

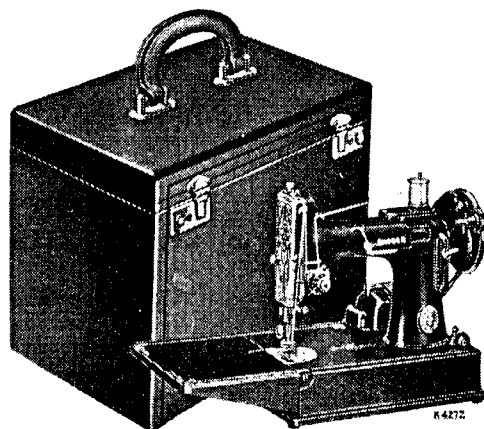
**SINGER**  
**221K1**

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# Illustrated List of Parts

FOR

## No. 221K1 Machine



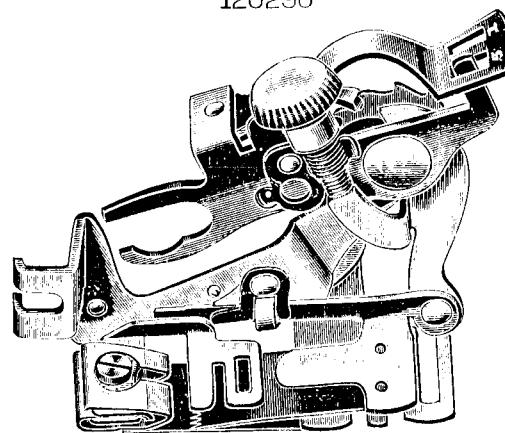
\*\* A-Trade Mark of  
THE SINGER MANUFACTURING COMPANY

Full Size

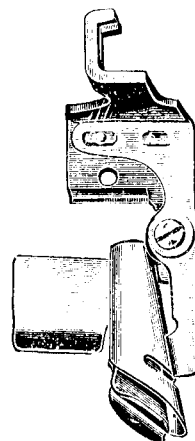
3

PLATE 930

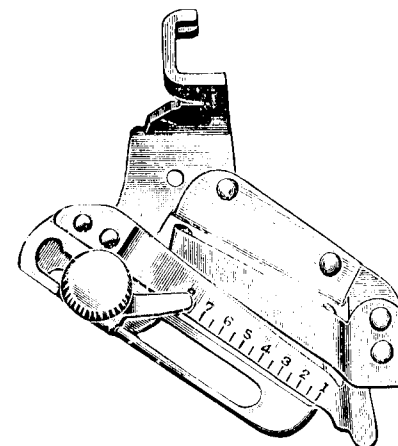
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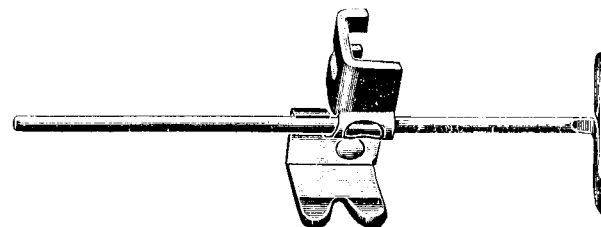
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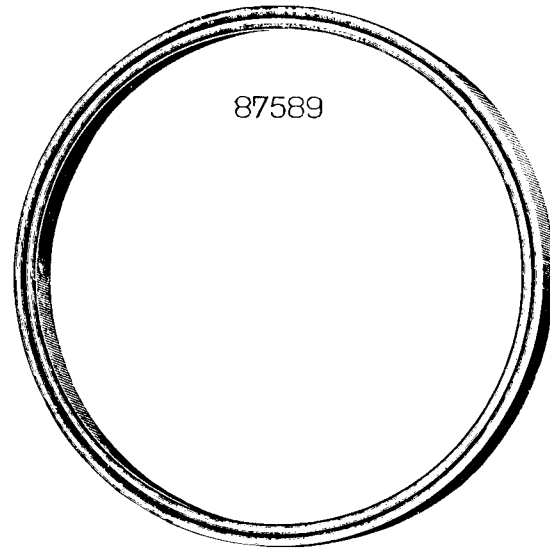


35931

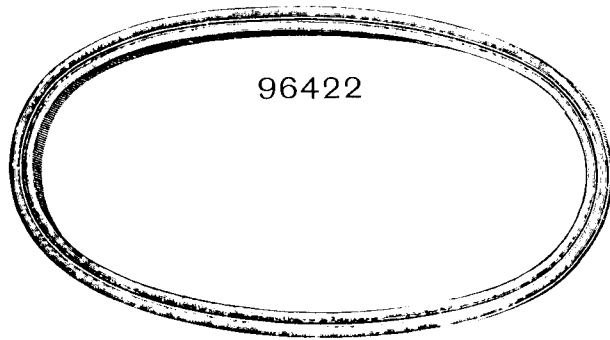


35932





96422



SS 528



W95



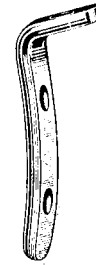
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96426



96844

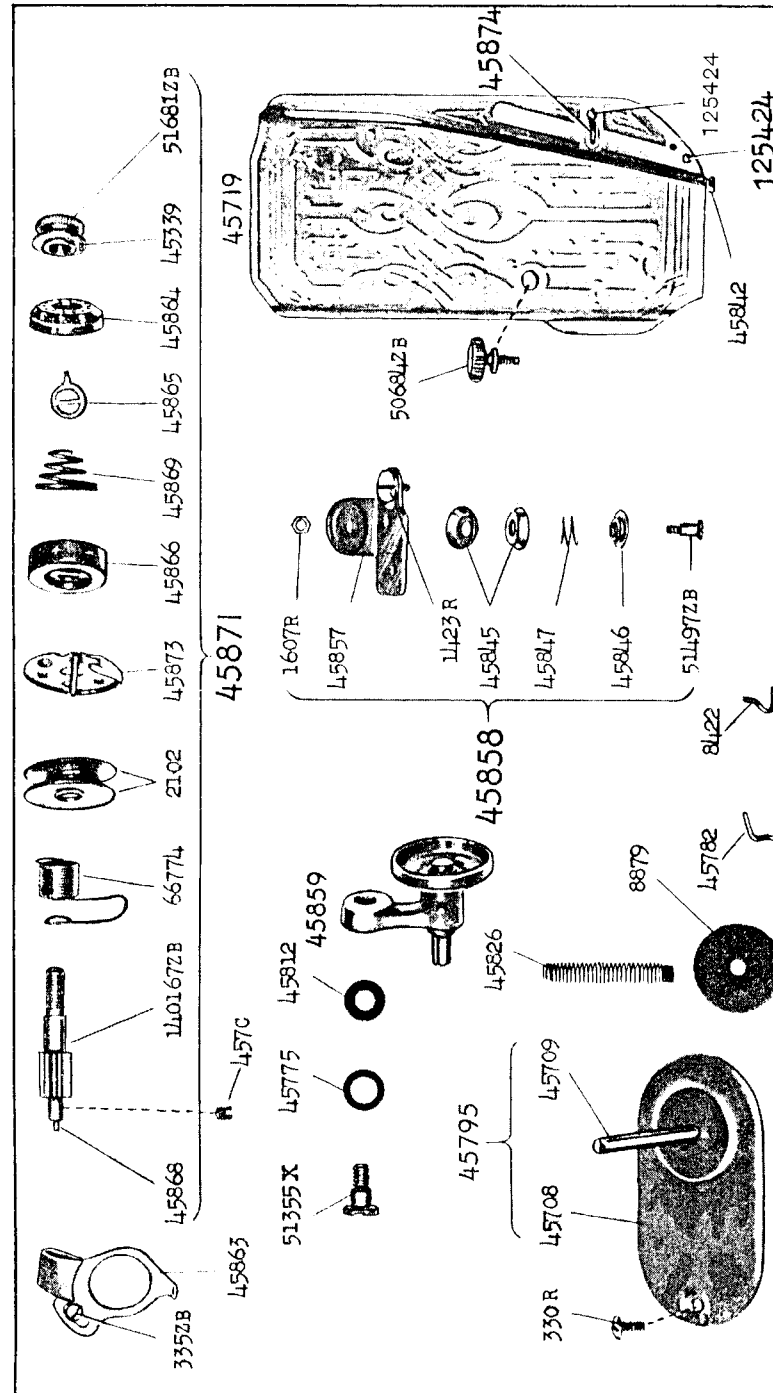
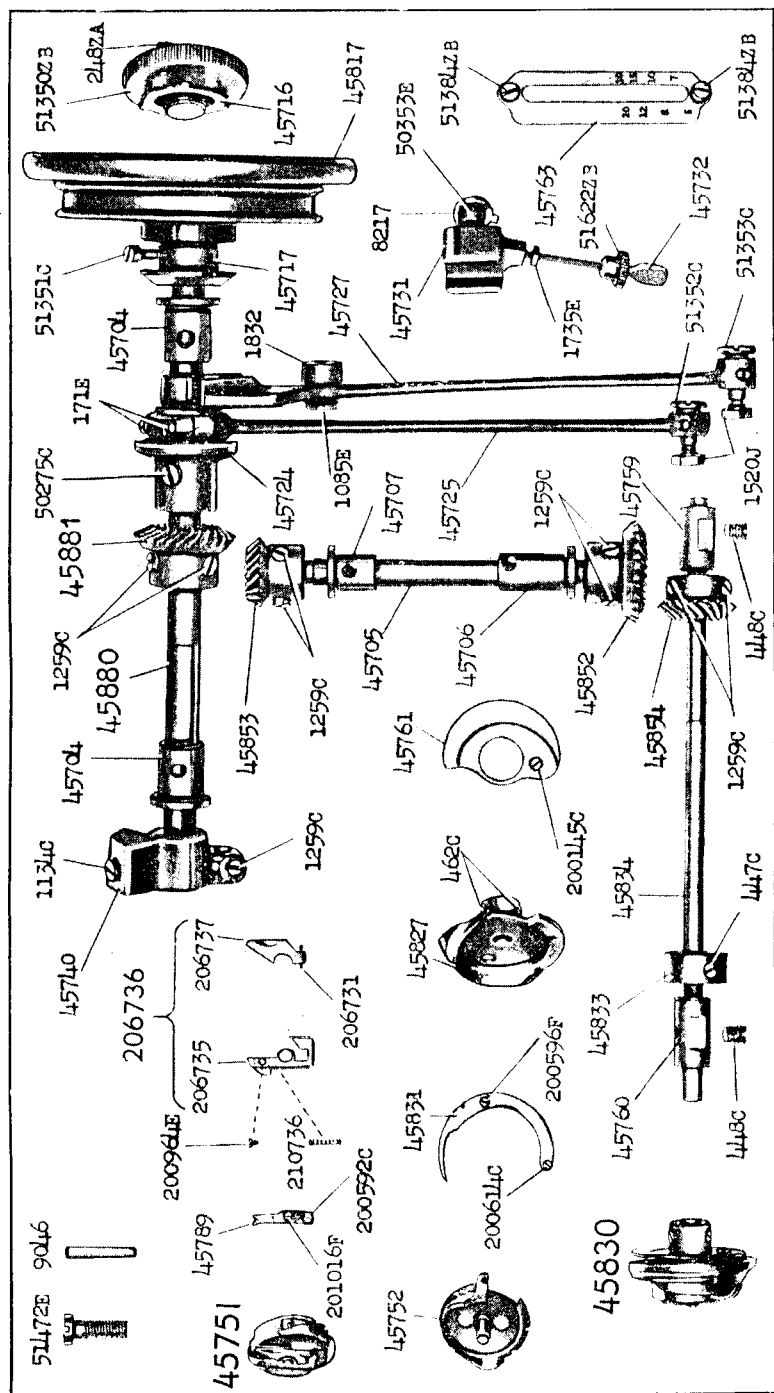


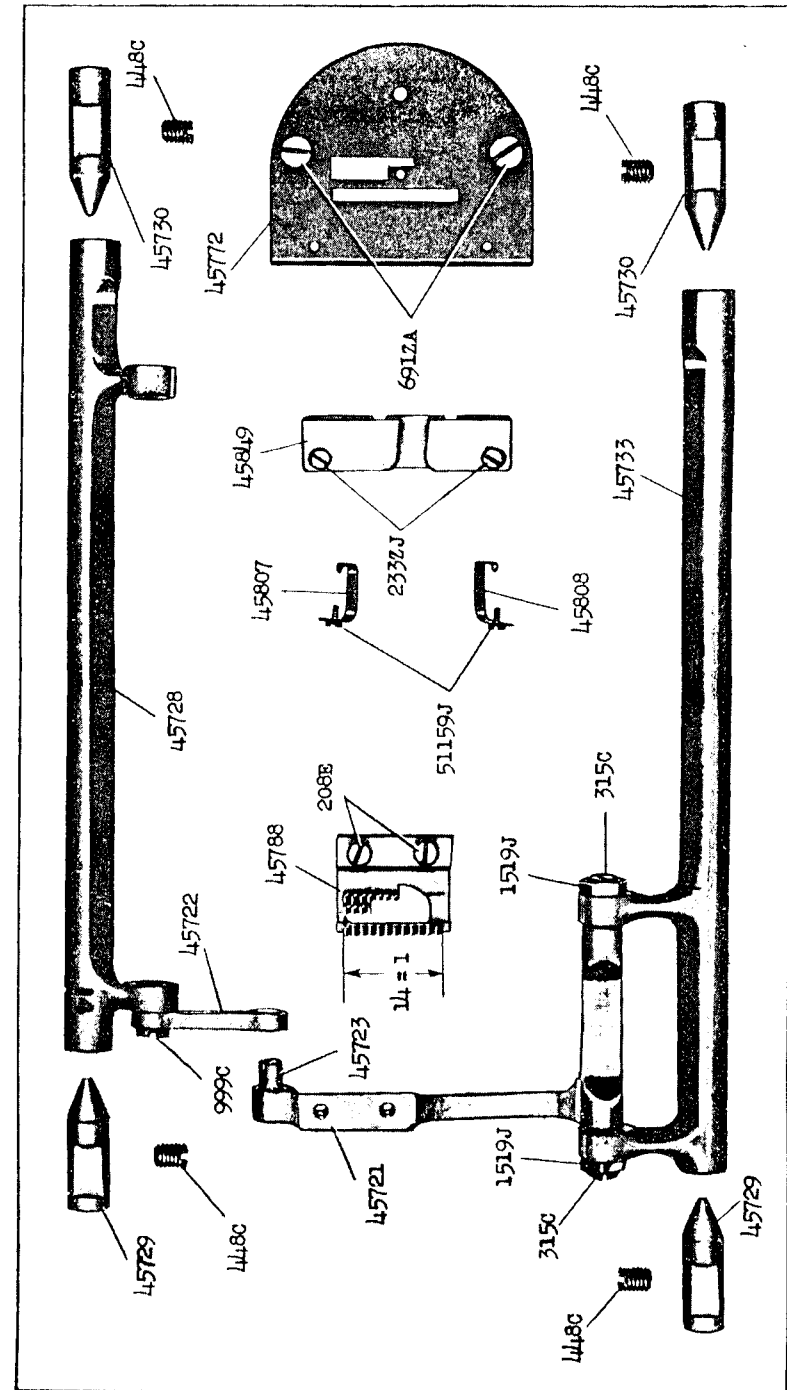
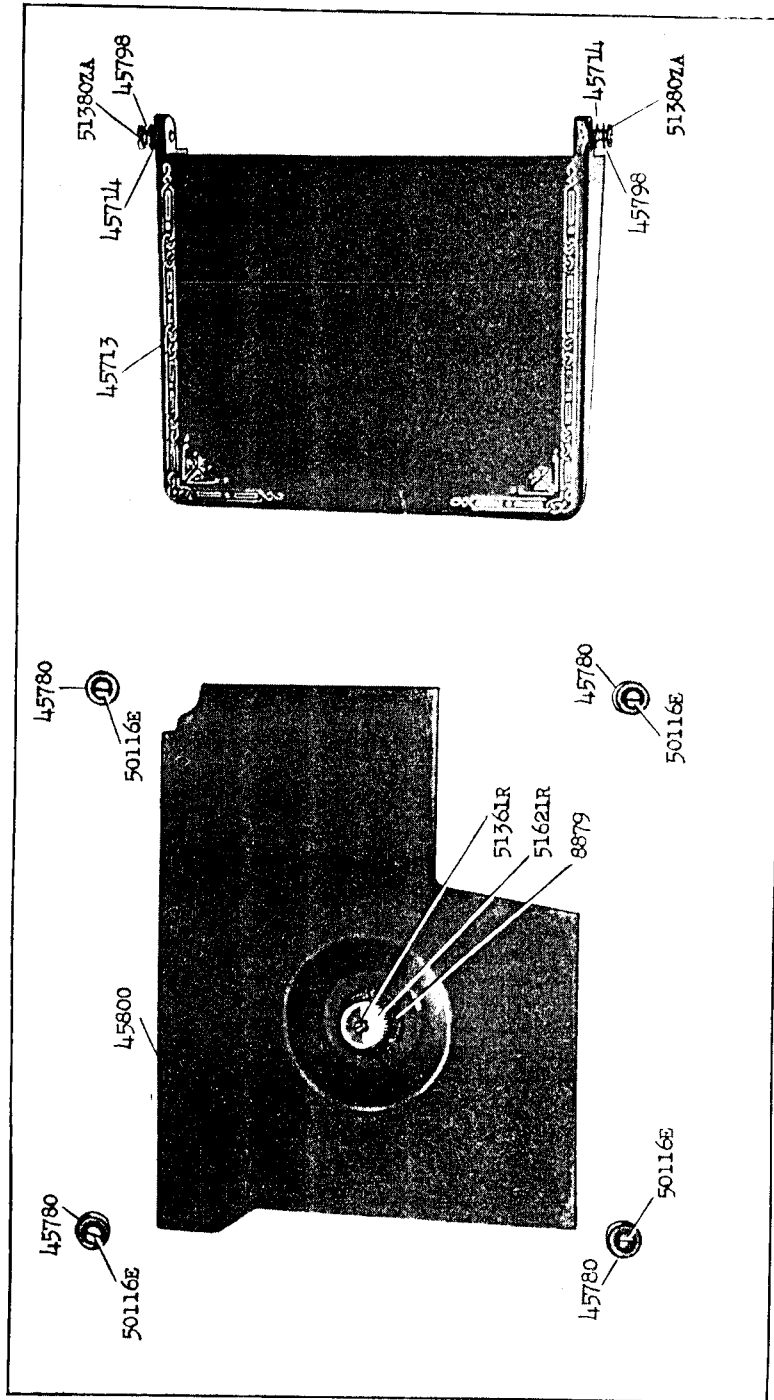
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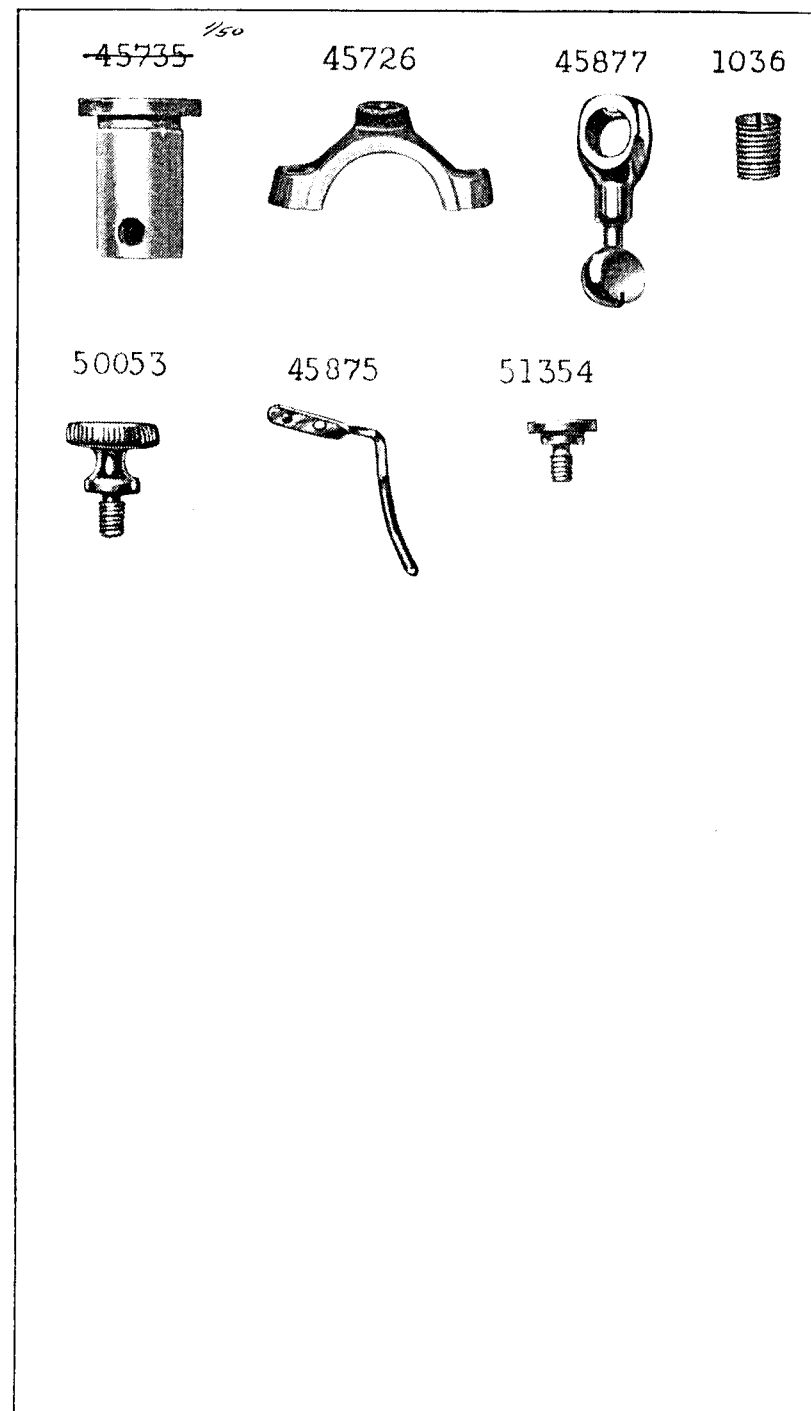
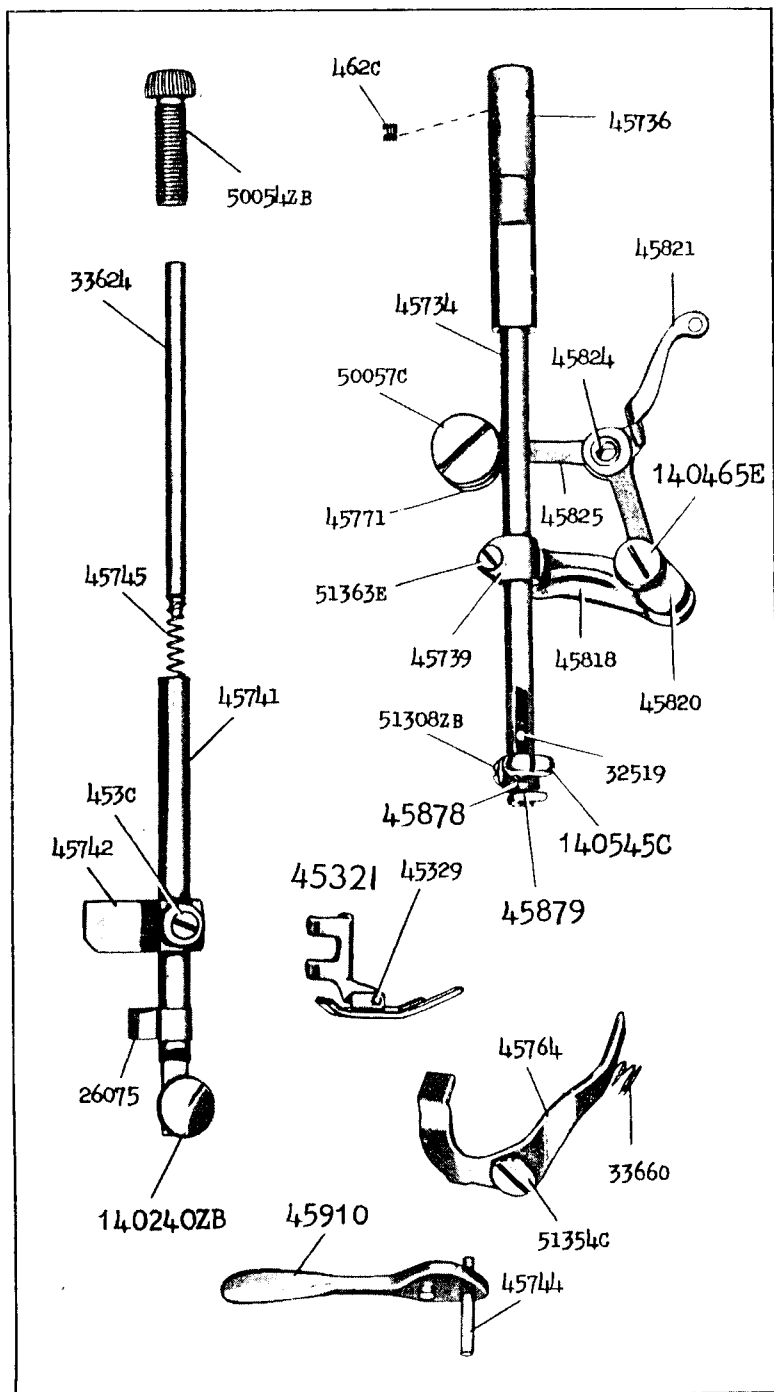


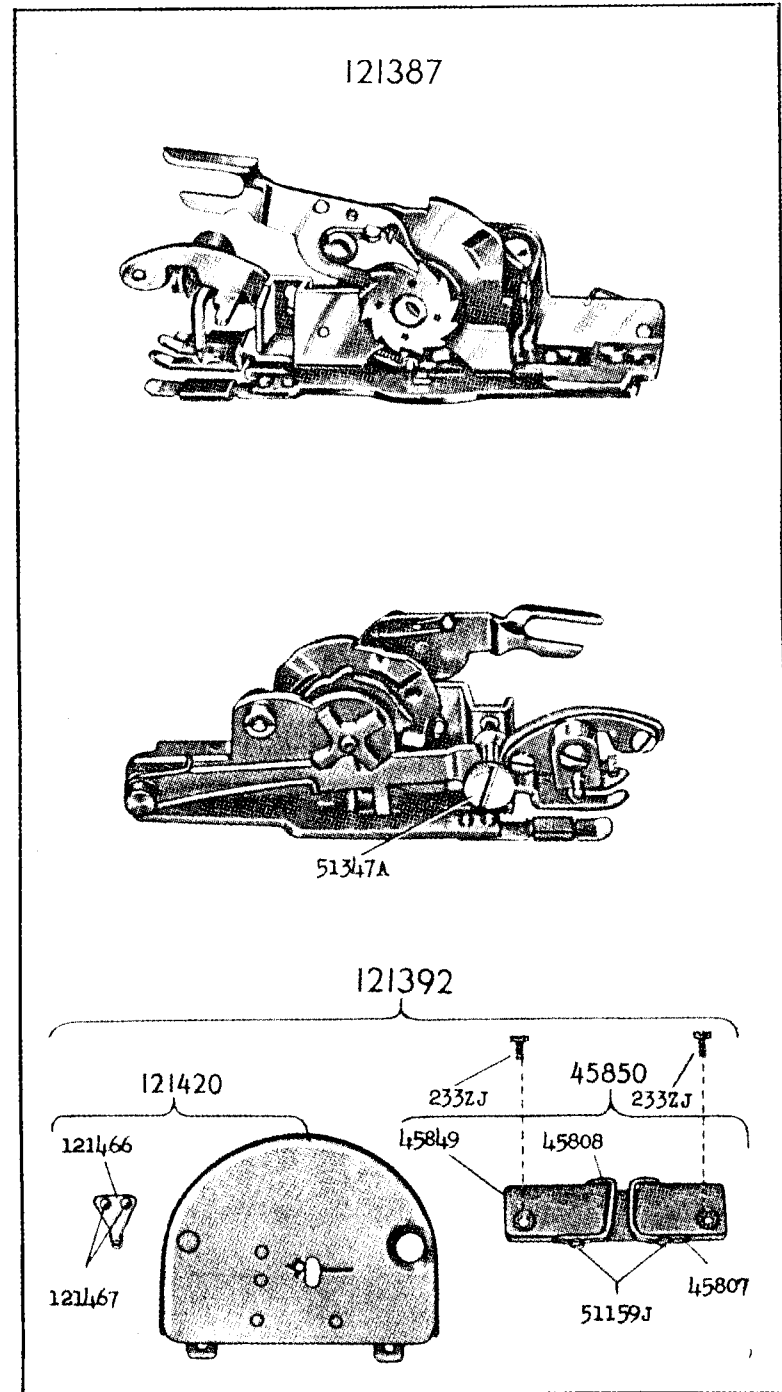
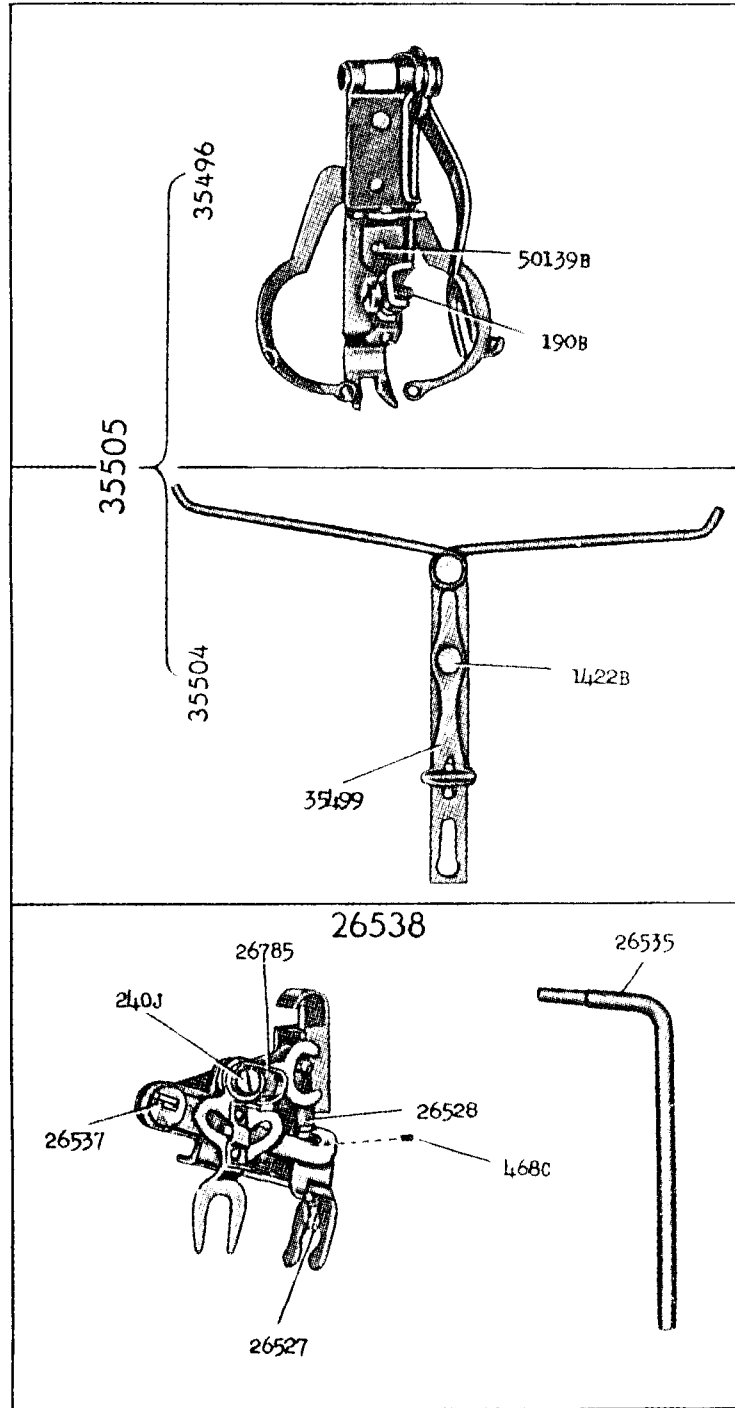
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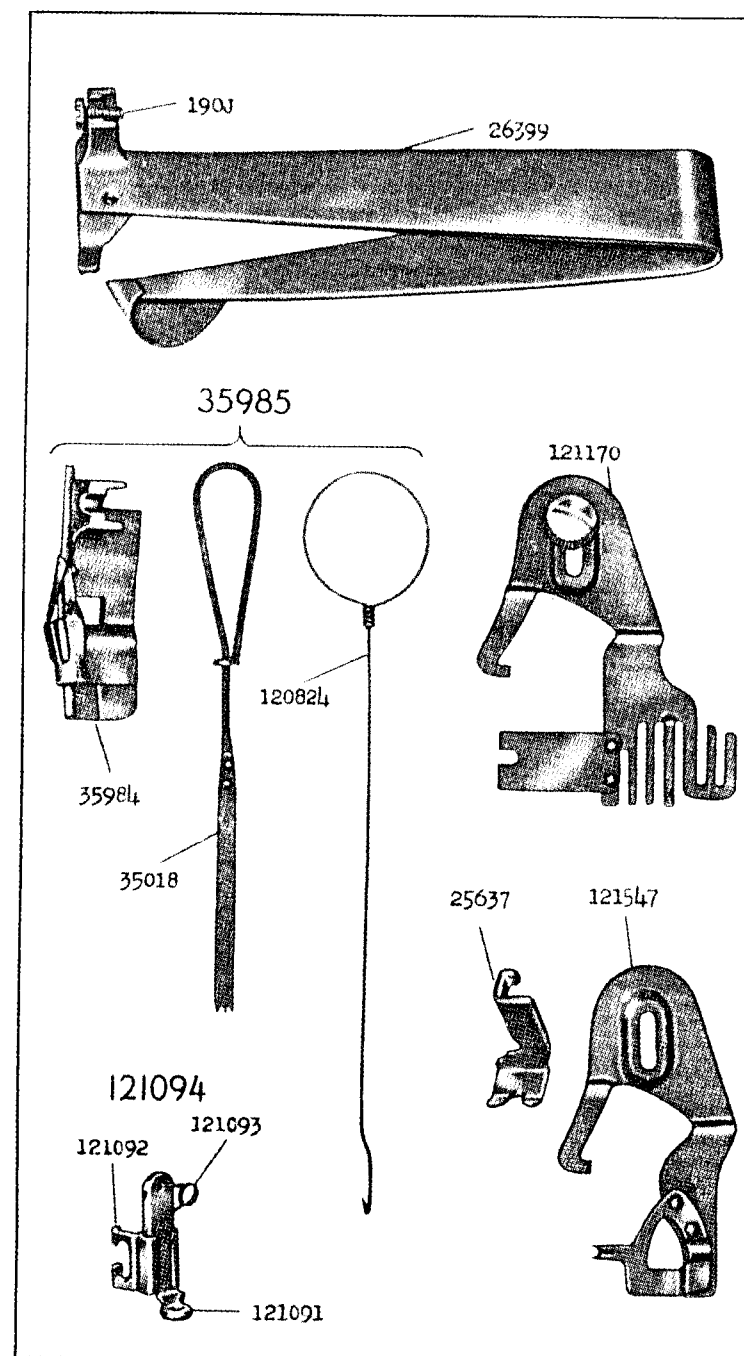
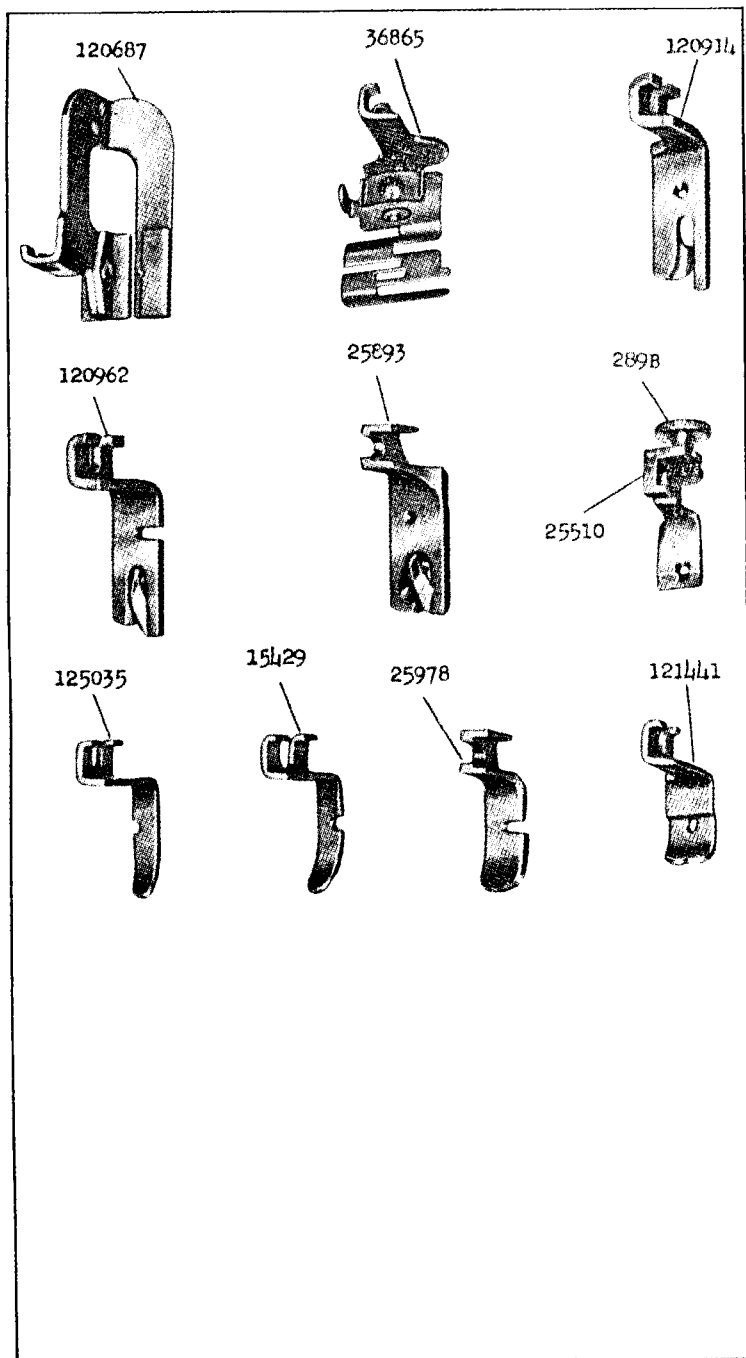


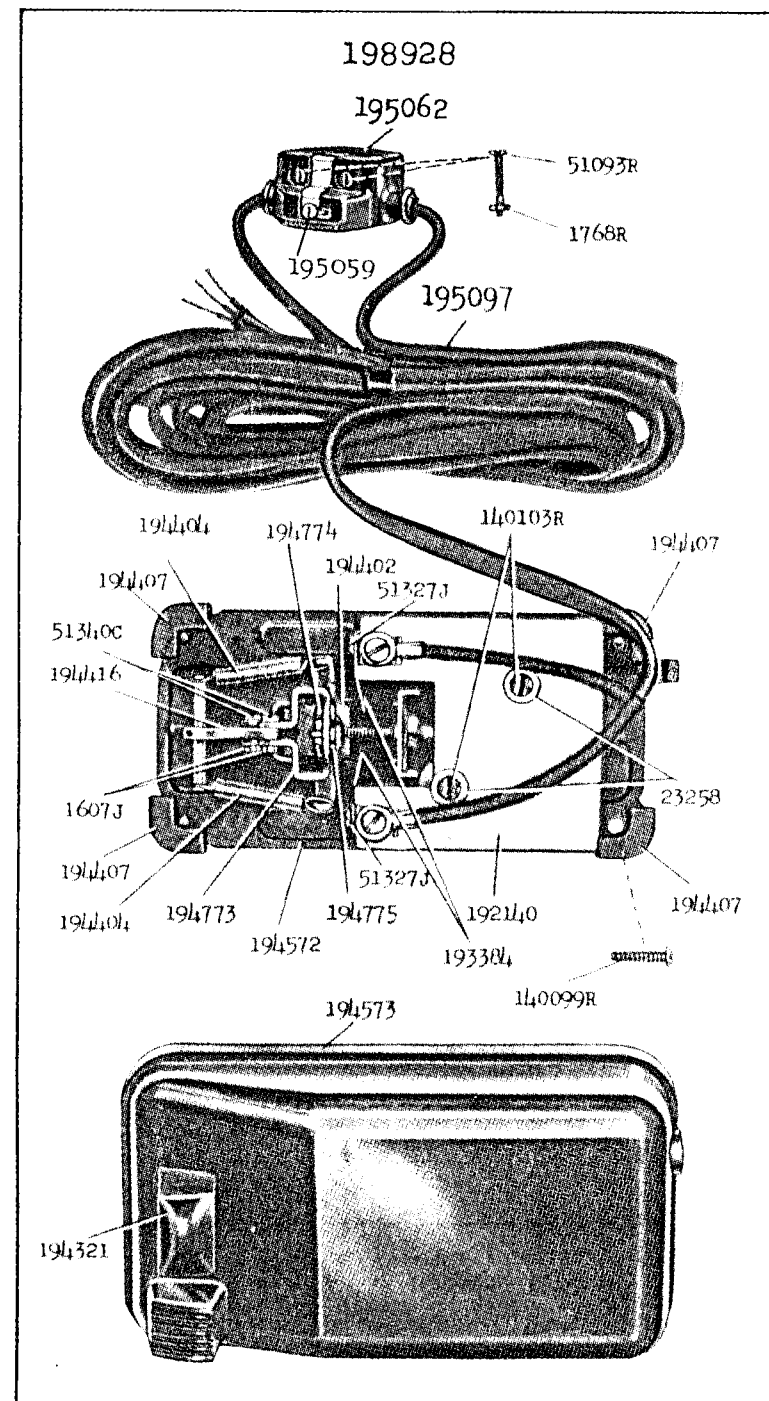
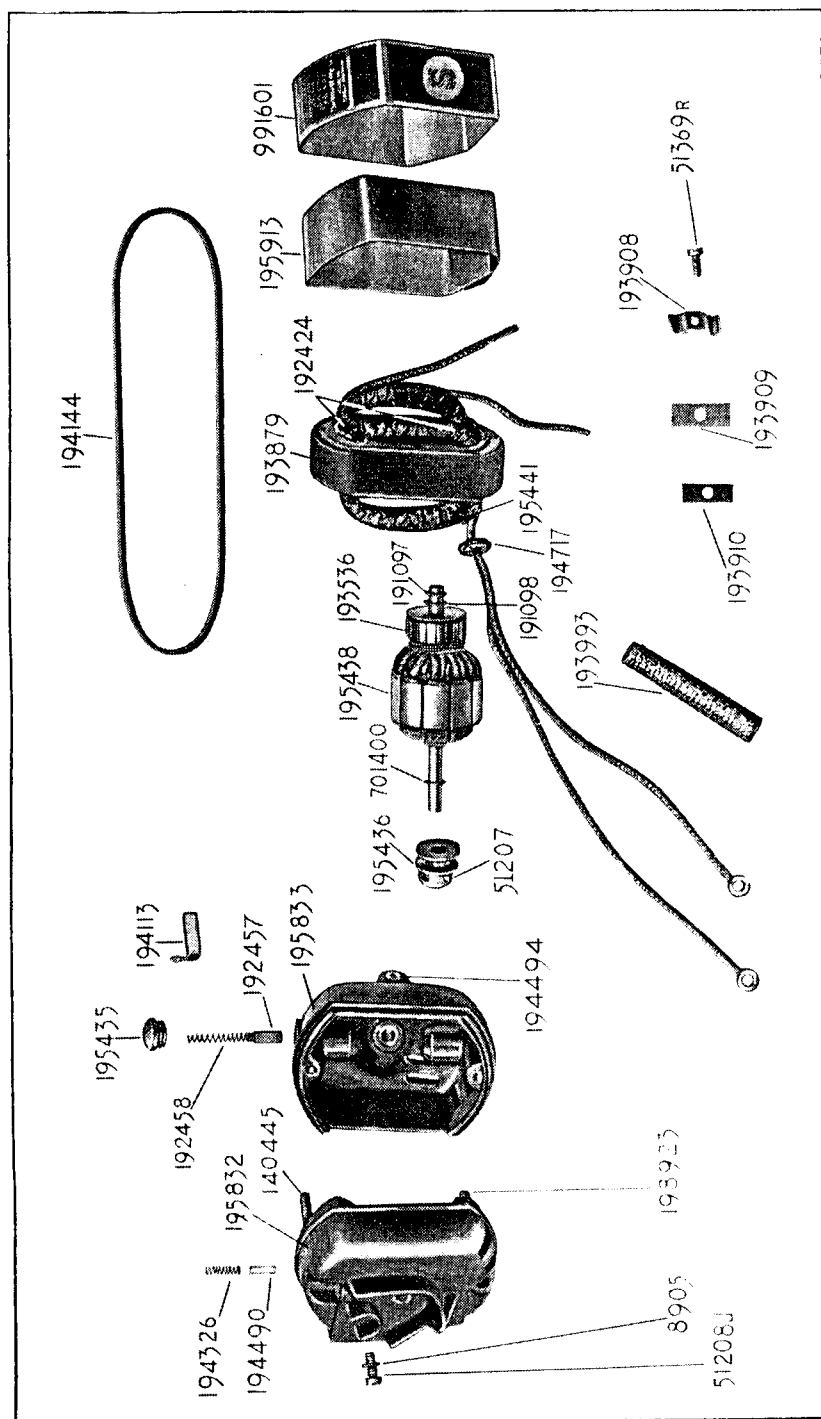


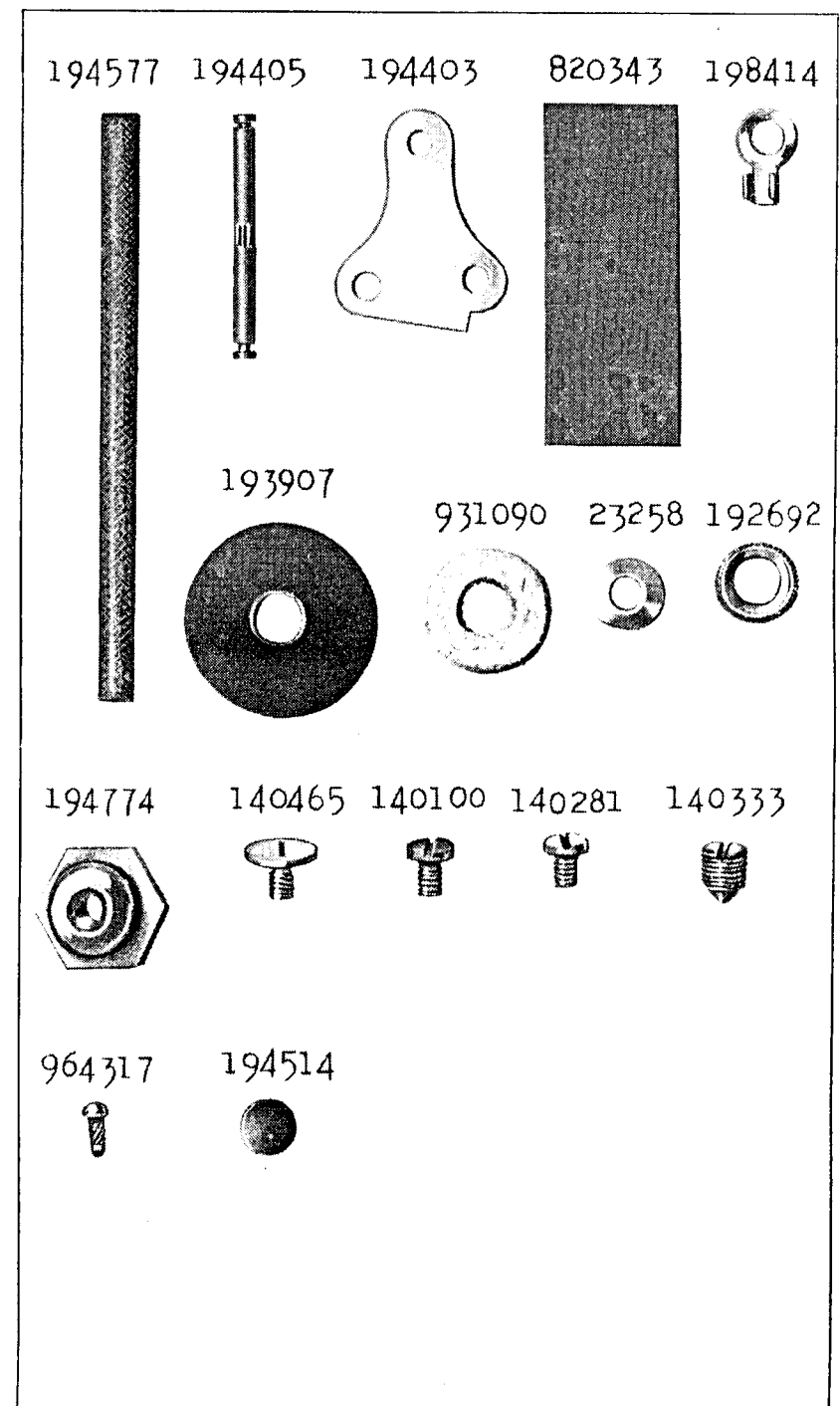
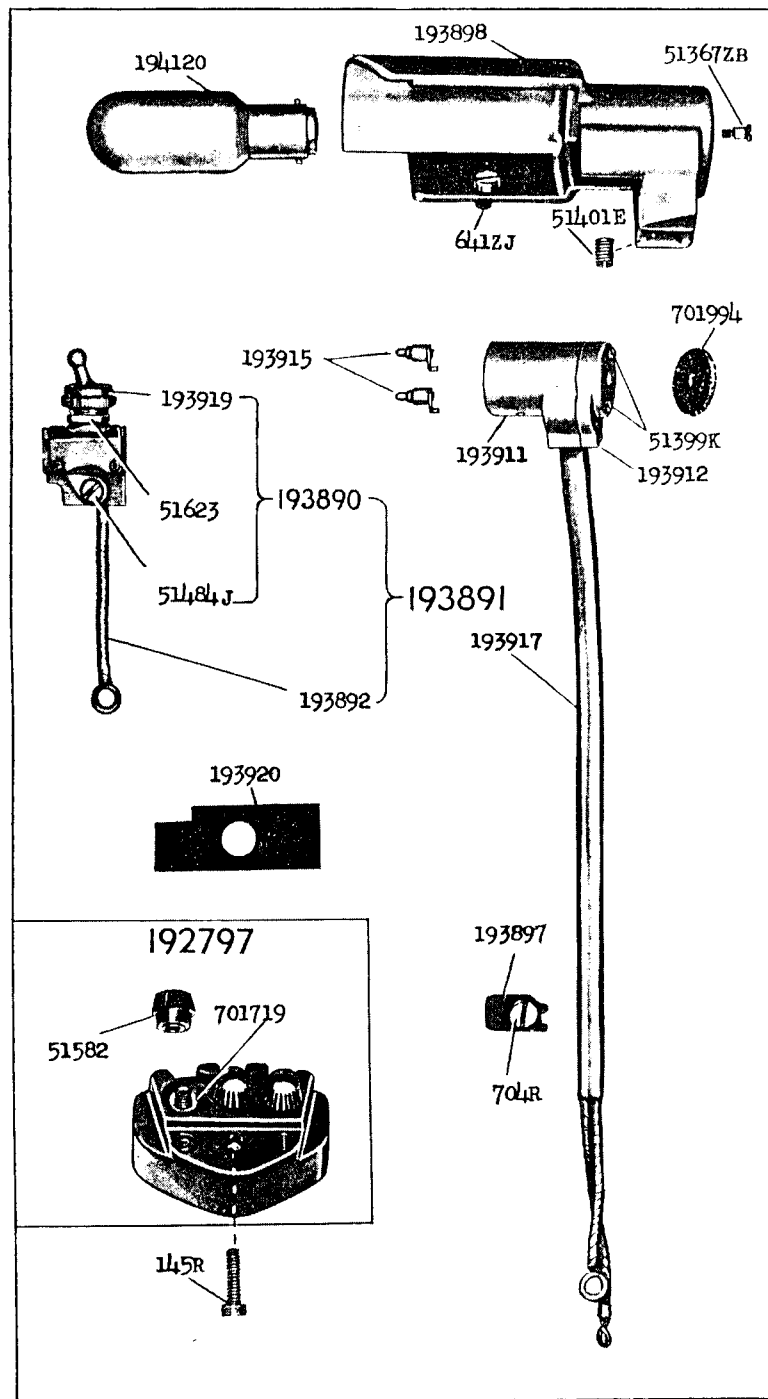


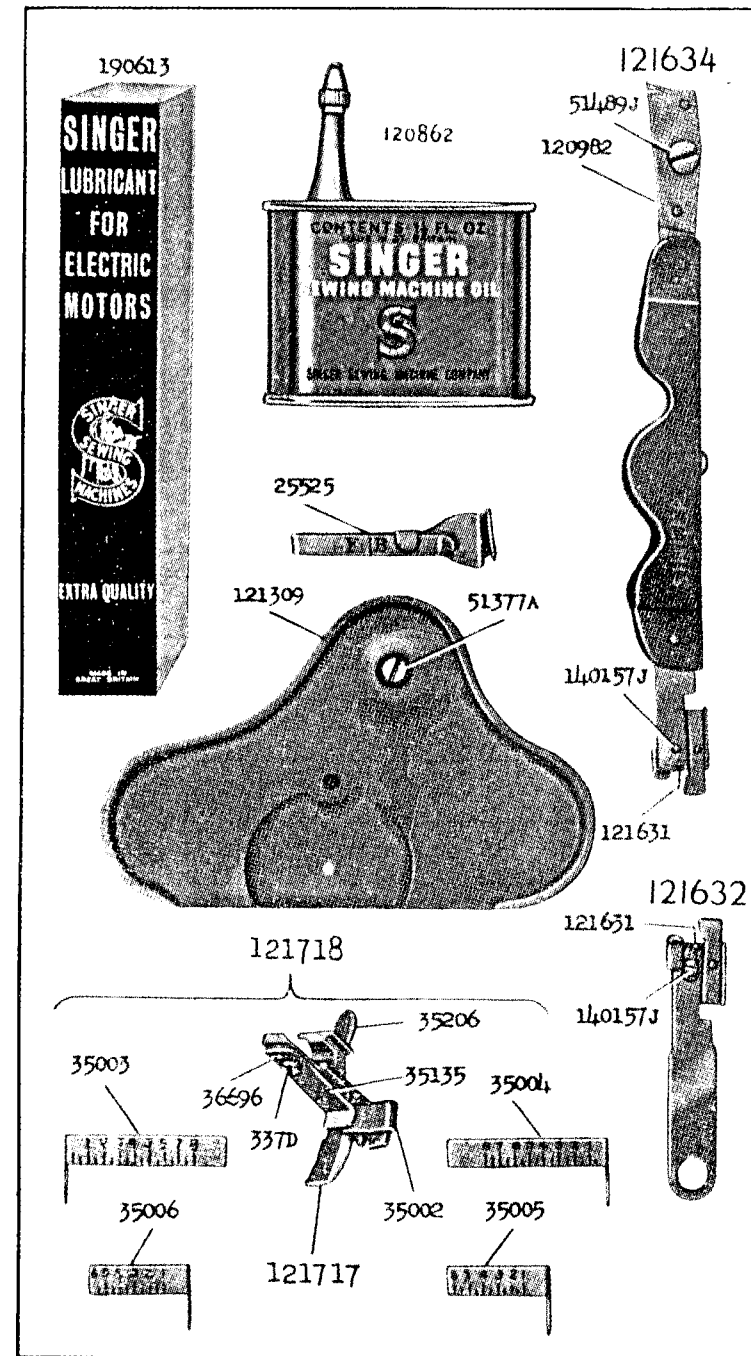
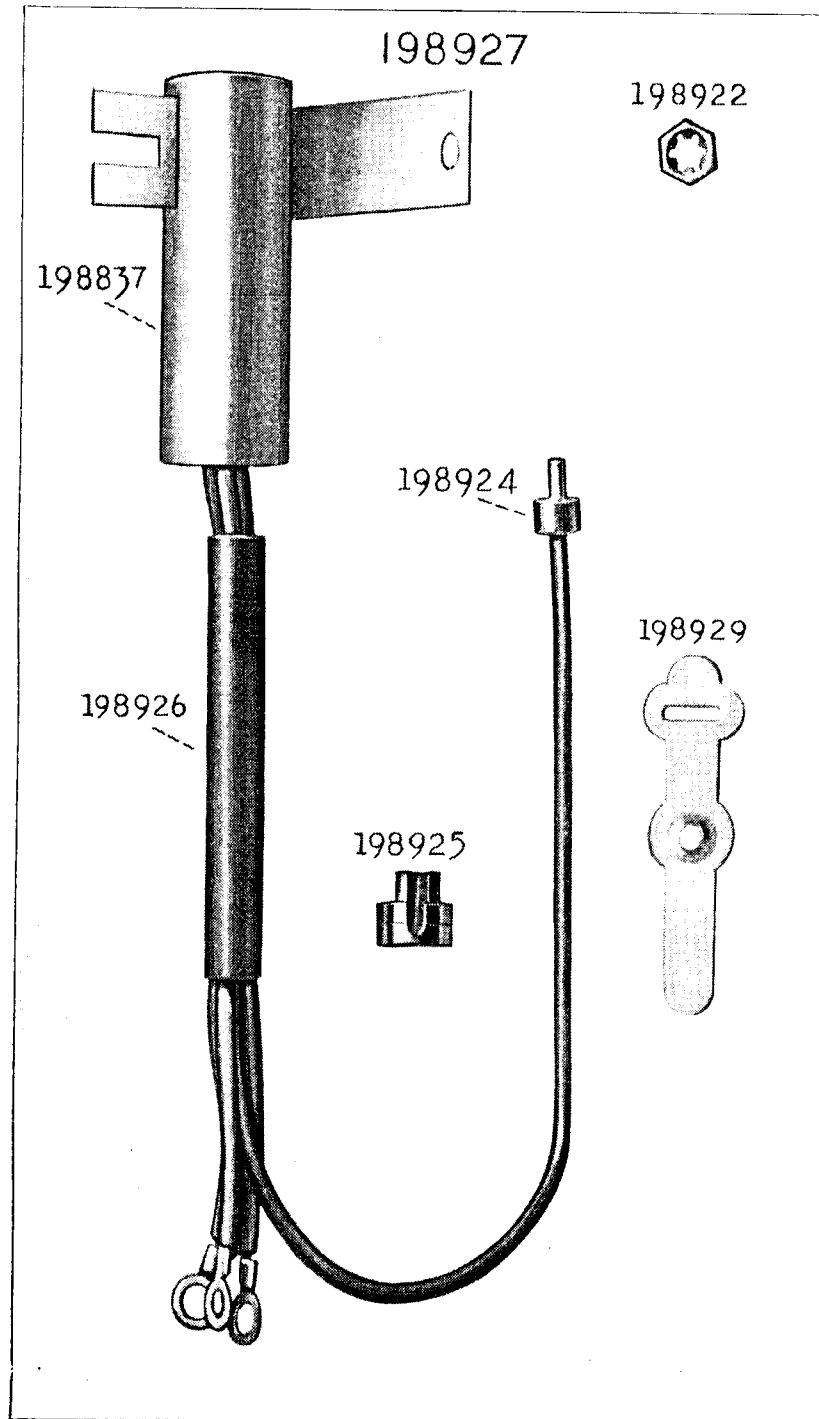


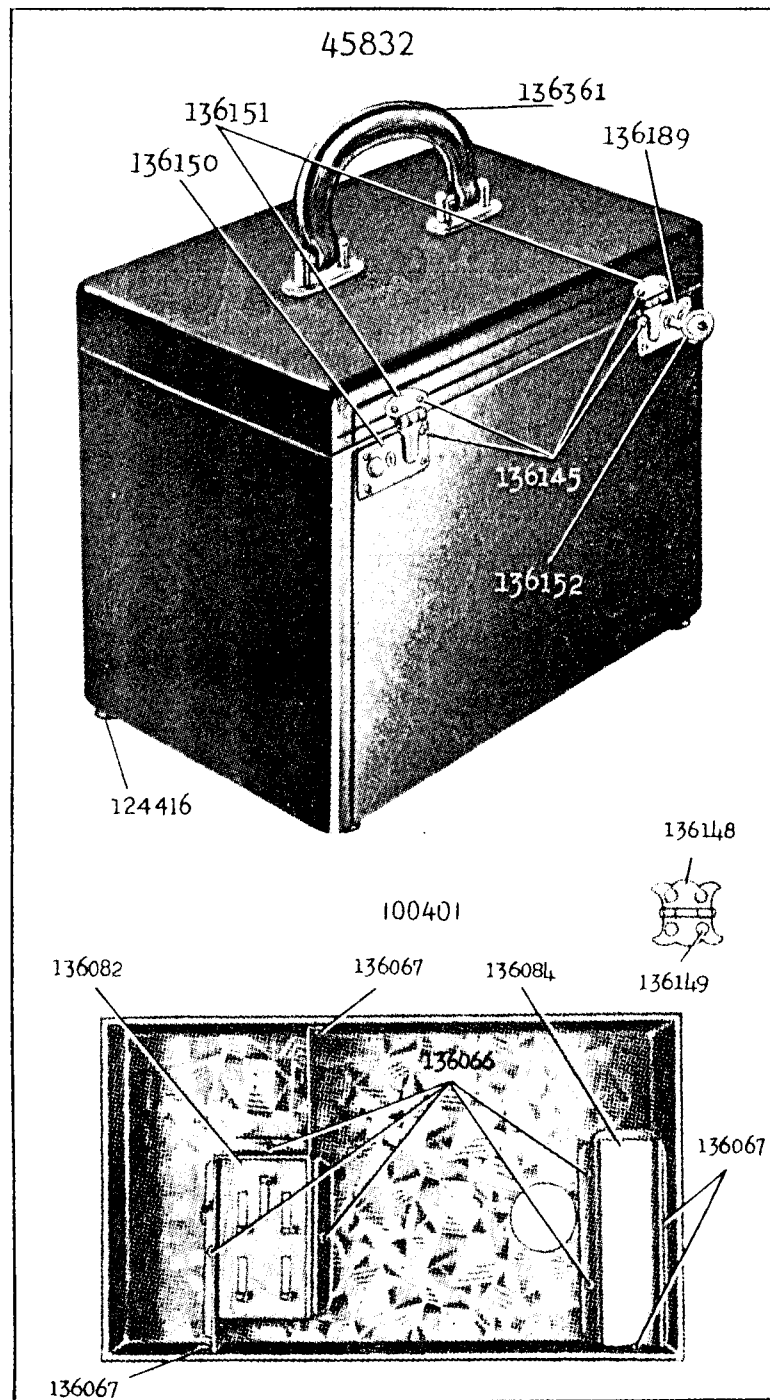




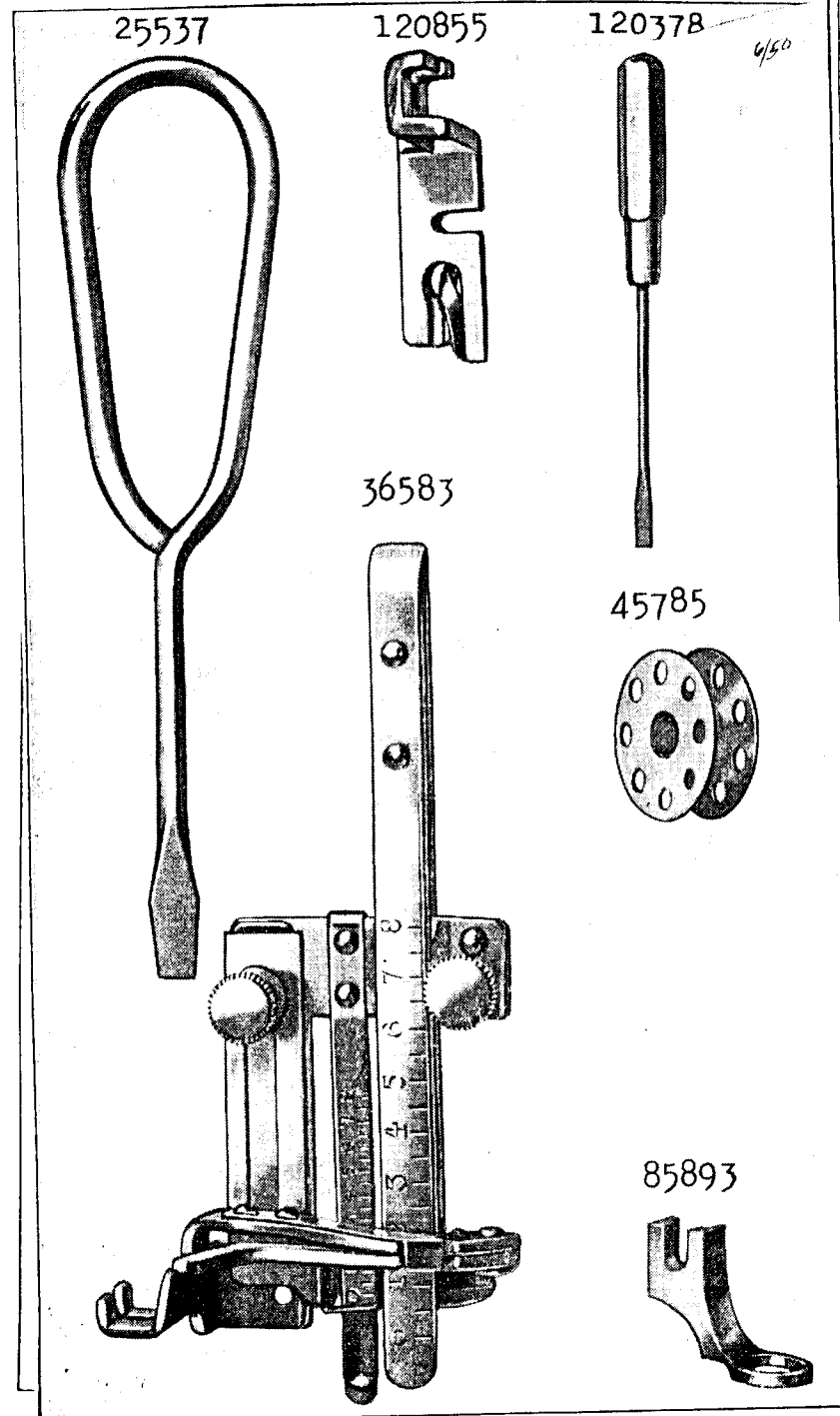








INSERT in FORM K5779 (List of Parts for 221K1 Machine)  
in place of PLATE 2542



# LIST OF PARTS

FOR

## No. 221K1 MACHINE

### CONTENTS

|                                | Page |
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| Singerlight ... ..             | 42   |

# INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- A.A. Buffed and Chromium Plated.
- A.B. Hardened, Polished, Buffed and Chromium Plated.
- A.C. Brown Baking Enamel Finish.
- A.D. Grey Baking Enamel Finish.
- A.E. Hardened, Bright Rumbled and Nickel Plated.
- A.F. Hardened, Bright Rumbled and Nickel Plated, Bright Rumbled and Chromium Plated.
- A.J. Polished, Nickel Plated and Chromium Plated.
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
- A.L. Heat Treated for Toughness.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- C.R. Hardened and Merlized.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- F.J. Hardened, Polished and Nickel Plated.
- G. Bright Rumbled and Nickel Plated.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- N. Japanned, Dull.
- P. Japanned, Bright.
- P.P. Wrinkle Finish.
- R. Merlized.
- S. Cadmium Plated.
- T. Copper Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.L. Copper and Brass Plated.
- T.M. Copper Plated and Oxidized.
- U. Zinc Plated.
- V. Silver Plated.
- W. Polished and Nickel Plated.
- X. Black Oxide for Iron and Steel.
- X.C. Hardened and Black Oxide for Iron and Steel.
- Y. Black Nickel Plated only.
- Z. Chromium Plated.
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.C. Hardened and Chromium Plated.
- Z.D. Polished and Chromium Plated.
- Z.G. Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- Z.J. Nickel and Chromium Plated.
- Z.T. Copper and Chromium Plated.

Parts marked with an asterisk (\*) are furnished only when the repairs are made at Factory.

## PARTS COMPLETE

FOR

## MACHINE No. 221K1

Portable Family Machine, Rotary Hook, Motor Driven and Singerlight.

| No.    | Plate |                                                                |
|--------|-------|----------------------------------------------------------------|
| *45701 | Arm   | ...                                                            |
| *45814 | "     | 45701 with 45706, 45707, 45795, 45773 two each 15405 and 45704 |

NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent as a unit, Arm and Bed assembled.

|         |      |                        |                                   |     |     |     |
|---------|------|------------------------|-----------------------------------|-----|-----|-----|
| 9046    | 2525 | Arm Dowel Pin (2)      | ...                               | ... | ... | ... |
| 51472e  | 2525 | " Screw (3)            | ...                               | ... | ... | ... |
| 45880   | 2525 | " Shaft (horizontal)   | ...                               | ... | ... | ... |
| 45886   | "    | " ( " )                | 45880 with 45740                  | ... | ... | ... |
| 45881   | 2525 | " " ( " )              | Bevel Gear with 1259e and 140333e | ... | ... | ... |
| 1259e   | 2525 | " " ( " )              | " " Set Screw                     | ... | ... | ... |
| 140333e | 2538 | " " ( " )              | " " Position Screw                | ... | ... | ... |
| 45704   | 2525 | " " ( " )              | Bushing                           | ... | ... | ... |
| 45705   | 2525 | " " (upright)          | ...                               | ... | ... | ... |
| 45852   | 2525 | " " ( " )              | Bevel Gear (lower) with two 1259e | ... | ... | ... |
| 1259e   | 2525 | " " ( " )              | " " ( " ) Set Screw               | ... | ... | ... |
| 45853   | 2525 | " " ( " )              | " " (upper) with two 1259e        | ... | ... | ... |
| 1259e   | 2525 | " " ( " )              | " " ( " ) Set Screw               | ... | ... | ... |
| 45706   | 2525 | " " ( " )              | Bushing (lower)                   | ... | ... | ... |
| 45707   | 2525 | " " ( " )              | " (upper)                         | ... | ... | ... |
| 45708   | 2527 | " Top Cover            | ...                               | ... | ... | ... |
| 45795   | 2527 | " " " 45708 with 45709 | ...                               | ... | ... | ... |
| 330r    | 2527 | " " " Screw            | ...                               | ... | ... | ... |
| 45709   | 2527 | " " " Spool Pin        | ...                               | ... | ... | ... |
| 8879    | 2526 | " " " " Washer (cloth) | ...                               | ... | ... | ... |

|        |      |                                        |     |     |     |     |
|--------|------|----------------------------------------|-----|-----|-----|-----|
| 45817  | 2525 | Balance Wheel                          | ... | ... | ... | ... |
| *45855 | "    | Bed                                    | ... | ... | ... | ... |
| *45856 | "    | " 45855 with 45759, 45760 and two 448e | ... | ... | ... | ... |

NOTE: Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent as a unit, Arm and Bed assembled.

|        |      |                          |                      |     |     |     |
|--------|------|--------------------------|----------------------|-----|-----|-----|
| 45712  | "    | Bed Cover Plate (bottom) | ...                  | ... | ... | ... |
| 45800  | 2526 | " " " ( " )              | 45712 with 45799     | ... | ... | ... |
| *45799 | "    | " " " ( " )              | Felt                 | ... | ... | ... |
| 51361r | 2526 | " " " ( " )              | Screw                | ... | ... | ... |
| 51621r | 2526 | " " " ( " )              | " Thumb Nut          | ... | ... | ... |
| 8879   | 2526 | " " " ( " )              | " " " Washer (cloth) | ... | ... | ... |

| No.     | Plate |                                                   |     |  |  |
|---------|-------|---------------------------------------------------|-----|--|--|
| 45780   | 2526  | Red Cushion (rubber)                              | (4) |  |  |
| 50116e  | 2526  | " " Screw                                         | (4) |  |  |
| 45713   | 2526  | " Extension                                       |     |  |  |
| 51380r  | 2526  | " " Hinge Screw (2)                               |     |  |  |
| 45798   | 2526  | " " " " Washer (2)                                |     |  |  |
| 45714   | 2526  | " " " " Friction Washer (2)                       |     |  |  |
| 51350zb | 2525  | Clamp Stop Motion Clamp Screw                     |     |  |  |
| 248za   | 2525  | " " " " Stop Screw                                |     |  |  |
| 45716   | 2525  | " " " " Washer                                    |     |  |  |
| 45717   | 2525  | " " " " Flanged Bushing                           |     |  |  |
| 45765   | "     | " " " " " " 45717 with 51350zb                    |     |  |  |
| 51351c  | 2525  | " " " " " " Screw                                 |     |  |  |
| 45718   |       | Face Plate                                        |     |  |  |
| 45719   | 2527  | " " 45718 with 45842 and 13961a                   |     |  |  |
| 50684zb | 2527  | " " Thumb Screw                                   |     |  |  |
| 45875   | 2530  | " " Thread Guard (lower)                          |     |  |  |
| 45842   | 2527  | " " " " ( " ) 45875 with 125424                   |     |  |  |
| 125424  | 2527  | " " " " " " ( " ) Rivet                           |     |  |  |
| 45874   | 2527  | " " " " " " (upper)                               |     |  |  |
| 139615  | "     | " " " " " " ( " ) 45874 with 125424               |     |  |  |
| 125424  | 2527  | " " " " " " ( " ) 1 Rivet                         |     |  |  |
| 45721   | 2528  | Feed Bar                                          |     |  |  |
| 45722   | 2528  | " " Connecting Link                               |     |  |  |
| 999c    | 2528  | " " " " Hinge Screw                               |     |  |  |
| 45723   | 2528  | " " " " " " Stud                                  |     |  |  |
| 315c    | 2528  | " " Screw Centre                                  |     |  |  |
| 15145   | "     | " " " " " " 315c with 1519j (2)                   |     |  |  |
| 1519j   | 2528  | " " " " " " Nut                                   |     |  |  |
| 45724   | 2525  | " Cam and Feed Lifting Eccentric with 50275c      |     |  |  |
| 50275c  | 2525  | " " " " " " Set Screw                             |     |  |  |
| 45788   | 2528  | " Dog, 12 teeth (14 teeth to the inch) for 45772  |     |  |  |
| 208al   | 2528  | " " Screw (2)                                     |     |  |  |
| 45727   | 2525  | " Forked Connection                               |     |  |  |
| 45754   | "     | " " " " 45727 with 4832                           |     |  |  |
| 51353c  | 2525  | " " " " Hinge Screw (eccentric)                   |     |  |  |
| 1520j   | 2525  | " " " " " " Nut                                   |     |  |  |
| 1832    | 2525  | " " " " Roller with 1085e                         |     |  |  |
| 1085e   | 2525  | " " " " " " Screw Stud                            |     |  |  |
| 45725   | 2525  | " Lifting Connecting Rod with 45726 and two 171al |     |  |  |
| *45726  | 2530  | " " " " " " Cap                                   |     |  |  |
| 171al   | 2525  | " " " " " " Screw                                 |     |  |  |
| 51352c  | 2525  | " " " " " " Hinge Screw (eccentric)               |     |  |  |
| 1520j   | 2525  | " " " " " " Nut                                   |     |  |  |

| No.      | Plate |                                                              |  |  |  |
|----------|-------|--------------------------------------------------------------|--|--|--|
| 45728    | 2528  | Feed Lifting Rock Shaft                                      |  |  |  |
| 45729    | 2528  | " " " " Centre (left)                                        |  |  |  |
| 448c     | 2525  | " " " " " " ( " ) Set Screw                                  |  |  |  |
| 45730    | 2528  | " " " " " " (right)                                          |  |  |  |
| 448c     | 2525  | " " " " " " ( " ) Set Screw                                  |  |  |  |
| 45731    | 2525  | " Regulator                                                  |  |  |  |
| 50353c   | 2525  | " " Hinge Screw                                              |  |  |  |
| 8217     | 2525  | " " " " Friction Washer                                      |  |  |  |
| 45732    | 2525  | " Reversing Handle                                           |  |  |  |
| 45794    | "     | " " " " 45732 with 51622zb                                   |  |  |  |
| 1735e    | 2525  | " " " " Lock Nut                                             |  |  |  |
| 45733    | 2528  | " Rock Shaft                                                 |  |  |  |
| 45729    | 2528  | " " " " Centre (left)                                        |  |  |  |
| 448c     | 2525  | " " " " " " ( " ) Set Screw                                  |  |  |  |
| 45730    | 2528  | " " " " " " (right)                                          |  |  |  |
| 448c     | 2525  | " " " " " " ( " ) Set Screw                                  |  |  |  |
| 45734    | 2529  | Needle Bar (hollow) with 32519                               |  |  |  |
| *45735   | 2530  | " " Bushing (lower) <i>No. Counselor Is</i>                  |  |  |  |
| 45736    | 2529  | " " " " (upper)                                              |  |  |  |
| 462c     | 2525  | " " " " " " ( " ) Set Screw                                  |  |  |  |
| 45818    | 2529  | " " Connecting Link                                          |  |  |  |
| 45819    | "     | " " " " " " 45818 with 45739                                 |  |  |  |
| 45739    | 2529  | " " " " Stud with 51363e                                     |  |  |  |
| 51363e   | 2529  | " " " " " " Clamping Screw                                   |  |  |  |
| 45740    | 2525  | " " Crank with 1036al and 1134al                             |  |  |  |
| 1134al   | 2525  | " " " " Position Screw                                       |  |  |  |
| 45877    | 2530  | " Clamp Body with 110545zc                                   |  |  |  |
| 45878    | 2529  | " " " " 45877 with 51308zj                                   |  |  |  |
| 45879    | 2529  | " " Gib and Thread Guard                                     |  |  |  |
| 51308zj  | 2529  | " " Position Screw                                           |  |  |  |
| 110545zc | 2529  | " " Thumb Screw                                              |  |  |  |
| 32519    | 2529  | " Stop Pin                                                   |  |  |  |
| 45741    | 2529  | Presser Bar                                                  |  |  |  |
| 45742    | 2529  | " " Guide Bracket with 453c                                  |  |  |  |
| 453c     | 2529  | " " " " " " Set Screw                                        |  |  |  |
| 45910    | 2529  | " " Lifter                                                   |  |  |  |
| 45744    | 2529  | " " " " Hinge Pin                                            |  |  |  |
| 45745    | 2529  | " " Spring                                                   |  |  |  |
| 45813    | "     | " " " " 45745 with 33624                                     |  |  |  |
| 45329    | 2529  | Presser Foot Hinge Pin                                       |  |  |  |
| 45319    | "     | " " Plate                                                    |  |  |  |
| 45320    | "     | " " Shank                                                    |  |  |  |
| 45321    | 2529  | Presser Foot (hinged), complete, Nos. 45319, 45320 and 45329 |  |  |  |
| 110240zb | 2529  | " " Thumb Screw                                              |  |  |  |

| No.     | Plate |                                                                                                                     |
|---------|-------|---------------------------------------------------------------------------------------------------------------------|
| 50054zb | 2529  | <b>Pressure Regulating Thumb Screw</b> ... ..                                                                       |
| 33624   | 2529  | " " " " Extension Pin ...                                                                                           |
| 45827   | 2525  | <b>Rotating Hook</b> with two 462al ... ..                                                                          |
| 45829   | ---   | " " 45827 with 45752, 45761, 45831, 200145c, 200596f and 200614c                                                    |
| 45828   | ---   | " " 45827 with 45831, 200596f and 200614c (for Agents only)                                                         |
| 45830   | 2525  | " " and Bobbin Case complete, Nos. 45751 and 45829                                                                  |
| 45785   | 2542  | " " Bobbin ... ..                                                                                                   |
| *45750  | ---   | " " Case ... ..                                                                                                     |
| 45751   | 2525  | <b>Rotating Hook Bobbin Case</b> , complete, Nos. 45750, 45789, 200592c, 200964e, 201016f, 206736 and 210736 ... .. |
| 45752   | 2525  | <b>Rotating Hook Bobbin Case Base</b> ... ..                                                                        |
| 206735  | 2525  | " " " " Latch ... ..                                                                                                |
| 206736  | 2525  | " " " " 206735 with 206731 and 206737                                                                               |
| 206731  | 2525  | " " " " Fulcrum Pin ... ..                                                                                          |
| 206737  | 2525  | " " " " Lever ... ..                                                                                                |
| 210736  | 2525  | " " " " Spring ... ..                                                                                               |
| 200964e | 2525  | " " " " Stop Screw ... ..                                                                                           |
| 45849   | 2528  | " " " " Position Plate ... ..                                                                                       |
| 45850   | 2532  | " " " " 45849 with 45807, 45808 and two 51159j                                                                      |
| 45807   | 2528  | " " " " Position Plate Spring (back) ...                                                                            |
| 45808   | 2528  | " " " " " " (front) ...                                                                                             |
| 51159j  | 2528  | " " " " " " Screw ...                                                                                               |
| 233zj   | 2532  | " " " " " " Screw (2) ...                                                                                           |
| 45789   | 2525  | " " " " Tension Spring ...                                                                                          |
| 201016f | 2525  | " " " " " " Regulating Screw                                                                                        |
| 200592c | 2525  | " " " " " " Screw ...                                                                                               |
| 45833   | 2525  | " " Collar and Counterbalance with 447c ...                                                                         |
| 447c    | 2525  | " " " " " " Set Screw ...                                                                                           |
| 45831   | 2525  | " " Gib ... ..                                                                                                      |
| 200614c | 2525  | " " " " Hinge Screw ... ..                                                                                          |
| 200596f | 2525  | " " " " Screw ... ..                                                                                                |
| 462al   | 2525  | " " Set Screw ... ..                                                                                                |
| 45834   | 2525  | " " Shaft ... ..                                                                                                    |
| 45854   | 2525  | " " " " Bevel Gear with two 1259c ... ..                                                                            |
| 1259c   | 2525  | " " " " " " Set Screw ... ..                                                                                        |
| 45759   | 2525  | " " " " Bushing (back) ... ..                                                                                       |
| 448c    | 2525  | " " " " ( " ) Set Screw ... ..                                                                                      |
| 45760   | 2525  | " " " " " (front) ... ..                                                                                            |
| 448c    | 2525  | " " " " ( " ) Set Screw ... ..                                                                                      |
| 45761   | 2525  | " " Loop Guard ... ..                                                                                               |
| 200145c | 2525  | " " " " Screw ... ..                                                                                                |

| No.                    | Plate                |                                                                                                                        |
|------------------------|----------------------|------------------------------------------------------------------------------------------------------------------------|
| 45863                  | 2527                 | <b>Slack Thread Regulator and Tension Thread Guide</b> ...                                                             |
| 335zb                  | 2527                 | " " " " " " " " Screw                                                                                                  |
| 45900                  | ---                  | <b>Set of Mated Gears</b> (upper shaft), complete, Nos. 45853 and 45881                                                |
| 45901                  | ---                  | <b>Set of Mated Gears</b> (lower shaft), complete, Nos. 45852 and 45854                                                |
| 45826                  | 2527                 | <b>Spool Holder Spring</b> ... ..                                                                                      |
| 45763                  | 2525                 | <b>Stitch Indicator Plate</b> ... ..                                                                                   |
| 51384zb                | 2525                 | " " " " Screw (2) ... ..                                                                                               |
| 51622zb                | 2525                 | " " Regulating Thumb Nut ... ..                                                                                        |
| 2102                   | 2527                 | <b>Tension Disc</b> ... ..                                                                                             |
| 45866                  | 2527                 | " " Indicator ... ..                                                                                                   |
| 45864                  | 2527                 | " " " " Flange ... ..                                                                                                  |
| 45865                  | 2527                 | " " " " Stop Washer ... ..                                                                                             |
| 51681zb                | 2527                 | " " Regulating Thumb Nut with 45339 ... ..                                                                             |
| 45339                  | 2527                 | " " " " Engaging Pin ... ..                                                                                            |
| <del>45741</del> 45741 | <del>2529</del> 2529 | " " Releasing Lever ... ..                                                                                             |
| 51354c                 | 2529                 | " " " " Hinge Screw ... ..                                                                                             |
| 33660                  | 2529                 | " " " " Spring ... ..                                                                                                  |
| 45868                  | 2527                 | " " " " Pin ... ..                                                                                                     |
| 45869                  | 2527                 | " " Spring ... ..                                                                                                      |
| 140167zb               | 2527                 | " " Stud (P. 2001 stud only) ... ..                                                                                    |
| 45870                  | ---                  | " " 140167zb with 51681zb ... ..                                                                                       |
| 457c                   | 2527                 | " " Set Screw ... ..                                                                                                   |
| 45871                  | 2527                 | <b>Tension</b> (graduated), complete, Nos. 45864 to 45866, <del>45868</del> to 45870, 45873, 66774 and two 2102 ... .. |
| 26075                  | 2529                 | <b>Thread Cutter and Holder</b> ... ..                                                                                 |
| 8422                   | 2527                 | " " Guard (head of arm, upper) ... ..                                                                                  |
| 45782                  | 2527                 | " " " (head of arm, lower) ... ..                                                                                      |
| 45820                  | 2529                 | " " Take-up Crank ... ..                                                                                               |
| 1036al                 | 2530                 | " " " " Set Screw ... ..                                                                                               |
| *45821                 | 2529                 | " " " " Lever ... ..                                                                                                   |
| 45822                  | ---                  | " " " " complete, Nos. 45821, 45824 and 45825                                                                          |
| 45823                  | ---                  | " " " " 45822 with 45771, 45819, 45820, 50057c and 140465c                                                             |
| 140465c                | 2529                 | " " " " Cap Screw ... ..                                                                                               |
| *45824                 | 2529                 | " " " " Hinge Stud ... ..                                                                                              |
| *45825                 | 2529                 | " " " " Link ... ..                                                                                                    |
| 50057c                 | 2529                 | " " " " " " Hinge Screw ... ..                                                                                         |
| 45771                  | 2529                 | " " " " " " Washer ... ..                                                                                              |
| 66774                  | 2527                 | " " " " Spring ... ..                                                                                                  |
| 45873                  | 2527                 | " " " " Thread Guard ... ..                                                                                            |
| 45772                  | 2528                 | <b>Throat Plate</b> for 45788 ... ..                                                                                   |
| 691za                  | 2528                 | " " " " Screw (2) ... ..                                                                                               |
| *45773                 | ---                  | <b>Trade Mark</b> ... ..                                                                                               |
| 15405                  | ---                  | " " " " Rivet ... ..                                                                                                   |

# SERIES C.A.K. 6 MOTORS

| Volts.  | Cycles.         | Amperes. | Motor Catalogue No. |
|---------|-----------------|----------|---------------------|
| 12      | D.C.            | 4.2      | C.A.K. 6-1          |
| 32      | D.C.            | 1.0      | C.A.K. 6-3          |
| 50      | D.C. & 25 to 75 | .7       | C.A.K. 6-5          |
| 95-100  | D.C. & 25 to 75 | .4       | C.A.K. 6-6          |
| 100-110 | D.C. & 25 to 75 | .4       | C.A.K. 6-7          |
| 110-120 | D.C. & 25 to 75 | .4       | C.A.K. 6-8          |
| 150-165 | D.C. & 25 to 75 | .35      | C.A.K. 6-9          |
| 190-210 | D.C. & 25 to 75 | .25      | C.A.K. 6-10         |
| 210-230 | D.C. & 25 to 75 | .25      | C.A.K. 6-11         |
| 230-250 | D.C. & 25 to 75 | .25      | C.A.K. 6-12         |
| 120-130 | D.C. & 25 to 75 | .35      | C.A.K. 6-14         |
| 130-145 | D.C. & 25 to 75 | .35      | C.A.K. 6-15         |

# Motor Parts

| No.    | Plate |                                                                                                                                                                                                                                                                   |     |     |     |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|-----|
| 195487 |       | Armature, complete, for C.A.K. 6-3 Motor                                                                                                                                                                                                                          | ... | ... | ... |
| 195725 |       | " " " C.A.K. 6-3 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195488 |       | " " " C.A.K. 6-5 Motor                                                                                                                                                                                                                                            | ... | ... | ... |
| 195726 |       | " " " C.A.K. 6-5 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195489 |       | " " " C.A.K. 6-6 Motor                                                                                                                                                                                                                                            | ... | ... | ... |
| 195727 |       | " " " C.A.K. 6-6 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195437 |       | " " " C.A.K. 6-7 Motor                                                                                                                                                                                                                                            | ... | ... | ... |
| 195728 |       | " " " C.A.K. 6-7 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195491 |       | " " " C.A.K. 6-8 Motor                                                                                                                                                                                                                                            | ... | ... | ... |
| 195729 |       | " " " C.A.K. 6-8 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195493 |       | " " " C.A.K. 6-9 Motor                                                                                                                                                                                                                                            | ... | ... | ... |
| 195730 |       | " " " C.A.K. 6-9 S.I. Motor                                                                                                                                                                                                                                       | ... | ... | ... |
| 195496 |       | " " " C.A.K. 6-10 Motor                                                                                                                                                                                                                                           | ... | ... | ... |
| 195731 |       | " " " C.A.K. 6-10 S.I. Motor                                                                                                                                                                                                                                      | ... | ... | ... |
| 195438 | 2535  | " " " C.A.K. 6-11 Motor                                                                                                                                                                                                                                           | ... | ... | ... |
| 195732 |       | " " " C.A.K. 6-11 S.I. Motor                                                                                                                                                                                                                                      | ... | ... | ... |
| 195868 |       | " " " C.A.K. 6-12 Motor                                                                                                                                                                                                                                           | ... | ... | ... |
| 195733 |       | " " " C.A.K. 6-12 S.I. Motor                                                                                                                                                                                                                                      | ... | ... | ... |
| 195518 |       | " " " C.A.K. 6-14 Motor                                                                                                                                                                                                                                           | ... | ... | ... |
| 195734 |       | " " " C.A.K. 6-14 S.I. Motor                                                                                                                                                                                                                                      | ... | ... | ... |
| 195492 |       | " " " C.A.K. 6-15 Motor                                                                                                                                                                                                                                           | ... | ... | ... |
| 195735 |       | " " " C.A.K. 6-15 S.I. Motor                                                                                                                                                                                                                                      | ... | ... | ... |
| 191097 | 2535  | Armature Shaft Thrust Washer (fibre)                                                                                                                                                                                                                              | ... | ... | ... |
| 191098 | 2535  | " " " " (paper)                                                                                                                                                                                                                                                   | ... | ... | ... |
| 701400 | 2535  | " " " " (pulley end)                                                                                                                                                                                                                                              | ... | ... | ... |
| 194144 | 2535  | Belt (moulded)                                                                                                                                                                                                                                                    | ... | ... | ... |
| 192457 | 2535  | Brush (carbon, $\frac{3}{32}$ " sq.), for C.A.K. 6-3, C.A.K. 6-3 S.I., C.A.K. 6-5, C.A.K. 6-5 S.I., C.A.K. 6-6, C.A.K. 6-6 S.I., C.A.K. 6-7, C.A.K. 6-7 S.I., C.A.K. 6-8, C.A.K. 6-8 S.I., C.A.K. 6-11, C.A.K. 6-14 S.I., C.A.K. 6-15 and C.A.K. 6-15 S.I. Motors | ... | ... | ... |
| 193799 |       | Brush (carbon, $\frac{3}{32}$ " sq.), for C.A.K. 6-9, C.A.K. 6-9 S.I., C.A.K. 6-10, C.A.K. 6-10 S.I., C.A.K. 6-11, C.A.K. 6-11 S.I., C.A.K. 6-12 and C.A.K. 6-12 S.I. Motors                                                                                      | ... | ... | ... |
| 195435 | 2535  | Brush Cap                                                                                                                                                                                                                                                         | ... | ... | ... |
| 194113 | 2535  | " Holder Tube                                                                                                                                                                                                                                                     | ... | ... | ... |
| 192458 | 2535  | " Spring                                                                                                                                                                                                                                                          | ... | ... | ... |
| 193536 | 2535  | Commutator, complete                                                                                                                                                                                                                                              | ... | ... | ... |
| 193907 | 2538  | " Oil Sling                                                                                                                                                                                                                                                       | ... | ... | ... |

| No.    | Plate |                                                                    |     |     |     |     |
|--------|-------|--------------------------------------------------------------------|-----|-----|-----|-----|
| 195833 | 2535  | End Cover (Commutator end)                                         | ... | ... | ... | ... |
| 195832 | 2535  | " " (pulley end)                                                   | ... | ... | ... | ... |
| 140445 | 2535  | " " Fastening Screw                                                | ... | ... | ... | ... |
| 198923 | 2535  | " " " " for 198927                                                 | ... | ... | ... | ... |
| 195465 | ---   | Field Coils, assembled, for 195464                                 | ... | ... | ... | ... |
| 193879 | 2535  | " Core, complete                                                   | ... | ... | ... | ... |
| 195464 | ---   | " " with Coils, No. 195465, complete, for C.A.K. 6-3 Motor         | ... | ... | ... | ... |
| 195747 | ---   | " Coils, assembled, for 195736                                     | ... | ... | ... | ... |
| 195736 | ---   | " Core with Coils, No. 195747, complete, for C.A.K. 6-3 S.I. Motor | ... | ... | ... | ... |
| 195468 | ---   | " Coils, assembled, for 195467                                     | ... | ... | ... | ... |
| 195467 | ---   | " Core with Coils, No. 195468, complete, for C.A.K. 6-5 Motor      | ... | ... | ... | ... |
| 195748 | ---   | " Coils, assembled, for 195737                                     | ... | ... | ... | ... |
| 195737 | ---   | " Core with Coils, No. 195748, complete, for C.A.K. 6-5 S.I. Motor | ... | ... | ... | ... |
| 195470 | ---   | " Coils, assembled, for 195469                                     | ... | ... | ... | ... |
| 195469 | ---   | " Core with Coils, No. 195470, complete, for C.A.K. 6-6 Motor      | ... | ... | ... | ... |
| 195749 | ---   | " Coils, assembled, for 195738                                     | ... | ... | ... | ... |
| 195738 | ---   | " Core with Coils No. 195749, complete, for C.A.K. 6-6 S.I. Motor  | ... | ... | ... | ... |
| 195440 | ---   | " Coils, assembled, for 195439                                     | ... | ... | ... | ... |
| 195439 | ---   | " Core with Coils, No. 195440, complete, for C.A.K. 6-7 Motor      | ... | ... | ... | ... |
| 195750 | ---   | " Coils, assembled, for 195739                                     | ... | ... | ... | ... |
| 195739 | ---   | " Core with Coils, No. 195750, complete, for C.A.K. 6-7 S.I. Motor | ... | ... | ... | ... |
| 195474 | ---   | " Coils, assembled, for 195473                                     | ... | ... | ... | ... |
| 195473 | ---   | " Core with Coils, No. 195474, complete, for C.A.K. 6-8 Motor      | ... | ... | ... | ... |
| 195751 | ---   | " Coils, assembled, for 195740                                     | ... | ... | ... | ... |
| 195740 | ---   | " Core with Coils, No. 195751, complete, for C.A.K. 6-8 S.I. Motor | ... | ... | ... | ... |
| 195478 | ---   | " Coils, assembled, for 195477                                     | ... | ... | ... | ... |
| 195477 | ---   | " Core with Coils, No. 195478, complete, for C.A.K. 6-9 Motor      | ... | ... | ... | ... |
| 195752 | ---   | " Coils, assembled, for 195741                                     | ... | ... | ... | ... |
| 195741 | ---   | " Core with Coils, No. 195752, complete, for C.A.K. 6-9 S.I. Motor | ... | ... | ... | ... |
| 195484 | ---   | " Coils, assembled, for 195483                                     | ... | ... | ... | ... |
| 195483 | ---   | " Core with Coils, No. 195484, complete, for C.A.K. 6-10 Motor     | ... | ... | ... | ... |
| 195753 | ---   | " Coils, assembled, for 195742                                     | ... | ... | ... | ... |
| 195742 | ---   | " Core with Coils, No. 195753, complete for C.A.K. 6-10 S.I. Motor | ... | ... | ... | ... |
| 195442 | ---   | " Coils, assembled, for 195441                                     | ... | ... | ... | ... |
| 195441 | 2535  | " Core with Coils, No. 195442, complete, for C.A.K. 6-11 Motor     | ... | ... | ... | ... |
| 195754 | ---   | " Coils, assembled, for 195743                                     | ... | ... | ... | ... |

| No.                                                      | Plate           |                                                                                         |     |     |     |     |
|----------------------------------------------------------|-----------------|-----------------------------------------------------------------------------------------|-----|-----|-----|-----|
| 195743                                                   | ---             | Field Core with Coils, No. 195754, complete, for C.A.K. 6-11 S.I. Motor                 | ... | ... | ... | ... |
| 195482                                                   | ---             | " Coils, assembled, for 195481                                                          | ... | ... | ... | ... |
| 195481                                                   | ---             | " Core with Coils, No. 195482, complete, for C.A.K. 6-12 Motor                          | ... | ... | ... | ... |
| 195755                                                   | ---             | " Coils, assembled, for 195744                                                          | ... | ... | ... | ... |
| 195744                                                   | ---             | " Core with Coils, No. 195755, complete, for C.A.K. 6-12 S.I. Motor                     | ... | ... | ... | ... |
| 195520                                                   | ---             | " Coils, assembled, for 195519                                                          | ... | ... | ... | ... |
| 195519                                                   | ---             | " Core with Coils, No. 195520, complete, for C.A.K. 6-14 Motor                          | ... | ... | ... | ... |
| 195756                                                   | ---             | " Coils, assembled, for 195745                                                          | ... | ... | ... | ... |
| 195745                                                   | ---             | " Core with Coils, No. 195756, complete, for C.A.K. 6-14 S.I. Motor                     | ... | ... | ... | ... |
| 195476                                                   | ---             | " Coils, assembled, for 195475                                                          | ... | ... | ... | ... |
| 195475                                                   | ---             | " Core with Coils, No. 195476, complete, for C.A.K. 6-15 Motor                          | ... | ... | ... | ... |
| 195757                                                   | ---             | " Coils, assembled, for 195746                                                          | ... | ... | ... | ... |
| 195746                                                   | ---             | " Core with Coils, No. 195757, complete, for C.A.K. 6-15 S.I. Motor                     | ... | ... | ... | ... |
| 820343                                                   | 2538            | " Coil Insulation                                                                       | ... | ... | ... | ... |
| <del>195474</del>                                        | <del>2535</del> | " " Retainer                                                                            | ... | ... | ... | ... |
| 194717                                                   | 2535            | " " Lead Strain Relief                                                                  | ... | ... | ... | ... |
| 193908                                                   | 2535            | " " " Clamp                                                                             | ... | ... | ... | ... |
| 193909                                                   | 2535            | " " " " Insulation                                                                      | ... | ... | ... | ... |
| 193910                                                   | 2535            | " " " " Insulating Plate                                                                | ... | ... | ... | ... |
| 51369r                                                   | 2535            | " " " " Screw                                                                           | ... | ... | ... | ... |
| †991601                                                  | 2535            | " Core Shield and Nameplate                                                             | ... | ... | ... | ... |
| 195913                                                   | 2535            | " " " " " Insulation                                                                    | ... | ... | ... | ... |
| †When ordering, state motor with which it is to be used. |                 |                                                                                         |     |     |     |     |
| 193993                                                   | 2535            | Motor Lead Tube                                                                         | ... | ... | ... | ... |
| 195436                                                   | 2535            | " Pulley with 51207r...                                                                 | ... | ... | ... | ... |
| 51207r                                                   | 2535            | " " Set Screw                                                                           | ... | ... | ... | ... |
| 51208r                                                   | 2535            | " Screw                                                                                 | ... | ... | ... | ... |
| 8905                                                     | 2535            | " " Washer                                                                              | ... | ... | ... | ... |
| 194326                                                   | 2535            | Oil Lubricating Spring                                                                  | ... | ... | ... | ... |
| 194494                                                   | 2535            | " " Tube                                                                                | ... | ... | ... | ... |
| 194499                                                   | 2535            | " " Wick                                                                                | ... | ... | ... | ... |
| *193700                                                  | ---             | Three-pin Terminal Body (male half)                                                     | ... | ... | ... | ... |
| 51582                                                    | 2537            | " " " " ( " " ) Post Thumb Nut                                                          | ... | ... | ... | ... |
| 701719                                                   | 2537            | " " " " ( " " ) " Washer                                                                | ... | ... | ... | ... |
| 192797                                                   | 2537            | Three-pin Terminal Body (male half), complete, Nos. 193700, three each 51582 and 701719 | ... | ... | ... | ... |
| 145r                                                     | 2537            | Three-pin Terminal Body (male half) Screw                                               | ... | ... | ... | ... |
| 190013                                                   | 2540            | Tube filled with Singer Lubricant for Electric Motors                                   | ... | ... | ... | ... |

## FOOT CONTROLLERS

| No.     | Plate |                                                                                                                                                                                                   |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 198928  | 2536  | Controller (moulded, foot), complete with grounding terminal, for 150 to 250 volts, A.C. or D.C. Motor, Nos. 194321, 194571, 194573, 195097, 899287, two 964317, four each 140099r and 194407 ... |
| 194583  | ---   | Controller, complete, for 32 to 55 volts, A.C. or D.C. Motor, Nos. 194321, 194569, 194573, 194574, 899287, two 964317, four each 140099r and 194407 ...                                           |
| 194584  | ---   | Controller, complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 194321, 194570, 194573, 194574, 899815, two 964317, four each 140099r and 194407 ...                                          |
| 194585  | ---   | Controller, complete, for 150 to 250 volts, A.C. or D.C. Motor, Nos. 194321, 194571, 194573, 194574, 899287, two 964317, four each 140099r and 194407 ...                                         |
| 194572  | 2536  | Controller Base with two 194419 ...                                                                                                                                                               |
| 194569  | ---   | " " 194572 with 192211, 194418, 194774, 194775 two each 23258, 140100r, 140103r, 194404, 194514 and 931090 ...                                                                                    |
| 194570  | ---   | Controller Base 194572 with 192140, 194418, 194774, 194775, two each 23258, 140100r, 140103r, 194404, 194514 and 931090 ...                                                                       |
| 194571  | ---   | Controller Base 194572 with 192141, 194418, 194774, 194775, two each 23258, 140100r, 140103r, 194404, 194514 and 931090 ...                                                                       |
| 194407  | 2536  | Controller Base Cushion (rubber) ...                                                                                                                                                              |
| 140099r | 2536  | " " Screw ...                                                                                                                                                                                     |
| 194573  | 2536  | " Cover ...                                                                                                                                                                                       |
| 194321  | 2536  | " Foot Pedal ...                                                                                                                                                                                  |
| 194517  | ---   | " Lead Cord (long) 8 feet, for 194522 ...                                                                                                                                                         |
| 194576  | ---   | " " " (short) 3 feet, 10 inches, for 194575 ...                                                                                                                                                   |
| 194522  | ---   | " " " 194517 and plug for 194574 ...                                                                                                                                                              |
| 194575  | ---   | " " " 3 feet 10 inches, complete, from three pin terminal to controller, Nos. 194576, 194577, 194604, two each 191960 and 191961 for 194574 ...                                                   |
| 194574  | ---   | Controller Lead Cord, complete, from lamp socket to three-pin terminal and controller, Nos. 194521, 194522 and 194575 ...                                                                         |
| *195094 | ---   | Controller Lead Cord (short) 3 feet 10 inches ...                                                                                                                                                 |
| 195093  | ---   | " " " 3 feet 10 inches, long, complete, Nos. 194577, 194604, 195094, two each 191960 and 191961 ...                                                                                               |
| *195098 | ---   | Controller Lead Cord (long) 8 feet with plug ...                                                                                                                                                  |
| 195097  | 2536  | " " " with Ground Connection, complete, from lamp socket to three-pin terminal and controller, Nos. 194525, 195062, 195093 and 195098 ...                                                         |
| 194525  | ---   | Controller Lead Identification Tube (red) ...                                                                                                                                                     |
| 194577  | 2538  | " " Cord Insulating Sleeve 2 $\frac{11}{16}$ inches long ...                                                                                                                                      |
| *194604 | ---   | " " Insulating Sleeve 3 $\frac{3}{16}$ inches long ...                                                                                                                                            |
| 191960  | ---   | " " Terminal Clip Body (controller end) ...                                                                                                                                                       |
| 191961  | ---   | " " " " " Cap (controller end) ...                                                                                                                                                                |

## FOOT CONTROLLERS

| No.     | Plate |                                                                                                                               |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------|
| 192211  | ---   | Controller Resistance Unit, 32 to 55 volts ...                                                                                |
| 192140  | 2536  | " " " 95 to 145 volts ...                                                                                                     |
| 192141  | ---   | " " " 150 to 250 volts ...                                                                                                    |
| 194774  | 2536  | " " " Adjusting Nut ...                                                                                                       |
| 194775  | 2536  | " " " " " Lock Spring ...                                                                                                     |
| 194403  | 2538  | " " " Bell Crank for 194416 ...                                                                                               |
| 194416  | 2536  | " " " " " complete, Nos. 194405 and two 194403 ...                                                                            |
| 51340c  | 2536  | Controller Resistance Unit Bell Crank Hinge Screw ...                                                                         |
| 1607j   | 2527  | " " " " " " " Nut ...                                                                                                         |
| 194404  | 2536  | " " " " " " Spring ...                                                                                                        |
| 194402  | 2536  | " " " " " " Bracket ...                                                                                                       |
| 140100r | 2538  | " " " " " " " Screw ...                                                                                                       |
| 194418  | ---   | Controller Resistance Unit Bell Crank Spring Bracket 194402 with 194416, 194773, two each 1607j and 51340c ...                |
| 194514  | 2538  | Controller Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc ...                                                |
| 194405  | 2538  | Controller Resistance Unit Bell Crank Spring Position Pin ...                                                                 |
| 194419  | ---   | " " " Insert Nut (brass) ...                                                                                                  |
| 140103r | 2536  | " " " Screw ...                                                                                                               |
| 931090  | 2538  | " " " " Washer (asbestos) ...                                                                                                 |
| 23258   | 2538  | " " " " " (steel) ...                                                                                                         |
| 194773  | 2536  | " " " Yoke ...                                                                                                                |
| 51340c  | 2536  | " " " " Hinge Screw ...                                                                                                       |
| 1607j   | 2527  | " " " " " " Nut ...                                                                                                           |
| *899815 | ---   | Name Plate for 194584 ...                                                                                                     |
| *899287 | ---   | " " " 194583, 194585 and 198928 ...                                                                                           |
| 964317  | 2538  | " " Drive Screw ...                                                                                                           |
| *192644 | ---   | Three-Pin Terminal (female half) Housing (lower) ...                                                                          |
| *194520 | ---   | " " " ( " " ) " (upper) ...                                                                                                   |
| 51093r  | 2536  | " " " ( " " ) " Screw ...                                                                                                     |
| 1768r   | 2536  | " " " ( " " ) " " Nut ...                                                                                                     |
| 192692  | 2538  | " " " ( " " ) Insert Clamp ...                                                                                                |
| 192691  | ---   | " " " ( " " ) " Sleeve ...                                                                                                    |
| 194521  | ---   | Three-Pin Terminal (female half), complete, Nos. 192644, 194520, two each 1768r, 51093r, three each 192691 and 192692 ...     |
| 195062  | 2536  | Three-Pin Terminal (female half) with Ground Connection, complete, Nos. 195063, 195067, two each 1768r, 51093r and 195059 ... |
| *195068 | ---   | Three-Pin Terminal (female half) Housing (lower) with three 195058 ...                                                        |
| 195067  | ---   | " " " ( " " ) " ( " ) 195068 with three each 140125 and 195057 ...                                                            |
| *195057 | ---   | Three-Pin Terminal (female half) Housing (lower) Contact Prong ...                                                            |
| *195058 | ---   | " " " ( " " ) " ( " ) Insert ...                                                                                              |
| *195064 | ---   | " " " ( " " ) " (upper) with 195065 ...                                                                                       |
| 195063  | ---   | " " " ( " " ) " ( " ) 195064 with 140281 and 195066 ...                                                                       |

| No.     | Plate |                                                                       |
|---------|-------|-----------------------------------------------------------------------|
| *195066 | ---   | Three-Pin Terminal (female half) Housing (upper) Ground Contact Prong |
| *195065 | ---   | " " " ( " " ) " ( " ) Insert                                          |
| 195059  | 2536  | " " " ( " " ) " Snap Ring                                             |
| 140281  | 2538  | " " " ( " " ) " (upper) Ground Contact Prong Screw                    |

### RADIO INTERFERENCE SUPPRESSOR

| No.    | Plate |                                                                |
|--------|-------|----------------------------------------------------------------|
| 198924 | 2539  | Ground Lead Terminal Plug                                      |
| 198925 | 2539  | Insulating Plug for 198927                                     |
| 198926 | 2539  | Lead Insulating Tubing                                         |
| 198414 | 2538  | " Terminal Clip                                                |
| 198837 | 2539  | Radio Interference Suppressor only                             |
| 198922 | 2539  | " " " Pal Nut                                                  |
| 198838 | ---   | " " " Nos. 198837, 198924, 198926 and three 198414             |
| 198929 | 2539  | " " " Lead Fastening Clip                                      |
| 198927 | 2539  | " " " complete, Nos. 198838, 198922, 198923, 198925 and 198929 |

## Singerlight

| No.     | Plate |                                                                          |
|---------|-------|--------------------------------------------------------------------------|
| 193911  | 2537  | Singerlight Lamp Socket                                                  |
| 194024  | ---   | " " " 193911 with 193912, 193917, two each 51399K and 193915             |
| 193912  | 2537  | " " " Cap                                                                |
| 51399k  | 2537  | " " " " Screw                                                            |
| 701994  | 2537  | " " " Insulating Washer (felt)                                           |
| 51367zb | 2537  | " " " Screw                                                              |
| 193915  | 2537  | " " " Terminal complete                                                  |
| 193916  | ---   | " " " Lead                                                               |
| 193917  | 2537  | Singer Lead (lead insulated), complete, Nos. 192954, 192955 and 193916   |
| 193897  | 2537  | Singerlight Lead Clamping Plate                                          |
| 704r    | 2537  | " " " " Screw                                                            |
| 192954  | ---   | " " " Terminal Clip Body                                                 |
| 192955  | ---   | " " " " " Cap                                                            |
| 51401e  | 2537  | " " " Set Screw                                                          |
| 193898  | 2537  | " Shade and Lamp Socket Housing with 51401e                              |
| 193890  | 2537  | " Toggle Switch with 51484j, 51623 and 193919                            |
| 193893  | ---   | " " " Lead                                                               |
| 193892  | 2537  | Singerlight Toggle Switch Lead, complete, Nos. 192954, 192955 and 193893 |

| No.    | Plate |                                                                                       |
|--------|-------|---------------------------------------------------------------------------------------|
| 192954 | ---   | Singerlight Toggle Switch Lead Terminal Clip Body                                     |
| 192955 | ---   | " " " " " " " Cap                                                                     |
| 51484j | 2537  | " " " " " " Screw                                                                     |
| 193891 | 2537  | Singerlight Toggle Switch with Lead, complete, Nos. 193890 and 193892                 |
| 51623  | 2537  | Singerlight Toggle Switch Lock Nut                                                    |
| 193919 | 2537  | " " " " Thumb Nut                                                                     |
| 193920 | 2537  | " " " " Insulation                                                                    |
| 193918 | ---   | Singerlight (less lamp and switch), complete, Nos. 51367zb, 193898, 194024 and 701994 |
| 641zj  | 2537  | Singerlight Screw                                                                     |

### SINGERLIGHT LAMP

| No.    | Plate |                  |
|--------|-------|------------------|
| 194120 | 2537  | Singerlight Lamp |

*NOTE. In ordering it is necessary to state the exact voltage required.  
Example --194120, 240 Volts.*

## Bobbin Winder Parts

(The Belt Guard is an Integral Part of the Machine Arm)

| No.     | Plate |                                                                                   |
|---------|-------|-----------------------------------------------------------------------------------|
| 45838   | ---   | Frame                                                                             |
| 45859   | 2527  | " 45838 with 45860 and 45862                                                      |
| 51355x  | 2527  | " Hinge Screw                                                                     |
| 45775   | 2527  | " " " Friction Washer (under head of screw)                                       |
| 45812   | 2527  | " " " Washer (between frame and belt guard)                                       |
| *45860  | ---   | Pulley                                                                            |
| *45861  | ---   | Spindle                                                                           |
| *45862  | ---   | " 45861 with 45836 and 45837                                                      |
| *45836  | ---   | " Bobbin Retaining Spring                                                         |
| *45837  | ---   | " " " " Collar                                                                    |
| 45857   | 2527  | Tension Bracket                                                                   |
| 45858   | 2527  | Tension Bracket, complete, Nos. 1607r, 45846, 45847, 45857, 51497zb and two 45845 |
| 1423r   | 2527  | Tension Bracket Screw                                                             |
| 45845   | 2527  | " Disc                                                                            |
| 51497zb | 2527  | " " Screw                                                                         |
| 1607r   | 2527  | " " " Nut                                                                         |
| 45846   | 2527  | " " " Washer                                                                      |
| 45847   | 2527  | " " " Spring                                                                      |



| No.     | Plate |                                                                                                                                             |     |     |     |     |     |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|
| 26528   | 2531  | Scroll with 468c                                                                                                                            | ... | ... | ... | ... | ... |
| *26529  | —     | " Carrier with 26531                                                                                                                        | ... | ... | ... | ... | ... |
| 22232   | —     | " " Friction Washer                                                                                                                         | ... | ... | ... | ... | ... |
| 26530   | —     | " " Hinge Stud                                                                                                                              | ... | ... | ... | ... | ... |
| 26531   | —     | " " Pin                                                                                                                                     | ... | ... | ... | ... | ... |
| *26532  | —     | " Cover                                                                                                                                     | ... | ... | ... | ... | ... |
| *26533  | —     | " Driving Lever with 26534                                                                                                                  | ... | ... | ... | ... | ... |
| 26534   | —     | " " " Stud                                                                                                                                  | ... | ... | ... | ... | ... |
| 26535   | 2531  | Spool Pin, for Arm of Machine                                                                                                               | ... | ... | ... | ... | ... |
| *120877 | —     | Thread Bracket                                                                                                                              | ... | ... | ... | ... | ... |
| 9859    | —     | " " Rivet                                                                                                                                   | ... | ... | ... | ... | ... |
| 26537   | 2531  | " Eyelet                                                                                                                                    | ... | ... | ... | ... | ... |
| 26785   | 2531  | " Retaining Spring                                                                                                                          | ... | ... | ... | ... | ... |
| 240j    | 2531  | " " " Screw                                                                                                                                 | ... | ... | ... | ... | ... |
| 26538   | 2531  | Embroidery Attachment, complete, Nos. 240j, 26523, 26524, 26527 to 26530, 26532, 26533, 26535, 26537, 26784, 26785, 120876 and two 22232... | ... | ... | ... | ... | ... |

## EMBROIDERY ATTACHMENT

## For Two Threads

| No.    | Plate |                                                                                                      |     |     |     |     |     |
|--------|-------|------------------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|
| *35483 | —     | Body                                                                                                 | ... | ... | ... | ... | ... |
| *35484 | —     | " Block                                                                                              | ... | ... | ... | ... | ... |
| 12152  | —     | " " Rivet                                                                                            | ... | ... | ... | ... | ... |
| *35485 | —     | Driving Lever                                                                                        | ... | ... | ... | ... | ... |
| *35486 | —     | " " Arm (lower)                                                                                      | ... | ... | ... | ... | ... |
| *35487 | —     | " " " (upper)                                                                                        | ... | ... | ... | ... | ... |
| *35488 | —     | Driving Lever Arm Guide                                                                              | ... | ... | ... | ... | ... |
| 35489  | —     | " " " Hinge Stud                                                                                     | ... | ... | ... | ... | ... |
| *35490 | —     | " " " Spring                                                                                         | ... | ... | ... | ... | ... |
| 35491  | —     | " " " Hinge Stud                                                                                     | ... | ... | ... | ... | ... |
| *35492 | —     | Thread Carrier (left)                                                                                | ... | ... | ... | ... | ... |
| 35493  | —     | " " ( " ) Hinge Stud                                                                                 | ... | ... | ... | ... | ... |
| *35494 | —     | " " (right)                                                                                          | ... | ... | ... | ... | ... |
| 50139b | 2531  | " " ( " ) Hinge Screw                                                                                | ... | ... | ... | ... | ... |
| *35495 | —     | " " Friction Plate                                                                                   | ... | ... | ... | ... | ... |
| 35496  | 2531  | Embroidery Attachment, Nos. 190b, 12152, 35483 to 35488, 35490 to 35495, 35498, 50139b and two 35189 | ... | ... | ... | ... | ... |
| 190b   | 2534  | Embroidery Attachment Screw                                                                          | ... | ... | ... | ... | ... |

| No.    | Plate |                                                                                           |     |     |     |     |     |
|--------|-------|-------------------------------------------------------------------------------------------|-----|-----|-----|-----|-----|
| *35497 | —     | Spool Bracket                                                                             | ... | ... | ... | ... | ... |
| 35498  | —     | " " Stud                                                                                  | ... | ... | ... | ... | ... |
| 1422b  | 2531  | " " Tension Regulating Thumb Screw                                                        | ... | ... | ... | ... | ... |
| 35499  | 2531  | " " " Spring                                                                              | ... | ... | ... | ... | ... |
| 35500  | —     | " " " " Position Pin                                                                      | ... | ... | ... | ... | ... |
| 35500  | —     | " " Thread Guide Pin                                                                      | ... | ... | ... | ... | ... |
| *35501 | —     | " " Wire                                                                                  | ... | ... | ... | ... | ... |
| 35502  | —     | " " " Hinge Stud                                                                          | ... | ... | ... | ... | ... |
| 35503  | —     | " " " " Washer                                                                            | ... | ... | ... | ... | ... |
| 35504  | 2531  | Spool Bracket, complete, Nos. 1422b, 35497, 35499, 35502, 35503, two each 35500 and 35501 | ... | ... | ... | ... | ... |
| 35505  | 2531  | Embroidery Attachment, complete, Nos. 35496 and 35504                                     | ... | ... | ... | ... | ... |

## HEMSTITCHING AND PICOTING ATTACHMENT

| No.    | Plate |                                                  |     |     |     |     |     |
|--------|-------|--------------------------------------------------|-----|-----|-----|-----|-----|
| 121387 | 2532  | Hemstitching and Picoting Attachment with 51347a | ... | ... | ... | ... | ... |
| 51347a | 2532  | " " " " Thumb Screw                              | ... | ... | ... | ... | ... |
| 121420 | 2532  | " " " " Throat Plate with 121466 and two 121467  | ... | ... | ... | ... | ... |
| 121466 | 2532  | " " " " " Plate Needle Guide                     | ... | ... | ... | ... | ... |
| 121467 | 2532  | " " " " " " " Rivet                              | ... | ... | ... | ... | ... |
| 121392 | 2532  | " " " " " " 121420 with 45850 and two 233zj      | ... | ... | ... | ... | ... |

## IMITATION HEMSTITCHING ATTACHMENT

| No.    | Plate |                             |     |     |     |     |     |
|--------|-------|-----------------------------|-----|-----|-----|-----|-----|
| 120687 | 2533  | with Yielding Presser Plate | ... | ... | ... | ... | ... |

## NEEDLE THREADER (UNIVERSAL)

| No.     | Plate |                                               |     |     |     |     |     |
|---------|-------|-----------------------------------------------|-----|-----|-----|-----|-----|
| 121631  | 2540  | Needle Threader Hook                          | ... | ... | ... | ... | ... |
| 140157j | 2540  | " " " Screw                                   | ... | ... | ... | ... | ... |
| 121632  | 2540  | Needle Threader with 140157j and three 121631 | ... | ... | ... | ... | ... |

## NEEDLE THREADER AND SEAM RIPPER

| No.     | Plate |                                                                                                 |
|---------|-------|-------------------------------------------------------------------------------------------------|
| 121631  | 2540  | Needle Threader Hook ... ..                                                                     |
| 140157j | 2540  | " " " Screw ... ..                                                                              |
| 120982  | 2540  | " " " and Seam Ripper Knife Blade ... ..                                                        |
| 51489j  | 2540  | " " " " " " " Screw ... ..                                                                      |
| 121634  | 2540  | Needle Threader and Seam Ripper, complete, Nos. 51489j, 120982, 140157j and three 121631 ... .. |

## PRESSER FEET

| No.    | Plate |                                                      |
|--------|-------|------------------------------------------------------|
| 121717 | 2540  | Presser Foot with 36696 ... ..                       |
| 35002  | 2540  | " " " Extension ... ..                               |
| 35003  | 2540  | " " " Graduated Adjustable Guide (long, left) ... .. |
| 35004  | 2540  | " " " " " " " (short, right) ... ..                  |
| 35005  | 2540  | " " " " " " " (short, right, flush) ... ..           |
| 35006  | 2540  | " " " " " " " (short, right, flush) ... ..           |
| 35135  | 2540  | " " " " " " " Clamp ... ..                           |
| 35206  | 2540  | " " " " " " " Lever ... ..                           |
| 35710  | 2540  | " " " " " " " Screw ... ..                           |
| 35710  | 2540  | " " " " " " " Steady Pin ... ..                      |

## Presser Foot

for Cording and Slide Fastener Work.

| No.     | Plate |                                                                                                                                |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------|
| 121875  | ...   | Presser Foot ... ..                                                                                                            |
| 140347w | ...   | " " " Adjusting Thumb Screw ... ..                                                                                             |
| 121876  | ...   | " " " Body ... ..                                                                                                              |
| 121877  | ...   | Presser Foot (adjustable for sewing on the right or left side of the needle), complete, Nos. 121875, 121876 and 140347w ... .. |

NOTE. When ordering No. 35985 state size required.

EMBROIDERY HOOPS (Plain)  
(BIRCH)

| No.   | Plate |                                                                   |
|-------|-------|-------------------------------------------------------------------|
| 87586 | ...   | Round, $5\frac{3}{8}$ " diam. $\times$ $7\frac{m}{m}$ high ... .. |
| 96416 | ...   | " " " $7$ " " $\times$ $7\frac{m}{m}$ " " ... ..                  |
| 87589 | 1221  | " " " $8$ " " $\times$ $7\frac{m}{m}$ " " ... ..                  |
| 87593 | ...   | " " " $10$ " " $\times$ $7\frac{m}{m}$ " " ... ..                 |
| 87595 | ...   | " " " $12$ " " $\times$ $7\frac{m}{m}$ " " ... ..                 |
| 96422 | 1221  | Oval, $9" \times 4\frac{1}{2}" \times 7\frac{m}{m}$ high ... ..   |
| 87597 | ...   | " " " $12" \times 5\frac{1}{2}" \times 7\frac{m}{m}$ " " ... ..   |

EMBROIDERY HOOPS (with Clamp)  
(BIRCH)

| No.    | Plate |                                                                                                                 |
|--------|-------|-----------------------------------------------------------------------------------------------------------------|
| 96417  | ...   | Round, $5\frac{3}{8}$ " diam. $\times$ $7\frac{m}{m}$ high, with SS528j, NX95j, two 36425 and four 96427 ... .. |
| 96418  | ...   | " " " $7$ " " " $7\frac{m}{m}$ " " " SS528j, NX95j, two 96426 and four 96427 ... ..                             |
| 96419  | ...   | " " " $8$ " " " $7\frac{m}{m}$ " " " SS528j, NX95j, two 96426 and four 96427 ... ..                             |
| 96420  | ...   | " " " $10$ " " " $7\frac{m}{m}$ " " " SS528j, NX95j, two 96426 and four 96427 ... ..                            |
| 96421  | ...   | " " " $12$ " " " $7\frac{m}{m}$ " " " SS528j, NX95j, two 96844 and four 96845 ... ..                            |
| 96423  | ...   | Oval, $9" \times 11" \times 7\frac{m}{m}$ high, with SS528j, NX95j, 96425, 96426 and four 96427 ... ..          |
| 96424  | ...   | " " " $12" \times 5\frac{1}{2}" \times 7\frac{m}{m}$ " " " SS528j, NX95j, 96425, 96426 and four 96427 ... ..    |
| 96425  | 2399  | Clamping Bracket for 96417, 96423 and 96424 ... ..                                                              |
| 96426  | 2399  | " " " " " " " 96418 to 96420, 96423 and 96424 ... ..                                                            |
| 96844  | 2399  | " " " " " " " 96421 ... ..                                                                                      |
| 96427  | 2399  | " " " " " " " Rivet for 96417 to 96420, 96423 and 96424 ... ..                                                  |
| 96845  | 2399  | " " " " " " " 96421 ... ..                                                                                      |
| SS528j | 2399  | " " " " " " " Screw ... ..                                                                                      |
| NX95j  | 2399  | " " " " " " " Nut ... ..                                                                                        |

Portable Carrying Case  
No. 45832

| No.    | Plate |                                                                          |
|--------|-------|--------------------------------------------------------------------------|
| 136148 | 2541  | Cover Hinge with four 136149 ... ..                                      |
| 136149 | 2541  | " " " Rivet $\frac{3}{16}$ ", for 136148 ... ..                          |
| 136150 | 2541  | " " " Lock (left) with four 136145 ... ..                                |
| 136189 | 2541  | " " " (right) with four 136145 ... ..                                    |
| 136151 | 2541  | " " " Hasp with two 136145 ... ..                                        |
| 136145 | 2541  | " " " " Rivet $\frac{3}{16}$ ", for 136151 ... ..                        |
| 136152 | 2541  | " " " Key ... ..                                                         |
| 136145 | 2541  | " " " Rivet $\frac{3}{16}$ ", for 136150 and 136189 ... ..               |
| 124446 | 2541  | Dome (bottom) ... ..                                                     |
| 136359 | ...   | Handle, for 136361 ... ..                                                |
| 136360 | ...   | " " Post, complete, for 136361 ... ..                                    |
| 136361 | 2541  | Handle, complete, Nos. 136359 and two 136360 ... ..                      |
| 96947  | ...   | Oil Holder (wire) with two wood screws $\frac{3}{8}$ " No. 8 R.H. ... .. |
| 100401 | 2541  | Tray with 136082 and 136084 ... ..                                       |
| 136082 | 2541  | " " Hole Cover with two 136067 and three 136066, for 100401 ... ..       |
| 136084 | 2541  | " " " " " " " two each 136066 and 136067, for 100401 ... ..              |
| 136067 | 2541  | " " " " " Rivet $\frac{1}{4}$ ", for 136082 and 136084 ... ..            |
| 136066 | 2541  | " " " " " Rivet $\frac{3}{16}$ ", for 136082 and 136084 ... ..           |

# Numerical List of Parts

| No.    | Plate |                                                                                    |
|--------|-------|------------------------------------------------------------------------------------|
| XX95j  | 2399  | Embroidery Hoop Clamping Bracket Screw<br>Nut, for 96417 to 96421, 96423 and 96424 |
| 145r   | 2537  | Three-Pin Terminal Body (male half) Screw                                          |
| 171al  | 2525  | Feed Lifting Connecting Rod Cap Screw for<br>45725 ... ..                          |
| 190j   | 2534  | Corder Screw for 26399 ... ..                                                      |
| 190b   | 2534  | Embroidery Attachment Screw for 35496 ...                                          |
| 208al  | 2528  | Feed Dog Screw ... ..                                                              |
| 233zj  | 2532  | Rotating Hook Bobbin Case Position Plate<br>Screw ... ..                           |
| 233zj  | 2532  | Hemstitching and Picoting Attachment<br>Throat Plate Screw ... ..                  |
| 240j   | 2531  | Embroidery Attachment Thread Retaining<br>Spring Screw for 26538 ... ..            |
| 248za  | 2525  | Clamp Stop Motion Clamp Stop Screw ...                                             |
| 315c   | 2528  | Feed Bar Screw Centre for 15445 ...                                                |
| 330r   | 2527  | Arm Top Cover Screw ... ..                                                         |
| 335zb  | 2527  | Slack Thread Regulator and Tension Thread<br>Guide Screw ... ..                    |
| 337d   | 2540  | Presser Foot Graduated Adjustable Guide<br>Clamp Screw for 121718 ... ..           |
| 447c   | 2525  | Rotating Hook Collar and Counterbalance<br>Set Screw for 45833 ... ..              |
| 448c   | 2525  | Feed Lifting Rock Shaft Centre (left) Set<br>Screw ... ..                          |
| 448c   | 2525  | Feed Lifting Rock Shaft Centre (right) Set<br>Screw ... ..                         |
| 448c   | 2525  | Feed Rock Shaft Centre (left) Set Screw ...                                        |
| 448c   | 2525  | Feed Rock Shaft Centre (right) Set Screw ...                                       |
| 448c   | 2525  | Rotating Hook Shaft Bushing (back) Set<br>Screw for 45856 ... ..                   |
| 448c   | 2525  | Rotating Hook Shaft Bushing (front) Set<br>Screw for 45856 ... ..                  |
| 453c   | 2529  | Presser Bar Guide Bracket Set Screw for<br>45742 ... ..                            |
| 457c   | 2527  | Tension Stud Set Screw ... ..                                                      |
| 462c   | 2525  | Needle Bar Bushing (upper) Set Screw ...                                           |
| 462al  | 2525  | Rotating Hook Set Screw for 45827                                                  |
| 468c   | 2531  | Embroidery Attachment Loper Set Screw<br>for 26528 ... ..                          |
| SS528j | 2399  | Embroidery Hoop Clamping Bracket Screw<br>for 96417 to 96421, 96423 and 96424 ...  |
| 641zj  | 2537  | Singerlight Screw ... ..                                                           |
| 691za  | 2528  | Throat Plate Screw ... ..                                                          |
| 704r   | 2537  | Singerlight Lead Clamping Plate Screw ...                                          |
| 999c   | 2528  | Feed Bar Connecting Link Hinge Screw ...                                           |

| No.   | Plate |                                                                                    |
|-------|-------|------------------------------------------------------------------------------------|
| 1036a | 2530  | Thread Take-up Crank Set Screw for 45740 ...                                       |
| 1085e | 2525  | Feed Forked Connection Roller Screw Stud for 1832 ...                              |
| 1134a | 2525  | Needle Bar Crank Position Screw for 45740 ...                                      |
| 1259e | 2525  | Arm Shaft (horizontal) Bevel Gear Set Screw for 45881 ...                          |
| 1259e | 2525  | Arm Shaft (upright) Bevel Gear (lower) Set Screw for 45852 ...                     |
| 1259e | 2525  | Arm Shaft (upright) Bevel Gear (upper) Set Screw for 45853 ...                     |
| 1259e | 2525  | Rotating Hook Shaft Bevel Gear Set Screw for 45854 ...                             |
| 1422b | 2531  | Embroidery Attachment Spool Bracket Tension Regulating Thumb Screw for 35504 ...   |
| 1423r | 2527  | Bobbin Winder Tension Bracket Screw ...                                            |
| 1519r | 2528  | Feed Bar Screw Centre Nut for 15445 ...                                            |
| 1520j | 2525  | Feed Lifting Connecting Rod Hinge Screw Nut ...                                    |
| 1520j | 2525  | Feed Forked Connection Hinge Screw Nut ...                                         |
| 1607j | 2527  | Controller Resistance Unit Bell Crank Hinge Screw Nut for 194418 ...               |
| 1607j | 2527  | Controller Resistance Unit Yoke Hinge Screw Nut for 194418 ...                     |
| 1607r | 2527  | Bobbin Winder Tension Disc Screw Nut for 45858 ...                                 |
| 1735e | 2525  | Feed Reversing Handle Lock Nut ...                                                 |
| 1768r | 2536  | Three Pin Terminal (female half) Housing Screw Nut for 194524 and 195062 ...       |
| 1832  | 2525  | Feed Forked Connection Roller with 1085e, for 45754 ...                            |
| 2102  | 2527  | Tension Disc for 45871 ...                                                         |
| 8217  | 2525  | Feed Regulator Hinge Screw Friction Washer                                         |
| 8422  | 2527  | Thread Guard (head of arm, upper) ...                                              |
| 8879  | 2526  | Arm Top Cover Spool Pin Washer (cloth) ...                                         |
| 8879  | 2526  | Bed Cover Plate (bottom) Screw Thumb Nut Washer (cloth) ...                        |
| 8905  | 2535  | Motor Screw Washer ...                                                             |
| 9046  | 2525  | Arm Dowel Pin ...                                                                  |
| 9859  |       | Embroidery Attachment Thread Bracket Rivet for 120876 ...                          |
| 12152 |       | Embroidery Attachment Body Block Rivet for 35496 ...                               |
| 15405 |       | Trade Mark Rivet for 45814 ...                                                     |
| 15429 | 2533  | Presser Foot (left toe) for stitching on edge and inserting cord ... (Attachments) |
| 15445 |       | Feed Bar Screw Centre 315c with 15419r                                             |

| No.    | Plate |                                                                                                                                                              |
|--------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 22232  |       | Embroidery Attachment Driving Lever Friction Washer for 26538 ...                                                                                            |
| 22232  |       | Embroidery Attachment Scroll Carrier Friction Washer for 26538 ...                                                                                           |
| 23258  | 2538  | Controller Resistance Unit Screw Washer (steel) for 194569 to 194571 ...                                                                                     |
| 25510  | 2533  | Braider ... (Attachments)                                                                                                                                    |
| 25525  | 2540  | Bias Gauge ... (Attachments)                                                                                                                                 |
| 25537  | 2542  | Screw Driver (machine) ... (Accessories)                                                                                                                     |
| 25637  | 2534  | Braider Foot ... (Attachments)                                                                                                                               |
| 25893  | 2533  | Hemmer (foot) for 1" hem ... (Attachments)                                                                                                                   |
| 25978  | 2533  | Presser Foot (single toe) for gathering ... (Attachments)                                                                                                    |
| 26075  | 2529  | Thread Cutter and Holder ...                                                                                                                                 |
| 26399  | 2534  | Cording Attachment for guiding the cord under a groove in the presser foot, for cording Sun Bonnets, Blouses, etc. ... (Attachments)                         |
| 26523  |       | Embroidery Attachment Driving Lever Washer for 26538 ...                                                                                                     |
| *26524 |       | Embroidery Attachment Frame with 26525, for 26538 ...                                                                                                        |
| *26525 |       | Embroidery Attachment Frame Block for 26524 ...                                                                                                              |
| 26527  | 2531  | Embroidery Attachment Looper for 26538 ...                                                                                                                   |
| 26528  | 2531  | Embroidery Attachment Scroll with 468e, for 26538 ...                                                                                                        |
| *26529 |       | Embroidery Attachment Scroll Carrier with 26531, for 26538 ...                                                                                               |
| 26530  |       | Embroidery Attachment Scroll Carrier Hinge Stud for 26538 ...                                                                                                |
| 26531  |       | Embroidery Attachment Scroll Carrier Pin for 26529 ...                                                                                                       |
| *26532 |       | Embroidery Attachment Scroll Cover for 26538 ...                                                                                                             |
| *26533 |       | Embroidery Attachment Scroll Driving Lever with 26534, for 26538 ...                                                                                         |
| 26534  |       | Embroidery Attachment Scroll Driving Lever Stud for 26533 ...                                                                                                |
| 26535  | 2534  | Embroidery Attachment Spool Pin for Arm of Machine, for 26538 ...                                                                                            |
| 26537  | 2534  | Embroidery Attachment Thread Eyelet for 26538 ...                                                                                                            |
| 26538  | 2534  | Embroidery Attachment, complete, for one thread, Nos. 240j, 26523, 26524, 26527 to 26530, 26532, 26533, 26535, 26537, 26784, 26785, 120876 and two 22232 ... |

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| No.    | Plate |                                                                                 |
|--------|-------|---------------------------------------------------------------------------------|
| 26784  |       | Embroidery Attachment Driving Lever Hinge Stud for 26538 ... ..                 |
| 26785  | 2531  | Embroidery Attachment Thread Retaining Spring for 26538 ... ..                  |
| 32519  | 2529  | Needle Stop Pin for 45734 ... ..                                                |
| 33624  | 2529  | Pressure Regulating Thumb Screw Extension Pin for 45813 ... ..                  |
| 33660  | 2529  | Tension Releasing Lever Spring ... ..                                           |
| 35002  | 2540  | Presser Foot Extension for 121718 ... ..                                        |
| 35003  | 2540  | Presser Foot Graduated Adjustable Guide (long, left) for 121718 ... ..          |
| 35004  | 2540  | Presser Foot Graduated Adjustable Guide (long, right) for 121718 ... ..         |
| 35005  | 2540  | Presser Foot Graduated Adjustable Guide (short, right) for 121718 ... ..        |
| 35006  | 2540  | Presser Foot Graduated Adjustable Guide (short, right, flush) for 121718 ... .. |
| 35135  | 2540  | Presser Foot Graduated Adjustable Guide Clamp for 121718 ... ..                 |
| 35206  | 2540  | Presser Foot Graduated Adjustable Guide Clamp Lever for 121718 ... ..           |
| *35483 | -     | Embroidery Attachment Body for 35496 ... ..                                     |
| *35484 | -     | Embroidery Attachment Body Block for 35496 ... ..                               |
| *35485 | -     | Embroidery Attachment Driving Lever for 35496 ... ..                            |
| *35486 | -     | Embroidery Attachment Driving Lever Arm (lower) for 35496 ... ..                |
| *35487 | -     | Embroidery Attachment Driving Lever Arm (upper) for 35496 ... ..                |
| *35488 | -     | Embroidery Attachment Driving Lever Arm Guide for 35496 ... ..                  |
| 35489  | -     | Embroidery Attachment Driving Lever Arm Hinge Stud for 35496 ... ..             |
| *35490 | -     | Embroidery Attachment Driving Lever Arm Spring for 35496 ... ..                 |
| 35491  | -     | Embroidery Attachment Driving Lever Hinge Stud for 35496 ... ..                 |
| *35492 | -     | Embroidery Attachment Thread Carrier (left) for 35496 ... ..                    |
| 35493  | -     | Embroidery Attachment Thread Carrier (left) Hinge Stud for 35496 ... ..         |
| *35494 | -     | Embroidery Attachment Thread Carrier (right) for 35496 ... ..                   |

| No.    | Plate |                                                                                                                                     |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------|
| *35495 | ---   | Embroidery Attachment Thread Carrier Friction Plate for 35496 ... ..                                                                |
| 35496  | 2531  | Embroidery Attachment, Nos. 1900b, 12152, 35483 to 35488, 35490 to 35495, 35498, 50139b and two 35489, for 35505 ... ..             |
| *35497 | -     | Embroidery Attachment Spool Bracket for 35504 ... ..                                                                                |
| 35498  | -     | Embroidery Attachment Spool Bracket Stud for 35496 ... ..                                                                           |
| 35499  | 2531  | Embroidery Attachment Spool Bracket Tension Spring for 35504 ... ..                                                                 |
| 35500  | -     | Embroidery Attachment Spool Bracket Tension Spring Position Pin for 35504 ... ..                                                    |
| 35500  | -     | Embroidery Attachment Spool Bracket Thread Guide Pin for 35504 ... ..                                                               |
| *35501 | -     | Embroidery Attachment Spool Bracket Wire for 35504 ... ..                                                                           |
| 35502  | -     | Embroidery Attachment Spool Bracket Wire Hinge Stud for 35504 ... ..                                                                |
| 35503  | -     | Embroidery Attachment Spool Bracket Wire Hinge Stud Washer for 35504 ... ..                                                         |
| 35504  | 2531  | Embroidery Attachment Spool Bracket complete, Nos. 1422b, 35497, 35499, 35502, 35503, two each 35500 and 35501, for 35505 ... ..    |
| 35505  | 2531  | Embroidery Attachment, complete, for two threads, Nos. 35496 and 35504 ... ..                                                       |
| 35931  | 930   | Hemmer (adjustable) ... (Accessories)                                                                                               |
| 35932  | 930   | Quilter ... (Accessories)                                                                                                           |
| 35985  | 2534  | Tubular Trimming Attachment complete, for making $\frac{3}{32}$ ", $\frac{1}{8}$ " and $\frac{5}{32}$ " Trimmings ... (Attachments) |
| 36583  | 2542  | Tucker ... (Attachments)                                                                                                            |
| 36696  | 2540  | Presser Foot Graduated Adjustable Guide Clamp Steady Pin, for 121717 ... ..                                                         |
| 36865  | 2533  | Edge Stitcher ... (Attachments)                                                                                                     |
| 45319  | -     | Presser Foot Plate for 45321 ... ..                                                                                                 |
| 45320  | -     | Presser Foot Shank for 45321 ... ..                                                                                                 |
| 45321  | 2529  | Presser Foot (hinged), complete, Nos. 45319, 45320 and 45329 ... ..                                                                 |
| 45329  | 2529  | Presser Foot Hinge Pin for 45321 ... ..                                                                                             |
| 45339  | 2527  | Tension Regulating Thumb Nut Engaging Pin for 51681zb ... ..                                                                        |
| *45701 | -     | Arm for 45814 ... ..                                                                                                                |
| 45704  | 2525  | Arm Shaft (horizontal) Bushing for 45814 ... ..                                                                                     |
| 45705  | 2525  | Arm Shaft (upright) ... ..                                                                                                          |

| No.    | Plate |                                                                                                                        |
|--------|-------|------------------------------------------------------------------------------------------------------------------------|
| 45706  | 2525  | Arm Shaft (upright) Bushing (lower) for 45814 ... ..                                                                   |
| 45707  | 2525  | Arm Shaft (upright) Bushing (upper) for 45814 ... ..                                                                   |
| 45708  | 2527  | Arm Top Cover for 45795 ... ..                                                                                         |
| 45709  | 2527  | Arm Top Cover Spool Pin for 45795 ... ..                                                                               |
| 45712  | -     | Bed Cover Plate (bottom) for 45800 ... ..                                                                              |
| 45713  | 2526  | Bed Extension ... ..                                                                                                   |
| 45714  | 2526  | Bed Extension Hinge Screw Friction Washer ... ..                                                                       |
| 45716  | 2525  | Clamp Stop Motion Clamp Washer ... ..                                                                                  |
| 45717  | 2525  | Clamp Stop Motion Flanged Bushing for 45765 ... ..                                                                     |
| 45718  | -     | Face Plate for 45719 ... ..                                                                                            |
| 45719  | 2527  | Face Plate 45718 with 45842 and 139615 ... ..                                                                          |
| 45721  | 2528  | Feed Bar ... ..                                                                                                        |
| 45722  | 2528  | Feed Bar Connecting Link ... ..                                                                                        |
| 45723  | 2528  | Feed Bar Connecting Link Hinge Stud ... ..                                                                             |
| 45724  | 2525  | Feed Cam and Feed Lifting Eccentric with 50275c ... ..                                                                 |
| 45725  | 2525  | Feed Lifting Connecting Rod with 45726 and two 171al ... ..                                                            |
| *45726 | 2530  | Feed Lifting Connecting Rod Cap for 45725 ... ..                                                                       |
| 45727  | 2525  | Feed Forked Connection for 45754 ... ..                                                                                |
| 45728  | 2528  | Feed Lifting Rock Shaft ... ..                                                                                         |
| 45729  | 2528  | Feed Lifting Rock Shaft Centre (left) ... ..                                                                           |
| 45729  | 2528  | Feed Rock Shaft Centre (left) ... ..                                                                                   |
| 45730  | 2528  | Feed Lifting Rock Shaft Centre (right) ... ..                                                                          |
| 45730  | 2528  | Feed Rock Shaft Centre (right) ... ..                                                                                  |
| 45731  | 2525  | Feed Regulator ... ..                                                                                                  |
| 45732  | 2525  | Feed Reversing Handle for 45794 ... ..                                                                                 |
| 45733  | 2528  | Feed Rock Shaft ... ..                                                                                                 |
| 45734  | 2529  | Needle Bar (hollow) with 32519 ... ..                                                                                  |
| *45735 | 2530  | Needle Bar Bushing (lower) for 45814 <i>No Canceled</i> ... ..                                                         |
| 45736  | 2529  | Needle Bar Bushing (upper) ... ..                                                                                      |
| 45739  | 2529  | Needle Bar Connecting Stud with 51363c, for 45819 ... ..                                                               |
| 45740  | 2525  | Needle Bar Crank with 1036al and 1131al for 45886 ... ..                                                               |
| 45741  | 2529  | Presser Bar ... ..                                                                                                     |
| 45742  | 2529  | Presser Bar Guide Bracket with 453c ... ..                                                                             |
| 45744  | 2529  | Presser Bar Lifter Hinge Pin ... ..                                                                                    |
| 45745  | 2529  | Presser Bar Spring for 45813 ... ..                                                                                    |
| *45750 | -     | Rotating Hook Bobbin Case for 45751 ... ..                                                                             |
| 45751  | 2525  | Rotating Hook Bobbin Case, complete, Nos. 45750, 45789, 200592c, 200964e, 201016f, 206736 and 210736, for 45830 ... .. |

| No.                                                                                                                                             | Plate |                                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------|
| 45752                                                                                                                                           | 2525  | Rotating Hook Bobbin Case Base for 45829 ... ..                                        |
| 45754                                                                                                                                           |       | Feed Forked Connection 45727 with 1832 ... ..                                          |
| 45759                                                                                                                                           | 2525  | Rotating Hook Shaft Bushing (back) for 45856 ... ..                                    |
| 45760                                                                                                                                           | 2525  | Rotating Hook Shaft Bushing (front) for 45956 ... ..                                   |
| 45761                                                                                                                                           | 2525  | Rotating Hook Loop Guard for 45829 ... ..                                              |
| 45763                                                                                                                                           | 2525  | Stitch Indicator Plate ... ..                                                          |
| 45764                                                                                                                                           | 2529  | Tension Releasing Lever <i>45909 3/5</i> ... ..                                        |
| 45765                                                                                                                                           |       | Clamp Stop Motion Flanged Bushing 45717 with 51350zb ... ..                            |
| 45771                                                                                                                                           | 2529  | Thread Take up Lever Link Hinge Screw Washer for 45823 ... ..                          |
| 45772                                                                                                                                           | 2528  | Throat Plate for 45788 ... ..                                                          |
| *45773                                                                                                                                          |       | Trade Mark for 45814 ... ..                                                            |
| 45775                                                                                                                                           | 2527  | Bobbin Winder Frame Hinge Screw Friction Washer (under head of screw) ... ..           |
| 45780                                                                                                                                           | 2526  | Bed Cushion (rubber) ... ..                                                            |
| 45782                                                                                                                                           | 2527  | Thread Guard (head of arm, lower) ... ..                                               |
| 45785                                                                                                                                           | 2542  | Rotating Hook Bobbin ... ..                                                            |
| 45788                                                                                                                                           | 2528  | Feed Dog, 12 teeth (11 teeth to the inch) for 45772 ... ..                             |
| 45789                                                                                                                                           | 2525  | Rotating Hook Bobbin Case Tension Spring for 45751 ... ..                              |
| 45794                                                                                                                                           |       | Feed Reversing Handle 45732 with 51622zb ... ..                                        |
| 45795                                                                                                                                           | 2527  | Arm Top Cover 45708 with 45709 ... ..                                                  |
| 45798                                                                                                                                           | 2526  | Bed Extension Hinge Screw Washer ... ..                                                |
| *45799                                                                                                                                          | -     | Bed Cover Plate (bottom) Felt for 45800 ... ..                                         |
| 45800                                                                                                                                           | 2526  | Bed Cover Plate (bottom) 45712 with 45799 ... ..                                       |
| 45807                                                                                                                                           | 2528  | Rotating Hook Bobbin Case Position Plate Spring (back) for 45850 ... ..                |
| 45808                                                                                                                                           | 2528  | Rotating Hook Bobbin Case Position Plate Spring (front) for 45850 ... ..               |
| 45812                                                                                                                                           | 2527  | Bobbin Winder Frame Hinge Screw Washer (between frame and belt guard) ... ..           |
| 45813                                                                                                                                           |       | Presser Bar Spring 45745 with 33624 <i>50</i> ... ..                                   |
| *45814                                                                                                                                          |       | Arm 45701 with 45706, 45707, <del>45795</del> , 45773, two each 15405 and 45704 ... .. |
| NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent as a unit, Arm and Bed assembled. |       |                                                                                        |
| 45817                                                                                                                                           | 2525  | Balance Wheel ... ..                                                                   |
| 45818                                                                                                                                           | 2529  | Needle Bar Connecting Link for 45819 ... ..                                            |
| 45819                                                                                                                                           |       | Needle Bar Connecting Link 45818 with 45739, for 45823 ... ..                          |
| 45820                                                                                                                                           | 2529  | Thread Take-up Crank for 45823 ... ..                                                  |
| *45821                                                                                                                                          | 2529  | Thread Take-up Lever for 45822 ... ..                                                  |
| 45822                                                                                                                                           |       | Thread Take-up Lever, complete, Nos. 45821, 45824 and 45825, for 45823 ... ..          |

| No.                                                                                                                                                    | Plate |                                                                                                     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------------------|
| 45823                                                                                                                                                  |       | Thread Take-up Lever 45822 with 45771, 45819, 45820, 50057c and 140165e ...                         |
| *45824                                                                                                                                                 | 2529  | Thread Take-up Lever Hinge Stud for 45822                                                           |
| *45825                                                                                                                                                 | 2529  | Thread Take-up Lever Link for 45822 ...                                                             |
| 45826                                                                                                                                                  | 2527  | Spool Holder Spring ...                                                                             |
| 45827                                                                                                                                                  | 2525  | Rotating Hook with two 162al, for 45828 and 45829 ...                                               |
| 45828                                                                                                                                                  |       | Rotating Hook 45827 with 45831, 200596f and 200614c (for Agents only) ...                           |
| 45829                                                                                                                                                  |       | Rotating Hook 45827 with 45752, 45761, 45831 200145c, 200596f and 200614c, for 45830                |
| 45830                                                                                                                                                  | 2525  | Rotating Hook and Bobbin Case, complete, Nos. 45751 and 45829 ...                                   |
| 45831                                                                                                                                                  | 2525  | Rotating Hook Gib for 45828 and 45829 ...                                                           |
| 45832                                                                                                                                                  | 2541  | Portable Carrying Case, complete ...                                                                |
| 45833                                                                                                                                                  | 2525  | Rotating Hook Collar and Counterbalance with 447c ...                                               |
| 45834                                                                                                                                                  | 2525  | Rotating Hook Shaft ...                                                                             |
| *45836                                                                                                                                                 |       | Bobbin Winder Spindle Bobbin Retaining Spring for 45862 ...                                         |
| *45837                                                                                                                                                 |       | Bobbin Winder Spindle Bobbin Retaining Spring Collar for 45862 ...                                  |
| 45838                                                                                                                                                  |       | Bobbin Winder Frame for 45859 ...                                                                   |
| 45842                                                                                                                                                  | 2527  | Face Plate Thread Guard (lower) 45875 with 125124, for 45719 ...                                    |
| 45845                                                                                                                                                  | 2527  | Bobbin Winder Tension Disc for 45858 ...                                                            |
| 45846                                                                                                                                                  | 2527  | Bobbin Winder Tension Disc Screw Washer for 45858 ...                                               |
| 45847                                                                                                                                                  | 2527  | Bobbin Winder Tension Disc Spring for 45858                                                         |
| 45849                                                                                                                                                  | 2528  | Rotating Hook Bobbin Case Position Plate for 45850 ...                                              |
| 45850                                                                                                                                                  | 2532  | Rotating Hook Bobbin Case Position Plate 45849 with 45807, 45808 and two 51159j                     |
| 45852                                                                                                                                                  | 2525  | Arm Shaft (upright) Bevel Gear (lower) with two 1259c for 45901 ...                                 |
| 45853                                                                                                                                                  | 2525  | Arm Shaft (upright) Bevel Gear (upper) with two 1259c for 45900 ...                                 |
| 45854                                                                                                                                                  | 2525  | Rotating Hook Shaft Bevel Gear with two 1259c for 45901 ...                                         |
| *45855                                                                                                                                                 |       | Bed for 45856 ...                                                                                   |
| *45856                                                                                                                                                 |       | Bed 45855 with 45759, 45760 and two 448c ...                                                        |
| <i>NOTE: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent as a unit, Arm and Bed assembled.</i> |       |                                                                                                     |
| 45857                                                                                                                                                  | 2527  | Bobbin Winder Tension Bracket for 45858 ...                                                         |
| 45858                                                                                                                                                  | 2527  | Bobbin Winder Tension Bracket, complete, Nos. 1607r, 45846, 45847, 45857, 51197zb and two 45815 ... |

| No.     | Plate |                                                                                                   |
|---------|-------|---------------------------------------------------------------------------------------------------|
| 45859   | 2527  | Bobbin Winder Frame 45838 with 45860 and 45862 ...                                                |
| *45860  |       | Bobbin Winder Pulley for 45859 ...                                                                |
| *45861  |       | Bobbin Winder Spindle for 45862 ...                                                               |
| *45862  |       | Bobbin Winder Spindle 45861 with 45836 and 45837 for 45859 ...                                    |
| *45863  | 2527  | Slack Thread Regulator and Tension Thread Guide ...                                               |
| 45864   | 2527  | Tension Indicator Flange for 45871 ...                                                            |
| 45865   | 2527  | Tension Indicator Flange Stop Washer for 45871 ...                                                |
| 45866   | 2527  | Tension Indicator for 45871 ...                                                                   |
| 45868   | 2527  | Tension Releasing Pin for 45871 ...                                                               |
| 45869   | 2527  | Tension Spring for 45871 ...                                                                      |
| 45870   |       | Tension Stud 140167zb with 51681zb, for 45871 ...                                                 |
| 45871   | 2527  | Tension (graduated), complete, Nos. 45864 to 45866, 45868 to 45870, 45873, 66774 and two 2102 ... |
| 45873   | 2527  | Thread Take-up Spring Thread Guard for 45871                                                      |
| 45874   | 2527  | Face Plate Thread Guard (upper) for 139615                                                        |
| 45875   | 2530  | Face Plate Thread Guard (lower) for 45842 ...                                                     |
| 45877   | 2530  | Needle Clamp Body with 140545c, for 45878                                                         |
| 45878   | 2529  | Needle Clamp Body 45877 with 51308zj ...                                                          |
| 45879   | 2529  | Needle Clamp Gib and Thread Guard ...                                                             |
| 45880   | 2525  | Arm Shaft (horizontal) for 45886 ...                                                              |
| 45881   | 2525  | Arm Shaft (horizontal) Bevel Gear with 1259c and 140333c for 45900 ...                            |
| 45886   |       | Arm Shaft (horizontal) 45880 with 45740 ...                                                       |
| 45900   |       | Set of Mated Gears (upper shaft), complete, Nos. 45853 and 45884 ...                              |
| 45901   |       | Set of Mated Gears (lower shaft), complete, <sup>sl</sup> 516                                     |
| 45909   |       | Tension Releasing Lever ...                                                                       |
| 45910   | 2529  | Presser Bar Lifter ...                                                                            |
| 50053b  | 2530  | Under Braider Screw for 121547 ...                                                                |
| 50054zb | 2529  | Pressure Regulating Thumb Screw ...                                                               |
| 50057c  | 2529  | Thread Take-up Lever Link Hinge Screw for 45823 ...                                               |
| 50116c  | 2526  | Bed Cushion Screw ...                                                                             |
| 50139b  | 2534  | Embroidery Attachment Thread Carrier (right) Hinge Screw for 35496 ...                            |
| 50275c  | 2525  | Feed Cam and Feed Lifting Eccentric Set Screw for 45724 ...                                       |
| 50353c  | 2525  | Feed Regulator Hinge Screw ...                                                                    |
| 50684zb | 2527  | Face Plate Thumb Screw ...                                                                        |
| 51093r  | 2536  | Three-Pin Terminal (female half) Housing Screw for 194524 and 195062 ...                          |

| No.     | Plate |                                                                    |
|---------|-------|--------------------------------------------------------------------|
| 51159j  | 2528  | Rotating Hook Bobbin Case Position Plate<br>Spring Screw for 45850 |
| 51207r  | 2535  | Motor Pulley Set Screw for 195436                                  |
| 51208r  | 2535  | Motor Screw                                                        |
| 51308zj | 2529  | Needle Clamp Position Screw for 45878                              |
| 51340c  | 2536  | Controller Resistance Unit Bell Crank Hinge<br>Screw for 194418    |
| 51340c  | 2536  | Controller Resistance Unit Yoke Hinge Screw<br>for 194418          |
| 51347a  | 2532  | Hemstitching and Pivoting Attachment<br>Thumb Screw for 121387     |
| 51350zb | 2525  | Clamp Stop Motion Clamp Screw for 45765                            |
| 51351c  | 2525  | Clamp Stop Motion Flanged Bushing Screw                            |
| 51352c  | 2525  | Feed Lifting Connecting Rod Hinge Screw<br>(eccentric)             |
| 51353c  | 2525  | Feed Forked Connection Hinge Screw<br>(eccentric)                  |
| 51354c  | 2529  | Tension Releasing Lever Hinge Screw                                |
| 51355x  | 2527  | Bobbin Winder Frame Hinge Screw                                    |
| 51361r  | 2526  | Bed Cover Plate (bottom) Screw                                     |
| 51363c  | 2529  | Needle Bar Connecting Stud Clamping Screw<br>for 45739             |
| 51367zb | 2537  | Singerlight Lamp Socket Screw for 193948                           |
| 51369r  | 2535  | Field Coil Lead Clamp Screw                                        |
| 51377a  | 2540  | Feed Cover Plate Screw for 121309                                  |
| 51380r  | 2526  | Bed Extension Hinge Screw                                          |
| 51384zb | 2525  | Stitch Indicator Plate Screw                                       |
| 51399k  | 2537  | Singerlight Lamp Socket Cap Screw for<br>194024                    |
| 51401c  | 2537  | Singerlight Lead Set Screw for 193898                              |
| 51472c  | 2525  | Arm Screw                                                          |
| 51484j  | 2537  | Singerlight Toggle Switch Lead Terminal<br>Screw for 193890        |
| 51489j  | 2540  | Needle Threader and Seam Ripper Knife<br>Blade Screw for 121634    |
| 51497zb | 2527  | Bobbin Winder Tension Disc Screw for 45858                         |
| 51582   | 2537  | Three-Pin Terminal Body (male half) Post<br>Thumb Nut for 192797   |
| 51621r  | 2526  | Bed Cover Plate (bottom) Screw Thumb Nut                           |
| 51622zb | 2525  | Stitch Regulating Thumb Nut for 45794                              |
| 51623   | 2537  | Singerlight Toggle Switch Lock Nut for<br>193890                   |
| 51681zb | 2527  | Tension Regulating Thumb Nut with 45339,<br>for 45870              |
| 66774   | 2527  | Thread Take-up Spring for 45871                                    |
| 85893   | 2542  | Embroidery Foot (for Art Work)<br>(Attachments)                    |

| No.              | Plate |                                                                                                                                      |
|------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------|
| <del>86493</del> |       | <del>Darning Presser Needle Clamp with 140545k,<br/>for 86496</del>                                                                  |
| <del>86494</del> |       | <del>Darning Presser Needle Clamp Stripper—<br/>Spring for 86496</del>                                                               |
| <del>86495</del> |       | <del>Darning Presser Needle Clamp Stripper—<br/>Spring Eyelet for 86496</del>                                                        |
| <del>86496</del> | 2542  | <del>Darning Presser, complete, Nos. 86493 to<br/>86495 (Attachments)</del>                                                          |
| 87586            |       | Embroidery Hoop (round, birch), 5½" diam.,<br>7 <sup>m</sup> / <sub>m</sub> high                                                     |
| 87589            | 1221  | Embroidery Hoop (round, birch), 8" diam.,<br>7 <sup>m</sup> / <sub>m</sub> high                                                      |
| 87593            |       | Embroidery Hoop (round, birch), 10" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> " high                                                 |
| 87595            |       | Embroidery Hoop (round, birch), 12" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> " high                                                 |
| 87597            |       | Embroidery Hoop (oval, birch), 12" × 5½",<br>7 <sup>m</sup> / <sub>m</sub> high                                                      |
| 96416            |       | Embroidery Hoop (round, birch), 7" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> high                                                    |
| 96417            |       | Embroidery Hoop (round, birch), 5½" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> high with SS528j, NN95j, two<br>96425 and four 96427   |
| 96418            |       | Embroidery Hoop (round, birch), 7" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> high with SS528j, NN95j, two<br>96426 and four 96427    |
| 96419            |       | Embroidery Hoop (round, birch), 8" diam.,<br>7 <sup>m</sup> / <sub>m</sub> high with SS528j, NN95j, two 96426<br>and four 96427      |
| 96420            |       | Embroidery Hoop (round, birch), 10" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> " high with SS528j, NN95j, two<br>96426 and four 96427 |
| 96421            |       | Embroidery Hoop (round, birch), 12" diam.,<br>× 7 <sup>m</sup> / <sub>m</sub> " high with SS528j, NN95j, two 96844<br>and four 96845 |
| 96422            | 1221  | Embroidery Hoop (oval, birch) 9" × 4½" × 7 <sup>m</sup> / <sub>m</sub><br>high                                                       |
| 96423            |       | Embroidery Hoop (oval, birch), 9" × 4½" ×<br>7 <sup>m</sup> / <sub>m</sub> high with SS528j, NN95j, 96425,<br>96426 and four 96427   |
| 96424            |       | Embroidery Hoop (oval, birch), 12" × 5½",<br>7 <sup>m</sup> / <sub>m</sub> high with SS528j, NN95j, 96425,<br>96426 and four 96427   |
| 96425            | 2399  | Embroidery Hoop Clamping Bracket for<br>96417, 96423 and 96424                                                                       |
| 96426            | 2399  | Embroidery Hoop Clamping Bracket for<br>96418 to 96420, 96423 and 96424                                                              |

| No.     | Plate |                                                                                                   |
|---------|-------|---------------------------------------------------------------------------------------------------|
| 96427   | 2399  | Embroidery Hoop Clamping Bracket Rivet for 96417 to 96420, 96423 and 96424 ...                    |
| 96844   | 2399  | Embroidery Hoop Clamping Bracket for 96421 ...                                                    |
| 96845   | 2399  | Embroidery Hoop Clamping Bracket Rivet for 96421 ...                                              |
| 96947   |       | Carrying Case Oiler Holder (wire) with two wood screws $\frac{3}{8}$ " No. 8 R.H., for 45832 ...  |
| 100401  | 2541  | Carrying Case Tray with 136082 and 136084, for 45832 ...                                          |
| 120290  | 930   | Ruffler ... (Attachments)                                                                         |
| 120378  | 2542  | Screw Driver (tension) ... (Accessories)                                                          |
| 120687  | 2533  | Imitation Hemstitching Attachment with Yielding Presser Plate ... (Attachments)                   |
| 120824  | 2534  | Tubular Trimming Attachment Strip Wire for 35985 ...                                              |
| 120855  | 2542  | Hemmer (foot) flat bottom for $\frac{3}{4}$ " hem ... (Accessories)                               |
| 120862  | 2540  | Tin of Oil ( $1\frac{1}{2}$ oz.) ... (Accessories)                                                |
| *120876 |       | Embroidery Attachment Driving Lever with 120877 and two 9859, for 26538 ...                       |
| *120877 |       | Embroidery Attachment Thread Bracket for 120876 ...                                               |
| 120914  | 2533  | Feller (foot) ... (Attachments)                                                                   |
| 120962  | 2533  | Hemmer (foot) flat bottom for $\frac{1}{4}$ " hem ... (Attachments)                               |
| 120982  | 2540  | Needle Threader and Seam Ripper Knife Blade for 121634 ...                                        |
| 121091  | 2534  | Darning Foot for 121094 ...                                                                       |
| 121092  | 2534  | Darning Foot Shank for 121094 ...                                                                 |
| 121093  | 2534  | Darning Foot Spring for 121094 ...                                                                |
| 121094  | 2534  | Darning Foot (spring), complete, Nos. 121091 to 121093 ... (Attachments)                          |
| 121170  | 2534  | Ruffler Shirring Plate ... (Attachments)                                                          |
| 121309  | 2540  | Feed Cover Plate with 51377a ... (Attachments)                                                    |
| 121387  | 2532  | Hemstitching and Picoting Attachment with 51347a ... (Attachments)                                |
| 121392  | 2532  | Hemstitching and Picoting Attachment Throat Plate 121420 with 45850 and two 233zj, for 121387 ... |
| 121420  | 2532  | Hemstitching and Picoting Attachment Throat Plate with 121466 and two 121467, for 121392 ...      |
| 121441  | 2533  | Gathering Foot (double toe) ... (Accessories)                                                     |
| 121464  | 930   | Binder, complete ... (Accessories)                                                                |

| No.    | Plate |                                                                                                                                                                  |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 121466 | 2532  | Hemstitching and Picoting Attachment Throat Plate Needle Guide for 121420 ...                                                                                    |
| 121467 | 2532  | Hemstitching and Picoting Attachment Throat Plate Needle Guide Rivet for 121420 ...                                                                              |
| 121547 | 2534  | Under Braider ... (Accessories)                                                                                                                                  |
| 121631 | 2540  | Needle Threader Hook for 121632 and 121634                                                                                                                       |
| 121632 | 2540  | Needle Threader (universal), with 140157j and three 121631 ...                                                                                                   |
| 121634 | 2540  | Needle Threader and Seam Ripper, complete, Nos. 51489j, 120982, 140157j and three 121631 ...                                                                     |
| 121875 |       | Presser Foot for 121877 ...                                                                                                                                      |
| 121876 |       | Presser Foot Body for 121877 ...                                                                                                                                 |
| 121877 |       | Presser Foot (adjustable for sewing on the right or left side of the needle), complete, Nos. 121875, 121876 and 140347w, for Cording and Slide Fastener Work ... |
| 125035 | 2533  | Presser Foot (right toe) for stitching on edge and inserting cord ... (Attachments)                                                                              |
| 125424 | 2527  | Face Plate Thread Guard (lower) Rivet for 45842 ...                                                                                                              |
| 125424 | 2527  | Face Plate Thread Guard (upper) Rivet for 139615 ...                                                                                                             |
| 136066 | 2541  | Carrying Case Tray Hole Cover Rivet $\frac{3}{16}$ " for 136082 and 136084 ...                                                                                   |
| 136067 | 2541  | Carrying Case Tray Hole Cover Rivet $\frac{1}{4}$ " for 136082 and 136084 ...                                                                                    |
| 136082 | 2541  | Carrying Case Tray Hole Cover with two 136067 and three 136066 for 100401 ...                                                                                    |
| 136084 | 2541  | Carrying Case Tray Hole Cover with two each 136066 and 136067, for 100401 ...                                                                                    |
| 136145 | 2541  | Carrying Case Cover Lock Hasp Rivet $\frac{3}{16}$ " for 136151 ...                                                                                              |
| 136145 | 2541  | Carrying Case Cover Lock Rivet $\frac{3}{16}$ " for 136150 and 136189 ...                                                                                        |
| 136148 | 2541  | Carrying Case Cover Hinge with four 136149, for 45832 ...                                                                                                        |
| 136149 | 2541  | Carrying Case Cover Hinge Rivet $\frac{3}{16}$ " for 136148                                                                                                      |
| 136150 | 2541  | Carrying Case Cover Lock (left) with four 136145, for 45832 ...                                                                                                  |
| 136151 | 2541  | Carrying Case Cover Lock Hasp with two 136145, for 45832 ...                                                                                                     |
| 136152 | 2541  | Carrying Case Cover Lock Key, for 45832 ...                                                                                                                      |
| 136189 | 2541  | Carrying Case Cover Lock (right) with four 136145, for 45832 ...                                                                                                 |

| No.      | Plate |                                                                                                                                                                                                                                                                       |
|----------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 136359   | —     | Carrying Case Handle for 136361 ...                                                                                                                                                                                                                                   |
| 136360   | —     | Carrying Case Handle Post, complete, for 136361 ...                                                                                                                                                                                                                   |
| 136361   | 2541  | Carrying Case Handle, complete, Nos. 136359 and two 136360, for 45832 ...                                                                                                                                                                                             |
| 139615   | —     | Face Plate Thread Guard (upper) 45874 with 125424 for 45719 ...                                                                                                                                                                                                       |
| 140099r  | 2536  | Controller Base Screw for 191583 to 191585 and 198928 ...                                                                                                                                                                                                             |
| 140100r  | 2538  | Controller Resistance Unit Bell Crank Spring Bracket Screw for 191569 to 191571 ...                                                                                                                                                                                   |
| 140103r  | 2536  | Controller Resistance Unit Screw for 191569 to 191571 ...                                                                                                                                                                                                             |
| 140157j  | 2540  | Needle Threader Hook Screw for 121632 and 121634 ...                                                                                                                                                                                                                  |
| 140167zb | 2527  | Tension Stud for 45870 ...                                                                                                                                                                                                                                            |
| 140347w  | —     | Presser Foot Thumb Screw ...                                                                                                                                                                                                                                          |
|          | —     | Presser Foot Adjusting Thumb Screw for 121877 ...                                                                                                                                                                                                                     |
| 140333c  | 2538  | Arm Shaft (horizontal) Bevel Gear ...                                                                                                                                                                                                                                 |
|          | —     | Screw, for 45881 ...                                                                                                                                                                                                                                                  |
| 140445   | 2535  | End Cover Fastening Screw ...                                                                                                                                                                                                                                         |
| 140465e  | 2529  | Thread Take-up Lever Cap Screw for 45823 ...                                                                                                                                                                                                                          |
| 140545ze | 2529  | Needle Clamp Thumb Screw for 45877 ...                                                                                                                                                                                                                                |
| 140545k  | 2529  | Needle Clamp Screw for 86493 ...                                                                                                                                                                                                                                      |
| 190613   | 2540  | Tube filled with Singer Lubricant for Electric Motors ...                                                                                                                                                                                                             |
| 191097   | 2535  | Armature Shaft Thrust Washer (fiber) ...                                                                                                                                                                                                                              |
| 191098   | 2535  | Armature Shaft Thrust Washer (paper) ...                                                                                                                                                                                                                              |
| 191960   | —     | Controller Lead Terminal Clip Body (Controller end) for 191575 and 195093 ...                                                                                                                                                                                         |
| 191961   | —     | Controller Lead Terminal Clip Body Cap (controller end) for 191575 and 195093 ...                                                                                                                                                                                     |
| 192140   | 2536  | Controller Resistance Unit for 95 to 115 volts, for 191570 ...                                                                                                                                                                                                        |
| 192141   | —     | Controller Resistance Unit for 150 to 250 volts, for 191571 ...                                                                                                                                                                                                       |
| 192211   | —     | Controller Resistance Unit, for 32 to 55 volts, for 191569 ...                                                                                                                                                                                                        |
| 192424   | 2535  | Field Coil Retainer ...                                                                                                                                                                                                                                               |
| 192457   | 2535  | Brush (carbon, $\frac{7}{32}$ " sq.), for C.A.K. 6-3, C.A.K. 6-3 S.L., C.A.K. 6-5, C.A.K. 6-5 S.L., C.A.K. 6-6, C.A.K. 6-6 S.L., C.A.K. 6-7, C.A.K. 6-7 S.L., C.A.K. 6-8, C.A.K. 6-8 S.L., C.A.K. 6-11, C.A.K. 6-14 S.L., C.A.K. 6-15 and C.A.K. 6-15 S.L. Motors ... |

| No.     | Plate |                                                                                                                                                                                  |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 192458  | 2535  | Brush Spring ...                                                                                                                                                                 |
| *192614 | —     | Three-Pin Terminal (female half) Housing (lower) for 194521 ...                                                                                                                  |
| 192691  | —     | Three-Pin Terminal (female half) Insert Sleeve for 194521 ...                                                                                                                    |
| 192692  | 2538  | Three-Pin Terminal (female half) Insert Clamp for 194521 ...                                                                                                                     |
| 192797  | 2537  | Three-Pin Terminal Body (male half), complete, Nos. 193700, three each 51582 and 701719 ...                                                                                      |
| 192954  | —     | Singerlight Lead Terminal Clip Body, for 193917 ...                                                                                                                              |
| 192954  | —     | Singerlight Toggle Switch Lead Terminal Clip Body, for 193892 ...                                                                                                                |
| 192955  | —     | Singerlight Lead Terminal Clip Body Cap, for 193917 ...                                                                                                                          |
| 192955  | —     | Singerlight Toggle Switch Lead Terminal Clip Body Cap, for 193892 ...                                                                                                            |
| 193536  | 2535  | Commutator, complete ...                                                                                                                                                         |
| *193700 | —     | Three-Pin Terminal Body (male half), for 192797 ...                                                                                                                              |
| 193799  | —     | Brush (carbon, $\frac{7}{32}$ " sq.), for C.A.K. 6-9, C.A.K. 6-9 S.L., C.A.K. 6-10, C.A.K. 6-10 S.L., C.A.K. 6-11, C.A.K. 6-11 S.L., C.A.K. 6-12 and C.A.K. 6-12 S.L. Motors ... |
| 193879  | 2535  | Field Core, complete ...                                                                                                                                                         |
| 193890  | 2537  | Singerlight Toggle Switch with 51484j, 51623 and 193919, for 193891 ...                                                                                                          |
| 193891  | 2537  | Singerlight Toggle Switch with Lead, complete, Nos. 193890 and 193892 ...                                                                                                        |
| 193892  | 2537  | Singerlight Toggle Switch Lead, complete, Nos. 192954, 192955 and 193893, for 193891 ...                                                                                         |
| 193893  | —     | Singerlight Toggle Switch Lead, for 193892 ...                                                                                                                                   |
| 193897  | 2537  | Singerlight Lead Clamping Plate ...                                                                                                                                              |
| 193898  | 2537  | Singerlight Shade and Lamp Socket Housing with 51401e, for 193918 ...                                                                                                            |
| 193907  | 2538  | Commutator Oil Sling ...                                                                                                                                                         |
| 193908  | 2535  | Field Coil Lead Clamp ...                                                                                                                                                        |
| 193909  | 2535  | Field Coil Lead Clamp Insulation ...                                                                                                                                             |
| 193910  | 2535  | Field Coil Lead Clamp Insulating Plate ...                                                                                                                                       |
| 193911  | 2537  | Singerlight Lamp Socket for 194024 ...                                                                                                                                           |
| 193912  | 2537  | Singerlight Lamp Socket Cap for 194024 ...                                                                                                                                       |
| 193915  | 2537  | Singerlight Lamp Socket Terminal, complete, for 194024 ...                                                                                                                       |
| 193916  | —     | Singerlight Lead, for 193917 ...                                                                                                                                                 |
| 193917  | 2537  | Singerlight Lead (lead insulated), complete, Nos. 192954, 192955 and 193916, for 194024 ...                                                                                      |

| No.                                                                           | Plate |                                                                                                                                  |
|-------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------------------------------------------------|
| 193918                                                                        | -     | Singerlight (less lamp and switch), complete, Nos. 51367zb, 193898, 194024 and 701994                                            |
| 193919                                                                        | 2537  | Singerlight Toggle Switch Thumb Nut, for 193890 ... ..                                                                           |
| 193920                                                                        | 2537  | Singerlight Toggle Switch Insulation ... ..                                                                                      |
| 193993                                                                        | 2535  | Motor Lead Tube ... ..                                                                                                           |
| 194024                                                                        | -     | Singerlight Lamp Socket 193911 with 193912, 193917, two each 51399k and 193915, for 193918, ... ..                               |
| 194113                                                                        | 2535  | Brush Holder Tube ... ..                                                                                                         |
| 194120                                                                        | 2537  | Singerlight Lamp ... ..                                                                                                          |
| <i>NOTE. In ordering it is necessary to state the exact voltage required.</i> |       |                                                                                                                                  |
| 194144                                                                        | 2535  | Belt (moulded) ... ..                                                                                                            |
| 194321                                                                        | 2536  | Controller Foot Pedal for 194583 to 194585 and 198928 ... ..                                                                     |
| 194326                                                                        | 2535  | Oil Lubricating Spring ... ..                                                                                                    |
| 194402                                                                        | 2536  | Controller Resistance Unit Bell Crank Spring Bracket, for 194418 ... ..                                                          |
| 194403                                                                        | 2538  | Controller Resistance Unit Bell Crank, for 194416 ... ..                                                                         |
| 194404                                                                        | 2536  | Controller Resistance Unit Bell Crank Spring for 194569 to 194571 ... ..                                                         |
| 194405                                                                        | 2538  | Controller Resistance Unit Bell Crank Spring Position Pin for 194416 ... ..                                                      |
| 194407                                                                        | 2536  | Controller Base Cushion (rubber), for 194583 to 194585 and 198928 ... ..                                                         |
| 194416                                                                        | 2536  | Controller Resistance Unit Bell Crank, complete, Nos. 194405 and two 194403, for 194418 ... ..                                   |
| 194418                                                                        | ---   | Controller Resistance Unit Bell Crank Spring Bracket 194402 with 194416, 194773, two each 1607j and 51340c, for 194569 to 194571 |
| 194419                                                                        | -     | Controller Resistance Unit Insert Nut (brass)                                                                                    |
| 194490                                                                        | 2535  | Oil Lubricating Wick ... ..                                                                                                      |
| 194494                                                                        | 2535  | Oil Lubricating Tube ... ..                                                                                                      |
| 194514                                                                        | 2538  | Controller Resistance Unit Bell Crank Spring Bracket Screw Insulating Disc for 194569 to 194571 ... ..                           |
| 194517                                                                        | -     | Controller Lead Cord (long) 8 feet, for 194522                                                                                   |
| *194520                                                                       | -     | Three-Pin Terminal (female half) Housing (upper) for 194531 ... ..                                                               |
| 194521                                                                        | -     | Three-Pin Terminal (female half), complete, Nos. two each 1768r, 51093r and three 192692, for 194574 ... ..                      |
| 194522                                                                        | -     | Controller Lead Cord 194517 and plug, for 194574 ... ..                                                                          |

| No.     | Plate |                                                                                                                                                                    |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 194525  | -     | Controller Lead Identification Tube (red), for 195097 ... ..                                                                                                       |
| 194569  | -     | Controller Base 194572 with 192211, 194418, 194774, 194775, two each 23258, 140100r, 140103r, 194404, 194514 and 931090, for 194583 ... ..                         |
| 194570  | -     | Controller Base 194572 with 192140, 194418, 194774, 194775, two each 23258, 140100r, 140103r, 194404, 194514 and 931090, for 194584 ... ..                         |
| 194571  | -     | Controller Base 194572 with 192141, 194418, 194774, 194775, two each 23258, 140100r, 140103r, 194404, 194514 and 931090, for 194585 and 198928 ... ..              |
| 194572  | 2536  | Controller Base with two 194419, for 194569 to 194571 ... ..                                                                                                       |
| 194573  | 2536  | Controller Cover for 194583 to 194585 and 198928 ... ..                                                                                                            |
| 194574  | -     | Controller Lead Cord, complete, from lamp socket to three pin terminal and controller Nos. 194521, 194522 and 194575, for 194583 to 194585 ... ..                  |
| 194575  | -     | Controller Lead Cord 3 feet 10 inches, complete, from three-pin terminal to controller, Nos. 194576, 194577, 194604, two each 191960 and 191961, for 194574 ... .. |
| 194576  | -     | Controller Lead Cord (short) 3 feet 10 inches, for 194575 ... ..                                                                                                   |
| 194577  | 2538  | Controller Lead Cord Insulating Sleeve $2\frac{11}{16}$ " long, for 194575 and 195093 ... ..                                                                       |
| 194583  | ---   | Controller, complete, for 32 to 55 volts, A.C. or D.C. Motor, Nos. 194321, 194569, 194573, 194574, 899287, two 964317, four each 140099r and 194407 ... ..         |
| 194584  | -     | Controller, complete, for 95 to 145 volts, A.C. or D.C. Motor, Nos. 194321, 194570, 194573, 194574, 899815, two 964317, four each 140099r and 194407 ... ..        |
| 194585  | -     | Controller, complete, for 150 to 250 volts, A.C. or D.C. Motor, Nos. 194321, 194571, 194573, 194574, 899287, two 964317, four each 140099r and 194407 ... ..       |
| *194604 | -     | Controller Lead Insulating Sleeve $3\frac{1}{16}$ " long, for 194575 and 195093 ... ..                                                                             |
| 194717  | 2535  | Field Coil Lead Strain Relief ... ..                                                                                                                               |
| 194773  | 2536  | Controller Resistance Unit Yoke for 194418                                                                                                                         |
| 194774  | 2536  | Controller Resistance Unit Adjusting Nut for 194569 to 194571 ... ..                                                                                               |

| No.     | Plate |                                                                                                                                                                               |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 194775  | 2536  | Controller Resistance Unit Adjusting Nut<br>Lock Spring for 194569 to 194571 ...                                                                                              |
| *195057 | -     | Three-Pin Terminal (female half) Housing<br>(lower) Contact Prong for 195067 ...                                                                                              |
| *195058 | -     | Three-Pin Terminal (female half) Housing<br>(lower) Insert for 195068 ...                                                                                                     |
| 195059  | 2536  | Three-Pin Terminal (female half) Housing<br>Snap Ring for 195062 ...                                                                                                          |
| 195062  | 2536  | Three-Pin Terminal (female half) with Ground<br>Connection, complete, Nos. 195063, 195067<br>two each 1768r, 51093r and 195059, for<br>195097 ...                             |
| 195063  | -     | Three-Pin Terminal (female half) Housing<br>(upper) 195064 with 140281 and 195066,<br>for 195062 ...                                                                          |
| *195064 | -     | Three-Pin Terminal (female half) Housing<br>(upper) with 195065 for 195063 ...                                                                                                |
| *195065 | -     | Three-Pin Terminal (female half) Housing<br>(upper) Insert for 195064 ...                                                                                                     |
| *195066 | -     | Three-Pin Terminal (female half) Housing<br>(upper) Ground Contact Prong for 195063 ...                                                                                       |
| 195067  | -     | Three-Pin Terminal (female half) Housing<br>(lower) 195068 with three each 140125 and<br>195057, for 195062 ...                                                               |
| *195068 | -     | Three-Pin Terminal (female half) Housing<br>(lower) with three 195058, for 195067 ...                                                                                         |
| 195093  | -     | Controller Lead Cord 3 feet 10 inches long,<br>complete, Nos. 194577, 194604, 195094,<br>two each 191960 and 191961 for 195097 ...                                            |
| *195094 | -     | Controller Lead Cord (short) 3 feet 10 inches,<br>for 195093 ...                                                                                                              |
| 195097  | 2536  | Controller Lead Cord with Ground Connection,<br>complete, from lamp socket to three pin<br>terminal and controller, Nos. 194525,<br>195062, 195093 and 195098, for 198928 ... |
| *195098 | -     | Controller Lead Cord (long) 8 feet, with plug<br>for 195097 ...                                                                                                               |
| 195435  | 2535  | Brush Cap ...                                                                                                                                                                 |
| 195436  | 2535  | Motor Pulley with 51207r ...                                                                                                                                                  |
| 195437  | ---   | Armature, complete, for C.A.K. 6-7 Motor ...                                                                                                                                  |
| 195438  | 2535  | Armature, complete, C.A.K. 6-11 Motor ...                                                                                                                                     |
| 195439  | -     | Field Core with Coils No. 195440, complete,<br>for C.A.K. 6-7 Motor ...                                                                                                       |
| 195440  | -     | Field Coils assembled for 195439 ...                                                                                                                                          |
| 195441  | 2535  | Field Core with Coils No. 195442, complete,<br>for C.A.K. 6-11 Motor ...                                                                                                      |

| No.    | Plate |                                                                          |
|--------|-------|--------------------------------------------------------------------------|
| 195442 | -     | Field Coils assembled for 195440 ...                                     |
| 195464 | -     | Field Core with Coils No. 195465, complete,<br>for C.A.K. 6-3 Motor ...  |
| 195465 | -     | Field Coils assembled for 195464 ...                                     |
| 195467 | -     | Field Core with Coils No. 195468, complete,<br>for C.A.K. 6-5 Motor ...  |
| 195468 | -     | Field Coils assembled for 195467 ...                                     |
| 195469 | -     | Field Core with Coils No. 195470, complete,<br>for C.A.K. 6-6 Motor ...  |
| 195470 | -     | Field Coils assembled for 195469 ...                                     |
| 195473 | -     | Field Core with Coils No. 195474, complete,<br>for C.A.K. 6-8 Motor ...  |
| 195474 | -     | Field Coils assembled for 195473 ...                                     |
| 195475 | -     | Field Core with Coils No. 195476, complete,<br>for C.A.K. 6-15 Motor ... |
| 195476 | -     | Field Coils assembled for 195475 ...                                     |
| 195477 | -     | Field Core with Coils No. 195478, complete,<br>for C.A.K. 6-9 Motor ...  |
| 195478 | -     | Field Coils assembled for 195477 ...                                     |
| 195481 | -     | Field Core with Coils No. 195482, complete,<br>for C.A.K. 6-12 Motor ... |
| 195482 | -     | Field Coils assembled for 195481 ...                                     |
| 195483 | -     | Field Core with Coils No. 195484, complete,<br>for C.A.K. 6-10 Motor ... |
| 195484 | -     | Field Coils assembled for 195483 ...                                     |
| 195487 | -     | Armature, complete, for C.A.K. 6-3 Motor ...                             |
| 195488 | -     | Armature, complete, for C.A.K. 6-5 Motor ...                             |
| 195489 | -     | Armature, complete, for C.A.K. 6-6 Motor ...                             |
| 195491 | -     | Armature, complete, for C.A.K. 6-8 Motor ...                             |
| 195492 | -     | Armature, complete, for C.A.K. 6-15 Motor ...                            |
| 195493 | -     | Armature, complete, for C.A.K. 6-9 Motor ...                             |
| 195496 | -     | Armature, complete, for C.A.K. 6-10 Motor ...                            |
| 195518 | -     | Armature, complete, for C.A.K. 6-14 Motor ...                            |
| 195519 | -     | Field Core with Coils No. 195520, complete,<br>for C.A.K. 6-14 Motor ... |
| 195520 | -     | Field Coils assembled, for 195519 ...                                    |
| 195725 | -     | Armature, complete, for C.A.K. 6-3 S.I. Motor ...                        |
| 195726 | -     | Armature, complete, for C.A.K. 6-5 S.I. Motor ...                        |
| 195727 | -     | Armature, complete, for C.A.K. 6-6 S.I. Motor ...                        |
| 195728 | -     | Armature, complete, for C.A.K. 6-7 S.I. Motor ...                        |
| 195729 | -     | Armature, complete, for C.A.K. 6-8 S.I. Motor ...                        |
| 195730 | -     | Armature, complete, for C.A.K. 6-9 S.I. Motor ...                        |
| 195731 | -     | Armature, complete, for C.A.K. 6-10 S.I.<br>Motor ...                    |
| 195732 | -     | Armature, complete, for C.A.K. 6-11 S.I.<br>Motor ...                    |

| No.    | Plate |                                                                               |
|--------|-------|-------------------------------------------------------------------------------|
| 195733 |       | Armature, complete, for C.A.K. 6-12 S.I. Motor ... ..                         |
| 195734 |       | Armature, complete, for C.A.K. 6-14 S.I. Motor ... ..                         |
| 195735 |       | Armature, complete, for C.A.K. 6-15 S.I. Motor ... ..                         |
| 195736 |       | Field Core with Coils No. 195747, complete, for C.A.K. 6-3 S.I. Motor ... ..  |
| 195737 |       | Field Core with Coils No. 195748, complete, for C.A.K. 6-5 S.I. Motor ... ..  |
| 195738 |       | Field Core with Coils No. 195749, complete, for C.A.K. 6-6 S.I. Motor ... ..  |
| 195739 |       | Field Core with Coils No. 195750, complete, for C.A.K. 6-7 S.I. Motor ... ..  |
| 195740 |       | Field Core with Coils No. 195751, complete, for C.A.K. 6-8 S.I. Motor ... ..  |
| 195741 |       | Field Core with Coils No. 195752, complete, for C.A.K. 6-9 S.I. Motor ... ..  |
| 195742 |       | Field Core with Coils No. 195753, complete, for C.A.K. 6-10 S.I. Motor ... .. |
| 195743 |       | Field Core with Coils No. 195754, complete, for C.A.K. 6-11 S.I. Motor ... .. |
| 195744 |       | Field Core with Coils No. 195755, complete, for C.A.K. 6-12 S.I. Motor ... .. |
| 195745 |       | Field Core with Coils No. 195756, complete, for C.A.K. 6-14 S.I. Motor ... .. |
| 195746 |       | Field Core with Coils No. 195757, complete, for C.A.K. 6-15 S.I. Motor ... .. |
| 195747 |       | Field Coils assembled for 195736 ... ..                                       |
| 195748 |       | Field Coils assembled for 195737 ... ..                                       |
| 195749 |       | Field Coils assembled for 195738 ... ..                                       |
| 195750 |       | Field Coils assembled for 195739 ... ..                                       |
| 195751 |       | Field Coils assembled for 195740 ... ..                                       |
| 195752 |       | Field Coils assembled for 195741 ... ..                                       |
| 195753 |       | Field Coils assembled for 195742 ... ..                                       |
| 195754 |       | Field Coils assembled for 195743 ... ..                                       |
| 195755 |       | Field Coils assembled for 195744 ... ..                                       |
| 195756 |       | Field Coils assembled for 195745 ... ..                                       |
| 195757 |       | Field Coils assembled for 195746 ... ..                                       |
| 195832 | 2535  | End Cover (pulley end) ... ..                                                 |
| 195833 | 2535  | End Cover (commutator end) ... ..                                             |
| 195868 |       | Armature, complete, for C.A.K. 6-12 Motor ... ..                              |
| 195913 | 2535  | Field Coil Retainer ... ..                                                    |
| 196168 |       | Field Coil Retainer ... ..                                                    |
| 198414 | 2538  | Radio Interference Suppressor Lead Terminal Clip for 198838 ... ..            |
| 198837 | 2539  | Radio Interference Suppressor only for 198838                                 |

| No.     | Plate |                                                                                                                                                                                                       |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 198838  |       | Radio Interference Suppressor, Nos. 198837, 198924, 198926 and three 198414, for 198927 ... ..                                                                                                        |
| 198922  | 2539  | Radio Interference Suppressor Pal Nut for 198927 ... ..                                                                                                                                               |
| 198923  | 2535  | End Cover Fastening Screw for 198927 ... ..                                                                                                                                                           |
| 198924  | 2539  | Radio Interference Suppressor Ground Lead Terminal Plug for 198838 ... ..                                                                                                                             |
| 198925  | 2539  | Radio Interference Insulating Plug for 198927                                                                                                                                                         |
| 198926  | 2539  | Radio Interference Suppressor Lead Insulating Tubing for 198838 ... ..                                                                                                                                |
| 198927  | 2539  | Radio Interference Suppressor, complete, Nos. 198838, 198922, 198923, 198925 and 198929 ... ..                                                                                                        |
| 198928  | 2536  | Controller (moulded, foot), complete, with grounding terminal, for 150 to 250 volts, A.C. or D.C. Motor, Nos. 194321, 194571, 194573, 195097, 899287, two 964317, four each 140099r and 194407 ... .. |
| 198929  | 2539  | Radio Interference Suppressor Lead Fastening Clip for 198927 ... ..                                                                                                                                   |
| 200145c | 2525  | Rotating Hook Loop Guard Screw for 45829                                                                                                                                                              |
| 200592c | 2525  | Rotating Hook Bobbin Case Tension Spring Screw for 45751 ... ..                                                                                                                                       |
| 200596f | 2525  | Rotating Hook Gb Screw for 45828 and 45829 ... ..                                                                                                                                                     |
| 200614c | 2525  | Rotating Hook Gb Hinge Screw for 45828 and 45829 ... ..                                                                                                                                               |
| 200964c | 2525  | Rotating Hook Bobbin Case Latch Stop Screw for 45751 ... ..                                                                                                                                           |
| 201016f | 2525  | Rotating Hook Bobbin Case Tension Spring Regulating Screw for 45751 ... ..                                                                                                                            |
| 206731  | 2525  | Rotating Hook Bobbin Case Latch Fulcrum Pin for 206736 ... ..                                                                                                                                         |
| 206735  | 2525  | Rotating Hook Bobbin Case Latch for 206736                                                                                                                                                            |
| 206736  | 2525  | Rotating Hook Bobbin Case Latch 206735 with 206731 and 206737 for 45751 ... ..                                                                                                                        |
| 206737  | 2525  | Rotating Hook Bobbin Case Latch Lever for 206736 ... ..                                                                                                                                               |
| 210736  | 2525  | Rotating Hook Bobbin Case Latch Spring for 45751 ... ..                                                                                                                                               |
| 701400  | 2535  | Armature Shaft Thrust Washer (pulley end)                                                                                                                                                             |
| 701719  | 2537  | Three-Pin Terminal Body (male half) Post Washer for 192797 ... ..                                                                                                                                     |
| 701994  | 2537  | Singerlight Lamp Socket Insulating Washer (felt) for 193918 ... ..                                                                                                                                    |
| 820343  | 2538  | Field Coil Insulation ... ..                                                                                                                                                                          |

| No.     | Plate |                                                                                |
|---------|-------|--------------------------------------------------------------------------------|
| *899287 | -     | Name Plate for 194583, 194585 and 198928                                       |
| *899815 |       | Name Plate for 194584 ... ..                                                   |
| 931090  | 2538  | Controller Resistance Unit Screw Washer<br>(asbestos) for 194569 to 194571 ... |
| 964317  | 2538  | Name Plate Drive Screw for 194583 to 194585<br>and 198928 ... ..               |
| †991601 | 2535  | Field Core Shield and Name Plate ...                                           |

†When ordering, state motor with which it is to be used.