

SINGER

52-17

September 25, 1958

Department #54

List of Parts Complete

For

Machine No. 52-17

No.	Name
* 13576	Arm with 4500, 2006 and 2803
8582	" Dowel Pin (back)
4389	" " " (front)
123 E	" Screw (left, back)
138 E	" " (right)
880 E	" " (left, front)
13502	" Shaft
2006	" " Bushing (back)
450 C	" " " " Set Screw
* 2803	" " " (front)
144 D	" " Screw
15196	" Side Cover
51224 W	" " " Thumb Screw
* 13577	Bed
2811	Crank Connecting Rod
158 E	" " " Cap Screw
575 C	" " " Hinge Screw

No.	Name
1518 E	Crank Connecting Rod Hinge Screw Nut
13578	Face Plate
190 B	" " Screw
13506	Feed Bar
315 C	" " Screw Center
1519 E	" " " " Nut
2039	" Connecting Link
378 C	" " " Hinge Screw
1520 E	" " " " " Nut
30272	" Dog
30273	" "
30274	" "
30275	" "
30276	" "
30277	" "
30278	" "
30279	" "
30280	" "
31566	" "
191 C	" " Screw
2261	" Eccentric with 448AL
448 AL	" " Set Screw
2042	" Forked Connection

No.	Name
378 C	Feed Forked Connection Hinge Screw
1520 E	" " " " " Nut
13508	" Lifting Rock Shaft
13509	Feed Lifting Rock Shaft complete, Nos. 2509 and 13508
2509	Feed Lifting Rock Shaft Crank with 157E and 1813
157 E	" " " " " Clamping Screw
1813	" " " " " Roller and Stud
867 C	" " " " " Screw Center (right)
307 C	" " " " " " (left)
1513 C	" " " " " " " Nut
2164	" Regulator
74 E	" " Hinge Screw
747 E	" " Thumb Screw
2047	" Rock Shaft
2046	Feed Rock Shaft complete, Nos. 2047 and 2048
2048	" " " Crank with 465C
2049	" " " " Pin
465 C	" " " " Set Screw
307 C	" " " Screw Center
1513 C	" " " " " Nut
13616	Looper, small (left hand)
13617	" " (right hand)
13629	" Carrier with two 237AL and seven 853AL for 13617

No.	Name
237 AL	Looper, Carrier Set Screw
13516	" " Shaft
13517	" " " Bushing
448 AL	" " " " Set Screw
237 AL	" " " Set Screw
13579	" Driving Shaft
13519	" " " Crank with 460AL and 1962
2269	" " " " Pin
1962	" " " " Roller and Stud
460 AL	" " " " Set Screw
13520	" " " Head with 211C
2273	" " " " Pin
13521	" " " Link with 329E
329 E	" " " " Adjusting Screw
829 C	Looper Driving Shaft Link Hinge Screw
1520 E	" " " " " " Nut
13580	Looper Driving Shaft complete, Nos. 2273, 13520 and 13579
853 AL	Looper Set Screw
15503	Machine Pulley, 2-1/2 in. pulley, with two 448AL
448 AL	Machine Pulley Set Screw
13581	Needle Bar (hollow)
13582	" " Connecting Link with 794E

No.	Name
794 E	Needle Bar Connecting Link Adjusting Screw
831 C	" " " " Hinge Screw
13374	" " " Stud with 1904 and two 640C
640 C	" " " " Clamping Screw
1904	" " " " Roller (roller only)
13535	" " Crank with 435AL and 1293AL
435 AL	" " " Set Screw
1293 AL	" " " Position Screw
13644	" Clamp with seven 460 or 620
2273	" " Pin
460	" Set Screw, for 9/64 in. gauge and above
620	" " " for 1/8 in. gauge and above
13526	Oscillating Rock Shaft
3052	" " " Hinge Pin
1513 C	" " " " " Nut
635 C	" " " " " Screw Bearing
1513 C	" " " " " " " Nut
2058	Presser Bar
2062	" " Lifter
1058 C	" " " Hinge Screw
1520 E	" " " " " Nut
2953	" " Lifting Bracket with 453AL
453 AL	" " " " Set Screw

No.	Name
2308	Presser Bar Spring
2070	" " " Washer
30418	" Foot (hinged)
30418	" " (double hinged) for cross tucking
190 D	Presser Foot Screw
283 D	Pressure Regulating Thumb Screw
13660	Tension Bracket with nine 13589
13680	Tension Bracket complete, Nos. 828, 13660, six each 637, 1547D, seven each 1560C, 13710 and fourteen 2921
914 A	Tension Bracket Screw
2921	" Disc
13589	" " Steady Pin
1560 C	" Regulating Thumb Nut
928	" Screw Stud
1547 D	" " " Nut
13710	" Spring
13672	Thread Guide (back of arm) eight holes
13604	" " (side of arm)
219 A	" " (side of arm) Screw
1609 D	" Nipper Adjusting Thumb Nut
13533	" " Body
460 AL	" " " Set Screw
13534	" " Cam with 382AL

No.	Name
882 AL	Thread Nipper Cam Set Screw
13667	" " Eyelet
1527 D	" " Lock Nut
13567	" " Plate
12162	" " " Guide Pin
13537	" " Stud with 13538
13538	" " " Position Pin
13539	" " " Roller
13540	" " " " Pin
2026	" " " Spring
13559	Thread Nipper Stud complete, Nos. 13537, 13539 and 13540
13714	Thread Nipper complete, Nos. 1527D, 1609D, 2026, 13533, 13559, 13667 and four 13567
13704	Thread Take-up Plate
883 B	" " " Screw
30837	Throat Plate for 30272
30838	" " " 30273
30839	" " " 30274
30840	" " " 30275
30841	" " " 30276
30842	" " " 30277
30843	" " " 30278
30844	" " " 30279
30845	" " " 30280

No.	Name
31766	Throat Plate for 31566
30461	" " " 30009, for cording
30462	" " " 30009, for bottom cording
30463	" " " 30010
30464	" " " 30011
30466	" " " 30013
30467	" " " 30014
30468	" " " 30015
30469	" " " 30016 (cut for lap seam feller)
30477	" " " 30016, for under strip, with strip plate flush with top
30470	Throat Plate for 30017
30471	" " " 30018, for under strip
30472	" " " 30019
30473	" " " 30020
30478	" " " 30020 for under strip
30474	" " " 30021
30479	" " " 30022
30480	" " " 30023
30481	" " " 30024
30482	" " " 30025, for under strip
30483	Throat Plate for 30026
30484	" " " 30027, milled for folder

No.	Name
30476	Throat Plate for 30196
691 A	" " Screw
13635	Drip Pan with four 1 in. wire nails