

Singer 69-22

Form 20839
(256)
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LIST OF PARTS
SINGER SEWING MACHINE

69-22

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
 - A.A—Buffed and Chromium Plated
 - A.B—Hardened, Polished, Buffed and Chromium Plated
 - A.C—Brown Baking Enamel Finish
 - A.D—Gray Baking Enamel Finish
 - A.E—Hardened, Bright Rumbled and Nickel Plated
 - A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
 - A.G—Alumilite, Plain
 - A.H—Alumilite, Dyed
 - A.J—Polished, Nickel Plated and Chromium Plated
 - A.K—Hardened, Polished, Nickel Plated and Chromium Plated
 - A.L—Heat Treated for Toughness
 - B—Polished, Nickel Plated and Buffed
 - C—Hardened Only
 - C.R—Hardened and Merlized
 - D—Polished Only
 - E—Soft, Not Polished
 - F—Hardened and Polished
 - F.J—Hardened, Polished and Nickel Plated
 - G—Bright Rumbled and Nickel Plated
 - H—Blued
 - J—Nickel Plated Only
 - K—Hardened and Nickel Plated
 - L—Brass Plated
 - M—Oxidized
 - N—Japanned, Dull
 - P—Japanned, Bright
 - P.P—Wrinkle Finish
 - R—Merlized
 - S—Cadmium Plated
 - T—Copper Plated
 - T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
 - T.B—Copper and Nickel Plated and Polished
 - T.J—Copper and Nickel Plated Only
 - T.K—Hardened, Copper and Nickel Plated
 - T.L—Copper and Brass Plated
 - T.M—Copper Plated and Oxidized
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INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are **NOT SINGER** made needles. 2

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 69-22

FOR STITCHING TAGS ON LAUNDRY ARTICLES. SMALL SIZE
TAG 30/64" x 15/64". MAKES 21 STITCHES, 6 STITCHES
ON BOTH THE UPPER AND LOWER ROWS, 3 STITCHES ON EACH
SIDE AND 3 TYING STITCHES.

No.	Plate	Name
55390	8582	Arch Clamp Foot (left)
55391	-----	Arch Clamp Foot (left) 55390 with 219K and 63731
63731	8621	Arch Clamp Foot (left) Shank with 63726
55392	8582	Arch Clamp Foot (right)
55393	-----	Arch Clamp Foot (right) 55392 with 219K and 63732
63732	8621	Arch Clamp Foot (right) Shank with 63726
17958	24309	Arch Clamp Foot Lifter with 17866
190J	24309	Arch Clamp Foot Lifter Screw
63726	8621	Arch Clamp Foot Lifting Stud (2)
18477	8621	Arch Clamp Foot Plate
190J	8621	Arch Clamp Foot Plate Screw (4)
219K	8621	Arch Clamp Foot Screw (2)
63733	8621	Arch Clamp Foot Spring (2)
1229F	8621	Arch Clamp Foot Spring Adjusting Screw (2)
1547J	8621	Arch Clamp Foot Spring Adjusting Screw Lock Nut (2)
63734	8621	Arch Clamp Frame
14079	8616	Arch Clamp Frame Dowel Pin (2)
181J	8619	Arch Clamp Frame Screw (2)
55394	-----	Arm Clamp complete, Nos. 1654C, 18367, 18477, 18486, 55391, 55393, 55396, 63734, two each 181J, 1229F, 1547J, 14079, 63733 and four 190J
*55405	-----	Arm with 4449, 17844 and two 164E
4389	23509	Arm Dowel Pin (2)
4448	23509	Arm Oil Tube, for intermediate bearing
880E	23509	Arm Screw (3)
17702	23509	Arm Shaft
17703	23509	Arm Shaft Bushing (back)
50333AL	23509	Arm Shaft Bushing (back) Adjusting Screw
1520E	23509	Arm Shaft Bushing (back) Adjusting Screw Nut

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
4449	9062	Arm Shaft Bushing (front)
124674	23509	Arm Side Cover
190J	23509	Arm Side Cover Screw (2)
18498	23509	Belt Cover
39290	23509	Belt Cover Bracket with 184E and 17741
184E	23509	Belt Cover Bracket Screw Stud
17741	23509	Belt Cover Bracket Stud
217J	23509	Belt Cover Screw (2)
39222	24311	Belt Shifter
63976	24311	Belt Shifter Clamp
140366J	24311	Belt Shifter Clamp Screw (2)
4292	23509	Crank Connecting Rod with 125044 and two 145E
145E	23509	Crank Connecting Rod Cap Screw (2)
375C	23509	Crank Connecting Rod Hinge Screw
1518E	23509	Crank Connecting Rod Hinge Screw Nut
125044	23509	Crank Connecting Rod Oil Pad (felt)
*55407	-----	Cylinder
18388	23516	Cylinder Block
1300D	23516	Cylinder Block Screw
18427	24312	Cylinder End Cover with 55492 and three 4604
*18428	24312	Cylinder End Cover Bracket
55492	-----	Cylinder End Cover Bracket 18428 with 18444
18444	24312	Cylinder End Cover Bracket Hinge Pin
4604	24312	Cylinder End Cover Bracket Rivet (3)
18379	24312	Cylinder End Cover Spring
217J	24312	Cylinder End Cover Spring Screw
17724	8593	Face Plate
63736	-----	Face Plate 17724 with 2105
17725	8593	Face Plate complete, Nos. 448AL, 2107, 2127, 56791, 63736 and two 233J
164J	8593	Face Plate Screw
2107	8593	Face Plate Thread Guard
233J	8593	Face Plate Thread Guard Screw
55376	23520	Feed Across Connection with four 1057AL
55378	-----	Feed Across Connection 55376 with 50598C and 55381
1057AL	23520	Feed Across Connection Cap (lower) Screw (2)
1057AL	23520	Feed Across Connection Cap (upper) Screw (2)
18356	23520	Feed Across Regulator with 1952
50598C	23520	Feed Across Regulator Ball Screw Stud
1676C	23520	Feed Across Regulator Ball Screw Stud Nut
17738	23520	Feed Across Regulator Ball Screw Stud Nut Washer
18357	23520	Feed Across Regulator Hinge Stud

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
446AL	23520	Feed Across Regulator Hinge Stud Set Screw (2)
1952	23520	Feed Across Regulator Roller and Stud
18358	23509	Feed Across Shaft
18359	23509	Feed Across Shaft Collar with two 200AL (2)
200AL	23509	Feed Across Shaft Collar Set Screw (4)
18360	23509	Feed Across Shaft Crank (back) with 160E and 200AL
55381	23520	Feed Across Shaft Crank (back) Ball Stud
200AL	23509	Feed Across Shaft Crank (back) Ball Stud Set Screw
160E	23509	Feed Across Shaft Crank (back) Clamping Screw
18362	23509	Feed Across Shaft Crank (front) with 160E and 18363
160E	23509	Feed Across Shaft Crank (front) Clamping Screw
18363	23509	Feed Across Shaft Crank (front) Stud
18364	23516	Feed Across Shaft Crank (front) Stud Slide Block
55430	-----	Feed Cam with two each 1192C, 17874 and four 190J
18415	23509	Feed Cam Driving Worm with 1441AL and 1442C
1442C	23509	Feed Cam Driving Worm Position Screw
1441AL	23509	Feed Cam Driving Worm Set Screw
17797	23486	Feed Cam Driving Worm Wheel with 453AL
18384	23486	Feed Cam Driving Worm Wheel Pin
453AL	23486	Feed Cam Driving Worm Wheel Set Screw
18384	23486	Feed Cam Pin
1192C	23486	Feed Cam Set Screw (2)
62155	23486	Feed Cam Shaft
62264	-----	Feed Cam Shaft 62155 with 1653C and 17797
1653C	23486	Feed Cam Shaft Nut
55396	8582	Feed Plate
18486	8621	Feed Plate Carrier Bar with 810J, 934J, 1221C, 18366, 18390, 18488, 18489 and two 55300
18366	23516	Feed Plate Carrier Bar Block
18367	23516	Feed Plate Carrier Bar Block Cover
1221C	23516	Feed Plate Carrier Bar Block Screw
55300	23516	Feed Plate Carrier Bar Block Steady Pin (2)
17805	23516	Feed Plate Carrier Bar Pivot Block
1194D	23516	Feed Plate Carrier Bar Pivot Block Screw
18390	23516	Feed Plate Carrier Bar Plate

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
934J	23516	Feed Plate Carrier Bar Plate Screw
1654C	23516	Feed Plate Nut
17806	23516	Feed Plate Position Stud (4)
1195E	23516	Feed Plate Screw Stud
8505	23516	Feed Plate Screw Stud Rivet
39361	3758	Feed Regulator with 1953
55491	-----	Feed Regulator Bracket with two each 160J and 446AL
160J	23520	Feed Regulator Bracket Cap Screw (2)
8589	23520	Feed Regulator Bracket Dowel Pin (2)
1177E	23520	Feed Regulator Bracket Screw (2)
68828	-----	Feed Regulator Hinge Stud
18488	8621	Feed Regulator Post
18489	8621	Feed Regulator Post Guide
810J	8621	Feed Regulator Post Guide Cap Screw
1953	23520	Feed Regulator Roller and Screw Stud Nos. 1655C and 37310
1655C	23520	Feed Regulator Roller and Screw Stud Nut
37310	23520	Feed Regulator Roller and Screw Stud Nut Washer
1190C	23520	Feed Regulator Stop Screw
39313	3759	Feed Regulator Swivel
1191D	23520	Feed Regulator Thumb Screw
55458	24312	Knife (needle thread)
55459	24312	Knife (shuttle thread)
55321	24312	Knife (stationary)
55322	8576	Knife (stationary) Bracket
42639	5123	Knife (stationary) Bracket Pin (2)
50117AL	24312	Knife (stationary) Screw
18370	23525	Knife Bar with 18373 and two 17822
18371	23525	Knife Bar Cap
217J	23525	Knife Bar Cap Screw (2)
18372	23525	Knife Bar Connection with 17917
190J	23525	Knife Bar Connection Screw (2)
7071	23525	Knife Bar Connection Screw Washer (2)
17915	23525	Knife Bar Connection Slide Block
17917	-----	Knife Bar Connection Slide Block 17915 with 17916
17916	23525	Knife Bar Connection Slide Block Stud
39297	23525	Knife Bar Driving Lever with 190J, 1420E, 17919 and 39298
1382F	23525	Knife Bar Driving Lever Hinge Screw
1681C	23525	Knife Bar Driving Lever Hinge Screw Nut
39298	23525	Knife Bar Driving Lever Lock Stud

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
17919	23525	Knife Bar Driving Lever Lock Stud Spring
190J	23525	Knife Bar Driving Lever Lock Stud Spring Screw
1420E	23525	Knife Bar Driving Lever Lock Stud Stop Screw
18373	23525	Knife Bar Rack
17822	23525	Knife Bar Rack Rivet (2)
68757	23525	Knife Cam Lever Body
68758	-----	Knife Cam Lever Body 68757 with 1255J, 39330 and 39331
68759	-----	Knife Cam Lever complete, Nos. 19793 and 68758
55468	23525	Knife Cam Lever Bracket with 1396AL
8589	23525	Knife Cam Lever Bracket Dowel Pin
670E	23525	Knife Cam Lever Bracket Screw (2)
50029C	23525	Knife Cam Lever Hinge Screw
68762	23525	Knife Cam Lever Hinge Screw Bushing with 51140E
1396AL	23525	Knife Cam Lever Hinge Screw Bushing Clamping Screw
51140E	23525	Knife Cam Lever Hinge Screw Bushing Position Screw
51943	23525	Knife Cam Lever Roller and Screw Stud with 1654C
1654C	23525	Knife Cam Lever Roller and Screw Stud Nut
39330	23525	Knife Cam Lever Slide with 51943
1255J	23525	Knife Cam Lever Slide Screw
39331	23525	Knife Cam Lever Slide Screw Washer
19793	23525	Knife Cam Lever Slide Steady Pin
17825	24312	Knife Holder with 17826, 17830 and two 7298
55460	-----	Knife Holder 17825 with 1198C, 17829, 55458 and 55459
17826	-----	Knife Holder Pinion
7298	24312	Knife Holder Pinion Dowel Pin (2)
17827	24312	Knife Holder Pinion Stud
17828	24312	Knife Holder Pinion Stud Bracket with 17827
50018F	24312	Knife Holder Pinion Stud Bracket Screw
1698C	24312	Knife Holder Pinion Stud Bracket Screw Nut
1198C	24312	Knife Screw
17829	24312	Knife Thread Holder
17830	24312	Knife Thread Holder Position Pin
17831	24308	Needle Bar with 237AL
39203	24308	Needle Bar Connecting Link
377C	24308	Needle Bar Connecting Link Hinge Screw
1518E	24308	Needle Bar Connecting Link Hinge Screw Nut

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
21629	8596	Needle Bar Connecting Stud with 155C
155C	8596	Needle Bar Connecting Stud Set Screw
39350	23525	Needle Bar Thread Nipper Driving Lever (adjustable) with 39351 and two 335J
39351	23525	Needle Bar Thread Nipper Driving Lever Extension
335J	23525	Needle Bar Thread Nipper Driving Lever Ex- tension Screw (2)
1196AL	23525	Needle Bar Thread Nipper Driving Lever Hinge Screw
39352	23525	Needle Bar Thread Nipper Driving Lever Spring
17834	24308	Needle Bar Thread Nipper Lever with 17835
17835	24308	Needle Bar Thread Nipper Lever Bushing
1200D	24308	Needle Bar Thread Nipper Lever Hinge Screw
39276	24308	Needle Bar Thread Nipper Lever Spring
1329J	24308	Needle Bar Thread Nipper Lever Spring Screw
17837	23525	Needle Bar Thread Nipper Rod
17838	23525	Needle Bar Thread Nipper Rod Adjusting Stud
1651E	23525	Needle Bar Thread Nipper Rod Adjusting Stud Lock Nut
17839	23525	Needle Bar Thread Nipper Rod Arm with 196AL
196AL	23525	Needle Bar Thread Nipper Rod Arm Set Screw
17840	23525	Needle Bar Thread Nipper Rod Support
190J	23525	Needle Bar Thread Nipper Rod Support Screw (2)
237AL	24308	Needle Set Screw
6022	23509	Oscillating Rock Shaft with 4784
55278	-----	Oscillating Rock Shaft complete, Nos. 6022 and 55453
55452	23509	Oscillating Rock Shaft Hinge Pin
55453	-----	Oscillating Rock Shaft Hinge Pin 55452 with 1513J
1513J	23509	Oscillating Rock Shaft Hinge Pin Nut
4784	23509	Oscillating Rock Shaft Oil Pad
18385	23509	Oscillating Shaft
55286	-----	Oscillating Shaft 18385 with 2049, 18387 and 68751
18386	23509	Oscillating Shaft Crank
18387	-----	Oscillating Shaft Crank complete, Nos. 237AL, 1519E, 15171 and 18386
2049	23509	Oscillating Shaft Crank Pin
237AL	23509	Oscillating Shaft Crank Set Screw
15170	23509	Oscillating Shaft Crank Slide Block

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
226E	23509	Oscillating Shaft Crank Slide Block Cap Screw
12424	23509	Oscillating Shaft Crank Slide Block Cap Screw Washer
1035C	23509	Oscillating Shaft Crank Slide Block Screw Stud
1519E	23509	Oscillating Shaft Crank Slide Block Screw Stud Nut
15171	-----	Oscillating Shaft Crank Slide Block complete, Nos. 226E, 1035C, 12424 and 15170
2058	24308	Presser Bar
17841	24308	Presser Bar Collar with two 196AL
196AL	24308	Presser Bar Collar Set Screw (2)
17842	24308	Presser Bar Guide Bracket with 453AL
453AL	24308	Presser Bar Guide Bracket Set Screw
17843	23525	Presser Bar Lifting Lever
17844	23525	Presser Bar Lifting Lever Bracket
164E	23525	Presser Bar Lifting Lever Bracket Screw (2)
1201C	23525	Presser Bar Lifting Lever Hinge Screw
17845	23525	Presser Bar Lifting Lever Rod
39408	-----	Presser Bar Lifting Lever Rod 17845 with 17846
17846	23525	Presser Bar Lifting Lever Rod Chain
32675	24308	Presser Bar Spring
68784	23509	Pulley (loose) 2 3/4 in. diameter
68785	-----	Pulley (loose) 68784 with 68786
68827	-----	Pulley (loose) 68785 with 68787 (for Agents only)
68786	23509	Pulley (loose) Ball Bearing
68787	23509	Pulley (loose) Spacing Collar
51387R	23509	Pulley (loose) Cap Screw
200584D	23509	Pulley (loose) Oil Plug Screw
68788	23509	Pulley (tight) 2 7/8 in. diameter
68789	-----	Pulley (tight) 68788 with 1206C and 17854
2022	23509	Pulley (tight) Pin
68790	-----	Pulleys (ball bearing) complete, Nos. 51387R, 68785, 68787 and 68789
2996	24312	Shuttle Bobbin
15140	24312	Shuttle Bobbin Case Latch
2973	24312	Shuttle Bobbin Case Latch Lever
2974	24312	Shuttle Bobbin Case Latch Lever Fulcrum Pin
2975	24312	Shuttle Bobbin Case Latch Spring
592E	24312	Shuttle Bobbin Case Latch Stop Screw

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
15141	24312	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140
15277	24312	Shuttle Bobbin Case Nos. 592E, 2975 and 15141
21562	24312	Shuttle Body
591F	24312	Shuttle Tension Regulating Screw
15278	24312	Shuttle Tension Spring
21561	24312	Shuttle 1 11/16 in. diam., Nos. 2996, 15277 and 21562
68751	-----	Shuttle Driver
2049	23509	Shuttle Driver Pin
18411	24312	Shuttle Race Body
21623	24312	Shuttle Race Cap
662AL	24312	Shuttle Race Cap Screw
2523	24312	Shuttle Race Cap Steady Pin
18429	24312	Shuttle Race Ring
55439	24312	Shuttle Race Ring Spring (2)
1289D	24312	Shuttle Race Ring Spring Screw (2)
18430	24312	Shuttle Race (flexible) complete, Nos. 662AL, 2523, 18411, 18429, 21623 and two each 1289D and 55439
171AL	24312	Shuttle Race Screw (2)
17853	24311	Starting Lever
1262C	24311	Starting Lever Hinge Screw
1662C	24311	Starting Lever Hinge Screw Nut
17886	24311	Starting Lever Pitman
17854	23509	Stop Cam
17855	24311	Stop Cam Interlocking Rod
55487	24311	Stop Cam Interlocking Rod Case
55488	-----	Stop Cam Interlocking Rod Case 55487 with 18443 and two 193J
55489	-----	Stop Cam Interlocking Rod Case 55488 with 63976 and two 140366J
55285	-----	Stop Cam Interlocking Rod Case 55489 with 1318J, 17855, 17863, 17864, 39222 and 68739
39346	24311	Stop Cam Interlocking Rod Case Bracket
55304	-----	Stop Cam Interlocking Rod Case Bracket complete, Nos. 1182J, 1196AL, 1204E, 1254C, 1262C, 1508E, 1662C, 17853, 17859, 17861, 17862, 17873, 39346, 55285, 68820 and two 898J
18493	24311	Stop Cam Interlocking Rod Case Bracket 55304 with 39343, 39344 and two 1186D

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
16532	24311	Stop Cam Interlocking Rod Case Bracket Dowel Pin
1343E	24311	Stop Cam Interlocking Rod Case Bracket Screw (2)
1204E	24311	Stop Cam Interlocking Rod Case Hinge Screw
17859	24311	Stop Cam Interlocking Rod Case Socket Joint
898J	24311	Stop Cam Interlocking Rod Case Socket Joint Cap Screw (2)
39343	24311	Stop Cam Interlocking Rod Case Spring (flat)
50682C	24311	Stop Cam Interlocking Rod Case Spring Adjusting Screw
1520E	24311	Stop Cam Interlocking Rod Case Spring Adjusting Screw Nut
39344	24311	Stop Cam Interlocking Rod Case Spring Bracket with 1520E and 50682C
1186D	24311	Stop Cam Interlocking Rod Case Spring Bracket Screw (2)
17861	24311	Stop Cam Interlocking Rod Case Stop Stud
1254C	24311	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing
1508E	24311	Stop Cam Interlocking Rod Case Stop Stud Screw Bushing Lock Nut
17862	24311	Stop Cam Interlocking Rod Case Stop Stud Spring
18443	24311	Stop Cam Interlocking Rod Case Wearing Block
193J	24311	Stop Cam Interlocking Rod Case Wearing Block Screw (2)
17863	24311	Stop Cam Interlocking Rod Spring
17864	24311	Stop Cam Interlocking Rod Stop
1318J	24311	Stop Cam Interlocking Rod Stop Screw
68739	24311	Stop Cam Interlocking Rod Stop Screw Washer
3012	23509	Stop Cam Pin
1206C	23509	Stop Cam Screw
2102	8593	Tension Disc (2)
1560C	8593	Tension Regulating Thumb Nut
600C	8593	Tension Screw Stud
16202	-----	Tension Screw Stud 600C with 1560C
448AL	8593	Tension Screw Stud Set Screw
2103	8593	Tension Spring
2105	8593	Tension Thread Guard
56791	8593	Tension complete, Nos. 2103, 2124, 16202 and two 2102
55302	-----	Thread Take-up Cam
18392	23509	Thread Take-up Cam 55302 with 446AL

PARTS FOR MACHINE NO. 69-22

No.	Plate	Name
3012	23509	Thread Take-up Cam Pin
446AL	23509	Thread Take-up Cam Set Screw
18393	-----	Thread Take-up Lever with 1822
68775	23509	Thread Take-up Lever 18393 with 140414C
140414C	23509	Thread Take-up Lever Hinge Screw
1822	23509	Thread Take-up Lever Roller and Stud
2124	8593	Thread Take-up Spring
2127	8593	Thread Take-up Spring Regulator Plate
233J	8593	Thread Take-up Spring Regulator Plate Adjusting Screw
17865	24308	Thread Wiper Body
1207D	24308	Thread Wiper Body Hinge Screw
17866	24308	Thread Wiper Body Hook
17867	24308	Thread Wiper Body Support
641C	24308	Thread Wiper Body Support Set Screw
17868	24308	Thread Wiper Body Wire
337J	24308	Thread Wiper Body Wire Screw
17869	24308	Thread Wiper Body Wire Screw Washer
55324	24312	Throat Plate with 55322 and two 42639
55327	-----	Throat Plate 55324 with 55325 and two 1208D
55325	24312	Throat Plate Needle Hole Bushing (large needle hole)
1208D	24312	Throat Plate Needle Hole Bushing Screw (2)
55461	24312	Throat Plate complete, Nos. 1698C, 17828, 50018F, 50117AL, 55321, 55327 and 55460
691F	24312	Throat Plate Screw (4)
68820	-----	Trip Lever (adjustable) complete, Nos. 190J, 68818 and 68819
1196AL	24311	Trip Lever Hinge Screw
17873	24311	Trip Lever Spring
1182J	24311	Trip Lever Spring Screw
68818	24311	Trip Lever Releaser (stop motion)
68819	24311	Trip Lever Tripper
190J	24311	Trip Lever Tripper Adjusting Screw
17874	23486	Tripping Point (2)
190J	23486	Tripping Point Screw (4)

ACCESSORIES

No.	Plate	Name
18419	8599	Cylinder Base Plate with two 453AL
18420	8599	Cylinder Base Plate Hinge Connection (2)
18423	8599	Cylinder Base Plate Hinge Connection Hinge Pin (2)
453AL	8599	Cylinder Base Plate Hinge Connection Hinge Pin Set Screw (2)
18424	8599	Cylinder Base Plate (hinged) complete, Nos. 18419, two each 18420, 18423, three wood screws 1 1/4 in. No. 12 and four 134E
134E	8599	Cylinder Base Plate Screw (4)
41400	8599	Machine Rest Pin (wood)
120346	8599	Oiler (copper plated) with 120347
120347	8599	Oiler Spout, 8 1/2 in. long
11831	8599	Screw Driver (large)
26026	8599	Screw Driver (machine)
26485	8599	Screw Driver (shuttle tension)
10875	8599	Wrench for 1518 and 1520
27662	8599	Wrench for 1508
17905	8599	Wrench for 1654 and 1676
22003	8599	Wrench for 1651

BOBBIN WINDER

(Swinging Automatic, Left Hand)

41598	23502	Base with 27916 and two 28084
1186C	23502	Base Screw (2)
15072	23502	Bobbin Position Pin
126391	23502	Bracket
129E	23502	Bracket Screw (2)
27916	23502	Brake (leather)
28084	23502	Brake Rivet (2)
27321	23502	Frame
50356D	23502	Frame Hinge Screw
1620J	23502	Frame Hinge Screw Nut
41825	23502	Frame Spring

BOBBIN WINDER

No.	Plate	Name
41600	23502	Pulley with 155C
155C	23502	Pulley Set Screw
27538	23502	Spindle with 15072, 27850 and 41828
27850	23502	Spindle Collar
41828	23502	Spindle Collar Pin
27328	23502	Stop Latch
35D	23502	Stop Latch Hinge Screw
60769	23502	Tension Bracket
60770	23502	Tension Bracket complete, Nos. 419E, 1562J, 8422, 9780, 43808, 60769 and two 2455
9780	23502	Tension Bracket Position Stud
161J	23502	Tension Bracket Screw
2455	23502	Tension Disc (2)
1562J	23502	Tension Regulating Thumb Nut
419E	23502	Tension Screw Stud
43808	23502	Tension Spring
8422	23502	Tension Thread Guide
41604	-----	Bobbin Winder, Nos. 35D, 1620J, 27321, 27328, 27538, 41598, 41600, 41825 and 50356D
41716	23502	Bobbin Winder (swinging automatic, left hand) complete, Nos. 161J, 41604, 60770 and two 1186C

STARTING LEVER AND FOOT

LIFTER PARTS

17876	24317	Treadle with 443AL (2)
17877	24317	Treadle Pitman Rod (lower) (2)
17878	24317	Treadle Pitman Rod (upper) (2)
17879	24317	Treadle Pitman Rod Clamp with two 161E (2)
161E	24317	Treadle Pitman Rod Clamp Screw (4)
17880	24317	Treadle Pitman complete, Nos. 17877, 17878 and 17879 (2)
17881	24317	Treadle Shaft (2)
443AL	24317	Treadle Shaft Set Screw (2)
17882	24317	Treadle Spring (2)
17883	24317	Treadle Stand (2)

STARTING LEVER AND FOOT LIFTER PARTS

No.	Plate	Name
17884	24317	Treadle complete, Nos. 17876, 17881, 17882, 17883 and two wood screws 1 in. No. 10 (2)
17885	-----	Treadle and Pitman complete, Nos. 17880 and 17884 (2)

TABLE BELT GUIDE

60811	24317	Belt Guide with two 448AL (2)
448AL	24317	Belt Guide Set Screw (4)
68764	24317	Bracket with two 153E
14230	24317	Pulley (2)
68777	24317	Pulley Shaft (long) with 68779
68779	24317	Pulley Shaft (long) Wick
68778	24317	Pulley Shaft (short) with 68780
68780	24317	Pulley Shaft (short) Wick
153E	24317	Pulley Shaft Set Screw (2)
68767	24317	Table Belt Guide complete, Nos. 68764, 68777, 68778, two each 14230, 60811 and three wood screws 1 1/4 in. No. 12 F.H.

THREAD UNWINDER

For Two Spools or Two Large Cones of Thread

228692	23289	Spool Pin (2)
201528X	23289	Spool Pin Nut (2)
228693	23289	Spool Pin Washer (2)
225257	23289	Spool Rest with 201018C and two each 201528X, 228692 and 228693
150203	23289	Spool Rest Cushion (felt) (2)
225388	23289	Spool Rest Rod
200383C	23289	Spool Rest Rod Set Screw
201018C	23289	Spool Rest Set Screw
259658	23289	Spool Stand with 200383C
225391	23289	Thread Guide (2)
201696J	23289	Thread Guide Lock Nut
225326	23289	Thread Guide Position Cup

THREAD UNWINDER

No.	Plate	Name
225324	23289	Thread Guide Rod with 208AL and 225322
208AL	23289	Thread Guide Rod Screw
225322	23289	Thread Guide Rod Washer
225258	23289	Thread Unwinder complete, Nos. 201696J, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws 7/8 in. No. 12
27739	23289	Thread Cone (wood) for large cones
225390	23289	Thread Cone Holder for inverted cones
	Note:	Nos. 27739 and 225390 are used with, but not included in 225258.