

## 3307 - 1/.., - 3/.., - 4/.., - 5/.., - 9/..

Teileliste

Parts list

Liste de pièces

Lista de piezas

Diese Teileliste hat für Maschinen ab nachfolgender  
Seriennummer Gültigkeit:

This parts list applies to machines from the following  
serial numbers onwards:

Cette liste de pièces est valable pour les machines au  
numéros de série à partir de:

Esta lista de piezas tiene validez para máquinas a partir del  
número de serie siguiente:

# 2716260 ➔

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugsweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in this document were up to date.

Subject to alteration!

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Au moment de la remise à l'imprimeur, toutes les informations et figures se rapportant à cette machine correspondaient à l'état actuel des connaissances.

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Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

¡ Salvo modificaciones técnicas!

La reimpresión, reproducción y traducción - aunque sólo sea parcial - de las listas de piezas PFAFF sólo está permitida con nuestro permiso previo e indicando la fuente.

## **PFAFF Industrie Maschinen AG**

Postfach 3020  
D-67653 Kaiserslautern  
Königstr. 154  
D-67655 Kaiserslautern

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### Attention!



Nous attirons expressément votre attention sur le fait que les pièces de rechange et accessoires qui n'ont pas été livrés par nous n'ont pas non plus été contrôlés et agréés par nous. C'est pourquoi le montage et/ou l'utilisation de telles pièces peut éventuellement entraîner l'altération des caractéristiques de construction de votre machine. Par conséquent, nous n'assumons aucune responsabilité pour les dommages causés par l'emploi de pièces qui ne sont pas d'origine!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- Le numéro de série de la machine pour laquelle cette liste de pièces est valable est indiqué sur la première page.
  - Toutes les pièces sont représentées en fonction de leur groupement fonctionnel dans la machine.
  - Les pièces hâchurées indiquent les pièces limitrophes de groupes de fonctions différents.
  - La partie supérieure des pages de figures comprend une présentation globale de la machine. L'emplacement des pièces représentées est signalé par quadrillages.
  - Les parties encadrées sur les pages à illustrations représentent les pièces individuelles formant groupe.
  - Vous trouverez au chapitre "Explication des symboles" une liste des symboles utilisés sur les pages de figures (  ;  ;  etc.)
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".

|       |                                                                                                                                                                                                                                                                                                                                 |
|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|       | <b>Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.</b><br>Subclas-dependent, for part number see subclass parts listing.<br>Fonction de la sous-classe; pour le numéro de la pièce, voir "Équipement de sous-classes".<br>Dependientes de la subclase, para el número de pieza véase "Dotación de subclases". |
| 3     | <b>Geklebt</b><br>Part cemented<br>Pièce collée<br>Pieza pegada                                                                                                                                                                                                                                                                 |
| 3/1   | <b>Gesichert mit Loctite.</b><br>Secured with Loctite.<br>Bloqué par Loctite.<br>Asegurado con Loctite.                                                                                                                                                                                                                         |
| 6     | <b>Nadeldicke und Spitzenform bei Bestellung angeben.</b><br>Needle size and style of point to be stated on order.<br>Préciser la grosseur de l'aiguille et la forme de la pointe à la commande.<br>Grosor de aguja y forma de la punta, indíquese en los pedidos.                                                              |
| 27/1  | <b>Eingeklammerte Zahl = Außendurchmesser in mm.</b><br>Number in brackets = outside diameter in mm<br>Chiffre entre parenthèses = diamètre extérieur en mm.<br>Cifra entre paréntesis = diámetro exterior en mm.                                                                                                               |
| 27/5  | <b>Eingeklammerte Zahl = Länge in mm.</b><br>Number in brackets = length in mm.<br>Chiffre entre parenthèses = longueur en mm<br>Cifra entre paréntesis = largura en mm.                                                                                                                                                        |
| 27/21 | <b>Eingeklammerte Zahl = Nähfeldgröße in mm.</b><br>Number in brackets = size of sewing area in mm.<br>Chiffre entre parenthèses = dimensions du champ de couture en mm.<br>Cifra entre paréntesis = tamaño del campo de costura en mm.                                                                                         |
| 40/23 | <b>Tränken mit 28-011 201-45; Bestellnummer siehe Seite 9 - 1.</b><br>Grease with 28-011 201-45; for part number see page 9 - 1.<br>Graisser avec de la graisse 28-011 201-45; n° de commande, voir page 9 - 1.<br>Engrase con grasa 28-011 201-45; para el número de pedido véase la página 9 - 1.                             |
| 40/25 | <b>Füllen mit 28-011 201-45; Bestellnummer siehe Seite 9 - 1.</b><br>Top up with 28-011 201-45; for part number see page 9 - 1.<br>Remplir de 28-011 201-45; n° de commande, voir page 9 - 1.<br>Rellene con 28-011 201-45; para el número de pedido véase la página 9 - 1.                                                     |
| 40/28 | <b>Fetten mit 28-011 202-69; Bestellnummer siehe Seite 9 - 1.</b><br>Grease with 28-011 202-69; for part number see page 9 - 1.<br>Graisser avec de la graisse 28-011 202-69; n° de commande, voir page 9 - 1.<br>Engrase con grasa 28-011 202-69; para el número de pedido véase la página 9 - 1.                              |
| 40/29 | <b>Fetten mit 28-011 202-10; Bestellnummer siehe Seite 9 - 1.</b><br>Grease with 28-011 202-10; for part number see page 9 - 1.<br>Graisser avec de la graisse 28-011 202-10; n° de commande, voir page 9 - 1.<br>Engrase con grasa 28-011 202-10; para el número de pedido véase la página 9 - 1.                              |
| 81/3  | <b>Stückzahl je nach Bedarf.</b><br>Quantity as required.<br>Nombre en fonction du besoin.<br>Cantidad según sea necesario                                                                                                                                                                                                      |

90/1

**Für Wechselstrom**

For single-phase A.C.

Pour du courant alternatif

Para corriente alterna monofásica

95/8

**X-Werte bei Bestellung angeben.**

Please state x-valeurs on order.

Indiquer les valeurs "x" à la commande.

Indíquese en los pedidos los valores "x".

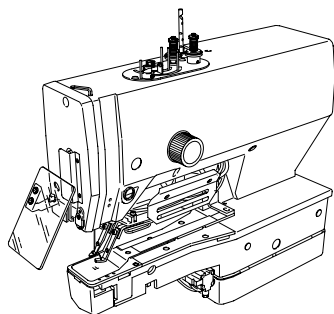
96

**Länge angeben.**

State length.

Préciser longueur.

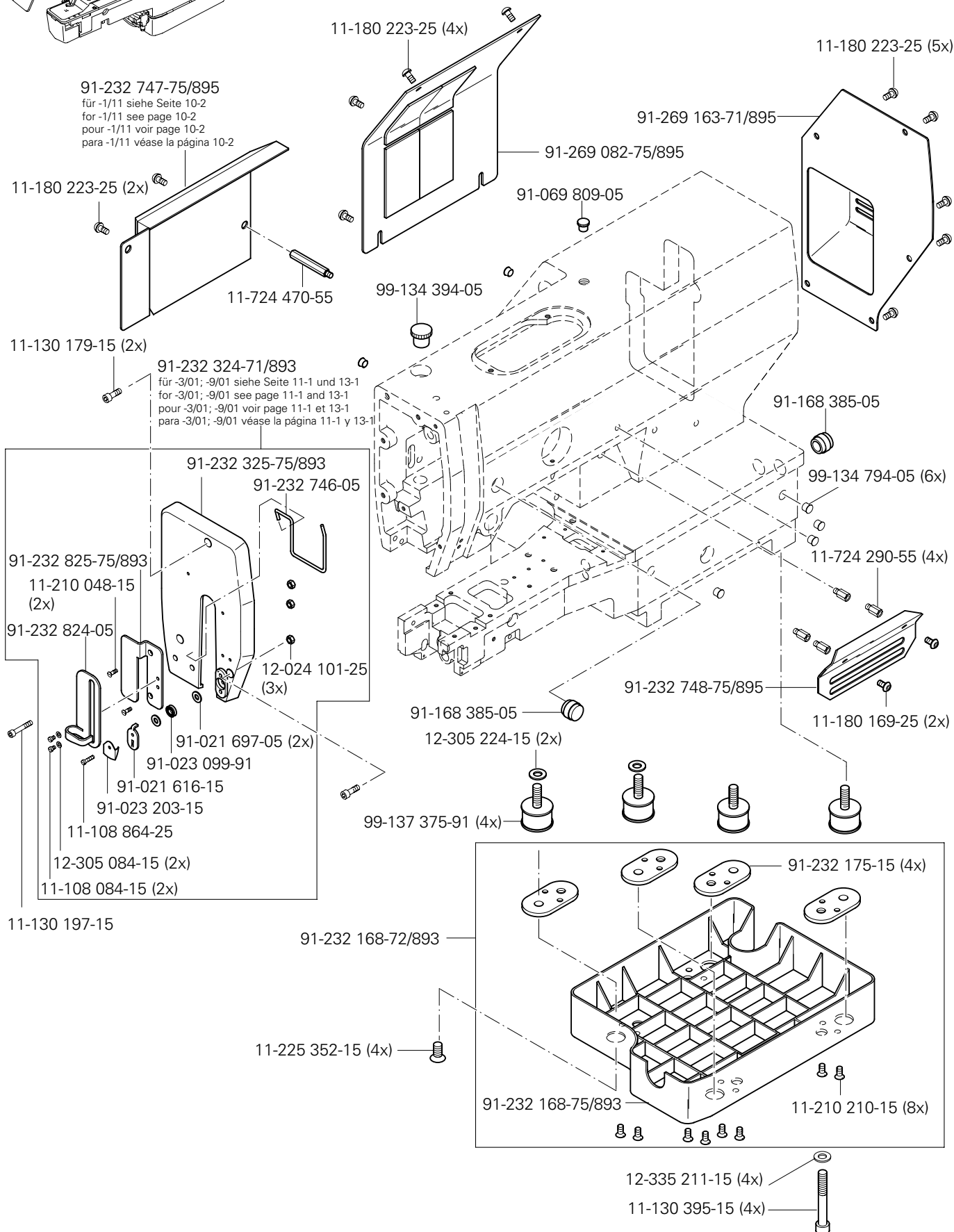
Indíquese la largura.

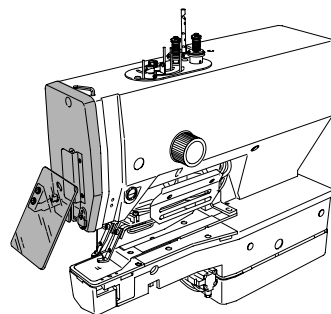


Gehäuseteile  
Housing sections  
Parties du corps  
Piezas del cárter

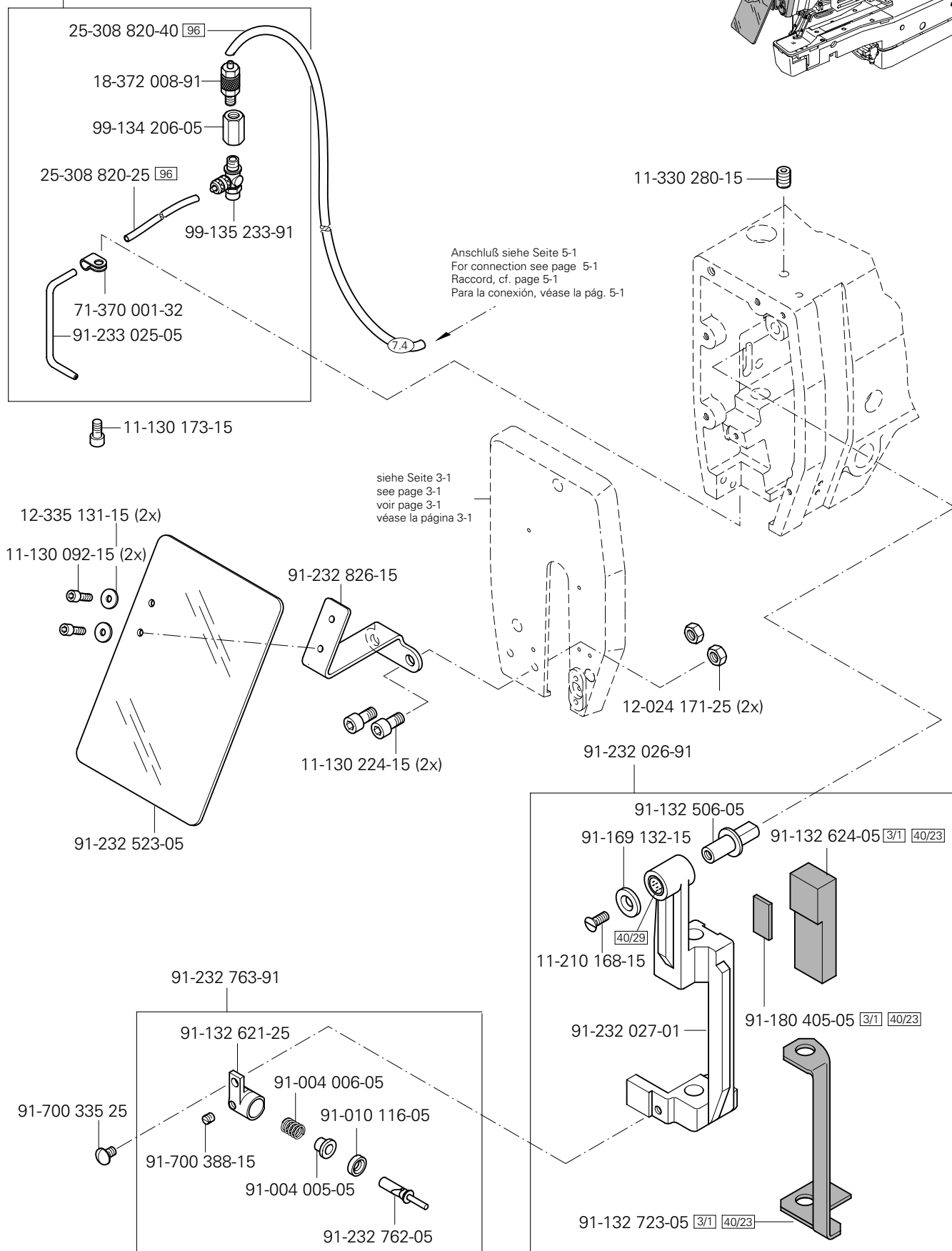
PFAFF 3307

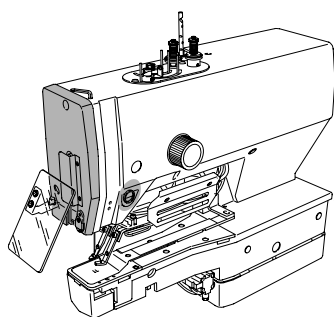
3.01





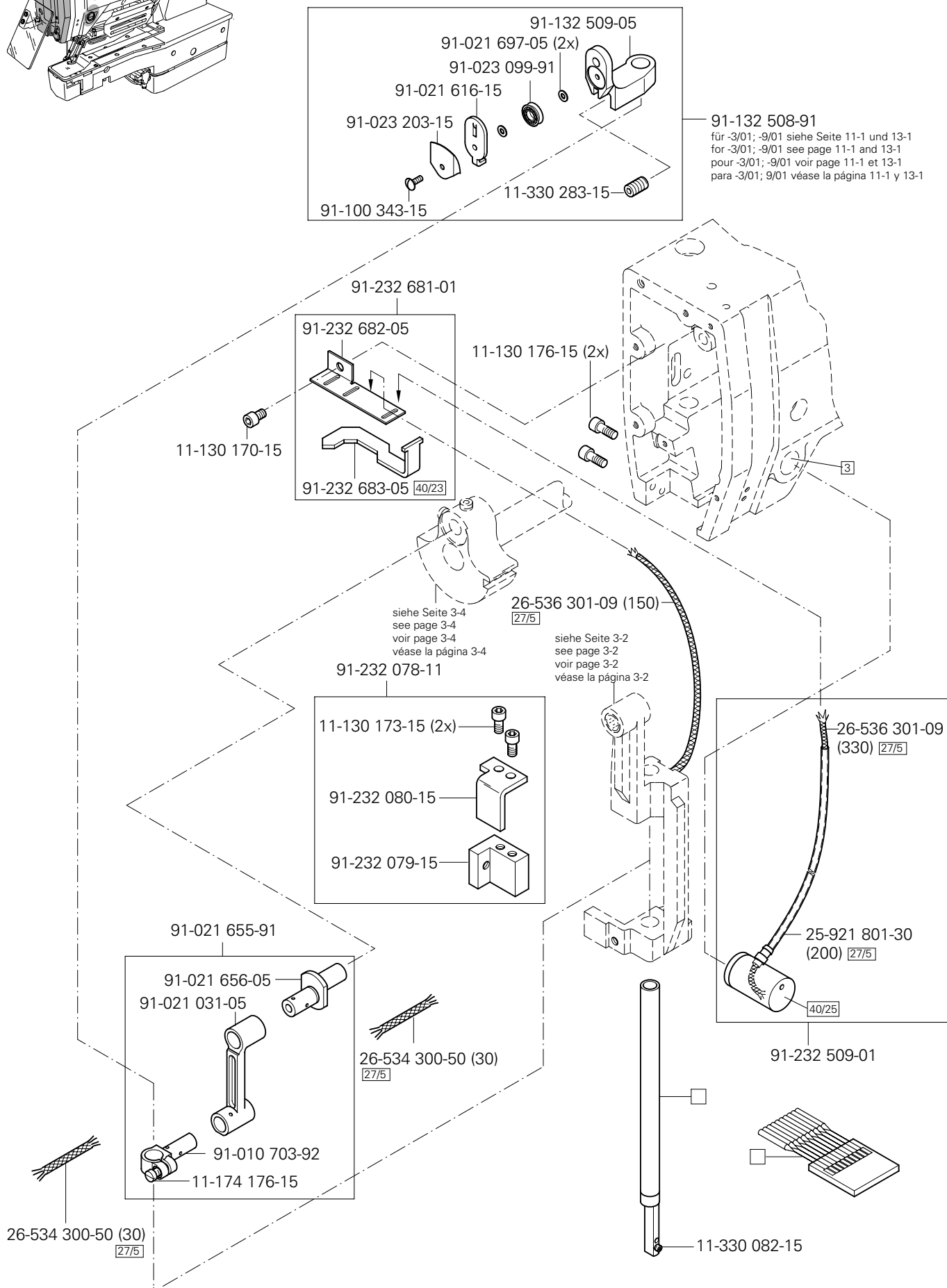
91-233 024-91 (PFAFF 3307 -1/01; -1/02; -1/03; -4/..)

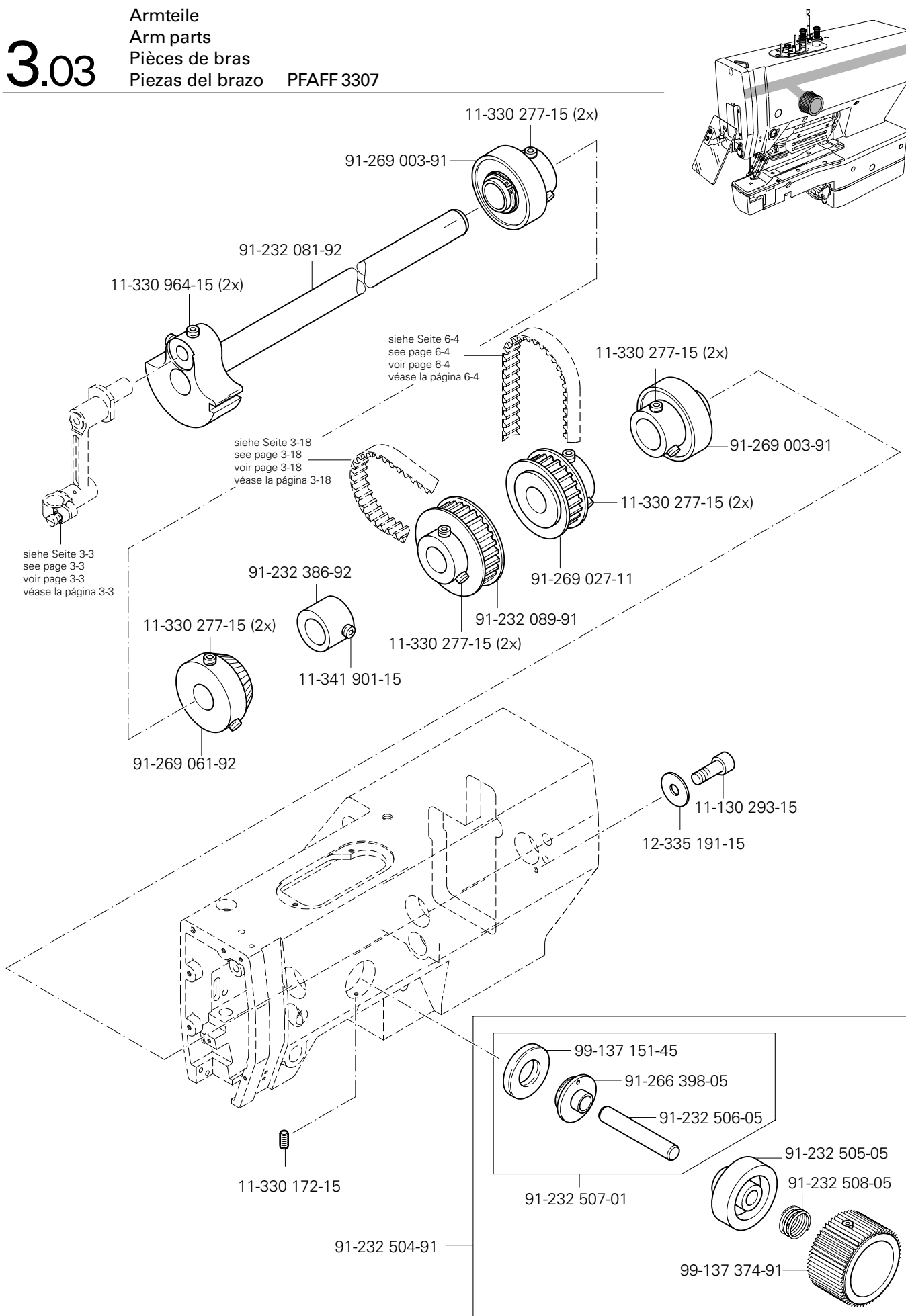


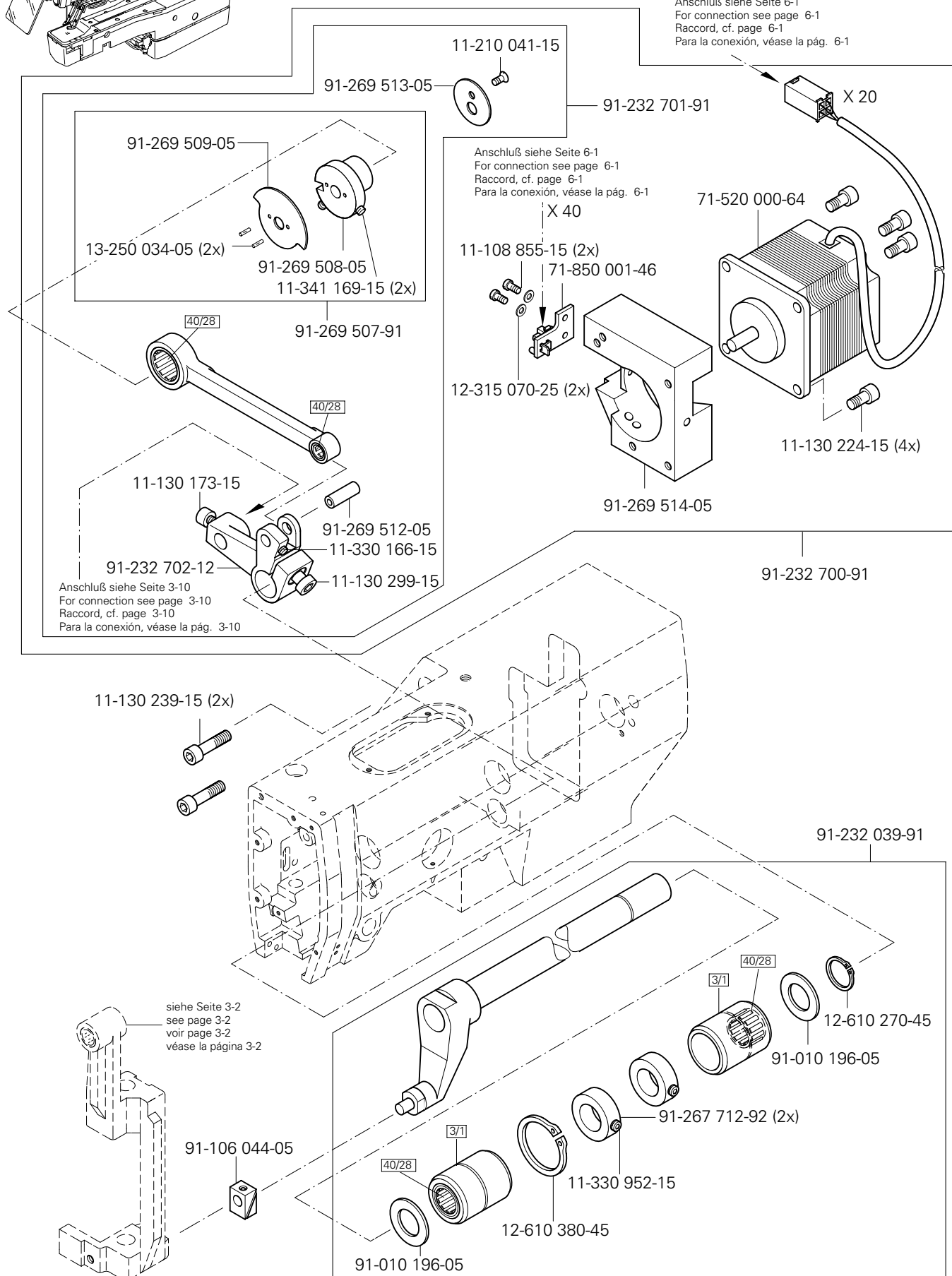
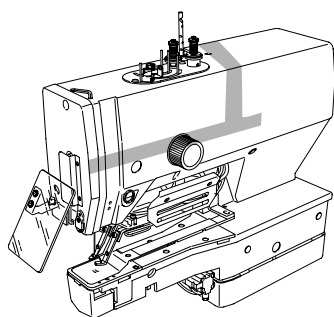


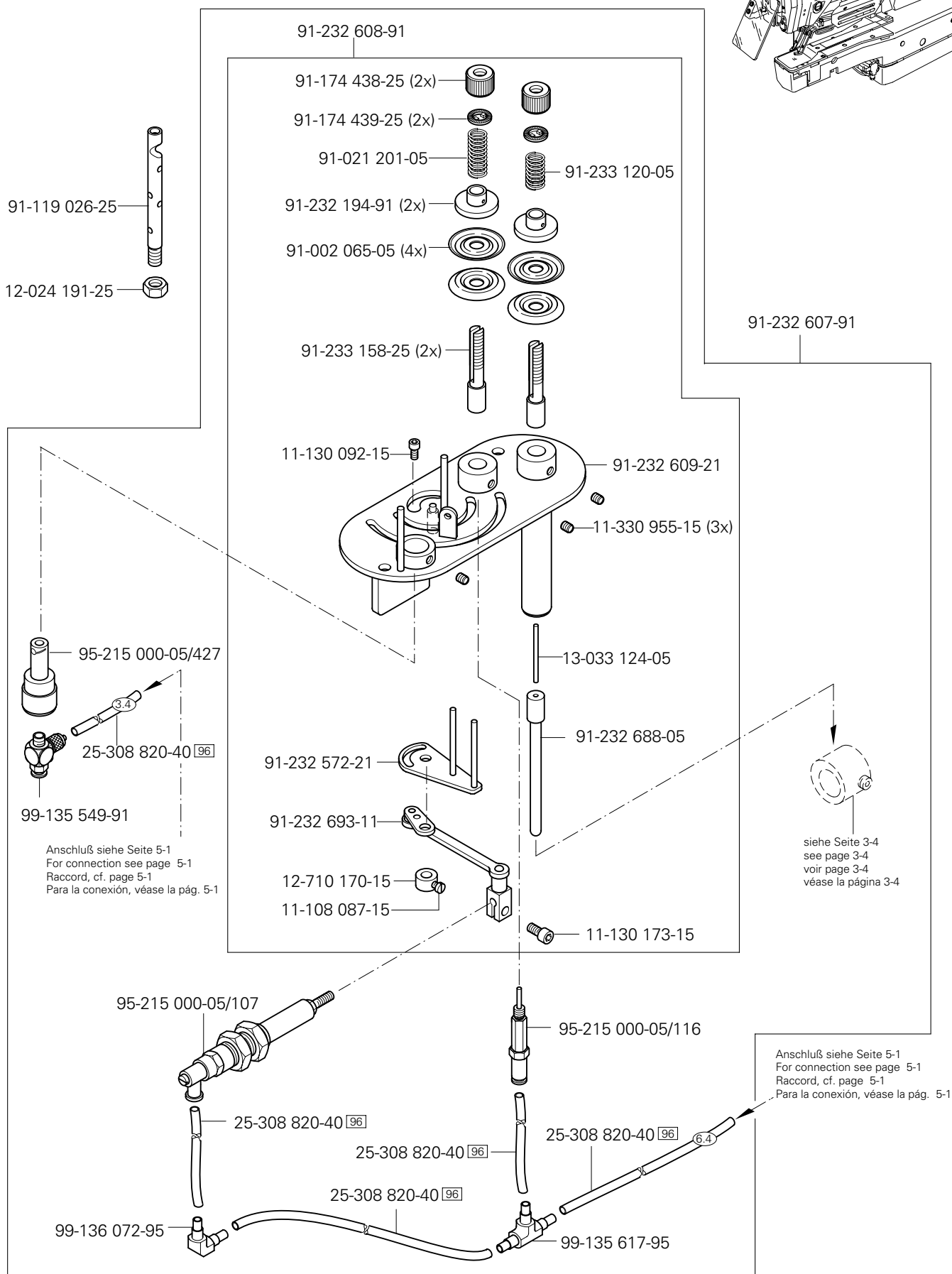
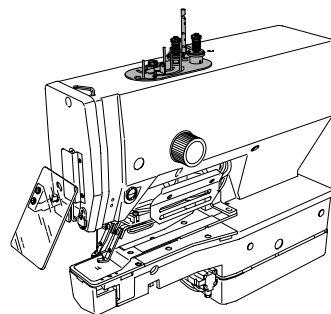
Kopfteile  
Needle head parts  
Pièces de tête  
Piezas de la cabeza PFAFF 3307

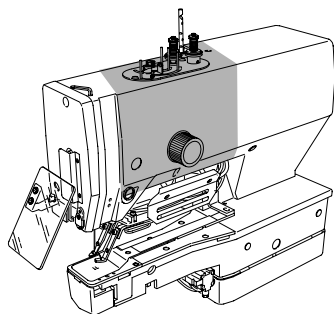
3.02









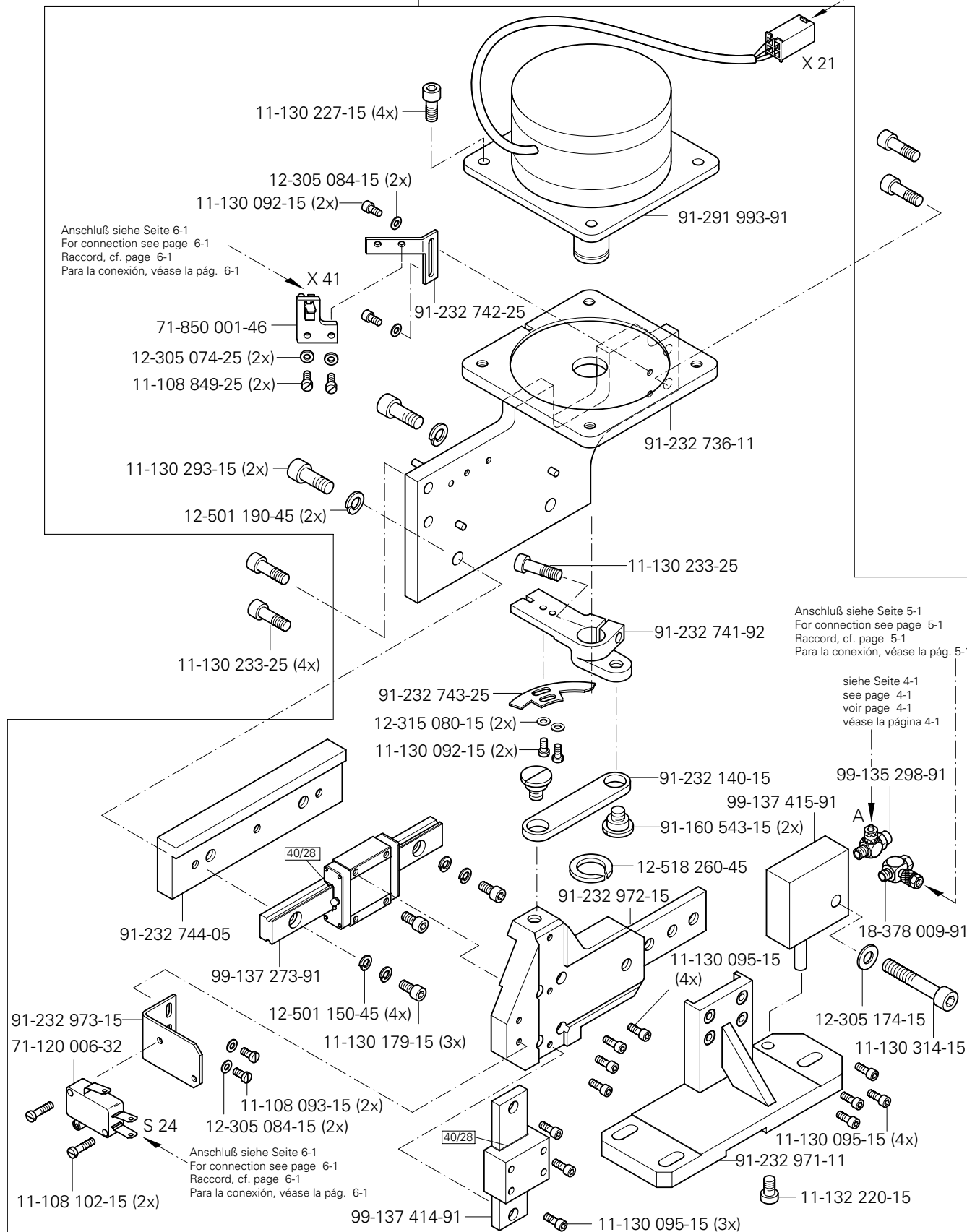


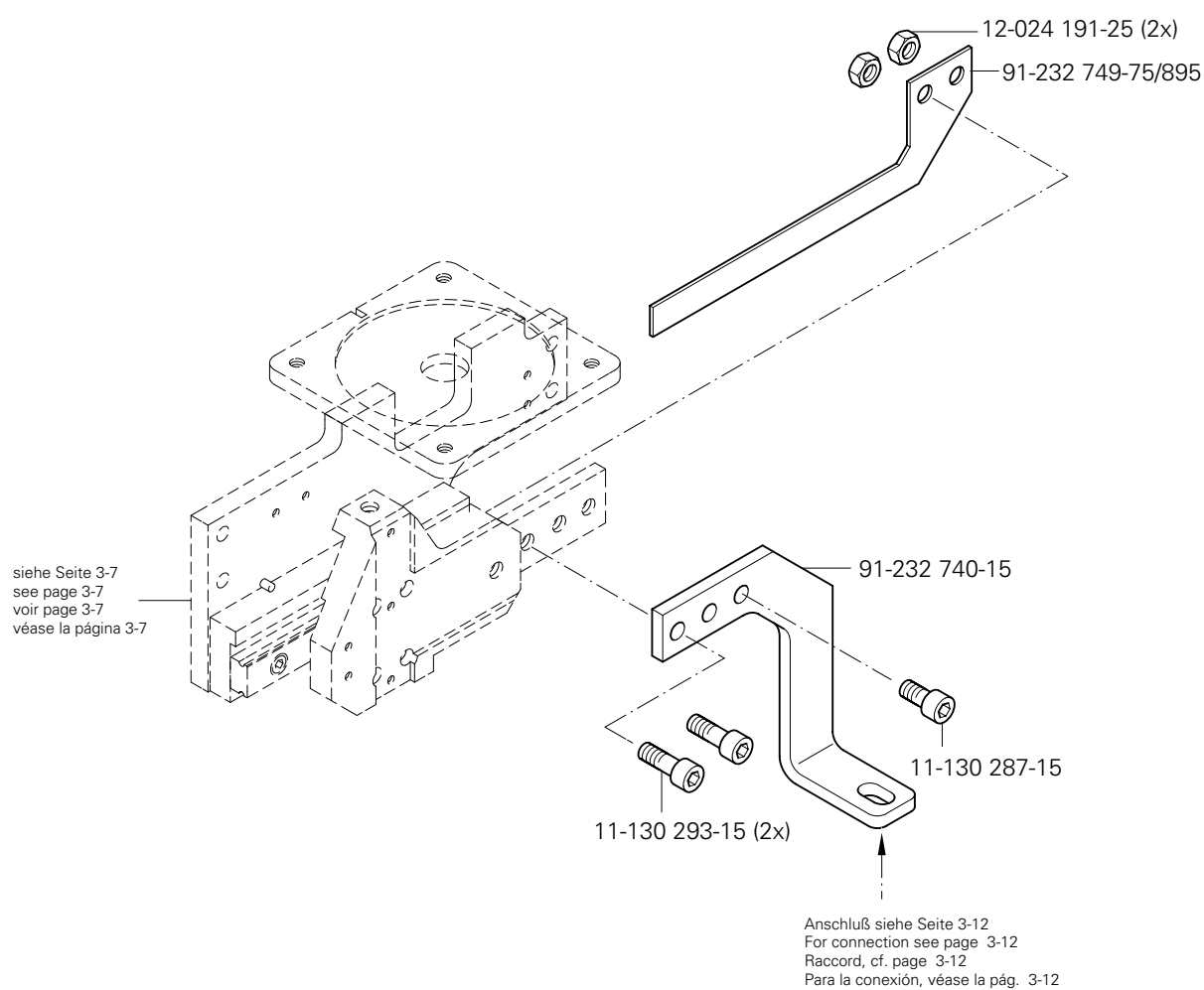
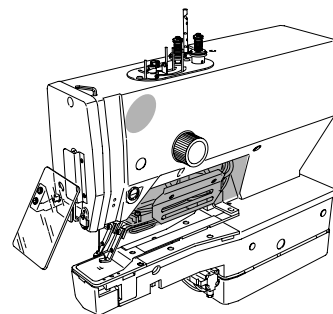
**Armteile**  
**Arm parts**  
**Pièces de bras**  
**Piezas del brazo**     **PFAFF 3307**

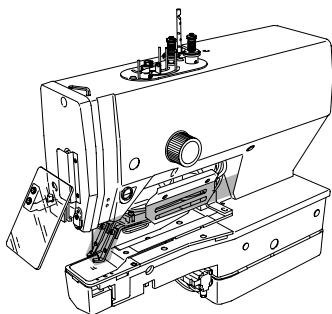
**3.03**

91-232 750-91 für -5/01; -9/01 siehe Seite 12-2 und 13-2  
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 pour -5/01; -9/01 voir page 12-2 et 13-2  
 para -5/01; -9/01 véase la página 12-2 y 13-2

Anschluß siehe Seite 6-1  
 For connection see page 6-1  
 Raccord, cf. page 6-1  
 Para la conexión, véase la pág. 6-1







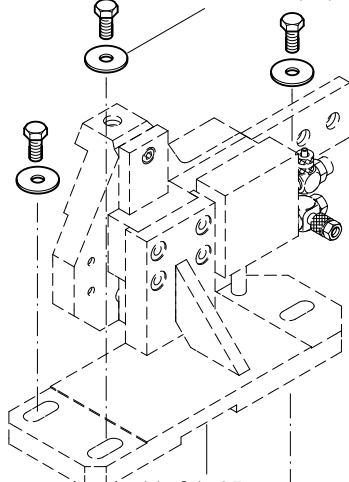
Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo PFAFF 3307

3.03

91-232 770-91  
(PFAFF 3307 -1/01; -1/02; -1/03; -3/01; -5/01)  
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for -1/11 see page 10-5  
pour -1/11 voir page 10-5  
para -1/11 véase la página 10-5

11-039 179-15 (3x)

91-164 296-15 (3x)



siehe Seite 3-7  
see page 3-7  
voir page 3-7  
véase la página 3-7

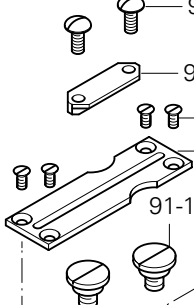
91-100 270-15 (2x)

91-110 160-15

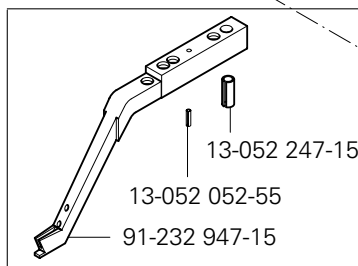
11-210 078-15 (4x)

91-232 727-15

91-160 543-15 (2x)



91-232 726-15



13-052 247-15

13-052 052-55

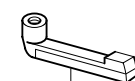
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91-232 732-05

91-232 283-15

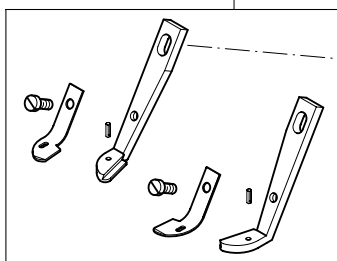
11-335 184-15



17-018 060-91

11-130 173-15 (2x)

12-305 114-15 (2x)



12-618 150-45

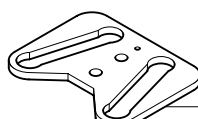
91-232 728-15 (2x)

12-360 040-05 (2 - 4x) 81/1

12-305 064-25 (2x)

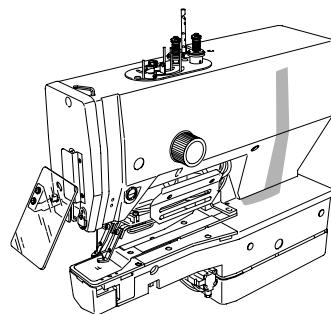
99-134 392-01 (2x)

91-100 343-15 (2x)



91-232 731-15

11-173 174-15 (2x)



91-169 137-05

91-164 155-05

12-610 210-45

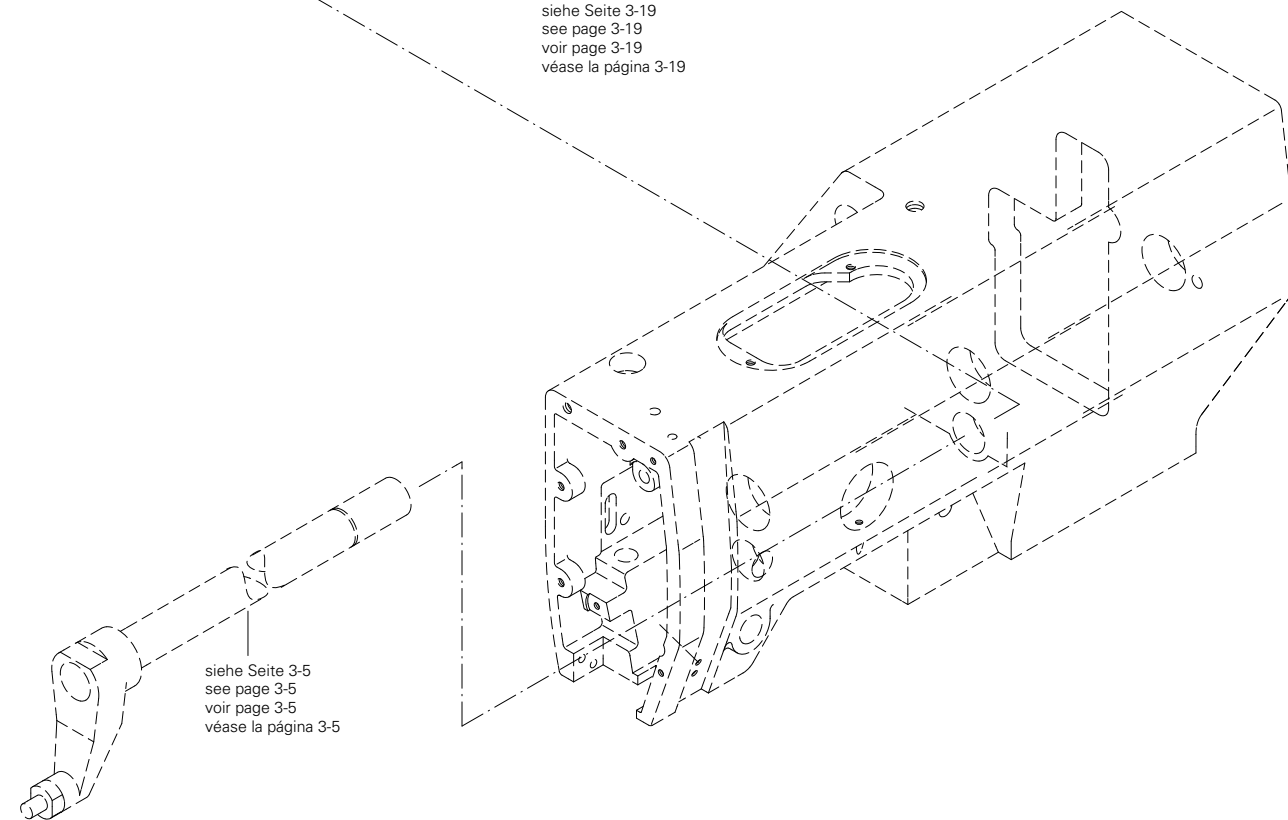
siehe Seite 3-5  
see page 3-5  
voir page 3-5  
véase la página 3-5

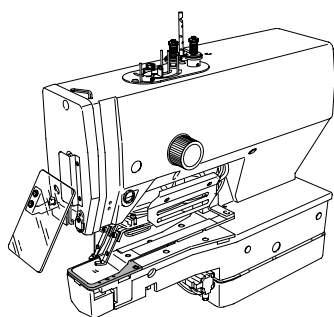
91-232 106-91

12-640 190-55

siehe Seite 3-19  
see page 3-19  
voir page 3-19  
véase la página 3-19

siehe Seite 3-5  
see page 3-5  
voir page 3-5  
véase la página 3-5





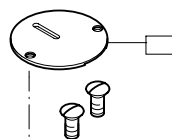
Freiarmteile  
Cylinder bed parts  
Pièces du bras inférieur  
Piezas del brazo al aire

PFAFF 3307

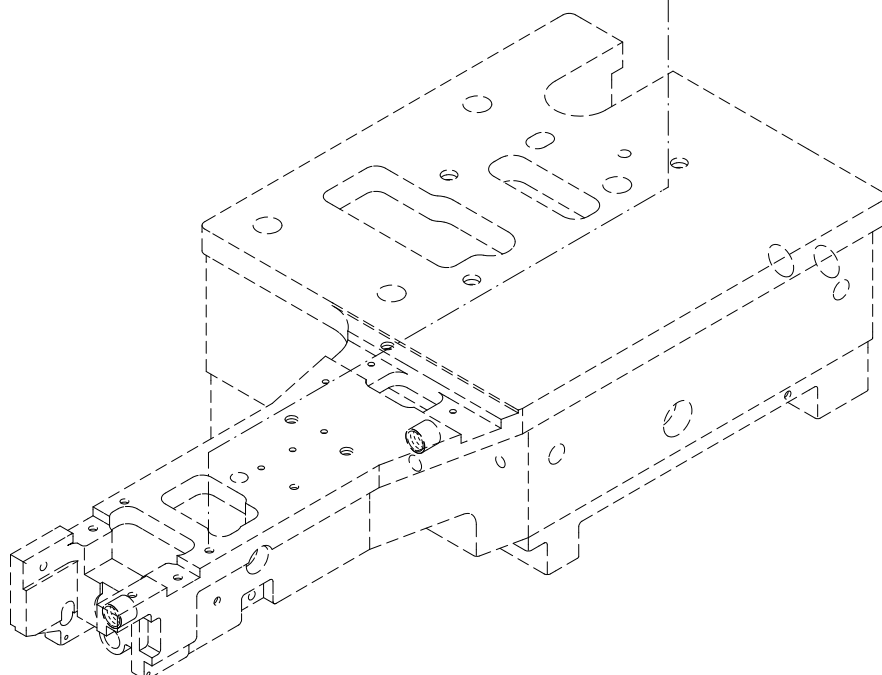
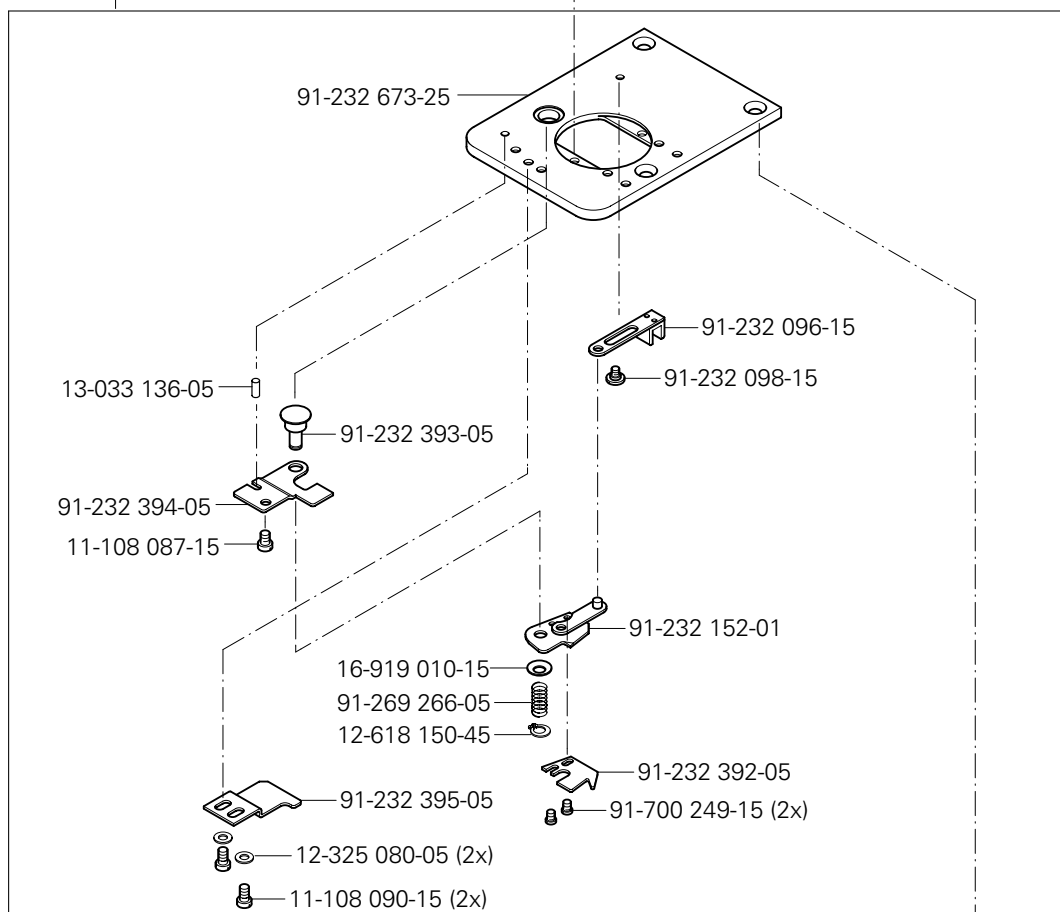
3.04

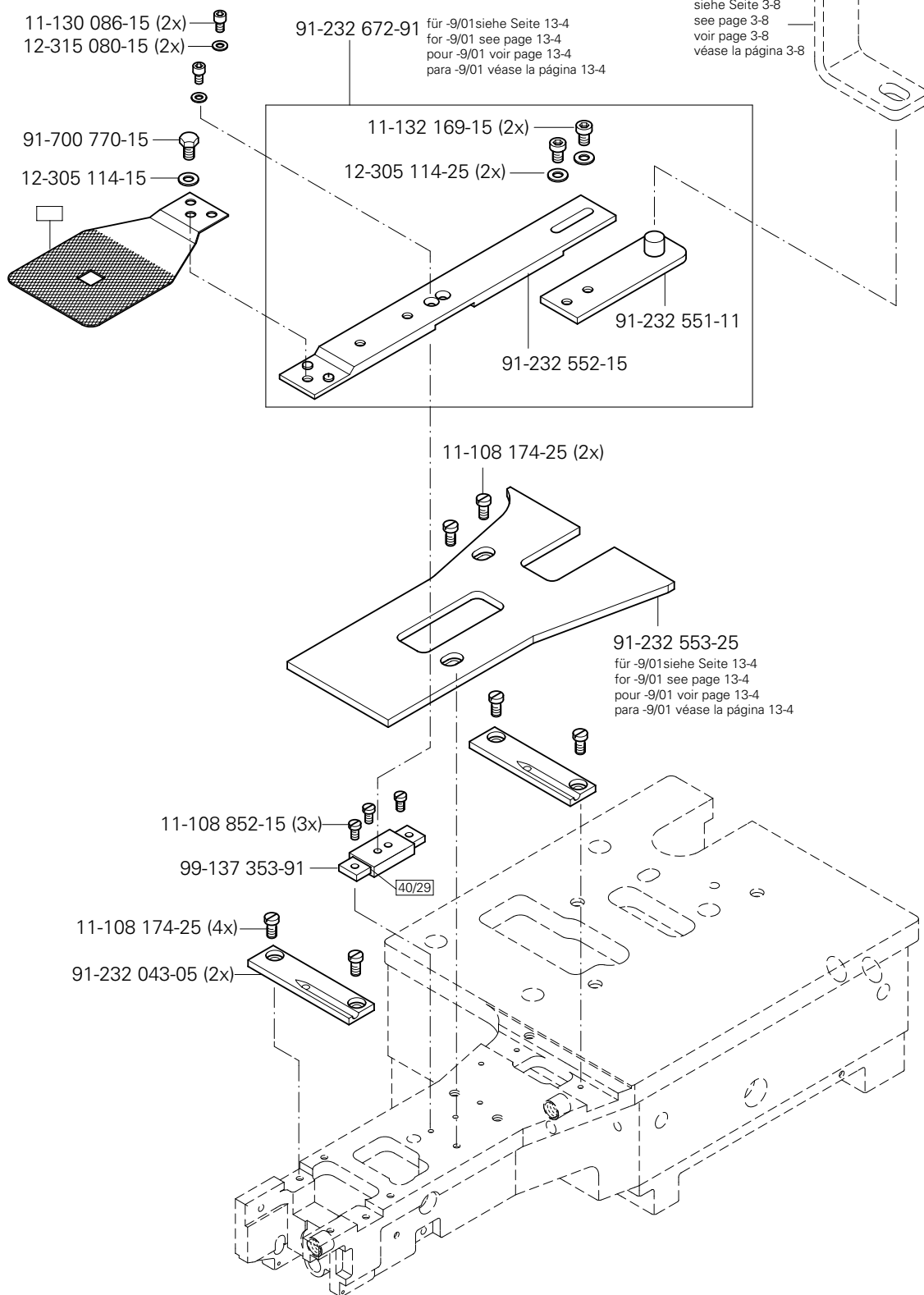
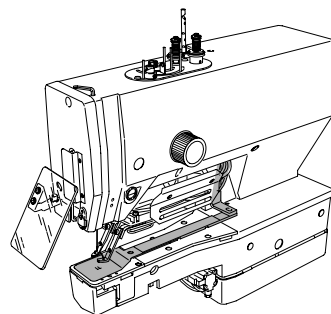
91-232 678-91 für -3/01; -9/01 siehe Seite 11-9 und 13-3  
for -3/01; -9/01 see page 11-9 and 13-3  
pour -3/01; -9/01 voir page 11-9 et 13-3  
para -3/01; -9/01 véase la página 11-9 y 13-3

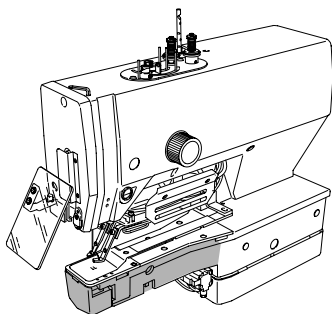
91-000 250-15 (2x)



91-100 296-25 (3x)



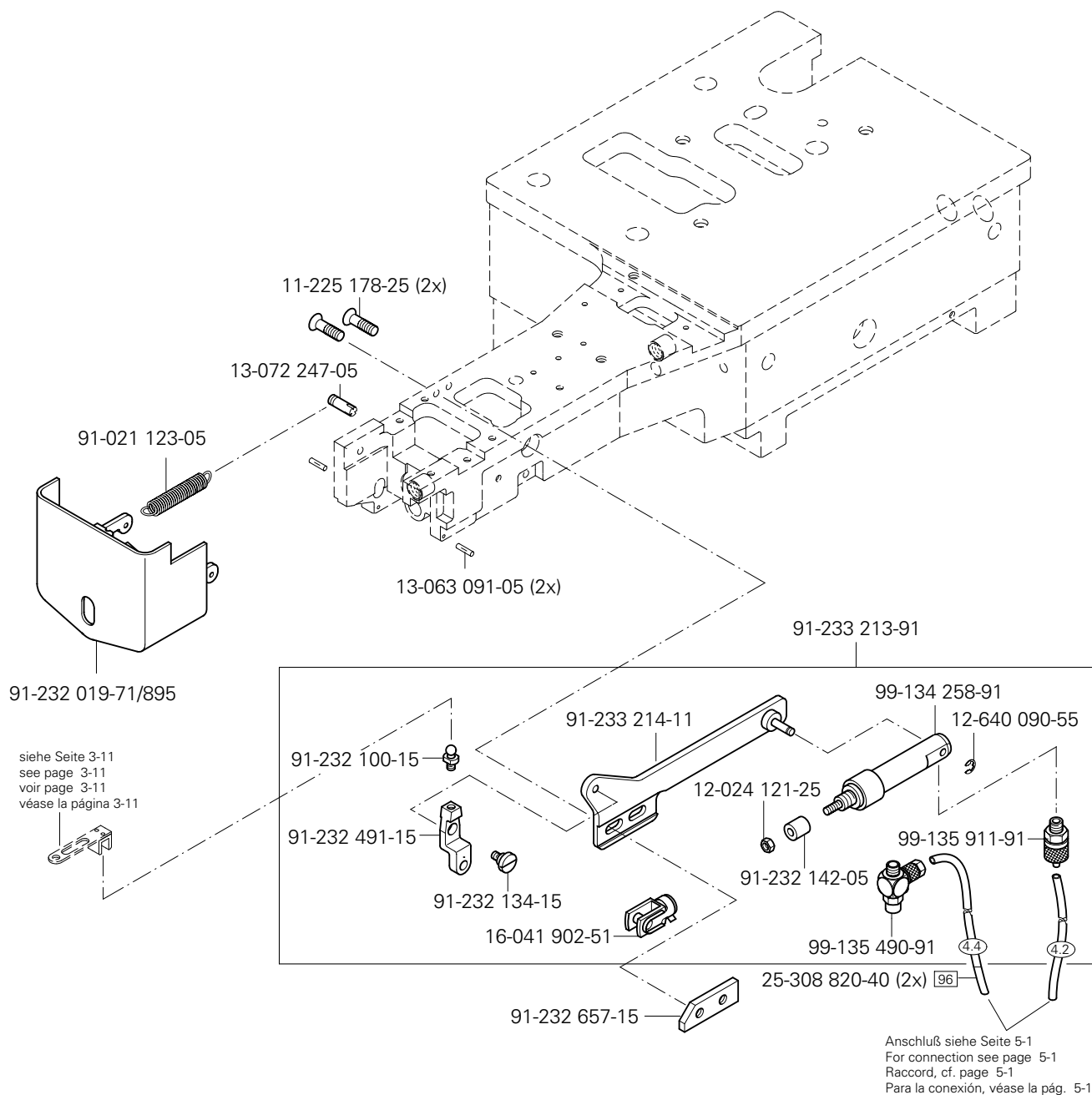


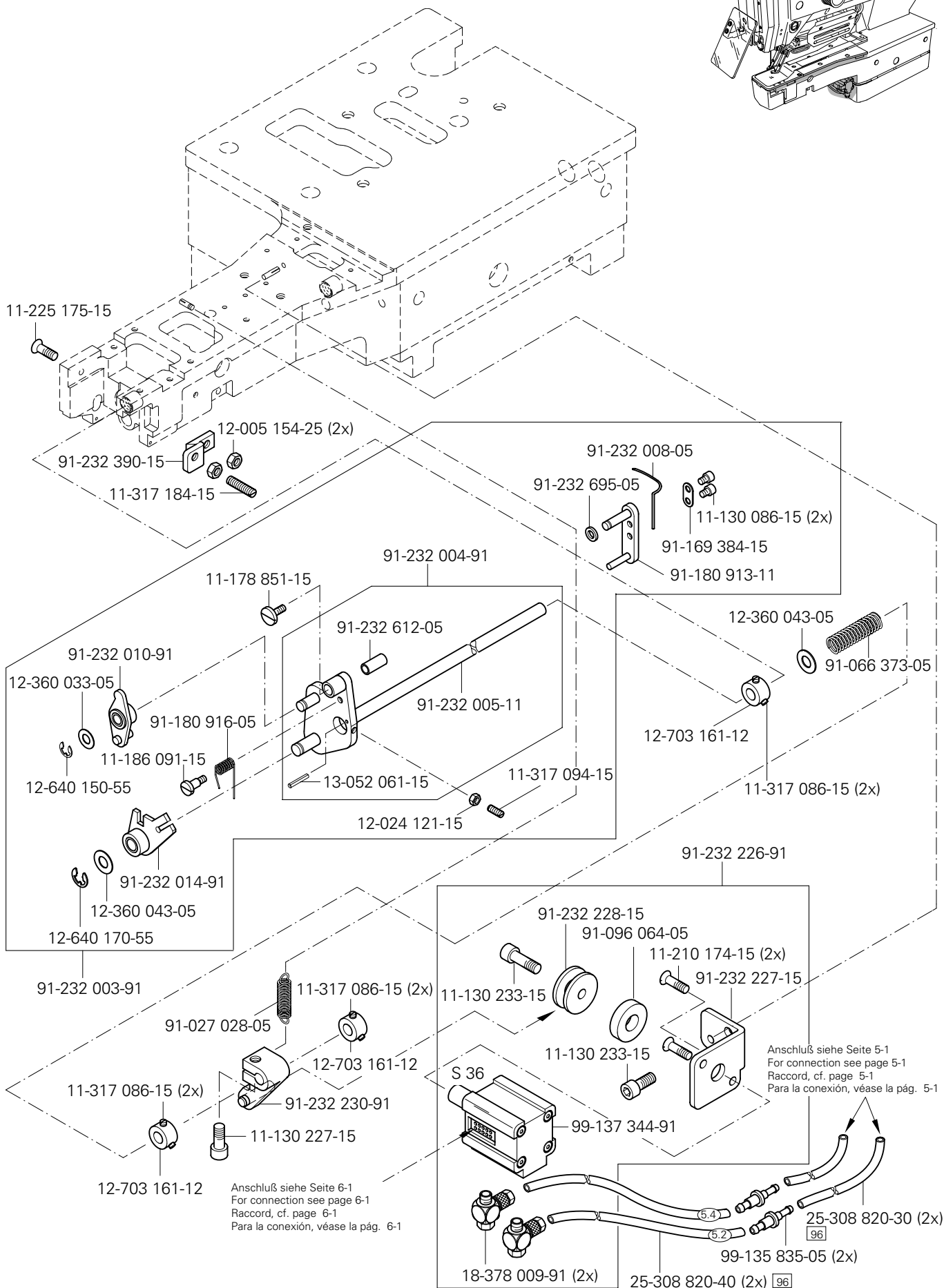
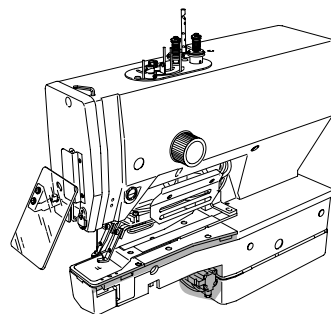


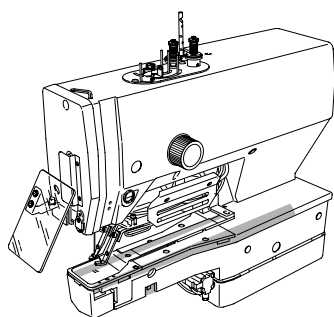
Freiarmteile  
Cylinder bed parts  
Pièces du bras inférieur  
Piezas del brazo al aire

PFAFF 3307

3.04





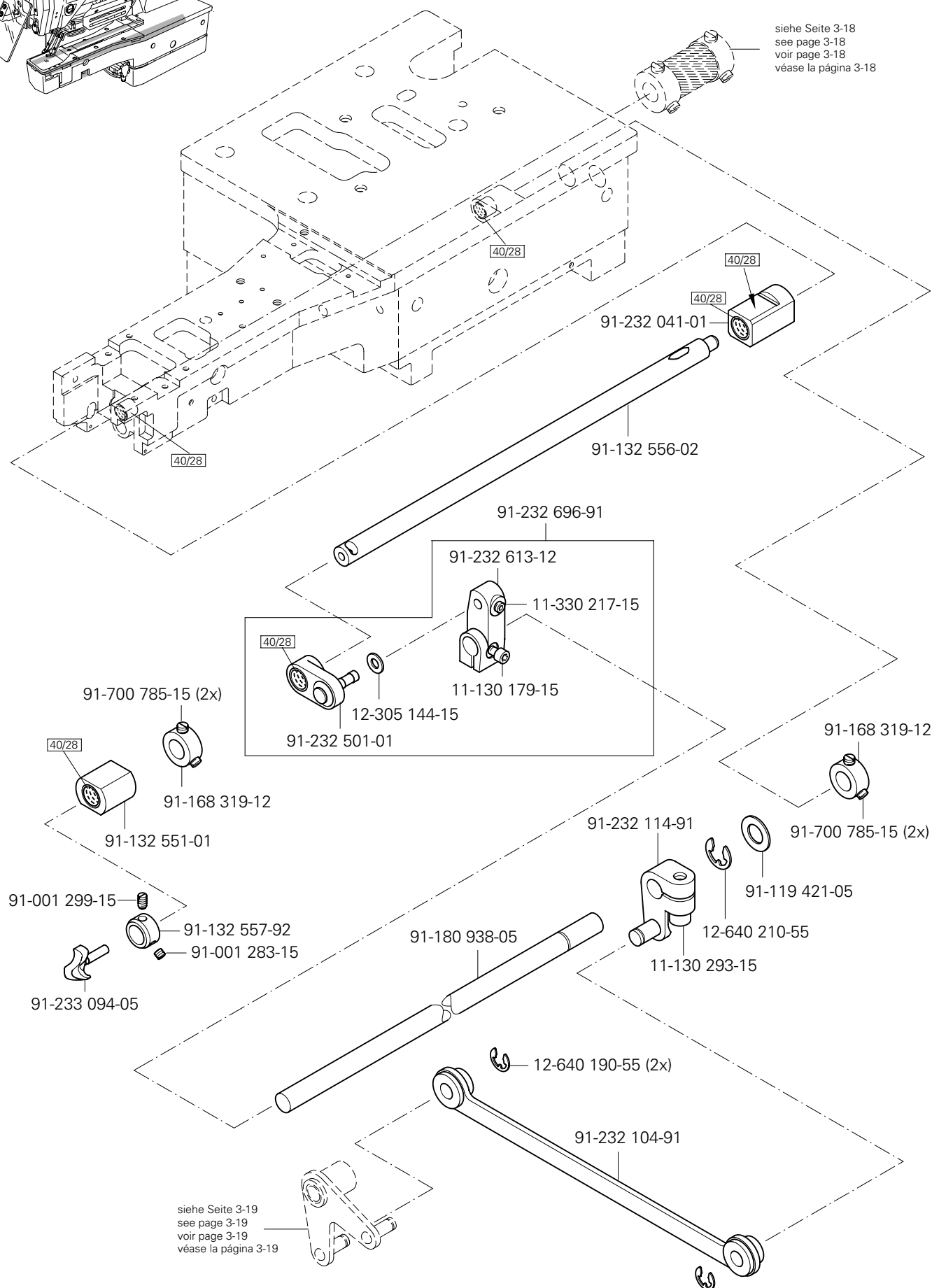


Freiarmteile  
Cylinder bed parts  
Pièces du bras inférieur  
Piezas del brazo al aire

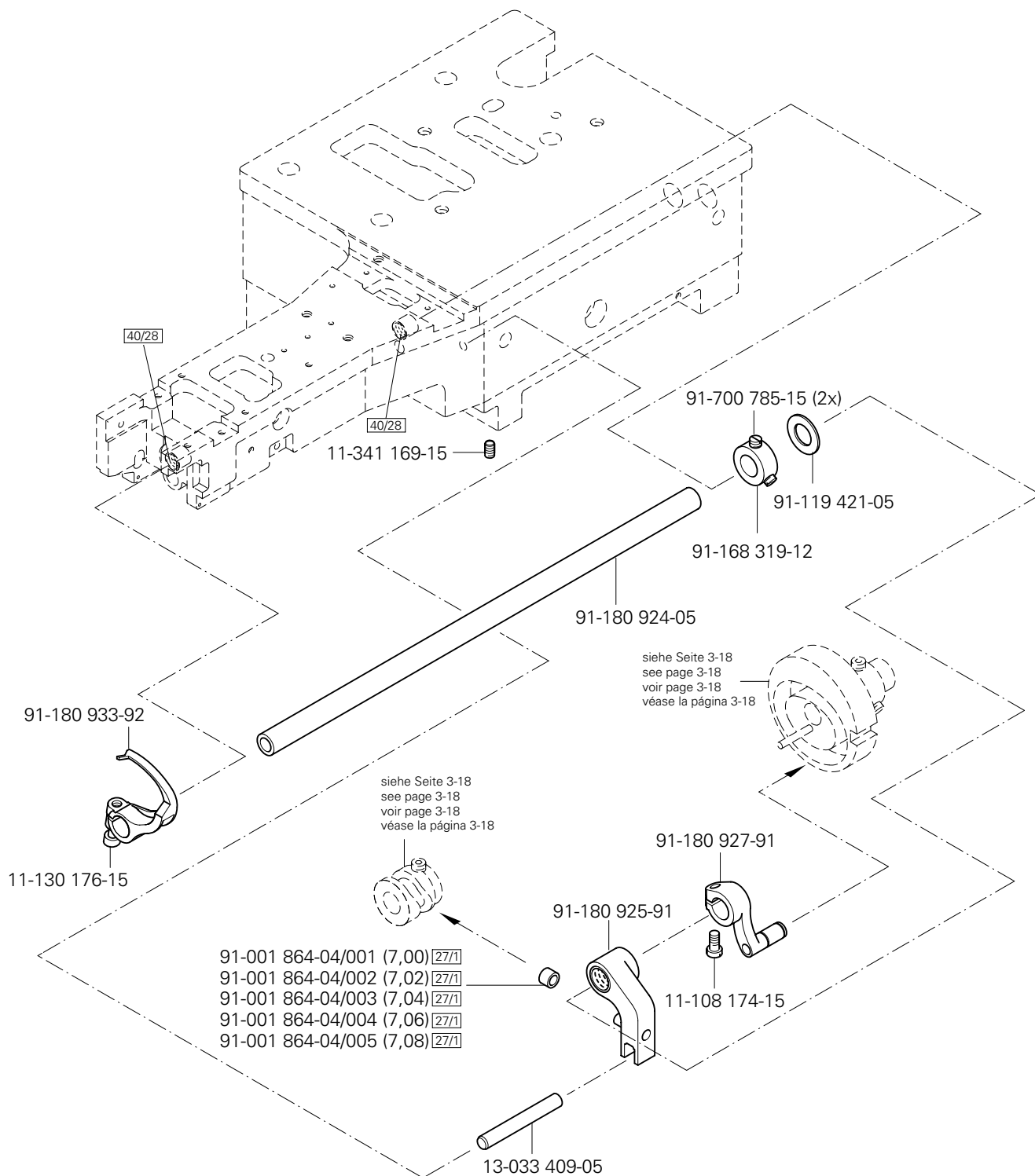
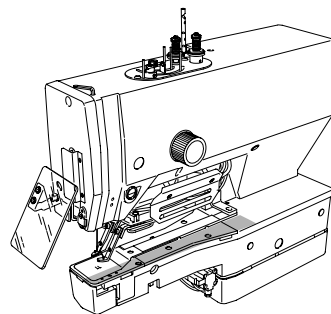
PFAFF 3307

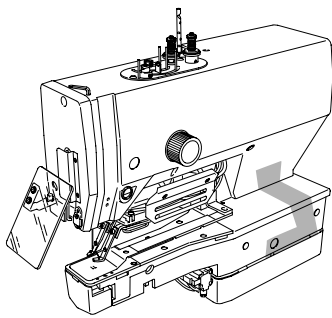
3.04

siehe Seite 3-18  
see page 3-18  
voir page 3-18  
véase la página 3-18



siehe Seite 3-19  
see page 3-19  
voir page 3-19  
véase la página 3-19

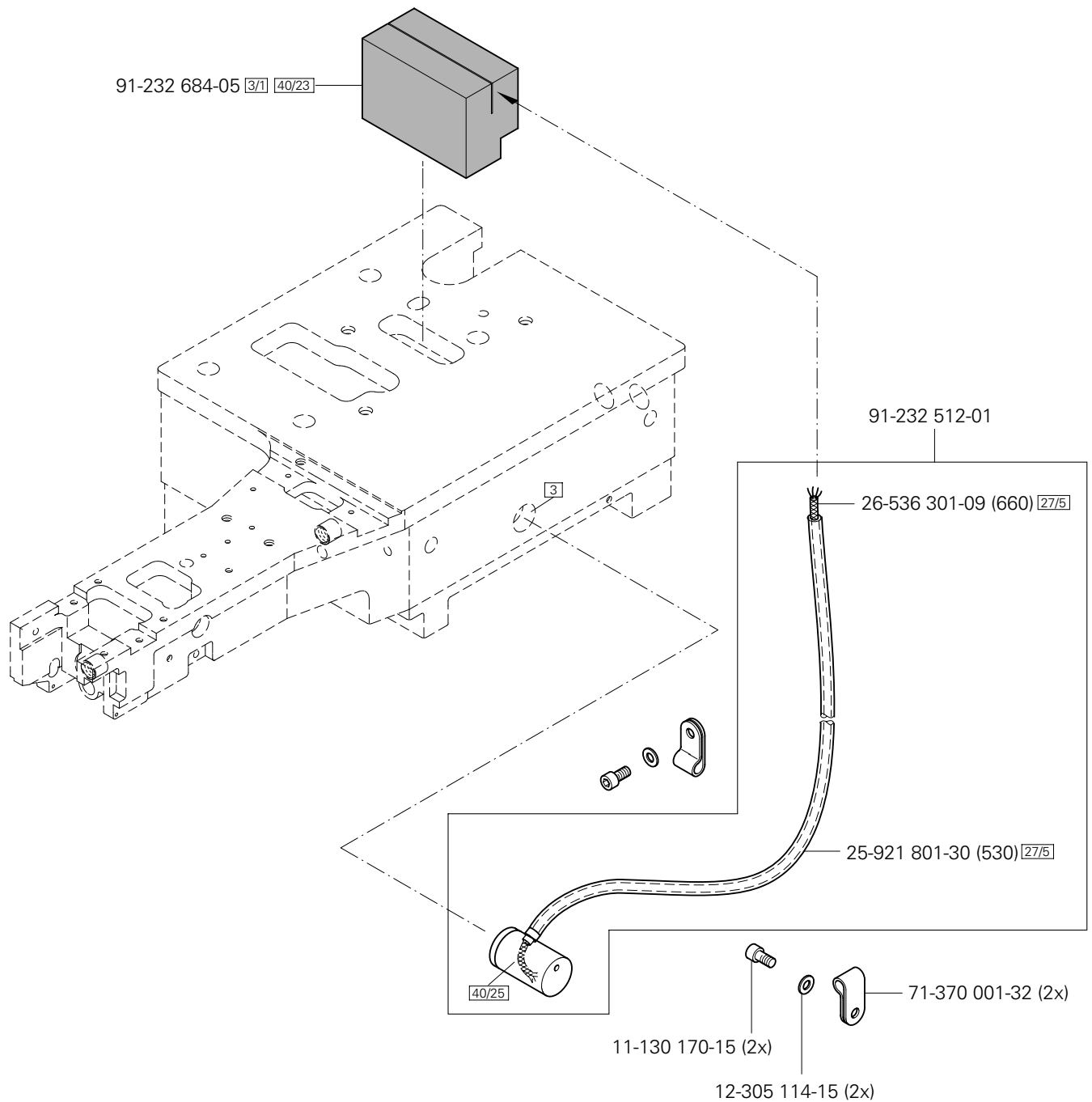


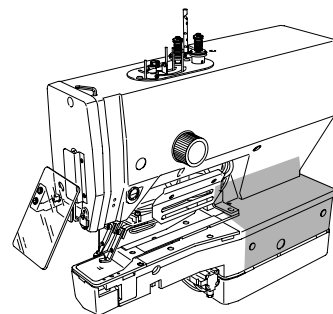


Freiarmteile  
Cylinder bed parts  
Pièces du bras inférieur  
Piezas del brazo al aire

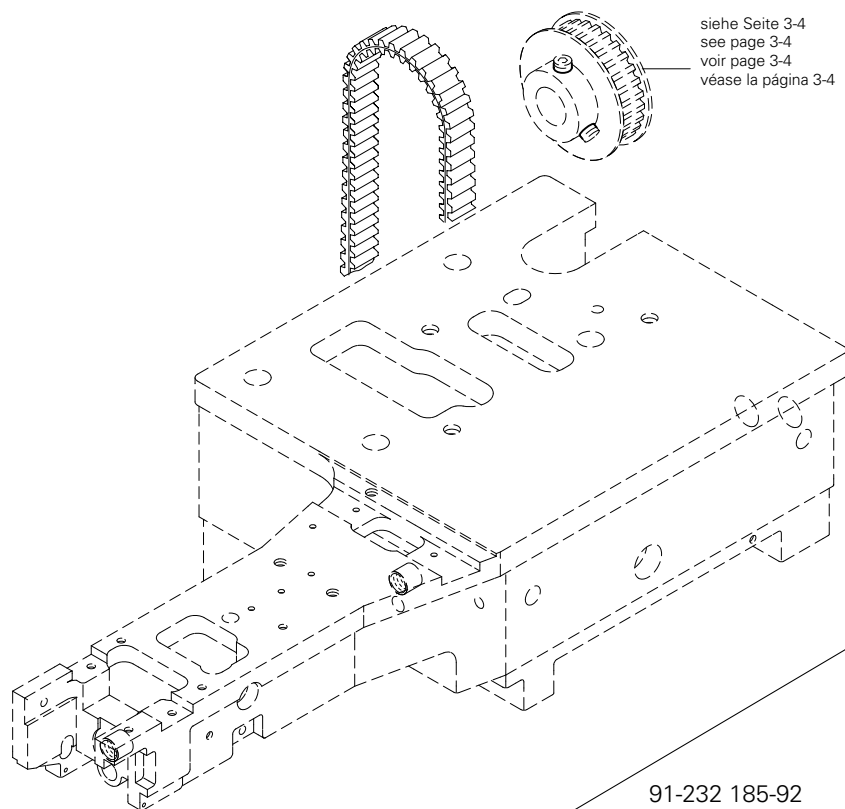
PFAFF 3307

3.04





siehe Seite 3-4  
see page 3-4  
voir page 3-4  
véase la página 3-4



91-232 185-92

91-232 110-01

91-232 179-92

11-330 217-15 (2x)

11-330 166-15 (2x)

91-132 568-05

16-409 980-05

14-281 080-05

11-330 280-15 (2x)

91-232 183-05

91-232 091-91 (2x)

11-341 902-15 (2x)

13-068 211-05

11-330 964-15 (2x)

91-180 923-92

91-180 939-91

Anschluß siehe Seite 3-15  
For connection see page 3-15  
Raccord, cf. page 3-15  
Para la conexión, véase la pág. 3-15

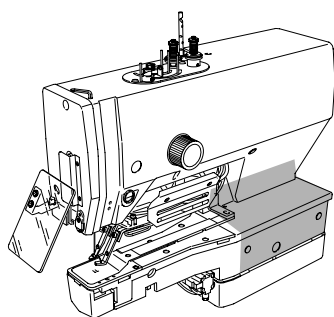
99-137 384-91

Anschluß siehe Seite 3-16  
For connection see page 3-16  
Raccord, cf. page 3-16  
Para la conexión, véase la pág. 3-16

Anschluß siehe Seite 3-16  
For connection see page 3-16  
Raccord, cf. page 3-16  
Para la conexión, véase la pág. 3-16

14-280 080-01

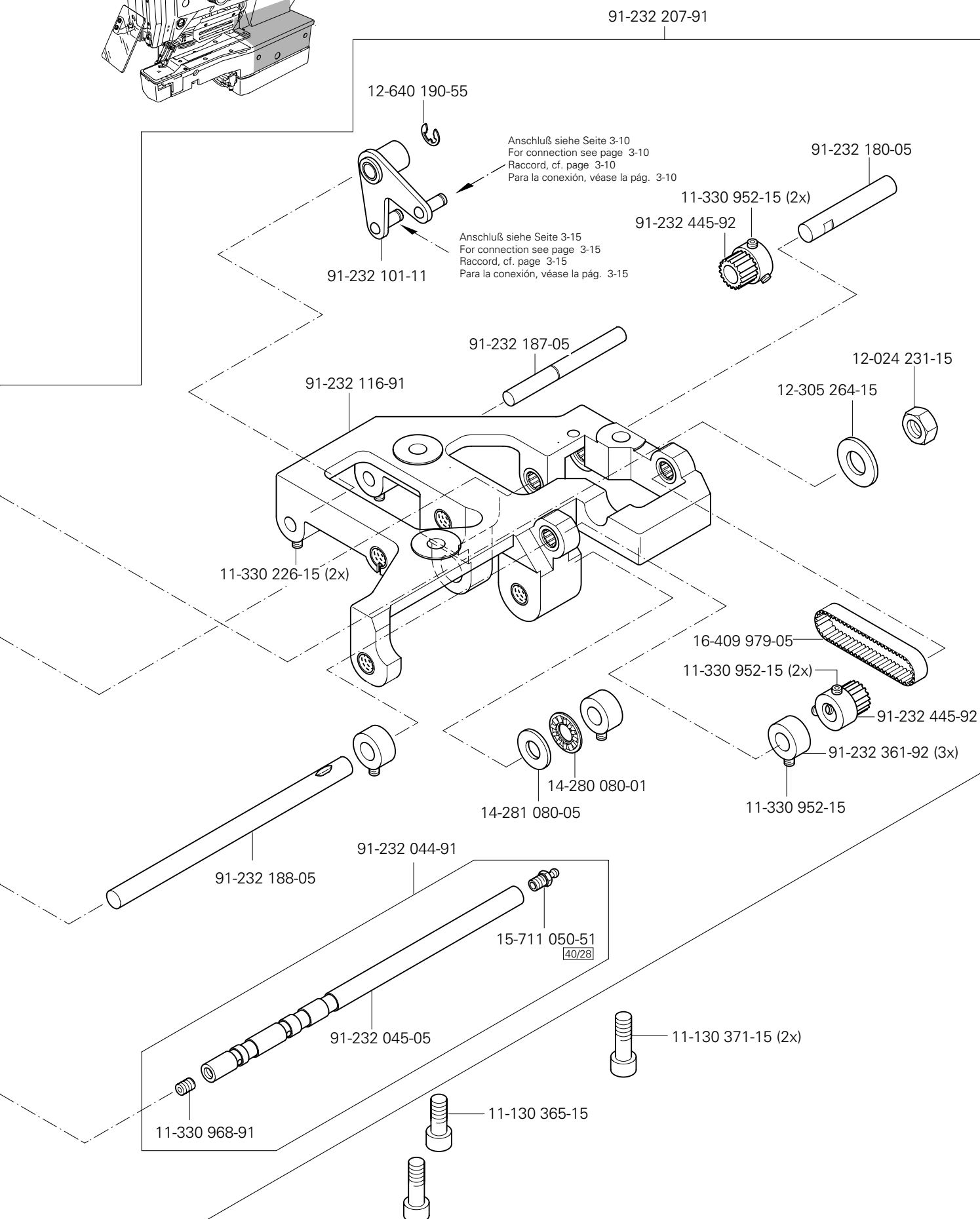
14-281 080-05

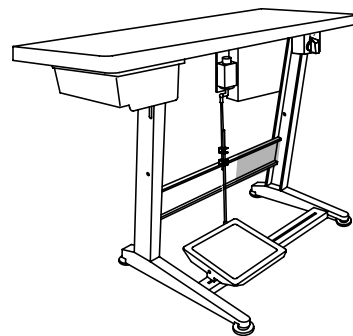


Freiarmteile  
Cylinder bed parts  
Pièces du bras inférieur  
Piezas del brazo al aire

PFAFF 3307

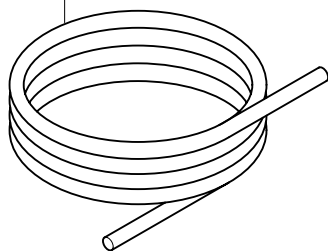
3.04





91-187 426-70/893

25-308 820-40



91-187 386-15

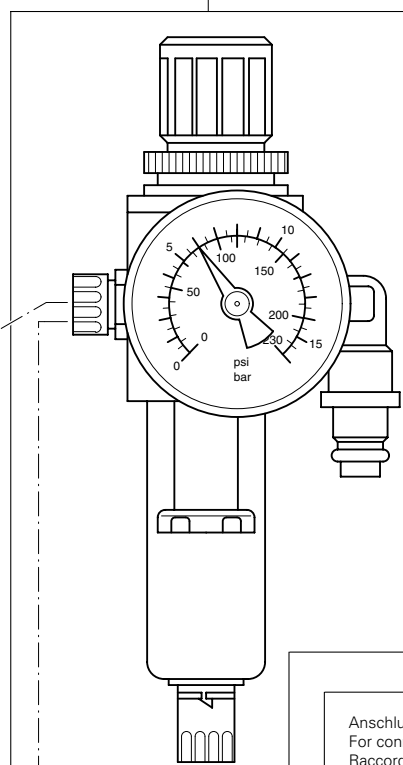
12-335 191-15 (2x)

11-130 305-15 (2x)

99-136 546-91

15-032 002-45

18-372 003-91



Anschluß siehe Seite 3-7 und 12-2  
For connection see page 3-7 and 12-2  
Raccord, cf. page 3-7 et 12-2  
Para la conexión, véase la pág. 3-7 y 12-2

(-1/11; -3/01)

Anschluß siehe Seite 10-7 und 11-10  
For connection see page 10-7 and 11-10  
Raccord, cf. page 10-7 et 11-10  
Para la conexión, véase la pág. 10-7 y 11-10

25-308 820-40 [96]

99-135 496-95

18-050 004-91

Anschluß siehe Seite 10-9  
For connection see page 10-9  
Raccord, cf. page 10-9  
Para la conexión, véase la pág. 10-9

Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1

99-137 234-91

15-032 001-45 (2x)

18-279 010-05 (2x)

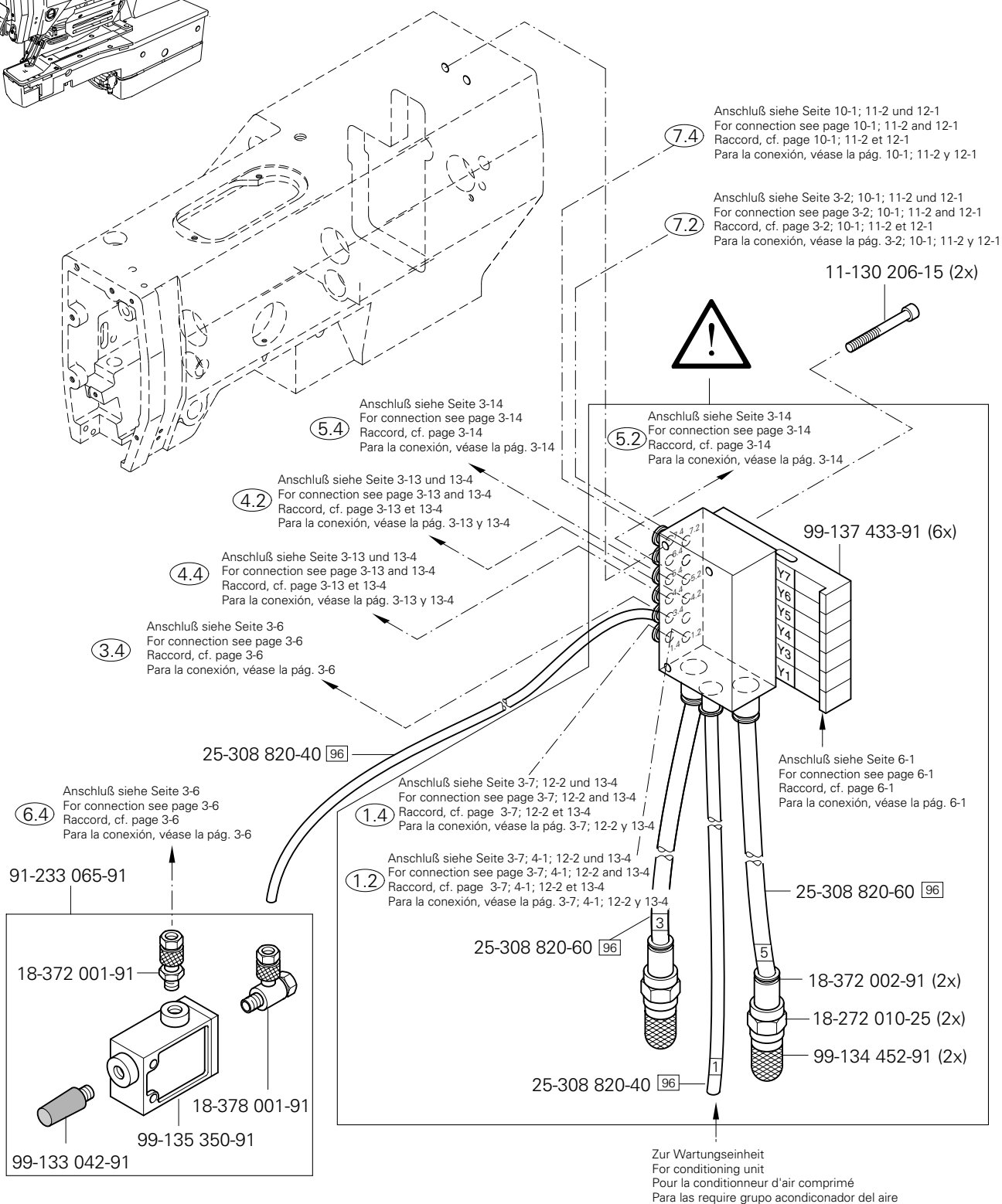
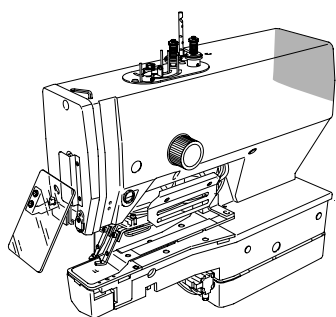
18-372 003-91 (2x)

15-032 002-45 (2x)

25-308 820-40 (3x) [96]

99-136 072-95

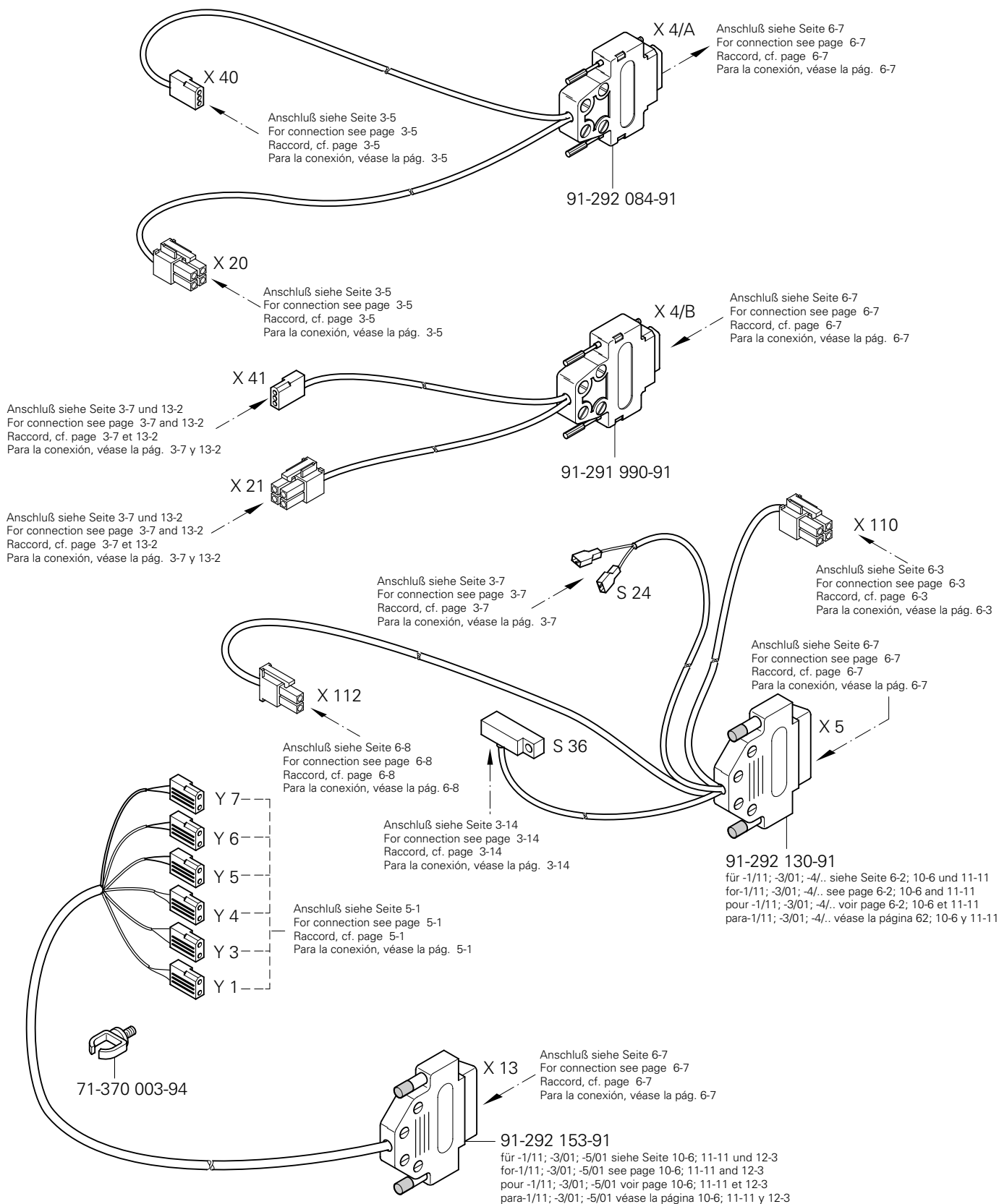
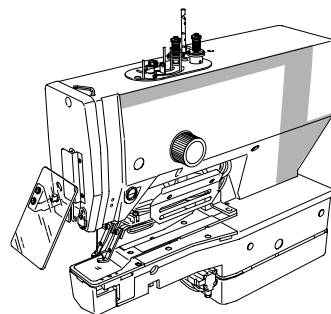
91-233 180-91

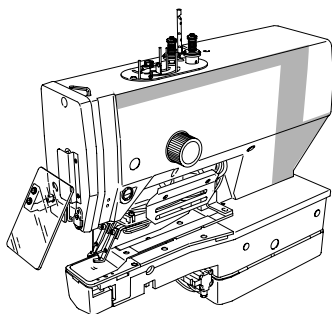


Beschriftung der Ventile beachten!  
Observe valve markings!

Tenir complet de l'inscription sur les vannes!  
¡Observe las inscripciones en las válvulas!

SMC = 91-233 200-91  
Bürkert = 91-233 023-91

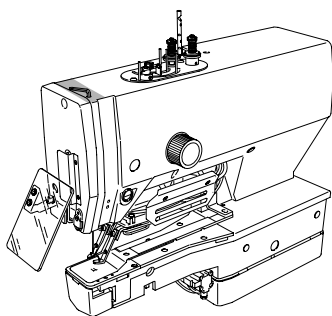
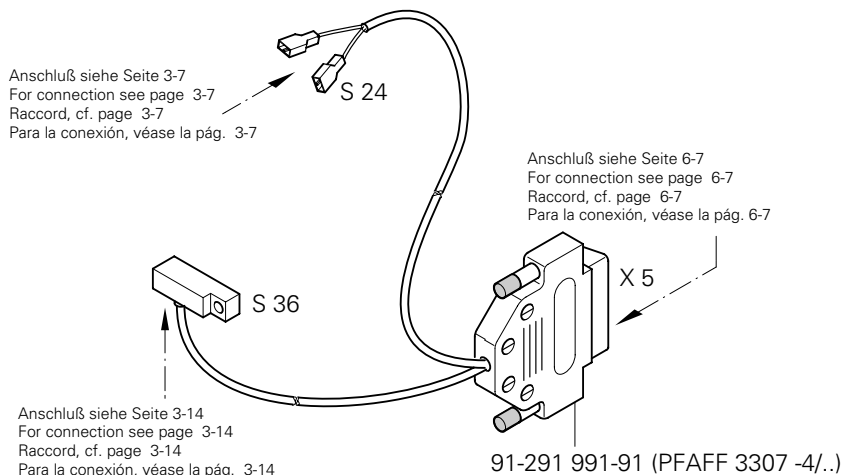




**Kabelbaum zum Oberteil**  
**Cable tree to sewing head**  
**Faisceau de câbles vers la tête de machine**  
**Mazo de cables para el cabezal**

PFAFF 3307

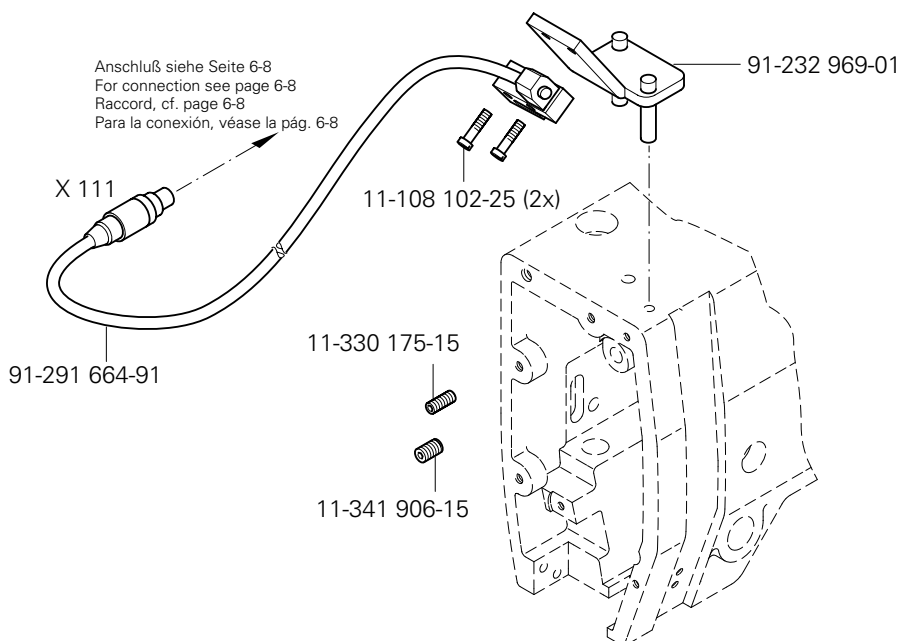
**6.01**

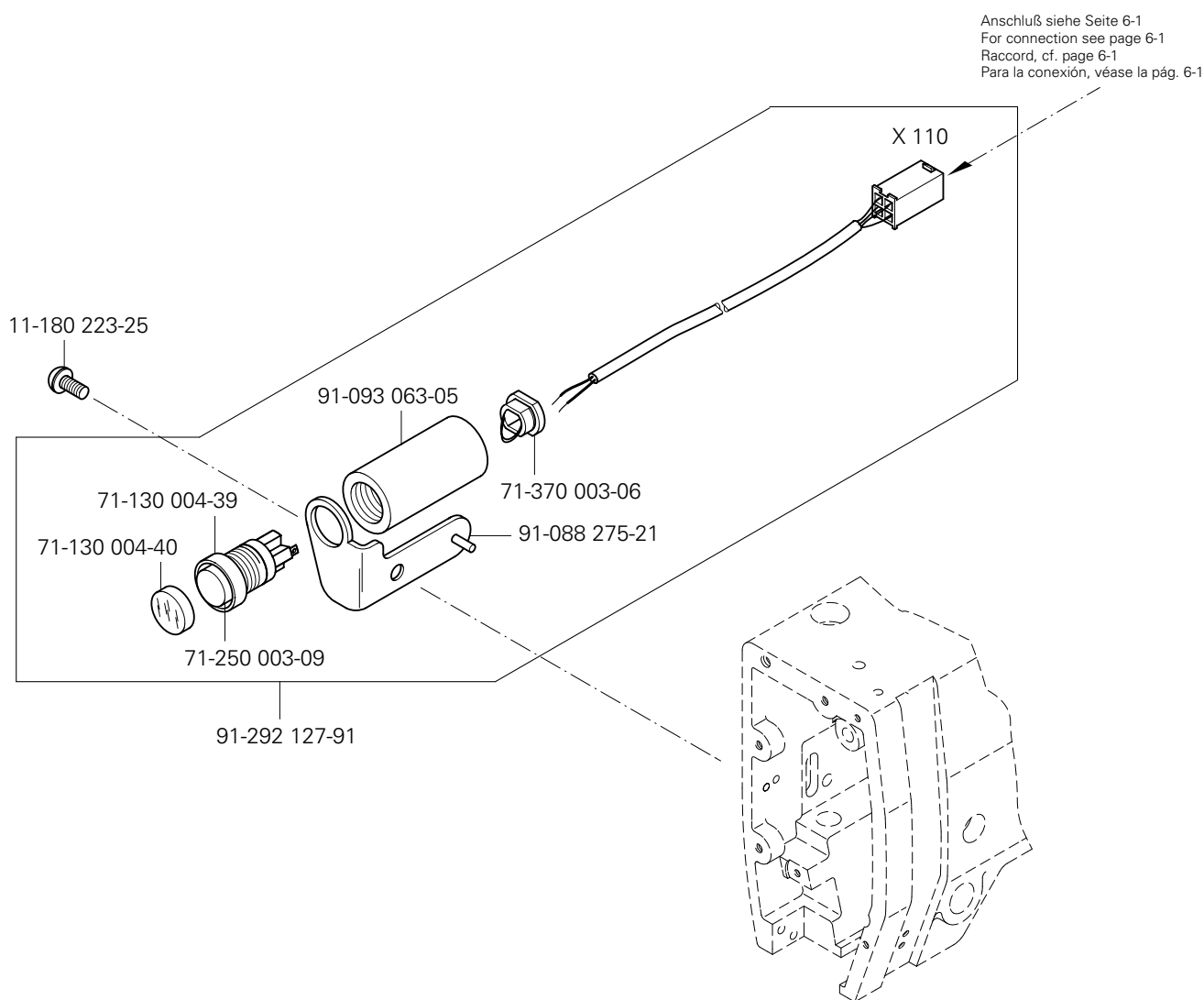
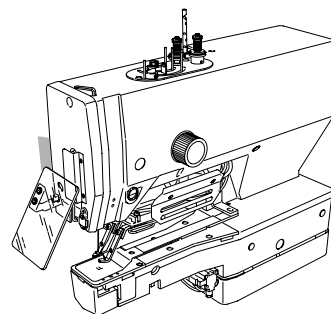


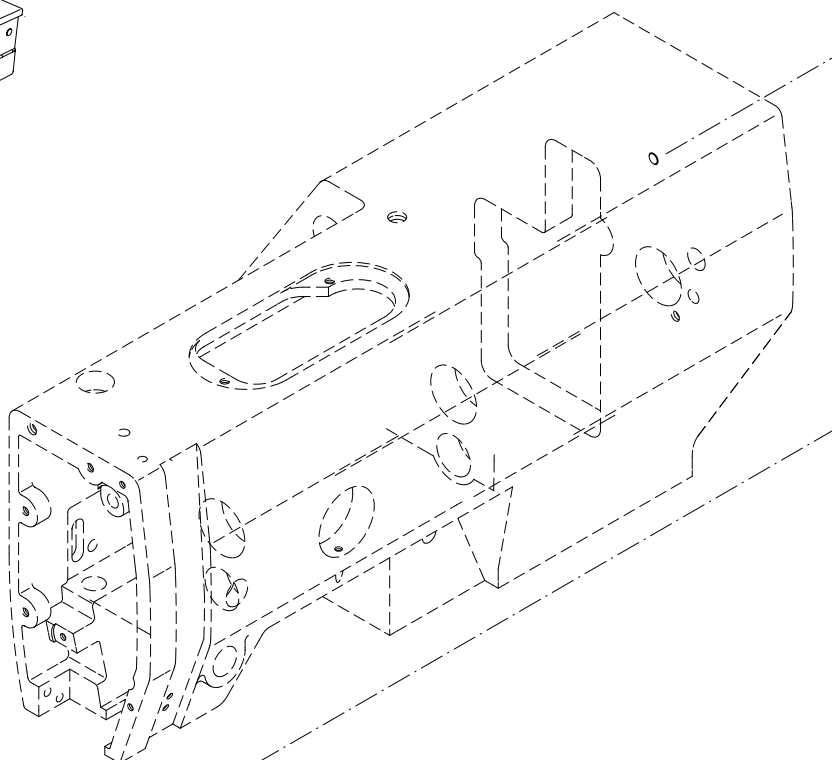
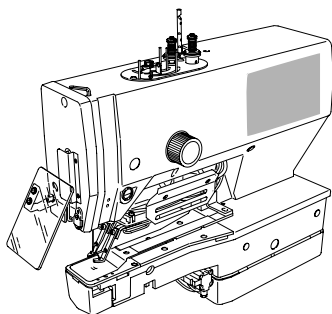
**Fadenkraft-Sensor**  
**Thread strength-sensor**  
**Détecteur de la force du fil**  
**Sensor-fuerza de hilo**

PFAFF 3307-1/..  
 PFAFF 3307-3/..  
 PFAFF 3307-5/..

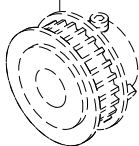
**6.02**



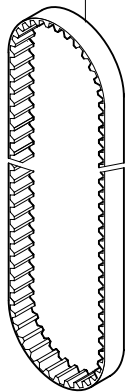




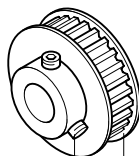
siehe Seite 3-4  
see page 3-4  
voir page 3-4  
véase la página 3-4



16-409 974-05



11-132 223-15 (4x)



91-269 027-11  
11-330 277-15 (2x)

11-130 365-15



12-305 224-15



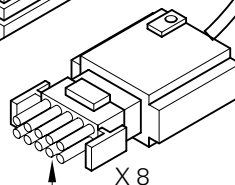
91-269 046-91



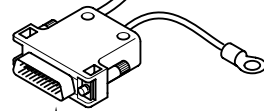
11-039 225-15

71-523 555-63

91-269 047-15

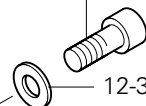


X 8



X 3

11-130 365-15 (2x)



12-305 224-15 (2x)

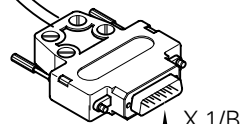
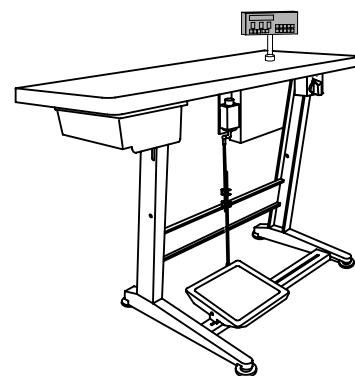
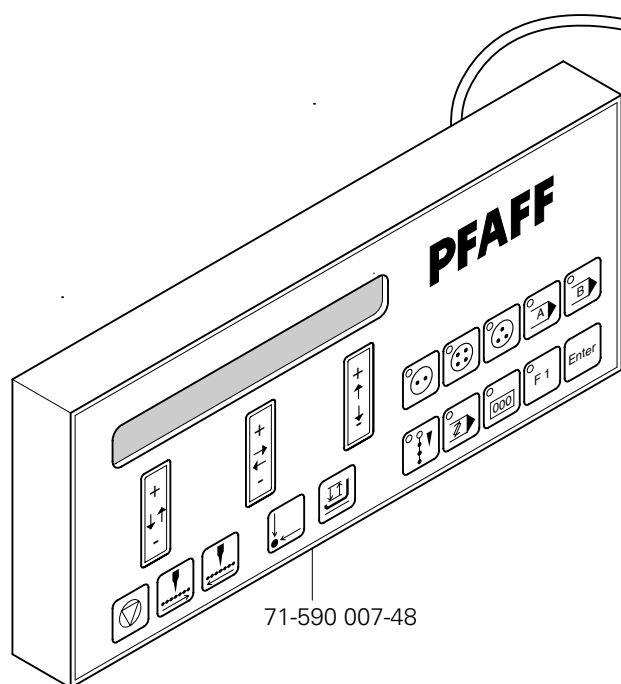
Anschluß siehe Seite 6-7  
For connection see page 6-7  
Raccord, cf. page 6-7  
Para conexión, véase la pág. 6-7

Anschluß siehe Seite 6-7  
For connection see page 6-7  
Raccord, cf. page 6-7  
Para conexión, véase la pág. 6-7

# 6.05

Bedienfeld  
Control panel  
Panne au de commande  
Panel de mandos

PFAFF 3307

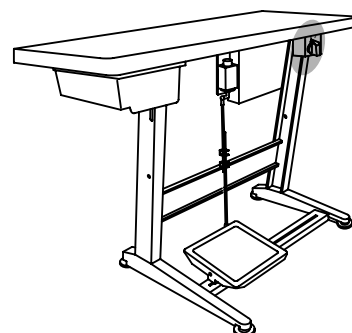


Anschluß siehe Seite 6-7  
For connection see page 6-7  
Raccord, cf. page 6-7  
Para la conexión, véase la pág. 6-7

# 6.06

Motor-Hauptschalter  
Main switch  
Interrupteur général  
Interruptor principal

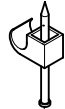
PFAFF 3307



71-370 001-08

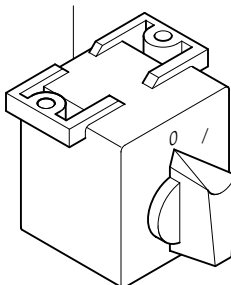


11-460 163-15 (2x)

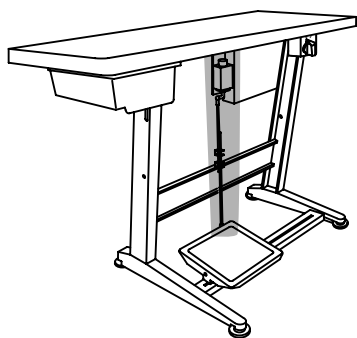


71-370 002-92

91-229 180-90 <sup>90/1</sup>

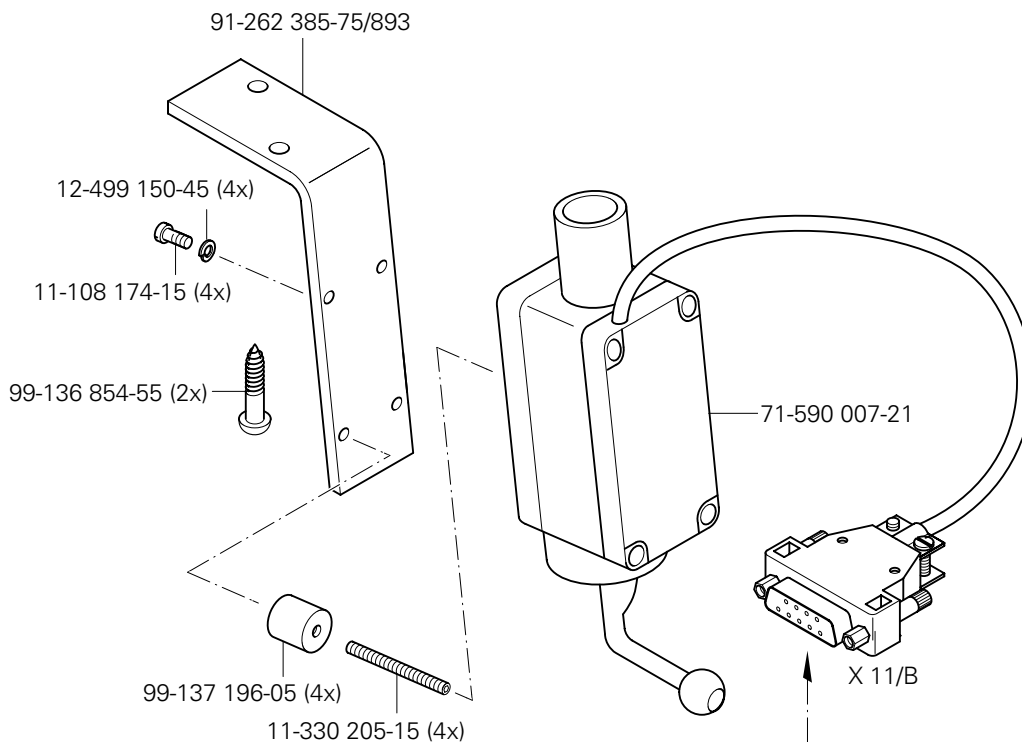


11-462 250-55 (2x)

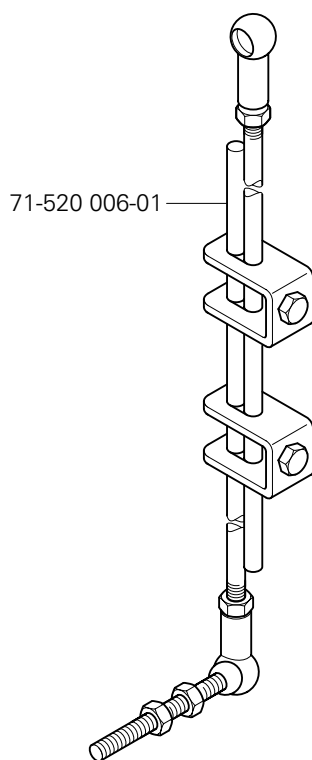


Sollwertgeber  
Set-point generator  
Codeur  
Emisor del valor teórico PFAFF 3307

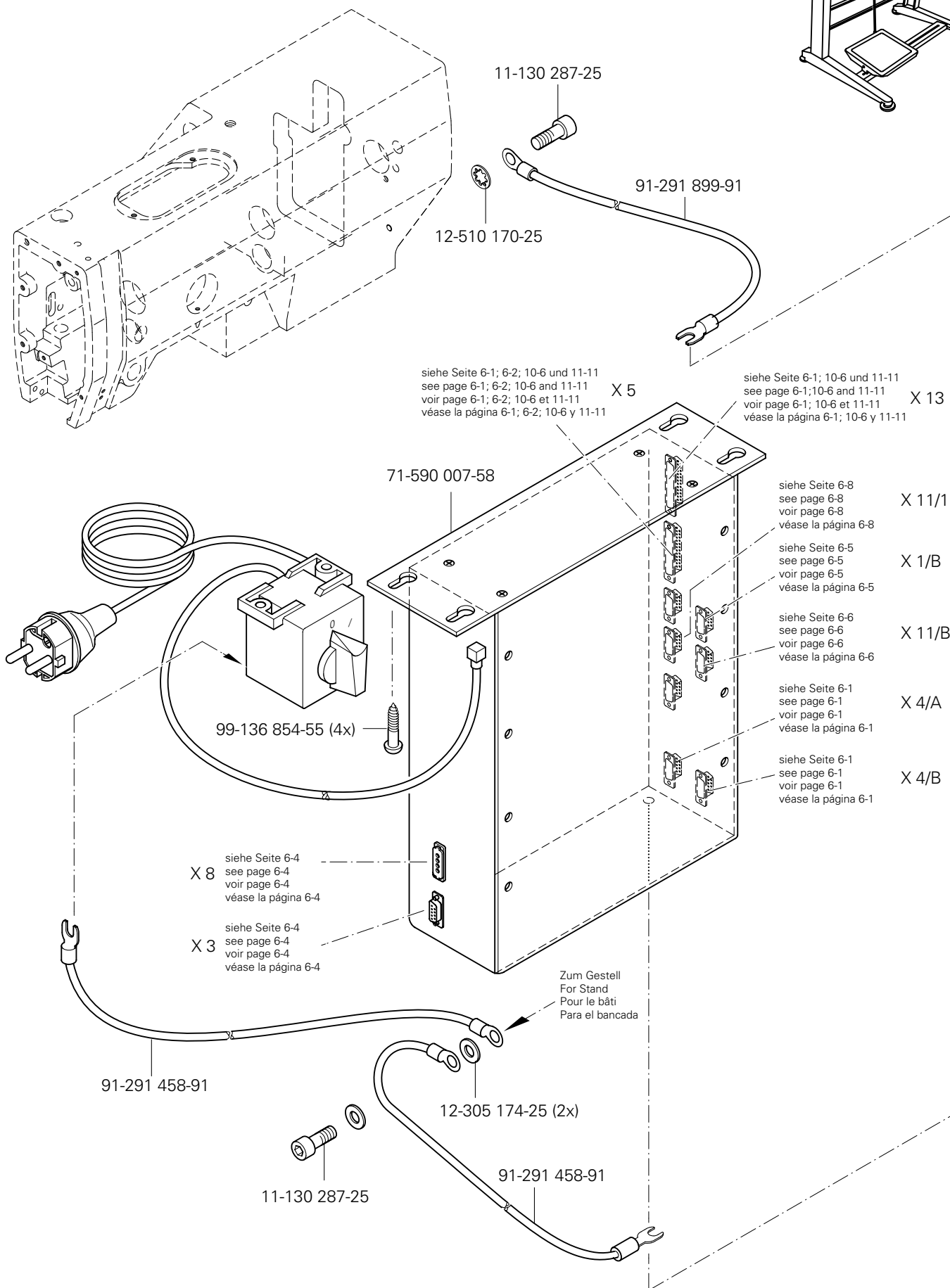
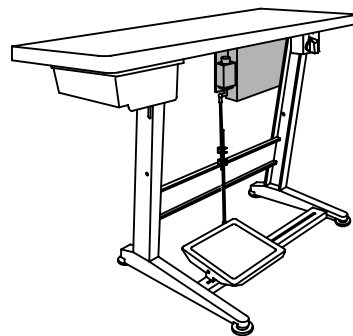
6.07



Anschluß siehe Seite 6-7  
For connection see page 6-7  
Raccord, cf. page 6-7  
Para la conexión, véase la pág. 6-7



Zur Tretplatte  
For the pedal  
Pour la pédale  
Para el pedal

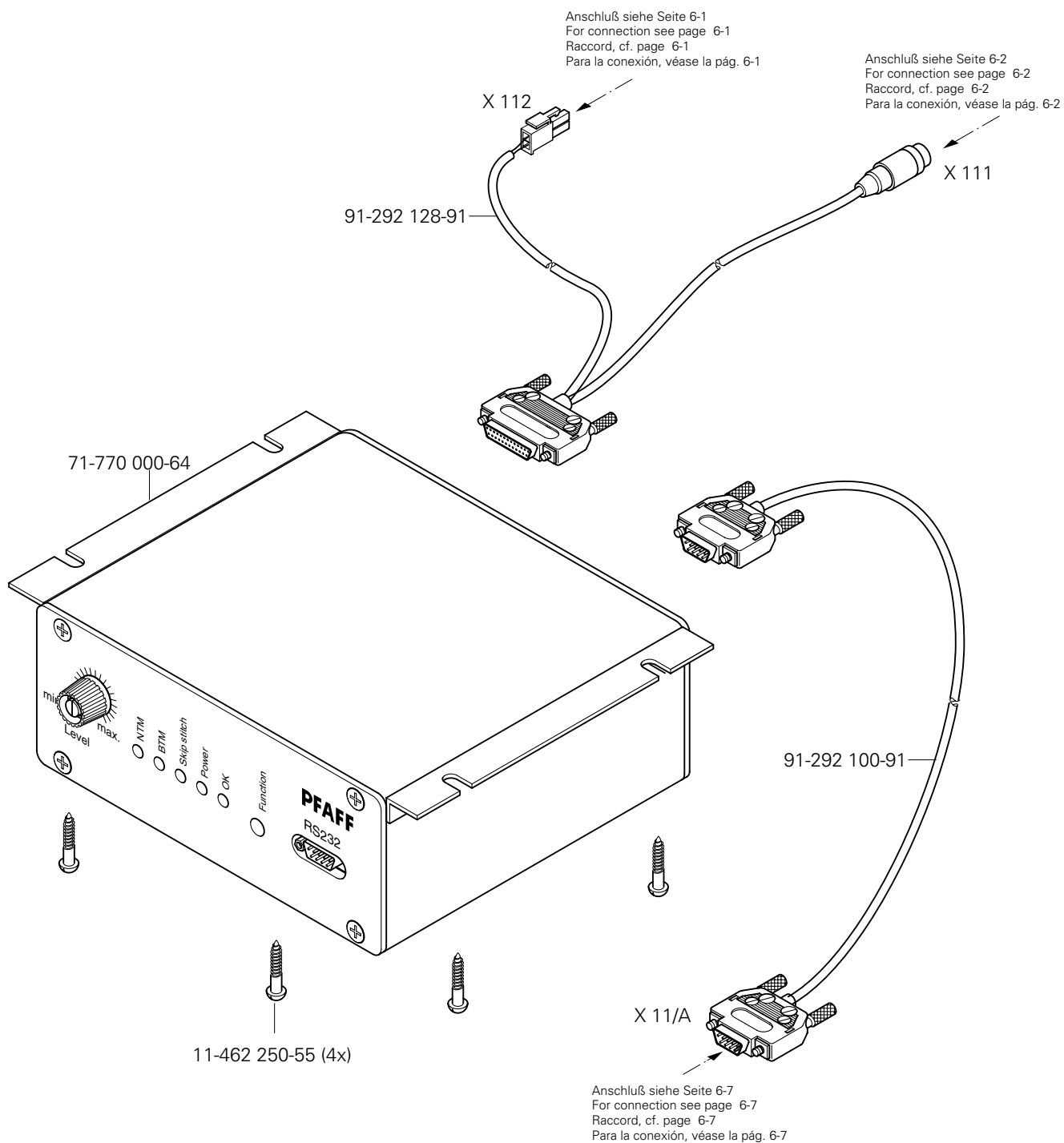


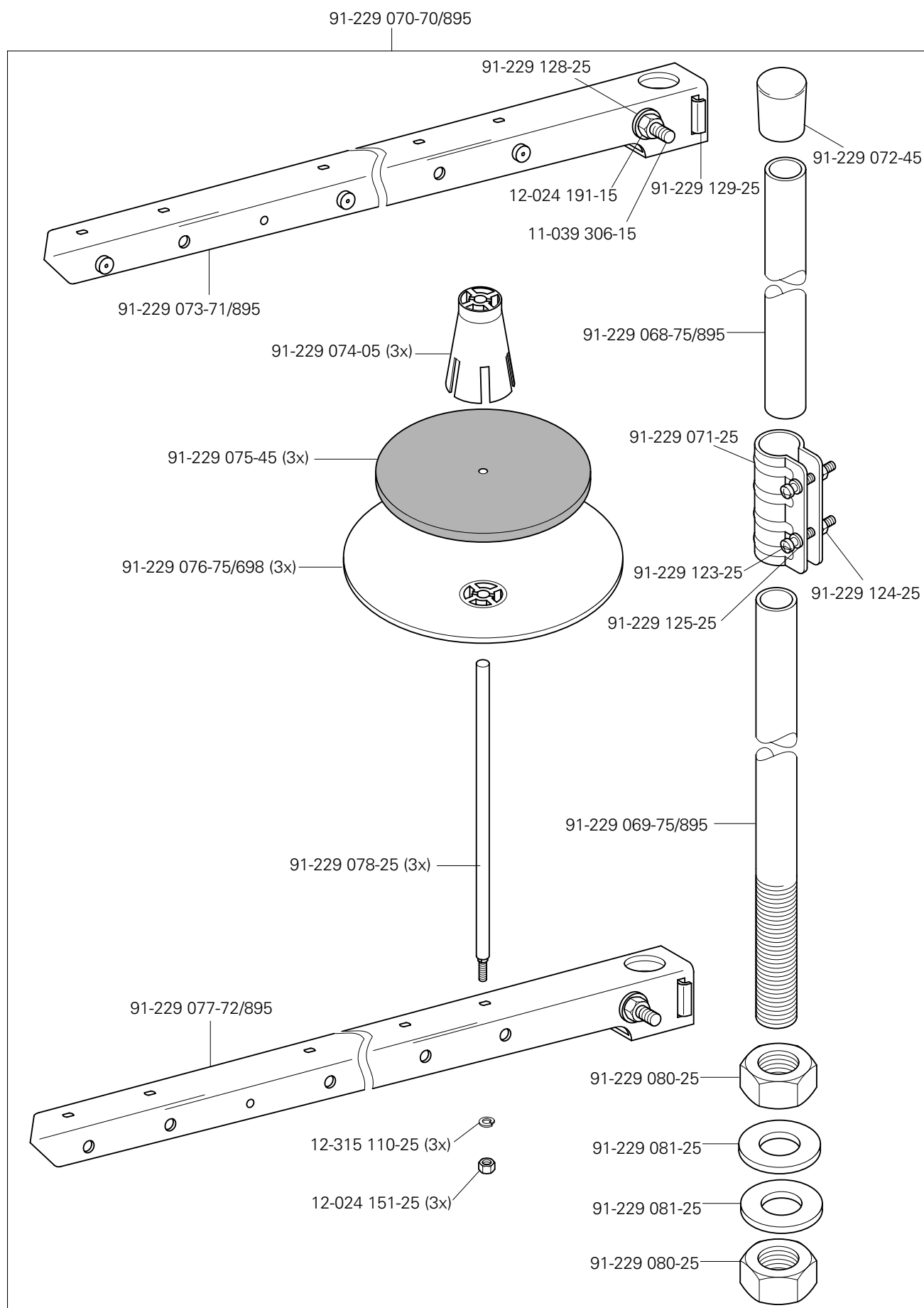


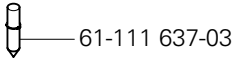
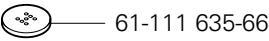
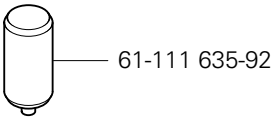
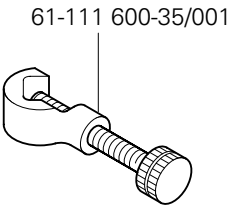
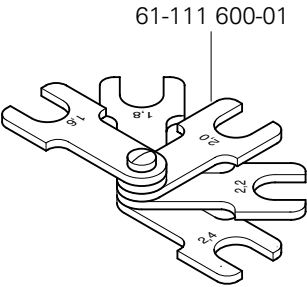
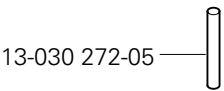
Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3307-1../  
PFAFF 3307-3../  
PFAFF 3307-5../

6.09



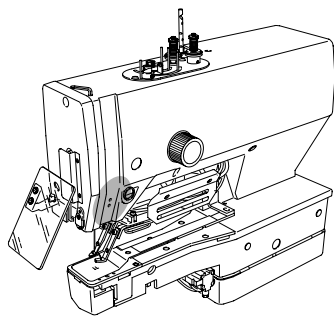




| Öl<br>Oil<br>Huile<br>Aceite | Mittelpunkts-Viskosität bei:<br>Mean viscosity at:<br>Viscosité moyenne à:<br>Viscosidad media a: |       | Dichte bei:<br>Density of:<br>Densité à:<br>Densidad a: |                 | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |                                |                                   |
|------------------------------|---------------------------------------------------------------------------------------------------|-------|---------------------------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------------|
|                              | °C                                                                                                | mm²/s | °C                                                      | g/cm³<br>(g/ml) | 1 Liter<br>1 Litre<br>1 Litro                                                                                                                      | 5 Liter<br>5 Litre<br>5 Litros | 10 Liter<br>10 Litre<br>10 Litros |
| 28-011 201-45                | 40                                                                                                | 31,0  | 15                                                      | 0,870           | 91-232 877-91                                                                                                                                      |                                |                                   |
|                              |                                                                                                   |       |                                                         |                 |                                                                                                                                                    |                                |                                   |
|                              |                                                                                                   |       |                                                         |                 |                                                                                                                                                    |                                |                                   |
|                              |                                                                                                   |       |                                                         |                 |                                                                                                                                                    |                                |                                   |

| Fett<br>Grease<br>Graisse<br>Grasa | Penetration<br>Penetration<br>Pénétration<br>Penetración | Tropfpunkt<br>Drip-point<br>Point de suintement<br>Punto de goteo | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |        |               |
|------------------------------------|----------------------------------------------------------|-------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|
|                                    |                                                          |                                                                   | 0,25 kg                                                                                                                                            | 0,5 kg | 1 kg          |
| 28-011 202-10                      |                                                          | 185                                                               |                                                                                                                                                    |        | 28-011 202-10 |
| 28-011 202-69                      |                                                          | 170                                                               |                                                                                                                                                    |        | 28-011 202-69 |
|                                    |                                                          |                                                                   |                                                                                                                                                    |        |               |
|                                    |                                                          |                                                                   |                                                                                                                                                    |        |               |

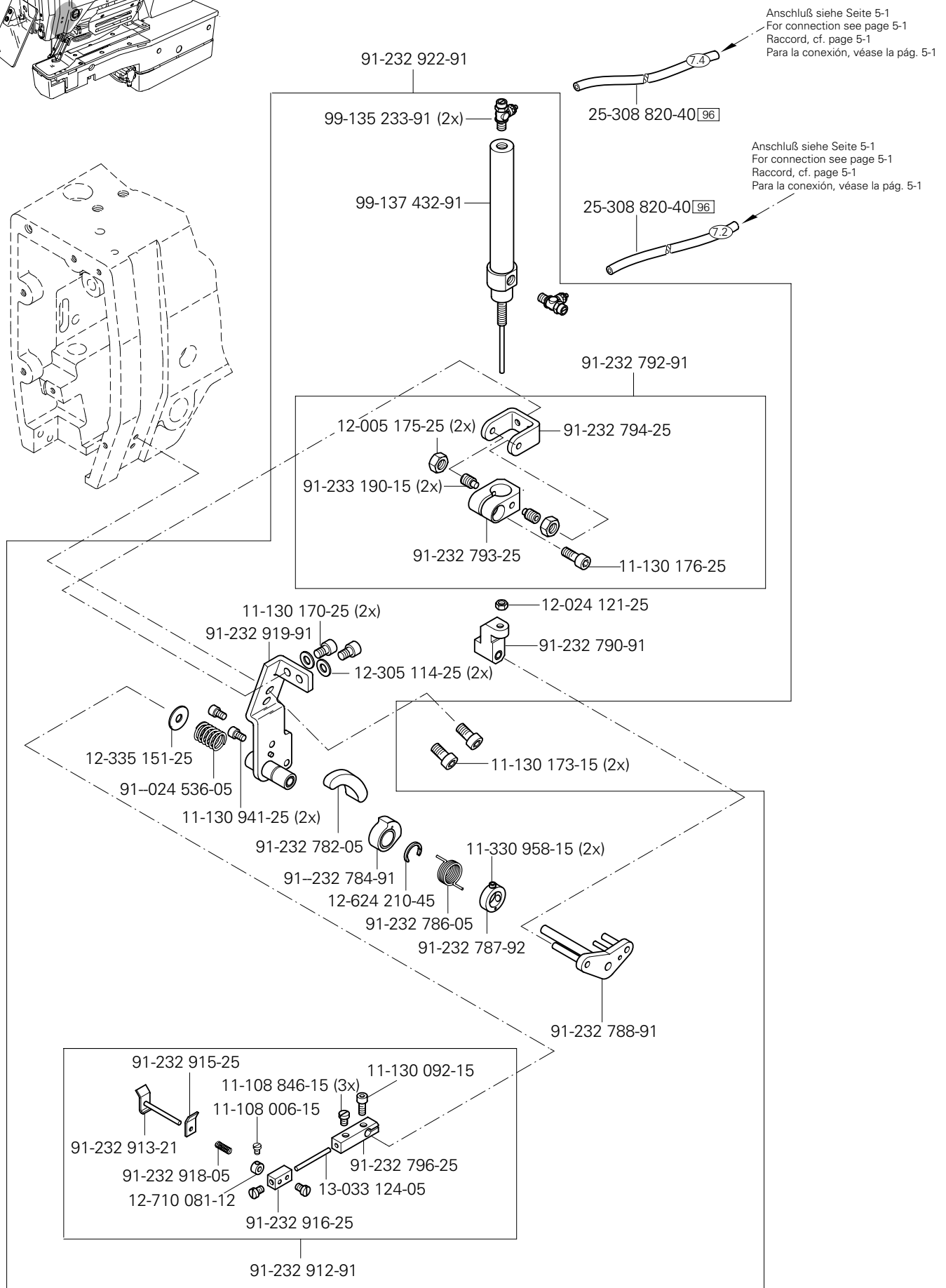
| Reinigungsmittel<br>Cleansing agent<br>Agents de nettoyage<br>Limpiadores | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                           | 240 ml                                                                                                                                             |
| Isoprophyl-Alkohol                                                        | 95-665 735-91                                                                                                                                      |

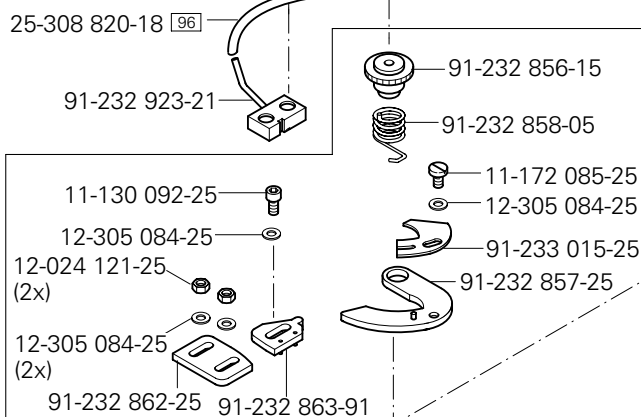
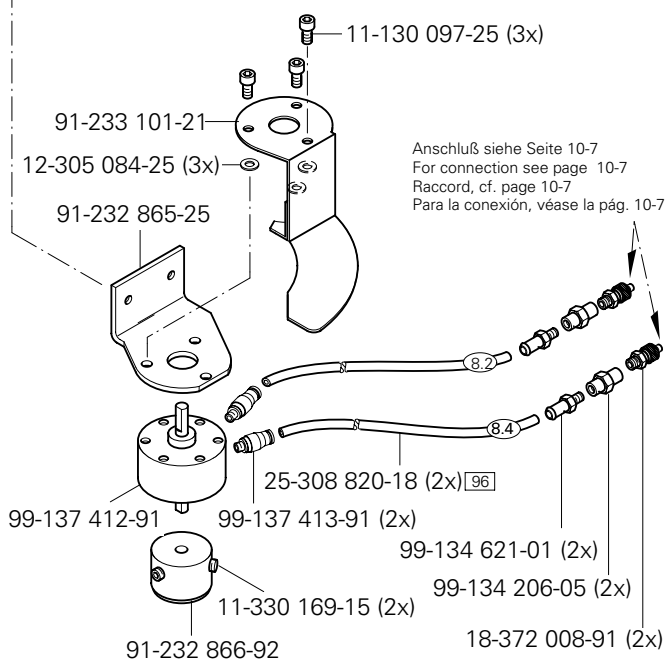
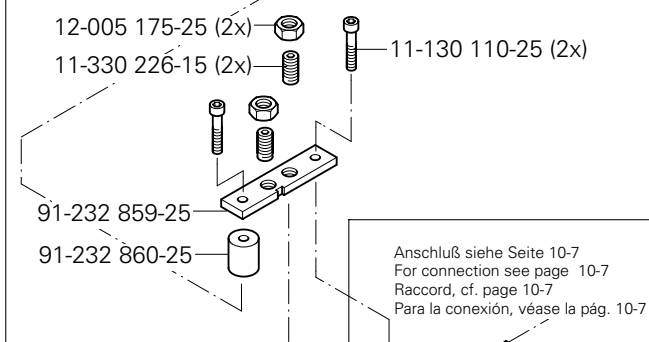
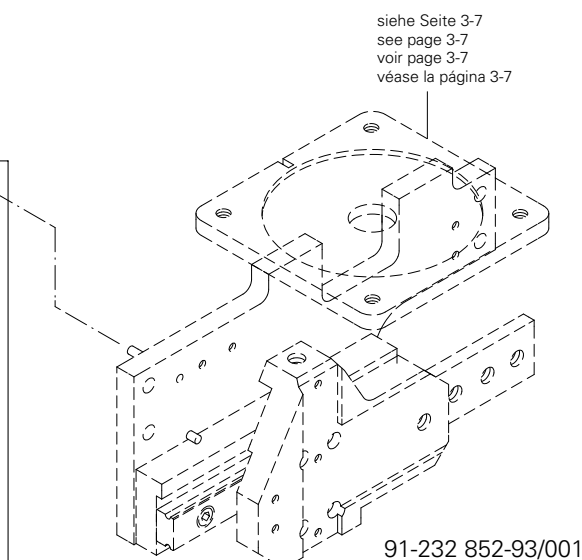
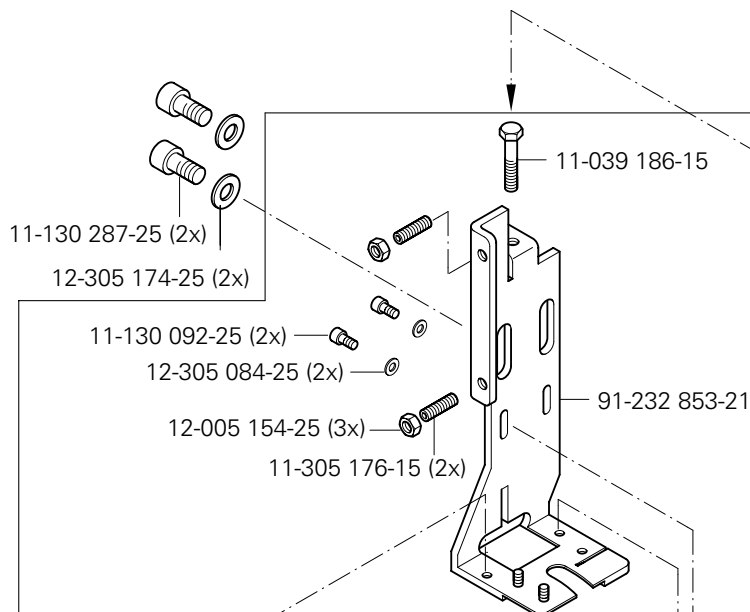
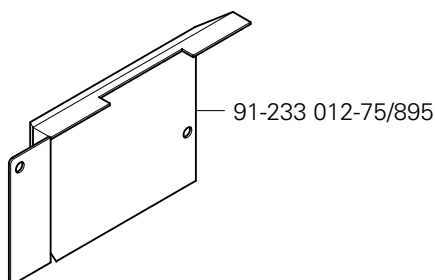
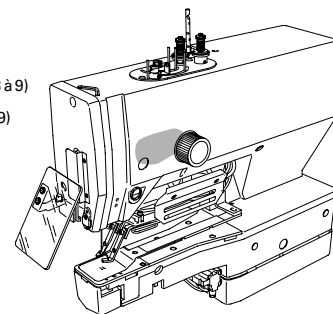


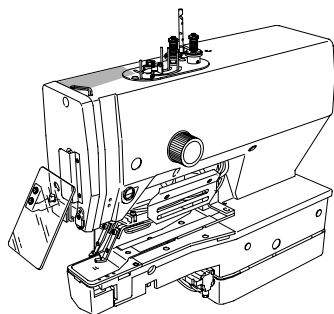
**Abweichende Teile der PFAFF 3307-1/11**  
**Different parts for PFAFF 3307-1/11**  
**Pièces divergentes de la PFAFF 3307-1/11**  
**Piezas de la PFAFF 3307-1/11 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**10**



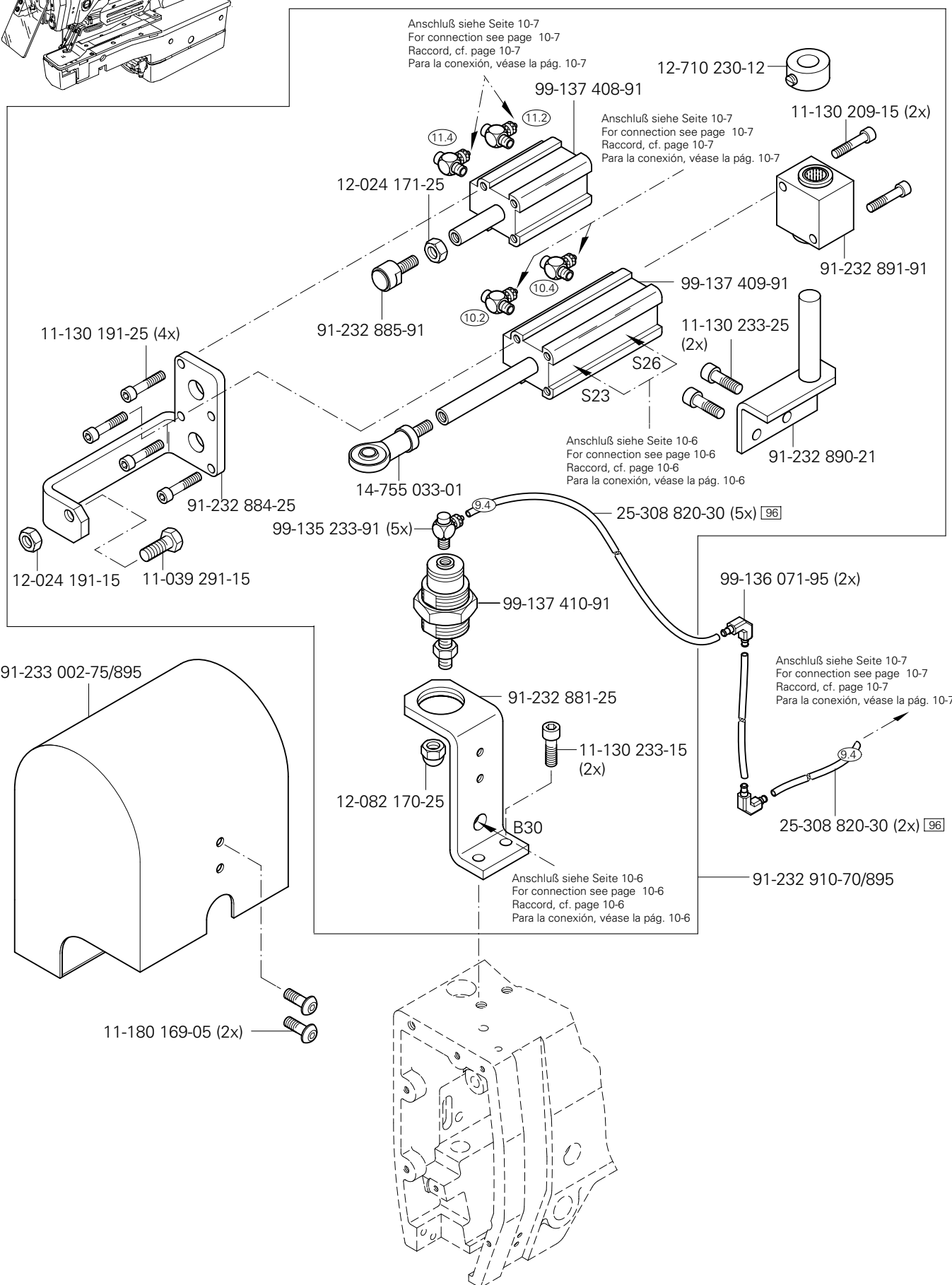


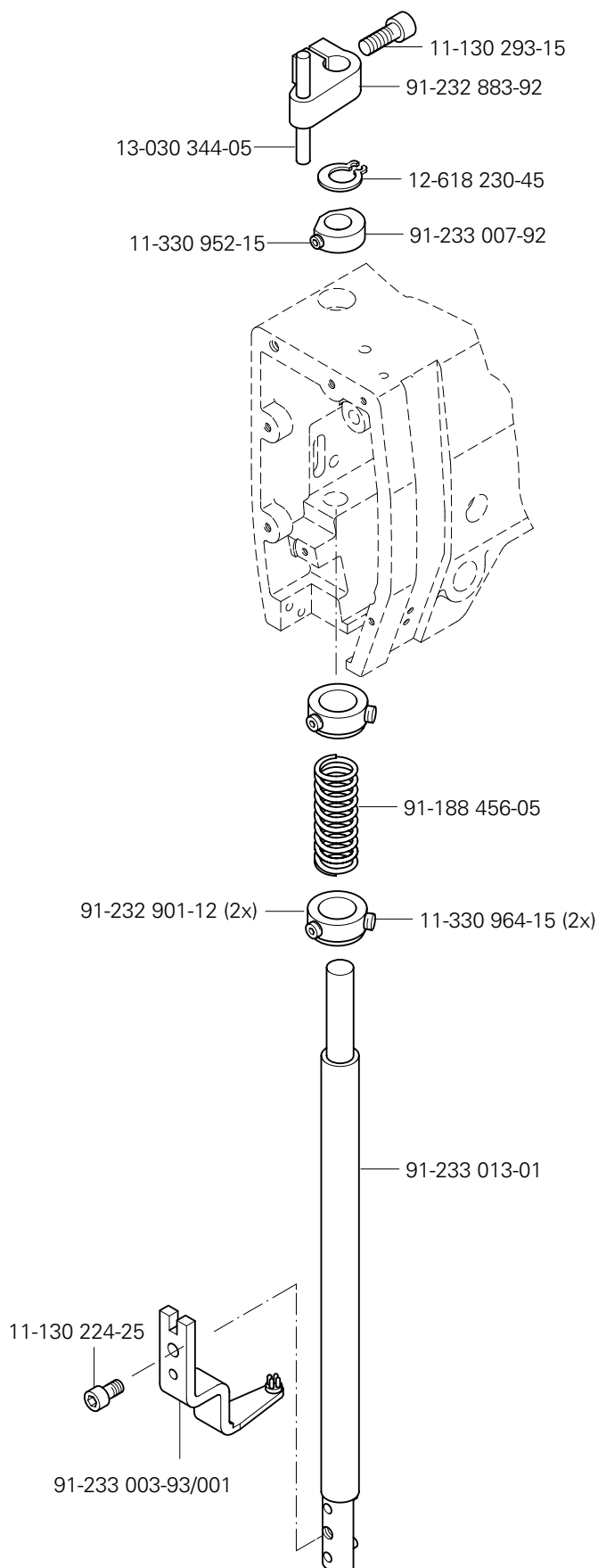
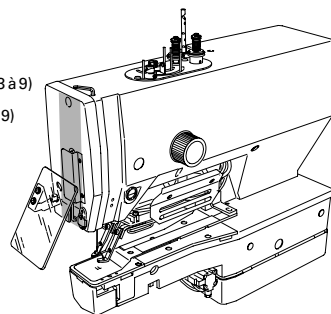


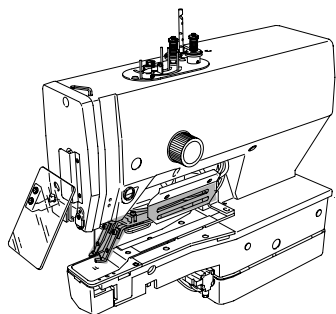
**Abweichende Teile der PFAFF 3307-1/11**  
**Different parts for PFAFF 3307-1/11**  
**Pièces divergentes de la PFAFF 3307-1/11**  
**Piezas de la PFAFF 3307-1/11 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**10**





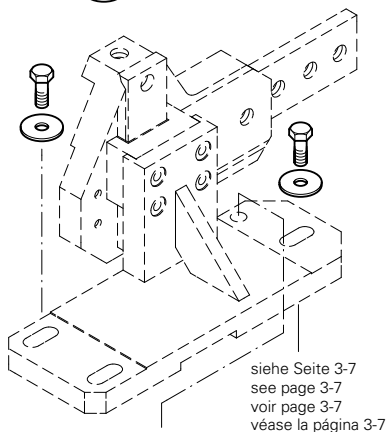


**Abweichende Teile der PFAFF 3307-1/11**  
**Different parts for PFAFF 3307-1/11**  
**Pièces divergentes de la PFAFF 3307-1/11**  
**Piezas de la PFAFF 3307-1/11 que son diferentes**

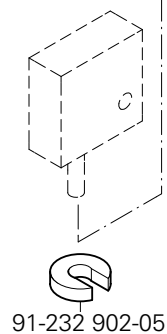
(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**10**

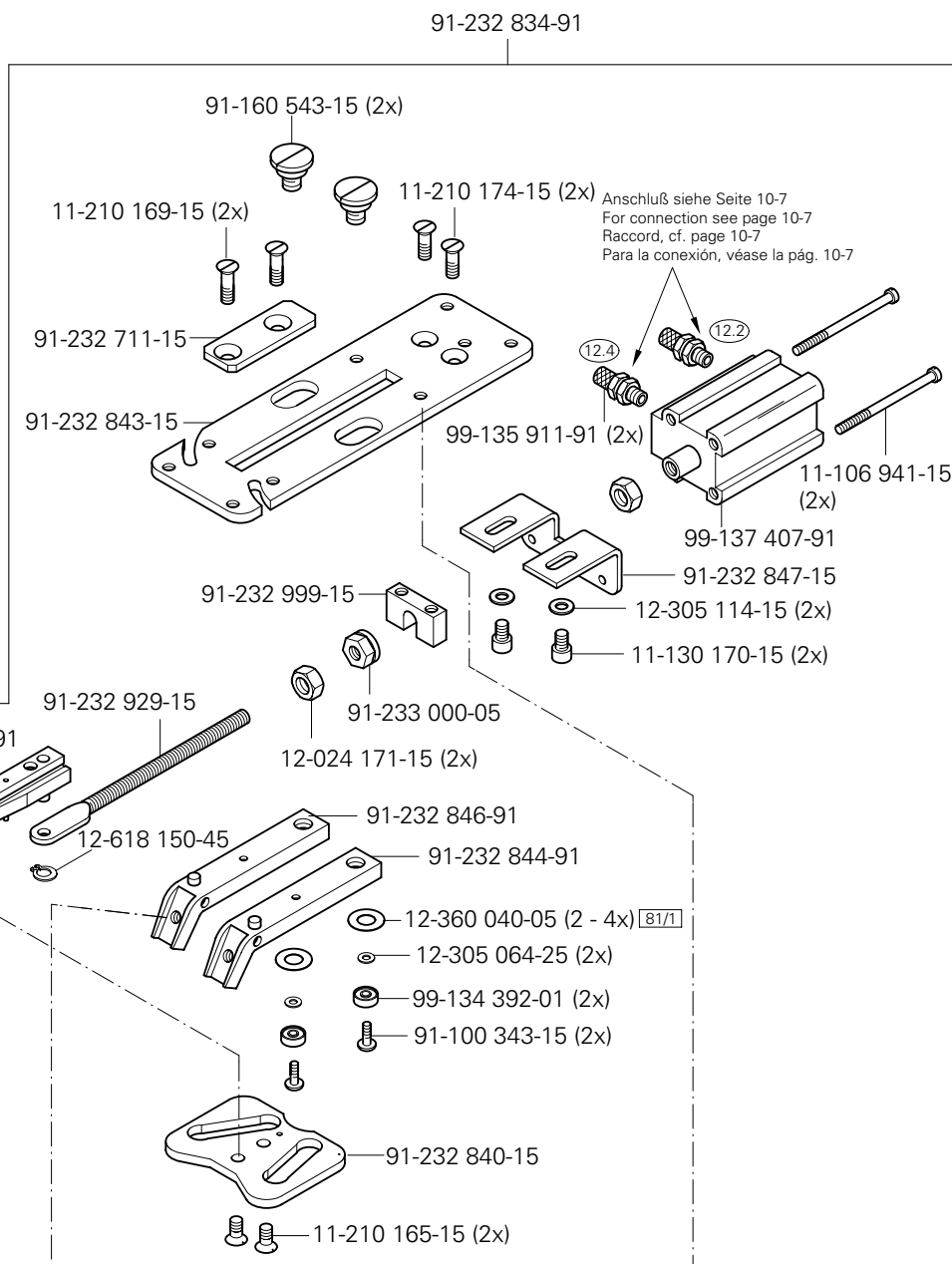
11-039 179-15 (3x)  
 91-164 296-15 (3x)



siehe Seite 3-7  
 see page 3-7  
 voir page 3-7  
 véase la página 3-7

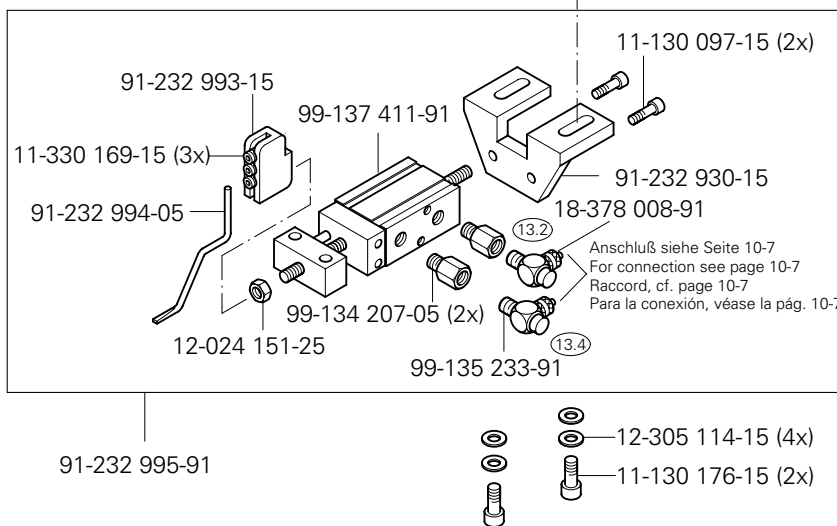
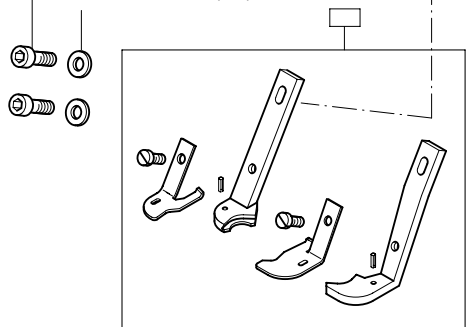


91-232 902-05

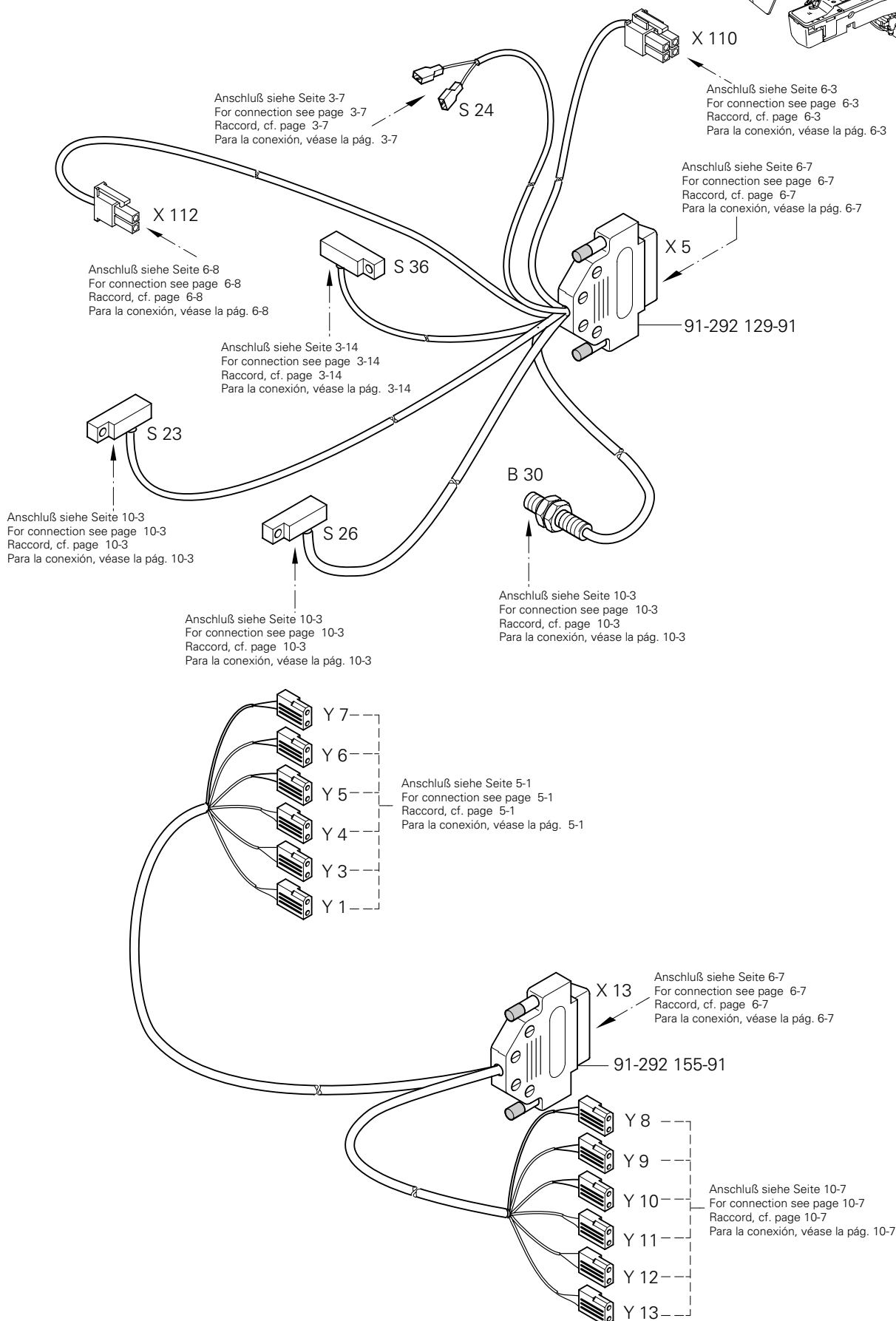
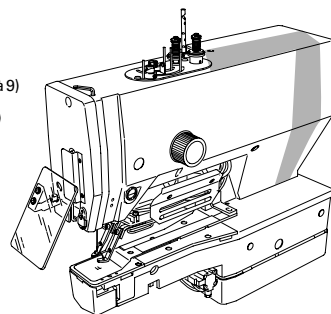


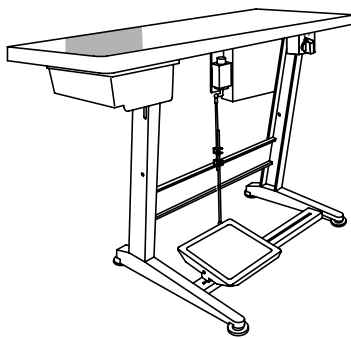
Anschluß siehe Seite 10-7  
 For connection see page 10-7  
 Raccord, cf. page 10-7  
 Para la conexión, véase la pág. 10-7

11-130 173-15 (2x)  
 12-305 114-15 (2x)



Anschluß siehe Seite 10-7  
 For connection see page 10-7  
 Raccord, cf. page 10-7  
 Para la conexión, véase la pág. 10-7

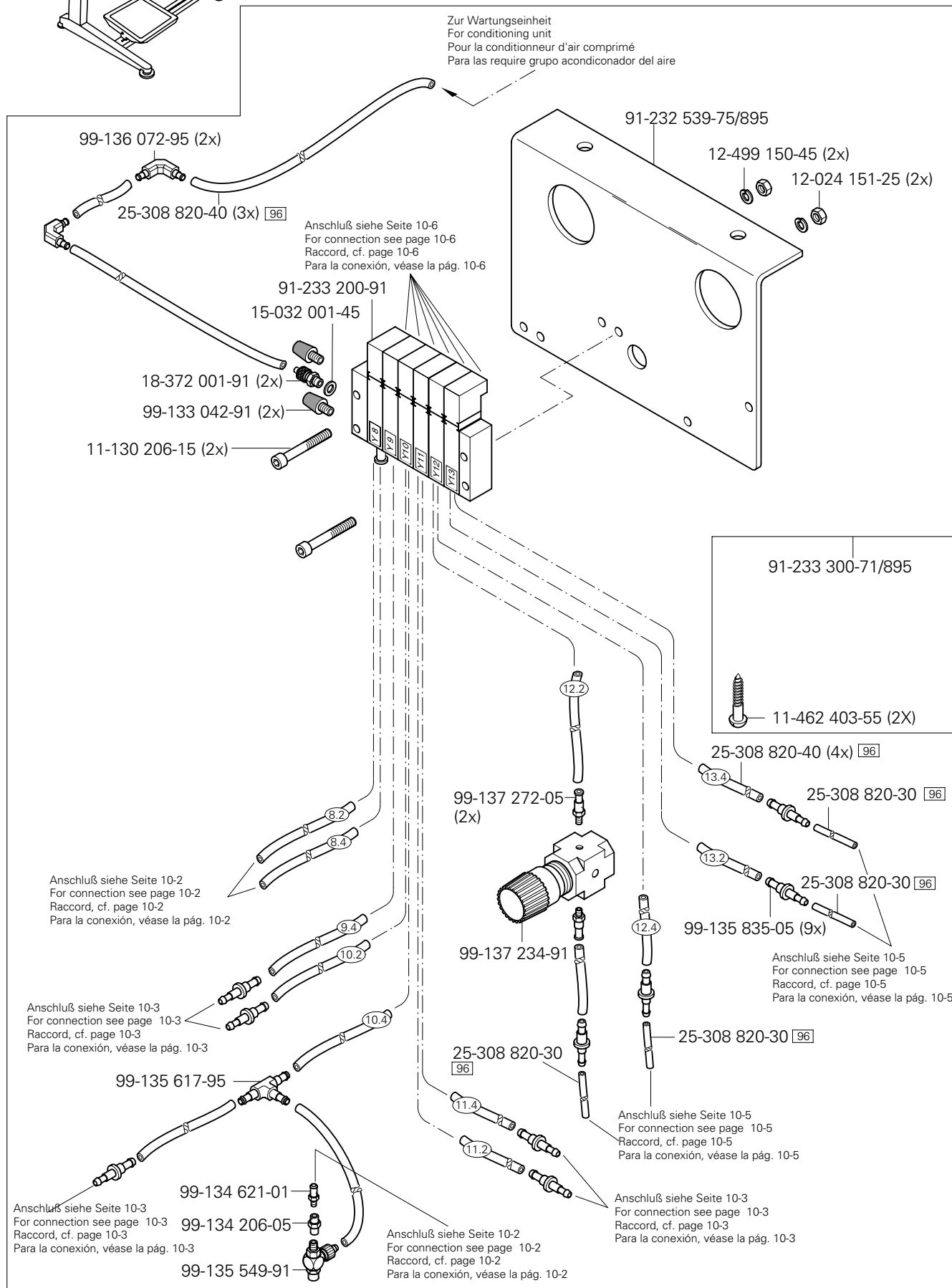




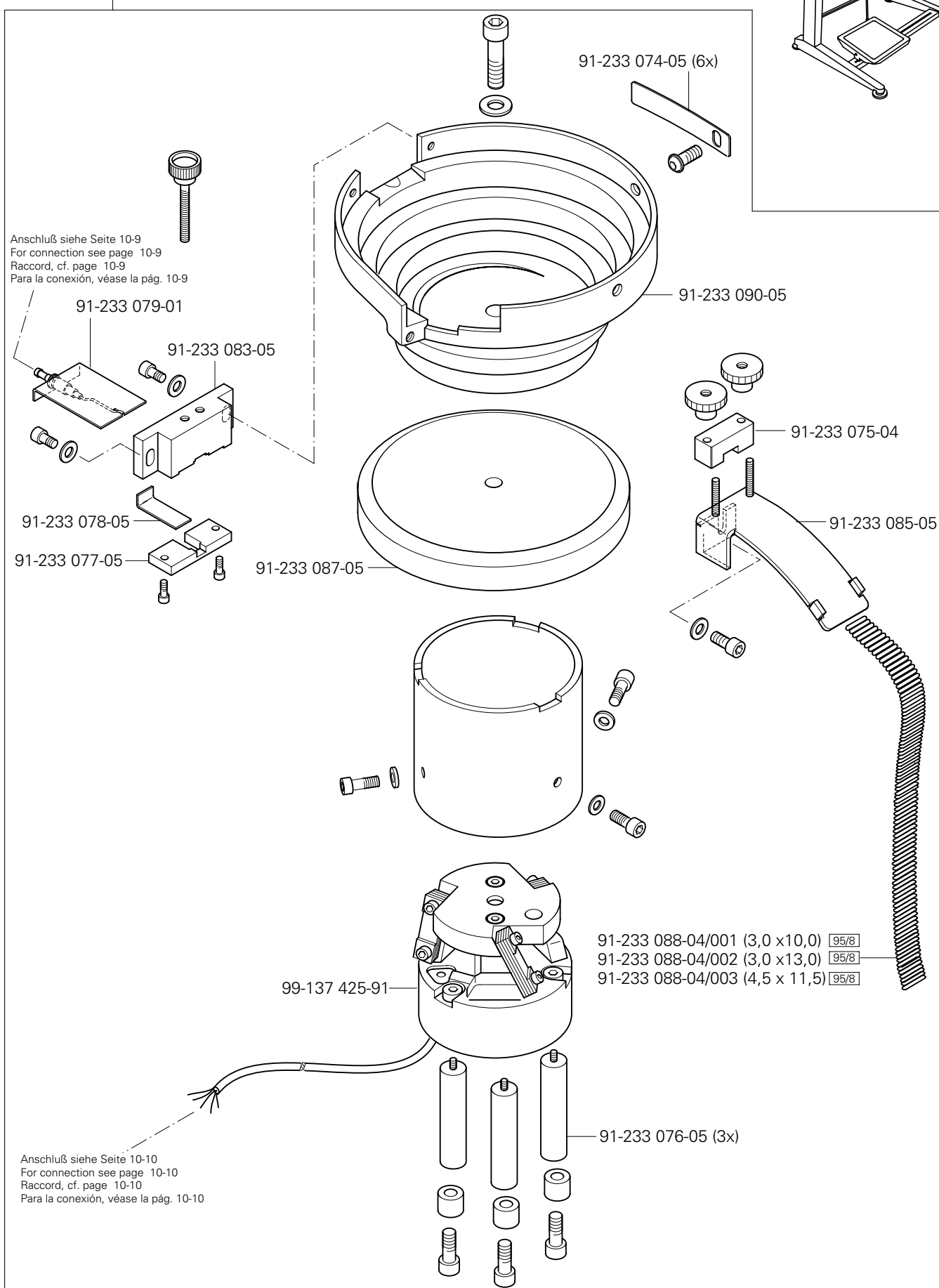
**Abweichende Teile der PFAFF 3307-1/11**  
**Different parts for PFAFF 3307-1/11**  
**Pièces divergentes de la PFAFF 3307-1/11**  
**Piezas de la PFAFF 3307-1/11 que son diferentes**

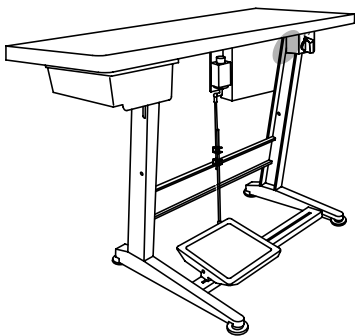
(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**10**



91-233 220-90





**Abweichende Teile der PFAFF 3307-1/11**  
**Different parts for PFAFF 3307-1/11**  
**Pièces divergentes de la PFAFF 3307-1/11**  
**Piezas de la PFAFF 3307-1/11 que son diferentes**

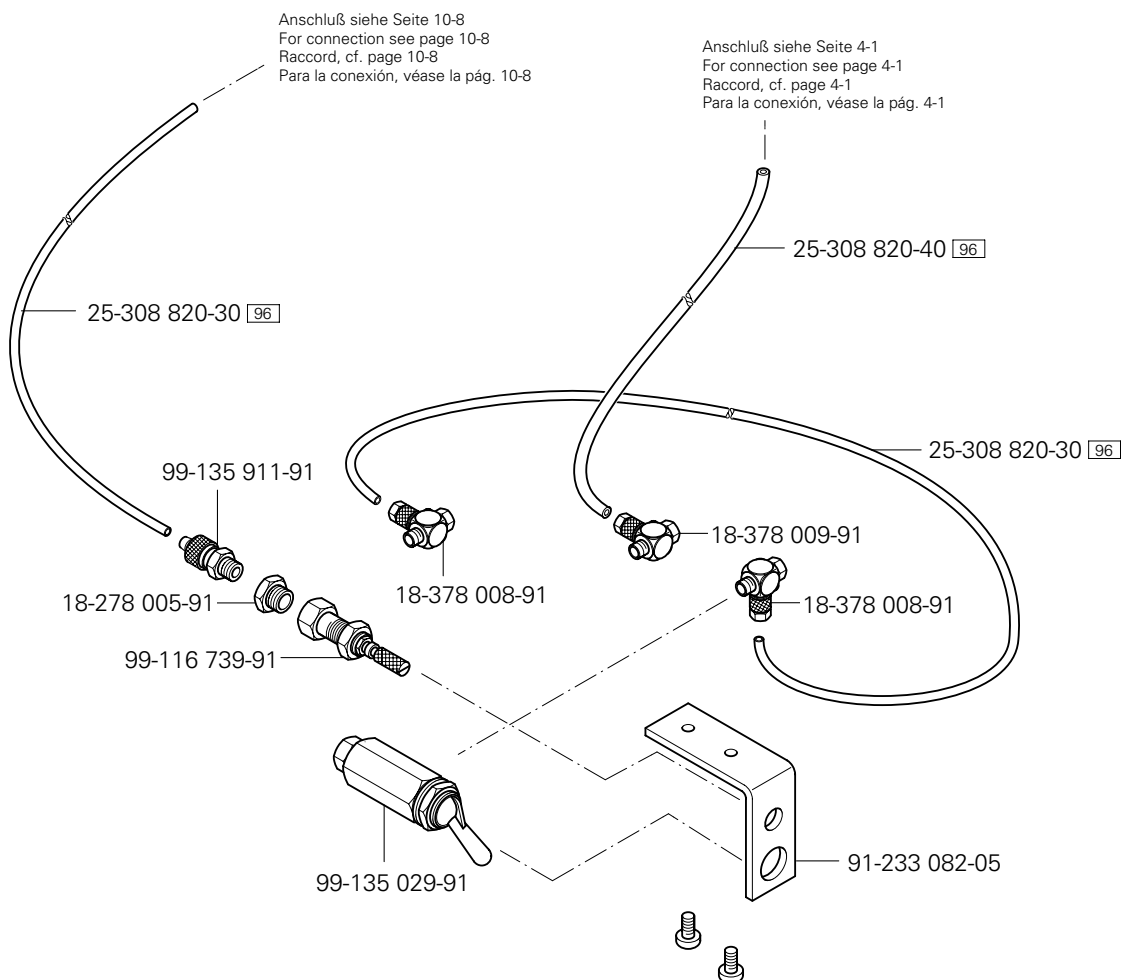
(die sonstigen Teile wie in Register 3 bis 9)

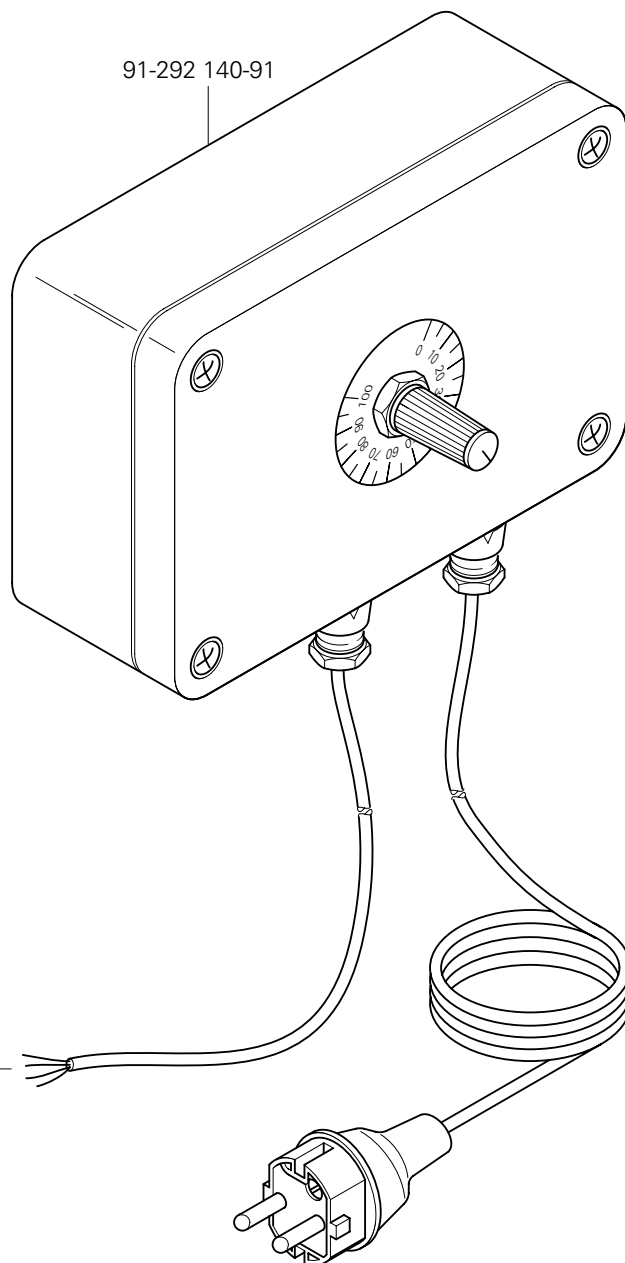
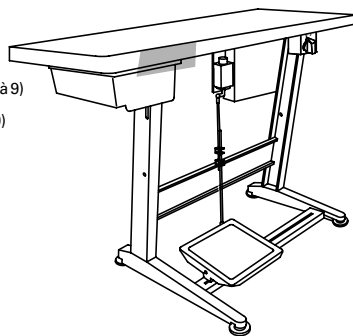
(for all other parts see Sections 3 to 9)

(les autres pièces comme dans les registres 3 à 9)

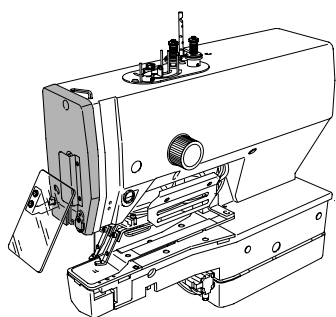
(las demás piezas como en los registros 3 al 9)

**10**





Anschluß siehe Seite 10-8  
 For connection see page 10-8  
 Raccord, cf. page 10-8  
 Para la conexión, véase la pág. 10-8

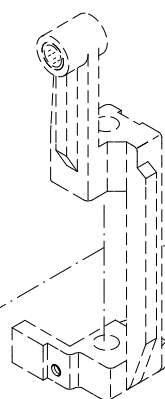
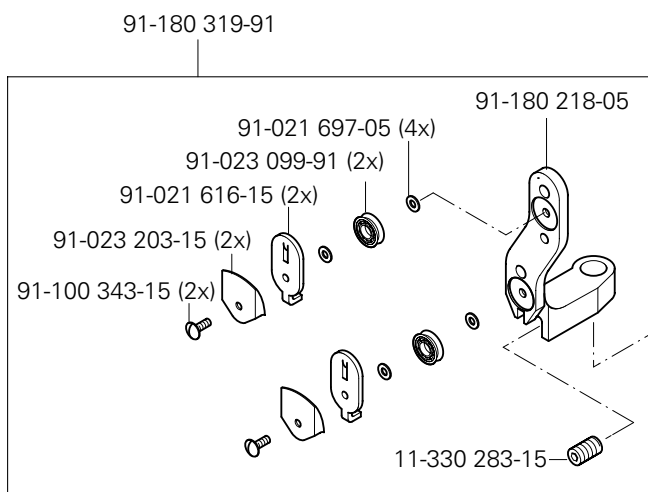
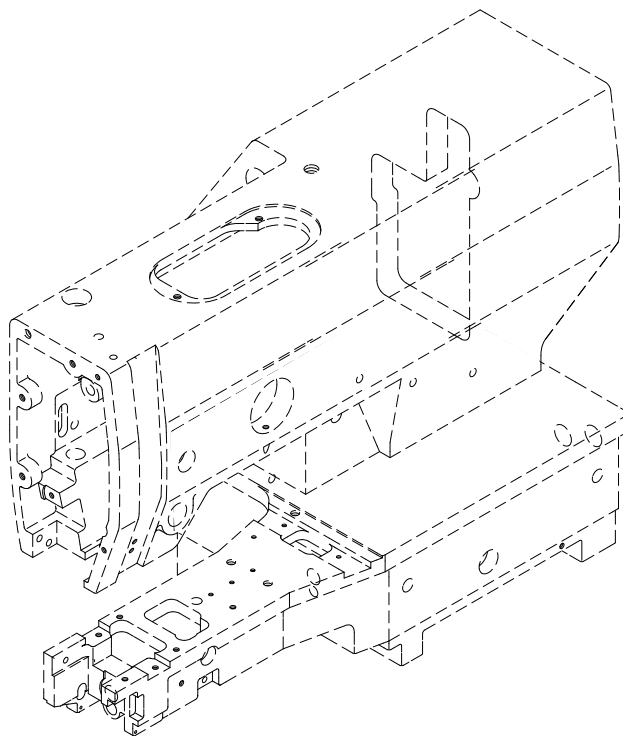
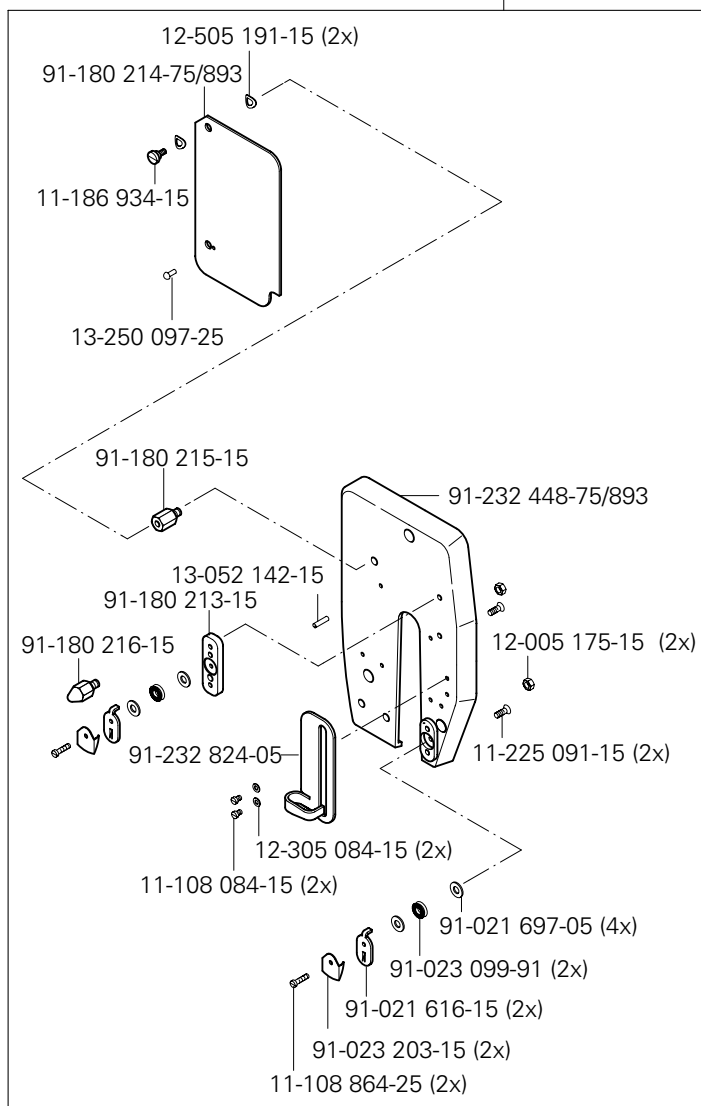


**Abweichende Teile der PFAFF 3307-3/01**  
**Different parts for PFAFF 3307-3/01**  
**Pièces divergentes de la PFAFF 3307-3/01**  
**Piezas de la PFAFF 3307-3/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

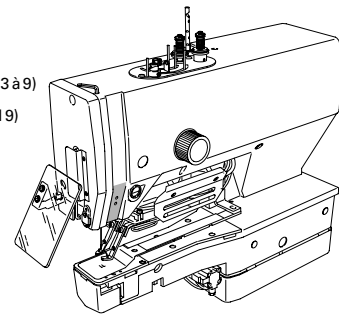
**11**

91-232 347-71/893

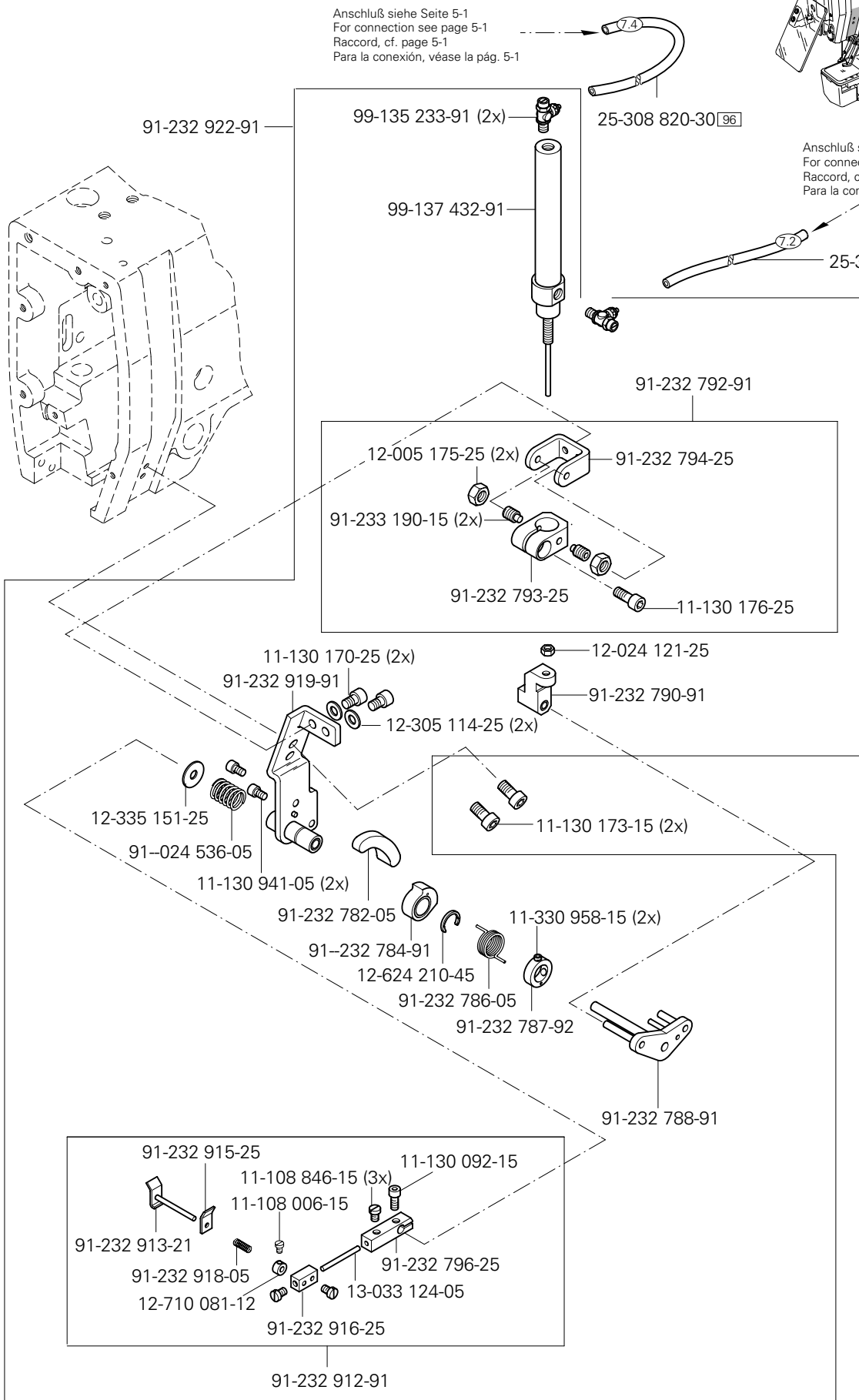


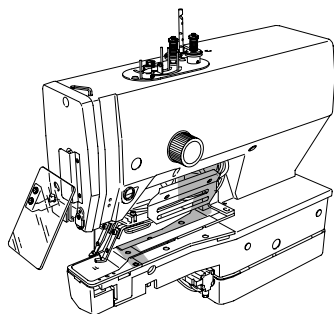
siehe Seite 3-2  
 see page 3-2  
 voir page 3-2  
 véase la página 3-2

Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1



Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1

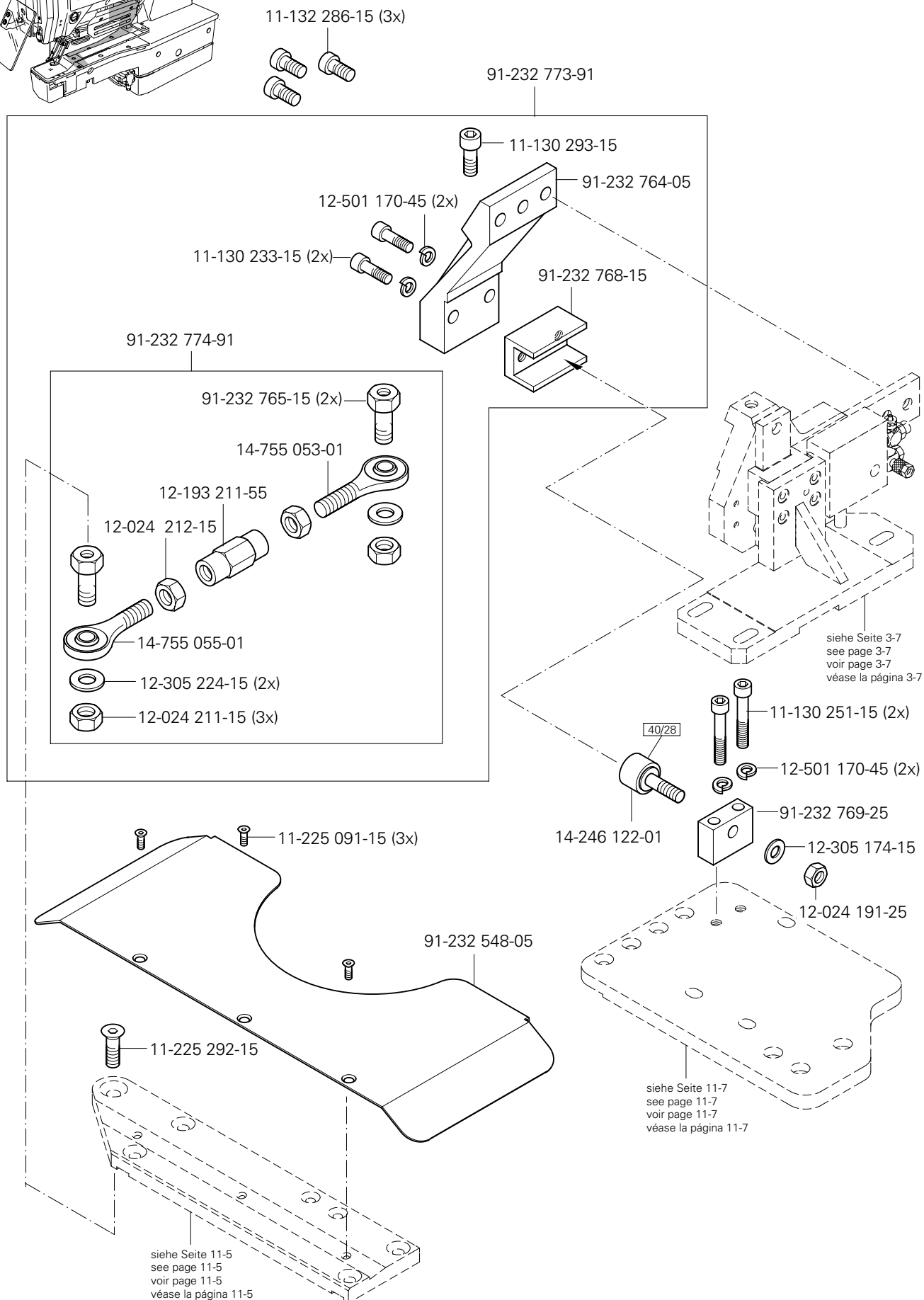


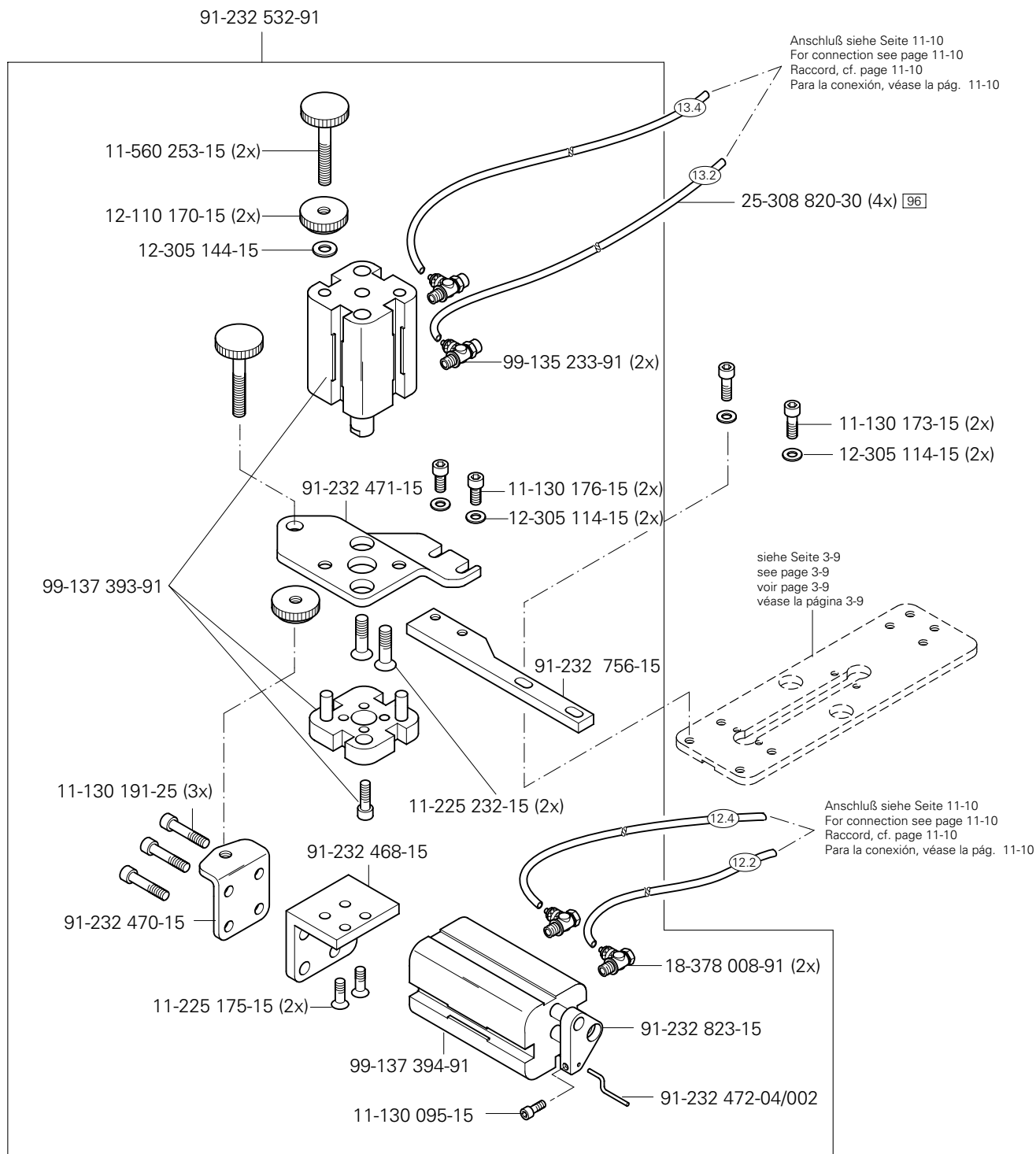
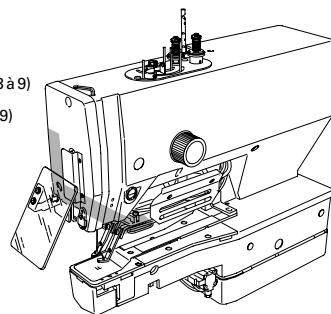


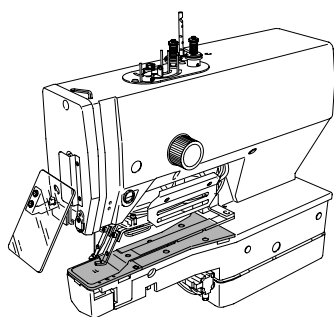
**Abweichende Teile der PFAFF 3307-3/01**  
**Different parts for PFAFF 3307-3/01**  
**Pièces divergentes de la PFAFF 3307-3/01**  
**Piezas de la PFAFF 3307-3/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**11**



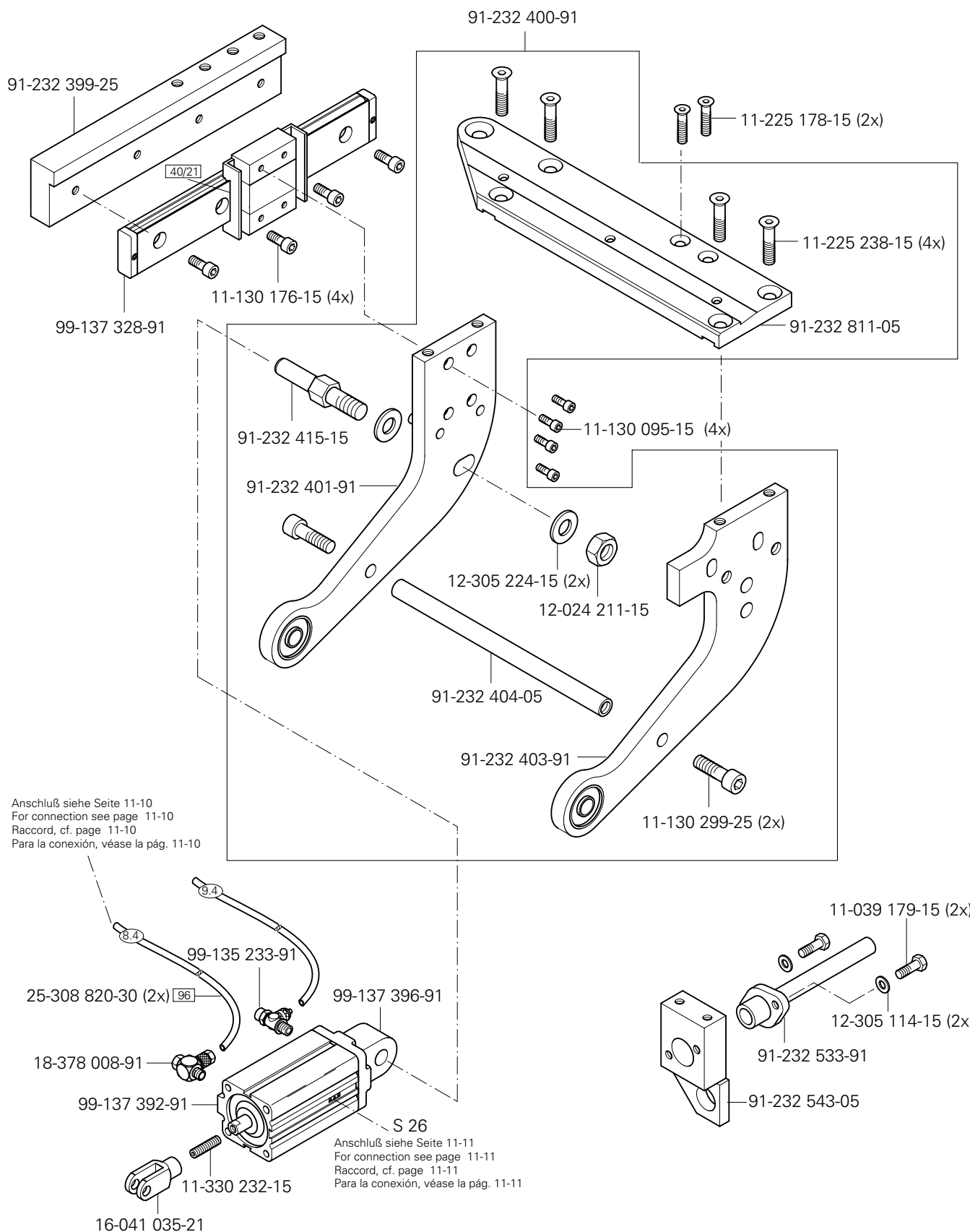


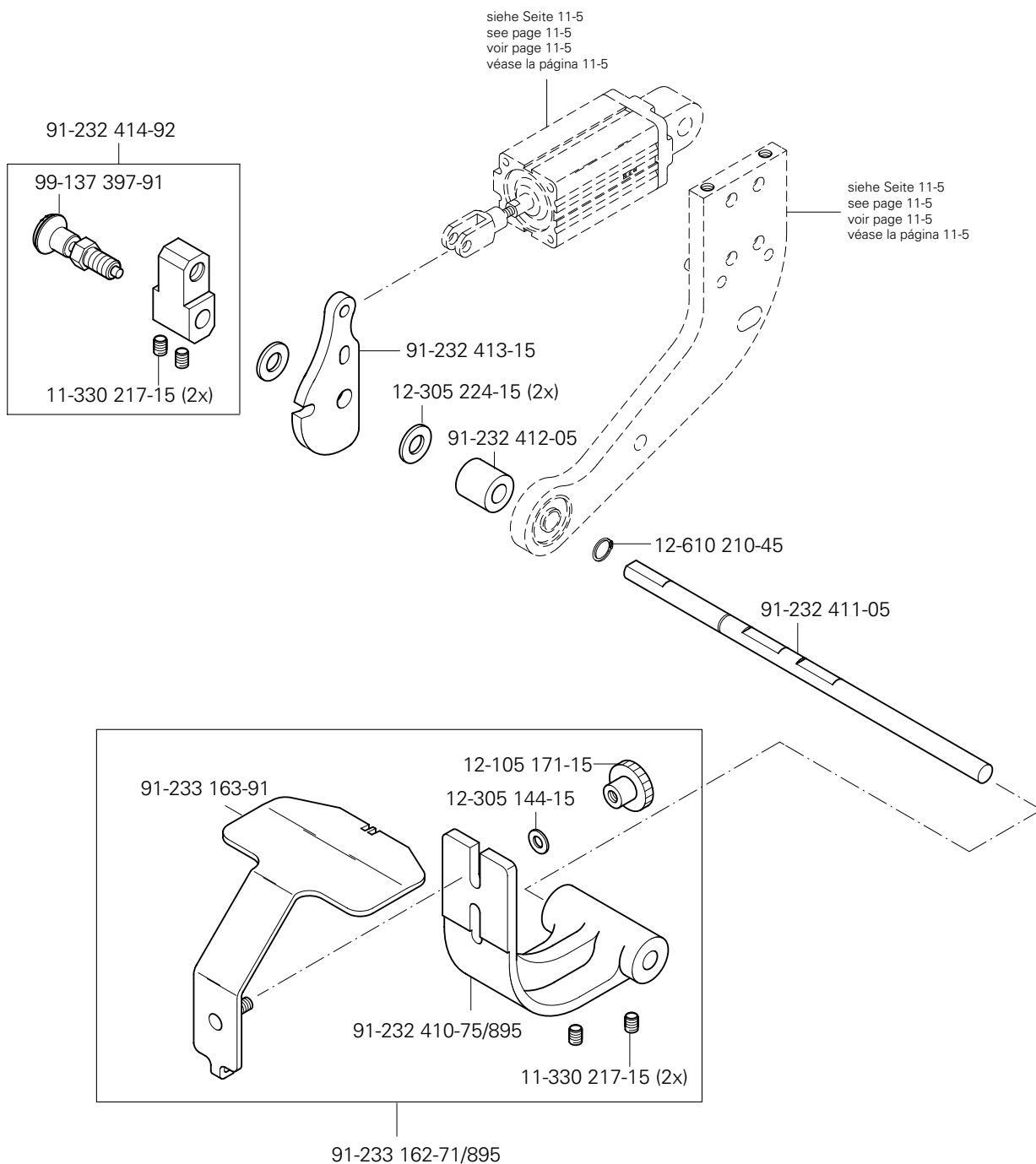
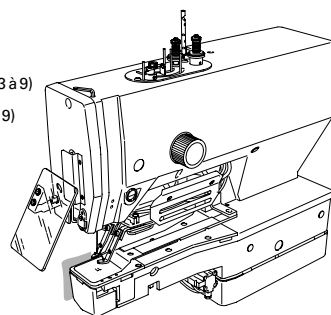


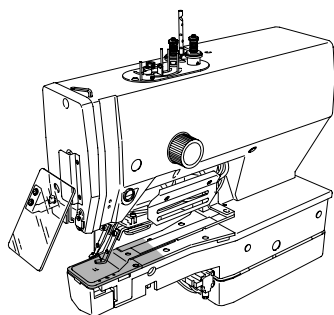
Abweichende Teile der PFAFF 3307-3/01  
Different parts for PFAFF 3307-3/01  
Pièces divergentes de la PFAFF 3307-3/01  
Piezas de la PFAFF 3307-3/01 que son diferentes

(die sonstigen Teile wie in Register 3 bis 9)  
(for all other parts see Sections 3 to 9)  
(les autres pièces comme dans les registres 3 à 9)  
(las demás piezas como en los registros 3 al 9)

11







**Abweichende Teile der PFAFF 3307-3/01**  
**Different parts for PFAFF 3307-3/01**  
**Pièces divergentes de la PFAFF 3307-3/01**  
**Piezas de la PFAFF 3307-3/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**11**

Anschluß siehe Seite 11-10  
 For connection see page 11-10  
 Raccord, cf. page 11-10  
 Para la conexión, véase la pág. 11-10

25-308 820-30 (2x) [96]

Anschluß siehe Seite 11-10  
 For connection see page 11-10  
 Raccord, cf. page 11-10  
 Para la conexión, véase la pág. 11-10

siehe Seite 11-5  
 see page 11-5  
 voir page 11-5  
 véase la página 11-5

99-137 395-91

91-232 989-05

99-137 381-91

11-130 191-15 (4x)

91-233 026-15

91-233 036-91

12-305 114-15 (2x)

11-130 185-15 (2x)

99-134 207-05

99-135 490-91

11-178 220-15

25-308 820-30 [96]

11-130 287-25

11-108 264-25

91-233 185-05

11-108 224-05

99-137 422-91

Anschluß siehe Seite 11-10  
 For connection see page 11-10  
 Raccord, cf. page 11-10  
 Para la conexión, véase la pág. 11-10

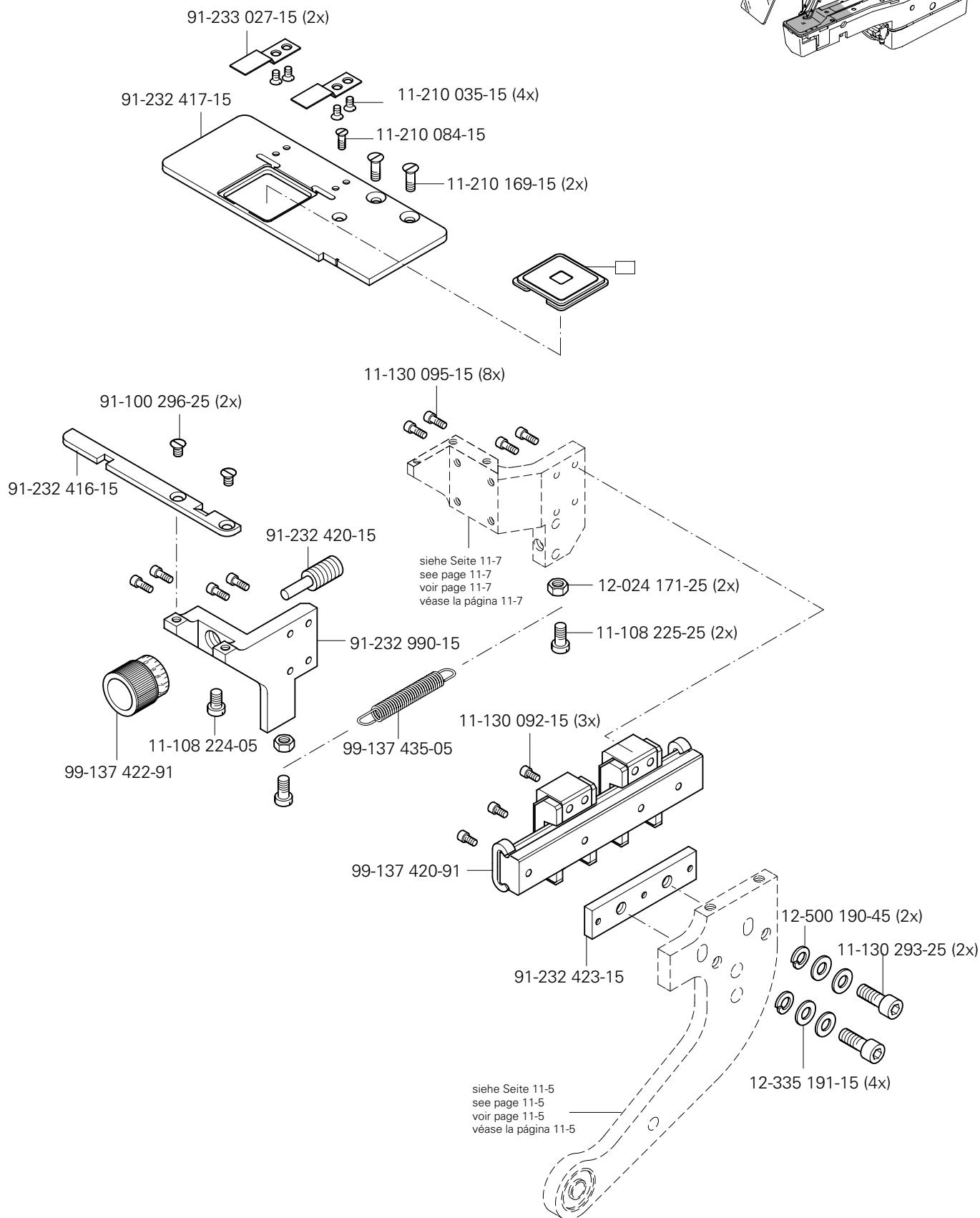
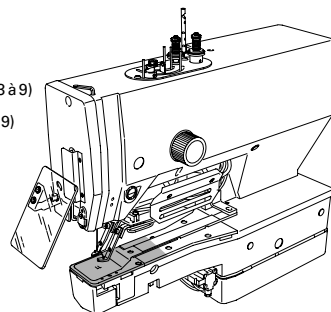
Abweichende Teile der PFAFF 3307-3/01  
 Different parts for PFAFF 3307-3/01  
 Pièces divergentes de la PFAFF 3307-3/01  
 Piezas de la PFAFF 3307-3/01 que son diferentes

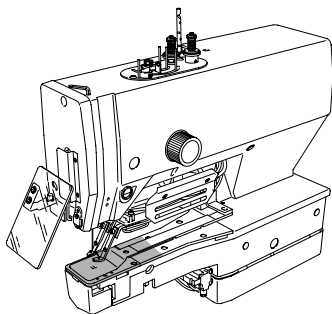
(die sonstigen Teile wie in Register 3 bis 9)

(for all other parts see Sections 3 to 9)

(les autres pièces comme dans les registres 3 à 9)

(las demás piezas como en los registros 3 al 9)

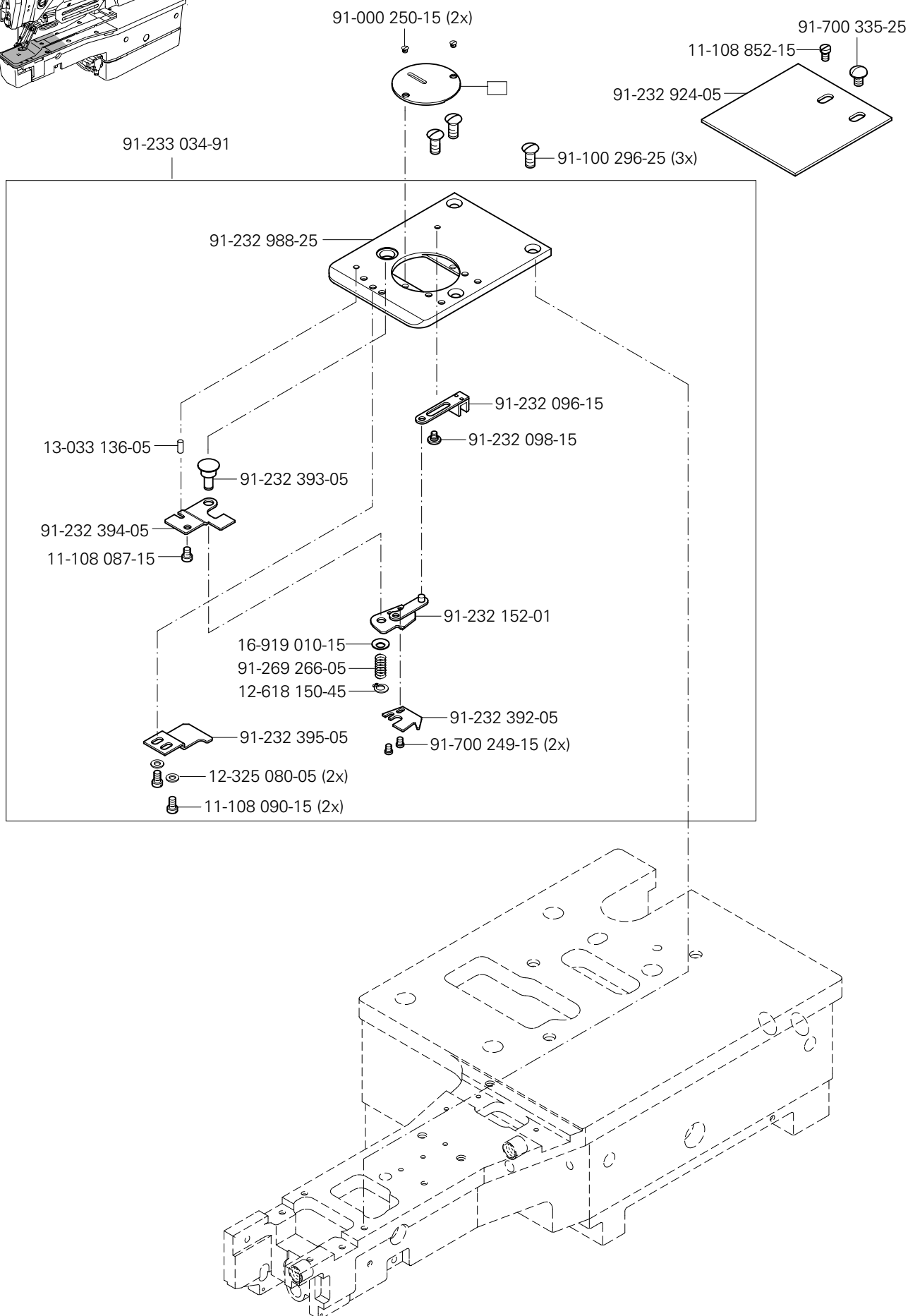


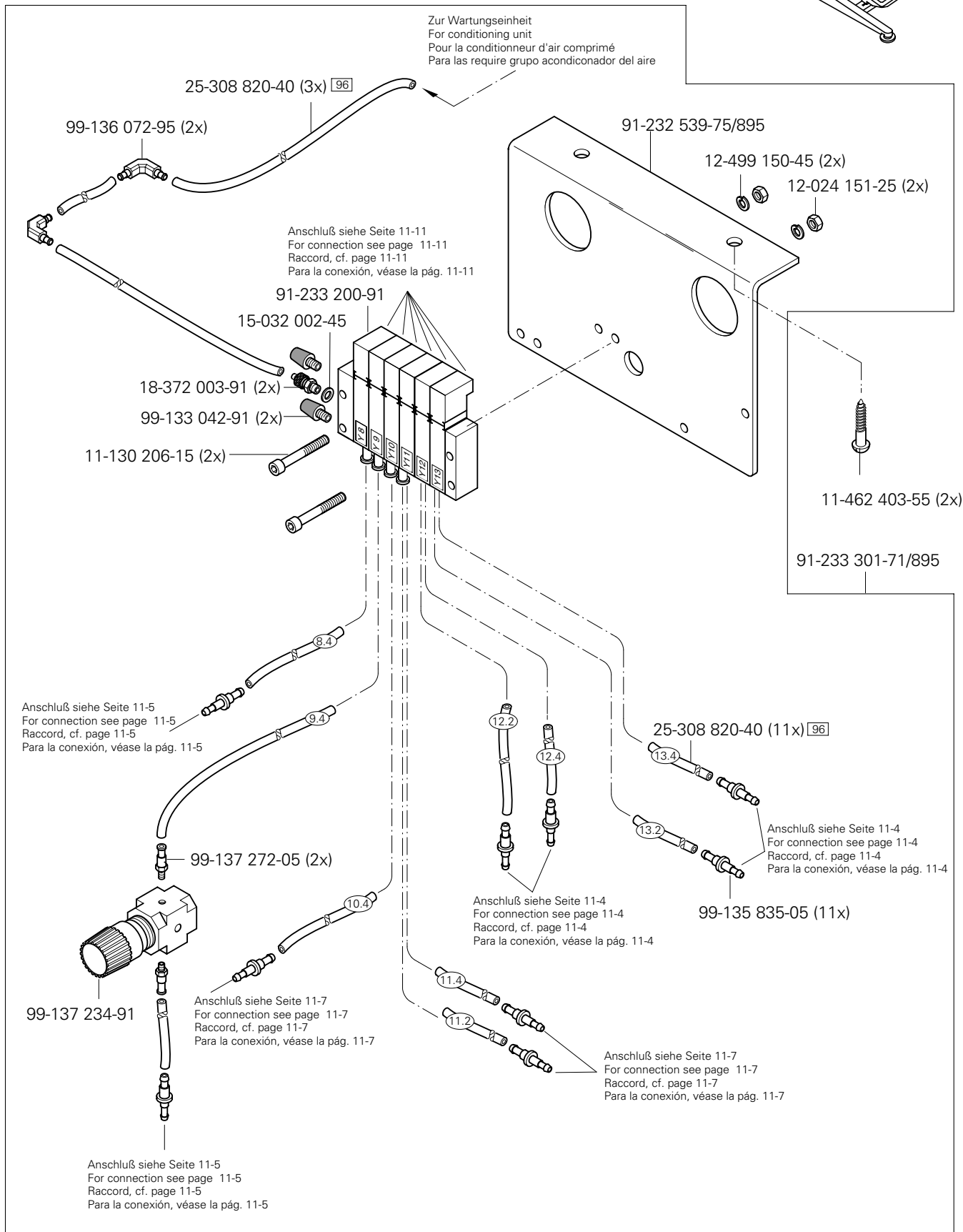
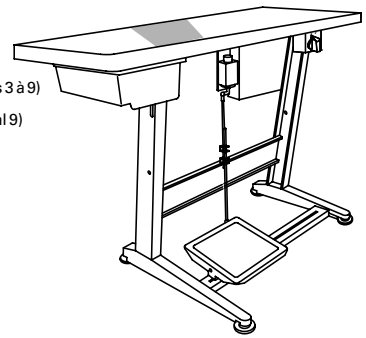


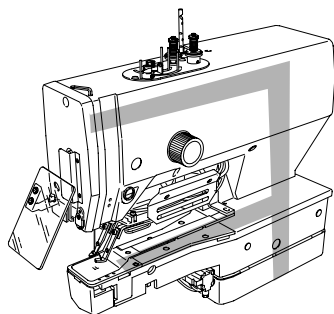
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**Different parts for PFAFF 3307-3/01**  
**Pièces divergentes de la PFAFF 3307-3/01**  
**Piezas de la PFAFF 3307-3/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**11**



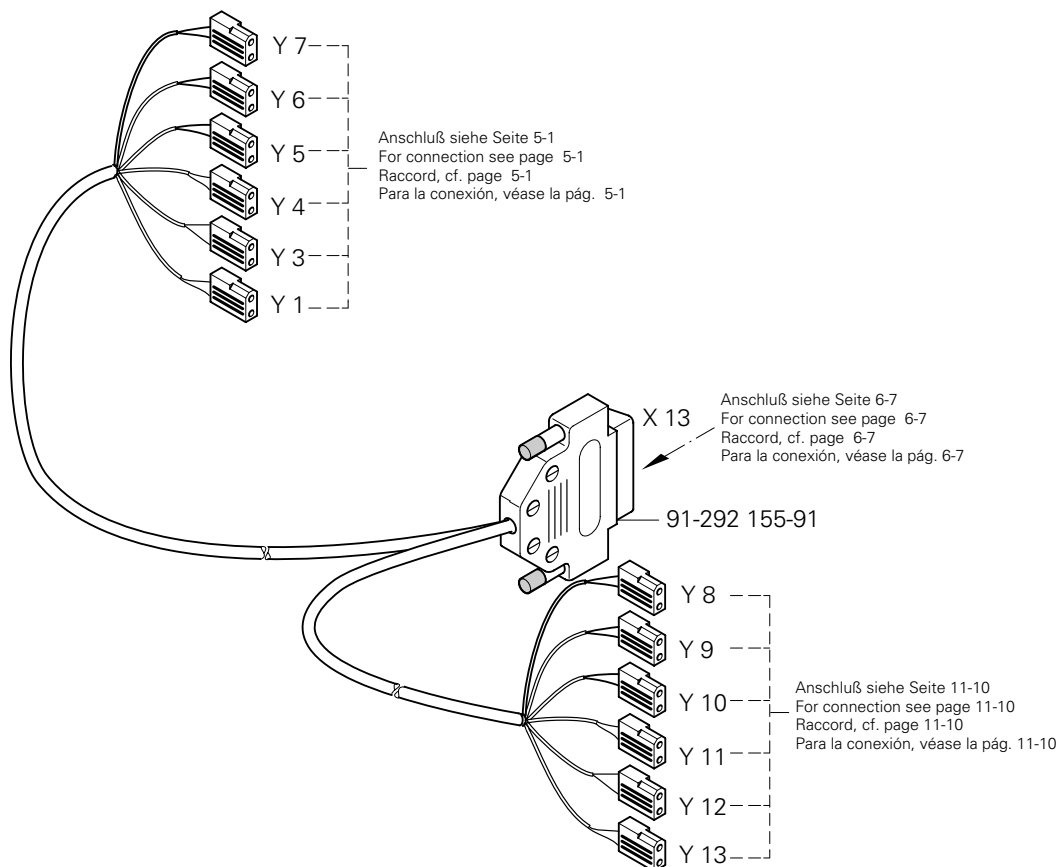
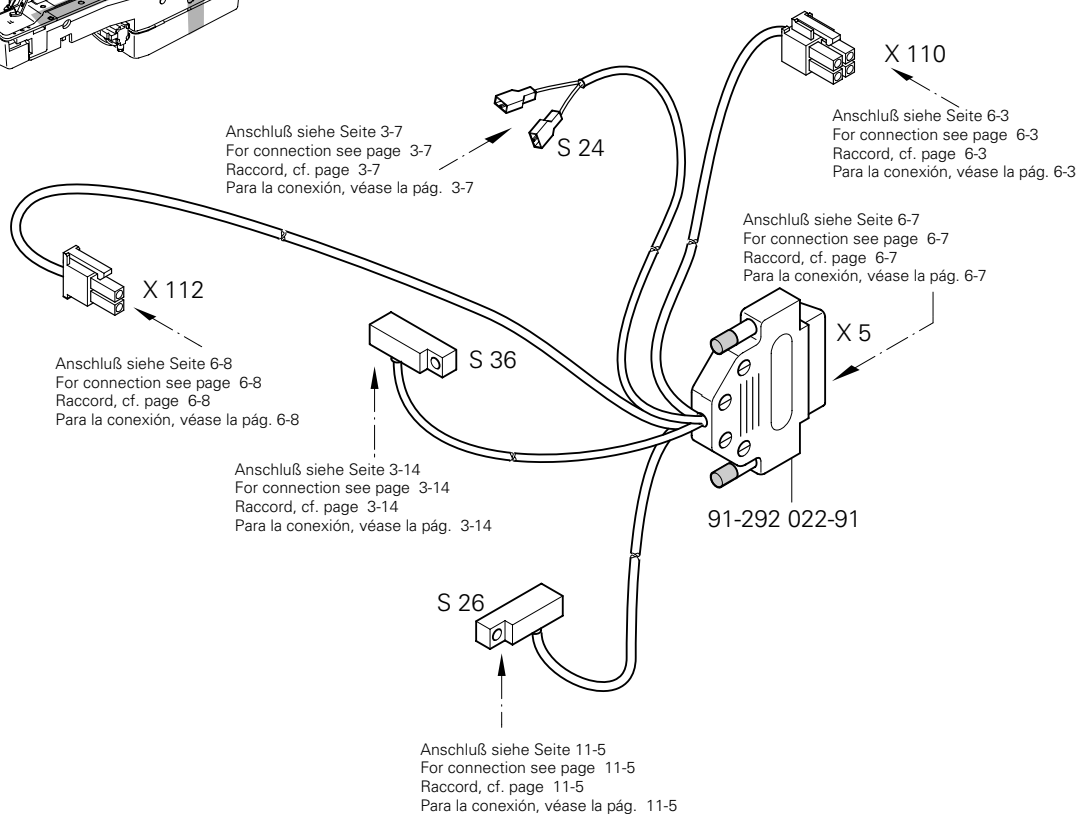


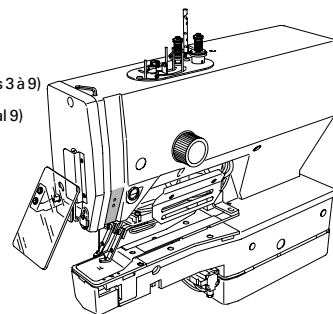


**Abweichende Teile der PFAFF 3307-3/01**  
**Different parts for PFAFF 3307-3/01**  
**Pièces divergentes de la PFAFF 3307-3/01**  
**Piezas de la PFAFF 3307-3/01 que son diferentes**

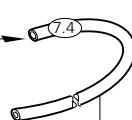
(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**11**





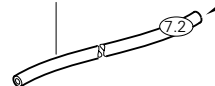
Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1



25-308 820-40 [96]

Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1

25-308 820-40 [96]



91-232 922-91

99-135 233-91 (2x)

99-137 432-91

91-232 792-91

12-005 175-25 (2x)

91-232 794-25

91-233 190-15 (2x)

91-232 793-25

11-130 176-25

11-130 170-25 (2x)

91-232 919-91

12-305 114-25 (2x)

12-024 121-25

91-232 790-91

12-335 151-25

91-024 536-05

11-130 941-05 (2x)

91-232 782-05

91-232 784-91

12-624 210-45

91-232 786-05

91-232 787-92

11-330 958-15 (2x)

91-232 788-91

91-232 915-25

11-108 846-15 (3x)

11-108 006-15

91-232 913-21

91-232 918-05

12-710 081-12

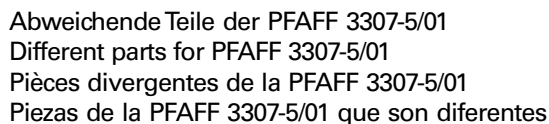
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91-232 796-25

13-033 124-05

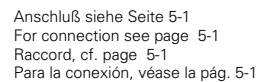
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91-232 912-91

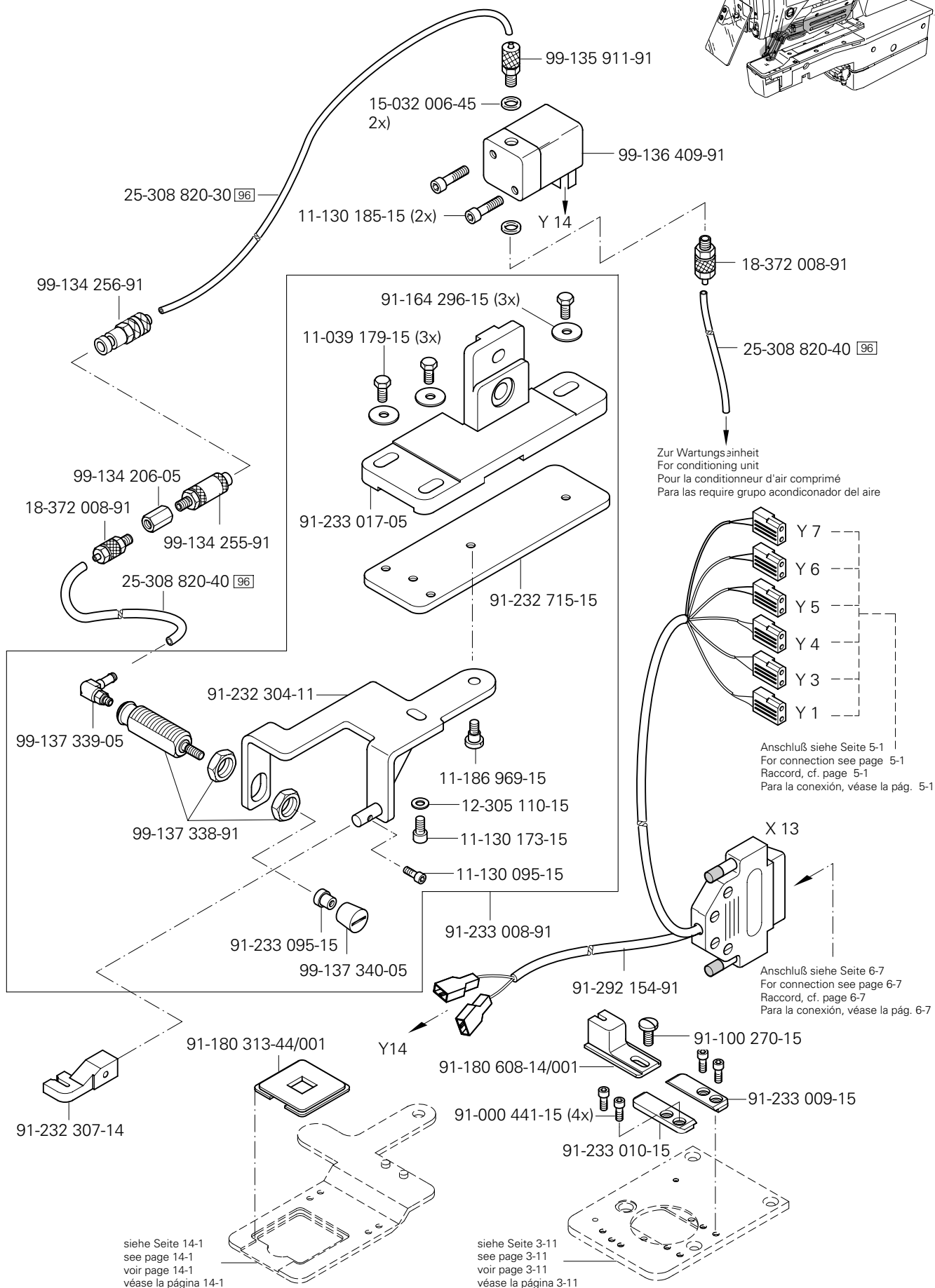
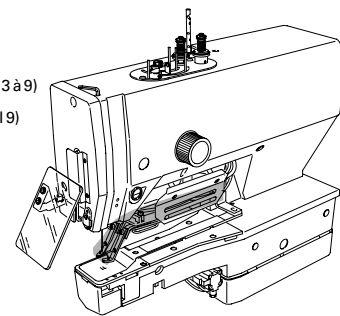


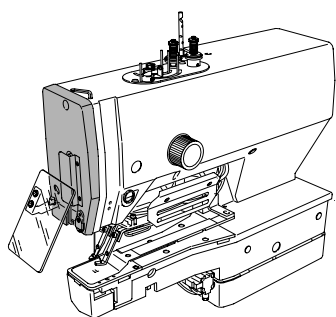
(las demás piezas como en los registros 3 al 9)

Anschluß siehe Seite 6-1  
For connection see page 6-1  
Raccord, cf. page 6-1  
Para la conexión, véase la pág. 6-1



siehe Seite 4-1  
see page 4-1  
voir page 4-1  
véase la página 4-1

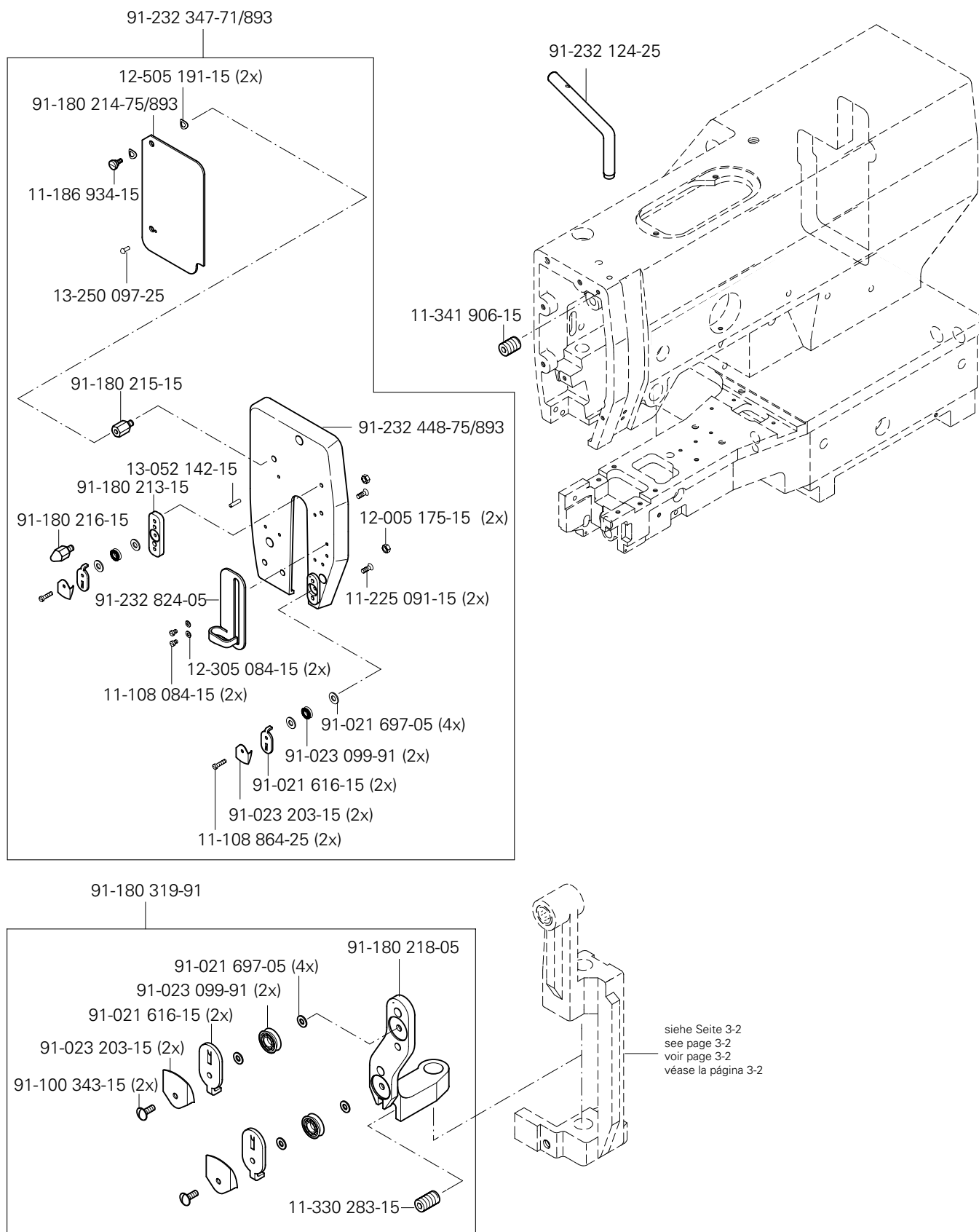


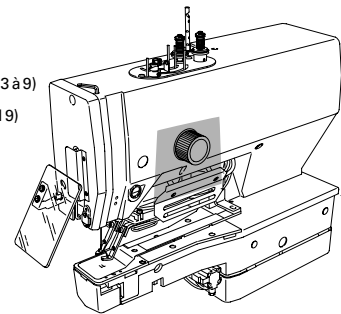


**Abweichende Teile der PFAFF 3307-9/01**  
**Different parts for PFAFF 3307-9/01**  
**Pièces divergentes de la PFAFF 3307-9/01**  
**Piezas de la PFAFF 3307-9/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

# 13





91-233 030-91

11-130 227-15 (4x)

X 21

91-291 993-91

Anschluß siehe Seite 6-1  
For connection see page 6-1  
Raccord, cf. page 6-1  
Para la conexión, véase la pág. 6-1

Anschluß siehe Seite 6-1  
For connection see page 6-1  
Raccord, cf. page 6-1  
Para la conexión, véase la pág. 6-1

12-305 084-15 (2x)

X 41

71-850 001-46

11-130 092-15 (2x)

12-305 074-25 (2x)

11-108 849-25 (2x)

91-232 880-25

11-130 293-15 (2x)

12-501 190-45 (2x)

91-232 736-11

11-130 233-25 (4x)

11-130 233-25

91-232 741-92

91-232 743-25

12-315 080-15 (2x)

11-130 092-15 (2x)

91-232 140-15

91-160 543-15 (2x)

12-518 260-45

91-232 972-15

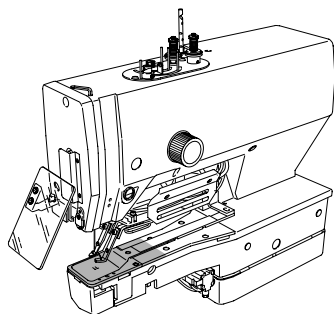
91-232 744-05

99-137 273-91

12-501 150-45 (4x)

11-130 179-15 (3x)

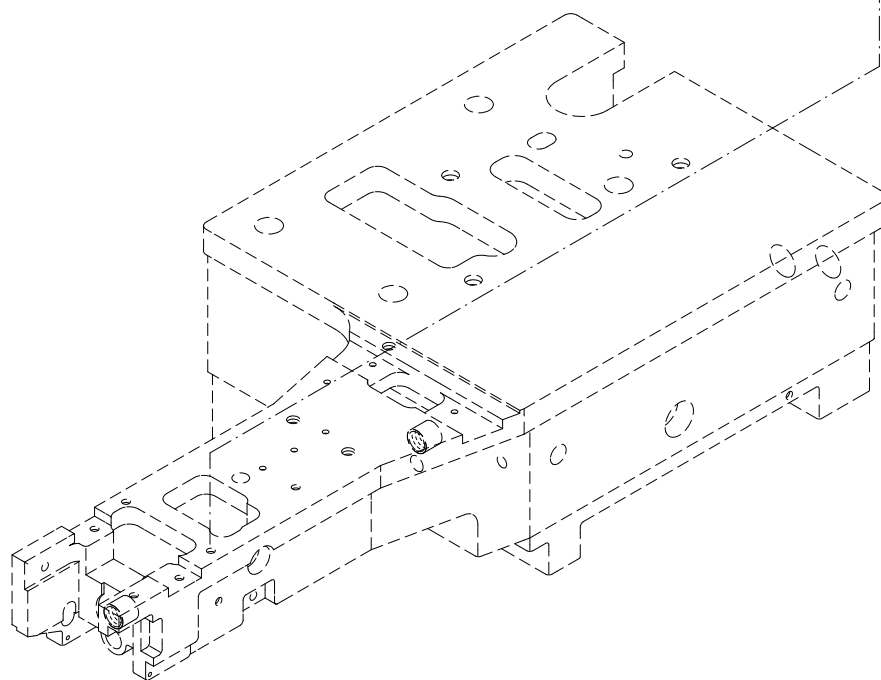
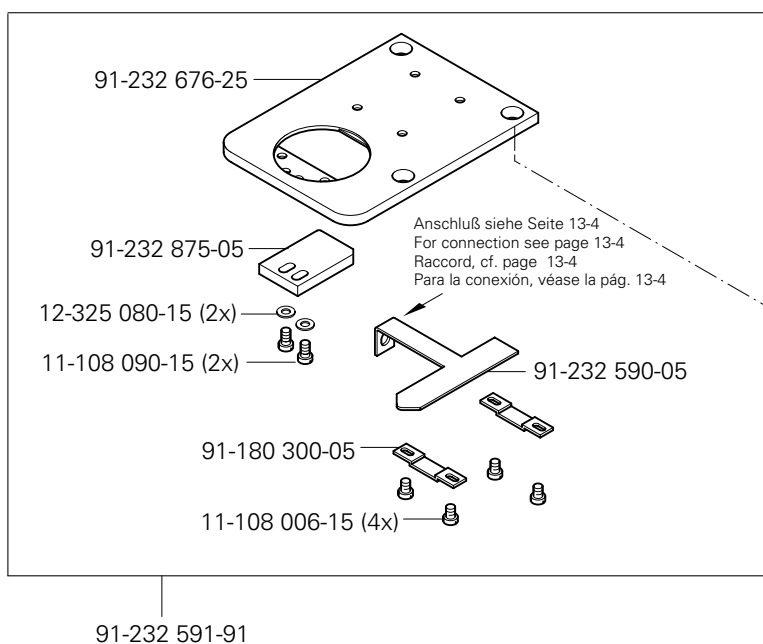
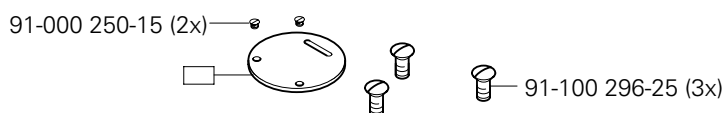
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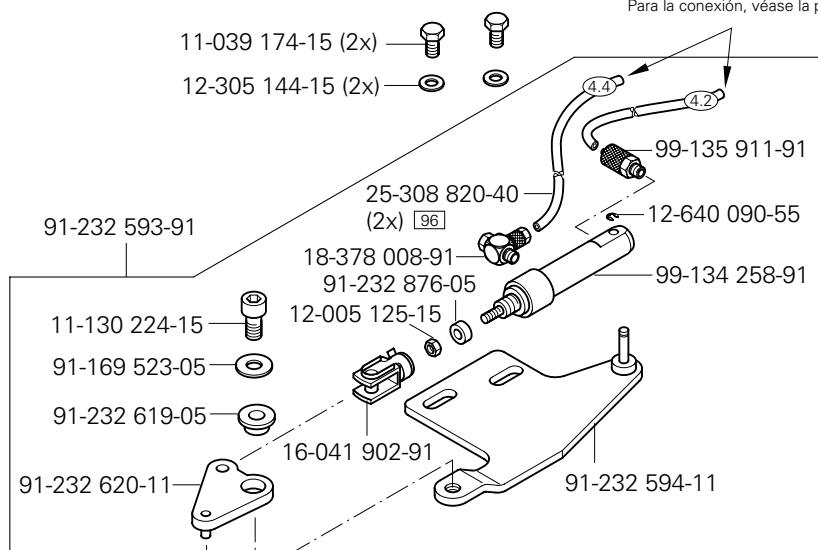
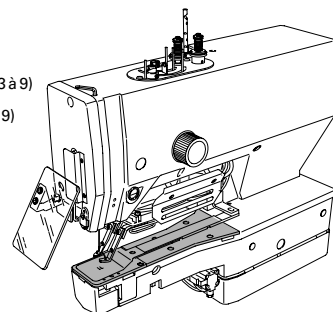
**Abweichende Teile der PFAFF 3307-9/01**  
**Different parts for PFAFF 3307-9/01**  
**Pièces divergentes de la PFAFF 3307-9/01**  
**Piezas de la PFAFF 3307-9/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

**13**

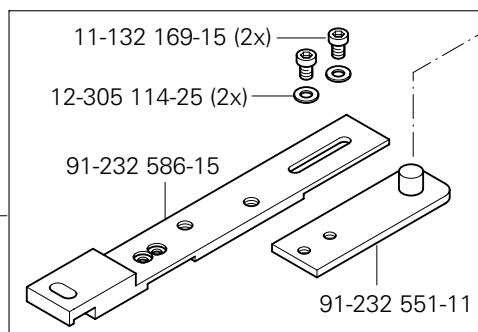


Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1

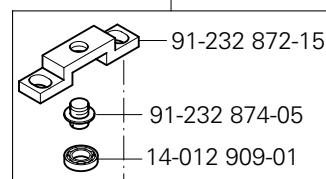


Anschluß siehe Seite 13-5  
For connection see page 13-5  
Raccord, cf. page 13-5  
Para la conexión, véase la pág. 13-5

91-232 624-91



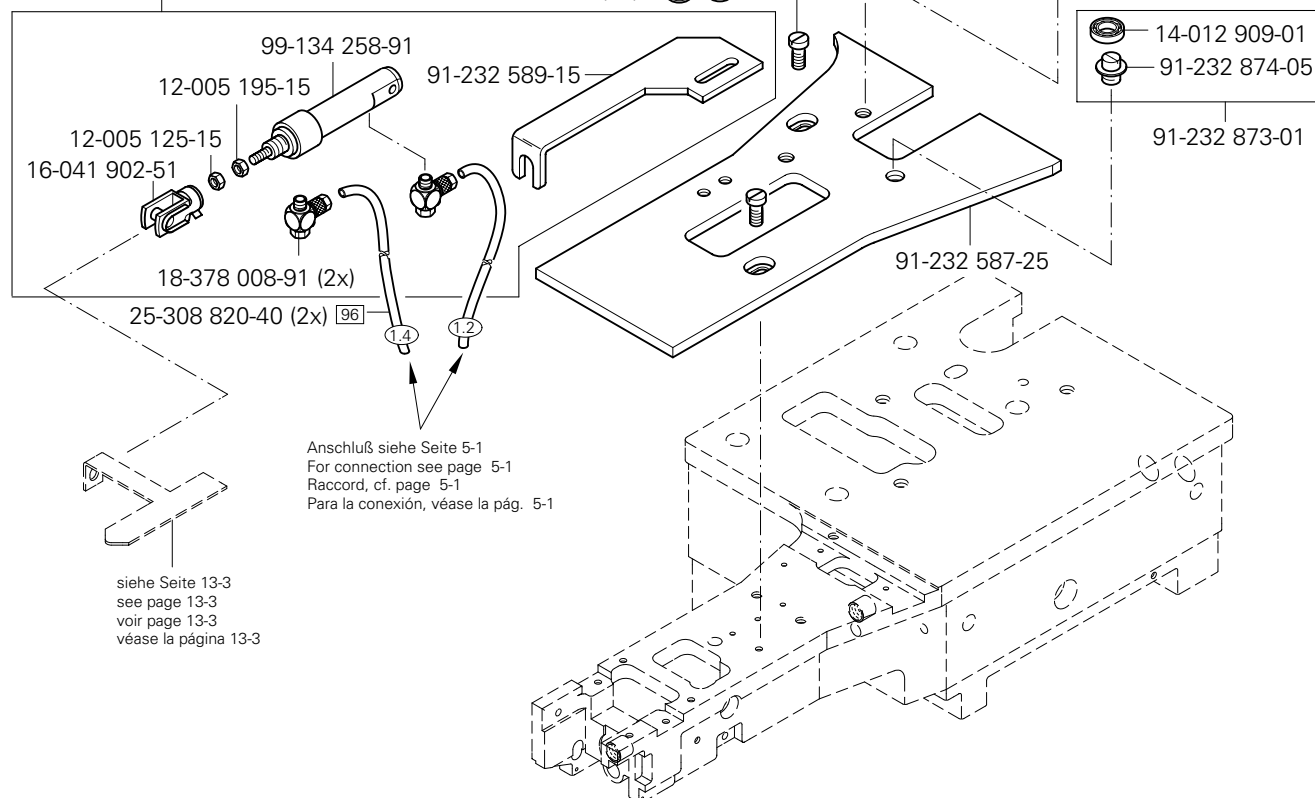
91-232 871-91

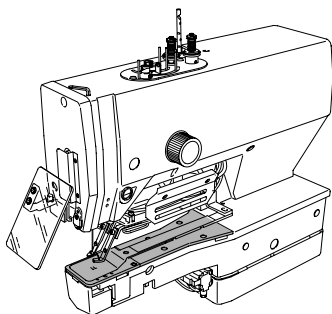


91-232 588-91

11-130 170-15 (2x)

12-305 114-15 (2x)

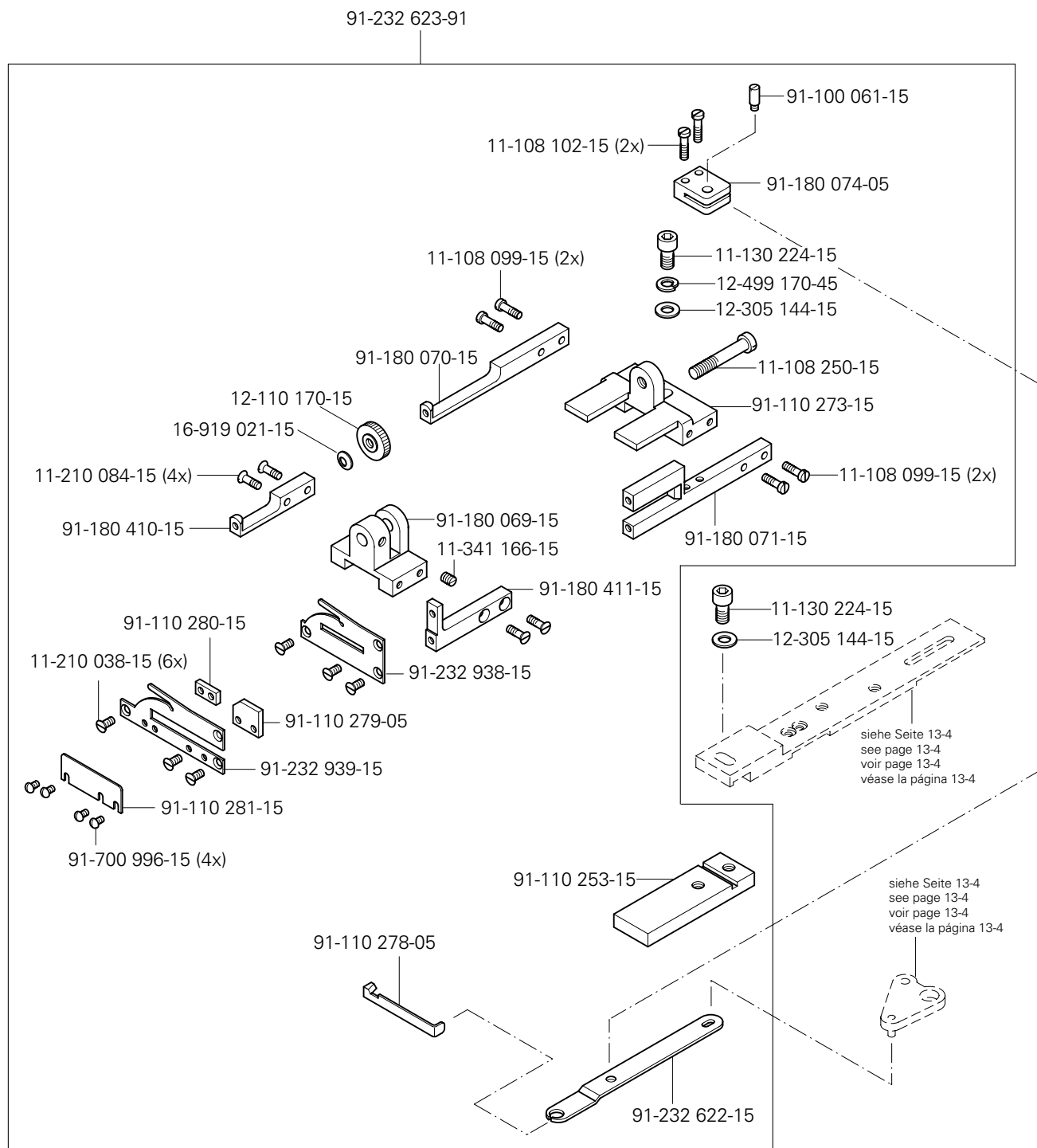


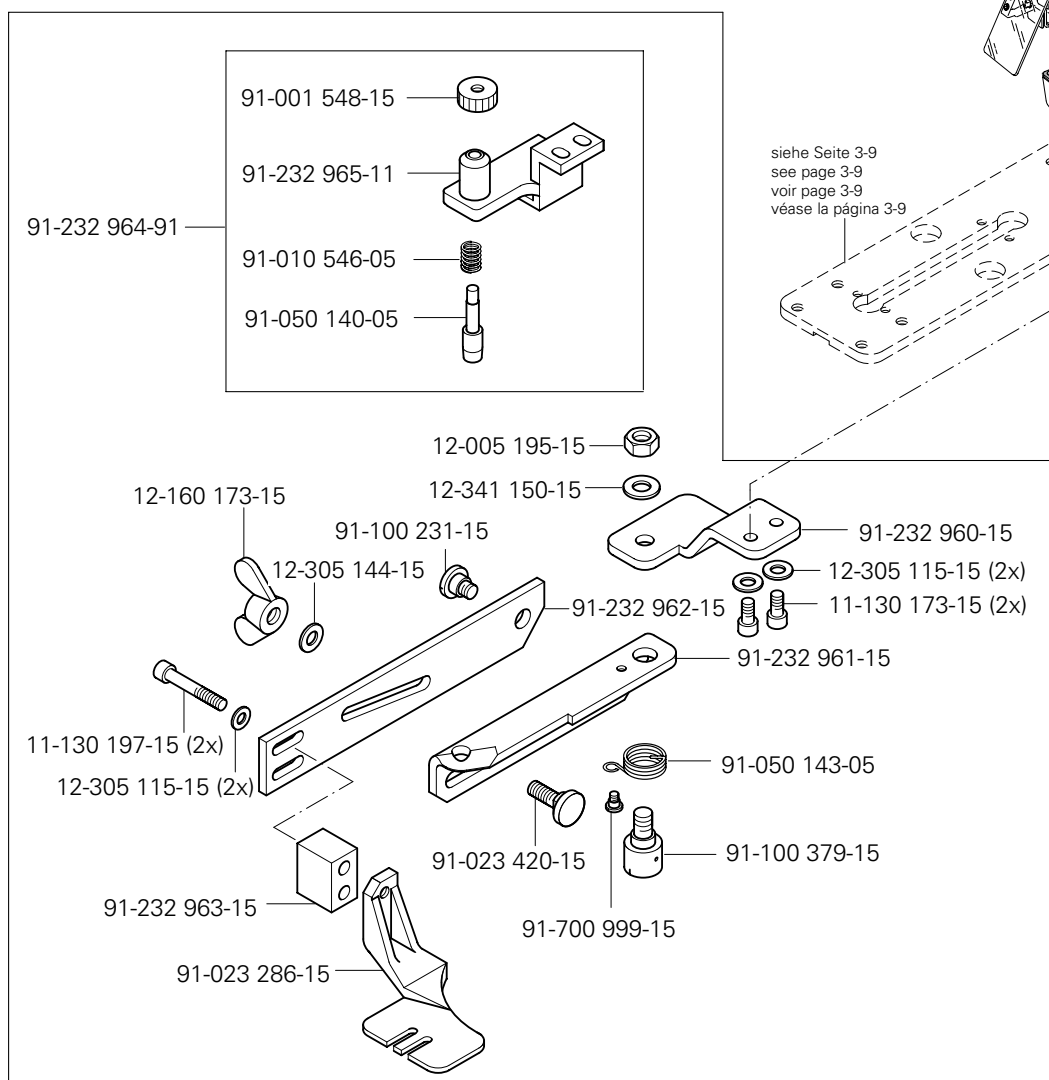
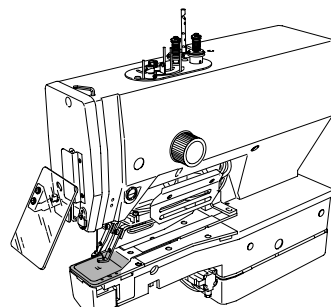


**Abweichende Teile der PFAFF 3307-9/01**  
**Different parts for PFAFF 3307-9/01**  
**Pièces divergentes de la PFAFF 3307-9/01**  
**Piezas de la PFAFF 3307-9/01 que son diferentes**

(die sonstigen Teile wie in Register 3 bis 9)  
 (for all other parts see Sections 3 to 9)  
 (les autres pièces comme dans les registres 3 à 9)  
 (las demás piezas como en los registros 3 al 9)

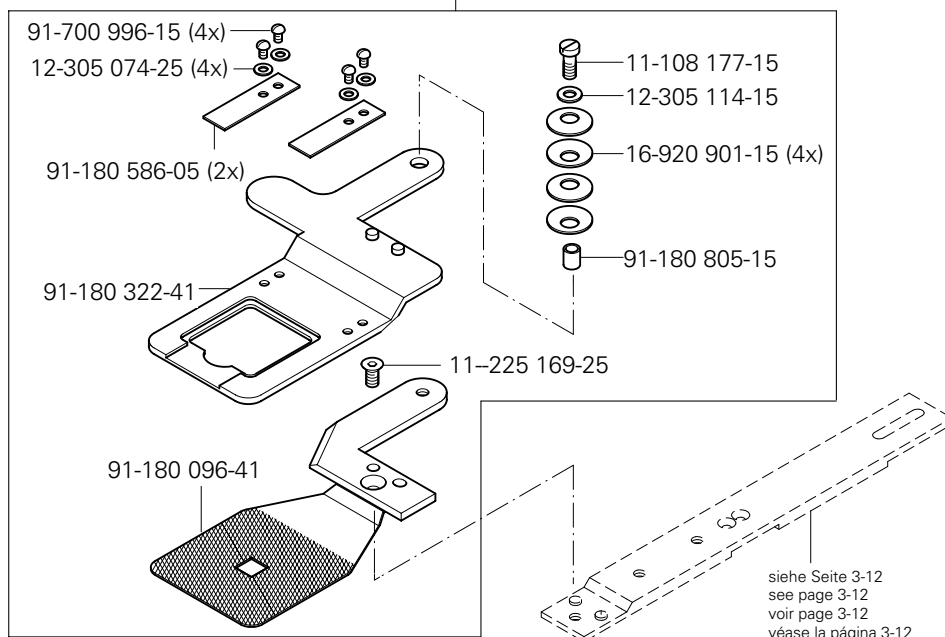
**13**

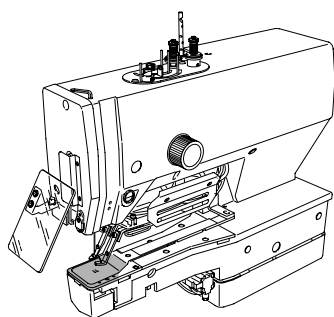




91-232 959-90  
(PFAFF 3307 -1/02; -1/03)

91-180 095-91  
(PFAFF 3307 -1/01; 1/02; -1/03; -5/01)

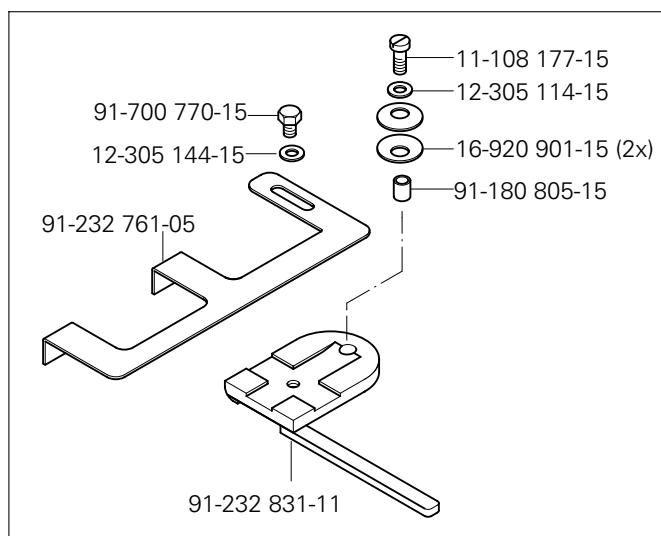




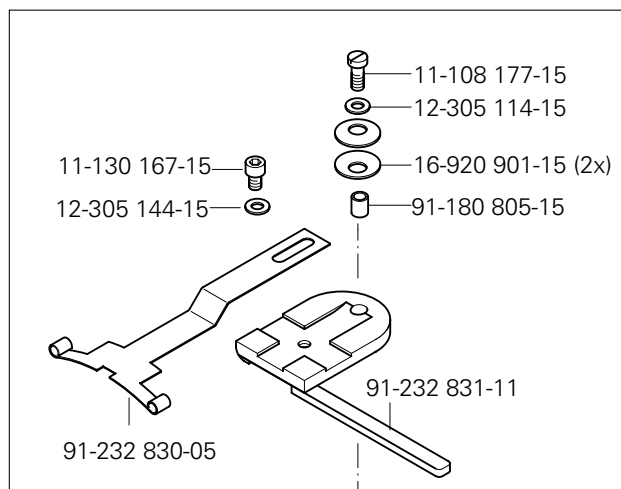
Sonderausführung  
Special version  
Version spéciale  
Tipo especial

PFAFF 3307

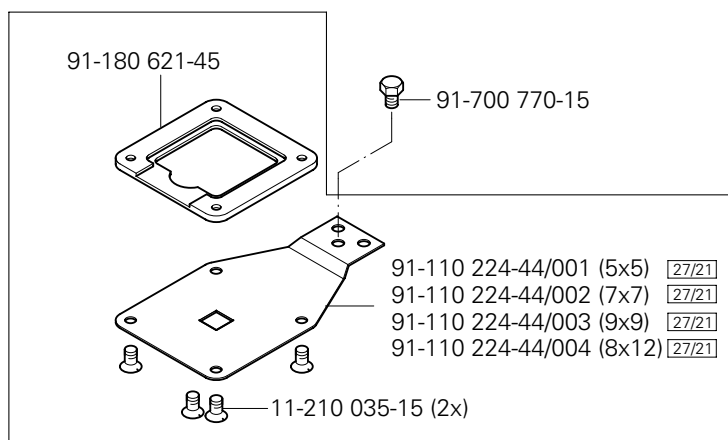
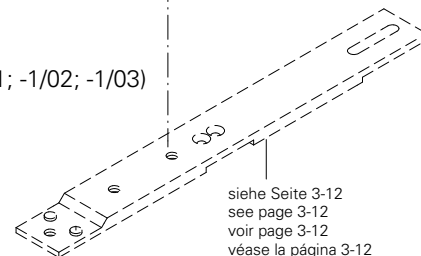
14



91-232 991-90  
(PFAFF 3307 -1/01; -1/02; -5/01)

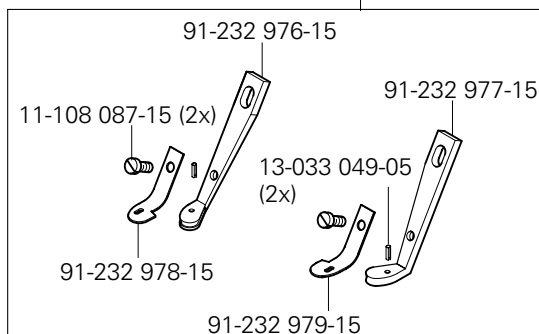
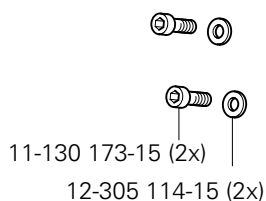


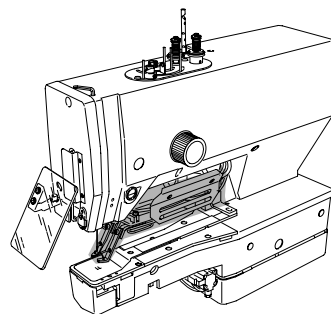
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(PFAFF 3307 -1/01; -1/02; -1/03)



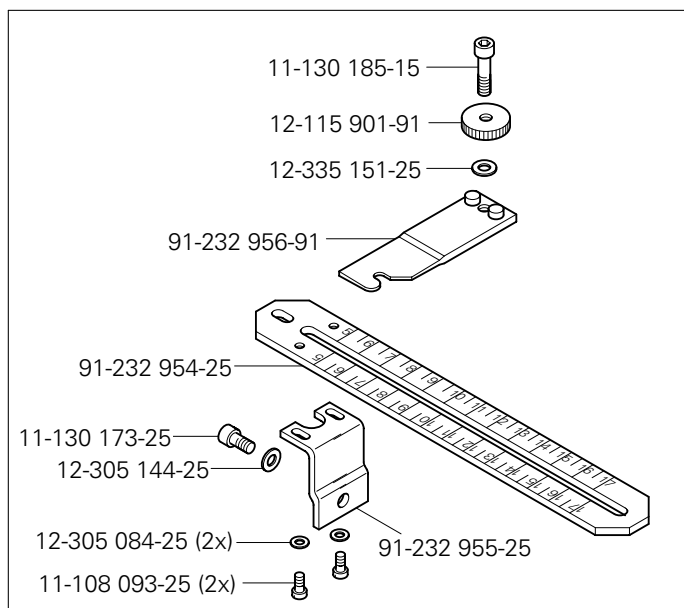
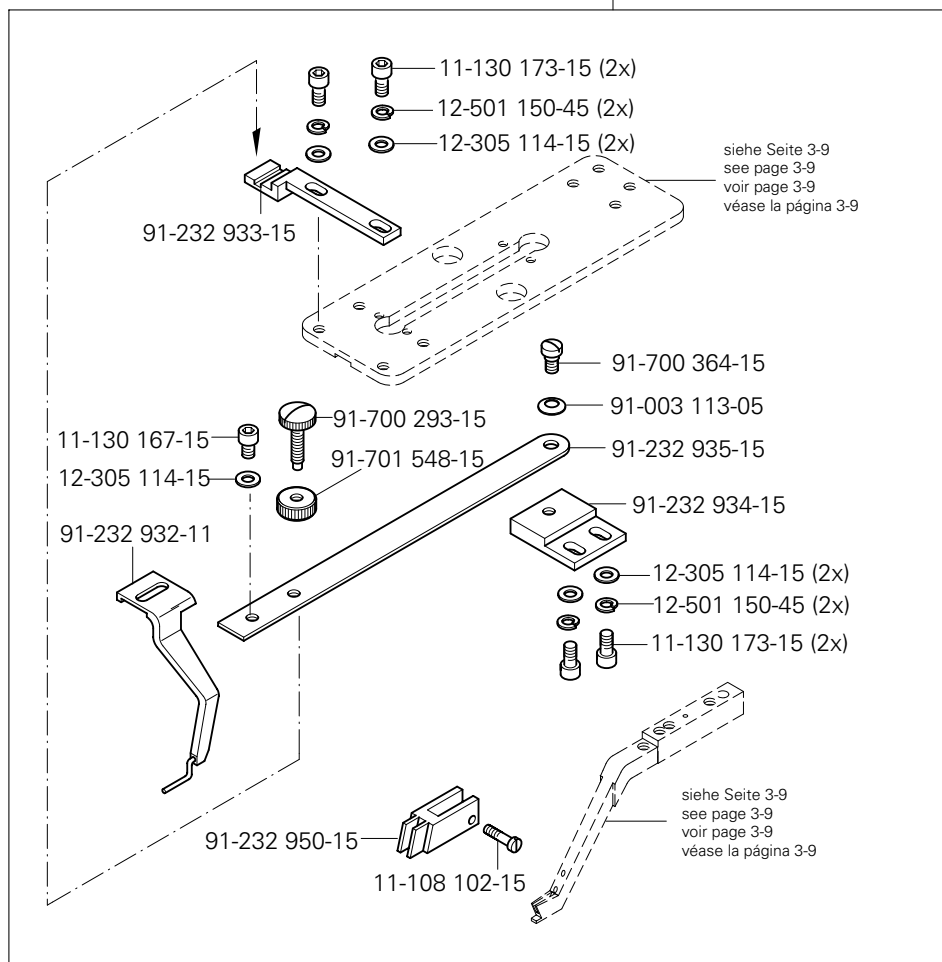
91-180 620-93/001 (5x5) 27/21  
91-180 620-93/002 (7x7) 27/21  
91-180 620-93/003 (9x9) 27/21  
91-180 620-93/004 (8x12) 27/21 } (PFAFF 3307 -1/01; -1/02; -1/03; -5/01)

91-232 975-90 (PFAFF 3307 -1/01)





91-232 952-90  
(PFAFF 3307 -1/01; -1/02; -1/03; -5/01)



91-232 953-90  
(PFAFF 3307 -1/01; -1/02)



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| 11-039 179-15 | 3 - 9, 10 - 5,<br>11 - 5, 12 - 3                                                | 11-130 095-15 | 3 - 7, 11 - 4,<br>11 - 5, 11 - 8,<br>12 - 2, 12 - 3,<br>13 - 2                                                              | 11-130 293-15 | 3 - 4, 3 - 7,<br>3 - 8, 3 - 15,<br>10 - 4, 11 - 3,<br>12 - 2, 13 - 2 | 11-210 165-15 | 10 - 5                           |
| 11-039 186-15 | 10 - 2                                                                          |               |                                                                                                                             |               |                                                                      | 11-210 168-15 | 3 - 2                            |
| 11-039 225-15 | 6 - 4                                                                           | 11-130 097-15 | 10 - 5                                                                                                                      | 11-130 293-25 | 11 - 8                                                               | 11-210 169-15 | 10 - 5, 11 - 8                   |
| 11-039 291-15 | 10 - 3                                                                          | 11-130 097-25 | 10 - 2                                                                                                                      | 11-130 299-15 | 3 - 5                                                                | 11-210 174-15 | 3 - 14, 10 - 5                   |
| 11-039 306-15 | 7 - 1                                                                           | 11-130 110-25 | 10 - 2                                                                                                                      | 11-130 299-25 | 11 - 5                                                               | 11-210 210-15 | 3 - 1                            |
| 11-106 941-25 | 10 - 5                                                                          | 11-130 167-15 | 14 - 2, 14 - 3                                                                                                              | 11-130 305-15 | 4 - 1                                                                | 11-225 091-15 | 11 - 1, 11 - 3,<br>13 - 1        |
| 11-108 006-15 | 10 - 1, 11 - 2,<br>12 - 1, 13 - 3                                               | 11-130 170-15 | 3 - 3, 3 - 17,<br>10 - 5, 13 - 4                                                                                            | 11-130 314-15 | 3 - 7, 12 - 2                                                        | 11-225 169-25 | 14 - 1                           |
| 11-108 084-15 | 3 - 1, 11 - 1,<br>13 - 1                                                        | 11-130 170-25 | 10 - 1, 11 - 2,<br>12 - 1                                                                                                   | 11-130 365-15 | 3 - 19, 6 - 4                                                        | 11-225 175-15 | 3 - 14, 11 - 4                   |
| 11-108 087-15 | 3 - 6, 3 - 11,<br>11 - 9, 14 - 2                                                | 11-130 173-15 | 3 - 2, 3 - 3,<br>3 - 5, 3 - 6,<br>3 - 9, 10 - 1,<br>10 - 5, 11 - 2,<br>11 - 4, 12 - 1,<br>12 - 3, 14 - 1,<br>14 - 2, 14 - 3 | 11-130 371-15 | 3 - 19                                                               | 11-225 178-15 | 11 - 5                           |
| 11-108 090-15 | 3 - 11, 11 - 9,<br>13 - 3                                                       |               |                                                                                                                             | 11-130 395-15 | 3 - 1                                                                | 11-225 178-25 | 3 - 13                           |
| 11-108 093-15 | 3 - 7, 12 - 2                                                                   |               |                                                                                                                             | 11-130 941-05 | 10 - 1, 11 - 2,<br>12 - 1                                            | 11-225 232-15 | 11 - 4                           |
| 11-108 093-25 | 14 - 3                                                                          | 11-130 173-25 | 14 - 3                                                                                                                      | 11-132 169-15 | 3 - 12, 13 - 4                                                       | 11-225 238-15 | 11 - 5, 11 - 7                   |
| 11-108 099-15 | 13 - 5                                                                          | 11-130 176-15 | 3 - 3, 3 - 16,<br>10 - 5, 11 - 4,<br>11 - 5, 11 - 7                                                                         | 11-132 220-15 | 3 - 7, 12 - 2                                                        | 11-225 292-15 | 11 - 3                           |
| 11-108 102-15 | 3 - 7, 12 - 2,<br>13 - 5, 14 - 3                                                | 11-130 176-25 | 10 - 1, 11 - 2,<br>12 - 1                                                                                                   | 11-132 223-15 | 6 - 4                                                                | 11-225 352-15 | 3 - 1                            |
| 11-108 102-25 | 6 - 2                                                                           | 11-130 179-15 | 3 - 1, 3 - 7,<br>3 - 15, 12 - 2,<br>13 - 2                                                                                  | 11-172 085-25 | 10 - 2                                                               | 11-305 176-15 | 10 - 2                           |
| 11-108 174-15 | 3 - 16, 6 - 6                                                                   | 11-130 185-15 | 11 - 7, 12 - 3,<br>14 - 3                                                                                                   | 11-173 174-15 | 3 - 9                                                                | 11-317 086-15 | 3 - 14                           |
| 11-108 174-25 | 3 - 12, 13 - 4                                                                  | 11-130 191-15 | 11 - 7                                                                                                                      | 11-174 176-15 | 3 - 3                                                                | 11-317 094-15 | 3 - 14                           |
| 11-108 177-15 | 14 - 1, 14 - 2                                                                  | 11-130 191-25 | 10 - 3, 11 - 4                                                                                                              | 11-178 220-15 | 11 - 7                                                               | 11-317 184-15 | 3 - 14                           |
| 11-108 224-05 | 11 - 7, 11 - 8                                                                  | 11-130 197-15 | 3 - 1, 14 - 1                                                                                                               | 11-178 851-15 | 3 - 14                                                               | 11-330 082-15 | 3 - 3                            |
| 11-108 225-25 | 11 - 8                                                                          | 11-130 206-15 | 5 - 1, 10 - 7,<br>11 - 10                                                                                                   | 11-180 169-05 | 10 - 3                                                               | 11-330 085-15 | 11 - 4                           |
| 11-108 250-15 | 13 - 5                                                                          | 11-130 209-15 | 10 - 3                                                                                                                      | 11-180 169-25 | 3 - 1                                                                | 11-330 166-15 | 3 - 5, 3 - 18                    |
| 11-108 264-25 | 11 - 7                                                                          | 11-130 224-15 | 3 - 2, 3 - 5,<br>13 - 4, 13 - 5                                                                                             | 11-180 223-25 | 3 - 1, 6 - 3                                                         | 11-330 169-15 | 10 - 2, 10 - 5                   |
| 11-108 846-15 | 10 - 1, 11 - 2,<br>12 - 1                                                       | 11-130 224-25 | 10 - 4                                                                                                                      | 11-186 091-15 | 3 - 14                                                               | 11-330 172-15 | 3 - 4                            |
| 11-108 849-15 | 12 - 2                                                                          | 11-130 227-15 | 3 - 7, 3 - 14,<br>12 - 2, 13 - 2                                                                                            | 11-186 175-15 | 14 - 2                                                               | 11-330 175-15 | 6 - 2                            |
| 11-108 849-25 | 3 - 7, 12 - 2,<br>13 - 2                                                        | 11-130 233-15 | 3 - 14, 10 - 3,<br>11 - 3                                                                                                   | 11-186 934-15 | 11 - 1, 13 - 1                                                       | 11-330 205-15 | 6 - 6                            |
| 11-108 852-15 | 3 - 12, 11 - 9                                                                  | 11-130 233-25 | 3 - 7, 10 - 3,<br>12 - 2, 13 - 2                                                                                            | 11-186 969-15 | 12 - 3                                                               | 11-330 217-15 | 3 - 15, 3 - 18,<br>11 - 6        |
| 11-108 855-15 | 3 - 5                                                                           | 11-130 239-15 | 3 - 5                                                                                                                       | 11-210 035-15 | 11 - 8, 14 - 2                                                       | 11-330 226-15 | 3 - 19, 10 - 2                   |
| 11-108 864-25 | 3 - 1, 11 - 1,<br>13 - 1                                                        | 11-130 251-15 | 11 - 3                                                                                                                      | 11-210 038-15 | 13 - 5                                                               | 11-330 232-15 | 11 - 5                           |
| 11-130 086-15 | 3 - 12, 3 - 14                                                                  | 11-130 286-15 | 11 - 3                                                                                                                      | 11-210 041-15 | 3 - 5                                                                | 11-330 277-15 | 3 - 4, 6 - 4                     |
| 11-130 092-15 | 3 - 2, 3 - 6,<br>3 - 7, 10 - 1,<br>11 - 2, 11 - 8,<br>12 - 1, 12 - 2,<br>13 - 2 | 11-130 287-15 | 3 - 8                                                                                                                       | 11-210 048-15 | 3 - 1                                                                | 11-330 280-15 | 3 - 2, 3 - 18                    |
|               |                                                                                 |               |                                                                                                                             | 11-210 074-15 | 3 - 14                                                               | 11-330 283-15 | 3 - 3, 11 - 1,<br>13 - 1         |
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| 11-330 955-15 | 3 - 6                                        | 12-082 170-25 | 10 - 3                                                                                               | 12-335 191-15 | 3 - 4, 4 - 1,<br>11 - 8           | 13-033 049-05 | 14 - 2                           |
| 11-330 958-15 | 10 - 1, 11 - 2,<br>12 - 1                    | 12-105 171-15 | 11 - 6                                                                                               | 12-335 211-15 | 3 - 1                             | 13-033 124-05 | 3 - 6, 10 - 1,<br>11 - 2, 12 - 1 |
| 11-330 964-15 | 3 - 4, 3 - 18,<br>10 - 4                     | 12-110 170-15 | 11 - 4, 13 - 5                                                                                       | 12-341 150-15 | 14 - 1                            | 13-033 136-05 | 3 - 11, 11 - 9                   |
| 11-330 968-91 | 3 - 19                                       | 12-115 901-91 | 14 - 3                                                                                               | 12-360 033-05 | 3 - 14                            | 13-033 409-05 | 3 - 16                           |
| 11-335 184-15 | 3 - 9                                        | 12-160 173-15 | 14 - 1                                                                                               | 12-360 040-05 | 3 - 9, 10 - 5                     | 13-052 052-55 | 3 - 9                            |
| 11-341 166-15 | 13 - 5                                       | 12-193 211-55 | 11 - 3                                                                                               | 12-360 043-05 | 3 - 14                            | 13-052 061-15 | 3 - 14                           |
| 11-341 169-15 | 3 - 5, 3 - 16                                | 12-305 064-25 | 3 - 9, 10 - 5                                                                                        | 12-499 150-45 | 6 - 6, 10 - 7,<br>11 - 10         | 13-052 142-15 | 11 - 1, 13 - 1                   |
| 11-341 901-15 | 3 - 4                                        | 12-305 074-25 | 3 - 7, 12 - 2,<br>13 - 2, 14 - 1                                                                     | 12-499 170-45 | 13 - 5                            | 13-052 247-15 | 3 - 9                            |
| 11-341 902-15 | 3 - 18                                       | 12-305 084-15 | 3 - 1, 3 - 7,<br>11 - 1, 12 - 2,<br>13 - 1, 13 - 2                                                   | 12-500 190-45 | 11 - 8                            | 13-063 091-05 | 3 - 13                           |
| 11-341 906-15 | 6 - 2, 13 - 1                                | 12-305 084-25 | 10 - 2, 14 - 3                                                                                       | 12-501 150-45 | 3 - 7, 12 - 2,<br>13 - 2, 14 - 3  | 13-068 211-05 | 3 - 18                           |
| 11-460 163-15 | 6 - 5                                        | 12-305 110-15 | 12 - 3                                                                                               | 12-501 170-45 | 11 - 3                            | 13-072 247-05 | 3 - 13                           |
| 11-462 250-55 | 6 - 5, 6 - 8                                 | 12-305 114-15 | 3 - 9, 3 - 12,<br>3 - 17, 10 - 5,<br>11 - 4, 11 - 5,<br>11 - 7, 13 - 4,<br>14 - 1, 14 - 2,<br>14 - 3 | 12-501 190-45 | 3 - 7, 12 - 2,<br>13 - 2          | 13-250 034-05 | 3 - 5                            |
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| 91-232 589-15     | 13 - 4                           | 91-232 726-15 | 3 - 9                            | 91-232 792-91     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 874-05     | 13 - 4                           |
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| 91-232 877-91     | 9 - 1                            | 91-232 954-25     | 14 - 3                           | 91-233 010-15     | 12 - 3                           | 91-233 120-05     | 3 - 6                            |
| 91-232 880-25     | 13 - 2                           | 91-232 955-25     | 14 - 3                           | 91-233 012-75/895 | 10 - 2                           | 91-233 158-25     | 3 - 6                            |
| 91-232 881-25     | 10 - 3                           | 91-232 956-91     | 14 - 3                           | 91-233 013-01     | 10 - 4                           | 91-233 192-71/895 | 11 - 6                           |
| 91-232 883-92     | 10 - 4                           | 91-232 959-90     | 14 - 1                           | 91-233 015-25     | 10 - 2                           | 91-233 163-91     | 11 - 6                           |
| 91-232 884-25     | 10 - 3                           | 91-232 960-15     | 14 - 1                           | 91-233 017-05     | 12 - 3                           | 91-233 180-91     | 4 - 1                            |
| 91-232 885-91     | 10 - 3                           | 91-232 961-15     | 14 - 1                           | 91-233 024-91     | 3 - 2                            | 91-233 185-05     | 11 - 7                           |
| 91-232 890-21     | 10 - 3                           | 91-232 963-15     | 14 - 1                           | 91-233 025-05     | 3 - 2                            | 91-233 190-15     | 10 - 1, 11 - 2,<br>12 - 1        |
| 91-232 891-91     | 10 - 3                           | 91-232 964-91     | 14 - 1                           | 91-233 026-15     | 11 - 7                           | 91-233 200-91     | 5 - 1, 10 - 7,<br>11 - 10        |
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| 91-232 910-70/895 | 10 - 3                           | 91-232 971-11     | 3 - 7                            | 91-233 034-91     | 11 - 9                           | 91-233 220-90     | 10 - 8                           |
| 91-232 912-91     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 972-15     | 3 - 7, 12 - 2,<br>13 - 2         | 91-233 035-91     | 11 - 7                           | 91-233 300-71/895 | 10 - 7                           |
| 91-232 913-21     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 973-15     | 3 - 7, 12 - 2                    | 91-233 036-91     | 11 - 7                           | 91-233 301-71/895 | 11 - 10                          |
| 91-232 915-25     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 975-90     | 14 - 2                           | 91-233 053-91     | 12 - 2                           | 91-262 385-75/893 | 6 - 6                            |
| 91-232 916-25     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 976-15     | 14 - 2                           | 91-233 061-11     | 12 - 2                           | 91-266 398-05     | 3 - 4                            |
| 91-232 918-05     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 977-15     | 14 - 2                           | 91-233 065-91     | 5 - 1                            | 91-267 712-92     | 3 - 5                            |
| 91-232 919-91     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 978-15     | 14 - 2                           | 91-233 074-05     | 10 - 8                           | 91-269 003-91     | 3 - 4                            |
| 91-232 922-91     | 10 - 1, 11 - 2,<br>12 - 1        | 91-232 979-15     | 14 - 2                           | 91-233 075-04     | 10 - 8                           | 91-269 027-11     | 3 - 4, 6 - 4                     |
| 91-232 923-21     | 10 - 2                           | 91-232 988-25     | 11 - 9                           | 91-233 076-05     | 10 - 8                           | 91-269 046-91     | 6 - 4                            |
| 91-232 924-05     | 11 - 9                           | 91-232 989-05     | 11 - 7                           | 91-233 077-05     | 10 - 8                           | 91-269 047-15     | 6 - 4                            |
| 91-232 929-15     | 10 - 5                           | 91-232 990-15     | 11 - 8                           | 91-233 078-05     | 10 - 8                           | 91-269 061-92     | 3 - 4                            |
| 91-232 930-15     | 10 - 5                           | 91-232 991-90     | 14 - 2                           | 91-233 079-01     | 10 - 8                           | 91-269 082-75/895 | 3 - 1                            |
| 91-232 932-11     | 14 - 3                           | 91-232 992-90     | 14 - 2                           | 91-233 082-05     | 10 - 9                           | 91-269 163-71/895 | 3 - 1                            |
| 91-232 933-15     | 14 - 3                           | 91-232 993-15     | 10 - 5                           | 91-233 083-05     | 10 - 8                           | 91-269 266-05     | 3 - 11, 11 - 9                   |
| 91-232 934-15     | 14 - 3                           | 91-232 994-05     | 10 - 5                           | 91-233 085-05     | 10 - 8                           | 91-269 507-91     | 3 - 5                            |
| 91-232 935-15     | 14 - 3                           | 91-232 995-91     | 10 - 5                           | 91-233 087-05     | 10 - 8                           | 91-269 508-05     | 3 - 5                            |
| 91-232 938-15     | 13 - 5                           | 91-232 999-15     | 10 - 5                           | 91-233 088-04/001 | 10 - 8                           | 91-269 509-05     | 3 - 5                            |
| 91-232 939-15     | 13 - 5                           | 91-233 000-05     | 10 - 5                           | 91-233 088-04/002 | 10 - 8                           | 91-269 512-05     | 3 - 5                            |
| 91-232 946-91     | 3 - 9                            | 91-233 002-75/895 | 10 - 3                           | 91-233 088-04/003 | 10 - 8                           | 91-269 513-05     | 3 - 5                            |
| 91-232 947-15     | 3 - 9                            | 91-233 003-93/001 | 10 - 4                           | 91-233 090-05     | 10 - 8                           | 91-269 514-05     | 3 - 5                            |
| 91-232 950-15     | 14 - 3                           | 91-233 007-92     | 10 - 4                           | 91-233 094-05     | 3 - 15                           | 91-291 458-91     | 6 - 7                            |
| 91-232 952-90     | 14 - 3                           | 91-233 008-91     | 12 - 3                           | 91-233 095-15     | 12 - 3                           | 91-291 664-91     | 6 - 2                            |

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| 91-291 990-91     | 6 - 1                            | 99-134 255-91 | 12 - 3                                                                            | 99-137 340-05 | 12 - 3                           |     |                                  |
| 91-291 991-91     | 6 - 2                            | 99-134 256-91 | 12 - 3                                                                            | 99-137 344-91 | 3 - 14                           |     |                                  |
| 91-291 993-91     | 3 - 7, 12 - 2,<br>13 - 2         | 99-134 258-91 | 3 - 13, 13 - 4                                                                    | 99-137 353-91 | 3 - 12                           |     |                                  |
| 91-292 022-91     | 11 - 11                          | 99-134 392-01 | 3 - 9, 10 - 5                                                                     | 99-137 374-91 | 3 - 4                            |     |                                  |
| 91-292 084-91     | 6 - 1                            | 99-134 394-05 | 3 - 1                                                                             | 99-137 375-91 | 3 - 1                            |     |                                  |
| 91-292 100-91     | 6 - 8                            | 99-134 452-91 | 5 - 1                                                                             | 99-137 381-91 | 11 - 7                           |     |                                  |
| 91-292 127-91     | 6 - 3                            | 99-134 621-01 | 10 - 2, 10 - 7                                                                    | 99-137 384-91 | 3 - 18                           |     |                                  |
| 91-292 128-91     | 6 - 8                            | 99-134 794-05 | 3 - 1                                                                             | 99-137 392-91 | 11 - 5                           |     |                                  |
| 91-292 129-91     | 10 - 6                           | 99-135 029-91 | 10 - 9                                                                            | 99-137 393-91 | 11 - 4                           |     |                                  |
| 91-292 130-91     | 6 - 1                            | 99-135 233-91 | 3 - 2, 10 - 1,<br>10 - 3, 10 - 5,<br>11 - 2, 11 - 4,<br>11 - 5, 11 - 7,<br>12 - 1 | 99-137 394-91 | 11 - 4                           |     |                                  |
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| 91-292 153-91     | 6 - 1                            |               |                                                                                   | 99-137 396-91 | 11 - 5                           |     |                                  |
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| 91-292 155-91     | 10 - 6, 11 - 11                  | 99-135 350-91 | 5 - 1                                                                             | 99-137 407-91 | 10 - 5                           |     |                                  |
| 91-700 249-15     | 3 - 11, 11 - 9                   | 99-135 490-91 | 3 - 13, 11 - 7                                                                    | 99-137 408-91 | 10 - 3                           |     |                                  |
| 91-700 293-15     | 14 - 3                           | 99-135 496-95 | 4 - 1                                                                             | 99-137 409-91 | 10 - 3                           |     |                                  |
| 91-700 335-25     | 3 - 2, 11 - 9                    | 99-135 549-91 | 3 - 6, 10 - 7                                                                     | 99-137 410-91 | 10 - 3                           |     |                                  |
| 91-700 364-15     | 14 - 3                           | 99-135 617-95 | 3 - 6                                                                             | 99-137 411-91 | 10 - 5                           |     |                                  |
| 91-700 388-15     | 3 - 2                            | 99-135 835-05 | 3 - 14, 10 - 7,<br>11 - 10                                                        | 99-137 412-91 | 10 - 2                           |     |                                  |
| 91-700 770-15     | 3 - 12                           | 99-135 911-91 | 3 - 13, 10 - 5,<br>10 - 9, 12 - 3,<br>13 - 4                                      | 99-137 413-91 | 10 - 2                           |     |                                  |
| 91-700 785-15     | 3 - 15, 3 - 16                   | 99-136 071-95 | 10 - 3                                                                            | 99-137 414-91 | 3 - 7, 12 - 2                    |     |                                  |
| 91-700 996-15     | 13 - 5, 14 - 1                   | 99-136 072-95 | 3 - 6, 4 - 1,<br>10 - 7, 11 - 10                                                  | 99-137 415-91 | 3 - 7, 12 - 2                    |     |                                  |
| 91-700 999-15     | 14 - 1                           | 99-136 409-91 | 12 - 3                                                                            | 99-137 420-91 | 11 - 8                           |     |                                  |
| 91-701 548-15     | 14 - 3                           | 99-136 546-91 | 4 - 1                                                                             | 99-137 422-91 | 11 - 7, 11 - 8                   |     |                                  |
| 95-215 000-05/107 | 3 - 6                            | 99-136 854-55 | 6 - 6, 6 - 7                                                                      | 99-137 425-91 | 10 - 8                           |     |                                  |
| 95-215 000-05/116 | 3 - 6                            | 99-137 151-45 | 3 - 4                                                                             | 99-137 432-91 | 10 - 1, 11 - 2,<br>12 - 1        |     |                                  |
| 95-215 000-05/427 | 3 - 6                            | 99-137 196-05 | 6 - 6                                                                             | 99-137 433-91 | 5 - 1                            |     |                                  |
| 95-665 735-91     | 9 - 1                            | 99-137 234-91 | 4 - 1, 10 - 7,<br>11 - 10                                                         | 99-137 435-05 | 11 - 8                           |     |                                  |
| 99-116 739-91     | 10 - 9                           | 99-137 272-05 | 10 - 7, 11 - 10                                                                   |               |                                  |     |                                  |
| 99-133 042-91     | 5 - 1, 10 - 7,<br>11 - 10        | 99-137 273-91 | 3 - 7, 12 - 2,<br>13 - 2                                                          |               |                                  |     |                                  |
| 99-134 206-05     | 3 - 2, 10 - 2,<br>10 - 7, 12 - 3 | 99-137 328-91 | 11 - 5                                                                            |               |                                  |     |                                  |
|                   |                                  | 99-137 338-91 | 12 - 3                                                                            |               |                                  |     |                                  |



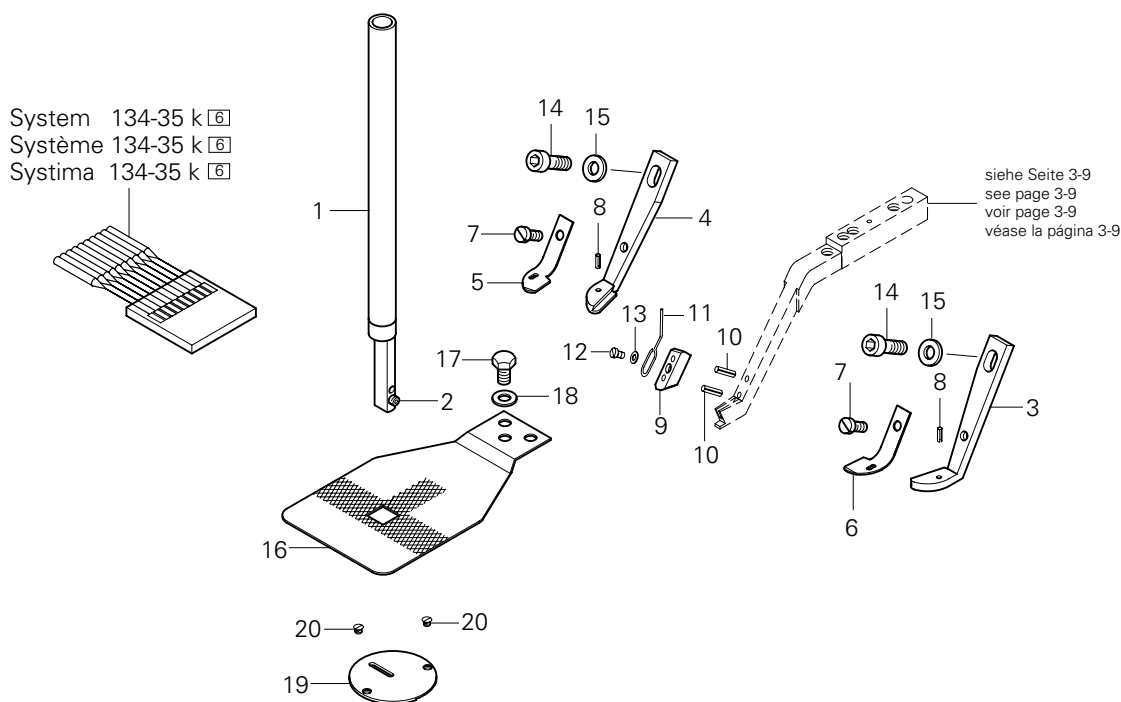
## 3307

Unterklassen-Ausstattung

Subclass parts

Composition des sous-classes

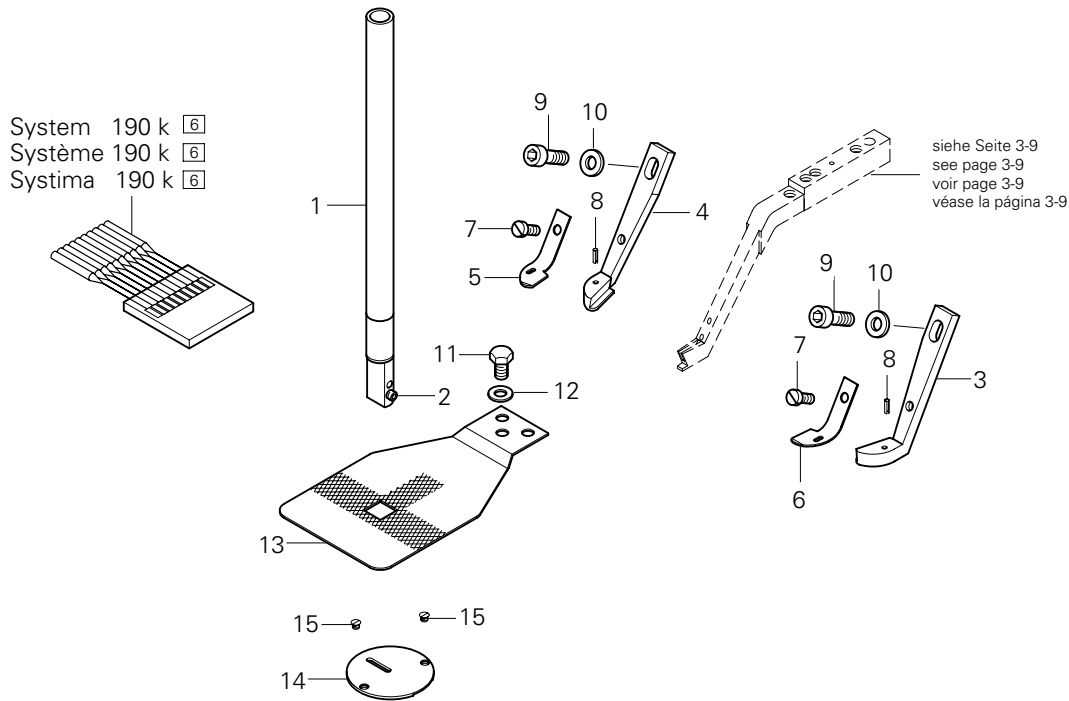
Composición de las subclases



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-132 644-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 8                                         |                                                                                                                                                    |                                                                                                      | 91-232 288-90                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 289-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-232 290-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 91-132 640-15                                        |
| 6                                             |                                                                                                                                                    |                                                                                                      | 91-132 642-15                                        |
| 7                                             |                                                                                                                                                    |                                                                                                      | 11-108 087-15                                        |
| 8                                             |                                                                                                                                                    |                                                                                                      | 13-033 049-05                                        |
| 9                                             |                                                                                                                                                    |                                                                                                      | 91-232 767-15                                        |
| 10                                            |                                                                                                                                                    |                                                                                                      | 13-052 055-55                                        |
| 11                                            |                                                                                                                                                    |                                                                                                      | 91-232 766-05                                        |
| 12                                            |                                                                                                                                                    |                                                                                                      | 11-172 085-25                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza                                                                       |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 13                                            |                                                                                                                                                    |                                                                                                      | 12-305 084-25                                                                                                              |
| 14                                            |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                                                                                              |
| 15                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 16                                            |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 17                                            |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 18                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 19                                            | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003                                                                |
| 20                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

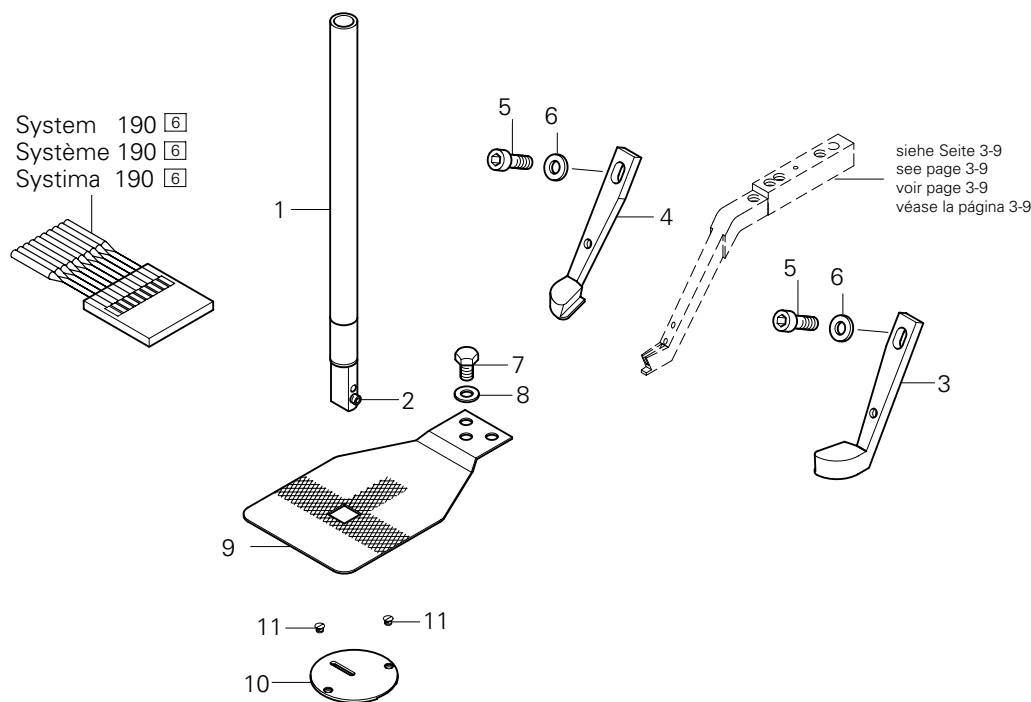
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| Pos.-Nr.<br>Item No.<br>N° pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                           |                                                                                                                                                    |                                                                                                      | 91-021 845-91                                        |
| 2                               |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 8                           |                                                                                                                                                    |                                                                                                      | 91-232 697-90                                        |
| 3                               |                                                                                                                                                    |                                                                                                      | 91-232 698-15                                        |
| 4                               |                                                                                                                                                    |                                                                                                      | 91-232 699-15                                        |
| 5                               |                                                                                                                                                    |                                                                                                      | 91-132 640-15                                        |
| 6                               |                                                                                                                                                    |                                                                                                      | 91-132 642-15                                        |
| 7                               |                                                                                                                                                    |                                                                                                      | 11-108 087-15                                        |
| 8                               |                                                                                                                                                    |                                                                                                      | 13-033 049-05                                        |
| 9                               |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza                                                                       |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 10                              |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 11                              |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 12                              |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 13                              |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 14                              | 1,8                                                                                                                                                |                                                                                                      | 91-232 674-24/004                                                                                                          |
| 15                              |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

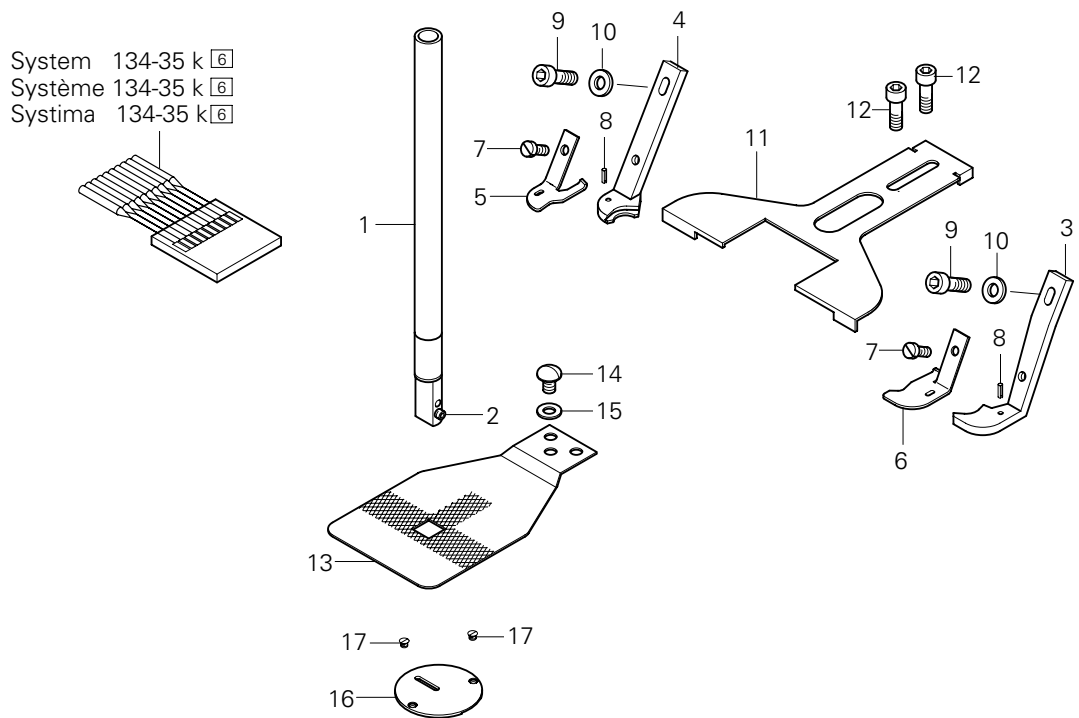




| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-021 846-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 8                                         |                                                                                                                                                    |                                                                                                      | 91-232 291-90                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 292-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-232 293-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                        |
| 6                                             |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                        |
| 7                                             |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                        |
| 8                                             |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza                                                                       |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 9                                             |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 10                                            | 2,0                                                                                                                                                |                                                                                                      | 91-232 674-24/005                                                                                                          |
| 11                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |
|                                               |                                                                                                                                                    |                                                                                                      |                                                                                                                            |
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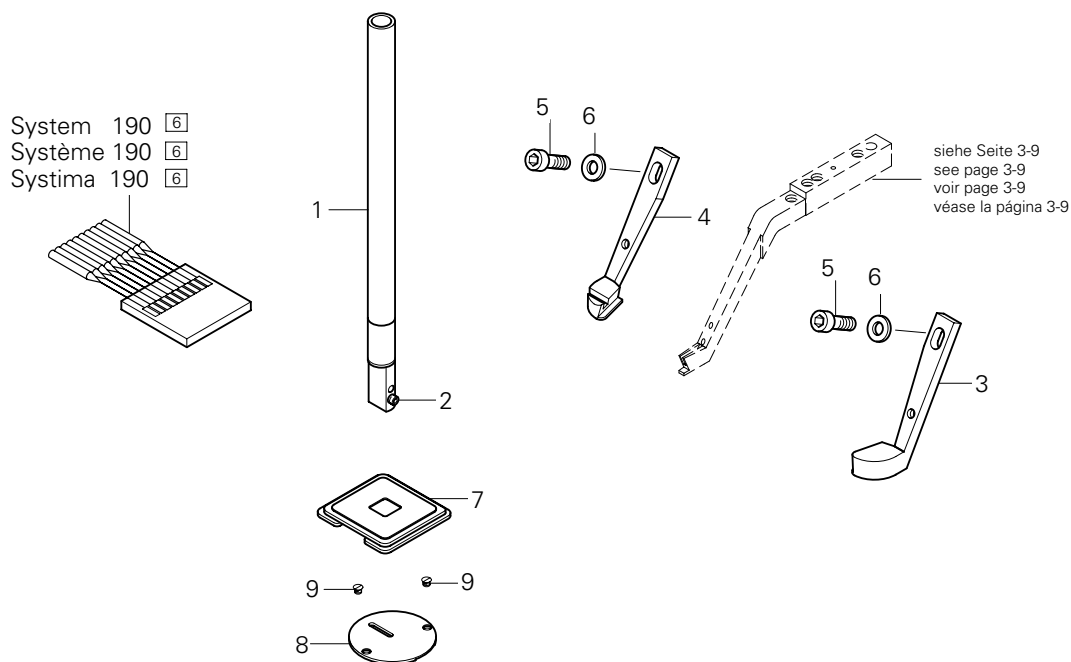
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| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-132 644-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 8                                         |                                                                                                                                                    |                                                                                                      | 91-232 835-90                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 836-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-232 837-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 91-232 839-15                                        |
| 6                                             |                                                                                                                                                    |                                                                                                      | 91-232 838-15                                        |
| 7                                             |                                                                                                                                                    |                                                                                                      | 11-108 087-15                                        |
| 8                                             |                                                                                                                                                    |                                                                                                      | 13-033 049-05                                        |
| 9                                             |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                        |
| 10                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza                                                                       |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 11                                            |                                                                                                                                                    |                                                                                                      | 91-232 827-25                                                                                                              |
| 12                                            |                                                                                                                                                    |                                                                                                      | 11-130 176-25                                                                                                              |
| 13                                            |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 14                                            |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 15                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 16                                            | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003                                                                |
| 17                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

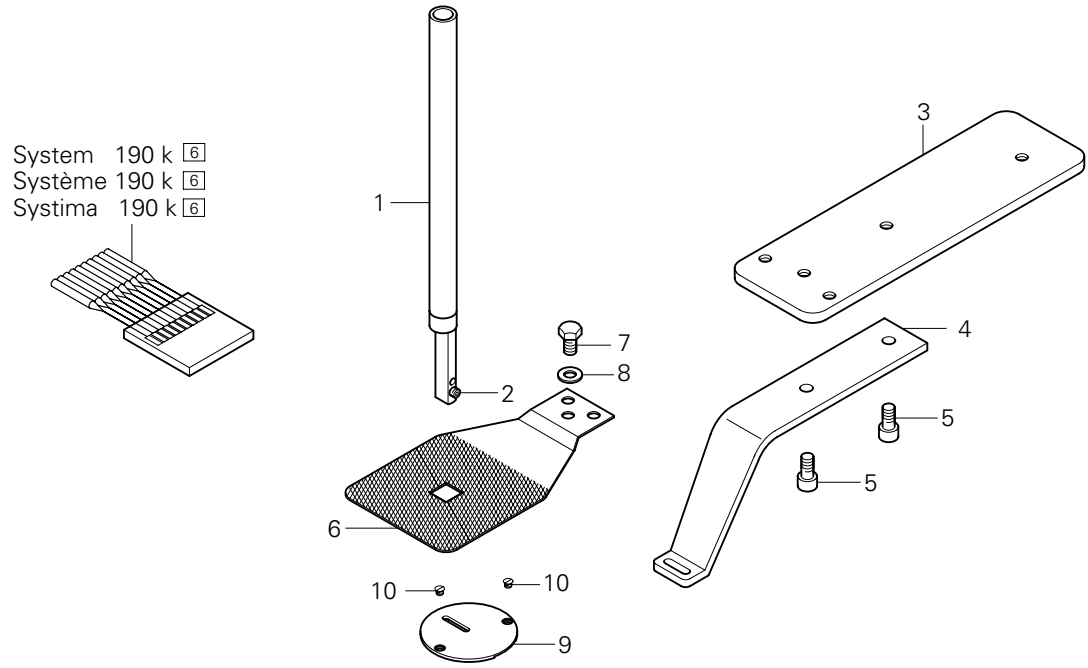




| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-021 845-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 4                                         |                                                                                                                                                    |                                                                                                      | 91-232 760-10                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 292-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-232 759-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza        |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| 6                                             |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                               |
| 7                                             |                                                                                                                                                    |                                                                                                      | 91-232 968-93/001                                           |
| 8                                             | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003 |
| 9                                             |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                               |
|                                               |                                                                                                                                                    |                                                                                                      |                                                             |

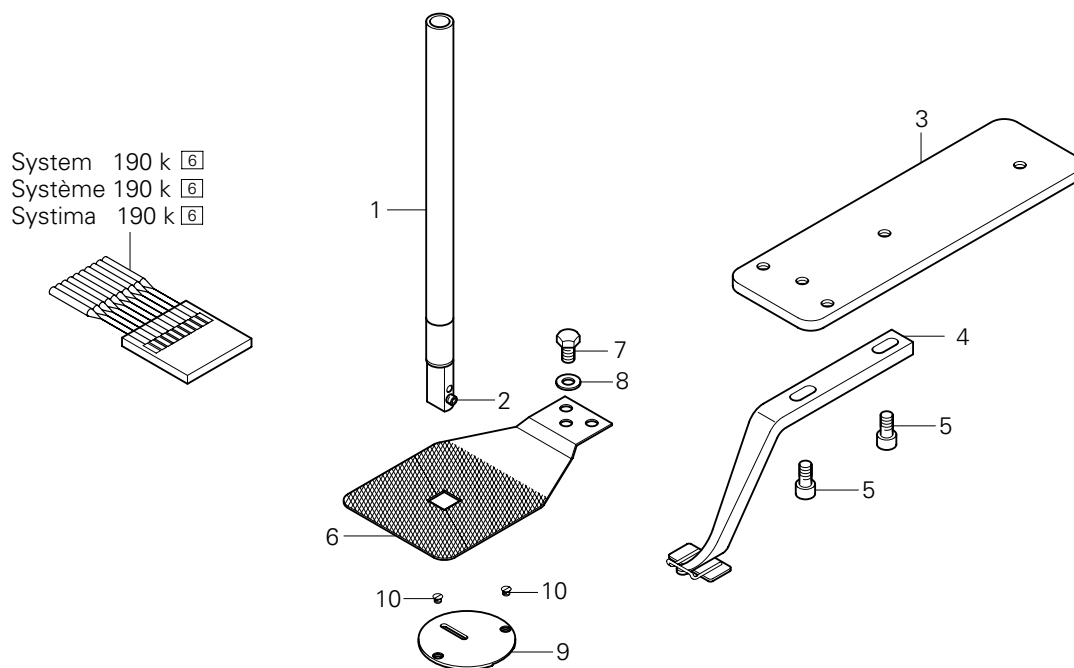
-4/01



| Pos.-Nr.<br>Item No.<br>N° pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                           |                                                                                                                                                    |                                                                                                      | 91-132 644-91                                        |
| 2                               |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 5                           |                                                                                                                                                    |                                                                                                      | 91-232 718-11                                        |
| 3                               |                                                                                                                                                    |                                                                                                      | 91-232 715-15                                        |
| 4                               |                                                                                                                                                    |                                                                                                      | 91-232 302-15                                        |
| 5                               |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza                                                                       |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 6                               |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 7                               |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 8                               |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 9                               | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003                                                                |
| 10                              |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

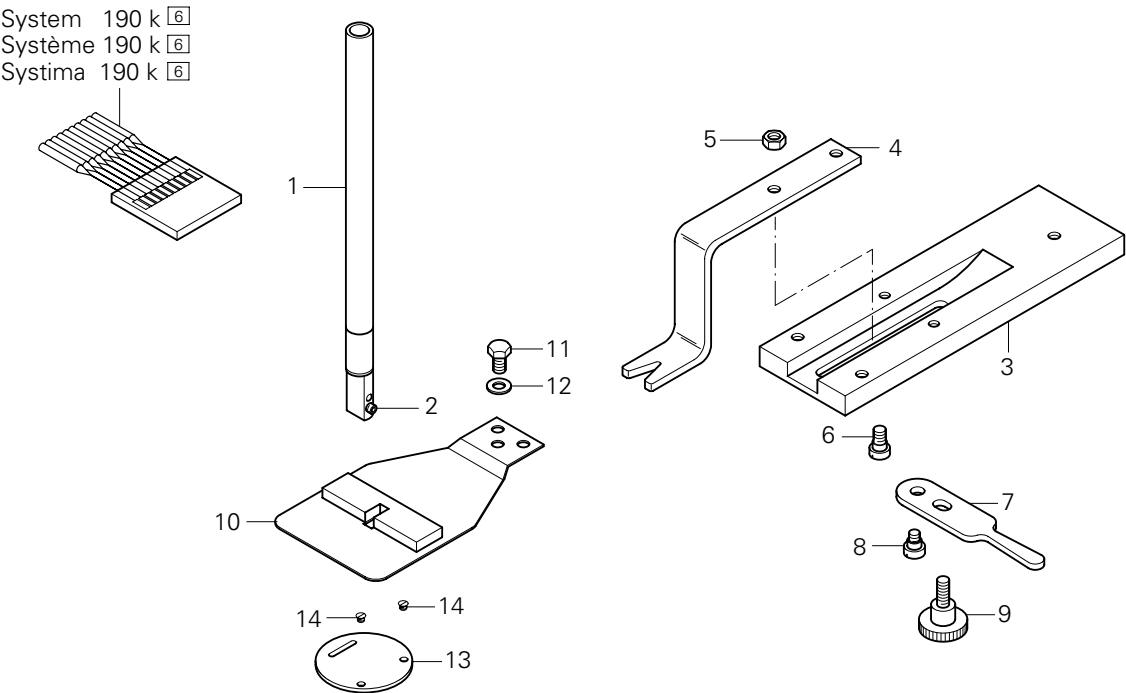




| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teil-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-021 845-91                                       |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                       |
| 3 - 5                                         |                                                                                                                                                    |                                                                                                      | 91-233 021-11                                       |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 715-15                                       |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-233 022-11                                       |
| 5                                             |                                                                                                                                                    |                                                                                                      | 11-130 176-15                                       |

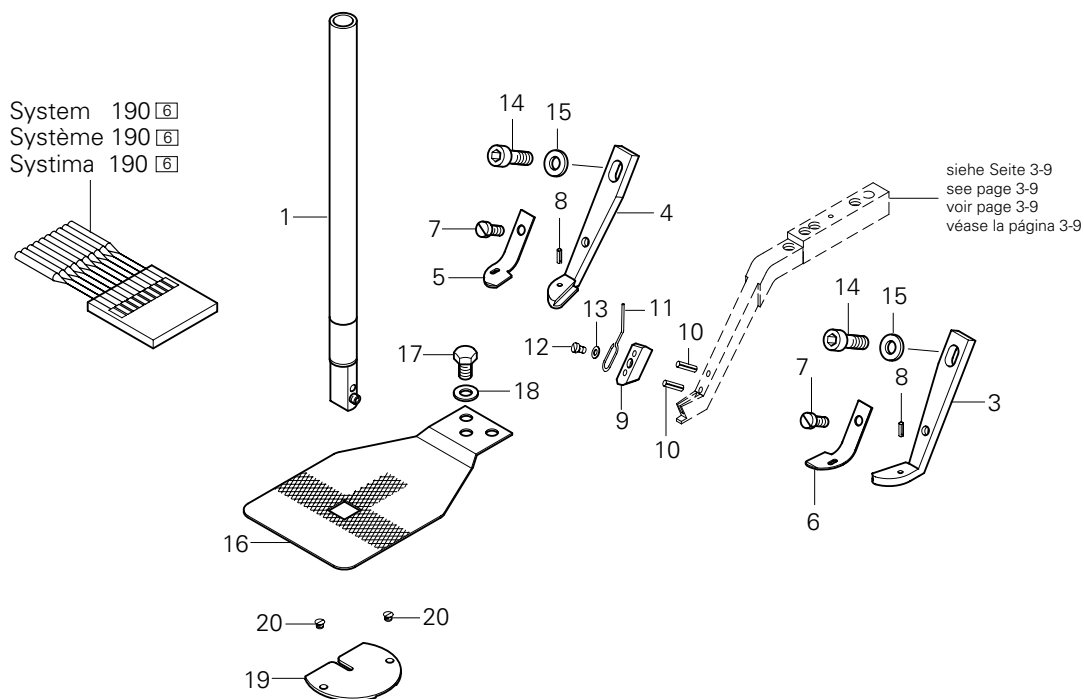
| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teil-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza                                                                        |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 6                                             |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 7                                             |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 8                                             |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 9                                             | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003                                                                |
| 10                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

-4/03



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-132 644-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 9                                         |                                                                                                                                                    |                                                                                                      | 91-233 091-91                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-233 093-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-233 092-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 12-005 154-25                                        |
| 6                                             |                                                                                                                                                    |                                                                                                      | 91-700 364-15                                        |
| 7                                             |                                                                                                                                                    |                                                                                                      | 91-023 529-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza        |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| 8                                             |                                                                                                                                                    |                                                                                                      | 91-700 366-15                                               |
| 9                                             |                                                                                                                                                    |                                                                                                      | 11-550 176-15                                               |
| 10                                            |                                                                                                                                                    |                                                                                                      | 91-110 007-41                                               |
| 11                                            |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                               |
| 12                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                               |
| 13                                            | 1,2<br>1,4<br>1,6                                                                                                                                  |                                                                                                      | 91-232 674-24/001<br>91-232 674-24/002<br>91-232 674-24/003 |
| 14                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                               |

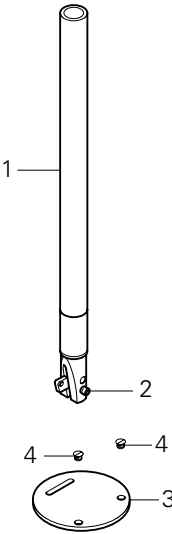
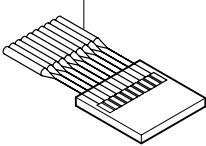


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-021 846-91                                        |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                        |
| 3 - 8                                         |                                                                                                                                                    |                                                                                                      | 91-232 288-90                                        |
| 3                                             |                                                                                                                                                    |                                                                                                      | 91-232 289-15                                        |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-232 290-15                                        |
| 5                                             |                                                                                                                                                    |                                                                                                      | 91-132 640-15                                        |
| 6                                             |                                                                                                                                                    |                                                                                                      | 91-132 642-15                                        |
| 7                                             |                                                                                                                                                    |                                                                                                      | 11-108 087-15                                        |
| 8                                             |                                                                                                                                                    |                                                                                                      | 13-033 049-05                                        |
| 9                                             |                                                                                                                                                    |                                                                                                      | 91-232 767-15                                        |
| 10                                            |                                                                                                                                                    |                                                                                                      | 13-052 055-55                                        |
| 11                                            |                                                                                                                                                    |                                                                                                      | 91-232 766-05                                        |
| 12                                            |                                                                                                                                                    |                                                                                                      | 11-172 085-25                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teile-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza                                                                       |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 13                                            |                                                                                                                                                    |                                                                                                      | 12-305 084-25                                                                                                              |
| 14                                            |                                                                                                                                                    |                                                                                                      | 11-130 173-15                                                                                                              |
| 15                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 16                                            |                                                                                                                                                    | 7 x 7<br>8 x 9<br>5 x 5<br>6 x 6<br>8 x 8<br>8 x 12                                                  | 91-232 725-24/001<br>91-232 725-24/002<br>91-232 725-24/003<br>91-232 725-24/004<br>91-232 725-24/005<br>91-232 725-24/006 |
| 17                                            |                                                                                                                                                    |                                                                                                      | 91-700 770-15                                                                                                              |
| 18                                            |                                                                                                                                                    |                                                                                                      | 12-305 114-15                                                                                                              |
| 19                                            | 2,2                                                                                                                                                |                                                                                                      | 91-232 675-24/006                                                                                                          |
| 20                                            |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                                                                                              |

-9/01

System 332 LG HK SP   
Système 332 LG HK SP   
Systema 332 LG HK SP 



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teil-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| 1 - 2                                         |                                                                                                                                                    |                                                                                                      | 91-110 247-92                                       |
| 2                                             |                                                                                                                                                    |                                                                                                      | 11-330 082-15                                       |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Stichlochdurchmesser in mm<br>Needle hole diameter in mm<br>Diamètre du trou d'aiguille en mm<br>Diámetro del agujero pasante para la aguja en mm. | Nähfeldgröße<br>Size of sewing area<br>Dimensions du champ de couture<br>Tamaño del campo de costura | Teil-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| 3                                             | 2,0                                                                                                                                                |                                                                                                      | 91-232 677-24/001                                   |
| 4                                             |                                                                                                                                                    |                                                                                                      | 91-000 250-15                                       |



**PFAFF Industrie Maschinen AG**

Postfach 3020  
D-67653 Kaiserslautern

Königstr. 154  
D-67655 Kaiserslautern

Telefon: (0631) 200-0  
Telefax: (0631) 17202  
E-Mail: [info@pfaff-industrial.com](mailto:info@pfaff-industrial.com)

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