

## 1295

## 1296

Teileliste

Parts list

Liste de pièces

Lista de piezas

## 3713-2/01

Diese Teileliste hat für Maschinen ab nachfolgender  
Seriennummer Gültigkeit:

This parts list applies to machines from the following  
serial numbers onwards:

Cette liste de pièces est valable pour les machines au  
numéros de série à partir de:

Esta lista de piezas tiene validez para máquinas a partir del  
número de serie siguiente:

PFAFF 1295 # 2580318 →

PFAFF 1296 # 2580350 →

PFAFF 3713 # 2226093 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



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### Attention!



Nous attirons expressément votre attention sur le fait que les pièces de rechange et accessoires qui n'ont pas été livrés par nous n'ont pas non plus été contrôlés et agréés par nous. C'est pourquoi le montage et/ou l'utilisation de telles pièces peut éventuellement entraîner l'altération des caractéristiques de construction de votre machine. Par conséquent, nous n'assumons aucune responsabilité pour les dommages causés par l'emploi de pièces qui ne sont pas d'origine!

### ¡Atención!

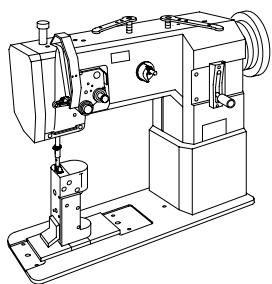


Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- Le numéro de série de la machine pour laquelle cette liste de pièces est valable est indiqué sur la première page.
  - Toutes les pièces sont représentées en fonction de leur groupement fonctionnel dans la machine.
  - Les pièces hâchurées indiquent les pièces limitrophes de groupes de fonctions différents.
  - La partie supérieure des pages de figures comprend une présentation globale de la machine. L'emplacement des pièces représentées est signalé par quadrillages.
  - Les parties encadrées sur les pages à illustrations représentent les pièces individuelles formant groupe.
  - Vous trouverez au chapitre "Explication des symboles" une liste des symboles utilisés sur les pages de figures (  ;  ;  etc.)
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".

|      |                                                                                                                                                                                                                                                                                                                                 |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | <b>Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.</b><br>Subclas-dependent, for part number see subclass parts listing.<br>Fonction de la sous-classe; pour le numéro de la pièce, voir "Équipement de sous-classes".<br>Dependientes de la subclase, para el número de pieza véase "Dotación de subclases". |
| B    | <b>Maschinen-Ausstattung für mittlere Materialien.</b><br>Model B for sewing medium-weight materials.<br>Modèle B pour la couture de matières moyennes.<br>Tipo B para materiales semiligeros.                                                                                                                                  |
| C    | <b>Maschinen-Ausstattung für mittelschwere Materialien.</b><br>Model C for sewing medium-heavy materials.<br>Modèle C pour la couture de matières mi-lourdes.<br>Tipo C para materiales semipesados.                                                                                                                            |
| N    | <b>Stichlänge 6,0 mm.</b><br>Stitch length 6.0 mm.<br>Longueur du point 6,0 mm.<br>Largo de puntada 6,0 mm.                                                                                                                                                                                                                     |
| N11  | <b>Stichlänge 11,0 mm.</b><br>Stitch length 11.0 mm.<br>Longueur du point 11,0 mm.<br>Largo de puntada 11,0 mm.                                                                                                                                                                                                                 |
| P    | <b>Teile zum Hüpferttransport.</b><br>Components of four-motion drop feed.<br>Pièces de l'entraînement par griffe sautillante.<br>Piezas del transportador inferior a cuatro tiempos.                                                                                                                                           |
| 3    | <b>Geklebt</b><br>Part cemented<br>Pièce collée<br>Pieza pegada                                                                                                                                                                                                                                                                 |
| 5    | <b>Nähmuster bzw. Material einsenden.</b><br>Submit sewing sample or material.<br>Joindre échantillons de couture ou matières.<br>Enviense muestras de costura.                                                                                                                                                                 |
| 6    | <b>Nadeldicke und Spitzenform bei Bestellung angeben.</b><br>Needle size and style of point to be stated on order.<br>Préciser la grosseur de l'aiguille et la forme de la pointe à la commande.<br>Grosor de aguja y forma de la punta, indíquese en los pedidos.                                                              |
| 10   | <b>Nadelabstand</b><br>Needle gauge<br>Écartement des aiguilles<br>Distancia entre agujas                                                                                                                                                                                                                                       |
| 27/5 | <b>Eingeklammerte Zahl = Länge in mm.</b><br>Number in brackets = length in mm.<br>Chiffre entre parenthèses = longueur en mm<br>Cifra entre paréntesis = largura en mm.                                                                                                                                                        |
| 28   | <b>Sonderausführung</b><br>Special version<br>Version spéciale<br>Tipo especial                                                                                                                                                                                                                                                 |

- 28/8**      **Sonderausführung, für leichten Stoffdrückerdruck.**  
Special version, for light presser bar pressure.  
Version spéciale, pour pression légère de la barre de pression.  
Tipo especial, para presión ligera del prensatelas.
- 35/4**      **Bei Montage bohren und verstiften.**  
To be drilled and pinned after assembly.  
Perçer et goupiller après montage.  
Deberá hacerse un taladro y colocarse un pasador antes del montaje.
- 40/2**      **Tränken mit 28-011 201-44; Bestellnummer siehe Seite 19 - 1.**  
Soak with 28-011 201-44; for part number see page 19 - 1.  
Imbiber d'huile 28-011 201-44; n° de commande, voir page 19 - 1.  
Empape con aceite 28-011 201-44; para el Número de pedido véase la página 19 - 1.
- 40/3**      **Fetten mit 28-011 202-47; Bestellnummer siehe Seite 19 - 1.**  
Grease with 28-011 202-47; for part number see page 19 - 1.  
Graisser avec de la graisse 28-011 202-47; n° de commande, voir page 19 - 1.  
Engrase con grasa 28-011 202-47; para el número de pedido véase la página 19 - 1.
- 40/4**      **Fetten mit 28-011 202-43; Bestellnummer siehe Seite 19 - 1.**  
Grease with 28-011 202-43; for part number see page 19 - 1.  
Graisser avec de la graisse 28-011 202-43; n° de commande, voir page 19 - 1.  
Engrase con grasa 28-011 202-43; para el número de pedido véase la página 19 - 1.
- 40/6**      **Füllen mit 28-011 202-17; Bestellnummer siehe Seite 19 - 1.**  
Top up with 28-011 202-17; for part number see page 19 - 1.  
Remplir de 28-011 202-17; n° de commande, voir page 19 - 1.  
Rellene con 28-011 202-17; para el Número de pedido véase la página 19 - 1.
- 40/7**      **Tränken mit 28-011 202-17; Bestellnummer siehe Seite 19 - 1.**  
Soak with 28-011 202-17; for part number see page 19 - 1.  
Imbiber d'huile 28-011 202-17; n° de commande, voir page 19 - 1.  
Empape con aceite 28-011 202-17; para el Número de pedido véase la página 19 - 1.
- 40/13**      **Fetten mit 28-011 202-05; Bestellnummer siehe Seite 19 - 1.**  
Grease with 28-011 202-05; for part number see page 19 - 1.  
Graiser avec de la graisse 28-011 202-05; n° de commande, voir page 19 - 1.  
Engrase con grasa 28-011 202-05; para el Número de pedido véase la página 19 - 1.
- 60**      **Wahlweise**  
Optional  
Au choix  
Opcional
- 95/8**      **X-Werte bei Bestellung angeben.**  
Please state x-values on order.  
Indiquer les valeurs "x" à la commande.  
Indíquese en los pedidos valores "x".
- 96**      **Länge angeben.**  
State length.  
Préciser longueur.  
Indíquese la largura.



## Gehäuseteile

Housing sections

Parties du corps

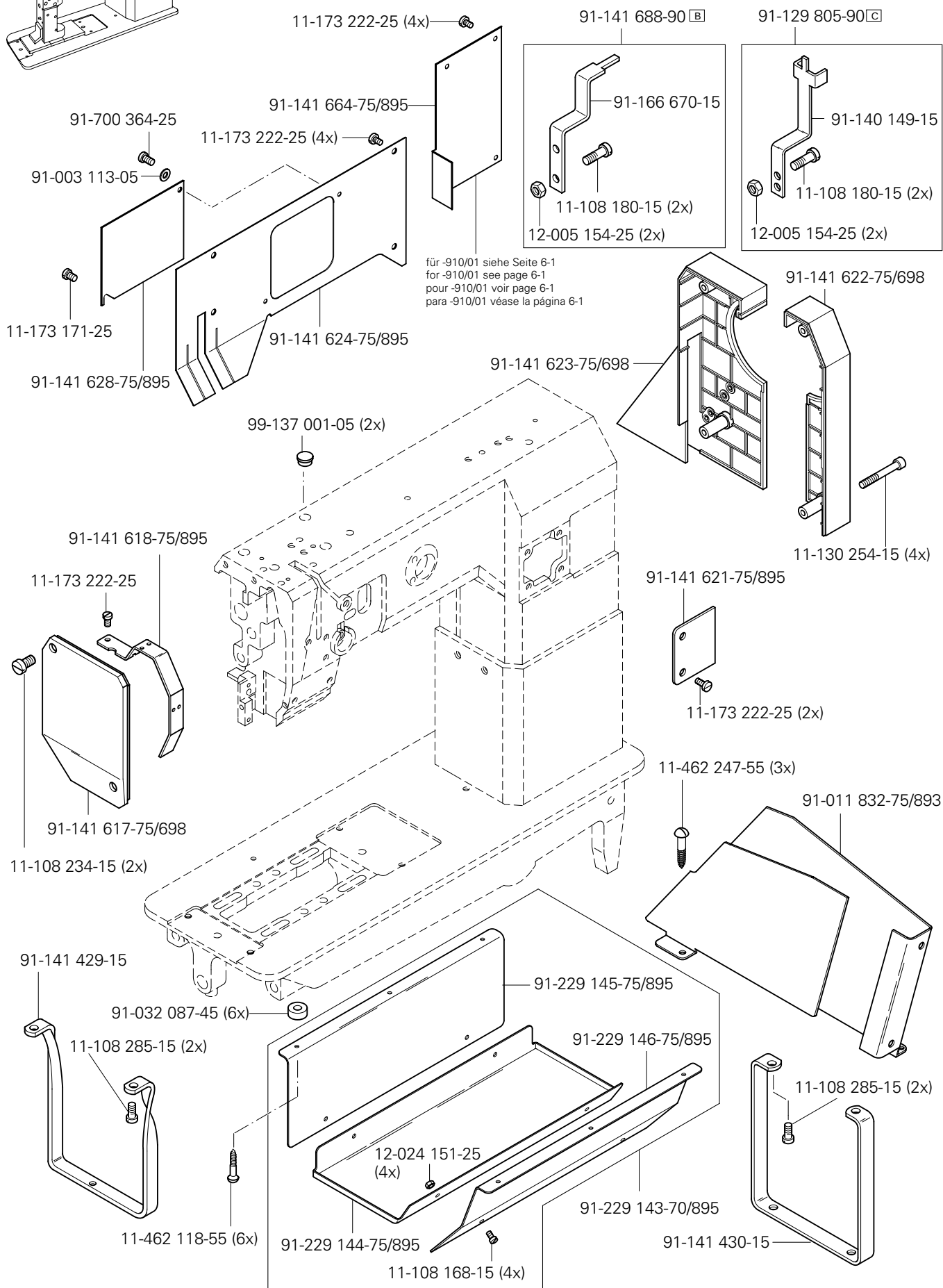
Piezas del cárter

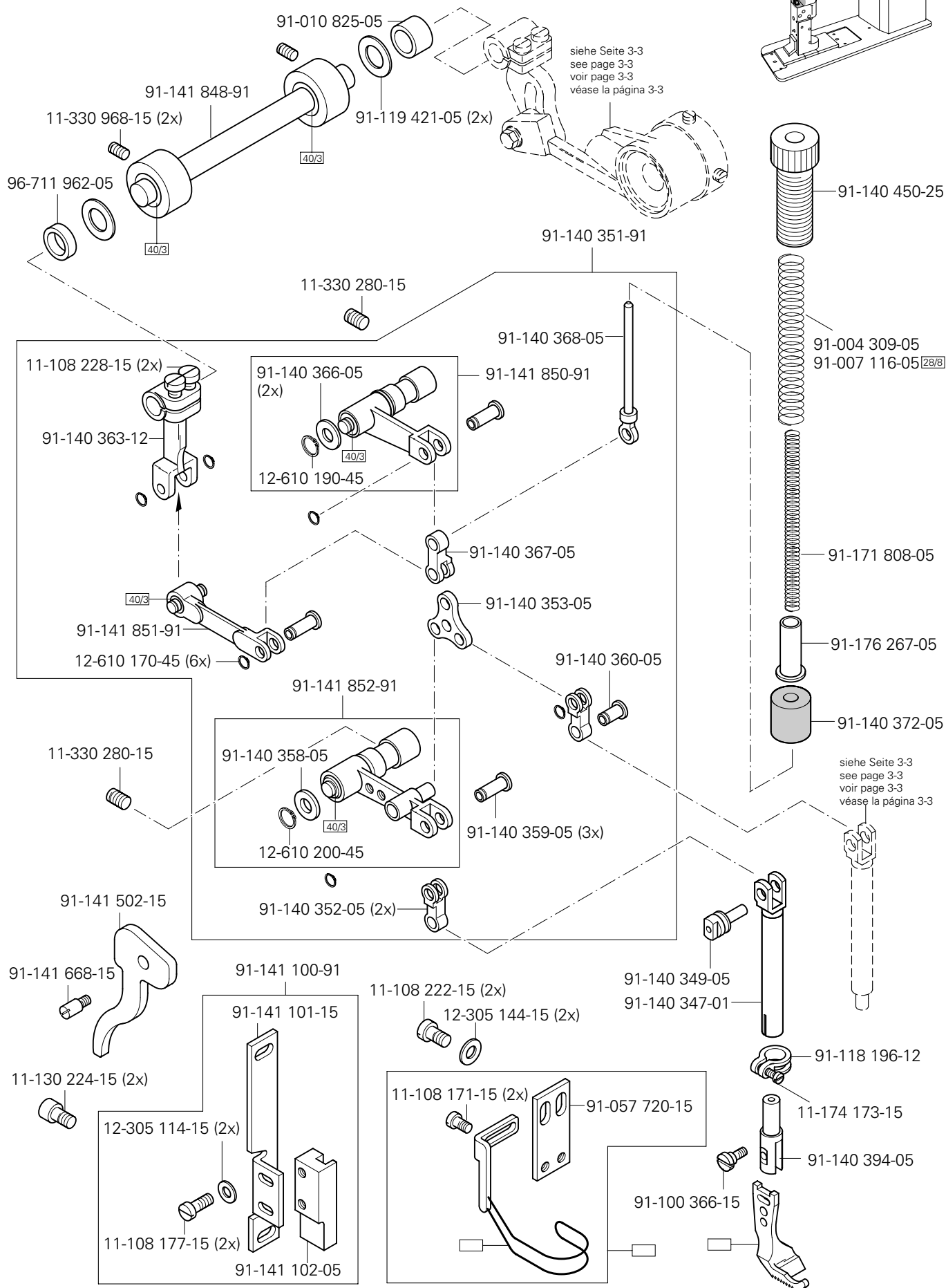
PFAFF 1295 CN; CN11

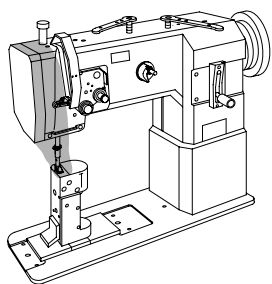
PFAFF 1296 BN; CN; CN11

PFAFF 3713-2/01 CN

# 3.01







## Kopfteile

Needle head parts

Pièces de tête

Piezas de la cabeza

PFAFF 1295 CN;CN11

PFAFF 1296 BN; CN;CN11

PFAFF 3713-2/01 CN

# 3.02

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siehe Seite 3-7  
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91-141 667-05

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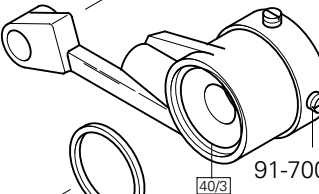
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91-141 893-71/951 N11 (PFAFF 1295; 1296)

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91-141 307-05 N

91-141 894-05 N11

91-105 005-15

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11-341 082-15 (2x)

91-140 086-12

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91-141 315-75/951 N (PFAFF 1296)

91-141 882-75/951 N11 (PFAFF 1295; 1296)

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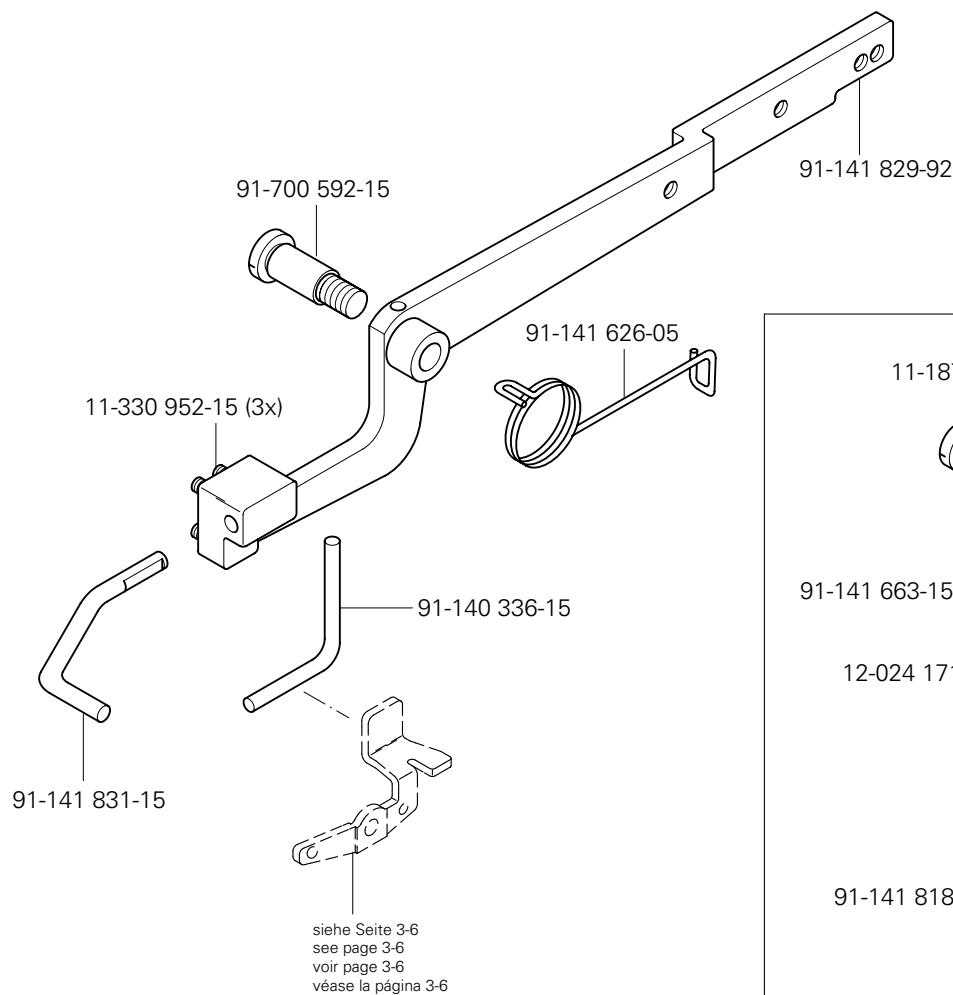
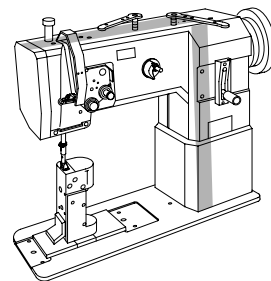
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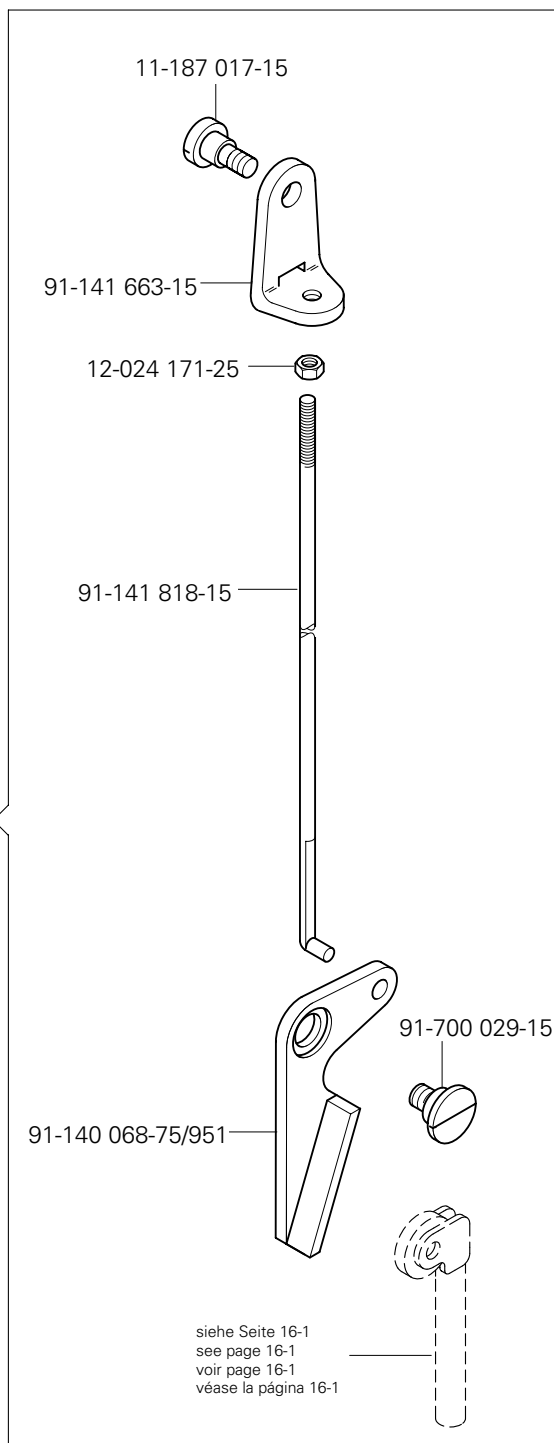
91-140 342-01

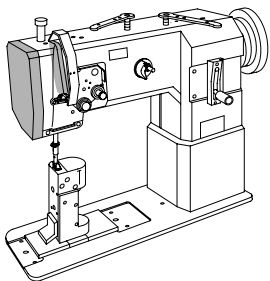
11-108 174-15 (2x)

System 134-35 6  
Système 134-35 6  
Sistema 134-35 6



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for -910/01; -910/98; -911/97; Pfaff 3713 see page 6-1; 7-1 and 8-1  
pour -910/01; -910/98; -911/97; Pfaff 3713 voir page 6-1; 7-1 et 8-1  
para -910/01; -910/98; -911/97; Pfaff 3713 véase la página 6-1; 7-1 y 8-1





## Kopfteile

Needle head parts

Pièces de tête

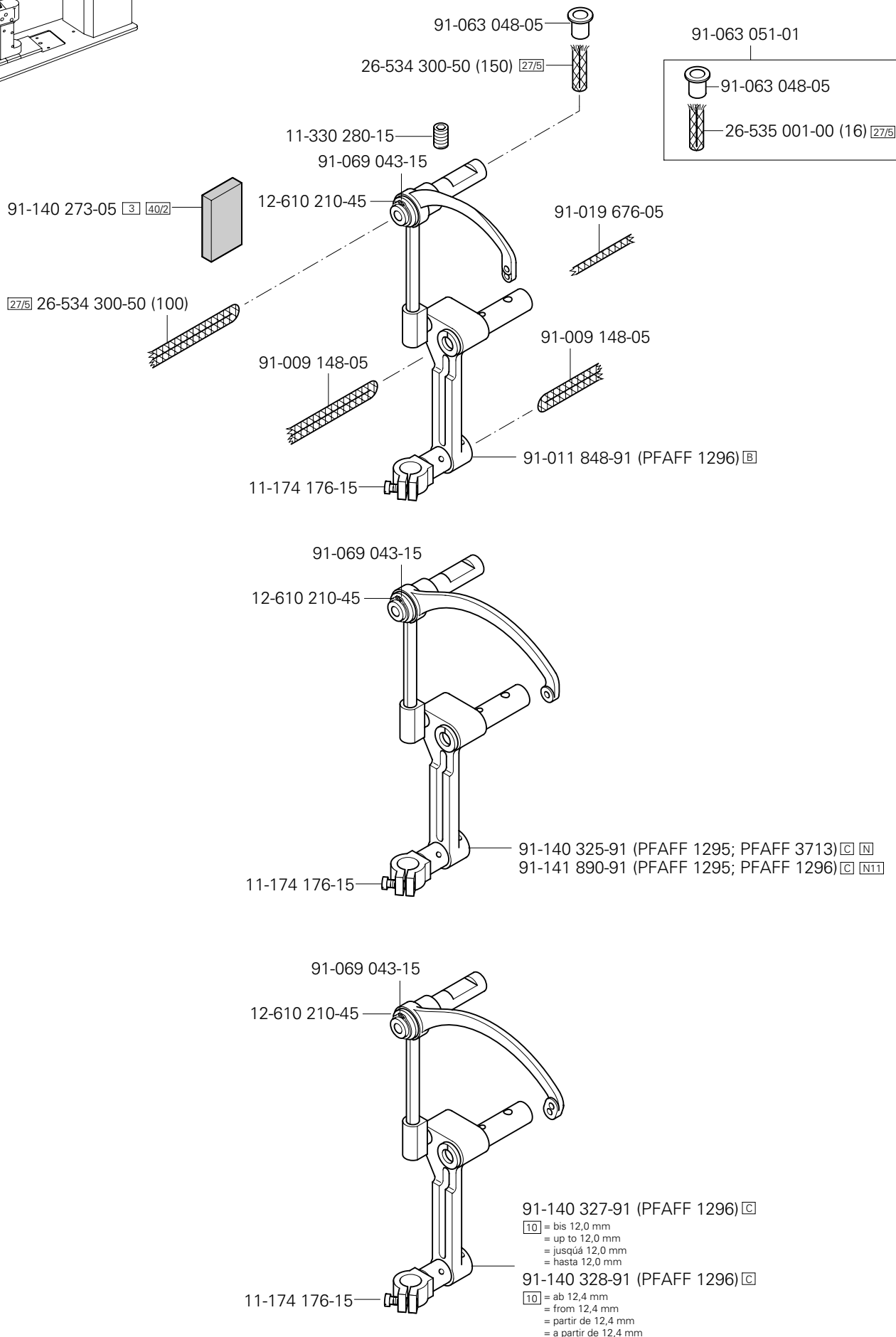
Piezas de la cabeza

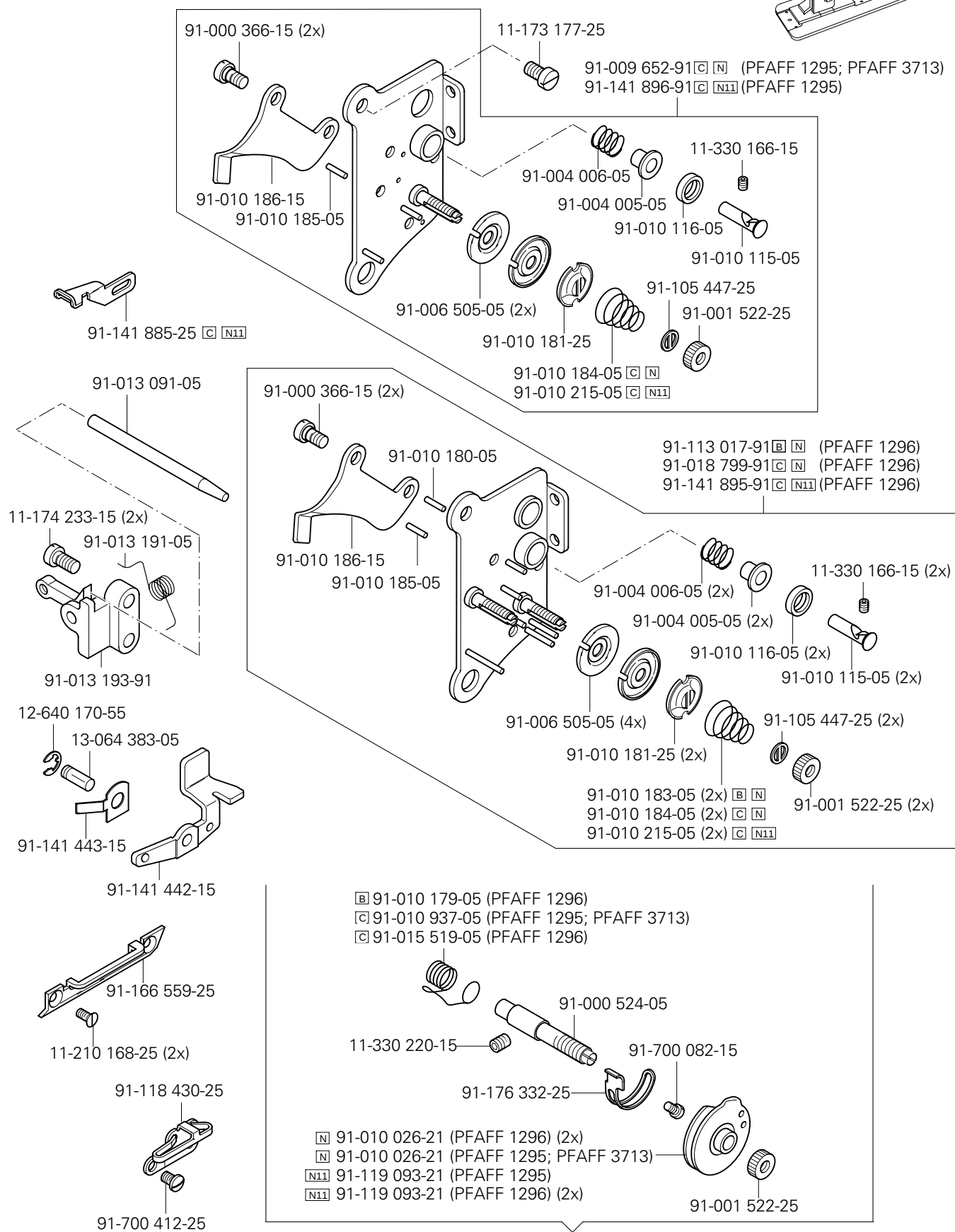
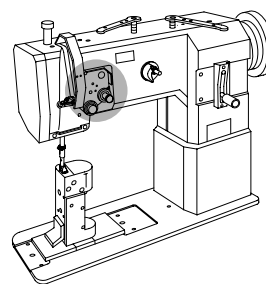
PFAFF 1295 CN; CN11

PFAFF 1296 BN; CN; CN11

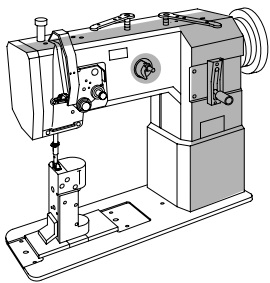
PFAFF 3713-2/01 CN

# 3.02





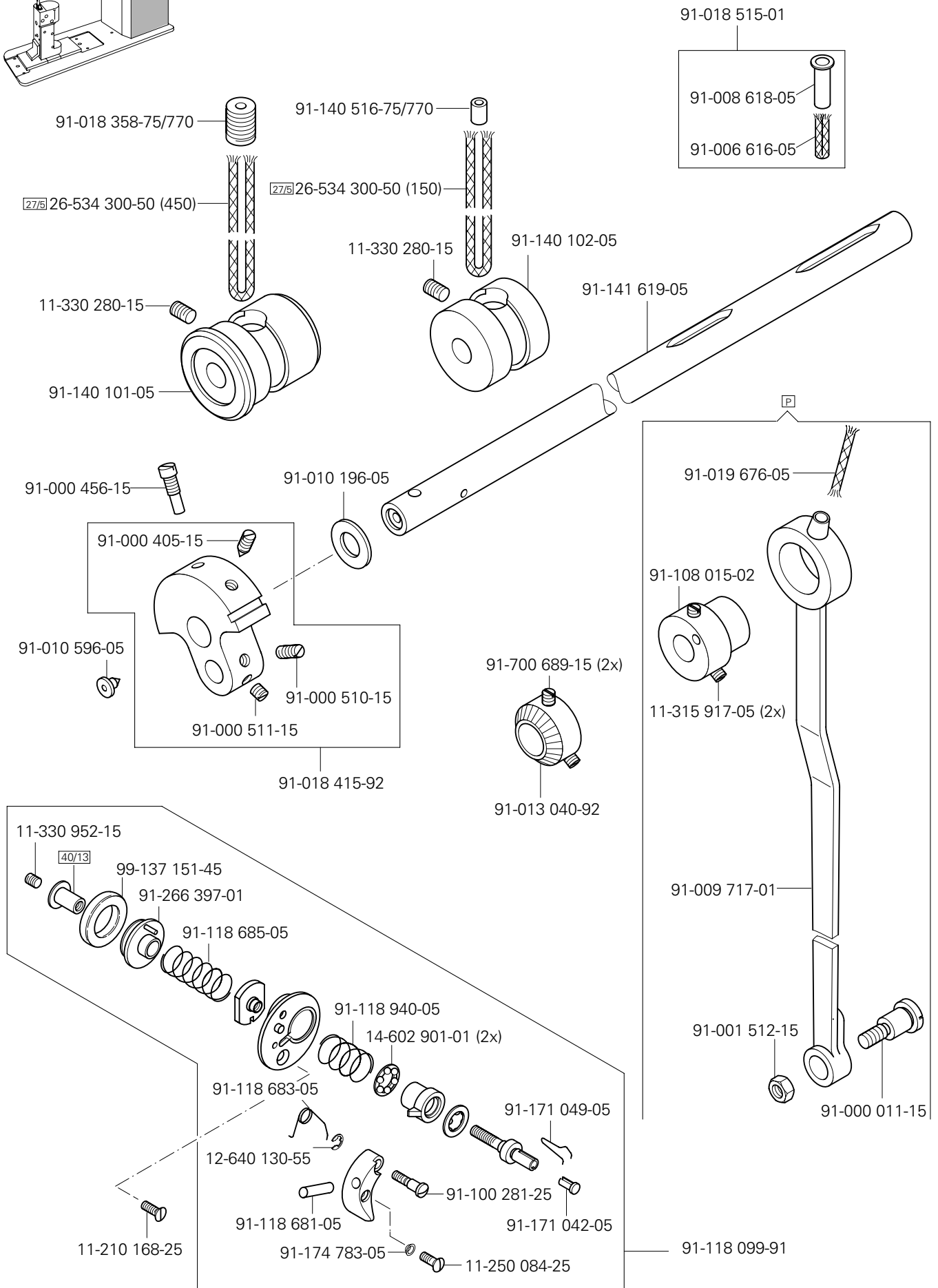
für -900/56 siehe Seite 5-1  
for -900/56 see Seite 5-1  
pour -900/56 voir Seite 5-1  
para -900/56 véase la página 5-1

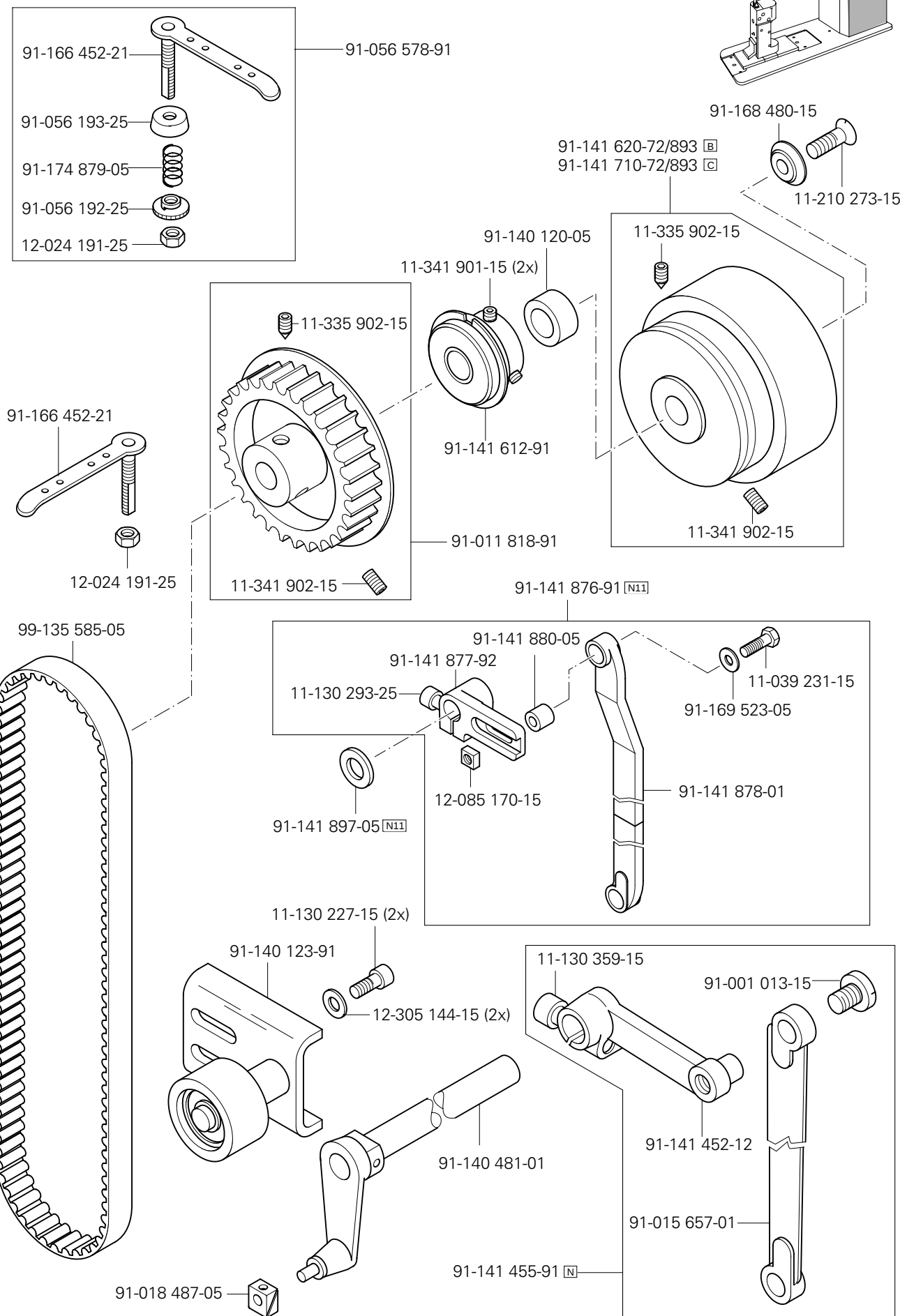
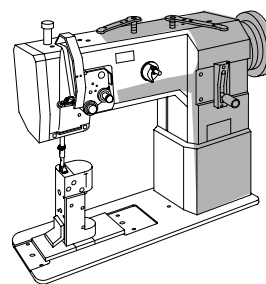


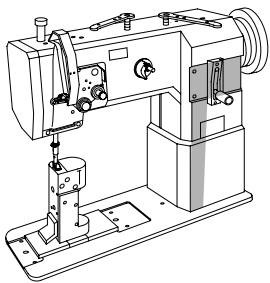
Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo

PFAFF 1295 CN; CN11  
PFAFF 1296 BN; CN; CN11  
PFAFF 3713-2/01 CN

3.03

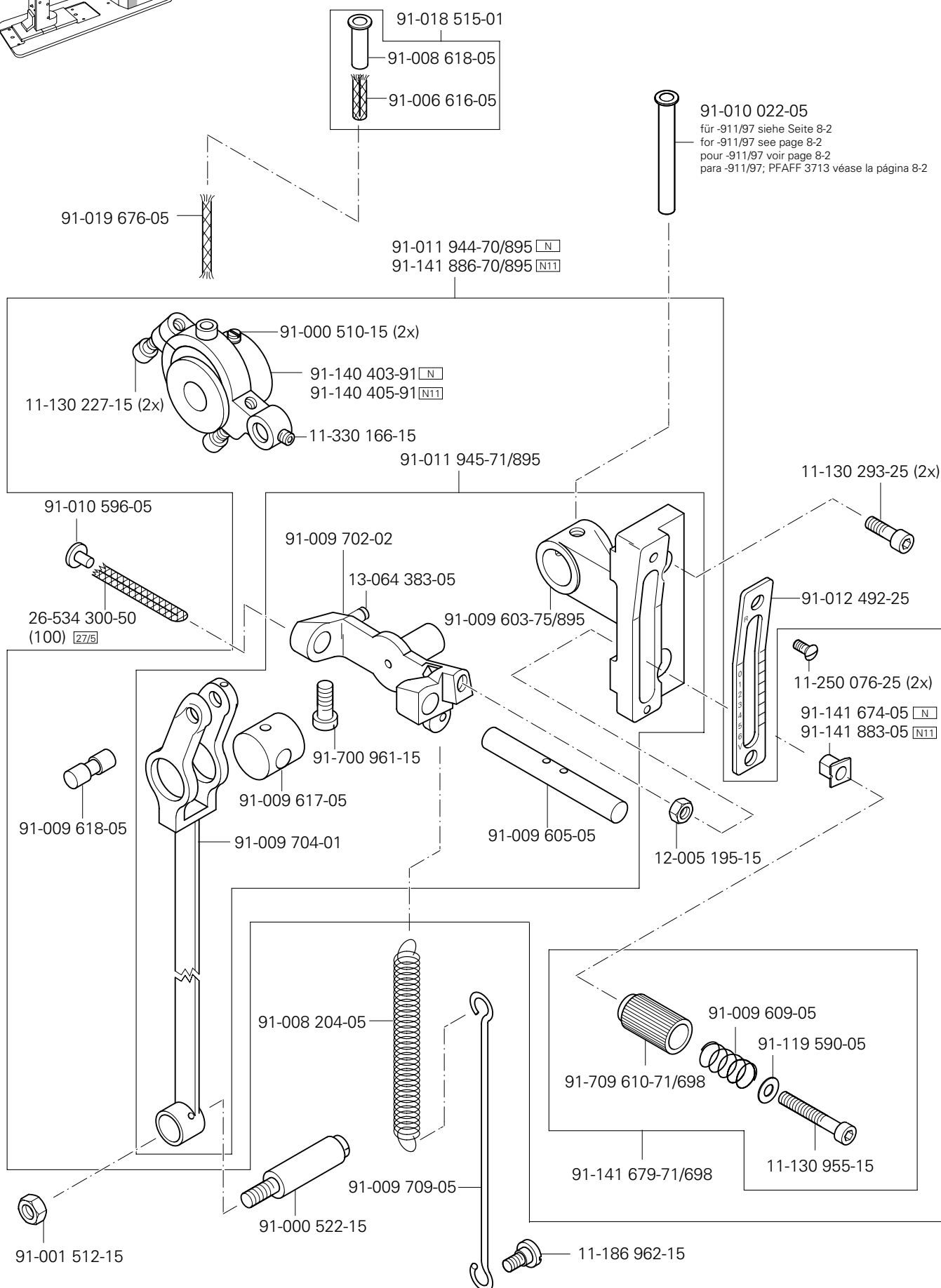


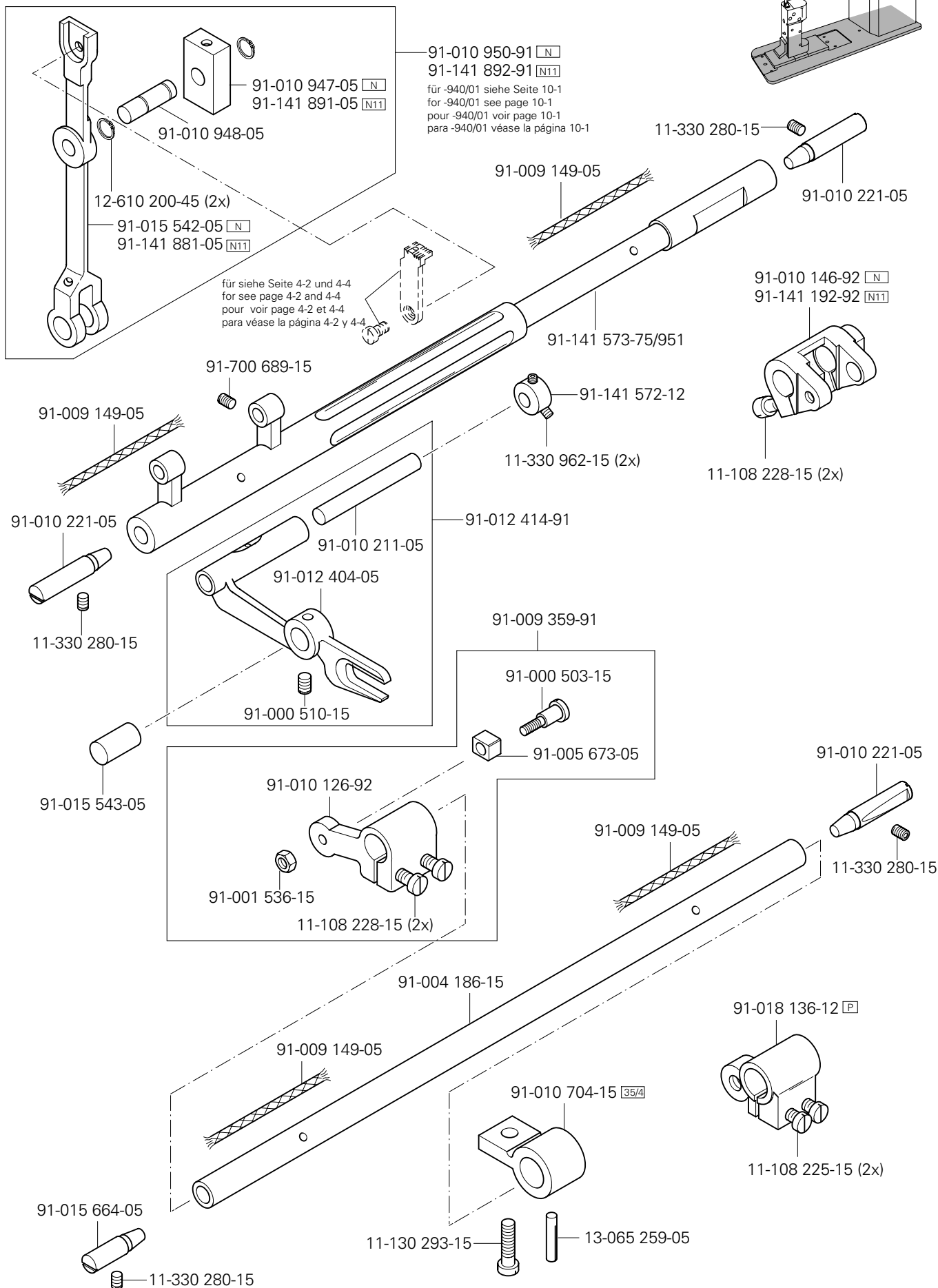
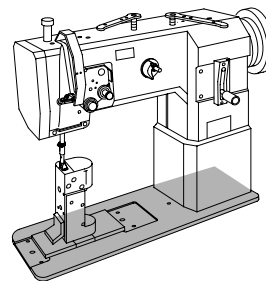


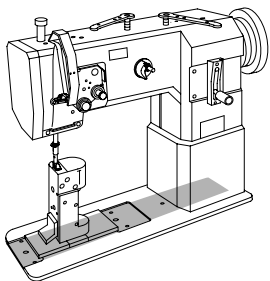


Armteile  
Arm parts PFAFF 1295 CN; CN11  
Pièces de bras PFAFF 1296 BN; CN; CN11  
Piezas del brazo PFAFF 3713-2/01 CN

3.03







## Grundplattenteile

### Bedplate parts

### Pièces du plateau fondamental

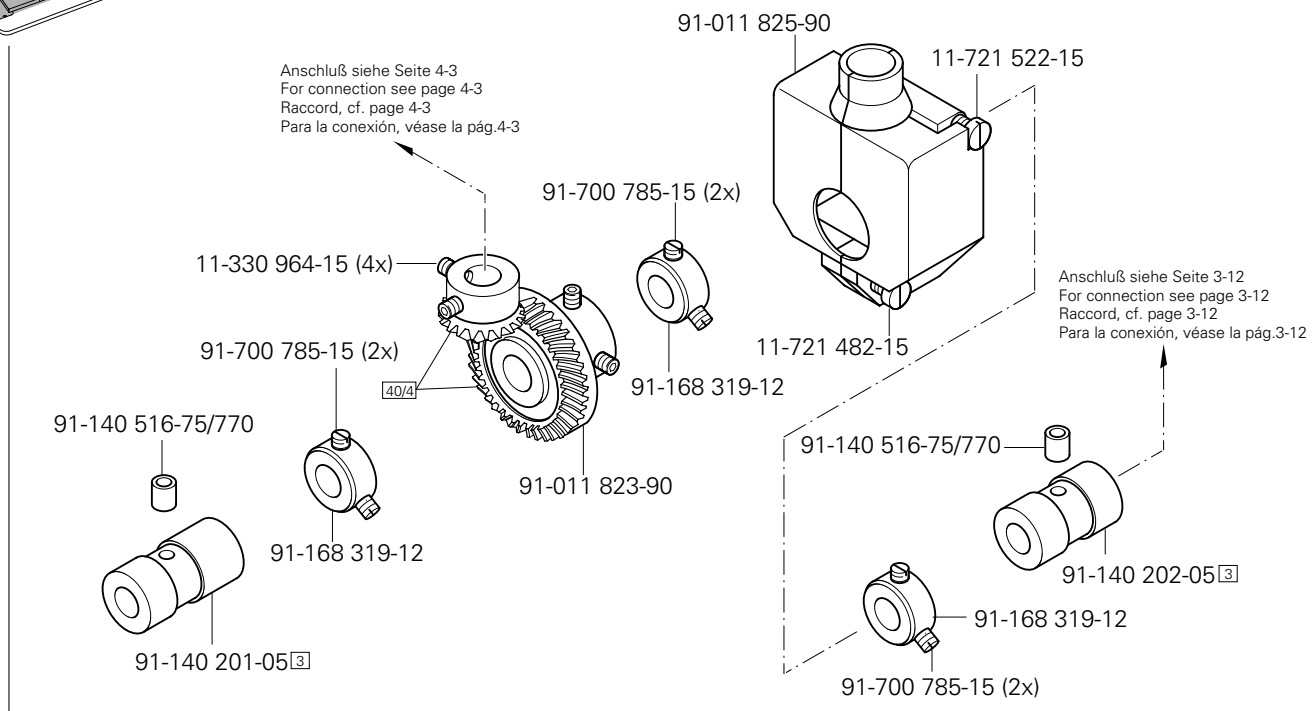
### Piezas del cárter

PFAFF 1295 CN; CN11

PFAFF 1296 BN; CN; CN11

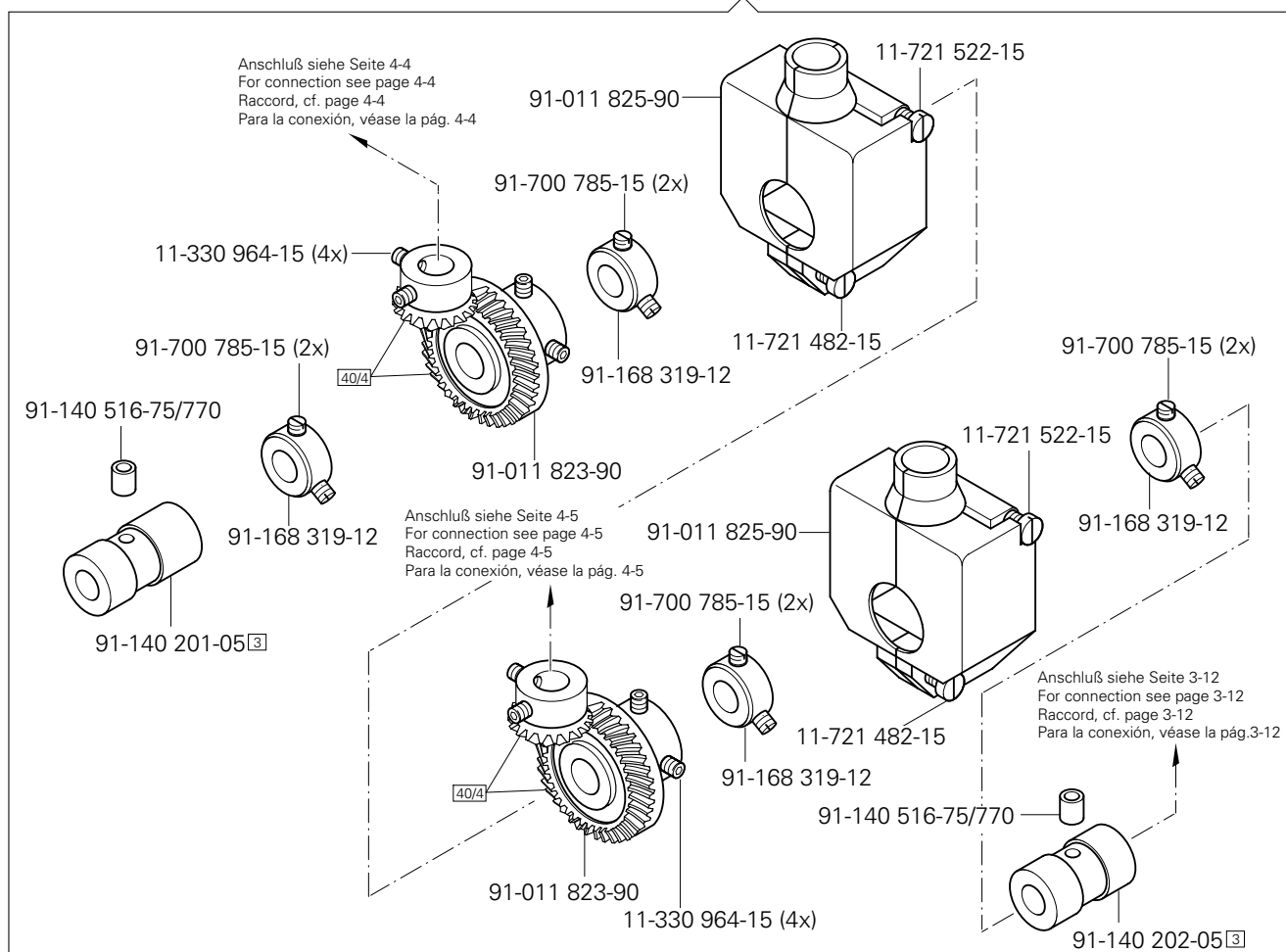
PFAFF 3713-2/01 CN

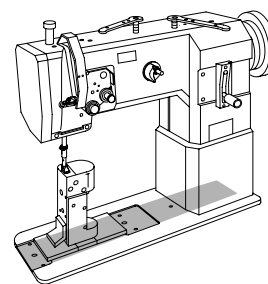
# 3.04



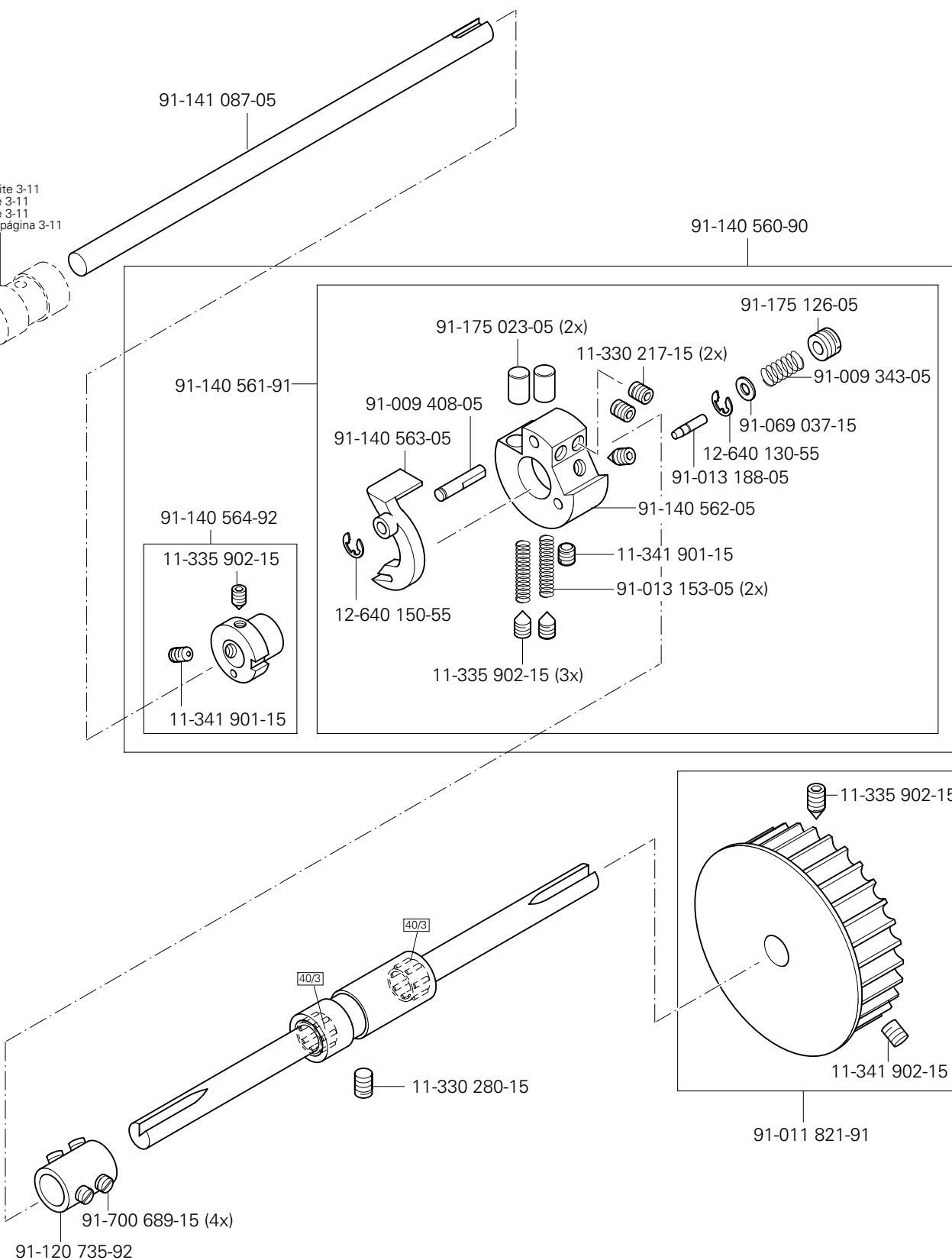
(PFAFF 1295; 3713)

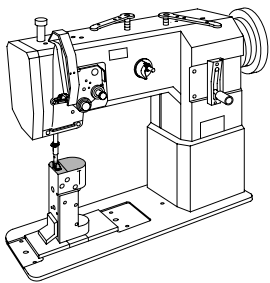
(PFAFF 1296)





siehe Seite 3-11  
see page 3-11  
voir page 3-11  
véase la página 3-11



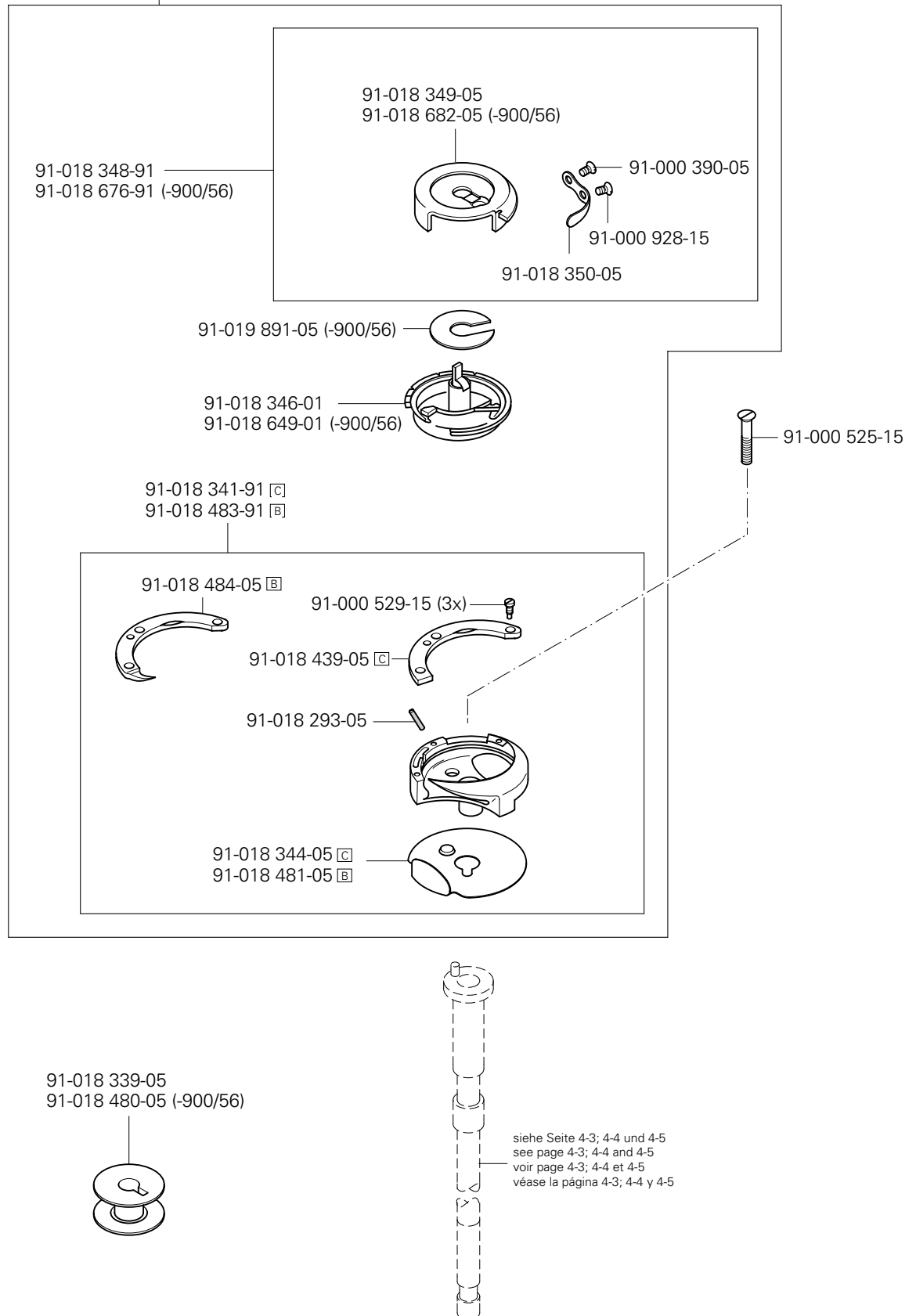


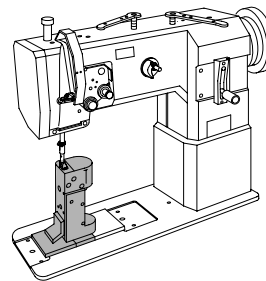
**Säule vollständig**  
**Post assy.**  
**Colonne complète**  
**Columna completo**

PFAFF 1295 CN; CN11  
PFAFF 1296 BN; CN; CN11  
PFAFF 3713-2/01 CN

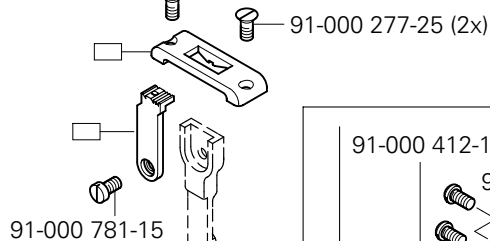
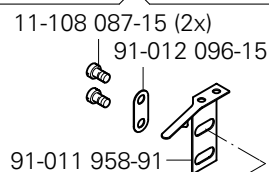
4

- 91-018 284-91 [B] [N] (PFAFF 1296 -900/56)  
91-018 285-91 [C] [N] (PFAFF 1295 -900/56, 1296 -900/56; 3713)  
91-018 340-91 [C] [N] [NT1] (PFAFF 1295; 1296)  
91-018 482-91 [B] [N] (PFAFF 1296)

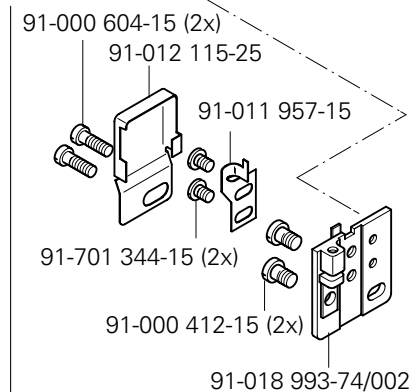




(PFAFF 1295 -900/56; 3713) N

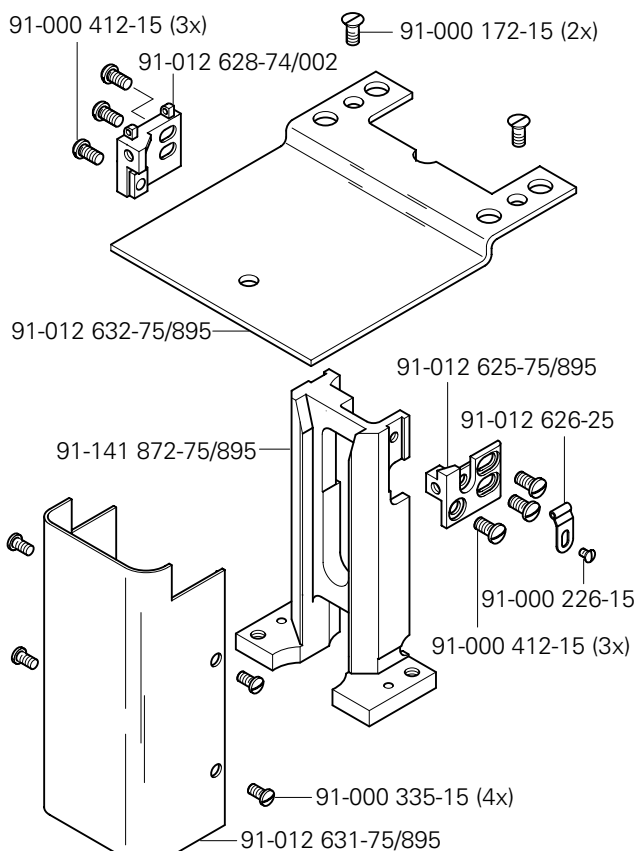
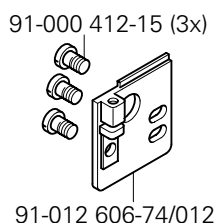


siehe Seite 3-10 und 10-1  
see page 3-10 and 10-1  
voir page 3-10 et 10-1  
véase la página 3-10 y 10-1



(PFAFF 1295 -900/56; 3713) N

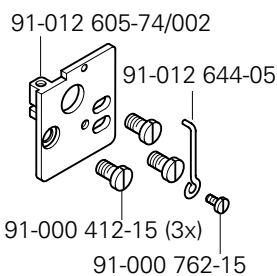
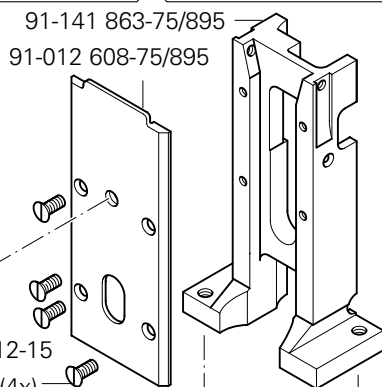
(PFAFF 1295) N N11



(PFAFF 1295) N N11

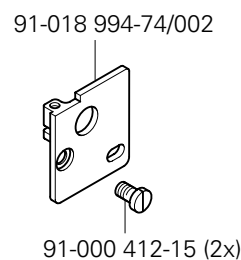
91-000 405-15 N N11  
(PFAFF 1295)  
91-000 783-15 N  
(PFAFF 1295 -900/56; 3713)

91-001 512-15  
91-000 172-15 (4x)



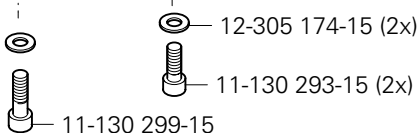
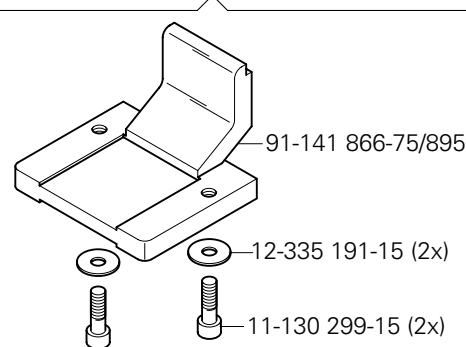
(PFAFF 1295) N N11

(PFAFF 1295 -940/01) N

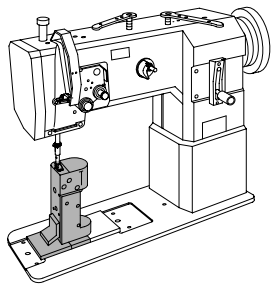


(PFAFF 1295 -900/56; 3713) N

(PFAFF 1295 N11; 1295 -900/56, 3713 N)



91-012 652-73/002 (PFAFF 1295 -940/01) N  
91-012 698-73/002 (PFAFF 1295) N N11  
91-018 269-73/002 (PFAFF 1295 -900/56; 3713) N



Säule vollständig  
Post assy.  
Colonne complète  
Columna completo

PFAFF 1295 CN; CN11  
PFAFF 3713-2/01 CN

4

91-010-088-05

91-012 638-01

91-012 612-05  
(PFAFF 1295 N N11; 1295 -940/01 N )  
91-018 999-05  
(PFAFF 1295 -900/56; 3713 N )

(PFAFF 1295 N N11 )

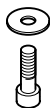
91-012 609-25



91-141 861-77/895

91-000 150-15

91-011 112-05



12-335 191-15 (2x)

11-130 299-15 (2x)

(PFAFF 1295 -900/56; 3713) N

11-039 171-15

12-315 110-15

91-018 257-05

91-011 954-05

91-018 997-21

91-100 351-25 (2x)

91-141 859-75/895

91-011 963-05

91-011 964-25

11-330 952-15

91-021 202-05

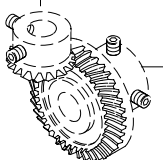
91-141 558-05

91-069 709-12

11-317 971-15 (2x)

11-108 174-15

91-015 514-92



siehe Seite 3-11  
see page 3-11  
voir page 3-11  
véase la página 3-11

(PFAFF 1295 -940/01) N

91-012 630-05

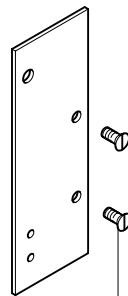
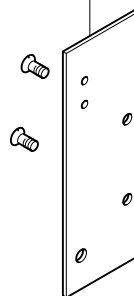
91-012 637-21

siehe Seite 4-2  
see page 4-2  
voir page 4-2  
véase la página 4-2

91-141 871-77/895

(PFAFF 1295 N N11 ;  
1295 -900/56; 3713 N )

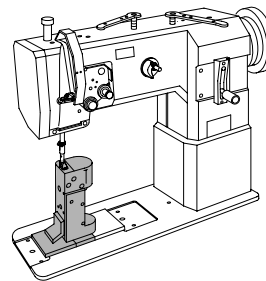
91-012 607-75/895 (2x)



91-000 172-25 (4x)

**PFAFF**

N siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave



- 91-012 653-73/001 [10] = 0,8-5,6 mm [N]  
 91-012 653-73/002 [10] = 6,0-10,8 mm [N] [N11]  
 91-012 653-73/003 [10] = 11,2-16,0 mm [N]  
 91-012 653-73/004 [10] = 16,4-19,2 mm [N]  
 91-012 653-73/005 [10] = 21,6-26,4 mm [N]  
 91-012 653-73/006 [10] = 26,8-31,6 mm [N]  
 91-018 268-73/001 [10] = 0,8-5,6 mm } -900/56  
 91-018 268-73/002 [10] = 6,0-10,8 mm } [N]  
 91-018 268-73/003 [10] = 11,2-16,0 mm }

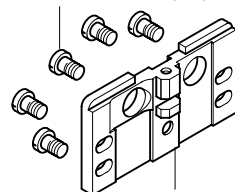
(PFAFF 1296 -900/56) [N]

- 11-039 171-15  
 12-315 110-15  
 91-018 257-05

91-011 954-05

(PFAFF 1296) [N] [N11]

91-000 412-15 (5x)



- 91-012 697-74/001 [10] = 0,8-5,6 mm  
 91-012 697-74/002 [10] = 6,0-10,8 mm  
 91-012 697-74/003 [10] = 11,2-16,0 mm  
 91-012 697-74/004 [10] = 16,4-21,2 mm  
 91-012 697-74/005 [10] = 21,6-26,4 mm  
 91-012 697-74/006 [10] = 26,8-31,6 mm

91-000 277-25 (2x)

(-900/56) [N]

11-108 087-15 (2x)

91-012 096-15

91-011 958-91

(PFAFF 1296 -900/56) [N]

91-000 604-15

91-011 957-15

91-000 412-15 (2x)

91-012 115-25  
91-701 344-15 (2x)

91-018 992-74/001 [10] = 0,8-5,6 mm

91-018 992-74/002 [10] = 6,0-10,8 mm

91-018 992-74/003 [10] = 11,2-16,0 mm

91-015 533-05

91-012 612-05 (PFAFF 1296) [N] [N11]

91-018 999-05 (PFAFF 1296 -900/56) [N]

91-000 486-15 (2x)

91-141 864-75/895

11-108 174-15

91-015 514-92

91-011 112-05

91-012 696-75/895 (2x)

91-000 172-15 (4x)

91-010-088-05

91-012 638-01

91-000 150-15

(PFAFF 1296) [N] [N11]

91-012 609-25

91-141 861-77/895

91-018 997-21

91-100 351-25 (2x)

91-011 963-05

91-141 859-75/895

11-330 952-15

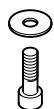
91-011 964-25

91-141 558-05

91-021 202-05

91-069 709-12

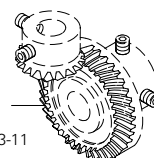
11-317 971-15 (2x)



12-335 191-15 (2x)

11-130 299-15 (2x)

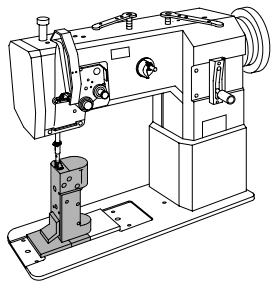
siehe Seite 3-11  
see page 3-11  
voir page 3-11  
véase la página 3-11



12-305 174-15 (2x)

11-130 293-15 (2x)

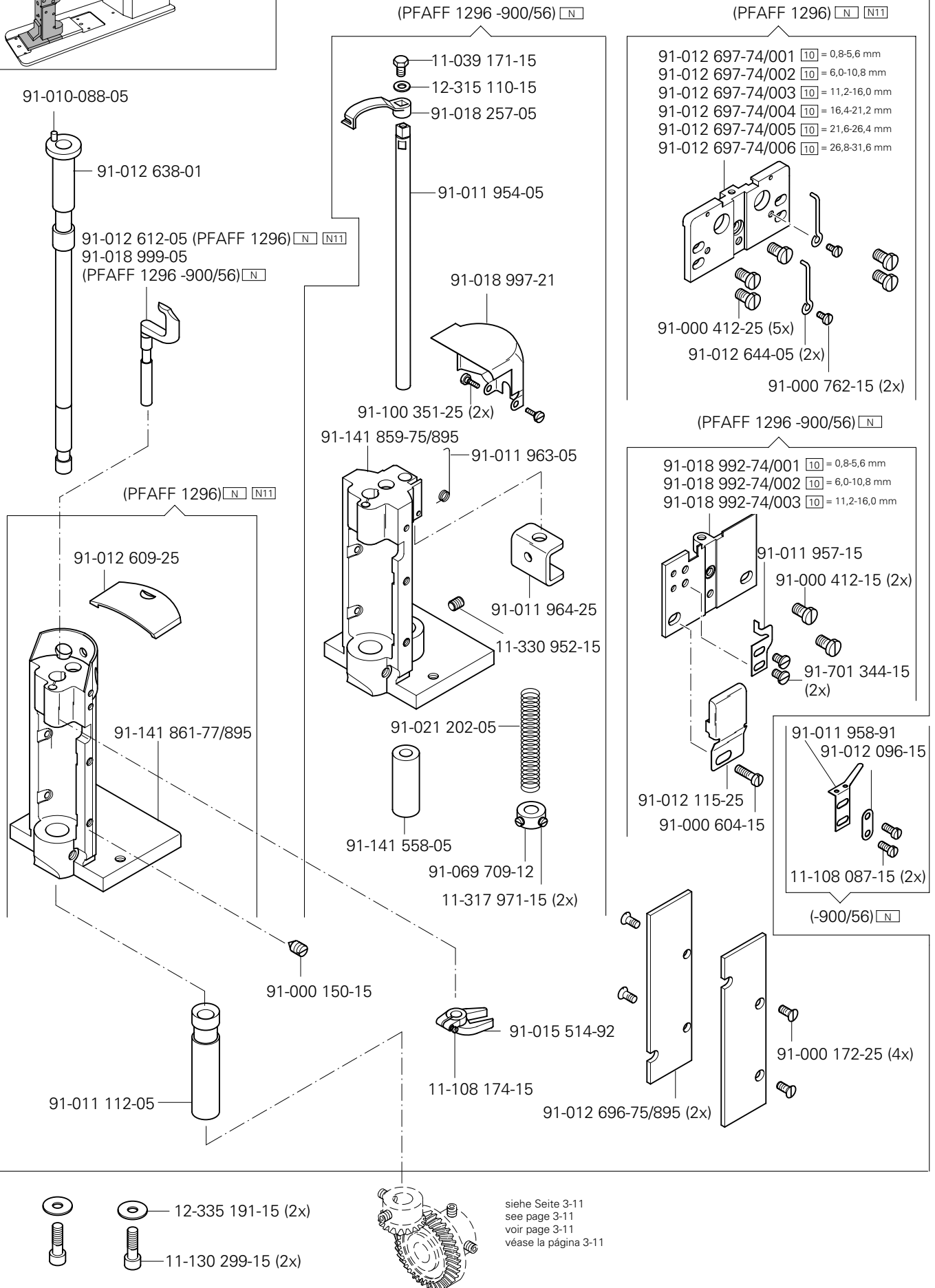
11-130 299-15

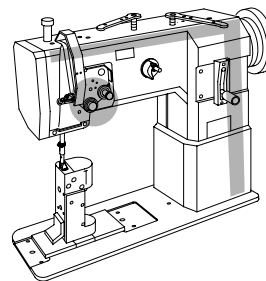


Säule vollständig  
Post assy.  
Colonne complète  
Columna completo

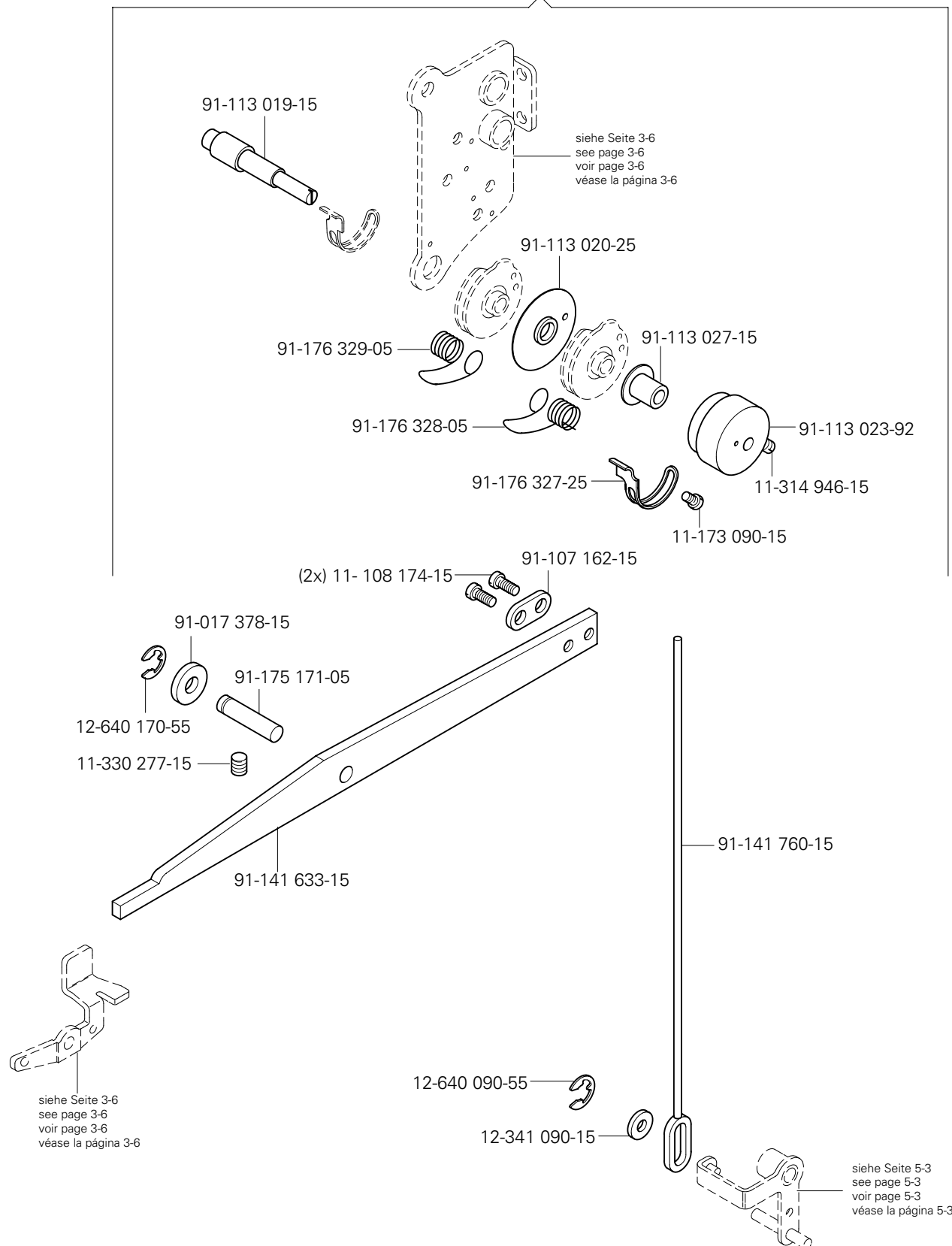
PFAFF 1296 BN; CN; CN11

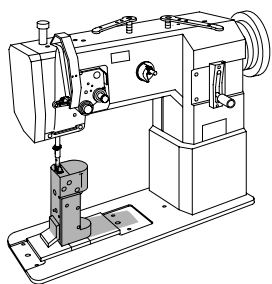
4





(PFAFF 1296)

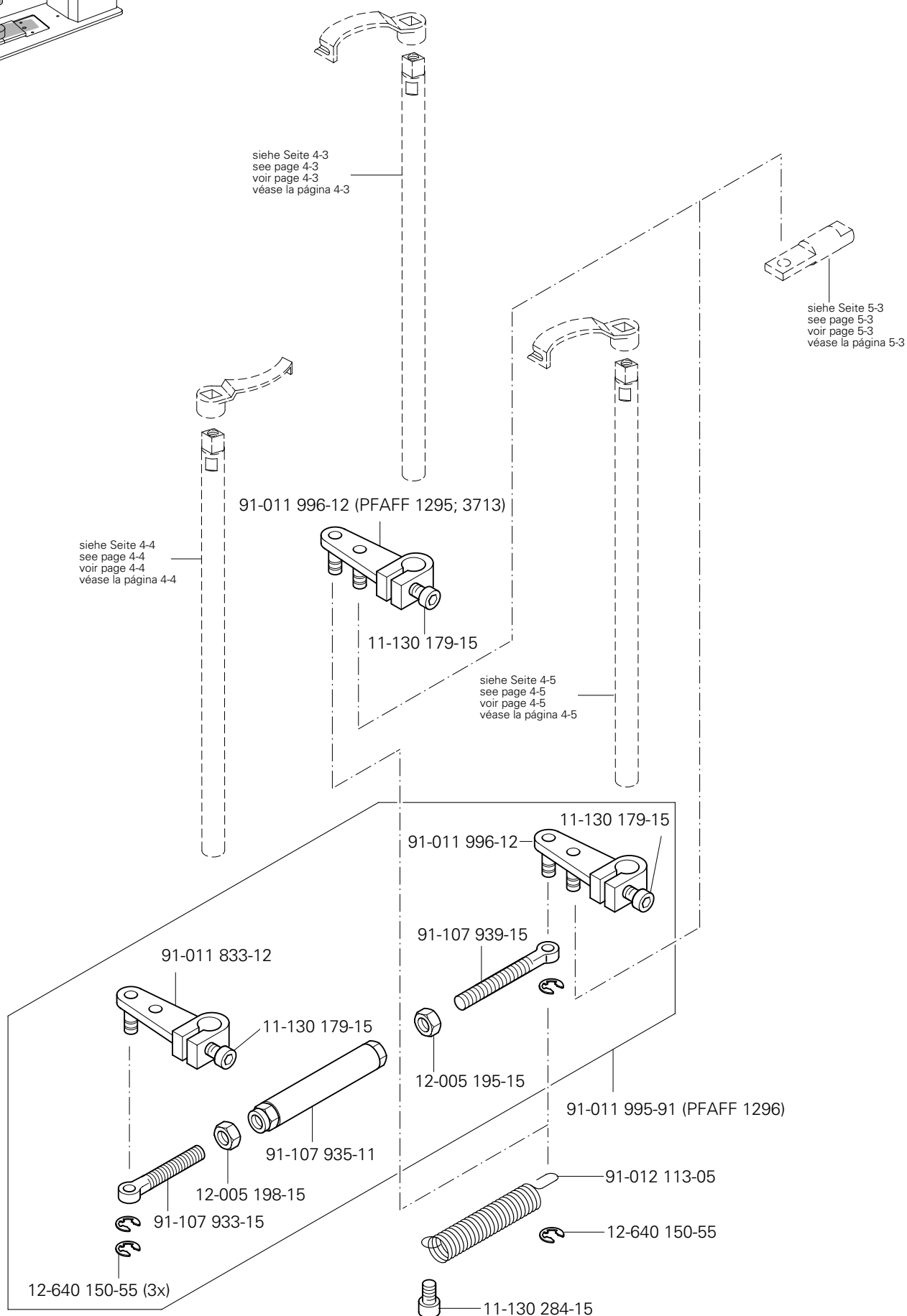


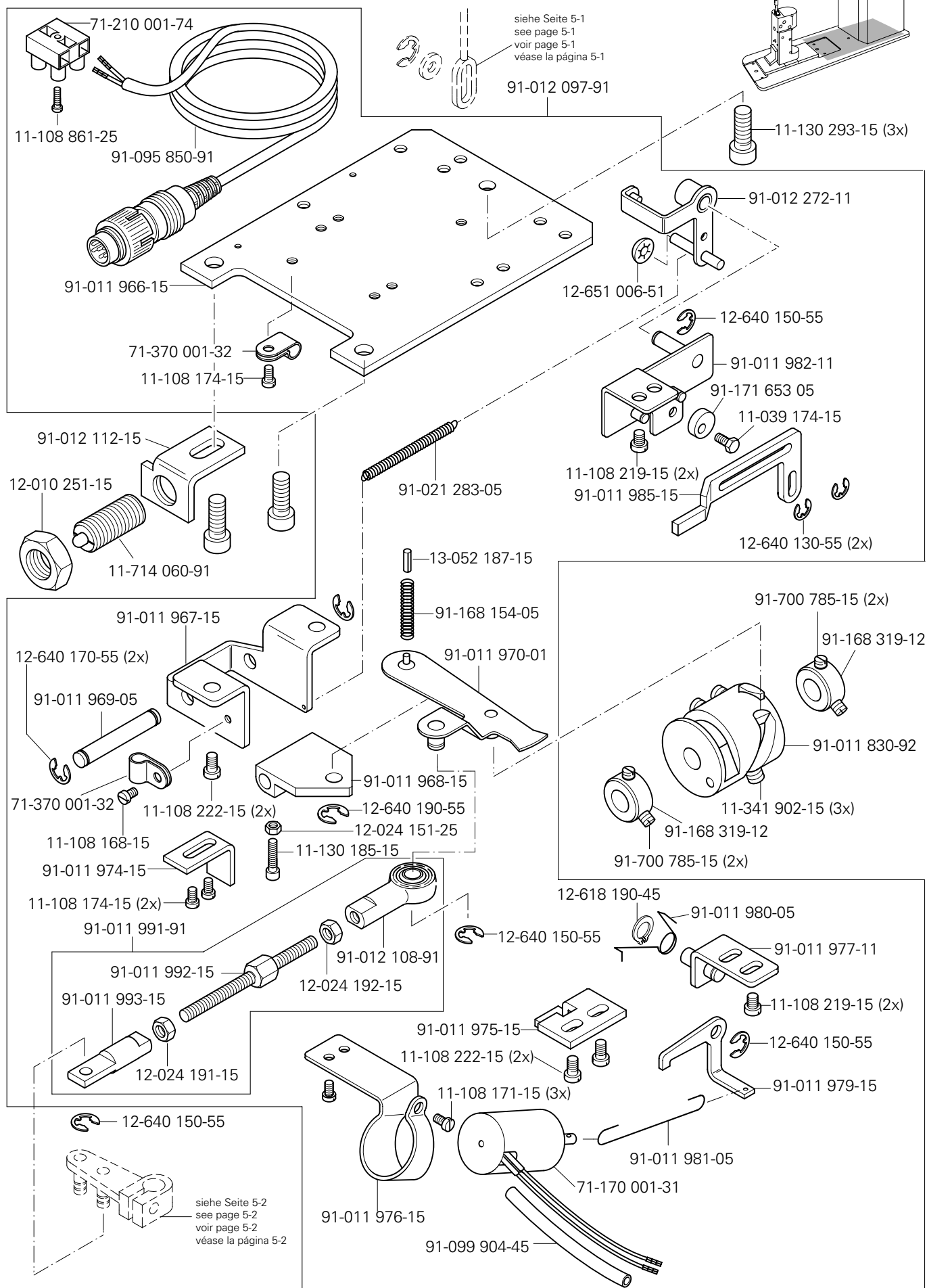


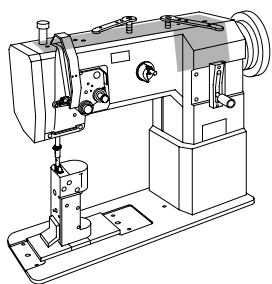
Fadenabschneid-Einrichtung (-900/56)  
Thread trimmer (-900/56)  
Coupe-fil (-900/56)  
Cortahilos (-900/56)

PFAFF 1295 CN  
PFAFF 1296 BN; CN  
PFAFF 3713-2/01 CN

5







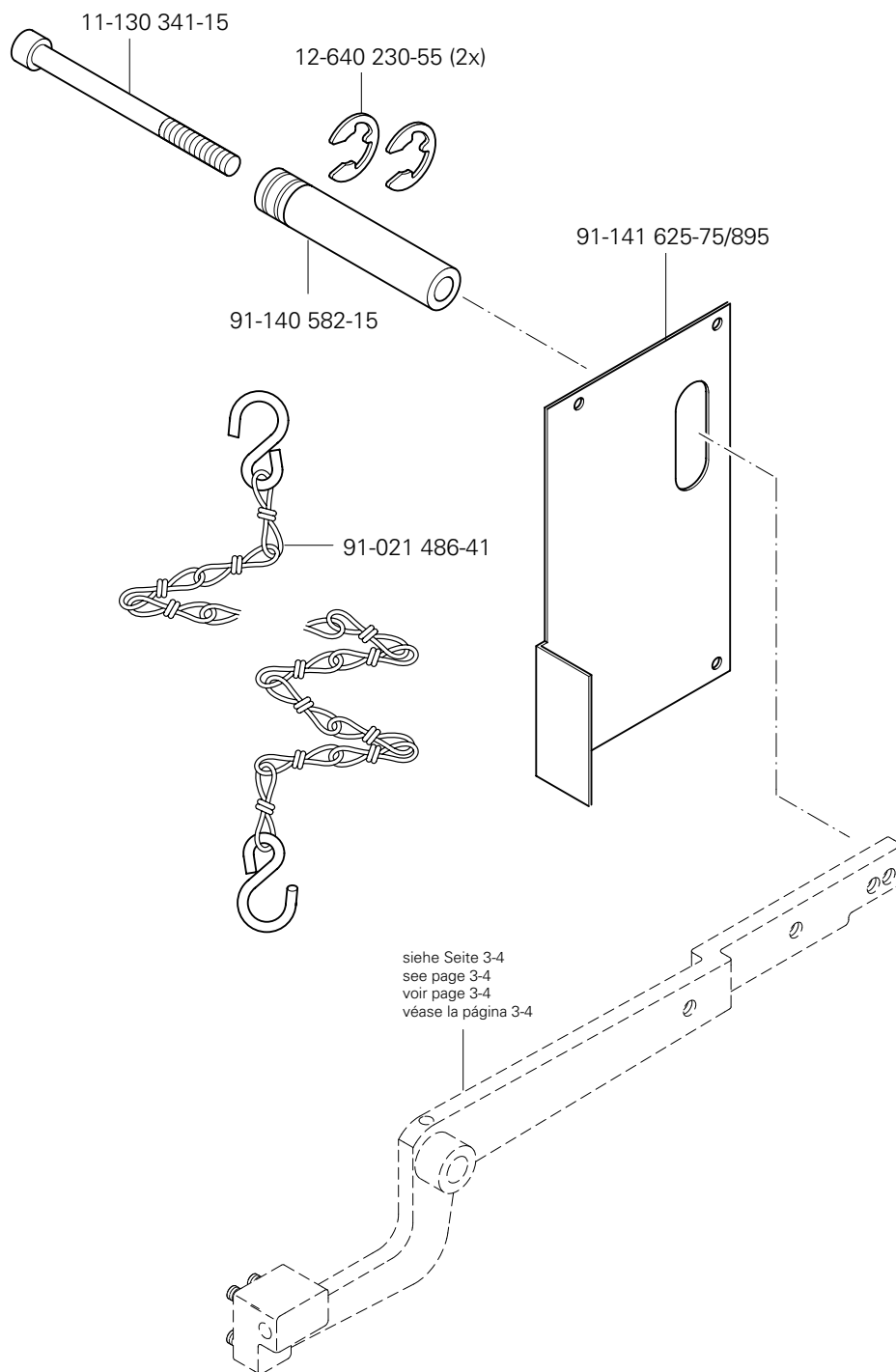
Nähfuß heben über Pedal (-910/01)

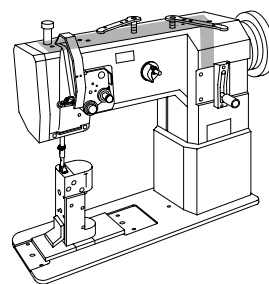
Raiser presser foot via the pedal (-910/01)

Relever le pied presseur en actionnant la pédale (-910/01) PFAFF 1295 CN

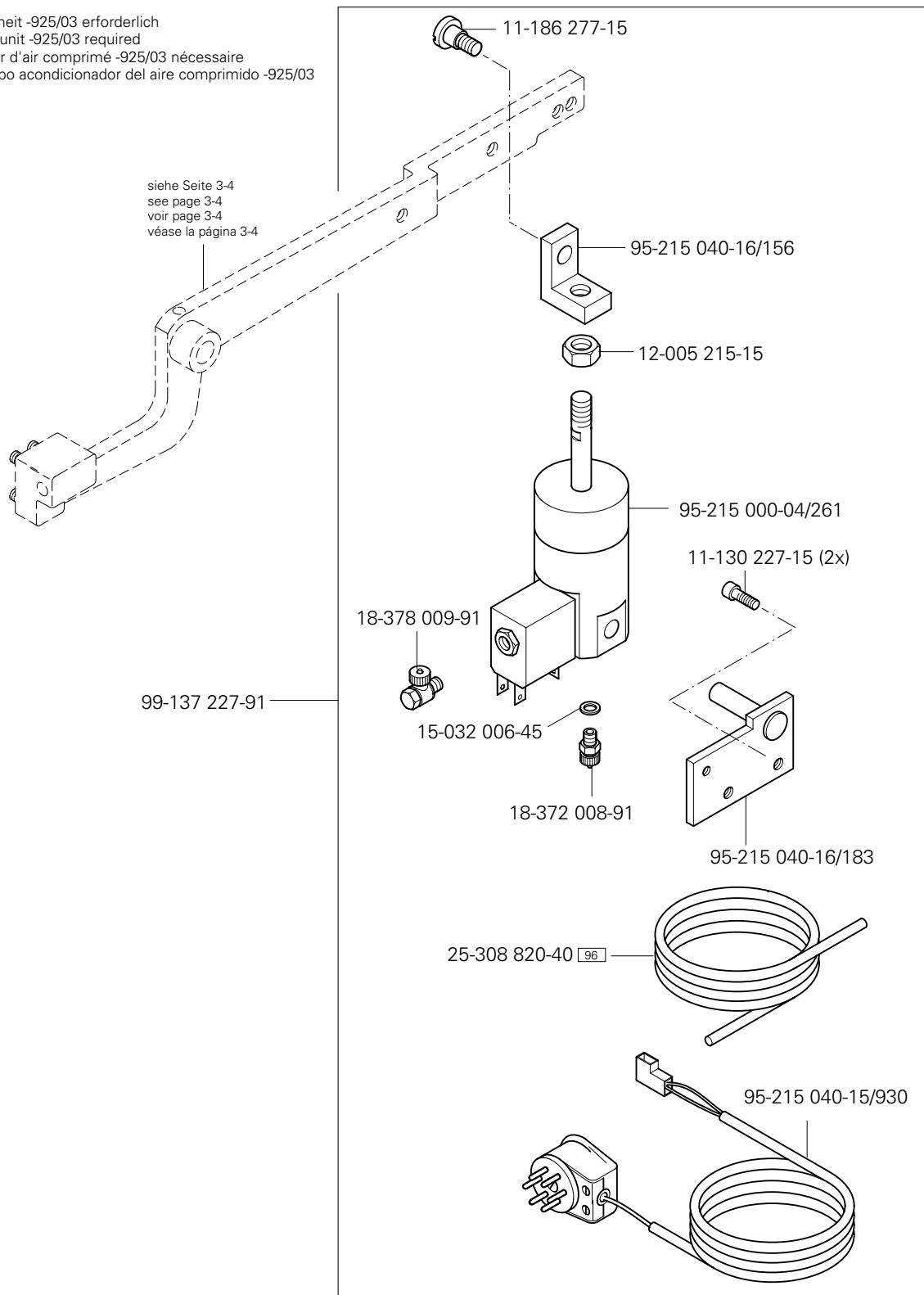
Elevación del prensatelas mediante pedal (-910/01) PFAFF 1296 BN; CN

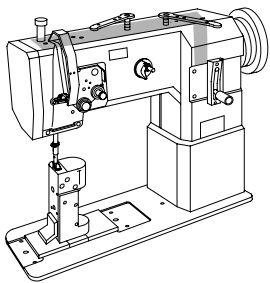
6





Wartungseinheit -925/03 erforderlich  
 Conditioning unit -925/03 required  
 Conditionneur d'air comprimé -925/03 nécessaire  
 Requiere grupo acondicionador del aire comprimido -925/03



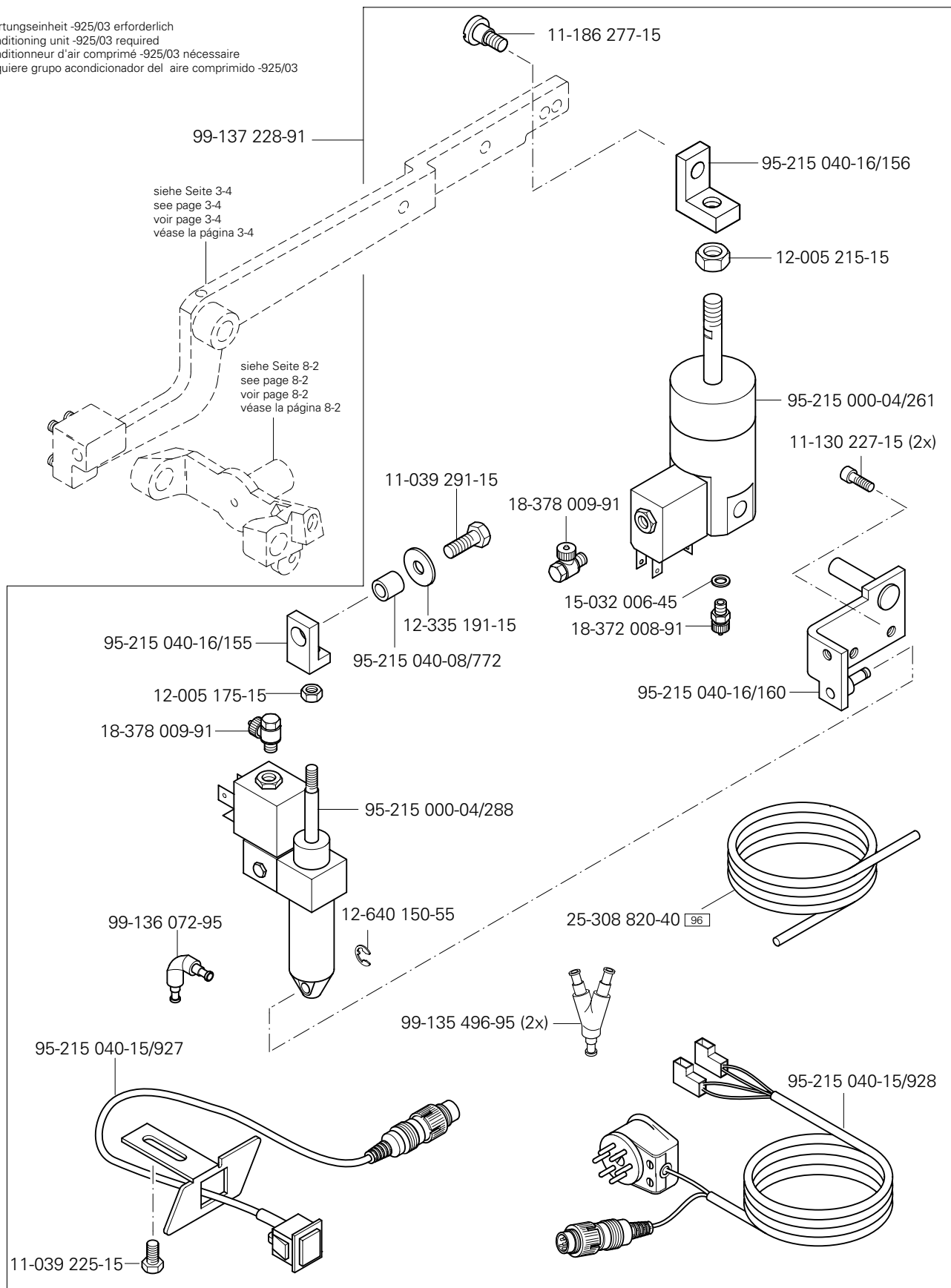


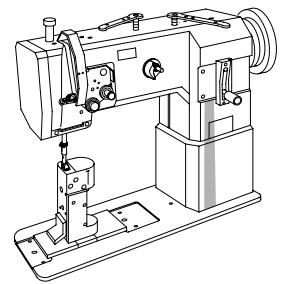
**Verriegelungs-Einrichtung (-911/97)**  
**Backtacking mechanism (-911/97)**  
**Dispositif à points d'arrêt (-911/97)**  
**Rematador (-911/97)**

PFAFF 1295 CN; CN11  
PFAFF 1296 BN; CN; CN11  
PFAFF 3713-2/01 CN

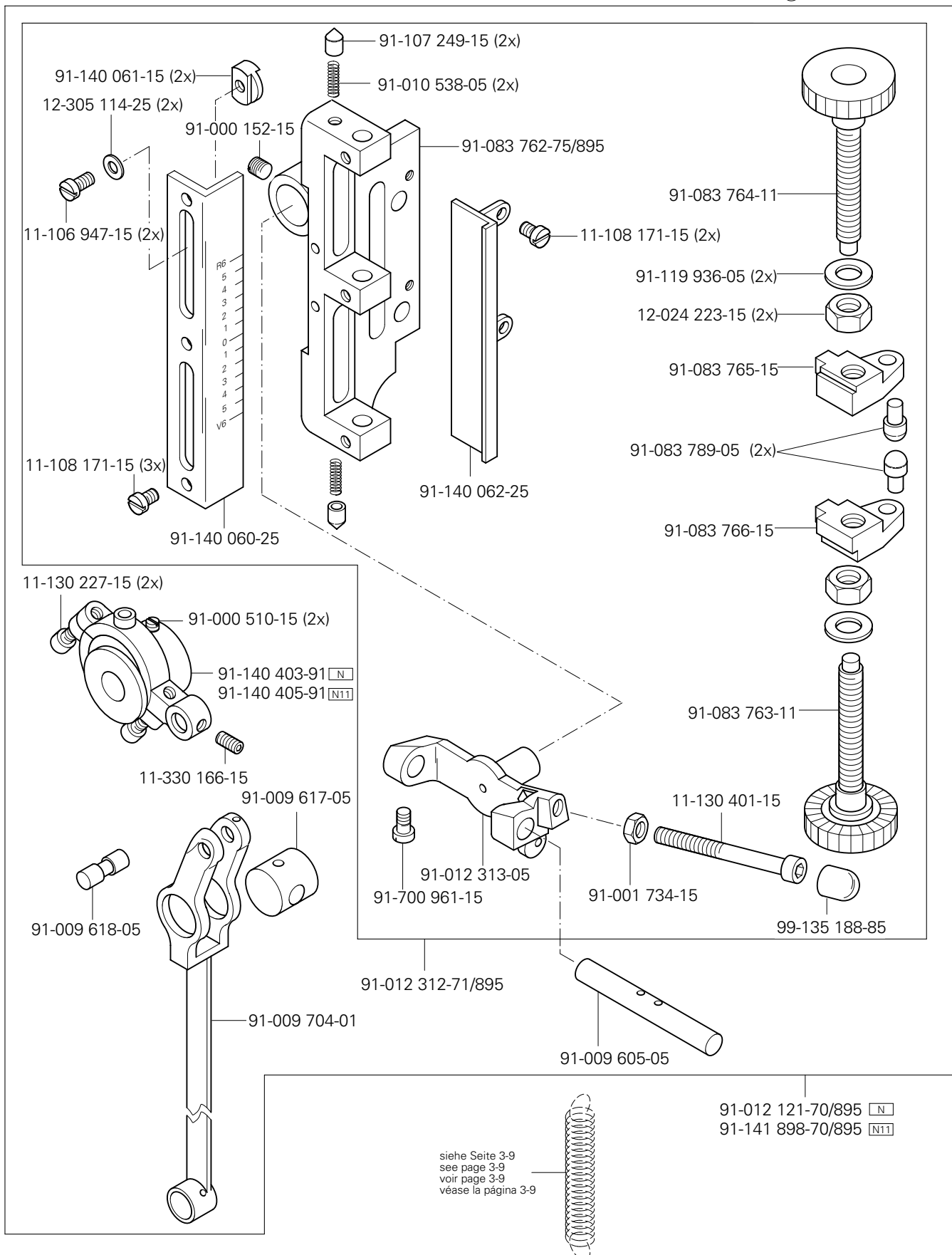
8

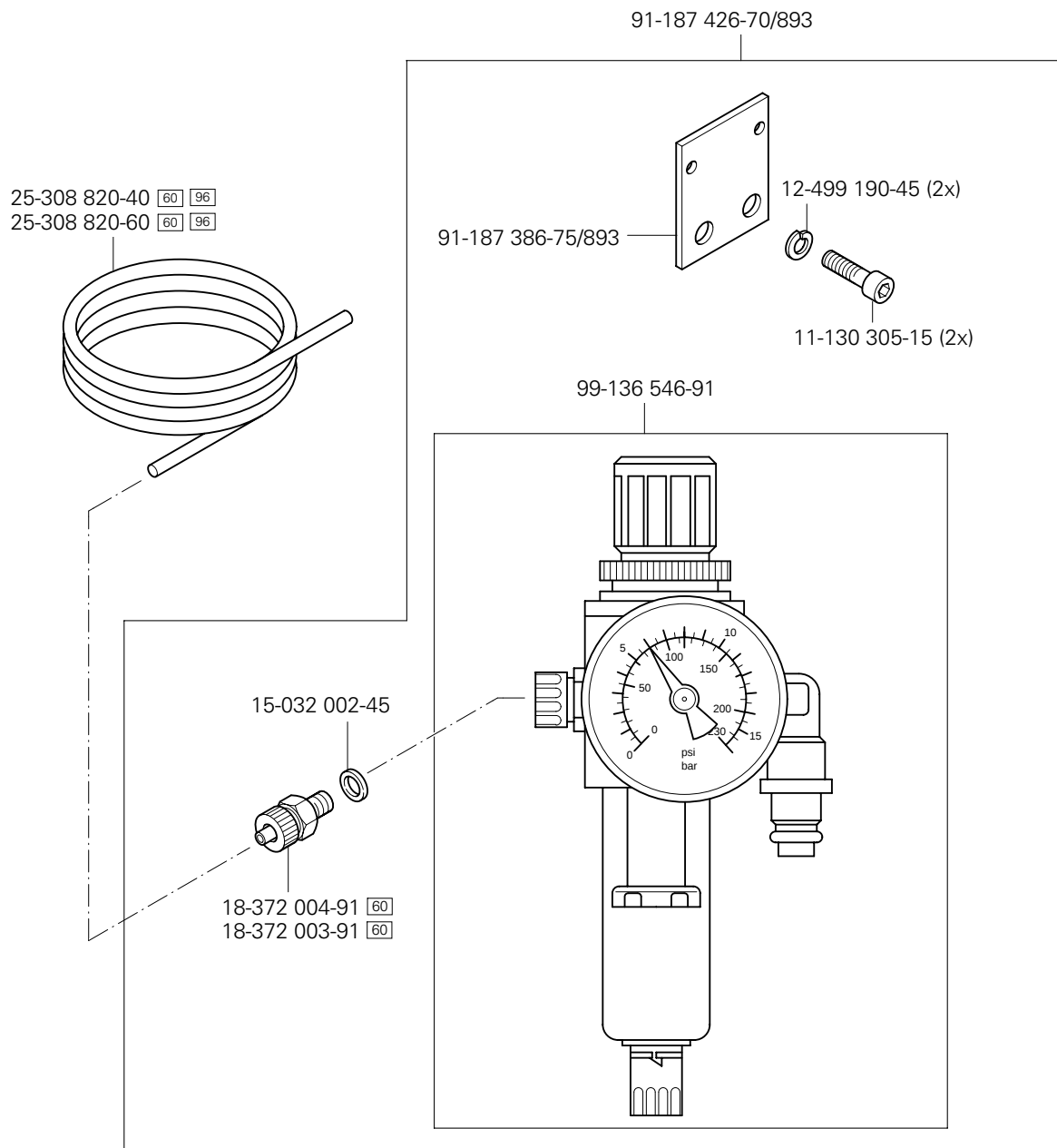
Wartungseinheit -925/03 erforderlich  
Conditioning unit -925/03 required  
Conditionneur d'air comprimé -925/03 nécessaire  
Requiere grupo acondicionador del aire comprimido -925/03

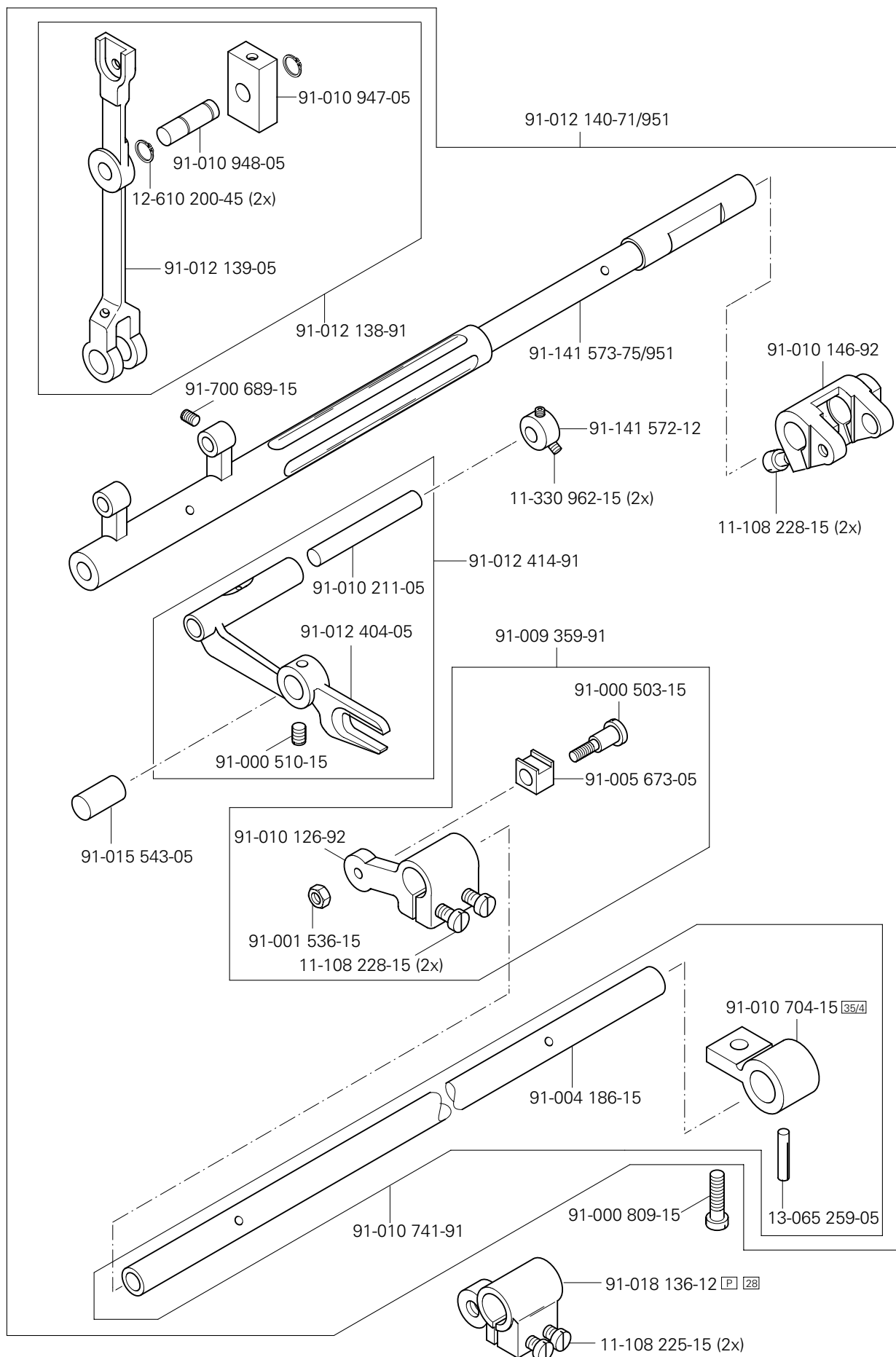


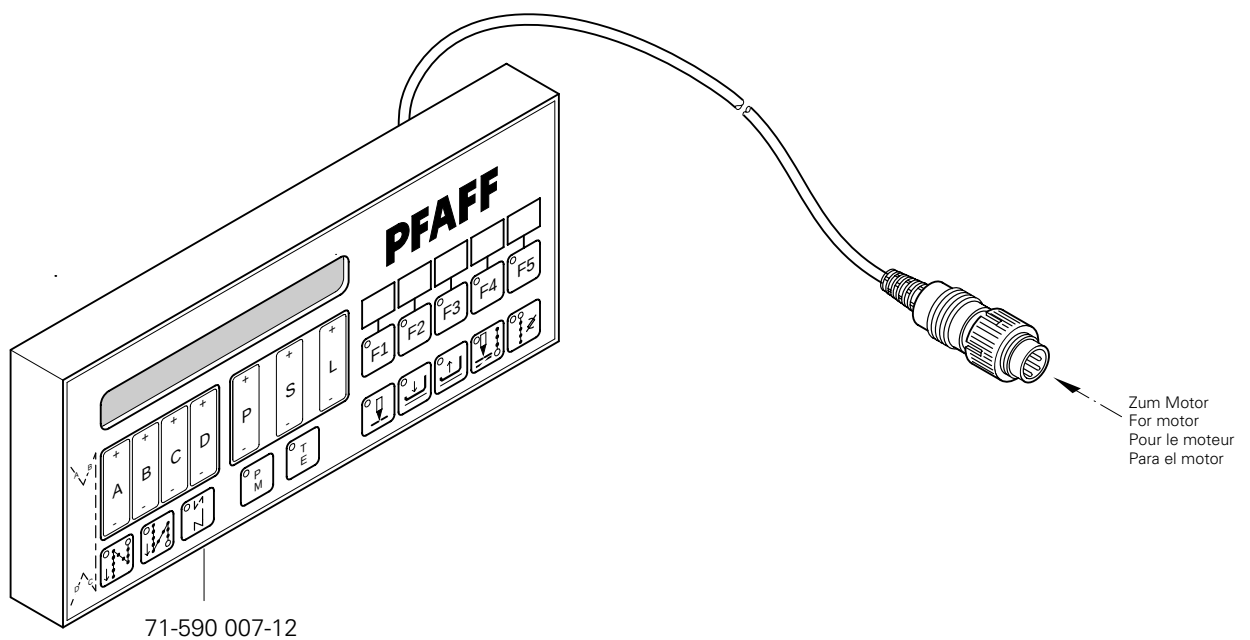


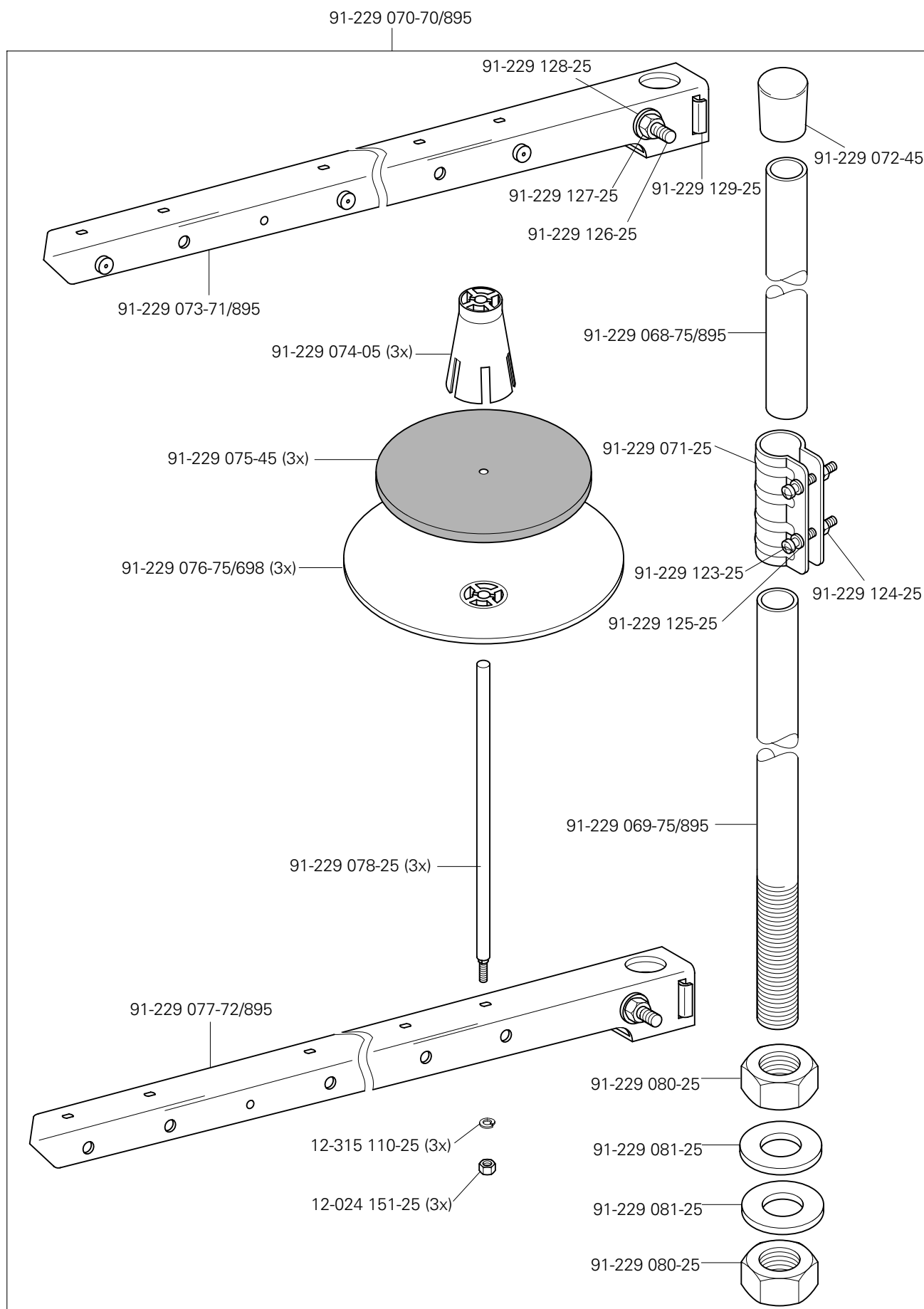
Wartungseinheit -925/03 erforderlich  
 Conditioning unit -925/03 required  
 Conditionneur d'air comprimé -925/03 nécessaire  
 Requiere grupo acondicionador del aire comprimido -925/03

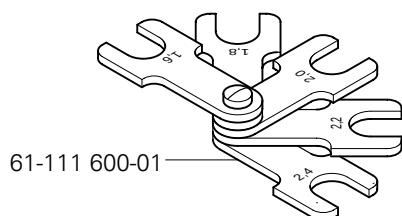




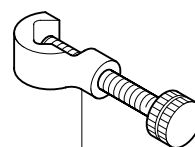




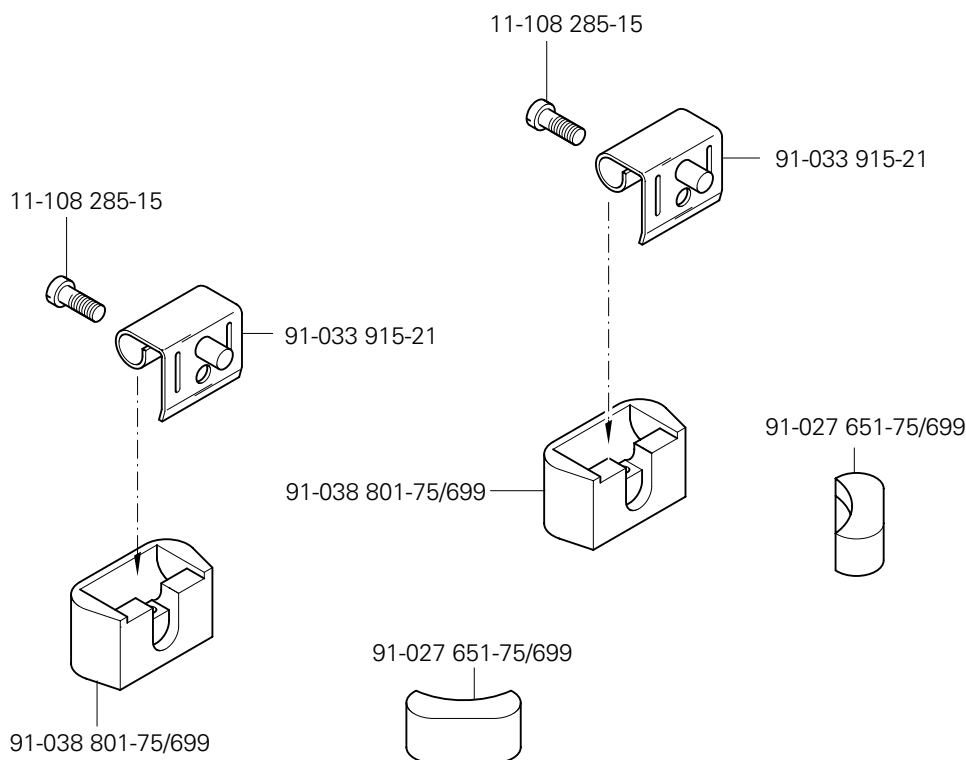




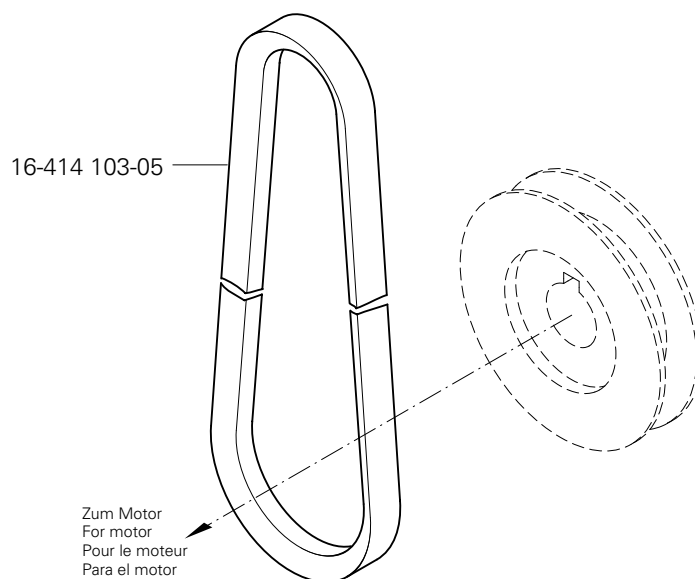
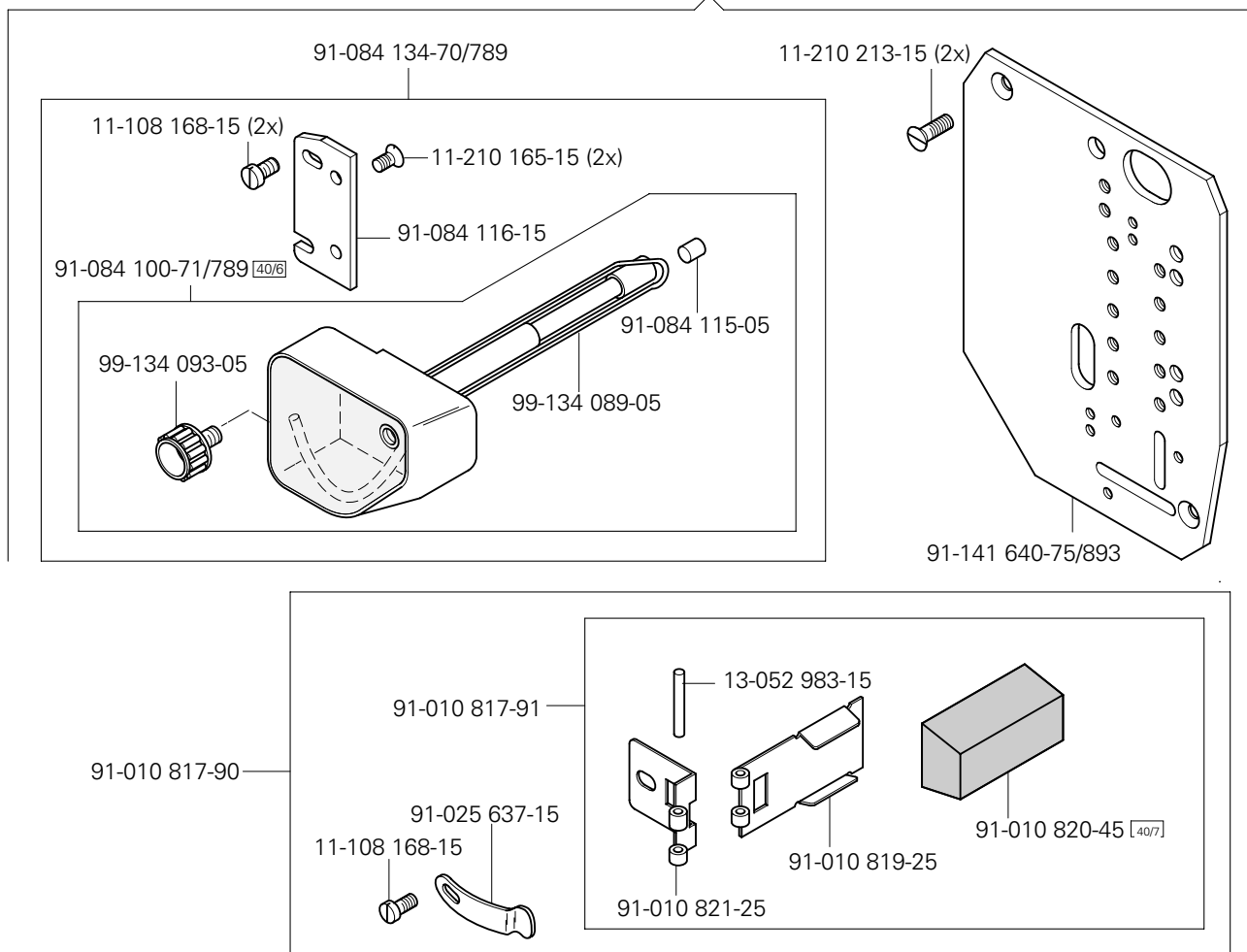
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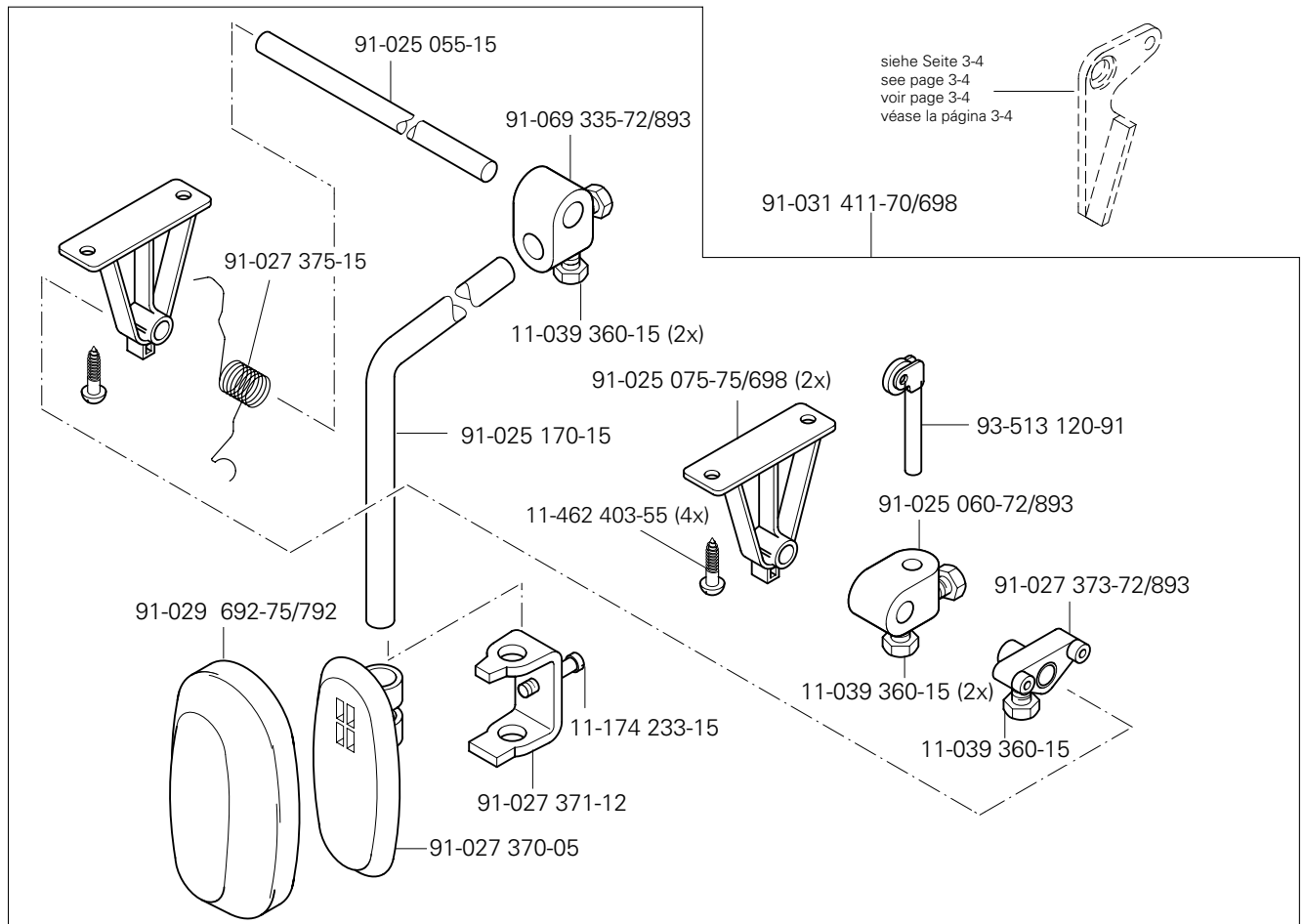
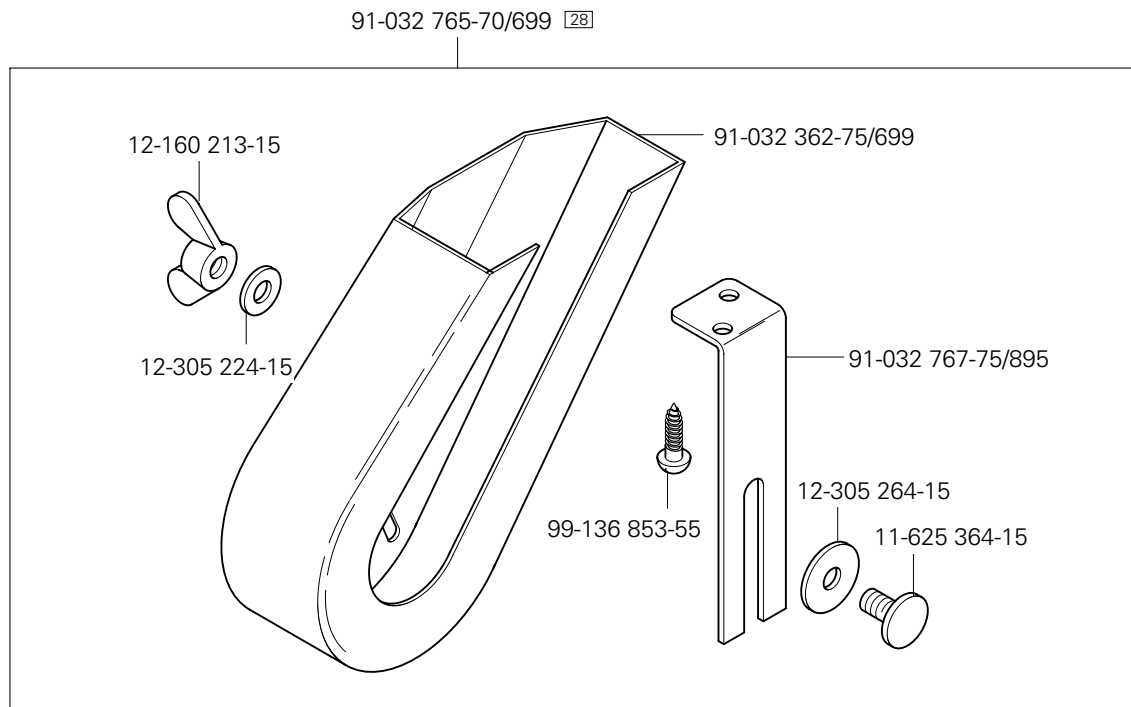


61-111 600-35



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| Öl<br>Oil<br>Huile<br>Aceite                                                                                               | Mittelpunkts-Viskosität bei:<br>Mean viscosity at:<br>Viscosité moyenne à:<br>Viscosidad media a: |                    | Dichte bei:<br>Density of:<br>Densité à:<br>Densidad a: |                             | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |                                |                                   |
|----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------|---------------------------------------------------------|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------------|
|                                                                                                                            | °C                                                                                                | mm <sup>2</sup> /s | °C                                                      | g/cm <sup>3</sup><br>(g/ml) | 1 Liter<br>1 Litre<br>1 Litro                                                                                                                      | 5 Liter<br>5 Litre<br>5 Litros | 10 Liter<br>10 Litre<br>10 Litros |
| 28-011 201-44                                                                                                              | 40                                                                                                | 22,0               | 15                                                      | 0,865                       | 91-129 917-91                                                                                                                                      | 91-129 919-91                  | 91-129 920-91                     |
| 28-011 202-17<br>(Fadenschmiermittel)<br>(Thread lubricant)<br>(Agents de<br>lubrication de fil)<br>(Lubricantes del hilo) |                                                                                                   |                    | 21                                                      | 0,810                       | 91-129 941-91                                                                                                                                      |                                |                                   |
|                                                                                                                            |                                                                                                   |                    |                                                         |                             |                                                                                                                                                    |                                |                                   |

| Fett<br>Grease<br>Graisse<br>Grasa | Penetration<br>Penetration<br>Pénétration<br>Penetración | Tropfpunkt<br>Drip-point<br>Point de suintement<br>Punto de goteo | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |               |               |
|------------------------------------|----------------------------------------------------------|-------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------|
|                                    |                                                          |                                                                   | 0,25 kg                                                                                                                                            | 0,5 kg        | 1 kg          |
| 28-011 202-05                      |                                                          |                                                                   |                                                                                                                                                    |               | 28-011 202-05 |
| 28-011 202-43                      | 375 - 405                                                | 150                                                               |                                                                                                                                                    | 28-011 202-43 |               |
| 28-011 202-47                      | 220 - 250                                                | 185                                                               |                                                                                                                                                    |               | 28-011 202-47 |
|                                    |                                                          |                                                                   |                                                                                                                                                    |               |               |

| Reinigungsmittel<br>Cleansing agent<br>Agents de nettoyage<br>Limpiadores | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                           | 240 ml                                                                                                                                             |
| Isoprophyl-Alkohol                                                        | 95-665 735-91                                                                                                                                      |

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| 91-012 625-75/895 | 4 - 2                            | 91-015 542-05     | 3 - 10                           | 91-018 676-91     | 4 - 1                            | 91-056 192-25     | 3 - 8                            |
| 91-012 626-25     | 4 - 2                            | 91-015 543-05     | 3 - 10, 10 - 1                   | 91-018 682-05     | 4 - 1                            | 91-056 193-25     | 3 - 8                            |
| 91-012 628-74/002 | 4 - 2                            | 91-015 657-01     | 3 - 8                            | 91-018 799-91     | 3 - 6                            | 91-056 578-91     | 3 - 8                            |
| 91-012 630-05     | 4 - 3                            | 91-015 664-05     | 3 - 10                           | 91-018 992-74/001 | 4 - 4, 4 - 5                     | 91-057 720-15     | 3 - 2                            |

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| 91-063 051-01     | 3 - 5                            | 91-118 099-91     | 3 - 7                            | 91-140 327-91     | 3 - 5                            | 91-141 100-91     | 3 - 2                            |
| 91-069 037-15     | 3 - 12                           | 91-118 196-12     | 3 - 2                            | 91-140 328-91     | 3 - 5                            | 91-141 101-15     | 3 - 2                            |
| 91-069 043-15     | 3 - 5                            | 91-118 430-25     | 3 - 6                            | 91-140 336-15     | 3 - 4                            | 91-141 102-05     | 3 - 2                            |
| 91-069 335-72/893 | 17 - 1                           | 91-118 681-05     | 3 - 7                            | 91-140 342-01     | 3 - 3                            | 91-141 192-92     | 3 - 10                           |
| 91-069 709-12     | 4 - 3, 4 - 4,<br>4 - 5           | 91-118 683-05     | 3 - 7                            | 91-140 347-01     | 3 - 2                            | 91-141 307-05     | 3 - 3                            |
| 91-083 762-75/895 | 8 - 2                            | 91-118 685-05     | 3 - 7                            | 91-140 349-05     | 3 - 2, 3 - 3                     | 91-141 312-71/951 | 3 - 3                            |
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| 91-083 765-15     | 8 - 2                            | 91-119 421-05     | 3 - 2                            | 91-140 353-05     | 3 - 2                            | 91-141 315-71/951 | 3 - 3                            |
| 91-083 766-15     | 8 - 2                            | 91-119 590-05     | 3 - 9                            | 91-140 358-05     | 3 - 2                            | 91-141 429-15     | 3 - 1                            |
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| 91-084 116-15     | 15 - 1                           | 91-129 917-91     | 19 - 1                           | 91-140 366-05     | 3 - 2                            | 91-141 452-12     | 3 - 8                            |
| 91-084 134-70/789 | 15 - 1                           | 91-129 919-91     | 19 - 1                           | 91-140 367-05     | 3 - 2                            | 91-141 455-91     | 3 - 8                            |
| 91-095 850-91     | 5 - 3                            | 91-129 920-91     | 19 - 1                           | 91-140 368-05     | 3 - 2                            | 91-141 502-15     | 3 - 2                            |
| 91-099 904-45     | 5 - 3                            | 91-129 941-91     | 19 - 1                           | 91-140 372-05     | 3 - 2                            | 91-141 558-05     | 4 - 3, 4 - 4,<br>4 - 5           |
| 91-100 281-25     | 3 - 7                            | 91-140 060-25     | 8 - 2                            | 91-140 378-05     | 3 - 3                            | 91-141 572-12     | 3 - 10, 10 - 1                   |
| 91-100 351-25     | 4 - 3, 4 - 4,<br>4 - 5           | 91-140 061-15     | 8 - 2                            | 91-140 379-92     | 3 - 3                            | 91-141 573-75/951 | 3 - 10, 10 - 1                   |
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| 91-105 005-15     | 3 - 3                            | 91-140 068-75/951 | 3 - 4                            | 91-140 403-91     | 3 - 9, 8 - 2                     | 91-141 617-75/698 | 3 - 1                            |
| 91-105 447-25     | 3 - 6                            | 91-140 085-05     | 3 - 3                            | 91-140 405-91     | 3 - 9, 8 - 2                     | 91-141 618-75/895 | 3 - 1                            |
| 91-107 162-15     | 5 - 1                            | 91-140 086-12     | 3 - 3                            | 91-140 450-25     | 3 - 2                            | 91-141 619-05     | 3 - 7                            |
| 91-107 249-15     | 8 - 2                            | 91-140 101-05     | 3 - 7                            | 91-140 481-01     | 3 - 8                            | 91-141 620-72/893 | 3 - 8                            |
| 91-107 933-15     | 5 - 2                            | 91-140 102-05     | 3 - 7                            | 91-140 516-75/770 | 3 - 7, 3 - 11                    | 91-141 621-75/895 | 3 - 1                            |
| 91-107 935-11     | 5 - 2                            | 91-140 120-05     | 3 - 8                            | 91-140 560-90     | 3 - 12                           | 91-141 622-75/698 | 3 - 1                            |
| 91-107 939-15     | 5 - 2                            | 91-140 123-91     | 3 - 8                            | 91-140 561-91     | 3 - 12                           | 91-141 623-75/698 | 3 - 1                            |
| 91-108 015-02     | 3 - 7                            | 91-140 149-15     | 3 - 1                            | 91-140 562-05     | 3 - 12                           | 91-141 624-75/895 | 3 - 1                            |
| 91-113 017-91     | 3 - 6                            | 91-140 201-05     | 3 - 11                           | 91-140 563-05     | 3 - 12                           | 91-141 625-75/895 | 6 - 1                            |
| 91-113 019-15     | 5 - 1                            | 91-140 202-05     | 3 - 11                           | 91-140 564-92     | 3 - 12                           | 91-141 626-05     | 3 - 4                            |
| 91-113 020-25     | 5 - 1                            | 91-140 273-05     | 3 - 3, 3 - 5                     | 91-140 582-15     | 6 - 1                            | 91-141 628-75/895 | 3 - 1                            |
| 91-113 023-92     | 5 - 1                            | 91-140 292-91     | 3 - 3                            | 91-141 087-05     | 3 - 12                           | 91-141 633-15     | 5 - 1                            |

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| 91-141 663-15     | 3 - 4                            | 91-141 883-05     | 3 - 9                            | 91-176 332-25     | 3 - 6                            | 91-700 592-15     | 3 - 4                            |
| 91-141 664-75/895 | 3 - 1                            | 91-141 885-25     | 3 - 6                            | 91-187 386-75/893 | 9 - 1                            | 91-700 689-15     | 3 - 7, 3 - 10,<br>3 - 12, 10 - 1 |
| 91-141 665-91     | 3 - 3                            | 91-141 886-70/895 | 3 - 9                            | 91-187 426-70/893 | 9 - 1                            | 91-700 785-15     | 3 - 11, 5 - 3                    |
| 91-141 666-05     | 3 - 3                            | 91-141 890-91     | 3 - 5                            | 91-229 068-75/895 | 12 - 1                           | 91-700 961-15     | 3 - 9, 8 - 2                     |
| 91-141 667-05     | 3 - 3                            | 91-141 891-05     | 3 - 10                           | 91-229 069-75/895 | 12 - 1                           | 91-701 344-15     | 4 - 2, 4 - 4,<br>4 - 5           |
| 91-141 668-15     | 3 - 2                            | 91-141 892-91     | 3 - 10                           | 91-229 070-70/895 | 12 - 1                           | 91-709 610-71/698 | 3 - 9                            |
| 91-141 674-05     | 3 - 9                            | 91-141 893-71/951 | 3 - 3                            | 91-229 071-25     | 12 - 1                           | 93-513 120-91     | 17 - 1                           |
| 91-141 679-71/698 | 3 - 9                            | 91-141 894-05     | 3 - 3                            | 91-229 072-45     | 12 - 1                           | 95-215 000-04/261 | 7 - 1, 8 - 1                     |
| 91-141 688-90     | 3 - 1                            | 91-141 895-91     | 3 - 6                            | 91-229 073-71/895 | 12 - 1                           | 95-215 000-04/288 | 8 - 1                            |
| 91-141 694-05     | 3 - 3                            | 91-141 896-91     | 3 - 6                            | 91-229 074-05     | 12 - 1                           | 95-215 040-08/772 | 8 - 1                            |
| 91-141 710-72/893 | 3 - 8                            | 91-141 897-05     | 3 - 8                            | 91-229 075-45     | 12 - 1                           | 95-215 040-15/927 | 8 - 1                            |
| 91-141 760-15     | 5 - 1                            | 91-141 898-70/895 | 8 - 2                            | 91-229 076-75/698 | 12 - 1                           | 95-215 040-15/928 | 8 - 1                            |
| 91-141 818-15     | 3 - 4                            | 91-166 452-21     | 3 - 8                            | 91-229 077-72/895 | 12 - 1                           | 95-215 040-15/930 | 7 - 1                            |
| 91-141 829-92     | 3 - 4                            | 91-166 559-25     | 3 - 6                            | 91-229 078-25     | 12 - 1                           | 95-215 040-16/155 | 8 - 1                            |
| 91-141 831-15     | 3 - 4                            | 91-166 670-15     | 3 - 1                            | 91-229 080-25     | 12 - 1                           | 95-215 040-16/156 | 7 - 1, 8 - 1                     |
| 91-141 848-91     | 3 - 2                            | 91-168 154-05     | 5 - 3                            | 91-229 081-25     | 12 - 1                           | 95-215 040-16/160 | 8 - 1                            |
| 91-141 850-91     | 3 - 2                            | 91-168 319-12     | 3 - 11, 5 - 3                    | 91-229 123-25     | 12 - 1                           | 95-215 040-16/183 | 7 - 1                            |
| 91-141 851-91     | 3 - 2                            | 91-168 480-15     | 3 - 8                            | 91-229 124-25     | 12 - 1                           | 95-665 735-91     | 19 - 1                           |
| 91-141 852-91     | 3 - 2                            | 91-169 523-05     | 3 - 3, 3 - 8                     | 91-229 125-25     | 12 - 1                           | 96-711 962-05     | 3 - 2                            |
| 91-141 853-91     | 3 - 3                            | 91-171 042-05     | 3 - 7                            | 91-229 126-25     | 12 - 1                           | 99-134 089-05     | 15 - 1                           |
| 91-141 859-75/895 | 4 - 3, 4 - 4,<br>4 - 5           | 91-171 049-05     | 3 - 7                            | 91-229 127-25     | 12 - 1                           | 99-134 093-05     | 15 - 1                           |
| 91-141 861-77/895 | 4 - 3, 4 - 4,<br>4 - 5           | 91-171 653-05     | 5 - 3                            | 91-229 128-25     | 12 - 1                           | 99-135 188-85     | 8 - 2                            |
| 91-141 863-75/895 | 4 - 2                            | 91-171 808-05     | 3 - 2                            | 91-229 129-25     | 12 - 1                           | 99-135 496-95     | 8 - 1                            |
| 91-141 864-75/895 | 4 - 4                            | 91-173 664-15     | 3 - 3                            | 91-229 143-70/895 | 3 - 1                            | 99-135 585-05     | 3 - 8                            |
| 91-141 866-75/895 | 4 - 2                            | 91-174 783-05     | 3 - 7                            | 91-229 144-75/895 | 3 - 1                            | 99-136 072-95     | 8 - 1                            |
| 91-141 871-77/895 | 4 - 3                            | 91-174 879-05     | 3 - 8                            | 91-229 145-75/895 | 3 - 1                            | 99-136 546-91     | 9 - 1                            |
| 91-141 872-75/895 | 4 - 2                            | 91-175 023-05     | 3 - 12                           | 91-229 146-75/895 | 3 - 1                            | 99-136 853-55     | 17 - 1                           |
| 91-141 876-91     | 3 - 8                            | 91-175 126-05     | 3 - 12                           | 91-266 397-01     | 3 - 7                            | 99-137 001-05     | 3 - 1                            |
| 91-141 877-92     | 3 - 8                            | 91-175 171-05     | 5 - 1                            | 91-700 029-15     | 3 - 4                            | 99-137 151-45     | 3 - 7                            |
| 91-141 878-01     | 3 - 8                            | 91-176 267-05     | 3 - 2                            | 91-700 082-15     | 3 - 6                            | 99-137 227-91     | 7 - 1                            |
| 91-141 880-05     | 3 - 8                            | 91-176 327-25     | 5 - 1                            | 91-700 364-25     | 3 - 1                            | 99-137 228-91     | 8 - 1                            |
| 91-141 881-05     | 3 - 10                           | 91-176 328-05     | 5 - 1                            | 91-700 412-25     | 3 - 6                            |                   |                                  |

1295

1296

Unterklassen-Ausstattung

Subclass parts

Composition des sous-classes

Composición de las subclases

3713-2/01

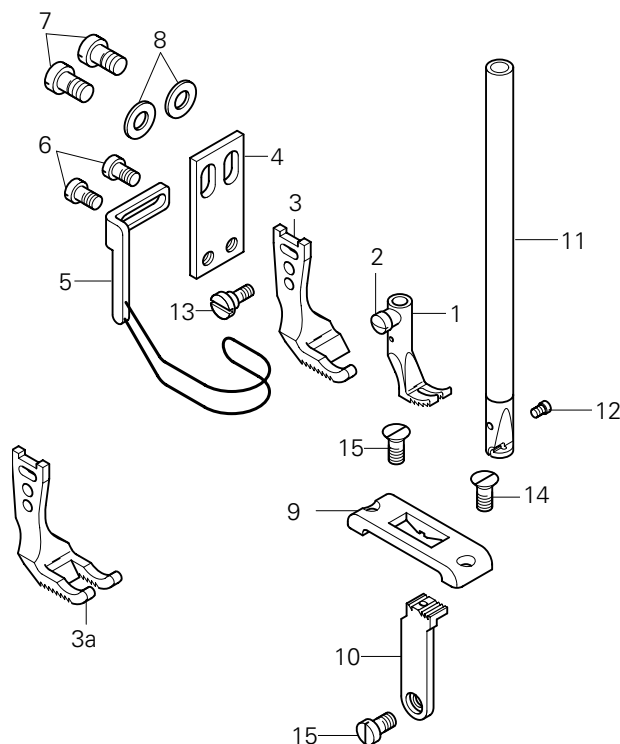
## -6/01

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

For plain seaming operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

Para trabajos de costura en.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de pieza<br>(con -900/56) | Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de pieza<br>(con -900/56) |
|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
| 1 - 10                                        | C<br>C<br>C                            | 6,0<br>6,0<br>11,0                                                   | 91-202 136-93/001<br>91-202 421-93/001                                                                                         | 91-202 137-93/001<br>91-202 137-93/002<br>28                                                                               | 7                                             |                                        |                                                                      | 11-108 222-15                                                                                                                  | 11-108 222-15                                                                                                              |
|                                               |                                        |                                                                      |                                                                                                                                |                                                                                                                            | 8                                             |                                        |                                                                      | 12-305 144-15                                                                                                                  | 12-305 144-15                                                                                                              |
| 1 - 2                                         |                                        |                                                                      | 91-049 269-93/006                                                                                                              | 91-049 269-93/006                                                                                                          | 9                                             | C<br>C                                 | 6,0<br>11,0                                                          | 91-048 319-04/002<br>91-150 791-05                                                                                             | 91-158 292-05                                                                                                              |
| 2                                             |                                        |                                                                      | 91-000 085-15                                                                                                                  | 91-000 085-15                                                                                                              | 10                                            | C<br>C                                 | 6,0<br>11,0                                                          | 91-045 601-04/002<br>91-045 601-04/002                                                                                         | 91-059 254-04/001                                                                                                          |
| 3<br>3a                                       | C<br>C<br>C                            | 6,0<br>11,0<br>6,0                                                   | 91-049 585-04/004<br>91-149 224-04/001                                                                                         | 91-049 585-04/ 004<br>91-046 970-05 28                                                                                     | 11 - 12                                       |                                        |                                                                      | 91-710 650-92                                                                                                                  | 91-710 650-92                                                                                                              |
| 4 - 6                                         |                                        |                                                                      | 91-057 721-91                                                                                                                  | 91-057 721-91                                                                                                              | 12                                            |                                        |                                                                      | 91-173 664-15                                                                                                                  | 91-173 664-15                                                                                                              |
| 4                                             |                                        |                                                                      | 91-057 720-15                                                                                                                  | 91-057 720-15                                                                                                              | 13                                            |                                        |                                                                      | 91-100 366-15                                                                                                                  | 91-100 366-15                                                                                                              |
| 5                                             |                                        |                                                                      | 91-057 697-91                                                                                                                  | 91-057 697-91                                                                                                              | 14                                            |                                        |                                                                      | 91-000 277-25                                                                                                                  | 91-000 277-25                                                                                                              |
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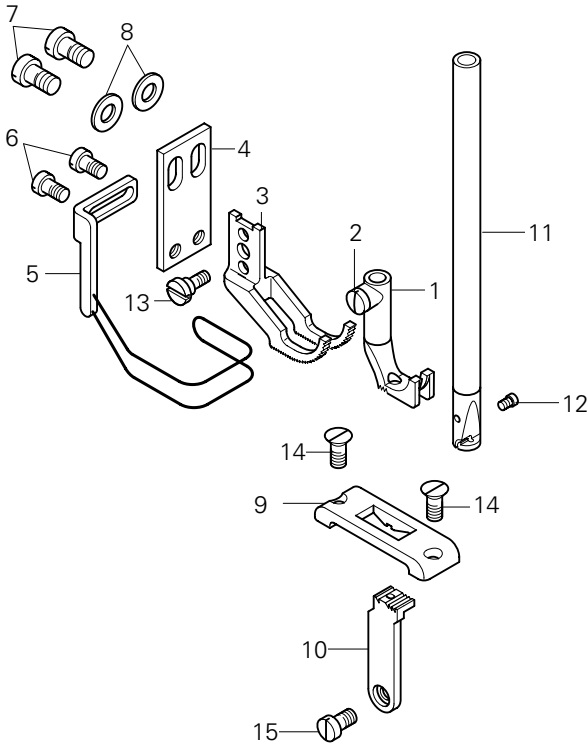
-6/37

Zum Übersteppen von Seiten-  
nähten im Hüftbogenbereich  
bei Jeans etc. Spezialteilesatz  
mit Anschlägen für rechte und  
linke Teile.

For top.stitching side seams in  
the hip curve on jeans, etc.  
Special part set with edge guides  
for right- and left parts.

Pour le surpiquage de coutures  
de côtés sur l'arrondi de la  
hanche pour les jeans, etc., jeu  
de pièces spécial avec butées  
pour pièces de droite et de  
gauche.

Para sobrepespuntar las costuras  
laterales en la zona de las caderas  
de vaqueros etc., juego de piezas  
especial con topes para oiezas  
izquierdas y derechas.

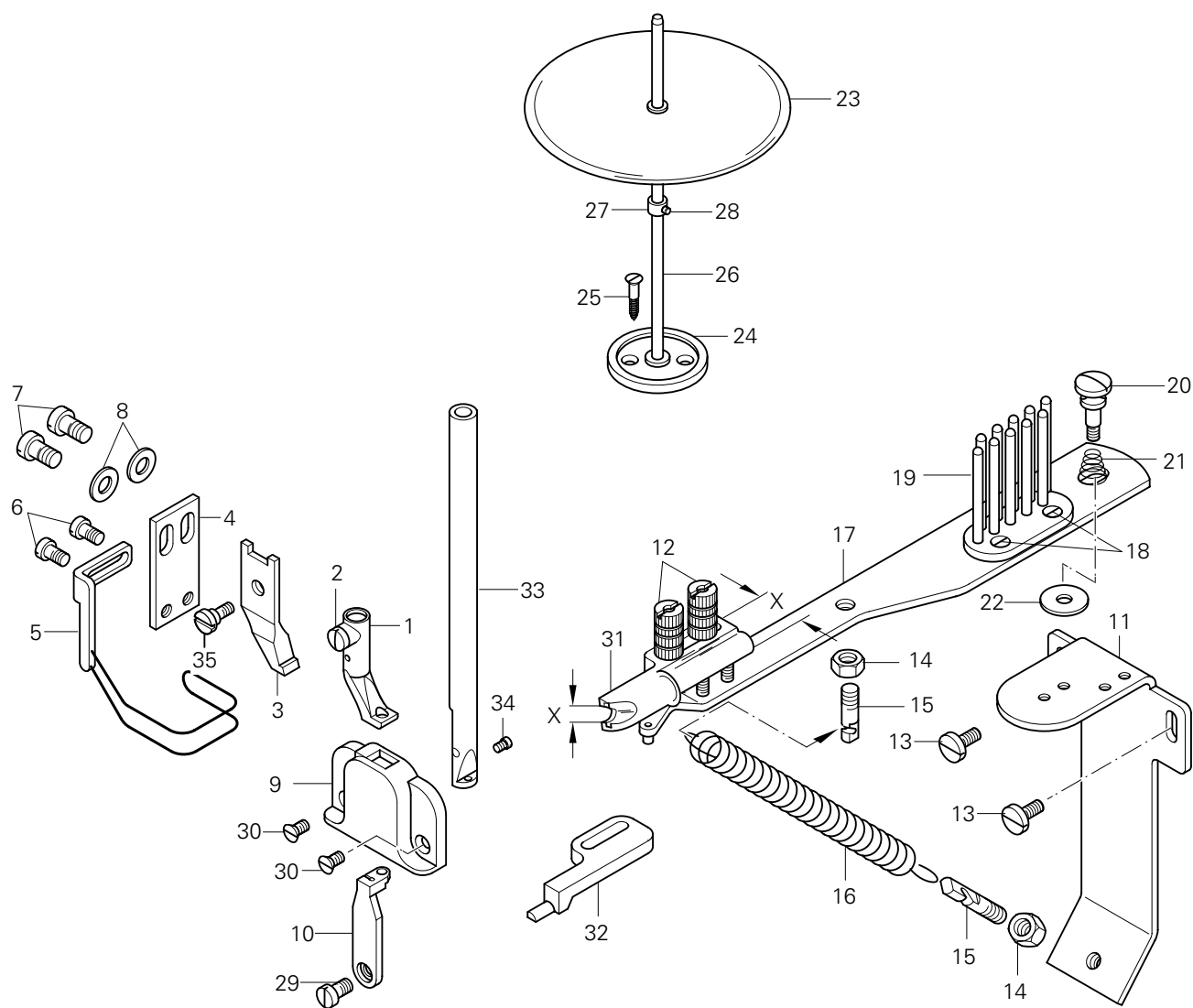
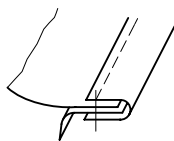


| Pos.-Nr.<br>Item No.<br>N° pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) |
|---------------------------------|----------------------------------------|----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 1 - 10                          | C                                      | 6,0                                                                  |                                                                                                                                 | 91-202 189-93/001                                                                                                           |
| 1 - 2                           |                                        |                                                                      |                                                                                                                                 | 91-149 200-93/001                                                                                                           |
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| Pos.-Nr.<br>Item No.<br>N° pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) |
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| 15                              |                                        |                                                                      |                                                                                                                                 | 91-000 781-15                                                                                                               |

-17/01-940/01

Arbeitsgang  
Operation  
Opération  
Operación



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) | Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56)                  | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) |
|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 1 - 22                                        | C                                      | 6,0                                                                  | 91-202 143-93/001                                                                                                               |                                                                                                                             | 19                                            |                                        |                                                                      | 91-044 251-21                                                                                                                                    |                                                                                                                             |
| 1 - 2                                         |                                        |                                                                      | 91-046 546-93/007                                                                                                               |                                                                                                                             | 20                                            |                                        |                                                                      | 91-000 824-25                                                                                                                                    |                                                                                                                             |
| 2                                             |                                        |                                                                      | 91-000 085-15                                                                                                                   |                                                                                                                             | 21                                            |                                        |                                                                      | 91-040 624-25                                                                                                                                    |                                                                                                                             |
| 3                                             |                                        |                                                                      | 91-046 547-04/003                                                                                                               |                                                                                                                             | 22                                            |                                        |                                                                      | 91-040 624-25                                                                                                                                    |                                                                                                                             |
| 4 - 6                                         |                                        |                                                                      | 91-057 721-91                                                                                                                   |                                                                                                                             | 23 - 28                                       |                                        |                                                                      | 91-043 943-70/895                                                                                                                                |                                                                                                                             |
| 4                                             |                                        |                                                                      | 91-057 720-15                                                                                                                   |                                                                                                                             | 23                                            |                                        |                                                                      | 91-043 124-71/895                                                                                                                                |                                                                                                                             |
| 5                                             |                                        |                                                                      | 91-057 697-91                                                                                                                   |                                                                                                                             | 24                                            |                                        |                                                                      | 91-043 945-75/895                                                                                                                                |                                                                                                                             |
| 6                                             |                                        |                                                                      | 11-108 171-15                                                                                                                   |                                                                                                                             | 25                                            |                                        |                                                                      | 11-470 355-15                                                                                                                                    |                                                                                                                             |
| 7                                             |                                        |                                                                      | 11-108 222-15                                                                                                                   |                                                                                                                             | 26                                            |                                        |                                                                      | 91-043 946-25                                                                                                                                    |                                                                                                                             |
| 8                                             |                                        |                                                                      | 12-305 144-15                                                                                                                   |                                                                                                                             | 27 - 28                                       |                                        |                                                                      | 91-043 947-92                                                                                                                                    |                                                                                                                             |
| 9                                             |                                        |                                                                      | 91-048 487-04/002                                                                                                               |                                                                                                                             | 27                                            |                                        |                                                                      | 91-043 947-25                                                                                                                                    |                                                                                                                             |
| 10                                            |                                        |                                                                      | 91-047 169-04/002                                                                                                               |                                                                                                                             | 28                                            |                                        |                                                                      | 91-000 388-15                                                                                                                                    |                                                                                                                             |
| 11 - 22                                       |                                        |                                                                      | 91-156 732-90/002                                                                                                               |                                                                                                                             | 29                                            |                                        |                                                                      | 91-000 781-15                                                                                                                                    |                                                                                                                             |
| 11                                            |                                        |                                                                      | 91-156 732-25                                                                                                                   |                                                                                                                             | 30                                            |                                        |                                                                      | 91-000 422-15                                                                                                                                    |                                                                                                                             |
| 12                                            |                                        |                                                                      | 91-001 592-25                                                                                                                   |                                                                                                                             | 31                                            |                                        |                                                                      | 91-046 727-23 <span style="border: 1px solid black; padding: 0 2px;">5</span> <span style="border: 1px solid black; padding: 0 2px;">95/8</span> |                                                                                                                             |
| 13                                            |                                        |                                                                      | 91-000 717-15                                                                                                                   |                                                                                                                             | 32                                            |                                        |                                                                      | 91-056 384-05                                                                                                                                    |                                                                                                                             |
| 14                                            |                                        |                                                                      | 12-005 195-15                                                                                                                   |                                                                                                                             | 33 - 34                                       |                                        |                                                                      | 91-712 488-92                                                                                                                                    |                                                                                                                             |
| 15                                            |                                        |                                                                      | 11-347 301-05                                                                                                                   |                                                                                                                             | 34                                            |                                        |                                                                      | 91-173 664-15                                                                                                                                    |                                                                                                                             |
| 16                                            |                                        |                                                                      | 91-009 934-05                                                                                                                   |                                                                                                                             | 35                                            |                                        |                                                                      | 91-100 366-15                                                                                                                                    |                                                                                                                             |
| 17                                            |                                        |                                                                      | 91-053 671-21                                                                                                                   |                                                                                                                             |                                               |                                        |                                                                      |                                                                                                                                                  |                                                                                                                             |
| 18                                            |                                        |                                                                      | 91-000 380-15                                                                                                                   |                                                                                                                             |                                               |                                        |                                                                      |                                                                                                                                                  |                                                                                                                             |

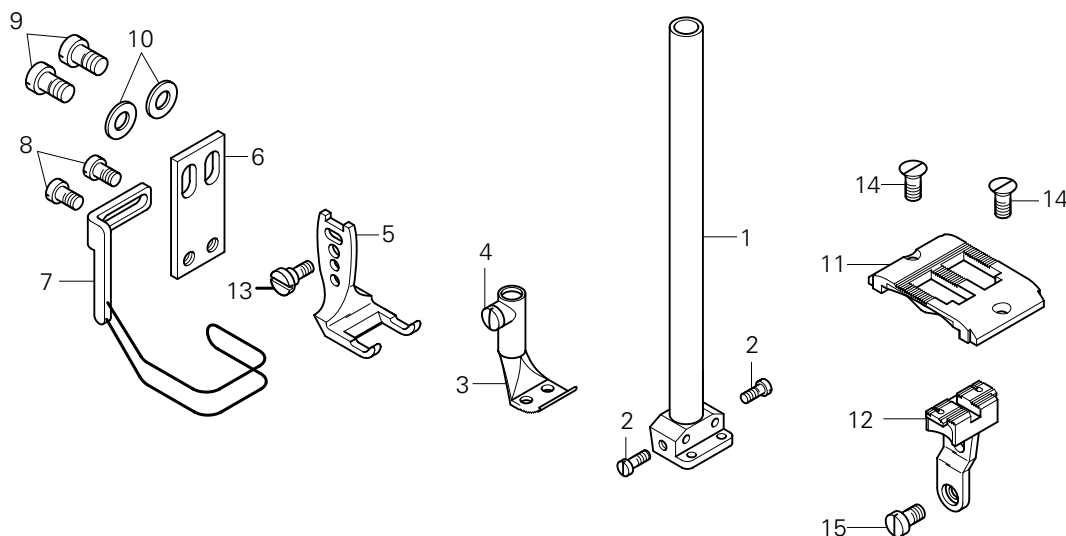
-6/01

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

For plain seaming operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

Para trabajos de costura en.  
Juego de piezas estándar.

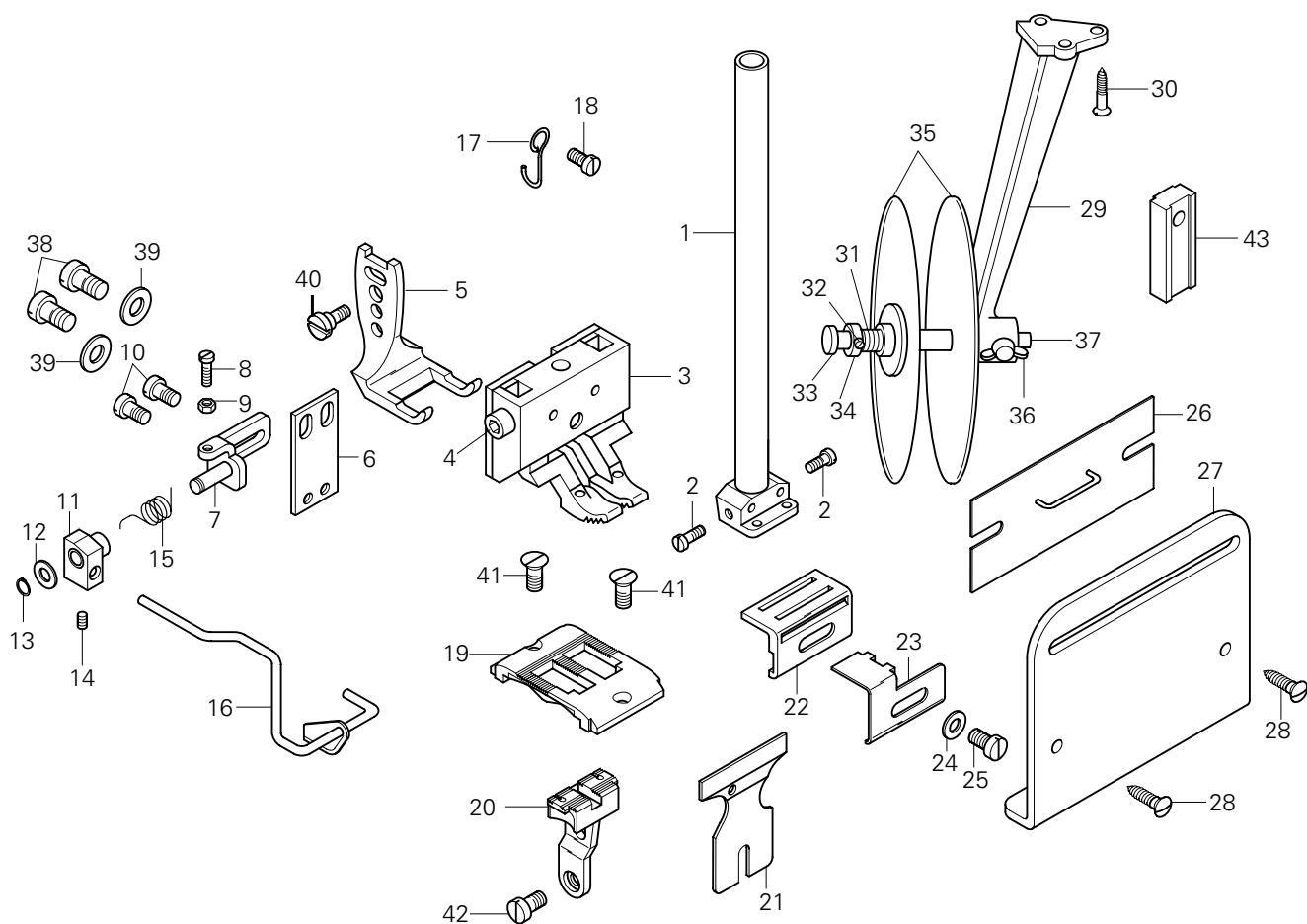
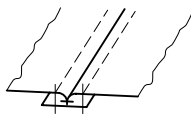


| Pos.-Nr. / Item No.<br>N° pos. / N° de pos. | Ausführung / Model<br>Version / Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Nadelabstand<br>Needle gauge<br>Ecartement de aiguilles<br>Dist. entre aguja | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pièces<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pièces<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) |
|---------------------------------------------|--------------------------------------|----------------------------------------------------------------------|------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 1 - 12                                      | C                                    | 6,0                                                                  | 3,2                                                                          | 91-202 138-93/003                                                                                                               | 91-202 139-93/002                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 4,0                                                                          | 91-202 138-93/012                                                                                                               |                                                                                                                             |
|                                             | C                                    | 6,0                                                                  | 4,8                                                                          |                                                                                                                                 | 91-202 139-93/007                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 6,0                                                                          | 91-202 138-93/001                                                                                                               | 91-202 139-93/006                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 6,4                                                                          | 91-202 138-93/005                                                                                                               | 91-202 139-93/003                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 7,2                                                                          | 91-202 138-93/010                                                                                                               |                                                                                                                             |
|                                             | B                                    | 6,0                                                                  | 8,0                                                                          | 91-202 138-93/007                                                                                                               | 91-202 139-93/008                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 8,0                                                                          | 91-202 138-93/006                                                                                                               | 91-202 139-93/004                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 10,0                                                                         | 91-202 138-93/002                                                                                                               | 91-202 139-93/005                                                                                                           |
|                                             | C                                    | 11,0                                                                 | 10,0                                                                         | 91-202 422-93/001                                                                                                               |                                                                                                                             |
|                                             | C                                    | 6,0                                                                  | 11,2                                                                         |                                                                                                                                 | 91-202 139-93/009                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 12,0                                                                         | 91-202 138-93/004                                                                                                               |                                                                                                                             |
|                                             | C                                    | 6,0                                                                  | 12,0                                                                         | 91-202 138-93/008                                                                                                               | 91-202 139-93/001                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 16,0                                                                         | 91-202 138-93/009                                                                                                               | 91-202 139-93/010                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 19,2                                                                         | 91-202 138-93/011                                                                                                               |                                                                                                                             |
| 1 - 2                                       | B                                    | 6,0                                                                  | 2,4                                                                          |                                                                                                                                 | 91-710 749-93/001                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 3,2                                                                          | 91-710 749-93/003                                                                                                               | 91-710 749-93/003                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 3,6                                                                          |                                                                                                                                 | 91-710 749-93/004                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 4,0                                                                          | 91-710 749-93/005                                                                                                               | 91-710 749-93/005                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 4,8                                                                          | 91-710 749-93/006                                                                                                               | 91-710 749-93/006                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 6,0                                                                          | 91-710 749-93/009                                                                                                               | 91-710 749-93/009                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 6,4                                                                          | 91-710 749-93/010                                                                                                               | 91-710 749-93/010                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 7,2                                                                          | 91-710 749-93/011                                                                                                               | 91-710 749-93/011                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 8,0                                                                          | 91-710 749-93/012                                                                                                               | 91-710 749-93/012                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 9,2                                                                          | 91-710 749-93/013                                                                                                               | 91-710 749-93/013                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 9,6                                                                          | 91-710 749-93/014                                                                                                               |                                                                                                                             |
|                                             | B;C                                  | 6,0                                                                  | 10,0                                                                         | 91-710 749-93/015                                                                                                               | 91-710 749-93/015                                                                                                           |
|                                             | C                                    | 11,0                                                                 | 10,0                                                                         | 91-710 749-93/015                                                                                                               |                                                                                                                             |
|                                             | B;C                                  | 6,0                                                                  | 11,2                                                                         | 91-710 749-93/016                                                                                                               | 91-710 749-93/016                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 12,0                                                                         | 91-710 749-93/017                                                                                                               | 91-710 749-93/017                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 12,8                                                                         | 91-710 749-93/031                                                                                                               |                                                                                                                             |
|                                             | B;C                                  | 6,0                                                                  | 14,0                                                                         | 91-710 749-93/019                                                                                                               | 91-710 749-93/019                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 16,0                                                                         | 91-710 749-93/021                                                                                                               | 91-710 749-93/021                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 18,0                                                                         | 91-710 749-93/023                                                                                                               | 91-710 749-93/023                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 19,2                                                                         | 91-710 749-93/024                                                                                                               |                                                                                                                             |
|                                             | B;C                                  | 6,0                                                                  | 20,0                                                                         | 91-710 749-93/025                                                                                                               | 91-710 749-93/025                                                                                                           |
|                                             | B;C                                  | 6,0                                                                  | 22,0                                                                         |                                                                                                                                 | 91-710 749-93/026                                                                                                           |
| 2                                           |                                      |                                                                      |                                                                              | 91-173 664-15                                                                                                                   | 91-173 664-15                                                                                                               |
| 3 - 4                                       | B                                    | 6,0                                                                  | 2,4                                                                          |                                                                                                                                 |                                                                                                                             |
|                                             | B                                    | 6,0                                                                  | 3,2                                                                          | 91-049 267-93/035                                                                                                               | 91-049 267-93/001                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 3,2                                                                          | 91-049 267-93/002                                                                                                               | 91-049 267-93/002                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 3,6                                                                          |                                                                                                                                 | 91-049 267-93/401                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 4,0                                                                          | 91-049 267-93/074                                                                                                               |                                                                                                                             |
|                                             | C                                    | 6,0                                                                  | 4,0                                                                          | 91-049 267-93/003                                                                                                               | 91-049 267-93/003                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 4,8                                                                          | 91-049 267-93/036                                                                                                               | 91-049 267-93/036                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 4,8                                                                          | 91-049 267-93/004                                                                                                               | 91-049 267-93/004                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 6,0                                                                          | 91-049 267-93/037                                                                                                               | 91-049 267-93/037                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 6,0                                                                          | 91-049 267-93/005                                                                                                               | 91-049 267-93/005                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 6,4                                                                          |                                                                                                                                 | 91-049 267-93/038                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 6,4                                                                          | 91-049 267-93/006                                                                                                               | 91-049 267-93/006                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 7,2                                                                          | 91-049 267-93/039                                                                                                               | 91-049 267-93/039                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 7,2                                                                          | 91-049 267-93/007                                                                                                               | 91-049 267-93/007                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 8,0                                                                          | 91-049 267-93/040                                                                                                               | 91-049 267-93/040                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 8,0                                                                          | 91-049 267-93/008                                                                                                               | 91-049 267-93/008                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 9,2                                                                          |                                                                                                                                 | 91-049 267-93/009                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 9,6                                                                          | 91-049 267-93/030                                                                                                               |                                                                                                                             |
|                                             | B                                    | 6,0                                                                  | 10,0                                                                         | 91-049 267-93/041                                                                                                               | 91-049 267-93/041                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 10,0                                                                         | 91-049 267-93/010                                                                                                               | 91-049 267-93/010                                                                                                           |
|                                             | C                                    | 11,0                                                                 | 10,0                                                                         | 91-049 267-93/010                                                                                                               |                                                                                                                             |
|                                             | B                                    | 6,0                                                                  | 11,2                                                                         | 91-049 267-93/042                                                                                                               | 91-049 267-93/042                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 11,2                                                                         | 91-049 267-93/032                                                                                                               | 91-049 267-93/032                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 12,0                                                                         | 91-049 267-93/043                                                                                                               | 91-049 267-93/043                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 12,0                                                                         | 91-049 267-93/011                                                                                                               | 91-049 267-93/011                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 14,0                                                                         | 91-049 267-93/044                                                                                                               | 91-049 267-93/044                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 14,0                                                                         | 91-049 267-93/012                                                                                                               | 91-049 267-93/012                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 16,0                                                                         | 91-049 267-93/053                                                                                                               | 91-049 267-93/053                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 16,0                                                                         | 91-049 267-93/013                                                                                                               | 91-049 267-93/013                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 18,0                                                                         |                                                                                                                                 | 91-049 267-93/045                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 18,0                                                                         | 91-049 267-93/014                                                                                                               | 91-049 267-93/014                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 19,2                                                                         | 91-049 267-93/031                                                                                                               | 91-049 267-93/031                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 20,0                                                                         | 91-049 267-93/067                                                                                                               | 91-049 267-93/067                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 20,0                                                                         | 91-049 267-93/015                                                                                                               | 91-049 267-93/015                                                                                                           |
|                                             | B                                    | 6,0                                                                  | 22,0                                                                         |                                                                                                                                 | 91-049 267-93/070                                                                                                           |
|                                             | C                                    | 6,0                                                                  | 22,0                                                                         |                                                                                                                                 | 91-049 267-93/016                                                                                                           |
| 4                                           |                                      |                                                                      |                                                                              | 91-000 085-15                                                                                                                   | 91-000 085-15                                                                                                               |
| 5                                           | B                                    | 6,0                                                                  | 2,4                                                                          |                                                                                                                                 | 91-040 429-04/041                                                                                                           |

| Pos.-Nr. / Item No.<br>N° pos. / N° de pos. | Ausführung / Model<br>Version / Tipo                                                                                | Stichlänge<br>Stitch length<br>Longeur du point<br>Largo de puntada                                                                | Nadelabstand<br>Needle gauge<br>Ecartement de aiguilles<br>Dist. entre aguja                                                                                       | Teil-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pieces<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56)                                                                                                                                                                                                                                                                               | Teil-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pieces<br>(avec -900/56)<br>N° de pieza<br>(con -900/56)                                                                                                                                                                                                                                                              | Pos.-Nr. / Item No.<br>N° pos. / N° de pos. | Ausführung / Model<br>Version / Tipo                                                                       | Stichlänge<br>Stitch length<br>Longeur du point<br>Largo de puntada                                                                             | Nadelabstand<br>Needle gauge<br>Ecartement de aiguilles<br>Dist. entre aguja                                                                                                                                                        | Teil-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pieces<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Teil-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pieces<br>(avec -900/56)<br>N° de pieza<br>(con -900/56)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|---------------------------------------------|---------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                             | B;C<br>B;C<br>C<br>B<br>C<br>B;C<br>B;C<br>B;C<br>C<br>B;C<br>C<br>B;C<br>B;C<br>B<br>B;C<br>B;C<br>C<br>B;C<br>B;C | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0 | 3,2<br>3,2<br>3,6<br>4,0<br>4,0<br>4,8<br>6,0;6,4<br>7,2;8,0<br>9,2<br>9,6<br>10,0<br>10,0<br>11,2<br>12,0<br>12,8<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0<br>22,0 | 91-040 429-04/005<br>91-040 429-04/005<br>91-040 429-04/005<br>91-040 429-04/005<br>91-040 429-04/006<br>91-040 429-04/007<br>91-040 429-04/008<br>91-040 429-04/010<br>91-040 429-04/010<br>91-149 225-04/001<br>91-040 429-04/011<br>91-040 429-04/012<br>91-040 429-04/012<br>91-040 429-04/013<br>91-040 429-04/015<br>91-040 429-04/017<br>91-040 429-04/018<br>91-040 429-04/018<br>91-040 429-04/020 | 91-040 429-04/041<br>91-040 429-04/005<br>91-040 429-04/005<br>91-040 429-04/005<br>91-040 429-04/006<br>91-040 429-04/007<br>91-040 429-04/008<br>91-040 429-04/009<br>91-040 429-04/010<br>91-040 429-04/010<br>91-040 429-04/011<br>91-040 429-04/012<br>91-040 429-04/013<br>91-040 429-04/015<br>91-040 429-04/017<br>91-040 429-04/018<br>91-040 429-04/018<br>91-040 429-04/020 |                                             | B<br>C<br>B<br>C<br>B<br>C<br>B<br>C<br>C<br>B<br>C<br>B<br>C<br>B<br>C<br>C<br>B<br>C<br>C<br>C           | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0       | 6,4<br>6,4<br>7,2<br>7,2<br>8,0<br>8,0<br>9,2<br>9,2<br>9,6<br>10,0<br>10,0<br>10,0<br>11,2<br>11,2<br>12,0<br>12,0<br>14,0<br>14,0<br>16,0<br>16,0<br>18,0<br>18,0<br>19,2<br>20,0<br>20,0<br>22,0<br>22,0                         | 91-150 724-04/002<br>91-150 724-04/023<br>91-150 724-04/003<br>91-150 724-04/004<br>91-150 724-04/005<br>91-150 724-04/019<br>91-150 724-04/012<br>91-150 724-04/006<br>91-150 792-04/001<br>91-150 724-04/024<br>91-150 724-04/007<br>91-150 724-04/008<br>91-150 724-04/020<br>91-150 724-04/013<br>91-150 724-04/014<br>91-150 724-04/009<br>91-150 724-04/015<br>91-150 724-04/010<br>91-150 724-04/022<br>91-150 724-04/016<br>91-150 724-04/017                                                                                                                                                                                                                                                                                  | 91-158 056-04/008<br>91-158 056-04/009<br>91-158 056-04/010<br>91-158 056-04/011<br>91-158 056-04/012<br>91-158 056-04/013<br>91-158 056-04/401<br>91-158 056-04/028<br>91-158 056-04/014<br>91-158 056-04/015<br>91-158 056-04/030<br>91-158 056-04/029<br>91-158 056-04/016<br>91-158 056-04/017<br>91-158 056-04/018<br>91-158 056-04/019<br>91-158 056-04/020<br>91-158 056-04/021<br>91-158 056-04/022<br>91-158 056-04/023<br>91-158 056-04/024<br>91-158 056-04/025<br>91-158 056-04/027                                                                                                                               |
| 6 - 8                                       | B<br>B;C<br>C<br>B;C<br>B;C<br>C<br>C<br>B;C<br>B<br>B;C<br>B;C<br>C<br>B;C                                         | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0                                    | 2,4<br>3,2<br>3,6<br>4,0<br>4,8;6,0;6,4<br>7,2;8,0;9,2<br>9,6<br>10,0<br>10,0;11,2;<br>12,0<br>12,8<br>14,0<br>16,0;18,0;<br>19,2<br>20,0;22,0                     | 91-057 741-91<br>91-057 741-91<br>91-057 741-91<br>91-057 741-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 809-91<br>91-057 809-91<br>91-057 809-91<br>91-057 809-91                                                                                                                                                                                   | 91-057 741-91<br>91-057 741-91<br>91-057 741-91<br>91-057 741-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 806-91<br>91-057 809-91<br>91-057 809-91<br>91-057 809-91<br>91-057 809-91                                                                                                                                                              |                                             | B<br>B<br>C<br>C<br>B<br>C<br>C<br>B<br>B<br>C<br>C<br>C<br>B<br>B<br>C<br>C<br>B<br>B<br>C<br>C<br>C<br>C | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0 | 2,4<br>3,2<br>3,2<br>3,6<br>4,0<br>4,8<br>4,8<br>6,0<br>6,0<br>6,4<br>6,4<br>7,2<br>7,2<br>8,0<br>8,0<br>9,2<br>9,6<br>10,0<br>10,0<br>10,0<br>11,0<br>11,2<br>11,2<br>12,0<br>12,0<br>12,8<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0 | 91-059 991-04/028<br>91-059 991-04/001<br>91-059 991-04/031<br>91-059 991-04/029<br>91-059 991-04/013<br>91-059 991-04/020<br>91-059 991-04/014<br>91-059 991-04/002<br>91-059 991-04/003<br>91-059 991-04/015<br>91-059 991-04/004<br>91-059 991-04/005<br>91-059 991-04/006<br>91-059 991-04/021<br>91-059 991-04/016<br>91-059 991-04/007<br>91-059 991-04/007<br>91-059 991-04/017<br>91-059 991-04/022<br>91-059 991-04/008<br>91-059 991-04/009<br>91-059 991-04/010<br>91-059 991-04/011<br>91-059 991-04/012<br>91-059 991-04/013<br>91-059 991-04/023<br>91-059 991-04/019<br>91-059 991-04/020<br>91-059 991-04/021<br>91-059 991-04/022<br>91-059 991-04/024<br>91-059 991-04/011<br>91-059 991-04/025<br>91-059 991-04/027 | 91-059 175-04/001<br>91-059 175-04/002<br>91-059 175-04/003<br>91-059 175-04/401<br>91-059 175-04/026<br>91-059 175-04/004<br>91-059 175-04/005<br>91-059 175-04/006<br>91-059 175-04/007<br>91-059 175-04/008<br>91-059 175-04/009<br>91-059 175-04/010<br>91-059 175-04/011<br>91-059 175-04/012<br>91-059 175-04/013<br>91-059 175-04/014<br>91-059 175-04/015<br>91-059 175-04/012<br>91-059 175-04/029<br>91-059 175-04/016<br>91-059 175-04/017<br>91-059 175-04/018<br>91-059 175-04/019<br>91-059 175-04/020<br>91-059 175-04/021<br>91-059 175-04/022<br>91-059 175-04/023<br>91-059 175-04/025<br>91-059 175-04/027 |
| 6                                           |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    | 91-057 720-15                                                                                                                                                                                                                                                                                                                                                                                               | 91-057 720-15                                                                                                                                                                                                                                                                                                                                                                          |                                             |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 7                                           | B<br>B;C<br>C<br>B;C<br>B;C<br>C<br>C<br>B;C<br>B<br>B;C<br>B;C<br>C<br>B;C                                         | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0                                    | 2,4<br>3,2<br>3,6<br>4,0<br>4,8;6,0;6,4<br>7,2;8,0;9,2<br>9,6<br>10,0<br>10,0;11,2;<br>12,0<br>12,8<br>14,0<br>16,0;18,0;<br>19,2<br>20,0;22,0                     | 91-057 742-91<br>91-057 742-91<br>91-057 742-91<br>91-057 742-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 810-91<br>91-057 810-91<br>91-057 810-91                                                                                                                                                                                   | 91-057 742-91<br>91-057 742-91<br>91-057 742-91<br>91-057 742-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 807-91<br>91-057 810-91<br>91-057 810-91<br>91-057 810-91                                                                                                                                                              |                                             | B<br>B<br>C<br>B<br>C<br>C<br>C<br>B<br>B<br>C<br>C<br>C<br>B<br>B<br>C<br>C<br>B<br>B<br>C<br>C<br>C<br>C | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0 | 2,4<br>3,2<br>3,6<br>4,0<br>4,8<br>4,8<br>6,0<br>6,0<br>6,4<br>6,4<br>7,2<br>7,2<br>8,0<br>8,0<br>9,2<br>9,6<br>10,0<br>10,0<br>10,0<br>11,0<br>11,2<br>11,2<br>12,0<br>12,0<br>12,8<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0        | 91-059 991-04/023<br>91-059 991-04/015<br>91-059 991-04/004<br>91-059 991-04/005<br>91-059 991-04/006<br>91-059 991-04/021<br>91-059 991-04/016<br>91-059 991-04/007<br>91-059 991-04/007<br>91-059 991-04/017<br>91-059 991-04/022<br>91-059 991-04/008<br>91-059 991-04/009<br>91-059 991-04/018<br>91-059 991-04/023<br>91-059 991-04/019<br>91-059 991-04/010<br>91-059 991-04/021<br>91-059 991-04/022<br>91-059 991-04/024<br>91-059 991-04/011<br>91-059 991-04/025<br>91-059 991-04/027                                                                                                                                                                                                                                        | 91-059 175-04/018<br>91-059 175-04/019<br>91-059 175-04/020<br>91-059 175-04/021<br>91-059 175-04/022<br>91-059 175-04/023<br>91-059 175-04/025<br>91-059 175-04/027                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 8                                           |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    | 11-108 171-15                                                                                                                                                                                                                                                                                                                                                                                               | 11-108 171-15                                                                                                                                                                                                                                                                                                                                                                          |                                             |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 9                                           |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    | 11-108 222-15                                                                                                                                                                                                                                                                                                                                                                                               | 11-108 222-15                                                                                                                                                                                                                                                                                                                                                                          |                                             |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 10                                          |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    | 12-305 144-15                                                                                                                                                                                                                                                                                                                                                                                               | 12-305 144-15                                                                                                                                                                                                                                                                                                                                                                          |                                             |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 11                                          | B<br>B<br>C<br>C<br>B<br>C<br>B<br>C<br>B<br>C                                                                      | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0                                                                 | 2,4<br>3,2<br>3,2<br>3,6<br>4,0<br>4,0<br>4,8<br>4,8<br>6,0<br>6,0                                                                                                 | 91-150 724-04/025<br>91-150 724-04/011<br>91-150 724-04/027<br>91-150 724-04/021<br>91-150 724-04/018<br>91-150 724-04/001                                                                                                                                                                                                                                                                                  | 91-158 056-04/001<br>91-158 056-04/002<br>91-158 056-04/003<br>91-158 056-04/402<br>91-158 056-04/026<br>91-158 056-04/004<br>91-158 056-04/005<br>91-158 056-04/006<br>91-158 056-04/007                                                                                                                                                                                              |                                             | B<br>B<br>C<br>B<br>B<br>C<br>C<br>C<br>C<br>C                                                             | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0                                                                              | 20,0<br>20,0<br>20,0<br>20,0<br>20,0<br>20,0<br>20,0<br>20,0<br>20,0<br>20,0                                                                                                                                                        | 91-059 991-04/025<br>91-059 991-04/025<br>91-059 991-04/027                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 91-059 175-04/025<br>91-059 175-04/027                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|                                             |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                        | 13                                          |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     | 91-100 366-15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 91-100366-15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                                             |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                        | 14                                          |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     | 91-000 277-25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 91-000 277-25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|                                             |                                                                                                                     |                                                                                                                                    |                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                        | 15                                          |                                                                                                            |                                                                                                                                                 |                                                                                                                                                                                                                                     | 91-000 781-15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 91-000 781-15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |

-63/14

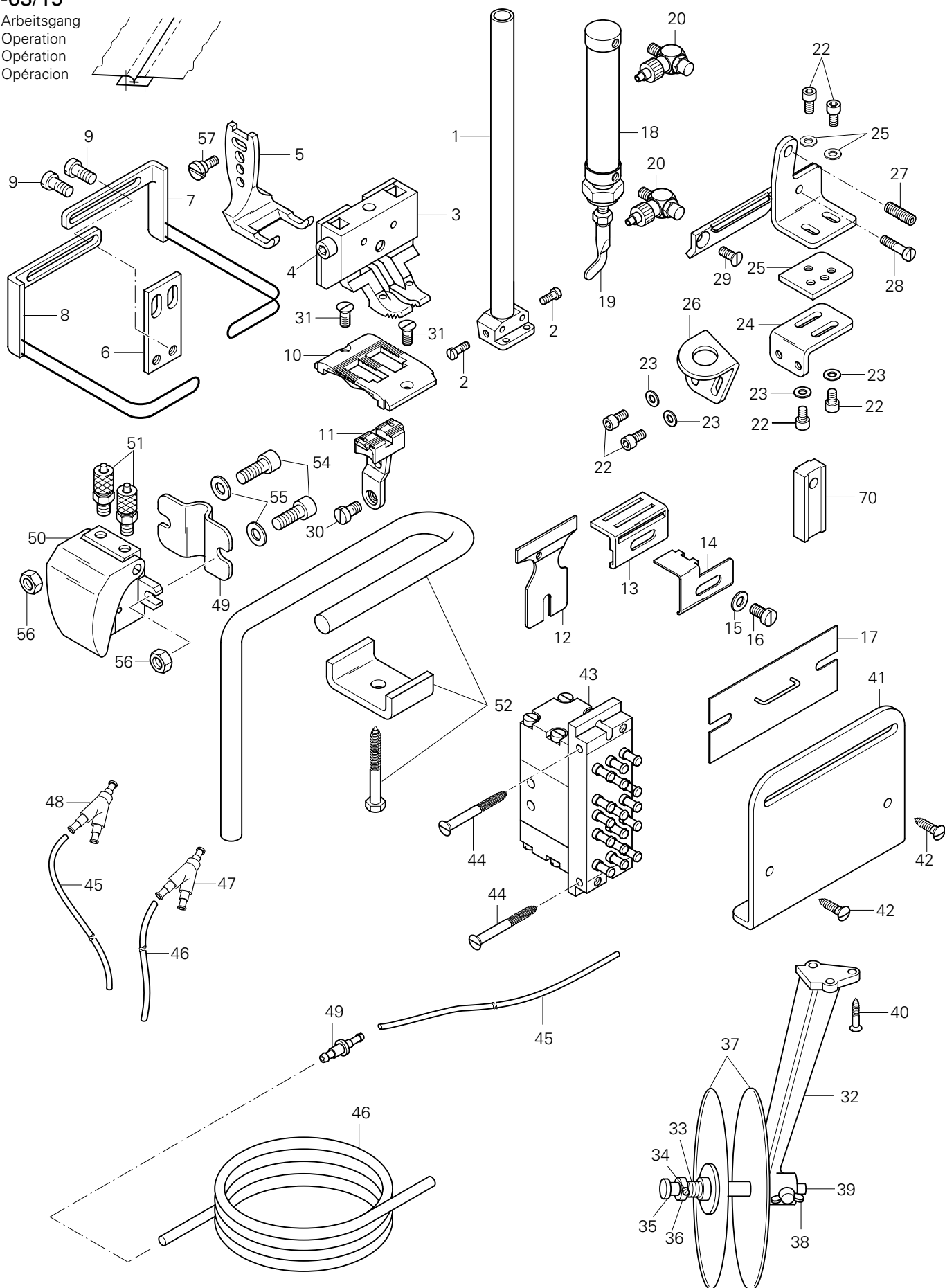
Arbeitsgang  
 Operation  
 Opération  
 Operación



| Pos.-Nr. / Item No.<br>N° pos. / N° de pos. | Ausführung / Model<br>Version / Tipo | Stichlänge<br>Stitch length<br>Longeur du point<br>Largo de puntada | Nadelabstand<br>Needle gauge<br>Ecartement de aiguilles<br>Dist. entre aguja                                                               | Teil-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de piezas<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56)                                                                                                                                                                                                                                     | Teil-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de piezas<br>(avec -900/56)<br>N° de pieza<br>(con -900/56)                                                                                                                                                                                                                    |
|---------------------------------------------|--------------------------------------|---------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 - 26                                      | C<br>C                               | 6,0<br>6,0                                                          | 8,0<br>10,0                                                                                                                                | 91-202 140-93/001                                                                                                                                                                                                                                                                                                                                                 | 91-202 141-93/001<br>91-202 141-93/002                                                                                                                                                                                                                                                                                                       |
| 1 - 2                                       |                                      |                                                                     | 3,2<br>3,6<br>4,0<br>4,8<br>6,0<br>6,4<br>7,2<br>8,0<br>9,2<br>9,6<br>10,0<br>11,2<br>12,0<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0<br>22,0 | 91-710 749-93/003<br>91-710 749-93/005<br>91-710 749-93/006<br>91-710 749-93/009<br>91-710 749-93/010<br>91-710 749-93/011<br>91-710 749-93/012<br>91-710 749-93/014<br>91-710 749-93/015<br>91-710 749-93/016<br>91-710 749-93/017<br>91-710 749-93/019<br>91-710 749-93/021<br>91-710 749-93/023<br>91-710 749-93/024<br>91-710 749-93/025<br>91-710 749-93/026 | 91-710 749-93/003<br>91-710 749-93/004<br>91-710 749-93/005<br>91-710 749-93/006<br>91-710 749-93/009<br>91-710 749-93/010<br>91-710 749-93/011<br>91-710 749-93/012<br>91-710 749-93/013<br>91-710 749-93/015<br>91-710 749-93/016<br>91-710 749-93/017<br>91-710 749-93/019<br>91-710 749-93/021<br>91-710 749-93/023<br>91-710 749-93/025 |
| 2                                           |                                      |                                                                     |                                                                                                                                            | 91-173 664-15                                                                                                                                                                                                                                                                                                                                                     | 91-173 664-15                                                                                                                                                                                                                                                                                                                                |
| 3 - 4                                       |                                      |                                                                     | 6,0<br>7,2<br>8,0<br>9,2<br>10,0<br>12,0<br>14,0<br>16,0                                                                                   | 91-149 152-93/008<br>91-149 152-93/005<br>91-149 152-93/003<br>91-149 152-93/001<br>91-149 152-93/004<br>91-149 152-93/009<br>91-149 152-93/010                                                                                                                                                                                                                   | 91-149 152-93/008<br>91-149 152-93/005<br>91-149 152-93/003<br>91-149 152-93/007<br>91-149 152-93/001<br>91-149 152-93/004<br>91-149 152-93/009<br>91-149 152-93/010                                                                                                                                                                         |
| 4                                           |                                      |                                                                     |                                                                                                                                            | 11-130 185-15                                                                                                                                                                                                                                                                                                                                                     | 11-130 185-15                                                                                                                                                                                                                                                                                                                                |
| 5                                           |                                      |                                                                     | 6,0;6,4;7,2;<br>8,0<br>10,0<br>12,0<br>14,0                                                                                                | 91-049 998-04/001<br>91-049 998-04/003<br>91-049 998-04/004<br>91-049 998-04/002                                                                                                                                                                                                                                                                                  | 91-049 998-04/001<br>91-049 998-04/003<br>91-049 998-04/004<br>91-049 998-04/002                                                                                                                                                                                                                                                             |
| 6 - 16                                      |                                      |                                                                     |                                                                                                                                            | 91-156 614-91                                                                                                                                                                                                                                                                                                                                                     | 91-156 614-91                                                                                                                                                                                                                                                                                                                                |
| 6                                           |                                      |                                                                     |                                                                                                                                            | 91-057 720-15                                                                                                                                                                                                                                                                                                                                                     | 91-057 720-15                                                                                                                                                                                                                                                                                                                                |
| 7                                           |                                      |                                                                     |                                                                                                                                            | 91-156 597-91                                                                                                                                                                                                                                                                                                                                                     | 91-156 597-91                                                                                                                                                                                                                                                                                                                                |
| 8                                           |                                      |                                                                     |                                                                                                                                            | 11-108 099-15                                                                                                                                                                                                                                                                                                                                                     | 11-108 099-15                                                                                                                                                                                                                                                                                                                                |
| 9                                           |                                      |                                                                     |                                                                                                                                            | 12-024 121-25                                                                                                                                                                                                                                                                                                                                                     | 12-024 121-25                                                                                                                                                                                                                                                                                                                                |
| 10                                          |                                      |                                                                     |                                                                                                                                            | 11-130 167-15                                                                                                                                                                                                                                                                                                                                                     | 11-130 167-15                                                                                                                                                                                                                                                                                                                                |
| 11                                          |                                      |                                                                     |                                                                                                                                            | 91-156 605-05                                                                                                                                                                                                                                                                                                                                                     | 91-156 605-05                                                                                                                                                                                                                                                                                                                                |
| 12                                          |                                      |                                                                     |                                                                                                                                            | 12-360 033-05                                                                                                                                                                                                                                                                                                                                                     | 12-360 033-05                                                                                                                                                                                                                                                                                                                                |
| 13                                          |                                      |                                                                     |                                                                                                                                            | 12-610 170-45                                                                                                                                                                                                                                                                                                                                                     | 12-610 170-45                                                                                                                                                                                                                                                                                                                                |
| 14                                          |                                      |                                                                     |                                                                                                                                            | 11-330 085-15                                                                                                                                                                                                                                                                                                                                                     | 11-330 085-15                                                                                                                                                                                                                                                                                                                                |
| 15                                          |                                      |                                                                     |                                                                                                                                            | 91-156 606-05                                                                                                                                                                                                                                                                                                                                                     | 91-156 606-05                                                                                                                                                                                                                                                                                                                                |
| 16                                          |                                      |                                                                     |                                                                                                                                            | 91-156 602-11                                                                                                                                                                                                                                                                                                                                                     | 91-156 602-11                                                                                                                                                                                                                                                                                                                                |
| 17                                          |                                      |                                                                     |                                                                                                                                            | 91-149 112-05                                                                                                                                                                                                                                                                                                                                                     | 91-149 112-05                                                                                                                                                                                                                                                                                                                                |
| 18                                          |                                      |                                                                     |                                                                                                                                            | 11-108 174-15                                                                                                                                                                                                                                                                                                                                                     | 11-108 174-15                                                                                                                                                                                                                                                                                                                                |
| 19                                          |                                      |                                                                     | 3,2<br>3,6<br>4,0<br>4,8<br>6,0<br>6,4<br>7,2<br>8,0<br>9,2<br>9,6                                                                         | 91-150 724-04/011<br>91-150 724-04/001<br>91-150 724-04/002<br>91-150 724-04/003<br>91-150 724-04/005<br>91-150 724-04/019                                                                                                                                                                                                                                        | 91-158 056-04/003<br>91-158 056-04/402<br>91-158 056-04/026<br>91-158 056-04/005<br>91-158 056-04/007<br>91-158 056-04/009<br>91-158 056-04/011<br>91-158 056-04/013<br>91-158 056-04/028                                                                                                                                                    |
| 20                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 3,2<br>3,6<br>4,0<br>4,8<br>6,0<br>6,4<br>7,2<br>8,0<br>9,2<br>9,6<br>10,0<br>11,2<br>12,0<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0                                                                                                                                                                                                           |
| 21 - 25                                     |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-041 182-91                                                                                                                                                                                                                                                                                                                                |
| 21                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-053 069-25                                                                                                                                                                                                                                                                                                                                |
| 22                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-053 070-21                                                                                                                                                                                                                                                                                                                                |
| 23                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-053 073-25                                                                                                                                                                                                                                                                                                                                |
| 24                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 12-315 110-15                                                                                                                                                                                                                                                                                                                                |
| 25                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-000 089-25                                                                                                                                                                                                                                                                                                                                |
| 26                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-042 211-21                                                                                                                                                                                                                                                                                                                                |
| 27                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-044 419-25                                                                                                                                                                                                                                                                                                                                |
| 28                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 11-470 109-25                                                                                                                                                                                                                                                                                                                                |
| 29 - 37                                     |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-041 644-70/895                                                                                                                                                                                                                                                                                                                            |
| 29                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-026 558-75/895                                                                                                                                                                                                                                                                                                                            |
| 30                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 11-470 355-15                                                                                                                                                                                                                                                                                                                                |
| 31                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-025 694-05                                                                                                                                                                                                                                                                                                                                |
| 32                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-000 388-15                                                                                                                                                                                                                                                                                                                                |
| 33                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-043 143-25                                                                                                                                                                                                                                                                                                                                |
| 34                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-043 191-92                                                                                                                                                                                                                                                                                                                                |
| 35                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-043 138-71/895                                                                                                                                                                                                                                                                                                                            |
| 36                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 11-505 292-25                                                                                                                                                                                                                                                                                                                                |
| 37                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-043 148-21                                                                                                                                                                                                                                                                                                                                |
| 38                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 11-108 222-15                                                                                                                                                                                                                                                                                                                                |
| 39                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 12-305 144-15                                                                                                                                                                                                                                                                                                                                |
| 40                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-100 366-15                                                                                                                                                                                                                                                                                                                                |
| 41                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-000 277-25                                                                                                                                                                                                                                                                                                                                |
| 42                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-000 781-15                                                                                                                                                                                                                                                                                                                                |
| 43                                          |                                      |                                                                     |                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                   | 91-156 709-05                                                                                                                                                                                                                                                                                                                                |

-63/15

Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr. / Item No.<br>N° pos. / N° de pos. | Ausführung / Model<br>Version / Tipo                                                                            | Stichlänge<br>Stitch lenght<br>Longeur du point<br>Largo de puntada                                                                                           | Nadelabstand<br>Needle gauge<br>Ecartement de aiguilles<br>Dist. entre aguja                                                                               | Teil-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pieces<br>(sans -900/56)<br>N° de pieza<br>(sin -900/56)                                                                                                                                                                                                                                                                                       | Teil-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pieces<br>(avec -900/56)<br>N° de pieza<br>(con -900/56)                                                                                                                                                                                                                                                                      |
|---------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 - 29                                      | C<br>C<br>C<br>C<br>C<br>C                                                                                      | 6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>11,0                                                                                                                      | 6,0<br>8,0<br>10,0<br>10,0<br>12,0<br>12,0                                                                                                                 | 91-202 298-93/004<br>91-202 298-93/001<br>91-202 298-93/002<br>91-202 424-93/002<br>91-202 298-93/003<br>91-202 424-93/001                                                                                                                                                                                                                                                                                          | 91-202 297-93/003<br>91-202 297-93/002<br>91-202 297-93/001                                                                                                                                                                                                                                                                                                                                    |
| 1 - 2                                       | C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C      | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0        | 3,2<br>3,6<br>4,0<br>4,8<br>6,0<br>6,4<br>7,2<br>8,0<br>9,2<br>9,6<br>10,0<br>10,0<br>11,2<br>12,0<br>12,0<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0<br>22,0 | 91-710 749-93/003<br><br>91-710 749-93/005<br>91-710 749-93/006<br>91-710 749-93/009<br>91-710 749-93/010<br>91-710 749-93/011<br>91-710 749-93/012<br><br>91-710 749-93/014<br>91-710 749-93/015<br>91-710 749-93/015<br>91-710 749-93/016<br>91-710 749-93/017<br>91-710 749-93/017<br>91-710 749-93/019<br>91-710 749-93/021<br>91-710 749-93/023<br>91-710 749-93/024<br>91-710 749-93/025<br>91-710 749-93/026 | 91-710 749-93/003<br>91-710 749-93/004<br>91-710 749-93/005<br>91-710 749-93/006<br>91-710 749-93/009<br>91-710 749-93/010<br>91-710 749-93/011<br>91-710 749-93/012<br>91-710 749-93/013<br><br>91-710 749-93/015<br>91-710 749-93/015<br>91-710 749-93/016<br>91-710 749-93/017<br>91-710 749-93/017<br>91-710 749-93/019<br>91-710 749-93/021<br>91-710 749-93/023<br><br>91-710 749-93/025 |
| 2                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 91-173 664-15                                                                                                                                                                                                                                                                                                                                                                                                       | 91-173 664-15                                                                                                                                                                                                                                                                                                                                                                                  |
| 3 - 4                                       | C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C                                                                  | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>11,0<br>6,0<br>11,0<br>6,0<br>6,0                                                                                          | 6,0<br>7,2<br>8,0<br>9,2<br>10,0<br>10,0<br>12,0<br>12,0<br>14,0<br>16,0                                                                                   | 91-149 152-93/008<br>91-149 152-93/005<br>91-149 152-93/003<br>91-149 152-93/007<br>91-149 152-93/001<br>91-149 152-93/001<br>91-149 152-93/004<br>91-149 152-93/004<br>91-149 152-93/004<br>91-149 152-93/009<br>91-149 152-93/010                                                                                                                                                                                 | 91-149 152-93/008<br>91-149 152-93/005<br>91-149 152-93/003<br>91-149 152-93/007<br>91-149 152-93/001<br>91-149 152-93/001<br>91-149 152-93/004<br>91-149 152-93/004<br>91-149 152-93/004<br>91-149 152-93/009<br>91-149 152-93/010                                                                                                                                                            |
| 4                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 11-130 185-15                                                                                                                                                                                                                                                                                                                                                                                                       | 11-130 185-15                                                                                                                                                                                                                                                                                                                                                                                  |
| 5                                           | C<br><br>C<br>C<br>C<br>C<br>C                                                                                  | 6,0<br><br>6,0<br>11,0<br>6,0<br>11,0<br>6,0                                                                                                                  | 6,0;6,4;7,2;<br>8,0<br>10,0<br>10,0<br>12,0<br>12,0<br>14,0                                                                                                | 91-049 998-04/001<br><br>91-049 998-04/003<br>91-149 226-04/002<br>91-049 998-04/004<br>91-149 226-04/001<br>91-049 998-04/002                                                                                                                                                                                                                                                                                      | 91-049 998-04/001<br><br>91-049 998-04/003<br><br>91-049 998-04/004<br><br>91-049 998-04/002                                                                                                                                                                                                                                                                                                   |
| 6 - 9                                       |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 91-154 776-91                                                                                                                                                                                                                                                                                                                                                                                                       | 91-154 776-91                                                                                                                                                                                                                                                                                                                                                                                  |
| 6                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 91-057 720-15                                                                                                                                                                                                                                                                                                                                                                                                       | 91-057 720-15                                                                                                                                                                                                                                                                                                                                                                                  |
| 7                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 91-154 715-91                                                                                                                                                                                                                                                                                                                                                                                                       | 91-154 715-91                                                                                                                                                                                                                                                                                                                                                                                  |
| 8                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 91-154 712-91                                                                                                                                                                                                                                                                                                                                                                                                       | 91-154 712-91                                                                                                                                                                                                                                                                                                                                                                                  |
| 9                                           |                                                                                                                 |                                                                                                                                                               |                                                                                                                                                            | 11-108 174-15                                                                                                                                                                                                                                                                                                                                                                                                       | 11-108 174-15                                                                                                                                                                                                                                                                                                                                                                                  |
| 10                                          | C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C<br>C | 6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0<br>6,0 | 3,2<br>3,6<br>4,0<br>4,8<br>6,0<br>6,4<br>7,2<br>8,0<br>9,2<br>9,6<br>10,0<br>10,0<br>11,2<br>12,0<br>12,0<br>14,0<br>16,0<br>18,0<br>19,2<br>20,0<br>22,0 | 91-150 724-04/011<br><br><br><br><br>91-150 724-04/001<br>91-150 724-04/002<br>91-150 724-04/003<br>91-150 724-04/005<br><br>91-150 724-04/019<br>91-150 724-04/006<br>91-150 792-04/002<br>91-150 724-04/024<br>91-150 724-04/008<br>91-150 792-04/001<br>91-150 724-04/013<br>91-150 724-04/009<br>91-150 724-04/015<br>91-150 724-04/016<br>91-150 724-04/017                                                    | 91-158 056-04/003<br>91-158 056-04/402<br>91-158 056-04/026<br>91-158 056-04/005<br><br>91-158 056-04/007<br>91-158 056-04/009<br>91-158 056-04/011<br>91-158 056-04/013<br>91-158 056-04/028<br><br>91-158 056-04/015<br><br>91-158 056-04/029<br>91-158 056-04/017<br><br>91-158 056-04/019<br>91-158 056-04/021<br>91-158 056-04/023<br><br>91-158 056-04/025                               |
| 11                                          | C<br>C                                                                                                          | 6,0<br>6,0                                                                                                                                                    | 3,2<br>3,6                                                                                                                                                 | 91-059 991-04/001                                                                                                                                                                                                                                                                                                                                                                                                   | 91-059 175-04/003<br>91-059 175-04/401                                                                                                                                                                                                                                                                                                                                                         |

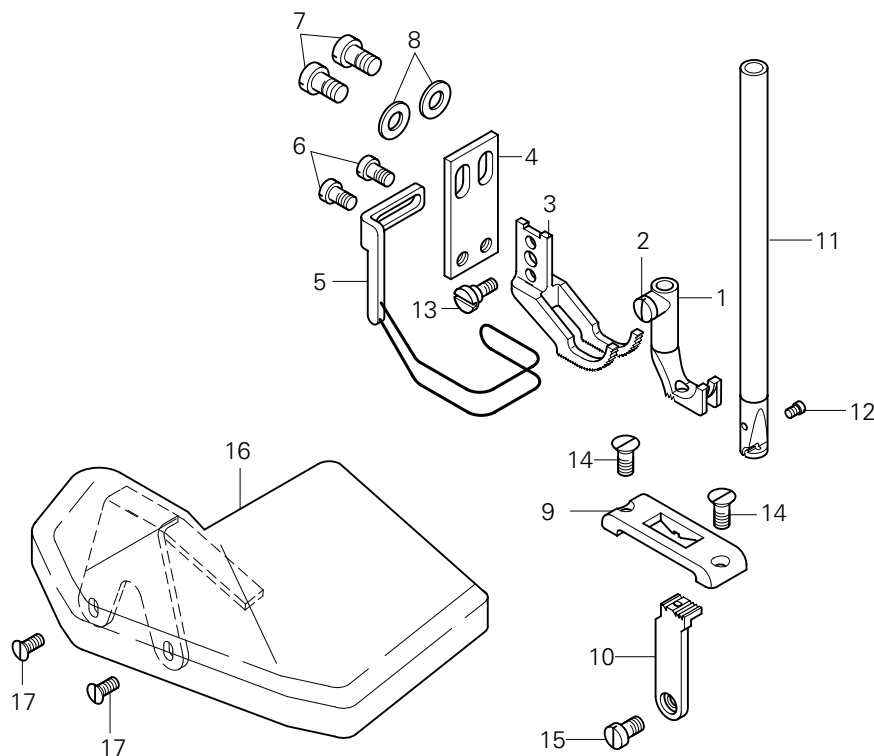
## -2/01

Zum Übersteppen von Seitennähten im Hüftbogenbereich bei Jeans etc. Spezialteilesatz mit Anschlägen für rechte und linke Teile.

For top.stitching side seams in the hip curve on jeans, etc. Special part set with edge guides for right- and left parts.

Pour le surpiquage de coutures de côtés sur l'arrondi de la hanche pour les jeans, etc., jeu de pièces spécial avec butées pour pièces spécial avec butées pour pièces de droite et de gauche.

Para sobrepespuntar las costuras laterales en la zona de las caderas de vaqueros etc., juego de piezas especial con topos para oiezas izquierdas y derechas.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pieces<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pieces<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) | Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Ausführung<br>Model<br>Version<br>Tipo | Stichlänge<br>Stitch length<br>Longueur du point<br>Largo de puntada | Teile-Nr.<br>(ohne -900/56)<br>Part No.<br>(without -900/56)<br>N° de pieces<br>(sans -900/56)<br>N° de piezas<br>(sin -900/56) | Teile-Nr.<br>(mit -900/56)<br>Part No.<br>(with -900/56)<br>N° de pieces<br>(avec -900/56)<br>N° de piezas<br>(con -900/56) |
|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------------------------------|----------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 1 - 10                                        | C                                      | 6,0                                                                  |                                                                                                                                 | 91-202 189-93/001                                                                                                           | 9                                             |                                        |                                                                      |                                                                                                                                 | 91-158 292-05                                                                                                               |
| 1 - 2                                         |                                        |                                                                      |                                                                                                                                 | 91-149 200-93/001                                                                                                           | 10                                            |                                        |                                                                      |                                                                                                                                 | 91-059 254-04/001                                                                                                           |
| 2                                             |                                        |                                                                      |                                                                                                                                 | 91-000 085-15                                                                                                               | 11 - 12                                       |                                        |                                                                      |                                                                                                                                 | 91-710 650-92                                                                                                               |
| 3                                             |                                        |                                                                      |                                                                                                                                 | 91-049 792-04/ 004                                                                                                          | 12                                            |                                        |                                                                      |                                                                                                                                 | 91-173 664-15                                                                                                               |
| 4 - 6                                         |                                        |                                                                      |                                                                                                                                 | 91-057 806-91                                                                                                               | 13                                            |                                        |                                                                      |                                                                                                                                 | 91-100 366-15                                                                                                               |
| 4                                             |                                        |                                                                      |                                                                                                                                 | 91-057 720-15                                                                                                               | 14                                            |                                        |                                                                      |                                                                                                                                 | 91-000 277-25                                                                                                               |
| 5                                             |                                        |                                                                      |                                                                                                                                 | 91-057 807-91                                                                                                               | 15                                            |                                        |                                                                      |                                                                                                                                 | 91-000 781-15                                                                                                               |
| 6                                             |                                        |                                                                      |                                                                                                                                 | 11-108 171-15                                                                                                               | 16                                            |                                        |                                                                      |                                                                                                                                 | 91-141 854-21                                                                                                               |
| 7                                             |                                        |                                                                      |                                                                                                                                 | 11-108 222-15                                                                                                               | 17                                            |                                        |                                                                      |                                                                                                                                 | 91-000 172-15                                                                                                               |
| 8                                             |                                        |                                                                      |                                                                                                                                 | 12-305 144-15                                                                                                               |                                               |                                        |                                                                      |                                                                                                                                 |                                                                                                                             |



**PFAFF**