

Form 8410—Revised  
June, 1931  
PRINTED IN U. S. A.

PARTS DEPARTMENT  
HISTORICAL COPY  
PARTS CATALOG  
DO NOT REMOVE

LIST  
OF  
PARTS



MACHINE No. 25-56

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- N—Japanned, Dull
- P—Japanned, Bright
- R—Merlized
- T—Copper Plated
- T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed
- T. B.—Copper and Nickel Plated and Polished
- T. J.—Copper and Nickel Plated Only
- T. K.—Hardened, Copper and Nickel Plated
- T. M.—Copper Plated and Oxidized
- T. L.—Copper and Brass Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated
- Z. J.—Nickel and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number **as** in the list.

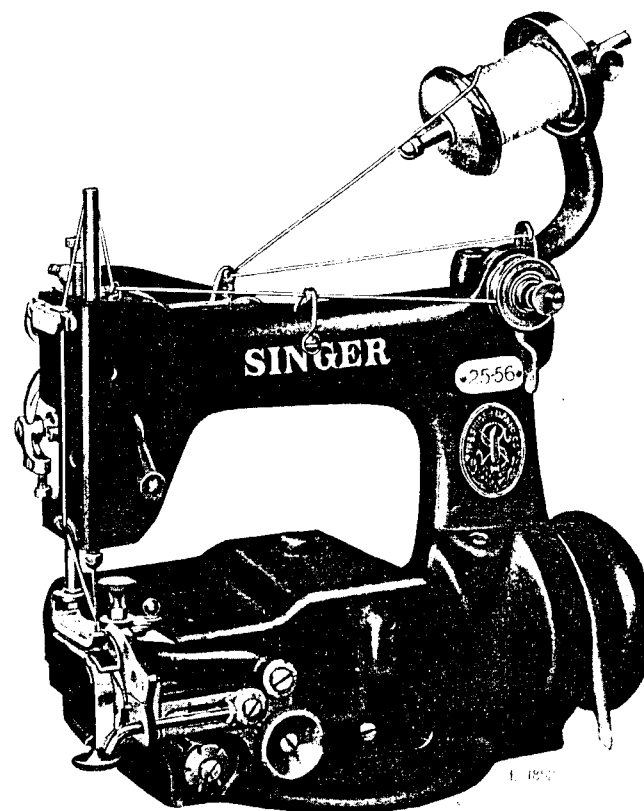
In this series:

- 1 to 1500 and 50001 to 51500 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 and upward are numbers of Sewing Machine Parts and Electrical Parts

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

## LIST OF PARTS COMPLETE FOR



### MACHINE No. 25-56

**FOR STITCHING STRAW BRAID FOR HATS. BED NOT CYLINDRICAL. HAS LEVER ON SIDE OF ARM NEXT TO THE OPERATOR FOR THROWING THE TIPPER INTO AND OUT OF ACTION; COMPOUND TENSION, FOOT LIFTER. FURNISHED WITH FEED DOGS, GUIDES AND PRESSER FEET FOR DIFFERENT VARIETIES OF BRAID. ALL THE WORKING PARTS OF THIS MACHINE ARE MADE OF HARDENED STEEL AND ARE ENCLOSED. THE MACHINE IS BUSHED THROUGHOUT.**

| NO.    | PLATE | NAME                                                       |
|--------|-------|------------------------------------------------------------|
| *32234 | —     | Arm, upper and lower (solid) with 32233 and two 1485E..... |

## PARTS FOR MACHINE No. 25-56

| NO.    | PLATE | NAME                                    |
|--------|-------|-----------------------------------------|
| 32275  | —     | Arm End Cover.....                      |
| 32276  | 7073  | " " " 32275 with 32277.....             |
| 32277  | —     | " " " Belt Guard.....                   |
| 219F   | 7063  | " " " Screw.....                        |
| *32233 | —     | " Extension.....                        |
| 1485E  | 7063  | " " Screw.....                          |
| 32144  | 7051  | " Rock Shaft.....                       |
| 32145  | 7052  | " " " Bushing (back).....               |
| 624c   | 7052  | " " " " " Set Screw                     |
| 32146  | 7052  | " " " " " (front).....                  |
| 624c   | 7052  | " " " " " Set Screw                     |
| 32147  | 7052  | " " " Crank (back) with 1259c           |
|        |       | and 50275c.....                         |
| 50275c | 7052  | Arm Rock Shaft Crank (back) Position    |
|        |       | Screw.....                              |
| 1259c  | 7052  | Arm Rock Shaft Crank (back) Set Screw.. |
| 32148  | 7052  | " " " " (front) with 1266c              |
|        |       | and 50275c.....                         |
| 50275c | 7052  | Arm Rock Shaft Crank (front) Position   |
|        |       | Screw.....                              |
| 1266c  | 7052  | Arm Rock Shaft Crank (front) Set Screw  |
| 32149  | 7051  | " Rotary Shaft with 1019c.....          |
| 32150  | 7052  | " " " Bushing (back).....               |
| 889c   | 7052  | " " " " " Set Screw                     |
| 32151  | 7052  | " " " " " (front).....                  |
| 462c   | 7052  | " " " " " Set Screw                     |
| 32152  | 7052  | " " " Collar with two 889c..            |
| 889c   | 7052  | " " " " " Set Screw.....                |
| 32231  | 7051  | Balance Wheel and Connecting Rod Eccen- |
|        |       | tric, 1 3/4 in. pulley, with 1285c..... |
| 32267  | —     | Balance Wheel and Connecting Rod Eccen- |
|        |       | tric 32231 with 32253.....              |
| 32225  | 7051  | Balance Wheel and Connecting Rod Eccen- |
|        |       | tric Oil Pad (felt).....                |
| 32226  | 7052  | Balance Wheel and Connecting Rod Eccen- |
|        |       | tric Oil Pad Oil Hole Packing (braided  |
|        |       | cotton).....                            |
| 1285c  | 7063  | Balance Wheel and Connecting Rod Eccen- |
|        |       | tric Set Screw.....                     |
| 32227  | 7051  | Connecting Rod with 32096 and two 896E  |
| 32253  | —     | " " 32227 with 1520J and                |
|        |       | 50276c.....                             |
| *32096 | —     | Connecting Rod Cap.....                 |
| 896E   | 7063  | " " " Screw.....                        |
| 50276c | 7063  | " " " Hinge Screw.....                  |
| 1520J  | 7063  | " " " " Nut.....                        |

## PARTS FOR MACHINE No. 25-56

| NO.    | PLATE | NAME                                       |
|--------|-------|--------------------------------------------|
| 32155  | 7052  | Face Plate.....                            |
| 330w   | 7052  | " " Screw.....                             |
| 32156  | 7052  | " " Thread Guard.....                      |
| 32157  | 7051  | Feed Bar with 440c.....                    |
| 32264  | —     | " " 32157 with 32098, 32158 and            |
|        |       | 32169.....                                 |
| 32158  | 7053  | Feed Bar Carrier with four 624c.....       |
| 32159  | 7053  | " " " Hinge Pin.....                       |
| 32160  | 7053  | " " " " " Bushing (left)                   |
| 446c   | 7053  | " " " " " " " "                            |
|        |       | Set Screw.....                             |
| 32161  | 7053  | Feed Bar Carrier Hinge Pin Bushing (right) |
| 446c   | 7053  | " " " " " " " "                            |
|        |       | Set Screw.....                             |
| 624c   | 7052  | Feed Bar Carrier Hinge Pin Set Screw...    |
| 32162  | 7067  | " " Cover.....                             |
| 190w   | 7063  | " " " Screw.....                           |
| 32098  | 7051  | " " Hinge Pin.....                         |
| 624c   | 7052  | " " " " Set Screw.....                     |
| 32163  | 7053  | " Connecting Rod with 1012E, 32164         |
|        |       | and two 896E.....                          |
| 1012E  | 7053  | Feed Connecting Rod Adjusting Screw...     |
| *32164 | —     | " " " Cap.....                             |
| 896E   | 7063  | " " " " Screw.....                         |
| 32071  | 2195  | " Dog, for Japanese.....                   |
| 19015  | 2195  | " " " medium or Milan.....                 |
| 19018  | 2195  | " " " fine or chip.....                    |
| 19094  | 2195  | " " " chip.....                            |
| 32220  | 2195  | " " " fine Milan tape.....                 |
| 32165  | 7053  | " " Carrier.....                           |
| 32254  | —     | " " " 32165 with 995c.....                 |
| 19020  | 7053  | " " " Friction Spring.....                 |
| 22441  | 7064  | " " " " " Washer                           |
| 995c   | 7053  | " " " Regulating Thumb Screw               |
| 996c   | 7053  | " " " Screw.....                           |
| 997c   | 7053  | " " Screw.....                             |
| 32166  | 7054  | " Eccentric with two 889c.....             |
| 889c   | 7052  | " " Set Screw.....                         |
| 32167  | 7054  | " Lifting Eccentric with two 889c...       |
| 32168  | 7054  | " " " Connection.....                      |
| 32169  | 7054  | " " " " Bar...                             |
| 440c   | 7063  | " " " " " Set                              |
|        |       | Screw.....                                 |
| 889c   | 7052  | Feed Lifting Eccentric Set Screw.....      |
| 50277c | 7054  | " Regulating Screw Stud.....               |
| 1627c  | 7054  | " " " " Nut.....                           |
| 42290  | 7064  | " " " " Washer.....                        |

## PARTS FOR MACHINE No. 25-56

| NO.   | PLATE | NAME                                      |
|-------|-------|-------------------------------------------|
| 32170 | 7054  | Lifting Presser Bar.....                  |
| 9830  | 7054  | " " " " " Set                             |
| 624c  | 7052  | Screw.....                                |
| 9830  | 7054  | Lifting Presser Bar Bushing (upper).....  |
| 462c  | 7052  | " " " " " Set                             |
|       |       | Screw.....                                |
| 32122 | 7054  | Lifting Presser Bar Guide and Lifting     |
|       |       | Bracket with 390J.....                    |
| 390J  | 7054  | Lifting Presser Bar Guide and Lifting     |
|       |       | Bracket Adjusting Screw.....              |
| 1155H | 7054  | Lifting Presser Bar Guide and Lifting     |
|       |       | Bracket Screw.....                        |
| 32171 | 7054  | Lifting Presser Bar Lifter.....           |
| 32235 | 7054  | " " " " " Hinge Stud....                  |
| 460c  | 7054  | " " " " " " Set                           |
|       |       | Screw.....                                |
| 32124 | 7054  | Lifting Presser Bar Lifting Arm with 223E |
|       |       | and 1083c.....                            |
| 1083c | 7054  | Lifting Presser Bar Lifting Arm Adjust-   |
|       |       | ing Screw.....                            |
| 223E  | 7054  | Lifting Presser Bar Lifting Arm Adjust-   |
|       |       | ing Screw Clamping Screw.....             |
| 32125 | 7054  | Lifting Presser Bar Lifting Arm Disen-    |
|       |       | gaging Lever.....                         |
| 2273  | 7054  | Lifting Presser Bar Lifting Arm Disen-    |
|       |       | gaging Lever Pin.....                     |
| 32172 | 7055  | Lifting Presser Bar Lifting Arm Disen-    |
|       |       | gaging Lever Shaft.....                   |
| 32127 | 7055  | Lifting Presser Bar Lifting Arm Disen-    |
|       |       | gaging Lever Shaft Crank with 175w..      |
| 175w  | 7055  | Lifting Presser Bar Lifting Arm Disen-    |
|       |       | gaging Lever Shaft Crank Clamping         |
|       |       | Screw.....                                |
| 14026 | 7055  | Lifting Presser Bar Lifting Arm Pin.....  |
| 32173 | 7055  | " " " " " Position                        |
|       |       | Spring.....                               |
| 190w  | 7063  | Lifting Presser Bar Lifting Arm Position  |
|       |       | Spring Screw.....                         |
| 32129 | 7055  | Lifting Presser Bar Lifting Arm Shaft     |
| 32130 | 7055  | " " " " " " "                             |
|       |       | Bushing.....                              |
| 624c  | 7052  | Lifting Presser Bar Lifting Arm Shaft     |
|       |       | Bushing Set Screw.....                    |
| 32174 | 7055  | Lifting Presser Bar Lifting Arm Shaft     |
|       |       | Driving Lever with 1999.....              |

| NO.    | PLATE | NAME                                        |
|--------|-------|---------------------------------------------|
| 14026  | 7055  | Lifting Presser Bar Lifting Arm Shaft       |
|        |       | Driving Lever Pin.....                      |
| 1999   | 7055  | Lifting Presser Bar Lifting Arm Shaft       |
|        |       | Driving Lever Roller and Stud.....          |
| 50278J | 7063  | Lifting Presser Bar Pressure Regulating     |
|        |       | Thumb Screw.....                            |
| 51807  | 7055  | Lifting Presser Bar Roller and Screw Stud   |
| 19034  | 7055  | " " " " Spring (light).....                 |
| 32038  | —     | " " " " (heavy).....                        |
| 19035  | 7055  | " " " " Bracket.....                        |
| 32175  | 7055  | " " " " Stud.....                           |
| 19036  | 7057  | " " " " Foot (narrow toe).....              |
| 32176  | 7056  | " " " " (narrow) for binding                |
| 32177  | 7056  | " " " " (wide) for binding...               |
| 32178  | 7056  | " " " " with Guide, for braid,              |
|        |       | for high rolled edge.....                   |
| 32179  | 7056  | Lifting Presser Foot with Guide and 32214   |
|        |       | (wide, Japanese).....                       |
| 32180  | 7056  | Lifting Presser Foot with Guide (coarse     |
|        |       | Canton).....                                |
| 32181  | 7056  | Lifting Presser Foot with Guide, for extra  |
|        |       | heavy braid.....                            |
| 32182  | 7056  | Lifting Presser Foot with Guide and 32268,  |
|        |       | for coarse braid.....                       |
| 701J   | 7064  | Lifting Presser Foot Adjusting Screw        |
| 32210  | 7057  | " " " " " "                                 |
|        |       | Washer.....                                 |
| 32211  | 7057  | Lifting Presser Foot Plate.....             |
| 32212  | 7057  | " " " " Shank.....                          |
| 32213  | —     | Lifting Presser Foot (adjustable) com-      |
|        |       | plete, Nos. 704J and 32210 to 32212....     |
| 32072  | 2195  | Lifting Presser Foot Guide (Canton) with    |
|        |       | 19083.....                                  |
| 32073  | 2195  | Lifting Presser Foot Guide (coarse Canton)  |
|        |       | with 19082.....                             |
| 19040  | 2195  | Lifting Presser Foot Guide (fine Canton)    |
| 19041  | 2195  | " " " " (Milan).....                        |
| 32136  | 7057  | " " " " (chip) for short                    |
|        |       | stitch.....                                 |
| 32183  | 7057  | Lifting Presser Foot Guide (tape) for fine  |
|        |       | work.....                                   |
| 32137  | 7057  | Lifting Presser Foot Guide (tape) for short |
|        |       | stitch.....                                 |
| 19043  | 2195  | Lifting Presser Foot Guide Adjusting        |
|        |       | Lever with 19045 and 19046.....             |
| 19020  | 7053  | Lifting Presser Foot Guide Adjusting        |
|        |       | Lever Friction Washer.....                  |

| NO.    | PLATE | NAME                                                        |
|--------|-------|-------------------------------------------------------------|
| 19045  | 2195  | Lifting Presser Foot Guide Adjusting Lever Handle.....      |
| 19046  | 2195  | Lifting Presser Foot Guide Adjusting Lever Pin.....         |
| 1003c  | 2195  | Lifting Presser Foot Guide Adjusting Lever Thumb Screw..... |
| 19083  | 2195  | Lifting Presser Foot Guide Stud for 32072                   |
| 19082  | 2195  | " " " " " " 32073                                           |
| 32214  | 7056  | " " " " " " 32179                                           |
| 32268  | —     | " " " " " " 32182                                           |
| 50161c | 7055  | " " " Screw.....                                            |
| 19047  | 7055  | " " " Washer.....                                           |
| 19048  | 7055  | Looper with 34418.....                                      |
| 32217  | 7055  | " Gate.....                                                 |
| 32218  | —     | " " 32217 with 32219 and two 337J.....                      |
| 36006  | 7055  | Looper Gate Friction Washer.....                            |
| 946D   | 7055  | " " Hinge Screw.....                                        |
| 32185  | 7055  | " " Lock Stud.....                                          |
| 14058  | 7055  | " " " " Spring.....                                         |
| 453c   | 7055  | " " " " " Stop Screw.....                                   |
| 32219  | 7055  | " " Thread Guard.....                                       |
| 337J   | 7055  | " " " " Screw.....                                          |
| 1019c  | 7055  | " Set Screw.....                                            |
| 34418  | 7055  | " Washer.....                                               |
| 32186  | 7058  | Needle Bar (hollow) with 12495 and 32273                    |
| 32255  | 7064  | " " Bushing (lower).....                                    |
| 624c   | 7052  | " " " " Set Screw....                                       |
| 9830   | 7054  | " " " (upper).....                                          |
| 624c   | 7052  | " " " " Set Screw...                                        |
| 34170  | 7058  | " " Connecting Link with two 1313E.....                     |
| 1313E  | 7058  | Needle Bar Connecting Link Adjusting Screw.....             |
| 32111  | 7058  | Needle Bar Connecting Stud with 195E and 1296c.....         |
| 195E   | 7058  | Needle Bar Connecting Stud Clamping Screw.....              |
| 32273  | 7064  | Needle Bar (thread eyelet) Extension... Pin                 |
| 12495  | 7064  | " " " " " Pin                                               |
| 1296c  | 7058  | " " Position Screw.....                                     |
| 1737c  | 7058  | " Clamping Nut.....                                         |
| 32236  | 7059  | Plait Guide (lower).....                                    |
| 32237  | 7059  | " " (upper).....                                            |
| 32262  | 7064  | " " Friction Washer.....                                    |
| 89c    | 7059  | " " Hinge Screw.....                                        |
| 32238  | 7059  | " " Holder with 54705..                                     |

| NO.    | PLATE | NAME                                                                            |
|--------|-------|---------------------------------------------------------------------------------|
| 32239  | 7059  | Plait Guide (upper) Lock Stud.....                                              |
| 32240  | 7059  | " " " " " Spring                                                                |
| 50117E | 7059  | " " " " " "                                                                     |
|        |       | Screw.....                                                                      |
| 208E   | 7063  | Plait Guide (upper) Screw.....                                                  |
| 646J   | 7064  | " " " Stud.....                                                                 |
| 54705  | 7059  | " " " Steady Pin.....                                                           |
| 32241  | —     | Plait Guide complete, Nos. 89c, 208E, 32236 to 32240, 32262 and 50117E.....     |
| 32190  | 7060  | Plait Guide Block.....                                                          |
| 402E   | 7060  | " " " Screw.....                                                                |
| 19020  | 7053  | " " Friction Washer.....                                                        |
| 19055  | 7060  | " " Regulating Pinion.....                                                      |
| 1004F  | 7060  | " " " Screw.....                                                                |
| 1005F  | 7060  | " " Screw.....                                                                  |
| 19056  | 7060  | " " (inside edge) Nos. 19059 and 19060.....                                     |
| 19059  | —     | Plait Guide (inside edge) Plate.....                                            |
| 19060  | —     | " " " " Rod.....                                                                |
| 32242  | 7059  | " " (stationary) Nos. 32243 and 32244.....                                      |
| 32243  | 7059  | Plait Guide (stationary) Bracket with 735c                                      |
| 32244  | 7059  | " " " Rod.....                                                                  |
| 735c   | 7059  | " " " " Set Screw....                                                           |
| 32112  | 7065  | Spool Bracket with 1009c.....                                                   |
| 29627  | 7058  | " " Dowel Pin.....                                                              |
| 129D   | 7063  | " " Screw.....                                                                  |
| 32083  | 2196  | " Spindle.....                                                                  |
| 32084  | —     | Spool Spindle complete, Nos. 32083, 32086, 32087, 32089, 50159B and 50160c..... |
| 1009c  | 2196  | Spool Spindle Set Screw.....                                                    |
| 32085  | 2196  | " " Washer (felt).....                                                          |
| 32086  | 2196  | " " " (steel) with 32085..                                                      |
| 32191  | 7058  | Tension Disc.....                                                               |
| 1712c  | 7058  | " Regulating Thumb Nut.....                                                     |
| 32192  | 7058  | " Regulator.....                                                                |
| 32193  | 7058  | " " Bushing.....                                                                |
| 32194  | 7058  | " " Friction Spring.....                                                        |
| 32195  | 7058  | " " Plate.....                                                                  |
| 393c   | 7058  | " " " Screw.....                                                                |
| 50279c | 7058  | " Screw Stud.....                                                               |
| 32266  | —     | " " " 50279c with 1712c...                                                      |
| 51808  | 7058  | " " " Roller.....                                                               |
| 910c   | 7058  | " " " Set Screw.....                                                            |
| 13710  | 7058  | " Spring.....                                                                   |
| 32572  | 7058  | " " Washer.....                                                                 |

| NO.    | PLATE | NAME                                                                                             |
|--------|-------|--------------------------------------------------------------------------------------------------|
| 32196  | 7058  | Tension Thread Guard.....                                                                        |
| 223F   | 7054  | " " " Set Screw.....                                                                             |
| 32197  | 7061  | Thread Controller Bracket.....                                                                   |
| 190w   | 7063  | " " " Screw.....                                                                                 |
| 32198  | 7061  | " " " Guide Plate.....                                                                           |
| 19071  | 7061  | " " " Releasing Rod.....                                                                         |
| 32199  | 7061  | " " " Spring (inside).....                                                                       |
| 32200  | 7061  | " " " " (outside).....                                                                           |
| 32201  | 7061  | " " " " " Eyelet (side of arm).....                                                              |
| 330b   | 7061  | " " " " " " Screw.....                                                                           |
| 32279  | 7064  | " " " " " (top of arm).....                                                                      |
| 335w   | —     | " " " " " " Screw.....                                                                           |
| 32087  | 2196  | " " " Guiding Disc with two 32088.....                                                           |
| 32088  | 2196  | " " " " " Bushing.....                                                                           |
| 50159b | 2196  | " " " " " Cap Screw.....                                                                         |
| 50160c | 2196  | " " " " " Screw Stud.....                                                                        |
| 32089  | 2196  | " " " " " Washer.....                                                                            |
| 32202  | 7061  | " " " Pull-off Lever with 1933.....                                                              |
| 19076  | 7064  | " " " " " Cam with two 460c.....                                                                 |
| 460c   | 7054  | " " " " " " Set Screw....                                                                        |
| 701b   | 7061  | " " " " " Hinge Screw.....                                                                       |
| 1933   | 7061  | " " " " " Roller and Stud...                                                                     |
| 32256  | 7062  | Throat Plate with 662j, 32258, 32259 and<br>two 19078, for 19015, 19018, 19094 and<br>32071..... |
| 32257  | 7062  | Throat Plate with 662j, 32258, 32259 and<br>two 19078, for 32220.....                            |
| 32258  | 7062  | Throat Plate Oil Hole Cover.....                                                                 |
| 32259  | 7062  | " " " " " " Spring.....                                                                          |
| 662j   | 7062  | " " " " " " " Screw.....                                                                         |
| 1011f  | 7062  | " " " " " Screw.....                                                                             |
| 19078  | 7062  | " " " " " Steady Pin.....                                                                        |

## MACHINE BASE

| NO.   | PLATE | NAME                                                                                         |
|-------|-------|----------------------------------------------------------------------------------------------|
| 32245 | 7067  | Machine Base with 25761, 32247, and<br>three each 32246 and wood screws 1 in.<br>No. 14..... |
| 25761 | 7064  | Machine Base Pin.....                                                                        |
| 32247 | 7064  | " " " Cushion (felt) oblong.....                                                             |
| 32246 | 7064  | " " " " " round.....                                                                         |

## ACCESSORIES

| NO.    | PLATE | NAME                                   |
|--------|-------|----------------------------------------|
| 50280j | 7063  | Machine Thumb Screw for power table... |
| 1166j  | 7063  | " " " " " Stand.....                   |
| 2015   | 7061  | " " " " " Cushion (rubber).....        |
| 9842   | 7061  | " " " " " Washer.....                  |
| 120344 | 7066  | Oiler (copper plated) with 120345..... |
| 120345 | 7066  | " " Spout, 5 in. long.....             |
| 26026  | 7066  | Screw Driver (large).....              |
| 26485  | 7066  | " " " (small).....                     |
| 19079  | 7066  | Wrench for 1083, 1628 and 1737.....    |
| 32207  | 7066  | " " " 50277.....                       |

## BINDER

### FOR BINDING STRAW BRAID

| NO.   | PLATE | NAME                                                      |
|-------|-------|-----------------------------------------------------------|
| 28834 | 2172  | Folder.....                                               |
| 219F  | 7063  | " " " Screw.....                                          |
| 7071  | 7061  | " " " Washer.....                                         |
| 19036 | 2172  | Lifting Presser Foot (narrow toe).....                    |
| 28835 | 2172  | Binder complete, Nos. 219F, 7071, 19036<br>and 28834..... |

## FOOT LIFTER PARTS

| NO.                                                 | PLATE | NAME                                                                                    |
|-----------------------------------------------------|-------|-----------------------------------------------------------------------------------------|
| 6439                                                | —     | Chain, 36 in. to 45 in., with 56864 and<br>56865.....                                   |
| NOTE: When ordering No. 6439 state length required. |       |                                                                                         |
| 56864                                               | 7064  | Chain Hook (large).....                                                                 |
| 56865                                               | 7064  | " " " (small).....                                                                      |
| 4879                                                | 7066  | " " " Connecting Link.....                                                              |
| 32208                                               | 7066  | Lifting Lever.....                                                                      |
| 21b                                                 | 7063  | " " " Hinge Screw.....                                                                  |
| 19081                                               | 7061  | " " " Spring.....                                                                       |
| 59051                                               | 7067  | Treadle.....                                                                            |
| 7585                                                | 7066  | " " " Shaft.....                                                                        |
| 14357                                               | 7067  | " " " Stand.....                                                                        |
| 59074                                               | 7067  | Treadle complete, Nos. 4879, 7585, 14357,<br>59051 and two wood screws 1 1/4 in. No. 12 |
| 32209                                               | —     | Foot Lifter complete, Nos. 21b, 6439,<br>19081, 32208 and 59074.....                    |

## THREAD UNWINDER

### FOR ONE SPOOL

| NO.     | PLATE | NAME                                                                                                                                   |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------|
| 225389  | 8523  | Spool Rest with 201018c.....                                                                                                           |
| 225388  | 8523  | " " Rod.....                                                                                                                           |
| 200383c | 7064  | " " Set Screw.....                                                                                                                     |
| 201018c | 7064  | " " Set Screw.....                                                                                                                     |
| 202490  | 8523  | " Stand with 200383c.....                                                                                                              |
| 225391  | 8523  | Thread Guide.....                                                                                                                      |
| 201696J | 7064  | " " Lock Nut.....                                                                                                                      |
| 225392  | 8523  | " " Rod with 208E and 225393                                                                                                           |
| 208E    | 7063  | " " " Screw.....                                                                                                                       |
| 225393  | 7064  | " " " Washer.....                                                                                                                      |
| 225394  | 8523  | Thread Unwinder complete, Nos. 201696J,<br>202490, 225388, 225389, 225391, 225392<br>and three wood screws $\frac{7}{8}$ in. No. 12... |
| 27739   | 7073  | Thread Cone (wood) for large cones.....                                                                                                |
| 225390  | —     | " " Holder, for inverted cones..                                                                                                       |

NOTE: Nos. 27739 and 225390 are used with, but not included in 225394.

## OBSOLETE PARTS

| NO.   | PLATE | NAME                                                                          |
|-------|-------|-------------------------------------------------------------------------------|
| 32228 | —     | Arm End Cover for 32229.....                                                  |
| 32229 | 7051  | " " " 32228 with 32230, use<br>32276.....                                     |
| 32230 | —     | Arm End Cover Belt Guard for 32229....                                        |
| 19021 | 7053  | Feed Dog Carrier Friction Spring Washer,<br>use 22441.....                    |
| 19025 | 7054  | Feed Regulating Screw Stud Washer, use<br>42290.....                          |
| 9954  | 7054  | Lifting Presser Bar Lifting Arm Pin.....                                      |
| 1094F | 7057  | " " Foot Adjusting Screw, use<br>704J.....                                    |
| 19044 | 2195  | Lifting Presser Foot Guide Adjusting<br>Lever Friction Washer, use 19020..... |
| 32110 | 7058  | Needle Bar Bushing (lower).....                                               |
| 19020 | 7053  | Plait Guide (upper) Friction Washer, use<br>32262.....                        |
| 32156 | 7052  | Thread Eyelet (top of arm) use 32279....                                      |
| 32203 | 7061  | " Pull-off Lever Cam with two 465c,<br>use 19076.....                         |
| 465c  | 7061  | Thread Pull-off Lever Cam Set Screw for<br>32203.....                         |

| NO.   | PLATE | NAME                                                                                                 |
|-------|-------|------------------------------------------------------------------------------------------------------|
| 32204 | 7062  | Throat Plate with 664J, 32205 and two<br>19078, for 19015, 19018, 19094 and<br>32071, use 32256..... |
| 32221 | 7062  | Throat Plate with 664J, 32205 and two<br>19078, for 32220, use 32257.....                            |
| 32205 | 7062  | Throat Plate Oil Hole Cover.....                                                                     |
| 664J  | 7062  | " " " " " Screw.....                                                                                 |

Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

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## NUMERICAL LIST OF PARTS

| NO. PLATE | NAME                                                                                                |
|-----------|-----------------------------------------------------------------------------------------------------|
| 21d 7063  | Lifting Lever Hinge Screw for 32209.....                                                            |
| 89c 7059  | Plait Guide (upper) Hinge Screw for 32241                                                           |
| 129d 7063 | Spool Bracket Screw.....                                                                            |
| 175w 7055 | Lifting Presser Bar Lifting Arm Disen-<br>gaging Lever Shaft Crank Clamping<br>Screw for 32127..... |
| 190w 7063 | Feed Bar Cover Screw.....                                                                           |
| 190w 7063 | Lifting Presser Bar Lifting Arm Position<br>Spring Screw.....                                       |
| 190w 7063 | Thread Controller Bracket Screw.....                                                                |
| 195e 7058 | Needle Bar Connecting Stud Clamping<br>Screw for 32111.....                                         |
| 208e 7063 | Plait Guide (upper) Screw for 32241.....                                                            |
| 208e 7063 | Thread Unwinder Thread Guide Rod<br>Screw for 225392.....                                           |
| 219f 7063 | Arm End Cover Screw.....                                                                            |
| 219f 7063 | Binder Folder Screw for 28835.....                                                                  |
| 223e 7054 | Lifting Presser Bar Lifting Arm Adjust-<br>ing Screw Clamping Screw for 32124...                    |
| 223f 7054 | Tension Thread Guard Set Screw.....                                                                 |
| 330w 7052 | Face Plate Screw.....                                                                               |
| 330w 7061 | Thread Eyelet (side of arm) Screw.....                                                              |
| 335w ---- | " " (top of arm) Screw.....                                                                         |
| 337j 7055 | Looper Gate Thread Guard Screw for<br>32218.....                                                    |
| 390j 7054 | Lifting Presser Bar Guide and Lifting<br>Bracket Adjusting Screw for 32122.....                     |
| 393c 7058 | Tension Regulator Plate Screw.....                                                                  |
| 402e 7060 | Plait Guide Block Screw.....                                                                        |
| 440c 7063 | Feed Lifting Eccentric Connection Bar<br>Set Screw for 32157.....                                   |
| 446c 7053 | Feed Bar Carrier Hinge Pin Bushing<br>(left) Set Screw.....                                         |
| 446c 7053 | Feed Bar Carrier Hinge Pin Bushing<br>(right) Set Screw.....                                        |
| 453c 7055 | Looper Gate Lock Stud Spring Stop Screw                                                             |
| 460c 7054 | Lifting Presser Bar Lifter Hinge Stud<br>Set Screw.....                                             |
| 460c 7054 | Thread Pull-off Lever Cam Set Screw for<br>19076.....                                               |
| 462c 7052 | Arm Rotary Shaft Bushing (front) Set<br>Screw.....                                                  |
| 462c 7052 | Lifting Presser Bar Bushing (upper) Set<br>Screw.....                                               |

## NUMERICAL LIST OF PARTS

| NO. PLATE  | NAME                                                                 |
|------------|----------------------------------------------------------------------|
| 465c 7061  | Thread Pull-off Lever Cam Set Screw for 32203, obsolete.....         |
| 624c 7052  | Arm Rock Shaft Bushing (back) Set Screw.....                         |
| 624c 7052  | Arm Rock Shaft Bushing (front) Set Screw.....                        |
| 624c 7052  | Feed Bar Carrier Hinge Pin Set Screw for 32158.....                  |
| 624c 7052  | Feed Bar Hinge Pin Set Screw for 32158..                             |
| 624c 7052  | Lifting Presser Bar Bushing (lower) Set Screw.....                   |
| 624c 7052  | Lifting Presser Bar Lifting Arm Shaft Bushing Set Screw.....         |
| 624c 7052  | Needle Bar Bushing (lower) Set Screw...                              |
| 624c 7052  | " " " (upper) Set Screw...                                           |
| 646j 7064  | Plait Guide (upper) Screw Stud.....                                  |
| 662j 7062  | Throat Plate Oil Hole Cover Spring Screw for 32256 and 32257.....    |
| 664j 7062  | Throat Plate Oil Hole Cover Screw for 32204 and 32221, obsolete..... |
| 701b 7061  | Thread Pull-off Lever Hinge Screw.....                               |
| 704j 7064  | Lifting Presser Foot Adjusting Screw for 32213.....                  |
| 735c 7059  | Plait Guide (stationary) Rod Set Screw for 32243.....                |
| 889c 7052  | Arm Rotary Shaft Bushing (back) Set Screw.....                       |
| 889c 7052  | Arm Rotary Shaft Collar Set Screw for 32152.....                     |
| 889c 7052  | Feed Eccentric Set Screw for 32166.....                              |
| 889c 7052  | " Lifting Eccentric Set Screw for 32167.....                         |
| 896E 7063  | Connecting Rod Cap Screw for 32227....                               |
| 896E 7063  | Feed Connecting Rod Cap Screw for 32163                              |
| 910c 7058  | Tension Screw Stud Set Screw.....                                    |
| 946D 7055  | Looper Gate Hinge Screw.....                                         |
| 995c 7053  | Feed Dog Carrier Regulating Thumb Screw for 32254.....               |
| 996c 7053  | Feed Dog Carrier Screw.....                                          |
| 997c 7053  | " " Screw.....                                                       |
| 1003c 2195 | Lifting Presser Foot Guide Adjusting Lever Thumb Screw.....          |
| 1004F 7060 | Plait Guide Regulating Pinion Screw....                              |
| 1005F 7060 | " " Screw.....                                                       |
| 1009c 2196 | Spool Spindle Set Screw for 32112.....                               |
| 1011F 7062 | Throat Plate Screw.....                                              |

## NUMERICAL LIST OF PARTS

| NO. PLATE  | NAME                                                                               |
|------------|------------------------------------------------------------------------------------|
| 1012E 7053 | Feed Connecting Rod Adjusting Screw for 32163.....                                 |
| 1019c 7055 | Looper Set Screw for 32149.....                                                    |
| 1083c 7054 | Lifting Presser Bar Lifting Arm Adjusting Screw for 32124.....                     |
| 1094F 7057 | Lifting Presser Foot Adjusting Screw, obsolete, use 704J.....                      |
| 1155H 7054 | Lifting Presser Bar Guide and Lifting Bracket Screw.....                           |
| 1166j 7063 | Machine Thumb Screw, for stand (Accessories).....                                  |
| 1259c 7052 | Arm Rock Shaft Crank (back) Set Screw for 32147.....                               |
| 1266c 7052 | Arm Rock Shaft Crank (front) Set Screw for 32148.....                              |
| 1285c 7063 | Balance Wheel and Connecting Rod Eccentric Set Screw for 32231.....                |
| 1296c 7058 | Needle Bar Position Screw for 32111.....                                           |
| 1313E 7058 | " " Connecting Link Adjusting Screw for 34170.....                                 |
| 1485E 7063 | Arm Extension Screw for 32234.....                                                 |
| 1520j 7063 | Connecting Rod Hinge Screw Nut for 32253.....                                      |
| 1627c 7054 | Feed Regulating Screw Stud Nut.....                                                |
| 1712c 7058 | Tension Regulating Thumb Nut for 32266                                             |
| 1737c 7058 | Needle Clamping Nut.....                                                           |
| 1933 7061  | Thread Pull-off Lever Roller and Stud for 32202.....                               |
| 1999 7055  | Lifting Presser Bar Lifting Arm Shaft Driving Lever Roller and Stud for 32174..... |
| 2015 7061  | Machine Thumb Screw Cushion, rubber (Accessories).....                             |
| 2273 7054  | Lifting Presser Bar Lifting Arm Disengaging Lever Pin.....                         |
| 4879 7066  | Chain Connecting Link for 59074.....                                               |
| 6439 —     | " 36 in. to 45 in., with 56864 and 56865, for 32209.....                           |
| 7071 7061  | Binder Folder Screw Washer for 28835..                                             |
| 7585 7066  | Treadle Shaft for 59074.....                                                       |
| 9830 7054  | Lifting Presser Bar Bushing (lower).....                                           |
| 9830 7054  | " " " " (upper).....                                                               |
| 9830 7054  | Needle Bar Bushing (upper).....                                                    |
| 9842 7061  | Machine Thumb Screw Washer (Accessories).....                                      |
| 9954 7054  | Lifting Presser Bar Lifting Arm Pin, obsolete.....                                 |

## NUMERICAL LIST OF PARTS

| NO.   | PLATE | NAME                                                                                 |
|-------|-------|--------------------------------------------------------------------------------------|
| 12495 | 7064  | Needle Bar (thread eyelet) Extension Pin for 32186.....                              |
| 13710 | 7058  | Tension Spring.....                                                                  |
| 14026 | 7055  | Lifting Presser Bar Lifting Arm Pin.....                                             |
| 14026 | 7055  | " " " " " S h a f t Driving Lever Pin.....                                           |
| 14058 | 7055  | Looper Gate Lock Stud Spring.....                                                    |
| 14357 | 7067  | Treadle Stand for 59074.....                                                         |
| 19015 | 2195  | Feed Dog for medium or Milan.....                                                    |
| 19018 | 2195  | " " " fine or chip.....                                                              |
| 19020 | 7053  | " " Carrier Friction Spring.....                                                     |
| 19020 | 7053  | Lifting Presser Foot Guide Adjusting Lever Friction Washer.....                      |
| 19020 | 7053  | Plait Guide Friction Washer.....                                                     |
| 19020 | 7053  | " " (upper) Friction Washer, obsolete, use 32262.....                                |
| 19021 | 7053  | Feed Dog Carrier Friction Spring Washer, obsolete, use 22441.....                    |
| 19025 | 7054  | Feed Regulating Screw Stud Washer, obsolete, use 42290.....                          |
| 19034 | 7055  | Lifting Presser Bar Spring (light).....                                              |
| 19035 | 7055  | " " " " Bracket.....                                                                 |
| 19036 | 7057  | Binder Lifting Presser Foot (narrow toe) for 28835.....                              |
| 19036 | 7057  | Lifting Presser Foot (narrow toe).....                                               |
| 19040 | 2195  | " " " Guide (fine Canton).....                                                       |
| 19041 | 2195  | " " " " (Milan).....                                                                 |
| 19043 | 2195  | " " " " A d j u s t i n g Lever with 19045 and 19046.....                            |
| 19044 | 2195  | Lifting Presser Foot Guide Adjusting Lever Friction Washer, obsolete, use 19020..... |
| 19045 | 2195  | Lifting Presser Foot Guide Adjusting Lever Handle for 19043.....                     |
| 19046 | 2195  | Lifting Presser Foot Guide Adjusting Lever Pin for 19043.....                        |
| 19047 | 7055  | Lifting Presser Foot Washer.....                                                     |
| 19048 | 7055  | Looper with 34418.....                                                               |
| 19055 | 7060  | Plait Guide Regulating Pinion.....                                                   |
| 19056 | 7060  | " " (inside edge) Nos. 19059 and 19060.....                                          |
| 19059 | ---   | Plait Guide (inside edge) Plate for 19056.....                                       |
| 19060 | ---   | " " " " Rod for 19056...                                                             |
| 19071 | 7061  | Thread Controller Releasing Rod.....                                                 |
| 19076 | 7064  | " Pull-off Lever Cam with two 460c.....                                              |
| 19078 | 7062  | Throat Plate Steady Pin for 32204, 32221, 32256 and 32257.....                       |

## NUMERICAL LIST OF PARTS

| NO.    | PLATE | NAME                                                                             |
|--------|-------|----------------------------------------------------------------------------------|
| 19079  | 7066  | Wrench for 1083, 1628 and 1737 (Accessories).....                                |
| 19081  | 7061  | Lifting Lever Spring for 32209.....                                              |
| 19082  | 2195  | " Presser Foot Guide Stud for 32073.....                                         |
| 19083  | 2195  | " " " " " " " 32072.....                                                         |
| 19094  | 2195  | Feed Dog for chip.....                                                           |
| 22441  | 7064  | " " Carrier Friction Spring Washer.....                                          |
| 25761  | 7064  | Machine Base Pin for 32245.....                                                  |
| 26026  | 7066  | Screw Driver (large) Accessories.....                                            |
| 26485  | 7066  | " " (small) Accessories.....                                                     |
| 27739  | 7073  | Thread Cone (wood) for large cones, for 225394.....                              |
| 28834  | 2172  | Binder Folder for 28835.....                                                     |
| 28835  | 2172  | Binder complete, for binding straw braid, Nos. 219F, 7071, 19036, and 28834..... |
| 29627  | 7058  | Spool Bracket Dowel Pin.....                                                     |
| 32038  | ---   | Lifting Presser Bar Spring (heavy).....                                          |
| 32071  | 2195  | Feed Dog for Japanese.....                                                       |
| 32072  | 2195  | Lifting Presser Foot Guide (Canton) with 19083.....                              |
| 32073  | 2195  | Lifting Presser Foot Guide (coarse Canton) with 19082.....                       |
| 32083  | 2196  | Spool Spindle for 32084.....                                                     |
| 32084  | ---   | Spool Spindle complete, Nos. 32083, 32086, 32087, 32089, 50159b and 50160c.....  |
| 32085  | 2196  | Spool Spindle Washer (felt) for 32086.....                                       |
| 32086  | 2196  | Spool Spindle Washer (steel) with 32085, for 32084.....                          |
| 32087  | 2196  | Thread Guiding Disc with two 32088, for 32084.....                               |
| 32088  | 2196  | Thread Guiding Disc Bushing for 32087.....                                       |
| 32089  | 2196  | " " " Washer for 32084.....                                                      |
| *32096 | ---   | Connecting Rod Cap for 32227.....                                                |
| 32098  | 7051  | Feed Bar Hinge Pin for 32264.....                                                |
| 32110  | 7058  | Needle Bar Bushing (lower) obsolete.....                                         |
| 32111  | 7058  | Needle Bar Connecting Stud with 195e and 1296c.....                              |
| 32112  | 7065  | Spool Bracket with 1009c.....                                                    |
| 32122  | 7054  | Lifting Presser Bar Guide and Lifting Bracket with 390j.....                     |
| 32124  | 7054  | Lifting Presser Bar Lifting Arm with 223e and 1083c.....                         |
| 32125  | 7054  | Lifting Presser Bar Lifting Arm Disengaging Lever.....                           |
| 32127  | 7055  | Lifting Presser Bar Lifting Arm Disengaging Lever Shaft Crank with 175w...       |

| NO.    | PLATE | NAME                                                                  |
|--------|-------|-----------------------------------------------------------------------|
| 32129  | 7055  | Lifting Presser Bar Lifting Arm Shaft.....                            |
| 32130  | 7055  | " " " " " " Bush-<br>ing.....                                         |
| 32136  | 7057  | Lifting Presser Foot Guide (chip) for short<br>stitch.....            |
| 32137  | 7057  | Lifting Presser Foot Guide (tape) for short<br>stitch.....            |
| 32144  | 7051  | Arm Rock Shaft.....                                                   |
| 32145  | 7052  | " " " Bushing (back).....                                             |
| 32146  | 7052  | " " " " (front).....                                                  |
| 32147  | 7052  | " " " Crank (back) with 1259c<br>and 50275c.....                      |
| 32148  | 7052  | Arm Rock Shaft Crank (front) with 1266c<br>and 50275c.....            |
| 32149  | 7051  | Arm Rotary Shaft with 1019c.....                                      |
| 32150  | 7052  | " " " Bushing (back).....                                             |
| 32151  | 7052  | " " " " (front).....                                                  |
| 32152  | 7052  | " " " Collar with two 889c..                                          |
| 32155  | 7052  | Face Plate.....                                                       |
| 32156  | 7052  | " " Thread Guard.....                                                 |
| 32156  | 7052  | Thread Eyelet (top of arm) obsolete, use<br>32279.....                |
| 32157  | 7051  | Feed Bar with 440c, for 32264.....                                    |
| 32158  | 7053  | " " Carrier with four 624c, for 32264                                 |
| 32159  | 7053  | " " " Hinge Pin.....                                                  |
| 32160  | 7053  | " " " " " Bushing<br>(left).....                                      |
| 32161  | 7053  | Feed Bar Carrier Hinge Pin Bushing<br>(right).....                    |
| 32162  | 7067  | Feed Bar Cover.....                                                   |
| 32163  | 7053  | " Connecting Rod with 1012e, 32164<br>and two 896e.....               |
| *32164 | —     | Feed Connecting Rod Cap for 32163.....                                |
| 32165  | 7053  | " Dog Carrier for 32254.....                                          |
| 32166  | 7054  | " Eccentric with two 889c.....                                        |
| 32167  | 7054  | " Lifting Eccentric with two 889c....                                 |
| 32168  | 7054  | " " " Connection.....                                                 |
| 32169  | 7054  | " " " " Bar for<br>32264.....                                         |
| 32170  | 7054  | Lifting Presser Bar.....                                              |
| 32171  | 7054  | " " " Lifter.....                                                     |
| 32172  | 7055  | " " " Lifting Arm Disen-<br>gaging Lever Shaft.....                   |
| 32173  | 7055  | Lifting Presser Bar Lifting Arm Position<br>Spring.....               |
| 32174  | 7055  | Lifting Presser Bar Lifting Arm Shaft<br>Driving Lever with 1999..... |

| NO.   | PLATE | NAME                                                                                                           |
|-------|-------|----------------------------------------------------------------------------------------------------------------|
| 32175 | 7055  | Lifting Presser Bar Stud.....                                                                                  |
| 32176 | 7056  | " " Foot (narrow) for binding                                                                                  |
| 32177 | 7056  | " " " (wide) for binding...                                                                                    |
| 32178 | 7056  | " " " with Guide, for braid,<br>for high rolled edge.....                                                      |
| 32179 | 7056  | Lifting Presser Foot with Guide and 32214<br>(wide Japanese).....                                              |
| 32180 | 7056  | Lifting Presser Foot with Guide (coarse<br>Canton).....                                                        |
| 32181 | 7056  | Lifting Presser Foot with Guide, for extra<br>heavy braid.....                                                 |
| 32182 | 7056  | Lifting Presser Foot with Guide and 32268,<br>for coarse braid.....                                            |
| 32183 | 7057  | Lifting Presser Foot Guide (tape) for fine<br>work.....                                                        |
| 32185 | 7055  | Looper Gate Lock Stud.....                                                                                     |
| 32186 | 7058  | Needle Bar (hollow) with 12495 and 32273                                                                       |
| 32190 | 7060  | Plait Guide Block.....                                                                                         |
| 32191 | 7058  | Tension Disc.....                                                                                              |
| 32192 | 7058  | " Regulator.....                                                                                               |
| 32193 | 7058  | " " Bushing.....                                                                                               |
| 32194 | 7058  | " " Friction Spring.....                                                                                       |
| 32195 | 7058  | " " Plate.....                                                                                                 |
| 32196 | 7058  | " Thread Guard.....                                                                                            |
| 32197 | 7061  | Thread Controller Bracket.....                                                                                 |
| 32198 | 7061  | " " Guide Plate.....                                                                                           |
| 32199 | 7061  | " " Spring (inside).....                                                                                       |
| 32200 | 7061  | " " " (outside).....                                                                                           |
| 32201 | 7061  | " Eyelet (side of arm).....                                                                                    |
| 32202 | 7061  | " Pull-off Lever with 1933.....                                                                                |
| 32203 | 7061  | " " " Cam with two 465c,<br>obsolete, use 19076.....                                                           |
| 32204 | 7062  | Throat Plate with 664j, 32205 and two<br>19078, for 19015, 19018, 19094 and<br>32071, obsolete, use 32256..... |
| 32205 | 7062  | Throat Plate Oil Hole Cover for 32204<br>and 32221, obsolete.....                                              |
| 32207 | 7066  | Wrench for 50277 (Accessories).....                                                                            |
| 32208 | 7066  | Lifting Lever for 32209.....                                                                                   |
| 32209 | —     | Foot Lifter complete, Nos. 21b, 6439,<br>19081, 32208 and 59074.....                                           |
| 32210 | 7057  | Lifting Presser Foot Adjusting Screw<br>Washer, for 32213.....                                                 |
| 32211 | 7057  | Lifting Presser Foot Plate for 32213.....                                                                      |
| 32212 | 7057  | " " " Shank for 32213.....                                                                                     |
| 32213 | —     | Lifting Presser Foot (adjustable) complete,<br>Nos. 704j and 32210 to 32212.....                               |

| NO.                           | PLATE | NAME                                                                                                                   |
|-------------------------------|-------|------------------------------------------------------------------------------------------------------------------------|
| 32214                         | 7056  | Lifting Presser Foot Guide Stud for 32179                                                                              |
| 32217                         | 7055  | Looper Gate for 32218.....                                                                                             |
| 32218                         | —     | “ “ 32217 with 32219 and two<br>337J.....                                                                              |
| 32219                         | 7055  | Looper Gate Thread Guard for 32218....                                                                                 |
| 32220                         | 2195  | Feed Dog for fine Milan tape.....                                                                                      |
| 32221                         | 7062  | Throat Plate with 664J, 32205 and two<br>19078, for 32220, obsolete, use 32257...                                      |
| 32225                         | 7051  | Balance Wheel and Connecting Rod<br>Eccentric Oil Pad (felt).....                                                      |
| 32226                         | 7052  | Balance Wheel and Connecting Rod<br>Eccentric Oil Pad Oil Hole Packing<br>(braided cotton).....                        |
| 32227                         | 7051  | Connecting Rod with 32096 and two 896E,<br>for 32253.....                                                              |
| 32228                         | —     | Arm End Cover for 32229, obsolete.....                                                                                 |
| 32229                         | 7051  | “ “ “ 32228 with 32230, obso-<br>lete, use 32276.....                                                                  |
| 32230                         | —     | Arm End Cover Belt Guard for 32229,<br>obsolete.....                                                                   |
| 32231                         | 7051  | Balance Wheel and Connecting Rod<br>Eccentric, 1 <sup>3</sup> / <sub>8</sub> in. pulley, with 1285c,<br>for 32267..... |
| *32233                        | —     | Arm Extension for 32234.....                                                                                           |
| *32234                        | —     | “ upper and lower (solid) with 32233<br>and two 1485E.....                                                             |
| 32235                         | 7054  | Lifting Presser Bar Lifter Hinge Stud....                                                                              |
| Nos. 32236 to 32240 for 32241 |       |                                                                                                                        |
| 32236                         | 7059  | Plait Guide (lower).....                                                                                               |
| 32237                         | 7059  | “ “ (upper).....                                                                                                       |
| 32238                         | 7059  | “ “ “ Holder with 54705...                                                                                             |
| 32239                         | 7059  | “ “ “ Lock Stud.....                                                                                                   |
| 32240                         | 7059  | “ “ “ “ “ Spring....                                                                                                   |
| 32241                         | —     | Plait Guide complete, Nos. 89c, 208E,<br>32236 to 32240, 32262 and 50117E.....                                         |
| 32242                         | 7059  | Plait Guide (stationary) Nos. 32243 and<br>32244.....                                                                  |
| 32243                         | 7059  | Plait Guide (stationary) Bracket with<br>735c, for 32242.....                                                          |
| 32244                         | 7059  | Plait Guide (stationary) Rod for 32242..                                                                               |
| 32245                         | 7067  | Machine Base with 25761, 32247 and three<br>each 32246 and wood screws 1 in. No. 14                                    |
| 32246                         | 7064  | Machine Cushion (felt) round, for 32245..                                                                              |
| 32247                         | 7064  | “ “ oblong, for 32245..                                                                                                |
| 32253                         | —     | Connecting Rod 32227 with 1520J and<br>50276c, for 32267.....                                                          |

| NO.    | PLATE | NAME                                                                                             |
|--------|-------|--------------------------------------------------------------------------------------------------|
| 32254  | —     | Feed Dog Carrier 32165 with 995c.....                                                            |
| 32255  | 7064  | Needle Bar Bushing (lower).....                                                                  |
| 32256  | 7062  | Throat Plate with 662J, 32258, 32259 and<br>two 19078, for 19015, 19018, 19094 and<br>32071..... |
| 32257  | 7062  | Throat Plate with 662J, 32258, 32259 and<br>two 19078, for 32220.....                            |
| 32258  | 7062  | Throat Plate Oil Hole Cover for 32256<br>and 32257.....                                          |
| 32259  | 7062  | Throat Plate Oil Hole Cover Spring for<br>32256 and 32257.....                                   |
| 32262  | 7064  | Plait Guide (upper) Friction Washer for<br>32241.....                                            |
| 32264  | —     | Feed Bar 32157 with 32098, 32158 and<br>32169.....                                               |
| 32266  | —     | Tension Screw Stud 50279c with 1712c...                                                          |
| 32267  | —     | Balance Wheel and Connecting Rod<br>Eccentric 32231 with 32253.....                              |
| 32268  | —     | Lifting Presser Foot Guide Stud for 32182.                                                       |
| 32273  | 7064  | Needle Bar (thread eyelet) Extension for<br>32186.....                                           |
| 32275  | —     | Arm End Cover for 32276.....                                                                     |
| 32276  | 7073  | “ “ “ 32275 with 32277.....                                                                      |
| 32277  | —     | “ “ “ Belt Guard for 32276....                                                                   |
| 32279  | 7064  | Thread Eyelet (top of arm).....                                                                  |
| 32572  | 7058  | Tension Spring Washer.....                                                                       |
| 34170  | 7058  | Needle Bar Connecting Link with two<br>1313E.....                                                |
| 34418  | 7055  | Looper Washer for 19048.....                                                                     |
| 36006  | 7055  | “ Gate Friction Washer.....                                                                      |
| 42290  | 7064  | Feed Regulating Screw Stud Washer....                                                            |
| 50117E | 7059  | Plait Guide (upper) Lock Stud Spring<br>Screw for 32241.....                                     |
| 50159B | 2196  | Thread Guiding Disc Cap Screw for 32084                                                          |
| 50160c | 2196  | “ “ “ Screw Stud for 32084                                                                       |
| 50161c | 7055  | Lifting Presser Foot Screw.....                                                                  |
| 50275c | 7052  | Arm Rock Shaft Crank (back) Position<br>Screw for 32147.....                                     |
| 50275c | 7052  | Arm Rock Shaft Crank (front) Position<br>Screw for 32148.....                                    |
| 50276c | 7063  | Connecting Rod Hinge Screw for 32253..                                                           |
| 50277c | 7054  | Feed Regulating Screw Stud.....                                                                  |
| 50278J | 7063  | Lifting Presser Bar Pressure Regulating<br>Thumb Screw.....                                      |
| 50279c | 7058  | Tension Screw Stud for 32266.....                                                                |
| 50280J | 7063  | Machine Thumb Screw for Power Table<br>(Accessories).....                                        |

| NO.                              | PLATE | NAME                                                                                                                                                   |
|----------------------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| 51807                            | 7055  | Lifting Presser Bar Roller and Screw Stud.                                                                                                             |
| 51808                            | 7058  | Tension Screw Stud Roller.                                                                                                                             |
| 54705                            | 7059  | Plait Guide (upper) Steady Pin for 32238.                                                                                                              |
| 56864                            | 7064  | Chain Hook (large) for 6439.                                                                                                                           |
| 56865                            | 7064  | " " (small) for 6439.                                                                                                                                  |
| 59051                            | 7067  | Treadle for 59074.                                                                                                                                     |
| 59074                            | 7067  | Treadle complete, for 32200, Nos. 4879,<br>7585, 14357, 59051 and two wood screws<br>1 $\frac{1}{4}$ in. No. 12.                                       |
| 120344                           | 7066  | Oiler (copper plated) with 120345 (Accessories).                                                                                                       |
| 120345                           | 7066  | Oiler Spout, 5 in. long, for 120344.                                                                                                                   |
| 200383c                          | 7064  | Thread Unwinder Spool Rest Rod Set<br>Screw for 202490.                                                                                                |
| 201018c                          | 7064  | Thread Unwinder Spool Rest Set Screw<br>for 225389.                                                                                                    |
| 201696j                          | 7064  | Thread Unwinder Thread Guide Lock Nut<br>for 225394.                                                                                                   |
| 202490                           | 8523  | Thread Unwinder Spool Stand with<br>200383c, for 225394.                                                                                               |
| Nos. 225388 to 225392 for 225394 |       |                                                                                                                                                        |
| 225388                           | 8523  | Thread Unwinder Spool Rest Rod.                                                                                                                        |
| 225389                           | 8523  | " " " " with 201018c                                                                                                                                   |
| 225390                           | —     | " " Thread Cone Holder,<br>for inverted cones.                                                                                                         |
| 225391                           | 8523  | Thread Unwinder Thread Guide.                                                                                                                          |
| 225392                           | 8523  | " " " " Rod with<br>208E and 225393.                                                                                                                   |
| 225393                           | 7064  | Thread Unwinder Thread Guide Rod<br>Washer for 225392.                                                                                                 |
| 225394                           | 8523  | Thread Unwinder complete, for one spool,<br>Nos. 201696j, 202490, 225388, 225389,<br>225391, 225392 and three wood screws<br>$\frac{7}{8}$ in. No. 12. |

Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO."

1

Needles in Containers marked "For Singer Machines" are not Singer made needles.

2

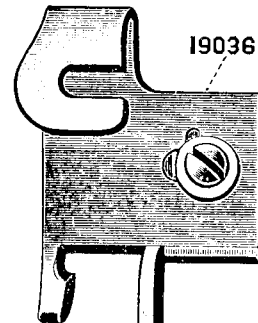
## ILLUSTRATIONS OF PARTS

FOR

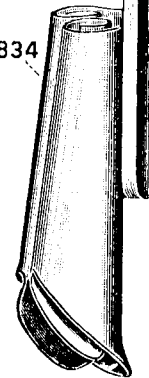
## MACHINE No. 25-56

28835

19036



28834



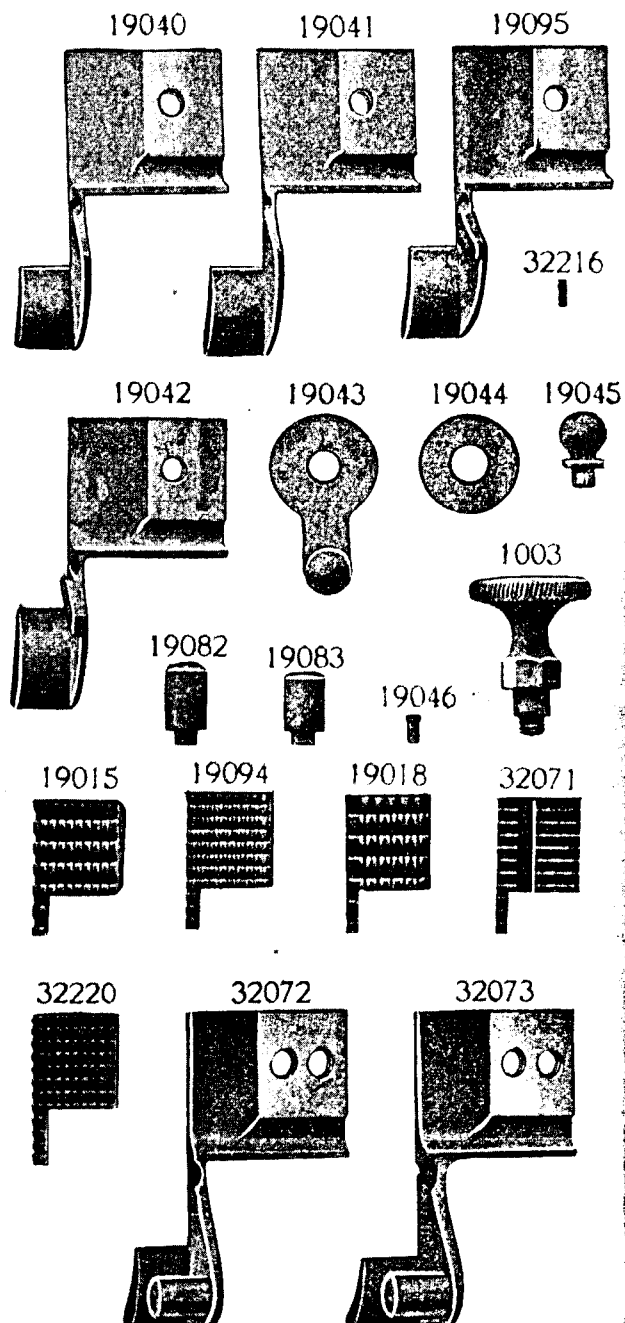
ILLUSTRATIONS OF PARTS

MACHINE NO. 25-26

Machine No. 25-26 and their Components are marked with the Company Trade Mark "SINGER".

Needles in Containers marked "The Singer Machine" are not fitted with needles.

# PLATE 2195—FULL SIZE



# PLATE 2196—FULL SIZE

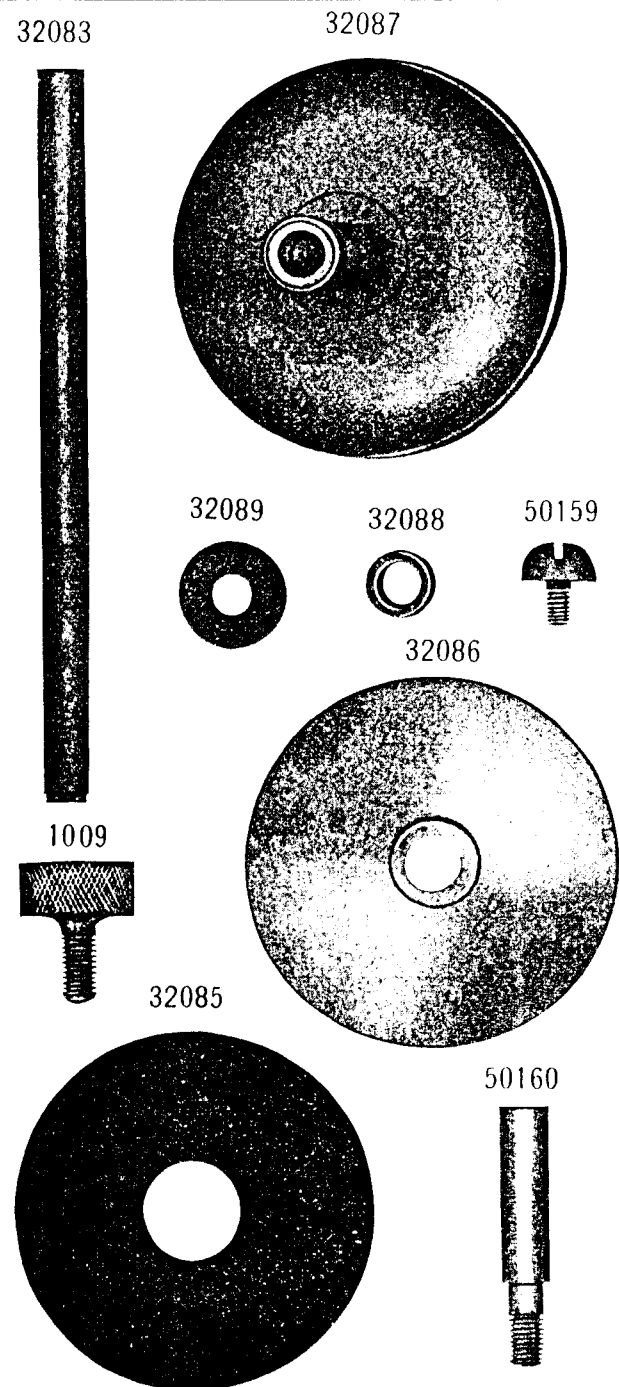


PLATE 7051—ONE-HALF SIZE

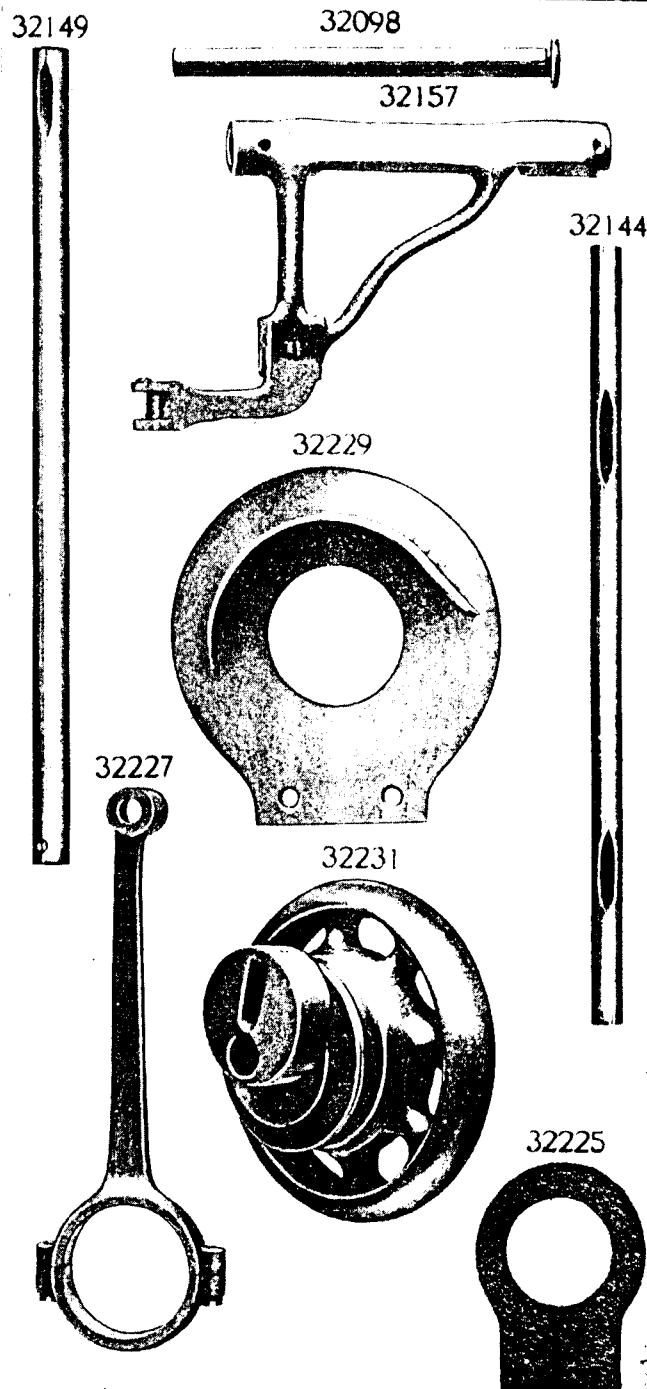


PLATE 7052—FULL SIZE

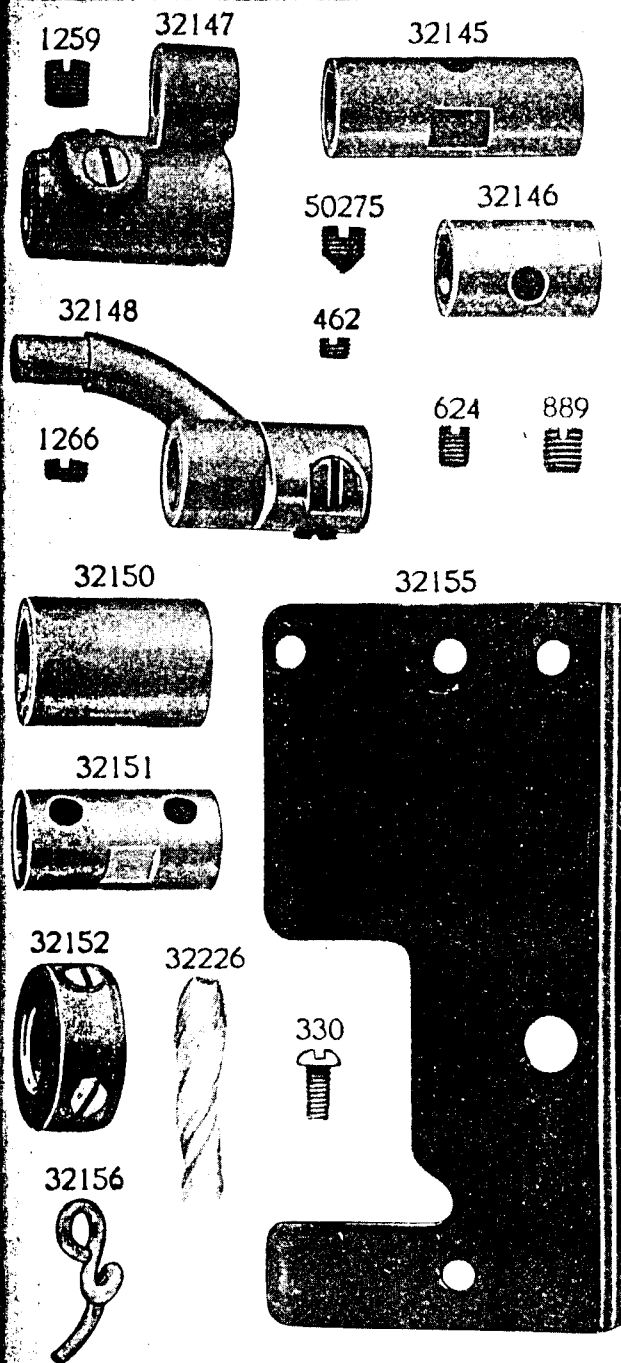


PLATE 7053—FULL SIZE

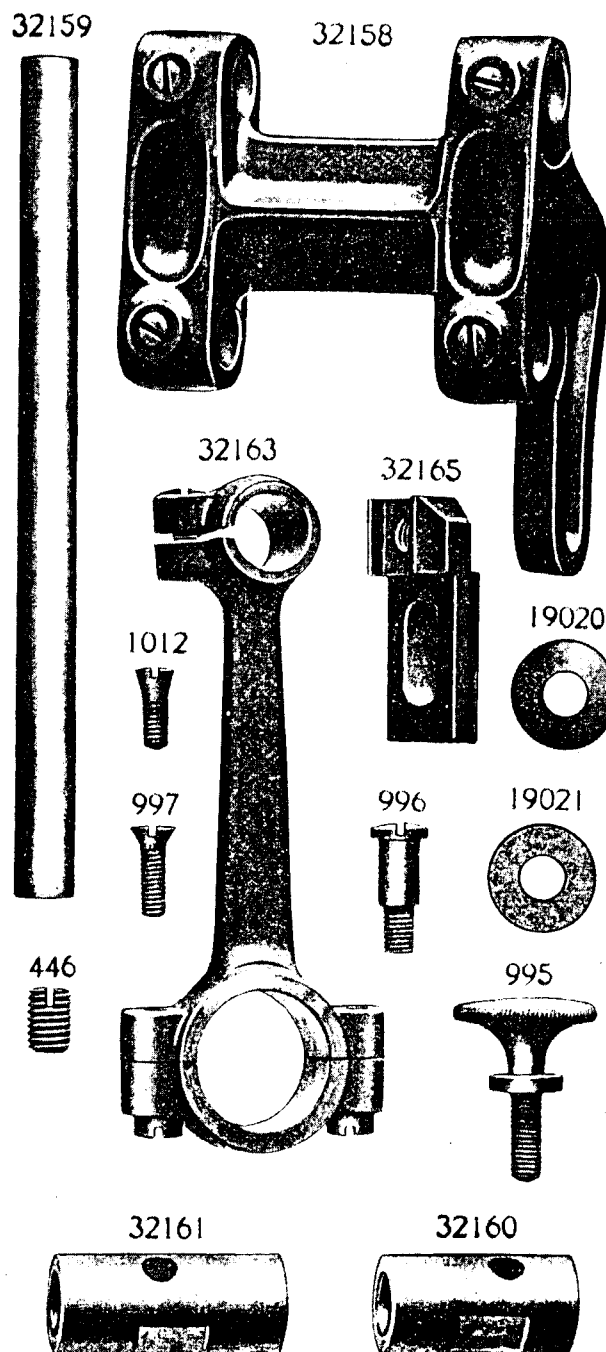


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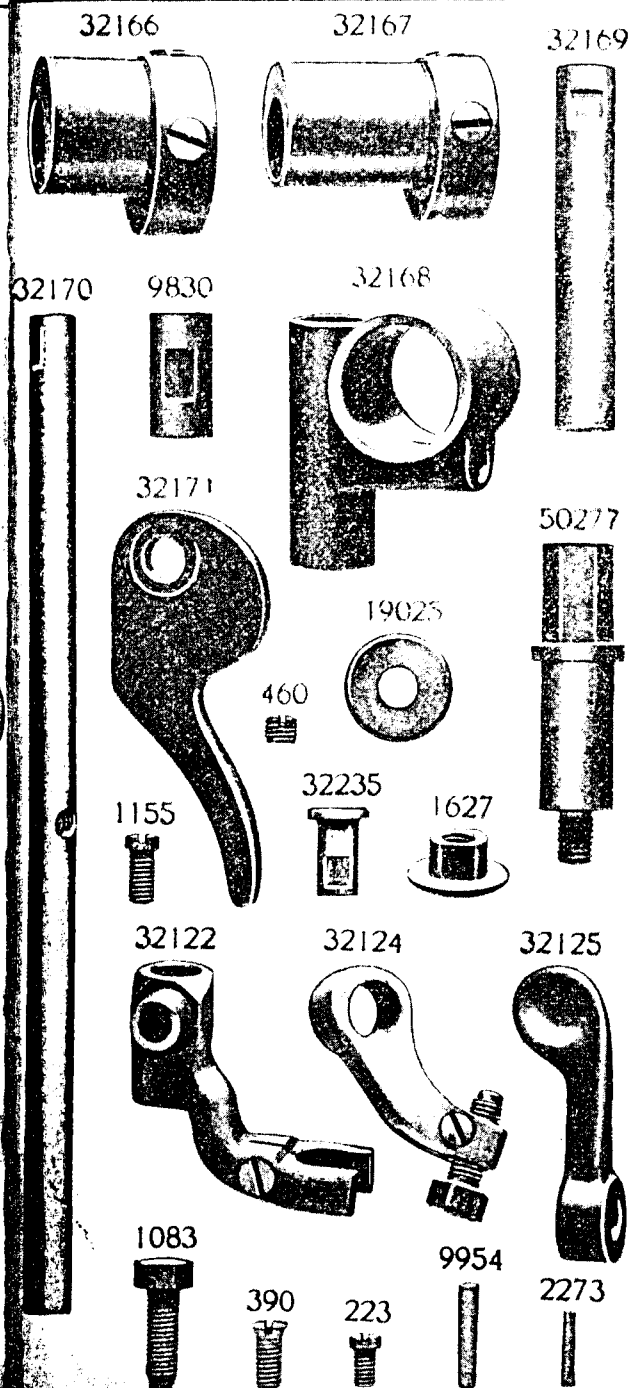


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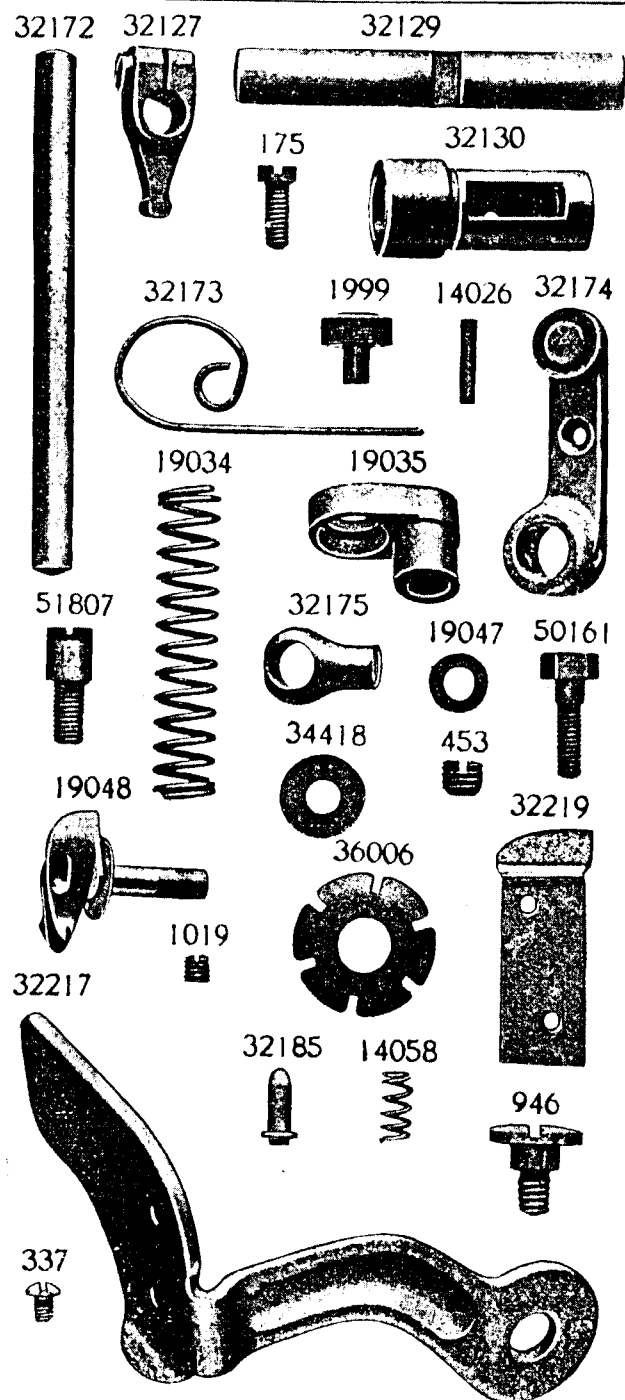


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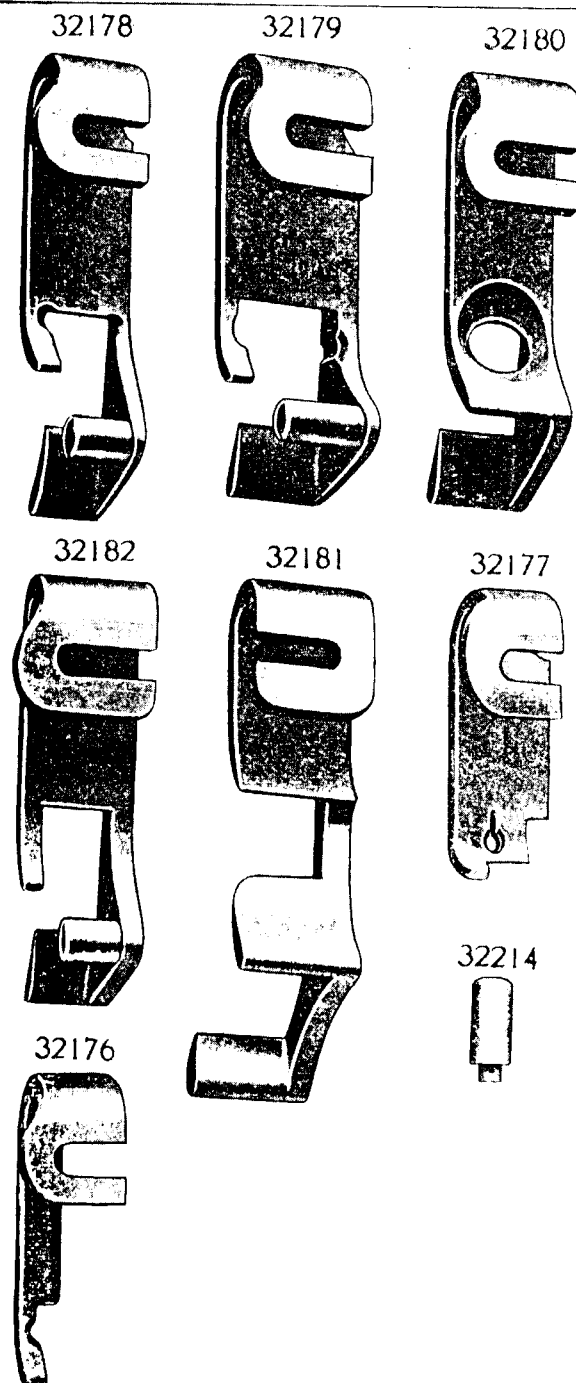


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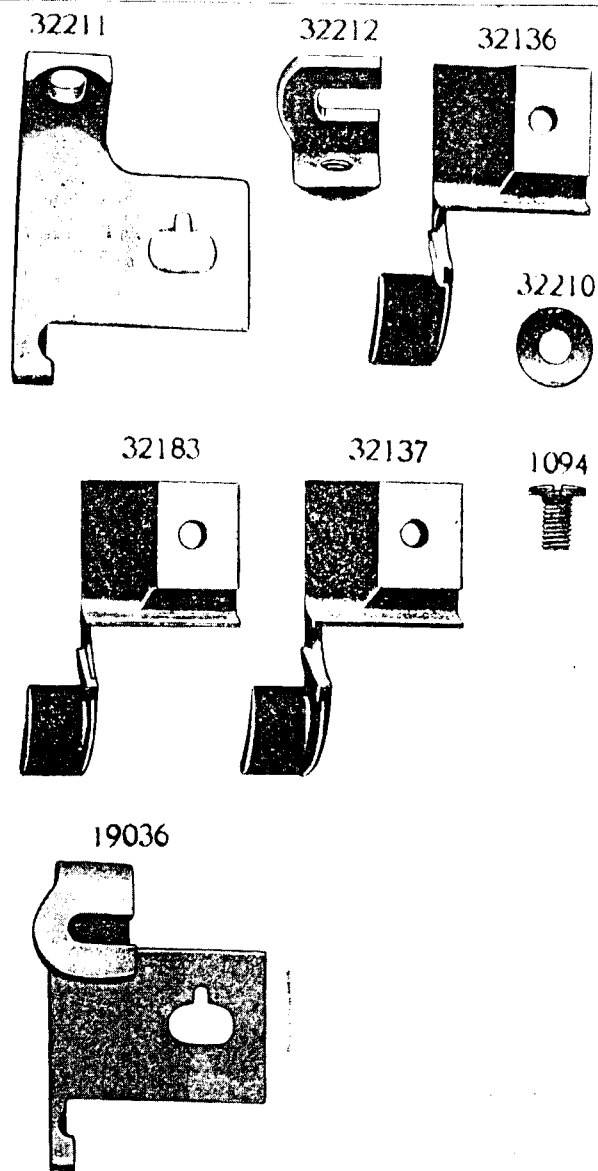


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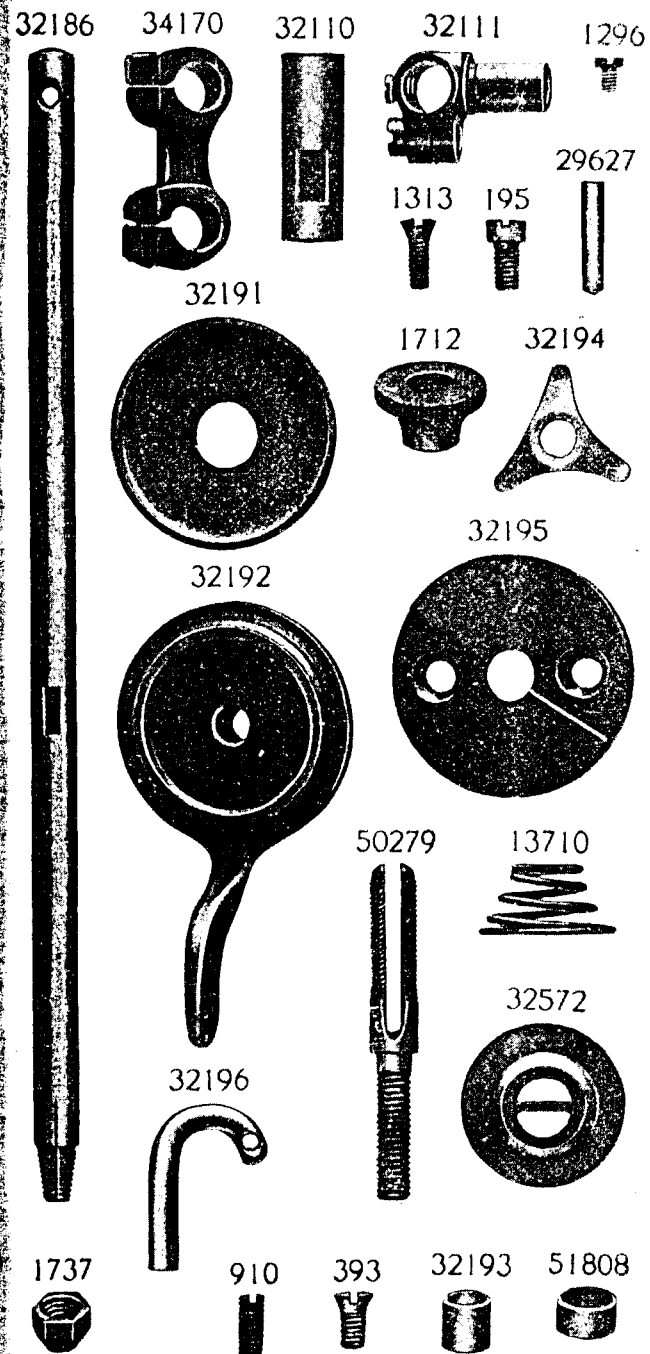


PLATE 7059—FULL SIZE

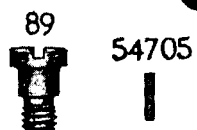
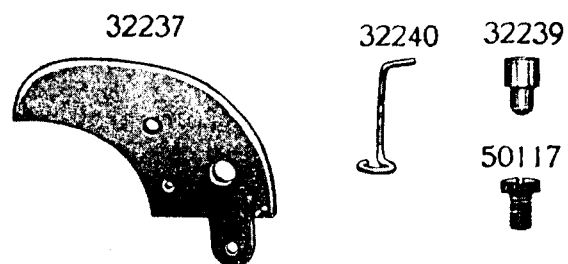
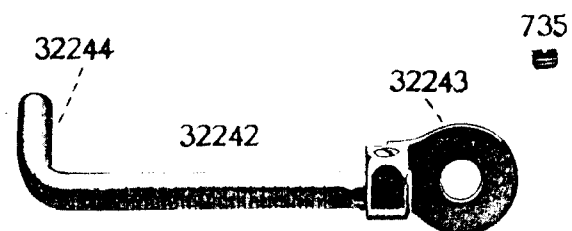
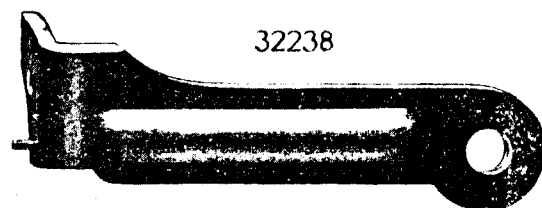
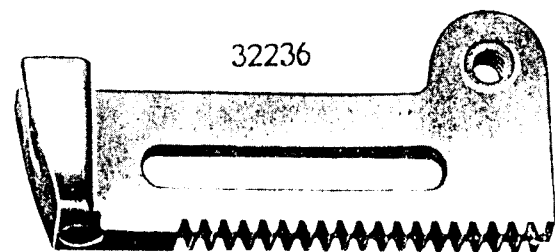
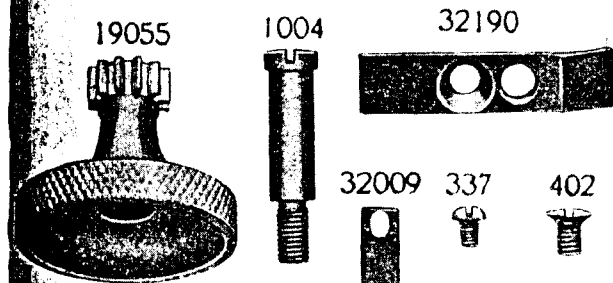
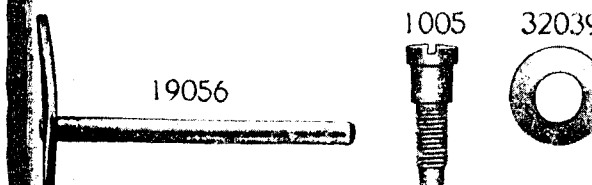
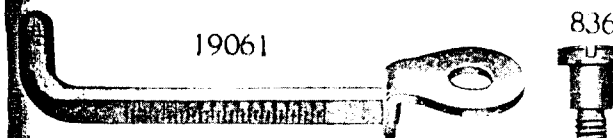
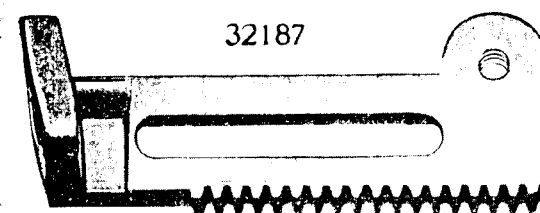
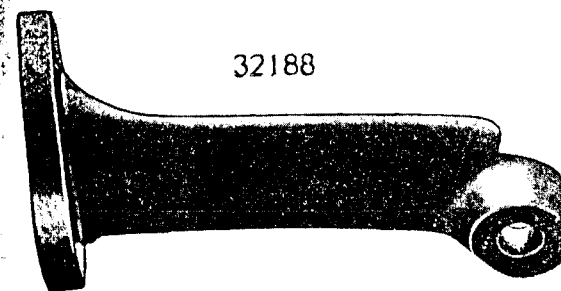


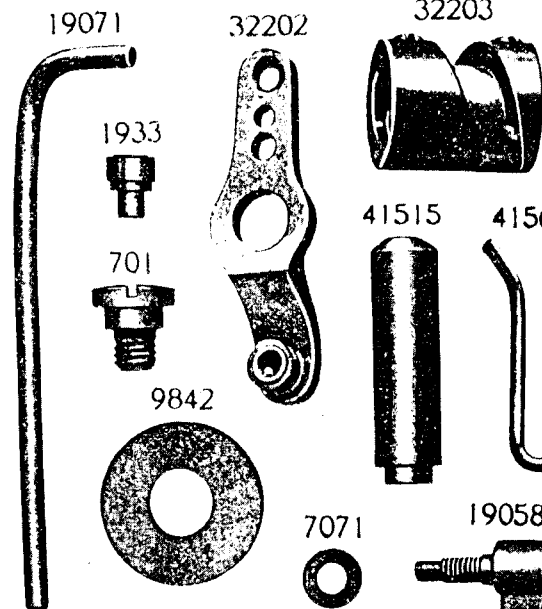
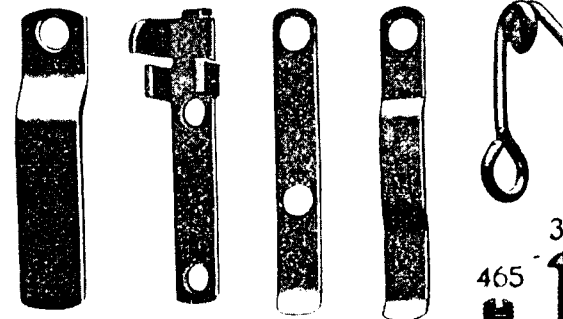
PLATE 7060—FULL SIZE



32141

# PLATE 7061—FULL SIZE

32197 32198 32199 32200 32201



# PLATE 7062—FULL SIZE

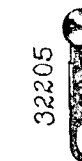
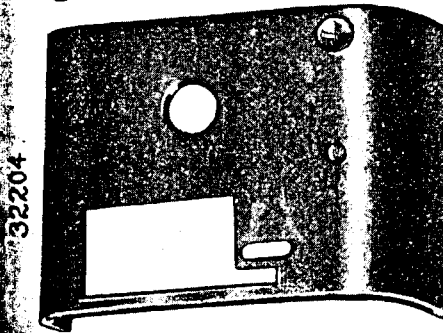
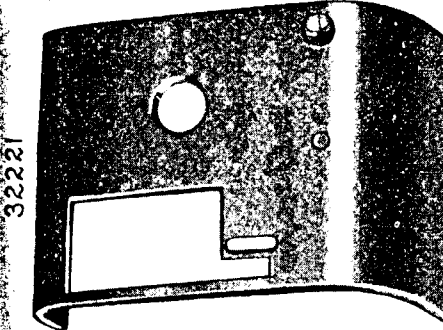
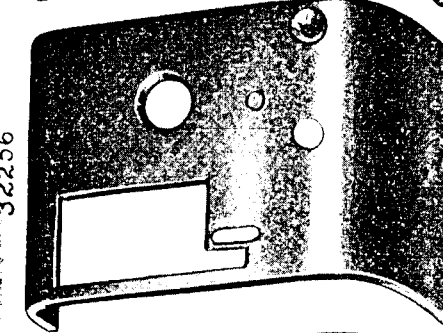
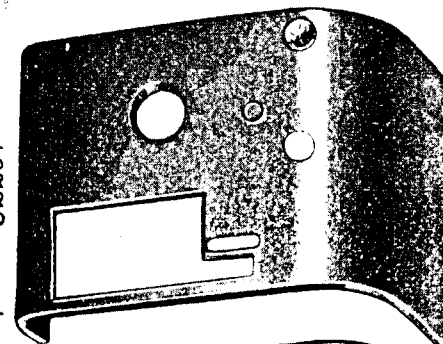


PLATE 7063—FULL SIZE

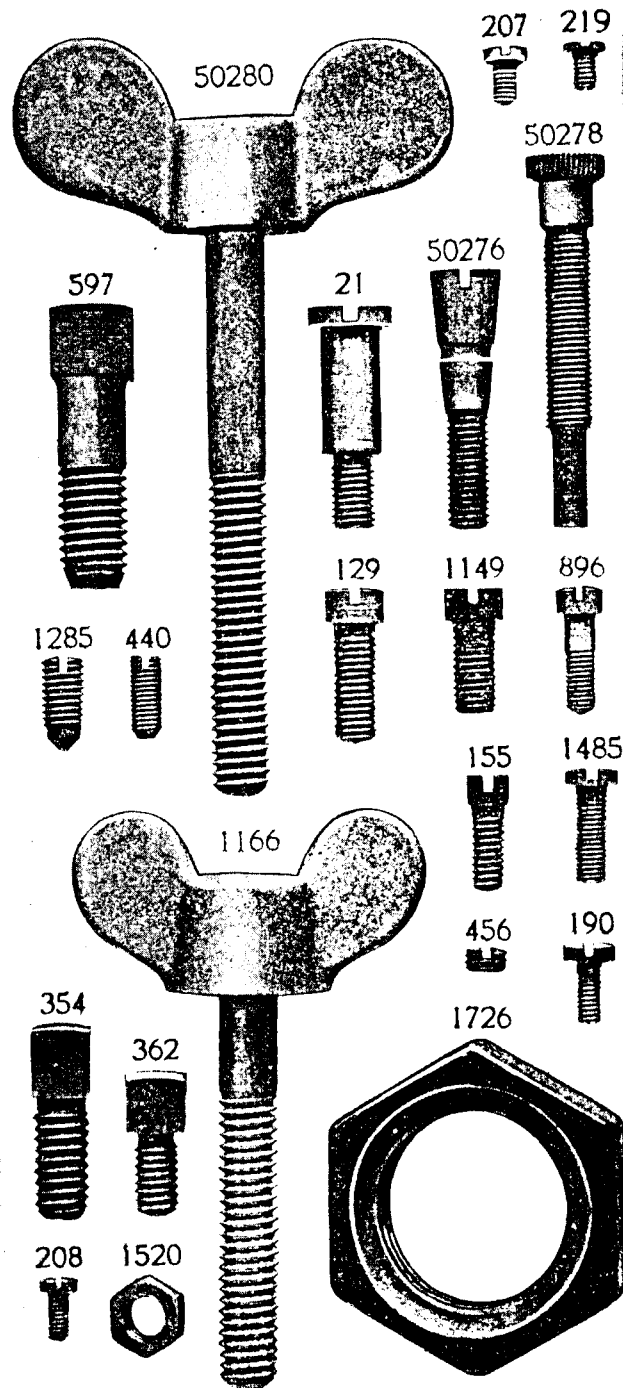


PLATE 7064—FULL SIZE

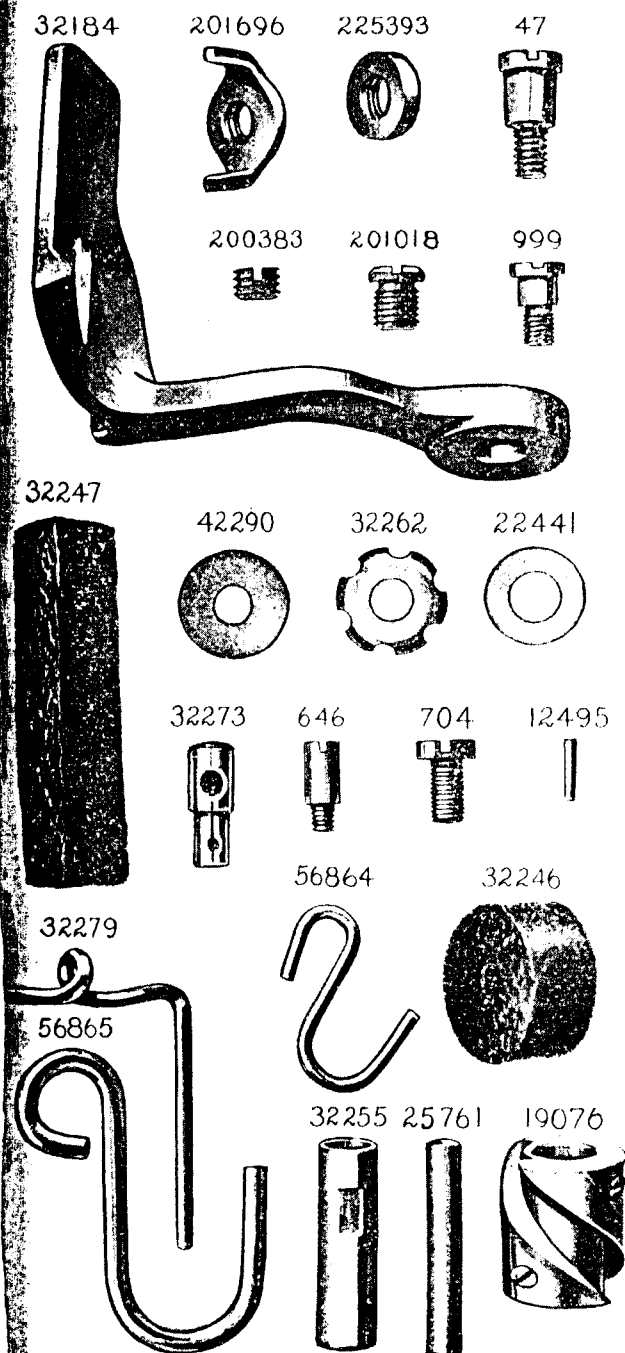
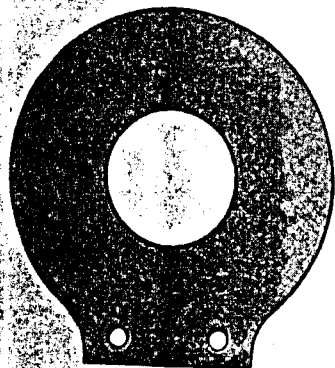
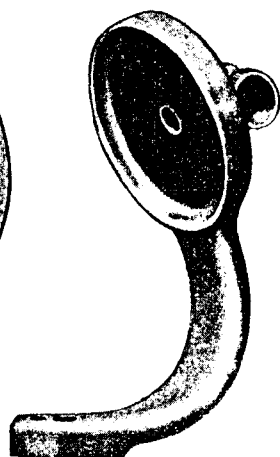


PLATE 7065—ONE-HALF SIZE

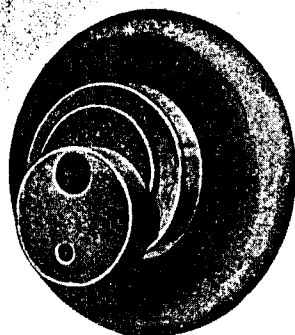
32091



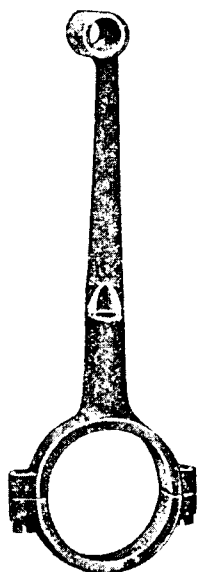
32112



32153



32154



32224

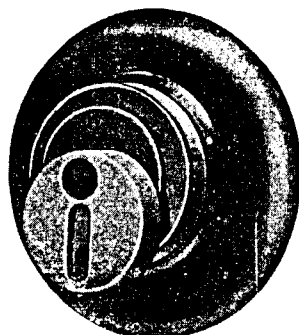


PLATE 7066—ONE-HALF SIZE

26485



26026



32207

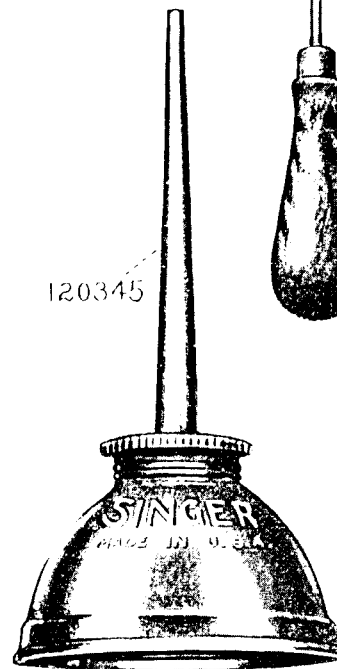


19079



120344

120345



32208



4879



7585

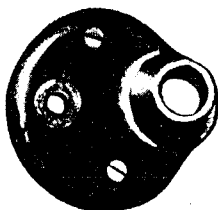


PLATE 7067—ONE-FOURTH SIZE

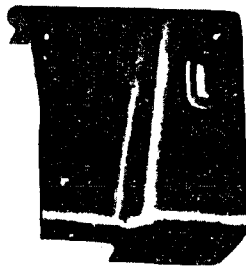
41046



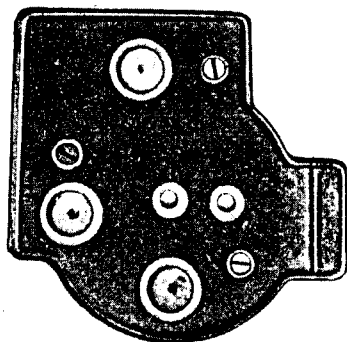
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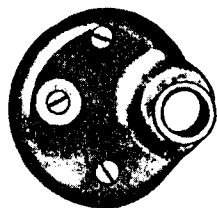
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32245

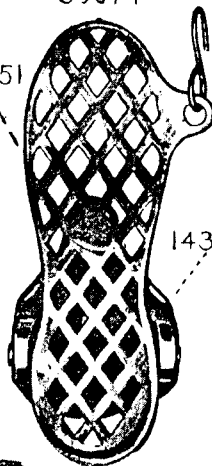


41044



59074

59051



14357

32206

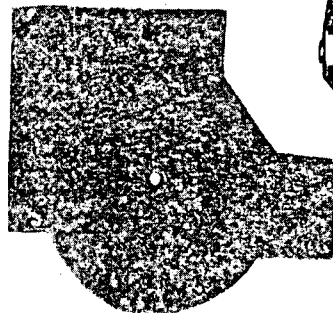
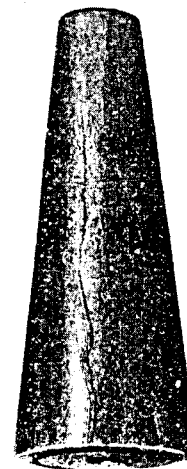


PLATE 7073—ONE-HALF SIZE

27739



32276

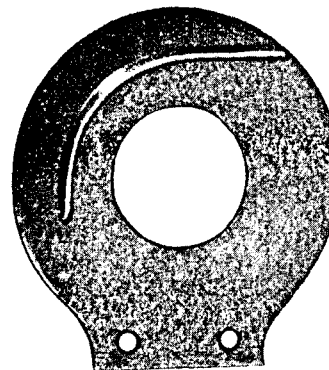


PLATE 8523—ONE-SIXTH SIZE

