

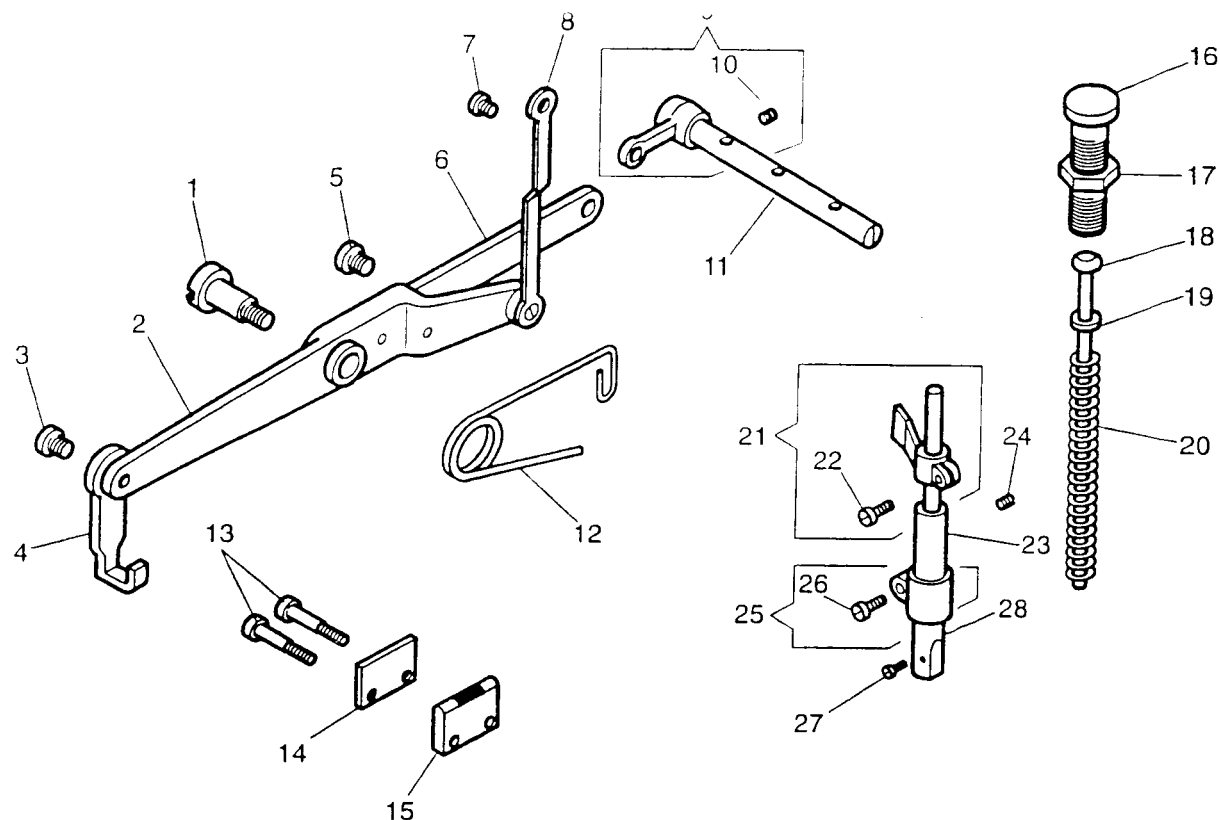
ILLUSTRATED PARTS LIST

FOR
SINGER®
MACHINE

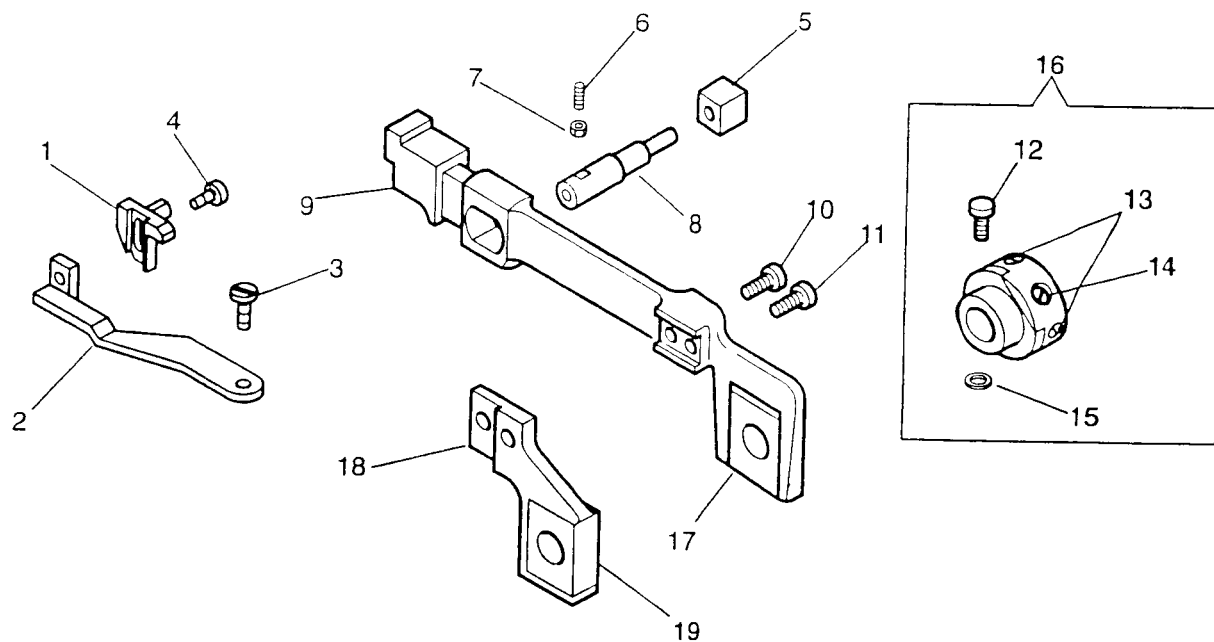
261U 21A
23A

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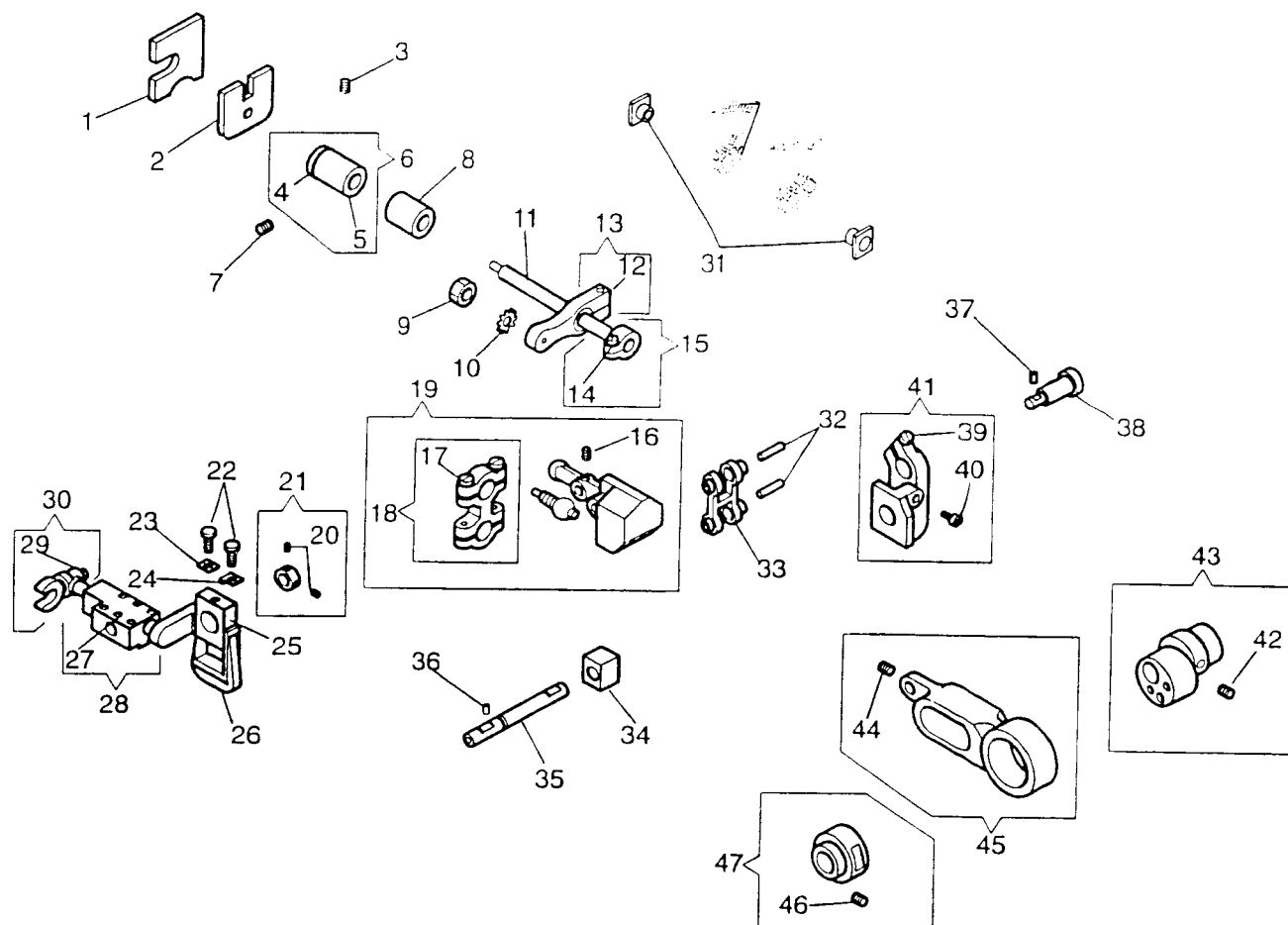
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4. Upright Shaft and Lubrication System	4
5. Arm Shaft and Machine Pulley	5
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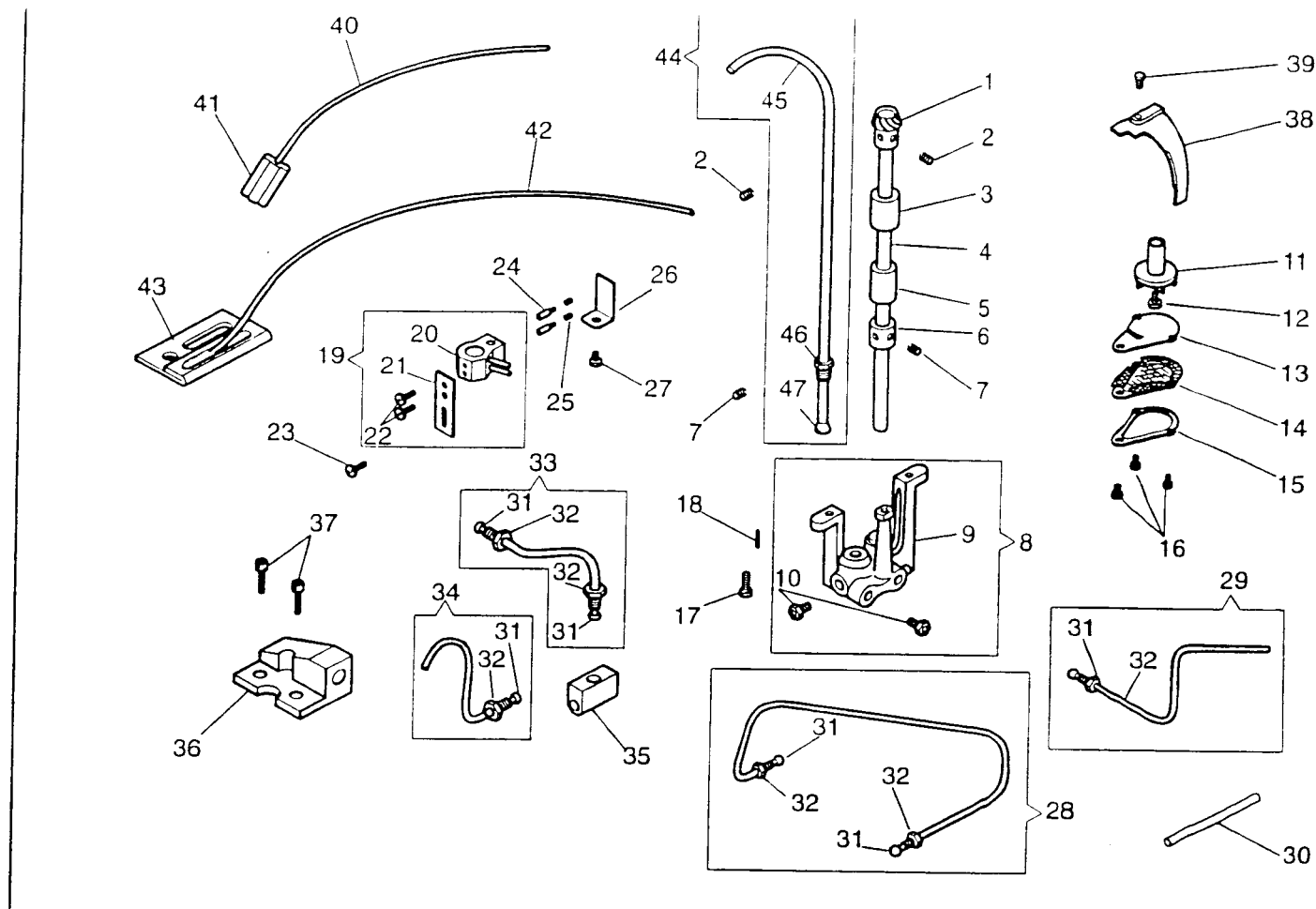
PART NO.		DESCRIPTION	21A	23A	PART NO.		DESCRIPTION	21A	23A
1	802	Hinge Screw	*	*					
2	416081 -469	Presser Bar Lifting Lever	*	*					
3	807	Hinge Screw	*	*					
4	146676	Presser Bar Lifting Bracket Lifter	*	*					
5	504076	Screw (2)	*	*					
6	146609	Presser Bar Lifting Lever Extension	*	*					
7	416130	Screw (2)	*	*					
8	146620	Connecting Link	*	*					
9	416024	Tension (needle thread) Releasing Shaft	*	*					
		Crank Assembly							
10	504134	Set Screw	*	*					
11	68003	Releasing Shaft	*	*					
12	143511 -001	Spring	*	*					
13	50225	Screw (2)	*	*					
14	139181	Thread Cutter (Knife)	*	*					
15	143524	Thread Cutter Support and Guide	*	*					
16	416052	Thumb Screw	*	*					
17	416021	Nut	*	*					
18	32833	Guide Pin	*	*					
19	175032	Washer	*	*					
20	146159	Presser Bar Spring	*	*					
21	416115	Presser Bar Lifting Bracket Assembly	*	*					
22	416005	Screw	*	*					
23	146751	Presser Bar Bushing (lower)	*	*					
24	1133	Set Screw	*	*					
25	416116	Presser Bar Stop Assembly	*	*					
26	416134	Screw	*	*					
27	416134	Screw	*	*					
28	416041	Presser Bar	*	*					



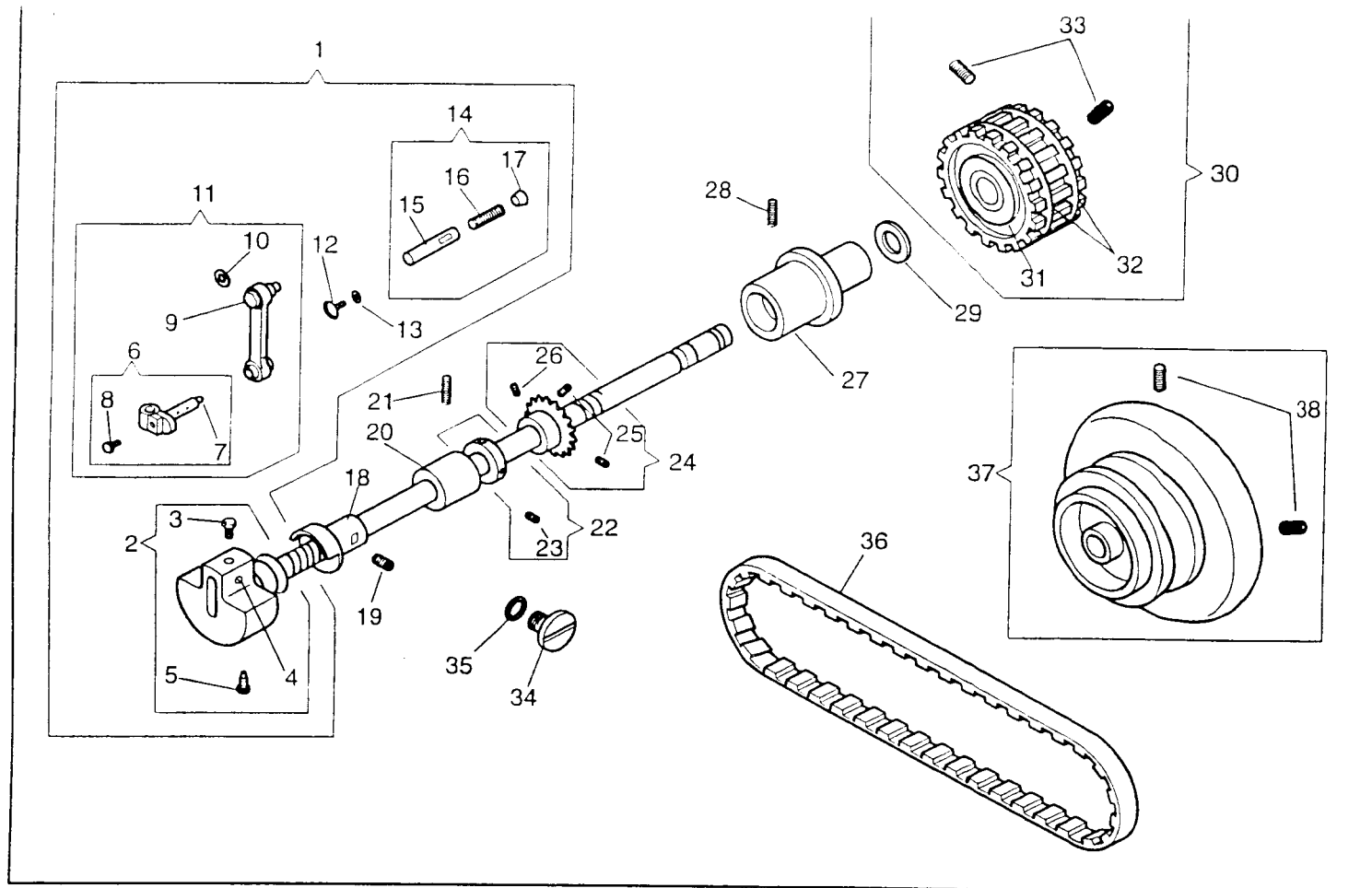
PART NO.		DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A
1	32381	Needle Guard	*	*			
2	416014	Needle Guard Holder	*	*			
3	416135	Screw	*	*			
4	416141	Screw	*	*			
5	139046	Slide Block	*	*			
6	443	Set Screw	*	*			
7	545407	Nut	*	*			
8	416145	Feed Bar Hinge Pin (eccentric)	*	*			
9	143448	Feed Bar	*	*			
10	504084	Screw	*	*			
11	545385	Screw	*	*			
12	416018	Feed Regulating Screw	*	*			
13	51061	Set Screw (2)	*	*			
14	416139	Screw	*	*			
15	7071	Washer	*	*			
16	416071	Feed Eccentric (adjustable) Assembly	*	*			
17	143450	Slide Block	*	*			
18	416040	Feed Lifting Eccentric Forked Connection	*	*			
19	143451	Slide Block	*	*			



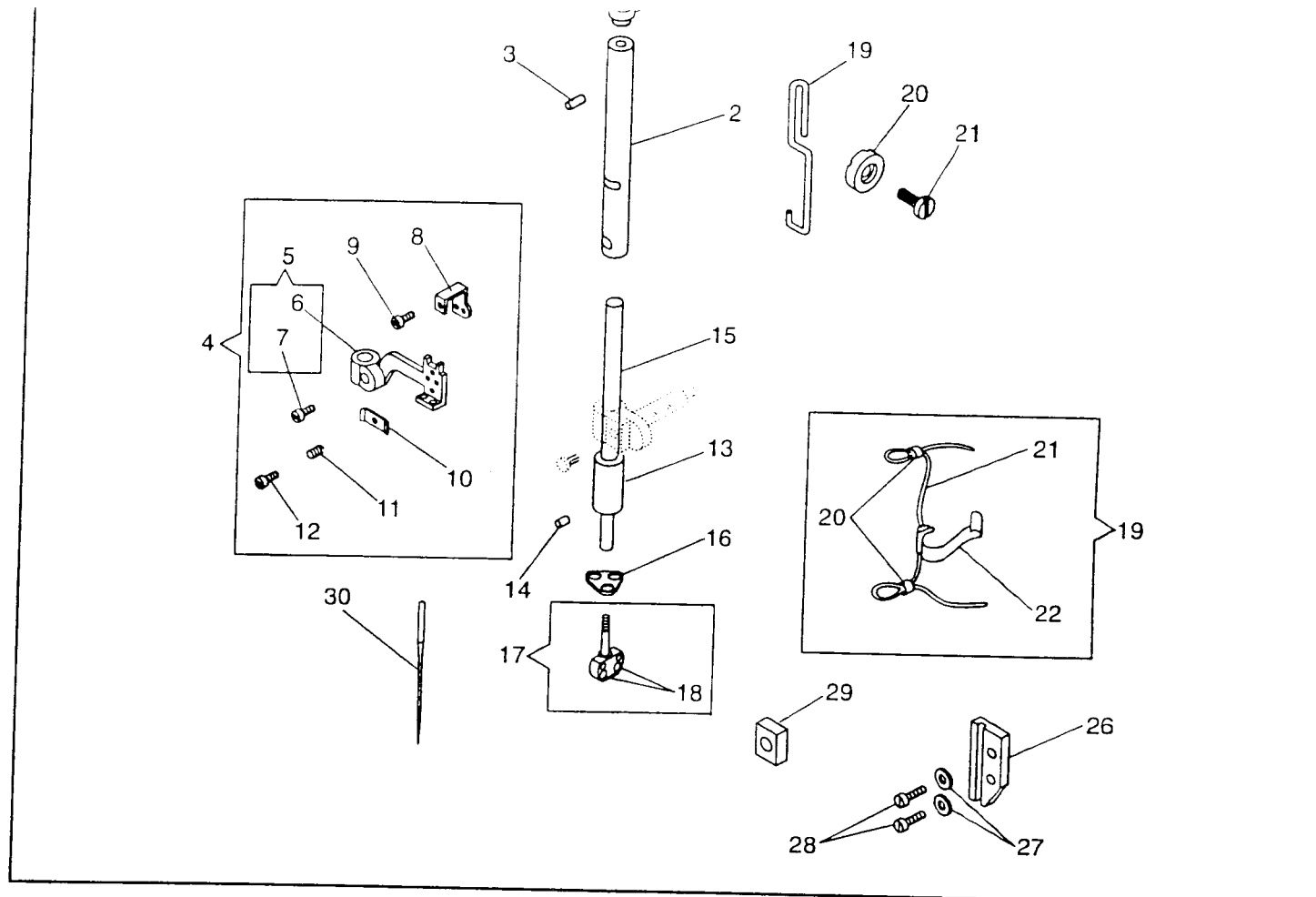
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1 143646	Gasket	*	*	32 139065	Hinge Pin (2)	*	*
2 143614	Bed Oil Shield (felt, lower)	*	*	33 139064	Connecting Link	*	*
3 454	Set Screw	*	*	34 139074	Slide Block	*	*
4 143551	Oil Seal (rubber)	*	*	35 416148	Slide Block Stud	*	*
5 143485	Bushing (back)	*	*	36 446	Set Screw	*	*
6 143552	Looper Holder Shaft Bushing (back)	*	*	37 446	Set Screw	*	*
7 443	Assembly	*	*	38 139534	Hinge Stud	*	*
8 143486	Set Screw	*	*	39 416020	Screw	*	*
9 545407	Bushing (front)	*	*	40 545390	Screw (2)	*	*
10 128551	Nut	*	*	41 416043	Looper Eccentric Collar and Support	*	*
11 143484	Washer	*	*	42 545068	Assembly	*	*
12 416005	Looper Holder Shaft	*	*	43 416091	Set Screw (2)	*	*
13 416026	Screw	*	*	44 1047	Looper Eccentric and Feed Lifting Eccentric	*	*
14 416005	Looper Driving Arm Connection Crank	*	*	45 143462	Assembly	*	*
15 416027	Assembly	*	*	46 416044	Set Screw	*	*
16 1047	Screw	*	*	47 143644	Bed Rotary Shaft Bushing (left)	*	*
17 416132	Set Screw	*	*				
18 416127	Screw (4)	*	*				
19 32355	Looper Driving Arm Connection Assembly	*	*				
20 504048	Looper Driving Arm Assembly	*	*				
21 416072	Set Screw (2)	*	*				
22 226	Looper Avoiding Eccentric Assembly	*	*				
23 143459	Screw (2)	*	*				
24 143460	Slide Block Cover (back)	*	*				
25 143458	Slide Block Cover (front)	*	*				
26 143455	Slide Block	*	*				
27 456	Forked Connection	*	*				
28 416074	Set Screw	*	*				
29 549030	Forked Connection Bracket Assembly	*	*				
30 416075	Screw	*	*				
31 143483	Forked Connection Crank Assembly	*	*				
	Looper Holder Bushing Eccentric (2)	*	*				



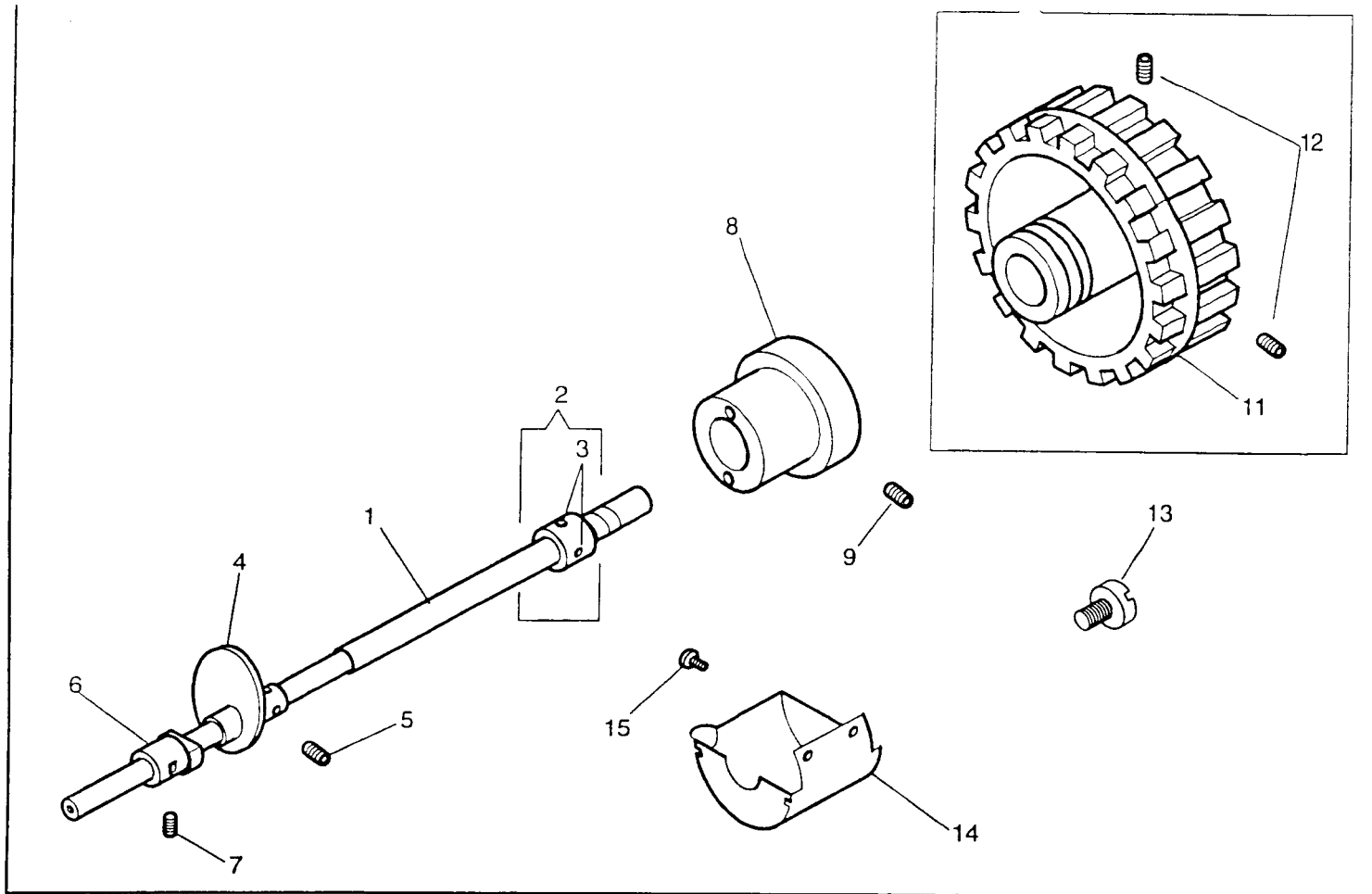
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A
1 416061	Bevel Gear Assembly	*	*	34 416103	Oil Tube Assembly	*
2 545068	Set Screw (2)	*	*	35 416101	Oil Tube Connection	*
3 147111 -001	Arm Shaft (upright) Bushing (upper)	*	*	36 416078	Oil Connection	*
4 372829	Arm Shaft (upright)	*	*	37 416001	Screw (2)	*
5 146505	Arm Shaft (upright) Bushing (lower)	*	*	38 143370	Oil Lead	*
6 416067	Arm Shaft (upright) Collar Assembly	*	*	39 416020	Screw	*
7 545068	Set Screw (2)	*	*	40 415930	Oil Removing Tube	*
8 372803	Oil Pump Body Assembly	*	*	41 16380	Oil Removing Lint Screen	*
9 372801	Oil Pump Body	*	*	42 376425	Oil Removing Tube • Wire Assembly	*
10 416065	Oil Pipe Clamping Sleeve Adapter (2)	*	*	43 158240	Oil Removing Tube (head end) Screen	*
11 416063	Oil Pump Impeller	*	*	44 416125	Oil Pipe Assembly	*
12 545252	Screw	*	*	45 143503	Oil Pipe	*
13 146600	Oil Pump (centrifugal) Cover	*	*	46 416062	Oil Pipe Clamping Sleeve Nut	*
14 146657	Oil Pump Screen	*	*	47 143065	Oil Pipe Clamping Sleeve	*
15 146658	Oil Pump Screen Frame	*	*			*
16 545193	Screw (3)	*	*			
17 545183	Screw (3)	*	*			
18 143071	Position Pin (2)	*	*			
19 375065	Oil Removing Pump Assembly	*	*			
20 375066	Oil Removing Pump (body)	*	*			
21 540555	Oil Removing Pump Bracket	*	*			
22 545239	Set Screw (2)	*	*			
23 545239	Set Screw	*	*			
24 540556	Oil Removing Pump Piston (2)	*	*			
25 540625	Piston Spring (2)	*	*			
26 375068	Piston Spring Bracket	*	*			
27 504010 -451	Screw	*	*			
28 416100	Oil Pipe Assembly	*	*			
29 416126	Oil Pipe Assembly	*	*			
30 143622	Oil Return Tube	*	*			
31 143124	Oil Pipe Clamping Sleeve (6)	*	*			
32 416064	Oil Pipe Clamping Sleeve Nut (6)	*	*			
33 416102	Oil Pipe Assembly	*	*			



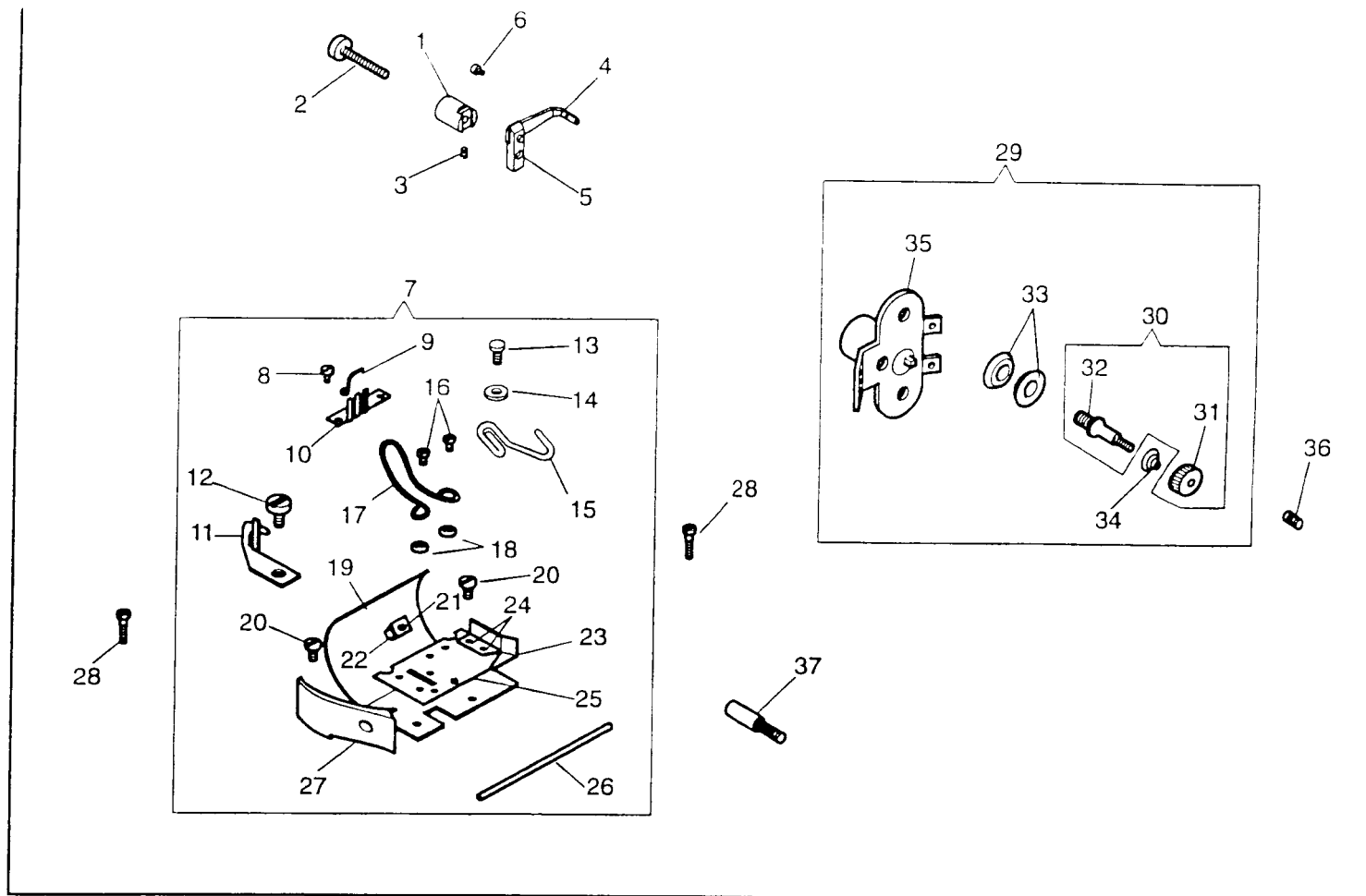
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1 416105	Arm Rotary Shaft Assembly	*	*	30 375143	Arm Rotary Shaft Sprocket Wheel Assembly	*	*
416107	Arm Rotary Shaft Assembly	*	*	31 372796	Ball Bearing (2)	*	*
2 416097	Arm Rotary Shaft and Crank	*	*	32 202253	Sprocket Wheel Spring Flange (2)	*	*
416099	Arm Rotary Shaft and Crank	*	*	33 416054	Set Screw (2)	*	*
3 416048	Screw	*	*	34 416058	Screw	*	*
4 504095	Set Screw	*	*	35 147070	Washer	*	*
5 504120	Position Screw	*	*	36 264715	Bed Rotary Shaft Belt	*	*
6 416123	Needle Bar Connecting Stud Assembly	*	*	37 416121 -467	Machine Pulley Assembly	*	*
7 143619	Oil Wick	*	*	416039 -467	Machine Pulley Assembly	*	*
8 140061	Screw	*	*	38 51283	Set Screw (2)	*	*
9 139533	Screw Cap	*	*				
10 14475	Needle Bar Connecting Link Screw Cap Disc	*	*				
11 416122	Needle Bar Connecting Link Assembly	*	*				
12 416045	Arm Rotary Shaft Screw Plug (front)	*	*				
13 143236	Washer	*	*				
14 372827	Needle Bar Connecting Link Hinge Stud Assembly	*	*				
15 20810	Needle Bar Connecting Link Hinge Stud	*	*				
16 372828	Oil Wick	*	*				
17 156190	Hinge Stud Plug	*	*				
18 146672	Arm Rotary Shaft Flanged Bushing (front) Assembly	*	*				
19 416044	Set Screw	*	*				
20 152503	Arm Rotary Shaft Bushing (center)	*	*				
21 416124	Set Screw	*	*				
22 416119	Arm Rotary Shaft Thrust Collar Assembly	*	*				
23 504134	Set Screw (2)	*	*				
24 416118	Bevel Gear Assembly	*	*				
25 545068	Set Screw (2)	*	*				
26 549084	Screw	*	*				
27 372797	Arm Rotary Shaft Flanged Bushing (back)	*	*				
28 416124	Set Screw	*	*				
29 543871 -012	Oil Retaining Ring	*	*				



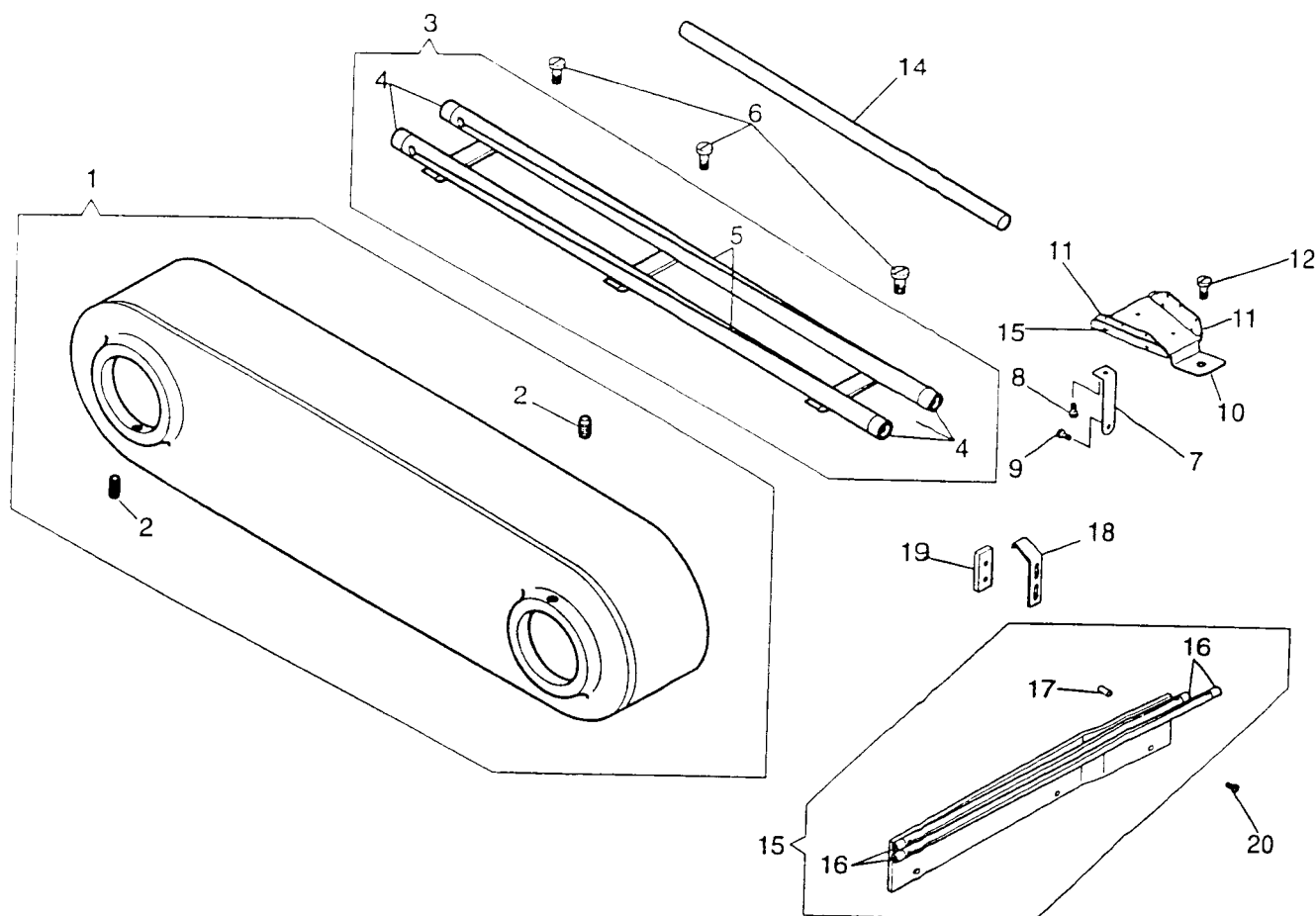
	PART NO.	DESCRIPTION	21A	23A		PART NO.	DESCRIPTION	21A
1	140440	Screw	*	*				
2	416112	Needle Bar Bushing (upper)	*	*				
3	1133	Set Screw	*	*				
4	416128	Thread (needle) Take-up Assembly	*	*				
5	416033	Thread (needle) Take-up with 51460	*	*				
6	416031	Thread (needle) Take-up	*	*				
7	51460	Screw	*	*				
8	139196	Thread (needle) Take-up Extension	*	*				
9	337	Screw	*	*				
10	416037	Thread (needle) Take-up Plate	*	*				
11	68164	Spring	*	*				
12	416007	Screw	*	*				
13	372799	Needle Bar Bushing (lower)	*	*				
14	1133	Set Screw	*	*				
15	146473	Needle Bar	*	*				
16	143497	Needle Clamp Thread Guide	*	*				
17	-----	Needle Clamp Assembly	*	*				
18	-----	Set Screw (2)	*	*				
19	146805	Needle Bar Bushing Oil Wick Assembly	*	*				
20	146580	Oil Wick Clip (2)	*	*				
21	146804	Needle Bar Bushing Oil Wick	*	*				
22	146703	Oil Wick Clamp and Retainer	*	*				
23	139198	Slack Thread Controller	*	*				
24	54242	Slack Thread Controller Clamp	*	*				
25	416133	Screw	*	*				
26	146908	Slide Block Guide	*	*				
27	59456	Washer (2)	*	*				
28	416008	Screw (2)	*	*				
29	139111	Slide Block	*	*				
30	Cat.2774 -05	Needle (2)	*					
	Cat.3651 -05	Needle (2)		*				



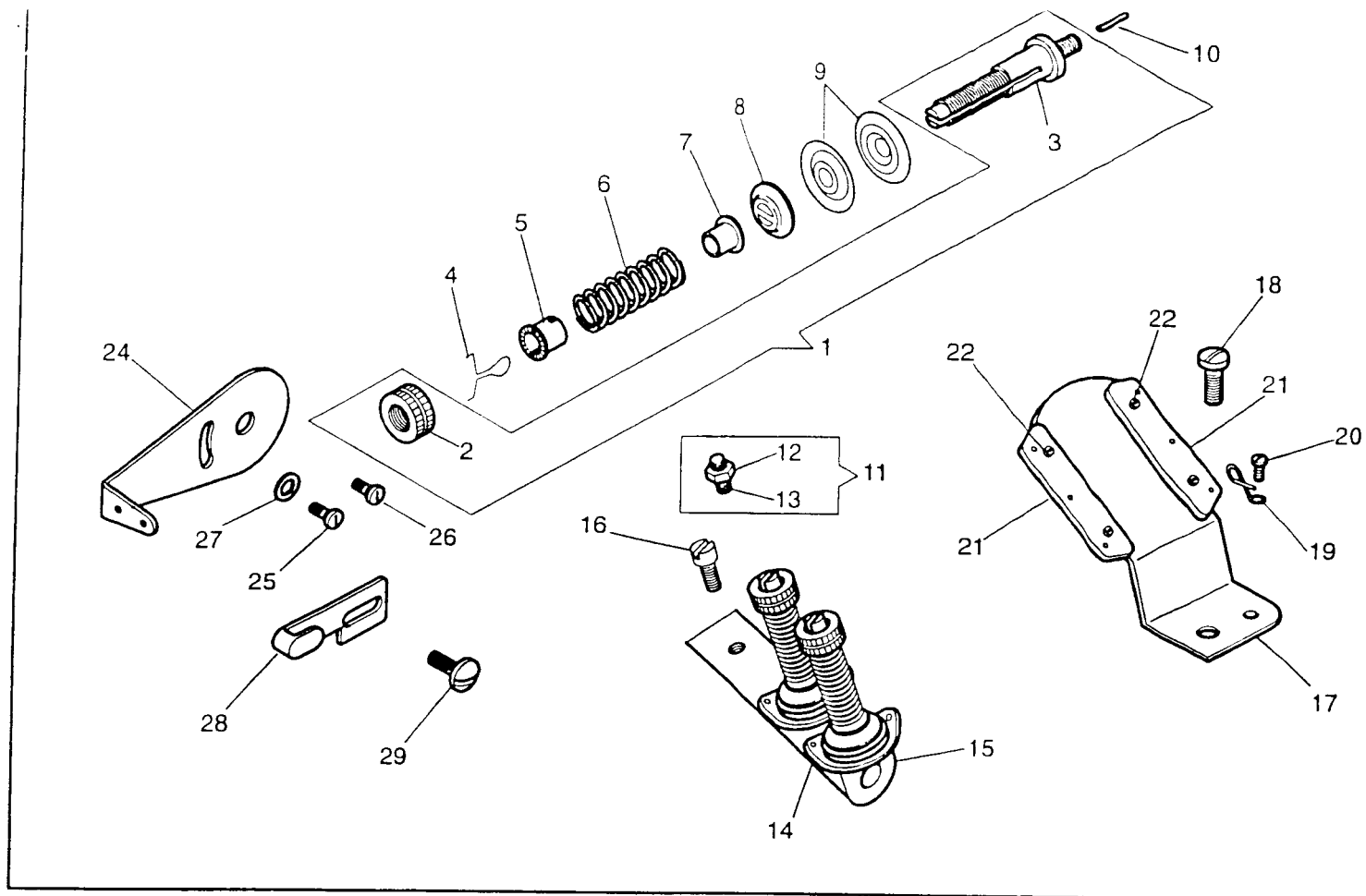
	PART NO.	DESCRIPTION	21A	23A		PART NO.	DESCRIPTION	21A	23A
1	143659	Bed Rotary Shaft	*	*					
2	416070	Bed Rotary Shaft Collar Assembly	*	*					
3	504048	Set Screw (2)	*	*					
4	416028	Thread (looper) Take-up Assembly	*	*					
5	544306	Set Screw (2)	*	*					
6	143645	Bed Rotary Shaft Bushing (intermediate)	*	*					
7	416044	Set Screw	*	*					
8	143444	Bed Rotary Shaft Bushing Flanged (right) Assembly	*	*					
9	50422	Set Screw	*	*					
10	143675	Bed Rotary Shaft Sprocket Wheel Assembly	*	*					
11	202253	Sprocket Wheel Spring Flange	*	*					
12	416046	Set Screw (2)	*	*					
13	416016	Screw	*	*					
14	143499	Oil and Lint Guard	*	*					
15	416136	Screw (2)	*	*					



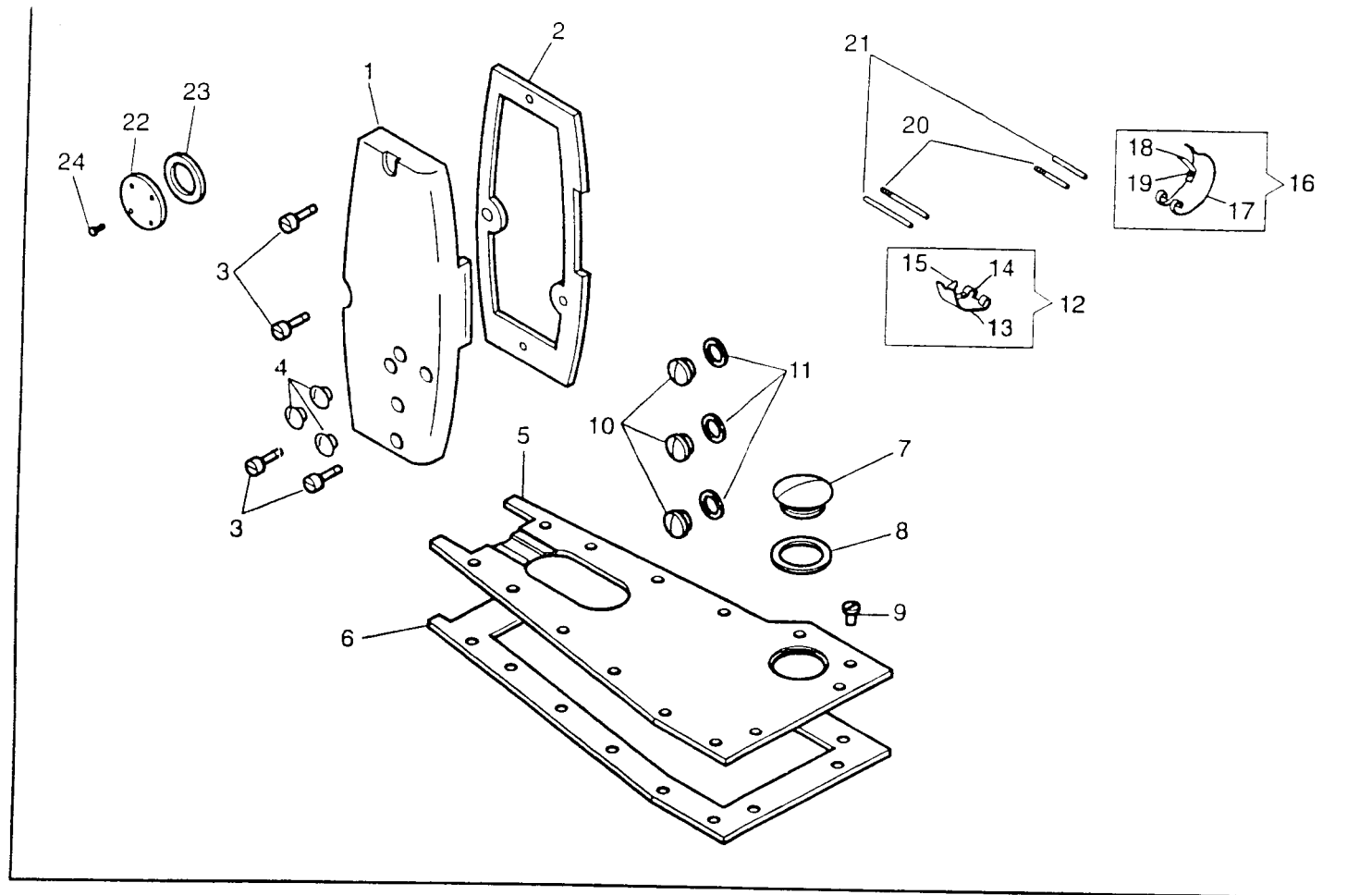
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1 139120	Looper Thread Guide Bracket Holder	*	*	31 416009	Thumb Nut (2)	*	*
2 416144	Screw	*	*	32 416051	Tension (looper thread) Screw Stud (2)	*	*
3 456	Set Screw	*	*	33 10106	Tension (looper thread) Disc (4)	*	*
4 143487	Looper Thread Guide	*	*	34 143514	Tension (looper thread) Spring (2)	*	*
5 416086	Looper Thread Guide Bracket	*	*	35 416087	Tension (looper thread) Body	*	*
6 154795	Screw	*	*	36 430	Screw	*	*
7 416085 -469	Thread (looper) Take-up Stripper Plate Bracket Assembly	*	*	37 416006	Position Screw Stud	*	*
8 240	Screw	*	*				
9 139157	Thread Retainer	*	*				
10 139317	Thread Separator	*	*				
11 139154	Thread Guide	*	*				
12 416142	Screw	*	*				
13 416140	Screw	*	*				
14 7071	Washer	*	*				
15 139155	Thread Guide (right)	*	*				
16 416137	Screw (2)	*	*				
17 139148	Thread (looper) Take-up Stripper	*	*				
18 17022	Washer (2)	*	*				
19 139145 -469	Cover	*	*				
20 416138	Screw (2)	*	*				
21 51282	Screw	*	*				
22 139147	Lock Spring	*	*				
23 139152	Thread Guard	*	*				
24 665	Screw (2)	*	*				
25 143517	Thread (looper) Take-up Stripper Plate	*	*				
26 139146	Hinge Pin	*	*				
27 416084	Thread (looper) Take-up Stripper Plate Bracket	*	*				
28 416132	Screw (2)	*	*				
29 416088	Tension (looper thread) Assembly	*	*				
30 416082	Tension (looper thread) Screw Stud Assembly (2)	*	*				



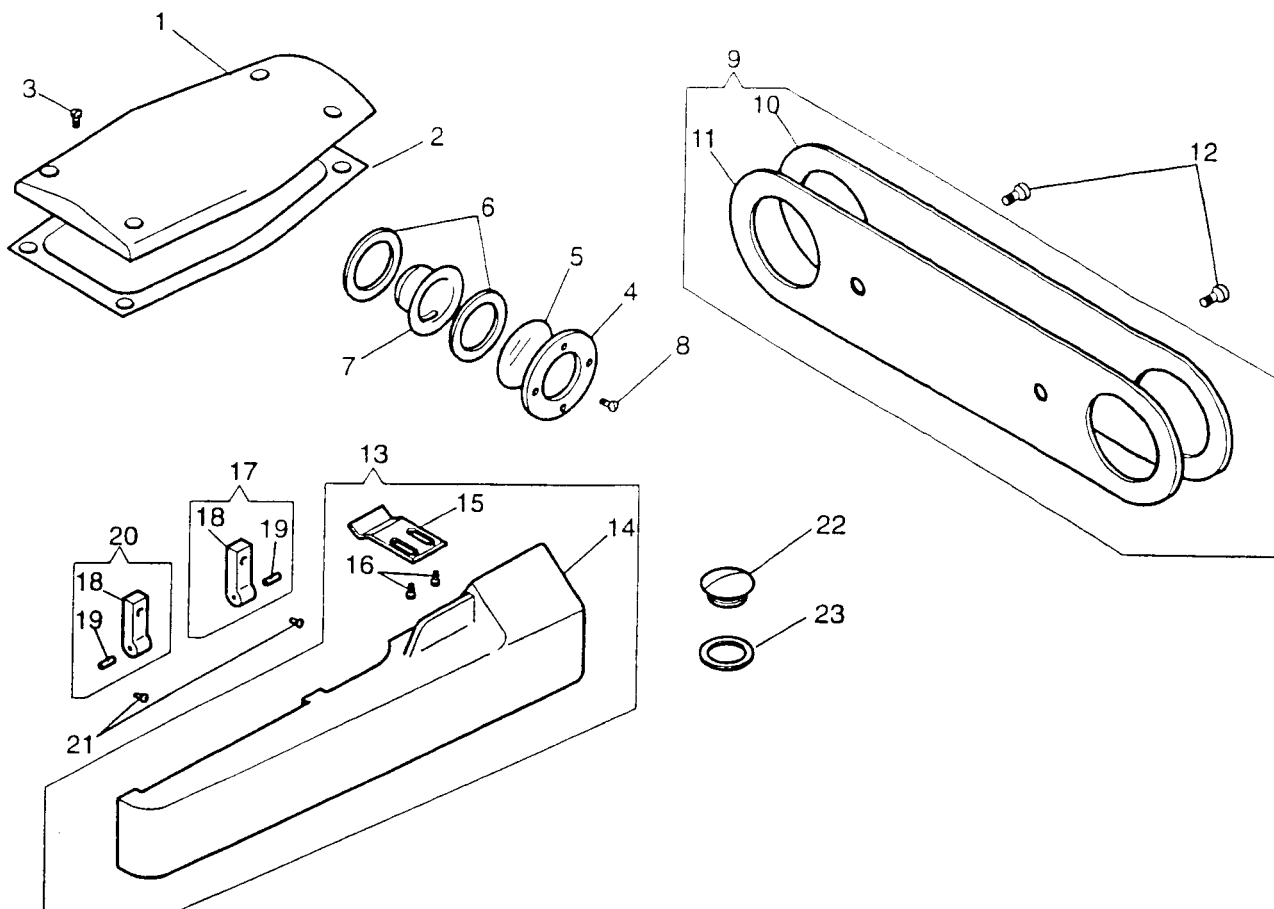
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1	416069 -469 Belt Guard Assembly	*	*				
2	544322 Set Screw (2)	*	*				
3	143544 -469 Thread Tube Assembly	*	*				
4	139162 Thread Tube Bushing (4)	*	*				
5	139161 -469 Thread Tube (2)	*	*				
6	416137 Set Screw (3)	*	*				
7	139325 -469 Thread Guide Bracket Support	*	*				
8	416142 Screw	*	*				
9	416136 Screw	*	*				
10	416034 -469 Thread (looper) Guide Bracket	*	*				
11	139158 Thread Guide (2)	*	*				
12	416133 Screw	*	*				
13	50342 Screw (4)	*	*				
14	139281 Thread Tube	*	*				
15	416029 -469 Thread (looper) Tube Assembly	*	*				
16	139167 Thread (looper) Tube Bushing (4)	*	*				
17	20995 Position Pin	*	*				
18	139173 Cover Lock Spring	*	*				
19	416030 Reinforcing Plate	*	*				
20	416136 Screw	*	*				



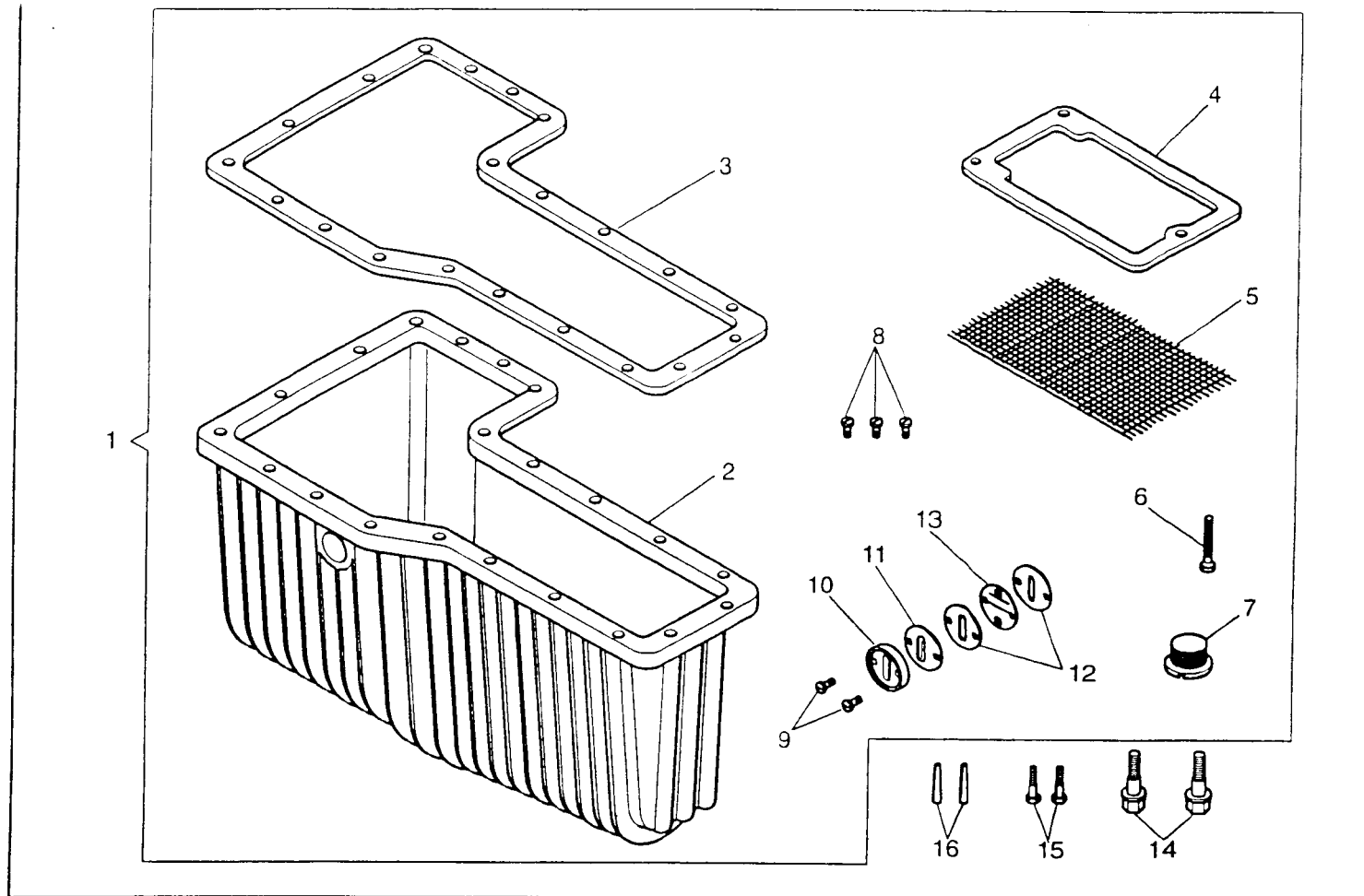
PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1	416104 Tension (needle thread) Screw Stud Assembly (2)	*	*				
2	416023 Thumb Nut (2)	*	*				
3	416017 Tension (needle thread) Screw Stud (2)	*	*				
4	143658 Locking Spring (2)	*	*				
5	143657 Tension Spring Bushing (large) (2)	*	*				
6	143656 Tension (needle thread) Spring (2)	*	*				
	131741 Tension (needle thread) Spring (2)	*	*				
7	59538 Tension Spring Bushing (small) (2)	*	*				
8	32572 Tension (needle thread) Releasing Disc (2)	*	*				
9	2102 Tension (needle thread) Disc (4)	*	*				
10	54988 Releasing Pin (2)	*	*				
11	416010 Screw and Nut	*	*				
12	374614 Nut	*	*				
13	416003 Screw	*	*				
14	131696 Thread Guide (2)	*	*				
15	416025 -469 Tension (needle thread) Bracket	*	*				
16	504091 Plug Screw	*	*				
17	416032 -467 Thread (needle) Guide Bracket	*	*				
18	416047 Screw	*	*				
19	139177 Thread (needle) Eyelet	*	*				
20	416138 Screw	*	*				
21	139158 Thread Guide (2)	*	*				
22	229 Screw (4)	*	*				
23	50342 Screw (2)	*	*				
24	146633 Thread (needle) Eyelet	*	*				
25	416133 Screw	*	*				
26	416004 Screw	*	*				
27	7071 Washer	*	*				
28	143570 Thread Guide	*	*				
29	140180 Screw	*	*				



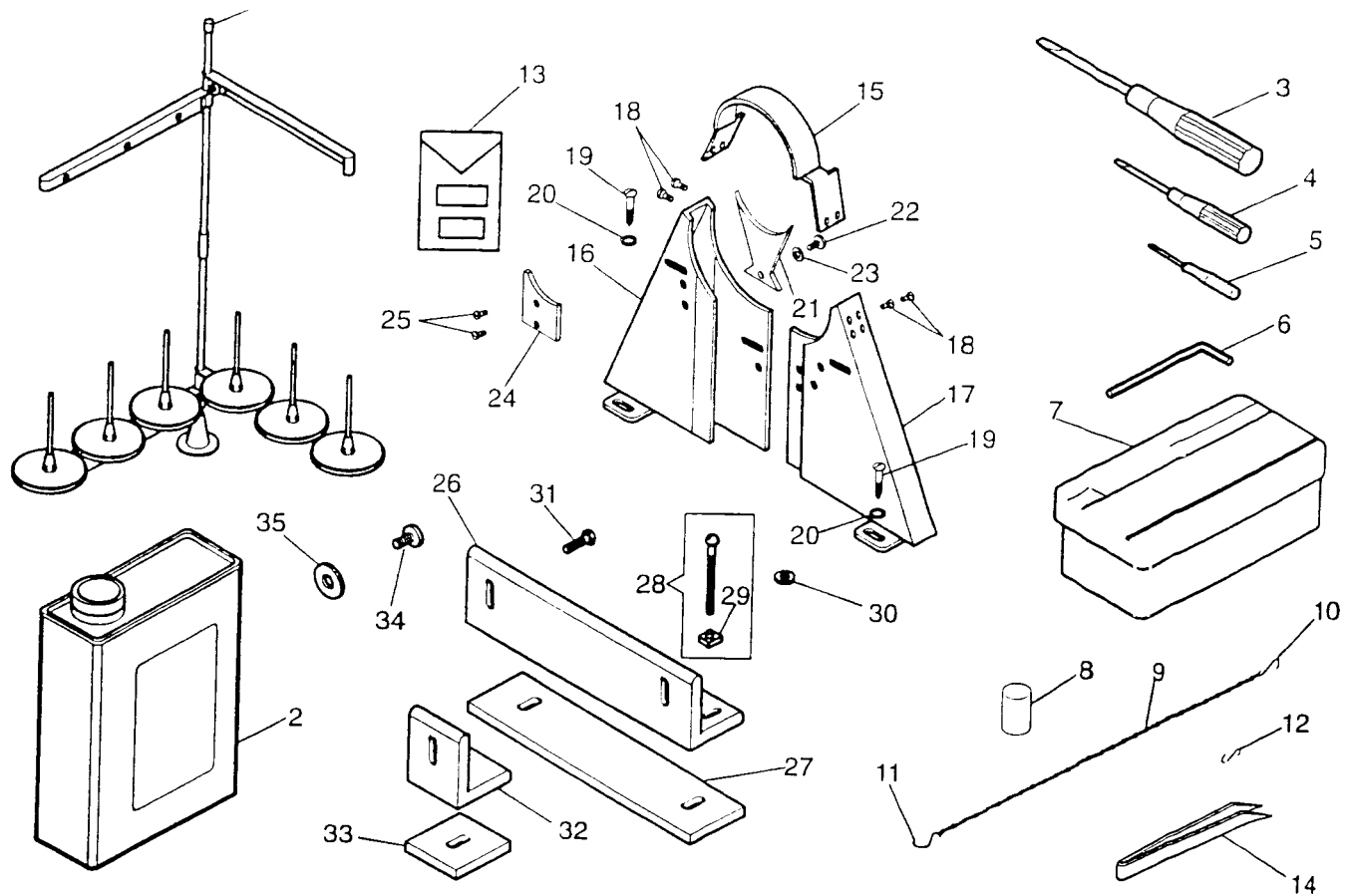
	PART NO.	DESCRIPTION	21A	23A		PART NO.	DESCRIPTION	21A	23A
1	143447 -467	Face Plate	*	*					
2	143543	Gasket	*	*					
3	140061	Screw (4)	*	*					
4	544782	Face Plate Plug (3)	*	*					
5	416068 -469	Bed Cover Assembly	*	*					
6	143434	Gasket	*	*					
7	416049	Screw	*	*					
8	143435	Gasket	*	*					
9	140295	Screw (14)	*	*					
10	416042	Oil Plug	*	*					
11	139509	Gasket	*	*					
12	143467	Looper Gate (left) Assembly	*	*					
	143469	Looper Gate (left) Assembly	*	*					
13	143466	Looper Gate (left)	*	*					
	143468	Looper Gate (left)	*	*					
14	51282	Screw	*	*					
15	143470	Looper Gate (left) Lock Spring	*	*					
16	143474	Looper Gate (right) Assembly	*	*					
	143476	Looper Gate (right) Assembly	*	*					
17	143473	Looper Gate (right)	*	*					
	143475	Looper Gate (right)	*	*					
18	143477	Looper Gate (right) Lock Spring	*	*					
19	51282	Screw	*	*					
20	416149	Hinge Screw Stud (2)	*	*					
21	143480	Position Pin (2)	*	*					
22	139030	Cover	*	*					
23	143643	"O" Ring	*	*					
24	416136	Screw (4)	*	*					



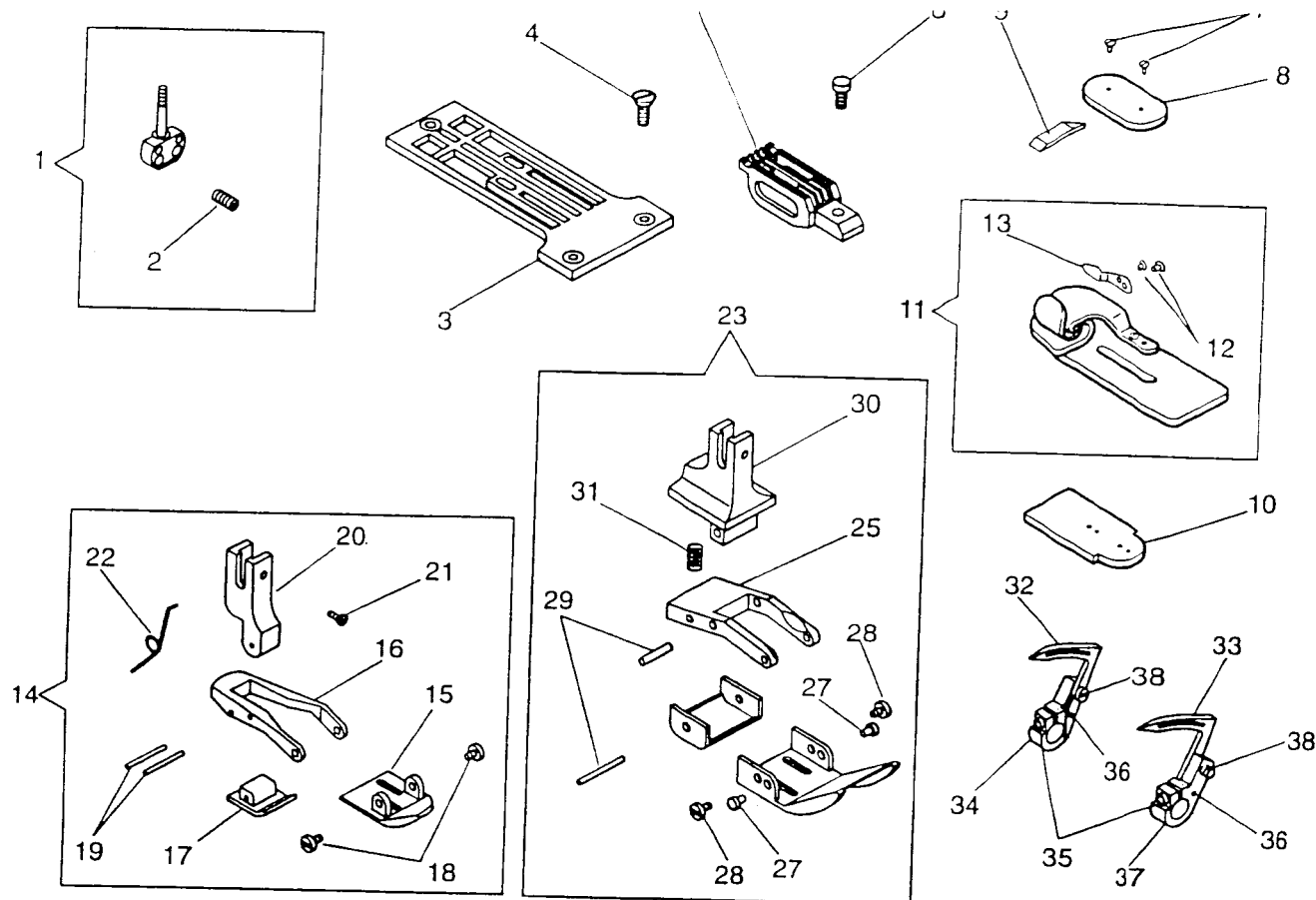
	PART NO.	DESCRIPTION	21A	23A		PART NO.	DESCRIPTION	21A	23A
1	416117 -469	Arm Top Cover	*	*					
2	146508	Gasket	*	*					
3	416020	Screw (4)	*	*					
4	145408 -469	Oil Flow Window Cap	*	*					
5	143062	Oil Flow Window	*	*					
6	143061	Gasket (2)	*	*					
7	146591	Oil Flow Body	*	*					
8	416136	Screw (4)	*	*					
9	139036 -469	Belt Guard Cover Assembly	*	*					
10	139035 -469	Belt Guard Cover	*	*					
11	139037	Gasket	*	*					
12	545361	Screw (2)	*	*					
13	143522 -469	Thread (looper) Guide Cover Assembly	*	*					
14	143521 -469	Thread (looper) Guide Cover	*	*					
15	139171	Cover Catch	*	*					
16	229	Screw (2)	*	*					
17	139520 -469	Hinge Plate (right) Assembly	*	*					
18	139172 -469	Hinge Plate (2)	*	*					
19	12162	Hinge Pin (2)	*	*					
20	139519 -469	Hinge Plate (left) Assembly	*	*					
21	140061	Screw (2)	*	*					
22	50608	Screw	*	*					
23	139017	Washer	*	*					



PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1	416093 -467 Oil Reservoir Assembly	*	*				
2	416092 -467 Oil Reservoir	*	*				
3	143508 Oil Reservoir Gasket	*	*				
4	143542 Oil Reservoir Screen Frame	*	*				
5	143509 Oil Reservoir Screen	*	*				
6	966 Screw (21)	*	*				
7	416053 Oil Reservoir Drain Plug	*	*				
8	545109 Screw (3)	*	*				
9	416008 Screw (2)	*	*				
10	164134 Oil Reservoir Sight Gauge Window Retainer	*	*				
11	164133 Oil Reservoir Sight Gauge Window	*	*				
12	164132 Gasket(2)	*	*				
13	143601 Sight Gauge Background Disc	*	*				
14	416111 Arm Screw (right) (2)	*	*				
15	416019 Arm Screw (left) (2)	*	*				
16	16532 Arm Dowel Pin (2)	*	*				



PART NO.	DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1 416077 -469	Thread Unwinder Assembly	*	*	32 22795 -469	Machine Mounting Bracket (long)	*	*
2 121741	Oil (Singer "C" Type Oil) (2)	*	*	33 22797	Machine Mounting Bracket (short)	*	*
3 11831	Screw Driver (large)	*	*	34 545380	Bracket (short) Pad	*	*
4 225498	Screw Driver (middle)	*	*	35 2807	Screw	*	*
5 228476	Screw Driver (small)	*	*		Washer	*	*
6 167260	Wrench	*	*				
7 417035 -901	Accessories Box	*	*				
8 139190	Machine Cushion (2)	*	*				
9 6439	Foot Lever Chain (107 mm)	*	*				
10 56864	Foot Lever Chain Hook	*	*				
11 56865	Foot Lever Chain Hook	*	*				
12 4879	Chain Connecting Link	*	*				
13 Cat2774 -05	Needle (6)	*	*				
	Cat3651 -05	*	*				
14 120341	Tweezers	*	*				
15 372833 -467	Belt Guard (upper)	*	*				
	372834 -467	*	*				
16 372832 -467	Belt Guard (right)	*	*				
17 372831 -467	Belt Guard (left)	*	*				
18 544211 -003	Screw (4)	*	*				
19 375124	Set Screw (4)	*	*				
20 375123	Washer (4)	*	*				
21 372835 -467	Belt Guard Plate	*	*				
22 544212 -002	Screw	*	*				
23 375122	Washer	*	*				
24 372209 -467	Belt Guard Plate	*	*				
25 544212 -002	Screw (2)	*	*				
26 22794 -469	Machine Mounting Bracket (long)	*	*				
27 22796	Bracket (long) Pad	*	*				
28 51069	Bolt (3)	*	*				
29 51581	Nut (3)	*	*				
30 2807	Washer (3)	*	*				
31 416059	Bolt (2)	*	*				



PART NO.		DESCRIPTION	21A	23A	PART NO.	DESCRIPTION	21A	23A
1	-----	Needle Clamp	*	*	30	131705	Presser Foot Shank	*
2	1498 -830	Screw (2)	*	*	31	9610	Spring	*
3	-----	Throat Plate	*	*	32	-----	Looper (back)	*
4	691	Screw (3)	*	*	33	-----	Looper (front)	*
5	-----	Feed Dog	*	*	34	416079	Looper Holder (back)	*
6	1255	Screw	*	*	35	416055	Screw (2)	*
7	1443	Screw (2)	*	*	36	26276	Position Pin (2)	*
8	121449	Clamping Plate	*	*	37	416080	Looper Holder (front)	*
9	22957	Lap Seam Feller Slide Filler Plate	*	*	38	140393	Clamping Screw (2)	*
10	416036	Lap Seam Feller Slide	*	*				
11	-----	Lap Seam Feller Assembly	*	*				
12	662	Screw (2)	*	*				
13	230066	Lap Seam Feller Spring	*	*				
14	-----	Presser Foot Assembly	*	*				
15	21487 -008	Presser Foot Plate (front), for 1/8 inch.	*	*				
	-010	Presser Foot Plate (front), for 5/32 inch.	*	*				
	-012	Presser Foot Plate (front), for 3/16 inch.	*	*				
	-016	Presser Foot Plate (front), for 1/4 inch.	*	*				
16	21488	Presser Foot Plate Connection	*	*				
17	21491	Presser Foot Plate (back)	*	*				
18	141219	Screw (2)	*	*				
19	26276	Hinge Pin (2)	*	*				
20	21490	Presser Foot Shank	*	*				
21	51282	Screw	*	*				
22	21489	Spring	*	*				
23	-----	Presser Foot Plate Assembly	*	*				
24	139383 -012	Presser Foot Plate (front), for 3/16 inch.	*	*				
	-016	Presser Foot Plate (front), for 1/4 inch.	*	*				
25	131707	Presser Foot Plate Connection	*	*				
26	131706	Presser Foot Plate (back)	*	*				
27	128390	Hinge Stud (2)	*	*				
28	665	Screw (2)	*	*				
29	18055	Hinge Pin (2)	*	*				

	inch mm	Needle Clamp	Throat Plate	Feed Dog	Presser Foot	Lap Seam Feller	Looper (back)	Looper (front)
21A	1/ 8 (3.2)	372805 -008	139538 -008	139537 -008	21492 -008	121586 -503	32819	32822
	5/32 (4.0)	372805 -010	139538 -010	139537 -010	21492 -010	121586 -504	32820	32823
	3/16 (4.8)	372805 -012	22572 -012	22571 -012	21492 -012	121586 -506	32820	32823
	1/ 4 (6.4)	372805 -016	139541 -016	139540 -016	21492 -016	121586 -509	32821	32824
	3/16 (4.8)	372805 -012	139385 -012	139414 -012	139420 -012	121629 -502	32820	32823
23A	1/ 4 (6.4)	372805 -016	139385 -016	139414 -016	139420 -016	121629 -505	32821	32824