

SINGER
136W100,W101

Form 2262w-Revised

(1149)

Printed in U. S. A.

LIST OF PARTS



MACHINES
Nos. 136w100 and 136w101

** A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL", as instructed in Form 2236w.

"TYPE D" OIL is stainless.

INDEX

| | PAGE |
|-------------------------|------|
| ACCESSORIES | 16 |
| BOBBIN WINDER | 16 |
| FEED GEARS | 18 |
| FEED WHEELS | 19 |
| KNEE LIFTER | 17 |
| MACHINE NO. 136w100 | 5 |
| MACHINE NO. 136w101 | 15 |
| NUMERICAL LIST OF PARTS | 21 |
| WOOD BASE | 19 |

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INSTRUCTIONS FOR ORDERING

5

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide, for Iron and Steel.
- XC. Hardened and Black Oxide, for Iron or Steel.
- Y. Black Nickel Plated only.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

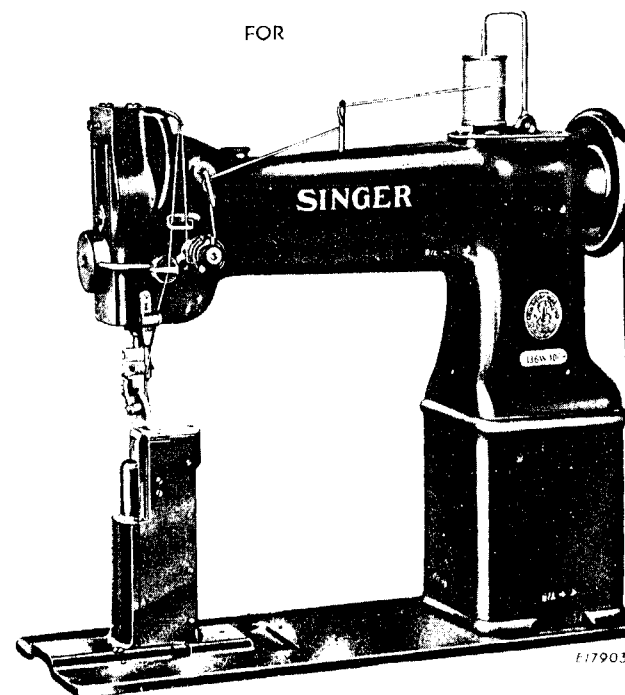
The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE

FOR



MACHINE No. 136w100

VERTICAL HOOK. POST BED.

CONTINUOUS WHEEL FEED

BALL BEARING ROLLER PRESSER

MAXIMUM STITCH 12 TO THE INCH

FOR LEATHER WORK

| No. | Plate | Name |
|---------|-------|-----------------------|
| *249069 | ----- | Arm with 202135 |
| 249001 | ----- | " Base |
| 204235 | 15748 | " Position Pin (2) |
| 200004E | 15748 | " " Screw (3) |
| 202005 | 15748 | " " Washer (3) |
| 203091 | 15738 | " Cap |
| 200278H | 15738 | " " Screw |
| 202248 | 15738 | " " " Washer |
| 203089 | 15738 | " " Spool Holder Base |

| No. | Plate | Name |
|---------|-------|--|
| 203090 | 15738 | Arm Cap Spool Holder Base 203089 with 200079H and 204296 |
| 200585H | 15738 | Arm Cap Spool Holder Base Screw |
| 204296 | 15738 | " " " " Wire |
| 200079H | 15738 | " " " " " Hinge Screw |
| 203092 | 15738 | Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H |
| 204235 | 15748 | Arm Position Pin (2) |
| 200004E | 15748 | " Screw (3) |
| 202005 | 15748 | " " Washer (3) |
| 237702 | 15738 | " Shaft with 224392 and 350431E |
| 237748 | 15738 | " " Bushing (back) with 202260 |
| 202260 | 15738 | " " " " Oil Packing (wick) |
| 200071E | 15738 | Arm Shaft Bushing (back) Screw (3) |
| 207080 | 15738 | " " " (front) with 202244 |
| 202244 | 15738 | " " " " Oil Packing (wick) |
| 200502H | 15738 | Arm Shaft Bushing (front) Oil Packing Thumb Screw |
| 200338C | 15738 | Arm Shaft Bushing (front) Set Screw |
| 224392 | 15738 | " " Oil Packing (wick) |
| 350431E | 15738 | " " " " Stop Screw |
| 202632 | 15745 | " Side Plate |
| 200462H | 15745 | " " " Thumb Screw |
| 237793 | 15738 | Balance Wheel (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) with 201346C and 350107C |
| 350419H | 15738 | Balance Wheel Adjusting Screw |
| 350107C | 15738 | " " Position Screw |
| 201346C | 15738 | " " Set Screw |
| *249002 | ----- | Bed |
| 202258 | 15748 | " Hinge Connection (2) |
| 200570E | 15748 | " " " Screw (4) |
| 203208 | 15743 | Bobbin |
| 238304 | 15743 | " Case Base with 202056, 203211 to 203213 and 203216 |
| 203211 | 15743 | Bobbin Case Base Latch |
| *202056 | ----- | " " " " Pin |
| 203212 | 15743 | " " " " Plunger |
| 203213 | 15743 | " " " " Spring |
| 238312 | 15743 | " " Cap with 200984C, 203214, 203215, 241674, 241675, two each 200594C and 350405C |
| 234079 | 15758 | Bobbin Case Lever |
| 234065 | 15758 | " " " Driving Block |
| 200076D | 15758 | " " " " Screw |
| 201272C | 15758 | Bobbin Case Lever Hinge Screw |
| 241674 | 15743 | " " Oiling Felt |
| 241675 | 15743 | " " " Retainer |
| 350405C | 15743 | " " " " Screw |
| 203214 | 15743 | " " Tension Spring |

| No. | Plate | Name |
|---------|-------|---|
| 200984C | 15743 | Bobbin Case Tension Spring Regulating Screw |
| 200594C | 15743 | Bobbin Case Tension Spring Screw |
| 203215 | 15743 | " " Thread Guide |
| 200594C | 15743 | " " " " Screw |
| 203216 | 15743 | " " Washer (cloth) |
| 238313 | 15743 | Bobbin Case complete, Nos. 238304 and 238312 |
| 237777 | 15745 | Face Plate with 201650H and 350432XC |
| 202135 | 15745 | " " Position Pin |
| 200473B | 15745 | " " Thumb Screw |
| 249088 | 15759 | Feed Post with 200362C, 200383C and two 201052C |
| 249098 | 15759 | Feed Post 249088 with 249007, 249013, 249014, 249019, 249077, 249078, 249092, 249099 and four 200137H |
| 249005 | 15758 | Feed Post Cover (back) |
| 249006 | 15758 | " " " (front) |
| 200159F | 15758 | " " " (back or front) |
| | | Clamp Screw (2) |
| 200583H | 15758 | Feed Post Cover (back or front) Screw (8) |
| 249007 | 15759 | Feed Post Cover (side) |
| 200137H | 15759 | " " " " Screw |
| 200036E | 15759 | " " Screw (2) |
| 249008 | 15759 | " Wheel |
| 249060 | 15759 | " " 249008 with 249062 and three 229D |
| 249092 | 15759 | Feed Wheel Adjusting Stud (eccentric) |
| 201052C | 15759 | " " " " Set Screw |
| 249061 | 15759 | " " Ball Bearing |
| 249097 | 15759 | " " Bearing |
| 200585H | 15759 | " " " Screw |
| 249062 | 15759 | " " Bevel Gear |
| 249012 | 15759 | " " " " Driving Pinion with two 201052C |
| 350395C | 15759 | Feed Wheel Bevel Gear Driving Pinion Screw Stud |
| 201052C | 15759 | Feed Wheel Bevel Gear Driving Pinion Set Screw |
| 249078 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft Connection |
| 249013 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) |
| 249014 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing |
| 200383C | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing Set Screw |
| 249077 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar with two 200393C |
| 200393C | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar Set Screw |
| 248810 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (upper) |

| No. | Plate | Name |
|----------|-------|---|
| 249077 | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar with two 200393C |
| 200393C | 15759 | Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar Set Screw |
| 249073 | 15759 | Feed Wheel Bevel Gear Driving Pinion Thrust Washer |
| 229D | 15759 | Feed Wheel Bevel Gear Screw |
| 249096 | 15759 | " " " " Spacing Washer |
| 249079 | 15759 | " " Bracket |
| 249099 | ----- | " " " 249079 with 248810, 249012, 249060, 249061, 249073, 249077, 249096, 249097, 350395C, 350514AL and three 200585H |
| 249019 | 15759 | Feed Wheel Bracket Friction Plug |
| 201052C | 15759 | " " " " " Set Screw |
| 200362C | 15759 | Feed Wheel Bracket Set Screw |
| 350514AL | 15759 | " " Cap Screw |
| 249027 | 15739 | " " Driving Gear (for 19 stitches) |
| 238641 | 15739 | Feed Wheel Driving Gear (for 21 stitches) |
| 249029 | 15739 | Feed Wheel Driving Gear (for 23 stitches) |
| 238613 | 15739 | Feed Wheel Driving Gear Key |
| 238614 | 15739 | " " " " " Shifting Collar with 201464C |
| 201464C | 15739 | Feed Wheel Driving Gear Key Shifting Screw Stud |
| 238615 | 15739 | Feed Wheel Driving Gear Key Spring |
| 201202D | 15739 | " " " " " Screw |
| 238616 | 15739 | Feed Wheel Driving Gear Key Stop Pin |
| 249075 | 15739 | " " " " Separating Washer (2) |
| 249030 | 15739 | Feed Wheel Driving Gear Shaft with 238616 |
| 249032 | 15739 | Feed Wheel Driving Gear Shaft Bracket with 202299, 238630 and two 200346C |
| 202299 | 15739 | Feed Wheel Driving Gear Shaft Bracket Oil Packing (wick) |
| 249033 | 15739 | Feed Wheel Driving Gear Shaft Bracket Plate with two 210983 |
| 210983 | 15739 | Feed Wheel Driving Gear Shaft Bracket Plate Position Pin |
| 200158H | 15739 | Feed Wheel Driving Gear Shaft Bracket Plate Screw (2) |
| 201082E | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (long) |
| 225532 | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (long) Washer |
| 201308E | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (short) |
| 203637 | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (short) Washer |

| No. | Plate | Name |
|---------|-------|---|
| 238630 | 15739 | Feed Wheel Driving Gear Shaft Bushing |
| 249031 | 15739 | " " " " " Collar with 200397H |
| 200397H | 15739 | Feed Wheel Driving Gear Shaft Collar Set Screw |
| 249041 | 15753 | Feed Wheel Driving Pinion (for 19 stitches) |
| 238655 | 15753 | Feed Wheel Driving Pinion (for 21 stitches) |
| 249043 | 15753 | Feed Wheel Driving Pinion (for 23 stitches) |
| 231433 | 15753 | Feed Wheel Driving Pinion Key |
| 238632 | 15753 | " " " " " Spacing Washer (for use in place of Feed Wheel Driving Pinion when one or two lengths of stitch are required) |
| 249044 | 15753 | Feed Wheel Driving Shaft |
| 249045 | 15753 | " " " " " Bushing (back) |
| 200362C | 15759 | " " " " " Set Screw |
| 249046 | 15753 | Feed Wheel Driving Shaft Bushing (front) |
| 200346C | 15739 | Feed Wheel Driving Shaft Bushing (front) Set Screw |
| 249047 | 15753 | Feed Wheel Driving Shaft Collar with two 201052C |
| 201052C | 15753 | Feed Wheel Driving Shaft Collar Set Screw |
| 237724 | 15753 | Feed Wheel Driving Shaft Gear with 200378C and 201220C |
| 201220C | 15753 | Feed Wheel Driving Shaft Gear Position Screw |
| 200378C | 15753 | Feed Wheel Driving Shaft Gear Set Screw |
| 201666E | 15753 | Feed Wheel Driving Shaft Nut |
| 203411 | 15753 | " " " " " Washer |
| *221214 | ----- | Hook (sewing) |
| 241602 | 15743 | " 221214 with 201253C, 201376C, and 241604 |
| 249095 | 15743 | Hook and Bobbin Case complete, Nos. 238313 and 241602 |
| 249049 | 15758 | Hook Bevel Gear Socket, 14 teeth |
| 234024 | 15758 | " " " " " Friction Washer |
| 200555H | 15743 | " " " " " Screw |
| 241551 | 15753 | " " Pinion, 28 teeth, with two 200378C |
| 201318E | 15753 | Hook Bevel Pinion Guard Oil Stop Screw |
| 201082E | 15753 | Hook Bevel Pinion Guard Screw |
| *249050 | ----- | " " " " " Section (back) |
| *249051 | ----- | Hook Bevel Pinion Guard Section (front) |
| 200378C | 15753 | Hook Bevel Pinion Set Screw |

PARTS FOR MACHINE No. 136w100

| No. | Plate | Name |
|---------|-------|--|
| 249052 | 15753 | Hook Bevel Pinion Guard complete, Nos. 201082E, 201318E, 249050 and 249051 |
| 237728 | 15753 | Hook Driving Shaft |
| 235857 | 15753 | " " " Bevel Gear with 200374C and 200396C |
| 237729 | 15739 | Hook Driving Shaft Bevel Gear Housing with 200346C and three 200362C |
| 237730 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (bottom) |
| 237731 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (bottom) Gasket |
| 237732 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (side) |
| 237733 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (side) Gasket |
| 200053C | 15739 | Hook Driving Shaft Bevel Gear Housing Cap Screw (4) |
| 201082E | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (long) |
| 225532 | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (long) Washer |
| 201308E | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (short) |
| 203637 | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (short) Washer |
| 200396C | 15753 | Hook Driving Shaft Bevel Gear Position Screw |
| 200374C | 15753 | Hook Driving Shaft Bevel Gear Set Screw |
| 237734 | 15753 | Hook Driving Shaft Bushing (back) |
| 200362C | 15739 | " " " " " Set Screw |
| 249053 | 15753 | Hook Driving Shaft Bushing (front) |
| 200338C | 15753 | " " " " " Set Screw |
| 221743 | 15753 | Hook Driving Shaft Collar with two 200380C |
| 200380C | 15753 | Hook Driving Shaft Collar Set Screw |
| 241604 | 15743 | " " " " " Hinge Screw |
| 201376C | 15743 | " " " " " Screw |
| 201253C | 15743 | " " " " " Post |
| 249054 | 15758 | " " " " " 249054 with 200555H, 201272C, 221222, 234024, 234065, 234079, 249049, 249072, 249095, two each 200076D and 200959D |
| 249072 | 15758 | Hook Post Oil Packing (wick) |
| 200959D | 15758 | " " " " " " Screw |
| 200017C | 15758 | " " " " " Screw (2) |
| 203637 | 15758 | " " " " " Washer (2) |
| 221215 | 15758 | " " " " " Slide |
| 221222 | 15743 | " " " " " Washer |
| 237837 | 15748 | Knee Lifter Connection Lever |
| 200262H | 15748 | " " " " " Hinge Screw |

PARTS FOR MACHINE No. 136w100

| No. | Plate | Name |
|---------|-------|---|
| 234019 | 15748 | Knee Lifter Connection Lever Lifting Rod with 202302 |
| 202302 | 15748 | Knee Lifter Connection Lever Lifting Rod Cotter Pin |
| 237838 | 15748 | Knee Lifter Lifting Lever |
| 200262H | 15748 | " " " " " Hinge Screw |
| 237937 | 15747 | Needle Bar with 200141F |
| 238251 | 15747 | " " " " " Connecting Link |
| 264718 | 15747 | " " " " " Oil Guard |
| 200161D | 15747 | " " " " " " " Screw |
| 202333 | 15747 | Needle Bar Connecting Link Stud with 202254 |
| 202254 | 15747 | Needle Bar Connecting Link Stud Oil Packing (wick) |
| 200374C | 15747 | Needle Bar Connecting Link Stud Set Screw |
| 200383C | 15747 | Needle Bar Connecting Link Stud Set Screw |
| *206891 | ----- | Needle Bar Connecting Stud |
| 202329 | 15747 | " " " " " 206891 with 200086C and 202330 |
| 202330 | 15747 | Needle Bar Connecting Stud Oil Packing (wick) |
| 200086C | 15747 | Needle Bar Connecting Stud Pinch Screw |
| 202692 | 15747 | " " " " " Crank with 200335C, 200374C, 200383C, 200428C and 202333 |
| 237737 | 15747 | Needle Bar Crank 202692 with 202329, 202399, 202400, 237762 and 238251 |
| 203172 | 15747 | Needle Bar Crank Friction Washer |
| 200428C | 15747 | " " " " " Position Screw |
| 200335C | 15747 | " " " " " Set Screw |
| 202664 | 15747 | " " " " " Rock Frame |
| 237738 | 15747 | " " " " " 202664 with 237937 |
| *38127 | 15738 | Needle Bar Rock Frame Driving Eccentric |
| *237749 | 15738 | Needle Bar Rock Frame Driving Eccentric Body |
| 350107C | 15738 | Needle Bar Rock Frame Driving Eccentric Body Position Screw |
| 443C | 15738 | Needle Bar Rock Frame Driving Eccentric Body Set Screw |
| 1103C | 15738 | Needle Bar Rock Frame Driving Eccentric Regulating Screw |
| 217D | 15738 | Needle Bar Rock Frame Driving Eccentric Set Screw |
| 7071 | 15738 | Needle Bar Rock Frame Driving Eccentric Set Screw Washer |
| 237750 | 15738 | Needle Bar Rock Frame Driving Eccentric complete, Nos. 217D, 443C, 1103C, 7071, 38127, 237749 and 350107C |
| 237739 | 15748 | Needle Bar Rock Frame Driving Fork Lever with 200029E |
| 200029E | 15748 | Needle Bar Rock Frame Driving Fork Lever Pinch Screw |

PARTS FOR MACHINE No. 136w100

| No. | Plate | Name |
|---------|-------|--|
| 237740 | 15748 | Needle Bar Rock Frame Driving Fork Lever Slide Block (two pieces) |
| 210910 | 15747 | Needle Bar Rock Frame Hinge Stud with 202277 |
| 202277 | 15747 | Needle Bar Rock Frame Hinge Stud Oil Packing (wick) |
| 200347C | 15747 | Needle Bar Rock Frame Hinge Stud Set Screw |
| 202666 | 15747 | Needle Bar Rock Frame Position Bracket |
| 200098F | 15747 | " " " " " " |
| | | Screw |
| 202667 | 15748 | Needle Bar Rock Frame Rock Shaft |
| 210978 | 15748 | " " " " " " |
| | | 202667 with 200387C and 210920 |
| 202668 | 15748 | Needle Bar Rock Frame Slide Block |
| 210920 | 15748 | " " " " " " |
| | | 202668 with 201141C |
| 201141C | 15748 | Needle Bar Rock Frame Slide Block Screw Stud |
| 200387C | 15748 | Needle Bar Rock Frame Slide Block Screw Stud Set Screw |
| 200141F | 15747 | Needle Set Screw |
| 207072 | 15746 | Presser Bar Bushing (2) |
| 200352C | 15746 | " " " Set Screw (2) |
| 202671 | 15746 | " " Lifter |
| 200653C | 15746 | " " Hinge Screw |
| 207963 | 15746 | " " Lifting Releasing Lever Bracket |
| 200975F | 15746 | Presser Bar Lifting Releasing Lever Bracket Guide Screw |
| 206608 | 15746 | Presser Bar Lifting Releasing Lever Bracket Spring |
| 202337 | 15746 | Presser Bar Position Guide |
| 202338 | 15746 | " " " " Lever with 200086F |
| 200086F | 15746 | Presser Bar Position Guide Lever Pinch Screw |
| 200352C | 15746 | Presser Bar Position Guide Set Screw |
| 207965 | 15748 | " " Spring (flat) |
| 210949 | 15746 | " " " Bracket with 200086C |
| 200086C | 15746 | Presser Bar Spring Bracket Pinch Screw |
| 350346C | 15748 | " " " Regulating Screw |
| 200948F | 15748 | " " " Support Screw |
| 201997 | 15746 | Roller Presser, 1 in. diam., 5/32 in. face (fine) with 1528J, 201699C, 350104C and twenty-eight 206417 |
| 249056 | 15746 | Roller Presser Arm |
| 249057 | 15746 | " " " 249056 with 201997 |
| 233807 | 15746 | " " " Bracket |
| 235088 | 15746 | " " " Position Collar with 200362C |
| 200117F | 15746 | Roller Presser Arm Bracket Position Collar Position Screw |
| 200362C | 15746 | Roller Presser Arm Bracket Position Collar Set Screw |

PARTS FOR MACHINE No. 136w100

| No. | Plate | Name |
|----------|-------|---|
| 202558 | 15746 | Roller Presser Arm Bracket Spring |
| 202559 | 15746 | " " " " " |
| | | Stop |
| 200141F | 15746 | Roller Presser Arm Bracket Spring Stop Screw |
| 200096D | 15746 | Roller Presser Arm Screw |
| 249058 | 15746 | Roller Presser and Bar complete, Nos. 200096D, 200117F, 202557 to 202559, 233807, 235088, 249057 and two 200141F |
| 206417 | 15746 | Roller Presser Ball, 1/16 in. diameter |
| 201699C | 15746 | " " " Cone |
| 202557 | 15746 | " " Bar |
| 350104C | 15746 | " " Hinge Screw |
| 1528J | 15746 | " " " Nut |
| 237762 | 15747 | Take-up Lever |
| 202399 | 15747 | " " Driving Stud with 202277 |
| 202277 | 15747 | " " " Oil Packing (wick) |
| 202400 | 15747 | Take-up Lever Hinge Stud with 202423 |
| 202423 | 15747 | " " " " Oil Packing (wick) |
| 200383C | 15747 | Take-up Lever Hinge Stud Set Screw |
| 202401 | 15746 | " " Oiling Felt |
| 200132E | 15746 | " " " Screw |
| 244048 | 15760 | Tension Disc (back) |
| 244049 | 15760 | " " (front) |
| 202404 | 15746 | " Release Plunger |
| 244061 | 15760 | " " Washer |
| 223438 | 15760 | " Spring |
| 263106 | 15760 | " " Washer |
| 200625F | 15760 | " Stud with 204925 |
| 200061C | 15760 | " " Set Screw |
| 204925 | 15760 | " " Washer |
| 201572H | 15760 | " Thumb Nut |
| 240358 | 15760 | Tension complete, Nos. 200625F, 201572H, 202410, 223438, 244048, 244049, 244061, and 263106 |
| 202410 | 15760 | Thread Controller Spring |
| 241443 | 15760 | " " " Stop |
| 200132E | 15760 | " " " Screw |
| 202412 | 15738 | " Guide |
| 210955 | 15760 | " " (upper) |
| 200582H | 15760 | " " Screw (2) |
| 241755 | 15745 | " Lubricator Oil Pad (felt) |
| 237779 | 15745 | " " " Holder |
| 240439 | 15745 | " " " Retainer |
| 241758 | 15745 | " " " Reservoir |
| 241759 | 15745 | " " " Wick |
| 350432XC | 15745 | " " " Screw |
| 201650H | 15745 | " " " Nut |
| 214838 | 15745 | " " " Washer |
| 237780 | 15745 | Thread Lubricator complete, Nos. 214838, 237779, 240439, 241755, 241758 and 241759 |

| No. | Plate | Name |
|----------|-------|---|
| 240034 | 15760 | Thread Retainer |
| 210956 | 15760 | " " Bracket with 200397H |
| 200582H | 15760 | " " Screw (2) |
| 210993 | 15760 | " " Sleeve |
| 200366H | 15760 | " " Set Screw |
| 223844 | 15760 | " " Spring |
| 210957 | 15760 | " " Stud |
| 210958 | 15760 | " " Collar |
| 200397H | 15760 | " " Set Screw |
| 210959 | 15760 | Thread Retainer (lower) complete, Nos. 210956 to 210958, 210993 and 223844 |
| 249059 | 15758 | Throat Plate, 53 elongated needle hole, for needle sizes 14 and 15 |
| 200577AL | 15758 | Throat Plate Screw (2) |
| 249066 | 15748 | Vertical Shaft |
| 237745 | 15748 | " " Bevel Gear (lower) |
| 205508 | 15748 | " " " " " " |
| | | Position Pin |
| 235857 | 15739 | Vertical Shaft Bevel Gear (upper) with 200374C and 200396C |
| 200396C | 15748 | Vertical Shaft Bevel Gear (upper) Position Screw |
| 200374C | 15748 | Vertical Shaft Bevel Gear (upper) Set Screw |
| 237734 | 15748 | Vertical Shaft Bushing (lower) |
| 200346C | 15739 | " " " " " Set Screw |
| 237746 | 15748 | Vertical Shaft Bushing (upper) |
| 200362C | 15748 | " " " " " Set Screw |
| 237747 | 15738 | Vertical Shaft Driving Gear with 200374C and 200396C |
| 200396C | 15738 | Vertical Shaft Driving Gear Position Screw |
| 200374C | 15738 | Vertical Shaft Driving Gear Set Screw |
| 249067 | 15748 | " " Oil Leader (lower) (brass) |
| 237755 | 15738 | Vertical Shaft Oil Leader (upper) (brass) |

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.***" |

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

MACHINE No. 136w101

VERTICAL HOOK. POST BED.

CONTINUOUS WHEEL FEED

BALL BEARING ROLLER PRESSER.

NEEDLE IS SET AT AN ANGLE

FOR CLOSE EDGE STITCHING ON FINE SHOES

Same as Machine No. 136w100 with the following
exceptions:

| No. | Plate | Name |
|--------|-------|---|
| 249116 | 15761 | Feed Post 249088 with 249007, 249013, 249014, 249019, 249077, 249078, 249092, 249117 and four 200137H, in place of 249098 |
| 249117 | ----- | Feed Wheel Bracket 249079 with 248810, 249012, 249061, 249073, 249077, 249096, 249097, 249115, 350395C, 350514AL and three 200585H |
| 249103 | 15761 | Feed Wheel in place of 249008 |
| 249115 | 15761 | " " 249103 with 249062 and three 229D, in place of 249060 |
| 248858 | 15764 | Loop Guard |
| 238636 | 15762 | Needle Bar with 200141F, in place of 237937 |
| 238640 | 15762 | Needle Bar Rock Frame 202664 with 238636, in place of 237738 |
| 201990 | 16776 | Roller Presser, 13/16 in. diam., 3/64 in. face (fine) with 1528J, 201699C, 350104C and twenty-eight 206417, in place of 201997 |
| 203422 | 16776 | Roller Presser Arm, in place of 249056 |
| 238637 | 16776 | " " " 203422 with 201990, in place of 249057 |
| 238672 | 16776 | Roller Presser and Bar complete, Nos. 200096D, 200117F, 202557 to 202559, 233807, 235088, 238637 and two 200141F, in place of 249058 |
| 249105 | 15764 | Throat Plate, 53 elongated needle hole, for needle sizes 14 and 15, in place of 249059 |

ACCESSORIES

| No. | Plate | Name |
|--------|-------|--|
| 203208 | 15743 | Bobbin (5) |
| 238632 | 15753 | Feed Wheel Driving Pinion Spacing Washer (2) |
| 4822 | 15757 | Roller Presser Hinge Screw Nut Wrench |
| 228476 | 15757 | Screw Driver (Bobbin Case) |
| 16x4 | ----- | Needles, six, three each, sizes 12 and 13 |
| 228288 | 15751 | Drip Pan with four 3/4 in. wire nails |
| 41400 | 15757 | Machine Rest Pin (wood) |
| 120342 | 15757 | Oiler (copper plated) with 120343 |
| 120343 | 15757 | " Spout (3-1/2 in. long) |
| 225498 | 15757 | Screw Driver (7-1/4 in. long) |
| 225554 | 15757 | Wrench (steel) |

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR 5/16 INCH ROUND BELT DRIVE

| | | |
|---------|-------|--|
| 259428 | 16615 | Brake (leather) |
| 259429 | 16615 | " Clamp |
| 200113F | 16615 | " " Screw |
| 225453 | 16615 | Frame with 202277 and 259660 |
| 225454 | 16615 | " Hinge Pin |
| 202277 | 16615 | " Oil Packing (wick) |
| 259660 | 16615 | " " Well Washer |
| 225455 | 16615 | " Spring |
| 225456 | 16615 | " " Plunger |
| 225368 | 16615 | Pulley with 200380C |
| 200380C | 16615 | " Set Screw |
| 225381 | 16615 | Spindle |
| 225444 | 16615 | Stop Latch |
| 200056E | 16615 | " " Screw |
| 225458 | 16615 | " " Thumb Lever |
| 225459 | 16615 | " " " Hinge Stud |
| 225459 | 16615 | " " " Joint Stud |
| 202478 | 16615 | " " Trip Lever |
| 200299H | 16615 | " " " Hinge Screw |
| 225461 | 16615 | Tension Bracket with 201499H |
| 200082D | 16615 | " " Screw |
| 228026 | 16615 | " " Washer |
| 2102 | 16615 | " Disc |
| 13710 | 16615 | " Spring |
| 201499H | 16615 | " Stud |
| 201572H | 16615 | " " Thumb Nut |
| 225462 | 16615 | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102 |

ACCESSORIES

| No. | Plate | Name |
|--------|-------|--|
| 259430 | 16615 | Bobbin Winder and Tension Bracket Base |
| 259431 | 16615 | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R.H.B. |

KNEE LIFTER

| | | |
|---------|-------|--|
| 228359 | 16643 | Rock Lever with two 350231C |
| 228486 | 16643 | " " Bracket with 200347C and three wood screws 7/8 in., No. 12 |
| 228361 | 16643 | Rock Lever Bracket 228486 with 228359, 228363, 228367, 228386 and 228455 |
| 228362 | 16643 | Rock Lever Extension with 200529C |
| 350231C | 16643 | " " " Set Screw |
| 228363 | 16643 | " " Hinge Pin |
| 228364 | 16643 | " " Knee Plate with 350231C |
| 228388 | 16643 | " " " Arm |
| 350231C | 16643 | " " " Set Screw |
| 350231C | 16643 | " " " Set Screw |
| 228455 | 16643 | " " Position Spring |
| 228365 | 16643 | " " Rod |
| 200529C | 16643 | " " " Set Screw |
| 228386 | 16643 | " " Spring |
| 228367 | 16643 | " " Stop Stud |
| 200347C | 16643 | " " " Set Screw |
| 228368 | 16643 | Knee Lifter complete, Nos. 228361, 228362, 228364, 228365 and 228388 |

FOR MACHINE No. 136w101

Same as for Machine No. 136w100 with the following exceptions:

| | | |
|---------|-------|--|
| 16x4 | ----- | Needles, six, size 9, in place of three each sizes 12 and 13 |
| 350395C | 15759 | Feed Wheel Bevel Gear Driving Pinion Screw Stud |

FEED GEARS

| No. | Plate | Name |
|--------|-------|---|
| 249020 | 15739 | Feed Wheel Driving Gear (for 12 stitches) |
| 249021 | 15739 | Feed Wheel Driving Gear (for 13 stitches) |
| 249022 | 15739 | Feed Wheel Driving Gear (for 14 stitches) |
| 249023 | 15739 | Feed Wheel Driving Gear (for 15 stitches) |
| 249024 | 15739 | Feed Wheel Driving Gear (for 16 stitches) |
| 249025 | 15739 | Feed Wheel Driving Gear (for 17 stitches) |
| 249026 | 15739 | Feed Wheel Driving Gear (for 18 stitches) |
| 249027 | 15739 | Feed Wheel Driving Gear (for 19 stitches) |
| 249028 | 15739 | Feed Wheel Driving Gear (for 20 stitches) |
| 238641 | 15739 | Feed Wheel Driving Gear (for 21 stitches) |
| 249029 | 15739 | Feed Wheel Driving Gear (for 23 stitches) |
| 238642 | 15739 | Feed Wheel Driving Gear (for 24 stitches) |
| 238605 | 15739 | Feed Wheel Driving Gear (for 26 stitches) |
| 238606 | 15739 | Feed Wheel Driving Gear (for 29 stitches) |
| 238607 | 15739 | Feed Wheel Driving Gear (for 32 stitches) |
| 249034 | 15753 | Feed Wheel Driving Pinion (for 12 stitches) |
| 249035 | 15753 | Feed Wheel Driving Pinion (for 13 stitches) |
| 249036 | 15753 | Feed Wheel Driving Pinion (for 14 stitches) |
| 249037 | 15753 | Feed Wheel Driving Pinion (for 15 stitches) |
| 249038 | 15753 | Feed Wheel Driving Pinion (for 16 stitches) |
| 249039 | 15753 | Feed Wheel Driving Pinion (for 17 stitches) |
| 249040 | 15753 | Feed Wheel Driving Pinion (for 18 stitches) |
| 249041 | 15753 | Feed Wheel Driving Pinion (for 19 stitches) |
| 249042 | 15753 | Feed Wheel Driving Pinion (for 20 stitches) |

FEED GEARS

| No. | Plate | Name |
|--------|-------|---|
| 238655 | 15753 | Feed Wheel Driving Pinion (for 21 stitches) |
| 249043 | 15753 | Feed Wheel Driving Pinion (for 23 stitches) |
| 238656 | 15753 | Feed Wheel Driving Pinion (for 24 stitches) |
| 238618 | 15753 | Feed Wheel Driving Pinion (for 26 stitches) |
| 238619 | 15753 | Feed Wheel Driving Pinion (for 29 stitches) |
| 238620 | 15753 | Feed Wheel Driving Pinion (for 32 stitches) |

FEED WHEELS

FOR MACHINE No. 136w100

| | | |
|--------|-------|--------------------|
| 249008 | 15759 | Feed Wheel |
| 249063 | 15759 | " " (fine knurl) |
| 249064 | 15759 | " " (medium knurl) |
| 249065 | 15759 | " " (coarse knurl) |

FOR MACHINE No. 136w101

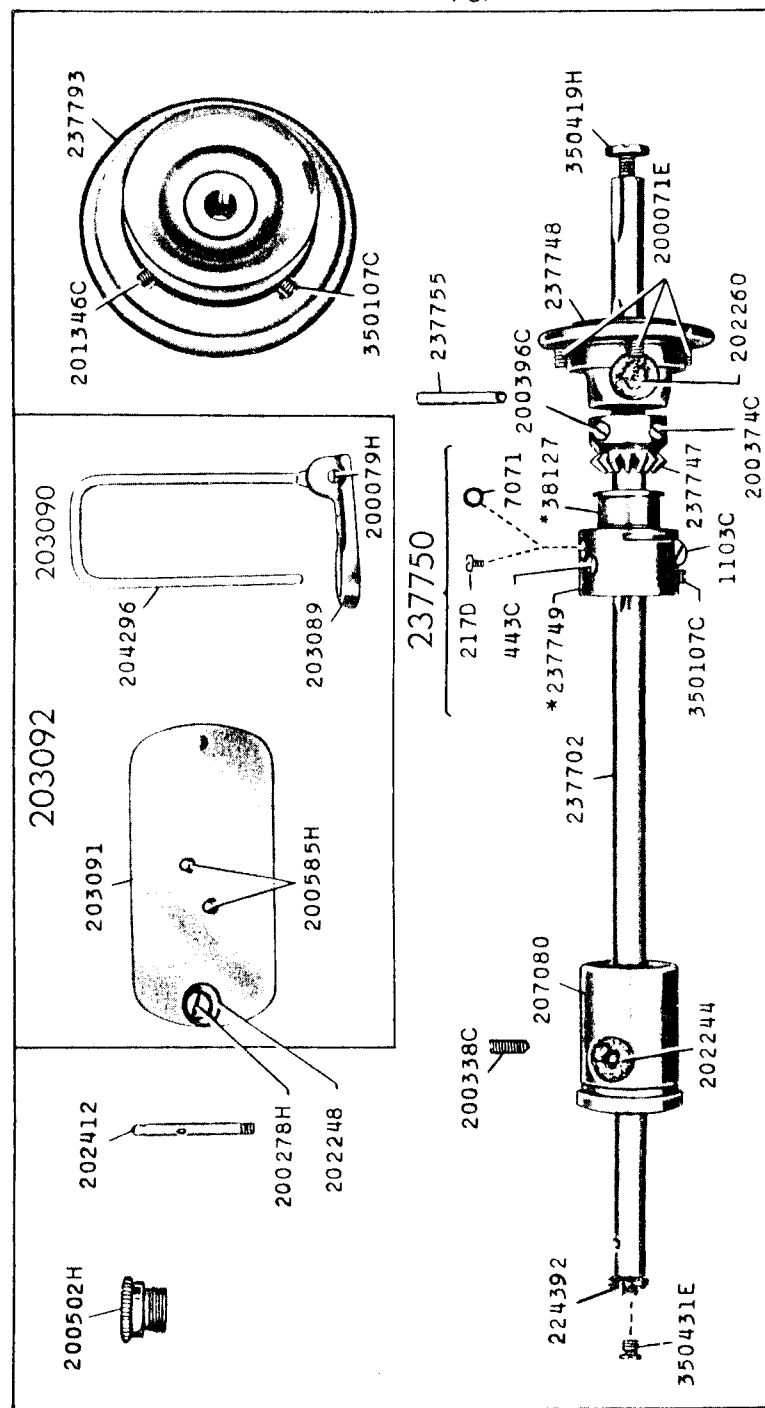
| | | |
|--------|-------|--------------------|
| 249101 | 15761 | Feed Wheel |
| 249102 | 15761 | " " (fine knurl) |
| 249103 | 15761 | " " (medium knurl) |
| 249104 | 15761 | " " (coarse knurl) |

WOOD BASE

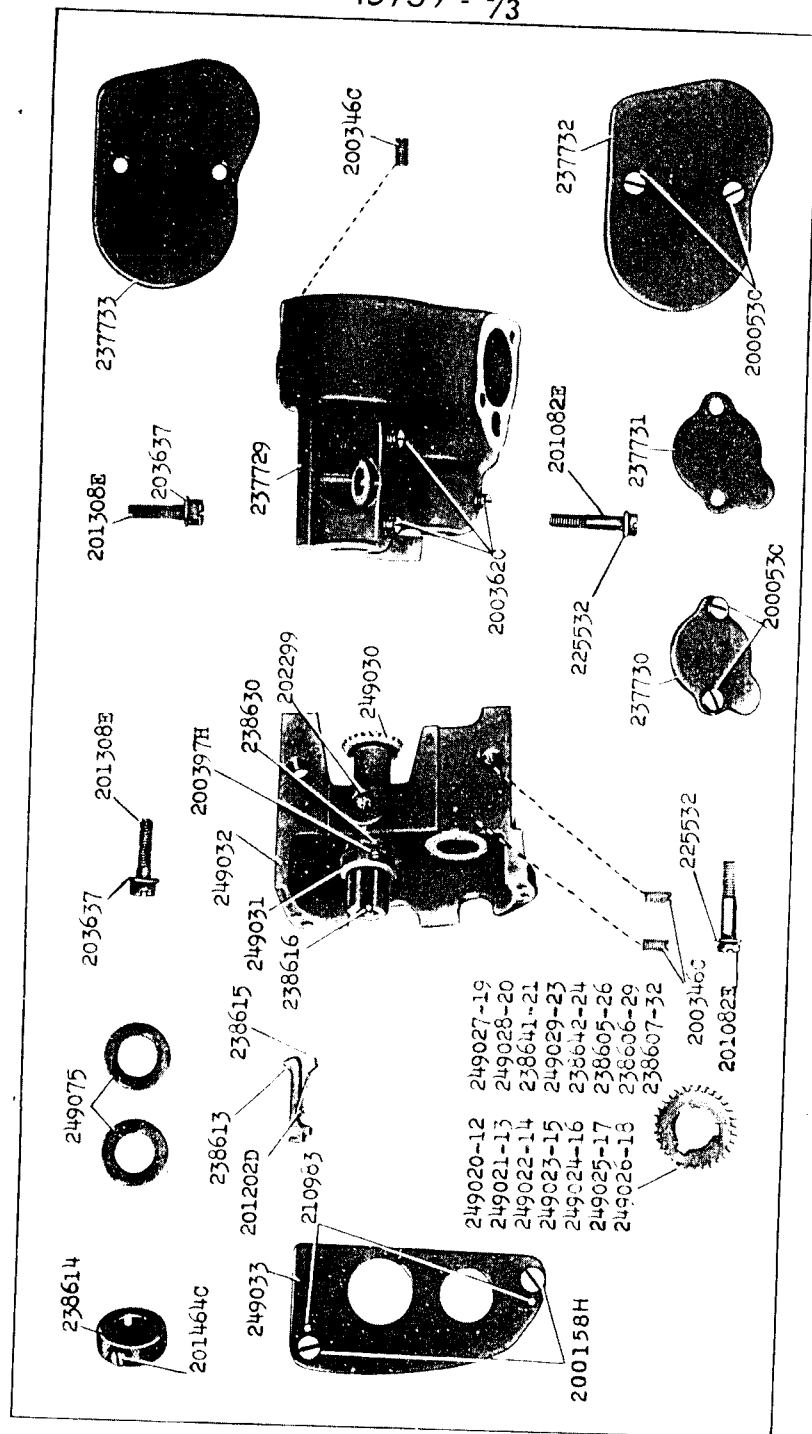
| | | |
|--------|-------|---|
| 202259 | ----- | Bed Hinge Plate |
| 227493 | 15751 | " " " 202259 with two wood screws 7/8 in., No. 12 H |
| 225589 | 15751 | Machine Cushion (leather) |
| 228357 | 15751 | Wood Base with two 227493, four 225589 and eight wood screws 1-1/2 in., No. 7 |

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.***" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

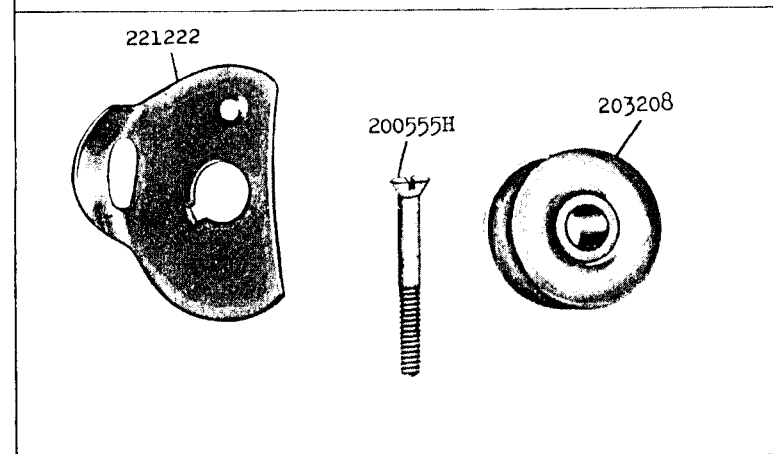
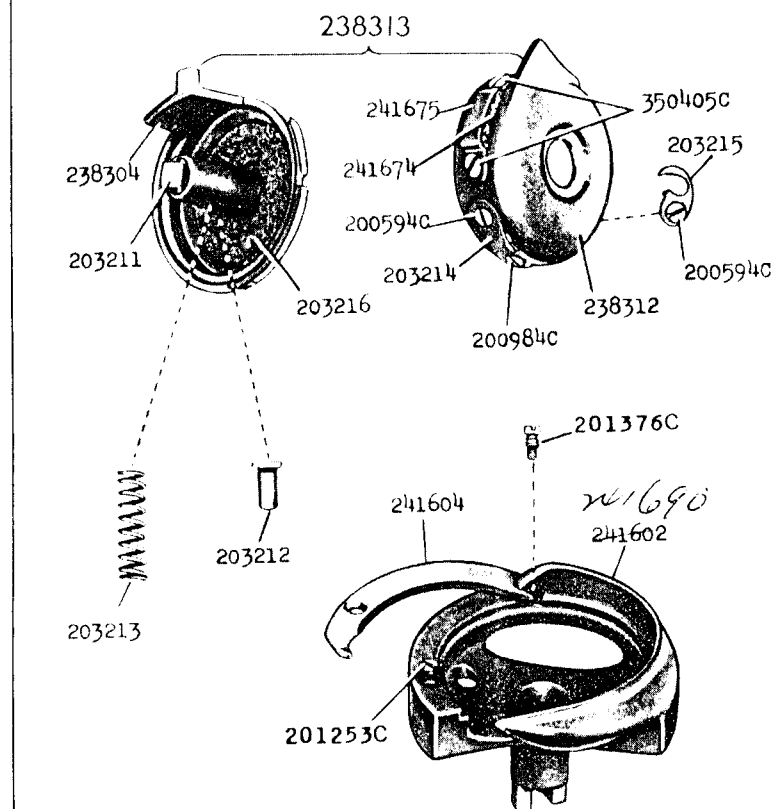


15739 - 1/3

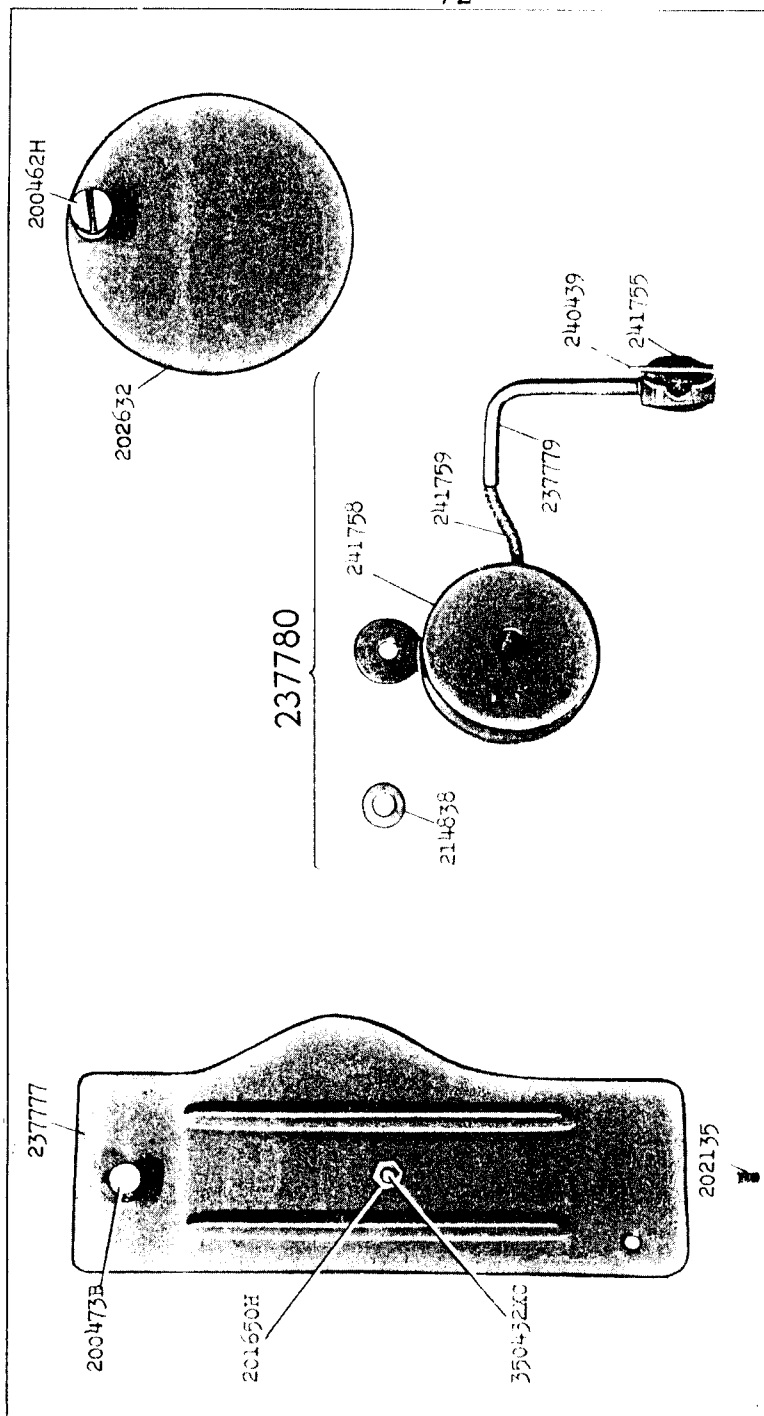


15743

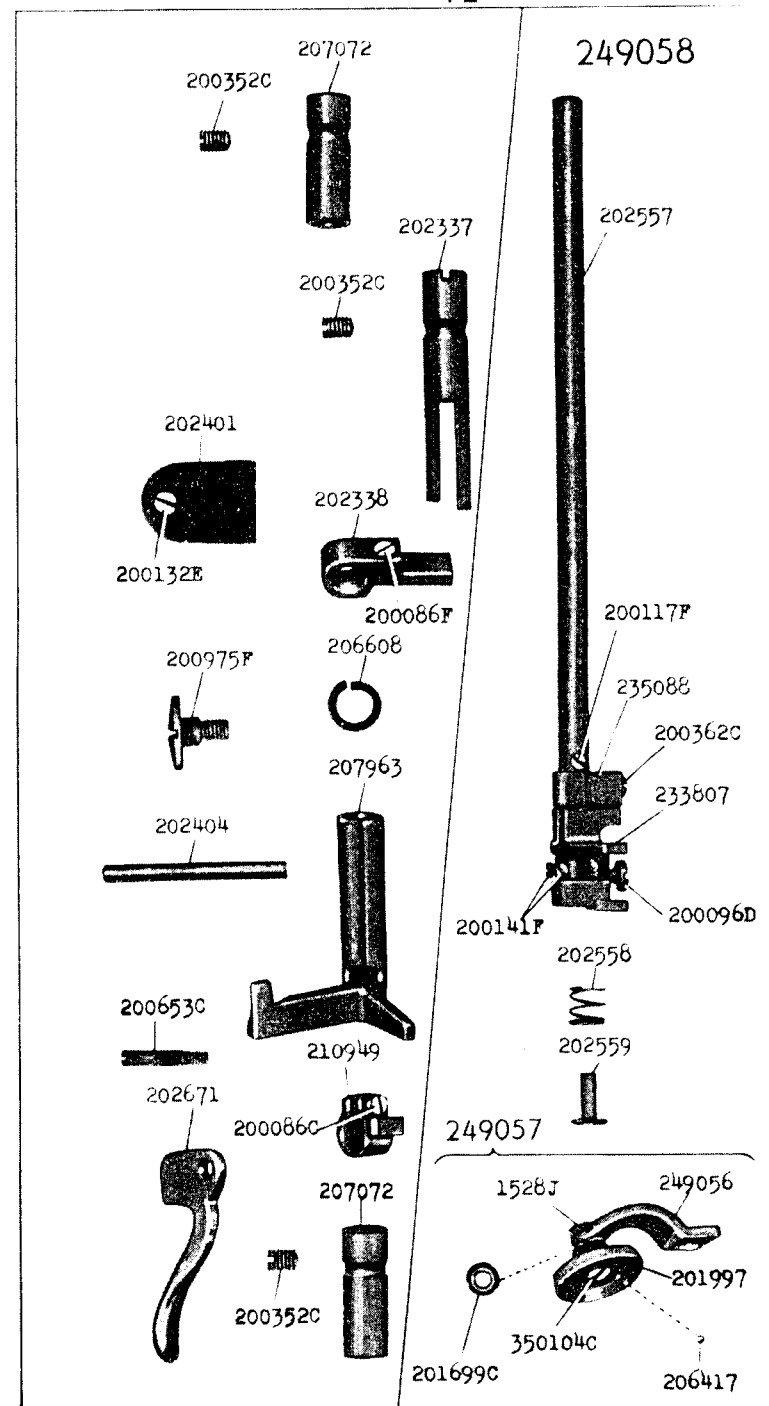
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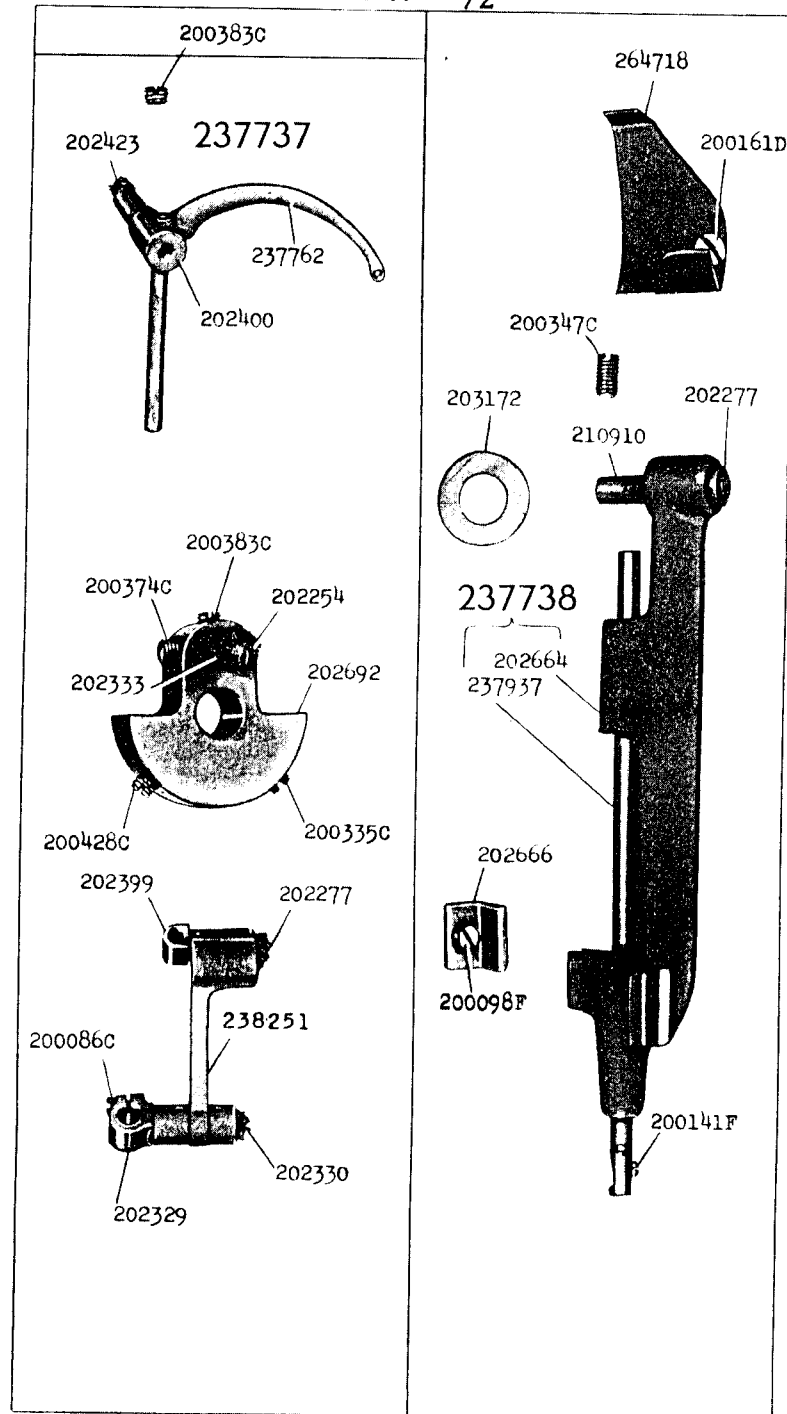
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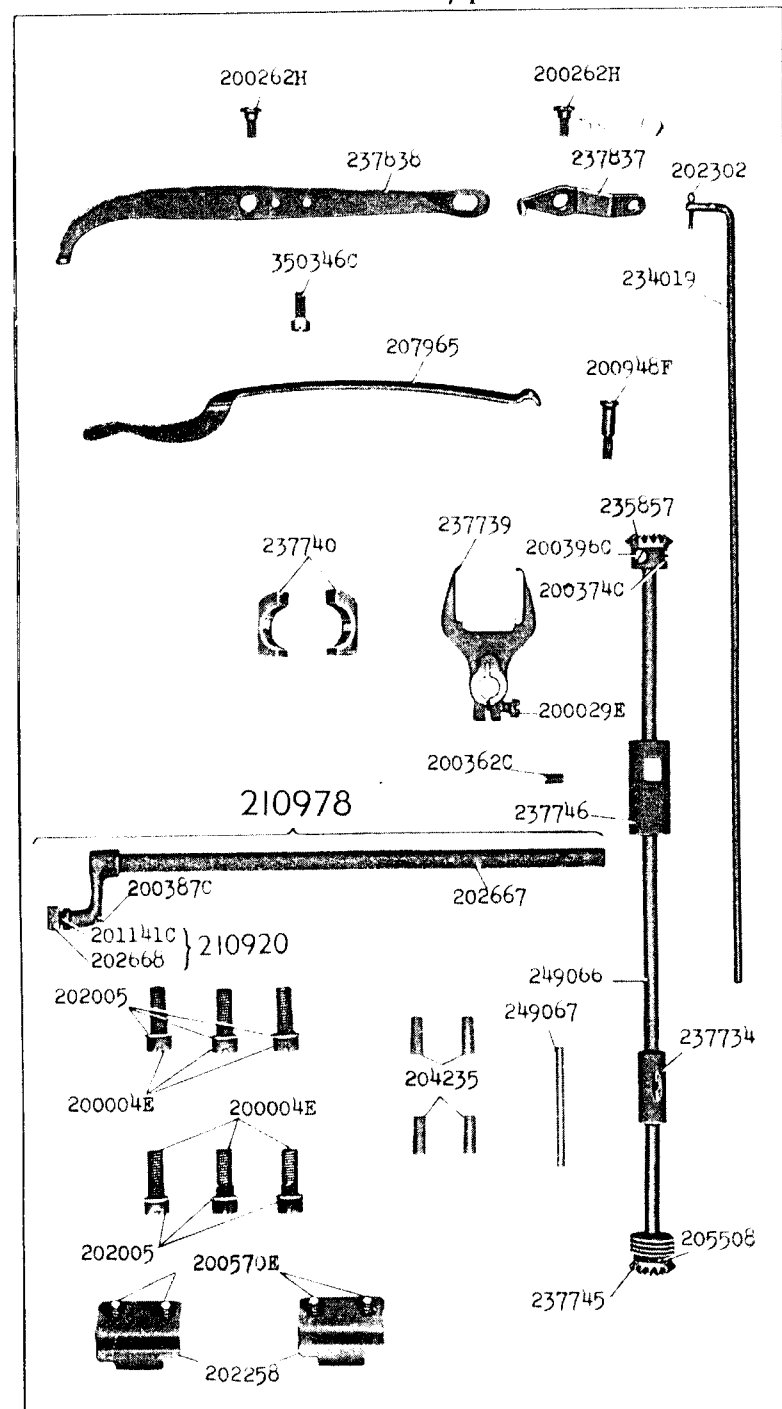
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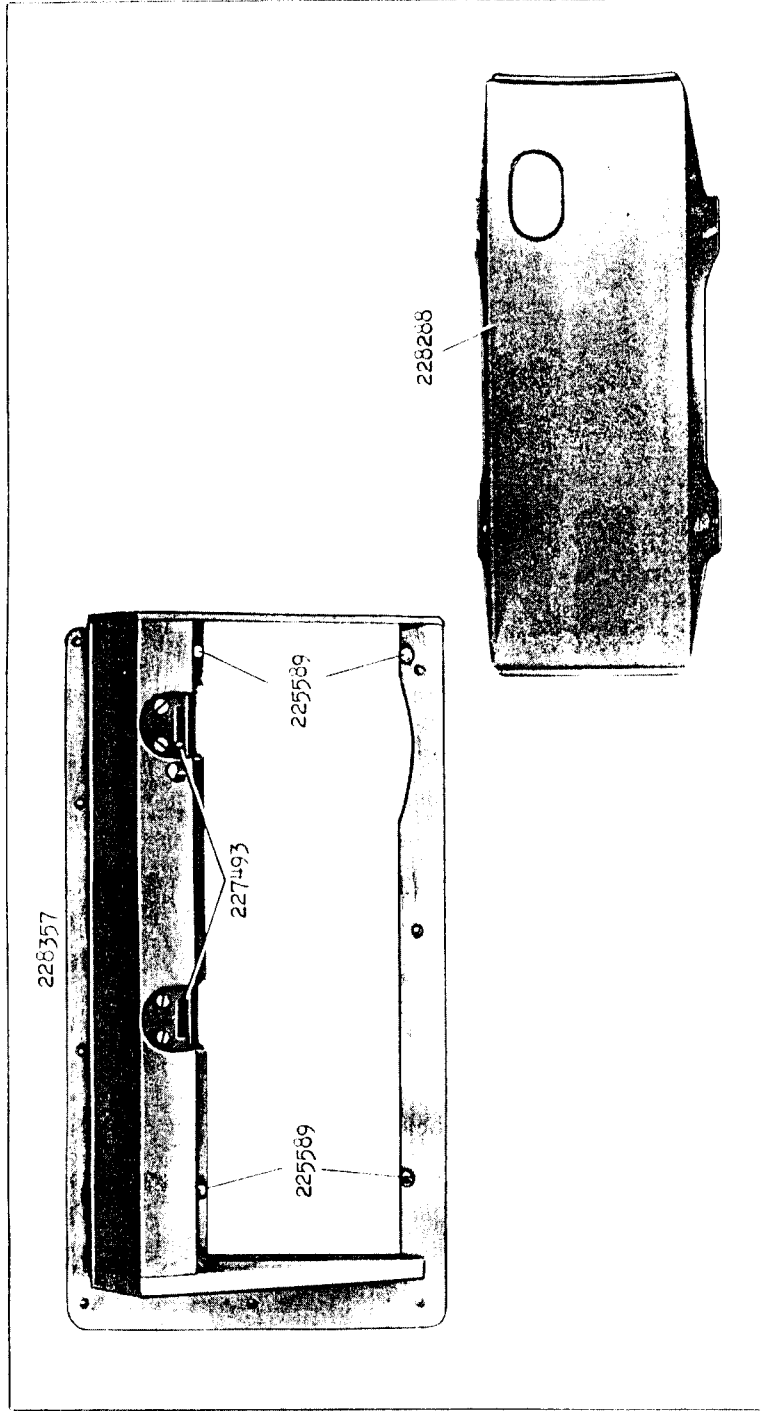
15747 - 1/2



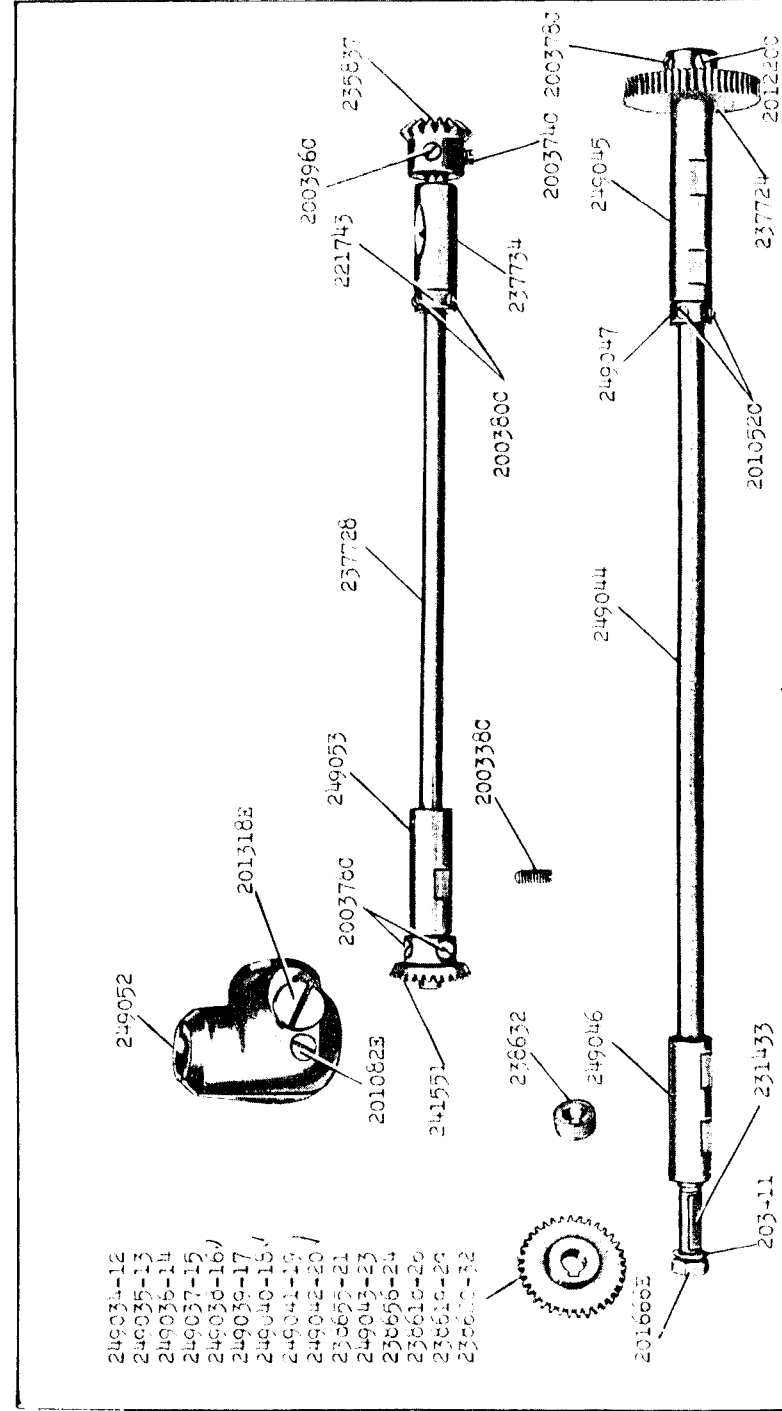
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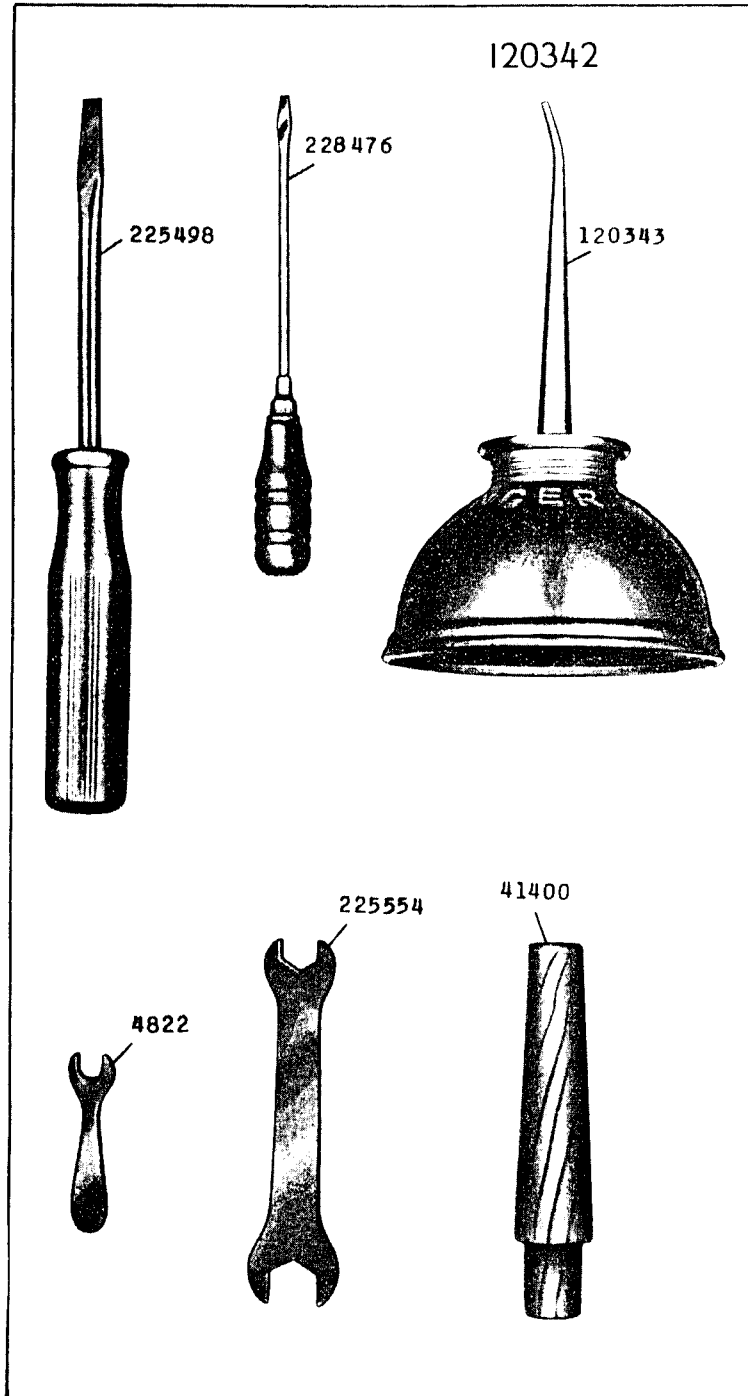
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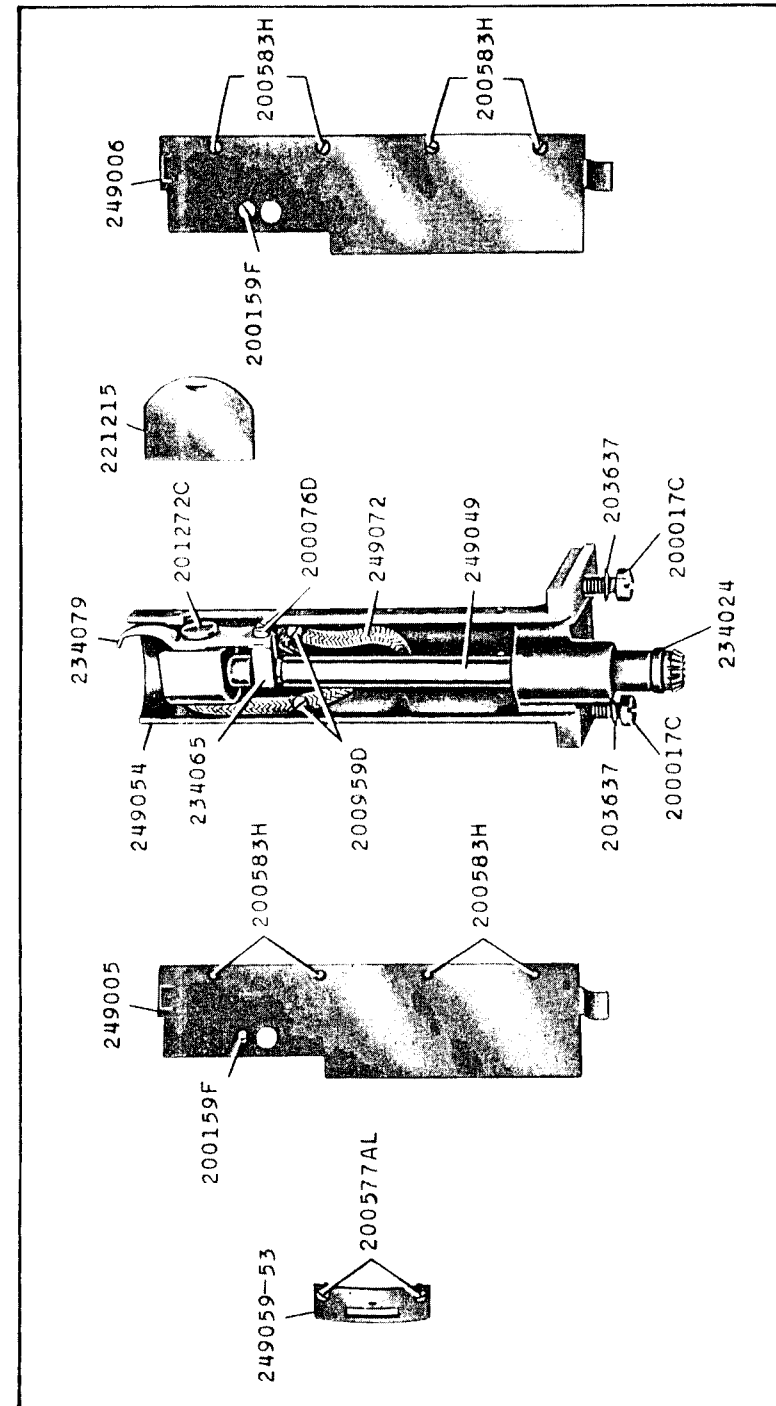
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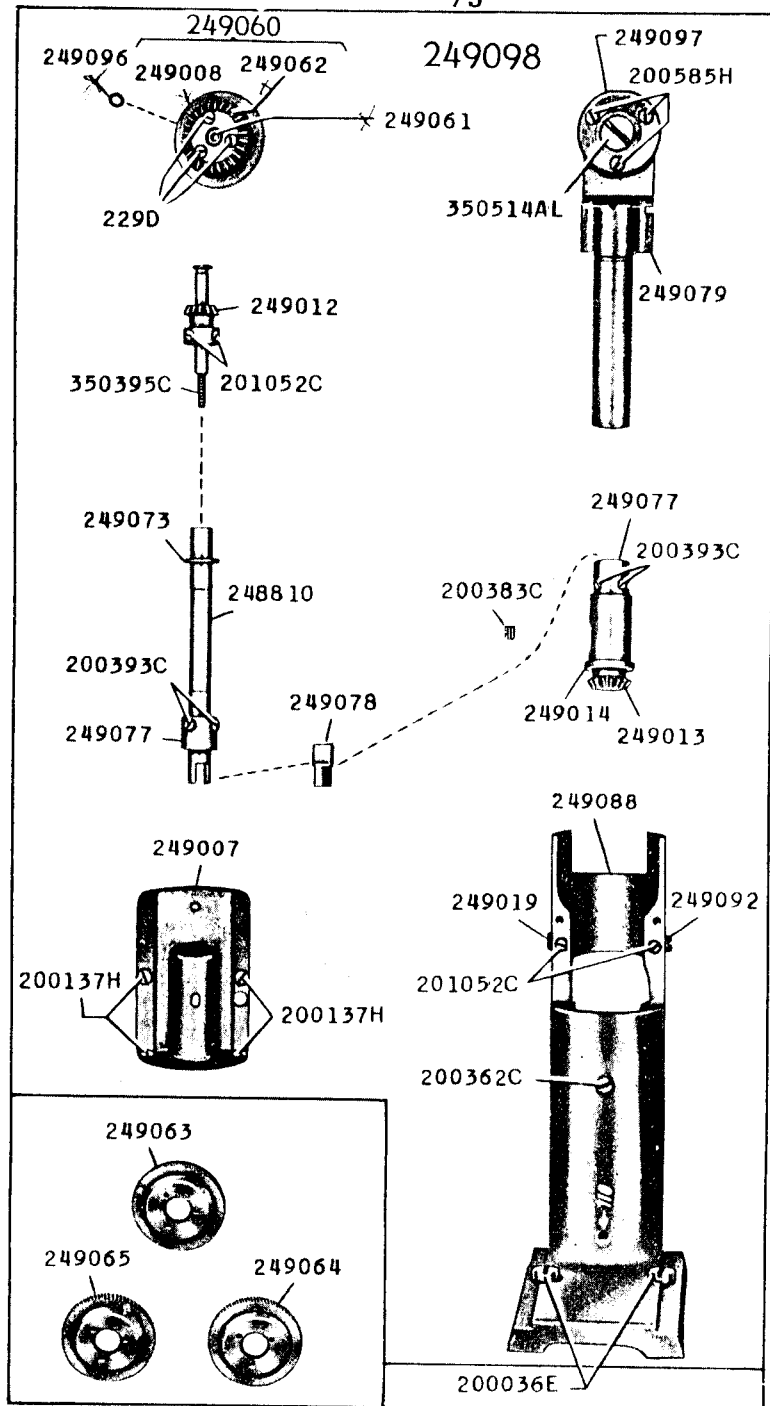
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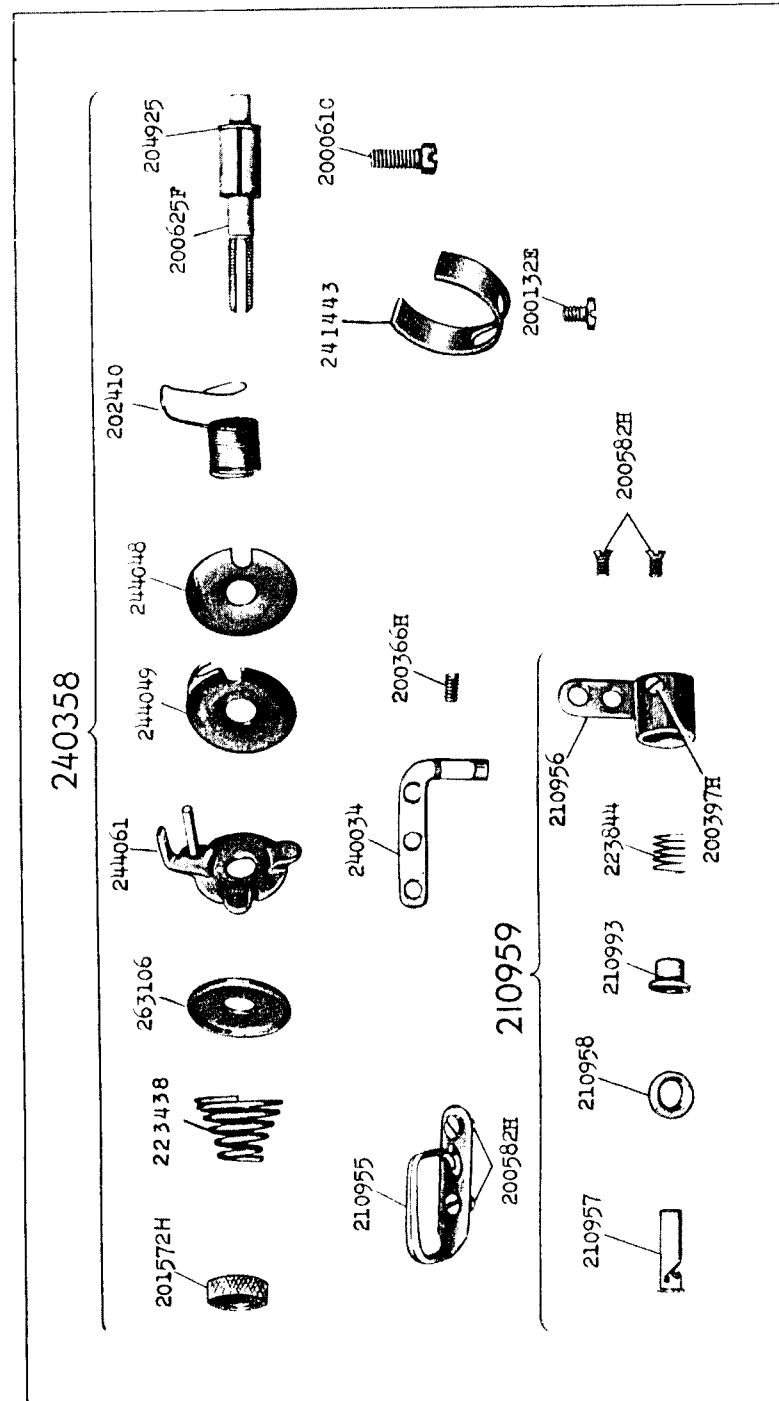
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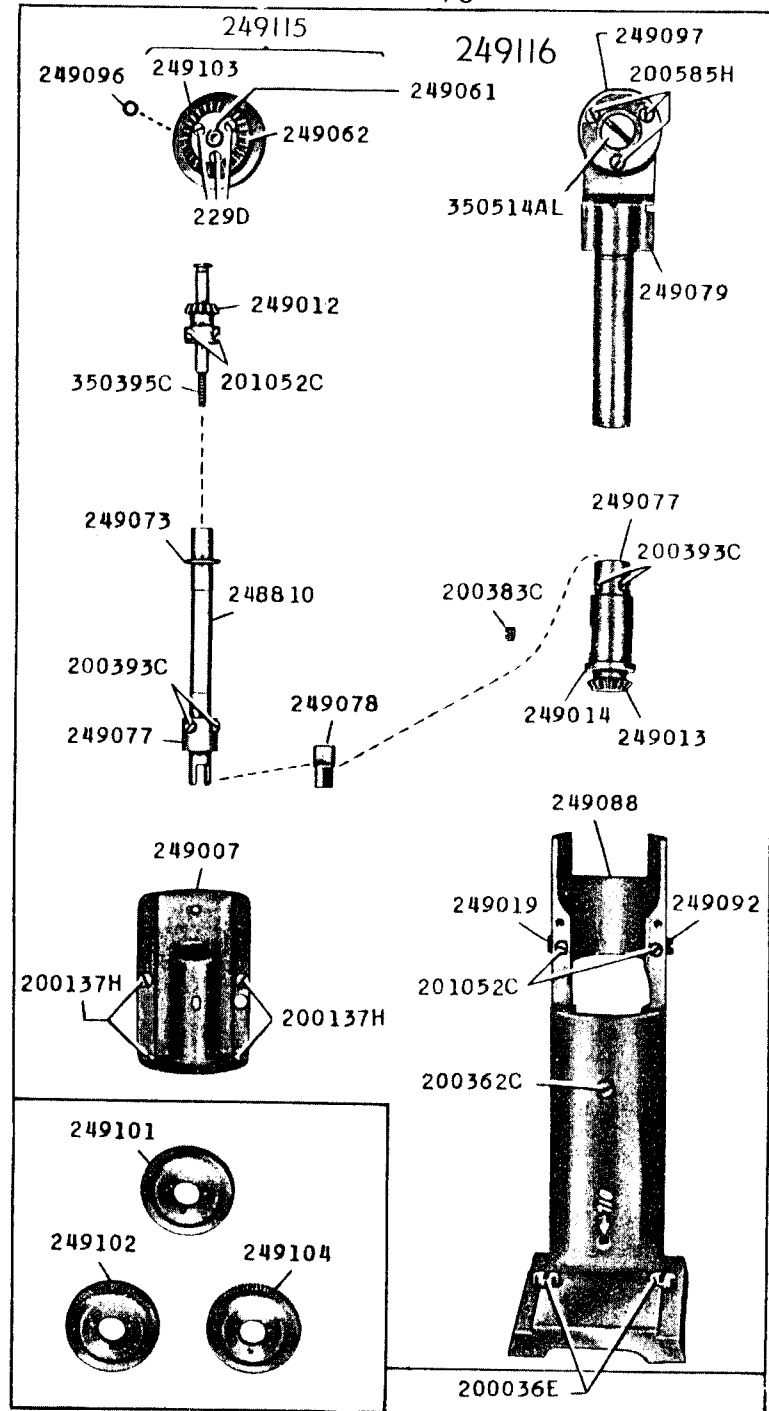
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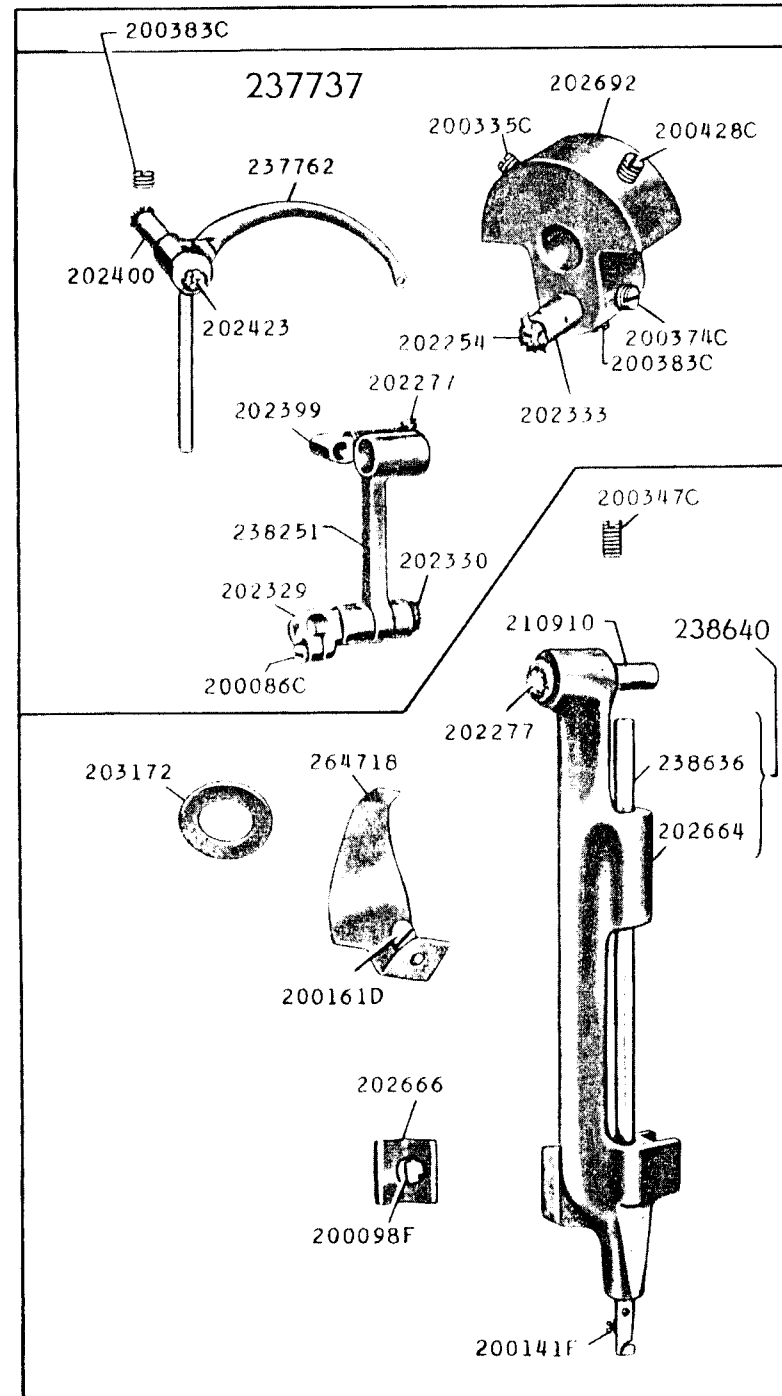
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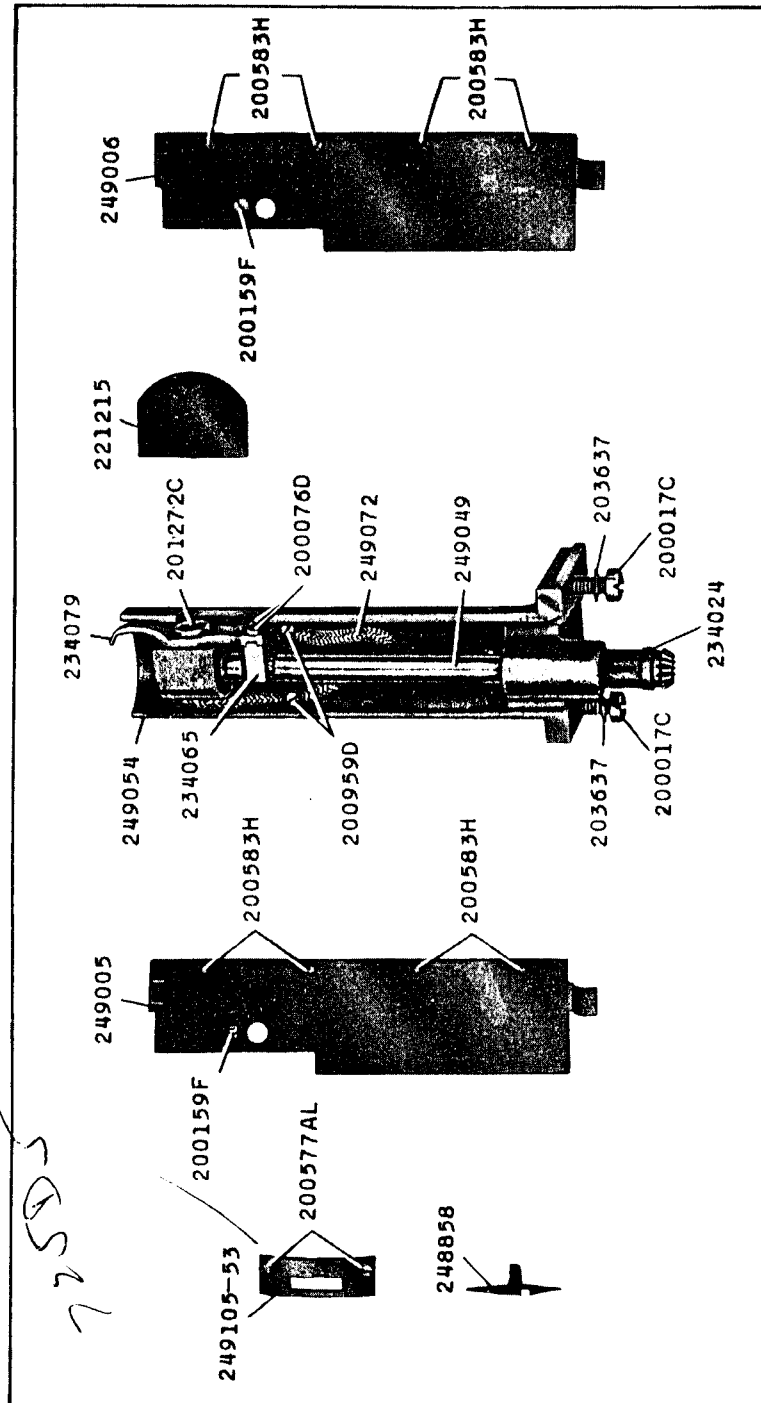
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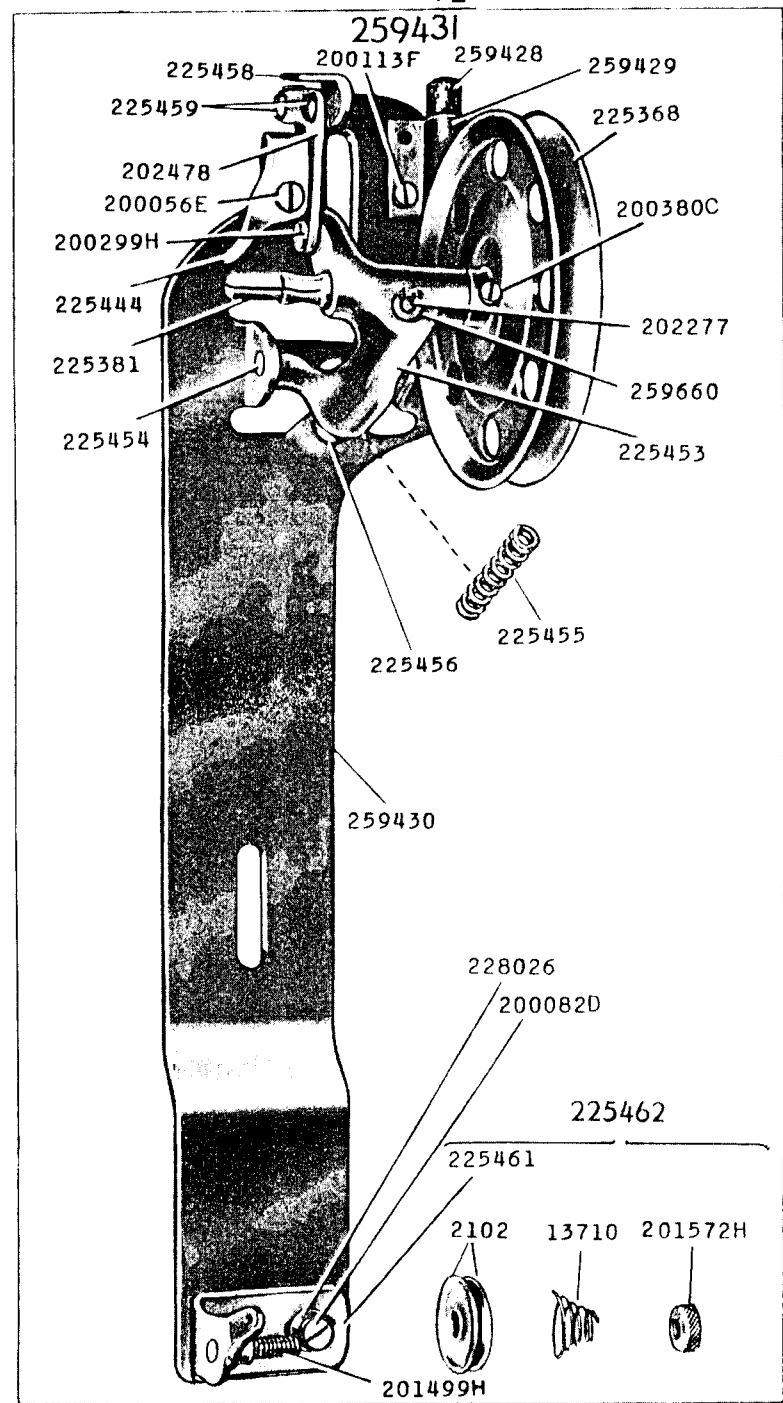
15762 - 1/2



15764 - 1/3



16615 - 1/2



16643 - 3/8

228368

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228455
228367

350231C

350231C

200347C

228365

228362

200529C

228388

350231C

228364

16776 - 1/2

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20014

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202559

238637

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201990
13/16 X 3/64