

Singer 69-28

June 4, 1951

Department #54

69-28

FOR AGENTS ONLY
LIST OF PARTS COMPLETE
FOR

MACHINE NO. 69-28

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ALS/RH

June 4, 1951

Department #54

List of Parts Complete

for

Machine No. 69-28

No.	Name
55479	Arch Clamp Foot (left) with 63726
55480	" " " (right) with 63726
17958	" " " Lifter with 17866
190 X	" " " " Screw
63726 2	" " " Lifting Stud
18433	" " " Plate
217 X 4	" " " " Screw
39302	" " " " Spring
18434	" " " " " Connection
1175 X 2	" " " " " " Hinge Screw
217 X	" " " " " Screw
63727	" " " Frame
14079 2	" " " Dowel Pin
181 X 2	" " " Screw
55481	Arch Clamp complete, Nos. 1654C, 18367, 18433, 18434, 39302, 55479, 55480, 55482, 55483, 63727, two each 181X, 1175X, 14079 and five 217X
*55405	Arm with 15404, 17844 and two each 154E and 15403
4389 2	" Dowel Pin
4448	" Oil Tube, for intermediate bearing
880 E 3	" Screw
17702	" Shaft
68718	" " 17702 with 63749 and 68717
17703	" " Bushing (back)
50333 AL	" " " " Adjusting Screw
1520 E	" " " " " " Nut

No.	Name
124674	Arm Side Cover
190 J 2	" " " Screw
18498	Belt Cover
39290	" " Bracket with 184E and 17741
184 E	" " " Screw Stud
17741	" " " Stud
217 J 2	" " Screw
39222	" Shifter
63976	" " Clamp
1255 D 2	" " " Screw
4292	Crank Connecting Rod with 125044 and two 145E
145 E 2	" " " Cap Screw
375 C	" " " Hinge Screw
1518 E	" " " " " Nut
125044	" " " Oil Pad (felt)
*55436	Cylinder
18386	" Block
1300 J	" " Screw
18427	" End Cover with 18428, 18444 and three 4604
18428	" " " Bracket
18444	" " " " Hinge Pin
4604 3	" " " " Rivet
18379	Cylinder End Cover Spring
217 J	" " " " Screw
17724	Face Plate
63736	" " 17724 with 2105
17725	Face Plate complete, Nos. 448AL, 2107, 2124, 2127, 56791, 63736 and two 233J
164 J	Face Plate Screw
2107	" " Thread Guard
233 J	" " " " Screw
55376	Feed Across Connection with four 1057AL

No.	Name
55380	Feed Across Connection 55376 with 50598C and 55383
1057 AL 2	" " " Cap (lower) Screw
1057 AL 2	" " " " (upper) Screw
18356	" " Regulator with 1952
50598 C	" " " Ball Screw Stud
1676 C	" " " " " Nut
17738	" " " " " Washer
18357	" " " Hinge Stud
690 J	" " " " " Clamping Screw
1952	" " " Roller and Stud
18358	" " Shaft
18359 2	" " " Collar with two 200C
200 C 4	" " " " Set Screw
18360	" " " Crank (back) with 160E and 200C
55383	" " " " " Ball Stud
200C	" " " " " Set Screw
160 E	" " " " " Clamping Screw
18362	" " " " (front) with 160E and 18363
160 E	" " " " " Clamping Screw
18363	" " " " " Stud
18364	" " " " " Slide Block
17770	" Cam with 17874 and two each 190J and 1192C
18415	" " Driving Worm with 1441AL and 1442C
1442 C	" " " " Position Screw
1441 AL	" " " " Set Screw
17797	" " " " Wheel with 453AL
18384	" " " " " Pin
453 AL	" " " " " Set Screw
18384	" " Pin
1192 C 2	" " Set Screw
62155	" " Shaft
62264	" " " 62155 with 1653C and 17797

No.	Name
1653 C	Feed Cam Shaft Nut
55482	Feed Plate
55483	" " Carrier Bar with 934J, 1195E, 1221C, 8506, 17743, 18366, 18390, two 55300 and four 17806
18366	Feed Plate Carrier Bar Block
18367	" " " " " Cover
1221 C	" " " " " Screw
55300 2	" " " " " Steady Pin
17805	" " " " " Pivot Block
1194 D	" " " " " " Screw
18390	" " " " " Plate
934 J	" " " " " Screw
1654 C	" " " " " Nut
17806 4	" " " " " Position Nut
1195 E	" " " " " Screw Stud
8505	" " " " " Rivet
39312	" " Regulator with 1953
18469	" " " " Bracket with 690J, 39310 and two 160J
55299	" " " " " 18469 with 18356, 18357, 39312 and 39313
39310	Feed Regulator Bracket Cap
160 J 2	" " " " " Screw
8589	" " " " " Dowel Pin
1177 E 2	" " " " " Screw
17744	" " " " " Hinge Stud
17743	" " " " " Post
1953	" " " " " Roller and Screw Stud with 1655C and 37310
1655 C	" " " " " " " Nut
37310	" " " " " " " Washer
1190 C	" " " " " Stop Screw
39313	" " " " " Swivel
1191 D	" " " " " Thumb Screw
55397	Knife (needle thread)

No.	Name
17808	Knife (shuttle thread)
55321	" (stationary)
55399	" " Bracket
42639 2	" " " Pin
50117 J	" " Screw
18370	" Bar with 18373 and two 17822
18371	" " Cap
217 J 2	" " " Screw
18372	" " Connection with 17917
190 J 2	" " " Screw
7071 2	" " " " Washer
17915	" " " Slide Block
17917	" " " " " 17915 with 17916
17916	" " " " " Stud
39297	" " Driving Lever with 190J, 1420E, 17919 and 39298
1382 F	Knife Bar Driving Lever Hinge Screw
1681 C	" " " " " " Nut
39298	" " " " " Lock Stud
17919	" " " " " " Spring
190 J	" " " " " " Screw
1420 E	" " " " " " Stop Screw
18373	" " Rack
17822 2	" " " Rivet
68757	" Cam Lever Body
68758	" " " " 68757 with 1255J, 39330 and 39331
68759	Knife Cam Lever complete, Nos. 19793 and 68758
55468	" " " Bracket with 1396E
8589	" " " " Dowel Pin
670 E 2	" " " " Screw
50029 C	" " " Hinge Screw
68762	" " " " " Bushing with 51140E
1396 E	" " " " " " Clamping Screw

No.	Name
51140 E	Knife Cam Lever Hinge Screw Bushing Position Screw
1980	" " " Roller and Screw Stud with 1654C
1654 C	" " " " " " " Nut
39330	" " " Slide with 1980
1255 J	" " " " Screw
39331	" " " " " Washer
19793	" " " " Steady Pin
17826	" Holder with 17826, 17830 and two 7298
55398	" " 17826 with 1198C, 17808, 17829 and 55397
17826	" " Pinion
7298 2	" " " Dowel Pin
17827	" " " Stud
17828	" " " " Bracket with 17827
50018 F	" " " " " Screw
1698 E	" " " " " " Nut
1198 C	" Screw
17829	" Thread Holder
17830	" " " Position Pin
63776	Needle Bar with 237F
68753	Needle Bar complete, Nos. 1302X, 63776, 63782, 63783 and 68754 to 68756
39203	Needle Bar Connecting Link
68768	" " " " 39203 with 68769
377 C	" " " " Hinge Screw
1518 E	" " " " " " Nut
68769	" " " Stud with 1258AL
1258 AL	" " " Set Screw
39350	Needle Bar Thread Nipper Driving Lever (adjustable) with 39351 and 335J
39351	Needle Bar Thread Nipper Driving Lever Extension
335 J 2	" " " " " " " Screw
1196 C	" " " " " " Hinge Screw

No.	Name
39352	Needle Bar Thread Nipper Driving Lever Spring
63792	" " " " Lever with 17835
17835	" " " " " Bushing
1200 D	" " " " " Hinge Screw
63793	" " " " " Spring
1329 J	" " " " " " Screw
17837	" " " " " Rod
17838	" " " " " Adjusting Stud
1651 E	" " " " " " Lock Nut
17839	" " " " " Arm with 196F
196 F	" " " " " " Set Screw
17840	" " " " " Support
190 J	" " " " " " Screw
63782	" Clamp with 237F
237 F	" Set Screw
63783	" Stripper
1302 X	" " Screw
68754	" " Spring
68755	" " " Clamping Washer
68756	" " " Screw Stud
6022	Oscillating Rock Shaft with 4784
55278	Oscillating Rock Shaft complete, Nos. 6022 and 55453
55452	" " " Hinge Pin
55453	" " " " " 55452 with 1513J
1513 J	" " " " " Nut
4784	" " " Oil Pad
6023	" Shaft
55313	" " 6023 with 2049, 18387 and 39487
18386	" " Crank
18387	Oscillating Shaft Crank complete, Nos. 237F, 1519E, 15171 and 18386
2049	Oscillating Shaft Crank Pin

No.	Name
237 F	Oscillating Shaft Crank Set Screw
15170	" " " Slide Block
226 J	" " " " " Cap Screw
12424	" " " " " " " Washer
1035 C	" " " " " Screw Stud
1519 E	" " " " " " " Nut
15171	Oscillating Shaft Crank Slide Block complete, Nos. 226J 1035C, 12424 and 15170
2058	Presser Bar
17841	" " Collar with two 196C
196 C 2	" " " Set Screw
17842	" " Guide Bracket with 453AL
453 AL	" " " " Set Screw
17843	" " Lifting Lever
17844	" " " " Bracket
164 E 2	" " " " " Screw
1201 C	" " " " Hinge Screw
17845	" " " " Rod
39408	" " " " " 17845 with 17846
17846	" " " " " Chain
32675	" " Spring
68712	Pulley (loose) 2 3/4 in, diam. with 200584D
68713	" " 68712 with 68714
68714	" " Ball Bearing
68715	" " Spacing Collar
51387 R	" " Cap Screw
200584 D	" " Oil Plug Screw
68716	" (tight) 2 7/8 in, diam.
68720	" " 68716 with 1206C and 17854
2022	" " Pin
68717	Pulleys (ball bearing) complete, Nos. 51387R, 68713, 68715 and 68720
2073	Shuttle Bobbin

Nos.		Names
2211		Shuttle Bobbin Retaining Spring
2212	2	" " " " Rivet
39295		Shuttle Body with 398E, 2082, 2084, 2211 and two 2212
2075		" Cover
44001		" " 2075 with 112E, 466E, 2078, 2080, 2086 and 2090
2076		Shuttle Cover Hinge Pin
2078		" Delivery Eye Thread Guard
2080		" " " " " Rivet
29487		" Driver with two 457AL
457 AL	2	" " Set Screw
2082		" Main Spring
398 E		" " " Screw
2084		" " " Steady Pin
55437		" Race Body
51623		" " Cap
662 AL		" " " Screw
2523		" " " Steady Pin
55271		" " Ring
55439	2	" " " Spring
51381 D	2	" " " " Screw
55438		Shuttle Race complete, Nos. 55271, 55437 and two each 51381D and 55439
51403 J	2	Shuttle Race Screw
466 AL		" Tension Regulating Screw
2086		" " Spring
2090		" " " Plate
112 E		" " " " Screw
39296		Shuttle complete, Nos. 2073, 2076, 39295 and 44001
17853		Starting Lever
1262 C		" " Hinge Screw
1662 C		" " " " Nut

No.	Name
17886	Starting Lever Pitman
17854	Stop Cam
17855	" " Interlocking Rod
55388	" " " " Case
55389	" " " " " 55388 with 18443 and two 193J
55418	Stop Cam Interlocking Rod Case 55389 with 63976 and two 1255D
*55285	Stop Cam Interlocking Rod Case 55418 with 1318J, 17855 17863, 17864, 39232 and 68739
39348	Stop Cam Interlocking Rod Case Bracket
55305	Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182E, 1196C, 1204E, 1254C, 1262C, 1608E, 1662C, 17853, 17859, 17861, 17862, 17872, 17873, 39348, 55285 and two 898J
18494	Stop Cam Interlocking Rod Case Bracket 55305 with 39343, 39344 and two 1186D
16532	Stop Cam Interlocking Rod Case Bracket Dowel Pin
1343 E	" " " " " " Screw
1204 E	" " " " " " Hinge Screw
17859	" " " " " " Socket Joint
898 J 2	" " " " " " " " Cap Screw
39343	" " " " " " Spring (flat)
50682 C	" " " " " " Adjusting Screw
1520 E	" " " " " " " " Screw Nut
39344	" " " " " " Bracket with 1520E and 50682C
1186 D 2	Stop Cam Interlocking Rod Case Spring Bracket Screw
17861	" " " " " " Stop Stud
1254 C	" " " " " " " " Screw Bushing
1508 E	" " " " " " " " " "
	Lock Nut

No.	Name
17862	Stop Cam Interlocking Rod Case Stop Stud Spring
18443	" " " " " Wearing Block
193 J 2	" " " " " " Screw
17863	" " " " " Spring
17864	" " " " " Stop
1318 J	" " " " " Screw
68739	" " " " " Washer
1206 C	" " " Screw
2102 2	Tension Disc
1560 C	" Regulating Thumb Nut
600 C	" Screw Stud
16202	" " " 600C with 1560C
448 AL	" " " Set Screw
2103	" Spring
2105	" Thread Guard
56791	Tension complete, Nos. 2103, 2124, 16202 and two 2102
39204	Thread Take-up Cam with 446AL
446 AL	" " " Set Screw
3072	" " Lever with 1819
56756	" " " 3072 with 76C
76 C	" " " Hinge Screw
1819	" " " Roller and Stud
2124	" " Spring
2127	" " " Regulator Plate
233 J	" " " " " Adjusting Screw
17865	" Wiper Body
1207 D	" " " Hinge Screw
17866	" " " Hook
17867	" " " Support
641 C	" " " " Set Screw
17868	Thread Wiper Body Wire
337 J	" " " " Screw

No.		Name
17869		Thread Wiper Body Wire Screw Washer
55402		Throat Plate with 55399 and two 42839
55415		" " 55402 with 55326 and two 1208D
55326		" " Needle Hole Bushing
1208 D	2	" " " " " Screw
55416		Throat Plate complete, Nos. 1698E, 17828, 50018F, 50117J, 55321, 55398 and 55416
691 F	4	Throat Plate Screw
*15404		Trade Mark
15405	2	" " Rivet
17872		Trip Lever
1196 C		" " Hinge Screw
17873		" " Spring
1182 E		" " " Screw
17874		Tripping Point
190 J	2	" " " Screw