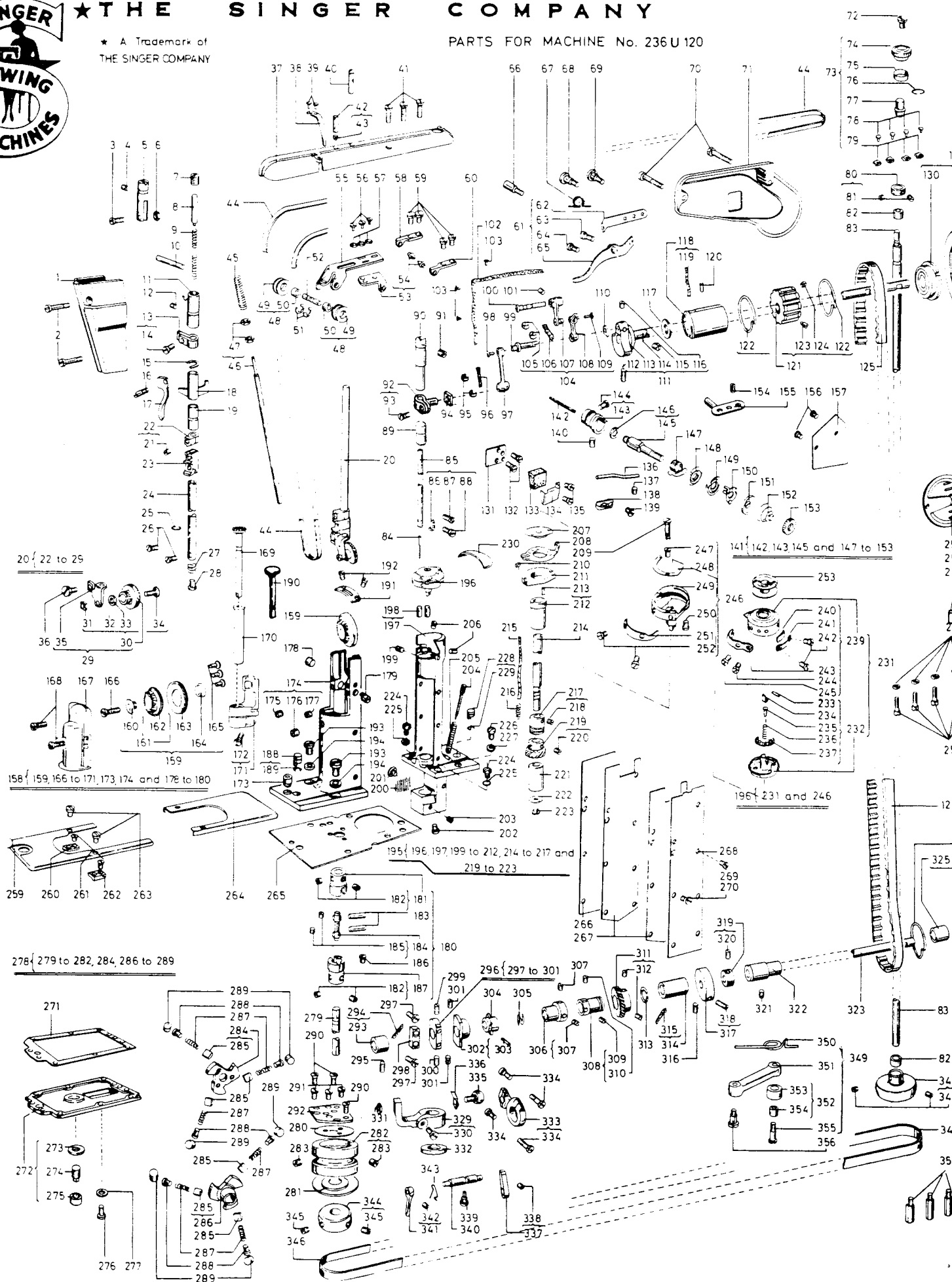


SINGER
236U120,124,130,131

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PARTS FOR MACHINE No. 236 U 120

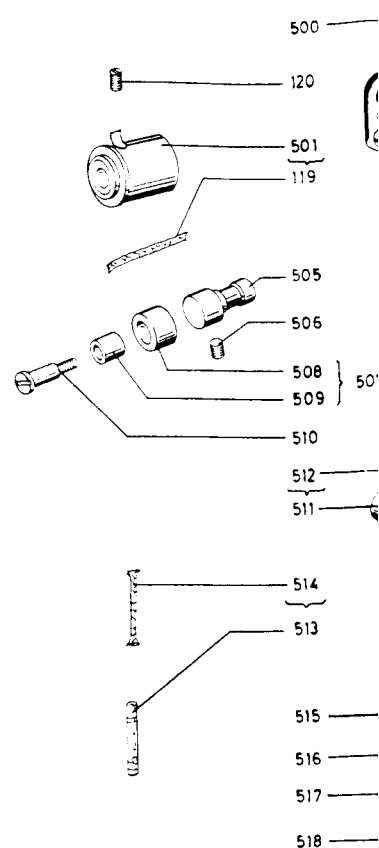


Same as Machine No.236 U 120 with the following exceptions:

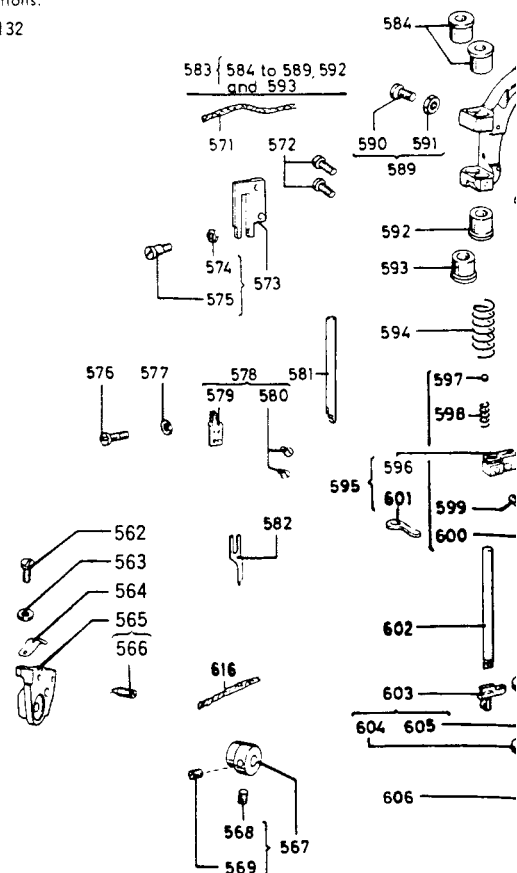


Same as Machine No. 236 U 120 w/it

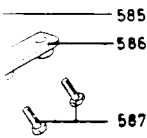
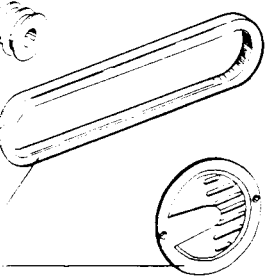
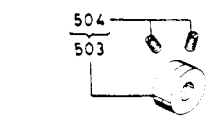
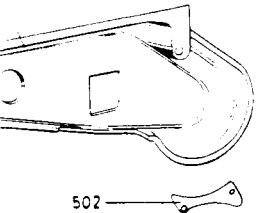
For Parts not illustrated refer to



Same as Machine No.236 U 120 with the the following exceptions:
For Parts not illustrated refer to Machine No.236 U 124 and U 132

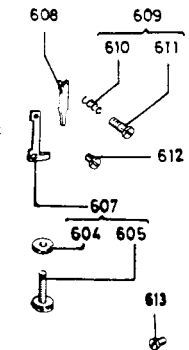


No. 236 U 132
the following exceptions:
achine No. 236 U 124

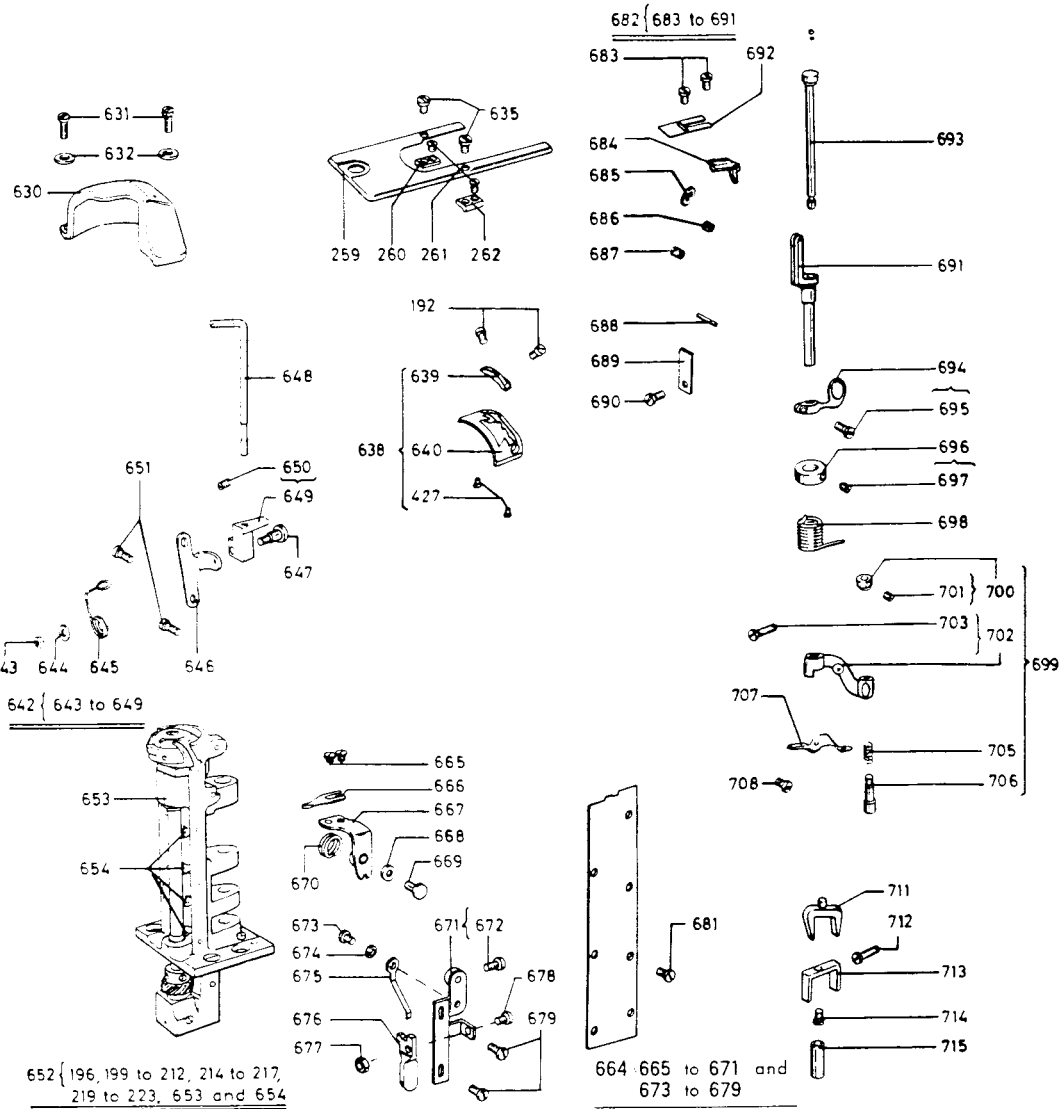


588

570 { 571 to 573, 576 to 578, 581,
583, 594, 595, 602, 603,
606-609 and 613



PARTS FOR MACHINE No. 236 U 131
For Parts not illustrated refer to Machine No. 236 U 120



SINGER 236 U120, 236 U124, 236 U130,
236 U131, 236 U132

List of Parts 236U120/124/130/131 and 236U132 (Form U3)

Illustr. Ref. No.	Part No.	For Class				Name	Components	Illustr. Ref. No.	Part No.	For Class	
		120	124	130	131					120	132
1	263405	x	x	x	x	Arm End Cover		76	265329	x	x
2	416220	x	x	x	x	Arm End Cover Screw (2)		77	416403	x	x
3	416232	x	x	x	x	Presser Bar Position Guide Lever Stop Screw		78	263528	x	x
4	416283	x	x	x	x	Presser Bar Position Guide Set Screw		79	263527	x	x
5	416391	x	x	x	x	Presser Bar Position Guide		80	416405	x	x
6	416329	x	x	x	x	Presser Bar Position Guide Lever Stop Screw Nut		81	416166	x	x
7	416479	x	x	x	x	Presser Bar Screw (presser regulating)		82	268425	x	x
8	263499	x	x	x	x	Presser Bar Spring Stop Rod		83	416404	x	x
9	236089	x	x	x	x	Presser Bar Spring		84	Cat. 1740	x	x
10	263546	x	x	x	x	Tension Releasing Plunger		85	416389	x	x
11	263496	x	x	x	x	Presser Bar Bushing (upper)		86	249270	x	x
12	416283	x	x	x	x	Presser Bar Bushing (upper) Set Screw		87	416254	x	x
13	416335	x	x	x	x	Presser Bar Position Guide Lever		88	200125-833	x	x
14	416239	x	x	x	x	Presser Bar Position Guide Lever Pinch Screw		89	263490	x	x
15	206608	x	x	x	x	Presser Bar Lifting Releasing Leber Bracket Spring		90	263491	x	x
16	416292	x	x	x	x	Presser Bar Lifter Hinge Screw		91	416283	x	x
17	202671	x	x	x	x	Presser Bar Lifter		92	416218	x	x
18	263497	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket		93	416167	x	x
19	263495	x	x	x	x	Presser Bar Bushing (lower)		94	143058	x	x
20	416395	x	x	x	x	Roller Presser Bar and Bar Cpl.	416243, two 416249, 202558, 202559, 416343, 416351, 416350, 416393, 416394	95	263571	x	x
21	416270	x	x	x	x	Roller Presser Arm Bracket Position Collar		96	265370	x	x
22	416351	x	x	x	x	Set Screw	416270	97	263492	x	x
23	416350	x	x	x	x	Roller Presser Arm Bracket Position Collar Cpl.		98	504057	x	x
24	416394	x	x	x	x	Roller Presser Arm Bracket		99	416454	x	x
25	416343	x	x	x	x	Roller Presser Bar		100	263544	x	x
26	416249	x	x	x	x	Roller Presser Arm Bracket Position Collar		101	416267	x	x
27	202558	x	x	x	x	Lock Ring		102	263560	x	x
28	202559	x	x	x	x	Roller Presser Arm Bracket Spring Stop Screw (2)		103	228485	x	x
29	416393	x	x	x	x	Roller Presser Arm Bracket Spring Stop	416392, 416488 1528, 201699, Twenty-Eight	104	263539	x	x
30	416488	x	x	x	x	Roller Presser Arm Cpl.	206417, 350104	105	263571	x	x
31	1528-819	x	x	x	x	Roller Presser Hinge Screw Nut		106	263572	x	x
32	206417	x	x	x	x	Roller Presser Ball 1/16" φ (28)		107	263543	x	x
33	201699-803	x	x	x	x	Roller Presser Ball Cone		108	263538	x	x
34	350104-803	x	x	x	x	Roller Presser Hinge Screw		109	12166	x	x
35	416392	x	x	x	x	Roller Presser Arm		110	263545	x	x
36	416243	x	x	x	x	Roller Presser Arm Screw		111	416411	x	x
37	416363	x	x	x	x	Arm Top Cover		112	416264	x	x
38	263541	x	x	x	x	Take-Up Lever Guard		113	*416390	x	x
39	416251	x	x	x	x	Take-Up Lever Guard Screw (2)		114	*263406	x	x
40	416336	x	x	x	x	Thread Guide		115	416270	x	x
41	416256	x	x	x	x	Arm Top Cover Screw (3)	170168	116	416277	x	x
42	263590	x	x	x	x	Arm Top Cover Oil Tube Cpl.		117	203172	x	x
43	170168	x	x	x	x	Arm Top Cover Oil Tube Metering Insert		118	263408	x	x
44	263515	x	x	x	x	Roller Presser Driving Belt (upper)		119	203100	x	x
45	263521	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley	Two 416321	120	416265	x	x
46	416401	x	x	x	x	Bracket Adjusting Rod Spring		121	416362	x	x
47	416321	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		122	214206	x	x
48	263556	x	x	x	x	Bracket Adjusting Rod Cpl.	Two 263517, two 263565	123	416476	x	x
49	263517	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley (2)		124	416271	x	x
50	263565	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		125	263409	x	x
51	263564	x	x	x	x	Needle Bearing (2)		126	416388	x	x
52	263526	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		127	416387	x	x
53	416402	x	x	x	x	Spindle	Two 263523	128	416262	x	x
54	263523	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		129	416263	x	x
55	263518	x	x	x	x	Bracket Extension Cpl.		130	272142	x	x
56	416208	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		131	416409	x	x
57	208636	x	x	x	x	Bracket Extension Center (2)		132	416288	x	x
58	263524	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		133	241765	x	x
59	416317	x	x	x	x	Bracket		134	263554	x	x
60	263525	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		135	416248	x	x
61	416386	x	x	x	x	Bracket Extension Screw (3)	416241, 416035, 416385, 263484	136	263558	x	x
62	263484	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		137	416477	x	x
63	416241	x	x	x	x	Bracket Extension Screw Washer (3)		138	210954	x	x
64	416035	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		139	416289	x	x
65	416385	x	x	x	x	Bracket Extension Support (back)		140	446-833	x	x
66	416314	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		141	416407	x	x
67	263485	x	x	x	x	Bracket Extension Support Screw (4)		142	263548	x	x
68	416308	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		143	416408	x	x
69	416258	x	x	x	x	Bracket Extension Support (front)		144	504047	x	x
70	416223	x	x	x	x	Lifting Lever Cpl.		145	416480	x	x
71	263634	x	x	x	x	Lifting Lever Extension		146	*263550	x	x
72	416309	x	x	x	x	Lifting Lever Extension Screw		147	202410	x	x
73	416165	x	x	x	x	Lifting Lever Spring Stop Screw (on Lever)		148	244048	x	x
74	416334	x	x	x	x	Lifting Lever		149	244049	x	x
75	263530	x	x	x	x	Lifting Lever Stop Screw		150	263547	x	x
						Lifting Lever Spring		151	263549	x	x
						Lifting Lever Hinge Screw		152	223438	x	x
						Lifting Lever Spring Stop Screw (on Arm)		153	416326	x	x
						Arm Cover (back) Screw (2)		154	416311	x	x
						Arm Cover (back)		155	240034	x	x
						Roller Presser Driving Belt (upper) Pulley		156	416245	x	x
						(adjustable) Stop Screw	416334, Four 263527, Four 263528, 263529, 263530, 416403	157	263404	x	x
						Roller Presser Driving Belt (upper) Pulley		158	416455	x	x
						(adjustable) Cpl.					
						Roller Presser Driving Belt (upper) Pulley					
						(adjustable) Lock Nut					
						Roller Presser Driving Belt (upper) Pulley					
						(adjustable) Segment Ring					

Components	Illustr. Ref. No.	Part No.	For Class			Name	Components
			124	131	132		
Three 416290, Sixty 206417, 416374, 416375, 263660, 416373	241	241675	x	x	x	Bobbin Case Oiling Felt Retainer	
	242	350405	x	x	x	Bobbin Case Oiling Felt Retainer Screw (2)	
	243	235771	x	x	x	Bobbin Case Tension Spring	
	244	200594-805	x	x	x	Bobbin Case Tension Spring Screw	
	245	200984-803	x	x	x	Bobbin Case Tension Spring Regulating Screw	
	246	263463	x	x	x	Hook Cpl.	201253, two 201409, 201376, 241604, *263462, 263563
	247	201253-806	x	x	x	Hook Gib Screw	
	248	241604	x	x	x	Hook Gib	
	249	263462	x	x	x	Hook (sewing)	
	250	201376-803	x	x	x	Hook Gib Hinge Screw	
	251	263563	x	x	x	Hook Needle Guard	
	252	201409-806	x	x	x	Hook Needle Guard Screw (2)	
416227	253	233939	x	x	x	Bobbin	
	254	263403	x	x	x	Arm Cover (front)	
	255	416287	x	x	x	Arm Cover (front) Screw (2)	
	256	204235	x	x	x	Arm Base Position and Arm Position Pin (4)	
448, two 504020	257	202005	x	x	x	Arm Base Screw and Arm Screw Washer (6)	
	258	416221	x	x	x	Arm Base and Arm Screw (6)	
	259	263801	x	x	x	Feed Post Base Cover	
	260	416453	x	x	x	Feed and Hook Post Base Cover Support (back)	
	261	416210	x	x	x	Feed and Hook Post Base Cover Support Screw (2)	
	262	416452	x	x	x	Feed and Hook Post Base Cover Support (front)	
416247, 416376, 416377, 416378, two 263457	263	416255	x	x	x	Feed and Hook Post Base Cover Screw (2)	
	264	263802	x	x	x	Hook Post Base Cover	
	265	263812	x	x	x	Feed and Hook Post Gasket (bottom)	
Two 416277	266	263830	x	x	x	Feed and Hook Post Cover (back)	
	267	263832	x	x	x	Feed and Hook Post Cover Gasket (back or front) (2)	
	268	263845	x	x	x	Feed and Hook Post Cover (front)	
	269	504110	x	x	x	Feed and Hook Post Cover (back or front) Screw (8)	
	270	416217	x	x	x	Feed and Hook Post Cover (back or front) Clamp Screw (6)	
Two 416306	271	263415	x	x	x	Bed Cover (bottom) Gasket	
	272	416365	x	x	x	Bed Cover (bottom) Cpl.	263459, 267093, 416487
	273	263459	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal	
	274	416487	x	x	x	Bed Cover (bottom) Screw Oil Plug	
Two 416277 263441	275	267093	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing	
	276	416226	x	x	x	Bed Cover (bottom) Screw (10)	
	277	272154	x	x	x	Bed Cover (bottom) Screw Washer (fibre) (2)	
	278	416366	x	x	x	Feed Clutch Cpl.	Six 68152, Six 131717, Six 131718, 144261, 263423 263458, 416171, 263579, 263591
	279	263458	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)	
	280	263591	x	x	x	Feed Clutch Thrust Washer	
416136, 545342, two 544322	281	144261	x	x	x	Feed Clutch (drive) Washer	
544303, 416170, 416215, 203478, 234426, 263421, 263464, 263476, 416169, 263479, 263480, 263481, 416466, 263482, 416410, 263593, 263826, 416413, 416456, 416478 241677, 263463 Two 263582	282	263579	x	x	x	Feed Clutch Sleeve	
	283	140409-830	x	x	x	Feed Clutch Sleeve Set Screw (2)	
	284	416171	x	x	x	Feed Clutch (brake) with	Three 263574
	285	263574	x	x	x	Feed Clutch Wear Plate (6)	
	286	263423	x	x	x	Feed Clutch (drive) with	Three 263574
	287	131718	x	x	x	Feed Clutch Roller Spring (6)	
	288	68152	x	x	x	Feed Clutch Roller Plunger (6)	
	289	131717	x	x	x	Feed Clutch Roller (6)	
	290	416917	x	x	x	Feed Clutch (brake) Supporting Plate Screw (3)	
	291	1255-803	x	x	x	Feed Clutch (brake) Screw (3)	
	292	263424	x	x	x	Feed Clutch (brake) Supporting Plate	
Two 263582	293	263467	x	x	x	Hook and Feed Driving Shaft Bushing (front) with	272115
	294	272115	x	x	x	Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)	
	295	416300	x	x	x	Hook and Feed Driving Shaft Bushing (front) Set Screw	
	296	416372	x	x	x	Feed Driving Flange Cpl.	416264, 416266, 263567, Two 416275, two 416172
	297	416172	x	x	x	Feed Driving Eccentric Friction Plate Adjusting Screw (2)	
	298	263567	x	x	x	Feed Driving Eccentric Friction Plate	
	299	416264	x	x	x	Feed Driving Flange Position Screw	
	300	416266	x	x	x	Feed Driving Flange Set Screw	
263561	301	416275	x	x	x	Feed Driving Eccentric Friction Plate Adjusting Screw Set Screw (2)	
	302	263429	x	x	x	Feed Driving Eccentric Cpl.	215057
	303	215057	x	x	x	Feed Driving Eccentric Adjusting Eccentric Pin	
	304	263430	x	x	x	Feed Driving Eccentric Adjusting Eccentric	
416280	305	263435	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring	
Two 416277	306	416371	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Cpl.	Two 416282
	307	416282	x	x	x	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Set Screw (2)	
	308	416383	x	x	x	Hook Driving Gear (spiral) Sleeve Cpl.	416274, 416313
	309	416313	x	x	x	Hook Driving Gear (spiral) Sleeve Position Screw	
	310	416274	x	x	x	Hook Driving Gear (spiral) Sleeve Position Screw	
	311	416382	x	x	x	Hook Driving Gear (spiral) Cpl.	Two 416205
263441	312	416205	x	x	x	Hook Driving Gear (spiral) Set Screw (2)	
	313	263471	x	x	x	Hook Driving Gear (spiral) Retaining Ring	
	314	276045	x	x	x	Hook and Feed Driving Shaft Bushing (back) with	276046
235769, 241676 *202056, *203211, *203212, *203213, 203216	315	276046	x	x	x	Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick)	
	316	416300	x	x	x	Hook and Feed Driving Shaft Bushing (back) Set Screw	
	317	416406	x	x	x	Stitch Length Indicator Cpl.	416267
	318	416267	x	x	x	Stitch Length Indicator Set Screw	
	319	416381	x	x	x	Hook and Feed Driving Shaft Thrust and Timing Collar Cpl.	416274
200594, 200984, 235771, 241674, 241675, two 350405	320	416274	x	x	x	Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw	
	321	416302	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw	

ACCESSORIES

FOR

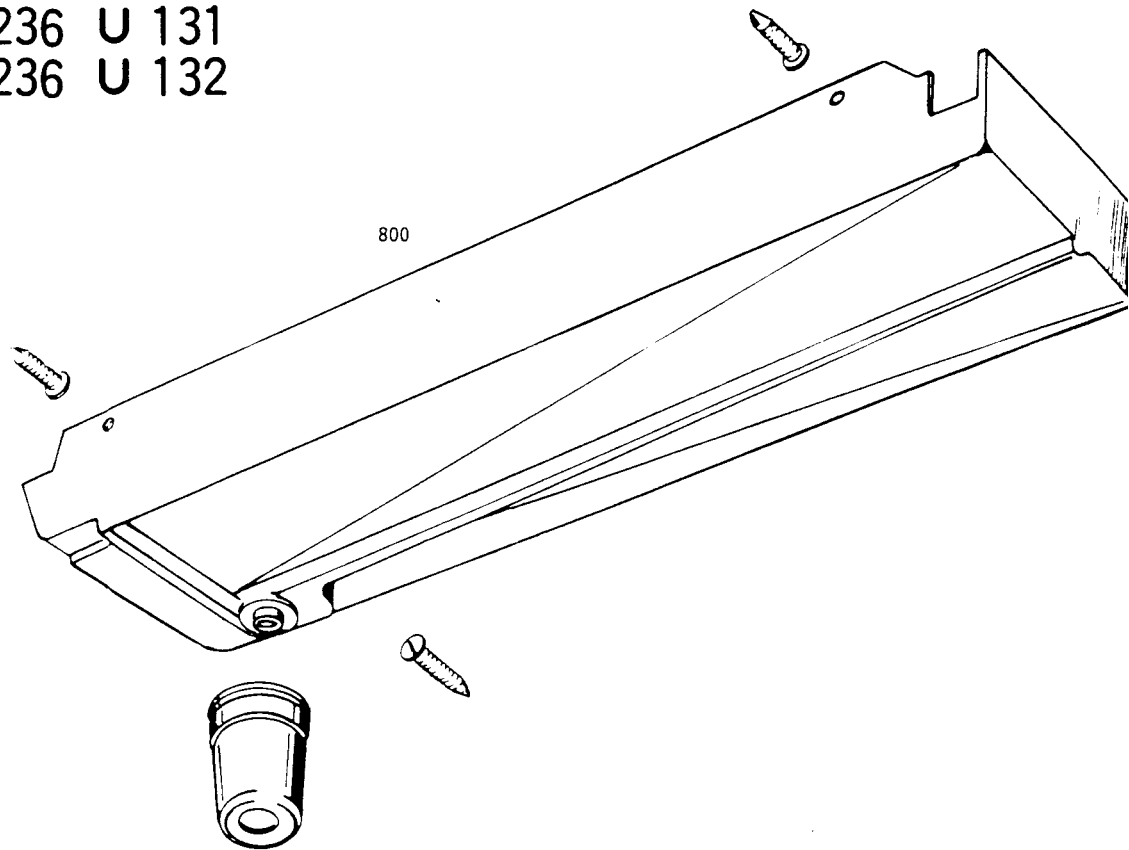
236 U 120

236 U 124

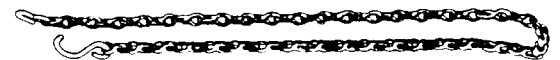
236 U 130

236 U 131

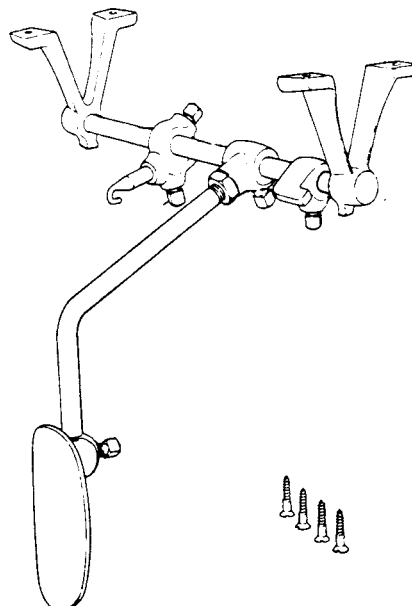
236 U 132

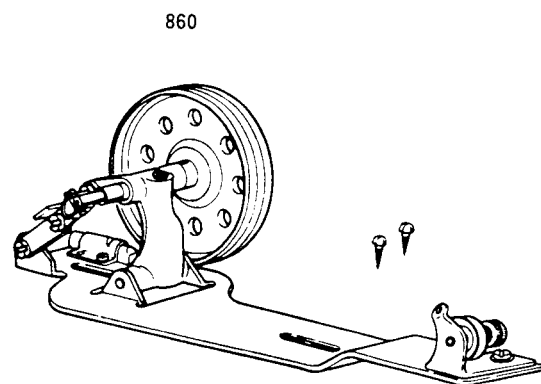
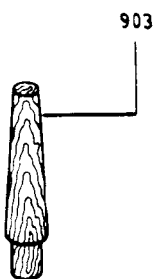
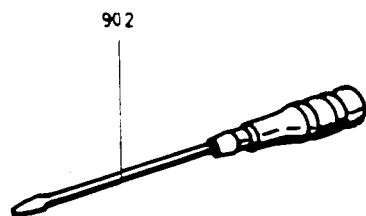
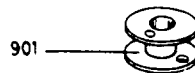
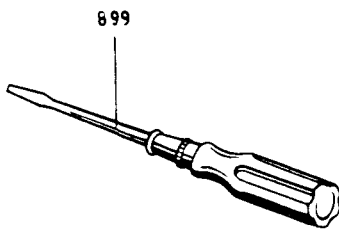
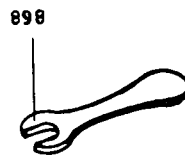
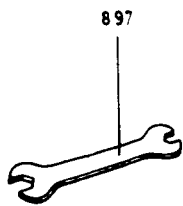
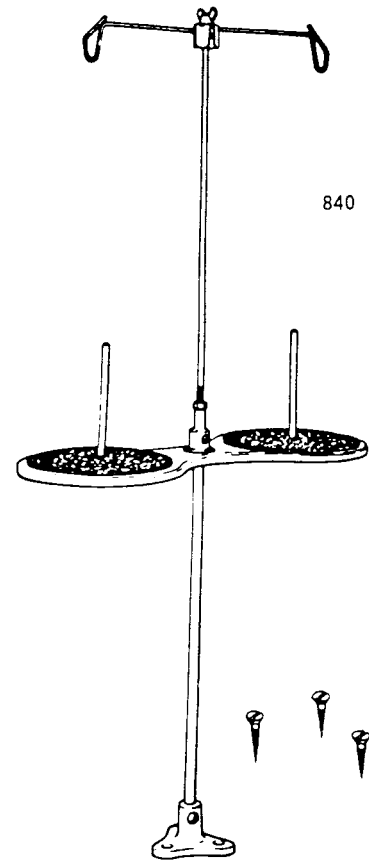
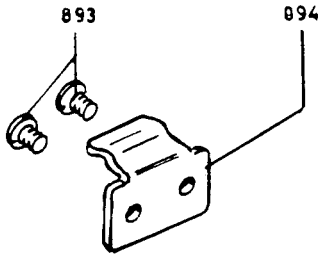
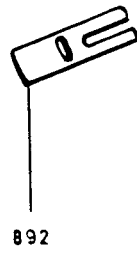


829



810





Illustr. Ref. No.	Part No.	For Class				Name	Components
		120	124	130	131		
728	416358			x		Knife Driving Shaft Collar with	416279
729	416279			x		Knife Driving Shaft Collar Set Screw (2)	
730	416436			x		Knife Driving Shaft (eccentric)	
731	416359			x		Knife Driving Shaft Pulley (double grooved) for "V" belt, 1-23/32 and 1-13/16 in. dia. belt grooves Cpl.	Two 416300
732	416300			x		Knife Driving Shaft Pulley Set Screw (2)	
733	263652			x		Arm Base Cover	
734	416250			x		Arm Base Cover Screw (2)	
735	263689			x		Motor Clamping Bracket	
736	416307			x		Motor Clamping Bracket Screw (short) (2)	
737	263671			x		Knife Driving Belt	
738	416222			x		Motor Clamping Bracket Screw (long)	
739	416483			x		Motor Adjusting Screw	

Accessories

800	416164	x	x	x	x	x	Drip Pan Cpl.
810	416163	x	x	x	x	x	Knee Lifter Rock Shaft Cpl.
829	227676	x	x	x	x	x	Rock Shaft Lifting Chain, 18 in. long, with Hook

Thread Unwinder

840	416160	x	x	x	x	x	Thread Unwinder Cpl.
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Universal Bobbin Winder

860	503780	x	x	x	x	x	Universal Bobbin Winder
890	248929			x			Knife (3)
891	263735		x			x	Knife (2)
892	238508				x		Knife (2)
893	416286	x	x	x	x	x	Bed Hinge Connection Screw (4)
894	202258	x	x	x	x	x	Bed Hinge Connection (2)
895	517708	x	x	x	x	x	Oiler
897	225544	x	x	x	x	x	Wrench
898	4822	x	x	x	x	x	Roller Presser Hinge Screw Nut Wrench
899	225498	x	x	x	x	x	Screw Driver
900	144465	x	x	x	x	x	Wrench (1/8 in. Hex.)
901	233939	x	x	x	x	x	Bobbin (2)
902	228476	x	x	x	x	x	Screw Driver (bobbin case)
903	41401	x	x	x	x	x	Machine Rest Pin (wood)
904	263577	x	x	x	x	x	Pulley Spreader Cone Adjusting Key
-	1740-141	x	x	x	x	x	Needle (5)

List of Parts 236U120/124/130/131 and 236U132 (Form U34)

Illustr. Ref. No.	Part No.	For Class			Name	Components	Illustr. Ref. No.	Part No.	For Class	
		120	124	131					120	130
322	263569	x	x	x	Hook and Feed Driving Shaft Connection Belt		437	416294	x	
323	263465	x	x	x	Pulley Needle Bearing Sleeve		438	263731	x	
324	416380	x	x	x	Hook and Feed Driving Shaft		439	263732	x	
					Hook and Feed Driving Shaft Connection Belt		440	263733	x	
					Pulley Cpl.	214206, 228842, 416315, 416318	441	416441	x	
325	228842	x	x	x	Hook and Feed Driving Shaft Connection Belt		442	263756	x	
					Pulley Needle Bearing		443	416246	x	
326	214206	x	x	x	Hook and Feed Driving Shaft Connection Belt		444	263777	x	
					Pulley Spring Flange		445	223847	x	
327	416315	x	x	x	Hook and Feed Driving Shaft Connection Belt		446	250405	x	
					Pulley Position Screw		447	416272	x	x
328	416318	x	x	x	Hook and Feed Driving Shaft Connection Belt		448	263631	x	x
					Pulley Set Screw		449	263626	x	x
329	416368	x	x	x	Feed Driving Crank Cpl.	416468	450	416230	x	x
330	416468	x	x	x	Feed Driving Crank Pinch Screw		451	232154	x	x
331	416328	x	x	x	Feed Driving Crank Ball Screw Nut		452	263751	x	
332	231836	x	x	x	Feed Driving Crank Thrust Washer		453	263647	x	x
333	416367	x	x	x	Feed Driving Connection Cpl.	Four 416259	454	263646	x	x
334	416259	x	x	x	Feed Driving Connection Cap Screw (4)		455	263741	x	
335	416214	x	x	x	Feed Driving Crank Ball Screw		456	416175	x	
336	263427	x	x	x	Feed Driving Connection Tension Spring		457	263753	x	
337	416369	x	x	x	Feed Driving Eccentric Adjusting Eccentric		458	263742	x	
					Latch Cpl.	416268	459	416442	x	
338	416268	x	x	x	Feed Driving Eccentric Adjusting Eccentric		460	416229	x	
					Latch Set Screw		461	416444	x	
339	416291	x	x	x	Feed Driving Eccentric Adjusting Eccentric		462	416467	x	
					Latch Hinge Pin Position Screw		463	416279	x	
340	263432	x	x	x	Feed Driving Eccentric Adjusting Eccentric		464	416443	x	
					Latch Hinge Pin		465	416484	x	
341	416370	x	x	x	Feed Driving Eccentric Adjusting Eccentric		466	263738	x	
					Latch Operating Lever Cpl.	416282	467	416298	x	
342	416282	x	x	x	Feed Driving Eccentric Adjusting Eccentric		468	249171	x	
					Latch Operating Lever Set Screw		469	249162	x	
343	263434	x	x	x	Feed Driving Eccentric Adjusting Eccentric		470	416316	x	
					Latch Operating Lever Spring		471	249164	x	
344	416397	x	x	x	Roller Presser Driving Belt (lower) Driving		472	416234	x	
					Belt Pulley Cpl.	Two 416300	473	416231	x	
345	416300	x	x	x	Roller Presser Driving Belt (lower) Driving		474	263750	x	
					Belt Pulley Set Screw (2)		475	263739	x	
346	263506	x	x	x	Roller Presser Driving Belt (lower)		476	263735	x	
347	416396	x	x	x	Roller Presser Driving Belt (lower) Driven		477	416357	x	
					Pulley Cpl.	Two 416284	478	350625-806	x	
348	416284	x	x	x	Roller Presser Driving Belt (lower) Driven		479	249165	x	
					Pulley Set Screw (2)		480	416304	x	
349	416400	x	x	x	Roller Presser Driving Belt (lower) Idler		481	202101	x	
					Pulley and Arm Cpl.	416299, 416398, 416399	482	249166	x	
350	263512	x	x	x	Roller Presser Driving Belt (lower) Idler		483	416327	x	
					Pulley Arm Spring					
351	416399	x	x	x	Roller Presser Driving Belt (lower) Idler					
					Pulley Arm					
352	416398	x	x	x	Roller Presser Driving Belt (lower) Idler		500	263639		x
					Pulley Cpl.	263509, 263513	501	263640		x
353	263509	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley		502	263636		x
354	263513	x	x	x	Roller Presser Driving Belt (lower) Idler		503	416427		x
					Pulley Needle Bearing					
355	416299	x	x	x	Roller Presser Driving Belt (lower) Idler					
					Pulley Hinge Screw		504	416268		x
356	416204	x	x	x	Roller Presser Driving Belt (lower) Idler		505	416422		x
					Pulley Arm Hinge Screw		506	416269		x
357	263417	x	x	x	Bed Leg (3)					
							507	416398		x
401	416451		x		Arm Top Cover		508	263509		x
402	263590		x		Arm Top Cover Oil Tube Cpl. (2)	Two 170168	509	263513		x
403	170168		x		Arm Top Cover Oil Tube Metering Insert (2)		510	416299		x
404	263784		x		Knife Driving Mechanism Guard		511	416429		x
405	263781		x		Knife Driving Shaft Driving Gear Lubrication		512	416268		x
					Reservoir Cover		513	263628		x
406	416238		x		Knife Driving Shaft Driving Gear Lubrication		514	222583		x
					Reservoir Cover Screw (2)		515	263620		x
407	263782		x		Arm Shaft Bushing (front) with	203100	516	263648		x
408	416450		x		Knife Driving Shaft Driving Gear Cpl.	Two 416277	517	145-819		x
409	416277		x		Knife Driving Shaft Driving Gear Set Screw (2)		518	416270		x
410	263407		x		Arm Shaft Bushing (center) with	203100	520	416428		x
411	203100		x		Arm Shaft Bushing (center) Oil Packing (wick)					
412	416173		x		Arm Shaft Bushing (center) Set Screw					
413	416273		x		Knife Driving Eccentric Position Screw		521	416176		x
414	416306		x		Knife Driving Eccentric Set Screw		522	416177		x
415	263745		x		Knife Driving Connection Cpl.	Two 416250, 416445, 263746, 263747, 263748, 416447, 416485	523	416465		x
						416273, 416306				
416	416447		x		Knife Driving Eccentric Cpl.					
417	263747		x		Knife Driving Connection Bearing (upper) (large)					
418	416250		x		Knife Driving Connection Guide Plate Screw (2)		524	416178		x
419	263748		x		Knife Driving Connection Guide Plate					
420	416445		x		Knife Driving Connection					
421	263746		x		Knife Driving Connection Bearing (lower) (small)		525	263605		x
422	416485		x		Knife Driving Connection Hinge Screw		526	263873		x
423	416212		x		Knife Driving Connection Hinge Screw Nut		527	416179		x
424	263857		x		Threat Plate Cpl.	Two 141584, 263851, 263856	528	263871		x
425	263856		x		Threat Plate Needle Plate		529	416180		x
426	263851		x		Threat Plate Body		530	416181		x
427	141584-819		x		Threat Plate Needle Plate Screw (2)					
429	416448		x		Thread Lubricator and Edge Guide Bracket					
					Mounting Plate		531	508378		x
430	416174		x		Edge Guide Bracket Screw (2)		532	416423		x
431	263734		x		Edge Guide Rod Spring Plate		533	272115		x
432	416252		x		Edge Guide Rod Spring Plate Screw		534	416424		x
433	416440		x		Edge Guide Bracket		535	416293		x
434	416333		x		Edge Guide Rod Plunger Nut		536	222013		x
435	263729		x		Edge Guide Position Plate		537	263627		x
436	416252		x		Edge Guide Position Plate Screw (2)		538	416281		x

132	Name	Components	Illustr. Ref. No.	Part No.	For Class			Name
					124	131	132	
x	Edge Guide Rod Lifting Screw		539	416416		x		Knife Bar Driving Connection Cpl.
x	Edge Guide Rod Plunger		540	416240		x		Knife Bar Driving Link Hinge Stud Pinch
x	Edge Guide Rod Plunger Spring		541	416235		x		Knife Bar Driving Connection Hinge Scre
x	Edge Guide Rod Spring		542	416276		x		Knife Bar Driving Connection Set Screw
x	Edge Guide Rod		543	263611		x		Knife Bar Driving Link Hinge Stud
x	Edge Guide		544	416421		x		Knife Control lever Cpl.
x	Edge Guide Screw							
	Knife Driving Shaft Cpl.	223847						
	Knife Driving Shaft Oil Packing (wick)							
	Knife Driving Shaft Thrust Washer		545	416319		x		Knife Control Lever Position Spring Adj
x	Knife Driving Shaft Bushing Set Screw							Plate Screw
x	Knife Driving Shaft Bushing		546	206482		x		Knife Control Lever Position Spring Adj
x	Knife Driving Eccentric Thrust Washer							Plate Screw Washer
x	Knife Driving Shaft Bracket Screw (2)		547	263614		x		Knife Control Lever Hinge Stud
x	Knife Driving Shaft Bracket Position Pin (2)		548	263618		x		Knife Control Lever Position Spring Adj
x	Knife Driving Shaft Bracket							Plate
x	Knife Driving Shaft Oil Tube Packing (wick)		549	416468		x		Knife Control Lever Cpl.
x	Knife Driving Shaft Bracket Oil Tube		550	232348		x		Knife Control Lever Position Spring Adj
x	Knife Driving Bell Crank Bracket							Plate Pin
x	Knife Driving Bell Crank Bracket Screw (2)		551	206482		x		Knife Control Lever Latch Spring Screw
x	Knife Driving Bell Crank Shaft Retaining Ring		552	40058		x		Knife Control Lever Latch Spring
x	Knife Driving Bell Crank Shaft		553	350109-803		x		Knife Control Lever Latch Hinge Screw
x	Knife Driving Arm Cpl.	416229	554	416419		x		Knife Control Lever Latch Cpl.
x	Knife Driving Arm Pinch Screw		555	416261		x		Knife Control Lever Latch Spring Stop S
x	Knife Driving Bell Crank		556	416420		x		Knife Control Lever Plate Cpl.
x	Knife Driving Bell Crank Shaft Collar Cpl.	Two 416279	557	416482		x		Knife Control Lever Latch Adjusting Scr
x	Knife Driving Bell Crank Shaft Collar Set		558	416325		x		Knife Control Lever Latch Adjusting Scr
	Screw (2)		559	416233		x		Knife Control Lever Plate Screw (2)
x	Knife Driving Arm Locking Plunger		560	416331		x		Knife Control Lever Plate Screw Nut (2)
x	Knife Driving Arm Locking Plunger Position Screw		561	545307		x		Knife Control Lever Latch Spring Screw
x	Knife Driving Arm Locking Plunger Spring		562	416240		x		Knife Control Lever Position Spring Scre
x	Knife Driving Arm Unlocking Lever Hinge Screw		563	202603		x		Knife Control Lever Position Spring Scre
x	Knife Driving Arm Unlocking Lever		564	263617		x		Knife Control Lever Position Spring
x	Knife Adjusting Plate		565	416425		x		Knife Driving Shaft Bracket Cpl.
x	Knife Adjusting Plate Screw		566	416285		x		Knife Control Lever Hinge Stud Set Scre
x	Knife Bracket Arm		567	416182		x		Knife Driving Eccentric Cpl.
x	Knife Bracket Arm Screw		568	416306		x		Knife Driving Eccentric Set Screw
x	Knife Driving Arm Retainer and Knife Guard Screw (2)		569	416273		x		Knife Driving Eccentric Position Screw
x	Knife Guard		570	416183		x		Bracket (underedge) Cpl.
x	Knife Driving Arm Retainer							
x	Knife							
x	Knife Bracket							
x	Knife Screw							
x	Knife Bracket Hinge Pin							
x	Knife Bracket Adjusting Screw							
x	Knife Bracket Adjusting Screw		571	267263		x		Knife Bar Position Guide Oiling Wick
x	Knife Bracket Spring		572	416224		x		Knife Bar Position Guide Screw (2)
x	Knife Bracket Adjusting Screw Nut		573	416417		x		Knife Bar Position Guide Cpl.
			574	416324		x		Knife Bar Position Guide Pinch Screw Ni
			575	416225		x		Knife Bar Position Guide Pinch Screw
			576	416242		x		Knife Holder Screw
x	Motor and Belt Guard	203100	577	202603		x		Knife Holder Screw Washer
x	Arm Shaft Bushing (front) with		578	416184		x		Knife Holder Cpl.
x	Motor Terminal Box Lead Wire Cover Plate		579	416426		x		Knife Holder
x	Motor Pulley (double grooved) for "V" Belt,		580	200126-806		x		Knife Screw (2)
	1-13/32 and 1-33/64 in. diam. Belt Grooves	Two 416268	581	416415		x		Knife Bar
	with		582	248929		x		Knife
x	Motor Pulley Set Screw (2)		583	416185		x		Bracket (underedge) Cpl.
x	Knife Driving Belt Idler Pulley Adjusting Stud							
x	Knife Driving Belt Idler Pulley Adjusting Stud		584	248896		x		Knife Bar Bushing (2)
	Set Screw		585	416186		x		Knife Bar Bushing Screw
x	Knife Driving Belt Idler Pulley Cpl.	*263509, 263513	586	416356		x		Bracket (underedge)
x	Knife Driving Belt Idler Pulley		587	416481		x		Bracket (underedge) Screw (2)
x	Knife Driving Belt Idler Pulley Needle Bearing		588	416310		x		Guide Finger Clamp Bar Bushing Set Scre
x	Knife Driving Shaft Belt Pulley Hinge Screw		589	416187		x		Knife Bar Sleeve Set Screw Cpl.
x	Knife Driving Shaft Belt Pulley with	Two 416268	590	416228		x		Knife Bar Sleeve Set Screw
x	Knife Driving Shaft Belt Pulley Set Screw (2)		591	416320		x		Knife Bar Sleeve Set Screw Nut
x	Knife Driving Shaft with	222583	592	204411		x		Knife Bar Sleeve
x	Knife Driving Shaft Oil Packing (wick) (in shaft)		593	248896		x		Guide Finger Clamp Bar Bushing
x	Knife Driving Belt		594	204365		x		Guide Finger Clamp Bar Spring
x	Arm Cover (front) (motor vent)		595	416188		x		Guide Finger Clamp Bar Position Guide (
x	Motor Terminal Block Screw (furnished with motor)		596	416352		x		Guide Finger Clamp Bar Position Guide (
x	Motor Set Screw (2)							
x	Roller Presser and Bar Cpl.	Two 416249, 202558, 416343,	597	36737		x		Guide Finger Disengaging Lever Friction
		202559, 416351, 416350,	598	204389		x		Guide Finger Disengaging Lever Friction
		416394, 416243, 416176						Spring
		416177, 416392	599	416280		x		Guide Finger Clamp Bar Position Guide S
	Roller Presser Arm Cpl.	1528, 201699, twenty-eight	600	416237		x		Guide Finger Clamp Bar Position Guide F
	Roller Presser Cpl.	206417, 350104	601	241626		x		Guide Finger Disengaging Lever
	Feed Post Cpl.	Two 545318, 249019, 249092,	602	416354		x		Guide Finger Clamp Bar
		416161, 263461, 416379,	603	416353		x		Guide Finger Bracket Cpl.
		416178, 263829, 416162,	604	416209		x		Guide Finger Clamp Bar Stop Adjusting S
		416461, 263849, 416274						Thumb Nut (2)
	Feed Wheel Cpl.	Three 416290, sixty 206417,	605	416312		x		Guide Finger Clamp Bar Stop Adjusting S
		416373, 416374, 416375,	606	416471		x		Guide Finger Bracket Screw
		263605	607	416355		x		Guide Finger Clamp Bar Position Guide S
	Feed Wheel		608	204361		x		Guide Finger Clamp Bar Latch
	Throat Plate Cpl.	Two 416180, 263871, 416179	609	416189		x		Guide Finger Clamp Bar Latch Spring Cp
	Throat Plate Knife Cutting Plate		610	204230		x		Guide Finger Clamp Bar Latch Spring
	Throat Plate Body		611	416295		x		Guide Finger Clamp Bar Latch Hinge Scr
	Throat Plate Knife Cutting Plate Screw (2)		612	416288		x		Guide Finger Clamp Bar Position Guide S
	Knife Bar Driving Connection Cpl.	222013, 416416, 263611,	613	416296		x		Guide Finger Screw
		263627, 416423, 416424,	614	248878		x		Guide Finger
		508378	615	248879		x		Guide Finger with projection to guard K
	Knife Driving Connection							(furnished in place of 248878 if specified
	Knife Driving Connection Hinge Pin Cpl.	272115						order)
	Knife Driving Connection Hinge Pin Oiling Wick		616	276046		x		Knife Driving Shaft Oil Wick (in arm)
	Knife Driving Connection Plunger Cpl.	416293						
	Knife Driving Connection Plunger Screw							
	Knife Driving Connection Plunger Spring		630	263677		x		Knife Driving Lever Guard
	Knife Driving Link Cpl.	416281	631	416316		x		Knife Driving Lever Guard Screw (2)
	Knife Driving Connection Hinge Pin							
	Position Screw							

Components	Illustr. Ref. No.	Part No.	For Class			Name	Components
			124	131	132		
w	416240, 416235, 416276	632	203411	x		Knife Driving Lever Guard Screw Washer (2)	Two 141584, 263851, 263852
		635	416472	x		Feed Post Base Cover Screw (2)	
		638	263853	x		Throat Plate Cpl.	
		639	263852	x		Throat Plate Needle Plate	
		640	263851	x		Throat Plate Body	
g	545307, 40058, two 416233, 416319, two 416331, two 206482, 416419, 416420, 263618, 350109, 416418	642	416439	x		Knife Guard Holder Cpl.	416257, 416322, 225837, 263681, 416437, 416438, 263684
		643	416322	x		Knife Guard Holder Hinge Screw Nut	
		644	225837	x		Knife Guard Holder Hinge Screw Washer	
		645	263684	x		Knife Guard Holder Spring	
		646	416438	x		Knife Guard Holder Bracket	
		647	416257	x		Knife Guard Set Screw	
		648	263681	x		Knife Guard	
		649	416437	x		Knife Guard Holder Cpl.	
		650	416284	x		Knife Guard Set Screw	
		651	416206	x		Knife Guard Holder Bracket Screw (2)	
g	232348	652	416190	x		Hook Post Cpl.	416136, 545342, two 544322, two 544303, 416215, 416170, 203478, 234426, 263421, 263464, 263476, 416169, 263479, 263480, 263481, 416466, 263482, 416410, 263593, 263826, 416413, 416463, 416478, four 263093 Two 263582
ner	416261						416284
ut	416325, 416482	653	416463	x		Hook Post with	416201, 541178, 1443, 7071, 206840, 241732, 263656, 263862, 263863, 263864, 416462, 263861, two 545239, two 416206
		654	263093	x		Knife Bracket Arm Oil Packing (wick) (4)	
		664	416464	x		Edge Guide Bracket Cpl.	
asher	416285	665	545239	x		Edge Guide Screw (2)	416213
		666	241732	x		Edge Guide	
		667	263861	x		Edge Guide Bracket	
		668	206840	x		Edge Guide Bracket Hinge Stud Spring Washer	
		669	263656	x		Edge Guide Bracket Hinge Stud	
		670	263864	x		Edge Guide Bracket Release Spring	
		671	416462	x		Edge Guide Bracket Support Cpl.	
		672	416213	x		Edge Guide Bracket Hinge Stud Set Screw	
		673	1443-806	x		Edge Guide Bracket Release Lever Spring Screw	
		674	7071-806	x		Edge Guide Bracket Release Lever Spring Washer	
w	Two 416224, 416242, 416288, 416242, 202603, 416189, 204361, 204365, 416188, 416185, 416353, 416354, 416355, 416415, 263610, 416417, 416184, 267263, 416471	675	263863	x		Edge Guide Bracket Release Lever Spring (flat)	463, two 416253, 416431, 416432, 263669, 263670, 263840, 416470, 416473
		676	263862	x		Edge Guide Bracket Release Lever	
		677	541178	x		Edge Guide Bracket Release Lever Hinge Screw Nut	
		678	416201	x		Edge Guide Bracket Release Lever Hinge Screw	
		679	416206	x		Edge Guide Bracket Support Screw (2)	
		681	504110	x		Feed and Hook Post Cover (back or front) Screw (4)	
		682	416191	x		Knife Bracket Arm Cpl.	
		683	416253	x		Knife Screw (2)	
		684	416431	x		Knife Bracket	
		685	263840	x		Knife Bracket Adjusting Screw Lock Screw	
w	Two 200126, 416426	686	416473	x		Packing (nylon)	416193
		687	463-830	x		Knife Bracket Adjusting Screw	
		688	263669	x		Knife Bracket Adjusting Screw Lock Screw	
		689	263670	x		Knife Bracket Hinge Pin	
		690	416470	x		Knife Bracket Spring	
		691	416432	x		Knife Bracket Spring Screw	
		692	238508	x		Knife Bracket Arm	
		693	263688	x		Knife	
		694	416192	x		Knife Switch-out Plunger	
		695	416193	x		Knife Switch-in Lever Cpl.	
h Screw	416228, 416320	696	416337	x		Knife Switch-in Lever Pinch Screw	416275
		697	416275	x		Knife Bracket Arm Spring Adjusting Collar Cpl.	
		698	263668	x		Knife Bracket Arm Spring Adjusting Collar Set Screw	
		699	416194	x		Knife Bracket Arm Spring	
		700	416332	x		Knife Driving Lever (upper) Cpl.	
		701	416281	x		Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Cpl.	
		702	416434	x		Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw	
		703	416229	x		Knife Driving Lever (upper) Cpl.	
		705	241721	x		Knife Driving lever (upper) Pinch Screw	
		706	416435	x		Knife Driving Lever (upper) Locking Plunger Spring	
w	416209, 416312	707	263687	x		Knife Driving Lever (upper) Locking Plunger	416332, 241721, 416434, 416435
		708	416260	x		Knife Switch-out Lever	
		*711	249288	x		Knife Switch-out Lever Hinge Screw	
		712	416229	x		Knife Driving Lever Fork	
		713	24173	x		Knife Driving Fork Lever (lower) Pinch Screw	
		714	416202	x		Knife Driving Lever Fork Swivel	
		715	241738	x		Knife Driving Lever Fork Swivel Screw	
						Knife Driving Fork Lever (lower) Shaft	
e Screw	204230, 416295	720	263673	x		Knife Driving Fork Lever (lower) Cpl.	416202, 24173, 416433, 241738 416229,* 249288
		721	416433	x		Knife Driving Fork Lever (lower) with	
		722	416244	x		Knife Driving Lever Fork Slide Block Cap Screw	
		723	249289	x		Knife Driving Lever Fork Slide Block	
		724	263680	x		Knife Driving Shaft Housing with	
		725	263679	x		Knife Driving Shaft Bearing (2)	
		726	129-805	x		Knife Driving Shaft Housing Screw (4)	
		727	249298	x		Knife Driving Lever Fork Slide Block Oiling Wick	