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DEPARTMENT No. 54
JAN 28, 1926

LIST OF PARTS COMPLETE

FOR

MACHINE No. 58-15

FOR REGULAR AND MILO SHOE BUTTONS. HAS AUTOMATIC ADJUSTABLE BUTTON CARRIER AND AUTOMATIC THREAD CUTTING AND THREAD NIPPING DEVICE FOR CUTTING BOTH THE NEEDLE AND BOBBIN THREADS AND HOLDING THE ENDS UNTIL THE FIRST THREE STITCHES ARE MADE. MAKES FOURTEEN STITCHES IN THE BUTTON SHANK AND TWO FASTENING STITCHES. NO STITCHES BETWEEN BUTTONS. SPEED 1200.

FORMERLY 58 S. V. 13 MACHINE

*66086	Arm and Cylinder with 21503, Old Serial No. 38205.	...
43677	" Shaft	...
*21503	" " Bushing (front)	...
21634	" " Flanged Bushing (back)	...
437c	" " " " " Adjusting Screw	...
1517E	" " " " " " " Nut	...
448c	" " " " " Set Screw	...
1039b	" " Screw	...
23373	Belt Cover	...
43581	" " Bracket with 871E and 43585	...
871E	" " " Screw Stud	...
43585	" " " Stud	...
217F	" " Screw	...
43592	Button Carrier	...
66062	" " 43592 with 43607, 43608 and 66061	...
66063	" " 66062 with 2269, 43609 and 43612	...
43594	" " Adjusting Arm with 4438b	...
4438b	" " " " Clamping Screw	...
43595	" " Lever	...
66068	" " " Connection (latch end) with 43604	...
43597	" " " " (lever end) with 43604	...
66084	" " " " Adjusting Collar with 451c	...
451c	Button Carrier Lever Connection Adjusting Collar Set Screw	...
27795	Button Carrier Lever Connection Adjusting Collar Set Screw Washer	...
50618b	Button Carrier Lever Connection Hinge Screw	...
1637E	" " " " " " " Nut	...
66069	" " " " " " Latch	...

184d	Button Carrier Lever Connection Latch Hinge Screw..
24872	" " " " " Spring.....
50174c	" " " " " Trip Screw Stud
1520E	" " " " " " " " " Nut.....
43603	Button Carrier Lever Connection Spring.....
43604	" " " " " Stud.....
66070	Button Carrier Lever Connection complete, Nos. 184d, 24872, 27795, 43597, 43603, 66068, 66069 and 66084.....
802d	Button Carrier Lever Hinge Screw.....
2269	" " Pin.....
66061	" " Plate.....
43607	" " " Hinge Pin.....
43608	" " " Spring.....
43609	" " Rod.....
43610	" " " Adjusting Collar with 457c.....
457c	" " " " " Set Screw.....
43611	" " " " " " " Lock Stud.....
43612	Button Carrier Rod Head with 457c.....
457c	" " " " " Set Screw.....
50618d	" " " Hinge Screw.....
1637E	" " " " " Nut.....
66064	" " Supporting Arm.....
66071	" " " " " 66064 with 43594 and 43616.....
2269	Button Carrier Supporting Arm Pin.....
43614	" " " " " Shaft.....
66072	" " " " " 43614 with 2269 and 66071.....
732d	Button Carrier Supporting Arm Shaft Cap Screw.....
43615	" " " " " " " Washer
43616	" " " " " Stud with 175d.....
233d	" " " " " Cap Screw.....
43617	" " " " " Washer.....
175d	" " " " " Clamping Screw.....
43588	" Guide with 43589 and two 1053d.....
21597	" " Adjusting Block.....
43589	" " Extension.....
1053d	" " " Screw.....
715d	" " Thumb Screw.....
43680	" Retaining Spring.....
337d	" " " Screw.....
43681	" Switch Plate (back).....
1302d	" " " " " Screw.....
43682	" " " (front).....
1302d	" " " " " Screw.....

43563	Button Switch Stud.....
460c	" " " Set Screw.....
43731	Chute Cover with 50079d.....
1711H	" " Lock Nut.....
50079d	" " Screw Stud.....
43566	" " Spring.....
1538d	" " Thumb Nut.....
43620	" Frame with 50079d.....
207F	" " Screw (lower).....
171F	" " " (upper).....
43621	" Support Bracket.....
43569	" " " Washer.....
43622	Chute complete, Nos. 43620, 43731 and two each 1538d, 1711H and 43566.....
12108	Crank Connecting Rod with 4349 and two 158E.....
*4349	" " " Cap.....
158E	" " " " " Screw.....
375c	" " " Hinge Screw.....
1518d	" " " " " Nut.....
43683	Hopper Base with 460c, 2273, 43563, 43635, 43681, 43682, 50024E and five 1302d.....
944F	Hopper Base Screw.....
21538	" Brush.....
21539	" " Carrier.....
43624	" " " Eccentric with two 456c.....
456c	" " " " " Set Screw.....
43625	" " " Forked Connection with 457c.....
457c	" " " " " Set Screw.....
43684	" " " " " Shaft.....
43685	" " " " " " " Bushing
448c	" " " " " " " " " Set Screw.....
43804	Hopper Brush Carrier Forked Connection Shaft Collar with 1253c.....
1253c	Hopper Brush Carrier Forked Connection Shaft Collar Set Screw.....
43628	Hopper Brush Carrier Handle.....
14026	" " " " " Pin.....
946d	" " " " " Screw.....
21542	" " " Shaft.....
43629	" " " Ratchet Wheel.....
66057	" " " " " " 43629 with 2049, 43637, 43765 and two 171F.....
43630	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever
*43765	" " " " " " " " " 43630 with 43631.....
43631	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block.....

43632	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block Pin
43633	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block Spring
436c	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block Spring Adjusting Screw
1517E	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block Spring Adjusting Screw Nut
43634	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Spring
43635	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Spring Hook
43727	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Stop Bracket
190b	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Stop Bracket Screw
43637	Hopper Brush Carrier Shaft Ratchet Wheel Hub with two 454c
454c	Hopper Brush Carrier Shaft Ratchet Wheel Hub Set Screw
43638	Hopper Brush Carrier Shaft Ratchet Wheel Lever
43639	" " " " " " Guide Bracket
190b	Hopper Brush Carrier Shaft Ratchet Wheel Lever Guide Bracket Screw
184b	Hopper Brush Carrier Shaft Ratchet Wheel Lever Guide Screw
184b	Hopper Brush Carrier Shaft Ratchet Wheel Lever Hinge Screw
43640	Hopper Brush Carrier Shaft Ratchet Wheel Lever Pawl with 2273
184b	Hopper Brush Carrier Shaft Ratchet Wheel Lever Pawl Hinge Screw
43641	Hopper Brush Carrier Shaft Ratchet Wheel Lever Pawl Spring
2273	Hopper Brush Carrier Shaft Ratchet Wheel Lever Pawl Spring Pin
229b	Hopper Brush Carrier Shaft Ratchet Wheel Lever Pawl Spring Screw
2049	Hopper Brush Carrier Shaft Ratchet Wheel Pin
171F	" " " " " " Screw
21603	" " Lifter
43511	" Gate
50024E	" " Screw Stud
2273	" " " " Pin
1538D	" " Thumb Nut
43573	" Rim
217J	" " Screw

43642	Hopper Washer
43689	Hopper complete, Nos. 436c, 715b, 916b, 1517E, 1538b, 14026, 21539, 21542, 21597, 43511, 43573, 43588, 43622, 43628, 43632 to 43634, 43639, 43642, 43683, 43727, 66057, two each 171E, 21603, four each 190b, 217J and six 21538
21549	Needle Bar with 857H
*3045	" " " " Connecting Link
43726	" " " " 3015 with 43644
377c	" " " " Hinge Screw
1518E	" " " " " " Nut
43644	" " " " Stud with 187D
187D	" " " " Clamping Screw
43645	" " Frame
*66102	" " " " Cam with 448c
66103	" " " " " " two 448c
43691	" " " " Cover
158E	" " " " " " Screw
23668	" " " " Pin
448c	" " " " Set Screw
43692	" " " " Shaft
43693	" " " " Worm with 448c and 50243c
50243c	" " " " " " Position Screw
448c	" " " " " " Set Screw
43694	" " " " " " Wheel with 448c and 50243c
50243c	Needle Bar Frame Cam Worm Wheel Position Screw
448c	" " " " " " Set Screw
43695	" " " " Driving Arm with 200c and 51803
2022	" " " " " " Pin
51803	" " " " " " Roller and Stud
200c	" " " " " " Set Screw
43696	" " " " " " Shaft
66077	Needle Bar Frame Pitman complete, Nos. 1722E, 1723E and 66081 to 66083
43698	Needle Bar Frame Pitman Arm
2022	" " " " " " Pin
679c	" " " " " " Ball Screw Stud (arm end)
1520E	" " " " " " " " " " Nut
777c	" " " " " " " " " " (frame end)
1518E	" " " " " " " " " " Nut
*66078	Needle Bar Frame Pitman Cap (arm end)
171E	" " " " " " " " " " Screw
*66078	" " " " " " " " (frame end)
171E	" " " " " " " " " " Screw
*66079	" " " " " " " " " " End Bearing (arm end) for 66081

*66080	Needle Bar Frame Pitman End Bearing (frame end) for 66082.....
66081	Needle Bar Frame Pitman Head (arm end) Nos. 679c, 66078, 66079 and two 171E.....
66082	Needle Bar Frame Pitman Head (frame end) Nos. 777c, 66078, 66080 and two 171E.....
66083	Needle Bar Frame Pitman Rod.....
1723E	" " " " " Nut (left hand thread)....
1722E	" " " " " " (right hand thread).....
577C	" " " " " Screw Centre (lower).....
1517E	" " " " " " Nut.....
945F	" " " " " " (upper).....
1517D	" " " " " " Nut.....
21553	" " " " " Thread Eyelet.....
219D	" " " " " " Screw.....
21554	" " " " " Thread Eyelet.....
665D	" " " " " " Screw.....
66087	" " Plate. Old Serial No. 38203.....
66088	Needle Plate complete, Nos. 66087, 66097, 66098 and four 1472F. Old Serial No. 38219.....
691F	Needle Plate Screw.....
857H	" " Set Screw.....
21555	Oscillating Rock Shaft.....
21630	" " " " 21555 with 4784 and 12388.....
12388	" " " " " Hinge Pin.....
448C	" " " " " " Set Screw.....
4784	" " " " " Oil Pad.....
21556	" " " " " Shaft.....
21557	" " " " " Crank with 460c and 1921.....
2049	" " " " " Pin.....
1921	" " " " " Roller and Stud.....
460c	" " " " " Set Screw.....
43576	Presser Bar.....
43700	" " " " " Lifting Bracket with 448c.....
43647	" " " " " Guide Bar.....
453c	" " " " " " Set Screw.....
448c	" " " " " " Set Screw.....
43728	" " " " " Lever with 119c, 1528i and 1810.....
119c	" " " " " " Adjusting Screw.....
1528i	" " " " " " " Nut.....
65c	" " " " " " Hinge Screw.....
1810	" " " " " " Roller and Stud.....
43702	" " " " " " (intermediate) with 1433c, 1521E, 1611E and 21724.....
21700	Presser Bar Lifting Lever (intermediate) Hinge Stud.....
448c	" " " " " " " Set Screw.....

39303	Presser Bar Lifting Lever (intermediate) Spring.....
1226E	" " " " " " " Screw Stud.....
1433c	" " " " " " " Trip Stud.....
1521E	" " " " " " " " Lock Nut.....
1611E	Presser Bar Lifting Lever (intermediate) Trip Stud Nut.....
21724	" " " " " " " " Spring.....
11167	" " " " " " " Spring.....
11170	" " " " " " " Washer.....
66048	" " " " " " " Foot Body.....
66073	" " " " " " " Bottom Plate.....
66074	" " " " " " " Extension.....
1477D	" " " " " " " Screw.....
66075	Presser Foot complete, Nos. 665D, 1477D, 43740, 66048, 66073, 66074, 66076 and four 1329D.....
172c	Presser Foot Screw.....
688J	Pressure Regulating Thumb Screw.....
1648E	" " " " " " " Lock Nut.....
66085	Pulley (loose).....
43650	" (tight).....
43651	Pulley (tight) complete, Nos. 871E, 21615 to 21617, 21647, 21653, 43650 and two 997E.....
23668	Pulley (tight) Pin.....
43652	Pulleys complete, Nos. 43651 and 66085.....
2996	Shuttle Bobbin.....
15140	" " " " " Case Latch.....
2973	" " " " " " Lever.....
2974	" " " " " " " Fulcrum Pin.....
2975	" " " " " " Spring.....
592E	" " " " " " Stop Screw.....
15141	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140.....
66089	" " " " " " Position Finger.....
2523	" " " " " " Rivet.....
66090	Shuttle Bobbin Case complete, Nos. 591E, 592E, 2523, 2975, 15141, 66089 and 224842. Old Serial No. 39077.....
21562	Shuttle Body.....
591F	" " Tension Regulating Screw.....
224842	" " " " " Spring.....
66091	Shuttle, 1 $\frac{1}{8}$ in. diam., Nos. 2996, 21562 and 66090.....
43745	" " " " " " Driver.....
2049	" " " " " " Pin.....
43542	" " " " " " Race Body.....
43543	" " " " " " Cap.....
662D	" " " " " " Screw.....
2523	" " " " " " Steady Pin.....
43544	" " " " " " Ring.....
18413	" " " " " " Spring.....

1289D	Shuttle Race Ring Spring Screw	
43545	Shuttle Race (flexible) complete, Nos. 662D, 2523, 43542 to 43544 and two each 1289D and 18413	
171F	Shuttle Race Screw	
43704	Starting Lever with 641C and 51804	
43705	Starting Lever complete, Nos. 159F, 717C, 913C, 1520E, 1638E, 21643, 21649, 21651, 43583, 43658, 43704, two each 158E, 640F and three 21645	
43706	Starting Lever Bell Crank with 1921	
43707	" " " " Cam with 448C	
23668	" " " " Pin	
448C	" " " " Set Screw	
802D	" " " " Hinge Screw	
1921	" " " " Roller and Stud	
21643	" " Belt Shifter	
159F	" " " " Set Screw	
21730	" " Bracket	
8582	" " " Dowel Pin	
123E	" " " Screw	
21645	" " Cushion (rawhide)	
640F	" " " Screw	
43658	" " Extension	
158E	" " " Screw	
51804	" " Roller and Stud	
641C	" " " " Set Screw	
564C	" " Screw Centre	
1508E	" " " " Nut	
14174	" " Spring	
717C	" " Stop Screw	
1520E	" " " " Nut	
21647	Stop Cam with 21652	
43583	" " Interlocking Rod	
21649	" " " " Guide with 1070C	
1070C	" " " " Set Screw	
21651	" " " " Spring	
913C	" " " " Regulating Thumb Screw	
1638E	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut	
21652	Stop Cam Pin	
21615	" " Spring (long)	
21616	" " " (short)	
21653	" " Cover	
997E	" " " Screw	
21617	" " Stop Block	
871E	" " " " Screw	
2102	Tension Disc	
1560C	" Regulating Thumb Nut	

43708	Tension Releasing Arm	
190D	" " " Screw	
32572	" " Disc	
43709	" " Pin	
1338C	" Screw Stud	
*43755	" " 1338C with 1560C	
2103	" Spring	
12149	" Thread Guard	
43756	Tension complete, Nos. 2103, 7336, 8511, 32572, 43709, 43755 and two 2102	
66092	Thread Clamping Blade (lower). Old Serial No. 39078	
66093	" Cutting Blade (lower). Old Serial No. 38208	
66094	" " " Connection and Holder. Old Serial No. 38210	
66095	Thread Cutting Blade (lower) Connection (lever end). Old Serial No. 38211	
197F	Thread Cutting Blade (lower) Connection Screw	
66096	Thread Cutting Blade (lower) Connection and Holder complete, Nos. 66094, 66095 and two 197F. Old Serial No. 38212	
66097	Thread Cutting Blade (lower) Guide. Old Serial No. 38216	
66098	Thread Cutting Blade (lower) Guide Cap. Old Serial No. 38217	
1472F	Thread Cutting Blade (lower) Guide Cap Screw	
50411D	" " " " Screw	
43661	" Clamping Blade (upper)	
43740	" " " " Spring	
665D	" " " " Screw	
43662	" Cutting Blade (upper)	
66076	" " " " Cap	
1329D	" " " " Screw	
66054	" " " " Clamping Plate	
66099	" " " " Connection and Holder. Old Serial No. 38213	
66100	Thread Cutting Blade (upper) Connection (lever end). Old Serial No. 38214	
197F	Thread Cutting Blade (upper) Connection Screw	
66101	Thread Cutting Blade (upper) Connection and Holder complete, Nos. 66099, 66100 and two 197F. Old Serial No. 38215	
50411D	Thread Cutting Blade (upper) Screw	
1289D	" " " Connection Hinge Screw (lever end)	
43714	Thread Cutting Blade Lever with 330D and 1906	
2049	" " " " Pin	
1887	" " " " Roller and Screw Stud	

1906	Thread Cutting Blade Lever Roller and Screw Stud 1887 with 1520E and 14017.....
330b	Thread Cutting Blade Lever Roller and Screw Stud Adjusting Screw.....
1520E	Thread Cutting Blade Lever Roller and Screw Stud Nut.....
14017	" " " " " " " " Washer.....
43715	Thread Cutting Blade Lever Shaft.....
43716	" " " " " " Arm with 207F.....
2049	" " " " " " Pin.....
1887	" " " " " " Roller and Screw Stud.....
1906	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud 1887 with 1520E and 14017.....
1520E	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud Nut.....
14017	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud Nut Washer.....
207F	Thread Cutting Blade Lever Shaft Arm Set Screw.....
43717	" " " " " Spring.....
161D	" " " " " Screw.....
9525	" " " " " Washer.....
43719	" Eyelet (side of arm).....
190D	" " " " " Screw.....
*43764	" Take-up Cam.....
21578	" " " 43764 with 446c.....
3012	" " " Pin.....
446c	" " " Set Screw.....
*21579	" " " Lever with 1819.....
43673	" " " 21579 with 76c.....
76c	" " " Hinge Screw.....
1819	" " " Roller and Stud.....
8511	" " " Spring.....
7336	" " " Regulator.....
453c	" " " " Set Screw.....

ACCESSORIES

599E	Bolt with 1524E, to secure machine to table.....
1524E	" Nut.....
6055	" " Washer.....
120346	Oiler (copper plated) with 120347.....
120347	" Spout, 9 in. long.....
11831	Screw Driver (large).....
26026	" " (medium).....
26485	" " (small).....

4822	Wrench for 1521, 1528 and 1637.....
10875	" " 1517, 1518, 1520, 1611, 1722 and 1723.....
21654	" " 1508 and 1638.....

BOBBIN WINDER

(SWINGING AUTOMATIC, LEFT HAND)

126001	Base with 1313E and 126003.....
162E	" Screw.....
126002	Bracket with 458c.....
126003	Brake (leather).....
1313E	" Screw.....
126004	Frame with 49174 and 225438.....
27260	" Hinge Pin.....
49174	" Oil Packing (braided cotton).....
225438	" " Well Cap.....
225455	" Spring.....
225456	" " Plunger.....
126005	Pulley with 155c.....
155c	" Set Screw.....
225381	Spindle.....
126006	Stop Latch.....
152E	" " Screw.....
126007	" " Thumb Lever.....
1430D	" " " " Hinge Screw.....
225460	" " " " Joint Stud.....
126008	" " Trip Lever.....
1430D	" " " " Hinge Screw.....
41635	Tension Bracket with 175D.....
41636	Tension Bracket complete, Nos. 418E, 1562J, 41635, 43808 and two 2455.....
175D	Tension Bracket Clamping Screw.....
126009	" " Rod.....
458c	" " " Set Screw.....
2455	" Disc.....
1562J	" Regulating Thumb Nut.....
418E	" Screw Stud.....
43808	" Spring.....
126010	Bobbin Winder, Nos. 152E, 27260, 126001, 126004 to 126008, 225381, 225455, 225456, 225460 and two 1430D.....
126011	Bobbin Winder (swinging automatic, left hand) complete, Nos. 41636, 126002, 126009, 126010 and two each 162E and wood screws 1 in. No. 10 R. H. B.....

BOBBIN WINDER**(SWINGING AUTOMATIC, RIGHT HAND)**

27540	Base.....
15072	Bobbin Position Pin.....
27302	Frame.....
50356D	" Hinge Screw.....
1620J	" " " Nut.....
27303	" Spring.....
27541	Pulley.....
*27849	Spindle.....
27538	" 27849 with 15072, 27850 and 41828.....
*27850	" Collar.....
41828	" " Pin.....
27306	Spool Pin.....
27307	" Stand.....
27308	Spool Stand complete, Nos. 418E, 1562J, 2106, 10141, 11241, 27306, 27307 and two each 2455 and wood screws 1 in. No. 10.....
11241	Spool Washer (cloth).....
27312	Stop Latch.....
35D	" " Hinge Screw.....
2455	Tension Disc.....
1562J	" Regulating Thumb Nut.....
418E	" Screw Stud.....
10141	" Spring.....
2106	" Thread Guide.....
27647	Bobbin Winder, Nos. 35D, 1620J, 27302, 27303, 27312, 27538, 27540, 27541, 50356D and two wood screws 1 in. No. 7.....
27544	Bobbin Winder (swinging automatic, right hand) com- plete, Nos. 27308 and 27647.....

**FOOT LIFTER AND STARTING
TREADLE PARTS**

14209	Foot Lifter and Starting Treadle.....
14081	" " " " " Connection (lower) ..
21581	" " " " " " (upper) ..
9079	" " " " " " C l a m p with 354C.....
354C	Foot Lifter and Starting Treadle Connection Clamp Screw.....
21582	Foot Lifter and Starting Treadle Connection complete, Nos. 14081, 21581 and two 9079.....

7585	Foot Lifter and Starting Treadle Shaft.....
14357	" " " " " Stand.....
14358	Foot Lifter and Starting Treadle complete, Nos. 7585, 14209, 14357 and two wood screws 1¼ in. No. 12

TABLE BELT GUIDE PARTS

14229	Bracket with 448C.....
14230	Pulley.....
14231	" Shaft with 858C.....
858C	" " Plug Screw.....
448C	" " Set Screw.....
14232	Table Belt Guide complete, Nos. 14229 to 14231 and four wood screws 1¼ in. No. 10 R. H. B.

THREAD UNWINDER**(FOR TWO SPOOLS)**

225395	Spool Rest with 201018C.....
225388	" " Rod.....
200383C	" " " Set Screw.....
201018C	" " " Set Screw.....
202490	" Stand with 200383C.....
225391	Thread Guide.....
201696J	" " Lock Nut.....
225392	" " Rod with 208E and 225393.....
208E	" " " Screw.....
225393	" " " Washer.....
225396	Thread Unwinder complete, Nos. 201696J, 202490, 225388, 225392, 225395, two 225391 and three wood screws 7/8 in. No. 13.....
27739	Thread Cone (wood) for large cones.....
225390	" " Holder, for inverted cones.....

NOTE: Nos. 27739 and 225390 are used with,
but not included in, 225396