

HISTORICAL COPY
DEPARTMENT No. 54
DECEMBER, 1917
DO NOT REMOVE

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 58-13

FOR SEWING MILITARY SHANK BUTTONS ON COATS, OVERCOATS, ETC.
MAKES 12 STITCHES IN THE BUTTON SHANK AND ONE FASTENING
STITCH. AFTER EACH BUTTON IS SEWN ON THE GARMENT THE
NEEDLE AND BOBBIN THREADS ARE CUT BY THE OPERATION
OF THE FOOT LIFTER. UNIVERSAL BUTTON CLAMP FOR
BUTTONS UP TO $1\frac{3}{16}$ INCH IN DIAMETER. THE BUTTON
IS HELD IN THE CLAMP BY THE SHANK. BY PRESSING
THE STARTING TREADLE BEFORE RAISING THE
PRESSER FOOT THE MACHINE WILL MAKE
24 STITCHES IN THE BUTTON SHANK.
FORMERLY 58 S. V. 9.

*43766	Arm and Cylinder with 21503.....
43677	" Shaft.....
*21503	" " Bushing (front).....
21634	" " Flanged Bushing (back).....
437c	" " " " " Adjusting Screw...
1517E	" " " " " " Nut
448c	" " " " " Set Screw.....
1069d	" " Screw.....
23373	Belt Cover.....
43584	" " Bracket with 871E and 43585.....
871E	" " " Screw Stud.....
43585	" " " Stud.....
217F	" " Screw.....
43767	Button Clamp (back).....
43768	" " (front).....
50130c	" " Hinge Screw.....
43769	" " Plate.....
43770	" " Shank.....
43771	" " Spreader.....
43772	" " " Stop.....
190d	" " " " Screw.....
19116	" " Spring.....
111d	" " " Screw.....
793d	" " Thumb Screw.....
43773	Button Clamp complete, Nos. 190d, 793d, 19116, 43767 to 43772 and two each 111d and 50130c.....

172F	Button Clamp Screw	
12108	Crank Connecting Rod with 4349 and two 158E	
*4349	" " " Cap	
158E	" " " " Screw	
375C	" " " " Hinge Screw	
1518E	" " " " " Nut	
43774	Needle Bar with 857H	
3045	" " " Connecting Link	
377C	" " " " " Hinge Screw	
1518E	" " " " " " Nut	
43644	" " " " Stud with 187D	
187D	" " " " " Set Screw	
43645	" " " " Frame	
43775	" " " " Cam with 448C	
43691	" " " " " Cover	
158E	" " " " " " Screw	
23668	" " " " " Pin	
448C	" " " " " Set Screw	
43692	" " " " " Shaft	
43776	" " " " " Worm with 448C and 50243C	
50243C	" " " " " " Position Screw	
448C	" " " " " " Set Screw	
43777	" " " " " Wheel with 448C and 50243C	
50243C	Needle Bar Frame Cam Worm Wheel Position Screw	
448C	" " " " " " Set Screw	
43695	" " " " " Driving Arm with 1253C and 51803	
2022	" " " " " " Pin	
51803	" " " " " " Roller and Stud	
1253C	" " " " " " Set Screw	
43696	" " " " " " Shaft	
43697	" " " " " Pitman with two 44361 and four 175E	
43698	Needle Bar Frame Pitman Arm	
2022	" " " " " " Pin	
679C	" " " " " Ball Screw Stud (arm end)	
1520E	" " " " " " " " " " Nut	
777C	Needle Bar Frame Pitman Ball Screw Stud (frame end)	
1518E	" " " " " " " " " " Nut	
*44361	Needle Bar Frame Pitman Cap (back)	
175E	" " " " " " " Screw	
*44361	" " " " " " (front)	
175E	" " " " " " " Screw	
577C	" " " " " Screw Centre (lower)	
1517E	" " " " " " Nut	
945F	" " " " " " (upper)	

1517D	Needle Bar Frame Screw Centre (upper) Nut	
21553	" " " " Thread Eyelet	
219D	" " " " " " Screw	
43778	" " Plate	
43779	" " Thread Guard	
1161F	" " " " " Screw	
691F	" " " " " Screw (large)	
219F	" " " " " (small)	
857H	" " Set Screw	
21555	Oscillating Rock Shaft (steel)	
21630	" " " " 21555 with 4784 and 12388	
12388	" " " " " Hinge Pin	
448C	" " " " " " Set Screw	
4784	" " " " " Oil Pad	
21556	" " Shaft	
21557	" " " Crank with 460C and 1921	
2019	" " " " " Pin	
1921	" " " " " Roller and Stud	
460C	" " " " " Set Screw	
43780	Presser Bar	
43700	" " " " Lifting Bracket with 448C	
43781	" " " " " Guide Bar	
453C	" " " " " " " Set Screw	
448C	" " " " " " Set Screw	
43782	" " " " " Lever with 141C and 1528E	
141C	" " " " " " Adjusting Screw	
1528E	" " " " " " " Nut	
65C	" " " " " " Hinge Screw	
20023	" " " " " Spring	
11170	" " " " " Washer	
688E	Pressure Regulating Thumb Screw	
1648E	" " " " " " Lock Nut	
21638	Pulley (loose)	
43650	" (tight)	
43651	Pulley (tight) complete, Nos. 871E, 21615 to 21617, 21647, 21653, 43650 and two 997E	
23668	Pulley (tight) Pin	
43652	Pulleys complete, Nos. 21638 and 43651	
2996	Shuttle Bobbin	
15140	" " " " Case Latch	
2973	" " " " " Lever	
2974	" " " " " " Fulcrum Pin	
2975	" " " " " Spring	
592E	" " " " " Stop Screw	
15141	" " " " " Hinge, Nos. 2973, 2974 and 15140	
4820	" " " " " Position Finger	
2523	" " " " " " Rivet	

43725	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 4820, 15141 and 224842
21562	Shuttle Body
591F	" Tension Regulating Screw
224842	" " Spring
43654	Shuttle, 1 1/8 in. diam., Nos. 2996, 21562 and 43725
43745	" Driver
2049	" " Pin
43783	" Race Body
43543	" " Cap
662D	" " " Screw
2523	" " " Steady Pin
43784	" " Ring
18413	" " " Spring
1289D	" " " " Screw
43785	Shuttle Race (flexible) complete, Nos. 662D, 2523, 43543, 43783, 43784 and two each 1289D and 18413
171D	Shuttle Race Screw
43704	Starting Lever with 641C and 51804
43786	Starting Lever complete, Nos. 159F, 717C, 913C, 1520E, 1638E, 21643, 21649, 21651, 43583, 43704, two 640F and three 21645
43706	Starting Lever Bell Crank with 1921
43787	" " " " Cam with 448C
23668	" " " " " Pin
448C	" " " " " Set Screw
802D	" " " " " Hinge Screw
1921	" " " " " Roller and Stud
21643	" " Belt Shifter
159F	" " " " " Set Screw
21730	" " Bracket
8582	" " " Dowel Pin
123E	" " " Screw
21645	" " Cushion (rawhide)
640F	" " " Screw
51804	" " Roller and Stud
641C	" " " " " Set Screw
564C	" " " Screw Centre
1508E	" " " " " Nut
14174	" " " Spring
43788	" " Stop
43789	" " " 43788 with 50130C and 50134C
43790	" " " Connection
62C	" " " " " Hinge Screw (long)
50130C	" " " " " " (short)
50130C	" " " " " Hinge Screw
717C	" " " " " Screw

1520F	Starting Lever Stop Screw Nut
21647	Stop Cam with 21652
43583	" " Interlocking Rod
21649	" " " " Guide with 1070C
1070C	" " " " " Set Screw
21651	" " " " " Spring
913C	" " " " " Regulating Thumb Screw
1638E	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
21652	Stop Cam Pin
21615	" " Spring (long)
21616	" " " (short)
21653	" " " Cover
997E	" " " " " Screw
21617	" " " Stop Block
871E	" " " " " Screw
2102	Tension Disc
1560C	" Regulating Thumb Nut
43791	" Releasing Arm
190D	" " " " " Screw
32572	" " " Disc
43709	" " " Pin
1338C	" Screw Stud
2103	" Spring
12149	" Thread Guard
43792	Thread (lower) Cutting Blade
43793	" " " " " Holder
43794	" " " " " Extension
43795	" " " " " Guide
578D	" " " " " " " Screw
171D	" " " " " " " Screw
43796	" " " " " " " Sleeve
43797	" " " " " " " Connection (bellcrank end)
43798	Thread (lower) Cutting Blade Connection (holder end)
43799	Thread (lower) Cutting Blade Connection complete, Nos. 43797, 43798 and two 193D
43800	Thread (lower) Cutting Blade Connection Bell Crank
66001	" " " " " " " Connection
50130C	Thread (lower) Cutting Blade Connection Bell Crank Connection Hinge Screw
50434C	Thread (lower) Cutting Blade Connection Bell Crank Hinge Screw
50130C	Thread (lower) Cutting Blade Connection Hinge Screw
193D	" " " " " " " Screw
757D	" " " " " " " Screw

66004	Thread (upper) Cutting Blade with 66014.....
66005	" " " " Cap.....
1329b	" " " " Screw.....
66006	" " " " Holder.....
193b	" " " " " Screw.....
66007	" " " " " Slide with 66011.....
66023	" " " " " " Bracket.....
19793	" " " " " " ".....
	Dowel Pin.....
389b	Thread (upper) Cutting Blade Holder Slide Bracket Screw (left).....
50128b	Thread (upper) Cutting Blade Holder Slide Bracket Screw (right).....
66009	Thread (upper) Cutting Blade Holder Slide Connection with 66018.....
190b	Thread (upper) Cutting Blade Holder Slide Connection Screw.....
50435b	Thread (upper) Cutting Blade Holder Slide Screw.....
66010	" " " " " " Spring.....
66011	" " " " " " " Stud.....
66024	" " " " " Lever with 51820.....
50130c	" " " " " Hinge Screw.....
51820	" " " " " Roller and Stud.....
66014	" " " " " Stud.....
66015	" Guard.....
1423b	" " Screw.....
43719	" Eyelet (side of arm).....
190b	" " " " " Screw.....
21578	" Take-up Cam with 446c.....
3012	" " " Pin.....
446c	" " " Set Screw.....
21579	" " Lever with 1819.....
76c	" " Hinge Screw.....
1819	" " " Roller and Stud.....
8511	" " Spring.....
7336	" " " Regulator.....
453c	" " " " Set Screw.....
66016	" Wiper.....
66017	" " Body.....
1207b	" " " Hinge Screw.....
66018	" " " Pin.....
66019	" " Bracket.....
219b	" " " Screw.....
665b	" " " Screw.....
15404	Trade Mark.....
15405	" " Rivet (brass).....

ACCESSORIES

599E	Bolt with 1524E, to secure machine to table.....
1524E	" Nut.....
6055	" " Washer.....
36565	Oiler (copper plated) with 36566.....
36566	" Spout, 9 in. long.....
11831	Screw Driver (large).....
26026	" " (medium).....
26485	" " (small).....
27070	Shaft Driving Pulley (sectional, grooved) 10 in. diam., 1 ³ / ₁₆ in. bore, with two 597c.....
597c	Shaft Driving Pulley Clamping Screw.....
8908	Wrench for 1070.....
21654	" " 1508 and 1638.....
10875	" " 1517, 1518 and 1520.....
4822	" " 1528.....

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

27540	Base.....
15072	Bobbin Position Pin.....
27302	Frame.....
50356b	" Hinge Screw.....
1620j	" " " Nut.....
27303	" Spring.....
27541	Pulley.....
27538	Spindle with 15072.....
27306	Spool Pin.....
27307	" Stand.....
27308	Spool Stand complete, Nos. 418E, 1562j, 2106, 10141, 11241, 27306, 27307 and two each 2455 and wood screws 1 in. No. 10.....
11241	Spool Washer (cloth).....
27312	Stop Latch.....
35b	" " Hinge Screw.....
2455	Tension Disc.....
1562j	" Regulating Thumb Nut.....
418E	" Screw Stud.....
10141	" Spring.....
2106	" Thread Guide.....
27647	Bobbin Winder, Nos. 35b, 1620j, 27302, 27303, 27312, 27538, 27540, 27541, 50356b and two wood screws 1 in. No. 7.....
27544	Bobbin Winder (swinging automatic, right hand) com- plete, Nos. 27308 and 27647.....

STARTING TREADLE PARTS

- 13351 Chain, length 46 in. to 55 in.
 NOTE: When ordering No. 13351 give length required.
 4879 Chain Connecting Link
 14209 Starting Treadle
 7585 " " Shaft
 14210 " " Stand
 14211 Starting Treadle complete, Nos. 7585, 14209, 14210 and
 four wood screws $1\frac{1}{4}$ in. No. 12.

TABLE CHAIN GUIDE PARTS

- 14229 Bracket with 448c.
 14230 Pulley
 14231 " Shaft with 858c.
 858c " " Plug Screw
 448c " " Set Screw
 14232 Table Chain Guide complete, Nos. 14229 to 14231 and
 four wood screws $1\frac{1}{4}$ in. No. 10 R. H. B.

THREAD CUTTING TREADLE PARTS

- 13351 Chain, length 46 in. to 55 in.
 NOTE: When ordering No. 13351 give length required.
 4879 Chain Connecting Link
 5667 Foot Lever
 5669 " " Bracket
 5671 " " Hinge Pin
 5672 " " Lifting Spring
 5668 Foot Lever complete, Nos. 5667, 5669, 5671 and three
 wood screws $1\frac{1}{2}$ in. No. 16

THREAD UNWINDER

FOR TWO LARGE SPOOLS OR TWO LARGE CONES OF THREAD

- 27623 Spool Pin
 155c " " Set Screw
 41530 " Rest
 41531 " " 41530 with 1149c and two each 155c and
 27623.
 1149c Spool Rest Set Screw
 27940 " Stand with 453c.
 41514 " Weight, 4 in. diam., with 41515.

- 41515 Spool Weight Centre Pin
 27739 Thread Cone (wood)
 41631 " Guard with 208E and two 41569
 41569 " " Eyelet
 41637 " " Rod (lower)
 41638 " " " (upper)
 41639 " " Coupling with two 456c.
 456c " " " Set Screw
 41640 Thread Guard Rod complete, 30 in. long, Nos. 41637 to
 41639
 453c Thread Guard Rod Set Screw
 208E " " Screw
 41533 Thread Unwinder complete, Nos. 27940, 41531, 41631,
 41640, two each 27739, 41514 and three wood
 screws 1 in. No. 12.