

SINGER
271W201

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 271W201

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, FLAT BED MACHINE.

MAKES STRAIGHT PURL OR WHIP STITCH BUTTONHOLES WITH

SQUARE BARRED ENDS ON FABRICS FOR SHIRTS,

DRESSES, PAJAMAS, ETC.

MACHINE IS DESIGNED FOR INSTALLATION ON AUTOMATIC

SEQUENTIAL BUTTONHOLE ELECTRO-MECHANICAL DEVICE

DEVICE NO. 257464, for 256-5 MACHINE.

MACHINE HAS POSITIVE GEAR DRIVEN

CONTINUOUS FEED MECHANISM. TWO SPEED DRIVE.

LUBRICATED ROTARY HOOK WITH MECHANICAL OPENER.

AUTOMATIC KNIFE DISENGAGING LEVER MECHANISM.

KNIVES FROM 3/8 TO 3/4 IN. LONG.

AUTOMATICALLY CUTS AND HOLDS THE NEEDLE

THREAD AND CUTS THE BOBBIN THREAD AND

THE BUTTONHOLE AFTER STITCHING.

STITCH GEARS FOR 120 STITCHES (NEEDLE DIPS), CHANGED

WITHOUT THE USE OF TOOLS. STITCH GEARS

FOR 60 TO 360 STITCHES MAY BE SUPPLIED

IF SPECIFIED ON THE ORDER.

NOTE: THIS MACHINE CAN BE FURNISHED FOR MAKING
SQUARE BARRED END OR WIDE BARRED END BUTTON-
HOLES FROM 3/8 INCH TO 1 INCH LONG.

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
*271501	Arm with 24081
8582	Arm Dowel Pin (2)
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
190 (804)	Arm Oil Wick Retainer Screw
271504	Arm Oil Wick Support Spring
190 (804)	Arm Oil Wick Support Spring Screw
271505	Arm Reservoir Oiling Felt
748 (805)	Arm Screw (back) (2)
868 (805)	Arm Screw (front) (2)
271506	Arm Shaft
*24081	Arm Shaft Bushing (front)
271508	Arm Shaft Bushing (front) Oil Packing (wick)
235706	Arm Shaft Bushing (front) Oil Wick
271509	Arm Shaft Bushing (front) Oiling Felt
271733	Arm Shaft Flanged Bushing (back)
271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
448 (833)	Arm Shaft Flanged Bushing (back) Set Screw
262181	Arm Side Cover (left) with two 271804
271804	Arm Side Cover (left) Position Pin
141572 (819)	Arm Side Cover (left) Screw

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271511	Arm Side Cover (right)
141572 (819)	Arm Side Cover (right) Screw (2)
271791	Arm Side Cover Insert Cushion (rubber) (8)
271512	Arm Top Cover with 190 (804) and 271761
228661	Arm Top Cover Cushion (rubber) (2)
271514	Arm Top Cover Hinge
934 (819)	Arm Top Cover Hinge Screw (8)
271761	Arm Top Cover Lock Spring
190 (804)	Arm Top Cover Lock Spring Screw
271773	Arm Top Cover Plate
190 (804)	Arm Top Cover Plate Screw (2)
271953	Automatic Knife Disengaging Lever
271782	Automatic Knife Disengaging Lever Bracket
161 (804)	Automatic Knife Disengaging Lever Bracket Screw (2)
974 (806)	Automatic Knife Disengaging Lever Hinge Screw
1698 (803)	Automatic Knife Disengaging Lever Hinge Screw Nut
271967	Automatic Knife Disengaging Lever Stop Washer
271472	Automatic Knife Disengaging Lever Thread Guide
1443 (806)	Automatic Knife Disengaging Lever Thread Guide Screw
271928	Barring Lever
350712 (803)	Barring Lever Hinge Screw
201732 (803)	Barring Lever Hinge Screw Nut

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
249607	Barring Lever Spring
1330 (806)	Barring Lever Spring Screw Stud
249801	Barring Plate (first bar)
249804	Barring Plate (second bar)
271515	Barring Plate Cam with two 453 (833)
40025	Barring Plate Cam Position Pin
453 (833)	Barring Plate Cam Set Screw
350229 (805)	Barring Plate Screw (2)
206482	Barring Plate Screw Washer (2)
271929	Barring Point
191 (806)	Barring Point Screw
271517	Barring Shaft with 452 (833)
53561 (803)	Barring Shaft Adjusting Lock Nut (2)
271631	Barring Shaft Bushing (lower)
271774	Barring Shaft Bushing (upper)
271518	Barring Shaft Oiling Felt (in Arm)
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
216 (804)	Barring Shaft Oiling Felt (lower) Retainer Screw
271698	Barring Shaft Oiling Wick
271796	Barring Slide
271943	Barring Slide Operating Plate (adjustable)

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<u>Part Number</u>	<u>Description</u>
223 (804)	Barring Slide Operating Plate (adjustable) Screw (2)
141564 (803)	Barring Slide Operating Plate Adjusting Screw
1607 (805)	Barring Slide Operating Plate Adjusting Screw Nut
271883	Barring Slide Operating Plate (stationary)
228 (804)	Barring Slide Operating Plate (stationary) Screw (2)
271519	Barring Slide Operating Rod
271930	Barring Slide Operating Rod Stud
271931	Barring Slide Stop
704 (806)	Barring Slide Stop Attaching Screw
898 (803)	Barring Slide Stop Screw (adjustable)
452 (833)	Barring Slide Stop Screw (adjustable) Set Screw
271885	Barring Slide Stop Spring
271886	Barring Trip Lever
271887	Barring Trip Lever Hinge Pin
271888	Barring Trip Lever Plate
196 (805)	Barring Trip Lever Plate Clamping Screw (2)
210962	Barring Trip Lever Spring
271889	Barring Tripping Point
50172 (803)	Barring Tripping Point Lock Screw
271890	Barring Tripping Point Spacer
*271520	Bed with 271799

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<u>Part Number</u>	<u>Description</u>
53569 (805)	Bed Leg Extension (adjustable) Lock Nut
141659 (805)	Bed Leg Extension (adjustable) Screw
271521	Bed Oil Guard with 249883
249883	Bed Oil Guard Oil Tube (brass)
1235 (806)	Bed Oil Guard Screw
271752	Belt Guard Lock Spring Catch
176 (819)	Belt Guard Lock Spring Catch Screw (2)
271977	Belt Shifter with 350287 (806)
271522	Belt Shifter Operating Actuator
1655 (803)	Belt Shifter Operating Actuator Lock Nut
350287 (806)	Belt Shifter Operating Actuator Set Screw
271523	Belt Shifter Operating Block with 350287 (806)
350287 (806)	Belt Shifter Operating Block Set Screw
350287 (806)	Belt Shifter Set Screw
271524	Belt Shifter Shaft
271727	Belt Shifter Shaft Bracket
350288 (806)	Belt Shifter Shaft Bracket Hinge Screw
249858	Belt Shifter Shaft Bracket Extension with 51047 (805)
51047 (805)	Belt Shifter Shaft Bracket Extension Pinch Screw
158 (805)	Belt Shifter Shaft Bracket Extension Screw
23554	Belt Shifter Shaft Bracket Spring
350339 (805)	Belt Shifter Shaft Bracket Spring Screw Stud (2)

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<u>Part Number</u>	<u>Description</u>
271965	Belt Shifter Shaft Bracket Stop
191 (806)	Belt Shifter Shaft Bracket Stop Screw
249861	Belt Shifter Shaft Guide Collar with 237 (804)
2269	Belt Shifter Shaft Guide Collar Position Pin
237 (804)	Belt Shifter Shaft Guide Collar Set Screw
271950	Belt Shifter Shaft Spring
39882	Belt Shifter Stop Washer (nylon)
249863	Belt Shifter Trip Point
756 (805)	Belt Shifter Trip Point Screw
249864	Belt Shifter Trip Stud
233028	Bobbin
271525	Bobbin Case Base
271784	Bobbin Case Cap with 591 (806), 141514 (803) and 271964
271785	Bobbin Case Cap Complete, Nos. 592 (805), 210736, 271784 and 271787
271786	Bobbin Case Latch
271787	Bobbin Case Latch 271786 with 210734 and 210735
210735	Bobbin Case Latch Fulcrum Pin
210734	Bobbin Case Latch Lever
210736	Bobbin Case Latch Spring
592 (805)	Bobbin Case Latch Stop Screw
271526	Bobbin Case complete, Nos. 271525 and 271785

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271527	Bobbin Case Opener Bracket with 271828, 271829 and 271974
271417	Bobbin Case Opener Bracket Adjusting Collar with 50379
50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw
271832	Bobbin Case Opener Bracket Hinge Stud
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt
141602 (803)	Bobbin Case Opener Bracket Hinge Stud Position Screw
271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271828	Bobbin Case Opener Bracket Oiling Felt
271829	Bobbin Case Opener Bracket Oiling Felt Pin
271530	Bobbin Case Stop
201474 (805)	Bobbin Case Stop Screw
271964	Bobbin Case Tension Spring
141514 (803)	Bobbin Case Tension Spring Regulating Screw
591 (806)	Bobbin Case Tension Spring Screw
271531	Clamp Arm
141554 (830)	Clamp Arm Screw (2)
202622	Clamp Arm Screw Washer (2)
271532	Clamp Arm Hinge Block with 201437 (803)

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<u>Part Number</u>	<u>Description</u>
271533	Clamp Arm Hinge Block Pin
271792	Clamp Arm Hinge Block Pin Collar with 50150 (830)
50150 (830)	Clamp Arm Hinge Block Pin Collar Set Screw
889 (830)	Clamp Arm Hinge Block Pin Set Screw
262103	Clamp Carrier with two 934 (819)
271924	Clamp Carrier Block with 40007 and four 404 (804)
40007	Clamp Carrier Block Plate
404 (804)	Clamp Carrier Block Plate Screw
271892	Clamp Carrier Connecting Rod
52 (803)	Clamp Carrier Connecting Rod Hinge Screw
271920	Clamp Carrier Guide (left)
756 (804)	Clamp Carrier Guide (left) Screw (long)
1345 (804)	Clamp Carrier Guide (left) Screw (short)
271922	Clamp Carrier Guide (right)
1230 (806)	Clamp Carrier Guide (right) Screw (2)
249623	Clamp Carrier Regulator with 240 (804), 1960 and 39583
271535	Clamp Carrier Regulator Bearing
742 (819)	Clamp Carrier Regulator Bearing Screw (3)
141675 (803)	Clamp Carrier Regulator Cap Screw
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520 (809)
1520 (809)	Clamp Carrier Regulator Roller and Screw Stud Nut

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<u>Part Number</u>	<u>Description</u>
141597 (803)	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
1671 (803)	Clamp Carrier Regulator Stud Nut
39532	Clamp Carrier Regulator Stud Sleeve
39583	Clamp Carrier Regulator Stud Stop
240 (804)	Clamp Carrier Regulator Stud Stop Screw
271921	Clamp Carrier Slide with 1345 (804), 271920 and two 756 (804)
271393	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
1094 (803)	Clamp Carrier Slide Guide Screw (4)
271932	Clamp Carrier Slide Lever with 1960
271895	Clamp Carrier Slide Lever Regulator
23396	Clamp Carrier Slide Lever Regulator Cap
223 (804)	Clamp Carrier Slide Lever Regulator Cap Screw (4)
67 (804)	Clamp Carrier Slide Lever Regulator Screw
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520 (809)
1520 (809)	Clamp Carrier Slide Lever Roller and Screw Stud Nut
271891	Clamp Carrier Slide Lever Socket Joint
1234 (803)	Clamp Carrier Slide Regulating Stud
271896	Clamp Carrier Slide Regulating Stud Bushing
1658 (803)	Clamp Carrier Slide Regulating Stud Thumb Nut

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<u>Part Number</u>	<u>Description</u>
1256 (804)	Clamp Carrier Slide Screw (2)
934 (819)	Clamp Carrier Stay Plate Screw
271481	Clamp Check with 271482, 141662 (805) and two 50138 (806)
271923	Clamp Check Holder
337 (805)	Clamp Check Holder Adjusting Screw
240749	Clamp Check Holder Adjusting Screw Friction Plate
212 (804)	Clamp Check Holder Hinge Cap Screw
237 (804)	Clamp Check Holder Stop Screw
39715	Clamp Check Holder Stop Screw Washer
271465	Clamp Check Mat Housing with 3/32 in. thick rubber
50093 (806)	Clamp Check Mat Housing Screw
1296 (830)	Clamp Check Screw (2)
271482	Clamp Check Section and Cutting Plate
50138 (806)	Clamp Check Section and Cutting Plate Screw
141662 (805)	Clamp Check Section and Cutting Plate Support Stud
1296 (830)	Clamp Check Stop Screw
271483	Clamp Check Thread Clamping Pressure Spring
1772 (819)	Clamp Check Thread Clamping Pressure Spring Adjusting Nut
702 (805)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw

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<u>Part Number</u>	<u>Description</u>
271484	Clamp Check complete for 3/8 to 3/4 inch button- holes, Nos. 219 (806), 702 (805), 1772 (819), 232105, 249827, 271465, 271481, 271483, 271685, 271941, 271942 and two 50093 (806)
NOTE: Clamp Check Complete 271484 is furnished with this machine unless another clamp check is specified on order.	
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
141556 (830)	Clamp Lifting Arm Connection Hinge Screw
1620 (805)	Clamp Lifting Arm Connection Hinge Screw Nut
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229 (804) and 12424
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
157 (806)	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
229 (804)	Clamp Lifting Arm Connection Roller Cap Screw
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer
690 (804)	Clamp Lifting Arm Screw (2)
271542	Clamp Plate
271543	Clamp Plate Block with 889 (830)
397 (805)	Clamp Plate Block Screw (2)

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<u>Part Number</u>	<u>Description</u>
1235 (806)	Clamp Plate Screw (4)
271544	Clamp Plate Support
50156 (804)	Clamp Plate Support Screw (2)
271545	Clamp Spring
157 (806)	Clamp Spring Screw
23390	Clamp Spring Screw Washer
50221 (804)	Clamp Spring Thumb Screw (pressure regulating)
1521 (805)	Clamp Spring Thumb Screw Lock Nut
271546	Clamp Spring Thumb Screw Rest
271702	Clamp Spring Thumb Screw Sleeve
1623 (819)	Clamp Spring Thumb Screw Sleeve Nut
262185	Cloth Plate (front)
140091 (804)	Cloth Plate (front) Screw (2)
262186	Cloth Plate (lower)
51946	Cloth Plate (lower) Roller and Screw Stud
262187	Cloth Plate (lower) Roller Bearing Plate
930 (819)	Cloth Plate (lower) Roller Bearing Plate Screw (2)
756 (804)	Cloth Plate (lower) Screw (4)
262144	Cloth Plate (upper) Mounting Bracket
257237	Cloth Plate (upper) Mounting Bracket Material Retainer
1300 (804)	Cloth Plate (upper) Mounting Bracket Screw (left)

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<u>Part Number</u>	<u>Description</u>
1460 (804)	Cloth Plate (upper) Mounting Bracket Screw (right)
232131	Cloth Plate (upper) Mounting Bracket Screw Washer (2)
262166	Cycling Switch Actuating Lever Driving Stud
271547	Face Plate
271548	Face Plate 271547 with 1423 (806), 271667 and 271692
330 (804)	Face Plate Screw (lower)
140050 (809)	Face Plate Screw (upper)
*271549	Feed Driving Bevel Gear
*271728	Feed Driving Bevel Gear Bracket
271473	Feed Driving Bevel Gear Bracket 271728 with 141546 (803) and 271549
1396 (805)	Feed Driving Bevel Gear Bracket Screw (2)
141546 (803)	Feed Driving Bevel Gear Cap Screw
271750	Feed Driving Bevel Pinion with two 453 (830)
40025	Feed Driving Bevel Pinion Position Pin
453 (830)	Feed Driving Bevel Pinion Set Screw
271550	Feed Driving Gear, 64 teeth
271978	Feed Driving Gear Stud (eccentric) with 263572
263572	Feed Driving Gear Stud Oil Packing (wick)
140930 (850)	Feed Driving Gear Stud Set Screw
271881	Feed Driving Pinion
971 (805)	Feed Driving Pinion Screw (4)

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241 (804)
271772	Feed Hand Ratchet Lever Bracket Spring
1241 (804)	Feed Hand Ratchet Lever Bracket Spring Screw Stud
50057 (804)	Feed Hand Ratchet Lever Hinge Screw
271558	Feed Ratchet Gear (lower), 70 teeth
271559	Feed Ratchet Gear (upper), 32 teeth
271560	Feed Ratchet Gear Compression Spring
141504 (819)	Feed Ratchet Gear Compression Spring Cap Screw
271731	Feed Ratchet Gear Compression Spring Washer
271409	Feed Ratchet Gear (eccentric) Stud with 271562
271562	Feed Ratchet Gear Stud Oil Packing (wick)
140930 (850)	Feed Ratchet Gear Stud Set Screw
271834	Feed Wheel with 271795 and two 141563 (805)
201668 (805)	Feed Wheel Clamping Nut
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 904 (830)
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
904 (830)	Feed Wheel Driving Shaft Gear Position Screw
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud

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<u>Part Number</u>	<u>Description</u>
141024 (803)	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
235706	Feed Wheel Driving Shaft Oiling Wick
265672	Feed Wheel Driving Shaft Retaining Ring
271569	Feed Wheel Driving Shaft Washer
271927	Feed Wheel Shaft
271573	Feed Wheel Shaft Thrust Collar with 460 (830)
9046	Feed Wheel Shaft Thrust Collar Position Pin
460 (830)	Feed Wheel Shaft Thrust Collar Set Screw
271933	Feed Wheel Tripping Lever
350237 (803)	Feed Wheel Tripping Lever Hinge Screw
1620 (805)	Feed Wheel Tripping Lever Hinge Screw Nut
271951	Feed Wheel Tripping Lever Point
203 (803)	Feed Wheel Tripping Lever Point Screw (2)
646 (806)	Feed Wheel Tripping Lever Screw Stud
250444	Feed Wheel Tripping Lever Screw Stud Washer
23435	Feed Wheel Tripping Lever Spring
190 (804)	Feed Wheel Tripping Lever Spring Screw
184 (805)	Feed Wheel Tripping Lever Stop Screw
271795	Feed Wheel Tripping Point
141563 (805)	Feed Wheel Tripping Point Screw
271574	Hook (sewing) with 502535

MACHINE No. 271W201

<u>Part Number</u>	<u>Description</u>
271575	Hook 271574 with 141507 (803), 210541, 271471, 271593, 271789 and three 141525 (806)
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575
271578	Hook Driving Connection Belt (reinforced neoprene)
*271579	Hook Driving Connection Belt Pulley
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
964 (804)	Hook Driving Connection Belt Pulley Cap Screw
271584	Hook Driving Connection Belt Pulley Gear with 141600 (830)
40025	Hook Driving Connection Belt Pulley Gear Position Pin
141600 (830)	Hook Driving Connection Belt Pulley Gear Lock Screw
267093	Hook Driving Connection Belt Pulley Needle Bearing
235706	Hook Driving Connection Belt Pulley Oiling Wick
271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)
430 (830)	Hook Driving Connection Belt Pulley Stud Screw
271754	Hook Driving Connection Belt Pulley Thrust Washer
271585	Hook Driving Shaft with 244746 and two 141547 (830)
271586	Hook Driving Shaft Bushing (back)
271456	Hook Driving Shaft Bushing (front) (adjustable)

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<u>Part Number</u>	<u>Description</u>
141629 (830)	Hook Driving Shaft Bushing (front) (adjustable) Set Screw
*271588	Hook Driving Shaft Connection Belt Pulley
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425 and two 140409 (830)
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing
140409 (830)	Hook Driving Shaft Connection Belt Pulley Screw
271589	Hook Driving Shaft Oil Chain (endless)
271474	Hook Driving Shaft Oil Chain Guard (lower)
50579 (805)	Hook Driving Shaft Oil Chain Guard (lower) Screw (2)
271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595 (850)
350595 (850)	Hook Driving Shaft Oil Chain Guard (upper) Set Screw
271788	Hook Driving Shaft Oil Packing (wick)
271591	Hook Driving Shaft Oil Tube (brass)
271789	Hook Gib
141525 (806)	Hook Gib Screw
271592	Hook Oil Control Screw Stud
271471	Hook Oil Control Screw Stud 271592 with 271808
271808	Hook Oil Control Screw Stud Seal Ring (rubber)
271593	Hook Oil Control Screw Stud Pin
244746	Hook Oil Seal Ring (rubber)

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<u>Part Number</u>	<u>Description</u>
502535	Hook Oiling Felt
141547 (830)	Hook Set Screw (2)
210541	Hook Washer Needle Guard
141507 (803)	Hook Washer Needle Guard Screw
271902	Knife, 9/16 inch
23460	Knife Bar
271914	Knife Bar Connecting Link
1239 (804)	Knife Bar Connecting Link Cap Screw
1240 (806)	Knife Bar Connecting Link Hinge Screw
271915	Knife Bar Connecting Stud with 1319 (806)
1319 (806)	Knife Bar Connecting Stud Clamping Screw
262128	Knife Bar Disengaging Lever with 262058
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242 (804) and 238089
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416 (806)	Knife Bar Disengaging Lever Catch Hinge Screw
1547 (819)	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	Knife Bar Disengaging Lever Catch Roller and Stud
249659	Knife Bar Disengaging Lever Catch Spring
1241 (804)	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	Knife Bar Disengaging Lever Catch Tripping Point

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175 (805), 756 (805), 23466, 249863 and two 448 (833)
448 (833)	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175 (805)	Knife Bar Disengaging Lever Catch Tripping Point Screw
90 (806)	Knife Bar Disengaging Lever Hinge Screw
262058	Knife Bar Disengaging Lever Screw Stud
249660	Knife Bar Disengaging Lever Spring
1242 (804)	Knife Bar Disengaging Lever Spring Screw
271595	Knife Bar Driving Lever
350281 (803)	Knife Bar Driving Lever Hinge Screw
53570 (819)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
141586 (803)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
201732 (803)	Knife Bar Driving Lever Screw Stud Nut
23681	Knife Bar Driving Lever Spring
51407 (830)	Knife Bar Driving Lever Spring Screw
271936	Knife Bar Driving Lever (intermediate)
144 (804)	Knife Bar Driving Lever (intermediate) Cap Screw
262171	Knife Bar Driving Lever (intermediate) Connecting Link

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<u>Part Number</u>	<u>Description</u>
54 (806)	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229 (804) and 12424
229 (804)	Knife Bar Driving Lever (intermediate) Roller Cap Screw
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer
271494	Knife Bar Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate
168 (804)	Knife Bar Stop Retainer Plate Screw (2)
271919	Knife Holder
1243 (806)	Knife Holder Guide Stud
1608 (803)	Knife Holder Guide Stud Nut
157 (806)	Knife Holder Screw
1547 (819)	Knife Holder Screw Nut
191 (806)	Knife Screw
23390	Knife Screw Washer
262182	Machine Starting Lever Push Rod Bracket Mounting Block
350654 (833)	Machine Starting Lever Push Rod Bracket Mounting Block Screw (2)
262118	Machine Starting Lever Rod Trip Lever
262119	Machine Starting Lever Rod Trip Lever Bracket

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
350647 (833)	Machine Starting Lever Rod Trip Lever Bracket Screw
262120	Machine Starting Lever Rod Trip Lever Pin
271596	Needle Bar
271835	Needle Bar 271596 with 336 (806)
271597	Needle Bar Connecting Link
1021 (805)	Needle Bar Connecting Link Cap Screw
271602	Needle Bar Connecting Stud with 350713 (333)
350713 (833)	Needle Bar Connecting Stud Set Screw
271760	Needle Bar Crank with 858 (830), 1036 (830), 1065 (830) and 1258 (830)
1065 (830)	Needle Bar Crank Position Screw
858 (830)	Needle Bar Crank Set Screw
271603	Needle Bar Frame with 241189, 270200, 271610 and 271611
271604	Needle Bar Frame Connection
141548 (806)	Needle Bar Frame Connection Cap Screw
141549 (806)	Needle Bar Frame Connection Hinge Screw
1651 (809)	Needle Bar Frame Connection Hinge Screw Nut
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271976	Needle Bar Frame Connection Oiling Wick

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271605	Needle Bar Frame Driving Gear
51000 (805)	Needle Bar Frame Driving Gear Screw (2)
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271974	Needle Bar Frame Oiling Felt Plug (for upper insert)
271918	Needle Bar Frame Pitman (hinge screw end)
271917	Needle Bar Frame Pitman (regulator end)
271831	Needle Bar Frame Pitman (hinge screw end) Washer
190 (806)	Needle Bar Frame Pitman Adjusting Screw
7071	Needle Bar Frame Pitman Adjusting Screw Washer
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918, two each 190 (806) and 7071
1042 (803)	Needle Bar Frame Pitman Hinge Screw
1547 (819)	Needle Bar Frame Pitman Hinge Screw Nut
271770	Needle Bar Frame Regulator
1038 (803)	Needle Bar Frame Regulator Hub Adjusting Screw
1698 (803)	Needle Bar Frame Regulator Hub Adjusting Screw Nut
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
262133	Needle Bar Frame Regulator Hinge Stud
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer
446 (833)	Needle Bar Frame Regulator Hinge Stud Set Screw
673 (806)	Needle Bar Frame Screw Center
1517 (804)	Needle Bar Frame Screw Center Nut
271610	Needle Bar Oiling Felt
271611	Needle Bar Oiling Felt Retainer
270200	Needle Bar Oiling Wick
262183	Needle Plate
350234 (804)	Needle Plate Screw (2)
336 (806)	Needle Set Screw
203962	Needle Thread Tension Disc
271488	Needle Thread Tension Guide
53564 (804)	Needle Thread Tension Regulating Thumb Nut
271464	Needle Thread Tension Spring
141544 (804)	Needle Thread Tension Stud
271614	Needle Thread Tension complete, Nos. 53564 (804). 141544 (804), 271464 and two 203962
271799	Oil Supply Tube

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
262184	Oil Splash Guard (lower section)
1239 (804)	Oil Splash Guard Fastening Screw
207 (804)	Oil Splash Guard Screw
271615	Pulley (loose) with 271734 and two 271767
271734	Pulley (loose) Ball Bearing (double shielded bearing)
271767	Pulley (loose) Ball Bearing Retaining Ring
271740	Pulley (loose) Retaining Ring
271618	Pulley (positive drive)
271763	Pulley (positive drive) 271618 with 271736 and two 271766
271736	Pulley (positive drive) Ball Bearing (double shielded bearing)
271766	Pulley (positive drive) Ball Bearing Retaining Ring
271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389 (806)
140050 (803)	Pulley (positive drive) Gear Screw (3)
271738	Pulley (positive drive) Spacer
271617	Pulley (tight) with 140321 (803)
271739	Pulley (tight) Pin (spirol)
140321 (803)	Pulley (tight) Set Screw
271621	Safety Tripping Lever
350109 (803)	Safety Tripping Lever Hinge Screw
271622	Safety Tripping Lever Lock

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271623	Safety Tripping Lever Lock Plate
140566 (830)	Safety Tripping Lever Lock Plate Hinge Screw
350114 (803)	Safety Tripping Lever Lock Screw (2)
39541	Safety Tripping Lever Lock Screw Washer (2)
271624	Safety Tripping Lever Release Plate
898 (804)	Safety Tripping Lever Release Plate Screw
251170	Safety Tripping Lever Spring
217 (304)	Safety Tripping Lever Spring Screw
7071	Safety Tripping Lever Spring Screw Washer
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam
980 (803)	Sewing Safety Lock Actuating Cam Hinge Screw
271627	Sewing Safety Lock Actuating Cam Plate
181 (804)	Sewing Safety Lock Actuating Cam Plate Screw (2)
271628	Sewing Safety Lock Engaging Plate
401 (804)	Sewing Safety Lock Engaging Plate Screw
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202 (806)
202 (806)	Sewing Safety Lock Hinge Bracket Collar Screw
271489	Sewing Safety Lock Hinge Bracket Spring
201381 (804)	Sewing Safety Lock Hinge Bracket Spring Screw
249947	Sewing Safety Lock Pitman (front section)

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<u>Part Number</u>	<u>Description</u>
271632	Sewing Safety Lock Pitman (rear section)
350235 (804)	Sewing Safety Lock Pitman Hinge Screw (back)
980 (803)	Sewing Safety Lock Pitman Hinge Screw (front)
914 (806)	Sewing Safety Lock Pitman Screw
39541	Sewing Safety Lock Pitman Screw Washer
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914 (806) and 39541
792 (804)	Sewing Safety Lock Screw
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
161 (804)	Speed Adjusting Lever Bracket Screw
59 (804)	Speed Adjusting Lever Hinge Screw
1521 (819)	Speed Adjusting Lever Hinge Screw Nut
202248	Speed Adjusting Lever Hinge Screw Washer
271938	Starting Lever
717 (833)	Starting Lever Adjusting Screw
1520 (809)	Starting Lever Adjusting Screw Nut
271937	Starting Lever Bracket
8582	Starting Lever Bracket Dowel Pin (2)
123 (805)	Starting Lever Bracket Screw
271729	Starting Lever Rod
61 (806)	Starting Lever Rod Hinge Screw

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271952	Starting Lever Safety
564 (803)	Starting Lever Screw Center
58384	Starting Lever Screw Center 564 (803 with 1508 (813) (2)
1508 (813)	Starting Lever Screw Center Nut
222616	Starting Lever Spring
39675	Starting Lever Spring Collar with two 191 (806)
191 (806)	Starting Lever Spring Collar Set Screw
202005	Starting Lever Spring Washer
124 (803)	Starting Lever Stop Screw
1518 (809)	Starting Lever Stop Screw Nut
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271458	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
271459	Stitch Regulating Gear, 44 teeth
271641	Stitch Regulating Gear, 45 teeth

Note: Two Stitch Regulating Gears 271641 are
furnished with this machine unless other
gears are specified on order

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
239515	Stitch Regulating Gear Driver Pin (spirol)
271939	Stop Cam with two 202330
271759	Stop Cam Gear
271650	Stop Cam Gear Stud
271424	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
265672	Stop Cam Gear Stud Retaining Ring
795 (803)	Stop Cam Gear Stud Set Screw
271730	Stop Cam Gear Stud Washer
249741	Stop Cam Interlocking Rod
271940	Stop Cam Interlocking Rod Guide with 1619 (850) and 350635 (850)
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
350635 (850)	Stop Cam Interlocking Rod Guide Set Screw

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
1619 (850)	Stop Cam Interlocking Rod Guide Set Screw Lock Nut
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
21651	Stop Cam Interlocking Rod Spring
913 (806)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
1638 (804)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	Stop Cam Oil Packing (wick)
271653	Stop Cam Pinion with 453 (830)
40025	Stop Cam Pinion Position Pin
453 (830)	Stop Cam Pinion Set Screw
271495	Stop Cam Spring
389 (806)	Stop Cam Spring Cover Screw
871 (806)	Stop Cam Spring Stop Screw
249713	Stop Cam Spring Stop Screw Block with 457 (830)
457 (830)	Stop Cam Spring Stop Screw Block Set Screw
2102	Tension (side of Arm) Disc
1560 (806)	Tension (side of Arm) Regulating Thumb Nut
271916	Tension (side of Arm) Releaser with 200 (830)
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spirol)
271656	Tension (side of Arm) Releaser Lever with 140321 (830)

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
40052	Tension (side of Arm) Releaser Lever Lock Pin
1352 (803)	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
271655	Tension (side of Arm) Releaser Lever Pin (spirol)
140321 (830)	Tension (side of Arm) Releaser Lever Set Screw
271657	Tension (side of Arm) Releaser Lever Shaft
271949	Tension (side of Arm) Releaser Lever Spring
1241 (804)	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
717 (833)	Tension (side of Arm) Releaser Lever Stop Screw
1520 (809)	Tension (side of Arm) Releaser Lever Stop Screw Nut
1469 (803)	Tension (side of Arm) Releaser Lever Stop Screw Stud
200 (830)	Tension (side of Arm) Releaser Set Screw
23520	Tension (side of Arm) Releaser Shaft
271925	Tension (side of Arm) Releaser Shaft Crank
679 (803)	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
1520 (809)	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
2269	Tension (side of Arm) Releaser Shaft Crank Pin
1043 (806)	Tension (side of Arm) Screw Stud
350060 (803)	Tension (side of Arm) Screw Stud Set Screw

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
8238	Tension (side of Arm) Spring
271658	Tension (side of Arm) complete, Nos. 1043 (806), 1500 (806), 8238, 39652, 271700, 271701 and two 2102
32012	Tension (top of Arm) Disc (2)
51570 (806)	Tension (top of Arm) Regulating Thumb Nut
249687	Tension (top of Arm) Releaser Rod
40043	Tension (top of Arm) Releaser Rod Collar with 209 (831) (2)
209 (831)	Tension (top of Arm) Releaser Rod Collar Set Screw
271691	Tension (top of Arm) Releaser Rod Spring
32572	Tension (top of Arm) Releasing Disc
271661	Tension (top of Arm) Releasing Lever
271662	Tension (top of Arm) Releasing Lever Connection
974 (806)	Tension (top of Arm) Releasing Lever Connection Screw (back)
940 (806)	Tension (top of Arm) Releasing Lever Connection Screw (front)
90 (806)	Tension (top of Arm) Releasing Lever Hinge Screw
39635	Tension (top of Arm) Releasing Pin
350399 (806)	Tension (top of Arm) Screw Stud
1664 (805)	Tension (top of Arm) Screw Stud Lock Nut
271665	Tension (top of Arm) Spring
271744	Tension (top of Arm) Thread Eyelet (double)

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
212 (806)	Tension (top of Arm) Thread Eyelet Screw
271666	Thread Check Bracket
9544	Thread Check Cap
9543	Thread Check Disc
9545	Thread Check Spring
208 (830)	Thread Check Screw
271667	Thread Check complete, Nos. 208 (830), 9544, 9545, 271666 and two 9543
271926	Thread (lower) Cutting Blade
271780	Thread (lower) Cutting Blade Carrier with 40038
271800	Thread (lower) Cutting Blade Carrier Lever
32 (806)	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
249534	Thread (lower) Cutting Blade Carrier Lever Spring
1241 (804)	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
448 (833)	Thread (lower) Cutting Blade Carrier Lever Stop Screw
1520 (809)	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
40038	Thread (lower) Cutting Blade Carrier Stud
271805	Thread (lower) Cutting Blade Friction Plate
228 (806)	Thread (lower) Cutting Blade Friction Plate Screw (2)
240 (804)	Thread (lower) Cutting Blade Screw (2)

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271670	Thread (lower) Cutting Lever
1351 (803)	Thread (lower) Cutting Lever Ball Screw
1520 (809)	Thread (lower) Cutting Lever Ball Screw Nut
271671-601	Thread (lower) Cutting Lever Extension
350365 (803)	Thread (lower) Cutting Lever Extension Screw
271749	Thread (lower) Pull-off
141557 (803)	Thread (lower) Pull-off Hinge Screw
271941	Thread (upper) Clamping Blade
271942	Thread (upper) Cutting Blade
271678	Thread (upper) Cutting Blade Connecting Rod
201476 (803)	Thread (upper) Cutting Blade Connecting Rod Hinge Screw
271679	Thread (upper) Cutting Blade Connecting Rod Latch with 141575 (803) and 201711 (803)
140071 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Screw
141575 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw
201711 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw Nut
271680	Thread (upper) Cutting Blade Connecting Rod Latch Spring
201437 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Spring Stop Screw Stud
271681	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
173 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw
2273	Thread (upper) Cutting Blade Connecting Rod Position Pin
271806	Thread (upper) Cutting Blade Connecting Rod Return Spring
271487	Thread (upper) Cutting Blade Connecting Rod Return Spring Adjusting Plate
39788	Thread (upper) Cutting Blade Connecting Rod Spring
271684	Thread (upper) Cutting Blade Connecting Rod Stop (adjustable)
201624 (803)	Thread (upper) Cutting Blade Connecting Rod Stop Lock Nut
40045	Thread (upper) Cutting Blade Connecting Rod Stop Washer (nylon)
228026	Thread (upper) Cutting Blade Connecting Rod Washer
219 (806)	Thread (upper) Cutting Blade Screw
249827	Thread (upper) Cutting Blade Shaft
271685	Thread (upper) Cutting Blade Shaft Crank with 906 (833)
232105	Thread (upper) Cutting Blade Shaft Crank Pin
906 (833)	Thread (upper) Cutting Blade Shaft Crank Set Screw
271686	Thread (upper) Cutting Cam with two 458 (833)
271687	Thread (upper) Cutting Cam Follower

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 222598
160 (819)	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
222598	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)
458 (833)	Thread (upper) Cutting Cam Set Screw
271688	Thread (upper) Cutting Lever
271689	Thread (upper) Cutting Lever Connection (adjustable)
271690	Thread (upper) Cutting Lever Connection Link
350265 (803)	Thread (upper) Cutting Lever Connection Link Hinge Screw (2)
350459 (804)	Thread (upper) Cutting Lever Connection Screw
141558 (833)	Thread (upper) Cutting Lever Hinge Screw
271691	Thread (upper) Cutting Lever Spring
271783	Thread (upper) Pull-off
704 (809)	Thread (upper) Pull-off Screw
39541	Thread (upper) Pull-off Screw Washer
271692	Thread Guide (on Face Plate)
1423 (806)	Thread Guide (on Face Plate) Screw
271693	Thread Guide (side of Arm) (lower)
1019 (830)	Thread Guide (side of Arm) (lower) Set Screw
271781	Thread Guide (side of Arm) (upper)
460 (830)	Thread Guide (side of Arm) (upper) Set Screw

MACHINE NO. 271W201

<u>Part Number</u>	<u>Description</u>
271694	Thread Take-up Crank
1036 (830)	Thread Take-up Crank Position Screw
1258 (830)	Thread Take-up Crank Set Screw
271696	Thread Take-up Lever
141562 (803)	Thread Take-up Lever Adjusting Screw
1521 (804)	Thread Take-up Lever Adjusting Screw Nut
271793	Thread Take-up Lever Link
262138	Thread Take-up Lever Link Hinge Pin
271651	Thread Take-up Lever Link Hinge Pin Oil Wick
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
271599	Thread Take-up Lever Link Hinge Pin Oiling Felt Washer
435 (833)	Thread Take-up Lever Link Hinge Pin Set Screw
271975	Thread Take-up Lever Link Oiling Felt
241189	Thread Take-up Lever Oil Packing (wick)
271699	Thread Take-up Lever complete, Nos. 1521 (804), 141562 (803), 271696 and 271793
39652	Thread Take-up Spring
271700	Thread Take-up Spring Regulator with 350060 (803)
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)
446 (833)	Thread Take-up Spring Regulator Set Screw
203400-901	Variety Plate (271W201)

ACCESSORIES

<u>Part Number</u>	<u>Description</u>
233028	Bobbin (2)
249803	Gauge, for setting length of buttonhole, with 200137(819) and 249789
249789	Gauge Chain and Ring
200137(819)	Gauge Chain and Ring Screw
271902	Knife, 9/16 inch (3)
271703	Machine Hinge Connection
71X1Y	Needles, Chromium finish, six, size 14
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8 1/2 in. long
11831	Screw Driver (5 in. blade) (machine, large)
228476	Screw Driver (Bobbin Case)
259477	Screw Driver
271640	Stitch Regulating Gear, 40 teeth
271643	Stitch Regulating Gear, 48 teeth
271639	Stitch Regulating Gear, 40 teeth
271644	Stitch Regulating Gear, 50 teeth
271638	Stitch Regulating Gear, 36 teeth
271642	Stitch Regulating Gear, 48 teeth
271926	Thread (lower) Cutting Blade
271941	Thread (upper) Clamping Blade
271942	Thread (upper) Cutting Blade
3225W	Instruction Book

ACCESSORIES

<u>Part Number</u>	<u>Description</u>
255513	Tweezers
21654	Wrench
23535	Wrench
232935	Wrench, (2), for 53561 (803)
239353	Wrench, for 350713 (833)
249820	Wrench
249945	Wrench
255540	Wrench
255541	Wrench
259929	Wrench, for 1671 (803)
267242	Wrench, for 141547 (830)

MACHINE BASE

271718	Belt Guard
271719	Belt Guard 271718 with 271751, two each 217 (805) and 228661
228661	Belt Guard Cushion (rubber)
271732	Belt Guard Hinge
389 (819)	Belt Guard Hinge Screw
271751	Belt Guard Lock Spring
217 (805)	Belt Guard Lock Spring Screw
262188	Machine Base with 243798, 243799, 271723, 271725, 271778, 271779, two each 203 (805), 50615 (819), four each 271722 and 271762 for 262189

MACHINE BASE

<u>Part Number</u>	<u>Description</u>
271722	Machine Base Cushion (rubber)
271762	Machine Base Cushion Cap.
243798	Machine Base Oil Level Indicator
243799	Machine Base Oil Level Indicator Oil Seal (neoprene)
271723	Machine Base Oil Reservoir Cover
203 (805)	Machine Base Oil Reservoir Cover Screw
271725	Machine Hinge Connection Bracket
50615 (819)	Machine Hinge Connection Bracket Screw
271778	Machine Hinge Connection Pin (spirol)
271779	Machine Hinge Connection Pin Sleeve (plastic)
262189	Machine Base and Belt Guard complete, Nos. 262188, 271719, two 271732 and eight 389 (819)

Numerical List of Parts

Machine No. 271W201

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
32 (806)	Thread Lower Cutting Blade Carrier Lever Hinge Screw
52 (803)	Clamp Carrier Connecting Rod Hinge Screw
54 (806)	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
59 (804)	Speed Adjusting Lever Hinge Screw
61 (806)	Starting Lever Rod Hinge Screw
67 (804)	Clamp Carrier Slide Lever Regulator Screw
90 (806)	Knife Bar Disengaging Lever Hinge Screw
90 (806)	Tension (top of Arm) Releasing Lever Hinge Screw
123 (805)	Starting Lever Bracket Screw
124 (803)	Starting Lever Stop Screw
144 (804)	Knife Bar Driving Lever (intermediate) Cap Screw
157 (806)	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
157 (806)	Clamp Spring Screw
157 (806)	Knife Holder Screw
158 (805)	Belt Shifter Shaft Bracket Extension Screw
160 (819)	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
161 (804)	Automatic Knife Disengaging Lever Bracket Screw (2)
161 (804)	Speed Adjusting Lever Bracket Screw
168 (804)	Knife Bar Stop Retainer Plate Screw (2)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
173 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate Screw
175 (805)	Knife Bar Disengaging Lever Catch Tripping Point Screw, for 249869
176 (819)	Belt Guard Lock Spring Catch Screw (2)
181 (804)	Sewing Safety Lock Actuating Cam Plate Screw (2)
184 (805)	Feed Wheel Tripping Lever Stop Screw
190 (804)	Arm Oil Wick Retainer Screw
190 (804)	Arm Oil Wick Support Spring Screw
190 (804)	Arm Top Cover Lock Spring Screw, for 271512
190 (804)	Arm Top Cover Plate Screw (2)
190 (804)	Feed Wheel Tripping Lever Spring Screw
190 (806)	Needle Bar Frame Pitman Adjusting Screw, for 271966
191 (806)	Barring Point Screw
191 (806)	Belt Shifter Shaft Bracket Stop Screw
191 (806)	Knife Screw
191 (806)	Starting Lever Spring Collar Set Screw, for 39675
196 (805)	Barring Trip Lever Plate Clamping Screw (2)
200 (830)	Tension (side of Arm) Releaser Set Screw, for 271916
202 (806)	Sewing Safety Lock Hinge Bracket Collar Screw, for 271630
203 (803)	Feed Wheel Tripping Lever Point Screw (2)
203 (805)	Machine Base Oil Reservoir Cover Screw, for 262188
207 (804)	Oil Splash Guard Screw

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
208 (830)	Thread Check Screw, for 271667
209 (831)	Tension (top of Arm) Releaser Rod Collar Set Screw, for 40043
212 (804)	Clamp Check Holder Hinge Cap Screw
212 (806)	Tension (top of Arm) Thread Eyelet Screw
216 (804)	Barring Shaft Oiling Felt (lower) Retainer Screw
217 (804)	Safety Tripping Lever Spring Screw
217 (805)	Belt Guard Lock Spring Screw, for 271719
219 (806)	Thread (upper) Cutting Blade Screw, for 271484
223 (804)	Barring Slide Operating Plate (adjustable) Screw (2)
223 (804)	Clamp Carrier Slide Lever Regulator Cap Screw (4)
228 (804)	Barring Slide Operating Plate (stationary) Screw (2)
228 (806)	Thread (lower) Cutting Blade Friction Plate Screw
229 (804)	Clamp Lifting Arm Connection Roller Cap Screw, for 1901
229 (804)	Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1959
237 (804)	Belt Shifter Shaft Guide Collar Set Screw, for 249861
237 (804)	Clamp Check Holder Stop Screw
240 (804)	Clamp Carrier Regulator Stud Stop Screw, for 249623
240 (804)	Thread (lower) Cutting Blade Screw (2)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
330 (804)	Face Plate Screw (lower)
336 (806)	Needle Set Screw, for 271835
337 (805)	Clamp Check Holder Adjusting Screw (2)
389 (806)	Stop Cam Spring Cover Screw, for 271619
389 (819)	Belt Guard Hinge Screw, for 262189
397 (805)	Clamp Plate Block Screw (2)
401 (804)	Sewing Safety Lock Engaging Plate Screw
404 (804)	Clamp Carrier Block Plate Screw, for 271924
404 (804)	Clamp Carrier Plate Screw (front) (2)
430 (830)	Hook Driving Connection Belt Pulley Stud Screw
435 (833)	Thread Take-up Lever Link Hinge Pin Set Screw
446 (833)	Needle Bar Frame Regulator Hinge Stud Set Screw
446 (833)	Thread Take-up Spring Regulator Set Screw
448 (833)	Arm Shaft Flanged Bushing (back) Set Screw
448 (833)	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 249869
448 (833)	Thread (lower) Cutting Blade Carrier Lever Stop Screw
452 (833)	Barring Slide Stop Screw (adjustable) Set Screw, for 271517
453 (833)	Barring Plate Cam Set Screw
453 (830)	Feed Driving Bevel Pinion Set Screw, for 271750
453 (830)	Stop Cam Pinion Set Screw, for 271653

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
457 (830)	Stop Cam Spring Stop Screw Block Set Screw, for 249713
458 (833)	Thread (upper) Cutting Cam Set Screw
460 (830)	Feed Wheel Shaft Thrust Collar Set Screw, for 271573
460 (830)	Thread Guide (side of Arm) (upper) Set Screw
564 (803)	Starting Lever Screw Center, for 58384
591 (806)	Bobbin Case Tension Spring Screw, for 271784
592 (805)	Bobbin Case Latch Stop Screw, for 271785
646 (806)	Feed Wheel Tripping Lever Screw Stud
673 (806)	Needle Bar Frame Screw Center
679 (803)	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud
690 (804)	Clamp Lifting Arm Screw (2)
702 (805)	Clamp Check Thread Clamping Pressure Spring Adjusting Screw
704 (806)	Barring Slide Stop Attaching Screw
704 (809)	Thread (upper) Pull-off Screw
717 (833)	Starting Lever Adjusting Screw
717 (833)	Tension (side of Arm) Releaser Lever Stop Screw
742 (819)	Clamp Carrier Regulator Bearing Screw (3)
748 (805)	Arm Screw (back) (2)
756 (804)	Clamp Carrier Guide (left) Screw (long), for 271921
756 (804)	Cloth Plate (lower) Screw (4)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
756 (805)	Belt Shifter Trip Point Screw, for 249869
792 (804)	Sewing Safety Lock Screw
795 (803)	Stop Cam Gear Stud Set Screw
858 (830)	Needle Bar Crank Set Screw, for 271760
868 (805)	Arm Screw (front) (2)
871 (806)	Stop Cam Spring Stop Screw
889 (830)	Clamp Arm Hinge Block Pin Set Screw, for 271543
898 (803)	Barring Slide Stop Screw (adjustable)
898 (804)	Safety Tripping Lever Release Plate Screw
904 (830)	Feed Wheel Driving Shaft Gear Position Screw for 271566
906 (833)	Thread (upper) Cutting Blade Shaft Crank Set Screw, for 271685
913 (806)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
914 (806)	Sewing Safety Lock Pitman Screw, for 271633
930 (819)	Cloth Plate (lower) Roller Bearing Plate Screw (2)
934 (819)	Arm Top Cover Hinge Screw (8)
934 (819)	Clamp Carrier Stay Plate Screw, for 271945
940 (806)	Tension (top of Arm) Releasing Lever Connection Screw (front)
964 (804)	Hook Driving Connection Belt Pulley Cap Screw
971 (805)	Feed Driving Pinion Screw (4)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
974 (806)	Automatic Knife Disengaging Lever Hinge Screw
974 (806)	Tension (top of Arm) Releasing Lever Connection Screw (back)
980 (803)	Sewing Safety Lock Pitman Hinge Screw (front)
980 (803)	Sewing Safety Lock Actuating Cam Hinge Screw
1019 (830)	Thread Guide (side of Arm) (lower) Set Screw
1021 (805)	Needle Bar Connecting Link Cap Screw
1036 (830)	Thread Take-Up Crank Position Screw, for 271760
1038 (803)	Needle Bar Frame Regulator Adjusting Screw
1042 (803)	Needle Bar Frame Pitman Hinge Screw
1043 (806)	Tension (side of Arm) Screw Stud, for 271658
1065 (830)	Needle Bar Crank Position Screw, for 271760
1094 (803)	Clamp Carrier Slide Guide Screw (4)
1230 (806)	Clamp Carrier Guide (right) Screw (2)
1231 (806)	Clamp Carrier Plate Screw (back) (2)
1234 (803)	Clamp Carrier Slide Regulating Stud
1235 (806)	Bed Oil Guard Screw
1235 (806)	Clamp Plate Screw (4)
1239 (804)	Knife Bar Connecting Link Cap Screw
1239 (804)	Oil Splash Guard Fastening Screw
1240 (806)	Knife Bar Connecting Link Hinge Screw
1241 (804)	Feed Hand Ratchet Lever Bracket Spring Screw Stud, for 271758

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
1241 (804)	Knife Bar Disengaging Lever Catch Spring Screw Stud
1241 (804)	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
1241 (804)	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
1242 (804)	Knife Bar Disengaging Lever Spring Screw, for 271935
1243 (806)	Knife Holder Guide Stud
1256 (804)	Clamp Carrier Slide Screw (2)
1258 (830)	Thread Take-up Crank Set Screw, for 271760
1296 (830)	Clamp Check Screw (2)
1296 (830)	Clamp Check Stop Screw
1300 (804)	Cloth Plate (upper) Mounting Bracket Screw (left)
1319 (806)	Knife Bar Connecting Stud Clamping Screw, for 271915
1330 (806)	Barring Lever Spring Screw Stud
1345 (804)	Clamp Carrier Guide (left) Screw (short), for 271921
1351 (803)	Thread (lower) Cutting Lever Ball Screw
1352 (803)	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
1396 (805)	Feed Driving Bevel Gear Bracket Screw (2)
1423 (806)	Thread Guide (on Face Plate) Screw, for 271548
1443 (806)	Automatic Knife Disengaging Lever Thread Guide Screw
1460 (804)	Cloth Plate (upper) Mounting Bracket Screw (right)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
1469 (803)	Tension (side of Arm) Releaser Lever Stop Screw Stud
1508 (813)	Starting Lever Screw Center Nut, for 58384
1517 (804)	Needle Bar Frame Screw Center Nut
1518 (809)	Starting Lever Stop Screw Nut
1520 (809)	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520 (809)	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520 (809)	Starting Lever Adjusting Screw Nut
1520 (809)	Tension (side of Arm) Releaser Lever Stop Screw Nut
1520 (809)	Tension (side of Arm) Releaser Shaft Crank Ball Screw Stud Nut
1520 (809)	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
1520 (809)	Thread (lower) Cutting Lever Ball Screw Nut
1521 (805)	Clamp Spring Thumb Screw Lock Nut
1521 (804)	Thread Take-up Lever Adjusting Screw Nut, for 271699
1521 (819)	Speed Adjusting Lever Hinge Screw Nut
1547 (819)	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547 (819)	Knife Holder Screw Nut
1547 (819)	Needle Bar Frame Pitman Hinge Screw Nut
1560 (806)	Tension (side of Arm) Regulating Thumb Nut, for 271658

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
1607 (805)	Barring Slide Operating Plate Adjusting Screw Nut
1608 (803)	Knife Holder Guide Stud Nut
1619 (850)	Stop Cam Interlocking Rod Guide Set Screw Lock Nut, for 271940
1620 (805)	Clamp Lifting Arm Connection Hinge Screw Nut
1620 (805)	Feed Wheel Tripping Lever Hinge Screw Nut
1623 (819)	Clamp Spring Thumb Screw Sleeve Nut
1638 (804)	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1651 (809)	Needle Bar Frame Connection Hinge Screw Nut
1655 (803)	Belt Shifter Operating Actuator Lock Nut
1658 (803)	Clamp Carrier Slide Regulating Stud Thumb Nut
1664 (805)	Tension (top of Arm) Screw Stud Lock Nut
1671 (803)	Clamp Carrier Regulator Stud Nut
1698 (803)	Automatic Knife Disengaging Lever Hinge Screw Nut
1698 (803)	Needle Bar Frame Regulator Hub Adjusting Screw Nut
1772 (819)	Clamp Check Thread Clamping Pressure Spring Adjusting Nut
1778 (813)	Motor Bolt Nut
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229 (804) and 12424
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229 (804) and 12424, for 271968
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520 (809), for 249623

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520 (809), for 271932
1963	Knife Bar Disengaging Lever Catch Roller and Stud, for 271934
2102	Tension (side of Arm) Disc, for 271658
2269	Belt Shifter Shaft Guide Collar Position Pin
2269	Tension (side of Arm) Releaser Shaft Crank Pin
2273	Thread (upper) Cutting Blade Connecting Rod Position Pin
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
7071	Needle Bar Frame Pitman Adjusting Screw Washer, for 271966
7071	Safety Tripping Lever Spring Screw Washer
8238	Tension (side of Arm) Spring, for 271658
8582	Arm Dowel Pin (2)
8582	Starting Lever Bracket Dowel Pin (2)
9046	Feed Wheel Shaft Thrust Collar Position Pin
9543	Thread Check Disc, for 271667
9544	Thread Check Cap, for 271667
9545	Thread Check Spring, for 271667
11831	Screw Driver (5 in. blade) (machine, large)
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer, for 1901
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer, for 1959

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
21651	Stop Cam Interlocking Rod Spring
21654	Wrench
23390	Clamp Spring Screw Washer
23390	Knife Screw Washer
23396	Clamp Carrier Slide Lever Regulator Cap
23435	Feed Wheel Tripping Lever Spring
23460	Knife Bar
23466	Knife Bar Disengaging Lever Catch Tripping Point, for 249869
23520	Tension (side of Arm) Releaser Shaft
23535	Wrench
23554	Belt Shifter Shaft Bracket Spring
23681	Knife Bar Driving Lever Spring
*24081	Arm Shaft Bushing (front), for 271501
32012	Tension (top of Arm) Disc (2)
32572	Tension (top of Arm) Releasing Disc
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer
39532	Clamp Carrier Regulator Stud Sleeve
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
39541	Safety Tripping Lever Lock Screw Washer (2)
39541	Sewing Safety Lock Pitman Screw Washer, for 271633

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
39541	Thread (upper) Pull-Off Screw Washer
39583	Clamp Carrier Regulator Stud Stop, for 249623
39635	Tension (top of Arm) Releasing Pin
39652	Thread Take-up Spring, for 271658
39675	Starting Lever Spring Collar with two 191 (806)
39715	Clamp Check Holder Stop Screw Washer
39738	Thread (upper) Cutting Blade Connecting Rod Spring
39882	Belt Shifter Stop Washer (nylon)
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
40007	Clamp Carrier Block Plate, for 271924
40025	Barring Plate Cam Position Pin
40025	Feed Driving Bevel Pinion Position Pin
40025	Hook Driving Connection Belt Pulley Gear Position Pin
40025	Stop Cam Pinion Position Pin
40038	Thread (lower) Cutting Blade Carrier Stud, for 271780
40043	Tension (top of Arm) Releaser Rod Collar with 209 (831) (2)
40045	Thread (upper) Cutting Blade Connecting Rod Stop Washer (nylon)
40052	Tension (side of Arm) Releaser Lever Lock Pin
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
50057 (804)	Feed Hand Ratchet Lever Hinge Screw
50093 (819)	Clamp Check Mat Housing Screw, for 271484
50138 (806)	Clamp Check Section and Cutting Plate Screw, for 271481
50150 (830)	Clamp Arm Hinge Block Pin Collar Set Screw, for 271792
50156 (804)	Clamp Plate Support Screw (2)
50172 (803)	Barring Tripping Point Lock Screw
50221 (804)	Clamp Spring Thumb Screw (pressure regulating)
50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw
50416 (806)	Knife Bar Disengaging Lever Catch Hinge Screw
50579 (805)	Hook Driving Shaft Oil Chain Guard (lower) Screw (2)
50615 (819)	Machine Hinge Connection Bracket Screw, for 262188
51000 (805)	Needle Bar Frame Driving Gear Screw (2)
51047 (805)	Belt Shifter Shaft Bracket Extension Pinch Screw, for 249858
51407 (830)	Knife Bar Driving Lever Spring Screw
51570 (806)	Tension (top of Arm) Regulating Thumb Nut
51655 (813)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
53561 (803)	Barring Shaft Adjusting Lock Nut (2)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
53564 (804)	Needle Thread Tension Regulating Thumb Nut, for 271614
53569 (805)	Bed Leg Extension (adjustable) Lock Nut
53570 (819)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
58384	Starting Lever Screw Center 564 (803) with 1508 (813) (2)
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8-1/2 in. long, for 120346
126150	Motor Bolt Lock Washer
140050 (803)	Pulley (positive drive) Gear Screw (3)
140050 (809)	Face Plate Screw (upper)
140071 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Hinge Screw
140091 (804)	Cloth Plate (front) Screw (2)
140321 (830)	Tension (side of Arm) Releaser Lever Set Screw for 271656
140321 (803)	Pulley (tight) Set Screw, for 271617
140409 (830)	Hook Driving Shaft Connection Belt Pulley Screw, for 271588
140566 (830)	Safety Tripping Lever Lock Plate Hinge Screw
140930 (850)	Feed Driving Gear Stud Set Screw
140930 (850)	Feed Ratchet Gear Stud Set Screw
141024 (803)	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
141504 (819)	Feed Ratchet Gear Compression Spring Cap Screw
141507 (803)	Hook Washer Needle Guard Screw, for 271575
141514 (803)	Bobbin Case Tension Spring Regulating Screw, for 271784
141525 (806)	Hook Gib Screw, for 271575
141544 (804)	Needle Thread Tension Stud, for 271614
141546 (803)	Feed Driving Bevel Gear Cap Screw, for 271473
141547 (830)	Hook Set Screw (2)
141548 (806)	Needle Bar Frame Connection Cap Screw
141549 (806)	Needle Bar Frame Connection Hinge Screw
141554 (830)	Clamp Arm Screw (2)
141556 (830)	Clamp Lifting Arm Connection Hinge Screw
141557 (803)	Thread (lower) Pull-off Hinge Screw
141558 (833)	Thread (upper) Cutting Lever Hinge Screw
141562 (803)	Thread Take-up Lever Adjusting Screw, for 271699
141563 (805)	Feed Wheel Tripping Point Screw, for 271834
141564 (803)	Barring Slide Operating Plate Adjusting Screw
141572 (819)	Arm Side Cover (left) Screw
141572 (819)	Arm Side Cover (right) Screw (2)
141575 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw, for 271679
141586 (803)	Knife Bar Driving Lever (intermediate) Hinge Screw Stud

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
141597 (803)	Clamp Carrier Regulator (to regulate length of buttonhole
141600 (830)	Hook Driving Connection Belt Gear Pulley Lock Screw, for 271584
141602 (803)	Bobbin Case Opener Bracket Hinge Stud Position Screw
141629 (830)	Hook Driving Shaft Bushing (front) (adjustable) Set Screw
141659 (805)	Bed Leg Extension (adjustable) Screw
141662 (805)	Clamp Check Section and Cutting Plate Support Stud
141675 (803)	Clamp Carrier Regulator Cap Screw
200137 (819)	Gauge Chain and Ring Screw, for 249803
201381 (804)	Sewing Safety Lock Hinge Bracket Spring Screw
201437 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Spring Stop Screw Stud, for 271532
201474 (805)	Bobbin Case Stop Screw
201476 (806)	Thread (upper) Cutting Blade Connecting Rod Hinge Screw
201624 (803)	Thread (upper) Cutting Blade Connecting Rod Stop Lock Nut
201668 (805)	Feed Wheel Clamping Nut
201711 (803)	Thread (upper) Cutting Blade Connecting Rod Latch Releasing Screw Nut, for 271679

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
201732 (803)	Barring Lever Hinge Screw Nut
201732 (803)	Knife Bar Driving Lever Screw Stud Nut
202005	Starting Lever Spring Washer
202248	Speed Adjusting Lever Hinge Screw Washer
202330	Stop Cam Oil Packing (wick), for 271939
202622	Clamp Arm Screw Washer (2)
203400-901	Variety Plate (271W201)
203962	Needle Thread Tension Disc, for 271614
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
206482	Barring Plate Screw Washer (2)
210541	Hook Washer Needle Guard, for 271575
210734	Bobbin Case Latch Lever, for 271787
210735	Bobbin Case Latch Fulcrum Pin, for 271787
210736	Bobbin Case Latch Spring, for 271785
210962	Barring Trip Lever Spring
222598	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick) for 232709
222616	Starting Lever Spring
228476	Screw Driver (Bobbin Case)
228661	Arm Top Cover Cushion (rubber) (2)
228661	Belt Guard Cushion (rubber), for 271719
232105	Thread (upper) Cutting Blade Shaft Crank Pin, for 271494

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
232131	Cloth Plate (upper) Mounting Bracket Screw Washer (2)
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 222598
232935	Wrench (2)
233028	Bobbin (2)
235706	Arm Shaft Bushing (front) Oil Wick
235706	Feed Wheel Driving Shaft Oiling Wick
235706	Hook Driving Connection Belt Pulley Oiling Wick
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin, for 271935
239353	Wrench
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
239515	Stitch Regulating Gear Driver Pin (spirol)
241189	Thread Take-up Lever Oil Packing (wick), for 271603
243798	Machine Base Oil Level Indicator, for 262188
243799	Machine Base Oil Level Indicator Oil Seal (neoprene) for 262188
244746	Hook Oil Seal Ring (rubber) for 271585
249534	Thread (lower) Cutting Blade Carrier Lever Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate
249607	Barring Lever Spring

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
249623	Clamp Carrier Regulator with 240 (804), 1960 and 39583
249659	Knife Bar Disengaging Lever Catch Spring
249660	Knife Bar Disengaging Lever Spring
249687	Tension (top of Arm) Releaser Rod
249713	Stop Cam Spring Stop Screw Block with 457 (830)
249741	Stop Cam Interlocking Rod
249749	Clamp Check Holder Adjusting Screw Friction Plate
249753	Clamp Carrier Plate
249789	Gauge Chain and Ring for 249803
249801	Barring Plate (first bar)
249803	Gauge, for setting length of buttonhole, with 200137 (819) and 249789
249804	Barring Plate (second bar)
249820	Wrench
249827	Thread (upper) Cutting Blade Shaft, for 271484
249858	Belt Shifter Shaft Bracket Extension with 51047 (805)
249861	Belt Shifter Shaft Guide Collar with 237 (804)
249863	Belt Shifter Trip Point, for 249869
249864	Belt Shifter Trip Stud
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175 (805), 756 (805) 23466, 249863 and two 448 (833)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
249883	Bed Oil Guard Oil Tube (brass), for 271521
249945	Wrench
249947	Sewing Safety Lock Pitman (front section), for 271633
250444	Feed Wheel Tripping Lever Screw Stud Washer
251170	Safety Tripping Lever Spring
255513	Tweezers
255540	Wrench
255541	Wrench
257237	Cloth Plate (upper) Mounting Bracket Material Retainer
259477	Screw Driver
259929	Wrench, for 1671(803)
262058	Knife Bar Disengaging Lever Screw Stud, for 262128
262103	Clamp Carrier
262118	Machine Starting Lever Rod Trip Lever
262119	Machine Starting Lever Rod Trip Lever Bracket
262120	Machine Starting Lever Rod Trip Lever Pin
262128	Knife Bar Disengaging Lever with 262058
262133	Needle Bar Frame Regulator Hinge Stud, for 271608
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer, for 271608
262138	Thread Take-up Lever Link Hinge Pin

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
262144	Cloth Plate (upper) Mounting Bracket
262166	Cycling Switch Actuating Lever Driving Stud
262171	Knife Bar Driving Lever (intermediate) Connecting Link
262181	Arm Side Cover (left) with two 271804
262182	Machine Starting Lever Push Rod Bracket Mounting Block
262183	Needle Plate
262184	Oil Splash Guard (lower section)
262185	Cloth Plate (front)
262186	Cloth Plate (lower)
262187	Cloth Plate (lower) Roller Bearing Plate
262188	Machine Base with 243798, 243799, 271723, 271725, 271778, 271779, two each 203(805), 50615(819), four each 271722 and 271762 for 262189
262189	Machine Base and Belt Guard Complete, Nos. 262188 271719, two 271732 and eight 389(819)
263572	Feed Driving Gear Stud Oil Packing (wick) for 271978
265672	Feed Wheel Driving Shaft Retaining Ring
265672	Stop Cam Gear Stud Retaining Ring
267093	Hook Driving Connection Belt Pulley Needle Bearing, for 271580
267242	Wrench
268425	Hook Driving Shaft Connection Belt Pulley Needle bearing, for 271794

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
270200	Needle Bar Oiling Wick, for 271603
271409	Feed Ratchet Gear (eccentric) Stud with 271562
271417	Bobbin Case Opener Bracket Adjusting Collar with 50379
271424	Stop Cam Gear Stud Oiling Wick
271456	Hook Driving Shaft Bushing (front) (adjustable)
271458	Stitch Regulating Gear, 40 teeth
271459	Stitch Regulating Gear, 44 teeth
271464	Needle Thread Tension Spring
271465	Clamp Check Mat Housing with 3/32 in. thick rubber for 271434
271471	Hook Oil Control Screw Stud 271592 with 271808, for 271575
271472	Automatic Knife Disengaging Lever Thread Guide
271473	Feed Driving Bevel Gear Bracket 271728 with 141546 (803) and 271549
271474	Hook Driving Shaft Oil Chain Guard (lower)
271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595 (850)
271481	Clamp Check with 271482, 141662 (805) and two 50138 (806)
271482	Clamp Check Section and Cutting Plate
271483	Clamp Check Thread Clamping Pressure Spring
271484	Clamp Check complete, for 3/8 to 3/4 inch button-holes, Nos. 219 (806), 702 (805), 1772 (819), 232105, 249827, 271465, 271481, 271483, 271685, 271941, 271942, and two 50093 (806)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271487	Thread (upper) Cutting Blade Connecting Rod Return Spring Adjusting Plate
271488	Needle Thread Tension Guide
271489	Sewing Safety Lock Hinge Bracket Spring
271494	Knife Bar Spring
271495	Stop Cam Spring
*271501	Arm with 24081
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
271504	Arm Oil Wick Support Spring
271505	Arm Reservoir Oiling Felt
271506	Arm Shaft
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
271508	Arm Shaft Bushing (front) Oil Packing (wick)
271508	Arm Shaft Flange Bushing (back) Oil Packing (wick)
271509	Arm Shaft Bushing (front) Oiling Felt
271511	Arm Side Cover (right)
271512	Arm Top Cover with 190 (804) and 271761
271514	Arm Top Cover Hinge
271515	Barring Plate Cam with two 453 (833)
271517	Barring Shaft with 452 (833)
271518	Barring Shaft Oiling Felt (in arm)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271519	Barring Slide Operating Rod
*271520	Bed with 271799
271521	Bed Oil Guard with 249883
271522	Belt Shifter Operating Actuator
271523	Belt Shifter Operating Block with 350287 (806)
271524	Belt Shifter Shaft
271525	Bobbin Case Base, for 271526
271526	Bobbin Case complete, Nos. 271525 and 271785, for 271576
271527	Bobbin Case Opener Bracket with 271828, 271829 and 271974
271530	Bobbin Case Stop
271531	Clamp Arm
271532	Clamp Arm Hinge Block with 201437 (803)
271533	Clamp Arm Hinge Block Pin
271535	Clamp Carrier Regulator Bearing
271536	Clamp Carrier Regulator Slide
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
271542	Clamp Plate
271543	Clamp Plate Block with 889 (830)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271544	Clamp Plate Support
271545	Clamp Spring
271546	Clamp Spring Thumb Screw Rest
271547	Face Plate, for 271548
271548	Face Plate 271547 with 1423 (806), 271667 and 271692
*271549	Feed Driving Bevel Gear, for 271473
271550	Feed Driving Gear, 64 teeth
271558	Feed Ratchet Gear (lower), 70 teeth
271559	Feed Ratchet Gear (upper), 32 teeth
271560	Feed Ratchet Gear Compression Spring
271562	Feed Ratchet Gear Stud Oil Packing (wick)
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 904 (830)
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
271569	Feed Wheel Driving Shaft Washer
271573	Feed Wheel Shaft Thrust Collar with 460 (830)
271574	Hook (sewing) with 502535, for 271575
271575	Hook 271574 with 141507C, 210541, 271471, 271593, 271789 and three 141525 (806), for 271576
271576	Hook and Bobbin Case complete, Nos. 271526 and 271575

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271578	Hook Driving Connection Belt (reinforced neoprene)
271579	Hook Driving Connection Belt Pulley, for 271580
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick), for 271979
271584	Hook Driving Connection Belt Pulley Gear with 141600 (830)
271585	Hook Driving Shaft with 244746
271586	Hook Driving Shaft Bushing (back)
271588	Hook Driving Shaft Connection Belt Pulley with two 140409 (830), for 271794
271589	Hook Driving Shaft Oil Chain (endless)
271591	Hook Driving Shaft Oil Tube (brass)
271592	Hook Oil Control Screw Stud, for 271471
271593	Hook Oil Control Screw Stud Pin, for 271575
271595	Knife Bar Driving Lever
271596	Needle Bar, for 271835
271597	Needle Bar Connecting Link
271599	Thread Take-up Lever Link Hinge Pin Oiling Felt Washer
271602	Needle Bar Connecting Stud with 350713 (833)
271603	Needle Bar Frame with 241189, 270200, 271610 and 271611
271604	Needle Bar Frame Connection

Numerical List of Parts for Machine No. 271W201

<u>Part Number</u>	<u>Description</u>
271605	Needle Bar Frame Driving Gear
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick, for 271608
271610	Needle Bar Oiling Felt, for 271603
271611	Needle Bar Oiling Felt Retainer, for 271603
271614	Needle Thread Tension Complete, Nos. 53564 (804), 141544 (804), 271464 and two 203962
271615	Pulley (loose) with 271734 and two 271767
271617	Pulley (tight) with 140321 (803)
271618	Pulley (positive drive), for 271763
271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389 (806)
271621	Safety Tripping Lever
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
271624	Safety Tripping Lever Release Plate
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam
271627	Sewing Safety Lock Actuating Cam Plate
271628	Sewing Safety Lock Engaging Plate

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202 (806)
271631	Barring Shaft Bushing (lower)
271632	Sewing Safety Lock Pitman (rear section) for 271633
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914 (806) and 39541
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271649	Stitch Regulating Gear Driver
271650	Stop Cam Gear Stud
271651	Thread Take-up Lever Link Hinge Pin Oil Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
271653	Stop Cam Pinion with 453 (830)
271654	Tension (side of Arm) Releaser Arm
271655	Tension (side of Arm) Releaser Arm Pin (spirol)
271655	Tension (side of Arm) Releaser Lever Pin (spirol)
271656	Tension (side of Arm) Releaser Lever with 140321 (830)
271657	Tension (side of Arm) Releaser Lever Shaft
271658	Tension (side of Arm) complete, Nos. 1043 (806), 1560 (806), 8238, 39652, 271700, 271701 and two 2102
271661	Tension (top of Arm) Releasing Lever
271662	Tension (top of Arm) Releasing Lever Connection
271665	Tension (top of Arm) Spring
271666	Thread Check Bracket, for 271667
271667	Thread Check complete, Nos. 208 (830), 9544, 9545, 271666 and two 9543, for 271548
271670	Thread (lower) Cutting Lever
271671-601	Thread (lower) Cutting Lever Extension
271678	Thread (upper) Cutting Blade Connecting Rod
271679	Thread (upper) Cutting Blade Connecting Rod Latch with 141575 (803) and 201711 (803)

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271680	Thread (upper) Cutting Blade Connecting Rod Latch Spring
271681	Thread (upper) Cutting Blade Connecting Rod Latch Tripping Plate
271684	Thread (upper) Cutting Blade Connecting Rod Stop (adjustable)
271685	Thread (upper) Cutting Blade Shaft Crank with 906 (833) for 271484
271686	Thread (upper) Cutting Cam with two 458 (833)
271687	Thread (upper) Cutting Cam Follower
271688	Thread (upper) Cutting Lever
271689	Thread (upper) Cutting Lever Connection (adjust- able)
271690	Thread (upper) Cutting Lever Connection Link
271691	Tension (top of Arm) Releaser Rod Spring
271691	Thread (upper) Cutting Lever Spring
271692	Thread Guide (on Face Plate) for 271548
271693	Thread Guide (side of Arm) (lower)
271694	Thread Take-up Crank
271696	Thread Take-up Lever, for 271699
271698	Barring Shaft Oiling Wick
271699	Thread Take-up Lever complete, Nos. 1521 (804), 141562 (803), 271696 and 271793
271700	Thread Take-up Spring Regulator with 3500 50 (803) for 271658

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber) for 271658
271702	Clamp Spring Thumb Screw Sleeve
271703	Machine Hinge Connection
271718	Belt Guard, for 271719
271719	Belt Guard 271718 with 271751, two each 217 (805) and 228661, for 262189
271722	Machine Base Cushion (rubber), for 262188
271723	Machine Base Oil Reservoir Cover, for 262188
271725	Machine Hinge Connection Bracket, for 262188
271727	Belt Shifter Shaft Bracket
*271728	Feed Driving Bevel Gear Bracket, for 271473
271729	Starting Lever Rod
271730	Stop Cam Gear Stud Washer
271731	Feed Ratchet Gear Compression Spring Washer
271732	Belt Guard Hinge, for 262189
271733	Arm Shaft Flanged Bushing (back)
271734	Pulley (loose) Ball Bearing (double shielded bearing), for 271615
271736	Pulley (positive drive), Ball Bearing (double shielded bearing), for 271763
271738	Pulley (positive drive), Spacer
271739	Pulley (tight) Pin (spirol)
271740	Pulley (loose) Retaining Ring

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271744	Tension (top of Arm) Thread Eyelet (double)
271749	Thread (lower) Pull-off
271750	Feed Driving Bevel Pinion with two 453 (830)
271751	Belt Guard Lock Spring, for 271719
271752	Belt Guard Lock Spring Catch
271754	Hook Driving Connection Belt Pulley Thrust Washer
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241 (804)
271759	Stop Cam Gear
271760	Needle Bar Crank with 858 (830), 1036 (830), 1065 (830), and 1258 (830)
271761	Arm Top Cover Lock Spring, for 271512
271762	Machine Base Cushion Cap, for 262188
271763	Pulley (positive drive), 271618 with 271736 and two 271766
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271766	Pulley (positive drive) Ball Bearing Retaining Ring, for 271763

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271767	Pulley (loose) Ball Bearing Retaining Ring for 271615
271770	Needle Bar Frame Regulator
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271772	Feed Hand Ratchet Lever Bracket Spring
271773	Arm Top Cover Plate
271774	Barring Shaft Bushing (upper)
271778	Machine Hinge Connection Pin (spiro1), for 262188
271779	Machine Hinge Connection Pin Sleeve (plastic), for 262183
271780	Thread (lower) Cutting Blade Carrier with 40038
271781	Thread Guide (side of Arm) (upper)
271782	Automatic Knife Disengaging Lever Bracket
271783	Thread (upper) Pull-off
271784	Bobbin Case Cap with 591(806), 141514(803), and 271964 for 271785
271785	Bobbin Case Cap complete, Nos. 592(805), 210736, 271784, and 271787, for 271526
271786	Bobbin Case Latch, for 271787
271787	Bobbin Case Latch 271786 with 210734 and 210735, for 271785
271788	Hook Driving Shaft Oil Packing (wick)
271789	Hook Gib, for 271575
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271791	Arm Side Cover Insert Cushion (rubber) (8)
271792	Clamp Arm Hinge Block Pin Collar with 50150 (830)
271793	Thread Take-up Lever Link, for 271699
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425
271795	Feed Wheel Tripping Point, for 271834
271796	Barring Slide
271799	Oil Supply Tube, for 271520
271800	Thread (lower) Cutting Blade Carrier Lever
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
271804	Arm Side Cover (left) Position Pin (2)
271805	Thread (lower) Cutting Blade Friction Plate
271806	Thread (upper) Cutting Blade Connecting Rod Return Spring
271808	Hook Oil Control Screw Stud Seal Ring (rubber) for 271471
271828	Bobbin Case Opener Bracket Oiling Felt, for 271527
271829	Bobbin Case Opener Bracket Oiling Felt Pin, for 271527
271831	Needle Bar Frame Pitman (hinge screw end) Washer
271832	Bobbin Case Opener Bracket Hinge Stud
271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271834	Feed Wheel with 271795 and two 141563 (805)
271835	Needle Bar 271596 with 336 (806)
271881	Feed Driving Pinion
271883	Barring Slide Operating Plate (stationary)
271885	Barring Slide Stop Spring
271886	Barring Trip Lever
271887	Barring Trip Lever Hinge Pin
271888	Barring Trip Lever Plate
271889	Barring Tripping Point
271890	Barring Tripping Point Spacer
271891	Clamp Carrier Slide Lever Socket Joint
271892	Clamp Carrier Connecting Rod
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
271895	Clamp Carrier Slide Lever Regulator
271896	Clamp Carrier Slide Regulating Stud Bushing
271902	Knife, 9/16 inch (3)
271914	Knife Bar Connecting Link
271915	Knife Bar Connecting Stud with 1319 (806)
271916	Tension (side of Arm) Releaser with 200 (830)
271917	Needle Bar Frame Pitman (regulator end), for 271966

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271918	Needle Bar Frame Pitman (hinge screw end), for 271966
271919	Knife Holder
271920	Clamp Carrier Guide (left), for 271921
271921	Clamp Carrier Slide with 1345 (804), 271920 and two 756 (804)
271922	Clamp Carrier Guide (right)
271923	Clamp Check Holder (for 271484)
271924	Clamp Carrier Block with 40007 and four 404 (804)
271925	Tension (side of Arm) Releaser Shaft Crank
271926	Thread (lower) Cutting Blade
271927	Feed Wheel Shaft
271928	Barring Lever
271929	Barring Point
271930	Barring Slide Operating Rod Stud
271931	Barring Slide Stop
271932	Clamp Carrier Slide Lever with 1960
271933	Feed Wheel Tripping Lever
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242 (804) and 238089
271936	Knife Bar Driving Lever (intermediate)
271937	Starting Lever Bracket

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271938	Starting Lever
271939	Stop Cam with two 202330
271940	Stop Cam Interlocking Rod Guide with 1619 (850) and 350635 (850), for 271968
271941	Thread (upper) Clamping Blade, for 271484
271942	Thread (upper) Cutting Blade, for 271484
271943	Barring Slide Operating Plate (adjustable)
271949	Tension (side of Arm) Releaser Lever Spring
271950	Belt Shifter Shaft Spring
271951	Feed Wheel Tripping Lever Point
271952	Starting Lever Safety
271953	Automatic Knife Disengaging Lever
271964	Bobbin Case Tension Spring, for 271784
271965	Belt Shifter Shaft Bracket Stop
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918, two each 190 (806) and 7071
271967	Automatic Knife Disengaging Lever Stop Washer
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt, for 271527
271974	Needle Bar Frame Oiling Felt Plug (for upper insert)
271975	Thread Take-up Lever Link Oiling Felt
271976	Needle Bar Frame Connection Oiling Wick

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
271977	Belt Shifter with 350287 (806)
271978	Feed Driving Gear Stud (eccentric) with 263572
271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583
350060 (803)	Tension (side of Arm) Screw Stud Set Screw, for 271700
350109 (803)	Safety Tripping Lever Hinge Screw
350114 (803)	Safety Tripping Lever Lock Screw (2)
350229 (805)	Barring Plate Screw (2)
350234 (804)	Needle Plate Screw (2)
350235 (804)	Sewing Safety Lock Pitman Hinge Screw (back)
350237 (803)	Feed Wheel Tripping Lever Hinge Screw
350265 (803)	Thread (upper) Cutting Lever Connection Link Hinge Screw (2)
350281 (803)	Knife Bar Driving Lever Hinge Screw
350287 (806)	Belt Shifter Operating Actuator Set Screw
350287 (806)	Belt Shifter Operating Block Set Screw, for 271523
350287 (806)	Belt Shifter Set Screw, for 271977
350288 (806)	Belt Shifter Shaft Bracket Hinge Screw
350339 (805)	Belt Shifter Shaft Bracket Spring Screw Stud (2)
350365 (803)	Thread (lower) Cutting Lever Extension Screw
350399 (806)	Tension (top of Arm) Screw Stud
350459 (804)	Thread (upper) Cutting Lever Connection Screw

Numerical List of Parts for Machine 271W201

<u>Part Number</u>	<u>Description</u>
350595 (850)	Hook Driving Shaft Oil Chain Guard (upper) Set Screw, for 271474
350635 (850)	Stop Cam Interlocking Rod Guide Set Screw, for 271940
350647 (833)	Machine Starting Lever Rod Trip Lever Bracket Screw
350654 (833)	Machine Starting Lever Push Rod Bracket Mounting Block Screw (2)
350712 (803)	Barring Lever Hinge Screw
350713 (833)	Needle Bar Connecting Stud Set Screw, for 271602
502535	Hook Oiling Felt
71x1Y	Needles, Chromium Finish, six, size 14

MAINTENANCE PARTS (1 YEAR)

FOR

MACHINE 271W201

MAINTENANCE PARTS (1 YEAR) FOR THE 271W201 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
		1	2	4	271761	Arm Lock Spring
1	3	5	10	20	974 (806)	Automatic Hinge
						Screw
1	3	5	10	20	271472	Automatic Thread
						Guide
			1	2	271928	Barring Lever
1	3	5	10	20	249607	Barring Lever Spring
2	8	15	30	60	350229 (805)	Barring Plate Screw
1	3	5	10	20	271943	Barring Slide Plate
1	3	5	10	20	271883	Barring Slide Operating Plate
1	3	5	10	20	271930	Barring Slide Operating Rod Stud
		1	2	4	271752	Belt Guard Catch
			1	2	271977	Belt Shifter
1	3	5	10	20	23554	Belt Shifter Spring
1	3	5	10	20	271950	Belt Shifter Shaft
						Spring
1	3	5	10	20	39882	Belt Shifter Stop
						Washer
1	3	5	10	20	249863	Belt Shifter Trip
						Point
1	3	5	10	20	249864	Belt Shifter Trip
						Stud
3	15	30	75	150	233028	Bobbin
2	8	15	30	60	271964	Bobbin Case Tension
						Spring
2	8	15	30	50	141514 (803)	Bobbin Case Regulating Screw
2	8	15	30	50	591 (806)	Bobbin Case Regulating Spring Screw
1	3	5	10	20	271924	Clamp Carrier Block
1	3	5	10	20	141597 (803)	Clamp Carrier Stud
1	3	5	10	20	39532	Clamp Carrier Sleeve
		1	2	4	271923	Clamp Check Holder
2	8	15	30	50	337 (805)	Clamp Check Holder
						Screw
1	3	5	10	20	249749	Clamp Friction Plate
1	3	5	10	20	212 (804)	Clamp Hinge Cap
						Screw
3	15	30	75	150	1296 (830)	Clamp Check Screw
1	3	5	10	20	271483	Clamp Check Spring
1	3	5	12	25	271484	Clamp Check complete

MAINTENANCE PARTS (1 YEAR) FOR THE 271W201 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
1	3	5	10	20	141662 (833)	Clamp Check Section Support Stud
1	3	5	10	20	271560	Feed Ratchet Spring
	1	2	3	5	201668 (805)	Feed Wheel Nut
			1	2	271566	Feed Wheel Gear
			1	2	271567	Feed Wheel Gear Intermediate
	1	2	3	5	265672	Feed Wheel Driving Ring
1	3	5	10	20	271951	Feed Wheel Point
1	3	5	10	20	23435	Feed Wheel Lever Spring
1	3	5	10	20	271795	Feed Wheel Tripping Point
1	3	5	12	25	271576	Hook and Bobbin Case complete
1	3	5	10	20	271578	Hook Driving Belt
1	3	5	10	20	267093	Hook Needle Bearing
1	3	5	10	20	268425	Hook Pulley Needle Bearing
1	3	5	10	20	271789	Hook Gib
1	3	5	10	20	141525 (806)	Hook Gib Screw
2	8	15	30	50	141547 (830)	Hook Set Screw
1	3	5	10	20	210541	Hook Washer Guard
		1	2	4	271914	Knife Connection Link
1	3	5	10	20	249659	Knife Bar Catch Spring
	1	2	3	5	23466	Knife Bar Catch Point
1	3	5	10	20	249660	Knife Bar Lever Spring
1	3	5	10	20	201732	Knife Bar Stud Nut
1	3	5	10	20	23681	Knife Bar Driving Spring
1	3	5	10	20	271494	Knife Bar Spring
2	10	20	50	100	191 (806)	Knife Screw
1	3	5	12	25	23390	Knife Screw Washer
1	3	5	10	20	262118	Machine Trip Lever
1	3	5	10	20	262120	Machine Trip Lever Pin
1	3	5	12	25	271835	Needle Bar
	1	2	3	5	271597	Needle Bar Link
		1	2	3	271760	Needle Bar Crank
	1	2	3	5	271605	Needle Bar Gear
1	3	5	12	25	262183	Needle Plate

MAINTENANCE PARTS (1 YEAR) FOR THE 271W201 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
2	8	15	30	50	350234 (804)	Needle Plate Screw
2	8	15	30	50	336 (806)	Needle Set Screw
2	8	15	30	50	203962	Thread Tension Disc
1	3	5	10	20	271488	Thread Tension Guide
1	3	5	10	20	271464	Thread Tension Spring
1	3	5	10	20	271734	Pulley (loose) Bearing
1	3	5	10	20	271736	Pulley Bearing (double shielded)
1	3	5	10	20	251170	Safety Lever Spring
1	3	5	10	20	271489	Sewing Bracket Spring
1	3	5	10	20	222616	Starting Lever Spring
	1	2	3	5	271759	Stop Cam Gear
1	3	5	10	20	39988	Stop Cam Rod Washer
1	3	5	10	20	21651	Stop Cam Interlocking Spring
	1	2	3	5	271653	Stop Cam Pinion
1	3	5	10	20	271495	Stop Cam Spring
2	10	20	50	100	2102	Tension Disc
1	3	5	10	20	40053	Tension Lock Pin Spring
1	3	5	10	20	271949	Tension Releaser Spring
1	3	5	10	20	8238	Tension Spring
2	10	20	50	100	32012	Tension (Top of Arm) Disc
1	3	5	10	20	271691	Tension (Top of Arm) Rod Spring
1	3	5	10	20	271665	Tension (Top of Arm) Spring
1	3	5	10	20	271744	Tension Thread Eyelet (double)
2	8	15	30	50	9543	Thread Check Disc
1	3	5	10	20	9545	Thread Check Spring
1	3	5	10	20	271926	Thread (lower) Cut- ting Blade
1	3	5	10	20	249534	Thread (lower) Lever Spring
1	5	10	25	50	271941	Thread (upper) Clamp- ing Blade
2	10	20	50	100	271942	Thread (upper) Cut- ting Blade
2	8	15	30	50	201476 (803)	Thread (upper) Cut- ting Hinge Screw

MAINTENANCE PARTS (1 YEAR) FOR THE 271W201 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
1	3	5	10	20	271680	Thread (upper) Cutting Latch Spring
1	3	5	10	20	271806	Thread (upper) Cutting Return Spring
1	3	5	10	20	39788	Thread (upper) Cutting Rod Spring
1	3	5	12	25	40045	Thread (upper) Cutting Stop Washer
1	3	5	10	20	271691	Thread (upper) Lever Spring
1	3	5	10	20	271692	Thread Guide
1	3	5	10	20	271699	Thread Take-up Lever complete
2	10	20	50	100	39652	Thread Take-up Spring

In addition to the parts mentioned, the following parts should also be ordered:

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
3	9	15	35	70	90 (806)	Screw
1	3	5	12	25	157 (806)	Screw
4	20	40	100	200	190 (804)	Screw
3	9	15	35	70	203 (803)	Screw
2	6	10	25	50	212 (806)	Screw
2	6	10	25	50	219 (806)	Screw
2	6	10	25	50	228 (804)	Screw
2	6	10	25	50	229 (804)	Screw
2	6	10	25	50	435 (833)	Screw
2	6	10	25	50	448 (833)	Screw
2	6	10	25	50	1241 (804)	Screw Stud
4	20	40	100	200	1520 (809)	Nut
2	6	10	25	50	1521 (804)	Nut
3	9	15	35	70	1547 (819)	Nut
1	3	5	12	25	1901	Roller
1	3	5	12	25	1959	Roller
1	3	5	12	25	1960	Roller
1	3	5	12	25	1963	Roller
2	6	10	25	50	7071	Washer
2	6	10	25	50	39541	Washer
1	3	5	12	25	50416 (806)	Screw