

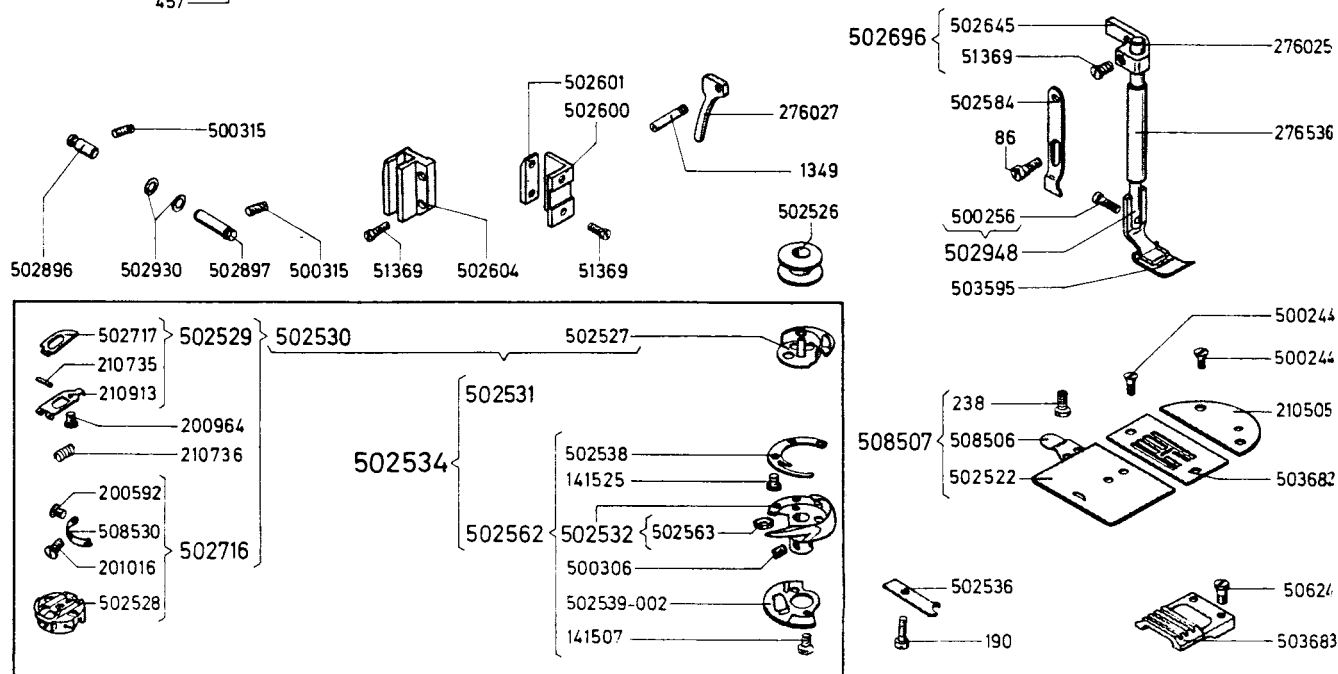
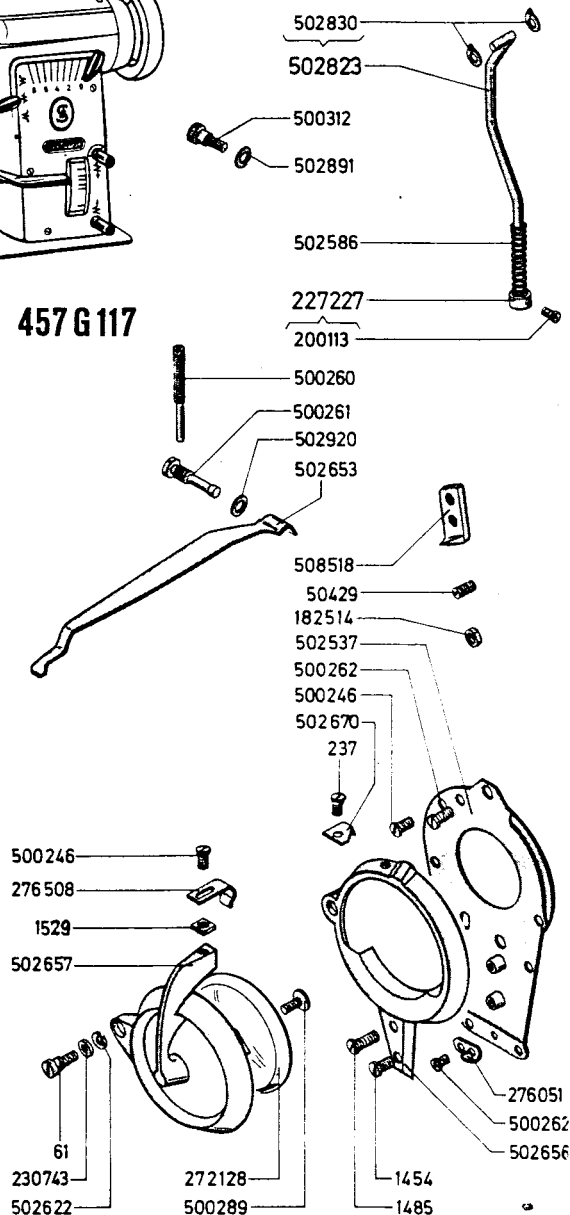
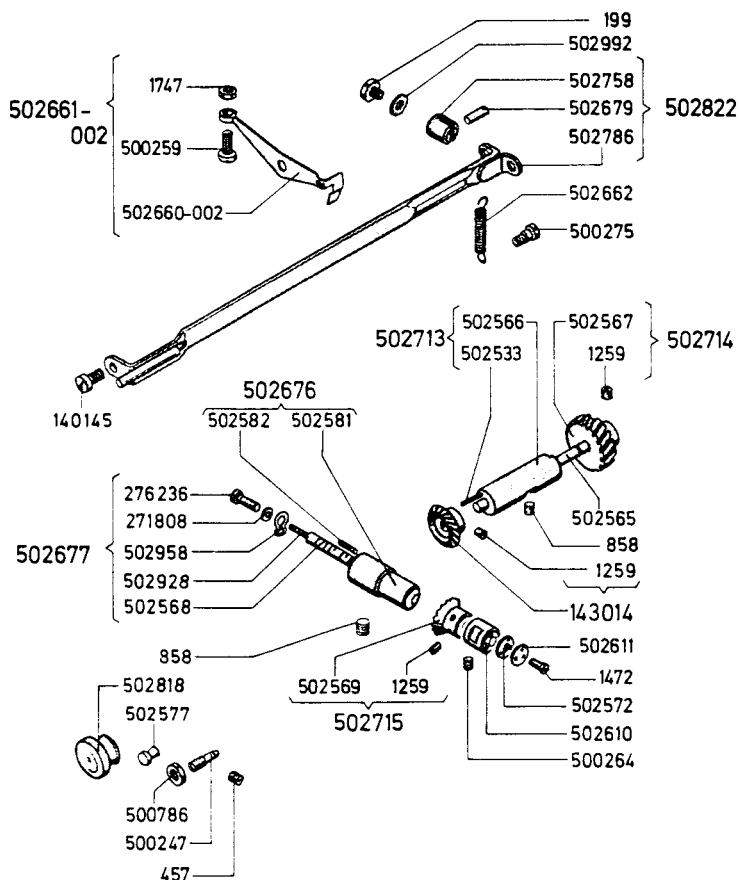
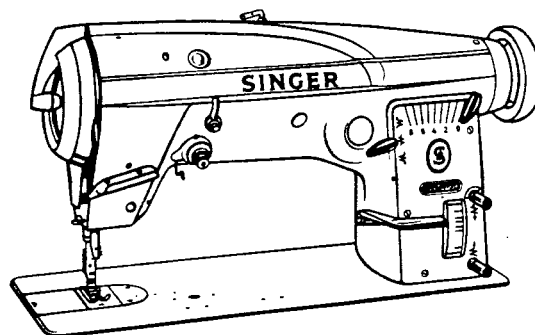
SINGER
457G105,G115,G116,G117

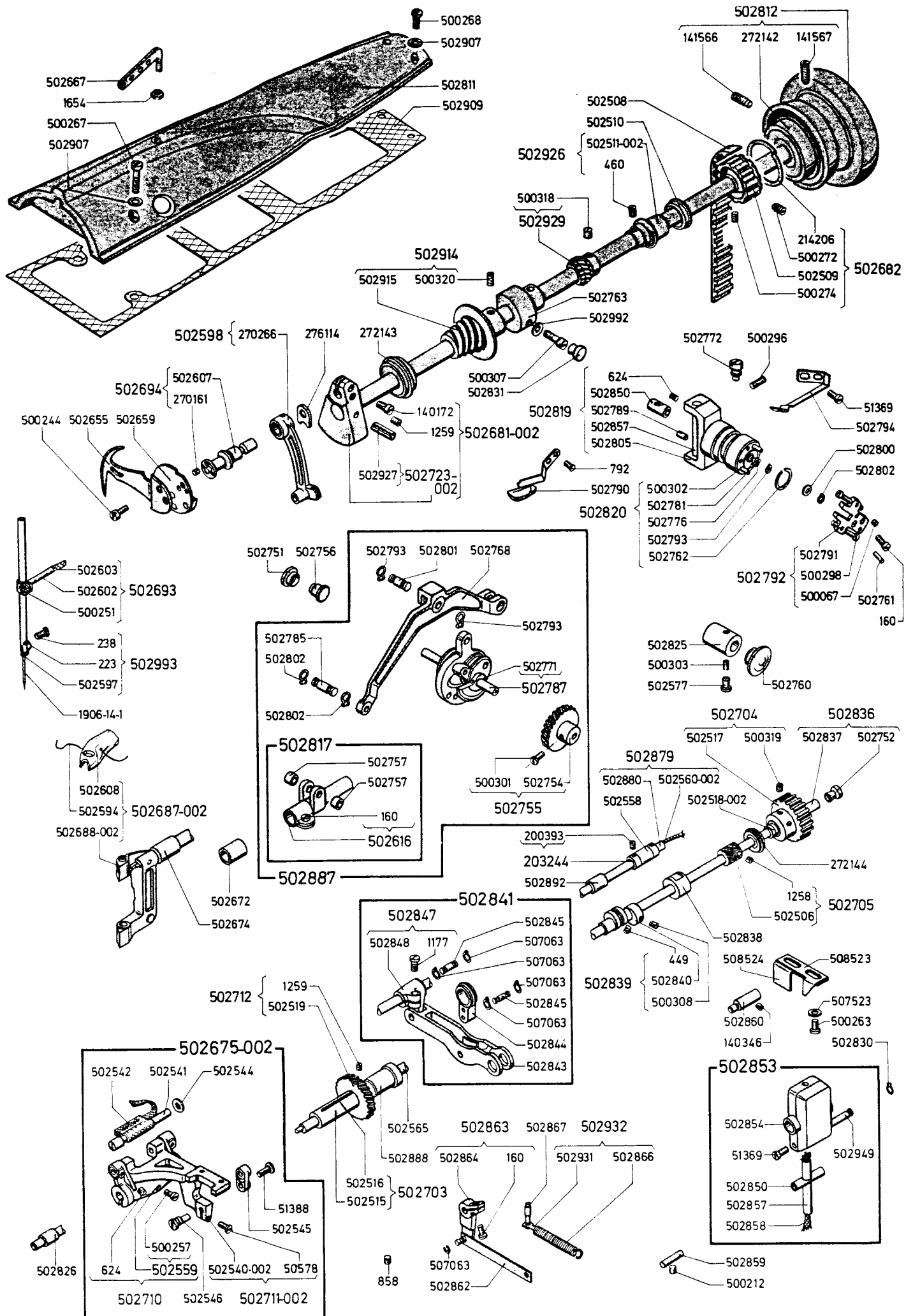
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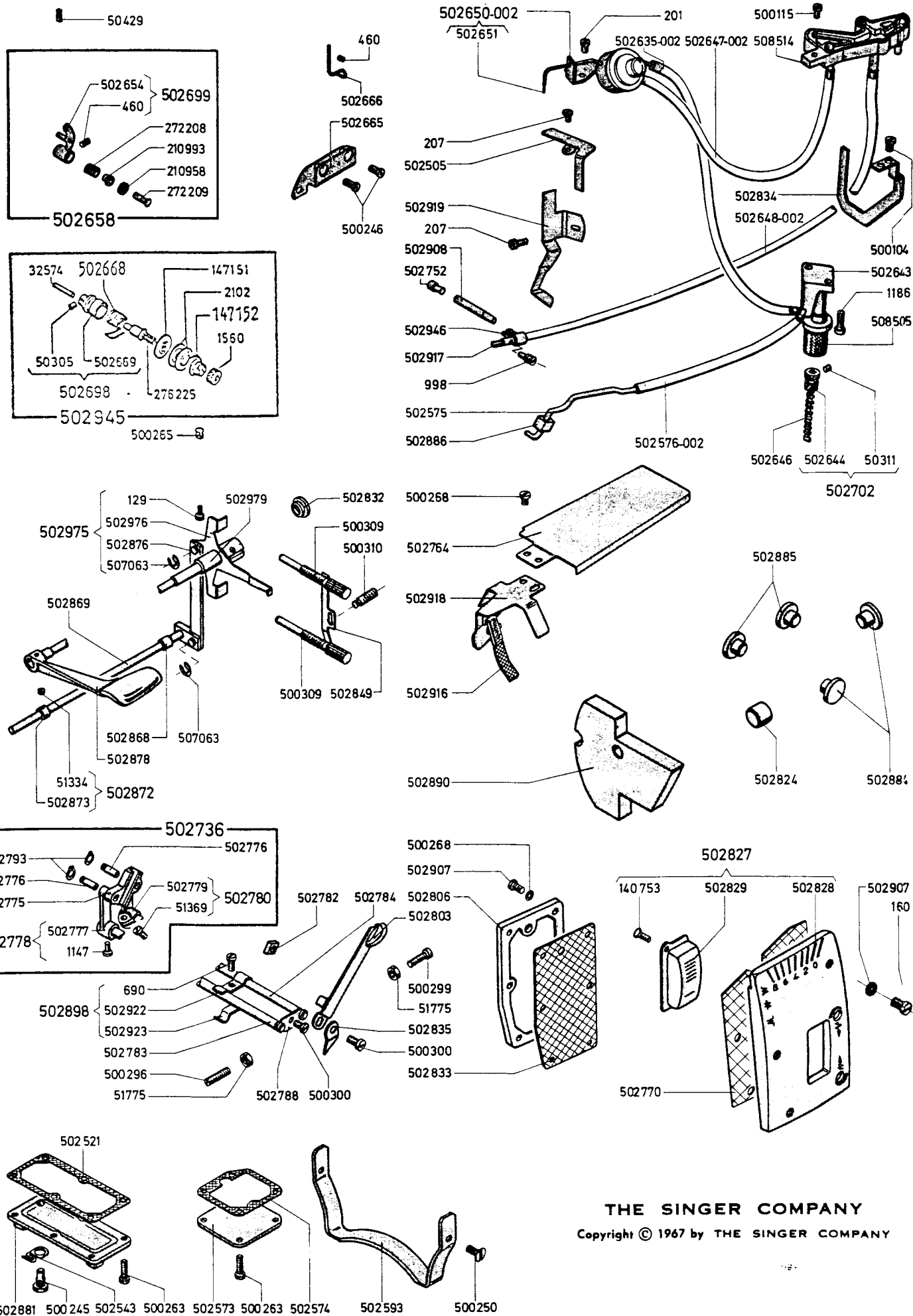
ILLUSTRATED PARTS LIST

FORM 30-324 G
(1267/926)

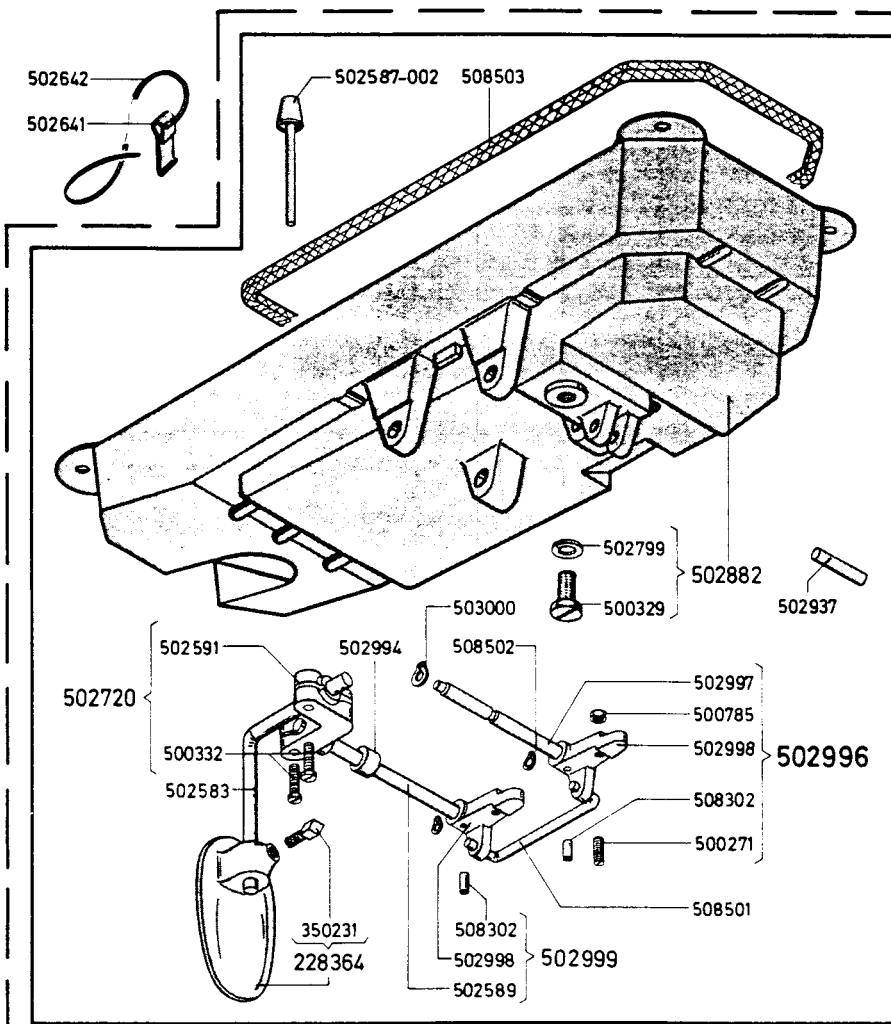
FOR MACHINES: 457 G 105, 457 G 115, 457 G 116, 457 G 117



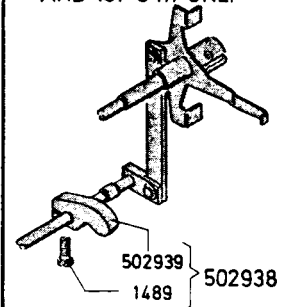




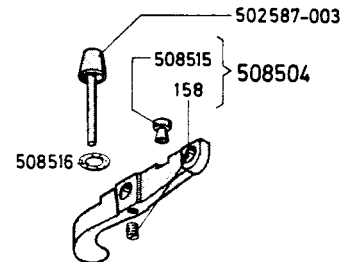
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MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

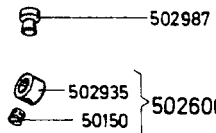


502842

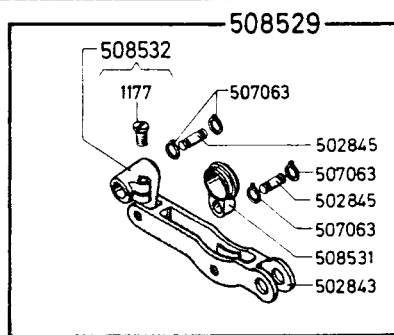


MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

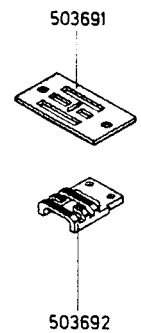
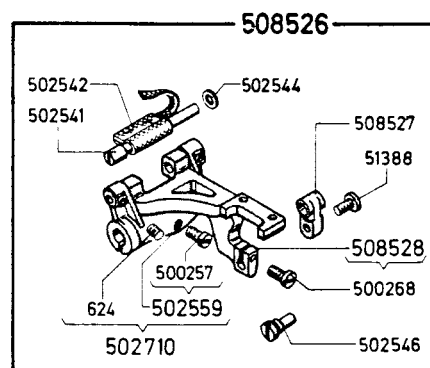
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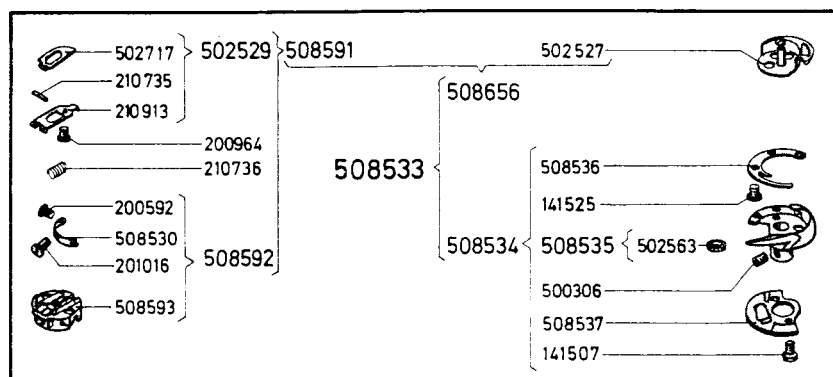
MACHINE 457 G105 ONLY



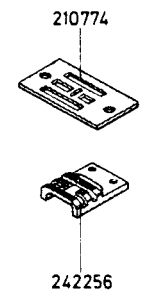
MACHINE 457 G116 ONLY



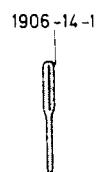
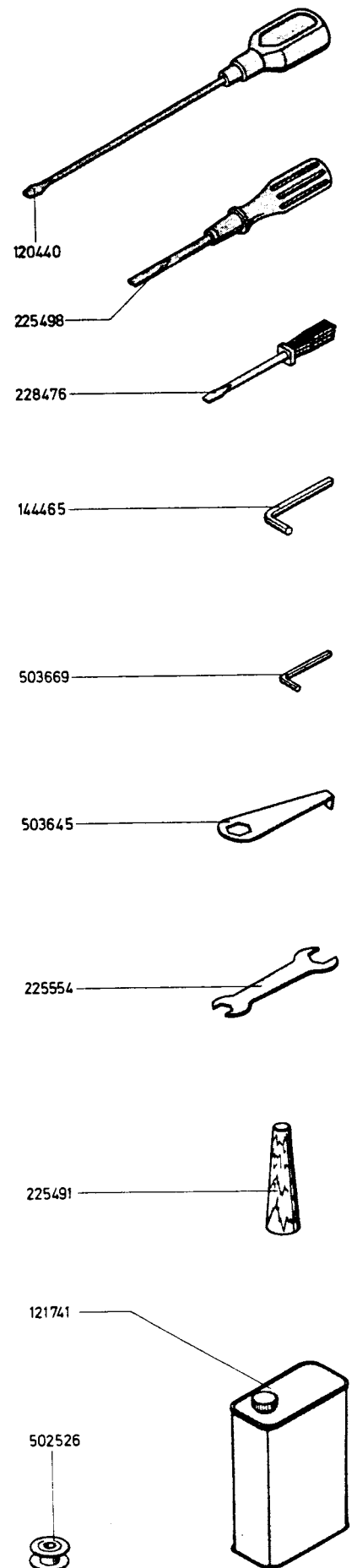
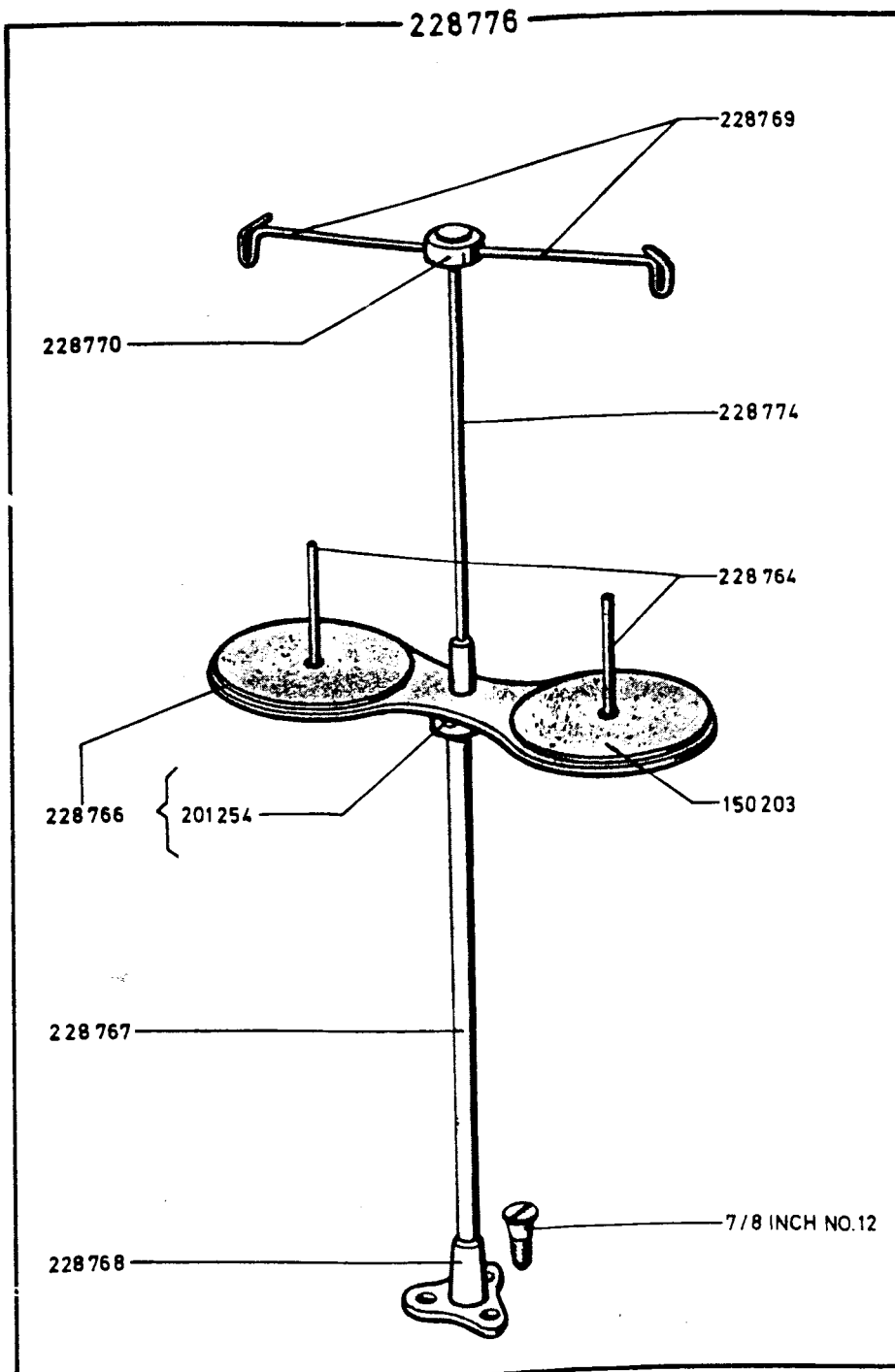
MACHINES 457 G116 AND 457 G117 ONLY



MACHINE
457 G117 ONLY



ACCESSORIES FOR 457 G 105, 457 G 115 457 G 116, 457 G 117



PART NO.	FOR CLASS 457 G				DESCRIPTION	PART NO.	FOR CLASS 457 G				DESCRIPTION
	105	115	116	117			105	115	116	117	
NO. 12	x	x	x	x	BOBBIN WINDER WOOD SCREW (3/4 INCH) (2)	051388-850	x	x	x	x	FEED BAR LIFTING LINK HINGE PIN CAP SCREW
NO. 12	x	x	x	x	THREAD UNWINDER WOOD SCREW (7/8 INCH) (3)	051775-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW NUT (2)
000061-850	x	x	x	x	ROTARY TAKE-UP GUARD HINGE SCREW	120440	x	x	x	x	SCREW DRIVER
000086-850	x	x	x	x	KNEE LIFTER LIFTING LINK SCREW	121741	x	x	x	x	ONE QUART CAN FILLED WITH LIGHT GRADE OIL
000129-850	x	-	-	-	FEED REGULATING SHAFT INDICATOR LEVER PINCH SCREW	140145-803	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE SCREW
000158-850	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER SET SCREW	140172-850	x	x	x	x	NEEDLE BAR CRANK STUD PINCH SCREW
000160-850	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW	140346-833	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD SET SCREW (RIGHT)
000160-850	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC SLIDE BLOCK BRACKET SCREW (2)	140753-850	x	x	x	x	STITCH LENGTH INDICATOR PLATE SCREW (2)
000160-850	x	x	x	x	ARM COVER (FRONT) SCREW (3)	141507-803	x	x	x	x	HOOK NEEDLE GUARD AND COUNTER- BALANCE SCREW
000160-850	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW	141525-806	x	x	x	x	HOOK GIB SCREW (3)
000176-850	x	x	x	x	ATTACHMENT SCREW	141566-833	x	x	x	x	MACHINE PULLEY POSITION SCREW
000190-850	x	x	x	x	BOBBIN CASE STOP SCREW	141567-833	x	x	x	x	MACHINE PULLEY SET SCREW
000199-850	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW	143014	x	x	x	x	HOOK DRIVING SHAFT BEVEL GEAR CPL. TWO 1259
000201-850	x	x	x	x	OIL SIGHT BODY SCREW (2)	144465	x	x	x	x	WRENCH (1/8 INCH HEXAGON)
000207-803	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)	147151	x	x	x	x	TENSION RELEASING DISC
000223-850	x	x	x	x	NEEDLE SET SCREW	147152	x	x	x	x	TENSION SPRING
000237-833	x	x	x	x	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW	150203	x	x	x	x	THREAD UNWINDER SPOOL REST CUSHION (FELT) (2)
000238-850	x	x	x	x	NEEDLE BAR THREAD GUIDE SET SCREW	182514-819	x	x	x	x	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
000238-850	x	x	x	x	BED SLIDE SPRING SCREW (2)	200056-805	x	x	x	x	BOBBIN WINDER STOP LATCH SCREW
000289-850	x	x	x	x	CLOTH GUIDE THUMB SCREW	200082-804	x	x	x	x	BOBBIN WINDER TENSION BRACKET SCREW
000449-830	x	x	x	x	FEED DRIVING ECCENTRIC SET SCREW	200113-806	x	x	x	x	BOBBIN WINDER BRAKE CLAMP SCREW
000457-830	x	x	x	x	HOOK OIL BYPASS PLUG SCREW	200113-850	x	x	x	x	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
000457-830	x	x	x	x	BOBBIN WINDER PULLEY SET SCREW	200299-819	x	x	x	x	BOBBIN WINDER STOP LATCH TRIP HINGE SCREW
000460-833	x	x	x	x	ARM SHAFT OIL SLINGER AND PINION SET SCREW	200393-833	x	x	x	x	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)
000460-833	x	x	x	x	PRETENSION BRACKET SCREW	200592-803	x	x	x	x	BOBBIN CASE CAP TENSION SPRING SCREW
000460-833	x	x	x	x	THREAD PULL OFF SET SCREW	200964-803	x	x	x	x	BOBBIN CASE LATCH STOP SCREW
000624-833	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2)	201016-803	x	x	x	x	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
000624-833	x	x	x	x	FEED BAR HINGE PIN SET SCREW (2)	201254-803	x	x	x	x	THREAD UNWINDER SPOOL REST SET SCREW
000690-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET PINCH SCREW	201499-819	x	x	x	x	BOBBIN WINDER TENSION STUD
000792-850	x	x	x	x	NEEDLE POSITION ADJUSTING LEVER SCREW (2)	201572-819	x	x	x	x	BOBBIN WINDER TENSION STUD THUMB NUT
000858-833	x	x	x	x	BED SHAFT BUSHING (FRONT, CENTER, BACK) SET SCREW (3)	202478	x	x	x	x	BOBBIN WINDER STOP LATCH TRIP LEVER
000858-833	x	x	x	x	HOOK DRIVING SHAFT BUSHING SET SCREW	203244	x	x	x	x	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393
000858-833	x	x	x	x	HOOK SHAFT PRESSURE BUSHING SET SCREW	210505	x	x	x	x	BED PLATE (BACK)
000998-833	x	x	x	x	OIL RETURN TUBE SCREW	210735	x	x	x	x	BOBBIN CASE LATCH FULCRUM PIN
001147-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SET SCREW	210736	x	x	x	x	BOBBIN CASE LATCH SPRING
001177-850	x	x	x	x	FEED DRIVING CONNECTION CRANK PINCH SCREW	210774	-	-	-	-	THROAT PLATE, 53 NEEDLE HOLE FOR NEEDLE SIZES 12 AND 13
001186-850	x	x	x	x	OIL PUMP MOUNTING SCREW (2)	210913	x	x	x	x	BOBBIN CASE LATCH
001258-830	x	x	x	x	OIL PUMP DRIVING GEAR SET SCREW (2)	210958	x	x	x	x	PRETENSION BRACKET COLLAR
001259-830	x	x	x	x	NEEDLE BAR CRANK STUD POSITION SCREW	210993	x	x	x	x	PRETENSION BRACKET SLEEVE
001259-830	x	x	x	x	BED SHAFT GEAR SET SCREW (2)	214206	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
001259-830	x	x	x	x	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)	225381	x	x	x	x	BOBBIN WINDER SPINDLE
001259-830	x	x	x	x	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)	225444	x	x	x	x	BOBBIN WINDER STOP LATCH
001259-830	x	x	x	x	HOOK SHAFT BEVEL GEAR SET SCREW (2)	225453	x	x	x	x	BOBBIN WINDER FRAME WITH 244071 AND 259660
001349-850	x	x	x	x	PRESSER BAR LIFTER HINGE SCREW	225454	x	x	x	x	BOBBIN WINDER FRAME HINGE PIN
001454-850	x	x	x	x	ROTARY TAKE-UP GUARD SCREW, SHORT	225455	x	x	x	x	BOBBIN WINDER FRAME SPRING
001472-850	x	x	x	x	HOOK SHAFT BUSHING (FRONT) SET SCREW (3)	225456	x	x	x	x	BOBBIN WINDER FRAME SPRING PLUNGER
001485-850	x	x	x	x	ROTARY TAKE-UP GUARD SCREW, LONG	225458	x	x	x	x	BOBBIN WINDER STOP LATCH THUMB LEVER
001489-850	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER PINCH SCREW	225459	x	x	x	x	BOBBIN WINDER STOP LATCH THUMB LEVER HINGE AND JOINT STUD (2)
001529-850	x	x	x	x	ROTARY TAKE-UP GUARD COVER SPRING CATCH SCREW NUT	225461	x	x	x	x	BOBBIN WINDER TENSION BRACKET WITH 201499
001560-850	x	x	x	x	TENSION THUMB NUT	225462	x	x	x	x	BOBBIN WINDER TENSION BRACKET CPL. 13710, 201572, 225461 AND TWO 2102
001654-850	x	x	x	x	THREAD RETAINER LOCK NUT	225491	x	x	x	x	MACHINE REST PIN (WOOD)
001747-850	x	x	x	x	TENSION RELEASER ADJUSTING SCREW LOCK NUT	225498	x	x	x	x	SCREW DRIVER
1906-12-1	x	x	x	x	NEEDLE (3)	225554	x	x	x	x	WRENCH
1906-14-1	x	x	x	x	NEEDLE (1-2)	227227	x	x	x	x	KNEE LIFTER LIFTING ROD COLLAR CPL. TWO 200113
002102	x	x	x	x	TENSION DISC (2)	228026	x	x	x	x	BOBBIN WINDER TENSION BRACKET SCREW WASHER
002102	x	x	x	x	BOBBIN WINDER TENSION DISC (2)	228364	x	x	x	x	KNEE LIFTER KNEE PLATE CPL. 350251
012361	x	x	x	x	MACHINE HINGE CONNECTION (2)	228476	x	x	x	x	SCREW DRIVER (BOBBIN CASE)
013710	x	x	x	x	BOBBIN WINDER TENSION SPRING	228764	x	x	x	x	THREAD UNWINDER SPOOL PIN (2)
032574	x	x	x	x	TENSION RELEASING PIN	228766	x	x	x	x	THREAD UNWINDER SPOOL REST WITH 201254
050150-833	x	-	-	-	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW	228767	x	x	x	x	THREAD UNWINDER SPOOL REST ROD
050305-850	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR SET SCREW	228768	x	x	x	x	THREAD UNWINDER SPOOL STAND
050311-830	x	x	x	x	OIL PUMP GEAR SET SCREW (2)	228769	x	x	x	x	THREAD UNWINDER THREAD GUIDE (2)
050429-833	x	x	x	x	PRETENSION BRACKET SCREW	228770	x	x	x	x	THREAD UNWINDER THREAD GUIDE HOLDER
050429-833	x	x	x	x	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW	228774	x	x	x	x	THREAD UNWINDER THREAD GUIDE ROD
050578-850	x	x	x	x	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW	228776	x	x	x	x	THREAD UNWINDER CPL. (FOR TWO SPOOLS) 228766, 228767, 228768, 228770, 228774, TWO EACH 150203, 228764, 228769 AND THREE WOOD SCREWS
050624-830	x	x	x	x	FEED DOG SCREW (2)	230743-803	x	x	x	x	HINGE SCREW THRUST WASHER
051334-830	x	x	x	x	FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2)	231337	x	x	x	x	CLOTH GUIDE
051369-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK PINCH SCREW	242256	-	-	-	-	FEED DOG
051369-850	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC POSITION SPRING SCREW (2)	244071	x	x	x	x	BOBBIN WINDER FRAME OIL PACKING (WICK)
051369-850	x	x	x	x	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)	259428	x	x	x	x	BOBBIN WINDER BRAKE (LEATHER)
051369-850	x	x	x	x	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2)	259429	x	x	x	x	BOBBIN WINDER BRAKE CLAMP
051369-850	x	x	x	x	PRESSER BAR POSITION GUIDE PINCH SCREW	259462	x	x	x	x	UNIVERSAL BOBBIN WINDER CPL. 200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 TO 225456, 225458, 225462, 259428, 259429, 259662, 259930, TWO EACH 225459 AND WOOD SCREW
051369-850	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW	259660	x	x	x	x	BOBBIN WINDER FRAME OIL WELL WASHER
051369-850	x	x	x	x		259662	x	x	x	x	BOBBIN WINDER AND TENSION BRACKET BASE
						259930	x	x	x	x	BOBBIN WINDER PULLEY WITH 457

FOR CLASS 457 G					DESCRIPTION	FOR CLASS 457 G					DESCRIPTION
PART NO.	105	115	116	117		PART NO.	105	115	116	117	
Z70161	x	x	x	x	NEEDLE BAR CRANK STUD PIN	500786-850	x	x	x	x	HOOK OIL REGULATING SCREW NUT
Z70266	x	x	x	x	NEEDLE BAR CONNECTING LINK NEEDLE BEARING	502505	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
Z71808	x	x	x	x	HOOK SHAFT OIL FILTER WICK HOLDER SEAL	502506	x	x	x	x	OIL PUMP DRIVING GEAR
Z72128	x	x	x	x	ROTARY TAKE-UP GUARD COVER WINDOW	502508	x	x	x	x	ARM SHAFT CONNECTION BELT
Z72142	x	x	x	x	ARM SHAFT BALL BEARING	502509	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY
Z72143	x	x	x	x	ARM SHAFT BALL BEARING	502510	x	x	x	x	ARM SHAFT OIL SHIELD
Z72144	x	x	x	x	BED SHAFT BALL BEARING	502511-002	x	x	x	x	ARM SHAFT OIL SLINGER AND PINION SPACER
Z72208	x	x	x	x	PRETENSION BRACKET SPRING	502515	x	x	x	x	BED SHAFT BUSHING (FRONT)
Z72209	x	x	x	x	PRETENSION BRACKET STUD	502516	x	x	x	x	BED SHAFT BUSHING OIL WICK
Z76025	x	x	x	x	PRESSER BAR BALL	502517	x	x	x	x	BED CONNECTION BELT PULLEY
Z76027	x	x	x	x	PRESSER BAR LIFTER	502518-002	x	x	x	x	BED CONNECTION BELT PULLEY SPACER
Z76051	x	x	x	x	THREAD GUIDE ON FACE PLATE	502519	x	x	x	x	BED SHAFT GEAR
Z76114	x	x	x	x	NEEDLE BAR CONNECTING LINK THRUST WASHER	502521	x	x	x	x	BED SHAFT GEAR BOX COVER GASKET
Z76225	x	x	x	x	TENSION STUD	502522	x	x	x	x	BED SLIDE
Z76236	x	x	x	x	HOOK SHAFT OIL FILTER WICK HOLDER	502526	x	x	x	x	BOBBIN (1+2)
Z76508	x	x	x	x	ROTARY TAKE-UP GUARD SPRING CATCH	502527	x	x	x	x	BOBBIN CASE BASE
Z76536	x	x	x	x	PRESSER BAR BUSHING	502528	x	x	-	-	BOBBIN CASE CAP
350231-850	x	x	x	x	KNEE LIFTER KNEE PLATE SET SCREW	502529	x	x	x	x	BOBBIN CASE LATCH CPL. 210735, 210913, 502717
500067-830	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW SET SCREW (2)	502530	x	x	-	-	BOBBIN CASE CAP CPL. 200964, 210736, 502529, 502716
500104-850	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)	502531	x	x	-	-	BOBBIN CASE CPL. 502527, 502530
500115-850	x	x	x	x	OIL DISTRIBUTOR PLATE SCREW	502532	x	x	-	-	HOOK BODY WITH 502563
500212-833	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT) SET SCREW	502533	x	x	x	x	HOOK DRIVING SHAFT BUSHING OIL WICK
500244-850	x	x	x	x	ROTARY TAKE-UP SCREW (2)	502534	x	x	-	-	HOOK AND BOBBIN CASE CPL. 502531, 502562
500244-850	x	x	x	x	BED PLATE SCREW (BACK) (2)	502536	x	x	x	x	BOBBIN CASE STOP
500244-833	x	x	x	x	THROAT PLATE SCREW (2)	502537	x	x	x	x	FACE PLATE
500245-805	x	x	x	x	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW	502538	x	x	-	-	HOOK GIB
500246-850	x	x	x	x	THREAD GUIDE SCREW (2)	502539-002	x	x	-	-	HOOK NEEDLE GUARD COUNTERBALANCE
500246-850	x	x	x	x	FACE PLATE SCREW (8)	502540-002	x	x	x	x	FEED BAR
500246-850	x	x	x	x	ROTARY TAKE-UP GUARD SPRING CATCH SCREW	502541	x	x	x	x	FEED BAR HINGE PIN
500247-833	x	x	x	x	HOOK OIL REGULATING SCREW	502542	x	x	x	x	FEED BAR HINGE PIN OILING FELT
500250-850	x	x	x	x	MACHINE LEG SCREW (2)	502543	x	x	x	x	FEED BAR HINGE PIN OILING FELT CLAMP
500251-850	x	x	x	x	NEEDLE BAR CONNECTING STUD PINCH SCREW	502544	x	x	x	x	FEED BAR HINGE PIN THRUST WASHER (2)
500256-850	x	x	x	x	PRESSER FOOT SCREW	502545	x	x	-	x	FEED BAR LIFTING LINK
500257-850	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW	502546	x	x	x	x	FEED BAR LIFTING LINK HINGE PIN
500259-803	x	x	x	x	TENSION RELEASER ADJUSTING SCREW	502558	x	x	x	x	FEED DRIVING ROCK SHAFT BUSHING (BACK)
500260-830	x	x	x	x	PRESSER BAR SPRING SCREW	502559	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK WITH 500257
500261-850	x	x	x	x	PRESSER BAR SPRING SCREW STUD	502560-002	x	x	x	x	FEED DRIVING ROCK SHAFT OIL WICK
500262-833	x	x	x	x	THREAD GUIDE (ON FACE PLATE) SCREW	502562	x	x	-	-	HOOK CPL. 141507, 502532, 502538, 502539-002, 502563, TWO 500306, THREE 141525
500262-833	x	x	x	x	THREAD CUTTER (ON FACE PLATE) SCREW	502563	x	x	x	x	HOOK OIL RETAINING WASHER
500263-850	x	x	x	x	BED SHAFT GEAR BOX COVER SCREW (6)	502565	x	x	x	x	HOOK DRIVING SHAFT
500263-850	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)	502566	x	x	x	x	HOOK DRIVING SHAFT BUSHING
500263-850	x	x	x	x	HOOK SHAFT GEAR BOX COVER SCREW (4)	502567	x	x	x	x	HOOK DRIVING SHAFT HELICAL GEAR
500264-830	x	x	x	x	HOOK SHAFT BUSHING (FRONT) SET SCREW	502568	x	x	x	x	HOOK SHAFT
500265-833	x	x	x	x	THREAD REGULATOR SET SCREW	502569	x	x	x	x	HOOK SHAFT BEVEL GEAR
500267-850	x	x	x	x	ARM COVER (TOP) SCREW (LONG) (2)	502572	x	x	x	x	HOOK SHAFT BUSHING CAP GASKET
500268-850	x	x	x	x	ARM COVER (BACK) SCREW (6)	502573	x	x	x	x	HOOK SHAFT GEAR BOX COVER
500268-850	x	x	x	x	ARM COVER (TOP) SCREW (SHORT) (2)	502574	x	x	x	x	HOOK SHAFT GEAR BOX COVER GASKET
500268-850	x	x	x	x	OIL GUARD SCREW (2)	502575	x	x	x	x	HOOK SHAFT GEAR BOX OIL PIPE
500271-833	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW	502576-002	x	x	x	x	HOOK SHAFT GEAR BOX OIL TUBE
500272-830	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY SET SCREW	502577	x	x	x	x	HOOK SHAFT GEAR BOX PLUG
500274-830	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW	502581	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (FRONT) SET SCREW PLUG
500275-850	x	x	x	x	TENSION RELEASER HINGE SCREW	502582	x	x	x	x	HOOK SHAFT PRESSURE BUSHING
500289-850	x	x	x	x	ROTARY TAKE-UP COVER WINDOW SCREW	502583	x	x	x	x	HOOK SHAFT PRESSURE BUSHING OIL WICK
500296-833	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (LEFT)	502584	x	x	x	x	KNEE LIFTER KNEE PLATE ARM
500296-833	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC REGULATING STUD SET SCREW	502586	x	x	x	x	KNEE LIFTER LIFTING LINK
500298-850	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	502587-002	x	x	x	x	KNEE LIFTER LIFTING ROD SPRING
500299-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (RIGHT)	502587-003	-	x	x	x	KNEE LIFTER PLUNGER
500300-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER SCREW	502589	x	x	x	x	FOOT CONTROL REVERSE FEED PLUNGER
500300-850	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER SCREW	502591	x	x	x	x	KNEE LIFTER ROCK SHAFT
500301-850	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR SET SCREW (2)	502593	x	x	x	x	KNEE LIFTER ROCK SHAFT HUB
500302-803	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	502594	x	x	x	x	MACHINE LEG (REAR)
500303-803	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (FRONT) SET SCREW	502594	x	x	x	x	NEEDLE BAR OIL FELT CORD
500306-830	x	x	x	x	HOOK SET SCREW (2)	502597	x	x	x	x	NEEDLE BAR THREAD GUIDE
500307-850	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW	502598	x	x	x	x	NEEDLE BAR CONNECTING LINK CPL. Z70266
500308-830	x	x	x	x	FEED DRIVING ECCENTRIC POSITION SCREW	502600	x	x	x	x	NEEDLE BAR CONNECTING LINK GUIDE BLOCK
500309-850	x	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)	502601	x	x	x	x	NEEDLE BAR CONNECTING LINK CLAMPING PLATE
500310-833	x	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING SCREW	502602	x	x	x	x	NEEDLE BAR CONNECTING STUD
500312-850	x	x	x	x	SINGER LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)	502603	x	x	x	x	NEEDLE BAR CONNECTING STUD OIL WICK
500315-830	x	x	x	x	NEEDLE BAR YOKE GUIDE SET SCREW (2)	502604	x	x	x	x	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
500318-830	x	x	x	x	NEEDLE VIBRATING PINION SET SCREW (2)	502606	x	-	-	-	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR CPL. 50150, 502935
500319-830	x	x	x	x	BED CONNECTION BELT PULLEY SET SCREW (2)	502607	x	x	x	x	NEEDLE BAR CRANK STUD
500320-830	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)	502608	x	x	x	x	NEEDLE BAR OIL FELT
500329-850	x	x	x	x	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW	502610	x	x	x	x	HOOK SHAFT BUSHING (FRONT)
500332-850	x	x	x	x	KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)	502611	x	x	x	x	HOOK SHAFT BUSHING CAP
500785-850	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT	502616	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 160
						502622	x	x	x	x	HINGE SCREW SPRING WASHER
						502635-002	x	x	x	x	OIL DELIVERY TUBE
						502641	x	x	x	x	MACHINE BASE AND OIL RESERVOIR STATIC GROUNDING CONTACT
						502642	x	x	x	x	MACHINE BASE AND OIL RESERVOIR STATIC GROUNDING CONTACT WIRE
						502643	x	x	x	x	OIL PUMP BODY
						502644	x	x	x	x	OIL PUMP GEAR
						502645	x	x	x	x	PRESSER BAR POSITION GUIDE
						502646	x	x	x	x	OIL PUMP SCREW SHAFT
						502647-002	x	x	x	x	OIL RETURN TUBE UPPER (SHORT)
						502648-002	x	x	x	x	OIL RETURN TUBE LOWER (LONG)
						502650-002	x	x	x	x	OIL SIGHT BODY AND WICK WITH 502651
						502651	x	x	x	x	OIL SIGHT WICK
						502653	x	x	x	x	PRESSER BAR SPRING

PART NO.	FOR CLASS 457 G				DESCRIPTION	PART NO.	FOR CLASS 457 G				DESCRIPTION
	105	115	116	117			105	115	116	117	
502654	x	x	x	x	PRETENSION BRACKET	502779	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK
502655	x	x	x	x	ROTARY TAKE-UP	502780	x	x	x	x	NEEDLE VIBRATING ADJUSTING CRANK
502656	x	x	x	x	ROTARY TAKE-UP GUARD						CPL. 51369, 502779
502657	x	x	x	x	ROTARY TAKE-UP GUARD COVER	502781	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502658	x	x	x	x	PRETENSION BRACKET CPL. 210958, 210993, 272208, 272209, 502699	502782	x	x	x	x	SLIDE BLOCK
502659	x	x	x	x	ROTARY TAKE-UP MOUNTING DISC						NEEDLE VIBRATING ADJUSTING BRACKET
502660-002	x	x	x	x	TENSION RELEASE	502783	x	x	x	x	SLIDE BLOCK
502661-002	x	x	x	x	TENSION RELEASE CPL. 1747, 500259, 502660-002	502784	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE
502662	x	x	x	x	TENSION RELEASE SPRING	502785	x	x	x	x	CRANK SHAFT
502665	x	x	x	x	THREAD GUIDE (FRONT OF ARM)						NEEDLE VIBRATING ADJUSTING CRANK SHAFT
502666	x	x	x	x	THREAD PULL OFF	502786	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502667	x	x	x	x	THREAD RETAINER	502787	x	x	x	x	HINGE BEARING STUD
502668	x	x	x	x	THREAD TAKE-UP SPRING						KNEE LIFTER ROCK FRAME
502669	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR	502788	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT WITH TWO 502771
502670	x	x	x	x	THREAD CUTTER ON ROTARY TAKE-UP GUARD						NEEDLE VIBRATING ADJUSTING SHAFT
502672	x	x	x	x	NEEDLE BAR YOKE BEARING (BACK)	502789	x	x	x	x	RETAINER
502674	x	x	x	x	NEEDLE BAR YOKE BEARING (FRONT)						NEEDLE BAR YOKE CONNECTING LINK
502675-002	x	x	-	x	FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502544, 502545, 502546, 502710, 502711-002	502790	x	x	x	x	CARRIER FRAME STUD
						502791	x	x	x	x	NEEDLE POSITION ADJUSTING LEVER
502676	x	x	x	x	HOOK SHAFT PRESSURE BUSHING CPL. 502581, 502582	502792	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502677	x	x	x	x	HOOK SHAFT WITH OIL FILTER CPL. 271808, 276236, 502568, 502928, 502958						SLIDE BLOCK BRACKET CPL. 502791, TWO EACH 500067, 500298
502679	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD PIN	502793	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502681-002	x	x	x	x	ARM SHAFT CPL. 1259, 140172, 502723-002						STUD SNAP RING (2)
502682	x	x	x	x	ARM SHAFT CONNECTION BELT PULLEY CPL. 214206, 500272, 500274, 502509	502793	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET
502687-002	x	x	x	x	NEEDLE BAR YOKE WITH OIL FELT CPL. 502594, 502608, 502688-002						STUD SNAP RING (2)
502688-002	x	x	x	x	NEEDLE BAR YOKE	502794	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC
502693	x	x	x	x	NEEDLE BAR CONNECTING STUD CPL. 500251, 502602, 502603	502799	x	x	x	x	POSITION SPRING
502694	x	x	x	x	NEEDLE BAR CRANK STUD CPL. 270161, 502607						MACHINE BASE AND OIL RESERVOIR DRAIN
502696	x	x	x	x	PRESSER BAR POSITION GUIDE CPL. 51369, 502645	502800	x	x	x	x	PLUG SCREW GASKET
502698	x	x	x	x	THREAD TAKE-UP SPRING REGULATOR CPL. 50305, 502669						NEEDLE BAR YOKE CONNECTING LINK
502699	x	x	x	x	PRETENSION BRACKET CPL. 460, 502654	502801	x	x	x	x	CARRIER FRAME DISC SPRING
502702	x	x	x	x	OIL PUMP GEAR CPL. 502644, TWO 50311	502802	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK STUD
502703	x	x	x	x	BED SHAFT BUSHING (FRONT) CPL. 502515, 502516						NEEDLE BAR YOKE CONNECTING LINK
502704	x	x	x	x	BED CONNECTION BELT PULLEY CPL. 502517, TWO 500319	502802	x	x	x	x	HINGE BEARING STUD SNAP RING (2)
502705	x	x	x	x	OIL PUMP DRIVING GEAR CPL. 502506, TWO 1258						NEEDLE BAR YOKE CONNECTING LINK
502710	x	x	x	x	FEED DRIVING ROCK SHAFT CRANK CPL. 502559, TWO 624	502803	x	x	x	x	CARRIER FRAME SNAP RING
502711-002	x	x	-	x	FEED BAR WITH PINCH SCREW CPL. 50578, 502540-002	502805	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER
502712	x	x	x	x	BED SHAFT GEAR CPL. 502519, TWO 1259						NEEDLE BAR YOKE CONNECTING LINK
502713	x	x	x	x	HOOK DRIVING SHAFT BUSHING CPL. 502533, 502566	502806	x	x	x	x	CARRIER FRAME
502714	x	x	x	x	HOOK DRIVING SHAFT HELICAL BEVEL GEAR CPL. 502567, TWO 1259	502811	x	x	x	x	ARM COVER (BACK)
502715	x	x	x	x	HOOK SHAFT BEVEL GEAR CPL. 502569, TWO 1259	502812	x	x	x	x	ARM COVER (TOP)
502716	x	x	-	-	BOBBIN CASE CAP CPL. 200592, 201016, 502528, 508530						MACHINE PULLEY CPL. 141566, 141567, 272142
502717	x	x	x	x	BOBBIN CASE LATCH LEVER	502817	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK
502720	x	x	x	x	KNEE LIFTER ROCK SHAFT HUB CPL. 502591, TWO 500332	502818	x	x	x	x	HINGE BEARING CPL. 502616, 502757
502723-002	x	x	x	x	ARM SHAFT WITH NEEDLE BAR CRANK WITH 502927	502819	x	x	x	x	HOOK GEAR BOX VENT CAP
502736	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET CPL. 502775, 502778, 502780, TWO 502776, TWO 502793						NEEDLE BAR YOKE CONNECTING LINK
502751	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) PLUG	502820	x	x	x	x	CARRIER FRAME CPL. 502789, 502805, 502850, 502857, TWO 624
502752	x	x	x	x	BED SHAFT BUSHING (CENTER) OIL TUBE PLUG						NEEDLE POSITION ADJUSTING ECCENTRIC
502752	x	x	x	x	BED SHAFT PLUG	502822	x	x	x	x	CPL. 502776, 502781, 502793, TWO EACH 500302, 502762
502754	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR						KNEE LIFTER ROCK FRAME CPL. 502679, 502758, 502786
502755	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR CPL. 500301, 502754	502823	x	x	x	x	KNEE LIFTER LIFTING ROD WITH TWO 502830
502756	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)	502824	x	x	x	x	HOOK DRIVING SHAFT PLUG (FOR UN-USED BED HOLE)
502757	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	502825	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT
502758	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD						BUSHING (FRONT)
502760	x	x	x	x	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (FRONT) PLUG	502826	x	x	x	x	FEED DRIVING ROCK SHAFT BUSHING (FRONT)
502761	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC	502827	x	x	x	x	ARM COVER (FRONT) CPL. 502828, 502829, TWO 140753
502762	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SNAP RING (2)						ARM COVER (FRONT)
502763	x	x	x	x	ARM SHAFT BUSHING (CENTER)	502828	x	x	x	x	STITCH LENGTH INDICATOR PLATE
502764	x	x	x	x	OIL GUARD	502829	x	x	x	x	KNEE LIFTER LIFTING ROD GRIP RING (2)
502768	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK	502830	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME
502770	x	x	x	x	ARM COVER (FRONT) GASKET						SPRING STUD GRIP RING
502771	x	x	x	x	NEEDLE VIBRATING ECCENTRIC COMPOUND SPLIT PIN (2)	502831	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502772	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC REGULATING STUD	502832	x	x	x	x	FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE)
502775	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET						ARM COVER (BACK) GASKET
502776	x	x	x	x	NEEDLE VIBRATING ADJUSTING BRACKET STUD (2)	502833	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502776	x	x	x	x	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD	502834	x	x	x	x	NEEDLE VIBRATING ADJUSTING LEVER
502777	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK						OIL GUIDE
502778	x	x	x	x	NEEDLE VIBRATING ADJUSTING GUIDE CRANK CPL. 1147, 502777	502835	x	x	x	x	BED SHAFT CPL. 502752, 502837
											BED SHAFT
											BED SHAFT BUSHING (BACK)
											FEED DRIVING ECCENTRIC CPL. 449, 500308, 502840
											FEED DRIVING ECCENTRIC
											FEED DRIVING CONNECTION CPL. 502843, 502844, 502847, TWO 502845, FOUR 507063
											MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502583, 502587-002
											502587-003, 502720, 502882, 502937, 502994, 502996, 502999, 503000, 508501, 508503, 508504, 508516, TWO 508502
											FEED DRIVING CONNECTION LEVER
											FEED DRIVING CONNECTION LINK
											FEED DRIVING CONNECTION LEVER HINGE PIN (2)
											FEED DRIVING CONNECTION CRANK CPL. 1177, 502848
											FEED DRIVING CONNECTION CRANK

PART NO.	FOR CLASS 457 G				DESCRIPTION	PART NO.	FOR CLASS 457 G				DESCRIPTION
	105	115	116	117			105	115	116	117	
502849	x	x	x	x	FEED REGULATING SHAFT INDICATOR STOP SCREW RETAINING SPRING	502938	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER CPL. 1489, 502939
502850	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING	502939	-	x	x	x	FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER
502850	x	x	x	x	FEED DRIVING CONNECTION LEVER SLIDE BEARING	502945	x	x	x	x	TENSION CPL. 1560, 32574, 147151, 147152, 276225, 502668, 502698, TWO 2102
502853	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME CPL. 51369, 502850, 502854, 502857, 502858, 502949	502946	x	x	x	x	OIL RETURN TUBE (LOWER) (LONG) CLAMP
502854	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME	502948	x	x	x	x	PRESSER BAR WITH PRESSER FOOT SCREW CPL. 500256
502857	x	x	x	x	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD	502949	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
502857	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD	502958	x	x	x	x	HOOK SHAFT SNAP RING
502858	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK	502975	x	x	x	x	FEED REGULATING SHAFT INDICATOR CPL. 129, 502876, 502976, 507063
502859	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)	502976	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER
502860	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)	502979	x	x	x	x	FEED REGULATING SHAFT SPACER
502862	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK LINK	502987	x	-	-	-	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)
502863	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK CPL. 160, 502864	502992	x	x	x	x	ARM SHAFT BUSHING (CENTER) SCREW
502864	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK	502992	x	x	x	x	GASKET RING
502866	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING	502993	x	x	x	x	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW GASKET RING
502867	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD	502994	x	x	x	x	NEEDLE BAR CPL. 223, 238, 502597
502868	x	x	x	x	FEED REGULATING CONNECTING SHAFT BUSHING	502996	x	x	x	x	KNEE LIFTER ROCK SHAFT SPACER
502869	x	x	x	x	FEED REGULATING CONNECTING SHAFT WITH 502765	502997	x	x	x	x	KNEE LIFTER CONTROL SHAFT CPL. 500271
502872	x	x	x	x	FEED REGULATING CONNECTING SHAFT COLLAR CPL. 502873, TWO 51334	502998	x	x	x	x	500785, 502997, 502998, 508302
502873	x	x	x	x	FEED REGULATING CONNECTION SHAFT COLLAR	502998	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK
502876	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK	502998	x	x	x	x	KNEE LIFTER ROCK SHAFT CRANK
502878	x	x	x	x	FEED REGULATING SHAFT	502999	x	x	x	x	KNEE LIFTER ROCK SHAFT CPL. 502589, 502998, 508302
502879	x	x	x	x	FEED DRIVING ROCK SHAFT CPL. 502560-002, 502880	503000	x	x	x	x	KNEE LIFTER CONTROL SHAFT GRIP RING
502880	x	x	x	x	FEED DRIVING ROCK SHAFT	503595	x	x	-	-	PRESSER FOOT (HINGED)
502881	x	x	x	x	BED SHAFT GEAR BOX COVER	503645	x	x	-	-	COMBINED SCREW DRIVER AND SCREW WRENCH
502882	x	x	x	x	MACHINE BASE AND OIL RESERVOIR CPL. 500329, 502799	503669	x	x	x	x	WRENCH (5/64 INCH HEXAGON)
502883	x	-	-	-	MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502583, 502587-002, 502606, 502720, 502882, 502937, 502987, 502994, 502996, 502999, 503000, 508501, 508503, TWO 508502	503682	x	x	-	-	THROAT PLATE, 53 NEEDLE HOLE, FOR NEEDLE SIZES 12 TO 14
502884	x	x	x	x	BED SPACER (FRONT AND RIGHT SIDE) (2)	503683	x	x	-	-	FEED DOG
502885	x	x	x	x	BED SPACER (REAR) (2)	503690	-	-	x	x	PRESSER FOOT (HINGED)
502886	x	x	x	x	HOOK SHAFT GEAR BOX OIL PIPE HOLDER	503691	-	-	x	-	THROAT PLATE, 53 NEEDLE HOLE, FOR NEEDLE SIZES 16 TO 20
502887	x	x	x	x	NEEDLE VIBRATING MECHANISM CPL. 502755, 502768, 502785, 502787, 502801, 502817, TWO EACH 502793, 502802	503692	-	-	x	-	FEED DOG
502888	x	x	x	x	BED SHAFT BUSHING (CENTER)	507063	x	x	x	x	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
502890	x	x	x	x	ARM OIL SHIELD (AERATED PLASTIC)	507063	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER
502891	x	x	x	x	SINGER LIGHT STUD HOLE SCREW PLUG GASKET	507063	x	x	x	x	CONNECTING LINK STUD RETAINER
502892	x	x	x	x	FEED DRIVING ROCK SHAFT BUSHING (CENTER)	507063	x	x	x	x	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINER
502896	x	x	x	x	NEEDLE BAR YOKE GUIDE (REAR)	507523	x	x	x	x	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
502897	x	x	x	x	NEEDLE BAR YOKE GUIDE (FRONT)	508302	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
502898	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET CPL. 690, 502922, 502923	508302	x	x	x	x	KNEE LIFTER CONTROL SHAFT CRANK PIN
502907	x	x	x	x	ARM COVER (BACK) SCREW GASKET RING (6)	508302	x	x	x	x	KNEE LIFTER ROCK SHAFT CRANK PIN
502907	x	x	x	x	ARM COVER (TOP) SCREW (LONG) GASKET RING (2)	508501	x	x	x	x	KNEE LIFTER ROCK SHAFT CONNECTION
502907	x	x	x	x	ARM COVER (TOP) SCREW (SHORT) GASKET RING (2)	508502	x	x	x	x	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
502907	x	x	x	x	ARM COVER (FRONT) SCREW GASKET RING (3)	508503	x	x	x	x	MACHINE BASE AND OIL RESERVOIR GASKET
502908	x	x	x	x	BED SHAFT BUSHING (CENTER) OIL TUBE	508504	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER CPL. 158, 508515
502909	x	x	x	x	ARM COVER (TOP) GASKET	508505	x	x	x	x	OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
502914	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER CPL. 502915, TWO 500320	508506	x	x	x	x	BED SLIDE SPRING
502915	x	x	x	x	ARM HEAD OIL DRAIN WICK SLINGER	508507	x	x	x	x	BED SLIDE CPL. 502522, 508506, TWO 238
502916	x	x	x	x	ARM HEAD OIL DRAIN WICK	508514	x	x	x	x	OIL DISTRIBUTOR PLATE
502917	x	x	x	x	OIL RETURN TUBE	508515	-	x	x	x	FOOT CONTROL REVERSE FEED LEVER PLUG
502918	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP (UPPER)	508516	-	x	x	x	FOOT CONTROL REVERSE FEED PLUNGER WASHER
502919	x	x	x	x	ARM HEAD OIL DRAIN WICK CLAMP (BACK)	508518	x	x	x	x	THREAD CUTTER ON FACE PLATE
502920	x	x	x	x	PRESSER BAR SPRING SCREW STUD GASKET	508523	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
502922	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT (UPPER) CLAMPING BRACKET	508524	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
502923	x	x	x	x	NEEDLE VIBRATING ADJUSTING SHAFT (LOWER) CLAMPING BRACKET	508525	-	-	x	-	BED SHAFT WITH 502752
502926	x	x	x	x	ARM SHAFT OIL SLINGER AND PINION SPACER CPL. 460, 502511-002	508526	-	-	x	-	FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502546, 502710, 508527, 508528, TWO 502544
502927	x	x	x	x	ARM SHAFT AND NEEDLE BAR CRANK PIN	508527	-	-	x	-	FEED BAR LIFTING LINK
502928	x	x	x	x	HOOK SHAFT OIL FILTER FELT (WICK)	508528	-	-	x	-	FEED BAR WITH 500268
502929	x	x	x	x	NEEDLE VIBRATING PINION CPL. TWO 500318	508529	-	-	x	-	FEED DRIVING CONNECTION CPL. 502843, 508531, 508532, TWO 502845, FOUR 507063
502930	x	x	x	x	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)	508530	x	x	x	x	BOBBIN CASE TENSION SPRING
502931	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER	508531	-	-	x	-	FEED DRIVING CONNECTION LINK
502932	x	x	x	x	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. 502866, 502931	508532	-	-	x	-	FEED DRIVING CONNECTION CRANK CPL. 1177
502935	x	-	-	-	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR	508533	-	-	x	x	HOOK AND BOBBIN CASE CPL. 508534, 508656
502937	x	x	x	x	FEED REVERSING FOOT CONTROL LEVER PIN	508534	-	-	x	x	HOOK CPL. 141507, 508535, 508536, 508537, TWO 500306, THREE 141525
						508535	-	-	x	x	HOOK BODY WITH 502563
						508536	-	-	x	x	HOOK GIB
						508537	-	-	x	x	HOOK NEEDLE GUARD AND COUNTERBALANCE
						508591	-	-	x	x	BOBBIN CASE CAP CPL. 200964, 210736, 502529, 508592
						508592	-	-	x	x	BOBBIN CASE CAP CPL. 200592, 201016, 508530, 508593
						508593	-	-	x	x	BOBBIN CASE CAP
						508656	-	-	x	x	BOBBIN CASE CPL. 502527, 508591

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