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# **PFAFF<sup>®</sup> 542**

## **Unterklassen-Ausstattung**

Subclass parts

Composition des sous-classes

Composición de las subclases

# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange [10.2]<br>Needle bar<br>Barre à aiguille<br>Barra de aguja | Stoffschieber [11.1]<br>Feed dog<br>Griffe<br>Transportador inferior                                                          |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| -6/01                                              | BN                                                | 3,2-72,0                                                                                                         | 91-710 005-93 [10] = 3,2-34 mm<br>91-710 261-93 [10] = 36-72 mm        | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-72 mm |
| -6/01-900/11;/51                                   | BN                                                | 3,2-40,0                                                                                                         | 91-710 005-93 [10] = 3,2-34 mm<br>91-710 261-93 [10] = 36-40 mm        | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-40 mm |
| -6/01-900/16;/56                                   | BN                                                | 3,2-40,0                                                                                                         | 91-710 005-93 [10] = 3,2-34 mm<br>91-710 261-93 [10] = 36-40 mm        | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-40 mm |
| -6/01                                              | BN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-20 mm                                  |
| -6/01-900/11;/51                                   | BN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-20 mm                                  |
| -6/01-900/16;/56                                   | BN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-046 714-04 [11] = 3,2 mm<br>91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-20 mm                                  |
| -6/01                                              | CN                                                | 3,2-72,0                                                                                                         | 91-710 005-93 [10] = 3,2-34 mm<br>91-710 261-93 [10] = 36-72 mm        | 91-046 714-04 [11] = 3,2-36 mm<br>91-047 261-93 [11] = 38-72 mm                                                               |
| -6/01-900/11;/51                                   | CN                                                | 3,2-32,0                                                                                                         | 91-710 005-93                                                          | 91-047 151-04                                                                                                                 |
| -6/01-900/16;/56                                   | CN                                                | 3,2-32,0                                                                                                         | 91-710 005-93                                                          | 91-047 151-04                                                                                                                 |
| -6/01                                              | CN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-046 714-04                                                                                                                 |
| -6/01-900/11;/51                                   | CN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-047 151-04                                                                                                                 |
| -6/01-900/16;/56                                   | CN8                                               | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-047 151-04                                                                                                                 |
| -6/01                                              | CN10                                              | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-047 859-04                                                                                                                 |
| -6/01-900/11;/51                                   | CN10                                              | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-047 994-04                                                                                                                 |
| -6/01-900/16;/56                                   | CN10                                              | 3,2-20,0                                                                                                         | 91-710 005-93                                                          | 91-047 994-04                                                                                                                 |
| -6/03                                              | BN                                                | 4,0-72,0                                                                                                         | 91-710 005-93 [10] = 4-34 mm<br>91-710 261-93 [10] = 36-72 mm          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-72 mm                                |
| -6/03-900/11;/51                                   | BN                                                | 4,0-72,0                                                                                                         | 91-710 005-93 [10] = 4-34 mm<br>91-710 261-93 [10] = 36-40 mm          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-40 mm                                |
| -6/03-900/16;/56                                   | BN                                                | 4,0-40,0                                                                                                         | 91-710 005-93 [10] = 4-34 mm<br>91-710 261-93 [10] = 36-40 mm          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-36 mm<br>91-047 261-93 [11] = 38-40 mm                                |
| -6/03                                              | BN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-12 mm                                                                 |
| -6/03-900/11;/51                                   | BN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-12 mm                                                                 |
| -6/03-900/16;/56                                   | BN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                          | 91-046 734-04 [11] = 4-5,6 mm<br>91-046 714-04 [11] = 6-12 mm                                                                 |

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Para las explicaciones, véase pág. 14

[4] = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indique el tipo de máquina

[10] = Nadelabstand  
= Needle gauge  
= Ecartement des aiguilles  
= Distancia entre agujas

[10.1] = je nach Nadelabstand ändert sich die Form  
(z. B. beim Stoffschieber die Anzahl  
der Zahnreihen)  
= Certain design features change according  
to the needle gauge (e. g. the number of tooth  
rows on the feed dog)  
= La forme est fonction de l'écartement  
des aiguilles (par ex. le nombre des rangées  
de dents de la griffe)  
= La forma varía de acuerdo con la distancia entre agujas  
(p. e. el número de hileras de dientes en el transportador)

# Equipement des sous-classes<sup>1)</sup>

# Dotación de las subclases<sup>1)</sup>

Stichplatte    
 Needle plate    
 Plaque à aiguille   
 Placa de aguja 

Nähfuß    
 Presse-fool   
 Pied presseur   
 Pie prensalajas 

Zwischensluck   
 Extension piece   
 Pièce intermédiaire   
 Pieza intermedia 

91-046 715-04  = 3,2 mm  
 91-046 735-04  = 4-5,6 mm  
 91-046 715-04  = 6-72 mm

91-040 811-03

91-058 092-04

91-040 811-03

91-058 871-04

91-040 811-03

91-058 683-04  = 3,2 mm  
 91-058 836-04  = 4-5,6 mm  
 91-058 683-04  = 6-20 mm

91-057 085-03

91-058 700-04

91-057 085-03

91-058 949-04

91-057 085-03

91-046 715-04

91-040 811-03

91-058 650-04

91-040 811-03

91-058 867-04

91-040 811-03

91-058 683-04

91-057 085-03

91-058 650-04

91-057 085-03

91-058 867-04

91-057 085-03

91-058 535-04

91-055 915-03

91-055 918-91

91-058 675-04

91-055 915-03

91-055 918-91

91-058 869-04

91-055 915-03

91-055 918-91

91-046 735-04  = 4-5,6 mm  
 91-046 715-04  = 6-72 mm

91-046 895-93  = 4-11,6 mm  
 91-046 900-93  = 12-22 mm  
 91-046 905-93  = 24-72 mm

91-058 092-04

91-046 895-93  = 4-11,6 mm  
 91-046 900-93  = 12-22 mm  
 91-046 905-93  = 24-40 mm

91-058 871-04

91-046 895-93  = 4-11,6 mm  
 91-046 900-93  = 12-22 mm  
 91-046 905-93  = 24-40 mm

91-058 836-04  = 4-5,6 mm  
 91-058 683-04  = 6-12 mm

91-491 822-93

91-058 700-04

91-491 822-93

91-058 949-04

91-491 822-93

<sup>1)</sup>  = Nadelabstand bei Bestellung angeben  
 = State needle gauge on order  
 = Indiquer écartement des aiguilles à la commande  
 = Indiquese en los pedidos la distancia entre agujas



# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja   | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior     | Stichplatte<br>Needle plate<br>Plaque à aiguille<br>Placa de aguja | Nähfuß<br>Presser foot<br>Pied presseur<br>Pie prensatejas                                 |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|-------------------------------------------------------------------|--------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
| -6/03                                              | CN                                                | 4,0-72,0                                                                                                         | 91-710 005-93<br>10 = 4-34 mm<br>91-710 261-93<br>10 = 36-72 mm   | 91-046 714-04<br>10 = 4-36 mm<br>91-047 261-04<br>10 = 38-72 mm   | 91-046 715-04                                                      | 91-046 895-93 10 = 4-11,6 mm<br>91-046 900-93 10 = 12-22 mm<br>91-046 905-93 10 = 24-72 mm |
| -6/03-900/11;/51                                   | CN                                                | 4,0-32,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-046 895-93 10 = 4-11,6 mm<br>91-046 900-93 10 = 12-22 mm<br>91-046 905-93 10 = 24-32 mm |
| -6/03-900/16;/56                                   | CN                                                | 4,0-32,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-046 895-93 10 = 4-11,6 mm<br>91-046 900-93 10 = 12-22 mm<br>91-046 905-93 10 = 24-32 mm |
| -6/03                                              | CN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-046 714-04                                                     | 91-058 683-04                                                      | 91-491 822-93                                                                              |
| -6/03-900/11;/51                                   | CN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-491 822-93                                                                              |
| -6/03-900/16;/56                                   | CN8                                               | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-491 822-93                                                                              |
| -6/04                                              | CN                                                | 14,0-72,0                                                                                                        | 91-710 005-93<br>10 = 14-34 mm<br>91-710 261-93<br>10 = 36-72 mm  | 91-046 714-04<br>10 = 14-36 mm<br>91-047 261-93<br>10 = 38-72 mm  | 91-046 715-04                                                      | 91-046 875-93                                                                              |
| -6/04-900/11;/51                                   | CN                                                | 14,0-32,0                                                                                                        | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-046 875-93                                                                              |
| -6/04-900/16;/56                                   | CN                                                | 14,0-32,0                                                                                                        | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-046 875-93                                                                              |
| -6/13                                              | BN8; CN8                                          | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-047 859-04                                                     | 91-058 535-04                                                      | 91-491 822-93                                                                              |
| -6/13-900/11;/51                                   | BN8; CN8                                          | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-047 994-04                                                     | 91-058 675-04                                                      | 91-491 822-93                                                                              |
| -6/13-900/16;/56                                   | BN8; CN8                                          | 4,0-12,0                                                                                                         | 91-710 005-93                                                     | 91-047 994-04                                                     | 91-058 675-04                                                      | 91-491 822-93                                                                              |
| -6/14                                              | BN8; CN8                                          | 3,2-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 859-04                                                     | 91-058 535-04                                                      | 91-055 915-03                                                                              |
| -6/14-900/11;/51                                   | BN8; CN8                                          | 3,2-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 994-04                                                     | 91-058 675-04                                                      | 91-055 915-03                                                                              |
| -6/14-900/16;/56                                   | BN8; CN8                                          | 3,2-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 994-04                                                     | 91-058 869-04                                                      | 91-055 915-03                                                                              |
| -57/01                                             | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-046 714-04                                                     | 91-046 715-04                                                      | 91-040 811-03                                                                              |
| -57/01-900/11;/51                                  | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-040 811-03                                                                              |
| -57/01-900/16;/56                                  | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-040 811-03                                                                              |
| -58/01                                             | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-046 714-04                                                     | 91-046 715-04                                                      | 91-040 811-03                                                                              |
| -58/01-900/11;/51                                  | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-040 811-03                                                                              |
| -58/01-900/16;/56                                  | CN                                                | 4,8-20,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-040 811-03                                                                              |
| -61/02                                             | CN                                                | 4,8-72,0                                                                                                         | 91-710 005-93<br>10 = 4,8-34 mm<br>91-710 261-93<br>10 = 36-72 mm | 91-046 714-04<br>10 = 4,8-36 mm<br>91-047 261-04<br>10 = 36-72 mm | 91-046 715-04                                                      | 91-040 811-03                                                                              |
| -61/02-900/11;/51                                  | CN                                                | 4,8-32,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 650-04                                                      | 91-040 811-03                                                                              |
| -61/02-900/16;/56                                  | CN                                                | 4,8-32,0                                                                                                         | 91-710 005-93                                                     | 91-047 151-04                                                     | 91-058 867-04                                                      | 91-040 811-03                                                                              |

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4 = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indique el tipo de máquina

5 = Nähmuster einsenden  
= Submit sewing sample  
= Joindre échantillons de couture  
= Envíese muestra de costura

10 = Nadelabstand  
= Needle gauge  
= Ecartement des aiguilles  
= Distancia entre agujas

10 = je nach Nadelabstand ändert sich die Form  
(z. B. beim Stoffschieber die Anzahl  
der Zahnreihen)  
= Certain design features change according  
to the needle gauge (e. g. the number of tooth  
rows on the feed dog)  
= La forme est fonction de l'écartement  
des aiguilles (par ex. le nombre des rangées  
de dents de la griffe)  
= La forma varía de acuerdo con la distancia entre agujas  
(p. e. el número de hileras de dientes en el transportador)

# Equipement des sous-classes<sup>1)</sup>

# Dotación de las subclases<sup>1)</sup>

Apparat  
Attachment  
Appareil  
Aparato

Träger  
Bracket  
Support  
Soporte

Kopfplatte  
Face plate  
Plaque frontale  
Placa frontal

Bandtrommel  
Tape reel  
Tambour-dérouleur  
Tambor portacintas

Fingerschutz  
Finger guard  
Protecteur-doligs  
Salvadores

Zwischenstück  
Extension piece  
Pièce intermédiaire  
Pieza intermedia

91-055 191-24  $\frac{10}{10}$  = 14-22 mm  
91-055 194-23  $\frac{10}{10}$  = 24-72 mm

91-055 191-24  $\frac{10}{10}$  = 14-22 mm  
91-055 194-23  $\frac{10}{10}$  = 24-32 mm

91-055 191-24  $\frac{10}{10}$  = 14-22 mm  
91-055 194-23  $\frac{10}{10}$  = 24-32 mm

91-055 918-91

91-055 918-91

91-055 918-91

91-040 317-93  $\frac{10}{10}$  = 4,8-10 mm  
91-042 068-24  $\frac{10}{10}$  = 11,2-20 mm

91-040 317-93  $\frac{10}{10}$  = 4,8-10 mm  
91-042 068-24  $\frac{10}{10}$  = 11,2-20 mm

91-040 317-93  $\frac{10}{10}$  = 4,8-10 mm  
91-042 068-24  $\frac{10}{10}$  = 11,2-20 mm

91-040 316-93  $\frac{10}{10}$  = 4,8-10 mm  
91-040 814-23  $\frac{10}{10}$  = 11,2-20 mm

91-040 316-93  $\frac{10}{10}$  = 4,8-10 mm  
91-040 814-23  $\frac{10}{10}$  = 11,2-20 mm

91-040 316-93  $\frac{10}{10}$  = 4,8-10 mm  
91-040 814-23  $\frac{10}{10}$  = 11,2-20 mm

91-043 408-23

91-040 862-90

91-040 766-91

91-040 207-91

91-043 408-23

91-040 862-90

91-040 766-91

91-040 207-91

91-043 408-23

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91-040 207-91

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# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Écartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barra de aguja | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior | Stichplatte<br>Needle plate<br>Plaque à aiguille<br>Placa de aguja | Nähfuß<br>Presser foot<br>Pied presseur<br>Pie prensateelas |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|---------------------------------------------|---------------------------------------------------------------|--------------------------------------------------------------------|-------------------------------------------------------------|
| -61/09                                             | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-046 714-04                                                 | 91-046 715-04                                                      | 91-040 584-03 <sup>[3]</sup>                                |
| -61/09-900/11;/51                                  | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-047 151-04                                                 | 91-058 650-04                                                      | 91-040 584-03 <sup>[3]</sup>                                |
| -61/09-900/16;/56                                  | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-047 151-04                                                 | 91-058 867-04                                                      | 91-040 584-03 <sup>[3]</sup>                                |
| -63/03                                             | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-046 714-04                                                 | 91-046 715-04                                                      | 91-040 845-03                                               |
| -63/03-900/11;/51                                  | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-047 151-04                                                 | 91-058 650-04                                                      | 91-040 845-03                                               |
| -63/03-900/16;/56                                  | CN                                                | 4,8-24,0                                                                                                         | 91-710 005-93                               | 91-047 151-04                                                 | 91-058 867-04                                                      | 91-040 845-03                                               |

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# Equipement des sous-classes<sup>1)</sup>

# Dotación de las subclases<sup>1)</sup>

| Apparat<br>Appareil<br>Apparato | Bandtrommel<br>Tape reel<br>Tambour-dérouleur<br>Tambor portacintas | Bandführung<br>Tape guide<br>Guía de cinta<br>Guiacintas | Fingerschutz<br>Finger guard<br>Protege-dedós<br>Salvadedos                                                                                                                         |
|---------------------------------|---------------------------------------------------------------------|----------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                 |                                                                     |                                                          | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |
|                                 |                                                                     |                                                          | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |
|                                 |                                                                     |                                                          | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |
| 91-042 369-21                   | 91-041 644-91                                                       | 91-044 419-25                                            | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |
| 91-042 369-21                   | 91-041 644-91                                                       | 91-044 419-25                                            | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |
| 91-042 369-21                   | 91-041 644-91                                                       | 91-044 419-25                                            | 91-046 864-25 $\overline{10}$ = 4,8-6,8 mm<br>91-046 866-25 $\overline{10}$ = 7,2-12,8 mm<br>91-046 868-25 $\overline{10}$ = 13,2-20 mm<br>91-046 870-24 $\overline{10}$ = 22-24 mm |

$\overline{10}$  2 = Nadelabstand bei Bestellung angeben  
= State needle gauge on order  
= Indiquer écartement des aiguilles à la commande  
= Indiquese en los pedidos la distancia entre agujas

# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja | Nadelhalter<br>Needle holder<br>Pince-aiguille<br>Portaagujas | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior                                                           |
|-------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|---------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| -720/02-6/01            | BN                                                | 3,2-30,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-30 mm |
| -720/02-6/01-900/11;/51 | BN                                                | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm  |
| -720/02-6/01-900/16;/56 | BN                                                | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm  |
| -720/02-6/01            | BN8                                               | 3,2-20,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-20 mm |
| -720/02-6/01-900/11;/51 | BN8                                               | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm  |
| -720/02-6/01-900/16;/56 | BN8                                               | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04 <sup>10</sup> = 3,2 mm<br>91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm  |
| -720/02-6/01            | B/CN                                              | 3,2-30,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04                                                                                                           |
| -720/02-6/01-900/11;/51 | B/CN                                              | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                                                                           |
| -720/02-6/01-900/16;/56 | B/CN                                              | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                                                                           |
| -720/02-6/01            | B/CN8                                             | 3,2-20,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04                                                                                                           |
| -720/02-6/01-900/11;/51 | B/CN8                                             | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                                                                           |
| -720/02-6/01-900/16;/56 | B/CN8                                             | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                                                                           |
| -720/02-6/01            | B/CN10                                            | 3,2-20,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 859-04                                                                                                           |
| -720/02-6/01-900/11;/51 | B/CN10                                            | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                                                                           |
| -720/02-6/01-900/16;/56 | B/CN10                                            | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                                                                           |
| -720/02-6/03            | BN                                                | 4,0-30,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-30 mm                                         |
| -720/02-6/03-900/11;/51 | BN                                                | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm                                          |
| -720/02-6/03-900/16;/56 | BN                                                | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm                                          |
| -720/02-6/03            | BN8                                               | 4,0-12,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-12 mm                                         |
| -720/02-6/03-900/11;/51 | BN8                                               | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm                                          |
| -720/02-6/03-900/16;/56 | BN8                                               | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 734-04 <sup>10</sup> = 4-5,6 mm<br>91-046 714-04 <sup>10</sup> = 6-8 mm                                          |
| -720/02-6/03            | B/CN                                              | 4,0-30,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04                                                                                                           |
| -720/02-6/03-900/11;/51 | B/CN                                              | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                                                                           |

<sup>1)</sup> Erläuterung siehe Seite 14  
See explanation on page 14  
Voir explications, page 14  
Para las explicaciones, véase pág. 14

<sup>4</sup> = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indique el tipo de máquina

<sup>10</sup> = Nadelabstand  
= Needle gauge  
= Ecartement des aiguilles  
= Distancia entre agujas

<sup>10</sup> = je nach Nadelabstand ändert sich die Form  
(z. B. beim Stoffschieber die Anzahl  
der Zahnreihen)  
= Certain design features change according  
to the needle gauge (e. g. the number of tooth  
rows on the feed dog)  
= La forme est fonction de l'écartement  
des aiguilles (par ex. le nombre des rangées  
de dents de la griffe)  
= La forma varía de acuerdo con la distancia entre agujas  
(p. e. el número de hileras de dientes en el transportador)

# Equipement des sous-classes<sup>1)</sup>

# Dotación de las subclases<sup>1)</sup>

Stichplatte  
Needle plate  
Plaque à aiguille  
Placa de aguja

Nadel  
Needle  
Pied  
Pie prensatelas

Zwischenteil  
Extension piece  
Pièce intermédiaire  
Pieza intermedia

91-046 715-04 <sup>10 2</sup> = 3,2 mm  
91-046 735-04 <sup>10 2</sup> = 4-5,6 mm  
91-046 715-04 <sup>10 2</sup> = 6-30 mm

91-040 811-03

91-058 092-04

91-040 811-03

91-058 871-04

91-040 811-03

91-058 683-04 <sup>10 2</sup> = 3,2 mm  
91-058 836-04 <sup>10 2</sup> = 4-5,6 mm  
91-058 683-04 <sup>10 2</sup> = 6-20 mm

91-057 085-03

91-058 700-04

91-057 085-03

91-058 949-04

91-057 085-03

91-046 715-04

91-040 811-03

91-058 650-04

91-040 811-03

91-058 867-04

91-040 811-03

91-058 683-04

91-057 085-03

91-058 650-04

91-057 085-03

91-058 867-04

91-057 085-03

91-058 535-04

91-055 915-03

91-055 918-91

91-058 675-04

91-055 915-03

91-055 918-91

91-058 869-04

91-055 915-03

91-055 918-91

91-046 735-04 <sup>10 2</sup> = 4-5,6 mm  
91-046 715-04 <sup>10 2</sup> = 6-30 mm

91-046 895-93 <sup>10 2</sup> = 4-11,6 mm  
91-046 900-93 <sup>10 2</sup> = 12-22 mm  
91-046 905-93 <sup>10 2</sup> = 24-30 mm

91-058 092-04

91-046 895-93

91-058 871-04

91-046 895-93

91-058 836-04 <sup>10 2</sup> = 4-5,6 mm  
91-058 683-04 <sup>10 2</sup> = 6-12 mm

91-491 822-93

91-058 700-04

91-491 822-93

91-058 949-04

91-491 822-93

91-046 715-04

91-046 895-93 <sup>10 2</sup> = 4-11,6 mm  
91-046 900-93 <sup>10 2</sup> = 12-22 mm  
91-046 905-93 <sup>10 2</sup> = 24-30 mm

91-058 650-04

91-046 895-93

Fortsetzung siehe nächste Seite  
Continued on next page  
Suite voir page suivante  
Continúa en la página siguiente

<sup>10 2</sup> = Nadelabstand bei Bestellung angeben  
= State needle gauge on order  
= Indiquer écartement des aiguilles à la commande  
= Indíquese en los pedidos la distancia entre agujas

# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Écartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja | Nadelhalter<br>Needle holder<br>Pince-aiguille<br>Portaagujas | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------|
| -720/02-6/03-900/16;/56                            | B/CN                                              | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                 |
| -720/02-6/03                                       | B/CN8                                             | 4,0-12,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-046 714-04                                                 |
| -720/02-6/03-900/11;/51                            | B/CN8                                             | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                 |
| -720/02-6/03-900/16;/56                            | B/CN8                                             | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 151-04                                                 |
| -720/02-6/13                                       | BN8; B/CN8                                        | 4,0-12,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 859-04                                                 |
| -720/02-6/13-900/11;/51                            | BN8; B/CN8                                        | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-6/13-900/16;/56                            | BN8; B/CN8                                        | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-6/14                                       | BN8; B/CN8                                        | 3,2-20,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 859-04                                                 |
| -720/02-6/14-900/11;/51                            | BN8; B/CN8                                        | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-6/14-900/16;/56                            | BN8; B/CN8                                        | 3,2-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-113/13                                     | BN8; B/CN8                                        | 4,0-12,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 859-04                                                 |
| -720/02-113/13-900/11;/51                          | BN8; B/CN8                                        | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-113/13-900/16;/56                          | BN8; B/CN8                                        | 4,0-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-113/33                                     | B/C N8; B/CN10                                    | 4,8-10,0                                                                                                         | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 859-04                                                 |
| -720/02-113/33-900/11;/51                          | B/C N8; B/CN10                                    | 4,8-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |
| -720/02-113/33-900/16;/56                          | B/C N8; B/CN10                                    | 4,8-8,0                                                                                                          | 91-018 107-93                                                   | 91-019 930-93                                                 | 91-047 994-04                                                 |

<sup>1)</sup> Erläuterung siehe Seite 14  
See explanation on page 14  
Voir explications, page 14  
Para las explicaciones, véase pág. 14

<sup>10 1</sup> = je nach Nadelabstand ändern sich die Form  
(z. B. beim Stoffschieber die Anzahl  
der Zahnreihen)  
= Certain design features change according  
to the needle gauge (e. g. the number of tooth  
rows on the feed dog)  
= La forme est fonction de l'écartement  
des aiguilles (par ex. le nombre des rangées  
de dents de la griffe).  
= La forma varía de acuerdo con la distancia entre agujas  
(p. e. el número de hileras de dientes en el transportador)

<sup>10 2</sup> = Nadelabstand bei Bestellung angeben  
= State needle gauge on order  
= Indiquer écartement des aiguilles à la commande  
= Indique en los pedidos la distancia entre agujas

<sup>4</sup> = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indique el tipo de máquina

Equipement des sous-classes<sup>1)</sup>

Dotación de las subclases<sup>1)</sup>

| <div> <div>Sichplatte</div> <div>10-1</div> <div>Needle plate</div> <div>10-2</div> <div>Plaque à aiguille</div> <div>10-2</div> <div>Placa de aguja</div> </div> | <div> <div>Nähfuß</div> <div>10-2</div> <div>Presser foot</div> <div>10-2</div> <div>Pied presseur</div> <div>10-2</div> <div>Pie prensatelas</div> </div> | <div> <div>Zwischensstück</div> <div>Extension piece</div> <div>Pieza intermedia</div> <div>Pieza intermedia</div> </div> | <div> <div>Lineal</div> <div>Edge guide</div> <div>Guide-droit</div> <div>Guía recta</div> </div> |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| 91-058 867-04                                                                                                                                                     | 91-046 895-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 683-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 650-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 867-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 535-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 675-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 869-04                                                                                                                                                     | 91-491 822-93                                                                                                                                              |                                                                                                                           |                                                                                                   |
| 91-058 535-04                                                                                                                                                     | 91-055 915-03                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |
| 91-058 675-04                                                                                                                                                     | 91-055 915-03                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |
| 91-058 869-04                                                                                                                                                     | 91-055 915-03                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |
| 91-058 535-04                                                                                                                                                     | 91-494 519-03                                                                                                                                              |                                                                                                                           | 99-116 100-23                                                                                     |
| 91-058 675-04                                                                                                                                                     | 91-494 519-03                                                                                                                                              |                                                                                                                           | 99-116 100-23                                                                                     |
| 91-058 869-04                                                                                                                                                     | 91-494 519-03                                                                                                                                              |                                                                                                                           | 99-116 100-23                                                                                     |
| 91-058 535-04                                                                                                                                                     | 91-057 490-93                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |
| 91-058 675-04                                                                                                                                                     | 91-057 490-93                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |
| 91-058 869-04                                                                                                                                                     | 91-057 490-93                                                                                                                                              | 91-055 918-91                                                                                                             |                                                                                                   |

# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Écartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja                       | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior                                                                                                             | Sichplatte<br>Needle plate<br>Plaque à aiguille<br>Placa de aguja                                                             |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| -748/01-6/01                                       | BN                                                | 3,2-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 3,2-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm | 91-046 714-04 $\overline{10}$ = 3,2 mm<br>91-046 734-04 $\overline{10}$ = 4-5,6 mm<br>91-046 714-04 $\overline{10}$ = 6-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm | 91-046 715-04 $\overline{10}$ = 3,2 mm<br>91-046 735-04 $\overline{10}$ = 4-5,6 mm<br>91-046 715-04 $\overline{10}$ = 6-72 mm |
| -748/01-6/01                                       | CN                                                | 3,2-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 3,2-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm | 91-046 714-04 $\overline{10}$ = 3,2-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                     | 91-046 715-04                                                                                                                 |
| -748/01-6/03                                       | BN                                                | 4,0-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 4-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 734-04 $\overline{10}$ = 4-5,6 mm<br>91-046 714-04 $\overline{10}$ = 6-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                           | 91-046 735-04 $\overline{10}$ = 4-5,6 mm<br>91-046 715-04 $\overline{10}$ = 6-72 mm                                           |
| -748/01-6/03                                       | CN                                                | 4,0-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 4-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 714-04 $\overline{10}$ = 4-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                       | 91-046 715-04                                                                                                                 |
| -748/01-6/04                                       | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 14-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 14-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-39/61                                      | BN; CN                                            | 12,0-50,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 12-34 mm<br>91-710 261-93 $\overline{10}$ = 36-50 mm  | 91-046 714-04 $\overline{10}$ = 12-36 mm<br>91-047 261-93 $\overline{10}$ = 38-50 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-61/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 6-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 714-04 $\overline{10}$ = 6-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                       | 91-046 715-04                                                                                                                 |
| -748/01-67/02                                      | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 6-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 714-04 $\overline{10}$ = 14-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-67/03                                      | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 14-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 14-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-67/04                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 6-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 714-04 $\overline{10}$ = 6-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                       | 91-046 715-04                                                                                                                 |
| -748/01-67/12                                      | BN                                                | 3,2-20,0                                                                                                         | 91-710 005-93                                                                         | 91-046 714-04 $\overline{10}$ = 3,2 mm<br>91-046 734-04 $\overline{10}$ = 4-5,6 mm<br>91-046 714-04 $\overline{10}$ = 6-20 mm                                             | 91-046 715-04 $\overline{10}$ = 3,2 mm<br>91-046 735-04 $\overline{10}$ = 4-5,6 mm<br>91-046 715-04 $\overline{10}$ = 6-20 mm |
| -748/01-68/02                                      | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 14-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 14-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-68/03                                      | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 14-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 14-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-68/22                                      | BN                                                | 16,0-32,0                                                                                                        | 91-710 005-93                                                                         | 91-046 714-04                                                                                                                                                             | 91-046 715-04                                                                                                                 |
| -748/01-69/02                                      | BN; CN                                            | 12,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 12-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 12-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-82/02                                      | BN; CN                                            | 12,0-72,0                                                                                                        | 91-710 005-93 $\overline{10}$ = 12-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm  | 91-046 714-04 $\overline{10}$ = 12-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                      | 91-046 715-04                                                                                                                 |
| -748/01-88/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 $\overline{10}$ = 6-34 mm<br>91-710 261-93 $\overline{10}$ = 36-72 mm   | 91-046 714-04 $\overline{10}$ = 6-36 mm<br>91-047 261-93 $\overline{10}$ = 38-72 mm                                                                                       | 91-046 715-04                                                                                                                 |

<sup>1)</sup> Erläuterung siehe Seite 14  
See explanation on page 14  
Voir explications, page 14  
Para las explicaciones, véase pág. 14

$\overline{1}$  = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indiquez el tipo de máquina

$\overline{2}$  = Nahmuster einsenden  
= Submit sewing sample  
= Joindre échantillon de couture  
= Envíese muestra de costura

$\overline{10}$  = Nadelabstand  
= Needle gauge  
= Écartement des aiguilles  
= Distancia entre agujas

$\overline{10}$   $\overline{1}$  = je nach Nadelabstand ändert sich die Form  
(z. B. beim Stoffschieber die Anzahl  
der Zahnreihen)  
= Certain design features change according  
to the needle gauge (e. g. the number of tooth  
rows on the feed dog)  
= La forme est fonction de l'écartement  
des aiguilles (par ex. le nombre des rangées  
de dents de la griffe)  
= La forma varía de acuerdo con la distancia entre agujas  
(p. e. el número de hileras de dientes en el transportador)

# Equipment des sous-classes<sup>1)</sup>

# Dotación de las subclases<sup>1)</sup>

| Nahut<br>[4][10][2]<br>Presser foot<br>Pied presseur<br>Pie prensateelas | Apparat<br>[3]<br>Attachement<br>Appareil<br>Aparato | Träger<br>Bracket<br>Support<br>Soporte | Kopfplatte<br>[3]<br>Pinco pinto<br>Placa frontal<br>Placa frontal | Bandtrommel<br>Tape reel<br>Tambour-dérouleur<br>Tambor portecintas | Fingerschutz<br>Finger guard<br>Protège-doigts<br>Salvadedos   |
|--------------------------------------------------------------------------|------------------------------------------------------|-----------------------------------------|--------------------------------------------------------------------|---------------------------------------------------------------------|----------------------------------------------------------------|
| 91-040 811-03                                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-040 811-03                                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 895-93 [10] = 4-11,6 mm                                           |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 900-93 [10] = 12-22 mm                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 905-93 [10] = 24-72 mm                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 895-93 [10] = 4-11,6 mm                                           |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 900-93 [10] = 12-22 mm                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 905-93 [10] = 24-72 mm                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-046 875-93                                                            |                                                      |                                         |                                                                    |                                                                     | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-72 mm |
| 91-046 900-93 [10] = 12-22 mm                                            | 91-040 455-23                                        | 91-040 528-90                           |                                                                    | 91-043 943-91                                                       |                                                                |
| 91-046 905-93 [10] = 24-50 mm                                            | 91-043 111-23                                        |                                         |                                                                    |                                                                     |                                                                |
| 91-040 811-03                                                            | 91-043 408-23                                        | 91-040 862-90                           | 91-040 766-91                                                      | 91-040 207-91                                                       |                                                                |
| 91-046 875-93                                                            | 91-045 776-23 [10][2]<br>91-040 857-21               | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                      | 91-045 775-91                                                       | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-72 mm |
| 91-046 875-93                                                            | 91-041 216-23 [10][2]<br>91-040 857-21               | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                      | 91-045 775-91                                                       | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-72 mm |
| 91-046 895-93 [10] = 6-11,6 mm                                           | 91-040 769-23 [10][2]                                | 91-040 862-90                           | 91-040 766-91                                                      | 91-040 207-91                                                       |                                                                |
| 91-046 900-93 [10] = 12-22 mm                                            | 91-041 906-23                                        | 91-040 528-90                           |                                                                    |                                                                     |                                                                |
| 91-046 905-93 [10] = 24-72 mm                                            |                                                      |                                         |                                                                    |                                                                     |                                                                |
| 91-026 758-23 [1]                                                        | 91-041 906-23                                        | 91-040 528-90                           |                                                                    | 91-040 207-91                                                       |                                                                |
| 91-046 875-93                                                            | 91-045 776-23 [10][2]<br>91-040 797-23               | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                      | 91-045 775-91                                                       | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-72 mm |
| 91-046 875-93                                                            | 91-041 216-23 [10][2]<br>91-040 797-23               | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                      | 91-045 775-91                                                       | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-72 mm |
| 91-491 943-93                                                            | 91-491 454-23 [10][2]                                | 91-053 936-90                           |                                                                    |                                                                     | 91-055 191-24 [10] = 14-22 mm<br>91-055 194-23 [10] = 24-32 mm |
| 91-040 811-03                                                            | 91-040 769-23 [10][2]                                | 91-040 862-90                           | 91-040 766-91                                                      | 91-040 207-91                                                       |                                                                |
| 91-046 900-93 [10] = 12-22 mm                                            | 91-043 408-23                                        | 91-040 862-90                           | 91-040 766-91                                                      | 91-040 207-91                                                       |                                                                |
| 91-046 905-93 [10] = 24-72 mm                                            | 91-041 906-23                                        | 91-040 528-90                           |                                                                    |                                                                     |                                                                |
| 91-040 811-03                                                            | 91-043 408-23<br>91-044 734-23 [10][2]               | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                      | 91-040 207-91                                                       |                                                                |

[10][2] = Nadelabstand bei Bestellung angeben  
= State needle gauge on order  
= Indiquer écartement des aiguilles à la commande  
= Indiquese en los pedidos la distancia entre agujas

Fortsetzung siehe nächste Seite  
Continued on next page  
Suite voir page suivante  
Continúa en la página siguiente



# Unterklassen-Ausstattung<sup>1)</sup>

# Subclass organization<sup>1)</sup>

| Unterklasse<br>Subclass<br>Sous-classe<br>Subclase | Ausführung<br>Model<br>Version<br>Tipo de máquina | Nadelabstand in mm<br>Needle gauge in mm<br>Ecartement des aiguilles<br>en mm<br>Distancia entre agujas<br>en mm | Nadelstange<br>Needle bar<br>Barre à aiguille<br>Barra de aguja                  | Stoffschieber<br>Feed dog<br>Griffe<br>Transportador inferior                    | Stichplatte<br>Needle plate<br>Plaque à aiguille<br>Placa de aguja |
|----------------------------------------------------|---------------------------------------------------|------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------|--------------------------------------------------------------------|
| -748/01-89/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 <sup>10</sup> = 6-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm  | 91-046 714-04 <sup>10</sup> = 6-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm  | 91-046 715-04                                                      |
| -748/01-91/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 <sup>10</sup> = 6-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm  | 91-046 714-04 <sup>10</sup> = 6-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm  | 91-046 715-04                                                      |
| -748/01-94/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 <sup>10</sup> = 6-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm  | 91-046 714-04 <sup>10</sup> = 6-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm  | 91-046 715-04                                                      |
| -748/01-99/02                                      | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 <sup>10</sup> = 6-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm  | 91-046 714-04 <sup>10</sup> = 6-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm  | 91-046 715-04                                                      |
| -748/01-167/12                                     | BN; CN                                            | 6,0-72,0                                                                                                         | 91-710 005-93 <sup>10</sup> = 6-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm  | 91-046 714-04 <sup>10</sup> = 6-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm  | 91-046 715-04                                                      |
| -748/01-189/12                                     | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 <sup>10</sup> = 14-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm | 91-046 714-04 <sup>10</sup> = 14-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm | 91-046 715-04                                                      |
| -748/01-210/02                                     | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 <sup>10</sup> = 14-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm | 91-046 714-04 <sup>10</sup> = 14-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm | 91-046 715-04                                                      |
| -748/01-210/12                                     | BN; CN                                            | 14,0-72,0                                                                                                        | 91-710 005-93 <sup>10</sup> = 14-34 mm<br>91-710 261-93 <sup>10</sup> = 36-72 mm | 91-046 714-04 <sup>10</sup> = 14-36 mm<br>91-047 261-93 <sup>10</sup> = 38-72 mm | 91-046 715-04                                                      |
| -748/01-211/02                                     | BN                                                | 20,0-40,0                                                                                                        | 91-710 005-93 <sup>10</sup> = 20-34 mm<br>91-710 261-93 <sup>10</sup> = 36-40 mm | 91-046 714-04 <sup>10</sup> = 20-36 mm<br>91-047 261-93 <sup>10</sup> = 38-40 mm | 91-046 715-04                                                      |
| -748/99-268/99                                     | BN                                                | 3,2                                                                                                              | 91-008 407-93                                                                    | 91-046 714-04                                                                    | 91-046 715-04                                                      |

<sup>1)</sup> Die Liste enthält nur die reinen Unterklassenteile und nicht die Teile, die für den Umbau in eine andere Ausführungsart erforderlich sind, wie z. B. von Ausführung „B“ in „C“ usw.  
Geben Sie daher bei der Bestellung von Umbauteilen die vollständige Bezeichnung der vorhandenen und der gewünschten Maschine an.

<sup>1)</sup> This list contains only pure subclass parts and not parts which are necessary for converting a machine to another model, as, for example, from model "B" to "C" etc.  
For this reason please always state the full description of the existing model and the new model required when ordering conversion parts.

<sup>1)</sup> Cette liste ne mentionne que les pièces de la sous-classe et non celles nécessaires pour transformer la machine en une autre version, par ex. de la version "B" en "C", etc.  
En cas de commande de pièces de transformation, veuillez donc préciser la désignation complète du modèle existant et celle de la nouvelle version désirée.

<sup>1)</sup> Esta lista sólo contiene las piezas propias de la subclase y no las necesarias para la transformación en otro tipo de máquina, del tipo „B“ al „C“ por ejemplo.  
Por tanto, siempre que se haga un pedido de piezas para transformar una máquina, deberá indicarse la denominación completa del tipo de máquina que se tiene y del tipo deseado.

<sup>4</sup> = Ausführung angeben  
= Indicate model  
= Préciser la version  
= Indiquese el tipo de máquina

<sup>5</sup> = Nähmuster einsenden  
= Submit sewing sample  
= Joindre échantillons de couture  
= Envíese muestra de costura

<sup>10</sup> = Nadelabstand  
= Needle gauge  
= Ecartement des aiguilles  
= Distancia entre agujas

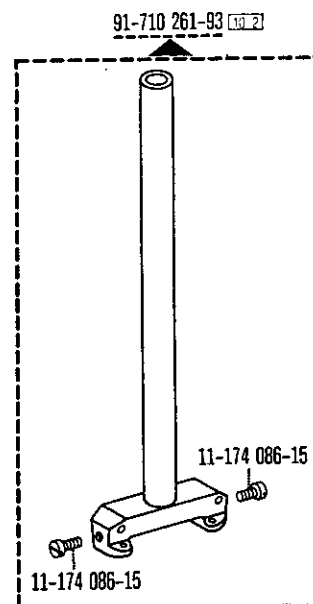
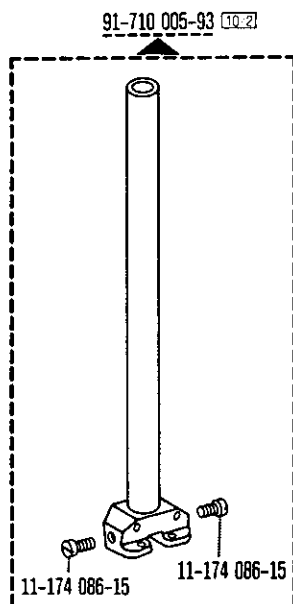
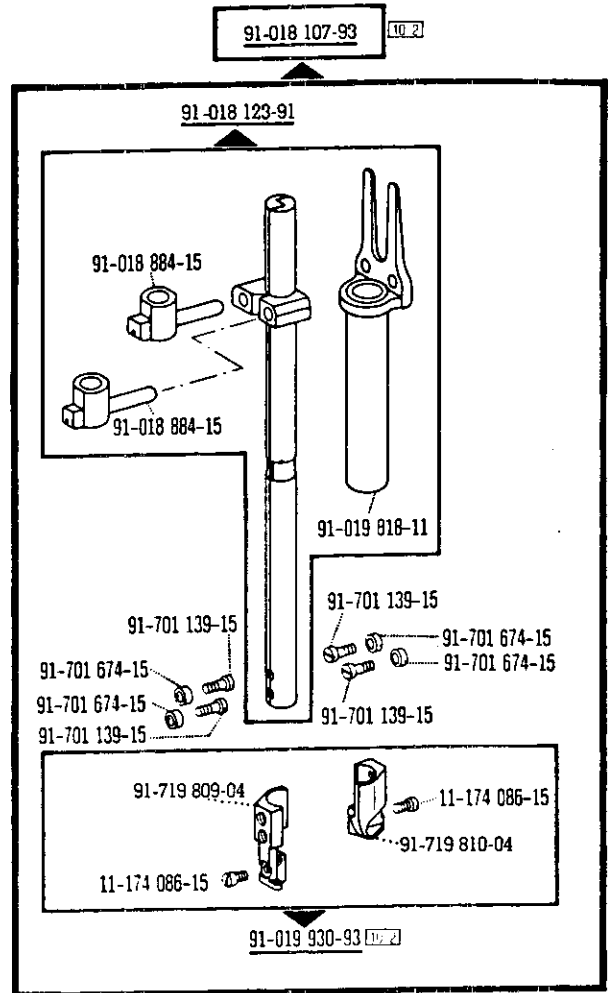
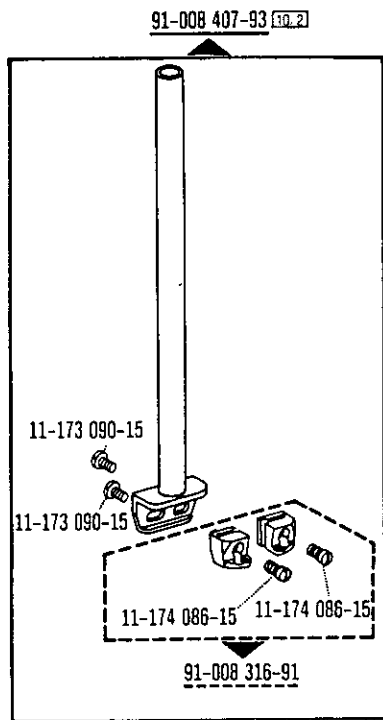
<sup>10 1</sup> = je nach Nadelabstand ändert sich die Form (z. B. beim Stoffschieber die Anzahl der Zahnreihen)  
= Certain design features change according to the needle gauge (e. g. the number of tooth rows on the feed dog)  
= La forme est fonction de l'écartement des aiguilles (par ex. le nombre des rangées de dents de la griffe)  
= La forma varía de acuerdo con la distancia entre agujas (p. e. el número de hileras de dientes en el transportador)

# Equipement des sous-classes<sup>1)</sup>

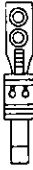
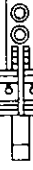
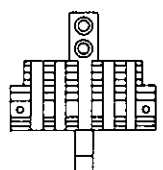
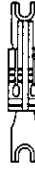
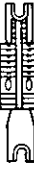
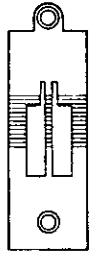
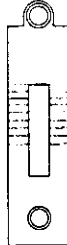
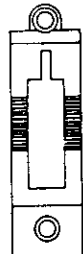
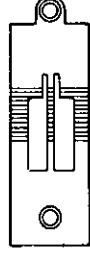
# Dotación de las subclases<sup>1)</sup>

| Nadel<br>Needle<br>Pied presseur<br>Pie prensaleñas                                                                         | Apparat<br>Attachment<br>Appareil<br>Aparato                   | Träger<br>Bracket<br>Support<br>Soporte | Kopfplatte<br>Head plate<br>Plaque frontale<br>Placa frontal | Bandtrommel<br>Tape reel<br>Tambour dérouleur<br>Tambor portacintas | Bandführung<br>Tape guide<br>Guide-ruban<br>Guías cintas | Fingerschutz<br>Finger guard<br>Protège-digits<br>Salvadedos                     |
|-----------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|-----------------------------------------|--------------------------------------------------------------|---------------------------------------------------------------------|----------------------------------------------------------|----------------------------------------------------------------------------------|
| 91-040 811-03                                                                                                               | 91-040 769-23 <sup>10 2</sup><br>91-044 734-23 <sup>10 2</sup> | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                | 91-040 207-91<br>91-041 644-91                                      | 91-044 419-25                                            |                                                                                  |
| 91-046 895-93 <sup>10</sup> = 6-11,6 mm<br>91-046 900-93 <sup>10</sup> = 12-22 mm<br>91-046 905-93 <sup>10</sup> = 24-72 mm | 91-041 620-23                                                  | 91-040 528-90                           |                                                              | 91-043 943-91                                                       | 91-044 419-25                                            |                                                                                  |
| 91-040 811-03                                                                                                               | 91-046 014-23                                                  | 91-040 528-90                           |                                                              |                                                                     |                                                          |                                                                                  |
| 91-046 895-93 <sup>10</sup> = 6-11,6 mm<br>91-046 900-93 <sup>10</sup> = 12-22 mm<br>91-046 905-93 <sup>10</sup> = 24-72 mm | 91-042 848-23 <sup>10 2</sup>                                  | 91-040 528-90                           |                                                              | 91-041-644-91                                                       | 91-044 419-25                                            |                                                                                  |
| 91-046 895-93 <sup>10</sup> = 6-11,6 mm<br>91-046 900-93 <sup>10</sup> = 12-22 mm<br>91-046 905-93 <sup>10</sup> = 24-72 mm | 91-046 706-24                                                  | 91-040 528-90                           |                                                              | 91-041 644-91                                                       | 91-044 419-25                                            |                                                                                  |
| 91-051 361-93                                                                                                               | 91-053 278-24                                                  | 91-040 528-90                           |                                                              | 91-041 644-91                                                       | 91-044 419-25                                            | 91-055 191-24 <sup>10</sup> = 14-22 mm<br>91-055 194-23 <sup>10</sup> = 24-72 mm |
| 91-046 890-93                                                                                                               | 91-043 408-23<br>91-040 797-23                                 | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                | 91-040 207-91<br>91-041 644-91                                      |                                                          | 91-055 191-24 <sup>10</sup> = 14-22 mm<br>91-055 194-23 <sup>10</sup> = 24-72 mm |
| 91-046 875-93                                                                                                               | 91-043 408-23<br>91-040 797-23                                 | 91-040 862-90<br>91-040 528-90          | 91-040 766-91                                                | 91-040 207-91<br>91-041 644-91                                      |                                                          | 91-055 191-24 <sup>10</sup> = 14-22 mm<br>91-055 194-23 <sup>10</sup> = 24-72 mm |
| 91-046 875-93                                                                                                               | 91-494 431-93 <sup>10 2</sup>                                  | 91-053 936-90                           |                                                              | 91-040 207-91<br>91-041 644-91                                      |                                                          | 91-055 191-24 <sup>10</sup> = 20-22 mm<br>91-055 194-23 <sup>10</sup> = 24-40 mm |
| 91-041 638-93                                                                                                               | Sonderausführung<br>Fa. Frank (o. Nr.)                         |                                         |                                                              |                                                                     |                                                          | 91-046 864-25                                                                    |

<sup>10 2</sup> = Nadelabstand bei Bestellung angeben  
 = State needle gauge on order  
 = Indiquer écartement des aiguilles à la commande  
 = Indiquese en los pedidos la distancia entre agujas

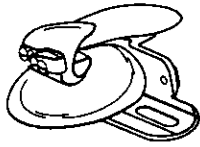


# Unterklassen-Übersicht / Table of subclasses / Table des sous-classes / Tabla de subclases

|                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                              |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>91-046 714-04  <br/>  = 3,2 mm</p>  | <p>91-046 714-04  <br/>  = 6,0 - 36,0 mm</p>  | <p>91-046 734-04  <br/> </p>                                                                                        | <p>91-047 151-04  <br/> </p>     |
| <p>91-047 261-93  <br/> </p>           | <p>91-047 859-04 <br/>  </p>                  | <p>91-047 994-04   </p>                                                                                            | <p>91-046 715-04  <br/> </p>     |
| <p>91-046 735-04  <br/> </p>         | <p>91-058 092-04  <br/> </p>               | <p>91-058 535-04   <br/> </p>  | <p>91-058 650-04   </p>         |
| <p>91-058 675-04   </p>        | <p>91-058 683-04   </p>               | <p>91-058 700-04   </p>                                                                                    | <p>91-058 836-04   </p>  |
| <p>91-058 867-04   </p>        | <p>91-058 869-04   </p>               | <p>91-058 871-04  <br/> </p>                                                                                | <p>91-058 949-04   </p>  |

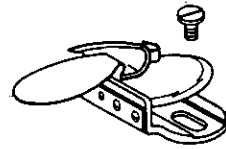
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| <p>91-026 758-03                                                                                                                                                                                                                                                                                                                                                                                                                                </p> |
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91-040 316-93 5 10 2

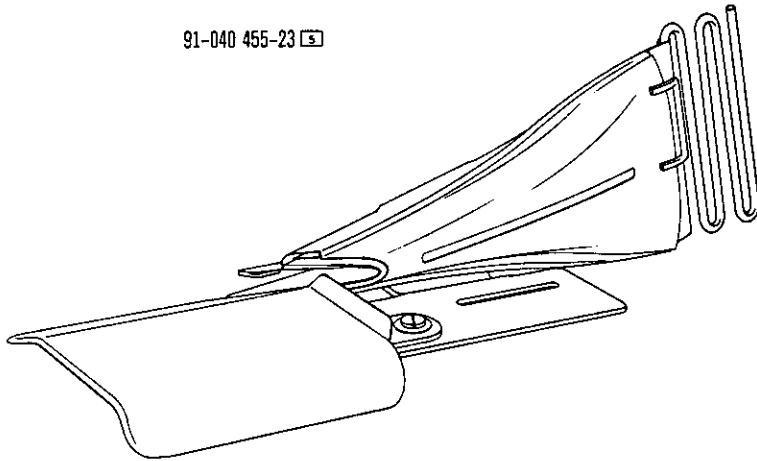


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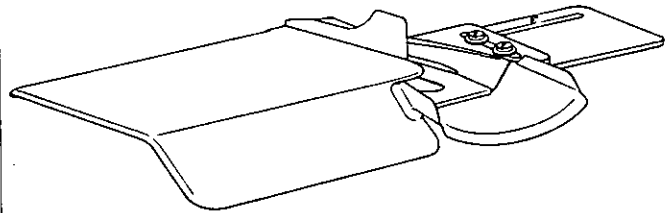
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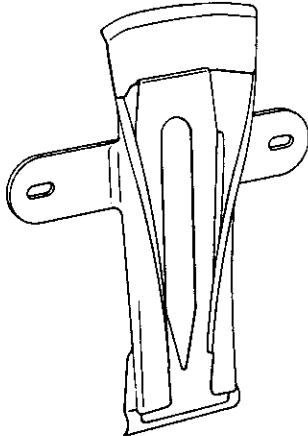
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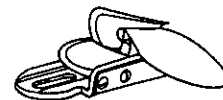
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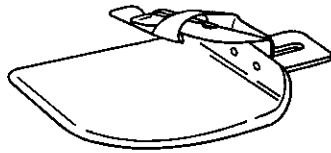
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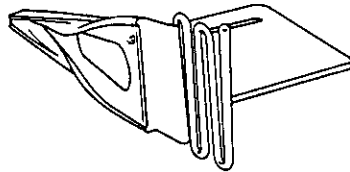
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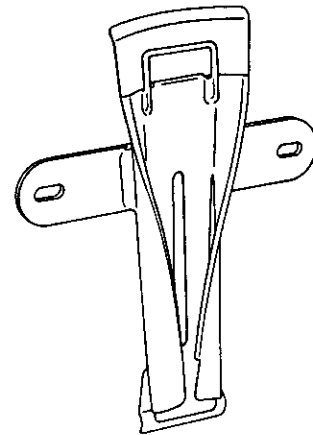
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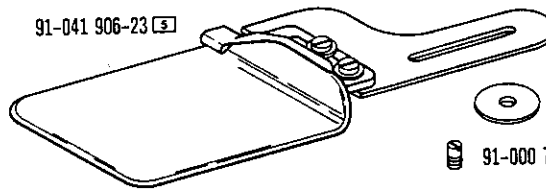
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91-041 216-23 [5] [10.2]



91-041 906-23 [5]



91-700 824-25



91-040 624-25

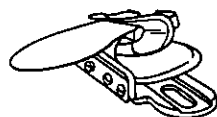


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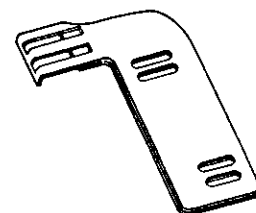


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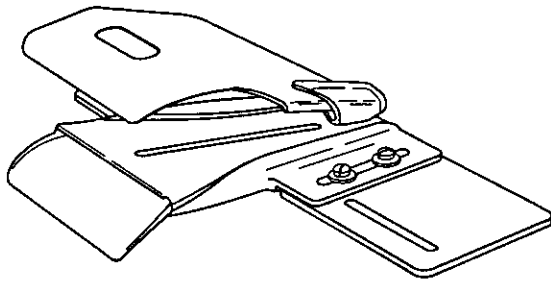
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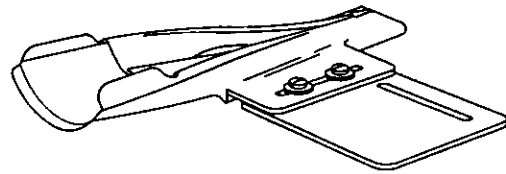
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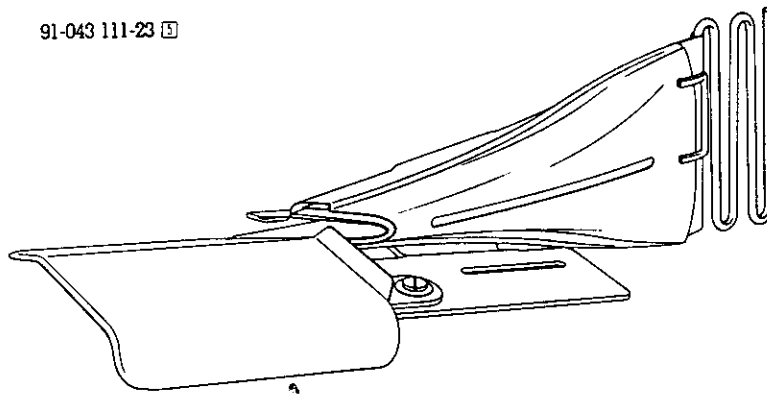
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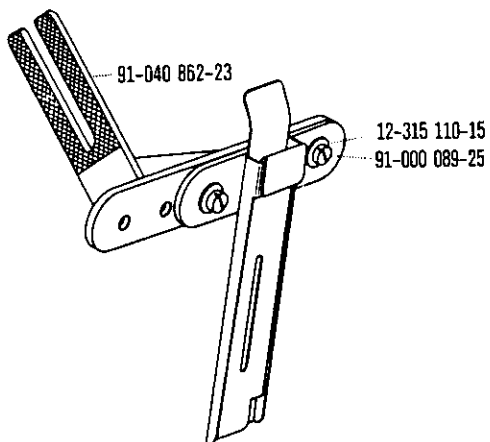
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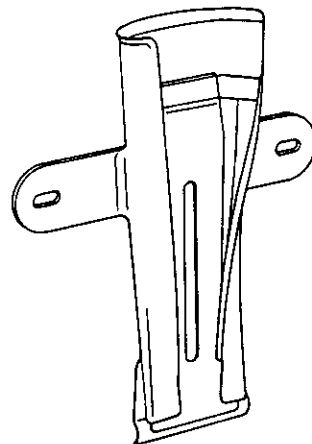
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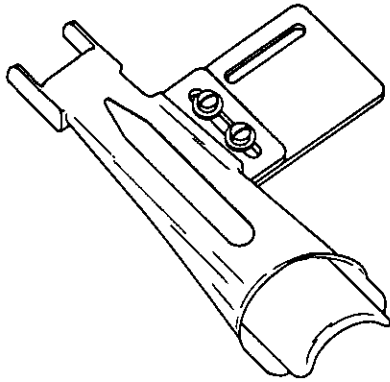
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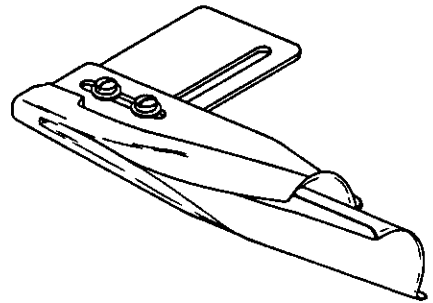
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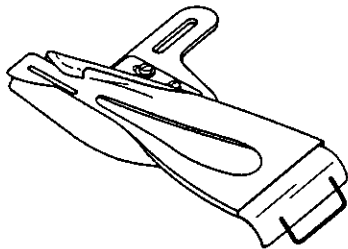
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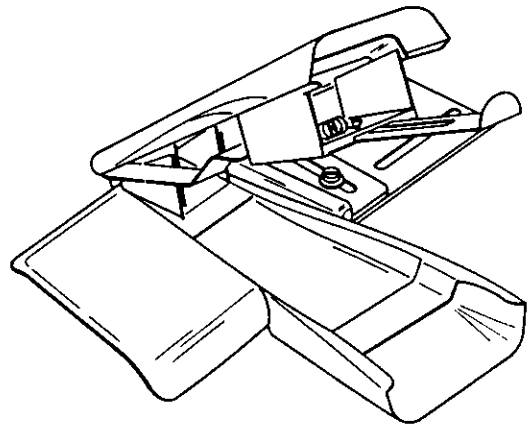
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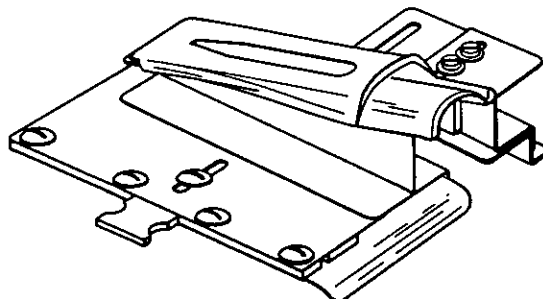
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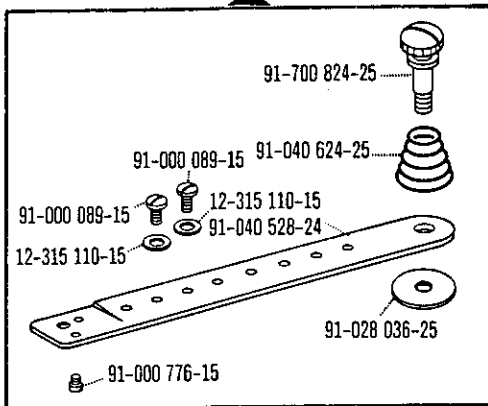
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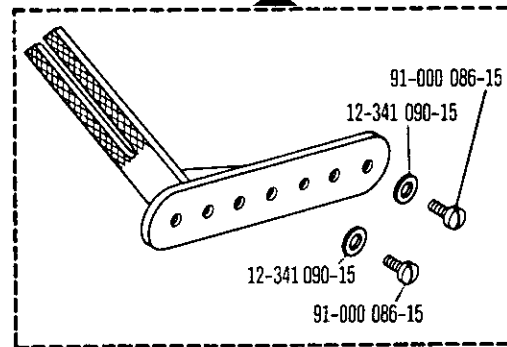
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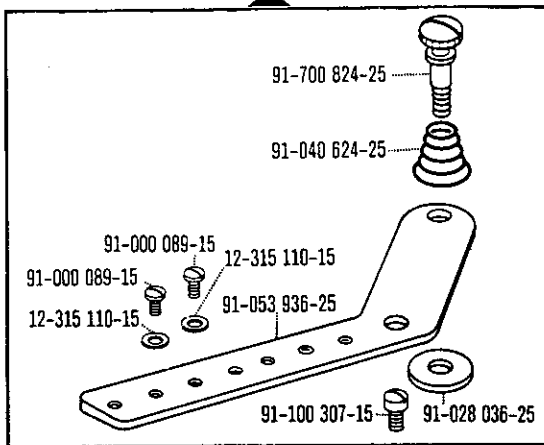
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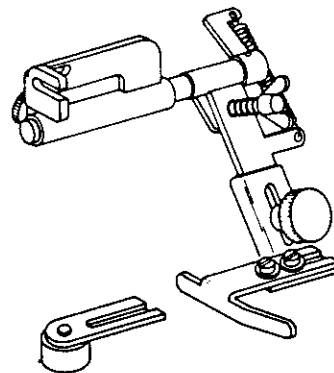
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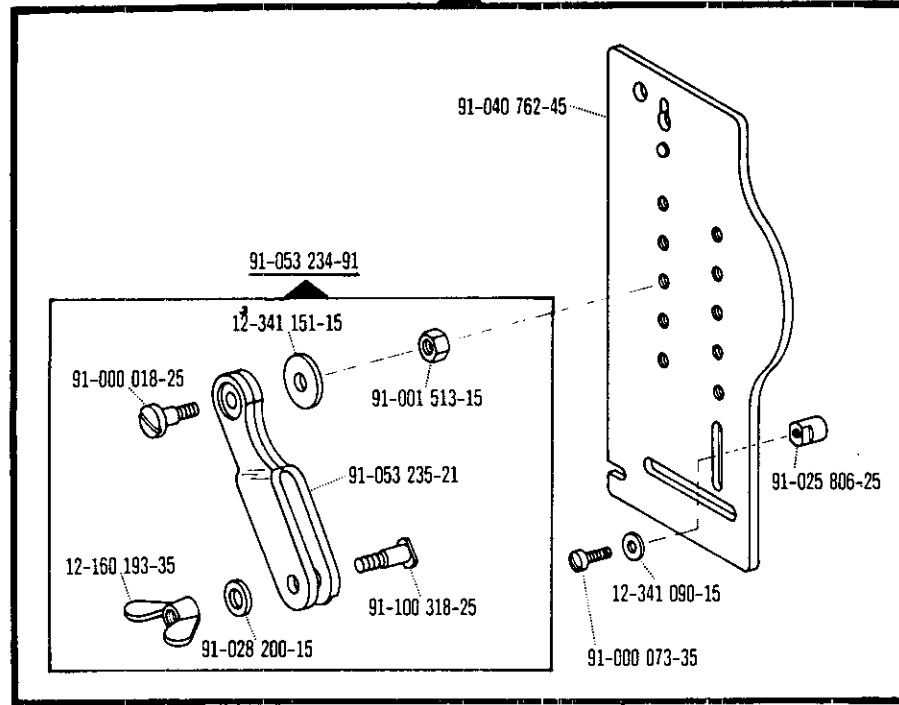
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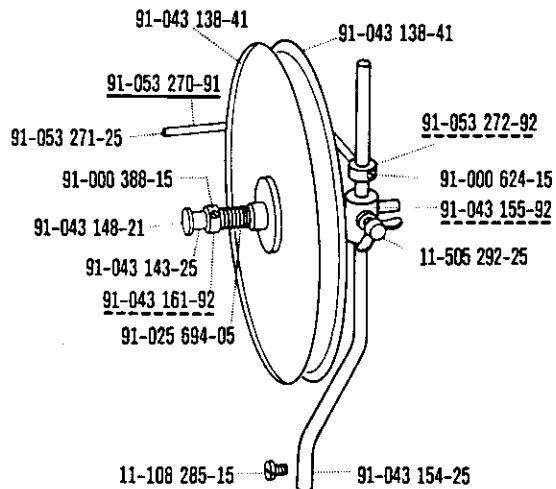
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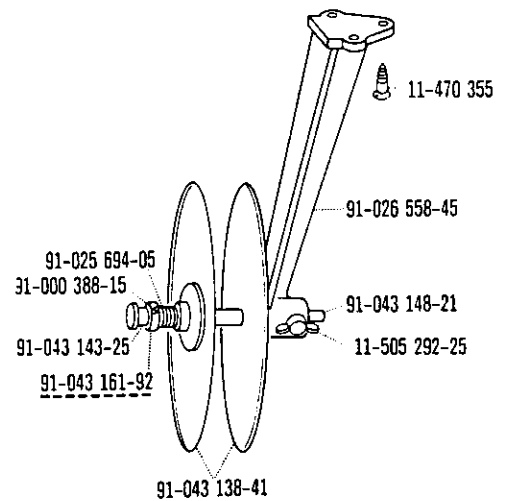
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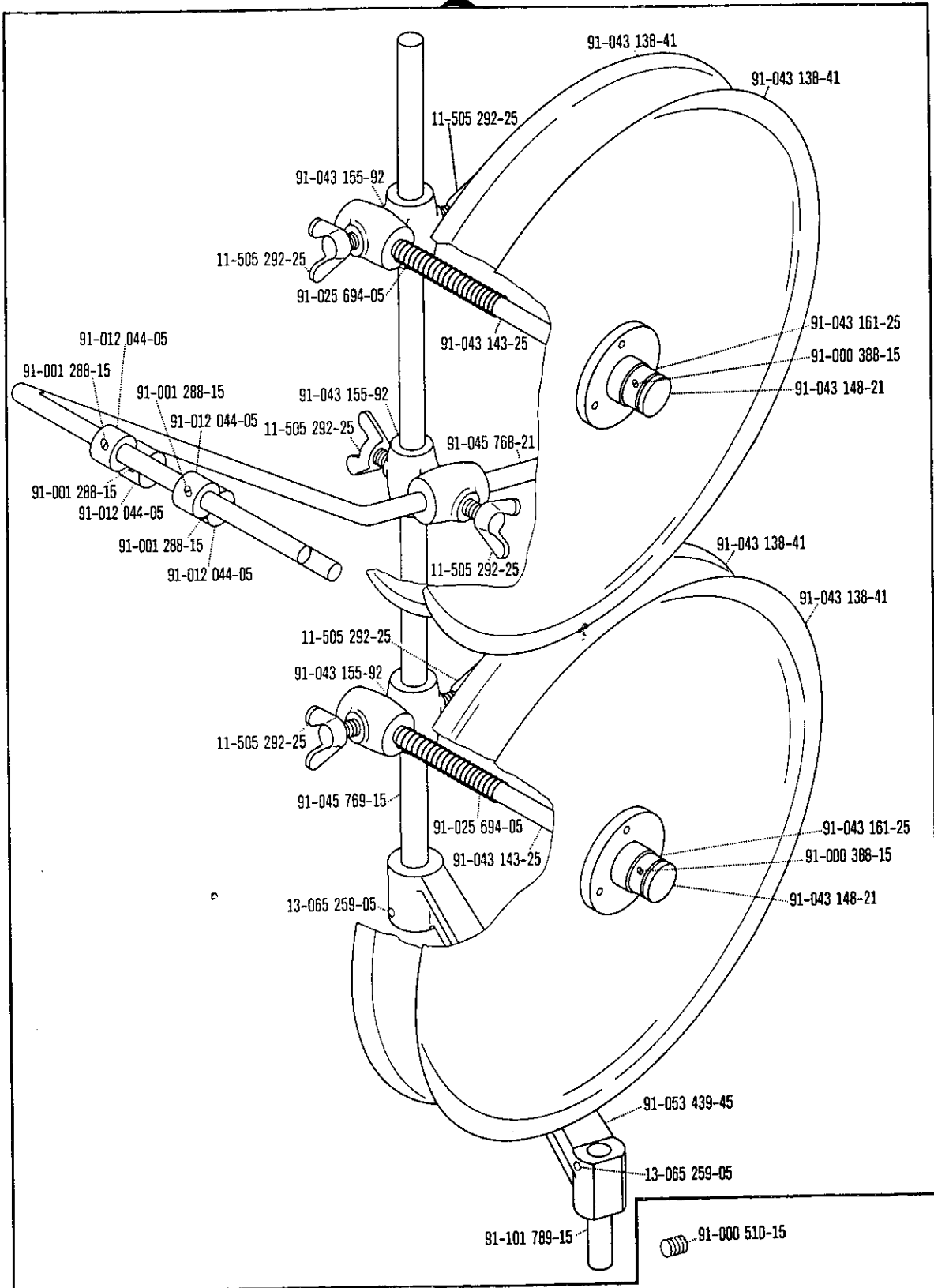
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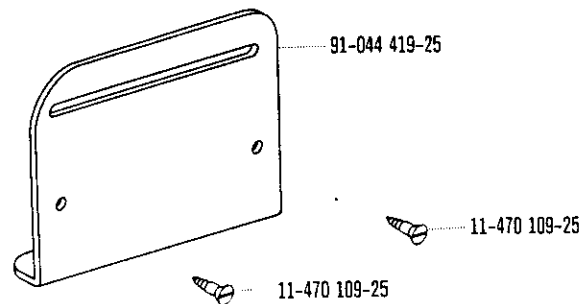
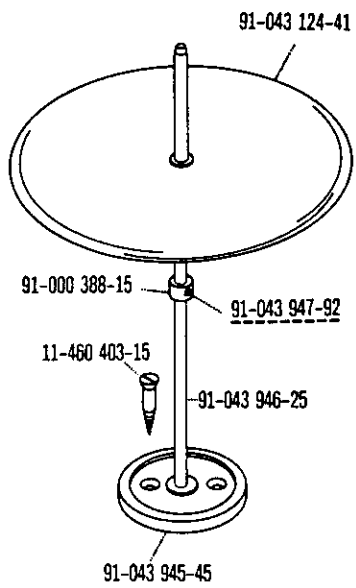
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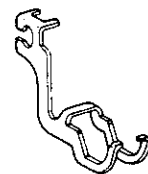
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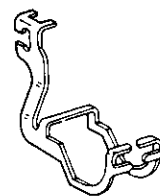
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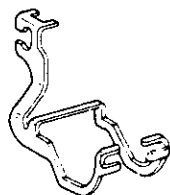
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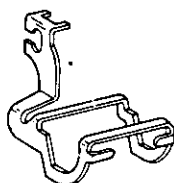
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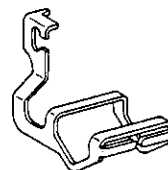
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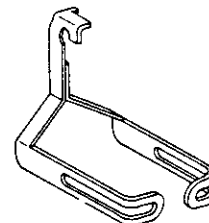
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91-055 191-24



91-055 194-23



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