

# 3519-4/01

TEILELISTE

PARTS LIST

LISTE DE PIÈCES

LISTA DE PIEZAS

Diese Teileliste hat für Maschinen ab nachfolgender  
Seriennummer Gültigkeit:

This parts list applies to machines from the following  
serial numbers onwards:

Cette liste de pièces est valable pour les machines au  
numéros de série à partir de:

Esta lista de piezas tiene validez para máquinas a partir del  
número de serie siguiente:

# 2 725 683 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

Technische Änderungen vorbehalten!

Der Nachdruck, die Vervielfältigung sowie die Übersetzung - auch auszugweise - aus PFAFF-Teilelisten ist nur mit unserer vorherigen Zustimmung und mit der Quellenangabe gestattet.

At the time of printing, all information and illustrations contained in thisa document were up to date.

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Todas las informaciones e ilustraciones de este manual estaban al día en el momento de entregarse para su impresión.

| Salvo modificaciones técnicas!

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**PFAFF Industriesysteme  
und Maschinen AG**

Hans-Geiger-Str. 12 - IG Nord

D-67661 Kaiserslautern

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### Achtung!



Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

### Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### Attention!



Nous attirons expressément votre attention sur le fait que les pièces de rechange et accessoires qui n'ont pas été livrés par nous n'ont pas non plus été contrôlés et agréés par nous. C'est pourquoi le montage et/ou l'utilisation de telles pièces peut éventuellement entraîner l'altération des caractéristiques de construction de votre machine. Par conséquent, nous n'assumons aucune responsabilité pour les dommages causés par l'emploi de pièces qui ne sont pas d'origine!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que no han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages ( ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- Le numéro de série de la machine pour laquelle cette liste de pièces est valable est indiqué sur la première page.
  - Toutes les pièces sont représentées en fonction de leur groupement fonctionnel dans la machine.
  - Les pièces hachurées indiquent les pièces limitrophes de groupes de fonctions différents.
  - La partie supérieure des pages de figures comprend une présentation globale de la machine. L'emplacement des pièces représentées est signalé par quadrillages.
  - Les parties encadrées sur les pages à illustrations représentent les pièces individuelles formant groupe.
  - Vous trouverez au chapitre "Explication des symboles" une liste des symboles utilisés sur les pages de figures (  ;  ;  etc.)
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  ; etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".

3

Geklebt  
Part cemented  
Pièce collée  
Pieza pegada

3/2

Geklebt mit UHU-Plus.  
Cemented with UHU-Plus.  
Pièce collée avec UHU-Plus.  
Pieza pegada con UHU-Plus.

3/4

Selbstklebend  
Self-adhesive  
Auto-adhésif  
Autoadhesivo

6

Nadeldicke und Spitzenform bei Bestellung angeben.  
Needle size and style of point to be stated on order.  
Préciser la grosseur de l'aiguille et la forme de la pointe à la commande.  
Grosor de aguja y forma de la punta, indíquese en los pedidos.

27/3

Eingeklammerte Zahl = Zähnezahl.  
Number in brackets = number of teeth.  
Chiffre entre parenthèses = nombre de dents.  
Cifra entre paréntesis = número de dientes.

27/5

Eingeklammerte Zahl = Länge in mm.  
Number in brackets = length in mm.  
Chiffre entre parenthèses = longeur en mm.  
Cifra entre paréntesis = largura en mm.

40/1

Füllen mit 28-011 201-44; Bestellnummer siehe Seite 12 - 1.  
Top up with 28-011 201-44; for part number see page 12 - 1.  
Remplir de 28-011 201-44; n° de commande, voir page 12 - 1.  
Rellene con 28-011 201-44; para el número de pedido véase la página 12 - 1.

40/2

Tränken mit 28-011 201-44; Bestellnummer siehe Seite 12 - 1.  
Grease with 28-011 201-44; for part number see page 12 - 1.  
Graisser avec de la graisse 28-011 201-44; n° de commande, voir page 12 - 1.  
Engrase con grasa 28-011 201-44; para el número de pedido véase la página 12 - 1.

40/3

Fetten mit 28-011 202-47; Bestellnummer siehe Seite 12 - 1.  
Grease with 28-011 202-47; for part number see page 12 - 1.  
Graisser avec de la graisse 28-011 202-47; n° de commande, voir page 12 - 1.  
Engrase con grasa 28-011 202-47; para el número de pedido véase la página 12 - 1.

40/13

Fetten mit 28-011 202-05; Bestellnummer siehe Seite 12 - 1.

Grease with 28-011 202-05; for part number see page 12 - 1.

Graisser avec de la graisse 28-011 202-05; n° de commande, voir page 12 - 1.

Engrase con grasa 28-011 202-05; para el número de pedido véase la página 12 - 1.

81/3

Verwendung je nach Bedarf.

To be used required.

Utilisation en fonction des besoins.

Utilización, según sea necesario.

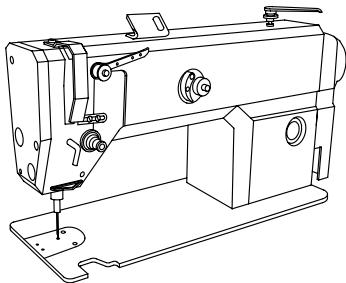
96

Länge angeben.

State length.

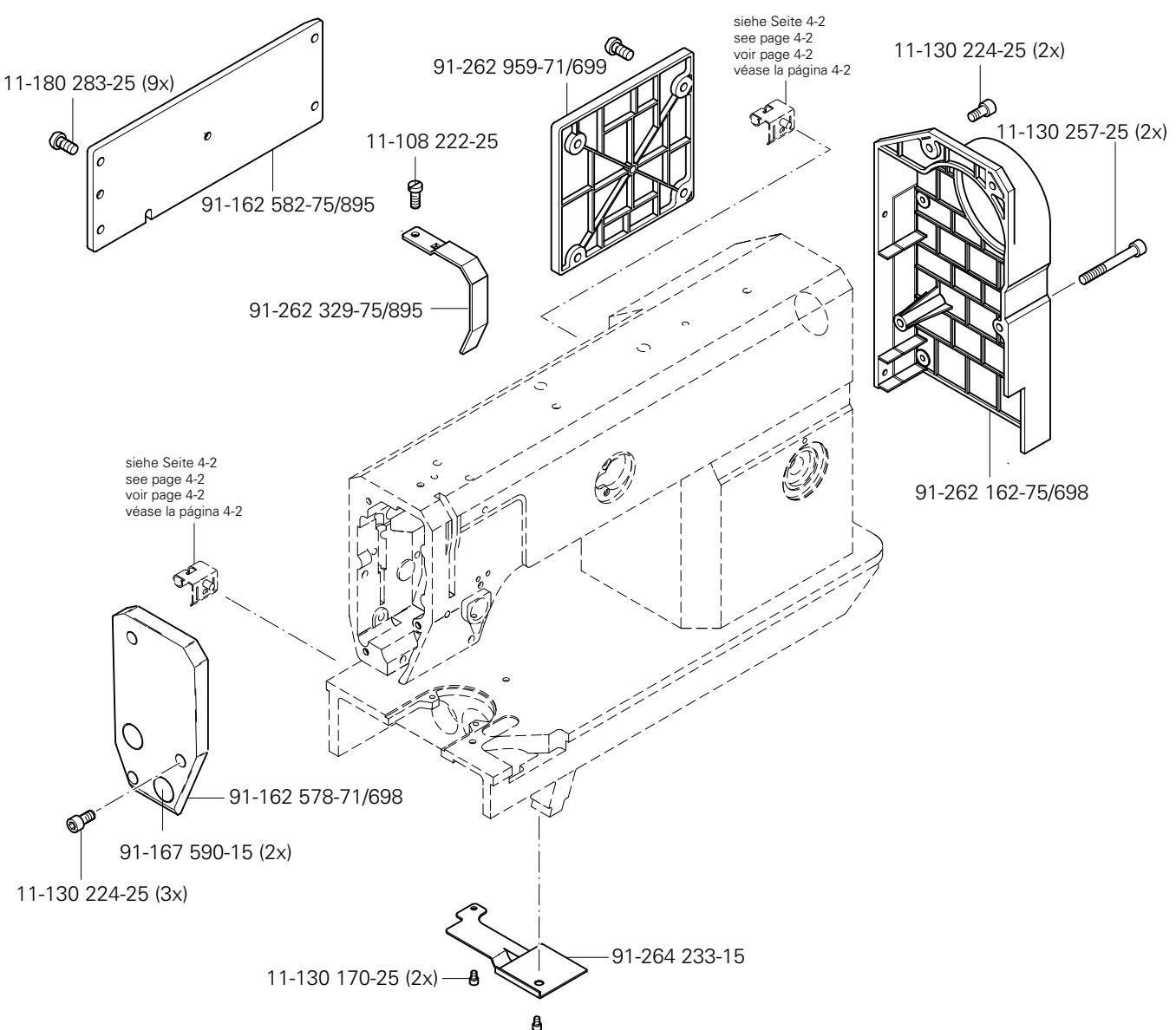
Préciser longeur.

Indiques la largura.



Gehäuseteile  
Housing sections  
Parties du corps  
Piezas del cárter  
PFAFF 3519-4/01

3.01



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 3.02

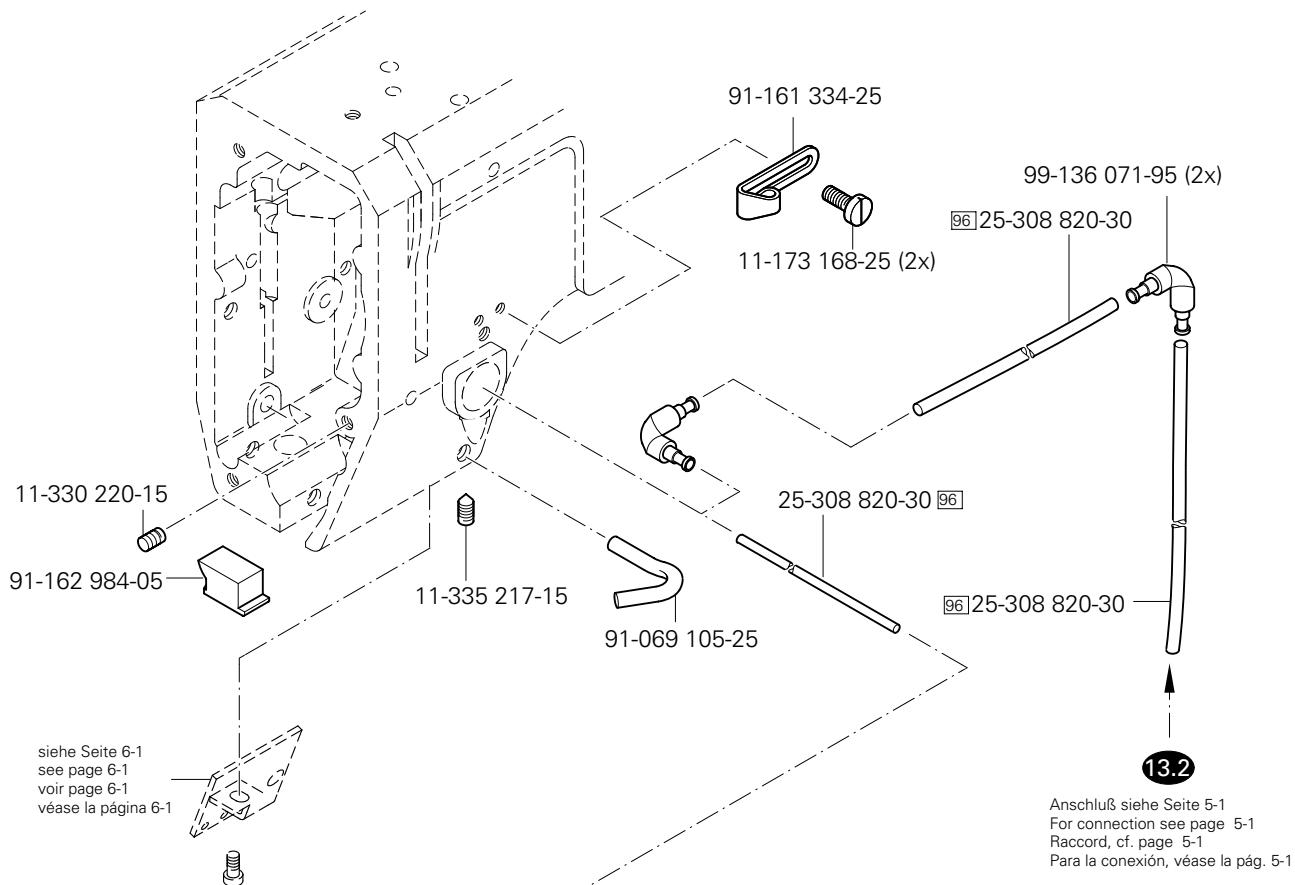
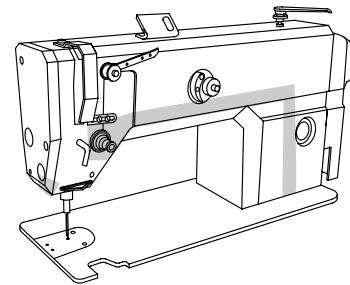
Kopfteile

Needle head parts

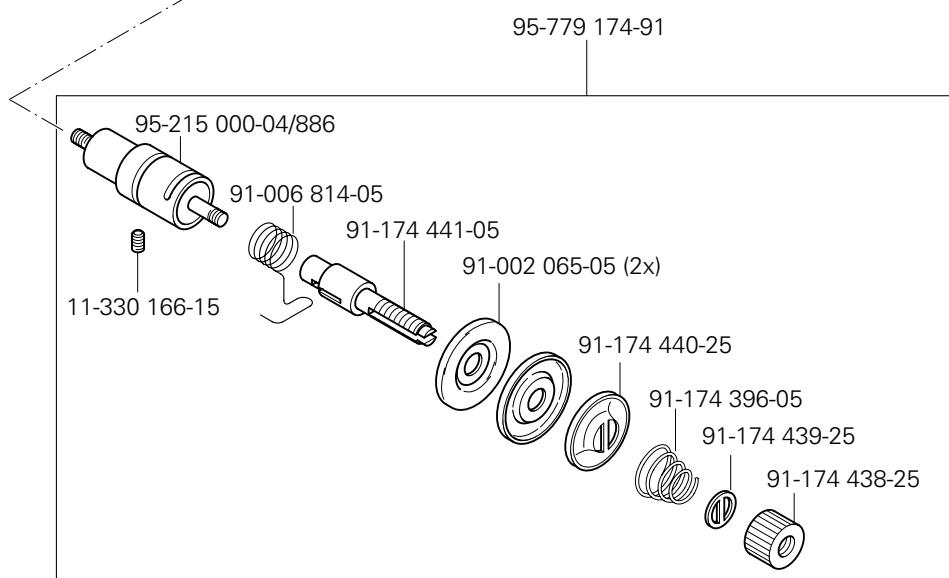
Pièces de tête

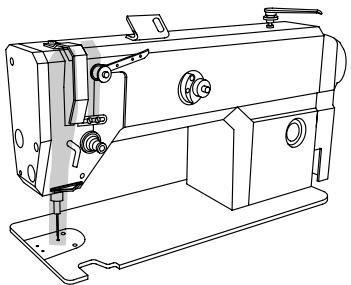
Piezas de la cabeza

PFAFF 3519-4/01



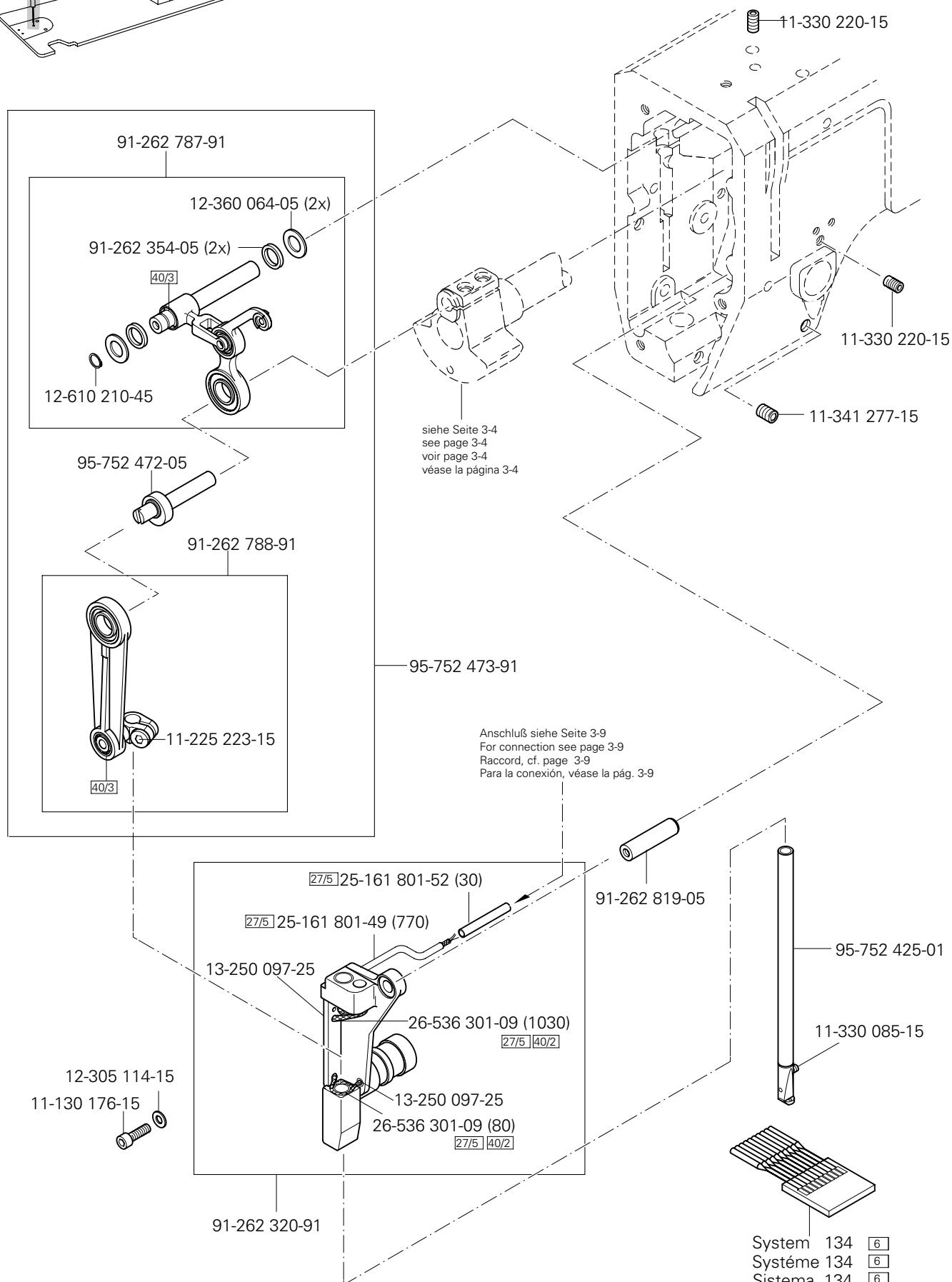
Anschluß siehe Seite 5-1  
For connection see page 5-1  
Raccord, cf. page 5-1  
Para la conexión, véase la pág. 5-1





Kopfteile  
Needle head parts  
Pièces de tête  
Piezas de la cabeza PFAFF 3519-4/01

**3.02**

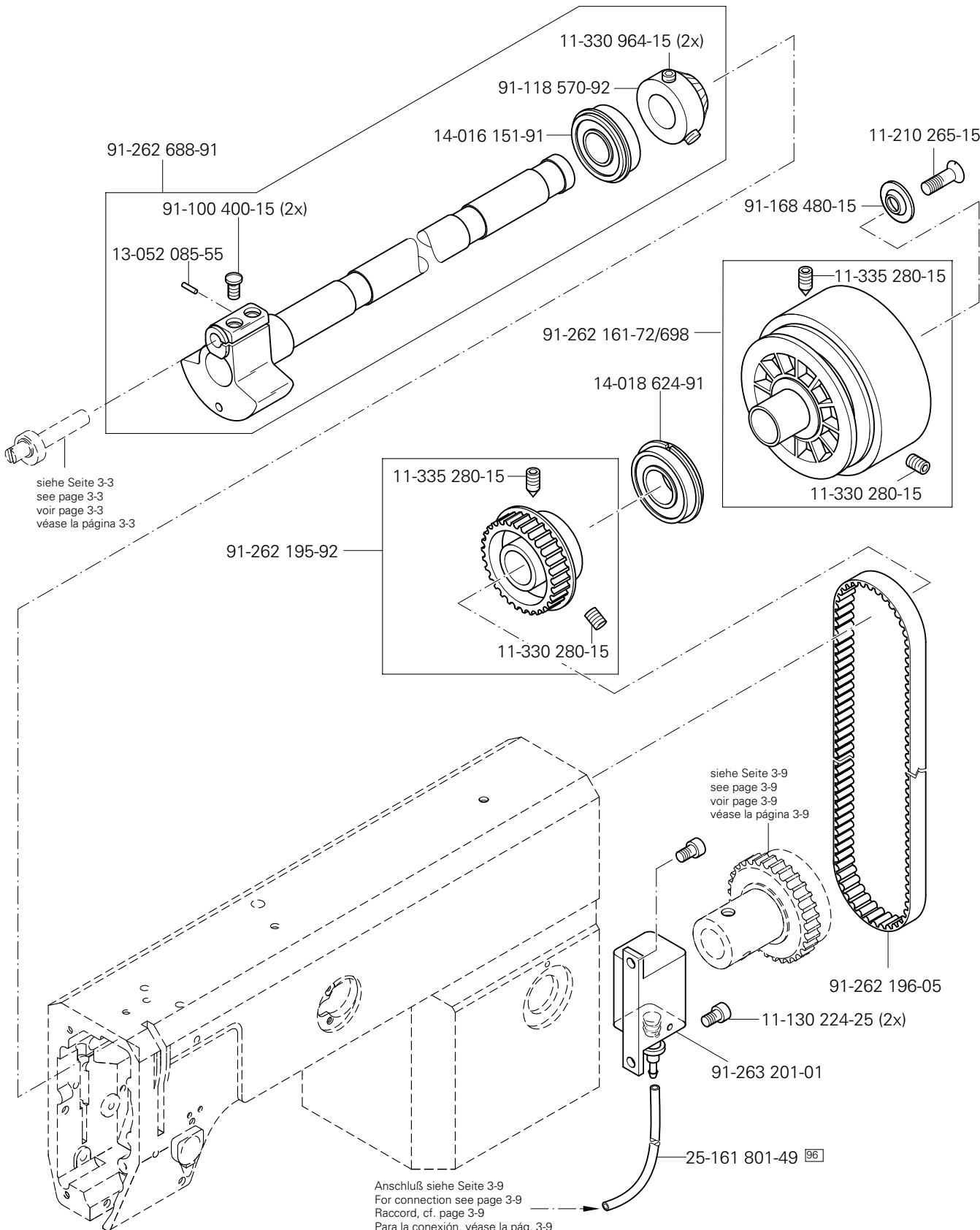
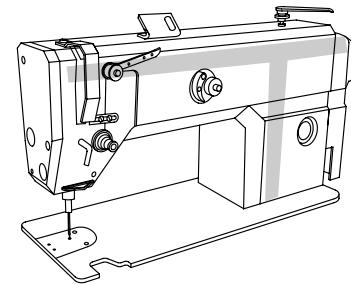


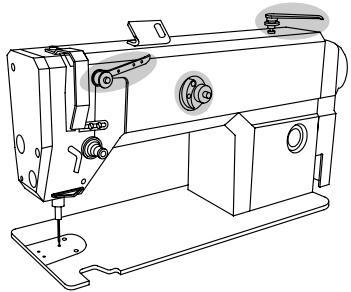
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 3.03

Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo

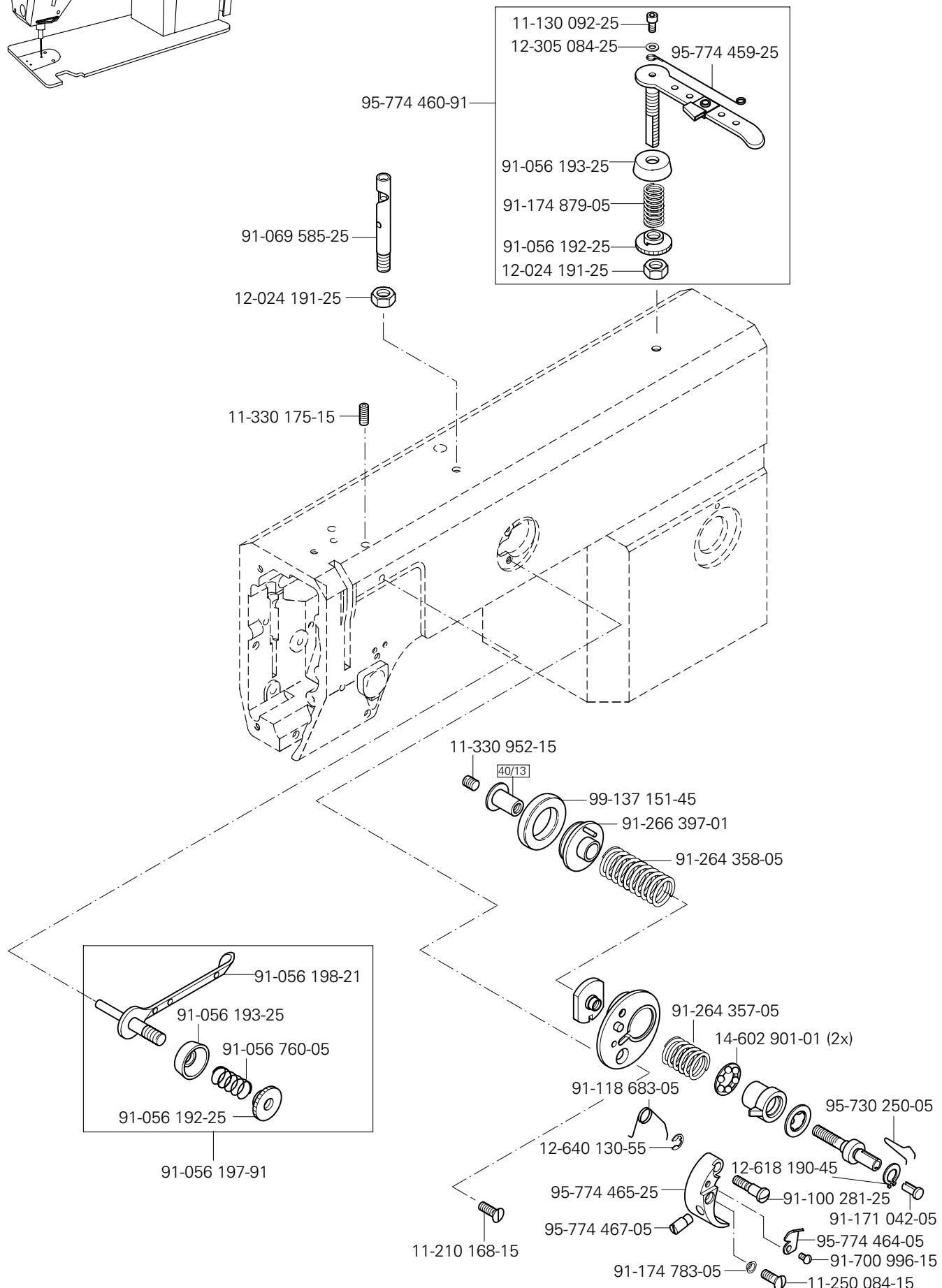
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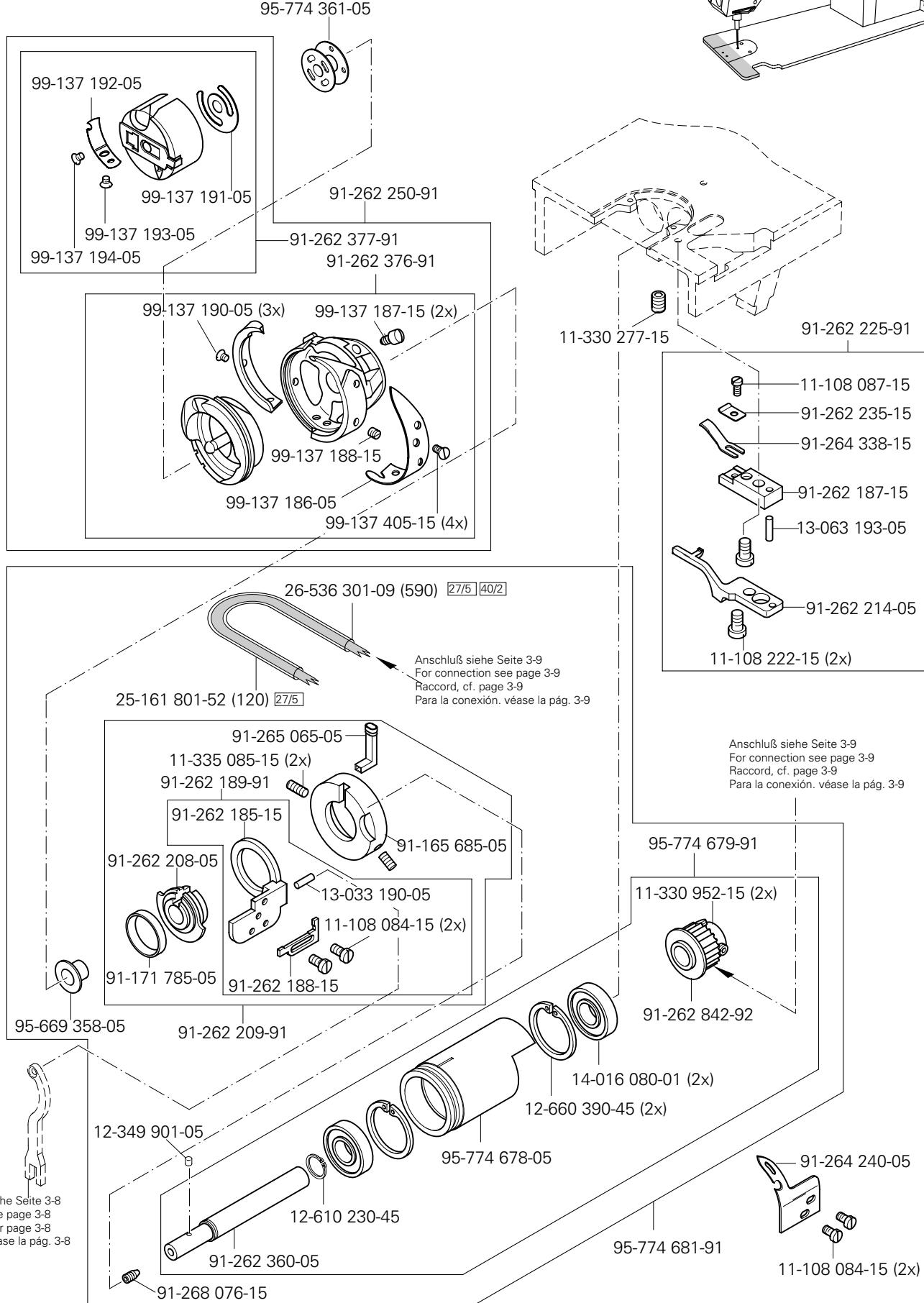
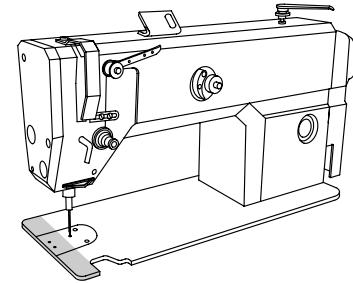


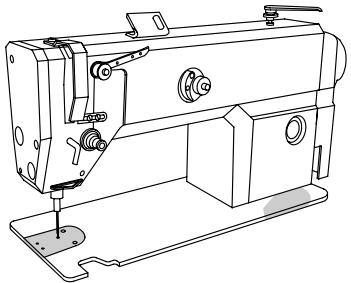
Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo PFAFF 3519-4/01

3.03



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

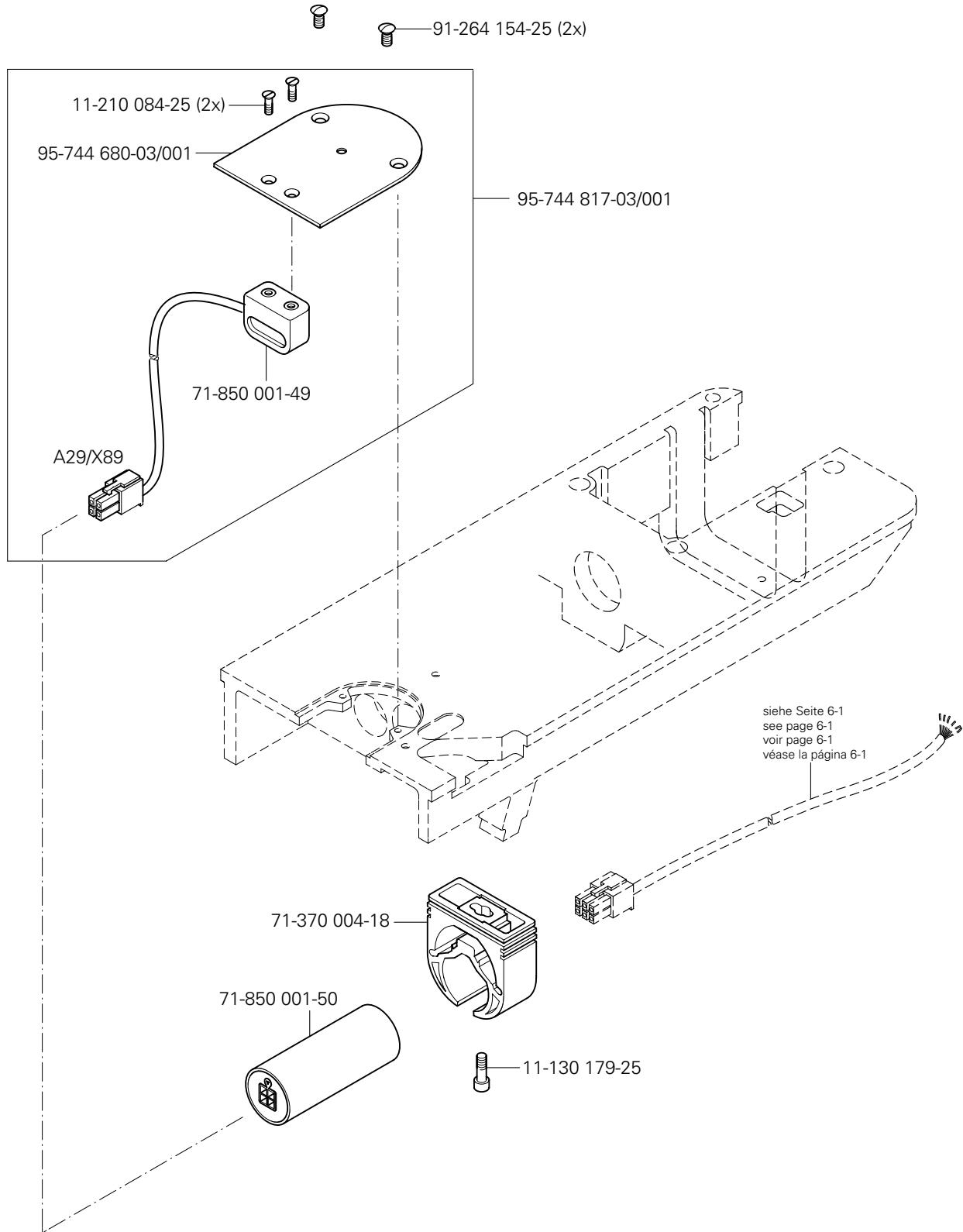




Grundplattenteile  
Bedplate parts  
Pièces du plateau fondamental  
Piezas del cárter

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3.04

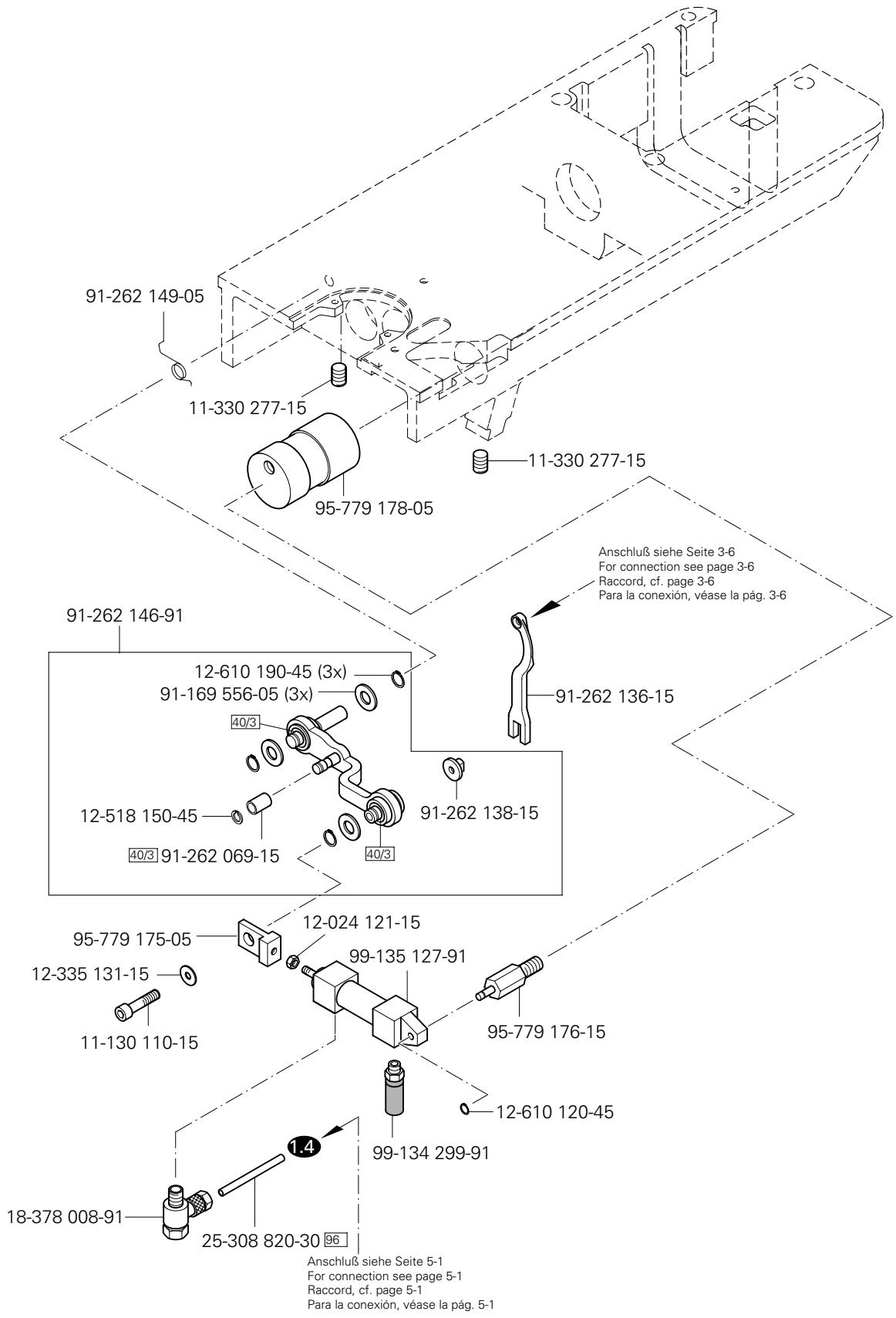
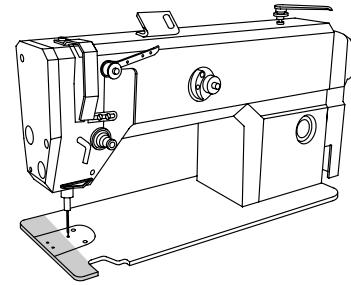


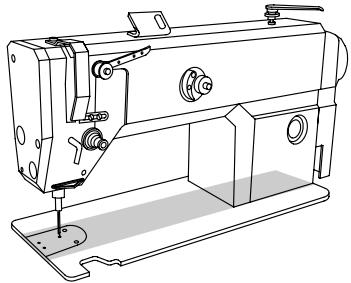
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
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# 3.04

Grundplattenteile  
Bedplate parts  
Pièces du plateau fondamental  
Piezas del cárter

PFAFF 3519-4/01

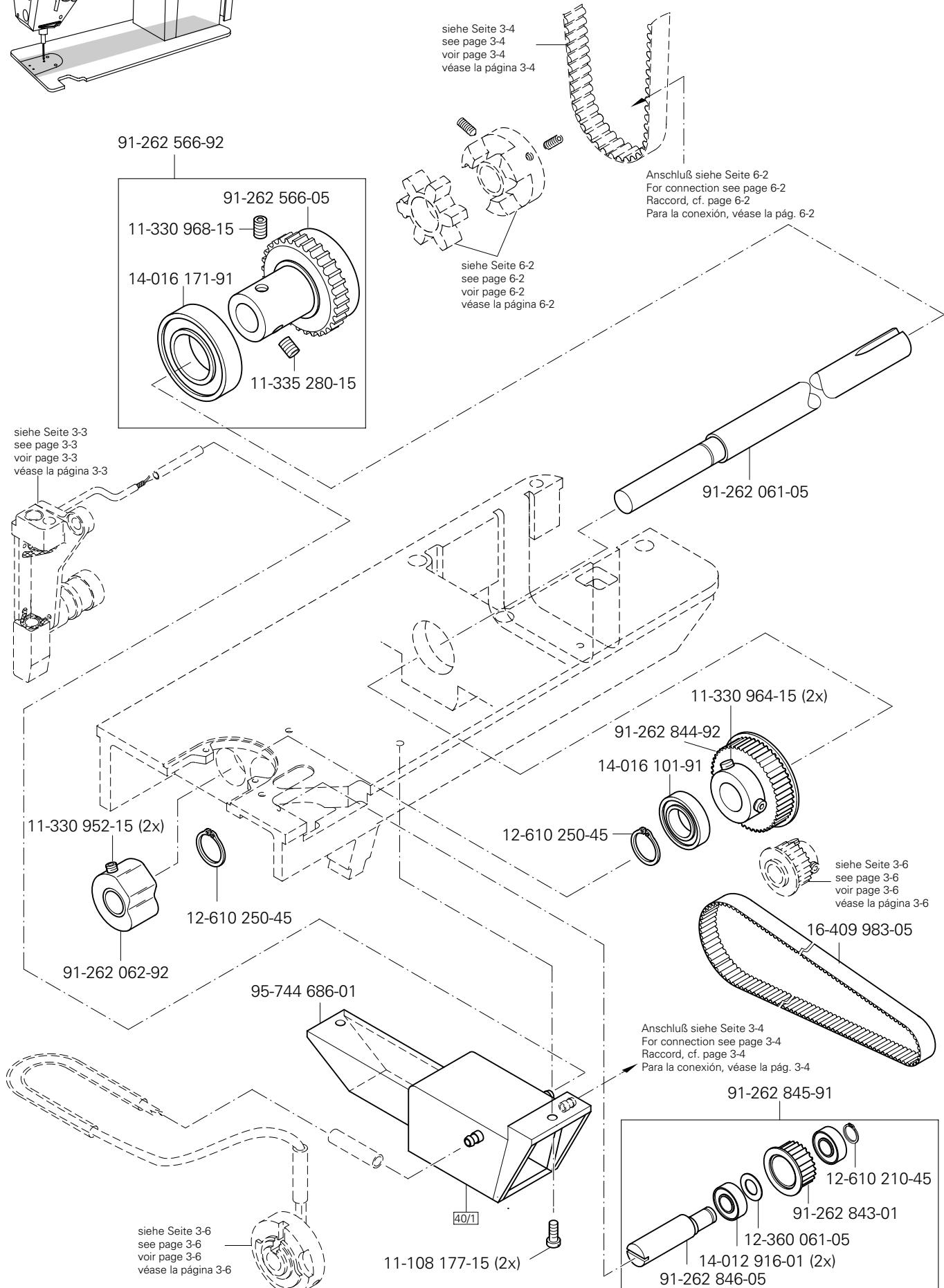




**Grundplattenteile**  
**Bedplate parts**  
**Pièces du plateau fondamental**  
**Piezas del cárter**

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**3.04**

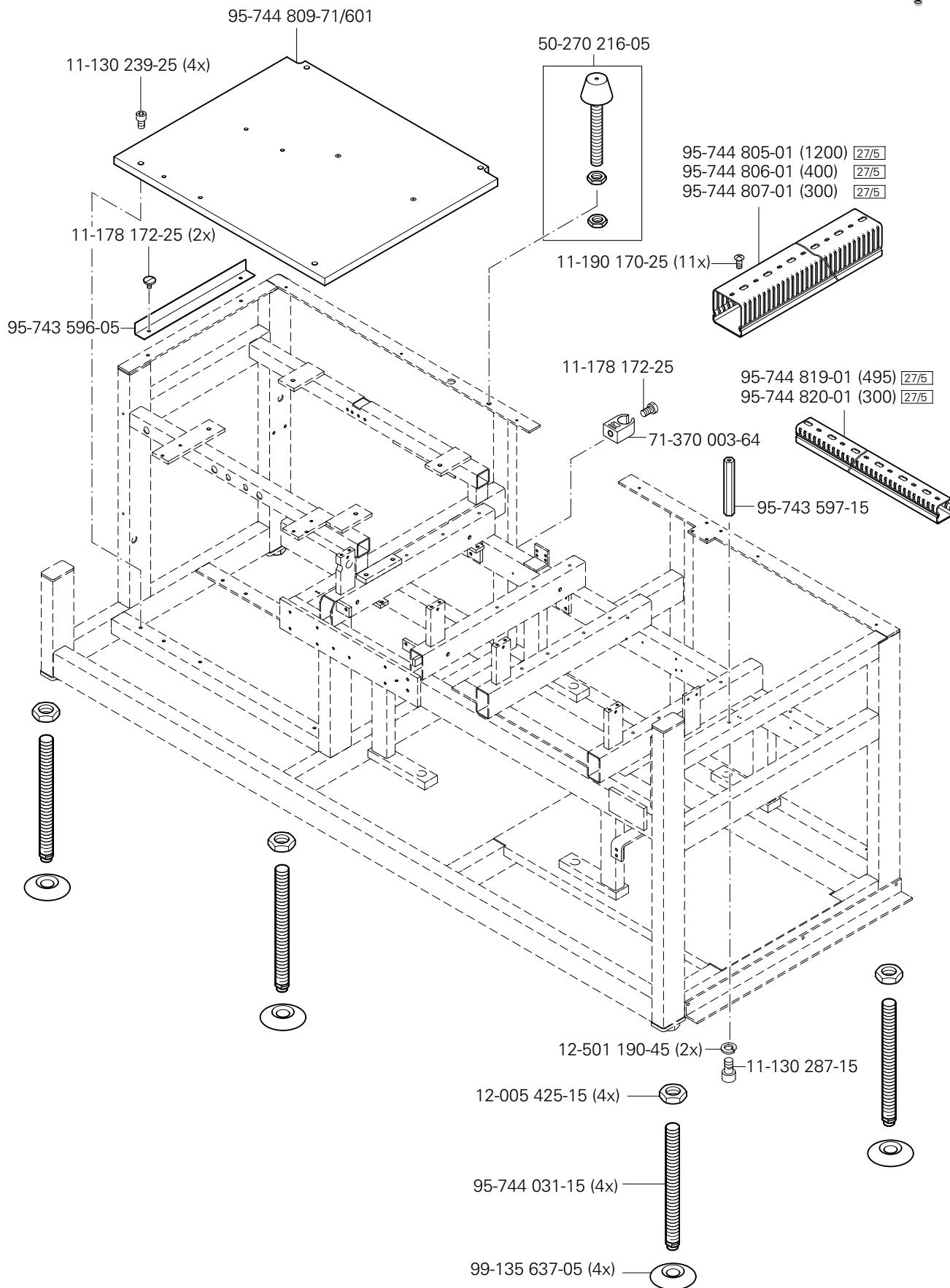
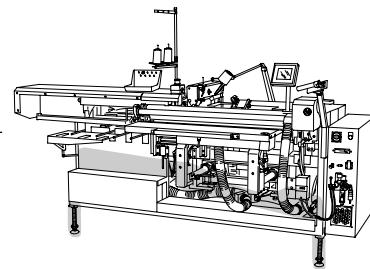


siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

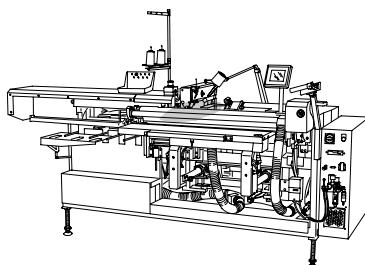
# 4.01

Gestell mit Anbauteilen  
Stand with assembly parts  
Bâti avec éléments de montage  
Bancada con piezas de montaje

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siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave



**Oberteilführung  
Sewing head guide  
Guide de tête  
Guía de parte superior**

PFAFF 3519-4/01

**4.02**

11-108 285-25 (2x)



Anschluß siehe Seite 3-1  
For connection see page 3-1  
Raccord, cf. page 3-1  
Para la conexión, véase la pág. 3-1

91-034 451-75/699 (2x)

11-039 288-15

12-024 191-15 (2x)

99-134 149-91

11-130 305-15 (4x)

12-305 174-15 (4x)

91-229 014-75/699

11-130 305-15 (2x)

12-305 174-15 (2x)

95-744 674-05

91-034 489-21 (2x)

95-774 679-05 (2x)

12-305 144-15 (2x)

12-501 170-45 (2x)

12-024 171-25 (2x)

11-130 305-15 (2x)

12-305 174-15 (2x)

91-027 645-75/699

95-744 675-05

95-744 673-71/893

95-744 672-71/893

11-130 305-15 (6x)

12-499 190-45 (6x)

12-305 174-15 (6x)

95-744 113-75/893 (2x)

11-330 298-15 (2x)

12-005 195-15 (2x)

12-024 191-15 (4x)

11-039 324-15 (4x)

12-305 224-15 (4x)

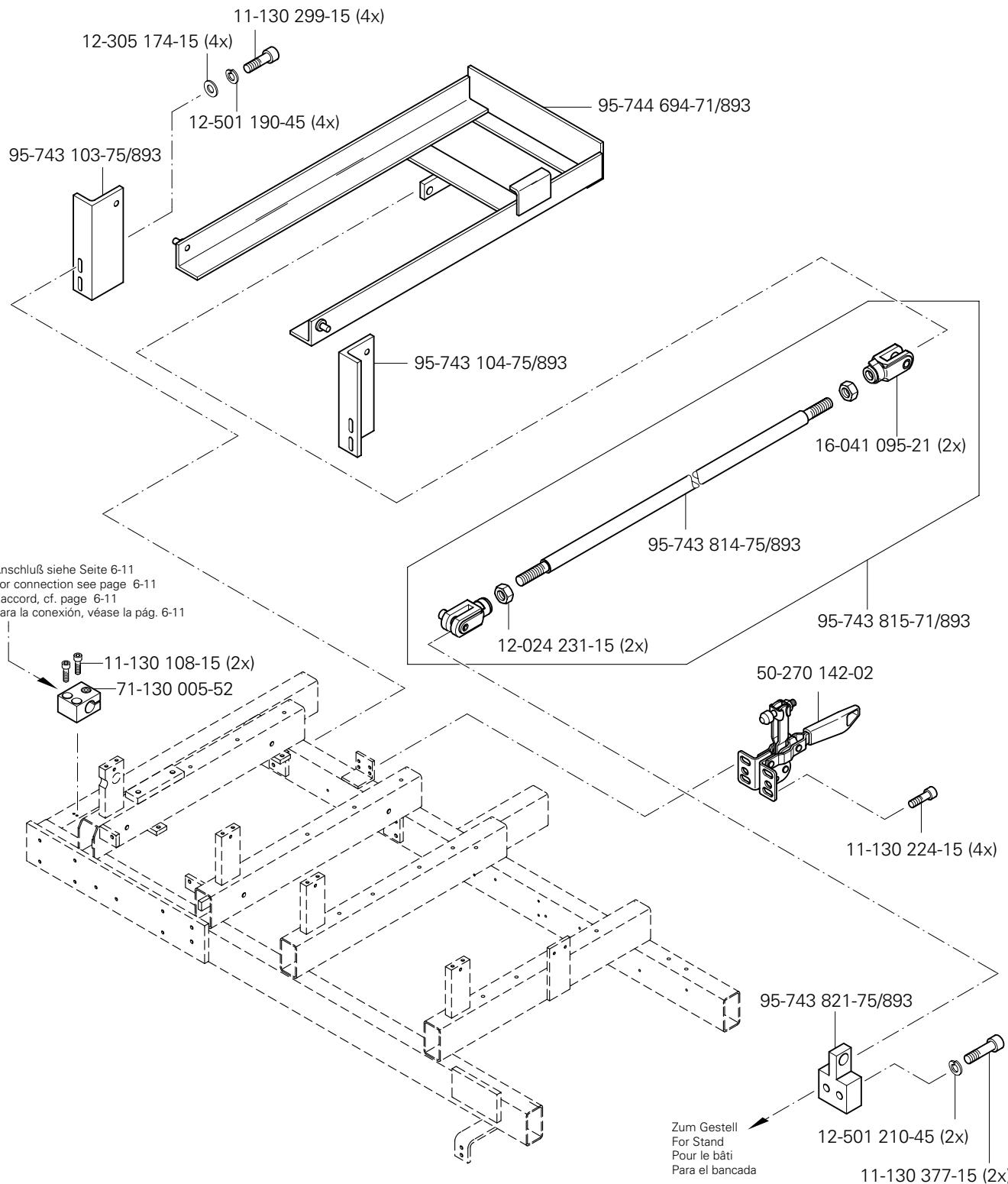
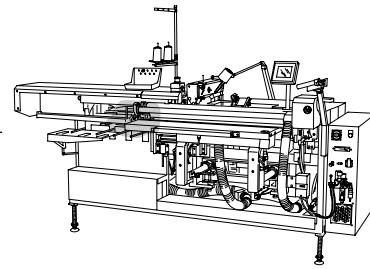
11-130 377-15 (4x)

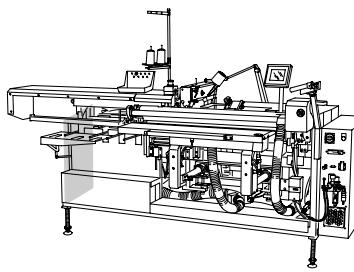
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95-744 082-75/951 (2x)



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

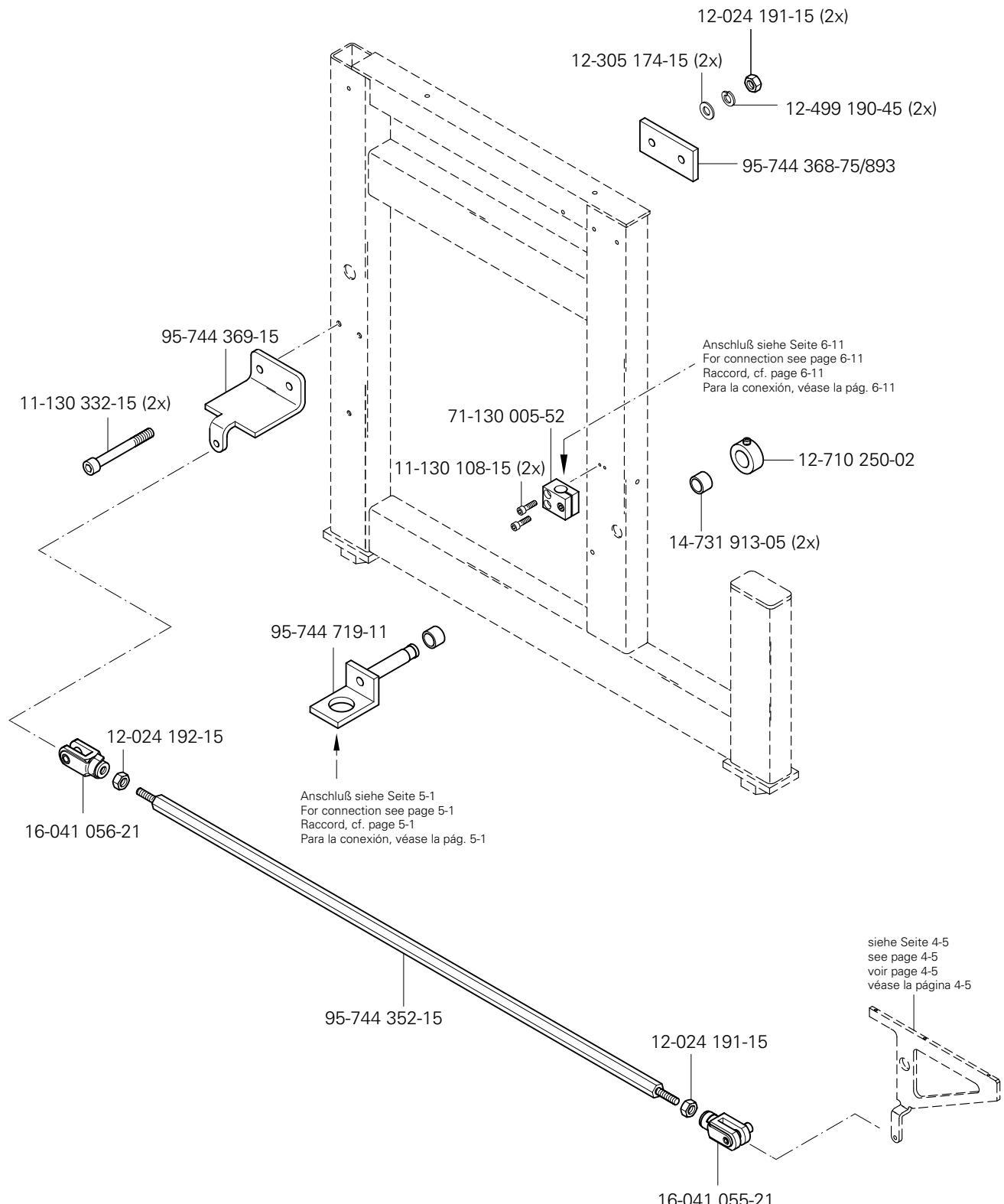




Stapler  
Stacker  
Empileur  
Apilador

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**4.03**

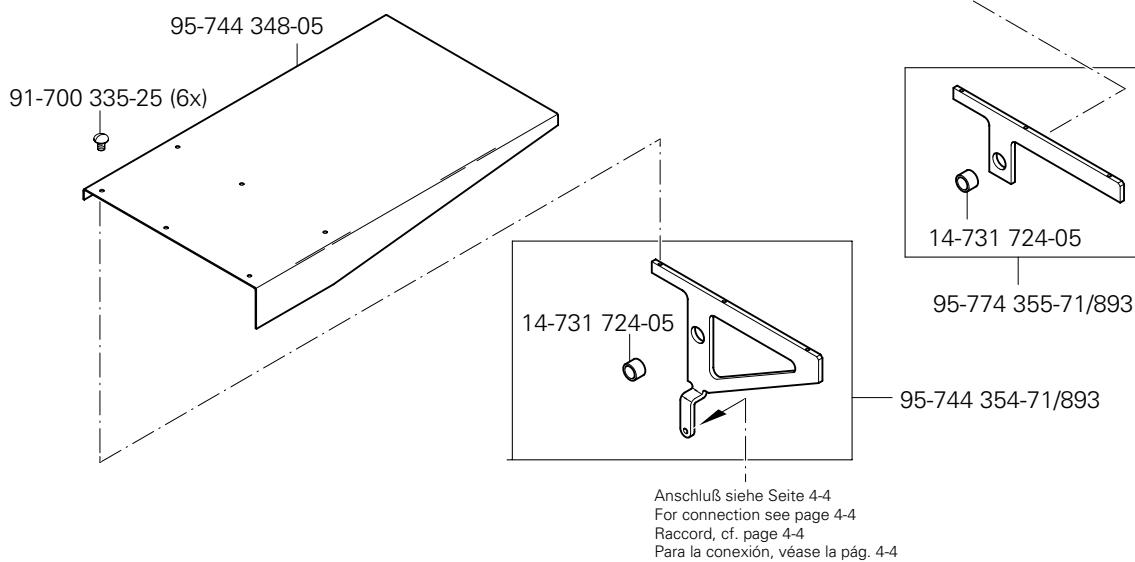
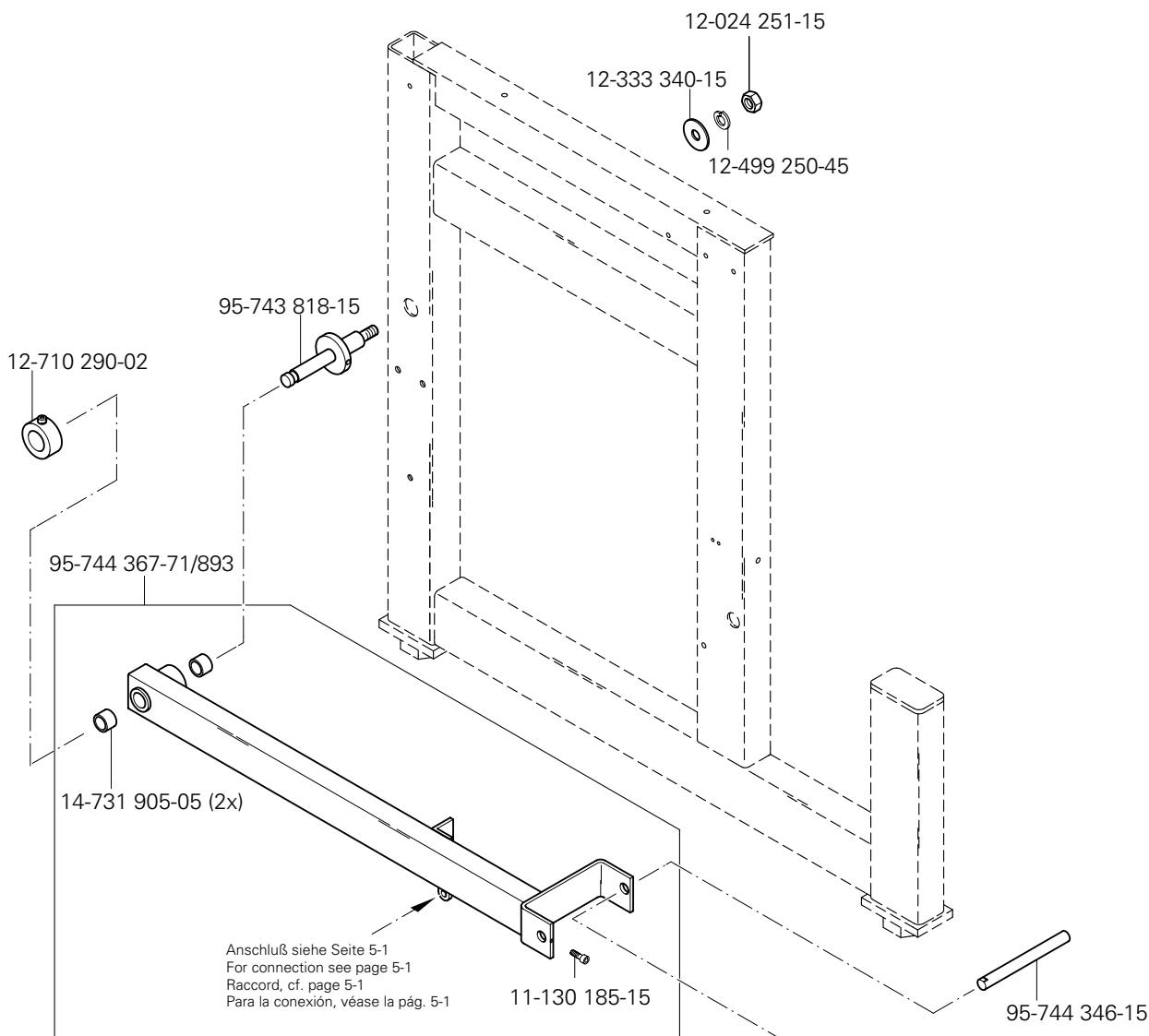
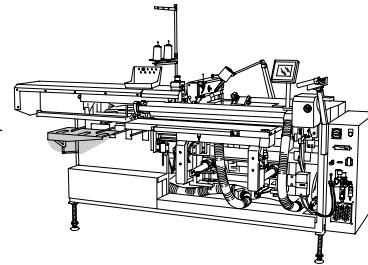


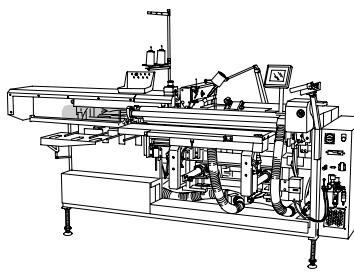
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.03

Stapler  
Stacker  
Empileur  
Apilador

PFAFF 3519-4/01

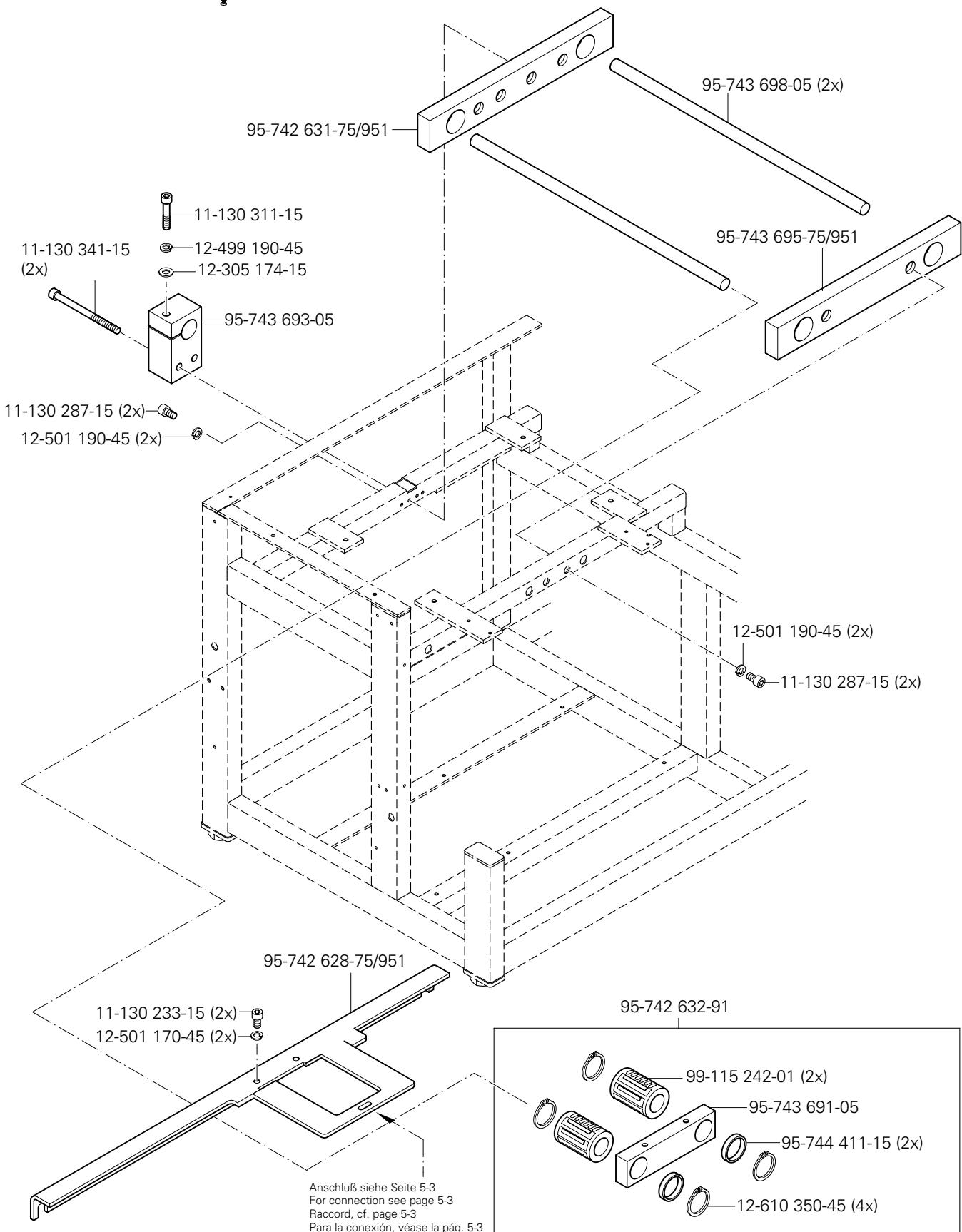




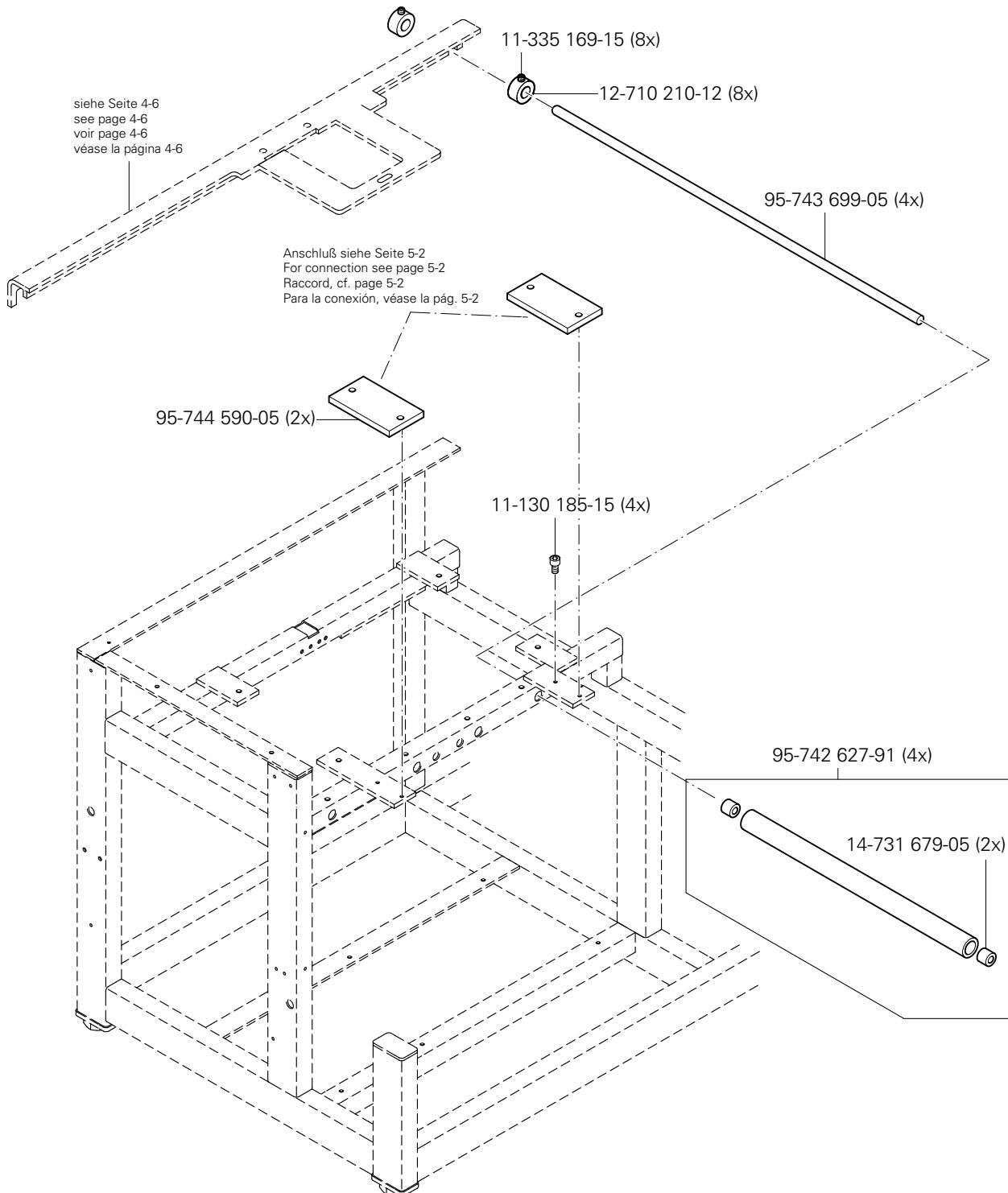
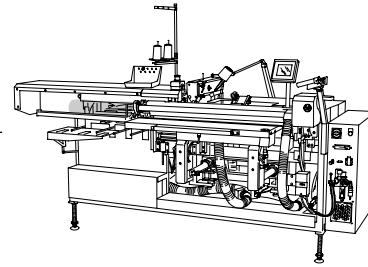
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Stacker  
Empileur  
Apilador

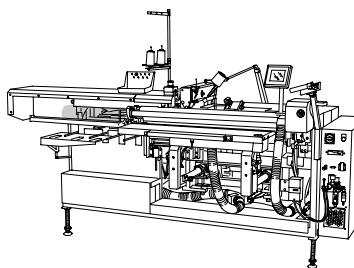
PFAFF 3519-4/01

4.03



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
 see chapter 2 Explanation of key markings  
 voir le chap. 2 Explication des symboles  
 véase el Cap. 2 Explicaciones de los signos clave

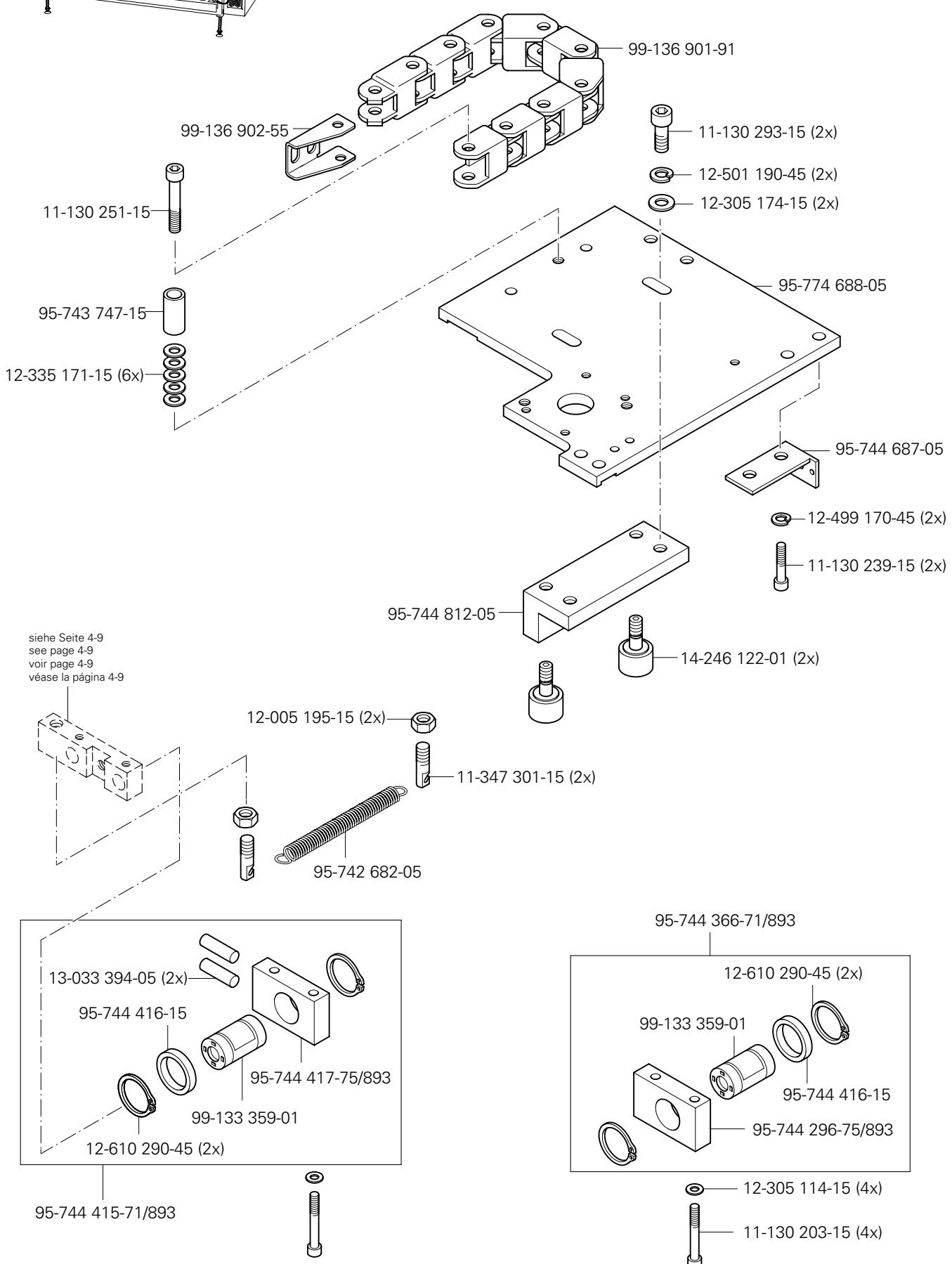




Stapler  
Stacker  
Empileur  
Apilador

PFAFF 3519-4/01

**4.03**

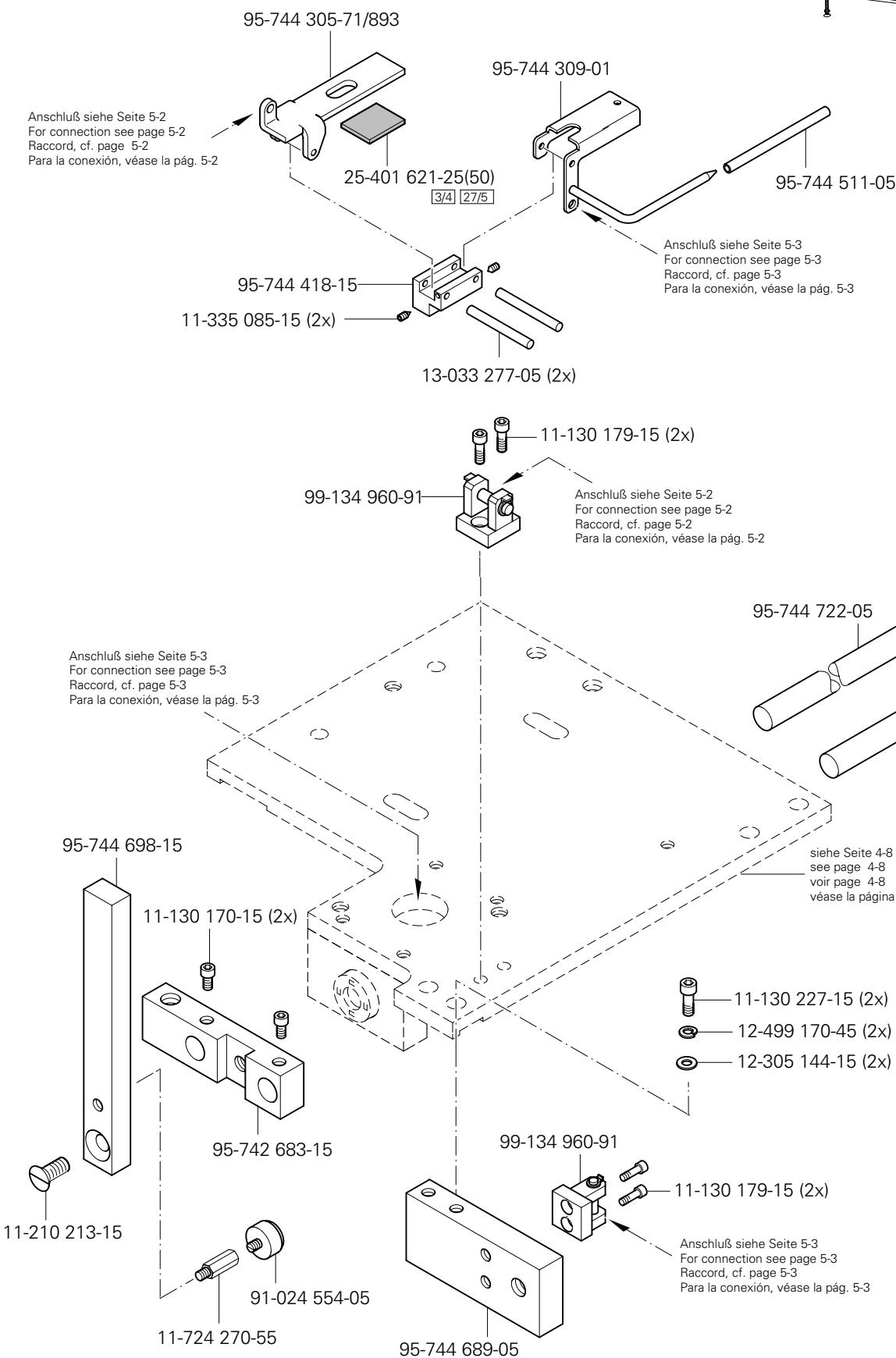
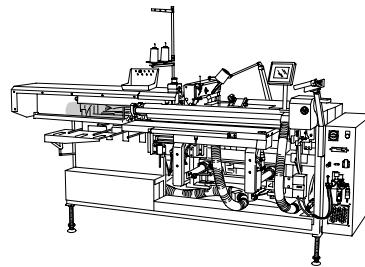


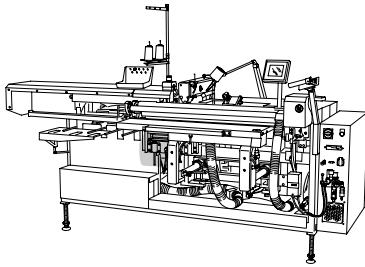
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.03

Stapler  
Stacker  
Empileur  
Apilador

PFAFF 3519-4/01

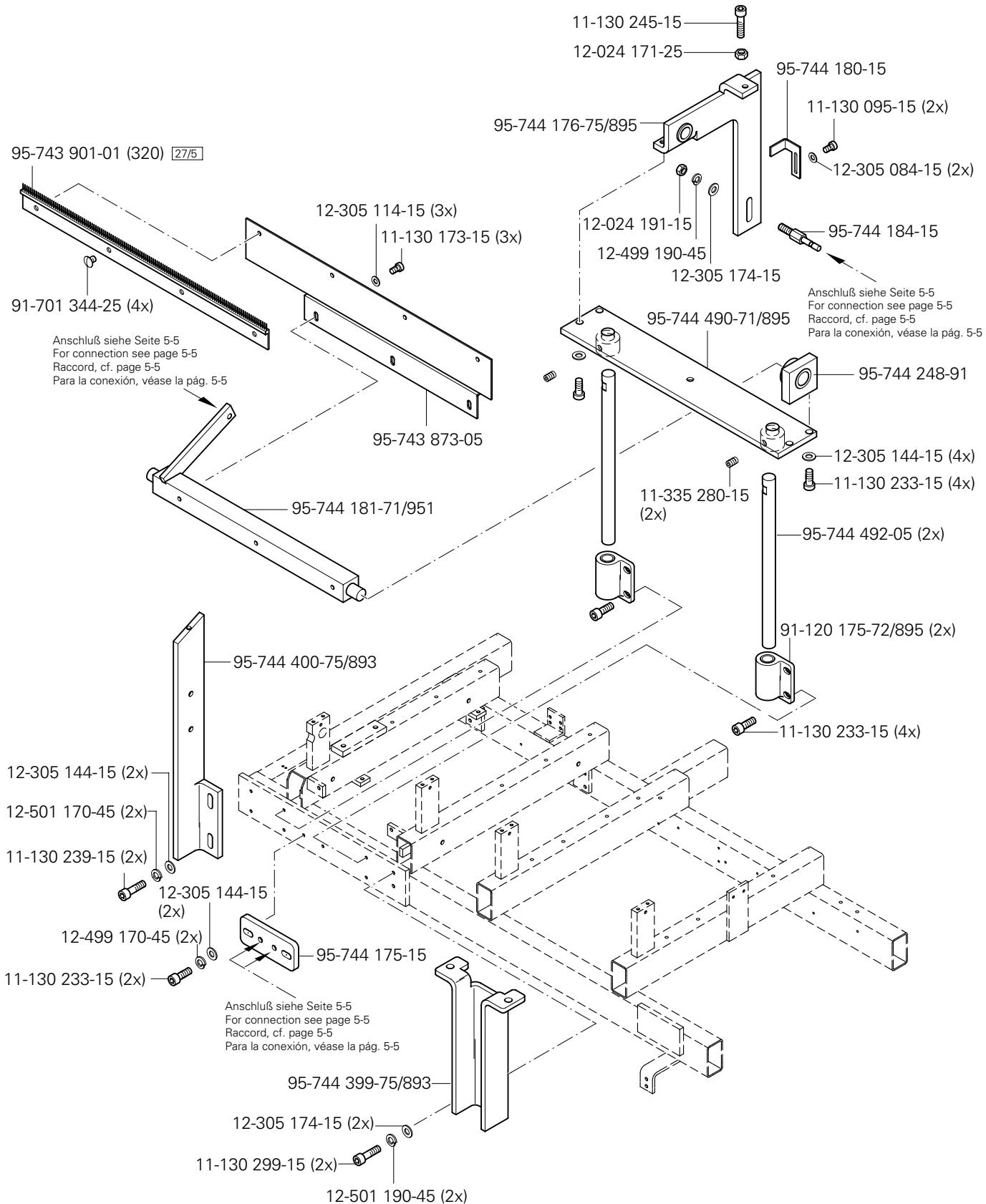




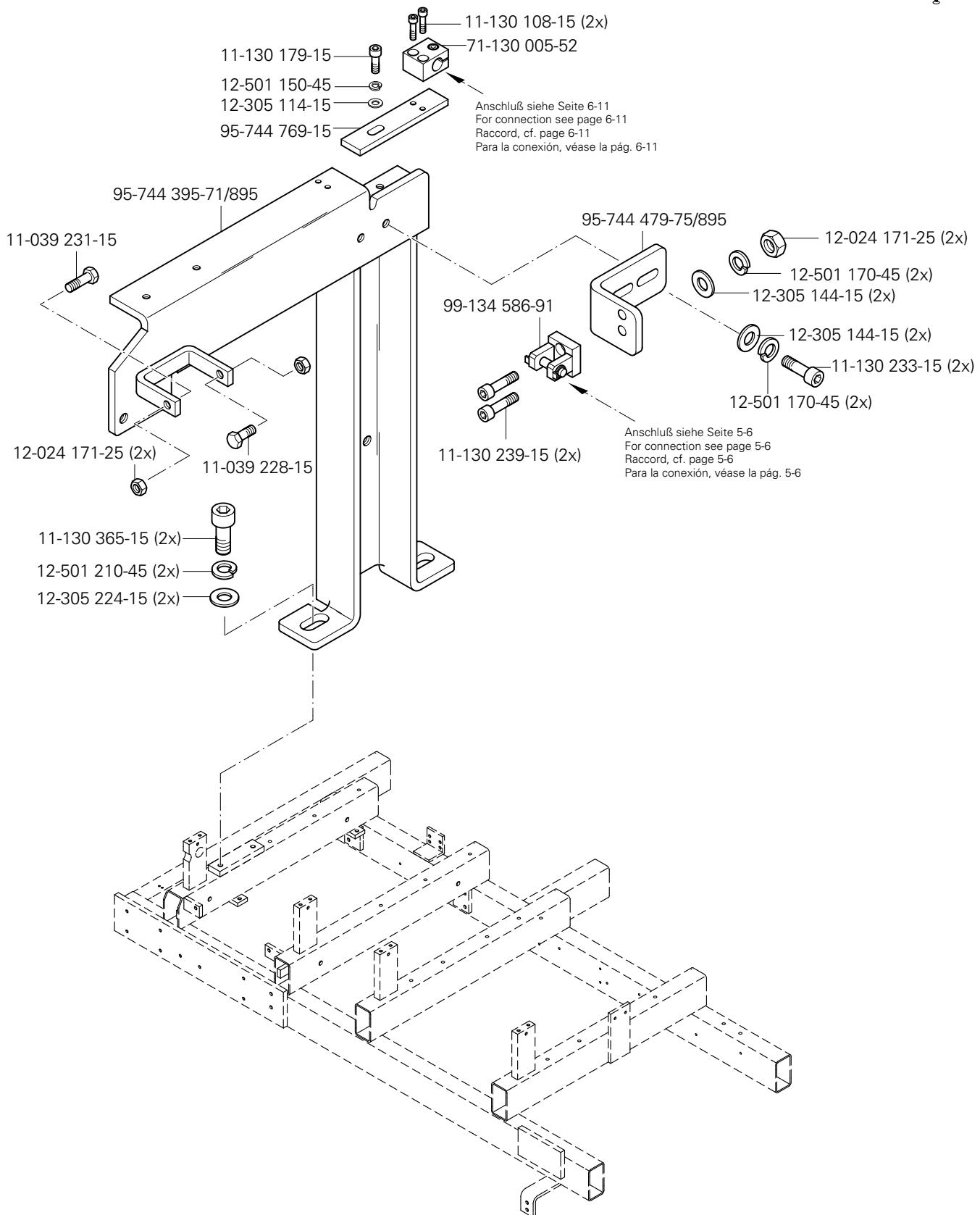
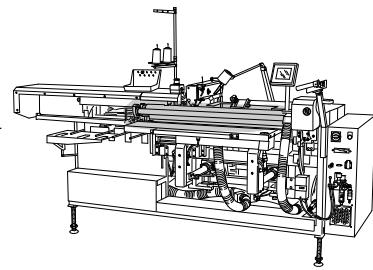
Abstreifvorrichtung  
Wiping device  
Racleur de fil  
Deflector

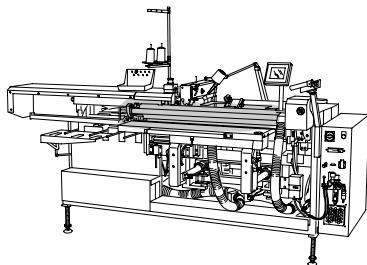
PFAFF 3519-4/01

4.04



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

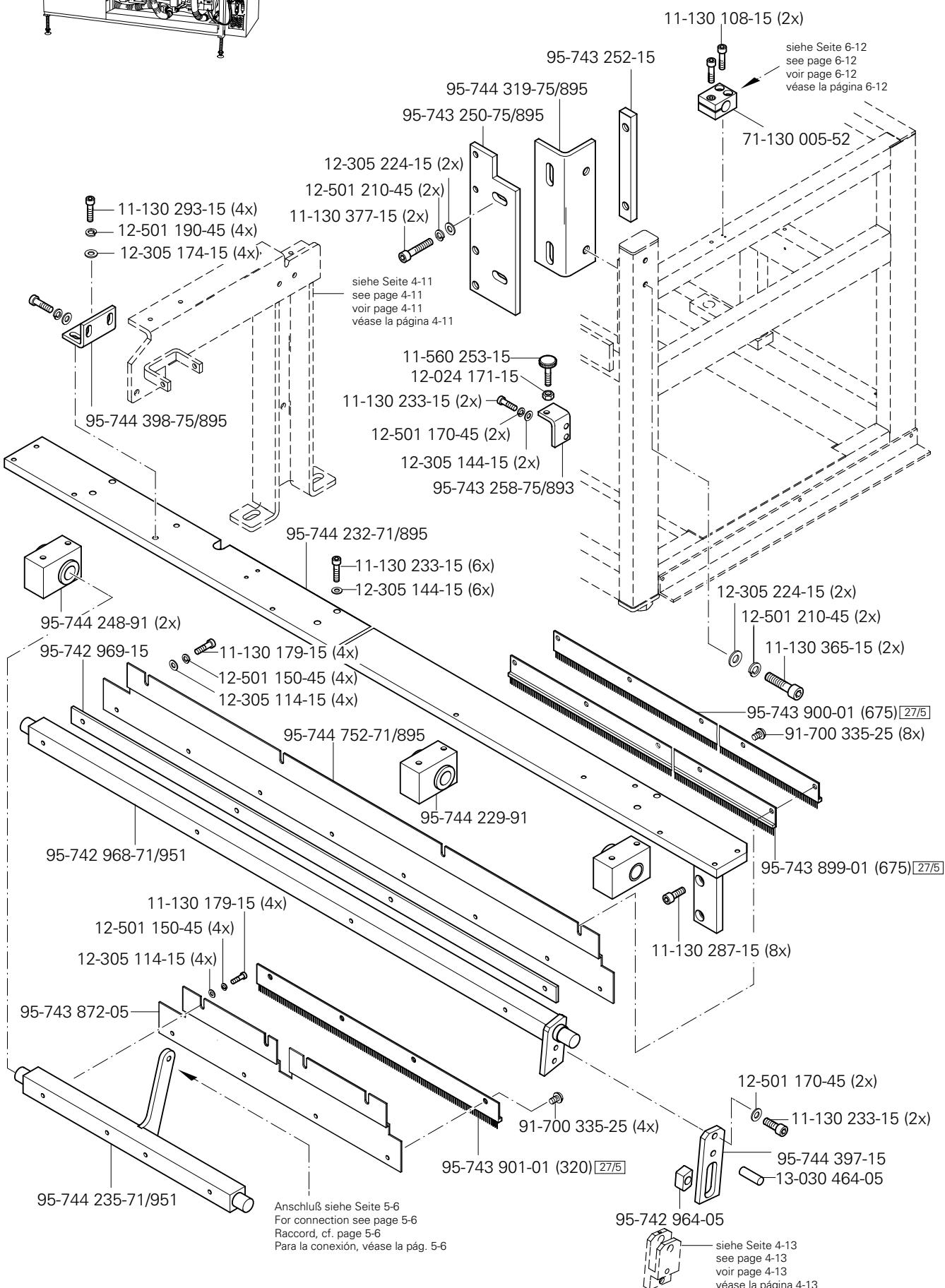




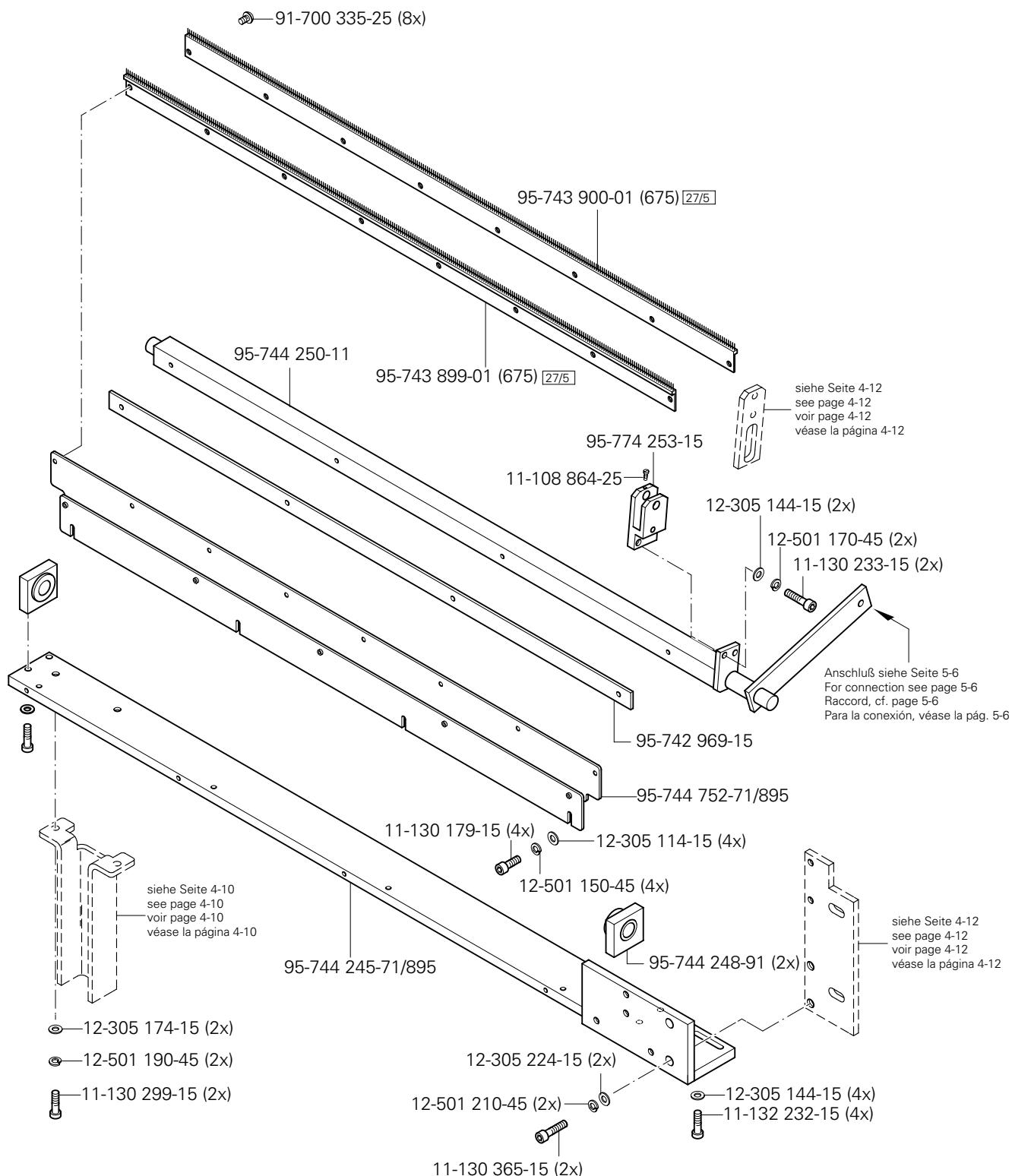
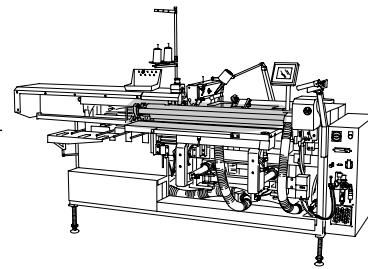
Abstreifvorrichtung  
Wiping device  
Racleur de fil  
Deflector

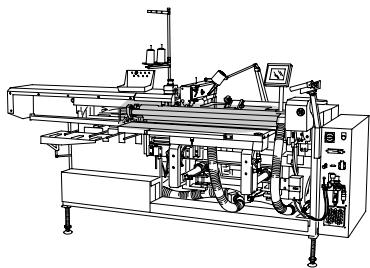
PFAFF 3519-4/01

4.04



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

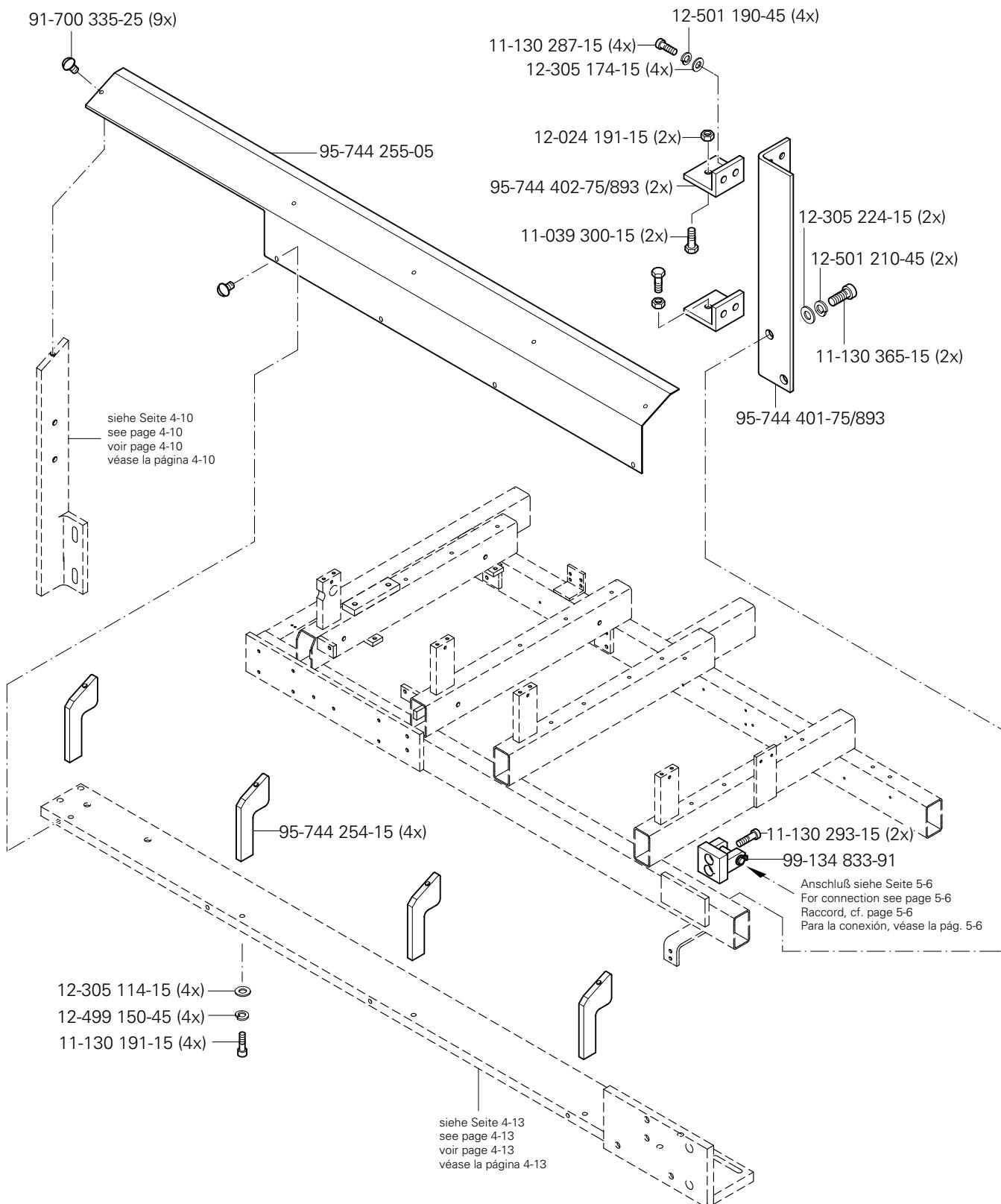




Abstreifvorrichtung  
Wiping device  
Racleur de fil  
Deflector

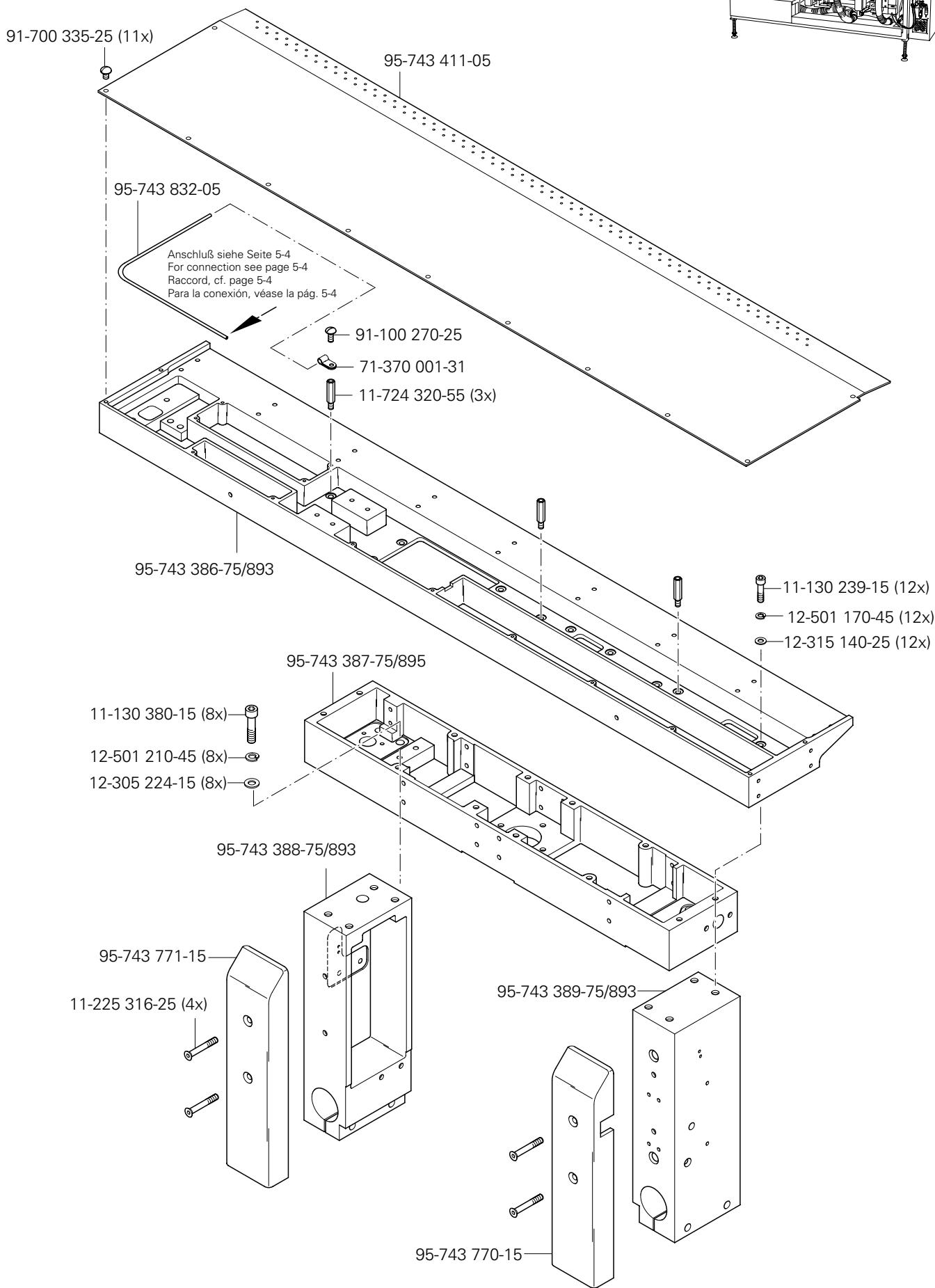
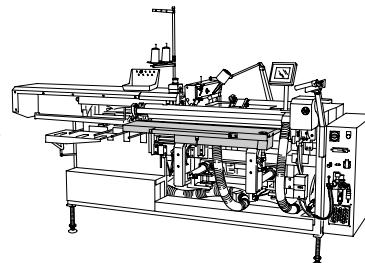
PFAFF 3519-4/01

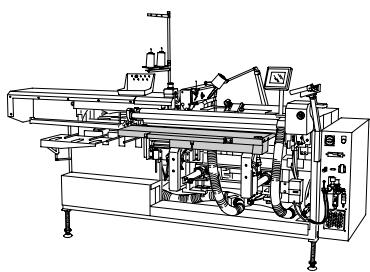
**4.04**



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

## 4.05





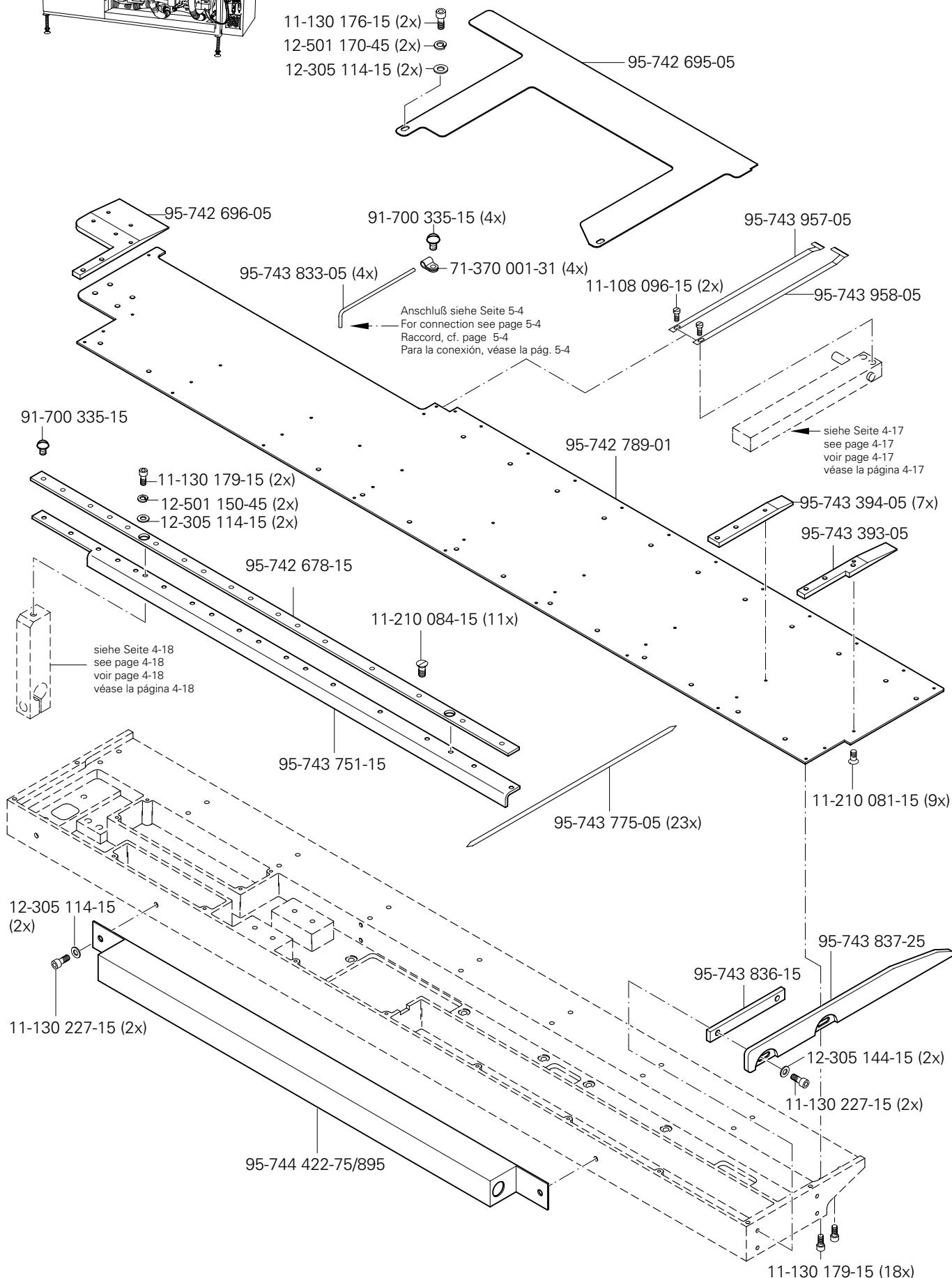
Bausatz für Zuführtisch

Kit for infeed plate

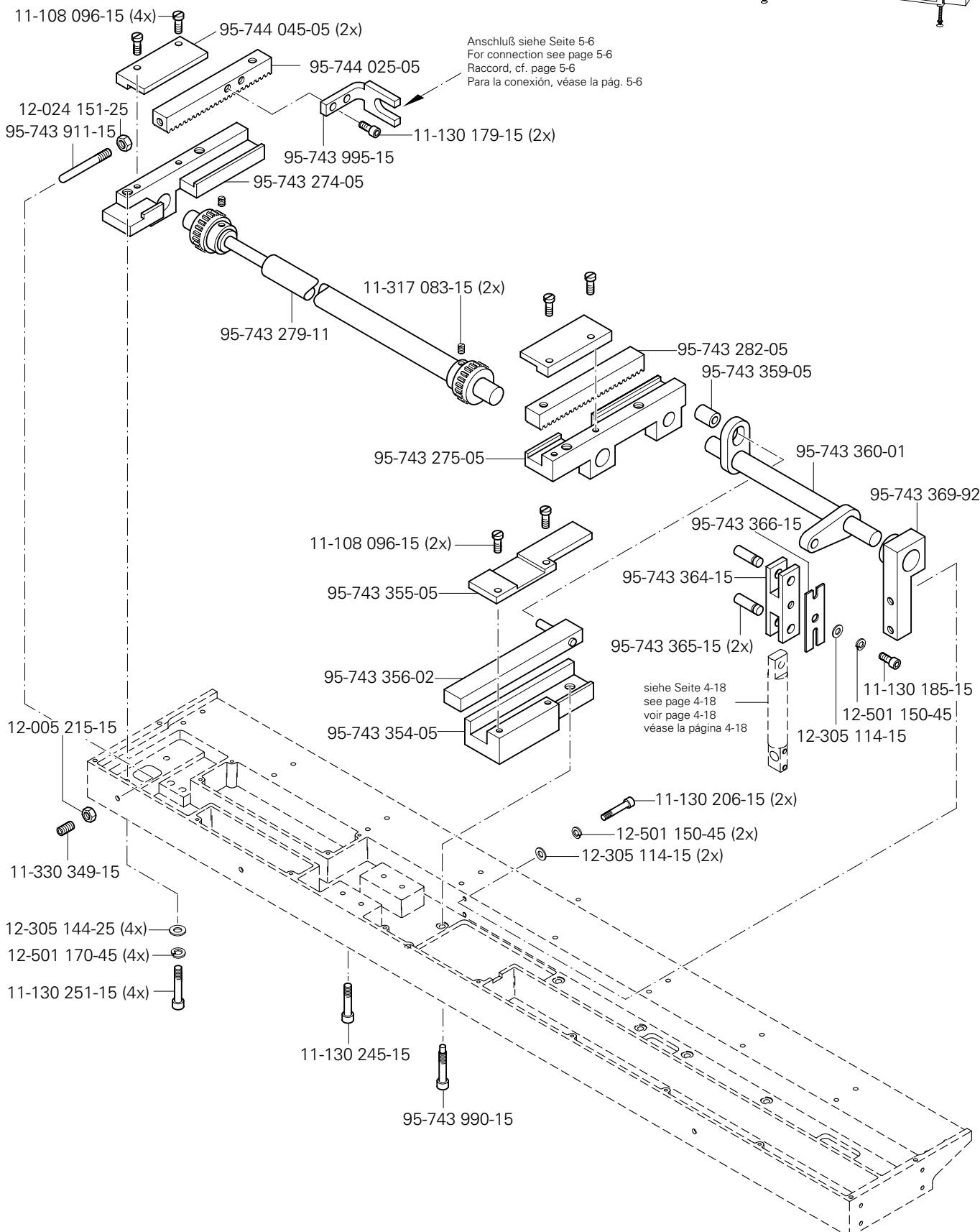
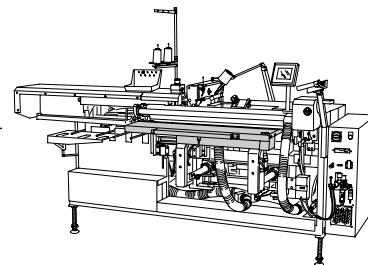
Kit pour table de Chargement

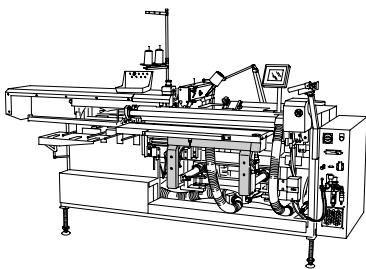
Juego de montaje de la mesa de alimentación PFAFF 3519-4/01

**4.05**



## 4.05





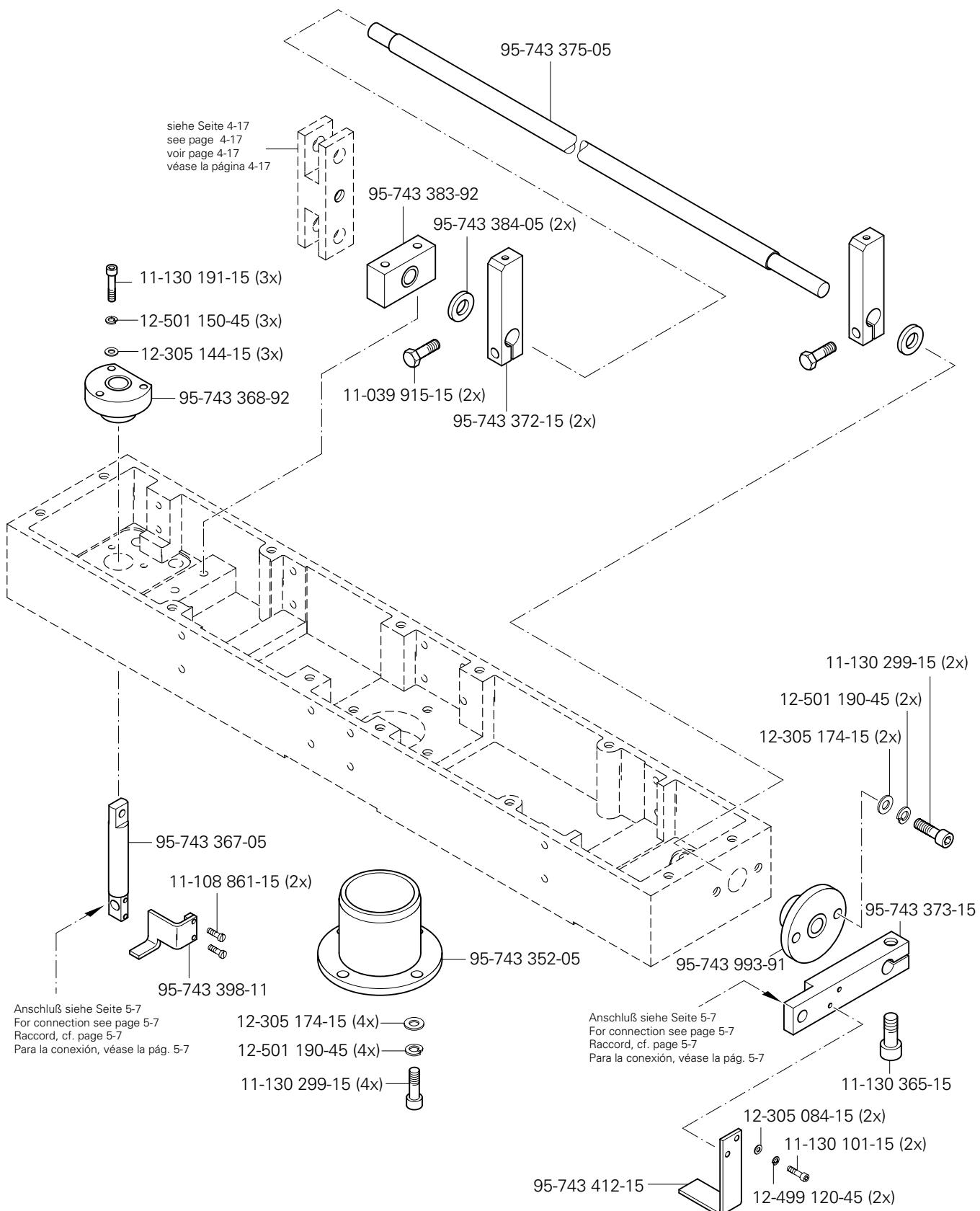
Bausatz für Zuführtisch

Kit for infeed plate

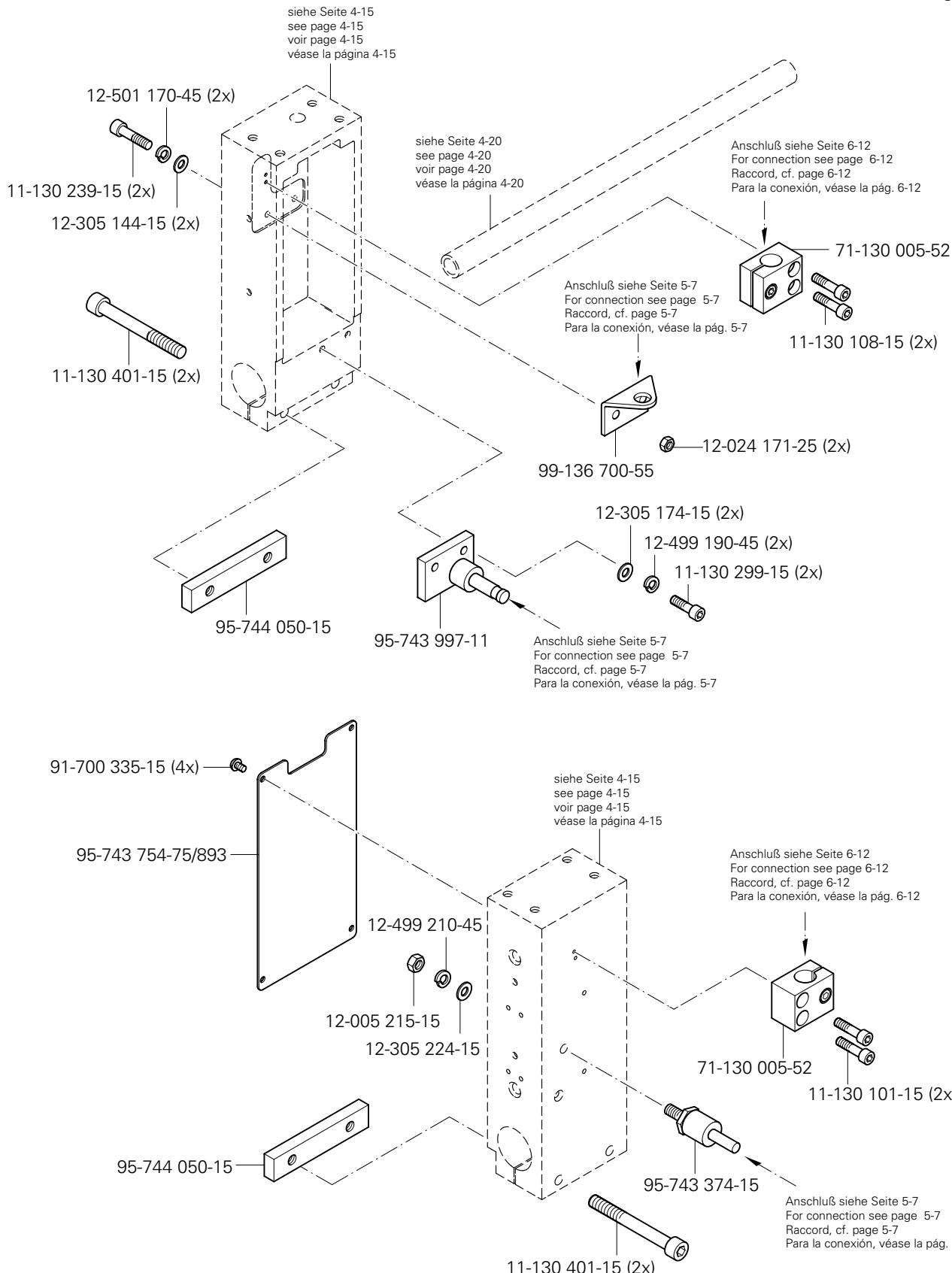
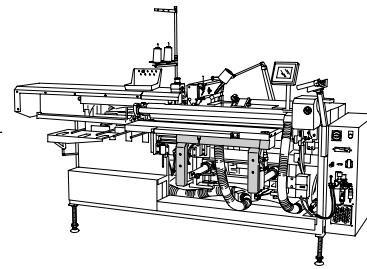
Kit pour table de Chargement

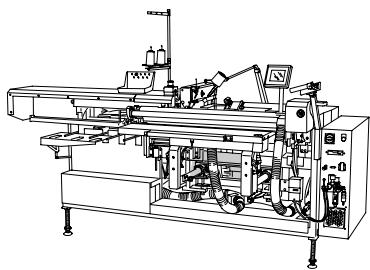
Juego de montaje de la mesa de alimentación PFAFF 3519-4/01

**4.05**



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave





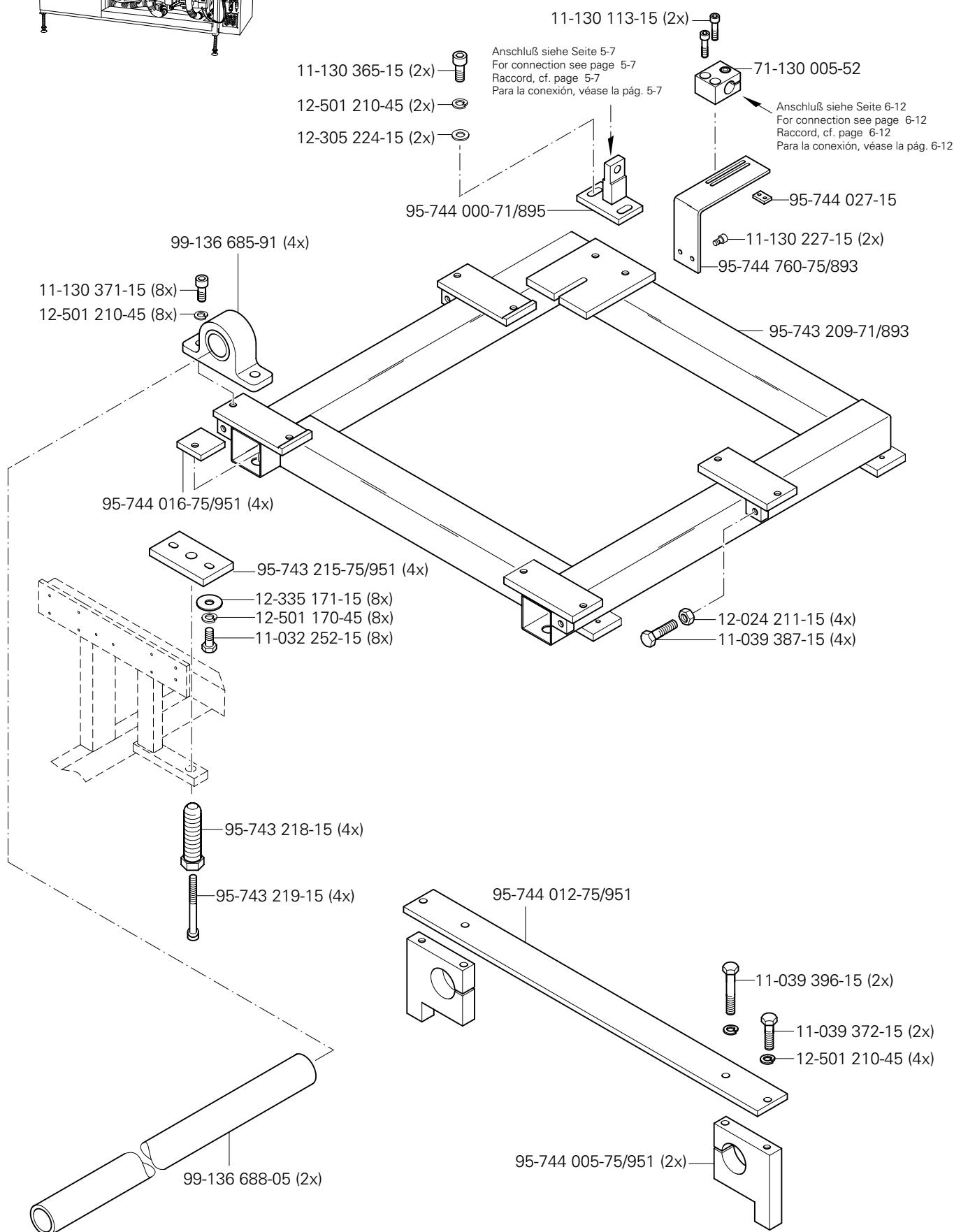
Bausatz für Zuführtisch

Kit for infeed plate

Kit pour table de Chargement

Juego de montaje de la mesa de alimentación PFAFF 3519-4/01

**4.05**

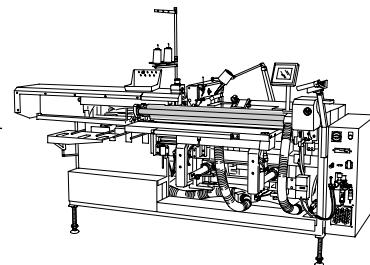


siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.06

Stoffübernahme  
Material take-over unit  
Pince-ouvrage  
Sujetatelas

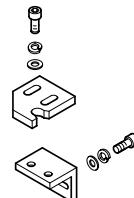
PFAFF 3519-4/01



- 11-130 227-15 (8x)
- 12-501 170-45 (8x)
- 12-305 144-15 (8x)
- 95-743 170-75/893 (2x)
- 95-743 171-75/893 (2x)

Anschluß siehe Seite 6-12  
For connection see page 6-12  
Raccord, cf. page 6-12  
Para la conexión, véase la pág. 6-12

11-130 101-15 (2x)



95-744 709-71/893

95-744 712-75/893 (4x)

95-744 713-75/893 (4x)

- 11-130 233-15 (12x)
- 12-501 170-45 (12x)
- 12-305 144-15 (12x)

- 11-039 925-15 (4x)
- 12-024 171-25 (8x)
- 11-724 907-55 (4x)

11-039 240-15 (4x)

11-724 907-55 (4x)

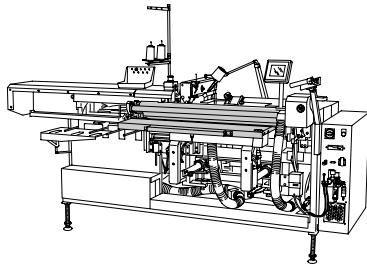
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50-270 142-02

12-305 144-15 (2x)

11-130 227-15 (2x)

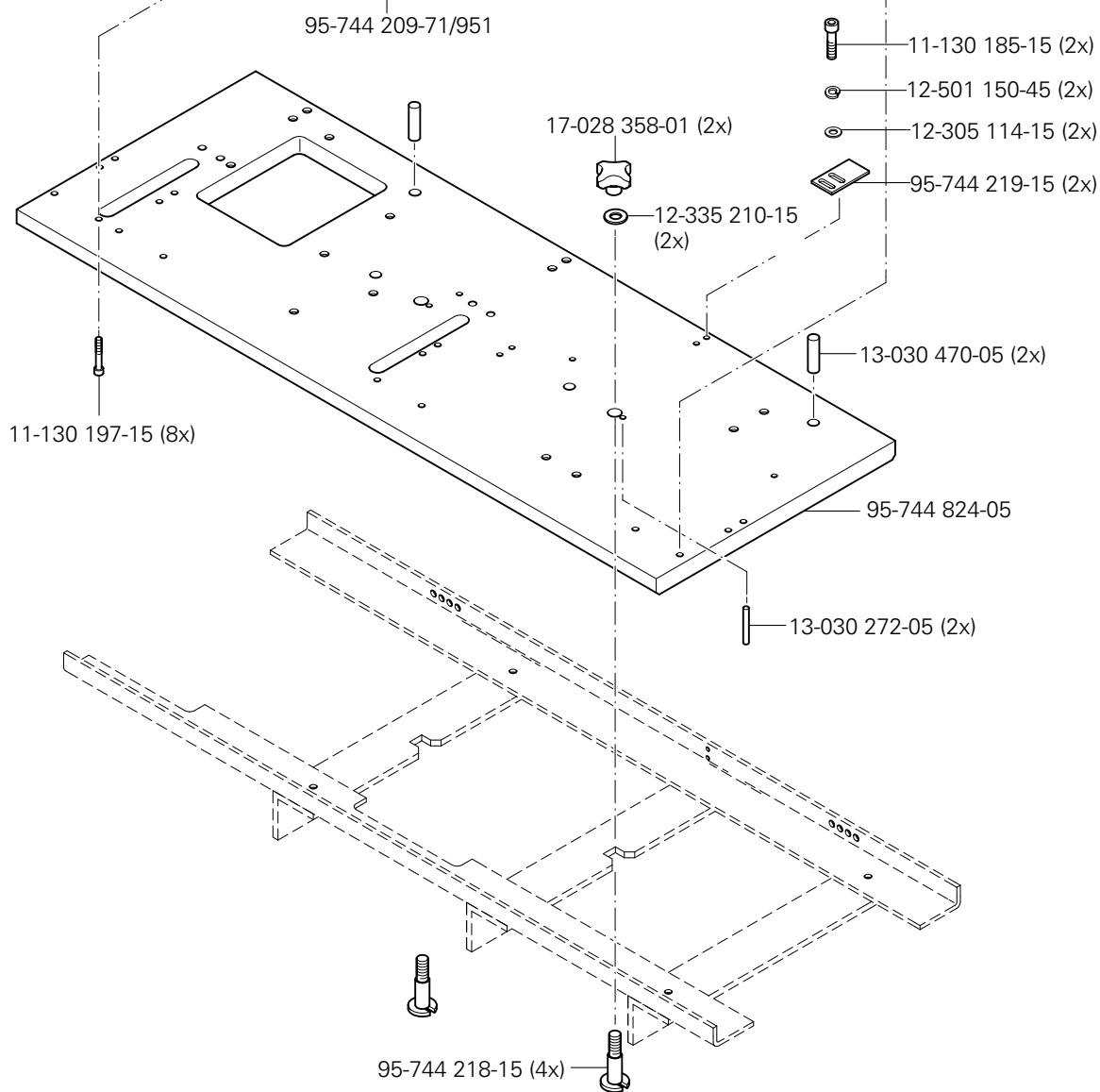
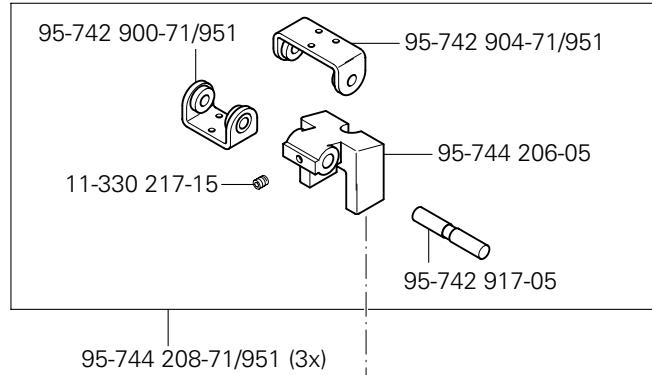
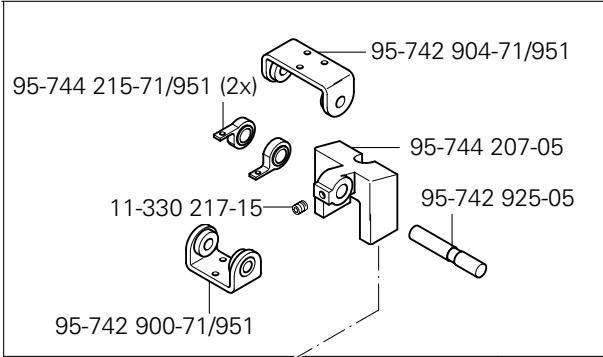




Stoffübernahme  
Material take-over unit  
Pince-ouvrage  
Sujetatelas

PFAFF 3519-4/01

**4.06**

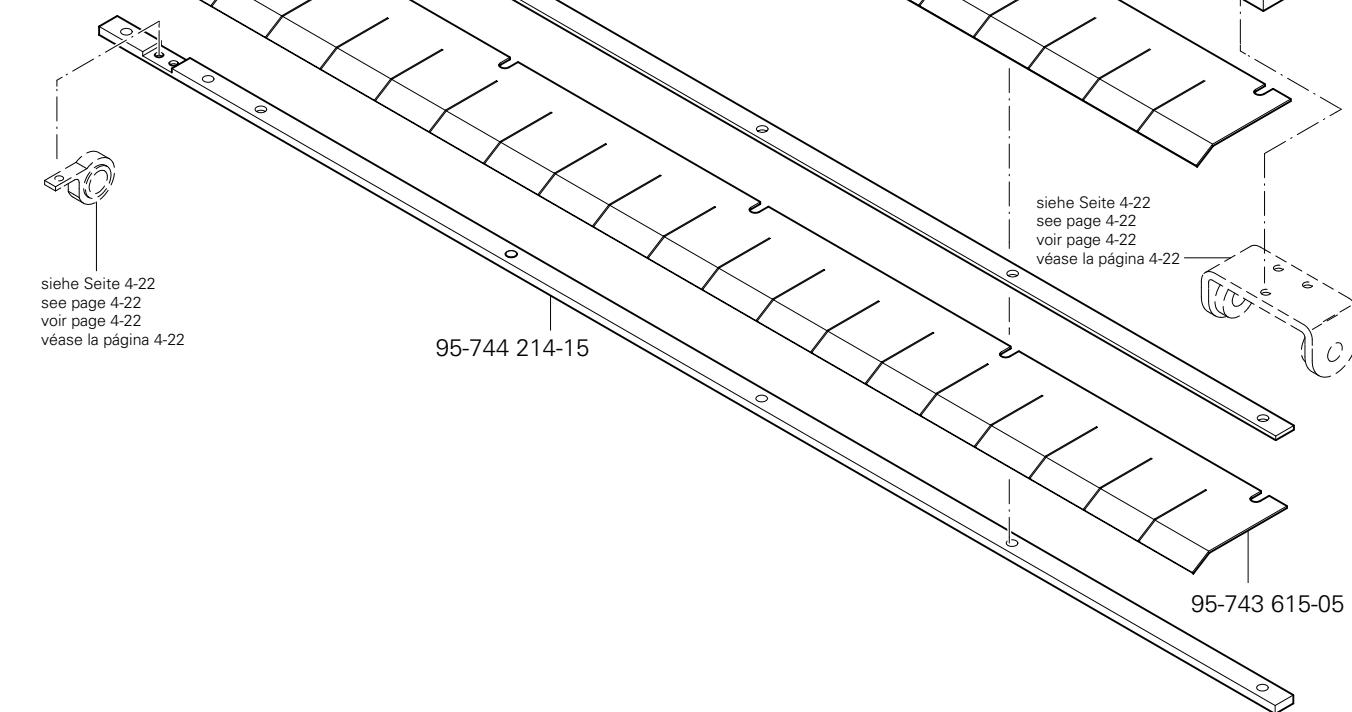
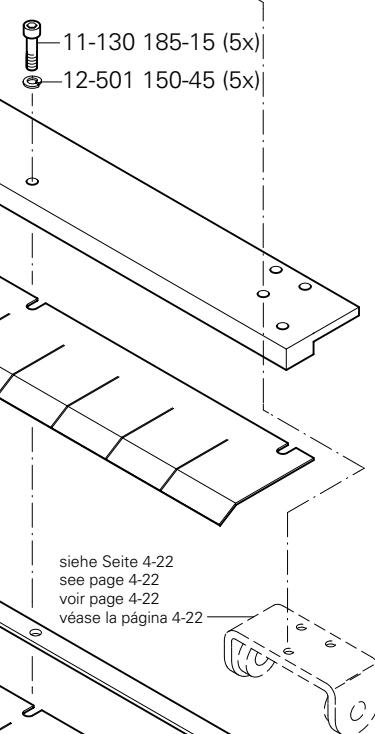
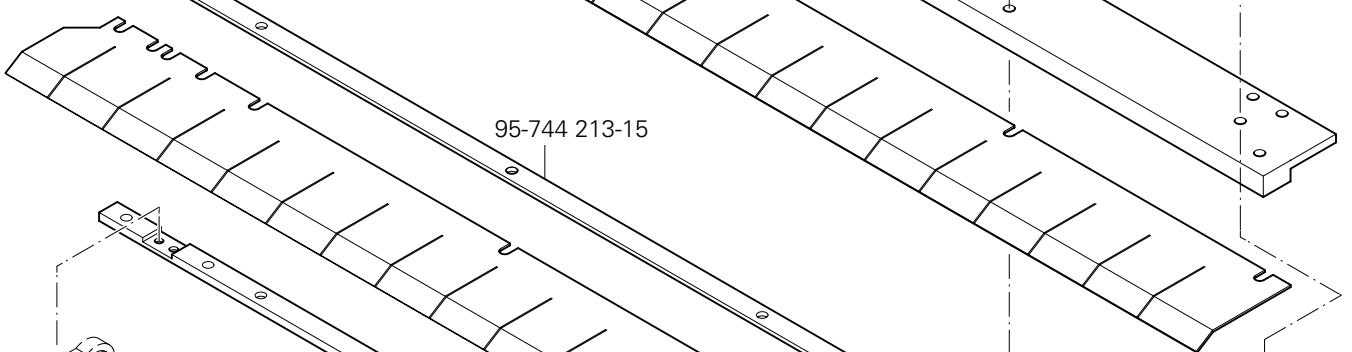
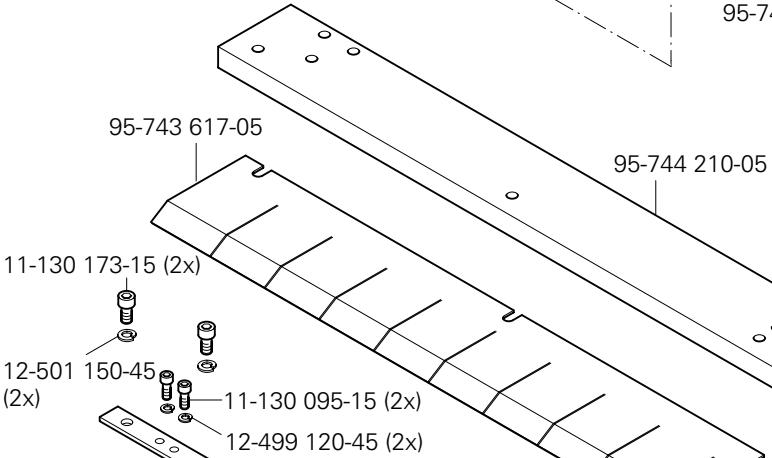
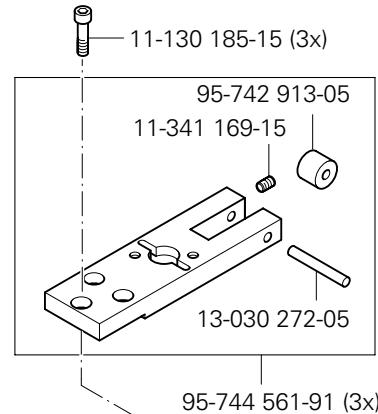
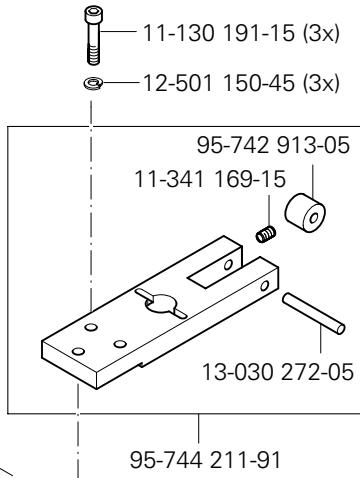
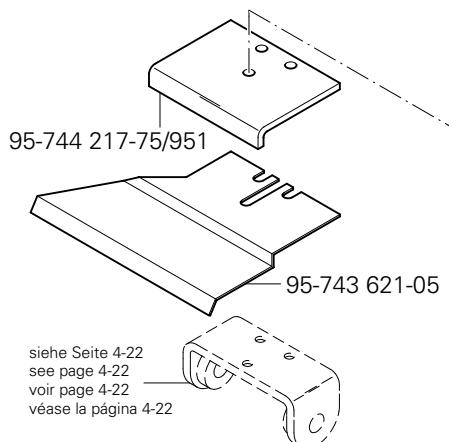
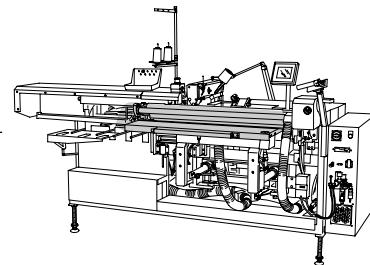


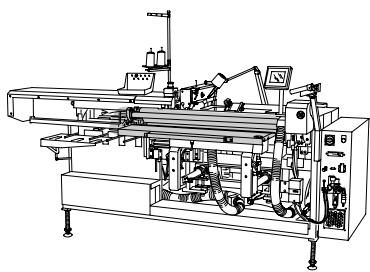
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.06

Stoffübernahme  
Material take-over unit  
Pince-ouvrage  
Sujetatelas

PFAFF 3519-4/01

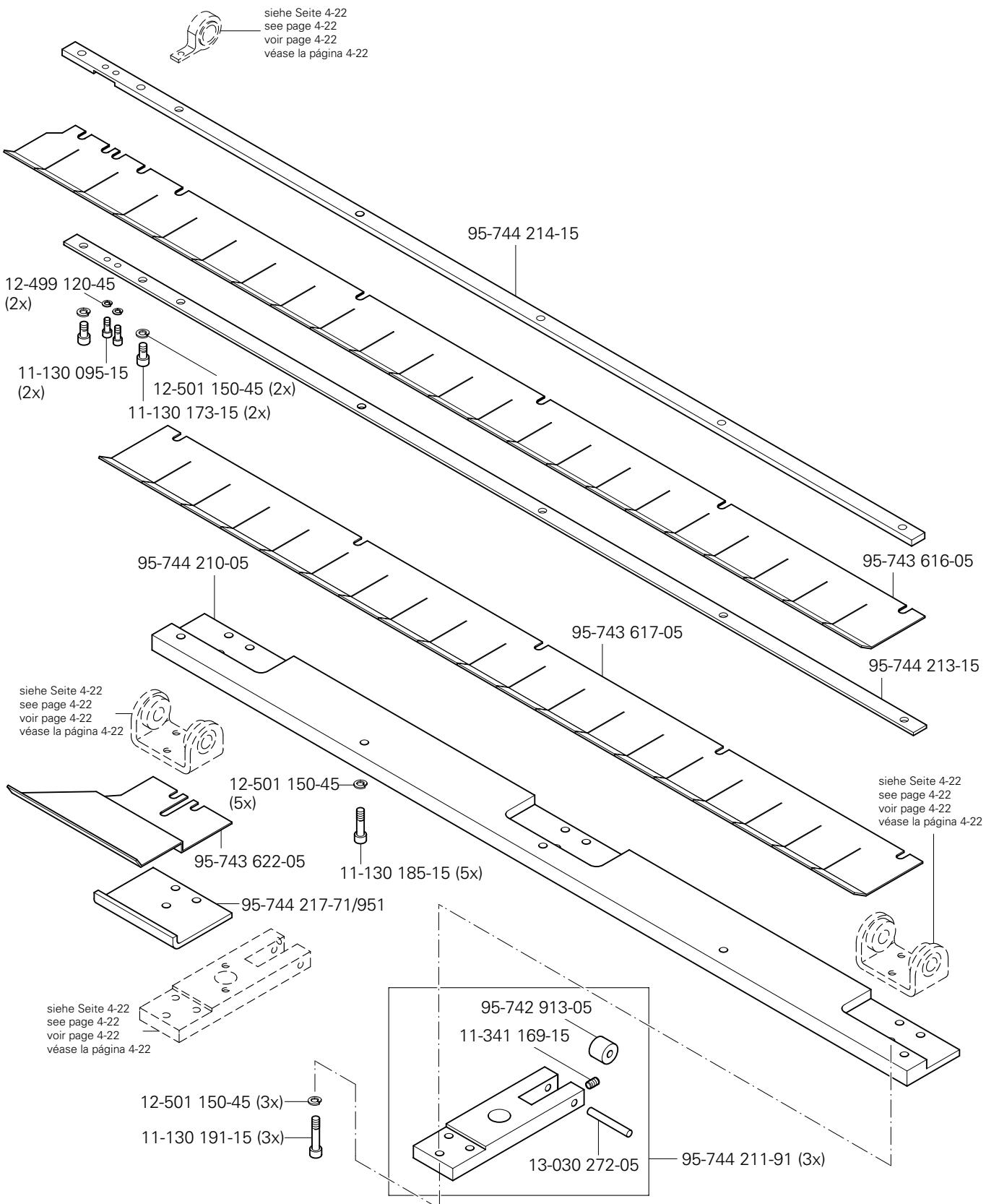




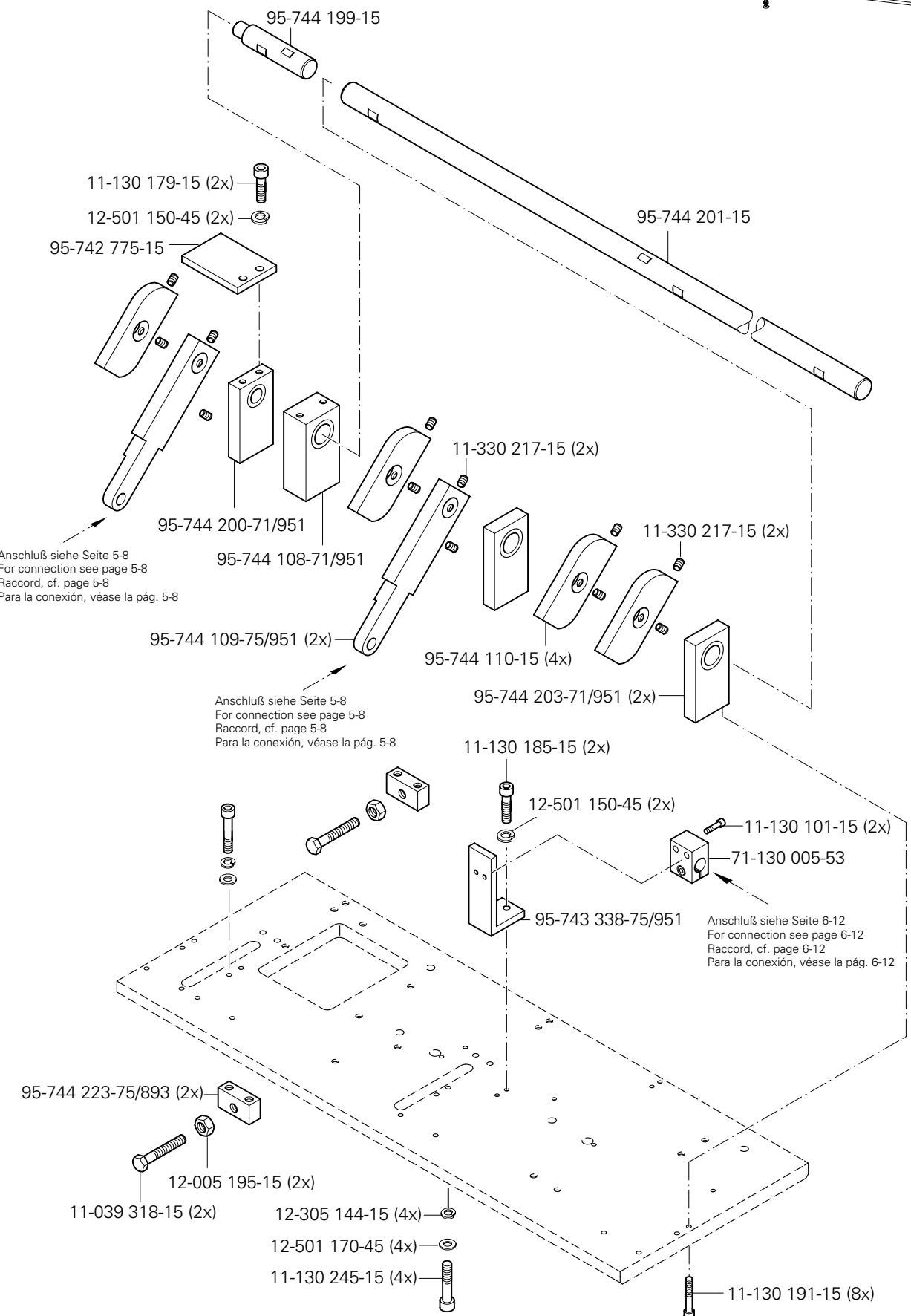
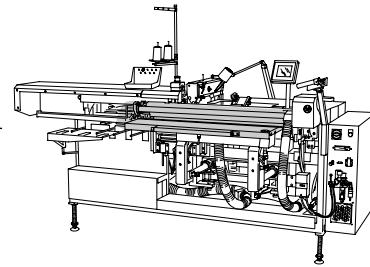
**Stoffübernahme  
Material take-over unit  
Pince-ouvrage  
Sujetatelas**

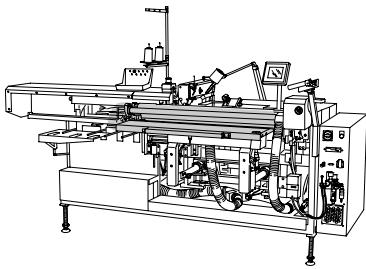
PFAFF 3519-4/01

**4.06**



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

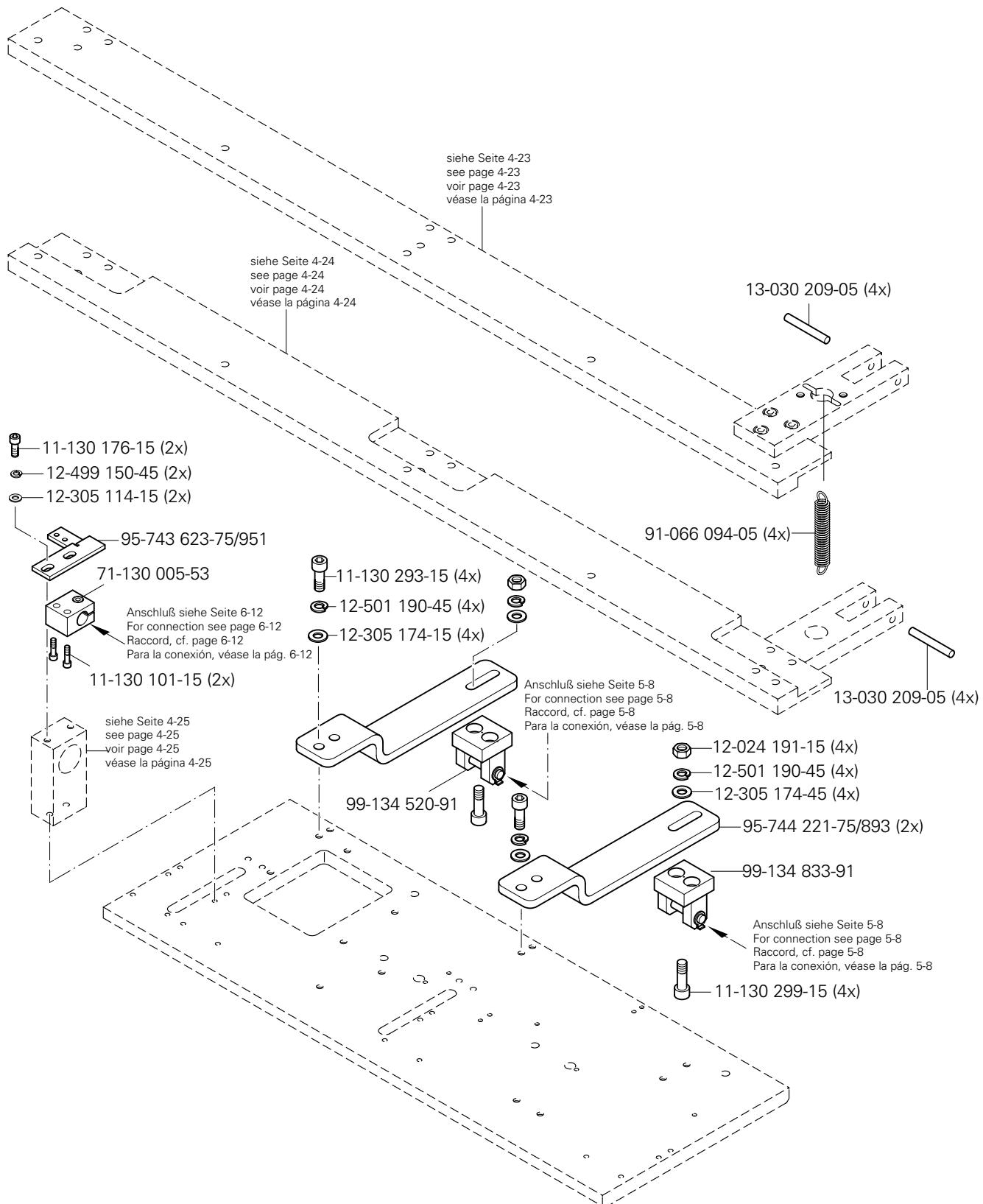




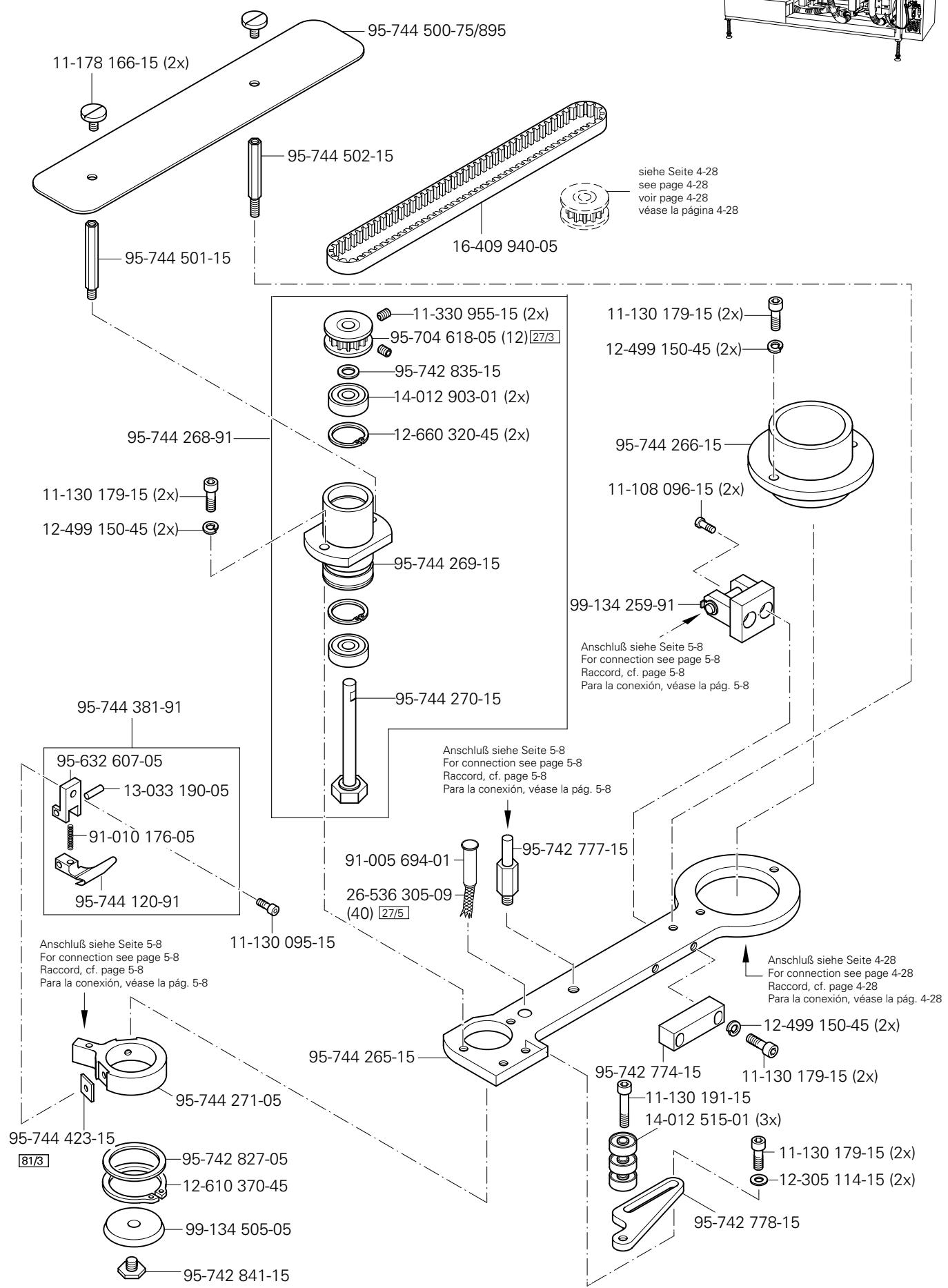
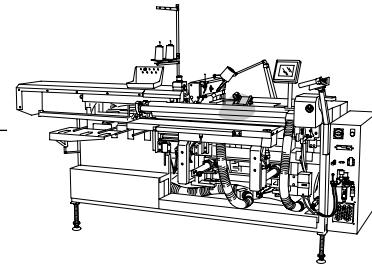
Stoffübernahme  
Material take-over unit  
Pince-ouvrage  
Sujetatelas

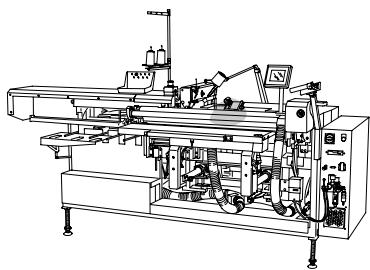
PFAFF 3519-4/01

**4.06**



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

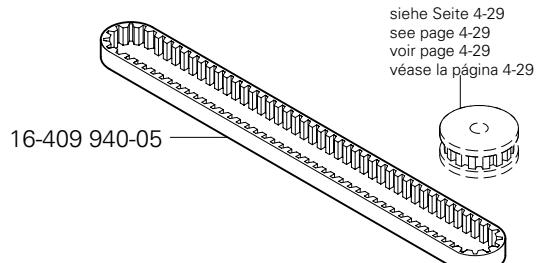
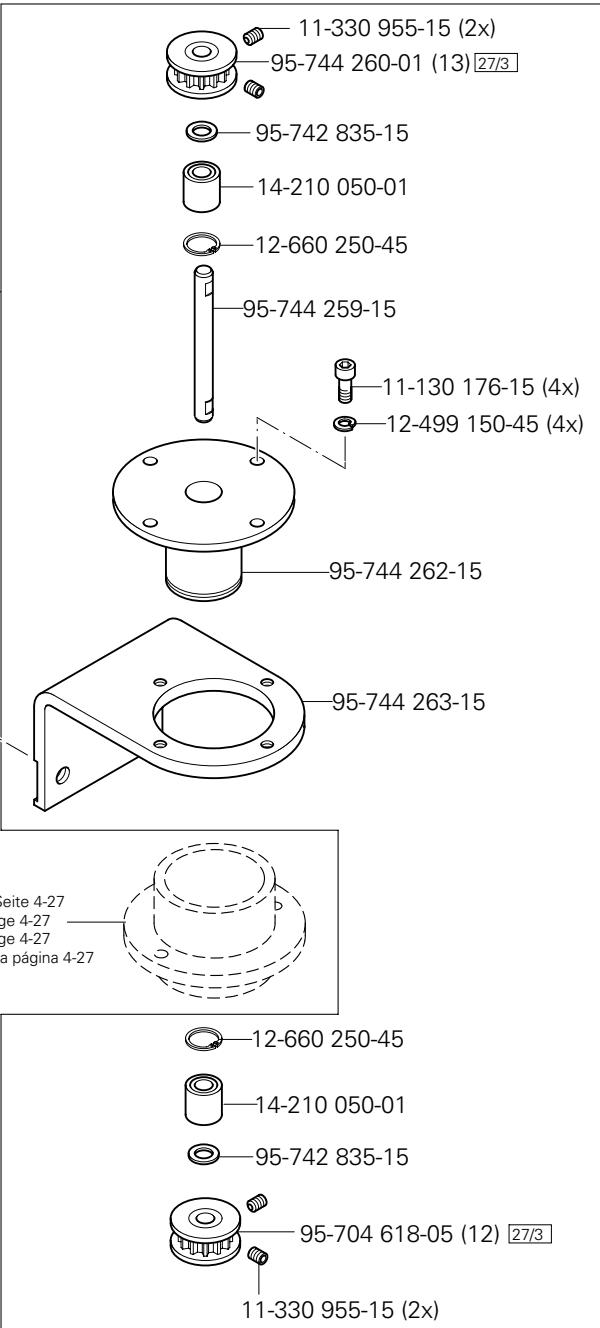
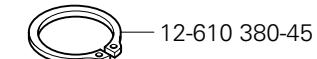
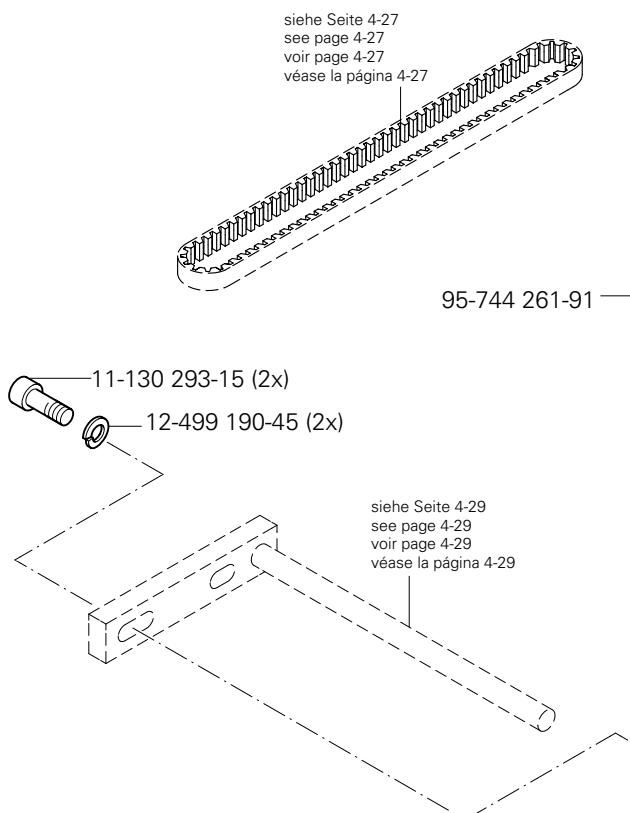




Schneidvorrichtung  
Cutting device  
Dispositif de coupe  
Dispositivo de corte

PFAFF 3519-4/01

4.07

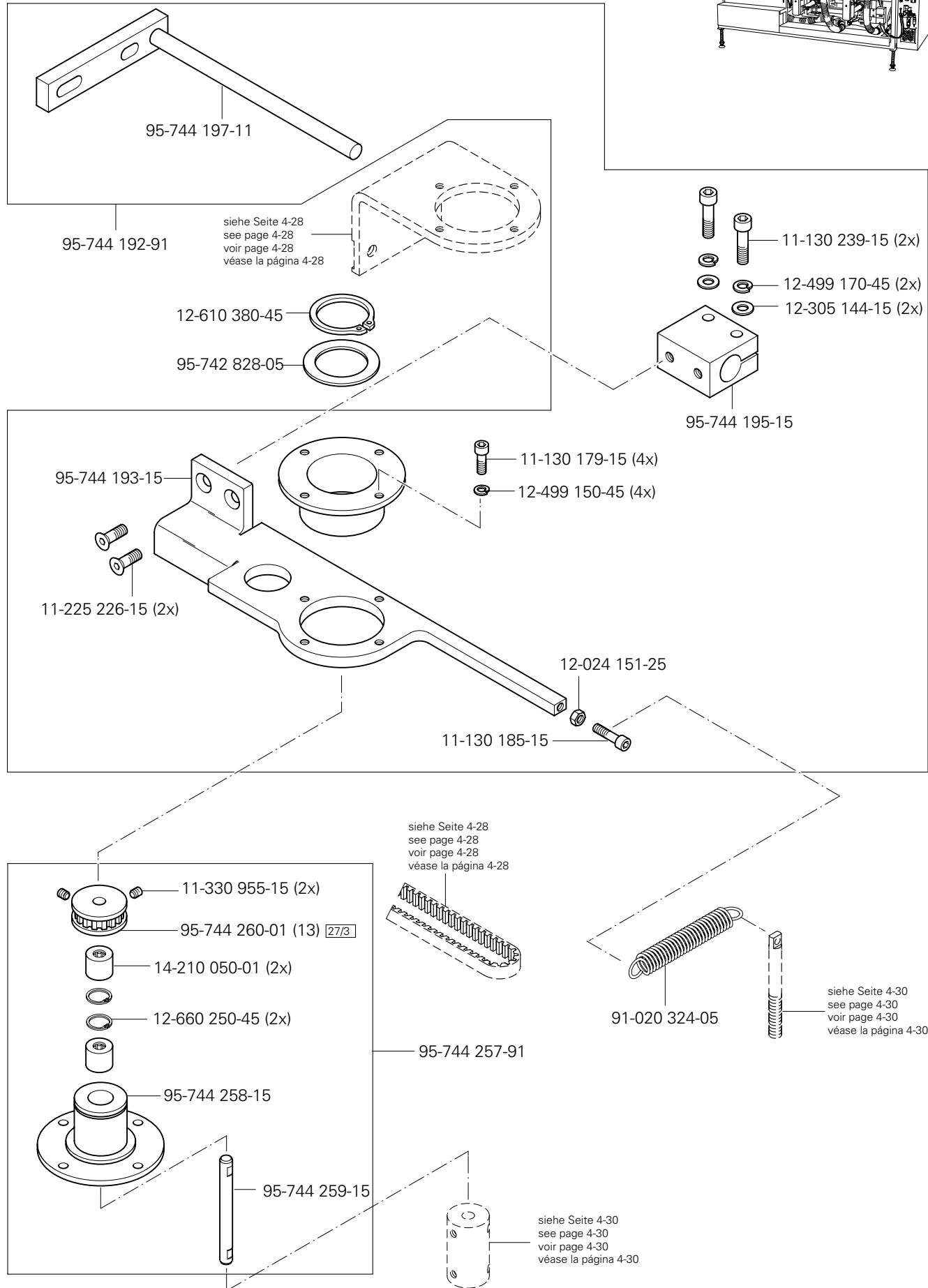
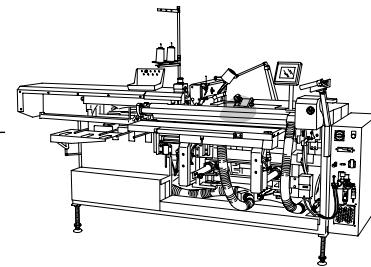


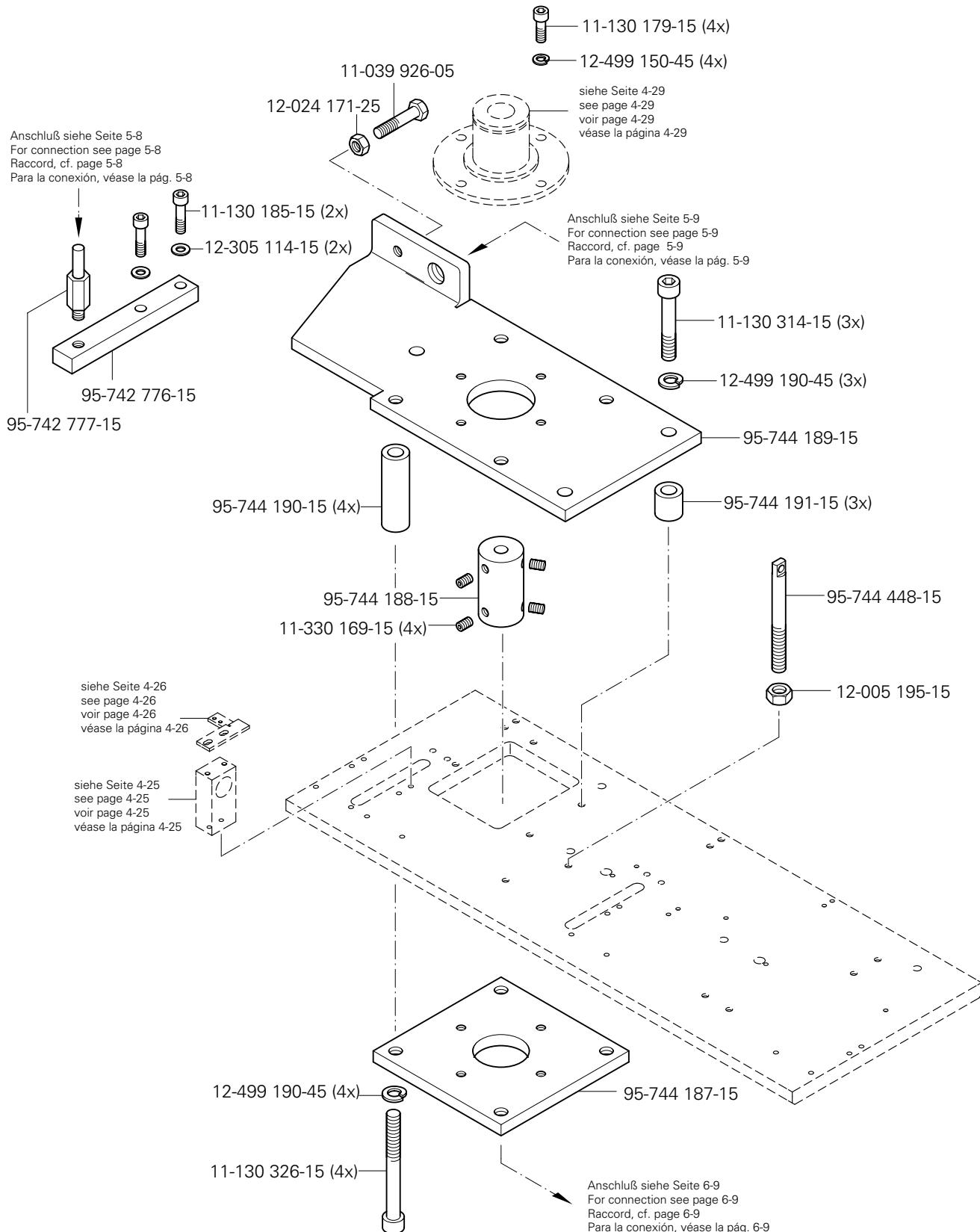
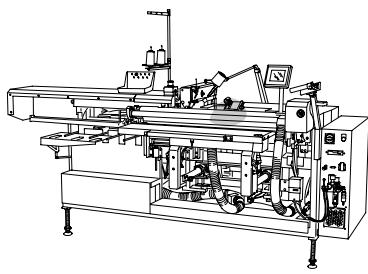
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.07

Schneidvorrichtung  
Cutting device  
Dispositif de coupe  
Dispositivo de corte

PFAFF 3519-4/01





# 4.08

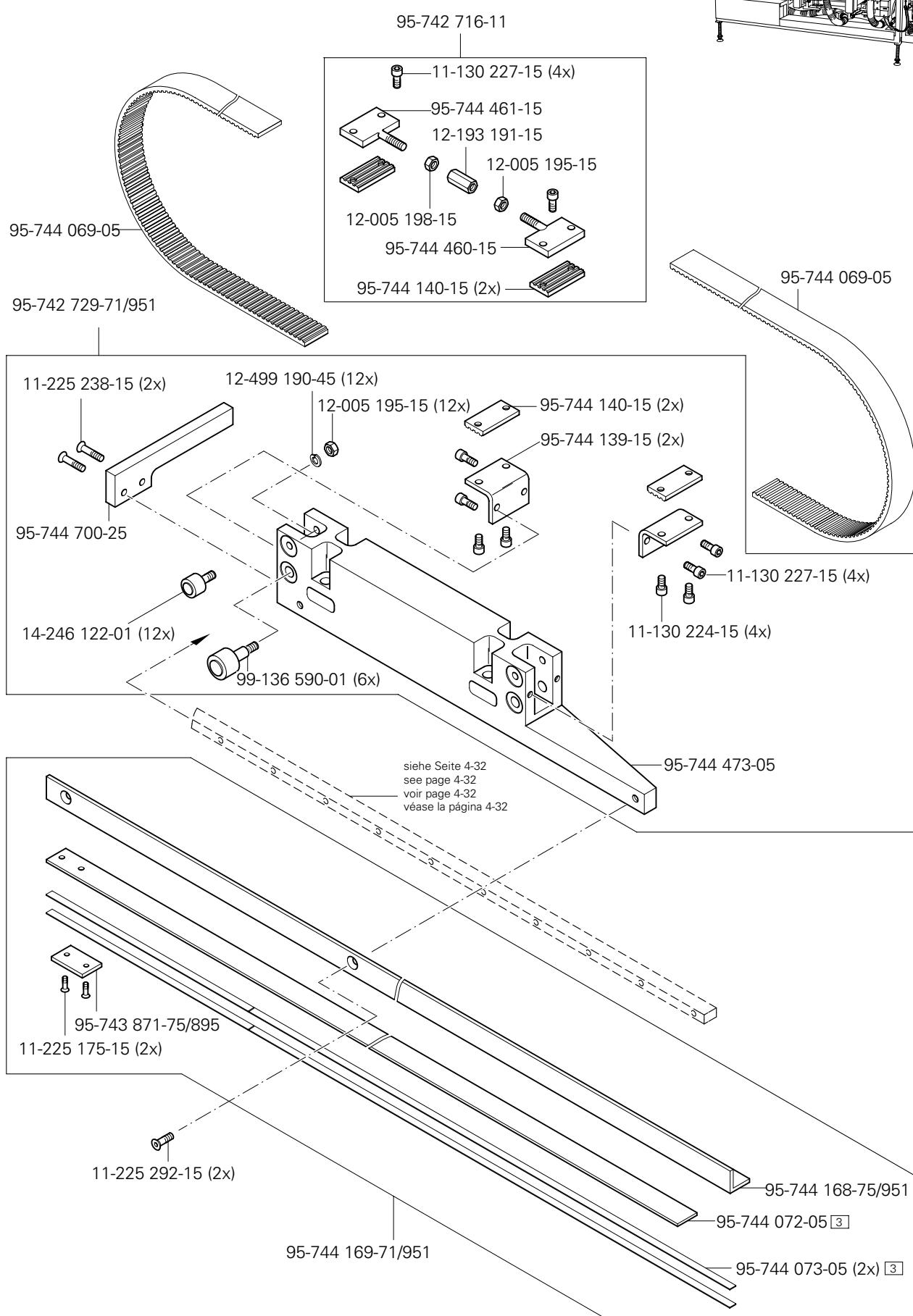
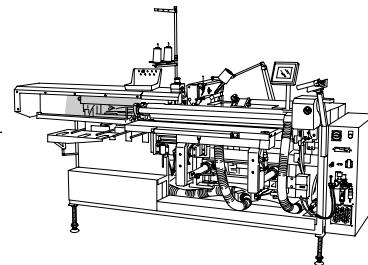
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X-Y drive

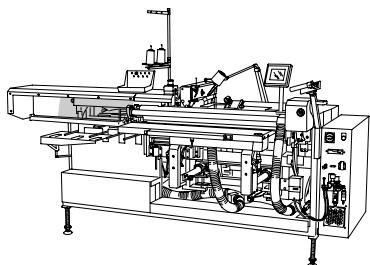
Système de commande X-Y

Grupo de accionamiento „X-Y“

PFAFF 3519-4/01

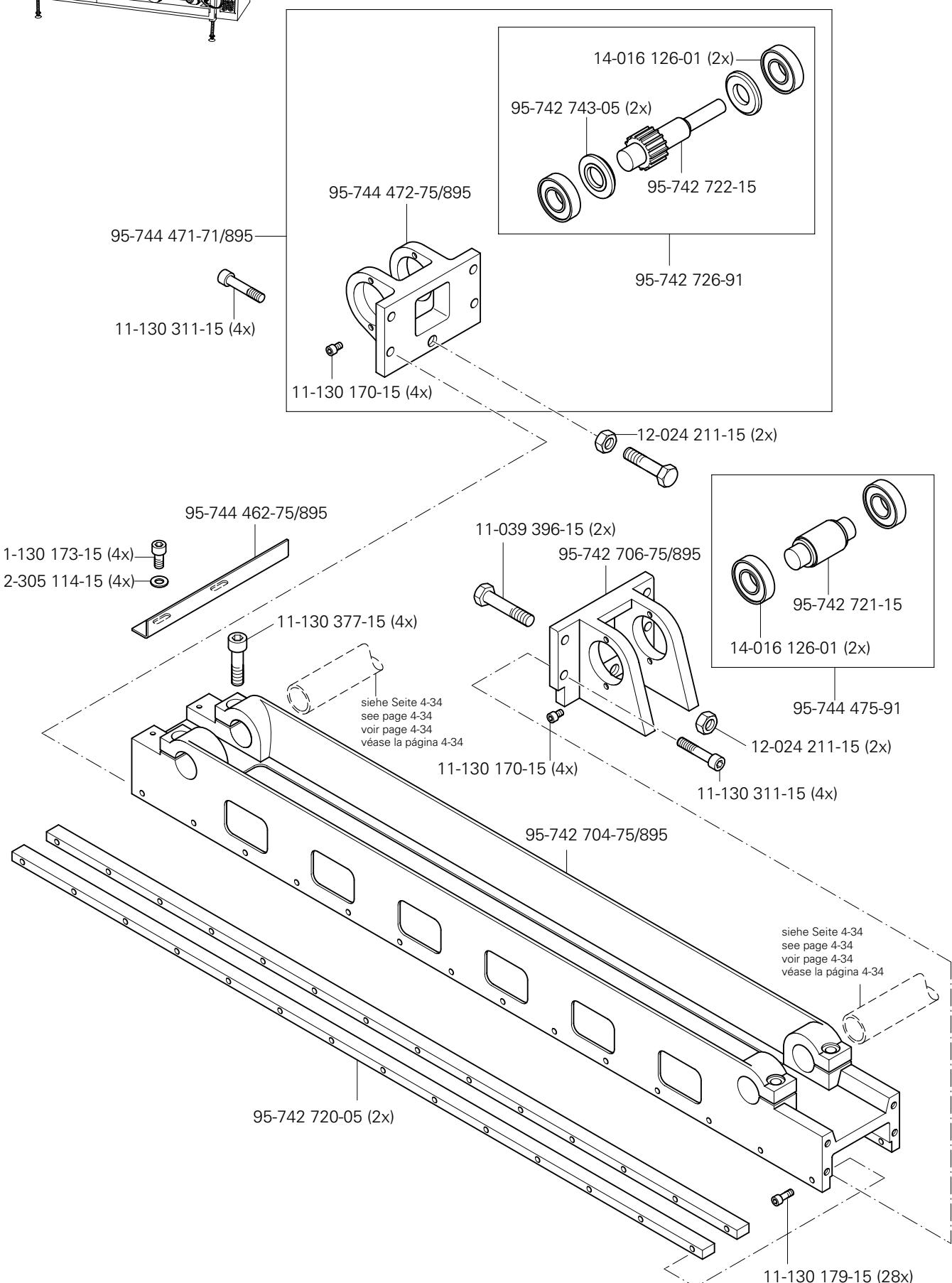


siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

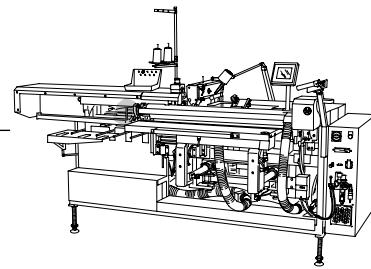


X-Y-Antrieb  
X-Y drive  
Système de commande X-Y  
Grupo de accionamiento „X-Y“ PFAFF 3519-4/01

**4.08**



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

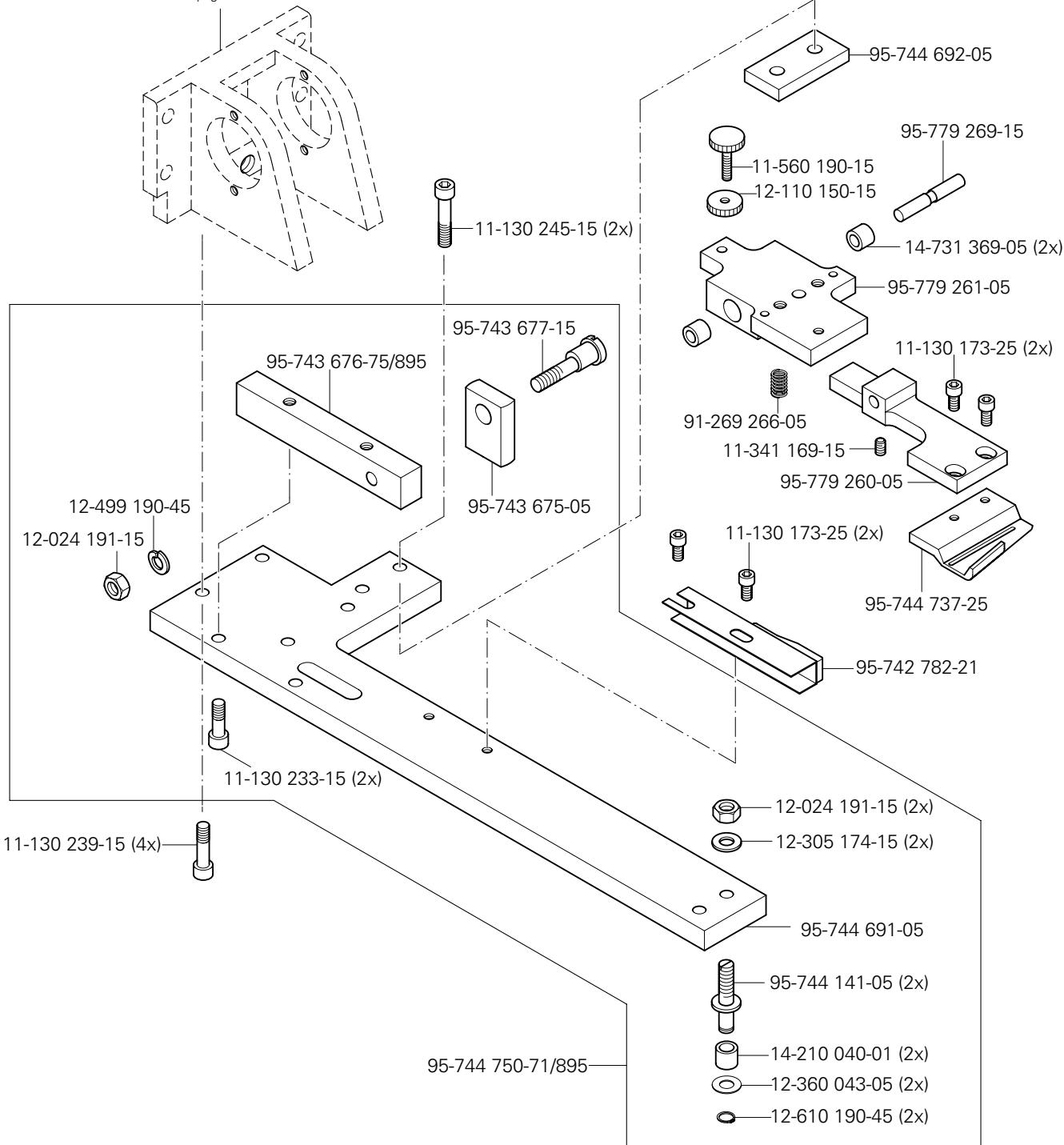


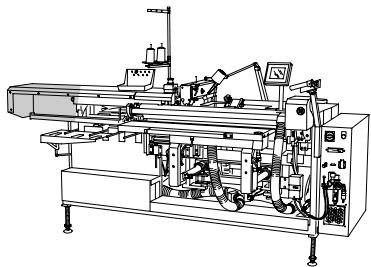
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see page 4-32

voir page 4-32

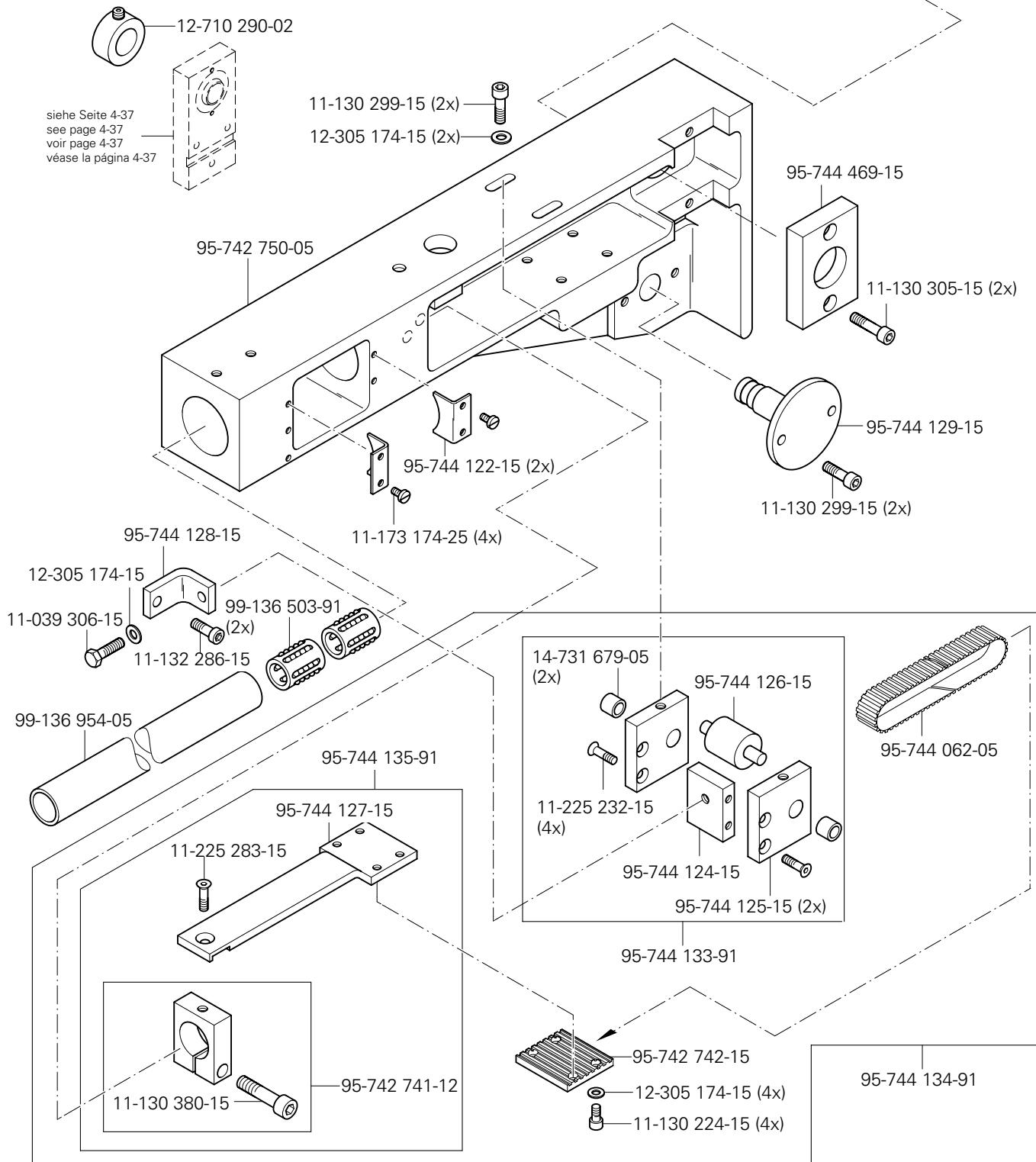
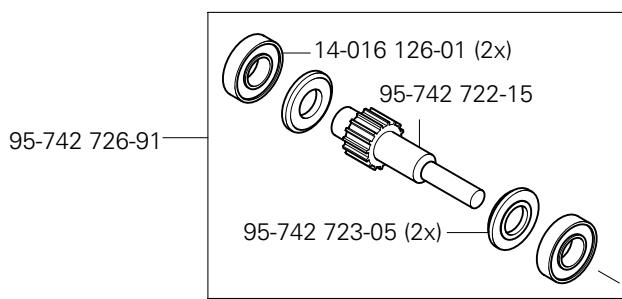
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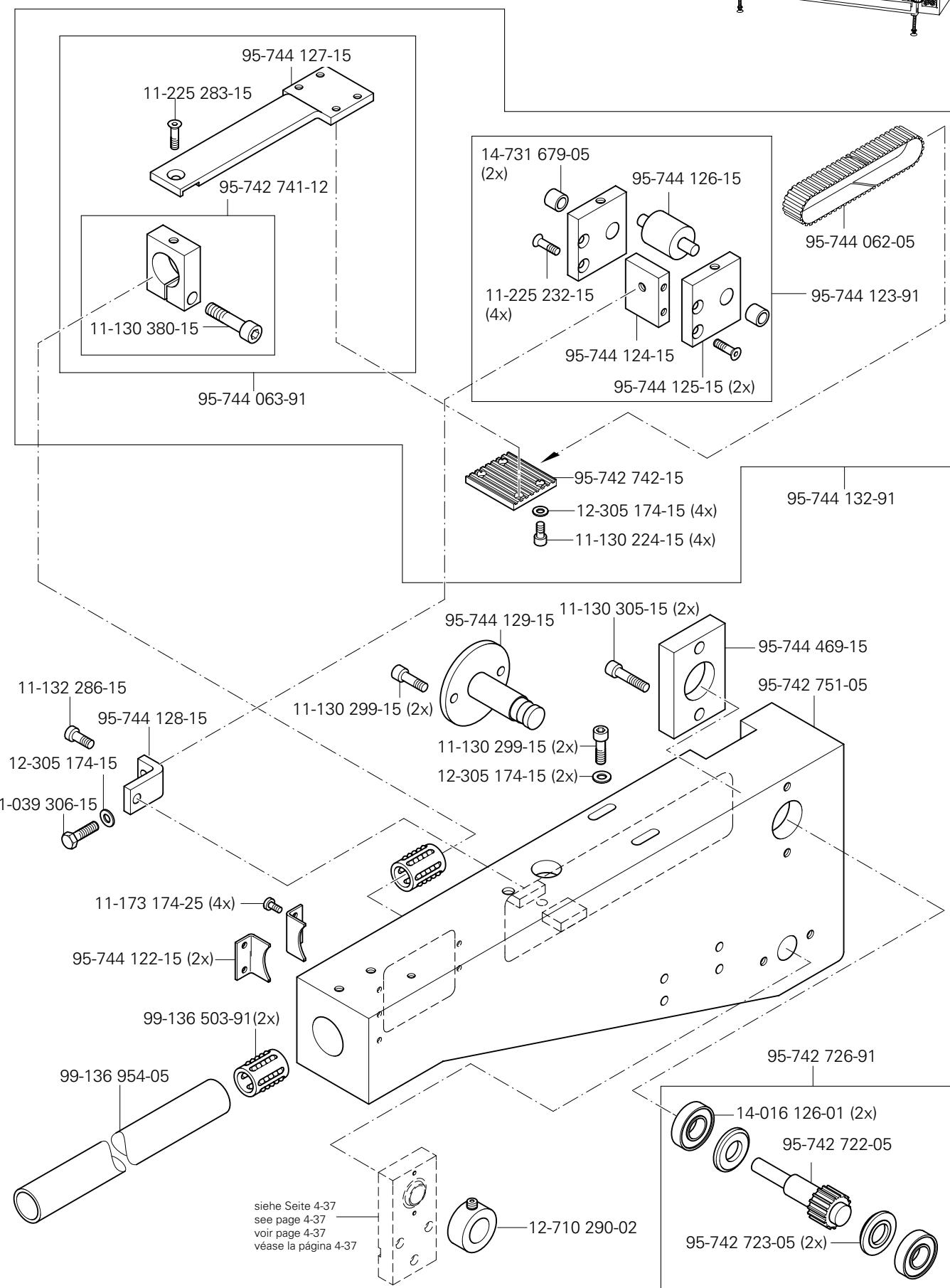
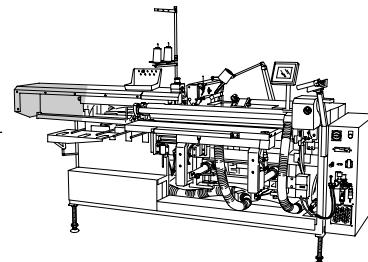


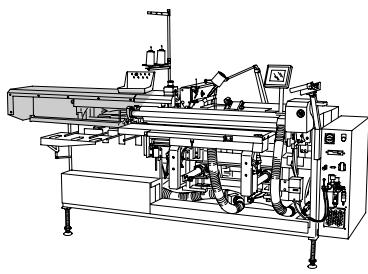
X-Y-Antrieb  
X-Y drive  
Système de commande X-Y  
Grupo de accionamiento „X-Y“ PFAFF 3519-4/01

**4.08**



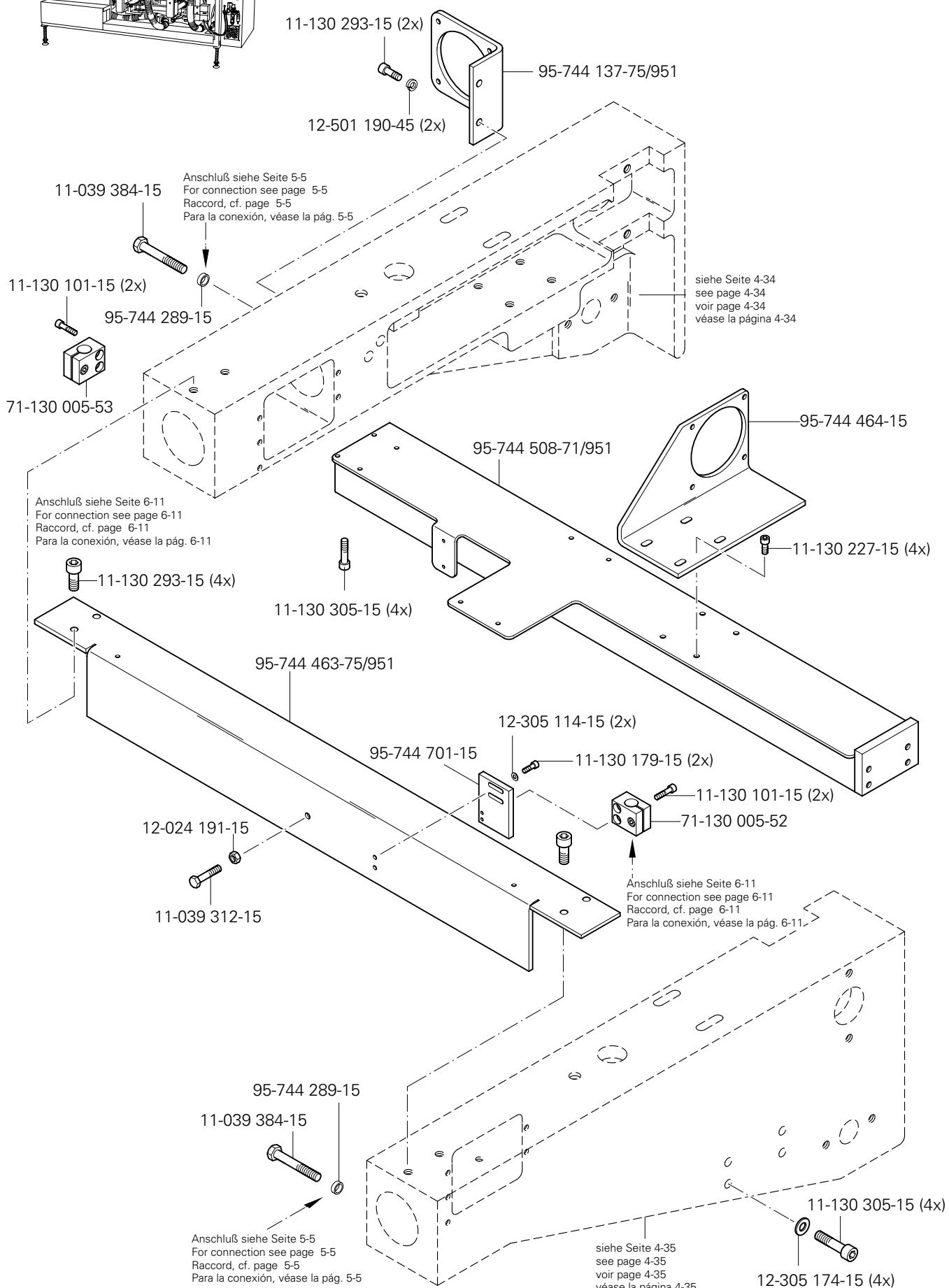
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave





X-Y-Antrieb  
X-Y drive  
Système de commande X-Y  
Grupo de accionamiento „X-Y“ PFAFF 3519-4/01

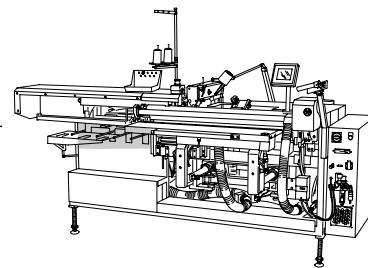
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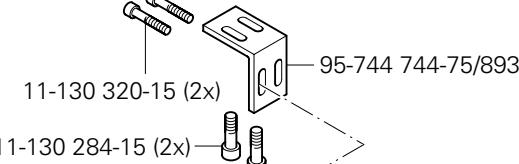
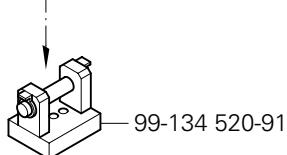
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voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

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4 - 36

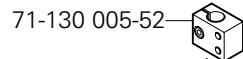


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For connection see page 5-5  
Raccord, cf. page 5-5  
Para la conexión, véase la pág. 5-5



Anschluß siehe Seite 6-11  
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Para la conexión, véase la pág. 6-11

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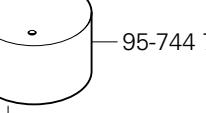
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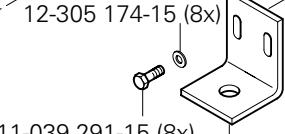
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Para la conexión, véase la pág. 5-9

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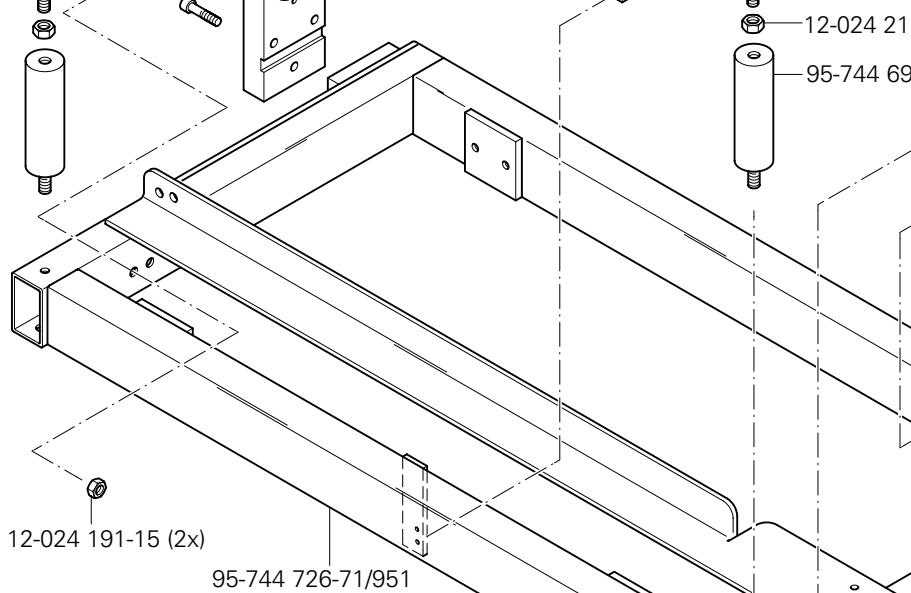
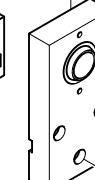


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Anschluß siehe Seite 5-5  
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Raccord, cf. page 5-5  
Para la conexión, véase la pág. 5-5



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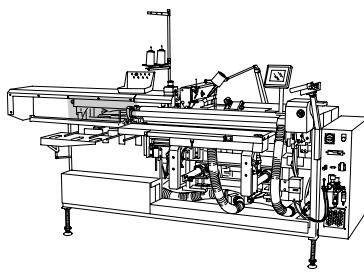
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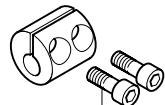


X-Y-Antrieb  
X-Y drive  
Système de commande X-Y  
Grupo de accionamiento „X-Y“ PFAFF 3519-4/01

**4.08**

siehe Seite 4-32  
see page 4-32  
voir page 4-32  
véase la página 4-32

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11-130 293-15 (2x)

95-744 478-91

95-744 467-11

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véase la página 6-8

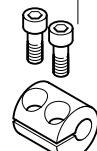
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siehe Seite 4-34  
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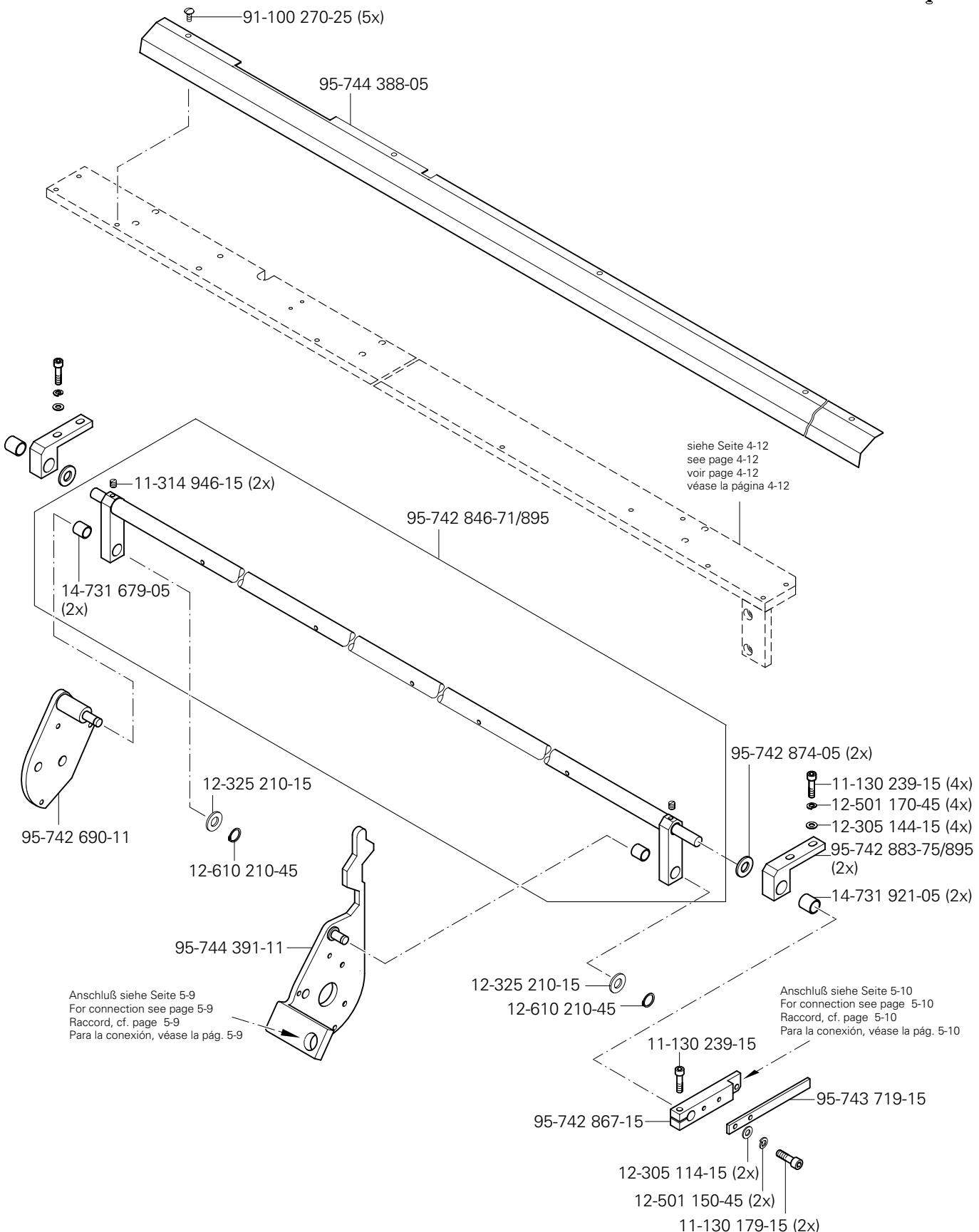
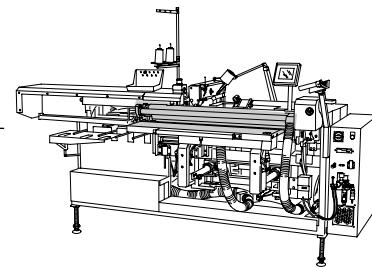
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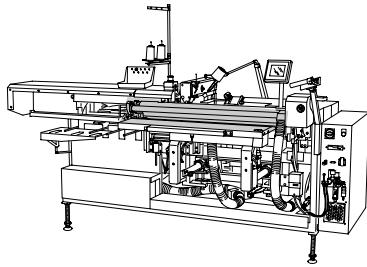
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voir page 4-35  
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siehe Seite 6-8  
see page 6-8  
voir page 6-8  
véase la página 6-8



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

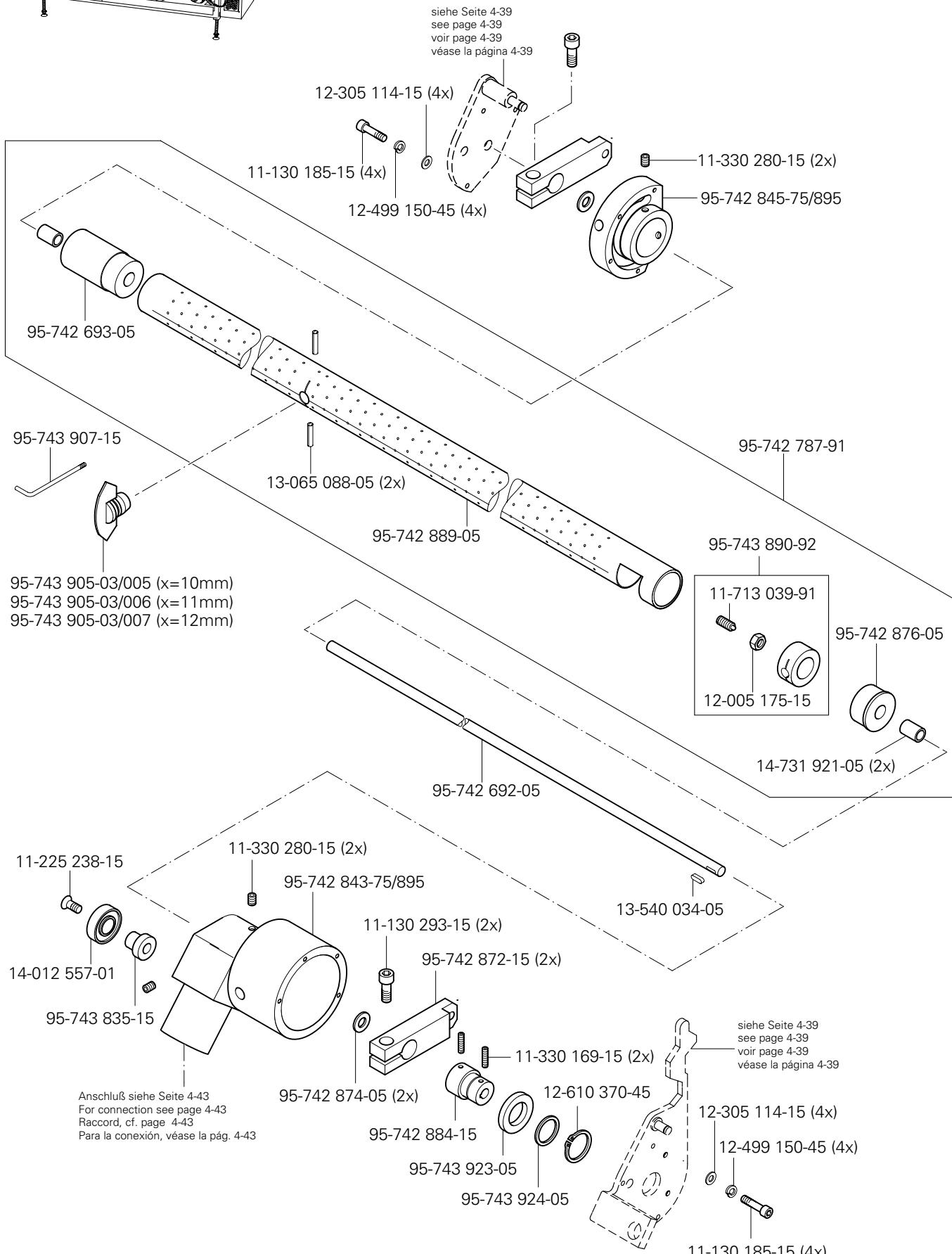




Positioniereinrichtung  
Positioning device  
Dispositif positionneur  
Dispositivo posicionador

PFAFF 3519-4/01

4.09

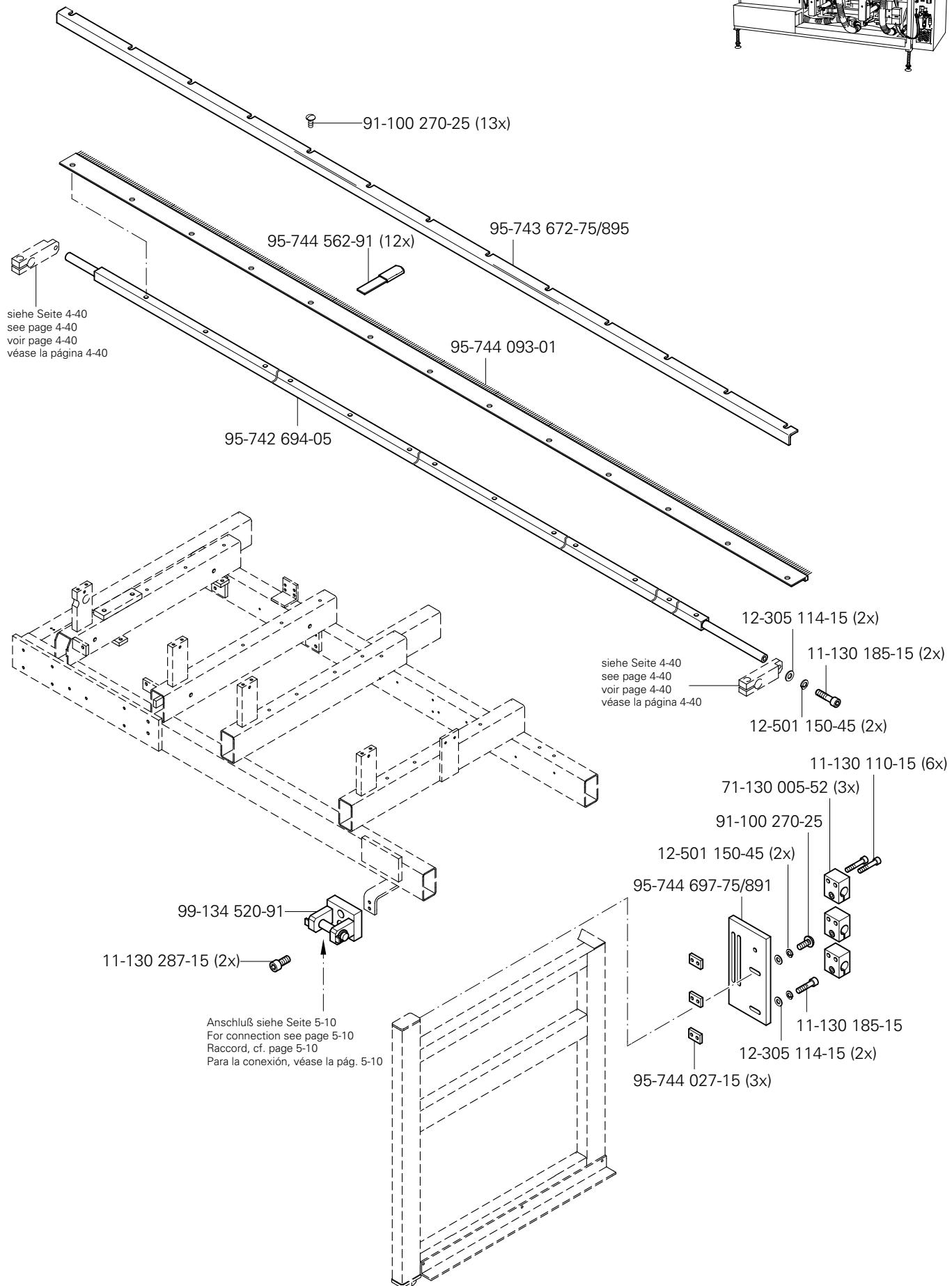
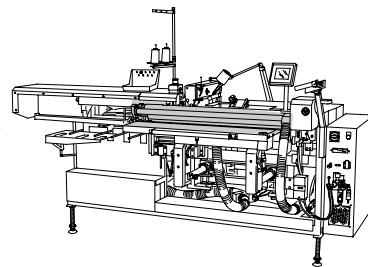


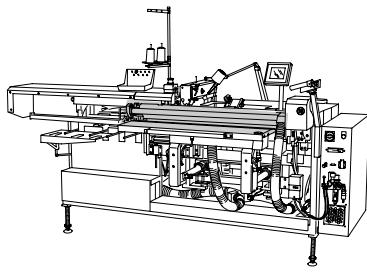
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.09

Positioniereinrichtung  
Positioning device  
Dispositif positionneur  
Dispositivo posicionador

PFAFF 3519-4/01

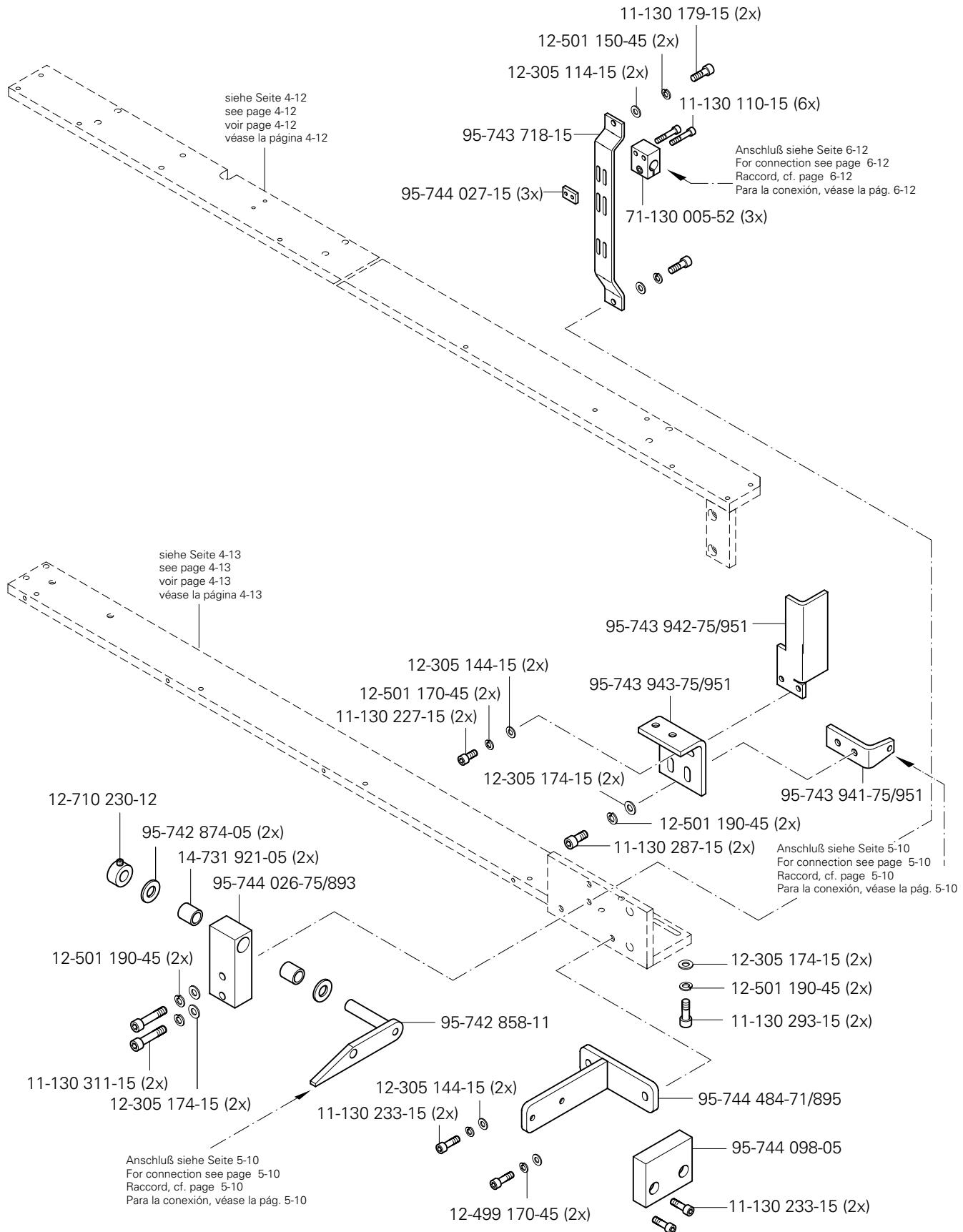




Positioniereinrichtung  
Positioning device  
Dispositif positionneur  
Dispositivo posicionador

PFAFF 3519-4/01

4.09

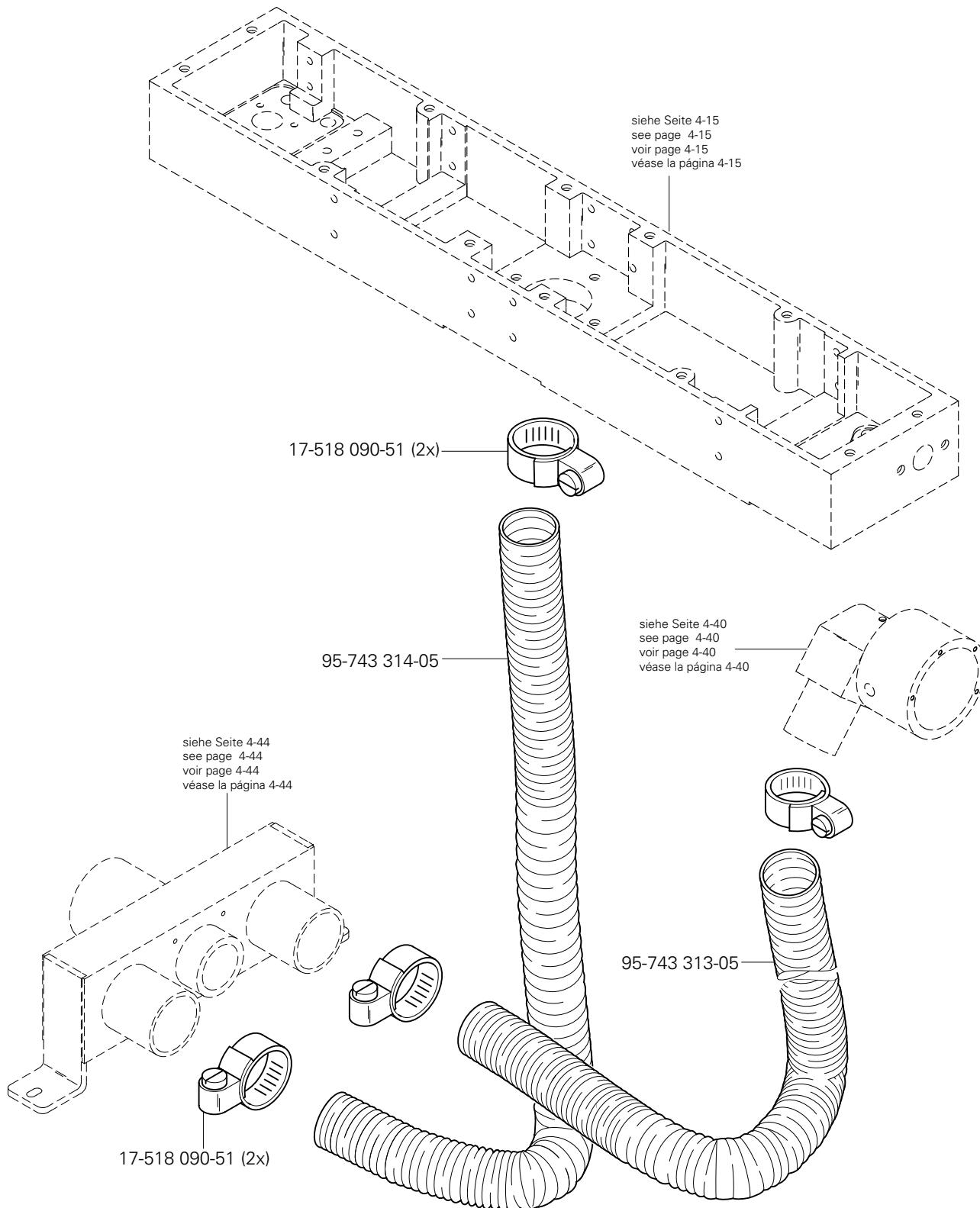
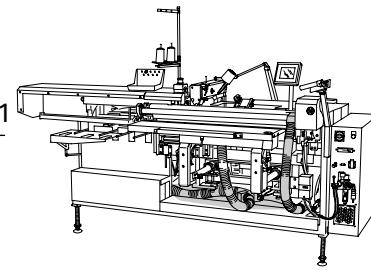


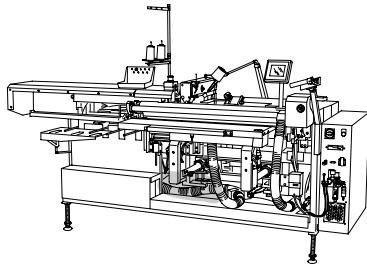
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 4.10

Verteiler für Saugeinrichtung  
 Distributor for vacuum system  
 Distributeur de dispositif d'aspiration  
 Distribuidor para dispositivo de aspiración

PFAFF 3519-4/01

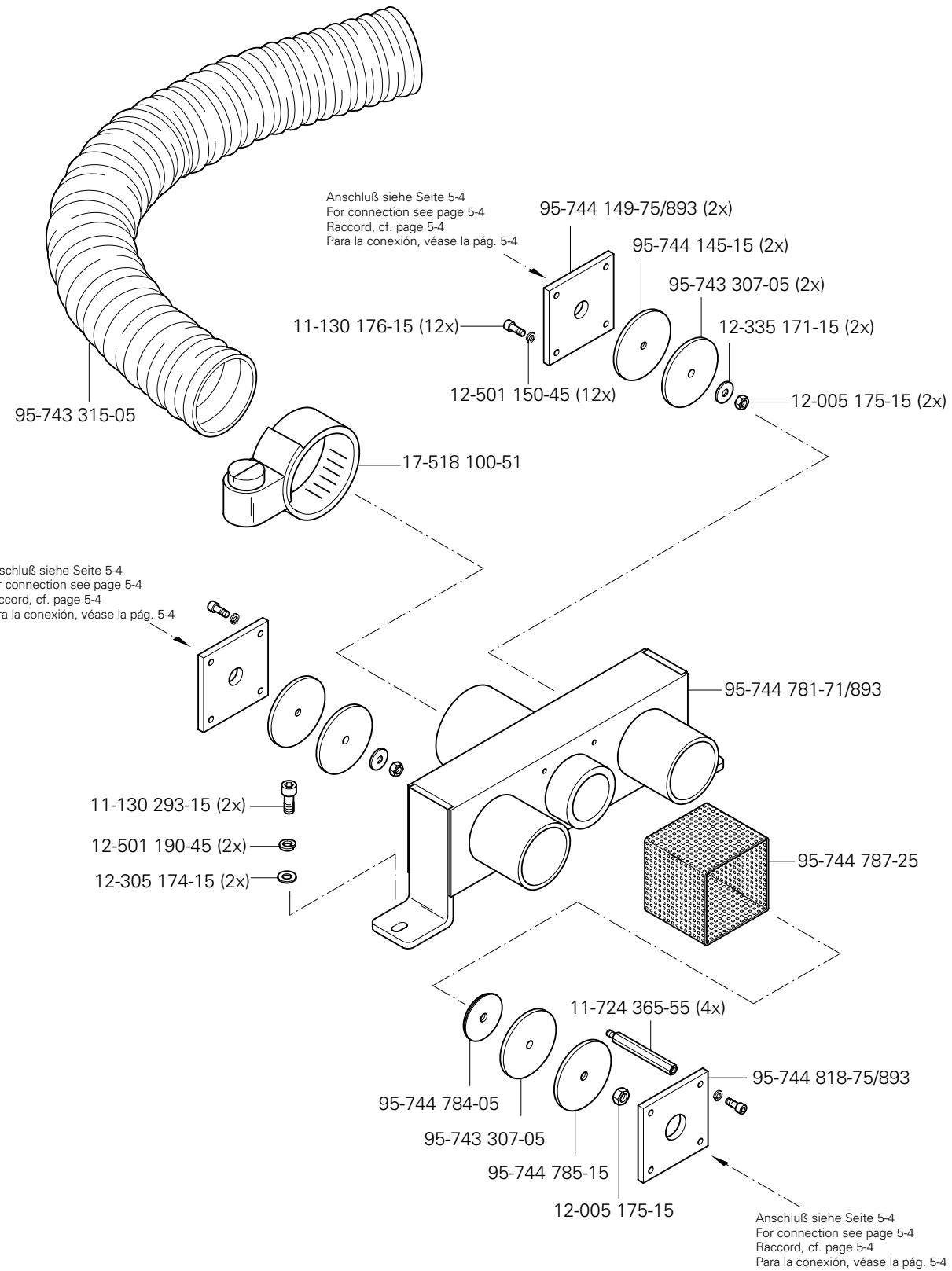




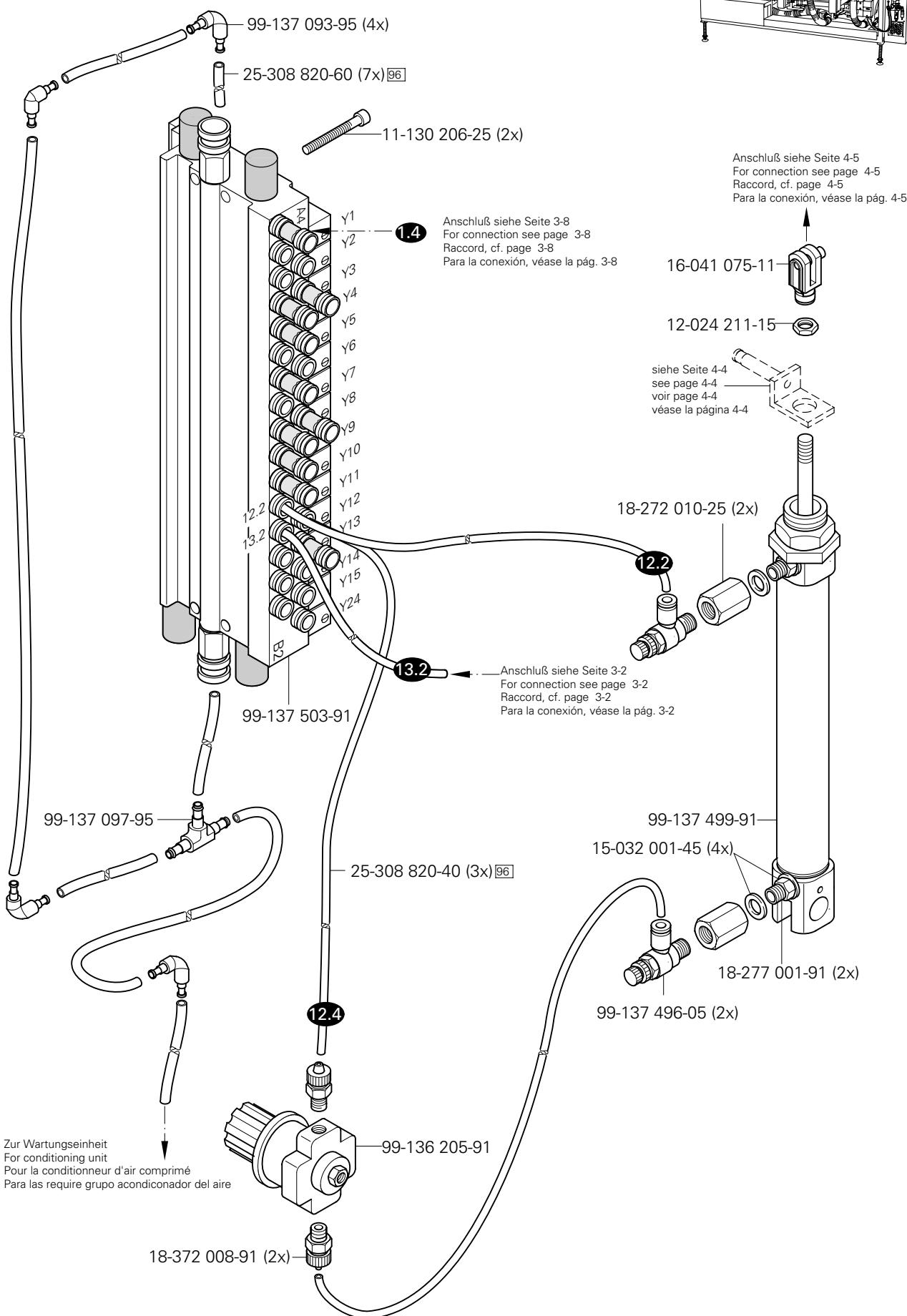
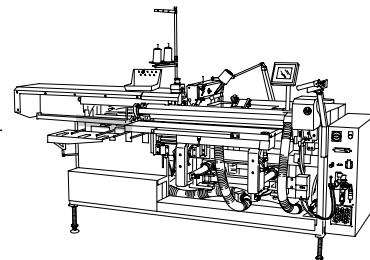
Verteiler für Saugeinrichtung  
Distributor for vacuum system  
Distributeur de dispositif d'aspiration  
Distribuidor para dispositivo de aspiración

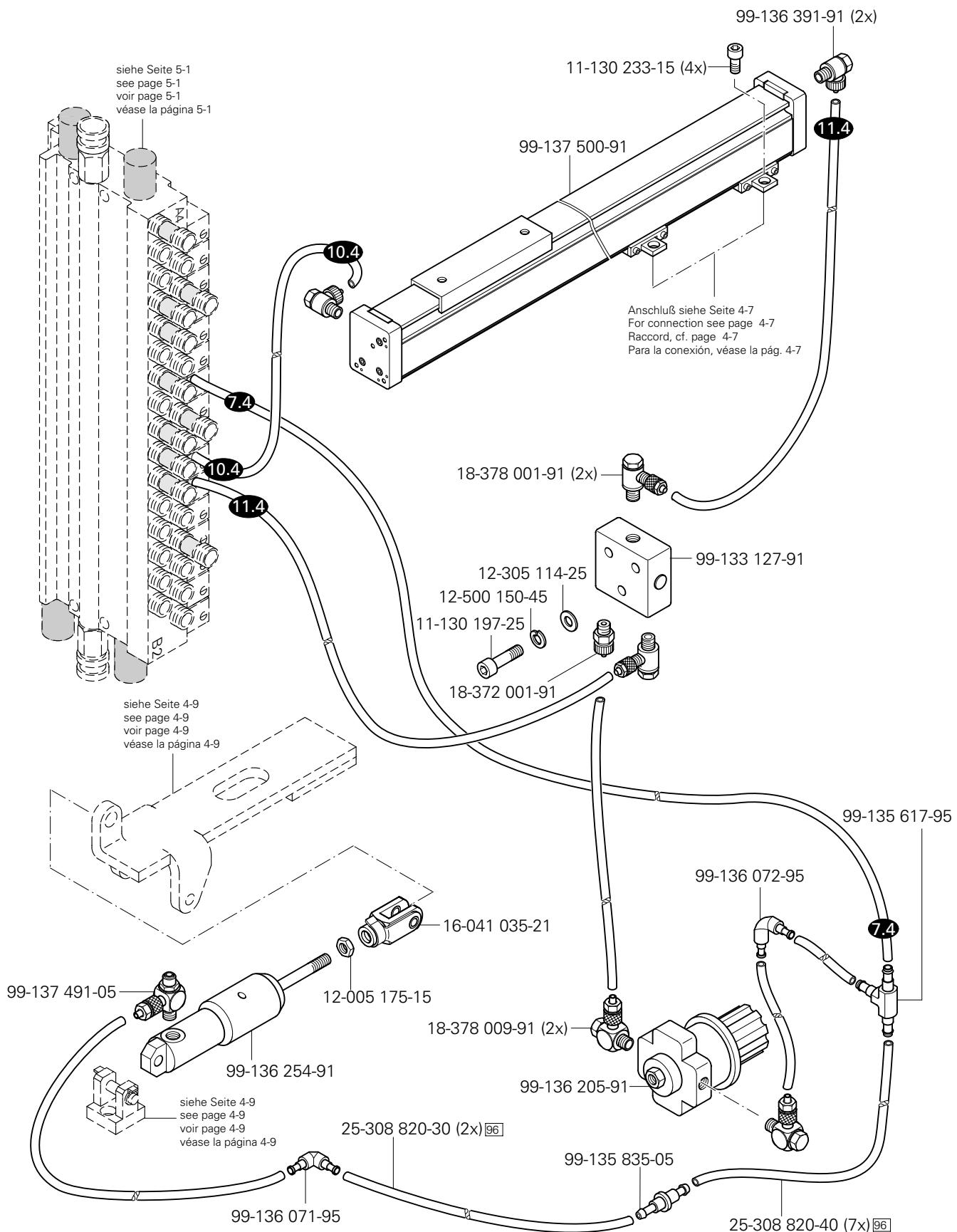
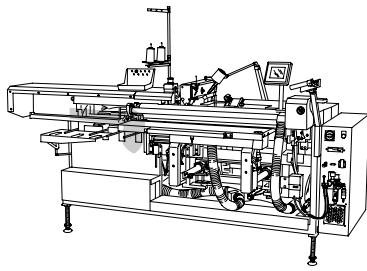
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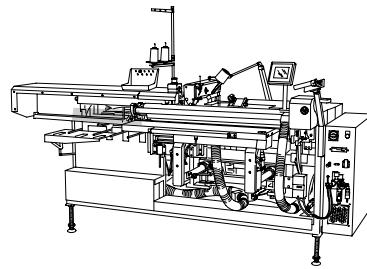
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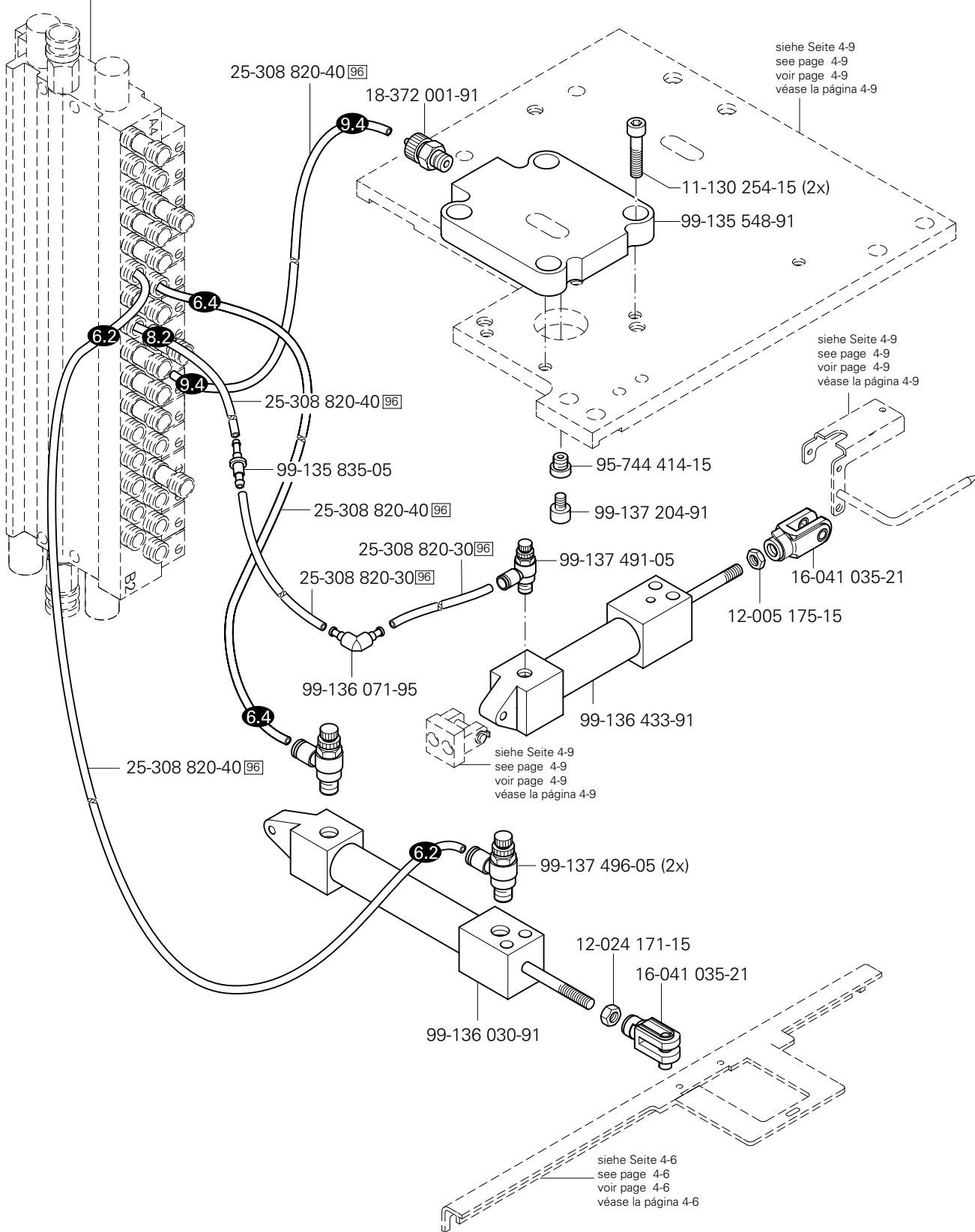
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see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

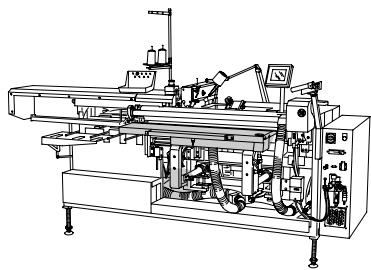






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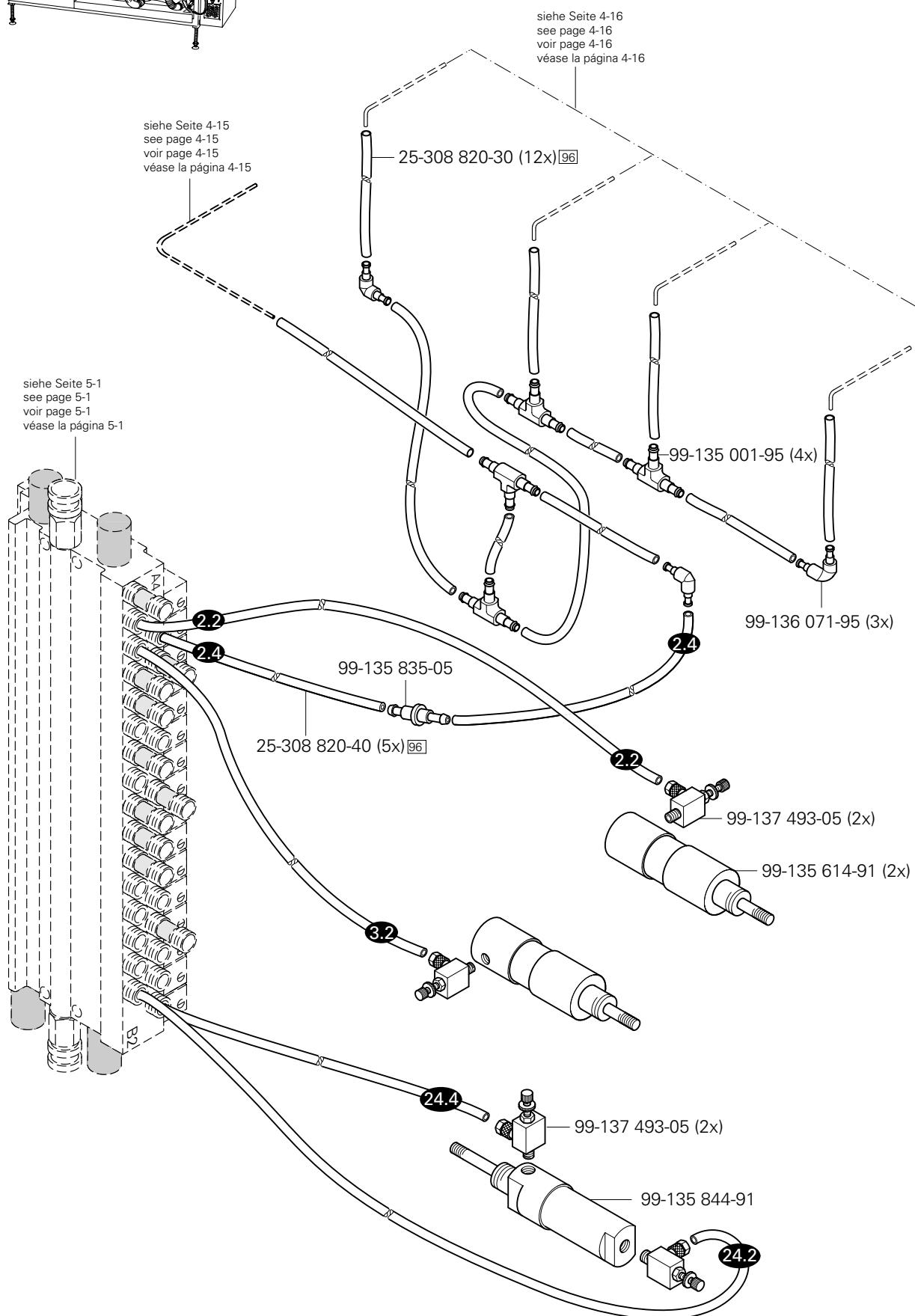




Pneumatische Ausrüstung  
Pneumatic equipment  
Equipement pneumatique  
Equipo neumático

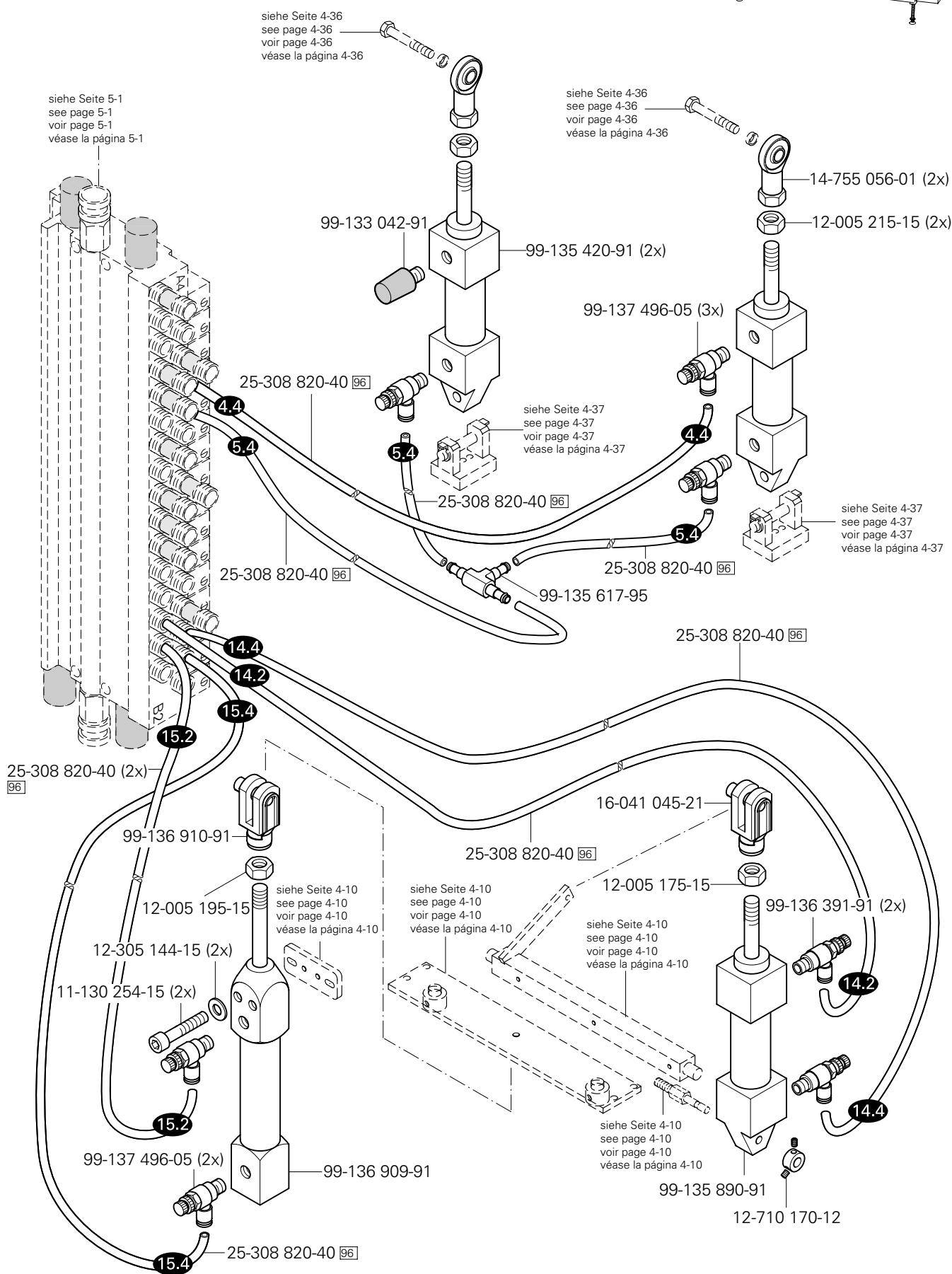
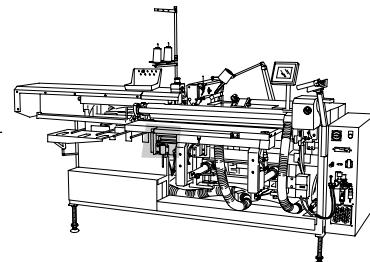
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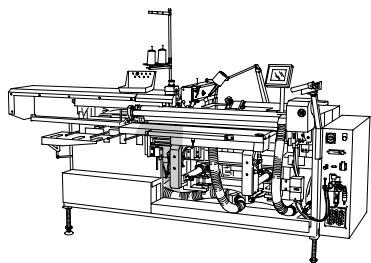
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siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

5 - 4

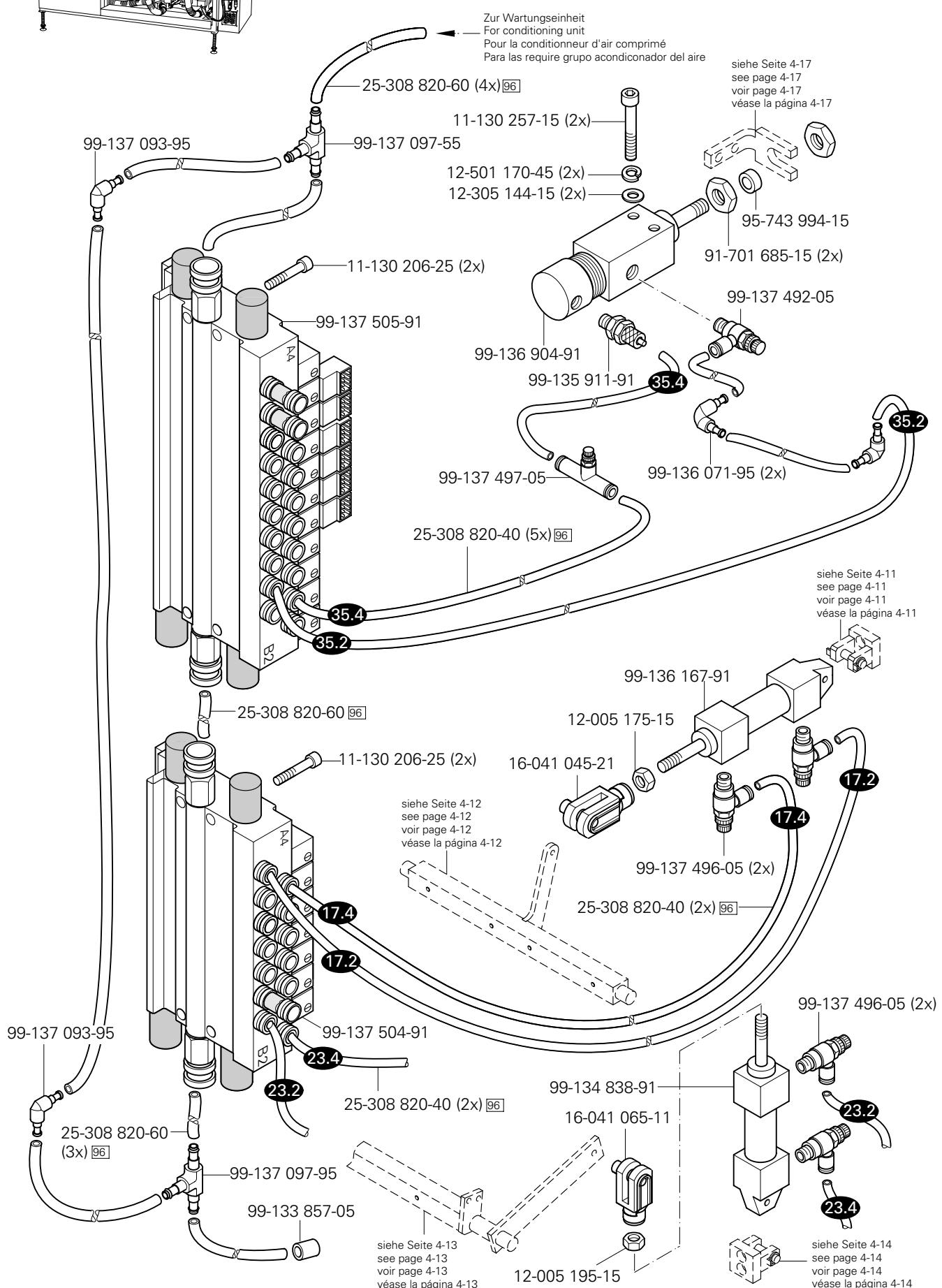




Pneumatische Ausrüstung  
Pneumatic equipment  
Equipement pneumatique  
Equipo neumático

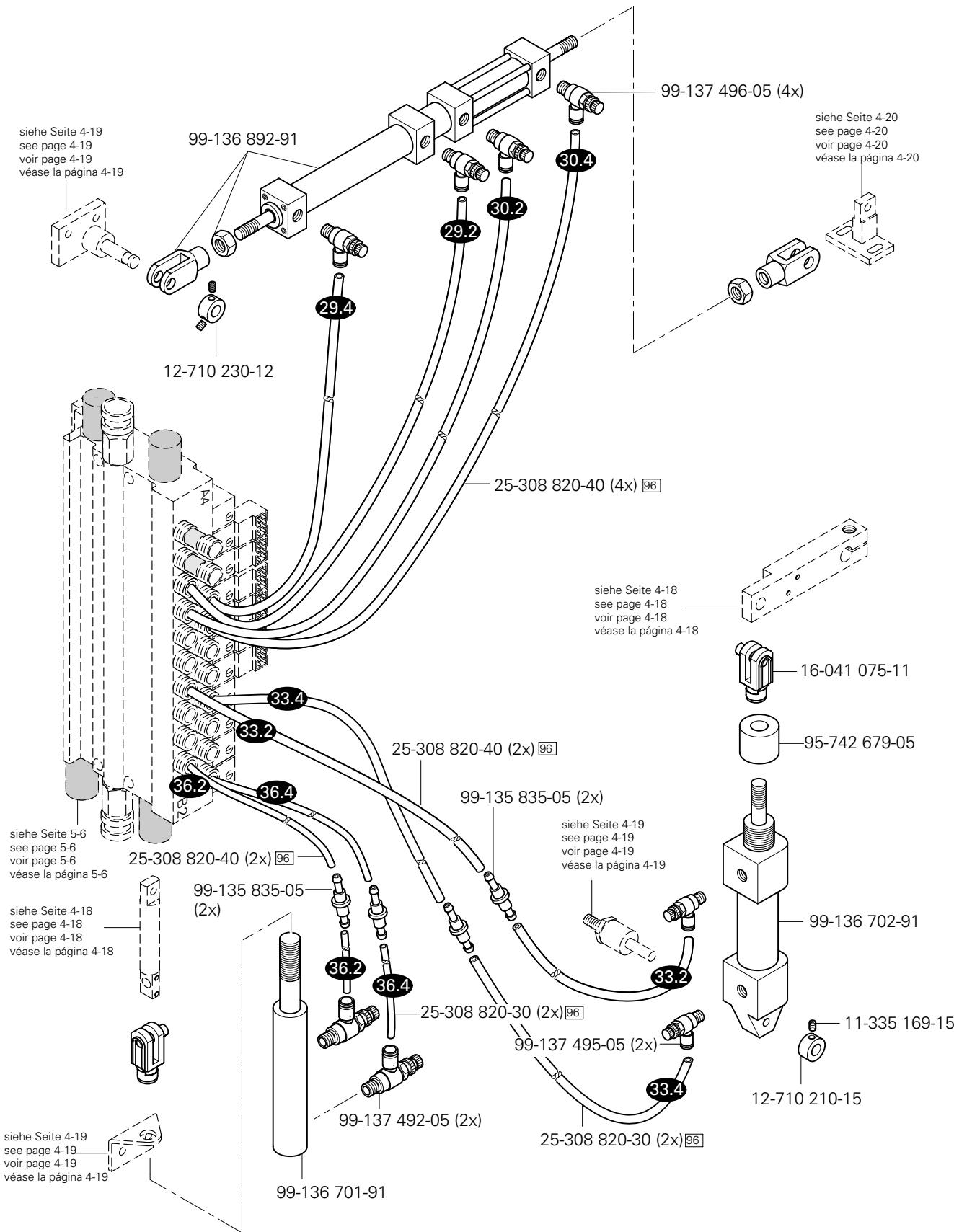
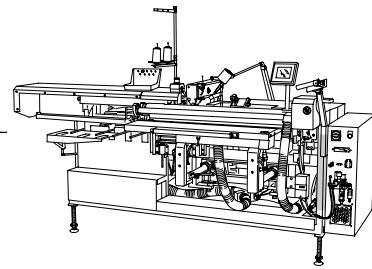
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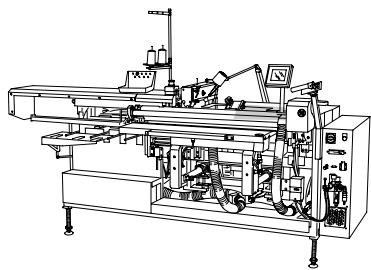
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siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

5 - 6

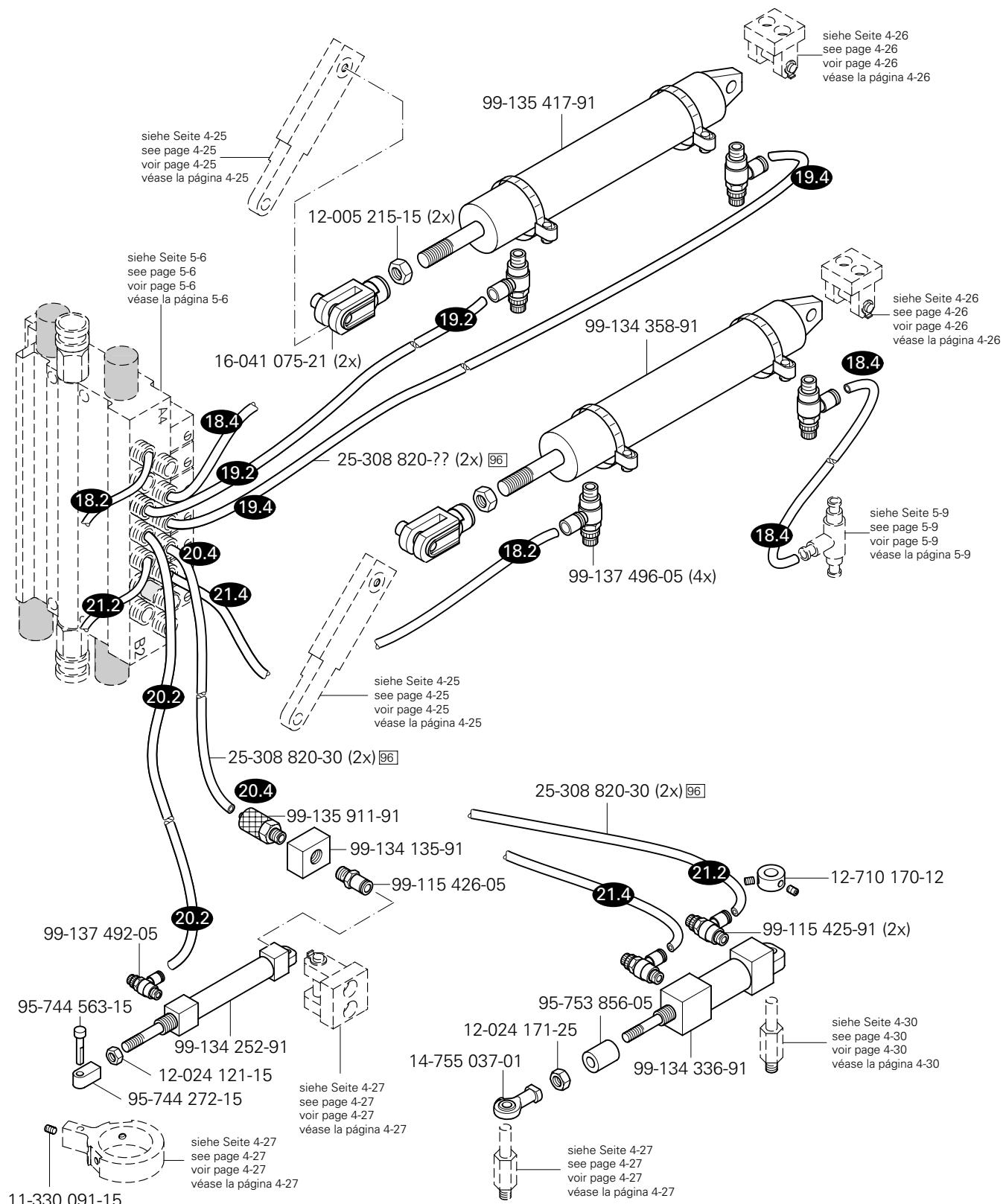




Pneumatische Ausrüstung  
Pneumatic equipment  
Equipement pneumatique  
Equipo neumático

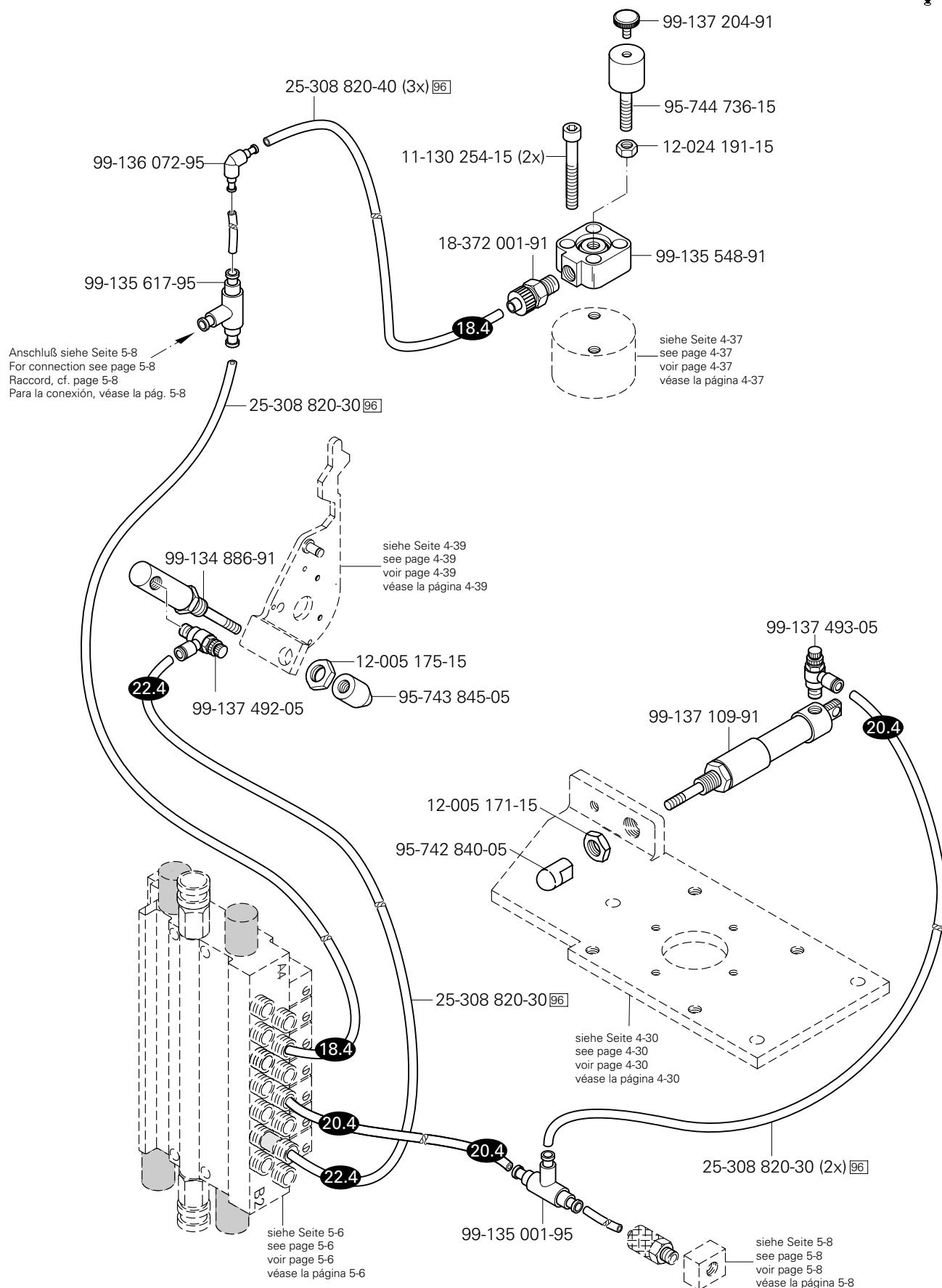
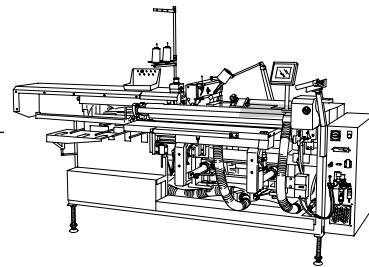
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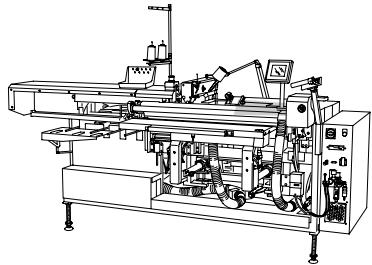
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siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

5 - 8

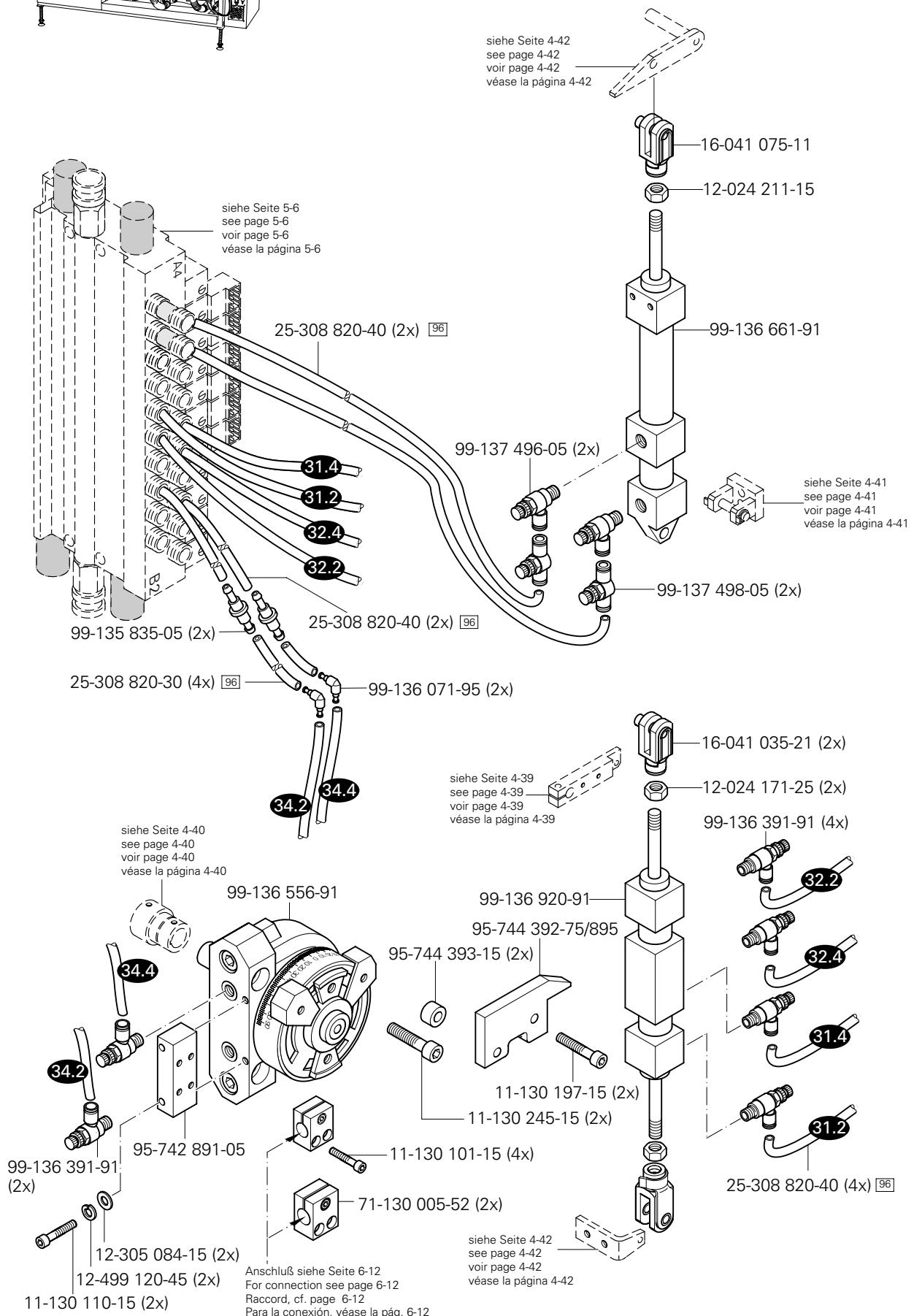




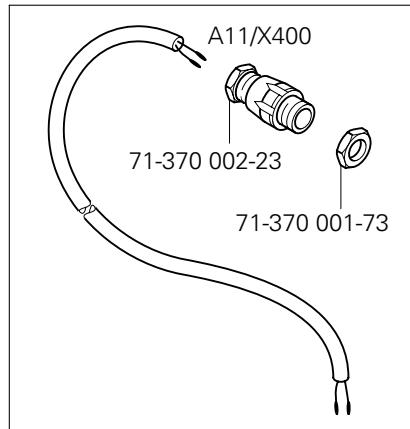
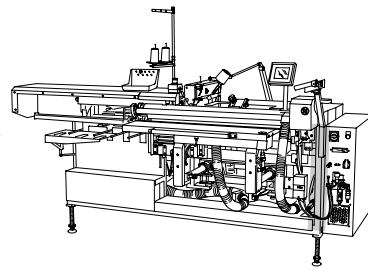
Pneumatische Ausrüstung  
Pneumatic equipment  
Equipement pneumatique  
Equipo neumático

PFAFF 3519-4/01

5



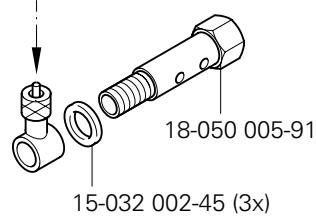
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voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave



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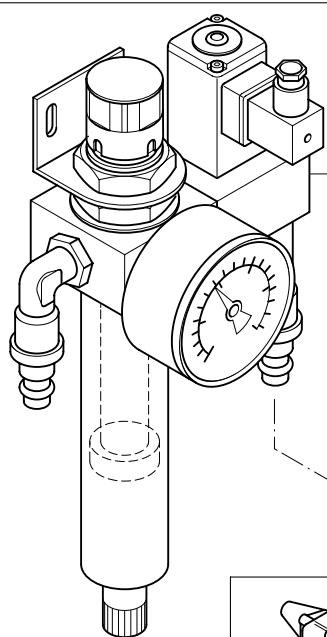
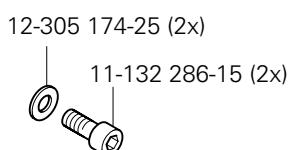
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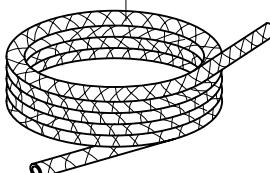
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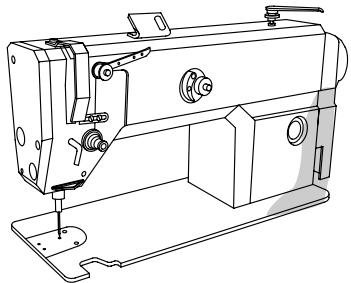
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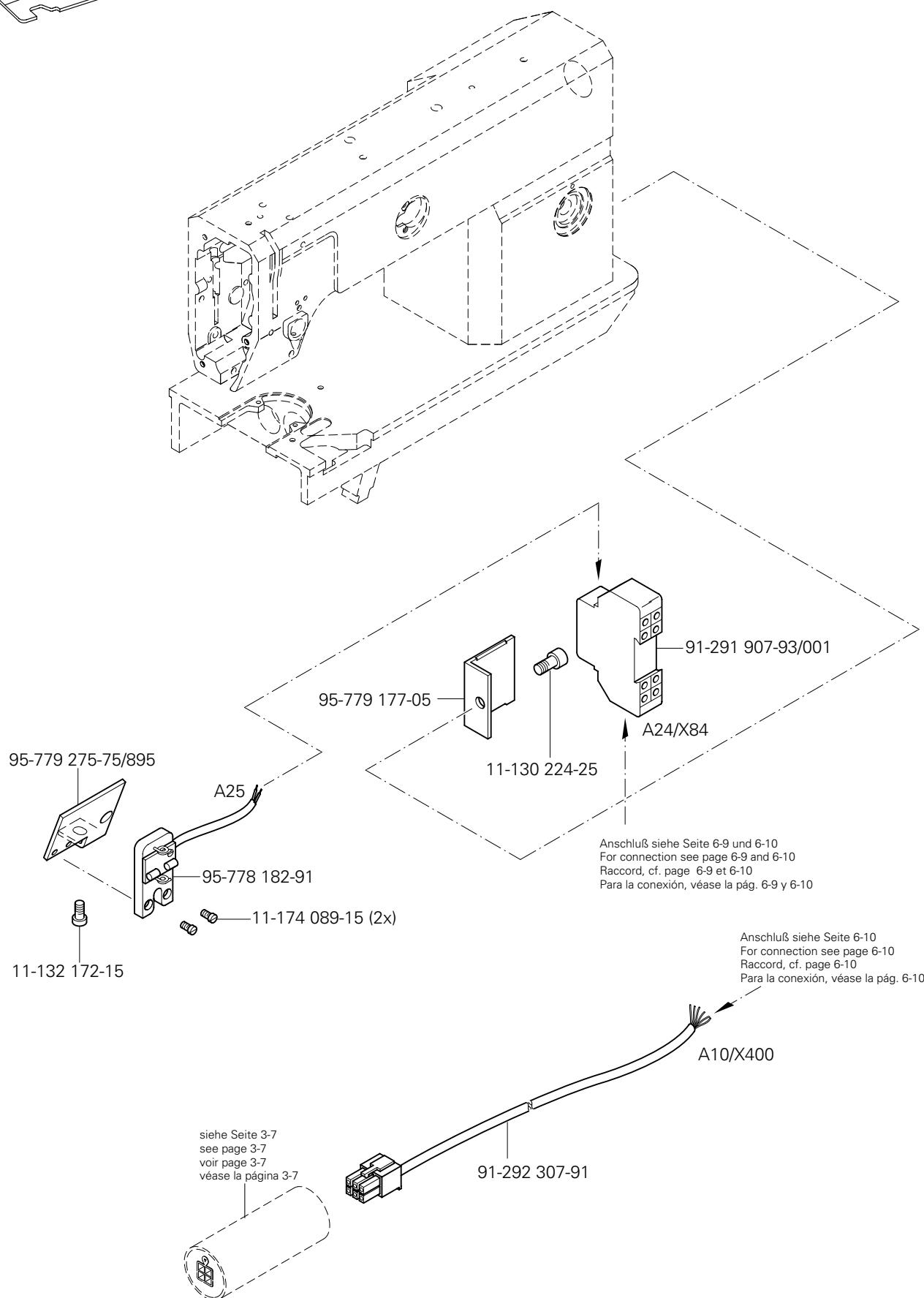




Fadenwächter  
Thread monitors  
Contrôleur de fil  
Detector del hilo

PFAFF 3519-4/01

**6.01**

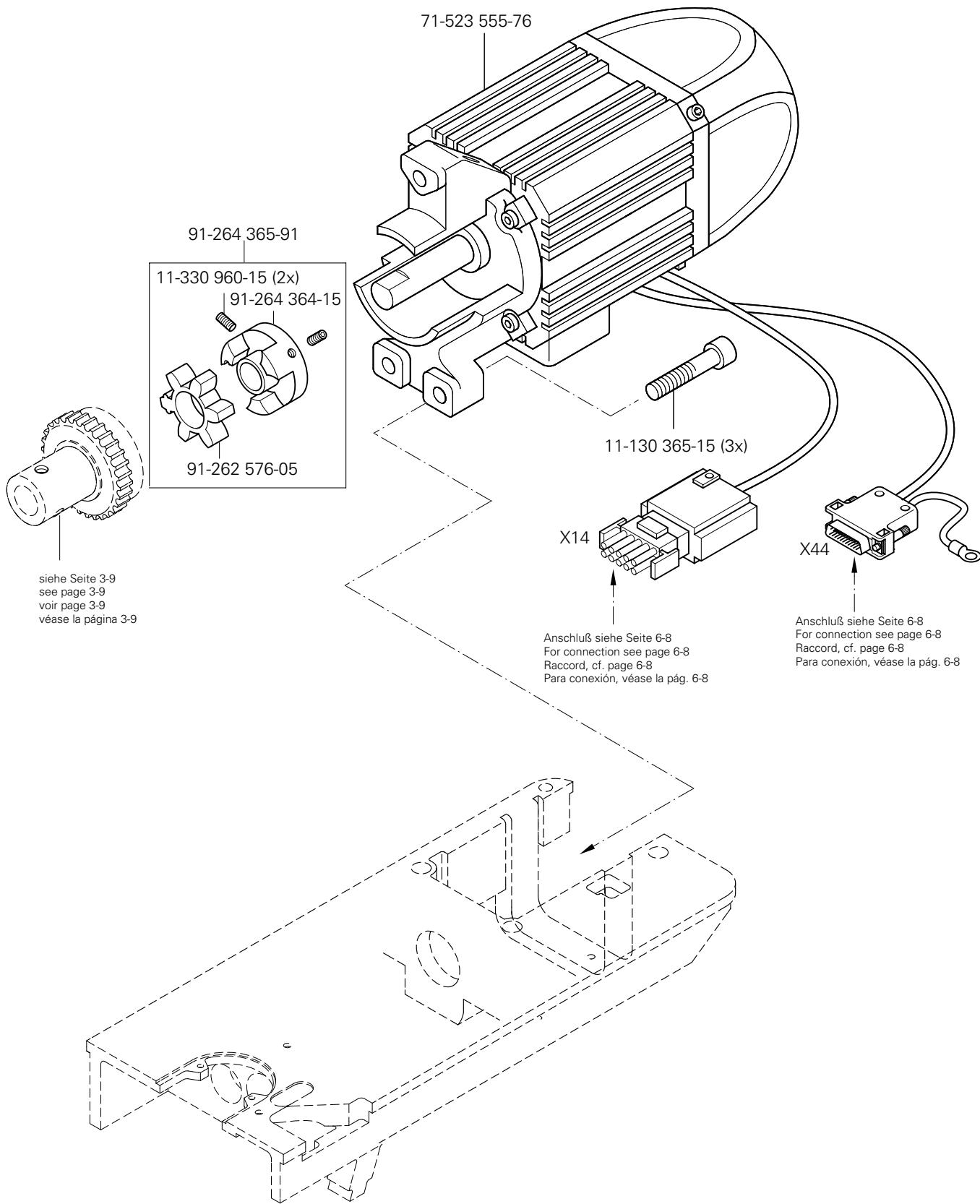
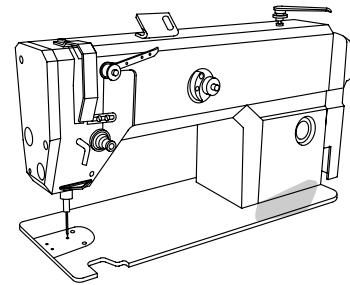


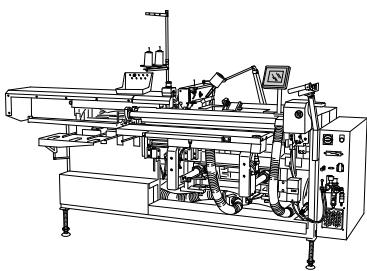
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.02

Einbaumotor  
Built-in motor  
Moteur incorporé  
Motor incorporado

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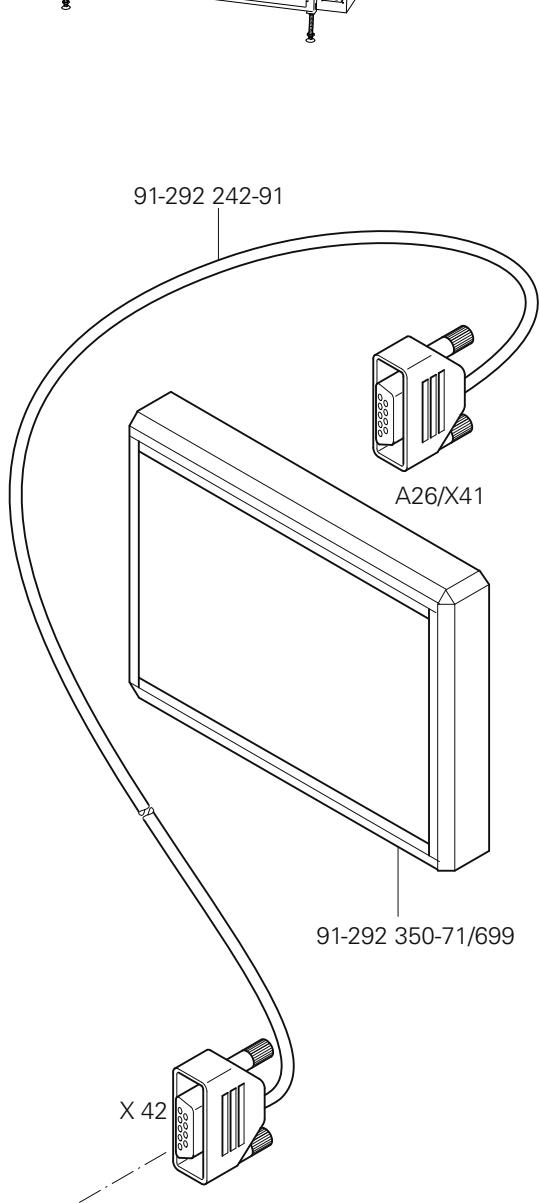




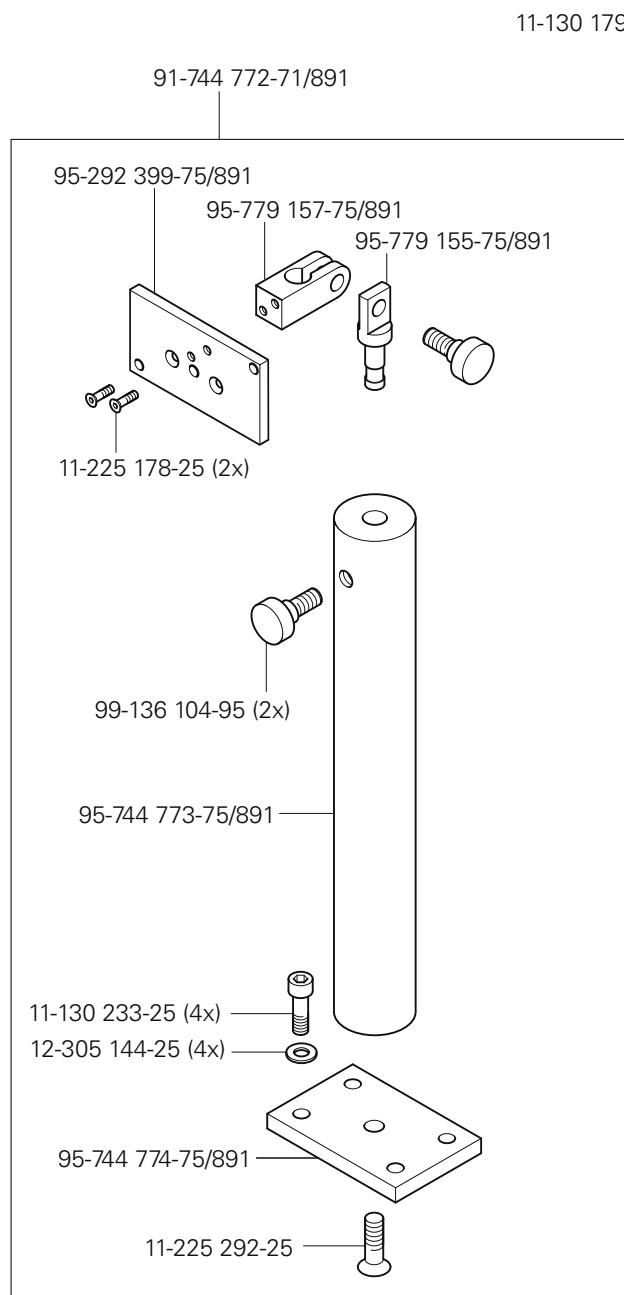
Bedienfeld  
Control panel  
Panneau de Commande  
Panel de Mandos

PFAFF 3519-4/01

6.03



Anschluß siehe Seite 6-6  
For connection see page 6-6  
Raccord, cf. page 6-6  
Para la conexión, véase la págs. 6-6

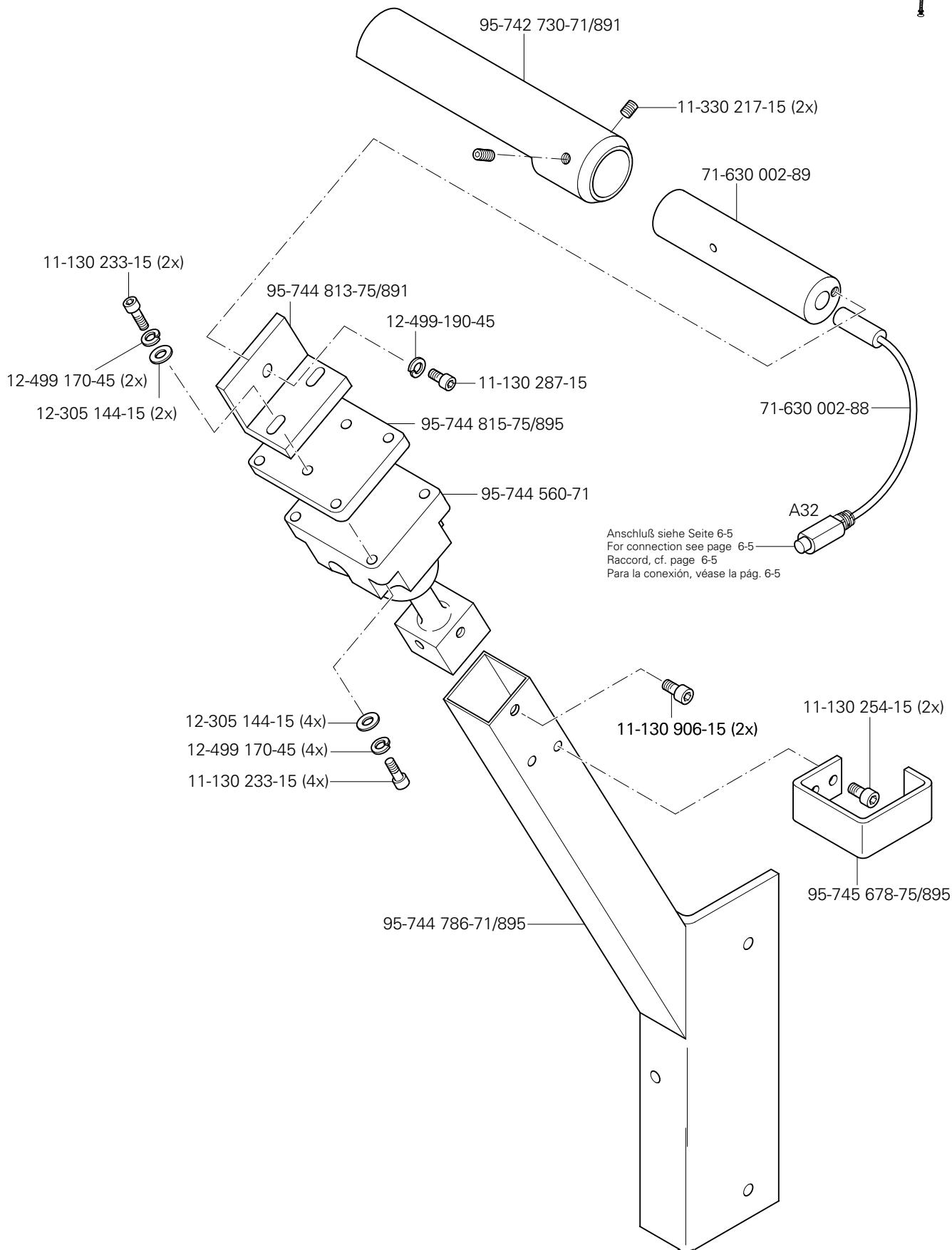
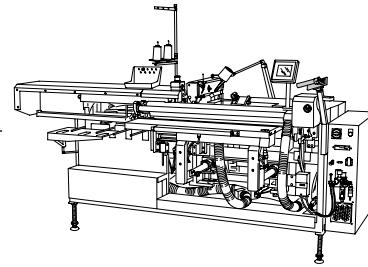


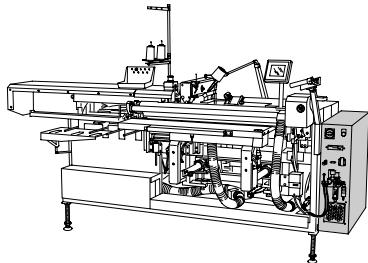
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.04

Laser  
Laser  
Laser  
Laser

PFAFF 3519-4/01

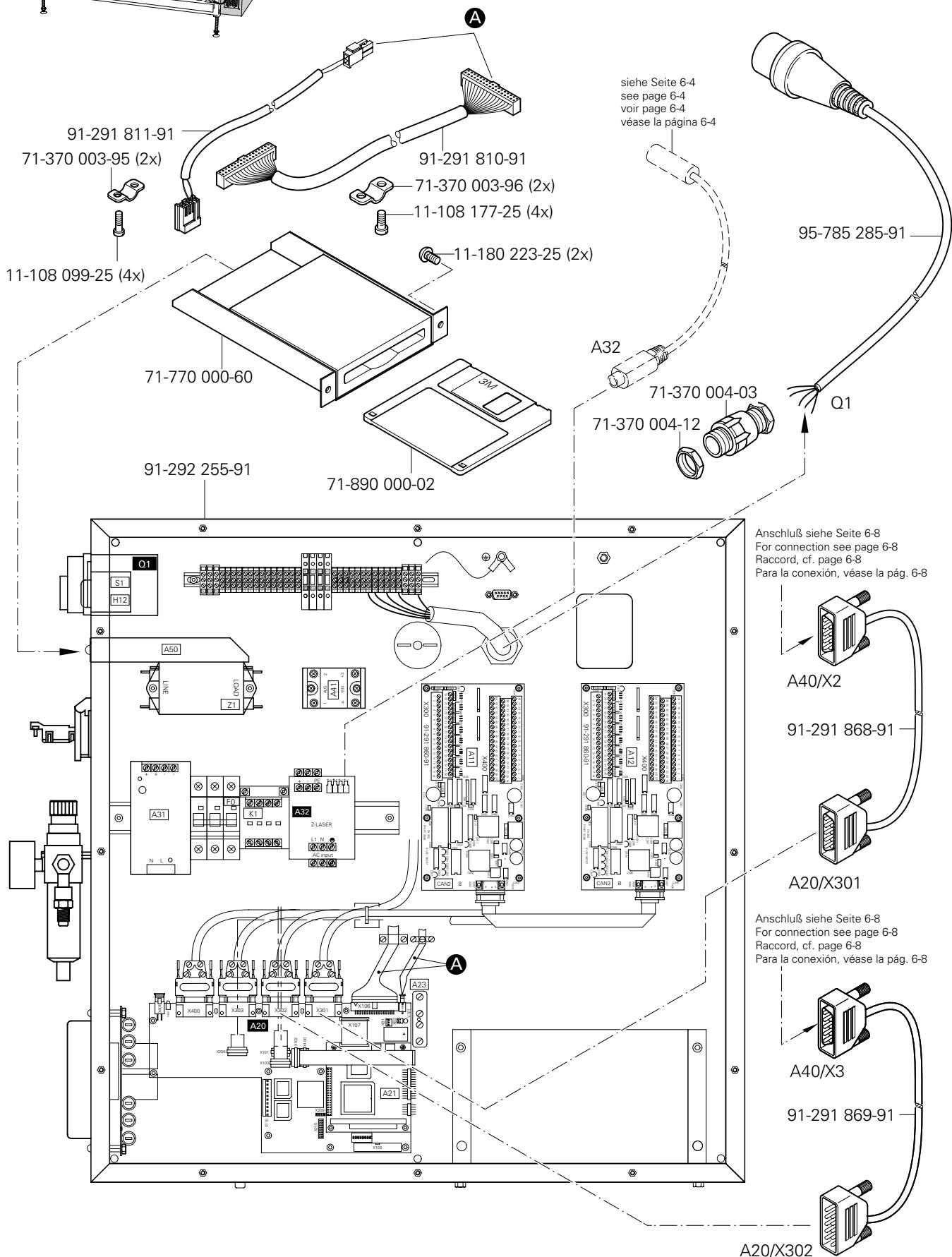




Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3519-4/01

6.05

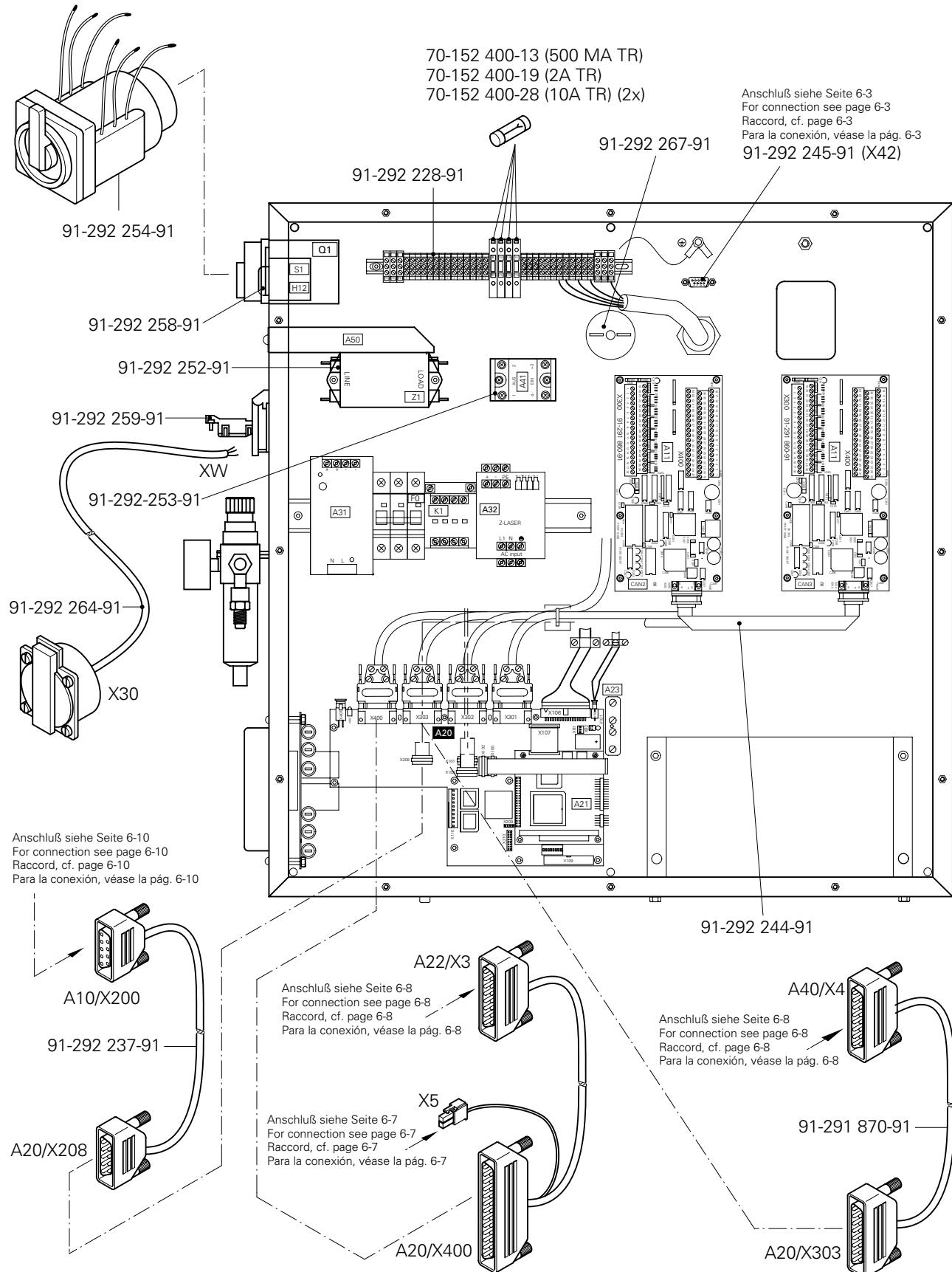
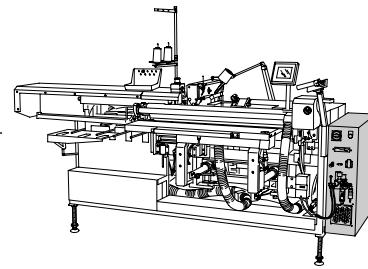


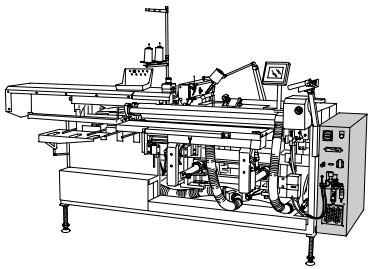
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.05

Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3519-4/01

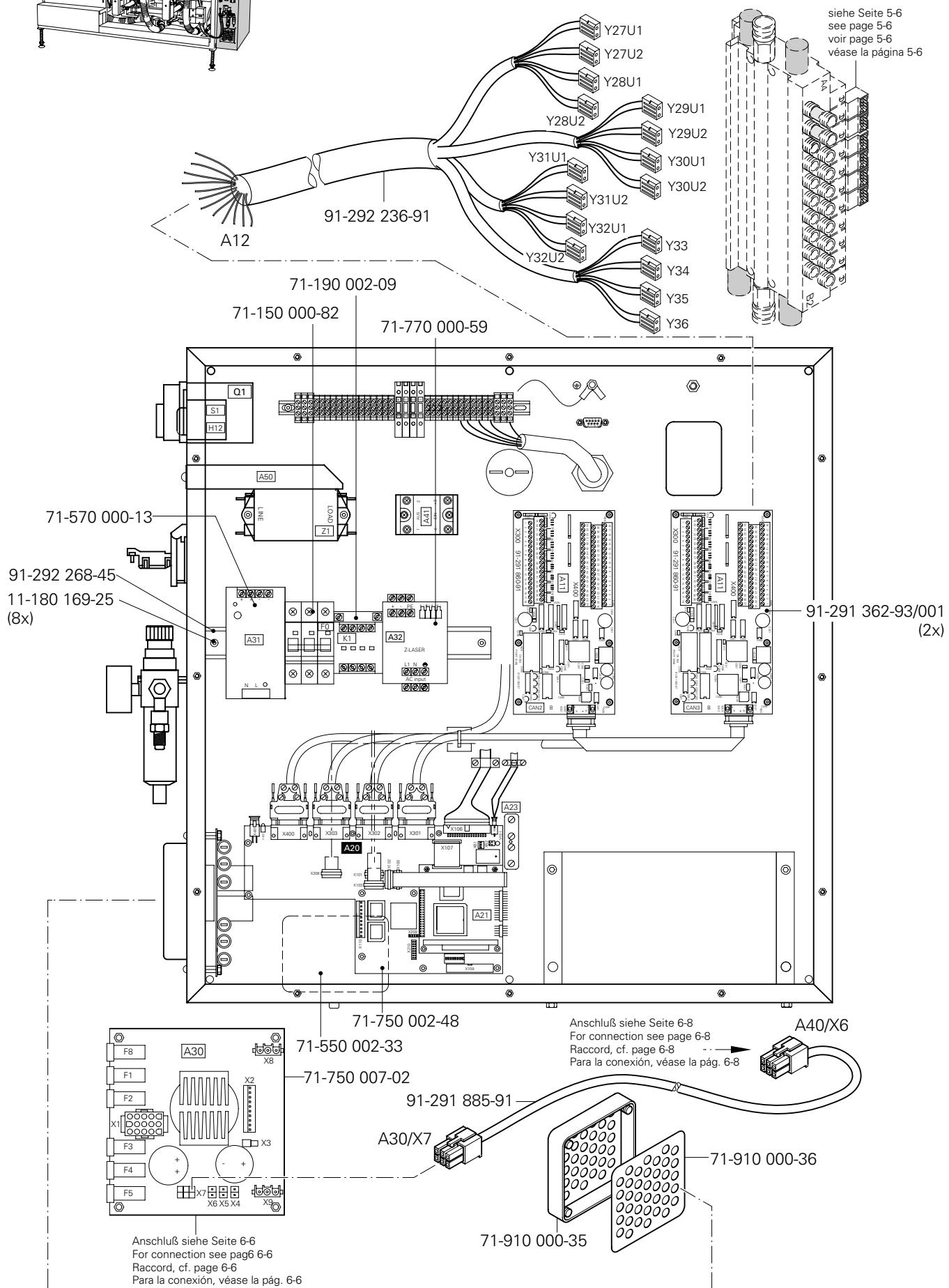




Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3519-4/01

6.05

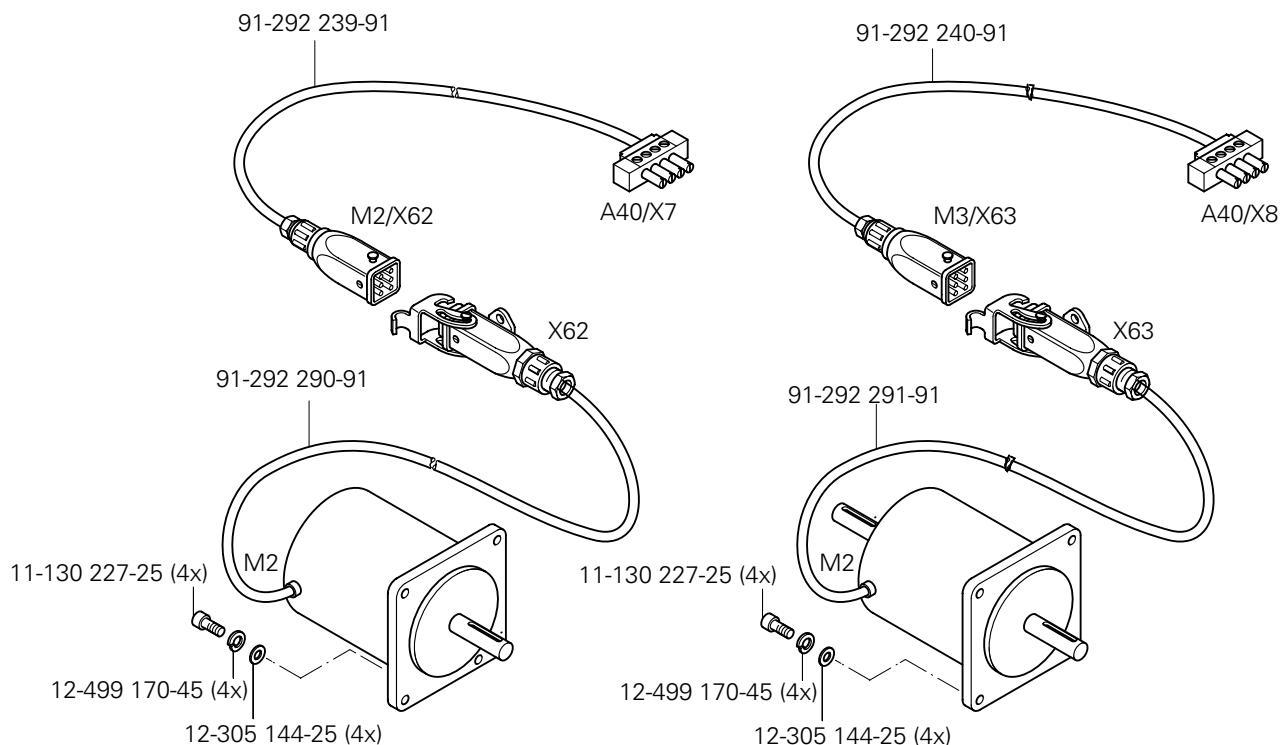
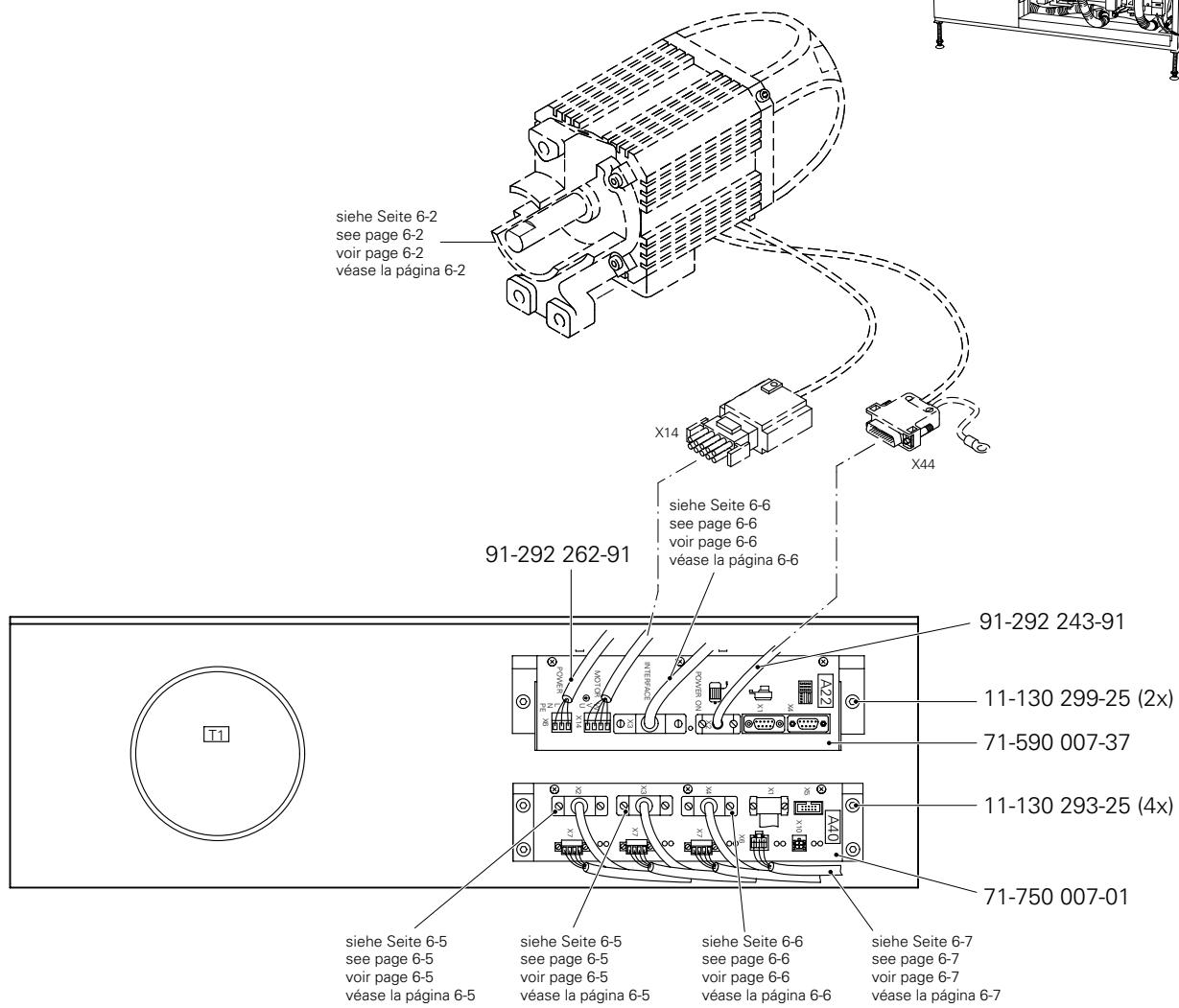
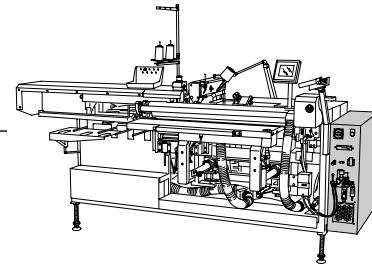


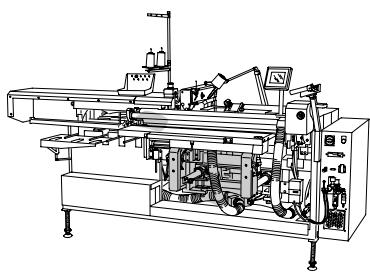
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.05

Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3519-4/01

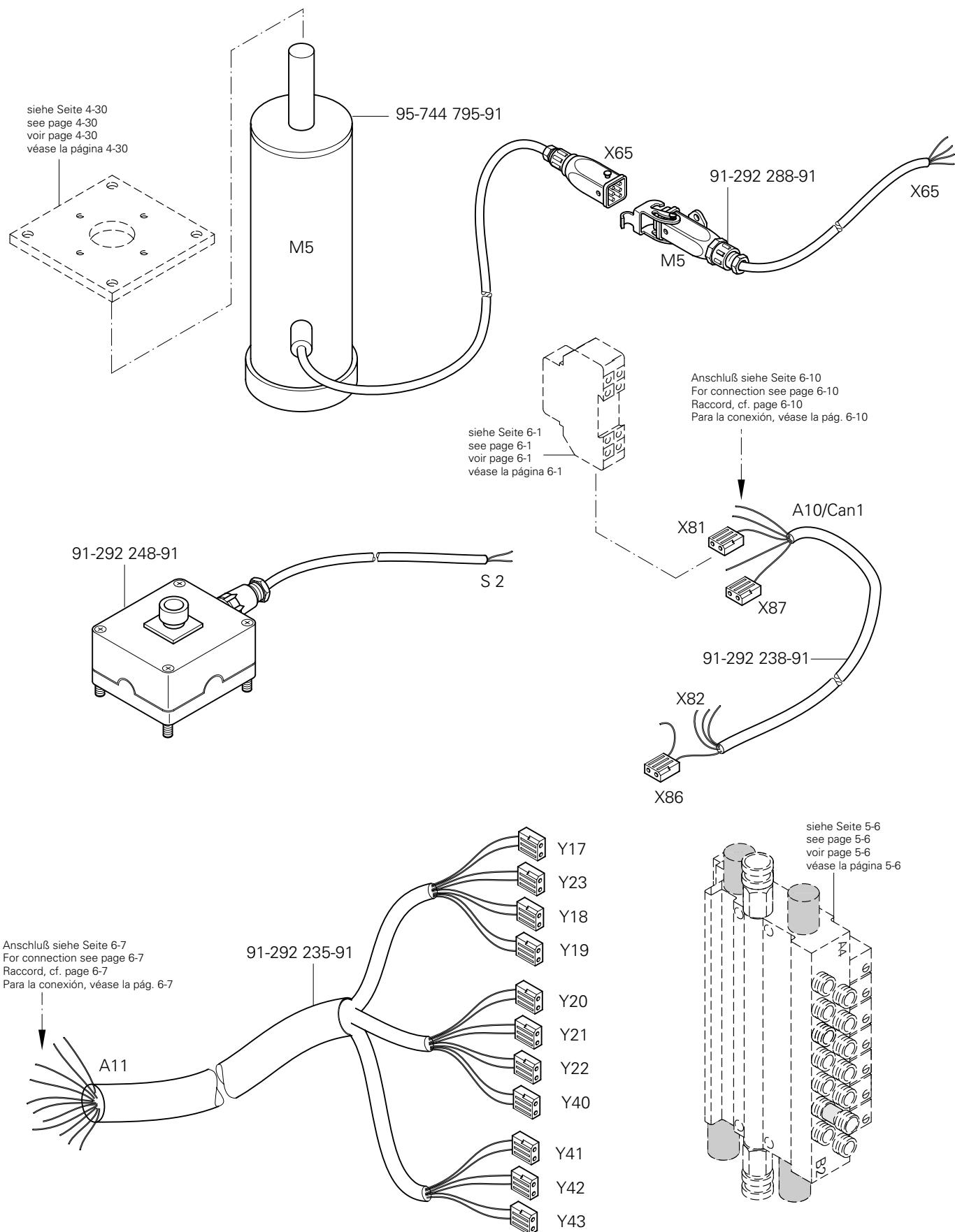




Steuergerät  
Control device  
Boîte de commande  
Caja de mandos

PFAFF 3519-4/01

6.05

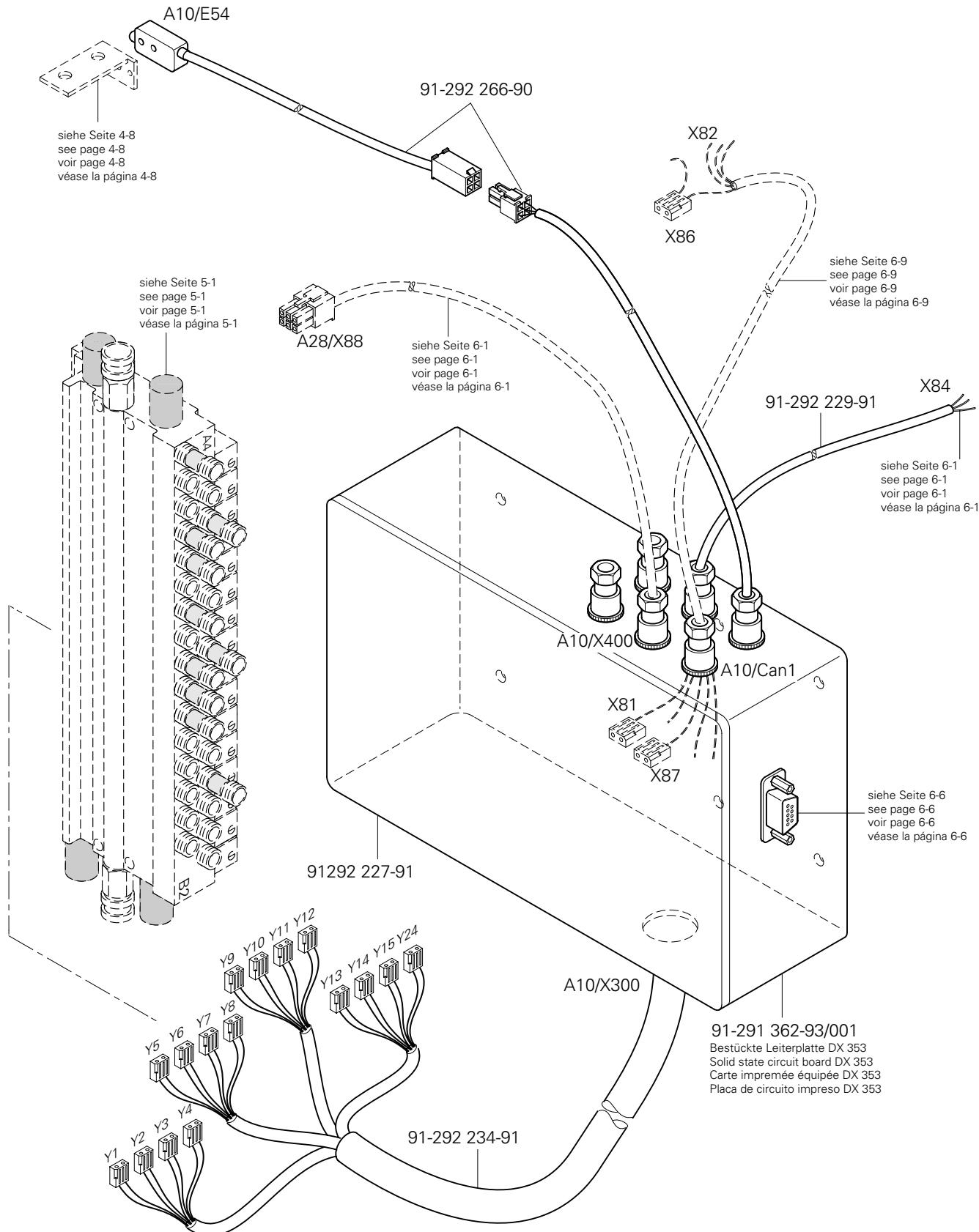
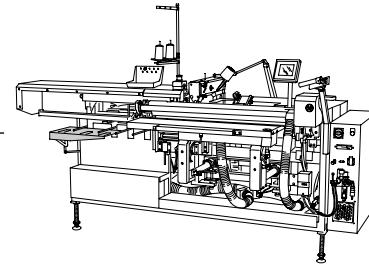


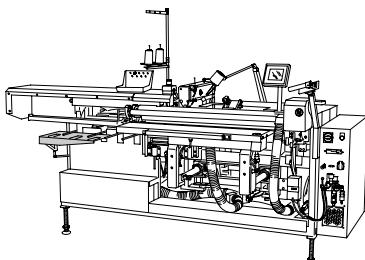
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.06

Verteiler  
Distributor  
Distributeur  
Distribuidor

PFAFF 3519-4/01

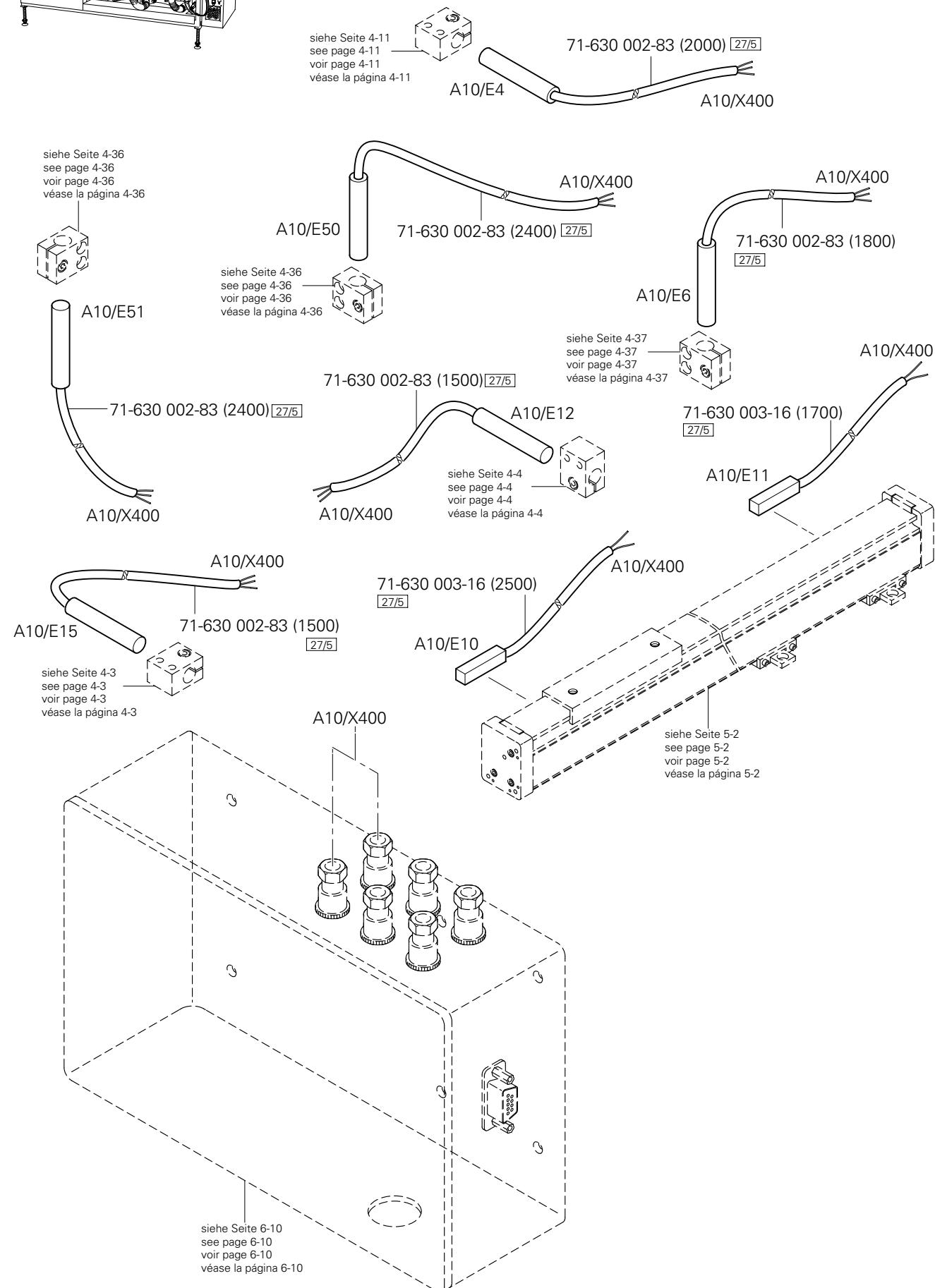




**Initiatoren  
Proximityswitches  
Contateurs de proximité  
Iniciadores**

PFAFF 3519-4/01

**6.07**

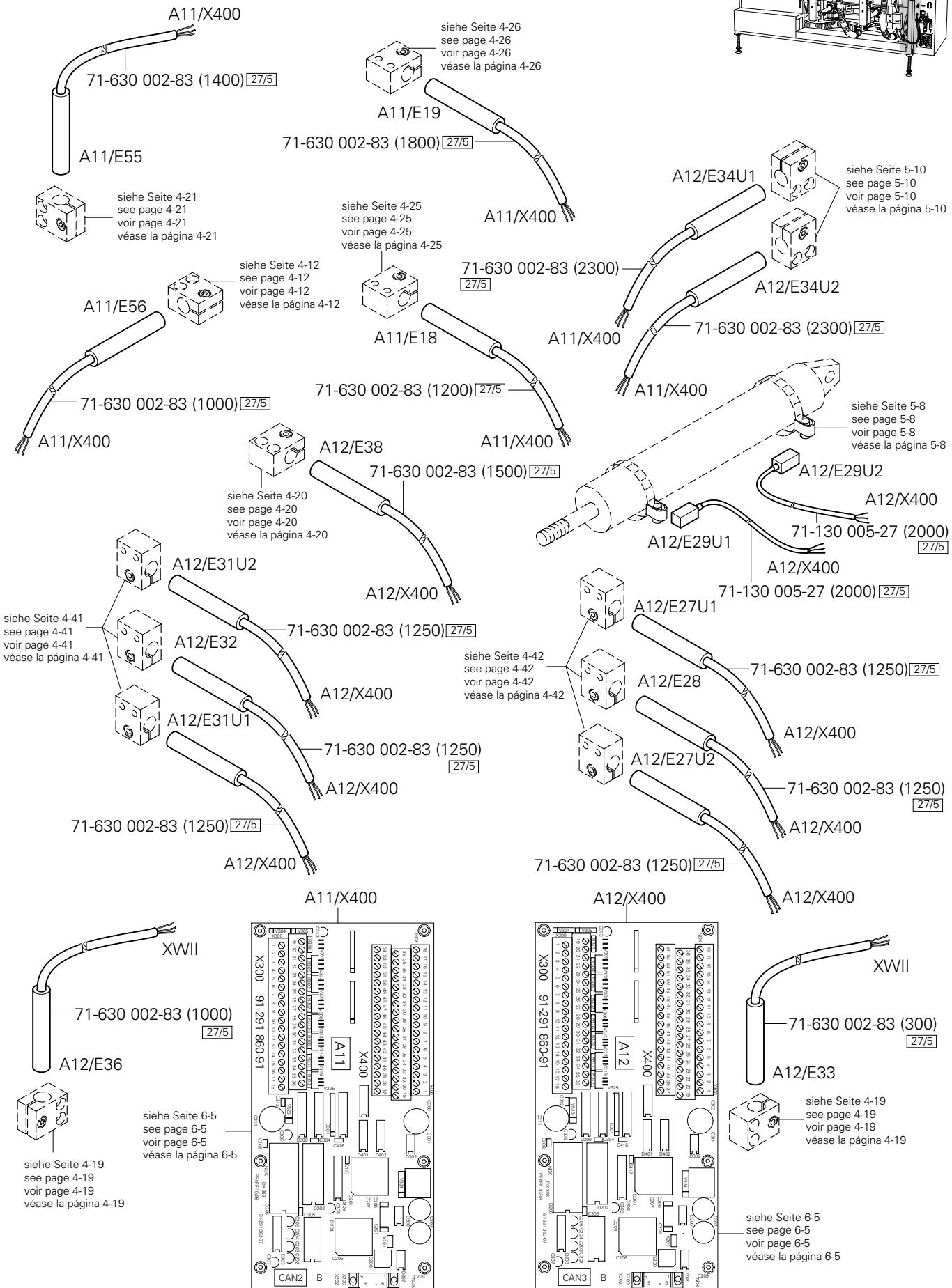
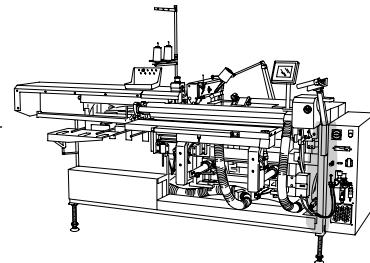


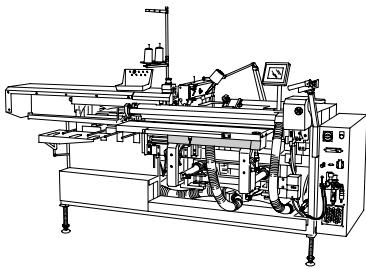
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

6.07

Initiatoren  
Proximityswitches  
Contateurs de proximité  
Iniciadores

PFAFF 3519-4/01

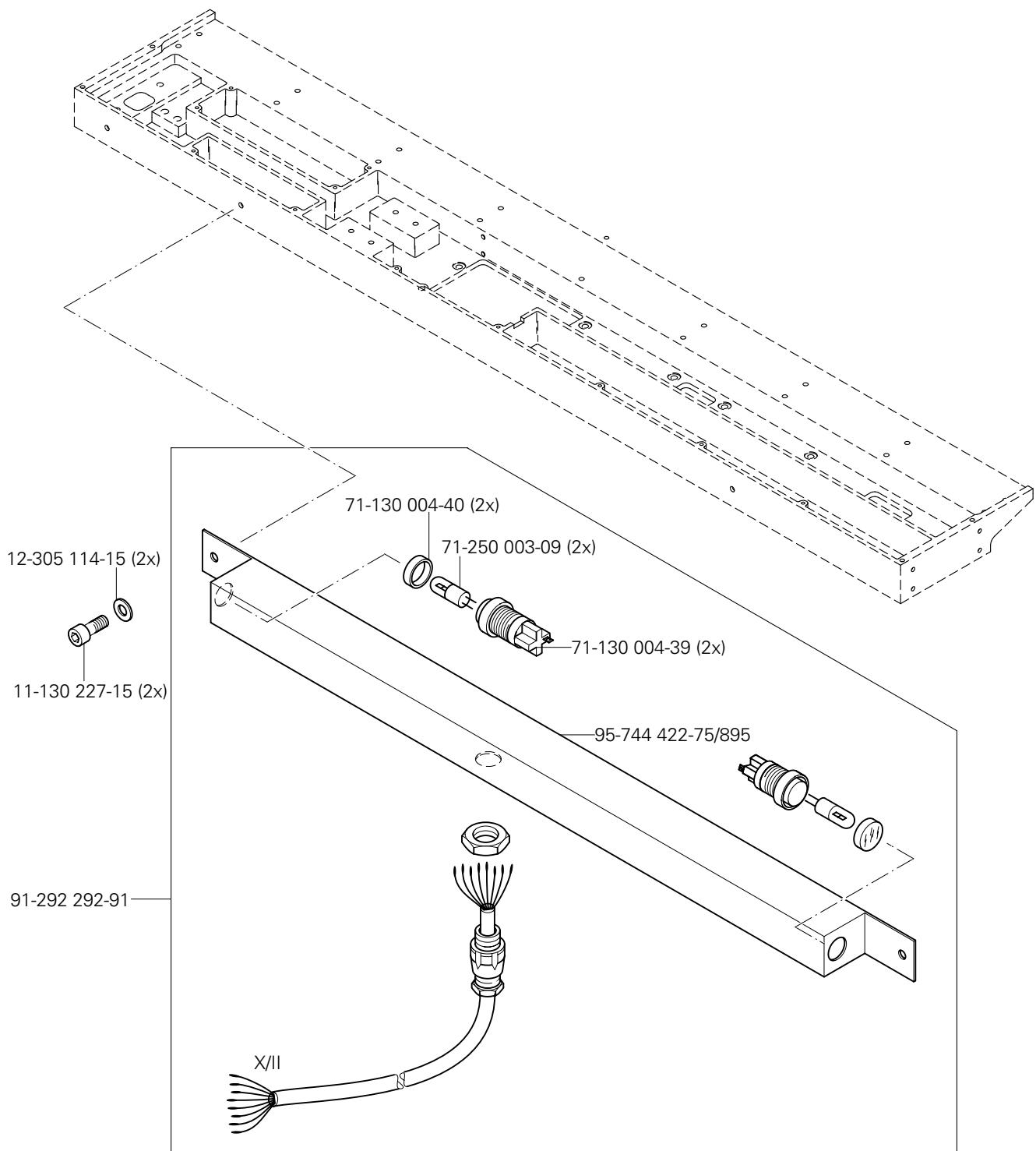




Tastschalter  
Push-button  
Interrupteur à bouton-poussoir  
Interruptor pulsador

PFAFF 3519-4/01

6.08

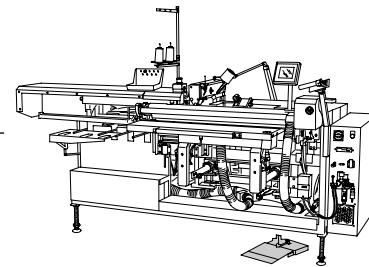


siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

# 6.09

Tretplatten-Einrichtung  
Pedal assembly  
Pédalier  
Pedal

PFAFF 3519-4/01

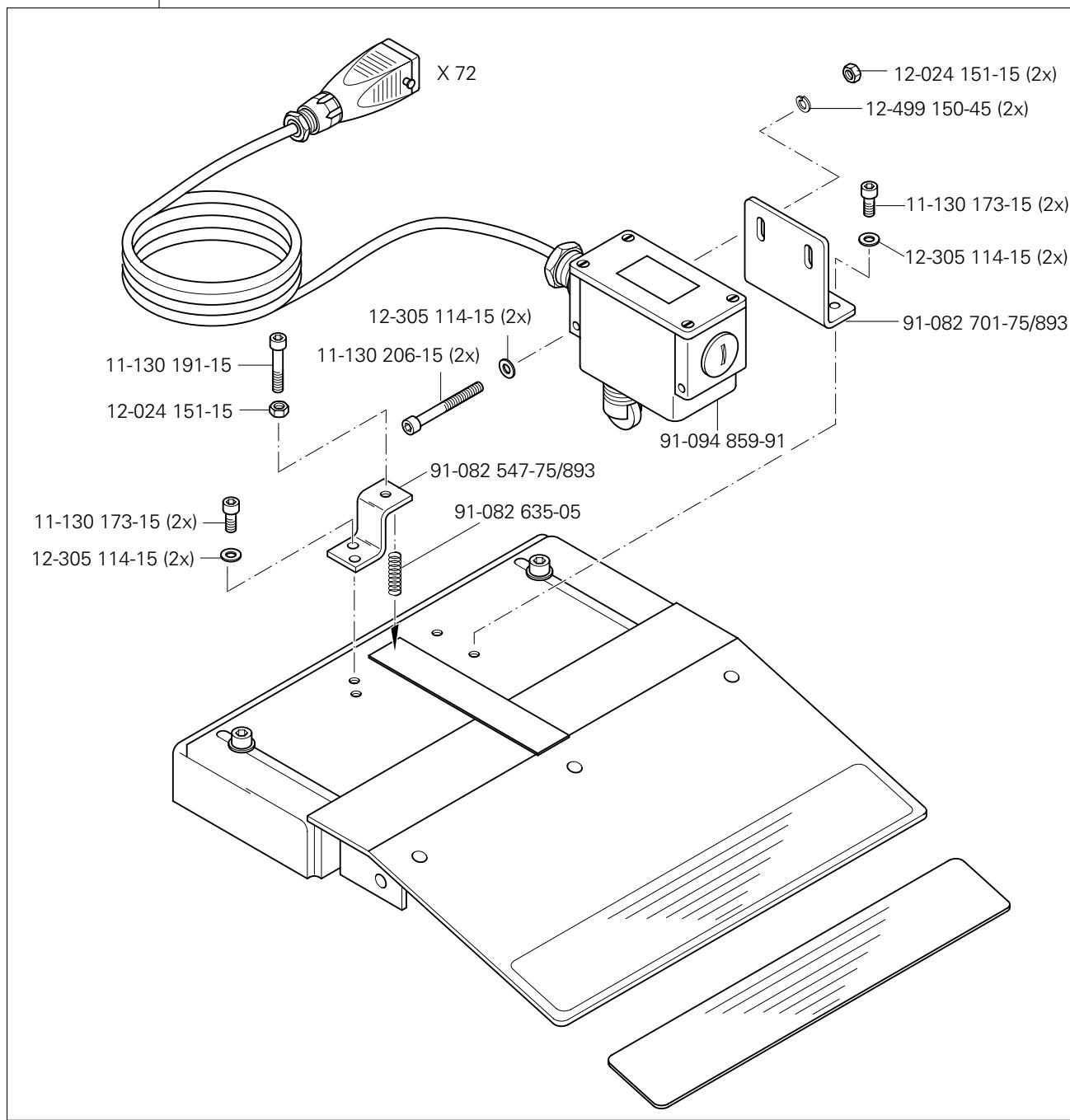


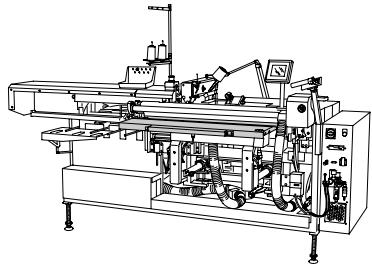
95-702 555-71/893

X 72

91-292 246-91

A11/X400

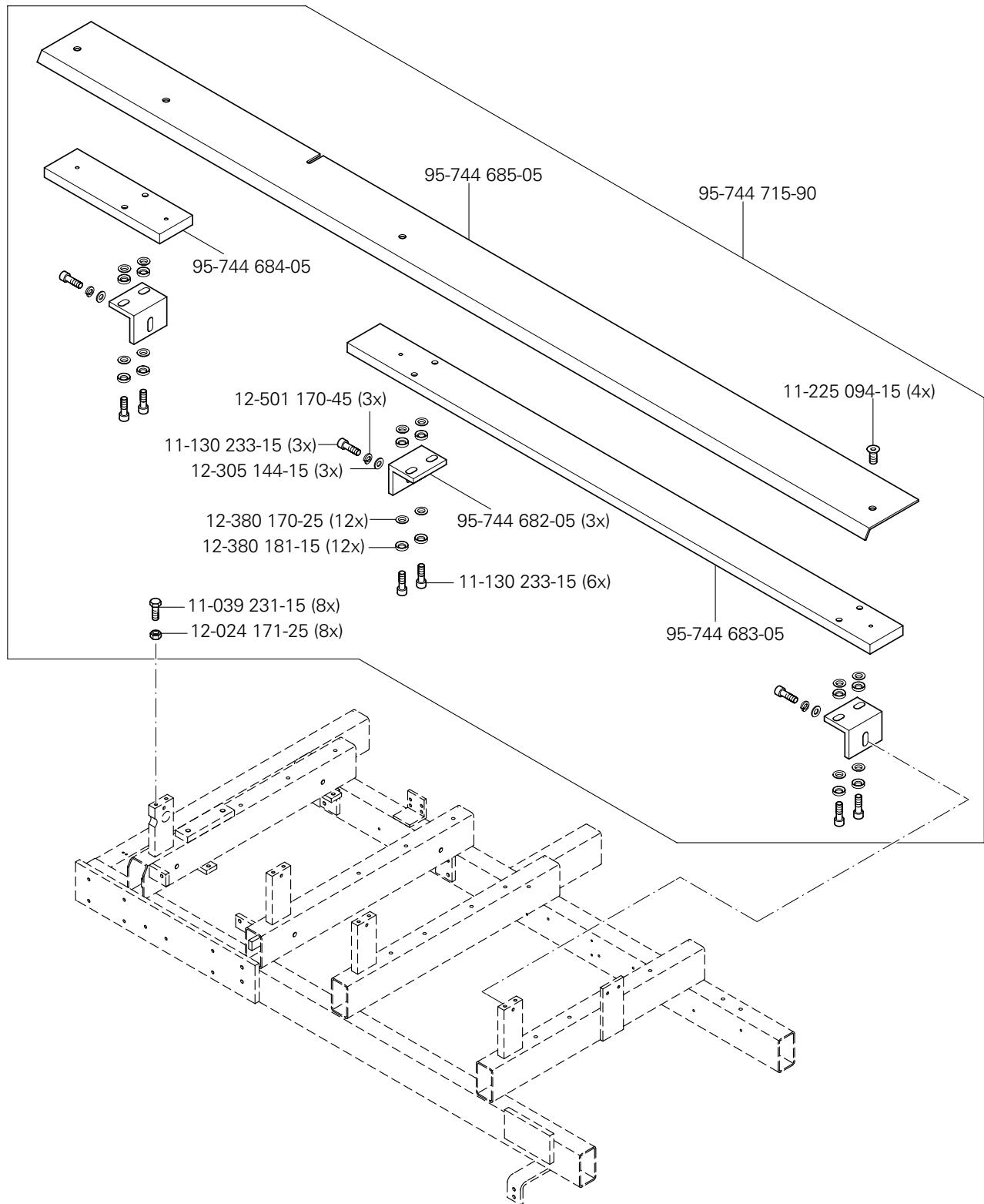




Auflagetisch  
Workpiece plate  
Table de chargement  
Mesa de carga

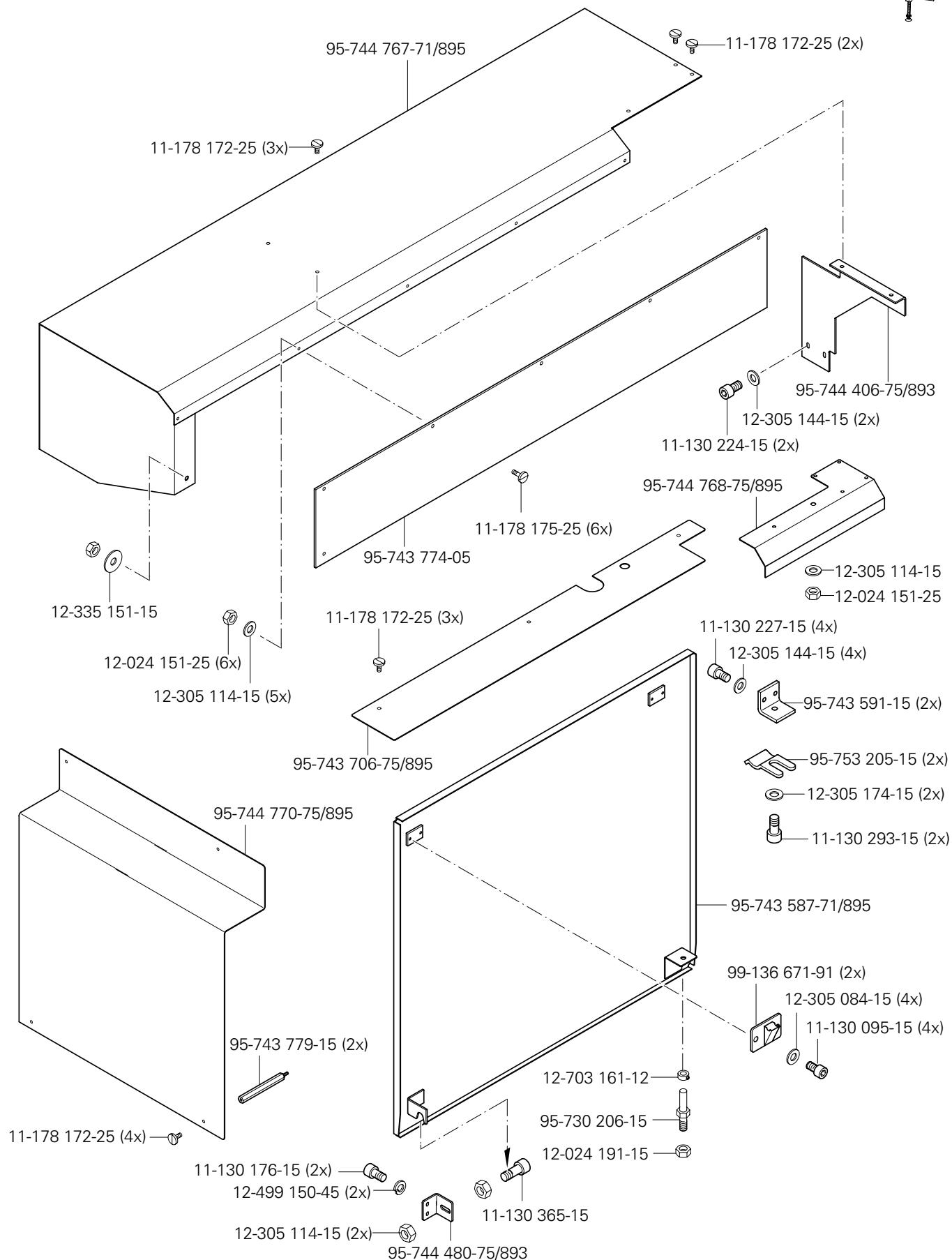
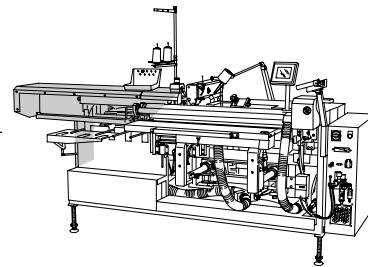
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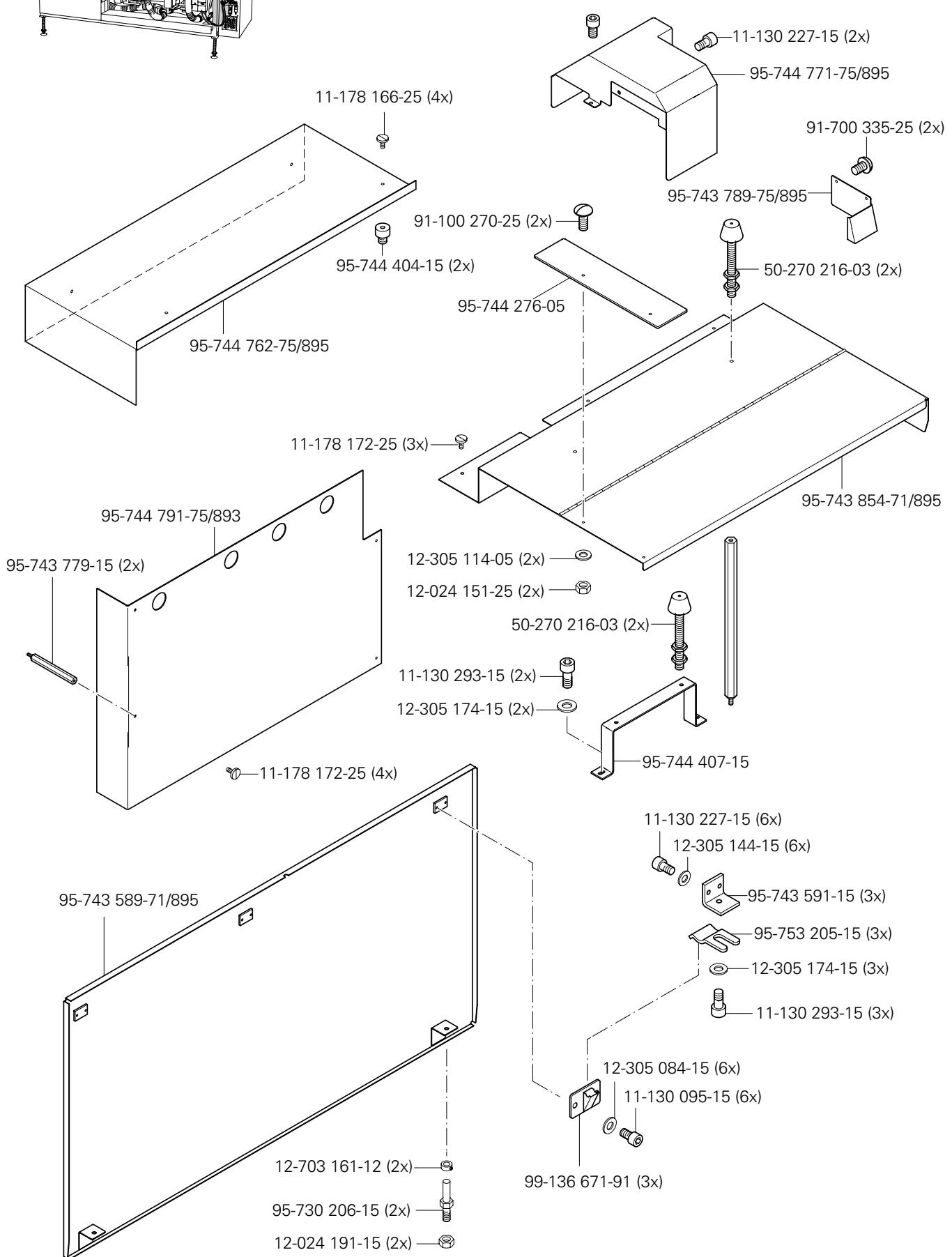
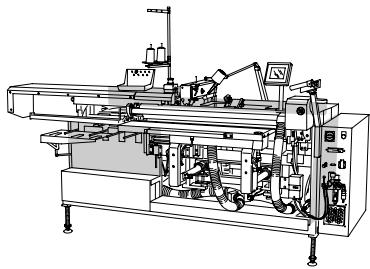
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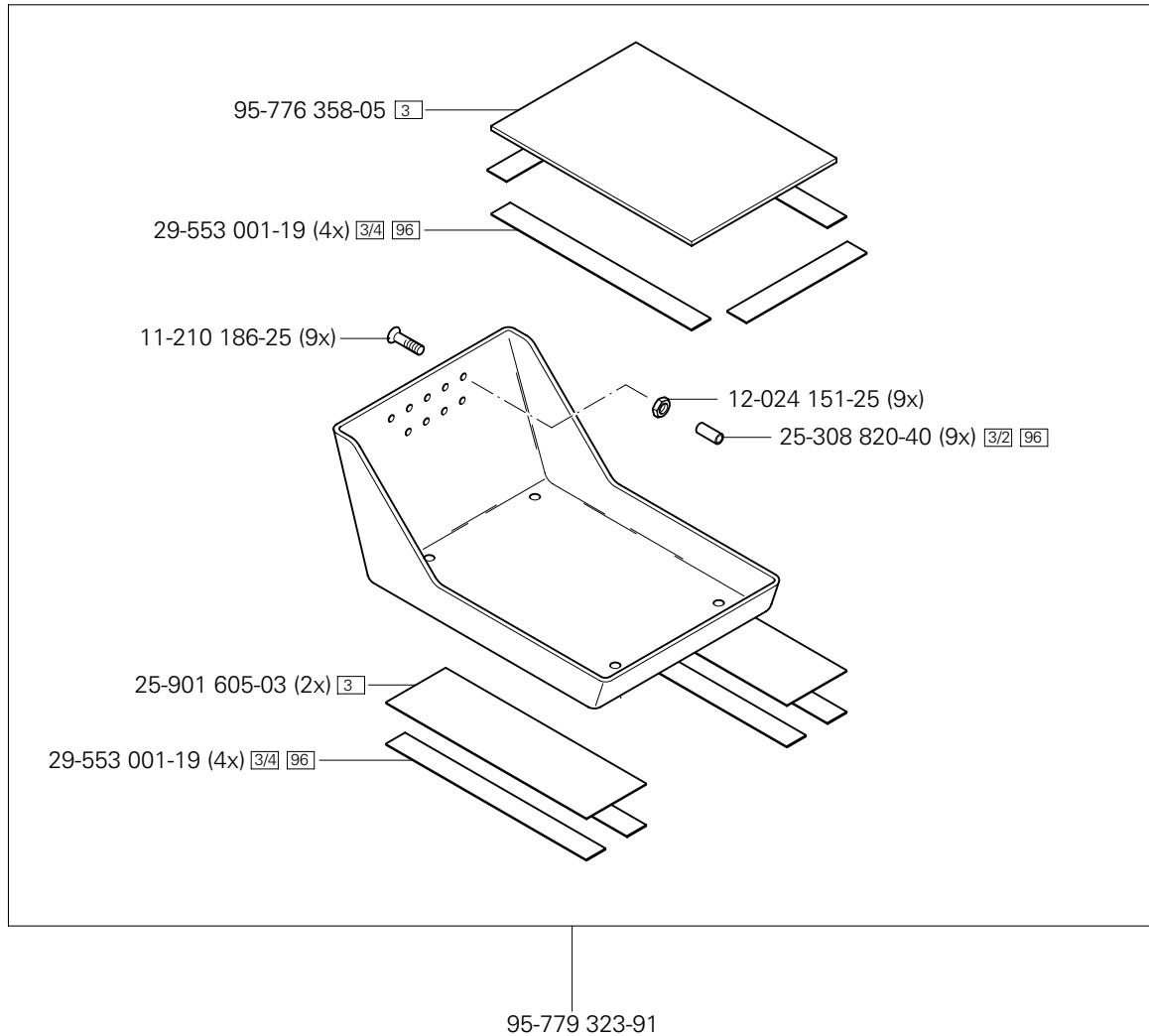
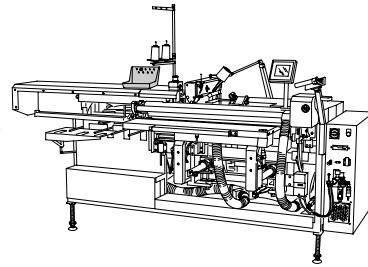
siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

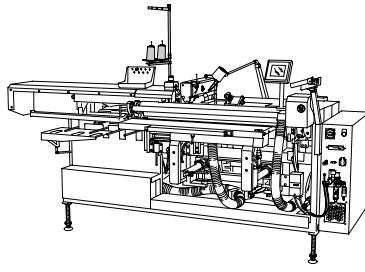
7 - 1





siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave



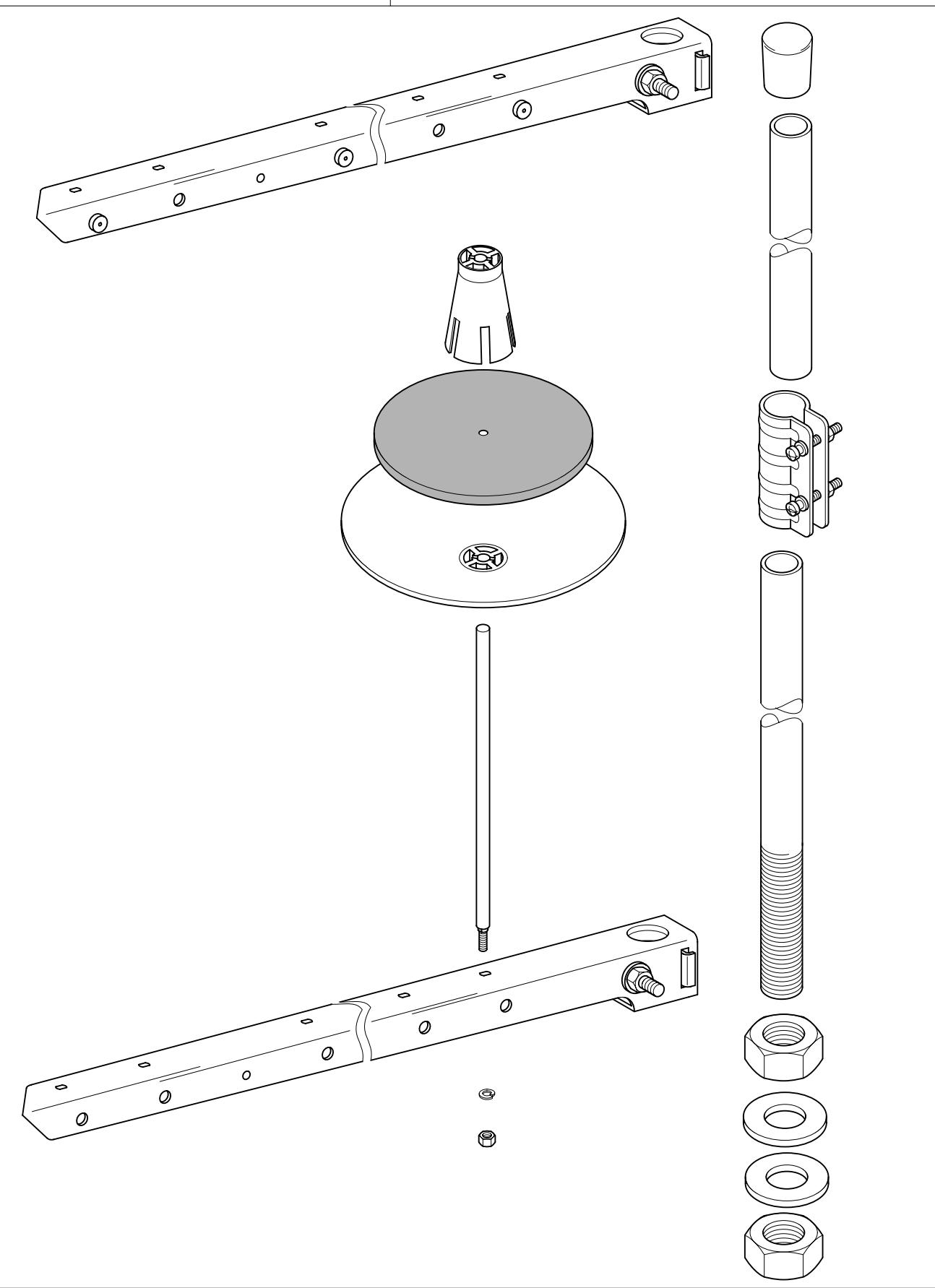


Garnrollenständer  
Reel stands  
Porte-bobines  
Portacarretes

PFAFF 3519-4/01

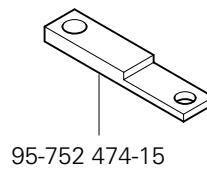
10

91-229 070-70/895

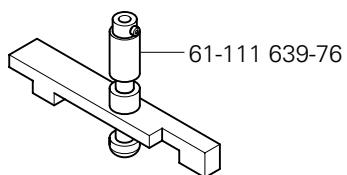


siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

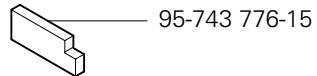
10 - 1



95-752 474-15



61-111 639-76



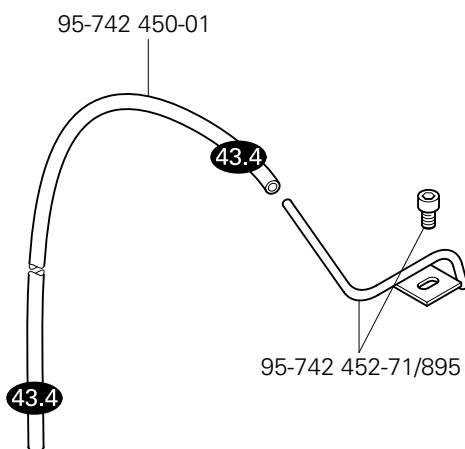
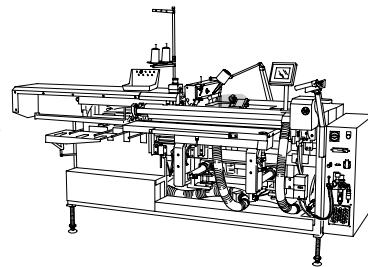
95-743 776-15



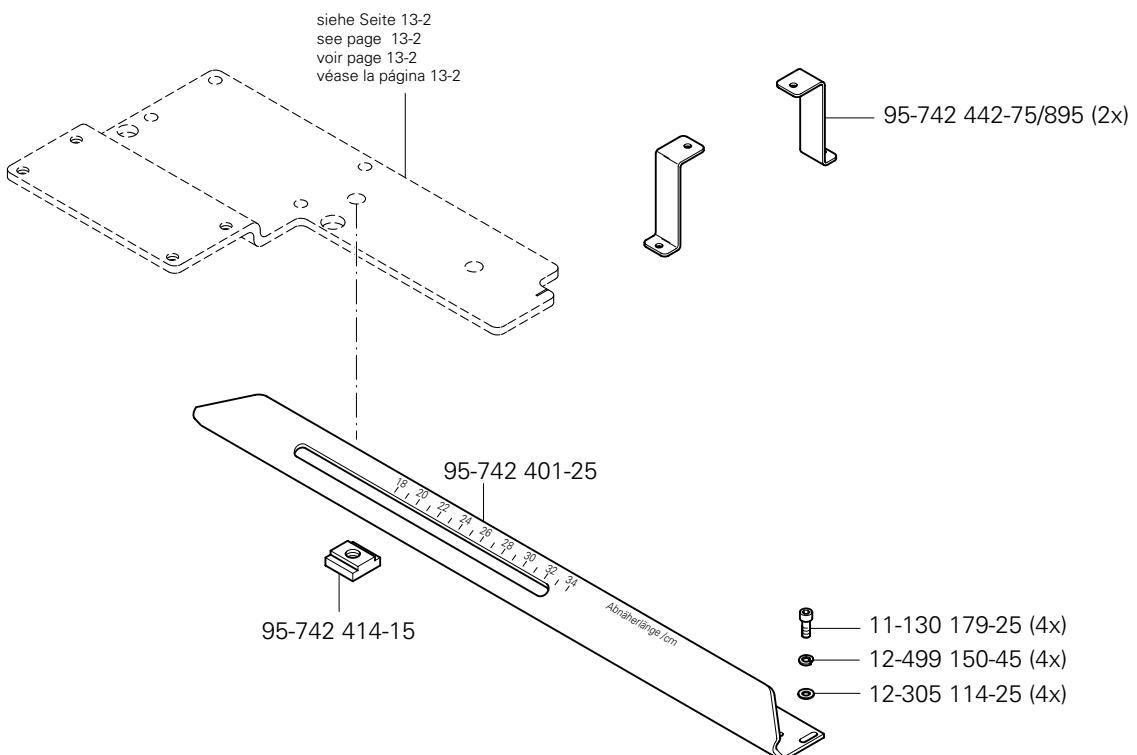
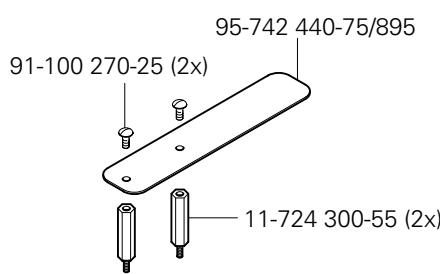
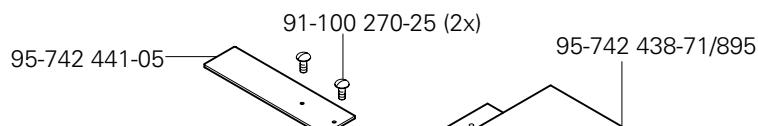
Öl Oil Huile Aceite	Mittelpunkts-Viskosität bei: Mean viscosity at: Viscosité moyenne à: Viscosidad media a:	Dichte bei: Density of: Densité à: Densidad a:	Bestellnummer für Behälter mit: Part number for can with: Numéro de commande pour récipients avec: Número de pedido para recipientes con:					
			°C	mm <sup>2</sup> /s	°C	g/cm <sup>3</sup> (g/ml)	1 Liter 1 Litre 1 Litro	
28-011 201-44	40	22,0	15	0,865	91-129 917-91			

Fett Grease Graisse Grasa	Penetration Penetration Pénétration Penetración	Tropfpunkt Drip-point Point de suintement Punto de goteo	Bestellnummer für Behälter mit: Part number for can with: Numéro de commande pour récipients avec: Número de pedido para recipientes con:		
			mm/10	°C	0,25 kg 0,5 kg 1 kg
28-011 202-05					28-011 202-05
28-011 202-47	220 - 250	185			28-011 202-47

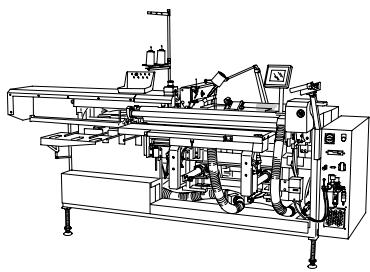
Reinigungsmittel Cleansing agent Agents de nettoyage Limpiadores	Bestellnummer für Behälter mit: Part number for can with: Numéro de commande pour récipients avec: Número de pedido para recipientes con:
	240 ml
Isoprophyll-Alkohol	95-665 735-91



Anschluß siehe Seite 13-4  
For connection see page 13-4  
Raccord, cf. page 13-4  
Para la conexión, véase la pág. 13-4



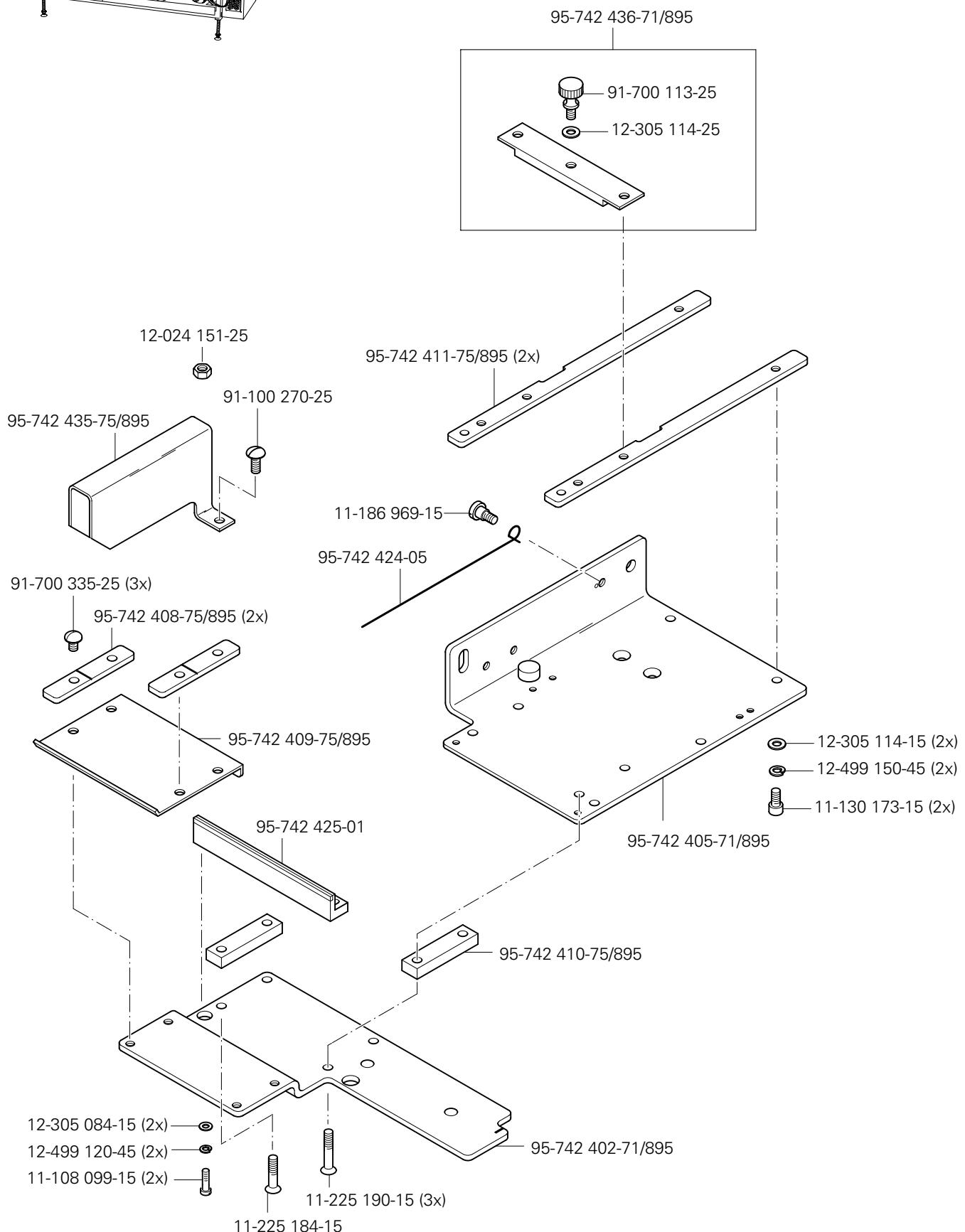
- 11-130 179-25 (4x)
- 12-499 150-45 (4x)
- 12-305 114-25 (4x)



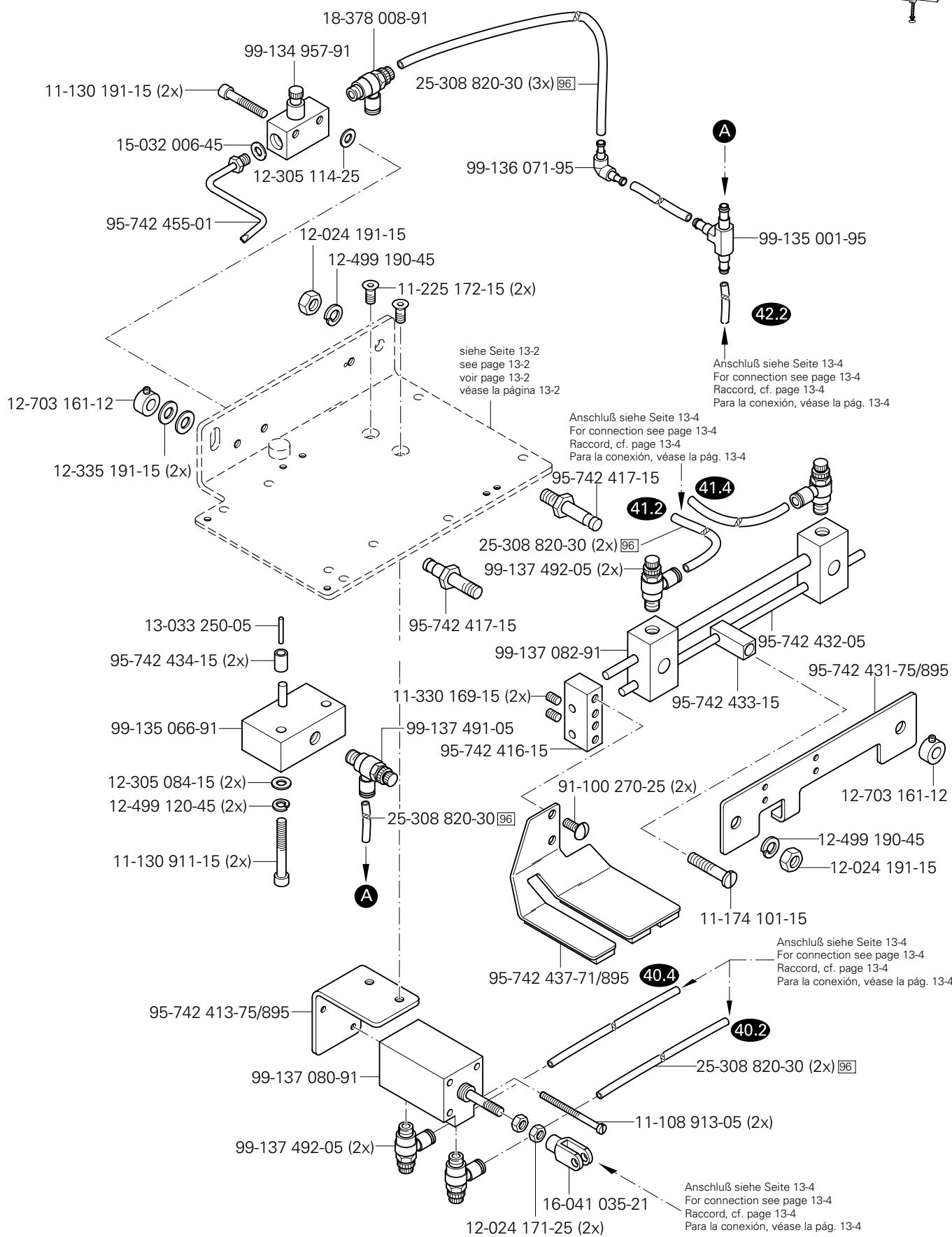
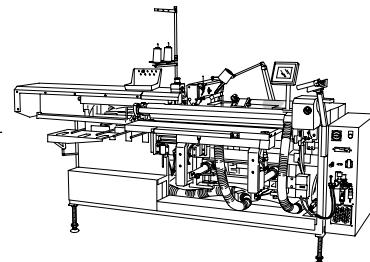
Zuführeinrichtung  
Feed unit  
Dispositif d'alimentation  
Alimentador

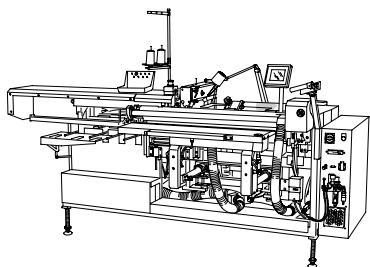
PFAFF 3519-4/01

13.01



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

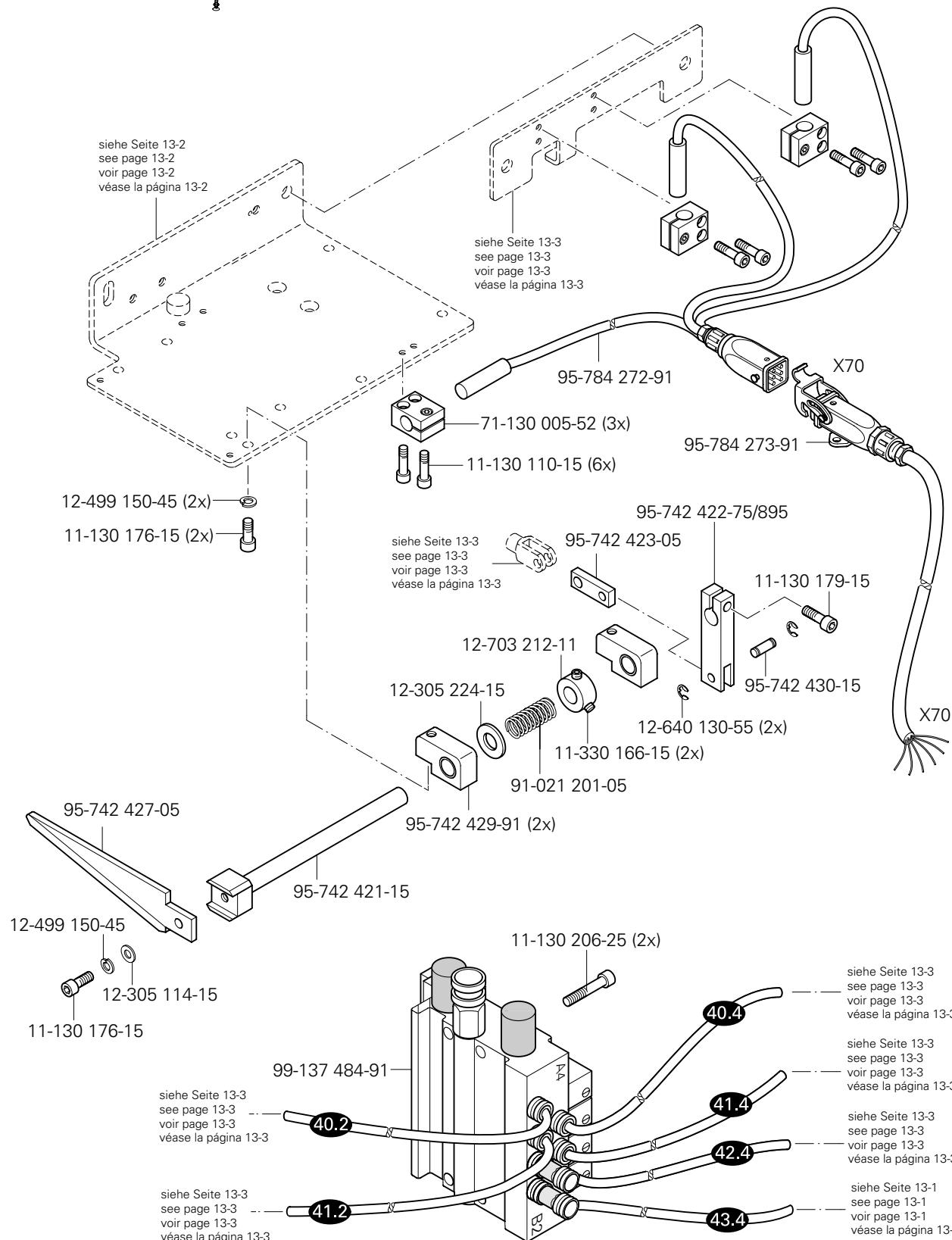




Zuführeinrichtung  
Feed unit  
Dispositif d'alimentation  
Alimentador

PFAFF 3519-4/01

13.01



siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

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11-039 228-15	4 - 11	11-130 101-15	4 - 18, 4 - 19, 4 - 21, 4 - 25, 4 - 26, 4 - 36, 4 - 37, 5 - 10	11-130 227-25	6 - 8	11-130 377-15	4 - 2, 4 - 3, 4 - 12, 4 - 32
11-039 231-15	4 - 11, 7 - 1	11-130 108-15	4 - 3, 4 - 4, 4 - 11, 4 - 12, 4 - 19	11-130 233-15	4 - 6, 4 - 10, 4 - 11, 4 - 12, 4 - 13, 4 - 21, 4 - 33, 4 - 42, 5 - 2, 6 - 4, 7 - 1	11-130 380-15	4 - 15, 4 - 34, 4 - 35
11-039 240-15	4 - 21	11-130 110-15	3 - 8, 4 - 41, 4 - 42, 5 - 10, 13 - 4	11-130 233-25	6 - 3	11-130 401-15	4 - 19
11-039 288-15	4 - 2	11-130 113-15	4 - 20	11-130 239-15	4 - 8, 4 - 10, 4 - 11, 4 - 15, 4 - 19, 4 - 29, 4 - 33, 4 - 39	11-130 906-15	6 - 4
11-039 300-15	4 - 14	11-130 170-15	4 - 9, 4 - 32	11-130 239-25	4 - 1	11-130 911-15	13 - 3
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Gedruckt in der BRD / Printed in Germany / Imprimé en la R.F.A. / Impreso en la R.F.A.