

SINGER
400W28

MACHINE NO. 400w26

249861	Belt Shifter Slide Rod Collar with 237X
2269	" " " " " Position Pin
237X	" " " " " Set Screw
208159	" " " " Spring
270144	Face Plate
350503X	" " Screw (5)
143030	Feed Bar
270012	" " Center (2)
200394C	" " " Set Screw
235706	" " Oiling Wick
270138	" " " " Holder
270139	" " " " " 270138 with 235706
52266	" " Slide Block
52267	" " " " 52266 with 125060
*125060	" " " " Stud
149370	" Dog
50117E	" " Screw (2)
270013	" Driving Connection
270014	" " " 270013 with 270016
270015	" " " Crank with 200040E
200040E	" " " " Pinch Screw
200545C	" " " Hinge Screw
201522E	" " " Hinge Screw Nut
270016	" " " Needle Bearing
270017	" " Eccentric
270018	" " " Adjusting Disc
270137	" " " " " Spring
270111	" " " " " Collar with
	201220C

MACHINE NO. 400w28

201220C	Feed Driving	Eccentric	Adjusting Disc Spring Collar	Position Screw
240231	"	"	"	Friction Gib
200369C	"	"	"	" " Adjusting Screw
350101AL	"	"	"	" " " " Set Screw
270020	"	"	Flange with 200333C, 200346C, two each 200369C and 350101AL	
200333C	"	"	"	Position Screw
200346C	"	"	"	Set Screw
270021	"	"	Rock Shaft with two 200394C	
270022	"	"	"	Center (2)
350277C	"	"	"	" Set Screw (2)
270013	"	Lifting Connection		
270014	"	"	"	270013 with 270016
270015	"	"	"	Crank with 200040E
200040E	"	"	"	" Pinch Screw
200545C	"	"	"	Hinge Screw
201522E	"	"	"	" " Nut
270016	"	"	"	Needle Bearing
271102	"	"	Eccentric with 200382ALX and 201220C	
201220C	"	"	"	Position Screw
200382ALX	"	"	"	Set Screw
270024	"	"	Rock Shaft with 52267	
270022	"	"	"	Center (2)
350277X	"	"	"	" Set Screw (2)
270140	"	Regulating Stud		
270026	"	"	"	Spring
240245	"	"	"	Retaining Spring

MACHINE NO. 40w28

270432	Machine Pulley (2-3/4 in. belt diam.) with 200335C and 200338C
200338C	" " Position Screw
200335C	" " Set Screw
270433	" " (loose) with 200161X
272142	" " " Ball Bearing
200161X	" " " Lubricating Hole Cap Screw
270434	Machine Pulley (loose) complete, Nos. 270432, 270433 and two 272142
270437	" Starting Handle and Brake with 200378C and two 270438
270438	" " " " Brake Friction Plug (leather)
200378C	" " " " " Set Screw
270439	" Stop Device Bracket
200040E	" " " " Screw (2)
270440	" " " Trip Lever
201178X	" " " " " Hinge Screw
270441	" " " " " Spring
270442	" " " " Rod
200113C	" " " " " Set Screw
270133	Needle Bar with 350445F
270124	" " Bushing (lower)
270261	" " " (upper)
350489AL	" " " " Set Screw
*270053	" " Connecting Link
270054	" " " " 270053 with 270043
270055	" " " " Guide Block
200054E	" " " " " Screw (2)
270143	" " " " Hinge Stud with 222598 and 270161

MACHINE NO. 400w28

222598	Needle Bar Connecting Link Hinge Stud Oil Packing (wick)
200374AL	" " " " " " " Set Screw
270043	" " " " Needle Bearing
270100	" " " " Thrust Washer
270057	" " " " Stud with 202277 and 350622ALX
202277	" " " " Stud Oil Packing (wick)
350622ALX	" " " " Pinch Screw
*270099	" " Crank with two 200374AL
200333C	" " " " Position Screw
200378C	" " " " " " Check Screw
270058	" " Oiling Felt
350445F	" Set Screw
270059	Presser Bar with 176X
270060	" " Bushing
270061	" " Lifter
350442C	" " " Hinge Screw
270062	" " Lifting Releasing Lever Bracket
270095	" " " " " " Spring
270063	" " Position Guide with 200196E and 350411C
350411C	" " " " Pinch Screw
270064	" " Spring
350435C	" " " Screw (pressure regulating)
350499X	" " " " Stud
62527	" Foot Hinge Pin
270405	" " Plate
52390	" " Shank
26231	" " Spring
270406	Presser Foot (spring hinged) complete, Nos. 26231, 52390, 62527 and 270405

MACHINE NO. 400w28

176X	Presser Foot Screw
270927	Rotary Take-up (large)
270161	" " " Position Pin
401D	" " " Screw (2)
271032	" " " Thread Guide
350503X	" " " " " Screw
270146	" " (small) with 270147 and 350418C
270068	" " " Driving Shaft
272144	" " " " " Ball Bearing (2)
270069	" " " " " Connection Belt
270070	" " " " " Driving Pulley with two each 200358C and 270071
200358C	" " " Driving Shaft Driving Pulley Set Screw
270071	" " " Driving Shaft Driving Pulley Spring Flange
270072	" " " Driving Shaft Pulley with two 200382ALX
200382ALX	" " " Driving Shaft Pulley Set Screw
350418C	" " " Set Screw
270147	" " " Thread Cast-Off Pin
270148	" " " Guard
350503X	" " " Screw (2)
270868	Rotating Hook with 143301, 270878 and two 1253AL
270869	" " 270868 with 270874F and four 1053E
270870	" " 270869 with 270872, 270876 and three 1367E
270458	" " 270870 with 270448
270010	" " Bobbin
270937	" " " Case
270447	" " " " 270937 with 1380E, 270446 and 350484F

MACHINE NO. 400w28

40393	Rotating Hook Bobbin Case Hinge Nos. 2974, 40392 and 125320
270872	" " " " Holder (chromium plated)
52018	" " " " " Position Bracket
200077D	" " " " " " " Screw
40392	" " " " Latch
125320	" " " " " Lever
2974	" " " " " Fulcrum Pin
2975	" " " " " Spring
592E	" " " " " Stop Screw
270446	" " " " Tension Spring
350484F	" " " " " Regulating Screw
1380E	" " " " " Screw
270448	Rotating Hook Bobbin Case complete, Nos. 592E, 2975, 40393, and 270447
270457	" " " " 270448 with 270872
270031	" " Driving Shaft
272144	" " " " Ball Bearing
270033	" " " " Bushing with 270200
270200	" " " " " Oil Packing (wick)
200346C	" " " " " Set Screw
270407	" " " " Connection Belt Pulley with 202253 270414 and two 200070C
200070C	" " " " Connection Belt Pulley Set Screw
202253	" " " " " " " Spring Flange
276047	" " " " Gear (internal teeth) with 200382ALX and 201220C
201220C	" " " " Gear Position Screw
200382ALX	" " " " " Set Screw
270036	" " " " Oil Lead Wire

MACHINE NO. 400w28

270878	Rotating	Hook	Oil	Retaining	Washer (felt)
270038	"	"	"	Reservoir	Cover
270039	"	"	"	"	Gasket
200041X	"	"	"	"	Screw (6)
143301	"	"	"	Wick (felt)	
270879	"	"	"	Guard	
270876	"	"		Section	
1367E	"	"	"	Screw	
1253AL	"	"		Set Screw	
276059	"	"		Shaft	
270163	"	"	"	Bushing	
270880	"	"	"	"	Oil Packing (wick) (#4227 Navy Condenser Cord, 5/8" long)
200346C	"	"	"	"	Set Screw
270164	"	"	"	End	Bearing
201215D	"	"	"	"	Screw (2)
202423	"	"	"	Oil Filter	Wick
276061	"	"	"	"	Holder
276062	Rotating	Hook	Shaft	Oil Filter complete,	Nos. 202423 and 276061
350498E	"	"	"	"	Regulating Screw
276060	Rotating	Hook	Shaft	Bushing complete,	Nos. 270044, 270163, 270164, 270880, 276059, 276062, 350498E and two 201215D
270044	"	"	"	Thrust	Washer
270874E	"	"		Thread	Guard
1053E	"	"	"	"	Screw
2102	Tension	Disc			
270076	"			Releaser (adjustable)	
200132E	"	"		Screw	

MACHINE NO. 41Cw28

32572	Tension Releasing Disc
270086	" " Pin
270081	" Spring
13710	" " Note: Tension Spring 13710 furnished with this machine unless otherwise specified on order
50304C	" Stud
52098	" " 50304C with 1560C
50305C	" " Set Screw
1560C	" Thumb Nut
270087	Tension c omplete, Nos. 13710, 32572, 52082, 52083, 52098, 270086 and two 2102
270096	Thread Guide
236245	" " (lower)
263118	" " (on Needle Bar Bushing)
350503X	" " Screw
270079	" Pull-Off
200196E	" " Set Screw
270080	" Retainer
200355X	" " Set Screw
270150	" Severing Finger
270151	" " " Guard
350486XC	" " " " Hinge Screw
270156	" " " " " Spring Washer
200567X	" " " Screw
52082	" Take-up Spring
52083	" " " Regulator with 50305C
446C	" " " " Set Screw
12412	Throat Plate (large needle hole)
691F	" " Screw (2)

MACHINE NO. 400w28

270408	Work Carrier								
270409	"	"	Bracket with 200078F, 200113F, 350171C and two 200100D						
270410	"	"	Lead Screw						
270411	"	"	"	"	Bracket				
202004	"	"	"	"	"	Position Pin (2)			
200036X	"	"	"	"	"	Screw (2)			
201318X	"	"	"	"	"	Oil Plug Screw (end)			
241171	"	"	"	"	"	"	"	"	Gasket
350481E	"	"	"	"	"	"	"	"	(front)
270412	"	"	"	"	"	"	"	"	Gasket
270413	"	"	"	"	Driving Gear with 201052ALX				
201052ALX	"	"	"	"	"	"	Set Screw		
270414	"	"	"	"	"	Pin for 270407			
270415	"	"	"	"	"	"	"	270416	
270416	"	"	"	"	"	Worm with 270415			
270417	"	"	"	"	"	"	(intermediate)		
270418	"	"	"	"	"	"	"	Bushing	
200347AL	"	"	"	"	"	"	"	"	Set Screw
270419	"	"	"	"	"	"	(intermediate)	Thrust Washer	
201185D	"	"	"	"	Driving Worm Cap Screw				
270451	"	"	"	"	"	"	Stud		
200123D	"	"	"	"	"	"	"	Cap Screw	
270452	"	"	"	"	"	"	"	"	Washer
248821	"	"	"	"	"	"	Stud Oil Packing (wick)		
200347AL	"	"	"	"	"	"	"	Set Screw	
200383C	"	"	"	"	"	"	"	"	Check Screw

MACHINE NO. 100w28

270422	Work Carrier Lead Screw Position Collar with two 200393C (2)
200393C	" " " " " " Set Screw
270423	" " Operating Gear
270424	" " " " Bushing
350171C	" " " " " Set Screw
270425	" " " " Friction Collar with 200394C
200394C	" " " " " " Set Screw
36006	" " " " " Washer
270444	" " Position Indicator with 237D
237D	" " " " Set Screw
200100D	" " Screw
270427	" Guide Wire
200078F	" " " Set Screw

ACCESSORIES

259431	Bobbin Winder
228476	Screw Driver (Bobbin Case)
270010	Rotating Hook Bobbin (2)
135x7	Needles, six, size #18
270429	Machine Rest Pin
228493	Oiler 120342 filled with oil
259477	Screw Driver 5 in. long (moulded handle)
350482	Machine Bolt (4)
6055	" " Washer (4)
270428	" Base (wood), 1-9/16 in. thick, 9-1/2 in. long 7-1/4 in. wide
270155	Rotating Hook Oil Reservoir Oil Gauge