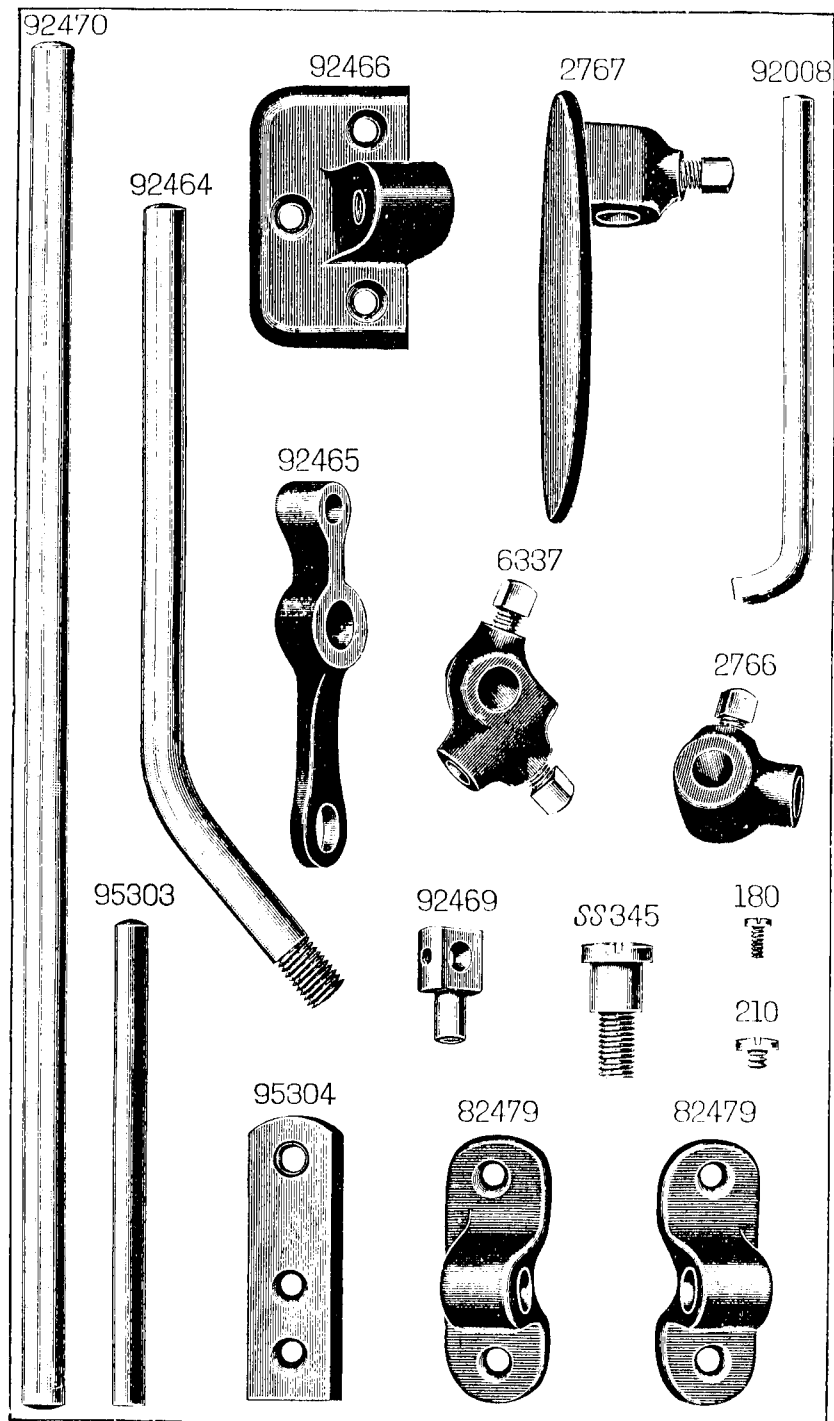


SINGER

46K31 to K37

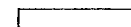
Form K2390
Sup'des K1744
Decr., 1922



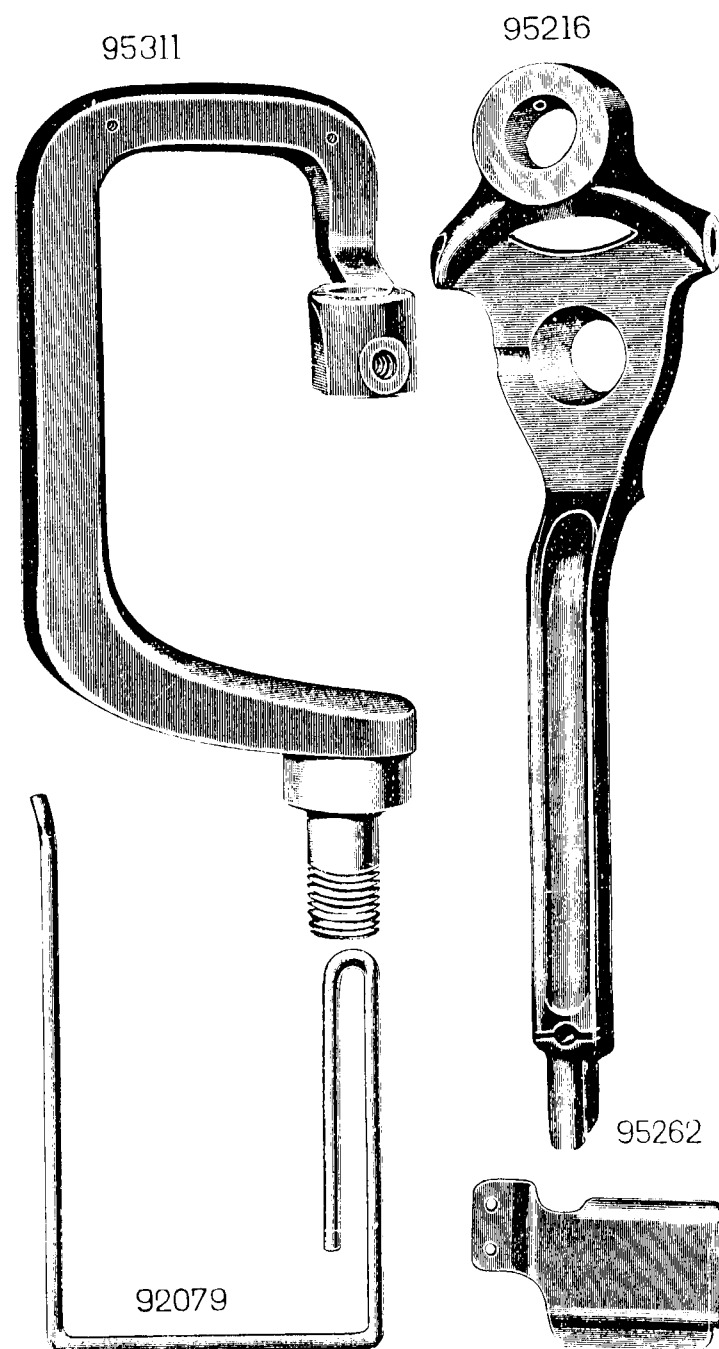
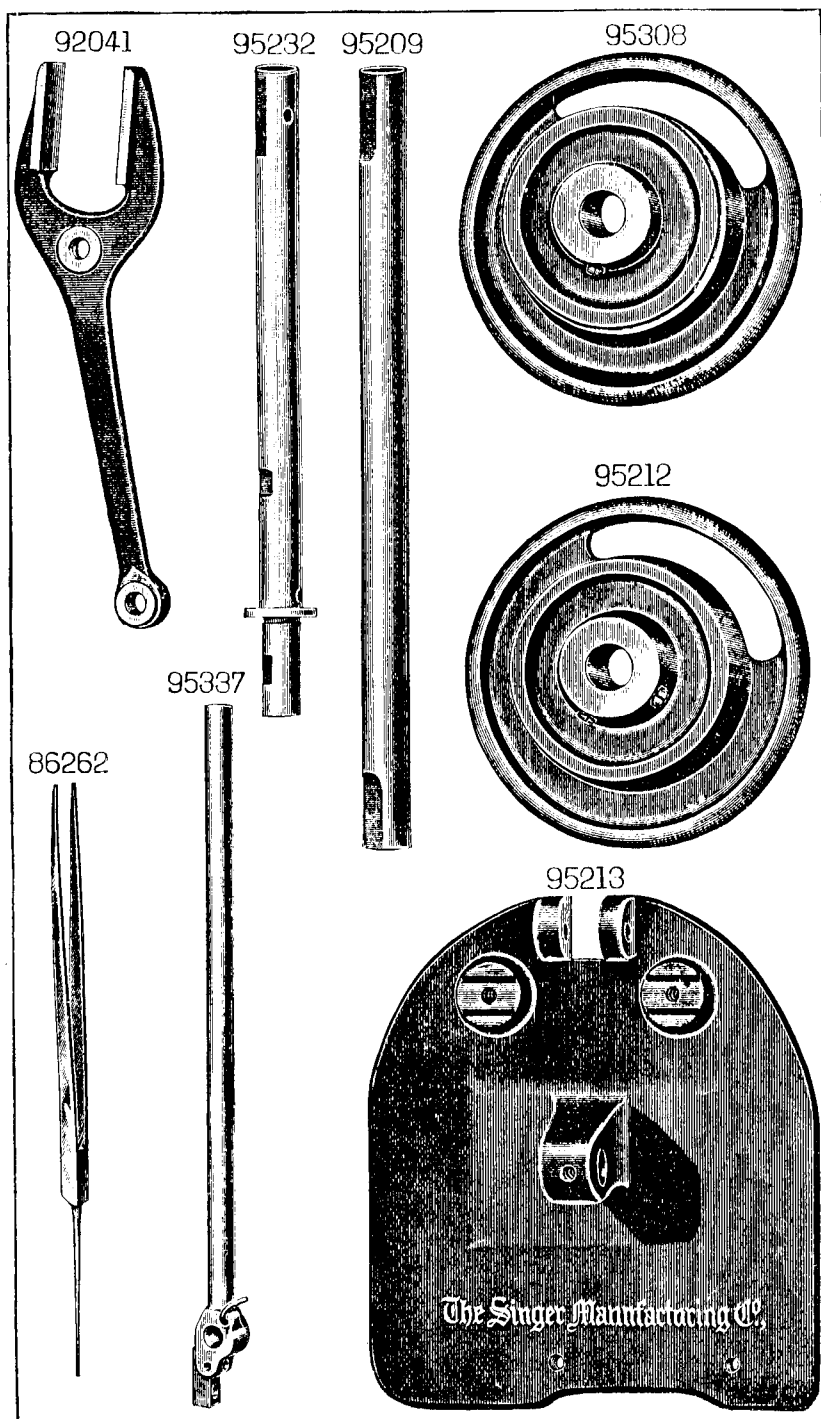
ILLUSTRATED LIST OF PARTS

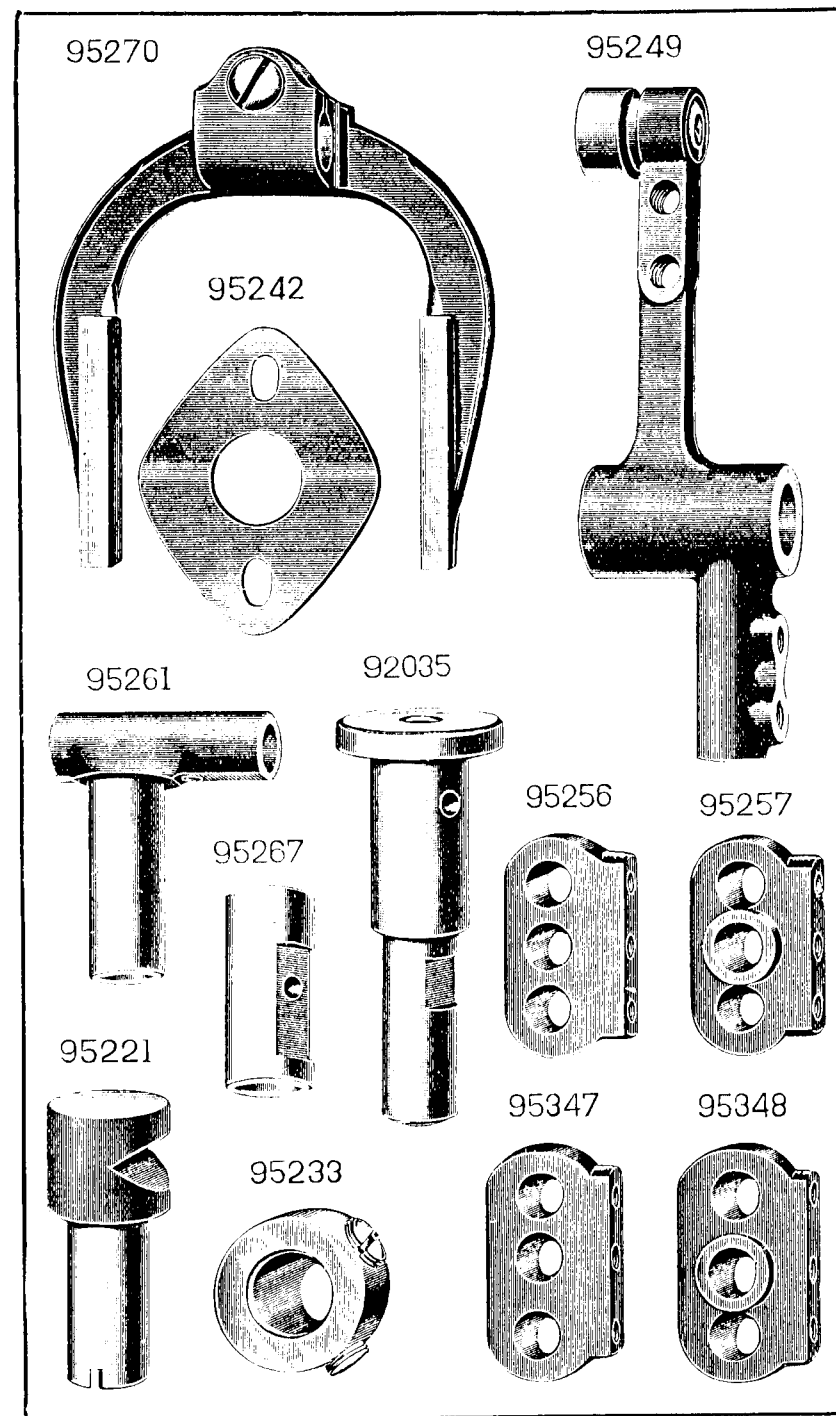
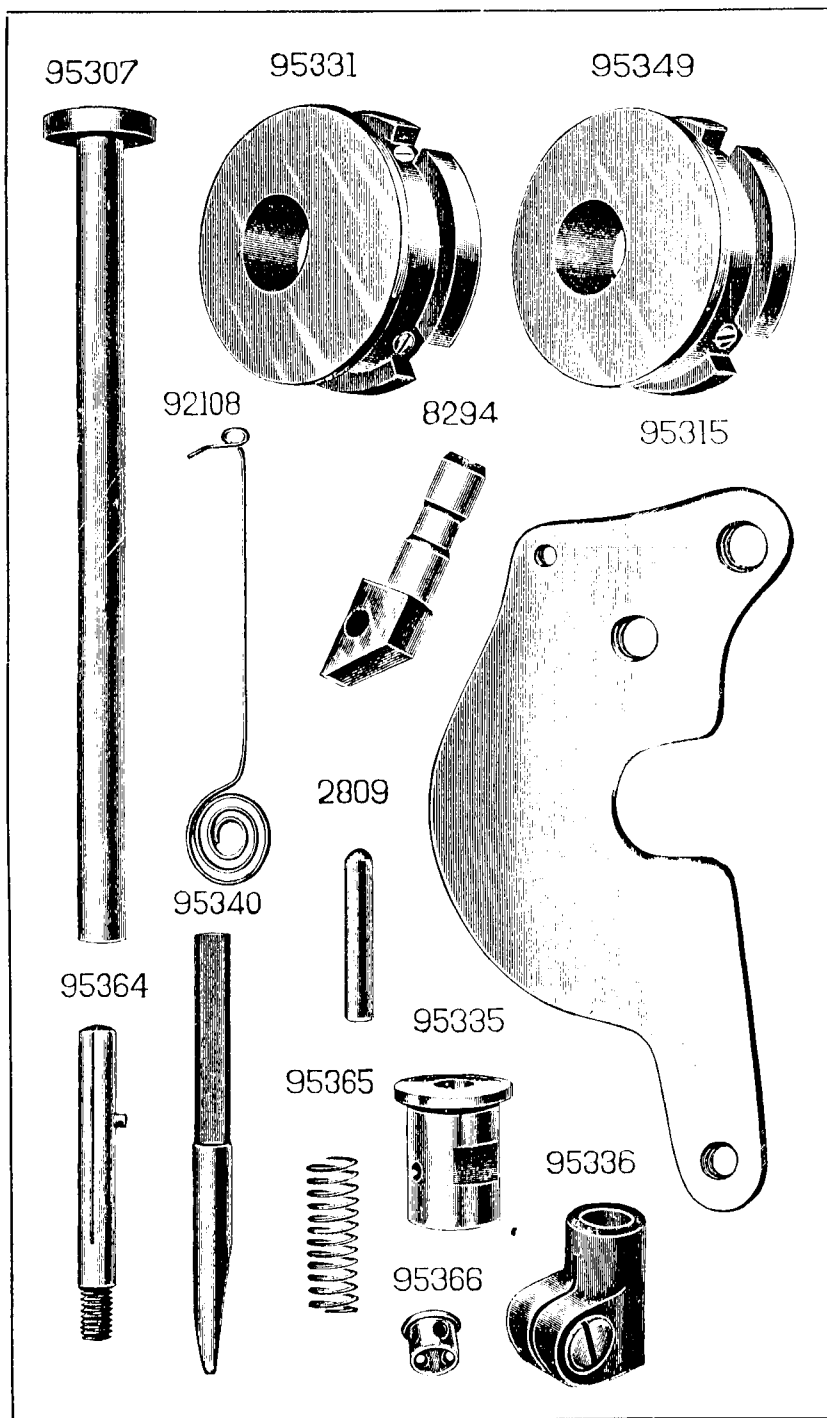
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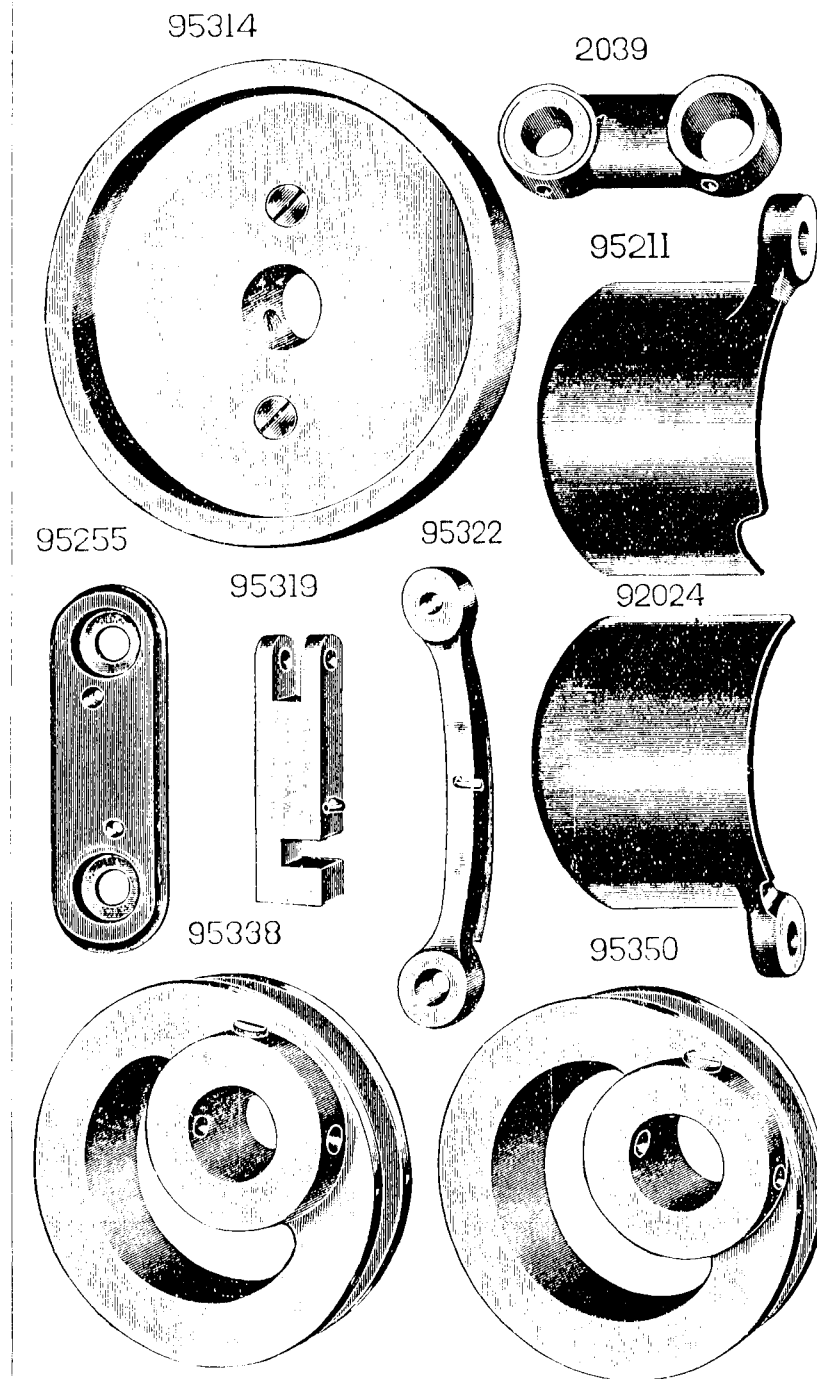
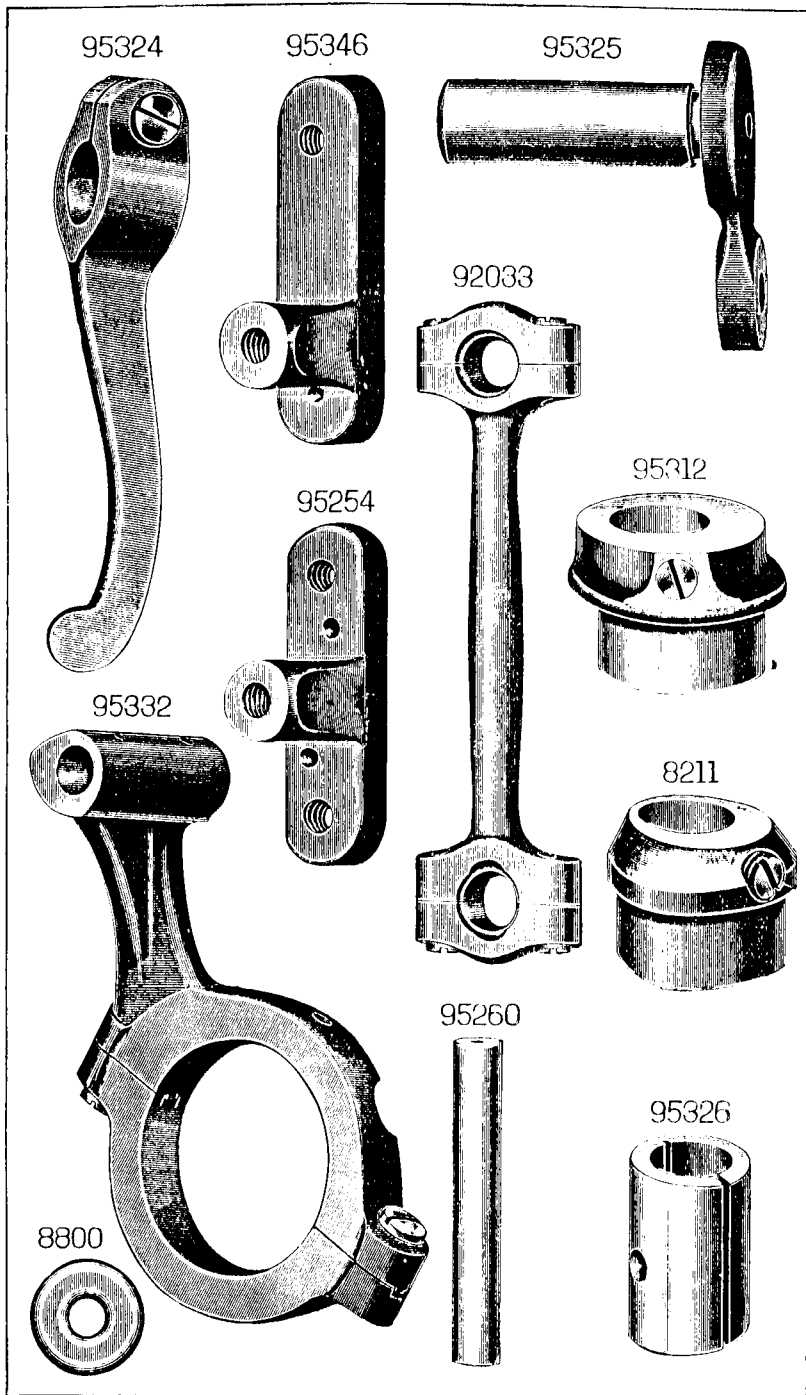
Nos. 46K31 to 46K37 MACHINES



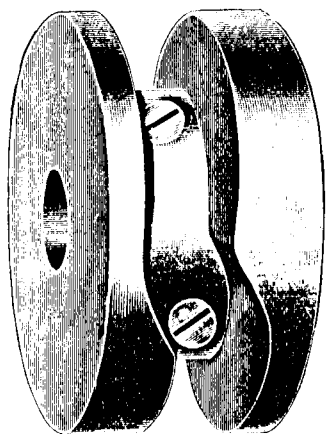
THE SINGER MANUFACTURING COMPANY



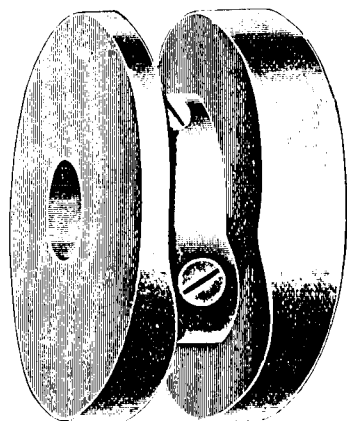




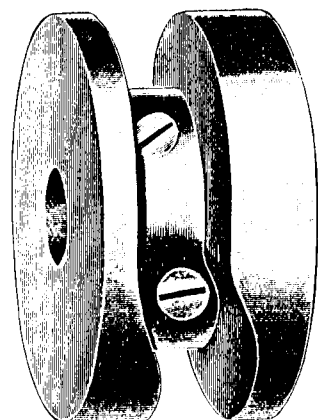
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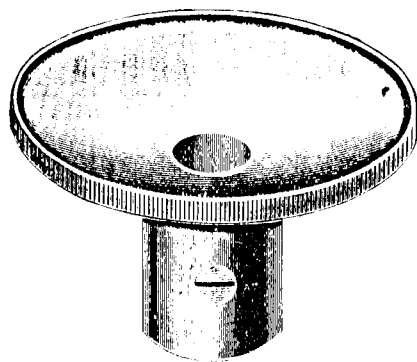
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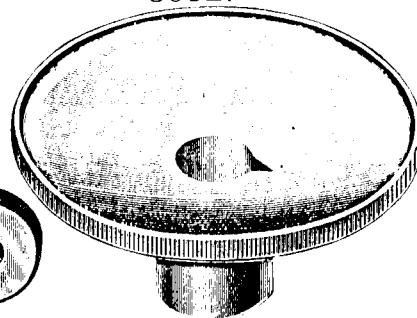
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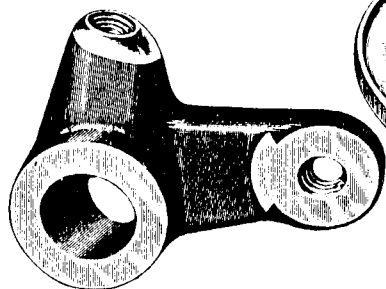
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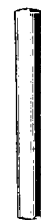
95327



92032



92071



95355



95329



95344



95330



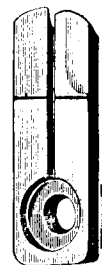
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2117



95339



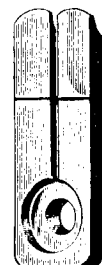
95351



95356



95363



95362



92104



8575



7958



95300



14026



95320



95357



92057



95275

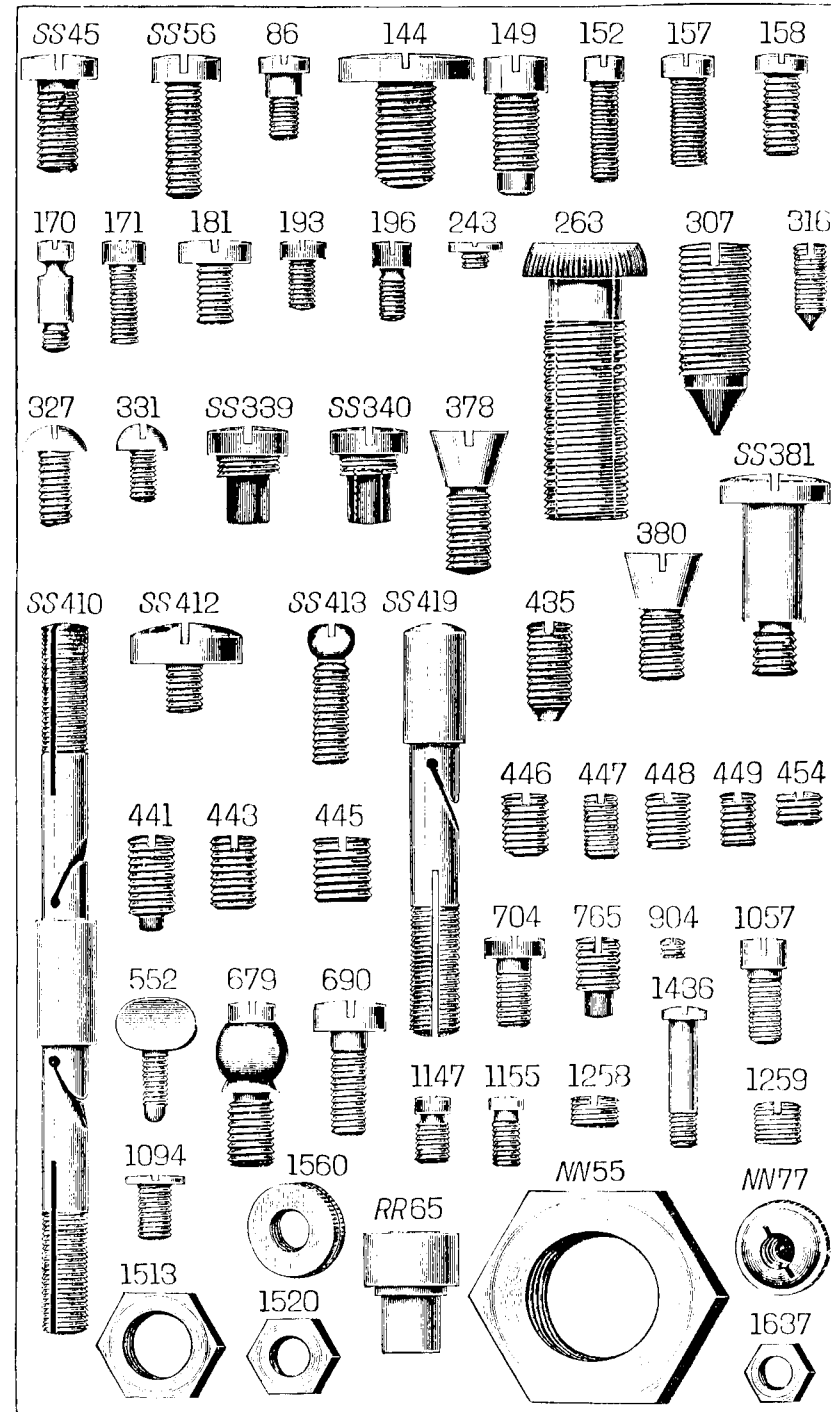
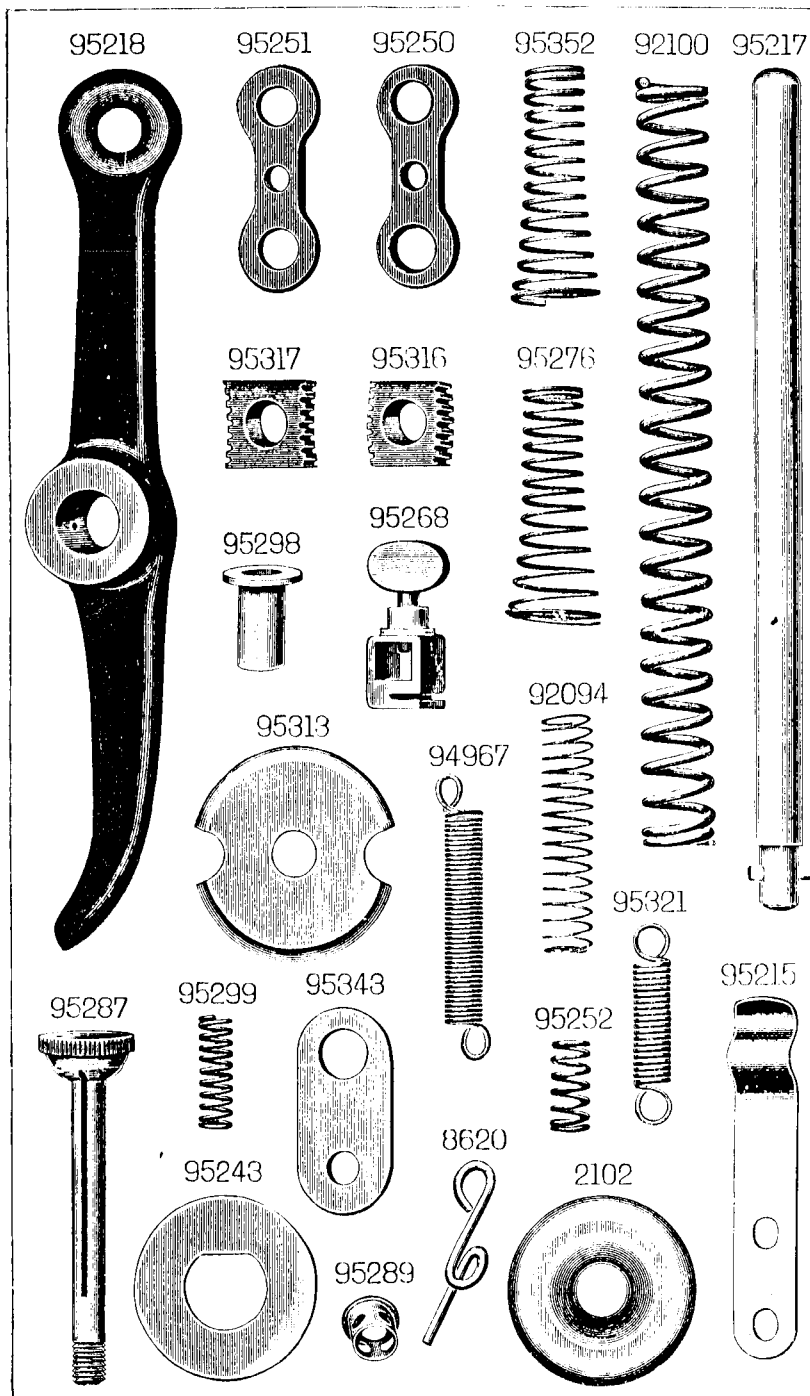


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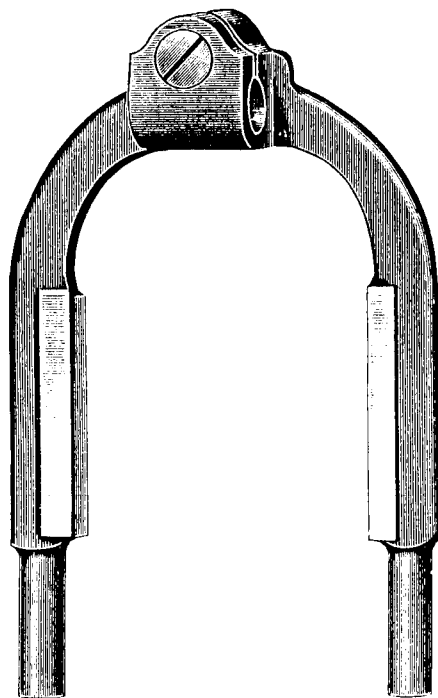


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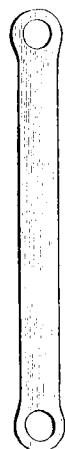




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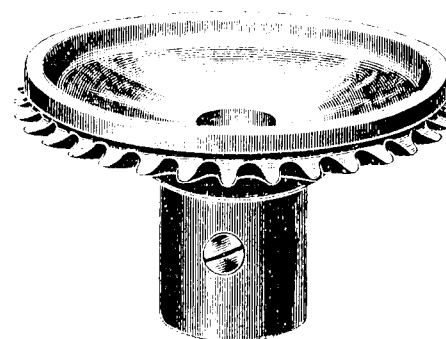
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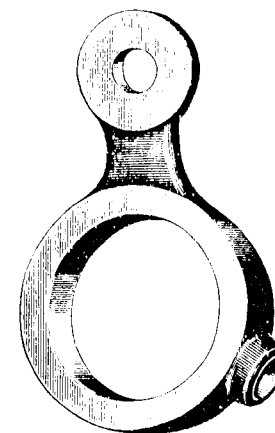
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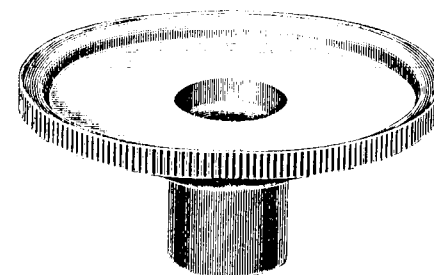
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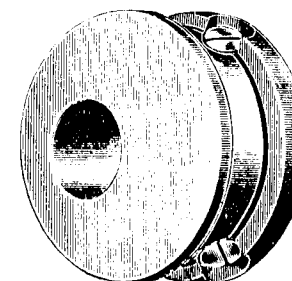
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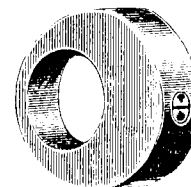
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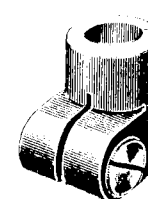
92285



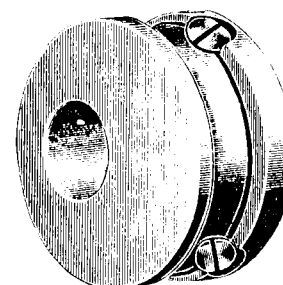
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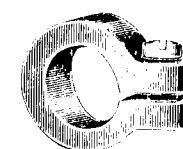
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92388

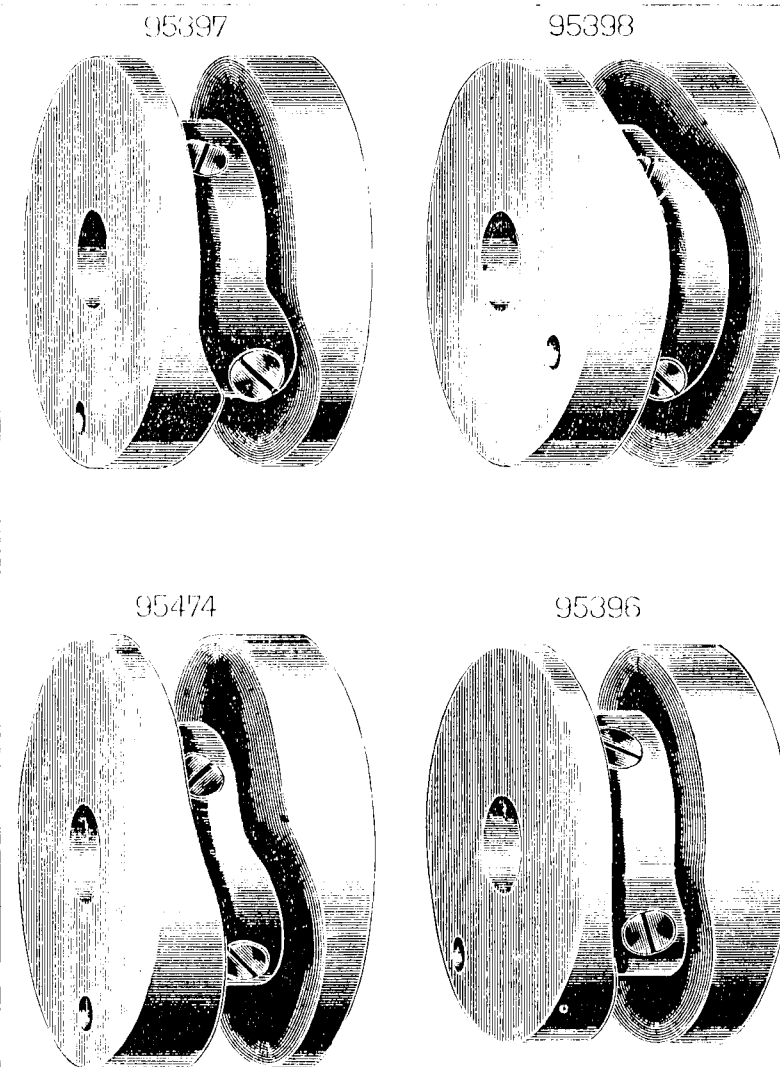
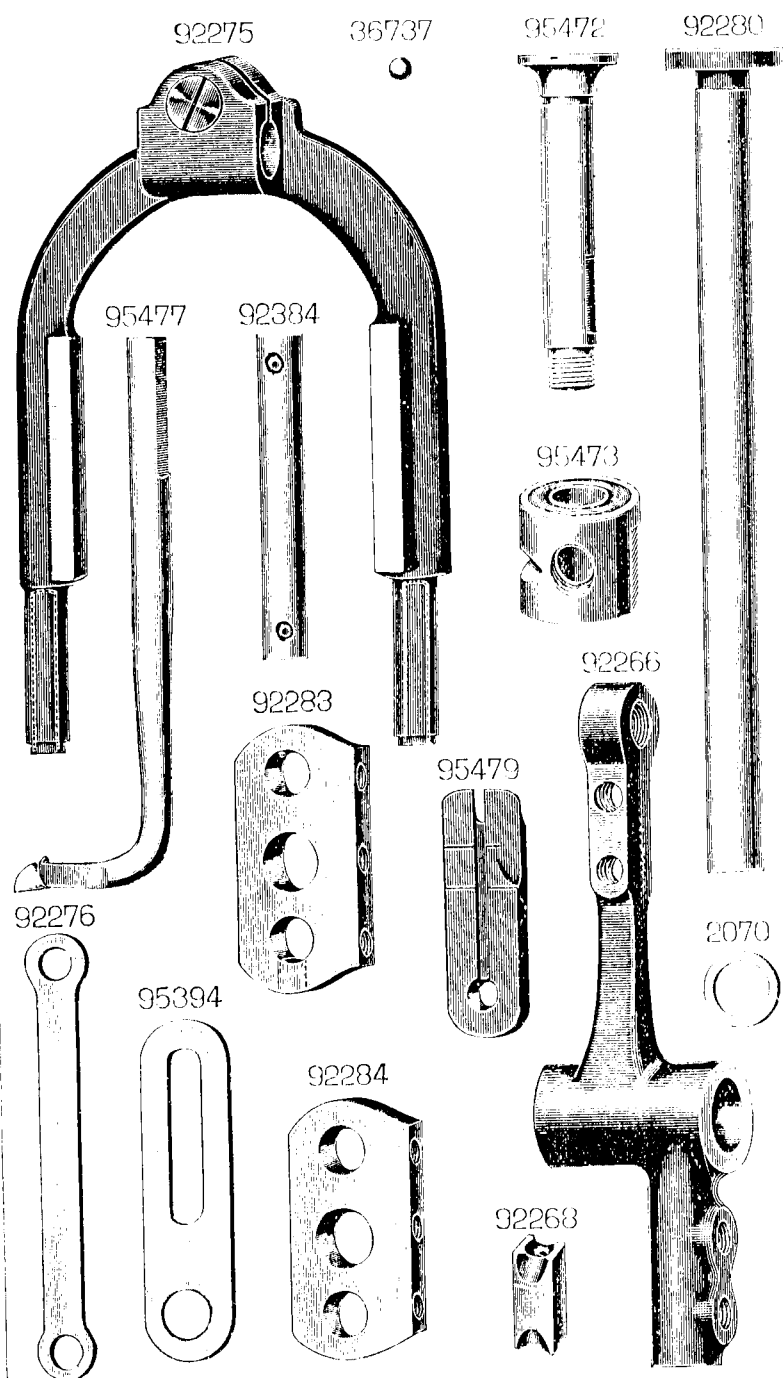


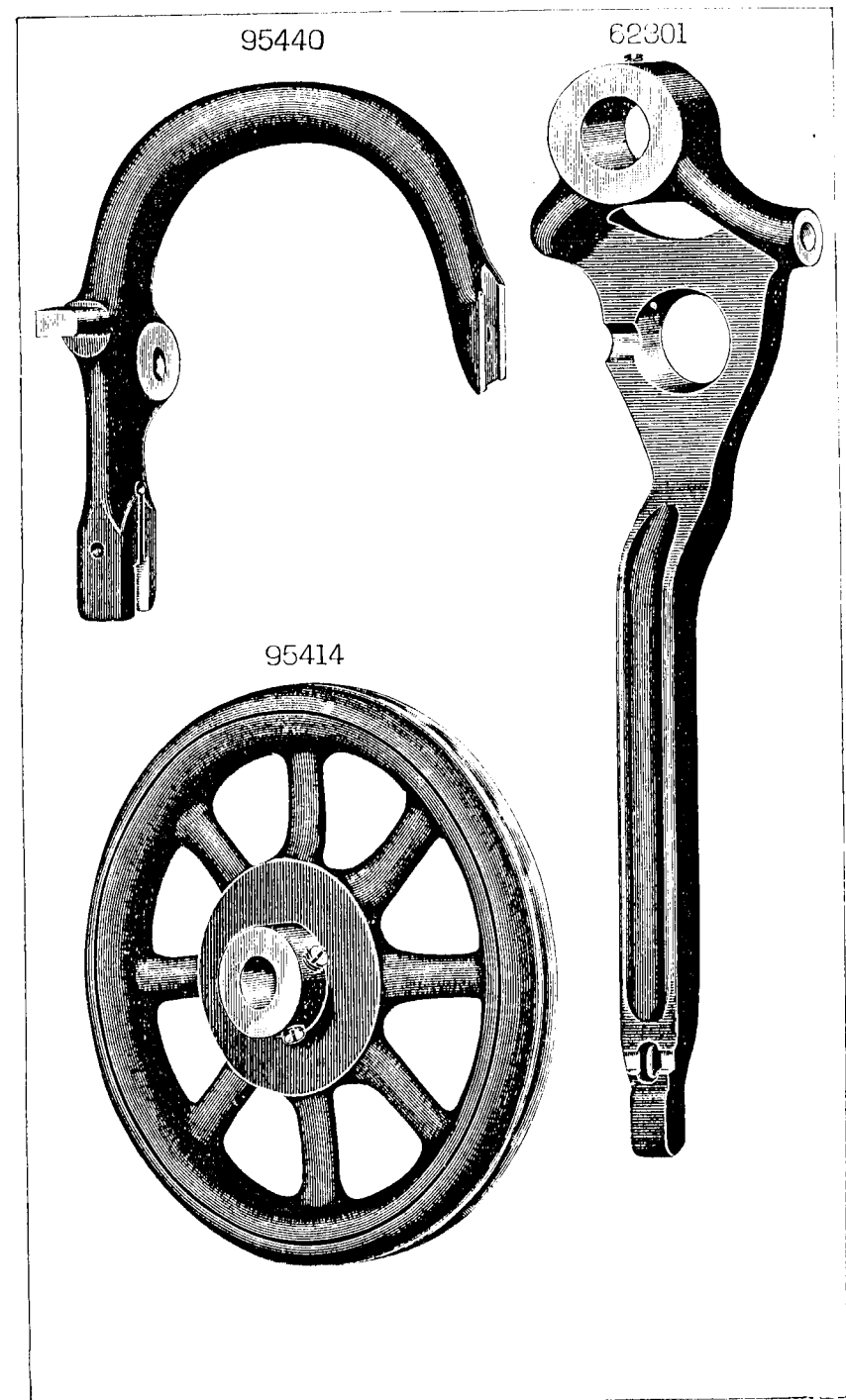
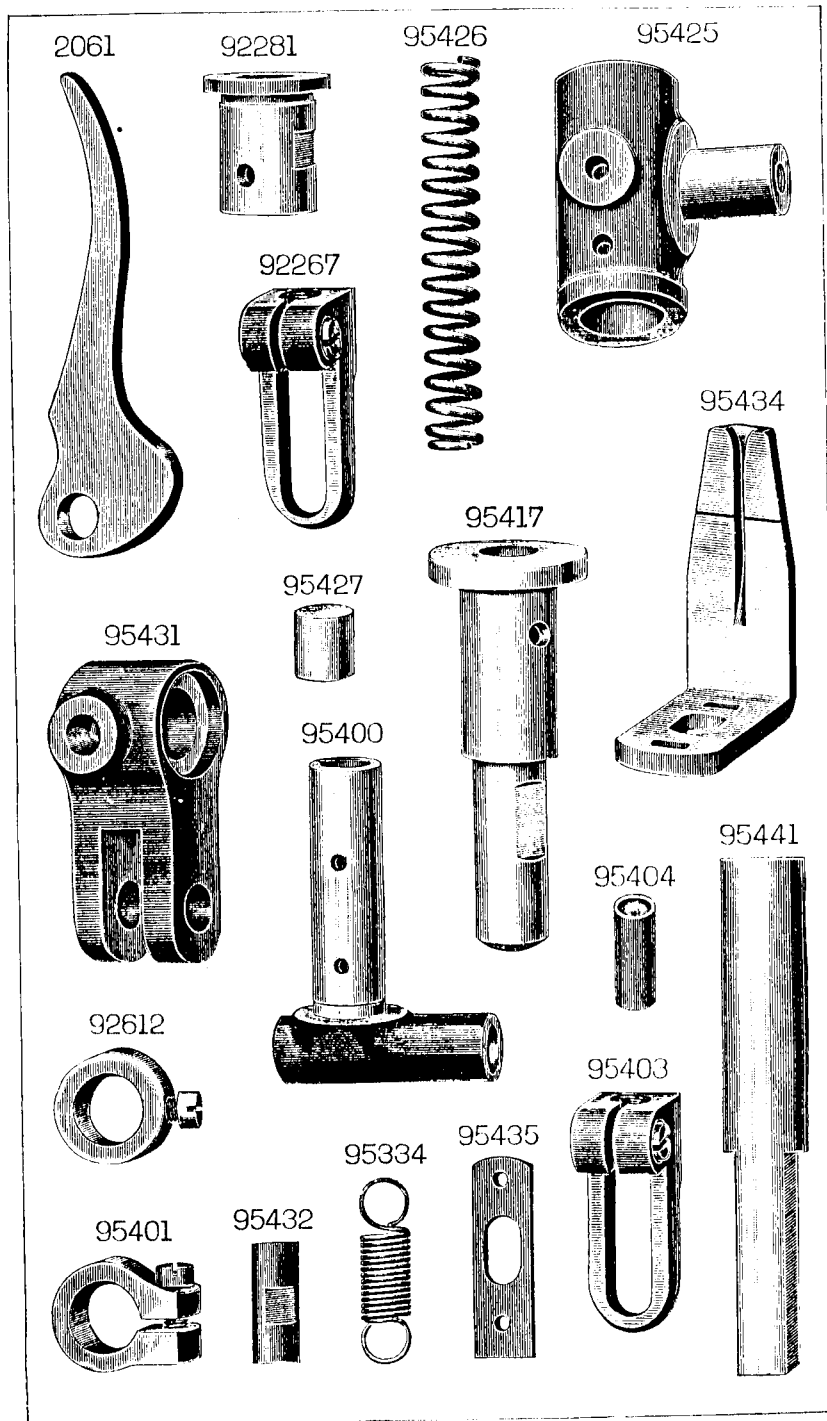
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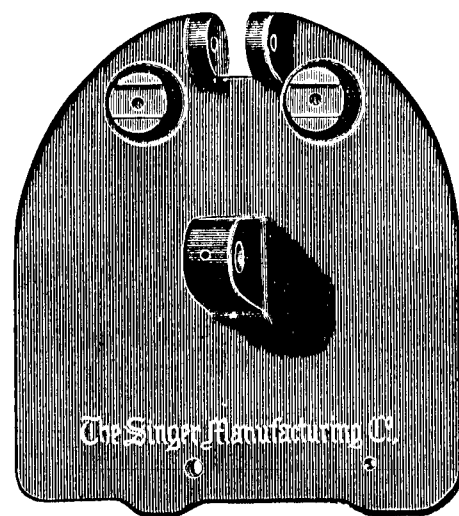
95437







95415



95433



95423 95478



95430



SS51



SS437



SS467



70



122



126



161



208



209



233



270



791



898



971



356



453



648



1077



1143



1214



RR68



NW82



1528



1550



1597



ILLUSTRATED LIST OF PARTS

FOR

Nos. **46K31** to **46K37** Machines



In ordering from this List, the prefix and affix letters, with the part number, **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix **SS** indicates Screws made only at Singer.

" " **NN** " Nuts made only at Singer.

" " **RR** " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows:—

- A.** Hardened, Polished and Plated.
- B.** Polished and Plated.
- C.** Hardened only.
- D.** Polished only.
- E.** Soft, not Polished.
- F.** Hardened and Polished.
- H.** Blued.
- J.** Plated only.
- K.** Hardened and Plated.
- L.** Brass or Gilt.
- M.** Oxidized.
- P.** Japanned.
- R.** Parkerized.

In this series:—

- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 " 1800 are Nut Numbers.
- 1801 " 2000 " Roller "
- 2001 " 50000 are numbers of machine parts, etc.
- 80001 " 100000 are numbers of machine parts, etc.,
made only at Singer.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

PARTS COMPLETE

FOR

No. **46K34** MACHINE



For Fine Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single Thread Chain Stitch.

No.	Plate								
95308	1026	Balance Band Wheel with two 448c	...	...	...	...	...	...	...
448c	1035	" " " Set Screw	...	...	...	...	...	...	...
95209	1026	" " " Shaft	...	...	...	...	...	...	...
144d	1035	" " " " End Screw (2)	...	...	...	...	...	...	...
95398	1404	" " " " Looper Cam (Steel) with two 445c	...	...	...	...	...	...	...
445c	1035	" " " " " " Set Screw	...	...	...	...	...	...	...
95211	1031	" " " " Oil Hole Cover (right)	...	...	...	...	...	...	...
92024	1031	" " " " " " (left)	...	...	...	...	...	...	...
86d	1035	" " " " " " " Hinge Screw (2)	...	...	...	...	...	...	...
95212	1026	" Hand Wheel with two 448c	...	...	...	...	...	...	...
448c	1035	" " " " Set Screw	...	...	...	...	...	...	...
95213	1026	Cover Plate	...	...	...	...	...	...	...
95361	—	Cover Plate , complete, Nos. 331d, SS419f, 1560d, 95213, 95352, 95368 and two 2102	...	...	...	...	...	...	...
2117	1033	Cover Plate Hinge Pin	...	...	...	...	...	...	...
95215	1034	" " Latch Spring	...	...	...	...	...	...	...
193f	1035	" " " " Screw (2)	...	...	...	...	...	...	...
62301	1406	Feed Adjusting Lever with 446c	...	...	...	...	...	...	...
446c	1035	" " " Set Screw	...	...	...	...	...	...	...
307c	1035	" " " Screw Centre (2)	...	...	...	...	...	...	...
1513j	1035	" " " " Nut (2)	...	...	...	...	...	...	...
95217	1034	" " " Spindle with 14026	...	...	...	...	...	...	...
14026	1033	" " " " Position Pin	...	...	...	...	...	...	...
92100	1034	" " " Spring	...	...	...	...	...	...	...
263e	1035	" " " " Regulating Thumb Screw	...	...	...	...	...	...	...
2070	1403	" " " " Washer	...	...	...	...	...	...	...

No.	Plate								
92267	1405	Looper Holder Position Link with 171c	...	...	...				
95254	1030	" " " " Bracket	...	...	...				
95255	1031	" " " " " Plate	...	...	...				
SS56c	1035	" " " " " " Binding Screw (2)	...	...	...				
7958	1033	" " " " " " Steady Pin (2)	...	...	...				
92268	1403	" " " " " Distance Rod	...	...	...				
SS437c	1408	" " " " " End Screw	...	...	...				
171c	1035	" " " " " " Binding Screw	...	...	...				
SS413c	1035	" " " " " " Universal Joint Screw	...	...	...				
1637c	1035	" " " " " " " " Nut	...	...	...				
		(bottom)							
NN82c	1408	" " " " " " " " Nut (top)	...	...	...				
92269	—	Looper Holder Position Link, complete, Nos. SS437c, 92267, 92268 and two SS413c	...	...	...				
92283	1403	Looper Holder Rock Shaft Bracket (right side)	...	...	...				
SS467c	1408	" " " " " " (" ") Adjusting Screw	...	...	...				
1550j	1408	" " " " " " (" ") Adjusting Screw Nut	...	...	...				
92284	1403	" " " " " " (left side)	...	...	...				
1155d	1035	" " " " " " Set Screw (4)	...	...	...				
92388	1402	" " " " " " Eccentric with two 446c	...	...	...				
95332	1030	" " " " " " Connecting Rod with 95333 and two 1057c	...	...	...				
95333	—	" " " " " " Connecting Rod Cap	...	...	...				
1057c	1035	" " " " " " " " " Screw	...	...	...				
95260	1030	" " " " " " " " Stud	...	...	...				
446c	1035	" " " " " " Set Screw	...	...	...				
95400	1405	" " " " " " Fulcrum Joint	...	...	...				
95401	1405	" " " " " " " " Collar with 171c	...	...	...				
171c	1035	" " " " " " " " Binding Screw	...	...	...				
92384	1403	" " " " " " " " Stud	...	...	...				
209d	1408	" " " " " " " " Set Screw	...	...	...				
1077c	1408	" " " " " " " " Spot Screw	...	...	...				
95262	1027	" " " " " " Oil Cover	...	...	...				
92280	1403	" " " " " " Stud	...	...	...				
92281	1405	" " " " " " Bushing	...	...	...				
447c	1035	" " " " " " Set Screw	...	...	...				
92282	1402	" " " " " " Collar with 704c	...	...	...				
704c	1035	" " " " " " Clamping Screw	...	...	...				
RR68	1408	" " " " " " Roller and Screw Stud with 378c and 1520c	...	...	...				
378c	1035	" " " " " " Screw	...	...	...				
1520c	1035	" " " " " " Nut	...	...	...				
92057	1033	" " " " " " Position Pin	...	...	...				

No.	Plate								
95264	—	Machine Base	...	...	...	...	...	...	...
8294	1028	" " Hinge Connection	...	...	...	...	...	...	...
2809	1028	" " " Pin	...	...	...	...	...	...	...
95265	—	Machine Base, complete, Nos. 95264, two each 2809 and 8294	...	...	...	...	...	...	...
95337	1026	Needle Bar with 95357	...	...	...	...	...	...	...
95267	1029	" " Bushing	...	...	...	...	...	...	...
443c	1035	" " " Set Screw	...	...	...	...	...	...	...
95268	1034	" " Clamp with 552h	...	...	...	...	...	...	...
552h	1035	" " " Thumb Screw	...	...	...	...	...	...	...
95338	1031	" " Eccentric with 449c	...	...	...	...	...	...	...
92071	1033	" " " Dowel Pin	...	...	...	...	...	...	...
92275	1403	" " " Fork with 157c	...	...	...	...	...	...	...
157c	1035	" " " " Clamping Screw	...	...	...	...	...	...	...
92276	1403	" " " " Strap	...	...	...	...	...	...	...
208c	1408	" " " " " Screw	...	...	...	...	...	...	...
92277	—	" " " " " complete, Nos. 92275, 92276 and two 208c	...	...	...	...	...	...	...
449c	1035	" " " Set Screw	...	...	...	...	...	...	...
95357	1033	" " Thread Guide	...	...	...	...	...	...	...
95298	1034	" " " Nipper	...	...	...	...	...	...	...
95299	1034	" " " " Spring	...	...	...	...	...	...	...
95300	1035	" " " " " Adjusting Bracket	...	...	...	...	...	...	...
904c	1033	" " " " " " " " Set Screw	...	...	...	...	...	...	...
95363	1033	Needle Guide with two 95275	...	...	...	...	...	...	...
181d	1035	" " Binding Screw	...	...	...	...	...	...	...
95275	1033	" " Position Pin	...	...	...	...	...	...	...
92079	1027	Reel Holder	...	...	...	...	...	...	...
327d	1035	" " Binding Screw (2)	...	...	...	...	...	...	...
8800	1030	" " " Washer (2)	...	...	...	...	...	...	...
2102	1034	Tension Disc	...	...	...	...	...	...	...
SS419f	1035	" Screw Stud and Thread Guide	...	...	...	...	...	...	...
331d	1035	" " " Set Screw	...	...	...	...	...	...	...
1560d	1035	" " " Thumb Nut	...	...	...	...	...	...	...
95352	1034	" Spring	...	...	...	...	...	...	...
95340	1028	Thread Nipper Spindle	...	...	...	...	...	...	...
171c	1035	" " " Binding Screw	...	...	...	...	...	...	...
95364	1028	Thread Take-up Post with 95367	...	...	...	...	...	...	...
95365	1028	" " Spring	...	...	...	...	...	...	...
95366	1028	" " " Collar	...	...	...	...	...	...	...
95367	—	" " " " Stop Pin	...	...	...	...	...	...	...
95368	—	Thread Take-up, complete, Nos. 95364 to 95366	...	...	...	...	...	...	...

PARTS SPECIAL

TO

No. 46K35 MACHINE



For Fur Work (Surjeteuse), fitted with Stitch Regulator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.

This Machine is the same as No. 46K34, with the following exceptions:

No.	Plate						
95474	1404	Balance Band Wheel Shaft Looper Cam (Steel) with two 145c					
95354		Cover Plate , complete, Nos. 331d, SS410f, 1094f, 1560d, 95213, 95352, 95394 and two 2102					
95471	1402	Feeding Disc (front)					
36737	1403	"	"	(")	Ball, $\frac{1}{8}$ "		...
95472	1403	"	"	(")	Stud		...
95473	1403	"	"	(")	" Bushing		...
1214c	1408	"	"	(")	" " Set Screw		...
1597c	1408	"	"	(")	" Nut		...
95476	—	Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95471 to 95473 and twenty 36737					
92104	1033	Fur Guide					
152f	1035	"	"	"	Binding Screw		...
95477	1403	Looper					
95480	—	Looper Holder Connection , complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d					
92285	1402	Looper Holder Rock Shaft Eccentric with two 446c					
95478	1407	Needle Bar with 95357					
95350	1031	"	"	"	Eccentric with 449c	...	...
95479	1403	Needle Guide with two 95275					
898f	1408	"	"	"	Binding Screw	...	...
95394	1403	Thread Guide (for Cover Plate)					
1094f	1035	"	"	"	Binding Screw	...	...

PARTS SPECIAL

TO

No. 46K36 MACHINE



For Cloth Fabric and Leather Work, other than Hosiery, Gloves, Furs (Surjeteuse). Fitted with Stitch Regulator and Friction Feed Motion. Two Thread Chain Stitch.

This Machine is the same as No. 46K34 with the following exceptions:

No.	Plate						
95397	1101	Balance Wheel Shaft Looper Cam (Steel) with two 445c					
95358		Cover Plate , complete, Nos. 331d, SS410f, 1094f, 95213, 95276, 95352, 95394, two 1560d and four 2102					
8620	1034	Feed Bracket Thread Eyelet					
331d	1035	"	"	"	" Screw		...
92104	1033	Fur Guide					
152f	1035	"	"	"	Binding Screw	...	...
95345	1033	Looper with 92057					
95480		Looper Holder Connection , complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d					
95346	1030	Looper Holder Position Link Bracket					
92285	1102	"	"	"	Rock Shaft Eccentric with two 446c	...	...
95350	1031	Needle Bar Eccentric with 449c					
95351	1033	Needle Guide with two 95275					
92108	1028	Slack Thread Spring					
331d	1035	"	"	"	Screw	...	...
SS410f	1035	Tension Screw Stud and Thread Guide					
95276	1034	"	"	"	Spring	...	...
95394	1403	Thread Guide (for Cover Plate)					
1094f	1035	"	"	"	Binding Screw	...	...

PARTS SPECIAL

TO

No. 46K37 MACHINE



For Turned Slipper Work ; fitted with Stitch Regulator, Friction Feed Motion and Lifting Needle Guide. Single Thread Chain Stitch.

This Machine is the same as No. 46K34 with the following exceptions :

No.	Plate								
95414	1406	Balance Band Wheel with two 448c	...	...	...	...	...	...	...
95415	1407	Cover Plate	...	...	...	...	...	...	...
95416	—	Cover Plate , complete, Nos. 331d, SS419f, 109H, 1560d, 95352, 95394, 95415 and two 2102	...	...	...	...	...	...	...
95417	1405	Feed Bell Crank Fulcrum Stud	...	...	...	...	...	...	...
95437	1402	" Regulator Bush	...	...	...	...	...	...	...
95418	1402	Feeding Disc with 451c	...	...	...	...	...	...	...
92287	—	Head of Machine	...	...	...	...	...	...	...
95355	1033	Looper with 92057	...	...	...	...	...	...	...
95480	—	Looper Holder Connection , complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d	...	...	...	...	...	...	...
92285	1402	Looper Holder Rock Shaft Eccentric with two 446c	...	...	...	...	...	...	...
95434	1405	Needle Guide	...	...	...	...	...	...	...
161f	1408	" " Binding Screw	...	...	...	...	...	...	...
95440	1406	" " Bracket	...	...	...	...	...	...	...
95441	1405	" " " Guide Bar	...	...	...	...	...	...	...
453c	1408	" " " " Set Screw (2)	...	...	...	...	...	...	...
122c	1408	" " " Slot Adjusting Screw	...	...	...	...	...	...	...
	1408	" " " " Nut	...	...	...	...	...	...	...

No.	Plate								
2061	1405	Needle Guide Bracket Lifting Lever	...	...	...	...	...	...	...
70c	1408	" " " " Hinge Screw	...	...	...	...	...	...	...
95423	1407	" " " Shaft	...	...	...	...	...	...	...
95424	1402	" " " Adjustable Collar with 1143f	...	...	...	...	...	...	...
1143f	1408	" " " " Screw	...	...	...	...	...	...	...
1513j	1035	" " " " Nut	...	...	...	...	...	...	...
95425	1405	" " " " Sleeve	...	...	...	...	...	...	...
SS51c	1408	" " " " End Screw	...	...	...	...	...	...	...
126d	1408	" " " " Guide Screw	...	...	...	...	...	...	...
95426	1405	" " " " Spring	...	...	...	...	...	...	...
95427	1405	" " " " Pad	...	...	...	...	...	...	...
270d	1408	" " " " Regulating Screw	...	...	...	...	...	...	...
95428	1402	" " Eccentric with 791c	...	...	...	...	...	...	...
95429	1402	" " " Rod	...	...	...	...	...	...	...
618j	1408	" " " " Hinge Screw	...	...	...	...	...	...	...
95430	1407	" " " " Lever	...	...	...	...	...	...	...
1143c	1408	" " " " Clamping Screw	...	...	...	...	...	...	...
95431	1405	" " " " Link	...	...	...	...	...	...	...
95432	1405	" " " " Hinge Pin	...	...	...	...	...	...	...
971b	1408	" " " " " Screw	...	...	...	...	...	...	...
95433	1407	" " " " Spindle	...	...	...	...	...	...	...
92612	1405	" " " " Collar with 209c	...	...	...	...	...	...	...
209c	1408	" " " " Set Screw	...	...	...	...	...	...	...
791c	1408	" " " Set Screw	...	...	...	...	...	...	...
95435	1405	" " Gib	...	...	...	...	...	...	...
233d	1408	" " " Screw	...	...	...	...	...	...	...
95436		Needle Guide , complete, Nos. 95434, 95435 and two 233d	...	...	...	...	...	...	...
95391	1403	Thread Guide (for Cover Plate)	...	...	...	...	...	...	...
109H	1035	" " Binding Screw	...	...	...	...	...	...	...

ACCESSORIES

No.	Plate	
46 × 5	-	Needles (3 each), sizes 14 and 16 for 46K31, 46K32, 46K35 and 46K36 Machines
215 × 9	-	Needles (3 each), sizes 14 and 16 for 46K33 and 46K37 Machines
46 × 5	-	" (3 "), " 8 " 10 " 46K34 Machines
36569	-	Oiler
25537	-	Screw Driver
86262	1026	Tweezers for 46K31 to 46K36 Machines
86405	-	" " 46K37 Machine
	-	Wood Screw 1½" × ¼" (3)

KNEE LIFTER

No.	Plate	
2767	1023	Knee Plate with 356c
356c	1408	" " Set Screw
92464	1023	" " Arm
2766	1023	" " " Bracket with 356c
356c	1408	" " " " Set Screw
92465	1023	Lifting Lever
SS345c	1023	" " Hinge Screw
92466	1023	" " Bracket
		" " " Screw (Wood) 1" No. 10
92008	1023	" " Connecting Rod
92009	-	" " " " 92008 with 6337
6337	1023	" " " " Bracket with two 356c
356c	1408	" " " " " Set Screw
95302	-	" " 92465 with 180d, 210d, SS345c, 92466, 92469 and 95303
95303	1023	" " Releasing Pin
95304	1023	" " " " Guide Plate
		" " " " " " Screw (Wood) 1" No. 10
180d	1023	" " " " " Set Screw
92469	1023	" " Stud
210d	1023	" " " Position Screw
92470	1023	Rock Shaft
92471	-	" " 92470 with 2766, 2767, 92009 and 92464
82479	1023	" " Bracket
		" " " Screw (Wood) 1" No. 10
95305	-	Knee Lifter , complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10

PARTS COMPLETE

FOR

No. 46K31 MACHINE

(OBSOLETE)



For Fine Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion, Single or Double Chain Stitch.

No.	Plate								
95308	1026	Balance Band Wheel with two 448c	...	...	...	...	...	...	...
448c	1035	" " " Set Screw	...	...	...	...	...	...	...
95209	1026	" " " Shaft	...	...	...	...	...	...	...
144d	1035	" " " " End Screw (2)	...	...	...	...	...	...	...
95396	1404	" " " " " Looper Cam (Steel) with two 445c	...	...	...	...	...	...	...
445c	1035	" " " " " " Set Screw	...	...	...	...	...	...	...
95211	1031	" " " " " Oil Hole Cover (right)	...	...	...	...	...	...	...
92024	1031	" " " " " " " (left)	...	...	...	...	...	...	...
86d	1035	" " " " " " " Hinge Screw (2)	...	...	...	...	...	...	...
95212	1026	" " " Hand Wheel with two 448c	...	...	...	...	...	...	...
448c	1035	" " " " Set Screw	...	...	...	...	...	...	...
95213	1026	Cover Plate	...	...	...	...	...	...	...
95310	---	Cover Plate , complete, Nos. 331d, SS410f, 95213, 95311, two each 1560d, 95276 and four 2102	...	...	...	...	...	...	...
2117	1033	Cover Plate Hinge Pin	...	...	...	...	...	...	...
95215	1034	" " " Latch Spring	...	...	...	...	...	...	...
193f	1035	" " " " " Screw (2)	...	...	...	...	...	...	...
95216	1027	Feed Adjusting Lever with 446c	...	...	...	...	...	...	...
446c	1035	" " " " Set Screw	...	...	...	...	...	...	...
307c	1035	" " " " Screw Centre (2)	...	...	...	...	...	...	...
1513j	1035	" " " " " Nut (2)	...	...	...	...	...	...	...
95217	1034	" " " " Spindle with 14026	...	...	...	...	...	...	...
14026	1033	" " " " " Position Pin	...	...	...	...	...	...	...
92100	1034	" " " " Spring	...	...	...	...	...	...	...
263c	1035	" " " " " Regulating Thumb Screw	...	...	...	...	...	...	...
2070	1403	" " " " " Washer	...	...	...	...	...	...	...

No.	Plate								
92032	1032	Feed Bell Crank	...	...	...	...	...	...	...
92033	1030	" " " Connecting Rod with 92034, 92256 and four 196f	...	...	...	...	...	...	...
*92034	-	" " " " " Cap (plain countersink) (for Friction Driver Universal Joint Screw)	...	...	...	...	...	...	...
*92256	-	" " " " " Rod Cap (elongated countersink) (for Bell Crank Universal Joint Screw)	...	...	...	...	...	...	...
196f	1035	" " " " " Rod Cap Binding Screw	...	...	...	...	...	...	...
92035	1029	" " " " Fulcrum Stud	...	...	...	...	...	...	...
448c	1035	" " " " " Set Screw	...	...	...	...	...	...	...
679c	1035	" " " " Universal Joint Screw	...	...	...	...	...	...	...
95311	1027	Feed Bracket (front)	...	...	...	...	...	...	...
95221	1029	" " " Stud	...	...	...	...	...	...	...
445c	1035	" " " " Set Screw	...	...	...	...	...	...	...
316c	1035	" " " " Raising Set Screw	...	...	...	...	...	...	...
NN55e	1035	" " " Nut	...	...	...	...	...	...	...
8620	1034	" " " Thread Eyelet	...	...	...	...	...	...	...
331d	1035	" " " " " Screw	...	...	...	...	...	...	...
2039	1031	Feed Connecting Link	...	...	...	...	...	...	...
380c	1035	" " " " Hinge Screw	...	...	...	...	...	...	...
1520c	1035	" " " " " Nut	...	...	...	...	...	...	...
95312	1030	Feed Eccentric with 448c	...	...	...	...	...	...	...
448c	1035	" " " Set Screw	...	...	...	...	...	...	...
92041	1026	Feed Forked Connection	...	...	...	...	...	...	...
378c	1035	" " " " Hinge Screw	...	...	...	...	...	...	...
1520c	1035	" " " " " Nut	...	...	...	...	...	...	...
95232	1026	Feed Friction Shaft (upright)	...	...	...	...	...	...	...
SS45d	1035	" " " " End Screw	...	...	...	...	...	...	...
95313	1034	" " " " " Washer	...	...	...	...	...	...	...
95242	1029	" " " " Friction Spring	...	...	...	...	...	...	...
765c	1035	" " " " " Tension Screw	...	...	...	...	...	...	...
95243	1034	" " " " " Washer	...	...	...	...	...	...	...
95233	1029	" " " " Position Collar with 1258c and 1259c	...	...	...	...	...	...	...
1258c	1035	" " " " " Set Screw (short)	...	...	...	...	...	...	...
1259c	1035	" " " " " " (long)	...	...	...	...	...	...	...
95314	1031	Feed Friction Wheel with 435c, 441c and two 765c	...	...	...	...	...	...	...
441c	1035	" " " " Position Screw	...	...	...	...	...	...	...
435c	1035	" " " " Set Screw	...	...	...	...	...	...	...
95315	1028	Feed Friction Wheel Driver	...	...	...	...	...	...	...
95316	1034	" " " " " Block (inside)	...	...	...	...	...	...	...
SS339c	1035	" " " " " (") Screw Stud	...	...	...	...	...	...	...

No.	Plate								
95337	1026	Needle Bar	with 95357	...	...	...	...	...	...
95267	1029	"	"	Bushing	...	...	...	...	...
443c	1035	"	"	"	Set Screw	...	...	...	...
95268	1034	"	"	Clamp with 552h	...	...	...	...	...
552h	1035	"	"	"	Thumb Screw	...	...	...	...
95338	1031	"	"	Eccentric with 449c	...	...	...	...	...
92071	1033	"	"	"	Dowel Pin	...	...	...	...
95407	1308	"	"	"	Fork with 157c	...	...	...	...
157c	1035	"	"	"	"	Clamping Screw	...	...	...
95408	1308	"	"	"	"	Strap	...	...	...
175c	1308	"	"	"	"	"	Screw	...	...
95409	—	"	"	"	"	complete, Nos. 95407, 95408 and two 175c	...	...	...
449c	1035	"	"	"	"	Set Screw	...	...	...
95357	1033	"	"	"	Thread Guide	...	...	...	...
95298	1034	"	"	"	Nipper	...	...	...	...
95299	1031	"	"	"	"	Spring	...	...	...
95300	1033	"	"	"	"	"	Adjusting Bracket	...	...
904c	1035	"	"	"	"	"	"	Set Screw	...
95339	1033	Needle Guide	with two 95275	...	...	...	...	...	...
181d	1035	"	"	"	Binding Screw	...	...	...	...
95275	1033	"	"	"	Position Pin	...	...	...	...
92079	1027	Reel Holder	...	...	...	...	...	...	...
327d	1035	"	"	"	Binding Screw (2)	...	...	...	...
8800	1030	"	"	"	"	Washer (2)	...	...	...
92108	1028	Slack Thread Spring	(for double chain)	...	...	...	...	...	...
331d	1035	"	"	"	"	Screw	...	...	...
2102	1034	Tension Disc	...	...	...	...	...	...	...
SS410f	1035	"	"	"	Screw Stud and Thread Guide	...	...	...	...
331d	1035	"	"	"	"	Set Screw	...	...	...
1560d	1035	"	"	"	"	Thumb Nut	...	...	...
95276	1034	"	"	"	"	Spring	...	...	...
95340	1028	Thread Nipper Spindle	...	...	...	...	...	...	...
171c	1035	"	"	"	"	Binding Screw	...	...	...
95286	—	Thread Take-up Post	...	...	...	...	...	...	...
95287	1034	"	"	"	"	95286 with NN77d	...	...	...
NN77d	1035	"	"	"	"	Thumb Nut	...	...	...
92094	1034	"	"	"	"	Spring	...	...	...
95289	1034	"	"	"	"	"	Collar	...	...
95341	—	Thread Take-up	complete, Nos. 92094, 95287 and 95289	...	...	...	...	...	...

PARTS SPECIAL

TO

No. 46K32 MACHINE

(OBSOLETE)



For Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single or Double Chain Stitch.

This Machine is the same as No. 46K31, with the following exceptions:

No.	Plate								
95397	1404	Balance Band Wheel Shaft Looper Cam	(Steel) with two 445c	...	...	...	...	...	...
95358		Cover Plate	complete, Nos. 331d, SS410f, 1094f, 95213, 95276, 95352, 95394, two 1560d and four 2102	...	...	...	...	...	...
8211	1030	Feed Cam	with 448c	...	...	...	...	...	...
448c	1035	"	"	Set Screw	...	...	...	...	...
95344	1033	Looper	with 92057 (single chain)	...	...	...	...	...	...
95345	1033	"	"	92057 (double chain)	...	...	...	...	...
95346	1030	"	"	Holder Position Link Bracket	...	...	...	...	...
95347	1029	"	"	Rock Shaft Bracket (right side)	...	...	...	...	...
95348	1029	"	"	"	"	"	(left side)	...	...
95349	1028	"	"	"	"	"	Eccentric with two 446c	...	...
NOTE: No. 95345 is supplied with this machine unless other Looper is specified on order									
95350	1031	Needle Bar Eccentric	with 449c	...	...	...	...	...	...
95351	1033	"	"	Guide with two 95275	...	...	...	...	...
95352	1034	Tension Spring	...	...	...	...	...	...	...
95394	1403	Thread Guide	(for Cover Plate)	...	...	...	...	...	...
1094f	1035	"	"	"	Binding Screw	...	...	...	...

PARTS SPECIAL

TO

No. 46K33 MACHINE

(OBSOLETE)



For Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single Thread Chain Stitch only.

This Machine is the same as No. 46K31, with the following exceptions:

No.	Plate								
95398	1404	Balance Band Wheel Shaft Looper Cam (Steel) with two 445c							
95354		Cover Plate , complete, Nos. 331d, SS419f, 1094f, 1560d, 95213, 95352, 95394 and two 2102	...	...	...	...	...	...	...
8211	1030	Feed Cam with 448c	...	...	...	...	...	...	...
448c	1035	" " Set Screw	...	...	...	...	...	...	...
95334	1405	Feed Friction Wheel Retaining Clutch Spring	...	...	...	...	...	...	...
95355	1033	Looper with 92057 (single chain)	...	...	...	...	...	...	...
95347	1029	" Holder Rock Shaft Bracket (right side)	...	...	...	...	...	...	...
95348	1029	" " " " (left side)	...	...	...	...	...	...	...
95349	1028	" " " " Eccentric with two 446c	...	...	...	...	...	...	...
95356	1033	Needle Guide with two 95275	...	...	...	...	...	...	...
SS419f	1035	Tension Screw Stud and Thread Guide	...	...	...	...	...	...	...
95352	1034	" Spring	...	...	...	...	...	...	...
95394	1403	Thread Guide (for Cover Plate)	...	...	...	...	...	...	...
1094f	1035	" " Binding Screw	...	...	...	...	...	...	...

NUMERICAL

LIST OF PARTS

No.	Plate								
SS45d	1035	Feed Friction Shaft End Screw	...	...	...	...	...	...	...
SS51c	1408	Needle Guide Bracket Shaft Sleeve End Screw for 46K37 Machine	...	...	...	...	...	...	...
NN55c	1035	Feed Bracket Nut	...	...	...	...	...	...	...
SS56d	1035	Head of Machine Binding Screw	...	...	...	...	...	...	...
SS56c	1035	Looper Holder Position Link Bracket Plate Binding Screw	...	...	...	...	...	...	...
RR65	1035	Looper Holder Roller and Stud for 95249 (Obsolete)	...	...	...	...	...	...	...
RR68	1408	Looper Holder Roller and Screw Stud, with 378c and 1520c, for 92288	...	...	...	...	...	...	...
70c	1408	Needle Guide Bracket Lifting Lever Hinge Screw for 46K37 Machine	...	...	...	...	...	...	...
NN77d	1035	Thread Take up Post Thumb Nut for 95287 (Obsolete)	...	...	...	...	...	...	...
NN82c	1408	Looper Holder Position Link Universal Joint Screw Nut (top)	...	...	...	...	...	...	...
86d	1035	Balance Band Wheel Shaft Oil Hole Cover Hinge Screw	...	...	...	...	...	...	...
122c	1408	Needle Guide Bracket Slot Adjusting Screw for 46K37 Machine	...	...	...	...	...	...	...
126d	1408	Needle Guide Bracket Shaft Sleeve Guide Screw for 46K37 Machine	...	...	...	...	...	...	...
144d	1035	Balance Band Wheel Shaft End Screw	...	...	...	...	...	...	...
149f	1035	Feed Regulator Bush Set Screw	...	...	...	...	...	...	...
152f	1035	Fur Guide Binding Screw for 46K31, 46K32, 46K35 and 46K36 Machines	...	...	...	...	...	...	...
157c	1035	Needle Bar Eccentric Fork Clamping Screw for 92275 and 95407	...	...	...	...	...	...	...
158f	1035	Feed Regulating Lever Binding Screw for 95324	...	...	...	...	...	...	...
161f	1408	Needle Guide Binding Screw for 46K37 Machine	...	...	...	...	...	...	...
170b	1035	Feed Friction Wheel Driver Spring Screw Stud for 95318	...	...	...	...	...	...	...
171c	1035	Looper Holder Position Link End Screw Binding Screw for 92267 and 95403	...	...	...	...	...	...	...
171c	1035	Looper Holder Rock Shaft Fulcrum Joint Collar Binding Screw for 95401	...	...	...	...	...	...	...