Hinged screw              |
| 56          | 301122001           | 395622-74          | Cap spring                |
| 57          | 301123002           | 395622-75          | Set screw                 |
| 58          | 301117003           | 395622-76          | Hook race ring            |
| 59          | 301124003           | 395622-77          | Hook driver shaft         |
| 60          | 301126005           | 395622-78          | Hook driver spring        |
| 61          | 301127006           | 395622-79          | Set screw                 |
| 62          | 301132004           | 395522-50          | Hook                      |
| 63          | 301141006           | 395620-00          | Bobbin                    |
| 64          | 301515005           | 395520-25          | Bobbin case comp.         |



| Ref.<br>No. | Sunbeen<br>Part No. | Tavaro<br>Part No. | Name of part                            |
|-------------|---------------------|--------------------|-----------------------------------------|
| 1           | 301034001           | 424451             | Needle assortment                       |
| 2           | 301403009           | 420365             | Felt washer                             |
| 3           | 301141006           | 395120-00          | Bobbin                                  |
| 4           | 301448006           | 494221             | Brush                                   |
| 5           | 303403005           | 494230             | Buttonhole knife                        |
| 6           | 301439004           | 395022-80          | Screwdrivers                            |
| 7           | 380413007           | 395276-01          | Darning foot                            |
| 8           | 301438003           | 395285-02          | Zipper foot                             |
| 9           | 301405001           | 395123-04          | Hammer foot                             |
| 10          | 303401003           | 395273-00          | Buttonhole foot                         |
| 11          | 301406002           | 395274-01          | Button sewing foot                      |
| 12          | 301433008           | 395622-81          | Seam guide                              |
| 13          | 301447005           | 395622-82          | Satin stitch foot                       |
| 14          | 353431007           | 395285-02          | Blind hem foot                          |
| 15          | 301410009           | 395275-00          | Quilting guide                          |
| 16          | 353409006           | 395049-43          | Oiler                                   |
| 17a         | 380403004           | 395000-00          | Instruction book 200 (english)          |
| 17b         | 380405006           | 395600-01          | Instruction book 200 (german/french)    |
| 17c         | 380429006           | 395611-00          | Instruction book 200/220 (italian)      |
| 17d         | 380412006           | 395601-07          | Instruction book 220 (german/french)    |
| 17e         | 380406007           | 395602-00          | Instruction book 220 (english)          |
| 17f         | 380427004           | 395603-00          | Instruction book 220 (danish)           |
| 17g         | 380434004           | 395603-12          | Instruction book 220 (danish/norwegian) |
| 17h         | 380435005           | 395605-14          | Instruction book 220 (finnish/swedish)  |
| 17i         | 380431001           | 395607-09          | Instruction book 220 (french/dutch)     |
| 17j         | 380407008           | 395602-01          | Instruction book 240 (english)          |
| 17k         | 380418002           | 395607-01          | Instruction book 240 (french/german)    |
| 17l         | 380436006           | 395607-11          | Instruction book 240 (french/italian)   |
| 17m         | 380432002           | 395609-07          | Instruction book 240 (dutch/french)     |
| 17n         | 380414008           | 395601-02          | Instruction book 240 (german)           |
| 17o         | 380408009           | 395602-02          | Instruction book 240 (english)          |
| 17p         | 380415009           | 395607-02          | Instruction book 240 (french)           |
| 17q         | 380433003           | 395609-02          | Instruction book 240 (dutch)            |
| 18          | 370427003           | 395622-83          | Dust cover                              |
|             | 381953              | 395623-08          | Accessory set (USA/CDN/AUS/NZ/ZA)       |
|             | 381953-4            | 395623-09          | Accessory set                           |

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| 000000103 | 0.07 g | 1a,3    |      | 301123002 | 0.10 g | 4          |      |
| 000000206 | 0.15   | 2,3,4   |      | 301124003 | 25.20  | 4          |      |
| 000000309 | 0.19   | 2,4     |      | 301126005 | 0.80   | 4          |      |
| 000000402 | 0.27   | 4       |      | 301127006 | 0.10   | 4          |      |
| 000000505 | 0.65   | 3       |      | 301128007 | 0.03   | 4          |      |
| 000003209 | 0.18   | 4       |      | 301129008 | 6.80   | 4          |      |
| 000003302 | 0.33   | 4       |      | 301130002 | 10.40  | 4          |      |
| 000003405 | 0.61   | 1,2     |      | 301131005 | 0.36   | 4          |      |
| 000003508 | 1.20   | 2       |      | 301132004 | 17.40  | 4          |      |
| 000003807 | 0.22   | 3       |      | 301141006 | 3.00   | 4,5        |      |
| 000011912 | 0.81   | 1,1a,2  |      | 301143008 | 2.09   | 1          |      |
| 301006008 | 21.20  | 2       |      | 301145000 | 89.00  | 4          |      |
| 301008000 | 1.02   | 1,1a,3  |      | 301146001 | 2.80   | 4          |      |
| 301009001 | 0.48   | 3       |      | 301147002 | 3.60   | 4          |      |
| 301016001 | 0.69   | 1,1a,2. |      | 301148003 | 20.80  | 3          |      |
| 301018003 | 2.08   | 1       |      | 301150008 | 0.76   | 4          |      |
| 301025003 | 5.24   | 1       |      | 301151009 | 0.45   | 1,1a,2,3,4 |      |
| 301027005 | 8.00   | 1,1a    |      | 301152000 | 6.00   | 3          |      |
| 301028039 | 1.88   | 1       |      | 301154002 | 0.51   | 3          |      |
| 301029007 | 0.16   | 1       |      | 301155003 | 0.40   | 3          |      |
| 301030001 | 3.96   | 1,1a    |      | 301159007 | 0.11   | 3          |      |
| 301036007 | 0.10   | 1,1a    |      | 301165006 | 0.44   | 3          |      |
| 301037008 | 0.77   | 1,2     |      | 301171005 | 53.50  | 4          |      |
| 301041005 | 55.60  | 2       |      | 301172006 | 62.00  | 4          |      |
| 301042006 | 12.00  | 2       |      | 301173007 | 13.00  | 4          |      |
| 301043007 | 32.80  | 2       |      | 301174008 | 11.00  | 4          |      |
| 301045009 | 1.70   | 2       |      | 301175009 | 0.38   | 4          |      |
| 301046000 | 0.15   | 2,3,4   |      | 301176000 | 37.60  | 4          |      |
| 301047001 | 0.25   | 2       |      | 301177001 | 1.00   | 4          |      |
| 301048002 | 0.30   | 2       |      | 301178002 | 1.60   | 4          |      |
| 301049003 | 1.22   | 2       |      | 301179003 | 9.20   | 4          |      |
| 301061001 | 56.40  | 2       |      | 301180007 | 13.20  | 4          |      |
| 301065005 | 0.25   | 2       |      | 301181008 | 0.12   | 4          |      |
| 301066006 | 0.14   | 2       |      | 301182009 | 16.00  | 4          |      |
| 301068008 | 0.66   | 2       |      | 301185002 | 0.60   | 1,3        |      |
| 301070003 | 2.90   | 2       |      | 301193003 | 0.68   | 1a         |      |
| 301083009 | 105.00 | 2       |      | 301195005 | 0.39   | 4          |      |
| 301084000 | 1.32   | 2       |      | 301196006 | 0.77   | 3          |      |
| 301085001 | 24.00  | 2       |      | 301197007 | 0.68   | 4          |      |
| 301086002 | 0.05   | 2       |      | 301201005 | 1.03   | 2          |      |
| 301087003 | 0.41   | 2,3,4   |      | 301208002 | 1.79   | 3          |      |
| 301088004 | 75.60  | 2       |      | 301212009 | 1.20   | 3          |      |
| 301092001 | 2.45   | 2       |      | 301213000 | 0.80   | 3          |      |
| 301093002 | 0.10   | 2       |      | 301215002 | 1.02   | 3          |      |
| 301096005 | 4.40   | 2       |      | 301218005 | 0.95   | 3          |      |
| 301097040 | 22.00  | 2       |      | 301234007 | 0.36   | 2,3        |      |
| 301098007 | 0.56   | 2       |      | 301239002 | 10.68  | 3          |      |
| 301106009 | 7.08   | 4       |      | 301241007 | 10.50  | 4          |      |
| 301107000 | 1.96   | 4       |      | 301244000 | 0.33   | 2          |      |
| 301109002 | 113.80 | 4       |      | 301245001 | 0.14   | 1,2,3      |      |
| 301110006 | 19.40  | 4       |      | 301246002 | 1.06   | 3          |      |
| 301111007 | 26.80  | 4       |      | 301247003 | 0.20   | 3          |      |
| 301112008 | 10.00  | 4       |      | 301250009 | 3.88   | 2          |      |
| 301113009 | 20.40  | 4       |      | 301252001 | 14.00  | 2          |      |
| 301114000 | 0.70   | 4       |      | 301257006 | 0.10   | 2          |      |
| 301115001 | 0.55   | 4       |      | 301259008 | 32.00  | 2          |      |
| 301117003 | 28.80  | 4       |      | 301261003 | 0.83   | 1          |      |
| 301118004 | 1.80   | 4       |      | 301269001 | 2.00   | 3          |      |
| 301119005 | 1.80   | 4       |      | 301270005 | 15.00  | 3          |      |
| 301120009 | 0.20   | 4       |      | 301271006 | 4.92   | 3          |      |
| 301121000 | 2.00   | 4       |      | 301285003 | 6.00   | 3          |      |
| 301122001 | 1.00   | 4       |      | 301289007 | 0.64   | 3          |      |

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| 301294005 | 0.60 g | 3  |      | 353128008 | 1.97 g | 1a   |      |
| 301307002 | 24.00  | 4  |      | 353409006 | 6.02   | 5    |      |
| 301308003 | 22.00  | 4  |      | 353431007 | 14.50  | 5    |      |
| 301309004 | 23.60  | 4  |      | 353502000 | 40.00  | 1    |      |
| 301310008 | 12.00  | 4  |      | 353811201 | 527.00 | 3    |      |
| 301319007 | 0.84   | 1  |      | 353812006 | 595.00 | 3    |      |
| 301328009 | 105.80 | 4  |      | 353819003 | 665.00 | 3    |      |
| 301339003 | 5.40   | 2  |      | 353821101 | 6.80   | 3    |      |
| 301403009 | 0.12   | 5  |      | 353825105 | 527.00 | 3    |      |
| 301405001 | 8.00   | 5  |      | 353826003 | 595.00 | 3    |      |
| 301406002 | 1.31   | 5  |      | 353839009 | 492.00 | 3    |      |
| 301410009 | 4.20   | 5  |      | 354004000 | 10.00  | 3    |      |
| 301433008 | 8.10   | 5  |      | 355010002 | 1.54   | 4    |      |
| 301438003 | 7.74   | 5  |      | 356006008 | 5.00   | 3    |      |
| 301439004 | 11.60  | 5  |      | 356017002 | 1.23   | 1,3  |      |
| 301447005 | 2.36   | 5  |      | 356062002 | 7.80   | 1    |      |
| 301448006 | 2.16   | 5  |      | 356063003 | 1.70   | 1    |      |
| 301503000 | 19.40  | 2  |      | 356064004 | 1.55   | 1,1a |      |
| 301512002 | 77.50  | 4  |      | 356065005 | 0.70   | 1    |      |
| 301515005 | 12.40  | 4  |      | 356066006 | 2.80   | 1    |      |
| 301525008 | 5.00   | 2  |      | 356067007 | 0.70   | 1    |      |
| 301530006 | 1.65   | 3  |      | 356068008 | 0.70   | 1    |      |
| 301540021 | 84.40  | 2  |      | 356074007 | 7.80   | 1    |      |
| 301543002 | 8.80   | 2  |      | 356075008 | 1.70   | 1    |      |
| 301544003 | 42.00  | 2  |      | 356076009 | 1.55   | 1,1a |      |
| 301634001 | 2.88   | 5  |      | 360055005 | 1.50   | 1    |      |
| 301645005 | 10.60  | 3  |      | 360095007 | 7.80   | 1    |      |
| 301802105 | 4.80   | 3  |      | 360096008 | 1.70   | 1    |      |
| 303001009 | 38.50  | 2  |      | 360097009 | 1.55   | 1,1a |      |
| 303002000 | 6.00   | 3  |      | 360501001 | 40.00  | 1a   |      |
| 303003001 | 1.88   | 3  |      | 360607204 | 430.00 | 3    |      |
| 303005003 | 10.00  | 3  |      | 370003043 | 122.00 | 1    |      |
| 303401003 | 5.00   | 5  |      | 370005104 | 250.00 | 1    |      |
| 303403005 | 2.76   | 5  |      | 370005506 | 250.00 | 1    |      |
| 351003000 | 14.00  | 1  |      | 370012001 | 3.60   | 2    |      |
| 351006070 | 48.00  | 1  |      | 370013002 | 5.40   | 2    |      |
| 351007071 | 22.00  | 1  |      | 370015004 | 40.00  | 2    |      |
| 351008005 | 1.00   | 1  |      | 370015200 | 40.00  | 2    |      |
| 351009006 | 145.00 | 1  |      | 370016005 | 10.00  | 2    |      |
| 351010000 | 7.64   | 1  |      | 370017006 | 10.00  | 2    |      |
| 351011001 | 1.00   | 1  |      | 370018007 | 1.71   | 2    |      |
| 351012002 | 1.50   | 1  |      | 370033008 | 0.72   | 3    |      |
| 351013427 | 24.00  | 1  |      | 370034009 | 0.64   | 3    |      |
| 351013508 | 24.00  | 1  |      | 370036001 | 21.80  | 2    |      |
| 351032008 | 0.87   | 3  |      | 370037002 | 381.20 | 2    |      |
| 351046005 | 2.25   | 3  |      | 370038003 | 30.50  | 2    |      |
| 351047006 | 0.28   | 3  |      | 370039004 | 1.12   | 2    |      |
| 351048007 | 25.00  | 3  |      | 370040008 | 32.00  | 2    |      |
| 351049008 | 5.30   | 3  |      | 370041009 | 0.50   | 4    |      |
| 351056008 | 55.00  | 1  |      | 370042000 | 5.00   | 3    |      |
| 351060005 | 8.00   | 4  |      | 370043001 | 0.34   | 3    |      |
| 353005008 | 1.66   | 1  |      | 370044002 | 0.07   | 3    |      |
| 353006009 | 0.50   | 1  |      | 370045003 | 0.60   | 3    |      |
| 353012008 | 7.20   | 2  |      | 370048006 | 0.93   | 1    |      |
| 353015001 | 2.59   | 4  |      | 370069003 | 0.88   | 1a   |      |
| 353025004 | 107.40 | 2  |      | 370076003 | 20.00  | 3    |      |
| 353055003 | 0.11   | 1  |      | 370077004 | 25.00  | 3    |      |
| 353122002 | 0.08   | 1a |      | 370078016 | 15.00  | 1    |      |
| 353124004 | 24.00  | 1a |      | 370081001 | 0.97   | 1    |      |
| 353125005 | 5.50   | 1a |      | 370084048 | 48.00  | 1    |      |
| 353126006 | 0.82   | 1a |      | 370085005 | 8.00   | 1    |      |
| 353127007 | 0.15   | 1a |      | 370086006 | 0.09   | 4    |      |



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| 370099002 | 0.49 g | 2     |      | 380092006 | 0.70 g  | 1     |      |
| 370147006 | 0.50   | 2     |      | 380093007 | 0.70    | 1     |      |
| 370154006 | 3.60   | 2     |      | 380403004 | 60.00   | 5     |      |
| 370163008 | 6.80   | 2     |      | 380405006 | 145.00  | 5     |      |
| 370164009 | 14.00  | 3     |      | 380406007 | 60.00   | 5     |      |
| 370182014 | 12.00  | 1a    |      | 380407008 | 60.00   | 5     |      |
| 370182106 | 12.00  | 1a    |      | 380408009 | 60.00   | 5     |      |
| 370183004 | 13.10  | 1a    |      | 380412006 | 145.00  | 5     |      |
| 370184005 | 16.00  | 1a    |      | 380413007 | 10.00   | 5     |      |
| 370190004 | 4.50   | 1a    |      | 380414008 | 60.00   | 5     |      |
| 370427003 | 140.80 | 5     |      | 380415009 | 60.00   | 5     |      |
| 370502047 | 160.00 | 1, 1a |      | 380418002 | 145.00  | 5     |      |
| 370506007 | 16.00  | 1     |      | 380427004 | 60.00   | 5     |      |
| 370507019 | 88.50  | 3     |      | 380429006 | 60.00   | 5     |      |
| 370605105 | 630.00 | 3     |      | 380431001 | 145.00  | 5     |      |
| 370806000 | 48.00  | 3     |      | 380432002 | 145.00  | 5     |      |
| 370808013 | 10.00  | 3     |      | 380433003 | 60.00   | 5     |      |
| 380002102 | 200.00 | 1     |      | 380434004 | 145.00  | 5     |      |
| 380010000 | 44.00  | 2     |      | 380435005 | 145.00  | 5     |      |
| 380011001 | 44.00  | 2     |      | 380436006 | 145.00  | 5     |      |
| 380016006 | 0.11   | 2     |      | 380501003 | 8.00    | 1a    |      |
| 380018008 | 12.31  | 2     |      | 380502004 | 11.00   | 1, 1a |      |
| 380019021 | 6.25   | 2     |      | 380601107 | 2520.00 | 1     |      |
| 380020003 | 8.00   | 3     |      | 380601200 | 2520.00 | 1     |      |
| 380027011 | 1.20   | 1     |      | 380607011 | 95.00   | 3     |      |
| 380031029 | 0.02   | 1     |      | 380619005 | 630.00  | 3     |      |
| 380036105 | 60.00  | 1     |      | 380803008 | 36.00   | 3     |      |
| 380040009 | 1.78   | 3     |      |           |         |       |      |
| 380041000 | 0.47   | 2     |      |           |         |       |      |
| 380042115 | 60.00  | 1     |      |           |         |       |      |
| 380043002 | 20.00  | 3     |      |           |         |       |      |
| 380044003 | 100.00 | 3     |      |           |         |       |      |
| 380045004 | 10.00  | 3     |      |           |         |       |      |
| 380056008 | 12.00  | 3     |      |           |         |       |      |
| 380057009 | 14.40  | 3     |      |           |         |       |      |
| 380058000 | 1.14   | 3     |      |           |         |       |      |
| 380064009 | 12.00  | 3     |      |           |         |       |      |
| 380065000 | 2.60   | 3     |      |           |         |       |      |
| 380067002 | 0.12   | 1, 1a |      |           |         |       |      |
| 380068014 | 32.00  | 2     |      |           |         |       |      |
| 380069004 | 4.00   | 2     |      |           |         |       |      |
| 380070008 | 4.00   | 2     |      |           |         |       |      |
| 380071009 | 0.40   | 2     |      |           |         |       |      |
| 380072000 | 7.80   | 1     |      |           |         |       |      |
| 380073001 | 1.70   | 1     |      |           |         |       |      |
| 380074002 | 1.55   | 1, 1a |      |           |         |       |      |
| 380075003 | 0.47   | 3     |      |           |         |       |      |
| 380076004 | 0.70   | 1     |      |           |         |       |      |
| 380077005 | 0.70   | 1     |      |           |         |       |      |
| 380078006 | 0.70   | 1     |      |           |         |       |      |
| 380079007 | 1.50   | 1     |      |           |         |       |      |
| 380080001 | 0.21   | 2     |      |           |         |       |      |
| 380082003 | 0.70   | 1     |      |           |         |       |      |
| 380083004 | 0.70   | 1     |      |           |         |       |      |
| 380084005 | 0.70   | 1     |      |           |         |       |      |
| 380085006 | 0.70   | 1     |      |           |         |       |      |
| 380086007 | 0.70   | 1     |      |           |         |       |      |
| 380087008 | 0.70   | 1     |      |           |         |       |      |
| 380088009 | 0.70   | 1     |      |           |         |       |      |
| 380089000 | 135.00 | 3     |      |           |         |       |      |
| 380090015 | 94.00  | 1a    |      |           |         |       |      |
| 380091005 | 5.00   | 1a    |      |           |         |       |      |