

June 7, 1948

Department #54

List of Parts Complete

-300-

Machine No. 116-2

List of Parts Complete  
for  
Machine No. 116-2

| No.     | Name                                                              |
|---------|-------------------------------------------------------------------|
| *125001 | Arm                                                               |
| *125002 | " 125001 with 435AL, 448AL, 15404, 15496, 15498 and two 15405     |
| 2002    | Arm Dowel Pin                                                     |
| 138 E   | " Screw                                                           |
| 125003  | " Shaft                                                           |
| 125004  | " " 125003 with 15433, 15496 and 125022                           |
| 15498   | " " Bushing                                                       |
| 435 AL  | " " " Set Screw                                                   |
| 144 D   | " " Screw                                                         |
| 15196   | " Side Cover                                                      |
| 51224 W | " " " Thumb Screw                                                 |
| 52239   | " Spool Pin and Thread Eyelet                                     |
| 8879    | " " " Washer (cloth)                                              |
| 2138    | Balance Wheel (power) light rim, 2 3/4 in. pulley, with two 448AL |
| 448 AL  | Balance Wheel Set Screw                                           |
| *63501  | Bed                                                               |
| 63502   | Clamp Arm                                                         |
| 63503   | " " Bracket                                                       |
| 63560   | " " Hinge Block with 735AL                                        |
| 63505   | " " " " Pin                                                       |
| 735 AL  | " " " " " Set Screw                                               |
| 219 D   | " " " " Screw                                                     |
| 203 J   | " " Screw                                                         |
| 63561   | " Carrier with 51815                                              |
| 63507   | " " Cap                                                           |
| 219 D   | " " " Screw                                                       |
| 63562   | " " Lever                                                         |
| 63563   | " " " Connecting Link                                             |

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|---------|---------------------------------------------------------------------------------------------------------------------------------------|
| 66 C    | Clamp Carrier Lever Connecting Link Hinge Screw                                                                                       |
| 660 D   | " " " Hinge Screw                                                                                                                     |
| 63564   | " " Regulator with 1877                                                                                                               |
| 52877 F | " " " Hinge Stud                                                                                                                      |
| 448 AL  | " " " " " Set Screw                                                                                                                   |
| 63565   | " " " Plate                                                                                                                           |
| 63566   | " " " " Indicator                                                                                                                     |
| 665 D   | " " " " Screw                                                                                                                         |
| 1877    | " " " Roller and Screw Stud                                                                                                           |
| 1236 C  | " " " Screw Stud                                                                                                                      |
| 7070    | " " " " " Sleeve                                                                                                                      |
| 1658 J  | " " " " " Thumb Nut                                                                                                                   |
| 51815   | " " Roller and Screw Stud                                                                                                             |
| 63567   | " Check                                                                                                                               |
| 50335 C | " " Hinge Screw                                                                                                                       |
| 63512   | " Pressure Arm                                                                                                                        |
| 203 J   | " " " Screw                                                                                                                           |
| 51816   | " " Roller and Stud                                                                                                                   |
| 63513   | " " " Bracket with 453AL and 51816                                                                                                    |
| 453 AL  | " " " " Set Screw                                                                                                                     |
| 63514   | " Spring                                                                                                                              |
| 2811    | Crank Connecting Rod with two 158E                                                                                                    |
| 158 E   | " " " Cap Screw                                                                                                                       |
| 375 C   | " " " Hinge Screw                                                                                                                     |
| 1518 E  | " " " " " Nut                                                                                                                         |
| 2866    | Face Plate                                                                                                                            |
| 63515   | Face Plate complete, Nos. 448AL, 460AL, 600C, 1560C, 2103, 2105, 2107, 2111, 2127, 2269, 2866, 2870, 55645 and two each 233D and 2102 |
| 2107    | Face Plate Thread Guard                                                                                                               |
| 233 D   | " " " " Screw                                                                                                                         |
| 190 D   | " " Screw                                                                                                                             |
| 125032  | Feed Cam                                                                                                                              |

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|---------|------------------------------------------------|
| 2039    | Feed Connecting Link                           |
| 378 C   | " " " Hinge Screw                              |
| 1520 E  | " " " " " Nut                                  |
| 17042   | " Eccentric with 448AL                         |
| 448 AL  | " " Set Screw                                  |
| 63516   | " Forked Connection                            |
| 378 C   | " " " Hinge Screw                              |
| 1520 E  | " " " " " Nut                                  |
| 63517   | " Regulator                                    |
| 50353 E | " " Hinge Screw                                |
| 8217    | " " " " Friction Washer                        |
| 747 D   | " " Thumb Screw                                |
| 63518   | " Rock Shaft                                   |
| 63519   | Feed Rock Shaft complete, Nos. 63518 and 63520 |
| 63520   | " " " Crank with 157E                          |
| 157 E   | " " " " Clamping Screw                         |
| 307 C   | " " " Screw Center                             |
| 1513 J  | " " " " " Nut                                  |
| 63521   | " Wheel                                        |
| 63522   | " " Driving Lever                              |
| 63523   | " " " " Block                                  |
| 63524   | " " " " " Cap                                  |
| 257 D   | " " " " " " Screw                              |
| 63525   | " " " " " Spring                               |
| 234 D   | " " " " " " Screw                              |
| 63526   | " " " " Link                                   |
| 870 F   | " " " " " Hinge Screw for 63522                |
| 50336 F | " " " " " " " " 63518                          |
| 1521 E  | " " " " " " " Nut for 50336                    |
| 50337 C | " " Hinge Screw                                |
| 1518 E  | " " " " Nut                                    |
| 2718    | " " " " Washer                                 |

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|---------|---------------------------------------------------------------------|
| 63527   | Feed Wheel Retaining Clutch                                         |
| 63528   | " " " " Bracket                                                     |
| 180 D   | " " " " " Screw                                                     |
| 63529   | " " " " Cap                                                         |
| 211 D   | " " " " " Screw                                                     |
| 63530   | " " " " Spring                                                      |
| 229 D   | " " " " " Screw                                                     |
| 63568   | Guide                                                               |
| 1209 C  | " Screw                                                             |
| 23390   | " " Washer                                                          |
| 2050    | Needle Bar                                                          |
| *15248  | " " Connecting Link with 51002E                                     |
| 51002 E | " " " " Adjusting Screw                                             |
| 570 C   | " " " " Hinge Screw                                                 |
| 1520 E  | " " " " " " Nut                                                     |
| 2052    | " " " Stud with 1550                                                |
| 155 C   | " " " " Set Screw                                                   |
| 290 E   | " " Screw Bushing                                                   |
| 15068   | " " Thread Guard                                                    |
| 251 F   | " " " " Screw                                                       |
| 15069   | " Clamp with 246F                                                   |
| 246 F   | " " Screw                                                           |
| *63532  | Oscillating Rock Shaft with 4784                                    |
| 3042    | " " " Hinge Pin                                                     |
| 1513 J  | " " " " " Nut                                                       |
| 635 C   | " " " " " Screw Bearing                                             |
| 1513 J  | " " " " " " " Nut                                                   |
| 4784    | " " " Oil Pad (felt)                                                |
| 63533   | " Shaft                                                             |
| 15163   | " " Crank for 15164                                                 |
| 15428   | " " " " 15165                                                       |
| *15164  | Oscillating Shaft Crank complete, Nos. 4820, 15163, 15165 and 15171 |

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|--------|--------------------------------------------------------------------------------------------|
| 15165  | Oscillating Shaft Crank complete, Nos. 1519E, 15171, 15426<br>and two 462AL                |
| 2049   | Oscillating Shaft Crank Pin                                                                |
| 462 AL | " " " Set Screw                                                                            |
| 15170  | " " " Slide Block                                                                          |
| 226 J  | " " " " " Cap Screw                                                                        |
| 12424  | " " " " " " Washer                                                                         |
| 1035 C | " " " " " Screw Stud                                                                       |
| 1519 E | " " " " " " Nut                                                                            |
| 15171  | Oscillating Shaft Crank Slide Block complete, Nos. 226J,<br>1035C, 12424 and 15170         |
| 63534  | Presser Bar                                                                                |
| 2062   | " " Lifter                                                                                 |
| 15486  | " " " Hinge Stud                                                                           |
| 448 AL | " " " " " Set Screw                                                                        |
| 2952   | " " Lifting Bracket with 453AL                                                             |
| 453 AL | " " " " " Set Screw                                                                        |
| 290 E  | " " Screw Bushing                                                                          |
| 2308   | " " Spring                                                                                 |
| 2070   | " " " Washer                                                                               |
| 263 J  | Pressure Regulating Thumb Screw                                                            |
| 2996   | Shuttle Bobbin                                                                             |
| 33941  | " " Case                                                                                   |
| 15140  | " " " Latch                                                                                |
| 2973   | " " " " Lever                                                                              |
| 2974   | " " " " " Fulcrum Pin                                                                      |
| 2975   | " " " " Spring                                                                             |
| 592 E  | " " " " Stop Screw                                                                         |
| 15141  | Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140                                       |
| 7553   | " " " Position Finger                                                                      |
| 2523   | " " " " " Rivet                                                                            |
| 33942  | Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2973,<br>7553, 15141, 15278 and 33941 |

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|--------|--------------------------------------------------------------------------------------------------------------------|
| 2515   | Shuttle Body                                                                                                       |
| 591 F  | " Tension Regulating Screw                                                                                         |
| 15278  | " " Spring                                                                                                         |
| 63535  | " 1 11/16 in. diam., Nos. 2515, 2996 and 33942                                                                     |
| *2542  | " Driver                                                                                                           |
| 2441   | " " 2542 with two 462AL                                                                                            |
| 2049   | " " Pin                                                                                                            |
| 462 AL | " " Set Screw                                                                                                      |
| 63536  | " Race Back                                                                                                        |
| 2532   | " " " Position Pin                                                                                                 |
| 2533   | " " " Spring                                                                                                       |
| 648 J  | " " " " Screw                                                                                                      |
| 63537  | " " Body with 11193                                                                                                |
| 63538  | " " Cap                                                                                                            |
| 335 D  | " " " Screw                                                                                                        |
| 63539  | " " Cover                                                                                                          |
| 63540  | " " " 63539 with 63541 and two 26092                                                                               |
| 63541  | " " " Bracket                                                                                                      |
| 21516  | " " " " Hinge Pin                                                                                                  |
| 26092  | " " " " Rivet                                                                                                      |
| 63542  | " " " Spring                                                                                                       |
| 330 D  | " " " " Screw                                                                                                      |
| 11193  | " " Latch Pin Steady Pin                                                                                           |
| 145 D  | " " Screw                                                                                                          |
| 63543  | Shuttle Race complete, Nos. 330D, 648J, 2533, 21516,<br>63538 to 63538, 63540, 63542 and two each 335D<br>and 2532 |
| 2102   | Tension Disc                                                                                                       |
| 1560 C | " Regulating Thumb Nut                                                                                             |
| 2370   | " Releaser                                                                                                         |
| 2269   | " " Hinge Pin                                                                                                      |
| 600 C  | " Screw Stud                                                                                                       |
| 448 AL | " " " Set Screw                                                                                                    |

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|---------|----------------------------------------------------------|
| 2103    | Tension Spring                                           |
| 2105    | " Thread Guard                                           |
| 2112    | Thread Retaining Disc with 2113                          |
| 2113    | " " " Steady Pin                                         |
| 2114    | " " Spring                                               |
| 2115    | " " Stud                                                 |
| 460 AL  | " " " Set Screw                                          |
| 2111    | Thread Retainer Guide complete, Nos. 2112, 2114 and 2115 |
| 15275   | " Take-up Cam with 1293AL                                |
| *15433  | " " " 15275 with 570C and 1520E                          |
| 1293 AL | " " " Position Screw                                     |
| *15491  | " " Lever with 1822                                      |
| 50527 C | " " " Hinge Screw                                        |
| 1822    | " " " Roller and Stud                                    |
| 55645   | " " Spring                                               |
| 2127    | " " " Regulator Plate                                    |
| 233 D   | " " " " " Adjusting Screw                                |
| *15404  | Trade Mark                                               |
| 15405   | " " Rivet                                                |