

# **SINGER**

## **151W1**

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A Hardened, Polished, Nickel Plated and Buffed.
- AL Heat Treated for Toughness.
- B Polished, Nickel Plated and Buffed.
- C Hardened only.
- D Polished only.
- E Soft, Not polished.
- F Hardened and Polished.
- H Blued.
- J Nickel Plated only.
- R Merlized.
- X Black Oxide, for Iron and Steel.
- XC Hardened and Black Oxide, for Iron and Steel.
- Y Black Nickel Plated only.
- Z Chromium Plated.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

### In this series

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.  
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.  
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.  
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

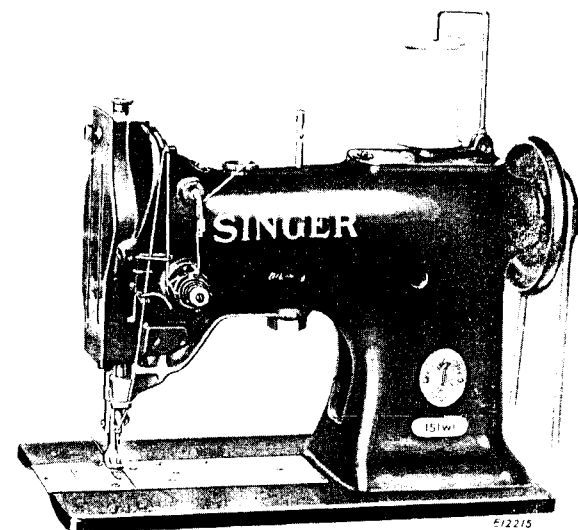
The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE

FOR



MACHINE No. 151w1

UNISON FEED

BALL BEARING

Especially Adapted for Stitching Two or More Pieces  
of Material of Even Length Without Puckering

| No.     | Plate | Name                                                                      |
|---------|-------|---------------------------------------------------------------------------|
| *224536 | ----- | Arm with 202135                                                           |
| 203091  | 16515 | " Cap                                                                     |
| 200278H | 16515 | " " Screw                                                                 |
| 202248  | 16515 | " " Washer                                                                |
| 203089  | 16515 | " " Spool Holder Base                                                     |
| 203090  | 16515 | " " " " 203089 with<br>200079H and 204296                                 |
| 200585H | 16515 | Arm Cap Spool Holder Base Screw                                           |
| 204296  | 16515 | " " " " Wire                                                              |
| 200079H | 16515 | " " " " Hinge Screw                                                       |
| 203092  | 16515 | Arm Cap and Spool Holder complete, Nos.<br>203090, 203091 and two 200585H |
| 204235  | 16516 | Arm Position Pin (2)                                                      |
| 200010E | 16516 | " Screw (3)                                                               |
| 202005  | 16516 | " " Washer (3)                                                            |
| 208523  | 16515 | " Shaft                                                                   |
| 249440  | 16515 | " " Ball Bearing                                                          |
| *240054 | 16515 | " " " " Collar with two<br>200378C                                        |

| No.                                                                                            | Plate | Name                                                                                                 |
|------------------------------------------------------------------------------------------------|-------|------------------------------------------------------------------------------------------------------|
| 240055                                                                                         | 16515 | Arm Shaft Ball Bearing Collar 240054 with 249440                                                     |
| 200378C                                                                                        | 16515 | Arm Shaft Ball Bearing Collar Set Screw                                                              |
| *240056                                                                                        | 16515 | Arm Shaft Ball Bearing Retaining Washer                                                              |
| *240053                                                                                        | 16515 | Arm Shaft Bushing (back)                                                                             |
| 240057                                                                                         | 16515 | Arm Shaft Bushing (back, ball bearing) complete, Nos. 240053, 240055 and 240056                      |
| 200335C                                                                                        | 16515 | Arm Shaft Bushing (back) Set Screw                                                                   |
| 207080                                                                                         | 16515 | " " " (front) with 202244                                                                            |
| 202244                                                                                         | 16515 | " " " " Oil Packing (wick)                                                                           |
| 200502H                                                                                        | 16515 | Arm Shaft Bushing (front) Oil Packing Thumb Screw                                                    |
| 200338C                                                                                        | 16515 | Arm Shaft Bushing (front) Set Screw                                                                  |
| 263105                                                                                         | 16516 | " " Connection Belt                                                                                  |
| 202635                                                                                         | 16516 | " " " " Pulley with 200327C, 200602C and two 202253                                                  |
| 200602C                                                                                        | 16516 | Arm Shaft Connection Belt Pulley Position Screw                                                      |
| 200327C                                                                                        | 16516 | Arm Shaft Connection Belt Pulley Set Screw                                                           |
| 202253                                                                                         | 16516 | Arm Shaft Connection Belt Pulley Spring Flange                                                       |
| 208573                                                                                         | 16515 | Arm Shaft Counter Balance with 200335C                                                               |
| 200335C                                                                                        | 16515 | " " " " Set Screw                                                                                    |
| 244074                                                                                         | 16515 | Balance Wheel (disc) "v" belt groove (outside diam. of belt groove 2.9 in.) with 201346C and 350107C |
| 244063                                                                                         | 16515 | Balance Wheel (disc) (belt groove 2-1/8 in. diam.) with 200328C and 200335C                          |
| Note: Balance Wheel 244063 is furnished with this machine unless otherwise specified on order. |       |                                                                                                      |
| 200328C                                                                                        | 16515 | Balance Wheel Position Screw                                                                         |
| 350107C                                                                                        | 16515 | " " " " "                                                                                            |
| 200335C                                                                                        | 16515 | " " " " Set Screw                                                                                    |
| 201346C                                                                                        | 16515 | " " " " "                                                                                            |
| *224537                                                                                        | ----- | Bed with 224517 and three 200582H                                                                    |
| 202258                                                                                         | 16516 | " Hinge Connection (1)                                                                               |
| 200570E                                                                                        | 16516 | " " " " Screw (4)                                                                                    |
| 208570                                                                                         | 16526 | " Plate (back)                                                                                       |
| 200577AL                                                                                       | 16526 | " " " " Screw                                                                                        |
| 224538                                                                                         | 16526 | " Slide (front)                                                                                      |
| 263099                                                                                         | 16518 | Bobbin                                                                                               |
| 210846                                                                                         | 16518 | " Case Base                                                                                          |
| 241402                                                                                         | 16518 | " " Cap with 200592C, 201016F and 203110                                                             |
| 241403                                                                                         | 16518 | Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 241402                                    |
| 210913                                                                                         | 16518 | Bobbin Case Latch                                                                                    |
| 210914                                                                                         | 16518 | " " " " 210913 with 210734 and 210735                                                                |
| 210735                                                                                         | 16518 | Bobbin Case Latch Fulcrum Pin                                                                        |

| No.     | Plate | Name                                                                |
|---------|-------|---------------------------------------------------------------------|
| 210734  | 16518 | Bobbin Case Latch Lever                                             |
| 210736  | 16518 | " " " Spring                                                        |
| 200964C | 16518 | " " " Stop Screw                                                    |
| 263145  | 16527 | " " " Stop                                                          |
| 200136D | 16527 | " " " Screw                                                         |
| 263110  | 16518 | " " Tension Spring                                                  |
| 201016F | 16518 | " " " " Regulating Screw                                            |
| 200592C | 16518 | Bobbin Case Tension Spring Screw                                    |
| 241404  | 16518 | Bobbin Case complete, Nos. 210846 and 241403                        |
| 200459D | 16526 | Cloth Guide Thumb Screw                                             |
| 208535  | 16526 | Face Plate                                                          |
| 202135  | 16526 | " " Position Pin                                                    |
| 200462H | 16526 | " " Thumb Screw                                                     |
| 208538  | 16516 | Feed Driving Connection (bronze) with 202277                        |
| 202277  | 16516 | Feed Driving Connection Oil Packing (wick)                          |
| 208539  | 16516 | Feed Driving Connection Stud (eccentric) with 224530                |
| 224530  | 16516 | Feed Driving Connection Stud Oil Packing (wick)                     |
| 200346C | 16516 | Feed Driving Connection Stud Set Screw                              |
| 208331  | 16516 | " " Eccentric Regulating Bracket                                    |
| 224533  | 16516 | " " " " " " 208331 with 202635, two each 201014C and 201525E        |
| 201014C | 16516 | Feed Driving Eccentric Regulating Bracket Hinge Screw               |
| 201525E | 16516 | Feed Driving Eccentric Regulating Bracket Hinge Screw Nut           |
| 202301  | 16516 | Feed Driving Eccentric Regulating Bracket Plunger                   |
| 202595  | 16516 | Feed Driving Eccentric Regulating Bracket Plunger Spring            |
| 200607C | 16516 | Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw |
| 201014C | 16516 | Feed Driving Eccentric Regulating Bracket Stop Screw                |
| 201525E | 16516 | Feed Driving Eccentric Regulating Bracket Stop Screw Nut            |
| 200429C | 16516 | Feed Driving Eccentric Regulating Screw                             |
| 200383C | 16516 | Feed Driving Eccentric Regulating Screw Check Screw                 |
| 208540  | 16515 | Feed Regulating Spindle with 202311, 202443 and 202619              |
| *202311 | ----- | Feed Regulating Spindle Head                                        |
| 202443  | 16515 | " " " " Pin                                                         |
| 202619  | 16515 | " " " " Position Pin                                                |
| 224545  | 16518 | Hook with 263134 and two 462AL                                      |
| 224546  | 16518 | " 224545 with 200145C, 200614C, 263034, 263122 and two 200596F      |

| No.     | Plate | Name                                                   |
|---------|-------|--------------------------------------------------------|
| 224547  | 16518 | Hook and Bobbin Case complete, Nos. 241404 and 224546  |
| 263122  | 16518 | Hook Gib                                               |
| 200614C | 16518 | " " Hinge Screw                                        |
| 200596F | 16518 | " " Screw                                              |
| 263134  | 16518 | " Oiling Felt                                          |
| 462AL   | 16518 | " Set Screw                                            |
| 224539  | 16517 | " Shaft with 263139                                    |
| 263029  | 16517 | " " Ball Bearing                                       |
| *263030 | 16517 | " " " Collar with two 200383C                          |
| 263031  | 16517 | Hook Shaft Ball Bearing Collar 263030 with 263029      |
| 200383C | 16517 | Hook Shaft Ball Bearing Collar Set Screw               |
| 263032  | 16517 | Hook Shaft Ball Bearing Retainer                       |
| 200098E | 16517 | " " " " " Screw (3)                                    |
| 263146  | 16517 | Hook Shaft Bushing (front) with 202423                 |
| 202423  | 16517 | " " " " Oil Packing (wick)                             |
| 200346C | 16517 | Hook Shaft Bushing (front) Set Screw                   |
| 263033  | 16517 | " " Connection Belt Pulley with 202324 and two 201018C |
| 201018C | 16517 | Hook Shaft Connection Belt Pulley Set Screw            |
| 202324  | 16517 | Hook Shaft Connection Belt Pulley Spring Flange        |
| 202260  | 16517 | Hook Shaft Oil Packing (wick)                          |
| 263139  | 16517 | " " " Wick                                             |
| 263034  | 16518 | " Washer Needle Guard                                  |
| 200145C | 16518 | " " " " Screw                                          |
| 224512  | 16526 | Knee Lifter Connection Lever                           |
| 208543  | 16526 | " " " " 224512 with 208544, 208592 and two 200262H     |
| 200262H | 16526 | Knee Lifter Connection Lever Hinge Screw               |
| 208592  | 16526 | Knee Lifter Connection Lever Lifting Rod with 202302   |
| 202302  | 16526 | Knee Lifter Connection Lever Lifting Rod Cotter Pin    |
| 208544  | 16526 | Knee Lifter Lifting Lever                              |
| 200262H | 16526 | " " " " Hinge Screw                                    |
| 208545  | 16519 | Lifting Bell Crank                                     |
| 208546  | 16519 | " " " " Driving Crank                                  |
| 208547  | 16519 | " " " " Link                                           |
| 202277  | 16519 | " " " " Oil Packing (wick)                             |
| 201012C | 16519 | Lifting Bell Crank Driving Crank Position Screw        |
| 200374C | 16519 | Lifting Bell Crank Driving Crank Set Screw             |
| 200996C | 16519 | Lifting Bell Crank Stop Screw                          |
| 208571  | 16527 | " Presser Foot                                         |
| 200074F | 16520 | " " " Screw                                            |

| No.     | Plate | Name                                                                                                                      |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------|
| 208526  | 16519 | Needle Bar with 200141F                                                                                                   |
| 224540  | 16516 | " " and Needle Plate Carrier Frame with 200346C, 200997C and 208550                                                       |
| 224517  | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Bearing                                                                   |
| 200582H | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Bearing Screw (3)                                                         |
| 350401C | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Screw                                                                     |
| 200998C | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud                                                                |
| 208550  | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Bushing (split)                                                |
| 200997C | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Bushing Position Screw                                         |
| 202277  | 16516 | Needle Bar and Needle Plate Carrier Frame Hinge Screw Stud Oil Packing (wick)                                             |
| 206758  | 16516 | Needle Bar and Needle Plate Carrier Frame Oil Wick (2)                                                                    |
| 224535  | 16516 | Needle Bar and Needle Plate Carrier Frame Oil Wick Retainer (2)                                                           |
| 208551  | 16519 | Needle Bar Connecting Link                                                                                                |
| 208552  | 16519 | " " " Stud with 200086C and 202330                                                                                        |
| 202330  | 16519 | Needle Bar Connecting Stud Oil Packing (wick)                                                                             |
| 200086C | 16519 | Needle Bar Connection Stud Pinch Screw                                                                                    |
| 208553  | 16519 | " " Crank with 200335C, 200374C, 200428C and 201012C                                                                      |
| 208582  | 16519 | Needle Bar Crank 208553 with 200996C, 202398, 202400, 208545 to 208547, 208551, 208552, 208555, 208557, 208562 and 208563 |
| 203172  | 16519 | Needle Bar Crank Friction Washer                                                                                          |
| 200428C | 16519 | " " " Position Screw                                                                                                      |
| 200335C | 16519 | " " " Set Screw                                                                                                           |
| 224541  | 16519 | " " Oil Pad (felt)                                                                                                        |
| 200132E | 16519 | " " " " Screw                                                                                                             |
| 208536  | 16527 | " Plate, 53 needle hole, for needle sizes 12 and 13                                                                       |
| 201387F | 16527 | Needle Plate Screw                                                                                                        |
| 208537  | 16516 | " " Slide Plate (adjustable)                                                                                              |
| 200054C | 16516 | " " " " Screw (2)                                                                                                         |
| 202101  | 16516 | " " " " Washer (2)                                                                                                        |
| 200141F | 16519 | " Set Screw                                                                                                               |
| 224527  | 16517 | Oil Leader (brass) (for back hook shaft bearing)                                                                          |
| 208566  | 16520 | Presser Bar with 200074F                                                                                                  |
| 208567  | 16520 | " " Bushing                                                                                                               |
| 200352C | 16520 | " " " Set Screw                                                                                                           |
| 202339  | 16520 | " " Lifter                                                                                                                |

## PARTS FOR MACHINE No. 151w1

| No.     | Plate | Name                                                                                       |
|---------|-------|--------------------------------------------------------------------------------------------|
| 200653C | 16520 | Presser Bar Lifter Hinge Screw                                                             |
| 208555  | 16519 | " " Lifting Bracket with 200054E                                                           |
| 200975F | 16520 | Presser Bar Lifting Bracket Guide Screw                                                    |
| 200054E | 16519 | Presser Bar Lifting Bracket Pinch Screw                                                    |
| 208556  | 16520 | Presser Bar Spring                                                                         |
| 200494B | 16520 | " " Thumb Screw (pressure regulating)                                                      |
| 200475B | 16520 | Presser Bar Thumb Screw Thumb Set Screw                                                    |
| 202355  | 16520 | Presser Bar Thumb Screw Thumb Set Screw Packing (brass)                                    |
| 202397  | 16519 | Take-up (auxiliary)                                                                        |
| 200842E | 16519 | " " Screw                                                                                  |
| 202398  | 16519 | " Lever                                                                                    |
| 208557  | 16519 | " " Driving Stud with 202277                                                               |
| 202277  | 16519 | " " " Oil Packing (wick)                                                                   |
| 202400  | 16519 | Take-up Lever Hinge Stud with 202423                                                       |
| 202423  | 16519 | " " " Oil Packing (wick)                                                                   |
| 200383C | 16519 | Take-up Lever Hinge Stud Set Screw                                                         |
| 208558  | 16519 | " " Oil Guard with 223655 and 224572                                                       |
| 200161H | 16519 | Take-up Lever Oil Guard Screw                                                              |
| 209568  | 16520 | " " " Leader                                                                               |
| 202254  | 16520 | " " " Packing (wick)                                                                       |
| 223655  | 16519 | " " Oiling Felt                                                                            |
| 224572  | 16519 | " " " Rivet                                                                                |
| 244048  | 13521 | Tension Disc (back)                                                                        |
| 244049  | 16521 | " " (front)                                                                                |
| 202404  | 16520 | " Release Plunger                                                                          |
| 233629  | 16520 | " " Slide                                                                                  |
| 208560  | 16520 | " " Spring                                                                                 |
| 202405  | 16521 | " " Washer                                                                                 |
| 202407  | 16521 | " Spring                                                                                   |
| 263106  | 16521 | " " Washer                                                                                 |
| 200625F | 16521 | " Stud with 204925                                                                         |
| 200061C | 16521 | " " Set Screw                                                                              |
| 204925  | 16521 | " " Washer                                                                                 |
| 201572H | 16521 | " Thumb Nut                                                                                |
| 263107  | 16521 | Tension complete, Nos. 200625F, 201572H, 202405, 202407, 202410, 244048, 244049 and 263106 |
| 202410  | 16521 | Thread Controller Spring                                                                   |
| 241443  | 16521 | " " " Stop                                                                                 |
| 200132E | 16521 | " " " Screw                                                                                |
| 208574  | 16521 | " Guide                                                                                    |
| 202412  | 16515 | " "                                                                                        |
| 202415  | 16521 | " "                                                                                        |
| 200582H | 16521 | " " Screw                                                                                  |
| 200397H | 16521 | " " Set Screw                                                                              |

## PARTS FOR MACHINE No. 151w1

| No.      | Plate | Name                                     |
|----------|-------|------------------------------------------|
| 240034   | 16521 | Thread Retainer                          |
| 200397H  | 16521 | " " Set Screw                            |
| 224543   | 16527 | Throat Plate with 263145 and two 200136D |
| 200577AL | 16527 | Throat Plate Screw (2)                   |
| 208562   | 16519 | Vibrating Presser Bar                    |
| 208563   | 16519 | " " " Connecting Link                    |
| 202277   | 16519 | " " " Oil Packing (wick)                 |
| 208572   | 16527 | Vibrating Presser Foot with 201015F      |
| 201015F  | 16527 | " " " Pinch Screw                        |

## ACCESSORIES

| No.      | Plate | Name                                  |
|----------|-------|---------------------------------------|
| 200157B  | 16526 | Attachment Screw                      |
| 263099   | 16518 | Bobbin (5)                            |
| 225497   | 16836 | " Case Screw Driver                   |
| 231337   | 16836 | Cloth Guide                           |
| 135 x 21 | ----- | Needles, three each sizes 12 and 14   |
| 228220   | 16528 | Drip Pan with four 3/4 in. wire nails |
| 41400    | 16836 | Machine Rest Pin (wood)               |
| 120342   | 16836 | Oiler with 120343                     |
| 120343   | 16836 | " Spout, 3-1/2 in. long               |
| 225498   | 16836 | Screw Driver (7-1/4 in. long)         |
| 225554   | 16836 | Wrench (steel)                        |

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

|         |       |                                                                                  |
|---------|-------|----------------------------------------------------------------------------------|
| 259428  | 18312 | Brake (leather)                                                                  |
| 259429  | 18312 | " Clamp                                                                          |
| 200113F | 18312 | " " Screw                                                                        |
| 225453  | 18312 | Frame with 202277 and 259660                                                     |
| 225454  | 18312 | " Hinge Pin                                                                      |
| 202277  | 18312 | " Oil Packing (wick)                                                             |
| 259660  | 18312 | " " Well Washer                                                                  |
| 225455  | 18312 | " Spring                                                                         |
| 225456  | 18312 | " " Plunger                                                                      |
| 225368  | 18312 | Pulley with 200380C                                                              |
| 200380C | 18312 | " Set Screw                                                                      |
| 225381  | 18312 | Spindle                                                                          |
| 225444  | 18312 | Stop Latch                                                                       |
| 200056E | 18312 | " " Screw                                                                        |
| 225458  | 18312 | " " Thumb Lever                                                                  |
| 225459  | 18312 | " " " " Hinge Stud                                                               |
| 225459  | 18312 | " " " " Joint Stud                                                               |
| 202478  | 18312 | " " Trip Lever                                                                   |
| 200299H | 18312 | " " " " Hinge Screw                                                              |
| 225461  | 18312 | Tension Bracket with 201499H                                                     |
| 200082D | 18312 | " " " Screw                                                                      |
| 228026  | 18312 | " " " Washer                                                                     |
| 2102    | 18312 | " Disc                                                                           |
| 13710   | 18312 | " Spring                                                                         |
| 201499H | 18312 | " Stud                                                                           |
| 201572H | 18312 | " " Thumb Nut                                                                    |
| 225462  | 18312 | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102 |
| 259430  | 18312 | Bobbin Winder and Tension Bracket Base                                           |

| No.    | Plate | Name                                                                                                                                                                                                                          |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 259431 | 18312 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in. No. 12, R.H.B. |

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)  
FOR "V" BELT DRIVE

|         |       |                                                                                                                                                                                                                                      |
|---------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 259428  | 18312 | Brake (leather)                                                                                                                                                                                                                      |
| 259429  | 18312 | " Clamp                                                                                                                                                                                                                              |
| 200113F | 18312 | " " Screw                                                                                                                                                                                                                            |
| 225453  | 18312 | Frame with 202277 and 259660                                                                                                                                                                                                         |
| 225454  | 18312 | " Hinge Pin                                                                                                                                                                                                                          |
| 202277  | 18312 | " Oil Packing (wick)                                                                                                                                                                                                                 |
| 259660  | 18312 | " " Well Washer                                                                                                                                                                                                                      |
| 225455  | 18312 | " Spring                                                                                                                                                                                                                             |
| 225456  | 18312 | " " Plunger                                                                                                                                                                                                                          |
| 259461  | 18312 | Pulley with 200380C                                                                                                                                                                                                                  |
| 200380C | 18312 | " Set Screw                                                                                                                                                                                                                          |
| 225381  | 18312 | Spindle                                                                                                                                                                                                                              |
| 225444  | 18312 | Stop Latch                                                                                                                                                                                                                           |
| 200056E | 18312 | " " Screw                                                                                                                                                                                                                            |
| 225458  | 18312 | " " Thumb Lever                                                                                                                                                                                                                      |
| 225459  | 18312 | " " " " Hinge Stud                                                                                                                                                                                                                   |
| 225459  | 18312 | " " " " Joint Stud                                                                                                                                                                                                                   |
| 202478  | 18312 | " " Trip Lever                                                                                                                                                                                                                       |
| 200299H | 18312 | " " " " Hinge Screw                                                                                                                                                                                                                  |
| 225461  | 18312 | Tension Bracket with 201499H                                                                                                                                                                                                         |
| 200082D | 18312 | " " " Screw                                                                                                                                                                                                                          |
| 228026  | 18312 | " " " Washer                                                                                                                                                                                                                         |
| 2102    | 18312 | " Disc                                                                                                                                                                                                                               |
| 13710   | 18312 | " Spring                                                                                                                                                                                                                             |
| 201499H | 18312 | " Stud                                                                                                                                                                                                                               |
| 201572H | 18312 | " " Thumb Nut                                                                                                                                                                                                                        |
| 225462  | 18312 | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102                                                                                                                                                     |
| 259662  | 18312 | Bobbin Winder and Tension Bracket Base                                                                                                                                                                                               |
| 259462  | 18312 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws, 3/4 in. No. 12, R.H.B. |

## KNEE LIFTER

| No.     | Plate | Name                                                                        |
|---------|-------|-----------------------------------------------------------------------------|
| 228359  | 16643 | Rock Lever with two 350231C                                                 |
| 228360  | 16643 | " " Bracket with 200547C and<br>three wood screws 7/8 in., No. 12           |
| 228361  | 16643 | Rock Lever Bracket 228360 with 228359,<br>228363, 228367, 228386 and 228455 |
| 228362  | 16643 | Rock Lever Extension with 200529C                                           |
| 350231C | 16643 | " " " Set Screw                                                             |
| 228363  | 16643 | " " Hinge Pin                                                               |
| 228364  | 16643 | " " Knee Plate with 350231C                                                 |
| 228388  | 16643 | " " " Arm                                                                   |
| 350231C | 16643 | " " " " Set Screw                                                           |
| 350231C | 16643 | " " " " Set Screw                                                           |
| 228455  | 16643 | " " Position Spring                                                         |
| 228365  | 16643 | " " Rod                                                                     |
| 200529C | 16643 | " " " Set Screw                                                             |
| 228386  | 16643 | " " Spring                                                                  |
| 228367  | 16643 | " " Stop Stud                                                               |
| 200347C | 16643 | " " " " Set Screw                                                           |
| 228368  | 16643 | Knee Lifter complete, Nos. 228361, 228362,<br>228364, 228365 and 228388     |

(Other Knee Lifter Parts are listed with parts  
of machine head.)

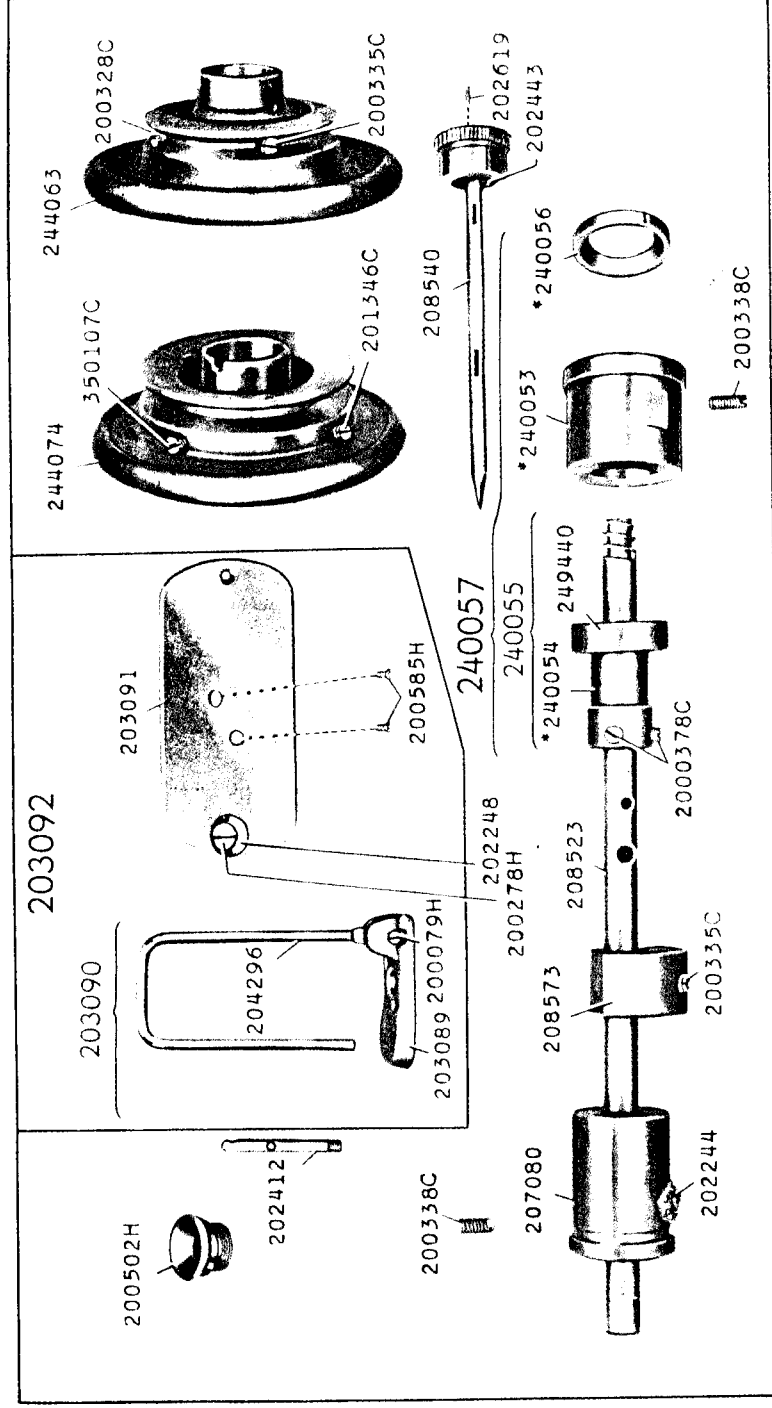
## PRESSER FEET

|        |       |                                                                         |
|--------|-------|-------------------------------------------------------------------------|
| 208571 | 16527 | Lifting Presser Foot, for 208572                                        |
| 224500 | 16527 | " " " " 208572                                                          |
| 224501 | 16527 | " " " " 208572                                                          |
| 224502 | 16527 | " " " " 208572                                                          |
| 224503 | 16527 | " " " " 224504                                                          |
| 208572 | 16527 | Vibrating Presser Foot with 201015F,<br>for 208571 and 224500 to 224502 |
| 224504 | 16527 | Vibrating Presser Foot with 201015F,<br>for 224503                      |

## NUMERICAL LIST OF PARTS

| No.     | Plate | Name                                                                      |
|---------|-------|---------------------------------------------------------------------------|
| 462AL   | 16518 | Hook Set Screw, for 224545                                                |
| 2102    | 18312 | Bobbin Winder Tension Disc, for 225462                                    |
| 13710   | 18312 | " " " Spring, for 225462                                                  |
| 41400   | 16856 | Machine Rest Pln (wood)                                                   |
| 120342  | 16856 | Oiler with 120343                                                         |
| 120343  | 16856 | " Spout, 3-1/2 in. long, for 120342                                       |
| 200010E | 16516 | Arm Screw                                                                 |
| 200054C | 16516 | Needle Plate Slide Plate Screw                                            |
| 200054E | 16519 | Presser Bar Lifting Bracket Pinch<br>Screw, for 208555                    |
| 200056E | 18312 | Bobbin Winder Stop Latch Screw, for<br>259431 and 259462                  |
| 200061C | 16521 | Tension Stud Set Screw                                                    |
| 200074F | 16520 | Lifting Presser Foot Screw, for 208566                                    |
| 200079H | 16515 | Arm Cap Spool Holder Wire Hinge Screw,<br>for 203090                      |
| 200082D | 18312 | Bobbin Winder Tension Bracket Screw,<br>for 259431 and 259462             |
| 200086C | 16519 | Needle Bar Connecting Stud Pinch Screw,<br>for 208552                     |
| 200098E | 16517 | Hook Shaft Ball Bearing Retainer Screw                                    |
| 200113F | 18312 | Bobbin Winder Brake Clamp Screw, for<br>259431 and 259462                 |
| 200132E | 16519 | Needle Bar Oil Pad Screw                                                  |
| 200132E | 16521 | Thread Controller Spring Stop Screw                                       |
| 200136D | 16527 | Bobbin Case Stop Screw, for 224543                                        |
| 200141F | 16519 | Needle Set Screw, for 208526                                              |
| 200145C | 16518 | Hook Washer Needle Guard Screw, for<br>224546                             |
| 200157B | 16526 | Attachment Screw                                                          |
| 200161H | 16519 | Take-up Lever Oil Guard Screw                                             |
| 200262H | 16526 | Knee Lifter Connection Lever Hinge<br>Screw, for 208543                   |
| 200262H | 16526 | Knee Lifter Lifting Lever Hinge Screw,<br>for 208543                      |
| 200278H | 16515 | Arm Cap Screw                                                             |
| 200299H | 18312 | Bobbin Winder Stop Latch Trip Lever<br>Hinge Screw, for 259431 and 259462 |
| 200327C | 16516 | Arm Shaft Connection Belt Pulley Set<br>Screw, for 202635                 |
| 200328C | 16515 | Balance Wheel Position Screw, for<br>244063                               |
| 200335C | 16515 | Arm Shaft Bushing (back) Set Screw                                        |
| 200335C | 16515 | " " Counter Balance Set Screw,<br>for 208573                              |
| 200335C | 16516 | Balance Wheel Set Screw, for 244063                                       |
| 200335C | 16519 | Needle Bar Crank Set Screw, for 208553                                    |

16515-3/8

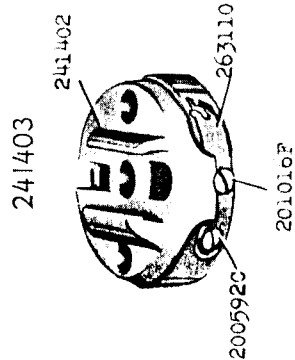
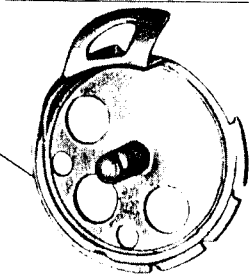


16518

224547

241404

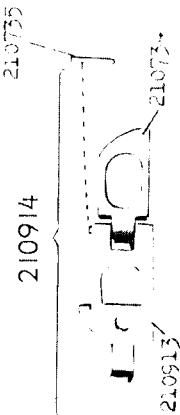
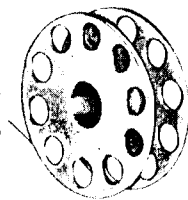
210246



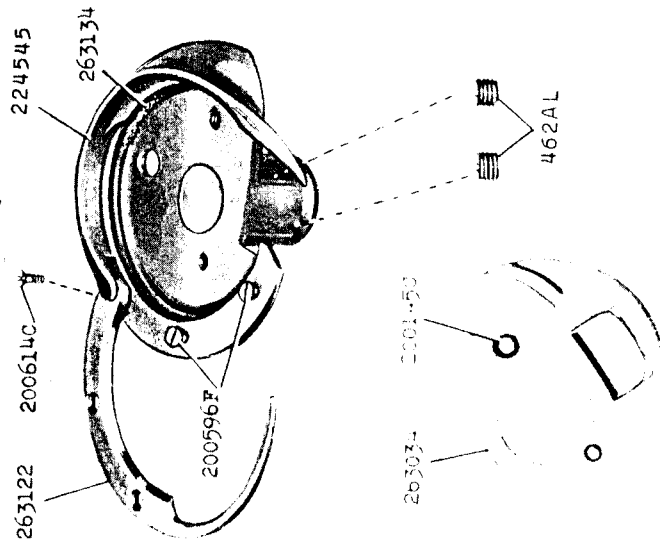
200904C

21073C

263099



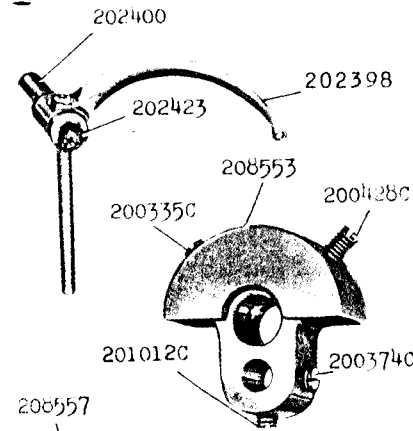
224546



16519 - 1/2

200383C

208582



223655

224572

208558

200161H

203172



208557

202277

208545

208546

202277

208551

200086C

200996C

208563

208547

208552

202330

208555

200054E

200842E

202397

208526

200132E

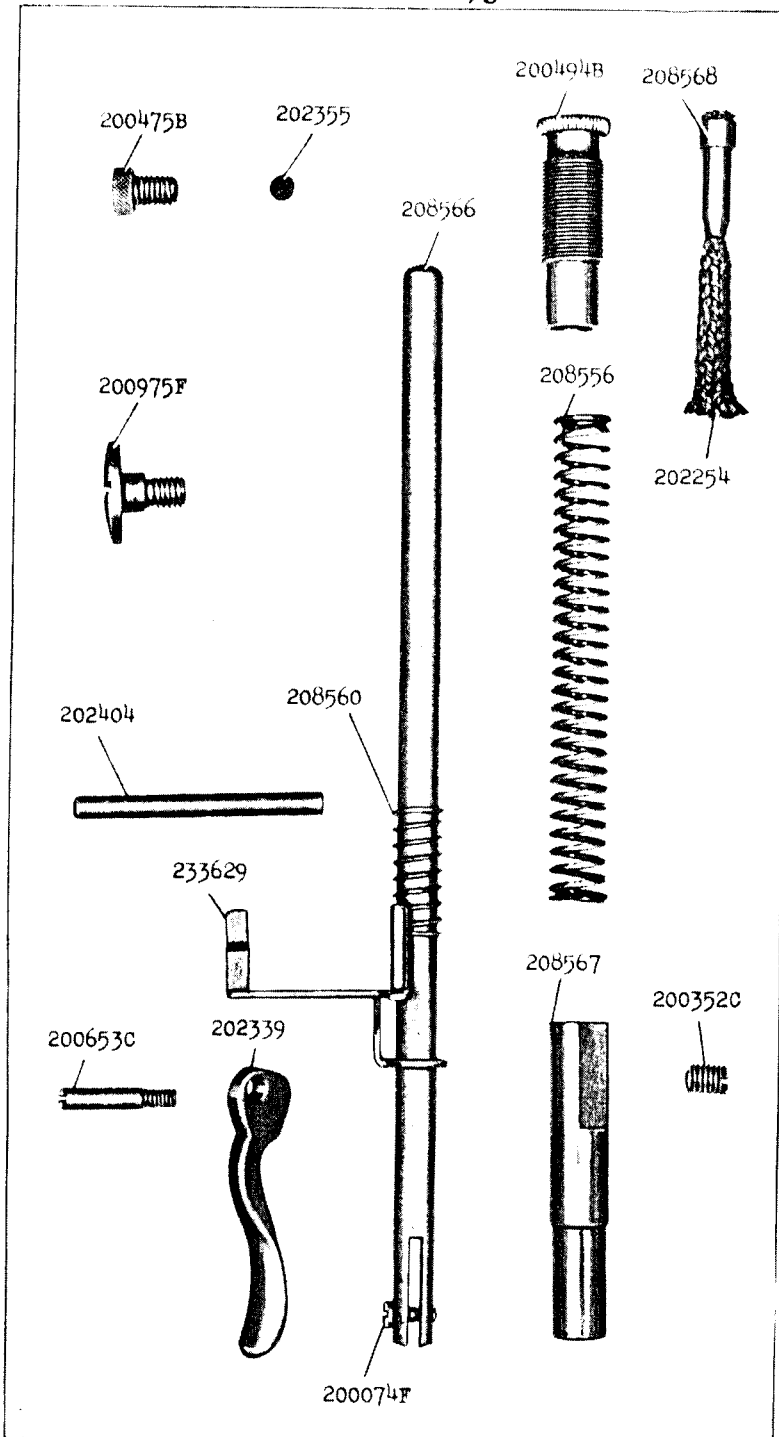
224541

202277

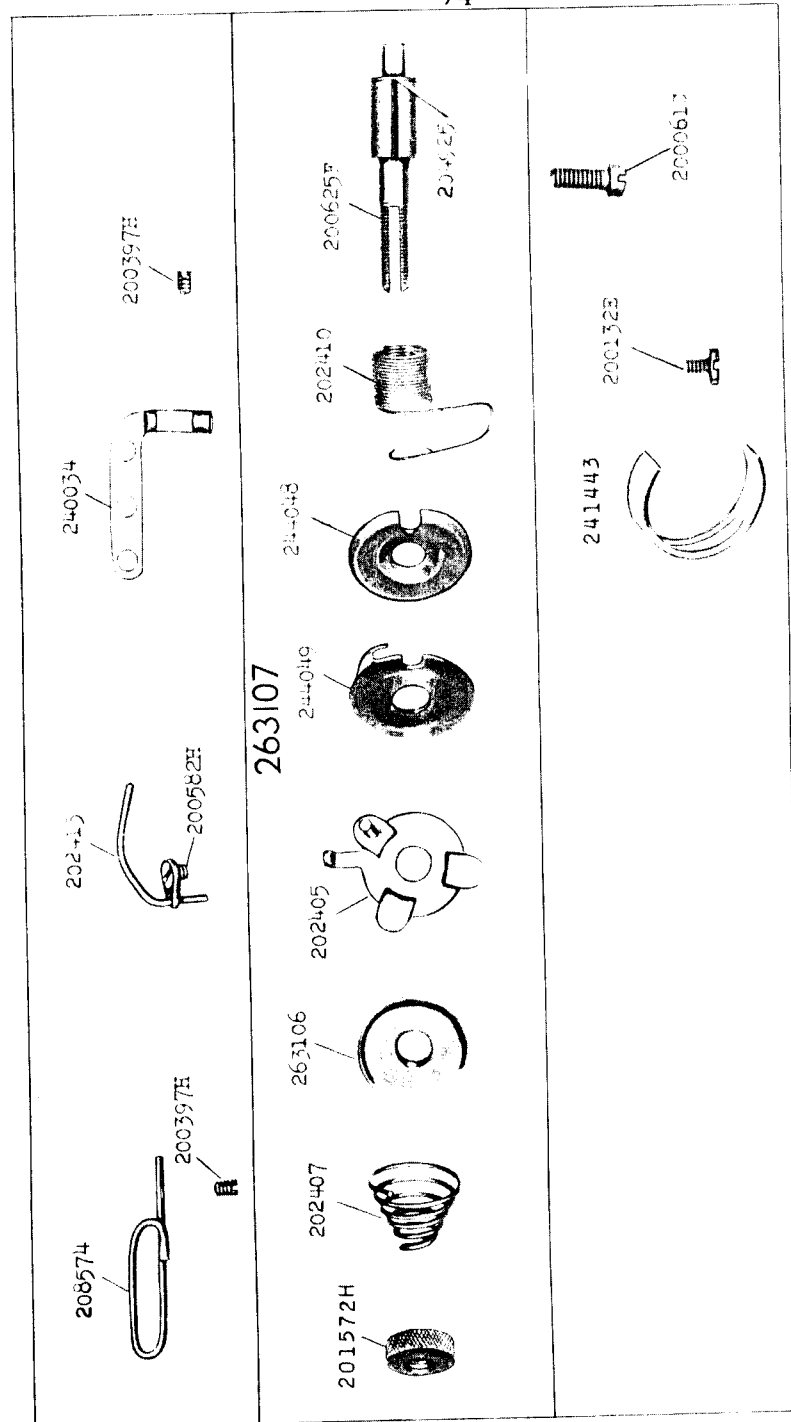
208562

200141F

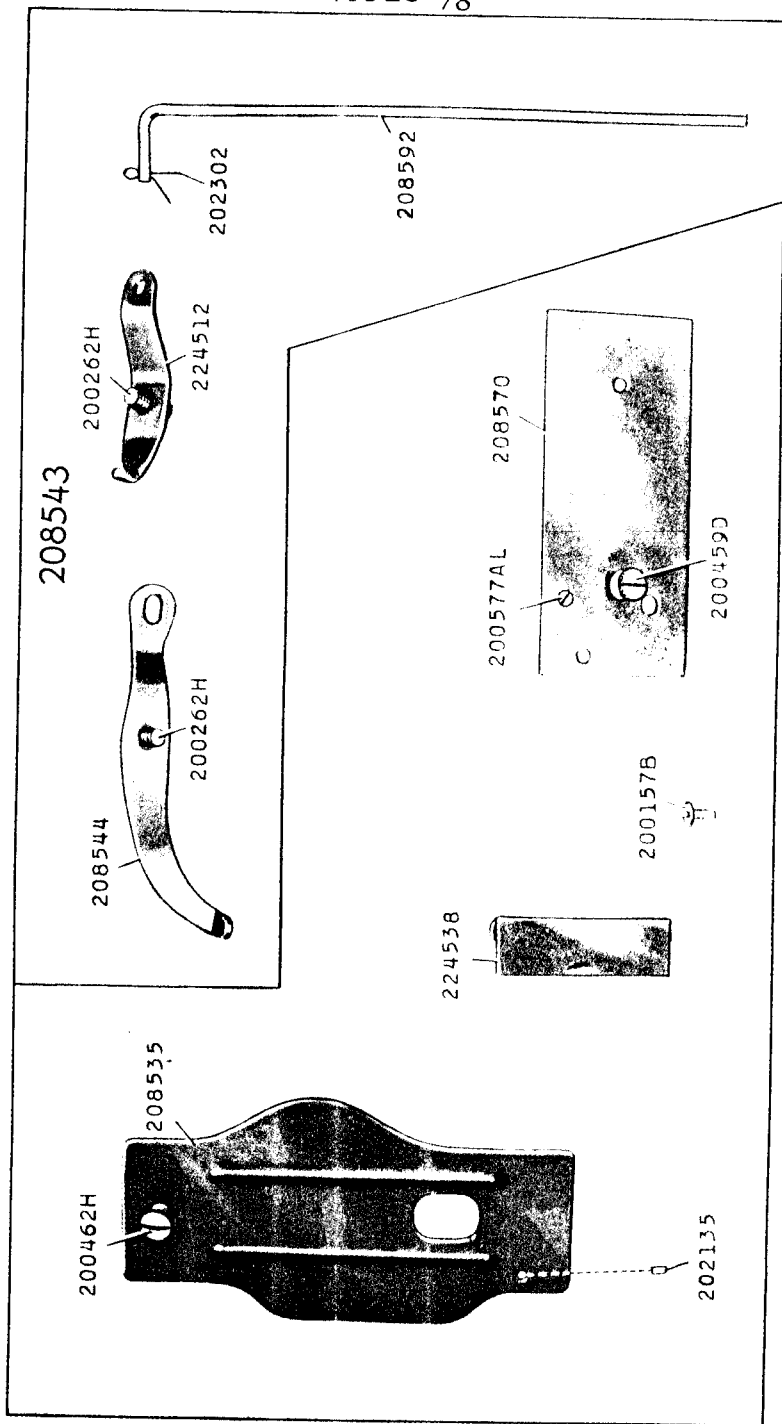
16520 - 2/3



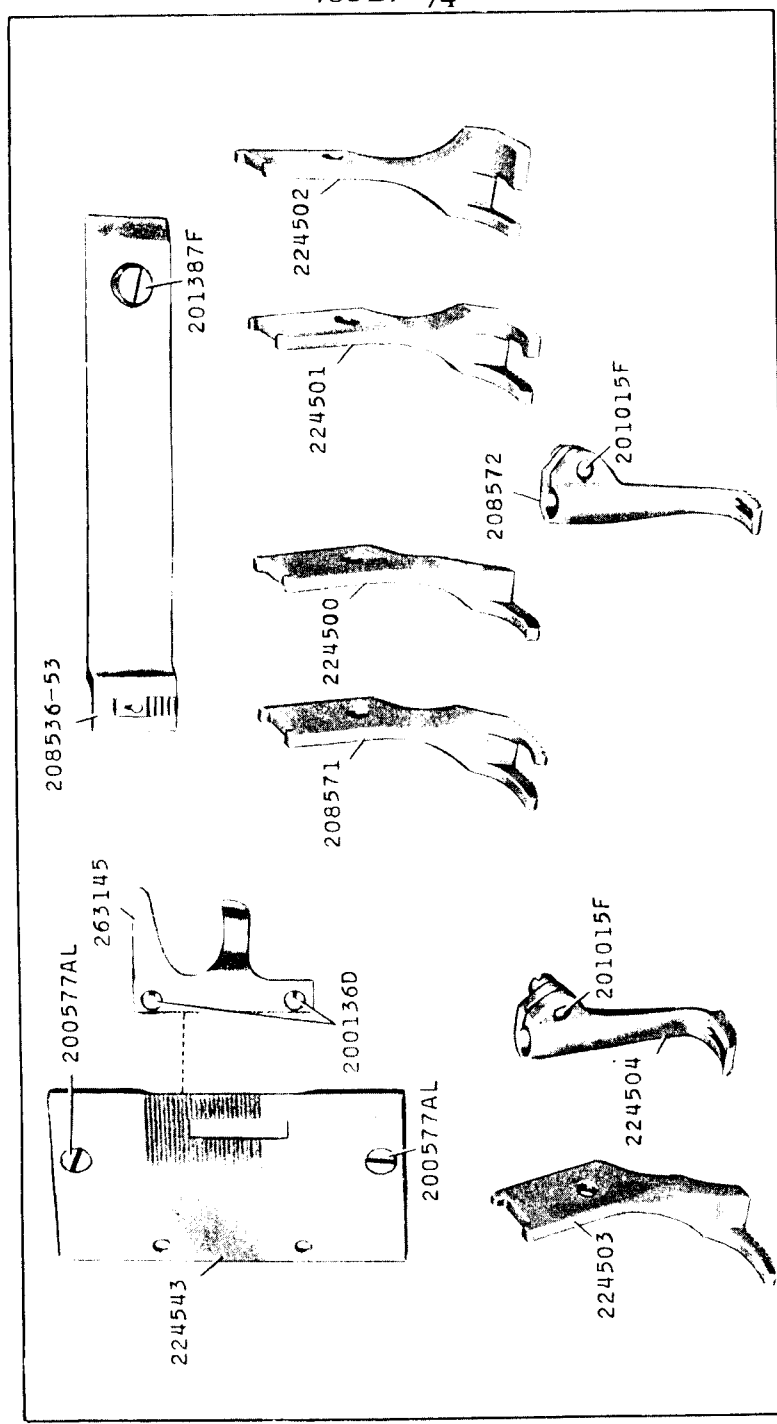
16521 - 3/4



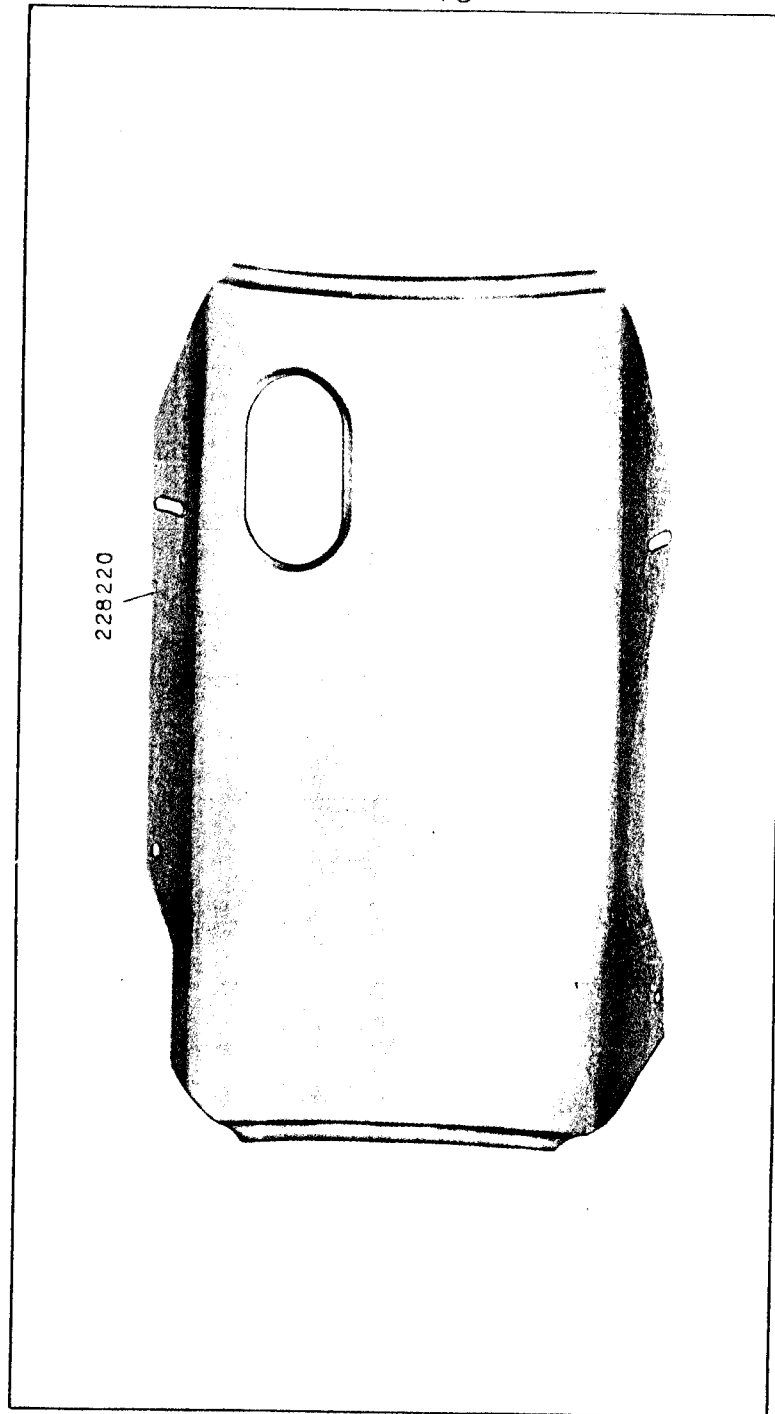
16526-3/8



16527-3/4

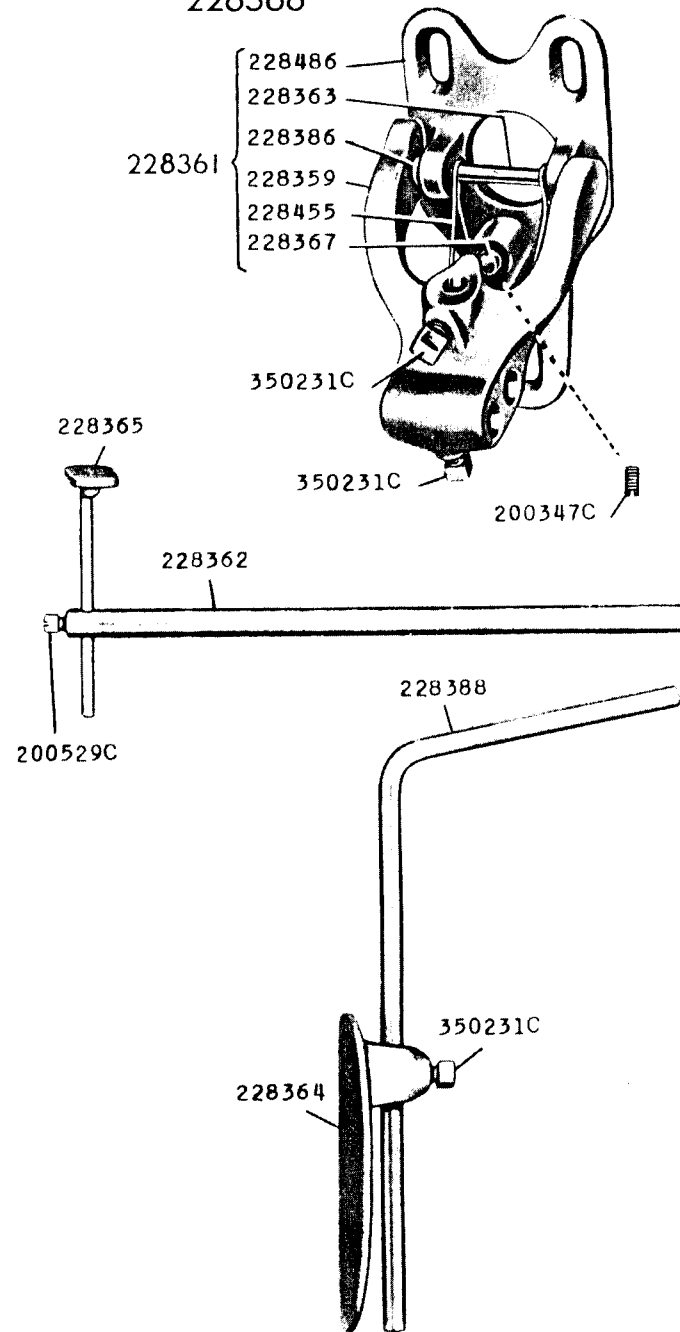


16528-3/8

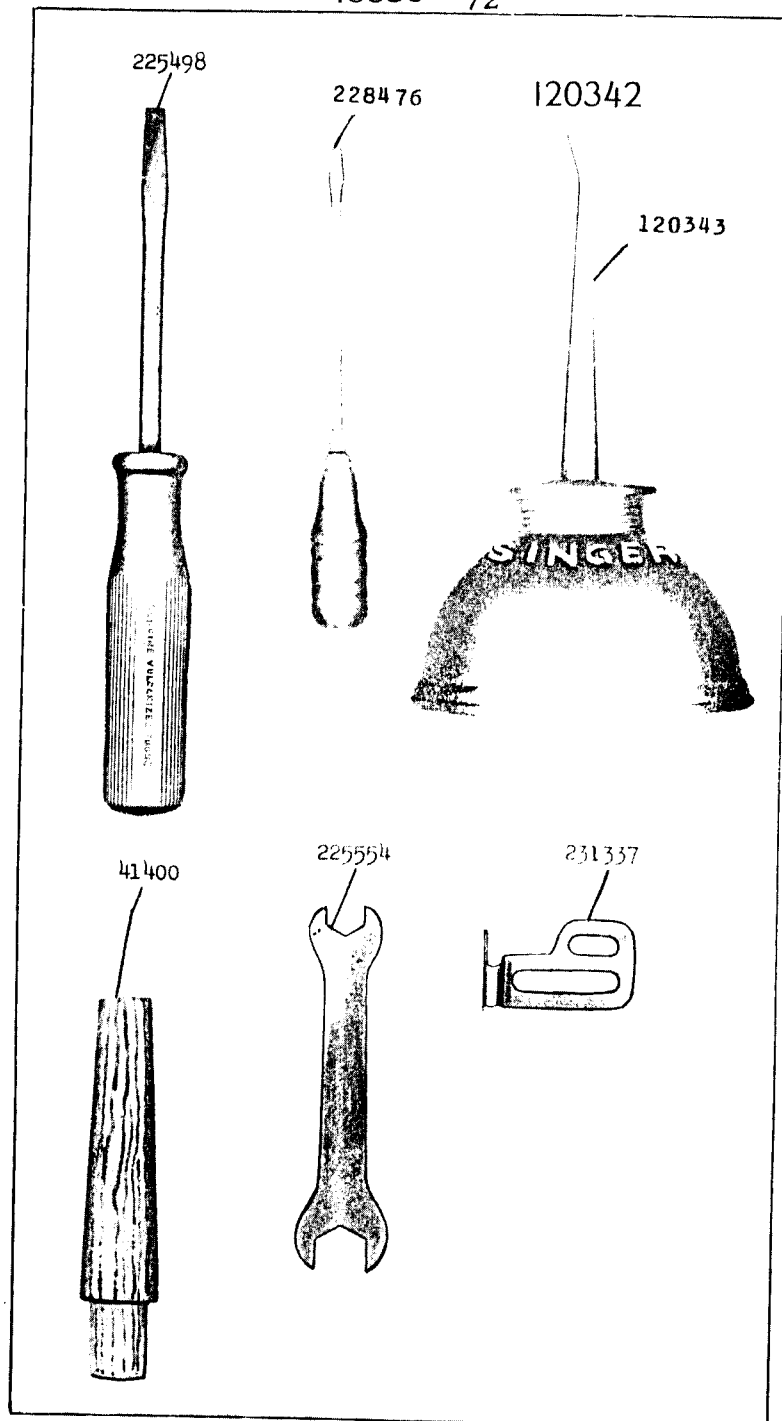


16643 - 3/8

228368



16836 - 1/2



18312 - 3/8

