

Form 18975  
(436)  
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# PRICE LIST OF PARTS



FOR FAMILY SHOPS

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## MACHINES

Nos. 24-68 and 24-69

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THE SINGER MANUFACTURING COMPANY

Genuine Singer Needles should be used  
in Singer Machines.  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2

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## INSTRUCTIONS FOR ORDERING

5

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A-Hardened, Polished, Nickel Plated and Buffed
- B-Polished, Nickel Plated and Buffed
- C-Hardened Only
- D-Polished Only
- E-Soft, Not Polished
- F-Hardened and Polished

F.J-Hardened, Polished and Nickel Plated

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-Oxidized

N-Japanned, Dull

P-Japanned, Bright

R-Merlized

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.M-Copper Plated and Oxidized

T.L-Copper and Brass Plated

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

Y-Black Nickel Plated Only

Z-Chromium Plated

Z.B-Polished, Nickel Plated, Buffed and Chromium Plated

Z.J-Nickel and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

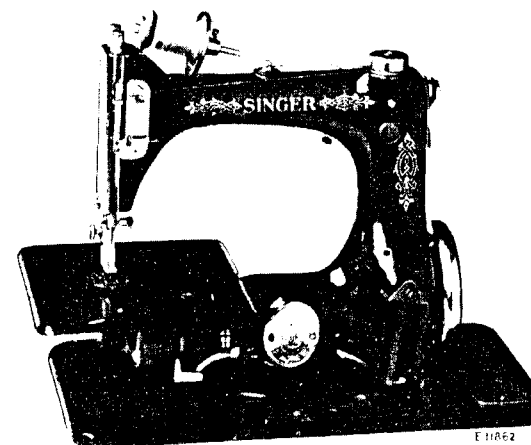
In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers  
1501 to 1800 and 51501 to 51800 are Nut Numbers  
1801 to 2000 and 51801 to 52000 are Roller Numbers  
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

## LIST OF PARTS COMPLETE FOR



## MACHINE No. 24-68

FOR FAMILY USE. B. U. S. MOTOR AND SINGER-LIGHT. CAST IRON BASE PLATE No. 34629. FOR PORTABLE CASE SET No. 205.

| No.    | Plate | Name                                                       | Each    |
|--------|-------|------------------------------------------------------------|---------|
| *34627 | ----  | Arm, upper and lower (solid) with 15404 and two 15405..... | \$12 00 |
| 34457  | 6885  | Arm Rock Shaft with 853C, 1811 and 34409.....              | 90      |
| 1811   | 6874  | Arm Rock Shaft Roller and Stud..                           | 30      |
| 51028A | 6874  | " " " " Screw Center (back)                                | 10      |
| 34584  | ----  | " " " " " " " "                                            |         |
|        |       | 51028A with two 1516B.....                                 | 25      |
| 1516B  | 6874  | Arm Rock Shaft Screw Center (back) Nut.....                | 07      |
| 50360C | 6874  | Arm Rock Shaft Screw Center (front).....                   | 12      |
| 22408  | 6885  | Arm Rotary Shaft with two 462C..                           | 3 00    |
| 199D   | 6874  | " " " " Screw.....                                         | 06      |
| 22409  | 6884  | Balance Wheel.....                                         | 90      |
| 34546  | 6886  | Belt Guard.....                                            | 35      |
| 335B   | 6886  | " " " " Screw.....                                         | 02      |
| 22410  | 6884  | Cloth Plate with 1602E.....                                | 3 00    |

| No.    | Plate | Name                                                      | Each    |
|--------|-------|-----------------------------------------------------------|---------|
| 34438  | ----  | Cloth Plate 22410 with 34413 and two 244J.....            | \$ 3 50 |
| 1602E  | 6874  | Cloth Plate Bushing.....                                  | 02      |
| 387A   | 6874  | " " Screw.....                                            | 10      |
| 34433  | 6886  | Connecting Rod with two 171E....                          | 1 50    |
| 171E   | 6886  | " " Cap Screw.....                                        | 05      |
| 50562A | 6874  | " " Hinge Screw.....                                      | 20      |
| 1520J  | 6874  | " " " " Nut..                                             | 05      |
| 34219  | 6886  | Face Plate with 34243.....                                | 35      |
| 337B   | 6874  | " " Screw.....                                            | 02      |
| 34243  | 6874  | " " Thread Eyelet with 8505.....                          | 02      |
| 8505   | 6874  | Face Plate Thread Eyelet Rivet..                          |         |
|        |       | .....Per 100                                              | 20      |
| 34398  | 6872  | Feed Dog, 16 teeth (22 teeth to the inch).....            | 80      |
| 190J   | 6872  | Feed Dog Screw.....                                       | 05      |
| 22416  | 6866  | " and Feed Lifting Eccentric with 1019C.....              | 1 50    |
| 462C   | 6874  | Feed and Feed Lifting Eccentric Set Screw.....            | 02      |
| 9511   | 6866  | Feed Forked Connection with 131E and 175E.....            | 90      |
| 131E   | 6866  | Feed Forked Connection Adjusting Screw (large).....       | 06      |
| 175E   | 6866  | Feed Forked Connection Adjusting Screw (small).....       | 02      |
| 9512   | 6866  | Feed Forked Connection Hinge Pin                          | 07      |
| 34642  | 6866  | " " " Stud (eccentric).....                               | 25      |
| 196C   | 6866  | Feed Forked Connection Hinge Stud (eccentric) Set Screw.. | 02      |
| 34643  | 6866  | Feed Forked Connection Link with 171E and 196C.....       | 80      |
| 34648  | ----  | Feed Forked Connection Link 34643 with 34642.....         | 1 00    |
| 171E   | 6866  | Feed Forked Connection Link Adjusting Screw.....          | 05      |
| 1126A  | 6874  | Feed Forked Connection Link Hinge Screw.....              | 20      |
| 9514   | 6866  | Feed Raising Bar with 131E.....                           | 80      |
| 131E   | 6866  | " " " Adjusting Screw                                     | 06      |
| 9515   | 6887  | " " " Carrier.....                                        | 50      |
| 212D   | 6887  | " " " Cap Screw                                           | 06      |
| 5968   | 6887  | " " " " " Washer.....                                     | 02      |
| 22417  | 6887  | Feed Raising Bar Carrier Hinge Pin.....                   | 35      |
| 1518J  | 6887  | Feed Raising Bar Carrier Hinge Pin Nut.....               | 06      |

| No.    | Plate | Name                                                        | Each  |
|--------|-------|-------------------------------------------------------------|-------|
| 9517   | 6866  | Feed Raising Bar Hinge Pin.....                             | \$ 12 |
| 22418  | 6887  | " Regulator.....                                            | 55    |
| *34644 | ----  | " " 22418 with 1126A and 34648.....                         | 1 50  |
| 9521   | 6887  | Feed Regulator Friction Washer...                           | 01    |
| 59D    | 6887  | " " Hinge Screw.....                                        | 12    |
| 22419  | 6887  | " " Indicator with 193A                                     | 90    |
| 193A   | 6887  | " " " Set Screw                                             | 05    |
| 22420  | 6887  | " " " Shaft....                                             | 25    |
| 9522   | 6867  | Looper with 34418.....                                      | 1 20  |
| 9523   | 6885  | " Gate.....                                                 | 07    |
| 22421  | 6885  | " " Frame.....                                              | 60    |
| 389B   | 6874  | " " Screw.....                                              | 06    |
| 87D    | 6874  | " " Hinge Screw.....                                        | 07    |
| 9525   | 6874  | " " " Washer...                                             | 01    |
| 1019C  | 6866  | " Set Screw.....                                            | 02    |
| 34418  | 6867  | " Washer.....                                               | 01    |
| 34638  | 6867  | Needle Bar (hollow) with 806A....                           | 90    |
| 34221  | 6867  | " " Bushing.....                                            | 50    |
| 735C   | 6867  | " " " Set Screw.....                                        | 02    |
| 34170  | 6867  | " " Connecting Link with two 1313E.....                     | 35    |
| 1313E  | 6867  | Needle Bar Connecting Link Adjusting Screw.....             | 02    |
| 9570   | 6867  | Needle Bar Connecting Stud with 207E.....                   | 50    |
| 207E   | 6867  | Needle Bar Connecting Stud Clamping Screw.....              | 02    |
| 806A   | 6867  | Needle Thumb Screw.....                                     | 20    |
| 22423  | 6867  | Presser Bar.....                                            | 60    |
| 22402  | 6867  | " " Lifter.....                                             | 30    |
| 97E    | 6867  | " " " Hinge Screw....                                       | 06    |
| 22424  | 6867  | " " Spring.....                                             | 07    |
| 22404  | 6867  | " " " Bracket with 462C.....                                | 50    |
| 462C   | 6874  | Presser Bar Spring Bracket Set Screw.....                   | 02    |
| 22405  | 6867  | Presser Bar Spring Washer.....                              | 01    |
| 34421  | 6872  | " Foot.....                                                 | 80    |
| 1127B  | 6872  | " " Thumb Screw.....                                        | 12    |
| 1339B  | 6867  | Pressure Regulating Thumb Screw..                           | 30    |
| 34628  | 6884  | Pulley and Thread Nipper Rod Eccentric, 2 1/4 in. diam..... | 1 15  |
| 1167E  | 6874  | Pulley and Thread Nipper Rod Eccentric Screw.....           | 07    |
| 34460  | 6870  | Spool Pin.....                                              | 07    |
| 34401  | 6870  | " " Bracket with 1550J and 34460.....                       | 35    |
| 330W   | 6870  | Spool Pin Bracket Screw.....                                | 02    |
| 34402  | ----  | " " Disc.....                                               | 20    |

| No.    | Plate | Name                                                                                                            | Each |
|--------|-------|-----------------------------------------------------------------------------------------------------------------|------|
| 34403  | 6870  | Spool Pin Disc 34402 with 557A and 34404.....\$                                                                 | 50   |
| 34404  | ----  | Spool Pin Disc Hub.....                                                                                         | 20   |
| 557A   | 6870  | " " " Thumb Screw.....                                                                                          | 20   |
| 1550J  | 6887  | " " " Nut.....                                                                                                  | 05   |
| 34222  | 6870  | Thread Controller Eyelet (lower)                                                                                | 01   |
| 34405  | 6870  | " " " (upper)                                                                                                   | 02   |
| 34406  | ----  | " " " Plate.....                                                                                                | 1 40 |
| 34407  | 6870  | Thread Controller Plate complete Nos.1123C,1624B,34222,34224, 34405,34406,34411,34412, 50303J and two 8505..... | 1 80 |
| 934B   | 6874  | Thread Controller Plate Screw...                                                                                | 02   |
| 34224  | 6870  | " " " Spring.....                                                                                               | 20   |
| 1123C  | 6870  | " " " Adjusting Screw.....                                                                                      | 02   |
| 8505   | 6874  | Thread Controller Spring Rivet .....Per 100                                                                     | 20   |
| 34566  | 6870  | Thread Eyelet (top of arm).....                                                                                 | 20   |
| 50014C | 6870  | " " " " " Set Screw.....                                                                                        | 02   |
| 34562  | 6870  | Thread Nipper Adjusting Stud....                                                                                | 60   |
| 34563  | ----  | " " " " " 34562 with 22434,22435 and 34564..                                                                    | 70   |
| 1170H  | 6870  | Thread Nipper Adjusting Stud Hole Plug Screw.....                                                               | 20   |
| 22434  | 6870  | Thread Nipper Adjusting Stud Washer (leather) lower.....                                                        | 01   |
| 22435  | 6870  | Thread Nipper Adjusting Stud Washer (leather) upper.....                                                        | 02   |
| 34564  | 6871  | Thread Nipper Adjusting Stud Washer (steel).....                                                                | 01   |
| 34548  | 6871  | Thread Nipper Body with two 34560.....                                                                          | 1 20 |
| 34549  | ----  | Thread Nipper Body complete,Nos. 22440 to 22442,22446,34455, 34548,34551 to 34553,34557 to 34559 and 34561..... | 3 60 |
| 1125B  | 6871  | Thread Nipper Body Set Screw....                                                                                | 06   |
| 34430  | ----  | " " " Cap.....                                                                                                  | 25   |
| *34550 | ----  | " " " Stud.....                                                                                                 | 80   |
| 34551  | 6871  | " " " " " 34550 with 34430.....                                                                                 | 1 00 |
| 22440  | 6871  | Thread Nipper Cap Washer (cloth)                                                                                | 01   |
| 22441  | 6871  | " " " " " (steel)                                                                                               | 05   |
| 22442  | 6871  | " " " Disc (grooved)....                                                                                        | 20   |
| 34552  | 6871  | " " " Locking Washer....                                                                                        | 12   |
| 34553  | 6871  | Thread Nipper Locking Washer Cap complete,Nos.34554 to 34556.                                                   | 20   |
| *34554 | ----  | Thread Nipper Locking Washer Cap Body.....                                                                      | 20   |

| No.    | Plate | Name                                                          | Each |
|--------|-------|---------------------------------------------------------------|------|
| *34555 | ----  | Thread Nipper Locking Washer Cap Body Cover(felt).....\$      | 01   |
| *34556 | ----  | Thread Nipper Locking Washer Cap Body Cover Retaining Washer. | 01   |
| 34557  | 6871  | Thread Nipper Locking Washer Cap Ball Pin.....                | 12   |
| 34558  | 6871  | Thread Nipper Ring (lower).....                               | 20   |
| 34559  | 6871  | " " " " " Washer (cloth).....                                 | 02   |
| 22448  | 6871  | Thread Nipper Ring (upper).....                               | 20   |
| 34560  | 6871  | " " " " " Position Pin.                                       | 02   |
| 22449  | 6871  | " " " Rod.....                                                | 1 50 |
| 34565  | ----  | " " " " 22449 with 34563                                      | 2 20 |
| 34455  | 6871  | " " " Spring.....                                             | 02   |
| 34561  | 6870  | " " " " " Washer (mi-carda).....                              | 25   |
| 34408  | 6871  | Thread Pull-off Eyelet (double).                              | 25   |
| 219A   | 6871  | " " " " " Screw....                                           | 02   |
| 34409  | 6871  | " " " " " Pin.....                                            | 07   |
| 853C   | 6874  | " " " " " Set Screw...                                        | 02   |
| 34225  | 6871  | " " " Take-up with 735C.....                                  | 35   |
| 735C   | 6867  | " " " " " Set Screw.....                                      | 02   |
| 34411  | 6870  | " " " " " Spring.....                                         | 07   |
| 50303J | 6870  | " " " " " Screw....                                           | 06   |
| 1624B  | 6870  | " " " " " Nut.                                                | 05   |
| 34412  | 6870  | " " " " " " " Friction Washer.....                            | 01   |
| 34413  | 6872  | Throat Plate for 34398.....                                   | 50   |
| 244J   | 6872  | " " " " " Screw.....                                          | 05   |
| *15404 | ----  | Trade Mark.....                                               | --   |
| 15405  | ----  | " " " " " Rivet.....                                          | --   |

## MACHINE No. 24-69

FOR FAMILY USE. B. U. L. MOTOR. CAST IRON  
BASE PLATE No. 34630. FOR ELECTRIC LIBRARY  
CABINET TABLE No. 40.

THE MACHINE HEAD FOR THIS MACHINE IS IDENTICAL  
WITH THAT OF THE NO. 24-68 MACHINE. THE DIFFERENCE  
IS MACHINE BASE PLATE NO. 34630 IN PLACE OF MACHINE  
BASE PLATE NO. 34629, B. U. L. MOTOR IN PLACE OF B. U. S.  
MOTOR, AND SINGERLIGHT NO. 193300 IN PLACE OF NO.  
193304.

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## MACHINE BASE PLATE

FOR MACHINE No. 24-68  
FOR PORTABLE CASE SET NO. 205

| No.    | Plate | Name                                                                | Each    |
|--------|-------|---------------------------------------------------------------------|---------|
| 34629  | 6895  | Machine Base Plate with 28186 and<br>two each 453C, 934B and 34075. | \$ 6 00 |
| 51162B | 6887  | Machine Base Plate Thumb Screw...                                   | 25      |
| 124563 | 6887  | " " " " " " "                                                       |         |
|        |       | Bracket with wood screw 3/4<br>in. No. 8 Rd. Hd.....                | 12      |
| 190608 | 6887  | Machine Base Plate Thumb Screw<br>Washer.....                       | 01      |
| 453C   | 6887  | Machine Hinge Connection Hinge<br>Pin Set Screw.....                | 02      |
| 34075  | 6874  | Machine Position Stud.....                                          | 07      |
| 50576E | 6874  | " Screw.....                                                        | 07      |
| 28186  | 6874  | Index Plate.....                                                    | 20      |
| 934B   | 6874  | " " Screw.....                                                      | 02      |

## MACHINE BASE PLATE

FOR MACHINE No. 24-69  
FOR LIBRARY CABINET TABLE SET NO. 40

| No.    | Plate | Name                                                                                          | Each    |
|--------|-------|-----------------------------------------------------------------------------------------------|---------|
| 34630  | 6895  | Machine Base Plate with 28186 and<br>two each 934B, 34075 and<br>51045C.....                  | \$ 6 00 |
| 124566 | 6893  | Machine Base Plate Catch.....                                                                 | 12      |
| 217R   | 6893  | " " " " " Screw....                                                                           | 05      |
| 96467  | 6893  | " " " " " Spring                                                                              |         |
|        |       | Clip.....                                                                                     | 06      |
| 124567 | 6893  | Machine Base Plate Catch Spring<br>Clip Holder with two wood<br>screws 5/8 in. No. 7 Rd. Hd.. | 12      |
| 336R   | 6893  | Machine Base Plate Catch Spring<br>Clip Screw.....                                            | 02      |
| 124568 | 6893  | Machine Base Plate Catch Spring<br>Clip complete, Nos. 96467<br>124567 and two 336R.....      | 25      |
| 51045C | 6893  | Machine Hinge Connection Hinge<br>Pin Set Screw.....                                          | 06      |
| 34075  | 6874  | Machine Position Stud.....                                                                    | 07      |
| 50576E | 6874  | " Screw.....                                                                                  | 07      |
| 28186  | 6874  | Index Plate.....                                                                              | 20      |
| 934B   | 6874  | " " Screw.....                                                                                | 02      |

## B. U. S. MOTORS

### FOR MACHINE No. 24-68

| CAT. NO.  | AMP. | VOLTS   | CYCLES    | CURRENT       |
|-----------|------|---------|-----------|---------------|
| B.U.103 S | 1.4  | 32      | --        | D.C.          |
| B.U.105 S | 1.1  | 50      | 25 to 75  | A.C. and D.C. |
| B.U.106 S | 0.6  | 95-100  | "         | "             |
| B.U.107 S | 0.6  | 100-110 | "         | "             |
| B.U.108 S | 0.5  | 115-125 | "         | "             |
| B.U.109 S | 0.4  | 150-165 | "         | "             |
| B.U.110 S | 0.3  | 200-220 | "         | "             |
| B.U.111 S | 0.3  | 210-230 | "         | "             |
| B.U.112 S | 0.3  | 230-250 | "         | "             |
| B.U.115 S | 0.5  | 130-145 | "         | "             |
| B.U.187 S | 0.7  | 100-110 | 80 to 100 | "             |
| B.U.190 S | 0.4  | 200-220 | "         | "             |
| B.U.192 S | 0.3  | 230-250 | "         | "             |

## B. U. S. MOTOR PARTS

| No.                                                                                                                                                                                                                                | Plate | Name                                                                            | Each    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---------------------------------------------------------------------------------|---------|
| 192778                                                                                                                                                                                                                             | ----  | Armature complete for B.U.103 S Motor.....                                      | \$ 6 00 |
| 192779                                                                                                                                                                                                                             | 6889  | Armature complete for B.U.107 S Motor.....                                      | 6 00    |
| *192776                                                                                                                                                                                                                            | 6889  | Armature Shaft.....                                                             | --      |
| *190076                                                                                                                                                                                                                            | 6865  | " " Bearing Sleeve...                                                           | 20      |
| 190304                                                                                                                                                                                                                             | 6865  | " " " Cap (commutator end).....                                                 | 05      |
| 191097                                                                                                                                                                                                                             | 6865  | Armature Thrust Washer (fibre)..                                                | 01      |
| 191098                                                                                                                                                                                                                             | 6865  | " " " (peerless paper).....                                                     | 01      |
| 193755                                                                                                                                                                                                                             | 6890  | Belt (moulded).....                                                             | 25      |
| 190732                                                                                                                                                                                                                             | 6865  | Brush (carbon) for 32 to 145 volts.....                                         | 10      |
| 192947                                                                                                                                                                                                                             | ----  | Brush (carbon) for 150 to 250 volts.....                                        | 10      |
| *190079                                                                                                                                                                                                                            | 6865  | Brush Holder Tube.....                                                          | 08      |
| 192930                                                                                                                                                                                                                             | 6893  | " " " Cap.....                                                                  | 06      |
| 192901                                                                                                                                                                                                                             | 6865  | " " " Insulation....                                                            | 15      |
| 50518C                                                                                                                                                                                                                             | 6865  | " " " " Set Screw.....                                                          | 02      |
| 190083                                                                                                                                                                                                                             | 6865  | Brush Spring.....                                                               | 03      |
| *190059                                                                                                                                                                                                                            | 6889  | Commutator complete.....                                                        | 1 25    |
| *192363                                                                                                                                                                                                                            | ----  | End Cover (commutator end).....                                                 | --      |
| 192395                                                                                                                                                                                                                             | 6889  | End Cover (commutator end) complete, Nos.904C,190076,192363 and two 50518C..... | 1 25    |
| *192362                                                                                                                                                                                                                            | ----  | End Cover (pulley end).....                                                     | --      |
| 192396                                                                                                                                                                                                                             | 6889  | End Cover (pulley end) complete, Nos.904C,190076,192106 and 192362.....         | 1 25    |
| 192106                                                                                                                                                                                                                             | 6865  | End Cover (pulley end) Lead Bushing.....                                        | 05      |
| 701654                                                                                                                                                                                                                             | 6865  | End Cover (pulley end) Lead Bushing Washer.....                                 | 01      |
| 50517B                                                                                                                                                                                                                             | 6893  | End Cover (pulley end) Screw....                                                | 12      |
| The Part Numbers for the Field Coils (upper and lower) that are printed with an asterisk (*) will be furnished only when repairs to a motor are made at the factory. No orders will be filled for upper or lower coils separately. |       |                                                                                 |         |
| Agencies orders will only be filled with Field Coils complete, comprising one upper and one lower coil.                                                                                                                            |       |                                                                                 |         |
| *193142                                                                                                                                                                                                                            | 6889  | Field Coil (lower).....                                                         | 90      |
| *193141                                                                                                                                                                                                                            | 6889  | " " (upper).....                                                                | 90      |
| 193140                                                                                                                                                                                                                             | ----  | Field Coil complete, for B.U.107 S Motor,Nos.193141 and 193142..                | 1 50    |

## B. U. S. MOTOR PARTS

| No.     | Plate | Name                                                                                                                     | Each |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------|------|
| *192954 | ----  | Field Coil Lead Terminal Clip Body.....\$                                                                                | 01   |
| *192955 | ----  | Field Coil Lead Terminal Clip Body Cap.....                                                                              | 01   |
| 190563  | 6865  | Field Coil Retainer.....                                                                                                 | 10   |
| 192240  | 6865  | " " Tube (paper).....                                                                                                    | 01   |
| *193060 | 6889  | Field Core complete.....                                                                                                 | 2 50 |
| 192795  | 6890  | " " Shield.....                                                                                                          | 30   |
| 335B    | 6886  | " " " Screw.....                                                                                                         | 02   |
| *194476 | ----  | Grease Cup Body.....                                                                                                     | 30   |
| 190074  | 6865  | " " Wick (felt).....                                                                                                     | 01   |
| 190075  | 6865  | " " " Spring.....                                                                                                        | 02   |
| *190938 | ----  | " " " " Stop.....                                                                                                        | 10   |
| 194475  | 6893  | Grease Cup complete, Nos. 190938 and 194476.....                                                                         | 40   |
| 904C    | 6893  | Grease Cup Set Screw.....                                                                                                | 02   |
| 192851  | 6895  | Lead complete, from lamp socket to three pin terminal, Nos. 192542, 192790, 192852 and 192989.....                       | 1 00 |
| *192852 | ----  | Lead Cord.....                                                                                                           | 35   |
| 192542  | 6893  | " " Plug Cap with 192543..                                                                                               | 10   |
| 192543  | 6893  | " " " Flash Disc (fibre)                                                                                                 | 01   |
| 193753  | 6888  | Motor Bracket.....                                                                                                       | 1 25 |
| 51183J  | 6893  | " " Screw.....                                                                                                           | 10   |
| *192915 | ----  | " Lead Tube (wiremold).....                                                                                              | --   |
| 192914  | 6895  | " " " 192915 with two 192946 (9 1/8 in. long).....                                                                       | 15   |
| *192946 | ----  | Motor Lead Tube Ferrule.....                                                                                             | 08   |
| 193754  | 6865  | " Pulley with 460C.....                                                                                                  | 15   |
| 460C    | 6865  | " " Set Screw.....                                                                                                       | 02   |
| 168B    | 6893  | " Screw.....                                                                                                             | 06   |
| *899281 | ----  | Name Plate.....                                                                                                          | 20   |
| 36648   | 6892  | " " Rivet.....Per 100                                                                                                    | 80   |
| 192790  | 6892  | Three-Pin Terminal Adaptor Bushing.....                                                                                  | 02   |
| *192644 | ----  | Three-Pin Terminal (female half) Housing (lower).....                                                                    | 10   |
| *192643 | ----  | Three-Pin Terminal (female half) Housing (upper).....                                                                    | 10   |
| 51093R  | 6893  | Three-Pin Terminal (female half) Housing Screw.....                                                                      | 07   |
| 1768R   | 6893  | Three-Pin Terminal (female half) Housing Screw Nut.....                                                                  | 05   |
| 192692  | 6892  | Three-Pin Terminal (female half) Insert Clamp.....                                                                       | 01   |
| 192691  | 6892  | Three-Pin Terminal (female half) Insert Sleeve.....                                                                      | 06   |
| 192989  | 6895  | Three-Pin Terminal (female half) complete, Nos. 192643, 192644, two each 1768R, 51093R and three each 192691 and 192692. | 50   |

## B. U. S. MOTOR PARTS

| No.     | Plate | Name                                                                                           | Each |
|---------|-------|------------------------------------------------------------------------------------------------|------|
| 192642  | ----  | Three-Pin Terminal Body (male half).....\$                                                     | 30   |
| *193700 | ----  | Three-Pin Terminal Body (male half) 192642 with three 192793.....                              | 50   |
| 192793  | 6892  | Three-Pin Terminal Body (male half) Post.....                                                  | 08   |
| 701719  | 6892  | Three-Pin Terminal Body (male half) Post Washer.....                                           | 01   |
| 51582   | 6892  | Three-Pin Terminal Body (male half) Post Thumb Nut.....                                        | 08   |
| 192797  | 6888  | Three-Pin Terminal Body (male half) complete, Nos. 193700 and three each 51582 and 701719..... | 50   |
| 145R    | 6892  | Three-Pin Terminal Body (male half) Screw.....                                                 | 08   |
| 190439  | 6865  | Tube, filled with Singer Motor Lubricant.....                                                  | 15   |
| 190613  | ----  | Tube 190439 with 190612.....                                                                   | 15   |
| 190612  | ----  | " Carton (paper).....                                                                          | 05   |

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Needles in Containers marked "For Singer Machines" are not Singer made needles.

## B. U. L. MOTORS

### FOR MACHINE No. 24-69

| CAT. NO.  | AMP. | VOLTS   | CYCLES    | CURRENT       |
|-----------|------|---------|-----------|---------------|
| B.U.103 L | 1.4  | 32      | --        | D.C.          |
| B.U.105 L | 1.1  | 50      | 25 to 75  | A.C. and D.C. |
| B.U.106 L | 0.6  | 95-100  | "         | "             |
| B.U.107 L | 0.6  | 100-110 | "         | "             |
| B.U.108 L | 0.5  | 115-125 | "         | "             |
| B.U.109 L | 0.4  | 150-165 | "         | "             |
| B.U.110 L | 0.3  | 200-220 | "         | "             |
| B.U.111 L | 0.3  | 210-230 | "         | "             |
| B.U.112 L | 0.3  | 230-250 | "         | "             |
| B.U.115 L | 0.5  | 130-145 | "         | "             |
| B.U.187 L | 0.7  | 100-110 | 80 to 100 | "             |
| B.U.190 L | 0.4  | 200-220 | "         | "             |
| B.U.192 L | 0.3  | 230-250 | "         | "             |

## B. U. L. MOTOR PARTS

THESE MOTORS ARE THE SAME AS B. U. S. MOTORS

WITH THE FOLLOWING EXCEPTIONS:

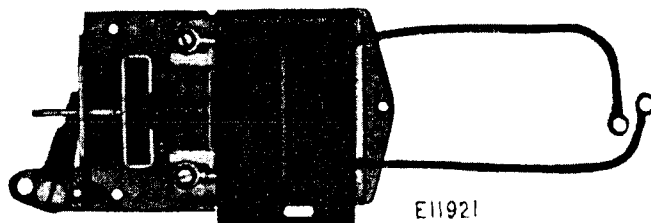
| No.     | Plate | Name                                                                                       | Each |
|---------|-------|--------------------------------------------------------------------------------------------|------|
| *193174 | ----  | Field Coil (lower) in place of 193142.....\$                                               | 90   |
| *193173 | ----  | Field Coil (upper) in place of 193141.....                                                 | 90   |
| 193172  | ----  | Field Coil complete, for B.U.107 L Motor, Nos. 193173 and 193174, in place of 193140.....  | 1 50 |
| *193152 | ----  | Motor Lead Tube (wiremold) in place of 192915.....                                         | --   |
| 193151  | 6894  | Motor Lead Tube 193152 with two 192946 (19 in. long) in place of 192914.....               | 20   |
| -----   | ----  | Three-Pin Terminal Body (male half) wood screw 1 1/4 in. No. 9 Rd.Hd., in place of 145.... | --   |

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## KNEE CONTROL

FOR PORTABLE CASE SET No. 205



FOR MACHINE No. 24-68

| No.     | Plate | Name                                                                                                                                       | Each    |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------|---------|
| 193105  | ----  | Controller complete, for 32 to 55 volts, A.C. or D.C. Motor, Nos. 974F, 1708J, 192862, 192923, 193118, 193120 and 899279.....              | \$ 6 00 |
| 193106  | ----  | Controller complete, for 95 to 145 volts, A.C. or D.C. Motor Nos. 974F, 1708J, 192863, 192923, 193118, 193120 and 899279.....              | 6 00    |
| 193107  | ----  | Controller complete, for 150 to 250 volts, A.C. or D.C. Motor Nos. 974F, 1708J, 192864, 192923, 193118, 193120 and 899279.....             | 6 00    |
| *193119 | ----  | Controller Lead (black) for 193118.....                                                                                                    | --      |
| 193118  | 6891  | Controller Lead (black) complete, from controller to three-pin terminal, Nos. 191960, 191961, 192954, 192955 and 193119.....               | 15      |
| *193121 | ----  | Controller Lead (yellow tracer thread) for 193120.....                                                                                     | --      |
| 193120  | 6891  | Controller Lead (yellow tracer thread) complete, from controller to three-pin terminal, Nos. 191960, 191961, 192954, 192955 and 193121.... | 15      |
| 192441  | 6892  | Controller Lead Bushing.....                                                                                                               | 10      |
| 191915  | 20162 | " " " Retainer                                                                                                                             | 01      |
| *191960 | ----  | " " Terminal Clip Body (controller end).....                                                                                               | 01      |
| *191961 | ----  | Controller Lead Terminal Clip Body Cap (controller end)...                                                                                 | 01      |
| *192954 | ----  | Controller Lead Terminal Clip Body (terminal end).....                                                                                     | 01      |

## KNEE CONTROL

| No.     | Plate | Name                                                                                                                          | Each  |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------|-------|
| *192955 | ----  | Controller Lead Terminal Clip Body Cap (terminal end).....                                                                    | \$ 01 |
| 192211  | 6890  | Controller Resistance Unit, for 32 to 55 volts.....                                                                           | 2 50  |
| 192140  | 6890  | Controller Resistance Unit, for 95 to 145 volts.....                                                                          | 2 50  |
| 192141  | 6890  | Controller Resistance Unit, for 150 to 250 volts.....                                                                         | 2 50  |
| 192985  | 6865  | Controller Resistance Unit Adjusting Nut (insulating) with 192303.....                                                        | 20    |
| *192303 | ----  | Controller Resistance Unit Adjusting Nut Insert (brass)...                                                                    | --    |
| 193243  | 6891  | Controller Resistance Unit Base with 192885.....                                                                              | 2 40  |
| *192862 | ----  | Controller Resistance Unit Base 193243 with 192211, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690..... | 3 00  |
| *192863 | ----  | Controller Resistance Unit Base 193243 with 192140, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690..... | 3 00  |
| *192864 | ----  | Controller Resistance Unit Base 193243 with 192141, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690..... | 3 00  |
| 50559R  | 20162 | Controller Resistance Unit Base Screw.....                                                                                    | 07    |
| 191703  | 20162 | Controller Resistance Unit Base Screw Washer.....                                                                             | 03    |
| 192923  | 6892  | Controller Resistance Unit Bell Crank.....                                                                                    | 30    |
| 974F    | 20162 | Controller Resistance Unit Bell Crank Hinge Screw.....                                                                        | 10    |
| 1708J   | 20162 | Controller Resistance Unit Bell Crank Hinge Screw Nut.....                                                                    | 05    |
| *192970 | ----  | Controller Resistance Unit Driver.....                                                                                        | --    |
| 193044  | 6891  | Controller Resistance Unit Driver complete, Nos. 192925, 192929 192970 and two wood screws 5/8 in. No. 8 Rd. Hd.....          | 1 20  |
| *192928 | ----  | Controller Resistance Unit Driver Bracket.....                                                                                | 30    |
| *192929 | ----  | Controller Resistance Unit Driver Bracket 192928 with 192927                                                                  | 30    |
| *192927 | ----  | Controller Resistance Unit Driver Bracket Hub.....                                                                            | --    |

## KNEE CONTROL

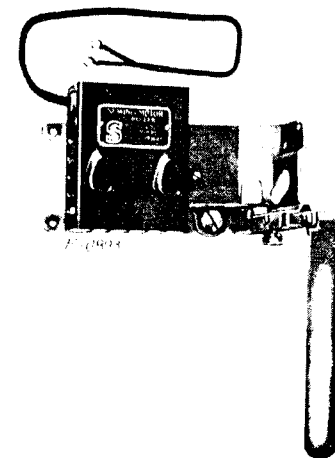
| No.     | Plate | Name                                                          | Each |
|---------|-------|---------------------------------------------------------------|------|
| *192925 | ----  | Controller Resistance Unit Driver Crank.....\$                | --   |
| 192926  | 6892  | Controller Resistance Unit Driver Crank Connecting Link.....  | 30   |
| *192815 | ----  | Controller Resistance Unit Yoke.                              | --   |
| 192810  | 6891  | " " " "                                                       | --   |
|         |       | 192815 with 192816.....                                       | 60   |
| *192816 | ----  | Controller Resistance Unit Yoke Extension.....                | --   |
| *192885 | ----  | Controller Resistance Unit Yoke Extension Guide.....          | --   |
| 192819  | 20162 | Controller Resistance Unit Yoke Spring.....                   | 07   |
| 51117J  | 20162 | Controller Resistance Unit Yoke Stop Screw.....               | 02   |
| 51118R  | 6892  | Controller Resistance Unit Screw                              | 03   |
| 701690  | 6892  | " " " "                                                       |      |
|         |       | Washer (asbestos).....                                        | 03   |
| 23258   | 6892  | Controller Resistance Unit Screw Washer (steel).....          | 01   |
| 192973  | 6895  | Knee Lever.....                                               | 1 50 |
| 192974  | 6895  | " " Extension.....                                            | 60   |
| 793R    | 6892  | " " Thumb Screw.                                              | 12   |
| 22436   | 6892  | " " " "                                                       |      |
|         |       | Washer.....                                                   | 01   |
| 192975  | 6895  | Knee Lever complete, Nos. 793R, 22436, 192973 and 192974..... | 2 30 |
| *899279 | ----  | Name Plate.....                                               | 20   |

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## KNEE CONTROL

FOR ELECTRIC CABINET TABLE SET No. 40



FOR MACHINE No. 24-69

| No.    | Plate | Name                                                                                                                                                                                                                                                   | Each |
|--------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 193646 | ----  | Controller complete, for 32 to 55 volts, A.C. or D.C. Motor, Nos. 602J, 51310J, 192211, 192985, 193652, 193654, 193662, 193667, 899287 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd. Hd. and 5/8 in. No. 7 Rd. Hd.....\$ | 6 00 |
| 193647 | ----  | Controller complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 602J, 51310J, 192140, 192985, 193652, 193654, 193662, 193667, 899448 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd. Hd. and 5/8 in. No. 7 Rd. Hd.....  | 6 00 |
| 193648 | ----  | Controller complete, for 150 to 250 volts, A.C. or D.C. Motor, Nos. 602J, 51310J, 192141, 192985, 193652, 193654, 193662, 193667, 899287 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd. Hd. and 5/8 in. No. 7 Rd. Hd..... | 6 00 |



## ELECTRICAL TRIMMINGS

| No.    | Plate | Name                             | Each |
|--------|-------|----------------------------------|------|
| -----  | ----  | Motor Lead Tube Clamp wood screw |      |
|        |       | 1/2 in. No. 5 Rd. Hd.....\$      | --   |
| 192918 | 6892  | Singerlight Lead Tube Clamp..... | 02   |
| -----  | ----  | " " " " wood                     |      |
|        |       | screw 1/2 in. No. 5 Rd. Hd...    | --   |

## ELECTRICAL TRIMMINGS

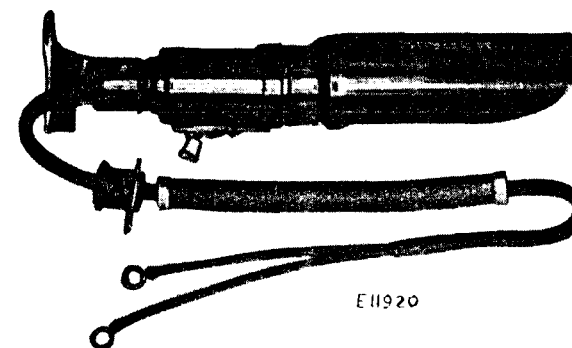
FOR LIBRARY CABINET SET No. 40  
FOR MACHINE No. 24-69

| No.     | Plate | Name                             | Each |
|---------|-------|----------------------------------|------|
| 192142  | 6892  | Controller Lead Bushing.....\$   | 10   |
| 192143  | 6892  | " " " Retaining                  |      |
|         |       | Spring.....                      | 02   |
| *193723 | ----  | Controller Lead Tube (wiremold). | --   |
| 193722  | 6891  | " " " 193723 with                |      |
|         |       | two 192946 (5 1/8 in. long)..    | 10   |
| 192909  | 6892  | Controller Lead Tube Clamp       |      |
|         |       | (double).....                    | 03   |
| 192918  | 6892  | Controller Lead Tube Clamp       |      |
|         |       | (single).....                    | 02   |
| *192946 | ----  | Controller Lead Tube Ferrule.... | 08   |

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## SINGERLIGHT No. 193304



E11920

FOR MACHINE No. 24-68

| No.     | Plate | Name                             | Each |
|---------|-------|----------------------------------|------|
| *194106 | ----  | Singerlight Bracket.....\$       | --   |
| 194105  | 6891  | " " " 194106 with                |      |
|         |       | 193942.....                      | 30   |
| 1516B   | 6874  | Singerlight Bracket Lock Nut.... | 07   |
| *193254 | 6880  | " " " Lamp Contact Lead          |      |
|         |       | Terminal.....                    | --   |
| 51203   | 6880  | Singerlight Lamp Contact Lead    |      |
|         |       | Terminal Screw (brass).....      | 03   |
| *193253 | 6880  | Singerlight Lamp Contact Plunger | --   |
| *193251 | 6880  | " " " " "                        |      |
|         |       | Bushing.....                     | --   |
| *193252 | 6880  | Singerlight Lamp Contact Plunger |      |
|         |       | Spring... ..                     | --   |
| *193302 | ----  | Singerlight Lead.....            | --   |
| 193108  | 6892  | " " " Bushing.....               | 05   |
| 191915  | 20162 | " " " Retainer                   | 01   |
| 193829  | 6893  | " " " Strain Relief              |      |
|         |       | Disc.....                        | 03   |
| *192954 | ----  | Singerlight Lead Terminal Clip   |      |
|         |       | Body.....                        | 01   |
| *192955 | ----  | Singerlight Lead Terminal Clip   |      |
|         |       | Body Cap.....                    | 01   |
| 50566   | 6880  | Singerlight Lead Terminal Screw  |      |
|         |       | (brass).....                     | 03   |
| 193303  | 6894  | Singerlight Lead complete, Nos.  |      |
|         |       | 193302 and two each 192954       |      |
|         |       | and 192955.....                  | 25   |
| *193149 | ----  | Singerlight Lead Tube (wiremold) | 03   |
| 193148  | 6891  | " " " " "                        |      |
|         |       | 193149 with two 192946 (4 1/2    |      |
|         |       | in. long).....                   | 10   |
| *192946 | ----  | Singerlight Lead Tube Ferrule... | 08   |

| No.     | Plate | Name                                                                                                                           | Each |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------|------|
| 193940  | 6893  | Singerlight Nipple.....\$                                                                                                      | --   |
| *193937 | ----  | " " Cap with 193938                                                                                                            | 08   |
| 193938  | 6880  | " " 193937 with 50564J.....                                                                                                    | 10   |
| *193938 | ----  | Singerlight Nipple Cap Insert....                                                                                              | --   |
| 50564J  | 6880  | " " Set Screw                                                                                                                  | 02   |
| 193512  | 6880  | " " Insulating Collar.....                                                                                                     | 05   |
| 51602R  | 6880  | Singerlight Nipple Nut.....                                                                                                    | 12   |
| 701909  | 6880  | " " Insulating Washer (fibre).....                                                                                             | --   |
| 193509  | 6880  | Singerlight Nipple Washer (felt)                                                                                               | 03   |
| 193272  | 6888  | " Shade.....                                                                                                                   | 30   |
| 193421  | ----  | " " 193272 with 193401.....                                                                                                    | 55   |
| 193437  | 6880  | Singerlight Shade Friction Washer.....                                                                                         | 01   |
| *193267 | 6880  | Singerlight Shade Position Pin..                                                                                               | --   |
| 193401  | 6888  | " " Reflector.....                                                                                                             | 25   |
| *194338 | 6888  | " Socket Body with 193255 and two 193251.....                                                                                  | --   |
| *193817 | ----  | Singerlight Socket Body 194338 with 51202, 193254, 193256 to 193258, 193818 and two each 51203, 193252, 193253 and 193267..... | 1 00 |
| *193816 | ----  | Singerlight Socket Body 193817 with 194305.....                                                                                | 1 40 |
| 193815  | 6888  | Singerlight Socket and Switch complete, Nos. 193816, 193829, 193936, two 50566 and three 51385R.....                           | 1 75 |
| *193942 | 6880  | Singerlight Steady Pin.....                                                                                                    | --   |
| *193259 | 6880  | " Toggle Switch Contact                                                                                                        | --   |
| *193796 | 6880  | " " Cover Plate.....                                                                                                           | --   |
| *193797 | 6880  | Singerlight Toggle Switch Cover Plate Insulating Plate.....                                                                    | --   |
| *193386 | 6880  | Singerlight Toggle Switch Frame.                                                                                               | --   |
| 51202   | 6880  | " " " " Screw (brass).....                                                                                                     | 03   |
| *193794 | 6880  | Singerlight Toggle Switch Handle with 193795.....                                                                              | --   |
| *193795 | 6880  | Singerlight Toggle Switch Operating Lever.....                                                                                 | --   |
| *193265 | 6880  | Singerlight Toggle Switch Operating Lever Hinge Pin.....                                                                       | --   |
| *193818 | ----  | Singerlight Toggle Switch complete, Nos. 193259, 193262, 193265, 193386, 193387, 193765, 193794, 193796 and 193797.....        | 1 00 |

| No.     | Plate | Name                                                                                                                                       | Each |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------|------|
| *194304 | 6888  | Singerlight Toggle Switch Shell..\$                                                                                                        | --   |
| *194305 | ----  | " " " " 194304 with 51602R, 193512 and 193940.....                                                                                         | --   |
| 51385R  | 6880  | Singerlight Toggle Switch Shell Screw.....                                                                                                 | 02   |
| *193258 | 6880  | Singerlight Toggle Switch Spring Contact (left).....                                                                                       | --   |
| *193257 | 6880  | Singerlight Toggle Switch Spring Contact (right).....                                                                                      | --   |
| 51203   | 6880  | Singerlight Toggle Switch Spring Contact (right) Screw (brass)                                                                             | 03   |
| *193256 | 6880  | Singerlight Toggle Switch Spring Contact Lead Terminal.....                                                                                | --   |
| *193255 | 6880  | Singerlight Toggle Switch Spring Contact Lead Terminal Stud...                                                                             | --   |
| *193387 | 6880  | Singerlight Toggle Switch Toggle Lever.....                                                                                                | --   |
| *193262 | 6880  | Singerlight Toggle Switch Toggle Lever Spring.....                                                                                         | --   |
| *193765 | 6880  | Singerlight Toggle Switch Toggle Lever Spring Washer.....                                                                                  | 01   |
| 193304  | ----  | Singerlight (moulded, less lamp) complete, Nos. 191915, 193108, 193148, 193303, 193421, 193437, 193815, 194105, 701909 and two 193509..... | 4 20 |

## SINGERLIGHT No. 193300

FOR MACHINE No. 24-69

THIS SINGERLIGHT IS THE SAME AS NO. 193304

WITH THE FOLLOWING EXCEPTIONS:

| No.     | Plate | Name                                                                                      | Each |
|---------|-------|-------------------------------------------------------------------------------------------|------|
| *193298 | ----  | Singerlight Lead, in place of 193302.....\$                                               | 25   |
| 193299  | 6894  | Singerlight Lead complete, Nos. 193298 and two each 192954 and 192955, in place of 193303 | 25   |
| *192913 | ----  | Singerlight Lead Tube (wiremold) in place of 193149.....                                  | 25   |
| 192912  | 6894  | Singerlight Lead Tube 192913 with two 192948, (13 3/8 in. long) in place of 193148.....   | 15   |

## SINGERLIGHT NO. 193300

| No.    | Plate | Name                                                                                                                                                   | Each    |
|--------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| 193300 | ----  | Singerlight (moulded, less lamp)<br>complete, Nos. 191915, 192912,<br>193108, 193299, 193421, 193437,<br>193815, 194105, 701909 and two<br>193509..... | \$ 4 20 |

## SINGERLIGHT LAMP

| No.    | Plate | Name                  | Each  |
|--------|-------|-----------------------|-------|
| 194120 | 6888  | Singerlight Lamp..... | \$ 65 |

Note: When ordering No. 194120, state voltage required. We are prepared to furnish the following voltages:

32  
50  
110 to 120  
200 to 220  
230 to 250

## ATTACHMENT SET

| No.    | Plate | Name                                                   | Each  |
|--------|-------|--------------------------------------------------------|-------|
| 25618  | 6872  | Cloth Guide.....                                       | \$ 25 |
| 50053B | 6872  | " " Thumb Screw.....                                   | 20    |
| 28863  | 6872  | Gatherer.....                                          | 20    |
| 25503  | 6872  | Hemmer, 3/32 in. hem.....                              | 1 20  |
| 25617  | 6872  | " 1/8 in. hem.....                                     | 1 20  |
| 25504  | 6872  | " (wide hem).....                                      | 1 20  |
| 1534B  | 6872  | " Thumb Nut.....                                       | 20    |
| -----  | ----  | Needles (six) Class 24 X 1.....                        | --    |
| 26765  | 2711  | Ruffler Driving Lever.....                             | 20    |
| 26522  | 2711  | " " " Hinge Stud                                       | 05    |
| 812B   | 2711  | " " " Thumb Screw                                      | 10    |
| 26766  | 2711  | " Frame.....                                           | 35    |
| 911B   | 2711  | " " Screw Stud.....                                    | 05    |
| 26767  | 2711  | " Ruffling Blade.....                                  | 05    |
| 26768  | 2711  | " " " Holder....                                       | 20    |
| 26769  | 2711  | " " " Lever with<br>620F.....                          | 20    |
| 620F   | 2711  | Ruffler Ruffling Blade Lever Ad-<br>justing Screw..... | 02    |
| 26770  | 2711  | Ruffler Ruffling Blade Lever<br>Hinge Stud.....        | 01    |
| 22232  | 6874  | Ruffler Ruffling Blade Lever<br>Hinge Stud Washer..... | 01    |

## ATTACHMENT SET

29

| No.    | Plate | Name                                                                                                                               | Each |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------|------|
| 26459  | 2711  | Ruffler Ruffling Blade Rivet<br>(furnished for repairs)<br>.....Per 100..                                                          | 25   |
| 26771  | 2711  | Ruffler Separating Blade.....                                                                                                      | 02   |
| 26772  | 2711  | " " " Bracket                                                                                                                      | 20   |
| 26459  | 2711  | " " " Rivet<br>(furnished for repairs)<br>.....Per 100..                                                                           | 25   |
| 26773  | 2711  | Ruffler Spring Presser.....                                                                                                        | 20   |
| 26459  | 2711  | " " " Rivet<br>(furnished for repairs)<br>.....Per 100..                                                                           | 25   |
| 26774  | 2711  | Ruffler complete, Nos. 812B, 911B,<br>22232, 26522 and 26765 to<br>26773.....                                                      | 1 25 |
| 25537  | 6885  | Screw Driver.....                                                                                                                  | 20   |
| 26289  | 1005  | Tucker Driving Lever.....                                                                                                          | 05   |
| 26515  | 1005  | " Frame.....                                                                                                                       | 20   |
| 26291  | 1005  | " Position Plate.....                                                                                                              | 20   |
| 911B   | 2711  | " " " Screw Stud                                                                                                                   | 05   |
| 26090  | 1005  | " Rocking Bar.....                                                                                                                 | 20   |
| 26514  | 1005  | " " " Lifting Spring                                                                                                               | 02   |
| 26294  | 1005  | " Tuck Guide.....                                                                                                                  | 20   |
| 658B   | 1005  | " " " Thumb Screw...                                                                                                               | 07   |
| 26295  | 1005  | " " Marker Guide Clamp..                                                                                                           | 07   |
| 561B   | 1005  | " " " " "                                                                                                                          |      |
|        |       | Thumb Screw.....                                                                                                                   | 10   |
| 26097  | 1005  | Tucker Tuck Marker Guide Rod....                                                                                                   | 07   |
| 233B   | 6874  | " " " " " End<br>Screw.....                                                                                                        | 02   |
| 26095  | 1005  | Tucker Tuck Marking Plate.....                                                                                                     | 20   |
| 26098  | 1005  | " " Smoothing Spring....                                                                                                           | 07   |
| 26092  | 6874  | " " " " Rivet<br>(furnished for repairs)<br>.....Per 100..                                                                         | 25   |
| 28516  | 1005  | Tucker complete, Nos. 233B, 561B,<br>658B, 911B, 26090, 26095, 26097,<br>26098, 26289, 26291, 26294, 26295<br>26514 and 26515..... | 1 15 |
| 120308 | ----  | Attachment Set, Nos. 1534B, 25503,<br>25504, 25537, 25617, 25618, 26516<br>28863, 50053B and six needles.                          | 4 80 |
| 35867  | 945   | Attachment Set complete, Nos.<br>26774 and 120308.....                                                                             | 6 00 |

## ACCESSORIES

| No.    | Plate | Name                                                             | Each  |
|--------|-------|------------------------------------------------------------------|-------|
| 120862 | 6885  | Oil Can, contents 1 1/3 fl. oz.<br>(filled with household oil).. | \$ 10 |

## BIAS GAUGE

| No.   | Plate | Name            | Each  |
|-------|-------|-----------------|-------|
| 25525 | 6875  | Bias Gauge..... | \$ 20 |

## EDGE STITCHER

| No.   | Plate | Name               | Each  |
|-------|-------|--------------------|-------|
| 36866 | 6875  | Edge Stitcher..... | \$ 40 |

## NEEDLE BAR HEIGHT SETTING GAUGE

| No.    | Plate | Name                             | Each  |
|--------|-------|----------------------------------|-------|
| 121489 | 6875  | Needle Bar Height Setting Gauge. | \$ -- |

## PRESSER FEET

| No.   | Plate | Name                                                 | Each  |
|-------|-------|------------------------------------------------------|-------|
| 34421 | 6872  | Presser Foot.....                                    | \$ 80 |
| 34447 | 6875  | " " for stitching on<br>edge and inserting cord..... | 80    |
| 36782 | 6875  | Presser Foot for gathering.....                      | 80    |

## QUILTER

| No.   | Plate | Name               | Each  |
|-------|-------|--------------------|-------|
| 25505 | 6875  | Quilter.....       | \$ 07 |
| 557A  | 6870  | " Thumb Screw..... | 20    |

## STILETTO

| No.   | Plate | Name          | Each  |
|-------|-------|---------------|-------|
| 25539 | 6875  | Stiletto..... | \$ 07 |

## THREAD NIPPER ADJUSTING WRENCH

| No.    | Plate | Name                                                                       | Each  |
|--------|-------|----------------------------------------------------------------------------|-------|
| 121395 | 6886  | Thread Nipper Adjusting Stud Wire                                          | \$ -- |
| 121393 | 6886  | " " " Wrench Body<br>with four 121394.....                                 | --    |
| 121394 | 6886  | Thread Nipper Adjusting Wrench<br>Pin.....                                 | --    |
| 121396 | 6886  | Thread Nipper Adjusting Wrench<br>complete, Nos. 121393 and<br>121395..... | --    |

Genuine Singer Needles should be used  
in Singer Machines.  
These Needles and their Containers  
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Company's Trade Mark "SIMANCO." 1

Needles in Containers marked  
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are not Singer made needles. 2

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# NUMERICAL LIST OF PARTS FOR MACHINES Nos. 24-68 and 24-69

# NUMERICAL LIST OF PARTS

| No.  | Plate | Name                                                                                                 | Each |
|------|-------|------------------------------------------------------------------------------------------------------|------|
| 59D  | 6887  | Feed Regulator Hinge Screw.....\$                                                                    | 12   |
| 87D  | 6874  | Looper Gate Hinge Screw.....                                                                         | 07   |
| 97E  | 6867  | Presser Bar Lifter Hinge Screw..                                                                     | 06   |
| 131E | 6866  | Feed Forked Connection Adjusting<br>Screw (large) for 9511.....                                      | 06   |
| 131E | 6866  | Feed Raising Bar Adjusting Screw<br>for 9514.....                                                    | 06   |
| 145R | 6892  | Three-Pin Terminal Body (male<br>half) Screw for Portable Case<br>Set No. 205, for 24-68 Machine     | 06   |
| 168B | 6893  | Motor Screw.....                                                                                     | 06   |
| 171E | 6886  | Connecting Rod Cap Screw for<br>34433.....                                                           | 05   |
| 171E | 6886  | Feed Forked Connection Link Ad-<br>justing Screw for 34643.....                                      | 05   |
| 175E | 6886  | Feed Forked Connection Adjusting<br>Screw (small) for 9511.....                                      | 02   |
| 190J | 6872  | Feed Dog Screw.....                                                                                  | 05   |
| 193A | 6887  | " Regulator Indicator Set<br>Screw for 22419.....                                                    | 05   |
| 196C | 6866  | Feed Forked Connection Hinge<br>Stud (eccentric) Set Screw<br>for 34643.....                         | 02   |
| 199D | 6874  | Arm Rotary Shaft Screw.....                                                                          | 06   |
| 207E | 6867  | Needle Bar Connecting Stud<br>Clamping Screw for 9570.....                                           | 02   |
| 212D | 6887  | Feed Raising Bar Carrier Cap<br>Screw.....                                                           | 06   |
| 217R | 6893  | Machine Base Plate Catch Screw,<br>for Library Cabinet Table Set<br>No. 40, for 24-68 Machine....    | 05   |
| 219A | 6871  | Thread Pull-off Eyelet Screw....                                                                     | 02   |
| 233B | 6874  | Tucker Tuck Marker Guide Rod End<br>Screw for 26516.....                                             | 02   |
| 236J | 6892  | Controller Cover Screw, for 24-68<br>Machine (Electrical Trimmings)<br>For Portable Case Set No. 205 | 02   |
| 244J | 6872  | Throat Plate Screw for 34433....                                                                     | 05   |
| 330W | 6870  | Spool Pin Bracket Screw.....                                                                         | 02   |
| 335B | 6886  | Belt Guard Screw.....                                                                                | 02   |
| 335B | 6886  | Field Core Shield Screw.....                                                                         | 02   |
| 336R | 6893  | Machine Base Plate Catch Spring<br>Clip Screw for 124568.....                                        | 02   |
| 337B | 6874  | Face Plate Screw.....                                                                                | 02   |
| 387A | 6874  | Cloth Plate Screw.....                                                                               | 10   |
| 389B | 6874  | Looper Gate Frame Screw.....                                                                         | 06   |

## NUMERICAL LIST OF PARTS

| No.   | Plate | Name                                                                        | Each |
|-------|-------|-----------------------------------------------------------------------------|------|
| 453C  | 6887  | Machine Hinge Connection Hinge Pin Set Screw for 34629.....\$               | 02   |
| 460C  | 6865  | Motor Pulley Set Screw for 193754.....                                      | 02   |
| 462C  | 6874  | Feed and Feed Lifting Eccentric Set Screw for 22408.....                    | 02   |
| 462C  | 6874  | Presser Bar Spring Bracket Set Screw for 22404.....                         | 02   |
| 557A  | 6870  | Spool Pin Disc Thumb Screw for 34403.....                                   | 20   |
| 557A  | 6870  | Quilter Thumb Screw.....                                                    | 20   |
| 561B  | 1005  | Tucker Tuck Marker Guide Clamp Thumb Screw for 26516.....                   | 10   |
| 602J  | 20162 | Controller Resistance Unit Cover Screw for 193646 to 193648...              | 02   |
| 602J  | 20162 | Knee Lever Slide Cover Screw for 193654.....                                | 02   |
| 620F  | 2711  | Ruffler Ruffling Blade Lever Adjusting Screw for 26769.....                 | 02   |
| 658B  | 1005  | Tucker Tuck Guide Thumb Screw for 26516.....                                | 07   |
| 735C  | 6867  | Needle Bar Bushing Set Screw....                                            | 02   |
| 735C  | 6867  | Thread Take-up Set Screw for 34225.....                                     | 02   |
| 793R  | 6892  | Knee Lever Extension Thumb Screw for 192975.....                            | 12   |
| 806A  | 6867  | Needle Thumb Screw for 34638....                                            | 20   |
| 812B  | 2711  | Ruffler Driving Lever Thumb Screw for 26774.....                            | 10   |
| 853C  | 6874  | Thread Pull-off Pin Set Screw for 34457.....                                | 02   |
| 904C  | 6893  | Grease Cup Set Screw for 192395 and 192396.....                             | 02   |
| 911B  | 2711  | Ruffler Frame Screw Stud for 26774.....                                     | 05   |
| 911B  | 2711  | Tucker Position Plate Screw Stud for 26516.....                             | 05   |
| 934B  | 6874  | Index Plate Screw for 34629 and 34630.....                                  | 02   |
| 934B  | 6874  | Thread Controller Plate Screw...                                            | 02   |
| 974F  | 20162 | Controller Resistance Unit Bell Crank Hinge Screw for 193105 to 193107..... | 10   |
| 1019C | 6866  | Looper Set Screw for 22416.....                                             | 02   |
| 1123C | 6870  | Thread Controller Spring Adjusting Screw for 34407.....                     | 02   |
| 1125B | 6871  | Thread Nipper Body Set Screw....                                            | 06   |
| 1126A | 6874  | Feed Forked Connection Link Hinge Screw for 34644.....                      | 20   |
| 1127B | 6872  | Presser Foot Thumb Screw.....                                               | 12   |

## NUMERICAL LIST OF PARTS

| No.    | Plate | Name                                                                                    | Each |
|--------|-------|-----------------------------------------------------------------------------------------|------|
| 1167E  | 6874  | Pulley and Thread Nipper Rod Eccentric Screw.....\$                                     | 07   |
| 1170H  | 6870  | Thread Nipper Adjusting Stud Hole Plug Screw.....                                       | 20   |
| 1313E  | 6867  | Needle Bar Connecting Link Adjusting Screw for 34170.....                               | 02   |
| 1339B  | 6867  | Pressure Regulating Thumb Screw.                                                        | 30   |
| 1516B  | 6874  | Arm Rock Shaft Screw Center (back) Nut for 34584.....                                   | 07   |
| 1516B  | 6874  | Singerlight Bracket Lock Nut for 34584.....                                             | 07   |
| 1518J  | 6887  | Feed Raising Bar Carrier Hinge Pin Nut.....                                             | 06   |
| 1520J  | 6874  | Connecting Rod Hinge Screw Nut..                                                        | 05   |
| 1534B  | 6872  | Hammer Thumb Nut for 120308.....                                                        | 20   |
| 1549J  | 20162 | Knee Lever Extension Hinge Screw Nut for 193662.....                                    | 05   |
| 1550J  | 6887  | Spool Pin Nut for 34401.....                                                            | 05   |
| 1602E  | 6874  | Cloth Plate Bushing for 22410...                                                        | 02   |
| 1624B  | 6870  | Thread Take-up Spring Screw Nut for 34407.....                                          | 05   |
| 1708J  | 20162 | Controller Resistance Unit Bell Crank Hinge Screw Nut for 193105 to 193107 and 193654.. | 05   |
| 1768R  | 6893  | Three-Pin Terminal (female half) Housing Screw Nut for 192989.                          | 05   |
| 1811   | 6874  | Arm Rock Shaft Roller and Stud for 34457.....                                           | 30   |
| 5790   | 20162 | Controller Resistance Unit Adjusting Nut Stop Pin for 193650.....Per 100                | 06   |
| 5968   | 6887  | Feed Raising Bar Carrier Cap Screw Washer.....                                          | 02   |
| 8505   | 6874  | Face Plate Thread Eyelet Rivet for 34243.....Per 100                                    | 20   |
| 8505   | 6874  | Thread Controller Spring Rivet for 34407.....Per 100                                    | 20   |
| 9511   | 6866  | Feed Forked Connection with 131E and 175E.....                                          | 90   |
| 9512   | 6866  | Feed Forked Connection Hinge Pin                                                        | 07   |
| 9514   | 6866  | " Raising Bar with 131E.....                                                            | 80   |
| 9515   | 6887  | " " " Carrier.....                                                                      | 50   |
| 9517   | 6866  | " " " Hinge Pin.....                                                                    | 12   |
| 9521   | 6887  | " Regulator Friction Washer..                                                           | 01   |
| 9522   | 6867  | Looper with 34418.....                                                                  | 1 20 |
| 9523   | 6885  | " Gate.....                                                                             | 07   |
| 9525   | 6874  | " " Hinge Screw Washer..                                                                | 01   |
| 9570   | 6867  | Needle Bar Connecting Stud with 207E.....                                               | 50   |
| *15404 | ----  | Trade Mark for 34627.....                                                               | --   |

## NUMERICAL LIST OF PARTS

| No.   | Plate | Name                              | Each |
|-------|-------|-----------------------------------|------|
| 15405 | ----  | Trade Mark Rivet for 34627.....\$ | --   |
| 22232 | 6874  | Ruffler Ruffling Blade Lever      |      |
|       |       | Hinge Stud Washer for 26774..     | 01   |
| 22402 | 6867  | Presser Bar Lifter.....           | 30   |
| 22404 | 6867  | " " Spring Bracket with           |      |
|       |       | 462C.....                         | 50   |
| 22405 | 6867  | Presser Bar Spring Washer.....    | 01   |
| 22408 | 6885  | Arm Rotary Shaft with two 462C..  | 3 00 |
| 22409 | 6884  | Balance Wheel.....                | 90   |
| 22410 | 6884  | Cloth Plate with 1602E, for 34438 | 3 00 |
| 22416 | 6866  | Feed and Feed Lifting Eccentric   |      |
|       |       | with 1019C.....                   | 1 50 |
| 22417 | 6887  | Feed Raising Bar Carrier Hinge    |      |
|       |       | Pin.....                          | 35   |
| 22418 | 6887  | Feed Regulator for 34644.....     | 55   |
| 22419 | 6887  | " " Indicator with                |      |
|       |       | 193A.....                         | 90   |
| 22420 | 6887  | Feed Regulator Indicator Shaft..  | 25   |
| 22421 | 6885  | Looper Gate Frame.....            | 60   |
| 22423 | 6867  | Presser Bar.....                  | 60   |
| 22424 | 6867  | " " Spring.....                   | 07   |
| 22434 | 6870  | Thread Nipper Adjusting Stud      |      |
|       |       | Washer (leather) lower, for       |      |
|       |       | 34563.....                        | 01   |
| 22435 | 6870  | Thread Nipper Adjusting Stud      |      |
|       |       | Washer (leather) upper, for       |      |
|       |       | 34563.....                        | 02   |
| 22436 | 6892  | Knee Lever Extension Thumb Screw  |      |
|       |       | Washer for 192975.....            | 01   |
| 22440 | 6871  | Thread Nipper Cap Washer (cloth)  |      |
|       |       | for 34549.....                    | 01   |
| 22441 | 6871  | Thread Nipper Cap Washer (steel)  |      |
|       |       | for 34549.....                    | 05   |
| 22442 | 6871  | Thread Nipper Disc (grooved) for  |      |
|       |       | 34549.....                        | 20   |
| 22446 | 6871  | Thread Nipper Ring (upper) for    |      |
|       |       | 34549.....                        | 20   |
| 22449 | 6871  | Thread Nipper Rod for 34565.....  | 1 50 |
| 23258 | 6892  | Controller Resistance Unit Screw  |      |
|       |       | Washer (steel) for 192862 to      |      |
|       |       | 192864 and 193648 to 193648..     | 01   |
| 25503 | 6872  | Hemmer, 3/32 in. hem, for 120308  | 1 20 |
| 25504 | 6872  | " (wide hem) for 120308...        | 1 20 |
| 25505 | 6875  | Quilter.....                      | 07   |
| 25525 | 6875  | Bias Gauge.....                   | 20   |
| 25537 | 6885  | Screw Driver for 120308.....      | 20   |
| 25539 | 6875  | Stiletto.....                     | 07   |
| 25617 | 6872  | Hemmer, 1/8 in. hem, for 120308.  | 1 20 |
| 25618 | 6872  | Cloth Guide for 120308.....       | 25   |
| 26090 | 1005  | Tucker Rocking Bar for 26516....  | 20   |

## NUMERICAL LIST OF PARTS

| No.                            | Plate | Name                               | Each |
|--------------------------------|-------|------------------------------------|------|
| 26092                          | 6874  | Tucker Tuck Smoothing Spring Riv-  |      |
|                                |       | et (furnished for repairs) for     |      |
|                                |       | 26516.....Per 100 \$               | 25   |
| 26095                          | 1005  | Tucker Tuck Marking Plate for      |      |
|                                |       | 26516.....                         | 20   |
| 26097                          | 1005  | Tucker Tuck Marker Guide Rod for   |      |
|                                |       | 26516.....                         | 07   |
| 26098                          | 1005  | Tucker Tuck Smoothing Spring for   |      |
|                                |       | 26516.....                         | 07   |
| 26289                          | 1005  | Tucker Driving Lever for 26516...  | 05   |
| 26291                          | 1005  | " Position Plate for 26516...      | 20   |
| 26294                          | 1005  | " Tuck Guide for 26516.....        | 20   |
| 26295                          | 1005  | " " Marker Guide Clamp             |      |
|                                |       | for 26516.....                     | 07   |
| 26459                          | 2711  | Ruffler Ruffling Blade Rivet       |      |
|                                |       | (furnished for repairs) for        |      |
|                                |       | 26774.....Per 100                  | 25   |
| 26459                          | 2711  | Ruffler Separating Blade Rivet     |      |
|                                |       | (furnished for repairs) for        |      |
|                                |       | 26774.....Per 100                  | 25   |
| 26459                          | 2711  | Ruffler Spring Presser Rivet       |      |
|                                |       | (furnished for repairs) for        |      |
|                                |       | 26774.....Per 100                  | 25   |
| 26514                          | 1005  | Tucker Rocking Bar Lifting Spring  |      |
|                                |       | for 26516.....                     | 02   |
| 26515                          | 1005  | Tucker Frame for 26516.....        | 20   |
| 26516                          | 1005  | Tucker complete for 120308, Nos.   |      |
|                                |       | 233B, 561B, 658B, 911B, 26090,     |      |
|                                |       | 26095, 26097, 26098, 26289, 26291, |      |
|                                |       | 26294, 26295, 26514 and 26515...   | 1 15 |
| 26522                          | 2711  | Ruffler Driving Lever Hinge Stud   |      |
|                                |       | for 26774.....                     | 05   |
| Nos. 26765 to 26773, for 26774 |       |                                    |      |
| 26765                          | 2711  | Ruffler Driving Lever.....         | 20   |
| 26766                          | 2711  | " Frame.....                       | 35   |
| 26767                          | 2711  | " Ruffling Blade.....              | 05   |
| 26768                          | 2711  | " " " Holder....                   | 20   |
| 26769                          | 2711  | " " " Lever with                   |      |
|                                |       | 620F.....                          | 20   |
| 26770                          | 2711  | Ruffler Ruffling Blade Lever       |      |
|                                |       | Hinge Stud.....                    | 01   |
| 26771                          | 2711  | Ruffler Separating Blade.....      | 02   |
| 26772                          | 2711  | " " " Bracket.                     | 20   |
| 26773                          | 2711  | " Spring Presser.....              | 20   |
| 26774                          | 2711  | Ruffler complete for 35867, Nos.   |      |
|                                |       | 812B, 911B, 22232, 26522 and       |      |
|                                |       | 26765 to 26773.....                | 1 25 |
| 28186                          | 6874  | Index Plate for 34829 and 34830..  | 20   |

## NUMERICAL LIST OF PARTS

| No.   | Plate | Name                                                                                                                   | Each |
|-------|-------|------------------------------------------------------------------------------------------------------------------------|------|
| 28863 | 6872  | Gatherer for 120308.....\$                                                                                             | 20   |
| 34075 | 6874  | Machine Position Stud for 34629 and 34630.....                                                                         | 07   |
| 34170 | 6867  | Needle Bar Connecting Link with two 1313E.....                                                                         | 35   |
| 34219 | 6886  | Face Plate with 34243.....                                                                                             | 35   |
| 34221 | 6867  | Needle Bar Bushing.....                                                                                                | 50   |
| 34222 | 6870  | Thread Controller Eyelet (lower) for 34407.....                                                                        | 01   |
| 34224 | 6870  | Thread Controller Spring for 34407.....                                                                                | 20   |
| 34225 | 6871  | Thread Take-up with 735C.....                                                                                          | 35   |
| 34243 | 6874  | Face Plate Thread Eyelet with 8505, for 34219.....                                                                     | 02   |
| 34398 | 6872  | Feed Dog, 18 teeth (22 teeth to the inch) for 34413.....                                                               | 80   |
| 34401 | 6870  | Spool Pin Bracket with 1550J and 34460.....                                                                            | 35   |
| 34402 | ----  | Spool Pin Disc for 34403.....                                                                                          | 20   |
| 34403 | 6870  | " " " 34402 with 557A and 34404.....                                                                                   | 50   |
| 34404 | ----  | Spool Pin Disc Hub for 34403....                                                                                       | 20   |
| 34405 | 6870  | Thread Controller Eyelet (upper) for 34407.....                                                                        | 02   |
| 34406 | ----  | Thread Controller Plate for 34407.....                                                                                 | 1 40 |
| 34407 | 6870  | Thread Controller Plate complete Nos. 1123C, 1624B, 34222, 34224, 34405, 34406, 34411, 34412, 50303J and two 8505..... | 1 80 |
| 34408 | 6871  | Thread Pull-off Eyelet (double).                                                                                       | 25   |
| 34409 | 6871  | Thread Pull-off Pin for 34457...                                                                                       | 07   |
| 34411 | 6870  | " Take-up Spring for 34407.                                                                                            | 07   |
| 34412 | 6870  | " " " Screw Nut Friction Washer for 34407....                                                                          | 01   |
| 34413 | 6872  | Throat Plate for 34398, for 34438                                                                                      | 50   |
| 34418 | 6867  | Looper Washer for 9522.....                                                                                            | 01   |
| 34421 | 6872  | Presser Foot.....                                                                                                      | 80   |
| 34430 | ----  | Thread Nipper Cap for 34551.....                                                                                       | 25   |
| 34433 | 6886  | Connecting Rod with two 171E....                                                                                       | 1 50 |
| 34438 | ----  | Cloth Plate 22410 with 34413 and two 244J.....                                                                         | 3 60 |
| 34447 | 6875  | Presser Foot, for stitching on edge and inserting cord.....                                                            | 80   |
| 34455 | 6871  | Thread Nipper Spring for 34549..                                                                                       | 02   |
| 34457 | 6885  | Arm Rock Shaft with 853C, 1811 and 34409.....                                                                          | 90   |
| 34460 | 6870  | Spool Pin for 34401.....                                                                                               | 07   |
| 34546 | 6886  | Belt Guard.....                                                                                                        | 35   |
| 34548 | 6871  | Thread Nipper Body with two 34560, for 34549.....                                                                      | 1 20 |

## NUMERICAL LIST OF PARTS

| No.    | Plate | Name                                                                                                                   | Each  |
|--------|-------|------------------------------------------------------------------------------------------------------------------------|-------|
| 34549  | ----  | Thread Nipper Body complete, Nos. 22440 to 22442, 22446, 34455, 34548, 34551 to 34553, 34557 to 34559 and 34561.....\$ | 3 60  |
| *34550 | ----  | Thread Nipper Cap Stud for 34551                                                                                       | 80    |
| 34551  | 6871  | " " " " 34550 with 34430, for 34549.....                                                                               | 1 00  |
| 34552  | 6871  | Thread Nipper Locking Washer for 34549.....                                                                            | 12    |
| 34553  | 6871  | Thread Nipper Locking Washer Cap complete for 34549, Nos. 34554 to 34556.....                                          | 20    |
| *34554 | ----  | Thread Nipper Locking Washer Cap Body for 34553.....                                                                   | 20    |
| *34555 | ----  | Thread Nipper Locking Washer Cap Body Cover (felt) for 34553..                                                         | 01    |
| *34556 | ----  | Thread Nipper Locking Washer Cap Body Cover Retaining Washer for 34553.....                                            | 01    |
| 34557  | 6871  | Thread Nipper Locking Washer Cap Ball Pin for 34549.....                                                               | 12    |
| 34558  | 6871  | Thread Nipper Ring (lower) for 34549.....                                                                              | 20    |
| 34559  | 6871  | Thread Nipper Ring (lower) Washer (cloth) for 34549.....                                                               | 02    |
| 34560  | 6871  | Thread Nipper Ring Position Pin for 34548.....                                                                         | 02    |
| 34561  | 6870  | Thread Nipper Spring Washer (mild- carda) for 34549.....                                                               | 25    |
| 34562  | 6870  | Thread Nipper Adjusting Stud for 34563.....                                                                            | 60    |
| 34563  | ----  | Thread Nipper Adjusting Stud 34562 with 22434, 22435 and 34564, for 34565.....                                         | 70    |
| 34564  | 6871  | Thread Nipper Adjusting Stud Washer (steel) for 34563.....                                                             | 01    |
| 34565  | ----  | Thread Nipper Rod 22446 with 34563.....                                                                                | 2 20  |
| 34566  | 6870  | Thread Eyelet (top of arm).....                                                                                        | 20    |
| 34584  | ----  | Arm Rock Shaft Screw Center (back) 51028A with two 1516B.                                                              | 25    |
| *34627 | ----  | Arm, upper and lower (solid) with 15404 and two 15405.....                                                             | 12 00 |
| 34628  | 6884  | Pulley and Thread Nipper Rod Eccentric, 2 1/4 in. diam.....                                                            | 1 15  |
| 34629  | 6895  | Machine Base Plate with 28186 and two each 453C, 934B and 34075, for Portable Case Set No. 205, for 24-68 Machine...   | 6 00  |

## NUMERICAL LIST OF PARTS

| No.    | Plate | Name                                                                                                                            | Each    |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------|---------|
| 34630  | 6895  | Machine Base Plate with 28186 and two each 934B, 34075 and 51045C, for Library Cabinet Table Set No. 40, for 24-69 Machine..... | \$ 6 00 |
| 34638  | 6867  | Needle Bar (hollow) with 806A...                                                                                                | 90      |
| 34642  | 6866  | Feed Forked Connection Hinge Stud (eccentric) for 34648...                                                                      | 25      |
| 34643  | 6866  | Feed Forked Connection Link with 171E and 196C, for 34648.....                                                                  | 80      |
| *34644 | ----  | Feed Regulator 22418 with 1126A and 34648.....                                                                                  | 1 50    |
| 34648  | ----  | Feed Forked Connection Link 34643 with 34642, for 34644..                                                                       | 1 00    |
| 35867  | 945   | Attachment Set complete, Nos. 26774 and 120308.....                                                                             | 6 00    |
| 36648  | 6892  | Name Plate Rivet for 193648 to 193648..... Per 100                                                                              | 80      |
| 36782  | 6875  | Presser Foot for gathering.....                                                                                                 | 80      |
| 36866  | 6875  | Edge Stitcher.....                                                                                                              | 40      |
| 50014C | 6870  | Thread Eyelet (top of arm) Set Screw.....                                                                                       | 02      |
| 50053B | 6872  | Cloth Guide Thumb Screw for 120308.....                                                                                         | 20      |
| 50303J | 6870  | Thread Take-up Spring Screw for 34407.....                                                                                      | 06      |
| 50380C | 6874  | Arm Rock Shaft Screw Center (front).....                                                                                        | 12      |
| 50517B | 6893  | End Cover (pulley end) Screw....                                                                                                | 12      |
| 50518C | 6865  | Brush Holder Tube Insulation Set Screw for 192395.....                                                                          | 02      |
| 50559R | 20162 | Controller Resistance Unit Base Screw, for Portable Case Set No. 205, for 24-68 Machine...                                      | 07      |
| 50562A | 6874  | Connecting Rod Hinge Screw.....                                                                                                 | 20      |
| 50564J | 6880  | Singerlight Nipple Cap Set Screw for 193936.....                                                                                | 02      |
| 50566  | 6880  | Singerlight Lead Terminal Screw (brass) for 193815.....                                                                         | 03      |
| 50576E | 6874  | Machine Screw.....                                                                                                              | 07      |
| 50940R | 20162 | Controller Resistance Unit Screw for 193646 to 193648.....                                                                      | 06      |
| 51028A | 6874  | Arm Rock Shaft Screw Center (back) for 34584.....                                                                               | 10      |
| 51045C | 6893  | Machine Hinge Connection Hinge Pin Set Screw for 34630.....                                                                     | 06      |
| 51093R | 6893  | Three-Pin Terminal (female half) Housing Screw for 192989.....                                                                  | 07      |
| 51117J | 20162 | Controller Resistance Unit Yoke Stop Screw for 192862 to 192864.....                                                            | 02      |

## NUMERICAL LIST OF PARTS

| No.    | Plate | Name                                                                                                              | Each  |
|--------|-------|-------------------------------------------------------------------------------------------------------------------|-------|
| 51118R | 6892  | Controller Resistance Unit Screw for 192862 to 192864.....                                                        | \$ 03 |
| 51162B | 6887  | Machine Base Plate Thumb Screw, for Portable Case Set No. 205 for 24-68 Machine.....                              | 25    |
| 51183J | 6893  | Motor Bracket Screw.....                                                                                          | 10    |
| 51202  | 6880  | Singerlight Toggle Switch Frame Screw (brass) for 193817.....                                                     | 03    |
| 51203  | 6880  | Singerlight Lamp Contact Lead Terminal Screw (brass) for 193817.....                                              | 03    |
| 51203  | 6880  | Singerlight Toggle Switch Spring Contact (right) Screw (brass) for 193817.....                                    | 03    |
| 51309C | 20162 | Controller Resistance Unit Bell Crank Hinge Screw for 193654.                                                     | 12    |
| 51310J | 20162 | Knee Lever Thumb Screw for 193646 to 193648.....                                                                  | 20    |
| 51311J | 20162 | Knee Lever Slide Housing Screw for 193654.....                                                                    | 06    |
| 51336J | 20162 | Knee Lever Extension Hinge Screw for 193662.....                                                                  | 12    |
| 51385R | 6880  | Singerlight Toggle Switch Shell Screw for 193815.....                                                             | 02    |
| 51582  | 6892  | Three-Pin Terminal Body (male half) Post Thumb Nut for 192797.....                                                | 06    |
| 51602R | 6880  | Singerlight Nipple Nut for 194305.....                                                                            | 12    |
| 51896  | 20162 | Knee Lever Slide Roller (small) for 193855.....                                                                   | 20    |
| 51897  | 20162 | Knee Lever Slide Roller (large) for 193855.....                                                                   | 20    |
| 96467  | 6893  | Machine Base Plate Catch Spring Clip for 124568.....                                                              | 06    |
| 120308 | ----  | Attachment Set for 35867, Nos. 1534B, 25503, 25504, 25537, 25617 25618, 26516, 28863, 50053B and six needles..... | 4 80  |
| 120862 | 6885  | Oil Can, contents 1 1/3 fl. oz. (filled with household oil)                                                       |       |
| 121393 | 6886  | Accessories.....                                                                                                  | 10    |
| 121393 | 6886  | Thread Nipper Adjusting Wrench Body with four 121394, for 121396.....                                             | --    |
| 121394 | 6886  | Thread Nipper Adjusting Wrench Pin for 121393.....                                                                | --    |
| 121395 | 6886  | Thread Nipper Adjusting Stud Wire for 121396.....                                                                 | --    |
| 121396 | 6886  | Thread Nipper Adjusting Wrench complete, Nos. 121393 and 121395                                                   | --    |

| No.     | Plate | Name                                                                                                                                                     | Each |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 121469  | 6875  | Needle Bar Height Setting Gauge.\$                                                                                                                       | --   |
| 124563  | 6887  | Machine Base Plate Thumb Screw<br>Bracket with wood screw 3/4<br>in. No. 8 Rd. Hd., for Port-<br>able Case Set No. 205, for<br>24-68 Machine.....        | 12   |
| 124566  | 6893  | Machine Base Plate Catch, for<br>Library Cabinet Table Set No.<br>40, for 24-69 Machine.....                                                             | 12   |
| 124567  | 6893  | Machine Base Plate Catch Spring<br>Clip Holder with two wood<br>screws 5/8 in. No. 7 Rd. Hd.,<br>for 124568.....                                         | 12   |
| 124568  | 6893  | Machine Base Plate Catch Spring<br>Clip complete, for Library<br>Cabinet Table Set No. 40, for<br>24-69 Machine, Nos. 96467,<br>124567 and two 336R..... | 25   |
| *190059 | 6889  | Commutator complete.....                                                                                                                                 | 1 25 |
| 190074  | 6865  | Grease Cup Wick (felt).....                                                                                                                              | 01   |
| 190075  | 6865  | " " Spring.....                                                                                                                                          | 02   |
| *190076 | 6865  | Armature Shaft Bearing Sleeve<br>for 192395 and 192396.....                                                                                              | 20   |
| *190079 | 6865  | Brush Holder Tube.....                                                                                                                                   | 08   |
| 190083  | 6865  | " Spring.....                                                                                                                                            | 03   |
| 190304  | 6865  | Armature Shaft Bearing Sleeve<br>Cap (commutator end).....                                                                                               | 05   |
| 190439  | 6865  | Tube, filled with Singer Motor<br>Lubricant for 190613.....                                                                                              | 15   |
| 190563  | 6865  | Field Coil Retainer.....                                                                                                                                 | 10   |
| 190808  | 6887  | Machine Base Plate Thumb Screw<br>Washer, for Portable Case Set<br>No. 205, for 24-68 Machine...                                                         | 01   |
| 190612  | ----  | Tube Carton (paper) for 190613..                                                                                                                         | 05   |
| 190613  | ----  | " 190439 with 190612.....                                                                                                                                | 15   |
| 190782  | 6865  | Brush (carbon) for 32 to 145<br>volts.....                                                                                                               | 10   |
| *190938 | ----  | Grease Cup Wick Spring Stop for<br>194475.....                                                                                                           | 10   |
| 191097  | 6865  | Armature Thrust Washer (fibre)..                                                                                                                         | 01   |
| 191098  | 6865  | " " " (peerless<br>paper).....                                                                                                                           | 01   |
| 191703  | 20162 | Controller Resistance Unit Base<br>Screw Washer, for Portable<br>Case Set No. 205, for 24-68<br>Machine.....                                             | 03   |
| 191915  | 20162 | Controller Lead Bushing Retainer<br>for 193652 and Portable Case<br>Set No. 205.....                                                                     | 01   |
| 191915  | 20162 | Singerlight Lead Bushing Retain-<br>er for 193300 and 193304.....                                                                                        | 01   |

| No.     | Plate | Name                                                                                                                                       | Each |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------|------|
| *191960 | ----  | Controller Lead Terminal Clip<br>Body (controller end) for<br>193118, 193120 and 193667....\$                                              | 01   |
| *191961 | ----  | Controller Lead Terminal Clip<br>Body Cap (controller end) for<br>193118, 193120 and 193667....                                            | 01   |
| 192106  | 6865  | End Cover (pulley end) Lead<br>Bushing for 192396.....                                                                                     | 05   |
| 192140  | 6890  | Controller Resistance Unit, for<br>95 to 145 volts, for 192863<br>and 193647.....                                                          | 2 50 |
| 192141  | 6890  | Controller Resistance Unit, for<br>150 to 250 volts, for 192864<br>and 193648.....                                                         | 2 50 |
| 192142  | 6892  | Controller Lead Bushing, for<br>24-69 Machine (Electrical<br>Trimmings) For Library Cabi-<br>net Table Set No. 40.....                     | 10   |
| 192143  | 6892  | Controller Lead Bushing Retain-<br>ing Spring, for 24-69 Machine<br>(Electrical Trimmings) For<br>Library Cabinet Table Set No.<br>40..... | 02   |
| 192211  | 6890  | Controller Resistance Unit, for<br>32 to 55 volts, for 192862<br>and 193648.....                                                           | 2 50 |
| 192240  | 6865  | Field Coil Tube (paper).....                                                                                                               | 01   |
| *192303 | ----  | Controller Resistance Unit Ad-<br>justing Nut Insert (brass)<br>for 192985.....                                                            | --   |
| *192362 | ----  | End Cover (pulley end) for<br>192396.....                                                                                                  | --   |
| *192363 | ----  | End Cover (commutator end) for<br>192395.....                                                                                              | --   |
| 192395  | 6889  | End Cover (commutator end) com-<br>plete, Nos. 904C, 190076,<br>192363 and two 50518C.....                                                 | 1 25 |
| 192396  | 6889  | End Cover (pulley end) complete,<br>Nos. 904C, 190076, 192106 and<br>192362.....                                                           | 1 25 |
| 192441  | 6892  | Controller Lead Bushing, for<br>Portable Case Set No. 205, for<br>24-68 Machine.....                                                       | 10   |
| 192542  | 6893  | Lead Cord Plug Cap with 192543,<br>for 192851.....                                                                                         | 10   |
| 192543  | 6893  | Lead Cord Plug Flash Disc<br>(fibre) for 192542.....                                                                                       | 01   |
| 192642  | ----  | Three-Pin Terminal Body (male<br>half) for 193700.....                                                                                     | 30   |
| *192643 | ----  | Three-Pin Terminal (female half)<br>Housing (upper) for 192989...                                                                          | 10   |

## NUMERICAL LIST OF PARTS

| No.     | Plate | Name                                                                                                                                      | Each  |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------|-------|
| *192644 | ----  | Three-Pin Terminal (female half) Housing (lower) for 192989....                                                                           | \$ 10 |
| 192691  | 6892  | Three-Pin Terminal (female half) Insert Sleeve for 192989.....                                                                            | 06    |
| 192692  | 6892  | Three-Pin Terminal (female half) Insert Clamp for 192989.....                                                                             | 01    |
| *192776 | 6889  | Armature Shaft.....                                                                                                                       | --    |
| 192778  | ----  | Armature complete, for B.U.103 S and B.U.103 L Motors.....                                                                                | 6 00  |
| 192779  | 6889  | Armature complete, for B.U.107 S and B.U.107 L Motors.....                                                                                | 6 00  |
| 192790  | 6892  | Three-Pin Terminal Adaptor Bushing for 192851.....                                                                                        | 02    |
| 192793  | 6892  | Three-Pin Terminal Body (male half) Post for 193700.....                                                                                  | 06    |
| 192795  | 6890  | Field Core Shield.....                                                                                                                    | 30    |
| 192796  | 20162 | Controller Lead Bushing for 193652.....                                                                                                   | 03    |
| 192797  | 6888  | Three-Pin Terminal Body (male half) complete, Nos. 193700 and three each 51582 and 701719.....                                            | 50    |
| 192810  | 6891  | Controller Resistance Nut Yoke 192815 with 192816, for 192862 to 192864.....                                                              | 60    |
| *192815 | ----  | Controller Resistance Unit Yoke for 192810.....                                                                                           | --    |
| *192816 | ----  | Controller Resistance Unit Yoke Extension for 192810.....                                                                                 | --    |
| 192819  | 20162 | Controller Resistance Unit Yoke Spring for 192862 to 192864..                                                                             | 07    |
| 192851  | 6895  | Lead complete, from lamp socket to three-pin terminal, Nos. 192542, 192790, 192852 and 192989.....                                        | 1 00  |
| *192852 | ----  | Lead Cord for 192851.....                                                                                                                 | 35    |
| *192862 | ----  | Controller Resistance Unit Base 193243 with 192211, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690, for 193105..... | 3 00  |
| *192863 | ----  | Controller Resistance Unit Base 193243 with 192140, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690, for 193106..... | 3 00  |
| *192864 | ----  | Controller Resistance Unit Base 193243 with 192141, 192810, 192985 and two each 23258, 51117J, 51118R, 192819 and 701690, for 193107..... | 3 00  |

## NUMERICAL LIST OF PARTS

| No.     | Plate | Name                                                                                                                   | Each |
|---------|-------|------------------------------------------------------------------------------------------------------------------------|------|
| *192885 | ----  | Controller Resistance Unit Yoke Extension Guide for 193243..                                                           | --   |
| 192901  | 6865  | Brush Holder Tube Insulation...                                                                                        | 15   |
| 192909  | 6892  | Controller Lead Tube Clamp (double) for 24-69 Machine (Electrical Trimmings) For Library Cabinet Table Set No. 40..... | 03   |
| 192912  | 6894  | Singerlight Lead Tube 192913 with two 192946 (13 3/8 in. long) for 193300.....                                         | 15   |
| *192913 | ----  | Singerlight Lead Tube (wire-mold) for 192912.....                                                                      | 25   |
| 192914  | 6895  | Motor Lead Tube 192915 with two 192946 (9 1/8 in. long) for 24-68 Machine.....                                         | 15   |
| *192915 | ----  | Motor Lead Tube (wire-mold) for 192914.....                                                                            | --   |
| 192918  | 6892  | Controller Lead Tube Clamp (single) for 24-69 Machine (Electrical Trimmings) For Library Cabinet Table Set No. 40..... | 02   |
| 192918  | 6892  | Motor Lead Tube Clamp, for 24-68 Machine (Electrical Trimmings) For Portable Case Set No. 205.....                     | 02   |
| 192918  | 6892  | Singerlight Lead Tube Clamp, for 24-68 Machine (Electrical Trimmings) For Portable Case Set No. 205.....               | 02   |
| 192923  | 6892  | Controller Resistance Unit Bell Crank for 193105 to 193107..                                                           | 30   |
| *192925 | ----  | Controller Resistance Unit Driver Crank for 193044.....                                                                | --   |
| 192926  | 6892  | Controller Resistance Unit Driver Crank Connecting Link for Portable Case Set No. 205 for 24-68 Machine.....           | 30   |
| *192927 | ----  | Controller Resistance Unit Driver Bracket Hub for 192929.....                                                          | --   |
| *192928 | ----  | Controller Resistance Unit Driver Bracket for 192929...                                                                | 30   |
| *192929 | ----  | Controller Resistance Unit Driver Bracket 192928 with 192927, for 193044.....                                          | 30   |
| 192930  | 6893  | Brush Holder Tube Cap.....                                                                                             | 06   |
| *192946 | ----  | Controller Lead Tube Ferrule for 193722.....                                                                           | 08   |

| No.     | Plate | Name                                                                                                                                                                    | Each |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| *192946 | ----  | Motor Lead Tube Ferrule for 192914 and 193151.....\$                                                                                                                    | 08   |
| *192946 | ----  | Singerlight Lead Tube Ferrule for 192912 and 193148.....                                                                                                                | 08   |
| 192947  | ----  | Brush (carbon) for 150 to 250 volts.....                                                                                                                                | 10   |
| *192954 | ----  | Controller Lead Terminal Clip Body (terminal end) for 193118, 193120 and 193667.....                                                                                    | 01   |
| *192954 | ----  | Field Coil Lead Terminal Clip Body.....                                                                                                                                 | 01   |
| *192954 | ----  | Singerlight Lead Terminal Clip Body for 193299 and 193303...                                                                                                            | 01   |
| *192955 | ----  | Controller Lead Terminal Clip Body Cap (terminal end) for 193118, 193120 and 193667.....                                                                                | 01   |
| *192955 | ----  | Field Coil Lead Terminal Clip Body Cap.....                                                                                                                             | 01   |
| *192955 | ----  | Singerlight Lead Terminal Clip Body Cap for 193299 and 193303.....                                                                                                      | 01   |
| *192970 | ----  | Controller Resistance Unit Driver for 193044.....                                                                                                                       | --   |
| 192973  | 6895  | Knee Lever for 192975.....                                                                                                                                              | 1 50 |
| 192974  | 6895  | " " Extension for 192975.                                                                                                                                               | 60   |
| 192975  | 6895  | Knee Lever complete, for Portable Case Set No. 205, for 24-68 Machine, Nos. 793R, 22436, 192973 and 192974.....                                                         | 2 30 |
| 192985  | 6885  | Controller Resistance Unit Adjusting Nut (insulating with 192303, for 192862 to 192864 and 193646 to 193648.....                                                        | 20   |
| 192989  | 6895  | Three-Pin Terminal (female half) complete for 192851, Nos. 192643, 192644, two each 1768R, 51093R and three each 192691 and 192692.....                                 | 50   |
| 192995  | 6884  | Controller Cover, for 24-68 Machine (Electrical Trimmings) For Portable Case Set No. 205                                                                                | 40   |
| 192996  | 6884  | Controller Cover and Three-Pin Terminal Plate, for 24-68 Machine (Electrical Trimmings) For Portable Case Set No. 205                                                   | 20   |
| 193044  | 6891  | Controller Resistance Unit Driver complete, for Portable Case Set No. 205, for 24-68 Machine, Nos. 192925, 192929, 192970 and two wood screws 5/8 in. No. 8 Rd. Hd..... | 1 20 |

| No.     | Plate | Name                                                                                                                                                                             | Each |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 193060  | 6889  | Field Core complete.....\$                                                                                                                                                       | 2 50 |
| 193105  | ----  | Controller complete, for 32 to 55 volts, A.C. or D.C. Motor, for Portable Case Set No. 205 for 24-68 Machine, Nos. 974F, 1708J, 192862, 192923, 193118, 193120 and 899279.....   | 6 00 |
| 193108  | ----  | Controller complete, for 95 to 145 volts, A.C. or D.C. Motor, for Portable Case Set No. 205 for 24-68 Machine, Nos. 974F, 1708J, 192863, 192923, 193118, 193120 and 899279.....  | 6 00 |
| 193107  | ----  | Controller complete, for 150 to 250 volts, A.C. or D.C. Motor, for Portable Case Set No. 205 for 24-68 Machine, Nos. 974F, 1708J, 192864, 192923, 193118, 193120 and 899279..... | 6 00 |
| 193108  | 6892  | Singerlight Lead Bushing for 193300 and 193304.....                                                                                                                              | 05   |
| 193118  | 6891  | Controller Lead (black) complete from controller to three-pin terminal, for 193105 to 193107, Nos. 191960, 191961, 192954, 192955 and 193119.....                                | 15   |
| 193119  | ----  | Controller Lead (black) for 193118.....                                                                                                                                          | --   |
| 193120  | 6891  | Controller Lead (yellow tracer thread) complete, from controller to three-pin terminal for 193105 to 193107, Nos. 191960, 191961, 192954, 192955 and 193121.....                 | 15   |
| *193121 | ----  | Controller Lead (yellow tracer thread) for 193120.....                                                                                                                           | --   |
| 193140  | ----  | Field Coil complete, for B.U. 107S Motor, Nos. 193141 and 193142.                                                                                                                | 1 50 |
| *193141 | 6889  | Field Coil (upper) for 193140...                                                                                                                                                 | 90   |
| *193142 | 6889  | " " (lower) for 193140...                                                                                                                                                        | 90   |
| 193148  | 6891  | Singerlight Lead Tube (wiremold) 193149 with two 192946 (4 1/2 in. long) for 193304.....                                                                                         | 10   |
| *193149 | ----  | Singerlight Lead Tube (wiremold) for 193148.....                                                                                                                                 | 03   |
| 193151  | 6894  | Motor Lead Tube 193152 with two 192946 (19 in. long) for 24-69 Machine.....                                                                                                      | 20   |
| 193152  | ----  | Motor Lead Tube (wiremold) for 193151.....                                                                                                                                       | --   |

| No.     | Plate | Name                                                                                                                                                      | Each   |
|---------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 193172  | ----  | Field Coil complete, for B.U.107L Motor, Nos. 193173 and 193174                                                                                           | \$1 50 |
| *193173 | ----  | Field Coil (upper) for 193172...                                                                                                                          | 90     |
| *193174 | ----  | " " (lower) for 193172...                                                                                                                                 | 90     |
| 193243  | 6891  | Controller Resistance Unit Base with 192885, for 192862 to 192864.....                                                                                    | 2 40   |
| *193251 | 6880  | Singerlight Lamp Contact Plunger Bushing for 194338.....                                                                                                  | --     |
| 193252  | 6880  | Singerlight Lamp Contact Plunger Spring for 193817.....                                                                                                   | --     |
| 193253  | 6880  | Singerlight Lamp Contact Plunger for 193817.....                                                                                                          | --     |
| *193254 | 6880  | Singerlight Lamp Contact Lead Terminal for 193817.....                                                                                                    | --     |
| *193255 | 6880  | Singerlight Toggle Switch Spring Contact Lead Terminal Stud for 194338.....                                                                               | --     |
| *193256 | 6880  | Singerlight Toggle Switch Spring Contact Lead Terminal for 193817.....                                                                                    | --     |
| *193257 | 6880  | Singerlight Toggle Switch Spring Contact (right) for 193817...                                                                                            | --     |
| *193258 | 6880  | Singerlight Toggle Switch Spring Contact (left) for 193817....                                                                                            | --     |
| *193259 | 6880  | Singerlight Toggle Switch Contact for 193818.....                                                                                                         | --     |
| *193262 | 6880  | Singerlight Toggle Switch Toggle Lever Spring for 193818.....                                                                                             | --     |
| *193265 | 6880  | Singerlight Toggle Switch Operating Lever Hinge Pin for 193818.....                                                                                       | --     |
| *193267 | 6880  | Singerlight Shade Position Pin for 193817.....                                                                                                            | --     |
| 193272  | 6888  | Singerlight Shade for 193421....                                                                                                                          | 30     |
| *193298 | ----  | " Lead for 193299.....                                                                                                                                    | 25     |
| 193299  | 6894  | Singerlight Lead complete for 193300, Nos. 193298 and two each 192954 and 192955.....                                                                     | 25     |
| 193300  | ----  | Singerlight (moulded, less lamp) complete, for 24-69 Machine, Nos. 191915, 192912, 193108, 193299, 193421, 193437, 193815, 194105, 701909 and two 193509. | 4 20   |
| *193302 | ----  | Singerlight Lead for 193303.....                                                                                                                          | --     |
| 193303  | 6894  | Singerlight Lead complete for 193304, Nos. 193302 and two each 192954 and 192955.....                                                                     | 25     |

| No.     | Plate | Name                                                                                                                                                                                                                                                                                                          | Each |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 193304  | ----  | Singerlight (moulded, less lamp) complete, for 24-68 Machine, Nos. 191915, 193108, 193148, 193303, 193421, 193437, 193815, 194105, 701909 and two 193509                                                                                                                                                      | 4 20 |
| *193386 | 6880  | Singerlight Toggle Switch Frame for 193818.....                                                                                                                                                                                                                                                               | --   |
| *193387 | 6880  | Singerlight Toggle Switch Toggle Lever for 193818.....                                                                                                                                                                                                                                                        | --   |
| 193401  | 6888  | Singerlight Shade Reflector for 193421.....                                                                                                                                                                                                                                                                   | 25   |
| 193421  | ----  | Singerlight Shade 193272 with 193401, for 193300 and 193304                                                                                                                                                                                                                                                   | 55   |
| 193437  | 6880  | Singerlight Shade Friction Washer for 193300 and 193304....                                                                                                                                                                                                                                                   | 01   |
| 193509  | 6880  | Singerlight Nipple Washer (felt) for 193300 and 193304.....                                                                                                                                                                                                                                                   | 03   |
| 193512  | 6880  | Singerlight Nipple Insulating Collar for 194305.....                                                                                                                                                                                                                                                          | 05   |
| 193646  | ----  | Controller complete, for 32 to 55 volts, A.C. or D.C. Motor for Electric Cabinet Table Set No. 40, for 24-69 Machine, Nos. 602J, 51310J, 192211, 192985, 193652, 193654, 193662, 193667, 899287 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd. Hd. and 5/8 in. No. 7 Rd.Hd.....  | 6 00 |
| 193647  | ----  | Controller complete, for 95 to 145 volts, A.C. or D.C. Motor for Electric Cabinet Table Set No. 40, for 24-69 Machine Nos. 602J, 51310J, 192140, 192985, 193652, 193654, 193662, 193667, 899448 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd. Hd. and 5/8 in. No. 7 Rd. Hd..... | 6 00 |
| 193648  | ----  | Controller complete, for 150 to 250 volts, A.C. or D.C. Motor for Electric Cabinet Table Set No. 40, for 24-69 Machine Nos. 602J, 51310J, 192141, 192985, 193652, 193654, 193662, 193667, 899287 and two each 23258, 36648, 50940R, 701690 and wood screws 1/2 in. No. 5 Rd.Hd. and 5/8 in. No. 7 Rd.Hd.      | 6 00 |

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| No.     | Plate | Name                                                                                                                                            | Each |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 193849  | 20164 | Controller Plate for 193654....\$                                                                                                               | 1 50 |
| 193650  | 20164 | " Resistance Unit Bell Crank with 5790, 193651 and 193739, for 193654.....                                                                      | 35   |
| 193651  | 20162 | Controller Resistance Unit Bell Crank Wearing Plate for 193650.....                                                                             | 12   |
| 193652  | ----  | Controller Resistance Unit Cover 193653 with 191915 and 192796, for 193646 to 193648                                                            | 35   |
| 193653  | 20164 | Controller Resistance Unit Cover for 193652.....                                                                                                | 30   |
| 193654  | ----  | Controller Plate 193649 with 602J, 1708J, 51309C, 193650, 193655, 193719, 194098, 194099, 701679 and two 51311J, for 193646 to 193648.....      | 4 30 |
| 193655  | ----  | Knee Lever Slide complete for 193654, Nos. 51896, 193656, 193749 and two 51897.....                                                             | 90   |
| 193656  | 20164 | Knee Lever Slide with 193670, for 193655.....                                                                                                   | 35   |
| 193662  | 20164 | Knee Lever complete for 193646 to 193648, Nos. 1549J, 51336J, 193737 and 193738.....                                                            | 1 20 |
| 193667  | 6894  | Controller Lead complete for 193646 to 193648, Nos. 193668 and two each 191960, 191961, 192954 and 192955.....                                  | 25   |
| *193668 | ----  | Controller Lead for 193667....                                                                                                                  | --   |
| 193669  | 20162 | Knee Lever Slide Housing Stop Pin for 194099.....                                                                                               | 06   |
| 193670  | 20162 | Knee Lever Slide Spring Stud for 193656.....                                                                                                    | 06   |
| *193700 | ----  | Three-Pin Terminal Body (male half) 192642 with three 192793, for 192797.....                                                                   | 50   |
| 193719  | 20162 | Knee Lever Slide Spring for 193654.....                                                                                                         | 20   |
| 193722  | 6891  | Controller Lead Tube 193723 with two 192946 (5 1/8 in. long) for 24-69 Machine (Electrical Trimmings) For Library Cabinet Table Set No. 40..... | 10   |
| *193723 | ----  | Controller Lead Tube (wiremold) for 193722.....                                                                                                 | --   |
| *193737 | 20164 | Knee Lever for 193662.....                                                                                                                      | 55   |
| *193738 | 20164 | " " Extension for 193662                                                                                                                        | 55   |
| 193739  | 20162 | Controller Resistance Unit Bell Crank Wearing Plate Rivet for 193650.....Per 100                                                                | 20   |

## NUMERICAL LIST OF PARTS

| No.     | Plate | Name                                                                                                                                       | Each |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------|------|
| 193749  | 20162 | Knee Lever Slide Roller Pin for 193655.....\$                                                                                              | 02   |
| 193753  | 6888  | Motor Bracket.....                                                                                                                         | 1 25 |
| 193754  | 6885  | " Pulley with 460C.....                                                                                                                    | 15   |
| 193755  | 6890  | Belt (moulded).....                                                                                                                        | 25   |
| *193765 | 6880  | Singerlight Toggle Switch Toggle Lever Spring Washer for 193818.....                                                                       | 01   |
| *193794 | 6880  | Singerlight Toggle Switch Handle with 193795, for 193818.....                                                                              | --   |
| *193795 | 6880  | Singerlight Toggle Switch Operating Lever for 193794.....                                                                                  | --   |
| *193796 | 6880  | Singerlight Toggle Switch Cover Plate for 193818.....                                                                                      | --   |
| *193797 | 6880  | Singerlight Toggle Switch Cover Plate Insulating Plate for 193818.....                                                                     | --   |
| 193815  | 6888  | Singerlight Socket and Switch complete for 193300 and 193304, Nos. 193816, 193829, 193936, two 50566 and three 51385R.....                 | 1 75 |
| *193816 | ----  | Singerlight Socket Body 193817 with 194305 for 193815.....                                                                                 | 1 40 |
| *193817 | ----  | Singerlight Socket Body 194338 with 51202, 193254, 193256 to 193258, 193818 and two each 51203, 193252, 193253 and 193267, for 193816..... | 1 00 |
| *193818 | ----  | Singerlight Toggle Switch complete for 193817, Nos. 193259, 193262, 193265, 193386, 193387, 193765, 193794, 193796 and 193797.....         | 1 00 |
| 193829  | 6893  | Singerlight Lead Strain Relief Disc for 193815.....                                                                                        | 03   |
| 193936  | 6880  | Singerlight Nipple Cap 193937 with 50564J, for 193815.....                                                                                 | 10   |
| *193937 | ----  | Singerlight Nipple Cap with 193938, for 193936.....                                                                                        | 08   |
| *193938 | ----  | Singerlight Nipple Cap Insert for 193937.....                                                                                              | --   |
| 193940  | 6893  | Singerlight Nipple for 194305..                                                                                                            | --   |
| *193942 | 6880  | " Steady Pin for 194105.....                                                                                                               | --   |
| 194098  | 20164 | Knee Lever Slide Cover for 193654.....                                                                                                     | 20   |
| 194099  | 20164 | Knee Lever Slide Housing with 193669, for 193654.....                                                                                      | 60   |
| 194105  | 6891  | Singerlight Bracket 194106 with 193942, for 193300 and 193304                                                                              | 30   |

| No.                                                     | Plate | Name                                                                                              | Each |
|---------------------------------------------------------|-------|---------------------------------------------------------------------------------------------------|------|
| *194106                                                 | ----  | Singerlight Bracket for 194105..\$                                                                | --   |
| 194120                                                  | 6888  | " Lamp.....                                                                                       | 85   |
| Note: When ordering No. 194120, state voltage required. |       |                                                                                                   |      |
| *194304                                                 | 6888  | Singerlight Toggle Switch Shell for 194305.....                                                   | --   |
| *194305                                                 | ----  | Singerlight Toggle Switch Shell 194304 with 51602R, 193512 and 193940, for 193816.....            | --   |
| *194338                                                 | 6888  | Singerlight Socket Body with 193255 and two 193251, for 193817.....                               | --   |
| 194475                                                  | 6893  | Grease Cup complete, Nos. 190938 and 194476.....                                                  | 40   |
| *194476                                                 | ----  | Grease Cup Body for 194475.....                                                                   | 30   |
| 701654                                                  | 6865  | End Cover (pulley end) Lead Bushing Washer.....                                                   | 01   |
| 701679                                                  | 20162 | Controller Resistance Unit Bell Crank Hinge Screw Nut Lock Washer for 193654.....                 | 01   |
| 701690                                                  | 6892  | Controller Resistance Unit Screw Washer (asbestos) for 192862 to 192864 and 193646 to 193648..... | 03   |
| 701719                                                  | 6892  | Three-Pin Terminal Body (male half) Post Washer for 192797                                        | 01   |
| 701909                                                  | 6880  | Singerlight Nipple Nut Insulating Washer (fibre) for 193300 and 193304.....                       | --   |
| *899279                                                 | ----  | Name Plate for 193105 to 193107.                                                                  | 20   |
| *899281                                                 | ----  | " " " B.U. Motors.....                                                                            | 20   |
| *899287                                                 | ----  | " " " 193646 and 193648                                                                           | 25   |
| *899448                                                 | ----  | " " " 193647.....                                                                                 | --   |

# ILLUSTRATIONS OF PARTS FOR MACHINES Nos. 24-68 and 24-69

PLATE 945—ONE-HALF SIZE

35867

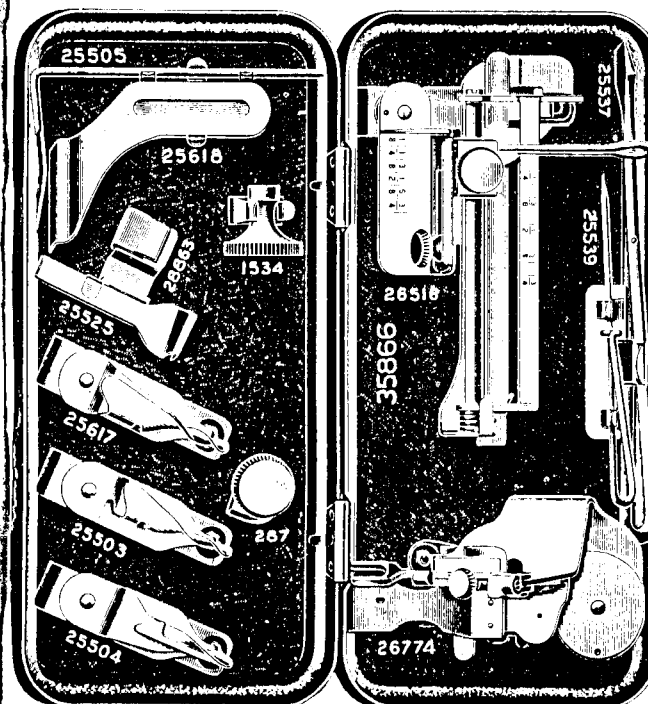


PLATE 1005—FULL SIZE

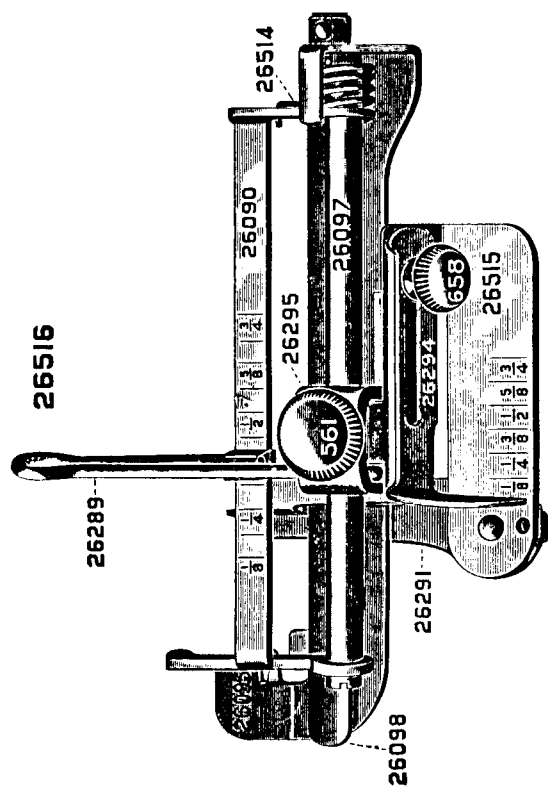


PLATE 2711—FULL SIZE

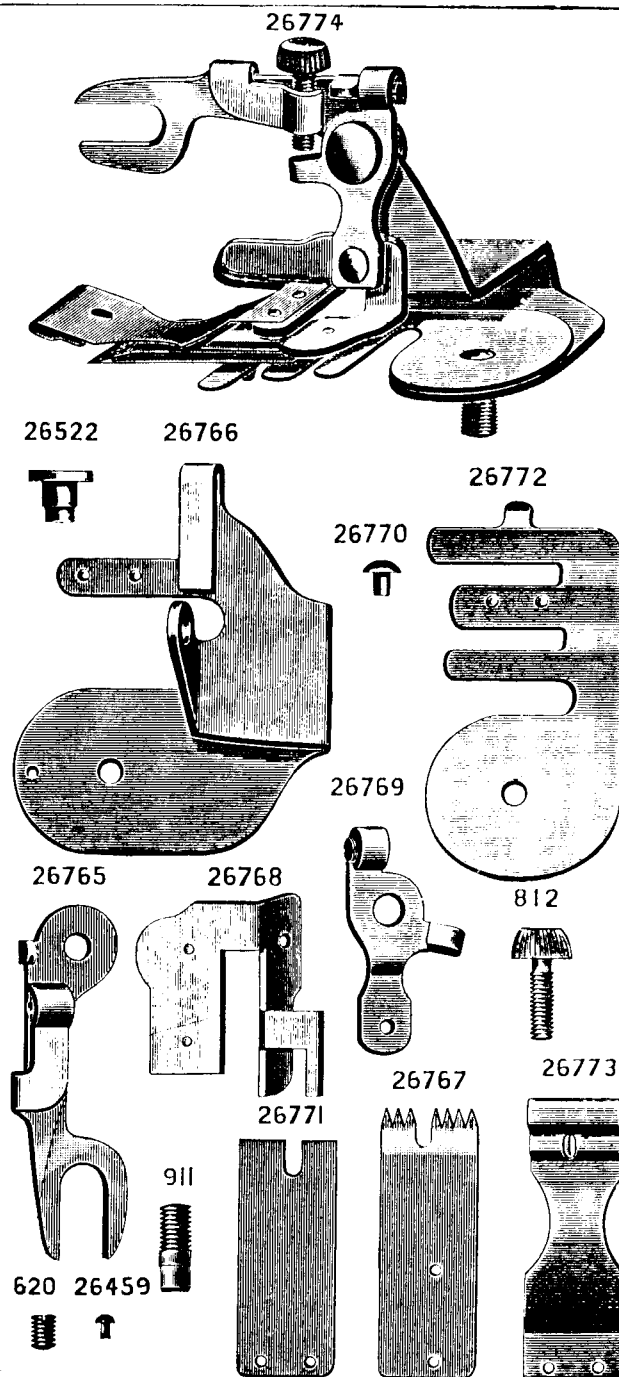


PLATE 6865-FULL SIZE

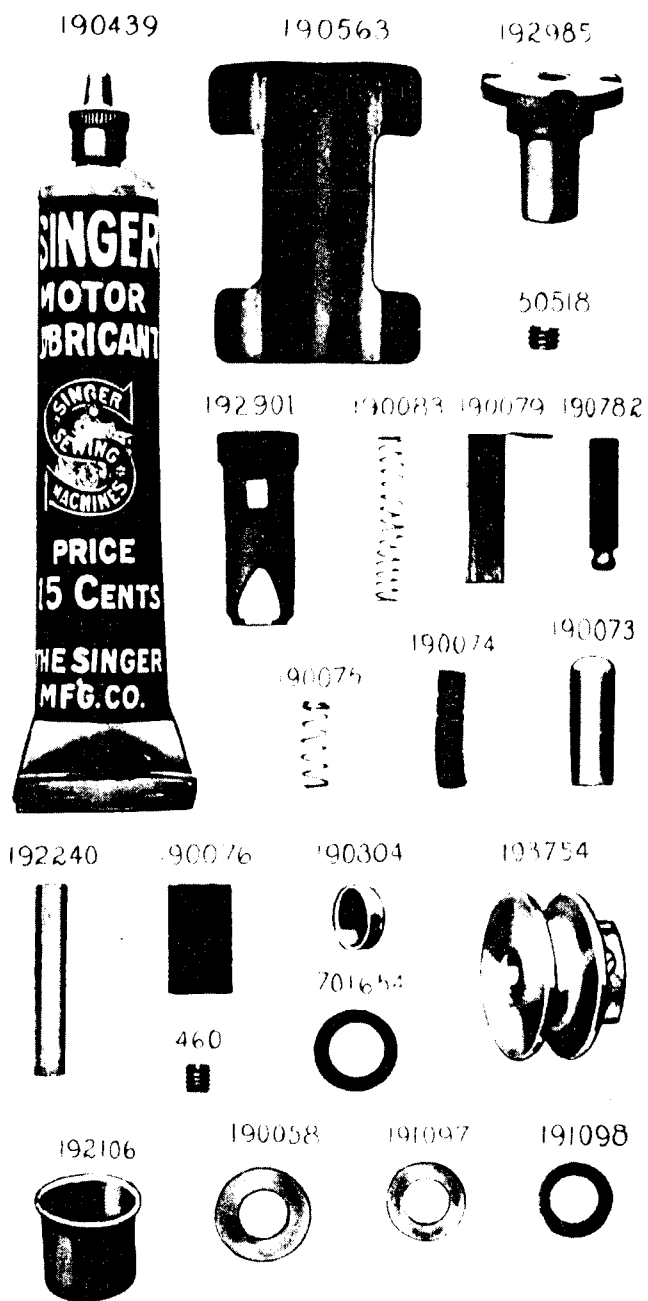
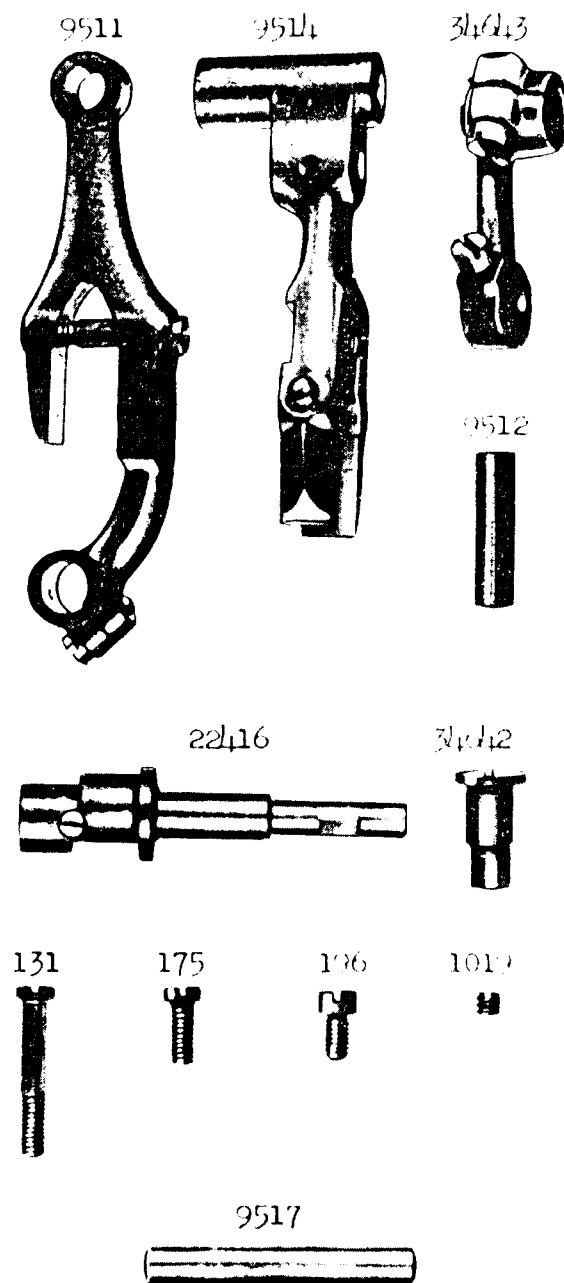
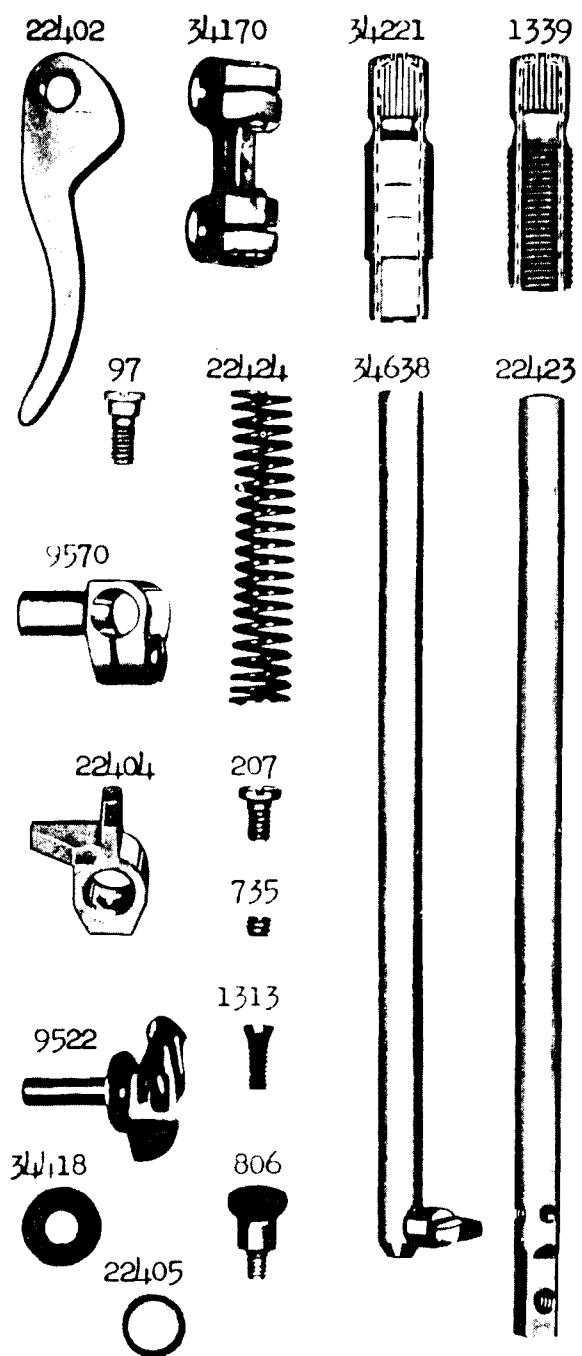


PLATE 6866-FULL SIZE



# PLATE 6867-FULL SIZE



# PLATE 6870-FULL SIZE

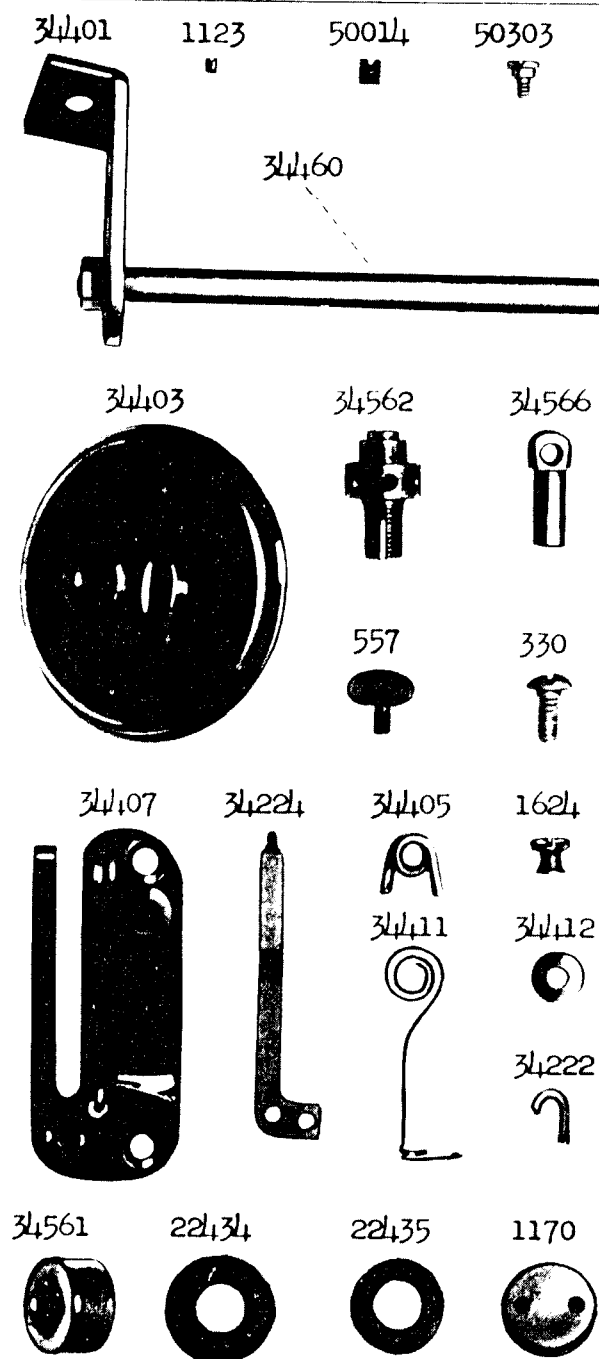


PLATE 6871-FULL SIZE

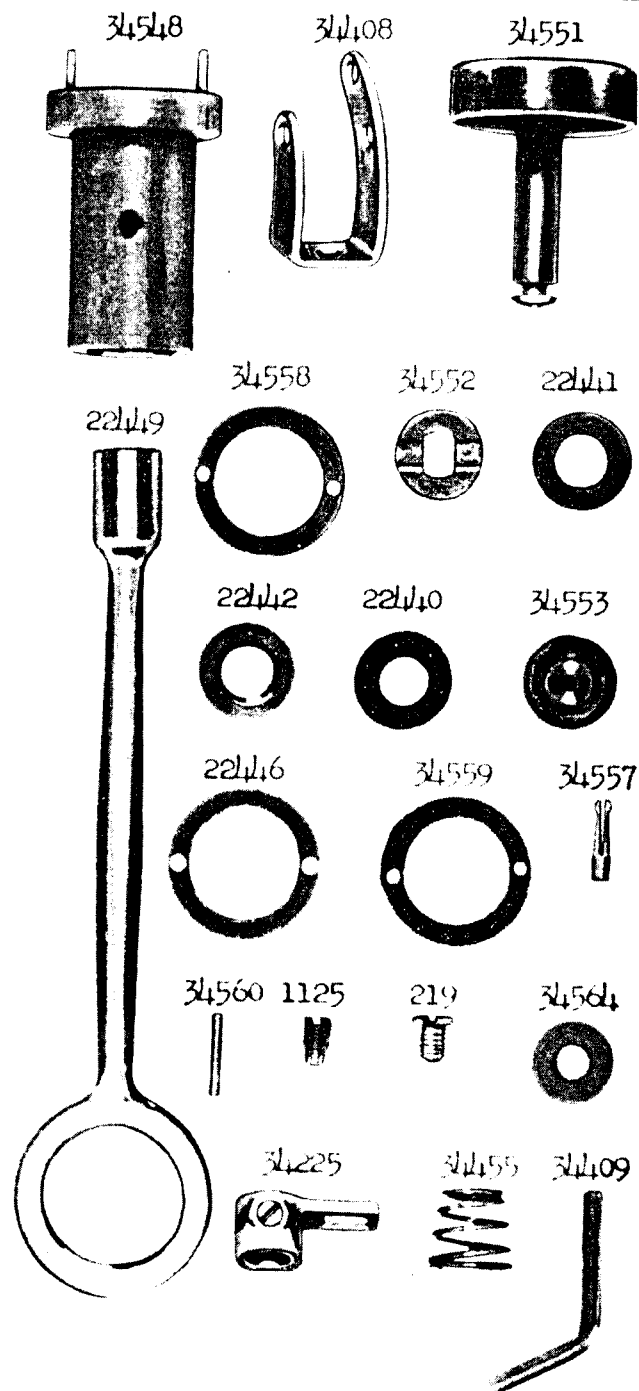
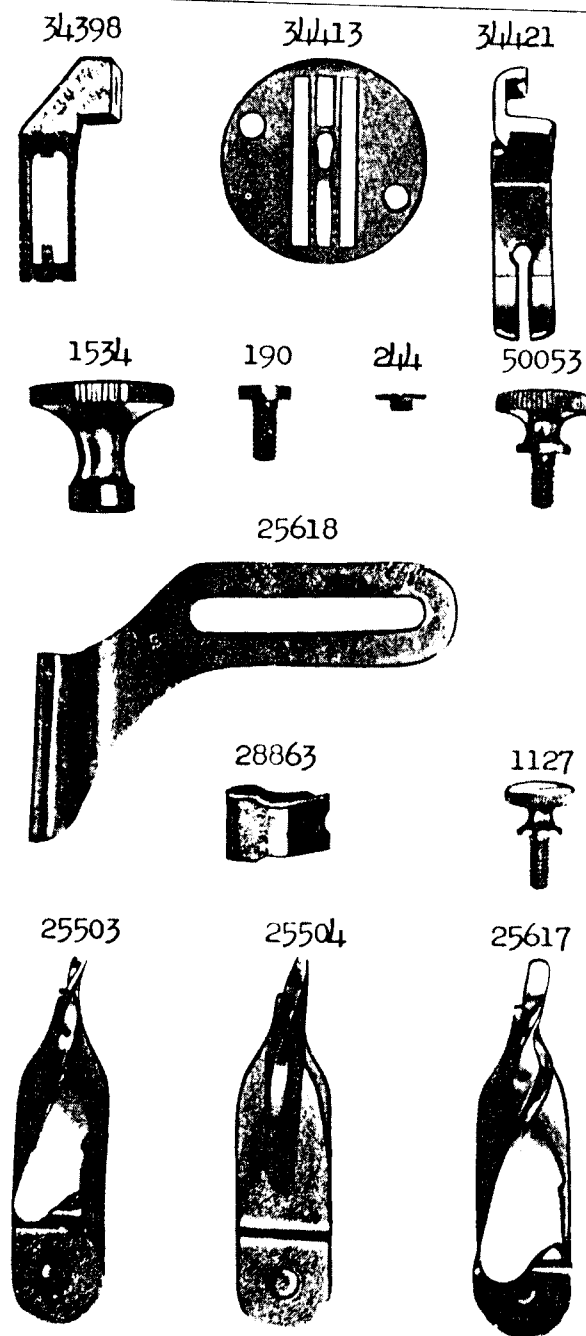
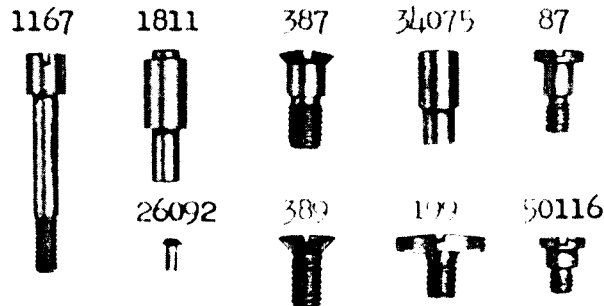
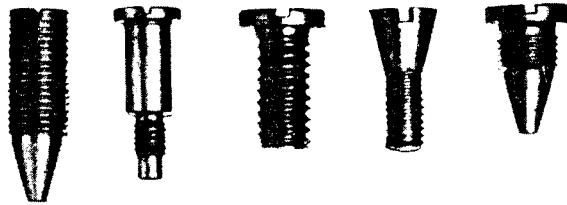


PLATE 6872-FULL SIZE



# PLATE 6874-FULL SIZE

51028 1126 50576 50562 50360



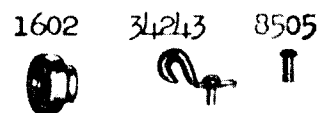
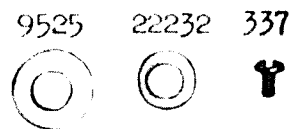
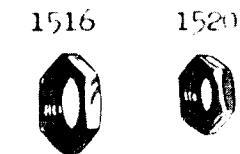
28186

| NEEDLE     | COTTON | SILK | STITCH |
|------------|--------|------|--------|
| 9-200-000  | - 30   |      |        |
| 9-150-000  | - 30   |      |        |
| 9-120-000  | - 30   |      |        |
| 11-100-000 | - 26   |      |        |
| 11-90-000  | - 26   |      |        |
| 14-80-00   | - 22   |      |        |
| 14-70-     | 0-22   |      |        |
| 14-60-     | A-20   |      |        |
| 16-50-     | B-18   |      |        |
| 16-40-     | C-16   |      |        |
| 16-30-     | D-14   |      |        |
| 16-20-     | E-12   |      |        |

45780



853



# PLATE 6875-FULL SIZE

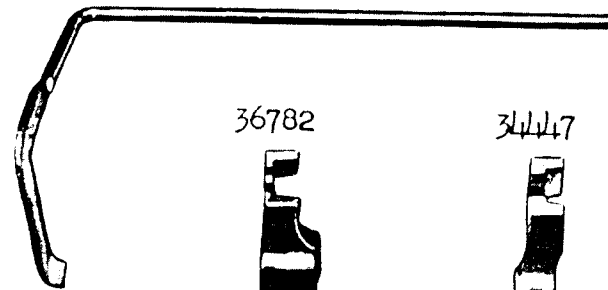
25525



121469



25505



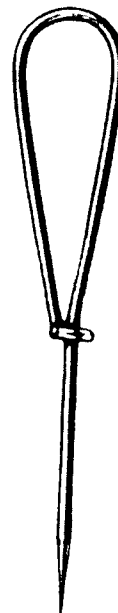
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34447



25539



36866

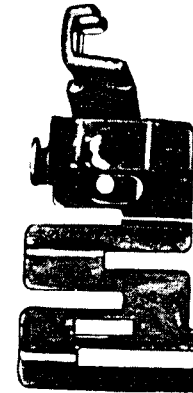
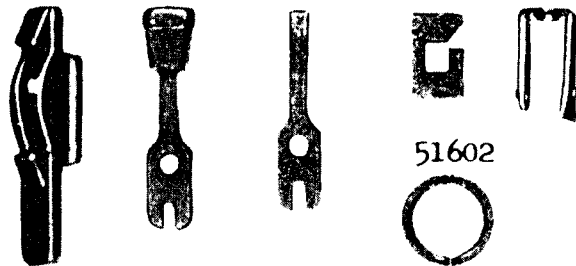


PLATE 6880-FULL SIZE

193796 193794 193795 193797 193259



51602



193386 193765 193262 193265 193251



193254 193256 193257 193258 193387



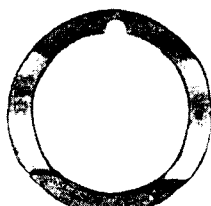
193252 193253 193255 51385 51202



51203 50566 50564 193942 193267



193437



193512



193936



193509



701909



193271

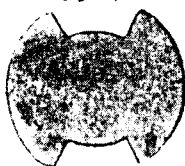
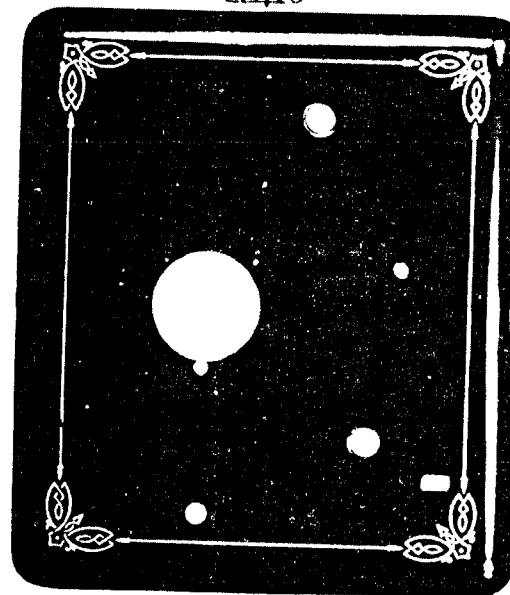
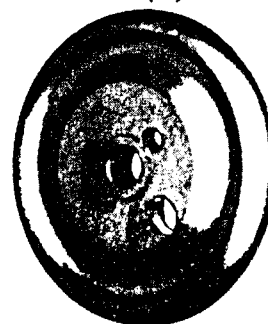


PLATE 6884 - ONE - HALF SIZE

22410



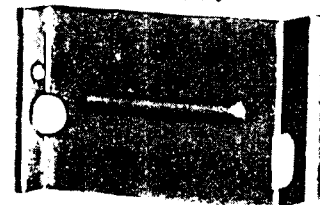
22409



34628



192995



192996



PLATE 6885 - ONE - HALF SIZE

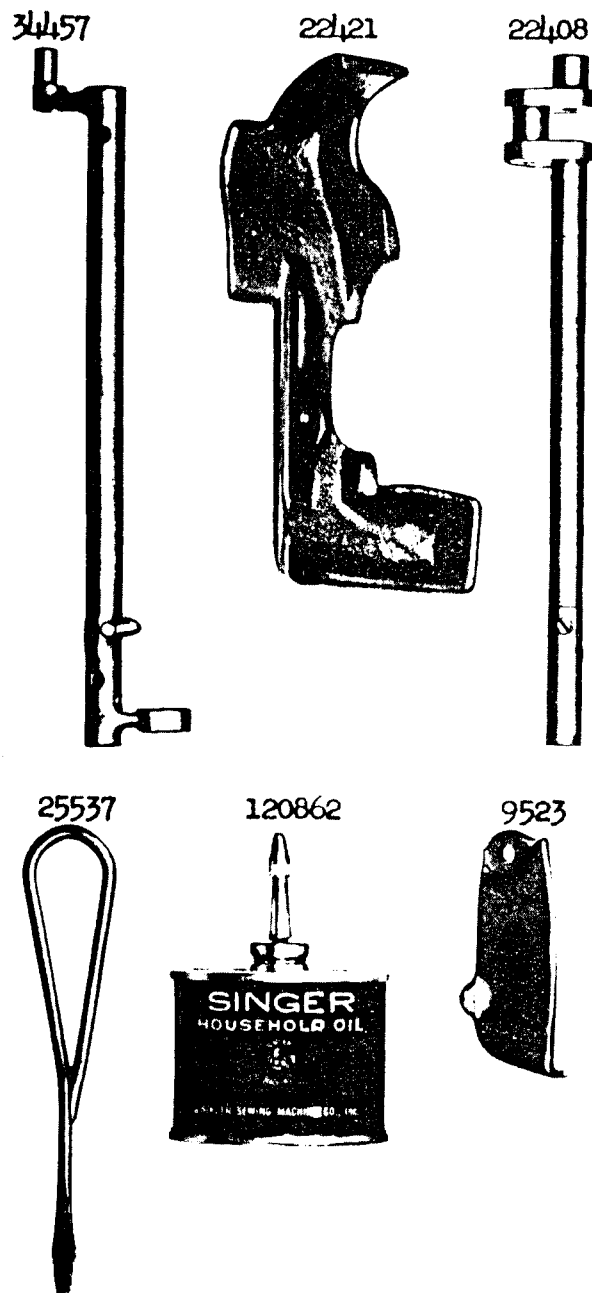


PLATE 6886 - FULL SIZE

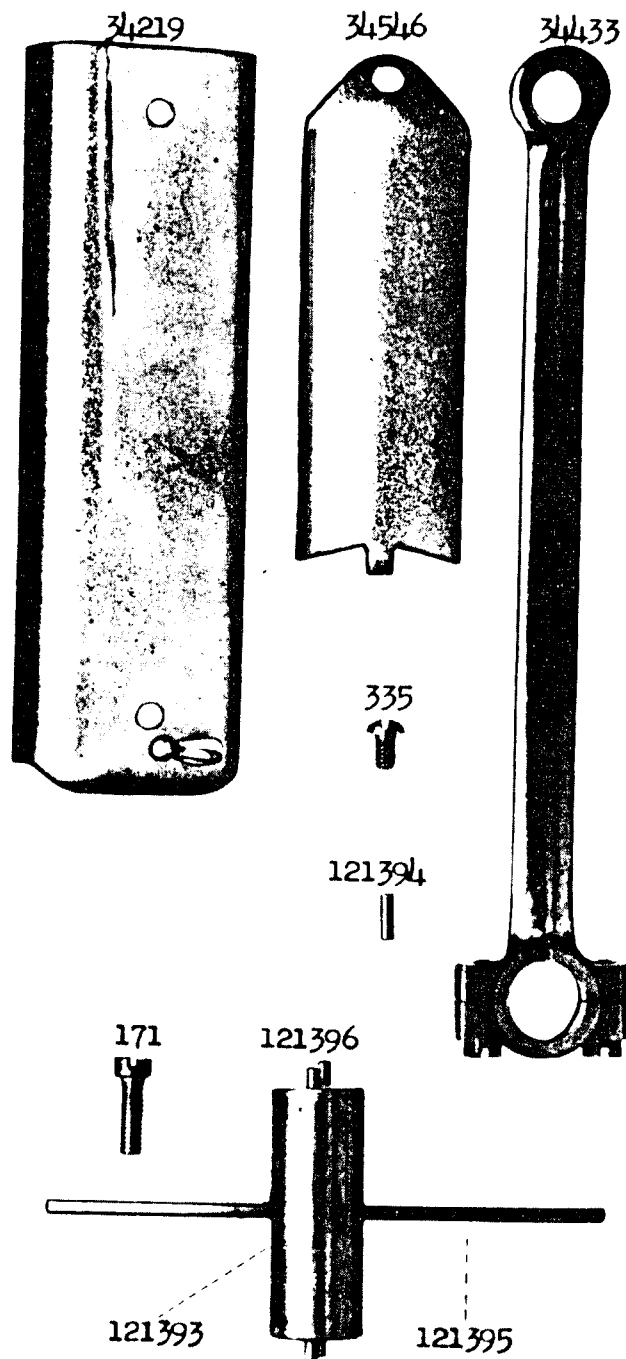


PLATE 6887 - FULL SIZE

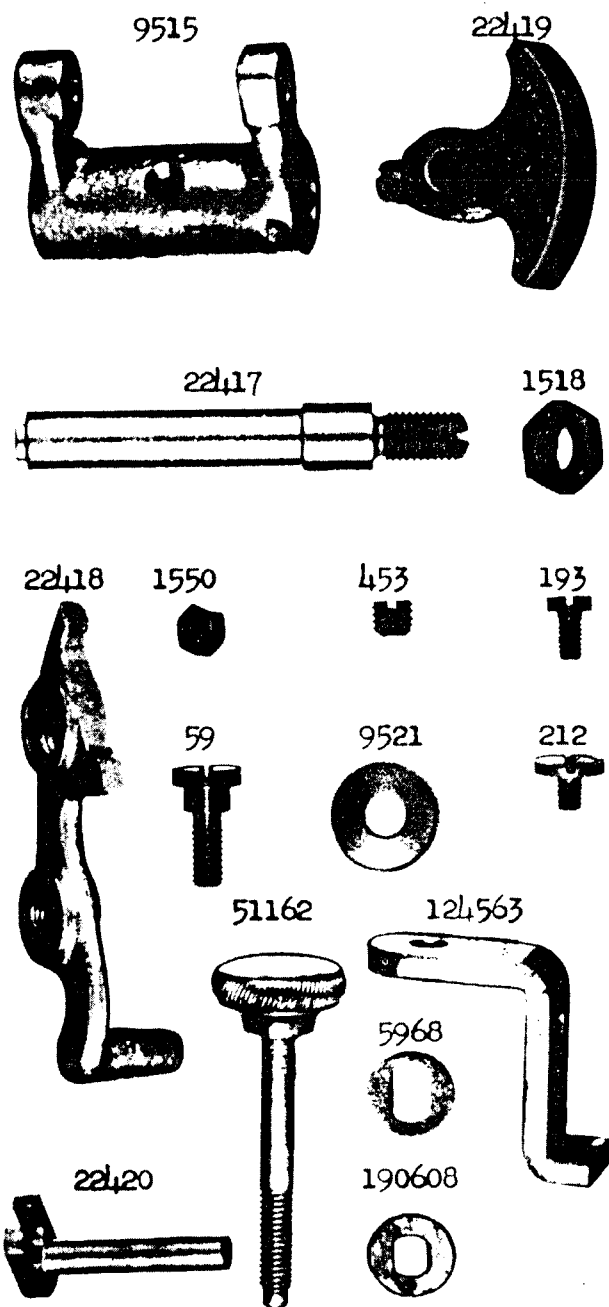


PLATE 6888 - ONE - HALF SIZE

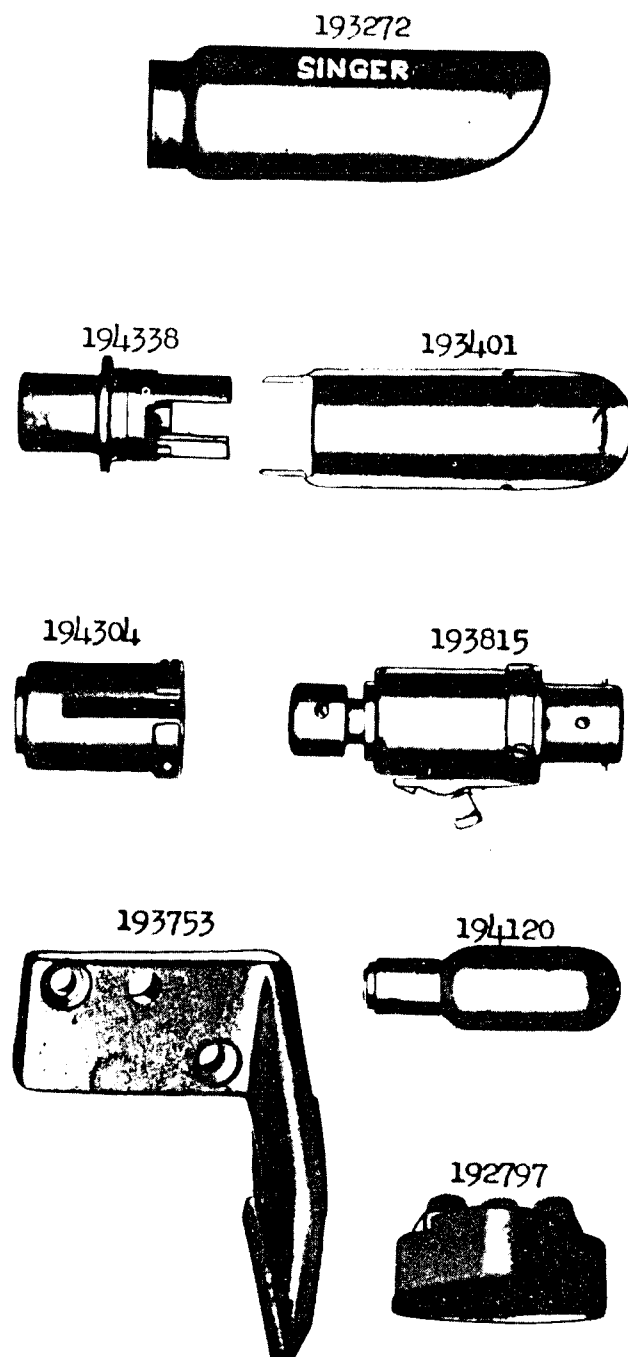
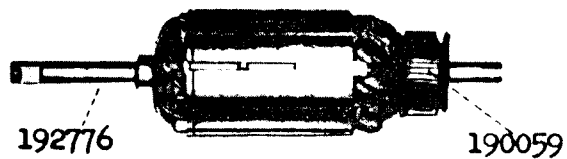


PLATE 6889 - ONE - HALF SIZE

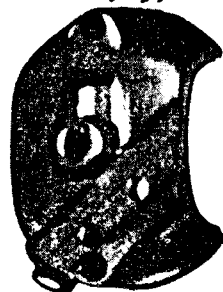
192779



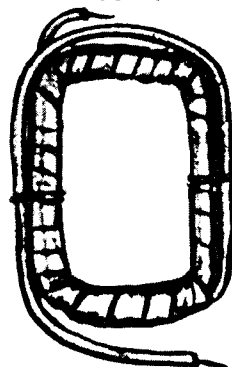
192395



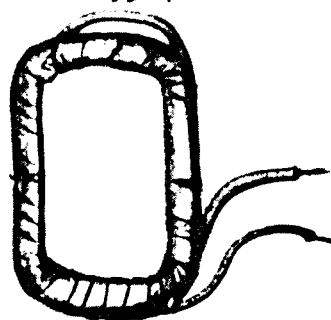
192396



193141



193142



193060

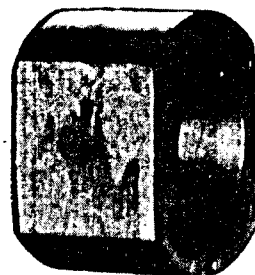
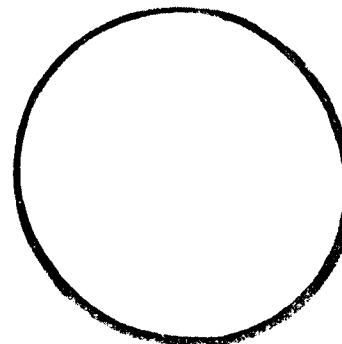


PLATE 6890 - ONE - HALF SIZE

193755



192795



192211 32 to 55 Volts Green  
192140 95 to 145 Volts White  
192141 150 to 250 Volts Blue

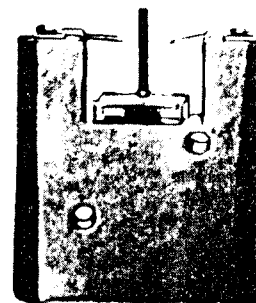


PLATE 6891 - ONE - HALF SIZE

193118



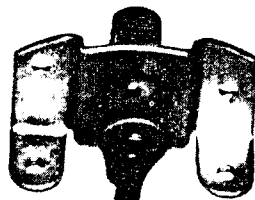
193120



193243



193044



193148



193722



192810

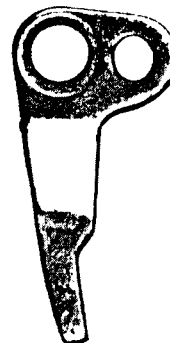


194105



PLATE 6892 - FULL SIZE

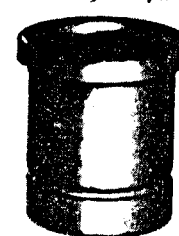
192923



192926



192142



192143



192918



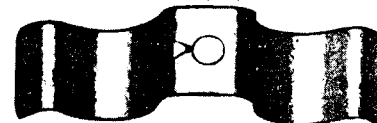
51118



192793



192909



701690



192790



22436



23258



701719



193108



192441



51582



236



793



145



192691



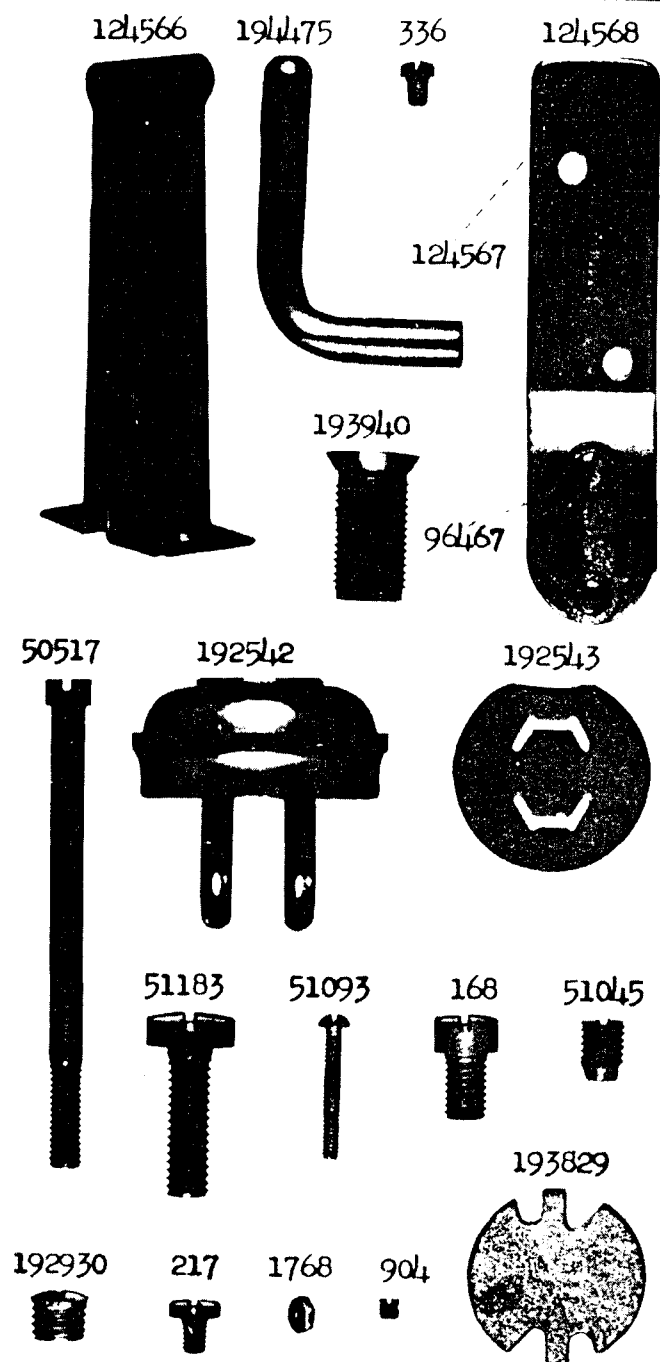
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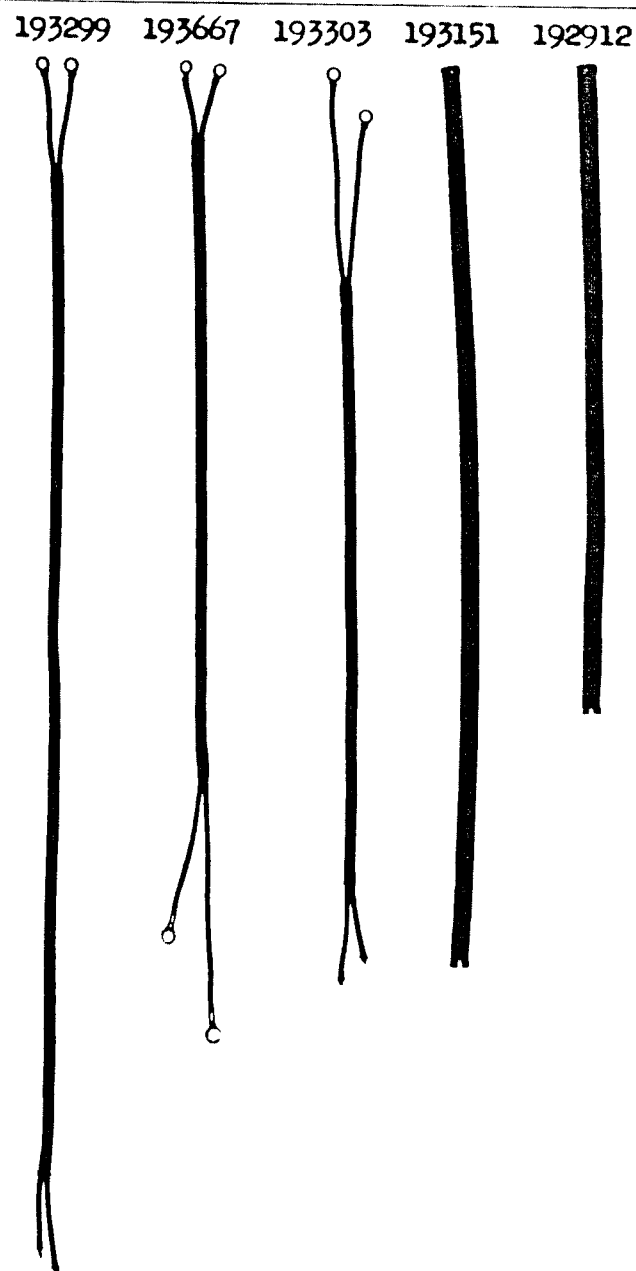
36648



# PLATE 6893 - FULL SIZE



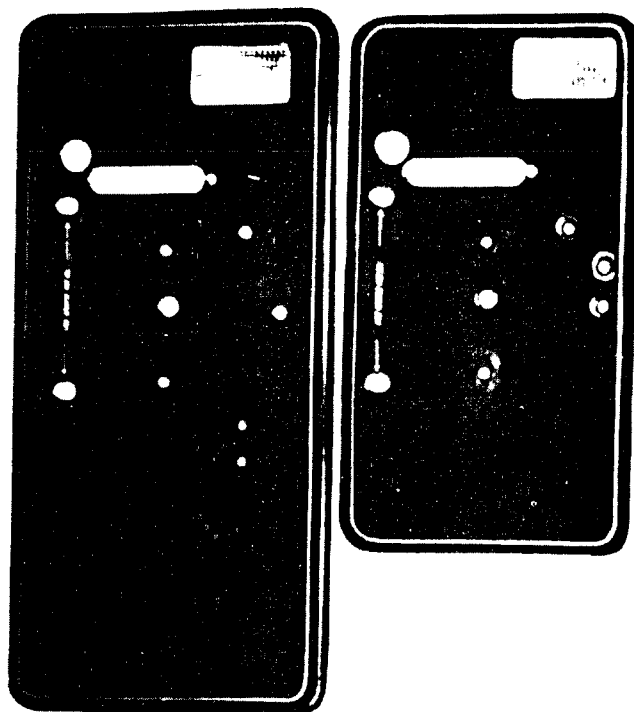
# PLATE 6894 - ONE - FOURTH SIZE



# PLATE 6895 - ONE - FOURTH SIZE

34630

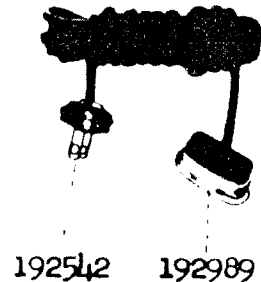
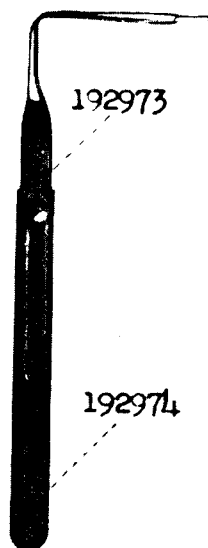
34629



192975

192851

192914



# PLATE 20162—FULL SIZE

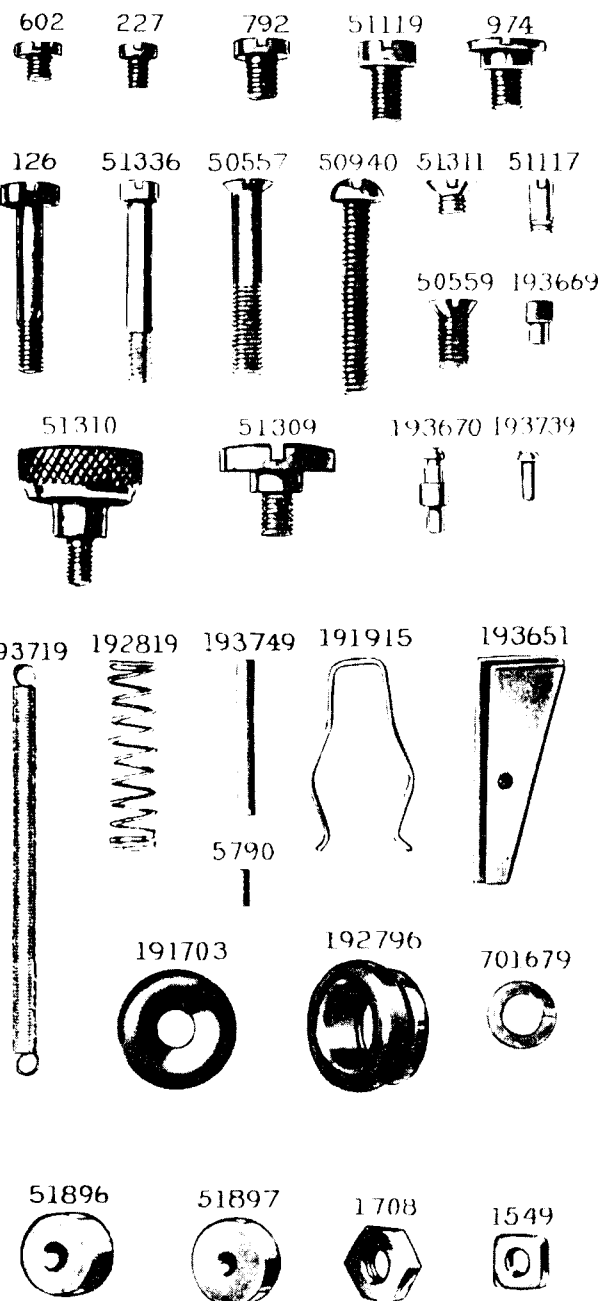
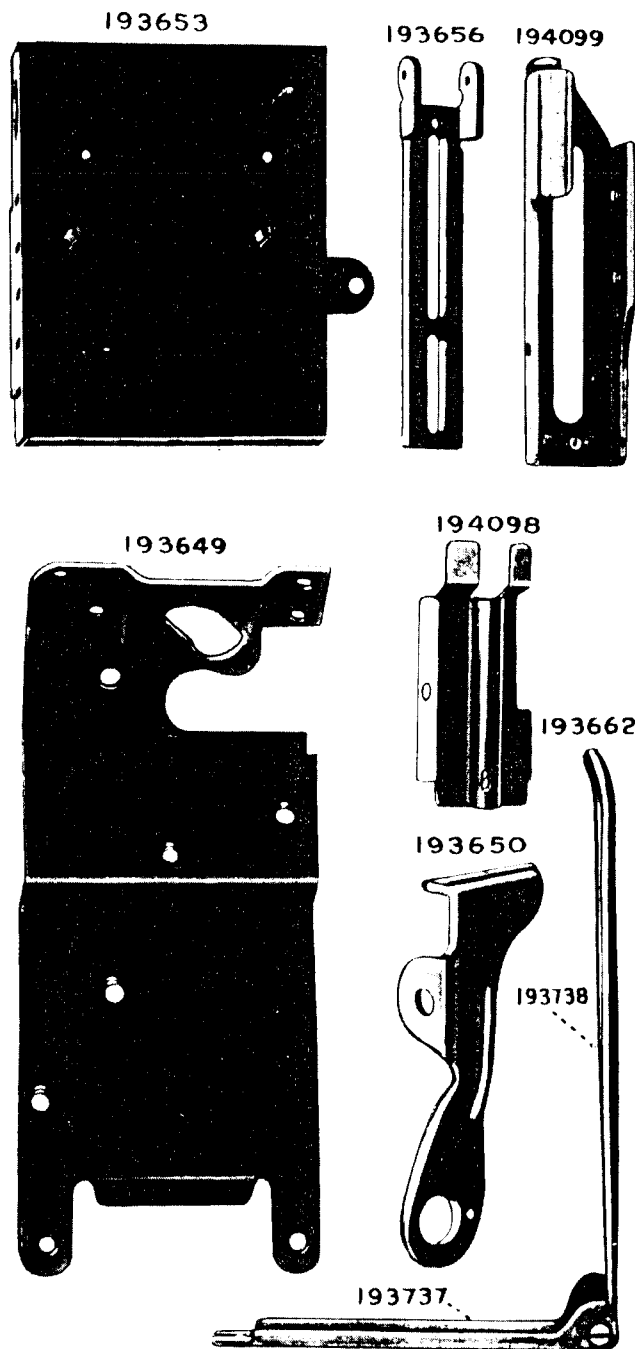


PLATE 20164-ONE-HALF SIZE



Genuine Singer Needles should be used  
in Singer Machines.  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2