

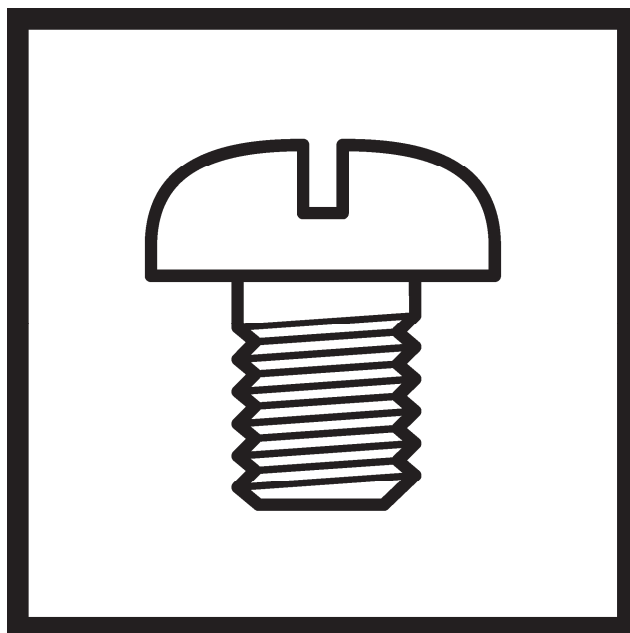
# S-7300A

零件手册  
PARTS BOOK

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电子送布直驱自动切线平缝机

SINGLE NEEDLE DIRECT DRIVE LOCK STITCHER WITH  
ELECTRONIC FEEDING SYSTEM AND THREAD TRIMMER



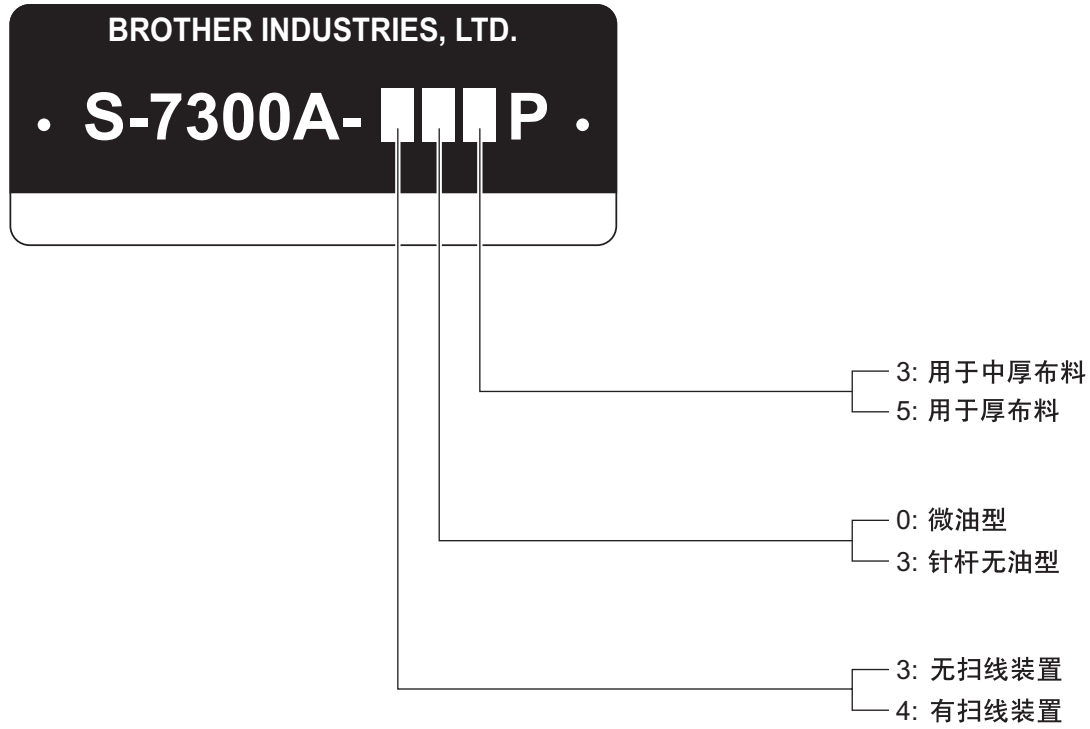
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**brother**

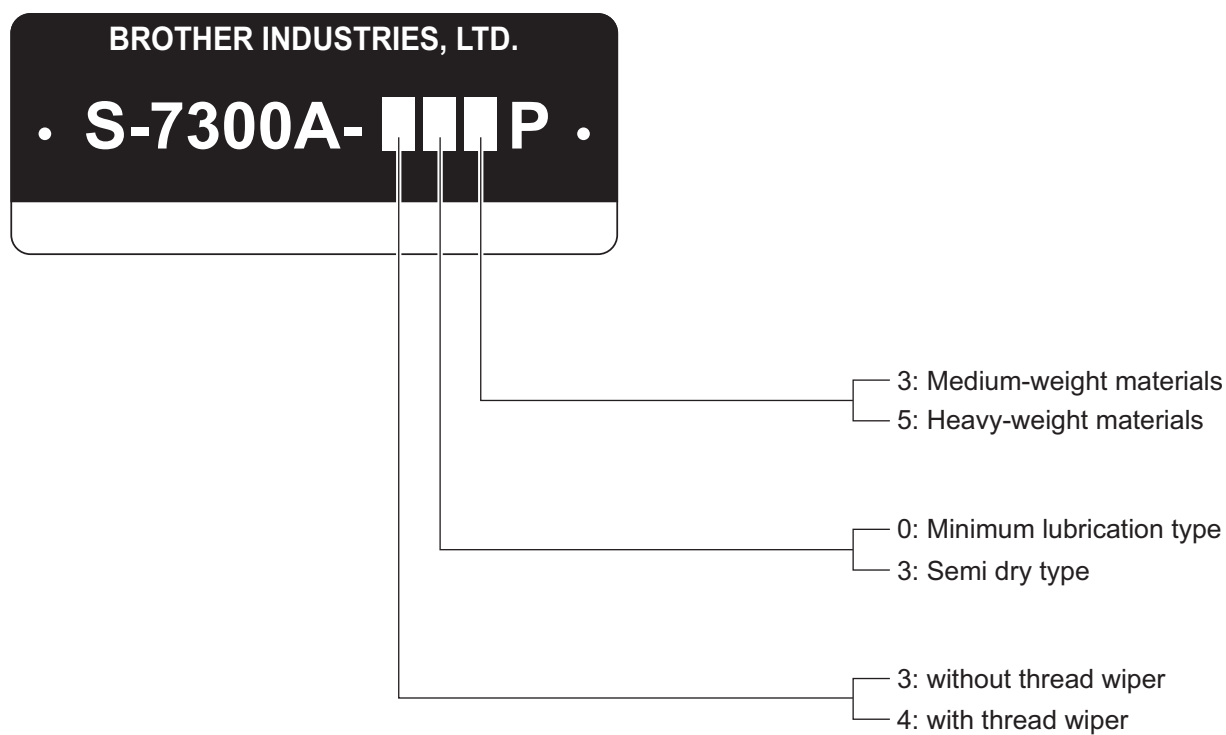
最新的零部件情报请参考(Parts Navigation)。  
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>  
<http://partsbook.brother.co.jp/partsnavi/eng/>

## 型号牌的读解法



## Description of model plate



# 零件手册的使用说明

- 1. 本手册是根据截止至2015年2月的资料为基准而编制的。
- 2. 零部件设计若有变动，恕不另行通知。
- 3. 以组件为单位供应的零部件是用虚线框出。
- 4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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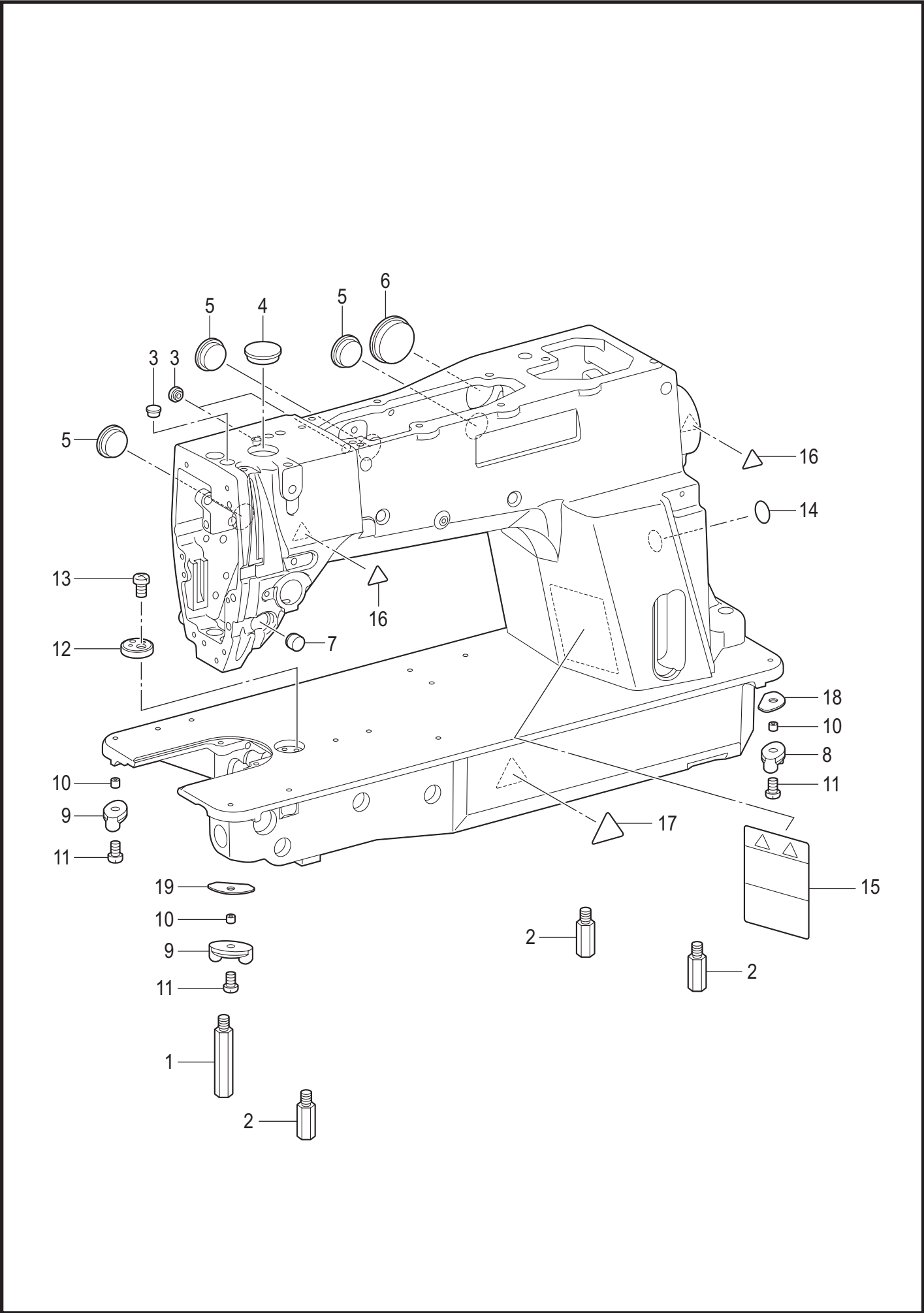
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## Notes for using this parts book

1. This book was prepared based on information available in February 2015.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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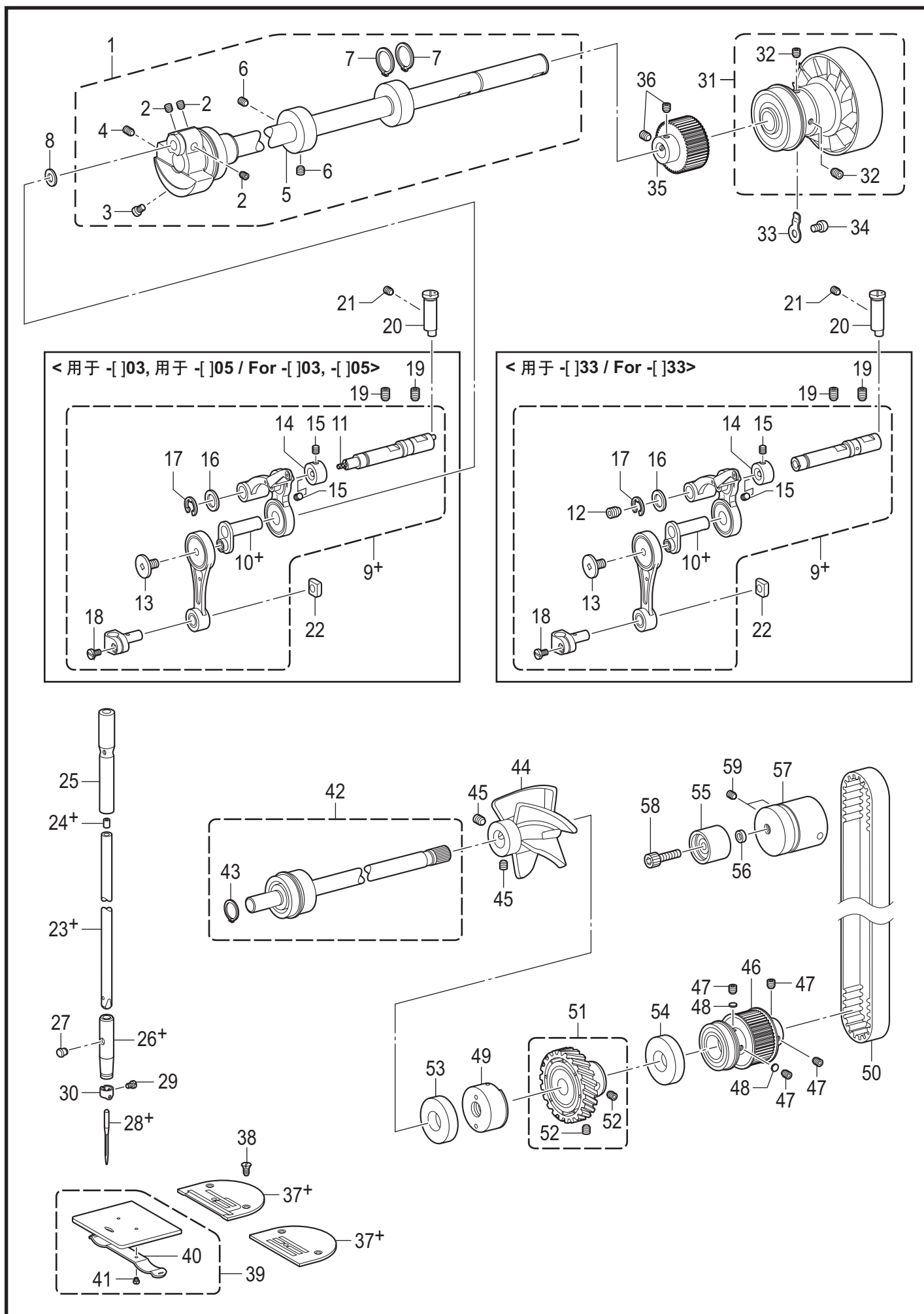
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## A. 机体部分 / Machine body

| REF.NO | CODE      | Q'TY | 品名       | NAME OF PARTS    | RM |
|--------|-----------|------|----------|------------------|----|
| 1      | SB3440001 | 1    | 脚柱L      | STAND L          |    |
| 2      | SB4845001 | 3    | 脚柱R      | STAND R          |    |
| 3      | 104450101 | 3    | 橡皮塞 8    | RUBBER CAP 8     |    |
| 4      | SA5810001 | 1    | 橡皮塞 23.5 | RUBBER CAP 23.5  |    |
| 5      | 159150000 | 3    | 橡皮塞 20.5 | RUBBER CAP 20.5  |    |
| 6      | 150607000 | 1    | 橡皮塞 32.8 | RUBBER CAP 32.8  |    |
| 7      | SB5043001 | 1    | 橡皮塞 15.5 | RUBBER CAP 15.5  |    |
| 8      | SB5638001 | 1    | 头部防震垫R   | HEAD CUSHION R   |    |
| 9      | SB5044001 | 2    | 头部防震垫L   | HEAD CUSHION L   |    |
| 10     | SB5312001 | 3    | 轴套4-5.3  | COLLAR 4-5.3     |    |
| 11     | 060401216 | 3    | 螺钉 M4X12 | SCREW BIND M4X12 |    |
| 12     | SB3850001 | 1    | 定位板      | RULER PLATE      |    |
| 13     | 062400616 | 1    | 螺钉 M4X6  | SCREW PAN M4X6   |    |
| 14     | S37060001 | 1    | 接地标记     | LABEL, GROUNDING |    |
| 15     | SA9826001 | 1    | 操作注意标签   | LABEL CAUTION    |    |
| 16     | SA9957001 | 2    | 警告标记     | INJURY MARK      |    |
| 17     | SA9957002 | 1    | 警告标记     | INJURY MARK      |    |
| 18     | SB6427001 | 1    | 垫圈       | SPACER           |    |
| 19     | SB6427001 | 1    | 垫圈       | SPACER           |    |

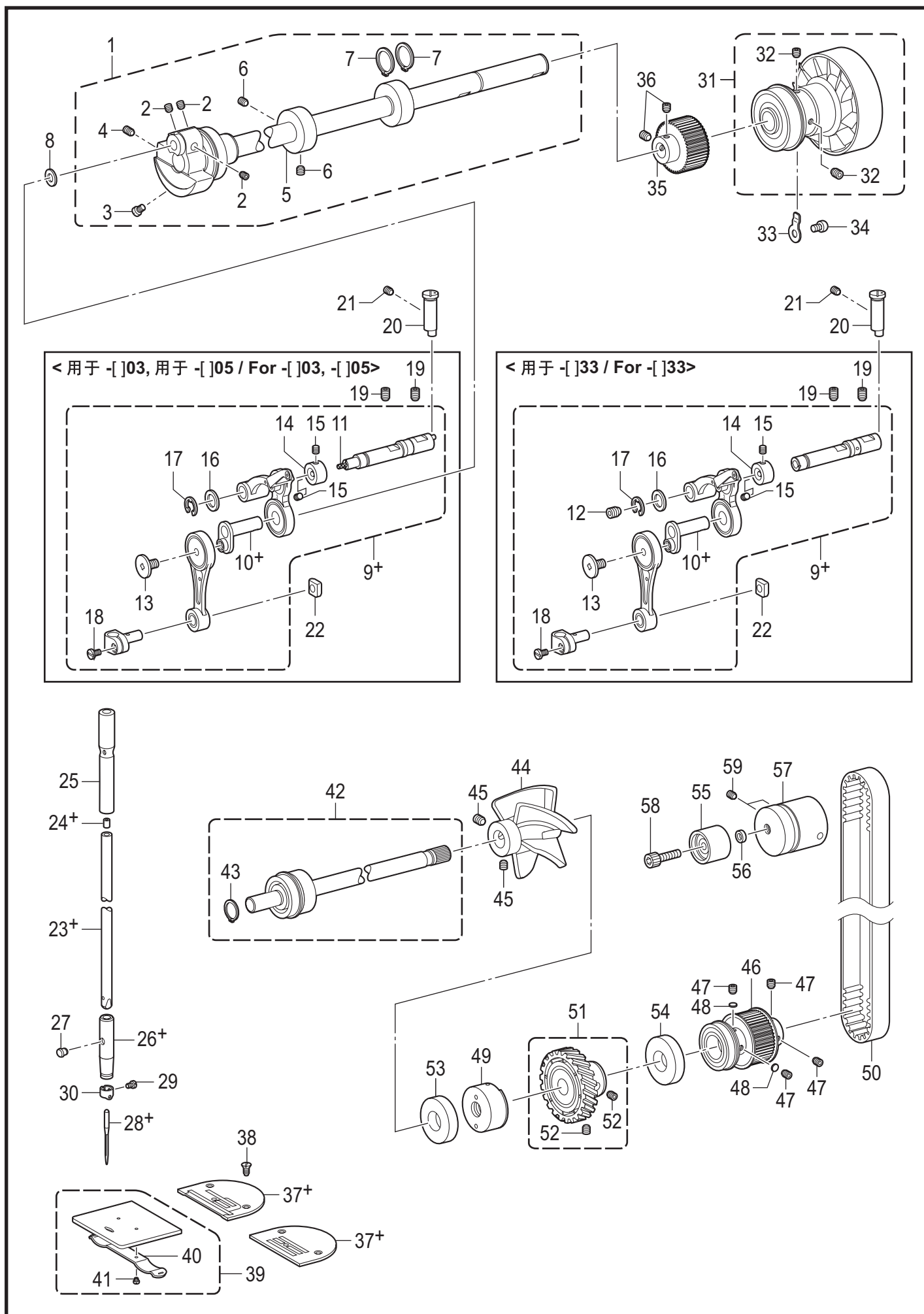
## B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



# B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

| REF.NO | CODE       | QTY | 品名                    | NAME OF PARTS                                | RM |
|--------|------------|-----|-----------------------|----------------------------------------------|----|
| 1      | SB5290001  | 1   | 上轴组件                  | UPPER SHAFT ASSY                             |    |
| 2      | S23651001  | 3   | 固定螺钉 M6X6             | SET SCREW SOCKET (FT) M6X6                   |    |
| 3      | S25235001  | 1   | 螺钉 M8                 | SCREW M8                                     |    |
| 4      | S25236001  | 1   | 螺钉 M6X10              | SET SCREW SOCKET (FT) M6X10                  |    |
| 5      | SA1120001  | 1   | 绕线驱动轮                 | BOBBIN WINDER DRIVING WHEEL                  |    |
| 6      | S23651001  | 2   | 固定螺钉 M6X6             | SET SCREW SOCKET (FT) M6X6                   |    |
| 7      | 048150142  | 2   | 轴用挡圈 C15              | RETAINING RING EXTERNAL C15                  |    |
| 8      | 110367001  | 1   | 垫圈 8                  | WASHER, PLAIN SPECIAL 8                      |    |
| 9+     | SB5248001  | 1   | <用于-□03><br>针杆连杆总组件3  | <For -□03><br>NEEDLE BAR CONNECTING ROD UNIT |    |
| 10+    | SA7625001  | 1   | 针杆曲柄                  | NEEDLE BAR CRANK                             |    |
| 11     | S32958000  | 1   | 油线                    | WICK                                         |    |
| 9+     | SB5253001  | 1   | <用于-□05><br>针杆连杆总组件5  | <For -□05><br>NEEDLE BAR CONNECTING ROD UNIT |    |
| 10+    | SA7626001  | 1   | 针杆曲柄                  | NEEDLE BAR CRANK                             |    |
| 11     | S32958000  | 1   | 油线                    | WICK                                         |    |
| 9+     | SB5252001  | 1   | <用于-□33><br>针杆连杆总组件3D | <For -□33><br>NEEDLE BAR CONNECTING ROD UNIT |    |
| 10+    | SA7625001  | 1   | 针杆曲柄                  | NEEDLE BAR CRANK                             |    |
| 12     | SA8061001  | 1   | 螺钉封 M3X4              | SET SCREW SOCKET(CP)M3X4 SEAL                |    |
| 13     | SA2422001  | 1   | 螺钉 SM3.57-40X6L       | SCREW, SM3.57L                               |    |
| 14     | SB3776001  | 1   | 紧圈                    | SET SCREW COLLAR                             |    |
| 15     | 012400436  | 2   | 螺钉 M4X4               | SET SCREW SOCKET (FT) M4X4                   |    |
| 16     | SA2161001  | 1   | 垫圈                    | WASHER                                       |    |
| 17     | 048060342  | 1   | 挡圈 E6                 | RETAINING RING E6                            |    |
| 18     | 140004001  | 1   | 螺钉 SM3.57-40X7        | SCREW, SM3.57-40X7                           |    |
| 19     | 012060636  | 2   | 螺钉 M6X6               | SET SCREW SOCKET (FT) M6X6                   |    |
| 20     | SA7239101  | 1   | 定位销                   | STOPPER PIN                                  |    |
| 21     | 012500536  | 1   | 螺钉 M5X5               | SET SCREW SOCKET (FT) M5X5                   |    |
| 22     | 102630001  | 1   | 针杆接头滑块                | NEEDLE BAR GUIDE SLIDE BLOCK                 |    |
| 23+    | *P.49-51** | 1   | 针杆                    | NEEDLE BAR                                   |    |
| 24+    | S04630000  | 1   | <用于-□□3><br>针杆软木塞     | <For -□□3><br>NEEDLE BAR CORK                |    |
| 24+    | 111863001  | 1   | <用于-□05><br>针杆塞       | <For -□05><br>NEEDLE BAR CORK                |    |
| 25     | SB5032001  | 1   | 针杆轴套 U                | NEEDLE BAR BUSH U                            |    |
| 26+    | SA1138101  | 1   | <用于-□□3><br>针杆轴套 D    | <For -□□3><br>NEEDLE BAR BUSH D              |    |
| 26+    | SA1139101  | 1   | <用于-□05><br>针杆轴套 D    | <For -□05><br>NEEDLE BAR BUSH D              |    |
| 27     | 104833001  | 1   | 橡皮塞 4.3               | RUBBER CAP 4.3                               |    |
| 28+    | *P.49-51   | 1   | 机针                    | NEEDLE                                       |    |
| 29     | 140553102  | 1   | 固定螺钉 SM3.18           | SET SCREW, SM3.18                            |    |
| 30     | 151594001  | 1   | 针杆过线环                 | NEEDLE BAR THREAD GUIDE                      |    |
| 31     | SB5318001  | 1   | 手轮组件                  | PULLEY ASSY                                  |    |
| 32     | S23651001  | 2   | 固定螺钉 M6X6             | SET SCREW SOCKET (FT) M6X6                   |    |
| 33     | SB5227001  | 1   | 轴承压板                  | BEARING HOLDER                               |    |
| 34     | 062500816  | 1   | 螺钉 M5X8               | SCREW PAN M5X8                               |    |
| 35     | SB4849001  | 1   | 同步轮 U                 | TIMING PULLEY U                              |    |
| 36     | S23651001  | 2   | 固定螺钉 M6X6             | SET SCREW SOCKET (FT) M6X6                   |    |

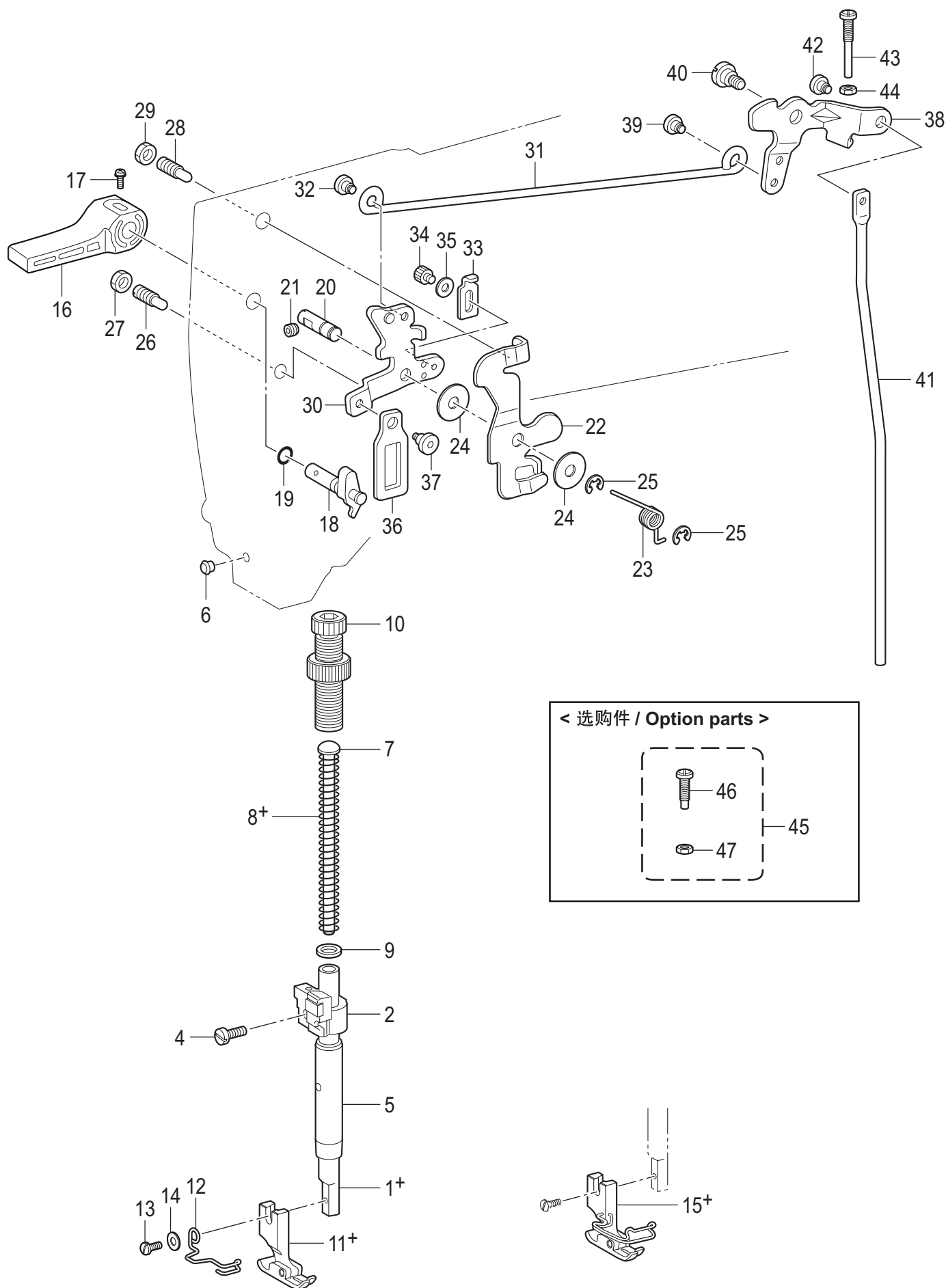
## B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

| REF.NO | CODE      | QTY | 品 名            | NAME OF PARTS               | RM |
|--------|-----------|-----|----------------|-----------------------------|----|
| 37+    | *P.49-51  | 1   | <用于3条齿><br>针板  | <For 3ROW><br>NEEDLE PLATE  |    |
| 37+    | *P.49-51  | 1   | <用于4条齿><br>针板  | <For 4ROW><br>NEEDLE PLATE  |    |
| 38     | 151267001 | 2   | 螺钉 SM4.37-40X8 | SCREW, FLAT SM4.37-40X8     |    |
| 39     | 180018151 | 1   | 推板组件           | SLIDE PLATE ASSY            |    |
| 40     | 114561001 | 1   | 推板簧            | SPRING, PLATE               |    |
| 41     | SA9523001 | 2   | 螺钉 SM2.38      | SCREW SM2.38                |    |
| 42     | SB5316101 | 1   | 下轴组件           | LOWER SHAFT ASSY            |    |
| 43     | 048120142 | 1   | 轴用挡圈 C12       | RETAINING RING EXTERNAL C12 |    |
| 44     | SB4848001 | 1   | 下轴叶轮           | LOWER SHAFT FAN             |    |
| 45     | S23651001 | 2   | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6  |    |
| 46     | SB5291101 | 1   | 下同步轮大组件        | TIMING PULLEY D UNIT        |    |
| 47     | S23651001 | 4   | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6  |    |
| 48     | SA2378001 | 2   | 垫片 4.8         | SPACER 4.8                  |    |
| 49     | SB5037001 | 1   | 下轴轴套           | LOWER SHAFT BUSH            |    |
| 50     | SA2252101 | 1   | 同步皮带           | TIMING BELT                 |    |
| 51     | SA1166001 | 1   | 下轴齿轮组件         | LOWER SHAFT GEAR ASSY       |    |
| 52     | S23651001 | 2   | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6  |    |
| 53     | SB5628001 | 1   | 油封12-30        | OIL SEAL 12-30              |    |
| 54     | SB5629001 | 1   | 油封12-35        | OIL SEAL 12-35              |    |
| 55     | SB5317001 | 1   | 张力轮组件          | TENSION PULLEY ASSY         |    |
| 56     | SB4857001 | 1   | 张力轮管套          | COLLAR                      |    |
| 57     | SB4858001 | 1   | 皮带调节轴          | REGULATION SHAFT            |    |
| 58     | SB5039001 | 1   | 螺栓 M8X25       | BOLT SOCKET M8X25           |    |
| 59     | 012500536 | 2   | 螺钉 M5X5        | SET SCREW SOCKET (FT) M5X5  |    |

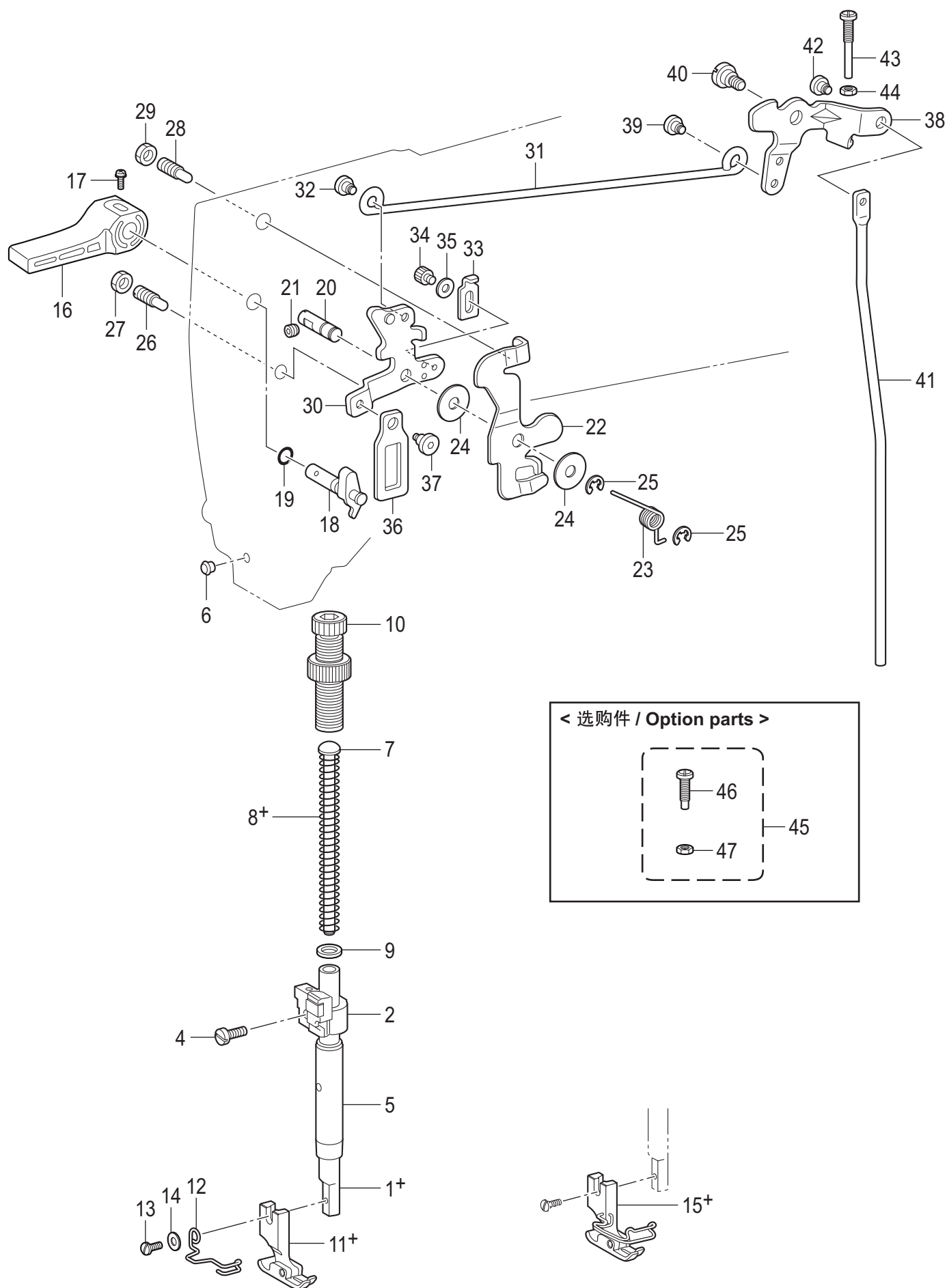
# C. 压脚装置 / Presser foot mechanism



C. 压脚装置 / Presser foot mechanism

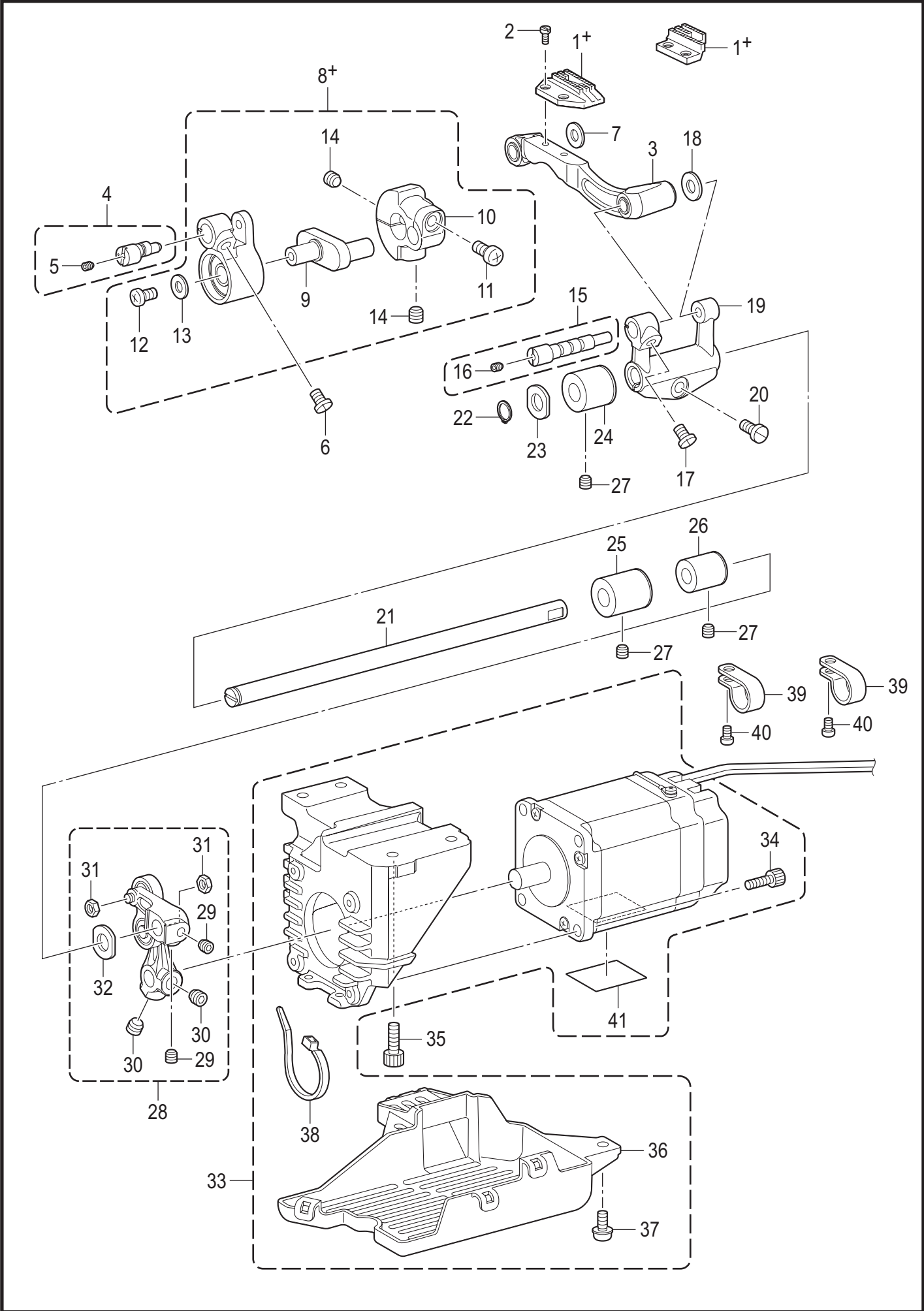
| REF.NO | CODE      | QTY | 品 名                 | NAME OF PARTS                                                   | RM |
|--------|-----------|-----|---------------------|-----------------------------------------------------------------|----|
| 1+     | SA9359001 | 1   | <用于-□□3><br>压紧杆     | <For -□□3><br>PRESSER BAR                                       |    |
| 1+     | SA1173101 | 1   | <用于-□05><br>压杆      | <For -□05><br>PRESSER BAR                                       |    |
| 2      | SB5049001 | 1   | 压紧杆导架组件P            | P-BAR GUIDE BRACKET ASSY P                                      |    |
| 4      | SA8903001 | 1   | 螺钉 M4X12            | SCREW M4X12                                                     |    |
| 5      | SA7242001 | 1   | 压杆轴套                | PRESSER BAR BUSH                                                |    |
| 6      | 104833001 | 1   | 橡皮塞 4.3             | RUBBER CAP 4.3                                                  |    |
| 7      | SA7607101 | 1   | 弹簧导杆                | SPRING GUIDE                                                    |    |
| 8+     | S13561101 | 1   | <用于-□□3><br>压杆弹簧    | <For -□□3><br>PRESSER BAR SPRING                                |    |
| 8+     | 141728001 | 1   | <用于-□05><br>压杆弹簧    | <For -□05><br>PRESSER BAR SPRING                                |    |
| 9      | 140407001 | 1   | 垫圈                  | WASHER                                                          |    |
| 10     | SB5262001 | 1   | 调节螺栓组件              | PRESSER ADJUSTING SCREW ASSY                                    |    |
| 11+    | *P.49-50  | 1   | <使用螺钉固定护指器><br>压脚组件 | <For finger guard screwed type><br>PRESSER FOOT ASSY            |    |
| 12     | SA8100101 | 1   | 护指器                 | FINGER GUARD                                                    |    |
| 13     | S13385001 | 1   | 螺钉 SM3.57-40X10     | SCREW, SM3.57-40X10                                             |    |
| 14     | 025350132 | 1   | 平垫圈 S3.5            | WASHER PLAIN S 3.5                                              |    |
| 15+    | *P.51     | 1   | <护指器一体式><br>压脚组件    | <For finger guard integral type><br>PRESSER FOOT ASSY W/F-GUARD |    |
| 16     | S31006002 | 1   | 抬压脚扳手               | LIFTING LEVER                                                   |    |
| 17     | S39051001 | 1   | 螺钉(带垫圈)M3.5X12      | SCREW, PAN (S/P W) M3.5X12                                      |    |
| 18     | SB4864001 | 1   | 压紧杆提升凸轮             | PRESSER BAR LIFTER CRANK                                        |    |
| 19     | 081004070 | 1   | O形圈 P4              | O RING P4                                                       |    |
| 20     | SB4865001 | 1   | 抬压连杆轴               | PRESSER BAR LIFTER LEVER SHAFT                                  |    |
| 21     | 012500536 | 1   | 螺钉 M5X5             | SET SCREW SOCKET (FT) M5X5                                      |    |
| 22     | SB4867101 | 1   | 松线架                 | TENSION RELEASE PLATE                                           |    |
| 23     | SB4873101 | 1   | 弹簧A                 | SPRING A                                                        |    |
| 24     | SB5229001 | 2   | 垫圈7.3               | WASHER 7.3                                                      |    |
| 25     | 048050342 | 2   | 挡圈 E5               | RETAINING RING E5                                               |    |
| 26     | SB4870001 | 1   | 松线辅助销               | TENSION RELEASE SUPPORT PIN                                     |    |
| 27     | 021060306 | 1   | 六角螺母 M6             | NUT 3 M6                                                        |    |
| 28     | SB4870001 | 1   | 松线辅助销               | TENSION RELEASE SUPPORT PIN                                     |    |
| 29     | 021060306 | 1   | 六角螺母 M6             | NUT 3 M6                                                        |    |
| 30     | SB4866001 | 1   | 抬压连杆                | PRESSER BAR LIFTER LEVER                                        |    |
| 31     | SB4872001 | 1   | 膝控连杆                | KNEE LIFTER CONNECTING ROD                                      |    |
| 32     | SB5030001 | 1   | 轴位螺钉M5              | SHOULDER SCREW M5                                               |    |
| 33     | SB4868001 | 1   | 松线切换板               | T-RELEASE REGULATOR PLATE                                       |    |
| 34     | 018400532 | 1   | 螺栓 M4X5             | BOLT SOCKET M4X5                                                |    |
| 35     | 026040236 | 1   | 平垫圈 M4              | WASHER PLAIN M 4                                                |    |
| 36     | SB4869001 | 1   | 抬压导向板               | LIFTING PLATE                                                   |    |
| 37     | SA1179001 | 1   | 轴位螺钉M5              | SHOULDER SCREW, M5                                              |    |
| 38     | SB4871001 | 1   | 膝控提升杠杆              | KNEE LIFTER LEVER                                               |    |
| 39     | SB5030001 | 1   | 轴位螺钉M5              | SHOULDER SCREW M5                                               |    |
| 40     | SB0705101 | 1   | 轴位螺钉                | LINK SHOULDER SCREW                                             |    |
| 41     | SB4874101 | 1   | 提升杆                 | KNEE LIFTER BAR                                                 |    |
| 42     | SA1179001 | 1   | 轴位螺钉 M5             | SHOULDER SCREW, M5                                              |    |
| 43     | SB5031001 | 1   | 调整螺钉 6              | ADJUSTING SCREW 6                                               |    |
| 44     | 021060306 | 1   | 六角螺母 M6             | NUT 3 M6                                                        |    |

# C. 压脚装置 / Presser foot mechanism



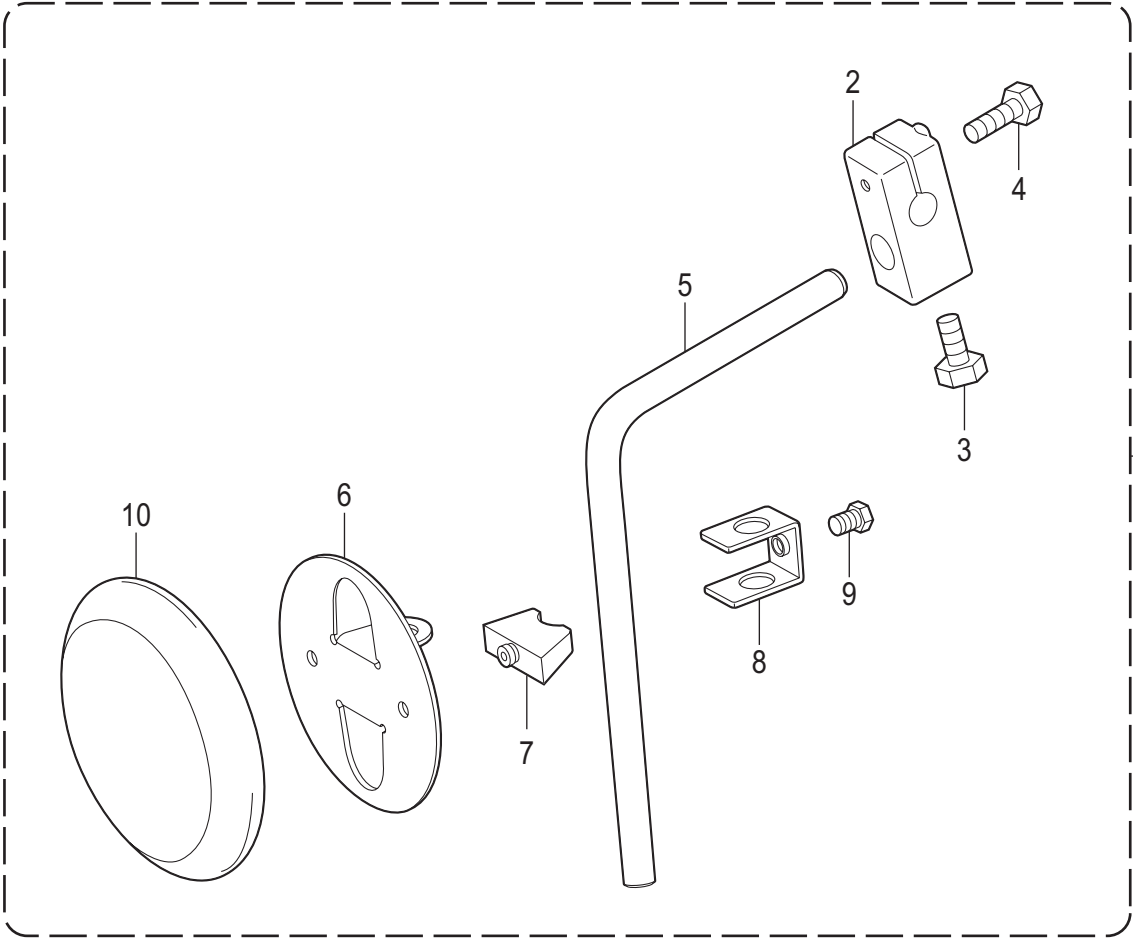
# C. 压脚装置 / Presser foot mechanism

| REF.NO | CODE      | QTY | 品名              | NAME OF PARTS                         | RM |
|--------|-----------|-----|-----------------|---------------------------------------|----|
| 45     | SB6564001 | 1   | <选购件><br>调节螺丝组件 | <OPTION PARTS><br>ADJUSTING SCREW SET |    |
| 46     | SB5674001 | 1   | 调整螺钉6           | ADJUSTING SCREW 6                     |    |
| 47     | 021060306 | 1   | 六角螺母 M6         | NUT 3 M6                              |    |



## D. 送料装置 / Feed mechanism

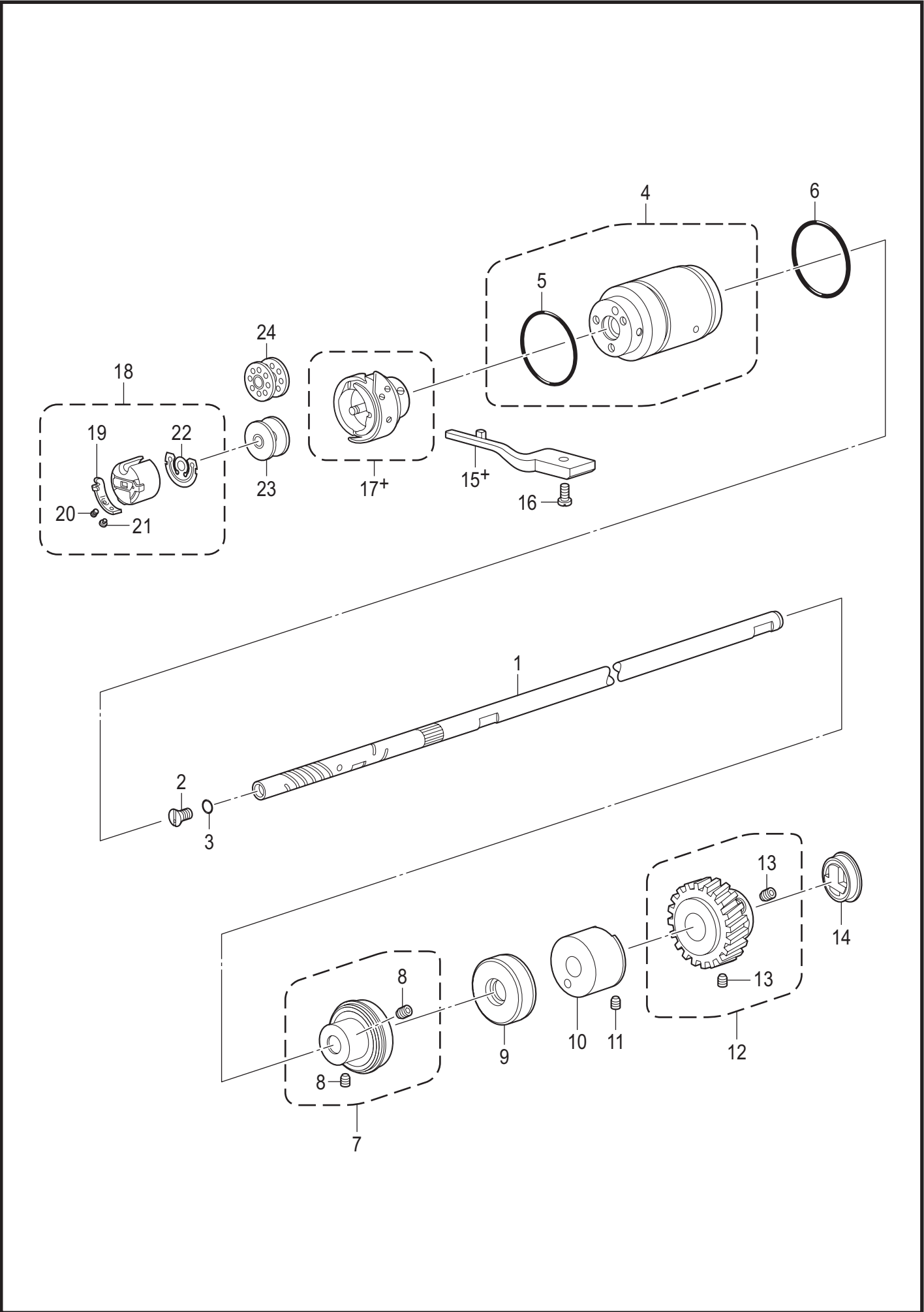
| REF.NO | CODE      | QTY | 品名                  | NAME OF PARTS                     | RM |
|--------|-----------|-----|---------------------|-----------------------------------|----|
| 1+     | *P.49-51  | 1   | <用于3条齿><br>送布牙      | <For 3ROW><br>FEED DOG            |    |
| 1+     | *P.49-51  | 1   | <用于4条齿><br>送布牙      | <For 4ROW><br>FEED DOG            |    |
| 2      | SB4900001 | 2   | 螺钉3                 | SCREW M3                          |    |
| 3      | SB4879001 | 1   | 送布台组件               | FEED BAR ASSY                     |    |
| 4      | SB5315101 | 1   | 上下送布台轴组件            | FEED LIFTING R-BAR SHAFT ASSY     |    |
| 5      | 014300432 | 1   | 螺钉 M3X4             | SET SCREW SOCKET (CP) M3X4        |    |
| 6      | SA1242001 | 1   | 螺钉 M5X7             | SET SCREW 5X7                     |    |
| 7      | SB4894001 | 1   | 垫圈4.2 T0.8          | WASHER PLAIN 4.2 T0.8             |    |
| 8+     | SB5294201 | 1   | <用于-□□3><br>上下送布组件3 | <For -□□3><br>LIFTING FEED ASSY 3 |    |
| 8+     | SB5297201 | 1   | <用于-□□5><br>上下送布组件5 | <For -□□5><br>LIFTING FEED ASSY 5 |    |
| 9      | SB4885101 | 1   | 上下送布曲柄              | LIFTING FEED CRANK                |    |
| 10     | SB4888101 | 1   | 抬牙叉                 | LIFTING FEED ARM                  |    |
| 11     | 062501016 | 1   | 螺钉 M5X10            | SCREW PAN M5X10                   |    |
| 12     | 060401016 | 1   | 螺钉 M4X10            | SCREW BIND M4X10                  |    |
| 13     | SB4901001 | 1   | 垫圈4.2 T1.5          | WASHER PLAIN 4.2 T1.5             |    |
| 14     | S23651001 | 2   | 固定螺钉 M6X6           | SET SCREW SOCKET (FT) M6X6        |    |
| 15     | SB5314101 | 1   | 送布台短轴组件             | FEED BAR SHAFT ASSY               |    |
| 16     | 014300432 | 1   | 螺钉 M3X4             | SET SCREW SOCKET (CP) M3X4        |    |
| 17     | SA1242001 | 1   | 螺钉 M5X7             | SET SCREW 5X7                     |    |
| 18     | SB4894001 | 1   | 垫圈4.2 T0.8          | WASHER PLAIN 4.2 T0.8             |    |
| 19     | SB4887001 | 1   | 送布台臂                | FEED ROCK BRACKET ARM             |    |
| 20     | SA7257001 | 1   | 螺钉 M5X12            | SCREW 5X12                        |    |
| 21     | SB4889001 | 1   | 水平送布轴               | FEED ROCK SHAFT                   |    |
| 22     | 048080142 | 1   | 轴用挡圈 C8             | RETAINING RING EXTERNAL C8        |    |
| 23     | SB4893101 | 1   | 垫圈8                 | WASHER PLAIN 8                    |    |
| 24     | SB4882001 | 1   | 送布轴轴套 L             | FEED SHAFT BUSH L                 |    |
| 25     | SB4883001 | 1   | 送布轴轴套 M             | FEED SHAFT BUSH M                 |    |
| 26     | SB4884001 | 1   | 送布轴轴套 R             | FEED SHAFT BUSH R                 |    |
| 27     | 012500536 | 3   | 螺钉 M5X5             | SET SCREW SOCKET (FT) M5X5        |    |
| 28     | SB5300201 | 1   | 曲柄短连杆总组件            | FEED ROCK LINK UNIT               |    |
| 29     | 012500536 | 2   | 螺钉 M5X5             | SET SCREW SOCKET (FT) M5X5        |    |
| 30     | S23651001 | 2   | 固定螺钉 M6X6           | SET SCREW SOCKET (FT) M6X6        |    |
| 31     | 021350106 | 2   | 螺母 M3.5             | NUT 1 M3.5                        |    |
| 32     | SB4893101 | 1   | 垫圈8                 | WASHER PLAIN 8                    |    |
| 33     | SB6430001 | 1   | 脉冲马达组件              | P MOTOR ASSY                      |    |
| 34     | 018401436 | 4   | 螺栓 M4X14            | BOLT SOCKET M4X14                 |    |
| 35     | 018501436 | 4   | 螺栓 M5X14            | BOLT SOCKET M5X14                 |    |
| 36     | SB4892201 | 1   | 送布马达防护罩             | PM COVER                          |    |
| 37     | 0A5401006 | 3   | 螺钉(带垫圈) M4X10DB     | SCREW PAN (S/P WASHER) M4X10      |    |
| 38     | 228475000 | 1   | 电线夹 1.9X80          | FASTENING BAND 1.9X80             |    |
| 39     | 149287000 | 2   | 压线板                 | CORD HOLDER 7N                    |    |
| 40     | 0A5401006 | 2   | 螺钉(带垫圈) M4X10DB     | SCREW PAN (S/P WASHER) M4X10      |    |
| 41     | SA4224001 | 1   | 注意符号 30X40          | MARK ATTENTION 30X40              |    |



## E.膝控提升装置 / Knee lifter mechanism

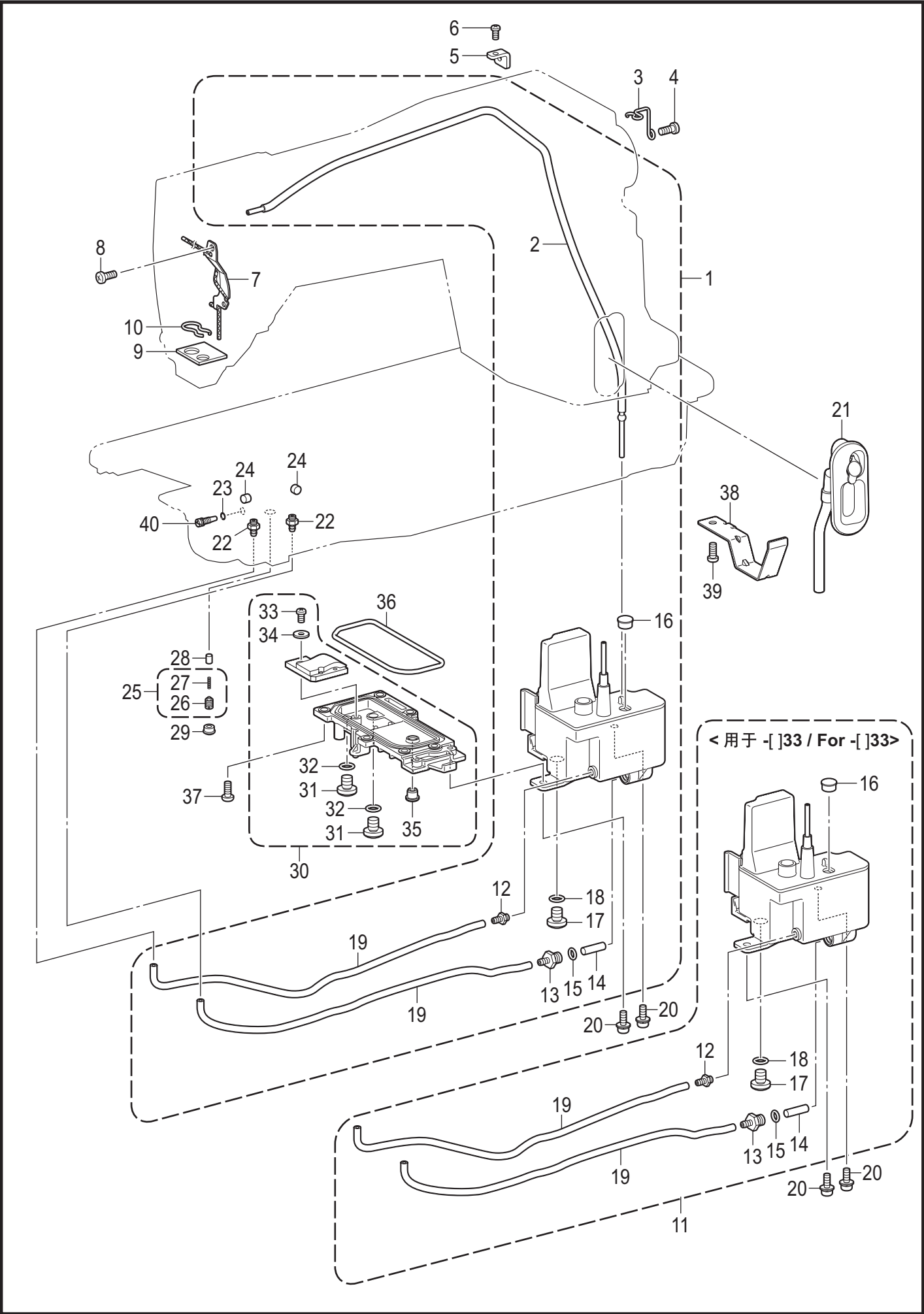
| REF.NO | CODE      | QTY | 品名       | NAME OF PARTS             | RM |
|--------|-----------|-----|----------|---------------------------|----|
| 1      | SB3854001 | 1   | 膝控组件     | KNEE LIFTER ASSY          |    |
| 2      | SB1603001 | 1   | 碰块弯杆接头   | KNEE LIFTER BRACKET       |    |
| 3      | SB1604001 | 1   | 螺栓 M6X15 | BOLT 6X15                 |    |
| 4      | SB1605001 | 1   | 螺栓 M6X24 | BOLT 6X24                 |    |
| 5      | SB3480001 | 1   | 膝控弯管     | KNEE LIFTER BAR           |    |
| 6      | SB1607001 | 1   | 膝控碰块     | KNEE LIFTER PLATE         |    |
| 7      | SB1608001 | 1   | 膝控碰块支架   | KNEE LIFTER SUPPORT       |    |
| 8      | SB1609001 | 1   | 碰块架      | KNEE LIFTER PLATE STOPPER |    |
| 9      | SB1610001 | 1   | 螺栓 M6X12 | BOLT 6X12                 |    |
| 10     | SB1611001 | 1   | 膝控碰块垫    | KNEE LIFTER PLATE COVER   |    |

F. 旋梭装置 / Rotary hook mechanism



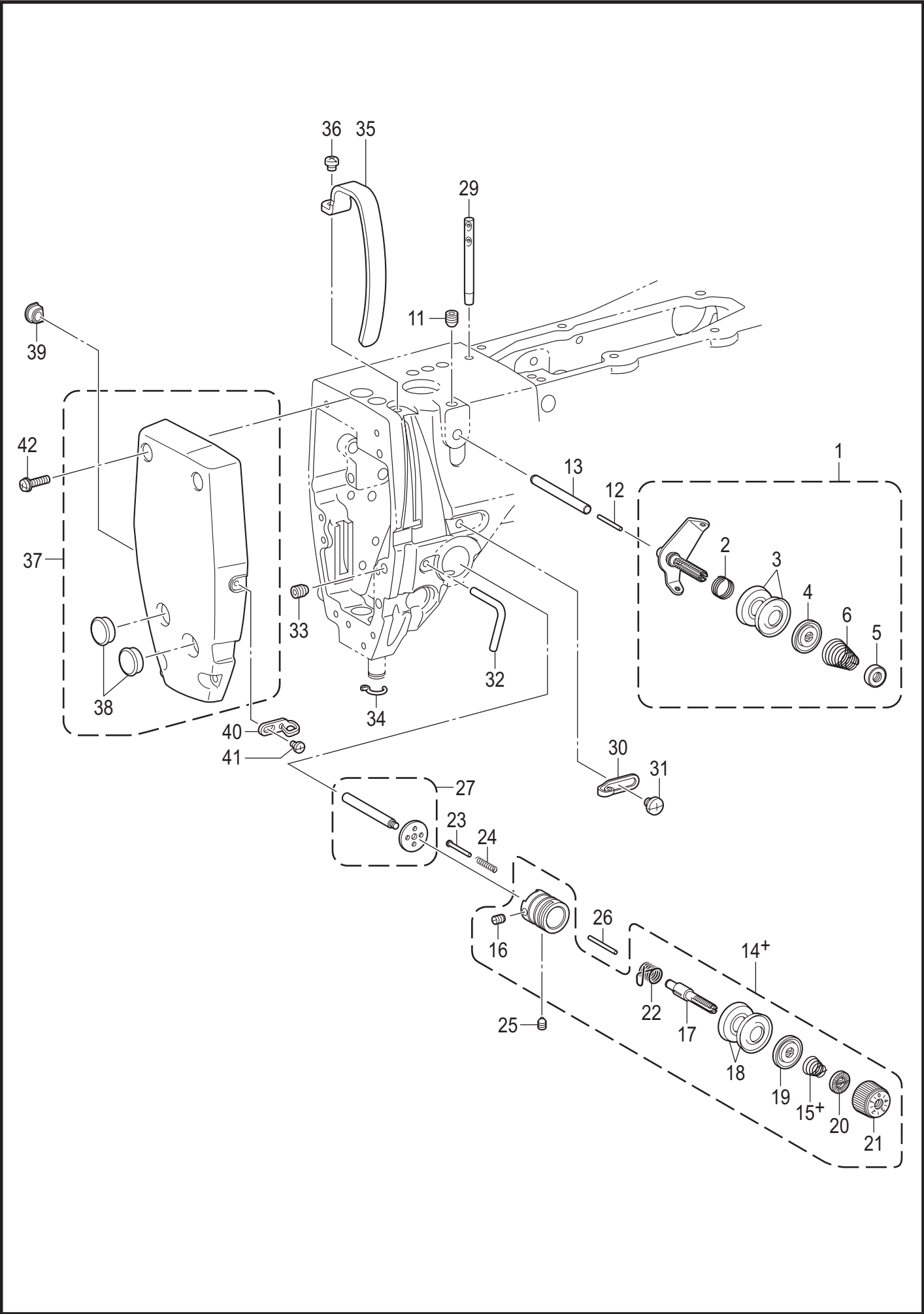
## F.旋梭装置 / Rotary hook mechanism

| REF.NO | CODE      | QTY | 品名                        | NAME OF PARTS                               | RM |
|--------|-----------|-----|---------------------------|---------------------------------------------|----|
| 1      | SB4903001 | 1   | 旋梭轴                       | ROTARY HOOK SHAFT                           |    |
| 2      | SB5269001 | 1   | 油盖螺钉组件                    | SCREW CAP W/HOLE ASSY                       |    |
| 3      | 081004870 | 1   | O形圈 S4                    | O RING S4                                   |    |
| 4      | SB5270001 | 1   | 泵轴套组件                     | PUMP BUSH ASSY                              |    |
| 5      | 081025870 | 1   | O形圈 S25                   | O RING S25                                  |    |
| 6      | 081029870 | 1   | O形圈 S29                   | O RING S29                                  |    |
| 7      | SB5272001 | 1   | 轴承轴套组件                    | BEARING BUSH ASSY                           |    |
| 8      | S23651001 | 2   | 固定螺钉 M6X6                 | SET SCREW SOCKET (FT) M6X6                  |    |
| 9      | SA9684001 | 1   | 油封                        | OIL SEAL                                    |    |
| 10     | SB4904001 | 1   | 旋梭轴齿轮轴套                   | ROTARY HOOK SHAFT GEAR BUSH                 |    |
| 11     | 012060636 | 1   | 螺钉 M6X6                   | SET SCREW SOCKET (FT) M6X6                  |    |
| 12     | SA1286001 | 1   | 旋梭轴齿轮组件                   | ROTARY HOOK SHAFT GEAR ASSY                 |    |
| 13     | S23651001 | 2   | 固定螺钉 M6X6                 | SET SCREW SOCKET (FT) M6X6                  |    |
| 14     | SB5275101 | 1   | 橡皮塞组件 23.5                | RUBBER CAP 23.5 ASSY                        |    |
| 15+    | SB5041001 | 1   | <用于-□□3><br>旋梭定位钩3        | <For -□□3><br>HOOK STOPPER 3                |    |
| 15+    | SB5042001 | 1   | <用于-□05><br>旋梭定位钩5        | <For -□05><br>HOOK STOPPER 5                |    |
| 16     | SA8903001 | 1   | 螺钉 M4X12                  | SCREW M4X12                                 |    |
| 17+    | SB6568001 | 1   | <用于-□□3><br>盒装旋梭组件 SB5274 | <For -□□3><br>ROTARY HOOK ASSY W/BOX SB5274 |    |
| 17+    | SB1677001 | 1   | <用于-□05><br>盒装旋梭组件 SB1678 | <For -□05><br>ROTARY HOOK ASSY W/BOX SB1678 |    |
| 18     | S03245001 | 1   | 梭芯套组件                     | BOBBIN CASE ASSY                            |    |
| 19     | 183388001 | 1   | 旋芯套调整簧片                   | TENSION SPRING                              |    |
| 20     | 183389001 | 1   | 旋芯套调整螺钉                   | ADJUSTING SCREW                             |    |
| 21     | 183390001 | 1   | 固定螺钉                      | SET SCREW                                   |    |
| 22     | S03246001 | 1   | 空转防止弹簧                    | ANTI-SPIN SPRING                            |    |
| 23     | 146290001 | 1   | <用于-□□3><br>梭芯            | <For -□□3><br>BOBBIN                        |    |
| 24     | 117132001 | 1   | <用于-□05><br>梭芯            | <For -□05><br>BOBBIN                        |    |



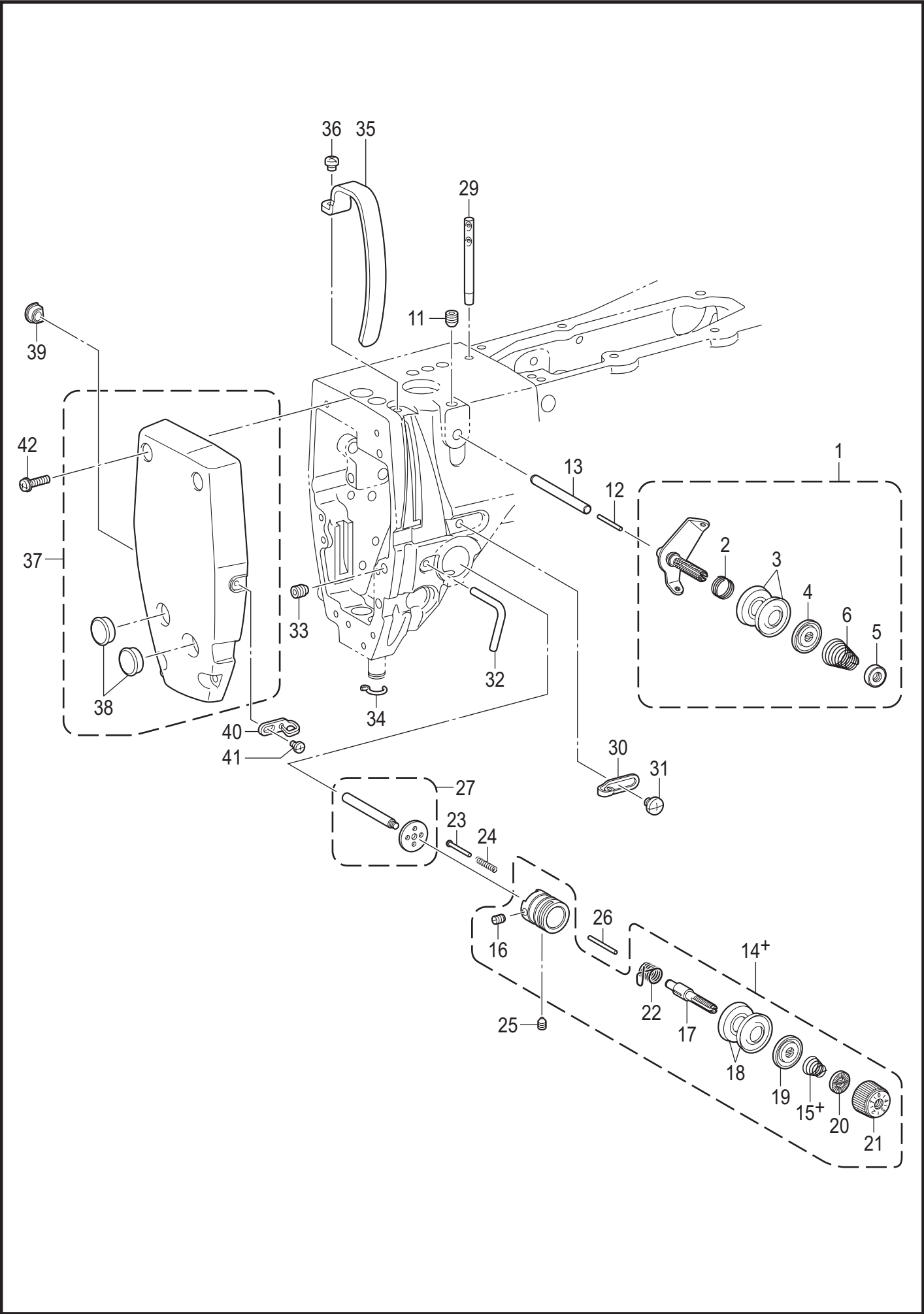
## G. 供油润滑装置 / Lubrication

| REF.NO | CODE      | QTY | 品名              | NAME OF PARTS                | RM |
|--------|-----------|-----|-----------------|------------------------------|----|
|        |           |     | <用于-□0□>        | <For -□0□>                   |    |
| 1      | SB5276101 | 1   | 油箱总组件           | OIL TANK UNIT                |    |
| 2      | SB5281001 | 1   | 油管组件            | OIL TUBE ASSY                |    |
| 3      | SB4911001 | 1   | 油管支架U           | TUBE HOLDER U                |    |
| 4      | 062501216 | 1   | 螺钉 M5X12        | SCREW PAN M5X12              |    |
| 5      | SB5002001 | 1   | 管挂钩U            | TUBE HOOK U                  |    |
| 6      | 062400816 | 1   | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 7      | SB5287001 | 1   | 油线挂钩组件          | WICK HOLDER ASSY             |    |
| 8      | 062500816 | 1   | 螺钉 M5X8         | SCREW PAN M5X8               |    |
| 9      | SB5036001 | 1   | 针杆油毡            | NEEDLE BAR FELT              |    |
| 10     | 145737021 | 1   | 滤油毡压簧           | FELT SUPPORT                 |    |
|        |           |     | <用于-□33>        | <For -□33>                   |    |
| 11     | SB5639101 | 1   | 油箱总组件D          | OIL TANK UNIT D              |    |
| 12     | S25382001 | 1   | 供油口             | OIL FEEDING PIPE             |    |
| 13     | SA8989001 | 1   | 供油口             | OIL FEEDING PIPE             |    |
| 14     | SA8987001 | 1   | 过滤毡             | FILTER                       |    |
| 15     | 081006670 | 1   | O形圈 PW6         | O RING PW6                   |    |
| 16     | 104821001 | 1   | 橡皮塞 10.5        | RUBBER CAP 10.5              |    |
| 17     | SA1303101 | 1   | 螺钉8             | SCREW M8                     |    |
| 18     | 081008070 | 1   | O形圈 P8          | O RING P8                    |    |
| 19     | SB5280001 | 2   | 维尼龙管(350)       | VINYL TUBE (350)             |    |
| 20     | 0A4501206 | 2   | 螺钉(带垫圈) M5X12DA | SCREW PAN (S/P WASHER) M5X12 |    |
| 21     | SB5284201 | 1   | 供油口组件           | OIL FEEDING POCKET ASSY      |    |
| 22     | S25382001 | 2   | 供油口             | OIL FEEDING PIPE             |    |
| 23     | 081004870 | 1   | O形圈 S4          | O RING S4                    |    |
| 24     | 140327001 | 2   | 橡皮塞 6.3         | RUBBER CAP 6.3               |    |
| 25     | SA7636201 | 1   | 泵盖螺钉组           | PUMP CAP SCREW ASSY          |    |
| 26     | S25380601 | 1   | 泵盖螺钉            | CAP SCREW PUMP               |    |
| 27     | S52764001 | 1   | 弹簧              | SPRING COMPRESSION           |    |
| 28     | 144875001 | 1   | 柱塞              | PLUNGER                      |    |
| 29     | SB4915001 | 1   | 橡皮塞             | RUBBER CAP                   |    |
| 30     | SB5286201 | 1   | 底板侧盖组件          | BED BOTTOM COVER ASSY        |    |
| 31     | SA1303101 | 2   | 螺钉8             | SCREW M8                     |    |
| 32     | 081008070 | 2   | O形圈 P8          | O RING P8                    |    |
| 33     | 062400816 | 1   | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 34     | 025040332 | 1   | 平垫圈 L4          | WASHER PLAIN L 4             |    |
| 35     | SB5675001 | 1   | 橡皮塞8            | RUBBER CAP 8                 |    |
| 36     | SB4918001 | 1   | 侧盖垫片            | BOTTOM COVER PACKING         |    |
| 37     | 062501216 | 6   | 螺钉 M5X12        | SCREW PAN M5X12              |    |
| 38     | SB5004001 | 1   | 油盒防护板           | OIL TANK GUARD               |    |
| 39     | 062501216 | 1   | 螺钉 M5X12        | SCREW PAN M5X12              |    |
| 40     | SB4916001 | 1   | 供油调节螺钉          | ADJUSTING SCREW              |    |



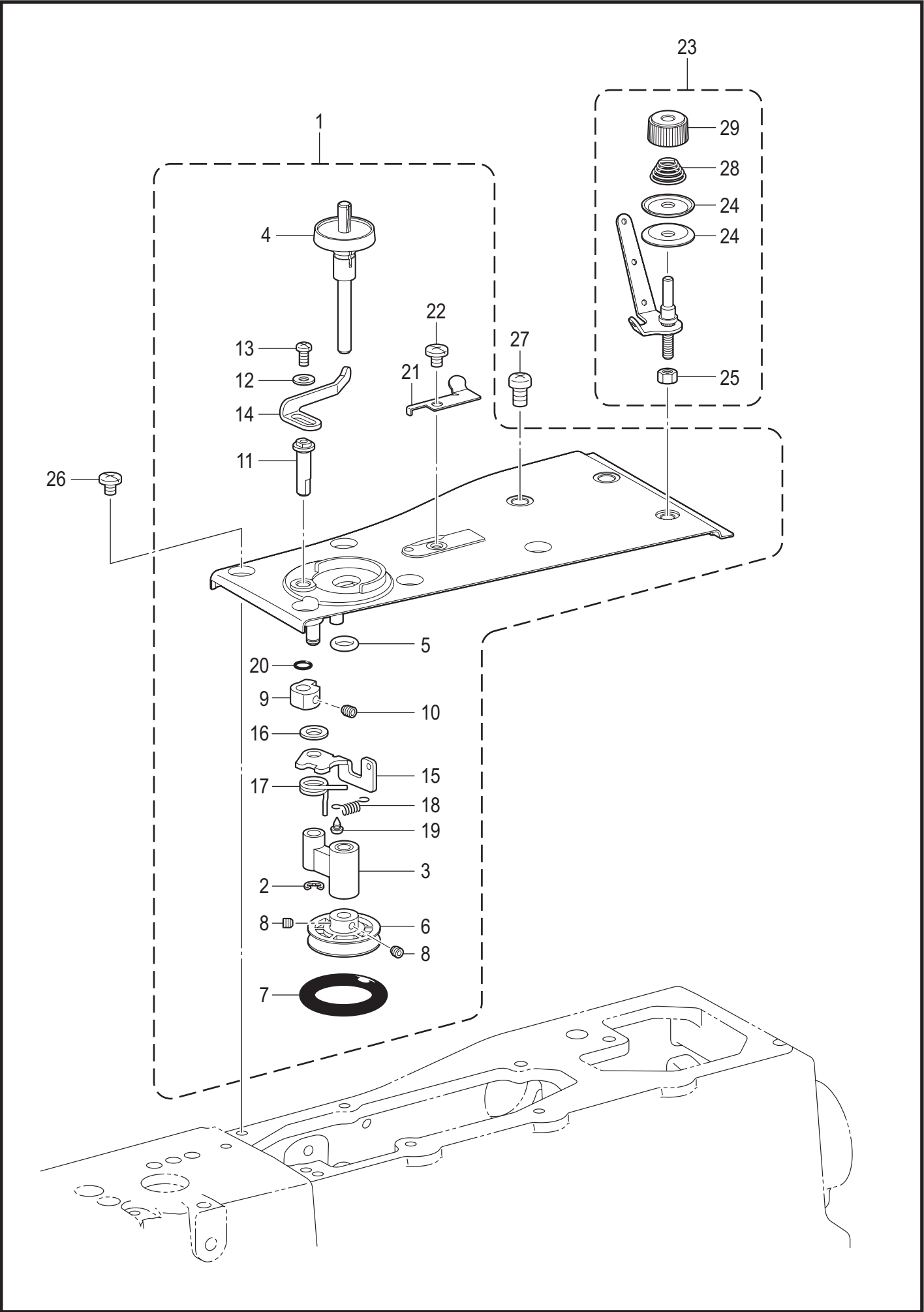
## H. 穿线装置 / Threading mechanism

| REF.NO | CODE      | QTY | 品名                 | NAME OF PARTS                             | RM |
|--------|-----------|-----|--------------------|-------------------------------------------|----|
| 1      | SB5265101 | 1   | 小夹线组件P             | PRE-TENSION ASSY P                        |    |
| 2      | SB4933001 | 1   | 弹簧A                | THREAD GUIDE SPRING                       |    |
| 3      | 145446001 | 2   | 夹线盘                | DISC TENSION                              |    |
| 4      | 159805001 | 1   | 夹线压盘               | TENSION DISC PRESSER                      |    |
| 5      | 100136001 | 1   | 夹线螺母               | TENSION NUT                               |    |
| 6      | SA4146101 | 1   | 弹簧                 | SUB TENSION SPRING                        |    |
| 11     | 012500536 | 1   | 螺钉 M5X5            | SET SCREW SOCKET (FT) M5X5                |    |
| 12     | SB4928001 | 1   | 松线销A               | TENSION RELEASE PIN A                     |    |
| 13     | SB4929001 | 1   | 松线杆A               | TENSION RELEASE STUD A                    |    |
| 14+    | SB5288101 | 1   | <用于-□□3><br>夹线器组件3 | <For -□□3><br>THREAD TENSION BRACKET ASSY |    |
| 15+    | SA7275001 | 1   | 夹线弹簧               | TENSION SPRING                            |    |
| 14+    | SB5289101 | 1   | <用于-□05><br>夹线器组件5 | <For -□05><br>THREAD TENSION BRACKET ASSY |    |
| 15+    | S04632101 | 1   | 夹线弹簧               | TENSION SPRING                            |    |
| 16     | 100402004 | 1   | 固定螺钉 SM3.57        | SET SCREW SM3.57                          |    |
| 17     | 116922201 | 1   | 夹线螺杆               | TENSION STUD                              |    |
| 18     | 145446001 | 2   | 夹线盘                | DISC TENSION                              |    |
| 19     | 159805001 | 1   | 夹线压盘               | TENSION DISC PRESSER                      |    |
| 20     | S12441001 | 1   | 止动垫圈               | WASHER                                    |    |
| 21     | S31032002 | 1   | 压线螺母               | TENSION NUT                               |    |
| 22     | S02620401 | 1   | 挑线弹簧               | THREAD TAKE-UP SPRING                     |    |
| 23     | SB4922101 | 1   | 挑线弹簧限位板            | THREAD TAKE-UP SPRING STOPPER             |    |
| 24     | SB4923001 | 1   | 限位弹簧               | STOPPER SPRING                            |    |
| 25     | SA1229101 | 1   | 螺钉 M6X6            | SET SCREW (FT) M6X6                       |    |
| 26     | SB4924001 | 1   | 松线销                | TENSION RELEASE PIN                       |    |
| 27     | SB5627001 | 1   | 松线杆组件              | TENSION RELEASE STUD ASSY                 |    |
| 29     | SB3595101 | 1   | 穿线杆                | SPOOL PIN                                 |    |
| 30     | SA1345001 | 1   | 机壳线导向R             | ARM THREAD GUIDE, R                       |    |
| 31     | 060500616 | 1   | 螺钉 M5X6            | SCREW BIND M5X6                           |    |
| 32     | SB4934001 | 1   | 线导向                | ARM THREAD GUIDE                          |    |
| 33     | 012500536 | 1   | 螺钉 M5X5            | SET SCREW SOCKET (FT) M5X5                |    |
| 34     | SA7272201 | 1   | 线导向                | THREAD GUIDE D                            |    |
| 35     | SA9854001 | 1   | 挑线杆防护罩             | THREAD TAKE-UP LEVER COVER                |    |
| 36     | 062500816 | 1   | 螺钉 M5X8            | SCREW PAN M5X8                            |    |
| 37     | SB5630101 | 1   | 面板组件               | FACE PLATE ASSY                           |    |
| 38     | SA7849001 | 2   | 橡皮塞                | RUBBER CAP                                |    |
| 39     | SB4932001 | 1   | 面板橡皮塞 P            | FACE PLATE RUBBER CAP P                   |    |



## H. 穿线装置 / Threading mechanism

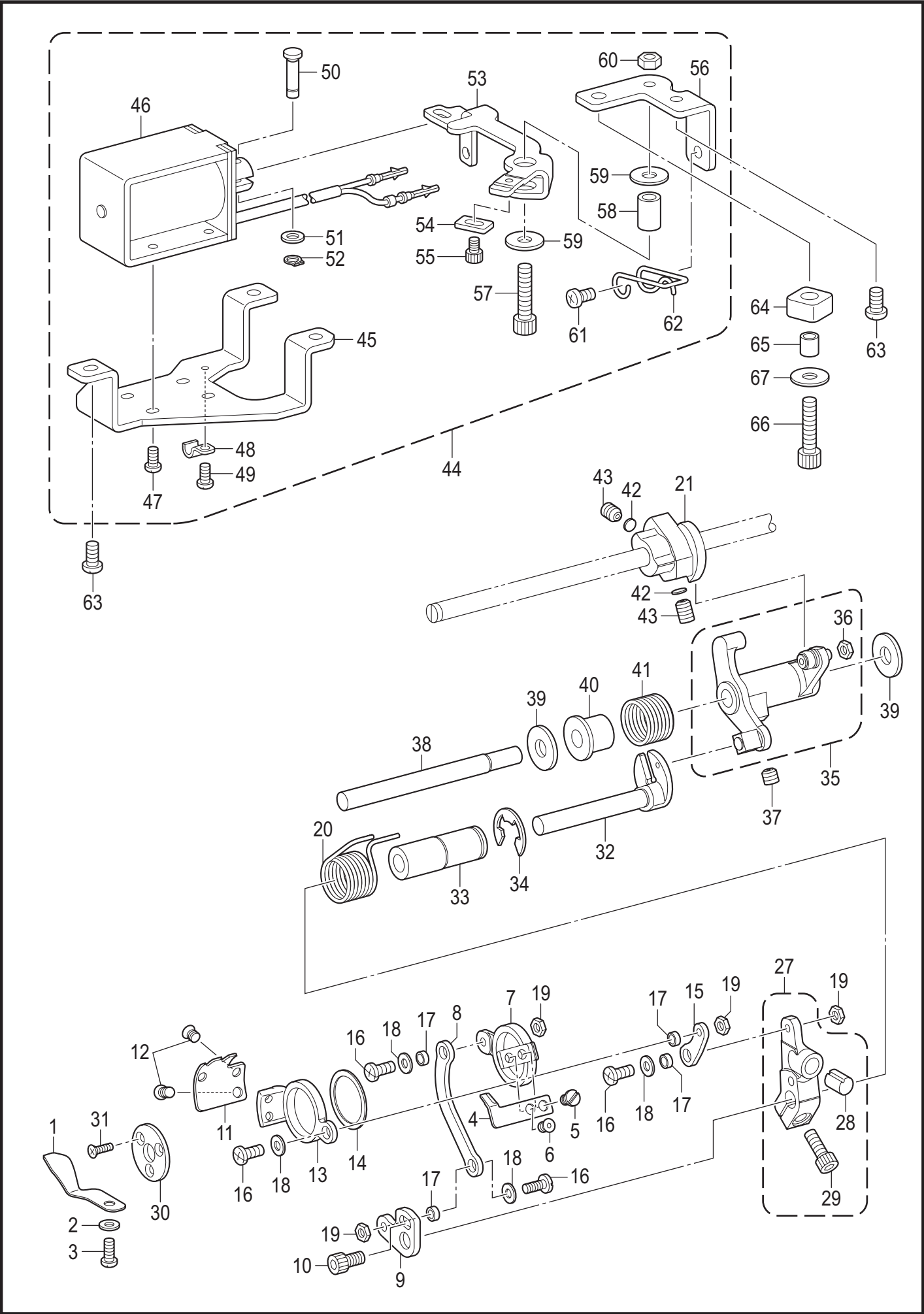
| REF.NO | CODE      | Q'TY | 品名              | NAME OF PARTS                | RM |
|--------|-----------|------|-----------------|------------------------------|----|
| 40     | SA7271001 | 1    | 线导线             | FACE PLATE THREAD GUIDE      |    |
| 41     | 060300606 | 1    | 螺钉 M3X6         | SCREW BIND M3X6              |    |
| 42     | 0A4401606 | 4    | 螺钉(带垫圈) M4X16DA | SCREW PAN (S/P WASHER) M4X16 |    |



## J. 绕线装置 / Bobbin winder mechanism

| REF.NO | CODE      | QTY | 品名        | NAME OF PARTS              | RM |
|--------|-----------|-----|-----------|----------------------------|----|
| 1      | SB5652101 | 1   | 上盖大组件     | TOP COVER UNIT ASSY        |    |
| 2      | 048050342 | 1   | 挡圈 E5     | RETAINING RING E5          |    |
| 3      | SB5009001 | 1   | 卷线轴座组件    | B-WINDER SUPPORT ASSY      |    |
| 4      | SB5010001 | 1   | 卷线轴组件     | BOBBIN WINDER SHAFT ASSY   |    |
| 5      | SB3540001 | 1   | 定位橡皮      | STOPPER RUBBER             |    |
| 6      | SB4936001 | 1   | 卷线轮       | BOBBIN WINDER WHEEL        |    |
| 7      | SB4940001 | 1   | 橡皮塞       | RUBBER RING                |    |
| 8      | 012400432 | 2   | 螺钉 M4X4   | SET SCREW SOCKET (FT) M4X4 |    |
| 9      | SB3544001 | 1   | 梭芯夹凸轮     | BOBBIN PRESSER CAM         |    |
| 10     | 012500536 | 1   | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5 |    |
| 11     | SB3545101 | 1   | 梭芯夹轴      | BOBBIN WINDER ARM SHAFT    |    |
| 12     | SB3548001 | 1   | 垫圈        | WASHER                     |    |
| 13     | 062400816 | 1   | 螺钉 M4X8   | SCREW PAN M4X8             |    |
| 14     | SB5014001 | 1   | 梭芯夹       | BOBBIN PRESSER             |    |
| 15     | SB3551001 | 1   | 卷线杠杆      | BOBBIN WINDER LEVER        |    |
| 16     | 025060232 | 1   | 平垫圈 M6    | WASHER PLAIN M 6           |    |
| 17     | SB3552001 | 1   | 弹簧        | SPRING                     |    |
| 18     | SB3553001 | 1   | 卷线杠杆弹簧    | BOBBIN WINDER LEVER SPRING |    |
| 19     | 037300616 | 1   | 螺销 M3X6   | TAPPING SCREW PAN V M3X6   |    |
| 20     | 081004070 | 1   | O形圈 P4    | O RING P4                  |    |
| 21     | SA1360101 | 1   | 切刀        | KNIFE                      |    |
| 22     | 060501016 | 1   | 螺钉 M5X10  | SCREW BIND M5X10           |    |
| 23     | SB5008001 | 1   | 卷线器夹线组件   | BOBBIN WINDER TENSION ASSY |    |
| 24     | 145446002 | 2   | 夹线盘       | DISC TENSION               |    |
| 25     | SB5013001 | 1   | 螺母 SM4.37 | NUT 3 SM4.37               |    |
| 26     | 060501016 | 5   | 螺钉 M5X10  | SCREW BIND M5X10           |    |
| 27     | 062061616 | 1   | 螺钉 M6X16  | SCREW PAN M6X16            |    |
| 28     | SB5011001 | 1   | 夹线弹簧      | TENSION SPRING             |    |
| 29     | SB5012001 | 1   | 调节螺母      | THREAD TENSION NUT         |    |

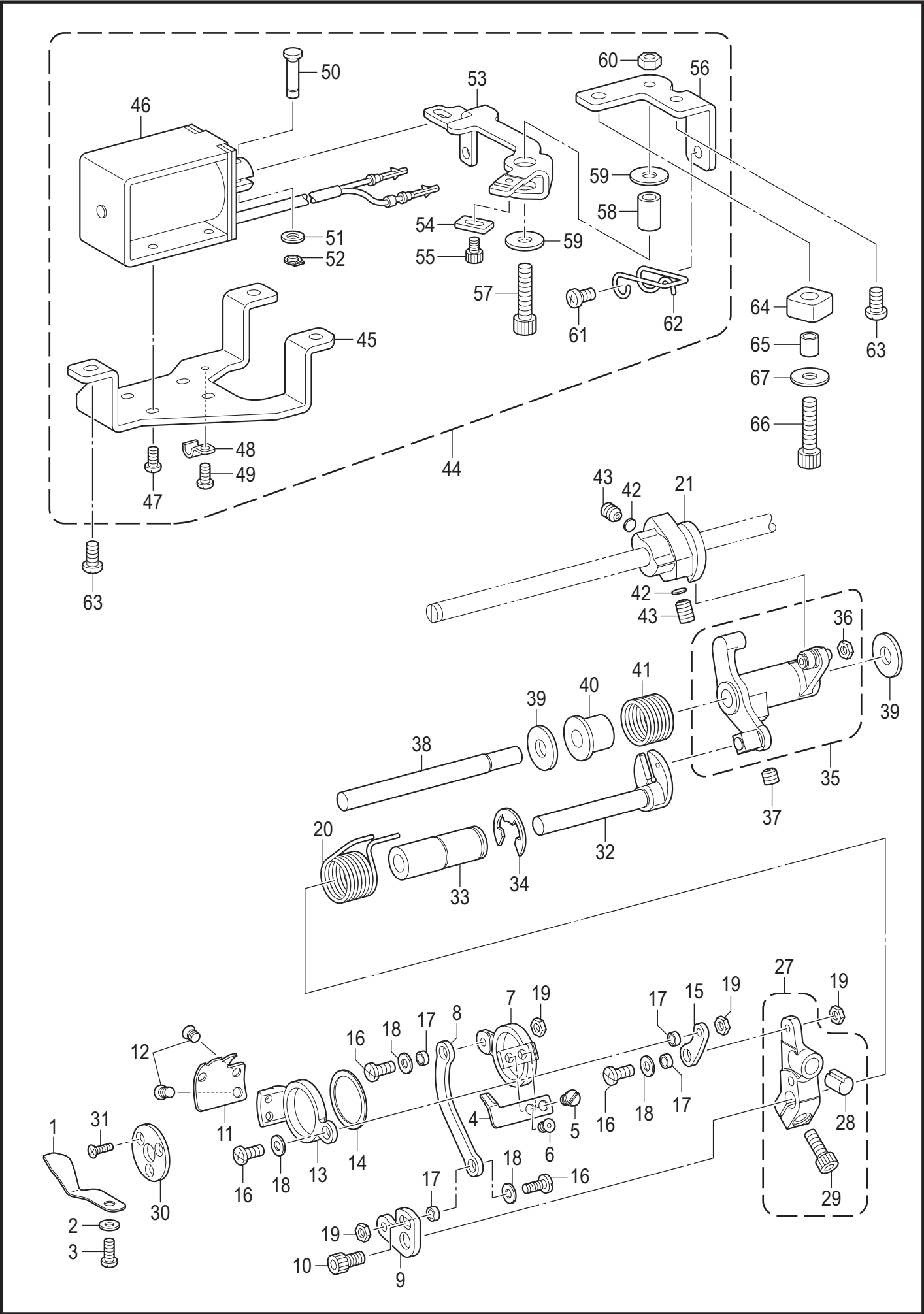
K. 切线装置 / Thread trimmer mechanism



## K. 切线装置 / Thread trimmer mechanism

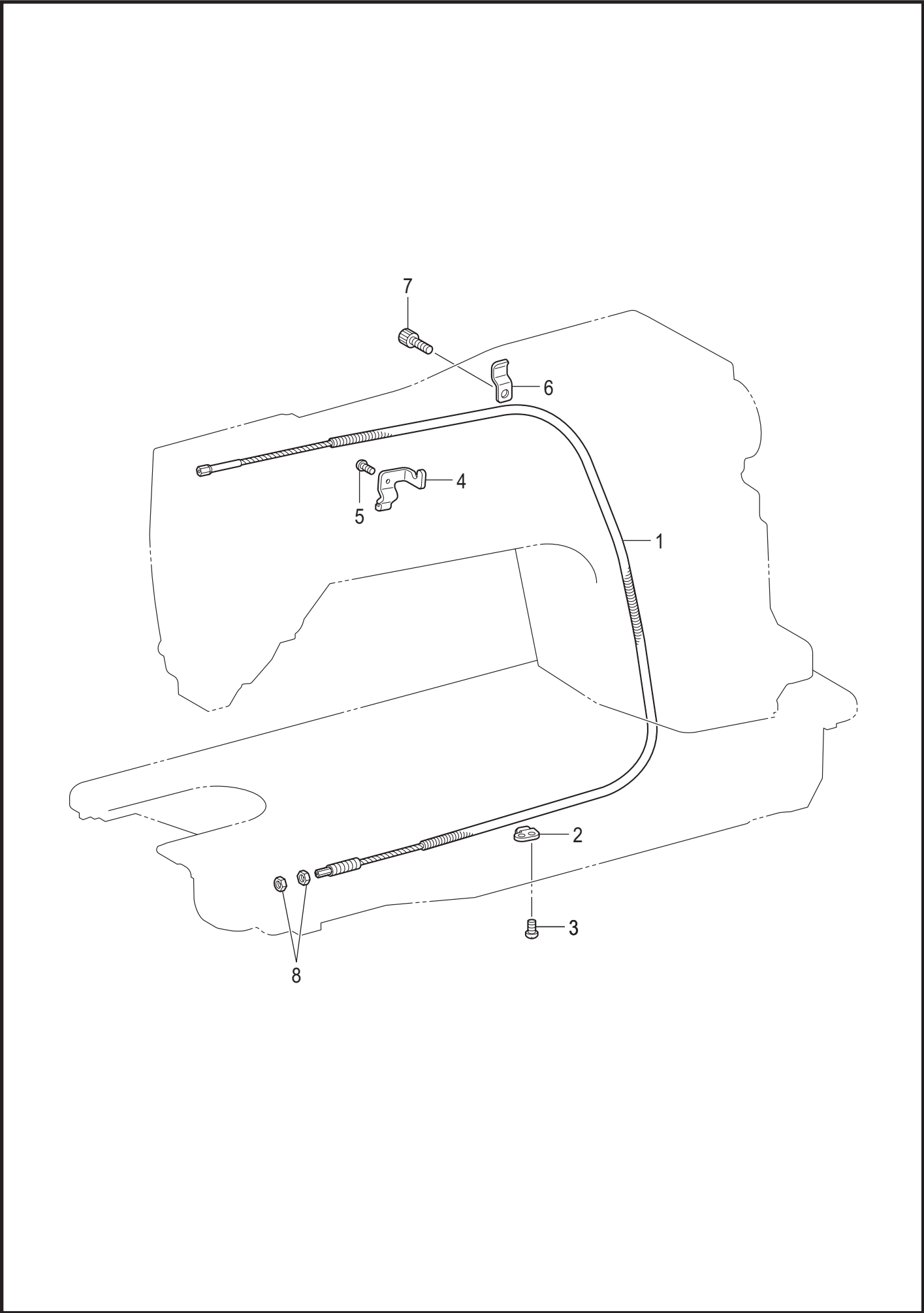
| REF.NO | CODE      | QTY | 品名                | NAME OF PARTS                  | RM |
|--------|-----------|-----|-------------------|--------------------------------|----|
| 1      | SB4954101 | 1   | 分线器               | LOWER THREAD FINGER            |    |
| 2      | 026040236 | 1   | 平垫圈 M4            | WASHER PLAIN M 4               |    |
| 3      | 062400616 | 1   | 螺钉 M4X6           | SCREW PAN M4X6                 |    |
| 4      | SB4941001 | 1   | 上刀                | UPPER KNIFE                    |    |
| 5      | SB4943001 | 1   | 螺钉 M4.37          | FLAT SCREW 4.37                |    |
| 6      | 148537101 | 1   | 螺钉 SM4.37         | SCREW, FLAT (W/SOCKET) SM4.37  |    |
| 7      | SB4950201 | 1   | 上切刀架              | UPPER KNIFE HOLDER             |    |
| 8      | SB4949101 | 1   | 上切刀连杆             | UPPER KNIFE CONNECTING ROD     |    |
| 9      | SB4948101 | 1   | 上切刀杠杆             | UPPER KNIFE LEVER              |    |
| 10     | 018501036 | 1   | 螺栓 M5X10          | BOLT SOCKET M5X10              |    |
| 11     | SB4942101 | 1   | 下切刀               | LOWER KNIFE                    |    |
| 12     | 148537101 | 2   | 螺钉 SM4.37         | SCREW, FLAT (W/SOCKET) SM4.37  |    |
| 13     | SB4952101 | 1   | 下切刀架              | LOWER KNIFE HOLDER             |    |
| 14     | SB4969001 | 1   | 垫圈                | SPACER                         |    |
| 15     | SB4951201 | 1   | 下切刀连杆             | LOWER KNIFE CONNECTING ROD     |    |
| 16     | 060401016 | 4   | 螺钉 M4X10          | SCREW BIND M4X10               |    |
| 17     | SA5329001 | 4   | 管套                | COLLAR                         |    |
| 18     | 100645003 | 4   | 垫圈                | WASHER                         |    |
| 19     | 021400306 | 4   | 六角螺母 M4           | NUT 3 M4                       |    |
| 20     | SB4957001 | 1   | 切线手杆弹簧P           | THREAD TRIMMER LEVER SPRING P  |    |
| 21     | SB4944001 | 1   | 切线凸轮B             | THREAD TRIMMER CAM B           |    |
| 27     | SB5631101 | 1   | 切线器杆组件            | THREAD TRIMMER LEVER ASSY      |    |
| 28     | SA7285101 | 1   | 手杆定位              | LEVER STOPPER                  |    |
| 29     | 018501436 | 1   | 螺栓 M5X14          | BOLT SOCKET M5X14              |    |
| 30     | SA7287001 | 1   | 切线架压板             | KNIFE HOLDER PRESSER PLATE     |    |
| 31     | 004301016 | 3   | 螺钉 M3X10          | SCREW FLAT M3X10               |    |
| 32     | SB4955001 | 1   | 切刀驱动曲柄轴           | FORKED SHAFT                   |    |
| 33     | SB4956101 | 1   | 叉轴轴套              | FORKED SHAFT BUSH              |    |
| 34     | SB4968001 | 1   | 挡圈 E12            | RETAINING RING_E12             |    |
| 35     | SB5301001 | 1   | 切线凸轮曲柄总组件         | THREAD TRIMMER LEVER UNIT      |    |
| 36     | 105234003 | 1   | 螺母 SM4.37         | NUT SM4.37                     |    |
| 37     | S23651001 | 1   | 固定螺钉 M6X6         | SET SCREW SOCKET (FT) M6X6     |    |
| 38     | SB4960001 | 1   | 切刀驱动轴             | THREAD TRIMMER CAM LEVER SHAFT |    |
| 39     | S25434000 | 2   | 橡皮垫圈              | RUBBER CUSHION                 |    |
| 40     | SB4962001 | 1   | 挡圈                | COLLAR                         |    |
| 41     | SB4961001 | 1   | 切线凸轮复位弹簧          | SPRING EXTENSION               |    |
| 42     | 154567000 | 2   | 衬垫 5.3            | SPACER 5.3                     |    |
| 43     | 014771032 | 2   | 固定螺钉 SM6.35-40X10 | SET SCREW SOCKET SM6.35-40X10  |    |
| 44     | SB5310101 | 1   | 切线电磁铁组件           | THREAD TRIMMER SOLENOID ASSY   |    |
| 45     | SB4964001 | 1   | 切线电磁铁台            | THREAD TRIMMER SOLENOID BASE   |    |
| 46     | SB5257001 | 1   | 切线电磁铁             | THREAD TRIMMER SOLENOID        |    |
| 47     | 062400816 | 4   | 螺钉 M4X8           | SCREW PAN M4X8                 |    |
| 48     | 140647121 | 1   | 电线固定夹             | CORD HOLDER                    |    |
| 49     | 062400816 | 1   | 螺钉 M4X8           | SCREW PAN M4X8                 |    |
| 50     | SA9716001 | 1   | 销                 | PIN                            |    |

K. 切线装置 / Thread trimmer mechanism



## K. 切线装置 / Thread trimmer mechanism

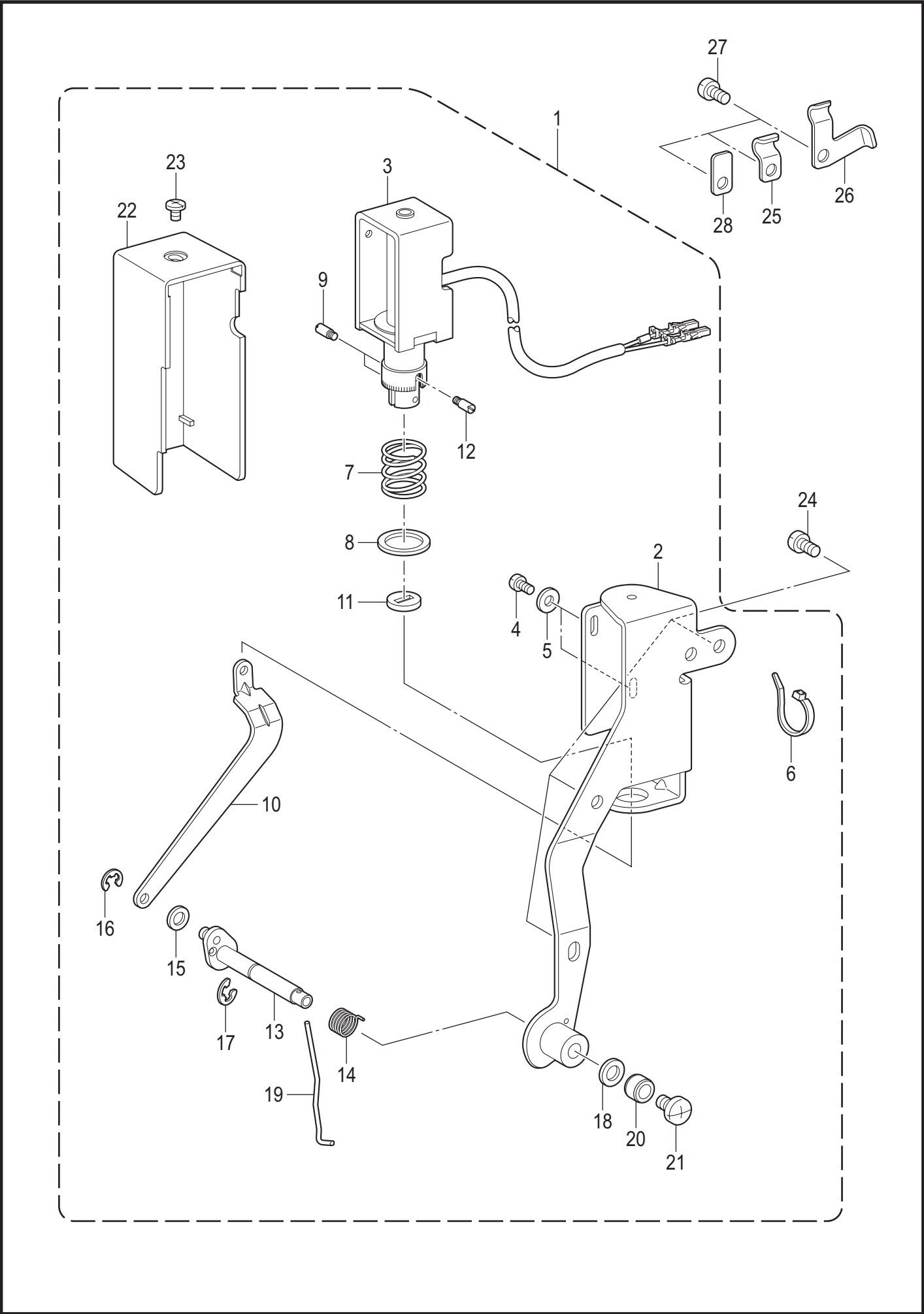
| REF.NO | CODE      | QTY | 品名       | NAME OF PARTS              | RM |
|--------|-----------|-----|----------|----------------------------|----|
| 51     | 026050136 | 1   | 平垫圈 S5   | WASHER PLAIN S 5           |    |
| 52     | 048050142 | 1   | 轴用挡圈 C5  | RETAINING RING EXTERNAL C5 |    |
| 53     | SB4963001 | 1   | 电磁铁杆     | SOLENOID LEVER             |    |
| 54     | SB4965001 | 1   | 电磁铁定位板   | SOLENOID STOPPER PLATE     |    |
| 55     | 018400636 | 1   | 螺栓 M4X6  | BOLT SOCKET M4X6           |    |
| 56     | SB4967101 | 1   | 电磁铁杆基座   | SOLENOID LEVER BASE        |    |
| 57     | 018062536 | 1   | 螺栓 M6X25 | BOLT SOCKET M6X25          |    |
| 58     | SB5650001 | 1   | 挡圈       | COLLAR                     |    |
| 59     | SA9827001 | 2   | 平垫圈      | WASHER PLAIN               |    |
| 60     | 021060306 | 1   | 六角螺母 M6  | NUT 3 M6                   |    |
| 61     | 062501216 | 1   | 螺钉 M5X12 | SCREW PAN M5X12            |    |
| 62     | SB5673001 | 1   | 油管固定钢丝环D | TUBE HOLDER WIRE D         |    |
| 63     | 062501016 | 4   | 螺钉 M5X10 | SCREW PAN M5X10            |    |
| 64     | SB4966001 | 1   | 电磁铁定位橡皮  | SOLENOID STOPPER RUBBER    |    |
| 65     | SB4953001 | 1   | 挡圈       | COLLAR                     |    |
| 66     | 018062036 | 1   | 螺栓 M6X20 | BOLT SOCKET M6X20          |    |
| 67     | 025060332 | 1   | 平垫圈 L6   | WASHER PLAIN L 6           |    |



L. 松线装置 / Tension release mechanism

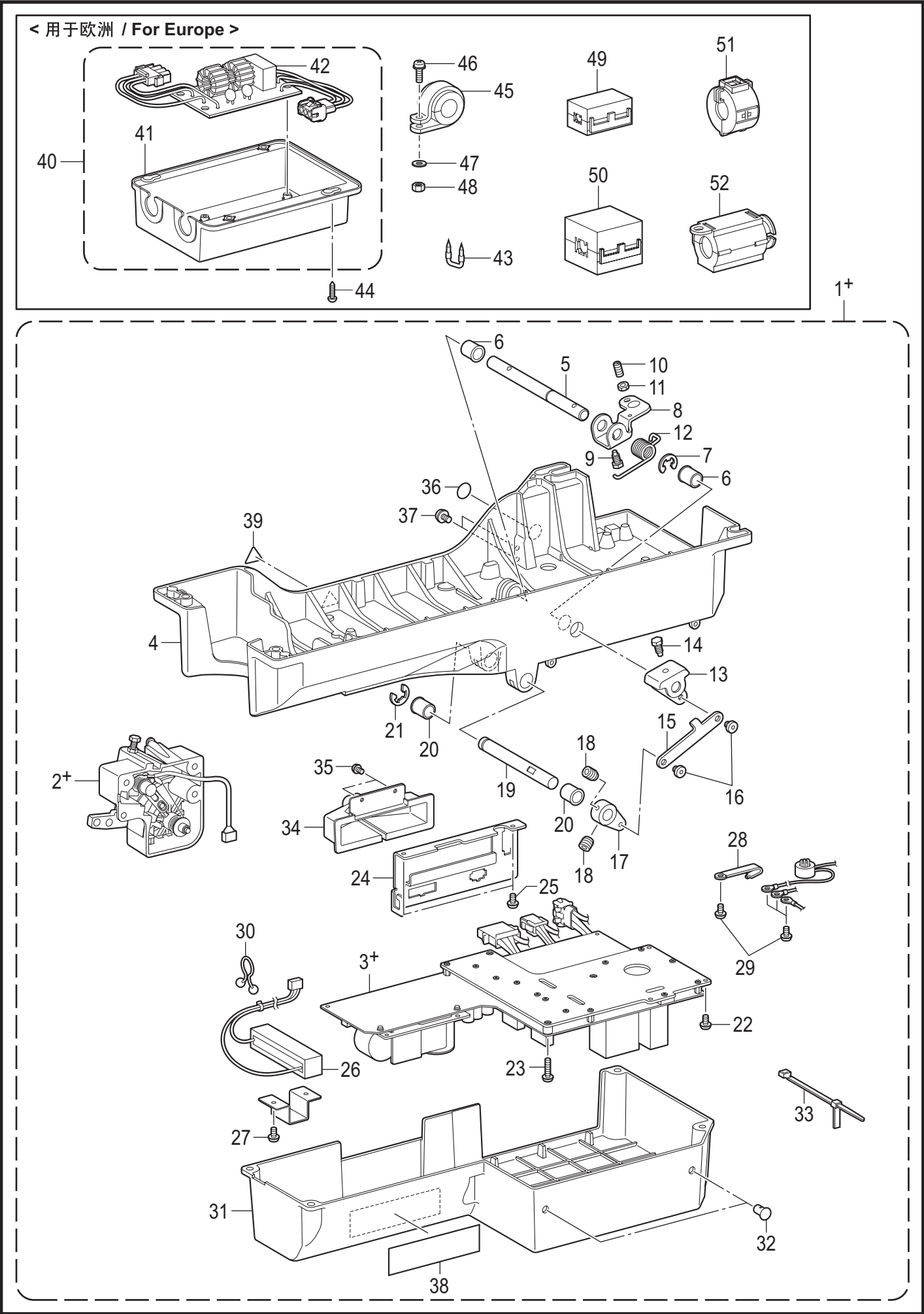
| REF.NO | CODE      | QTY | 品名        | NAME OF PARTS        | RM |
|--------|-----------|-----|-----------|----------------------|----|
| 1      | SB4970001 | 1   | 松线电线      | TENSION RELEASE WIRE |    |
| 2      | SB4971001 | 1   | 线夹D       | WIRE HOLDER D        |    |
| 3      | 062400816 | 1   | 螺钉 M4X8   | SCREW PAN M4X8       |    |
| 4      | SB4972001 | 1   | 线夹U       | WIRE HOLDER U        |    |
| 5      | 062401216 | 1   | 螺钉 M4X12  | SCREW PAN M4X12      |    |
| 6      | SA1388101 | 1   | 线夹        | CORD HOLDER          |    |
| 7      | 018500836 | 1   | 螺栓 M5X8   | BOLT SOCKET M5X8     |    |
| 8      | 110161004 | 2   | 螺母 SM4.76 | NUT SM4.76           |    |

M. 扫线装置 (-4□□) / Thread wiper mechanism (For -4□□)



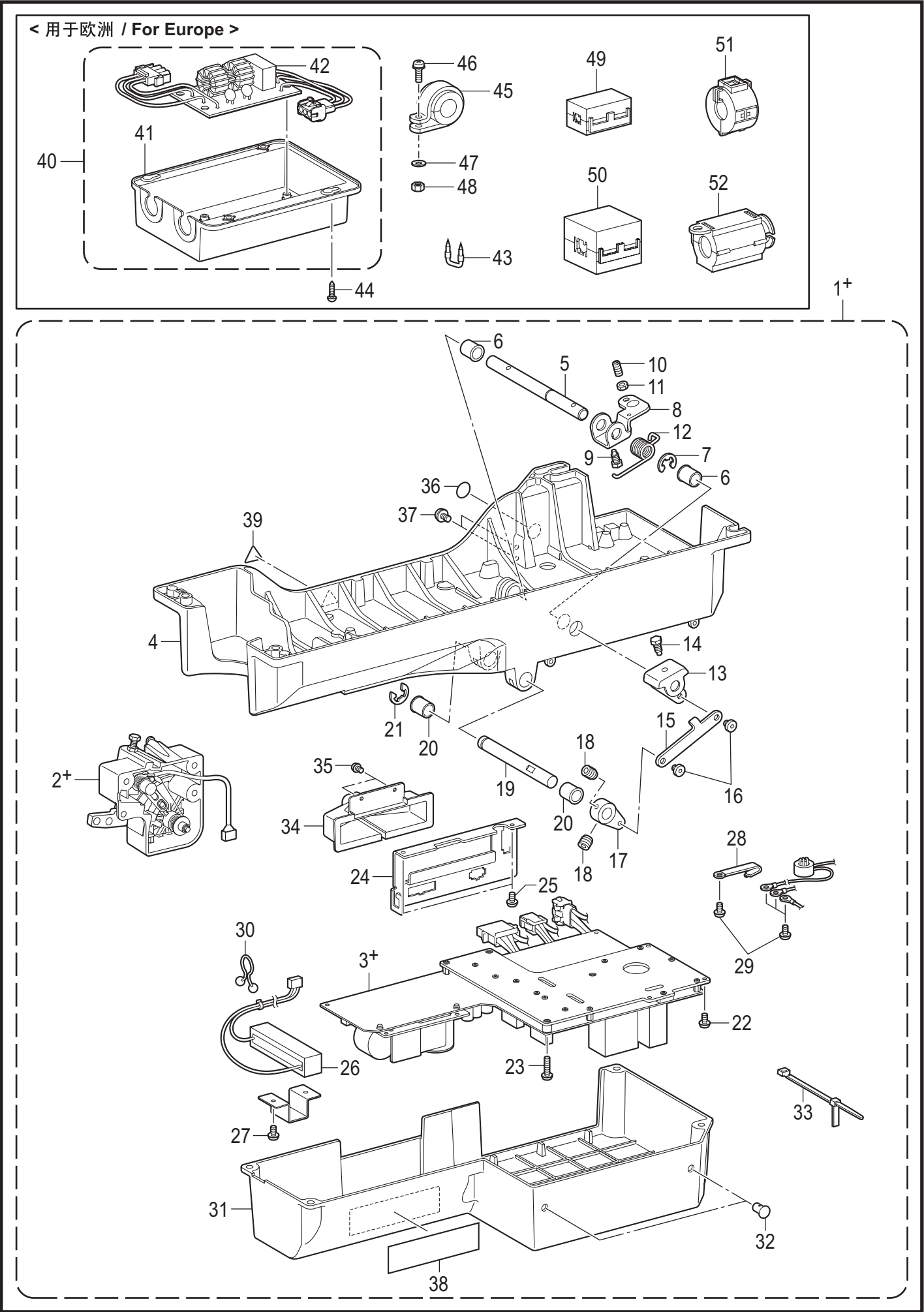
## M. 扫线装置 (-4 型) / Thread wiper mechanism (For -4 型)

| REF.NO | CODE      | QTY | 品名      | NAME OF PARTS            | RM |
|--------|-----------|-----|---------|--------------------------|----|
| 1      | SB4846101 | 1   | 扫线装置组件  | THREAD WIPER DEVICE ASSY |    |
| 2      | SB5237101 | 1   | 电磁铁基座   | THREAD WIPER BASE        |    |
| 3      | SB5258001 | 1   | 挡线电磁铁   | THREAD WIPER SOLENOID    |    |
| 4      | 062300616 | 2   | 螺钉 M3X6 | SCREW PAN M3X6           |    |
| 5      | 026030136 | 2   | 平垫圈 S3  | WASHER PLAIN S 3         |    |
| 6      | SB4155001 | 1   | 线夹      | BAND                     |    |
| 7      | SA9771001 | 1   | 挡线弹簧    | THREAD WIPER SPRING      |    |
| 8      | S41205001 | 1   | 平垫圈     | WASHER, PLAIN            |    |
| 9      | S25456001 | 2   | 柱塞销     | PLUNGER PIN              |    |
| 10     | SB5238001 | 1   | 扫线连杆    | THREAD WIPER ROD         |    |
| 11     | S41207000 | 1   | 橡皮垫圈    | SPACER RUBBER            |    |
| 12     | S25456001 | 1   | 柱塞销     | PLUNGER PIN              |    |
| 13     | SB5239001 | 1   | 扫线曲轴组件  | THREAD WIPER CRANK ASSY  |    |
| 14     | SA9352001 | 1   | 弹簧      | WIPER SPRING             |    |
| 15     | 110735022 | 1   | 垫圈      | WASHER                   |    |
| 16     | 048030342 | 1   | 挡圈 E3   | RETAINING RING E3        |    |
| 17     | 048040342 | 1   | 挡圈 E4   | RETAINING RING E4        |    |
| 18     | SA8085001 | 1   | 垫圈      | WASHER                   |    |
| 19     | SA9779001 | 1   | 扫线杆     | THREAD WIPER             |    |
| 20     | 146288021 | 1   | 挡线轴挡圈   | THREAD WIPER STUD COLLAR |    |
| 21     | 060400516 | 1   | 螺钉 M4X5 | SCREW BIND M4X5          |    |
| 22     | SB5242001 | 1   | 电磁铁盖    | SOLENOID COVER           |    |
| 23     | 060400516 | 1   | 螺钉 M4X5 | SCREW BIND M4X5          |    |
| 24     | 062500816 | 3   | 螺钉 M5X8 | SCREW PAN M5X8           |    |
| 25     | SA2689101 | 1   | 线夹      | CORD HOLDER              |    |
| 26     | SB5306001 | 1   | 线夹U     | CORD HOLDER U            |    |
| 27     | 062500816 | 3   | 螺钉 M5X8 | SCREW PAN M5X8           |    |
| 28     | SB5028001 | 1   | 线夹      | CORD HOLDER              |    |



## N1. 控制箱 / Control box

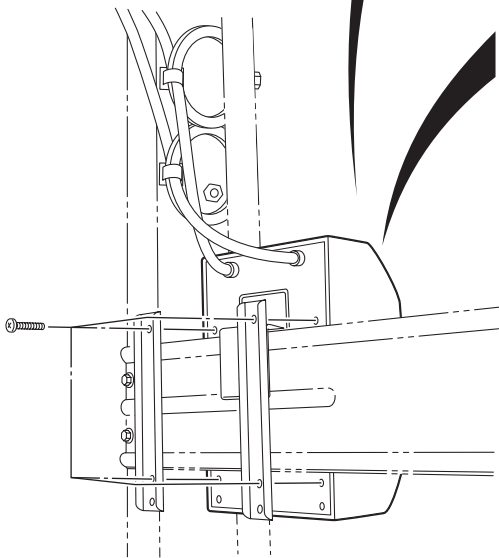
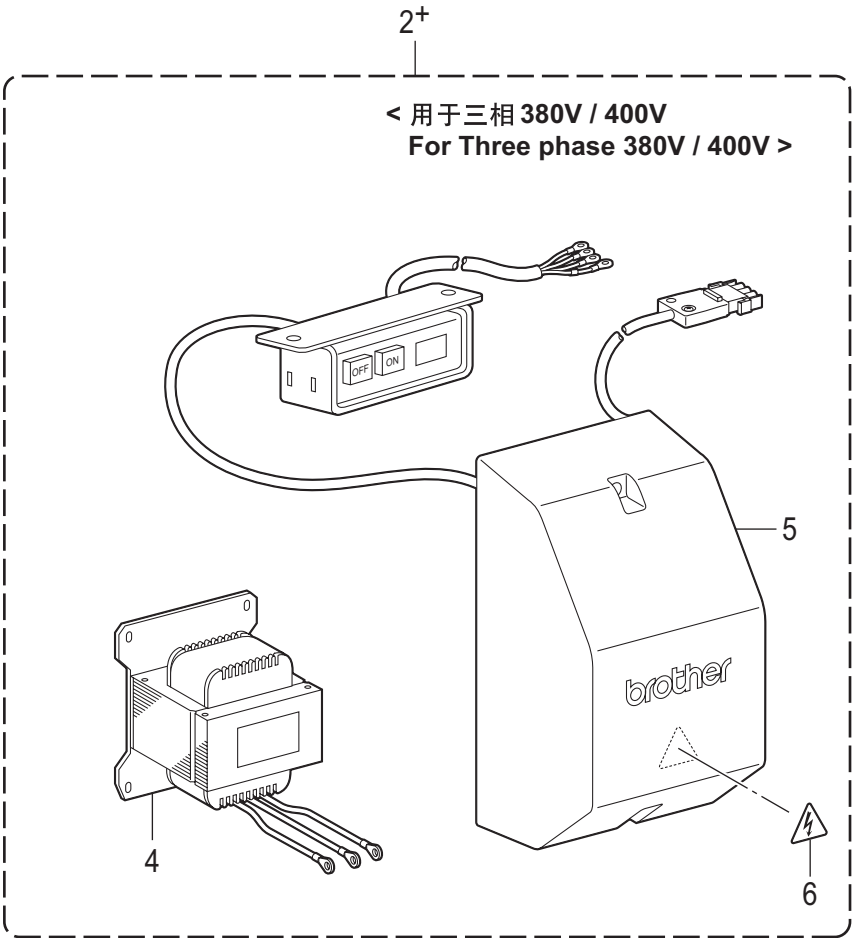
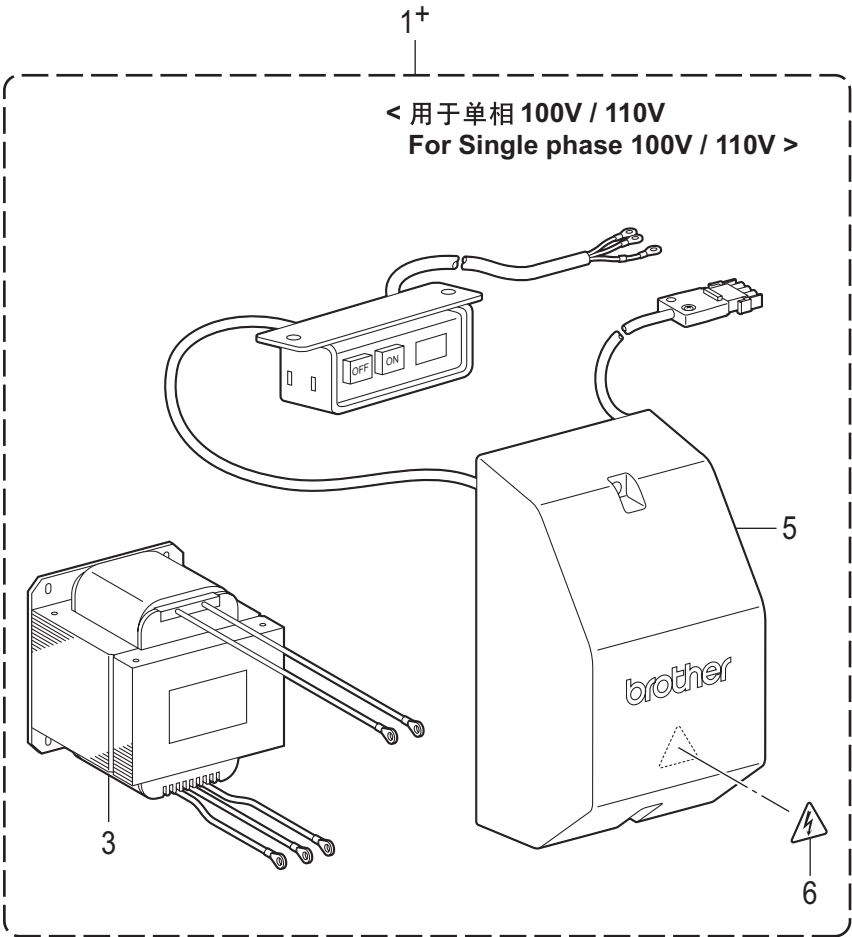
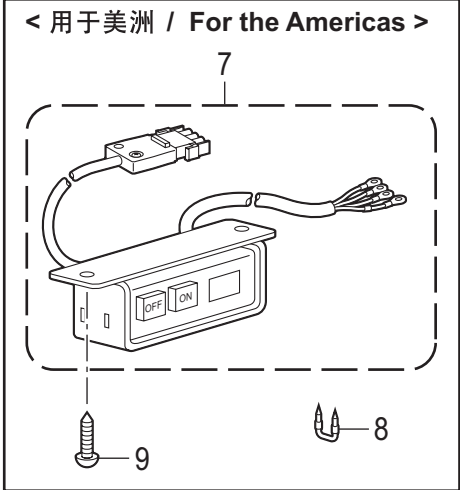
| REF.NO | CODE      | QTY | 品名               | NAME OF PARTS                  | RM |
|--------|-----------|-----|------------------|--------------------------------|----|
|        |           |     | <用于日本、一般出口>      | <For Japan and General export> |    |
| 1+     | SB6454001 | 1   | 备用7300A控制箱组件 J/A | 7300A BOX ASSY J/A SUPPLY      |    |
| 2+     | SB3817401 | 1   | 踏板控制器组件 (EX)     | TREADLE UNIT-EX                |    |
| 3+     | SB6457001 | 1   | 备用主基板组件          | MAIN PCB ASSY SUPPLY           |    |
|        |           |     | <用于中国>           | <For China>                    |    |
| 1+     | SB6453001 | 1   | 备用7300A控制箱组件 CN  | 7300A BOX ASSY CN SUPPLY       |    |
| 2+     | SB3816101 | 1   | 踏板控制器组件 (CN)     | TREADLE UNIT-CN                |    |
| 3+     | SB6457001 | 1   | 备用主基板组件          | MAIN PCB ASSY SUPPLY           |    |
|        |           |     | <用于美洲>           | <For the Americas>             |    |
| 1+     | SB6455001 | 1   | 备用7300A控制箱组件 US  | 7300A BOX ASSY US SUPPLY       |    |
| 2+     | SB4587301 | 1   | 踏板控制器组件 (US)     | TREADLE UNIT-US                |    |
| 3+     | SB6457001 | 1   | 备用主基板组件          | MAIN PCB ASSY SUPPLY           |    |
|        |           |     | <用于欧洲>           | <For Europe>                   |    |
| 1+     | SB6456001 | 1   | 备用7300A控制箱组件 CE  | 7300A BOX ASSY CE SUPPLY       |    |
| 2+     | SB4587301 | 1   | 踏板控制器组件 (US)     | TREADLE UNIT-US                |    |
| 3+     | SB6458001 | 1   | 备用主基板组件 (CE)     | MAIN PCB ASSY CE SUPPLY        |    |
| 4      | SB4973101 | 1   | 侧盖               | BOTTOM COVER                   |    |
| 5      | SB4976001 | 1   | 膝控轴 R            | KNEE LIFTER SHAFT R            |    |
| 6      | 149578020 | 2   | 轴套               | BUSH                           |    |
| 7      | 146293001 | 1   | 挡圈 E10           | RETAINING RING E10             |    |
| 8      | SB4978001 | 1   | 膝控 R             | KNEE LIFTER R                  |    |
| 9      | SB5034001 | 1   | 螺栓 5.95X13       | BOLT SM5.95X13                 |    |
| 10     | SB3587001 | 1   | 固定螺钉 SM5.95      | SET SCREW SM5.95               |    |
| 11     | 100022004 | 1   | 螺母 SM5.95        | NUT SM5.95                     |    |
| 12     | SB4979001 | 1   | 复位弹簧             | TWIST SPRING                   |    |
| 13     | SB4980001 | 1   | 膝控 F             | KNEE LIFTER F                  |    |
| 14     | SB3586001 | 1   | 螺栓 SM5.95        | BOLT SM5.95                    |    |
| 15     | SB4981101 | 1   | 膝控连杆             | KNEE LIFTER CONNECTING ROD     |    |
| 16     | SA1179001 | 2   | 轴位螺钉 M5          | SHOULDER SCREW M5              |    |
| 17     | SB4982101 | 1   | 膝控杠杆D            | KNEE LIFTER LEVER D            |    |
| 18     | 012060636 | 2   | 螺钉 M6X6          | SET SCREW SOCKET (FT) M6X6     |    |
| 19     | SB4977101 | 1   | 膝控轴 L            | KNEE LIFTER SHAFT L            |    |
| 20     | 149578020 | 2   | 轴套               | BUSH                           |    |
| 21     | 146293001 | 1   | 挡圈 E10           | RETAINING RING E10             |    |
| 22     | 0A4401006 | 7   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 23     | 0A4402006 | 3   | 螺钉(带垫圈) M4X20DA  | SCREW PAN (S/P WASHER) M4X20   |    |
| 24     | SB4975001 | 1   | 插头安装板            | CONNECTOR SETTING PLATE        |    |
| 25     | 0A4401006 | 2   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 26     | SB3665001 | 1   | 电阻组件 R40/220     | CEMENT RESISTOR ASSY 40/220    |    |
| 27     | 0A4401006 | 2   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 28     | SB3837001 | 1   | 固定用线夹            | WIRE CLIP                      |    |
| 29     | 0A4401006 | 4   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 30     | J04164001 | 1   | Ω形夹子 OLS-80      | CLAMP OLS-80                   |    |
| 31     | SB4974101 | 1   | 箱盖               | BOX COVER                      |    |
| 32     | SB3872001 | 2   | 箱盖销              | BOX COVER PIN                  |    |
| 33     | SB4155001 | 4   | 线夹               | BAND                           |    |
| 34     | SB5035201 | 1   | 插头套              | CONNECTOR CAP                  |    |
| 35     | 0A4401006 | 2   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 36     | S37060001 | 1   | 接地标记             | LABEL, GROUNDING               |    |
| 37     | 0A4401006 | 2   | 螺钉(带垫圈) M4X10DA  | SCREW PAN (S/P WASHER) M4X10   |    |
| 38     | SA9725001 | 1   | 感电标签 36 X 150    | LABEL ELECTRICAL SHOCK 36X150  |    |
| 39     | SA9957002 | 1   | 警告标记             | INJURY MARK                    |    |
|        |           |     | <用于欧洲>           | <For Europe>                   |    |
| 40     | SB6402001 | 1   | CE过滤器塑料袋组件       | CE FILTER BAG ASSY             |    |
| 41     | SA9564001 | 1   | CE滤波器座罩          | CE FILTER CASE                 |    |
| 42     | SB6391001 | 1   | CE滤波器基板组件        | CE FILTER PCB ASSY             |    |
| 43     | 200190001 | 5   | U形卡钉             | STAPLE 10X20                   |    |
| 44     | 032461606 | 4   | 木螺钉 M4.5X16      | WOOD SCREW ROUND 2 M4.5X16     |    |
| 45     | S52164000 | 2   | 衰减器 NFC-28       | CORE:NFC-28                    |    |
| 46     | 0A5401005 | 2   | 螺钉(带垫圈) M4X10DB  | SCREW PAN (S/P WASHER) M4X10   |    |



N1. 控制箱 / Control box

| REF.NO | CODE      | QTY | 品名              | NAME OF PARTS     | RM |
|--------|-----------|-----|-----------------|-------------------|----|
| 47     | 025040236 | 2   | 平垫圈 M4          | WASHER PLAIN M4   |    |
| 48     | 021400106 | 2   | 六角螺母 M4         | NUT 1 M4          |    |
| 49     | S52162000 | 1   | 衰减器 NF-65       | CORE, NF-65       |    |
| 50     | S52163000 | 4   | 衰减器 NF-130      | CORE, NF-130      |    |
| 51     | SB4803001 | 2   | 衰减器 K3NFR-10BK2 | CORE:K3NFR-10BK2  |    |
| 52     | J02729001 | 1   | EMC衰减器 E2130MRC | EMC CORE E2130MRC |    |

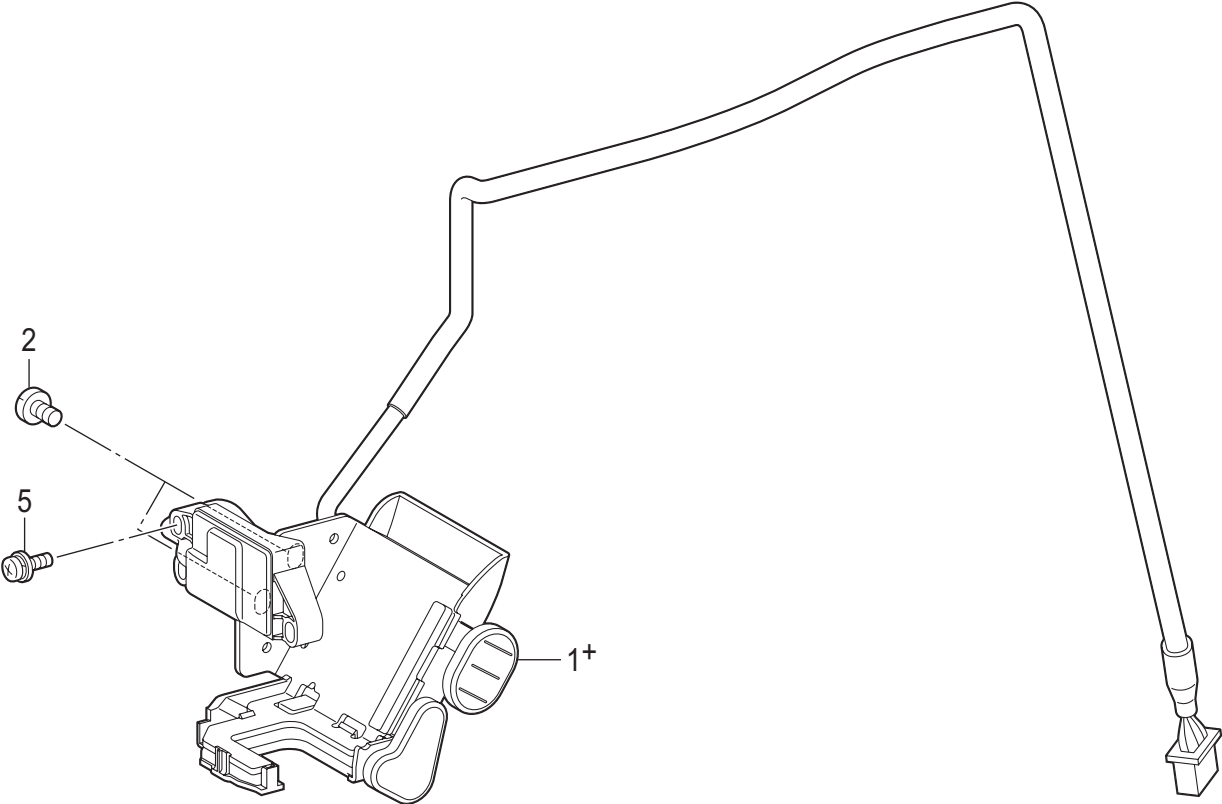
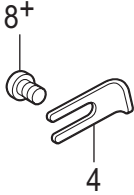
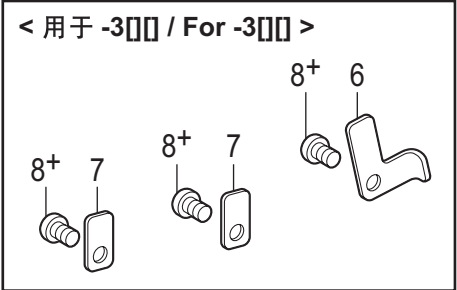
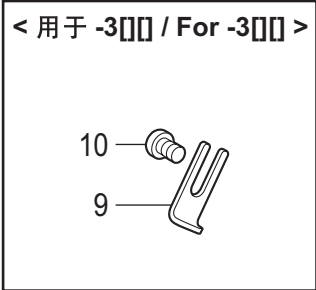
N2. 控制箱 / Control box



## N2. 控制箱 / Control box

| REF.NO | CODE                 | Q'TY | 品名                               | NAME OF PARTS                                            | RM |
|--------|----------------------|------|----------------------------------|----------------------------------------------------------|----|
| 1+     | BMP3010-0000000-AST1 | 1    | <用于100V><br>变压器箱                 | <For 100V><br>TRANSFORMER BOX                            |    |
| 1+     | BMP3010-0000000-2ST1 | 1    | <用于110V><br>变压器箱                 | <For 110V><br>TRANSFORMER BOX                            |    |
| 2+     | BMP3010-0000000-3ST4 | 1    | <用于380V><br>变压器箱                 | <For 380V><br>TRANSFORMER BOX                            |    |
| 2+     | BMP3010-0000000-4ST4 | 1    | <用于400V><br>变压器箱                 | <For 400V><br>TRANSFORMER BOX                            |    |
| 3      | SA9923101            | 1    | <用于单相 100V/110V><br>变压器 100/220V | <For single phase 100V/110V><br>TRANSFORMER 100/110/220V |    |
| 4      | SA9901101            | 1    | <用于三相 380V/400V><br>变压器 400/230V | <For three phase 380V/400V><br>TRANSFORMER 400/230V      |    |
| 5      | SA9896001            | 1    | 变压器罩盖                            | TR BOX COVER                                             |    |
| 6      | SA9914001            | 1    | 感电标签 25 X 28                     | LABEL ELECTRICAL SHOCK 25X28                             |    |
| 7      | SB4531001            | 1    | <用于美洲><br>开关箱塑料袋组件               | <For the Americas><br>SWBOX BAG ASSY                     |    |
| 8      | 200190001            | 5    | U形卡钉                             | STAPLE 10X20                                             |    |
| 9      | 032461606            | 2    | 木螺钉 M4.5X16                      | WOOD SCREW ROUND 2 M4.5X16                               |    |

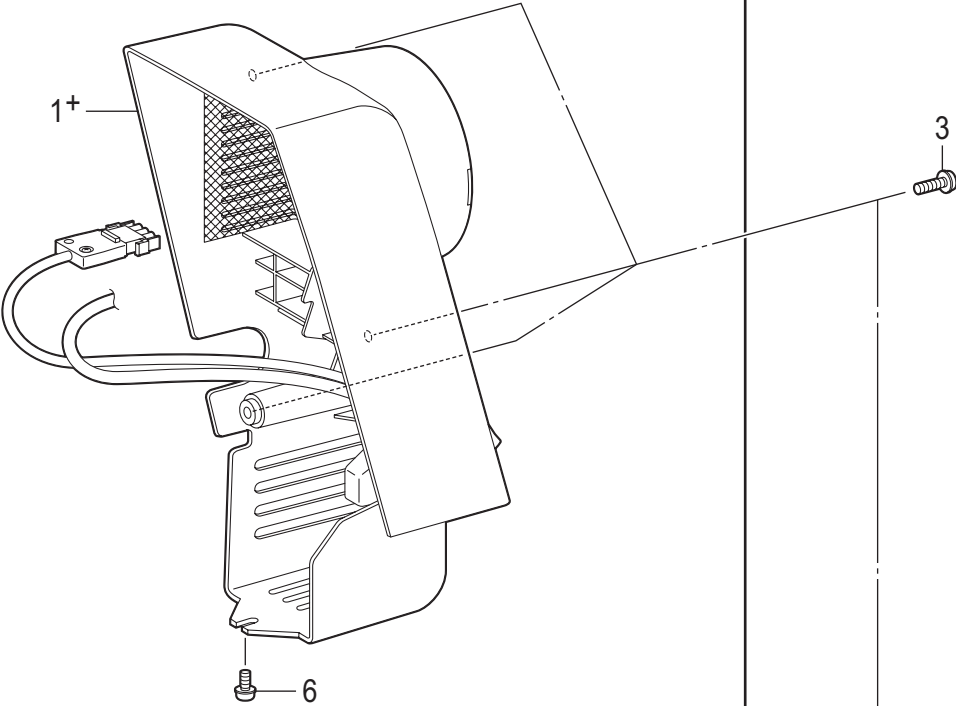
P. 倒缝开关装置 / Quick reverse switch mechanism



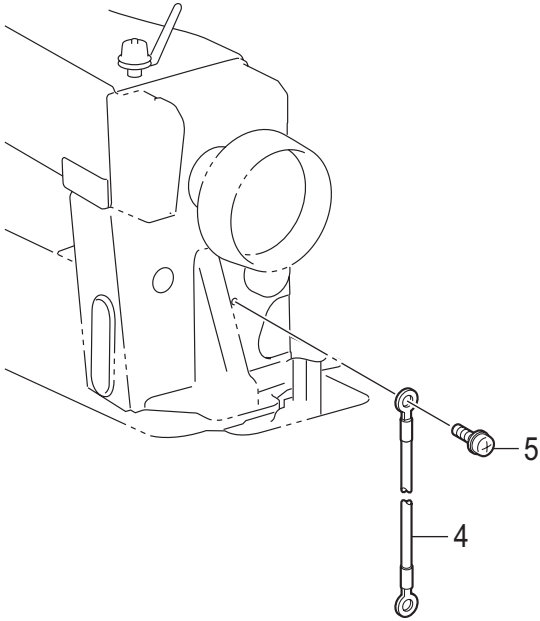
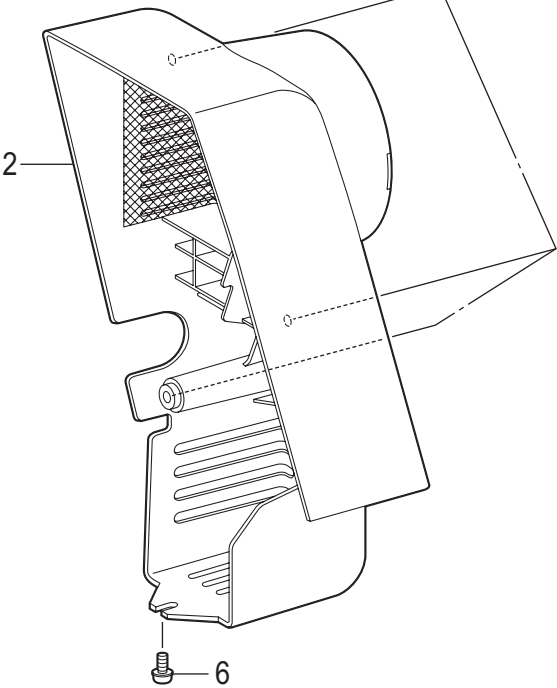
P. 倒缝开关装置 / Quick reverse switch mechanism

| REF.NO | CODE      | QTY | 品名                    | NAME OF PARTS                      | RM |
|--------|-----------|-----|-----------------------|------------------------------------|----|
| 1+     | SB6237101 | 1   | <用于 中国以外><br>开关组件P EX | <Except China><br>SWITCH ASSY P EX |    |
| 1+     | SB5663401 | 1   | <用于 中国><br>开关组件P      | <For China><br>SWITCH ASSY P       |    |
| 2      | 060501016 | 2   | 螺钉 M5X10              | SCREW BIND M5X10                   |    |
| 3      | SA2689101 | 1   | 线夹                    | CORD HOLDER                        |    |
| 4      | SB5025001 | 1   | 线夹D                   | CORD HOLDER D                      |    |
| 5      | 0A4401606 | 3   | 螺钉(带垫圈) M4X16DA       | SCREW PAN (S/P WASHER) M4X16       |    |
| 6      | SB5024001 | 1   | <用于-3□□><br>线夹U       | <For -3□□><br>CORD HOLDER U        |    |
| 7      | SB5028001 | 2   | 线夹                    | CORD HOLDER                        |    |
| 8+     | 062500816 | 5   | 螺钉 M5X8               | SCREW PAN M5X8                     |    |
| 8+     | 062500816 | 2   | <用于-4□□><br>螺钉 M5X8   | <For -4□□><br>SCREW PAN M5X8       |    |
| 9      | SB5025001 | 1   | <用于-3□□><br>线夹D       | <For -3□□><br>CORD HOLDER D        |    |
| 10     | 062500816 | 1   | 螺钉 M5X8               | SCREW PAN M5X8                     |    |

< 用于日本、一般出口 / For Japan and General export >  
< 用于中国 / For China >

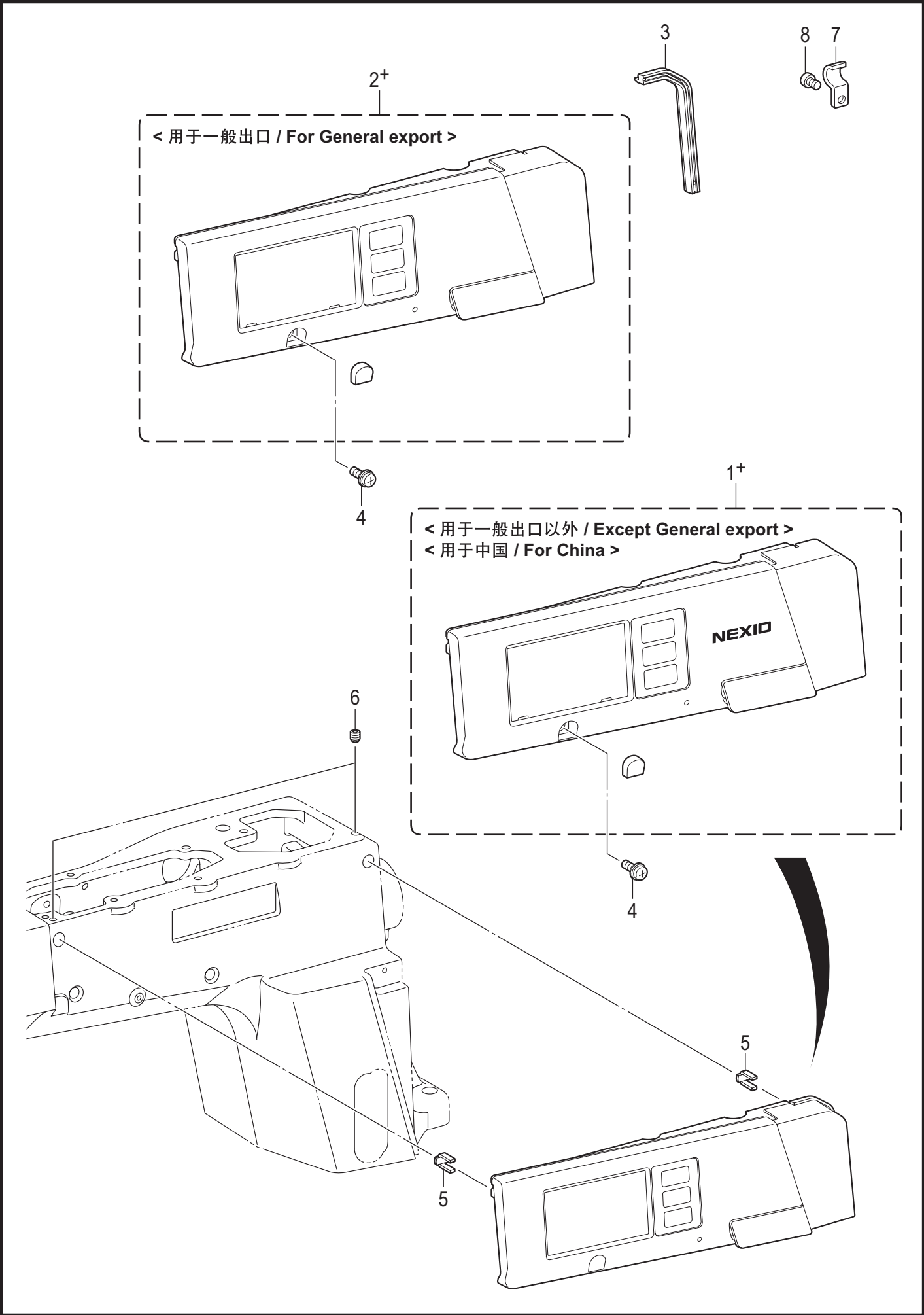


< 用于欧洲、美洲 / For Europe and the Americas >



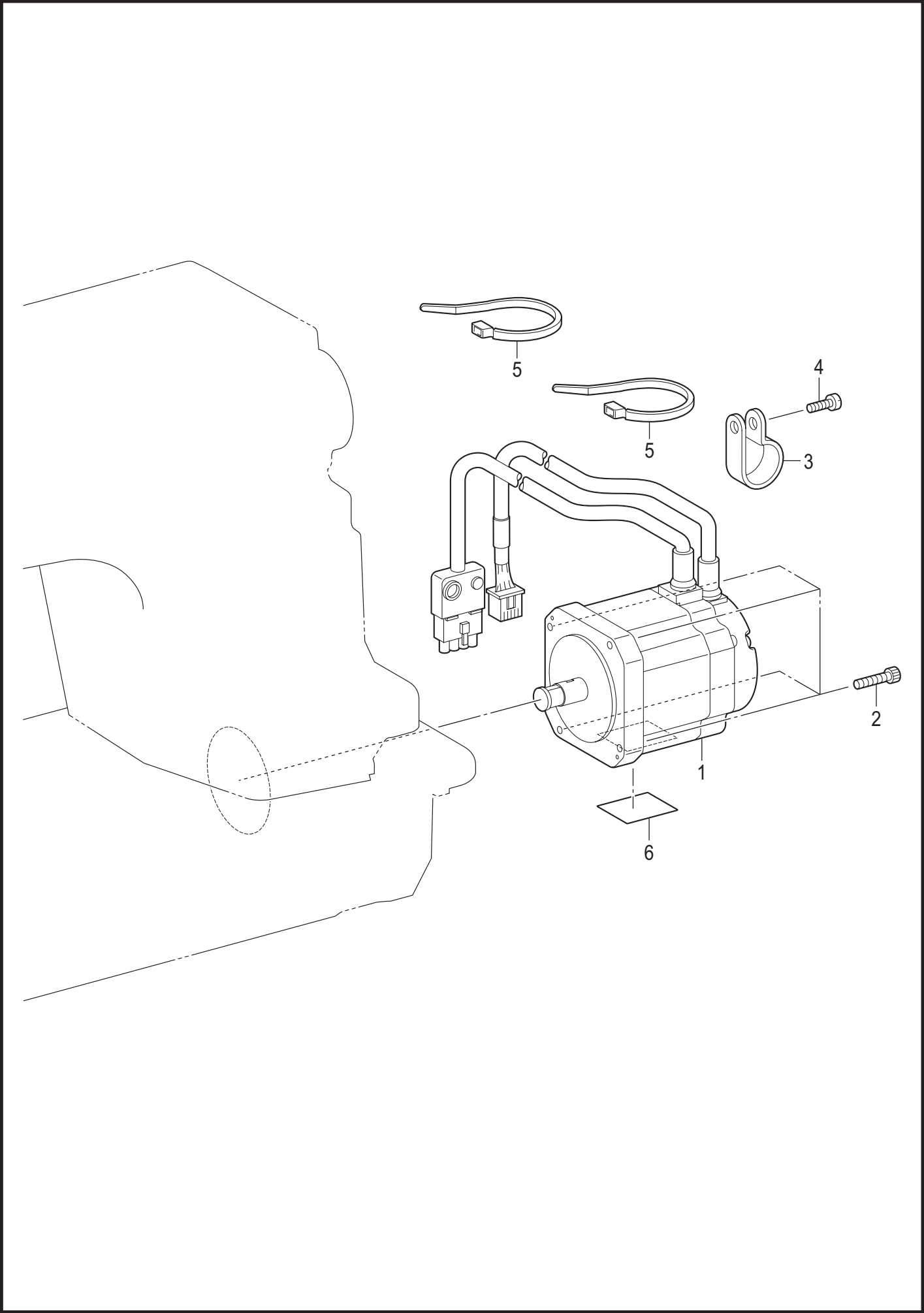
## Q. 马达罩盖装置 / Motor cover

| REF.NO | CODE      | QTY | 品名                        | NAME OF PARTS                                           | RM |
|--------|-----------|-----|---------------------------|---------------------------------------------------------|----|
| 1+     | SB5645101 | 1   | <用于日本、一般出口><br>皮带轮罩组件 J/A | <For Japan and General export><br>PULLEY COVER ASSY J/A |    |
| 1+     | SB5267101 | 1   | <用于中国><br>皮带轮罩组件 C        | <For China><br>PULLEY COVER ASSY C                      |    |
| 2      | SB5646101 | 1   | <用于欧洲、美洲><br>皮带轮罩 U/E     | <For Europe and the Americas><br>PULLEY COVER U/E       |    |
| 3      | 0A4501606 | 3   | 螺钉(带垫圈) M5X16DA           | SCREW PAN (S/P WASHER) M5X16                            |    |
| 4      | SB3621001 | 1   | 接地线                       | GROUND WIRE                                             |    |
| 5      | 0A4401006 | 1   | 螺钉(带垫圈) M4X10DA           | SCREW PAN (S/P WASHER) M4X10                            |    |
| 6      | 0A5501206 | 1   | 螺钉(带垫圈) M5X12             | SCREW PAN (S/P WASHER) M5X12                            |    |



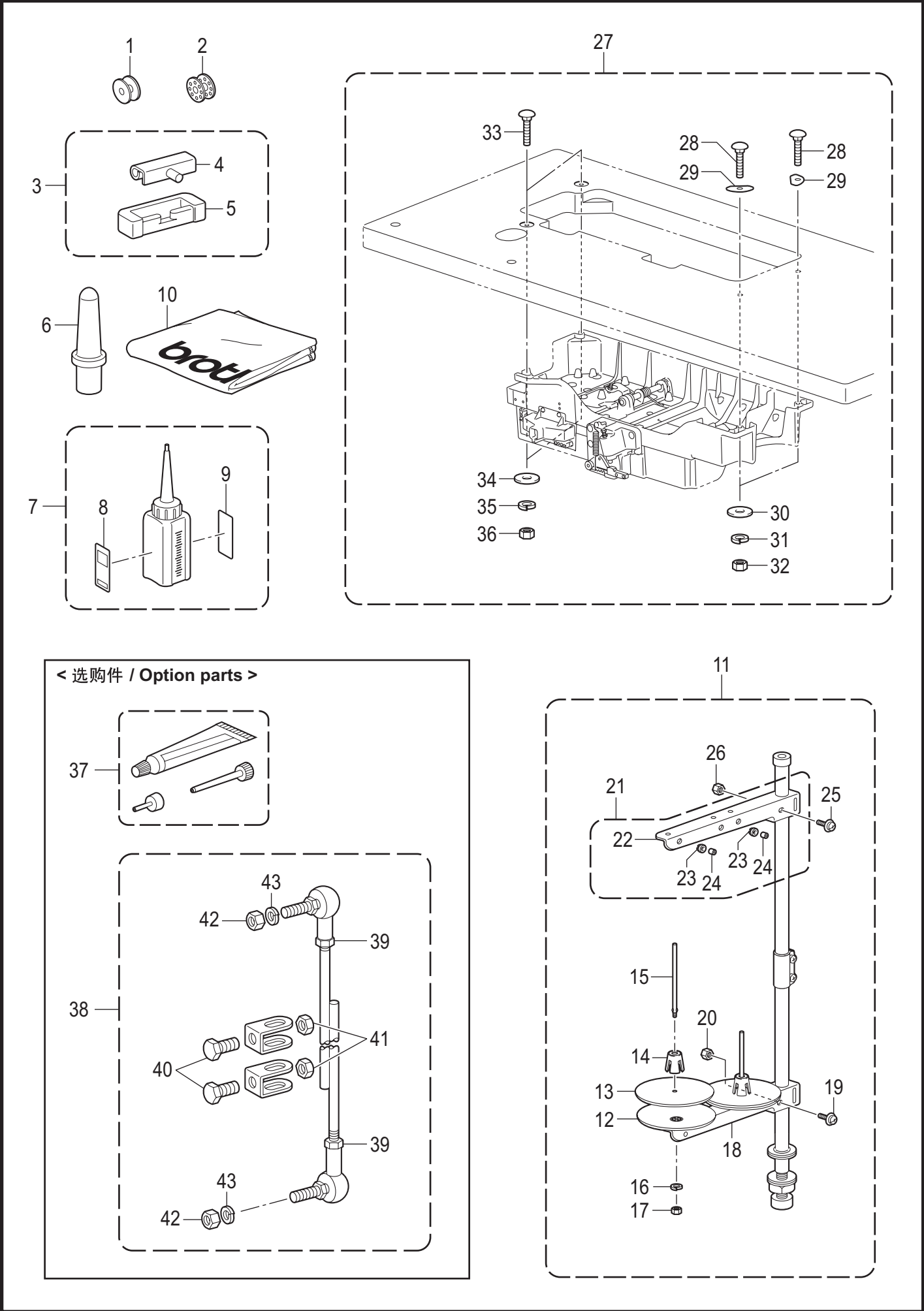
T. 操作盘 / Operation panel

| REF.NO | CODE      | Q'TY | 品名                                 | NAME OF PARTS                                                    | RM |
|--------|-----------|------|------------------------------------|------------------------------------------------------------------|----|
| 1+     | SB5987001 | 1    | <用于一般出口以外><br><用于中国><br>有商标标记操作盘组件 | <Except General export><br><For China><br>PANEL ASSY SUPPLY LOGO |    |
| 2+     | SB6353001 | 1    | <用于一般出口><br>无商标标记操作盘组件             | <For General export><br>PANEL ASSY SUPPLY W/O LOGO               |    |
| 3      | SB5045001 | 1    | 操作板密封条                             | EDGE COVER                                                       |    |
| 4      | 0A5401206 | 1    | 螺钉(带垫圈) M4X12DB                    | SCREW PAN (S/P WASHER) M4X12                                     |    |
| 5      | SB3655001 | 2    | 操作盘支座                              | PANEL SUPPORT                                                    |    |
| 6      | 012500536 | 2    | 螺钉 M5X5                            | SET SCREW SOCKET (FT) M5X5                                       |    |
| 7      | 140647121 | 2    | 电线固定夹                              | CORD HOLDER                                                      |    |
| 8      | 062400816 | 2    | 螺钉 M4X8                            | SCREW PAN M4X8                                                   |    |



U. 马达装置 / Motor mechanism

| REF.NO | CODE      | Q'TY | 品名              | NAME OF PARTS        | RM |
|--------|-----------|------|-----------------|----------------------|----|
| 1      | SB5005201 | 1    | 马达 DR-7138B-501 | MOTOR DR-7138B-501   |    |
| 2      | 018402036 | 4    | 螺栓 M4X20        | BOLT SOCKET M4X20    |    |
| 3      | SB4096001 | 1    | 电线夹 #12         | CORD HOLDER #12      |    |
| 4      | 062501216 | 1    | 螺钉 M5X12        | SCREW PAN M5X12      |    |
| 5      | 218859001 | 2    | 电线夹 M150        | BINDER M150          |    |
| 6      | SA4224001 | 1    | 注意符号 30X40      | MARK ATTENTION 30X40 |    |



## V. 附件 / Accessories

| REF.NO | CODE      | Q'TY | 品名             | NAME OF PARTS                 | RM |
|--------|-----------|------|----------------|-------------------------------|----|
| 1      | 146290001 | 1    | <用于-□□3><br>梭芯 | <For -□□3><br>BOBBIN          |    |
| 2      | 117132001 | 1    | <用于-□05><br>梭芯 | <For -□05><br>BOBBIN          |    |
| 3      | SB5633001 | 1    | 橡胶铰链组件         | RUBBER HINGE ASSY             |    |
| 4      | SB3627001 | 2    | 机头铰链           | HEAD HINGE                    |    |
| 5      | SB3628001 | 2    | 机头铰链套          | RUBBER CUSHION                |    |
| 6      | SB5046001 | 1    | 机头撑杆           | HEAD REST                     |    |
| 7      | SA8239201 | 1    | 油壶组件           | OIL TANK ASSY                 |    |
| 8      | SB1270001 | 1    | 油壶警示标贴 英文      | OIL WARNING LABEL EN          |    |
| 9      | SB1271001 | 1    | 油壶警示标贴 日文      | OIL WARNING LABEL JP          |    |
| 10     | 144226001 | 1    | 机头罩            | HEAD COVER                    |    |
| 11     | SB3928001 | 1    | 线架组件 2DR       | COTTON STAND ASSY 2DR         |    |
| 12     | S51283001 | 2    | 垫圈             | SPOOL STAND BASE              |    |
| 13     | SB4114001 | 2    | 线盘软垫           | SPOOL MAT                     |    |
| 14     | S51282101 | 2    | 线轴缓冲架          | SPOOL CUSHION                 |    |
| 15     | 150179023 | 2    | 线轴 B           | SPOOL SHAFT B                 |    |
| 16     | SB4117001 | 2    | 弹簧垫圈 2-5       | WASHER SPRING 2-5             |    |
| 17     | SB4119001 | 2    | 螺母 M5          | NUT 2 M5                      |    |
| 18     | S02778022 | 1    | 插线架 2          | SPOOL HOLDER 2                |    |
| 19     | S37037002 | 1    | 螺钉(带垫圈) M5X32  | SCREW PAN (S/P WASHER) M5X32  |    |
| 20     | SB4118001 | 1    | 螺母 M5          | NUT 1 M5                      |    |
| 21     | S02786002 | 1    | 上过线架2组件        | THREAD HANGER ASSY 2          |    |
| 22     | S02787002 | 1    | 过线架 2          | THREAD HANGER 2               |    |
| 23     | 150183000 | 2    | 过线管套           | THREAD HANGER BASE            |    |
| 24     | 142990001 | 2    | 过线架上过线管        | THREAD BUSH                   |    |
| 25     | SB4120001 | 1    | 螺钉(带垫圈) M5X14  | SCREW PAN(S/P WASHER) M5X14   |    |
| 26     | SB4118001 | 1    | 螺母 M5          | NUT 1 M5                      |    |
| 27     | SB5634001 | 1    | 螺栓组件           | BOLT SQUARE ASSY              |    |
| 28     | SB5047001 | 2    | 螺栓 M6X45       | BOLT SQUARE M6X45             |    |
| 29     | SB5048001 | 2    | 安装板            | SETTING PLATE                 |    |
| 30     | 025060332 | 2    | 平垫圈 L6         | WASHER PLAIN L 6              |    |
| 31     | 028060242 | 2    | 弹簧垫圈 2-6       | WASHER SPRING 2-6             |    |
| 32     | 021060106 | 2    | 螺母 M6          | NUT 1 M6                      |    |
| 33     | SA9893001 | 2    | 螺栓 M8X65       | BOLT M8X65                    |    |
| 34     | SB4243001 | 2    | 平垫圈 L8         | WASHER PLAIN L 8              |    |
| 35     | 028080242 | 2    | 弹簧垫圈 2-8       | WASHER SPRING 2-8             |    |
| 36     | 021080202 | 2    | 螺母 M8          | NUT 2 M8                      |    |
| 37     | SA8837001 | 1    | <选购件><br>润滑脂组  | <OPTION PARTS><br>GREASE UNIT |    |
| 38     | S40765001 | 1    | 连杆组件           | CONNECTING ROD ASSY           |    |
| 39     | 021060103 | 2    | 螺母 M6          | NUT 1 M6                      |    |
| 40     | 017081603 | 2    | 螺栓 M8X16       | BOLT 8X16                     |    |
| 41     | 021080103 | 2    | 螺母 M8          | NUT 1 M8                      |    |
| 42     | S36119021 | 2    | 螺母 M6          | NUT 1 M6                      |    |
| 43     | S36121021 | 2    | 弹簧垫圈 2-6       | WASHER SPRING 2-6             |    |

Sp1. 不同规格零部件一览表 (日本用) / Different parts list (For Japan)

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |                               |
|----------|--------------------------|---------------------------------|-------------------------------|
|          |                          | 微油型 / Minimum lubrication type  |                               |
|          |                          | -[]03                           | -[]05                         |
|          |                          | 中厚布料用 / Medium-weight materials | 厚布料用 / Heavy-weight materials |
| B-23     | 针杆 / Needle bar          | SA9353001                       | SA9641001                     |
| B-28     | 机针 / Needle              | 100265031                       | 100265042                     |
| B-37     | 针板 / Needle plate        | S29645001                       | SB5648001                     |
| C-11     | 压脚组件 / Presser foot assy | 153037201                       | 145157101                     |
| D-1      | 送布牙 / Feed dog           | S02742001                       | S02743001                     |

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |  |
|----------|--------------------------|---------------------------------|--|
|          |                          | 针杆无油型 / Semi dry type           |  |
|          |                          | -[]33                           |  |
|          |                          | 中厚布料用 / Medium-weight materials |  |
| B-23     | 针杆 / Needle bar          | SA9642101                       |  |
| B-28     | 机针 / Needle              | 100265031                       |  |
| B-37     | 针板 / Needle plate        | S29645001                       |  |
| C-11     | 压脚组件 / Presser foot assy | 153037201                       |  |
| D-1      | 送布牙 / Feed dog           | S02742001                       |  |

Sp2. 不同规格零部件一览表（美洲，中国 及一般出口用） /  
Different parts list (For The Americas, China and General export)

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |                               |
|----------|--------------------------|---------------------------------|-------------------------------|
|          |                          | 微油型 / Minimum lubrication type  |                               |
|          |                          | -[]03                           | -[]05                         |
|          |                          | 中厚布料用 / Medium-weight materials | 厚布料用 / Heavy-weight materials |
| B-23     | 针杆 / Needle bar          | SA9353001                       | SA9641001                     |
| B-28     | 机针 / Needle              | 100265034                       | 100265042                     |
| B-37     | 针板 / Needle plate        | 111859301                       | 150792101                     |
| C-11     | 压脚组件 / Presser foot assy | 153037201                       | 150789101                     |
| D-1      | 送布牙 / Feed dog           | SA2345101                       | SB5225001                     |

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |  |
|----------|--------------------------|---------------------------------|--|
|          |                          | 针杆无油型 / Semi dry type           |  |
|          |                          | -[]33                           |  |
|          |                          | 中厚布料用 / Medium-weight materials |  |
| B-23     | 针杆 / Needle bar          | SA9642101                       |  |
| B-28     | 机针 / Needle              | 100265034                       |  |
| B-37     | 针板 / Needle plate        | 111859301                       |  |
| C-11     | 压脚组件 / Presser foot assy | 153037201                       |  |
| D-1      | 送布牙 / Feed dog           | SA2345101                       |  |

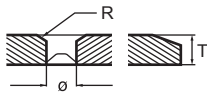
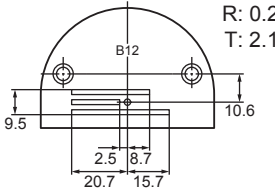
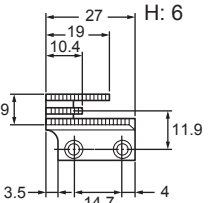
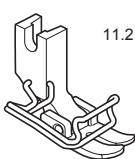
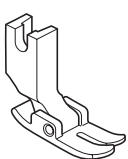
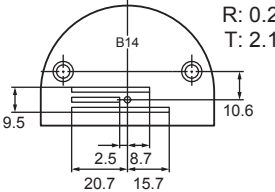
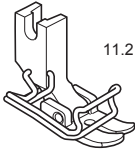
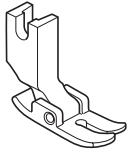
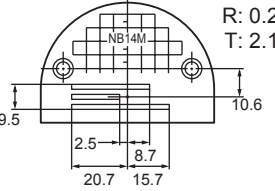
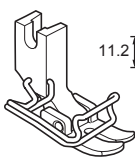
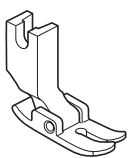
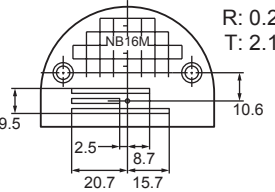
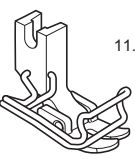
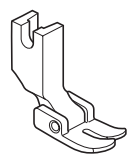
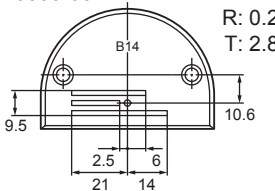
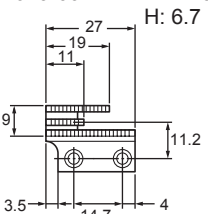
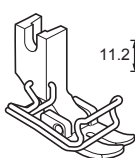
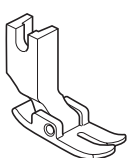
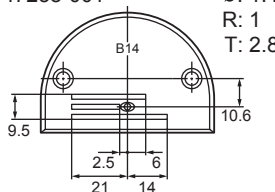
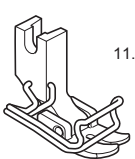
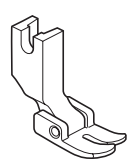
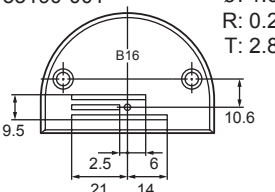
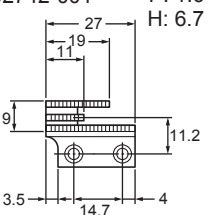
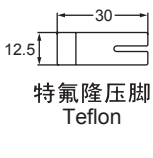
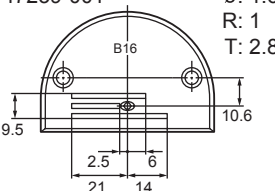
Sp3. 不同规格零部件一览表（欧洲用） / Different parts list (For Europe)

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |                        |                               |                        |
|----------|--------------------------|---------------------------------|------------------------|-------------------------------|------------------------|
|          |                          | 微油型 / Minimum lubrication type  |                        |                               |                        |
|          |                          | -□03                            |                        | -□05                          |                        |
|          |                          | 中厚布料用 / Medium-weight materials |                        | 厚布料用 / Heavy-weight materials |                        |
|          |                          | 送布牙(3条齿) /<br>For 3ROW          | 送布牙(4条齿) /<br>For 4ROW | 送布牙(3条齿) /<br>For 3ROW        | 送布牙(4条齿) /<br>For 4ROW |
| B-23     | 针杆 / Needle bar          | SA9731001                       | ←                      | SA9641001                     | ←                      |
| B-28     | 机针 / Needle              | 107415011                       | 107415014              |                               | 107415022              |
| B-37     | 针板 / Needle plate        | 100266101                       | 111859301              |                               | 150792101              |
| C-15     | 压脚组件 / Presser foot assy | SA8102001                       | ←                      | SA8103001                     | ←                      |
| D-1      | 送布牙 / Feed dog           | S02742001                       | SA2345101              |                               | SB5225001              |

| REF. NO. | 零部件名称 / Name of parts    | 规格 / Specification              |                        |  |  |
|----------|--------------------------|---------------------------------|------------------------|--|--|
|          |                          | 针杆无油型 / Semi dry type           |                        |  |  |
|          |                          | -□33                            |                        |  |  |
|          |                          | 中厚布料用 / Medium-weight materials |                        |  |  |
|          |                          | 送布牙(3条齿) /<br>For 3ROW          | 送布牙(4条齿) /<br>For 4ROW |  |  |
| B-23     | 针杆 / Needle bar          | SA9640101                       | ←                      |  |  |
| B-28     | 机针 / Needle              | 107415011                       | 107415014              |  |  |
| B-37     | 针板 / Needle plate        | 100266101                       | 111859301              |  |  |
| C-15     | 压脚组件 / Presser foot assy | SA8102001                       | ←                      |  |  |
| D-1      | 送布牙 / Feed dog           | S02742001                       | SA2345101              |  |  |

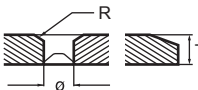
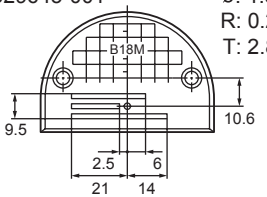
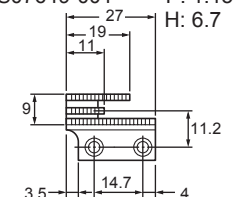
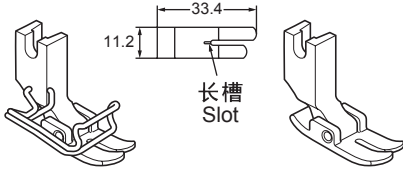
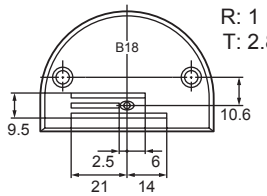
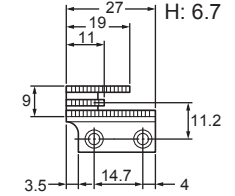
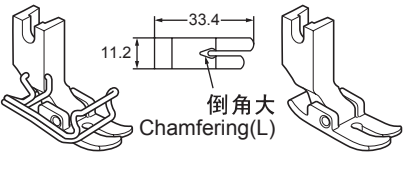
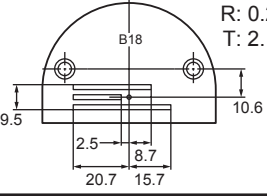
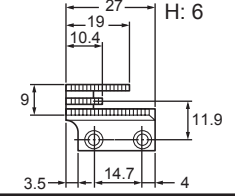
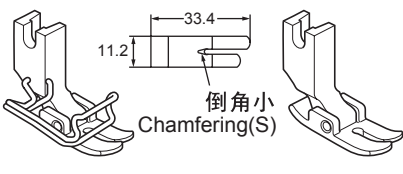
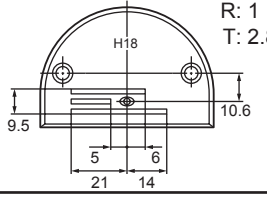
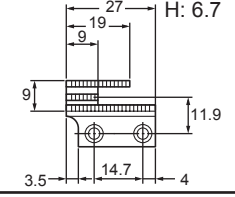
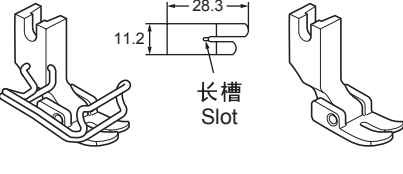
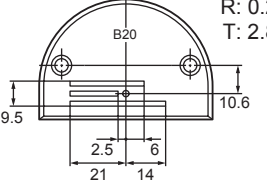
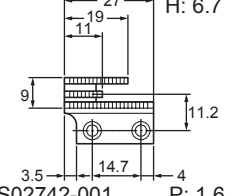
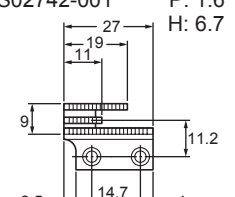
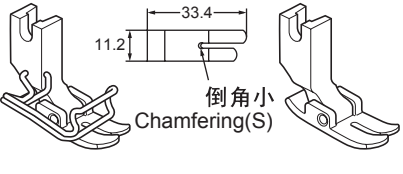
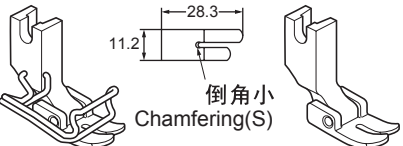
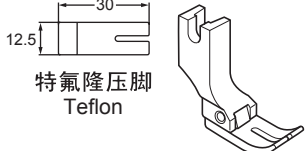
Ga1. 工模具一览表 (中厚布料用: 3 条齿) / Gauge parts list (Medium-weight materials : 3ROW)

3 条齿 / 3ROW

| 用途<br>Application                 | 针板<br>Needle plate |                                                                                                   | 送布牙<br>Feed dog                                                                                                         | 压脚组件<br>Presser foot assy                                                                                                                                                                                                          |
|-----------------------------------|--------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                   | 记号<br>Mark         |                  |                                                                                                                         |                                                                                                                                                                                                                                    |
| 用于中厚布料<br>Medium-weight materials | B12                | 153147-001<br>   | 146231-001<br>P: 1.15<br>H: 6<br>     | SA8102-001<br><br>153037-201<br><br>长槽<br>Slot               |
|                                   | B14                | 146233-001<br>   |                                                                                                                         | SA8105-001<br><br>113280-121<br><br>倒角大<br>Chamfering(L)     |
|                                   | NB14M              | S29649-001<br>   |                                                                                                                         | SA8108-001<br><br>147531-101<br><br>倒角小<br>Chamfering(S)     |
|                                   | NB16M              | S29646-001<br> |                                                                                                                         | SA8109-001<br><br>111856-101<br><br>长槽<br>Slot           |
|                                   | B14                | 146050-001<br> | S07649-001<br>P: 1.15<br>H: 6.7<br> | SA8106-001<br><br>140957-101<br><br>倒角小<br>Chamfering(S) |
|                                   | B14                | 147238-001<br> |                                                                                                                         | SA8107-001<br><br>143711-101<br><br>倒角小<br>Chamfering(S) |
|                                   | B16                | 153190-001<br> | S02742-001<br>P: 1.6<br>H: 6.7<br>  | S01904-101<br><br>特氟隆压脚<br>Teflon                                                                                                             |
|                                   | B16                | 147239-001<br> |                                                                                                                         |                                                                                                                                                                                                                                    |

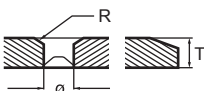
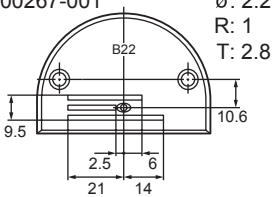
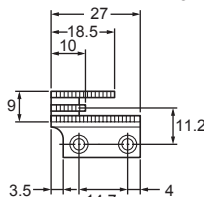
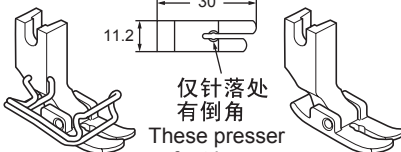
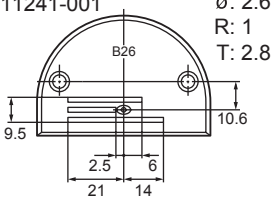
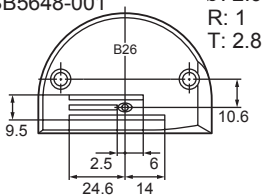
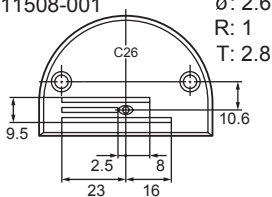
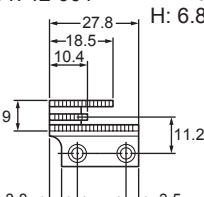
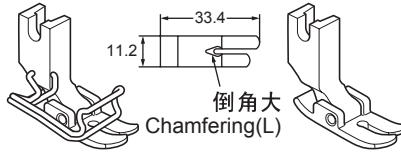
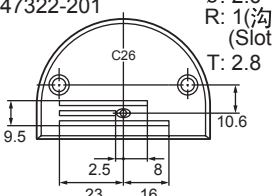
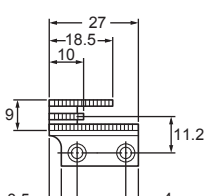
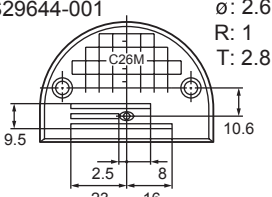
Ga2. 工模具一览表 (中厚布料用: 3 条齿) / Gauge parts list (Medium-weight materials : 3ROW)

3 条齿 / 3ROW

| 用途<br>Application                 | 针板<br>Needle plate |                                                                                     | 送布牙<br>Feed dog                                                                                                                                                              | 压脚组件<br>Presser foot assy                                                                                                                                                                                                                                                                                                               |
|-----------------------------------|--------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                   | 记号<br>Mark         |    |                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                         |
| 用于中厚布料<br>Medium-weight materials | B18M               |    |                                                                                            | SA8102-001 153037-201<br>                                                                                                                                                                                                                            |
|                                   | B18                |    |                                                                                            | SA8105-001 113280-121<br>                                                                                                                                                                                                                            |
|                                   | B18                |    |                                                                                            | SA8108-001 147531-101<br>                                                                                                                                                                                                                            |
|                                   | H18                |  |                                                                                          | SA8109-001 111856-101<br>                                                                                                                                                                                                                          |
|                                   | B20                |  | <br> | SA8106-001 140957-101<br><br>SA8107-001 143711-101<br><br>S01904-101<br> |

Ga3. 工模具一览表 (厚布料用: 3 条齿) / Gauge parts list (Heavy-weight materials : 3ROW)

3 条齿 / 3ROW

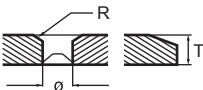
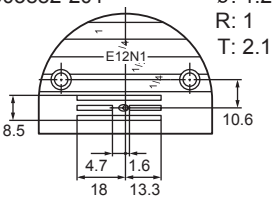
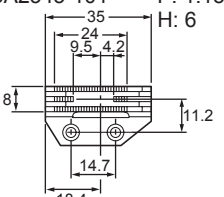
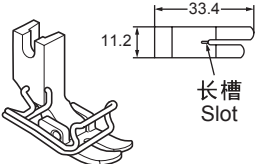
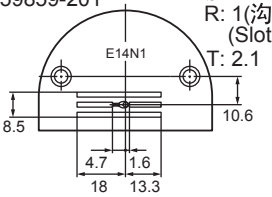
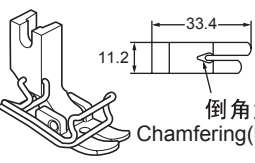
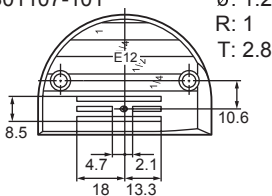
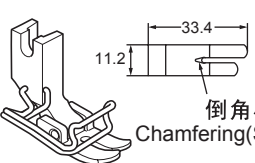
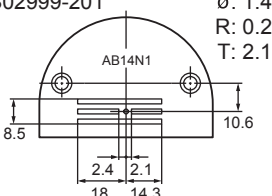
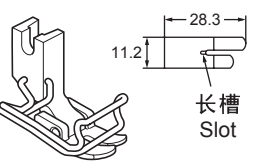
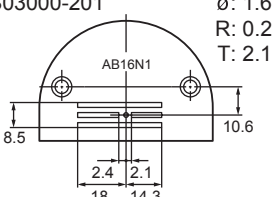
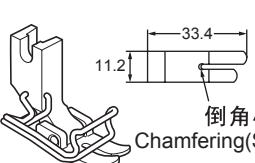
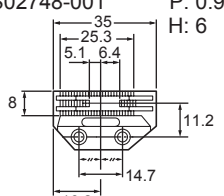
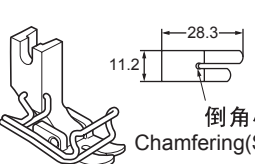
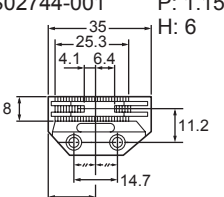
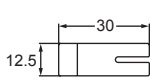
| 用途<br>Application               | 针板<br>Needle plate |                                                                                                   | 送布牙<br>Feed dog                                                                                                        | 压脚组件<br>Presser foot assy                                                                                                                                                                      |
|---------------------------------|--------------------|---------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                 | 记号<br>Mark         |                  |                                                                                                                        |                                                                                                                                                                                                |
| 用于厚布料<br>Heavy-weight materials | B22                | 100267-001<br>   | S02743-001<br>P: 2.1<br>H: 6.7<br>   | SA8104-001<br>145157-101<br><br>仅针落处有倒角<br>These presser foot have chamfering corner on the needle location |
|                                 | B26                | 111241-001<br>   |                                                                                                                        |                                                                                                                                                                                                |
|                                 | B26                | SB5648-001<br>   |                                                                                                                        |                                                                                                                                                                                                |
|                                 | C26                | 111508-001<br> | 154742-001<br>P: 1.6<br>H: 6.8<br> | SA8105-001<br>113280-121<br><br>倒角大<br>Chamfering(L)                                                        |
|                                 | C26                | 147322-201<br> | S02743-001<br>P: 2.1<br>H: 6.7<br> |                                                                                                                                                                                                |
|                                 | C26M               | S29644-001<br> |                                                                                                                        |                                                                                                                                                                                                |

◎ 如果使用从螺孔中心到牙部中心距离为11.9mm的送布牙时，将水平送布台托架和上下送布台托架均向左侧移动0.7mm。

◎ If a feed dog measuring 11.9mm from the screw hole center to tooth center is be use, shift the feed bar crank and feed lifting crank 0.7mm to the left .

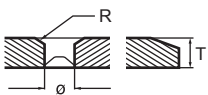
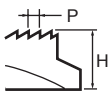
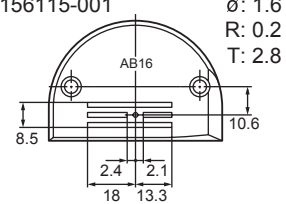
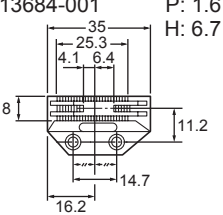
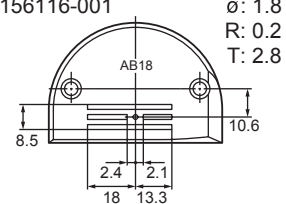
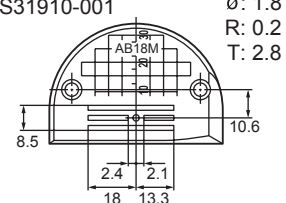
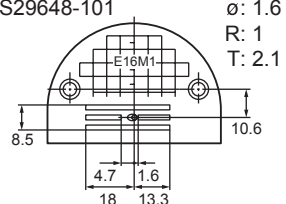
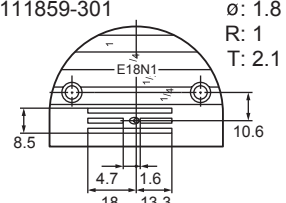
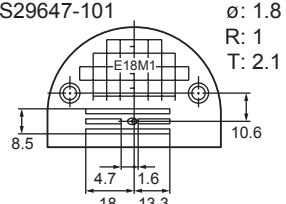
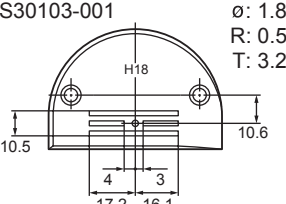
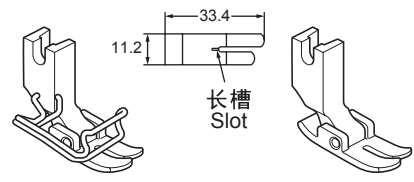
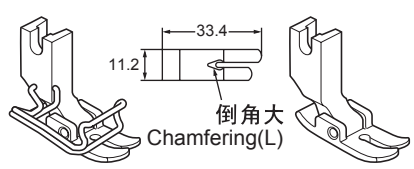
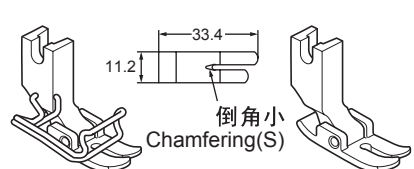
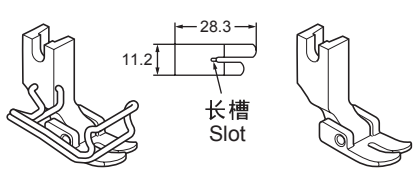
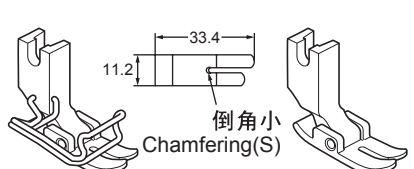
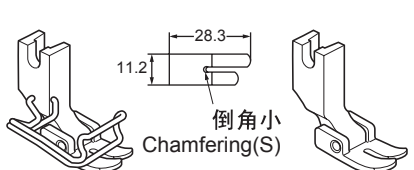
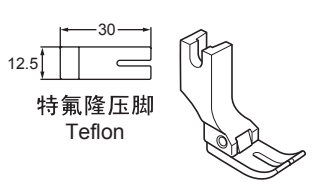
Ga4. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

| 用途<br>Application                 | 针板<br>Needle plate |                                                                                                                                                                                                                                       | 送布牙<br>Feed dog                                                                                                              | 压脚组件<br>Presser foot assy                                                                                                              |
|-----------------------------------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
|                                   | 记号<br>Mark         |                                                                                                                                                      |                                                                                                                              |                                                                                                                                        |
| 用于中厚布料<br>Medium-weight materials | E12N1              | <p>S03882-201</p> <p>Ø: 1.2<br/>R: 1<br/>T: 2.1</p>                                                                                                  | <p>SA2345-101</p> <p>P: 1.15<br/>H: 6</p>  | SA8102-001 153037-201<br><br>长槽<br>Slot             |
|                                   | E14N1              | <p>159859-201</p> <p>Ø: 1.4<br/>R: 1(沟)<br/>T: 2.1 (Slot)</p>                                                                                        |                                                                                                                              | SA8105-001 113280-121<br><br>倒角大<br>Chamfering(L)   |
|                                   | E12                | <p>S01107-101</p> <p>Ø: 1.2<br/>R: 1<br/>T: 2.8</p>  <p>用于送布节距在 4mm 以下<br/>Use the feed dog and needle plate with a stitch length of 4mm or less</p> |                                                                                                                              | SA8108-001 147531-101<br><br>倒角小<br>Chamfering(S)   |
|                                   | AB14N1             | <p>S02999-201</p> <p>Ø: 1.4<br/>R: 0.2<br/>T: 2.1</p>                                                                                              |                                                                                                                              | SA8109-001 111856-101<br><br>长槽<br>Slot           |
|                                   | AB16N1             | <p>S03000-201</p> <p>Ø: 1.6<br/>R: 0.2<br/>T: 2.1</p>                                                                                              |                                                                                                                              | SA8106-001 140957-101<br><br>倒角小<br>Chamfering(S) |
|                                   |                    |                                                                                                                                                                                                                                       | S02748-001 P: 0.9 H: 6<br>               | SA8107-001 143711-101<br><br>倒角小<br>Chamfering(S) |
|                                   |                    |                                                                                                                                                                                                                                       | S02744-001 P: 1.15 H: 6<br>              | S01904-101<br><br>特氟隆压脚<br>Teflon                 |

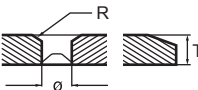
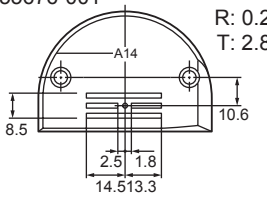
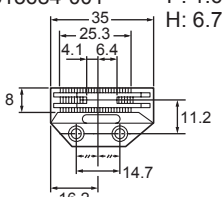
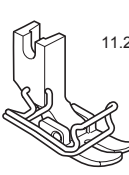
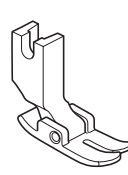
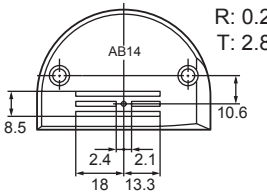
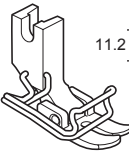
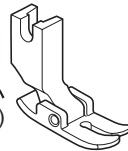
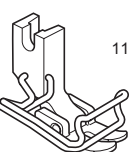
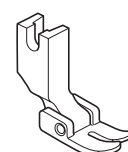
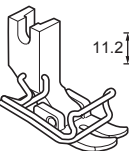
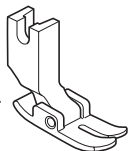
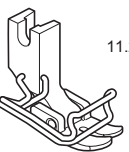
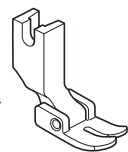
Ga5. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

| 用途<br>Application                 | 针板<br>Needle plate |                                                                                                                                         | 送布牙<br>Feed dog                                                                                                             | 压脚组件<br>Presser foot assy                                                             |                  |
|-----------------------------------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|------------------|
|                                   | 记号<br>Mark         |                                                        |                                           |                                                                                       |                  |
| 用于中厚布料<br>Medium-weight materials | AB16               | <p>156115-001      Ø: 1.6<br/>R: 0.2<br/>T: 2.8</p>    | <p>S13684-001      P: 1.6<br/>H: 6.7</p>  | SA8102-001                                                                            | 153037-201       |
|                                   | AB18               | <p>156116-001      Ø: 1.8<br/>R: 0.2<br/>T: 2.8</p>    |                                                                                                                             | SA8105-001                                                                            | 113280-121       |
|                                   | AB18M              | <p>S31910-001      Ø: 1.8<br/>R: 0.2<br/>T: 2.8</p>    |                                                                                                                             | SA8108-001                                                                            | 147531-101       |
|                                   | E16M1              | <p>S29648-101      Ø: 1.6<br/>R: 1<br/>T: 2.1</p>     |                                                                                                                             | SA2345-101                                                                            | P: 1.15<br>H: 6  |
|                                   | E18N1              | <p>111859-301      Ø: 1.8<br/>R: 1<br/>T: 2.1</p>    |                                                                                                                             | S13684-001                                                                            | P: 1.6<br>H: 6.7 |
|                                   | E18M1              | <p>S29647-101      Ø: 1.8<br/>R: 1<br/>T: 2.1</p>    |                                                                                                                             | SA2345-101                                                                            | P: 1.15<br>H: 6  |
|                                   | H18                | <p>S30103-001      Ø: 1.8<br/>R: 0.5<br/>T: 3.2</p>  |                                                                                                                             | S25822-001                                                                            | P: 1.8<br>H: 6.8 |
|                                   |                    |                                                                                                                                         |                                                                                                                             |    |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |    |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |    |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |  |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |  |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |  |                  |
|                                   |                    |                                                                                                                                         |                                                                                                                             |  |                  |

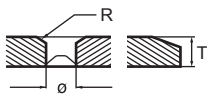
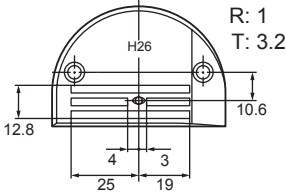
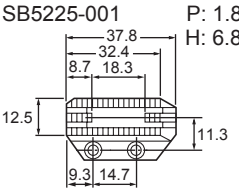
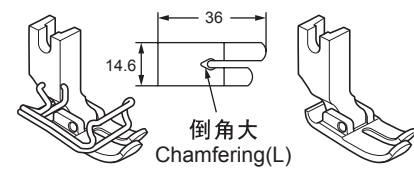
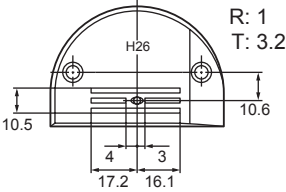
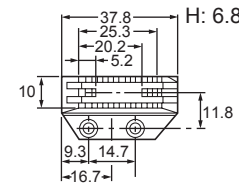
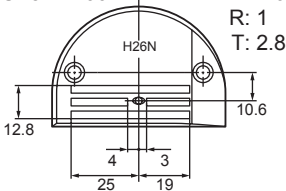
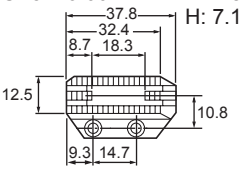
Ga6. 工模具一览表 (中厚布料用: 4 条齿) / Gauge parts list (Medium-weight materials : 4ROW)

4 条齿 / 4ROW

| 用途<br>Application                 | 针板<br>Needle plate |                                                                                                 | 送布牙<br>Feed dog                                                                                  | 压脚组件<br>Presser foot assy                                                                                                                                                                                                          |
|-----------------------------------|--------------------|-------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                   | 记号<br>Mark         |                |                                                                                                  |                                                                                                                                                                                                                                    |
| 用于中厚布料<br>Medium-weight materials | A14                | 155676-001<br> | S13684-001<br> | SA8102-001<br><br>153037-201<br><br>长槽<br>Slot               |
|                                   | AB14               | 156114-001<br> |                                                                                                  | SA8105-001<br><br>113280-121<br><br>倒角大<br>Chamfering(L)     |
|                                   |                    |                                                                                                 |                                                                                                  | SA8108-001<br><br>147531-101<br><br>倒角小<br>Chamfering(S)     |
|                                   |                    |                                                                                                 |                                                                                                  | SA8109-001<br><br>111856-101<br><br>长槽<br>Slot           |
|                                   |                    |                                                                                                 |                                                                                                  | SA8106-001<br><br>140957-101<br><br>倒角小<br>Chamfering(S) |
|                                   |                    |                                                                                                 |                                                                                                  | SA8107-001<br><br>143711-101<br><br>倒角小<br>Chamfering(S) |
|                                   |                    |                                                                                                 |                                                                                                  | S01904-101<br><br>特氟隆压脚<br>Teflon                                                                                                             |
|                                   |                    |                                                                                                 |                                                                                                  |                                                                                                                                                                                                                                    |
|                                   |                    |                                                                                                 |                                                                                                  |                                                                                                                                                                                                                                    |
|                                   |                    |                                                                                                 |                                                                                                  |                                                                                                                                                                                                                                    |

Ga7. 工模具一览表 (厚布料用: 4 条齿) / Gauge parts list (Heavy-weight materials : 4ROW)

4 条齿 / 4ROW

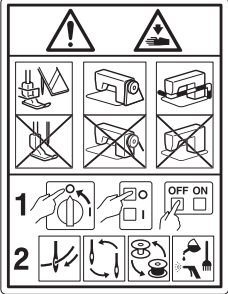
| 用途<br>Application                  | 针板<br>Needle plate |                                                                                                                    | 送布牙<br>Feed dog                                                                                                     | 压脚组件<br>Presser foot assy                                                                                                                  |
|------------------------------------|--------------------|--------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
|                                    | 记号<br>Mark         |                                   |                                                                                                                     |                                                                                                                                            |
| 用于厚布料<br>Heavy-weight<br>Materials | H26                | <div>150792-101</div> <div></div> | <div>SB5225-001</div> <div></div> | <div>SA8103-001</div> <div>150789-101</div> <div></div> |
|                                    | H26                | <div>S25821-001</div> <div></div> | <div>S25822-001</div> <div></div> |                                                                                                                                            |
|                                    | H26N               | <div>SB5244-001</div> <div></div> | <div>SB5226-001</div> <div></div> |                                                                                                                                            |

Ga8. 工模具一览表(难缝布料・新素材用：4条齿) /  
 Gauge parts list (Difficult-to-sew materials & Shin-gosen : 4ROW)

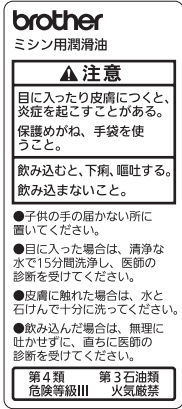
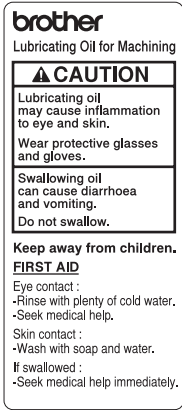
4条齿 / 4ROW

| 用途<br>Application                    | 针板<br>Needle plate                                 | 送布牙<br>Feed dog                                        | 压脚组件<br>Presser foot assy                                         |
|--------------------------------------|----------------------------------------------------|--------------------------------------------------------|-------------------------------------------------------------------|
| 用于难缝布料<br>Difficult-to-sew materials | <div> <div> 记号<br/>Mark </div> <div> </div> </div> | <div> <div> </div> <div> P: 0.9<br/>H: 6 </div> </div> | <div> <div> </div> <div> S35777-101<br/>长槽<br/>Slot </div> </div> |
| 用于新素材<br>Shin-gosen                  | <div> <div> 记号<br/>Mark </div> <div> </div> </div> | <div> <div> </div> <div> P: 0.9<br/>H: 6 </div> </div> | <div> <div> </div> <div> S35777-101<br/>长槽<br/>Slot </div> </div> |

# Wa. 警告标签 / Warning labels

| 警告标签 / Warning labels                                                               | 零部件名称 / Name of parts                            | 尺寸 / Size(mm) | 零部件序号 / Code |
|-------------------------------------------------------------------------------------|--------------------------------------------------|---------------|--------------|
|    | 感电标签 36 X 150<br>Label electrical shock 36 X 150 | 36 X 150      | SA9725-001   |
|    | 感电标签 25 X 28<br>Label electrical shock 25 X 28   | L=28.4        | SA9914-001   |
|   | 操作注意标签<br>Label caution                          | 56 X 43       | SA9826-001   |
|  | 警告标记<br>Injury mark                              | L=16          | SA9957-001   |
|  | 警告标记<br>Injury mark                              | L=25          | SA9957-002   |
|  | 接地标记<br>Label, grounding                         | φ 12          | S37060-001   |
|  | 注意符号 30 X 40<br>Mark attention 30 X 40           | 30 X 40       | SA4224-001   |

Wa. 警告标签 / Warning labels

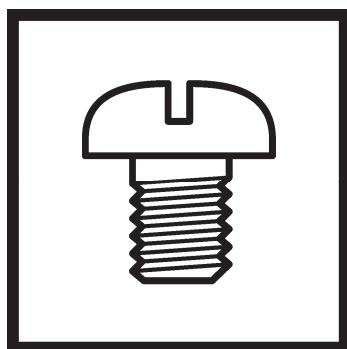
| 警告标签 / Warning labels                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 零部件名称 / Name of parts                | 尺寸 / Size(mm) | 零部件序号 / Code |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|---------------|--------------|
|  <p>brother<br/>ミシン用潤滑油</p> <p><b>▲ 注意</b></p> <p>目に入ったり皮膚につくと、炎症を起こすことがある。<br/>保護めがね、手袋を使うこと。</p> <p>飲み込むと、下痢、嘔吐する。<br/>飲み込まないこと。</p> <p>●子供の手の届かない所に置いてください。<br/>●目に入った場合は、清浄な水で15分間洗浄し、医師の診断を受けてください。<br/>●皮膚に触れた場合は、水と石けんで十分に洗ってください。<br/>●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。</p> <p>第4類 危険等級III    第3石油類 火気厳禁</p>                                                                                                                                                                                     | 油壶警示标贴    日文<br>Oil warning label JP | 68 X 30       | SB1271-001   |
|  <p>brother<br/>Lubricating Oil for Machining</p> <p><b>▲ CAUTION</b></p> <p>Lubricating oil may cause inflammation to eye and skin.<br/>Wear protective glasses and gloves.</p> <p>Swallowing oil can cause diarrhoea and vomiting.<br/>Do not swallow.</p> <p>Keep away from children.<br/><b>FIRST AID</b><br/>Eye contact :<br/>-Rinse with plenty of cold water.<br/>-Seek medical help.<br/>Skin contact :<br/>-Wash with soap and water.<br/>If swallowed :<br/>-Seek medical help immediately.</p> | 油壶警示标贴    英文<br>Oil warning label EN | 68 X 30       | SB1270-001   |

| CODE      | REF.NO  | Page | CODE      | REF.NO  | Page | CODE      | REF.NO  | Page | CODE      | REF.NO  | Page |
|-----------|---------|------|-----------|---------|------|-----------|---------|------|-----------|---------|------|
| 004301016 | K - 31  | 26   | 048120142 | B - 43  | 6    | 0A5501206 | Q - 6   | 42   | 143711101 | Ga5     | 56   |
| 012060636 | B - 19  | 4    | 048150142 | B - 7   | 4    | 100022004 | N1 - 11 | 34   |           | Ga6     | 57   |
|           | F - 11  | 16   | 060300606 | H - 41  | 22   | 100136001 | H - 5   | 20   | 144226001 | V - 10  | 48   |
|           | N1 - 18 | 34   | 060400516 | M - 21  | 32   | 100265031 | Sp1     | 49   | 144875001 | G - 28  | 18   |
| 012400432 | J - 8   | 24   |           | M - 23  | 32   | 100265034 | Sp2     | 50   | 145157101 | Sp1     | 49   |
| 012400436 | B - 15  | 4    | 060401016 | D - 12  | 12   | 100265042 | Sp1     | 49   |           | Ga3     | 54   |
| 012500536 | B - 21  | 4    |           | K - 16  | 26   |           | Sp2     | 50   | 145446001 | H - 3   | 20   |
|           | B - 59  | 6    | 060401216 | A - 11  | 2    | 100266101 | Sp3     | 51   |           | H - 18  | 20   |
|           | C - 21  | 8    | 060500616 | H - 31  | 20   |           | Ga2     | 53   | 145446002 | J - 24  | 24   |
|           | D - 27  | 12   | 060501016 | J - 22  | 24   | 100267001 | Ga3     | 54   | 145737021 | G - 10  | 18   |
|           | D - 29  | 12   |           | J - 26  | 24   | 100402004 | H - 16  | 20   | 146050001 | Ga1     | 52   |
|           | H - 11  | 20   |           | P - 2   | 40   | 100645003 | K - 18  | 26   | 146231001 | Ga1     | 52   |
|           | H - 33  | 20   | 062061616 | J - 27  | 24   | 102630001 | B - 22  | 4    |           | Ga2     | 53   |
|           | J - 10  | 24   | 062300616 | M - 4   | 32   | 104450101 | A - 3   | 2    | 146232001 | Ga2     | 53   |
|           | T - 6   | 44   | 062400616 | A - 13  | 2    | 104821001 | G - 16  | 18   | 146233001 | Ga1     | 52   |
| 014300432 | D - 5   | 12   |           | K - 3   | 26   | 104833001 | B - 27  | 4    | 146288021 | M - 20  | 32   |
|           | D - 16  | 12   | 062400816 | G - 6   | 18   |           | C - 6   | 8    | 146290001 | F - 23  | 16   |
| 014771032 | K - 43  | 26   |           | G - 33  | 18   | 105234003 | K - 36  | 26   |           | V - 1   | 48   |
| 017081603 | V - 40  | 48   |           | J - 13  | 24   | 107415011 | Sp3     | 51   | 146293001 | N1 - 7  | 34   |
| 018062036 | K - 66  | 28   |           | K - 47  | 26   | 107415014 | Sp3     | 51   |           | N1 - 21 | 34   |
| 018062536 | K - 57  | 28   |           | K - 49  | 26   | 107415022 | Sp3     | 51   | 147238001 | Ga1     | 52   |
| 018400532 | C - 34  | 8    |           | L - 3   | 30   | 110161004 | L - 8   | 30   | 147239001 | Ga1     | 52   |
| 018400636 | K - 55  | 28   |           | T - 8   | 44   | 110367001 | B - 8   | 4    | 147322201 | Ga3     | 54   |
| 018401436 | D - 34  | 12   | 062401216 | L - 5   | 30   | 110735022 | M - 15  | 32   | 147531101 | Ga1     | 52   |
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|           | K - 29  | 26   |           | M - 27  | 32   |           | Ga4     | 55   | 148537101 | K - 6   | 26   |
| 021060103 | V - 39  | 48   |           | P - 8+  | 40   |           | Ga5     | 56   |           | K - 12  | 26   |
| 021060106 | V - 32  | 48   |           | P - 10  | 40   |           | Ga6     | 57   | 149287000 | D - 39  | 12   |
| 021060306 | C - 27  | 8    | 062501016 | D - 11  | 12   | 111859301 | Sp2     | 50   | 149578020 | N1 - 6  | 34   |
|           | C - 29  | 8    |           | K - 63  | 28   |           | Sp3     | 51   |           | N1 - 20 | 34   |
|           | C - 44  | 8    | 062501216 | G - 4   | 18   |           | Ga5     | 56   | 150179023 | V - 15  | 48   |
|           | C - 47  | 10   |           | G - 37  | 18   | 111863001 | B - 24+ | 4    | 150183000 | V - 23  | 48   |
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| 021080103 | V - 41  | 48   |           | K - 61  | 28   |           | Ga2     | 53   | 150789101 | Sp2     | 50   |
| 021080202 | V - 36  | 48   |           | U - 4   | 46   |           | Ga3     | 54   |           | Ga7     | 58   |
| 021350106 | D - 31  | 12   | 081004070 | C - 19  | 8    |           | Ga4     | 55   | 150792101 | Sp2     | 50   |
| 021400106 | N1 - 48 | 36   |           | J - 20  | 24   |           | Ga5     | 56   |           | Sp3     | 51   |
| 021400306 | K - 19  | 26   | 081004870 | F - 3   | 16   |           | Ga6     | 57   |           | Ga7     | 58   |
| 025040236 | N1 - 47 | 36   |           | G - 23  | 18   | 114561001 | B - 40  | 6    | 151267001 | B - 38  | 6    |
| 025040332 | G - 34  | 18   | 081006670 | G - 15  | 18   | 116922201 | H - 17  | 20   | 151594001 | B - 30  | 4    |
| 025060232 | J - 16  | 24   | 081008070 | G - 18  | 18   | 117132001 | F - 24  | 16   | 153037201 | Sp1     | 49   |
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|           | V - 30  | 48   | 081025870 | F - 5   | 16   | 117442001 | Ga2     | 53   |           | Ga1     | 52   |
| 025350132 | C - 14  | 8    | 081029870 | F - 6   | 16   | 140004001 | B - 18  | 4    |           | Ga2     | 53   |
| 026030136 | M - 5   | 32   | 0A4401006 | N1 - 22 | 34   | 140327001 | G - 24  | 18   |           | Ga4     | 55   |
| 026040236 | C - 35  | 8    |           | N1 - 25 | 34   | 140407001 | C - 9   | 8    |           | Ga5     | 56   |
|           | K - 2   | 26   |           | N1 - 27 | 34   | 140553102 | B - 29  | 4    |           | Ga6     | 57   |
| 026050136 | K - 51  | 28   |           | N1 - 29 | 34   | 140647121 | K - 48  | 26   | 153147001 | Ga1     | 52   |
| 028060242 | V - 31  | 48   |           | N1 - 35 | 34   |           | T - 7   | 44   | 153190001 | Ga1     | 52   |
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| 032461606 | N1 - 44 | 34   |           | Q - 5   | 42   |           | Ga2     | 53   | 154742001 | Ga3     | 54   |
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| 037300616 | J - 19  | 24   |           | P - 5   | 40   |           | Ga5     | 56   | 156114001 | Ga6     | 57   |
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|           | J - 2   | 24   | 0A5401006 | D - 37  | 12   | 143711101 | Ga1     | 52   |           | H - 19  | 20   |
| 048060342 | B - 17  | 4    |           | D - 40  | 12   |           | Ga2     | 53   | 159859201 | Ga4     | 55   |
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| SB4887001 | D - 19  | 12   | SB5002001 | G - 5   | 18   | SB5289101 | H - 14+ | 20   |           |         |      |
| SB4888101 | D - 10  | 12   | SB5004001 | G - 38  | 18   | SB5290001 | B - 1   | 4    |           |         |      |
| SB4889001 | D - 21  | 12   | SB5005201 | U - 1   | 46   | SB5291101 | B - 46  | 6    |           |         |      |
| SB4892201 | D - 36  | 12   | SB5008001 | J - 23  | 24   | SB5294201 | D - 8+  | 12   |           |         |      |
| SB4893101 | D - 23  | 12   | SB5009001 | J - 3   | 24   | SB5297201 | D - 8+  | 12   |           |         |      |
|           | D - 32  | 12   | SB5010001 | J - 4   | 24   | SB5300201 | D - 28  | 12   |           |         |      |
| SB4894001 | D - 7   | 12   | SB5011001 | J - 28  | 24   | SB5301001 | K - 35  | 26   |           |         |      |
|           | D - 18  | 12   | SB5012001 | J - 29  | 24   | SB5306001 | M - 26  | 32   |           |         |      |
| SB4900001 | D - 2   | 12   | SB5013001 | J - 25  | 24   | SB5310101 | K - 44  | 26   |           |         |      |
| SB4901001 | D - 13  | 12   | SB5014001 | J - 14  | 24   | SB5312001 | A - 10  | 2    |           |         |      |



零件手册  
PARTS BOOK

**BROTHER INDUSTRIES, LTD.** <http://www.brother.com/>  
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

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