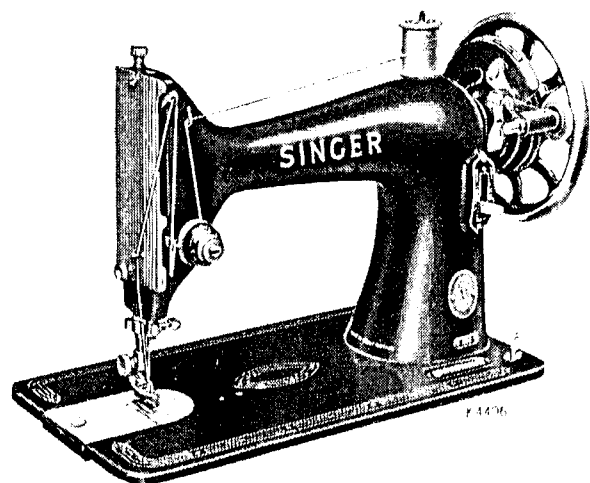


SINGER

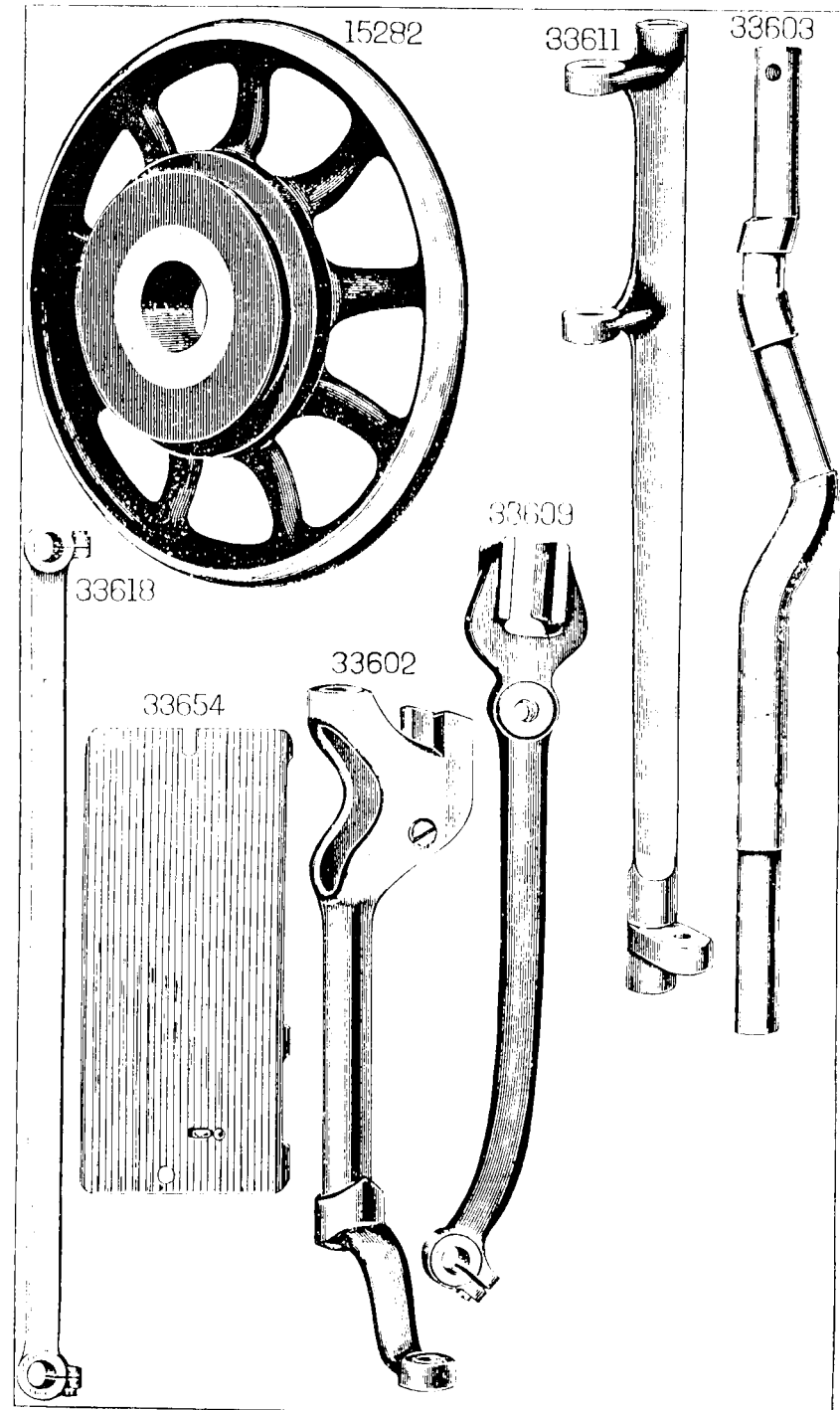
99K26,K27,K28

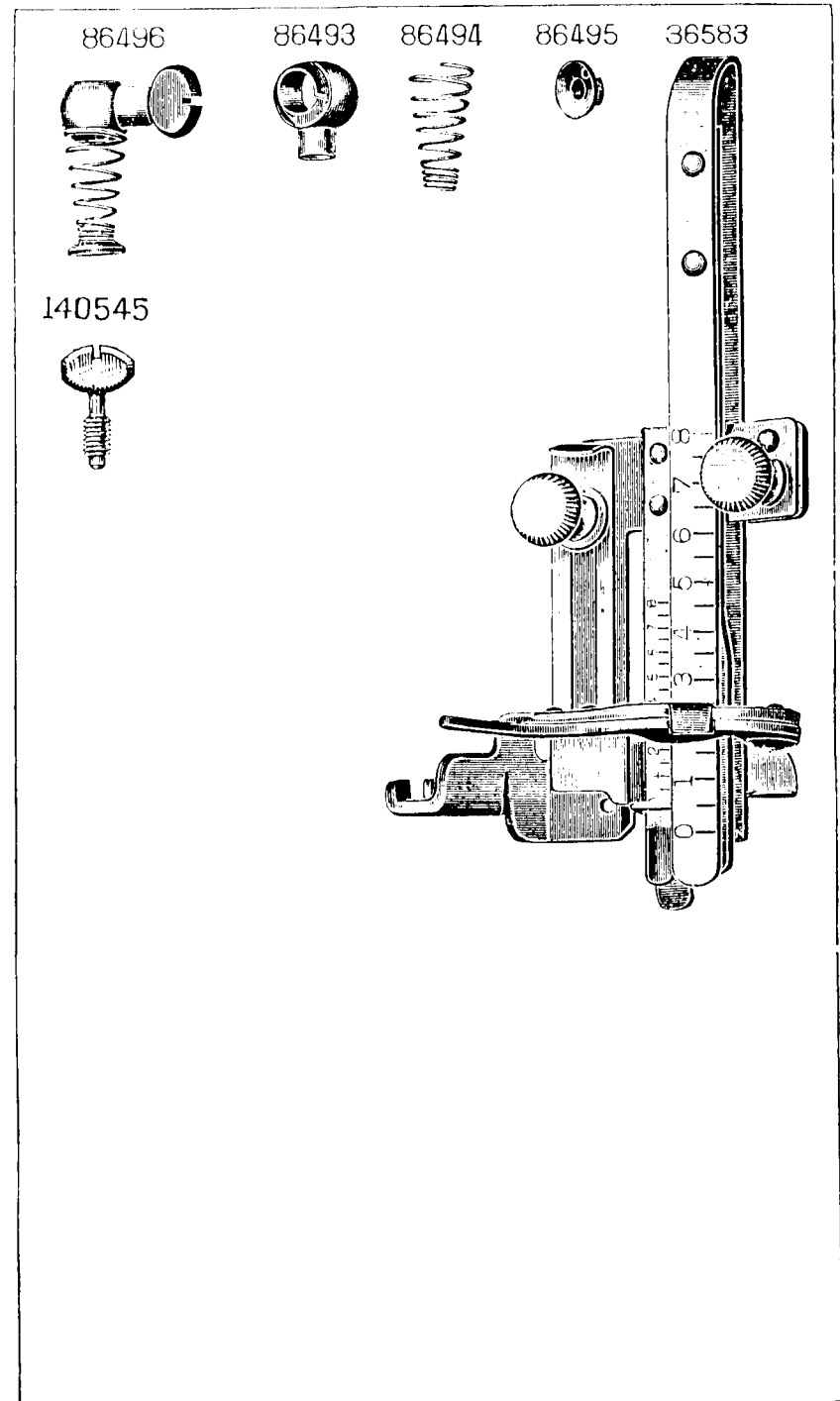
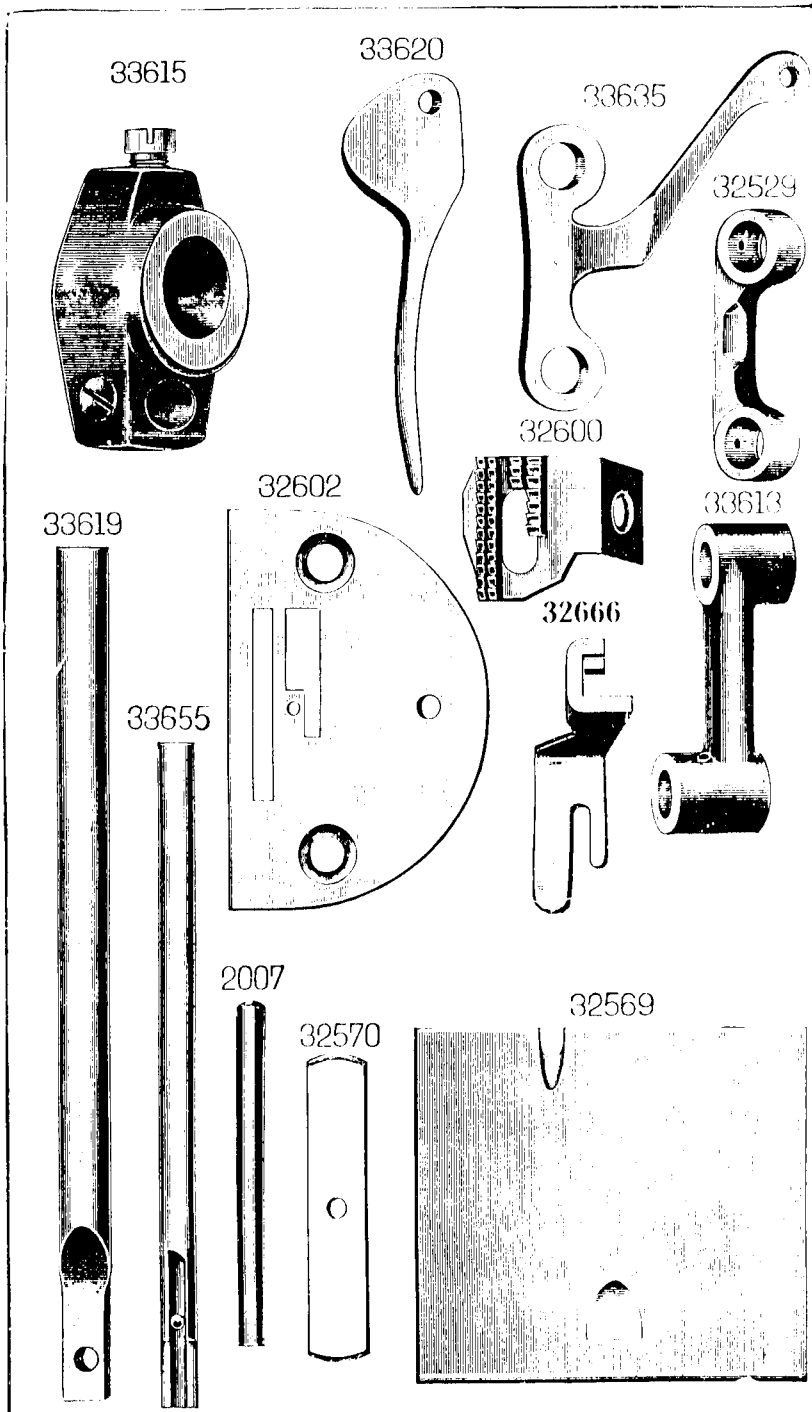
ILLUSTRATED
LIST OF PARTS
FOR
Nos. 99K26 to 99K28
Machines

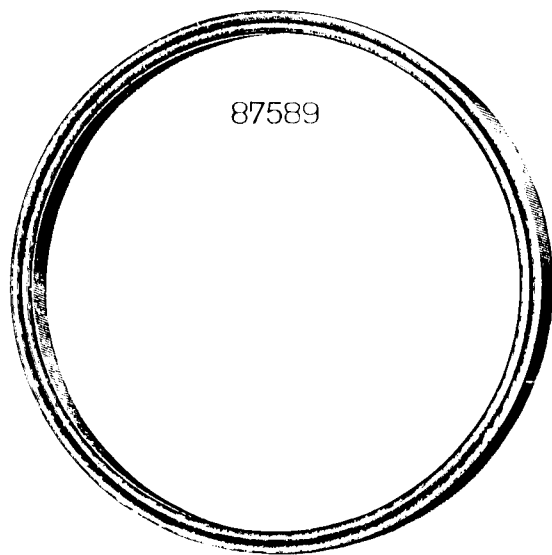


No. 99K26 Machine

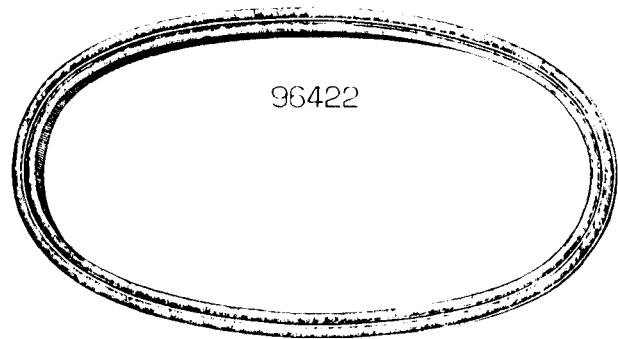
**A Trade Mark of
THE SINGER MANUFACTURING COMPANY





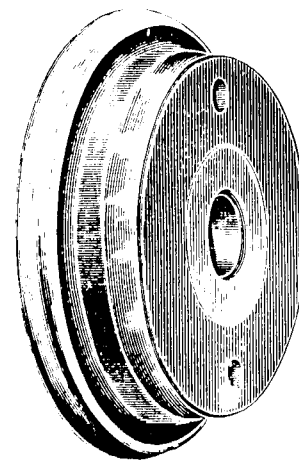


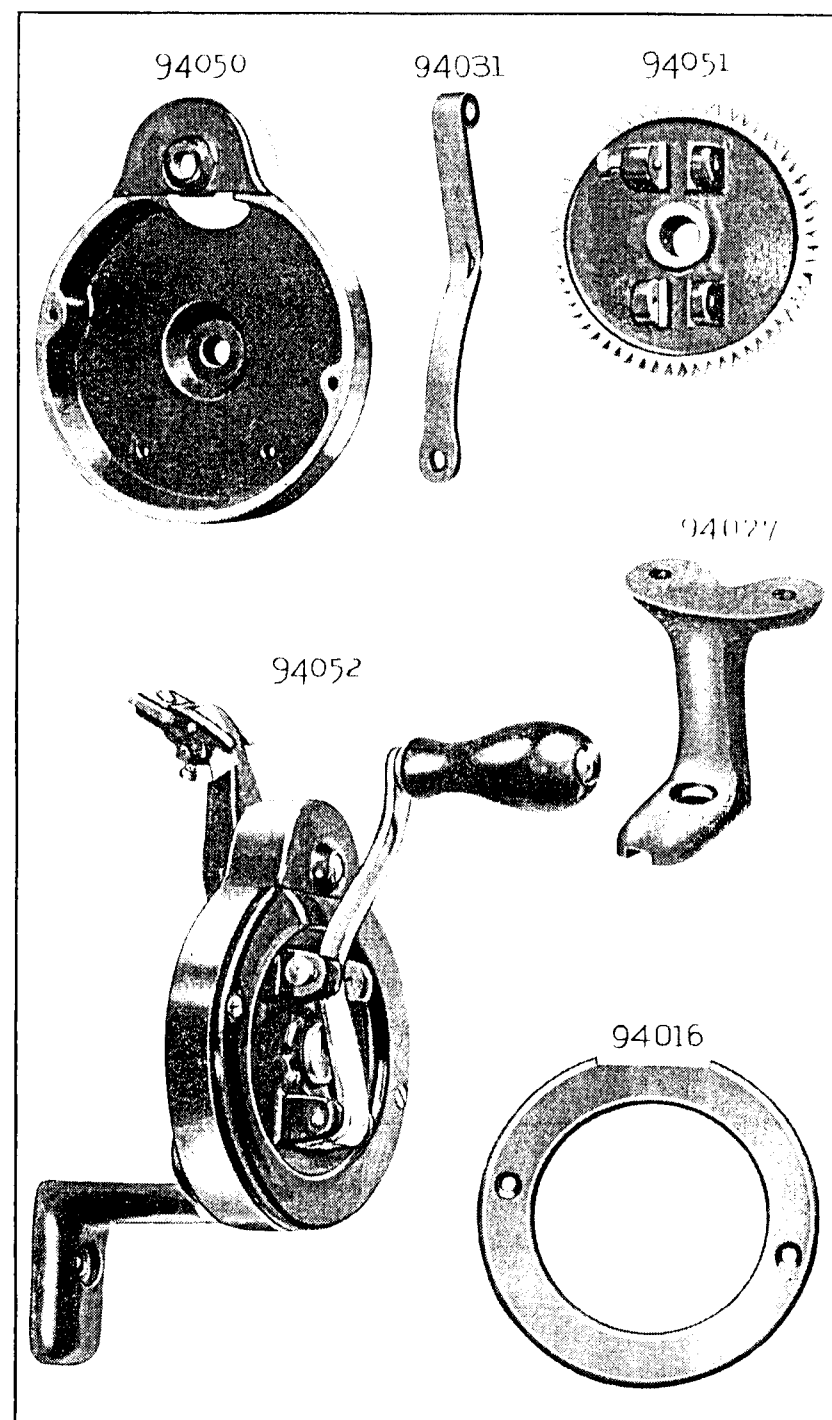
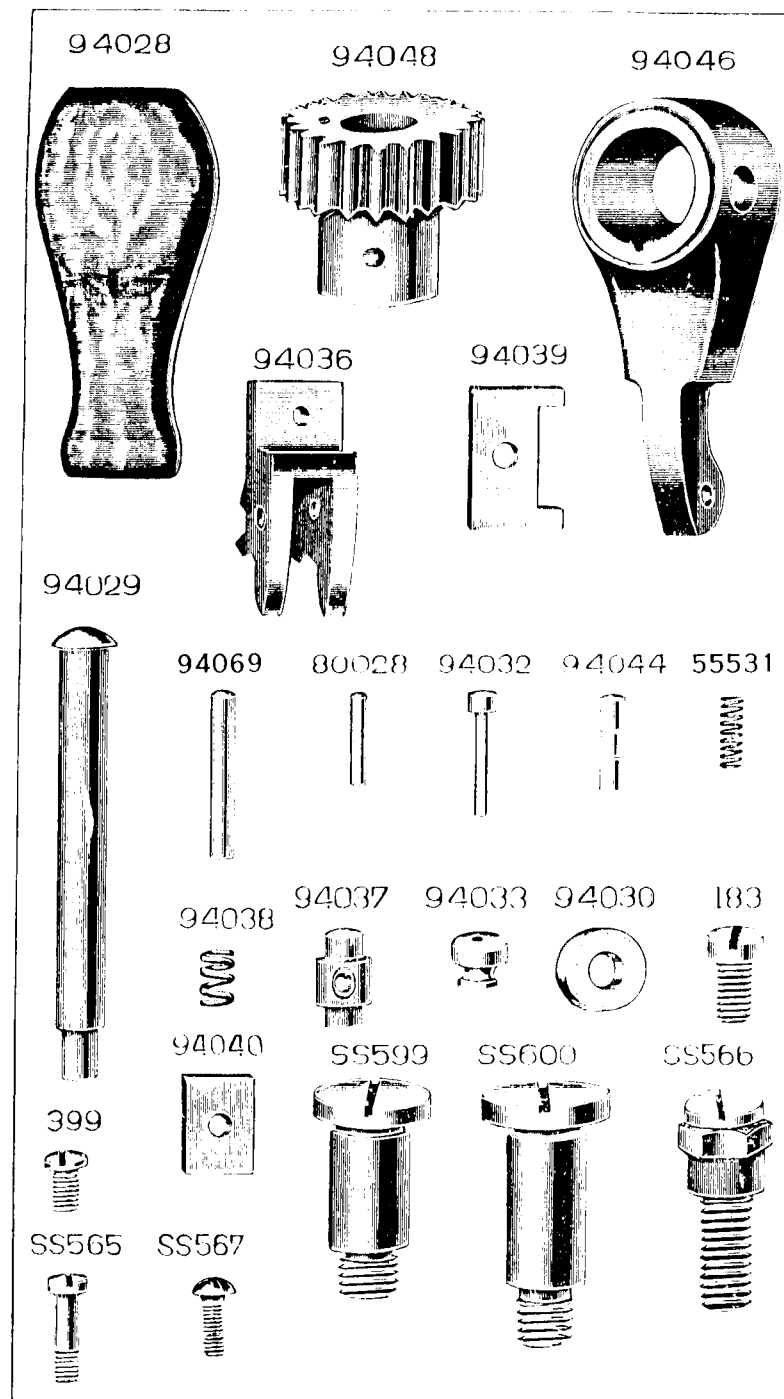
87589

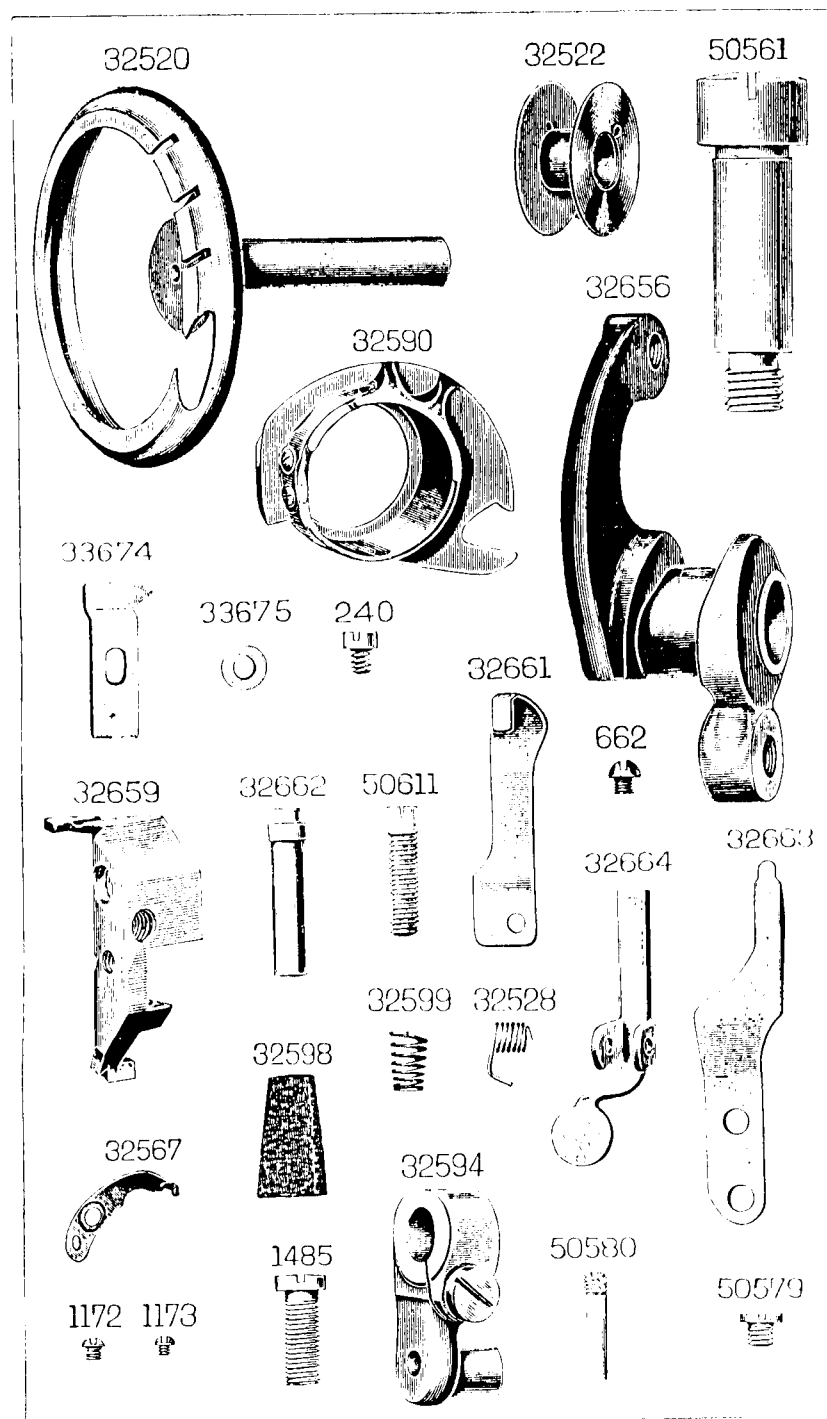
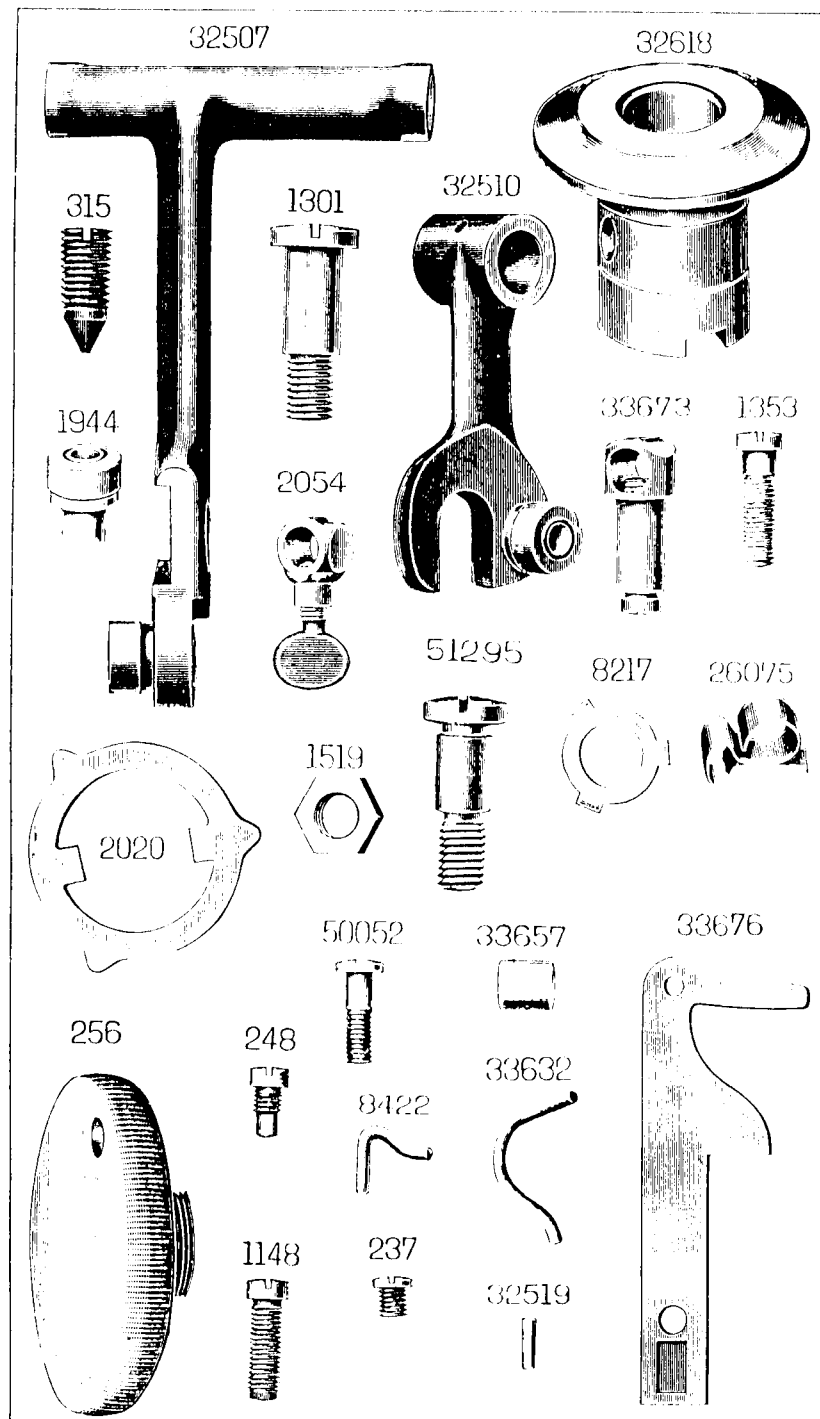


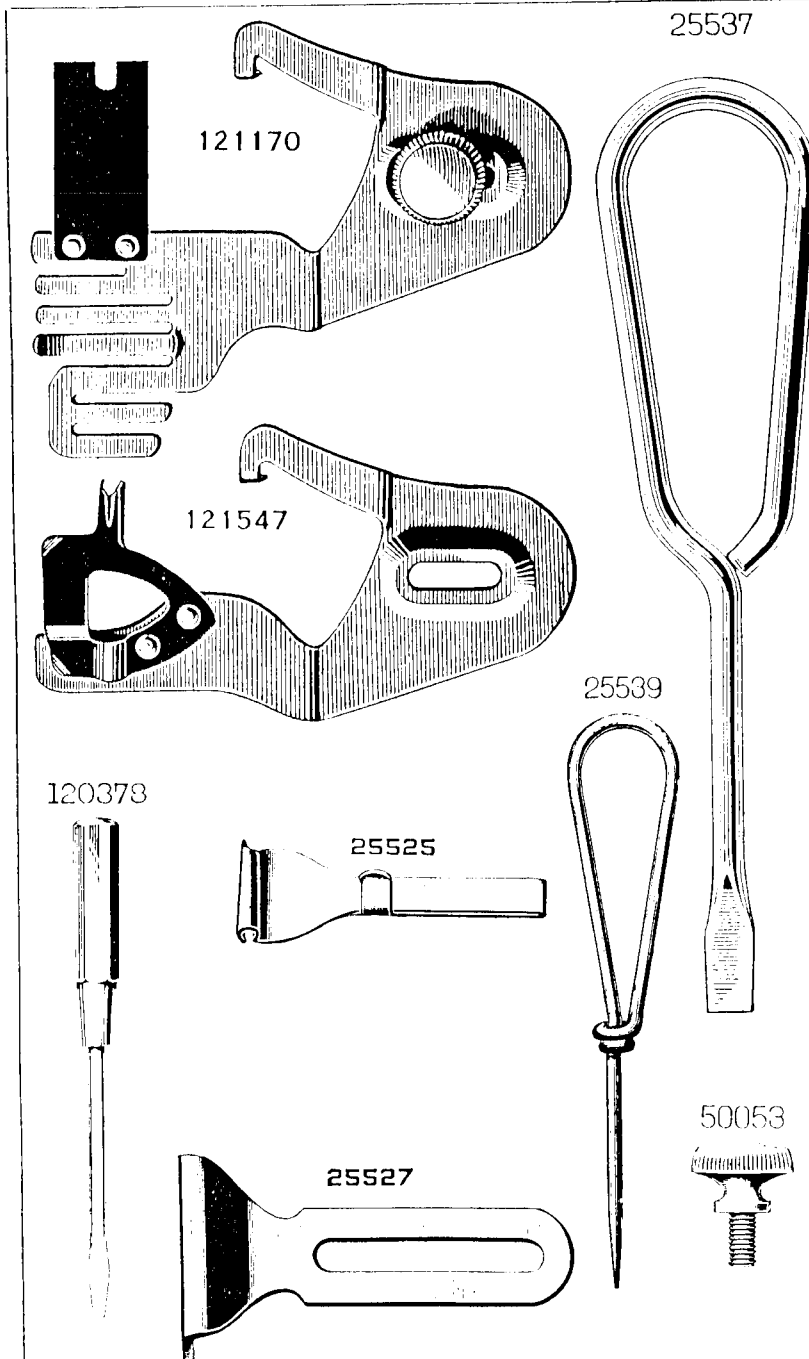
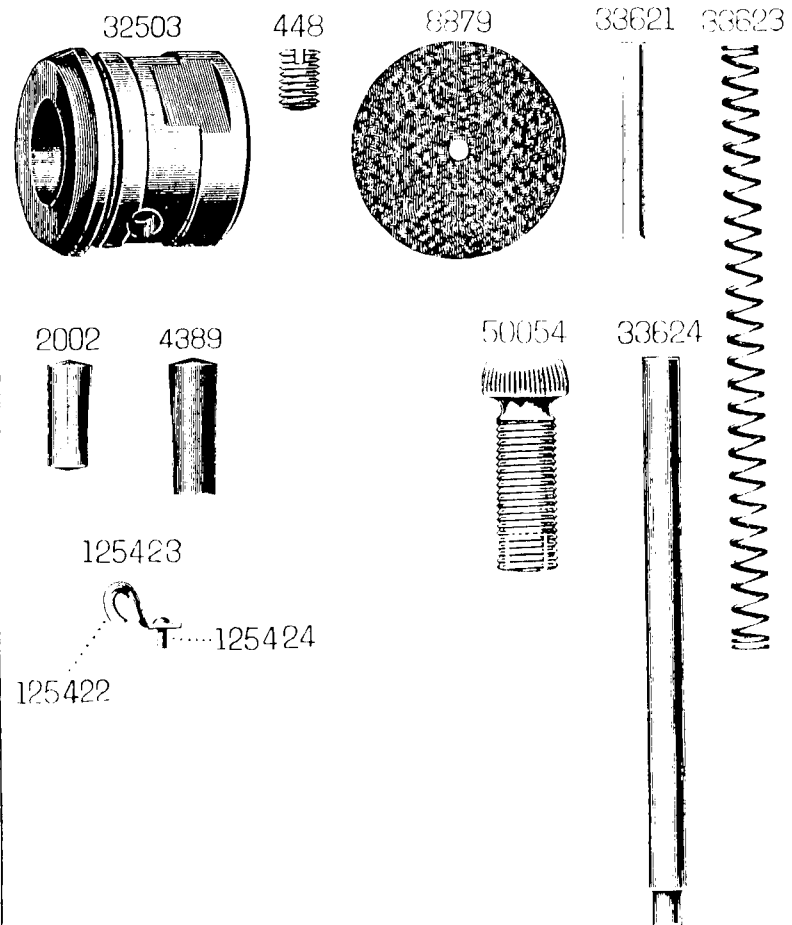
96422

32672









SS528



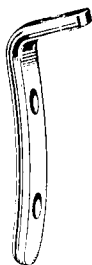
96425



96426



96844



96427



96845



WV95



44



138



175



191



203



216



226



307



691



905



1095



1132



1134



1216



1381



50046



50047



50684



51045



51224



1512



1513

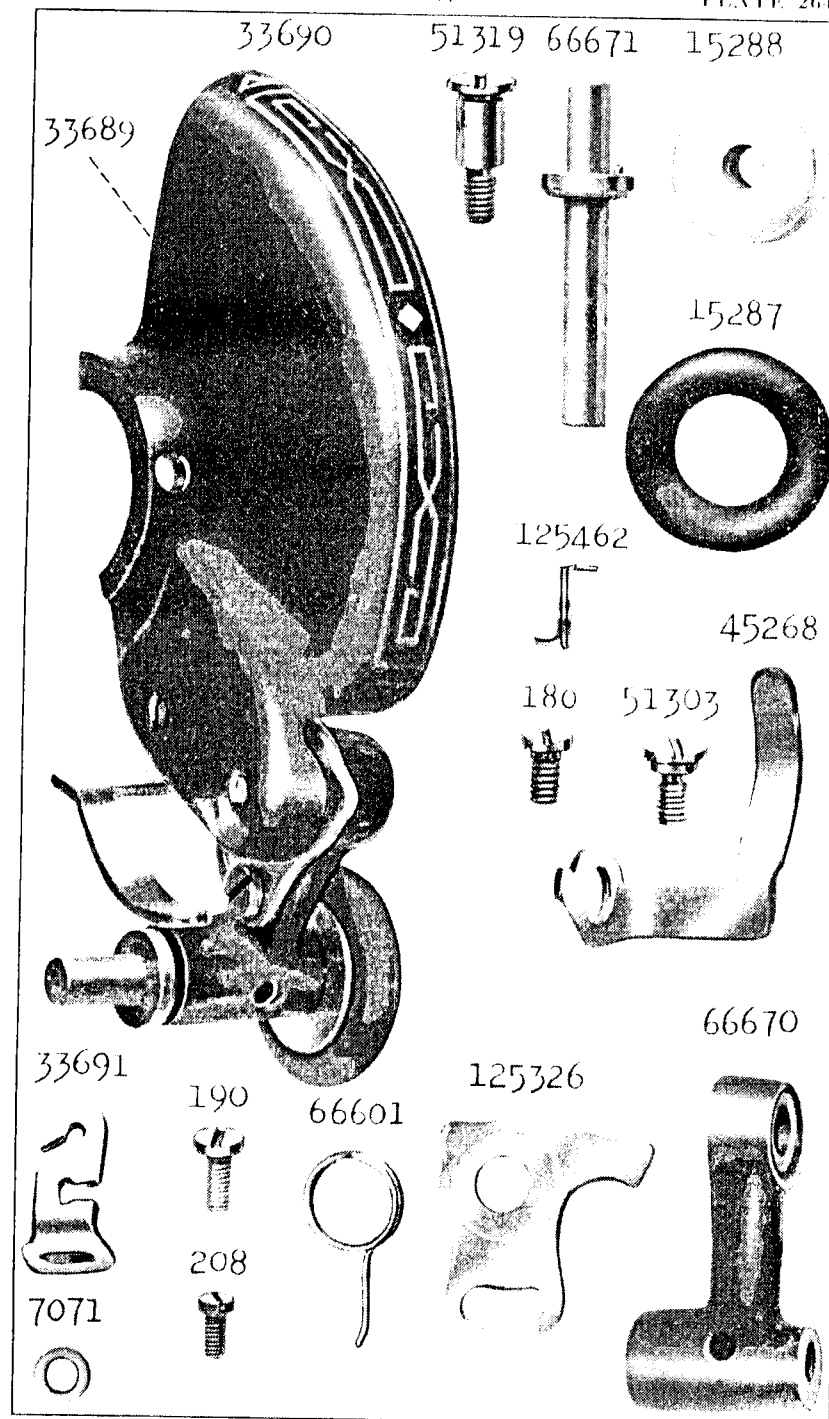
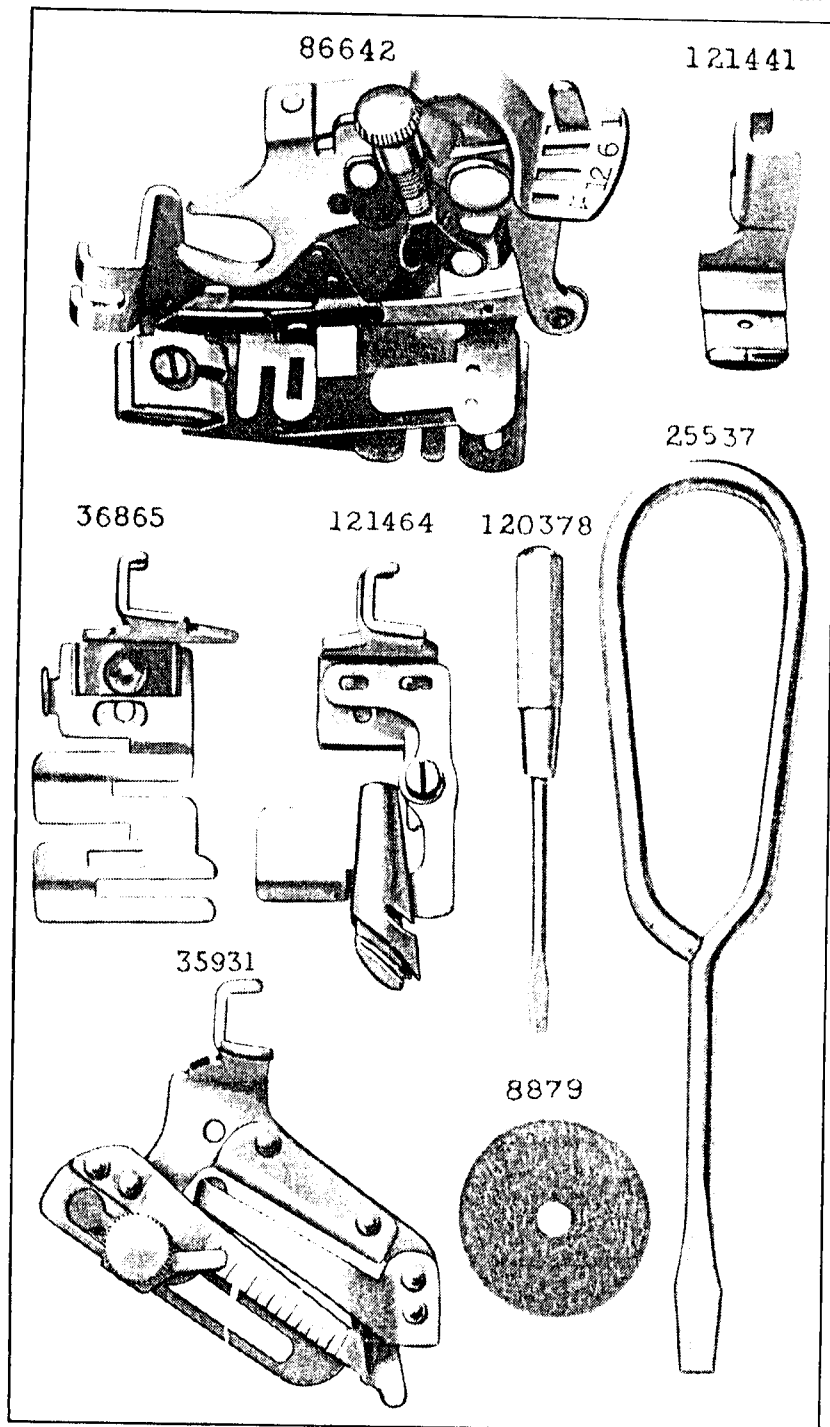


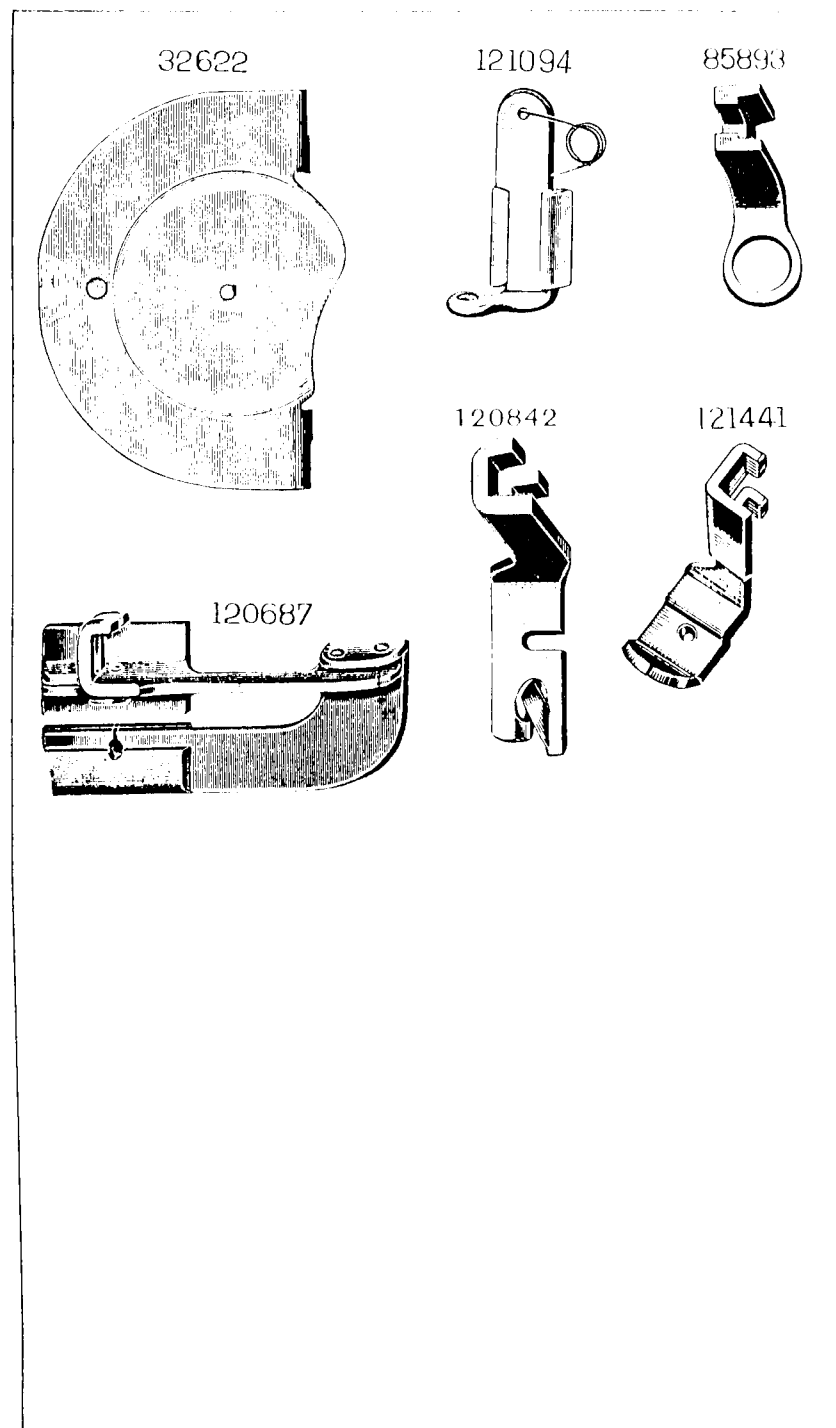
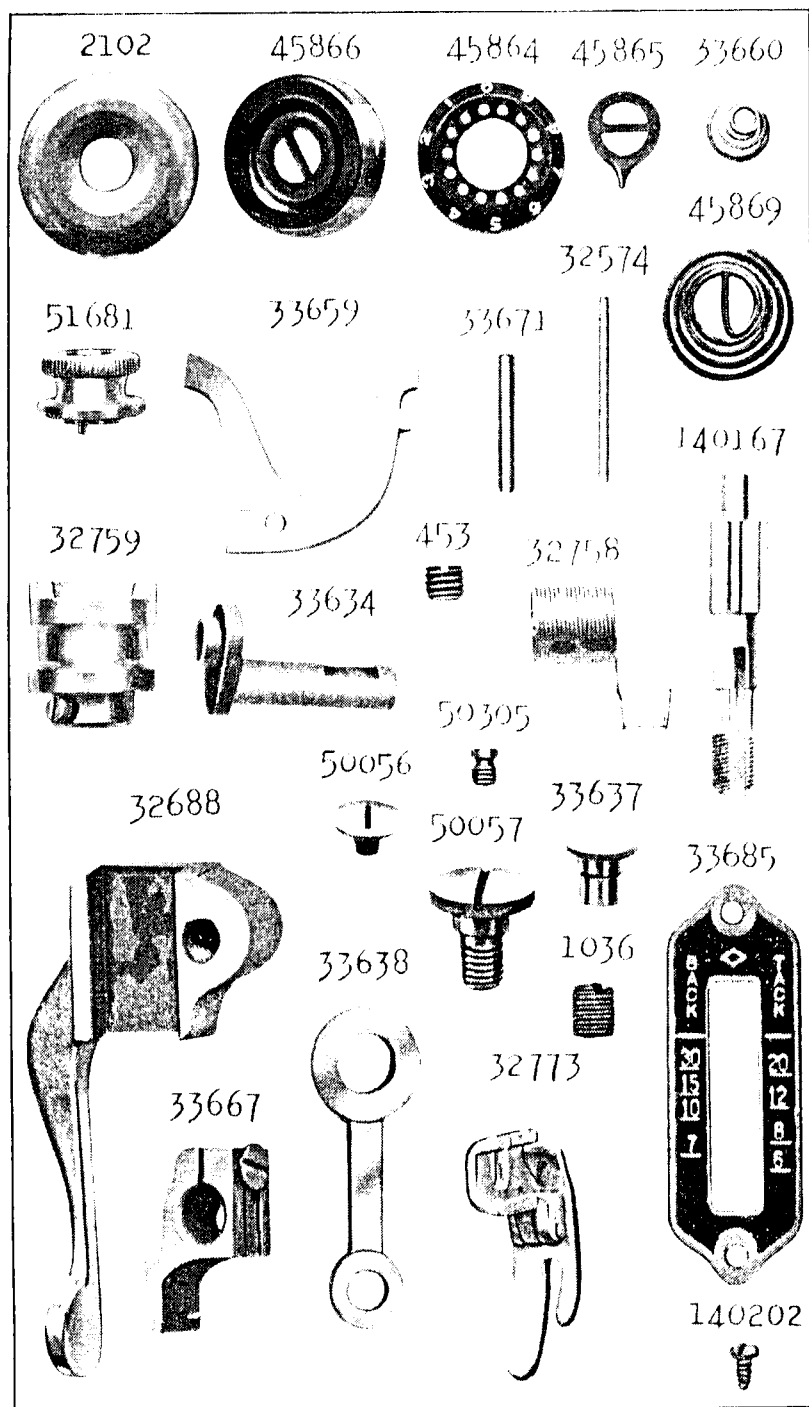
1520



1332







INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:—

- A. Hardened, Polished, Nickel Plated and Buffed.
- A.A. Buffed and Chromium Plated.
- A.B. Hardened, Polished, Buffed and Chromium Plated.
- A.C. Brown Baking Enamel Finish.
- A.D. Grey Baking Enamel Finish.
- A.E. Hardened, Bright Rumbled and Nickel Plated.
- A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated.
- A.J. Polished, Nickel Plated and Chromium Plated.
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
- A.L. Heat Treated for Toughness.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- C.R. Hardened and Merlized.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- F.J. Hardened, Polished and Nickel Plated.
- G. Bright Rumbled and Nickel Plated.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- N. Japanned, Dull.
- P. Japanned, Bright.
- P.P. Wrinkle Finish.
- R. Merlized.
- S. Cadmium Plated.
- T. Copper Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.L. Copper and Brass Plated.
- T.M. Copper Plated and Oxidized.
- U. Zinc Plated.
- V. Silver Plated.
- W. Polished and Nickel Plated.
- X. Black Oxide for Iron and Steel.
- X.G. Hardened and Black Oxide for Iron and Steel.
- Y. Black Nickel Plated only.
- Z. Chromium Plated.
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.C. Hardened and Chromium Plated.
- Z.D. Polished and Chromium Plated.
- Z.G. Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- Z.J. Nickel and Chromium Plated.
- Z.T. Copper and Chromium Plated.

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

PARTS COMPLETE FOR CLASS 99K MACHINES

(Nos. 99K26 to 99K28)

Lock Stitch ; Horizontal Oscillating Hook ; Stationary Bobbin Case ;
Link Take-up ; Reversible Drop Feed ; for Family Use

No.	Plate								
*33688	—	Arm with 448za and 32503	...	...	...	...	...	...	...
2002	2396	" Dowel Pin (2)	...	...	...	...	...	...	...
4389	2396	" " " (for repairs only)	...	...	...	...	...	...	...
33602r	892	" Rock Shaft with 905e	...	...	...	...	...	...	...
33661	—	" " " 33602r with 1216c and 1520j	...	...	...	...	...	...	...
905e	2400	" " " Adjusting Screw	...	...	...	...	...	...	...
50046c	2400	" " " Screw Centre (lower)	...	...	...	...	...	...	...
33666	—	" " " " " (") 50046c with 1512r	...	...	...	...	...	...	...
1512r	2400	" " " " " (") Nut	...	...	...	...	...	...	...
50047c	2400	" " " " " (upper)	...	...	...	...	...	...	...
138e	2400	" Screw (3)	...	...	...	...	...	...	...
33603	892	" Shaft	...	...	...	...	...	...	...
33662	—	" " 33603 with 32503 and 33615	...	...	...	...	...	...	...
32503	2396	" " Bushing	...	...	...	...	...	...	...
448za	2396	" " " Set Screw	...	...	...	...	...	...	...
2007zb	895	" Spool Pin	...	...	...	...	...	...	...
8879	2574	" " " Washer (cloth)	...	...	...	...	...	...	...
32672	1722	Balance Wheel, 3 1/4" pulley, for 99K28 Machine	...	...	...	...	...	...	...
15282	892	" " 2 1/4" pulley, for 99K26 and 99K27 Machines	...	...	...	...	...	...	...
*33681p	—	Bed	...	...	...	...	...	...	...
256zb	2393	Clamp Stop Motion Clamp Screw	...	...	...	...	...	...	...
248za	2393	" " " " Stop Screw	...	...	...	...	...	...	...
2020	2393	" " " " Washer	...	...	...	...	...	...	...
32618	2393	" " " Flanged Bushing	...	...	...	...	...	...	...
1148al	2393	" " " " Set Screw	...	...	...	...	...	...	...
32619zb	—	Clamp Stop Motion, complete, Nos. 248za, 256zb, 1148al, 2020 and 32618	...	...	...	...	...	...	...
*33663zb	—	Face Plate	...	...	...	...	...	...	...
33654zb	892	" " 33663zb with 125423zb	...	...	...	...	...	...	...
203zb	2400	" " Screw	...	...	...	...	...	...	...
125422zb	2396	" " Thread Guard	...	...	...	...	...	...	...
125423zb	2396	" " " " 125422zb with 125424zb	...	...	...	...	...	...	...
125424zb	2396	" " " " Rivet	...	...	...	...	...	...	...
50684zb	2400	" " Thumb Screw	...	...	...	...	...	...	...

99K MACHINE PARTS

No.	Plate								
32507r	2393	Feed Bar with 1944							
1944	2393	"	"	Roller and Stud	...	...	...	...	...
315c	2393	"	"	Screw Centre (2)	...	...	...	...	...
15445	---	"	"	"	315c with 1519r (2)	...	...	...	...
1519r	2393	"	"	"	Nut (2)	...	...	...	...
32600	895	Feed Dog							
101c	2400	"	"	Screw	...	...	...	...	...
33609r	892	Feed Forked Connection with 175j							
33664	---	"	"	"	33609r with 1832	...	...	...	...
175j	2400	"	"	"	Adjusting Screw	...	...	...	...
1381c	2400	"	"	"	Hinge Screw (eccentric)	...	...	...	...
1520r	2400	"	"	"	"	Nut	...	...	...
1832	2400	"	"	"	Roller with 1085c	...	...	...	...
1085c	2400	"	"	"	"	Screw Stud	...	...	...
*32510r	2393	Feed Raising Bar with 1944							
32638	---	" 32510r with 1301c and 1520r							
1301c	2393	"	"	"	Hinge Screw	...	...	...	...
1520r	2400	"	"	"	"	Nut	...	...	...
1944	2393	"	"	"	Roller and Stud	...	...	...	...
32688zb	2647	Feed Regulator							
8217	2393	"	"	Friction Washer	...	...	...	...	...
51295c	2393	"	"	Hinge Screw	...	...	...	...	...
33611r	892	Feed Rock Shaft							
307c	2400	"	"	"	Screw Centre (2)	...	...	...	...
56814	---	"	"	"	"	307c with 1513r	...	...	...
1513r	2400	"	"	"	"	Nut (2)	...	...	...
51045al	2400	Machine Hinge Connection Set Screw (2)							
33655	895	Needle Bar with 32519							
33613	895	"	"	Connecting Link	...	...	...	...	...
32678	---	"	"	"	"	33613 with 33673	...	...	...
33673	2393	"	"	"	Stud with 1353al	...	...	...	...
1353al	2393	"	"	"	"	Set Screw	...	...	...
33615	895	"	"	"	Crank with 1036c and 1134al	...	...	...	...
1134al	2400	"	"	"	"	Position Screw	...	...	...
33667	2393	"	"	"	Hole Plug	...	...	...	...
2054zb	2393	Needle Clamp with 140545za							
140545za	1160	"	"	"	Thumb Screw	...	...	...	...
32519	2393	"	"	"	Stop Pin	...	...	...	...

99K MACHINE PARTS

No.	Plate								
32520	2394	Oscillating Hook							
32626	---	"	"	"	32520 with 32590	...	...	...	...
33674	2394	"	"	"	and Needle Bar Timing Gauge	...	...	...	...
240c	2394	"	"	"	"	"	"	"	Screw
33675	2394	"	"	"	"	"	"	"	Washer
32656	2394	"	"	"	Bell Crank	...	...	...	...
50561c	2394	"	"	"	"	"	"	"	Hinge Screw
32522	2394	"	"	"	Bobbin	...	...	...	...
32590	2394	"	"	"	"	Case with 1172f, 1173d and 32567	...	...	...
32661	2394	"	"	"	"	Cushion Spring	...	...	...
662j	2394	"	"	"	"	"	"	"	Screw
32659	2394	"	"	"	"	Position Bracket	...	...	...
32662	2394	"	"	"	"	"	"	"	Hinge Stud
50611j	2394	"	"	"	"	"	"	"	"
									Set Screw
32663	2394	"	"	"	"	"	"	"	Latch
50579j	2394	"	"	"	"	"	"	"	"
32598	2394	"	"	"	"	"	"	"	Oil Pad (felt)
32599	2394	"	"	"	"	"	"	"	Holder
32660	---	Oscillating Hook Bobbin Case Position Bracket, complete Nos. 662j, 32528, 32598, 32599, 32659, 32661 to 32664 50579j and 50580c							
1172f	2394	Oscillating Hook Bobbin Case Tension Regulating Screw							
32567	2394	"	"	"	"	"	"	"	Spring
1173d	2394	"	"	"	"	"	"	"	Screw
32664	2394	"	"	"	"	"	"	"	Ejector
50580c	2394	"	"	"	"	"	"	"	Hinge Screw Stud
32528	2394	"	"	"	"	"	"	"	Spring
32529r	895	"	"	"	"	Connecting Link	...	...	...
1132c	2400	"	"	"	"	"	"	"	Hinge Screw
32594r	2394	"	"	"	"	Crank with 1485r	...	...	...
1485r	2394	"	"	"	"	"	"	"	Clamping Screw
33618r	892	"	"	"	"	Pitman with two 175r	...	...	...
175r	2400	"	"	"	"	"	"	"	Adjusting Screw
41c	2400	"	"	"	"	"	"	"	Screw Stud (left)
1216c	2400	"	"	"	"	"	"	"	(right)
216c	2400	"	"	"	"	"	"	"	(") Cap Screw
1520j	2400	"	"	"	"	"	"	"	(") Nut
32569zb	895	"	"	"	"	Slide	...	...	...
32570	895	"	"	"	"	"	"	"	Friction Spring
226j	2400	"	"	"	"	"	"	"	Screw
33619	895	Presser Bar (hollow)							
33620za	895	"	"	"	"	Lifter	...	...	...
33621	2396	"	"	"	"	Hinge Pin	...	...	...
33667c	2647	"	"	"	"	Lifting Bracket with 50052e	...	...	...

[illegible]

Bobbin Winder (Universal)

No.	Plate							
33689	2646	Bracket (belt cover)	...	...	...	...	...	...
180zb	2646	" Screw	...	...	...	...	...	...
66670	2646	Frame	...	...	...	...	...	...
45297		" 66670 with 15288 and 66671	...	...	...	...	...	...
51319zb	2646	" Hinge Screw	...	...	...	...	...	...
66601	2646	" Spring	...	...	...	...	...	...
15287	2646	Friction Ring (rubber)	...	...	...	...	...	...
15288	2646	Pulley	...	...	...	...	...	...
66671	2646	Spindle	...	...	...	...	...	...
45268	2646	Stop Latch	...	...	...	...	...	...
51303zb	2646	" " Hinge Screw	...	...	...	...	...	...
125462	2646	" " Spring	...	...	...	...	...	...
125326	2646	Tripping Arm	...	...	...	...	...	...
190zb	2646	" " Screw	...	...	...	...	...	...
33690	2646	Bobbin Winder, complete, Nos. 190zb, 15287, 33689, 45268, 45297, 51303zb, 51319zb, 66601, 125326 and 125462	...	...	...	...	...	...
33691	2646	Thread Guide	...	...	...	...	...	...
208zb	2646	" " Screw	...	...	...	...	...	...
7071	2646	" " Washer	...	...	...	...	...	...

Attachments

ATTACHMENT SET (Supplied with Machine)

No.	Plate							
121464	2574	Binder	...	...	...	...	...	...
36865	2574	Edge Stitcher	...	...	...	...	...	...
121441	2574	Gathering Foot (double toe)	...	...	...	...	...	...
35931	2574	Hemmer (adjustable)	...	...	...	...	...	...
1531		Needles (6)	...	...	...	...	...	...
86642	2574	Ruffler	...	...	...	...	...	...
25537	2574	Screw Driver (machine)	...	...	...	...	...	...
120378	2574	" " (bobbin case)	...	...	...	...	...	...
8879	2574	Spool Pin Washer (cloth)	...	...	...	...	...	...
160810		Set of Attachments, complete, Nos. 25537, 35931, 36865, 86642, 120378, 121441, 121464, two 8879 and six needles	...	...	...	...	...	...
120842	2649	Hemmer (foot) $\frac{3}{4}$ " hem	...	...	...	...	...	...
32522	2394	Oscillating Hook Bobbin	...	...	...	...	...	...
120861		Tin of Oil (3 oz.)	...	...	...	...	...	...

ATTACHMENTS WHICH MAY BE PURCHASED SEPARATELY

25525	2397	Bias Gauge	...	...	...	...	...	...
25527b	2397	Cloth Guide	...	...	...	...	...	...
50053b	2397	" " and Under Braider Thumb Screw	...	...	...	...	...	...
120687	2649	Imitation Hemstitching Attachment with Yielding Presser Plate	...	...	...	...	...	...
35932		Quilter	...	...	...	...	...	...
121170	2397	Ruffler Shirting Plate	...	...	...	...	...	...
25539	2397	Stiletto	...	...	...	...	...	...
36583	1160	Tucker	...	...	...	...	...	...
121547	2397	Under Braider	...	...	...	...	...	...

Cording Feet

For Stitching on Edge, Inserting Cord and Slide Fastener Work

No.	Plate							
160845		Cording Foot (left toe)	...	...	...	...	...	...
160846		" " (right toe)	...	...	...	...	...	...
		" " Adjusting Thumb Screw	...	...	...	...	...	...
121876		" " Body	...	...	...	...	...	...
121877		Presser Foot (adjustable) for sewing on the right or left side of the needle, complete, Nos. 121875, 121876 and 120347w	...	...	...	...	...	...
160846		Presser Foot (right toe) for stitching on edge and inserting cord	...	...	...	...	...	...

NEEDLE THREADER

No. 121632 Plate - Needle Threader (Universal)

DARNING AND EMBROIDERY

No.	Plate
86493	Darning Presser Needle Clamp with H0545k
86494	" " " Stripper Spring
86495	" " " " Eyelet
H0545k	" " " Thumb Screw
86496	Darning Presser, complete, Nos. 86493 to 86495
12I094	Spring Darning Foot
85893	Embroidery Foot
32622	Feed Cover Plate

EMBROIDERY HOOPS (Plain)
(BIRCH)

No.	Plate
87586	- Round, $5\frac{3}{4}''$ diam., $\times 7^m_m$ high
96416	" " " $7''$ " " $\times 7^m_m$ "
87589	1221 " " $8''$ " " $\times 7^m_m$ "
87593	" " " $10''$ " " $\times \frac{7}{16}''$ "
87595	" " " $12''$ " " $\times \frac{1}{2}''$ "
96422	1221 Oval, $9'' \times 4\frac{1}{8}'' \times 7^m_m$ high
87597	" " " $12'' \times 5\frac{1}{8}''$ " $\times 7^m_m$ "

EMBROIDERY HOOPS (with Clamp)
(BIRCH)

No.	Plate	
96417	-	Round, $5\frac{3}{8}$ " diam. x $7\frac{m}{m}$ high, with SS528j, XX95j, two 96425 and four 96427
96418	"	" 7" " x $7\frac{m}{m}$ " " SS528j, XX95j, two 96426 and four 96427
96419	"	" 8" " x $7\frac{m}{m}$ " " SS528j, XX95j, two 96426 and four 96427
96420	"	" 10" " x $7\frac{m}{m}$ " " SS528j, XX95j, two 96426 and four 96427
96421	"	" 12" " x $7\frac{m}{m}$ " " SS528j, XX95j, two 96426 and four 96427
96423	-	Oval, $9\frac{1}{2}$ " x $4\frac{1}{2}$ " x $7\frac{m}{m}$ high, with SS528j, XX95j, 96425, 96426 and four 96427
96424	"	" 12" x $5\frac{1}{2}$ " x $7\frac{m}{m}$ " " SS528j, XX95j, 96425, 96426 and four 96427
96425	2399	Clamping Bracket for 96417, 96423 and 96424
96426	2399	" " " 96418 to 96420, 96423 and 96424
96427	2399	" " " 96421
96428	2399	" " " Rivet for 96417 to 96420, 96423 and 96424
SS528j	2399	" " " Screw
XX95j	2399	" " " Nut

HAND ATTACHMENT

(For 99K27 Machine)

No.	Plate								
94050	2284	Body	...	...	...	...	...	...	...
94027	2284	" Bracket	...	...	...	...	...	...	...
183e	2114	" " Screw	...	...	...	...	...	...	...
94028	2114	Crank Handle (wood)	...	...	...	...	...	...	...
94029b	2114	" " Spindle	...	...	...	...	...	...	...
94030b	2114	" " " Flange (loose)	...	...	...	...	...	...	...
94069	2114	" Hinge Pin	...	...	...	...	...	...	...
94031a	2284	" Lever	...	...	...	...	...	...	...
94032	2114	" " Lock Pin	...	...	...	...	...	...	...
94033b	2114	" " " Head	...	...	...	...	...	...	...
55531	2114	" " " " Spring	...	...	...	...	...	...	...
94034b		" complete, Nos. 94028, 94029b, 94030b and 94031a	...	...	...	...	...	...	...
94046	2114	Driver	...	...	...	...	...	...	...
94070		" 94046 with 80028 and 94048	...	...	...	...	...	...	...
94036	2114	" Finger	...	...	...	...	...	...	...
94039	2114	" " Driving Pad (raw hide)	...	...	...	...	...	...	...
94040	2114	" " " " Plate	...	...	...	...	...	...	...
SS567e	2114	" " " and Plate Binding Screw	...	...	...	...	...	...	...
94041		" " 94036 with SS567e, 94039 and 94040	...	...	...	...	...	...	...
94044	2114	" " Hinge Pin	...	...	...	...	...	...	...
94037	2114	" " Latch	...	...	...	...	...	...	...
SS565e	2114	" " " Screw Stud	...	...	...	...	...	...	...
94038	2114	" " " Spring	...	...	...	...	...	...	...
94054b	2284	Gear with 55531, 94032 and 94033b	...	...	...	...	...	...	...
94046	2284	" Cover	...	...	...	...	...	...	...
399a	2114	" " Screw	...	...	...	...	...	...	...
SS599f	2114	" Screw Stud	...	...	...	...	...	...	...
94048	2114	Pinion	...	...	...	...	...	...	...
80028	2114	" Dowel Pin	...	...	...	...	...	...	...
SS600f	2114	" Screw Stud (e. centric)	...	...	...	...	...	...	...
94052b	2284	Hand Attachment, complete, Nos. SS565e, SS566e, SS599f, SS600f, 94046, 94027, 94034b, 94037, 94038, 94044, 94050, 94054b, 94069, 94070, two each 183e and 399a	...	...	...	...	...	...	...
SS566e	2114	Hand Attachment Screw	...	...	...	...	...	...	...