

SINGER

753U 211

753U 311

754U 211

754U 311

# ILLUSTRATED PARTS LIST

## SINGER®

### MACHINE

753U <sup>(FLAT BED, BOTTOM COVER)</sup>  
211 (2N, BOTTOM HEMMING)  
311 (3N, BOTTOM HEMMING.)

754U <sup>(FLAT BED, TOP + BOTTOM COVER)</sup>  
211 (2N, BOTTOM HEMMING)  
311 (3N, BOTTOM HEMMING)

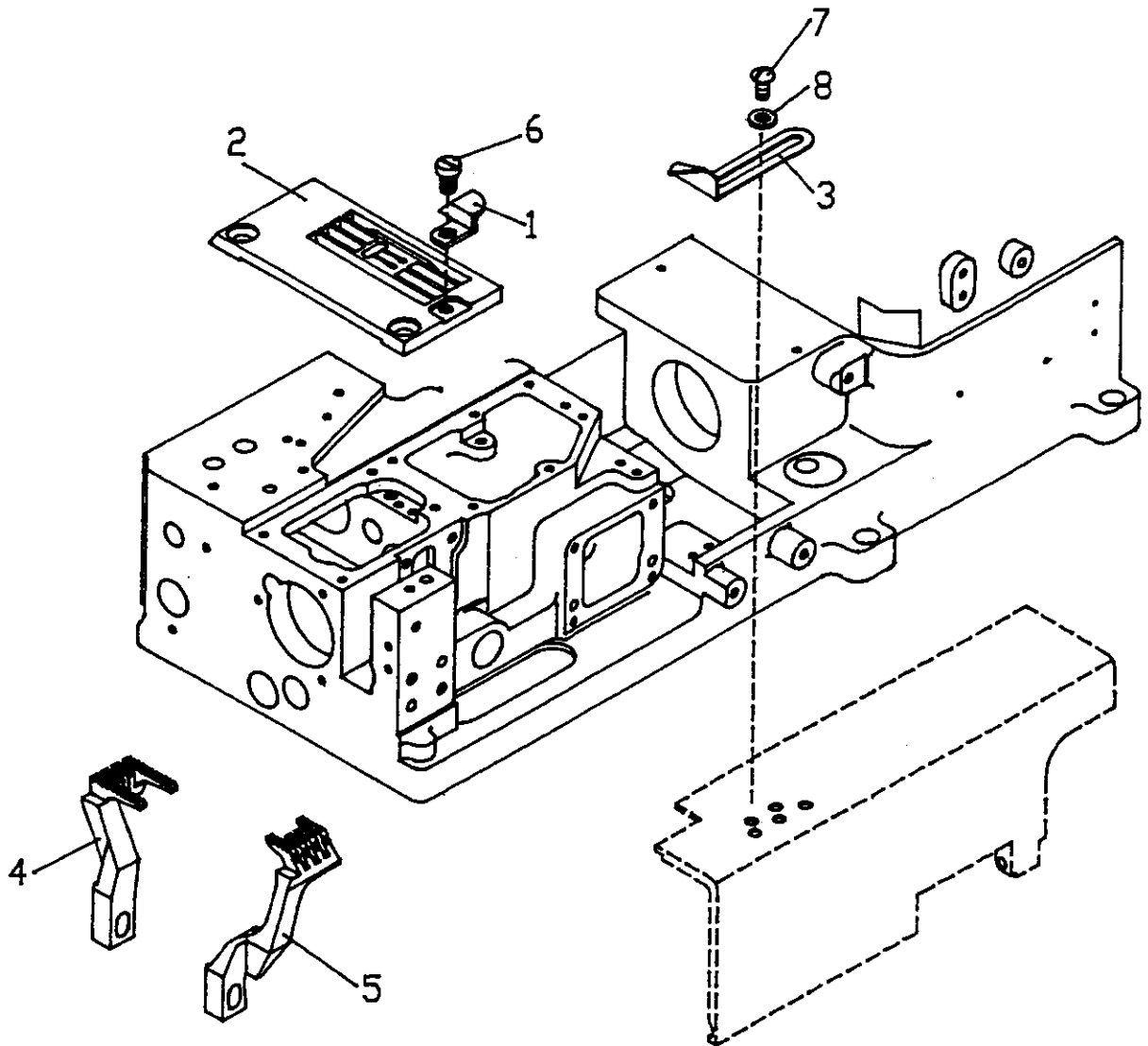
WHICH DIFFER FROM 753U200 MACHINE

300

754U200

300

OPEN HEMMING



# Open Hemming

| <u>Ref. No.</u> | <u>Part No.</u> | <u>Description</u>                           | <u>Q' ty</u> |
|-----------------|-----------------|----------------------------------------------|--------------|
| 1               | VC110101E200    | Fabric Guide (left) -----                    | 1            |
| 2               | -----           | Needle Plate (See List Below) -----          | 1            |
| 3               | VF110103        | Fabric Guide (right) -----                   | 1            |
| 4               | -----           | Main Feed Dog (See List Below) -----         | 1            |
| 5               | -----           | Differential Feed Dog (See List Below) ----- | 1            |
| 6               | VSD24560305A    | Screw -----                                  | 1            |
| 7               | VMC04280807D    | Screw -----                                  | 1            |
| 8               | VF000254PW      | Washer -----                                 | 1            |

| Ref. No. | Description           | Needle Gauge |           |           |           |
|----------|-----------------------|--------------|-----------|-----------|-----------|
|          |                       | 4.0 mm       | 4.8 mm    | 5.6 mm    | 6.4 mm    |
| 2        | Needle Plate          | VTPC11403    | VTPC11483 | VTPC11563 | VTPC11643 |
| 4        | Main Feed Dog         | VFDF00560    | VFDF00560 | VFDF00560 | VFDF00640 |
| 5        | Differential Feed Dog | VDFF00560    | VDFF00560 | VDFF00560 | VDFF00640 |