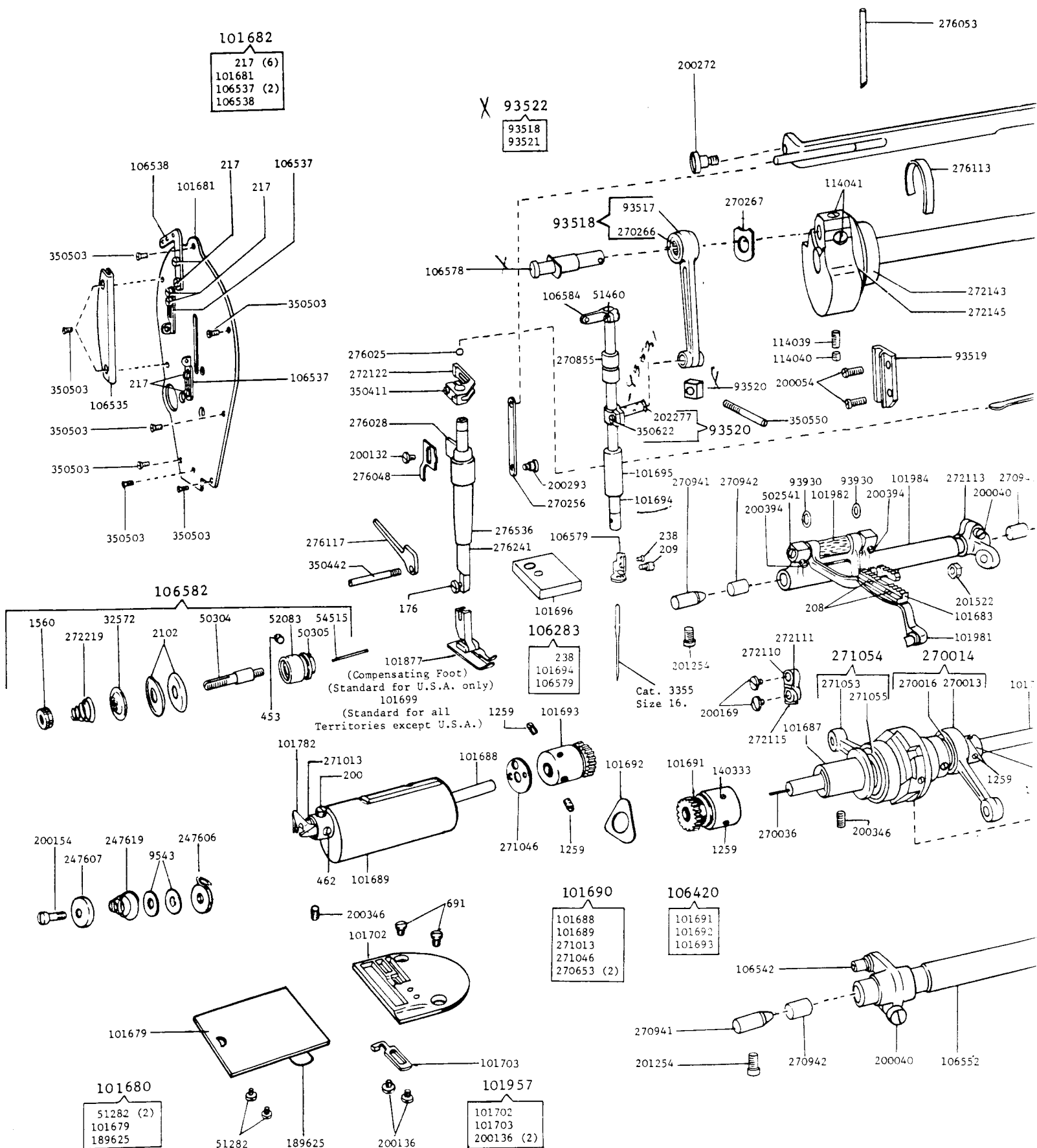
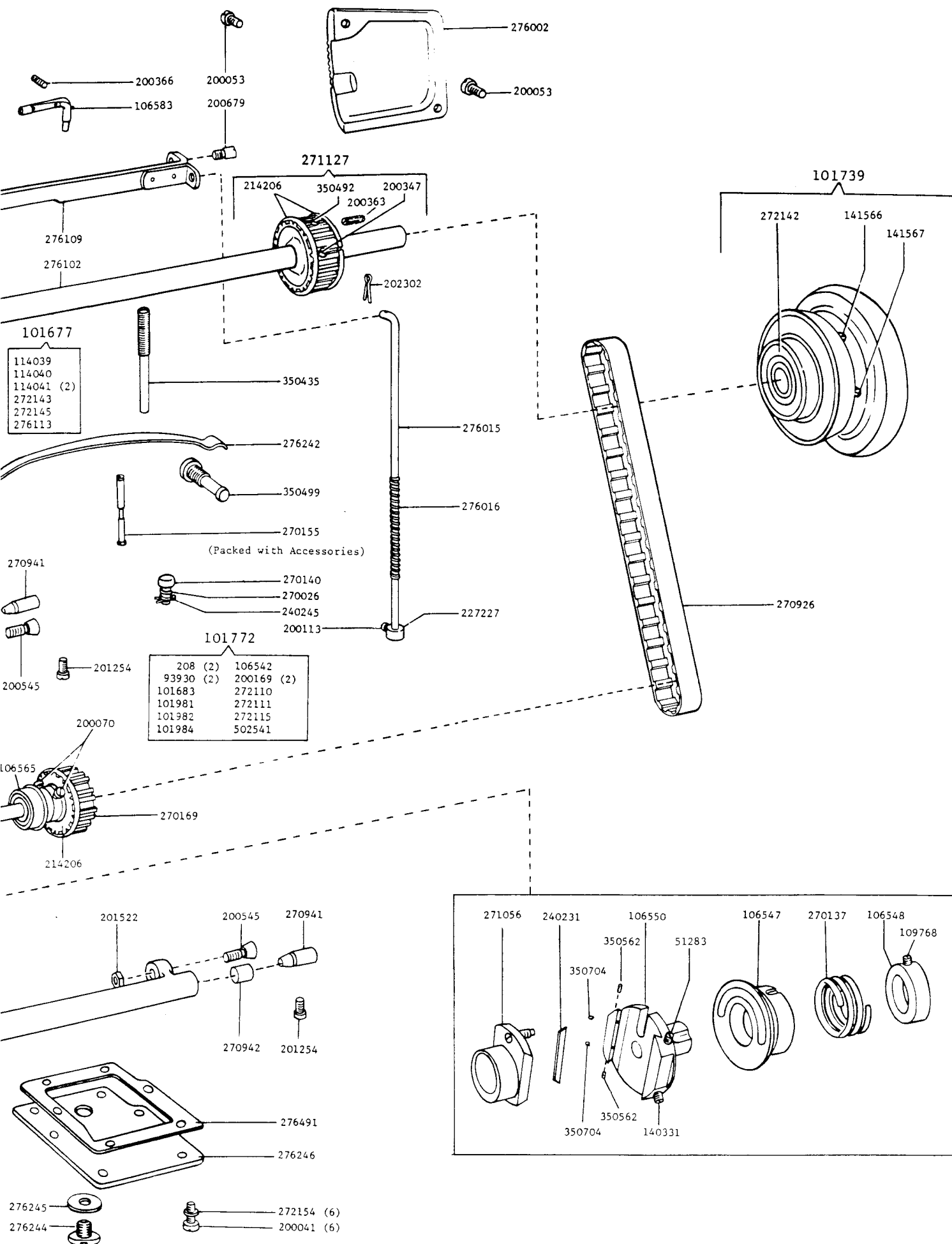


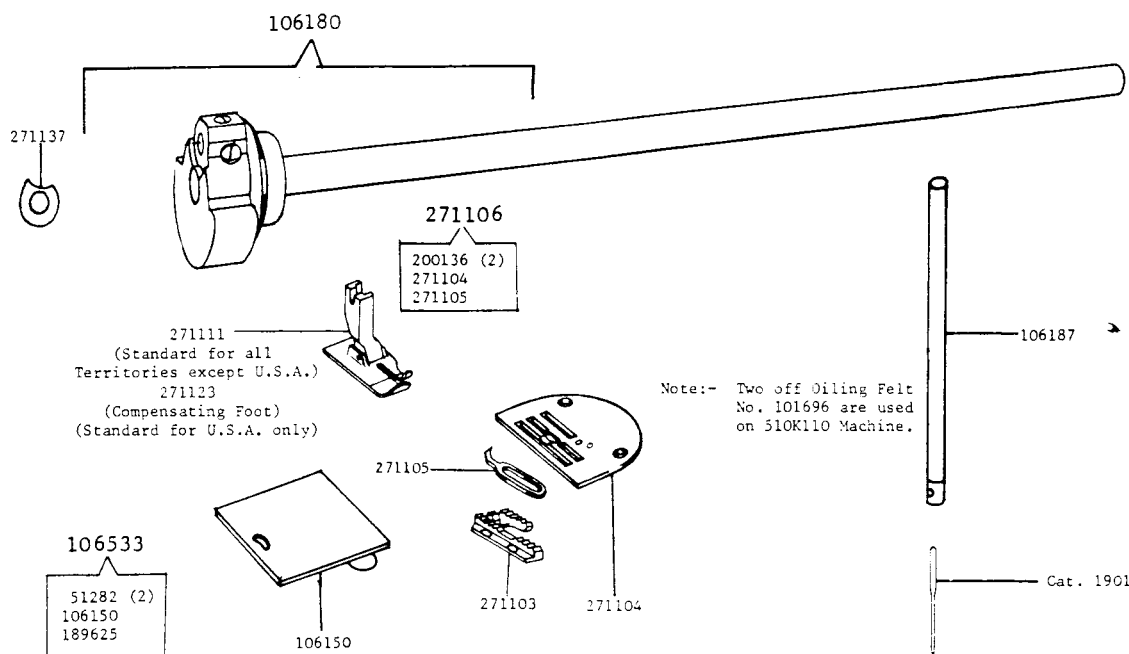
SINGER
510K111/K110

101682
217 (6)
101681
106537 (2)
106538



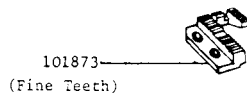
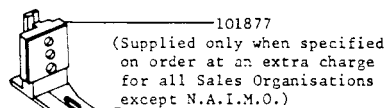


510K110 PARTS WHICH DIFFER FROM MACHINE 510K111

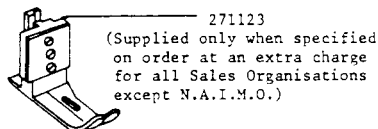


OPTIONAL FITTINGS

FOR 510K111

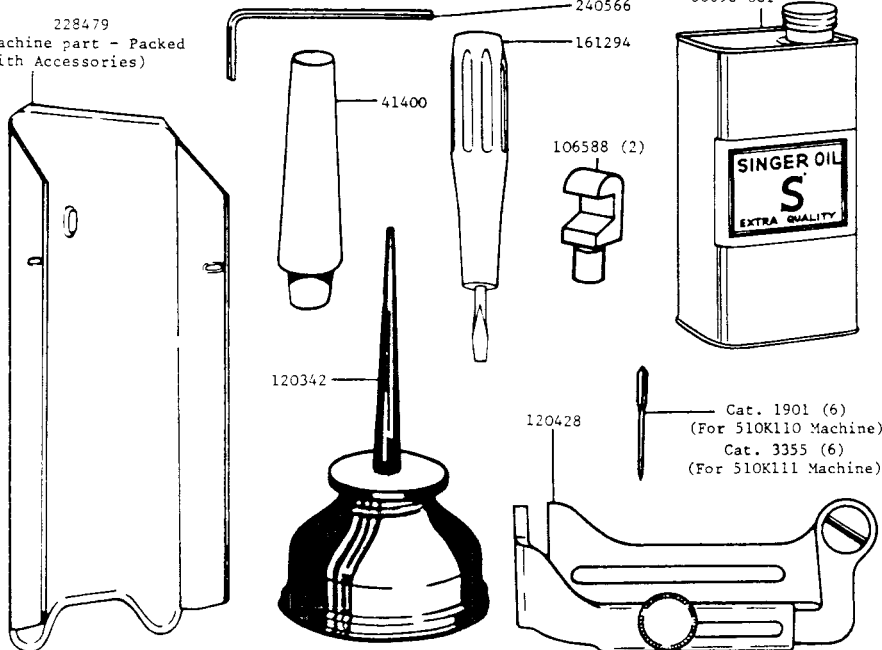


FOR 510K110

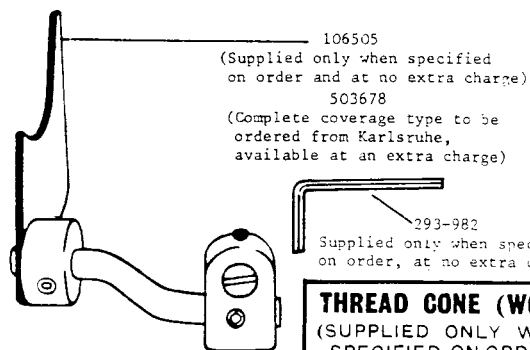


ACCESSORIES

228479
(Machine part - Packed with Accessories)



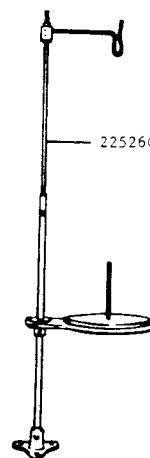
BELT GUARD



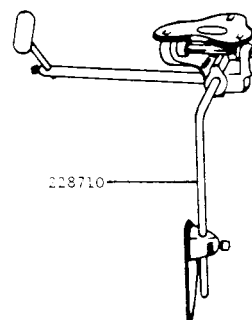
THREAD CONE (WOOD)
(SUPPLIED ONLY WHEN SPECIFIED ON ORDER AT NO EXTRA CHARGE)



THREAD UNWINDER
(SUPPLIED ONLY WHEN SPECIFIED ON ORDER AT NO EXTRA CHARGE)



KNEE LIFTER
(SUPPLIED WITH MACHINE)



Part No.	Used on 510K110	Used on 510K111	Description
176(809)	X	X	Presser Foot Screw
200(806)	X	X	Looper Set Screw
208(830)	X	X	Feed Dog Screw
209(830)	X	X	Needle Set Screw
217(819)	X	X	Face Plate Thread Guide and Retainer Screw
238(809)	X	X	Needle Bar Thread Guide Screw
453(830)	X	X	Tension Stud Holder Set Screw
462(830)	X	X	Looper Shaft Collar Set Screw
691(806)	X	X	Throat Plate Screw
1259(830)	X	X	Feed Lifting Eccentric Position Screw
1259(830)	X	X	Looper Shaft Driving Gear Set Screw
1259(830)	X	X	Looper Shaft Gear Screw
1560(803)	X	X	Tension Thumb Nut
2102	X	X	Tension Disc
9543	X	X	Thread Check Disc
32572	X	X	Tension Releasing Disc
50304(806)	X	X	Tension Stud
50305(803)	X	X	Tension Stud Set Screw
51282(809)	X	X	Bed Slide Spring Screw
51283(803)	X	X	Feed Driving Flange Position Screw
51460(805)	X	X	Thread Take-up Pinch Screw
52083	X	X	Tension Stud Holder with 50305(803)
54515	X	X	Tension Releasing Pin
93517	X	X	Needle Bar Connecting Link
93518	X	X	Needle Bar Connecting Link 93517 with 270266
93519	X	X	Needle Bar Connecting Link Guide Block
93520	X	X	Needle Bar Connecting Link Slide Block
93521	X	X	Needle Bar Connecting Stud with 202277 and 350622(830)
93522	X	X	Needle Bar Connecting Link 93518 with 93521
93930	X	X	Feed Bar Hinge Pin Thrust Washer
101677		X	Arm Shaft with Needle Bar Crank and 114039(869), 114040(869), 272143, 272145, 276113 and two 114041(869)
101679(867)		X	Bed Slide
101680		X	Bed Slide 101679(867) with 189625 and two 51282(809)
101681(819)	X	X	Face Plate
101682	X	X	Face Plate complete, Nos. 101681(819), 106538(850), two 106357(850) and six 217(819)
101683		X	Feed Dog
101687	X	X	Looper Driving Shaft Bushing
101688	X	X	Looper Shaft
101689	X	X	Looper Shaft Bushing
101690	X	X	Looper Shaft 101688 with 101689, 271013, 271046 and two 270653
101691	X	X	Looper Shaft Driving Gear
101692	X	X	Note: Order Set of Mated Gears No. 106420
101693	X	X	Looper Shaft Driving Gear Oil Sling
			Looper Shaft Gear with two 1259(830)
101694		X	Note: Order Set of Mated Gears No. 106420
101695	X	X	Needle Bar with 209(830)
101696	X	X	Needle Bar Bushing (lower)
101699		X	Needle Bar Oiling Felt
			Presser Foot - Supplied as Standard with machines for territories other than N.A.I.M.O. unless otherwise specified on order.
101702(806)		X	Throat Plate
101703		X	Throat Plate Thread Retainer and Needle Guard
101739		X	Machine Pulley with 141566(803), 141567(803) and 272142
101772		X	Feed Shaft Assembly, Nos., 101683, 101981, 101982, 101984, 106542, 272110, 272111, 272115, 502541, two each 208(830), 93930 and 200169(803)
101782	X	X	Looper
101785	X	X	Looper Driving Shaft
101877		X	Presser Foot (compensating) - Supplied as Standard with machines for N.A.I.M.O. unless otherwise specified on order.
101957		X	Throat Plate 101702 with 101703 and two 200136(809)
101981	X	X	Feed Bar
101982	X	X	Feed Bar Hinge Pin Lubricating Felt
101984	X	X	Feed Driving Rock Shaft with two each 200394(803) and 270942
106150(867)	X		Bed Slide
106180	X		Arm Shaft with Needle Bar Crank and 114039(803), 114040(803), 272143, 272145, 276021, 276113 and two 114041(803)
106181	X		Feed Driving Eccentric Adjusting Disc
106184	X		Feed Shaft Assembly, Nos. 101981, 101982, 101984, 106542, 271103, 272110, 272111, 272115, 502541, two each 208(830), 93930 and 200169(803)
106186	X		Machine Pulley with 141566(803), 141567(803) and 272142
106187	X		Needle Bar with 209(830)
106252	X	X	Feed Lifting Eccentric with two 1259(830)
106420	X	X	Set of Mated Gears, Nos. 101691, 101692 and 101693
106533	X		Bed Slide 106150 with 189625 and two 51282(809)
106535(850)	X	X	Face Plate Thread Guard
106537(850)	X	X	Face Plate Thread Guide (adjustable) (front and rear)

Part No.	Used on 510K110	Used on 510K111	Description
106538(850)	X	X	Face Plate Thread Retainer
106542	X	X	Feed Bar Lifting Crank with 200040(805)
106547	X	X	Feed Driving Eccentric Adjusting Disc
106548	X	X	Feed Driving Eccentric Adjusting Disc Spring Collar with 109768(841)
106550	X	X	Feed Driving Flange with 51283(803), 140331(803), two each 350562(841) and 350704(841)
106552	X	X	Feed Lifting Rock Shaft with two 270942
106565	X	X	Looper Driving Shaft Ball Bearing
106578	X	X	Needle Bar Connecting Link Hinge Stud
106579	X	X	Needle Bar Thread Guide
106582	X	X	Tension complete, Nos. 1560(803), 32572, 50304(806), 52083, 54515, 272219 and two 2102
106583	X	X	Thread Guide
106584	X	X	Thread Take-up with 51460(805)
109768(841)	X	X	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw
114039(869)	X	X	Needle Bar Crank Position Screw
114040(869)	X	X	Needle Bar Crank Position Screw Check Screw
114041(869)	X	X	Needle Bar Connecting Link Hinge Stud Set Screw
140331(803)	X	X	Feed Driving Flange Set Screw
140333(830)	X	X	Looper Shaft Driving Gear Position Screw
141566(803)	X	X	Machine Pulley Position Screw
141567(803)	X	X	Machine Pulley Set Screw
189625	X	X	Bed Slide Spring
200040(805)	X	X	Feed Driving Connection Crank Pinch Screw
200040(805)	X	X	Feed Bar Lifting Crank Pinch Screw
200041(805)	X	X	Looper Oil Reservoir Cover Screw
200053(809)	X	X	Arm Cover Screw
200054(805)	X	X	Needle Bar Connecting Link Guide Block Screw
200113(806)	X	X	Knee Lifter Lifting Rod Spring Collar Set Screw
200132(805)	X	X	Tension Releaser Screw
200136(809)	X	X	Throat Plate Thread Retainer Screw
200154(806)	X	X	Thread Check Screw
200169(803)	X	X	Feed Bar Lifting Link Cap Screw
200272(830)	X	X	Knee Lifter Rock Frame Hinge Screw (front)
200293(830)	X	X	Knee Lifter Lifting Link Hinge Screw
200346(803)	X	X	Looper Driving Shaft Bushing Set Screw
200346(803)	X	X	Looper Shaft Bushing Position Screw
200347(830)	X	X	Arm Shaft Connection Belt Pulley Set Screw
200363(830)	X	X	Arm Shaft Connection Belt Pulley Position Screw Locking Screw
200366(809)	X	X	Thread Guide Set Screw
200394(803)	X	X	Feed Bar Hinge Pin Set Screw
200545(803)	X	X	Feed Driving Connection Crank Hinge Screw
200545(803)	X	X	Feed Lifting Connection Hinge Screw
200679(806)	X	X	Knee Lifter Rock Frame Hinge Screw (back)
201254(830)	X	X	Feed Driving Rock Shaft Centre Set Screw
201254(830)	X	X	Feed Lifting Rock Shaft Centre Set Screw
201522(805)	X	X	Feed Driving Connection Crank Hinge Screw Nut
201522(805)	X	X	Feed Lifting Connection Hinge Screw Nut
202277	X	X	Needle Bar Connecting Stud Oil Packing Wick
202302	X	X	Knee Lifter Lifting Rod Cotter Pin
214206	X	X	Arm Shaft Connection Belt Pulley Spring Flange
214206	X	X	Looper Driving Shaft Connection Belt Pulley Spring Flange
227227	X	X	Knee Lifter Lifting Rod Spring Collar with 200113(806)
240231	X	X	Feed Driving Eccentric Friction Gib
240245	X	X	Feed Regulating Stud Retaining Spring
247606	X	X	Thread Check Bracket
247607	X	X	Thread Check Cap
247619	X	X	Thread Check Spring
270013	X	X	Feed Lifting Connection
270014	X	X	Feed Lifting Connection 270013 with 270016
270016	X	X	Feed Lifting Connection Needle Bearing
270026	X	X	Feed Regulating Stud Spring
270036	X	X	Looper Driving Shaft Oil Lead Wire
270137	X	X	Feed Driving Eccentric Adjusting Disc Spring
270140	X	X	Feed Regulating Stud
270169	X	X	Looper Driving Shaft Connection Belt Pulley with 214206 and two 200070(803)
270256	X	X	Knee Lifter Lifting Link
270266	X	X	Needle Bar Connecting Link Needle Bearing
270267	X	X	Needle Bar Connecting Link Thrust Washer
270653	X	X	Looper Shaft Needle Bearing (not illustrated)
270855	X	X	Needle Bar Bushing (upper)
270926	X	X	Arm Shaft Connection Belt
270941	X	X	Feed Driving Rock Shaft Centre
270941	X	X	Feed Lifting Rock Shaft Centre
270942	X	X	Feed Driving Rock Shaft Insert (nylon)
270942	X	X	Feed Lifting Rock Shaft Insert (nylon)
271013	X	X	Looper Shaft Collar with 200(806) and 462(830)
271046	X	X	Looper Shaft Bushing Friction Plate
271053	X	X	Feed Driving Connection
271054	X	X	Feed Driving Connection 271053 with 271055
271055	X	X	Feed Driving Connection Needle Bearing
271056	X	X	Feed Driving Eccentric
271103	X	X	Feed Dog

<u>Part No.</u>	<u>Used on</u> <u>510K110</u>	<u>Used on</u> <u>510K111</u>	<u>Description</u>
271104	X		Throat Plate
271105	X		Throat Plate Thread Retainer and Needle Guard
271106	X		Throat Plate 271104 with 271105 and two 200136(804)
271111	X		Presser Foot - Supplied as Standard with machines for territories other than N.A.I.M.O. unless otherwise specified on order.
271123	X		Presser Foot (compensating) - Supplied as standard with machines for N.A.I.M.O. unless otherwise specified on order.
271127	X		Arm Shaft Connection Pulley with 200347(830), 200363(830), 350492(803) and two 214206
271137	X		Needle Bar Connecting Link Thrust Washer
272110	X	X	Feed Bar Lifting Link
272111	X	X	Feed Bar Lifting Link Oiling Wick Clamp
272113	X	X	Feed Driving Connection Crank with 200040(805)
272115	X	X	Feed Bar Lifting Link Oiling Wick
272122	X	X	Presser Bar Position Guide with 350411(803)
272142	X	X	Arm Shaft Ball Bearing (back)
272143	X	X	Arm Shaft Ball Bearing (front)
272145	X	X	Needle Bar Connecting Link Hinge Stud Oiling Felt Flange
272154	X	X	Looper Oil Reservoir Cover Screw Washer
272219	X	X	Tension Spring
276002	X	X	Arm Cover
276015	X	X	Knee Lifter Lifting Rod with 202302
276016	X	X	Knee Lifter Lifting Rod Spring
276025	X	X	Presser Bar Ball
276028	X	X	Presser Bar Lifting Releasing Lever Bracket
276048	X	X	Tension Releaser (adjustable)
276053	X	X	Needle Bar Connecting Link Hinge Stud Oiling Felt Oil Leader Tube
276102	X	X	Arm Shaft
276109	X	X	Knee Lifter Rock Frame Arm
276113	X	X	Needle Bar Connecting Link Hinge Stud Oiling Felt
276117	X	X	Presser Bar Lifter
276241	X	X	Presser Bar with 176(809)
276242	X	X	Presser Bar Spring
276244	X	X	Looper Oil Reservoir Drain Plug
276245	X	X	Looper Oil Reservoir Drain Plug Gasket
276246	X	X	Looper Oil Reservoir Cover
276491	X	X	Looper Oil Reservoir Cover Gasket
276536	X	X	Presser Bar Bushing
350411(803)	X	X	Presser Bar Position Guide Pinch Screw
350435(803)	X	X	Presser Bar Spring Screw
350442(803)	X	X	Presser Bar Lifter Hinge Screw
350492(803)	X	X	Arm Shaft Connection Belt Pulley Position Screw
350499(841)	X	X	Presser Bar Spring Screw Stud
350503(819)	X	X	Face Plate Screw
350550(850)	X	X	Needle Bar Bushing (upper) Set Screw
350562(841)	X	X	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw
350622(830)	X	X	Needle Bar Connecting Stud Pinch Screw
350704(841)	X	X	Feed Driving Eccentric Friction Gib Adjusting Screw
502541	X	X	Feed Bar Hinge Pin (eccentric)

OPTIONAL FITTINGS

101873		X	Feed Dog (fine teeth) (14 teeth per inch)
101877		X	Presser Foot (compensating)
271123	X		Presser Foot (compensating)

ACCESSORIES

293-982	X	X	Belt Guard Screw Key (Only supplied when specified on order at no extra charge)
27739	X	X	Thread Cone (wood) (Only supplied when specified on order, at no extra charge)
41400	X	X	Machine Rest Pin (wood)
86698-001	X	X	Tin of Oil (1/2 pint) (Type A)
106505	X	X	Belt Guard (Only supplied when specified on order, at no extra charge)
106588	X	X	Machine Hinge Connection
120342	X	X	Oiler
120428	X	X	Guide (adjustable, hinged)
161294	X	X	Screw Driver
225260	X	X	Thread Unwinder (one spool) (Only supplied when specified on order, at no extra charge)
228479	X	X	Drip Pan with four 3/4" wire nails
228710	X	X	Knee Lifter Rock Lever complete
240566	X	X	Wrench
270155	X	X	Looper Driving Shaft Oil Reservoir Oil Gauge
503678	X	X	Belt Guard (complete coverage type) (order from Blankenloch)