

**SINGER**  
**211G165,G166,G265,G266**

ILLUSTRATED  
PARTS LIST  
for

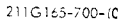
**SINGER**  
MACHINES

211G165

211G166

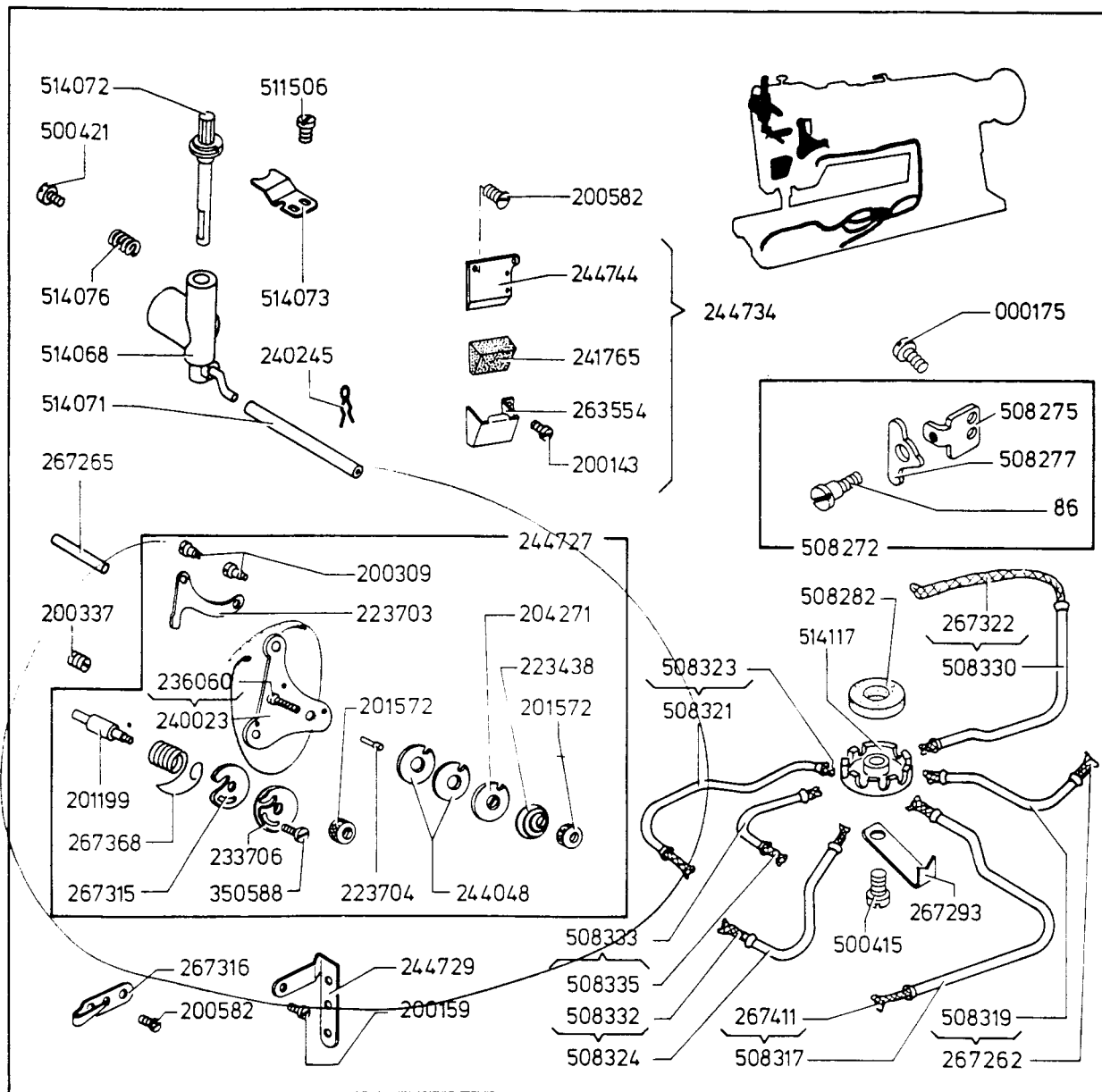
211G265

211G266



|            |                                                       |
|------------|-------------------------------------------------------|
| 240067     | KNEE LIFTER CONNECTION LEVER                          |
| 240564     | KNEE LIFTER CONNECTION LEVER LIFTING ROD              |
| 241352-002 | PRESSER BAR BUSHING (LOWER)                           |
| 267289     | KNEE LIFTER LIFTING LEVER RETURN SPRING               |
| 350464-819 | KNEE LIFTER LIFTING LEVER PINCH SCREW                 |
| 350581-803 | PRESSER BAR SPRING REGULATING SCREW                   |
| 503885     | THROAT PLATE                                          |
| 508291     | PRESSER BAR SPRING (FLAT)                             |
| 508309     | PRESSER BAR LIFTER                                    |
| 508486     | PRESSER BAR BUSHING (UPPER)                           |
| 508487     | PRESSER BAR SPRING BRACKET WITH 200086                |
| 514047     | KNEE LIFTER LIFTING LEVER                             |
| 514048     | TENSION RELEASE ACTUATING SPRING                      |
| 514055     | KNEE LIFTER LIFTING LEVER WITH 225, 514047 AND 514048 |
| 517538     | LIFTING PRESSER FOOT (NAIMO)                          |
| 517540     | LIFTING PRESSER FOOT                                  |

| PART NO. | DESCRIPTION |
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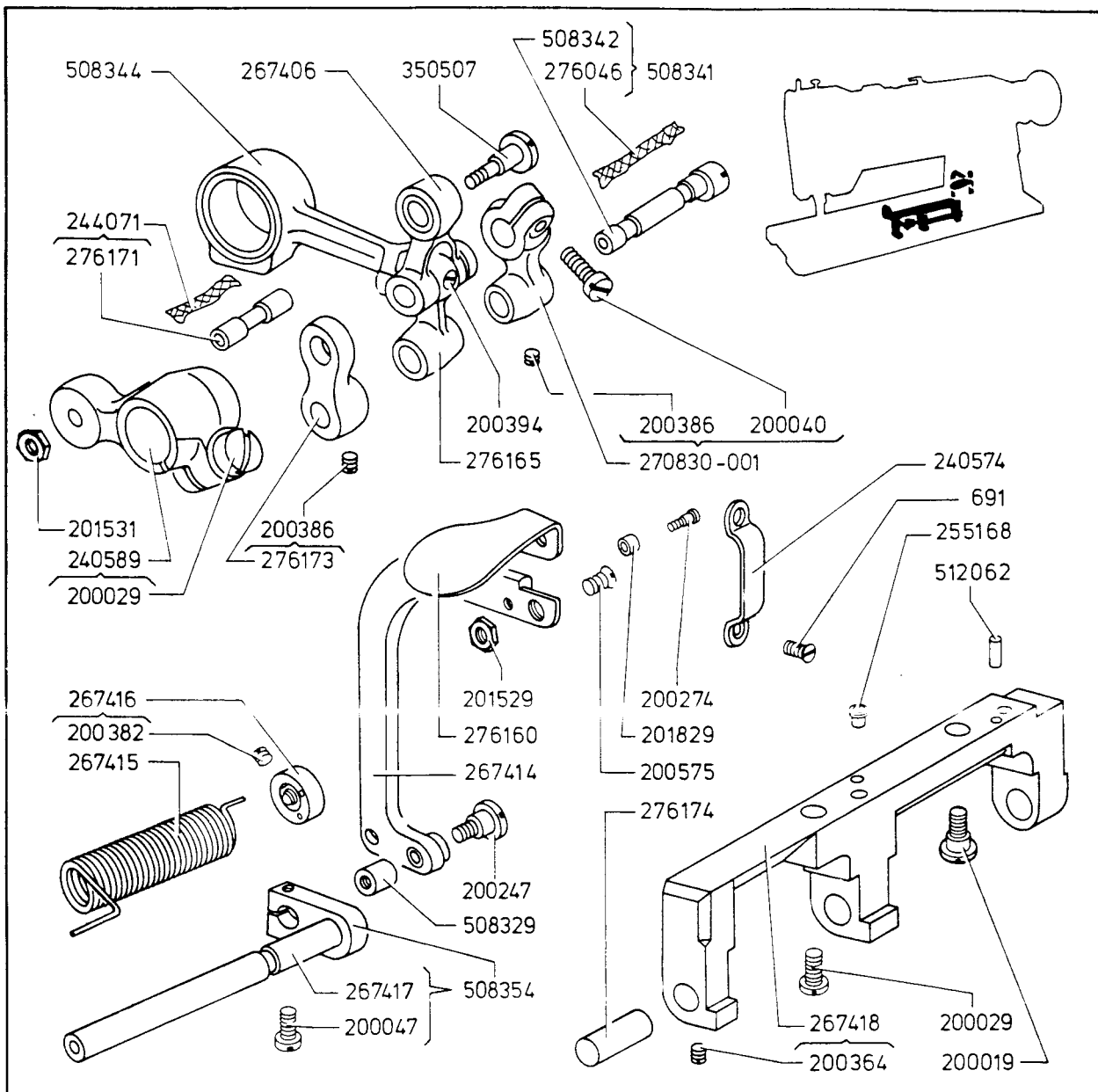
|            |                                                                                                                                         |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| 000086-850 | TENSION RELEASE BELL CRANK HINGE SCREW                                                                                                  |
| 000175-850 | TENSION RELEASE BRACKET SCREW (2)                                                                                                       |
| 200143-819 | THREAD LUBRICATOR OIL PAD HOLDER SCREW (2)                                                                                              |
| 200159-806 | TENSION BRACKET SCREW                                                                                                                   |
| 200309-805 | TENSION RELEASE LEVER SCREW (2)                                                                                                         |
| 200337-803 | THREAD CONTROLLER STUD SET SCREW                                                                                                        |
| 200582-850 | THREAD GUIDE SCREW                                                                                                                      |
| 200582-850 | THREAD LUBRICATOR PLATE SCREW (2)                                                                                                       |
| 201199     | THREAD CONTROLLER STUD                                                                                                                  |
| 201572-819 | TENSION THUMB NUT (2)                                                                                                                   |
| 204271     | TENSION RELEASE WASHER                                                                                                                  |
| 223438     | TENSION SPRING                                                                                                                          |
| 223703     | TENSION RELEASE LEVER                                                                                                                   |
| 223704     | TENSION RELEASE PLUNGER                                                                                                                 |
| 233706     | THREAD CONTROLLER DISC                                                                                                                  |
| 236060     | TENSION DISC POSITION PIN                                                                                                               |
| 240023     | TENSION BRACKET WITH 236060                                                                                                             |
| 240245     | THREAD LUBRICATING TUBE CLAMP                                                                                                           |
| 241765     | THREAD LUBRICATOR OIL PAD (FELT)                                                                                                        |
| 244048     | THREAD DISC (2)                                                                                                                         |
| 244727     | TENSION BRACKET CPL. NOS. 201199, 204271, 223438, 223703, 223704, 240023, 267315, 267368, 350588 AND TWO EACH 200309, 201572 AND 244048 |
| 244734     | THREAD LUBRICATOR OIL PAD HOLDER CPL. NOS. 241765, 244744, 263554 AND TWO 200143                                                        |
| 244744     | THREAD LUBRICATOR PLATE                                                                                                                 |
| 263554     | THREAD LUBRICATOR OIL PAD HOLDER                                                                                                        |
| 267262     | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WICK                                                                                           |
| 267265     | TENSION RELEASE LEVER ROD                                                                                                               |
| 267293     | BED OIL TUBE CLAMP                                                                                                                      |
| 267315     | THREAD CONTROLLER SPRING TOP                                                                                                            |
| 267316     | THREAD GUIDE                                                                                                                            |

|            |                                                         |
|------------|---------------------------------------------------------|
| 244729     | THREAD RETAINER                                         |
| 267322     | BED OIL SUPPLY TUBE OIL WICK                            |
| 267368     | THREAD CONTROLLER SPRING                                |
| 267411     | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE                |
| 350588-819 | THREAD CONTROLLER DISC SCREW                            |
| 500415-850 | BED OIL TUBE CLAMP SCREW                                |
| 500421-850 | THREAD LUBRICATING RESERVOIR CLAMPING SPRING SCREW      |
| 508272     | TENSION RELEASE BRACKET CPL. NOS. 86, 508275 AND 508277 |
| 508275     | TENSION RELEASE BRACKET                                 |
| 508277     | TENSION RELEASE BELL CRANK                              |
| 508282     | BED OIL TUBE CLAMP OILING FELT                          |
| 508317     | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WITH 267411    |
| 508319     | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WITH 267262    |
| 508321     | HOOK DRIVING SHAFT BEARING LEFT OIL TUBE WITH 508323    |
| 508323     | HOOK DRIVING SHAFT BEARING (LEFT) OIL TUBE WICK         |
| 508324     | HOOK SATTLE BEARING OIL TUBE WITH 508332                |
| 508330     | BED OIL SUPPLY TUBE WITH 267322                         |
| 508332     | HOOK SATTLE BEARING OIL TUBE WICK                       |
| 508333     | FEED DRIVING ECCENTRIC CONNECTION OIL TUBE WITH 508335  |
| 508335     | FEED DRIVING ECCENTRIC CONNECTION OIL TUBE WICK         |
| 511506-869 | THREAD LUBRICATOR REGULATOR SPRING SCREW (2)            |
| 514068     | THREAD LUBRICATING RESERVOIR                            |
| 514071     | THREAD LUBRICATING TUBE                                 |
| 514072     | THREAD LUBRICATION REGULATOR                            |
| 514073     | THREAD LUBRICATION REGULATOR SPRING                     |
| 514076     | THREAD LUBRICATING RESERVOIR CLAMPING SPRING            |
| 514117     | BED OIL TUBE CLAMP                                      |

|                    |                                                        |
|--------------------|--------------------------------------------------------|
| 211G165-800-(0870) |                                                        |
| 508272             | TENSION RELEASE BRACKET                                |
| 508275             | TENSION RELEASE BELL CRANK                             |
| 508277             | BED OIL TUBE CLAMP OILING FELT                         |
| 508282             | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WITH 267411   |
| 508317             | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WITH 267262   |
| 508319             | FEED DRIVING ROCK SHAFT BUSHING OIL TUBE WITH 267262   |
| 508321             | HOOK DRIVING SHAFT BEARING LEFT OIL TUBE WITH 508323   |
| 508323             | HOOK DRIVING SHAFT BEARING (LEFT) OIL TUBE WICK        |
| 508324             | HOOK SATTLE BEARING OIL TUBE WITH 508332               |
| 508330             | BED OIL SUPPLY TUBE WITH 267322                        |
| 508332             | HOOK SATTLE BEARING OIL TUBE WICK                      |
| 508333             | FEED DRIVING ECCENTRIC CONNECTION OIL TUBE WITH 508335 |
| 508335             | FEED DRIVING ECCENTRIC CONNECTION OIL TUBE WICK        |
| 511506-869         | THREAD LUBRICATOR REGULATOR SPRING SCREW (2)           |
| 514068             | THREAD LUBRICATING RESERVOIR                           |
| 514071             | THREAD LUBRICATING TUBE                                |
| 514072             | THREAD LUBRICATION REGULATOR                           |
| 514073             | THREAD LUBRICATION REGULATOR SPRING                    |
| 514076             | THREAD LUBRICATING RESERVOIR CLAMPING SPRING           |
| 514117             | BED OIL TUBE CLAMP                                     |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



Parts for Machine 211 G 166

211G166-1000-(0870/-645)

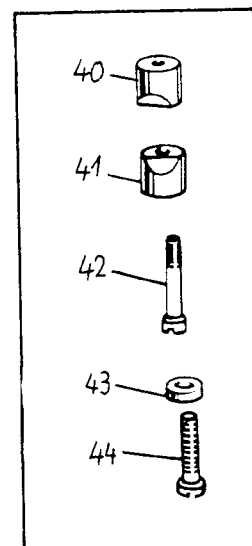
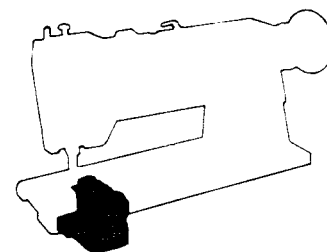
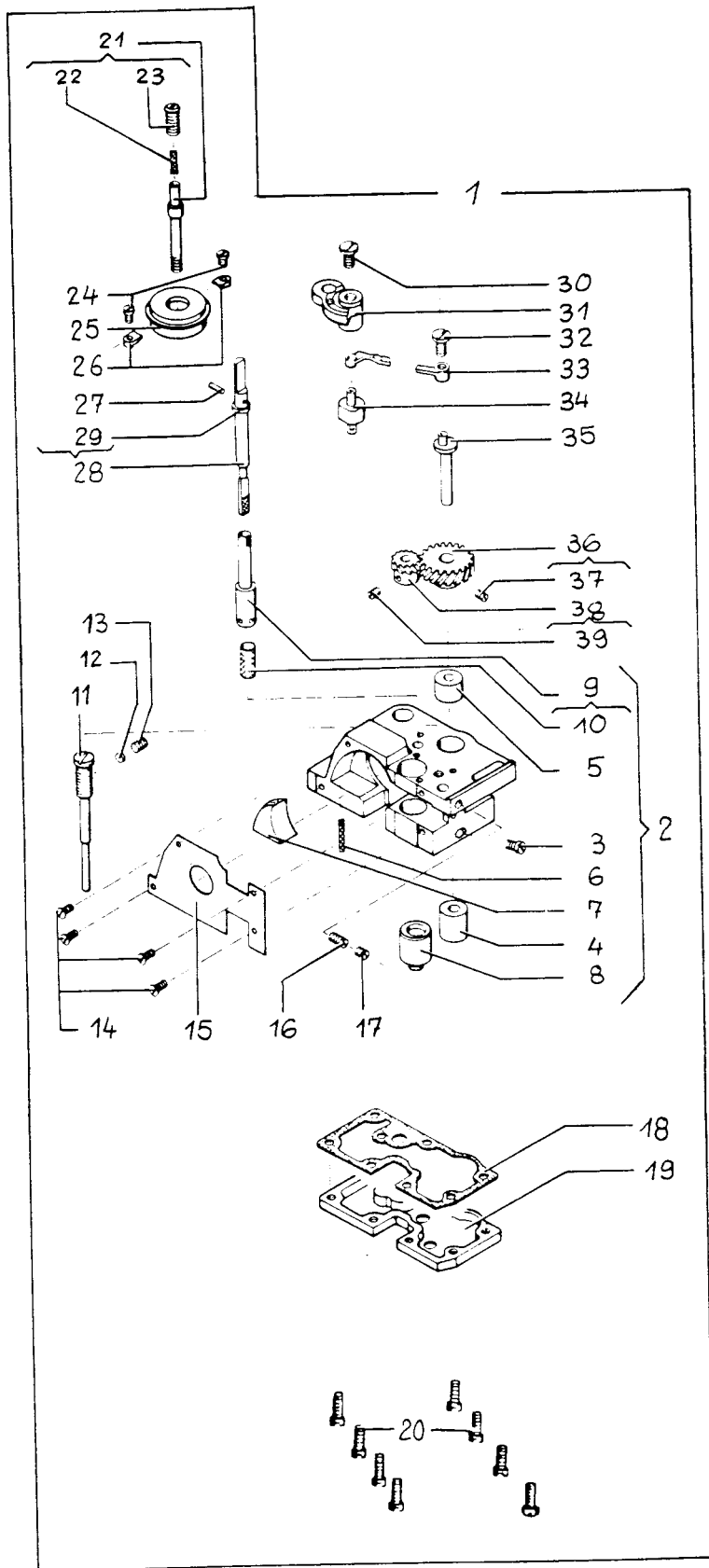
For parts not illustrated, refer to machine 211 G 165 (page 100-900)

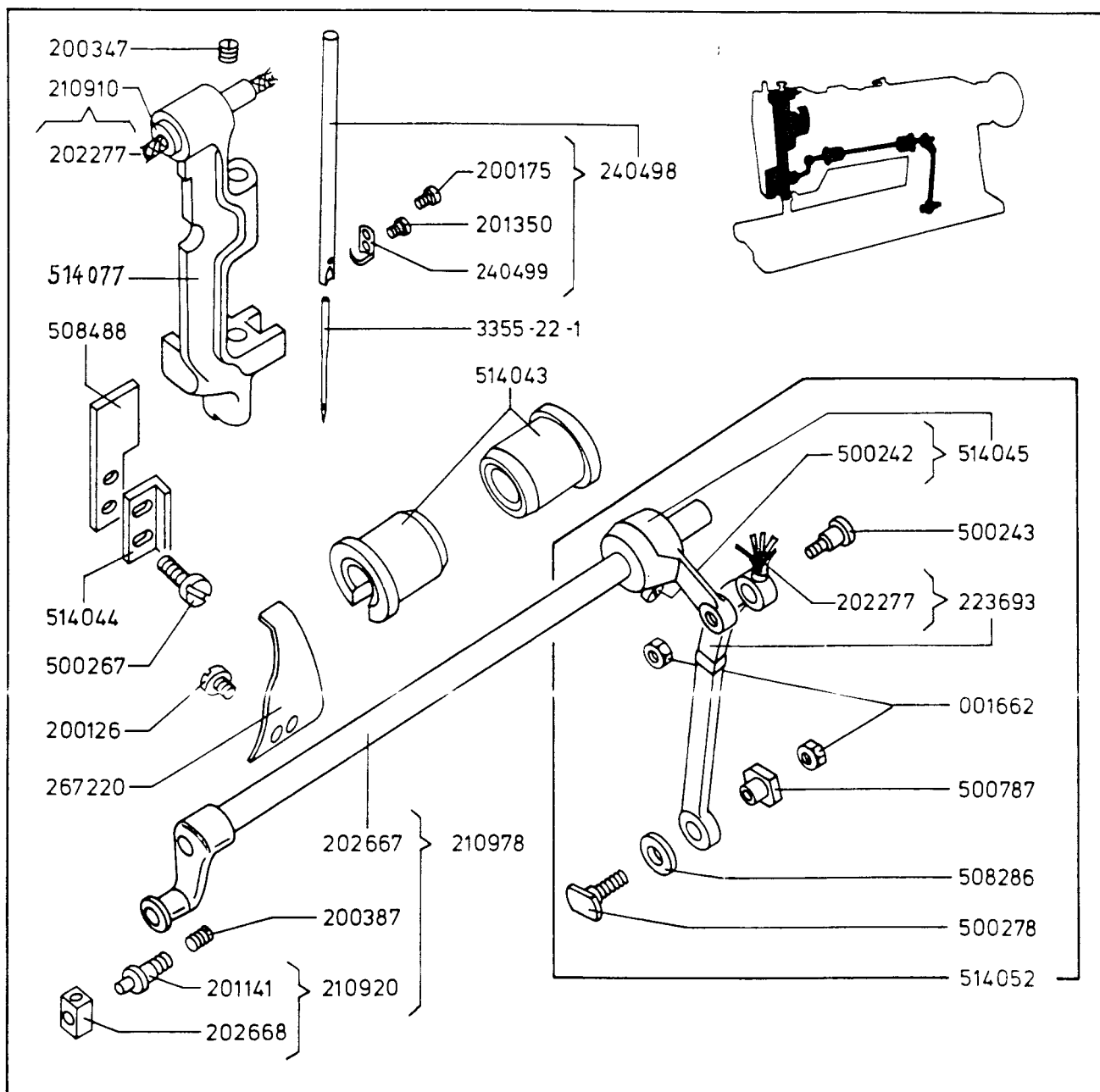
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|------------|---------------------------------------------------------------------|
| 691-831    | FEED REVERSING LEVER GUIDE ROLLER POSITION PLATE SCREW (2)          |
| 200019-850 | FEED REVERSING SHAFT BRACKET SCREW                                  |
| 200029-805 | FEED REVERSING SHAFT BRACKET SCREW                                  |
| 200029-850 | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW                           |
| 200040-833 | FEED REVERSING SHAFT CRANK PINCH SCREW                              |
| 200047-850 | FEED REVERSING SHAFT DRIVING STUD PINCH SCREW                       |
| 200247-803 | FEED REVERSING LEVER PINCH SCREW                                    |
| 200274-803 | FEED REVERSING LEVER GUIDE ROLLER SCREW STUD                        |
| 200364-830 | FEED REVERSING MECHANISM SUPPORT LINK STUD SET SCREW                |
| 200382-833 | FEED REVERSING LEVER SPRING COLLAR SET SCREW (2)                    |
| 200386-833 | FEED REVERSING SHAFT CRANK HINGE STUD SET SCREW (2)                 |
| 200394-803 | FEED DRIVING ECCENTRIC CONNECTION LINK HINGE PIN SET SCREW          |
| 200575-819 | FEED REVERSING LEVER HANDLE SCREW                                   |
| 201529-819 | FEED REVERSING LEVER HANDLE SCREW NUT                               |
| 201531-805 | FEED DRIVING ROCK SHAFT CRANK HINGE SCREW NUT                       |
| 201829     | FEED REVERSING LEVER GUIDE ROLLER                                   |
| 240574     | FEED REVERSING LEVER GUIDE ROLLER POSITION PLATE                    |
| 240589     | FEED DRIVING ROCK SHAFT WITH 200029                                 |
| 244071     | FEED DRIVING ECCENTRIC CONNECTION LINK HINGE PIN OIL PACKING (WICK) |

|            |                                                              |
|------------|--------------------------------------------------------------|
| 255168     | BED OIL CUP (2)                                              |
| 267406     | FEED DRIVING ECCENTRIC CONNECTION                            |
| 267414     | FEED REVERSING LEVER                                         |
| 267415     | FEED REVERSING LEVER SPRING                                  |
| 267416     | FEED REVERSING LEVER SPRING COLLAR WITH TWO 200386           |
| 267417     | FEED REVERSING SHAFT                                         |
| 267418     | FEED REVERSING SHAFT BRACKET WITH 200364                     |
| 270830-001 | FEED REVERSING SHAFT CRANK WITH 200040 AND 200386            |
| 276046     | FEED REVERSING SHAFT CRANK HINGE STUD OIL PACKING (WICK)     |
| 276160     | FEED REVERSING LEVER HANDLE                                  |
| 276165     | FEED REVERSING SHAFT LINK WITH 200394                        |
| 276171     | FEED DRIVING ECCENTRIC CONNECTION LINK HINGE PIN             |
| 276173     | PIN OILING PACKING WITH 244071                               |
| 276174     | FEED REVERSING MECHANISM SUPPORT LINK WITH 200386            |
| 350507-803 | FEED REVERSING SHAFT CRANK HINGE STUD SET SCREW              |
| 508329     | FEED DRIVING ROCK SHAFT CRANK HINGE SCREW                    |
| 508341     | FEED REVERSING SHAFT DRIVING STUD                            |
| 508342     | FEED REVERSING SHAFT CRANK HINGE STUD WITH 276046 AND 508342 |
| 508344     | FEED REVERSING SHAFT CRANK HINGE STUD                        |
| 508354     | FEED DRIVING ECCENTRIC CONNECTION                            |
| 512062     | FEED REVERSING SHAFT WITH 267417 AND 200047                  |
|            | FEED REVERSING SHAFT BRACKET POSITION PIN (2)                |

PART NO. DESCRIPTION

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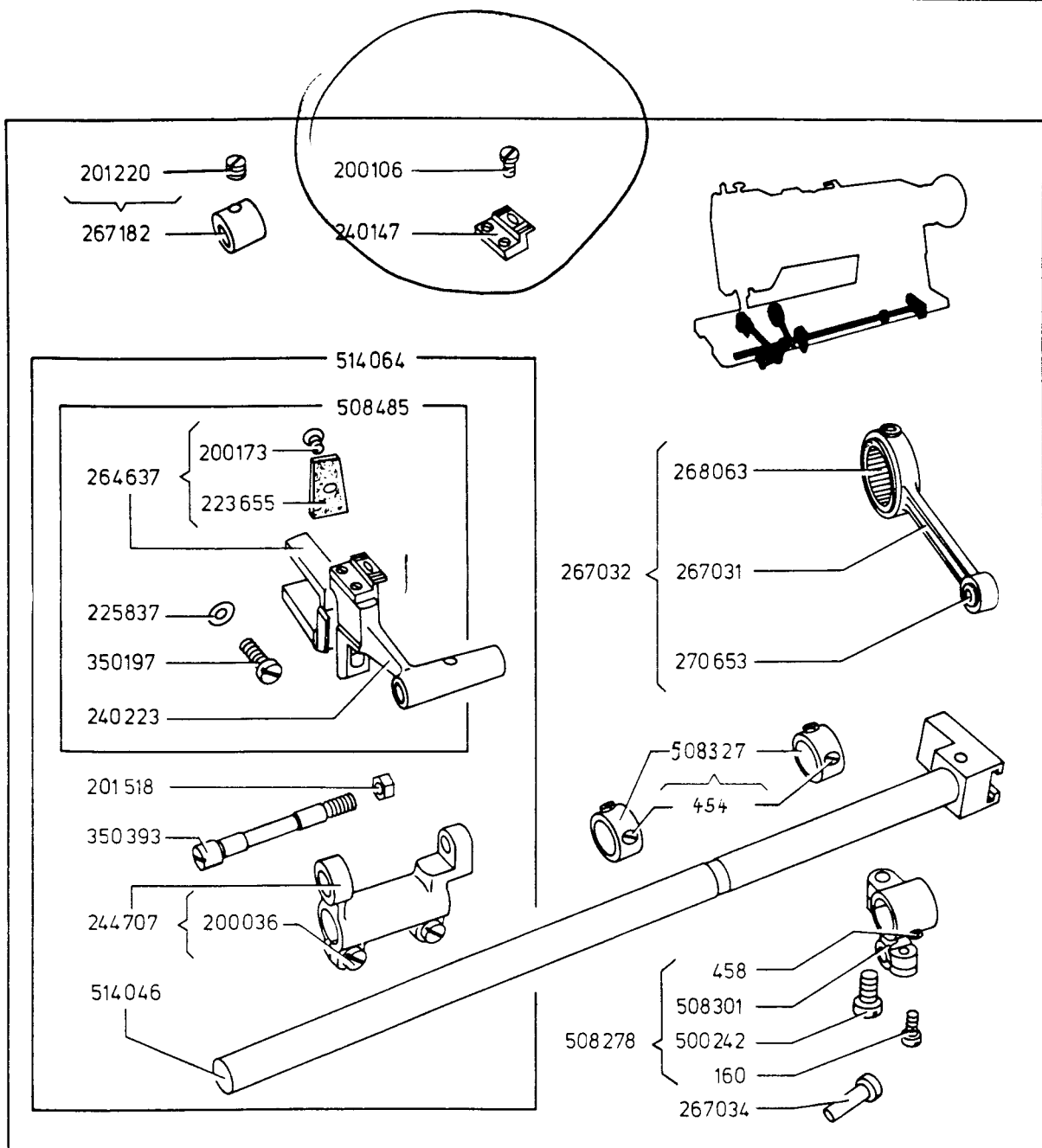
211G165-300-108701

|             |                                                                                     |
|-------------|-------------------------------------------------------------------------------------|
| 001662-805  | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW LOCK NUT AND CONNECTION HINGE SCREW NUT (2) |
| 003355-22-1 | NEEDLE                                                                              |
| 200126-805  | OIL GUARD SCREW (2)                                                                 |
| 200175-850  | NEEDLE BAR THREAD GUIDE SCREW                                                       |
| 200347-833  | TAKE-UP LEVER HINGE STUD SET SCREW                                                  |
| 200387-830  | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK STUD SET SCREW                         |
| 201141-803  | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK STUD                                   |
| 201350-806  | NEEDLE SET SCREW                                                                    |
| 202277      | TAKE-UP LEVER HINGE STUD OIL WICK                                                   |
| 202277      | NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK CONNECTION OIL WICK                          |
| 202667      | NEEDLE BAR ROCK FRAME ROCK SHAFT                                                    |
| 202668      | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK                                        |
| 210910      | TAKE-UP LEVER HINGE STUD WITH 202277                                                |
| 210920      | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK CPL. NOS. 201141 AND 202668            |
| 210978      | NEEDLE BAR ROCK FRAME ROCK SHAFT CPL. NOS. 200387, 202667 AND 210920                |

|            |                                                                                                                   |
|------------|-------------------------------------------------------------------------------------------------------------------|
| 223693     | NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK CONNECTION WITH 202277                                                     |
| 514077     | NEEDLE BAR ROCK FRAME                                                                                             |
| 240498     | NEEDLE BAR WITH 200175, 201350 AND 508456                                                                         |
| 240499     | NEEDLE BAR THREAD GUIDE                                                                                           |
| 267220     | OIL GUARD                                                                                                         |
| 500242-850 | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK PINCH SCREW                                                           |
| 500243-803 | NEEDLE BAR ROCK SHAFT CONNECTION HINGE SCREW                                                                      |
| 500267-850 | PRESSER BAR GUIDE SCREW (2)                                                                                       |
| 500278-803 | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW                                                                           |
| 500787-803 | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW NUT                                                                       |
| 508286     | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW SPACER                                                                    |
| 508488     | PRESSER BAR GUIDE                                                                                                 |
| 514043     | NEEDLE BAR ROCK SHAFT BUSHING (2)                                                                                 |
| 514044     | NEEDLE BAR ROCK FRAME POSITION BRACKET                                                                            |
| 514045     | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK WITH 500242                                                           |
| 514052     | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK CPL. NOS. 223693, 500243, 500278, 500787, 508286, 514045 AND TWO 1662 |

PART NO. DESCRIPTION

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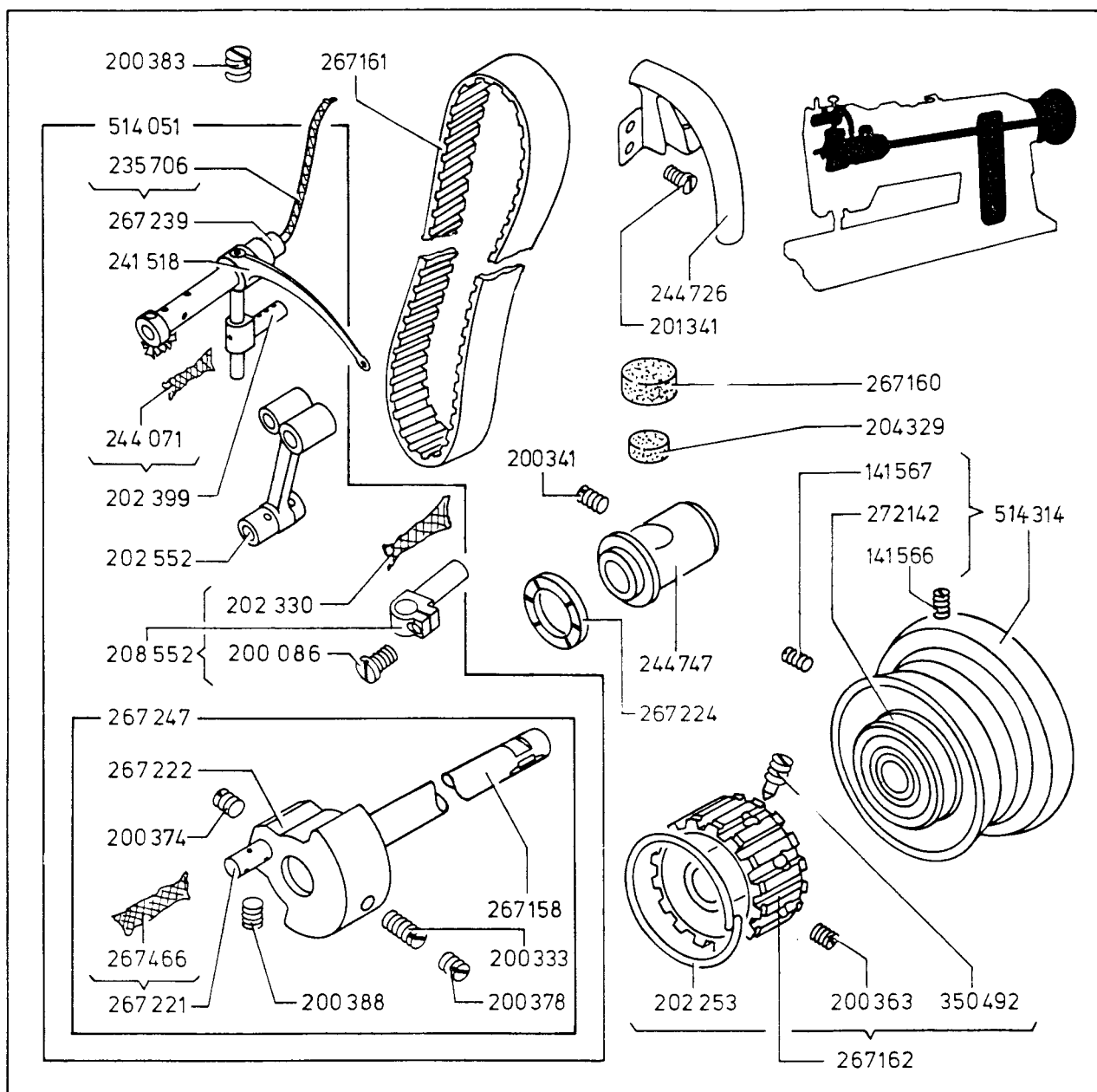
211G165-400-10870

|               |                                                                  |
|---------------|------------------------------------------------------------------|
| 000160-803    | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD SCREW               |
| 000458-830    | FEED DRIVING ROCK SHAFT CRANK POSITION SCREW                     |
| 200036-850    | FEED DRIVING ROCK FRAME PINCH SCREW (2)                          |
| 200106-833    | FEED DOG SCREW (2)                                               |
| 200173-804    | FEED LIFTING ECCENTRIC OILING FELT SCREW                         |
| 454-850       | FEED DRIVING ROCK SHAFT STOP COLLAR SET SCREW (4)                |
| 201220-833    | FEED LIFTING ECCENTRIC SET SCREW                                 |
| 201518-805    | FEED BAR HINGE SCREW NUT                                         |
| <b>508327</b> | FEED DRIVING ROCK SHAFT STOP COLLAR (2) WITH TWO EACH 200383-850 |
| 223655-000    | FEED LIFTING ECCENTRIC OILING FELT                               |
| 225837-000    | FEED LIFTING ECCENTRIC FORK SCREW WASHER                         |
| 240147-000    | FEED DOG                                                         |
| 240223-000    | FEED BAR                                                         |
| 244707-000    | FEED DRIVING ROCK FRAME WITH TWO 200036                          |
| 264637-000    | FEED LIFTING ECCENTRIC FORK WITH 200173 AND 223655               |
| 267031-000    | FEED DRIVING ECCENTRIC CONNECTION                                |

|            |                                                                             |
|------------|-----------------------------------------------------------------------------|
| 267032-000 | FEED DRIVING ECCENTRIC CONNECTION CPL. NOS. 267031, 268063 AND 270653       |
| 267034-000 | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD                                |
| 267182-000 | FEED LIFTING ECCENTRIC WITH 201220                                          |
| 268063-000 | FEED DRIVING ECCENTRIC CONNECTION NEEDLE BEARING                            |
| 270653-000 | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD NEEDLE BEARING                 |
| 350197-805 | FEED LIFTING ECCENTRIC FORK SCREW                                           |
| 350393-803 | FEED BAR HINGE SCREW                                                        |
| 500242-850 | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW                                   |
| 508278-000 | FEED DRIVING ROCK SHAFT CRANK CPL. NOS. 160, 458, 500242 AND 508301         |
| 508301-000 | FEED DRIVING ROCK SHAFT CRANK                                               |
| 508485-000 | FEED BAR CPL. NOS. 225837, 240223, 264637 AND 350197                        |
| 514046-000 | FEED DRIVING ROCK SHAFT                                                     |
| 514064-000 | FEED DRIVING ROCK SHAFT CPL. NOS. 201518, 244707, 350393, 508485 AND 514046 |

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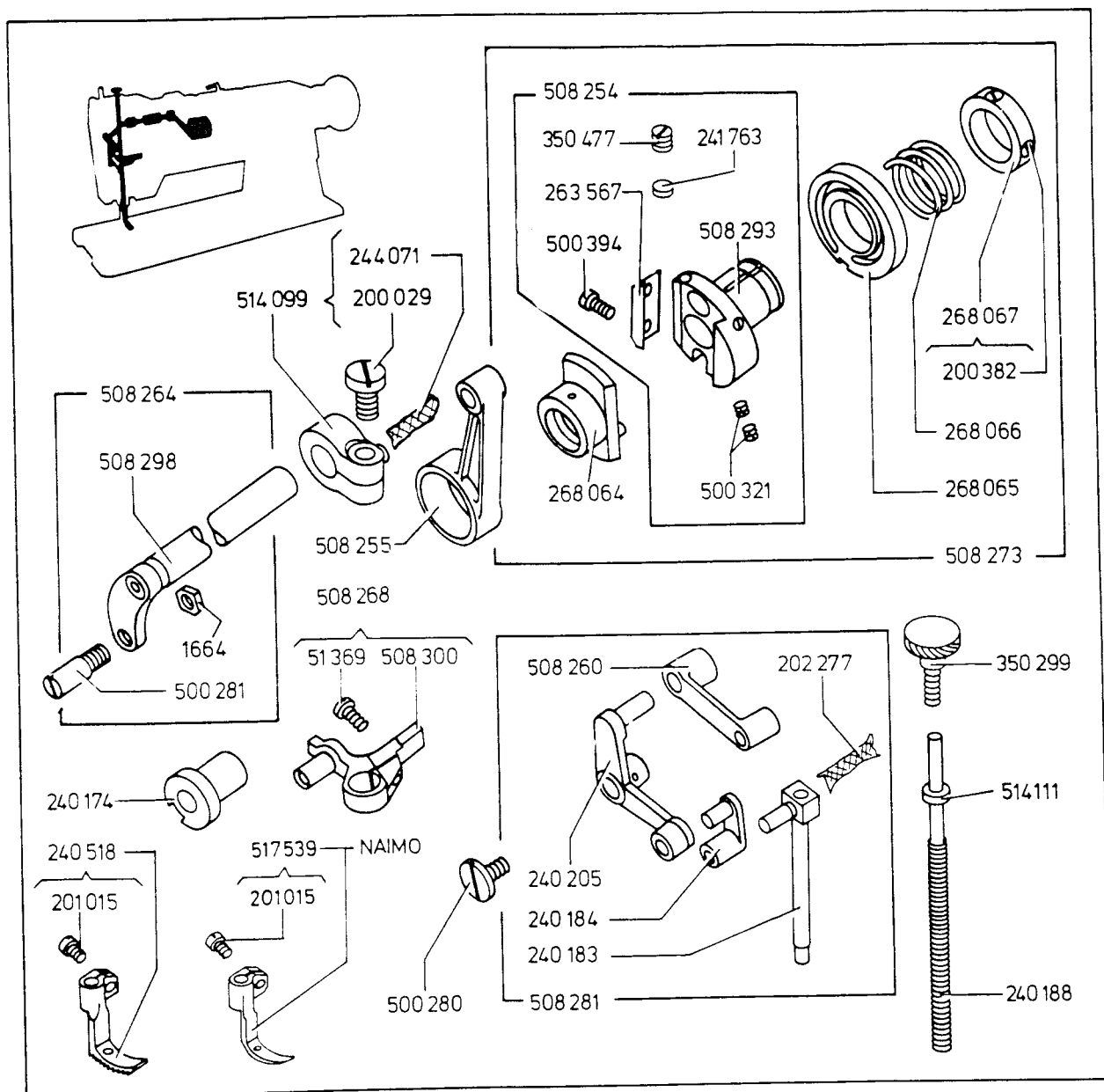
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|            |                                                    |
|------------|----------------------------------------------------|
| 141566-833 | MACHINE PULLEY POSITION SCREW                      |
| 141567-833 | MACHINE PULLEY SET SCREW                           |
| 200086-833 | NEEDLE BAR CONNECTING STUD PINCH SCREW             |
| 200333-803 | NEEDLE BAR CRANK POSITION SCREW                    |
| 200341-803 | ARM SHAFT BUSHING SET SCREW                        |
| 200363-833 | ARM SHAFT CONNECTION BELT PULLEY SET SCREW         |
| 200374-833 | NEEDLE BAR CONNECTING LINK STUD SET SCREW          |
| 200378-850 | NEEDLE BAR CRANK CHECK SCREW                       |
| 200383-850 | TAKE - UP LEVER HINGE STUD SET SCREW               |
| 200388-850 | NEEDLE BAR CONNECTING LINK STUD SET SCREW          |
| 201341-803 | TAKE - UP LEVER GUARD SCREW (3)                    |
| 202253-000 | ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE (2) |
| 202330-000 | NEEDLE BAR CONNECTING STUD WICK                    |
| 202399-000 | TAKE - UP LEVER DRIVING STUD WITH 244071           |
| 202552-000 | NEEDLE BAR CONNECTING LINK                         |
| 204329-000 | ARM SHAFT BUSHING OIL PAD (FELT) (LOWER)           |
| 208552-000 | NEEDLE BAR CONNECTING STUD WITH 200086 AND 202330  |
| 235706-000 | TAKE - UP LEVER HINGE STUD OIL WICK                |
| 241518-000 | TAKE - UP LEVER                                    |
| 244071-000 | TAKE - UP LEVER DRIVING STUD OIL WICK              |

|            |                                                                          |
|------------|--------------------------------------------------------------------------|
| 244726-000 | TAKE - UP LEVER GUARD                                                    |
| 244747-000 | ARM SHAFT BUSHING (FRONT)                                                |
| 267158-000 | ARM SHAFT                                                                |
| 267160-000 | ARM SHAFT BUSHING OIL PAD (FELT) (UPPER)                                 |
| 267161-000 | ARM SHAFT CONNECTION BELT (REINFORCED NEOPRENE)                          |
| 267162-000 | ARM SHAFT CONNECTION BELT PULLEY WITH 200363, 350492 AND TWO 202253      |
| 267221-000 | NEEDLE BAR CONNECTING LINK STUD WITH 267466                              |
| 267222-000 | NEEDLE BAR CRANK                                                         |
| 267224-000 | NEEDLE BAR CRANK FRICTION WASHER                                         |
| 267239-000 | TAKE - UP LEVER HINGE STUD WITH 235706                                   |
| 267247-000 | ARM SHAFT WITH 200333, 200374, 200378, 200388, 267158, 267221 AND 267222 |
| 267466-000 | NEEDLE BAR CONNECTING LINK STUD WICK                                     |
| 272142-000 | ARM SHAFT BALL BEARING (BACK)                                            |
| 350492-830 | ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW                          |
| 514314-000 | MACHINE PULLEY CPL. NOS. 141566, 141567 AND 272142                       |
| 514051-000 | ARM SHAFT CPL. NOS. 202399, 208552, 238251, 241518, 267239 AND 267247    |

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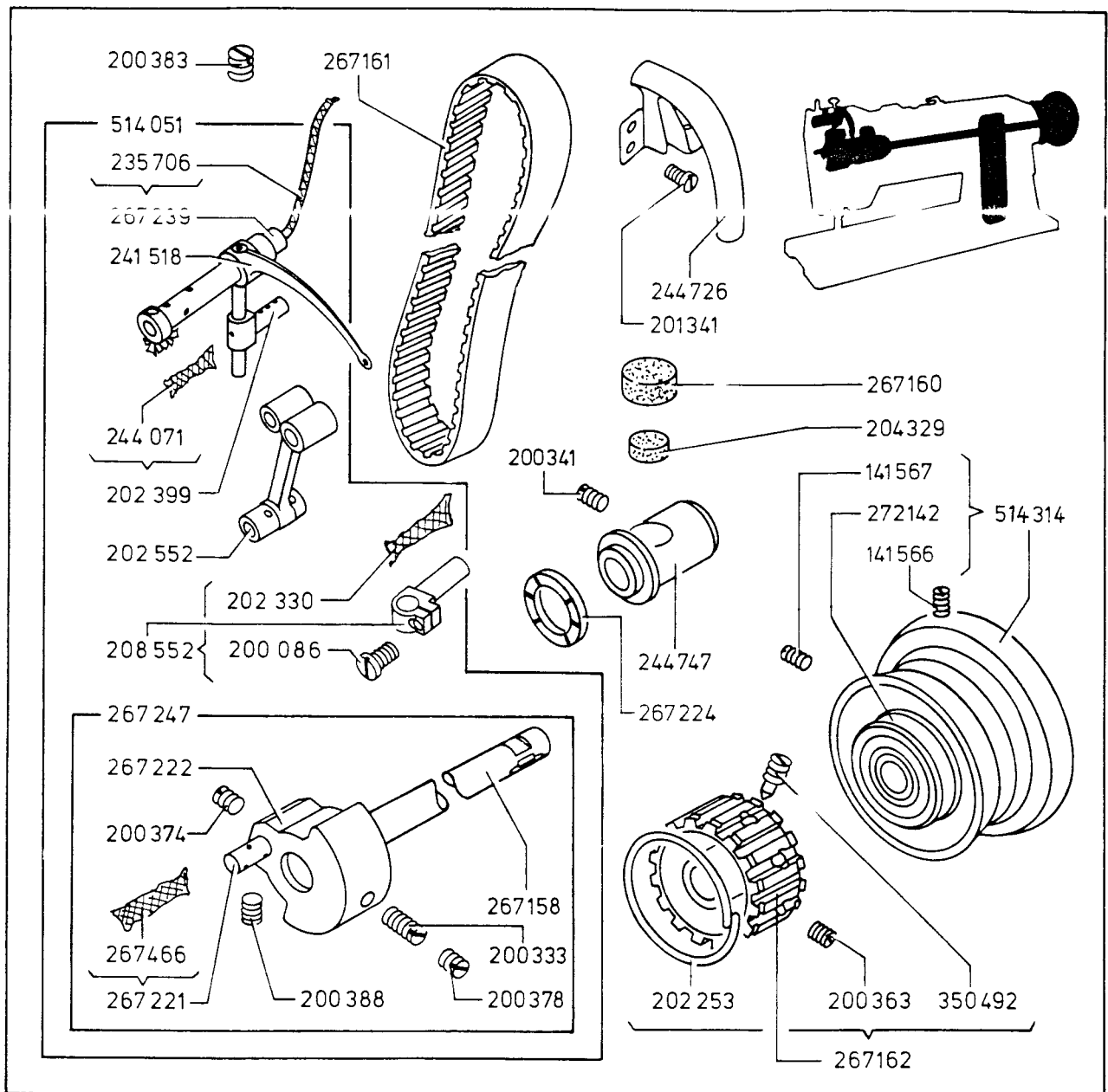
211G165-200-0870

|            |                                                                       |
|------------|-----------------------------------------------------------------------|
| 001664-805 | LIFTING BELL CRANK LINK SCREW STUD NUT                                |
| 051369-803 | PRESSER BAR LIFTER BRACKET PINCH SCREW                                |
| 200029-805 | LIFTING ECCENTRIC CONNECTION CRANK PINCH SCREW                        |
| 200382-833 | LIFTING ECCENTRIC ADJUSTING DISC SPRING COLLAR SET SCREW (2)          |
| 201015-850 | VIBRATING PRESSER FOOT PINCH SCREW                                    |
| 202277-900 | VIBRATING PRESSER BAR WICK                                            |
| 240174-300 | LIFTING ROCK SHAFT BUSHING (2)                                        |
| 240183-000 | VIBRATING PRESSER BAR                                                 |
| 240184-200 | VIBRATING PRESSER BAR CONNECTING LINK                                 |
| 240188-200 | VIBRATING PRESSER BAR EXTENSION SPRING                                |
| 240205-300 | LIFTING BELL CRANK                                                    |
| 240205-300 | VIBRATING PRESSER FOOT WITH 201015                                    |
| 240318-000 | LIFTING ECCENTRIC FRICITION PLATE SCREW SET SCREW PACKING (BRASS) (2) |
| 244071-000 | LIFTING ECCENTRIC CONNECTION CRANK OIL WICK                           |
| 263567-000 | LIFTING ECCENTRIC FRICITION PLATE                                     |
| 268064-000 | LIFTING ECCENTRIC                                                     |
| 268065-000 | FEED DRIVING ECCENTRIC ADJUSTING DISC                                 |
| 268066-000 | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING                          |
| 268067-000 | LIFTING ECCENTRIC ADJUSTING DISC SPRING COLLAR WITH TWO 200382        |

|            |                                                                                                                  |
|------------|------------------------------------------------------------------------------------------------------------------|
| 350299-803 | VIBRATING PRESSER BAR THUMB SCREW (PRESSURE REGULATING)                                                          |
| 350477-803 | FEED DRIVING ECCENTRIC FRICITION PLATE SCREW SET SCREW (2)                                                       |
| 500280-850 | LIFTING BELL CRANK CAP SCREW                                                                                     |
| 500281-000 | LIFTING BELL CRANK LINK SCREW STUD                                                                               |
| 500321-869 | LIFTING ECCENTRIC FLANGE HEXAGON SOCKET SCREW (4)                                                                |
| 500394-850 | LIFTING ECCENTRIC FRICITION PLATE SCREW (2)                                                                      |
| 508254-000 | LIFTING ECCENTRIC FLANGE CPL. NOS. 263567, 508293, TWO EACH 241763, 350477, 500394 AND FOUR 500321               |
| 508255-000 | LIFTING ECCENTRIC CONNECTION                                                                                     |
| 508256-000 | LIFTING BELL CRANK LINK                                                                                          |
| 508264-000 | LIFTING ROCK SHAFT CPL. NOS. 1664, 500281 AND 508298                                                             |
| 508293-000 | VIBRATING PRESSER BAR WITH BELL CRANK AND LIFTING BELL CRANK CPL. NOS. 202277, 240183, 240184, 240205 AND 508260 |
| 508298-000 | LIFTING ECCENTRIC FLANGE                                                                                         |
| 508300-000 | LIFTING ROCK SHAFT                                                                                               |
| 514099-000 | PRESSER BAR LIFTER BRACKET                                                                                       |
| 514111-000 | LIFTING ECCENTRIC CONNECTION CRANK WITH 200029 AND 244071                                                        |
| 517539     | VIBRATING PRESSER BAR EXTENSION                                                                                  |
| 517539     | VIBRATING PRESSER FOOT WITH 201015 (NAIMO)                                                                       |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



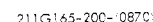
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|            |                                                    |
|------------|----------------------------------------------------|
| 141566-833 | MACHINE PULLEY POSITION SCREW                      |
| 141567-833 | MACHINE PULLEY SET SCREW                           |
| 200086-833 | NEEDLE BAR CONNECTING STUD PINCH SCREW             |
| 200333-803 | NEEDLE BAR CRANK POSITION SCREW                    |
| 200341-803 | ARM SHAFT BUSHING SET SCREW                        |
| 200363-833 | ARM SHAFT CONNECTION BELT PULLEY SET SCREW         |
| 200374-833 | NEEDLE BAR CONNECTING UNK STUD SET SCREW           |
| 200378-850 | NEEDLE BAR CRANK CHECK SCREW                       |
| 200383-850 | TAKE - UP LEVER HINGE STUD SET SCREW               |
| 200388-850 | NEEDLE BAR CONNECTING LINK STUD SET SCREW          |
| 201341-803 | TAKE - UP LEVER GUARD SCREW (3)                    |
| 202253-000 | ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE (2) |
| 202330-000 | NEEDLE BAR CONNECTING STUD WICK                    |
| 202399-000 | TAKE - UP LEVER DRIVING STUD WITH 244071           |
| 202552-000 | NEEDLE BAR CONNECTING LINK                         |
| 204329-000 | ARM SHAFT BUSHING OIL PAD (FELT) (LOWER)           |
| 208552-000 | NEEDLE BAR CONNECTING STUD WITH 200086 AND 202330  |
| 235706-000 | TAKE - UP LEVER HINGE STUD OIL WICK                |
| 241518-000 | TAKE - UP LEVER                                    |
| 244071-000 | TAKE - UP LEVER DRIVING STUD OIL WICK              |

|            |                                                                          |
|------------|--------------------------------------------------------------------------|
| 244726-000 | TAKE - UP LEVER GUARD                                                    |
| 244747-000 | ARM SHAFT BUSHING (FRONT)                                                |
| 267158-000 | ARM SHAFT                                                                |
| 267160-000 | ARM SHAFT BUSHING OIL PAD (FELT) (UPPER)                                 |
| 267161-000 | ARM SHAFT CONNECTION BELT (REINFORCED NEOPRENE)                          |
| 267162-000 | ARM SHAFT CONNECTION BELT PULLEY WITH 200363, 350492 AND TWO 202253      |
| 267221-000 | NEEDLE BAR CONNECTING LINK STUD WITH 267466                              |
| 267222-000 | NEEDLE BAR CRANK                                                         |
| 267224-000 | NEEDLE BAR CRANK FRICTION WASHER                                         |
| 267239-000 | TAKE - UP LEVER HINGE STUD WITH 235706                                   |
| 267247-000 | ARM SHAFT WITH 200333, 200374, 200378, 200388, 267158, 267221 AND 267222 |
| 267466-000 | NEEDLE BAR CONNECTING LINK STUD WICK                                     |
| 272142-000 | ARM SHAFT BALL BEARING (BACK)                                            |
| 350492-830 | ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW                          |
| 514314-000 | MACHINE PULLEY CPL. NOS. 141566, 141567 AND 272142                       |
| 514051-000 | ARM SHAFT CPL. NOS. 202399, 208552, 238251, 241518, 267239 AND 267247    |

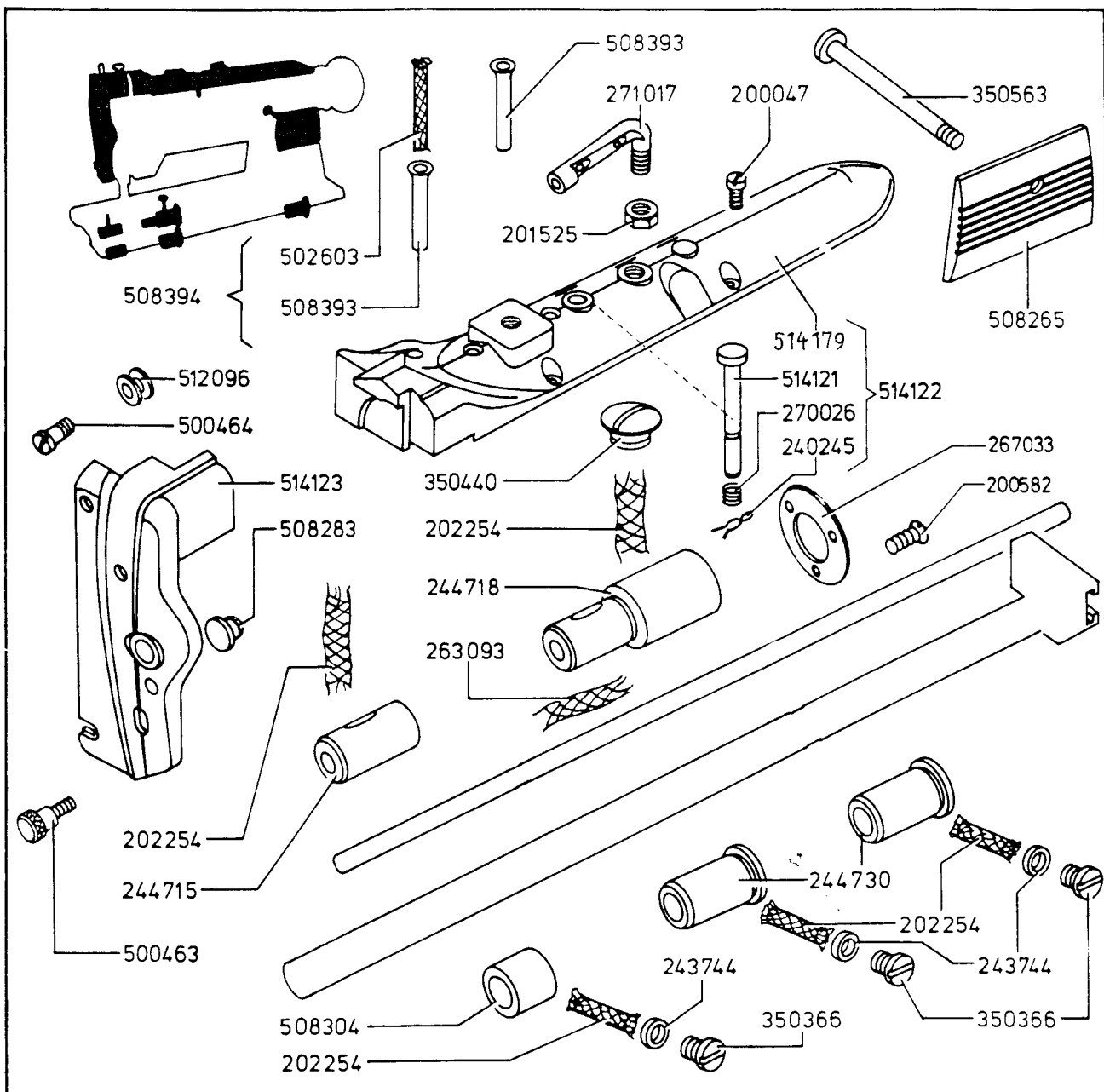
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|            |                                                                                                                         |
|------------|-------------------------------------------------------------------------------------------------------------------------|
| 350299-803 | VIBRATING PRESSER BAR THUMB SCREW 'PRESSURE REGULA-<br>TING)                                                            |
| 350477-802 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW<br>2                                                              |
| 500280-850 | LIFTING BELL CRANK CAP SCREW                                                                                            |
| 500281-800 | LIFTING BELL CRANK LINK SCREW STUD                                                                                      |
| 500321-869 | LIFTING ECCENTRIC FLANGE HEXAGON SOCKET SCREW (4)                                                                       |
| 500394-850 | LIFTING ECCENTRIC FRICTION PLATE SCREW (2)                                                                              |
| 502524-000 | LIFTING ECCENTRIC FLANGE CPL. NOS. 263267,<br>508293, TWO EACH 241763, 350477, 500394 AND<br>FOUR 500321                |
| 502755-000 | LIFTING ECCENTRIC CONNECTION                                                                                            |
| 502826-000 | LIFTING BELL CRANK LINK                                                                                                 |
| 502824-000 | LIFTING ROCK SHAFT CPL. NOS. 1664, 500281 AND 508298                                                                    |
| 508291-000 | VIBRATING PRESSER BAR WITH BELL CRANK AND LIFTING<br>BELL CRANK CPL. NOS. 202277, 240183, 240184,<br>240203 AND 508260. |
| 508293-000 | LIFTING ECCENTRIC FLANGE                                                                                                |
| 508298-000 | LIFTING ROCK SHAFT                                                                                                      |
| 508300-000 | PRESSER BAR LIFTER BRACKET                                                                                              |
| 514099-000 | LIFTING ECCENTRIC CONNECTION CRANK WITH 200029<br>AND 244071                                                            |
| 514111-000 | VIBRATING PRESSER BAR EXTENSION                                                                                         |
| 517529     | VIBRATING PRESSER FOOT WITH 201015 (NAIMO)                                                                              |

| PART NO. | DESCRIPTION |
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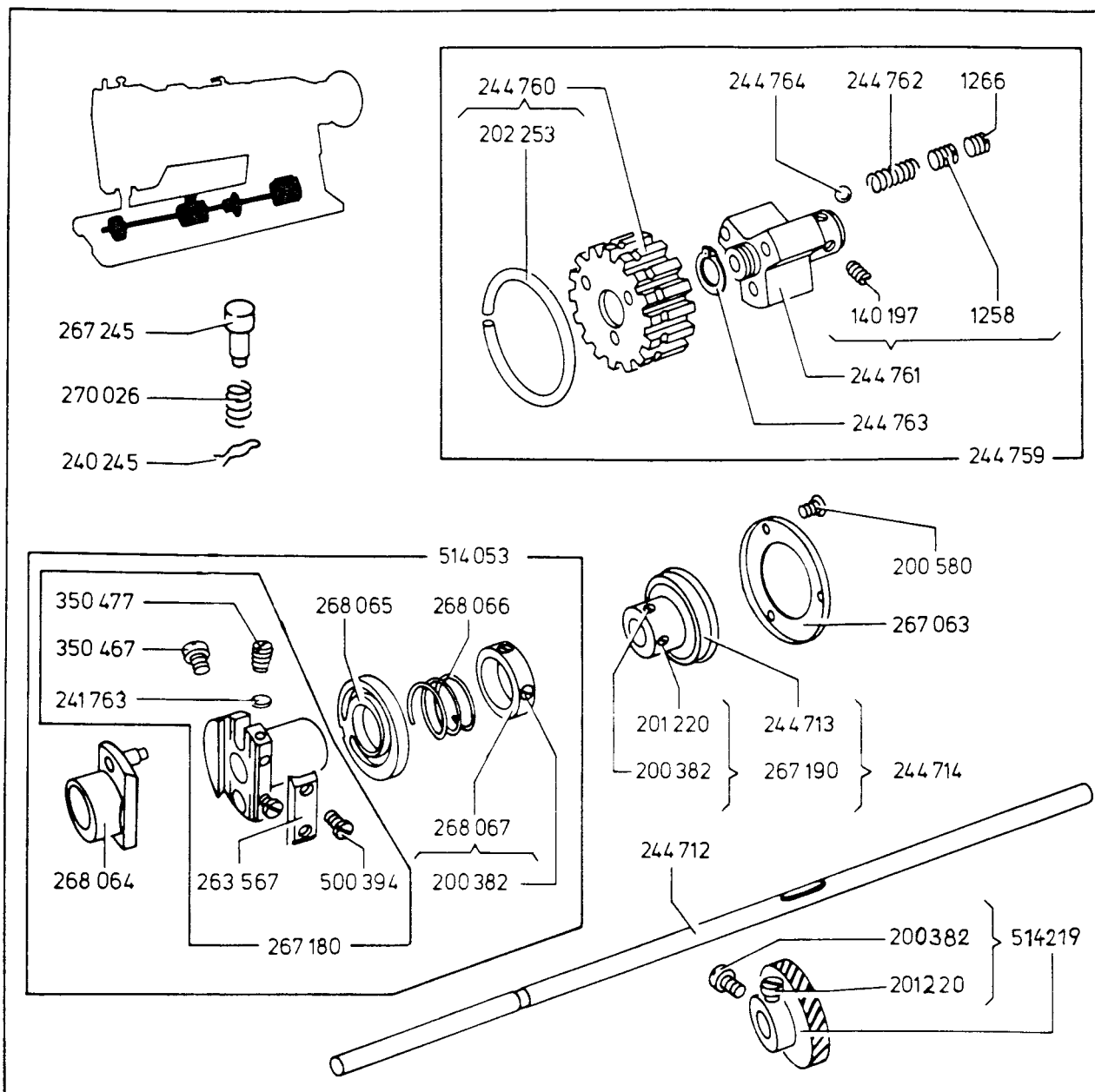
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|------------|-------------------------------------------------------------|
| 200047-850 | ARM COVER (TOP) SCREW (6)                                   |
| 200582-850 | FEED DRIVING ECCENTRIC CONNECTION FRICTION WASHER SCREW (3) |
| 201525-805 | THREAD GUIDE (TOP OF ARM) LOCK NUT                          |
| 202254     | BED OIL WICK (5)                                            |
| 240245     | UPPER FEED REGULATING RETAINING SPRING                      |
| 243744     | BED OIL STOP SCREW GASKET (3)                               |
| 244715     | HOOK DRIVING SHAFT BUSHING (LEFT)                           |
| 244718     | HOOK SADDLE BEARING (RIGHT)                                 |
| 244730     | FEED DRIVING ROCK SHAFT BUSHING (CENTER AND BACK) (2)       |
| 263093     | BED OIL WICK                                                |
| 267033     | FEED DRIVING ECCENTRIC CONNECTION FRICTION WASHER           |
| 270026     | UPPER FEED REGULATING SPRING                                |
| 271017     | THREAD GUIDE (TOP OF ARM)                                   |
| 350366-819 | BED OIL STOP SCREW (3)                                      |

|            |                                                              |
|------------|--------------------------------------------------------------|
| 350440-819 | BED OIL SCREW                                                |
| 350563-805 | ARM COVER (SIDE) SCREW                                       |
| 500463     | FACE PLATE CLAMPING SCREW                                    |
| 500464     | FACE PLATE HINGE SCREW                                       |
| 502603     | ARM COVER (TOP) OIL TUBE WICK                                |
| 508265     | ARM COVER (SIDE)                                             |
| 514179     | ARM COVER (TOP)                                              |
| 508283     | FACE PLATE PLUG                                              |
| 508304     | FEED DRIVING ROCK SHAFT BUSHING (FRONT)                      |
| 508393     | ARM COVER (TOP) OIL TUBE (2)                                 |
| 508394     | ARM COVER (TOP) OIL TUBE WITH 502603 AND 508393              |
| 512096     | FACE PLATE HINGE SCREW SPRING WASHER (2)                     |
| 514121     | UPPER FEED REGULATING STUD                                   |
| 514122     | ARM COVER (TOP) CPL. NOS. 240245, 270026, 514179 AND 514121. |
| 514123     | FACE PLATE                                                   |

PART NO. DESCRIPTION

PART NO. DESCRIPTION





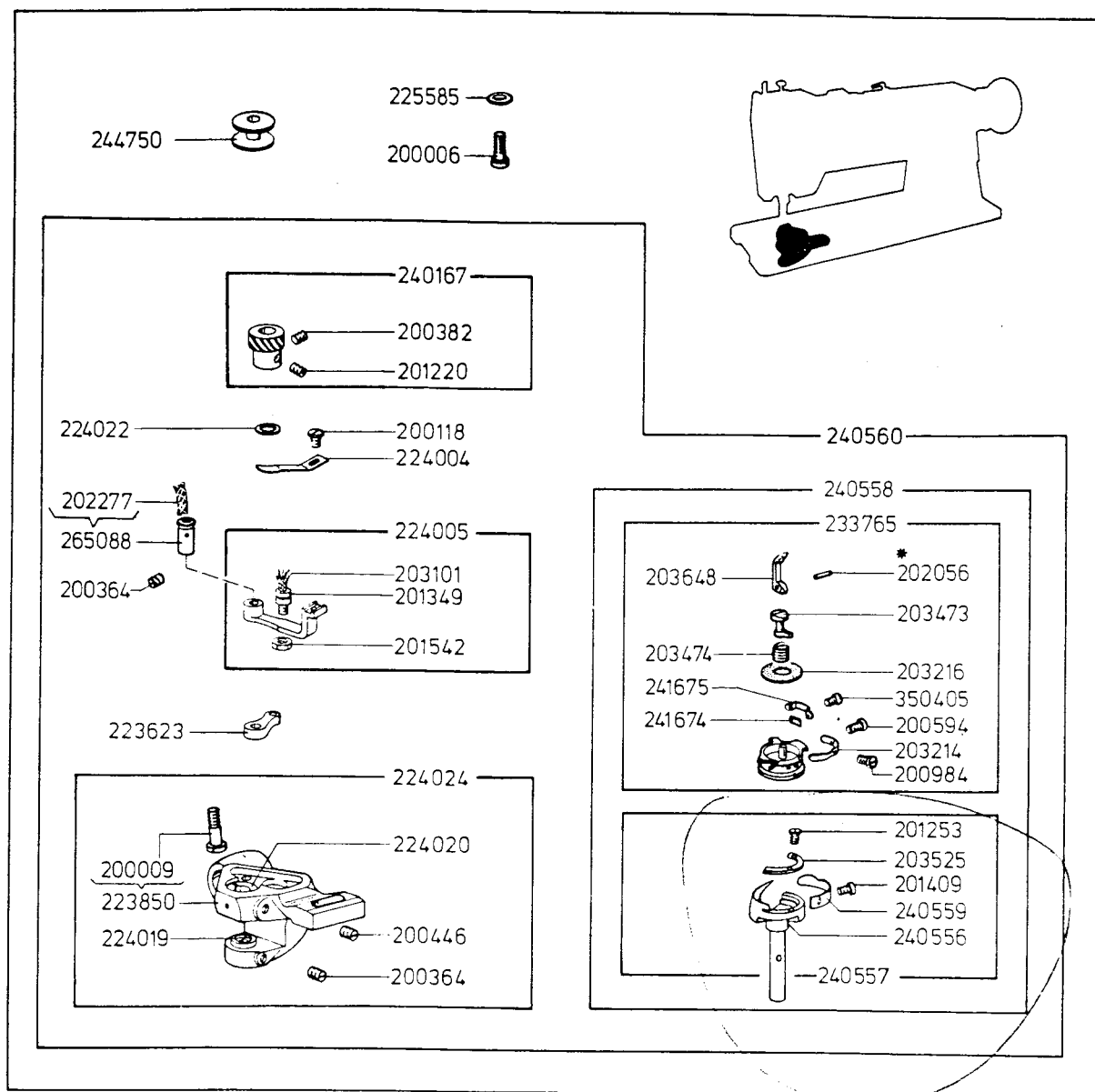
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|            |                                                                                       |
|------------|---------------------------------------------------------------------------------------|
| 001258-830 | SAFETY CLUTCH OVER LOAD PULLEY ADJUSTING SCREW (3)                                    |
| 001266-833 | SAFETY CLUTCH OVER LOAD PULLEY ADJUSTING SCREW LOCK SCREW (3)                         |
| 140197-830 | SAFETY CLUTCH OVER LOAD PULLEY SET SCREW (2)                                          |
| 200382-833 | HOOK DRIVING PINION SET SCREW                                                         |
| 200382-833 | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR SET SCREW (2)                     |
| 200580-819 | HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER SCREW (3)                            |
| 201220-833 | HOOK DRIVING PINION POSITION SCREW                                                    |
| 200382-830 | HOOK DRIVING GEAR SET SCREW                                                           |
| 201210-803 | HOOK DRIVING GEAR POSITION SCREW                                                      |
| 202253     | SAFETY CLUTCH BELT PULLEY SPRING FLANGE                                               |
| 240245     | FEED REGULATING STUD RETAINING SPRING                                                 |
| 241763     | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW PACKING (brass) (2)             |
| 244712     | HOOK DRIVING SHAFT                                                                    |
| 244713     | HOOK DRIVING SHAFT BALL BEARING                                                       |
| 244714     | HOOK DRIVING SHAFT BALL BEARING COLLAR CPL. NOS. 244713 AND 267190                    |
| 244759     | SAFETY CLUTCH CPL. NOS. 244760, 244761, 244763 AND THREE EACH 1266, 244762 AND 244764 |
| 244760     | SAFETY CLUTCH BELT PULLEY WITH 202253                                                 |
| 244761     | SAFETY CLUTCH OVER LOAD PULLEY WITH TWO 140197 AND THREE 1258                         |

|            |                                                                                |
|------------|--------------------------------------------------------------------------------|
| 244762     | SAFETY CLUTCH DRIVING BALL SPRING (3)                                          |
| 244763     | SAFETY CLUTCH OVER LOAD PULLEY RETAINING RING                                  |
| 244764     | SAFETY CLUTCH DRIVING BALL 7/32 in. DIAMETER (3)                               |
| 263567     | FEED DRIVING ECCENTRIC FRICTION PLATE                                          |
| 267063     | HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER                               |
| 267180     | FEED DRIVING FLANGE WITH 263567 AND TWO EACH 350467, 350477, 241763 AND 500394 |
| 267190     | HOOK DRIVING SHAFT BALL BEARING COLLAR WITH 200382 AND 201220                  |
| 267245     | FEED REGULATING STUD                                                           |
| 268064     | FEED DRIVING ECCENTRIC                                                         |
| 268065     | FEED DRIVING ECCENTRIC ADJUSTING DISC                                          |
| 268066     | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING                                   |
| 268067     | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR WITH TWO 200382            |
| 270026     | FEED REGULATING STUD SPRING                                                    |
| 350467-803 | FEED DRIVING FLANGE SET SCREW (2)                                              |
| 350477-803 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW (2)                      |
| 500394-850 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW (2)                                |
| 514219     | HOOK DRIVING GEAR WITH 201254 AND 201421                                       |
| 514053     | FEED DRIVING ECCENTRIC CPL. NOS. 267180, 268064, 268065, 268066 AND 268067     |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



PARTS MARKED WITH AN ASTERISK (\*) ARE FURNISHED ONLY WHEN REPAIRS ARE MADE AT THE FACTORY.

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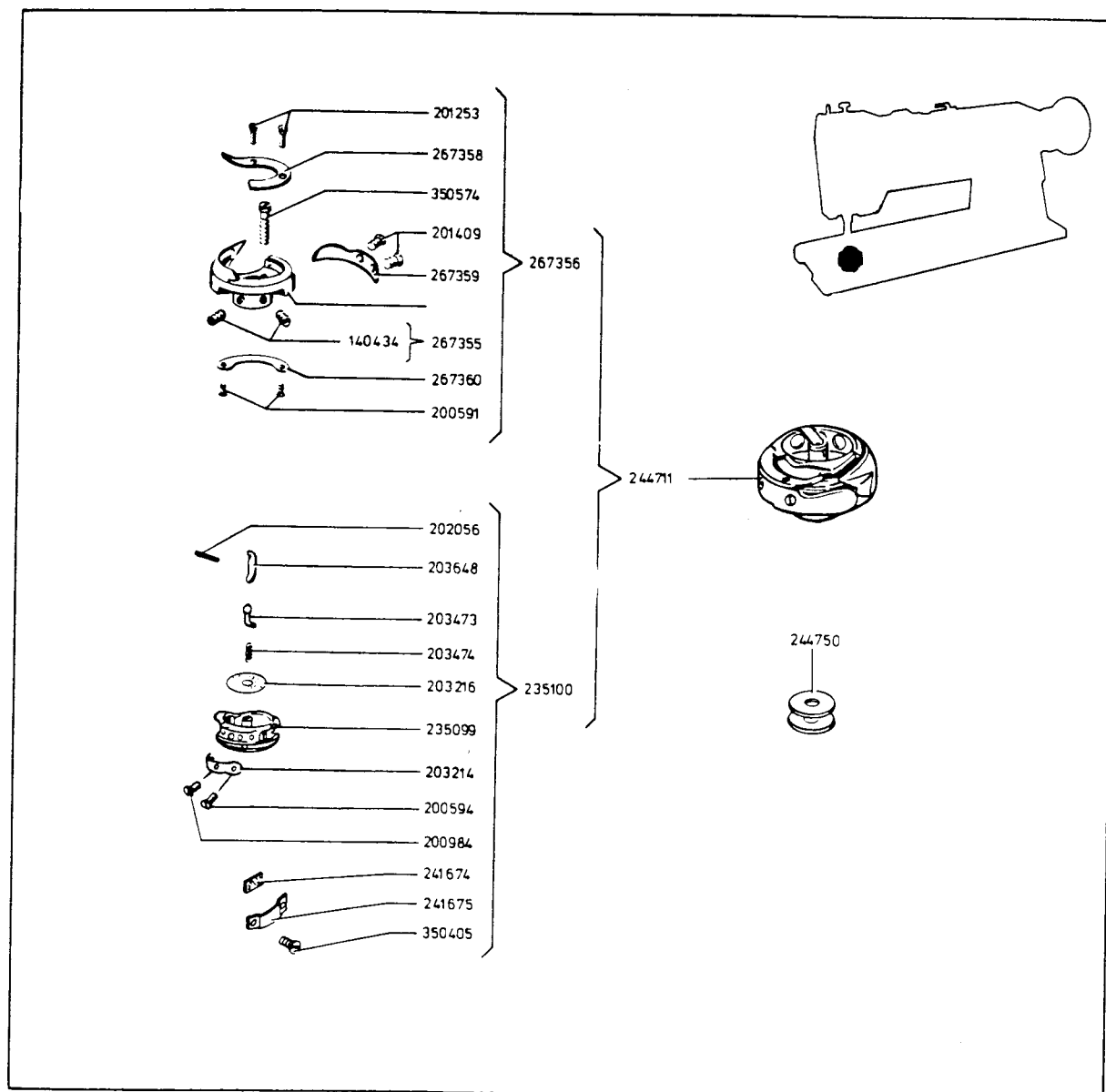
|            |                                                 |
|------------|-------------------------------------------------|
| 200006-805 | HOOK SADDLE SCREW                               |
| 200009-805 | HOOK SADDLE PINCH SCREW                         |
| 200118-804 | BOBBIN CASE OPENER SCREW                        |
| 200364-830 | HOOK BUSHING (LOWER) SET SCREW                  |
| 200364-830 | BOBBIN CASE OPENER LEVER HINGE STUD SET SCREW   |
| 200382-833 | HOOK DRIVING PINION SET SCREW                   |
| 200446-803 | HOOK BUSHING (UPPER) POSITION SCREW             |
| 200594-805 | BOBBIN CASE TENSION SPRING SCREW                |
| 200984-830 | BOBBIN CASE TENSION SPRING REGULATING SCREW     |
| 201220-833 | HOOK DRIVING PINION POSITION SCREW              |
| 201253-806 | HOOK GIB SCREW (2)                              |
| 201349-803 | BOBBIN CASE OPENER LEVER DRIVING SCREW STUD     |
| 201409-806 | HOOK NEEDLE GUARD SCREW (2)                     |
| 201542-803 | BOBBIN CASE OPENER LEVER DRIVING SCREW STUD NUT |
| 202056-000 | BOBBIN CASE LATCH PIN                           |
| 202277-000 | HINGE STUD OIL PACKING WICK                     |
| 203101-000 | BOBBIN CASE OPENER LEVER DRIVING SCREW STUD NUT |
|            | OIL PACKING WICK                                |
| 203214-000 | BOBBIN CASE TENSION SPRING                      |
| 203216-000 | BOBBIN CASE WASHER                              |
| 203473-000 | BOBBIN CASE LATCH PLUNGER                       |
| 203474-000 | BOBBIN CASE LATCH SPRING                        |
| 203525-000 | HOOK GIB                                        |
| 203648-000 | BOBBIN CASE LATCH                               |
| 223623-000 | BOBBIN CASE OPENER LEVER LINK                   |
| 223850-000 | HOOK SADDLE WITH 200009                         |

|            |                                                                                                                     |
|------------|---------------------------------------------------------------------------------------------------------------------|
| 224004-000 | BOBBIN CASE OPENER                                                                                                  |
| 224005-000 | BOBBIN CASE OPENER LEVER WITH 201349, 201542 AND 203101                                                             |
| 224019     | HOOK BUSHING (LOWER)                                                                                                |
| 224020     | HOOK BUSHING (UPPER)                                                                                                |
| 224022-000 | HOOK DRIVING PINION THRUST WASHER                                                                                   |
| 224024-000 | HOOK SADDLE CPL. NOS. 200364, 200446, 223850, 224019 AND 224020                                                     |
| 225585-000 | HOOK SADDLE SCREW WASHER                                                                                            |
| 233765-000 | BOBBIN CASE CPL. NOS. 200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 241674, 241675 AND TWO 350405 |
| 240167-000 | HOOK DRIVING PINION WITH 200382 AND 201220                                                                          |
| 240556-000 | HOOK (SEWING)                                                                                                       |
| 240557-000 | HOOK CPL. NOS. 203525, 240556, 240559, TWO EACH 201253 AND 201409                                                   |
| 240558-000 | HOOK AND BOBBIN CASE CPL. NOS. 233765 AND 240557                                                                    |
| 240559-000 | HOOK NEEDLE GUARD                                                                                                   |
| 240560-000 | HOOK SADDLE CPL. NOS. 200118, 200364, 223623, 224004, 224005, 224022, 224024, 240167, 240558 AND 265088             |
| 241674-000 | BOBBIN CASE CILING FELT                                                                                             |
| 241675-000 | BOBBIN CASE CILING FELT RETAINER                                                                                    |
| 244750-000 | BOBBIN (3)                                                                                                          |
| 265088-000 | BOBBIN CASE OPENER LEVER HINGE STUD WITH 202277                                                                     |
| 350405-803 | BOBBIN CASE CILING FELT RETAINER SCREW (2)                                                                          |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

|    |              |                                                                                                                                                                                                                 |
|----|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1  | 0-514227-000 | HOOK SADDLE CPL.NOS. 200061, 200089 , 200135, 200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267200, 267212, 267365, 350564, 500246, 514164, 514168, 514171, 514173, 514174, 514213 AND 514218 |
| 2  | 0-514164-000 | HOOK SADDLE (RIGHT) CPL. NOS. 200185, 267370, 267371, 512727, 514165, 514166 AND 514215                                                                                                                         |
| 3  | 0-200185-850 | HOOK SADDLE OIL STOP SCREW                                                                                                                                                                                      |
| 4  | 0-267370-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (LOWER)                                                                                                                                                            |
| 5  | 0-267371-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (UPPER)                                                                                                                                                            |
| 6  | 0-512727-000 | HOOK SADDLE (RIGHT) OIL WICK                                                                                                                                                                                    |
| 7  | 0-514165-000 | HOOK SADDLE(RIGHT) FOAM CUSHION                                                                                                                                                                                 |
| 8  | 0-514166-000 | HOOK SHAFT BUSHING                                                                                                                                                                                              |
| 9  | 0-514215-000 | HOOK SADDLE OIL GAUGE SLEEVE WITH 267277                                                                                                                                                                        |
| 10 | 0-267277-000 | HOOK SADDLE OIL STRAINER                                                                                                                                                                                        |
| 11 | 0-350564-805 | HOOK SADDLE OIL REGULATING SCREW                                                                                                                                                                                |
| 12 | 0-244084-000 | FEED DRIVING ROCK SHAFT BUSHING                                                                                                                                                                                 |
| 13 | 0-200378-850 | HOOK SADDLE OIL REGULATING SCREW CHECK SCREW                                                                                                                                                                    |
| 14 | 0-500246-850 | HOOK SADDLE COVER PLATE SCREW (4)                                                                                                                                                                               |
| 15 | 0-514171-000 | HOOK SADDLE COVER PLATE (RIGHT)                                                                                                                                                                                 |
| 16 | 0-200374-833 | BOBBIN CASE OPENER CRANK                                                                                                                                                                                        |
| 17 | 0-200388-850 | BOBBIN CASE OPENER CRANK HINGE STUD                                                                                                                                                                             |
| 18 | 0-267212-000 | HOOK SADDLE OIL RESERVOIR GASKET                                                                                                                                                                                |
| 19 | 0-267200-000 | HOOK SADDLE OIL RESERVOIR (RIGHT)                                                                                                                                                                               |
| 20 | 0-200061-833 | HOOK SADDLE OIL RESERVOIR SCREW                                                                                                                                                                                 |
| 21 | 0-514174-000 | HOOK SHAFT CPL.NOS. 270880 AND 267061                                                                                                                                                                           |
| 22 | 0-270880-000 | HOOK SHAFT OIL WICK                                                                                                                                                                                             |
| 23 | 0-267061-000 | HOOK SHAFT OIL WICK HOLDER                                                                                                                                                                                      |
| 24 | 0-200089-850 | HOOK BALL BEARING SCREW (2)                                                                                                                                                                                     |
| 25 | 0-267053-000 | HOOK BALL BEARING                                                                                                                                                                                               |
| 26 | 0-514173-000 | HOOK BALL BEARING RETAINER (2)                                                                                                                                                                                  |
| 27 | 0-512077-000 | HOOK SADDLE OIL GAUGE PIN                                                                                                                                                                                       |
| 28 | 0-514168-000 | HOOK SADDLE OIL GAUGE WITH 271808                                                                                                                                                                               |
| 29 | 0-271808-000 | HOOK SADDLE OIL GAUGE SEAL                                                                                                                                                                                      |
| 30 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                           |
| 31 | 0-267166-000 | BOBBIN CASE OPENER CRANK                                                                                                                                                                                        |
| 32 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                           |
| 33 | 0-514213-000 | BOBBIN CASE OPENER LINK (RIGHT)                                                                                                                                                                                 |
| 34 | 0-267167-000 | BOBBIN CASE OPENER CRANK HINGE STUD (RIGHT)                                                                                                                                                                     |
| 35 | 0-244704-000 | BOBBIN CASE OPENER CAM SHAFT                                                                                                                                                                                    |
| 36 | 0-267365-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR (SIRAL) WITH TWO 350595                                                                                                                                               |
| 37 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                         |
| 38 | 0-514218-000 | HOOK DRIVING PINION (SPIRAL) WITH TWO 350595                                                                                                                                                                    |
| 39 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                         |
| 40 | 0-267140-000 | PINCH SLEEVE (UPPER)                                                                                                                                                                                            |
| 41 | 0-267139-000 | PINCH SLEEVE(LOWER)                                                                                                                                                                                             |
| 42 | 0-200001-000 | SCREW                                                                                                                                                                                                           |
| 43 | 0-225585-000 | WASHER                                                                                                                                                                                                          |
| 44 | 0-200006-000 | HOOK SADDLE SCREW                                                                                                                                                                                               |



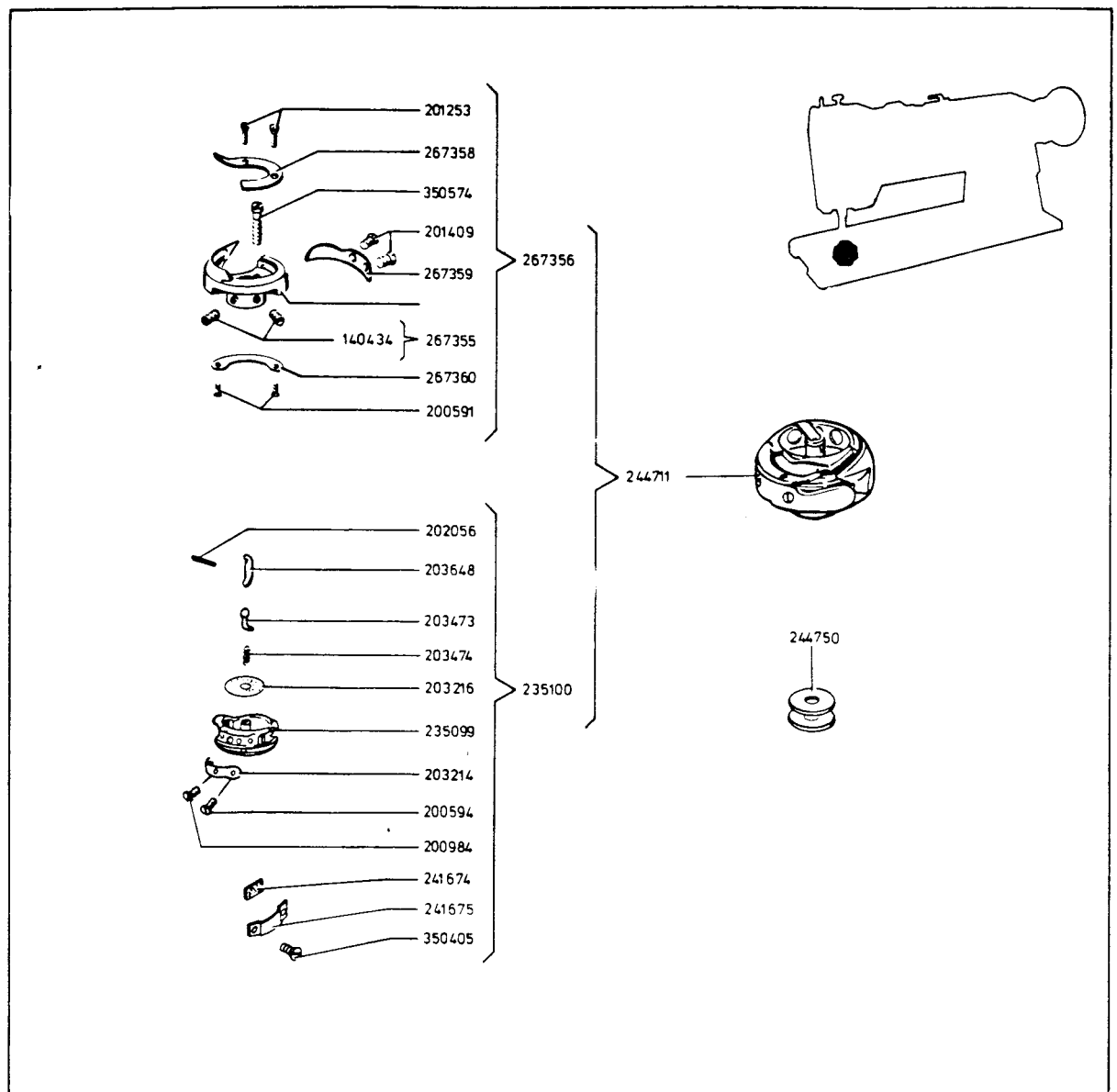
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| 140434-869 | HOOK SET SCREW (2)                          |
| 200591-850 | THREAD GUARD SCREW (2)                      |
| 200594-805 | BOBBIN CASE TENSION SPRING SCREW            |
| 200984-830 | BOBBIN CASE TENSION SPRING REGULATING SCREW |
| 201253-833 | HOOK GIB SCREW (2)                          |
| 201409-850 | HOOK NEEDLE GUARD SCREW (2)                 |
| 202056     | BOBBIN CASE LATCH PIN                       |
| 203214     | BOBBIN CASE TENSION SPRING                  |
| 203216     | BOBBIN CASE WASHER (CLOTH)                  |
| 203473     | BOBBIN CASE LATCH PLUNGER                   |
| 203474     | BOBBIN CASE LATCH SPRING                    |
| 203648     | BOBBIN CASE LATCH                           |
| 235099     | BOBBIN CASE                                 |

|            |                                                                                                                             |
|------------|-----------------------------------------------------------------------------------------------------------------------------|
| 235100     | BOBBIN CASE CPL. NOS. 200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 235099, 241674, 241675 AND TWO 350405 |
| 241674     | BOBBIN CASE OILING FELT                                                                                                     |
| 241675     | BOBBIN CASE OILING FELT RETAINER                                                                                            |
| 244711     | HOOK AND BOBBIN CASE CPL. NOS. 235100 AND 267356                                                                            |
| 244750     | BOBBIN                                                                                                                      |
| 267355     | HOOK (SEWING) WITH TWO 140434                                                                                               |
| 267356     | HOOK CPL. NOS. 267355, 267358, 267359, 267360, 350574, TWO 200591, TWO 201253 AND TWO 201409                                |
| 267359     | HOOK NEEDLE GUARD                                                                                                           |
| 267360     | HOOK THREAD GUARD                                                                                                           |
| 350405-850 | BOBBIN CASE OILING FELT RETAINER SCREW (2)                                                                                  |
| 350574-806 | HOOK HEIGHT ADJUSTING SCREW                                                                                                 |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

|    |              |                                                                                                                                                                                                                |
|----|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1  | 0-514227-000 | HOOK SADDLE CPL.NOS. 200061, 200089, 200135, 200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267200, 267212, 267365, 350564, 500246, 514164, 514168, 514171, 514173, 514174, 514213 AND 514218 |
| 2  | 0-514164-000 | HOOK SADDLE (RIGHT) CPL. NOS. 200185, 267370, 267371, 512727, 514165, 514166 AND 514215                                                                                                                        |
| 3  | 0-200185-850 | HOOK SADDLE OIL STOP SCREW                                                                                                                                                                                     |
| 4  | 0-267370-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (LOWER)                                                                                                                                                           |
| 5  | 0-267371-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (UPPER)                                                                                                                                                           |
| 6  | 0-512727-000 | HOOK SADDLE (RIGHT) OIL WICK                                                                                                                                                                                   |
| 7  | 0-514165-000 | HOOK SADDLE(RIGHT) FOAM CUSHION                                                                                                                                                                                |
| 8  | 0-514166-000 | HOOK SHAFT BUSHING                                                                                                                                                                                             |
| 9  | 0-514215-000 | HOOK SADDLE OIL GAUGE SLEEVE WITH 267277                                                                                                                                                                       |
| 10 | 0-267277-000 | HOOK SADDLE OIL STRAINER                                                                                                                                                                                       |
| 11 | 0-350564-805 | HOOK SADDLE OIL REGULATING SCREW                                                                                                                                                                               |
| 12 | 0-244084-000 | FEED DRIVING ROCK SHAFT BUSHING                                                                                                                                                                                |
| 13 | 0-200378-850 | HOOK SADDLE OIL REGULATING SCREW CHECK SCREW                                                                                                                                                                   |
| 14 | 0-500246-850 | HOOK SADDLE COVER PLATE SCREW (4)                                                                                                                                                                              |
| 15 | 0-514171-000 | HOOK SADDLE COVER PLATE (RIGHT)                                                                                                                                                                                |
| 16 | 0-200374-833 | BOBBIN CASE OPENER CRANK                                                                                                                                                                                       |
| 17 | 0-200388-850 | BOBBIN CASE OPENER CRANK HINGE STUD                                                                                                                                                                            |
| 18 | 0-267212-000 | HOOK SADDLE OIL RESERVOIR GASKET                                                                                                                                                                               |
| 19 | 0-267200-000 | HOOK SADDLE OIL RESERVOIR (RIGHT)                                                                                                                                                                              |
| 20 | 0-200061-833 | HOOK SADDLE OIL RESERVOIR SCREW                                                                                                                                                                                |
| 21 | 0-514174-000 | HOOK SHAFT CPL.NOS. 270880 AND 267061                                                                                                                                                                          |
| 22 | 0-270880-000 | HOOK SHAFT OIL WICK                                                                                                                                                                                            |
| 23 | 0-267061-000 | HOOK SHAFT OIL WICK HOLDER                                                                                                                                                                                     |
| 24 | 0-200089-850 | HOOK BALL BEARING SCREW (2)                                                                                                                                                                                    |
| 25 | 0-267053-000 | HOOK BALL BEARING                                                                                                                                                                                              |
| 26 | 0-514173-000 | HOOK BALL BEARING RETAINER (2)                                                                                                                                                                                 |
| 27 | 0-512077-000 | HOOK SADDLE OIL GAUGE PIN                                                                                                                                                                                      |
| 28 | 0-514168-000 | HOOK SADDLE OIL GAUGE WITH 271808                                                                                                                                                                              |
| 29 | 0-271808-000 | HOOK SADDLE OIL GAUGE SEAL                                                                                                                                                                                     |
| 30 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                          |
| 31 | 0-267166-000 | BOBBIN CASE OPENER CRANK                                                                                                                                                                                       |
| 32 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                          |
| 33 | 0-514213-000 | BOBBIN CASE OPENER LINK (RIGHT)                                                                                                                                                                                |
| 34 | 0-267167-000 | BOBBIN CASE OPENER CRANK HINGE STUD (RIGHT)                                                                                                                                                                    |
| 35 | 0-244704-000 | BOBBIN CASE OPENER CAM SHAFT                                                                                                                                                                                   |
| 36 | 0-267365-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR (SIRAL) WITH TWO 350595                                                                                                                                              |
| 37 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                        |
| 38 | 0-514218-000 | HOOK DRIVING PINION (SPIRAL) WITH TWO 350595                                                                                                                                                                   |
| 39 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                        |
| 40 | 0-267140-000 | PINCH SLEEVE (UPPER)                                                                                                                                                                                           |
| 41 | 0-267139-000 | PINCH SLEEVE(LOWER)                                                                                                                                                                                            |
| 42 | 0-200001-000 | SCREW                                                                                                                                                                                                          |
| 43 | 0-225585-000 | WASHER                                                                                                                                                                                                         |
| 44 | 0-200006-000 | HOOK SADDLE SCREW                                                                                                                                                                                              |



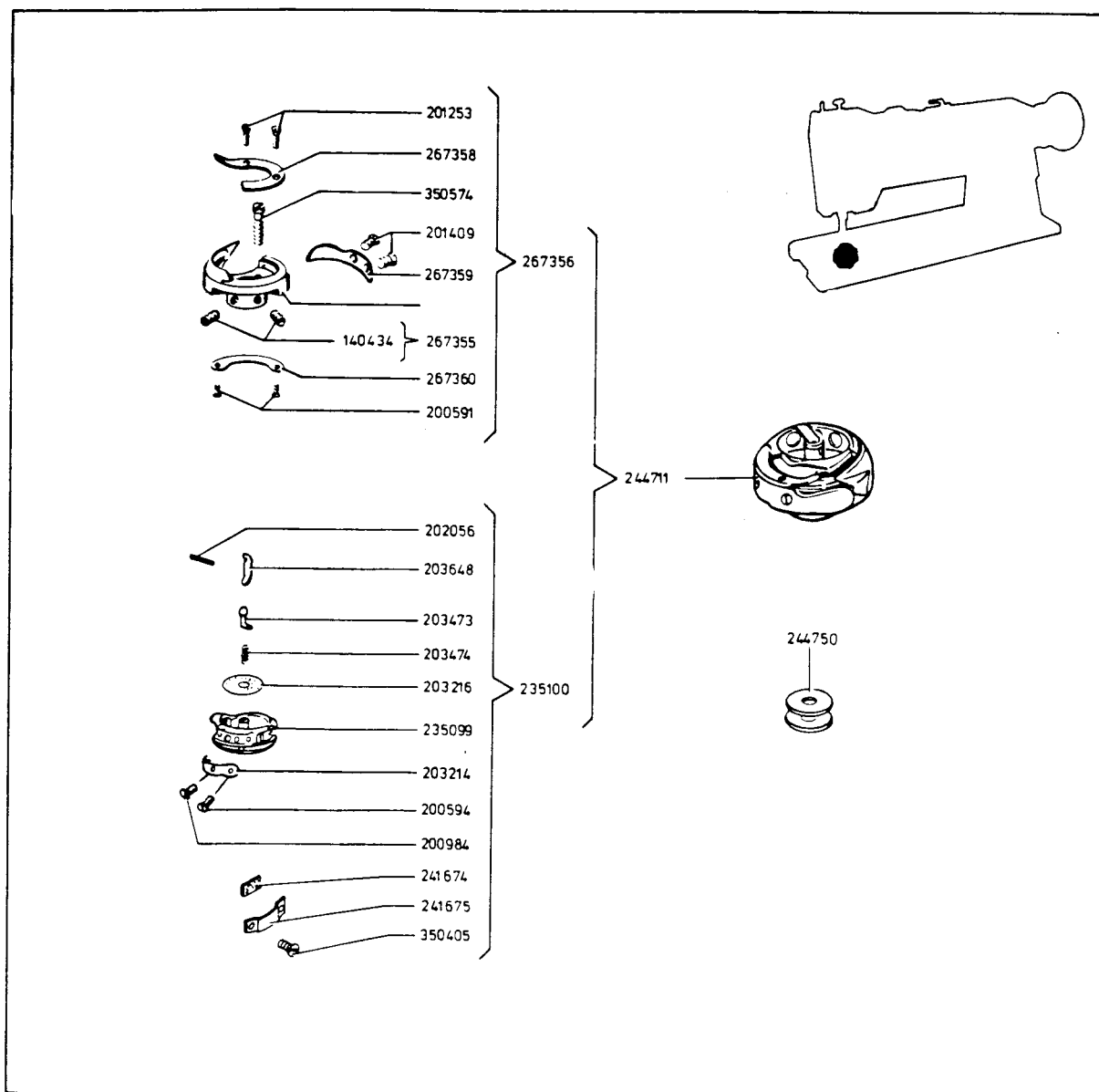
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|------------|---------------------------------------------|
| 140434-869 | HOOK SET SCREW (2)                          |
| 200591-850 | THREAD GUARD SCREW (2)                      |
| 200594-805 | BOBBIN CASE TENSION SPRING SCREW            |
| 200984-830 | BOBBIN CASE TENSION SPRING REGULATING SCREW |
| 201253-833 | HOOK GIB SCREW (2)                          |
| 201409-850 | HOOK NEEDLE GUARD SCREW (2)                 |
| 202056     | BOBBIN CASE LATCH PIN                       |
| 203214     | BOBBIN CASE TENSION SPRING                  |
| 203216     | BOBBIN CASE WASHER (CLOTH)                  |
| 203473     | BOBBIN CASE LATCH PLUNGER                   |
| 203474     | BOBBIN CASE LATCH SPRING                    |
| 203648     | BOBBIN CASE LATCH                           |
| 235099     | BOBBIN CASE                                 |

|            |                                                                                                                             |
|------------|-----------------------------------------------------------------------------------------------------------------------------|
| 235100     | BOBBIN CASE CPL. NOS. 200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 235099, 241674, 241675 AND TWO 350405 |
| 241674     | BOBBIN CASE OILING FELT                                                                                                     |
| 241675     | BOBBIN CASE OILING FELT RETAINER                                                                                            |
| 244711     | HOOK AND BOBBIN CASE CPL. NOS. 235100 AND 267356                                                                            |
| 244750     | BOBBIN                                                                                                                      |
| 267355     | HOOK (SEWING) WITH TWO 140434                                                                                               |
| 267356     | HOOK CPL. NOS. 267355, 267358, 267359, 267360, 350574, TWO 200591, TWO 201253 AND TWO 201409                                |
| 267359     | HOOK NEEDLE GUARD                                                                                                           |
| 267360     | HOOK THREAD GUARD                                                                                                           |
| 350405-850 | BOBBIN CASE OILING FELT RETAINER SCREW (2)                                                                                  |
| 350574-806 | HOOK HEIGHT ADJUSTING SCREW                                                                                                 |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

|    |              |                                                                                                                                                                                                                 |
|----|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1  | 0-514227-000 | HOOK SADDLE CPL.NOS. 200061, 200089 , 200135, 200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267200, 267212, 267365, 350564, 500246, 514164, 514168, 514171, 514173, 514174, 514213 AND 514218 |
| 2  | 0-514164-000 | HOOK SADDLE (RIGHT) CPL. NOS. 200185, 267370, 267371, 512727, 514165, 514166 AND 514215                                                                                                                         |
| 3  | 0-200185-850 | HOOK SADDLE OIL STOP SCREW                                                                                                                                                                                      |
| 4  | 0-267370-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (LOWER)                                                                                                                                                            |
| 5  | 0-267371-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT BUSHING (UPPER)                                                                                                                                                            |
| 6  | 0-512727-000 | HOOK SADDLE (RIGHT) OIL WICK                                                                                                                                                                                    |
| 7  | 0-514165-000 | HOOK SADDLE(RIGHT) FOAM CUSHION                                                                                                                                                                                 |
| 8  | 0-514166-000 | HOOK SHAFT BUSHING                                                                                                                                                                                              |
| 9  | 0-514215-000 | HOOK SADDLE OIL GAUGE SLEEVE WITH 267277                                                                                                                                                                        |
| 10 | 0-267277-000 | HOOK SADDLE OIL STRAINER                                                                                                                                                                                        |
| 11 | 0-350564-805 | HOOK SADDLE OIL REGULATING SCREW                                                                                                                                                                                |
| 12 | 0-244084-000 | FEED DRIVING ROCK SHAFT BUSHING                                                                                                                                                                                 |
| 13 | 0-200378-850 | HOOK SADDLE OIL REGULATING SCREW CHECK SCREW                                                                                                                                                                    |
| 14 | 0-500246-850 | HOOK SADDLE COVER PLATE SCREW (4)                                                                                                                                                                               |
| 15 | 0-514171-000 | HOOK SADDLE COVER PLATE (RIGHT)                                                                                                                                                                                 |
| 16 | 0-200374-833 | BOBBIN CASE OPENER CRANK                                                                                                                                                                                        |
| 17 | 0-200388-850 | BOBBIN CASE OPENER CRANK HINGE STUD                                                                                                                                                                             |
| 18 | 0-267212-000 | HOOK SADDLE OIL RESERVOIR GASKET                                                                                                                                                                                |
| 19 | 0-267200-000 | HOOK SADDLE OIL RESERVOIR (RIGHT)                                                                                                                                                                               |
| 20 | 0-200061-833 | HOOK SADDLE OIL RESERVOIR SCREW                                                                                                                                                                                 |
| 21 | 0-514174-000 | HOOK SHAFT CPL.NOS. 270880 AND 267061                                                                                                                                                                           |
| 22 | 0-270880-000 | HOOK SHAFT OIL WICK                                                                                                                                                                                             |
| 23 | 0-267061-000 | HOOK SHAFT OIL WICK HOLDER                                                                                                                                                                                      |
| 24 | 0-200089-850 | HOOK BALL BEARING SCREW (2)                                                                                                                                                                                     |
| 25 | 0-267053-000 | HOOK BALL BEARING                                                                                                                                                                                               |
| 26 | 0-514173-000 | HOOK BALL BEARING RETAINER (2)                                                                                                                                                                                  |
| 27 | 0-512077-000 | HOOK SADDLE OIL GAUGE PIN                                                                                                                                                                                       |
| 28 | 0-514168-000 | HOOK SADDLE OIL GAUGE WITH 271808                                                                                                                                                                               |
| 29 | 0-271808-000 | HOOK SADDLE OIL GAUGE SEAL                                                                                                                                                                                      |
| 30 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                           |
| 31 | 0-267166-000 | BOBBIN CASE OPENR CRANK                                                                                                                                                                                         |
| 32 | 0-200135-850 | BOBBIN CASE OPENER LINK CAP SCREW (2)                                                                                                                                                                           |
| 33 | 0-514213-000 | BOBBIN CASE OPENER LINK (RIGHT)                                                                                                                                                                                 |
| 34 | 0-267167-000 | BOBBIN CASE OPENER CRANK HINGE STUD (RIGHT)                                                                                                                                                                     |
| 35 | 0-244704-000 | BOBBIN CASE OPENER CAM SHAFT                                                                                                                                                                                    |
| 36 | 0-267365-000 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR (SIRAL) WITH TWO 350595                                                                                                                                               |
| 37 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                         |
| 38 | 0-514218-000 | HOOK DRIVING PINION (SPIRAL) WITH TWO 350595                                                                                                                                                                    |
| 39 | 0-350595-869 | BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR SET SCREW (2)                                                                                                                                                         |
| 40 | 0-267140-000 | PINCH SLEEVE (UPPER)                                                                                                                                                                                            |
| 41 | 0-267139-000 | PINCH SLEEVE(LOWER)                                                                                                                                                                                             |
| 42 | 0-200001-000 | SCREW                                                                                                                                                                                                           |
| 43 | 0-225585-000 | WASHER                                                                                                                                                                                                          |
| 44 | 0-200006-000 | HOOK SADDLE SCREW                                                                                                                                                                                               |



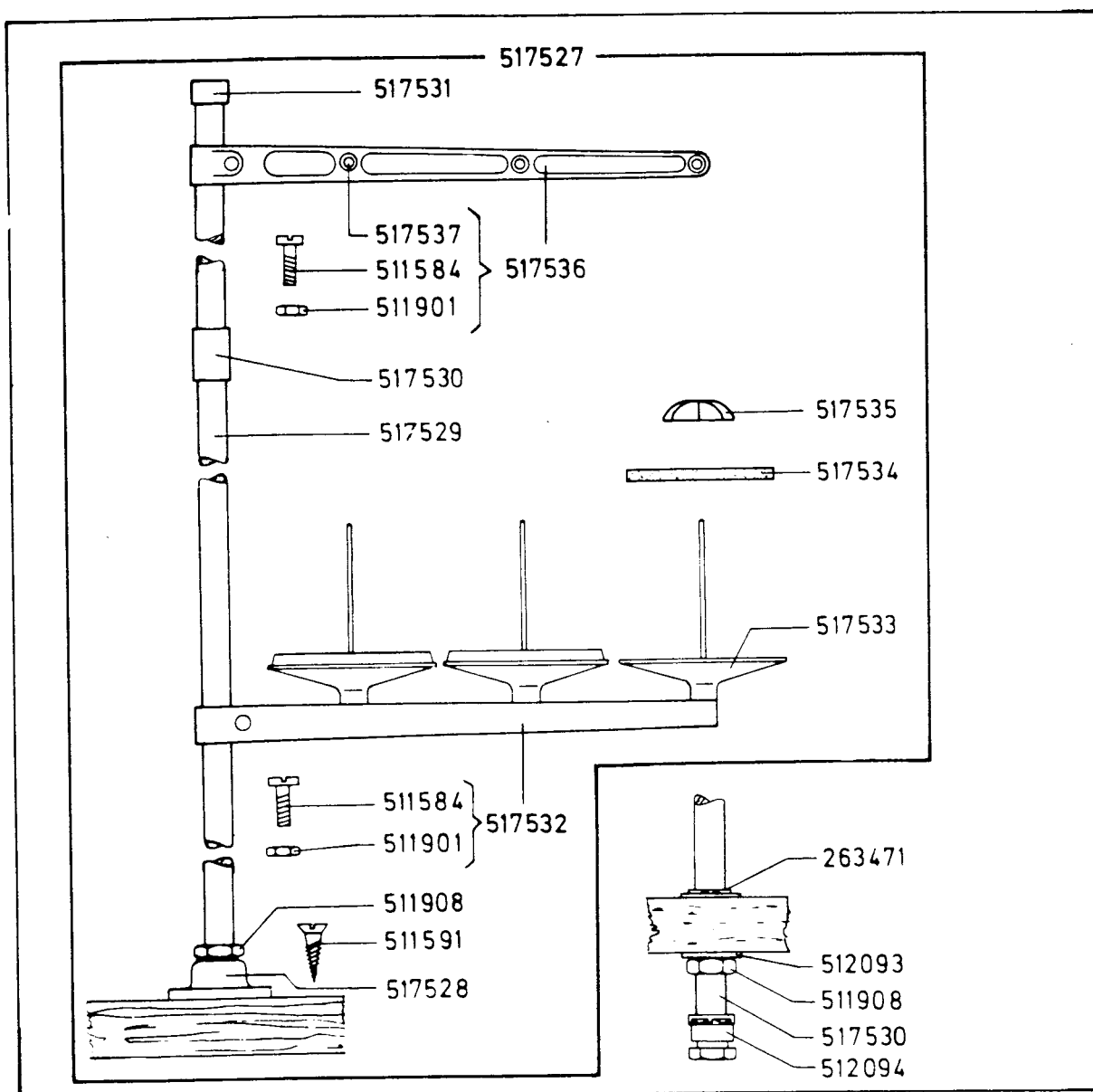
|            |                                             |
|------------|---------------------------------------------|
| 140434-869 | HOOK SET SCREW (2)                          |
| 200591-850 | THREAD GUARD SCREW (2)                      |
| 200594-805 | BOBBIN CASE TENSION SPRING SCREW            |
| 200984-830 | BOBBIN CASE TENSION SPRING REGULATING SCREW |
| 201253-833 | HOOK GIB SCREW (2)                          |
| 201409-850 | HOOK NEEDLE GUARD SCREW (2)                 |
| 202056     | BOBBIN CASE LATCH PIN                       |
| 203214     | BOBBIN CASE TENSION SPRING                  |
| 203216     | BOBBIN CASE WASHER (CLOTH)                  |
| 203473     | BOBBIN CASE LATCH PLUNGER                   |
| 203474     | BOBBIN CASE LATCH SPRING                    |
| 203648     | BOBBIN CASE LATCH                           |
| 235099     | BOBBIN CASE                                 |

|            |                                                                                                                             |
|------------|-----------------------------------------------------------------------------------------------------------------------------|
| 235100     | BOBBIN CASE CPL. NOS. 200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 235099, 241674, 241675 AND TWO 350405 |
| 241674     | BOBBIN CASE OILING FELT                                                                                                     |
| 241675     | BOBBIN CASE OILING FELT RETAINER                                                                                            |
| 244711     | HOOK AND BOBBIN CASE CPL. NOS. 235100 AND 267356                                                                            |
| 244750     | BOBBIN                                                                                                                      |
| 267355     | HOOK (SEWING) WITH TWO 140434                                                                                               |
| 267356     | HOOK CPL. NOS. 267355, 267358, 267359, 267360, 350574, TWO 200591, TWO 201253 AND TWO 201409                                |
| 267359     | HOOK NEEDLE GUARD                                                                                                           |
| 267360     | HOOK THREAD GUARD                                                                                                           |
| 350405-850 | BOBBIN CASE OILING FELT RETAINER SCREW (2)                                                                                  |
| 350574-806 | HOOK HEIGHT ADJUSTING SCREW                                                                                                 |

PART NO. DESCRIPTION

PART NO. DESCRIPTION





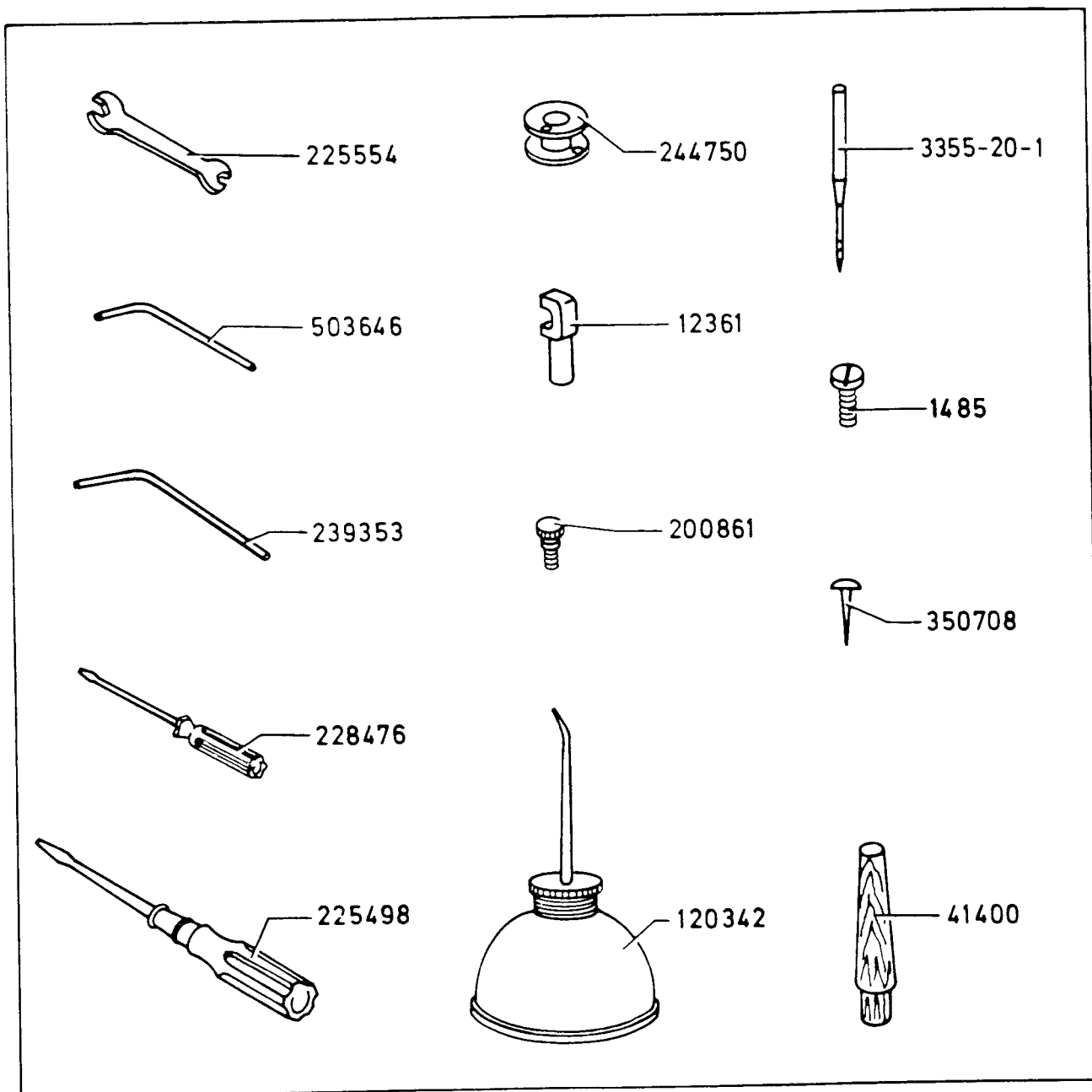
211 G 165 - 1600 (0870)

263471 THREAD UNWINDER ROD RETAINING RING  
 511584-850 THREAD UNWINDER SPOOL CARRIER ARM SCREW  
 511584-850 THREAD UNWINDER THREAD GUIDE SCREW  
 511591-819 THREAD UNWINDER WOOD SCREW (3)  
 511901-830 THREAD UNWINDER SPOOL CARRIER ARM NUT  
 511901-830 THREAD UNWINDER THREAD GUIDE NUT  
 511908-850 THREAD UNWINDER ROD NUT  
 512093 THREAD UNWINDER ROD WASHER  
 512094 THREAD UNWINDER SCREWED GLAND  
 517527 THREAD UNWINDER CPL. NOS. 263471, 511908, 512094,  
 517528, 517530, 517531, 517532, 517536, TWO  
 EACH 512093, 517529 AND THREE EACH 511591, 517533,  
 517534 AND 517535.

517528 THREAD UNWINDER FOOT  
 517529 THREAD UNWINDER ROD  
 517530 THREAD UNWINDER ROD CONNECTION  
 517531 THREAD UNWINDER PLAIN COUPLER  
 517532 THREAD UNWINDER ROD CAP  
 517533 THREAD UNWINDER SPOOL CARRIER ARM  
 WITH 511584 AND 511901  
 517534 THREAD UNWINDER SPOOL CUSHION PLATE  
 517535 THREAD UNWINDER SPOOL HOLDER  
 517536 THREAD UNWINDER THREAD GUIDE WITH 511584, 511901  
 AND THREE 517537  
 517537 THREAD UNWINDER THREAD GUIDE BUSHING

PART NO. DESCRIPTION

PART NO. DESCRIPTION



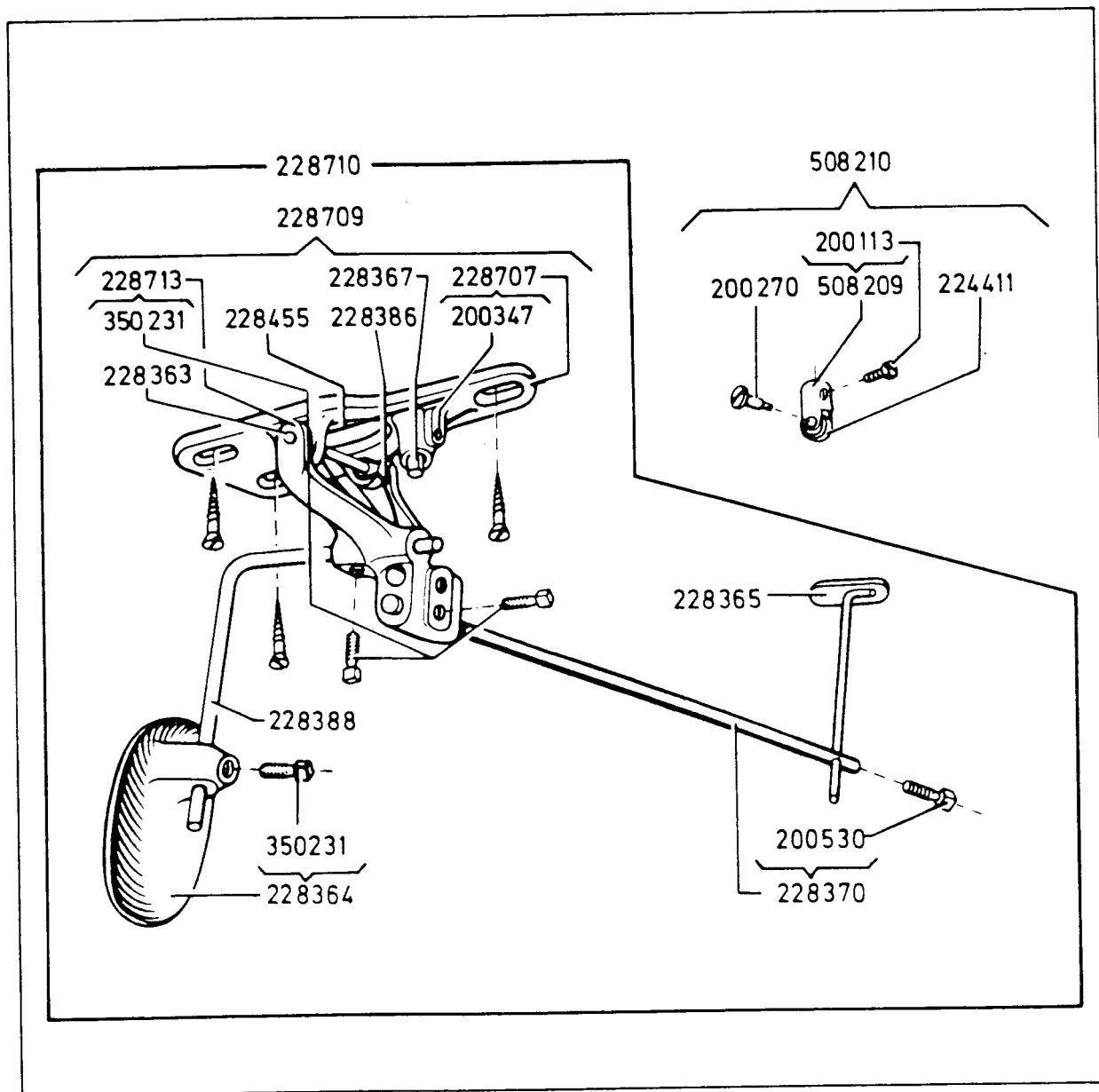
211 G165 - 1700 (0570)

1485-850 ATTACHMENT SCREW  
12361 MACHINE HINGE CONNECTION (2)  
41400 MACHINE REST PIN (WOOD)  
120342 OILER (COPPER PLATED)  
200861-819 BED SLIDE THUMB SCREW  
225498 SCREW DRIVER

225554 WRENCH  
228476 SCREW DRIVER  
239353 WRENCH (5/32 IN. HEX.)  
244750 BOBBIN (2)  
350708-805 DRIP PAN SCREW NAIL (7)  
503646 WRENCH (3/32 IN. HEX.)

PART NO. DESCRIPTION

PART NO. DESCRIPTION



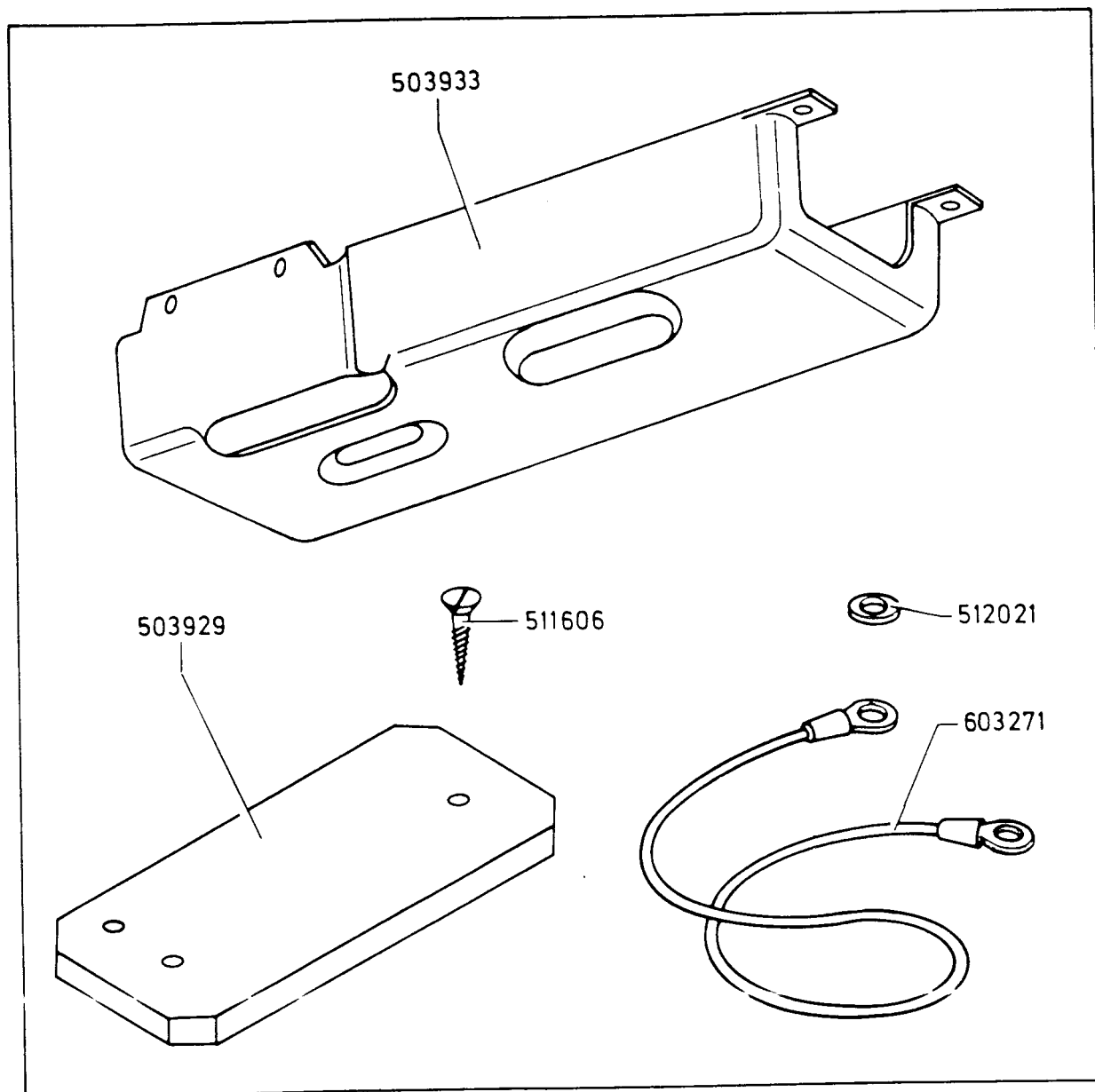
211 G165-1300-(0870)

200113-850 NEEDLE OPERATING ROD ROLLER PINCH SCREW  
200270-850 NEEDLE OPERATING ROD ROLLER HINGE SCREW  
200347-850 KNEE LIFTER ROCK LEVER STOP STUD SET SCREW  
200530-850 KNEE LIFTER ROCK LEVER ROD SET SCREW  
224411 NEEDLE OPERATING ROD ROLLER  
228363 KNEE LIFTER ROCK LEVER HINGE PIN  
228364 KNEE LIFTER ROCK LEVER KNEE PLATE WITH 350231  
228365 KNEE LIFTER ROCK LEVER ROD  
228367 KNEE LIFTER ROCK LEVER STOP STUD  
228370 KNEE LIFTER ROCK LEVER EXTENSION WITH 200530  
228386 KNEE LIFTER ROCK LEVER SPRING  
228388 KNEE LIFTER ROCK LEVER KNEE PLATE ARM  
228455 KNEE LIFTER ROCK LEVER POSITION SPRING  
228707 KNEE LIFTER ROCK LEVER BRACKET WITH 200347 AND  
THREE WOOD SCREWS 7/8 INCH, NO. 12

228709 KNEE LIFTER ROCK LEVER BRACKET CPL. NOS. 228363,  
228367, 228386, 228455, 228707 AND 228713  
228710 KNEE LIFTER ROCK LEVER CPL. NOS. 228364, 228365,  
228370, 228388 AND 228709  
228713 KNEE LIFTER ROCK LEVER WITH TWO 350231  
350231-850 KNEE LIFTER ROCK LEVER EXTENSION SET SCREW  
AND KNEE LIFTER ROCK LEVER KNEE PLATE ARM  
SET SCREW ?  
350231-850 KNEE LIFTER ROCK LEVER KNEE PLATE SET SCREW  
508209 NEEDLE OPERATING ROD ROLLER WITH 200113  
508210 NEEDLE OPERATING ROD ROLLER CPL. NOS. 200270,  
224411 AND 508209  
----- WOOD SCREW 7/8 INCH, NO. 12/31

PART NO. DESCRIPTION

PART NO. DESCRIPTION



211G165-1400-(0870)

|            |                                    |
|------------|------------------------------------|
| 503929     | KNEE LIFTER BASE                   |
| 503933     | DRIP PAN                           |
| 511606-805 | KNEE LIFTER BASE WOOD SCREW (3)    |
| 512021     | MACHINE GROUNDING WIRE LOCK WASHER |
| 603271     | MACHINE GROUNDING WIRE             |

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|