

**SINGER**  
**253-2**

# LIST OF PARTS



## MACHINE No. 253-2

® A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

## INDEX

	Page
Accessories	18
Fittings	15
Foot Lifter Parts	18
Knee Lifter Parts	19
Machine No. 253-2	7
Numerical List of Parts	21
Thread Unwinder	19

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part NUMBER in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
  - B—Polished, Nickel Plated and Buffed
  - C—Hardened Only
- C.R—Hardened and Merlized
  - D—Polished Only
  - E—Soft, Not Polished
  - F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
- G—Bright Rumbled and Nickel Plated
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- P.P—Wrinkle Finish
- R—Merlized
- S—Cadmium Plated
- T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

## INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

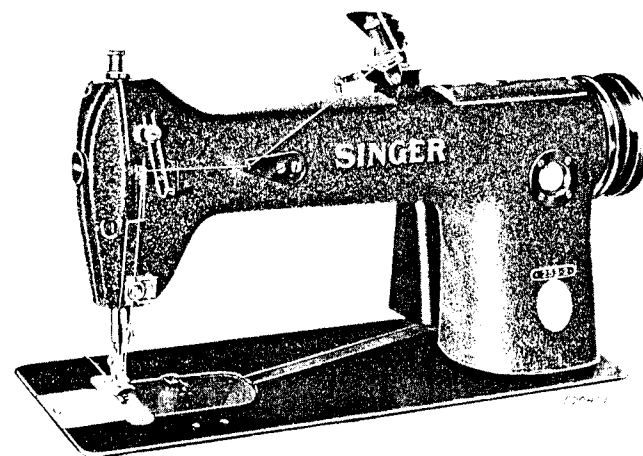
The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

**SINGER** Needles should be used  
in **SINGER** Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO."

Needles in Containers marked  
"FOR SINGER MACHINES"  
are **NOT SINGER** made needles. 2

LIST OF PARTS COMPLETE  
FOR



**MACHINE No. 253-2**

FOR SEWING MEDIUM WEIGHT FABRICS. ONE NEEDLE,  
ONE LOOPER. LENGTH OF STITCH 6 TO 22 TO THE  
INCH. NEEDLE BAR STROKE 1 3/16". SPEED 5500 DE-  
PENDENT ON MATERIAL USED AND OPERATION PER-  
FORMED.

**SINGER** Needles should be used  
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Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT **SINGER** made needles. 2

No.	Plate	Name
*146501		Arm
		NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
16532	25021	Arm Dowel Pin (2)
146552	25021	Arm Screw (front) (2)
146551	25021	Arm Screw Stud (back) (2)
146502	25021	Arm Shaft (horizontal)
146651		Arm Shaft (horizontal) 146502 with 146654
146670		Arm Shaft (horizontal) 146651 with 146581
143008	25021	Arm Shaft (horizontal) Bushing (center)
140296AL	25021	Arm Shaft (horizontal) Bushing (center) Set Screw
146789	25021	Arm Shaft (horizontal) Flanged Bushing (back)
146790	25021	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube
140296AL	25021	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
146672	25021	Arm Shaft (horizontal) Flanged Bushing (front)
140331AL	25021	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
140411D	25021	Arm Shaft (horizontal) Screw (back)
140359E	25021	Arm Shaft (horizontal) Screw Plug (front)
143236	25021	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber)
146661	25021	Arm Shaft (upright)

No.	Plate	Name
143015	25021	Arm Shaft (upright) Bevel Gear (lower) left hand spiral with two 1259AL
		NOTE: When ordering No. 143015 Class No. of Machine must be stated.
1259AL 143015	25021	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)
	25021	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259AL
		NOTE: When ordering No. 143015 Class No. of Machine must be stated.
1259AL	25021	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
146505	25021	Arm Shaft (upright) Bushing (lower)
140298AL	25021	Arm Shaft (upright) Bushing (lower) Set Screw
143017	25021	Arm Shaft (upright) Bushing (upper)
140298AL	25021	Arm Shaft (upright) Bushing (upper) Set Screw
146506	25002	Arm Top Cover
146507		Arm Top Cover with Stitch Regulator Plunger complete, Nos. 64519, 146506, 146509, 146510 and 146511
146508	25002	Arm Top Cover Gasket (cork)
51369R	25002	Arm Top Cover Screw (4)
146509	25002	Arm Top Cover Stitch Regulator Plunger
146510	25002	Arm Top Cover Stitch Regulator Plunger Cap
64519	25002	Arm Top Cover Stitch Regulator Plunger Spring
146511	25002	Arm Top Cover Stitch Regulator Plunger Stop Ring
146512	25002	Balance Wheel (disc, power) "V" belt groove (outside diameter of belt groove 2.9 in.) with two 51283AL
51283AL	25002	Balance Wheel Set Screw (2)
*146513		Bed with two 948E
		NOTE: Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
143024	25021	Bed Hole Plug
146514	25021	Bed Leg (back)
965E	25021	Bed Leg (back) Screw (2)
146515	25021	Bed Leg (front, long)
146516	25022	Bed Rotary Shaft
146650		Bed Rotary Shaft 146516 with 146558
146517	25022	Bed Rotary Shaft Bevel Gear, right hand spiral with two 1259AL
1259AL	25022	Bed Rotary Shaft Bevel Gear Set Screw (2)
146518	25022	Bed Rotary Shaft Bushing (back)
50554AL	25022	Bed Rotary Shaft Bushing (back) Set Screw
146519	25022	Bed Rotary Shaft Bushing (front)
50554AL	25022	Bed Rotary Shaft Bushing (front) Set Screw
146520	25022	Bed Rotary Shaft Bushing (intermediate)
448AL	25022	Bed Rotary Shaft Bushing (intermediate) Set Screw
64342	25022	Bed Rotary Shaft Collar with 454AL
454AL	25022	Bed Rotary Shaft Collar Set Screw
146521	25023	Bed Slide (left)
4307	25023	Bed Slide (left) Spring
725X	25023	Bed Slide (left) Spring Screw (2)
146522	25023	Bed Slide (left) complete, Nos. 4307, 146521 and two 725X
146050	25023	Bed Slide (right) Body
146688	25023	Bed Slide (right) Latch
146689	25023	Bed Slide (right) Latch Guide
1470X	25023	Bed Slide (right) Latch Guide Screw (2)
146690	25023	Bed Slide (right) Latch Spring
146691	25023	Bed Slide (right) Spring
1470X	25023	Bed Slide (right) Spring Screw (2)
146051	25023	Bed Slide (right) complete, Nos. 146050, 146688, 146689, 146690, 146691 and four 1470X
146652		Combination of Feed and Stitch Regulator Parts, Nos. 143087, 143134, 143293, 146532, 146537, 146545 and 146775

No.	Plate	Name
143293		Dummy Shaft for 146652
160618	25032	Edge Guide
50053W	25032	Edge Guide Thumb Screw
146528	25023	Face Plate
146529	25023	Face Plate Gasket
140061J	25023	Face Plate Screw (lower) (3)
140050J	25023	Face Plate Screw (upper)
146530	25005	Feed Bar with 50649X
893C	25005	Feed Bar Screw Center (left)
152C	25005	Feed Bar Screw Center (left) Clamping Screw
313C	25005	Feed Bar Screw Center (right)
56813	25005	Feed Bar Screw Center 313C with 1519J
1519J	25005	Feed Bar Screw Center (right) Nut
143031	25005	Feed Bar Screw Center Oil Wick
143032	25005	Feed Bar Screw Center Oil Wick Holder
143033	25005	Feed Bar Screw Center Oil Wick Holder 143032 with 143031
228E	25005	Feed Bar Screw Center Oil Wick Holder Screw (2)
146008	25032	Feed Dog, 10 teeth (10 teeth to the inch) for 146033
157J	25032	Feed Dog Screw
50649X	25005	Feed Dog Stop Screw
143034		Feed Eccentric
146532	25021	Feed Eccentric 143034 with 146533
*146533		Feed Eccentric Body with three 1036AL
1036AL	25021	Feed Eccentric Body Set Screw (3)
140566AL	25021	Feed Eccentric Stop Screw (6 stitch)
		NOTE: No. 140566AL is regularly furnished with this Machine.
140256AL	25021	Feed Eccentric Stop Screw (7 stitch)
140568AL	25021	Feed Eccentric Stop Screw (8 stitch)
140258AL	25021	Feed Eccentric Stop Screw (14 stitch)
146774	25021	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear, right hand spiral with 140333AL, 143088 and two 1259AL
140333AL	25021	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Position Screw
1259AL	25021	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear Set Screw (2)
146534	25005	Feed Lifting Rock Shaft
146536		Feed Lifting Rock Shaft 146534 with 146541
143039	25005	Feed Lifting Rock Shaft Cap
223E	25005	Feed Lifting Rock Shaft Cap Screw (2)
146537	25021	Feed Lifting Rock Shaft Connecting Rod
140230C	25021	Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518J	25021	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
146538	25005	Feed Lifting Rock Shaft Crank with 50579J and 146540
157J	25005	Feed Lifting Rock Shaft Crank Clamping Screw
52267	25005	Feed Lifting Rock Shaft Crank Slide Block with Stud
143042	25005	Feed Lifting Rock Shaft Crank Slide Block Oil Wick
146539	25005	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder
146540		Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder 146539 with 143042
50579J	25005	Feed Lifting Rock Shaft Crank Slide Block Oil Wick Holder Screw
50191C	25005	Feed Lifting Rock Shaft Screw Center (left)
52097		Feed Lifting Rock Shaft Screw Center (left) 50191C with 1513J
140488C	25005	Feed Lifting Rock Shaft Screw Center (right)
146662		Feed Lifting Rock Shaft Screw Center (right) 140488C with 1513J
146541	25005	Feed Lifting Rock Shaft Screw Center Front Oil Wick
1513J	25005	Feed Lifting Rock Shaft Screw Center Nut (2)
146542	25005	Feed Rock Shaft with 152C
146543		Feed Rock Shaft complete, Nos. 143050 and 146542

No.	Plate	Name
146544		Feed Rock Shaft 146543 with 146546 (for Agents only)
143048	25005	Feed Rock Shaft Cap
223E	25005	Feed Rock Shaft Cap Screw (2)
146545	25021	Feed Rock Shaft Connecting Rod
140230C	25021	Feed Rock Shaft Connecting Rod Hinge Screw
1518J	25021	Feed Rock Shaft Connecting Rod Hinge Screw Nut
143050	25005	Feed Rock Shaft Crank with 157R
157R	25005	Feed Rock Shaft Crank Clamping Screw
50191C	25005	Feed Rock Shaft Screw Center (left)
52097		Feed Rock Shaft Screw Center (left) 50191C with 1513J
140278C	25005	Feed Rock Shaft Screw Center (right)
143138		Feed Rock Shaft Screw Center (right) 140278C with 1513J
146546	25005	Feed Rock Shaft Screw Center Front Oil Wick
143052	25005	Feed Rock Shaft Screw Center Front Oil Wick Holder
146547	25005	Feed Rock Shaft Screw Center Front Oil Wick Holder 143052 with 146541 and 146546
197E	25005	Feed Rock Shaft Screw Center Front Oil Wick Holder Screw
1513J	25005	Feed Rock Shaft Screw Center Nut (2)
146016	25032	Looper
146017	25032	Looper 146016 with 229J and 131135
146550	25022	Looper Avoiding Eccentric with two 1259AL
146553	25022	Looper Avoiding Eccentric Connection (forked) with two 896AL
896AL	25022	Looper Avoiding Eccentric Connection Clamping Screw (2)
1259AL	25022	Looper Avoiding Eccentric Set Screw (2)
146554	25022	Looper Avoiding Eccentric Slide Block
146556	25022	Looper Ball Crank
146555	25028	Looper Ball Crank Arm with 51320AL
146758	25028	Looper Ball Crank Arm 146555 with 1520J, 128551 and 146757
51320AL	25028	Looper Ball Crank Arm Clamping Screw
132790	25022	Looper Ball Crank Connection Ball Sleeve (two pieces)
132932	25022	Looper Ball Crank Connection Ball Sleeve Guide
146557	25022	Looper Ball Crank Connection Nos. two each 896AL, 51715AL, 131927 and 131928
146558		Looper Ball Crank Connection 146557 with 132790, 132932 and 146556
896AL	25022	Looper Ball Crank Connection Cap (lower) Screw (2)
131927	25022	Looper Ball Crank Connection Cap (upper) Screw Stud (2)
51715AL	25022	Looper Ball Crank Connection Cap (upper) Screw Stud Nut (2)
131928	25022	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer (2)
146559	25022	Looper Ball Crank Hinge Pin
448AL	25022	Looper Ball Crank Hinge Pin Set Screw (2)
146755	25028	Looper Ball Crank Pitman Ball Screw Stud (right)
1520J	25028	Looper Ball Crank Pitman Ball Screw Stud (right) Nut
128551	25028	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Lock Washer
146730	25028	Looper Ball Crank Pitman End Bearing (left) with two 175E
175E	25028	Looper Ball Crank Pitman End Bearing (left) Cap Screw (2)
1664J	25028	Looper Ball Crank Pitman End Bearing (left) Nut
175E	25028	Looper Ball Crank Pitman End Bearing (right) Cap Screw (2)
146756	25028	Looper Ball Crank Pitman Head (right) with two 175E
146757		Looper Ball Crank Pitman Head (right) 146756 with 146755
146736	25028	Looper Ball Crank Pitman Rod
146737	25028	Looper Ball Crank Pitman Rod 146736 with 1697C and 1698C
1697C	25028	Looper Ball Crank Pitman Rod Nut (left)
1698C	25028	Looper Ball Crank Pitman Rod Nut (right)
146018	25028	Looper Holder with 896AL and 1253AL

No.	Plate	Name
146741	25028	Looper Holder 146018 with 1664J, 146567 and 146730
146567	25028	Looper Holder Bushing (eccentric) with 146647
146647	25028	Looper Holder Bushing Pin
896AL	25028	Looper Holder Clamping Screw
146568	25022	Looper Holder Hinge Pin
146569	25022	Looper Holder Rock Shaft with 140439E
*146570		Looper Holder Rock Shaft Bracket
		NOTE: Due to the accuracy required for Looper Rock Shaft alignment, Looper Holder Rock Shaft Bracket cannot be supplied separately and can only be sent out as a unit Arm, Bed and Looper Holder Rock Shaft Bracket assembled.
143126		Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor
231E		Looper Holder Rock Shaft Bracket Oil Plug Screw
948E	25021	Looper Holder Rock Shaft Bracket Screw (2)
146571	25022	Looper Holder Rock Shaft Bushing (back)
448AL	25022	Looper Holder Rock Shaft Bushing (back) Set Screw
146572	25022	Looper Holder Rock Shaft Bushing (front)
448AL	25022	Looper Holder Rock Shaft Bushing (front) Set Screw
140439E	25022	Looper Holder Rock Shaft Oil Plug Screw
131135	25032	Looper Needle Guard with 46105
46105	25032	Looper Needle Guard Pin
229J	25032	Looper Needle Guard Screw
146731	25028	Looper Throw-out Slide
146732	25028	Looper Throw-out Slide Releaser
146733	25028	Looper Throw-out Slide Releaser Cap
51159J	25028	Looper Throw-out Slide Releaser Cap Screw (2)
146754	25028	Looper Throw-out Slide Sleeve
146734	25028	Looper Throw-out Slide Spring
1161J	25028	Looper Throw-out Slide Spring Screw
120565	25028	Looper Throw-out Slide Spring Washer
146735		Looper Throw-out Device complete, Nos. 1161J, 120565, 146731, 146732, 146733, 146734, 146754 and two 51159J
146777	25028	Looper Throw-out Device with Looper Holder and Pitman Rod complete, Nos. 146735, 146737, 146741 and 146758 (for Agents only)
1253AL	25028	Looper Set Screw
146020	25024	Needle Bar (hollow) with 857AL
146575	25024	Needle Bar Bushing (lower)
1133E	25024	Needle Bar Bushing (lower) Set Screw
146576	25024	Needle Bar Bushing (upper)
1133E	25024	Needle Bar Bushing (upper) Set Screw
140440J	25024	Needle Bar Bushing (upper) Oil Plug Screw
146577	25024	Needle Bar Bushing (upper) Oil Wick
146706	25024	Needle Bar Bushing (upper) Oil Wick complete, Nos. 146577, 146580 and 146703
146703	25024	Needle Bar Bushing (upper) Oil Wick Clamp and Retainer
146580	25024	Needle Bar Bushing (upper) Oil Wick Clip
146724	25024	Needle Bar Connecting Link
146581		Needle Bar Connecting Link 146724 with 146582 and 146725
146582	25021	Needle Bar Connecting Link Hinge Stud
140552AL	25021	Needle Bar Connecting Link Hinge Stud Clamping Screw
1036AL	25021	Needle Bar Connecting Link Hinge Stud Position Set Screw
146725	25024	Needle Bar Connecting Stud with 175E
175E	25024	Needle Bar Connecting Stud Clamping Screw
139110	25024	Needle Bar Connecting Stud Oil Pad (wick)
139111	25024	Needle Bar Connecting Stud Slide Block
146654	25021	Needle Bar Crank with 1036AL, 140542AL and 140552AL
140542AL	25021	Needle Bar Crank Position Screw
146665	25008	Needle Bar Thread Retainer (lower)
146666	25008	Needle Bar Thread Retainer (upper)

No.	Plate	Name
50163XC	25008	Needle Bar Thread Retainer Screw (2)
54865	25008	Needle Bar Thread Retainer Screw Washer (2)
146585	25008	Needle Bar Thread Retainer Bracket
146586	25008	Needle Bar Thread Retainer Bracket complete, Nos. 10107, 140546C, 146585, 146665, 146666 and two each 42483, 50163XC and 54865
402J	25008	Needle Bar Thread Retainer Bracket Screw
42483	25008	Needle Bar Thread Retainer Disc (2)
140546C	25008	Needle Bar Thread Retainer Disc Screw
10107	25008	Needle Bar Thread Retainer Disc Spring
146021	25032	Needle Guard
146742	25032	Needle Guard Holder
146743	25032	Needle Guard Holder Bracket
190J	25032	Needle Guard Holder Bracket Screw
190J	25032	Needle Guard Holder Screw
190J	25032	Needle Guard Screw
857AL	25024	Needle Set Screw
146591	25009	Oil Flow Body
143061	25009	Oil Flow Body Gasket (2)
143062	25009	Oil Flow Window
143063	25009	Oil Flow Window Cap
50257J	25009	Oil Flow Window Cap Screw (4)
143370	25009	Oil Lead
51369E	25009	Oil Lead Screw
146593	25009	Oil Pipe, for 146597
146594	25010	Oil Pipe with two each 143124 and 143125 for oiling Bed Rotary Shaft Intermediate Bearing
146595	25010	Oil Pipe with two each 143124 and 143125 for oiling Looper Rock Shaft Hinge Pin
146596	25010	Oil Pipe with two each 143124 and 143125 for oiling Thread (under) Take-up Shaft Front Bearing
143065	25009	Oil Pipe Clamping Sleeve for 146597
143066	25009	Oil Pipe Clamping Sleeve Nut for 146597
146597	25009	Oil Pipe complete, from Oil Pump to Arm Shaft (horizontal) Center Bearing, Nos. 146593 with 143065 and 143066 (for Agents only)
143124	25010	Oil Pipe Clamping Sleeve (6)
143125	25010	Oil Pipe Clamping Sleeve Nut (6)
143126	25009	Oil Pipe Clamping Sleeve Adaptor for 146660 (3)
143126	.....	Oil Pipe Clamping Sleeve Adaptor (fastened to Bed) (2)
146659	25009	Oil Pump (centrifugal) Body
146660	.....	Oil Pump (centrifugal) Body 146659 with three 143126
143071	25009	Oil Pump (centrifugal) Body Position Pin (2)
157E	25009	Oil Pump (centrifugal) Body Screw (3)
146600	25009	Oil Pump (centrifugal) Cover
143073	25009	Oil Pump (centrifugal) Impeller
50123E	25021	Oil Pump (centrifugal) Impeller Locking Screw
146657	25009	Oil Pump (centrifugal) Screen
146658	25009	Oil Pump (centrifugal) Screen Frame
189E	25009	Oil Pump (centrifugal) Screen Frame Screw (3)
146744	25008	Oil Removing Wick (head end)
146745	25008	Oil Removing Wick (head end) Holder Body
146746	.....	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 146744 (for Agents only)
140553E	25008	Oil Removing Wick (head end) Holder Body Hinge Screw
146700	25008	Oil Removing Wick (head end) Holder Body Stop and Spring Clip
228E	25008	Oil Removing Wick (head end) Holder Body Stop and Spring Clip Screw
146698	25008	Oil Removing Wick (head end) Holder Body Spring
146696	25008	Oil Removing Wick (head end) Hinge Plate and Cover
146697	25008	Oil Removing Wick (head end) Hinge Plate and Cover Gasket

No.	Plate	Name
1364X	25008	Oil Removing Wick (head end) Hinge Plate and Cover Screw (3)
146747	25008	Oil Removing Wick (head end) Holder Body complete, Nos. 228E, 140553E, 146696, 146698, 146700, 146744 and 146745
146604	25028	Oil Wick, for oiling Looper Ball Crank Pitman End Bearing (left)
146605	25028	Oil Wick Holder
193E	25028	Oil Wick Holder Tube Bracket Screw
146606	25028	Oil Wick Position Bracket with 140036E
140036E	25028	Oil Wick Position Bracket Screw
139462	25024	Presser Bar
146751	25024	Presser Bar Bushing (lower)
1133E	25024	Presser Bar Bushing (lower) Set Screw
146694	25024	Presser Bar Guide Bracket with 1057AL
1057AL	25024	Presser Bar Guide Bracket Clamping Screw
146676	25025	Presser Bar Lifter
807X	25025	Presser Bar Lifter Hinge Screw
146608	25025	Presser Bar Lifting Lever
146791	25029	Presser Bar Lifting Lever for 146798
146609	25025	Presser Bar Lifting Lever Extension
161X	25025	Presser Bar Lifting Lever Extension Screw (2)
802X	25025	Presser Bar Lifting Lever Hinge Screw
146610	25025	Presser Bar Lifting Lever Spring
146611	25024	Presser Bar Spring
146612	25024	Presser Bar Spring Guide Pin
146752	25024	Presser Bar Stop with 190J
190J	25024	Presser Bar Stop Clamping Screw
131256	25032	Presser Foot Hinge Pin
59262	25032	Presser Foot Knife
239C	25032	Presser Foot Knife Screw
146027	25032	Presser Foot Plate
146028	25032	Presser Foot Shank with 665J
665J	25032	Presser Foot (adjusting) Screw
146029	25032	Presser Foot (hinged) complete, Nos. 239C, 59262, 131256, 146027 and 146028
176J	25032	Presser Foot Screw
140441W	25024	Pressure Regulating Thumb Screw
51614W	25024	Pressure Regulating Thumb Screw Nut
146616	.....	Set of Mated Gears for Lower Shaft, Nos. 143015 and 146517
146775	.....	Set of Mated Gears for Upper Shaft, Nos. 143015 and 146774
146617	25008	Slack Thread Controller
54242	25008	Slack Thread Controller Clamp
176J	25008	Slack Thread Controller Clamp Screw
140239J	25008	Slack Thread Controller Position Screw
143085	25021	Stitch Regulator
143134	.....	Stitch Regulator 143085 with 140549E, 143086 and 143378
143086	25021	Stitch Regulator Locking Slide
143087	25021	Stitch Regulator Locking Slide Ratchet Wheel
143088	.....	Stitch Regulator Locking Slide Ratchet Wheel Pin
143378	25021	Stitch Regulator Locking Slide Spring
140549E	25021	Stitch Regulator Locking Slide Spring Screw
2102	25026	Tension (looper thread) Disc (2)
51570C	25026	Tension (looper thread) Regulating Thumb Nut
146792	25029	Tension (looper thread) Releaser
146620	25029	Tension (looper thread) Releaser Connecting Link
110C	25029	Tension (looper thread) Releaser Connecting Link Hinge Screw (2)
146793	25029	Tension (looper thread) Releaser Fastening Plate
207J	25029	Tension (looper thread) Releaser Screw

No.	Plate	Name
146794	25029	Tension (looper thread) Releaser Slide
72C	25029	Tension (looper thread) Releaser Slide Hinge Screw (2)
146800		Tension (looper thread) Releaser Nos. 110C, 207J, 146620, 146792, 146793, 146794, 146795, 146796, 146797 and two 72C
146798	25029	Tension (looper thread) Releaser complete, Nos. 110C, 68261, 146791 and 146800
		NOTE: No. 146798 is furnished on order only.
140442C	25026	Tension (looper thread) Screw Stud
146618		Tension (looper thread) Screw Stud 140442C with 51570C
131740	25026	Tension (looper thread) Spring
59537	25026	Tension (looper thread) Spring Bushing (large)
59538	25026	Tension (looper thread) Spring Bushing (small)
146619	25026	Tension (looper thread) Thread Guard
914J	25026	Tension (looper thread) Thread Guard Screw
131696	25026	Tension (looper thread) Thread Guide
54045	25025	Tension (needle thread) Bracket
140443J	25025	Tension (needle thread) Bracket Screw
2102	25025	Tension (needle thread) Disc (2)
51570C	25025	Tension (needle thread) Regulating Thumb Nut
32572	25025	Tension (needle thread) Releasing Disc
54988	25025	Tension (needle thread) Releasing Pin
54046	25025	Tension (needle thread) Releasing Shaft
54872	25025	Tension (needle thread) Releasing Shaft Crank with 624AL
146620	25025	Tension (needle thread) Releasing Shaft Crank Connecting Link
110C	25025	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2)
624AL	25025	Tension (needle thread) Releasing Shaft Crank Set Screw
68261	25029	Tension (needle thread) Releasing Spring for 146798
316C	25025	Tension (needle thread) Releasing Shaft Stop Screw
1547J	25025	Tension (needle thread) Releasing Shaft Stop Screw Nut
50326C	25025	Tension (needle thread) Screw Stud
59539		Tension (needle thread) Screw Stud 50326C with 51570C
131741	25025	Tension (needle thread) Spring
59537	25025	Tension (needle thread) Spring Bushing (large)
59538	25025	Tension (needle thread) Spring Bushing (small)
131696	25025	Tension (needle thread) Thread Guide
146621	25022	Thread (looper) Take-up with 465AL
1029J	25022	Thread (looper) Take-up Screw
465AL	25022	Thread (looper) Take-up Set Screw
146622	25022	Thread (looper) Take-up Screw Washer (fiber)
146623	25027	Thread (looper) Take-up Stripper
146624	25027	Thread (looper) Take-up Stripper Holder with 906AL
146625	25027	Thread (looper) Take-up Stripper Plate
146603		Thread (looper) Take-up Stripper Plate 146625 with 237J, 139148, 146623, 146624, 146626, 146628 and two 190J
237J	25027	Thread (looper) Take-up Stripper Plate Screw
146626	25027	Thread (looper) Take-up Stripper Plate Support Plate (2)
		NOTE: One No. 146626 is screwed onto Machine Bed.
190E	25027	Thread (looper) Take-up Stripper Plate Support Plate Screw (4)
906AL	25027	Thread (looper) Take-up Stripper Set Screw
139148	25027	Thread (looper) Take-up Stripper Staple
190J	25027	Thread (looper) Take-up Stripper Staple Screw (2)
146627	25027	Thread (looper) Take-up Thread Guide (left)
237J	25027	Thread (looper) Take-up Thread Guide (left) Screw
146628	25027	Thread (looper) Take-up Thread Guide (right)
237J	25027	Thread (looper) Take-up Thread Guide (right) Screw
146631	25026	Thread (looper) Thread Tube
1628X	25026	Thread (looper) Thread Tube Screw Stud Nut
146671	25026	Thread (looper) Thread Tube Screw Stud Nut Washer

No.	Plate	Name
146632	25026	Thread (looper) Thread Tube Thread Guide
50027J	25026	Thread (looper) Thread Tube Thread Guide Screw
146664	25026	Thread (looper) Uncurler
146795	25029	Thread (looper) Uncurler for 146800
146796	25029	Thread (looper) Uncurler Plate (back) for 146800
146797	25029	Thread (looper) Uncurler Plate (front) for 146800
146031	25027	Thread (needle) Eyelet (side of arm)
176J	25027	Thread (needle) Eyelet (side of arm) Position Screw
7071	25027	Thread (needle) Eyelet (side of arm) Position Screw Washer
724J	25027	Thread (needle) Eyelet (side of arm) Screw
146032	25024	Thread (needle) Take-up with 51460E
51460E	25024	Thread (needle) Take-up Clamping Screw
54194	25024	Thread (needle) Take-up Plate
68164	25024	Thread (needle) Take-up Plate Spring
1449J	25024	Thread (needle) Take-up Plate Spring Screw
146042	25024	Thread (needle) Take-up complete, Nos. 1449J, 54194, 68164 and 146032
139158	25027	Thread (needle) Uncurler
146629	25027	Thread (needle) Uncurler Bracket
140443J	25027	Thread (needle) Uncurler Bracket Screw
146630	25027	Thread (needle) Uncurler Bracket Support
217J	25027	Thread (needle) Uncurler Bracket Support (lower) Screw
237J	25027	Thread (needle) Uncurler Bracket Support (upper) Screw
229J	25027	Thread (needle) Uncurler Screw (2)
146033	25032	Throat Plate for 146008
691F	25032	Throat Plate Screw (2)

**SINGER** Needles should be used  
in **SINGER** Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO."<sup>®</sup>

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT **SINGER** made needles.



## FITTINGS

### FOR GLOVE WORK OF MEDIUM WEIGHT FABRICS

No.	Plate	Name
146687	25033	Bed Slide (right) Body
146688	25033	Bed Slide (right) Latch
146689	25033	Bed Slide (right) Latch Guide
1470X	25033	Bed Slide (right) Latch Guide Screw (2)
146690	25033	Bed Slide (right) Latch Spring
146691	25033	Bed Slide (right) Spring
1470X	25033	Bed Slide (right) Spring Screw (2)
146692	25033	Bed Slide (right) complete, Nos. 146687, 146688, 146689, 146690, 146691 and four 1470X
146728	25033	Edge Guide
51224W	25033	Edge Guide Thumb Screw
7071	25033	Edge Guide Thumb Screw Washer (2)
160482	25033	Feed Dog, 9 teeth (10 teeth to the inch) for 160486
140256AL	25033	Feed Eccentric Stop Screw (7 stitch)
131256	25033	Presser Foot Hinge Pin
160483	25033	Presser Foot Plate
160484	25033	Presser Foot Shank with 50505J
160493	25033	Presser Foot Thread Cutter
239C	25033	Presser Foot Thread Cutter Screw
50505J	25033	Presser Foot (adjusting) Screw
160485	25033	Presser Foot (hinged) complete, Nos. 239C, 131256, 160483, 160484 and 160493
160486	25033	Throat Plate for 160482

### FOR SEAMING TROUSERS

146687	25034	Bed Slide (right) Body
146688	25034	Bed Slide (right) Latch
146689	25034	Bed Slide (right) Latch Guide
1470X	25034	Bed Slide (right) Latch Guide Screw (2)
146690	25034	Bed Slide (right) Latch Spring
146691	25034	Bed Slide (right) Spring
1470X	25034	Bed Slide (right) Spring Screw (2)
146692	25034	Bed Slide (right) complete, Nos. 146687, 146688, 146689, 146690, 146691 and four 1470X
160618	25034	Edge Guide
50053W	25034	Edge Guide Thumb Screw
160407	25034	Feed Dog, 14 teeth (12 teeth to the inch) for 160411
140256AL	25034	Feed Eccentric Stop Screw (7 stitch)
26276	25034	Presser Foot Hinge Pin
131353	25034	Presser Foot Plate
160633	25034	Presser Foot Shank with 910AL and 1695J
910AL	25034	Presser Foot (adjusting) Screw
1695J	25034	Presser Foot (adjusting) Screw Lock Nut
160634	25034	Presser Foot (hinged, open toe) complete, Nos. 26276, 131353 and 160633
131256	25034	Presser Foot Hinge Pin
160408	25034	Presser Foot Plate
160409	25034	Presser Foot Shank with 910AL and 1735J
910AL	25034	Presser Foot (adjusting) Screw
1735J	25034	Presser Foot (adjusting) Screw Lock Nut
160410	25034	Presser Foot (hinged, closed toe) complete, Nos. 131256, 160408 and 160409
160411	25034	Throat Plate for 160407