

SINGER

45K58

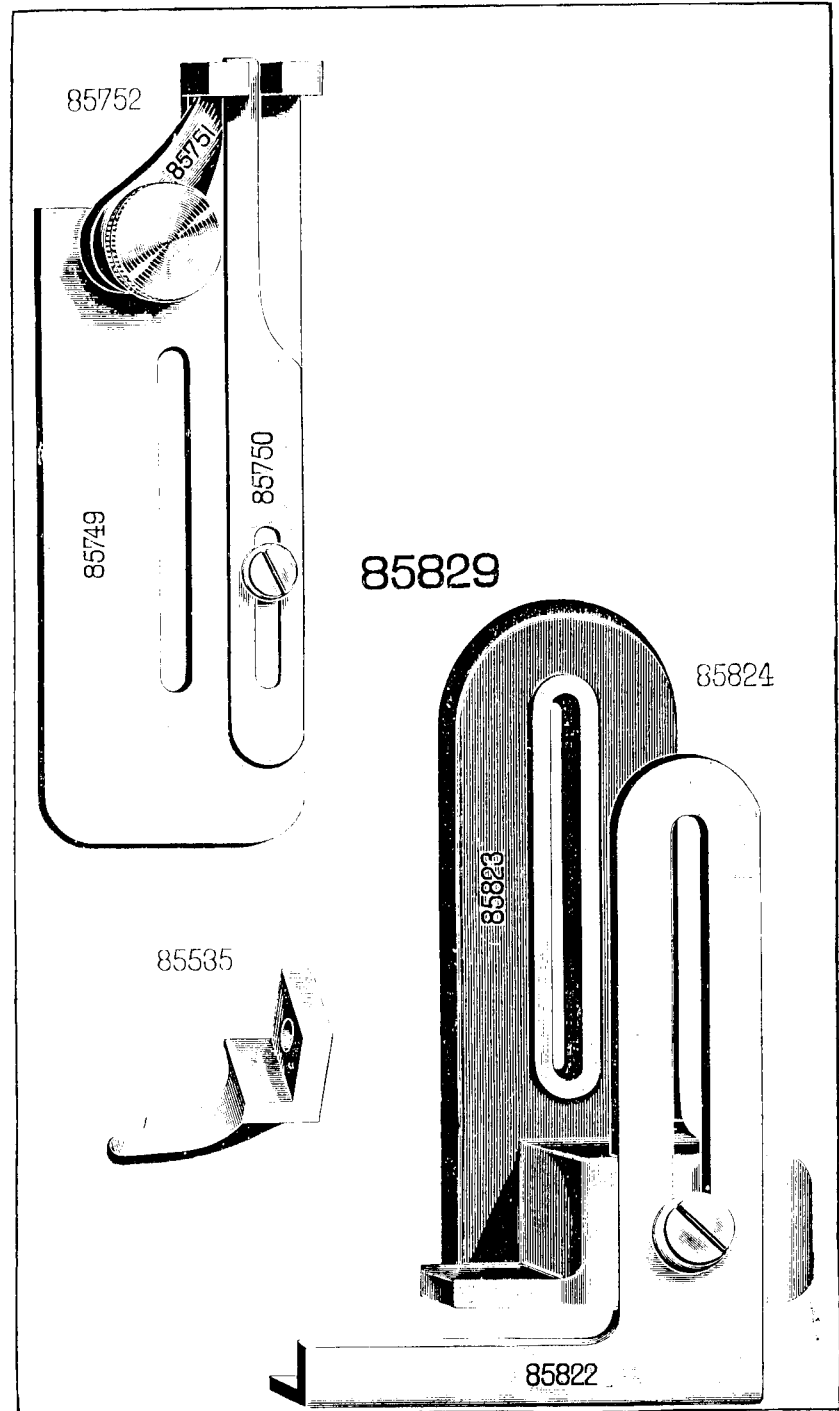
ILLUSTRATED
LIST OF PARTS

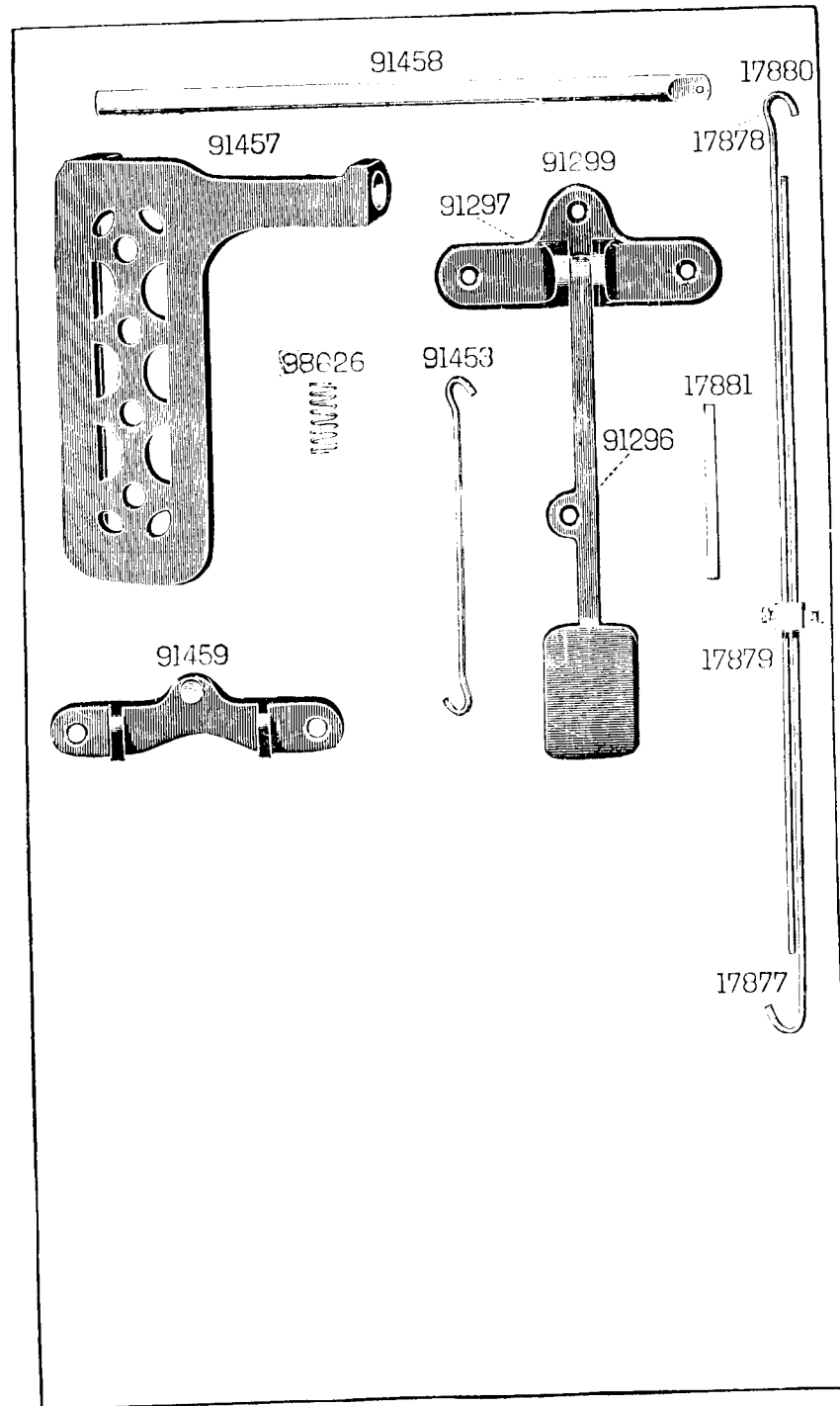
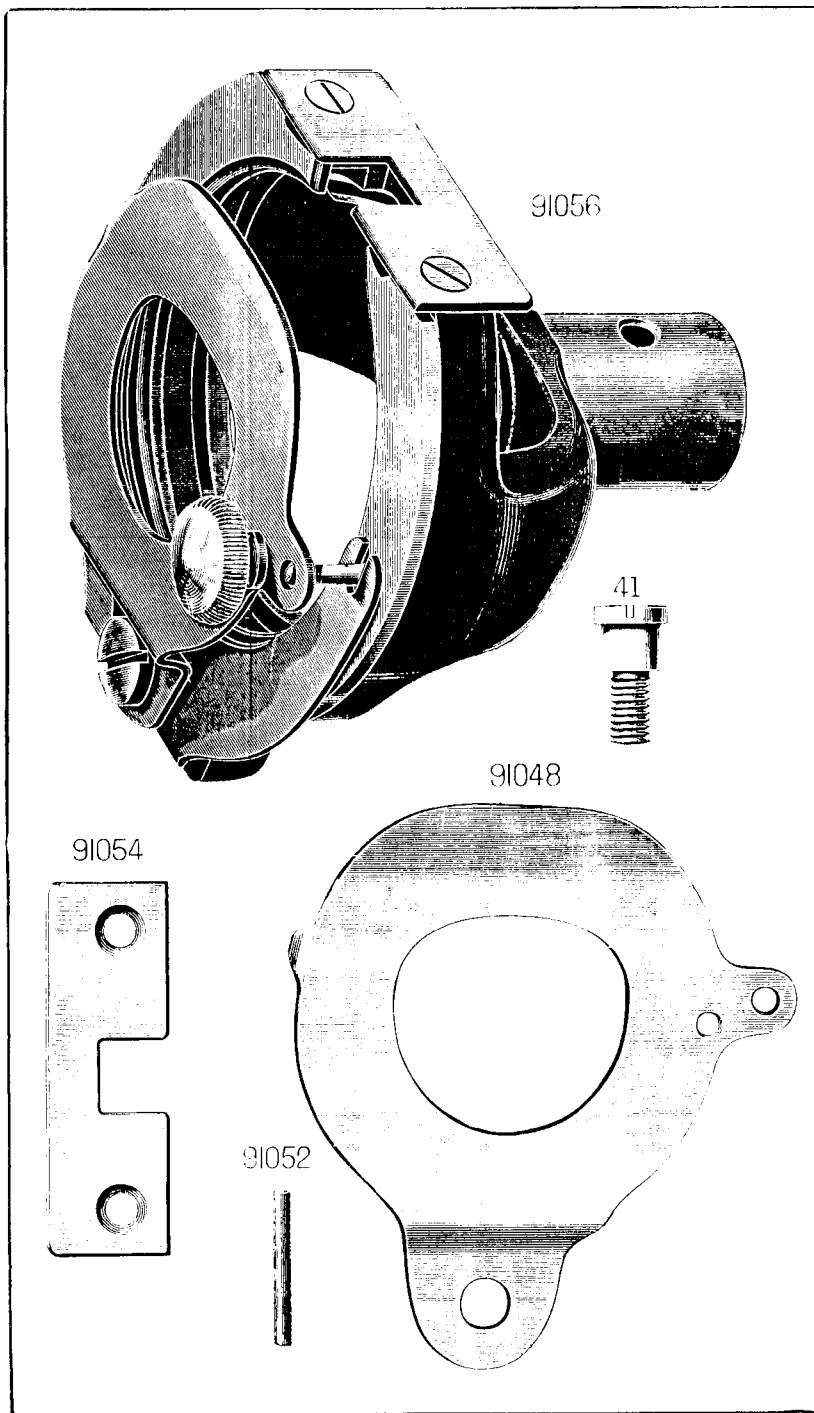
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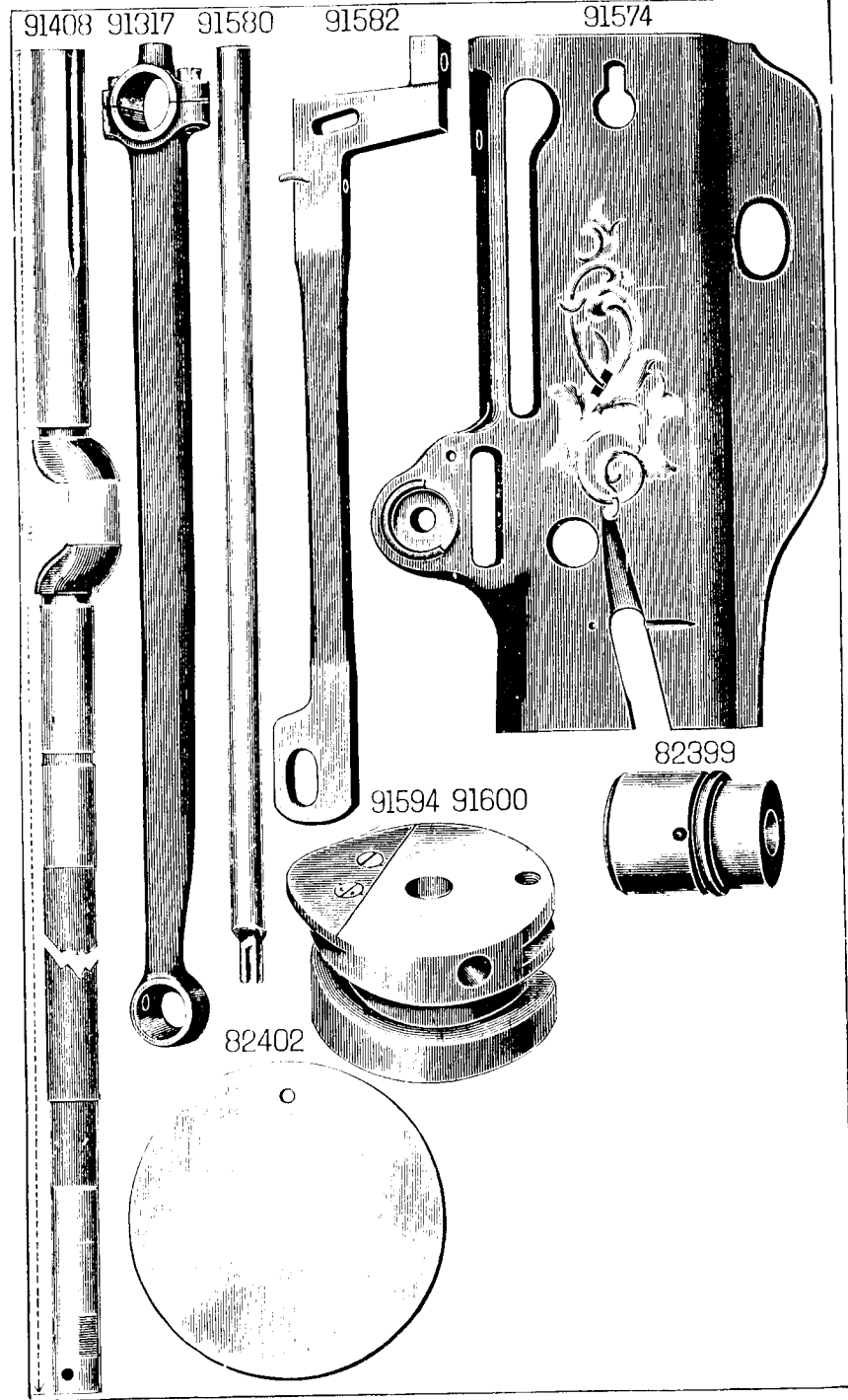
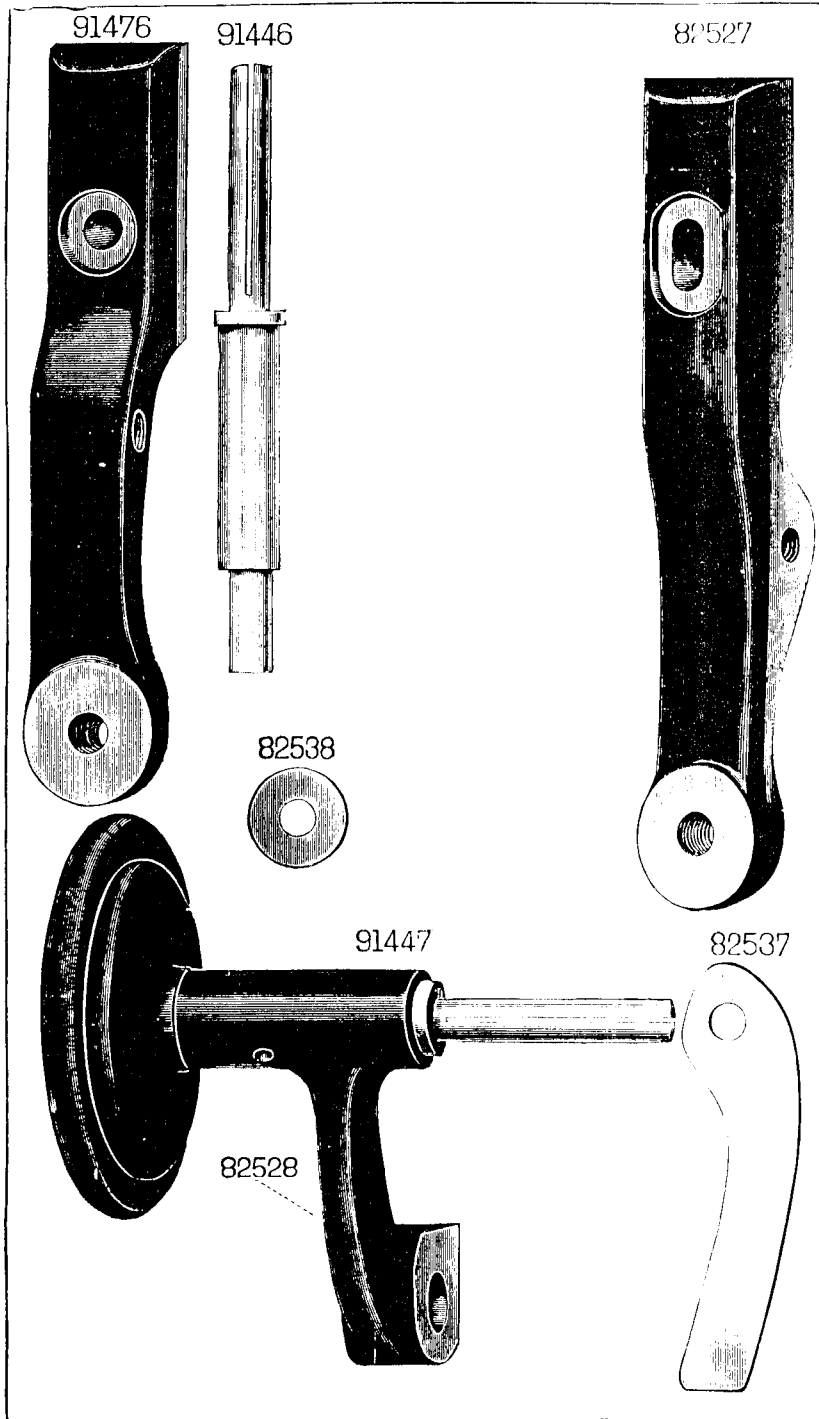
No. 45K58 Machine

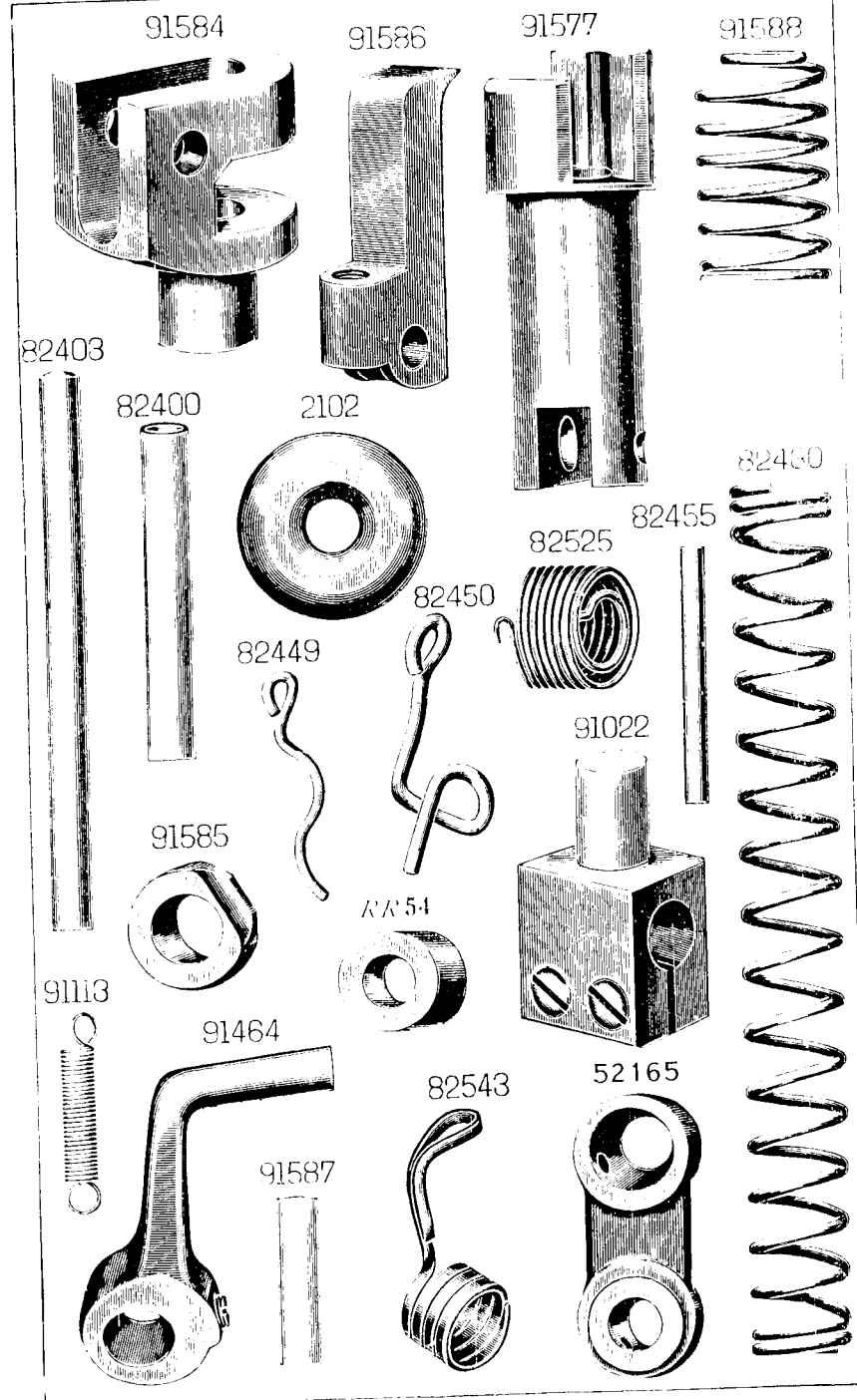
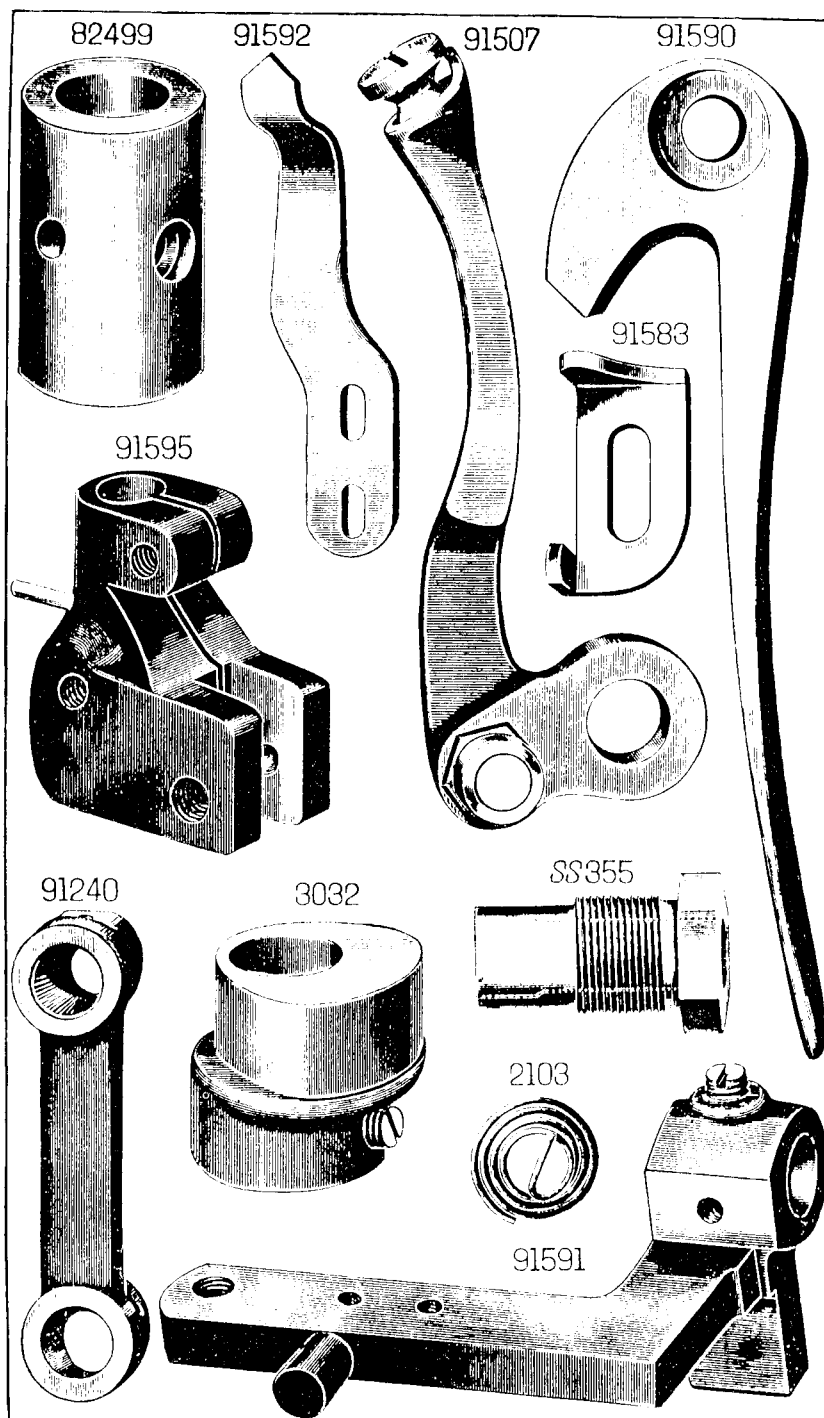


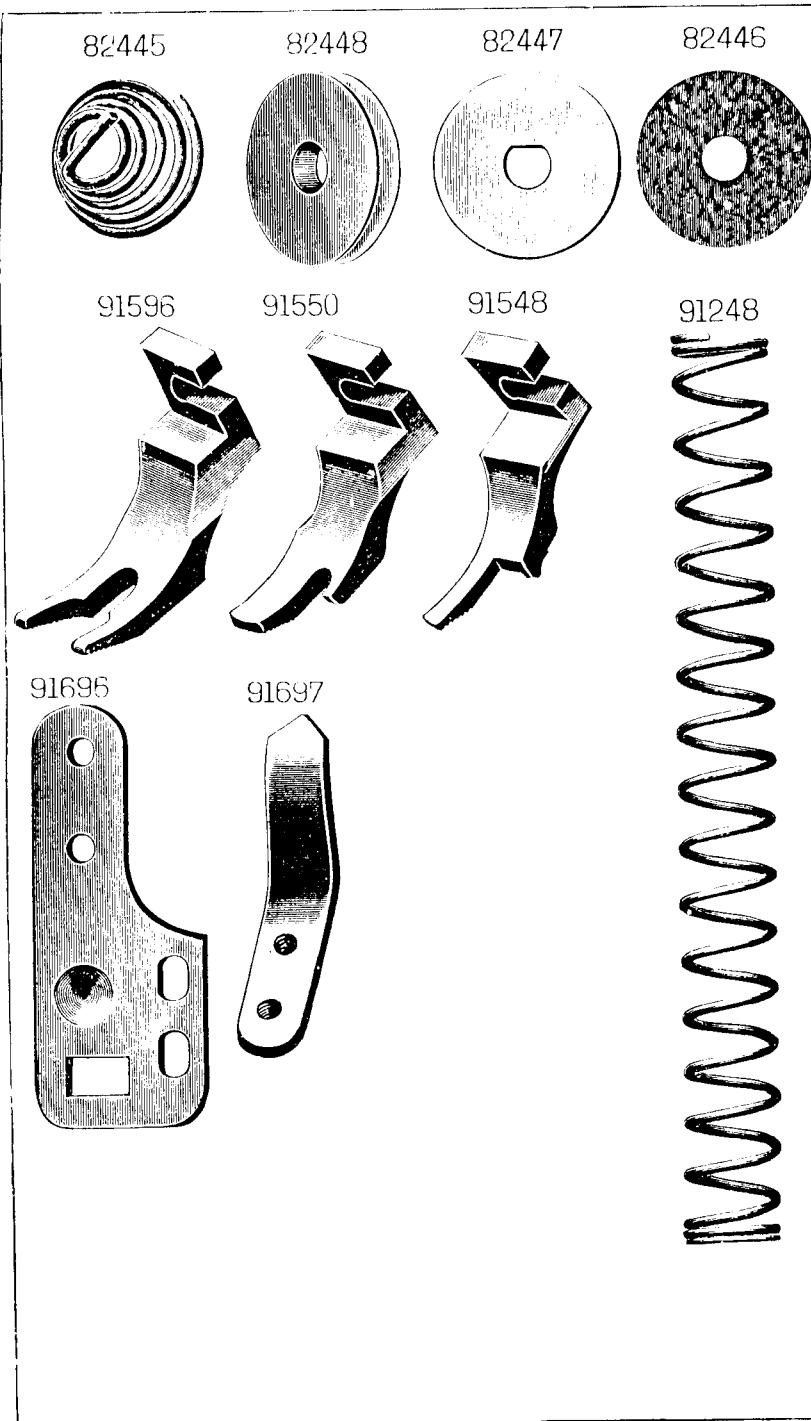
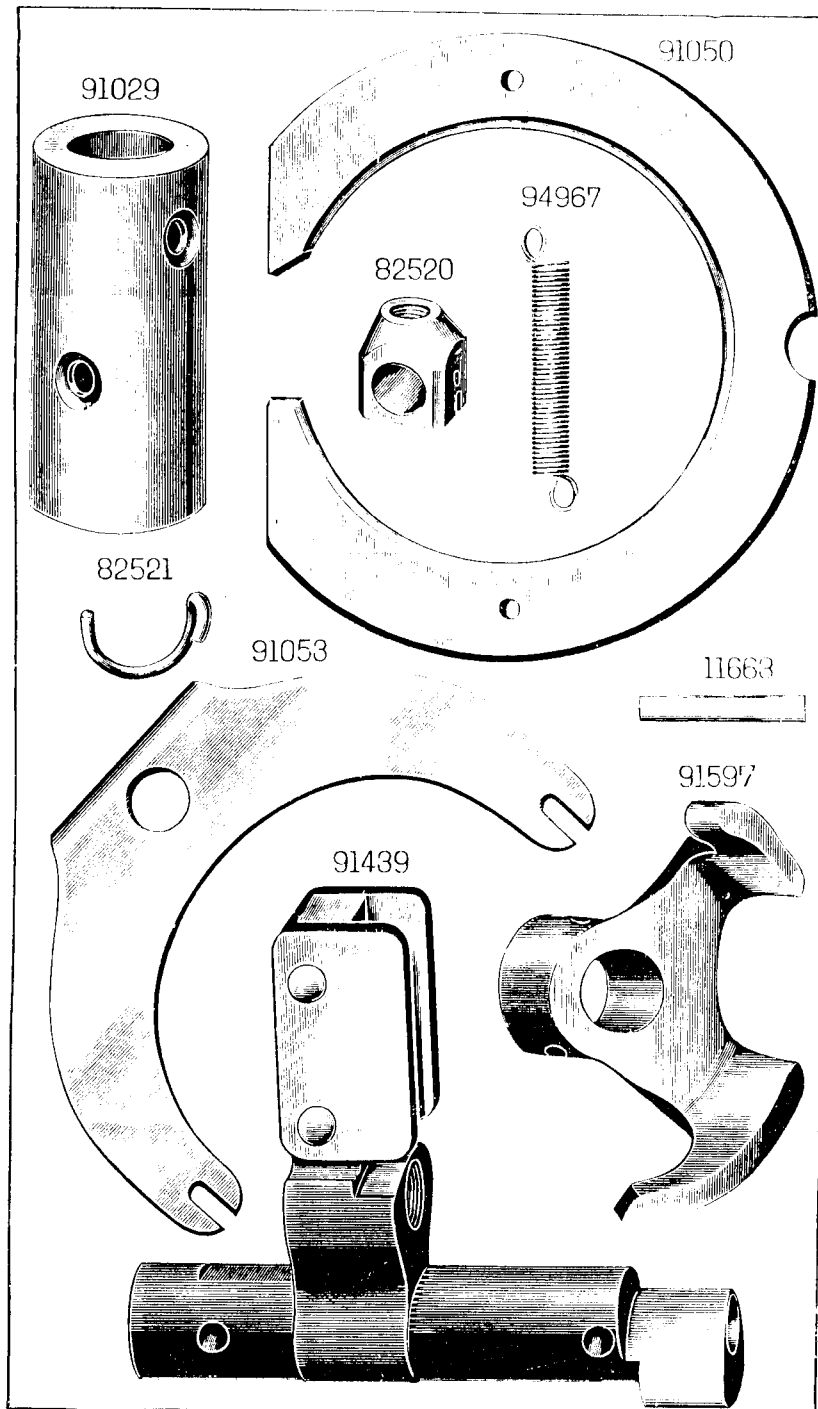
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THE SINGER MANUFACTURING CO.

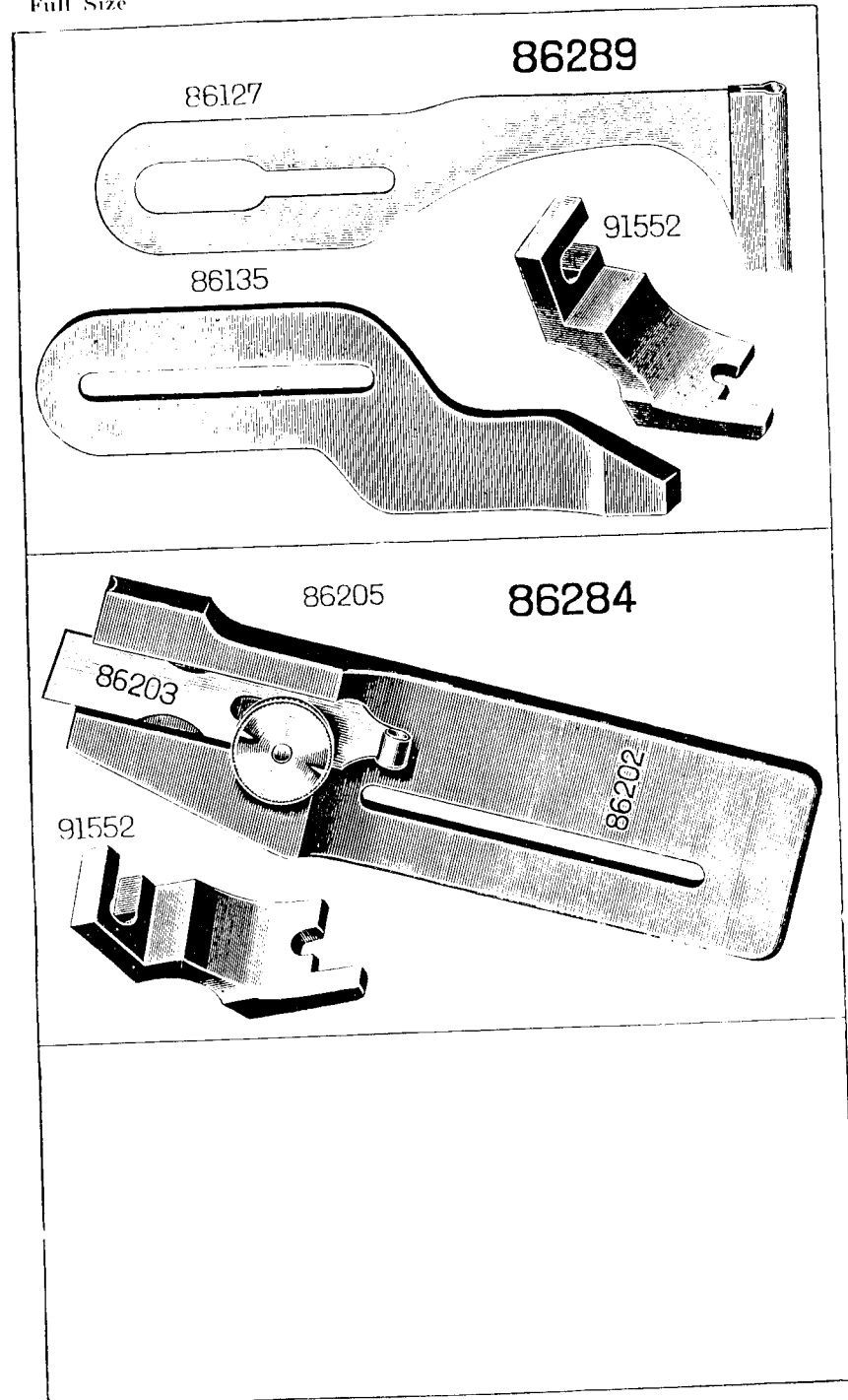
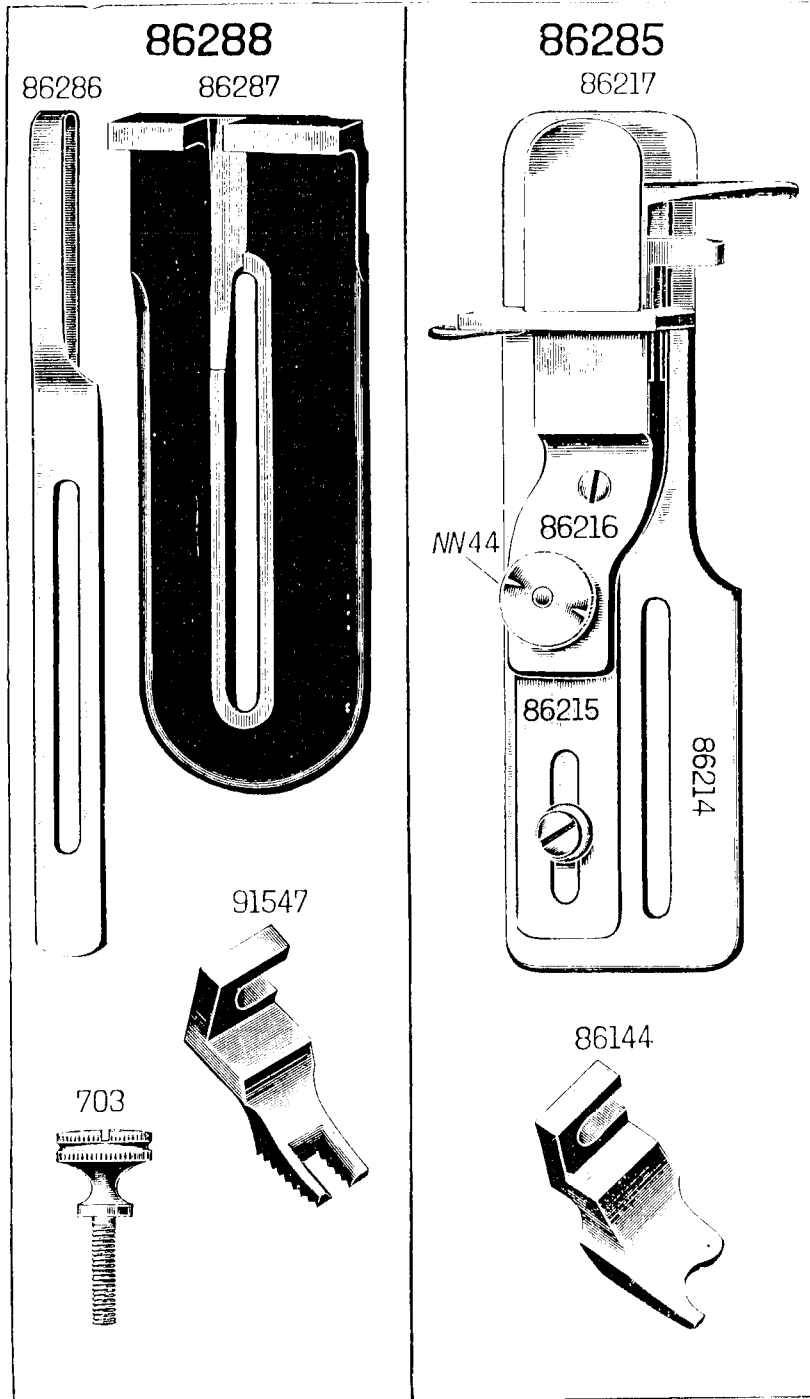


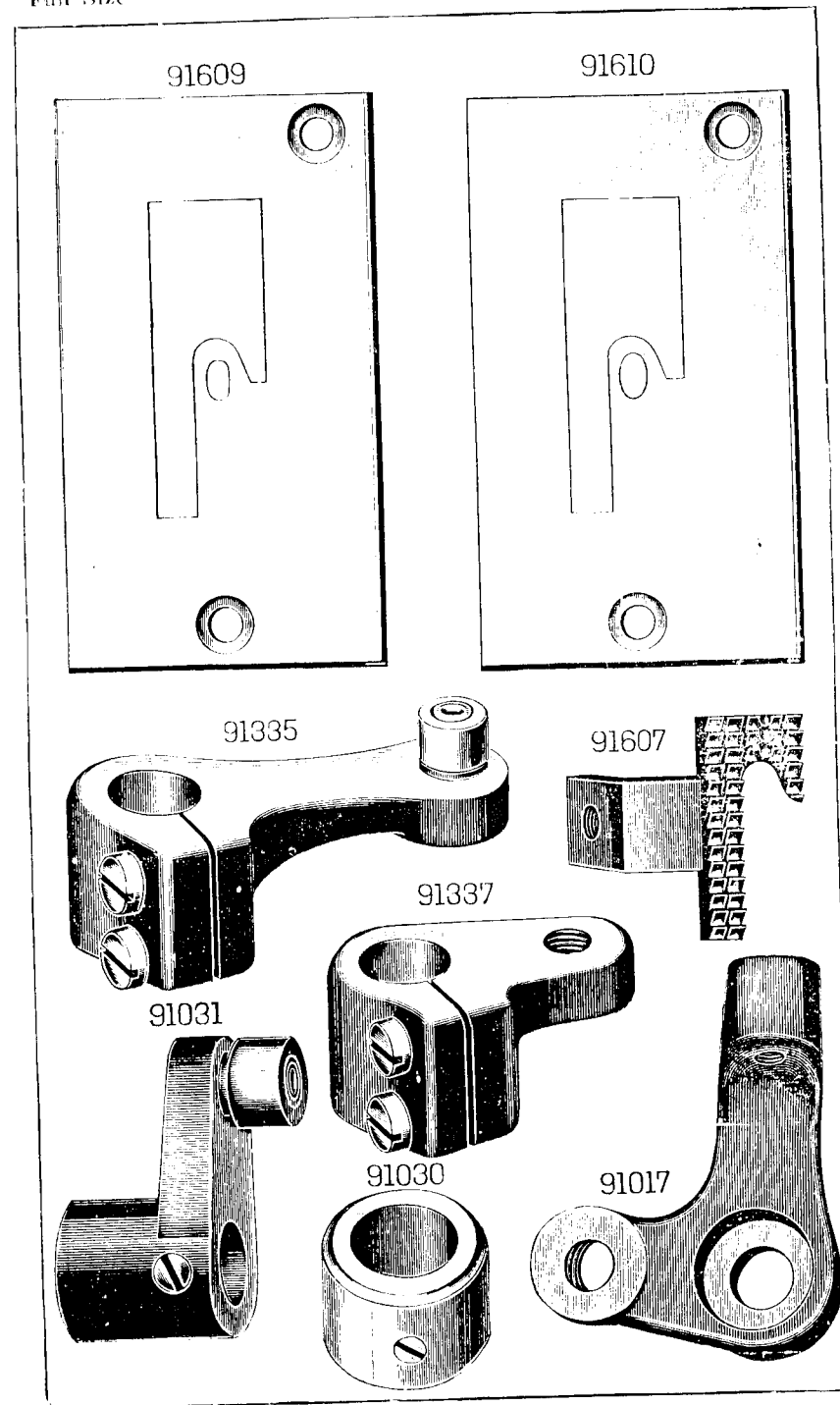
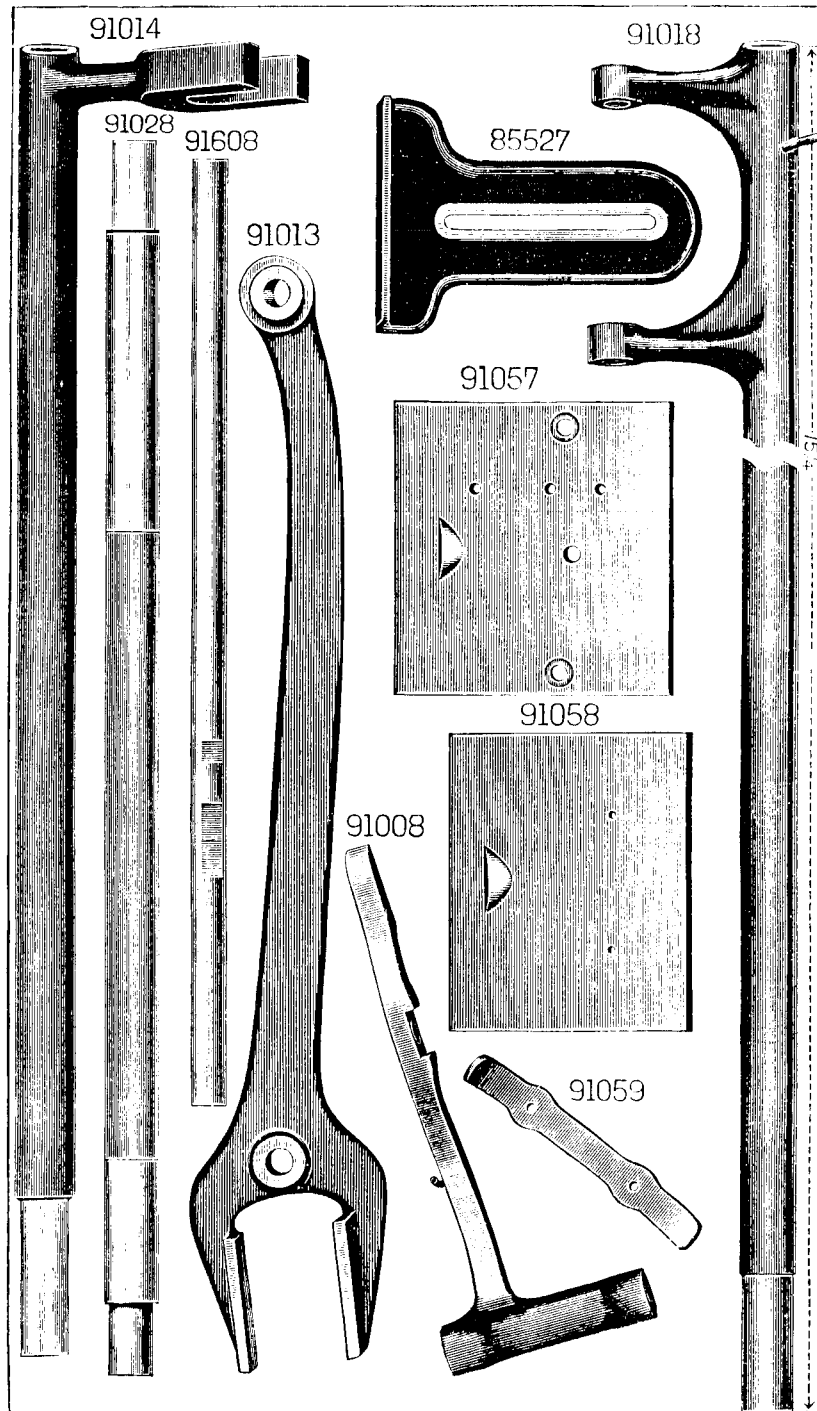




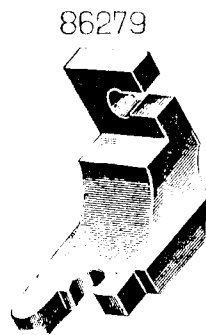
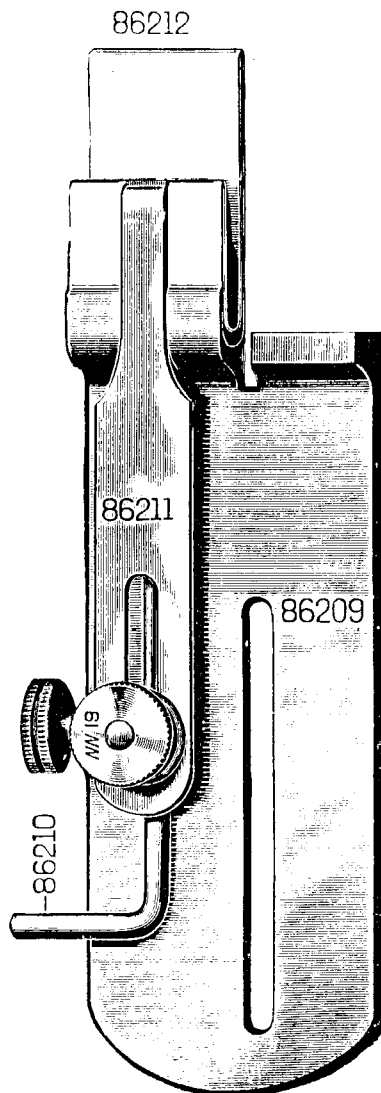








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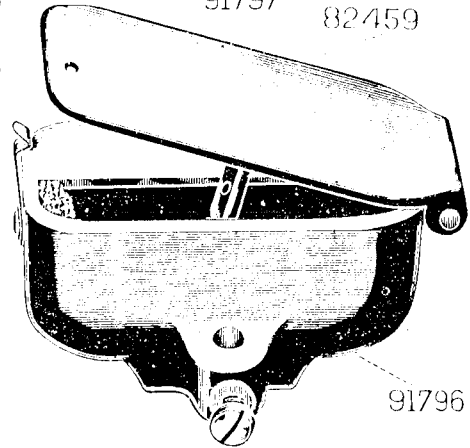
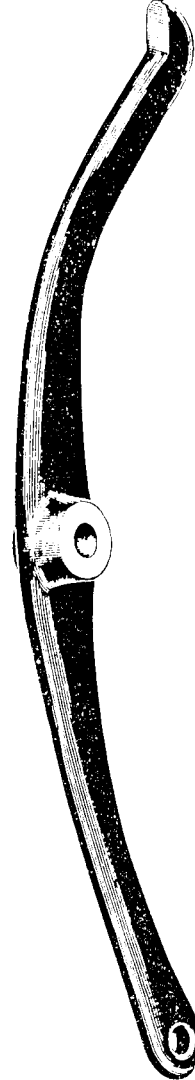
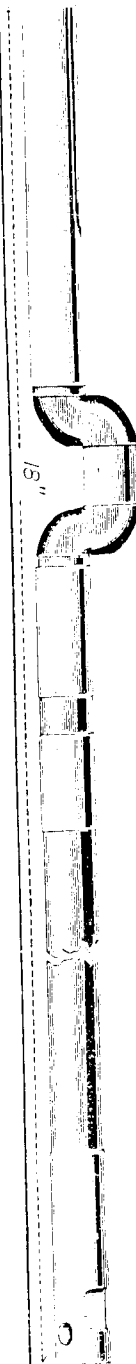


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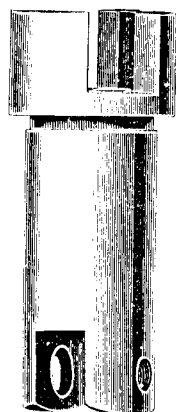
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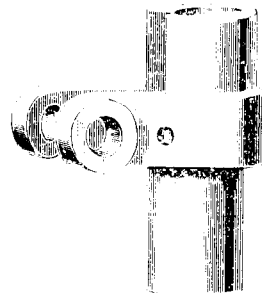
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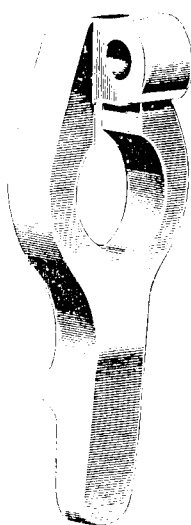
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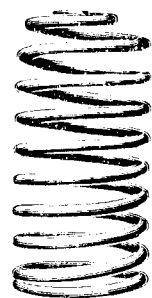
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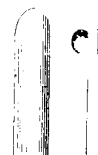
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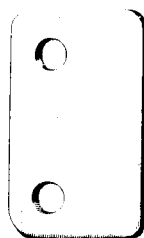
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8575



91025



91026



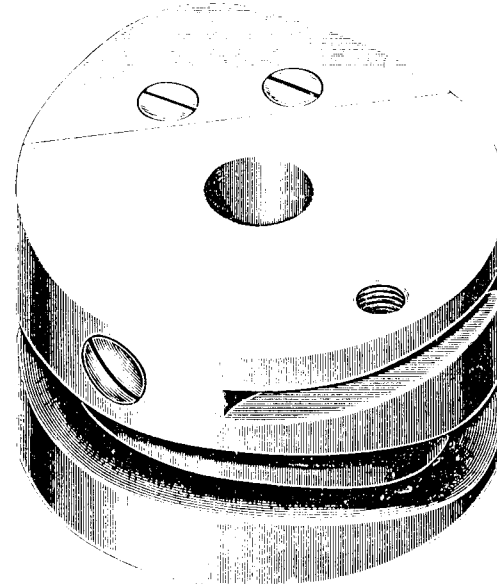
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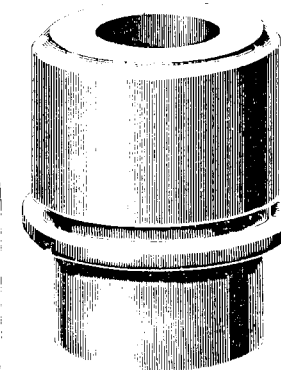
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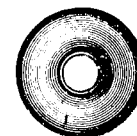
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2106



2455



10141



80106



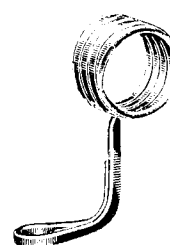
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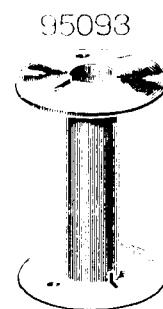
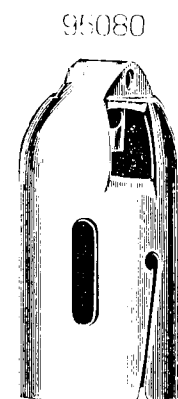
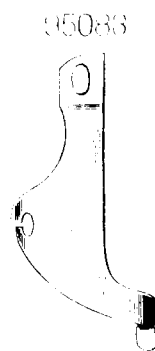
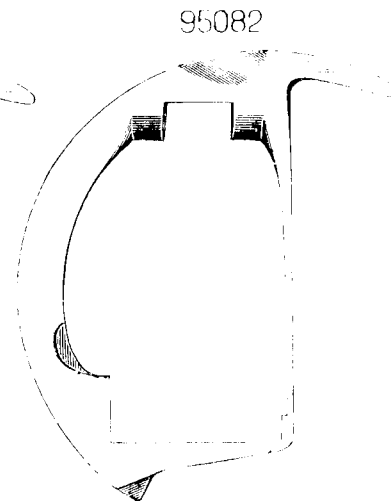
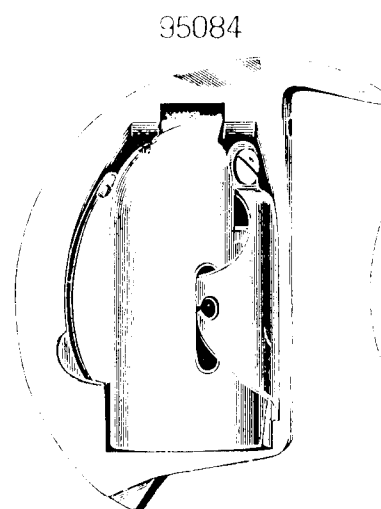
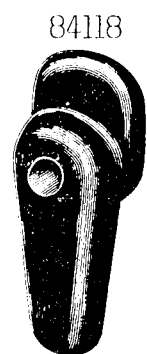
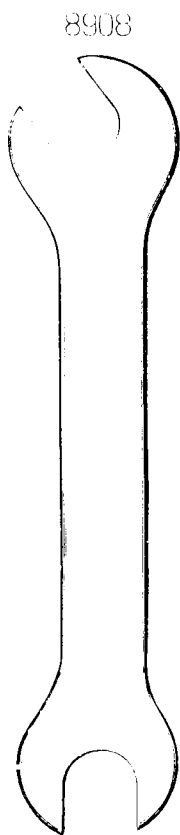
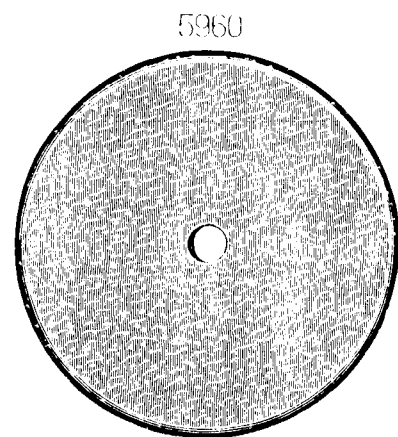
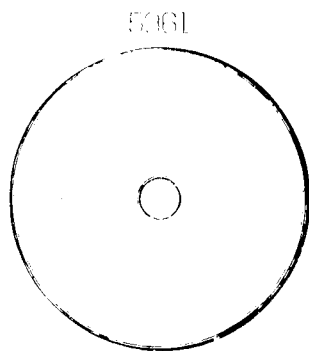
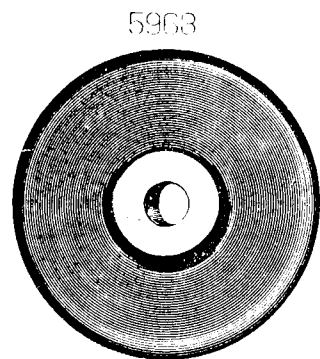


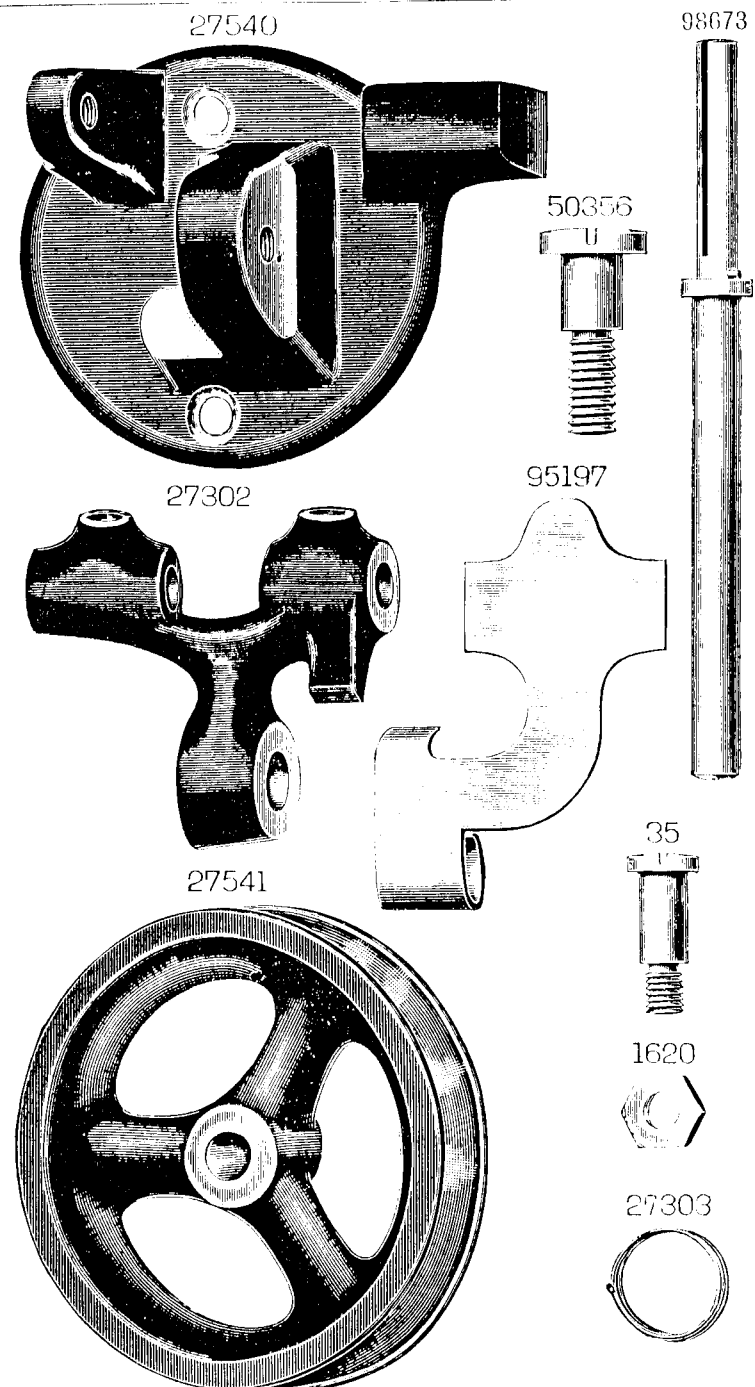
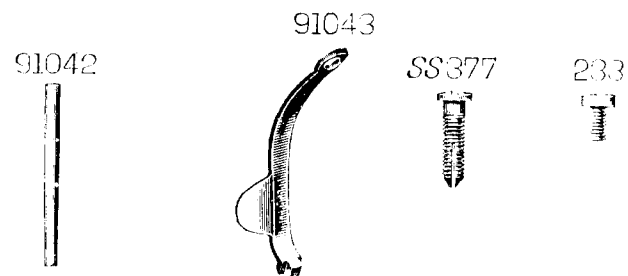
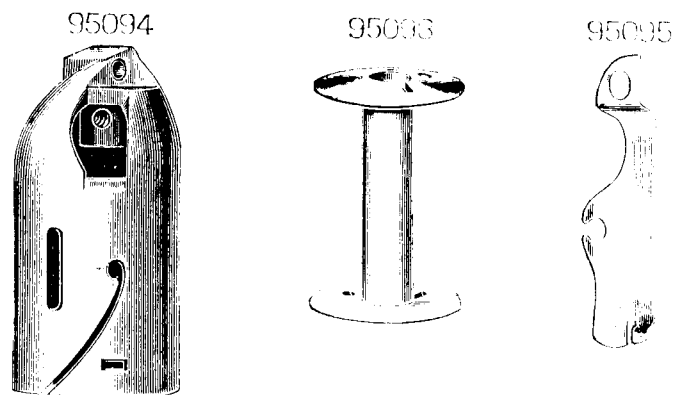
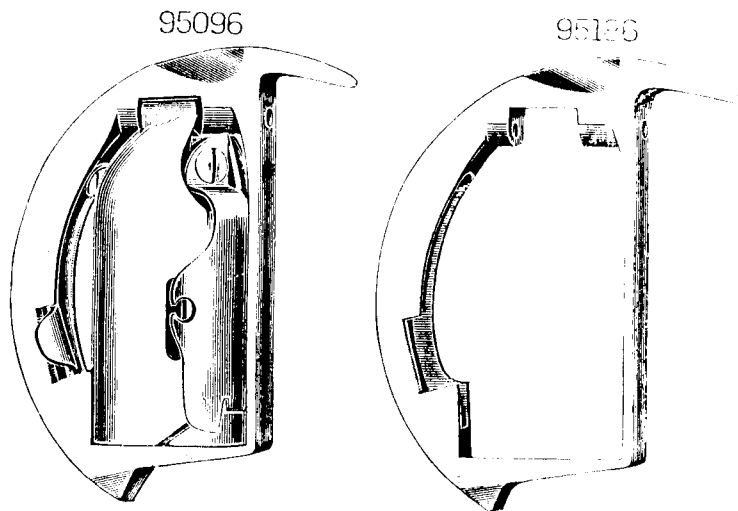
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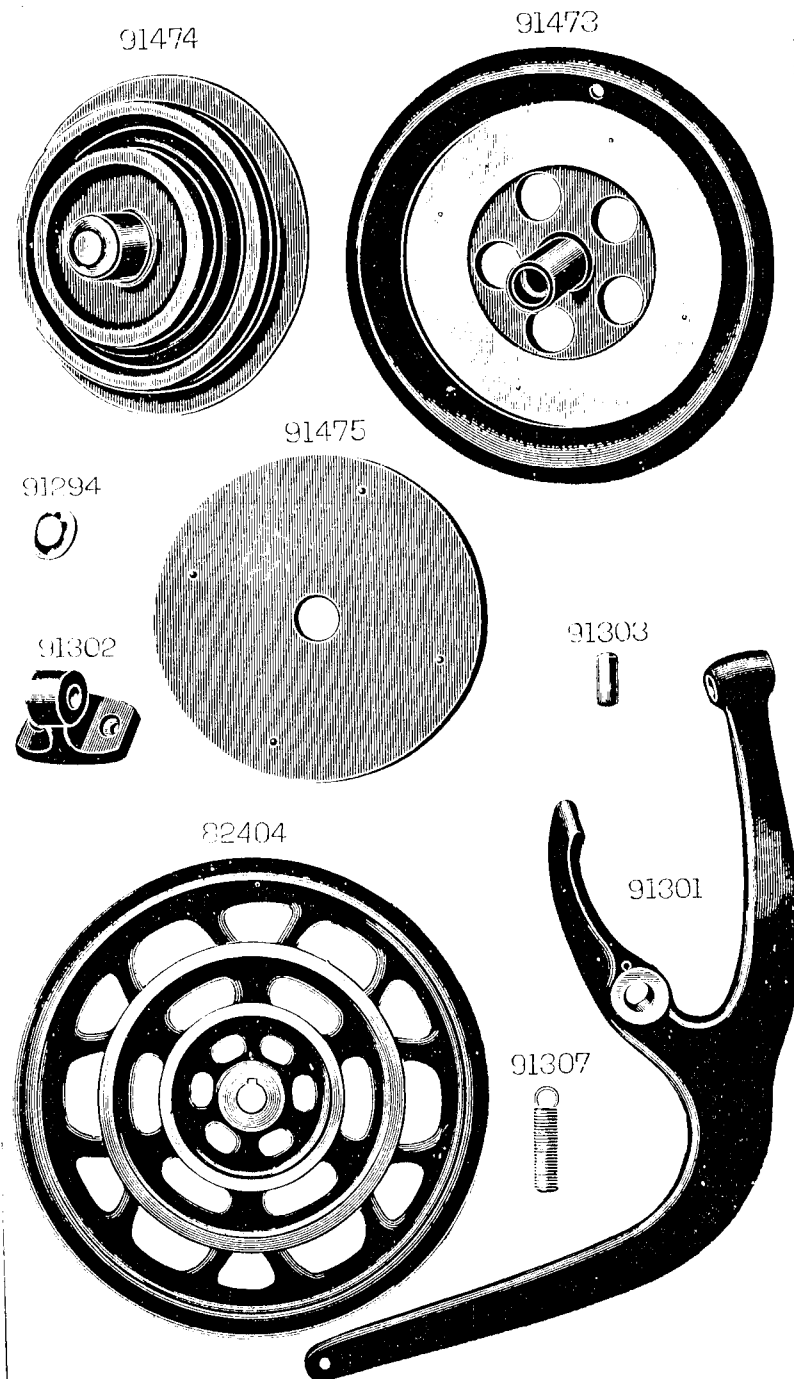
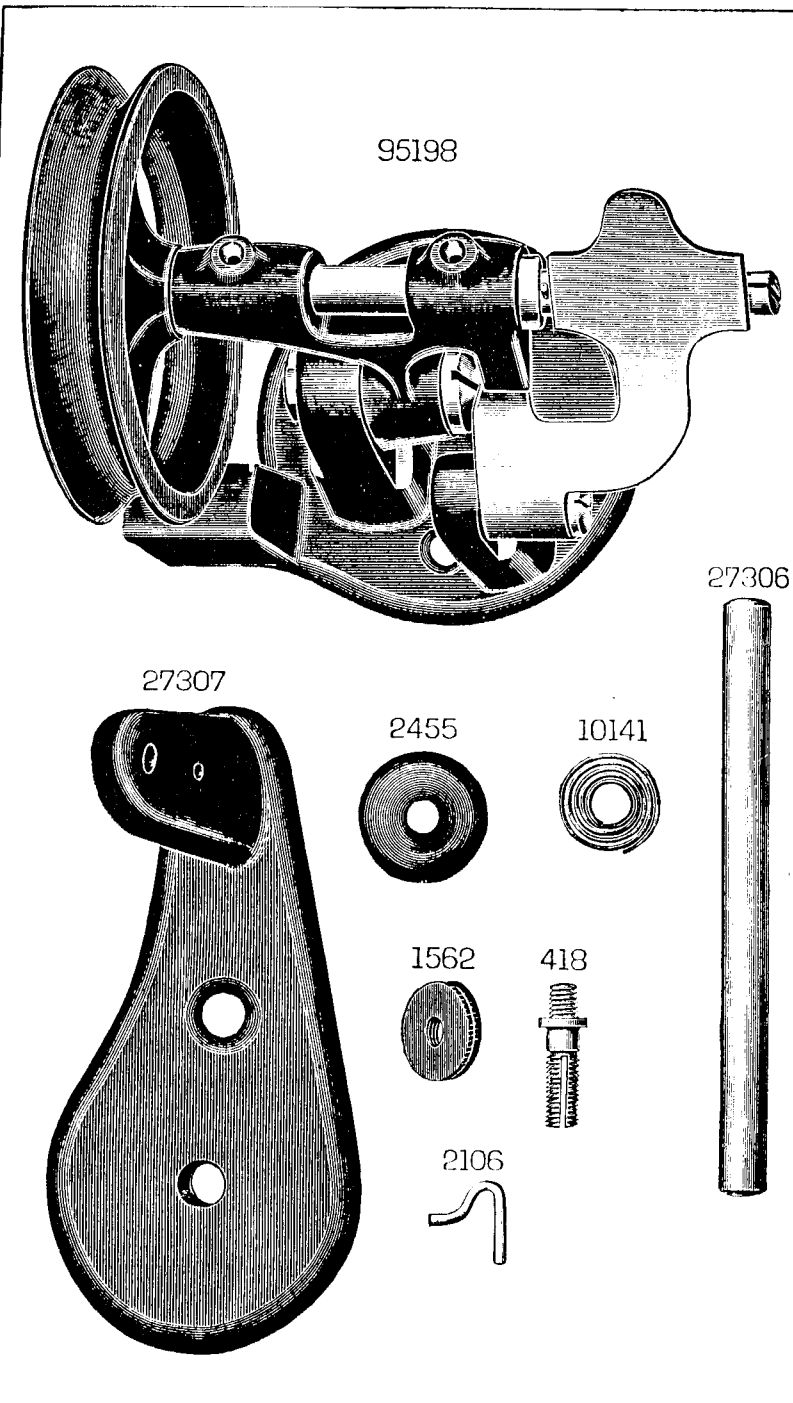


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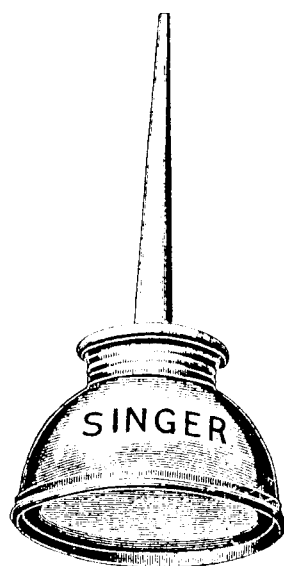




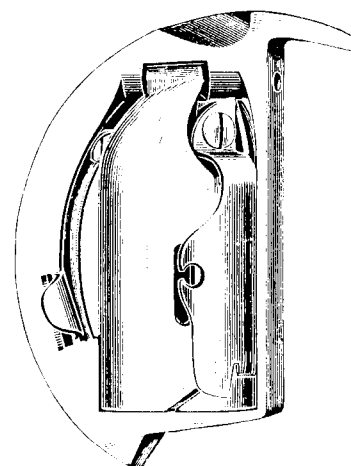
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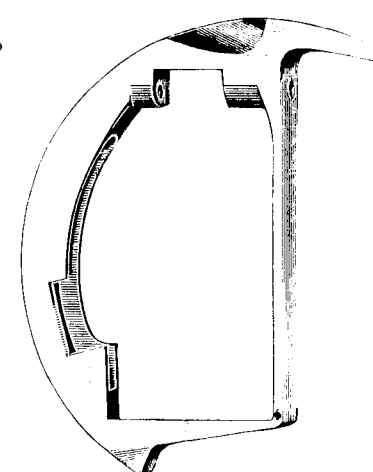
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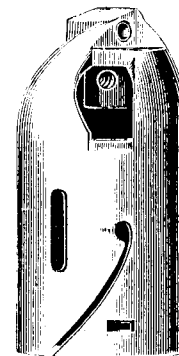
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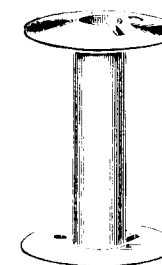
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95094



95093



95095



91042



91043

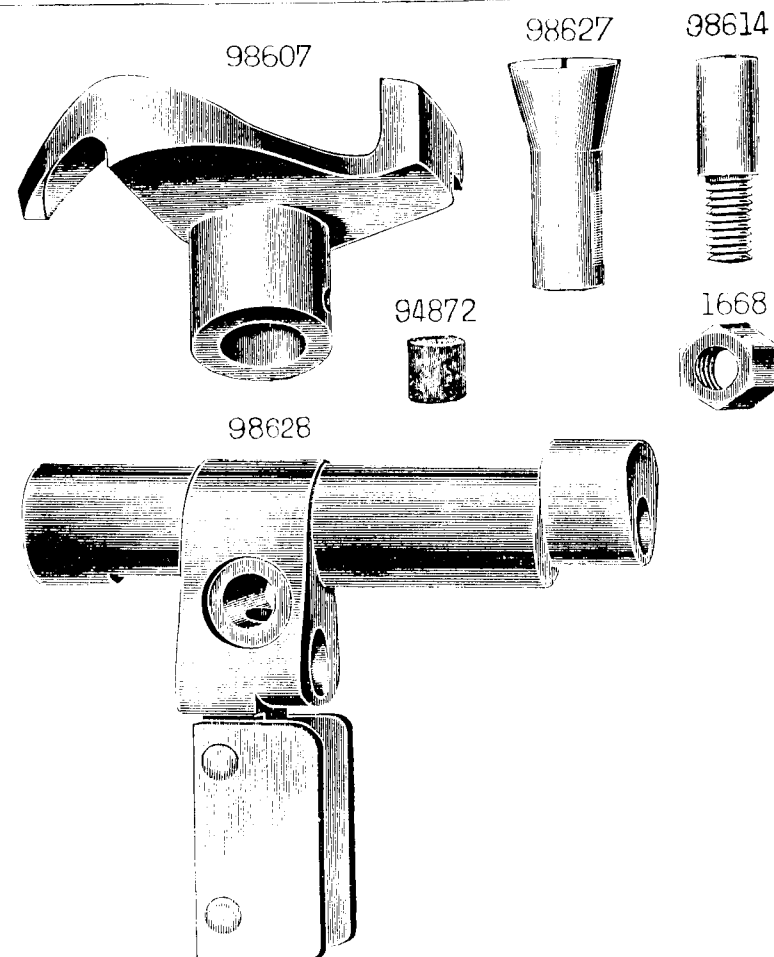
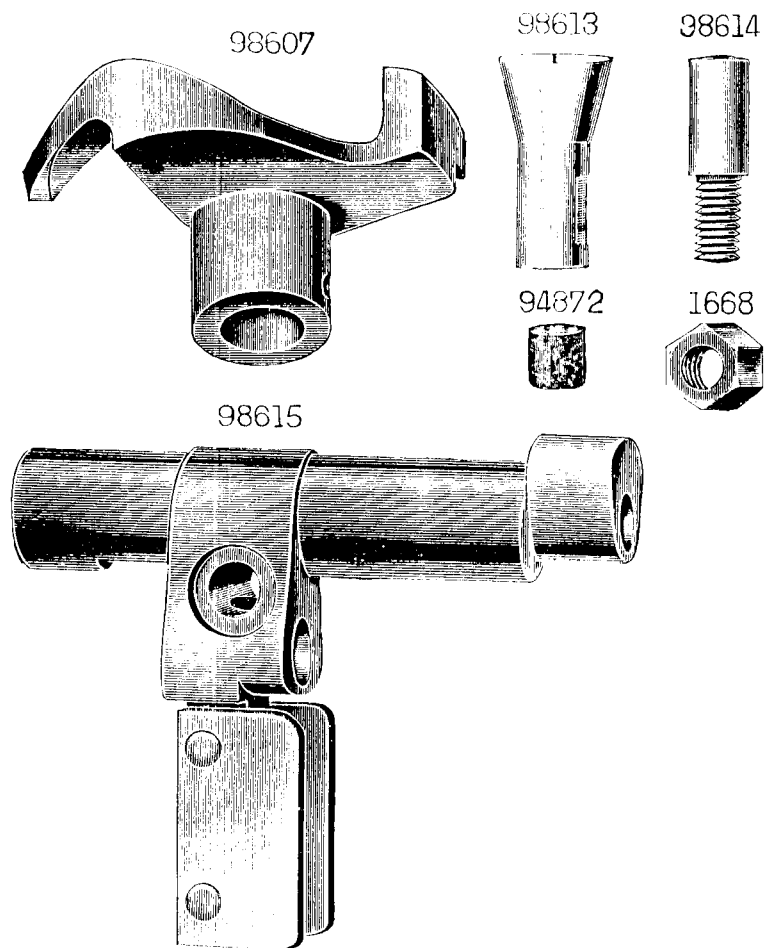


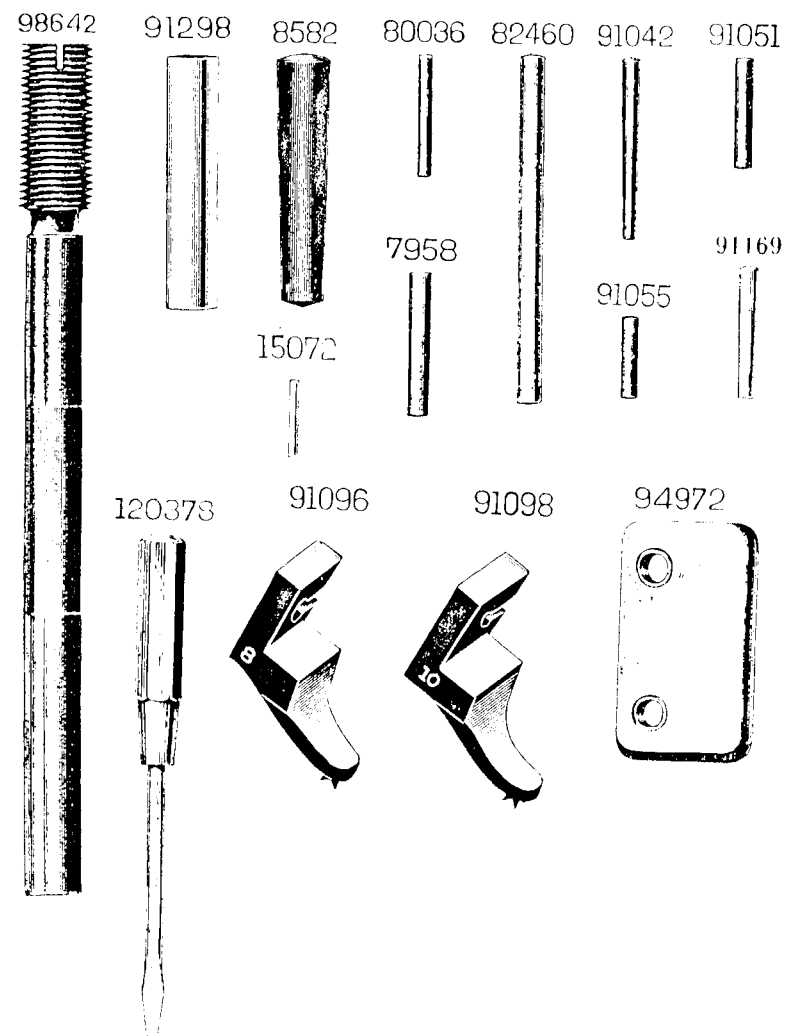
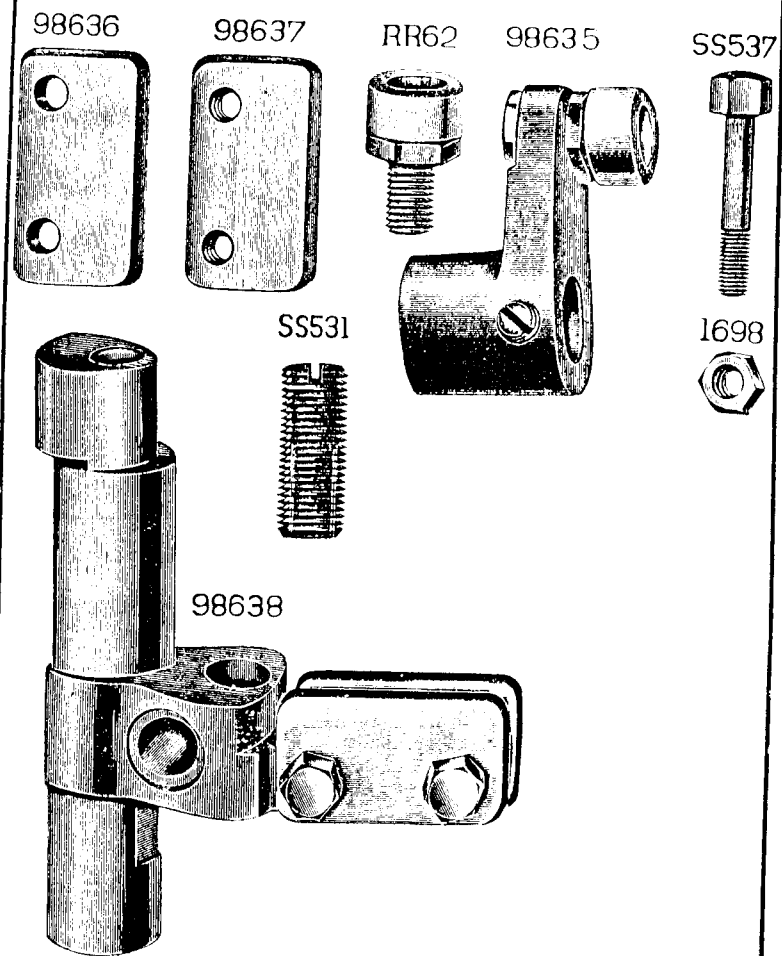
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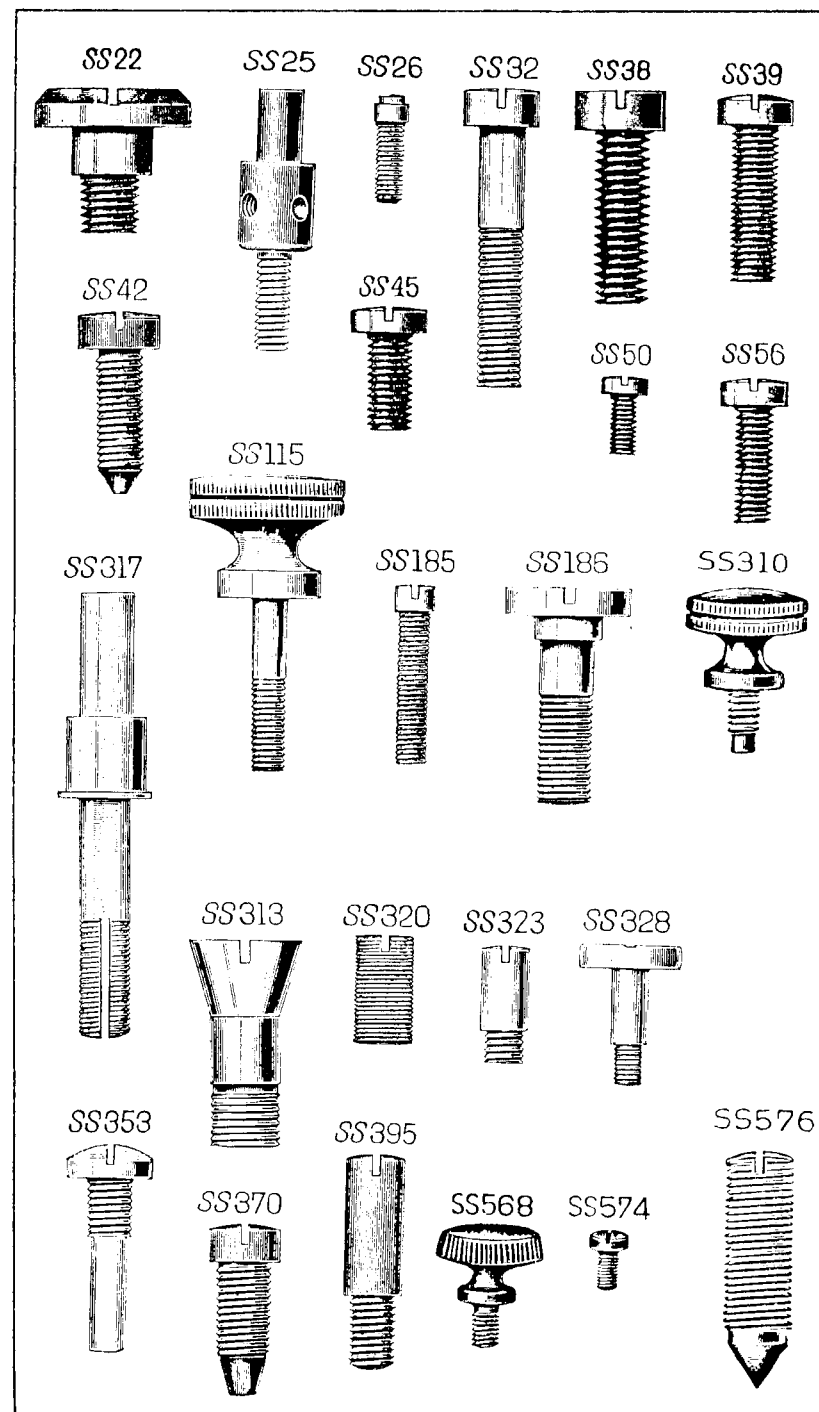
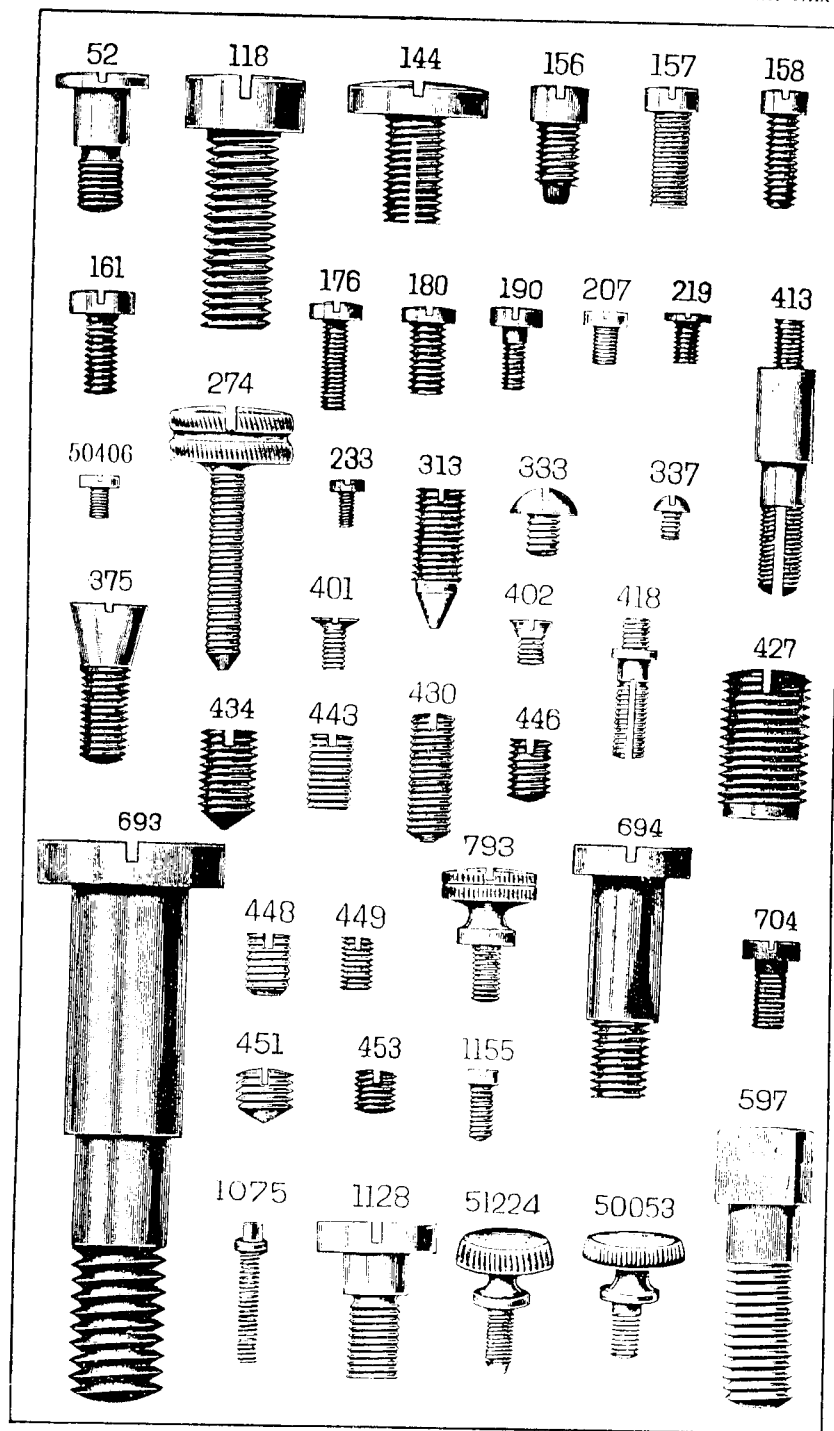


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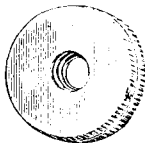




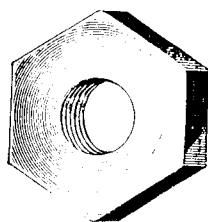
NW8



NW21



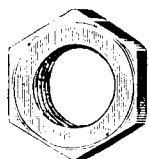
NW28



NW35



1508



1513



1518



1519



1520



1549



1560



1650



1536



1539



RR41



1809



1850



RR24



32



8627



91715



98664



94806



No.	Plate	
91574	847	Face Plate
SS45d	2125	" " Screw (to attach to machine)
91575	—	Face Plate, complete, Nos. SS50f, 233d, 446c, 82449, 82450, 82455, 82502, 82503, 82525, 82551 and 91574
91008	862	Feed Bar with 80036
94967	853	" " Retaining Spring
80036	2123	" " " " Pin
313c	2124	" " Screw Centre (2)
1519c	2126	" " " " Nut (2)
3032	850	Feed Cam with 446c
446c	2124	" " Set Screw
52165	851	Feed Connecting Link
375c	2124	" " " " Hinge Screw (2)
1518c	2126	" " " " " " Nut (2)
91607	863	Feed Dog
704c	2124	" " Screw
91013	862	Feed Forked Connection
375c	2124	" " " " Hinge Screw
1518c	2126	" " " " " " Nut
91014	862	Feed Lifting Rock Shaft
91334	—	" " " " 91014 with 91335
91335	863	" " " " Crank with 1809 and two 157c
157c	2124	" " " " Crank Clamping Screw
1809	2126	" " " " " " Roller and Stud
SS576c	2125	" " " " Screw Centre (2)
1513j	2126	" " " " " " Nut (2)
91017	863	Feed Regulator
1128c	2124	" " Hinge Screw
SS115d	2125	" " Thumb Screw
91018	862	Feed Rock Shaft with 91169
91336	—	" " " " 91018 with 91337
91337	863	" " " " Crank with two 157c
157c	2124	" " " " " " Clamping Screw
91169	2123	" " " " Retaining Spring Pin
SS576c	2125	" " " " Screw Centre (2)
1513j	2126	" " " " " " Nut (2)

No.	Plate	
85527	862	Guide
793d	2124	" Thumb Screw
91739	1070	Lifting Presser Plunger
8575	1070	" " " " Position Pin
RR54	851	" " " " Roller
SS323f	2125	" " " " Screw Stud
91740	—	Lifting Presser Plunger, complete, Nos. RR54, SS323f and 91739
91580	847	Needle Bar
91022	851	" " Connection with two 158c
158c	2124	" " " " Clamping Screw
91240	850	" " " " Link
375c	2124	" " " " " " Hinge Screw
1518c	2126	" " " " " " " " Nut
82520	853	Needle Clamp
156f	2124	" " Screw
82521	853	" " Thread Eyelet
50406d	2124	" " " " Screw
82522	—	" " 82520 with 156f, 50406d and 82521
98638	2000	Oscillating Rock Shaft with 98636, 98637, two each SS537c and 1698c
98642	2123	" " " " Hinge Pin
1513j	2126	" " " " " " Nut
SS531c	2000	" " " " " " Screw Bearing
1513j	2126	" " " " " " " " Nut
98636	2000	" " " " Steel Plate (bottom)
98637	2000	" " " " " " (top)
SS537c	2000	" " " " " " Binding Screw
1698c	2000	" " " " " " Binding Screw Lock Nut
98640	—	Oscillating Rock Shaft, complete, Nos. 1668c, 98614, 98627 and 98638
91028	862	Oscillating Shuttle Shaft
91029	853	" " " " Bushing
SS39c	2125	" " " " " " Set Screw
91030	863	" " " " Collar with 453c
453c	2124	" " " " " " Set Screw
98635	2000	Oscillating Shuttle Shaft Crank with RR62, 453c and 1518c
1663	853	" " " " " " Pin
RR62	2000	" " " " " " Roller and Screw Stud
1518c	2126	" " " " " " " " " " Nut
453c	2124	" " " " " " Set Screw

No.	Plate	
94806	2127	Presser Bar (round) ...
94582	847	" " (flat) with 94169 ...
SS185f	2125	" " (") Adjusting Screw ...
NN35d	2126	" " (") " " Lock Nut ...
52f	2124	" " (") Hinge Screw ...
94583	850	" " (") Locking Plate ...
SS353d	2125	" " (") " " Screw ...
94595	850	" " (") Lower Guide Bracket with 157f and 94169 ...
157f	2124	" " (") " " " Clamping Screw ...
94169	2123	" " (") " " " Retaining Spring Pin ...
RR41	2126	" " (") " " " Roller and Screw Stud ...
94113	851	" " (") Retaining Spring ...
94169	2123	" " (") " " " Pin ...
94164	851	" " " Automatic Thread Controller with 448c ...
448c	2124	" " " " " " Set Screw ...
94742	1070	" " " Gripping Bracket ...
94743	1070	" " " " " " Block ...
94744	1070	" " " " " " Retaining Pin ...
94745	1070	" " " " " " Grip Lever ...
^{1/50} 430A	2124	" " " " " " Adjusting Screw ...
1520r	2126	" " " " " " " " Nut ...
94587	851	" " " " " " " Hinge Pin ...
94746	1070	" " " " " " " Retaining Spring ...
1650c	2126	" " " " " " " " Lock Nut ...
NN21d	2126	" " " " " " " " Thumb ...

^{1/50} 941747 **Presser Bar Gripping Bracket, complete, Nos. 430A 1520r 94587 and 94742 to 94745** ...

94590	850	Presser Bar Lifter ...
SS186d	2125	" " " Hinge Screw ...
1518e	2126	" " " " " " Nut ...
94591	850	" " " Lifting Bracket with 443c and 4455c ...
4455c	2124	" " " " " " Position Screw ...
443c	2124	" " " " " " Set Screw ...
94697	854	" " " " " " Tension Release ...
190f	2124	" " " " " " " Binding Screw ...
94696	854	" " " " " " " Bracket ...
190f	2124	" " " " " " " " Screw ...
94699		" " " " " " 94591 with 94696, 94697 and 190f ...
94594	847	" " " " " " Cam ...
704c	2124	" " " " " " Screw ...
SS355e	850	" " " Screw Bushing ...
94248	854	" " " Spring (spiral) ...
8627	2127	" " " " (flat) ...

94745	2127	Presser Bar Spring (flat) (for use with machine when fitted with Foot Lifter) ...
1539d	2126	" " " " Thumb Lock Nut ...
274d	2124	" " " " " " Screw ...
94550	854	Presser Foot (plain) with single toe serrated ...
94596	854	" " " (") " two toes serrated ...
94548	854	" " " with single point and serrated toe to left of needle ...
50190d		" " " Thumb Screw ...

NOTE. No. 94550 is sent with this Machine unless otherwise specified on order.

94092		Presser Foot Feed Point, 1/8" Square Stitch ...
94093		" " " " " 1/8" Twist " ...
94094		" " " " " 1/8" Square " ...
94095		" " " " " 1/8" Twist " ...
94096	2123	" " " " " 1/8" Square " ...
94097		" " " " " 1/8" Twist " ...
94098	2123	" " " " " 1/8" Square " ...
94099		" " " " " 1/8" Twist " ...
94100		" " " " " 1/8" Square " ...
94101		" " " " " 1/8" Twist " ...
94102		" " " " " 1/8" Square Stitch ...
94103		" " " " " 1/8" Twist " ...

NOTE. Presser Foot Feed Points may be used with this machine, but are only supplied when specified on order and are charged extra.

95093	1467	Shuttle Bobbin ...
95094	1467	" " Cylinder ...
94042	1694	" " " Hinge Pin ...
94043	1694	" " " Latch Spring ...
SS574d	2125	" " " " " " Screw ...
98619	1694	" " " Frame ...
95095	1467	" " " Tension Spring ...
SS377f	1467	" " " " Adjusting Screw ...
98622	1694	Shuttle (Cylinder) 2 1/4" diam., complete, Nos. SS377f, SS574d, 94042, 94043, 95093 to 95095 and 98619 ...

No. 98622 can only be used with No. 98607 and not with old style Shuttle Drivers.

98607	1698	Shuttle Driver ...
11663	853	" " " Pin ...

No. 98607 can only be used with No. 98622 and not with old style Shuttles.

No.	Plate					
91048	303	Shuttle Guard ...	...	...	...	...
SS568d	2125	" " Thumb Screw	...	...	...	...
1549e	2126	" " " " Lock Nut	...	...	...	...
91049	—	Shuttle Race with 91051, 91052 and 91055	...	...	...	...
94973	—	" " 91049 with 91054 and two 401f	...	...	...	...
SS32f	2125	" " Bearing Clamping Screw	...	...	...	...
NA8e	2126	" " " " " Nut	...	...	...	...
91050	853	" " Cap	...	...	...	...
91051	2123	" " " " Pin (short)	...	...	...	...
91052	303	" " " " (long)	...	...	...	...
91053	853	" " " " Spring	...	...	...	...
41f	303	" " " " Screw	...	...	...	...
91054	303	" " Loop Spreader	...	...	...	...
401f	2124	" " " " Screw	...	...	...	...
91055	2123	" " Position Pin	...	...	...	...
91056	303	Shuttle Race (adjustable), complete, Nos. 41f, SS568d, 1549e, 91048, 91050, 91053 and 94973	...	...	...	...
91057	862	Shuttle Race Slide (back)	...	...	...	...
180d	2124	" " " " (") Screw (2)	...	...	...	...
91058	862	" " " " (front)	...	...	...	...
91059	862	" " " " (") Spring	...	...	...	...
337d	2124	" " " " (") " Screw	...	...	...	...
91060	—	" " " " 91058 with 91059 and two 337d	...	...	...	...
SS317e	2125	Tension Screw Stud ...	...	...	...	...
1560d	2126	" " " " Regulating Thumb Nut	...	...	...	...
446e	2124	" " " " Set Screw	...	...	...	...
82445	854	" " Spring	...	...	...	...
82446	854	" " Washer (felt)	...	...	...	...
82447	854	" " " (steel)	...	...	...	...
82448	854	" " Wheel	...	...	...	...
82502	—	Tension , complete, Nos. SS317e, 1560d, 82445, 82448, two each, 82446 and 82447	...	...	...	...
82551	1071	Thread Controlling Lever	...	...	...	...
82525	851	" " " " Spring	...	...	...	...
82455	851	" " " " Stop Pin	...	...	...	...
82450	851	Thread Eyelet ...	...	...	...	...
SS50f	2125	" " " " Screw	...	...	...	...
82449	851	Thread Guard ...	...	...	...	...
233d	2124	" " " " Screw	...	...	...	...

No.	Plate					
2102	851	Thread Retainer Disc ...	...	...	...	...
*413e	2124	" " " " Screw Stud	...	...	...	...
33892	—	" " " " 413e with 1560d	...	...	...	...
1560d	2126	" " " " " Regulating Thumb Nut	...	...	...	...
2103	850	" " " " Spring	...	...	...	...
82503	—	Thread Retainer , complete, Nos. 2103, 33892 and two 2102	...	...	...	...
91709	—	Thread Take-up Cam with SS320e and SS370e	...	...	...	...
SS320e	2125	" " " " Set Screw	...	...	...	...
SS370e	2125	" " " " Timing Screw	...	...	...	...
91710	1071	" " " " 91709 with 91594 and two 704	...	...	...	...
91505	—	Thread Take-up Lever	...	...	...	...
SS22f	2125	" " " " Hinge Screw	...	...	...	...
92814	1071	" " " " Roller	...	...	...	...
SS328e	2125	" " " " " Screw	...	...	...	...
RR24	2126	" " " " " and Screw Stud	...	...	...	...
1519e	2126	" " " " " " " Nut	...	...	...	...
91507	850	Thread Take-up Lever , complete, Nos. RR24, SS328e, 1519e, 91505 and 92814	...	...	...	...
91609	863	Throat Plate (fine needle hole) for 91607	...	...	...	...
91610	863	" " (coarse needle hole) for 91607	...	...	...	...
180f	2124	" " " " Screw (2)	...	...	...	...
<i>NOTE. 91610 is sent with this Machine unless otherwise specified on order.</i>						
91796	1063	Oil Box	...	...	...	...
82459	1063	" " " " Cover	...	...	...	...
82460	2123	" " " " Hinge Pin	...	...	...	...
80106	1071	" " " " Latch Spring	...	...	...	...
219f	2124	" " " " " " Screw	...	...	...	...
82462	1071	" " " " " " Washer	...	...	...	...
82463	—	" " " " Oil Pad (cloth)	...	...	...	...
SS50f	2125	" " " " " " Screw	...	...	...	...
82462	1071	" " " " " " Washer	...	...	...	...
SS395f	2125	" " " " Stud Screw	...	...	...	...
SS42f	2125	" " " " " " Set Screw	...	...	...	...
91797	1063	Oil Box , complete, Nos. SS42f, SS50f, 219f, 80106, 82459, 82460, 82463, 91796 and two 82462	...	...	...	...
82550	—	Drip Pan	...	...	...	...
15404	—	Trade Mark	...	...	...	...
15405	—	" " " " Rivet	...	...	...	...

Accessories

No.	Plate								
35093	1467	Bobbin 1712 ^{9/24/51}	...	...	...	...	...	...	...
		Instruction Book	...	...	...	...	...	...	...
84118	1072	Machine Button with 84151 and wood screw 1 1/2" No. 9 R.H.B.	...	...	...	...	...	...	...
		Needles (6)	...	...	...	...	...	...	...
120342	1600	Oiler	...	...	...	...	...	...	...
86611	1600	Screw Driver (large)	...	...	...	...	...	...	...
120378	2123	" " (small)	...	...	...	...	...	...	...
8908	1072	Wrench	...	...	...	...	...	...	...

Attachments

Attachment for Saddlery Work.

No.	Plate								
85749	176	Base	...	...	...	...	...	...	...
85750	176	" Spring	...	...	...	...	...	...	...
85751	176	" " Regulator with SS310d	...	...	...	...	...	...	...
SS310d	2125	" " " Thumb Screw	...	...	...	...	...	...	...
207d	2124	" " " Screw	...	...	...	...	...	...	...
85325		" " " Washer	...	...	...	...	...	...	...
85752	176	Binder only, complete, Nos. 207d, 85325 and 85749 to 85751	...	...	...	...	...	...	...
85822	176	Combination Guide	...	...	...	...	...	...	...
85823	176	" " " Base	...	...	...	...	...	...	...
161d	2124	" " " Screw	...	...	...	...	...	...	...
85514		" " " Washer	...	...	...	...	...	...	...
85824	176	Combination Guide, complete, Nos. 161d, 85514, 85822 and 85823	...	...	...	...	...	...	...
85535	176	Presser Foot	...	...	...	...	...	...	...
85829	176	Saddlery Attachment, complete, Nos. 85535, 85752 and 85824	...	...	...	...	...	...	...

Binder (adjustable) for Horse Rugs.

No.	Plate								
86209	864	Base and Folder with SS25d	...	...	...	...	...	...	...
86210	864	" Guide Wire	...	...	...	...	...	...	...
50053d	2124	" " " Thumb Screw	...	...	...	...	...	...	...
SS25d	2125	" Screw Stud	...	...	...	...	...	...	...
86211	864	Guide (top)	...	...	...	...	...	...	...
AN19d	864	" Thumb Nut	...	...	...	...	...	...	...

No.	Plate	
85514	---	Guide Thumb Nut Washer
86212	864	Binder only, complete, Nos. NN19d, 50053d, 85514 and 86209 to 86211
86279	864	Presser Foot
86290	864	Binder, complete, Nos. 86212 and 86279

Binder (adjustable) for Leather and Motor Car Hood Binding.

No.	Plate	
86202	860	Base
86203	860	Guide (top)
86204	---	" (bottom) with 1075e
1075e	2124	" (") Screw Stud
1536d	2126	" Regulating Thumb Nut
86205	860	Binder only, complete, Nos. 1536d and 86202 to 86204
91552	860	Presser Foot
86284	860	Binder, complete, Nos. 86205 and 91552

Welting Attachment (adjustable) for Carriage Cushions.

No.	Plate	
86214	859	Welter Base Guide
86215	859	" Braid Guide with SS26e
207d	2124	" " " " Screw
85325	---	" " " " Washer
SS26e	2125	" " " " Stud
NN44d	859	" " " " " Thumb Nut
86216	859	" Cord Guide
449c	2124	" " " " Set Screw
86217	859	Welter only, complete, Nos. NN44d, 207d, 449c, 85325 and 86214 to 86216
86144	859	Presser Foot (Grooved for Cord)
86285	859	Welting Attachment, complete, Nos. 86144 and 86217

Welting Attachment for Leather Bags, Portmanteaux, etc.

No.	Plate	
86286	859	Welt Guide
86287	859	" " Base
703d	859	" " Thumb Screw
91547	859	Presser Foot
86288	859	Welting Attachment, complete, Nos. 86286, 86287, 91547 and two 703d

Welting Attachment for Heavy Boots.

No.	Plate	
91552	860	Presser Foot
86135	860	Guide (plain)
86127	860	Welt Guide
86289	860	Welting Attachment, complete, Nos. 86127, 86135 and 91552

Bobbin Winders

Bobbin Winder (friction) for Fast Wheel Machine.

No.	Plate	
82527	838	Bracket
SS56d	2125	" Screw
82528	838	Frame
32d	2126	" Hinge Screw
5960	1072	Friction Wheel (leather)
5961	1072	" " Washer
333r	2124	" " " Screw
91446	838	Spindle with 15072
15072	2123	" Bobbin Position Pin
5963	1072	" Flange
91447	838	Frame, complete, Nos. 333r, 5960, 5961, 5963, 82528 and 91446
82537	838	Spring
161d	2124	" Screw
82538	838	" " Washer
91448	---	Bobbin Winder, complete, Nos. 32d, 161d, 82527, 82537, 82538 and 91447

NOTE No. 91448 is supplied with machine unless otherwise specified on order.

Bobbin Winder (friction) for Machine with Driving Attachment.

This Bobbin Winder is the same as No. 91448 with the following exceptions.

No.	Plate	
91476	838	Bracket
---	---	Bobbin Winder, complete, Nos. 32d, 161d, 82537, 82538, 91447 and 91476

Bobbin Winder (Swinging Automatic, Right Hand) for 95093.

No.	Plate	
27540	1487	Base
		" Screw (wood) 1" No. 7 R.H.
27302	1487	Frame
50356b	1487	" Hinge Screw
1620j	1487	" " " Nut
27303	1487	" Spring
27541	1487	Pulley
98673	1487	Spindle with 15072
15072	2123	" Bobbin Position Pin
27306	1488	Spool Pin
27307	1488	" Stand
‡27308		" " 27307 with 418d, 1562j, 2106, 10141, 27306, two each 2455 and wood screws 1" No. 10
* As No. 27308 can be supplied either Plated or Japanned, it is necessary, when ordering, to state which is required.		
95197	1487	Stop Latch
35d	1487	" " Hinge Screw
2455	1071	Tension Disc
1562j	1488	" Regulating Thumb Nut
418d	1488	" Screw Stud
10141	1071	" Spring
2106	1071	Thread Guide
95198	1488	Bobbin Winder, Nos. 35d, 1620j, 27302, 27303, 27540, 27541, 50356b, 95197, 98673 and two wood screws 1" No. 7 R.H.
95199		Bobbin Winder, complete, Nos. 27308 and 95198

Foot Lifter

No.	Plate	
91716	1063	Arm Lever
694d	2124	" " Hinge Screw
91457	755	Foot Lever with 176c
91459	755	" " Bracket
17881	755	" " " Hinge Pin
		" " " Screw (wood) 1" No. 12
91458	755	" " Extension
176c	2124	" " " Set Screw
98626	755	" " Spring
91451		Foot Lever only, complete, Nos. 17881, 91457 to 91459, 98626 and two wood screws 1" No. 12
17877	755	Foot Lever Pitman Rod (lower)
17878	755	" " " " (upper)
17879	755	" " " " Clamp with two 161d
161d	2124	" " " " " Screw
17880	755	Foot Lever Pitman Rod, complete, Nos. 17877 to 17879
91453	755	Foot Lever Pitman Connecting Hook (7" long)
91455		" " complete, Nos. 17880 and 91451
91456		" Lifter, complete, Nos. 694d, 91453, 91455 and 91716

Driving Attachment

No.	Plate	
91473	1599	Balance Wheel with 434c, 454c, 91475 and four 402c
91474	1599	" " Friction Pulley (two speeds) with 448c and 91294
91294	1599	" " " " Centre Bearing
91475	1599	" " " " Ring (cardboard)
402c	2124	" " " " " Screw
448c	2124	" " " " " Set Screw
434c	2124	" " " " " Set Screw (long)
454c	2124	" " " " " (short)
91296	755	Starting Lever
91297	755	" " Bracket
91298	2123	" " " " Hinge Pin
		" " " " Screw (wood) 1 1/2" No. 15
91299	755	" " " " Nos. 91296 to 91298 and three wood screws 1 1/2" No. 15
17877	755	" " " " Pitman Rod (lower)
17878	755	" " " " " (upper)
17879	755	" " " " " Clamp with two 161d
161d	2124	" " " " " " Screw
17880	755	Starting Lever Pitman Rod, complete, Nos. 17877 to 17879
91460		Starting Lever and Pitman, complete, Nos. 17880 and 91299
84275		Shaft Pulley (sectional, grooved), 10" diam., with two 597c
597c	2124	" " " " Clamping Screw
91301	1599	Lever with 7958 and 91306
91302	1599	" " Bracket
SS38c	2125	" " " " Screw
91303	1599	" " Centre Plug (wood)
427c	2124	" " " " " Adjusting Screw
4508c	2126	" " " " " " Nut
91306		" " Friction Pad (leather)
693d	2124	" " Hinge Screw
NN28c	2126	" " " " " Nut
91307	1599	" " Spring
161d	2124	" " " " " Screw
7958	2123	" " " " " Pin
91309		Lever, complete, Nos. NN28c, 161d, 427c, 693d, 4508c, 91301 to 91303, 91307 and two SS38c
91478		Driving Attachment, complete, Nos. 84275, 91309, 91460, 91473 and 91474

Obsolete Parts

No.	Plate	
91408	847	Arm Shaft
82399	847	" " Bushing (front)
91317	847	Crank Connecting Rod with 91005, 91872 and two 458c (for use with Hinge Screw SS313c)
*91005		" " " " " Cap
SS313c	2125	" " " " " Hinge Screw
SS45d	2125	" " " " " " Set Screw
98613	1698	" " " " " Stud
91577	851	Lifting Presser Plunger
91579		" " " " " complete, Nos. RA54, SS323c and 91577
91439	853	Oscillating Rock Shaft with 91025, 91972 and two 91026
98615	1698	" " " " " " 91025, 91972 and two 91026
98628	1740	" " " " " " 91025, 91972 and two 91026
91025	1070	" " " " " " Steel Plate (bottom)
91972	2123	" " " " " " " (top)
91026	1070	" " " " " " " Rivet
91031	863	" " Shuttle Shaft Crank with 453c and 4850
4850	2126	" " " " " " Roller and Stud
91581	851	Presser Bar Gripping Bracket
91585	851	" " " " " " Grip Collar
91586	851	" " " " " " " Lever
91692		" " " " " " 91581 with 575c, 4520c, 91586 and 91587
91588	851	" " " " " " Grip Retaining Spring
91592	850	" " " " " " Lifting Bracket Tension Release
91593		" " " " " " 91591 with 91592 and two 190c
82430	851	" " " " " " Spring
95080	1260	Shuttle Cylinder
95081	1260	" " " " " Latch Spring
2331	2124	" " " " " " Screw
95082	1260	" " Frame
95083	1260	" " Tension Spring
95186	1467	Shuttle Frame
95096	1467	Shuttle (Cylinder) 2 1/2" diam., complete, Nos. 2331, SS377d, 91042, 91043, 95093 to 95095 and 95186
91047		Shuttle Driver
91597	853	" " " " " " " "

NOTE: The above Shuttle, Shuttle parts and Shuttle Drivers are not interchangeable with the new style parts, and No. 95096 must be used in conjunction with No. 91597.

OBSOLETE PARTS

No.	Plate				
82543	851	Thread Controlling Lever	...	...	...
91599		Thread Take-up Cam with SS320c and 1063c	...	...	...
91600	847	" " " 91599 with 91594 and two 704c	...	...	...