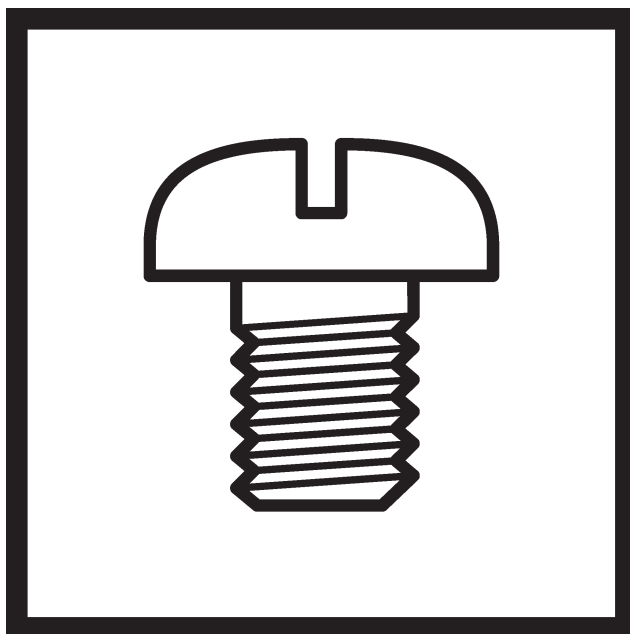


S-7200C

パーツブック
PARTS BOOK

本縫ダイレクトドライブ自動糸切りミシン

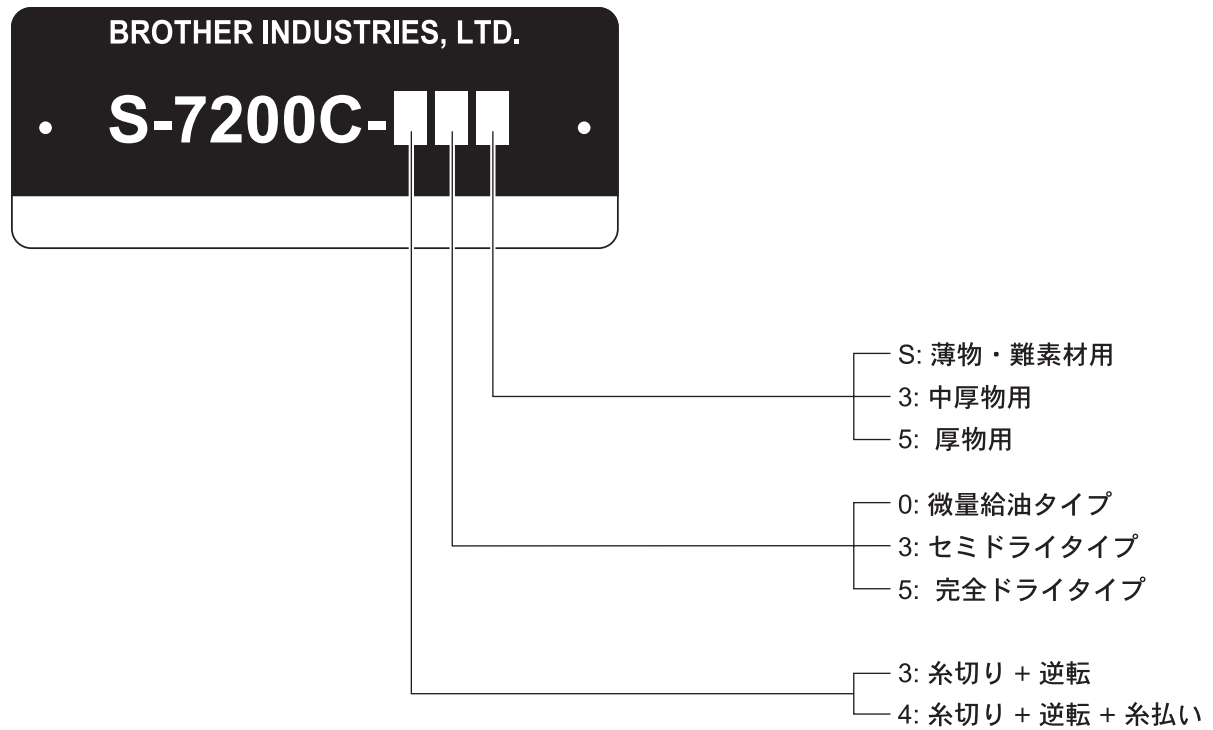
SINGLE NEEDLE DIRECT DRIVE STRAIGHT LOCK STITCHER WITH
THREAD TRIMMER



brother[®]

最新の部品情報は Parts Navigation でご覧いただけます。 <http://partsbook.brother.co.jp/partsnavi/jpn/>
The latest parts information, refer to the Parts Navigation. <http://partsbook.brother.co.jp/partsnavi/eng/>

型式板の見方



Description of model plate



S: Light-weight Materials & Difficult-to-sew Materials

3: Medium-weight materials

5: Heavy-weight materials

0: Minimum lubrication type

3: Semi dry type

5: Complete dry type

3: Thread Trimmer + Quick Reverse

4: Thread Trimmer + Quick Reverse + Thread Wiper

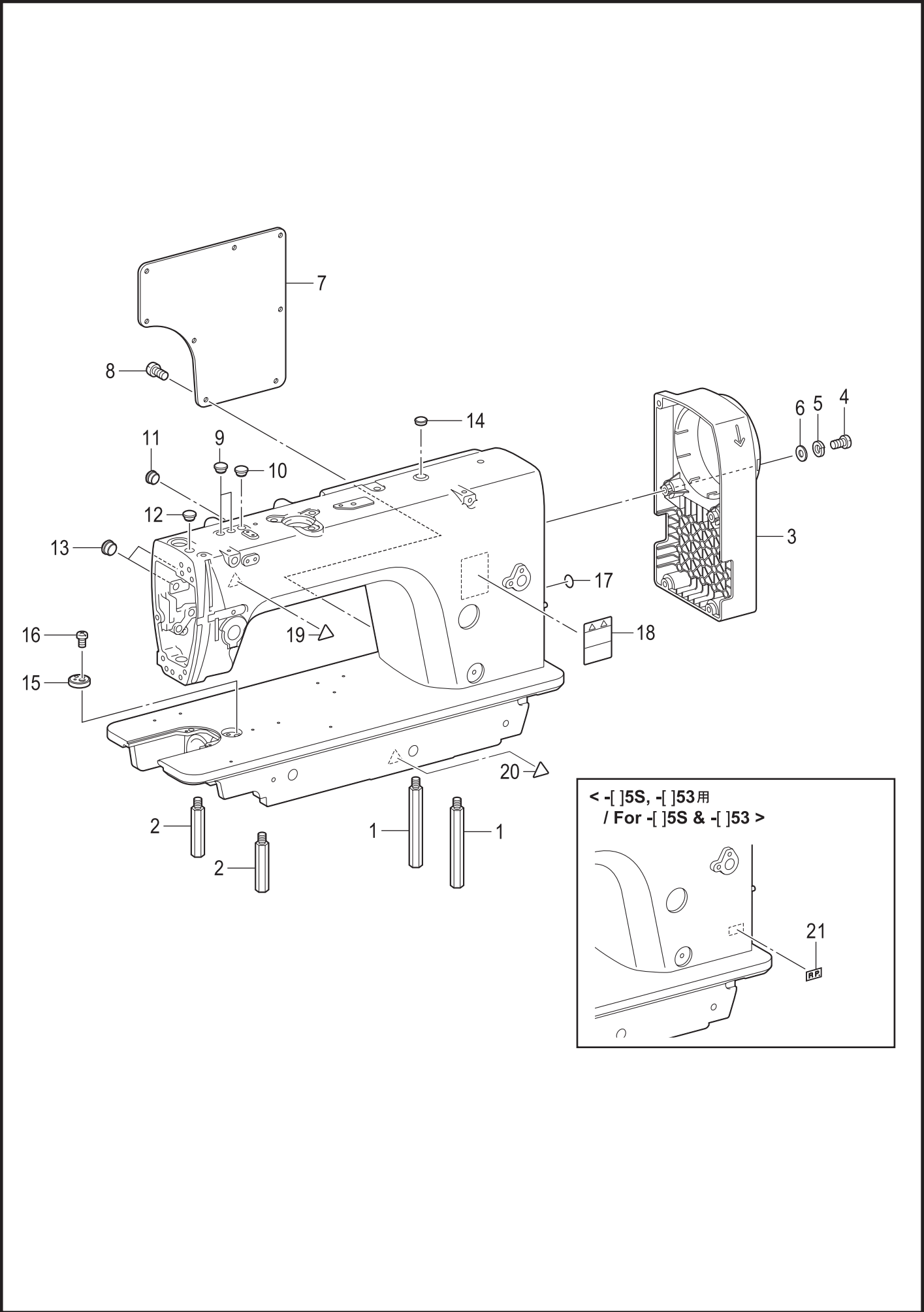
#

Notes for using this parts book

1. This book was prepared based on information available in July 2008.
2. Parts & subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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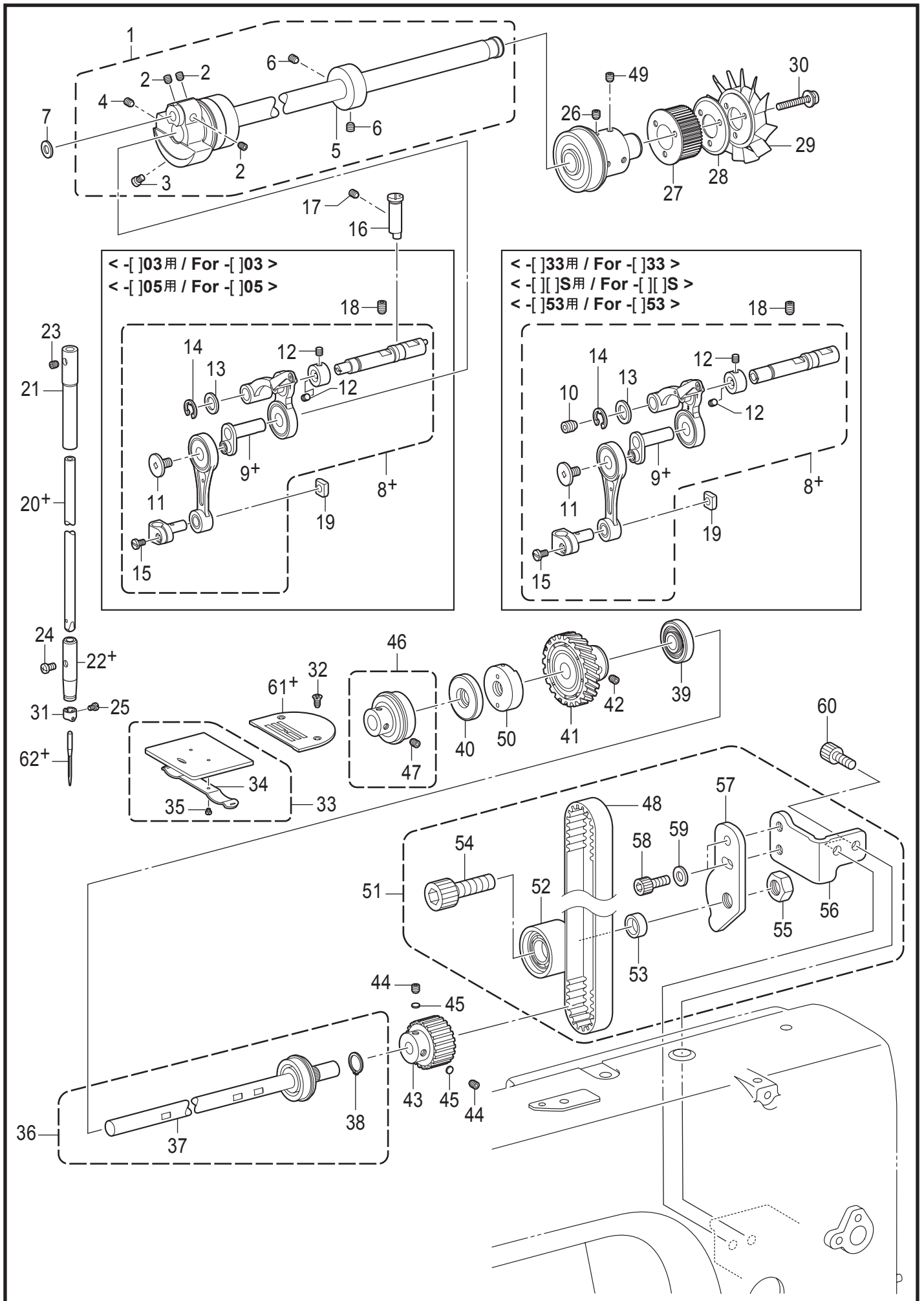
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A. 主体関係 / Machine body

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1106001	2	キヤクチュウR	STAND R	
2	SA1107001	2	キヤクチュウL	STAND L	
3	SA9622101	1	モータカバー	MOTOR COVER	
4	062501816	5	ナベコ5X18	SCREW, PAN M5X18	
5	028050246	5	バネザガネ2-5	WASHER SPRING 2-5	
6	026050136	5	ヒラザガネコガタ5	WASHER PLAIN S 5	
7	SA9623101	1	ガワイタ	SIDE PLATE	
8	062501216	8	ナベコ5X12	SCREW PAN M5X12	
9	104450101	2	ゴムセン8	RUBBER CAP, 8	
10	104450101	1	ゴムセン8	RUBBER CAP, 8	
11	S32263001	1	ゴムセン8.5	RUBBER CAP, 8.5	
12	104450101	1	ゴムセン8	RUBBER CAP, 8	
13	104449001	2	ゴムセン15.5	RUBBER CAP, 15.5	
14	117936001	1	ゴムセン9.4	RUBBER CAP, 9.4	
15	S09621151	1	ジヨウギイタ	RULER PLATE	
16	062400616	1	ナベコ4X6	SCREW PAN M4X6	
17	S37060001	1	アースマーク	LABEL, GROUNDING	
18	SA9826001	1	ソウサチュウイラベル	LABEL CAUTION	
19	SA9957001	1	ワーニングマーク	INJURY MARK	
20	SA9957002	1	ワーニングマーク	INJURY MARK	
21	S45050001	1	<-□5S, -□53用> RPマーク	<For -□5S and -□53> MARK, RP	

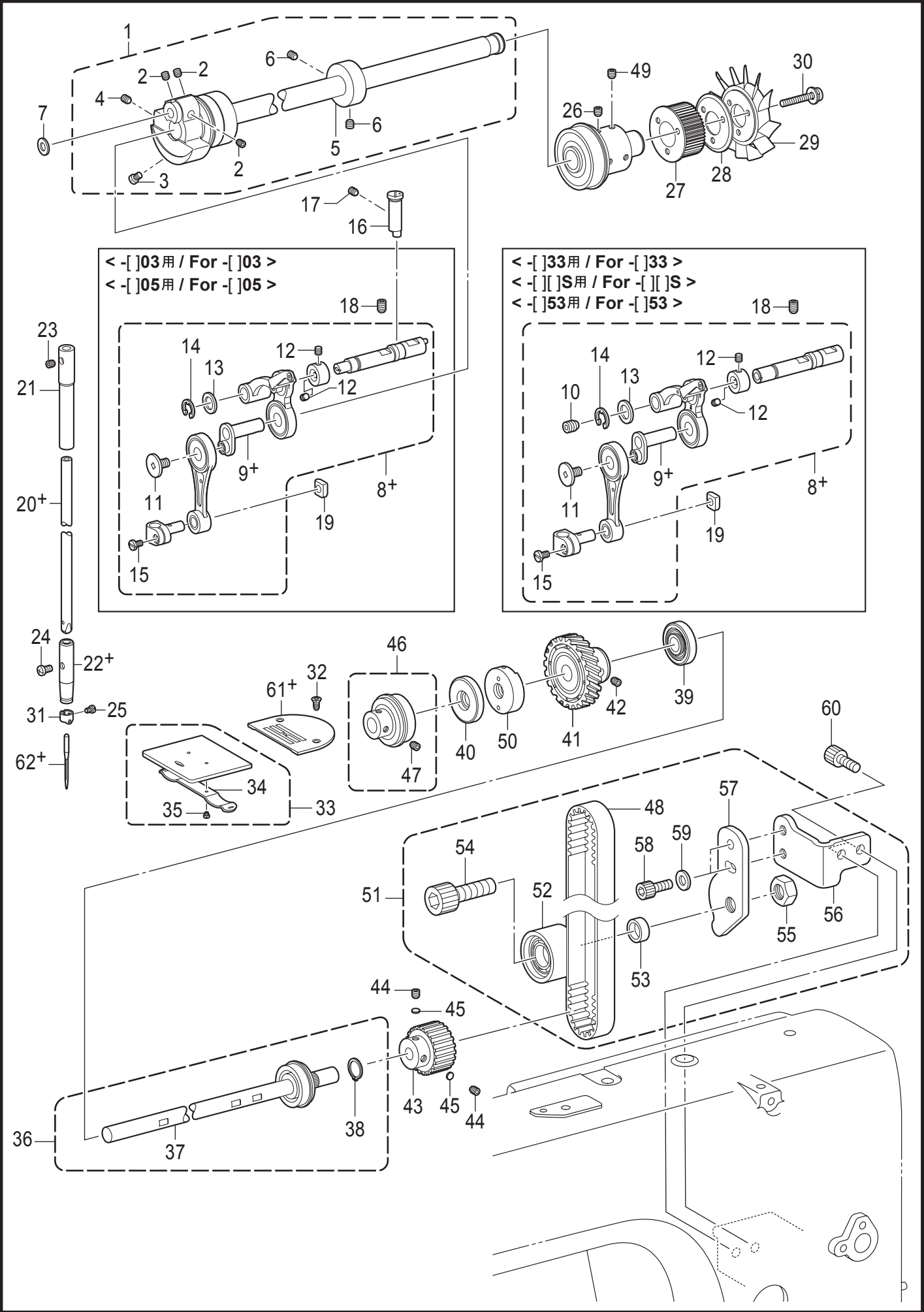
B. 針棒・天秤關係 / Needle bar and thread take-up mechanism



B. 針棒・天秤関係 / Needle bar and thread take-up mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA7209201	1	ウワジククミ	UPPER SHAFT ASSY	
2	S23651001	3	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
3	S25235001	1	シメネジ8	SCREW M8	
4	S25236001	1	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
5	SA1120001	1	イトマキクドウリン	BOBBIN WINDER DRIVING WHEEL	
6	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
7	110367001	1	ザガネ	WASHER, PLAIN SPECIAL 8	
			<-□03用>	<For -□03>	
8+	SA9646001	1	ハリボウレンカンソウクミ	NEEDLE BAR CONNECTING ROD UNIT	
9+	SA7625001	1	ハリボウクランク	NEEDLE BAR CRANK	
			<-□05用>	<For -□05>	
8+	SA9651001	1	ハリボウレンカンソウクミ	NEEDLE BAR CONNECTING ROD UNIT	
9+	SA7626001	1	ハリボウクランク	NEEDLE BAR CRANK	
			<-□33, -□53用>	<For -□33 and -□53>	
8+	SA9748001	1	ハリボウレンカンオオクミ	NEEDLE BAR CONNECTING ROD SET	
9+	SA7625001	1	ハリボウクランク	NEEDLE BAR CRANK	
			<-□□S用>	<For -□□S>	
8+	SA9751001	1	ハリボウレンカンオオクミ	NEEDLE BAR CONNECTING ROD SET	
9+	SA7627001	1	ハリボウクランク	NEEDLE BAR CRANK	
			<-□3□, -□5□用>	<For -□3□ and -□5□>	
10	SA8061001	1	アナクボミ3X4シール	SET SCREW SOCKET(CP)M3X4 SEAL	
11	SA2422001	1	シメネジ3.57L	SCREW, SM3.57L	
12	012400436	2	アナヒラ4X4	SET SCREW SOCKET (FT) M4X4	
13	SA2161001	1	ザガネ	WASHER	
14	048060342	1	トメワE6	RETAINING RING E6	
15	140004001	1	シメネジ3.57	SCREW, SM3.57-40X7	
16	SA7239101	1	ストッパーピン	STOPPER PIN	
17	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
18	012061036	2	アナヒラ6X10	SET SCREW SOCKET (FT) M6X10	
19	102630001	1	ハリボウアンナイカクコマ	NEEDLE BAR GUIDE SLIDE BLOCK	
20+	*P. 53-55	1	ハリボウ	NEEDLE BAR	
21	SA2194201	1	ハリボウメタルU	NEEDLE BAR BUSH U	
			<-□□S, -□□3用>	<For -□□S and -□□3>	
22+	SA1138101	1	ハリボウメタルD	NEEDLE BAR BUSH D	
			<-□□5用>	<For -□□5>	
22+	SA1139101	1	ハリボウメタルD	NEEDLE BAR BUSH D	
23	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
24	062500616	1	ナベコ5X6	SCREW PAN M5X6	
25	140553102	1	アタマツキトメネジ3.18	SET SCREW, SM3.18	
26	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
27	SA2250101	1	タイミングプーリU	TIMING PULLEY, U	
28	S38712001	1	フランジ	FLANGE	
29	SA9377001	1	ファン	FAN	
30	SA2404001	3	ナベザクミ4X35DB	SCREW, PAN (S WASHER) M4X35	
31	151594001	1	ハリボウイトアンナイ	NEEDL BAR THREAD GUIDE	
32	151267001	2	サラネジ4.37	SCREW, FLAT SM4.37-40X8	
33	180018151	1	スベリイタクミ	SLIDE PLATE ASSY	
34	114561001	1	スベリイタウラバネ	SPRING, PLATE	
35	122771051	2	シメネジ2.38	SCREW, SM2.38	
36	SA1143101	1	シタジククミ	LOWER SHAFT ASSY	
37	SA1144001	1	シタジク	LOWER SHAFT	
38	048120142	1	トメワジクヨウC12	RETAINING RING EXTERNAL C12	
39	S25401100	1	オイルシール	OIL SEAL	
40	SA1317101	1	オイルシール	OIL SEAL	
41	SA1167001	1	シタジクギア	LOWER SHAFT GEAR	
42	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
43	SA2251001	1	タイミングプーリD	TIMING PULLEY, D	

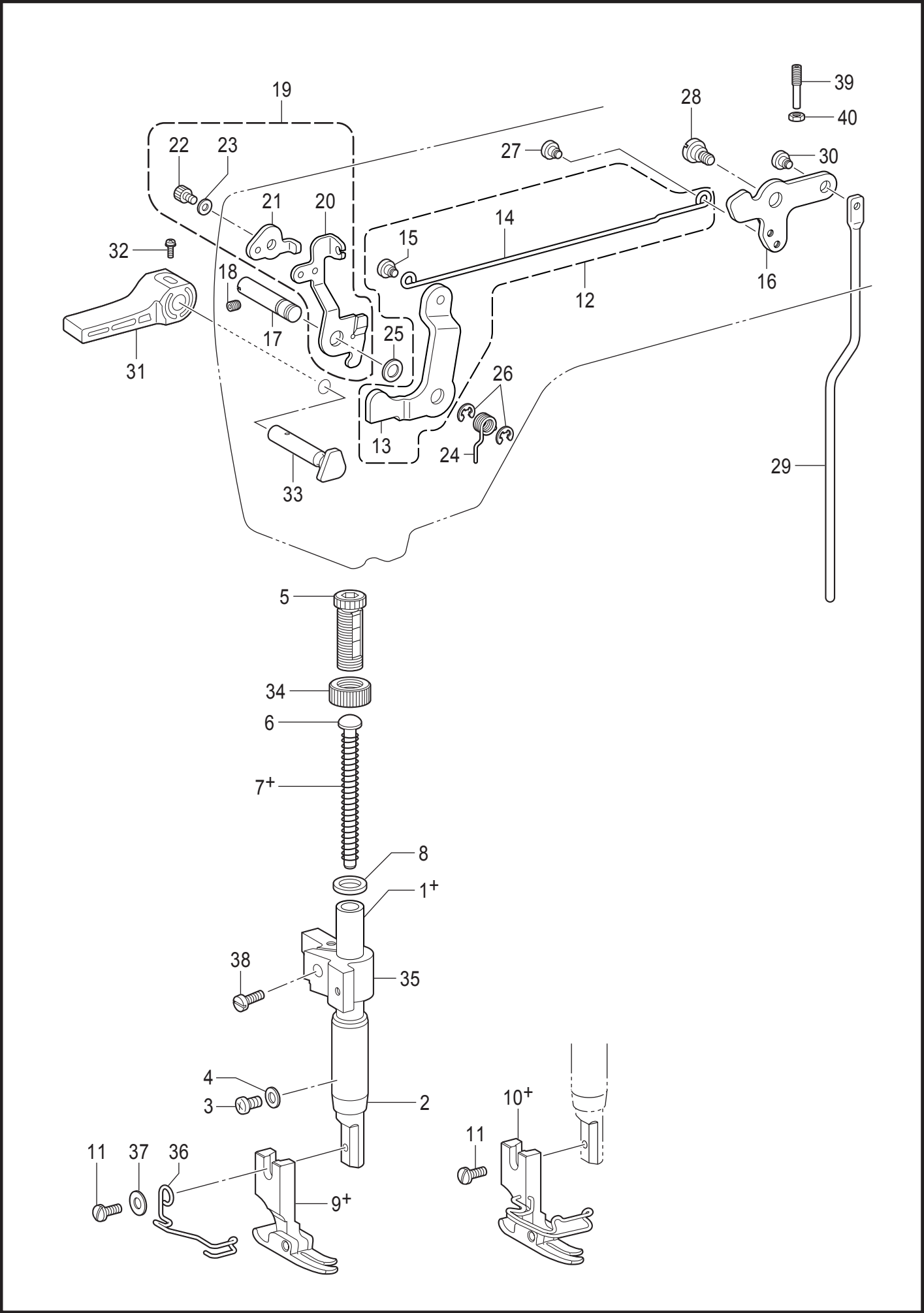
B. 針棒・天秤関係 / Needle bar and thread take-up mechanism



B. 針棒・天秤関係 / Needle bar and thread take-up mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
44	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
45	SA2378001	2	カンザ4.8	SPACER,4.8	
46	SA1150101	1	ベアリングブツシュクミ	BEARING BUSH ASSY	
47	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
48	SA2252101	1	タイミングベルト	TIMING BELT	
49	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
50	SA2254101	1	シタジクメタル	LOWER SHAFT BUSH	
51	SA8058301	1	テンションプーリソウクミ	TENSION PULLEY UNIT	
52	SA9763001	1	テンションプーリクミ	TENSION PULLEY ASSY	
53	S50165001	1	テンションプーリカラー	COLLAR	
54	018102536	1	アナボルト10X25	BOLT SOCKET M10X25	
55	021100302	1	3シュナット10	NUT 3 M10	
56	SA8059101	1	プーリドダイ	PULLEY BASE	
57	SA8060201	1	テンションプーリイタ	TENSION PULLEY PLATE	
58	018061036	2	アナボルト6X10	BOLT SOCKET M6X10	
59	025060136	2	ヒラザガネショウ6	WASHER PLAIN S 6	
60	018061236	2	アナボルト6X12	BOLT SOCKET M6X12	
61+	*P. 53-64	1	ハリイタ	NEEDLE PLATE	
62+	*P. 49, 53-55	1	ミシンハリ	NEEDLE	

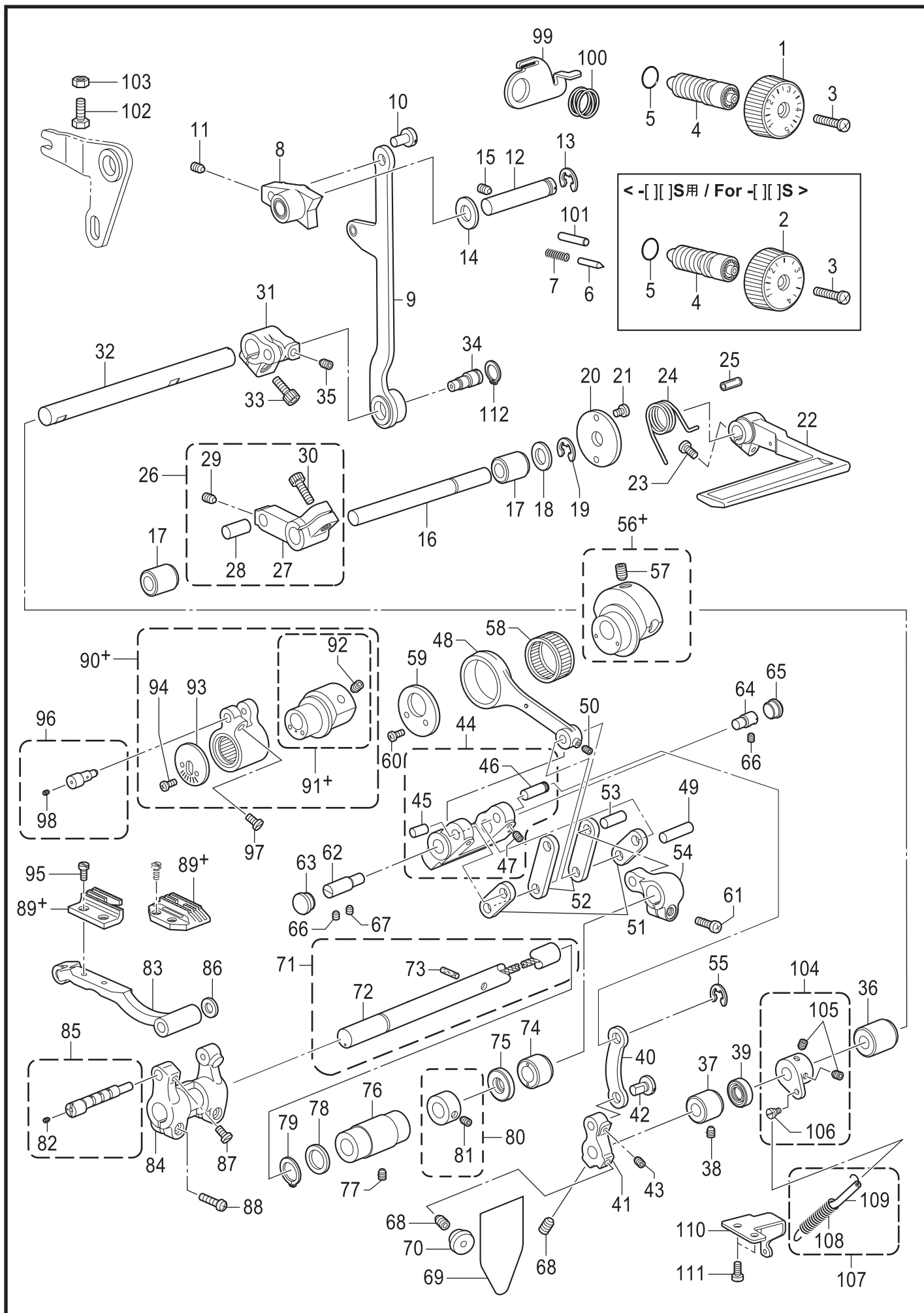
C . 押え関係 / Presser foot mechanism



C. 押え関係 / Presser foot mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1+	SA9359001	1	<-□□S, -□□3用> オサエボウ	<For -□□S and -□□3> PRESSER BAR	
1+	SA1173001	1	<-□□5用> オサエボウ	<For □□5> PRESSER BAR	
2	SA7242001	1	オサエボウメタル	PRESSER BAR BUSH	
3	062500616	1	ナベコ5X6	SCREW PAN M5X6	
4	026050136	1	ヒラザガネコガタ5	WASHER PLAIN S 5	
5	SA1174002	1	オサエチヨウセツネジM14	PRESSER ADJUSTING SCREW, M14	
6	SA7607101	1	オサエバネアンナイ	SPRING GUIDE	
7+	S13561101	1	<-□□3用> オサエバネ	<For □□3> PRESSER BAR SPRING	
7+	141728001	1	<-□□5用> オサエバネ	<For □□5> PRESSER BAR SPRING	
7+	147514001	1	<-□□S用> オサエバネ	<For □□S> PRESSER BAR SPRING	
7+	S42893001	1	<難素材用 SS> オサエバネ	<For difficult to sew materials SS> PRESSER BAR SPRING	
7+	SA2348001	1	<難素材用 S> オサエバネ	<For difficult to sew materials S> PRESSER BAR SPRING	
8	140407001	1	ザガネ	WASHER	
9+	*P. 53-64	1	オサエクミ	PRESSER FOOT ASSY	
10+	*P. 53-64	1	オサエクミ	PRESSER FOOT ASSY W/F-GUARD	
11	S13385001	1	シメネジ3.57X10	SCREW, SM3.57-40X10	
12	SA1176101	1	オサエアゲレバークミ	PRESSER BAR LIFTER LEVER ASSY	
13	SA1177001	1	オサエアゲレバー	PRESSER BAR LIFTER LEVER	
14	SA1178101	1	ヒザアゲレンカン	KNEE LIFTER CONNECTING ROD	
15	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
16	SA3980101	1	ヒザアゲレバー	KNEE LIFTER LEVER	
17	SA1181101	1	オサエアゲレバークミ	PRESSER BAR LIFTER LEVER SHAFT	
18	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
19	SA1182201	1	イトユルメイタクミ	TENSION RELEASE PLATE ASSY	
20	SA9154001	1	イトユルメイタ	TENSION RELEASE PLATE	
21	SA8069001	1	イトユルメイタ	T-RELEASE PLATE	
22	018400532	1	アナボルト4X5	BOLT SOCKET M4X5	
23	025040232	1	ヒラザガネチューウ4	WASHER PLAIN M 4	
24	SA1186001	1	オサエアゲレバーバネ	P-BAR LIFTER LEVER SPRING	
25	S07350001	1	ザガネ	WASHER PLAIN	
26	048050342	2	トメワE5	RETAINING RING E5	
27	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
28	SA2165001	1	ダンネジ6	SHOULDER SCREW, M6	
29	SA1190001	1	ヒザアゲボウ	KNEE LIFTER BAR	
30	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
31	S31006002	1	オサエアゲテコ	LIFTING LEVER	
32	S39051001	1	ナベザクミ35X12	SCREW, PAN (S/P W) M3.5X12	
33	S45837001	1	オサエアゲクランク	PRESSER BAR LIFTER CRANK	
34	SA1175002	1	チヨウセツネジナツトM14	ADJUST SCREW NUT	
35	SA9657001	1	オサエボウダキクミ	PRESSER BAR GUIDE BRACKET ASSY	
36	SA8100001	1	<欧州向以外> フィンガーガード	<Except for Europe> FINGER GUARD	
37	025350132	1	ヒラザガネショウ3.5	WASHER PLAIN S 3.5	
38	SA8903001	1	シメネジ4X12	SCREW M4X12	
39	SA1189101	1	チヨウセツネジ6	ADJUSTING SCREW M6	
40	021060306	1	3シュナット6	NUT 3 M6	

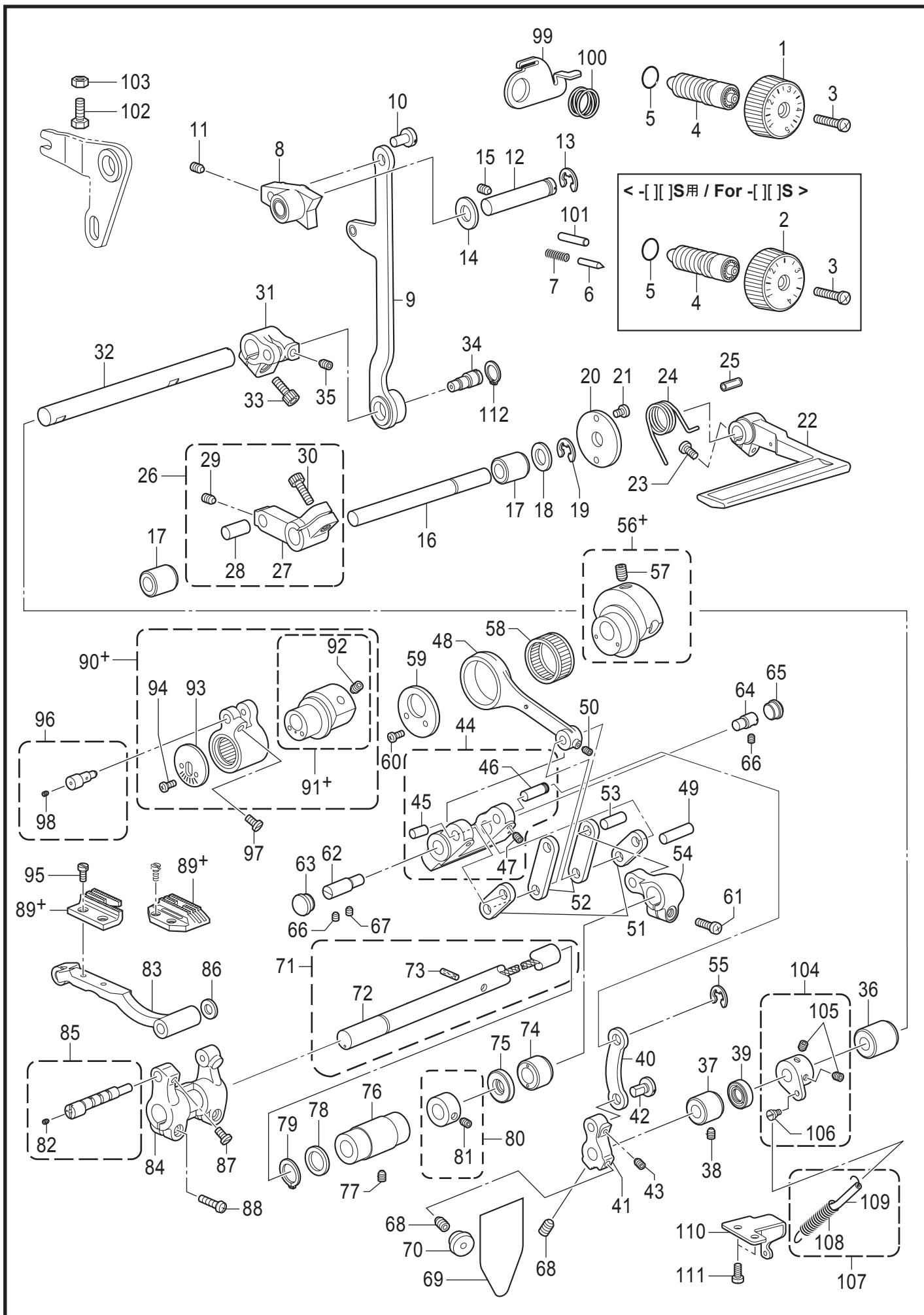
D. 送り関係 / Feed mechanism



D. 送り関係 / Feed mechanism

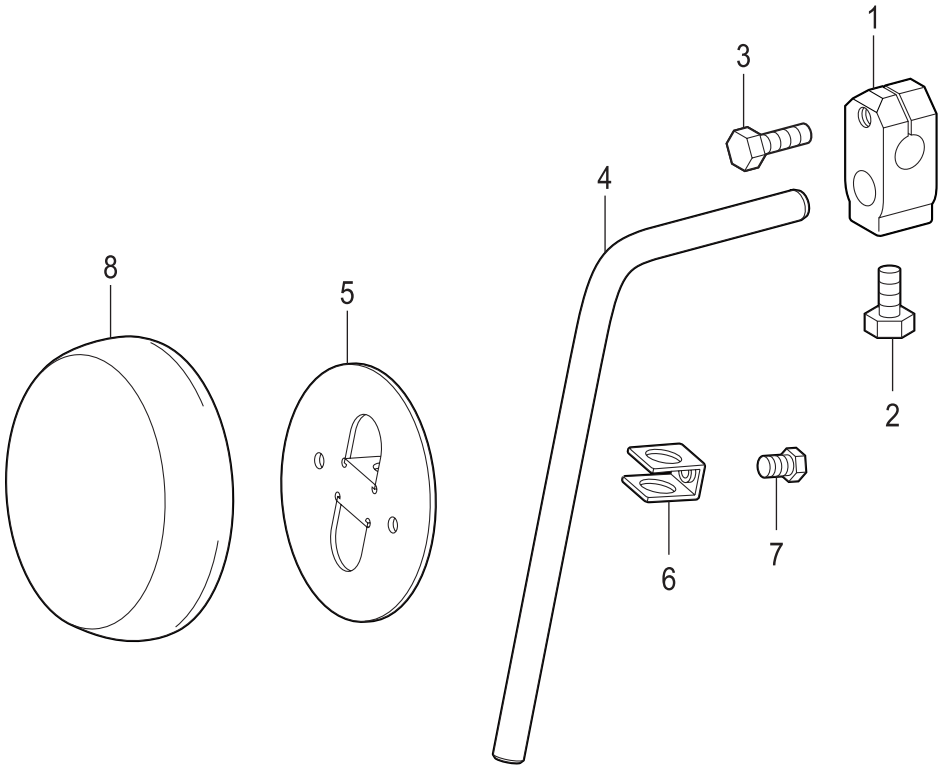
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA7245002	1	<-□□3,-□□5用> オクリメモリダイヤル	<For -□□3 and -□□5> STITCH LENGTH DIAL	
2	SA7247002	1	<-□□S用> オクリメモリダイヤル	<For -□□S> STITCH LENGTH DIAL	
3	SA4494001	1	シメネジ4.76	SCREW SM4.76	
4	SA7244001	1	オクリチヨウセツネジ	FEED REGULATING STUD	
5	108549001	1	Oリング	O RING	
6	S50098101	1	メモリイチギメピン	POSITIONING PIN	
7	100328001	1	メモリイチキメピンバネ	NOTCH SPRING	
8	SA9944001	1	オクリチヨウセツキコグミ	FEED REGULATOR SMALL ASSY	
9	SA9817001	1	キリカエキレンカン	F-REGULATOR CONNECTING ROD	
10	SA9818001	1	レンカンジク	STUD	
11	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
12	SA1205001	1	オクリチヨウセツキジク	FEED REGULATOR SHAFT	
13	048080342	1	トメワE8	RETAINING RING E8	
14	S20356001	1	ヒラザガネ10	WASHER, PLAIN 10	
15	012060536	2	アナヒラ6X5	SET SCREW, SOCKET (FT) M6X5	
16	SA1206001	1	カエシヌイレバージク	REVERSE SEWING SHAFT	
17	S25469100	2	ドライブツシュ	BUSH DRY :L=12	
18	025100132	1	ヒラザガネショウ10	WASHER PLAIN S 10	
19	048080342	1	トメワE8	RETAINING RING E8	
20	SA1207001	1	カンザ	SPACER	
21	062500816	2	ナベコ5X8	SCREW PAN M5X8	
22	SA7321002	1	カエシヌイレバー	REVERSE LEVER	
23	062501416	1	ナベコ5X14	SCREW PAN M5X14	
24	SA9712001	1	カエシヌイレバーバネ	SPRING	
25	153132000	1	ナイロンチューブ	NYLON TUBE, L=13.5	
26	SA1210101	1	ハンドルジクウデクミ	HANDLE SHAFT ARM ASSY	
27	SA1211101	1	ハンドルジクウデ	HANDLE SHAFT ARM	
28	156958021	1	スイヘイオクリウデジク	FEED ROCK ARM SHAFT	
29	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
30	018501636	1	アナボルト5X16	BOLT SOCKET M5X16	
31	SA9746001	1	キリカエキジクウデ	FEED REGULATOR SHAFT ARM	
32	SA9747001	1	キリカエキジク	FEED REGULATOR SHAFT	
33	018061636	1	アナボルト6X16	BOLT SOCKET M6X16	
34	SA9819001	1	ヘンシンピン	ECCENTRIC PIN	
35	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
36	SA7252101	1	キリカエキジクメタルR	FEED REGULATOR SHAFT BUSH(R)	
37	SA7253101	1	キリカエキジクメタルL	FEED REGULATOR SHAFT BUSH(L)	
38	012060536	1	アナヒラ6X5	SET SCREW, SOCKET (FT) M6X5	
39	SA1269001	1	オイルシール	OIL SEAL	
40	SA9821001	1	キリカエキレンカンS	F-REGULATOR CONNECTING ROD S	
41	SA9858001	1	キリカエキジクツギテ	FEED REGULATOR SHAFT JOINT	
42	SA9818001	1	レンカンジク	STUD	
43	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
44	SA9823001	1	キリカエキクミ	FEED REGULATOR ASSY	
45	SA9824001	1	オクリリンクジク	FEED LINK SHAFT	
46	SA9825001	1	オクリリンクジクR	FEED LINK SHAFT R	
47	012500536	2	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
48	SA1223001	1	スイヘイオクリレンカン	LEVEL FEED CONNECTING ROD	
49	SA7254001	1	リンクジク	LINK SHAFT	
50	012500536	2	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
51	S16335001	1	スイヘイオクリリンククミ	LEVEL FEED LINK ASSY	
52	S16337001	1	スイヘイオクリウデリンククミ	FEED ROCKER ARM LINK ASSY	
53	156958021	1	スイヘイオクリウデジク	FEED ROCK ARM SHAFT	
54	SA1225001	1	スイヘイオクリウデ	FEED ROCK ARM	
55	048040342	1	トメワE4	RETAINING RING E4	
56+	SA1263001	1	<-□□3,-□□5用> スイヘイヘンシンリンネジツキ	<For -□□3 and -□□5> ECCENTRIC WHEEL, W/SCREW	
56+	SA1261001	1	<-□□S用> スイヘイヘンシンリンネジツキ	<For □□S> ECCENTRIC WHEEL, W/SCREW	

D. 送り関係 / Feed mechanism



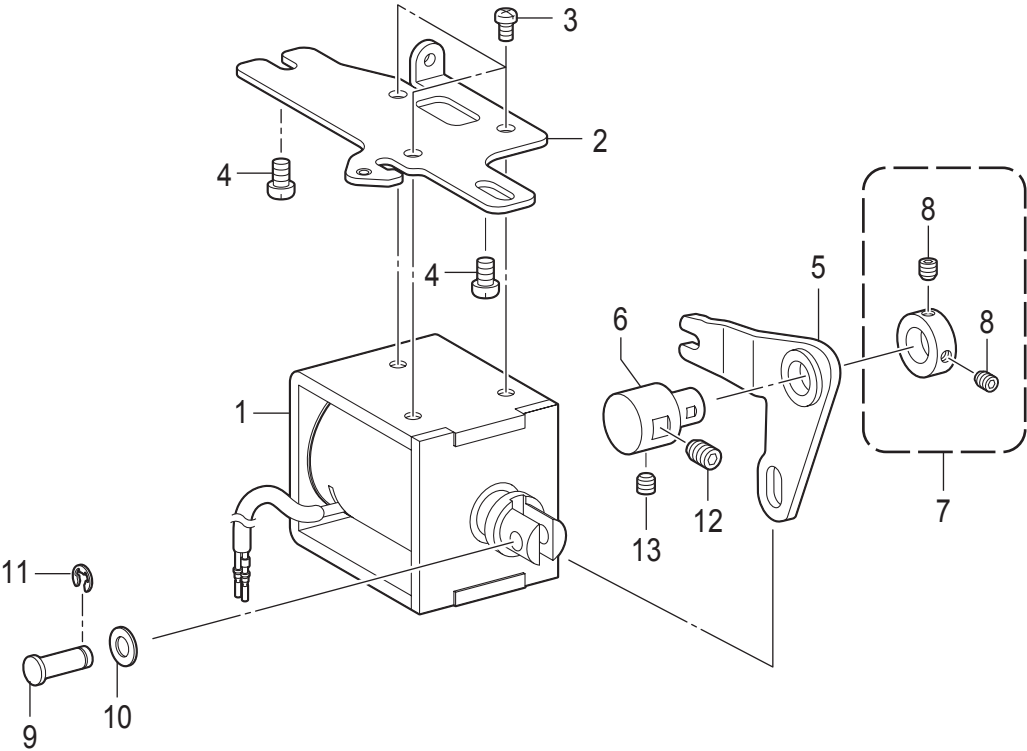
D. 送り関係 / Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
57	S25236001	2	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
58	S12915001	1	ニードルジクウケ25	ROLLER BEARING RADIAL 25	
59	S25321001	1	レンカンオサエ	HOLDER	
60	062350616	2	ナベコ35X6	SCREW PAN M3.5X6	
61	062501416	1	ナベコ5X14	SCREW PAN M5X14	
62	SA1226201	1	キリカエジクL	FEED REGULATOR SHAFT, L	
63	104449001	1	ゴムセン15.5	RUBBER CAP, 15.5	
64	SA1227301	1	キリカエキササエジク	FEED REGULATOR SUPPORT SHAFT	
65	SA1228001	1	ゴムセン14.5	RUBBER CAP, 14.5	
66	012060536	2	アナヒラ6X5	SET SCREW, SOCKET (FT) M6X5	
67	SA1229101	1	アナトメネジ6トガリ	SET SCREW (FT) M6X6	
68	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
69	SA2377001	1	ゴムセンラベル	RUBBER CAP LABEL	
70	S34352101	1	ゴムセン13.5	RUBBER CAP, 13.5	
71	SA1230001	1	スイヘイオクリジククミ	FEED ROCK SHAFT ASSY	
72	SA1231001	1	スイヘイオクリジク	FEED ROCK SHAFT	
73	SA2162001	1	フエルト	FELT	
74	SA7255101	1	オクリジクメタルR	FEED SHAFT BUSH(R)	
75	SA1237101	1	オイルシール	OIL SEAL	
76	SA9357001	1	オクリジクメタルL	FEED SHAFT BUSH L	
77	012061036	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	
78	156243021	1	オクリジクスラストリング	THRUST RING	
79	048150142	1	トメワジクヨウC15	RETAINING RING EXTERNAL C15	
80	SA1234001	1	セツトカラークミ	SET SCREW COLLAR	
81	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
82	014300432	1	アナクボミ3X4	SET SCREW SOCKET (CP) M3X4	
83	SA1239201	1	オクリダイ	FEED BAR	
84	SA7330001	1	スイヘイオクリダイウデ	FEED ROCK BRACKET ARM	
85	SA2400101	1	オクリダイジクオオクミ	FEED BAR SHAFT SET	
86	158722001	1	ザガネ4.2	WASHER PLAIN 4.2	
87	SA1242001	1	アタマトメクボミ5X7	SET SCREW 5X7	
88	SA7257001	2	シメネジ5X12	SCREW 5X12	
89+	*P. 53-64	1	オクリバ	FEED DOG	
			<-□□3用>	<For □□3>	
90+	SA9661001	1	ジョウゲヘンシンリンクミ	F-LIFTING ECCENTRIC WHEEL ASSY	
91+	SA1247101	1	ヘンシンリンネジツキ	ECCENTRIC WHEEL, W/SCREW	
			<-□□5用>	<For □□5>	
90+	SA9666001	1	ジョウゲヘンシンリンクミ	F-LIFTING ECCENTRIC WHEEL ASSY	
91+	SA1251101	1	ヘンシンリンネジツキ	ECCENTRIC WHEEL W/SCREW	
			<-□□5用>	<For □□5>	
90+	SA9669001	1	ジョウゲヘンシンリンクミ	F-LIFTING ECCENTRIC WHEEL ASSY	
91+	SA1254101	1	ヘンシンリンネジツキ	ECCENTRIC WHEEL W/SCREW	
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92	S25236001	2	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
93	S25339301	1	オクリダイウデオサエ	FEED BAR ARM PRESSER	
94	062300616	2	ナベコ3X6	SCREW PAN M3X6	
95	100080004	2	シメネジ3.18	SCREW, SM3.18-44X6.5	
96	SA2401001	1	ジョウゲオクリダイジクオオクミ	LIFTING FEED SHAFT ASSY	
97	SA1242001	1	アタマトメクボミ5X7	SET SCREW 5X7	
98	014300432	1	アナクボミ3X4	SET SCREW SOCKET (CP) M3X4	
99	S47508101	1	ダイヤルロックレバー	DIAL LOCK LEVER	
100	S39830101	1	ダイヤルロックレバーバネ	SPRING	
101	SA7422001	1	ロックレバーピン	ROCK LEVER PIN	
102	SA9672001	1	コンデンスストッパ	CONDENSED STOPPER	
103	021060306	1	3シュナット6	NUT 3 M6	
104	SA9749001	1	バネカケウデクミ	SPRING HOOK ARM ASSY	
105	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
106	S25427101	1	ダンネジ4	SHOULDER SCREW, M4	
107	SA3152001	1	ヒキバネクミ	SPRING ASSY	
108	SA2294101	1	ヒキバネ	SPRING	
109	SA3114001	1	ビニルチューブ	VINYL TUBE	
110	SA2293101	1	バネトリツケイタ	SPRING SET PLATE	
111	062500816	2	ナベコ5X8	SCREW PAN M5X8	
112	048100142	1	トメワジクヨウC10	RETAINING RING EXTERNAL C10	



E. 膝上げ関係 / Knee lifter mechanism

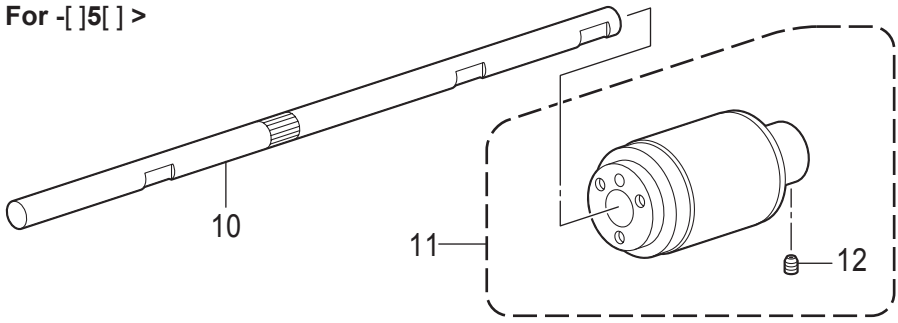
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9674001	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
2	017061413	1	ボルト6X14	BOLT M6X14	
3	017062013	1	ボルト6X20	BOLT M6X20	
4	S38278001	1	ヒザアゲタテジク	KNEE LIFTER BAR	
5	S34756021	1	ヒザアテ	KNEE LIFTER PLATE	
6	SA9676001	1	ヒザアテストップ	KNEE LIFTER PLATE STOPPER	
7	017060813	1	ボルト6X8	BOLT M6X8	
8	S31885001	1	ヒザアテカバー	KNEE LIFTER PLATE COVER	



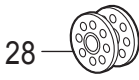
F. 逆転関係 / Quick reverse mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9677001	1	ギャクテンソレノイドクミ	QUICK REVERSE SOLENOID ASSY	
2	SA9680001	1	ソレノイドダイ	SOLENOID BASE	
3	062500816	3	ナベコ5X8	SCREW PAN M5X8	
4	062061016	2	ナベコ6X10	SCREW PAN M6X10	
5	SA9813001	1	ソレノイドレバー	SOLENOID LEVER	
6	SA8083001	1	ソレノイドレバージク	SOLENOID LEVER SHAFT	
7	SA2848001	1	セツトカラークミ	SET COLLAR ASSY	
8	012500536	2	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
9	SA2992001	1	レンケツピン	PIN	
10	153138001	1	ザガネ	WASHER, PLAIN 6.5	
11	048060142	1	トメワジクヨウC6	RETAINING RING EXTERNAL C6	
12	012061036	1	アナヒラ6X10	SET SCREW, SOCKET (FT) M6X10	
13	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	

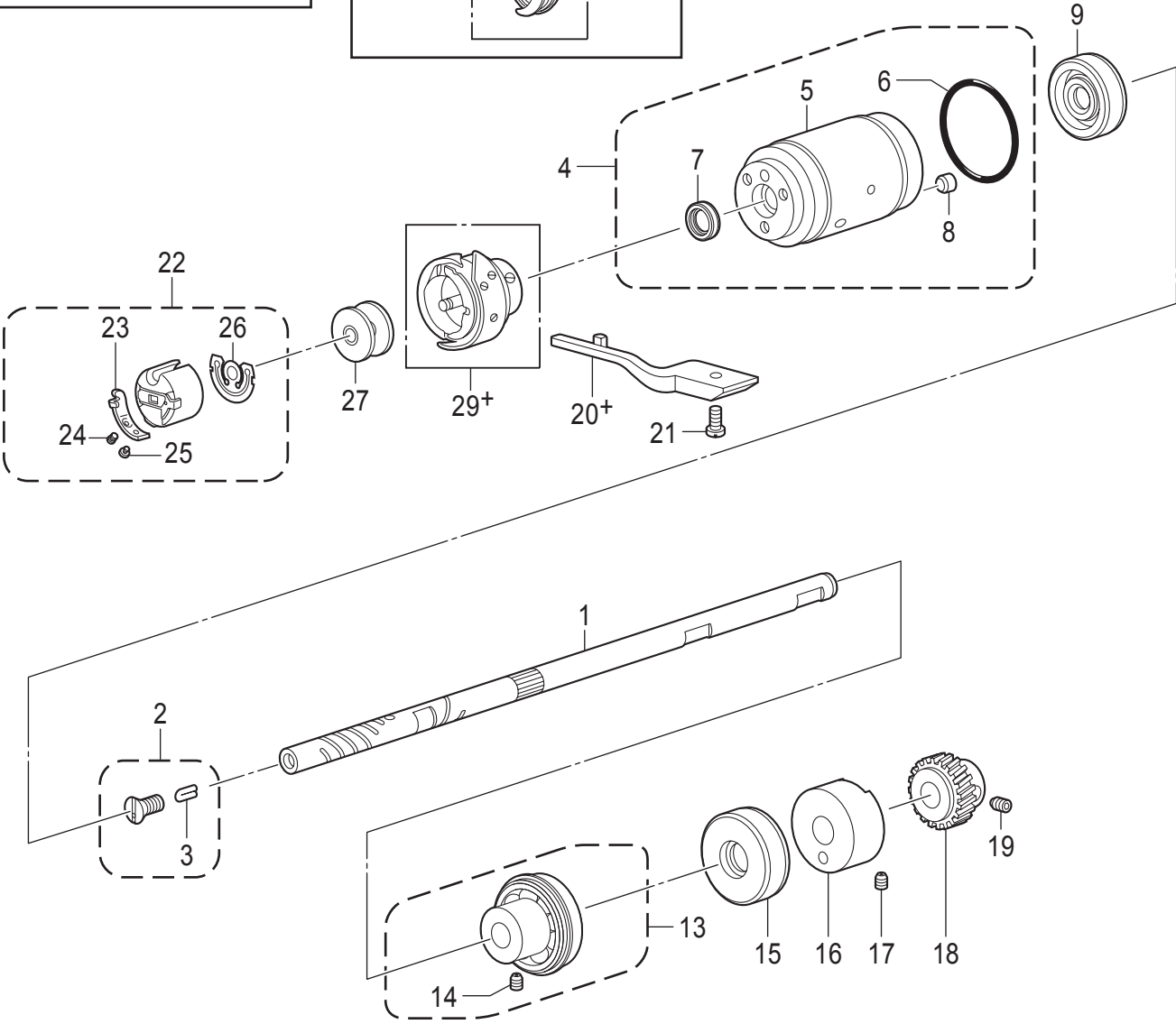
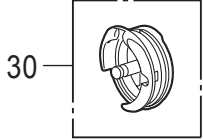
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< -[]5[]用 / For -[]5[] >

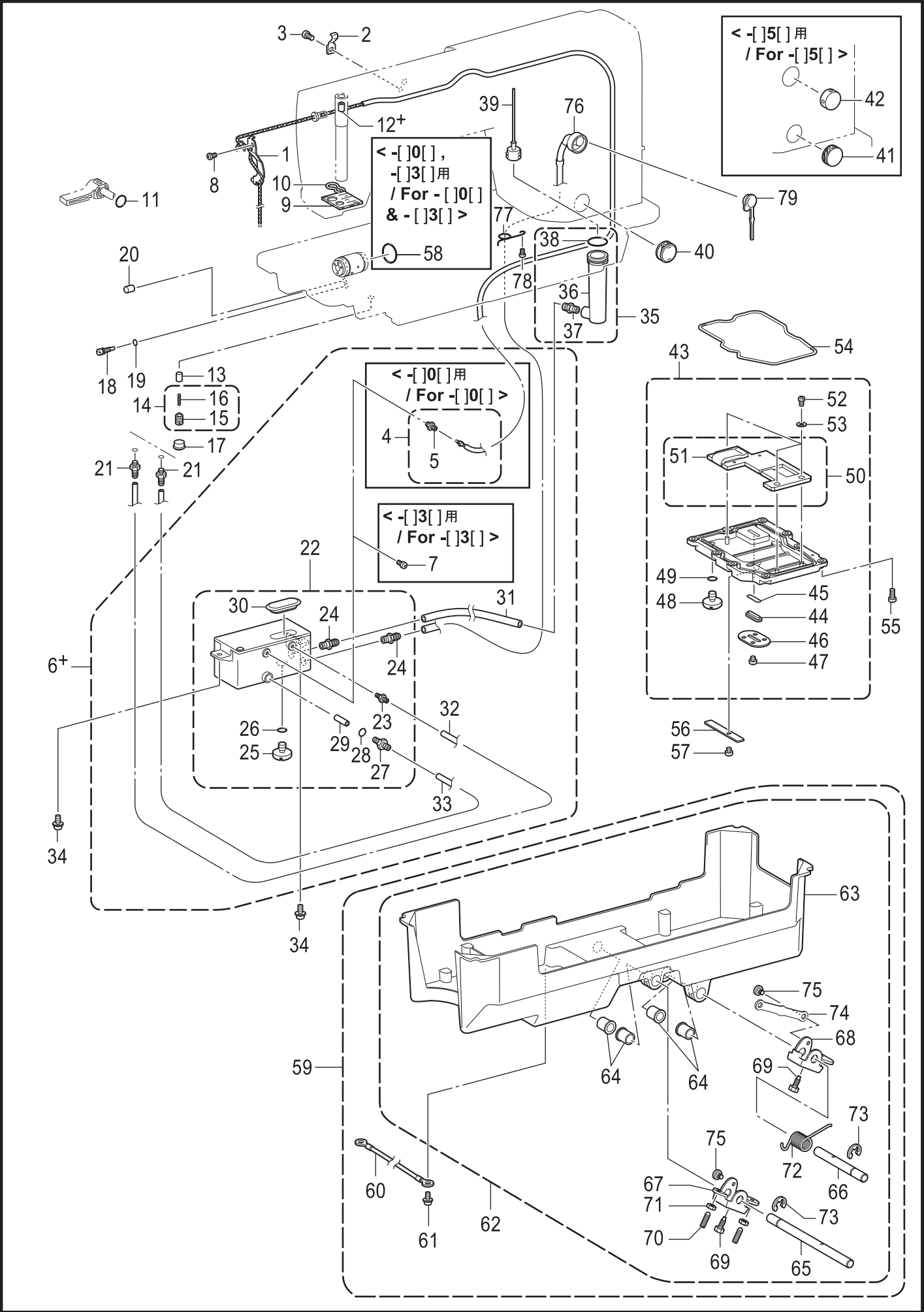


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/ For supply parts >
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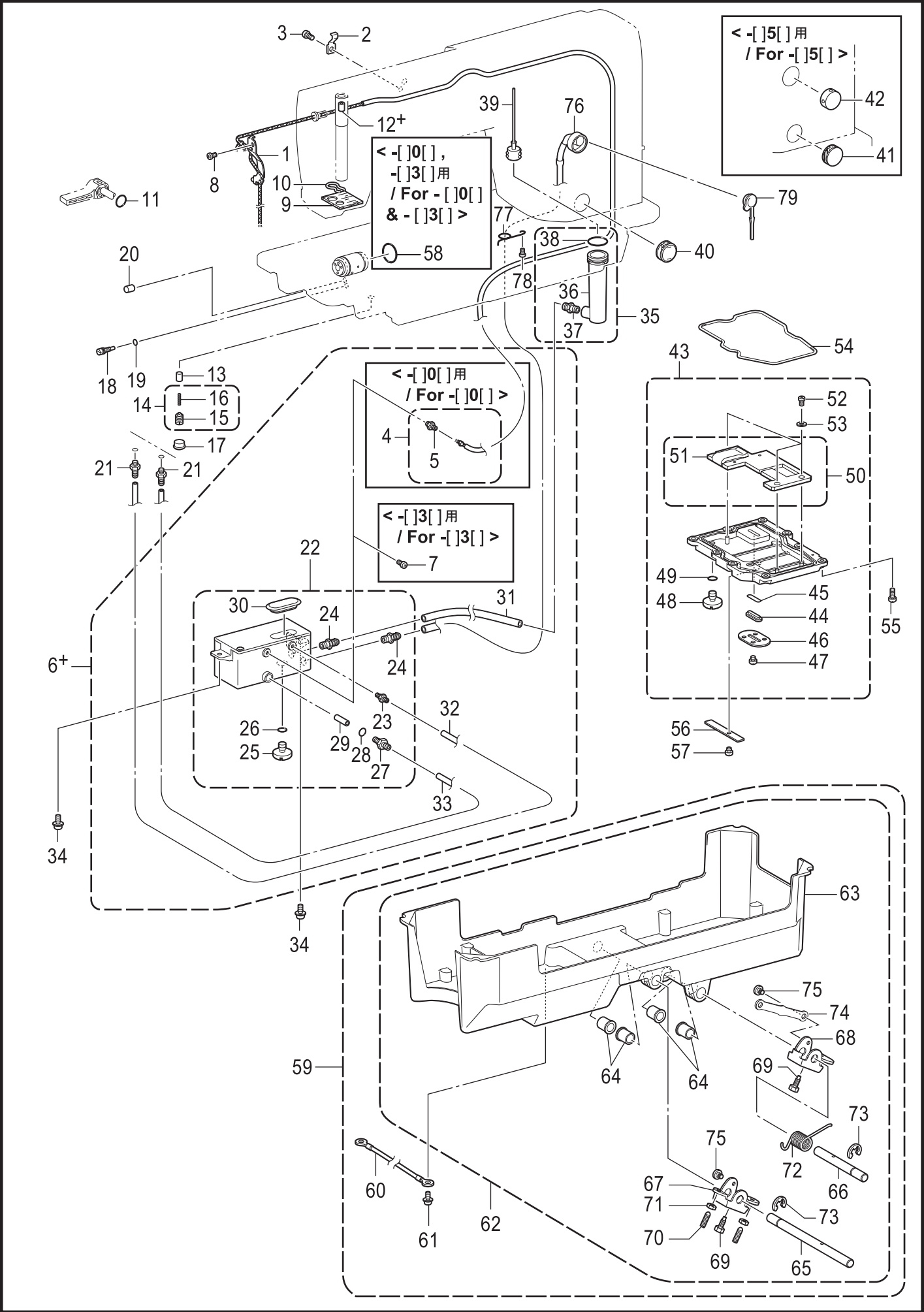
G. かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□3□, -□0□用>	<For -□3□ and -□0□>	
1	SA9682101	1	カマジク	ROTARY HOOK SHAFT	
2	SA9945001	1	オイルアナフタネジクミ	SCREW CAP W/HOLE ASSY	
3	SA8055001	1	フェルト	FELT	
4	SA7263401	1	ポンプメタルオオクミ	PUMP BUSH UNIT	
5	SA7879101	1	ポンプメタルクミ	PUMP BUSH ASSY	
6	081025870	1	OリングS25	O RING S25	
7	SA7320001	1	オイルシール	OIL SEAL	
8	142274101	1	ゴムセン4.2	RUBBER CAP, 4.2	
9	SA9684001	1	オイルシール	OIL SEAL	
			<-□5□用>	<For -□5□>	
10	SA1273001	1	カマジク	ROTARY HOOK SHAFT	
11	SA7266201	1	カマメタルソウクミ	ROTARY HOOK UNIT	
12	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
13	SA7554101	1	ベアリングブツシユクミ	BEARING BUSH ASSY	
14	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
15	SA1284101	1	オイルシール	OIL SEAL	
16	SA1285001	1	カマジクギヤメタル	ROTARY HOOK SHAFT GEAR BUSH	
17	012061036	1	アナヒラ6X10	SET SCREW, SOCKET (FT) M6X10	
18	SA1287001	1	カマジクギア	ROTARY HOOK SHAFT GEAR	
19	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
			<-□□3, -□□5用>	<For -□□ 3and -□□5>	
20+	S02602001	1	ウチカマトメ	HOOK STOPPER	
			<-□05用>	<For -□05>	
20+	159324001	1	ウチカマトメ	HOOK STOPPER	
21	SA8903001	1	シメネジ4X12	SCREW M4X12	
22	S03245001	1	ボビンケースクミ	BOBBIN CASE ASSY	
23	183388001	1	ボビンケースチヨウシバネ	TENSION SPRING	
24	183389001	1	チヨウシバネチヨウセツネジ	ADJUSTING SCREW	
25	183390001	1	チヨウシバネトメネジ	SET SCREW	
26	S03246001	1	クウテンボウシバネ	ANTI-SPIN SPRING	
			<-□□3, -□□S用>	<For -□□ 3and -□□S>	
27	146290001	1	ボビン	BOBBIN	
			<-□□5用>	<For -□□5>	
28	117132001	1	ボビン	BOBBIN	
29+	*P. 53-55	1	カマハコクミ	ROTARY HOOK ASSY W/BOX	
			<補給用部品>	<For supply parts>	
			<-□5□用>	<For -□5□>	
30	SA2875001	1	SA2876ウチカマハコクミ	I-ROTARY HOOK, W/BOX SA2876	



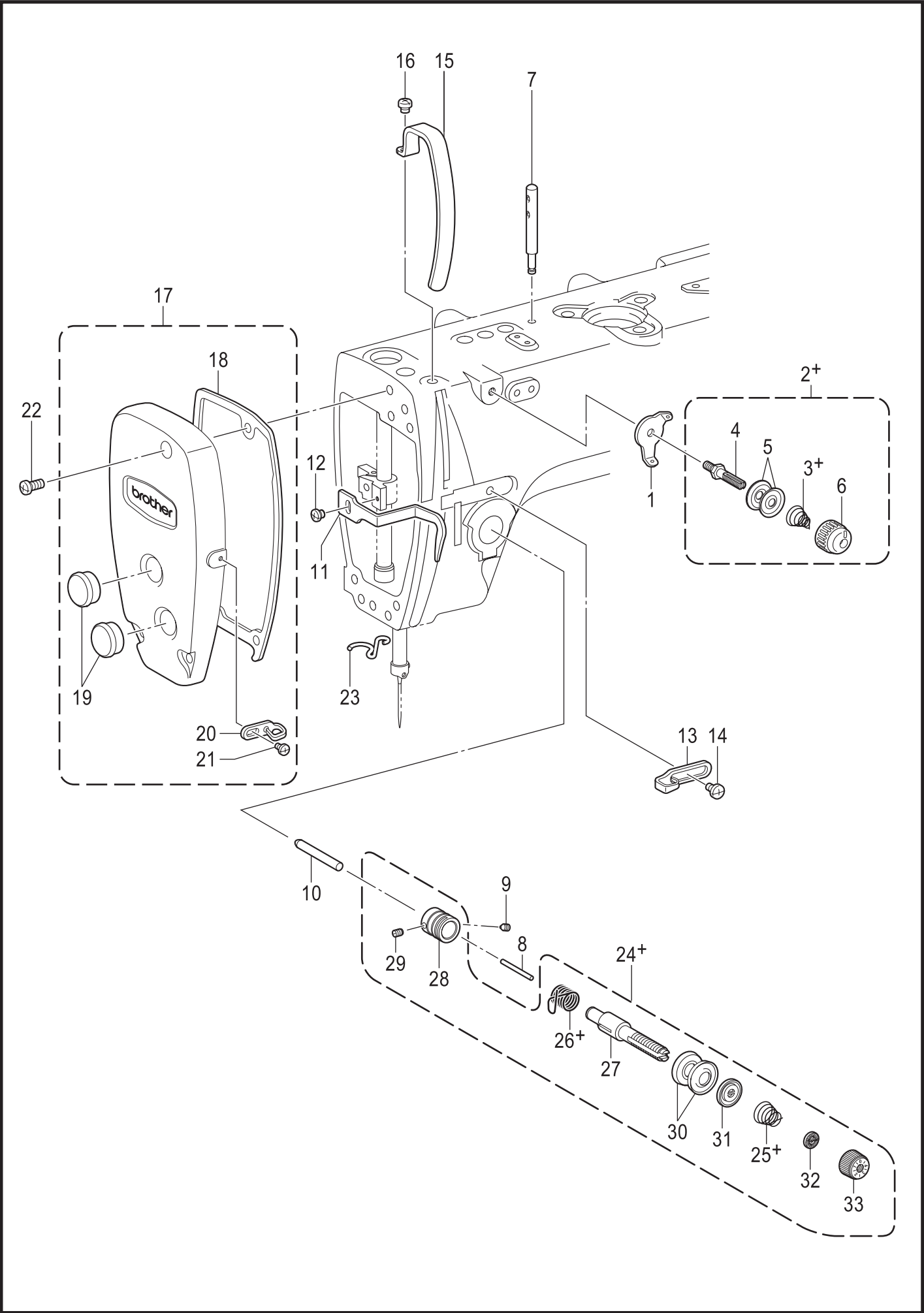
H. 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
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1	SA1292001	1	トウシンホルダークミ	WICK HOLDER ASSY	
2	SA1295001	1	コードオサエT2	CORD HOLDER, T2	
3	062500816	1	ナベコ5X8	SCREW PAN M5X8	
4	SA9689001	1	ビニルチューブクミ	OIL TUBE ASSY	
5	S25382001	1	オイルクチ	OIL FEEDING PIPE	
			<-□0□用>	<For -□0□>	
6+	SA9671001	1	オイルタンクオオクミ	OIL TANK SET	
			<-□3□用>	<For -□3□>	
6+	SA9670001	1	オイルタンクオオクミ	OIL TANK SET	
7	062500816	1	ナベコ5X8	SCREW PAN M5X8	
8	062500616	1	ナベコ5X6	SCREW PAN M5X6	
9	S38769000	1	フエルト	FELT	
10	145737001	1	フエルトオサエ	FELT SUPPORT	
11	081004070	1	OリングP4	O RING P4	
			<-□□3, -□□S用>	<For -□□3 and -□□S>	
12+	S04630000	1	ハリボウセン	NEEDLE BAR CORK	
			<-□□5用>	<For -□□5>	
12+	111863001	1	ハリボウセン	NEEDLE BAR CORK	
			<-□0□, -□3□用>	<For -□0□ and -□3□>	
13	144875001	1	プランジャー	PLUNGER	
14	SA7636201	1	ポンプフタネジクミ	PUMP CAP SCREW ASSY	
15	S25380601	1	ポンプフタネジ	CAP SCREW PUMP	
16	S52764001	1	プランジャーバネ	SPRING COMPRESSION	
17	104821001	1	ゴムセン10.5	RUBBER CAP, 10.5	
18	SA9792001	1	オイルチヨウセツネジ	ADJUSTING SCREW	
19	081004870	1	OリングS4	O RING S4	
20	140327001	1	ゴムセン6.3	RUBBER CAP, 6.3	
21	S25382001	2	オイルクチ	OIL FEEDING PIPE	
22	SA9735001	1	オイルタンクナカグミ	OIL TANK MIDDLE UNIT	
23	S25382001	1	オイルクチ	OIL FEEDING PIPE	
24	S51815001	2	オイルクチ8.6	OIL FEEDING PIPE, 8.6	
25	SA1303101	1	シメネジ8	SCREW M8	
26	081008070	1	OリングP8	O RING P8	
27	SA8989001	1	オイルクチ	OIL FEEDING PIPE	
28	081006670	1	OリングPW6	O RING PW6	
29	SA8987001	1	フィルタ	FILTER	
30	SA8991001	1	ゴムセン35-12	RUBBER CAP 35-12	
31	SA9696001	1	ビニルチューブ	VINYL TUBE	
32	SA9793001	1	ビニルチューブ	VINYL TUBE L=122	
33	SA9794001	1	ビニルチューブ	VINYL TUBE L=110	
34	0A4501206	2	+ナベザクミ5X12DA	SCREW PAN (S/P WASHER) M5X12	
35	SA1306001	1	サブタンククミ	SUB TANK ASSY	
36	SA1307001	1	サブタンク	SUB TANK	
37	S51815001	1	オイルクチ8.6	OIL FEEDING PIPE, 8.6	
38	081022870	1	OリングS22	O RING S22	
39	SA9795101	1	オイルゲージクミ	FLOAT ASSY	
40	S47509001	1	ユリヨウケイマド	OIL GAUGE WINDOW	
			<-□5□用>	<For -□5□>	
41	SA2779002	1	ユリヨウケイマド	OIL GAUGE WINDOW	
42	SA9828101	1	キュウユクチセン	OIL GAUGE WINDOW	



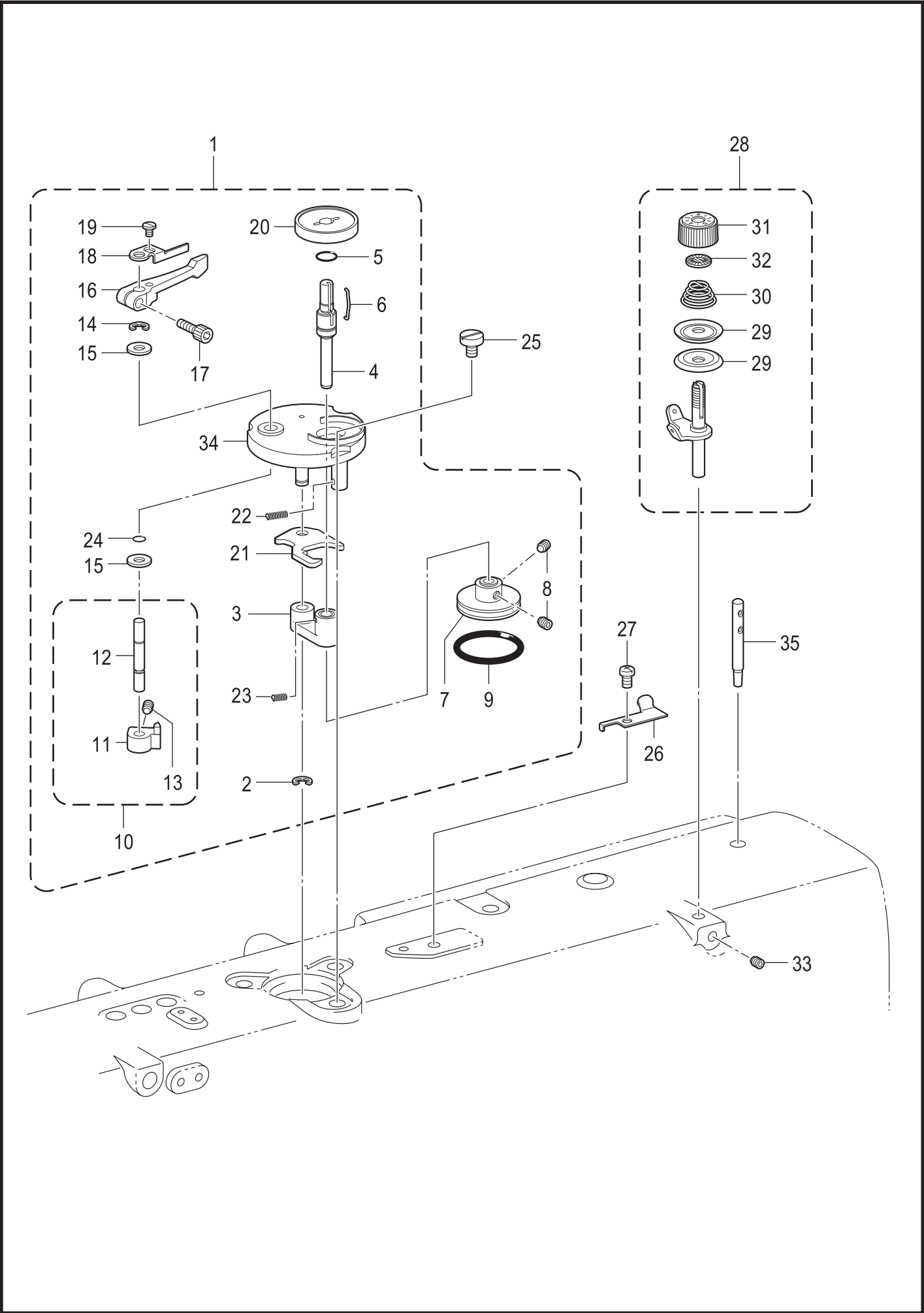
H. 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
43	SA9691001	1	ベッドソコフタソウクミ	BED BOTTOM COVER UNIT	
44	S51272100	1	ソコフタマド	OIL WINDOW, B-COVER	
45	081015870	1	OリングS15	O RING S15	
46	SA1313101	1	マドフタ	WINDOW COVER	
47	062500616	4	ナベコ5X6	SCREW PAN M5X6	
48	SA1303101	1	シメネジ8	SCREW M8	
49	081008070	1	OリングP8	O RING P8	
50	SA9639001	1	ソコフタフェルト	BOTTOM COVER FELT	
51	SA1315301	1	ソコフタフェルト	BOTTOM COVER FELT	
52	062400616	3	ナベコ4X6	SCREW PAN M4X6	
53	025040332	3	ヒラザガネダイ4	WASHER PLAIN L 4	
54	SA1314001	1	ソコフタパツキン	BOTTOM COVER PACKING	
55	062501216	9	ナベコ5X12	SCREW PAN M5X12	
56	SA9694001	1	コードオサエイタ	CORD HOLDER PLATE	
57	062500616	1	ナベコ5X6	SCREW PAN M5X6	
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58	081029870	1	OリングS29	O RING S29	
59	SA9942001	1	オイルパンソウクミ	OIL PAN UNIT	
60	SA9943001	1	アースコード	EARTH CORD	
61	0A5400806	1	+ナベザクミ4X8DB	SCREW PAN (S/P WASHER) M4X8	
62	SA1321701	1	オイルパンクミ	OIL PAN ASSY	
63	SA1322401	1	オイルパン	OIL PAN	
64	149578000	4	ヨコジクブツシュ	BUSH	
65	SA1323101	1	ヒザアゲヨコジクL	KNEE LIFTER SHAFT L	
66	SA1324001	1	ヒザアゲヨコジクR	KNEE LIFTER SHAFT R	
67	SA1325101	1	ヒザアゲ	KNEE LIFTER	
68	SA1326101	1	ヒザアゲR	KNEE LIFTER, R	
69	S25344001	2	ボルト6	BOLT M6	
70	S25475101	2	トメネジ6	SET SCREW M6X19	
71	021060306	2	3シュナット6	NUT 3 M6	
72	SA3508001	1	ヒザアゲネジリバネ	TWIST SPRING	
73	146293001	2	トメワE10	RETAINING RING, E10	
74	SA1327101	1	ヒザアゲレンケツカン	KNEE LIFTER CONNECTING ROD	
75	SA1179001	2	ダンネジ5	SHOULDER SCREW, M5	
<-□0□, -□3□用>					<For -□0□ and -□3□>
76	SA9753101	1	キュウユクチオオクミ	OIL FEEDING POCKET UNIT	
77	SA9697001	1	チューブホルダ	TUBE HOLDER	
78	062500616	1	ナベコ5X6	SCREW PAN M5X6	
79	SA9917001	1	キュウユクチフタ	OIL FEEDING POCKET COVER	



J. 糸通し関係 / Threading mechanism

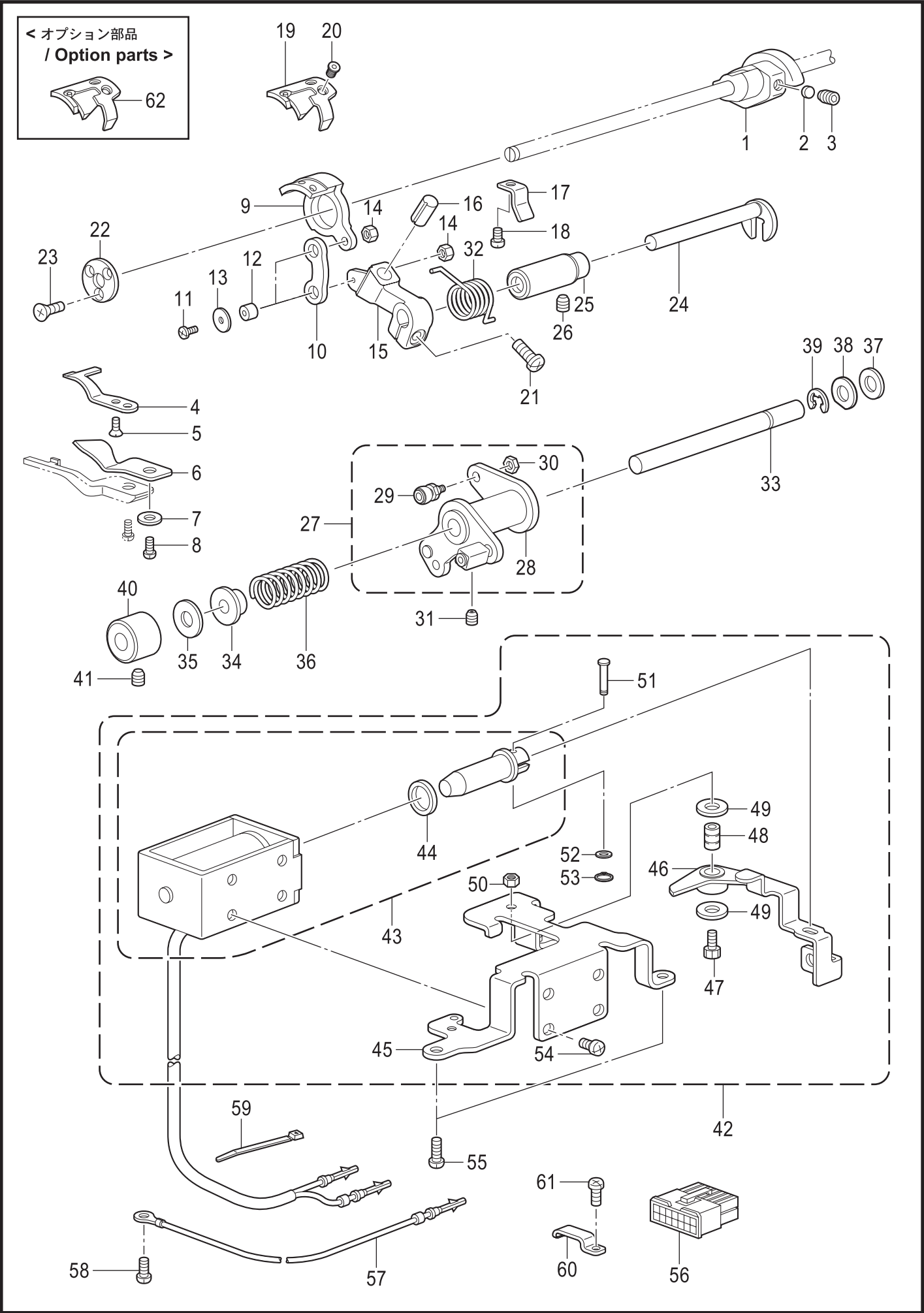
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9699001	1	イトアンナイ	THREAD GUIDE	
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2+	SA9698001	1	プレテンションクミB	PRE-TENSION ASSY B	
3+	SA2358101	1	プレテンションバネB	PRE-TENSION SPRING B	
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2+	SA9701001	1	プレテンションクミA	PRE-TENSION ASSY A	
3+	SA2356101	1	プレテンションバネA	PRE-TENSION SPRING A	
4	SA9700001	1	イトアンナイチョウシボウ	THREAD GUIDE TENSION STUD	
5	144504001	2	イトアンナイサラ	THREAD GUIDE DISC	
6	SA6167002	1	イトチョウシナット	THREAD TENSION NUT	
7	SA1359001	1	イトタテボウ	SPOOL PIN	
8	S01419000	1	イトユルメピン	TENSION RELEASE PIN	
9	SA1229101	1	アナトメネジ6トガリ	SET SCREW (FT) M6X6	
10	SA1343001	1	イトユルメボウ	TENSION RELEASE STUD	
11	SA2417301	1	オサエボウダキイトアンナイ	THREAD GUIDE P-BAR BRACKET	
12	060400816	1	バインド4X8	SCREW BIND M4X8	
13	SA1345001	1	ア-ムイトアンナイR	ARM THREAD GUIDE, R	
14	060500616	1	バインド5X6	SCREW BIND M5X6	
15	SA9854001	1	テンビンカバー	THREAD TAKE-UP LEVER COVER	
16	062500816	1	ナベコ5X8	SCREW PAN M5X8	
17	SA9702001	1	メンイタクミ	FACE PLATE ASSY	
18	SA9704001	1	メンイタパッキン	FACE PLATE PACKING	
19	SA7849001	2	ゴムセン	RUBBER CAP	
20	SA7271001	1	メンイタイトアンナイ	FACE PLATE THREAD GUIDE	
21	060350616	1	バインド35X6	SCREW BIND M3.5X6	
22	062501216	3	ナベコ5X12	SCREW PAN M5X12	
23	SA7272201	1	ハリボウメタルDイトアンナイ	THREAD GUIDE D	
			<-□□3用>	<For -□□3>	
24+	SA7273202	1	イトチョウシボウダイクミ	THREAD TENSION BRACKET ASSY	
25+	SA7275001	1	イトチョウシバネ	TENSION SPRING	
26+	S02620401	1	イトトリバネ	THREAD TAKE-UP SPRING	
			<-□□5用>	<For -□□5>	
24+	SA9788001	1	イトチョウシボウダイクミ	THREAD TENSION BRACKET ASSY	
25+	S04632101	1	イトチョウシバネ	TENSION SPRING	
26+	S02620401	1	イトトリバネ	THREAD TAKE-UP SPRING	
			<-□□S用>	<For -□□S>	
24+	SA9789001	1	イトチョウシボウダイクミ	THREAD TENSION BRACKET ASSY	
25+	115188101	1	シュイトチョウシバネ	TENSION SPRING	
26+	SA9960001	1	イトトリバネ	THREAD TAKE-UP SPRING	
27	116922001	1	イトチョウシボウ	TENSION STUD	
28	SA9786001	1	イトチョウシボウタイクミ	TENSION BRACKET ASSY	
29	100402004	1	トメネジ3.57	SET SCREW, SM3.57	
30	145446001	2	イトチョウシサラ	DISC, TENSION	
31	159805001	1	イトチョウシサラオサエ	TENSION DISC PRESSER	
32	S12441001	1	チョウシバネウエザガネ	WASHER	
33	S31032002	1	イトチョウシナット	TENSION NUT	



K. 糸巻関係 / Bobbin winder mechanism

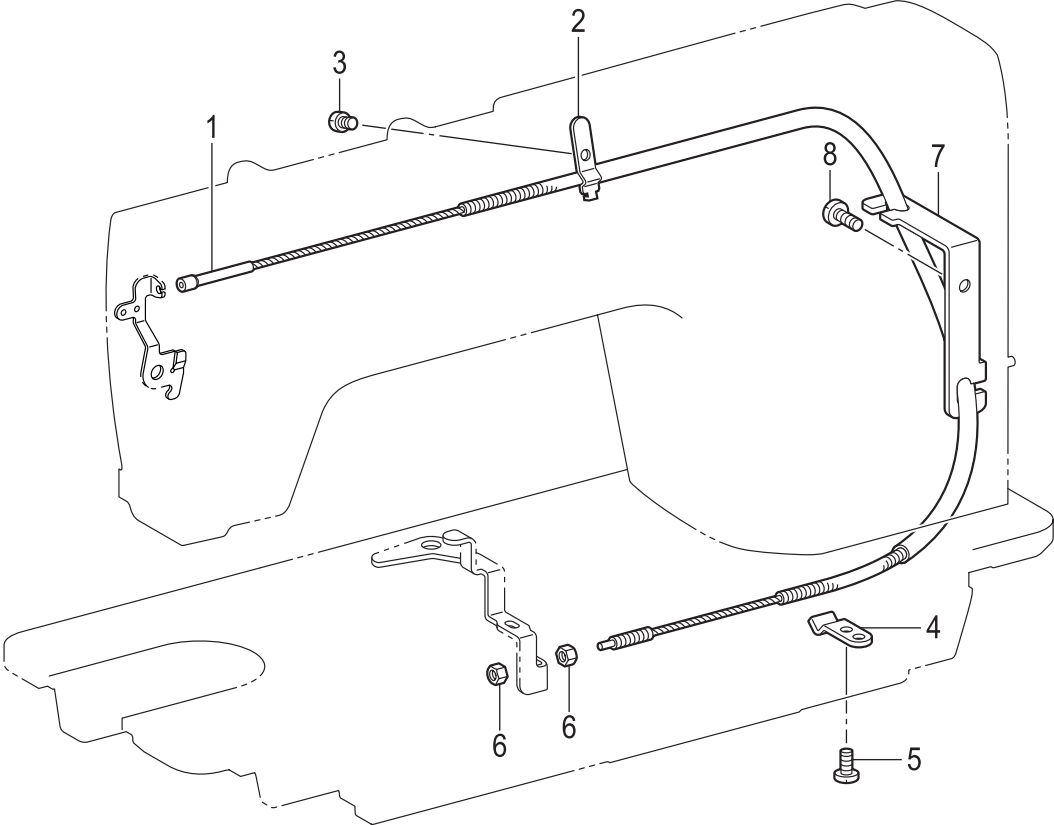
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1971402	1	イトマキユニット	BOBBIN WINDER UNIT	
2	048040342	1	トメワE4	RETAINING RING, E4	
3	SA8508001	1	イトマキジクウケクミ	B-WINDER SHAFT SUPPORT ASSY	
4	SA8511101	1	イトマキジク	BOBBIN WINDER SHAFT	
5	108549001	1	Oリング	O RING	
6	SA9563001	1	ボビンコティバネ	BOBBIN FIXED SPRING	
7	SA8507001	1	イトマキクルマ	BOBBIN WINDER WHEEL	
8	012400636	2	アナヒラ4X6	SET SCREW SOCKET (FT) M4X6	
9	SA8503001	1	ゴムリング	RUBBER RING	
10	SA1981301	1	ボビンオサエカムクミ	BOBBIN PRESSER CAM ASSY	
11	SA1982101	1	ボビンオサエカム	BOBBIN PRESSER CAM	
12	SA1983201	1	イトマキウデジク	BOBBIN WINDER ARM SHAFT	
13	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
14	048040342	1	トメワE4	RETAINING RING E4	
15	025060136	2	ヒラザガネシヨウ6	WASHER PLAIN S 6	
16	SA1984001	1	ボビンオサエウデ	BOBBIN PRESSER ARM	
17	018401236	1	アナボルト4X12	BOLT SOCKET M4X12	
18	SA1985001	1	ボビンオサエ	BOBBIN PRESSER	
19	S23418002	1	シメネジ4X5	SCREW M4X5	
20	SA8510101	1	ボビンウケ	BOBBIN SUPPORT	
21	SA8512101	1	イトマキレバー	BOBBIN WINDER LEVER	
22	SA1990101	1	モドシバネ	SPRING	
23	SA8509001	1	イトマキダイバネ	BOBBIN WINDER BASE SPRING	
24	SA2190001	1	OリングSS5	O RING, SS5	
25	SA1992101	3	イトマキコティネジ	BOBBIN WINDER FIXED SCREW	
26	SA1360101	1	メス	KNIFE	
27	062500616	1	ナベコ5X6	SCREW, PAN M5X6	
28	SA9973001	1	イトマキチヨウシクミ	BOBBIN WINDER TENSION ASSY	
29	145446002	2	イトチヨウシサラ	DISC, TENSION	
30	SA9855001	1	イトチヨウシバネ	TENSION SPRING	
31	S31032002	1	イトチヨウシナツト	TENSION NUT	
32	S12441001	1	チヨウシバネウエザガネ	WASHER	
33	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
34	SA8982102	1	イトマキダイ	BOBBIN WINDER BASE	
35	SA1359001	1	イトタテボウ	SPOOL PIN	

L . 糸切り関係 / Thread trimmer mechanism



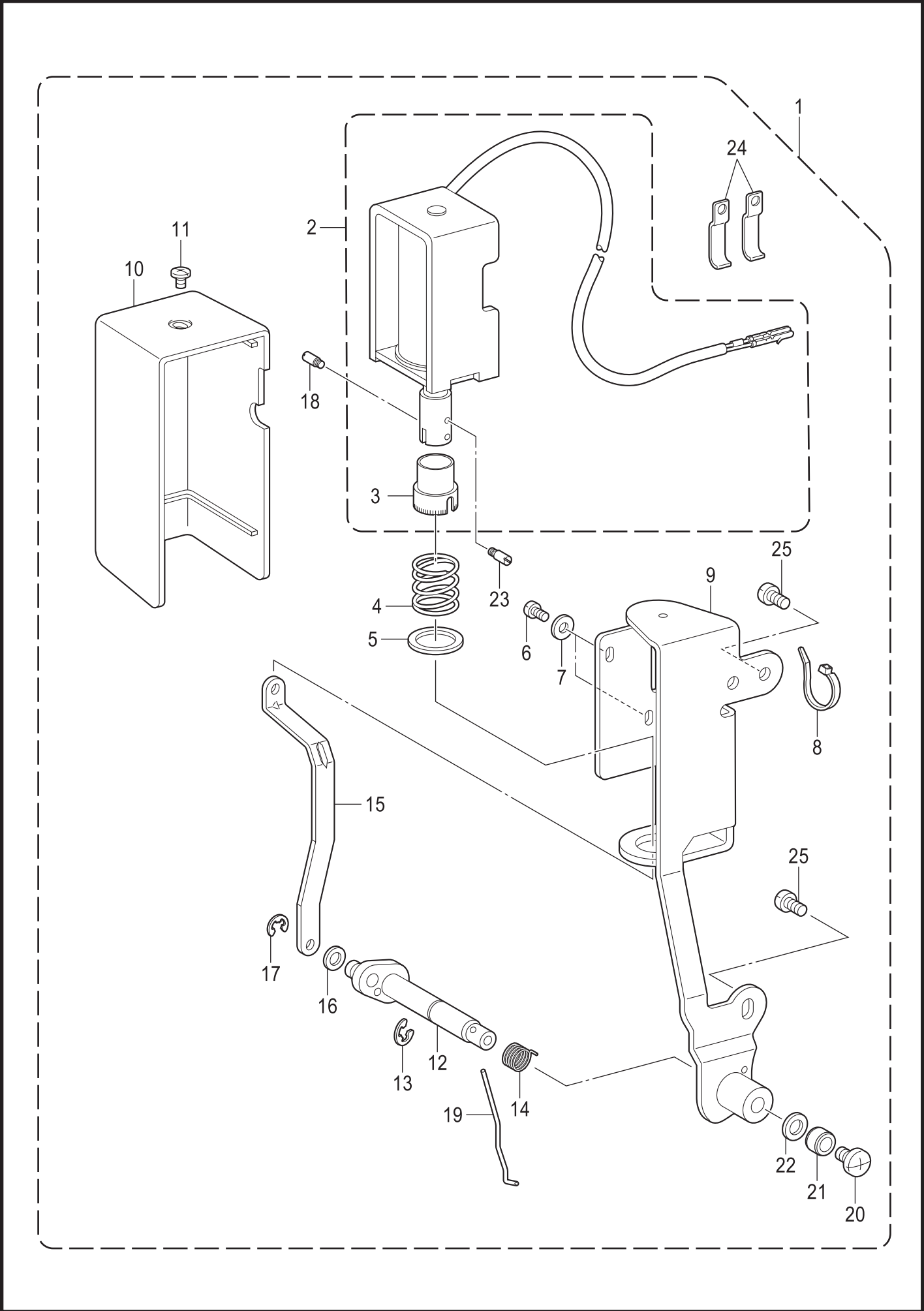
L. 糸切り関係 / Thread trimmer mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA7552101	1	イトキリカム	THREAD TRIMMER CAM	
2	154567000	2	カンザ5.3	SPACER, 5.3	
3	014771032	2	アナクボミ635-40X10	SET SCREW SOCKET SM6.35-40X10	
4	S02637101	1	コティハ	FIXED KNIFE	
5	102843004	1	サラネジ3.57	SCREW, FLAT SM3.57	
6	S02643001	1	イトサバキ	LOWER THREAD FINGER	
7	026040236	1	ヒラザガネミガキ4	WASHER PLAIN M 4	
8	062400616	1	ナベコ4X6	SCREW PAN M4X6	
9	SA9643001	1	イトキリホルダ	HOLDER M-KNIFE	
10	S25426101	1	イトキリレンカン	THREAD TRIMMER CONNECTING ROD	
11	060401016	2	バインド4X10	SCREW BIND M4X10	
12	SA5329001	2	カラー	COLLAR	
13	100645003	2	ザガネ	WASHER	
14	021400306	2	3シュナット4	NUT 3 M4	
15	SA9755001	1	イトキリレバー	THREAD TRIMMER LEVER	
16	SA7285101	1	レバーストツパ	LEVER STOPPER	
17	SA7341301	1	イトキリストツパーイタ	THREAD TRIMMER STOPPER BASE	
18	062400616	1	ナベコ4X6	SCREW PAN M4X6	
19	S02645001	1	イドウハ	MOVABLE KNIFE	
20	148537101	2	サラネジ4.37	SCREW, FLAT (W/SOCKET) SM4.37	
21	062501416	1	ナベコ5X14	SCREW PAN M5X14	
22	SA7287001	1	イトキリホルダオサエイタ	KNIFE HOLDER PRESSER PLATE	
23	004301016	3	+サラコ3X10	SCREW FLAT M3X10	
24	S02647021	1	フタマタジク	FORKED SHAFT	
25	SA9710001	1	フタマタジクメタル	FORKED SHAFT BUSH	
26	012060536	1	アナヒラ6X5	SET SCREW, SOCKET (FT) M6X5	
27	SA1362201	1	イトキリカムレバーソウクミ	THREAD TRIMMER LEVER UNIT	
28	SA1363001	1	イトキリカムレバークミ	THREAD TRIMMER LEVER ASSY	
29	SA2258101	1	コロジクCクミ	ROLLER SHAFT C ASSY	
30	105234003	1	ナツト4.37	NUT SM4.37	
31	S23651001	1	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
32	SA9371101	1	イトキリレバーバネ	THREAD TRIMMER LEVER SPRING	
33	154593201	1	イトキリカムレバークミ	THREAD TRIMMER CAM LEVER SHAFT	
34	154594000	1	カラー	COLLAR	
35	S25434000	1	クツシヨンゴム	RUBBER CUSHION	
36	154595001	1	カムレバーモッドシバネ	SPRING, EXTENSION	
37	154596000	1	イトキリカムレバークツシヨン	CUSHION	
38	110367001	1	ザガネ	WASHER, PLAIN SPECIAL 8	
39	048060342	1	トメワE6	RETAINING RING E6	
40	SA1366101	1	カムレバークミメタル	CAM LEVER SHAFT BUSH	
41	012060536	1	アナヒラ6X5	SET SCREW, SOCKET (FT) M6X5	
42	SA9713001	1	イトキリソレノイドクミ	THREAD TRIMMER SOLENOID ASSY	
43	SA9798001	1	イトキリソレノイド	THREAD TRIMMER SOLENOID	
44	S36893150	1	ゴムクツシヨン	RUBBER CUSHION	
45	SA9715001	1	イトキリソレノイドダイ	THREAD TRIMMER SOLENOID BASE	
46	SA9800001	1	ソレノイドレバー	SOLENOID LEVER	
47	018062536	1	アナボルト6X25	BOLT SOCKET M6X25	
48	SA9801001	1	カラー	COLLAR	
49	SA9827001	2	ザガネ	WASHER PLAIN	
50	021060306	1	3シュナット6	NUT 3 M6	
51	SA9716001	1	レンケツピン	PIN	
52	026050136	1	ヒラザガネコガタ5	WASHER PLAIN S 5	
53	048050142	1	トメワジクヨウC5	RETAINING RING EXTERNAL C5	
54	062400816	4	ナベコ4X8	SCREW PAN M4X8	
55	062501216	3	ナベコ5X12	SCREW PAN M5X12	
56	S38687000	1	コネクタ5557-14R	CONNECTOR 5557-14R	
57	SA1998001	1	アースセンクミ	GROUND WIRE ASSY	
58	062500816	1	ナベコ5X8	SCREW PAN M5X8	
59	S04159000	3	バインド1M	BAND 1M	
60	SA1394101	1	コードオサエU3	CORD HOLDER U3	
61	062500816	1	ナベコ5X8	SCREW PAN M5X8	
62	S02646001	1	<オプション部品> イドウハS	<OPTION PARTS> MOVABLE KNIFE, S	



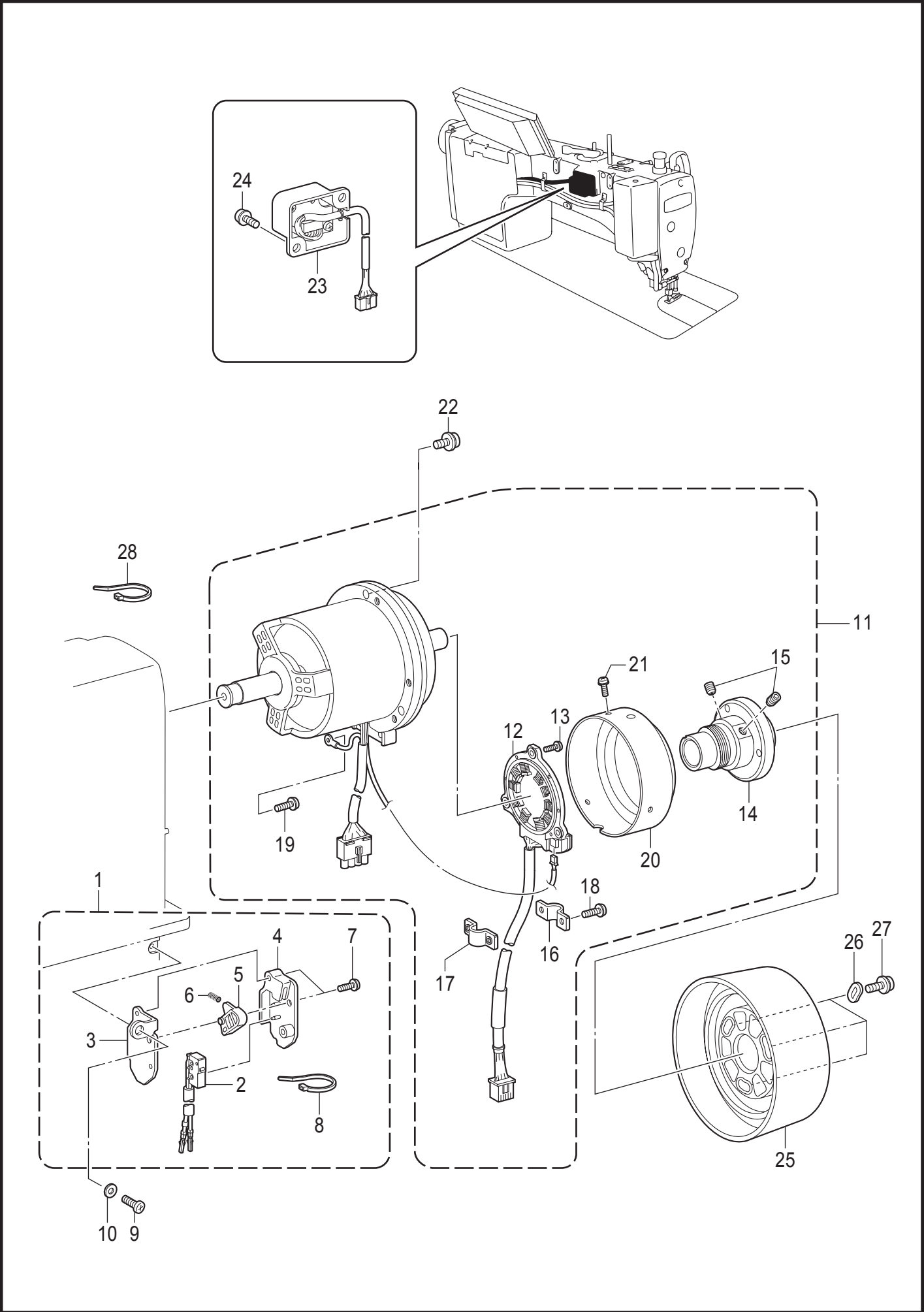
M. 糸緩め関係 / Tension release mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1371501	1	イトユルメワイヤー	TENSION RELEASE WIRE	
2	SA9718001	1	ワイヤーオサエU	WIRE HOLDER U	
3	062401216	1	ナベコ4X12	SCREW PAN M4X12	
4	SA9719001	1	イトユルメワイヤーオサエD	WIRE HOLDER D	
5	060400816	1	バインド4X8	SCREW BIND M4X8	
6	110161004	2	ナツト4.76	NUT, SM4.76	
7	SA9720001	1	ワイヤーコードホルダ	WIRE CORD HOLDER	
8	062500816	1	ナベコ5X8	SCREW PAN M5X8	



N. 糸払い関係 (-4□□またはオプション部品) / Thread wiper mechanism (-4□□ or Option parts)

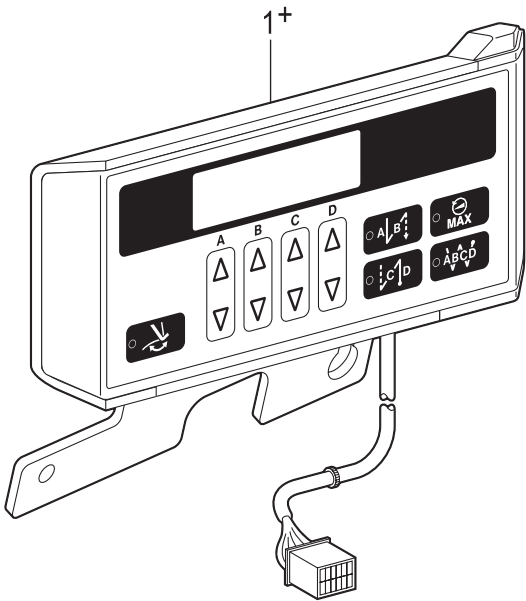
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9777001	1	イトハライセット	THREAD WIPER SET	
2	SA9769001	1	イトハライソレノイドクミ	THREAD WIPER SOLENOID ASSY	
3	SA9853001	1	プランジャゴム	PLUNGER RUBBER	
4	SA9771001	1	イトハライバネ	THREAD WIPER SPRING	
5	S41205001	1	ヒラザガネ	WASHER, PLAIN	
6	062300616	2	ナベコ3X6	SCREW PAN M3X6	
7	026030136	2	ヒラザガネコガタ3	WASHER PLAIN S 3	
8	S04159000	1	バインド1M	BAND 1M	
9	SA9356001	1	イトハライドダイ	THREAD WIPER BASE	
10	SA9773001	1	ソレノイドカバー	SOLENOID COVER	
11	060400516	1	バインド4X5	SCREW BIND M4X5	
12	SA9774001	1	イトハライクランククミ	THREAD WIPER CRANK ASSY	
13	048040342	1	トメワE4	RETAINING RING E4	
14	SA9352001	1	ワイパーバネ	WIPER SPRING	
15	SA9778001	1	イトハライロッド	THREAD WIPER ROD	
16	110735002	1	ザガネ	WASHER	
17	048030342	1	トメワE3	RETAINING RING E3	
18	S25456001	1	プランジャピン	PLUNGER PIN	
19	SA9779001	1	イトハライ	THREAD WIPER	
20	060400516	1	バインド4X5	SCREW BIND M4X5	
21	146288001	1	イトハライジクカラー	THREAD WIPER STUD COLLAR	
22	SA8085001	1	ザガネ	WASHER	
23	S25456001	2	プランジャピン	PLUNGER PIN	
24	SA1394101	2	コードオサエU3	CORD HOLDER U3	
25	062500816	2	ナベコ5X8	SCREW PAN M5X8	



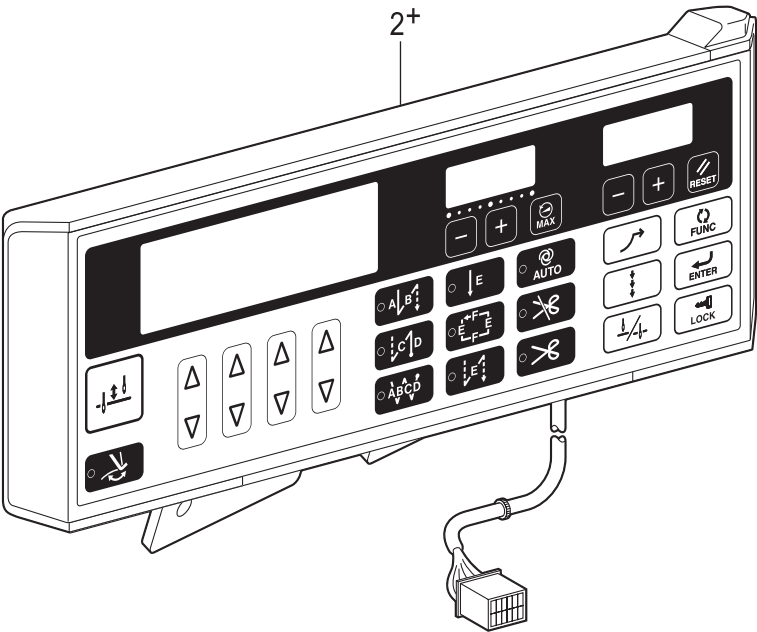
P1. コントロールボックス、モータ関係 / Control box and motor mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SB0100001	1	セーフティスイッチクミ	SAFETY SWITCH ASSY	
2	SA7325001	1	マイクロスイッチクミ	MICRO SWITCH ASSY	
3	SA7292101	1	アンゼンスイッチイタ	SAFETY SWITCH PLATE	
4	SA9865001	1	アンゼンスイッチベース	SAFETY SWITCH BASE	
5	SA9866001	1	アンゼンスイッチレバー	SAFETY SWITCH LEVER	
6	SA9867001	1	アンゼンスイッチバネ	SAFETY SWITCH SPRING	
7	SA7293001	2	ナベザクミM3X12	SCREW PAN (S/P W) M3X12	
8	S04159000	1	バインド1M	BAND 1M	
9	062060816	1	ナベコ6X8	SCREW PAN M6X8	
10	025060136	1	ヒラザガネショウ6	WASHER PLAIN S 6	
11	SA9442001	1	モータSホキウ	MOTOR S SUPPLY	
12	SA9437001	1	レゾルバステータクミ	RESOLVER STATOR ASSY	
13	0A4301206	3	+ナベザクミ3X12DA	SCREW PAN (S/P WASHER) M3X12	
14	SA9443001	1	プーリホルダSクミ	PULLEY HOLDER S ASSY	
15	012501032	2	アナヒラ5X10	SET SCREW SOCKET (FT) M5X10	
16	SA9447001	1	コードオサエA	CORD HOLDER A	
17	SA9448001	1	コードオサエB	CORD HOLDER B	
18	0A4401606	2	+ナベザクミ4X16DA	SCREW PAN (S/P WASHER) M4X16	
19	0A4401006	1	+ナベザクミ4X10DA	SCREW PAN (S/P WASHER) M4X10	
20	SA9449001	1	レゾルバカバー	RESOLVER COVER	
21	0A4300806	3	+ナベザクミ3X8DA	SCREW PAN (S/P WASHER) M3X8	
22	SA9856001	3	+ナベセットネジ5X20	SCREW PAN M5X20	
23	SA9759001	1	トウブケンシュツユニット#4	HEAD DETECTOR UNIT #4	
24	0A4501206	2	+ナベザクミ5X12DA	SCREW PAN (S/P WASHER) M5X12	
25	SA9384001	1	プーリ	PULLEY	
26	SA9452001	3	プーリワッシャー	PULLEY WASHER	
27	060501016	3	バインド5X10	SCREW BIND M5X10	
28	S04159000	2	バインド1M	BAND 1M	

G10

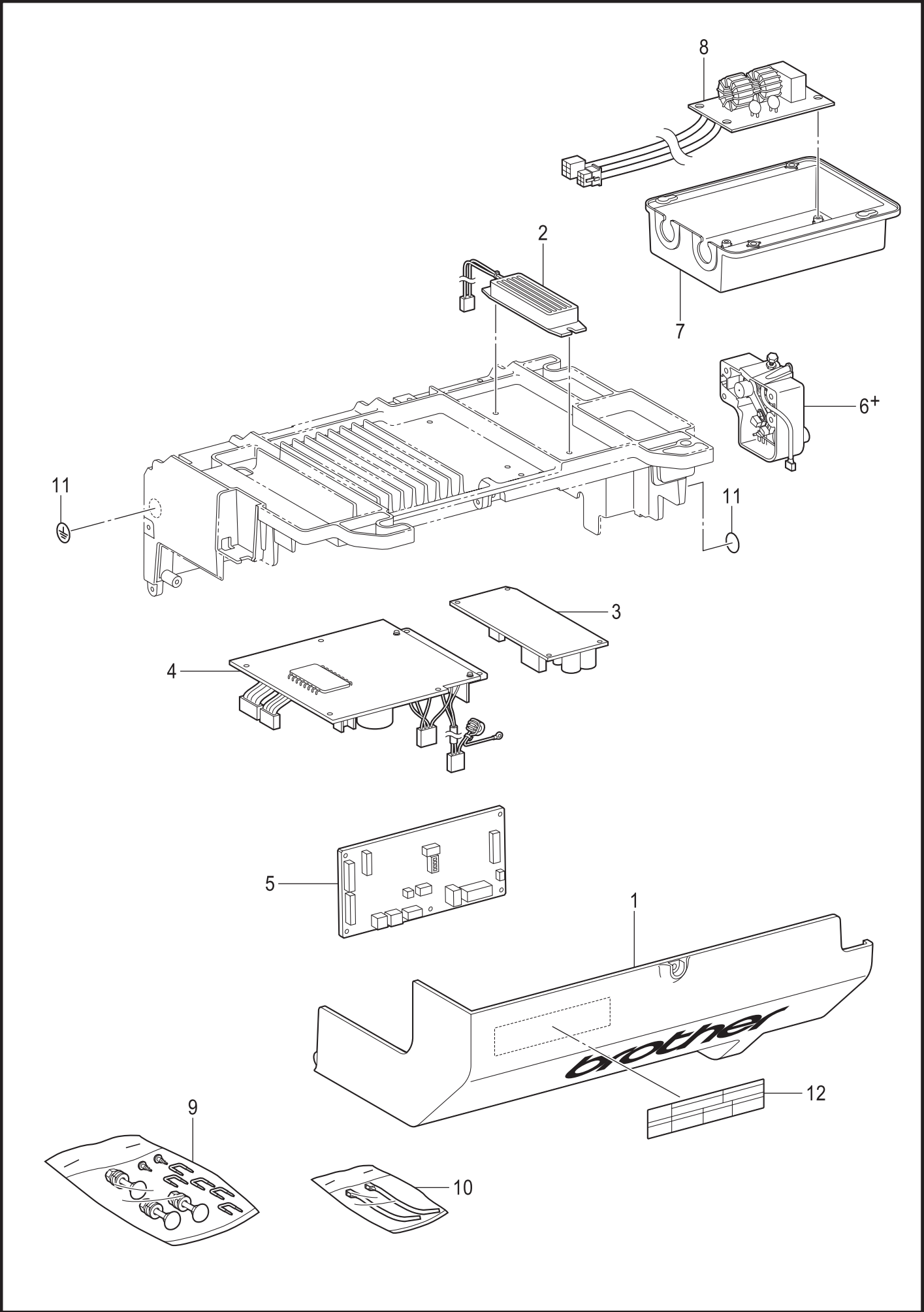


G50



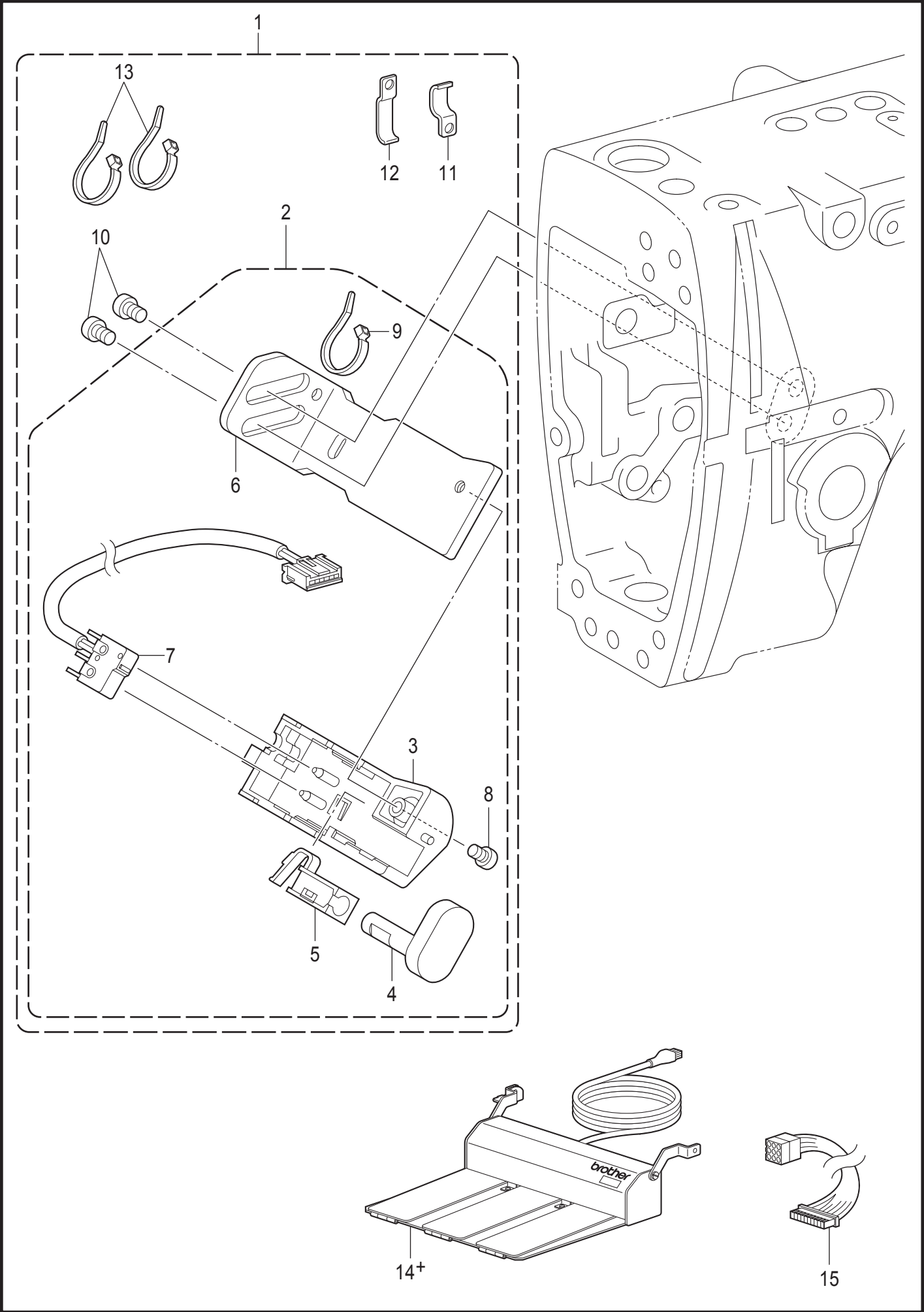
P2. コントロールボックス関係 / Control box mechanism

REF.NO	CODE	QTY	品名	NAME OF PARTS	RM
1+	BMP206A-00000000-JG10		<日本向> G10パネル	<For Japan only> G-10-PANEL-JAPAN	
1+	BMP206A-00000000-CG10		<中国向> G10パネル	<For China only> G-10-PANEL-CHINA	
1+	BMP206A-00000000-0G10		<輸出一般向> G10パネル	<For General export> G-10-PANEL	
2+	BMP206A-00000000-JG50		<日本向> G50パネル	<For Japan only> G-50-PANEL-JAPAN	
2+	BMP206A-00000000-CG50		<中国向> G50パネル	<For China only> G-50-PANEL-CHINA	
2+	BMP206A-00000000-EG50		<欧州向> G50パネル	<For Europe only> G-50-PANEL-EU	
2+	BMP206A-00000000-0G50		<輸出一般向> G50パネル	<For General export> G-50-PANEL	



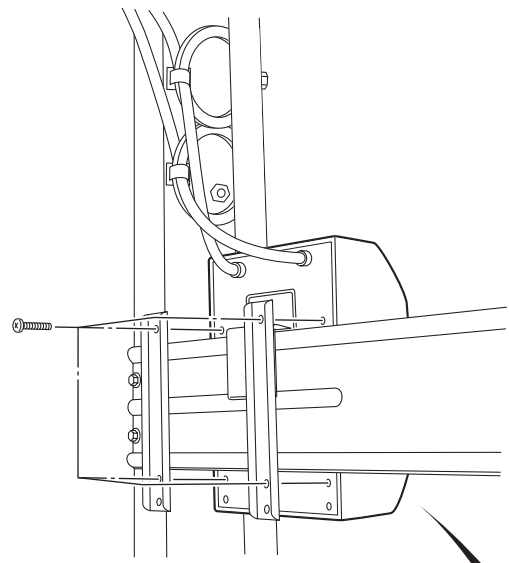
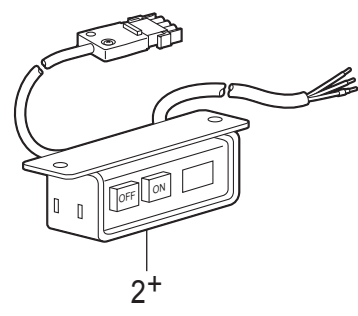
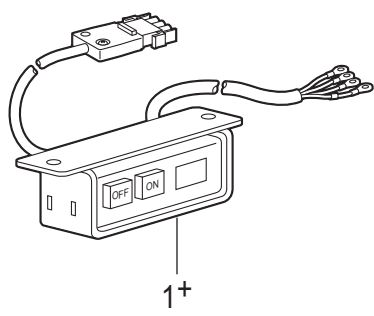
P3. コントロールボックス関係 / Control box mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9546001	1	ハコカバー-7200C	BOX COVER 7200C	
2	SA9549001	1	セメントR60/220クミ	CEMENT RESISTOR ASSY 60/220	
3	SA9727001	1	SWデンゲンキバンクミ	SW POWER PCB ASSY	
4	SA9553001	1	ドライブキバンクミ	D PCB ASSY	
5	SA9575001	1	Sキバンクミ	S PCB ASSY	
6+	SA9587001	1	<前一段, 後一段タイプ> フミコミュニティ-コク	<Type forward 1 step, backward 1 step> TREADLE UNIT -DM	
6+	SA9602001	1	<前二段, 後二段タイプ> フミコミュニティ-ユ	<Type forward 2 step, backward 2 step> TREADLE UNIT -EX	
7	SA9564001	1	<欧州向用> CEフィルター-ケース	<For Europe> CE FILTER CASE	
8	SA9565001	1	CEフィルタキバンクミ	CE FILTER PCB ASSY	
9	J04210101	1	カクネ8X65 クミ	BOLT ASSY SQUARE M8X65	
10	SA9894001	1	リピートタイクミ	REPEATE CABLE TIE ASSY	
11	S37060001	2	ア-スマーク	LABEL, GROUNDING	
12	SA9725001	1	ラベルカンデン6カコク	LABEL ELECTRICAL SHOCK 36 X 150	



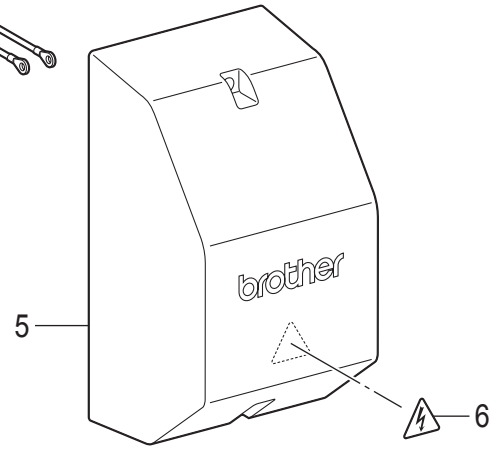
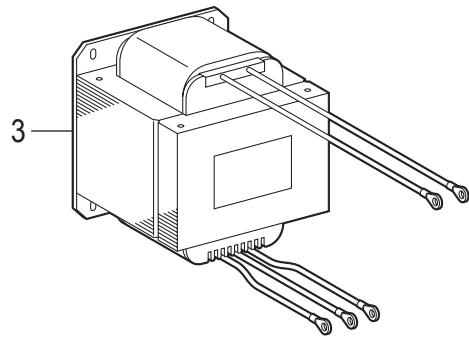
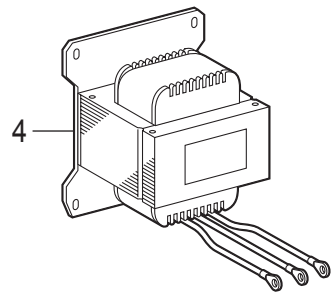
P4. コントロールボックス関係 (オプション部品) / Control box mechanism (Option parts)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9982001	1	OPアクチュエータセット	OPTION ACTUATOR SET	
2	SA9983001	1	オプションアクチュエータクミ	OPTION ACTUATOR ASSY	
3	SA9723001	1	Rスイッチダイ	REVERSE SWITCH BRACKET	
4	SA4098201	1	アクチュエータ	ACTUATOR	
5	SA4099001	1	Rスイッチバネ	REVERSE SWITCH SPRING	
6	SA9984001	1	オプションスイッチトリツケイタ	OPTION SWITCH SETTING PLATE	
7	SA9985001	1	オプションスイッチクミ	OPTION SWITCH ASSY	
8	060300606	1	バインド3X6	SCREW BIND M3X6	
9	S04159000	1	バインド1M	BAND, 1M	
10	062500616	2	ナベコ5X6	SCREW, PAN M5X6	
11	SA1388101	1	コードオサエ	CORD HOLDER	
12	SA2390101	1	コードオサエU4	CORD HOLDER, U4	
13	S04159000	2	バインド1M	BAND, 1M	
14+	J803800E0	1	<欧州向> DDタッチペダル3Pカヘン40	<For Europe only> PEDAL STAND OPE DD 3P VARI 40	
14+	J80380040	1	<欧州向以外> DDタッチペダル3Pカヘン40	<Except for Europe> PEDAL STAND OPE DD 3P VARI 40	
15	J04099101	1	フットプラグクミCDD	FOOT PLUG ASSY CDD	



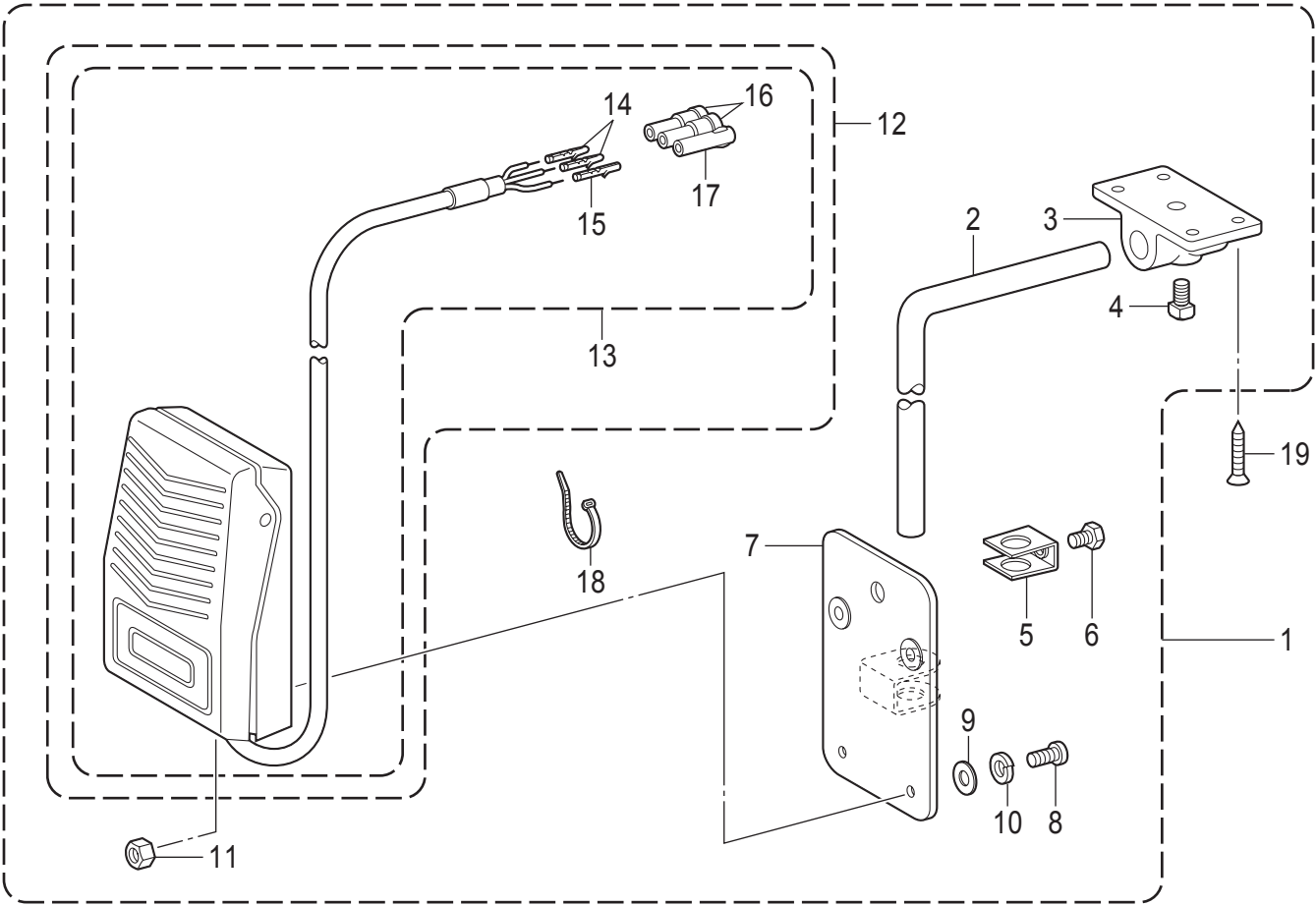
< 三相 380V / 400V 用
For Three phase 380V / 400V >

< 単相 100V / 110V 用
For Single phase 100V / 110V >



Q. 電装品関係 / Power supply equipment mechanism

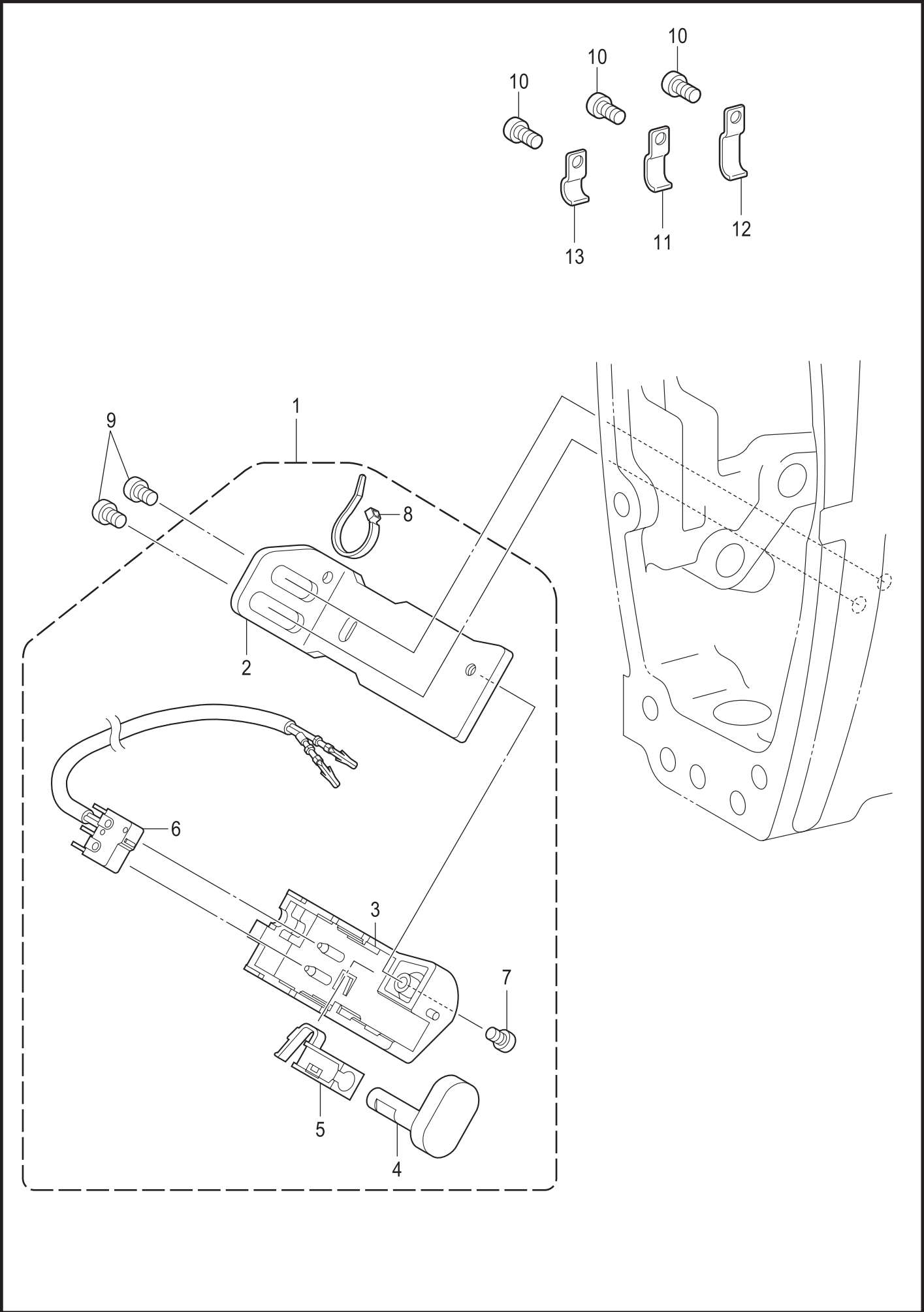
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1+	SA9616001	1	<三相 200V AC 用> <日本向用> デンSW クミ SJT	<For Three phase 200V AC> < For Japan > POWER SWITCH ASSY SJT	
1+	SA9831001	1	<三相 220V AC 用> <北米・メキシコ向用> デンSW クミ SJT#2	<For Three phase 220V AC> < For USA, Canada and Mexico > POWER SWITCH ASSY SJT#2	
2+	SA9535001	1	<単相 220V AC用> <アジア一般向用> デンSWクミCCC	<For Single phase 220V AC> < For General of Asia > POWER SUPPLY SWITCH ASSY CCC	
2+	BMP3010-0000001-3S00	1	<単相 220V AC用> <中国向用> デンSW クミ CCC#2	<For Single phase 220V AC> < For China > POWER SUPPLY SWITCH ASSY CCC#2	
3	SA9923001	1	<単相 100V/110V用> トランス100/220V	<For Single phase 100V/110V> TRANSFORMER 100/110/220V	
4	SA9901001	1	<三相 380V/400V用> トランス400/230V	<For Three phase 380V/400V> TRANSFORMER 400/230V	
5	SA9896001	1	トランスBOXカバー	TR BOX COVER	
6	SA9914001	1	ラベルカンデン 25 X 28	LABEL ELECTRICAL SHOCK 25 X 28	



R. 膝スイッチ関係 (オプション部品) / Knee switch mechanism (Option parts)

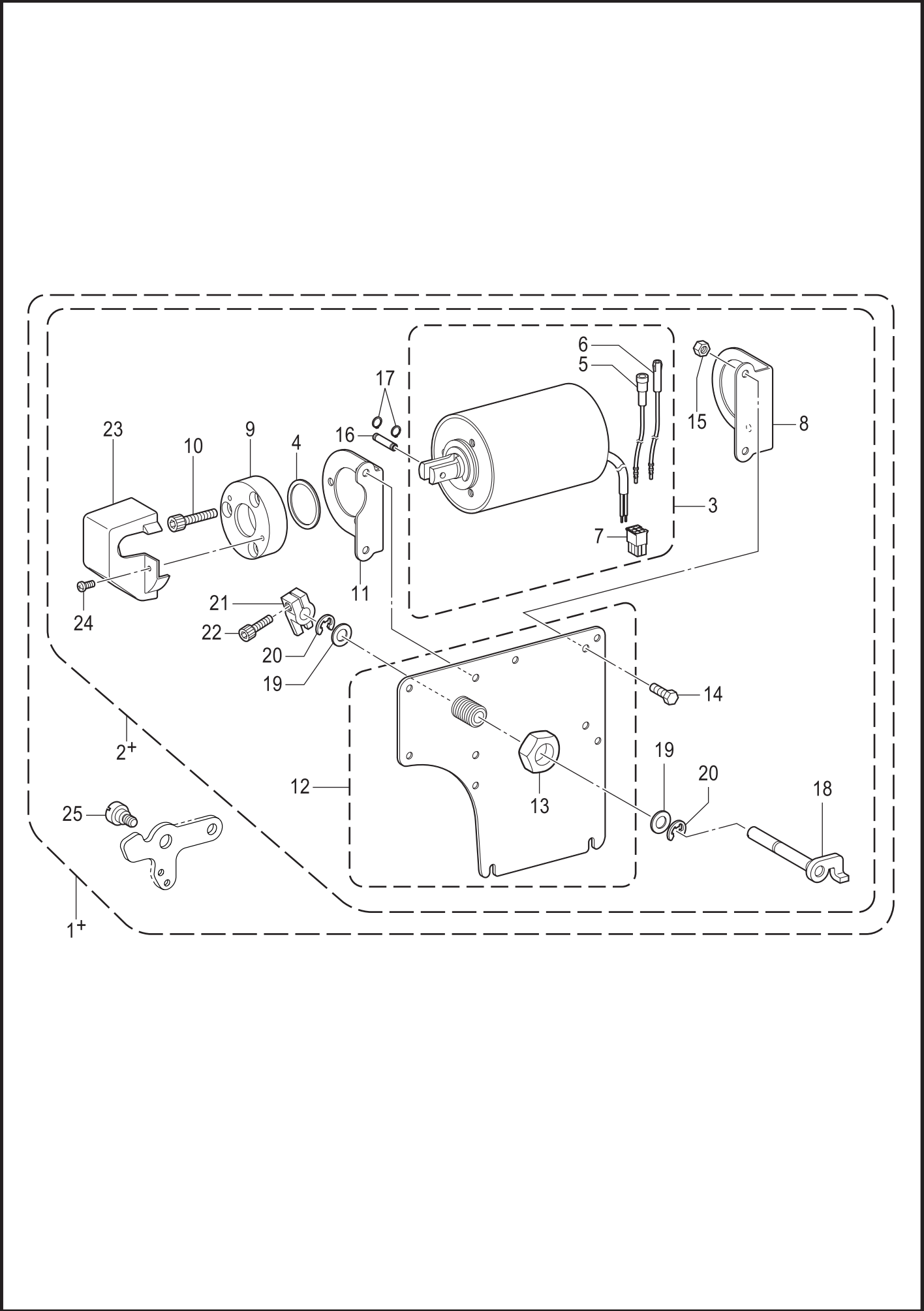
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S25457101	1	ヒザスイッチクミ	KNEE SWITCH ASSY	
2	142026003	1	ヒザスイッチタテジク	KNEE SWITCH SHAFT	
3	142027001	1	ヒザスイッチタテジクウケ	BRACKET	
4	100463001	1	4カクボルト7.94	BOLT, SQUARE SM7.94	
5	114967001	1	ヒザアテストツパ	KNEE LIFTER PLATE STOPPER	
6	110087001	1	ボルト5.95	BOLT, SM5.95-28X8	
7	S07027001	1	ヒザスイッチトリツケイタ	K-LIFTER SWITCH SETTING PLATE	
8	062401006	4	ナベコ4X10	SCREW PAN M4X10	
9	025040233	4	ヒラザガネチユウ4	WASHER, PLAIN M 4	
10	028040243	4	バネザガネ2-4	WASHER, SPRING 2-4	
11	021400164	4	1シユナツト4	NUT, 1 M4	
12	S31938001	1	スイッチコードクミ	SWITCH CORD ASSY	
13	S31939001	1	フットスイッチクミ	FOOT SWITCH ASSY	
14	143549000	2	ピンターミナルオス	TERMINAL PIN, MALE	
15	143548000	1	ピンターミナルメス	TERMINAL PIN, FEMALE	
16	146046000	2	ナイロンコネクタ	NYLON CONNECTOR	
17	146194000	1	ナイロンコネクタ-	NYLON CONNECTOR	
18	149799000	1	タイラツプS	BEAD BAND, S	
19	034422503	4	+2サラモク41X25	WOOD SCREW, FLAT 2 M4.1X25	

S. 逆転スイッチ関係 / Quick reverse switch mechanism



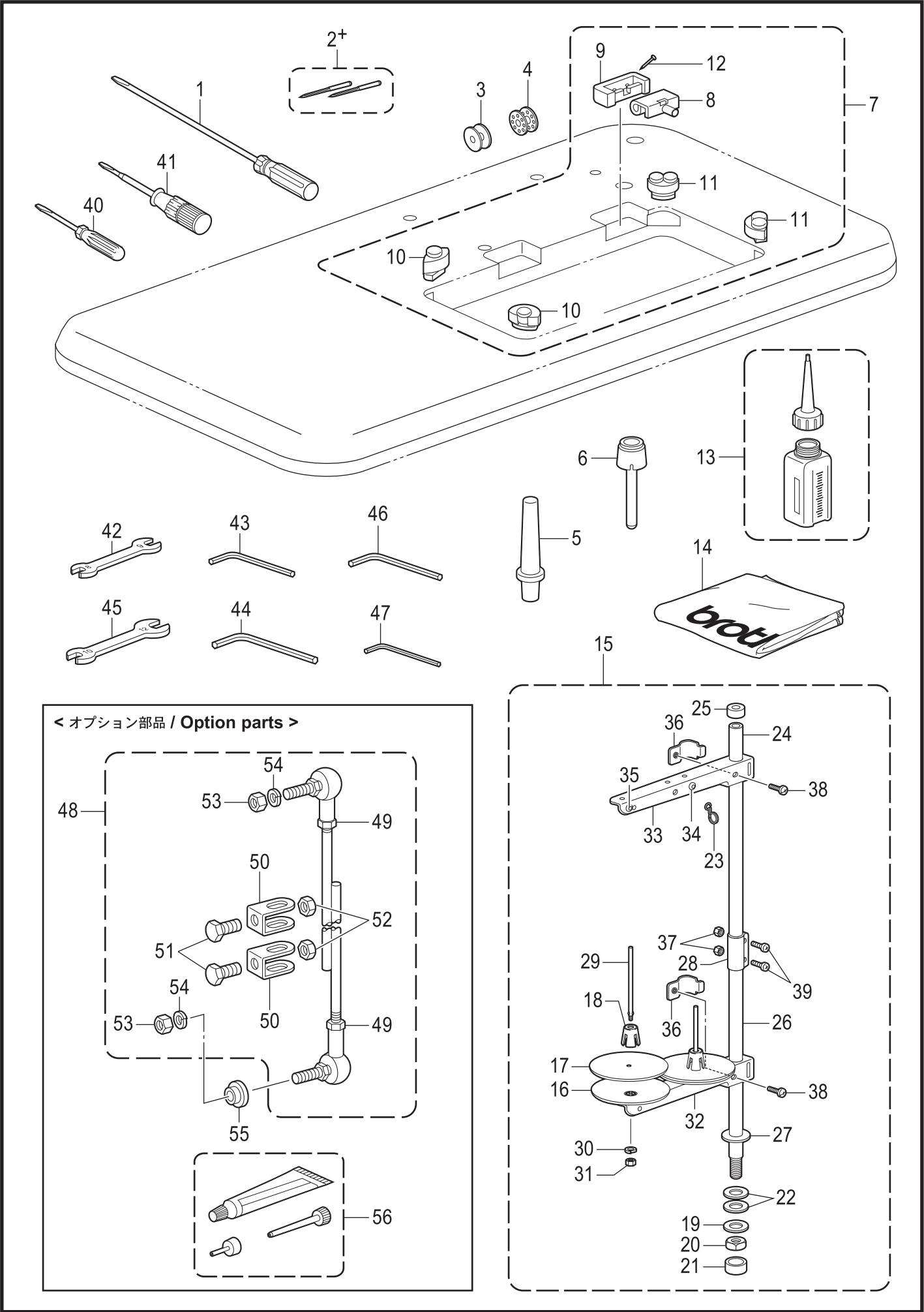
S. 逆転スイッチ関係 / Quick reverse switch mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA9721101	1	Rアクチュエータクミ	R-ACTUATOR ASSY	
2	SA9722101	1	Rスイッチササエ	REVERSE SWITCH BRACKET	
3	SA9723001	1	Rスイッチダイ	REVERSE SWITCH BRACKET	
4	SA4098201	1	アクチュエーター	ACTUATOR	
5	SA9724001	1	Rスイッチバネ	REVERSE SWITCH SPRING	
6	SA1390001	1	Rスイッチクミ	R-SWITCH ASSY	
7	060300606	1	バインド3X6	SCREW BIND M3X6	
8	S04159000	1	バインド1M	BAND 1M	
9	062500816	2	ナベコ5X8	SCREW PAN M5X8	
10	062500816	3	ナベコ5X8	SCREW PAN M5X8	
			<-4□□用>	<For -4□□>	
11	SA1388101	1	コードオサエ	CORD HOLDER	
12	SA1394101	2	コードオサエU3	CORD HOLDER U3	
			<-3□□用>	<For -3□□>	
11	SA1388101	2	コードオサエ	CORD HOLDER	
13	SA2689101	1	コードオサエ	CORD HOLDER	



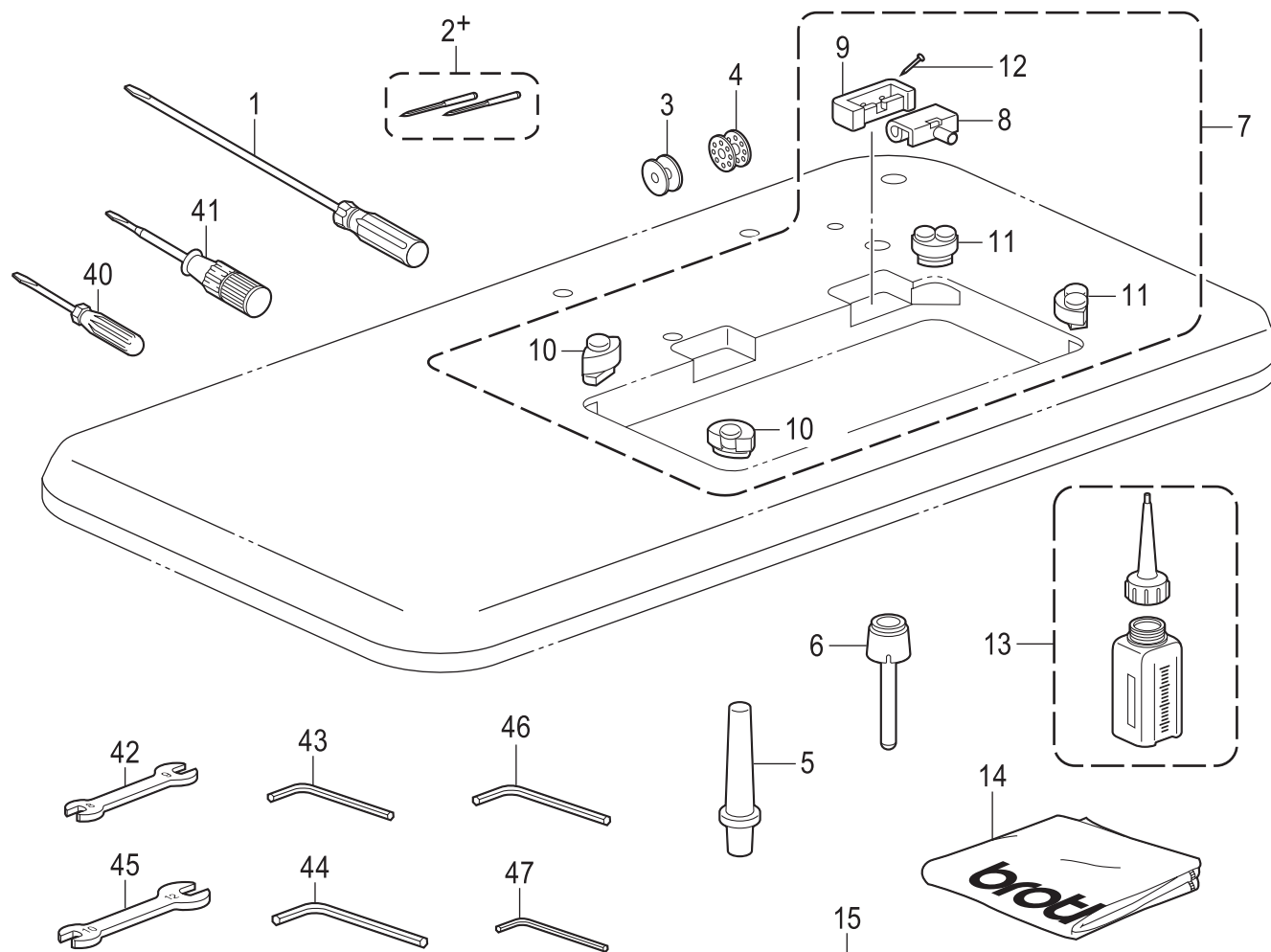
T. 電磁押え上げセット関係 (オプション部品) / Presser foot lifting set mechanism (Option parts)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1+	SA96640E1	1	<欧州向> デンジオサエアゲセットB	<For Europe Only> SOLENOID P-FOOT LIFTER SET B	
2+	SA96650E1	1	デンジオサエアゲクミ	SOLENOID P-FOOT LIFTER ASSY	
1+	SA9664001	1	<欧州向以外> デンジオサエアゲセットB	<Except for Europe> SOLENOID P-FOOT LIFTER SET B	
2+	SA9665001	1	デンジオサエアゲクミ	SOLENOID P-FOOT LIFTER ASSY	
3	SA1942001	1	オサエアゲソレノイドクミ	P-FOOT LIFTER SOLENOID ASSY	
4	S16625050	1	ゴムストツパー	RUBBER STOPPER	
5	S38803051	1	Bコード100クミ	B-CORD ASSY 100	
6	S38804050	1	Wコード100クミ	W-CORD ASSY 100	
7	SA2177001	1	コネクタ5557-6R	CONNECTOR:5557-6R	
8	SA1335001	1	ソレノイドダイR	SOLENOID BASE R	
9	S16629151	1	ソレノイドストツパー	SOLENOID STOPPER	
10	018761832	3	アナボルト595-28X18	BOLT, SOCKET SM5.95-28X14	
11	SA1336001	1	ソレノイドダイL	SOLENOID BASE L	
12	SA9667001	1	ガワイタクミ	REAR PLATE ASSY	
13	SA2296001	1	ナツト20	NUT M20	
14	017061216	4	ボルト6X12	BOLT M6X12	
15	021060216	4	2シュナツト6	NUT 2 M6	
16	S16630051	1	ピン	PIN	
17	048050142	2	トメワジクヨウC5	RETAINING RING EXTERNAL C5	
18	SA1332001	1	オサエアゲジク	KNEE LIFTER SHAFT	
19	S20356001	2	ヒラザガネ10	WASHER, PLAIN 10	
20	048080342	2	トメワE8	RETAINING RING E8	
21	SA1338001	1	オサエアゲウデ	PRESSER FOOT LIFTER ARM	
22	SA9111001	1	アナボルト5X15	BOLT SOCKET M5X15	
23	S16643009	1	カバー	COVER	
24	062670612	2	ナベコ357-40X6	SCREW PAN SM3.57-40X6	
25	SA2165001	1	ダンネジ6	SHOULDER SCREW, M6	

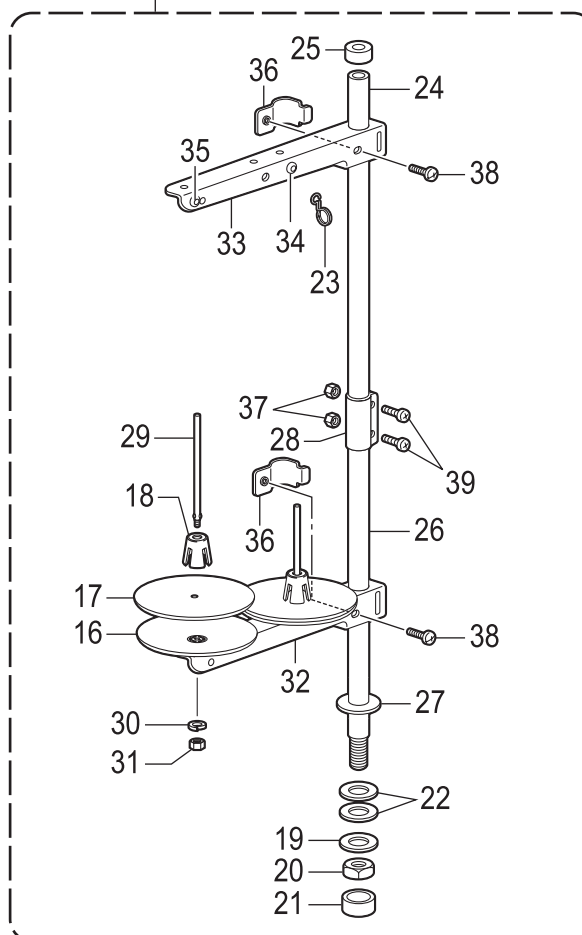
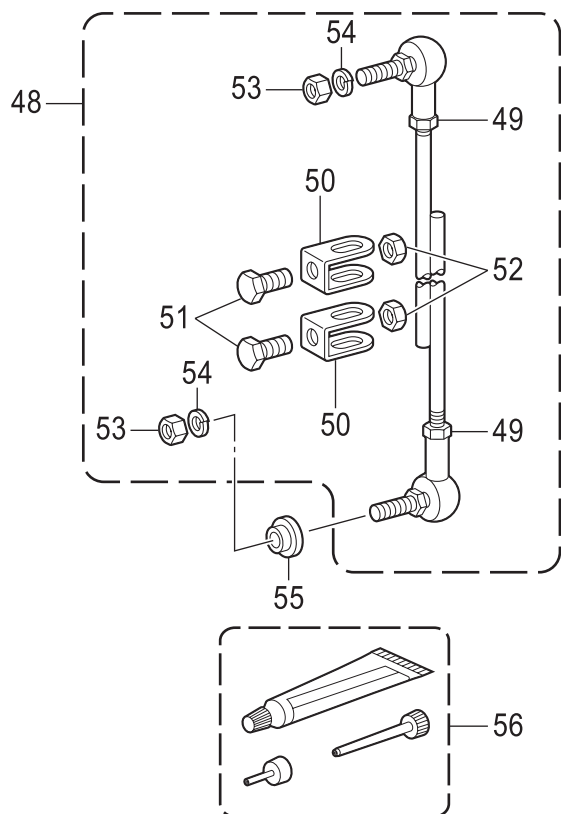


Z. 付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S17774001	1	ネジマワシ4.7X250	SCREW-DRIVER, 4.7X250	
			<-□□3用>	<For -□□3>	
2+	SA9969011	1	100265ハリ2コイリクミ……<#11>	NEEDLE 2PIECE ASSY 100265……<#11>	
2+	SA9969014	1	100265ハリ2コイリクミ……<#14>	NEEDLE 2PIECE ASSY 100265……<#14>	
2+	SA9970014	1	107415ハリ2コイリクミ……<#14>	NEEDLE 2PIECE ASSY 107415……<#14>	
			<-□□5用>	<For -□□5>	
2+	SA9969022	1	100265ハリ2コイリクミ……<#22>	NEEDLE 2PIECE ASSY 100265……<#22>	
2+	SA9970022	1	107415ハリ2コイリクミ……<#22>	NEEDLE 2PIECE ASSY 107415……<#22>	
			<-□□S用>	<For -□□S>	
2+	SA9971010	1	S35775ハリ2コイリクミ……<#10>	NEEDLE 2PIECE ASSY S35775……<#10>	
2+	SA9972010	1	S37061ハリ2コイリクミ……<#10>	NEEDLE 2PIECE ASSY S37061……<#10>	
			<-□□3, -□□S用>	<For -□□3 and -□□S>	
3	146290001	1	ボビン	BOBBIN	
			<-□□5用>	<For -□□5>	
4	117132001	1	ボビン	BOBBIN	
5	S06055009	1	マクラS	HEAD REST, S	
6	S09634000	1	ヒザアゲオシボウ	KNEE LIFTER COMPLYING BAR	
7	SA1969001	1	ラバ-ヒンジクミ	RUBBER HINGE ASSY	
8	143882001	2	トウブヒンジ	HEAD HINGE	
9	143910009	2	トウブヒンジウケゴム	RUBBER CUSHION	
10	SA1962001	2	トウブシキゴム……<左側用>	HEAD CUSHION……<For left side>	
11	SA1963001	2	トウブシキゴム……<右側用>	HEAD CUSHION……<For right side>	
12	109714000	4	クギ	NAIL	
13	SA8239101	1	オイルタンククミ	OIL TANK ASSY	
14	144226001	1	トウブカバー	HEAD COVER	
15	S02763602	1	イトタテダイクミ2DR	COTTON STAND ASSY 2DR	
16	S51283001	2	ウケザラ	SPOOL STAND BASE	
17	150182000	2	スプ-ルマツト	SPOOL MAT	
18	S51282101	2	スプ-ルクツシヨン	SPOOL CUSHION	
19	150206002	1	ヒラザガネ16	WASHER PLAIN 16	
20	SA6629001	1	6カクナツトM16	NUT M16	
21	150174000	1	コラムキヤツプ	COLUMN CAP	
22	S01005000	2	イトタテゴム	RUBBER WASHER	
23	S02747101	1	イトカケバネ	SPRING	
24	150172003	1	コラムパイプ	COLUMN PIPE	
25	150174000	1	コラムキヤツプ	COLUMN CAP	
26	150207001	1	コラムパイプネジツキ	COLUMN PIPE W/SCREW	
27	150206000	1	ヒラザガネ16	WASHER PLAIN 16	
28	SA6606001	1	コラムジョイント	COLUMN JOINT	
29	150179002	2	スプ-ルジク	SPOOL SHAFT B	
30	028050244	2	バネザガネ2-5	WASHER SPRING 2-5	
31	021500104	2	1シュナツト5	NUT 1 M5	
32	SA6607001	1	スプ-ルホルダ-2	SPOOL HOLDER 2	
33	SA6607001	1	スプ-ルホルダ-2	SPOOL HOLDER 2	
34	150183000	2	イトカケハンガ-ダイ	THREAD HANGER BASE	
35	142990001	2	スレツドブツシュ	THREAD BUSH	
36	SA6609001	2	スプ-ルホルダ-ササエ	SPOOL HOLDER SUPPORTER	
37	021500104	2	1シュナツト5	NUT 1 M5	
38	062061604	2	ナベコ6X16	SCREW PAN M6X16	
39	062501404	2	ナベコ5X14	SCREW PAN M5X14	
40	142443101	1	ネジマワシ1.9X52	SCREW-DRIVER, 1.9X52	
41	118837001	1	ネジマワシ3.4X70	SCREW-DRIVER, 3.4X70	
42	100887001	1	スパナ8X9	WRENCH, 8X9	
43	142002001	1	6カクボウスパナ2	HEXAGONAL WRENCH, 2	
44	142721001	1	6カクボウスパナ3	HEXAGONAL WRENCH, 3	
45	107780001	1	スパナ10X12	WRENCH, 10X12	
46	154125001	1	6カクボウスパナ2.5	HEXAGONAL WRENCH, 2.5	
47	S07783001	1	6カクボウスパナ1.5	HEXAGONAL WRENCH, 1.5	



< オプション部品 / Option parts >



Z. 付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<オプション部品>	<OPTION PARTS>	
48	S40765001	1	レンケツカンクミ	CONNECTING ROD ASSY	
49	021060106	2	1シュナット6	NUT 1 M6	
50	119101001	2	レンカンダキ	CONNECTING ROD CLAMP	
51	017081606	2	ボルト8X16	BOLT M8X16	
52	021080106	2	1シュナット8	NUT 1 M8	
53	S36119021	2	1シュナット6	NUT 1 M6	
54	S36121021	2	バネザガネ2-6	WASHER SPRING 2-6	
55	114859001	1	レンカンカラー	COLLAR	
56	SA8837001	1	グリスクミ	GREASE UNIT	

Sp1 . 仕様別部品一覧表 (日本向) / Different parts list (For Japan)

REF.NO	品名 / Name of parts	仕様 / Specification	
		微量給油タイプ / Minimum lubrication type	
		-□03	-□05
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials
B-20	針棒 / Needle bar	SA9353001	SA9641001
B-62	ミシン針(袋入り) / Needle, w/bag	SA9969011	SA9969022
B-61	針板 / Needle plate	145971101	147245101
C-7	押えバネ / Presser bar spring	S13561101	141728001
C-9	押え組 / Presser foot assy	153037201	145157101
D-89	送り歯 / Feed dog	S02742001	S02743001
G-20	内かま止め / Hook stopper	S02602001	159324001
G-29	かま箱組 / Rotary hook assy, w/box	SA7686102	SA7688101
G-27	ボビン / Bobbin	146290001	----
G-28	ボビン / Bobbin	----	117132001

REF.NO	品名 / Name of parts	仕様 / Specification	
		セミドライタイプ / Semi dry type	
		-□3S	-□33
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9642001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9971010	SA9969011
B-61	針板 / Needle plate	S35776101	145971101
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	S35777101	153037201
D-89	送り歯 / Feed dog	S02748001	S02742001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	SA7687101	SA7686102
G-27	ボビン / Bobbin	146290001	←

REF.NO	品名 / Name of parts	仕様 / Specification	
		完全ドライタイプ / Complete dry type	
		-□5S	-□53
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9642001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9971010	SA9969011
B-61	針板 / Needle plate	S35776101	145971101
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	S35777101	153037201
D-89	送り歯 / Feed dog	S02748001	S02742001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	S52936001	←
G-27	ボビン / Bobbin	146290001	←

S-7200C-Sp1

Sp2. 仕様別部品一覧表 (アメリカ向, 中国向, 輸出一般向)
/ Different parts list (For USA, China and General export)

REF.NO	品名 / Name of parts	仕様 / Specification	
		微量給油タイプ / Minimum lubrication type	
		-□03	-□05
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials
B-20	針棒 / Needle bar	SA9353001	SA9641001
B-62	ミシン針(袋入り) / Needle, w/bag	SA9969014	SA9969022
B-61	針板 / Needle plate	111859301	150792101
C-7	押えバネ / Presser bar spring	S13561101	141728001
C-9	押え組 / Presser foot assy	153037201	150789101
D-89	送り歯 / Feed dog	SA2345001	150793001
G-20	内かま止め / Hook stopper	S02602001	159324001
G-29	かま箱組 / Rotary hook assy, w/box	SA7686102	SA7688101
G-27	ボビン / Bobbin	146290001	---
G-28	ボビン / Bobbin	---	117132001

REF.NO	品名 / Name of parts	仕様 / Specification	
		セミドライタイプ / Semi dry type	
		-□3S	-□33
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9642001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9971010	SA9969014
B-61	針板 / Needle plate	S03883201	111859301
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	S35777101	153037201
D-89	送り歯 / Feed dog	SA2346001	SA2345001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	SA7687101	SA7686102
G-27	ボビン / Bobbin	146290001	←

REF.NO	品名 / Name of parts	仕様 / Specification	
		完全ドライタイプ / Complete dry type	
		-□5S	-□53
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9642001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9971010	SA9969014
B-61	針板 / Needle plate	S03883201	111859301
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	S35777101	153037201
D-89	送り歯 / Feed dog	SA2346001	SA2345001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	S52936001	←
G-27	ボビン / Bobbin	146290001	←

S-7200C-Sp2

Sp3 . 仕様別部品一覧表 (欧州向) / Different parts list (For Europe)

REF.NO	品名 / Name of parts	仕様 / Specification	
		微量給油タイプ / Minimum lubrication type	
		-□03	-□05
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials
B-20	針棒 / Needle bar	SA9731001	SA9641001
B-62	ミシン針(袋入り) / Needle, w/bag	SA9970014	SA9970022
B-61	針板 / Needle plate	111859301	150792101
C-7	押えバネ / Presser bar spring	S13561101	141728001
C-9	押え組 / Presser foot assy	SA8102001	SA8103001
D-89	送り歯 / Feed dog	SA2345001	150793001
G-20	内かま止め / Hook stopper	S02602001	159324001
G-29	かま箱組 / Rotary hook assy, w/box	SA7686102	SA7688101
G-27	ボビン / Bobbin	146290001	----
G-28	ボビン / Bobbin	----	117132001

REF.NO	品名 / Name of parts	仕様 / Specification	
		セミドライタイプ / Semi dry type	
		-□3S	-□33
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9640001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9972010	SA9970014
B-61	針板 / Needle plate	S03883201	111859301
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	SA8096001	SA8102001
D-89	送り歯 / Feed dog	SA2346001	SA2345001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	SA7687101	SA7686102
G-27	ボビン / Bobbin	146290001	←

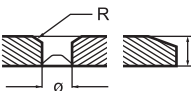
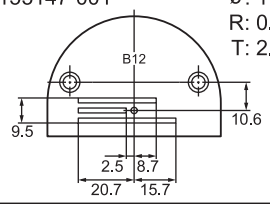
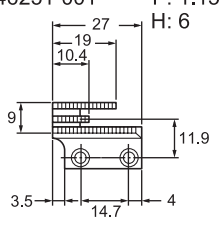
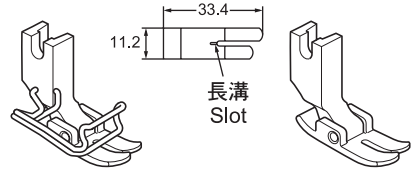
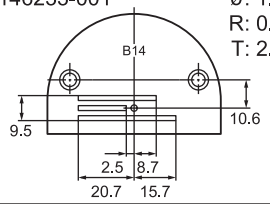
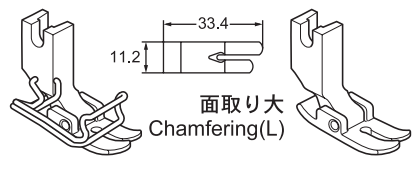
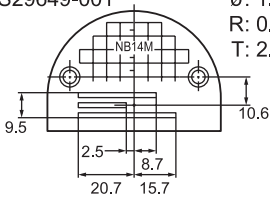
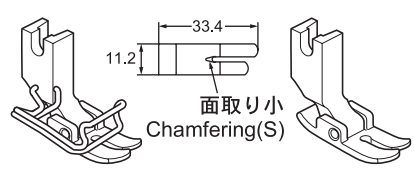
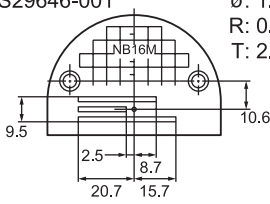
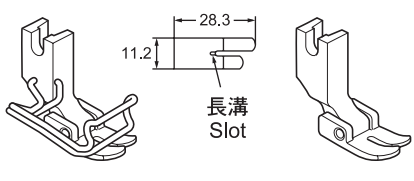
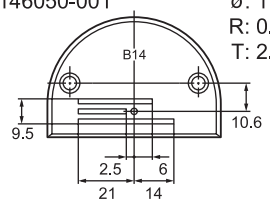
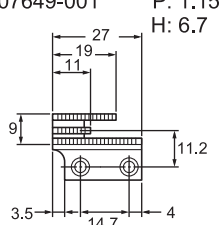
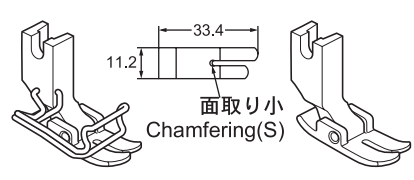
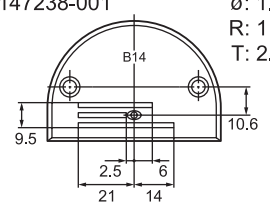
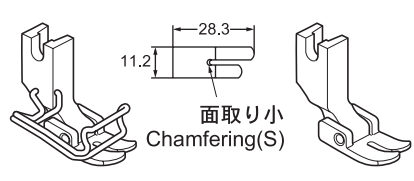
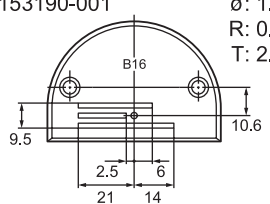
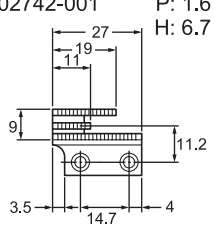
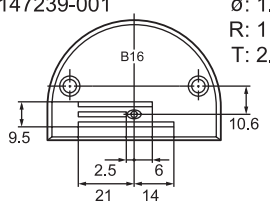
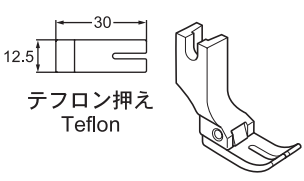
REF.NO	品名 / Name of parts	仕様 / Specification	
		完全ドライタイプ / Complete dry type	
		-□5S	-□53
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials
B-20	針棒 / Needle bar	SA9640001	←
B-62	ミシン針(袋入り) / Needle, w/bag	SA9972010	SA9970014
B-61	針板 / Needle plate	S03883201	111859301
C-7	押えバネ / Presser bar spring	147514001	S13561101
C-9	押え組 / Presser foot assy	SA8096001	SA8102001
D-89	送り歯 / Feed dog	SA2346001	SA2345001
G-20	内かま止め / Hook stopper	S02602001	←
G-29	かま箱組 / Rotary hook assy, w/box	S52936001	←
G-27	ボビン / Bobbin	146290001	←

S-7200C-Sp3

Ga1 . ゲージ部品一覧表 (薄・中厚物用 : 3枚歯) /

Gauge parts list (Light & medium-weight materials : 3ROW)

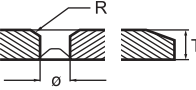
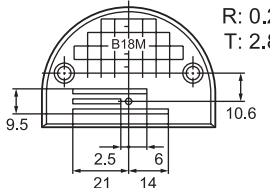
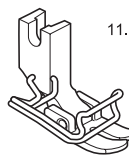
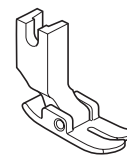
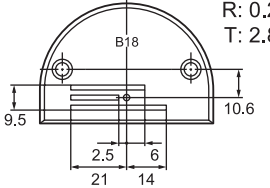
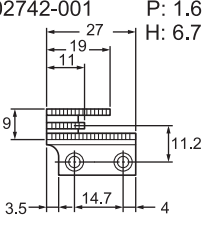
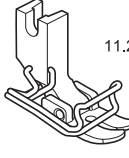
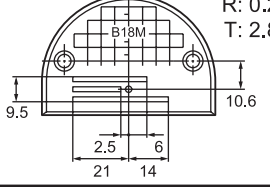
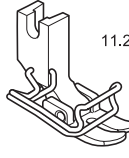
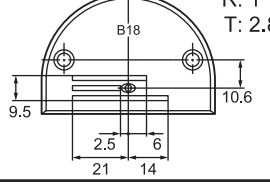
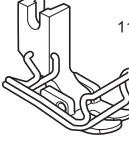
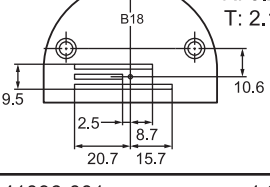
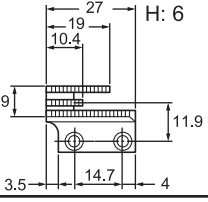
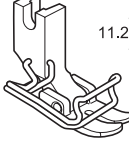
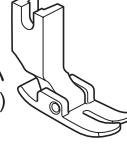
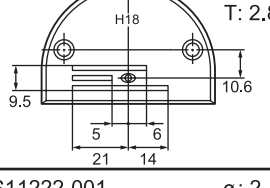
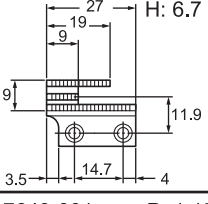
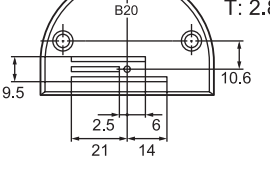
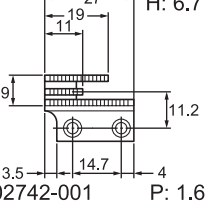
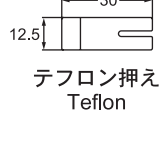
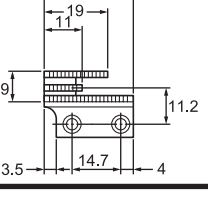
3枚歯 / 3ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	B12	153147-001 	146231-001 	SA8102-001 153037-201 
	B14	146233-001 		SA8105-001 113280-101 
	NB14M	S29649-001 		SA8108-001 147531-101 
	NB16M	S29646-001 		SA8109-001 111856-101 
	B14	146050-001 	S07649-001 	SA8106-001 140957-101 
	B14	147238-001 		SA8107-001 143711-101 
	B16	153190-001 	S02742-001 	
	B16	147239-001 		S01904-101 

Ga2 . ゲージ部品一覧表 (薄・中厚物用 : 3枚歯) /

Gauge parts list (Light & medium-weight materials : 3ROW)

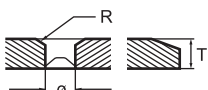
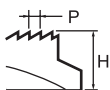
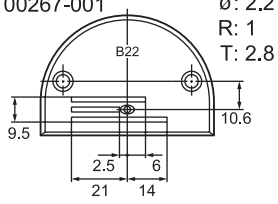
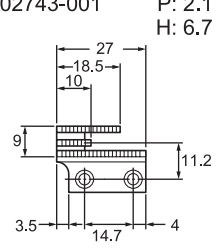
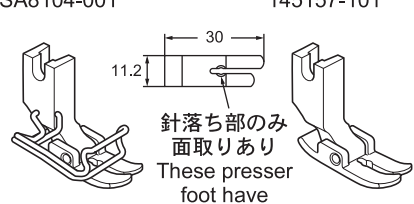
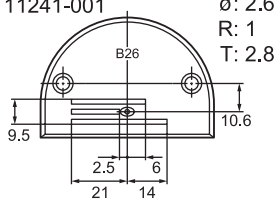
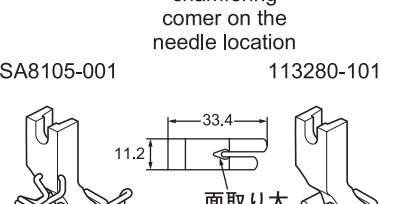
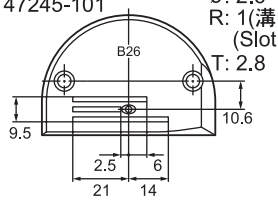
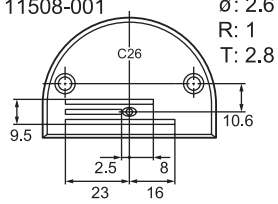
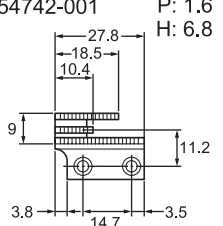
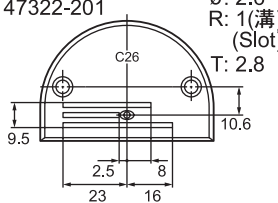
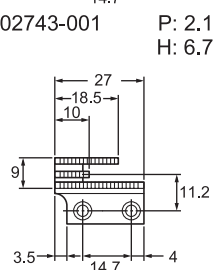
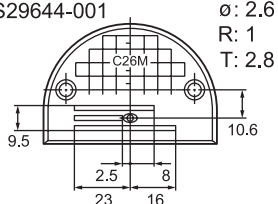
3枚歯 / 3ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	B18M	S29645-001 	S07649-001 	SA8102-001  153037-201  長溝 Slot
	B18	145971-101 	S02742-001 	SA8105-001  113280-101  面取り大 Chamfering(L)
中厚物用 medium-weight materials	B18M	S29645-001 		SA8108-001  147531-101  面取り小 Chamfering(S)
	B18	100266-101 		SA8109-001  111856-101  長溝 Slot
	B18	146232-001 	146231-001 	SA8106-001  140957-101  面取り小 Chamfering(S)
	H18	141096-001 	117442-001 	SA8107-001  143711-101  面取り小 Chamfering(S)
	B20	S11222-001 	S07649-001 	S01904-101  テフロン押え Teflon
			S02742-001 	

Ga3 . ゲージ部品一覧表 (厚物用 : 3枚歯) /

Gauge parts list (Heavy-weight materials : 3ROW)

3枚歯 / 3ROW

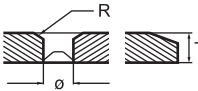
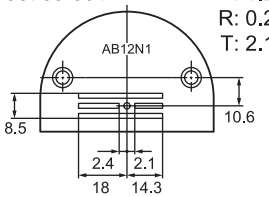
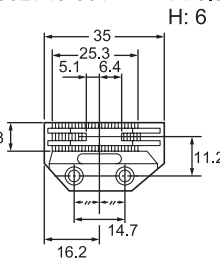
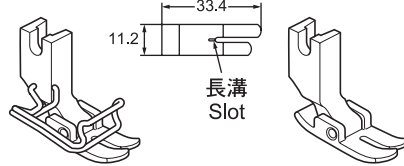
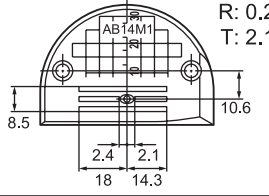
用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
厚物用 Heavy-weight materials	B22	100267-001 	S02743-001 P: 2.1 H: 6.7 	SA8104-001 145157-101  針落ち部のみ 面取りあり These presser foot have chamfering corner on the needle location
	B26	111241-001 		SA8105-001 113280-101  面取り大 Chamfering(L)
	B26	147245-101 		
	C26	111508-001 	154742-001 P: 1.6 H: 6.8 	
	C26	147322-201 	S02743-001 P: 2.1 H: 6.7 	
	C26M	S29644-001 		

◎ ネジ穴中心から歯部中心まで11.9mm の送り歯を使用する場合、水平送り台腕と上下送り台腕を0.7mm左側へ移動させて下さい。

◎ If a feed dog measuring 11.9mm from the screw hole center to tooth center is be use, shift the feed bar crank and feed lifting crank 0.7mm to the left .

Ga4 . ゲージ部品一覧表 (難素材・新素材用 : 4枚歯) /
Gauge parts list (Difficult-to-sew materials & Shin-gosen : 4ROW)

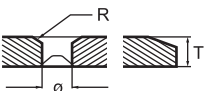
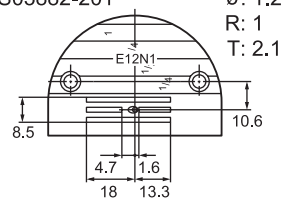
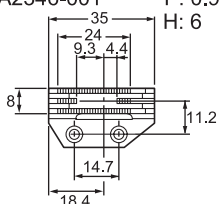
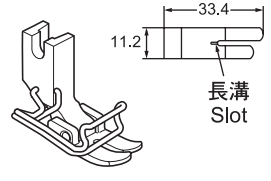
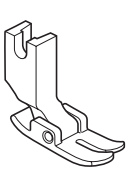
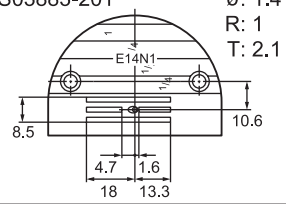
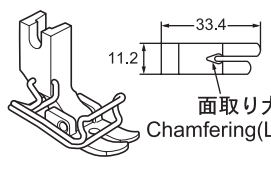
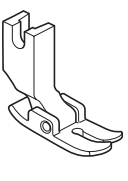
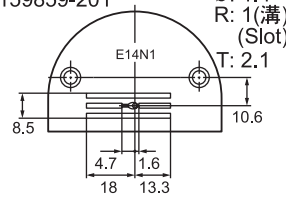
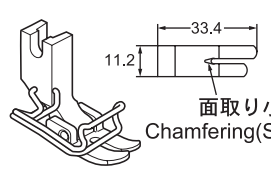
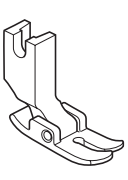
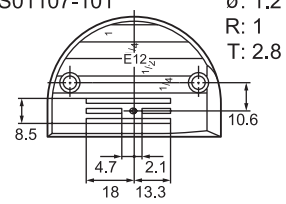
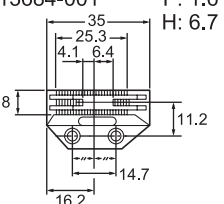
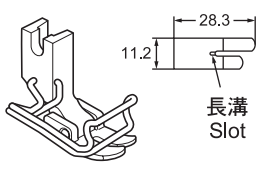
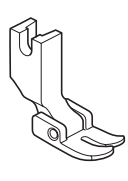
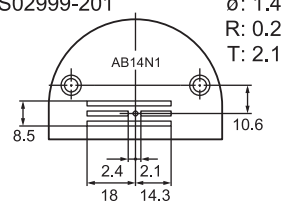
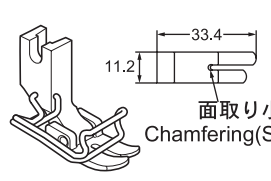
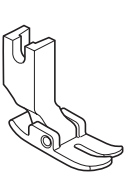
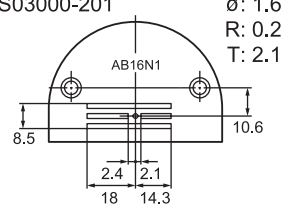
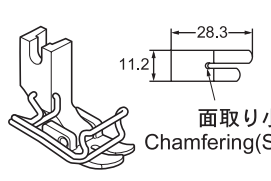
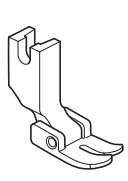
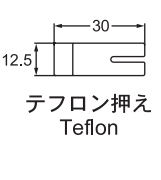
4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy	
	記号 Mark				
難素材用 Difficult-to-sew materials	AB12N1	S38760-001 	S02748-001 	SA8096-001 S35777-101 	
新素材用 Shin-gosen	AB14M1	S35776-101 			

Ga5 . ゲージ部品一覧表 (薄・中厚物用 : 4枚歯) /

Gauge parts list (Light & medium-weight materials : 4ROW)

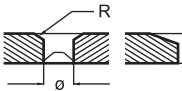
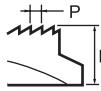
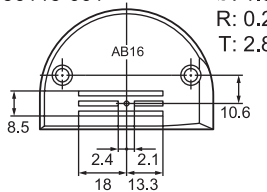
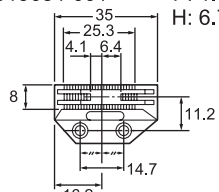
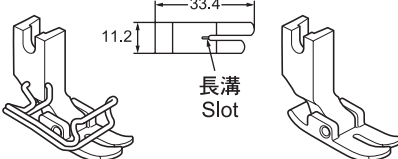
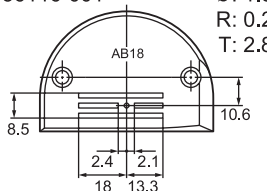
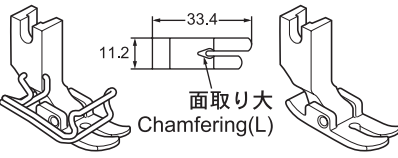
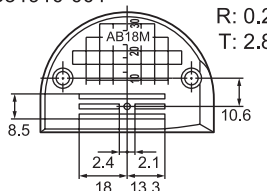
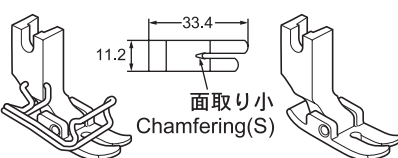
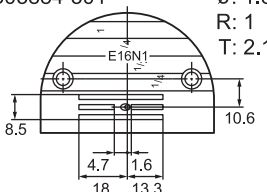
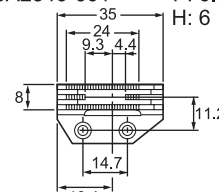
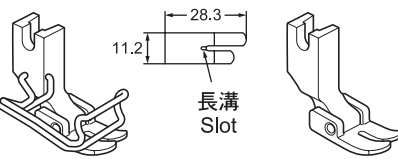
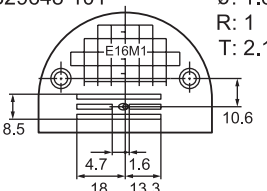
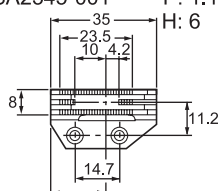
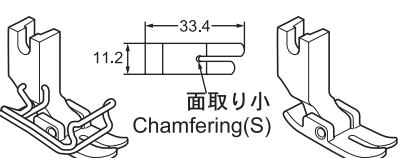
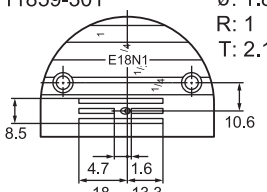
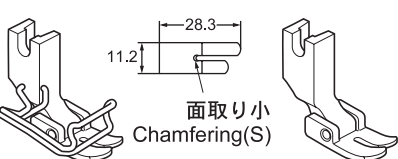
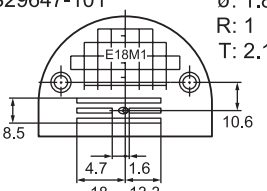
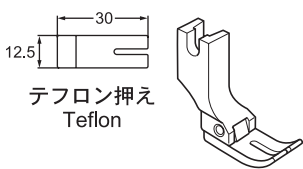
4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	E12N1	S03882-201  ø: 1.2 R: 1 T: 2.1	SA2346-001  P: 0.9 H: 6	SA8102-001  153037-201 
	E14N1	S03883-201  ø: 1.4 R: 1 T: 2.1		SA8105-001  113280-101 
	E14N1	159859-201  ø: 1.4 R: 1(溝) (Slot) T: 2.1		SA8108-001  147531-101 
	E12	S01107-101  ø: 1.2 R: 1 T: 2.8 送りピッチ 4mm 以下で使用 Use the feed dog and needle plate with a stitch length of 4mm or less	S13684-001  P: 1.6 H: 6.7	SA8109-001  111856-101 
	AB14N1	S02999-201  ø: 1.4 R: 0.2 T: 2.1		SA8106-001  140957-101 
	AB16N1	S03000-201  ø: 1.6 R: 0.2 T: 2.1		SA8107-001  143711-101  S01904-101  テフロン押え Teflon

Ga6 . ゲージ部品一覧表 (薄・中厚物用 : 4枚歯) /

Gauge parts list (Light & medium-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	AB16			
	AB18			
	AB18M			
	E16N1			
	E16M1			
	E18N1			
	E18M1			

Ga7 . ゲージ部品一覧表 (薄・中厚物用 : 4枚歯) /
 Gauge parts list (Light & medium-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	A14	155676-001	S13684-001	SA8102-001 153037-201
	AB14	156114-001		SA8105-001 113280-101
				SA8108-001 147531-101
				SA8109-001 111856-101
				SA8106-001 140957-101
				SA8107-001 143711-101
				S01904-101

Ga8 . ゲージ部品一覧表 (薄・中厚物用 : 4枚歯) /

Gauge parts list (Light & medium-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
薄・中厚物用 Light & medium-weight materials	E18N1	111859-301 ø: 1.8 R: 1 T: 2.1	S13684-001 P: 1.6 H: 6.7	SA8102-001 153037-201
	E18M1	S29647-101 ø: 1.8 R: 1 T: 2.1	SA2346-001 P: 0.9 H: 6	SA8105-001 113280-101
			SA2345-001 P: 1.15 H: 6	SA8108-001 147531-101
	H18	S30103-001 ø: 1.8 R: 0.5 T: 3.2	S25822-001 P: 1.8 H: 6.8	SA8109-001 111856-101
				SA8106-001 140957-101
				SA8107-001 143711-101
				S01904-101 テフロン押え Teflon

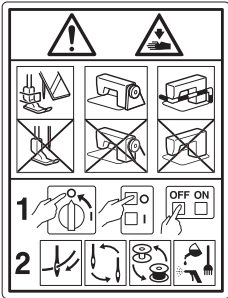
Ga9 . ゲージ部品一覧表 (厚物用 : 4枚歯) /

Gauge parts list (Heavy-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
	記号 Mark			
厚物用 Heavy-weight Materials	H26	150792-101 ϕ: 2.6 R: 1 T: 3.2	150793-001 P: 1.8 H: 6.8	SA8103-001 150789-101 面取り大 Chamfering(L)
	H26	S25821-001 ϕ: 2.6 R: 1 T: 3.2	S25822-001 P: 1.8 H: 6.8	

Wa. 警告ラベル / Warning labels

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	ラベル感電6ヶ国 Label electrical shock 36 X 150	36 X 150	SA9725-001
	ラベル感電 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意ラベル Label caution	56 X 43	SA9826-001
	ワーニングマーク Injury mark	L=16	SA9957-001
	ワーニングマーク Injury mark	L=25	SA9957-002
	アースマーク Label, grounding	φ 12	S37060-001

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012060536	D - 15	10	026040236	L - 7	28		L - 61	28		Ga7	62
	D - 38	10	026050136	A - 6	2		M - 8	30		Ga8	63
	D - 66	12		C - 4	8		N - 25	32	111859301	Sp2	54
	L - 26	28		L - 52	28		S - 9	46		Sp3	55
	L - 41	28	028040243	R - 10	44		S - 10	46		Ga6	61
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	D - 50	10	048080342	D - 13	10		H - 49	22	117132001	G - 28	18
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	K - 33	26	048120142	B - 38	4	081029870	H - 58	22		Sp3	55
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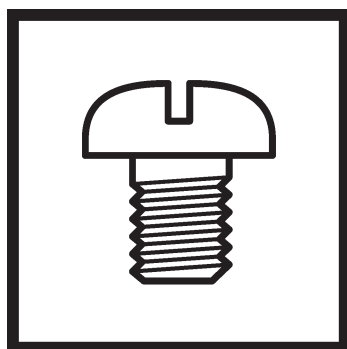
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145157101	Sp1	53		Ga6	61		Sp2	54	S16643009	T - 23	48
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146290001	G - 27	18	156114001	Ga7	62	S02748001	Sp1	53		G - 12	18
	Z - 3	50	156115001	Ga6	61		Ga4	59		G - 14	18
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147239001	Ga1	56	159324001	G - 20+	18	S03246001	G - 26	18		D - 92	12
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	Ga6	61		P2 - 1+	36		P4 - 13	40	S25434000	L - 35	28
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	Ga8	63		P2 - 2+	36	S04630000	H - 12+	20		N - 23	32
148537101	L - 20	28	BMP206A-0000000-CG10			S04632101	J - 25+	24	S25457101	R - 1	44
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