

SINGER

262-32

Form 21229
(262)
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LIST OF PARTS COMPLETE
FOR
Machine No. 262-32
WITH
HIGH MORTALITY LIST

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE

FOR

Machine No. 262-32

No.		Name
16532	2	Arm Dowel Pin
50608(813)		Arm Hole Plug Screw (for access to Needle Bar Bushing Oil Wick)
139017		Arm Hole Plug Screw Washer
146551	2	Arm Screw (back)
146552	2	Arm Screw (front)
146228		Arm Shaft (horizontal) with 1036(830) and 140542(830)
146229		Arm Shaft (horizontal) 146228 with 143494
146864		Arm Shaft (horizontal) Bevel Gear, right hand spiral with 140333(830) and two 1259(830)
140333(830)		Arm Shaft (horizontal) Bevel Gear Position Screw
1259(830)	2	Arm Shaft (horizontal) Bevel Gear Set Screw
152503		Arm Shaft (horizontal) Bushing (center)
140296(830)		Arm Shaft (horizontal) Bushing (center) Set Screw
147112		Arm Shaft (horizontal) Flanged Bushing (back)
146790		Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube
207(805)		Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw
140296(830)		Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
147005		Arm Shaft (horizontal) Flanged Bushing (front)
140331(830)		Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
50555(805)		Arm Shaft (horizontal) Plug Screw

Machine No. 262-32

No.	Name
144(804)	Arm Shaft (horizontal) Screw (back)
140359(805)	Arm Shaft (horizontal) Screw Plug (front)
143236	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber)
147468	Arm Shaft (horizontal) Thrust Collar with 457(830)
457(830)	Arm Shaft (horizontal) Thrust Collar Set Screw
146077	Arm Shaft (upright)
143015	Arm Shaft (upright) Bevel Gear (lower) left hand spiral with two 1259(830)
1259(830)	2 Arm Shaft (upright) Bevel Gear (lower) Set Screw
143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)
1259(830)	2 Arm Shaft (upright) Bevel Gear (upper) Set Screw
146505	Arm Shaft (upright) Bushing (lower)
140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw
147111	Arm Shaft (upright) Bushing (upper)
51152(830)	Arm Shaft (upright) Bushing (upper) Set Screw
146867	Arm Top Cover (back)
146868	Arm Top Cover and Stitch Regulator Cap
146869	Arm Top Cover with Stitch Regulator Cap complete, Nos. 335(819), 146868, 146870 and 146871
146870	Arm Top Cover and Stitch Regulator Cap Gasket (cork)
146871	Arm Top Cover and Stitch Regulator Cap Latch
335(819)	Arm Top Cover and Stitch Regulator Cap Latch Screw
146508	Arm Top Cover (back) Gasket

Machine No. 262-32

No.		Name
51369(813)	4	Arm Top Cover (back) Screw
149016		Arm Top Cover (front)
149017		Arm Top Cover (front) with Stitch Regulator Plunger complete, Nos. 64519, 146511, 149016 and 149018
147206		Arm Top Cover (front) Gasket
51369(813)	4	Arm Top Cover (front) Screw
149018		Arm Top Cover (front) Stitch Regulator Plunger
140607(819)		Arm Plug Screw for Plugging the Plunger Hole when the Plunger is removed to prevent tampering with the Stitch Set (for Agents only)
64519		Arm Top Cover (front) Stitch Regulator Plunger Spring
146511		Arm Top Cover (front) Stitch Regulator Plunger Spring Stop Ring
142385		Attachment Slide
142386		Attachment Slide complete, Nos. 51282(819), 142385 and 146874
146874		Attachment Slide Spring
51282(819)		Attachment Slide Spring Screw
143024		Bed Hole Plug
146078		Bed Leg (back)
965(805)	2	Bed Leg (back) Screw
146079		Bed Leg (front, long)
152569		Bed Rotary Shaft
152576		Bed Rotary Shaft 152569 with 132790, 146556, 164232 and two 131928 (for Agents only)
146517		Bed Rotary Shaft Bevel Gear, right hand spiral with two 1259(830)

Machine No. 262-32

No.		Name
1259(830)	2	Bed Rotary Shaft Bevel Gear Set Screw
146518		Bed Rotary Shaft Bushing (back)
50554(830)		Bed Rotary Shaft Bushing (back) Set Screw
146519		Bed Rotary Shaft Bushing (front)
50554(830)		Bed Rotary Shaft Bushing (front) Set Screw
64342		Bed Rotary Shaft Collar with 454(830)
454(830)		Bed Rotary Shaft Collar Set Screw
146521		Bed Slide (left)
4307		Bed Slide (left) Spring
725(819)	2	Bed Slide (left) Spring Screw
146522		Bed Slide (left) complete, Nos. 4307, 146521 and two 725(819)
146232		Bed Slide (right) Body for 146233
146688		Bed Slide (right) Latch
146689		Bed Slide (right) Latch Guide
1470(819)	2	Bed Slide (right) Latch Guide Screw
146690		Bed Slide (right) Latch Spring
146691		Bed Slide (right) Spring
1470(819)	2	Bed Slide (right) Spring Screw
146233		Bed Slide (right) Latch-type complete for Throat Plates with .226 off-set, Nos. 146232, 146688, 146689, 146690, 146691 and four 1470(819)
146246		Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143040, 143049, 146864, 146883 and 146884 (for Agents only)

Machine No. 262-32

No.		Name
147395		Combination of Feed Roll Feed Parts, Nos. 1662(819), 141143(803), 143087, 143134, 147472, 149042, 149046 and 149203
147396		Face Plate
147397		Face Plate Gasket
131(809)	3	Face Plate Screw
146240		Feed Bar
146241		Feed Bar 146240 with 1607(819) and 140695(819)
146243		Feed Bar Assembly 146241 with 146244 (for Agents only)
147022		Feed Bar Carrier with two each 158(805) and 176(805)
158(805)	2	Feed Bar Carrier Clamping Screw
147023		Feed Bar Carrier Hinge Pin
176(805)	2	Feed Bar Carrier Hinge Pin Clamping Screw
143031		Feed Bar Carrier Oil Wick (felt) for oiling Feed Bar Connecting Link
143032		Feed Bar Carrier Oil Wick Holder
147024		Feed Bar Carrier Oil Wick Holder 143032 with 143031
228(805)	2	Feed Bar Carrier Oil Wick Holder Screw
52266		Feed Bar Slide Block
52267		Feed Bar Slide Block 52266 with 125060
125060		Feed Bar Slide Block Hinge Stud
146881		Feed Bar Slide Block Oil Wick
146539		Feed Bar Slide Block Oil Wick Holder
50579(809)		Feed Bar Slide Block Oil Wick Holder Screw

Machine No. 262-32

No.		Name
146230		Feed Dog 17 teeth (10 teeth to the inch) for 3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges for 146231
		Note: No. 146230 is regularly furnished with the machine in 1/8 in. - 1/8 in. gauge unless otherwise specified on order.
		Note: When ordering No. 146230, state gauge required.
140275(803)		Feed Dog Screw
140695(819)		Feed Dog Stop Screw
1607(819)		Feed Dog Stop Screw Nut
51061(830)	3	Feed Eccentric Body Set Screw
7071	2	Feed Eccentric Clamping Washer
217(809)	2	Feed Eccentric Clamping Washer Screw
146883		Feed Eccentric (adjustable) complete, Nos. 50328(830), two each 217(809), 7071 and three 51061(830)
146884		Feed Lifting Eccentric with three 440(830)
440(830)	3	Feed Lifting Eccentric Set Screw
146095		Feed Lifting Rock Shaft
146096		Feed Lifting Rock Shaft Nos. 197(805), 140359(805), 143236, 146095, 146891, 146892, 147047 and two 147037
143052		Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder
228(805)		Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw
147028		Feed Lifting Rock Shaft Bushing (back)
147042		Feed Lifting Rock Shaft Bushing (front)
447(830)	2	Feed Lifting Rock Shaft Bushing Set Screw
143039		Feed Lifting Rock Shaft Cap

Machine No. 262-32

No.		Name
223(805)	2	Feed Lifting Rock Shaft Cap Screw
147029	2	Feed Lifting Rock Shaft Collar with two 460(830)
460(830)	4	Feed Lifting Rock Shaft Collar Set Screw
143040		Feed Lifting Rock Shaft Connecting Rod
140230(803)		Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518(809)		Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
146094		Feed Lifting Rock Shaft Crank (back) with 140228(819)
140228(819)		Feed Lifting Rock Shaft Crank (back) Clamping Screw
146889		Feed Lifting Rock Shaft Crank (front) with 157(819)
146244		Feed Lifting Rock Shaft Crank (front) 146889 with 50579(809), 52267, 146539 and 146881
157(819)		Feed Lifting Rock Shaft Crank (front) Clamping Screw
140359(805)		Feed Lifting Rock Shaft Oil Plug Screw
143236		Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)
146891		Feed Lifting Rock Shaft Oil Wick
146892		Feed Lifting Rock Shaft Oil Wick (long)
147037	2	Feed Lifting Rock Shaft Oil Wick (short)
147047		Feed Lifting Rock Shaft Oil Wick Clamping Plate
197(805)		Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw
50328(803)		Feed Regulating Screw
146091		Feed Rock Shaft
146092		Feed Rock Shaft Nos. 197(805), 140359(805), 143236, 146091, 146891, 146896, 147047 and two 147045
147028		Feed Rock Shaft Bushing (back)

Machine No. 262-32

No.		Name
447(830)		Feed Rock Shaft Bushing (back) Set Screw
146097		Feed Rock Shaft Bushing (front)
624(830)		Feed Rock Shaft Bushing (front) Set Screw
146098		Feed Rock Shaft Cap
50258(805)		Feed Rock Shaft Cap Screw (long)
223(805)		Feed Rock Shaft Cap Screw (short)
147029		Feed Rock Shaft Collar with two 460(830)
460(830)	2	Feed Rock Shaft Collar Set Screw
143049		Feed Rock Shaft Connecting Rod
140230(803)		Feed Rock Shaft Connecting Rod Hinge Screw
1518(809)		Feed Rock Shaft Connecting Rod Hinge Screw Nut
146099		Feed Rock Shaft Crank with 140228(803)
140228(803)		Feed Rock Shaft Crank Clamping Screw
140359(805)		Feed Rock Shaft Oil Plug Screw
143236		Feed Rock Shaft Oil Plug Screw Washer (fiber)
146891		Feed Rock Shaft Oil Wick
146896		Feed Rock Shaft Oil Wick (long)
147045	2	Feed Rock Shaft Oil Wick (short)
147047		Feed Rock Shaft Oil Wick Clamping Plate
197(805)		Feed Rock Shaft Oil Wick Clamping Plate Screw
147398		Feed Roll with 447(830)
143582		Feed Roll and Presser Bar Lifter
147400		Feed Roll Bracket with two 141141(869)

Machine No. 262-32

No.		Name
149210		Feed Roll Bracket complete, Nos. 143583, 147398, 147400, 147426, 147430, 147431, 147432, 147433, 147434, 147435, 147437, 147440, 147441, 147442 and two each 50470(804), 50579(809) and 141068(819)
143583		Feed Roll Bracket Shaft
143584		Feed Roll Bracket Shaft Bushing (lower)
1133(830)		Feed Roll Bracket Shaft Bushing (lower) Set Screw
143585		Feed Roll Bracket Shaft Bushing (upper)
1133(830)		Feed Roll Bracket Shaft Bushing (upper) Set Screw
143586		Feed Roll Bracket Shaft Lifting Lever Guide with 1454(805)
1454(805)		Feed Roll Bracket Shaft Lifting Lever Guide Clamping Screw
147008		Feed Roll Bracket Shaft Oil Retaining Wick
147449		Feed Roll Bracket Shaft Oil Retaining Wick 147008 with 146580
146580		Feed Roll Bracket Shaft Oil Retaining Wick Clip
141141(869)	2	Feed Roll Bracket Shaft Set Screw
147404		Feed Roll Bracket Pressure Spring
147405		Feed Roll Bracket Pressure Spring Adjusting Nut
147408		Feed Roll Clutch (brake)
147410		Feed Roll Clutch (brake) Bushing with two 1133(830)
1133(830)	2	Feed Roll Clutch (brake) Bushing Set Screw
147411	3	Feed Roll Clutch (brake) Member Spring
147412		Feed Roll Clutch (drive)
147414	3	Feed Roll Clutch (drive) Member Spring
147415		Feed Roll Clutch Body with two 435(830)

Machine No. 262-32

No.		Name
435(830)	2	Feed Roll Clutch Body Set Screw
147416		Feed Roll Clutch Position Bracket
140601(809)	2	Feed Roll Clutch Position Bracket Screw
147417	6	Feed Roll Clutch Roller
147418	6	Feed Roll Clutch Roller Plunger
147419	2	Feed Roll Clutch Washer
147420	6	Feed Roll Clutch Wearing Plate
147421		Feed Roll Clutch and Shaft complete, Nos. 147408, 147410, 147412, 147415, 147422, 147427, two 147419, three 147411, 147414 and six each 147417 and 147418
147422		Feed Roll Clutch Shaft
140279(830)		Feed Roll Clutch Shaft Arm Bushing (front) Set Screw
147424		Feed Roll Clutch Shaft Arm Bushing (front) Oil Wick with 146580
146580		Feed Roll Clutch Shaft Arm Bushing (front) Oil Wick Clip
147425		Feed Roll Clutch Shaft Arm Bushing (rear)
457(830)		Feed Roll Clutch Shaft Arm Bushing (rear) Set Screw
147426		Feed Roll Clutch Shaft Bevel Gear with two 462(830)
462(830)	2	Feed Roll Clutch Shaft Bevel Gear Set Screw
147427		Feed Roll Clutch Shaft Collar with two 460(830)
460(830)	2	Feed Roll Clutch Shaft Collar Set Screw
149203		Feed Roll Clutch Shaft Driving Crank with 50443(830)
50443(830)		Feed Roll Clutch Shaft Driving Crank Clamping Screw
147429		Feed Roll Clutch Shaft Oil Retainer (felt)
147430		Feed Roll Driving Shaft (horizontal)

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No.		Name
147426		Feed Roll Driving Shaft (horizontal) Bevel Gear with two 462(830)
462(830)	2	Feed Roll Driving Shaft (horizontal) Bevel Gear Set Screw
147431		Feed Roll Driving Shaft (horizontal) Bevel Gear Cover
50579(809)	2	Feed Roll Driving Shaft (horizontal) Bevel Gear Cover Screw
147432		Feed Roll Driving Shaft (horizontal) Spur Gear
147433		Feed Roll Driving Shaft (horizontal) Spur Gear Pin (1/2 in. long)
147434		Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover
141068(819)	2	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Screw
147435		Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate
50470(804)	2	Feed Roll Driving Shaft (horizontal) Spur Gear and Feed Roll Shaft Spur Gear Cover Plate Screw
147436		Feed Roll Driving Shaft (upright)
147437		Feed Roll Driving Shaft (upright) Bevel Gear (lower)
147437		Feed Roll Driving Shaft (upright) Bevel Gear (upper)
147438	2	Feed Roll Driving Shaft (upright) Driving Collar with two 1258(830)
1258(830)	4	Feed Roll Driving Shaft (upright) Driving Collar Set Screw
147439	2	Feed Roll Driving Shaft (upright) Hinge Pin (3/4 in. long)
147472		Feed Roll Eccentric
1375(830)		Feed Roll Eccentric Body Position Screw
1036(830)	2	Feed Roll Eccentric Set Screw
149042		Feed Roll Eccentric Connecting Rod

Machine No. 262-32

No.	Name
141143(803)	Feed Roll Eccentric Connecting Rod Hinge Screw
1662(819)	Feed Roll Eccentric Connecting Rod Hinge Screw Nut
143085	Feed Roll Feed Regulator
143134	Feed Roll Feed Regulator 143085 with 140549(805), 143086 and 143378
143086	Feed Roll Feed Regulator Locking Slide
143087	Feed Roll Feed Regulator Locking Slide Ratchet Wheel
143088	Feed Roll Feed Regulator Locking Slide Ratchet Wheel Pin
149046	Feed Roll Feed Regulator Locking Slide Ratchet Wheel Retaining Collar with 143088 and two 1259(830)
1259(830)	2 Feed Roll Feed Regulator Locking Slide Ratchet Wheel Retaining Collar Set Screw
143378	Feed Roll Feed Regulator Locking Slide Spring
140549(805)	Feed Roll Feed Regulator Locking Slide Spring Screw
149118	Feed Roll Guide Bar
140427(830)	Feed Roll Guide Bar Adjusting Screw
1664(809)	Feed Roll Guide Bar Adjusting Screw Nut
140489(803)	2 Feed Roll Guide Bar Screw
20437	2 Feed Roll Guide Bar Screw Washer
149119	Feed Roll Guide Bracket
141032(869)	2 Feed Roll Guide Bracket Screw
143587	Feed Roll Lifting Bracket with 1057(830)
1057(830)	Feed Roll Lifting Bracket Clamping Screw
447(830)	Feed Roll Set Screw
147440	Feed Roll Shaft

Machine No. 262-32

No.	Name
147441	Feed Roll Shaft Spur Gear
147442	Feed Roll Shaft Spur Gear Pin (1/2 in. long)
207(809)	Lap Seam Feller Adjusting Screw
161661	Lap Seam Feller on Shank (adjustable) with 207(809), for Light to Heavyweight material, for 3/32 in. to 1/2 in. gauges, in steps of 1/32 in.
	Note: When ordering No. 161661, state gauge and Weight of material for which required.
	Note: No. 161661H is regularly furnished with the machine.
160588	Lap Seam Feller Clamping Plate
109022	2 Lap Seam Feller Clamping Plate Screw
54490	Looper (back) closed eye for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges
	Note: When ordering No. 54490, state gauge required.
	Note: No. 54490 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in.
624(830)	Looper (back) Set Screw
54491	Looper (front) closed eye for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges
	Note: When ordering No. 54491, state gauge required.
	Note: No. 54491 is furnished as regular to the machine when called for in standard gauges of 1/8 in. - 1/8 in.
51011(809)	Looper (front) Screw (left)
1302(809)	Looper (front) Screw (right)
54492	Looper (intermediate) closed eye
68015	Looper (intermediate) 54492 with 1302(809), 51011(809) and 54491

Machine No. 262-32

No.		Name
624(830)		Looper (intermediate) Set Screw
146550		Looper Avoiding Eccentric with two 1259(830)
146234		Looper Avoiding Eccentric Connection (forked) with two 896(830)
896(830)	2	Looper Avoiding Eccentric Connection Clamping Screw
1259(830)	2	Looper Avoiding Eccentric Set Screw
146554		Looper Avoiding Eccentric Slide Block
146556		Looper Ball Crank
146897		Looper Ball Crank Arm with 51320(830)
146923		Looper Ball Crank Arm 146897 with 1520(809), 128551 and 146919
51320(830)		Looper Ball Crank Arm Clamping Screw
132790		Looper Ball Crank Connection Ball Sleeve (two pieces)
164232		Looper Ball Crank Connection Ball Sleeve Guide
146557		Looper Ball Crank Connection with two 131928 (for Agents only)
146558		Looper Ball Crank Connection with 132790, 146556, 164232 and two 131928 (for Agents only)
896(830)	2	Looper Ball Crank Connection Cap (lower) Screw
131927	2	Looper Ball Crank Connection Cap (upper) Screw Stud
51715(830)	2	Looper Ball Crank Connection Cap (upper) Screw Stud Nut
131928	2	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer
146559		Looper Ball Crank Hinge Pin
448(830)	2	Looper Ball Crank Hinge Pin Set Screw
146948		Looper Ball Crank Pitman Ball Screw Stud (right)

Machine No. 262-32

No.	Name
1520(809)	Looper Ball Crank Pitman Ball Screw Stud (right) Nut
128551	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate
146730	Looper Ball Crank Pitman End Bearing (left) with two 175(830) (for Agents only)
175(830) 2	Looper Ball Crank Pitman End Bearing (left) Cap Screw
1664(809)	Looper Ball Crank Pitman End Bearing (left) Nut
175(830) 2	Looper Ball Crank Pitman End Bearing (right) Body Screw
146918	Looper Ball Crank Pitman Head (right) with two 175(830)
146919	Looper Ball Crank Pitman Head (right) 146918 with 146948
146965	Looper Ball Crank Pitman Rod
146966	Looper Ball Crank Pitman Rod 146965 with 51769(803)
146967	Looper Ball Crank Pitman Rod with Throw-out Device complete, Nos. 240(809), 447(830), 1700(819), 146904, 146966, 146968, 146969, 146970, 146971 and two 51159(809)
51769(803)	Looper Ball Crank Pitman Rod Nut
146947	Looper Ball Crank Pitman Rod Oil Shield
51460(805)	Looper Ball Crank Pitman Rod Oil Shield Screw
7071	Looper Ball Crank Pitman Rod Oil Shield Screw Washer
146565	Looper Holder with 896(830) and two 624(830)
146739	Looper Holder 146565 with 1664(809), 146567, and two 175(830)
146567	Looper Holder Bushing (eccentric) with 146647
146647	Looper Holder Bushing Pin
896(830)	Looper Holder Clamping Screw

Machine No. 262-32

No.		Name
146105		Looper Holder Hinge Pin
146106		Looper Holder Hinge Pin Spacer
146225		Looper Holder Rock Shaft with 140439(805)
143126		Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor
231(805)		Looper Holder Rock Shaft Bracket Oil Plug Screw (back)
140640(805)		Looper Holder Rock Shaft Bracket Oil Plug Screw (front)
147109		Looper Holder Rock Shaft Bracket Oil Plug Screw (front) Washer (fiber)
140734(805)	2	Looper Holder Rock Shaft Bracket Screw
126150	2	Looper Holder Rock Shaft Bracket Screw Washer
146226		Looper Holder Rock Shaft Bushing (back)
448(830)		Looper Holder Rock Shaft Bushing (back) Set Screw
146227		Looper Holder Rock Shaft Bushing (front)
448(830)		Looper Holder Rock Shaft Bushing (front) Set Screw
140439(805)		Looper Holder Rock Shaft Oil Plug Screw
146968		Looper Throw-out Releaser
146969		Looper Throw-out Releaser Cap
51159(809)	2	Looper Throw-out Releaser Cap Screw
146970		Looper Throw-out Releaser Guide
447(830)		Looper Throw-out Releaser Guide Screw and Pitman Rod Stop
1700(819)		Looper Throw-out Releaser Guide Screw and Pitman Rod Stop Nut
146971		Looper Throw-out Sleeve
146904		Looper Throw-out Spring

Machine No. 262-32

No.		Name
240(809)		Looper Throw-out Spring Screw
146512		Machine Pulley (disc power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283(830)
51283(830)	2	Machine Pulley Set Screw
143488		Needle Bar (hollow)
146157		Needle Bar complete for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges, No. 128215 and 143488
		Note: No. 146157 is furnished as regular to the machine for 1/8 in. - 1/8 in. gauge unless otherwise specified on order.
		Note: When ordering No. 146157, state gauge required.
146907		Needle Bar Bushing (lower)
1133(830)		Needle Bar Bushing (lower) Set Screw
143490		Needle Bar Bushing (lower and upper) Oil Wick
143491		Needle Bar Bushing (lower and upper) Oil Wick complete, . Nos. 143490, 146703 and two 146580
146703		Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer
146580	2	Needle Bar Bushing (lower and upper) Oil Wick Clip
143492		Needle Bar Bushing (lower and upper) Oil Wick Clip Guide Tube (in arm)
143493		Needle Bar Bushing (upper)
140440(819)		Needle Bar Bushing (upper) Oil Plug Screw
1133(830)		Needle Bar Bushing (upper) Set Screw
143494		Needle Bar Connecting Link with 139533 and 143495
140552(830)		Needle Bar Connecting Link Hinge Stud Clamping Screw
1036(830)		Needle Bar Connecting Link Hinge Stud Position Set Screw

Machine No. 262-32

No.		Name
139533		Needle Bar Connecting Link Screw Cap
143495		Needle Bar Connecting Stud with 140061(805) and 143619
143619		Needle Bar Connecting Stud Oil Wick (felt)
140061(805)		Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw
139111		Needle Bar Connecting Stud Slide Block
143496		Needle Bar Connecting Stud Slide Block Guide
1485(805)	2	Needle Bar Connecting Stud Slide Block Guide Screw
59456	2	Needle Bar Connecting Stud Slide Block Guide Screw Washer
140542(830)		Needle Bar Crank Position Screw
128215		Needle Clamp with three 1498(806), for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges
		Note: No. 128215 is furnished as regular to the machine for 1/8 in. - 1/8 in. gauge unless otherwise specified on order.
		Note: When ordering No. 128215, state gauge required.
146158		Needle Guard (movable) for 3/32 in. - 3/32 in. to 9/64 in. - 9/64 in. gauges.
		Note: When ordering No. 146158, state gauge required.
68123		Needle Guard (movable) Clamp
1498(806)	3	Needle Set Screw
146591		Oil Flow Body
143061	2	Oil Flow Body Gasket
143062		Oil Flow Window
143063		Oil Flow Window Cap
50257(809)	4	Oil Flow Window Cap Screw

Machine No. 262-32

No.		Name
143370		Oil Lead
51369(805)		Oil Lead Screw
146593		Oil Pipe for 146597
146022		Oil Pipe with two each 143124 and 143125, for oiling Looper Rock Shaft Hinge Pin
146110		Oil Pipe with two each 143124 and 143125, for oiling Thread (under) Take-up Shaft Front Bearing
143065		Oil Pipe Clamping Sleeve
143066		Oil Pipe Clamping Sleeve Nut
146597		Oil Pipe complete (from Oil Pump to Arm Shaft (horizontal) Center Bearing), Nos. 143065, 143066 and 146593 (for Agents only)
143124	4	Oil Pipe Clamping Sleeve
143126	2	Oil Pipe Clamping Sleeve Adaptor for 146024
143126		Oil Pipe Clamping Sleeve Adaptor (fastened to Looper Ball Crank Hinge Pin)
143125	4	Oil Pipe Clamping Sleeve Nut
146659		Oil Pump (centrifugal) Body
146024		Oil Pump (centrifugal) Body 146659 with 146025 and two 143126
146025		Oil Pump (centrifugal) Body Plug
143071	2	Oil Pump (centrifugal) Body Position Pin
157(805)	3	Oil Pump (centrifugal) Body Screw
146600		Oil Pump (centrifugal) Cover
143073		Oil Pump (centrifugal) Impeller
50123(805)		Oil Pump (centrifugal) Impeller Locking Screw

Machine No. 262-32

No.	Name
146657	Oil Pump (centrifugal) Screen
146658	Oil Pump (centrifugal) Screen Frame
189(805) 3	Oil Pump (centrifugal) Screen Frame Screw
147107	Oil Removing Wick (head end)
147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
149205	Oil Removing Wick (head end) Hinge Plate and Cover
197(819) 4	Oil Removing Wick (head end) Hinge Plate and Cover Screw
146745	Oil Removing Wick (head end) Holder Body
147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw
146698	Oil Removing Wick (head end) Holder Body Spring
149206	Oil Removing Wick (head end) Holder Body complete, Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
146604	Oil Wick for oiling Looper Ball Crank Pitman End Bearing (left)
146605	Oil Wick Holder
193(805)	Oil Wick Holder Tube Bracket Screw
146606	Oil Wick Position Bracket with 140239(830)
140239(830)	Oil Wick Position Bracket Screw
143588	Presser Bar
143589	Presser Bar Bushing (lower)
1133(830)	Presser Bar Bushing (lower) Set Screw
143590	Presser Bar Guide Bracket with 1057(830)

Machine No. 262-32

No.		Name
1057(830)		Presser Bar Guide Bracket Clamping Screw
143510		Presser Bar Lifting Lever
146609		Presser Bar Lifting Lever Extension
161(819)	2	Presser Bar Lifting Lever Extension Screw
802(819)		Presser Bar Lifting Lever Hinge Screw
143511		Presser Bar Lifting Lever Spring
146159		Presser Bar Spring
146612		Presser Bar Spring Guide Pin
146752		Presser Bar Stop with 190(809)
190(809)		Presser Bar Stop Clamping Screw
139406		Presser Foot Plate
		Note: When ordering No. 139406, state gauge required.
128390	2	Presser Foot Plate Hinge Stud
665(809)	2	Presser Foot Plate Hinge Stud Position Screw
143591		Presser Foot Shank
143592		Presser Foot Yielding Heel
		Note: When ordering No. 143592, state gauge required.
143593		Presser Foot Yielding Heel Connection
18055		Presser Foot Yielding Heel Connection Hinge Pin
20178		Presser Foot Yielding Heel Connection Spring
18055		Presser Foot Yielding Heel Hinge Pin

Machine No. 262-32

No.		Name
143594		Presser Foot (triple hinged) complete, for 3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges, Nos. 20178, 139406, 143591, 143592, 143593 and two each 665(809), 18055 and 128390
		Note: No. 143594 is regularly furnished with the machine in 1/8 in. - 1/8 in. gauge, unless otherwise specified on order.
		Note: When ordering No. 143594, state gauge required.
190(809)		Presser Foot Screw
141033(819)		Pressure Regulating Thumb Screw
51614(818)		Pressure Regulating Thumb Screw Nut
146616		Set of Mated Gears for Lower Shaft, Nos. 143015 and 146517
146911		Set of Mated Gears for Upper Shaft, Nos. 143015 and 146864
143566		Slack Thread Controller
54242		Slack Thread Controller Clamp
176(809)		Slack Thread Controller Clamp Screw
140239(809)		Slack Thread Controller Position Screw
2102	6	Tension (looper thread) Disc
51570(803)	3	Tension (looper thread) Regulating Thumb Nut
140442(803)	3	Tension (looper thread) Screw Stud
146618	3	Tension (looper thread) Screw Stud 140442(803) with 51570(803)
1698(803)		Tension (looper thread) Screw Stud Nut
131740	3	Tension (looper thread) Spring
59537	3	Tension (looper thread) Spring Bushing (large)
59538	3	Tension (looper thread) Spring Bushing (small)

Machine No. 262-32

No.		Name
146164		Tension (looper thread) Thread Guard
131696	3	Tension (looper thread) Thread Guide
146795	3	Tension (looper thread) Uncurler
68002		Tension (needle thread) Bracket
140443(809)		Tension (needle thread) Bracket Screw
2102	6	Tension (needle thread) Disc
51570(803)	3	Tension (needle thread) Regulating Thumb Nut
32572	3	Tension (needle thread) Releasing Disc
54988	3	Tension (needle thread) Releasing Pin
68003		Tension (needle thread) Releasing Shaft
54872		Tension (needle thread) Releasing Shaft Crank with 624(830)
143595		Tension (needle thread) Releasing Shaft Crank Connecting Link
110(803)		Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw
624(830)		Tension (needle thread) Releasing Shaft Crank Set Screw
68261		Tension (needle thread) Releasing Shaft Spring
316(803)		Tension (needle thread) Releasing Shaft Stop Screw
15444		Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
1547(809)		Tension (needle thread) Releasing Shaft Stop Screw Nut
50326(803)	3	Tension (needle thread) Screw Stud
59539		Tension (needle thread) Screw Stud 50326(803) with 51570(803)
131741	3	Tension (needle thread) Spring
59537	3	Tension (needle thread) Spring Bushing (large)

Machine No. 262-32

No.		Name
59538	3	Tension (needle thread) Spring Bushing (small)
49220		Tension (needle thread) Thread Guide (back)
143569		Tension (needle thread) Thread Guide (center)
131696		Tension (needle thread) Thread Guide (front)
143570		Thread Guide (front of arm)
140180(809)		Thread Guide (front of arm) Screw
152574		Thread (looper) Take-up (left) with two 465(830)
146621		Thread (looper) Take-up (right) with 465(830)
1029(809)		Thread (looper) Take-up Screw
146622		Thread (looper) Take-up Screw Washer (fiber)
465(830)	3	Thread (looper) Take-up Screw Set Screw
146623		Thread (looper) Take-up Stripper
146624		Thread (looper) Take-up Stripper Holder with 906(830)
152571		Thread (looper) Take-up Stripper Plate
152575		Thread (looper) Take-up Stripper Plate 152571 with 237(809), 139148, 146623, 146624, 146626, 146628 and two 190(809)
237(809)		Thread (looper) Take-up Stripper Plate Screw
146626	2	Thread (looper) Take-up Stripper Plate Support Plate
		Note: One No. 146626 is screwed onto Machine Bed.
190(809)	4	Thread (looper) Take-up Stripper Plate Support Plate Screw
906(830)		Thread (looper) Take-up Stripper Set Screw
146235		Thread (looper) Take-up Stripper Staple (left)
139148		Thread (looper) Take-up Stripper Staple (right)
190(809)	3	Thread (looper) Take-up Stripper Staple Screw

Machine No. 262-32

No.		Name
146627		Thread (looper) Take-up Thread Guide (left)
207(809)		Thread (looper) Take-up Thread Guide (left) Screw
146628		Thread (looper) Take-up Thread Guide (right)
190(809)		Thread (looper) Take-up Thread Guide (right) Screw
146238		Thread (looper) Thread Tube
1628(819)		Thread (looper) Thread Tube Screw Stud Nut
146671		Thread (looper) Thread Tube Screw Stud Nut Washer
142314		Thread (looper) Thread Tube Thread Guide
50027(809)		Thread (looper) Thread Tube Thread Guide Screw
143571		Thread (needle) Eyelet (side of arm)
176(809)		Thread (needle) Eyelet (side of arm) Position Screw
7071		Thread (needle) Eyelet (side of arm) Position Screw Washer
724(809)		Thread (needle) Eyelet (side of arm) Screw
143572		Thread (needle) Take-up with three 147079
147079	3	Thread (needle) Take-up Thread Eyelet Bushing
139158	3	Thread (needle) Thread Guide
139330		Thread (needle) Thread Guide Bracket
229(809)	6	Thread (needle) Thread Guide Screw
146231		Throat Plate for 1/8 in. - 1/8 in., 3/32 in. - 3/32 in. and 9/64 in. - 9/64 in. gauges, for 146230

Note: No. 146231 is regularly furnished with the machine
in 1/8 in. - 1/8 in. gauge unless otherwise specified
on order.

Note: When ordering No. 146231, state gauge required.

Machine No. 262-32

No.		Name
691(806)	2	Throat Plate Screw
143176	2	Trade Mark Rivet
143176	2	Number Plate Rivet
Cat. No. 4107 (62x45)		Needles

Machine No. 262-32

ACCESSORIES

(for Domestic use only)

No.		Name
21145		Caution Tag
-----		Instruction Book
		Machine Base (see page headed "Machine Base and Oil Reservoir")
12361	2	Machine Hinge Connection
151559	4	Machine Rest Pad (rubber)
232333(805)	4	Machine Rest Pad Nail (5/8 in. (flat head) #17 barbed)
41564		Machine Rest Pin
Cat. No. 4107 (62x45)	18	Needles
120344		Oiler (not filled) with 120345
120345		Oiler Spout
121741		One Quart Can (light grade) Oil
121108		Screw Driver (machine) with 121107
121107		Screw Driver Blade
120093		Screw Driver Ferrule
120440		Screw Driver with 120441
120441		Screw Driver Blade
120089		Screw Driver Ferrule
		Thread Unwinder (see page headed "Thread Unwinder")
120341		Tweezers (curved)
8908		Wrench
23535		Wrench

Machine No. 262-32

ACCESSORIES

(for Export use only)

No.		Name
21145		Caution Tag
-----		Instruction Book
		Machine Base (see page headed "Machine Base and Oil Reservoir")
12361	2	Machine Hinge Connection
151559	4	Machine Rest Pad (rubber)
232333(805)	4	Machine Rest Pad Nail (5/8 in. (flat head) #17 barbed)
41564		Machine Rest Pin
Cat. No. 4107 (62x45)	18	Needles
120344		Oiler (not filled) with 120345
120345		Oiler Spout
121741		One Quart Can (light grade) Oil
121108		Screw Driver (machine) with 121107
121107		Screw Driver Blade
120093		Screw Driver Ferrule
120440		Screw Driver with 120441
120441		Screw Driver Blade
120089		Screw Driver Ferrule
		Thread Unwinder (see page headed "Thread Unwinder")
120341		Tweezers (curved)
8908		Wrench
23535		Wrench

Machine No. 262-32

ACCESSORIES

(for Export use only) (Cont'd)

No.	Name
42850	Wrench
151281	Wrench (socket)
6439	Foot Lifter Chain, 45 in. with 56864 and 56865
4879	Foot Lifter Chain Connecting Link
56864	Foot Lifter Chain Hook (large)
56865	Foot Lifter Chain Hook (small)
126249	Foot Lifter Treadle
4882	Foot Lifter Treadle Shaft
126250	Foot Lifter Treadle Spring
150451	Foot Lifter Treadle Stand
150452	Foot Lifter Treadle complete, Nos. 4879, 4882, 126249, 126250, 150451 and two wood screws 1 in. No. 16 F. H.

Machine No. 262-32

FITTINGS

(FURNISHED ON ORDER ONLY)

No.	Name
207(809)	Lap Seam Feller Adjusting Screw
161734	Half Lap Seam Feller on Shank (adjustable) with 207(809), for Heavyweight material for sleeving with lining, for 9/32 in. and 5/16 in. gauges.
	Note: No. 161734 is furnished on order only.
160588	Lap Seam Feller Clamping Plate
109022	2 Lap Seam Feller Clamping Plate Screw

Machine Base and Oil Reservoir

146148	Machine Base and Oil Reservoir with 141139(869)
146151	Machine Base and Oil Reservoir 146148 with 146150, 146245, 146640, 146693, 151560 and 151561 (for Agents only)
141139(869)	Machine Base and Oil Reservoir Drain Plug
146150	Machine Base and Oil Reservoir Gasket (left)
146693	Machine Base and Oil Reservoir Oil Return Wick
146245	Machine Base and Oil Reservoir Oil Return Wick Position Pad (felt)
146640	Machine Pad (felt)
151560	Machine Pad (felt, left back)
151561	Machine Pad (felt, left back)

TENSION (LOOPER THREAD) RELEASER ASSEMBLY

No. 146165

No.		Name
146792	3	Tension (looper thread) Releaser
217(809)	3	Tension (looper thread) Releaser Screw
142306		Tension (looper thread) Releaser Slide
146114		Tension (looper thread) Releaser Slide Connecting Link
110(803)	2	Tension (looper thread) Releaser Slide Connecting Link Hinge Screw
72(803)	3	Tension (looper thread) Releaser Slide Hinge Screw
146165		Tension (looper thread) Releaser Nos. 142306, 142309, 142310, 146114, two 110(803) and three each 72(803), 217(809) and 146792
Note: No. 146165 is not regularly furnished with machine but will be supplied if machine order so states and at an additional charge.		
142309		Thread (looper) Uncurler Plate (back)
142310		Thread (looper) Uncurler Plate (front)

THREAD UNWINDER

(for Six Spools)

151032		Base with 138(813) and three wood screws 1 in. No. 12 F. H.
228764	6	Spool Pin
228766	3	Spool Rest with 201254(803)
151039		Spool Rest Bracket
151034		Spool Rest Bracket Rod
138(813)		Spool Rest Bracket Rod Set Screw

Machine No. 262-32

THREAD UNWINDER

(for Six Spools) (Cont'd)

No.		Name
1395(813)		Spool Rest Bracket Screw
150203	6	Spool Rest Cushion (felt)
201254(803)		Spool Rest Set Screw
151035	6	Thread Guide
1521(813)	12	Thread Guide Nut
9525(813)	12	Thread Guide Nut Washer
151038		Thread Unwinder complete, for six spools, Nos. 1395(813), 151032, 151034, 151039, three 228766, six each 150203, 151035, 228764 and twelve each 1521(813) and 9525(813)

THREAD UNWINDER FOR SIX CONES

150364		Base with two 437(830)
150653		Rod
437(830)	2	Rod Set Screw
150366	6	Thread Cone Holder
164(809)	6	Thread Cone Holder Screw
19020	6	Thread Cone Holder Screw Washer
150654		Thread Cone Holder Support for two cones
150367		Thread Cone Holder Support for four cones
150655		Thread Cone Holder Support Bracket for use with 150654
51083(813)		Thread Cone Holder Support Bracket Bolt with 51581(813)
51581(813)		Thread Cone Holder Support Bracket Bolt Nut

THREAD UNWINDER FOR SIX CONES (Cont'd)

No		Name
51082(813)		Thread Cone Holder Support Bolt with 51581(813), for use with 150367
51581(813)		Thread Cone Holder Support Bolt Nut
150368	6	Thread Cone Steady Wire
150656		Thread Guide for two threads
150369		Thread Guide for four threads
178(809)	2	Thread Guide Screw
150657		Thread Unwinder complete, for inverted cones, Nos. 51082(813), 51083(813), 150365, 150367, 150369, 150653, 150654, 150655, 150656, two 178(809), three wood screws 1-1/2 in. No. 16 F.H. and six each 164(809), 19020, 150366 and 150368

January 30, 1962

Product Engineering Laboratory

Recommended Spare Parts and Needles for one years maintenance

262-32 Machine

** Gauge required must be stated.

<u>1 M/c</u>	<u>Quantity</u> <u>5 M/c</u>	<u>10 M/c</u>	<u>Part</u> <u>Number</u>	<u>Name</u>
1	5	10	4307	Bed Slide (left) Spring
2	10	20	725(819)	Bed Slide (left) Spring Screw
1	5	10	146688	Bed Slide (right) Latch
1	5	10	146690	Bed Slide (right) Latch Spring
1	5	10	146691	Bed Slide (right) Spring
2	10	20	1470(819)	Bed Slide (right) Spring Screw
1	5	10	**146230	Feed Dog for use with 146231 (3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges)
				Note: No. 146230 is furnished as regular to this machine when called for in standard gauges of 1/8 in. - 1/8 in.
2	10	20	140275(803)	Feed Dog Screw
2	10	20	147398	Feed Roll
2	10	20	147404	Feed Roll Bracket Pressure Spring
2	10	20	**54490	Looper (back) closed eye (3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges)
				Note: No. 54490 is furnished as regular to this machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	**54491	Looper (front) closed eye (3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges)
				Note: No. 54491 is furnished as regular to this machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	68015	Looper (intermediate)
4	20	40	624(830)	Looper Set Screw
1	5	10	**146157	Needle Bar complete (3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges)
				Note: No. 146157 is furnished as regular to this machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	**146158	Needle Guard (movable) (3/32 in. - 3/32 in. to 9/64 in. - 9/64 in. gauges)

262-32 Machine

1 M/c	Quantity		Part Number	Name
	5 M/c	10 M/c		
6	30	60	1498(806)	Needle Set Screw
1	5	10	143588	Presser Bar
1	5	10	143510	Presser Bar Lifting Lever
1	5	10	146159	Presser Bar Spring
1	5	10	**143594	Presser Foot (triple Hinged) complete (3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges)
Note: No. 143594 is furnished as regular to this machine when called for in standard gauge of 1/8 in. - 1/8 in.				
1	5	10	190(809)	Presser Foot Screw
1	5	10	143566	Slack Thread Controller
16	80	160	2102	Tension Disc
3	15	30	146618	Tension (looper thread) Screw Stud
1	5	10	146164	Tension (looper thread) Thread Guard
6	30	60	131696	Tension Thread Guide
3	15	30	59539	Tension (needle thread) Screw Stud
1	5	10	49220	Tension (needle thread) Thread Guide (back)
1	5	10	143569	Tension (needle thread) Thread Guide (center)
1	5	10	143570	Thread Guide (front of arm)
1	5	10	140180(809)	Thread Guide (front of arm) Screw
1	5	10	146621	Thread (looper) Take-up (large)
1	5	10	146160	Thread (looper) Take-up (small)
2	10	20	1029(809)	Thread (looper) Take-up Screw
1	5	10	146623	Thread (looper) Take-up Stripper
1	5	10	146162	Thread (looper) Take-up Stripper Plate
1	5	10	146627	Thread (looper) Take-up Thread Guide (left)
1	5	10	142312	Thread (looper) Take-up Thread Guide (right)
1	5	10	237(809)	Thread (looper) Take-up Thread Guide (left) Screw
1	5	10	190(809)	Thread (looper) Take-up Thread Guide (right) Screw
1	5	10	142314	Thread (looper) Thread Tube Thread Guide
1	5	10	50027(809)	Thread (looper) Thread Tube Thread Guide Screw
1	5	10	143571	Thread (needle) Eyelet (side of arm)

262-32 Machine

<u>1 M/c</u>	<u>Quantity</u> <u>5 M/c</u>	<u>10 M/c</u>	<u>Part</u> <u>Number</u>	<u>Name</u>
1	5	10	724(809)	Thread (needle) Eyelet (side of arm) Screw
1	5	10	143572	Thread (needle) Take-up
3	15	30	139159	Thread (needle) Thread Guide
1	5	10	**146231	Throat Plate (1/8 in. - 1/8 in., 3/32 in. - 3/32 in. and 9/64 in. - 9/64 in. gauges)
				Note: No. 146231 is furnished as regular to this machine when called for in standard gauge of 1/8 in. - 1/8 in.
2	10	20	691(806)	Throat Plate Screw

Needles

Cat. No. 4107 (62x45)