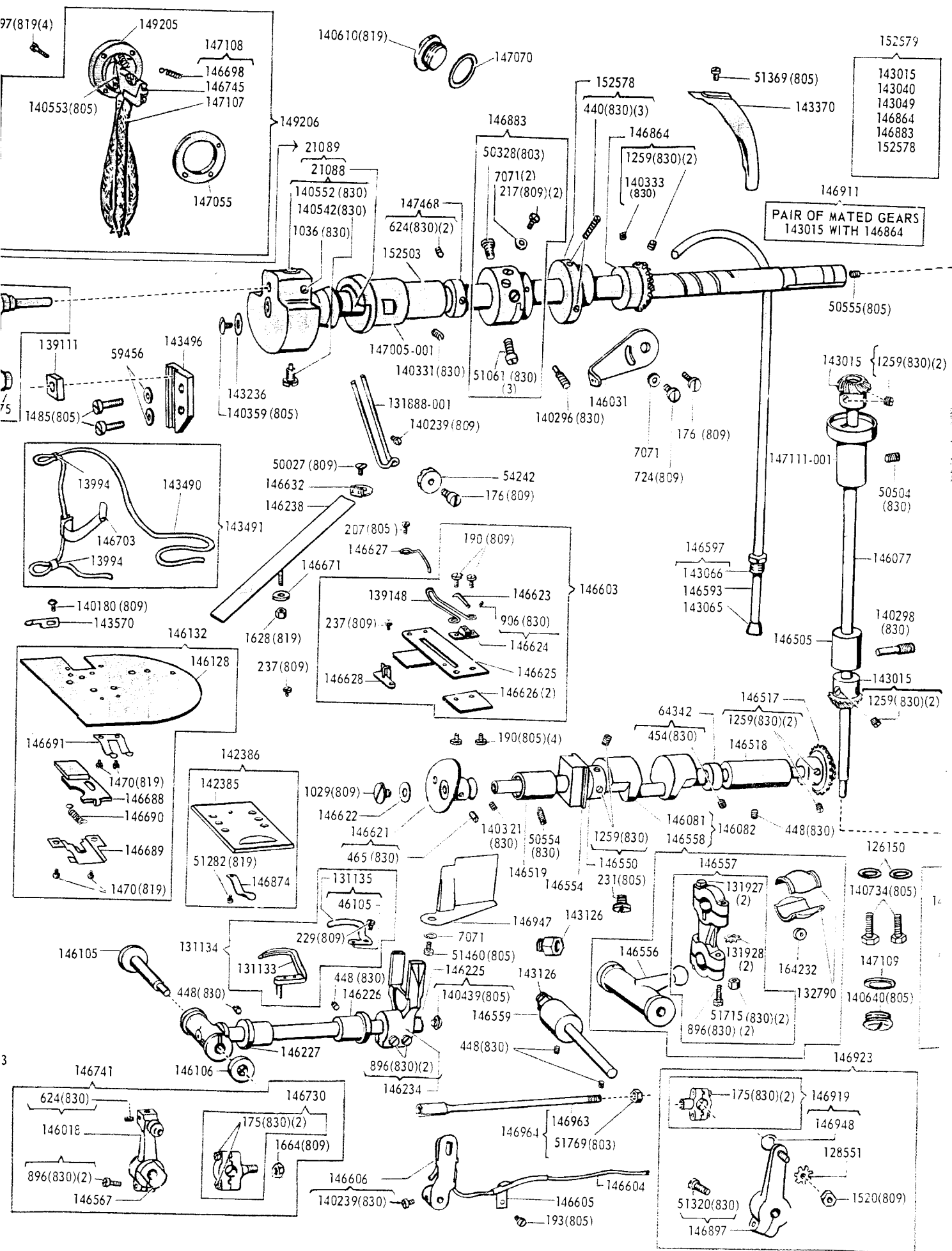


SINGER

262-6

Exploded view diagram of a Singer sewing machine, showing various components and their part numbers. The diagram includes the main body, foot, and various internal mechanisms. A box labeled "Catalog 3651 Size No. 16" is visible. The diagram is copyrighted by The Singer Company, 1965.

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152579

143015
143040
143049
146864
146883
152578

GEARS
46864

(805)

{1259(830)(2)

50504
(830)

-146077

140298
(830)

143015
{1259(830)(2)

126150
40734(805)

147109
40640(805)

923

51

1520(809)

146869

146868
146871
335(819)
146870

51369(4)
(813)

146512

51283
(830)

207(805)

140296(830)

144(804)

147112-001

146115-001

146790

59537

131740

146620

110
(803)

2102

51570(803)

140442(803)

146618

146616

PAIR OF MATED GEARS
146517 WITH 143015

147045(2)

146896

143236

140359
(805)

147024

143031
143032

140359(805)

143236

146892

147042

147037(2)

143071(2)

146024

143126

146659

146025

143073

50123(805)

146600

146657

146658

189
(805)

147022

158(805)(2)

176(805)(2)

146097

146091

146240

140695(819)

1607(819)

146241

146243

146244

140359(805)

143236

146892

147042

147037(2)

143071(2)

624(830)

157(805)(3)

146022

143125

143124

143125

143124

143125

143124

143125

143124

143125

143124

82(803)

146792

146795

146092

197(805)

140359(805)

143236

146091

146891

146896

147047

197(805)

147047

146240

140695(819)

1607(819)

146881

146539

50577(809)

157(819)

146889

146891

146891

146892

147047

146891

146891

146892

147047

146891

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197(805)

140359(805)

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146896

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147047

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140695(819)

1607(819)

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50577(809)

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146891

NUMERICAL LIST OF PARTS 262-6 MACHINE

NUMBER DESCRIPTION

72(803) Tension (looper thread) Releaser Slide Hinge Screw(2)
82(803) Tension (looper thread) Releaser and Releaser Slide Connecting Link Hinge Screw
110(803) Tension (looper thread) Releaser Slide Connecting Link Hinge Screw
110(803) Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw(2)
144(804) Arm Shaft (horizontal) Screw (back)
152(819) Face Plate Screw(2)
157(809) Feed Dog Screw
157(819) Feed Lifting Rock Shaft Crank (front) Clamping Screw
157(805) Oil Pump (centrifugal) Body Screw(3)
158(805) Feed Bar Carrier Clamping Screw(2)
161(819) Presser Bar Lifting Lever Extension Screw(2)
175(830) Looper Ball Crank Pitman End Bearing (left) Cap Screw(2)
175(830) Looper Ball Crank Pitman End Bearing (right) Body Cap Screw(2)
176(805) Feed Bar Carrier Hinge Pin Clamping Screw(2)
176(809) Presser Foot Screw
176(809) Slack Thread Controller Clamp Screw
176(809) Thread (needle) Eyelet (side of arm) Position Screw
189(805) Oil Pump (centrifugal) Screen Frame Screw(3)
190(809) Needle Guard Holder Bracket Screw
190(809) Needle Guard Holder Screw
190(809) Needle Guard Screw
190(805) Thread (looper) Take-up Stripper Plate Support Plate Screw(4)
190(809) Thread (looper) Take-up Stripper Staple Screw(2)
193(805) Oil Wick Holder Tube Bracket Screw
197(805) Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw
197(805) Feed Rock Shaft Oil Wick Clamping Plate Screw
197(819) Oil Removing Wick (head end) Hinge Plate and Cover Screw(4)
197(805) Top Gripper Feed Driving Crank Shaft Feeder Oil Wick Clamping Plate Screw
207(805) Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw
207(805) Thread (looper) Take-up Thread Guide (left) Screw
217(809) Feed Eccentric Clamping Washer Screw(2)
223(805) Feed Lifting Rock Shaft Cap Screw(2)
223(805) Feed Rock Shaft Cap Screw (short)
225(819) Tension (needle thread) Screw Stud Hole Plug(2)
228(805) Feed Bar Carrier Oil Wick Holder Screw(2)
228(805) Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw
229(809) Looper Needle Guard Screw
229(809) Thread (needle) Thread Guide Screw(2)
231(805) Looper Holder Rock Shaft Bracket Oil Plug Screw(back)
237(809) Thread (looper) Take-up Stripper Plate Screw
237(809) Thread (looper) Take-up Thread Guide (right) Screw
316(803) Tension (needle thread) Releasing Shaft Stop Screw
335(819) Arm Top Cover (back) and Stitch Regulator Cap Latch Screw
337(809) Presser Foot Knife Screw
440(830) Feed Lifting Eccentric Set Screw(3)
440(830) Top Gripper Feed Driving Crank Shaft Bushing (front) Set Screw
442(830) Presser Foot Body Adjusting Screw
448(830) Bed Rotary Shaft Bushing (back) Set Screw
448(830) Looper Ball Crank Hinge Pin Set Screw(2)
448(830) Looper Holder Rock Shaft Bushing (back) Set Screw
448(830) Looper Holder Rock Shaft Bushing (front) Set Screw
454(830) Bed Rotary Shaft Collar Set Screw
454(830) Top Gripper Feed Drive Lever (lower and upper) Collar Set Screw
457(830) Top Gripper Feed Driving Crank Shaft Bushing (back) Set Screw
460(830) Feed Lifting Rock Shaft Collar Set Screw(4)
460(830) Feed Rock Shaft Collar Set Screw(2)
465(830) Thread (looper) Take-up Set Screw

NUMBER DESCRIPTION

624(830) Arm Shaft (horizontal) Thrust Collar Set Screw(2)
624(830) Feed Lifting Rock Shaft Bushing (back) Set Screw
624(830) Feed Lifting Rock Shaft Bushing (front) Set Screw
624(830) Feed Rock Shaft Bushing (back) Set Screw
624(830) Feed Rock Shaft Bushing (front) Set Screw
624(830) Looper Set Screw
624(830) Tension (needle thread) Releasing Shaft Crank Set Screw
665(809) Presser Foot Body Side (left) Screw
665(809) Presser Foot Body Side (right) Screw(2)
691(806) Throat Plate Screw(2)
724(809) Thread (needle) Eyelet (side of arm) Screw
725(819) Bed Slide (left) Spring Screw(2)
802(819) Presser Bar Lifting Lever Hinge Screw
807(819) Presser Bar Guide Bracket Lifter Hinge Screw
896(830) Looper Avoiding Eccentric Connection Clamping Screw(2)
896(830) Looper Ball Crank Connection Cap (lower) Screw(2)
896(830) Looper Holder Clamping Screw
906(830) Thread (looper) Take-up Stripper Set Screw
914(809) Tension (looper thread) Thread Guard Screw
965(805) Bed Leg (back) Screw(2)
1029(809) Thread (looper) Take-up Screw
1036(830) Needle Bar Connecting Link Hinge Stud Position Set Screw
1036(830) Top Gripper Feed Eccentric Set Screw(3)
1057(830) Presser Bar Guide Bracket Clamping Screw
1133(830) Needle Bar Bushing (lower) Set Screw
1133(830) Needle Bar Bushing (upper) Set Screw
1133(830) Presser Bar Bushing (lower) Set Screw
1259(830) Arm Shaft (horizontal) Bevel Gear Set Screw(2)
1259(830) Arm Shaft (upright) Bevel Gear (lower) Set Screw(2)
1259(830) Arm Shaft (upright) Bevel Gear (upper) Set Screw(2)
1259(830) Bed Rotary Shaft Bevel Gear Set Screw(2)
1259(830) Looper Avoiding Eccentric Set Screw(2)
1259(830) Top Gripper Feed Regulator Locking Slide Ratchet Wheel Retaining Collar Set Screw(2)
1470(819) Bed Slide (right) Latch Guide Screw(2)
1470(819) Bed Slide (right) Spring Screw(2)
1485(805) Needle Bar Connecting Stud Slide Block Guide Screw(2)
1518(809) Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
1518(809) Feed Rock Shaft Connecting Rod Hinge Screw Nut
1520(809) Looper Ball Crank Pitman Ball Screw Stud (right) Nut
1547(819) Gripper Feed Connecting Link Hinge Screw Nut
1547(819) Gripper Feed Hinge Screw Nut
1547(809) Tension (needle thread) Releasing Shaft Stop Screw Nut
1607(819) Feed Dog Stop Screw Nut
1628(819) Thread (looper) Thread Tube Screw Stud Nut
1662(819) Top Gripper Feed Connecting Rod Hinge Screw Nut
1662(819) Top Gripper Feed Drive Lever Connection Hinge Screw (lower) Nut
1662(819) Top Gripper Feed Drive Lever Connection Hinge Screw (upper) Nut
1664(809) Looper Ball Crank Pitman End Bearing (left) Nut
1735(803) Tension (looper thread) Releaser and Releaser Slide Connecting Link Hinge Screw Nut
2102 Tension (looper thread) Disc(2)
2102 Tension (needle thread) Disc(2)
4307 Bed Slide (left) Spring
Catalog
3651 Needle (Size No. 16)
7071 Feed Eccentric Clamping Washer(2)
7071 Looper Ball Crank Pitman Rod Oil Shield Screw Washer
7071 Thread (needle) Eyelet (side of arm) Position Screw Washer
12982 Needle Bar Bushing (upper)
13288 Arm Top Cover (front) Stitch Regulator Plunger Spring Stop Ring

NUMBER DESCRIPTION

13994 Needle Bar Bushing (lower and upper) Oil Wick Clip(2)
14475 Needle Bar Connecting Link Screw Cap Disc (fiber)
15444 Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
16532 Arm Dowel Pin(2)
20437 Top Gripper Feed Drive Lever (lower and upper) Shaft Bracket Screw Washer(2)
20799-002 Needle Bar Bushing (lower)
21088 Arm Shaft (horizontal) with 1036(830), Needle Bar Crank, 140552(830) and 140542(830)
21089 Arm Shaft (horizontal) 21088 with 143494-001
21090 Top Gripper Feed Drive Lever (lower and upper) Shaft Bracket
21091 Top Gripper Feed Drive Lever Connection
21092 Top Gripper Feed Drive Lever (lower) with 350719(869)
21093 Top Gripper Feed Drive Lever (lower and upper) Shaft
21095 Combination of Top Gripper Feed Parts, 1662(819), 141143(803), 143087, 143134, 147472-001, 149042, 149046 and two 149204
21125-001 Tension (looper thread) Releaser Slide
21495 Presser Foot Knife
21950 Feed Dog (16 teeth to the inch) for side seaming men's pants
Note: 21950 is furnished as regular to machine, for use with 21957, 23185 and 23186
21957 Throat Plate for side seaming men's pants, for use with 21950, 23185 and 23186
Note: 21957 is furnished as regular to machine
Note: Bed Slide 146132 (.100 off-set) is to be used with Throat Plate 21957
22649 Thread (needle) Take-up with 147079
23185 Gripper Feed, 22 teeth (16 teeth to the inch) for side seaming men's pants
Note: 23185 is furnished as regular to machine, for use with 21950, 21957 and 23186
23186 Presser Foot (hinged, with knife and yielding section) complete, for side seaming men's pants, 337(809), 21495, 23310, 23312, 23313, 26276-010, two 23311, 23314, 55531 and three 605(809)
23187 Presser Foot (hinged, with knife and yielding section) complete and gripper feed, 23185 and 23186, for side seaming men's pants (for Agents only)
23310 Presser Foot Body
23311 Presser Foot Body Side (left and right)(2)
23312 Presser Foot Shank with 442(830) and 51701(809)
23313 Presser Foot Yielding Section
23314 Presser Foot Yielding Section Hinge Pin(2)
26276-010 Presser Foot Shank Hinge Pin
32572 Tension (needle thread) Releasing Disc
46105 Looper Needle Guard Pin
50027(809) Thread (looper) Thread Tube Thread Guide Screw
50123(805) Oil Pump (centrifugal) Impeller Locking Screw
50257(809) Oil Flow Window Cap Screw(4)
50258(805) Feed Rock Shaft Cap Screw (long)
50326(803) Tension (needle thread) Screw Stud
50328(803) Feed Regulating Screw
50443(803) Top Gripper Feed Driving Crank (back) Clamping Screw
50443(803) Top Gripper Feed Driving Crank (front) Clamping Screw
50504(830) Arm Shaft (upright) Bushing (upper) Set Screw
50554(830) Bed Rotary Shaft Bushing (front) Set Screw
50555(805) Arm Shaft (horizontal) Plug Screw
50579(809) Feed Bar Slide Block Oil Wick Holder Screw
50579(819) Needle Bar Thread Guide Screw
51061(830) Feed Eccentric Body Set Screw(3)
51282(819) Attachment Slide Spring Screw

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
51283(830)	Machine Pulley Set Screw(2)	140333(830)	Arm Shaft (horizontal) Bevel Gear Position Screw	143236	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)
51320(830)	Looper Ball Crank Arm Clamping Screw	140359(805)	Arm Shaft (horizontal) Screw Plug (front)	143236	Feed Rock Shaft Oil Plug Screw Washer (fiber)
51369(813)	Arm Top Cover (back) Screw(4)	140359(805)	Feed Lifting Rock Shaft Oil Plug Screw	143236	Top Gripper Feed Driving Crank Shaft Oil Plug Screw Washer (fiber)(2)
51369(813)	Arm Top Cover (front) Screw(4)	140359(805)	Feed Rock Shaft Oil Plug Screw	143370	Oil Lead
51369(805)	Oil Lead Screw	140359(805)	Top Gripper Feed Driving Crank Shaft Oil Plug Screw(2)	143378	Top Gripper Feed Regulator Locking Slide Spring
51460(805)	Looper Ball Crank Pitman Rod Oil Shield Screw	140439(805)	Looper Holder Rock Shaft Oil Plug Screw	143490	Needle Bar Bushing (lower and upper) Oil Wick
51570(803)	Tension (looper thread) Regulating Thumb Nut	140440(819)	Needle Bar Bushing (upper) Oil Plug Screw	143491	Needle Bar Bushing (lower and upper) Oil Wick 143490 with 146703 and two 13994
51570(803)	Tension (needle thread) Regulating Thumb Nut	140442(803)	Tension (looper thread) Screw Stud	143492	Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (inside Face of Arm)
51614(818)	Pressure Regulating Thumb Screw Nut	140443(809)	Tension (needle thread) Bracket Screw	143494-001	Needle Bar Connecting Link with 14475, 139533, 143495 and Hinge Stud
51701(809)	Presser Foot Body Adjusting Screw Nut	140489(803)	Top Gripper Feed Drive Lever (lower and upper) Shaft Bracket Screw(2)	143495	Needle Bar Connecting Stud with 140061(805) and 143619
51715(830)	Looper Ball Crank Connection Cap (upper) Screw Stud Nut(2)	140542(830)	Needle Bar Crank Position Screw	143496	Needle Bar Connecting Stud Slide Block Guide
51769(803)	Looper Ball Crank Pitman Rod Nut	140549(805)	Top Gripper Feed Regulator Locking Slide Spring Screw	143510	Presser Bar Lifting Lever
52266	Feed Bar Slide Block	140552(830)	Needle Bar Connecting Link Hinge Stud Clamping Screw	143511-001	Presser Bar Lifting Lever Spring
52267	Feed Bar Slide Block 52266 with 125060	140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw	143512-001	Presser Bar Spring
54242	Slack Thread Controller Clamp	140607(819)	Arm Top Cover (front) Stitch Regulator Plunger Hole Plug Screw (for plugging the Plunger hole when the Plunger is removed to prevent tampering with the Stitch Set) (for Agents only)	143570	Thread Guide (front of arm)
54246-001	Tension (needle thread) Releasing Shaft	140610(819)	Arm Hole Plug Screw (for access to Needle Bar Connecting Link Hinge Stud Clamping Screw and Needle Bar Connecting Link Hinge Stud Position Set Screw)	143582	Presser Bar Guide Bracket Lifter
54872	Tension (needle thread) Releasing Shaft Crank with 624(830)	140640(805)	Looper Holder Rock Shaft Bracket Oil Plug Screw (front)	143588	Presser Bar
54988	Tension (needle thread) Releasing Pin	140695(819)	Feed Dog Stop Screw	143595	Tension (needle thread) Releasing Shaft Crank Connecting Link
55531	Presser Foot Yielding Section Spring(2)	140734(805)	Looper Holder Rock Shaft Bracket Screw(2)	143619	Needle Bar Connecting Stud Oil Wick (felt)
59456	Needle Bar Connecting Stud Slide Block Guide Screw Washer(2)	141001(818)	Pressure Regulating Thumb Screw	146018	Looper Holder with 624(830) and 896(830)
59537	Tension (looper thread) Spring Bushing (large)	141139(869)	Machine Base and Oil Reservoir Drain Plug	146022	Oil Pipe with two each 143124 and 143125 for oiling Looper Rock Shaft Hinge Pin
59537	Tension (needle thread) Spring Bushing (large)	141143(803)	Top Gripper Feed Connecting Rod Hinge Screw	146024	Oil Pump (centrifugal) Body 146659 with 146025 and two 143126
59538	Tension (looper thread) Spring Bushing (small)	141214(803)	Top Gripper Feed Drive Lever Connection Hinge Screw (lower)	146025	Oil Pump (centrifugal) Body Plug
59538	Tension (needle thread) Spring Bushing (small)	141214(803)	Top Gripper Feed Drive Lever Connection Hinge Screw (upper)	146031	Thread (needle) Eyelert (side of arm)
59539	Tension (needle thread) Screw Stud 50326(803) with 51570(803)	141286(805)	Feed Lifting Rock Shaft Crank (back) Clamping Screw	146077	Arm Shaft (upright)
64342	Bed Rotary Shaft Collar with 454(830)	141286(806)	Feed Rock Shaft Crank Clamping Screw	146078	Bed Leg (back)
64342	Top Gripper Feed Drive Lever (lower and upper) Shaft Collar with 454(830)	142385	Attachment Slide	146079	Bed Leg (front, long)
64519	Arm Top Cover (front) Stitch Regulator Plunger Spring	142386	Attachment Slide complete, 51282(819), 142385 and 146874	146081	Bed Rotary Shaft
68002	Tension (needle thread) Bracket	143015	Arm Shaft (upright) Bevel Gear (lower) left hand spiral with two 1259(830)	146082	Bed Rotary Shaft 146081 with 146557, 132790, 146556 and 164232 (for Agents only)
125060	Feed Bar Slide Block Hinge Stud	143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)	146091	Feed Rock Shaft
126150	Looper Holder Rock Shaft Bracket Screw Washer(2)	143024	Bed Hole Plug	146092	Feed Rock Shaft 197(805), 140359(805), 143236, 146091, 146891, 146896, 147047 and suitable length of 1229 White Lighter Wicking
128551	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate	143031	Feed Bar Carrier Oil Wick (felt)(for oiling Feed Bar Connecting Link)	146094	Feed Lifting Rock Shaft Crank (back) with 141286(805)
131133	Looper	143031	Top Gripper Feed Driving Crank Shaft Oil Wick (long)	146095	Feed Lifting Rock Shaft
131133	Note: 131133 is regular to machine for fittings 6 to 10 stitches per inch.	143032	Feed Bar Carrier Oil Wick Halder	146096	Feed Lifting Rock Shaft 197(805), 140359(805), 143236, 146095, 146891, 146892, 147047 and suitable length of 1229 White Lighter Wicking
131134	Looper 131133 with 229(809) and 131135	143039	Feed Lifting Rock Shaft Cap	146097	Feed Rock Shaft Bushing (front)
131135	Note: 131134 is to be used with fittings 8 to 18 stitches per inch.	143040	Feed Lifting Rock Shaft Connecting Rod	146098	Feed Rock Shaft Cap
131135	Looper Needle Guard with 46105	143049	Feed Rock Shaft Connecting Rod	146099	Feed Rock Shaft Crank with 141286(806)
131696	Tension (looper thread) Thread Guide	143052	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Halder	146105	Looper Holder Hinge Pin
131696	Tension (needle thread) Thread Guide	143061	Oil Flow Body Gasket(2)	146106	Looper Holder Hinge Pin Spacer
131740	Tension (looper thread) Spring	143062	Oil Flow Window	146108	Needle Guard
131741	Tension (needle thread) Spring	143065	Oil Flow Window Cap	146109	Needle Guard Halder
131888-001	Slack Thread Controller	143066	Oil Pipe Clamping Sleeve	146110	Oil Pipe with two each 143124 and 143125, for oiling Thread (under) Take-up Shaft Front Bearing
131927	Looper Ball Crank Connection Cap (upper) Screw Stud(2)	143066	Oil Pipe Clamping Sleeve Nut	146111	Presser Bar Lifting Lever Extension
131928	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer(2)	143071	Oil Pump (centrifugal) Body Position Pin(2)	146115-001	Tension (looper thread) Releaser, 82(803), 1735(803), 21125-001, 146620, 146792, 146793, 146795, 146796, 146797 and two 72(803)
132790	Looper Ball Crank Connection Ball Sleeve (two pieces)	143073	Oil Pump (centrifugal) Impeller	146117	Tension (looper thread) Thread Guard
139111	Needle Bar Connecting Stud Slide Block	143085	Top Gripper Feed Regulator	146125	Needle Bar (hollow) with 140239(830)
139148	Thread (looper) Take-up Stripper Staple	143086	Top Gripper Feed Regulator Locking Slide	146126	Needle Bar complete, 50579(819), 146125 and 146962
139158	Thread (needle) Thread Guide	143087	Top Gripper Feed Regulator Locking Slide Ratchet Wheel	146128	Bed Slide (right) Body
139533	Needle Bar Connecting Link Screw Cap	143088	Top Gripper Feed Regulator Locking Slide Ratchet Wheel Pin	146132	Bed Slide (right) Latch-type complete, for Throat Plates with .100 off-set
140061(805)	Needle Bar Connecting Stud Clamping Screw	143124	Oil Pipe Clamping Sleeve(4)	146128, 146688, 146689, 146690, 146691 and four 1470(819)	
140160(803)	Gripper Feed Connecting Link Hinge Screw	143125	Oil Pipe Clamping Sleeve Nut(4)	146148	Machine Base and Oil Reservoir with 141139(869)
140160(803)	Gripper Feed Hinge Screw	143126	Oil Pipe Clamping Sleeve Adaptor (fastened to Looper Ball Crank Hinge Pin)	146150	Machine Base and Oil Reservoir Gasket (left)
140180(809)	Thread Guide (front of arm) Screw	143126	Oil Pipe Clamping Sleeve Adaptor for 146024(2)	146151	Machine Base and Oil Reservoir
140230(803)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw	143126	Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor		
140230(803)	Feed Rock Shaft Connecting Rod Hinge Screw	143134	Top Gripper Feed Regulator 143085 with 140549(805), 143086 and 143378		
140239(830)	Needle Set Screw	143236	Arm Shaft (horizontal) Screw Plug (front)* Washer (fiber)		
140239(830)	Oil Wick Position Bracket Screw				
140239(809)	Slack Thread Controller Position Screw				
140296(830)	Arm Shaft (horizontal) Bushing (center) Set Screw				
140296(830)	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw				
140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw				
140321(830)	Bed Rotary Shaft Oil Plug Screw				
140331(830)	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw				

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
146225	Looper Holder Rock Shaft with 140439(805)	146629	Thread (needle) Thread Guide Bracket	147028	Feed Rock Shaft Bushing (back)
146226	Looper Holder Rock Shaft Bushing (back)	146632	Thread (looper) Thread Tube Thread Guide	147029	Feed Lifting Rock Shaft Collar with two 460(830)(2)
146227	Looper Holder Rock Shaft Bushing (front)	146640	Machine Pad (felt)	147029	Feed Rock Shaft Collar with two 460(830)
146234	Looper Avoiding Eccentric Connection (forked) with two 896(830)	146657	Oil Pump (centrifugal) Screen	147037	Feed Lifting Rock Shaft Oil Wick (short) (for Agents only)(2)
		146658	Oil Pump (centrifugal) Screen Frame	147042	Feed Lifting Rock Shaft Bushing (front)
146238	Thread (looper) Thread Tube and Screw Stud	146659	Oil Pump (centrifugal) Body with Impeller Bushing	147045	Feed Rock Shaft Oil Wick (short) (for Agents only)(2)
146240	Feed Bar	146671	Thread (looper) Thread Tube Screw Stud Nut Washer	147047	Feed Lifting Rock Shaft Oil Wick Clamping Plate
146241	Feed Bar 146240 with 1607(819) and 140695(819)	146688	Bed Slide (right) Latch and Spring Hook	147047	Feed Rock Shaft Oil Wick Clamping Plate
146243	Feed Bar Assembly 146241 with 146244 (for Agents only)	146689	Bed Slide (right) Latch Guide	147047	Top Gripper Feed Driving Crank Shaft Feeder Oil Wick Clamping Plate
146244	Feed Lifting Rock Shaft Crank (front) 146889 with 50579(809), 52267, 146539 and 146881	146690	Bed Slide (right) Latch Spring	147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
146245	Machine Base and Oil Reservoir Oil Return Wick Position Pad (felt)	146691	Bed Slide (right) Spring	147070	Arm Hole Plug Screw Washer
146279-001	Gripper Feed Connecting Link	146693	Machine Base and Oil Reservoir Oil Return Wick	147079	Thread (needle) Take-up Thread Eyelet Bushing
146505	Arm Shaft (upright) Bushing (lower)	146694	Presser Bar Guide Bracket with 1057(830)	147107	Oil Removing Wick (head end)
146508	Arm Top Cover (back) Gasket	146698	Oil Removing Wick (head end) Holder Body Spring	147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (For Agents only)
146512	Machine Pulley (disc, power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283(830)	146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer	147109	Looper Holder Rock Shaft Bracket Oil Plug Screw (front) Washer (fiber)
146517	Bed Rotary Shaft Bevel Gear, right hand spiral with two 1259(830)	146730	Looper Ball Crank Pitman End Bearing (left) and two 175(830) (for Agents only)	147111-001	Arm Shaft (upright) Bushing (upper)
		146741	Looper Holder 146018 with 146730, 1664(809) and 146567	147112-001	Arm Shaft (horizontal) Flanged Bushing (back) with Oil Hole Plug
146518	Bed Rotary Shaft Bushing (back)	146743	Needle Guard Holder Bracket	147206	Arm Top Cover (front) Gasket
146519	Bed Rotary Shaft Bushing (front)	146745	Oil Removing Wick (head end) Holder Body	147222	Top Gripper Feed Driving Crank Shaft
146521	Bed Slide (left)	146751	Presser Bar Bushing (lower)	147223	Top Gripper Feed Driving Crank Shaft 147222 with 197(805), 143031, 147047, 147227, two each 140359(805), 143236 and four 147226
146522	Bed Slide (left) complete, 4307, 146521 and two 725(819)	146790	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube with Tube Holder	147224	Top Gripper Feed Driving Crank Shaft Bushing (back)
146539	Feed Bar Slide Block Oil Wick Holder	146792	Tension (looper thread) Releaser	147225	Top Gripper Feed Driving Crank Shaft Bushing (front)
146550	Looper Avoiding Eccentric with two 1259(830)	146793	Tension (looper thread) Releaser Fastening Plate	147226	Top Gripper Feed Driving Crank Shaft Oil Wick (short)(4)
146551	Arm Screw Stud (back)(2)	146795	Tension (looper thread) Uncurler	147227	Top Gripper Feed Driving Crank Shaft Feeder Oil Wick
146552	Arm Screw (front)(2)	146796	Tension (looper thread) Uncurler Plate (back)	147396-003	Face Plate
146554	Looper Avoiding Eccentric Slide Block	146797	Tension (looper thread) Uncurler Plate (front)	147397	Face Plate Gasket
146556	Looper Ball Crank	146864	Arm Shaft (horizontal) Bevel Gear, right hand spiral with 140333(830) and two 1259(830)	147468	Arm Shaft (horizontal) Thrust Collar with two 624(830)
146557	Looper Ball Crank Connection with Caps, two each 896(830), 51715(830), 131927 and 131928	146867	Arm Top Cover (back)	147472-001	Top Gripper Feed Eccentric with three 1036(830)
146558	Looper Ball Crank Connection 146557 with 132790, 146556 and 164232 (for Agents only)	146868	Arm Top Cover (back) and Stitch Regulator Cap	149016	Arm Top Cover (front)
146559	Looper Ball Crank Hinge Pin	146869	Arm Top Cover (back) and Stitch Regulator Cap complete, 335(819), 146868, 146870 and 146871	149017	Arm Top Cover (front) with Stitch Regulator Plunger complete, 13288, 64519, 149016 and 149018
146567	Looper Holder Bushing (eccentric)	146870	Arm Top Cover (back) and Stitch Regulator Cap Gasket	149018	Arm Top Cover (front) Stitch Regulator Plunger
146591	Oil Flow Body	146871	Arm Top Cover (back) and Stitch Regulator Cap Latch	149030-002	Top Gripper Feed Drive Lever (upper) with 350719(869)
146593	Oil Pipe	146874	Attachment Slide Spring	149042	Top Gripper Feed Connecting Rod
146597	Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing 146593 with 143065 and 143066 (for Agents only)	146881	Feed Bar Slide Block Oil Wick	149046	Top Gripper Feed Regulator Locking Slide Ratchet Wheel Retaining Collar with 143088 and two 1259(830)
146600	Oil Pump (centrifugal) Cover	146883	Feed Eccentric (adjustable) complete, 50328(803), two each 217(809), 7071 and three 51061(803)	149204	Top Gripper Feed Driving Crank (back) with 50443(803)
146603	Thread (looper) Take-up Stripper Plate 146625 with 237(809), 139148, 146623, 146624, 146628 and two each 190(809) and 146626	146889	Feed Lifting Rock Shaft Crank (front) with 157(819)	149204	Top Gripper Feed Driving Crank (front) with 50443(803)
146604	Oil Wick for Oiling Looper Ball Crank Pitman End Bearing (left)	146891	Feed Lifting Rock Shaft Oil Wick	149205	Oil Removing Wick (head end) Hinge Plate and Cover with Holder Body Stop and Spring Clip
146605	Oil Wick Holder	146892	Feed Rock Shaft Oil Wick (long)	149206	Oil Removing Wick (head end) Holder Body complete, 140553(805), 146698, 146745, 147055, 147107 and 149205
146606	Oil Wick Position Bracket with Hub and 140239(830)	146897	Looper Ball Crank Arm with 51320(830)	151560	Machine Pad (felt, left back)
146612	Presser Bar Spring Guide Pin	146911	Pair of Mated Gears for Upper Shaft, 143015 and 146864 (for Agents only)	151561	Machine Pad (felt, left front)
146616	Pair of Mated Gears for Lower Shaft, 143015 and 146517 (for Agents only)	146919	Looper Ball Crank Pitman Head (right) with 146948 and two 175(830) (for Agents only)	152503	Arm Shaft (horizontal) Bushing (center)
146618	Tension (looper thread) Screw Stud 140442(803) with 51570(803)	146923	Looper Ball Crank Arm 146897 with Pitman End Bearing (right) Body, Body Cap, 1520(809), 128551, 146948 and two 175(830)	152578	Feed Lifting Eccentric with three 440(830)
146620	Tension (looper thread) Releaser Slide Connecting Link	146947	Looper Ball Crank Pitman Rod Oil Shield	152579	Combination of Feed and Stitch Regulator Parts, dummy shaft, 143015, 143040, 143049, 146864, 146883, and 152578 (for Agents only)
146621	Thread (looper) Take-up with 465(830)	146948	Looper Ball Crank Pitman Ball Screw Stud (right)	164232	Looper Ball Crank Connection Ball Sleeve Guide
146622	Thread (looper) Take-up Screw Washer (fiber)	146962	Needle Bar Thread Guide	350719(869)	Top Gripper Feed Drive Lever (lower) Clamping Screw
146623	Thread (looper) Take-up Stripper	146963	Looper Ball Crank Pitman Rod	350719(869)	Top Gripper Feed Drive Lever (upper) Clamping Screw
146624	Thread (looper) Take-up Stripper Holder with 906(830)	146964	Looper Ball Crank Pitman Rod 146963 with 51769(803)		
146625	Thread (looper) Take-up Stripper Plate	147005-001	Arm Shaft (horizontal) Flanged Bushing (front) with Oil Drain Tube		
146626	Thread (looper) Take-up Stripper Plate Support Plate(2) Note: One 146626 is screwed onto Machine Bed	147022	Feed Bar Carrier with two each 158(805) and 176(805)		
146627	Thread (looper) Take-up Thread Guide (left)	147023	Feed Bar Carrier Hinge Pin		
146628	Thread (looper) Take-up Thread Guide (right) Bracket with Bracket Pin	147024	Feed Bar Carrier Oil Wick Holder 143032 with 143031		
		147028	Feed Lifting Rock Shaft Bushing (back)		