

front Cabinet

MACHINE NO. 256W1

7-17-58

Dept. 34

40

53(2)

60(10)

61(2)

62

70

70-2

78(2)

83

86

88(4)

89

92(7)

Mr. R.W. Hewey
Mr. H.J. Carter
Mr. J.M. Percival

MACHINE NO. 256W1

AUTOMATIC SEQUENTIAL BUTTONHOLING UNIT COMPLETE

COMPOSED OF THE FOLLOWING:

Buttonhole Machine No. 71-201	(Pages 2 to 28)
Electro-Mechanical Device No. 257000	(Pages 29 to 45)
Cloth Plate (upper) (adjustable) complete No. 262143	(Page 46)
Work Support Table complete No. 257148	(Page 47)
Work Support Rack complete No. 257145	(Page 47)
Singerlight Fixture complete No. 197766	(Page 47)
Thread Unwinder complete No. 228892	(Page 46)
Accessories - 71-201 Machine	(Page 28)
Accessories - 256w1 Machine	(Page 48)

MACHINE NO. 71-201

*249601 Arm with 24081
8582 " Dowel Pin (2)
241206 " Oil Cup (back)
262130 " " " (front)
748E " Screw (back) (2)
868E " " (front) (2)
249602 " Shaft
*24081 " " Bushing (front)
202260 " " " Oil Packing (wick) (2)
249622 " " Flanged Bushing (back)
435ALX " " " " " Set Screw
1069D " " Screw
39620 " Side Cover
190D " " " Screw
249604 " Top Cover (left)
249605 " " " (right)
190D " " " Screw (3)
262055 Automatic Knife Disengaging Lever
262056 " " " " Bracket
51407AL " " " " " Screw
974C " " " " Hinge Screw
1698C " " " " " " Nut
262057 " " " " Thread Guide
1443F " " " " " " Screw
249606 Barring Lever
350476F " " Hinge Screw
249607 " " Spring
1330C " " " Screw Stud
249842 " Plate (2)
(for use with Feed Wheel 249841

MACHINE NO. 71-201

249801	Barring Plate (first bar), (For use with Feed Wheel 249802)
249804	Barring Plate (second bar) (For use with Feed Wheel 249802)
350229E	Barring Plate Screw (2)
206482	" " " Washer (2)
249610	" Point
191F	" " Screw
249611	" Shaft with 452ALX
201713C	" " Adjusting Lock Nut (2)
249612	" " Guard
208AL	" " " Screw (2)
249613	" Slide
249740	" " Operating Plate (adjustable)
223D	" " " " " Screw (2)
350253C	" " " " Adjusting Screw
1607E	" " " " " Nut
249614	" " " " (stationary)
228D	" " " " " Screw (2)
249615	" " " Rod
249616	" " " " Stud
249619	" " Stop
704E	" " " Attaching Screw
898C	" " " Screw (adjustable)
452ALX	" " " " " Set Screw
*262101	Bed
249894	" Oil Guard with 249883
249883	" " " Oil Tube (brass)
1235F	" " " Screw

MACHINE NO. 71-201

262102	Belt Guard with 269605
228899	" " Cushion (fibre)
200273D	" " Hinge Screw (2)
203411	" " " " Washer (2)
262141	" " Lock Spring
350680ALX	" " " " Screw (2)
269605	" " " Stud
249853	" Shifter with 350287F
249854	" " Operating Collar with 350329F
350329F	" " " " Set Screw
249855	" " " Rod
350287F	" " " " Set Screw
350287F	" " Set Screw
249856	" " Shaft
249857	" " " Bracket
350288F	" " " " Hinge Screw
262164 (249858)	" " " " Extension with 51047E
51047E	" " " " " Pinch Screw
158E	" " " " " Screw
23554	" " " " Spring
350338E	" " " " " Screw Stud (lower)
350339E	" " " " " " " (upper)
249860	" " " " Stop
191F	" " " " " Screw
249861	" " " Guide Collar with 237D
2269	" " " " " Position Pin
237D	" " " " " Set Screw
249862	" " " Spring
39882	" " Stop Washer (rawhide)

MACHINE NO. 71-201

249863	Belt Shifter Trip Point
756E	" " " " Screw
249864	" " " Stud
39647	Clamp Arm
625F	" " Adjusting Screw(2)
1547X	" " " " Nut (2)
39584	" " Bracket with 196F
40003	" " " Guide (left)
219F	" " " " " Screw (2)
40004	" " " " (right)
207F	" " " " " Screw (2)
191F	" " " Screw (3)
39541	" " " " Washer (3)
23379	" " Hinge Block
23380	" " " " Pin
196F	" " " " " Set Screw
402D	" " Screw (3)
262103	" Carrier with two 934X
40005	" " Block with 40007 and four 404D
40007	" " " Plate
404D	" " " " Screw
23384	" " Connecting Rod
52C	" " " " Hinge Screw
39591	" " Guide (left)
756D	" " " " Screw (long)
1345D	" " " " " (short)
39645	" " " (right)
1230F	" " " " Screw (2)

MACHINE NO. 71-201

249623	Clamp Carrier Regulator with 240D, 1960 and 39583
1232C	" " " Hinge Screw
1960	" " " Roller and Screw Stud with 1520D
1520D	" " " " " " " Nut
249895	" " " Slide
350076C	" " " Stud (to regulate length of b'hole)
1671C	" " " " Nut
39532	" " " " Sleeve
39583	" " " " Stop
240D	" " " " " Screw
39605	" " Slide with 1345D, 30591 and two 756D
23392	" " " Guide (left)
23393	" " " " (right)
914F	" " " " Screw (4)
249625	" " " Lever with 1960
23395	" " " " Regulator
23396	" " " " " Cap
223D	" " " " " " Screw (4)
67D	" " " " " Screw
1960	" " " " Roller and Screw Stud with 1520D
1520D	" " " " " " " Nut
7278	" " " " Socket Joint
1234C	" " " Regulating Stud
23397	" " " " " Bushing
1658C	" " " " " Thumb Nut
1256C	" " " Screw (2)
934X	" " Stay Plate Screw
249626	" Check with 249630, 350297E and two 50138F, for 3/8 to 3/4 in. buttonholes

MACHINE NO. 71-201

249627	Clamp Check Clamping Section (left)
249628	" " " " (right)
337E	" " " " Screw
39650	" " Holder (For use with 249629 and 249810)
337E	Clamp Check Holder Adjusting Screw
249749	" " " " " Friction Plate
212D	" " " Hinge Gap Screw
237D	" " " Stop Screw
39715	" " " " " Washer
1296AL	" " Screw (2)
249630	" " Section and Cutting Plate
50138F	" " " " " " Screw
350297E	" " " " " " Support Stud
1296AL	" " Stop Screw
249840	" " Thread Clamping Pressure Spring
350298D	" " " " " " Screw
249629	Clamp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F, 232105, 249626 to 249628, 249719, 249720, 249827, 249828, 249840, 350298D and four 337E
249588	" Lifting Arm
249759	" " " Connection (lower section)
249865	" " " " (upper section)
249866	Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 249865
41C	" " " Connection Hinge Screw
1520D	" " " " " " Nut
249867	" " " " Lock
940F	" " " " " Hinge Screw
232065	" " " " " Spring

MACHINE NO. 71-201

201295E	Clamp	Lifting	Arm	Connection	Lock	Spring	Screw	Stud
249805	"	"	"	"	"	"	Stop	Plate
194C	"	"	"	"	"	"	"	Support Stud
249760	"	"	"	"	"	"	Trip	Lever with 690D
690D	"	"	"	"	"	"	"	Pinch Screw
1901	"	"	"	"	"	"	Roller and Screw Stud with 229D and 12424	
40016	"	"	"	"	"	"	Roller and Screw Stud Bracket	
157F	"	"	"	"	"	"	"	" Screw
39541	"	"	"	"	"	"	"	Bracket Screw Washer
229D	"	"	"	"	"	"	Roller Cap Screw	
12424	"	"	"	"	"	"	"	Washer
704C	"	"	"	"	"	"	Screw	
23390	"	"	"	"	"	"	Washer	
199D	"	"	"	"	"	"	Screw (2)	
40020	"	"	"	"	"	"	Plate	
1235F	"	"	"	"	"	"	Screw (4)	
23573	"	"	"	"	"	"	Support	
402D	"	"	"	"	"	"	Screw (2)	
23574	"	"	"	"	"	"	Post	
1659F	"	"	"	"	"	"	Pressure Regulating Thumb Nut	
23404	"	"	"	"	"	"	Spring	
23693	"	"	"	"	"	"	Bushing	
1294C	"	"	"	"	"	"	Position Stud	
1550J	"	"	"	"	"	"	Nut	
262126	Cloth	Plate	(front)					
140091D	"	"	"	"	"	"	Screw (2)	
262105	"	"	"	"	"	"	(lower)	
1953	"	"	"	"	"	"	Roller and Screw Stud with 1655C and 37310	

MACHINE NO. 71-201

1655C	Cloth Plate (lower) Roller and Screw Stud Nut
37310	" " " " " " " Washer
262106	" " " " Bearing Plate
393D	" " " " " " Screw (2)
756D	" " " " Screw (4)
262144	" " (upper) Mounting Bracket
1300D	" " " " " " Screw (2)
232131	" " " " " " Washer (2)
20197	Crank Connecting Rod with 20198, 125044 and two 896AL
* 20198	" " " " Cap for 20197
896AL	" " " " " Screw
908C	" " " " Hinge Screw
201749E	" " " " " " Nut
249933	" " " " " " Oil Tube (brass)
202423	" " " " " " Oiling Wick
125044	" " " " Oil Packing (felt)
262166(262121)	Cycling Switch Actuating Lever Driving Stud
201732C	" " " " " " " Nut
249631	Face Plate
217D	" " " Screw (lower)
190D	" " " (upper)
249846	Feed Driving Gear with two 448ALX
249965	" " " (intermediate) with two 457E
40141	" " " " (large) for Stud
249967	" " " " (small) for Stud
249968	" " " " for Swing Bracket
262035	" " " " Bracket
40142	" " " " " Position Lever
350500F	" " " " " " Lever
	Clamping Screw

MACHINE NO. 71-201

262036	Feed Driving Gear (intermediate) Pinion Shaft
262037	" " " " " Collar with two 201026C
201026C	" " " (intermediate) Pinion Shaft Collar
249849	" " " (intermediate) Pinion Shaft Eccentric Set Screw Bushing
249844	" " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate
161D	" " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw
232719	" " " (intermediate) Position Pin
457E	" " " " Set Screw
249971	" " " " Stud
249972	" " " " Swing Bracket
350310D	" " " " " Screw
262038	" " " " " Washer
40025	" " " Position Pin
448ALX	" " " Set Screw
249905	" Hand Ratchet Lever
249906	" " " " Extension Handle
160X	" " " " " Screw
249907	" " " " Pawl with 232382
90D	" " " " " Hinge Screw
250058	" " " " " Spring
232382	" " " " " Pin
1449X	" " " " " Screw
249914	Feed Hand Ratchet Lever complete, Nos. 90D, 160X, 1449X, 249905 to 249907, and 250058
39924	" " " Wheel with 460AL
3012	" " " " Pin
460AL	" " " " Set Screw
249841	Feed Wheel with 249641 and two 220D (180 stitches, 6 bar)

MACHINE NO. 71-201

249802 Feed Wheel with 249641 and two 220D (120 stitches, 6 bar)
 Note: Feed Wheel 249802 is furnished with this machine unless
 another Feed Wheel is specified on order.

201668E Feed Wheel Clamping Nut

40140	"	"	Shaft
457E	"	"	Oil Hole Plug Screw
249640	"	"	Tripping Lever
350237C	"	"	" " Hinge Screw
1620E	"	"	" " " Nut
249868	"	"	" Point
203C	"	"	" " Screw (2)
23435	"	"	" Spring
190D	"	"	" " Screw
184E	"	"	" Stop Screw
249641	"	"	" Point
220D	"	"	" " Screw

262167(262112) Hand Starting Lever

262113	"	"	" Bracket
152D	"	"	" " Screw
201752X	"	"	" Lock Nut

262169- HAND STARTING
 LEVER STOP COLLAR
 W/ 201005

262168 (262114)

350221	"	"	" Operating Block w/ 350721
*262046	"	"	" BLOCK SET SCREW

201005- HAND STARTING
 LEVER STOP
 COLLAR SET SCREW

Intermittent Feed Wheel with two 350249E			
*262039	"	"	Driving Bevel Gear with two 351880
*249644	"	"	" " " Bracket
249944	"	"	" " " " 249644 with 262039 and 350230C
1396E	"	"	Driving Bevel Gear Bracket Screw (2)
350230C	"	"	" " " Cap Screw
249645	"	"	" " " Pinion with two 453AL
40025	"	"	" " " Pinion Position Pin
453AL	"	"	" " " Set Screw

MACHINE NO. 71-201

351879	Intermittent Feed Wheel Driving Roller						
351880	"	"	"	"	"	351879 with 229D 23389 and 262040	
229D	"	"	"	Driving Roller Cap Screw			
23389	"	"	"	"	"	"	Washer
249934	"	"	"	"	"	Oiling Felt	
249935	"	"	"	"	"	"	Holder
1031F	"	"	"	"	"	"	" Screw (2)
262040	"	"	"	"	"	Stud	
12546	"	"	"	Position Pin			
350249E	"	"	"	"	Screw		
*249646	"	"	"	Shaft			
249946	"	"	"	" 249646 with 249674, 262046 and two 12546			

23445	Knife, 3/8 inch
23446	" 7/16 inch
23447	" 1/2 inch
23448	" 9/16 inch
23449	" 5/8 inch

Note: Knife 23449 is furnished with this machine unless
another knife is specified on order

23450	Knife, 11/16 inch
23451	" 3/4 inch
23460	" Bar
23461	" " Connecting Link
1239D	" " " " Hinge Cap Screw
1240F	" " " " " Screw
23462	" " " Stud with 1319F
1319F	" " " " Clamping Screw

MACHINE NO. 71-201

262128	Knife Bar Disengaging Lever with 262058
249657	" " " " Catch with 1963
249658	" " " " " Bracket with 1242D and 238089
238089	" " " " Catch Bracket Position Pin
50416F	" " " " " Hinge Screw
1547X	" " " " " Hinge Screw Nut
1963	" " " " " Roller and Stud
249659	" " " " " Spring
1241D	" " " " " " Screw Stud
23466	" " " " " Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448ALX
448ALX	" " " " Lever Catch Tripping Point Collar Set Screw
175E	" " " " Lever Catch Tripping Point Screw
90F	" " " " " Hinge Screw
262058	" " " " " Screw Stud
249660	" " " " " Spring
1242D	" " " " " " Screw
262170(249661)	" " " Driving Lever
350281C	" " " " " Hinge Screw
23681	" " " " " Spring
249662	" " " " " (intermediate)
144D	" " " " " " Cap Screw
262171(23471)	" " " " " " Connecting Link
54R	" " " " " " " Hinge Screw
350243C	" " " " " " Hinge Screw Stud
201510E	" " " " " " " " " Nut

MACHINE NO. 71-201

205634	Knife Bar Driving Lever (intermediate) Hinge ScrewStud Washer
1959	" " " " (intermediate) Roller and Screw Stud with 229D and 12424
229D	" " " " (intermediate) Roller Cap Screw
12424	" " " " (intermediate) Roller Cap Screw Washer
249737	" " Spring
249544	" " Stop
249545	" " " Retainer Plate
163D	" " " " " Screw
50615D	" " " " " Screw
39534	" Holder
1243F	" " Guide Stud
1608C	" " " " Nut
157F	" " Screw
1547X	" " " Nut
191F	" Screw
23390	" " Washer
262115	Machine Hinge Bracket (left) with 228899, 262141 and two 350680ALX
262116	" " " (right)
350654ALX	" " " Screw (4)
262117	" " Pin (2)
262118	" Starting Lever Rod Trip Lever
262119	" " " " " " , Bracket
350647ALX	" " " " " " " Screw
262120	" " " " " " Pin
39857	Needle Bar with 904AL
40248	" " Connecting Link

MACHINE NO. 71-201

1021E	Needle Bar Connecting Link Cap Screw
39601	" " " Stud with 1341C
1341C	" " " " Set Screw
23477	" " Crank with 858AL, 1036AL, 1065AL and 1258AL
1065AL	" " " Position Screw
858AL	" " " Set Screw
23478	" " Frame with 262140
249666	" " " Connection
350254F	" " " " Cap Screw
350251F	" " " " Hinge Screw
1651J	" " " " " " Lock Nut
249667	" " " Driving Gear
262047	" " " " " (intermediate)
249669	" " " " " " Bracket with 1149AL
250397	" " " " " " Position Pin
129E	" " " " " " Screw (2)
262131	" " " " " " Stud with 262132
262132	" " " " " " Oil Packing (wick)
1149AL	" " " " " " Set Screw
200068X	" " " " " Screw (2)
23610	" " " Pitman (hinge screw end)
23609	" " " " (regulator end)
190F	" " " " Adjusting Screw
7071	" " " " " Washer
23611	Needle Bar Frame Pitman (adjustable) complete, Nos. 23609, 23610, two each 190F and 7071
1042C	" " " Pitman Hinge Screw
1547X	" " " " " " Nut
249673	" " " Regulator
1038C	" " " " Adjusting Screw

MACHINE NO. 71-201

1698C	Needle Bar Frame Regulator Adjusting Screw Nut						
7070	"	"	"	"	"	"	Sleeve
39504	"	"	"	"	"	"	Washer
262133	"	"	"	"	Hinge Stud with 262134 and 262135		
262134	"	"	"	"	Hinge Stud Oil Packing (wick)		
262135	"	"	"	"	"	"	" Retainer
446ALX	"	"	"	"	"	"	Set Screw
673F	"	"	"	Screw Center			
1517D	"	"	"	"	"	"	Nut
262122	"	Plate					
350234D	"	"	Screw (2)				
904AL	"	Set Screw					
*249674	"	Vibrating Gear with two 350249E					
12546	"	"	"	Position Pin			
350249E	"	"	"	"	Screw		
39653	Oscillating Rock Shaft						
23494	"	"	"	Hinge Pin with 23421			
23421	"	"	"	"	"	Oil Hole Plug (leather)	
448ALX	"	"	"	"	"	Set Screw	
262044	"	"	"	Oil Pad			
39654	Oscillating Rock Shaft complete, Nos. 23494, 39653 and 262044						
39655	"	Shaft					
262136	"	"	Bushings (back)				
262137	"	"	"	(front)			
249931	"	"	"	"	Oil Tube (brass)		
250451	"	"	"	"	"	"	Plate
190D	"	"	"	"	"	"	" Screw
249932	"	"	"	"	"	"	Support Plate

MACHINE NO. 71-201

39657	Oscillating Shaft Crank
1253C	" " " Set Screw
39658	Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657, and two 1253C
19448	" " " Slide Block
226J	" " " " " Cap Screw
12424	" " " " " " " Washer
1035C	" " " " " Screw Stud
1636E	" " " " " " " Nut
24050	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448
*249890	Pulley (loose) with 200584D
249891	" " Ball Bearing
249892	" " Bushing
200584D	" " Grease Retaining Screw
249893	Pulley (loose, ball bearing) complete, Nos. 249890 to 249892
249702	" (tight) with 454ALX
40025	" " Pin (2)
454ALX	" " Set Screw
262914	Sewing Safety Lock
59D	" " " Hinge Screw
249947	" " " Pitman (front section)
249948	" " " " (rear section)
914F	" " " " Screw
39541	" " " " " Washer
249949	Sewing Safety Lock Pitman complete, Nos. 249947, 249948, two each 914F and 39541
350235D	" " " " Hinge Screw (back)
766D	" " " " " " (front)

MACHINE NO. 71-201

23500	Shuttle Bobbin
*249597	" " Case
249919	" " " Hinge, Nos. 2974, 15140 and 249920
15140	" " " Latch
249920	" " " " Lever
2974	" " " " " Fulcrum Pin
2975	" " " " Spring
592E	" " " " Stop Screw
249546	" " " Position Plate
399D	" " " " " Screw
249921	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2975, 15098, 249597 and 249919
23503	" Body
249918	" " 1-11/16 in. diam., Nos. 23500, 23503 and 249921
262061	" Driver with 350606XC
2269	" " Pin
350606XC	" " Set Screw
249593	" Race
39969	" " Back
2532	" " " Position Pin
2533	" " " Spring
907E	" " " " Screw
7326	" " Cap
662D	" " " Screw
249928	" " Oil Packing (felt)
249594	" " Plate
203E	" " " Screw
249595	" " Position Pin
452ALX	" " " " Set Screw

MACHINE NO. 71-201

249596 Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546,
249593, 249594, two each 399D,
452ALX, 662D, 2532, 249595, 249928
and three 203E

145F " " Screw (2)

591F " Tension Regulating Screw

15098 " " Spring

249703 Starting Lever

317AL " " Adjusting Screw

1520D " " " " Nut

249704 " " Bracket

8582 " " " Dowel Pin (2)

123E " " " Screw

23511 " " Rod

61F " " " Hinge Screw

262031 " " Safety

564C " " Screw Center

58384 " " " " 564C with 1508R (2)

1508R " " " " Nut

222616 " " Spring

39675 " " " Collar with two 191F

191F " " " " Set Screw

202005 " " " Washer

124C " " Stop Screw

1518J " " " " Nut

249675 Stitch Regulating Gear, 18 teeth

249677 " " " 20 teeth

249679 " " " 24 teeth

249682 " " " 30 teeth

Note: Regulating Gear 249682 is furnished with this machine
unless another Gear is specified on order

MACHINE NO. 71-201

249725	Stitch Regulating Gear, 36 teeth
249727	" " " 40 teeth
249744	" " " 45 teeth
249923	" " " Disengaging Lever
350337F	" " " " " Hinge Screw
40144	" " " " " Slide
40145	" " " " " Bracket
158E	" " " " " " Screw
95F	" " " " " Operating Screw
99F	" " " " " Screw (2)
201721C	" " " Guide and Lock Nut
262033	" " " Guard
249739	" " " Pin
249912	" " " Spring
249705	Stop Cam with two 202330
249706	" " Gear
249707	" " " Guard
161D	" " " " Screw (2)
249708	" " " Stud
200522F	" " " " Set Screw
249741	" " Interlocking Rod
249709	" " " " Guide with 1619XC and 350635XC
249950	" " " " " 249709 with 1959
350635XC	" " " " " Set Screw
1619XC	" " " " " " Lock Nut
39988	" " " " " Washer (nylon)
21651	" " " " Spring
913F	" " " " " Regulating Thumb Screw

MACHINE NO. 71-201

1638D	Stop,Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	" " Oil Packing (wick)
249742	" " Spring
249943	" " " Cover
200083D	" " " " Screw (3)
871F	" " " Stop Screw
249713	" " " " " Block with 457AL
457AL	" " " " " " Set Screw
2102	Tension (side of Arm) Disc
1560F	" " " " Regulating Thumb Nut
23519	" " " " Releaser with 200AL
40033	" " " " " Arm with 50128E
12538	" " " " " " Pin
50128E	" " " " " " Set Screw
40051	" " " " " Lever with 641C
40052	" " " " " " Lock Pin
1352C	" " " " " " " " Screw Bushing
40053	" " " " " " " " Spring
2117C	" " " " " " Pin
641C	" " " " " " Set Screw
249880	" " " " " " Shaft
40067	" " " " " " " Bracket
966D	" " " " " " " " Screw (3)
249843	" " " " " " Spring
1241D	" " " " " " " Screw Stud (2)
717AL	" " " " " " Stop Screw
1520D	" " " " " " " " Nut
1469C	" " " " " " " " Stud
200AL	" " " " " " Set Screw

MACHINE NO. 71-201

23520	Tension (side of Arm) Releaser Shaft									
40034	"	"	"	"	"	"	"	Crank		
679C	"	"	"	"	"	"	"	"	Ball Screw Stud	
1520D	"	"	"	"	"	"	"	"	"	Nut
2269	"	"	"	"	"	"	"	"	Pin	
1043C	"	"	"	"	Screw Stud					
350060C	"	"	"	"	"	"	Set Screw			
8238	"	"	"	"	Spring					
249999	Tension (side of Arm) complete, Nos. 1043C, 1560F, 8238, 39652 39950 and two 2102									
32012	"	(top cover) Disc (2)								
1560F	"	"	"	Regulating Thumb Nut						
249685	"	"	"	Releaser						
1387F	"	"	"	"	Guide Screw Stud					
1521D	"	"	"	"	"	"	"	"	Nut	
249686	"	"	"	"	Holder with 201F					
999F	"	"	"	"	"	Hinge Screw				
249687	"	"	"	"	Rod					
40043	"	"	"	"	"	Collar with 209A1D (2)				
200A1D	"	"	"	"	"	"	Set Screw			
249800	"	"	"	"	"	Spring				
201F	"	"	"	"	Set Screw					
32572	"	"	"	Releasing Disc						
39633	"	"	"	"	Lever					
249688	"	"	"	"	"	Connection				
974F	"	"	"	"	"	"	Screw (back)			
940F	"	"	"	"	"	"	"	(front)		
90F	"	"	"	"	"	Hinge Screw				
39635	"	"	"	"	Pin					

MACHINE NO. 71-201

350399C	Tension (top cover) Screw Stud
1664E	" " " " " Nut
256185	" " " Spring
39636	" " " Thread Eyelet (double)
217F	" " " " " Screw
262034	" Bracket with 452AL
262123	Tension Bracket with Rod complete, Nos. 1620X, 5989, 10145, 249693, 262034 and 262124
51499D	" " Screw
2455	" Disc
1562X	" Regulating Thumb Nut
418D	" ScrewStud
10141	" Spring
10145	" Thread Guide
5989	Tension complete, Nos. 418D, 1562X, 10141 and two 2455
40035	Thread (lower) Cutting Blade
40036	" " " " Carrier with 40038
40037	" " " " " Lever
32F	" " " " " " Hinge Screw
249534	" " " " " " Spring
1241D	" " " " " " " Screw Stud (2)
435ALX	" " " " " " Stop Screw
1520D	" " " " " " " " Nut
40038	" " " " " Stud
39646	" " " " Friction Plate
228F	" " " " " " Screw (2)
240D	" " " " Screw (2)
249831	" " " Lever
1351C	" " " " Ball Screw

MACHINE NO. 71-201

1520D	Thread (lower)	Cutting	Lever	Ball	Screw	Nut
262125	"	"	"	"	Extension	
350246C	"	"	"	"	"	Hinge Screw
1521D	"	"	"	"	"	" " Nut
249916	"	"	"	"	"	Spring
996E	"	"	"	"	"	" Screw Stud
249845	"	"	Pull-off	Finger		
.106C	"	"	"	"	Guide	Screw
1350C	"	"	"	"	Hinge	Screw
249719	"	(upper)	Clamping	Blade		
249720	"	"	Cutting	Blade		
249826	"	"	"	"	Connecting	Rod
350265C	"	"	"	"	"	" Hinge Screw
40123	"	"	"	"	"	" Latch
40124	"	"	"	"	"	" " Block
					with 237D	
40125	"	"	"	"	Connecting Rod Latch Block	Plate (adjustable)
217E	"	"	"	"	Connecting Rod Latch Block	Plate Screw
2273	"	"	"	"	Connecting Rod Latch Block	Position Screw
237D	"	"	"	"	Connecting Rod Latch Block	Set Screw
40045	"	"	"	"	Connecting Rod Latch Block	Washer (rawhide)
40126	Thread (upper)	Cutting	Blade	Connecting Rod Latch Block	complete, Nos. 217E, 40124 and 40125	
39861	"	"	"	"	Connecting Rod Latch Hinge	Bracket
.39864	"	"	"	"	Connecting Rod Latch Hinge	Bracket Plate
201291X	"	"	"	"	Connecting Rod Latch Hinge	Bracket Plate Screw

MACHINE NO. 71-201

201296D	Thread (upper)	Cutting Blade	Connecting Rod	Latch Hinge	Bracket Screw
7071	"	"	"	"	Connecting Rod Latch Hinge Bracket Screw Washer
201289C	"	"	"	"	Connecting Rod Latch Hinge Screw
249691	"	"	"	"	" " " Lifting Arm
249989	"	"	"	"	" " " Lifting Arm Spring
249878	"	"	"	"	Connecting Rod Latch Lifting Arm Stud
1521D	"	"	"	"	Connecting Rod Latch Lifting Arm Stud Nut
208495	"	"	"	"	Connecting Rod Latch Lifting Arm Washer
249930	"	"	"	"	Connecting Rod Latch Lifting Lever
249990	"	"	"	"	Connecting Rod Latch Lifting Lever Adjusting Plate
206F	"	"	"	"	Connecting Rod Latch Lifting Lever Adjusting Plate Screw (2)
250491	"	"	"	"	Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer
350287F	"	"	"	"	Connecting Rod Latch Lifting Lever Screw
39541	"	"	"	"	Connecting Rod Latch Lifting Lever Screw Washer
39862	"	"	"	"	Connecting Rod Latch Spring
233D	"	"	"	"	Connecting Rod Latch Spring Screw
23606	"	"	"	"	" " Spring
249879	"	"	"	"	" " " Bracket
40047	"	"	"	"	" " " Collar with 646F
646F	"	"	"	"	Connecting Rod Spring Collar Set Screw
219F	"	"	"	"	Screw

MACHINE NO. 71-201

249827	Thread (upper) Cutting Blade Shaft
249828	" " " " " Crank with 906ALX
232105	" " " " " Pin
906ALX	" " " " " Set Screw
249873	" " " Lock (lower section)
249874	" " " " (upper section)
90F	" " " Hinge Screw
203E	" " " " Screw
249875	Thread (upper) Cutting Lock complete, Nos. 249873, 249874 and two 203E
249779	" " End Cutting Block with 175E (adjustable)
175E	" " " " " Set Screw
249780	" " " " Lever
249781	" " " " Bracket
690D	" " " " " Screw
50416F	" " " " Hinge Screw
249882	" " " " Link
201431C	" " " " " Hinge Screw (2)
249782	" " " " " Operating Cam (adjustable) with 249784
249783	" " " " Lever Operating Cam Position Collar with 450ALX and 453AL
450ALX	" " " " Lever Operating Cam Position Collar Position Screw
453AL	" " " " Lever Operating Cam Position Collar Set Screw
249784	" " " " Lever Operating Cam Position Pin
249735	" " " " " " Spring
249786	" " " " " Lever
50416F	" " " " " Hinge Screw
262032	" " " " Spring
237D	" " " " " Screw

MACHINE NO. 71-201

249692	Thread (upper) Guide
228D	" " " Screw (2)
262124	" Eyelet Rod
452ALX	" " " Set Screw
262059	" Guide (side of Arm) (lower)
1019AL	" " " " " Set Screw
39711	" Guiding Stud (side of Arm)
460AL	" " " " " Set Screw
249693	" Leader
1620X	" " Lock Nut
39712	" Retainer Holder with 462AL
1664E	" " " Nut
12400	" " Sleeve
39713	" " Spring
12402	" " Stud
462AL	" " " Set Screw
39714	Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and 39713
23523	" Take-up Crank
1036AL	" " " Position Screw
1258AL	" " " Set Screw
23524	" " Lever
350553C	" " " Adjusting Screw
201528F	" " " " " Nut
262042	" " " Link
262139	" " " " Oiling Felt
262138	" " " " Hinge Pin
435ALX	" " " " " Set Screw
262140	Thread Take-up Lever Oil Packing (wick)

MACHINE NO. 71-201

262043 Thread Take-up Lever complete, Nos. 23524, 201528F, 262042
and 350553C

39652 " " Spring

39950 " " " Regulator with 350060C

446ALX " " " " Set Screw

ACCESSORIES

(FURNISHED BY DEPARTMENT 53)

249803 Gauge for Setting Length of Buttonholes

23445 Knife

23447 "

23451 "

71 x 1 Needles, three each, sizes #14 and #15

23500 Shuttle Bobbin (2)

249677 Stitch Regulating Gear, 20 teeth

249679 " " " 24 teeth

249725 " " " 36 teeth

40035 Thread (lower) Cutting Blade

249719 " (upper) Clamping Blade

249720 " " Cutting Blade

DEVICE NO. 257000 MECHANICAL PARTS

257001 Base

257130 " Bearing Cover for Cam and Counter Shaft Bearings

350669ALX " " " Screw (4)

257002 " Cover Plate (back)

350678ALX " " " " Screw (6)

257004 " " " (front, right)

350650ALX " " " " " Screw (2)

257005 " " " (top)

350688ALX " " " " Screw (4)

201763X " " " " " Nut (4)

257139 " " " " " " Lock Washer (4)

9842 " " " " " Washer (4)

228661 " Door Cushion (rubber) (2)

257153 " " Handle

257154 " " " Latch

350693XC " " " " Lock Screw

201752X " " " " " " Nut

257180 " " " " Spring

257155 " " " Position Pin (spiral)

210805 " " " Washer

257160 " " Safety Plunger

214529 " " " " Spring

257161 " " " " " Retainer

350695X " " " " " " Screw (2)

257008 Cam Shaft

257009 " " Bearing (2)

257162 " " " Retaining Plate

350684X " " " Screw (3)

257139 " " " " Lock Washer (4)

DEVICE NO. 257000 MECHANICAL PARTS

201763X	Cam Shaft Bearing Screw Nut (4)
257139	" " " " Lock Washer (4)
257010	" " Brake Shoe (leather) (2)
257011	" " " " Section (back)
350648X	" " " " " " Screw Stud
257012	" " " " " (front)
257013	" " " " " Tension Spring (2)
350649X	" " " " " " Screw (2)
257014	" " Clutch (single revolution)
257028	" " " Key
257015	" " " Tripping Lever
257117	" " " " " Bracket Position Pin
257016	" " " " " Hinge Pin (spiral)
257226 (257017)	" " " " " Link
257227 (257018)	" " " " " " Hinge Pin (spiral) (2)
257228	" " " " " " " RETAINER
257019	" " " " " Spring
141559	" " " " " HINGE PIN
257020	" " Drive Reductor " SCREW (Hyd)
350684X	" " " " Mounting Screw (4)
201763X	" " " " " Nut (4)
257139	" " " " " " Lock Washer (4)
228900	" " " " Oil Drain Nipple (long)
228901	" " " " " " (short)
228902	" " " " " " Cap
228903	" " " " " " Elbow
257225 (257021)	" " " " Pulley
141553	" " " " " Screw (Hyd)
257156	" " " " Belt ("V" belt), (25 inches long)
257131	" " " " Key
257022	" " " Sprocket with 350662ALX
350662ALX	" " " " Set Screw

DEVICE NO. 257000 MECHANICAL PARTS

257023	Cam Shaft Idler Sprocket
257024	" " " " Hinge Stud
350641X	" " " " " " Screw
210805	" " " " " " " Washer
257171	" " " " Retaining Ring
257115	" " Spacing Collar with 350667ALX (2)
350667ALX	" " " " Set Screw
257026	" " Sprocket with two 350646ALX
257027	" " " Chain
257172	" " " Key
350646ALX	" " " Set Screw
257029	" " Switch Actuating Lever with 350647ALX (2)
350647ALX	" " " " " Pinch Screw
257030	Clamp Lifting Cable
201770X	" " " Lock Nut
257032	" " Connecting Pin
257038	" " Lever with 351889
257039	" " " Cam
257119	" " " " Position Pin (spiral)
351889	" " " Roller and Stud
257132	" " Pressure Cylinder
257133	" " " " Plunger
257134	" " " " Spring
350681C	" " " " Supporting Screw Stud
201765X	" " " " " " " Nut
257135	Clamp Lifting Safety Device complete, Nos. 201765X, 257132, to 257134 and 350681C

DEVICE NO. 257000 MECHANICAL PARTS

257041	Cloth Gripper Cla	mping Lever
257042	"	" " Hinge Stud
228740	"	" " " Retaining Ring
257043	"	" " Spring
257044	"	" Plate
257045	"	" " Bracket
350654ALX	"	" " " Screw (2)
257046	"	" " Pin
265068	"	" " Tension Spring
257126	"	" Cloth Stop (adjustable)
257127	"	" " " Bracket (swing-down)
257128	"	" " " Engaging Pin (spiral)
350674XC	"	" " " Screw Stud
201759X	"	" " " " " Nut
257129	"	" " " " " Spring
350675X	"	" " " " " Thumb Screw
350653ALX	"	" " " " " Screw
201762X	"	" " " " " Nut
350677C	"	" Indexing Chain Fastening Screw
201758X	"	" " " " " Nut
257178	"	" " " " " " Lock Washer
257048.	"	" " " Guard
350653ALX	"	" " " " " Screw (2)
257052	"	" " " Return Weight with 201758X 257178 and 350671C
257053	"	" " " Chain Return Weight Cylinder with three 350662ALX
257054	"	" " " Chain Return Weight Cylinder Base
257055	"	" " " " " " Base Air Valve
350673ALX	"	" " " Chain Return Weight Cylinder Base Screw (2)

DEVICE NO. 257000 MECHANICAL PARTS

257056	Cloth Gripper Indexing Chain Return Weight Cylinder Seal
350662ALX	" " " " " " " " Set Screw
257140	" " " " " " " " Support(2)
350682ALX	" " " " " " " " Support Screw (2)
257049	" " " Chain Sprocket (2)
257050	" " " " " Bracket (back) with 350668ALX
350640X	" " " " Sprocket Bracket (back) Screw (2)
257106	" " " " " " " " Screw Lock Washer (2)
257051	" " " Chain Sprocket Hinge Pin (2)
350668ALX	" " " " " " " " Set Screw
257057	" " Locking Lever
257058	" " " " Hinge Stud
228740	" " " " " Retaining Ring
257059	" " " " " Washer
257060	" " " " Latch
257061	" " " " " Pin
257062	" " " " " Spring
350653ALX	" " " " " " " " Screw (2)
350653ALX	" " " " " " " " Screw (2)
257063	" " Slide
257064	" " " Chain Clamp Plate
350677ALX	" " " " " " " " Screw (2)
257065	" " " Rail (left)
257066	" " " " (right)
257067	" " " " Bracket (lower)
350641X	" " " " " " " " Screw (2)
257068	" " " " and Chain Sprocket Bracket (upper) with 350668ALX

DEVICE NO. 257000 MECHANICAL PARTS

350640X	Cloth Gripper Slide Rail and Chain Sprocket Bracket (upper)	Screw (2)
232131	" " " " and Chain Sprocket Bracket (upper)	Screw Washer (2)
257069	" " " " Cross Bar (2)	
350650ALX	" " " " " " Screw (4)	
350654ALX	" " " " Screw (2)	
350703ALX	" " " " " (lower) (2)	
201752X	" " " " " " Nut (2)	
232131	" " " " " " Washer (2)	
257070	" " Tripping Plate	
350679ALX	" " " " Screw (2)	
257071	Counter Shaft	
257072	" " Anchoring Collar with two 350646ALX (2)	
350655X	" " " " Screw (6)	
201752X	" " " " " Nut (6)	
350646ALX	" " Set Screw	
257115	" " Spacing Collar with 350667ALX (3)	
350667ALX	" " " " Set Screw	
257073	Cycling Switch Actuating Lever	
257151	" " " " Arm with 350656ALX	
350656ALX	" " " " " Set Screw	
257075	" " " " Bracket	
350660ALX	" " " " " Screw (2)	
203421	" " " " " " Washer (2)	
257136	" " Releasing Lever	
257113	" " " " Actuating Collar with 350656ALX	
350656ALX	" " " " " " Set Screw	
257137	" " " " Bracket	
257138	" " " " Hinge Pin (spiral)	

DEVICE NO. 257000 MECHANICAL PARTS

257076	Drip Pan
350682ALX	" " Screw (3)
272154	" " " Washer (fibre) (3)
257077	Indexing Cam
257078	" " (adjustable)
350641X	" " " Screw (2)
257106	" " " " Lock Washer (2)
257080	" " Lever (adjustable)
257081	" " " Connection
257082	" " " " 257081 with 201756X, 201757X, 257083 and 257084
257083	" " " " Bearing (left hand)
201756X	" " " " " " " Lock Nut
257084	" " " " " (right hand)
201757X	" " " " " " " Lock Nut
350669ALX	" " " " " Cap Screw
234620	" " " " " " Washer
350657ALX	" " " " " Hinge Screw (lower)
201758X	" " " " " " Nut
227328	" " " " " " Washer
257085	" " " Slide
350658X	" " " " Adjusting Screw
257175	" " " " " " Position Plate
257086	" " " " Gib
350659ALX	" " " " " Screw
201759X	" " " " " " Nut
234620	" " " " " " Washer
351888	" " " Roller and Stud
201764X	" " " " " " Nut

DEVICE NO. 257000 MECHANICAL PARTS

257087	Indexing Cam Lever Thrust Plate
350666ALX	" " " " " Screw
257088	Indexing Cam Lever (adjustable) complete, Nos. 201764X, 257080, 257085, 257087, 257175, 350658X, 351888, two each 257086, 350666ALX, six each 201759X, 234620 and 350659ALX
257119	" " Position Pin (spiral)
257089	" Shaft
257009	" " Bearing (2)
350658X	" " " Screw (6)
201763X	" " " " Nut (6)
257139	" " " " Lock Washer (6)
257090	" " Driving Clutch
257091	" " " " Crank with 350661ALX
257092	" " " " Key
350661ALX	" " " " Set Screw
257092	" " " " Key
257094	" " Forward Retaining Clutch
257173	" " " " Anchor Block
350684X	" " " " " " Screw (2)
257028	" " " " Key
228890	" " Magnetic Clutch Retaining Chain, 7-1/2 inches long, with two 202784
202784	" " " Clutch Retaining, Chain Hook
350660ALX	" " " " " " Screw
257097	" " " " Sprocket
257098	" " " " Chain
257099	" " " " Collar with 350662ALX
350662ALX	" " " " Set Screw
257100	" " " " Stop Block with 201752X and 350664ALX

DEVICE NO. 257000 MECHANICAL PARTS

350703ALX	Indexing Shaft Magnetic Clutch Sprocket Stop Block Screw (2)
201752X	" " " " " " " " Screw Nut (2)
350664ALX	" " " " " " " " Screw (adjustable)
201752X	" " " " " " " " Nut
257101	" Stop Switch Bracket
350678ALX	" " " " " Screw (2)
257102	" " " " " Slide
350655X	Machine Bolting Screw (used for Shipping purposes only)
257230 (228889)	" Cushion (neoprene)
257177	" " " Washer
257103	" Driving Belt (endless), (5/16" diameter, 41 inches long)
257176	" " " Retainer (2)
350707ALX	" " " " " Screw (4)
257125	" " " Retaining Bracket
51423R	" " " " " Screw
69346	" " " " " Tension Spring
257104	" Hinge Pin Block with 350646ALX (2)
257105	" " " " " Mount (2)
350685ALX	" " " " " Screw (8)
201766X	" " " " " Nut (8)
350665ALX	" " " " " Screw (2)
257106	" " " " " Lock Washer (2)
210805	" " " " " Washer (2)
350646ALX	" " " Set Screw
350692ALX	" Left Guide Screw
257229	" REST
257107	" Starting Button with 350683ALX
350683ALX	" " " Set Screw
257108	" " Lever with 201764X and 351888

36006 - MACH. REST WASHER
53565 - " " LOCK NUT

DEVICE NO. 257000 MECHANICAL PARTS

257109	Machine Starting Lever Cam						
257119	"	"	"	"	Position Pin (spiral)		
257115	"	"	"	Collar with 350667ALX			
350667ALX	"	"	"	"	Set Screw		
257110	"	"	"	Push Rod with 201752X and 350640X			
350640X	"	"	"	"	"	Adjusting Screw	
201752X	"	"	"	"	"	"	Nut
257111	"	"	"	"	"	Bracket	
350666ALX	"	"	"	"	"	"	Screw (2)
257120	"	"	"	"	"	Plunger with 350656ALX	
257112	"	"	"	"	"	"	Hinge Pin
350656ALX	"	"	"	"	"	"	" " Set Screw
257121	"	"	"	"	"	"	Spring
257122	"	"	"	"	"	"	" Sleeve
257123	"	"	"	"	"	"	" " Guide
							Pin (spiral)
351888	"	"	"	Roller and Stud			
201764X	"	"	"	"	"	"	Nut
257120	Main Power Switch Mounting Bracket						
350640X	"	"	"	"	"	Screw (2)	
201752X	"	"	"	"	"	"	Nut (2)
257106	"	"	"	"	"	"	" Lock Washer (2)
151220	Motor Belt Tightener Bracket						
350647ALX	"	"	"	"	Mounting Screw (2)		
201763X	"	"	"	"	"	"	Nut (2)
257139	"	"	"	"	"	"	" Lock Washer (2)
151219	"	Mount Plate					
150701	"	"	"	Adjusting Screw			
150783	"	"	"	"	"	150701 with 51665R	

DEVICE NO. 257000 MECHANICAL PARTS

151066	Motor Mount Plate Adjusting Screw Hinge Pin
151068	" " " " " " " Retaining Ring
51655R	" " " " " Nut
9281	" " " " " Washer
151222	" " " Hinge Pin
257152	" " " " " Collar with 448AL
448AL	" " " " " Set Screw
151068	" " " " " Retaining Ring
201768X	" " " Lock Nut
9281	" " " " " Washer
151220	" " " Support Bracket
257179	" " " " " Anchor Plate
350684X	" " " " " Mounting Screw (2)
257159	" " " " " " " Lock Washer(2)
50807R	" Mounting Screw (4)
1778R	" " " Nut (4)
126150	" " " " Lock Washer (4)
9842	" " " Washer (4)
214892	" " " " (4)
197737	" Pulley (for round belt), 3-5/8 in. outside diam., (machine speed 1800 R.P.M.)
197735	" " (for round belt) 3-3/4 in. outside diam., (machine speed 1900 R.P.M.)
197736	" " (for round belt) 3-7/8 in. outside diam., (machine speed 2000 R.P.M.)
Note: Motor Pulley 197736 is furnished with this Device unless otherwise specified on order.	
197738	Motor Pulley (for round belt) 4 in. outside diam., (machine speed 2100 R.P.M.)
197740	" " (for "V" belt) 4 in. outside diam., (for driving the Reductor Pulley 257021)

DEVICE NO. 257000 MECHANICAL PARTS

1633R	Motor Pulley Nut (2) - (Furnished with Motor)
701350	" " " Lock Washer - (Furnished with Motor)
257157	Push Button Control Station Bracket
350640X	" " " " " Screw (2)
201752X	" " " " " " Nut (2)
257106	" " " " " " " Lock Washer (2)
257113	Solencoid Bracket with two 257117
350647ALX	" " " Screw (2)
201763X	" " " " Nut (2)
257139	" " " " " Lock Washer (2)
257114	Switch Bracket (2)
350682ALX	" " " Screw (4)

DEVICE NO. 257000 ELECTRICAL PARTS

995745 Control Box

350703ALX	"	"	Screw (4)
201752X	"	"	" Nut (4)
257106	"	"	" Lock Washer (4)
233390	"	"	Spacer Washer (4)
995738	"		Panel
50674X	"	"	Screw (4)
201752X	"	"	" Nut (4)
257106	"	"	" Lock Washer (4)
257159	"	"	Spacer Washer (4)
995725			Enclosed Switch (Micro) (Mounted on Cycling Switch Releasing Lever Bracket 257137)
995726	"	"	(Micro) (4)
995727	"	"	(Micro) (Mounted on Base Cover Plate (top) 257005)
995748	"	"	(Micro) Conduit (3/8 in. x 5 in. long) (For Switch 995727)
995751	"	"	(Micro) Conduit (3/8 in. x 36 in. long) (For Switch 995725)
995752	"	"	(Micro) Conduit (3/8 x 14 in. long) (For Switch 995726 mounted adjacent to indexing Sprocket 257097)
995753	"	"	(Micro) Conduit (3/8 in. x 19-1/4 in. long) (For Switch 995726 mounted on Switch Bracket 257114 to right of Brake Shoe)
995753	"	"	(Micro) Conduit (3/8 x 19-1/4 in. long) (For Switch 995726 mounted on Switch Bracket 257114 to left of Brake Shoe)
995756	"	"	(Micro) Conduit (3/8 x 24-1/2 in. long) (For Switch 995726 mounted on indexing Stop Switch Bracket 257101)
995737	"	"	(Micro) Conduit Connector (6) (For Conduits 995748, 995751, 995752, and 995753)
995746	"	"	(Micro) Conduit Connector Bushing (insulated (2)

DEVICE NO. 257000 ELECTRICAL PARTS

995735	Enclosed Switch (Micro)	Conduit Elbow Connector (90°)	(2)
		(For Conduit 995753)	
995736	"	" (Micro)	Conduit Elbow Connector (45°) (4)
			(For Conduits 995748, 995751 and 995756)
995746	"	" (Micro)	Conduit Elbow Connector Bushing (insulated) (4)
350686X	"	"	Screw (2) (For Switch 995727)
350672AIX	"	"	(Micro) Screw (8) (For Switches 995725 and 995726)
201762X	"	"	(Micro) Screw Nut (8)
257124	"	"	(Micro) Screw Nut Lock Washer (8)
995760	Fuse (cartridge)	(3 amp, 250V)	
995764	"	(cartridge) Block	(porcelain)
350696X	"	(cartridge) Block	Screw (2)
995724	Impulse Count Switch		
350686X	"	"	" Screw (4)
995722	Legend Plate		
995713	Little Fuse (1/2 amp, 250V)		
995712	"	"	Mount
350697X	"	"	" Screw
995742	Magnetic Clutch (mounted on indexing Shaft 257089)		
257023	"	"	Key
995763	"	"	Terminal Strip (2 terminals)
257165	"	"	" " Insulation (paper)
350702X	"	"	" " Screw (2)
201766X	"	"	" " " Nut (2)
204925	"	"	" " " Washer (2)
995711	"	Motor Starter	
995740	"	"	" Heater (2)
350698X	"	"	" Screw (3)

DEVICE NO. 257000 ELECTRICAL PARTS

994652	Main Power Switch			
995755	"	"	"	Conduit (3/8 in. x 11 in. long)
995737	"	"	"	Connector
995735	"	"	"	Elbow Connector (90°)
995746	"	"	"	Bushing (insulated)
994685	"	"	"	Fusetron (3)
350689ALX	"	"	"	Screw (2)
201759X	"	"	"	Nut (2)
257149	"	"	"	Lock Washer (2)
995714	Micamold Condenser			
350706	"	"	"	Lead Terminal Screw (brass) (2)
201771	"	"	"	Nut (brass) (2)
350699X	"	"	"	Screw (2)
995729	Mini Box (For Magnetic Clutch Terminal Strip 995763)			
995729	"	"	"	(For Solenoid Terminal Strip 995763)
995749	"	"	"	Conduit (3/8 in. x 19-1/2 in. long) (For Solenoid Terminal Strip 995763)
995757	"	"	"	(3/8 in. x 22-3/4 in. long) (For Magnetic Clutch Terminal Strip 995763)
995735	"	"	"	Elbow Connector (90°) (4)
995746	"	"	"	Bushing (insulated) (4)
228894	"	"	"	Grommet (rubber) (2)
S-383367	Motor			
995750	"	"	"	Conduit (3/8 in. x 12 in. long)
995737	"	"	"	Connector
995736	"	"	"	Elbow Connector (45°)
995746	"	"	"	Bushing (insulated)
257168	"	"	"	Lead Wire Connector (3)
995720	Pilot Light (Red) with 995816			

DEVICE NO. 257000 ELECTRICAL PARTS

995721	Pilot Light (Green) with 995816)
995816	" " Lamp for 995720 and 995721
995717	Push Button Control Station
995797	" " " " Bottom Plate
995798	" " " " " Gasket
350677ALX	" " " " " Screw (6)
995730	" " " " Conduit (3/4 in. x 35 in. long)
995732	" " " " " Elbow Connector (90°) (2)
995747	" " " " " " Bushing (insulated) (2)
995741	" " " " Conduit Elbow Connector Coupling (3 in. long)
995734	" " " " Conduit Elbow Connector Nipple (3 in. long)
201772	" " " " Conduit Elbow Connector Nipple Nut
995731	" " " " Conduit Strap
350678ALX	" " " " " " Screw
350640X	" " " " " Screw (2)
201752X	" " " " " Nut (2)
257106	" " " " " " Lock Washer (2)
995718	" " Operator (3)
995719	" " " (Mushroom Head)
995723	" " " Contact Block (4)
995765	Relay Timer (3)
995799	" " Jumper (3)
350699X	" " Screw (12)
995715	Silenium Rectifier
350706	" " "Lead Terminal Screw (brass) (4)
201771	" " " " " Nut (brass) (4)
350700X	" " " Screw

DEVICE NO. 257000 ELECTRICAL PARTS

228894 Singerlight Cord Grommet (rubber)
995728 Solenoid
350682ALX " Screw (4)
257149 " " Lock Washer (4)
995763 " Terminal Strip (2 Terminals)
257165 " " " Insulation (paper)
350702X " " " Screw (2)
201766X " " " " Nut (2)
204925 " " " " Washer (2)
995761 Terminal Strip (17 Terminals)
995762 " " (6 Terminals)
257166 " " Insulation (paper), for 995762
257167 " " " " " 995761
995799 " " Jumper (3) - (For Terminal 995761)
350701X " " Screw (8)
995716 Transformer
228895 " Grommet (rubber) (2)
257174 " Lead Wire Connector (4)
350660X " Screw (3)
2017 52X " " Nut (3)
257106 " " " Lock Washer (3)
995800 Wiring Hanness for 4 wires
995758 " " " 8 wires
995759 " " " 25 wires

ADDITIONAL PARTS USED IN CONNECTION WITH DEVICE NO. 257000
BUT NOT FURNISHED UNLESS SPECIFIED ON ORDER

995806 Main Power Cord, 6-1/2 ft. long
995808 " " " Connector

CLOTH PLATE (upper) (adjustable)

262142	Cloth Plate (upper)						
262109	"	"	"	Tension Spring (back)			
200907X	"	"	"	"	"	"	Screw
262110	"	"	"	"	"	(front)	
200907X	"	"	"	"	"	"	Screw
262111	"	"	"	"	"	Support Arm	
200907X	"	"	"	"	"	"	" Screw
350669ALX	"	"	"	Screw			

262143 Cloth Plate (upper) (adjustable) complete, Nos. 262109,
262110, 262142, two each 262111,
350669ALX and six 200907X

THREAD UNWINDER

228764	Thread Unwinder Spool Pin						
228765	"	"	"	Rest (for one spool) with 201254C			
150203	"	"	"	"	Cushion (felt)		
228767	"	"	"	"	Rod		
201254C	"	"	"	"	"	Set Screw	
228768	"	"	"	Stand			
350691ALX	"	"	"	"	Screw		
228769	"	"	"	Thread Guide			
228770	"	"	"	"	Holder		
228774	"	"	"	"	Rod		

228892 Thread Unwinder (for one spool) complete, Nos. 150203, 228764,
228765, 228767 to 228770, 228774,
and three 350691ALX

SINGERLIGHT FIXTURE

197766 Light Fixture (blue glass lens) with 10 in. tube (moulded shade adjustable swivel joint) complete, Nos. 1608X, 51500X, 194328, 194393, 194809 and 195230

WORK SUPPORT RACK

257141 Work Support (tubular)
257142 " " Bracket
350679ALX " " " Screw
257106 " " " " Lock Washer
257143 " " Cap (wood)
257144 " " Insert Rod
228874 " " " " Lock Washer
201767X " " " " Nut
257145 Work Support Rack complete, Nos. 257142, two each 201767X, 228874, 257141, 257143, 257144, three each 257106 and 350679ALX

WORK SUPPORT TABLE

257146 Work Support Table (wood)
257147 " " " Bracket
350679ALX " " " " Screw
257106 " " " " " Lock Washer
257148 Work Support Table complete, Nos. 257146, two 257147, four each 257106, 350679ALX and wood screws 3/4 in. No. 12 R.H.B.

256WL MACHINE
ACCESSORIES

120346	Oiler
11831	Screw Driver
228476	" " (Bobbin Case)
249746	" "
259477	" "
255513	Tweezers
21654	Wrench
23535	"
249820	"
249745	"
255540	"
255541	"
250289	" for 350658X
257164	Set of Hexagon Key Wrenches complete, Nos. 144465, 239352, 239353, 239371, 240566, 257163, 262127 and 267242