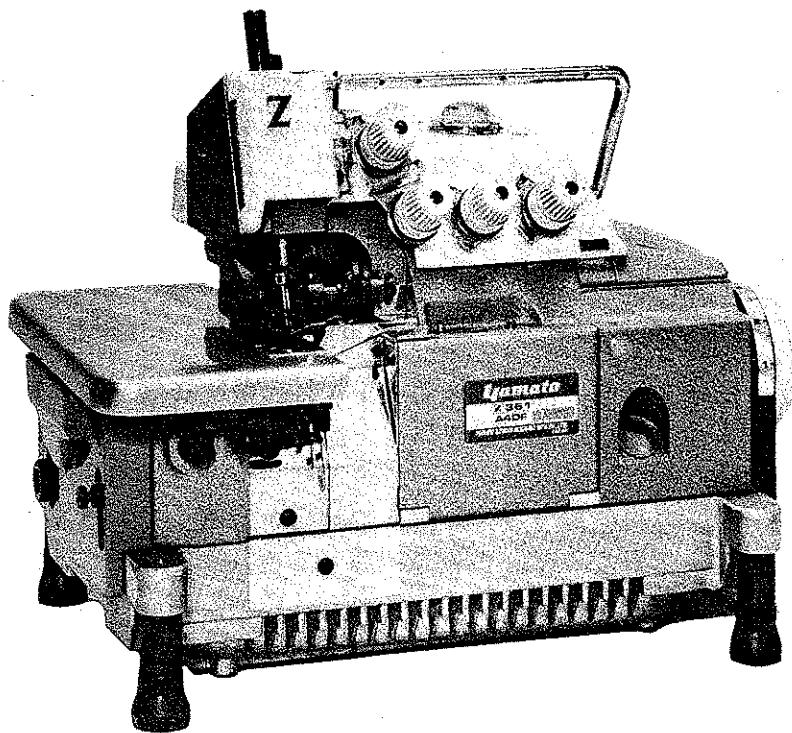


Izumoto

INDUSTRIAL SEWING MACHINE

**ILLUSTRATED SPARE PARTS LIST
FOR
HIGH SPEED
SAFETY STITCH MACHINE**



MODELS & DEVICES

Z361 Z362 Z365

Z366 Z367 Z368

C — K — MT — MT 10

The Guideline to Utilize Parts Book for Class Z361

Quickly and without mistake, when certain part must be replaced for repair or remodelling, you will obtain the right object in your hands by means of this Parts Book which shows names and numbers in contrast with illustrations by each mechanism.

Parts for Z361-A3DF (A4), the standard model, are shown from Page 1 to 13, and those for Sub-models, Attachments and Extra Parts to be supplied on extra orders from Page 14.

Note: * Parts for Sub-models are shown only by those different from the standard model.

* Parts used in common with the standard model are not shown except those of virtual lines (two-dots chain lines).

For your convenience, Gauge Parts are shown in "List of Spare Parts", Page 21.

By Parts Numbers listed in "INDEX" from Page 22, you can easily check the shape and /or setting spot of parts on machines.

Your purchase order must be placed with their own numbers!

Additionally, kindly understand that there may be some changes in numbers or shapes of parts owing to our constant technical improvements, because the Parts Book has been made on the basis of the production in May, 1982.

〈パーツブックご利用に際して〉

この度は、ヤマトZ361クラスのミシンをお買上げ頂き、誠にありがとうございます。

このパーツブックは修理交換用の部品や他のモデルに改造する場合等に目的の部品をいち早く搜して頂くため、分かり易く機構別にイラストと表を対比して掲載しております。

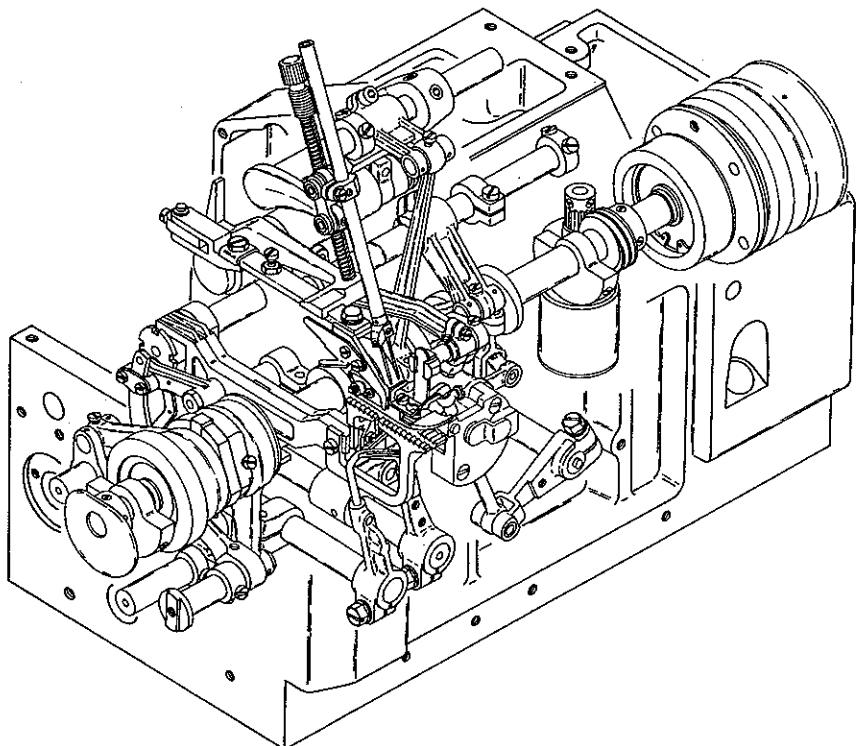
すなわち、Z361-A3DF(A4)を基本モデルとし、1ページから13ページまでを基本モデル、14ページからサブモデル、附帯装置及び特注部品の部品を掲載しております。このサブモデルの部品構成は、基本モデルと異なる部品のみを掲載しており、仮想線(2点鎖線)及び無掲載の部品は基本モデルと共通使用のものでありますから、この点ご留意ください。

ゲージパーツ関係は21ページに主要部品リストとして分かり易く表にしてありますので合わせてご利用ください。

また、部品番号で部品の形状や、ミシンのどの部分に組込まれている部品か等をお調べの場合は22ページからの索引(INDEX)にて簡単に引き出せます。

部品をお求めの際は部品番号でお間違いないようお願いします。

なお、このパーツブックは1982年5月現在製造中のミシンを基本に作成しております。品質性能に関しましては絶えず研究し、日々改良を加えておりますので部品番号及び形状等が異なる場合がありますからご了承ください。



PERSPECTIVE
透視図

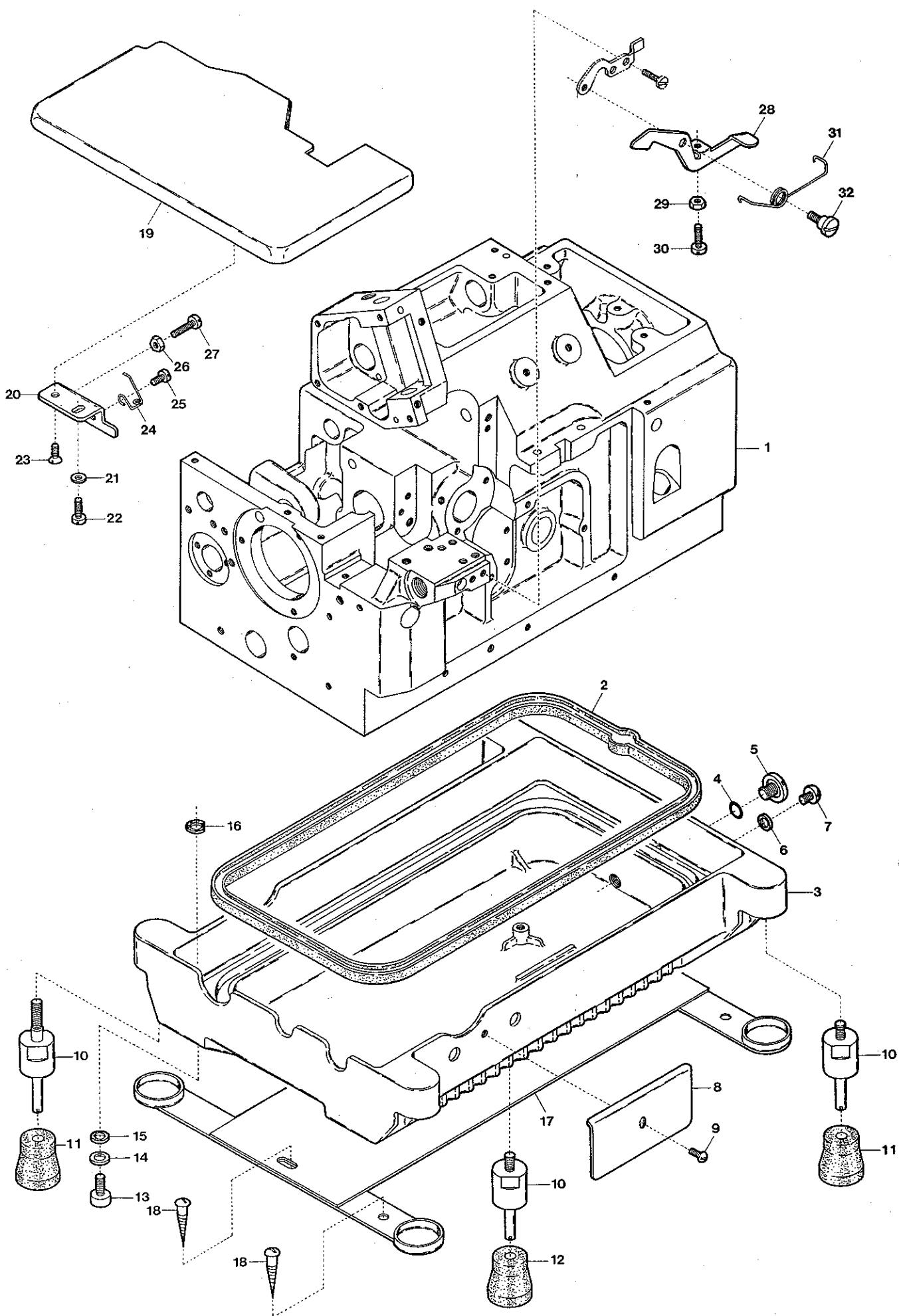
CONTENTS

目次

MISCELLANEOUS COVERS (1)	カバー関係(1).....	1
〃 〃 (2)	〃 (2).....	2
〃 〃 (3)	〃 (3).....	3
MISCELLANEOUS THREAD EYELETS	糸道関係.....	4
CRANKSHAFT & MISCELLANEOUS BUSHINGS	主軸及びブッシュ関係.....	5
NEEDLE BAR DRIVING MECHANISM	針棒機構.....	6
KNIFE DRIVING MECHANISM	メス機構.....	7
PRESSER FOOT MECHANISM	押工機構.....	8
UPPER LOOPER DRIVING MECHANISM	上ルーパ機構.....	9
LOWER & DOUBLE CHAINING LOOPER DRIVING MECHANISM	下ルーパ及び二重環ルーパ機構.....	10
FEED DRIVING CONTROL MECHANISM	前送り調節機構.....	11
FEED DRIVING MECHANISM	送り機構.....	12
LUBRICATING MECHANISM	給油機構.....	13
EXTRA & Z361-Y-C, 362-A-Y-C EXCLUSIVE PARTS	特注部品及びサブモデル専用部品	14
Z365-A, 366-A, 367-A EXCLUSIVE PARTS	サブモデル専用部品.....	15
Z365-C, 366-C EXCLUSIVE PARTS	サブモデル専用部品.....	16
Z368-A EXCLUSIVE PARTS	サブモデル専用部品.....	17
"C" & "K" DEVICE	"C"及び"K"装置.....	18
"MT" DEVICE	"MT"装置.....	19
THREAD STAND & SUPPORTING BOARD	糸立台及び受ケ板.....	20
LIST OF MAIN SPARE PARTS	主要部品リスト.....	21
INDEX	索引.....	22

Illustration of this Parts Book is based on the Model Z361-A3DF(A4DF).
このパーツブックはZ361-A3DF(A4DF)を基本にしてイラストを作成しております。

1

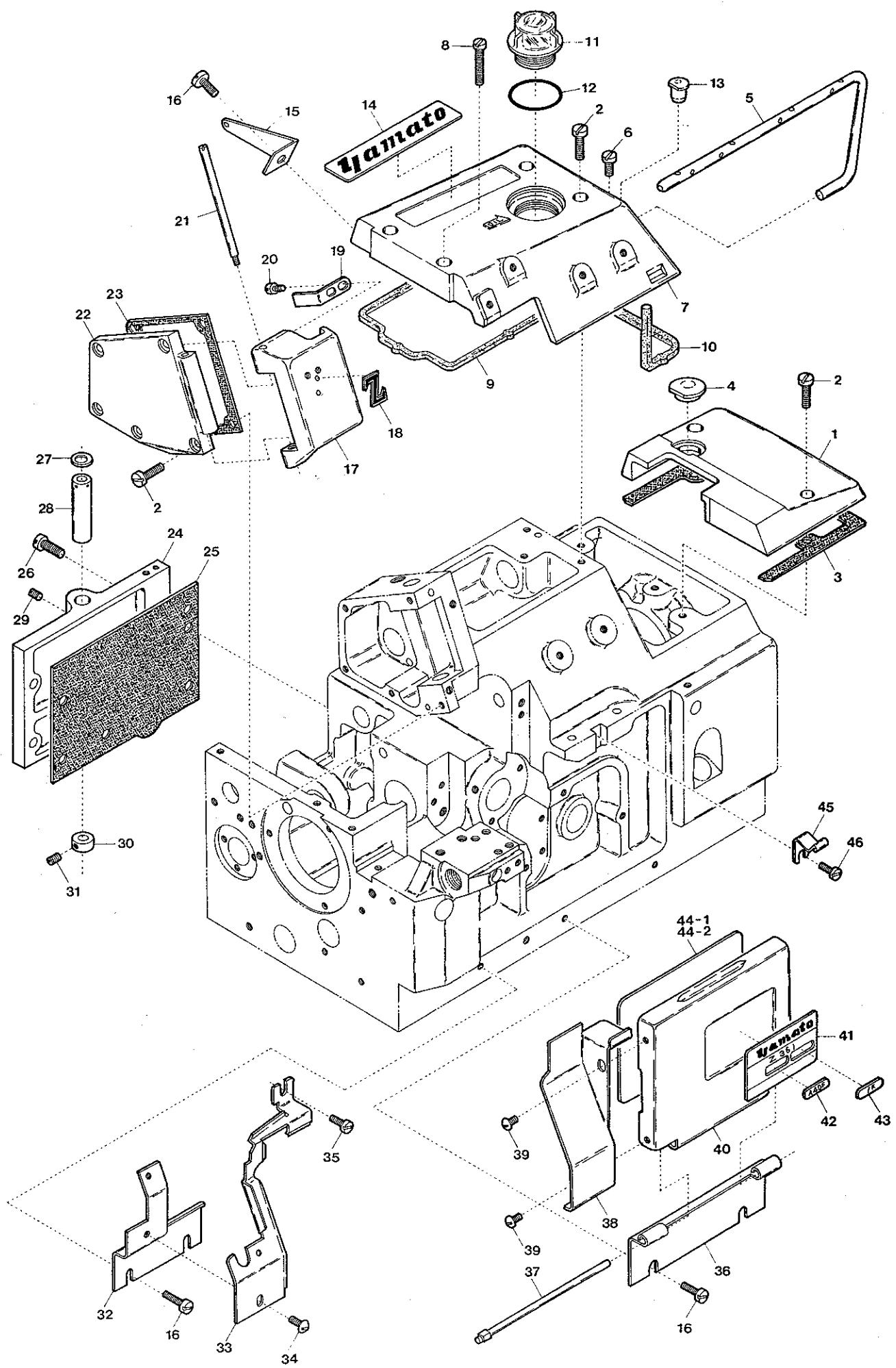


MISCELLANEOUS COVERS(1)

カバー関係(1)

1

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	31880	<i>Machine Frame</i>	フレーム.....	1
2	33209	<i>Base Gasket</i>	ベースパッキン.....	1
3	36501	<i>Base</i>	ベース.....	1
4	32421	<i>Drain Hole Seal for Inner</i>	○リング.....	1
5	5076	<i>Drain Hole Screw for Inner</i>	ベース油抜キネジ(大).....	1
6	567	<i>Drain Hole Seal for Outer</i>	ベース油抜キパッキン(小).....	1
7	9852	<i>Drain Hole Screw for Outer</i>	ベース油抜キネジ(小).....	1
8	33284	<i>Chip Guard (Lower)</i>	切屑除ケ.....	1
9	1330	<i>Screw for 33284</i>	切屑除ケ止ネジ.....	1
10	34628	<i>Adapter (Short)</i>	アダプタ(短).....	4
11	32879	<i>Base Rubber Cushion (Blak-colored)</i>	ベースゴム座.....	3
12	33627	" " <i>(Green-colored)</i>	ベースゴム座.....	1
13	5519	<i>Screw for 36501</i>	ベース止ネジ.....	4
14	563	<i>Washer for 36501</i>	ワッシャ.....	4
15	570	<i>Seal for 36501</i>	ベースパッキン.....	4
16	317	<i>Seal for 36501</i>	ベースパッキン.....	4
17	33026	<i>Rubber Cushion Holding Plate</i>	ベースプレート.....	1
18	6910	<i>Wood Screw for 33026</i>	ベースプレート止ネジ.....	4
19	31883	<i>Cloth Plate (Upper)</i>	クロスプレート.....	1
20	34507	<i>Cloth Plate Latch Bracket</i>	クロスプレートバネ掛け片.....	1
21	532	<i>Washer for 34507</i>	クロスプレートバネ掛け片ワッシャ.....	1
22	4358	<i>Screw for 34507</i>	クロスプレートバネ掛け片止ネジ.....	1
23	9143	<i>Screw for 34507</i>	クロスプレートバネ掛け片止ネジ.....	1
24	36515	<i>Cloth Plate Spring</i>	クロスプレート戻シバネ.....	1
25	7006	<i>Screw for 36515</i>	クロスプレート戻シバネ止ネジ.....	1
26	335	<i>Stopper Nut for 31883</i>	クロスプレートストップバネジナット.....	1
27	7405	<i>Stopper Screw for 31883</i>	クロスプレートストップバネジ.....	1
28	36516	<i>Cloth Plate Latch</i>	クロスプレートフック.....	1
29	322	<i>Nut for 36516</i>	クロスプレートフックナット.....	1
30	1174	<i>Screw for 36516</i>	クロスプレートフック止ネジ.....	1
31	34509	<i>Cloth Plate Latch Spring</i>	クロスプレートストップバネ.....	1
32	6066	<i>Screw for 34509</i>	クロスプレートストップバネ止ネジ.....	1



MISCELLANEOUS COVERS(2)

カバー関係(2)

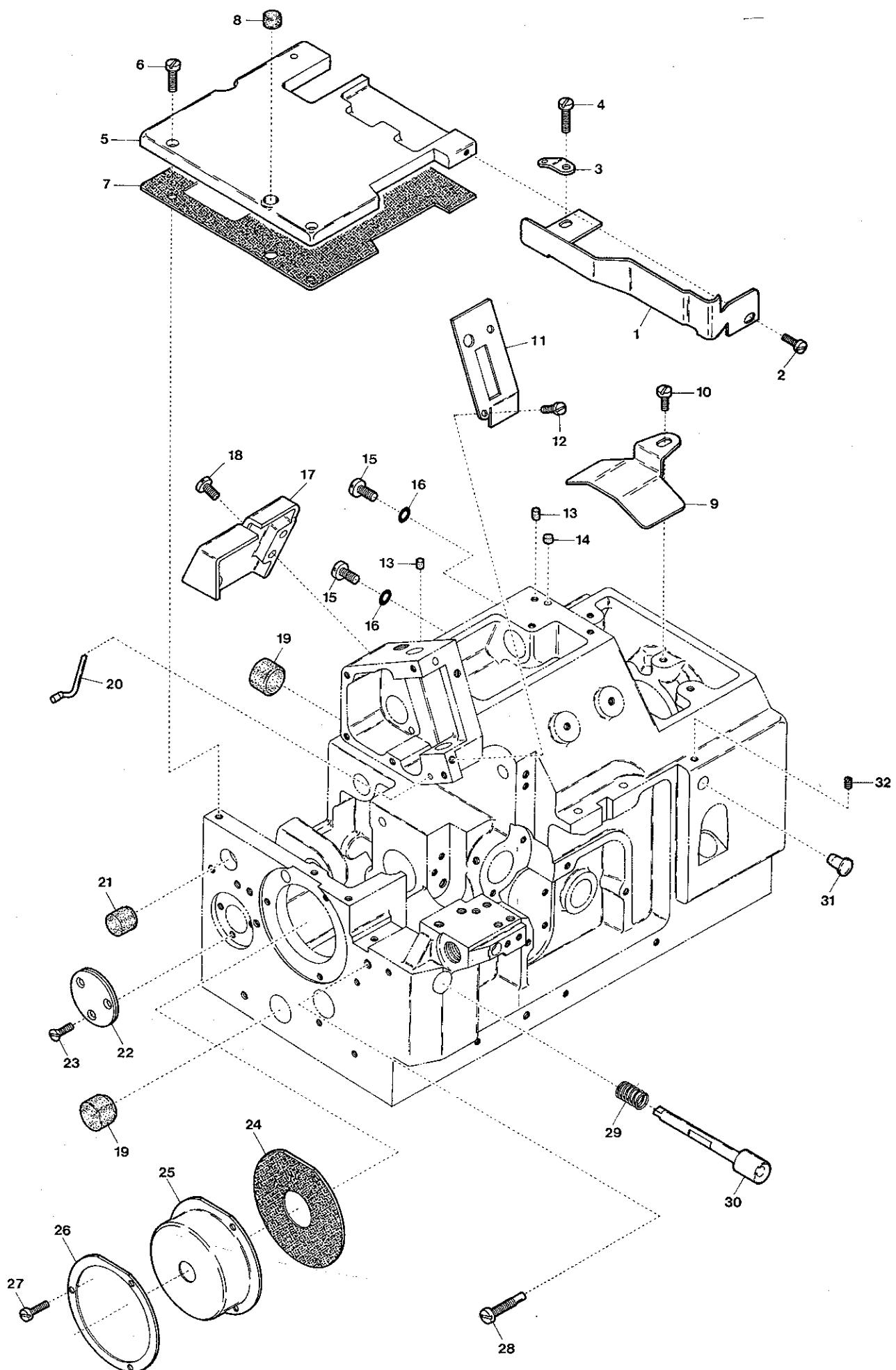
2

Ref. No.	Parts No.	Description	品名	Amt. Req.
1	36429	Top Cover (Right).....	上カバー(右).....	1
2	4445	Screw for 36429, 36333, 36240	止ネジ.....	9
3	36414	Top Cover Gasket (Right).....	上カバーパッキン(右).....	1
4	36336	Packing Piece for 36429	上カバー(右)詰栓.....	1
5	32970	Thread Lead Bar	糸道棒.....	1
6	4435	Screw for 32970	糸道棒止ネジ.....	1
7	36333	Top Cover (Left).....	上カバー(左).....	1
8	9106	Screw for 36333	上カバー(左)止ネジ.....	2
9	36507	Top Cover Gasket (Left).....	上カバーパッキン(左).....	1
10	36334	Top Cover Gasket (Small).....	上カバーパッキン(小).....	1
11	20004	Oil Cap.....	オイルキャップ.....	1
12	20005	Oil Cap O-ring	オイルキャップOリング.....	1
13	36479	Packing Piece	詰栓.....	1
14	916	Brand Name Plate	銘板.....	1
15	33562	Double Chaining Looper Thread Eyelet (Rear).....	後糸道.....	1
16	4440	Screw for 33562, 31871, 32607	止ネジ.....	5
17	36179	Needle Thread Cover	針糸カバー.....	1
18	1016	"Z" Mark	Zマーク.....	1
19	32620	Needle Thread Cover Latch Spring	針糸カバーバネ.....	1
20	7006	Screw for 32620	針糸カバーバネ止ネジ.....	2
21	32622	Needle Thread Cover Pin	針糸カバーピン.....	1
22	36240	Side Cover	横カバー.....	1
23	32618	Side Cover Gasket	横カバーパッキン.....	1
24	31885	Cloth Plate Hinge	クロスプレートヒンジ.....	1
25	34639	Cloth Plate Hinge Gasket	クロスプレートヒンジパッキン.....	1
26	5089	Screw for 31885	クロスプレートヒンジ止ネジ.....	5
27	528	Washer for 31885	ワッシャ.....	1
28	34637	Cloth Plate Eccentric Bushing	クロスプレートエキセンブッシュ.....	1
29	7650	Screw for 34637	クロスプレートエキセンブッシュ止ネジ.....	1
30	34505	Cloth Plate Hinge Pin Collar	クロスプレートヒンジピンカラー.....	1
31	1459	Screw for 34505	クロスプレートヒンジピンカラー止ネジ.....	1
32	31871	Chip Guard Support	切屑落シ板取付板.....	1
33	31872	Chip Guard (Fixed)	切屑落シ板(大).....	1
34	1330	Screw for 31872	切屑落シ板(大)止ネジ.....	2
35	1223	Screw for 31872	切屑落シ板(大)止ネジ.....	1
36	32607	Front Cover Hinge	前開キカバーヒンジ.....	1
37	32608	Front Cover Hinge Pin	前開キカバーヒンジピン.....	1
38	31873	Chip Guard (Openable)	切屑落シ板(小).....	1
39	5131	Screw for 31873	切屑落シ板(小)止ネジ.....	2
40	36435	Front Cover	前開キカバー.....	1
41	—	Model Plate (See the table.)	型式板(下表参照).....	1
42	—	Gauge Indicate Plate (See the table.)	ゲージ記号板(下表参照).....	1
43	—	Device Indicate Plate (See the table.)	ディバイス記号板(下表参照).....	1
44-1	2528	Threading Chart (Z361)	糸通シ図.....	1
44-2	2529	" " (Z362)	"	1
45	32609	Front Cover Latch Spring	前開キカバーバネ.....	1
46	4358	Screw for 32609	前開キカバーバネ止ネジ.....	1

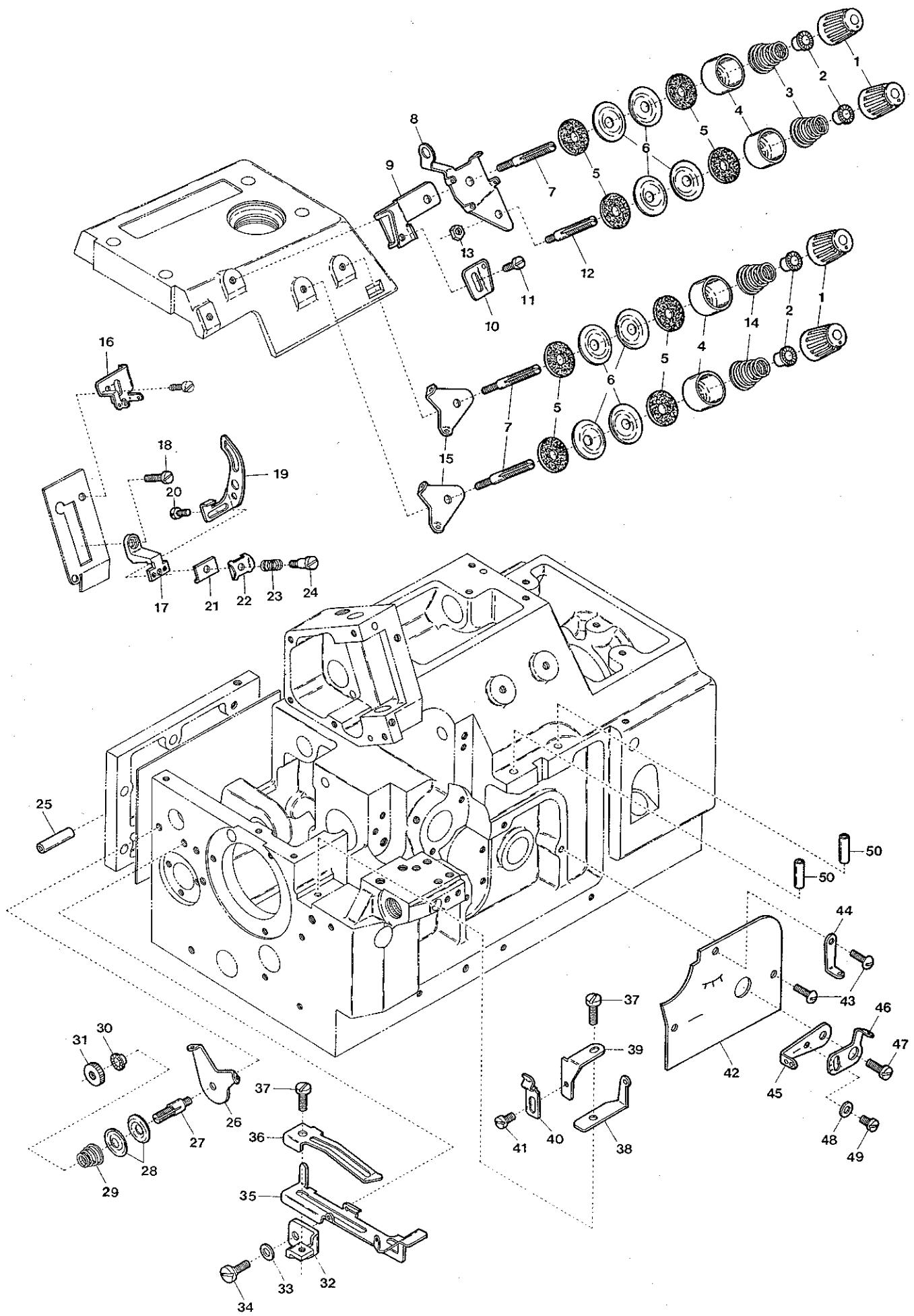
Model Plate	Parts No.
Z361	18650
Z362	18651
Z365	18652
Z366	18653
Z367	18654
Z368	18655

Gauge Indicate Plate	Parts No.
Y4DF	20804
A3DF	20802
A4DF	20806
A4GF	20770
C5DF	20810
C5GF	20771

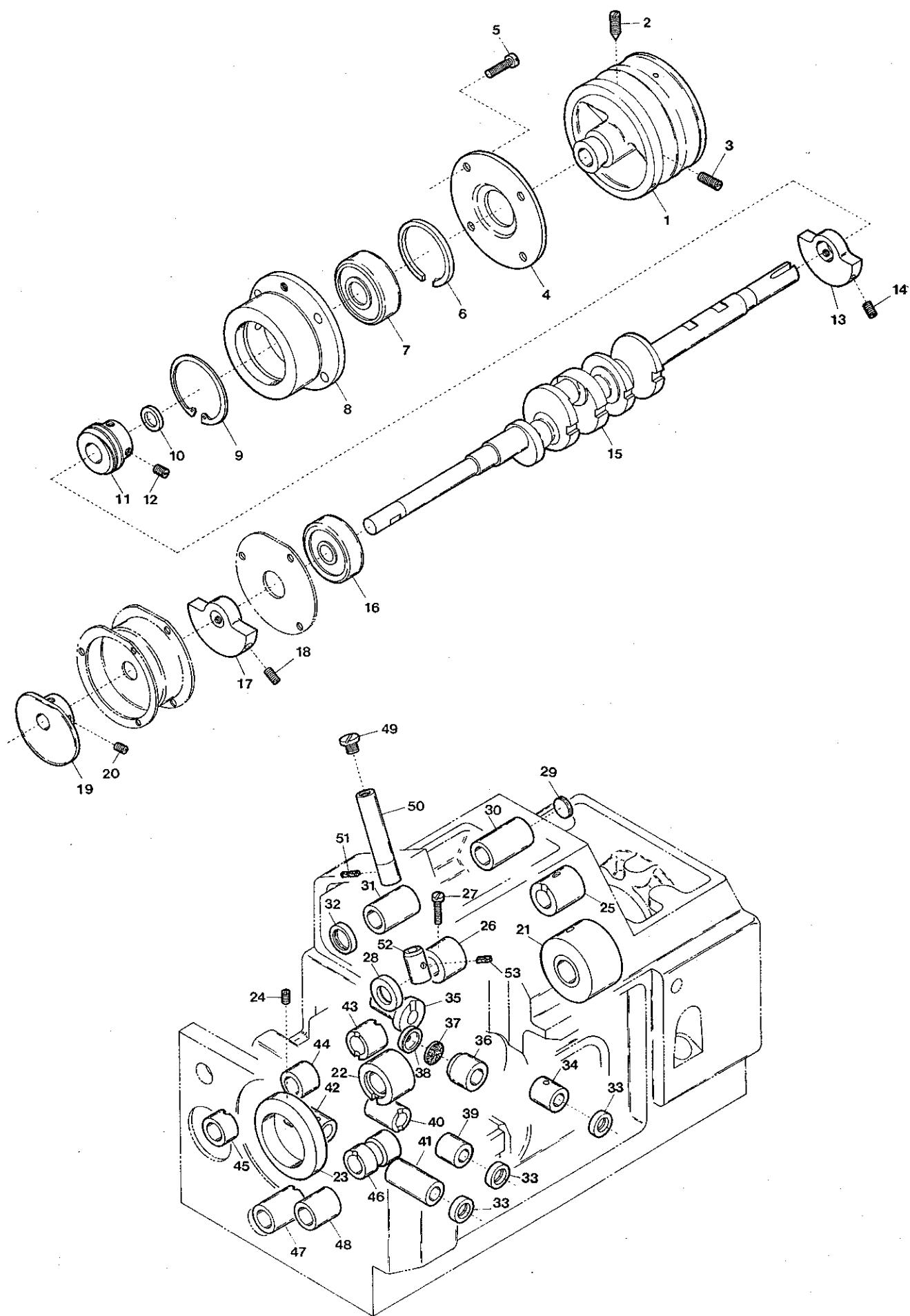
Device Indicate Plate	Parts No.
/K	18700
/MT	18701
/MT10	18774



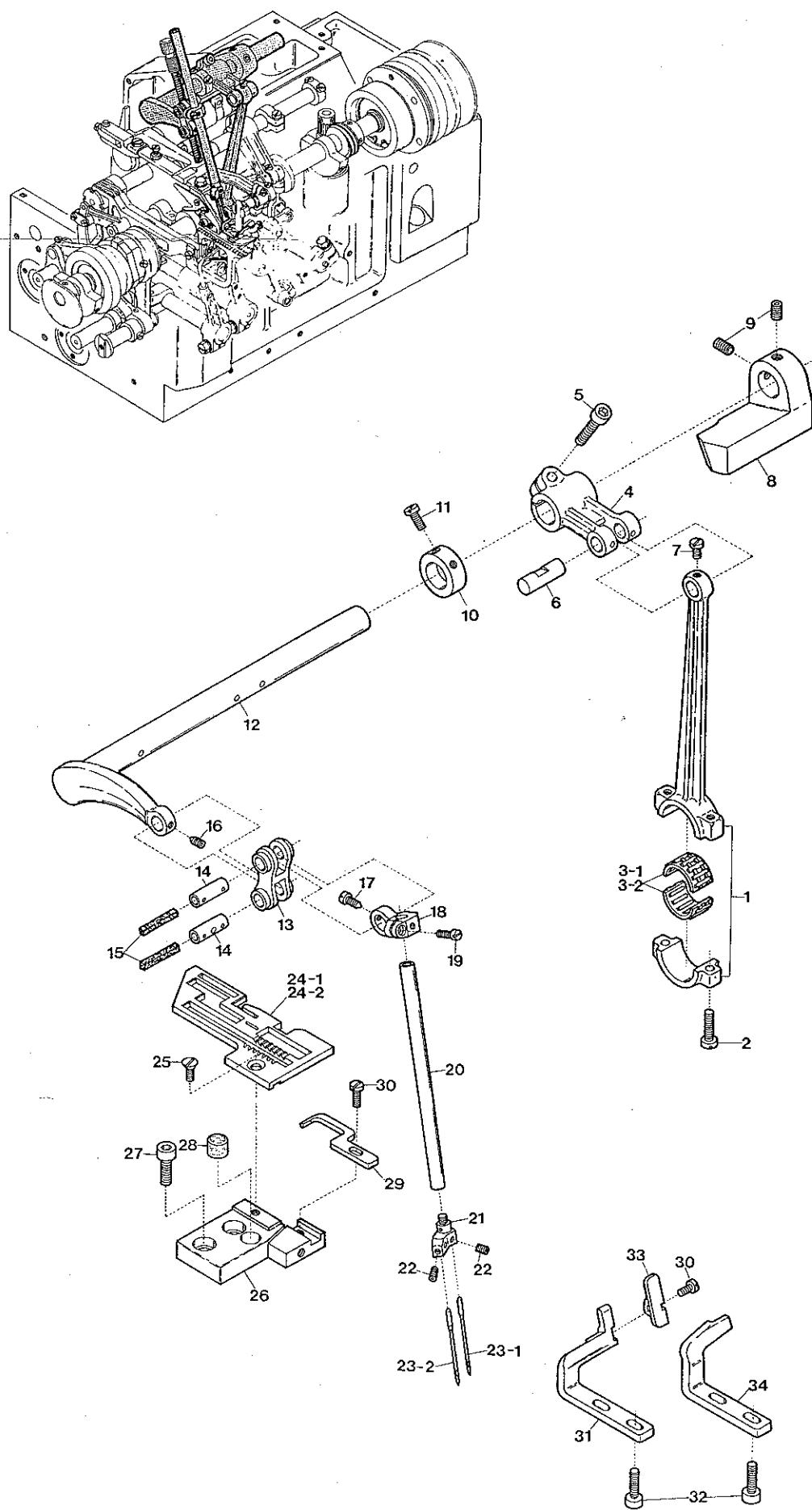
<i>Ref. No.</i>	<i>Parts No.</i>	<i>Description</i>	<i>品 各</i>	<i>Amt. Req.</i>
1	33653	<i>Fabric Guide</i>	布滑り案内板.....	1
2	4353	<i>Screw for 33653</i>	布滑り案内板止ネジ.....	1
3	33764	<i>Double Chaining Looper Thread Eyelet</i>	二重環ルーパ糸道.....	1
4	4441	<i>Screw for 33653</i>	布滑り案内板止ネジ.....	1
5	34675	<i>Feed Mechanism Cover</i>	送り上カバー.....	1
6	4437	<i>Screw for 34675</i>	送り上カバー止ネジ.....	2
7	34676	<i>Feed Mechanism Cover Gasket</i>	送り上カバーパッキン.....	1
8	32604	<i>Cloth Plate Rubber Cushion</i>	埋メ座.....	1
9	32663	<i>Worm Oil Shield</i>	ウォームカバー.....	1
10	9853	<i>Screw for 32663</i>	ウォームカバー止ネジ.....	1
11	32627	<i>Needle Bar Connecting Link Cover</i>	針棒カバー.....	1
12	1223	<i>Screw for 32627</i>	針棒カバー止ネジ.....	2
13	930	<i>Oil Seal Plug</i>	詰栓.....	2
14	928	<i>Oil Seal Plug</i>	詰栓.....	1
15	5078	<i>Screw for Machine Frame</i>	フレームネジ蓋.....	2
16	20538	<i>Seal Ring for 5078</i>	Oリング.....	2
17	36384	<i>Foot Lifter Hinge Cover</i>	後カバー.....	1
18	4440	<i>Screw for 36384</i>	後カバー止ネジ.....	2
19	36808	<i>Seal Plug for Machine Frame</i>	詰栓.....	2
20	32429	<i>Wire</i>	鉄線(2.5mm)	1
21	33265	<i>Seal Plug for Machine Frame</i>	詰栓.....	1
22	33013	<i>Feed Bar Driving Shaft End Cap</i>	送り軸蓋(組).....	1
23	5345	<i>Screw for 33013</i>	送り軸蓋止ネジ.....	3
24	33012	<i>Crankshaft Ball Bearing (Small) Gasket</i>	端ブッシュ蓋パッキン.....	1
25	33037	<i>Crankshaft Ball Bearing (Small) Cap</i>	端ブッシュ蓋.....	1
26	33038	<i>Crankshaft Ball Bearing (Small) Cap Clamp</i>	端ブッシュ蓋リング.....	1
27	1174	<i>Screw for 33038</i>	端ブッシュ蓋リング止ネジ.....	3
28	5094	<i>Screw for 36216</i>	ブッシュボタンガイドネジ.....	1
29	33131	<i>Feed Dog Regulating Pusbbton Spring</i>	ブッシュボタンバネ.....	1
30	36216	<i>Feed Dog Regulating Pusbbton</i>	ブッシュボタン.....	1
31	32612	<i>Seal Plug</i>	詰栓.....	1
32	3434	<i>Screw for 32612</i>	詰栓止ネジ.....	1



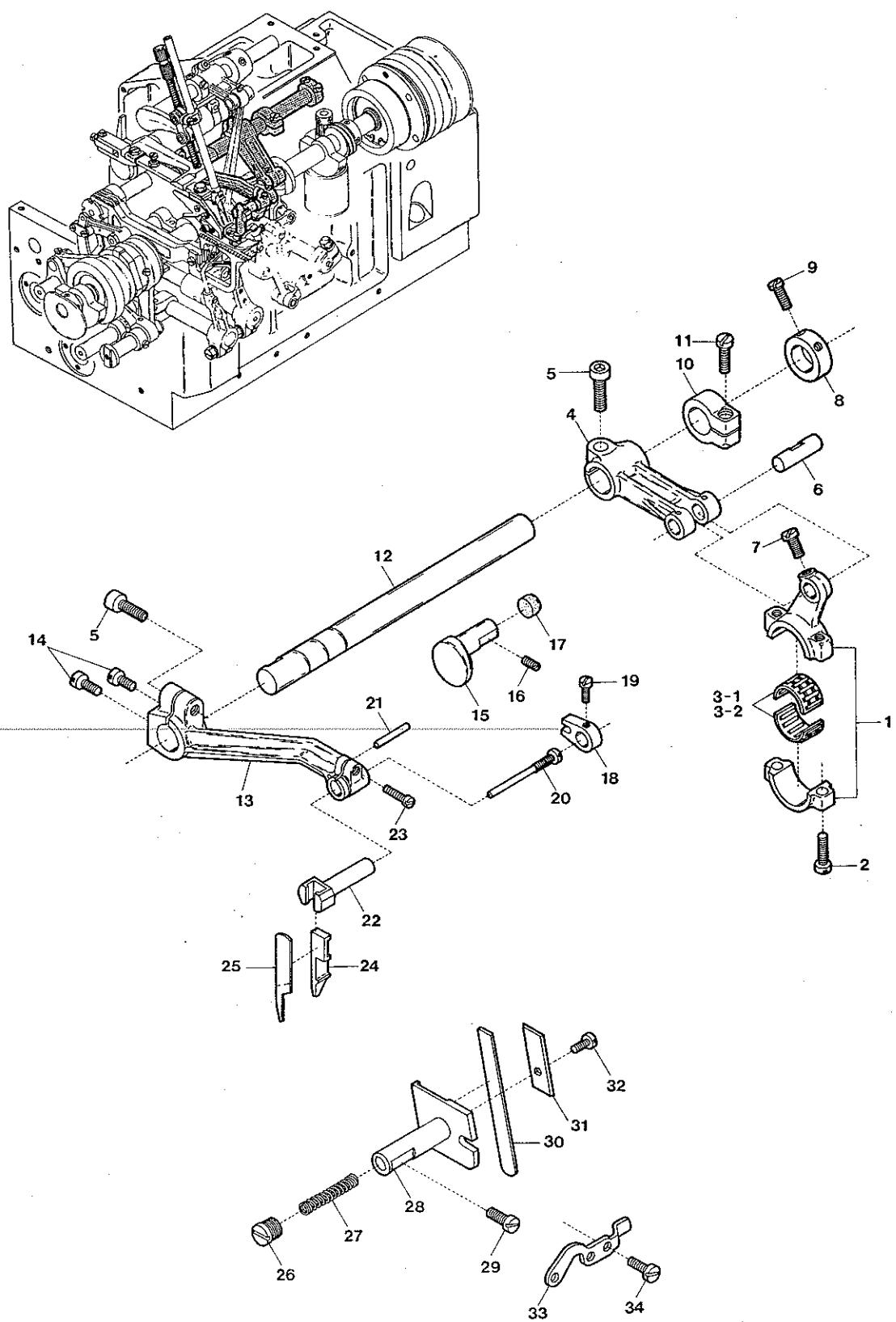
Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	24084	Thread Tension Spring Cap.....	糸調子バネキャップ(上).....	4
2	24083	Tension Spring Bushing	糸調子ナット回り止メ.....	4
3	30255	Needle Thread Tension Spring.....	針糸調子バネ(大).....	2
4	20118	Thread Tension Spring Retainer.....	糸調子バネキャップ(下).....	4
5	177	Felt for 31111	フェルト.....	8
6	31111	Tension Disc	糸調子皿.....	8
7	7904	Tension Post (Long).....	糸調子棒(長).....	3
8	36399	Needle Thread Tension Disc Eyelet	調子台糸道.....	1
9	31888	Double Chaining Needle Thread Eyelet Holder	二重環針糸道台.....	1
10	35366	Double Chaining Needle Thread Eyelet	二重環糸道.....	1
11	4358	Screw for 35366	二重環針糸道止ネジ.....	1
12	4125	Needle Thread Tension Post (Short).....	糸調子棒(短).....	1
13	340	Nut for 4125	ナット.....	1
14	32952	Looper Thread Tension Spring.....	ルーパ糸調子バネ.....	2
15	32962	Looper Thread Tension Disc Eyelet	調子台糸道.....	2
16	35363	Needle Thread Eyelet	針糸道.....	1
17	35364	Needle Bar Thread Retainer Bracket	小調子台.....	1
18	5000	Screw for 35364	小調子台止ネジ.....	1
19	35365	Needle Thread Pull-off	針糸線り.....	1
20	1228	Screw for 35365	針糸線り止ネジ.....	2
21	36175	Needle Bar Thread Retainer Plate Support	小調子板.....	1
22	32425	Needle Bar Thread Retainer Plate	小調子皿.....	1
23	32426	Needle Bar Thread Retainer Spring	小調子バネ.....	1
24	1092	Screw for 32425	小調子皿止ネジ.....	1
25	33159	Looper Thread Eyelet Pipe (Long).....	糸道パイプ(長).....	1
26	20123	Double Chaining Looper Thread Tension Disc Eyelet	二重環調子台糸道.....	1
27	4120	Tension Post	糸調子棒.....	1
28	20124	Tension Disc	二重環糸調子皿.....	2
29	20125	Double Chaining Looper Tension Spring	二重環糸調子バネ.....	1
30	20126	Tension Spring Bushing	二重環糸調子ナット回り止メ.....	1
31	182	Thread Tension Spring Nut	調節ナット.....	1
32	36640	Thread Take-up Eyelet Bracket	糸調子カム糸道台.....	1
33	10	Spring Washer for 36640	スプリングワッシャ.....	1
34	6004	Screw for 36640	糸調子カム糸道台止ネジ.....	1
35	31874	Double Chaining Looper Thread Eyelet	糸調子カム糸道.....	1
36	33205	Thread Retaining Finger	糸押工.....	1
37	9853	Screw for 33205, 36643	止ネジ.....	2
38	20128	Double Chaining Looper Thread Eyelet	二重環ルーパ糸道.....	1
39	36643	Stopper Holder	カム糸道ストッパ取付片.....	1
40	36641	Double Chaining Looper Thread Eyelet Stopper	カム糸道ストッパ.....	1
41	5044	Screw for 36641	カム糸道ストッパ止ネジ.....	1
42	36531	Looper Thread Eyelet Support	前カバー.....	1
43	1326	Screw for 36531, 36533	止ネジ.....	3
44	36533	Looper Thread Eyelet (Left)	ルーパ糸道(左).....	1
45	36534	Looper Thread Pull-off	上ルーパ糸線り.....	1
46	36532	Looper Thread Eyelet (Right)	ルーパ糸道(右).....	1
47	4440	Screw for 36534	上ルーパ糸線り止ネジ.....	1
48	14	Washer for 36532	ワッシャ.....	1
49	1227	Screw for 36532	ルーパ糸道(右)止ネジ.....	1
50	32963	Looper Thread Tube	糸道パイプ.....	2



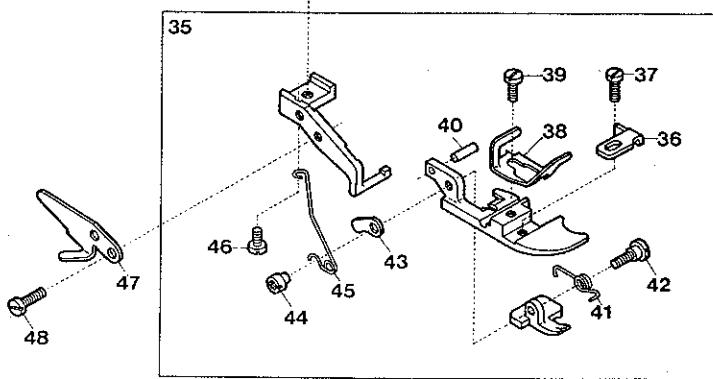
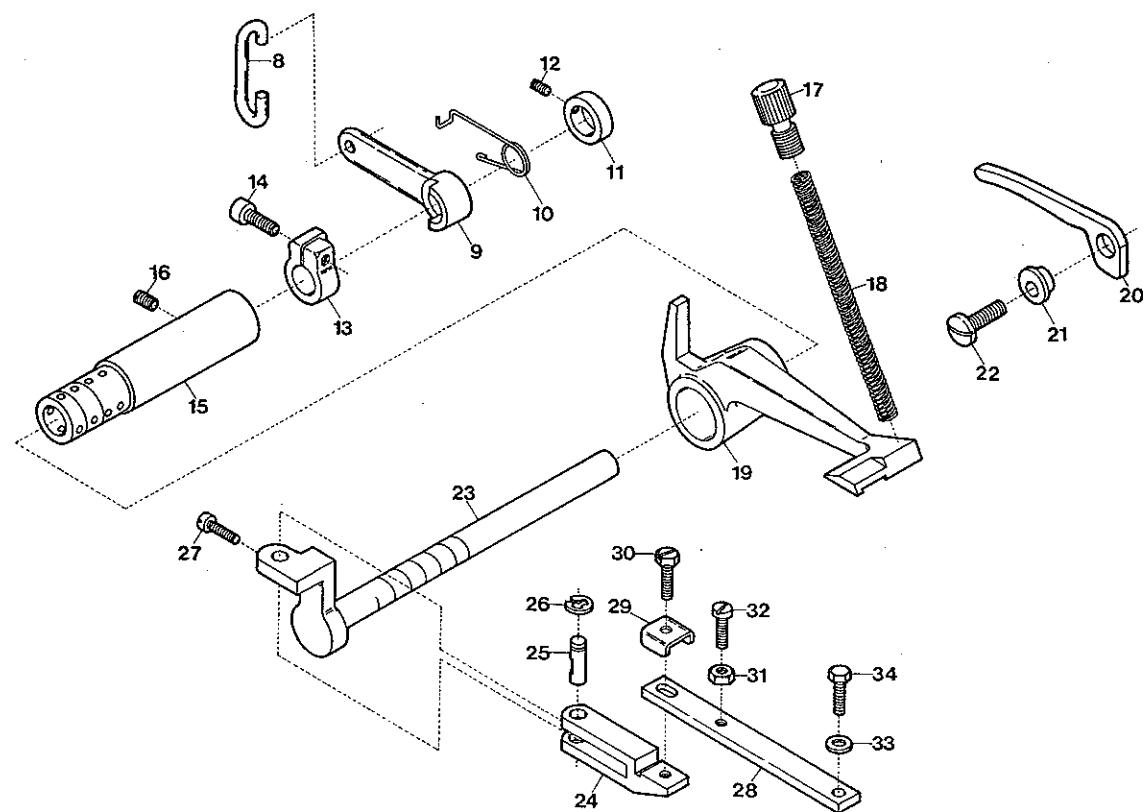
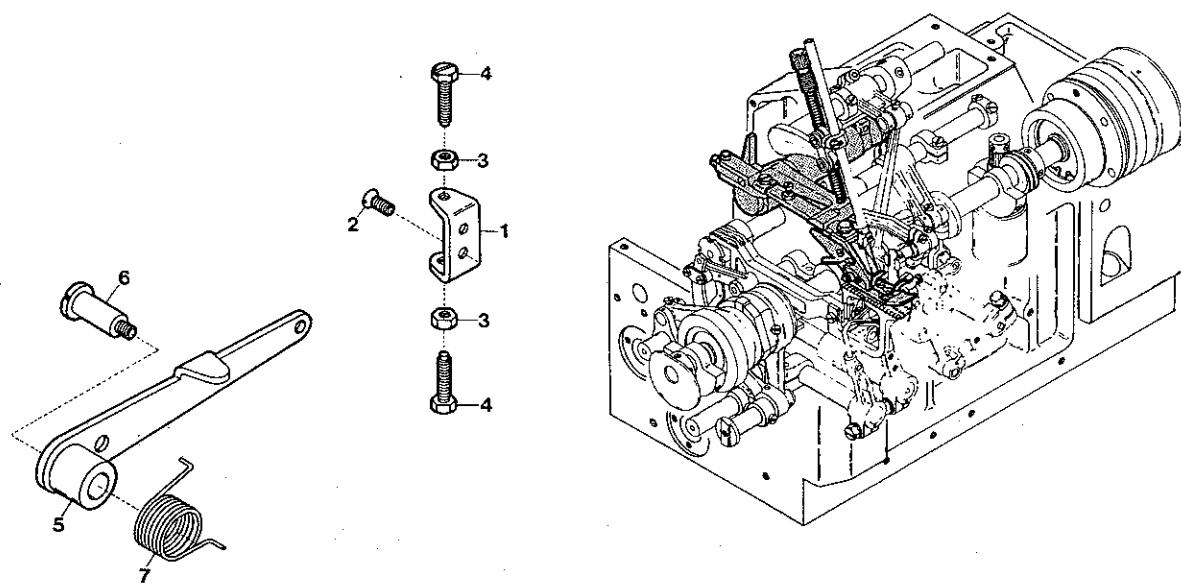
Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	31887	Pulley	ブーリ.....	1
2	3591	Main Screw for 31887	ブーリ決メネジ.....	1
3	9203	Sub-Screw for 31887	ブーリ止ネジ.....	1
4	32817	Crankshaft Ball Bearing Housing Cap	大ブッシュ蓋.....	1
5	4441	Screw for 32817	大ブッシュ蓋止ネジ.....	4
6	32818	Crankshaft Ball Bearing Retaining (Outer)	ボールベアリング押エ.....	1
7	32777	Crankshaft Ball Bearing	ボールベアリング.....	1
8	32775	Crankshaft Ball Bearing Housing	大ブッシュ.....	1
9	32778	Crankshaft Ball Bearing Retaining Ring (Inner)	ストップリング.....	1
10	33899	Crankshaft Ball Bearing Washer	ペアリング位置決メリング.....	1
11	32925	Oil Pump Driving Worm	ウォーム.....	1
12	7650	Screw for 32925	ウォーム止ネジ.....	2
13	33077	Crankshaft Counterweight (Right)	バランスウェイト(右).....	1
14	1437	Screw for 33077	バランスウェイト(右)止ネジ.....	2
15	33080	Crankshaft	クランクシャフト.....	1
16	33052	Crankshaft Ball Bearing	ボールベアリング(小).....	1
17	33079	Crankshaft Counterweight (Left)	バランスウェイト(左).....	1
18	9029	Screw for 33079	バランスウェイト(左)止ネジ.....	2
19	33200	Double Chaining Looper Thread Take-up	糸調子カム.....	1
20	1457	Screw for 33200	糸調子カム止ネジ.....	2
21	32681	Crankshaft Bushing (Inner)	中ブッシュ.....	1
22	31833	Crankshaft Bushing (Left)	小ブッシュ.....	1
23	33051	Crankshaft Ball Bearing (Small) Housing	端ブッシュ.....	1
24	3434	Screw for 33051	端ブッシュ止ネジ.....	1
25	31840	Upper Knife Driving Shaft Bushing (Right)	上メス軸ブッシュ(右).....	1
26	31839	Upper Knife Driving Shaft Bushing (Left)	上メス軸ブッシュ(左).....	1
27	2133	Screw for 31839	上メス軸ブッシュ(右)止ネジ.....	1
28	32906	Upper Knife Driving Shaft Oil Seal	上メス軸オイルシール.....	1
29	32650	Needle Bar Driving Crank Bushing Plug	詰栓(12#).....	1
30	31838	Needle Bar Driving Crank Bushing (Right)	針棒クランク軸ブッシュ(右).....	1
31	32647	Needle Bar Driving Crank Bushing (Left)	針棒クランク軸ブッシュ(左).....	1
32	32684	Needle Bar Driving Crank Oil Seal	針棒クランク軸オイルシール.....	1
33	30291	Looper Driving Shaft Oil Seal	ルーパ軸オイルシール.....	3
34	31841	Upper Looper Driving Shaft Bushing (Front)	上ルーパ軸ブッシュ(前).....	1
35	31842	Upper Looper Driving Shaft Bushing (Rear)	上ルーパ軸ブッシュ(後).....	1
36	31834	Upper Looper Bar Guide Bushing	ルーパ案内ブッシュ.....	1
37	527	Oil Wick for 32350	ルーパ案内ブッシュ蓋油芯.....	1
38	32350	Upper Bar Guide Bushing Cap	ルーパ案内ブッシュ蓋.....	1
39	31844	Lower Looper Driving Shaft Bushing (Front)	下ルーパ軸ブッシュ(前).....	1
40	31845	Lower Looper Driving Shaft Bushing (Rear)	下ルーパ軸ブッシュ(後).....	1
41	31847	Double Chaining Looper Driving Shaft Bushing (Front)	二重環ルーパ軸ブッシュ(前).....	1
42	31848	Double Chaining Looper Driving Shaft Bushing (Rear)	二重環ルーパ軸ブッシュ(後).....	1
43	31853	Feed Bar Driving Shaft Bushing (Right)	送り軸ブッシュ(右).....	1
44	31852	Feed Bar Driving Shaft Bushing (Middle)	送り軸ブッシュ(中).....	1
45	31851	Feed Bar Driving Shaft Bushing (Left)	送り軸ブッシュ(左).....	1
46	31850	Looper Rocker Shaft Bushing (Right)	ルーパ前後軸ブッシュ(右).....	1
47	31849	Looper Rocker Shaft Bushing (Left)	ルーパ前後軸ブッシュ(左).....	1
48	33119	Differential Feed Control Lever Shaft Bushing	調節レバー軸ブッシュ.....	1
49	3636	Cap Screw for 31835	針棒ブッシュ(上)蓋ネジ.....	1
50	31835	Needle Bar Bushing (Upper)	針棒ブッシュ(上).....	1
51	353	Oil Wick for 31835	油芯.....	1
52	31836	Needle Bar Bushing (Lower)	針棒ブッシュ(下).....	1
53	325	Oil Wick for 31836	油芯.....	1



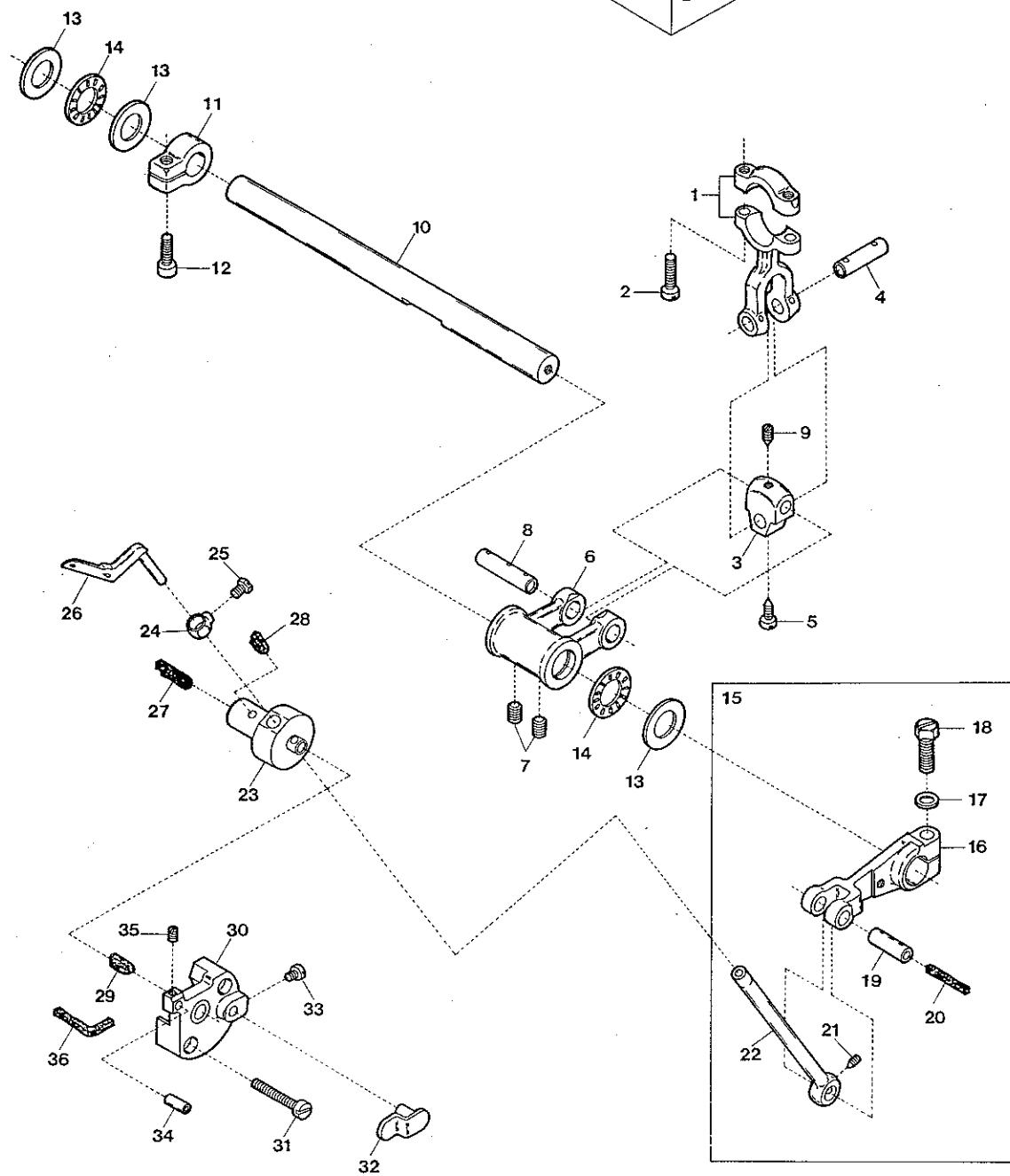
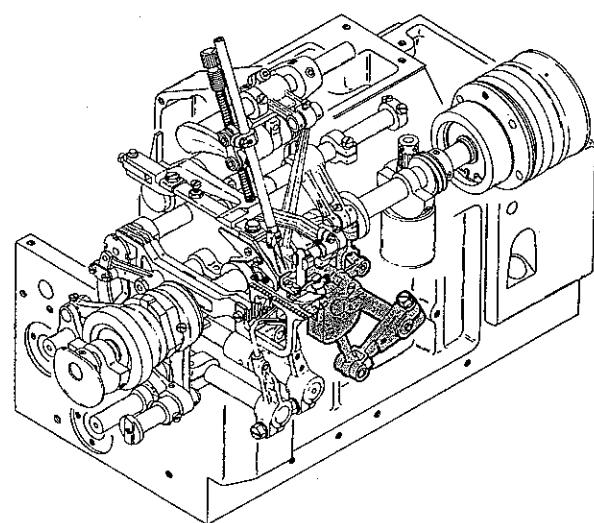
<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	32670	Needle Bar Connecting Rod	針棒ロッド.....	1
2	5071	Screw for 32670	針棒ロッド止ネジ.....	2
3-1	34405	Connecting Rod Roller Bearing (Standard)	ニードルベアリング(標準).....	1
3-2	32819	" " " " (for Exchange)	" (交換用).....	1
4	32644	Needle Bar Driving Lever	針棒クラシク軸腕.....	1
5	5520	Screw for 32644	針棒クラシク軸腕止ネジ.....	1
6	32921	Needle Bar Connecting Rod Pin	針棒ロッドピン.....	1
7	4410	Screw for 32921	針棒ロッドピン止ネジ.....	1
8	32662	Needle Bar Driving Crank Counterweight	針棒ウェイト.....	1
9	3635	Screw for 32662	針棒ウェイト止ネジ.....	2
10	32646	Needle Bar Driving Crank Collar	針棒クラシク軸カラー.....	1
11	9604	Screw for 32646	針棒クラシク軸カラー止ネジ.....	2
12	32645	Needle Bar Driving Crank	針棒クラシク軸.....	1
13	90321	Needle Bar Connecting Link	針棒リンク.....	1
14	90320	Needle Bar Connecting Link Pin	針棒リンクピン.....	2
15	278	Oil Wick for 90320	油芯.....	2
16	3313	Screw for 90320	針棒リンクピン止ネジ.....	1
17	4313	Screw for 90320	針棒リンクピン止ネジ.....	1
18	32651	Needle Bar Connecting Bracket	針棒抱キ.....	1
19	1186	Screw for 32651	針棒抱キ止ネジ.....	1
20	37372	Needle Bar	針棒.....	1
21	38101	Needle Clamp	針止メ.....	1
22	3637	Screw for Needle	針止ネジ.....	2
23-1	—	Needle (System:DC×1)	針(DC×1).....	1
23-2	—	" (System:DM×13)	" (DM×13).....	1
24-1	36569	Stitch Plate (A3)	針板(A3).....	1
24-2	36570	" (A4)	" (A4).....	1
25	5401	Screw for Stitch Plate	針板止ネジ.....	1
26	33006	Stitch Plate Support	針板受ケ止ネジ.....	1
27	6662	Screw for 33006	針板受ケ止ネジ.....	2
28	32604	Cloth Plate Rubber Cushion	埋メ座(大).....	1
29	33089	Needle Guard (Front) (A3, A4) (Double Chain Stitch)	インタ針受ケ(前)(A3, A4)	1
30	4404	Screw for 33089, 33087	針受ケ(前)止ネジ.....	2
31	33086	Needle Guard (Rear) (Overlock Stitch)	オーバ針受ケ(後).....	1
32	5098	Screw for 33086, 33088	針受ケ(後)止ネジ.....	4
33	33087	Needle Guard (Front) (Overlock Stitch)	オーバ針受ケ(前).....	1
34	33088	Needle Guard (Rear) (Double Chain Stitch)	インタ針受ケ(後).....	1



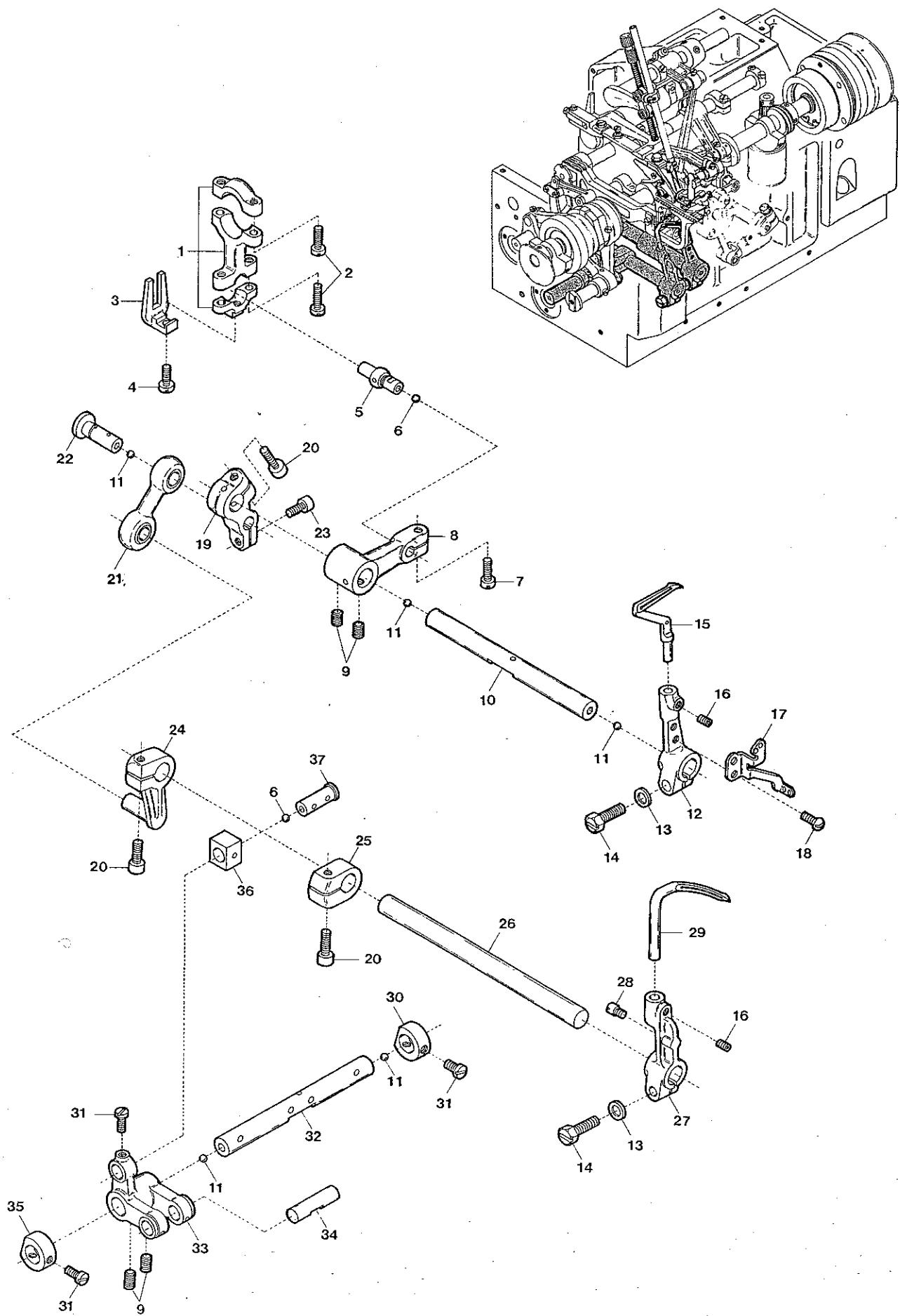
<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	32900	<i>Upper Knife Driving Connecting Rod</i>	上メスロッド.....	1
2	5071	<i>Screw for 32900</i>	上メスロッド止ネジ.....	2
3-1	34405	<i>Connecting Rod Roller Bearing (Standard)</i>	ニードルベアリング(標準).....	1
3-2	32819	" " " " (for Exchange)	" (交換用).....	1
4	32902	<i>Upper Knife Driving Lever</i>	上メス軸腕.....	1
5	5520	<i>Screw for 32902, 33140</i>	止ネジ.....	2
6	32921	<i>Upper Knife Driving Connecting Rod Pin</i>	上メスロッドピン.....	1
7	4410	<i>Screw for 32921</i>	上メスロッドピン止ネジ.....	1
8	32646	<i>Upper Knife Driving Crank Collar</i>	上メス軸カラー(右).....	1
9	9604	<i>Screw for 32646</i>	上メス軸カラー(右)止ネジ.....	2
10	32920	<i>Upper Knife Driving Collar (Left)</i>	上メス軸カラー(左).....	1
11	7311	<i>Screw for 32920</i>	上メス軸カラー(左)止ネジ.....	1
12	32903	<i>Upper Knife Driving Shaft</i>	上メス軸.....	1
13	33140	<i>Upper Knife Driving Arm</i>	上メス台.....	1
14	4437	<i>Screw for 33140</i>	上メス台止ネジ.....	2
15	33142	<i>Upper Knife Driving Arm Guide</i>	上メス台ガイド.....	1
16	3434	<i>Screw for 33142</i>	上メス台ガイド止ネジ.....	1
17	32519	<i>Upper Knife Driving Arm Guide Plug</i>	上メス台ガイド詰栓.....	1
18	32912	<i>Upper Knife Holder Guide</i>	上メス案内.....	1
19	7616	<i>Screw for 32912</i>	上メス案内止ネジ.....	1
20	5508	<i>Screw for 32914</i>	上メス止ネジ.....	1
21	723	<i>Guide Pin for 32912</i>	上メス案内ピン.....	1
22	32911	<i>Upper Knife Holder</i>	上メス抱キ.....	1
23	1174	<i>Screw for 32911</i>	上メス抱キ止ネジ.....	1
24	32913	<i>Upper Knife Clamp</i>	上メス押エ.....	1
25	32914	<i>Upper Knife</i>	上メス.....	1
26	5074	<i>Screw for 32756</i>	下メスバネ止ネジ.....	1
27	32756	<i>Lower Knife Holder Spring</i>	下メスバネ.....	1
28	32916	<i>Lower Knife Holder</i>	下メス台.....	1
29	4591	<i>Screw for 32916</i>	下メス台止ネジ.....	1
30	30421	<i>Lower Knife</i>	下メス.....	1
31	32917	<i>Lower Knife Clamp</i>	下メス押エ.....	1
32	4353	<i>Screw for 32917</i>	下メス押エ止ネジ.....	1
33	36517	<i>Lower Knife Holder Locking Plate</i>	下メス台回り止メ.....	1
34	4440	<i>Screw for 36517</i>	下メス台回り止ネジ.....	2



<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	36232	Foot Lifter Lever Stopper	押工揚ゲストッパー.....	1
2	9127	Screw for 36232	押工揚ゲストッパー止ネジ.....	2
3	334	Nut for 36230	押工揚ゲレバー調節ネジナット.....	2
4	5505	Adjusting Screw for 36230	押工揚ゲレバー調節ネジ.....	2
5	36230	Foot Lifter Lever	押工揚ゲレバー.....	1
6	6000	Screw for 36230	押工揚ゲレバー止ネジ.....	1
7	33746	Foot Lifter Lever Spring	押工揚ゲレバーバネ.....	1
8	32714	Foot Lifter Connecting Link	押エレバー連結桿.....	1
9	36231	Foot Lifter Intermediate Lever	押工軸レバー.....	1
10	32729	Foot Lifter Intermediate Lever Spring	押工軸レバーバネ.....	1
11	32719	Foot Lifter Collar (Small)	押工軸レバーカラー(小).....	1
12	1459	Screw for 32719	押工軸レバーカラー(小)止ネジ.....	1
13	32718	Foot Lifter Latch Collar	押工軸レバーカラー.....	1
14	5550	Screw for 32718	押工軸レバーカラー止ネジ.....	1
15	32720	Foot Lifter Lever Shaft Bushing	押工軸ブッシュ.....	1
16	2022	Screw for 32720	押工軸ブッシュ止ネジ.....	1
17	6401	Adjusting Screw for Presser Spring	押工調節ネジ.....	1
18	32726	Presser Spring	押エバネ.....	1
19	32552	Presser Foot Positioning Arm	押工位置決メレバー.....	1
20	32727	Presser Foot Release Lever	手揚ゲ.....	1
21	32420	Presser Foot Release Lever Bushing	手揚ゲブッシュ.....	1
22	4635	Screw for 32420	手揚ゲブッシュ止ネジ.....	1
23	32722	Foot Lifter Lever Shaft	押工軸.....	1
24	32724	Foot Carrier Hinge	押工台.....	1
25	32723	Foot Lifter Hinge Pin	押エヒンジピン.....	1
26	33024	Foot Lifter Hinge Pin Retaining Ring	ヒンジピンストッピング.....	1
27	1186	Screw for 32723	押エヒンジピン止ネジ.....	1
28	32725	Foot Carrier	押工取付板.....	1
29	32728	Foot Carrier Washer	押工台座金.....	1
30	5541	Screw for 32725	押工取付板止ネジ.....	1
31	335	Nut for 1170	押工揚ゲストッパナット.....	1
32	1170	Stopper Screw for Presser Foot	押工揚ゲストッパネジ.....	1
33	538	Washer for 33537	ワッシャ.....	1
34	5509	Screw for 33537	押工止ネジ.....	1
35	33537	Presser Foot, Complete Set (A3, A4)	押工(組)(A3, A4).....	1
36	33515	Presser Foot Fabric Guard	布押工.....	1
37	1230	Screw for 33515	布押工止ネジ.....	1
38	33657	Presser Foot Hinge Spring	押エヒンジバネ.....	1
39	5036	Screw for 33657	押エヒンジバネ止ネジ.....	1
40	731	Presser Foot Pin	押エバネ止メピン.....	1
41	33526	Presser Foot Spring (Small)	押エバネ(小).....	1
42	6093	Screw for 33526	押エバネ(小)止ネジ.....	1
43	33529	Presser Foot Adjusting Plate	押工調節片.....	1
44	216	Nut for 6093	ナット.....	1
45	33525	Presser Foot Spring (Large)	押エバネ(大).....	1
46	1222	Screw for 33525	押エバネ(大)止ネジ.....	1
47	32706	Chain Cutter	チェーンカッタ.....	1
48	4404	Screw for 32706	チェーンカッタ止ネジ.....	2



Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	33626	Upper Looper Driving Lever Connecting Rod	上ルーパロッド.....	1
2	5071	Screw for 33626	上ルーパロッド止ネジ.....	2
3	32785	Looper Driving Lever Link	ルーパリンク.....	1
4	32784	Looper Driving Lever Link Pin (Short)	ルーパリンクピン(短).....	1
5	9506	Screw for 32784	ルーパリンクピン(短)止ネジ.....	1
6	32787	Upper Looper Driving Lever	上ルーパ軸腕.....	1
7	3635	Screw for 32787	上ルーパ軸腕止ネジ.....	2
8	32786	Looper Driving Lever Link Pin (Long)	ルーパリンクピン(長).....	1
9	3404	Screw for 32786	ルーパリンクピン(長)止ネジ.....	1
10	34517	Upper Looper Driving Shaft	上ルーパ軸.....	1
11	32792	Upper Looper Driving Shaft Collar	上ルーパ軸カラー.....	1
12	5550	Screw for 32792	上ルーパ軸カラー止ネジ.....	1
13	32848	Upper Looper Driving Shaft Thrust Washer	スラストプレート.....	3
14	32849	Upper Looper Driving Shaft Thrust Roller	スラストコロ.....	2
15	34478	Upper Looper Bar Driving Arm, Complete Set	上ルーパクランク(組).....	1
16	34104	Upper Looper Bar Driving Arm	上ルーパクランク.....	1
17	520	Washer for 34104	ワッシャ.....	1
18	5500	Screw for 34104	上ルーパクランク止ネジ.....	1
19	32799	Upper Looper Bar Driving Arm Pin	ルーパリンクピン.....	1
20	278	Oil Wick for 32799	油芯.....	1
21	3313	Screw for 32799	ルーパリンクピン止ネジ.....	1
22	32800	Upper Looper Bar	ルーパ棒.....	1
23	36192	Upper Looper Bar Guide	ルーパ案内.....	1
24	33359	Upper Looper Holder Collar	上ルーパ止メカラー.....	1
25	5507	Screw for 33359	上ルーパ止メカラー止ネジ.....	1
26	32807	Upper Looper	上ルーパ.....	1
27	304	Oil Wick for 36192	油芯.....	1
28	267	Oil Wick for 36192	油芯.....	1
29	325	Oil Wick for 36192	油芯.....	1
30	36195	Upper Looper Bar Guide Retainer	ルーパ案内蓋.....	1
31	5004	Screw for 36195	ルーパ案内蓋止ネジ.....	2
32	36218	Upper Looper Bar Guide Stopper	ルーパ案内押シ.....	1
33	5050	Screw for 36218	ルーパ案内押シ止ネジ.....	1
34	32961	Looper Thread Tube	糸道パイプ.....	1
35	1892	Screw for 32961	糸道パイプ止ネジ.....	1
36	274	Oil Wick for 36195	油芯.....	1

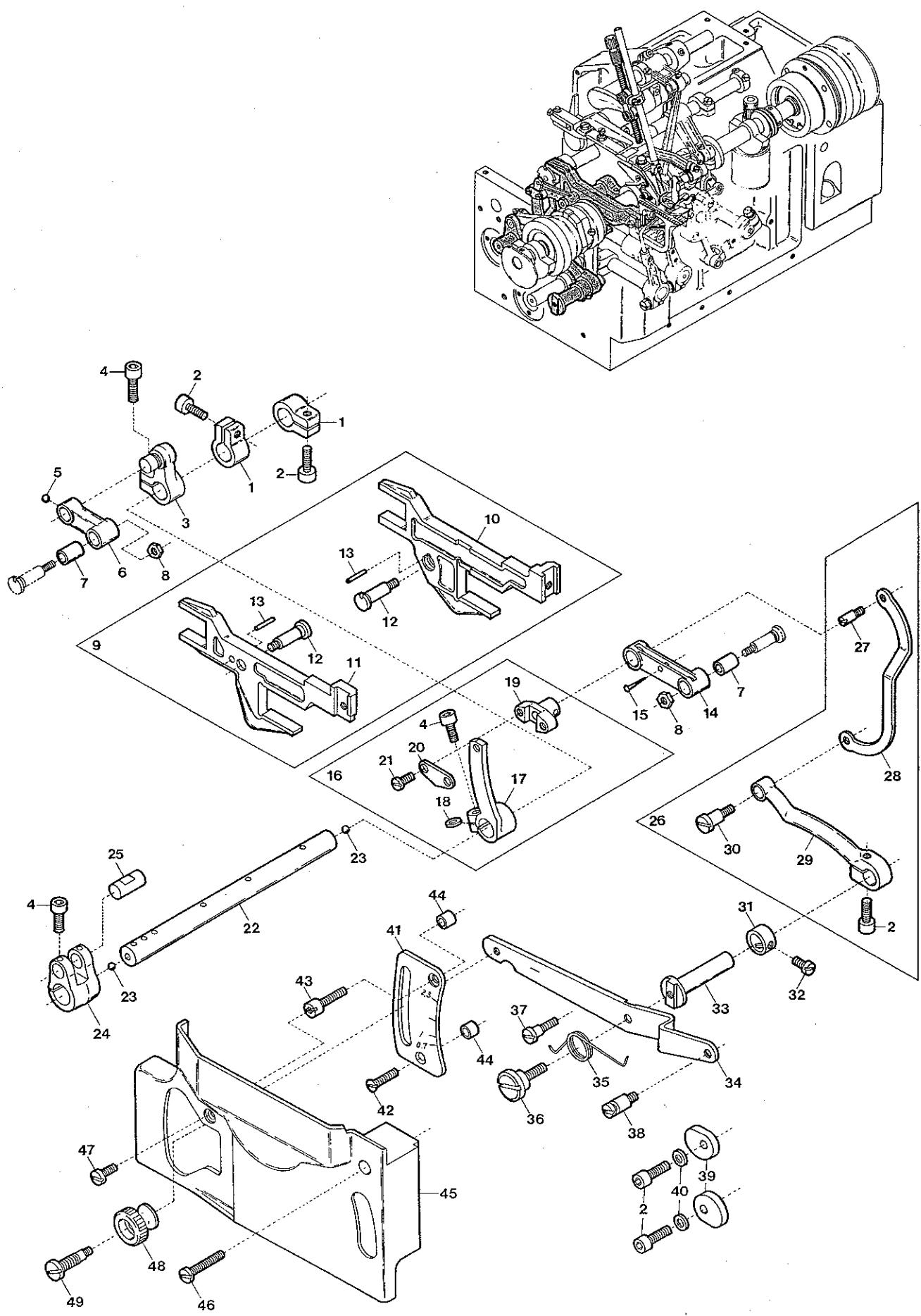


LOWER & DOUBLE CHAINING LOOPER MECHANISM

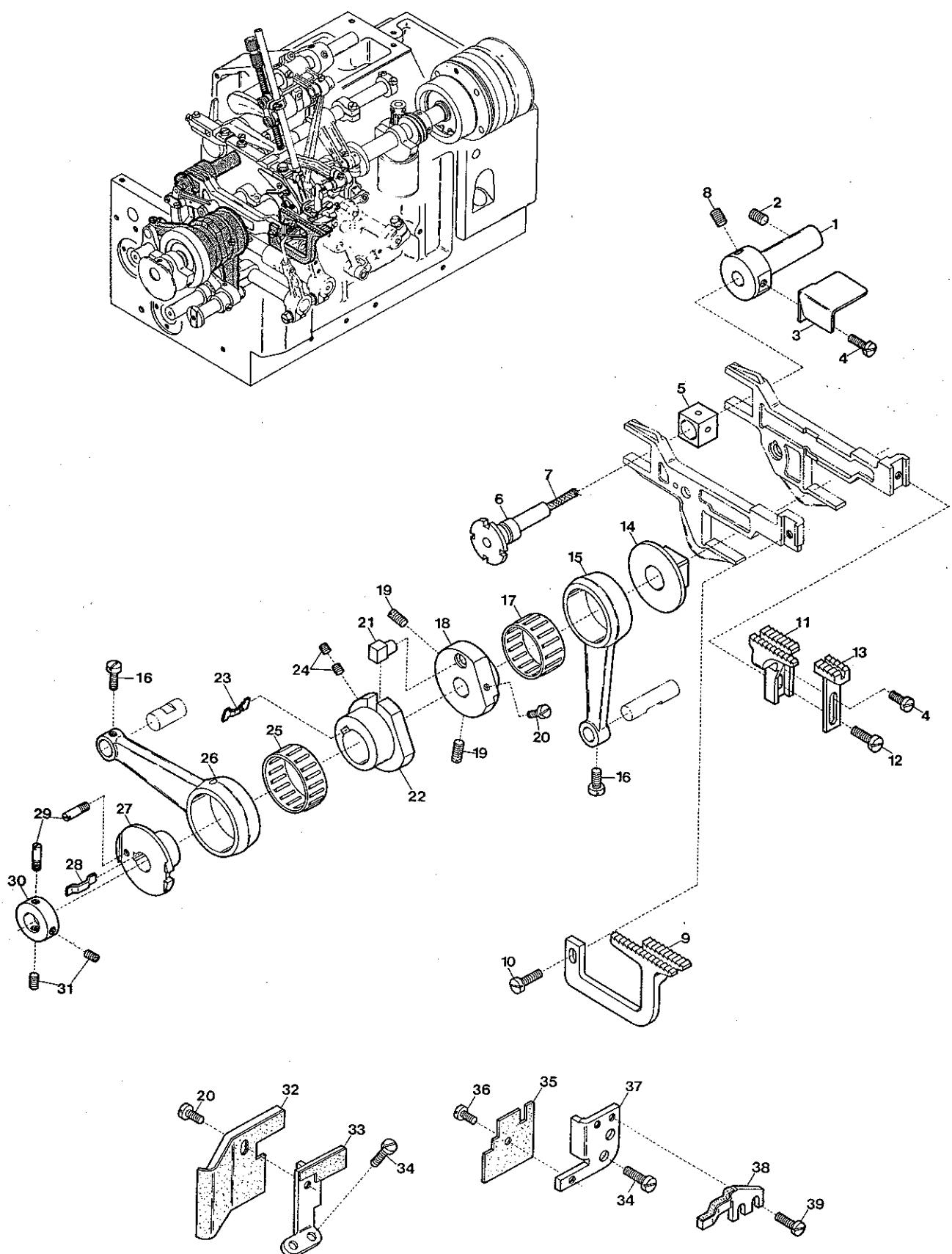
下ルーパ及び二重環
ルーパ機構

10

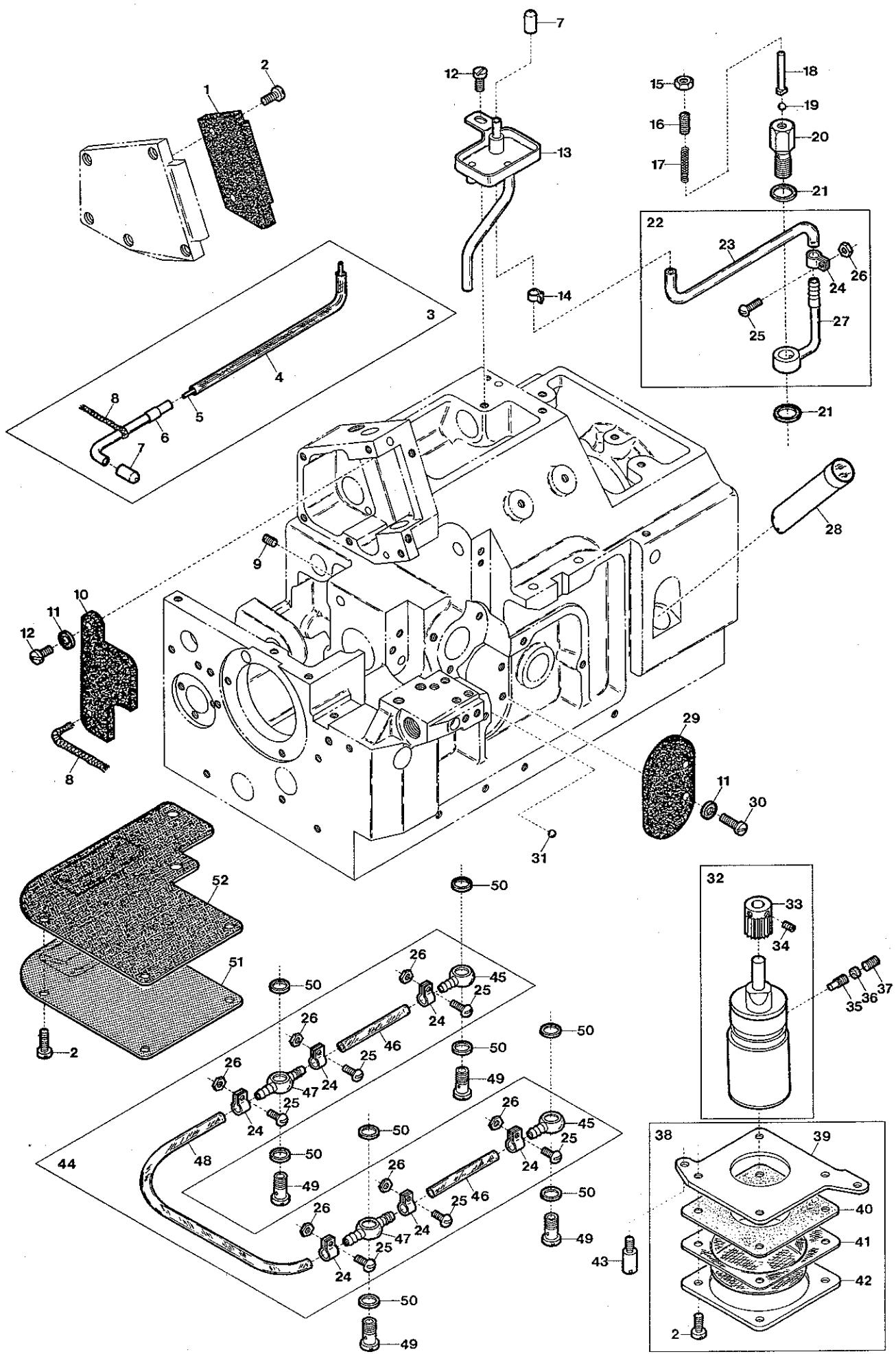
<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	33633	<i>Lower Looper Driving Lever Connecting Rod</i>	下ルーパロッド.....	1
2	5071	<i>Screw for 33633</i>	下ルーパロッド止ネジ.....	4
3	33057	<i>Ball Joint Guide Fork</i>	振レ止メ.....	1
4	4440	<i>Screw for 33057</i>	振レ止メ止ネジ.....	1
5	30305	<i>Ball Stud</i>	球.....	1
6	636	<i>Plug for 30305, 33074</i>	詰栓.....	2
7	4437	<i>Screw for 30305</i>	球止ネジ.....	1
8	33058	<i>Lower Looper Driving Lever</i>	下ルーパ軸腕.....	1
9	3635	<i>Screw for 33058, 33072</i>	止ネジ.....	4
10	33054	<i>Lower Looper Driving Shaft</i>	下ルーパ軸.....	1
11	637	<i>Plug for 33054, 33567, 31876</i>	詰栓.....	5
12	32789	<i>Lower Looper Holder Arm</i>	下ルーパ台.....	1
13	520	<i>Washer for 32789, 35396</i>	ワッシャ.....	2
14	5500	<i>Screw for 32789, 35396</i>	止ネジ.....	2
15	34392	<i>Lower Looper</i>	下ルーパ.....	1
16	3638	<i>Screw for 34392, 20378</i>	止ネジ.....	2
17	36535	<i>Looper Thread Pull-off</i>	下ルーパ糸締り.....	1
18	1326	<i>Screw for 36535</i>	下ルーパ糸締り止ネジ.....	2
19	33568	<i>Looper Driving Shaft Lever</i>	ルーパ振り腕.....	1
20	5550	<i>Screw for 33568, 33064, 33071</i>	止ネジ.....	3
21	33606	<i>Double Chaining Looper Driving Connecting Link</i>	二重環ルーパリンク.....	1
22	33567	<i>Looper Driving Connecting Guide Pin</i>	ルーパリンクピン.....	1
23	5040	<i>Screw for 33567</i>	ルーパリンクピン止ネジ.....	1
24	33064	<i>Double Chaining Looper Driving Lever</i>	二重環ルーパ軸腕.....	1
25	33071	<i>Double Chaining Looper Driving Shaft Collar</i>	二重環ルーパ軸カラー.....	1
26	33060	<i>Double Chaining Looper Driving Shaft</i>	二重環ルーパ軸.....	1
27	35396	<i>Double Chaining Looper Holder Arm</i>	二重環ルーパ台.....	1
28	3410	<i>Stopper Screw for 20378</i>	二重環ルーパストップバネジ.....	1
29	20378	<i>Double Chaining Looper</i>	二重環ルーパ.....	1
30	33076	<i>Looper Rocker Shaft Collar (Right)</i>	ルーパ前後軸カラー(右).....	1
31	9604	<i>Screw for 33076, 33230, 33074</i>	止ネジ.....	5
32	31876	<i>Looper Rocker Shaft</i>	ルーパ前後軸.....	1
33	33072	<i>Looper Rocker Shaft Arm</i>	ルーパ前後軸腕.....	1
34	32921	<i>Looper Connecting Pin</i>	ルーパ前後ロッドピン.....	1
35	33230	<i>Looper Rocker Shaft Collar (Left)</i>	ルーパ前後軸カラー(左).....	1
36	33073	<i>Looper Slide Block</i>	ルーパ前後駒.....	1
37	33074	<i>Looper Slide Block Pin</i>	ルーパ前後駒ピン.....	1



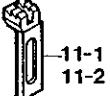
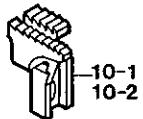
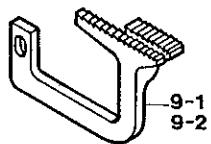
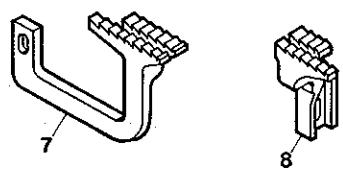
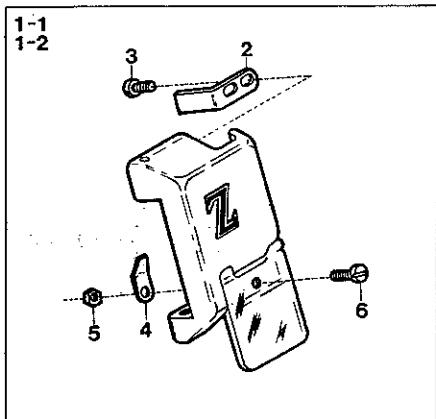
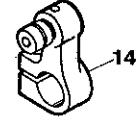
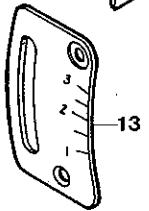
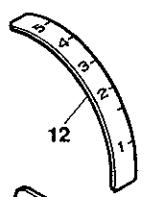
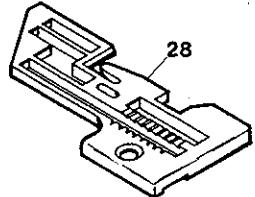
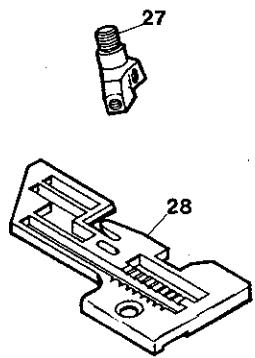
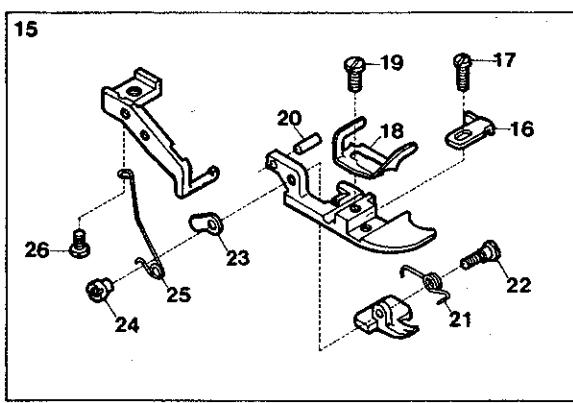
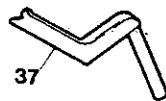
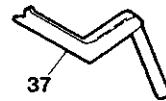
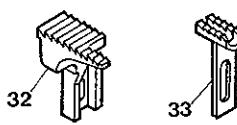
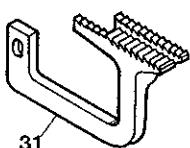
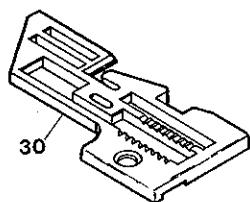
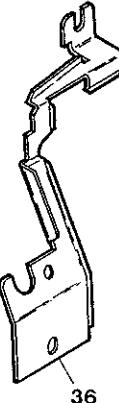
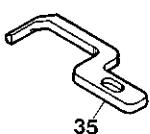
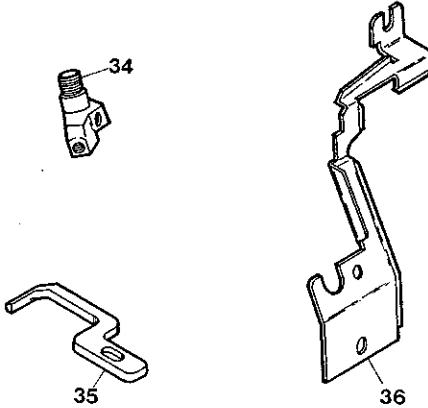
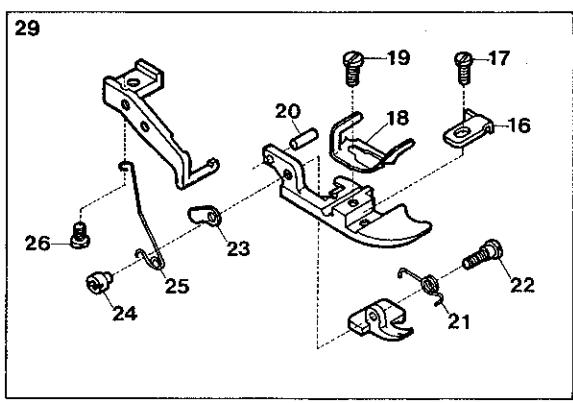
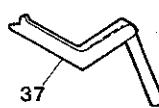
Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	33104	Feed Bar Driving Shaft Collar	送り軸カラー	2
2	5550	Screw for 33104, 33120, 33143	止ネジ	5
3	34521	Main Feed Bar Driving Lever for Reverse Differential	後送リレバー(逆差動用)	1
4	5520	Screw for 34521, 36291, 33105	止ネジ	3
5	637	Plug for 33095	詰栓	1
6	33095	Main Feed Bar Driving Connection	後送リリンク	1
7	33098	Feed Bar Driving Connection Bushing	後送リリンクブッシュ	2
8	451	Nut for 33099	ナット	2
9	33667	Feed Bar, Complete Set	送り台(組)	1
10	33643	Main Feed Bar	後送り台	1
11	33642	Differential Feed Bar	前送り台	1
12	33099	Feed Bar Driving Stud	送りリンクピン	2
13	687	Pin for Feed Bar Driving Stud	送りリンクピンノックピン	2
14	33094	Differential Feed Bar Driving Connection	前送リリンク	1
15	755	Pin for Oil Wick	油芯止メピン	1
16	36294	Differential Feed Rocker, Complete Set	前送リ調節器(組)	1
17	36291	Differential Feed Rocker	前送リ調節器	1
18	567	Washer for 36291	ワシャ	1
19	36292	Differential Feed Regulating Slide Pin	スライダ	1
20	36293	Differential Feed Regulating Slide Pin Cap	スライダ蓋	1
21	8145	Screw for 36293	スライダ蓋止ネジ	2
22	33100	Feed Bar Driving Shaft	送り軸	1
23	639	Plug for 33100	詰栓	2
24	33105	Feed Bar Driving Shaft Lever	送り軸腕	1
25	33683	Feed Bar Connecting Rod Pin	送りロッドピン	1
26	33612	Differential Feed Control Inner Lever, Complete Set	前送リ調節中レバー(組)	1
27	5512	Screw for 33121	前送リ調節リンク止ネジ	1
28	33121	Differential Feed Control Link	前送リ調節リンク	1
29	33120	Differential Feed Control Inner Lever	前送リ調節中レバー	1
30	5510	Screw for 33120	前送リ調節中レバー止ネジ	1
31	30228	Differential Feed Control Inner Lever Shaft Collar	送り調節中レバー軸カラー	1
32	9604	Screw for 30228	送り調節中レバー軸カラー止ネジ	2
33	33118	Differential Feed Control Inner Lever Shaft	送り調節中レバー軸	1
34	36220	Differential Feed Control Outer Lever	送り調節外レバー	1
35	33133	Differential Feed Control Outer Lever Spring	調節レバーバネ	1
36	5514	Screw for 33133	調節レバーバネ止ネジ	1
37	3406	Screw for 33133	調節レバーバネ掛ケネジ	1
38	36226	Chain Hook	チェインフック	1
39	33143	Differential Feed Control Outer Lever Stopper	送リストッパー	2
40	538	Washer for 33143	ワッシャ	2
41	36223	Differential Feed Graduations for Reverse Differential	送り目盛板(逆差動用)	1
42	1733	Screw for 36223	送り目盛板止ネジ	1
43	5527	Screw for 36223	送り目盛板止ネジ	1
44	494	Spacer for 36223	送り目盛板スペーサ	2
45	31881	Side Cover	横カバー	1
46	9106	Screw for 31881	横カバー止ネジ	1
47	1202	Screw for 31881	横カバー止ネジ	1
48	210	Adjusting Nut for 36220	前送リ調節外レバー調節ナット	1
49	5511	Adjusting Screw for 36220	前送リ調節外レバー調節ネジ	1



Ref. No.	Parts No.	Description	品 名	Amt. Req.
1	33251	Feed Bar Guide (Rear)	送り台ガイド(後).....	1
2	3632	Screw for 33251	送り台ガイド(後)止ネジ.....	1
3	33252	Feed Mechanism Rear Shield	送り台油除ケ.....	1
4	9730	Screw for 33252, 33544	止ネジ.....	2
5	32867	Feed Bar Guide Block	角駒(小).....	1
6	33141	Feed Adjusting Eccentric Pin	エキセンピニ.....	1
7	—	Oil Wick for 33141	油芯.....	1
8	3635	Screw for 33141.....	エキセンピニ止ネジ.....	1
9	33824	Differential Feed Dog (A3, A4) (for 8 stitches/inch)	前送リ(A3, A4)(8針用).....	1
10	4353	Screw for 33824	前送リ止ネジ.....	1
11	33825	Main Feed Dog (for 8 stitches/inch)	後送リ(8針用).....	1
12	7609	Screw for 33825	後送リ止ネジ.....	1
13	33544	Auxiliary Feed Dog (for 8 stitches/inch)	小送リ(8針用).....	1
14	33116	Feed Lift Block	角駒(大).....	1
15	33067	Looper Oscillating Rod	ルーパ前後ロッド.....	1
16	4410	Screw for Connecting Rod Pin	ロッドピン止ネジ.....	2
17	33115	Needle Bearing for Looper Oscillating Rod	ニードルベアリング(小).....	1
18	31860	Looper Oscillating Eccentric	ルーパ前後エキセン.....	1
19	3405	Screw for 31860	ルーパ前後エキセン止ネジ.....	2
20	4358	Stopper Screw for 36359, 33649	止ネジ.....	2
21	36191	Feed Dog Regulating Eccentric Pin	送リエキセンピニ.....	1
22	36359	Feed Dog Regulating Eccentric	送リエキセン.....	1
23	36394	Feed Dog Regulating Eccentric Spring	回り止メバネ.....	1
24	3637	Screw for 36394	回り止メバネ止ネジ.....	2
25	33114	Needle Bearing for Feed Dog Driving Connecting Rod	ニードルベアリング.....	1
26	36360	Feed Dog Driving Connecting Rod	送リロッド.....	1
27	36187	Feed Dog Regulating Control Eccentric	送リ調節エキセン.....	1
28	20403	Feed Dog Regulating Eccentric Spring	回り止メバネ.....	1
29	4109	Stopper Screw for 36187, 20405	送リ調節エキセンストッパネジ.....	2
30	20405	Feed Dog Regulating Control Collar	送リ調節エキセンカラー.....	1
31	3638	Screw for 20405	送リ調節エキセンカラー止ネジ.....	2
32	33649	Feed Mechanism Front Shield (Upper), Complete Set	送リ前カバー(上)(組).....	1
33	33647	Feed Bar Guide (Left)	送り台ガイド(左).....	1
34	4440	Screw for 33647, 33644	送り台ガイド止ネジ.....	4
35	33651	Feed Mechanism Front Shield (Lower), Complete Set	送リ前カバー(下)(組).....	1
36	1333	Screw for 33651	送リ前カバー(下)(組)止ネジ.....	1
37	33644	Feed Bar Guide (Right)	送り台ガイド(右).....	1
38	33659	Stitch Plate Stay	針板支エ.....	1
39	5000	Screw for 33659	針板支エ止ネジ.....	2

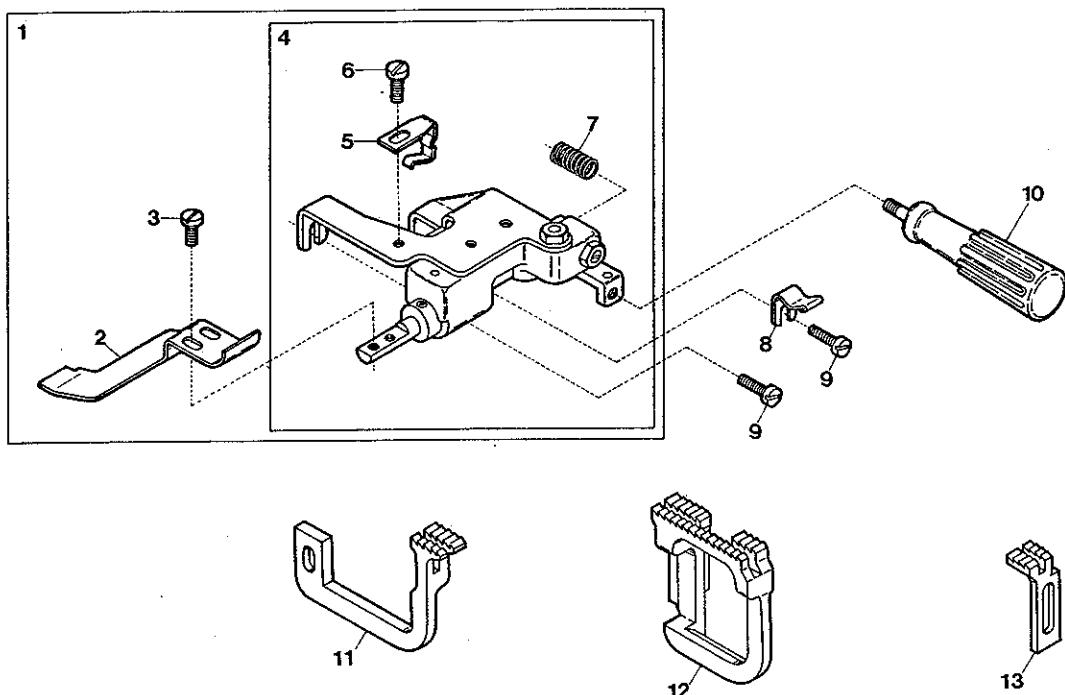


Ref. No.	Parts. No.	Description	品 名	Amt. Req.
1	32685	Needle Bar Oiling Felt (Left).....	針棒フェルト(左).....	1
2	9853	Screw for 32685, 33282, 33569	止ネジ.....	9
3	33661	Oil Tube, Complete Set for Feed Bar Driving Connection	オイルパイプ(組).....	1
4	33605	Oil Tube	送りロッド給油パイプ.....	1
5	—	Oil Wick for Feed Bar Driving Connection	給油パイプ油芯(毛糸).....	1
6	33660	Oil Nozzle Feed Bar Driving Connection	オイルパイプ.....	1
7	37697	Oil Nozzle Cap	注油キャップ.....	2
8	—	Oil Wick for 33660, 33782	油芯.....	2
9	3434	Screw for 33660	オイルパイプ止ネジ.....	1
10	33782	Needle Bar Oiling Felt (Right).....	針棒フェルト(右).....	1
11	550	Washer for 33782, 32806	ワッシャ(ファイバー).....	3
12	9604	Screw for 33782, 32476	止ネジ.....	2
13	32476	Oil Receiver	油受ケ皿.....	1
14	37675	Oil Tube Clamp	緊束環.....	1
15	419	Nut for 30745	ナット.....	1
16	6861	Adjusting Screw for 30745	調節弁バネ調節ネジ.....	1
17	30745	Oil Pressure Regulating Valve Spring	調圧弁バネ.....	1
18	30748	Oil Pressure Regulating Valve Spring Guide	調圧弁バネ案内ピン.....	1
19	80503	Oil Pressure Regulating Ball	調圧ボール弁.....	1
20	32938	Oil Pressure Regulating Valve	調圧弁座.....	1
21	509	Seal for 32897	パッキン.....	2
22	33671	Oil Pressure Regulating Fitting Tube, Complete Set	調圧管(組).....	1
23	32850	Oil Tube (150mm)	オイルパイプ(150mm)	1
24	32944	Oil Tube Clamp (Large)	緊束環(大).....	7
25	9989	Screw for 32944	緊束環止ネジ.....	7
26	15	Nut for 32944	ナット.....	7
27	32897	Oil Pressure Regulating Bracket	調圧弁取付台.....	1
28	33150	Oil Sight Gauge	オイルゲージ.....	1
29	32806	Upper Looper Bar Oiling Felt	ルーパフェルト.....	1
30	4353	Screw for 32806	ルーパフェルト止ネジ.....	2
31	639	Packing Piece	詰栓.....	1
32	33144	Oil Pump, Complete Set	ポンプ(組).....	1
33	30711	Oil Pump Driving Worm Gear	ウォームギア.....	1
34	9526	Screw for 30711	ウォームギア止ネジ.....	2
35	6330	Screw for 33144	ポンプ止ネジ.....	1
36	926	Seal for 33144	蓋ネジパッキン.....	1
37	9503	Screw for 33144	蓋ネジ.....	1
38	33662	Pump Filter Screen, Complete Set	ポンプ沪過網(組).....	1
39	33280	Pump Filter Screen Seat	ポンプ沪過網受ヶ台.....	1
40	33279	Pump Filter Screen Gasket	ポンプ沪過網パッキン.....	1
41	33281	Pump Filter Screen	ポンプ沪過網.....	1
42	33282	Pump Filter Screen Clamp	ポンプ沪過網押工.....	1
43	6261	Screw for 33280	ポンプ沪過網受ヶ台止ネジ.....	2
44	33670	Lubricating Tube, Complete Set	給油管(組).....	1
45	37669	Oil Tube Joint, One Way	片口管継手.....	2
46	33668	Oil Tube (50mm)	オイルパイプ(50mm)	2
47	37668	Oil Tube Joint, Two Way	両口管継手.....	2
48	33669	Oil Tube (190mm)	オイルパイプ(190mm)	1
49	7668	Oil Tube Fitting Stud	管継手ボルト.....	4
50	567	Seal for 37668, 37669	管継手パッキン.....	8
51	33569	Feed Mechanism Filter Screen	沪過網.....	1
52	33672	Feed Mechanism Filter Screen (Upper)	沪過網(上).....	1

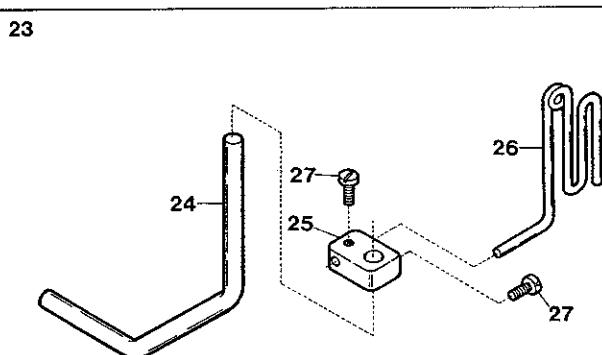
EXTRA**"G"****Z361-Y,362-Y****Z362-A****Z362-Y****Z361-C,362-C****Z362-C**

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1-1	34943	Safety Plate, Complete Set (Short)	セーフティプレート(短)(組).....	1
1-2	36315	" " (Long)	" " (長)(組).....	1
2	32620	Needle Thread Cover Latch Spring	針糸カバーバネ.....	1
3	7006	Screw for 32620	針糸カバーバネ止ネジ.....	2
4	33680	Safety Plate Spring	セーフティプレートバネ.....	1
5	322	Nut for 33680	ナット.....	1
6	4351	Screw for 33680	セーフティプレートバネ止ネジ.....	1
7	33834	Differential Feed Dog (C) (Coarse Mesh)	前送リ(C)(荒歯).....	1
8	33835	Main Feed Dog (C) (Coarse Mesh)	後送リ(C).....	1
9-1	33826	Differential Feed Dog (A) (for 5 stitches/inch)	前送リ(A)(5針用).....	1
9-2	33830	" " (C) (" ")	" (C) (").....	1
10-1	33827	Main Feed Dog (A) (for 5 Stitches/inch)	後送リ(A)(").....	1
10-2	33831	" " (C) (" " ")	" (C) (").....	1
11-1	33559	Auxiliary Feed Dog (A) (for 5 Stitches/inch)	小送リ(A)(").....	1
11-2	33549	" (C) (" ")	" (C) (").....	1
12	36775	Pully Graduations Plate (for Normal Differential)	ブーリ目盛板(正差動用).....	1
13	36222	Differential Feed Graduations (for Normal Differential)	送リ目盛板(正差動用).....	1
14	33096	Main Feed Bar Driving Lever (for Normal Differential)	後送リレバー(正差動用).....	1
15	33538	Presser Foot, Complete Set (Y)	押工(組)(Y).....	1
16	33515	Presser Foot Fabric Guard	布押工.....	1
17	1230	Screw for 33515	布押工止ネジ.....	1
18	33657	Presser Foot Hinge Spring	押工ヒンジバネ.....	1
19	5036	Screw for 33657	押工ヒンジバネ止ネジ.....	1
20	731	Presser Foot Pin	押工バネ止メピン.....	1
21	33526	Presser Foot Spring (Small)	押工バネ(小).....	1
22	6093	Screw for 33526	押工バネ(小)止ネジ.....	1
23	33529	Presser Foot Adjusting Plate	押工調節片.....	1
24	216	Nut for 6093	ナット.....	1
25	33525	Presser Foot Spring (Large)	押工バネ(大).....	1
26	1222	Screw for 33525	押工バネ(大)止ネジ.....	1
27	38011	Needle Clamp	針止メ.....	1
28	31865	Stitch Plate (Y4)	針板(Y4).....	1
29	33539	Presser Foot, Complete Set (C)	押工(組)(C).....	1
30	36590	Stitch Plate (C5)	針板(C5).....	1
31	33828	Differential Feed Dog (for 8 Stitches/inch) (Standard)	前送リ(8針用).....	1
32	33829	Main Feed Dog (for 8 Stitches/inch) (Standard)	後送リ(8針用).....	1
33	33328	Auxiliary Feed Dog (for 8 Stitches/inch) (Standard)	小送リ(8針用).....	1
34	33247	Needle Clamp	針止メ.....	1
35	33250	Needle Guard (Front) (Double Chain Stitch)	インタ針受け(前).....	1
36	31875	Chip Guard (Fixed)	切屑落シ板(大).....	1
37	32813	Spreader	上スプレダ.....	1

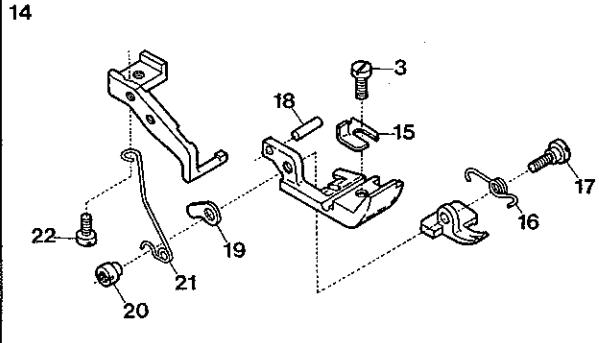
Z365-A,366-A,367-A



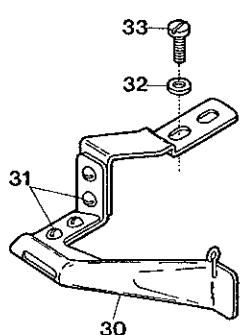
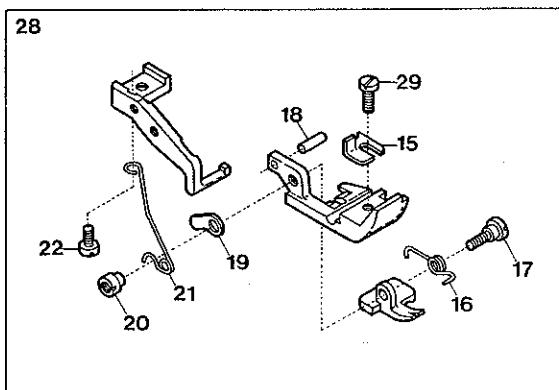
Z366-A,367-A



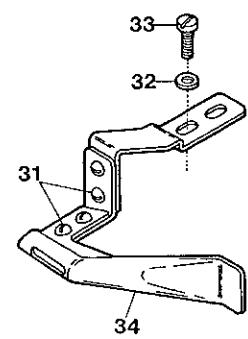
Z365-A,367-A



Z366-A

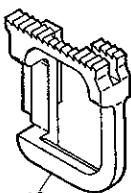
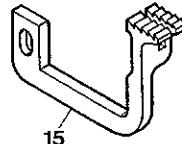
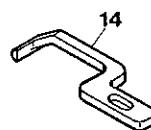
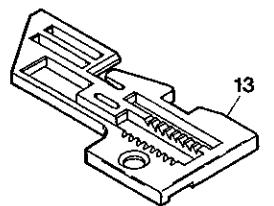
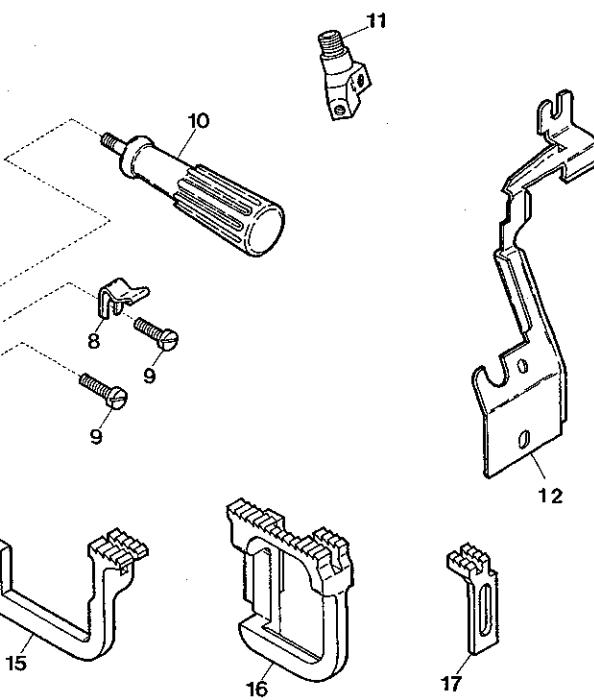
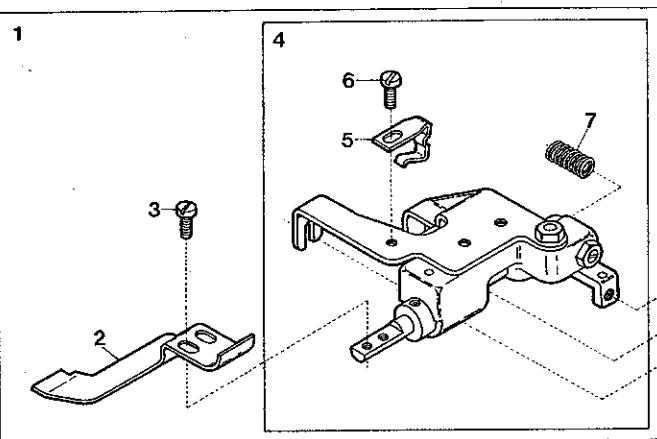


Z367-A

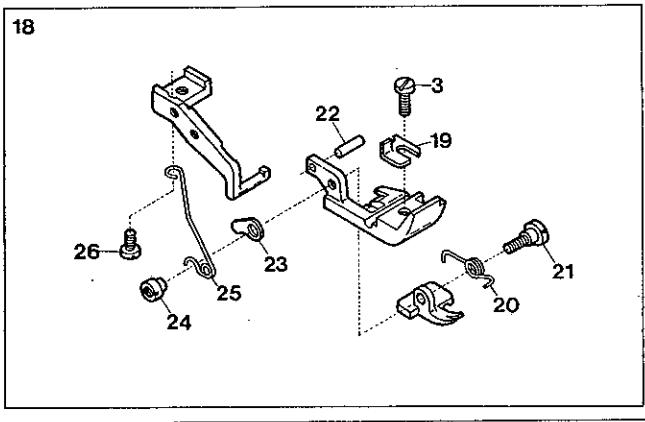


<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	33391	Ruffling Presser, Complete Set	ラフリング装置(組)	1
2	33401	Ruffling Presser Foot	ラフリング押工	1
3	5036	Screw for 33401, 33304	止ネジ	3
4	33399	Ruffling Presser Unit	ラフリング装置	1
5	36267	Ruffling Presser Stopper Spring Plate	ブラケット止メバネ	1
6	7006	Screw for 36267	ブラケット止メバネ止ネジ	1
7	33398	Ruffling Presser Spring	押エバネ	1
8	33400	Front Cover Latch Spring	前開キカバーバネ	1
9	7405	Screw for 33391, 33400	止ネジ	2
10	37989	Swing-out Handle for Ruffling Presser	押工軸レバーハンドル	1
11	33307	Differential Feed Dog	前送リ	1
12	33308	Main Feed Dog	後送リ	1
13	33558	Auxiliary Feed Dog	小送リ	1
14	33300	Presser Foot, Complete Set	押工(組)	1
15	33304	Presser Foot Hinge Spring	押エヒンジバネ	1
16	33526	Presser Foot Spring (Small)	押エバネ(小)	1
17	6093	Screw for 33526	押エバネ(小)止ネジ	1
18	731	Presser Foot Pin	押エバネ止メピン	1
19	33529	Presser Foot Adjusting Plate	押工調節片	1
20	216	Nut for 6093	ナット	1
21	33525	Presser Foot Spring (Large)	押エバネ(大)	1
22	1222	Screw for 33525	押エバネ(大)止ネジ	1
23	33430	Tape Guide, Complete Set	テープガイド(組)	1
24	35357	Tape Guide Holder Shaft	テープガイド取付軸	1
25	33433	Tape Guide Bracket	テープガイド取付片	1
26	33432	Tape Guide	テープガイド	1
27	7616	Screw for 35357, 33432	止ネジ	2
28	33405	Presser Foot, Complete Set	押工(組)	1
29	1227	Screw for 33304	押エヒンジバネ止ネジ	1
30	33409	Folder, Complete Set	定規(組)	1
31	1330	Screw for 33409, 33417	定規止ネジ	4
32	538	Washer for 33409, 33417	ワッシャ	2
33	4358	Screw for 33409, 33417	定規(組)止ネジ	2
34	33417	Folder, Complete Set	定規(組)	1

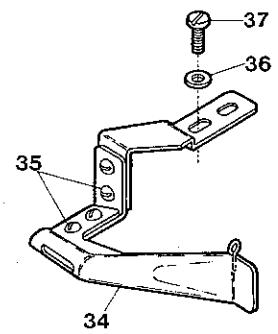
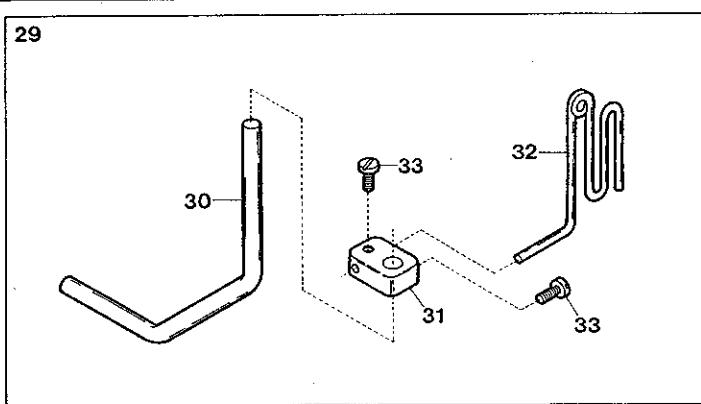
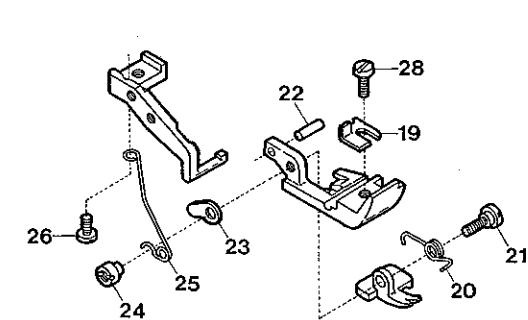
Z365-C,366-C



Z365-C

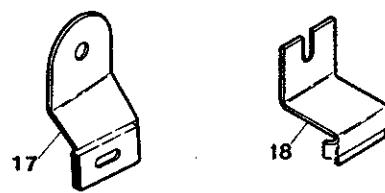
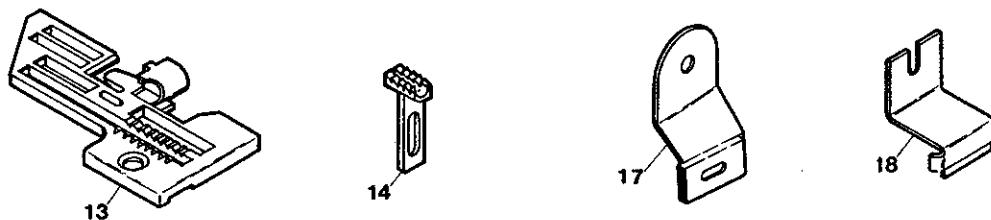
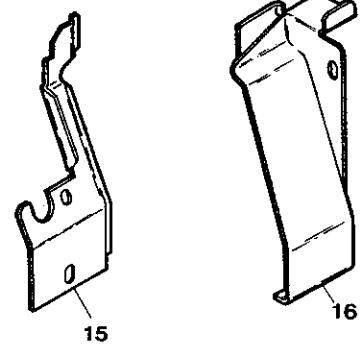
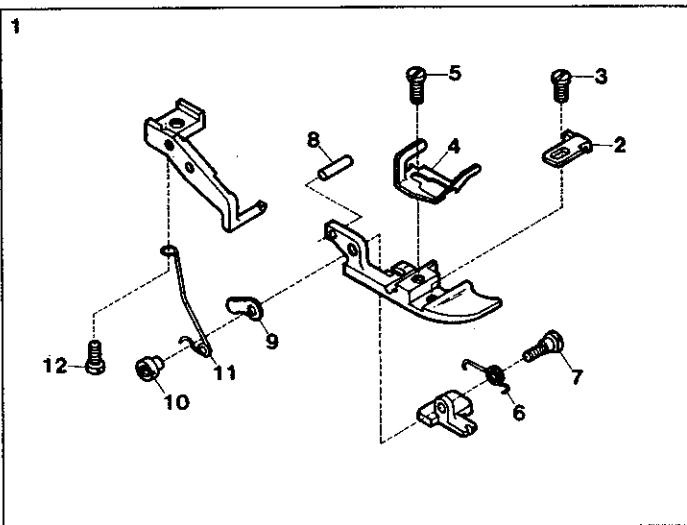


Z366-C

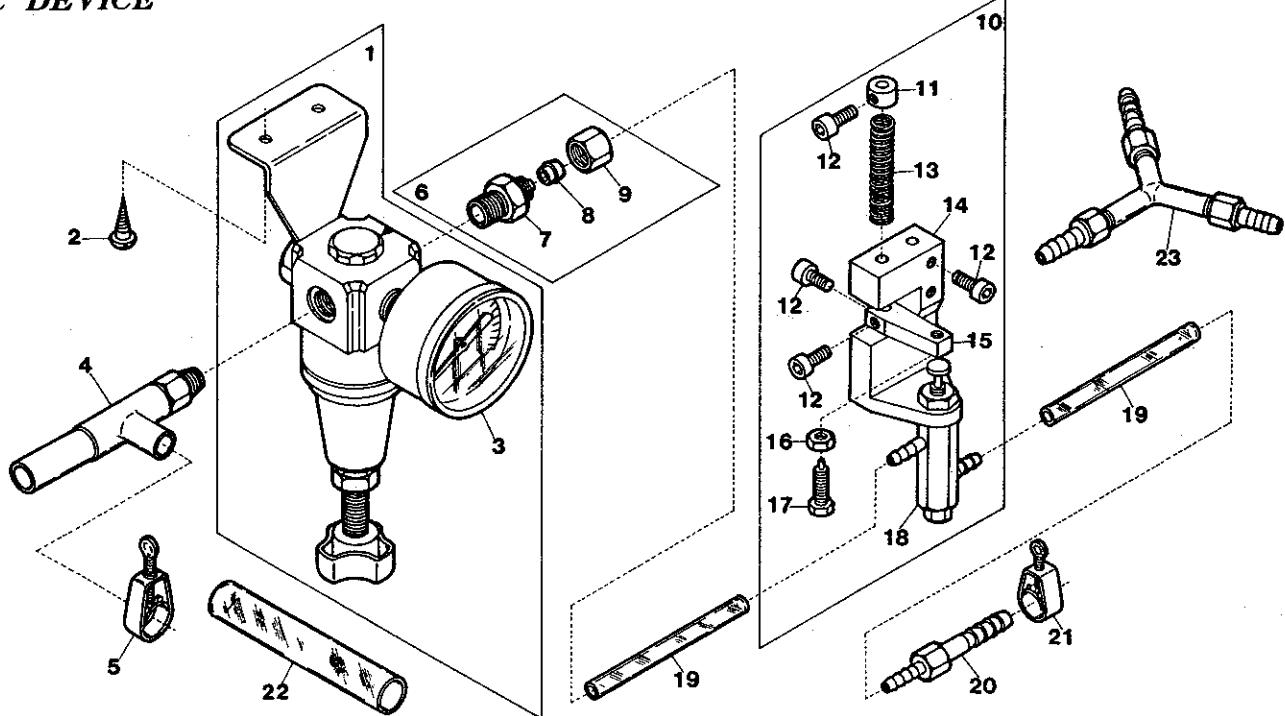
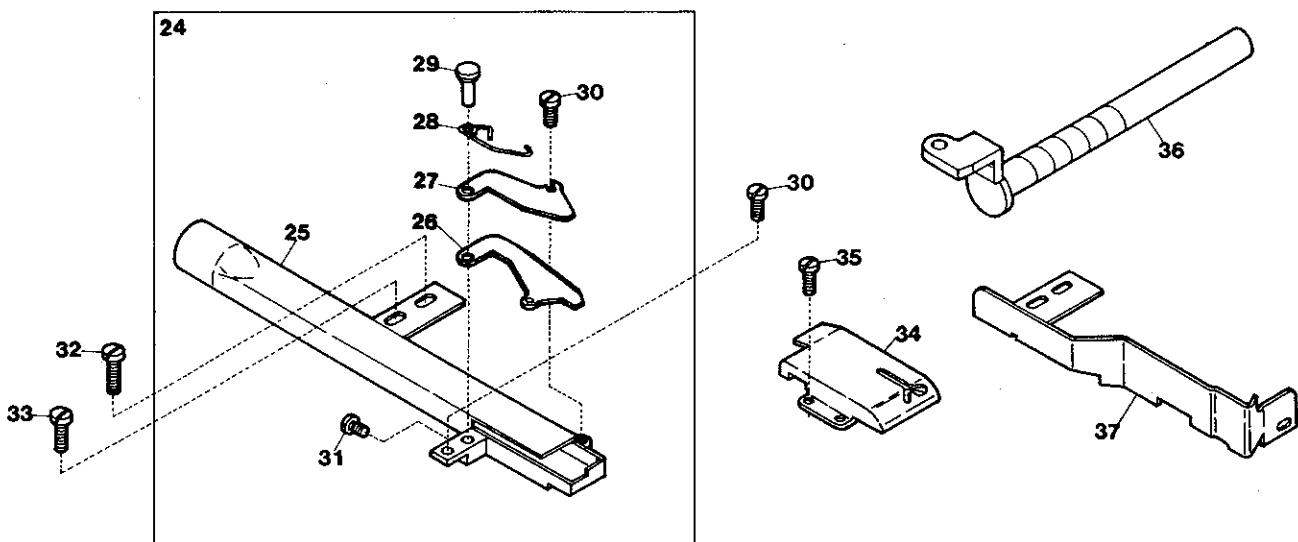
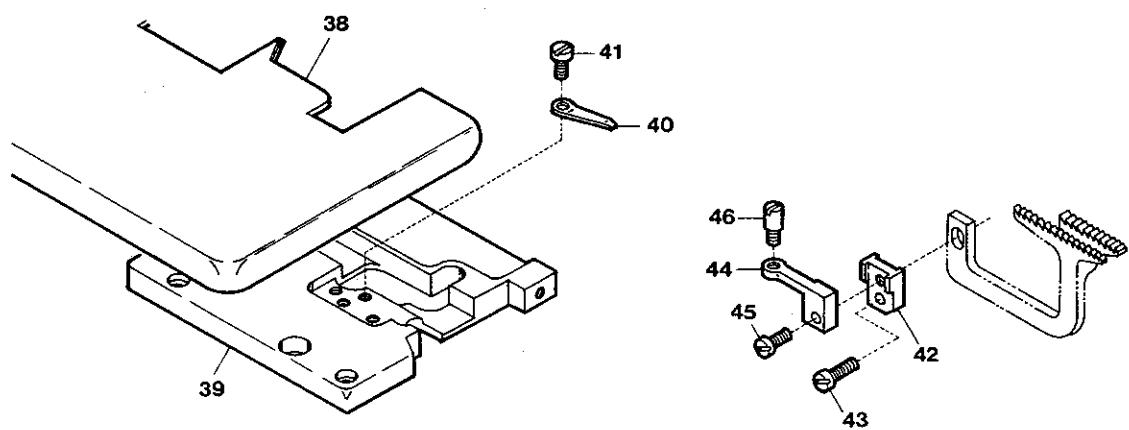


<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1	33403	Ruffling Presser, Complete Set	ラフリング装置(組)	1
2	33404	Ruffling Presser Foot	ラフリング押工	1
3	5036	Screw for 33404, 33304	止ネジ	3
4	33399	Ruffling Presser Unit	ラフリング装置	1
5	36267	Ruffling Presser Stopper Spring Plate	プラケット止メバネ	1
6	7006	Screw for 36267	プラケット止メバネ止ネジ	1
7	33398	Ruffling Presser Spring	押工バネ	1
8	33400	Front Cover Latch Spring	前開キカバーバネ	1
9	7405	Screw for 33403, 33400	止ネジ	2
10	37989	Swing-out Handle for Ruffling Presser	押工軸レバーハンドル	1
11	33247	Needle Clamp	針止メ	1
12	31875	Chip Guard (Fixed)	切屑落シ板(大)	1
13	36590	Stitch Plate	針板	1
14	33250	Needle Guard (Front) (Double Chain Stitch)	インタ針受ケ(前)	1
15	33315	Differential Feed Dog	前送リ	1
16	33557	Main Feed Dog	後送リ	1
17	35264	Auxiliary Feed Dog	小送リ	1
18	33312	Presser Foot, Complete Set	押工(組)	1
19	33304	Presser Foot Hinge Spring	押工ヒンジバネ	1
20	33526	Presser Foot Spring (Small)	押工バネ(小)	1
21	6093	Screw for 33526	押工バネ(小)止ネジ	1
22	731	Presser Foot Pin	押工バネ止メピン	1
23	33529	Presser Foot Adjusting Plate	押工調節片	1
24	216	Nut for 6093	ナット	1
25	33525	Presser Foot Spring (Large)	押工バネ(大)	1
26	1222	Screw for 33525	押工バネ(大)止ネジ	1
27	33858	Presser Foot, Complete Set	押工(組)	1
28	1227	Screw for 33304	押工ヒンジバネ止ネジ	1
29	33430	Tape Guide, Complete Set	テープガイド(組)	1
30	35357	Tape Guide Holder Shaft	テープガイド取付軸	1
31	33433	Tape Guide Bracket	テープガイド取付片	1
32	33432	Tape Guide	テープガイド	1
33	7616	Screw for 35357, 33432	止ネジ	2
34	33866	Folder, Complete Set	定規(組)	1
35	1330	Screw for 33866	定規止ネジ	4
36	538	Washer for 33866	ワッシャ	2
37	4358	Screw for 33866	定規(組)止ネジ	2

Z368-A

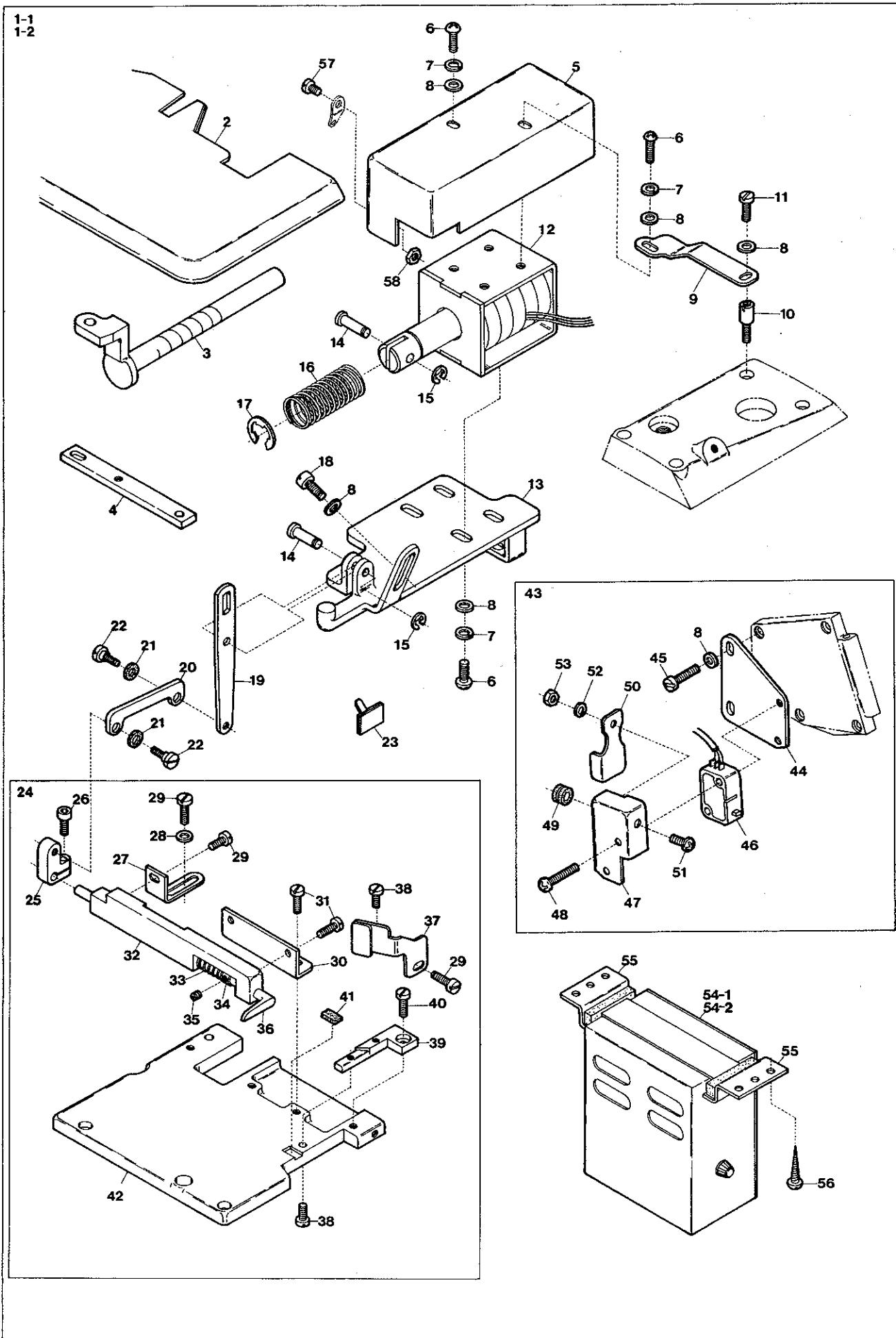


<i>Ref. No.</i>	<i>Parts No.</i>	<i>Description</i>	<i>品 名</i>	<i>Amt. Req.</i>
1	33319	<i>Presse Foot, Complete Set</i>	押工(組)	1
2	33515	<i>Presser Foot Fabric Guard</i>	布押工	1
3	1230	<i>Screw for 33515</i>	布押工止ネジ	1
4	33657	<i>Presser Foot Hinge Spring</i>	押工ヒンジバネ	1
5	5036	<i>Screw for 33657</i>	押工ヒンジバネ止ネジ	1
6	33526	<i>Presser Foot Spring (Small)</i>	押工バネ(小)	1
7	6093	<i>Screw for 33526</i>	押工バネ(小)止ネジ	1
8	731	<i>Presser Foot Pin</i>	押工バネ止ピン	1
9	33529	<i>Presser Foot Adjusting Plate</i>	押工調節片	1
10	216	<i>Nut for 6093</i>	ナット	1
11	33525	<i>Presser Foot Spring (Large)</i>	押工バネ(大)	1
12	1222	<i>Screw for 33525</i>	押工バネ(大)止ネジ	1
13	31820	<i>Stitch Plate</i>	針板	1
14	33328	<i>Auxiliary Feed Dog</i>	小送り	1
15	31859	<i>Chip Guard (Fixed)</i>	切屑落シ板(大)	1
16	33325	<i>Chip Guard (Openable)</i>	切屑落シ板(小)	1
17	31823	<i>Tape Guide (Right)</i>	テープガイド(右)	1
18	33327	<i>Tape Guide (Left)</i>	テープガイド(左)	1

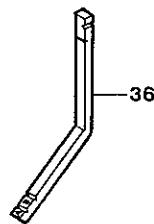
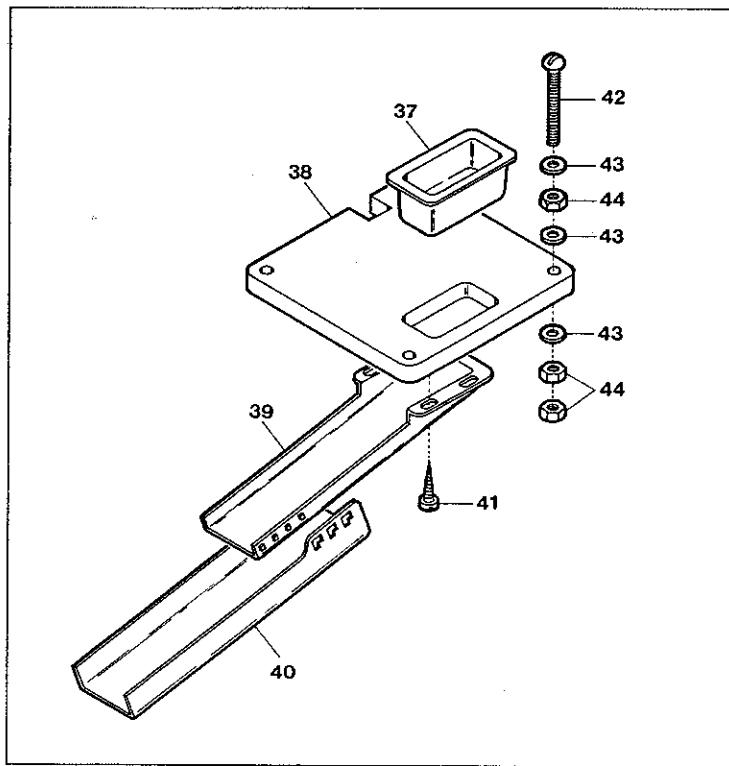
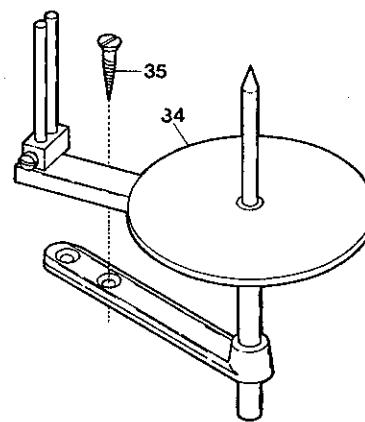
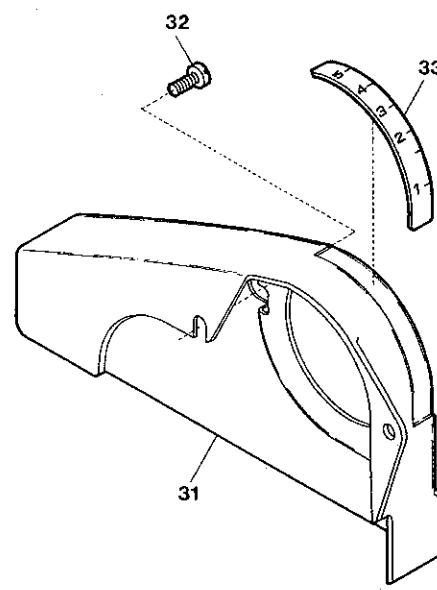
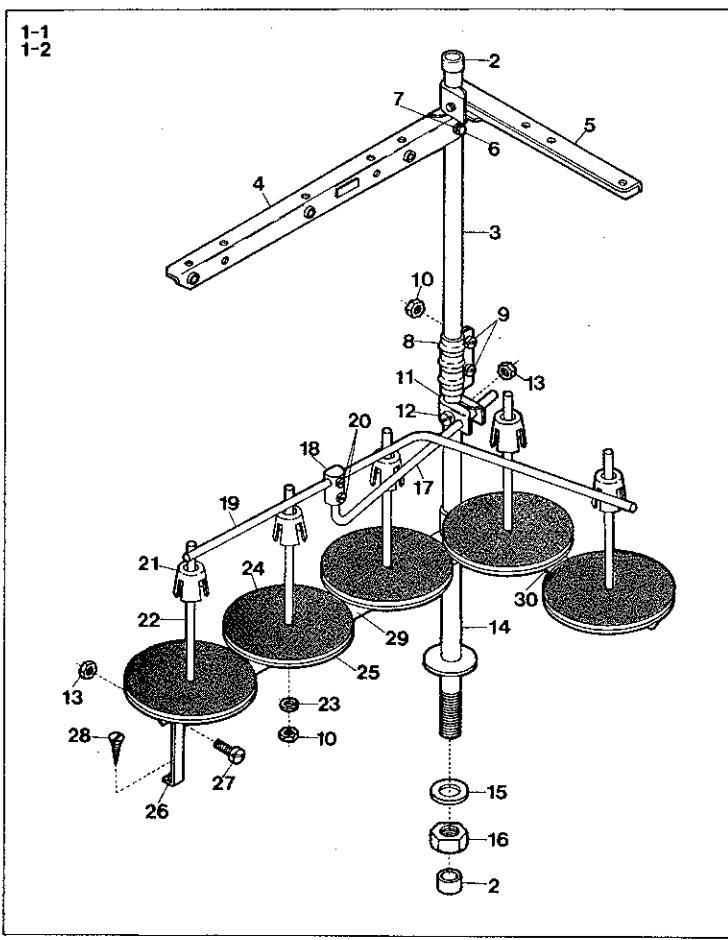
"C" DEVICE**"K" DEVICE****Z361/K**

<i>Ref. No.</i>	<i>Parts No.</i>	<i>Description</i>	<i>品 名</i>	<i>Amt. Req.</i>
1	33925	<i>Regulator, Complete Set</i>	レギュレータ(組)	1
2	6905	<i>Screw for 33925</i>	レギュレータ(組)止ネジ	2
3	33928	<i>Pressure Gauge</i>	プレッシャーゲージ	1
4	10100	<i>Venturi Tube, Complete Set</i>	ベンチュリー管(組)	1
5	33940	<i>Hose Band $\frac{3}{8}$ inch</i>	ホースバンド $\frac{3}{8}$ インチ	1
6	33931	<i>Mouth-piece, Complete Set, PT $\frac{1}{8}$ inch</i>	ストレートジョイント(組) $\frac{1}{8}$ インチ	1
7	33949	<i>Mouth-piece, PT $\frac{1}{8}$ inch</i>	ストレートジョイント $\frac{1}{8}$ インチ	1
8	33951	<i>Pipe Holder</i>	ナイロンホルダ	1
9	33950	<i>Nut for Straight Joint</i>	ナット	1
10	33953	<i>Air Valve, Complete Set</i>	エアバルブ(組)	1
11	33938	<i>Collar for 33937</i>	エアバルブ補助バネカラー	1
12	5040	<i>Screw for 33938, 33936, 33935</i>	止ネジ	5
13	33937	<i>Return Spring for Air Valve Stopper</i>	エアバルブ補助バネ	1
14	33936	<i>Air Valve Holder</i>	エアバルブ取付台	1
15	33935	<i>Air Valve Stopper</i>	エアバルブストッパー	1
16	334	<i>Nut for 33935</i>	ナット	1
17	5505	<i>Screw for 33935</i>	エアバルブストッパー調節ネジ	1
18	33934	<i>Air Valve</i>	エアバルブ	1
19	33941	<i>Nylon Hose 4φ</i>	ナイロンホース4φ	2
20	33932	<i>Joint for Single Head</i>	ジョイント(ミシンが1台の時のみ使用)	1
21	33939	<i>Hose Band, $\frac{1}{4}$ inch</i>	ホースバンド $\frac{1}{4}$ インチ	3
22	33942	<i>Nylon Hose 12φ</i>	ナイロンホース12φ	1
23	33933	<i>Three Pronged Joint for Plural Heads</i>	三又ジョイント(ミシンが2台以上の時使用)	1
24	33572	<i>Suction Pipe, Complete Set</i>	吸込管(組)	1
25	33571	<i>Suction Pipe</i>	吸込管	1
26	33574	<i>Lower Trimming Knife</i>	下刃	1
27	33590	<i>Upper Trimming Knife</i>	上刃	1
28	33575	<i>Lower Trimming Knife Spring</i>	下刃バネ	1
29	33588	<i>Trimming Knife Holder Pin</i>	刃支持ピン	1
30	1202	<i>Screw for 33571, 33590</i>	止ネジ	2
31	1230	<i>Screw for 33588</i>	刃支持ピン止ネジ	1
32	4441	<i>Screw for 33571</i>	吸込管止ネジ	1
33	4353	<i>Screw for 33571</i>	吸込管止ネジ	1
34	33592	<i>Suction Pipe Cover</i>	吸込管カバー	1
35	4358	<i>Screw for 33592</i>	吸込管カバー止ネジ	2
36	33586	<i>Foot Lifter Lever Shaft</i>	押工軸	1
37	33654	<i>Fabric Guide</i>	布滑り案内板	1
38	31858	<i>Cloth Plate</i>	クロスプレート	1
39	33658	<i>Feed Mechanism Cover</i>	送り上カバー	1
40	33593	<i>Lower Trimming Knife Pushing Plate</i>	下刃圧着バネ	1
41	7618	<i>Screw for 33593</i>	下刃圧着バネ止ネジ	1
42	33581	<i>Lower Trimming Knife Guide Holder Connection</i>	下刃ガイド取付台	1
43	7609	<i>Screw for Differential Feed Dog</i>	前送り止ネジ	1
44	33655	<i>Lower Trimming Knife Guide Holder</i>	下刃ガイドピン取付台	1
45	1196	<i>Screw for 33655</i>	下刃ガイドピン取付台止ネジ	1
46	3348	<i>Lower Trimming Knife Guide Pin</i>	下刃ガイドピンネジ	1

"MT" DEVICE



Ref. No.	Parts No.	Description	品名	Amt. Req.
1-1	31821	"MT" Device, Complete Set (Class Z361).....	"MT"装置(組).....	1
1-2	31826	"MT10" Device, " " (for Z366)	"MT10"装置(組).....	1
2	31828	Cloth Plate	クロスプレート.....	1
3	33586	Foot Lifter Lever Shaft	押工軸.....	1
4	33697	Presser Foot Carrier	押工取付板.....	1
5	22653	Solenoid Cover	ソレノイドカバー.....	1
6	9992	Screw for 22653, 11760	止ネジ.....	6
7	644	Spring Washer for 22653, 11760	スプリングワッシャ.....	6
8	538	Washer for 22653, 11760, 34186, 35293, 35723	ワッシャ.....	10
9	34186	Anti-vibration Plate for Solenoid Cover	ソレノイド振レ止メ板.....	1
10	5489	Screw for Top Cover (Right).....	上蓋(右)止ネジ.....	1
11	4353	Screw for 34186	ソレノイド振レ止メ板止ネジ.....	1
12	11760	Solenoid	ソレノイド.....	1
13	35293	Solenoid Support	ソレノイド取付板.....	1
14	35301	Solenoid Connecting Rod Pin	連結棒ピン.....	2
15	33024	Retaining Ring for 35301	Eリング.....	2
16	23217	Solenoid Spring	ソレノイドバネ.....	1
17	35300	Retaining Ring for 23217	ソレノイドバネストップリング.....	1
18	5043	Screw for 35293	ソレノイド取付板止ネジ.....	2
19	35298	Solenoid Connecting Lever	ソレノイドレバー.....	1
20	35302	Upper Knife Connecting Plate	上メス連結板.....	1
21	568	Rubber Cushion for 35302	防振ゴム.....	2
22	6068	Screw for 35302	上メス連結板止ネジ.....	2
23	35767	Cord Clamp (Large)	コード支エ(大).....	2
24	35303	Trimming Device, Complete Set	メス装置(組).....	1
25	35296	Upper Knife Driving Lever	上メス腕.....	1
26	5098	Screw for 35296	上メス腕止ネジ.....	1
27	33696	Upper Knife Holder Stay (Rear)	上メス台支工(後).....	1
28	532	Washer for 33696	ワッシャ.....	1
29	4353	Screw for 33696, 35313	止ネジ.....	3
30	33695	Upper Knife Holder Stay (Front)	上メス台支工(前).....	1
31	4351	Screw for 33695	上メス台支工(前)止ネジ.....	4
32	35315	Upper Knife Holder	上メス台.....	1
33	33711	Upper Knife Spring	上メスバネ.....	1
34	33710	Upper Knife Spring Collar	上メスバネカラー.....	1
35	3637	Screw for 33710	上メスバネカラー止ネジ.....	1
36	33690	Upper Knife	上メス.....	1
37	35313	Fabric Guide	布素内板.....	1
38	4404	Screw for 35313, 33656	止ネジ.....	2
39	33656	Lower Knife	下メス.....	1
40	7405	Screw for 33656	下メス止ネジ.....	1
41	36361	Upper Knife Rubber Cushion	上メスクッション.....	1
42	33640	Feed Mechanism Cover	送り上カバー.....	1
43	11755	Manual Switch, Complete Set	スイッチ(組).....	1
44	35723	Switch Support	スイッチ取付板.....	1
45	5004	Screw for 35723	スイッチ取付板止ネジ.....	2
46	11891	Switch	スイッチ.....	1
47	20989	Switch Cover	スイッチカバー.....	1
48	9993	Screw for 20989	スイッチカバー止ネジ.....	2
49	35722	Cord Bushing	コードブッシュ.....	1
50	35719	Manual Switch Plate	スイッチ板.....	1
51	9995	Screw for 35719	スイッチ板止ネジ.....	1
52	2	Spring Washer for 35719	スプリングワッシャ.....	1
53	488	Nut for 35719	ナット.....	1
54-1	11819	Control Box, Complete Set (MT Device)	MT制御装置(組).....	1
54-2	11834	Control Box, Complete Set (MT10 Device)	MT10制御装置(組).....	1
55	11709	Control Box Stay	コントロールボックスステイ.....	2
56	—	Wood Screw for 11709	木ネジ.....	4
57	4358	Screw for (33764)	二重環ルーバ糸道止ネジ.....	1
58	335	Nut for (33764)	二重環ルーバ糸道ナット.....	1



<u>Ref. No.</u>	<u>Parts No.</u>	<u>Description</u>	<u>品 名</u>	<u>Amt. Req.</u>
1-1	99056	Thread Stand, Complete Set (5 Spools Type)	糸立台(組)(5本糸用)	1
1-2	99073	" " " (4 Spools Type)	" "(4本糸用)	1
2	99057	Column Cap	コラムキャップ	2
3	99058	Column Pipe (Upper)	コラムパイプ(上)	1
4	99060	Thread Hanger (3 Spools Type)	スレッドハンガ(3本糸用)	1
5	99059	Thread Hanger (2 Spools Type)	スレッドハンガ(2本糸用)	1
6	147	Screw for 99059, 99060	止ネジ	4
7	148	Washer for 99059, 99060	ワッシャ	4
8	99061	Column Pipe Connector	コラムパイプ継手	1
9	149	Screw for 99061	止ネジ	2
10	150	Nut for 99061, 99066	ナット	7
11	99062	Thread Guide Holder	糸案内ホルダ	1
12	151	Screw for 99062	止ネジ	1
13	152	Nut for 99062, 99069	ナット	2
14	99063	Column Pipe (Lower)	コラムパイプ(下)	1
15	154	Washer for 99063	ワッシャ	1
16	153	Nut for 99063	ナット	1
17	99030	Thread Guide Bar	糸案内支工棒	1
18	99031	Thread Guide Bar Bracket	支工棒接点	1
19	99064	Thread Guide	糸案内	1
20	156	Screw for 99064	止ネジ	2
21	99065	Spool Cushion	スプールクッション	5
22	99066	Spool Pin	スプール軸	5
23	157	Spring Washer for 99066	スプリングワッシャ	5
24	99067	Spool Mat	スプールマット	5
25	99068	Spool Seat Disc	受ヶ皿	5
26	99069	Spool Holder Stay	スプールホルダ支工	1
27	158	Screw for 99069	止ネジ	1
28	159	Wood Screw for 99069	木ネジ	1
29	99070	Spool Holder (3 Spools Type)	スプールホルダ(3本糸用)	1
30	99071	Spool Holder (2 Spools Type)	スプールホルダ(2本糸用)	1
31	31886	Belt Cover	ベルトカバー	1
32	5089	Screw for 31886	ベルトカバー止ネジ	2
33	36523	Pulley Graduations Plate	ブーリ目盛板	1
34	99050	Tape Stand, for Z366, 367, 368	テープスタンド	1
35	—	Screw for 99050	テープスタンド止ネジ	2
36	37961	Timing Gauge	タイミングゲージ	1
37	30080	Chip Receiver	切屑受ヶ	1
38	30083	Supporting Board	受ヶ板	1
39	30081	Chute (Upper)	シュート(上)	1
40	30082	Chute (Lower)	シュート(下)	1
41	—	Wood Screw for 30081	木ネジ	4
42	—	Screw for 30083	止ネジ	4
43	—	Washer for 30083	ワッシャ	12
44	—	Nut for 30083	ナット	12

List of Main Spare Parts (主要部品リスト)

Models	Main Parts	Needle Clamp	Presser Foot Complete Set	Stitch plate	Differential Feed Dog	Main Feed Dog	Auxiliary Feed Dog	Upper Looper	Lower Looper	Double Chaining Looper	Double Chain Stitch Front	Needle Guard (Overlock Stitch) Front	Needle Guard (Overlock Stitch) Rear
Z361-A3DF	針止メ	押工(組)	針 板	前送り	後送り	小送り	上ルーバ	下ルーバ	二重環ルーバ	インタ針受(前)	オーバ針受(後)	オーバ針受(前)	オーバ針受(後)
-A4DF	38101	33537	36569	33824	33825	33544	32807	34392	20378	33089	33088	33087	33086
-Y4DF	"	"	36570	"	"	"	"	"	"	"	"	"	"
-C5DF	38011	33538	31865	"	"	"	"	"	"	"	"	"	"
-C5DF	33247	33539	36590	33828	33829	33328	"	"	"	33250	"	"	"
Z362-A4DF	38101	33537	36569	33824	33825	33544	(32813)	"	"	33089	"	"	"
-Y4DF	38011	33538	31865	"	"	"	"	"	"	"	"	"	"
-C5DF	33247	33539	36590	33828	33829	33328	"	"	"	33250	"	"	"
Z365-A4GF	38101	33300	36570	33307	33308	33558	32807	"	"	33089	"	"	"
-C5GF	33247	33312	36590	33315	33557	35264	"	"	"	33250	"	"	"
Z366-A4GF	38101	33405	36570	33307	33308	33558	"	"	"	33089	"	"	"
-C5GF	33247	33858	36590	33315	33557	35264	"	"	"	33250	"	"	"
Z367-A4GF	38101	33300	36570	33307	33308	33558	"	"	"	33089	"	"	"
Z368-A4DF	"	33319	31820	33824	33825	33328	"	"	"	"	"	"	"

Note : ()in "Upper Looper" ...indicating "Upper Spreader"
 上ルーバの()内は上スプレーダを表わす。

Z361

INDEX

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
2	19	52	0.1	532	19	28	0.3	1227	16	28	0.3
10	4	33	0.2	538	8	33	0.4	1228	4	20	0.2
14	4	48	2	538	11	40	0.4	1230	8	37	0.2
15	13	26	0.7	538	15	32	0.4	1230	14	17	0.2
147	20	6	4	538	16	36	0.4	1230	17	3	0.2
148	20	7	0.5	538	19	8	0.4	1230	18	31	0.2
149	20	9	1.5	550	13	11	0.03	1326	4	43	1
150	20	10	0.8	563	1	14	1.05	1326	10	18	1
151	20	12	4.5	567	1	6	0.07	1330	1	9	0.6
152	20	13	1.5	567	11	18	0.07	1330	2	34	0.6
153	20	16	1	567	13	50	0.07	1330	15	31	0.6
154	20	15	5	568	19	21	0.13	1330	16	35	0.6
156	20	20	1	570	1	15	0.66	1333	12	36	0.9
157	20	23	0.7	636	10	6	0.02	1437	5	14	—
158	20	27	2	637	10	11	0.12	1457	5	20	2.3
159	20	28	3	637	11	5	0.12	1459	2	31	0.7
177	4	5	0.3	639	11	23	0.21	1459	8	12	0.7
182	4	31	4.3	639	13	31	0.2	1733	11	42	1.3
210	11	48	1.5	644	19	7	0.8	1892	9	35	0.1
216	8	44	0.3	687	11	13	0.1	2022	8	16	1
216	14	24	0.3	723	7	21	0.7	2133	5	27	1.7
216	15	20	0.3	731	8	40	0.7	2528	2	44-1	—
216	16	24	0.3	731	14	20	0.7	2529	2	44-2	—
216	17	10	0.3	731	15	18	0.7	3313	6	16	0.1
267	9	28	—	731	16	22	0.7	3313	9	21	0.1
274	9	36	0.1	731	17	8	0.7	3348	18	46	1
278	6	15	0.03	755	11	15	0.2	3404	9	9	0.2
278	9	20	0.03	916	2	14	—	3405	12	19	1
304	9	27	0.14	926	13	36	0.06	3406	11	37	3
317	1	16	0.65	928	3	14	0.5	3410	10	28	0.35
322	1	29	0.3	930	3	13	0.4	3434	3	32	0.4
322	14	5	0.3	1016	2	18	—	3434	5	24	0.4
325	5	53	1	1092	4	24	1	3434	7	16	0.4
325	9	29	1	1170	8	32	0.1	3591	5	2	1
334	8	3	0.6	1174	1	30	1	3632	12	2	1.7
334	18	16	0.6	1174	3	27	1	3635	6	9	0.9
335	1	26	0.8	1174	7	23	1	3635	9	7	0.9
335	8	31	0.8	1174	6	19	1	3635	10	9	0.9
335	19	58	0.8	1186	8	27	1	3635	12	8	0.9
340	4	13	0.5	1186	18	45	0.5	3636	5	49	2.5
353	5	51	—	1202	11	47	0.8	3637	6	22	0.1
419	13	15	1	1202	18	30	0.8	3637	12	24	0.1
451	11	8	1.5	1222	8	46	0.5	3637	19	35	0.1
488	19	53	—	1222	14	26	0.5	3638	10	16	0.5
494	11	44	2.55	1222	15	22	0.5	3638	12	31	0.5
509	13	21	0.1	1222	16	26	0.5	4109	12	29	0.4
520	9	17	0.3	1222	17	12	0.5	4120	4	27	4
520	10	13	0.3	1223	2	35	0.55	4125	4	12	5
527	5	37	0.05	1223	3	12	0.55	4313	6	17	0.4
528	2	27	1.85	1227	4	49	0.3	4351	14	6	0.9
532	1	21	0.3	1227	15	29	0.3	4351	19	31	0.9

INDEX

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
4353	3	2	0.9	5071	10	2	2	7006	15	6	0.7
4353	7	32	0.9	5074	7	26	6	7006	16	6	0.7
4353	12	10	0.9	5076	1	5	8	7311	7	11	1.9
4353	13	30	0.9	5078	3	15	2.8	7405	1	27	1.2
4353	18	33	0.9	5089	2	26	4	7405	15	9	1.2
4353	19	11	0.9	5089	20	32	4	7405	16	9	1.2
4353	19	29	0.9	5094	3	28	1.7	7405	19	40	1.2
4358	1	22	0.9	5098	6	32	1.5	7609	12	12	1
4358	2	46	0.9	5098	19	26	1.5	7609	18	43	1
4358	4	11	0.9	5131	2	39	0.4	7616	7	19	0.3
4358	12	20	0.9	5345	3	23	0.9	7616	15	27	0.3
4358	15	33	0.9	5401	6	25	1	7616	16	33	0.3
4358	16	37	0.9	5489	19	10	3	7618	18	41	0.5
4358	18	35	0.9	5500	9	18	5	7650	2	29	0.35
4358	19	57	0.9	5500	10	14	5	7650	5	12	0.35
4404	6	30	0.2	5505	8	4	2.1	7668	13	49	4
4404	8	48	0.2	5505	18	17	2.1	7904	4	7	5
4404	19	38	0.2	5507	9	25	0.65				
4410	6	7	0.9	5508	7	20	2	8145	11	21	0.5
4410	7	7	0.9	5509	8	34	1.8	9029	5	18	—
4410	12	16	0.9	5510	11	30	3.75	9106	2	8	3
4435	2	6	1.05	5511	11	49	5	9106	11	46	3
4437	3	6	1.5	5512	11	27	1	9127	8	2	1.1
4437	7	14	1.5	5514	11	36	10	9143	1	23	0.4
4437	10	7	1.5	5519	1	13	10	9203	5	3	2
4440	2	16	1.5	5520	6	5	5	9503	13	37	1
4440	3	18	1.5	5520	7	5	5	9506	9	5	0.6
4440	4	47	1.5	5520	11	4	5	9526	13	34	0.7
4440	7	34	1.5	5527	11	43	2	9604	6	11	0.9
4440	10	4	1.5	5541	8	30	1.7	9604	7	9	0.9
4440	12	34	1.5	5550	8	14	3	9604	10	31	0.9
4441	3	4	2.2	5550	11	2	3	9604	11	32	0.9
4441	5	5	2.2	5550	9	12	3	9604	13	12	0.9
4441	18	32	2.2	5550	10	20	3	9730	12	4	0.6
4445	2	2	1.7					9852	1	7	2.5
4591	7	29	2.4	6000	8	6	14	9853	3	10	2
4635	8	22	4	6004	4	34	3	9853	4	37	2
				6066	1	32	3.5	9853	13	2	2
5000	4	18	0.5	6068	19	22	2.5	9989	13	25	1
5000	12	39	0.5	6093	8	42	0.9	9992	19	6	2
5004	9	31	2.3	6093	14	22	0.9	9993	19	48	2.5
5004	19	45	2.3	6093	15	17	0.9	9995	19	51	0.4
5036	8	39	0.6	6093	16	21	0.9				
5036	14	19	0.6	6093	17	7	0.9	10100	18	4	132
5036	15	3	0.6	6261	13	43	10	11709	19	55	48
5036	16	3	0.6	6330	13	35	3.2	11755	19	43	—
5036	17	5	0.6	6401	8	17	27	11760	19	12	890
5040	10	23	2	6662	6	27	3	11819	19	54-1	—
5040	18	12	2	6861	13	16	2.4	11834	19	54-2	—
5043	19	18	1.76	6905	18	2	2	11891	19	46	—
5044	4	41	0.3	6910	1	18	5				
5050	9	33	—					20004	2	11	8
5071	6	2	2	7006	1	25	0.7	20005	2	12	1.25
5071	7	2	2	7006	2	20	0.7	20118	4	4	0.95
5071	9	2	2	7006	14	3	0.7	20123	4	26	7

INDEX

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
20124	4	28	1.8	31871	2	32	—	32724	8	24	25
20125	4	29	0.36	31872	2	33	—	32725	8	28	20
20126	4	30	4	31873	2	38	—	32726	8	18	9
20128	4	38	3.5	31874	4	35	—	32727	8	20	13
20378	10	29	5.5	31875	14	36	—	32728	8	29	4.5
20403	12	28	0.5	31875	16	12	—	32729	8	10	1.1
20405	12	30	6.2	31876	10	32	—	32756	7	27	1.1
20538	3	16	0.07	31880	1	1	—	32775	5	8	191
20989	19	47	13.2	31881	11	45	—	32777	5	7	62
22653	19	5	207	31883	1	19	—	32778	5	9	3
23217	19	16	—	31885	2	24	—	32784	9	4	3
24083	4	2	—	31886	20	31	—	32785	9	3	9
24084	4	1	—	31887	5	1	—	32786	9	8	4
30080	20	37	—	31888	4	9	—	32787	9	6	50
30081	20	39	—	32350	5	38	0.1	32789	10	12	29
30082	20	40	—	32420	8	21	2	32792	9	11	16
30083	20	38	—	32421	1	4	0.1	32799	9	19	2.75
30228	11	31	12	32425	4	22	0.4	32800	9	22	11
30255	4	3	2.7	32426	4	23	0.1	32806	13	29	1.6
30291	5	33	1	32429	3	20	4	32807	9	26	2
30305	10	5	11	32476	13	13	15	32813	14	37	2
30421	7	30	5	32519	7	17	0.4	32817	5	4	51
30711	13	33	16	32552	8	19	87	32818	5	6	5
30745	13	17	0.4	32604	3	8	0.9	32819	6	3-2	6
30748	13	18	0.7	32604	6	28	0.9	32819	7	3-2	6
31111	4	6	5	32607	2	36	37	32848	9	13	3
31820	17	13	—	32608	2	37	7	32849	9	14	2
31821	19	1-1	—	32609	2	45	1.2	32850	13	23	3.5
31823	17	17	—	32612	3	31	0.4	32867	12	5	2.8
31826	19	1-2	—	32618	2	23	1.6	32879	1	11	11
31828	19	2	—	32620	2	19	2	32897	13	27	20
31833	5	22	—	32620	14	2	2	32900	7	1	41
31834	5	36	—	32622	2	21	7	32902	7	4	106
31835	5	50	—	32627	3	11	13	32903	7	12	115
31836	5	52	—	32644	6	4	57	32906	5	28	1.65
31838	5	30	—	32645	6	12	125	32911	7	22	10
31839	5	26	—	32646	6	10	12	32912	7	18	8
31840	5	25	—	32646	7	8	12	32913	7	24	4
31841	5	34	—	32647	5	31	—	32914	7	25	3
31842	5	35	—	32650	5	29	5	32916	7	28	37
31844	5	39	—	32651	6	18	12	32917	7	31	3
31845	5	40	—	32662	6	8	153	32920	7	10	35
31847	5	41	—	32663	3	9	26	32921	6	6	7
31848	5	42	—	32670	6	1	55	32921	7	34	7
31849	5	47	—	32681	5	21	119	32925	5	11	47
31850	5	46	—	32684	5	32	1	32938	13	20	30.5
31851	5	45	—	32685	13	1	8	32944	13	24	2.1
31852	5	44	—	32706	8	47	3	32952	4	14	1.8
31853	5	43	—	32714	8	8	6	32961	9	34	2
31858	18	38	—	32718	8	13	20	32962	4	15	8
31859	17	15	—	32719	8	11	5	32963	4	50	1.1
31860	12	18	—	32720	8	15	89	32970	2	5	72
31865	14	28	—	32722	8	23	93	33006	6	26	66
				32723	8	25	3				

INDEX

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
33012	3	24	6	33247	14	34	5	33526	15	16	0.2
33013	3	22	14	33247	16	11	5	33526	16	20	0.2
33024	8	26	0.1	33250	14	35	3	33526	17	6	0.2
33024	19	15	0.1	33250	16	14	3	33529	8	43	0.2
33026	1	17	74	33251	12	1	32	33529	14	23	0.2
33037	3	25	28	33252	12	3	2	33529	15	19	0.2
33038	3	26	12	33265	3	21	0.1	33529	16	23	0.2
33051	5	23	36	33279	13	40	3	33529	17	9	0.2
33052	5	16	30	33280	13	39	51	33537	8	35	33
33054	10	10	44	33281	13	41	14	33538	14	15	33
33057	10	3	7	33282	13	42	14	33539	14	29	34
33058	10	8	38	33284	1	8	15	33544	12	13	3
33060	10	26	65	33300	15	14	31	33549	14	11-2	2
33064	10	24	33	33304	15	15	0.5	33557	16	16	17
33067	12	15	40	33304	16	19	0.5	33558	15	13	2
33071	10	25	14	33307	15	11	13	33559	14	11-1	3
33072	10	33	45	33308	15	12	16	33562	2	15	7
33073	10	36	3.4	33312	16	18	31	33567	10	22	8
33074	10	37	6	33315	16	15	14	33568	10	19	32
33076	10	30	8	33319	17	1	34	33569	13	51	26
33077	5	13	39	33325	17	16	28	33571	18	25	67.2
33079	5	17	49	33327	17	18	4	33572	18	24	83
33080	5	15	489	33328	14	33	2	33574	18	26	4
33086	6	31	14	33328	17	14	2	33575	18	28	2
33087	6	33	0.8	33359	9	24	0.8	33581	18	42	3
33088	6	34	10	33391	15	1	161	33586	18	36	88
33089	6	29	2	33398	15	7	1.1	33586	19	3	88
33094	11	14	15	33398	16	7	1.1	33588	18	29	1.1
33095	11	6	13	33399	15	4	158	33590	18	27	4
33096	14	14	31	33399	16	4	158	33592	18	34	14
33098	11	7	2	33400	15	8	0.7	33593	18	40	0.1
33099	11	12	3.6	33400	16	8	0.7	33605	13	4	3
33100	11	22	65	33401	15	2	16	33606	10	21	31
33104	11	1	18	33403	16	1	160	33612	11	26	59
33105	11	24	33	33404	16	2	17	33626	9	1	41
33114	12	25	10	33405	15	28	30	33627	1	12	11
33115	12	17	8	33409	15	30	46	33633	10	1	50
33116	12	14	19	33417	15	34	46	33640	19	42	121
33118	11	33	24	33430	15	23	71	33642	11	11	58
33119	5	48	15	33430	16	29	71	33643	11	10	51
33120	11	29	33	33432	15	26	10	33644	12	37	12
33121	11	28	16	33432	16	32	10	33647	12	33	10
33131	3	29	1.1	33433	15	25	15	33649	12	32	6
33133	11	35	2.6	33433	16	31	15	33651	12	35	1
33140	7	13	101					33653	3	1	29
33141	12	6	12	33515	8	36	0.6	33654	18	37	28
33142	7	15	18	33515	14	16	0.6	33655	18	44	4
33143	11	39	13	33515	17	2	0.6	33656	19	39	4
33144	13	32	332	33525	8	45	0.8	33657	8	38	1.5
33150	13	28	26	33525	14	25	0.8	33657	14	18	1.5
33159	4	25	1.5	33525	15	21	0.8	33657	17	4	1.5
33200	5	19	25	33525	16	25	0.8	33658	18	39	147
33205	4	36	2	33525	17	11	0.8	33659	12	38	5
33209	1	2	42	33526	8	41	0.2	33660	13	6	8
33230	10	35	8	33526	14	21	0.2	33661	13	3	10

INDEX

Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)	Parts No.	Page No.	Ref. No.	Weight (g)
33662	13	38	81	34478	9	15	53	36291	11	17	29
33667	11	9	113	34505	2	29	7	36292	11	19	5
33668	13	46	—	34507	1	30	12	36293	11	20	2
33669	13	48	—	34509	1	31	3	36294	11	16	36.5
33670	13	44	46	34517	9	10	66	36315	14	1-2	—
33671	13	22	20	34521	11	3	33	36333	2	7	—
33672	13	52	1	34628	1	10	59	36334	2	10	1
33680	14	4	0.4	34637	2	28	12	36336	2	4	2
33683	11	25	7	34639	2	25	1.9	36359	12	22	59
33690	19	36	20	34675	3	5	121	36360	12	26	56.2
33695	19	30	16	34676	3	7	2.7	36361	19	41	—
33696	19	27	5	34943	14	1-1	—	36384	3	17	126
33697	19	4	19					36394	12	23	0.5
33710	19	34	0.5	35264	16	17	2	36399	4	8	—
33711	19	33	0.8	35293	19	13	166.5	36414	2	3	1.92
33746	8	7	10	35296	19	25	17	36429	2	1	—
33764	3	3	0.02	35298	19	19	18	36435	2	40	—
33782	13	10	15					36479	2	13	—
33824	12	9	15	35300	19	17	1.3	36501	1	3	—
33825	12	11	8	35301	19	14	2.9	36507	2	9	1.9
33826	14	9-1	15	35302	19	20	10	36515	1	24	3
33827	14	10-1	8	35303	19	24	197.2	36516	1	28	—
33828	14	31	18	35313	19	37	3	36517	7	33	7.4
33829	14	32	8	35315	19	32	54	36523	20	33	—
33830	14	9-2	17	35357	15	24	4	36531	4	42	3
33831	14	10-2	8	35357	16	30	4	36532	4	46	2.8
33834	14	7	17	35363	4	16	5	36533	4	44	2
33835	14	8	8	35364	4	17	—	36534	4	45	3.9
33858	16	27	31	35365	4	19	7	36535	10	17	5.5
33866	16	34	6	35366	4	10	—	36569	6	24-1	15
33899	5	10	—	35396	10	27	—	36570	6	24-2	15
33925	18	1	459	35719	19	50	—	36590	14	30	12
33928	18	3	—	35722	19	49	0.9	36590	16	13	12
33931	18	6	7.7	35723	19	44	45	36640	4	32	—
33932	18	20	15	35767	19	23	0.6	36641	4	40	—
33933	18	23	87					36643	4	39	—
33934	18	18	64	36175	4	21	0.1	36775	14	12	—
33935	18	15	11	36179	2	16	28	36808	3	19	—
33936	18	14	58	36187	12	27	32				
33937	18	13	5	36191	12	21	3.7	37372	6	20	13
33938	18	11	7	36192	9	23	26	37668	13	47	4
33939	18	21	12	36195	9	30	47	37669	13	45	4
33940	18	5	12	36216	3	30	13	37675	13	14	2
33941	18	19	43	36218	9	32	5.3	37697	13	7	0.1
33942	18	22	355	36220	11	34	41	37961	20	36	—
33949	18	7	4.6	36222	14	13	21	37989	15	10	—
33950	18	9	3	36223	11	41	21	37989	16	10	—
33951	18	8	0.1	36226	11	38	—				
33953	18	10	156	36230	8	5	45	38011	14	27	5
				36231	8	9	26	38101	6	21	5
34104	9	16	28	36232	8	1	13	80503	13	19	0.2
34186	19	9	11	36240	2	21	77				
34392	10	15	4	36267	15	5	2	90320	6	14	3
34405	6	3-1	6	36267	16	5	2	90321	6	13	10
34405	7	3-1	6					99030	20	17	—

INDEX

<u>Parts No.</u>	<u>Page No.</u>	<u>Ref. No.</u>	<u>Weight (g)</u>
99031	20	18	—
99050	20	34	—
99056	20	1-1	—
99057	20	2	—
99058	20	3	—
99059	20	5	—
99060	20	4	—
99061	20	8	—
99062	20	11	—
99063	20	14	—
99064	20	19	—
99065	20	21	—
99066	20	22	—
99067	20	24	—
99068	20	25	—
99069	20	26	—
99070	20	29	—
99071	20	30	—
99073	20	1-2	—

<u>Parts No.</u>	<u>Page No.</u>	<u>Ref. No.</u>	<u>Weight (g)</u>

<u>Parts No.</u>	<u>Page No.</u>	<u>Ref. No.</u>	<u>Weight (g)</u>