

ILLUSTRATED PARTS LIST

FOR
SINGER®

MACHINE

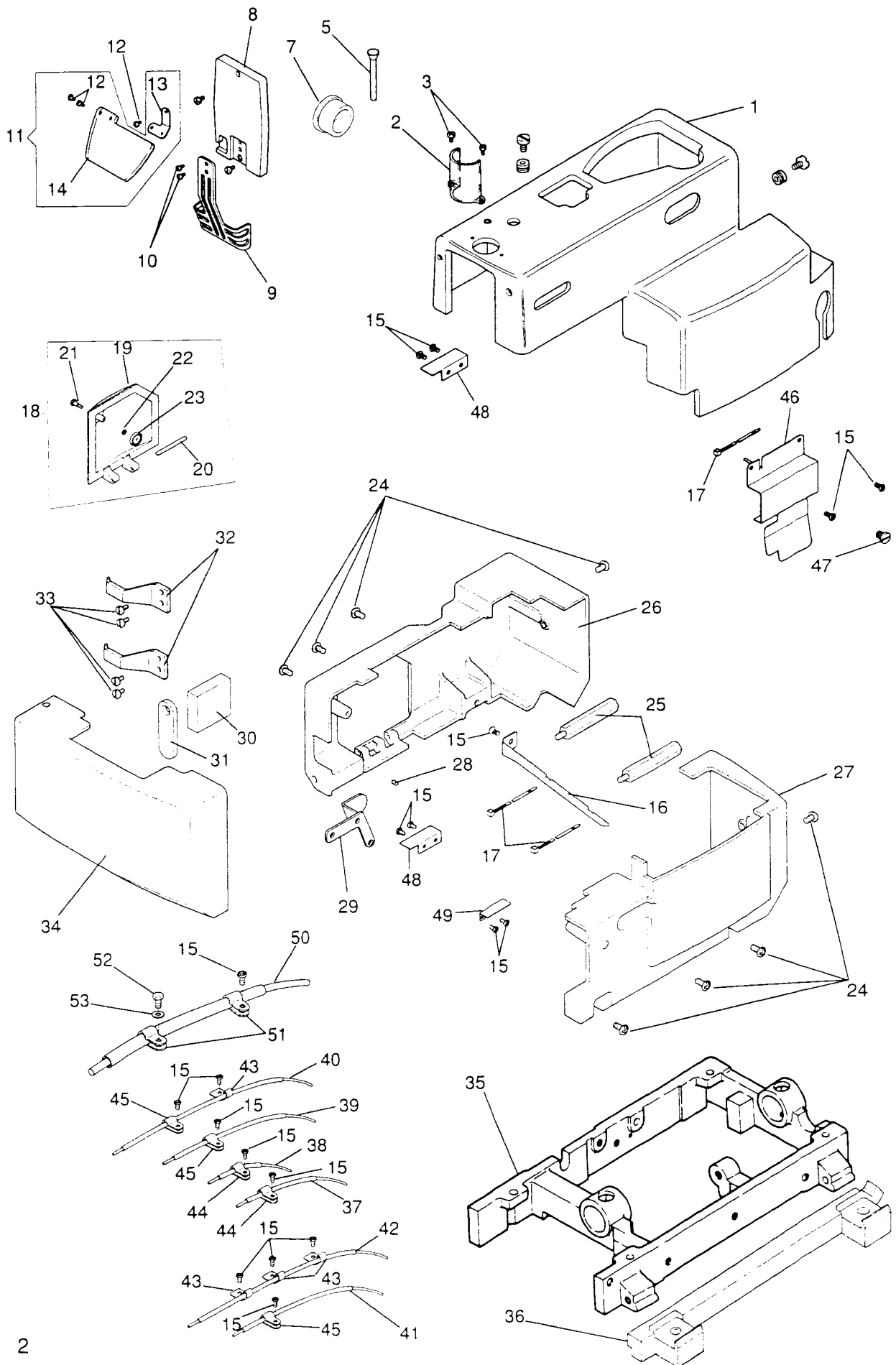
299U 1350
1351
1353S
1353M
1353L
1357S
1357M

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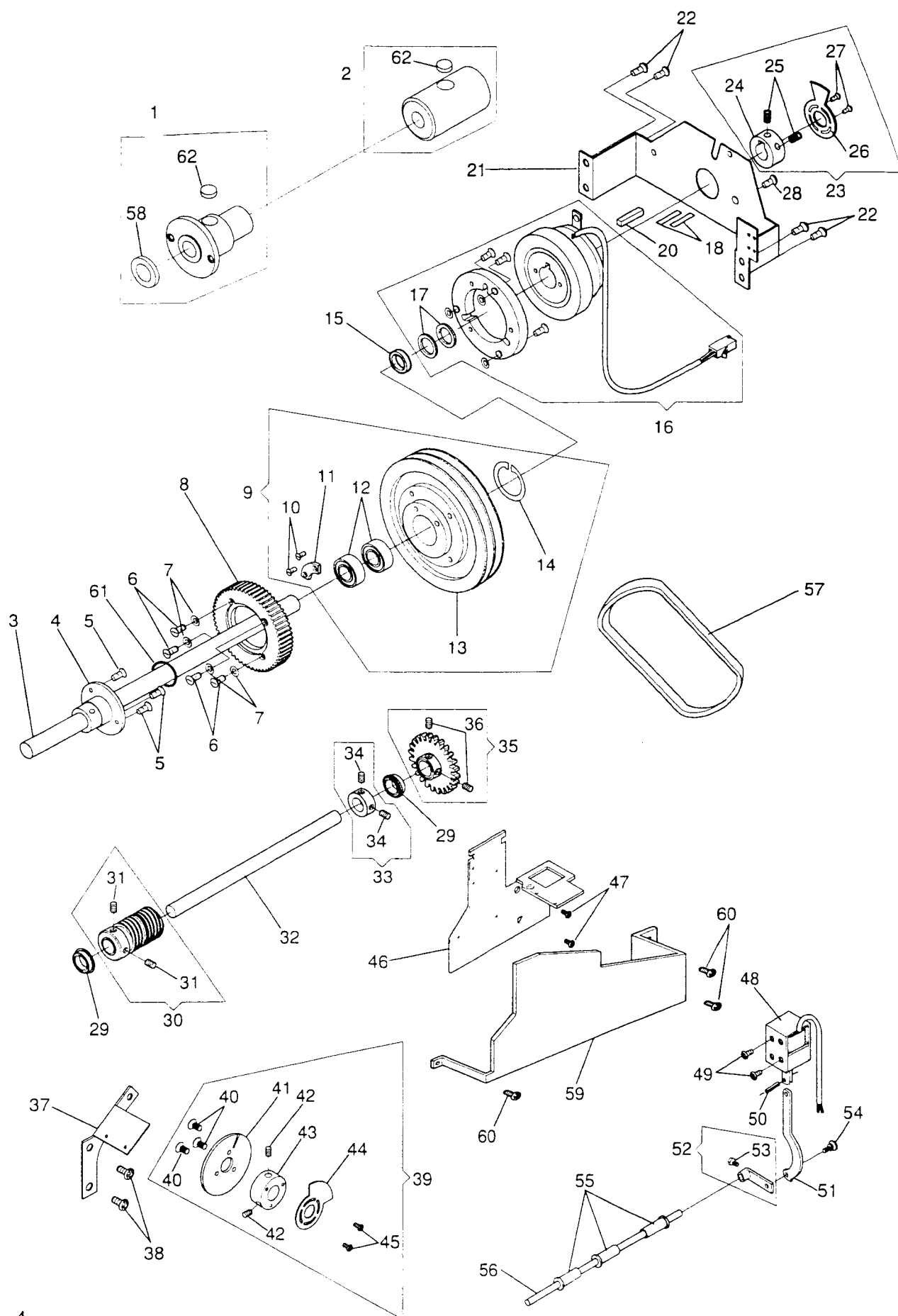
* REFER TO 299U 123W,210W AND 230W PARTS CHART
FOR PARTS NOT LISTED ON THIS PARTS CHART.

COVER, WICK



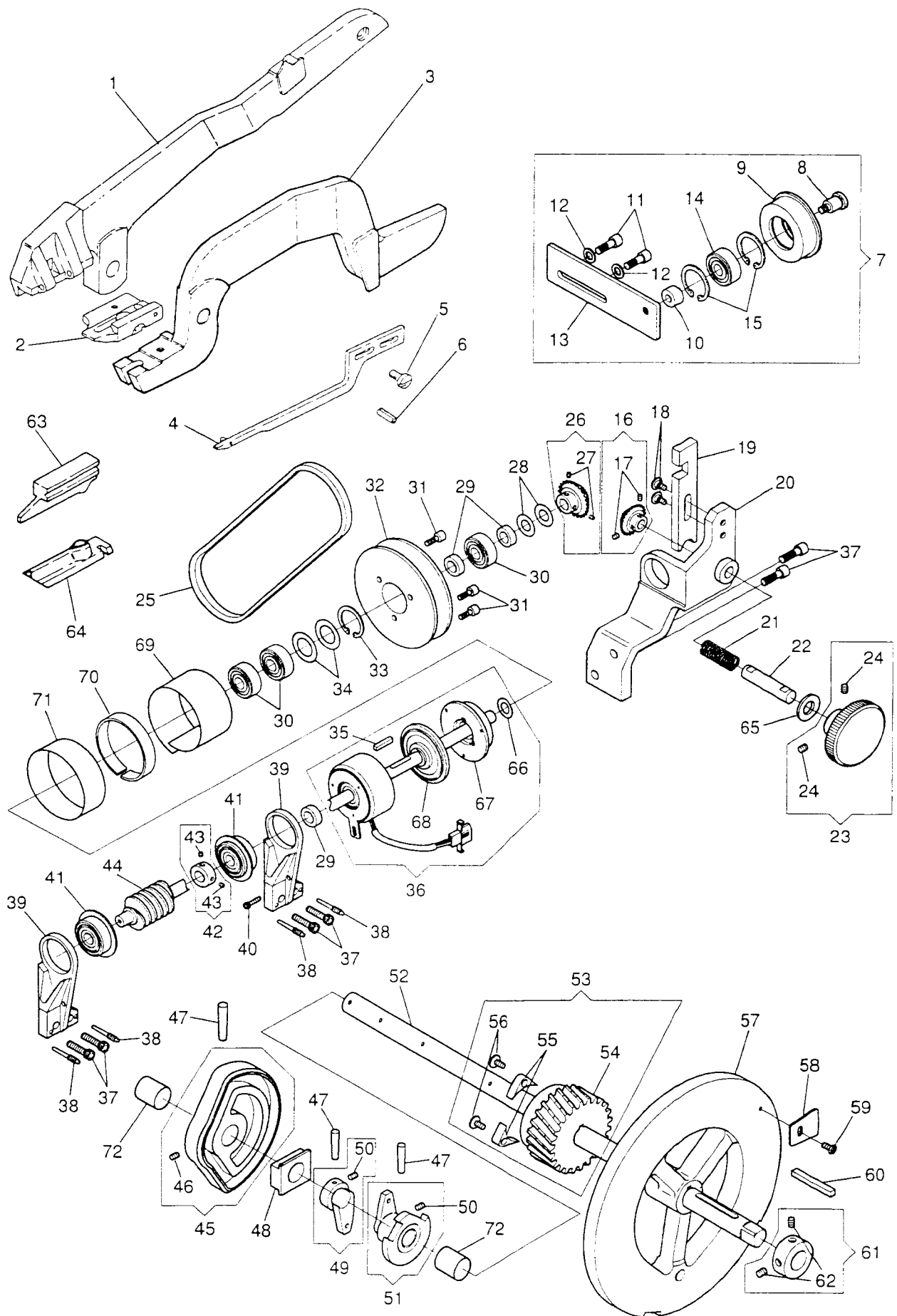
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	553175-469	*	*	*	*	*	*	*	1	Arm Cover (Cpl.)
2	553026	*	*	*	*	*	*	*	1	Needle Bar Guard
3	544222-002	*	*	*	*	*	*	*	2	Screw
5	553009	*	*	*	*	*	*	*	1	Oil Pipe
7	553184	*	*	*	*	*	*	*	1	Oil Reservoir Cap
8	553005-469	*	*	*	*	*	*	*	1	Face Plate (Cpl.)
9	553182	*	*	*	*	*	*	*	1	Finger Guard
	553183	*	*	*	*	*	*	*	1	Finger Guard
10	414521	*	*	*	*	*	*	*	2	Screw
11	418480	*	*	*	*	*	*	*	1	Eye Guard (Cpl.)
12	544475	*	*	*	*	*	*	*	3	Screw
13	418481	*	*	*	*	*	*	*	1	Eye Guard Bracket
14	259830	*	*	*	*	*	*	*	1	Eye Guard
15	504063-451	*	*	*	*	*	*	*	19	Screw
16	553004	*	*	*	*	*	*	*	1	Oil Wick Guide Plate
17	540899	*	*	*	*	*	*	*	3	Retainer
18	553179-469	*	*	*	*	*	*	*	1	Pattern Wheel Cover (Cpl.)
19	553179-901	*	*	*	*	*	*	*	1	Pattern Wheel Cover
20	553131	*	*	*	*	*	*	*	1	Stud
21	553133	*	*	*	*	*	*	*	1	Knob
22	541164-001	*	*	*	*	*	*	*	1	Knob Nut
23	553132	*	*	*	*	*	*	*	1	Magnet
24	544214-005	*	*	*	*	*	*	*	8	Screw
25	553012	*	*	*	*	*	*	*	2	Bed Cover Spacer
26	553178-469	*	*	*	*	*	*	*	1	Bed Cover (Left)
27	553001-469	*	*	*	*	*	*	*	1	Bed Cover (Right) (Cpl.)
28	544202-001	*	*	*	*	*	*	*	1	Set Screw
29	553180	*	*	*	*	*	*	*	1	Magnet Catch
30	553187	*	*	*	*	*	*	*	1	Oil Reservoir Felt
31	553186	*	*	*	*	*	*	*	1	Oil Reservoir Cap
32	553002	*	*	*	*	*	*	*	2	Hinge (Cpl.)
33	504071	*	*	*	*	*	*	*	4	Screw
34	553176-469	*	*	*	*	*	*	*	1	Bed Cover (Front) (Cpl.)
35	553022-469	*	*	*	*	*	*	*	1	Bed Extension (Cpl.)
36	367125-451	*	*	*	*	*	*	*	1	Machine Support (Right) (Cpl.)
37	552992	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Feed Driving Auxiliary Eccentric Lever)
38	553188	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Arm Shaft Bushing Front)
39	553189	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Arm Shaft Bushing Back)
40	553190	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Needle Vibrating Lever)
41	553192	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Bed Shaft Bushing Front)
42	553193	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (Bed Shaft Bushing Back)
43	543371	*	*	*	*	*	*	*	4	Retainer
44	542766-006	*	*	*	*	*	*	*	2	Retainer (2n)
45	542766-001	*	*	*	*	*	*	*	3	Retainer (3n)
46	553000	*	*	*	*	*	*	*	1	Cover
47	549230	*	*	*	*	*	*	*	1	Screw
48	553020	*	*	*	*	*	*	*	2	Sensor Cover
49	553021	*	*	*	*	*	*	*	1	Sensor Cover
50	553006	*	*	*	*	*	*	*	1	Oil Wick (Cpl.) (For Exhaust)
51	542766-004	*	*	*	*	*	*	*	2	Retainer (5N)
52	545268	*	*	*	*	*	*	*	1	Screw
53	541217	*	*	*	*	*	*	*	1	Washer
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BED SHAFT, RAPID FEED SHAFT, TENSION RELEASE



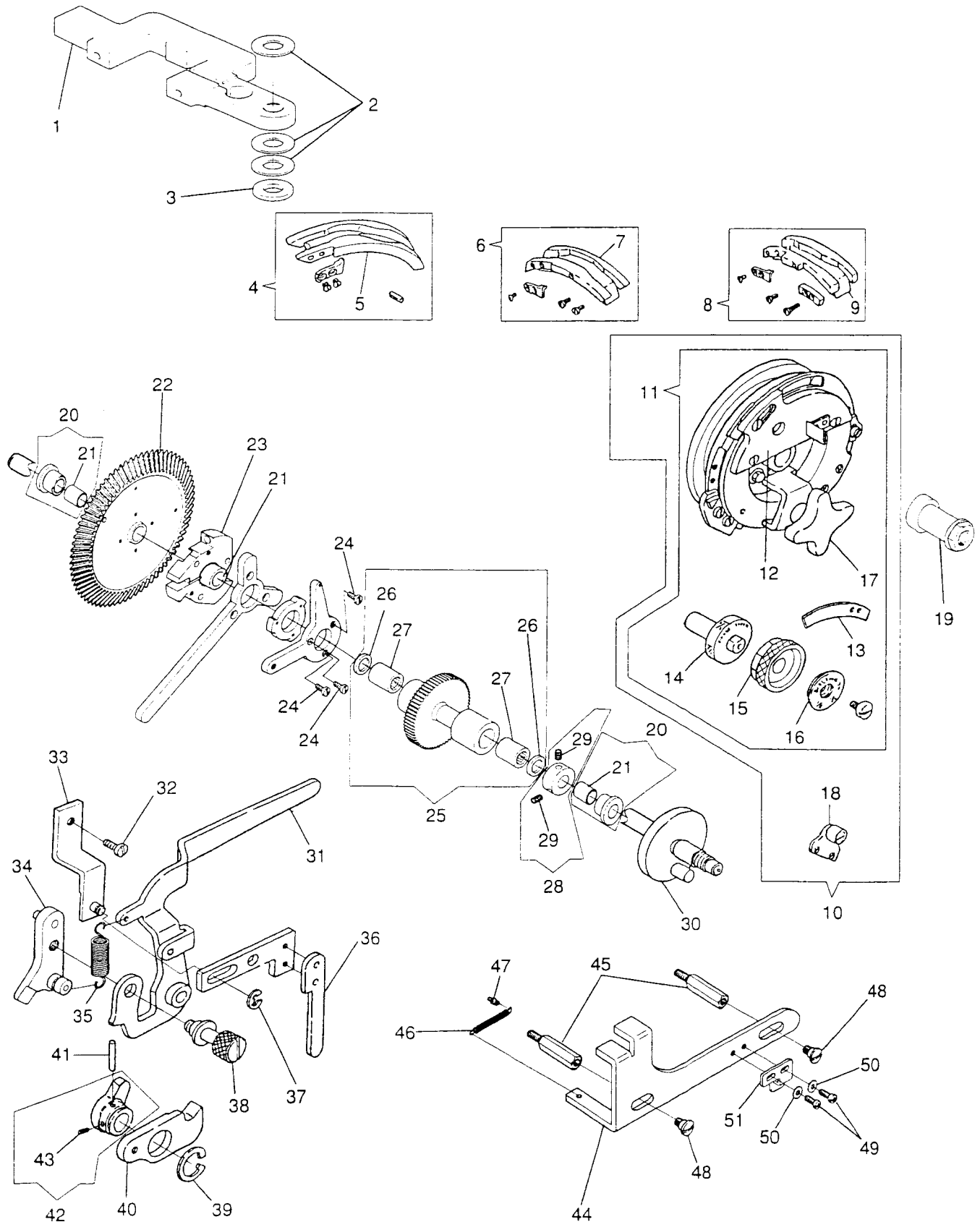
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	553123	*	*	*	*	*	*	*	1	Arm Shaft Bushing (Front) (Cpl.)
2	553125	*	*	*	*	*	*	*	1	Arm Shaft Bushing (Back) (Cpl.)
3	553024	*	*	*	*	*	*	*	1	Bed Shaft
4	553025	*	*	*	*	*	*	*	1	Bed Shaft Bushing (Back)
5	414685-053	*	*	*	*	*	*	*	3	Screw
6	544211-055	*	*	*	*	*	*	*	4	Screw
7	543804-002	*	*	*	*	*	*	*	4	Washer
8	553078	*	*	*	*	*	*	*	1	Bed Shaft Gear (Back)
9	553074	*	*	*	*	*	*	*	1	Bed Shaft Pulley (Cpl.)
10	414685-052	*	*	*	*	*	*	*	2	Screw
11	553077	*	*	*	*	*	*	*	1	Bearing Retaining Plate
12	553076	*	*	*	*	*	*	*	2	Bearing
13	553075	*	*	*	*	*	*	*	1	Bed Shaft Pulley
14	543869-011	*	*	*	*	*	*	*	1	Bearing Retaining Ring
15	553085	*	*	*	*	*	*	*	1	Spacer
16	553083-001	*	*	*	*	*	*	*	1	Electromagnetic Clutch (Cpl.)
17	553082	*	*	*	*	*	*	*	2	Sim
18	553130-001	*	*	*	*	*	*	*	1	Key Sim (T=0.05)
	553130-002	*	*	*	*	*	*	*	1	Key Sim (T=0.10)
20	553081	*	*	*	*	*	*	*	1	Key
21	553089	*	*	*	*	*	*	*	1	Bed Bracket (Back)
22	374108-001	*	*	*	*	*	*	*	4	Screw
23	553086	*	*	*	*	*	*	*	1	Sensor Plate (Cpl.)
24	553088	*	*	*	*	*	*	*	1	Collar
25	544209-007	*	*	*	*	*	*	*	2	Set Screw
26	553087	*	*	*	*	*	*	*	1	Sensor Plate
27	544211-051	*	*	*	*	*	*	*	2	Screw
28	544212-053	*	*	*	*	*	*	*	1	Screw
29	553056	*	*	*	*	*	*	*	2	Rapid Feed Shaft Bearing
30	553059	*	*	*	*	*	*	*	1	Rapid Feed Worm (Cpl.)
31	544209-007	*	*	*	*	*	*	*	2	Rapid Feed Worm Set Screw
32	553055	*	*	*	*	*	*	*	1	Rapid Feed Shaft
33	553057	*	*	*	*	*	*	*	1	Collar (Cpl.)
34	544209-007	*	*	*	*	*	*	*	2	Set Screw
35	553061	*	*	*	*	*	*	*	1	Rapid Shaft Gear (Cpl.)
36	544209-007	*	*	*	*	*	*	*	2	Set Screw
37	553195	*	*	*	*	*	*	*	1	Sensor Bracket
38	544214-001	*	*	*	*	*	*	*	2	Screw
39	553152	*	*	*	*	*	*	*	1	Shaft Collar Plate (Cpl.)
40	414685-001	*	*	*	*	*	*	*	3	Screw
41	553153	*	*	*	*	*	*	*	1	Collar Plate (Stop)
42	544209-005	*	*	*	*	*	*	*	2	Set Screw
43	553154	*	*	*	*	*	*	*	1	Collar
44	553147	*	*	*	*	*	*	*	1	Collar Plate (Eye)
45	544211-051	*	*	*	*	*	*	*	2	Screw
46	553071	*	*	*	*	*	*	*	1	Relay Board Bracket
47	544214-001	*	*	*	*	*	*	*	2	Screw
48	553134-001	*	*	*	*	*	*	*	1	Solenoid
49	544211-052	*	*	*	*	*	*	*	2	Screw
50	543808-002	*	*	*	*	*	*	*	1	Spring Pin
51	553137	*	*	*	*	*	*	*	1	Link
52	553135	*	*	*	*	*	*	*	1	Lever (Cpl.)
53	545304	*	*	*	*	*	*	*	1	Set Screw
54	553138	*	*	*	*	*	*	*	1	Shoulder Screw
55	553011	*	*	*	*	*	*	*	1	Bushing
56	367115	*	*	*	*	*	*	*	1	Shaft
57	553079	*	*	*	*	*	*	*	1	V-Belt (Motor) (Special)
58	540707	*	*	*	*	*	*	*	1	Oil Seal
59	552985	*	*	*	*	*	*	*	1	Relay Board Bracket
60	544212-001	*	*	*	*	*	*	*	3	Screw
61	553177	*	*	*	*	*	*	*	1	Bed Shaft Bushing (Back) Oil Guard
62	548740	*	*	*	*	*	*	*	2	Oil Packing
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CUTTING MECH



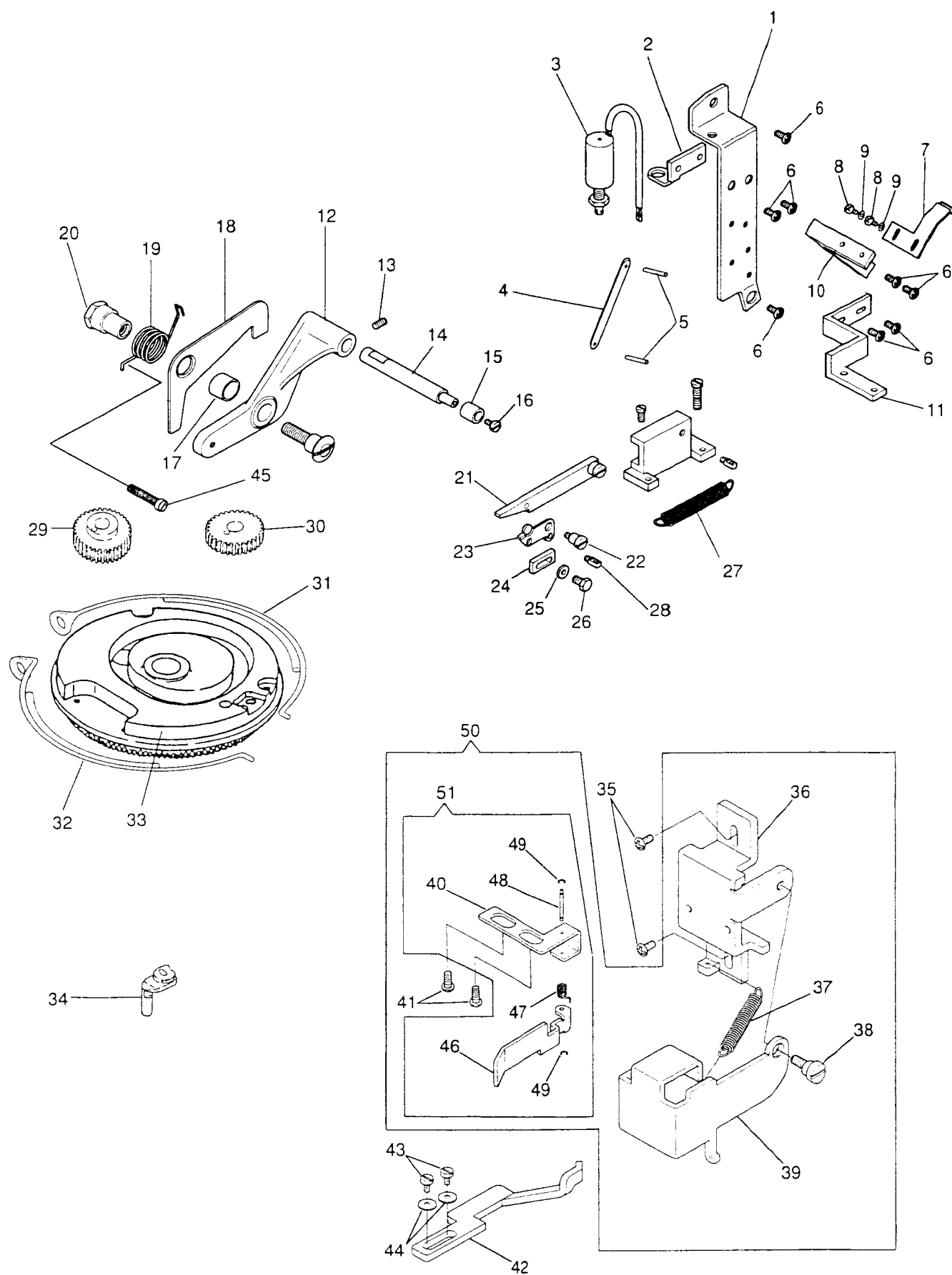
REF	PART NO.	1350	1351	1355	1359M	1359L	1357S	1357M	QTY	DESCRIPTION
1	548073	*	*	*	*	*	*	*	1	Cutting Lever (Upper)
	544604	*	*	*	*	*	*	*	1	Cutting Lever (Upper)
2	544512	*	*	*	*	*	*	*	1	Base Plate
	544601	*	*	*	*	*	*	*	1	Base Plate
3	553064	*	*	*	*	*	*	*	1	Cutting Lever (Lower)
4	548847	*	*	*	*	*	*	*	1	Lower Cord Controlling Arm
5	504063-451	*	*	*	*	*	*	*	1	Screw
6	548492	*	*	*	*	*	*	*	1	Position Pin
7	553109	*	*	*	*	*	*	*	1	Tension Pulley (Cpl.)
8	553110	*	*	*	*	*	*	*	1	Tension Pulley Shaft
9	418732	*	*	*	*	*	*	*	1	Tension Pulley
10	418477	*	*	*	*	*	*	*	1	Spacer
11	374108-001	*	*	*	*	*	*	*	2	Screw
12	543875-107	*	*	*	*	*	*	*	2	Washer
13	553111	*	*	*	*	*	*	*	1	Bracket
14	418475	*	*	*	*	*	*	*	1	Bearing
15	418476	*	*	*	*	*	*	*	2	Retaining Ring
16	545887-945	*	*	*	*	*	*	*	1	Bevel Gear (Cpl.)
17	504101	*	*	*	*	*	*	*	2	Set Screw
18	414650	*	*	*	*	*	*	*	2	Guide Screw
19	553034	*	*	*	*	*	*	*	1	Stopper
20	553196	*	*	*	*	*	*	*	1	Support (Back) (Cpl.)
21	548917	*	*	*	*	*	*	*	1	Spring
22	553033	*	*	*	*	*	*	*	1	Shaft
23	553106	*	*	*	*	*	*	*	1	Hand Wheel (Cpl.)
24	544209-005	*	*	*	*	*	*	*	2	Set Screw
25	553108	*	*	*	*	*	*	*	1	V-Belt (Cutting) (Special)
26	553043	*	*	*	*	*	*	*	1	Bevel Gear (Cpl.)
27	504101	*	*	*	*	*	*	*	2	Set Screw
28	553041	*	*	*	*	*	*	*	2	Gear Sim
29	553067	*	*	*	*	*	*	*	3	Spacer
30	367031	*	*	*	*	*	*	*	3	Bearing
31	374106-005	*	*	*	*	*	*	*	3	Screw
32	553105	*	*	*	*	*	*	*	1	Cutting Driving Shaft Pulley
33	543869-021	*	*	*	*	*	*	*	1	Retaining Ring
34	367028-002	*	*	*	*	*	*	*	1	Bearing Sim (T=0.2)
	367028-001	*	*	*	*	*	*	*	1	Bearing Sim (T=0.1)
35	553069	*	*	*	*	*	*	*	1	Key
36	553013-001	*	*	*	*	*	*	*	1	Electromagnetic Clutch
37	374108-002	*	*	*	*	*	*	*	6	Screw
38	548186	*	*	*	*	*	*	*	4	Position Pin
39	553112	*	*	*	*	*	*	*	2	Support (Front)
40	544211-056	*	*	*	*	*	*	*	1	Screw
41	272144	*	*	*	*	*	*	*	2	Bearing
42	553103	*	*	*	*	*	*	*	1	Collar (Cpl.)
43	544209-007	*	*	*	*	*	*	*	2	Set Screw
44	553102	*	*	*	*	*	*	*	1	Cutting Driving Shaft Worm
45	553113	*	*	*	*	*	*	*	1	Cutting Carrier Cam (Cpl.)
46	549399	*	*	*	*	*	*	*	1	Set Screw
47	548008	*	*	*	*	*	*	*	3	Position Pin
48	553090	*	*	*	*	*	*	*	1	Slide Block
49	553119	*	*	*	*	*	*	*	1	Cutting Lever (Upper) Cam (Cpl.)
50	504028	*	*	*	*	*	*	*	2	Set Screw
51	553117	*	*	*	*	*	*	*	1	Cutting Lever (Lower) Cam (Cpl.)
52	553121	*	*	*	*	*	*	*	1	Cutting Shaft
53	553097	*	*	*	*	*	*	*	1	Cutting Shaft Worm Wheel (Cpl.)
54	553098	*	*	*	*	*	*	*	1	Cutting Shaft Worm Wheel
55	553099	*	*	*	*	*	*	*	2	Spreader Cam
56	545250	*	*	*	*	*	*	*	2	Screw
57	553093	*	*	*	*	*	*	*	1	Closing Wheel
58	553094	*	*	*	*	*	*	*	1	Sensor Plate
59	544211-052	*	*	*	*	*	*	*	1	Screw
60	553100	*	*	*	*	*	*	*	1	Key
61	553066	*	*	*	*	*	*	*	1	Collar (Cpl.)
62	544209-007	*	*	*	*	*	*	*	2	Set Screw
63	548766	*	*	*	*	*	*	*	1	Cutting Block (Eye) (1 ")
	548838	*	*	*	*	*	*	*	1	Cutting Block (Eye) (7/8 ")
	544589	*	*	*	*	*	*	*	1	Cutting Block (Eye) (1 ")
	548769	*	*	*	*	*	*	*	1	Cutting Block (Eye) (1-3/8 ")
64	548886	*	*	*	*	*	*	*	1	Cutting Knife (Eye) (.120 " x .180 ")
	548935	*	*	*	*	*	*	*	1	Cutting Knife (Eye) (.126 " x .180 ")
	544599	*	*	*	*	*	*	*	1	Cutting Knife (Eye) (.120 " x .180 ")
65	418026	*	*	*	*	*	*	*	1	Washer
66	553185-001	*	*	*	*	*	*	*	(1)	Sim (T=0.1)
	553185-002	*	*	*	*	*	*	*	(1)	Sim (T=0.2)
67	552990	*	*	*	*	*	*	*	1	Electromagnetic Clutch Armature
68	552989	*	*	*	*	*	*	*	1	Electromagnetic Clutch Rotor
69	552988	*	*	*	*	*	*	*	1	Oil Guard
70	552987	*	*	*	*	*	*	*	1	Oil Guard Spacer
71	552986	*	*	*	*	*	*	*	1	Oil Guard Tube
72	553122	*	*	*	*	*	*	*	2	Cutting Driving Shaft Bushing

NEEDLE VIBRATING MECH, PATTERN WHEEL MECH, CLAMP LIFTING MECH



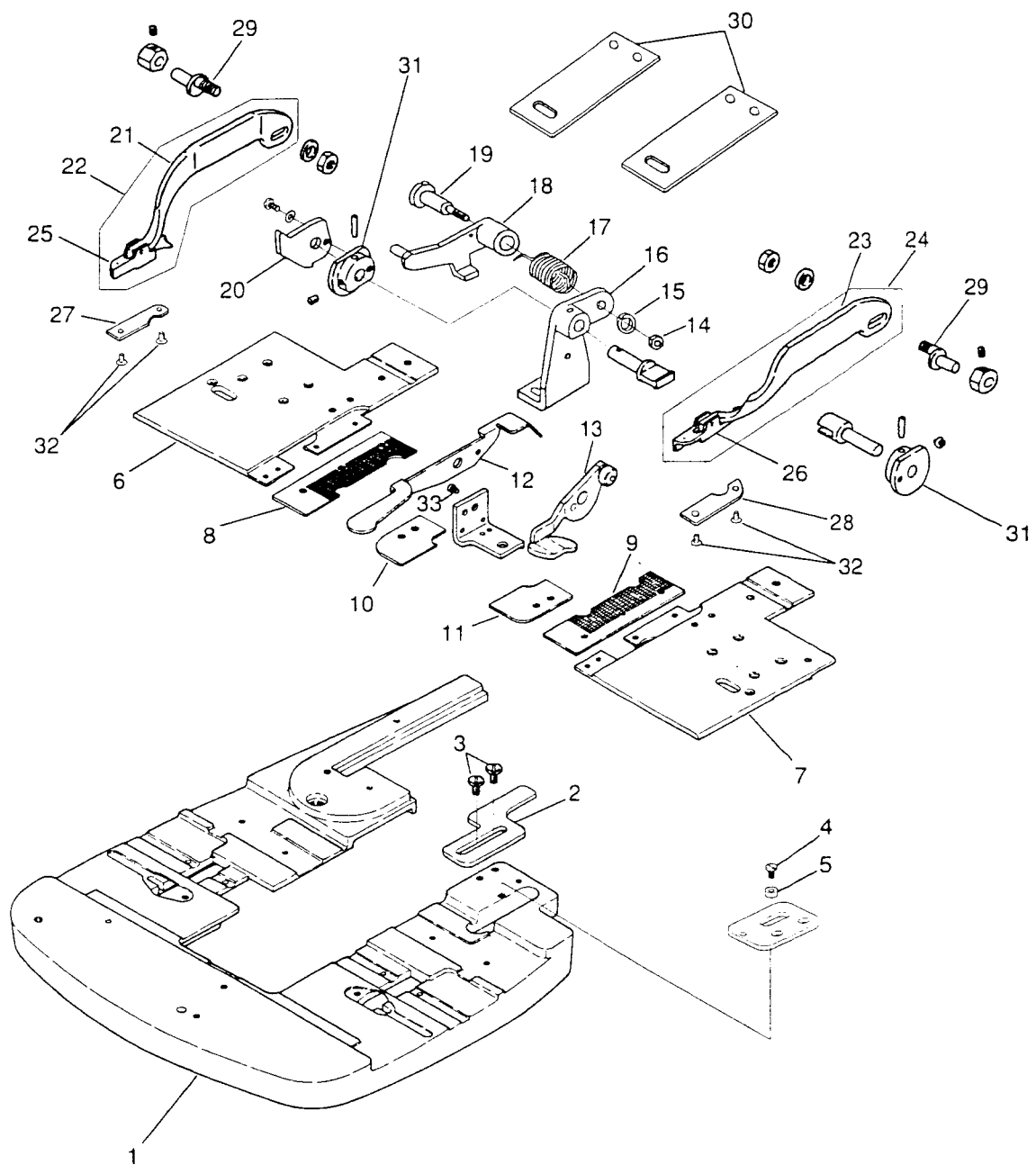
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY.	DESCRIPTION
1	367186	*	*	*	*	*	*	*	1	Needle Vibrating Lever (Cpl.)
2	543815-012	*	*	*	*	*	*	*	3	Washer
3	553023	*	*	*	*	*	*	*	1	Spacer
4	548978	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140 x.190) (Cpl.)
	548981	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140 x.190) (Cpl.)
5	548389	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140 x.190)
	548857	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140 x.190)
6	548987	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4") (Cpl.)
	548989	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4") (Cpl.)
7	548392	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4")
	548393	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4")
8	548988	*	*	*	*	*	*	*	1	Cam Block (2nd Side) (1/4") (Cpl.)
	548990	*	*	*	*	*	*	*	1	Cam Block (2nd Side) (1/4") (Cpl.)
9	548802	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4")
	548395	*	*	*	*	*	*	*	1	Cam Block (1st Side) (1/4")
10	552933-467	*	*	*	*	*	*	*	1	Pattern Wheel And Operating Roller (Cpl.)
	552935-467	*	*	*	*	*	*	*	1	Pattern Wheel And Operating Roller (Cpl.)
	552937-467	*	*	*	*	*	*	*	1	Pattern Wheel And Operating Roller (Cpl.)
	552939-467	*	*	*	*	*	*	*	1	Pattern Wheel And Operating Roller (Cpl.)
11	552934-467	*	*	*	*	*	*	*	1	Pattern Wheel (Cpl.)
	552936-467	*	*	*	*	*	*	*	1	Pattern Wheel (Cpl.)
	552938-467	*	*	*	*	*	*	*	1	Pattern Wheel (Cpl.)
	552940-467	*	*	*	*	*	*	*	1	Pattern Wheel (Cpl.)
12	544611	*	*	*	*	*	*	*	1	Pattern Wheel Ring Clamping Retainer Plate
13	548410	*	*	*	*	*	*	*	1	Start Block Adjustable
	544612	*	*	*	*	*	*	*	1	Start Block Adjustable
14	548398	*	*	*	*	*	*	*	1	Index Disk
	544608	*	*	*	*	*	*	*	1	Index Disk
	548859	*	*	*	*	*	*	*	1	Index Disk
15	548399	*	*	*	*	*	*	*	1	Index Disk (Bar)
	544609	*	*	*	*	*	*	*	1	Index Disk (Bar)
	548860	*	*	*	*	*	*	*	1	Index Disk (Bar)
16	548400	*	*	*	*	*	*	*	1	Index Disk Bar Washer
	544610	*	*	*	*	*	*	*	1	Index Disk Bar Washer
	548861	*	*	*	*	*	*	*	1	Index Disk Bar Washer
17	553018-467	*	*	*	*	*	*	*	1	Clamping Nut
18	548654	*	*	*	*	*	*	*	1	Roller (Cpl.)
19	553017	*	*	*	*	*	*	*	1	Nut
20	553142	*	*	*	*	*	*	*	2	Bushing (Cpl.)
21	553144	*	*	*	*	*	*	*	2	Bushing Insert
22	553124	*	*	*	*	*	*	*	1	Gear (Cpl.)
	553126	*	*	*	*	*	*	*	1	Gear (Cpl.)
23	553080	*	*	*	*	*	*	*	1	Roller Carrier (Cpl.)
24	544281	*	*	*	*	*	*	*	3	Screw
25	553148	*	*	*	*	*	*	*	1	Rapid Feed Worm Wheel (Cpl.)
26	553151	*	*	*	*	*	*	*	2	Clutch Guard
27	553150	*	*	*	*	*	*	*	2	One Way Clutch
28	553145	*	*	*	*	*	*	*	1	Collar (Cpl.)
29	544209-007	*	*	*	*	*	*	*	2	Set Screw
30	553140	*	*	*	*	*	*	*	1	Pattern Wheel Shaft (Cpl.)
31	367070	*	*	*	*	*	*	*	1	Lever (Cpl.)
32	374090	*	*	*	*	*	*	*	1	Screw
33	367052	*	*	*	*	*	*	*	1	Bracket (Cpl.)
34	367145	*	*	*	*	*	*	*	1	Ca/Cb Converting Plate (Cpl.)
35	367141	*	*	*	*	*	*	*	1	Spring
36	367013	*	*	*	*	*	*	*	1	Lever Adjustable
37	543801-006	*	*	*	*	*	*	*	1	Retaining Ring
38	374469	*	*	*	*	*	*	*	1	Shoulder Screw
39	543818-012	*	*	*	*	*	*	*	1	Retaining Plate
40	367008	*	*	*	*	*	*	*	1	Plate
41	543841-001	*	*	*	*	*	*	*	1	Position Pin
42	553115	*	*	*	*	*	*	*	1	Opening Cam (Cpl.)
43	545174-452	*	*	*	*	*	*	*	1	Set Screw
44	553163	*	*	*	*	*	*	*	1	Link
45	553165	*	*	*	*	*	*	*	2	Stud
46	541639	*	*	*	*	*	*	*	1	Spring
47	545264	*	*	*	*	*	*	*	1	Screw Eye
48	374087	*	*	*	*	*	*	*	2	Shoulder Screw
49	544211-051	*	*	*	*	*	*	*	2	Screw
50	543804-002	*	*	*	*	*	*	*	2	Washer
51	553164	*	*	*	*	*	*	*	1	Sensor Plate

SPREAD MECH, CLOSING LEVER, FEED WHEEL, START MECH



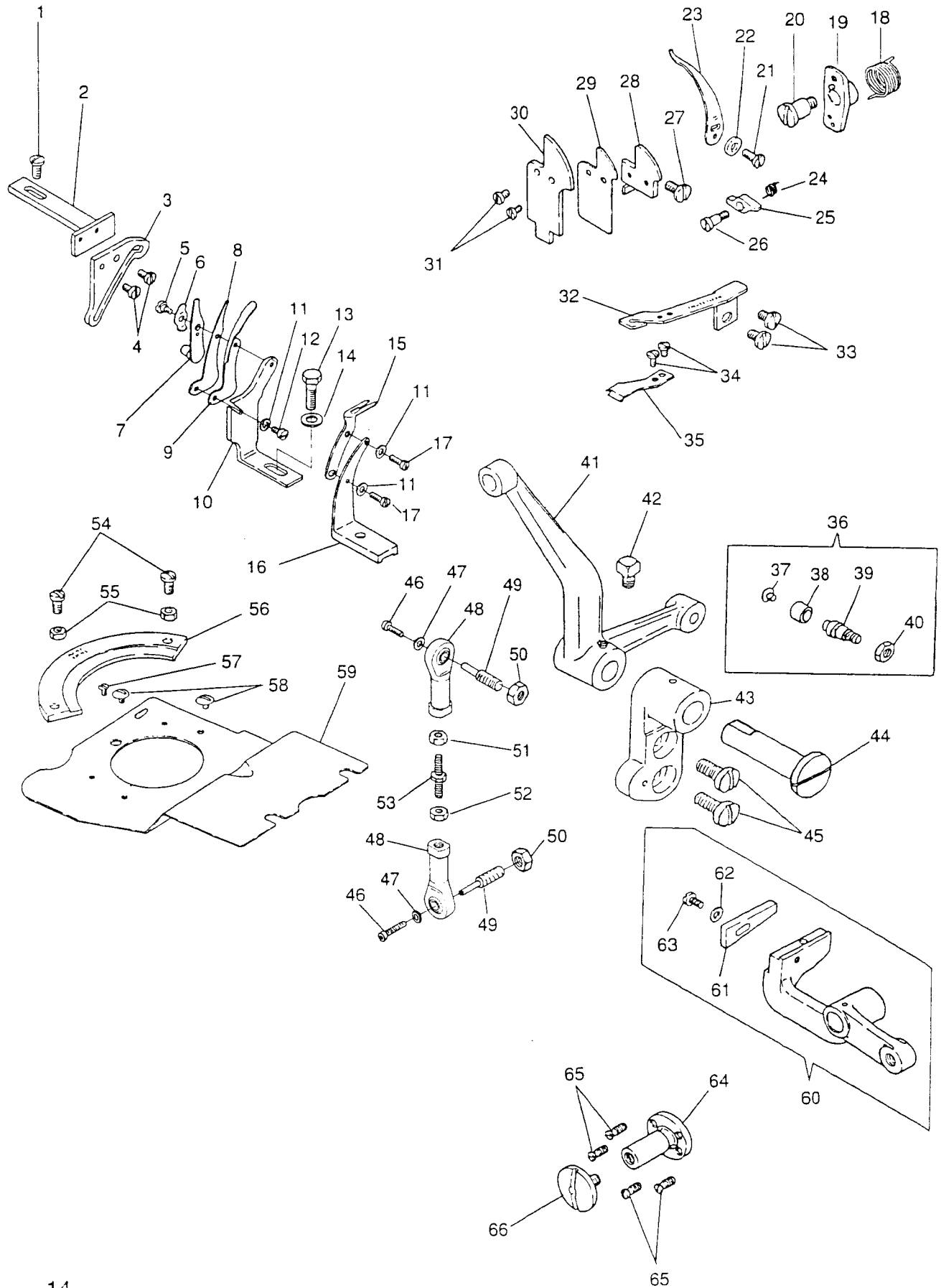
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	553174	*	*	*	*	*	*	*	1	Bracket
2	553173	*	*	*	*	*	*	*	1	Solenoid Bracket
3	553084-001	*	*	*	*	*	*	*	1	Solenoid
4	553172	*	*	*	*	*	*	*	1	Link
5	543820-004	*	*	*	*	*	*	*	2	Spring Pin
6	544214-001	*	*	*	*	*	*	*	8	Screw
7	553096	*	*	*	*	*	*	*	1	Stopper
8	544211-001	*	*	*	*	*	*	*	2	Screw
9	543804-002	*	*	*	*	*	*	*	2	Washer
10	553095	*	*	*	*	*	*	*	1	Bracket
11	553194	*	*	*	*	*	*	*	1	Sensor Bracket
12	553091	*	*	*	*	*	*	*	1	Closing Lever
13	544209-007	*	*	*	*	*	*	*	1	Set Screw
14	553092	*	*	*	*	*	*	*	1	Roller Shaft
15	548056	*	*	*	*	*	*	*	1	Roller
16	545239	*	*	*	*	*	*	*	1	Cap Screw
17	553030	*	*	*	*	*	*	*	1	Spacer
18	553029	*	*	*	*	*	*	*	1	Safety Lever
19	553032	*	*	*	*	*	*	*	1	Spring
20	553028	*	*	*	*	*	*	*	1	Nut
21	553168	*	*	*	*	*	*	*	1	Spreader Lever (Cpl.)
22	545294	*	*	*	*	*	*	*	1	Shoulder Screw
23	553170	*	*	*	*	*	*	*	1	Spreader Lever Releaser
24	553171	*	*	*	*	*	*	*	1	Adj. Plate
25	548061	*	*	*	*	*	*	*	1	Washer
26	545304	*	*	*	*	*	*	*	1	Screw
27	367141	*	*	*	*	*	*	*	1	Spring
28	545264	*	*	*	*	*	*	*	1	Screw Eye
29	548714	*	*	*	*	*	*	*	1	Feed Driving Gear (18 Teeth)
	548716	*	*	*	*	*	*	*	1	Feed Driving Gear (22 Teeth)
	548717	*	*	*	*	*	*	*	1	Feed Driving Gear (32 Teeth)
	548718	*	*	*	*	*	*	*	1	Feed Driving Gear (33 Teeth)
	548719	*	*	*	*	*	*	*	1	Feed Driving Gear (34 Teeth)
	548722	*	*	*	*	*	*	*	1	Feed Driving Gear (38 Teeth)
	548721	*	*	*	*	*	*	*	1	Feed Driving Gear (37 Teeth)
30	548504	*	*	*	*	*	*	*	1	Stitch Regulating Gear (33 Teeth)
	548506	*	*	*	*	*	*	*	1	Stitch Regulating Gear (38 Teeth)
31	553128	*	*	*	*	*	*	*	1	Friction (Back) (Cpl.)
32	553129	*	*	*	*	*	*	*	1	Friction (Front) (Cpl.)
33	548175	*	*	*	*	*	*	*	1	Feed Wheel
	548843	*	*	*	*	*	*	*	1	Feed Wheel
	544605	*	*	*	*	*	*	*	1	Feed Wheel
34	544543	*	*	*	*	*	*	*	1	Throat Plate
	544620	*	*	*	*	*	*	*	1	Throat Plate
35	545082-452	*	*	*	*	*	*	*	2	Screw
36	553015	*	*	*	*	*	*	*	1	Bracket
37	544665	*	*	*	*	*	*	*	1	Spring
38	374057	*	*	*	*	*	*	*	1	Shoulder Screw
39	553042	*	*	*	*	*	*	*	1	Sensor Plate
40	552982	*	*	*	*	*	*	*	1	Limit Plate Bracket
41	544212-001	*	*	*	*	*	*	*	2	Screw
42	552999	*	*	*	*	*	*	*	1	Limit Plate Releaser
43	549137	*	*	*	*	*	*	*	2	Screw
44	543803-002	*	*	*	*	*	*	*	2	Washer
45	414661	*	*	*	*	*	*	*	1	Screw
46	552981	*	*	*	*	*	*	*	1	Limit Plate
47	548348	*	*	*	*	*	*	*	1	Spring
48	552983	*	*	*	*	*	*	*	1	Hinge Pin
49	543860-013	*	*	*	*	*	*	*	2	Retaining Ring
50	553031	*	*	*	*	*	*	*	1	Start Sensor (Cpl.)
51	552984	*	*	*	*	*	*	*	1	Start Sensor Limit (Cpl.)
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CARRIER, SPREAD MECH



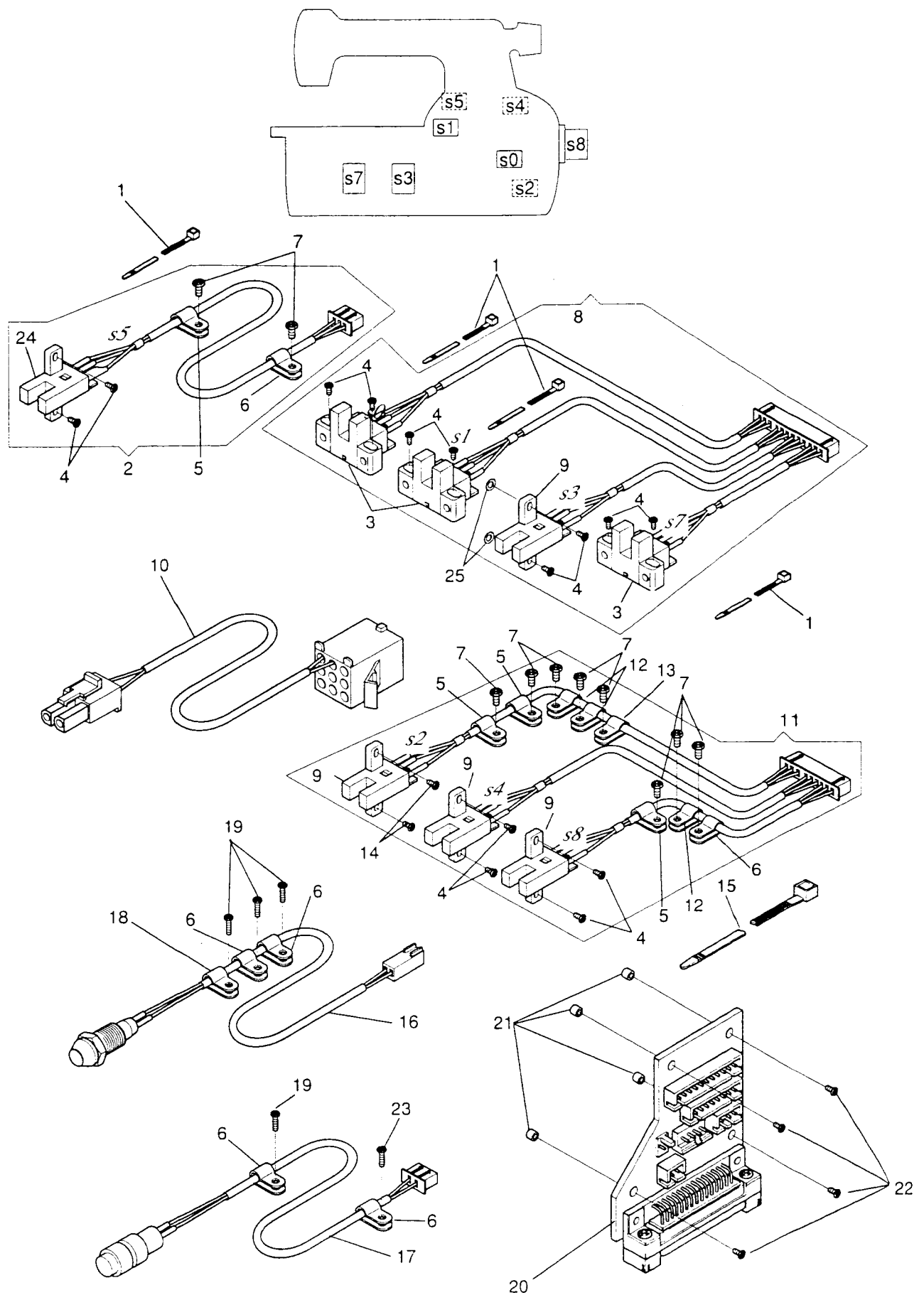
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	548583-469	*	*	*	*	*	*	*	1	Work Clamp Carrier
2	553027	*	*	*	*	*	*	*	1	Lever Plate
3	549164-451	*	*	*	*	*	*	*	2	Screw
4	545314	*	*	*	*	*	*	*	1	Screw
5	548773	*	*	*	*	*	*	*	1	Washer
6	548572-453	*	*	*	*	*	*	*	1	Base (Left)
7	548573-453	*	*	*	*	*	*	*	1	Base (Right)
8	548685-453	*	*	*	*	*	*	*	1	Clamping Plate (Left)
	548877-453	*	*	*	*	*	*	*	1	Clamping Plate (Left)
	367177-453	*	*	*	*	*	*	*	1	Clamping Plate (Left)
9	548686-453	*	*	*	*	*	*	*	1	Clamping Plate (Right)
	548879-453	*	*	*	*	*	*	*	1	Clamping Plate (Right)
	367178-453	*	*	*	*	*	*	*	1	Clamping Plate (Right)
10	548751-453	*	*	*	*	*	*	*	1	Clamping Plate Cover (Left)
11	548888-453	*	*	*	*	*	*	*	1	Clamping Plate Cover (Right)
12	552991-453	*	*	*	*	*	*	*	1	Starting Lever
13	548606-453	*	*	*	*	*	*	*	1	Closing Lever (Cpl.)
14	545409	*	*	*	*	*	*	*	1	Nut
15	546698	*	*	*	*	*	*	*	1	Washer
16	544648	*	*	*	*	*	*	*	1	Clamp Arm Bracket (Left) (Cpl.)
17	544656	*	*	*	*	*	*	*	1	Spring
18	544652	*	*	*	*	*	*	*	1	Pawl (Cpl.)
19	544267	*	*	*	*	*	*	*	1	Hinge Screw
20	544650	*	*	*	*	*	*	*	1	Lever
21	544530	*	*	*	*	*	*	*	1	Work Clamp Arm (Left)
22	544678	*	*	*	*	*	*	*	1	Work Clamp Arm (Left)
	544685	*	*	*	*	*	*	*	1	Work Clamp Arm (Left)
23	548558	*	*	*	*	*	*	*	1	Work Clamp Arm (Right)
24	544679	*	*	*	*	*	*	*	1	Work Clamp Arm (Right)
	544687	*	*	*	*	*	*	*	1	Work Clamp Arm (Right)
25	548687	*	*	*	*	*	*	*	1	Work Clamp Check (Left)
	548889	*	*	*	*	*	*	*	1	Work Clamp Check (Left)
	544613	*	*	*	*	*	*	*	1	Work Clamp Check (Left)
26	544532	*	*	*	*	*	*	*	1	Work Clamp Check (Right)
	548890	*	*	*	*	*	*	*	1	Work Clamp Check (Right)
	544614	*	*	*	*	*	*	*	1	Work Clamp Check (Right)
27	548893	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Left)
	544615	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Left)
	544583	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Left)
28	548894	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Right)
	544616	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Right)
	544584	*	*	*	*	*	*	*	1	Work Clamp Check Plate (Right)
29	544688	*	*	*	*	*	*	*	2	Work Clamp Arm Hinge Stud
	544674	*	*	*	*	*	*	*	2	Work Clamp Arm Hinge Stud
30	548567	*	*	*	*	*	*	*	2	Work Clamp Arm Pressure Spring
	548876	*	*	*	*	*	*	*	2	Work Clamp Arm Pressure Spring
31	548561	*	*	*	*	*	*	*	2	Work Clamp Arm Closing Cam
	544619	*	*	*	*	*	*	*	2	Work Clamp Arm Closing Cam
32	549208	*	*	*	*	*	*	*	4	Work Clamp Check Plate Screw
33	545252	*	*	*	*	*	*	*	1	Screw
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THREAD AND CORD CUTTING MECH



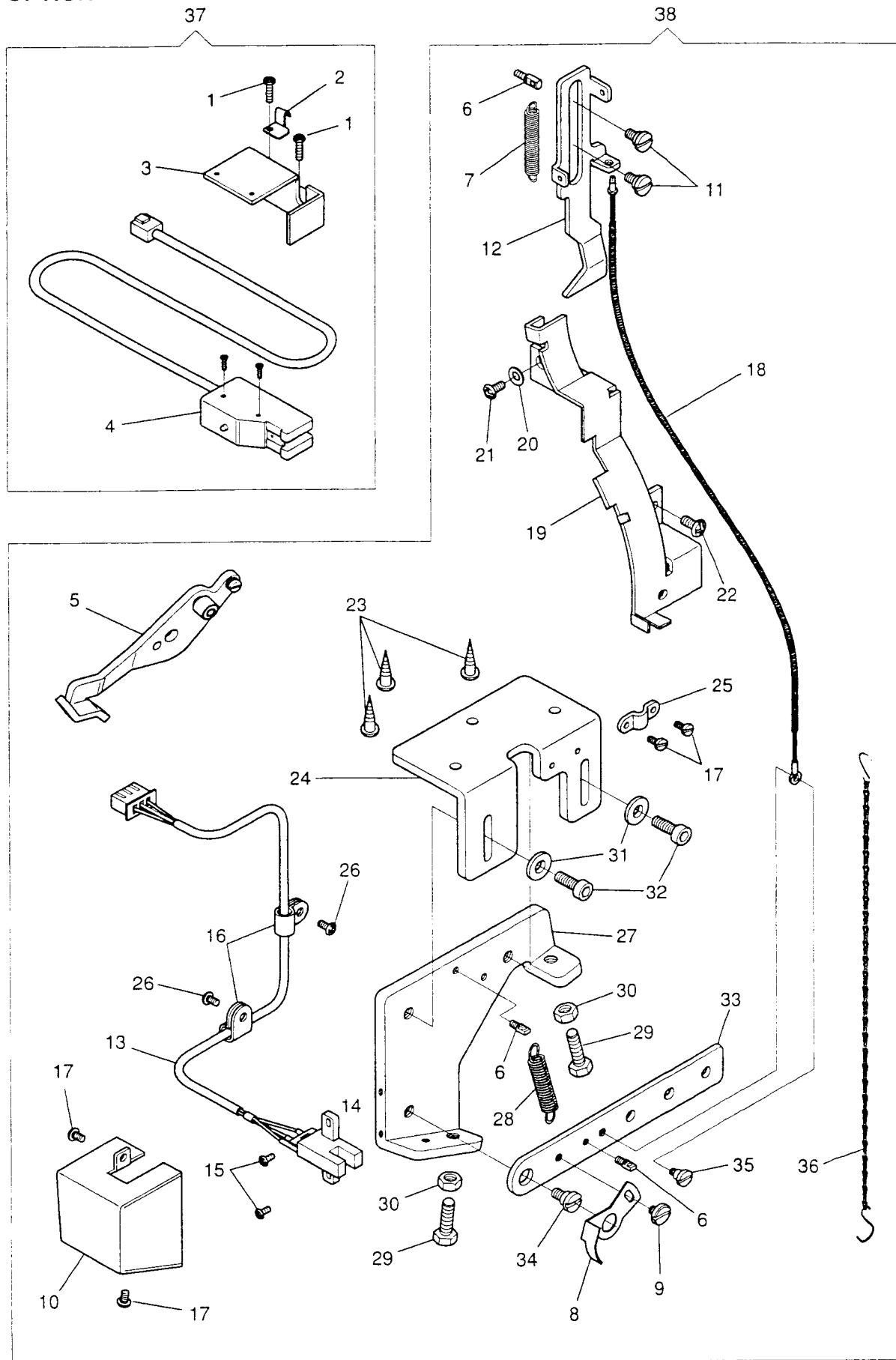
REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	549164			*	*	*	*	*	1	Screw
2	548867			*	*	*	*	*	1	Bracket
3	253774			*	*	*	*	*	1	Cam Plate
4	545314			*	*	*	*	*	2	Screw
5	549165			*	*	*	*	*	1	Hinge Screw
6	253653			*	*	*	*	*	1	Spring
7	253647			*	*	*	*	*	1	Cutting Blade (Movable) (Cpl.)
8	548865			*	*	*	*	*	1	Cutting Blade (Stationary)
9	253775			*	*	*	*	*	1	Cutting Blade Guard
10	548866			*	*	*	*	*	1	Bracket
11	548406			*	*	*	*	*	3	Washer
12	545325			*	*	*	*	*	1	Screw
13	549163			*	*	*	*	*	1	Screw
14	548061			*	*	*	*	*	1	Washer
15	548851			*	*	*	*	*	1	Loop Remover
16	548852			*	*	*	*	*	1	Bracket
17	504112			*	*	*	*	*	2	Screw
18	254112			*	*	*	*	*	1	Spring
19	548846			*	*	*	*	*	1	Bracket
20	549160			*	*	*	*	*	1	Hinge Screw
21	504051			*	*	*	*	*	1	Screw
22	548406			*	*	*	*	*	1	Washer
23	548845			*	*	*	*	*	1	Looper Thread Pull-Off
24	253623			*	*	*	*	*	1	Spring
25	253622			*	*	*	*	*	1	Pawl
26	549161			*	*	*	*	*	1	Hinge Screw
27	545314			*	*	*	*	*	1	Screw
28	548853			*	*	*	*	*	1	Wiper Bracket
29	548855			*	*	*	*	*	1	Wiper Plate
30	548854			*	*	*	*	*	1	Wiper Leather
31	229			*	*	*	*	*	2	Screw
32	548849			*	*	*	*	*	1	Bracket
33	545307			*	*	*	*	*	2	Screw
34	549162			*	*	*	*	*	2	Screw
35	548848			*	*	*	*	*	1	Spring
36	548871			*	*	*	*	*	1	Roller (Cpl.)
37	549166			*	*	*	*	*	1	Cap Screw
38	201873			*	*	*	*	*	1	Roller
39	548872			*	*	*	*	*	1	Stud
40	545418			*	*	*	*	*	1	Nut
41	548868			*	*	*	*	*	1	Lever (Cpl.)
42	545143			*	*	*	*	*	1	Set Screw
43	548869			*	*	*	*	*	1	Bracket
44	253659			*	*	*	*	*	1	Hinge Stud
45	504098			*	*	*	*	*	2	Screw
46	414749-003			*	*	*	*	*	2	Screw
47	543804-012			*	*	*	*	*	2	Washer
48	552909-002			*	*	*	*	*	2	End Bearing
49	374551			*	*	*	*	*	2	Bearing Ball Screw
50	545424			*	*	*	*	*	2	Nut
51	414774			*	*	*	*	*	1	Nut
52	541166-001			*	*	*	*	*	1	Nut
53	552903			*	*	*	*	*	1	Connection Screw
54	504078			*	*	*	*	*	2	Screw
55	545442			*	*	*	*	*	2	Nut
56	254070			*	*	*	*	*	1	Cam Plate
57	549159			*	*	*	*	*	1	Screw
58	545299			*	*	*	*	*	2	Screw
59	548844			*	*	*	*	*	1	Chip Guard
60	548873			*	*	*	*	*	1	Lever (Cpl.)
61	253693			*	*	*	*	*	1	Adjusting Plate
62	548167			*	*	*	*	*	1	Washer
63	504063-451			*	*	*	*	*	1	Screw
64	548874			*	*	*	*	*	1	Bracket
65	545301			*	*	*	*	*	4	Screw
66	545257			*	*	*	*	*	1	Cap Screw
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SENSOR AND SWITCH



REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	540899	*	*	*	*	*	*	*	4	Retainer
2	553039	*	*	*	*	*	*	*	1	Start Sensor, Cord, Connector (Cpl.)
3	369354	*	*	*	*	*	*	*	3	Sensor (Cpl.)
4	544211-005	*	*	*	*	*	*	*	14	Screw
5	542766-006	*	*	*	*	*	*	*	4	Retainer (2n)
6	542766-004	*	*	*	*	*	*	*	6	Retainer (5n)
7	504063-451	*	*	*	*	*	*	*	10	Screw
8	553036	*	*	*	*	*	*	*	1	Sensor, Cord, Connector (Cpl.)
9	369355	*	*	*	*	*	*	*	4	Sensor (Cpl.)
10	553019	*	*	*	*	*	*	*	1	Relay Cord (Cpl.)
11	553037	*	*	*	*	*	*	*	1	Sensor, Cord, Connector (Cpl.)
12	542766-002	*	*	*	*	*	*	*	3	Retainer (4n)
13	542766-003	*	*	*	*	*	*	*	1	Retainer (7n)
14	544211-003	*	*	*	*	*	*	*	2	Screw
15	411584	*	*	*	*	*	*	*	1	Retainer
16	553047	*	*	*	*	*	*	*	1	Led, Cord, Connector (Cpl.)
17	553181	*	*	*	*	*	*	*	1	Stop Switch, Cord, Connector (Cpl.)
18	542766-001	*	*	*	*	*	*	*	1	Retainer (3n)
19	544222-002	*	*	*	*	*	*	*	4	Screw
20	553198	*	*	*	*	*	*	*	1	Sensor Cord Relay Board (Cpl.)
21	553199	*	*	*	*	*	*	*	4	Spacer
22	544211-004	*	*	*	*	*	*	*	4	Screw
23	544212-002	*	*	*	*	*	*	*	1	Screw
24	369359	*	*	*	*	*	*	*	1	Sensor (Cpl.)
25	543804-002	*	*	*	*	*	*	*	2	Washer
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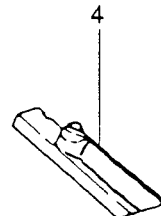
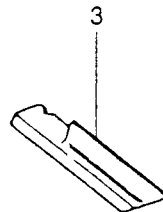
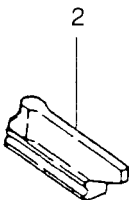
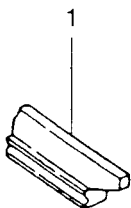
OPTION



REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY.	DESCRIPTION
1	544222-002	*	*	*	*	*	*	*	2	Screw
2	418597	*	*	*	*	*	*	*	1	Retainer
3	553038	*	*	*	*	*	*	*	1	Bracket
4	553045-001	*	*	*	*	*	*	*	1	Thread Detector (Cpl.) (24V)
	553045-002	*	*	*	*	*	*	*	1	Thread Detector (Cpl.) (12V)
5	553167	*	*	*	*	*	*	*	1	Closing Lever (Cpl.)
6	545264	*	*	*	*	*	*	*	3	Screw Eye
7	553070	*	*	*	*	*	*	*	1	Spring
8	552997	*	*	*	*	*	*	*	1	Sensor Plate
9	374063	*	*	*	*	*	*	*	1	Screw
10	552998	*	*	*	*	*	*	*	1	Cover
11	545282	*	*	*	*	*	*	*	2	Shoulder Screw
12	553155	*	*	*	*	*	*	*	1	Pre-Clamp Lever
13	369388	*	*	*	*	*	*	*	1	Start Sensor (Cpl.)
14	369359	*	*	*	*	*	*	*	1	Sensor (Cpl.)
15	544211-005	*	*	*	*	*	*	*	2	Screw
16	542766-006	*	*	*	*	*	*	*	2	Retainer (2n)
17	545314	*	*	*	*	*	*	*	4	Screw
18	553157	*	*	*	*	*	*	*	1	Wire Guide Tube
19	553158	*	*	*	*	*	*	*	1	Bracket
20	543875-006	*	*	*	*	*	*	*	1	Washer
21	544449	*	*	*	*	*	*	*	1	Screw
22	544214-053	*	*	*	*	*	*	*	1	Screw
23	549296	*	*	*	*	*	*	*	3	Screw
24	553159	*	*	*	*	*	*	*	1	Bracket (Fix)
25	543327	*	*	*	*	*	*	*	1	Clamp
26	504063-451	*	*	*	*	*	*	*	2	Screw
27	553160	*	*	*	*	*	*	*	1	Bracket (Adjust)
28	553068	*	*	*	*	*	*	*	1	Spring
29	544499-056	*	*	*	*	*	*	*	2	Screw
30	541167-001	*	*	*	*	*	*	*	2	Nut
31	543875-107	*	*	*	*	*	*	*	2	Washer
32	374108-001	*	*	*	*	*	*	*	2	Screw
33	553161	*	*	*	*	*	*	*	1	Lever
34	545356	*	*	*	*	*	*	*	1	Shoulder Screw
35	544144	*	*	*	*	*	*	*	1	Shoulder Screw
36	553162	*	*	*	*	*	*	*	1	Chain (Cpl.)
37	553048-001	*	*	*	*	*	*	*	1	Thread Detector Bracket (Cpl.) (24V)
	553048-002	*	*	*	*	*	*	*	1	Thread Detector Bracket (Cpl.) (12V)
38	552980	*	*	*	*	*	*	*	1	Pre-Clamp (Cpl.)
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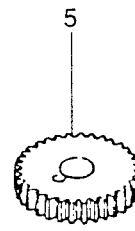
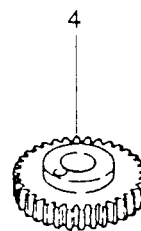
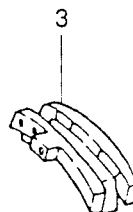
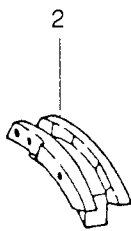
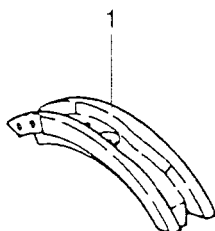
FITTINGS

REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	548752	*	*			*			1	Cutting Block (Straight) (1/2")
	548753	*	*			*			1	Cutting Block (Straight) (5/8")
	548754	*	*			*			1	Cutting Block (Straight) (3/4")
	548755	*	*			*			1	Cutting Block (Straight) (7/8")
	548756	*	*			*			1	Cutting Block (Straight) (1")
	548757	*	*			*			1	Cutting Block (Straight) (1 1/8")
	548758	*	*			*			1	Cutting Block (Straight) (1 1/4")
	548759	*	*			*			1	Cutting Block (Straight) (1 3/8")
	548760	*	*			*			1	Cutting Block (Straight) (1 1/2")
	548761	*	*			*			1	Cutting Block (Straight) (1 5/8")
	548839			*		*			1	Cutting Block (Straight) (1/2")
	548840			*		*			1	Cutting Block (Straight) (5/8")
	548841			*		*			1	Cutting Block (Straight) (3/4")
	548842			*		*			1	Cutting Block (Straight) (7/8")
	544592			*		*			1	Cutting Block (Straight) (1/2")
	544593			*		*			1	Cutting Block (Straight) (5/8")
	544594			*		*			1	Cutting Block (Straight) (3/4")
	544595			*		*			1	Cutting Block (Straight) (7/8")
	544596			*		*			1	Cutting Block (Straight) (1")
	544597			*		*			1	Cutting Block (Straight) (1 1/8")
	544598			*		*			1	Cutting Block (Straight) (1 1/4")
2	548762	*	*			*			1	Cutting Block (Eye) (1/2")
	548763	*	*			*			1	Cutting Block (Eye) (5/8")
	548764	*	*			*			1	Cutting Block (Eye) (3/4")
	548765	*	*			*			1	Cutting Block (Eye) (7/8")
	548766	*	*			*			1	Cutting Block (Eye) (1")
	548767	*	*			*			1	Cutting Block (Eye) (1 1/8")
	548768	*	*			*			1	Cutting Block (Eye) (1 1/4")
	548769	*	*			*			1	Cutting Block (Eye) (1 3/8")
	548770	*	*			*			1	Cutting Block (Eye) (1 1/2")
	548771	*	*			*			1	Cutting Block (Eye) (1 5/8")
	548835			*		*			1	Cutting Block (Eye) (1/2")
	548836			*		*			1	Cutting Block (Eye) (5/8")
	548837			*		*			1	Cutting Block (Eye) (3/4")
	548838			*		*			1	Cutting Block (Eye) (7/8")
	548991			*		*			1	Cutting Block (Eye) (1")
	544585			*		*			1	Cutting Block (Eye) (1/2")
	544586			*		*			1	Cutting Block (Eye) (5/8")
	544587			*		*			1	Cutting Block (Eye) (3/4")
	544588			*		*			1	Cutting Block (Eye) (7/8")
	544589			*		*			1	Cutting Block (Eye) (1")
	544590			*		*			1	Cutting Block (Eye) (1 1/8")
	544591			*		*			1	Cutting Block (Eye) (1 1/4")
3	548066	*	*			*			1	Cutting Knife (Straight)
	255344			*		*			1	Cutting Knife (Straight)
	544600			*		*			1	Cutting Knife (Straight)
4	256654	*	*			*			1	Cutting Knife (Eye) (.135x.228)
	548065	*	*			*			1	Cutting Knife (Eye) (.140x.260)
	548886	*	*			*			1	Cutting Knife (Eye) (.120x.180)
	548804	*	*			*			1	Cutting Knife (Eye) (.100x.125)
	548935			*		*			1	Cutting Knife (Eye) (.126x.180)
	548936			*		*			1	Cutting Knife (Eye) (.100x.157)
	548992			*		*			1	Cutting Knife (Eye) (.126x.180)
	544599			*		*			1	Cutting Knife (Eye) (.120x.180)
	367194			*		*			1	Cutting Knife (Eye) (.100x.125)



FITTINGS

REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY	DESCRIPTION
1	548978	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.140x.190)
	548389	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140x.190)
	548979	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.170x.240)
	548826	*	*	*	*	*	*	*	1	Cam Block (Eye) (.170x.240)
	548977	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.126x.160)
	548887	*	*	*	*	*	*	*	1	Cam Block (Eye) (.126x.160)
	548976	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.110x.130)
	548827	*	*	*	*	*	*	*	1	Cam Block (Eye) (.110x.130)
	548982	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.170x.240)
	548856	*	*	*	*	*	*	*	1	Cam Block (Eye) (.170x.240)
	548981	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.140x.190)
	548857	*	*	*	*	*	*	*	1	Cam Block (Eye) (.140x.190)
	548980	*	*	*	*	*	*	*	1	Cam Block (Eye) (Cpl.) (.110x.130)
	548858	*	*	*	*	*	*	*	1	Cam Block (Eye) (.110x.130)
2	548987	*	*	*	*	*	*	*	1	Cam Block (1st side) (1/4") (Cpl.)
	548392	*	*	*	*	*	*	*	1	Cam Block (1st side) (1/4")
	548989	*	*	*	*	*	*	*	1	Cam Block (1st side) (3/8") (Cpl.)
	548393	*	*	*	*	*	*	*	1	Cam Block (1st side) (3/8")
	548983	*	*	*	*	*	*	*	1	Cam Block (1st side) (1/4") (Cpl.)
	548801	*	*	*	*	*	*	*	1	Cam Block (1st side) (1/4")
	548985	*	*	*	*	*	*	*	1	Cam Block (1st side) (3/8") (Cpl.)
	548824	*	*	*	*	*	*	*	1	Cam Block (1st side) (3/8")
3	548988	*	*	*	*	*	*	*	1	Cam Block (2nd side) (1/4") (Cpl.)
	548802	*	*	*	*	*	*	*	1	Cam Block (2nd side) (1/4")
	548990	*	*	*	*	*	*	*	1	Cam Block (2nd side) (3/8") (Cpl.)
	548395	*	*	*	*	*	*	*	1	Cam Block (2nd side) (3/8")
	548984	*	*	*	*	*	*	*	1	Cam Block (2nd side) (1/4") (Cpl.)
	548394	*	*	*	*	*	*	*	1	Cam Block (2nd side) (1/4")
	548986	*	*	*	*	*	*	*	1	Cam Block (2nd side) (3/8") (Cpl.)
	548825	*	*	*	*	*	*	*	1	Cam Block (2nd side) (3/8")
4	548714	*	*	*	*	*	*	*	1	Feed Driving Gear (18 Teeth)
	548715	*	*	*	*	*	*	*	1	Feed Driving Gear (21 Teeth)
	548716	*	*	*	*	*	*	*	1	Feed Driving Gear (22 Teeth)
	548717	*	*	*	*	*	*	*	1	Feed Driving Gear (32 Teeth)
	548718	*	*	*	*	*	*	*	1	Feed Driving Gear (33 Teeth)
	548719	*	*	*	*	*	*	*	1	Feed Driving Gear (34 Teeth)
	548720	*	*	*	*	*	*	*	1	Feed Driving Gear (35 Teeth)
	548721	*	*	*	*	*	*	*	1	Feed Driving Gear (37 Teeth)
	548722	*	*	*	*	*	*	*	1	Feed Driving Gear (38 Teeth)
5	548500	*	*	*	*	*	*	*	1	Stitch Regulating Gear (22 Teeth)
	548501	*	*	*	*	*	*	*	1	Stitch Regulating Gear (26 Teeth)
	548502	*	*	*	*	*	*	*	1	Stitch Regulating Gear (28 Teeth)
	548503	*	*	*	*	*	*	*	1	Stitch Regulating Gear (30 Teeth)
	548504	*	*	*	*	*	*	*	1	Stitch Regulating Gear (33 Teeth)
	548505	*	*	*	*	*	*	*	1	Stitch Regulating Gear (34 Teeth)
	548506	*	*	*	*	*	*	*	1	Stitch Regulating Gear (38 Teeth)
	548507	*	*	*	*	*	*	*	1	Stitch Regulating Gear (42 Teeth)
6	544544	*	*	*	*	*	*	*	1	Throat Plate (0.8mm Gimp Hole)
	544545	*	*	*	*	*	*	*	1	Throat Plate (0.5mm Gimp Hole)



ACCESSORIES

REF	PART NO.	1350	1351	1353S	1353M	1353L	1357S	1357M	QTY.	DESCRIPTION
1	548753	*	*					*	1	Cutting Block (Straight) (5/8")
	544595			*				*	1	Cutting Block (Straight) (7/8")
	548757				*			*	1	Cutting Block (Straight) (1 1/8")
2	548765	*	*					*	1	Cutting Block (Eye) (7/8")
	548767	*	*		*			*	1	Cutting Block (Eye) (1 1/8")
	548838			*		*		*	1	Cutting Block (Eye) (7/8")
	548836			*		*		*	1	Cutting Block (Eye) (5/8")
	548837			*		*		*	1	Cutting Block (Eye) (3/4")
	544587	*	*		*			*	1	Cutting Block (Eye) (3/4")
	544588				*			*	1	Cutting Block (Eye) (7/8")
	548769				*			*	1	Cutting Block (Eye) (1 3/8")
3	548066	*	*		*			*	1	Cutting Knife (Straight)
	544600			*		*		*	1	Cutting Knife (Straight)
4	548886	*	*		*			*	1	Cutting Knife (Eye) (.120x.180)
	548935			*		*		*	1	Cutting Knife (Eye) (.126x.180)
	544599			*		*		*	1	Cutting Knife (Eye) (.120x.180)
5	548500	*	*	*	*	*		*	1	Stitch Regulating Gear (22 Teeth)
	548502	*	*	*	*	*		*	1	Stitch Regulating Gear (28 Teeth)
	548506	*	*	*	*	*		*	1	Stitch Regulating Gear (38 Teeth)
	548501			*		*		*	1	Stitch Regulating Gear (26 Teeth)
	548504			*		*		*	1	Stitch Regulating Gear (33 Teeth)
	548507			*		*		*	1	Stitch Regulating Gear (42 Teeth)

