

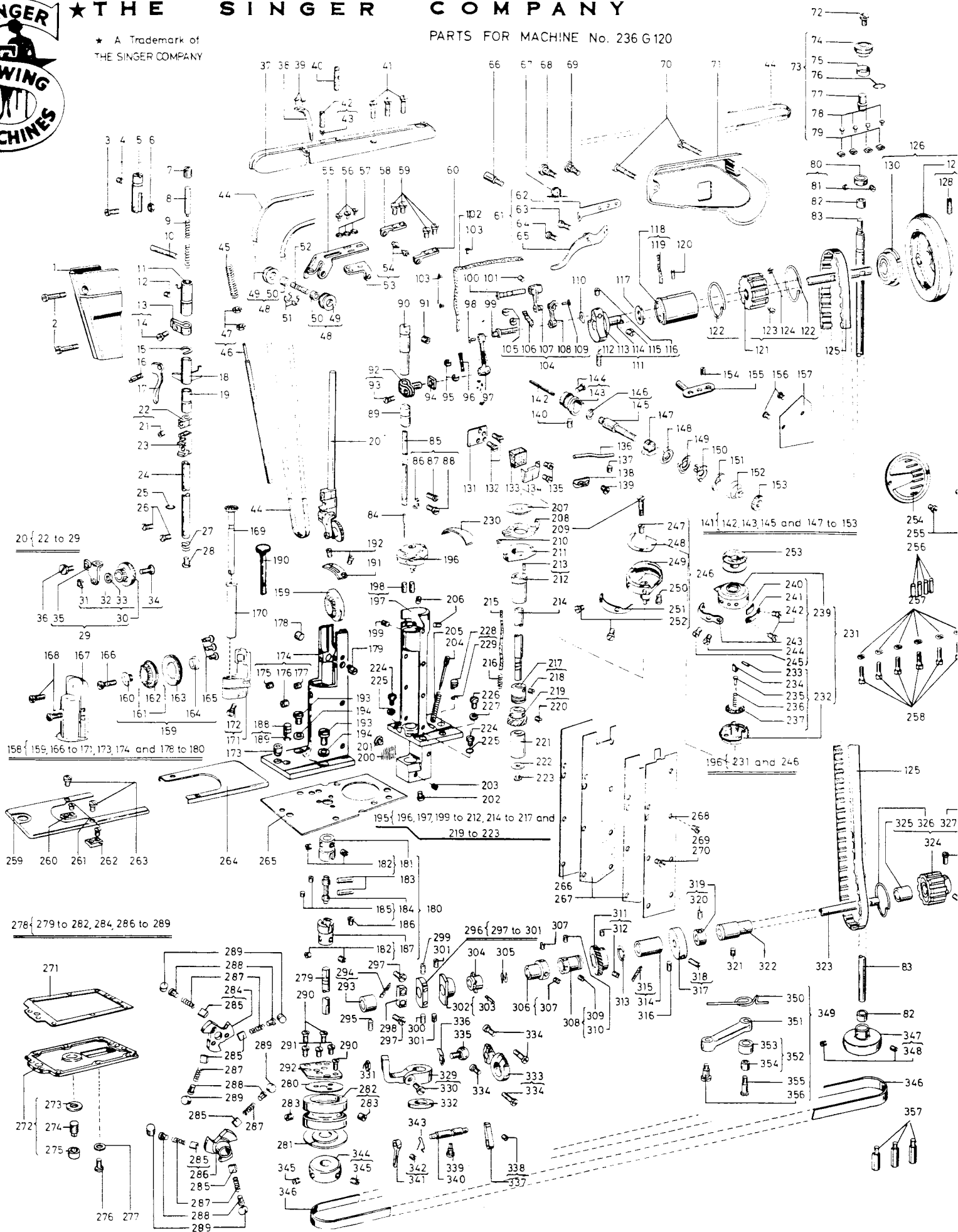
SINGER

236G120,122,124,125,130,131,132



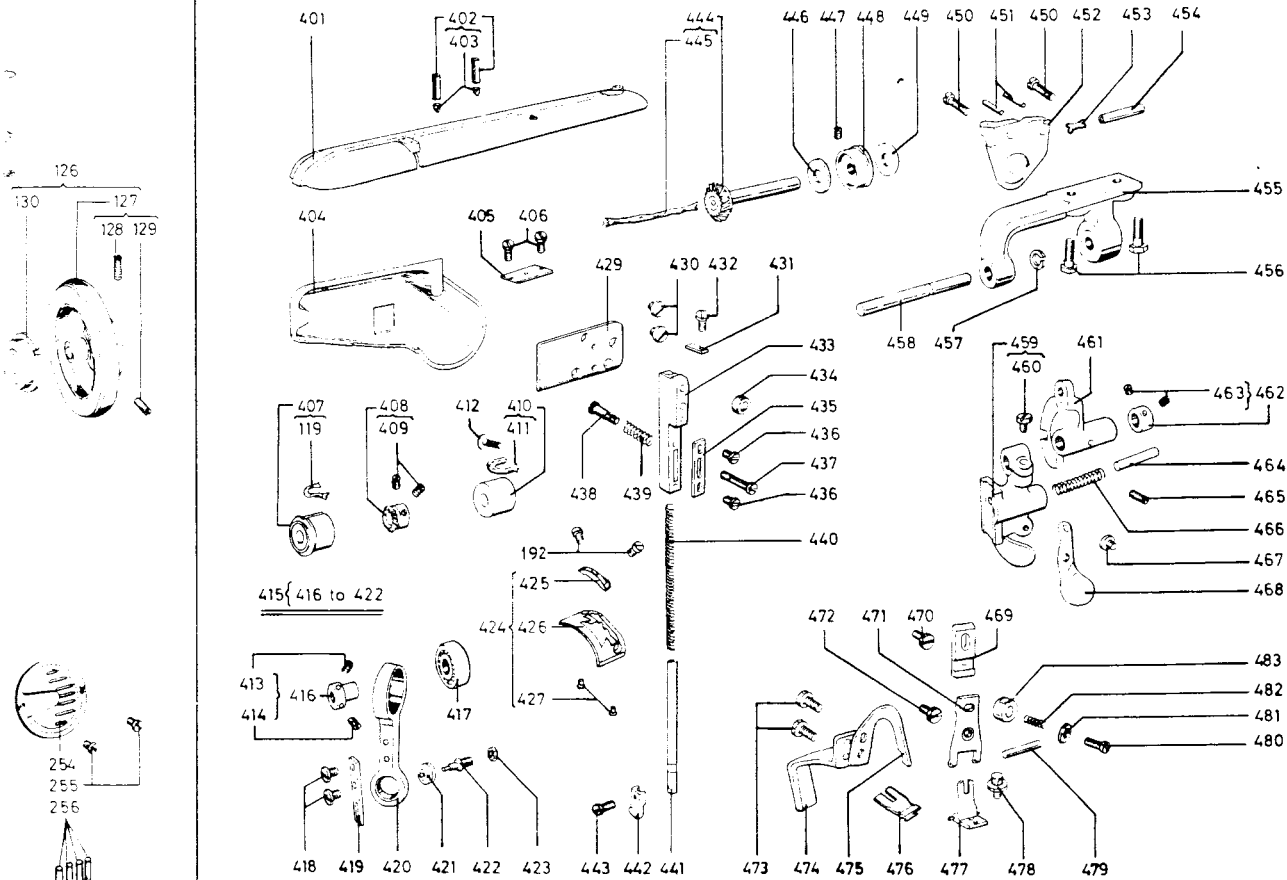
★ THE SINGER COMPANY
★ A Trademark of
THE SINGER COMPANY

PARTS FOR MACHINE No. 236 G-120



PARTS FOR MACHINE No. 236 G124

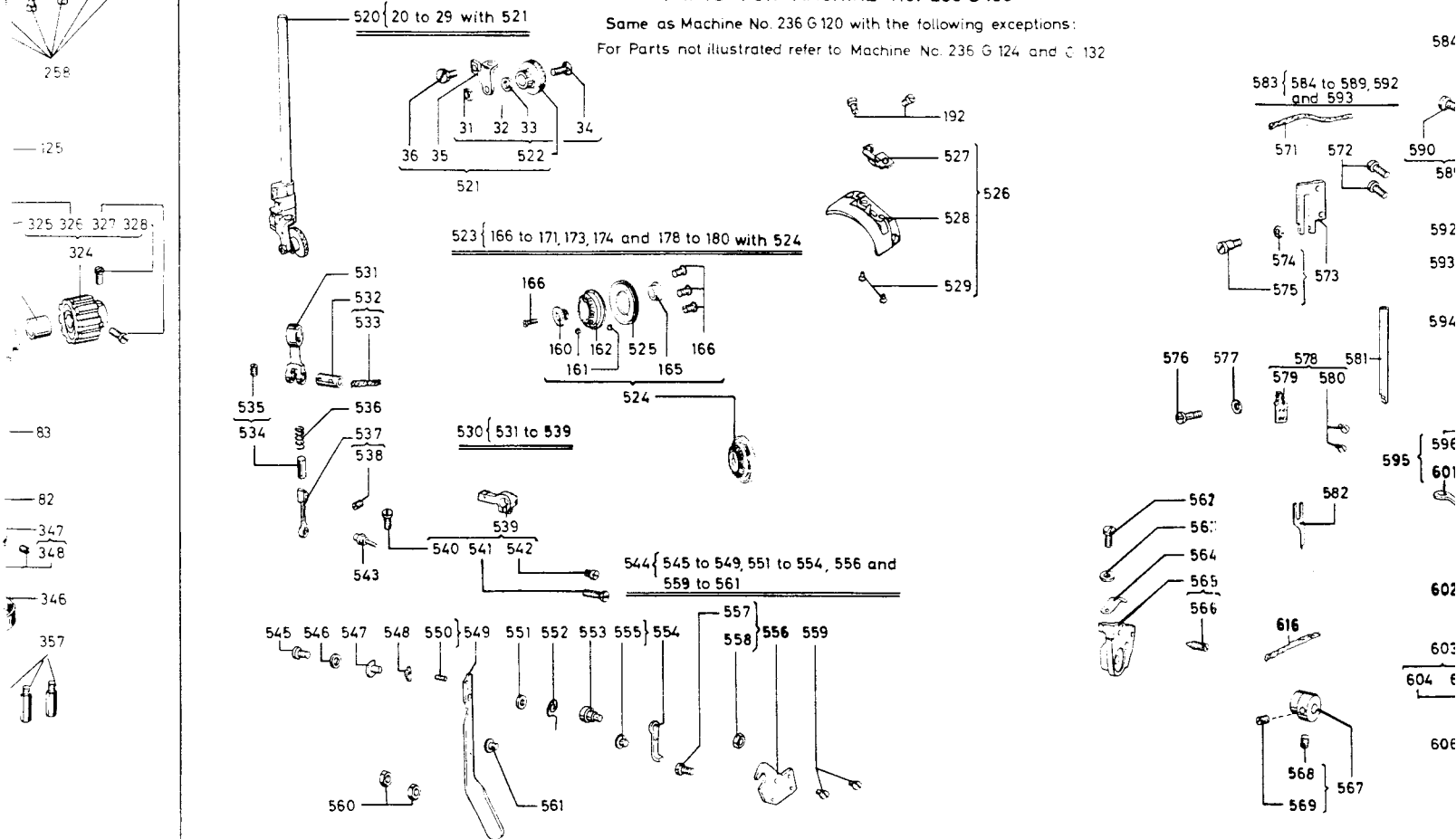
Same as Machine No. 236 G120 with the following exceptions.



NOTE: For illustration of M

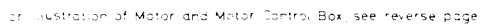
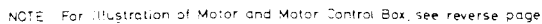
PARTS FOR MACHINE No. 236 G130

Same as Machine No. 236 G120 with the following exceptions:
For Parts not illustrated refer to Machine No. 236 G124 and C 132

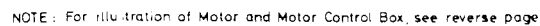
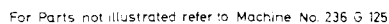


NOTE: For illustration of Motor

Same as Machine No. 236 G 120 with the following exceptions:
For Parts not illustrated refer to Machine No. 236 G 124



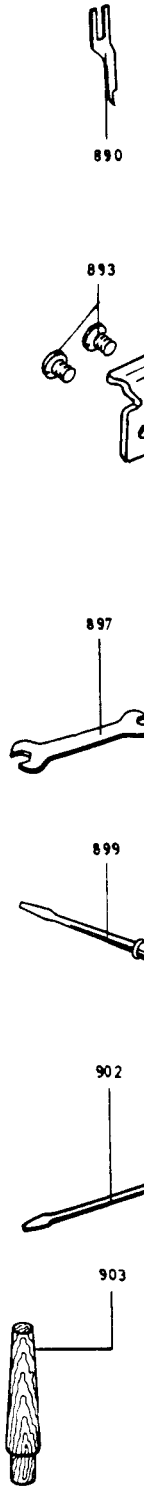
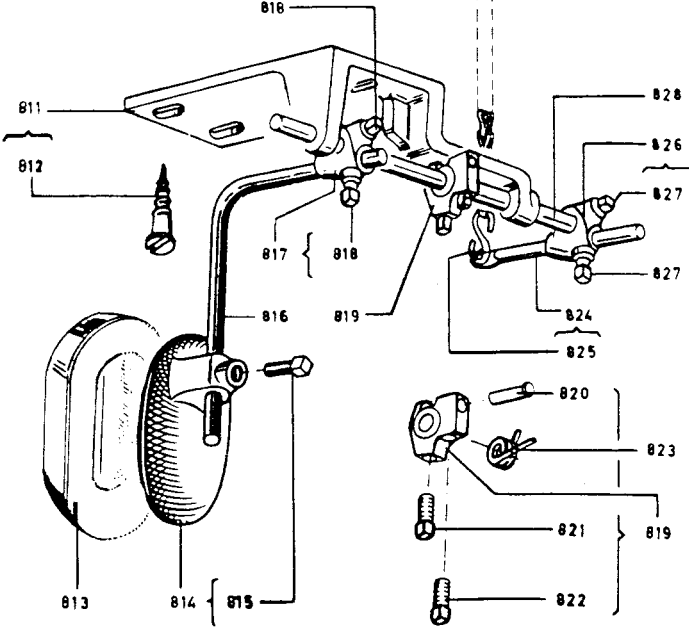
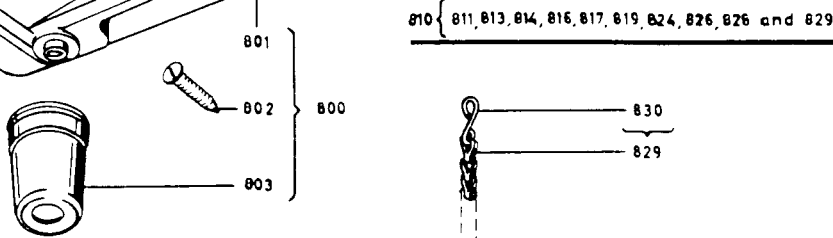
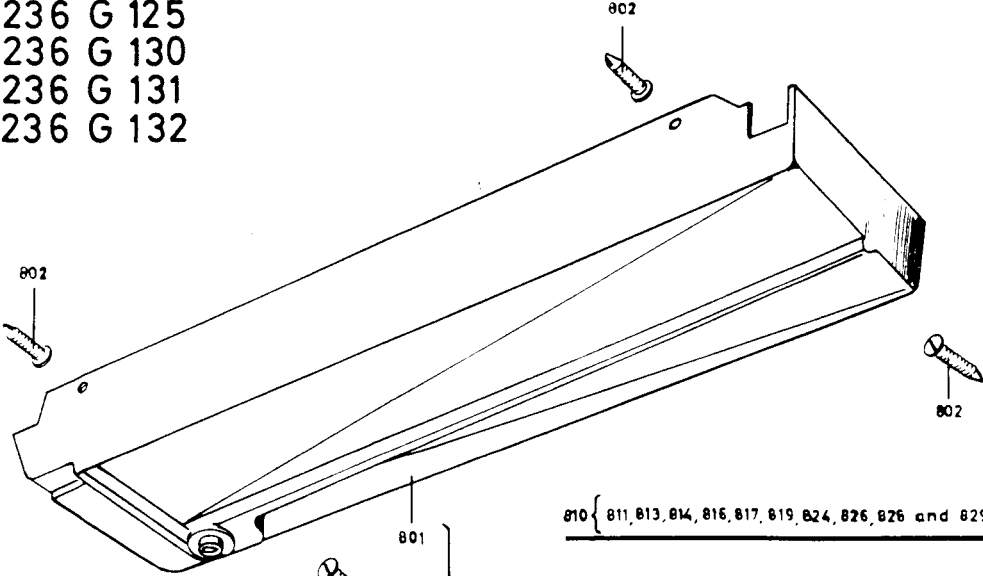
Same as Machine No. 236 G 120 with the following exceptions:



Copyright © 1965 THE SINGER COMPANY Form 30-306G (3-65) Printed in WESTERN GERMANY

ACCESSORIES FOR

- 236 G 120
- 236 G 124
- 236 G 125
- 236 G 130
- 236 G 131
- 236 G 132





890



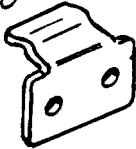
891



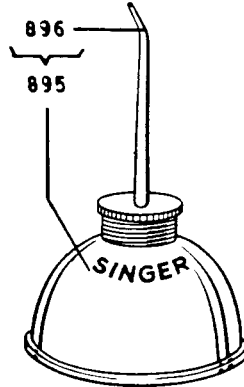
892



893

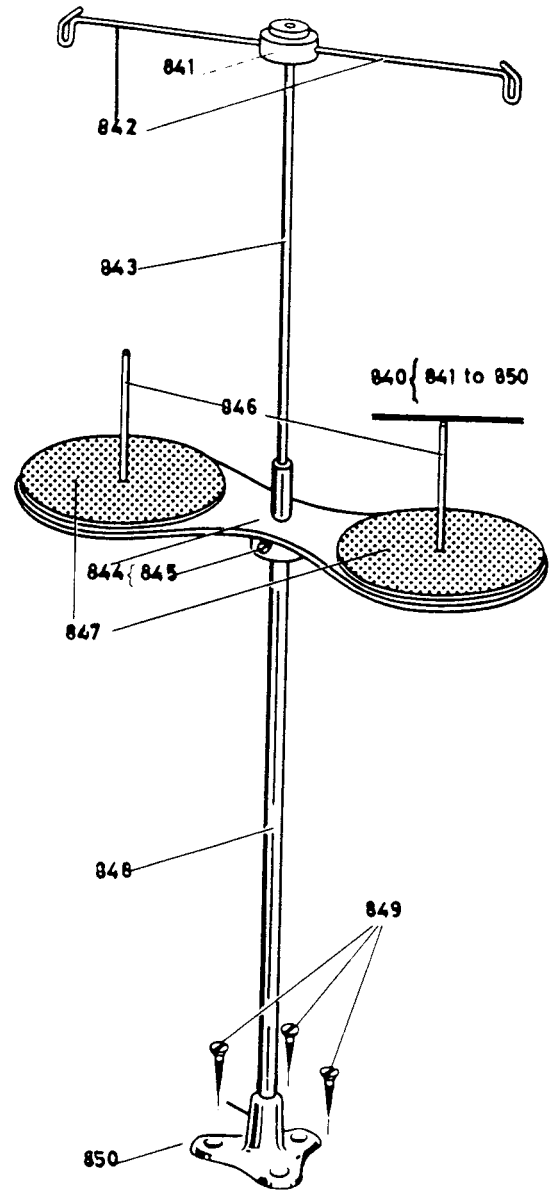


894



896

895



841

842

843

840 { 841 to 850

846

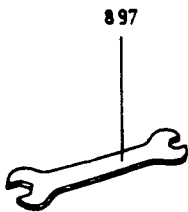
844 { 845

847

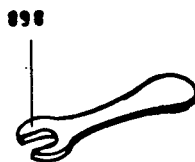
848

849

850



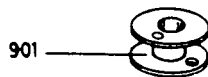
897



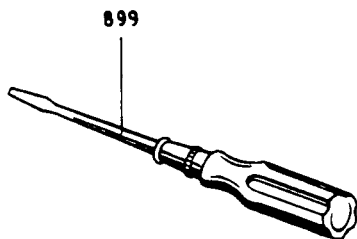
898



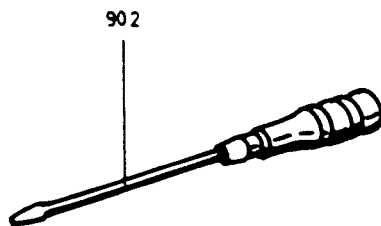
900



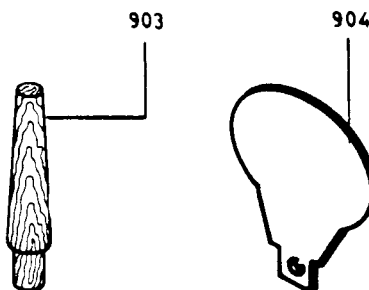
901



899



902

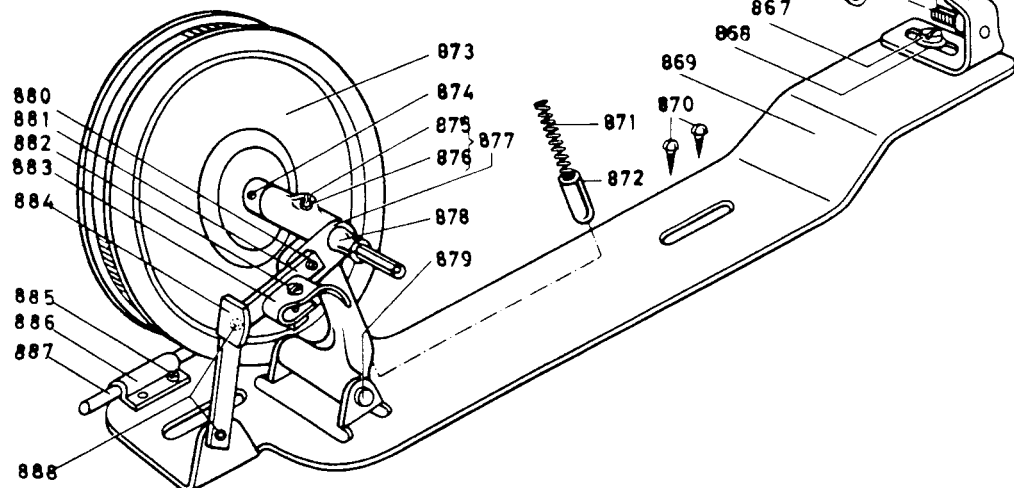


903



904

860 { 861 to 889



862

863

861

864

865

866

867

868

869

870

871

872

873

874

875

876

877

878

879

880

881

882

883

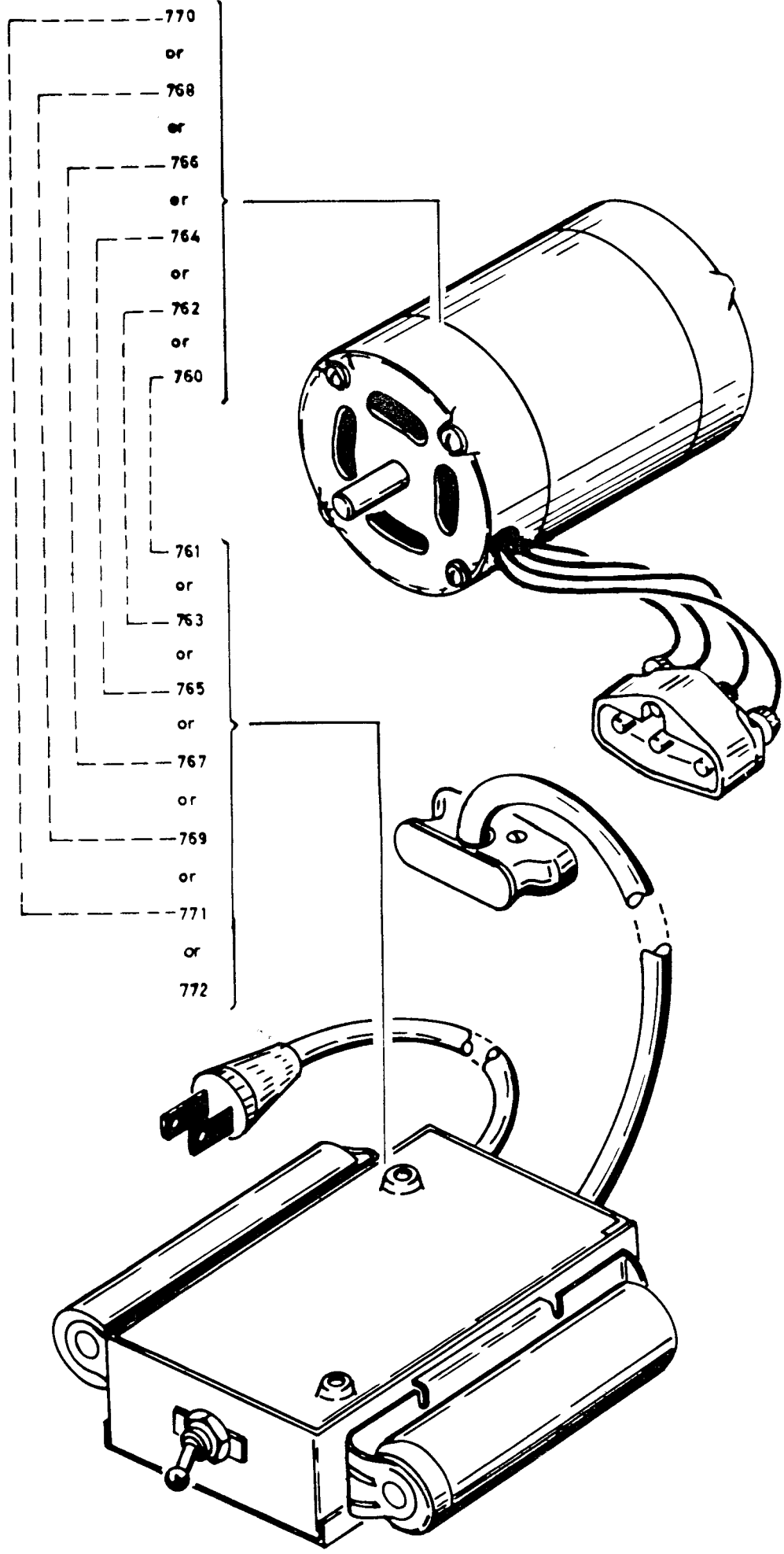
884

885

886

887

888



Illustr. Ref. No.	Part No.	For Class			Name	Components	Illustr. Ref. No.	Part No.	For Class		
		124	130	132					124	130	131
		120	125	131					120	125	131
437	200739-806	x			Edge Guide Rod Lifting Screw		739	200739			x
438	263731	x			Edge Guide Rod Plunger		740	200739-803			x
439	263732	x			Edge Guide Rod Plunger Spring		741	200739-803			x
440	263733	x			Edge Guide Rod Spring		742	200739-803			x
441	263730	x			Edge Guide Rod		743	200739			x
442	263756	x			Edge Guide		744	200739			x
443	200132-819	x			Edge Guide Screw						
444	263777	x			Knife Driving Shaft Cpl.	223847					
445	223847	x			Knife Driving Shaft Oil Packing (wick)						
446	250405	x			Knife Driving Shaft Thrust Washer		545	201478-803			x
447	200364-803	x	x	x	Knife Driving Shaft Bushing Set Screw						
448	263631	x	x	x	Knife Driving Shaft Bushing		546	201482			x
449	263626	x	x	x	Knife Driving Eccentric Thrust Washer						
450	200050-803	x	x	x	Knife Driving Shaft Bracket Screw (2)		547	263614			x
451	232154	x	x	x	Knife Driving Shaft Bracket Position Pin (2)		548	203518			x
452	263751	x			Knife Driving Shaft Bracket						
453	263647	x	x	x	Knife Driving Shaft Oil Tube Packing (wick)		549	263613			x
454	263646	x	x	x	Knife Driving Shaft Bracket Oil Tube		550	235348			x
455	263741	x			Knife Driving Bell Crank Bracket						
456	350641-850	x			Knife Driving Bell Crank Bracket Screw (2)		551	201482			x
457	263753	x			Knife Driving Bell Crank Shaft Retaining Ring		552	40358			x
458	263742	x			Knife Driving Bell Crank Shaft		553	350109-803			x
459	263736	x			Knife Driving Arm Cpl.	200048	554	263615			x
460	200048-803	x			Knife Driving Arm Pinch Screw		555	200316-803			x
461	263740	x			Knife Driving Bell Crank		556	263616			x
462	268072	x			Knife Driving Bell Crank Shaft Collar Cpl.	Two 200386	557	350615-803			x
463	200386-803	x			Knife Driving Bell Crank Shaft Collar Set Screw (2)		558	201537-819			x
464	263737	x			Knife Driving Arm Locking Plunger		559	200664-819			x
465	350624-803	x			Knife Driving Arm Locking Plunger Position Screw		560	201706-819			x
466	263738	x			Knife Driving Arm Locking Plunger Spring		561	217-805			x
467	200934-804	x			Knife Driving Arm Unlocking Lever Hinge Screw		562	200384-803			x
468	249171	x			Knife Driving Arm Unlocking Lever		563	202503			x
469	249162	x			Knife Adjusting Plate		564	263517			x
470	201256-803	x			Knife Adjusting Plate Screw		565	263630			x
471	249164	x			Knife Bracket Arm		566	200417-803			x
472	200065-803	x			Knife Bracket Arm Screw		567	263525			x
473	200054-805	x			Knife Driving Arm Retainer and Knife Guard Screw (2)		568	201352-833			x
474	263750	x			Knife Guard		569	201365-803			x
475	263739	x			Knife Driving Arm Retainer		570	263603			x
476	263735	x			Knife						
477	249163	x			Knife Bracket						
478	350625-806	x			Knife Screw						
479	249165	x			Knife Bracket Hinge Pin						
480	201042-805	x			Knife Bracket Adjusting Screw						
481	202101	x			Knife Bracket Adjusting Screw		571	263263			x
482	249166	x			Knife Bracket Spring		572	200328-804			x
483	201574-804	x			Knife Bracket Adjusting Screw Nut		573	263512			x
							574	201534-819			x
							575	200331-819			x
							576	200394-806			x
							577	201603			x
500	263639	x	x		Motor and Belt Guard	203100	578	263633			x
501	263640	x	x		Arm Shaft Bushing (front) with		579	263632			x
502	263636	x	x		Motor Terminal Box Lead Wire Cover Plate		580	201126-806			x
503	263635	x	x		Motor Pulley (double grooved) for "V" Belt, 1 13/32 and 1 33/64 in. diam. Belt Grooves with	Two 200351	581	263608			x
							582	241929			x
504	200351-803	x	x		Motor Pulley Set Screw (2)		583	241295			x
505	263621	x			Knife Driving Belt Idler Pulley Adjusting Stud						
506	200358-803	x			Knife Driving Belt Idler Pulley Adjusting Stud Set Screw		584	24 896			x
507	263510	x			Knife Driving Belt Idler Pulley Cpl.	263509, 263513	585	201027-804			x
508	263509	x			Knife Driving Belt Idler Pulley		586	241894			x
509	263513	x			Knife Driving Belt Idler Pulley Needle Bearing		587	350614-850			x
510	200948-803	x			Knife Driving Shaft Belt Pulley Hinge Screw		588	201142-803			x
511	263645	x			Knife Driving Shaft Belt Pulley with	Two 200351	589	201888			x
512	200351-803	x			Knife Driving Shaft Belt Pulley Set Screw (2)		590	201043-803			x
513	263628	x			Knife Driving Shaft with	222583	591	20 524-805			x
514	222583	x			Knife Driving Shaft Oil Packing (wick)(in shaft)		592	20-411			x
515	263620	x			Knife Driving Belt		593	241896			x
516	263648	x			Arm Cover (front)(motor vent)		594	201365			x
517	145-819	x			Motor Terminal Block Screw (furnished with motor)		595	241633			x
518	200362-830	x			Motor Set Screw (2)		596	241625			x
520	263638	x			Roller Presser and Bar Cpl.	200096, two 200141, 202558, 202559, 228740, 335088, 235087, 263504, 263637	597	31737			x
						263500, 351884	598	201389			x
521	263673	x			Roller Presser Arm Cpl.						
522	351884	x			Roller Presser Cpl.	1528, 201699, twenty-eight 206417, 350104	599	201387-803			x
						Two 237, 249019, 249092, 263453, 263460, 263461, 263607, 263692, 263829, 263849, 263847, 350411	600	201078-819			x
523	263870	x			Feed Post Cpl.		601	241626			x
							602	241881			x
							603	241880			x
							604	1724-805			x
524	263607	x			Feed Wheel Cpl.	Three 200587, sixty 206417, 263450, 263451, 263452, 263605	605	20 217-804			x
							606	351302-806			x
525	263605	x			Feed Wheel		607	241882			x
526	263873	x			Throat Plate Cpl.	Two 51306, 263871, 263872	608	201361			x
527	263872	x			Throat Plate Knife Cutting Plate		609	201233			x
528	263871	x			Throat Plate Body		610	20-230			x
529	51306-805	x			Throat Plate Knife Cutting Plate Screw (2)		611	201802-805			x
530	263610	x			Knife Bar Driving Connection Cpl.	222013, 263609, 263611, 263622, 263623, 263624, 263627	612	201577-830			x
							613	201904-804			x
							614	241878			x
							615	241879			x
531	263622	x			Knife Driving Connection						
532	263623	x			Knife Driving Connection Hinge Pin Cpl.	272115					
533	272115	x			Knife Driving Connection Hinge Pin Oiling Wick		616	271046			x
534	263624	x			Knife Driving Connection Plunger Cpl.	200693					
535	200693-803	x			Knife Driving Connection Plunger Screw						
536	222013	x			Knife Driving Connection Plunger Spring						
537	263627	x			Knife Driving Link Cpl.	200389					
538	200389-803	x			Knife Driving Connection Hinge Pin Position Screw		630	263677			x
							631	201256-805			x

List of Parts 236G120, 236G124, 236G125,

For Class				Name	Components	Illustr. Ref. No.	Part No.	For Class			
No.	124	130	132					124	130	132	
	120	125	131					120	125	131	
509		x		Knife Bar Driving Connection Cpl.	200089, 200069, 200381	632	203411		x	x	Knife
989-803		x		Knife Bar Driving Link Hinge Stud Pinch Screw		633	263703		x		Knife
969-803		x		Knife Bar Driving Connection Hinge Screw		634	200394-803		x		Knife
281-803		x		Knife Bar Driving Connection Set Screw		635	350316-819		x	x	Feed
511		x		Knife Bar Driving Link Hinge Stud		636	129-805		x		Knife
519		x		Knife Control Lever Cpl.	217, 40058, two 200064, 201478, two 201706, two 206482, 263613, 263615, 263616, 263618, 350109	637 638 639 640 642	263712 263853 263852 263851 263685		x x x x x	x x x x x	Knife Throat Throat Throat Knife
478-803		x		Knife Control Lever Position Spring Adjusting Plate Screw							
482		x		Knife Control Lever Position Spring Adjusting Plate Screw Washer		643	201527-805		x	x	Knife
614		x		Knife Control Lever Hinge Stud		644	225837		x	x	Knife
618		x		Knife Control Lever Position Spring Adjusting Plate		645	263684		x	x	Knife
613		x		Knife Control Lever Cpl.	232348	646	263683		x	x	Knife
348		x		Knife Control Lever Position Spring Adjusting Plate Pin		647	200197-803		x	x	Knife
482		x		Knife Control Lever Latch Spring Screw Washer		648	263681		x	x	Knife
958		x		Knife Control Lever Latch Spring		649	263682		x	x	Knife
109-803		x		Knife Control Lever Latch Hinge Screw		650	200403-803		x	x	Knife
615		x		Knife Control Lever Latch Cpl.	200316	651	808-831		x	x	Knife
316-803		x		Knife Control Lever Latch Spring Stop Screw		652	263867		x	x	Hook
516		x		Knife Control Lever Plate Cpl.	201537, 350615						
515-803		x		Knife Control Lever Latch Adjusting Screw							
537-819		x		Knife Control Lever Latch Adjusting Screw Nut							
964-819		x		Knife Control Lever Plate Screw (2)							
706-819		x		Knife Control Lever Plate Screw Nut (2)							
217-805		x		Knife Control Lever Latch Spring Screw		653	263866		x	x	Hook
984-803		x		Knife Control Lever Position Spring Screw		654	263093		x	x	Knife
503		x		Knife Control Lever Position Spring Screw Washer		655	263705		x		Knife
517		x		Knife Control Lever Position Spring							
630		x		Knife Driving Shaft Bracket Cpl.	200417	656	201531-819		x		Knife
417-803		x		Knife Control Lever Hinge Stud Set Screw							Hinge
525		x		Knife Driving Eccentric Cpl.	200365, 201052	657	263704		x		Knife
952-833		x		Knife Driving Eccentric Set Screw		658	263708		x		Knife
365-803		x		Knife Driving Eccentric Position Screw		659	249282		x		Knife
503		x		Bracket (underedge) Cpl.	Two 200028, 200094, 200577, 200904, 202603, 204233, 204361, 204365, 241633, 248895, 248880, 248881, 248882, 263608, 263610, 263612, 263633, 267263, 350302	660 661 662 663 664	200243-803 263706 263707 200403-803 263868		x x x x x	x x x x x	Knife Hinge Knife Knife Knife Edge
263		x		Knife Bar Position Guide Oiling Wick							
928-804		x		Knife Bar Position Guide Screw (2)	200031, 201534						
512		x		Knife Bar Position Guide Cpl.							
534-819		x		Knife Bar Position Guide Pinch Screw Nut							
931-819		x		Knife Bar Position Guide Pinch Screw		665	990-804		x	x	Edge
994-806		x		Knife Holder Screw		666	241732		x	x	Edge
903		x		Knife Holder Screw Washer		667	263861		x	x	Edge
633		x		Knife Holder Cpl.	Two 200126, 263632	668	206840		x	x	Edge
632		x		Knife Holder		669	263656		x	x	Edge
126-806		x		Knife Screw (2)		670	263864		x	x	Edge
608		x		Knife Bar		671	263865		x	x	Edge
929		x		Knife		672	140105-803		x	x	Edge
895		x		Bracket (underedge) Cpl.	200077, 200888, 201142, 204411, 248894, three 248896	673 674 675 676 677 678 679 681 682	1443-806 7071-806 263863 263862 1735-819 86-803 808-831 51023-802 263667		x x x x x x x x x	x x x x x x x x x	Edge Edge Edge Edge Edge Edge Edge Feed Knife
896		x		Knife Bar Bushing (2)							
927-804		x		Knife Bar Bushing Screw							
894		x		Bracket (underedge)							
614-850		x		Bracket (underedge) Screw (2)							
142-803		x		Guide Finger Clamp Bar Bushing Set Screw							
888		x		Knife Bar Sleeve Set Screw Cpl.	200043, 201524						
043-803		x		Knife Bar Sleeve Set Screw							
524-805		x		Knife Bar Sleeve Set Screw Nut							
411		x		Knife Bar Sleeve		683	200169-819		x	x	Knife
896		x		Guide Finger Clamp Bar Bushing		684	263665		x	x	Knife
365		x		Guide Finger Clamp Bar Spring		685	263840		x	x	Knife
633		x		Guide Finger Clamp Bar Position Guide Cpl.	241625, 241626						Packing
625		x		Guide Finger Clamp Bar Position Guide Cpl.	36737, 200078, 200387, 204389	686 687 688 689 690 691 692 693 694 695 696	350355-803 463-830 263669 263670 350238-804 263666 238508 263688 263686 200061-833 214833		x x x x x x x x x x x	x x x x x x x x x x x	Knife Knife Knife Knife Knife Knife Knife Knife Knife Knife Knife
737		x		Guide Finger Disengaging Lever Friction Ball							
389		x		Guide Finger Disengaging Lever Friction Ball Spring							
387-803		x		Guide Finger Clamp Bar Position Guide Set Screw							
078-819		x		Guide Finger Clamp Bar Position Guide Pinch Screw		697	200380-803		x	x	Knife
626		x		Guide Finger Disengaging Lever		698	263668		x	x	Knife
881		x		Guide Finger Clamp Bar		699	263676		x	x	Knife
880		x		Guide Finger Bracket Cpl.	1724, 201217						
724-805		x		Guide Finger Clamp Bar Stop Adjusting Screw Thumb Nut (2)		700 701 702 703 705	201725 200389-803 263674 200048-803 241721		x x x x x	x x x x x	Knife Knife Knife Knife Knife
217-804		x		Guide Finger Clamp Bar Stop Adjusting Screw (2)							
302-806		x		Guide Finger Bracket Screw							
882		x		Guide Finger Clamp Bar Position Guide Slide Cpl.	1724, 201217						
361		x		Guide Finger Clamp Bar Latch		698	263668		x	x	Knife
233		x		Guide Finger Clamp Bar Latch Spring Cpl.	200802, 204230	699	263676		x	x	Knife
230		x		Guide Finger Clamp Bar Latch Spring							
802-805		x		Guide Finger Clamp Bar Latch Hinge Screw		700	201725		x	x	Knife
577-830		x		Guide Finger Clamp Bar Position Guide Slide Screw							
904-804		x		Guide Finger Screw		701	200389-803		x	x	Knife
878		x		Guide Finger							
879		x		Guide Finger with projection to guard Knife (furnished in place of 248878 if specified on order)		702 703 705	263674 200048-803 241721		x x x	x x x	Knife Knife Knife
046		x		Knife Driving Shaft Oil Wick (in arm)		706 707 708 709 710 711	263675 263687 200284-804 263715 263714 249288		x x x x x x	x x x x x x	Knife Knife Knife Knife Knife Knife
577	x	x		Knife Driving Lever Guard							
256-805	x	x		Knife Driving Lever Guard Screw (2)							

36G130, 236G131 and 236G132 to SINGER Form 30-306G (1265)

Name	Components	Illustr. Ref. No.	Part No.	For Class			Name
				124	130	132	
				120	125	131	
ing Lever Guard Screw Washer (2)		712	200048-803	x	x		Knife Driving Fork Lever (lower) Pinch Sc
ing Eccentric Cpl.	Two 200394	713	24173	x	x		Knife Driving Lever Fork Swivel
ing Eccentric Set Screw (2)		714	104-804	x	x		Knife Driving Lever Fork Swivel Screw
Base Cover Screw (2)		715	241738	x	x		Knife Driving Fork Lever (lower) Shaft
ing Lever (upper) Stop Bracket Screw (2)							
ing Lever (upper) Stop Bracket							
te Cpl.	Two 141584, 263851, 263852	720	263673		x		Knife Driving Fork Lever (lower) Cpl.
te Needle Plate		721	263672		x		Knife Driving Fork Lever (lower) with
te Body		722	200102-803		x		Knife Driving Lever Fork Slide Block
d Holder Cpl.	200197, 201527, 225837, 263681, 263682, 263683, 263684	723	249289		x		Cap Screw
		724	263680		x		Knife Driving Lever Fork Slide Block
d Holder Hinge Screw Nut		725	263679		x		Knife Driving Shaft Housing with
d Holder Hinge Screw Washer		726	129-805		x		Knife Driving Shaft Bearing (2)
d Holder Spring		727	249298		x		Knife Driving Shaft Housing Screw (4)
d Holder Bracket							Knife Driving Lever Fork Slide Block
d Set Screw		728	249292		x		Oiling Wick
d		729	200386-830		x		Knife Driving Shaft Collar with
d Holder Cpl.	200403	730	263678		x		Knife Driving Shaft Collar Set Screw (2)
d Set Screw		731	249295		x		Knife Driving Shaft (eccentric)
d Holder Bracket Screw (2)							Knife Driving Shaft Pulley (double groove
Cpl.	202, 212, two 1448, two 141674, 141580, 200121, 203478, 234426, 263421, 263464, 263476, 263478, 263479, 263480, 263481, 263482, 265522, 263568, 263593, 263594, 263826, 263866, 350611, four 263093	732	200958-803		x		for "V" belt, 1 23/32 and 1 13/16 in. dia
		733	263652		x		belt grooves Cpl.
		734	200160-805		x		Knife Driving Shaft Pulley Set Screw (2)
		735	263689		x		Arm Base Cover
		736	201083-803		x		Arm Base Cover Screw (2)
		737	263671		x		Motor Clamping Bracket
		738	200006-803		x		Motor Clamping Bracket Screw (short) (2)
		739	350617-803		x		Knife Driving Belt
with	Two 263582						Motor Clamping Bracket Screw (long)
ket Arm Oil Packing (wick) (4)							Motor Adjusting Screw
ing Fork Lever Cpl.	200243, 201531, 249282, 263704						
ing Fork Lever Slide Block							
w Nut		760	713604-005				Motor TK 151 (105-125 Volts, 50 Cycles)
ing Fork Lever Cpl.	Two 263708	761	995536-001				Motor Control Box with two wood screws
ing Fork Lever Oiling Wick (2)							1/2 in. No. 12 R.H.B. for Motor TK 151
ing Fork Lever Slide Block		762	713604-002				Motor TK 157 (210-250 Volts, 50 Cycles)
ing Fork Lever Slide Block		763	995536-002				Motor Control Box with two wood screws
w							1/2 in. No. 12 R.H.B. for Motor TK 157
ing Fork Lever Hinge Stud Cpl.	263707	764					Motor TK 167 (210-250 Volts, 60 Cycles)
ing Fork Lever Hinge Stud		765	995536-002				Motor Control Box with two wood screws
k		7					1/2 in. No. 12 R.H.B. for Motor TK 167
ing Fork Lever Hinge Stud		766	713604-004				Motor TK 357 (210-250 Volts, 50 Cycles)
		767	995630-001				Motor Control Box with two wood screws
Bracket Cpl.	86, 1735, 1443, 7071, 206840, 241732, 263656, 263862, 263863, 263864, 263865, 263861, two 990	768	713604-003				1/2 in. No. 12 R.H.B. for Motor TK 357
		769	995630-001				Motor TK 367 (210-250 Volts, 60 Cycles)
Screw (2)		770	713604-001				Motor Control Box with two wood screws
		771	995536-001				1/2 in. No. 12 R.H.B. for Motor TK 367
Bracket							Motor TK 161 (105-125 Volts, 60 Cycles)
Bracket Hinge Stud Spring Washer		772	995890-001				Motor Control Box with two wood screws
Bracket Hinge Stud							1/2 in. No. 12 R.H.B. for Motor TK 161
Bracket Release Spring							Motor Control Box with two wood screws
Bracket Support Cpl.	140105						1/2 in. No. 12 R.H.B. for Motor TK 161
Bracket Hinge Stud Set Screw							
Bracket Release Lever Spring Screw							
Bracket Release Lever Spring Washer							
Bracket Release Lever Spring (flat)							
Bracket Release Lever							
Bracket Release Lever Hinge Screw Nut							
Bracket Release Lever Hinge Screw							
Bracket Support Screw (2)							
ook Post Cover (back or front) Screw (4)							
ket Arm Cpl.	463, two 200169, 263665, 263666, 263669, 263670, 263840, 350238, 350355						
w (2)							
ket							
ket Adjusting Screw Lock Screw							
ylon)							
ket Adjusting Screw							
ket Adjusting Screw Lock Screw							
ket Hinge Pin							
ket Spring							
ket Spring Screw							
ket Arm							
ch-out Plunger							
ch-in Lever Cpl.	200061						
ch-in Lever Pinch Screw							
ket Arm Spring Adjusting							
	200380						
ket Arm Spring Adjusting							
Screw							
ket Arm Spring							
ing Lever (upper) Cpl.	201725, 241721, 263674, 263675						
ing Lever (upper) Locking Plunger							
mb Nut Cpl.	200389	800	228884	x	x	x	Drip Pan (plastic) Cpl.
ing Lever (upper) Locking Plunger							
mb Nut Set Screw		801	228882	x	x	x	Drip Pan
ing Lever (upper) Cpl.	200048	802	---	x	x	x	Wood Screw 1/2 in. No. 4 R.H.B. (4)
ing Lever (upper) Pinch Screw		803	228883	x	x	x	Drip Pan Drain Jar
ing Lever (upper) Locking Plunger		810	228846	x	x	x	Knee Lifter Rock Shaft Cpl.
ing Lever (upper) Locking Plunger							
ch-out Lever							
ch-out Lever Hinge Screw		811	228843	x	x	x	Rock Shaft Bracket with
ing Lever (lower) Cpl.	104, 24173, 263714	812	---	x	x	x	Wood Screw 1 in. No. 10 F.H.B. (3)
ing Fork Lever (lower) Cpl.	200048,*249288.	813	150668	x	x	x	Rock Sh ft Knee Plate Pad (rubbr)
ing Lever Fork		814	228364	x	x	x	Rock Shaft Knee Plate with
		815	350231-803	x	x	x	Rock Shaft Knee Plate Set Screw

For Information

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

Accessories

Name	Illustr. Ref. No.	Part No.	For Class			Name
			124	130	132	
			120	125	131	
Drip Pan (plastic) Cpl.						
Drip Pan						
Wood Screw 1/2 in. No. 4 R.H.B. (4)						
Drip Pan Drain Jar						
Knee Lifter Rock Shaft Cpl.						
Rock Shaft Bracket with						
Wood Screw 1 in. No. 10 F.H.B. (3)						
Rock Sh ft Knee Plate Pad (rubbr)						
Rock Shaft Knee Plate with						
Rock Shaft Knee Plate Set Screw						

		For Class						
		124	130	132				
Components	Illustr. Ref. No.	Part No.	120	125	131	Name	Components	
<u>Knee Lifter</u>								
104, 24173, 263672 200048,*249288	816	228388	x	x	x	Rock Shaft Knee Plate Arm	two 356	
	817	228685	x	x	x	Rock Shaft Knee Plate Arm Bracket with		
	818	356-803	x	x	x	Rock Shaft Knee Plate Arm Bracket Set Screw (2)	350, 356, 228367	
	819	228844	x	x	x	Rock Shaft Stop Bracket with		
	820	228367	x	x	x	Rock Shaft Stop Stud		
	821	356-803	x	x	x	Set Screw		
	822	350-803	x	x	x	Rock Shaft Stop Stud Set Screw		
	823	228845	x	x	x	Rock Shaft Stop Bracket Spring		
	824	39811	x	x	x	Rock Shaft Lifting Bracket Extension with	39576	
	825	39576	x	x	x	Rock Shaft Lifting Chain Hook (lower)		
	826	6337	x	x	x	Rock Shaft Lifting Bracket with	two 356	
	827	356-803	x	x	x	Rock Shaft Lifting Bracket Set Screw (2)		
	828	2763	x	x	x	Rock Shaft		
	829	227676	x	x	x	Rock Shaft Lifting Chain, 18 in. long, with	202784	
	830	202784	x	x	x	Rock Shaft Lifting Chain Hook (upper)		
200386								
<u>Thread Unwinder</u>								
Two 200958	840	228776	x	x	x	Thread Unwinder Cpl.	228766, 228767,228768, 228770, 228774,two 150203, two 228764, two 228769, three wood screws 7/8 in. No.12	
	841	228770	x	x	x	Thread Unwinder Thread Guide Holder		
	842	228769	x	x	x	Thread Unwinder Thread Guide (2)		
	843	228774	x	x	x	Thread Unwinder Thread Guide Rod		
	844	228766	x	x	x	Thread Unwinder Spool Rest with	201254	
	845	201254-803	x	x	x	Thread Unwinder Spool Rest Set Screw		
	846	228764	x	x	x	Thread Unwinder Spool Pin (2)		
	847	150203	x	x	x	Thread Unwinder Spool Rest Cushion (felt)(2)		
	848	228767	x	x	x	Thread Unwinder Spool Rest Rod		
	849	-----	x	x	x	Thread Unwinder Wood Screw 7/8 in. No. 12 (3)		
	850	228768	x	x	x	Thread Unwinder Spool Stand		
	<u>Universal Bobbin Winder</u>							
	200386	860	259462	x	x	x	Universal Bobbin winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453, 225454, 225455, 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two 225459, two wood screws 13710, 201572, 225461, two 2102
		861	225462	x	x	x	Bobbin Winder Tension Bracket Cpl.	
		862	201572-8.9	x	x	x	Bobbin Winder Tension Stud Thumb Nut	
863		13710	x	x	x	Bobbin Winder Tension Spring		
864		2102	x	x	x	Bobbin Winder Tension Disc (2)		
865		201499-819	x	x	x	Bobbin Winder Tension Stud		
866		225461	x	x	x	Bobbin Winder Tension Bracket with	201499	
867		200082-804	x	x	x	Bobbin Winder Tension Bracket Screw		
868		228026	x	x	x	Bobbin Winder Tension Bracket Screw Washer		
869		259662	x	x	x	Bobbin Winder and Tension Bracket Base		
870		-----	x	x	x	Bobbin Winder Wood Screw (3/4 in. No. 12 R.H.B.)(2)		
871		225456	x	x	x	Bobbin Winder Frame Spring Plunger		
872		225455	x	x	x	Bobbin Winder Frame Spring		
873		259930	x	x	x	Bobbin Winder Pulley with	457	
874		457-830	x	x	x	Bobbin Winder Pulley Set Screw		
875		244071	x	x	x	Bobbin Winder Frame Oil Packing (wick)		
876		259660	x	x	x	Bobbin Winder Frame Oil Well Washer		
877		225453	x	x	x	Bobbin Winder Frame with	244071, 259660	
878		225381	x	x	x	Bobbin Winder Spindle		
879		225454	x	x	x	Bobbin Winder Frame Hinge Pin		
880		200299-8.9	x	x	x	Bobbin Winder Stop Latch Trip Lever		
881		202478	x	x	x	Hinge Screw		
882		200056-805	x	x	x	Bobbin Winder Stop Latch Trip Lever		
883		225444	x	x	x	Bobbin Winder Stop Latch Screw		
884		225458	x	x	x	Bobbin Winder Stop Latch		
885		200113-806	x	x	x	Bobbin Winder Stop Latch Thumb Screw		
886		259429	x	x	x	Bobbin Winder Brake Clamp Screw		
887		259428	x	x	x	Bobbin Winder Brake Clamp		
888		225459	x	x	x	Bobbin Winder Brake (leather)		
889		225459	x	x	x	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)		
890		248929			x	Knife (3)		
891		263735	x		x	Knife (2)		
892		238508		x	x	Knife (2)		
893		200570-805	x	x	x	Bed Hinge Connection Screw (4)		
894		202258	x	x	x	Bed Hinge Connection (2)		
895	120342	x	x	x	Oiler (copper plated) with	120343		
896	120343	x	x	x	Oiler Spout (31/2 in. long)			
897	225554	x	x	x	Wrench			
898	4822	x	x	x	Roller Presser Hinge Screw Nut Wrench			
899	225498	x	x	x	Screw Driver			
900	144465	x	x	x	Wrench (1/8 in. Hex.)			
901	233939	x	x	x	Bobbin (2)			
902	228476	x	x	x	Screw Driver (bobbin case)			
903	41401	x	x	x	Machine Rest Pin (wood)			
904	263577	x	x	x	Pulley Spreader Cone Adjusting Key			
---	1740-141	x	x	x	Needle (5)			
<u>Components</u>								
228882, 228883, four wood screws 1/2 in. No. 4 R.H.B.								
2763, 6337, 39811, 150668, 227676, 228364, 228388, 228685, 228843, 228844, 228845 three 1 in. No. P.H.B.								

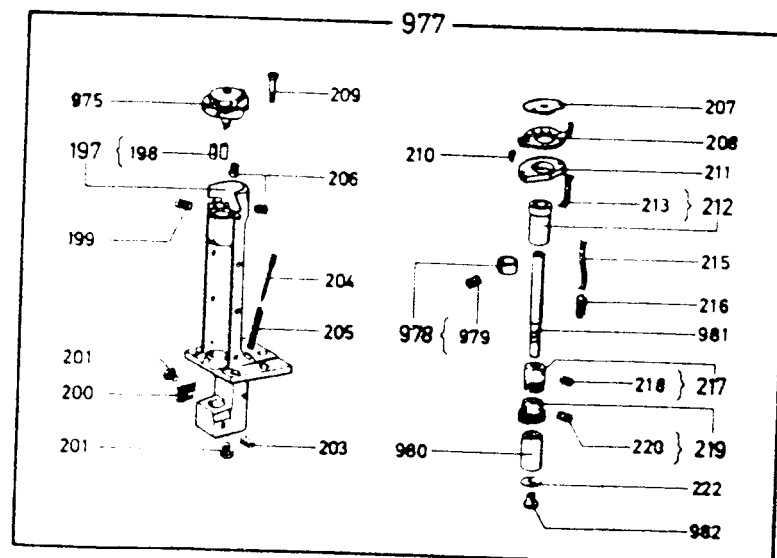
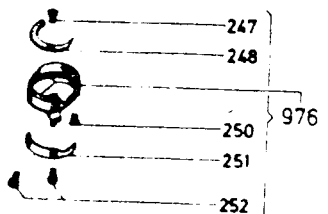
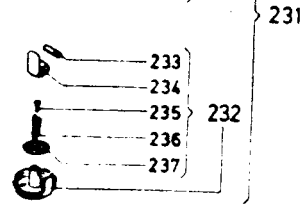
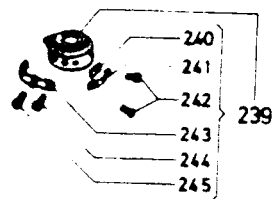
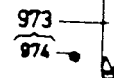
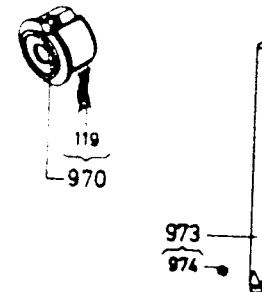
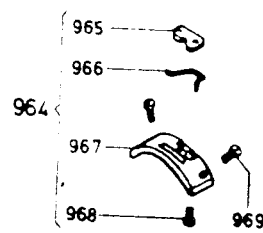
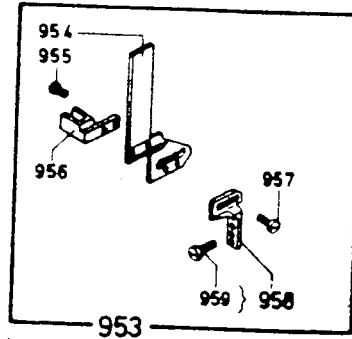
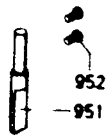
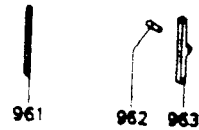
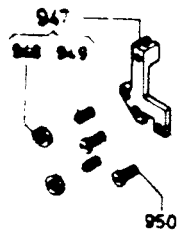
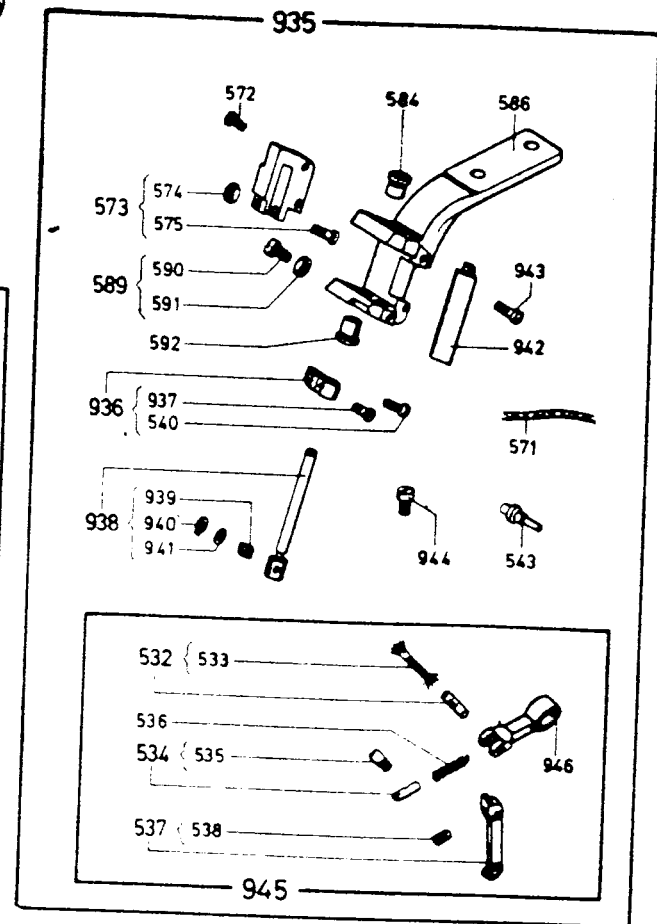
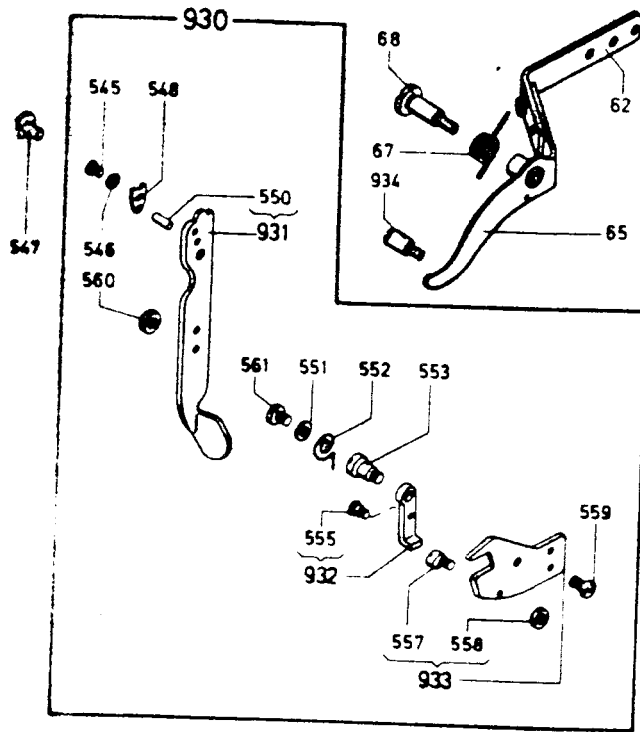
Illustr. Ref. No.	Part No.	For Class				Name	Components	Illustr. Ref. No.	Part No.	For Class			
		120	124	130	132					120	124	130	132
1	263405	x	x	x	x	Arm End Cover		77	263531	x	x	x	x
2	200001-803	x	x	x	x	Arm End Cover Screw (2)		78	263528	x	x	x	x
3	200055-803	x	x	x	x	Presser Bar Position Guide Lever Stop Screw		79	263527	x	x	x	x
4	200398-803	x	x	x	x	Presser Bar Position Guide Set Screw		80	263534	x	x	x	x
5	263498	x	x	x	x	Presser Bar Position Guide		81	200111-803	x	x	x	x
6	201671-805	x	x	x	x	Presser Bar Position Guide Lever Stop Screw Nut		82	268425	x	x	x	x
7	350612-803	x	x	x	x	Presser Bar Screw (presser regulating)		83	263533	x	x	x	x
8	263499	x	x	x	x	Presser Bar Spring Stop Rod		84	Cat. 1740	x	x	x	x
9	236089	x	x	x	x	Presser Bar Spring		85	263489	x	x	x	x
10	263546	x	x	x	x	Tension Releasing Plunger		86	249270	x	x	x	x
11	263496	x	x	x	x	Presser Bar Bushing (upper)		87	200175-804	x	x	x	x
12	200398-803	x	x	x	x	Presser Bar Bushing (upper) Set Screw		88	200125-833	x	x	x	x
13	202338	x	x	x	x	Presser Bar Position Guide Lever		89	263490	x	x	x	x
14	200086-833	x	x	x	x	Presser Bar Position Guide Lever Pinch Screw		90	263491	x	x	x	x
15	206608	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Spring		91	200398-803	x	x	x	x
16	200666-803	x	x	x	x	Presser Bar Lifter Hinge Screw		92	143057	x	x	x	x
17	202671	x	x	x	x	Presser Bar Lifter		93	207-805	x	x	x	x
18	263497	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket		94	143058	x	x	x	x
19	263495	x	x	x	x	Presser Bar Bushing (lower)		95	263571	x	x	x	x
20	263505	x	x	x	x	Roller Presser Bar and Bar Cpl.	200096, two 200141, 202558, 202559, 228740, 235088, 235087, 263501, 263504	96	263570	x	x	x	x
21	200362-803	x	x	x	x	Roller Presser Arm Bracket Position Collar Set Screw		97	263492	x	x	x	x
22	235088	x	x	x	x	Roller Presser Arm Bracket Position Collar Cpl.	200362	98	1130-805	x	x	x	x
23	235087	x	x	x	x	Roller Presser Arm Bracket		99	263813	x	x	x	x
24	263504	x	x	x	x	Roller Presser Bar		100	263544	x	x	x	x
25	228740	x	x	x	x	Roller Presser Arm Bracket Position Collar Lock Ring		101	200347-833	x	x	x	x
26	200141-806	x	x	x	x	Roller Presser Arm Bracket Spring Stop Screw (2)		102	263560	x	x	x	x
27	202558	x	x	x	x	Roller Presser Arm Bracket Spring		103	228485	x	x	x	x
28	202559	x	x	x	x	Roller Presser Arm Bracket Spring Stop		104	263539	x	x	x	x
29	263501	x	x	x	x	Roller Presser Arm Cpl.	263500, 351883	105	263571	x	x	x	x
30	351883	x	x	x	x	Roller Presser Cpl.	1528, 201699, Twenty- Eight 206417, 350104,	106	263572	x	x	x	x
31	1528-819	x	x	x	x	Roller Presser Hinge Screw Nut		107	263543	x	x	x	x
32	206417	x	x	x	x	Roller Presser Ball 1/16" ϕ (28)		108	263538	x	x	x	x
33	201699-803	x	x	x	x	Roller Presser Ball Cone		109	12166	x	x	x	x
34	350104-803	x	x	x	x	Roller Presser Hinge Screw		110	263545	x	x	x	x
35	263500	x	x	x	x	Roller Presser Arm		111	263573	x	x	x	x
36	200096-804	x	x	x	x	Roller Presser Arm Screw		112	200333-803	x	x	x	x
37	263412	x	x	x	x	Arm Top Cover		113	*263493	x	x	x	x
38	263541	x	x	x	x	Take-Up Lever Guard		114	*263406	x	x	x	x
39	200161-819	x	x	x	x	Take-Up Lever Guard Screw (2)		115	200362-803	x	x	x	x
40	202412	x	x	x	x	Thread Guide		116	200382-833	x	x	x	x
41	200194-806	x	x	x	x	Arm Top Cover Screw (3)		117	203172	x	x	x	x
42	263590	x	x	x	x	Arm Top Cover Oil Tube Cpl.	170168	118	263408	x	x	x	x
43	170168	x	x	x	x	Arm Top Cover Oil Tube Metering Insert		119	203100	x	x	x	x
44	263515	x	x	x	x	Roller Presser Driving Belt (upper)		120	200358-803	x	x	x	x
45	263521	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		121	263410	x	x	x	x
46	263519	x	x	x	x	Bracket Adjusting Rod Spring		122	214206	x	x	x	x
47	201525-805	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley	Two 201525	123	350492-803	x	x	x	x
48	263566	x	x	x	x	Bracket Adjusting Rod Nut and Lock Nut (2)		124	200363-833	x	x	x	x
49	263517	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley	Cpl.(2) Two 263517, two 263565	125	263409	x	x	x	x
50	263565	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		126	263488	x	x	x	x
51	263564	x	x	x	x	Needle Bearing (2)		127	263487	x	x	x	x
52	263526	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		128	200327-803	x	x	x	x
53	263522	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		129	200328-803	x	x	x	x
54	263523	x	x	x	x	Bracket Extension Cpl.	Two 263523	130	272142	x	x	x	x
55	263518	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		131	263555	x	x	x	x
56	1094-804	x	x	x	x	Bracket Extension Cpl.		132	200577-833	x	x	x	x
57	208636	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		133	241765	x	x	x	x
58	263524	x	x	x	x	Bracket Extension Screw Washer (3)		134	263554	x	x	x	x
59	201387-806	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		135	200137-819	x	x	x	x
60	263525	x	x	x	x	Bracket Extension Support (back)		136	263558	x	x	x	x
61	263486	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		137	350559-833	x	x	x	x
62	263484	x	x	x	x	Bracket Extension Support Screw (4)		138	210954	x	x	x	x
63	200092-803	x	x	x	x	Roller Presser Driving Belt (upper) Idler Pulley		139	200582-803	x	x	x	x
64	201051-803	x	x	x	x	Bracket Extension Support (front)		140	446-833	x	x	x	x
65	263483	x	x	x	x	Lifting Lever Cpl.	200092, 201051, 263483, 263484	141	263551	x	x	x	x
66	201231-803	x	x	x	x	Lifting Lever Extension		142	263548	x	x	x	x
67	263485	x	x	x	x	Lifting Lever Extension Screw		143	263552	x	x	x	x
68	201101-803	x	x	x	x	Lifting Lever Spring Stop Screw (on Lever)		144	30305-803	x	x	x	x
69	200224-803	x	x	x	x	Lifting Lever		145	350613	x	x	x	x
70	200007-805	x	x	x	x	Lifting Lever Stop Screw		146	*263550	x	x	x	x
71	263634	x	x	x	x	Lifting Lever Spring		147	202410	x	x	x	x
72	201110-805	x	x	x	x	Lifting Lever Hinge Screw		148	244048	x	x	x	x
73	263532	x	x	x	x	Lifting Lever Spring Stop Screw (on Arm)		149	244049	x	x	x	x
74	201748-819	x	x	x	x	Arm Cover (back) Screw (2)		150	263547	x	x	x	x
75	263530	x	x	x	x	Arm Cover (back)		151	263549	x	x	x	x
76	263529	x	x	x	x	Roller Presser Driving Belt (upper) Pulley (adjustable) Stop Screw		152	223438	x	x	x	x
						Roller Presser Driving Belt (upper) Pulley (adjustable) Cpl.	201748, Four 263527, Four 263528, 263529, 263530, 263531	153	201572-819	x	x	x	x
								154	201188-803	x	x	x	x
								155	240034	x	x	x	x
								156	200112-819	x	x	x	x
								157	263404	x	x	x	x
								158	263828	x	x	x	x
								159	263662	x	x	x	x

132	Name	Components	Illustr. Ref. No.	Part No.	For Class			Name
					124	130	132	
					120	125	131	
x	Roller Presser Driving Belt (upper) Pulley		160	263451	x	x	x	Feed wheel Ball Cone (out.)
	(adjustable) Spreader Cone		161	206417	x	x	x	Feed wheel Ball 1/16" Ø
x	Roller Presser Driving Belt (upper) Pulley		162	263452	x	x	x	Feed wheel Bevel Gear
	(adjustable) Segment Guide Stud (4)		163	263660	x	x	x	Feed wheel
x	Roller Presser Driving Belt (upper) Pulley		164	263450	x	x	x	Feed wheel Ball Cone (ins.)
	(adjustable) Segment (4)		165	200587-804	x	x	x	Feed wheel Bevel Gear Scr.
x	Roller Presser Driving Belt Shaft Collar Cpl.	Two 200111	166	350411-803	x	x	x	Feed wheel Cap Screw
x	Roller Presser Driving Belt Shaft Collar		167	263829	x	x	x	Feed Post Cover (side)
	Set Screw (2)		168	237-804	x	x	x	Feed Post Cover (side) Sc
x	Roller Presser Driving Belt Shaft Needle		169	263453	x	x	x	Feed wheel Bevel Gear Dri
	Bearing (lower and upper) (2)		170	263461	x	x	x	Feed wheel Bracket Extens
x	Roller Presser Driving Belt Shaft		171	263460	x	x	x	Feed wheel Bracket Cpl.
x	Needle (No. 14)		172	200041-803	x	x	x	Feed wheel Bracket Pinch
x	Needle Bar Cpl.	200125, 200175, 249270	173	263849	x	x	x	Oil Reservoir Oil Gauge P
x	Needle Bar Thread Guide		174	263847	x	x	x	Feed Post with
x	Needle Bar Thread Guide Screw		175	140321-830	x	x	x	Feed wheel Bracket Fricti
x	Needle Set Screw		176	448-833	x	x	x	Feed wheel Bracket Extens
x	Needle Bar Bushing (lower)		177	140321-830	x	x	x	Feed wheel Adjusting Stud
x	Needle Bar Bushing (upper)		178	249019	x	x	x	Feed wheel Bracket Fricti
x	Needle Bar Bushing (upper) Set Screw		179	249092	x	x	x	Feed wheel Adjusting Stud
x	Needle Bar Connecting Stud Cpl.	207	180	263692	x	x	x	Feed wheel Bevel Gear Dri
x	Needle Bar Connecting Stud Pinch Screw							Coupling Cpl.
x	Needle Bar Connecting Stud Slide Block							
x	Needle Bar Connecting Link Oil Packing		181	263455	x	x	x	Feed wheel Bevel Gear Dri
	(wick) Spring Clamp (2)							Coupling (upper) Cpl.
x	Needle Bar Connecting Link Oil Packing (wick)		182	200382-833	x	x	x	Feed wheel Bevel Gear Dri
x	Needle Bar Connecting Link		183	263457	x	x	x	Coupling Set Screw (4)
x	Needle Bar Connecting Link Cap Screw							Feed wheel Bevel Gear Dri
x	Take-Up Lever Crank		184	263456	x	x	x	Coupling Ball Connection
x	Take-Up Lever Link Hinge Stud							Feed wheel Bevel Gear Dri
x	Take-Up Lever Link Hinge Stud Set Screw							Coupling Ball Connection
x	Needle Bar and Take-Up Oiling Wick		185	201052-833	x	x	x	Feed wheel Bevel Gear Dri
x	Needle Bar and Take-Up Oiling Wick Retaining Screw (3)							Coupling Ball Connection
x	Take-Up Lever Complete	12166, 263538, 263543, two 263571, 263572	186	200133-803	x	x	x	Feed wheel Bevel Gear Dri
x	Take-Up Lever Link Oil Packing (wick) Spring Clamp		187	263454	x	x	x	Ball Connection Retaining
x	Take-Up Lever Link Oil Packing (wick)							Feed wheel Bevel Gear Dri
x	Take-Up Lever Link		188	263440	x	x	x	Coupling (lower) Cpl.
x	Take-Up Lever		189	263441	x	x	x	Feed Post Adjusting Eccen
x	Take-Up Lever Hinge Stud							Feed Post Adjusting Eccen
x	Take-Up Lever Position Plate		190	263848	x	x	x	Retaining Ring
x	Arm Shaft Cpl.	*263406, *263493, 200333, 200382, 200362	191	263836	x	x	x	Oil Reservoir Oil Gauge
			192	141664-819	x	x	x	Throat Plate
x	Needle Bar Crank Position Screw		193	201110-819	x	x	x	Throat Plate Screw (2)
x	Needle Bar Crank		194	263592	x	x	x	Feed Post Screw (2)
x	Arm Shaft		195	263834	x	x	x	Feed and Hook Post Screw
x	Take-Up Lever Crank Set Screw							Hook Post Cpl.
x	Take-Up Lever Crank Set Screw							
x	Needle Bar Crank Friction Washer							
x	Arm Shaft Bushing (front) with	203100						
x	Arm Shaft Bushing (front) Oil Packing (wick)							
x	Arm Shaft Bushing (front) Set Screw							
x	Arm Shaft Connection Belt Pulley Cpl.	200363, two 214206 350492	196	263464	x	x	x	Hook and Bobbin Case Cpl.
x	Arm Shaft Connection Belt Pulley Spring		197	263833	x	x	x	Hook Post with
	Flange (2)		198	263582	x	x	x	Bobbin Case Lever Slide S
x	Arm Shaft Connection Belt Pulley Position Screw		199	1448-830	x	x	x	Position Pin (2)
x	Arm Shaft Connection Belt Pulley Position Screw		200	263476	x	x	x	Hook Shaft (vertical) Bea
	Check Screw/Set Screw (2)		201	212-804	x	x	x	Hook Post Oil Inlet Strain
x	Arm Shaft Connection Belt (reinforced neoprene)		202	202-819	x	x	x	Hook Post Oil Inlet Strain
x	Machine Pulley with	263487, 272142	203	1448-830	x	x	x	Hook Post Oil Stop Screw
x	Machine Pulley Cpl.	200327, 200328	204	141580-833	x	x	x	Hook Shaft (vertical) Bea
x	Machine Pulley Set Screw		205	234426	x	x	x	Hook Oil Regulating Screw
x	Machine Pulley Position Screw		206	141674-833	x	x	x	Hook Oil Regulating Spring
x	Arm Shaft Ball Bearing (back)		207	263482	x	x	x	Bobbin Case Lever Slide S
	Thread Lubricator Plate		208	263826	x	x	x	Hook Washer
x	Thread Lubricator Plate Screw (2)		209	350611-819	x	x	x	Bobbin Case Lever
x	Thread Lubricator Oil Pad (felt)		210	203478	x	x	x	Hook Shaft (vertical) Scr
x	Thread Lubricator Oil Pad Holder		211	263421	x	x	x	Bobbin Case Lever Slide S
x	Thread Lubricator Oil Pad Holder Screw (2)		212	263480	x	x	x	Bobbin Case Lever Slide S
x	Thread Retainer Thread Guide		213	263561	x	x	x	Hook Shaft (vertical) Bea
x	Thread Retainer Thread Guide Set Screw							Hook Shaft (vertical) Bea
x	Thread Guide (lower)		214	263478	x	x	x	Oil Wick
x	Thread Guide (lower) Set Screw		215	263593	x	x	x	Hook Shaft (vertical) Oil
x	Thread Controller Spring Regulator Set Screw		216	263594	x	x	x	Hook Shaft (vertical) Oil
x	Tension Cpl.	201572, 202410, 223438, 244048, 244049, 263547, 263548, 263549, 263552, 350613	217	263568	x	x	x	Hook Shaft (vertical) Slec
			218	200387-803	x	x	x	Hook Shaft (vertical) Slec
x	Tension Releasing Pin		219	265522	x	x	x	Hook Driving Pinion Cpl.
x	Thread Controller Spring Regulator Cpl.	50305	220	200382-833	x	x	x	Hook Driving Pinion Set S
x	Tension Stud Set Screw		221	263479	x	x	x	Hook Shaft (vertical) Bea
x	Tension Stud Cpl.	263550	222	263481	x	x	x	Hook Shaft (vertical) Thru
x	Tension Stud Washer		223	200121-805	x	x	x	Hook Shaft (vertical) Thru
x	Thread Controller Spring		224	201110-819	x	x	x	Hook Post Screw (2)
x	Tension Disc (back)		225	263592	x	x	x	Feed and Hook Post Screw
x	Tension Disc (front)		226	141581-805	x	x	x	Hook Post Oil Hole Screw
x	Tension Release Washer		227	244746	x	x	x	Hook Post Oil Hole Screw
x	Tension Spring Washer		228	263440	x	x	x	Hook Post Adjusting Eccen
x	Tension Spring		229	263441	x	x	x	Hook Post Adjusting Eccen
x	Tension Thumb Nut		230	263846	x	x	x	Retaining Ring
x	Thread Retainer Set Screw		231	241677	x	x	x	Hook Post Slide
x	Thread Retainer		232	235769	x	x	x	Bobbin Case Cpl.
x	Arm Cover Plate (back) (lower) Screw (2)		233	*202056	x	x	x	Bobbin Case Base Cpl.
x	Arm Cover Plate (back) (lower)		234	*203211	x	x	x	Bobbin Case Base Latch
x	Feed Post Cpl.	Two 237, 249019, 249092, 263453, 263460, 263461, 263662, 263692, 263829, 263849, 263847, 350411	235	*203212	x	x	x	Bobbin Case Base Latch Pl
			236	*203213	x	x	x	Bobbin Case Base Latch Pl
			237	203216	x	x	x	Bobbin Case Washer (cloth
x	Feed Wheel Cpl.	Three 200587, Sixty 206417, 263450, 263451, 263452, 263660	239	241676	x	x	x	Bobbin Case Cap Cpl.
			240	241674	x	x	x	Bobbin Case Oiling Felt
			241	241675	x	x	x	Bobbin Case Oiling Felt R
			242	350405	x	x	x	Bobbin Case Oiling Felt R
			243	235771	x	x	x	Bobbin Case Tension Spring

Components	Illustr. Ref. No.	Part No.	For Class					Name	Components
			120	124	125	130	132		
		244	200594-805	x	x	x	x	Bobbin Case Tension Spring Screw	
		245	200984-803	x	x	x	x	Bobbin Case Tension Spring Regulating Screw	
		246	263463	x	x	x	x	Hook Cpl.	201253, two 201 241604,*263462,
		247	201253-806	x	x	x	x	Hook Gib Screw	
		248	241604	x	x	x	x	Hook Gib	
		249	*263462	x	x	x	x	Hook (sewing)	
		250	201376-803	x	x	x	x	Hook Gib Hinge Screw	
1)		251	263503	x	x	x	x	Hook Needle Guard	
2)		252	201409-806	x	x	x	x	Hook Needle Guard Screw (2)	
Pinion		253	233439	x	x	x	x	Bobbin	
	200041	254	263403	x	x	x	x	Arm Cover (front)	
		255	200576-819	x	x	x	x	Arm Cover (front) Screw (2)	
	448, two 140321,	256	204235	x	x	x	x	Arm Base Position and Arm Position Pin (4)	
ug Set Screw		257	202005	x	x	x	x	Arm Base Screw and Arm Screw Washer (6)	
et Screw		258	200004-805	x	x	x	x	Arm Base and Arm Screw (6)	
Screw		259	263801	x	x	x	x	Feed Post Base Cover	
ug		260	263804	x	x	x	x	Feed and Hook Post Base Cover Support (back)	
		261	50559-819	x	x	x	x	Feed and Hook Post Base Cover Support Screw (2)	
		262	263803	x	x	x	x	Feed and Hook Post Base Cover Support (front)	
Pinion		263	200181-819	x	x	x	x	Feed and Hook Post Base Cover Screw (2)	
	200133, 263454, 263455	264	263802	x	x	x	x	Hook Post Base Cover	
	263456, two 263475	265	263812	x	x	x	x	Feed and Hook Post Gasket (bottom)	
Pinion		266	263830	x	x	x	x	Feed and Hook Post Cover (back)	
	Two 200382	267	263832	x	x	x	x	Feed and Hook Post Cover Gasket (back or front) (2)	
Pinion		268	263845	x	x	x	x	Feed and Hook Post Cover (front)	
		269	51023-802	x	x	x	x	Feed and Hook Post Cover (back or front) Screw (8)	
Pinion		270	141672-806	x	x	x	x	Feed and Hook Post Cover (back or front) Clamp Screw (6)	
(2)		271	263415	x	x	x	x	Bed Cover (bottom) Gasket	
Pinion		272	263414	x	x	x	x	Bed Cover (bottom) Cpl.	263459, 267093,
	Two 201052	273	263459	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft	
Pinion								(lower) Needle Bearing Oil Seal	
Set Screw (2)		274	350777-819	x	x	x	x	Bed Cover (bottom) Screw Oil Plug	
Pinion Coupling		275	267093	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft	
w								(lower) Needle Bearing	
Pinion		276	200040-805	x	x	x	x	Bed Cover (bottom) Screw (10)	
	Two 200382	277	272154	x	x	x	x	Bed Cover (bottom) Screw Washer (fibre)(2)	
Stud Cpl.	263441	278	263425	x	x	x	x	Feed Clutch Cpl.	Six 68152, Six Six 131718, 144 263458, 263578, 263591
Stud									
		279	263458	x	x	x	x	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)	
		280	263591	x	x	x	x	Feed Clutch Thrust Washer	
		281	144261	x	x	x	x	Feed Clutch (drive) Washer	
r (fibre) (2)		282	263579	x	x	x	x	Feed Clutch Sleeve	
	202, 212, two 1448,	283	140409-830	x	x	x	x	Feed Clutch Sleeve Set Screw (2)	
	141674, 141580, 200121,	284	263578	x	x	x	x	Feed Clutch (brake) 144262 with	Three 263574
	203478, 234426, 263421,	285	263574	x	x	x	x	Feed Clutch Wear Plate (6)	
	263464, 263476, 263478,	286	263423	x	x	x	x	Feed Clutch (drive) 263422 with	Three 263574
	263479, 263480, 263481,	287	131718	x	x	x	x	Feed Clutch Roller Spring (6)	
	263482, 265522, 263568,	288	68152	x	x	x	x	Feed Clutch Roller Plunger (6)	
	263593, 263594, 263826,	289	131717	x	x	x	x	Feed Clutch Roller (6)	
	263833, 350611	290	200911-819	x	x	x	x	Feed Clutch (brake) Supporting Plate Screw (3)	
	241677, 263463	291	1255-803	x	x	x	x	Feed Clutch (brake) Screw (3)	
	Two 263582	292	263424	x	x	x	x	Feed Clutch (brake) Supporting Plate	
ase		293	263467	x	x	x	x	Hook and Feed Driving Shaft Bushing (front) with 272115	
(upper) Set Screw		294	272115	x	x	x	x	Hook and Feed Driving Shaft Bushing (front)	
								Oil Packing (wick)	
crew		295	200958-803	x	x	x	x	Hook and Feed Driving Shaft Bushing (front)	
								Set Screw	
(lower) Set Screw		296	263437	x	x	x	x	Feed Driving Flange Cpl.	200333, 200346, Two 350477, two
		297	350548-803	x	x	x	x	Feed Driving Eccentric Friction Plate	
ase Set Screw (2)								Adjusting Screw (2)	
		298	263567	x	x	x	x	Feed Driving Eccentric Friction Plate	
		299	200333-803	x	x	x	x	Feed Driving Flange Position Screw	
		300	200346-803	x	x	x	x	Feed Driving Flange Set Screw	
		301	350477-803	x	x	x	x	Feed Driving Eccentric Friction Plate	
ase (adjustable)								Adjusting Screw Set Screw (2)	
(upper) Cpl.	263561	302	263429	x	x	x	x	Feed Driving Eccentric Cpl.	215057
(upper)		303	215057	x	x	x	x	Feed Driving Eccentric Adjusting	
								Eccentric Pin	
		304	263430	x	x	x	x	Feed Driving Eccentric Adjusting	
								Eccentric	
ing (wick)		305	263435	x	x	x	x	Feed Driving Eccentric Adjusting	
ing (wick) Spring								Eccentric Spring	
(center) Cpl.	200387	306	263436	x	x	x	x	Feed Driving Eccentric Adjusting	
(center) Set Screw								Eccentric Spring Adjusting Collar Cpl.	Two 200394
	Two 200382	307	200394-803	x	x	x	x	Feed Driving Eccentric Adjusting	
(2)								Eccentric Spring Adjusting Collar Set Screw (2)	
(lower)		308	263472	x	x	x	x	Hook Driving Gear (spiral) Sleeve Cpl.	200378, 201220
asher		309	201220-833	x	x	x	x	Hook Driving Gear (spiral) Sleeve	
asher Screw								Position Screw	
		310	200378-803	x	x	x	x	Hook Driving Gear (spiral) Sleeve	
- (fibre) (2)								Position Screw	
		311	263470	x	x	x	x	Hook Driving Gear (spiral) Cpl.	Two 797
		312	797-803	x	x	x	x	Hook Driving Gear (spiral) Set Screw (2)	
Stud Cpl.	263441	313	263471	x	x	x	x	Hook Driving Gear (spiral) Retaining Ring	
Stud		314	276045	x	x	x	x	Hook and Feed Driving Shaft Bushing (back) with 276046	
		315	276046	x	x	x	x	Hook and Feed Driving Shaft Bushing (back)	
								Oil Packing (wick)	
	235769, 241676	316	200958-803	x	x	x	x	Hook and Feed Driving Shaft Bushing (back)	
	*202056,*203211,*203212,							Set Screw	
	*203213, 203216	317	263537	x	x	x	x	Stitch Length Indicator Cpl.	200347
		318	200347-830	x	x	x	x	Stitch Length Indicator Set Screw	
		319	263469	x	x	x	x	Hook and Feed Driving Shaft Thrust	
								and Timing Collar Cpl.	200378
		320	200378-803	x	x	x	x	Hook and Feed Driving Shaft Thrust	
	200594, 200984, 235771,	321	201007-803	x	x	x	x	and Timing Collar Set Screw	
	241674, 241675, two 350405							Hook and Feed Driving Shaft Connection	
		322	263569	x	x	x	x	Belt Pulley Needle Bearing Sleeve Set Screw	
er								Hook and Feed Driving Shaft Connection Belt	
er Screw (2)		323	263465	x	x	x	x	Pulley Needle Bearing Sleeve	
								Hook and Feed Driving Shaft	

		For Class							
		Illustr.	124	130	132				
Components	Ref. No.	Part No.	120	125	131	Name	Components		
crew	201253, two 201409, 201376, 241604, 263462, 263563	324	263468	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Cpl.	201254, 201421, 214206, 228842	
		325	228842	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing		
		326	214206	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange		
		327	201254-803	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Position Screw		
		328	201421-803	x	x	x	Hook and Feed Driving Shaft Connection Belt Pulley Set Screw		
		329	263428	x	x	x	Feed Driving Crank Cpl.		
		330	350175-805	x	x	x	Feed Driving Crank Pinch Screw		
		331	201616-805	x	x	x	Feed Driving Crank Ball Screw Nut		
		332	231836	x	x	x	Feed Driving Crank Thrust Washer		
		333	263426	x	x	x	Feed Driving Connection Cpl.		
(4)	back) crew (2) front)	334	200274-805	x	x	x	Feed Driving Connection Cap Screw (4)	Four 200274	
		335	140300-803	x	x	x	Feed Driving Crank Ball Screw		
		336	263427	x	x	x	Feed Driving Connection Tension Spring		
		337	263431	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Cpl.		
		338	200351-803	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Set Screw		
		339	200605-803	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw		
		340	263432	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin		
		341	263433	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Cpl.		
		342	200394-803	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Set Screw		
		343	263434	x	x	x	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Spring		
r front) (2)	Screw (8) Clamp Screw (6) 263459, 267093, 350777	344	263508	x	x	x	Roller Presser Driving Belt (lower) Driving Belt Pulley Cpl.	Two 200958	
		345	200958-803	x	x	x	Roller Presser Driving Belt (lower) Driving Belt Pulley Set Screw (2)		
		346	263506	x	x	x	Roller Presser Driving Belt (lower)		
		347	263507	x	x	x	Roller Presser Driving Belt (lower) Driven Pulley Cpl.		
		348	200403-803	x	x	x	Roller Presser Driving Belt (lower) Driven Pulley Set Screw (2)		
		349	263514	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley and Arm Cpl.		
		350	263512	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring		
		351	263511	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm		
		352	263510	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Cpl.		
		353	263509	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley		
shaft	(2)	354	263513	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing	Two 200403	
		355	200948-803	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw		
		356	660-803	x	x	x	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw		
		357	263417	x	x	x	Bed Leg (3)		
		401	263783	x			Arm Top Cover		Two 170168
		402	263590	x			Arm Top Cover Oil Tube Cpl. (2)		
		403	170168	x			Arm Top Cover Oil Tube Metering Insert (2)		
		404	263784	x			Knife Driving Mechanism Guard		
		405	263781	x			Knife Driving Shaft Driving Gear Lubrication Reservoir Cover		
		406	200084-850	x			Knife Driving Shaft Driving Gear Lubrication Reservoir Cover Screw (2)		
407	263782	x			Arm Shaft Bushing (front) with				
408	263779	x			Knife Driving Shaft Driving Gear Cpl.				
409	200382-833	x			Knife Driving Shaft Driving Gear Set Screw (2)				
410	263407	x			Arm Shaft Bushing (center) with				
shaft (lower)	Three 263574 Three 263574	411	203100	x			Arm Shaft Bushing (center) Oil Packing (wick)	203100	
		412	200013-819	x			Arm Shaft Bushing (center) Set Screw		
		413	200365-803	x	x	x	Knife Driving Eccentric Position Screw		
		414	201052-833	x	x	x	Knife Driving Eccentric Set Screw		
		415	263745	x		x	Knife Driving Connection Cpl.		
		416	263749	x		x	Knife Driving Eccentric Cpl.		
		417	263747	x		x	Knife Driving Connection Bearing (upper)(large)		
		418	200160-819	x		x	Knife Driving Connection Guide Plate Screw (2)		
		419	263748	x		x	Knife Driving Connection Guide Plate		
		420	263744	x		x	Knife Driving Connection		
ing ack) with ack)	276046	421	263746	x		x	Knife Driving Connection Bearing (lower) (small)	Two 141584, 263851, 263856	
		422	350633-803	x		x	Knife Driving Connection Hinge Screw		
		423	51699-819	x		x	Knife Driving Connection Hinge Screw Nut		
		424	263857	x		x	Throat Plate Cpl.		
		425	263856	x		x	Throat Plate Needle Plate		
		426	263851	x	x	x	Throat Plate Body		
		427	141584-819	x	x	x	Throat Plate Needle Plate Screw (2)		
		428	263752	x		x	Thread Lubricator and Edge Guide Bracket		
		429					Mounting Plate		
		430	200093-819	x		x	Edge Guide Bracket Screw (2)		
Screw Belt	200378	431	263734	x		x	Edge Guide Rod Spring Plate		
		432	200166-819	x		x	Edge Guide Rod Spring Plate Screw		
		433	263728	x		x	Edge Guide Bracket		
		434	201735-805	x		x	Edge Guide Rod Plunger Nut		
		435	263729	x		x	Edge Guide Position Plate		
		436	200166-819	x		x	Edge Guide Position Plate Screw (2)		

PARTS FOR MACHINE NO. 236 G 122
 Same as Machine No. 236 G 130 with the following exceptions:
 For Parts not illustrated refer to Machine No. 236 G 120 and 236 G 130



PARTS FOR MACHINE 236 G122

ILL.
REF.
NO. PART NO. NAME

928	508371	KNIFE CONTROL LEVER CPL. 217, 48058, 201478, 263618, 350109, 508372, 508373, 508374, TWO EACH 200064, 201706, 206482			
929	508374	KNIFE CONTROL LEVER CPL. 232348			
930	508372	KNIFE CONTROL LEVER LATCH CPL. 200316	800	228884	
931	508373	KNIFE CONTROL LEVER PLATE CPL. 201537, 350615			
932	500326	LIFTING LEVER STOP SCREW	810	228846	
933	508342	KNIFE GUIDE BRACKET CPL. 200077, 200888, 204411, 248894, 248896, 263611, 263612, 267263, 508361, 508363, 508364, 508365, TWO EACH 200028, 201341	860	259462	
936	508344	KNIFE GUIDE BAR BLOCK CPL. 200069, 200089			
937	200049	KNIFE GUIDE BAR BLOCK HINGE SCREW			
938	508363	KNIFE DRIVING BAR CPL. 508349, 508376, 512019			
939	508369	KNIFE DRIVING BAR SLIDE BLOCK			
940	512019	KNIFE DRIVING BAR SLIDE BLOCK WASHER	893	200570-805	
		RETAINING RING	894	202258	
941	508376	KNIFE DRIVING BAR SLIDE BLOCK WASHER	895	120342	
942	508361	KNIFE DRIVING BAR COVER PLATE	897	225554	
943	201341-830	KNIFE DRIVING BAR COVER PLATE SCREW (2)	898	004822	
944	200077-804	KNIFE BAR BUSHING SCREW	899	225498	
945	508345	KNIFE DRIVING CONNECTION CPL. 222013, 263623, 263624, 263627, 508378	900	144465	
946	508378	KNIFE BAR CONNECTION ROD	901	233939	
947	508382	KNIFE BAR POSITION PLATE CPL. TWO EACH 910, 1735	902	228476	
948	001735-819	KNIFE BAR POSITION PLATE NUT (2)	903	041400	
949	000910-823	KNIFE BAR POSITION PLATE SET SCREW (2)	904	263577	
950	201402-803	KNIFE BAR POSITION PLATE SCREW (2)	960	241574	
951	508381	KNIFE BAR GUIDE	---	1740-14-1	
952	200380-830	KNIFE BAR GUIDE SET SCREW (2)			
953	508380	KNIFE BAR CPL. 508377, 508384, 508388, TWO EACH 208, 500323			
954	508388	KNIFE BAR			
955	000208-830	KNIFE BAR GUIDE SET SCREW (2)			
956	508384	KNIFE BAR GUIDE			
957	500323-830	KNIFE BAR SCREW (2)			
958	508377	KNIFE BRACKET CPL. TWO 500322			
959	500322-830	KNIFE BRACKET SCREW (2)			
960	241574	KNIFE			
961	508368	KNIFE DRIVING BAR GUIDE RAIL			
962	512020	KNIFE DRIVING BAR GUIDE RAIL PIN			
963	508379	KNIFE DRIVING BAR GUIDE RAIL			
964	508392-445	THROAT PLATE, 55 ELONGATED NEEDLE HOLE, (MINIMUM TRIMMING MARGIN .045) CPL. 141583, 508385, 508386-445, 508391-445			
965	508386-445	THROAT PLATE KNIFE FOLLOWER (.045")			
966	508385	THROAT PLATE KNIFE FOLLOWER SPRING			
967	508391-445	THROAT PLATE BODY (.045")			
968	141583-830	THROAT PLATE KNIFE FOLLOWER SCREW			
969	500324-830	THROAT PLATE SCREW (2)			
970	263782	ARM SHAFT BUSHING (FRONT) WITH 203100			
971	508375	KNIFE DRIVING ECCENTRIC CPL. TWO 624			
972	000624-833	KNIFE DRIVING ECCENTRIC SET SCREW (2)			
973	508383	NEEDLE BAR WITH 735			
974	000735-803	NEEDLE SET SCREW			
975	508387	HOOK AND BOBBIN CASE CPL. 241677, 508389			
976	508389	HOOK CPL. 201253, 201376, 241604, 263563, TWO 201409			
977	508370	HOOK POST CPL. 202, 212, 51326, 141580, 203478, 234426, 263421, 263476, 263480, 263481, 263482, 263568, 263593, 263594, 263826, 263833, 263837, 263838, 263899, 263522, 350611, 508387, TWO EACH 1448, 141674			
978	263839	HOOK SHAFT (VERTICAL) THRUST COLLAR WITH TWO 458			
979	000458-830	HOOK SHAFT (VERTICAL) THRUST COLLAR SCREW (2)			
980	263838	HOOK SHAFT (VERTICAL) BEARING (LOWER)			
981	263837	HOOK SHAFT (VERTICAL)			
982	051326	HOOK SHAFT (VERTICAL) THRUST WASHER SCREW			

ACCESSORIES

DRIP PAN (PLASTIC) CPL. 228882, 228883, FOUR
WOOD SCREW 1/2 INCH NO. 4 B.H.B.
KNEE LIFTER ROCK SHAFT CPL. 2763, 6337, 39811, 150668, 227676, 228344, 228388, 228685, 228843, 228844, 228845
UNIVERSAL BOBBIN WINDER CPL. 200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453, 225454, 225455, 225456, 225458, 225462, 228026, 259428, 259429, 259462, 259930, TWO EACH 259459 AND WOOD SCREWS
BED HINGE CONNECTION SCREW (4)
BED HINGE CONNECTION (2)
OILER (COPPER PLATED) WITH 120343
WRENCH
ROLLER PRESSER HINGE SCREW NUT WRENCH
SCREW DRIVER
WRENCH (1/8 INCH HEXAGON)
BOBBIN (2)
SCREW DRIVER (BOBBIN CASE)
MACHINE REST PIN (WOOD)
PULLEY SPREADER CONE ADJUSTING KEY
KNIFE (3)
NEEDLE (5)