

# **SINGER**

**706-1**

# LIST OF PARTS



## SINGER

### MACHINE No. 706-1 (TRIMMER)

THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- G—Bright Rumbled and Nickel Plated
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- R—Phosphate Coating Formed on Surface of Iron or Steel
- S—Cadmium Plated
- T—Copper Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide for Iron and Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite (Plain)
- A.H—Alumilite (Dyed) Color Must be Stated
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
- A.L.D—Heat Treated for Toughness and Polished
- A.L.X—Heat Treated for Toughness and Black Oxide

## INSTRUCTIONS FOR ORDERING

- A.S—Black Moulded Phenolic  
 A.T—Beige Moulded Phenolic  
 A.U—Brown Moulded Phenolic  
 A.W—Hardened then Flame Coated with Tungsten Carbide  
 B.A—Chrome Nickel Satin Finish  
 B.B—Hardened and Chrome Nickel, Satin Finished  
 C.R—Hardened and Phosphate Coating Formed on Surface of Steel  
 F.J—Hardened, Polished and Nickel Plated  
 T.A—Hardened, Polished, Copper and Nickel Plated and Buffed  
 T.B—Copper and Nickel Plated and Polished  
 T.J—Copper and Nickel Plated Only  
 T.K—Hardened, Copper and Nickel Plated  
 T.L—Copper and Brass Plated  
 T.M—Copper Plated and Oxidized  
 X.C—Hardened and Black Oxide for Iron and Steel  
 Z.A—Hardened, Polished Nickel Plated, Buffed and Chromium Plated  
 Z.B—Polished, Nickel Plated, Buffed and Chromium Plated  
 Z.C—Hardened and Chromium Plated  
 Z.D—Polished and Chromium Plated  
 Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated  
 Z.J—Nickel and Chromium Plated  
 Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142,000 are screw numbers

1501 to 1800 and 51500 to 51800 are nut numbers

1801 to 2000 and 51801 to 52000 are roller numbers

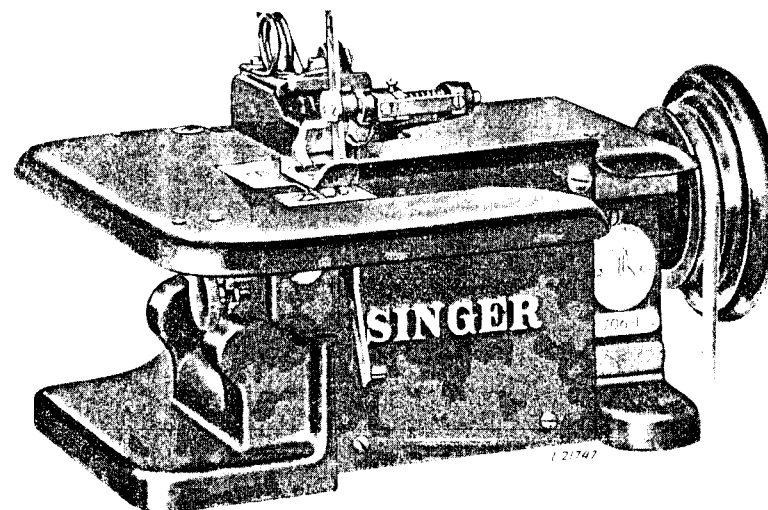
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE

FOR



### MACHINE No. 706-I

(TRIMMER)

FOR TRIMMING FABRICS UP TO 1/4" IN THICKNESS (NO STITCHING MECHANISM). HINGED PRESSER FOOT. FEED DOG 145252 (FINE TEETH) FOR LIGHT WEIGHT FABRICS. SPEED UP TO 3500 DEPENDING ON MATERIAL USED AND OPERATIONS PERFORMED.

| No.    | Plate | Name                                                                           |
|--------|-------|--------------------------------------------------------------------------------|
| 42002  | 22565 | Cloth Plate.....                                                               |
| 42108  | 22565 | Cloth Plate Extension (upper).....                                             |
| 229E   | 22565 | Cloth Plate Extension (upper) Screw (2)....                                    |
| 42005  | 22565 | Cloth Plate Lock Spring.....                                                   |
| 236J   | 22565 | Cloth Plate Lock Spring Screw (2).....                                         |
| 145251 | 22565 | Cloth Plate complete, Nos. 42002, 42005, 42108 and two each 229E and 236J..... |
| 1437D  | 22565 | Cloth Plate Hinge Screw.....                                                   |
| 1655E  | 22565 | Cloth Plate Hinge Screw Nut.....                                               |
| 42205  | 22566 | Feed Bar with 1253AL.....                                                      |
| 42333  | ----- | Feed Bar 42205 with 42013.....                                                 |
| 42007  | 22566 | Feed Bar Hinge Pin.....                                                        |
| 1253AL | 22566 | Feed Bar Hinge Pin Set Screw.....                                              |
| 42008  | 22567 | Feed Connecting Rod with two 1057AL.....                                       |
| 42371  | ----- | Feed Connecting Rod 42008 with 1373C and 1520C.....                            |
| 1057AL | 22567 | Feed Connecting Rod Cap Screw (2).....                                         |
| 1373C  | 22567 | Feed Connecting Rod Hinge Screw.....                                           |
| 1520C  | 22567 | Feed Connecting Rod Hinge Screw Nut.....                                       |

| No.     | Plate | Name                                                                                              |
|---------|-------|---------------------------------------------------------------------------------------------------|
| 145252  | 22571 | Feed Dog, 25 teeth (16 teeth to the inch),....                                                    |
|         | NOTE: | Feed Dog No. 145252 is regularly furnished with this machine unless otherwise specified on order. |
| 145253  | ----- | Feed Dog 16 teeth (10 teeth to the inch),....                                                     |
| 190J    | 22571 | Feed Dog Screw,.....                                                                              |
| 42011   | 22567 | Feed Eccentric with two 453AL,.....                                                               |
| 453AL   | 22567 | Feed Eccentric Set Screw (2),.....                                                                |
| 1374C   | 22570 | Feed Regulating Screw Stud,.....                                                                  |
| 1680C   | 22570 | Feed Regulating Screw Stud Nut,.....                                                              |
| 42290   | 22570 | Feed Regulating Screw Stud Washer,.....                                                           |
| 42014   | 22570 | Feed Regulator with two each 233J and 1259AL,.....                                                |
| 42015   | 22570 | Feed Regulator Connection with 1012E,.....                                                        |
| 42368   | ----- | Feed Regulator Connection 42015 with 1373C and 1520C,.....                                        |
| 1012E   | 22570 | Feed Regulator Connection Adjusting Screw,.....                                                   |
| 1373C   | 22570 | Feed Regulator Connection Hinge Screw,....                                                        |
| 1520C   | 22570 | Feed Regulator Connection Hinge Screw Nut,.....                                                   |
| 42016   | 22570 | Feed Regulator Hinge Stud,.....                                                                   |
| 1259AL  | 22570 | Feed Regulator Set Screw (2),.....                                                                |
| 233J    | 22570 | Feed Regulator Stop Screw (2),.....                                                               |
| 42208   | 22567 | Feed Lifting Eccentric with two 462AL,....                                                        |
| 42013   | 22567 | Feed Lifting Eccentric Connection,.....                                                           |
| 462AL   | 22567 | Feed Lifting Eccentric Set Screw (2),.....                                                        |
| 42019   | 22566 | Feed Rock Shaft,.....                                                                             |
| 42020   | ----- | Feed Rock Shaft complete, Nos. 42019 and 42021,.....                                              |
| 42021   | 22566 | Feed Rock Shaft Crank with 157E,.....                                                             |
| 157E    | 22566 | Feed Rock Shaft Crank Clamping Screw,....                                                         |
| 42098   | 22566 | Feed Rock Shaft Hinge Pin,.....                                                                   |
| 42079   | 22566 | Feed Rock Shaft Hinge Pin Bushing (2),....                                                        |
| 1036AL  | 22566 | Feed Rock Shaft Hinge Pin Bushing Set Screw (2),.....                                             |
| *145254 | ----- | Frame,.....                                                                                       |
| 145255  | 22567 | Frame Rotary Shaft,.....                                                                          |
| 42024   | 22567 | Frame Rotary Shaft Bushing (front),.....                                                          |
| 1036AL  | 22567 | Frame Rotary Shaft Bushing (front) Set Screw,.....                                                |
| 19009   | 22567 | Frame Rotary Shaft Collar with two 454AL, ..                                                      |
| 454AL   | 22567 | Frame Rotary Shaft Collar Set Screw (2),...                                                       |
| 42026   | 22567 | Frame Rotary Shaft Flanged Bushing (back) with 54967,.....                                        |
| 54967   | 22567 | Frame Rotary Shaft Flanged Bushing (back) Oil Pad,.....                                           |
| 1036AL  | 22567 | Frame Rotary Shaft Flanged Bushing (back) Set Screw,.....                                         |
| 42367   | 22567 | Frame Rotary Shaft Front Bearing Oil Pad, ..                                                      |
| 145256  | 22568 | Frame Side Cover,.....                                                                            |
| 330W    | 22568 | Frame Side Cover Screw (lower) (2),.....                                                          |
| 51326W  | 22568 | Frame Side Cover Screw (upper),.....                                                              |
| 145257  | 22568 | Frame Top Cover,.....                                                                             |
| 742F    | 22568 | Frame Top Cover Screw (2),.....                                                                   |
| 42305   | 22569 | Knife (movable) (2),.....                                                                         |
|         | NOTE: | Two No. 42305 are sent with this machine.                                                         |

| No.    | Plate | Name                                                                                             |
|--------|-------|--------------------------------------------------------------------------------------------------|
| 42306  | 22569 | Knife (movable) Gib,.....                                                                        |
| 132926 | 22569 | Knife (movable) Holder,.....                                                                     |
| 132927 | ----- | Knife (movable) Holder 132926 with 133F, 42040, 42306, 132928 and two 220E,.....                 |
| 132928 | 22569 | Knife (movable) Holder Cap,.....                                                                 |
| 220E   | 22569 | Knife (movable) Holder Cap Screw (2),.....                                                       |
| 42038  | 22569 | Knife (movable) Holder Guide with 336F,....                                                      |
| 42039  | 22569 | Knife (movable) Holder Guide Plate,.....                                                         |
| 621E   | 22569 | Knife (movable) Holder Guide Plate Screw (2),.....                                               |
| 336F   | 22569 | Knife (movable) Holder Guide Set Screw,....                                                      |
| 133F   | 22569 | Knife (movable) Holder Screw,.....                                                               |
| 42040  | 22569 | Knife (movable) Holder Screw Extension Pin,.....                                                 |
| 42041  | 22569 | Knife (movable) Holder Spring,.....                                                              |
| 42042  | 22569 | Knife (movable) Lever,.....                                                                      |
| 42217  | 22567 | Knife (movable) Lever Connection with two 175AL,.....                                            |
| 175AL  | 22567 | Knife (movable) Lever Connection Cap Screw (2),.....                                             |
| 1373C  | 22567 | Knife (movable) Lever Connection Hinge Screw,.....                                               |
| 1520C  | 22567 | Knife (movable) Lever Connection Hinge Screw Nut,.....                                           |
| 42045  | 22569 | Knife (movable) Lever Hinge Stud,.....                                                           |
| 1229C  | 22569 | Knife (movable) Lever Hinge Stud Set Screw,.....                                                 |
| 42309  | 22569 | Knife (stationary) with 42049 (2),.....                                                          |
|        | NOTE: | Two No. 42309 are sent with this machine.                                                        |
| 42310  | 22569 | Knife (stationary) Clamping Stud,.....                                                           |
| 1534D  | 22569 | Knife (stationary) Clamping Stud Thumb Nut,.....                                                 |
| 132767 | 22569 | Knife (stationary) Holder,.....                                                                  |
| 1376C  | 22569 | Knife (stationary) Holder Regulating Thumb Screw,.....                                           |
| 1101C  | 22569 | Knife (stationary) Holder Screw,.....                                                            |
| 42049  | 22569 | Knife (stationary) Stud,.....                                                                    |
| 132924 | 22567 | Machine Pulley, "V" belt groove (outside diam. of belt groove 2.9 in.) with 424C and 1354C,..... |
| 1354C  | 22567 | Machine Pulley Position Screw,.....                                                              |
| 424C   | 22567 | Machine Pulley Set Screw,.....                                                                   |
| 62527  | 22571 | Presser Foot Hinge Pin,.....                                                                     |
| 145258 | 22571 | Presser Foot Plate,.....                                                                         |
| 42169  | 22571 | Presser Foot Shank,.....                                                                         |
| 145259 | 22571 | Presser Foot (hinged) complete, Nos. 42169, 62527 and 145258,.....                               |
| 1324C  | 22571 | Presser Foot Screw,.....                                                                         |
| 39541  | 22571 | Presser Foot Screw Washer,.....                                                                  |
| 42069  | 22566 | Presser Lever,.....                                                                              |
| 42376  | ----- | Presser Lever 42069 with 42045,.....                                                             |
| 42045  | 22566 | Presser Lever Hinge Stud,.....                                                                   |
| 1120AL | 22566 | Presser Lever Hinge Stud Set Screw,.....                                                         |
| 42070  | 22566 | Presser Lever Lifter,.....                                                                       |
| 85D    | 22566 | Presser Lever Lifter Hinge Screw,.....                                                           |
| 1377C  | 22566 | Presser Lever Screw Stud (eccentric),.....                                                       |
| 1547J  | 22566 | Presser Lever Screw Stud Nut,.....                                                               |

| No.    | Plate | Name                                   |
|--------|-------|----------------------------------------|
| 145260 | 22566 | Presser Lever Spring.....              |
| 898E   | 22566 | Presser Lever Spring Screw.....        |
| 145261 | 22566 | Presser Lever Spring Screw Washer..... |
| 145262 | 22571 | Throat Plate.....                      |
| 742F   | 22571 | Throat Plate Screw (2).....            |

## ACCESSORIES

| No.    | Plate | Name                                                                                                                                                 |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| 137258 | 22572 | Machine Base Screw Stud.....                                                                                                                         |
| 137259 | 22572 | Machine Base Screw Stud 137258 with<br>51756E, for 1-5/8 in. table and Individual<br>Stands, for use when machine is mounted<br>on top of table..... |
| 137260 | 22572 | Machine Base Screw Stud.....                                                                                                                         |
| 137261 | 22572 | Machine Base Screw Stud 137260 with<br>51756E, for use when machine is mounted<br>1-1/2 in. lower than standard.....                                 |
| 14063  | 22572 | Machine Base Screw Stud Spring, for Screw<br>Stud No. 137258 when machine is mounted<br>on Individual Stand.....                                     |
| 27498  | 22572 | Machine Base Screw Stud Spring, for Screw<br>Stud No. 137260 when machine is mounted<br>1-1/2 in. lower than standard.....                           |
| 9842   | ----- | Machine Base Screw Stud Spring Washer....                                                                                                            |
| 132602 | 22572 | Machine Base Screw Stud Washer.....                                                                                                                  |
| 51756E | 22572 | Machine Base Screw Stud Wing Nut for<br>137259 and 137261.....                                                                                       |
| 120344 | 22572 | Oiler (copper plated) with 120345.....                                                                                                               |
| 120345 | 22572 | Oiler Spout, 4-1/2 in. long.....                                                                                                                     |
| 120440 | 22572 | Screw Driver.....                                                                                                                                    |
| 8908   | 22572 | Wrench.....                                                                                                                                          |
| 42089  | 22572 | Wrench.....                                                                                                                                          |

## MACHINE BASE

| No.   | Plate | Name                                                                                                           |
|-------|-------|----------------------------------------------------------------------------------------------------------------|
| 42086 | 22573 | Machine Base with three wood screws.....<br>1-1/4 in. No. 12 and four each 935E,<br>4718, 42088 and 66707..... |
| 4718  | 22573 | Machine Base Cushion (felt) (4).....                                                                           |
| 42088 | 22573 | Machine Cushion (felt) (4).....                                                                                |
| 935E  | 22573 | Machine Cushion Screw (4).....                                                                                 |
| 66707 | 22573 | Machine Cushion Screw Washer (4).....                                                                          |

## NUMERICAL LIST OF PARTS

| No.    | Plate | Name                                                         |
|--------|-------|--------------------------------------------------------------|
| 85D    | 22566 | Presser Lever Lifter Hinge Screw.....                        |
| 133F   | 22569 | Knife (movable) Holder Screw for 132927...                   |
| 157E   | 22566 | Feed Rock Shaft Crank Clamping Screw for<br>42021.....       |
| 175AL  | 22567 | Knife (movable) Lever Connection Cap<br>Screw for 42217..... |
| 190J   | 22571 | Feed Dog Screw.....                                          |
| 220E   | 22569 | Knife (movable) Holder Cap Screw for<br>132927.....          |
| 229E   | 22565 | Cloth Plate Extension (upper) Screw for<br>145251.....       |
| 233J   | 22570 | Feed Regulator Stop Screw for 42014.....                     |
| 236J   | 22565 | Cloth Plate Lock Spring Screw for 145251...                  |
| 330W   | 22568 | Frame Side Cover Screw (lower).....                          |
| 336F   | 22569 | Knife (movable) Holder Guide Set Screw for<br>42038.....     |
| 424C   | 22567 | Machine Pulley Set Screw for 132924.....                     |
| 453AL  | 22567 | Feed Eccentric Set Screw for 42011.....                      |
| 454AL  | 22567 | Frame Rotary Shaft Collar Set Screw for<br>19009.....        |
| 462AL  | 22567 | Feed Lifting Eccentric Set Screw for 42208..                 |
| 621E   | 22569 | Knife (movable) Holder Guide Plate Screw..                   |
| 742F   | 22568 | Frame Top Cover Screw.....                                   |
| 742F   | 22571 | Throat Plate Screw.....                                      |
| 898E   | 22566 | Presser Lever Spring Screw.....                              |
| 935E   | 22573 | Machine Base Machine Cushion Screw for<br>42086.....         |
| 1012E  | 22570 | Feed Regulator Connection Adjusting Screw<br>for 42015.....  |
| 1036AL | 22566 | Feed Rock Shaft Hinge Pin Bushing Set<br>Screw.....          |
| 1036AL | 22567 | Frame Rotary Shaft Bushing (front) Set<br>Screw.....         |
| 1036AL | 22567 | Frame Rotary Shaft Flanged Bushing (back)<br>Set Screw.....  |
| 1057AL | 22567 | Feed Connecting Rod Cap Screw for 42008..                    |
| 1101C  | 22569 | Knife (stationary) Holder Screw.....                         |
| 1120AL | 22566 | Presser Lever Hinge Stud Set Screw.....                      |
| 1229C  | 22569 | Knife (movable) Lever Hinge Stud Set Screw                   |
| 1253AL | 22566 | Feed Bar Hinge Pin Set Screw for 42205....                   |
| 1259AL | 22570 | Feed Regulator Set Screw for 42014.....                      |
| 1324C  | 22571 | Presser Foot Screw.....                                      |
| 1354C  | 22567 | Machine Pulley Position Screw for 132924..                   |
| 1373C  | 22567 | Feed Connecting Rod Hinge Screw for 4237L                    |
| 1373C  | 22570 | Feed Regulator Connection Hinge Screw for<br>42368.....      |
| 1373C  | 22567 | Knife (movable) Lever Connection Hinge<br>Screw.....         |
| 1374C  | 22570 | Feed Regulating Screw Stud.....                              |
| 1376C  | 22569 | Knife (stationary) Holder Regulating Thumb<br>Screw.....     |

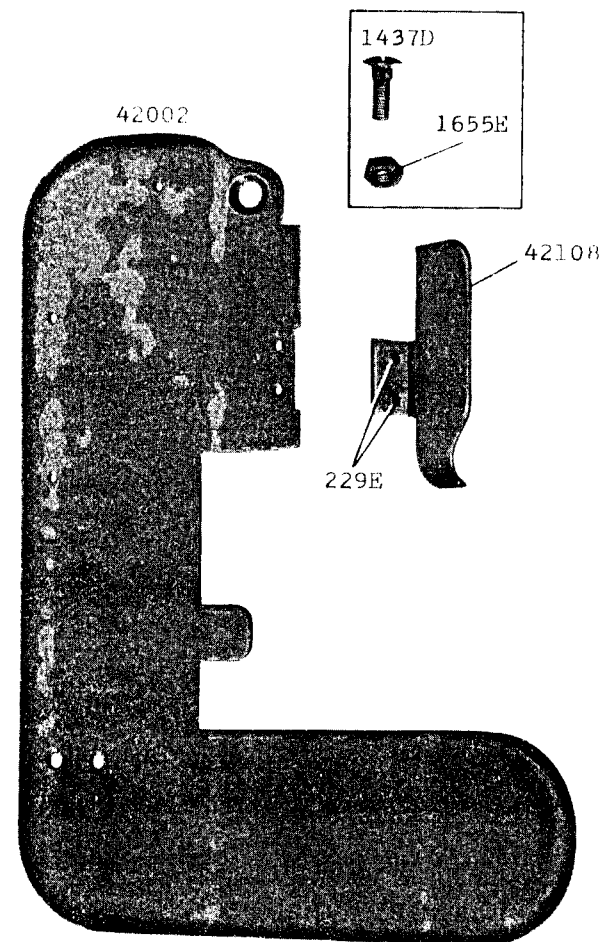
| No.   | Plate | Name                                                                                                                                |
|-------|-------|-------------------------------------------------------------------------------------------------------------------------------------|
| 1377C | 22566 | Presser Lever Screw Stud (eccentric).....                                                                                           |
| 1437D | 22565 | Cloth Plate Hinge Screw .....                                                                                                       |
| 1520C | 22567 | Feed Connecting Rod Hinge Screw Nut for<br>42371 .....                                                                              |
| 1520C | 22570 | Feed Regulator Connection Hinge Screw Nut<br>for 42368 .....                                                                        |
| 1520C | 22567 | Knife (movable) Lever Connection Hinge<br>Screw Nut .....                                                                           |
| 1534D | 22569 | Knife (stationary) Clamping Stud Thumb Nut                                                                                          |
| 1547J | 22566 | Presser Lever Screw Stud Nut .....                                                                                                  |
| 1655E | 22565 | Cloth Plate Hinge Screw Nut .....                                                                                                   |
| 1680C | 22570 | Feed Regulating Screw Stud Nut .....                                                                                                |
| 4718  | 22573 | Machine Base Cushion (felt) for 42086 .....                                                                                         |
| 8908  | 22572 | Wrench (accessories) .....                                                                                                          |
| 9842  | ----- | Machine Base Screw Stud Spring Washer<br>(accessories) .....                                                                        |
| 14063 | 22572 | Machine Base Screw Stud Spring, for Screw<br>Stud No. 137258 when machine is mounted<br>on Individual Stand (accessories) .....     |
| 19009 | 22567 | Frame Rotary Shaft Collar with two 454AL ..                                                                                         |
| 27498 | 22572 | Machine Base Screw Stud Spring, for Screw<br>Stud No. 137260 when machine is mounted<br>1-1/2 in. lower than standard (accessories) |
| 39541 | 22571 | Presser Foot Screw Washer .....                                                                                                     |
| 42002 | 22565 | Cloth Plate for 145251 .....                                                                                                        |
| 42005 | 22565 | Cloth Plate Lock Spring for 145251 .....                                                                                            |
| 42007 | 22566 | Feed Bar Hinge Pin .....                                                                                                            |
| 42008 | 22567 | Feed Connecting Rod with two 1057AL, for<br>42371 .....                                                                             |
| 42011 | 22567 | Feed Eccentric with two 453AL .....                                                                                                 |
| 42013 | 22567 | Feed Lifting Eccentric Connection for 42333                                                                                         |
| 42014 | 22570 | Feed Regulator with two each 233J and<br>1259AL .....                                                                               |
| 42015 | 22570 | Feed Regulator Connection with 1012E, for<br>42368 .....                                                                            |
| 42016 | 22570 | Feed Regulator Hinge Stud .....                                                                                                     |
| 42019 | 22566 | Feed Rock Shaft for 42020 .....                                                                                                     |
| 42020 | ----- | Feed Rock Shaft complete, Nos. 42019 and<br>42021 .....                                                                             |
| 42021 | 22566 | Feed Rock Shaft Crank with 157E, for 42020                                                                                          |
| 42024 | 22567 | Frame Rotary Shaft Bushing (front) .....                                                                                            |
| 42026 | 22567 | Frame Rotary Shaft Flanged Bushing (back)<br>with 54967 .....                                                                       |
| 42038 | 22569 | Knife (movable) Holder Guide with 336F ....                                                                                         |
| 42039 | 22569 | Knife (movable) Holder Guide Plate .....                                                                                            |
| 42040 | 22569 | Knife (movable) Holder Screw Extension<br>Pin for 132927 .....                                                                      |
| 42041 | 22569 | Knife (movable) Holder Spring .....                                                                                                 |
| 42042 | 22569 | Knife (movable) Lever .....                                                                                                         |
| 42045 | 22569 | Knife (movable) Lever Hinge Stud .....                                                                                              |
| 42045 | 22566 | Presser Lever Hinge Stud for 42376 .....                                                                                            |

| No.    | Plate | Name                                                                                                       |
|--------|-------|------------------------------------------------------------------------------------------------------------|
| 42049  | 22569 | Knife (stationary) Stud for 42309 .....                                                                    |
| 42069  | 22566 | Presser Lever for 42376 .....                                                                              |
| 42070  | 22566 | Presser Lever Lifter .....                                                                                 |
| 42079  | 22566 | Feed Rock Shaft Hinge Pin Bushing .....                                                                    |
| 42086  | 22573 | Machine Base with three wood screws 1-1/4<br>in. No. 12 and four each 935E, 4718, 42088<br>and 66707 ..... |
| 42088  | 22573 | Machine Base Machine Cushion (felt) for<br>42086 .....                                                     |
| 42089  | 22572 | Wrench (accessories) .....                                                                                 |
| 42098  | 22566 | Feed Rock Shaft Hinge Pin .....                                                                            |
| 42108  | 22565 | Cloth Plate Extension (upper) for 145251 ...                                                               |
| 42169  | 22571 | Presser Foot Shank for 145259 .....                                                                        |
| 42205  | 22566 | Feed Bar with 1253AL, for 42333 .....                                                                      |
| 42208  | 22567 | Feed Lifting Eccentric with two 462AL .....                                                                |
| 42217  | 22567 | Knife (movable) Lever Connection with two<br>175AL .....                                                   |
| 42290  | 22570 | Feed Regulating Screw Stud Washer .....                                                                    |
| 42305  | 22569 | Knife (movable) .....                                                                                      |
|        |       | NOTE: Two No. 42305 are sent with this machine.                                                            |
| 42306  | 22569 | Knife (movable) Gib for 132927 .....                                                                       |
| 42309  | 22569 | Knife (stationary) with 42049 .....                                                                        |
|        |       | NOTE: Two No. 42309 are sent with this machine.                                                            |
| 42310  | 22569 | Knife (stationary) Clamping Stud .....                                                                     |
| 42333  | ----- | Feed Bar 42205 with 42013 .....                                                                            |
| 42367  | 22567 | Frame Rotary Shaft Front Bearing Oil Pad ..                                                                |
| 42368  | ----- | Feed Regulator Connection 42015 with 1373C<br>and 1520C .....                                              |
| 42371  | ----- | Feed Connecting Rod 42008 with 1373C and<br>1520C .....                                                    |
| 42376  | ----- | Presser Lever 42069 with 42045 .....                                                                       |
| 51326W | 22568 | Frame Side Cover Screw (upper) .....                                                                       |
| 51756E | 22572 | Machine Base Screw Stud Wing Nut for<br>137259 and 137261 .....                                            |
| 54967  | 22567 | Frame Rotary Shaft Flanged Bushing (back)<br>Oil Pad for 42026 .....                                       |
| 62527  | 22571 | Presser Foot Hinge Pin for 145259 .....                                                                    |
| 66707  | 22573 | Machine Base Machine Cushion Screw Washer<br>for 42086 .....                                               |
| 120344 | 22572 | Oiler (copper plated) with 120345<br>(accessories) .....                                                   |
| 120345 | 22572 | Oiler Spout, 4-1/2 in. long for 120344 .....                                                               |
| 120440 | 22572 | Screw Driver (accessories) .....                                                                           |
| 132602 | 22572 | Machine Base Screw Stud Washer<br>(accessories) .....                                                      |
| 132767 | 22569 | Knife (stationary) Holder .....                                                                            |
| 132924 | 22567 | Machine Pulley, "V" belt groove (outside<br>diam. of belt groove 2.9 in. ) with 424C<br>and 1354C .....    |
| 132926 | 22569 | Knife (movable) Holder for 132927 .....                                                                    |
| 132927 | ----- | Knife (movable) Holder 132926 with 133F,<br>42040, 42306, 132928 and two 220E .....                        |
| 132928 | 22569 | Knife (movable) Holder Cap for 132927 .....                                                                |
| 137258 | 22572 | Machine Base Screw Stud for 137259 .....                                                                   |

| No.                                                                                                     | Plate | Name                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 137259                                                                                                  | 22572 | Machine Base Screw Stud 137258 with 51756E, for 1-5/8 in. Table and Individual Stands, for use when machine is mounted on top of table (accessories)..... |
| 137260                                                                                                  | 22572 | Machine Base Screw Stud for 137261.....                                                                                                                   |
| 137261                                                                                                  | 22572 | Machine Base Screw Stud 137260 with 51756E, for use when machine is mounted 1-1/2 in. lower than standard, (accessories) .....                            |
| 145251                                                                                                  | 22565 | Cloth Plate complete, Nos. 42002, 42005, 42108 and two each 229E and 236J .....                                                                           |
| 145252                                                                                                  | 22571 | Feed Dog, 25 teeth (16 teeth to the inch)....                                                                                                             |
| NOTE: Feed Dog No. 145252 is regularly furnished with this machine unless otherwise specified on order. |       |                                                                                                                                                           |
| 145253                                                                                                  | ----- | Feed Dog, 16 teeth (10 teeth to the inch)....                                                                                                             |
| *145254                                                                                                 | ----- | Frame .....                                                                                                                                               |
| 145255                                                                                                  | 22567 | Frame Rotary Shaft.....                                                                                                                                   |
| 145256                                                                                                  | 22568 | Frame Side Cover.....                                                                                                                                     |
| 145257                                                                                                  | 22568 | Frame Top Cover .....                                                                                                                                     |
| 145258                                                                                                  | 22571 | Presser Foot Plate for 145259.....                                                                                                                        |
| 145259                                                                                                  | 22571 | Presser Foot (hinged) complete, Nos. 42169, 62527 and 145258.....                                                                                         |
| 145260                                                                                                  | 22566 | Presser Lever Spring.....                                                                                                                                 |
| 145261                                                                                                  | 22566 | Presser Lever Spring Screw Washer .....                                                                                                                   |
| 145262                                                                                                  | 22571 | Throat Plate.....                                                                                                                                         |

22565 2/3

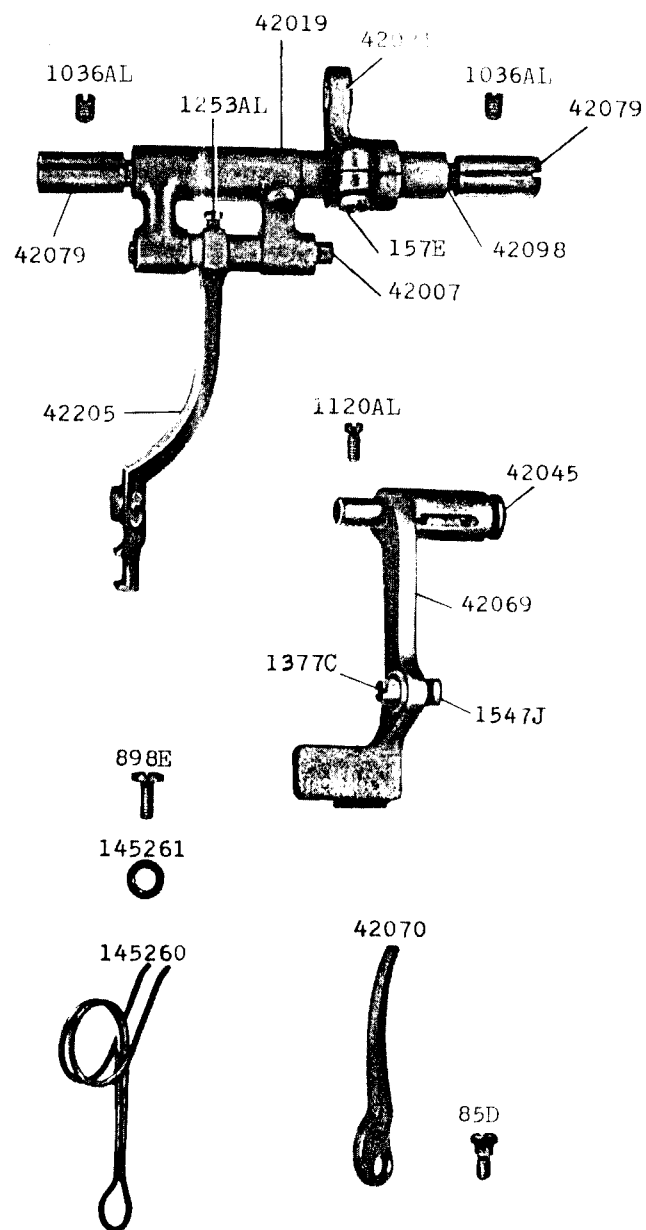
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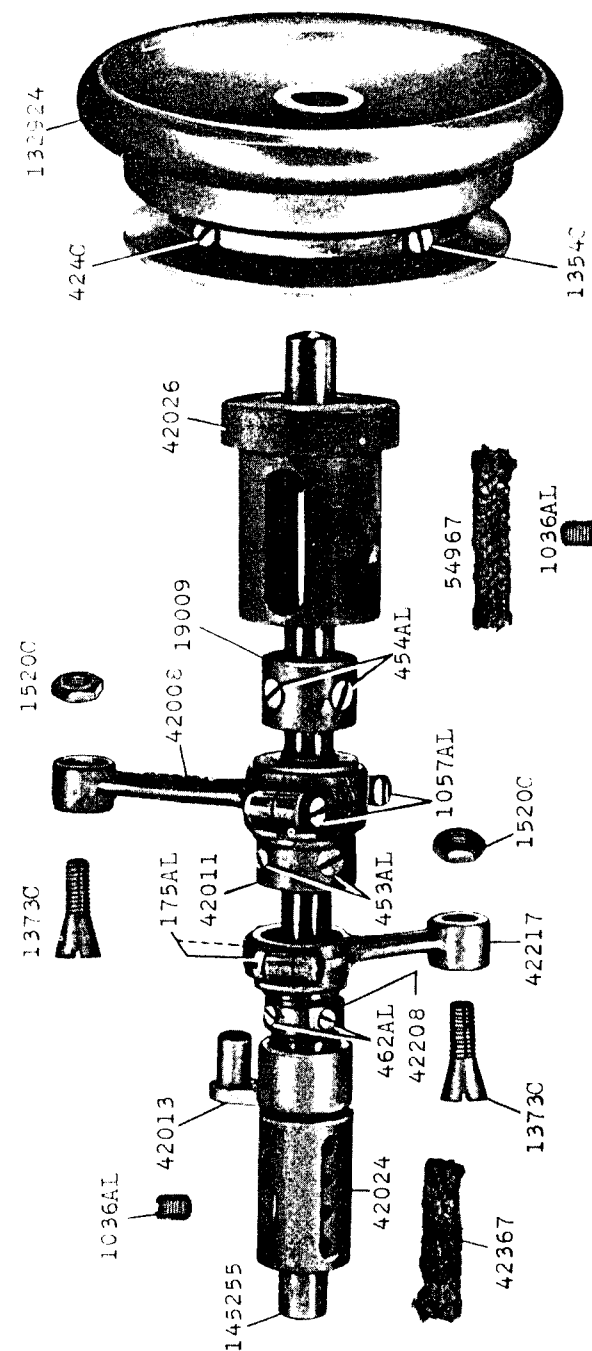
42005

236J

22566 2/3



22567 2/3

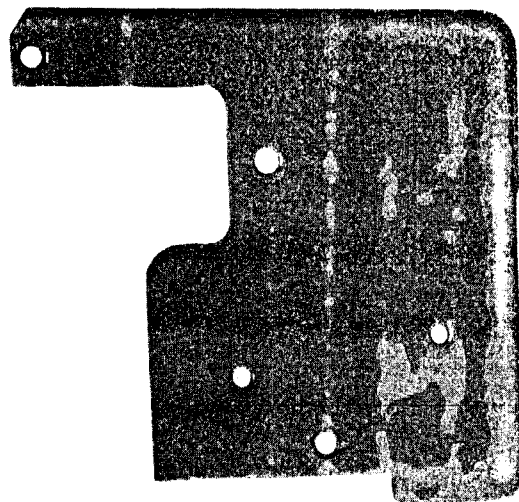


22568 2/3

742F



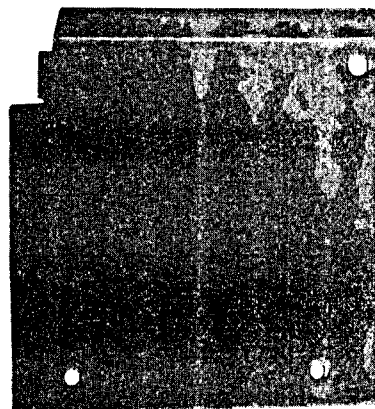
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742F



145256



330W



51326W



330W



22569 2/3

12290



42042

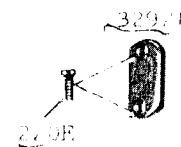
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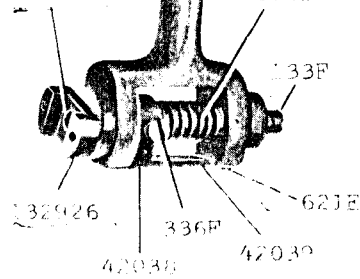


42306



42040

42041



132926

336F

621E

42043

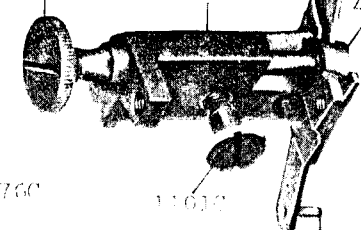
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42309

1534D

132767

42310



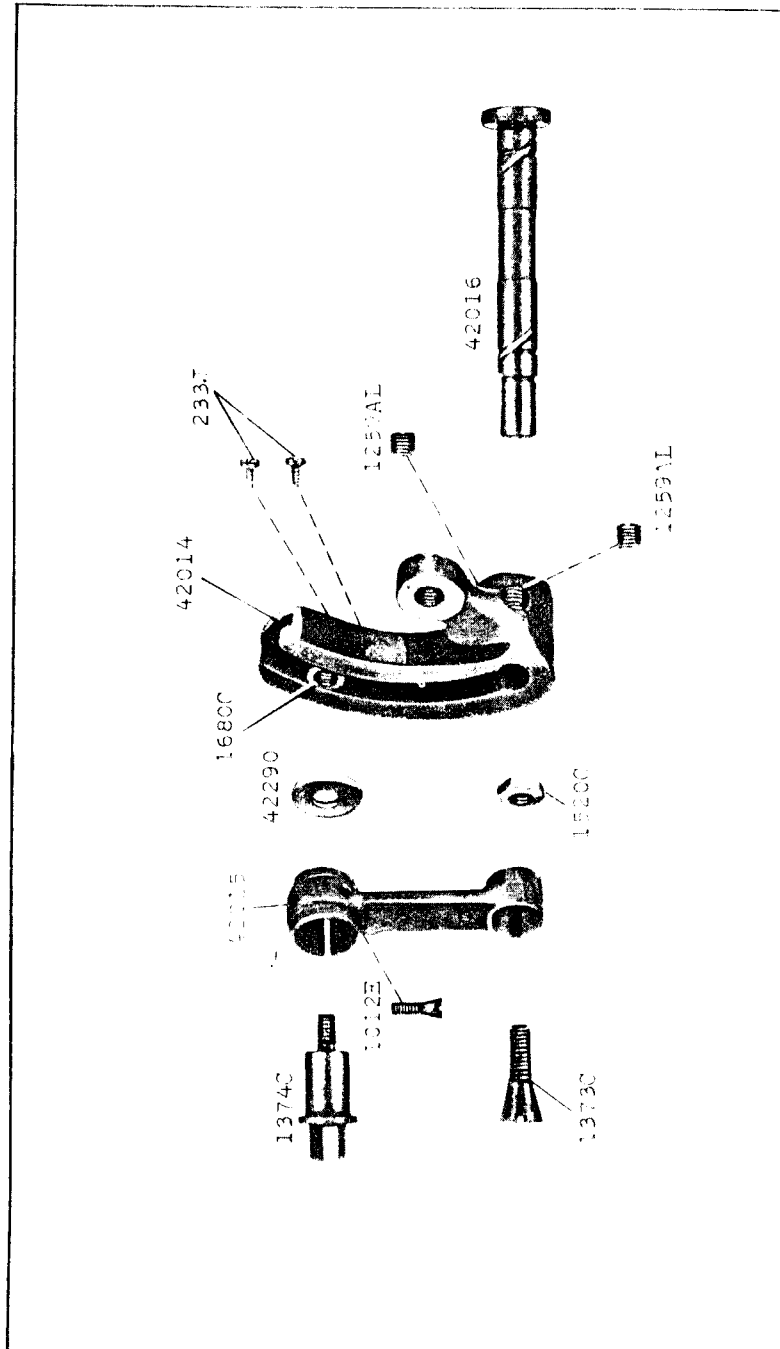
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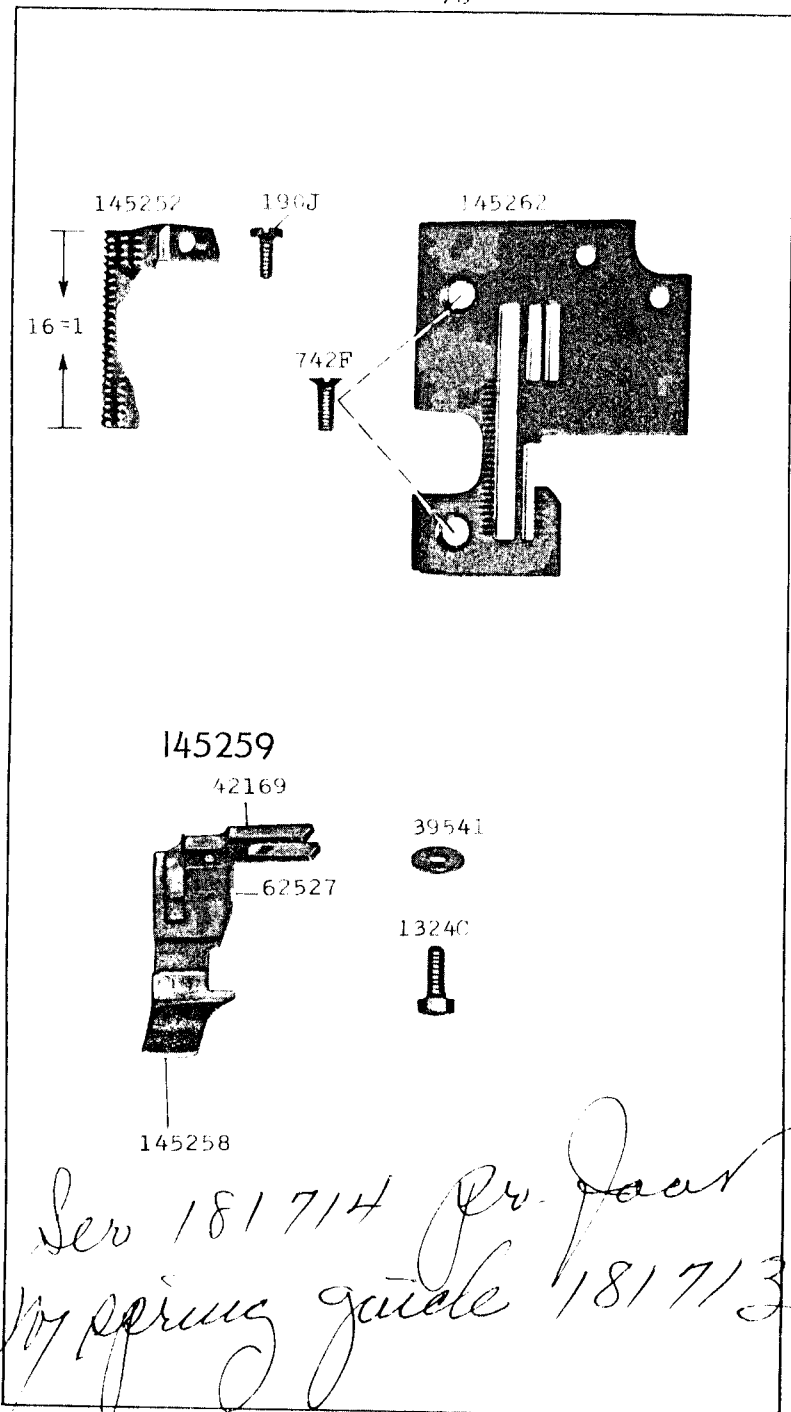
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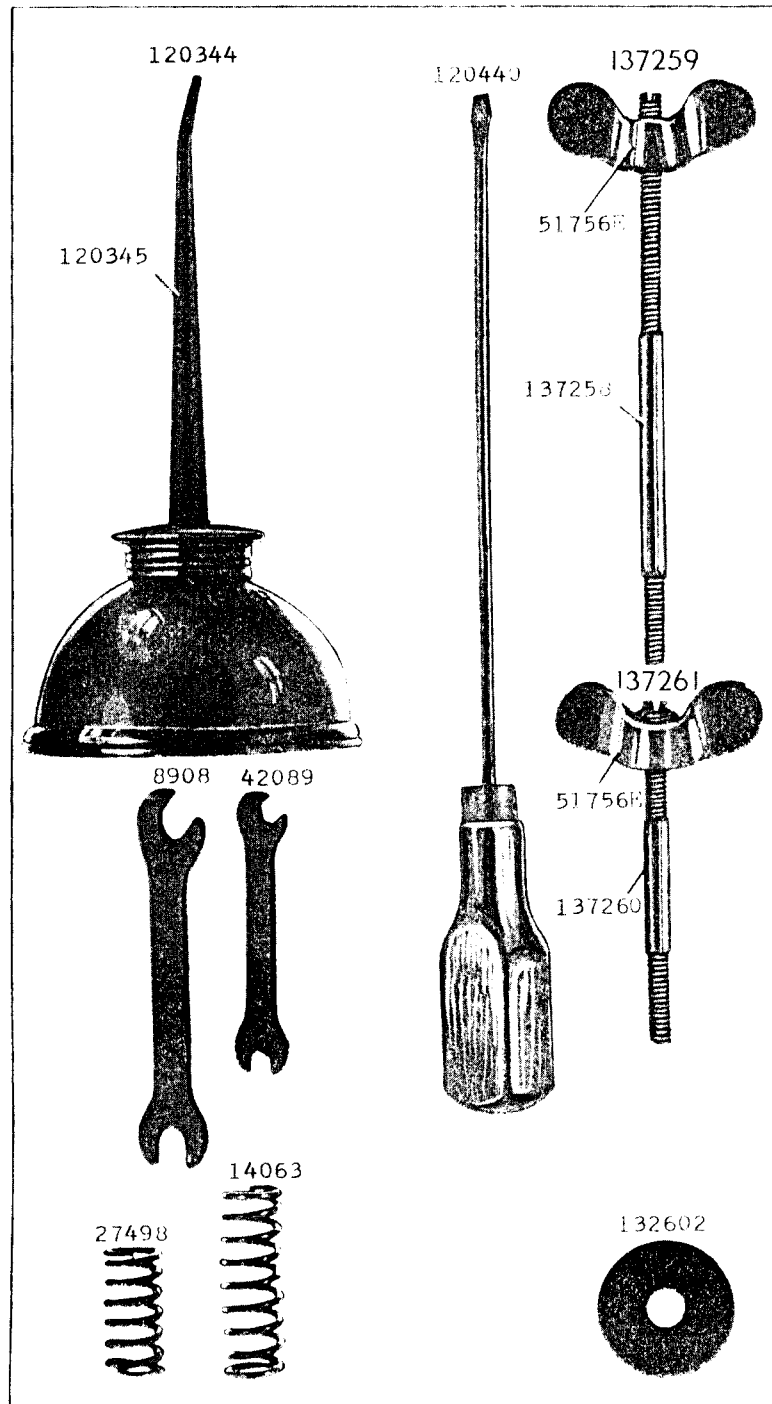
22570 2/3



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22572 1/2



22573 1/2

