

High-speed, Cylinder-bed Coverstitch Machine

高速シリンダーベッド飾り縫いミシン

MF-7800 Series

PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1. As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
2. Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
4. Dotted lines on the Figures indicate assembly parts.

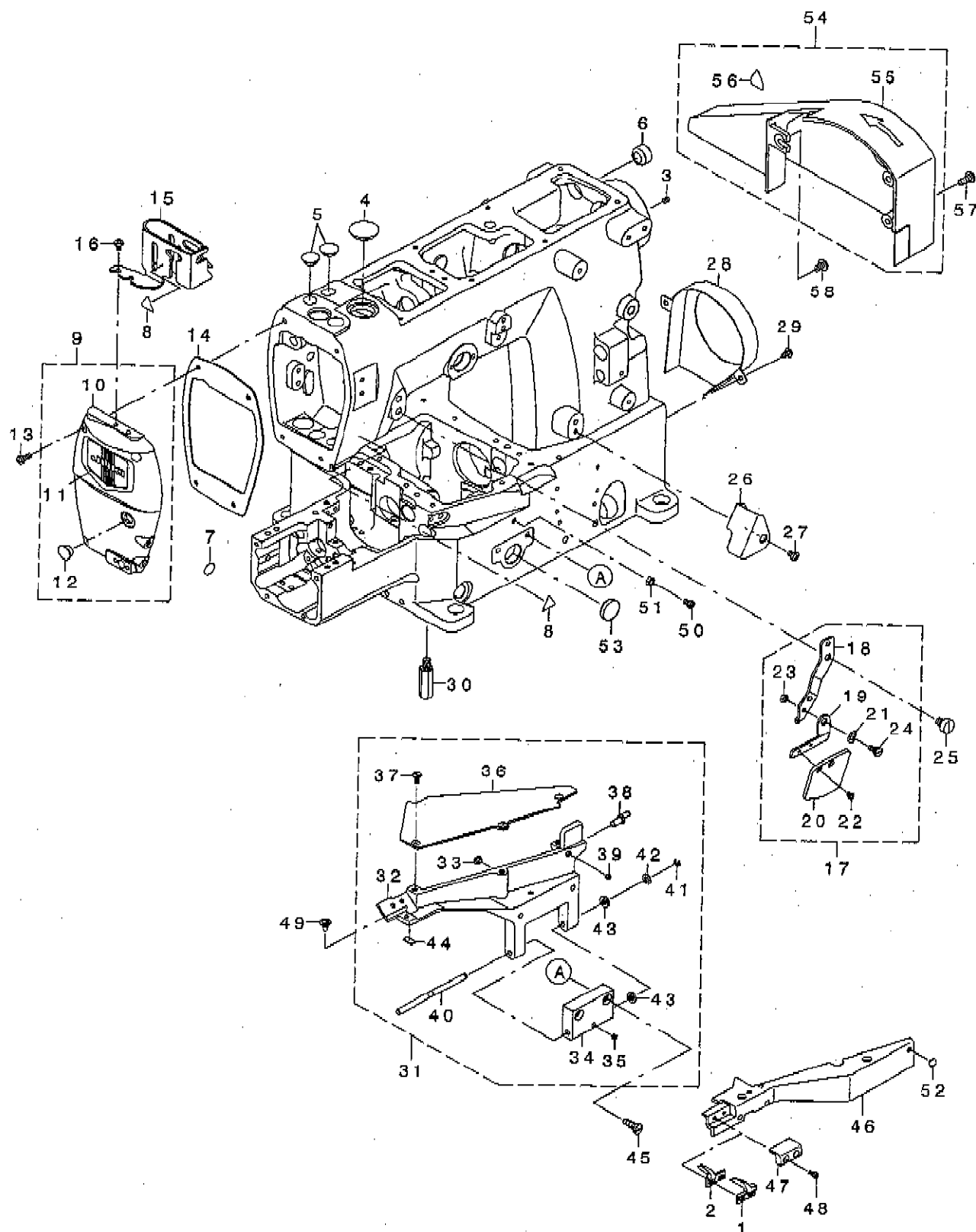
パーツリストご利用に際して

1. リストページの#01、#02等の印は、ページ下の"注記"の説明をご参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

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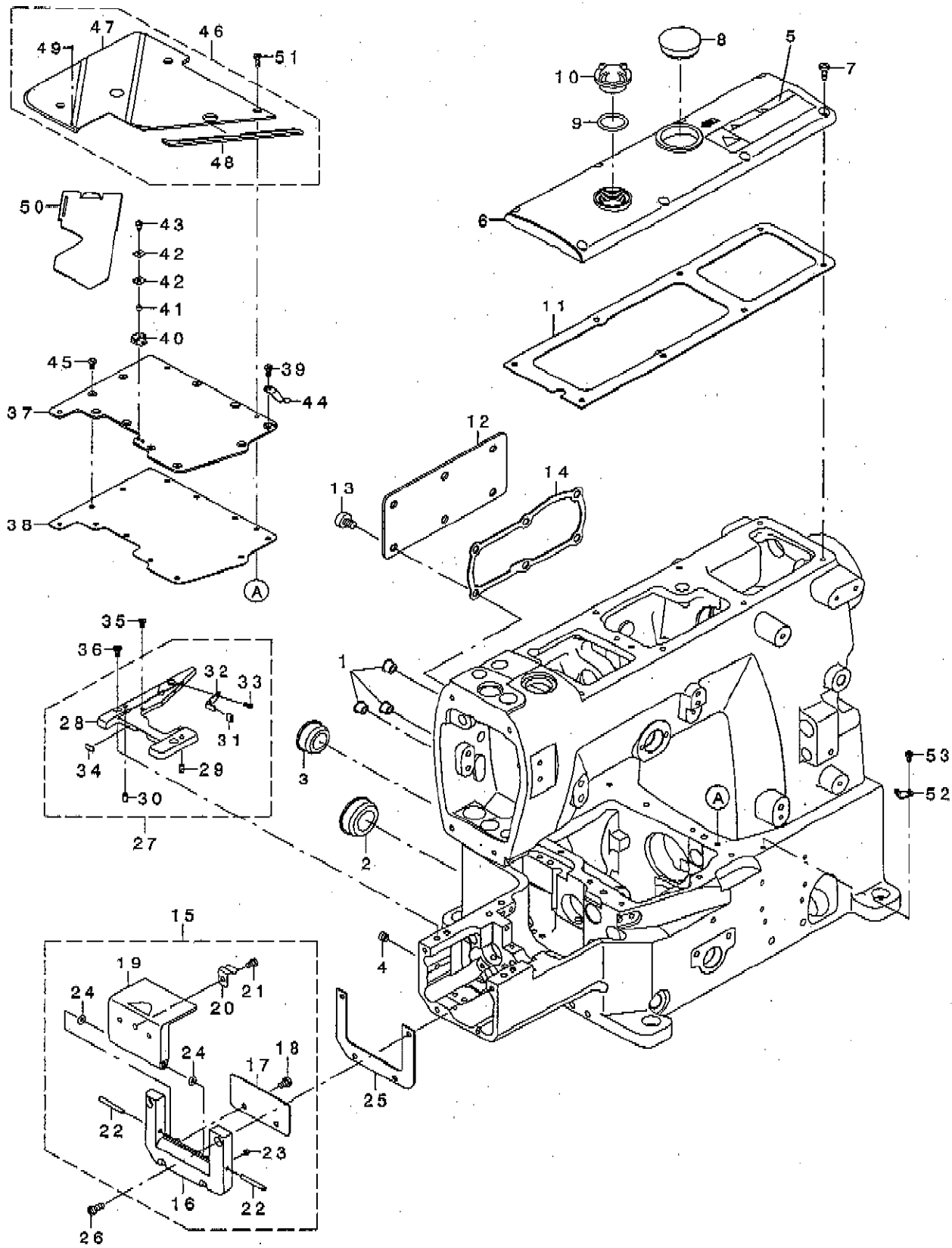


REF. NO	NOTE	PART NO.	DESCRIPTION	QTY	QTY
1	#02	134-38007	COVERING_GUARD_R	カバー-リング'ガードR	1
2	#02	134-38106	COVERING_GUARD_L	カバー-リング'ガードL	1
3		SM-8040412-TP	SET SCREW M4 L=4	トメネジ	3
4		TA-2050406-R0	RUBBER PLUG	トメセシ	1
5		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	トメセシ D=12.5 L=4	2
6		TA-1701602-R0	RUBBER PLUG	トメセシ	1
7		229-01805	GROUND MARK	グランド'マーク	1
8		CM-3002000-01	ATTENTION SEAL	エビ'ウガ'チェウイター-ル(16)	2
9		133-00959	ASSY_HEAD COVER	アッシー'ヘッド'カバー	1
10		133-00900	HEAD COVER	ヘッド'カバー	(1)
11		229-02506	FACE PLATE	フェイス'プレート'カバー	(1)
12		TA-1050504-R0	RUBBER PLUG	トメセシ	(1)
13		SM-4041055-SP	SCREW	ナハ'ネジ' M4 L=10	4
14		133-01007	GASKET H	ガスケットH	1
15		133-01304	NEEDLE BAR GUARD	ニードル'バー'ガード	1
16		SM-4040655-SP	SCREW M4 L=6	ナハ'ネジ' M4 L=6	2
17		133-01759	PROTECTION_SHIELD_ASSY	ア'ロテクション'シールド'アッシー	1
18		133-01502	BRACKET HOLDER	ア'ラケット'ホルダー	(1)
19		133-01601	BRACKET	ア'ラケット	(1)
20		133-01700	PROTECTION SHIELD	ア'ロテクション'シールド	(1)
21		WZ-0641610-KP	WAVED WASHER 6.4X11X0.3	ワズ'ワッシャー'ガード 6.4X11X0.3	(1)
22		SM-4030455-SN	SCREW	ナハ'ネジ' M3 L=4	(2)
23		NM-6040001-SP	NUT M4X0.7	ロツカクナツト M4X0.7 132	(1)
24		SD-0640246-SP	HINGE SCREW D=6.35 H=2.4	ダ'ネジ' D=6.35 H=2.4	(1)
25		SM-6060800-SP	SCREW M6 L=8	ヒラネジ' M6 L=8	1
26		133-01403	THREAD COVER	スレッド'カバー	1
27		SM-4040655-SP	SCREW M4 L=6	ナハ'ネジ' M4 L=6	1
28		133-02401	LMS_FAN_COVER	LMS'ファン'カバー	1
29		SM-4040655-SP	SCREW M4 L=6	ナハ'ネジ' M4 L=6	2
30		133-01809	SUPPORT STUD	サポ'トス'スタッド	4
31		134-00957	SWING_DOWN_COVER_ASSY	スイング'ダウン'カバー'アッシー	1
32		134-00908	SWING DOWN COVER	スイング'ダウン'カバー	(1)
33		133-02302	RUBBER BUMPER	ラバ'ー'バンパー	(1)
34		134-01203	HINGE	ヒンジ	(1)
35		SM-8040360-TP	SCREW	トメネジ' M4 L=3	(1)
36		134-01005	CLOTH PLATE FRONT	クロス'プレート'フロント	(1)
37		SM-1040800-SP	SCREW	ワラネジ' M4 L=8	(3)
38		134-02706	PIN FOR COVER	ピン'フォー'カバー	(1)
39		SM-8040360-TP	SCREW	トメネジ' M4 L=3	(1)
40		134-03506	PIN FOR S.D_COVER	ピン'フォー'SD'カバー	(1)
41		RE-0300000-K0	E-RING 3	エ'リング' 3	(1)
42		WP-0550800-SP	WASHER 5.5X10X0.8	ヒラネジ'ガード 5.5X10X0.8	(1)
43		133-02708	RUBBER WASHER	ラバ'ー'ワッシャー	(2)
44		134-03605	RUBBER PLATE	ラバ'ー'プレート	(1)
45		SM-6051400-SP	SCREW	ヒラネジ	2
46		134-02904	BRACKET N	ア'ラケットN	1
47	#01	134-01104	BRACKET	ア'ラケット	1
48		SM-6030600-SP	SCREW M3X0.5 L=6	ヒラネジ' M3X0.5 L=6	2
49		SL-4040805-SC	SCREW	サ'ガード'ネジ'ナハ'ネジ' M4 L=8	2
50		SM-4040655-SP	SCREW M4 L=6	ナハ'ネジ' M4 L=6	1
51		NM-6040001-SP	NUT M4X0.7	ロツカクナツト M4X0.7 132	1
52		133-02302	RUBBER BUMPER	ラバ'ー'バンパー	1
53		TA-1900502-R0	RUBBER PLUG	トメセシ	1
54		133-02658	DRIVING BELT COVER ASSY	ドライビング'ベルト'カバー'アッシー	1
55		133-02609	DRIVING BELT COVER	ドライビング'ベルト'カバー	(1)
56		CM-3002000-A1	CAUTION LABEL(16)	ヤキ'コシ'チェウイター-ル(16)	(1)
57		SM-4051255-SP	SCREW, M5 L=12	ナハ'ネジ' M5 L=12	2
58		SM-4050855-SP	SCREW	ナハ'ネジ' M5 L=8	1

NOTE (注記)

#01....FOR MF-7800-U10
#02....FOR MF-7800-K10MF-7800-U10用
MF-7800-K10用

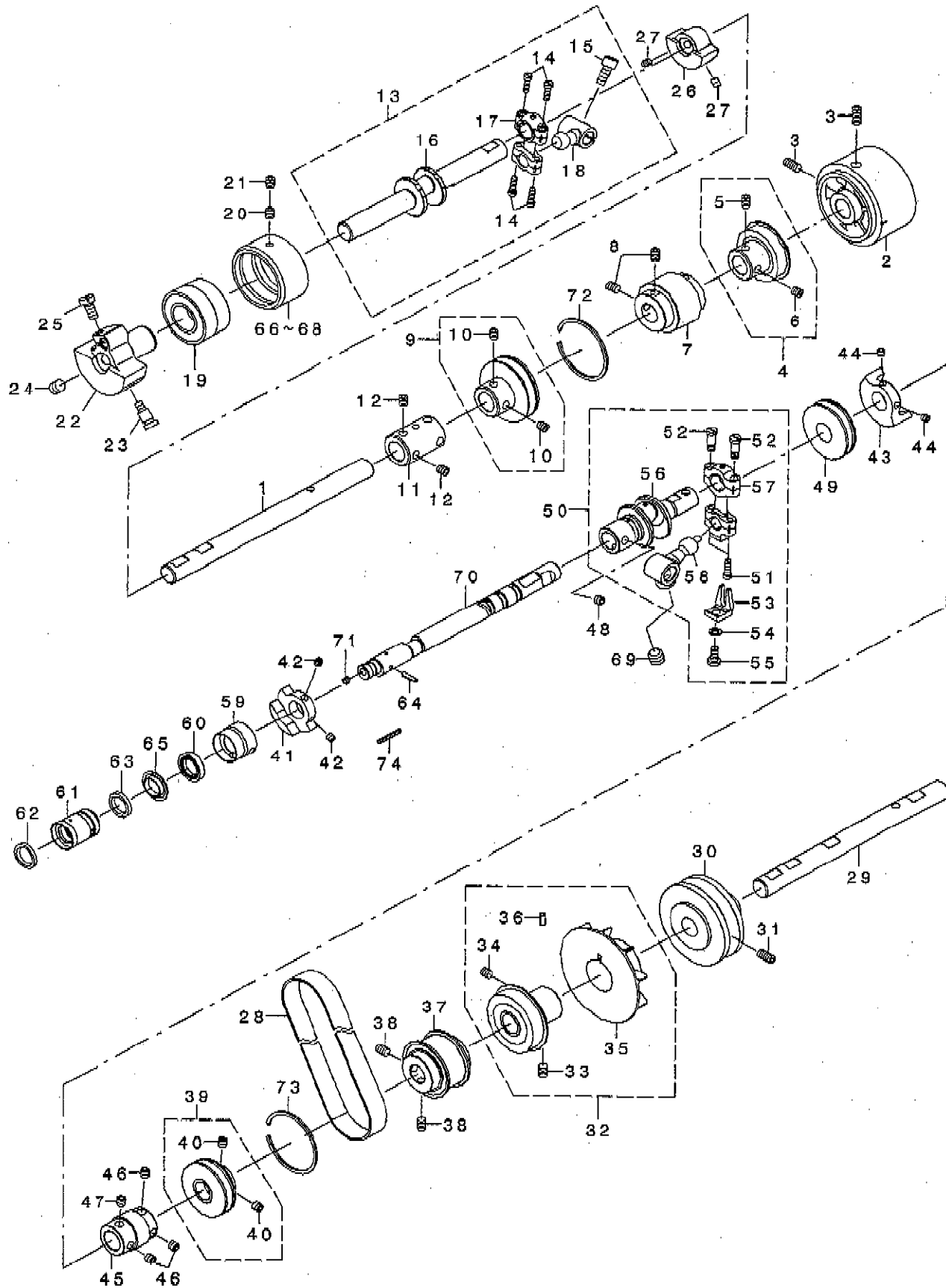
頭部・外装関係 (2)



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		TA-0850604-R0	RUBBER PLUG	3
2		107-53309	WINDOW PLATE RUBBER PLUG	1
3		TA-2351004-R0	RUBBER PLUG	1
4		SM-8060612-TP	SCREW M6 L=6	2
5		CM-3002001-B1	SAFETY LABEL 12	1
6		133-00702	TOP COVER	1
7		SM-4041055-SP	SCREW	8
8		107-53309	WINDOW PLATE RUBBER PLUG	1
9		RO-1952401-00	RUBBER RING	1
10		229-24708	OIL SIGHT WINDOW	1
11		133-00801	GASKET T	1
12		133-01106	PULLER DRIVE COVER	1
13		SM-6060800-SP	SCREW M6 L=8	6
14		133-01205	GASKET P	1
15		134-01757	SIDE COVER ASSY	1
16		134-01500	CYLINDER COVER	(1)
17		134-01807	CYLINDER COVER PLATE	(1)
18		SM-4040655-SP	SCREW M4 L=6	(2)
19		134-01708	SIDE COVER	(1)
20		134-01906	LATCH SPRING 2	(1)
21		SM-4040655-SP	SCREW M4 L=6	(1)
22		PH-0300252-C0	PARALLEL PIN	(2)
23		SM-8040360-TP	SCREW	(2)
24		RO-0371801-00	RUBBER RING	(2)
25		134-01609	GASKET	1
26		SM-4041055-SP	SCREW	4
27		134-00650	ASSY_TP_SUPPORT	1
28		134-00601	THROAT PLATE SUPPORT	(1)
29		133-01908	DOWEL PIN	(1)
30		133-02500	DOWEL PIN 2	(1)
31		236-30007	TUBE	(0.01)
32		134-03407	SLIDE_COVER_SUPPORT	(1)
33		SM-4030655-SP	SCREW	(2)
34		134-03605	RUBBER_PLATE	(1)
35		133-02203	SCREW	2
36		SM-4040855-SP	SCREW	3
37		134-00700	BED TOP COVER	1
38		134-00809	GASKET B	1
39		SM-6040870-SP	SCREW	1
40		134-02300	NIPPER PLATE	1
41		134-02805	SPRING	1
42		134-02409	NIPPER SPRING PLATE	2
43		133-26202	SHOULDER SCREW	1
44		134-02003	LATCH SPRING	1
45		SM-1040860-SP	SCREW	9
46		134-01351	CLOTH PLATE ASSY	1
47		134-01302	CLOTH PLATE REAR	(1)
48		134-02102	THD GUIDE	(1)
49		PS-0150042-K0	SPRING PIN 1.5X 4	(1)
50		134-01401	SLIDE COVER	1
51		SM-4041055-SP	SCREW	3
52		134-02201	LOOPER THD GUIDE	1
53		SM-4040655-SP	SCREW M4 L=6	1

3. MAIN SHAFT COMPONENTS

主軸関係



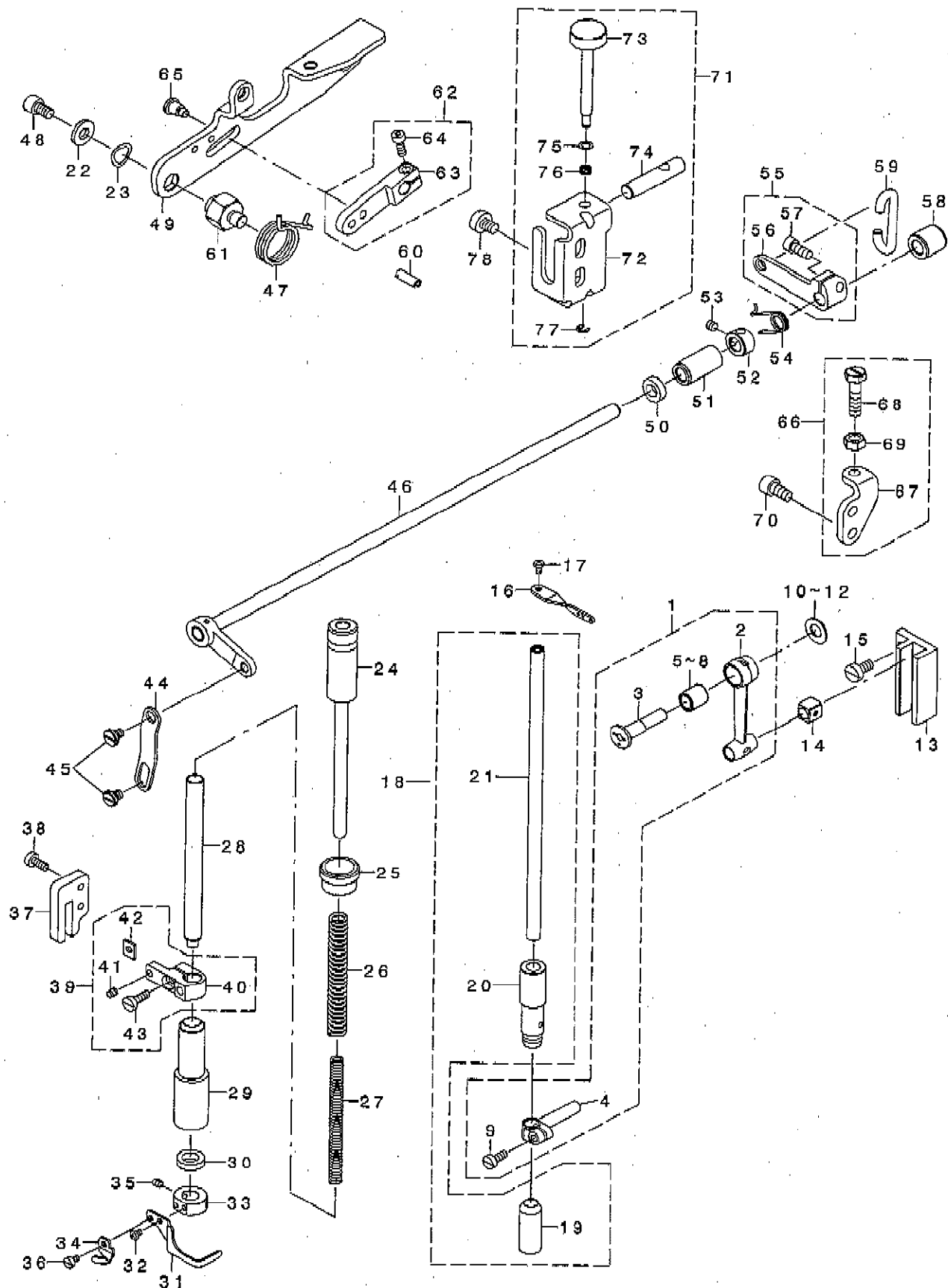
REF. NO	NOTE	PART NO.	DESCRIPTION	Qty
1		133-07004	UPPER MAINSHAFT RIGHT	1
2		134-06608	UPPER PULLEY	1
3		SM-8061212-TP	SCREW M6X12	2
4		133-07251	BEARING ASSY A	1
5		SM-8060842-TP	SCREW M6 L=8	(1)
6		SM-8060812-TP	SCREW M6 L=6	(1)
7		133-07301	UMS SPROCKET	1
8		SM-8060812-TP	SCREW M6 L=8	4
9		133-07459	BEARING ASSY B	1
10		SM-8060612-TP	SCREW M6 L=6	(2)
11		133-07509	JOINT	1
12		SM-8060612-TP	SCREW M6 L=6	4
13		133-07657	UMS LEFT ROD ASSY	1
14		133-24108	SCREW	(4)
15		SM-6061402-TP	SCREW M6 L=14	(1)
16		133-07608	UPPER MAINSHAFT LEFT	(1)
17		133-24009	ROD	(1)
18		133-24207	CRANK	(1)
19		SB-1200019-00	BEARING	1
20		SM-8060842-TP	SCREW M6 L=8	1
21		SM-8060812-TP	SCREW M6 L=6	1
22		133-07707	COUNTER WEIGHT	1
23		133-09208	SCREW FOR COUNTERWEIGHT	1
24		SM-8080812-TP	SCREW M8X8	1
25		SM-6061200-SP	SCREW	1
26		134-08307	BALANCE WEIGHT UMS	1
27		SM-8060812-TP	SCREW M6 L=8	2
28		134-06905	TIMING BELT	1
29		134-07101	LOWER MAINSHAFT RIGHT	1
30		134-06707	LOWER PULLEY	1
31		SM-8061212-TP	SCREW M6X12	2
32		133-09158	BEARING ASSY F	1
33		SM-8060842-TP	SCREW M6 L=8	(1)
34		SM-8060612-TP	SCREW M6 L=6	(1)
35		133-09000	LMS FAN	(1)
36		PS-0400082-KP	SPRING PIN	(1)
37		133-08309	LMS SPROCKET	1
38		SM-8060812-TP	SCREW M6 L=8	4
39		134-07457	BEARING ASSY E	1
40		SM-8060612-TP	SCREW M6 L=6	(2)
41		134-08406	BALANCE WEIGHT LMS 1	1
42		SM-8050512-TP	SCREW	2
43		134-08505	BALANCE WEIGHT LMS 2	1
44		SM-8050512-TP	SCREW	2
45		134-07507	JOINT GEAR	1
46		SM-8060552-TP	SCREW M6 L=5	3
47		SM-8060842-TP	SCREW M6 L=8	1
48		SM-8060552-TP	SCREW M6 L=5	2
49		SB-1150023-00	BEARING	1
50		134-07259	CRANK JOINT ROD ASSY	1
51		133-24108	SCREW	(2)
52		SD-0550906-TP	SHOULDER SCREW	(2)
53		133-37100	GUIDE LOOPER ROD	(1)
54		WS-0510002-KP	SPRING WASHER 5.1X9.2X1.3	(1)
55		SM-4061055-SP	SCREW	(1)
56		134-07200	CRANK JOINT	(1)
57		134-24205	ROD	(1)
58		134-24106	CRANK	(1)
59		134-07705	BUSHING LMS MIDDLE	1
60		134-08703	OIL SEAL	1
61		134-07804	BUSHING LMS LEFT	1
62		134-07903	OIL SEAL	1
63		134-08604	FELT LMS LEFT BUSH	1
64		PS-0300122-KH	SPRING PIN 3X12	1
65		134-06808	COVER LMS M BUSH	1
66	#01	133-07808	HOUSING A	1
67	#01	133-09307	HOUSING B	1
68	#01	133-09405	HOUSING C	1
69		SM-8650952-TP	SCREW	1
70		134-07606	LOWER MAINSHAFT LEFT	1
71		SM-8050412-TP	SCREW M5 L=4	1
72		RC-4881514-KP	C-RING	1
73		RC-4381514-KP	C-RING	1
74		CQ-3000000-01	OIL WICK	0.05

NOTE (注記)

#01....SELECTIVE PARTS

選択部品

針棒・押え関係



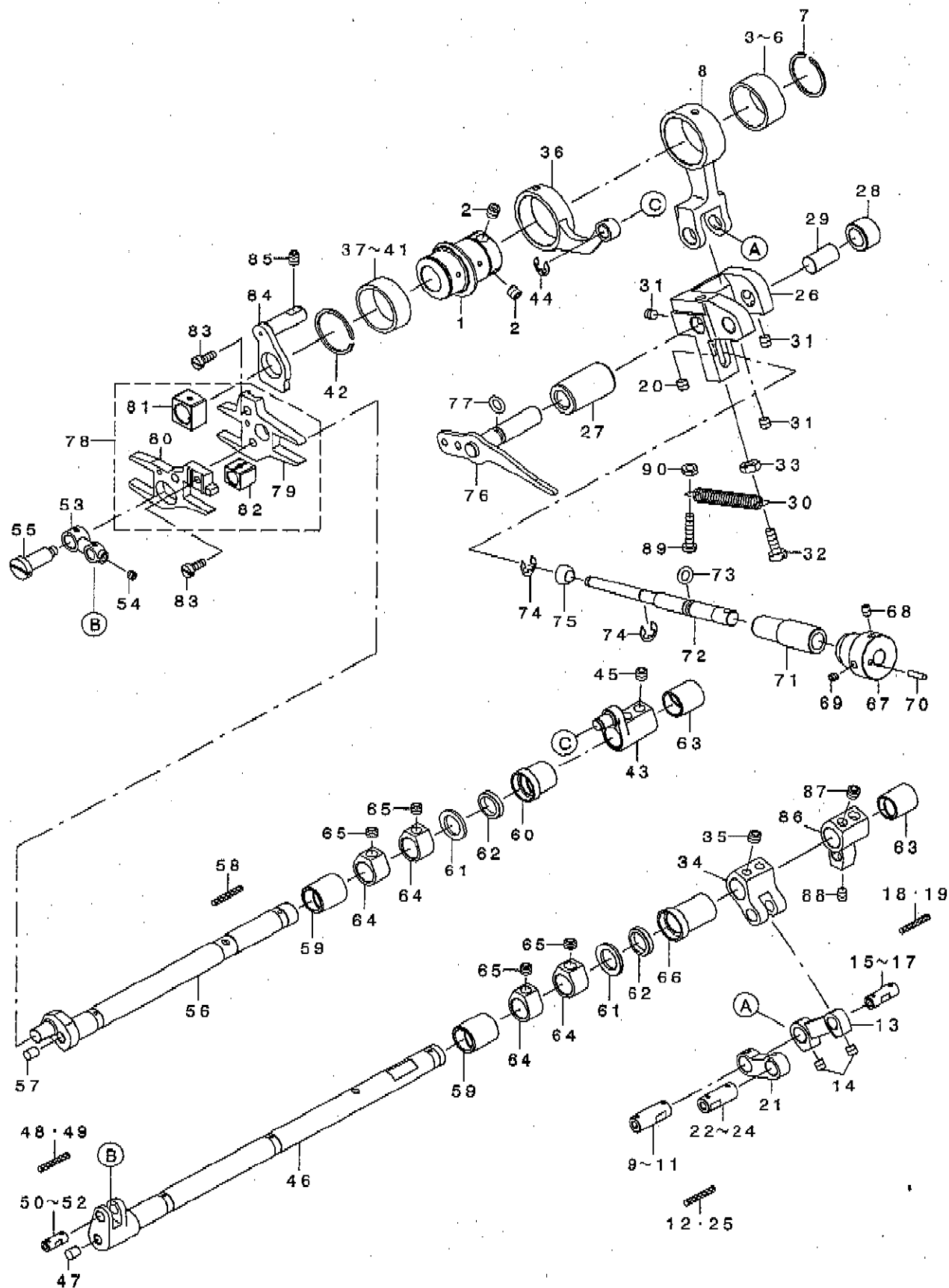
REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		133-11253	ASSY NEEDLE MECH	1
2		133-11204	CONNECTING ROD	(1)
3		133-11006	ECCENTRIC PIN	(1)
4		133-11303	NEEDLE BAR CLAMP	(1)
5	#01	SB-3080011-0A	BEARING	(1)
6	#01	SB-3080011-0B	BEARING	(1)
7	#01	SB-3080011-0C	BEARING	(1)
8	#01	SB-3080011-0D	BEARING	(1)
9		SM-6041000-SP	SCREW M4 L=10	(1)
10	#01	133-12103	THRUST WASHER	1
11	#01	133-12202	THRUST WASHER	1
12	#01	133-12301	THRUST WASHER	1
13		133-11600	NEEDLE BAR GUIDE	1
14		133-11501	SLIDE BLOCK	1
15		SM-6051000-SP	SCREW	3
16		133-26306	NEEDLE BAR EYELET	1
17		SM-4030655-SP	SCREW	1
18		133-11956	ASSY BUSHING NB	1
19		133-11907	BUSHING NB LOWER	(1)
20		133-11808	BUSHING NB UPPER	(1)
21		133-11451	NEEDLE BAR ASSY	(1)
22		WP-0702026-SP	WASHER 7X15X2	1
23		WZ-1062010-KP	WAVED WASHER	1
24		133-13051	ADJ SCREW P B ASSY	1
25		133-13101	LOCKING NUT	1
26		133-13309	SPRING PRESSER BAR A	1
27		133-13408	SPRING PRESSER BAR B	1
28		133-13507	PRESSER BAR	1
29		133-13705	BUSHING PRESSER BAR	1
30		133-15908	OIL SEAL	1
31		133-16005	FINGER GUARD	1
32		SM-4030455-SP	SCREW	1
33		133-13606	COLLAR	1
34		133-16302	THREAD TRIMMER	1
35		SM-8040410-TP	SCREW	2
36		SM-6030500-SN	SCREW M3 L=5	1
37		133-13804	GUIDE PLATE	1
38		SM-6041000-SP	SCREW M4 L=10	2
39		133-13952	P_B BRACKET ASSY	1
40		133-13903	PRESSER BAR BRACKET	(1)
41		133-16203	P_B BRACKET PIN	(1)
42		133-33208	WASHER	(1)
43		SM-6041200-SP	SCREW M4 L=12	(1)
44		133-14109	LINK	1
45		SD-0700206-TP	SHOULDER SCREW	2
46		133-14356	ASSY LIFTER SHAFT	1
47		133-15205	SPRING LIFTER LEVER	1
48		SM-6061002-TP	SCREW M6 L=10	1
49		133-15007	LIFTER LEVER	1
50		235-37202	HOOK SHAFT OIL SEAL	1
51		133-14406	BUSHING LIFTER FRONT	1
52		CS-0800881-TP	THRUST COLLAR	1
53		SM-8050412-TP	SCREW M5 L=4	2
54		133-14802	SPRING PF LIFT	1
55		133-14752	LIFTER SHAFT LEVER ASSY	1
56		133-14703	LIFTER SHAFT LEVER	(1)
57		SM-6051202-TP	SCREW M5X0.8 L=12	(1)
58		133-14505	BUSHING LIFTER REAR	1
59		133-14901	LIFTER HOOK	1
60		PS-0500142-KP	SPRING PIN	1
61		133-15105	LIFTER LEVER HOLDER	1
62		133-15363	TENS RELEASE LEVER ASSY	1
63		133-15304	TENSION RELEASE LEVER	(1)
64		SM-6041202-TP	SCREW M4X0.7 L=12	(1)
65		SD-0700586-TP	SHOULDER SCREW	1
66		133-15551	STOPPER ASSY	1
67		133-15502	LIFTER LEVER STOPPER	(1)
68		SM-9062550-TP	SCREW	(1)
69		NM-6060001-CP	NUT M6	(1)
70		SM-6061202-TP	SCREW M6 L=12	2
71		133-15650	MINUTE LIFTING ASSY	1
72		133-15601	BRACKET	(1)
73		133-15700	SCREW	(1)
74		133-15809	SLIDER	(1)
75		WP-0460556-SD	WASHER 4.6X7.5X0.5	(1)
76		131-23302	ADJUSTING SPRING	(1)
77		RE-0300000-K0	E-RING 3	(1)
78		SM-6060800-SP	SCREW M6 L=8	2

NOTE (注記)

#01....SELECTIVE PARTS

選択部品

送り関係 (1)



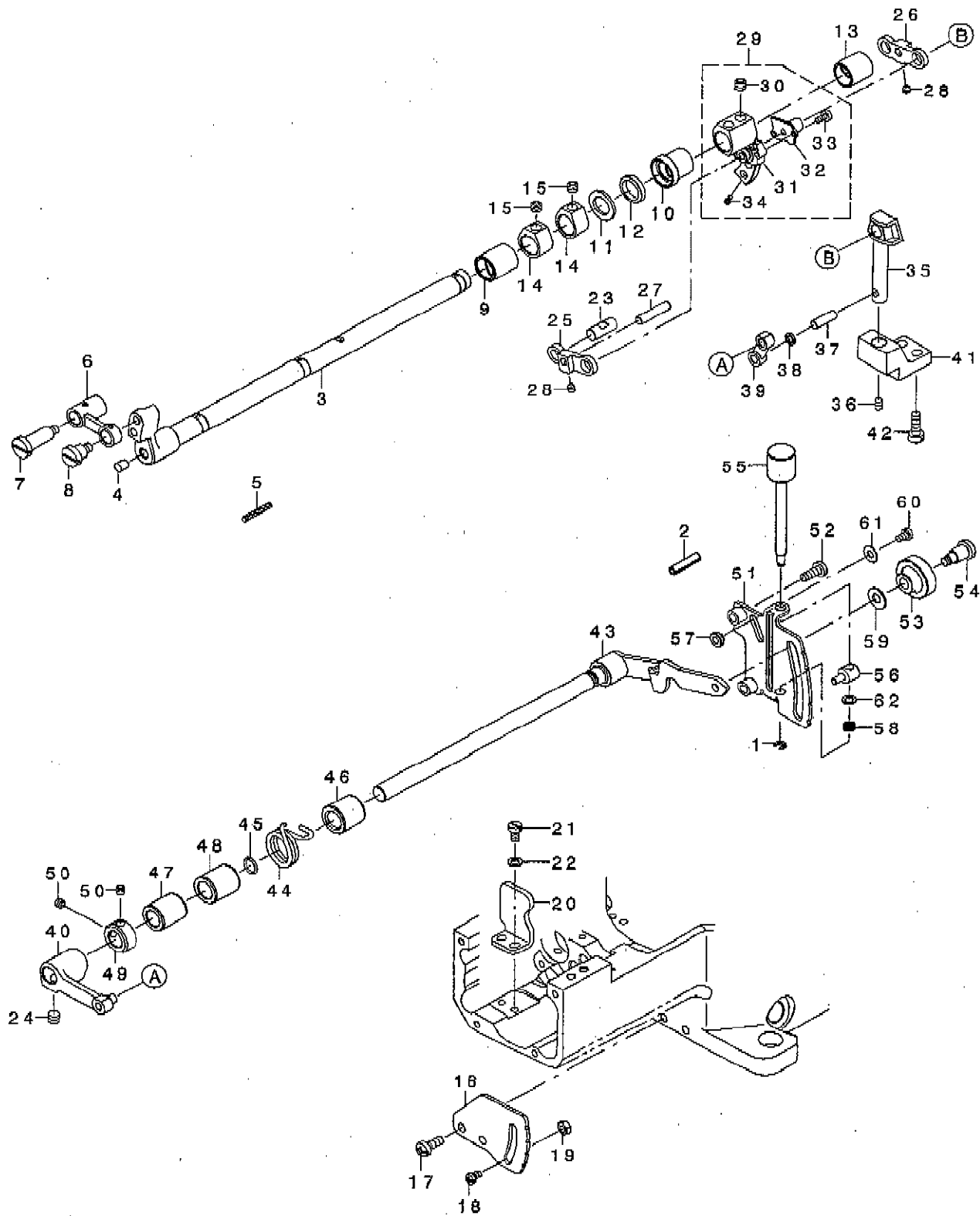
REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		134-10006	FEED ECCENTRIC	1
2		SM-8060612-TP	SCREW M6 L=6	2
3	#01	B1426-180-A00	NEEDLE BEARING (A)	1
4	#01	B1426-180-B00	NEEDLE BEARING (B)	1
5	#01	B1426-180-C00	NEEDLE BEARING (C)	1
6	#01	B1426-180-D00	NEEDLE BEARING (D)	1
7		RC-2251213-KP	C-RING	1
8		134-10105	CRANK ROD	1
9	#01	133-23308	FEED ADJ LINK PIN A	1
10	#01	133-23407	FEED ADJ LINK PIN B	1
11	#01	133-23506	FEED ADJ LINK PIN C	1
12		CQ-3030000-00	OIL WICK	0.07
13		134-10204	MAIN ADJ LINK	1
14		SM-8050512-TP	SCREW	2
15	#01	133-18704	MAIN FEED CRANK PIN A	1
16	#01	133-18803	MAIN FEED CRANK PIN B	1
17	#01	133-18902	MAIN FEED CRANK PIN C	1
18		CQ-2020000-00	OIL WICK	0.02
19		CQ-3030000-00	OIL WICK	0.04
20		SM-8050512-TP	SCREW	1
21		133-17300	ADJUST LINK	1
22	#01	134-10600	FEED ADJ LINK PIN A	1
23	#01	134-10709	FEED ADJ LINK PIN B	1
24	#01	134-10808	FEED ADJ LINK PIN C	1
25		CQ-3030000-00	OIL WICK	0.07
26		134-15708	FEED ADJ BLOCK	1
27		134-11004	BUSHING MAIN FEED ADJ	1
28		134-15807	BUSHING MAIN FEED ADJ	1
29		134-15808	SHAFT FEED ADJ BLOCK	1
30		B2546-232-000	PRESSURE SPRING	1
31		SM-8050512-TP	SCREW	4
32		SM-6051400-SP	SCREW	1
33		NM-6050001-SP	NUT M5	1
34		134-11509	MAIN FEED CRANK	1
35		SM-8060552-TP	SCREW M6 L=5	2
36		134-14305	FEED LIFT ROD	1
37	#01	121-16604	NEEDLE BEARING	1
38	#01	121-16703	NEEDLE BEARING B	1
39	#01	121-16802	NEEDLE BEARING, .C.	1
40	#01	121-16901	NEEDLE BEARING, .D.	1
41	#01	121-17008	NEEDLE BEARING, .E.	1
42		B1248-280-000	STOP RING	1
43		134-14404	FEED LIFT LEVER	1
44		RE-0500000-K0	E-RING	1
45		SM-8060552-TP	SCREW M6 L=5	2
46		134-11608	MAIN FEED SHAFT	1
47		TA-0500601-M0	PLUG D=5X5.4 L=6	1
48		CQ-3000000-01	OIL WICK	1
49		CQ-2020000-00	OIL WICK	0.06
50	#01	134-12002	MAIN FEED LINK PIN A	1
51	#01	134-12101	MAIN FEED LINK PIN B	1
52	#01	134-12200	MAIN FEED LINK PIN C	1
53		134-11805	MAIN FEED LINK	1
54		SM-8040412-TP	SET SCREW M4 L=4	1
55		SD-0801636-TH	SHOULDER SCREW	1
56		134-14503	FEED LIFT SHAFT	1
57		TA-0500601-M0	PLUG D=5X5.4 L=6	1
58		CQ-3000000-01	OIL WICK	0.57
59		134-11707	BUSHING FEED MECH	2
60		134-09206	BUSHING FEED MECH	1
61		134-09107	WASHER	2
62		E3025-721-000	OIL SEAL	2
63		134-15500	BUSHING FEED MECH	2
64		134-11806	COLLAR	4
65		SM-8060412-TP	SCREW	4
66		134-08802	BUSHING FEED MECH	1
67		133-18001	KNOB FEED ADJUST	1
68		SM-8040602-TP	SCREW M4X0.7 L=6	1
69		SM-8040412-TP	SET SCREW M4 L=4	1
70		B3215-470-000	PIN	1
71		134-11400	BUSHING FEED ADJ	1
72		134-11301	SHAFT FEED ADJ	1
73		RO-0652001-00	RUBBER RING	1
74		RE-0500000-K0	E-RING	2
75		133-18308	STOPPER FEED ADJUST	1
76		134-11152	INDICATOR ASSY	1
77		RO-0601901-00	RUBBER RING	1
78		134-13950	FEED BAR ASSY	1
79		134-13801	MAIN FEED BAR	(1)
80		134-14008	DIFF FEED BAR	(1)
81		134-13703	SLIDE BLOCK 1	(1)
82		134-13802	SLIDE BLOCK 2	(1)
83		SM-6041000-SP	SCREW M4 L=10	2
84		134-14107	FEED BAR GUIDE 1	1
85		SM-8050812-TP	SCREW M5X8	1
86		134-13307	DIFF FEED CRANK	1
87		SM-8060552-TP	SCREW M6 L=5	2
88		SM-8050512-TP	SCREW	1
89		SM-6042000-SP	SCREW	1
90		NM-6040001-SP	NUT M4X0.7	1

NOTE (注記)

#01....SELECTIVE PARTS

選択部品

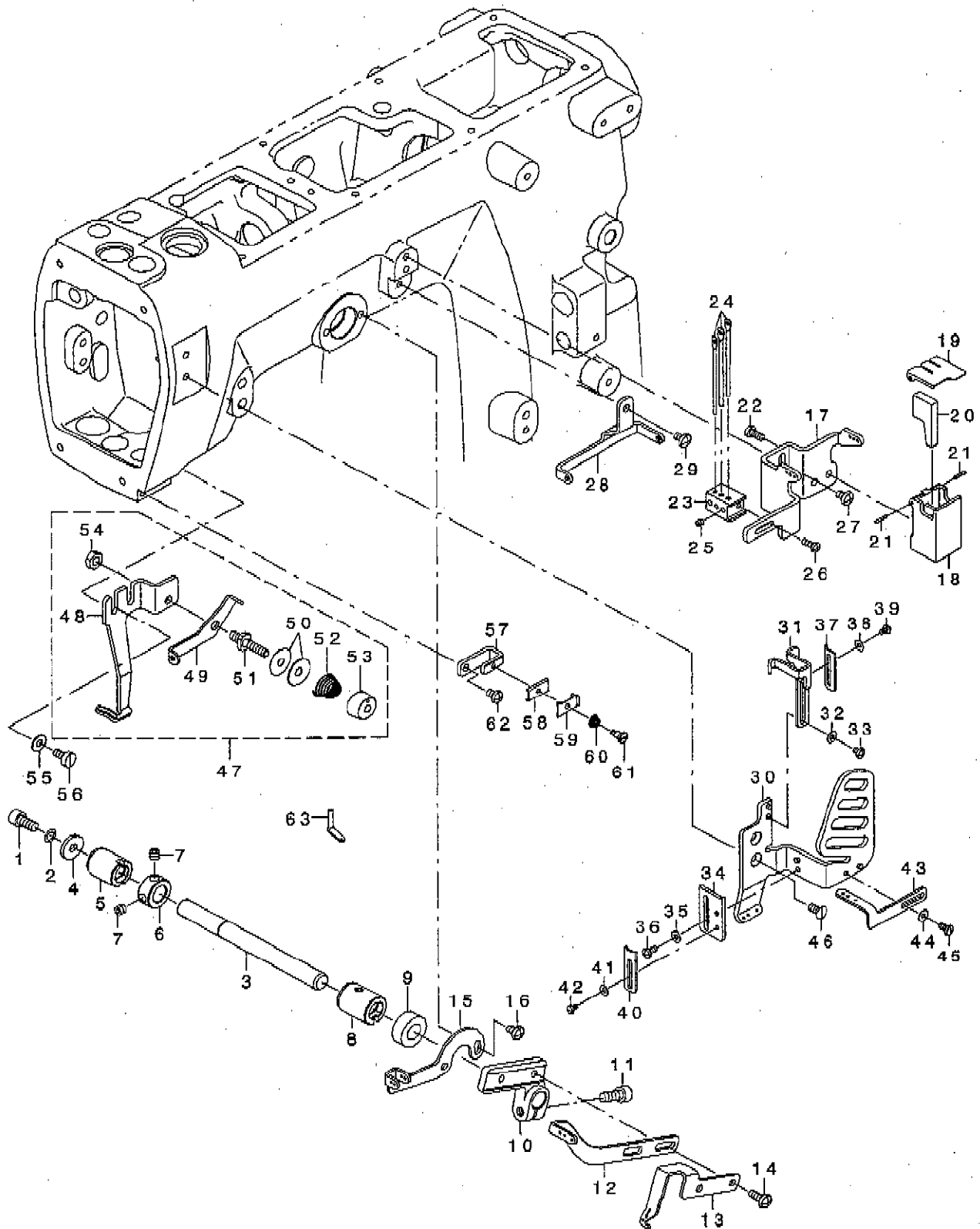
送り関係 (2)



REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		RE-0300000-KO	E-RING 3	1
2		PS-0500202-KP	SPRING PIN 5X20	1
3		134-13406	DIFF FEED SHAFT	1
4		TA-0500601-MO	PLUG D=5X5.4 L=6	1
5		CQ-3000000-01	OIL WICK	1
6		134-13604	DIFF FEED LINK	1
7		SD-0801866-TH	SHOULDER SCREW	1
8		SD-0800626-TH	SHOULDER SCREW	1
9		134-11707	BUSHING FEED MECH	1
10		134-09206	BUSHING FEED MECH	1
11		134-09107	WASHER	1
12		E3025-721-000	OIL SEAL	1
13		134-15500	BUSHING FEED MECH	1
14		134-11806	COLLAR	2
15		SM-8060412-TP	SCREW	2
16		134-11202	PLATE MAIN FEED ADJ	1
17		SM-4051255-SP	SCREW, M5 L=12.	2
18		SM-4040655-SN	SCREW M4X0.7 L=6	1
19		NM-6040000-SN	NUT, M4	1
20		134-14206	FEED BAR GUIDE 2	1
21		SM-6040800-SP	SCREW	2
22		WP-0450846-SP	WASHER	2
23		134-09909	DIFF FEED CRANK PIN	1
24		SM-8060552-TP	SCREW M6 L=5	2
25		134-09602	DIFF DRIVE LINK L	1
26		134-09701	DIFF DRIVE LINK R	1
27		134-09800	DIFF LINK PIN	1
28		SM-8040412-TP	SET SCREW M4 L=4	2
29		134-16052	DIFF FEED ARM ASSY	1
30		SM-8060552-TP	SCREW M6 L=5	(2)
31		134-16102	DIFF FEED PIN 1	(1)
32		134-16201	DIFF FEED PIN 2	(1)
33		SM-6030650-TP	SCREW	(2)
34		SM-4850455-SP	SCREW	(1)
35		134-16458	SLIDER GUIDE ASSY	1
36		SM-8040512-TP	SCREW	1
37		134-16508	PIN DIFF ADJ	1
38		134-12705	SPACER	1
39		134-13208	DIFF ADJ LINK	1
40		134-16854	DIFF ADJ LEVER ASSY	1
41		134-16706	SLIDER GUIDE BLOCK	1
42		SM-6051400-SP	SCREW	2
43		134-15252	DIFF ADJ LEVER ASSY	1
44		134-15401	TORSION SPRING	1
45		RO-0681901-00	RUBBER RING	1
46		134-16104	BUSHING FEED ADJ	1
47		134-14701	BUSHING FEED ADJ	1
48		134-09305	BUSHING FEED ADJ	1
49		CS-1000881-TP	THRUST COLLAR	1
50		SM-8050412-TP	SCREW M5 L=4	2
51		134-15302	PLATE DIFF ADJ LEVER	1
52		SM-4051255-SP	SCREW, M5 L=12.	2
53		132-17500	DIFFERENTIAL FEED LOCK NUT	1
54		132-17401	DIFFERENTIAL FEED HINGE SCREW	1
55		134-17100	SCREW	1
56		132-17708	DIFFERENTIAL FEED BLOCK	1
57		133-21203	STOPPER DIFF ADJ	1
58		131-23302	ADJUSTING SPRING	1
59		WP-0621016-SD	WASHER 6.2X13X1	1
60		SM-4040655-SN	SCREW M4X0.7 L=6	1
61		WP-0450826-SC	WASHER 4.5X10X0.8	1
62		WP-0460556-SD	WASHER 4.6X7.5X0.5	1

7. THREAD TAKE-UP LEVER COMPONENTS

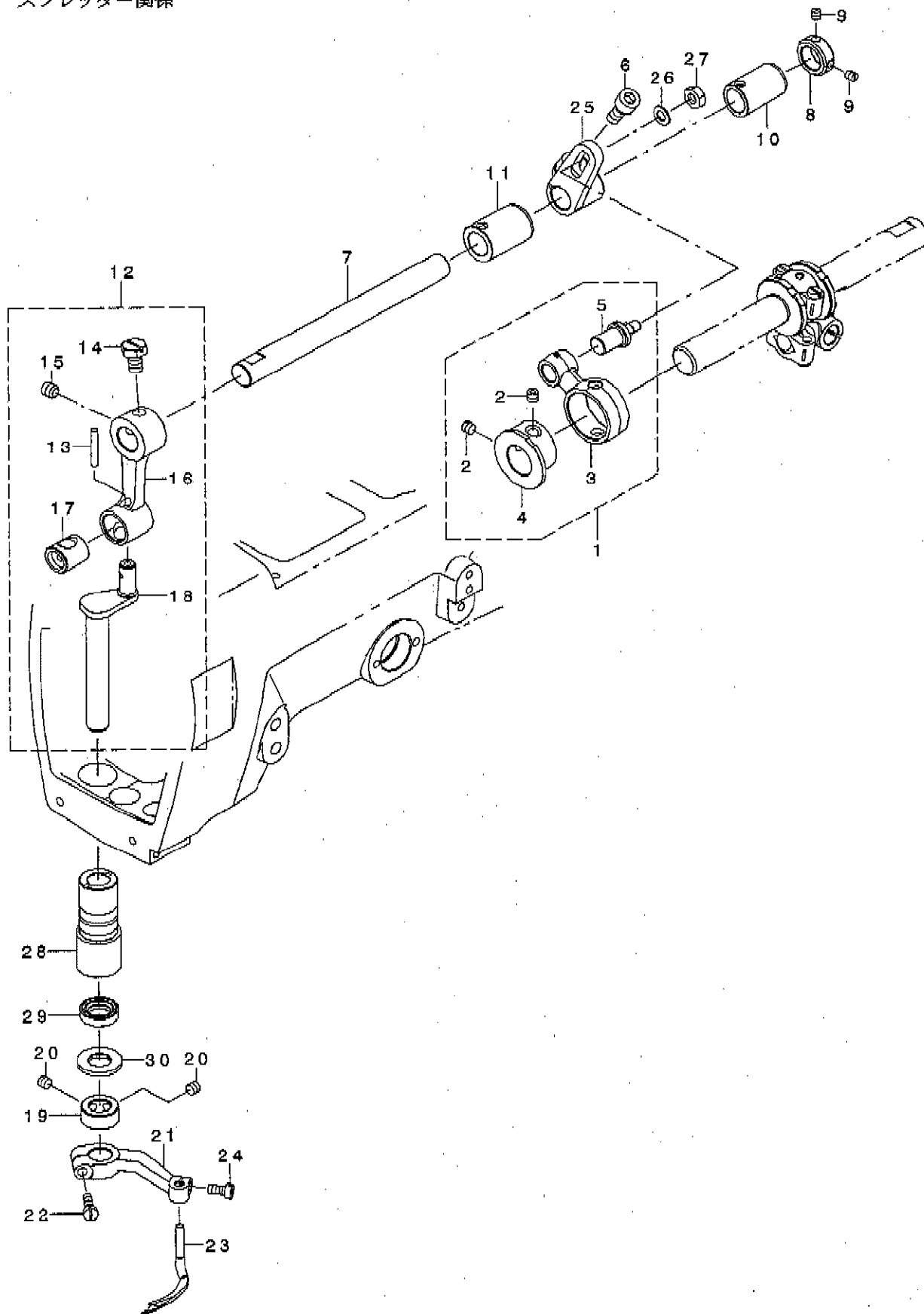
天秤関係



REP. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		SM-6051002-TP	SCREW M5X0.8 L=10	1
2		WS-0510002-KP	SPRING WASHER 5.1X9.2X1.3	1
3		133-24305	SHAFT	1
4		WP-0522016-SH	WASHER	1
5		133-24504	BUSHING REAR	1
6		CS-1000881-TP	THRUST COLLAR	1
7		SM-8050412-TP	SCREW M5 L=4	2
8		133-24603	BUSHING FRONT	1
9		236-12609	FEED CHANGING SHAFT OIL SEAL	1
10		133-24702	HOLDER TAKE UP EYELET	1
11		SM-6051402-TP	SCREW M5X0.8 L=14	1
12		133-24801	NDL THREAD TAKE UP	1
13		133-24900	UP LPR THREAD TAKE UP	1
14		SM-4041055-SP	SCREW	2
15		133-25005	THREAD GUIDE	1
16		SM-4040655-SP	SCREW M4 L=6	2
17		133-25105	THREAD TENSION GUIDE	1
18		133-48008	TANK	1
19		B9213-850-000	SILICONE OIL TANK COVER, UPPER	1
20		B9214-850-000	HEAT REMOVING FELT	1
21		PS-0150082-KH	SPRING PIN	2
22		ST-4040851-SN	TAPPING SCREW M4X8	2
23		133-25204	HOLDER	1
24		303-91601	NEEDLE THREAD EYELET	3
25		SM-8030350-TP	SCREW	3
26		SM-4030855-SN	SCREW M3 L=8.0	1
27		SM-4040655-SP	SCREW M4 L=6	2
28		133-25402	THREAD GUIDE	1
29		SM-4040655-SP	SCREW M4 L=6	1
30		133-25501	COVER	1
31		133-25709	NDL THD STRIKE OFF	1
32		WP-0320501-SC	WASHER M3	1
33		SM-4030455-SP	SCREW	1
34		133-25600	THD STRIKE OFF PLATE	1
35		WP-0320501-SC	WASHER M3	1
36		SM-4030655-SP	SCREW	1
37		133-26805	NDL THD STRIKE OFF R	1
38		WP-0280501-SC	WASHER M2.6	1
39		SM-4850455-SP	SCREW	1
40		133-27002	THD STRIKE OFF PLATE R	1
41		WP-0280501-SC	WASHER M2.6	1
42		SM-4850455-SP	SCREW	1
43		133-27101	THREAD GUIDE	1
44		WP-0320501-SC	WASHER M3	1
45		SM-4030655-SP	SCREW	1
46		SM-1040800-SP	SCREW	2
47		133-26350	UP LPR TENSION ASSY	1
48		133-26301	THREAD GUIDE UPPER LPR	(1)
49		133-26400	THREAD GUIDE	(1)
50		229-45802	THREAD TENSION DISK	(2)
51		133-26509	TENSION POST	(1)
52		229-45505	THREAD TENSION SPRING	(1)
53		133-26608	TENSION NUT	(1)
54		NM-6050001-SP	NUT M5	(1)
55		WP-0450826-SC	WASHER 4.5X10X0.8	2
56		SM-6040800-SP	SCREW	2
57		133-25808	NIPPER PLATE SUPPORT	1
58		133-25907	NIPPER PLATE	1
59		133-26004	NIPPER GUIDE PLATE	1
60		133-26103	SPRING	1
61		133-26202	SHOULDER SCREW	1
62		SM-4040655-SP	SCREW M4 L=6	1
63		133-26707	THREAD GUIDE	1

8. SPREADER COMPONENTS

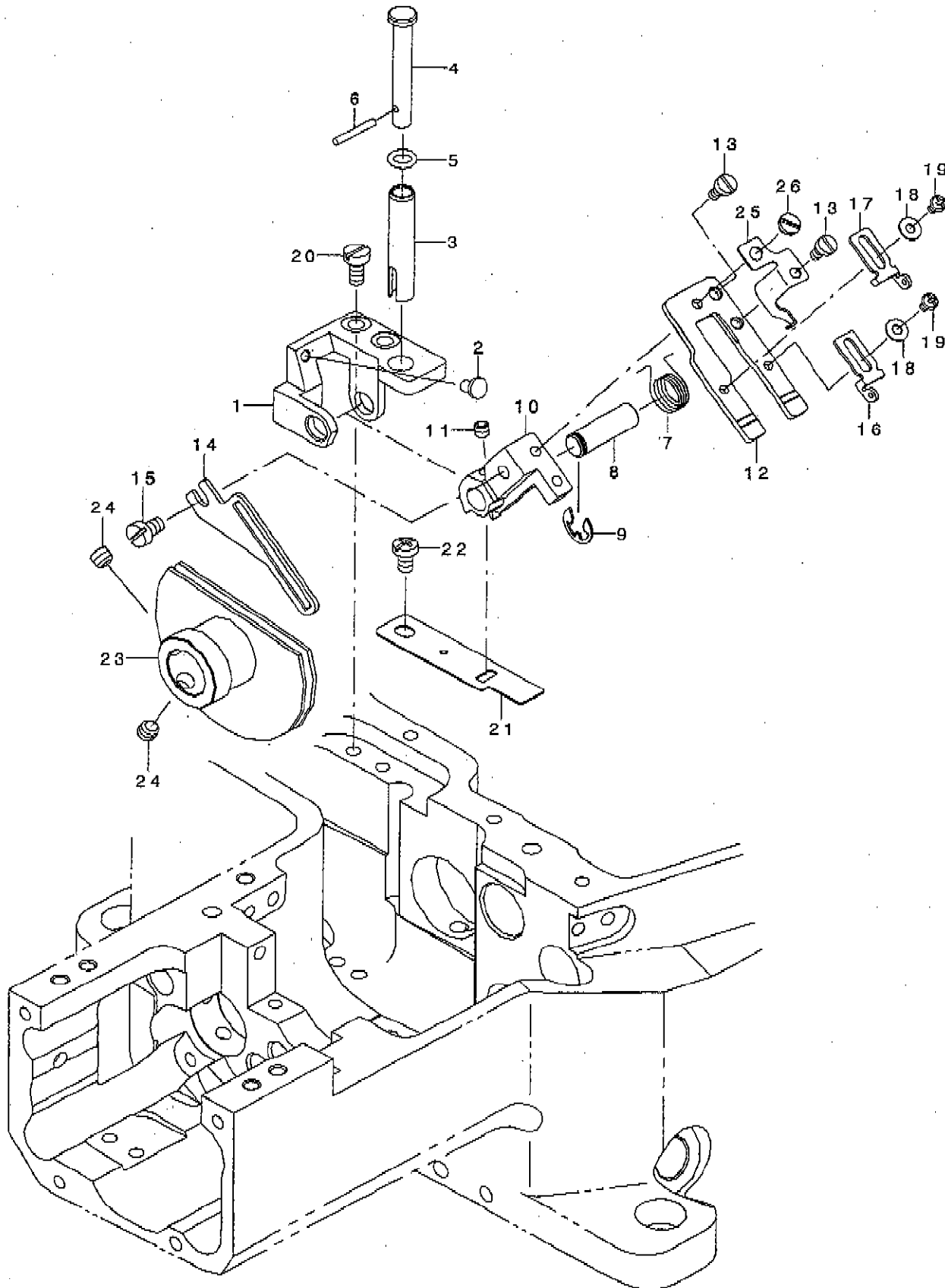
スプレッダー関係



REF. NO	NOTE	PART NO.	DESCRIPTION	QTY
1		133-28158	ASSY UPPPER LPR_MECH	1
2		SM-8050412-TP	SCREW M5 L=4	(2)
3		133-28000	UPPER LOOPER ECCENTRIC	(1)
4		133-28109	CONNROD FOR UPPER LPR	(1)
5		133-28208	STUD	(1)
6		SM-6061402-TP	SCREW M6 L=14	1
7		133-28406	UPPER LOOPER SHAFT	1
8		133-99209	COLLAR	1
9		SM-8040410-TP	SCREW	2
10		133-29008	BUSHING REAR	1
11		133-29107	BUSHING FRONT	1
12		133-28554	ASSY UPPER_LPR_MECH_2	1
13		CQ-3030000-00	OIL WICK	(0.05)
14		SM-9061050-TP	SCREW M6 L=10	(1)
15		SM-8060612-TP	SCREW M6 L=6	(1)
16		133-28505	CRANK ROD	(1)
17		133-28604	UPPER LOOPER ROCKER	(1)
18		133-28703	UP LPR SHAFT VERTICAL	(1)
19		CS-1000881-TP	THRUST COLLAR	1
20		SM-8050412-TP	SCREW M5 L=4	2
21		133-28802	UPPER LOOPER HOLDER	1
22		SM-6041200-SP	SCREW M4 L=12	1
23		133-28901	UPPER LOOPER	1
24		SM-6040800-SP	SCREW	1
25		133-28307	DRIVING ARM	1
26		WP-0550800-SP	WASHER 5.5X10X0.8	1
27		NM-6050001-SP	NUT M5	1
28		133-29206	BUSHING VERTICAL	1
29		133-38900	OIL SEAL	1
30		WP-1022016-SH	WASHER	1

9. LOWER THREAD CAM COMPONENTS

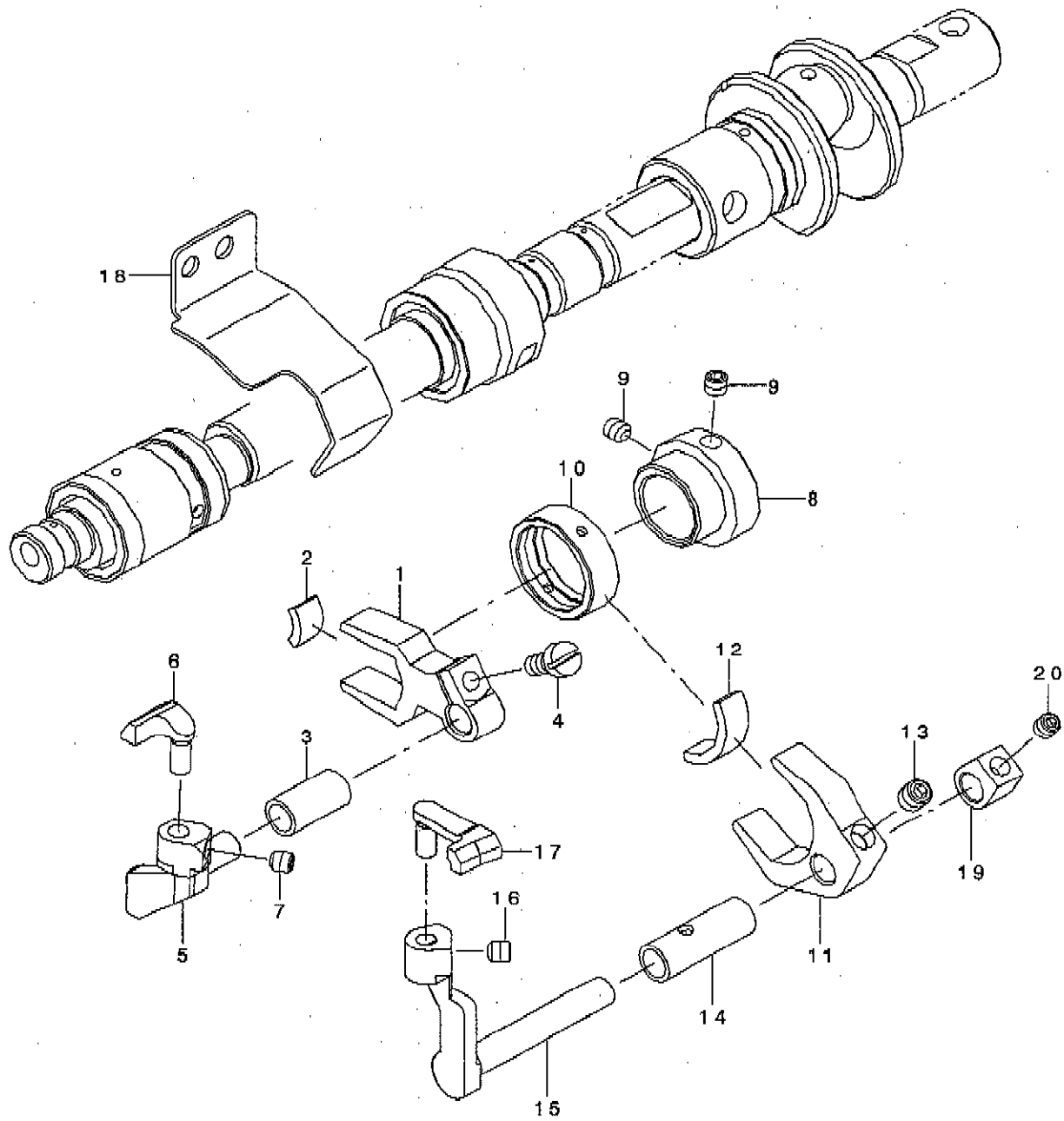
下系カム関係



REF. NO	NOTE	PART NO.	DESCRIPTION	Qty
1		134-17209	TAKE UP BASE	1
2		134-18306	BUMPER	1
3		134-17308	TAKE UP BASE GUIDE	1
4		134-17407	RESET KNOB	1
5		RO-0371801-00	RUBBER RING	1
6		PS-0200142-KO	SPRING PIN 2.0X14	1
7		134-17704	SPRING TAKE UP	1
8		134-17902	TAKE UP PLATE SHAFT	1
9		RE-0500000-KO	E-RING	1
10		134-17506	BASE TAKE UP PLATE	1
11		SM-8040412-TP	SET SCREW M4 L=4	1
12		134-17605	TAKE UP PLATE	1
13		SM-6030600-SP	SCREW M3X0.5 L=6	2
14		134-17803	THREAD GUIDE	1
15		SM-6040600-SP	SCREW M4 L=6	1
16		134-18108	EYELET A	1
17		134-18207	EYELET B	1
18		WP-0280501-SC	WASHER M2.6	2
19		SM-4850455-SP	SCREW	2
20		SM-6040800-SP	SCREW	2
21		134-18009	LOCATION SPRING	1
22		SM-4040655-SP	SCREW M4 L=6	1
23		134-18454	TAKE UP ASSY	1
24		SM-8050412-TP	SCREW M5 L=4	2
25		134-18702	THREAD CATCHER	1
26		SM-6030350-SN	SCREW M3 L=2.5	1

10. NEEDLE GUARD COMPONENTS

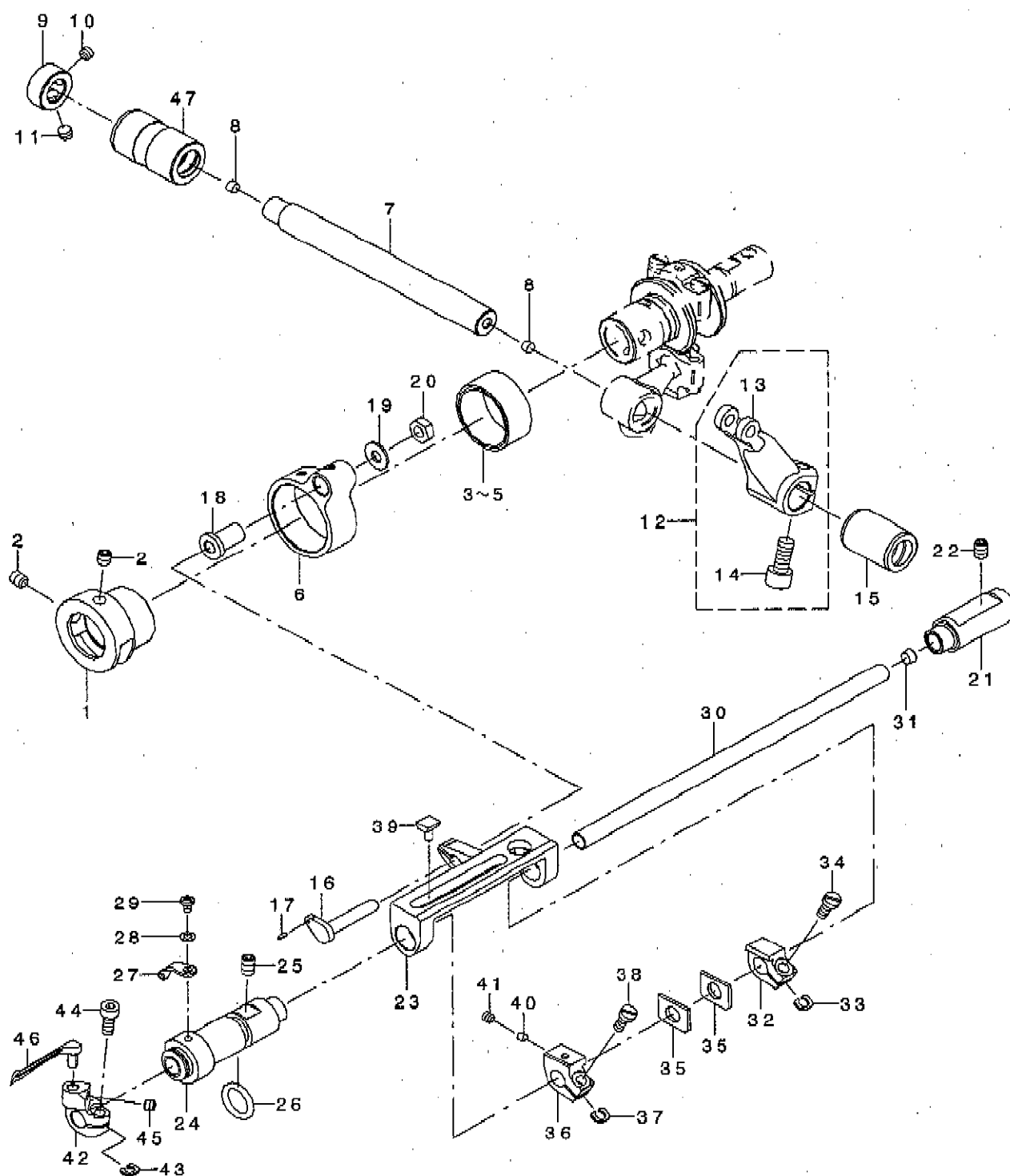
針受け関係



REF. NO	NOTE	PART NO.	D E S C R I P T I O N	QTY
1		134-20401	FORK FRONT NDL GUARD	1
2		134-21201	FELT FRONT_NDL_GUARD	1
3		134-20807	BUSH FRONT NDL GUARD	1
4		SM-6040800-SP	SCREW	1
5		134-20500	HOLDER FRONT NDL GUARD	1
6		134-20609	FRONT NDL GUARD	1
7		SM-8040412-TP	SET SCREW M4 L=4	1
8		134-20005	CAM REAR NDL GUARD	1
9		SM-8040412-TP	SET SCREW M4 L=4	2
10		134-21003	REAR NEEDLE GUARD BLOCK	1
11		134-20104	FORK REAR N GUARD	1
12		134-21300	FELT REAR_NDL_GUARD	1
13		SM-8050512-TP	SCREW	1
14		134-20708	BUSH REAR NDL GUARD	1
15		134-20203	REAR N GUARD HOLDER	1
16		SM-8040412-TP	SET SCREW M4 L=4	1
17		134-20302	REAR NEEDLE GUARD	1
18		134-20906	NDL GUARD COVER	1
19		134-21409	COLLER_FOR_NDL_GUARD	1
20		SM-8040412-TP	SET SCREW M4 L=4	1

11. LOOPER COMPONENTS

ルーパー関係



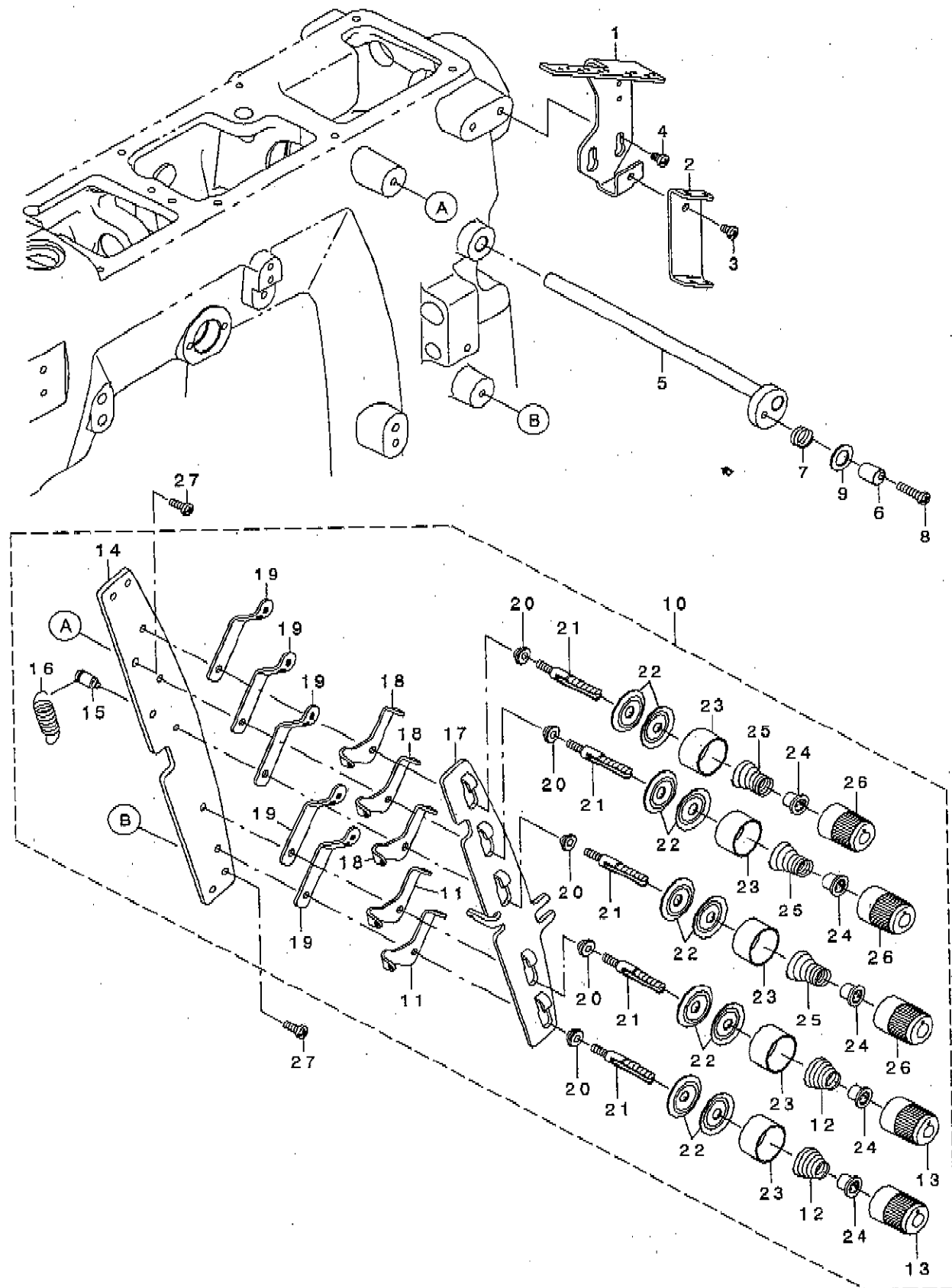
QTY	Part No.	DESCRIPTION	QTY
1	134-22001	LOOPER AVOID ECCENTRIC	ル-ハ-アホ-イト-エキセントリック 1
2	SM-8050612-TP	SCREW M5X6	トメネツ M5X0.8 L=6 2
3	#01 SB-3260002-0A	BEARING	コロカ リンク クウケ 1
4	#01 SB-3260002-0B	BEARING	コロカ リンク クウケ 1
5	#01 SB-3260002-0C	BEARING	コロカ リンク クウケ 1
6	134-22605	LOOPER AVOID LINK	ル-ハ-アホ-イト-リンク 1
7	134-24304	LOOPER SHAFT	ル-ハ-シャフト 1
8	TA-0400301-M0	PLUG D=4X4.5 L=3	トメセン D=4X4.5 L=3 2
9	CS-1000881-TP	THRUST COLLAR	スラストウケ D=10 W=8 1
10	SM-8050412-TP	SCREW M5 L=4	トメネツ M5 L=4 1
11	SM-8050642-TP	SCREW	トメネツ M5 L=6 1
12	134-24452	LEVER_ASSY	レハ-アツツ- 1
13	134-24403	LEVER	レハ- (1)
14	SM-6061402-TP	SCREW M6 L=14	ロツカクアナネツ M6 L=14 (1)
15	134-24502	BUSHING FRONT	フ ッシンク フロント 1
16	134-22704	LOOPER AVOID PIN	ル-ハ-アホ-イト-ピン 1
17	PS-0150042-K0	SPRING PIN 1.5X 4	スプリング ピン 1.5X 4 1
18	134-22803	BUSHING	フ ッシンク 1
19	B2107-816-000	WASHER	サ カネ 1
20	NM-6050001-SP	NUT M5	ロツカクナツ M5X0.8 1ツ 1
21	134-23009	BUSHING RIGHT	フ ッシンク ライト 1
22	SM-8050812-TP	SCREW M5X8	トメネツ M5X0.8 L=8 1
23	134-22902	GUIDE LOOPER BAR	カ イト ル-ハ-ハ- 1
24	134-23108	BUSHING LEFT	フ ッシンク レフト 1
25	SM-8050812-TP	SCREW M5X8	トメネツ M5X0.8 L=8 1
26	RO-1182401-00	O-RING	オリング 1
27	134-25202	LPR_THREAD_GUIDE	LPRスレッド カ イト 1
28	WP-0320500-SC	WASHER M3	ヒラサ カ ネ コカ タマル M3 1
29	SM-4030455-SP	SCREW	ナハ コネツ M3 L=4 1
30	134-24601	LOOPER BAR	ル-ハ-ハ- 1
31	TA-0600401-RO	PLUG	トメセン D=6 L=4 1
32	134-23405	HOLDER	ホルダ- 1
33	134-23801	WASHER	ワッシャー 1
34	SM-6041000-SP	SCREW M4 L=10	ヒラネツ M4 L=10 1
35	134-23603	WASHER	ワッシャー 2
36	134-23504	SLIDER HOLDER	スライダ-ホルダ- 1
37	134-23801	WASHER	ワッシャー 1
38	SM-6041000-SP	SCREW M4 L=10	ヒラネツ M4 L=10 1
39	134-23306	SLIDER	スライダ- 1
40	134-23702	PIN	ピン 1
41	SM-8040412-TP	SET SCREW M4 L=4	トメネツ 1
42	134-24700	LOOPER HOLDER	ル-ハ-ホルダ- 1
43	134-23801	WASHER	ワッシャー 1
44	SM-6041002-TP	SCREW M4 L=10	ロツカクアナネツ ルト M4X0.7 L=10 1
45	SM-8040412-TP	SET SCREW M4 L=4	トメネツ 1
46	134-24809	LOOPER	ル-ハ- 1
47	134-23900	BUSHING REAR	フ ッシンク リア 1

NOTE (注記) #01....SELECTIVE PARTS

選択部品

12. THREAD TENSION COMPONENTS

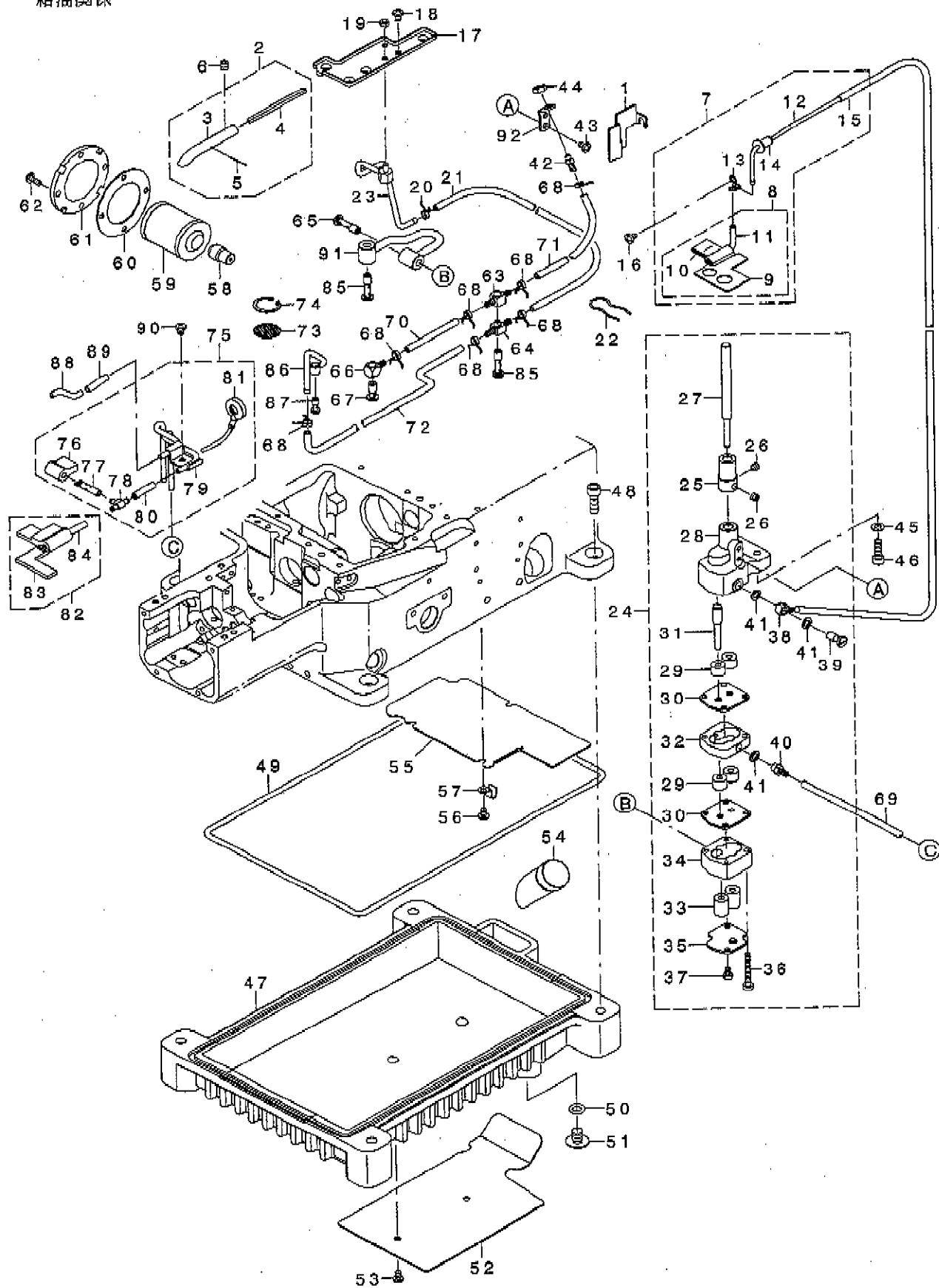
糸調子関係



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY	QTY
1		133-40005	THREAD GUIDE PLATE	スレット*カ*イト*プレート	1
2		133-40104	THREAD GUIDE	スレット*カ*イト*	1
3		SM-4040655-SP	SCREW M4 L=6	ナハ*コネジ* M4 L=6	1
4		SM-4040655-SP	SCREW M4 L=6	ナハ*コネジ* M4 L=6	2
5		133-41359	ASSY PULL OFF LEVER	アッラーフ*ルオフレハ*	1
6		133-41409	TENS RELEASE ADJ ECC	テンションリリースADJ_ECC	1
7		133-41508	SPRING	スプリング	1
8		SM-4041655-SP	SCREW M4 L=16	ナハ*ネジ*	1
9		WP-0961046-SC	WASHER 9.6X16X1	ヒラサ*カ*ネ 9.6X16X1	1
10		133-40252	THREAD TENSION ASSY	スレット*テンションアッラー	1
11		133-40500	TENSION DISC EYELET	テンションディスクアイレット	(2)
12		B3121-804-000	TENSION SPRING	イトチヨ-ウ ハ*ネ	(2)
13		133-41706	KNOB	ノブ	(2)
14		133-40203	TENSION POST SUPPORT	テンションポストサポ-ト	(1)
15		133-40302	SHOULDER SCREW	ショルダ-スクリュー	(1)
16		B2008-372-000	THREAD TENSION SPRING	イトチヨ-ウ チヨ-セツカン ヒツハ*リハ*ネ	(1)
17		133-40401	TENSION DISC SEPARATOR	テンションディスクセパ-レーター	(1)
18		133-41607	TENSION_DISC_EYELET_2	テンションディスクアイレット2	(3)
19		133-40609	THREAD LEAD IN GUIDE	スレット*リード*インガ*イト*	(5)
20		133-40708	SPACER	スパ-サー	(5)
21		133-40807	TENSION POST	テンションポスト	(5)
22		229-28907	THREAD TENSION DISK	イトチヨウチ*ラ	(10)
23		131-37609	THREAD TENSION DISK PRESSER	イトチヨウチ*ラオサエ	(5)
24		131-37906	SPRING BUSHING	ハ*ネフ*ツシュ	(5)
25		131-40504	TENSION SPRING	イトチヨウチハ*ネ ミト*リ	(3)
26		133-40906	KNOB GREEN	ノブ*グ*グリーン	(3)
27		SM-4041055-SP	SCREW	ナハ*ネジ* M4 L=10	2

13. LUBRICATION COMPONENTS

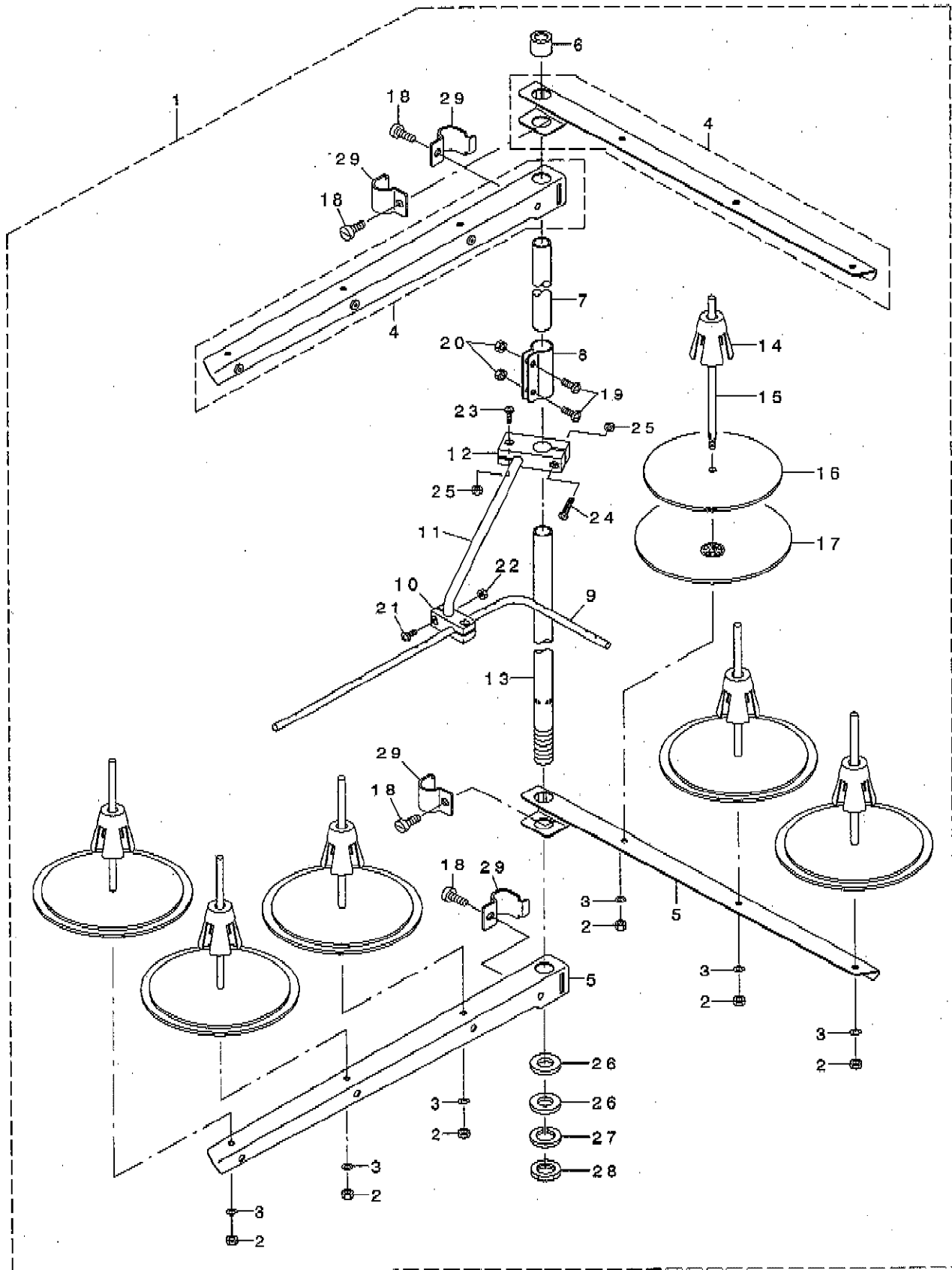
給油関係



REF. NO.	NOTE	PART NO.	DESCRIPTION	QTY
1		133-43900	OIL PROTECTION SHIELD	1
2		133-43652	ASSY OIL TUBE	1
3		133-43603	OIL TUBE	(1)
4		133-44205	FELT FOR HEAD LUB	(1)
5		118-56101	NEEDLE COOLER PIN	(1)
6		SM-8060812-TP	SCREW M6 L=8	1
7		133-44058	ASSY HEAD SUCTION	1
8		133-44155	ASSY HEAD SUCTION 2	(1)
9		133-44007	FELT FOR HEAD SUCTION	(1)
10		133-44106	FELT FOR HEAD SUCTION 2	(1)
11		133-44008	OIL TUBE FOR SUCTION	(1)
12		133-44601	SUCTION PIPE	(1)
13		133-44502	PIPE CLAMP	(1)
14		133-44700	BUSHING FOR SUCTION	(1)
15		236-30007	TUBE	(0.43)
16		SM-4040655-SP	SCREW M4 L=6	1
17		133-43504	OIL SAUCER	1
18		SM-4040655-SP	SCREW M4 L=6	2
19		NM-6040001-SP	NUT M4X0.7	1
20		236-29306	PIPE STOPPER A	1
21		BP-3000001-OR	VINYL PIPE	0.5
22		133-44304	OIL WICK PRESSER	1
23		133-45053	ASSY OIL SUPPLY FOR TOP	1
24		134-26051	ASSY PUMP 2-STAGE	1
25		133-43009	WORM WHEEL	(1)
26		SM-8050412-TP	SCREW M5 L=4	(2)
27		134-26002	OIL PUMP SHAFT LARGE	(1)
28		133-43108	OIL PUMP HOUSING	(1)
29		132-28309	OIL PUMP PINION	(4)
30		133-43405	OIL PUMP SPACER	(2)
31		134-26101	OIL PUMP SHAFT SMALL	(1)
32		134-26200	OIL PUMP CASING UPPER	(1)
33		132-28200	OIL PUMP PINION	(2)
34		133-43207	OIL PUMP CASING	(1)
35		133-43306	OIL PUMP COVER	(1)
36		SM-8043000-SP	SCREW	(2)
37		SM-8040600-SP	SCREW M4 L=6	(2)
38		SQ-0000451-MZ	CONNECTING SCREW	(1)
39		SQ-2060443-SD	CONNECTING SCREW	(1)
40		SQ-2060451-MZ	CONNECTING SCREW	(1)
41		400-04749	GASKET	(3)
42		SQ-2050452-MZ	CONNECTING SCREW	1
43		SM-4040655-SP	SCREW M4 L=6	2
44		NM-8050001-SP	NUT M5	1
45		WP-0550800-SP	WASHER 5.5X10X0.8	2
46		SM-8051802-TP	SCREW M5X0.8 L=16	2
47		134-26309	OIL PAN	1
48		SM-8081802-TP	SCREW	4
49		134-26408	O RING	1
50		131-70105	RUBBER RING	1
51		SM-0081001-SD	SCREW	1
52		133-46309	BREEZE PLATE	1
53		SM-4040655-SP	SCREW M4 L=6	2
54		133-46101	OIL SIGHT GAUGE	1
55		134-26606	DUSTPROOF PLATE	1
56		SM-4040655-SP	SCREW M4 L=6	3
57		134-27404	TUBE HOLDER	1
58		133-43801	FITTING FILTER	1
59		131-42500	CARTRIDGE FILTER	1
60		133-44809	GASKET O	1
61		133-45202	FILTER COVER	1
62		SM-4041055-SP	SCREW	4
63		SQ-0000453-MZ	CONNECTING SCREW	1
64		SQ-0000454-MZ	CONNECTING SCREW	1
65		SQ-2060442-SD	CONNECTING SCREW	1
66		SQ-0000452-MZ	CONNECTING SCREW	1
67		SQ-2060443-SD	CONNECTING SCREW	1
68		236-29306	PIPE STOPPER A	7
69		236-30007	TUBE	0.2
70		BP-3000001-OR	VINYL PIPE	0.09
71		BP-3000001-OR	VINYL PIPE	0.14
72		BP-3000001-OR	VINYL PIPE	0.13
73		134-26903	MESH PLATE	1
74		RC-1900002-XP	RETAIN IG-PIN	1
75		134-27851	ASSY BED SUCTION	1
76		134-27802	FELT FOR BED SUCTION	(1)
77		134-28305	OIL TUBE FOR SUCTION	(1)
78		137-65607	OIL CONNEC. ARM	(1)
79		134-26754	OIL SUCTION ASSY	(1)
80		236-30007	TUBE	(0.08)
81		134-28255	ASSY LOOPER SUCTION	(1)
82		134-27752	ASSY CYLINDER SUCTION	1
83		134-27703	FELT FOR C SUCTION	(1)
84		133-48408	OIL TUBE FOR SUCTION	(1)
85		SQ-2060442-SD	CONNECTING SCREW	2
86		134-27455	ASSY OIL SUPPLY FOR LMS	1
87		SQ-2050391-SD	CONNECTING SCREW	1
88		134-28008	OIL SUCTION FOR BUSHING	1
89		236-30007	TUBE	0.02
90		SM-4040655-SP	SCREW M4 L=6	1
91		134-27257	ASSY OIL PIPE	1
92		134-27307	CONNECTING SCR BRACKET	1

14. THREAD STAND COMPONENTS

糸立装置関係

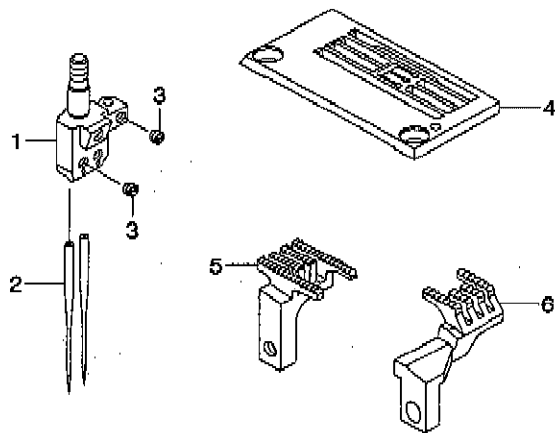
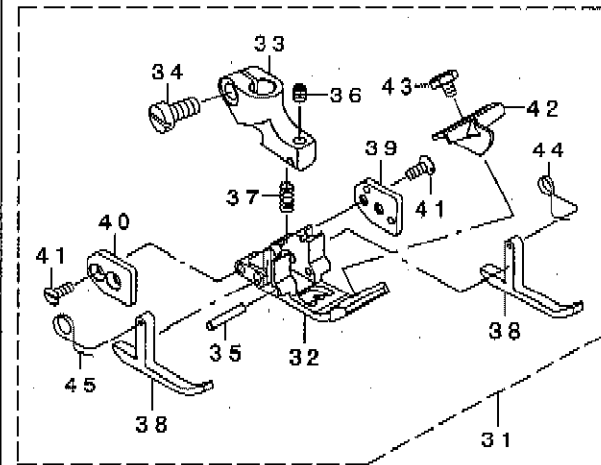
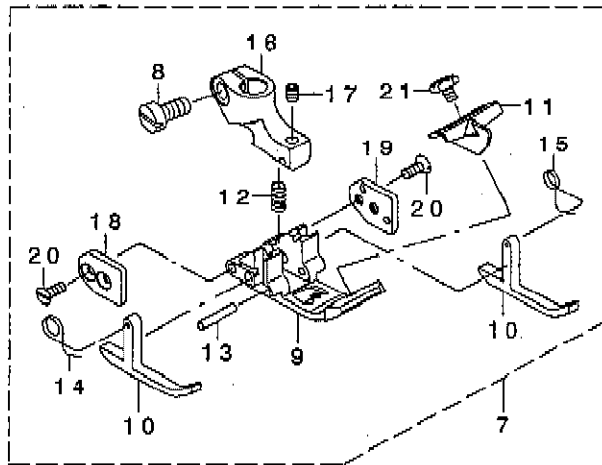
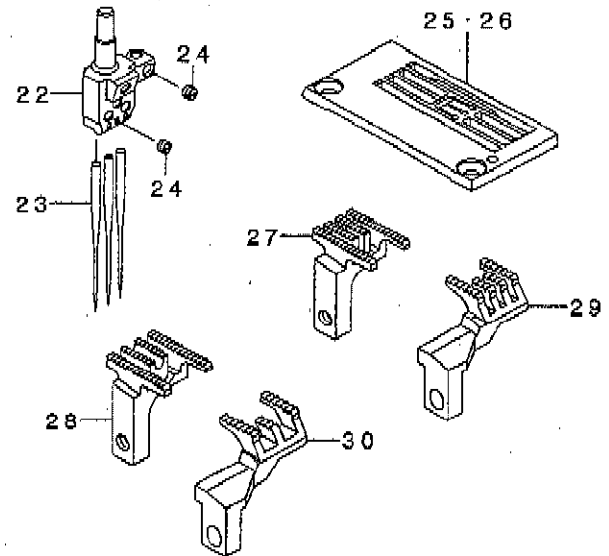


REF. NO	NOTE	PART NO.	DESCRIPTION	Qty	
1		131-68653	THREAD STAND ASM.	イトダテソウチ(クミ)	1
2		NM-6050001-SE	NUT M5	ロツカクナツト M5	(6)
3		WS-0510002-KN	SPRING WASHER	ハネネサカネ 5.1X9.2X1.3	(6)
4		131-68356	THREAD STANDING ARM ASM. ,LONG	イトダテウデ(チョウ)クミ	(2)
5		131-68307	THREAD STANDING ARM ,LONG	イトダテウデ(チョウ)	(2)
6		229-31406	THREAD STANDING ROD RUBBER CAP	イトダテホウウホコゴ A	(1)
7		229-30408	THREAD STANDING ROD, UPPER	イトダテホウウ(ウエ)	(1)
8		229-31307	THREAD STANDING ROD JOINT	イトダテホウウツキテ	(1)
9		131-67903	THREAD GUIDE	イトダテイトアンナイ	(1)
10		131-68000	THREAD GUIDE BASE, LOWER	イトダテイトアンナイ(ツタ)ダ イ	(1)
11		131-68109	THREAD GUIDE ARM	イトダテイトアンナイウデ	(1)
12		131-68208	THREAD GUIDE ARM BASE	イトダテイトアンナイウデ ダ イ	(1)
13		229-30309	THREAD STANDING ROD, LOWER	イトダテホウウ(ツタ)	(1)
14		229-31109	SPOOL RETAINER	イトマキフレト メ	(6)
15		229-31000	SPOOL PIN	イトマキウケホウウ	(6)
16		229-30903	SPOOL REST CUSHION	イトマキウケサ ラクツショ	(6)
17		229-30804	SPOOL REST	イトマキウケサ ラ	(6)
18		SM-6061610-SC	SCREW M6 L=16	ヒラコネツ M6 L=16	(4)
19		SM-4051405-SE	SCREW M5 L=14	ナハコネツ M5 L=14	(2)
20		NM-6050001-SE	NUT M5	ロツカクナツト M5	(2)
21		SM-4041001-SC	SCREW M4X0.7 L=10	ナハコネツ M4X0.7 L=10	(2)
22		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2ツ	(2)
23		SM-4041201-SC	SCREW M4 L=12	ナハコネツ M4 L=12	(1)
24		SM-4042001-SC	SCREW M4 X 20	ナハコネツ M4X0.7 L=20	(1)
25		NM-6040002-SE	NUT M4X0.7	ロツカクナツト M4X0.7 2ツ	(2)
26		WP-1612616-SE	WASHER 16X30X2.6	ヒラサカネ	(2)
27		WS-1643202-KR	SPRING WASHER	ハネネサカネ 16.4X26.6X3.2	(1)
28		NM-6160511-SE	NUT M16X1.5	ロツカクナツト M16X1.5 1ツ	(1)
29		229-30705	THREAD GUIDE ARM JOINT	イトダテホウウツメカナク	(4)

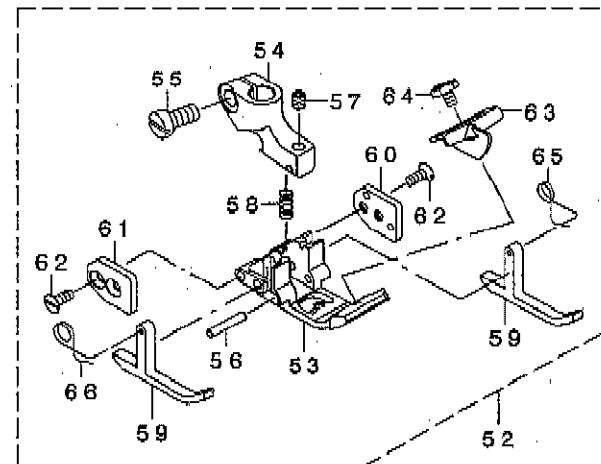
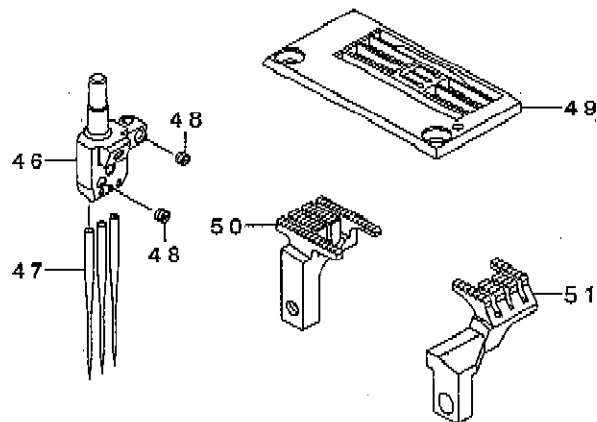
15. GAUGE PARTS COMPONENTS

ゲージ関係

MF-7823-U10-B48

MF-7823-U10-B56
MF-7823-K10-B56

MF-7823-U10-B64



REF. NO.	NOTE	PART NO.	DESCRIPTION	Qty
1		133-50509	NEEDLE HEAD_48	1
2		MUY-128A1000	NEEDLE UYX128GAS #10	2
3		SM-8030350-TP	SCREW	3
4		133-54709	THROAT_PLATE	1
5		134-31200	MAIN_FEED_DOG	1
6		134-33503	DIFF_FEED_DOG	1
7		133-76058	PRESSER_FOOT_ASSY	1
8		SM-6040800-SP	SCREW	(1)
9		133-76009	PRESSER_FOOT_BOTTOM	(1)
10		133-75100	P_F_YIELDING_SECTION	(2)
11		133-76900	PRESSER_FOOT_GUIDE	(1)
12		133-77106	SPRING	(1)
13		133-75209	PIVOT_PIN	(1)
14		133-75308	SPRING_L	(1)
15		133-75407	SPRING_R	(1)
16		133-75506	PRESSER_FOOT_HINGE	(1)
17		SM-8030412-TP	SCREW	(1)
18		133-75605	GUIDE_PLATE_L	(1)
19		133-75704	GUIDE_PLATE_R	(1)
20		SM-1850600-SP	SCREW	(4)
21		133-77007	SCREW	(1)
22		133-50301	NEEDLE HEAD_56	1
23		MUY-128A1000	NEEDLE UYX128GAS #10	3
24		SM-8030350-TP	SCREW	4
25	#01	133-54808	THROAT_PLATE_56	1
26	#02	133-52307	THROAT PLATE	1
27	#01	134-31200	MAIN_FEED_DOG	1
28	#02	134-30707	MAIN_FEED_DOG	1
29	#01	134-33503	DIFF_FEED_DOG	1
30	#02	134-32901	DIFF_FEED_DOG	1
31		133-75050	PRESSER_FOOT_ASSY	1
32		133-75001	PRESSER_FOOT_BOTTOM	(1)
33		133-75506	PRESSER_FOOT_HINGE	(1)
34		SM-6040800-SP	SCREW	(1)
35		133-75209	PIVOT_PIN	(1)
36		SM-8030412-TP	SCREW	(1)
37		133-77106	SPRING	(1)
38		133-75100	P_F_YIELDING_SECTION	(2)
39		133-75704	GUIDE_PLATE_R	(1)
40		133-75605	GUIDE_PLATE_L	(1)
41		SM-1850600-SP	SCREW	(4)
42		133-76900	PRESSER_FOOT_GUIDE	(1)
43		133-77007	SCREW	(1)
44		133-75407	SPRING_R	(1)
45		133-75308	SPRING_L	(1)
46		133-50400	NEEDLE HEAD_64	1
47		MUY-128A1000	NEEDLE UYX128GAS #10	3
48		SM-8030350-TP	SCREW	4
49		133-51200	THROAT_PLATE	1
50		134-30103	MAIN_FEED_DOG	1
51		134-32109	DIFF_FEED_DOG	1
52		133-75050	PRESSER_FOOT_ASSY	1
53		133-75001	PRESSER_FOOT_BOTTOM	(1)
54		133-75506	PRESSER_FOOT_HINGE	(1)
55		SM-6040800-SP	SCREW	(1)
56		133-75209	PIVOT_PIN	(1)
57		SM-8030412-TP	SCREW	(1)
58		133-77106	SPRING	(1)
59		133-75100	P_F_YIELDING_SECTION	(2)
60		133-75704	GUIDE_PLATE_R	(1)
61		133-75605	GUIDE_PLATE_L	(1)
62		SM-1850600-SP	SCREW	(4)
63		133-76900	PRESSER_FOOT_GUIDE	(1)
64		133-77007	SCREW	(1)
65		133-75407	SPRING_R	(1)
66		133-75308	SPRING_L	(1)

NOTE (注記)

#01...FOR MF-7823-U10-B56

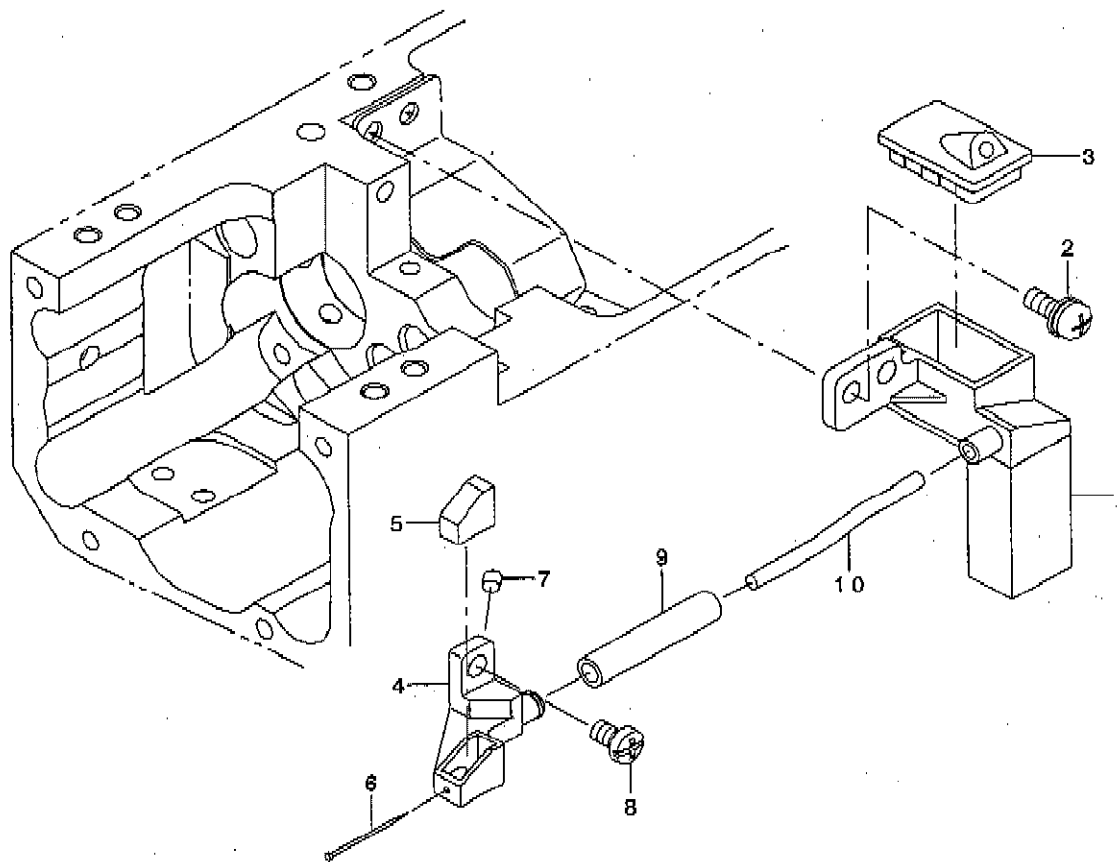
MF-7823-U10-B56用

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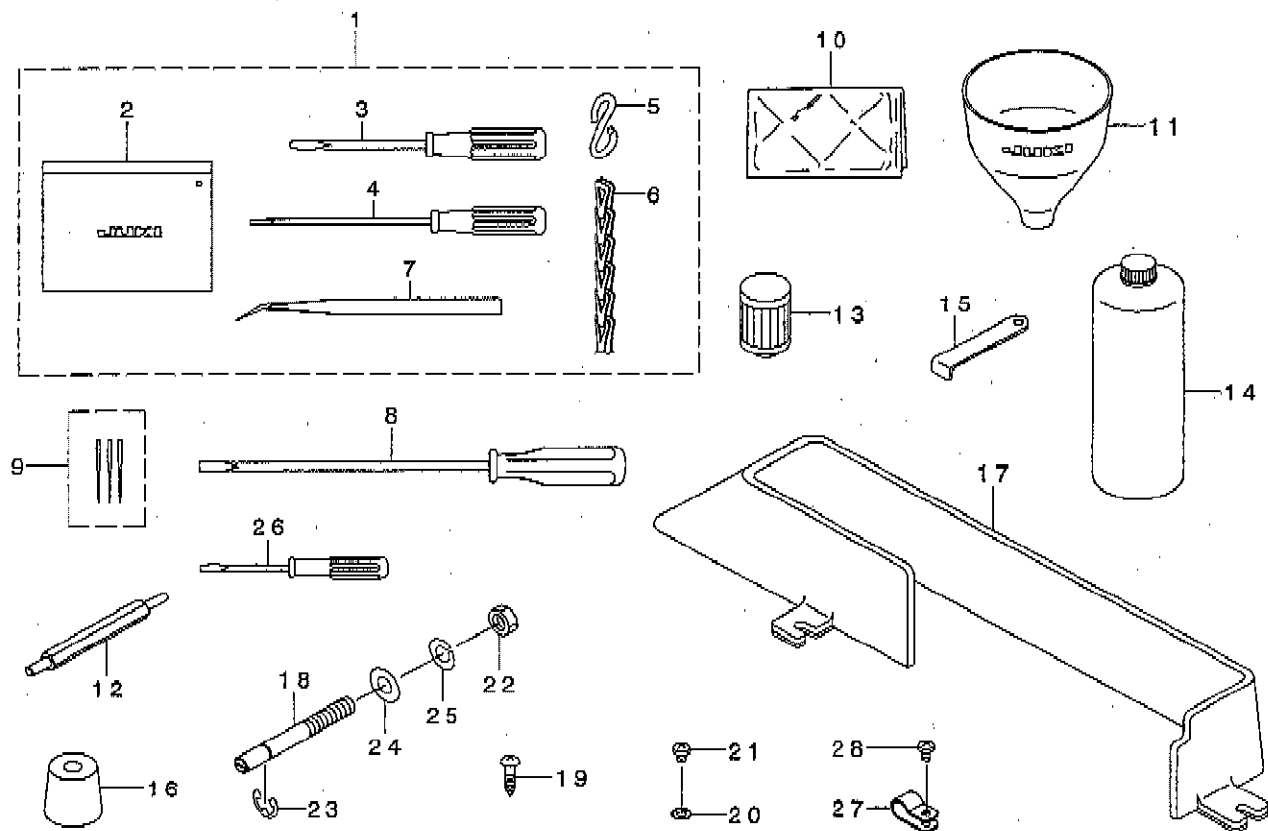
MF-7823-K10-B56用

16. NEEDLE COOLING MECHANISM COMPONENTS

針冷却装置関係



REF. NO	NOTE	PART NO.	DESCRIPTION	品名	Qty
1		134-29055	SILICONE OIL TANK ASSY	シリコンオイルタンクアッシー	1
2		SL-4041081-SC	SCREW M4 L=10	ナベ・コネシ* セムス M4 L=10	2
3		134-29105	SILICONE OIL TANK CAP	シリコンオイルタンクキャップ	1
4		134-29204	SILICONE OIL CUP	シリコンオイルカップ	1
5		134-29303	FELT	フェルト	1
6		118-56101	NEEDLE COOLER PIN	ハリレイキヤクブルトメピン	1
7		TA-0290301-M0	PLUG	トメピン D=2.9X3.2 L=3	1
8		SM-4040655-SP	SCREW M4 L=6	ナベ・コネシ* M4 L=6	1
9		BT-0600402-EA	OIL TUBE	チューブ	0.03
10		CQ-3030000-00	OIL WICK	ワック	0.1



REF. NO	NOTE	PART NO.	DESCRIPTION	品名	Qty
1		400-13913	ACCESSORY BAG ASSY	アクセサリ・バッグ アッシー	1
2		229-32800	ACCESSORIE BAG	フツ クビン・バッグ	(1)
3		229-33105	SCREW DRIVER, MIDDLE	ト・ライバ・-(チユウ)	(1)
4		123-47308	SCREW DRIVER (SMALL)	ト・ライバ・-(ショウ)	(1)
5		131-60304	S SHAPED HOOK	Sガ タカナゲ	(2)
6		131-60403	CHAIN	クサリ	(1)
7		122-88403	TWEEZERS	ピンセット	(1)
8		229-33006	SCREW DRIVER, LARGE	ト・ライバ・-(ダイ)	1
9		MUY-128A1003	NEEDLE UYX128GAS #10-3	ハリ UYX128GAS #10-3	1
10		229-33303	VINYL COVER	トウブ・ビニールカバー	1
11		131-60601	FUNNEL	ツヨ-ゴ	1
12		133-08952	SYNCHRONIZER_STUD_ASSY	シンクロナイザースタット・アッシー	1
13		131-42500	CARTRIDGE FILTER	カートリッジ・フィルタ	1
14		MML-018900CA	JUKI MACHINE OIL 18	JUKI MACHINE OIL 18	1
15		B9101-490-000	DRIVER	ト・ライバ・	1
16		131-55403	DUST-PROOF RUBBER	ホウソウゴム	4
17		134-29709	BELT COVER	ベルトカバー	1
18		133-49600	PIN FOR RUBBER CUSHION	ピンフォーラバー・クッション	4
19		SK-3412001-SE	WOOD SCREW D=4.1 L=20	カマトリツケビス	3
20		WT-0430002-KN	WASHER M4	ハツキチ・カネ M4	1
21		SM-4040501-SN	SCREW M4X0.7 L=5	ナハ・コネツ・ M4X0.7 L=5	1
22		NM-6080003-SC	NUT M8	ロツカクナツト M8 3ツ	4
23		RE-0700000-KO	E-RING 7	Eガ タメツ 7	4
24		WP-0851216-SC	WASHER 8.5X18.0X1.2	ヒラツ ガネ 8.5X18X1.2	4
25		WS-0820002-KR	SPRING WASHER, M8	ハネツ ガネ 8.2X15.4X2	4
26		229-33204	SCREW DRIVER, SMALL	ト・ライバ・-(ショウ)	1
27		HX-0015000-OC	CABLE CLIP	ソクビン・ブツ	1
28		SM-4040655-SP	SCREW M4 L=6	ナハ・コネツ・ M4 L=6	1

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BP-3000001-OR	26	72	RC-2251213-KP	10	7	SM-4040655-SP	31	8	SM-8030412-TP	30	57
BT-0600402-EA	31	9	RC-4381514-KP	6	73	SM-4040655-SP	32	28	SM-8040360-TP	2	35
B1248-280-000	10	42	RC-4881514-KP	6	72	SM-4040855-SP	4	36	SM-8040360-TP	2	39
B1426-180-A00	10	3	RE-0300000-KO	2	41	SM-4041001-SC	28	21	SM-8040360-TP	4	23
B1426-180-B00	10	4	RE-0300000-KO	8	77	SM-4041055-SP	2	13	SM-8040410-TP	8	35
B1426-180-C00	10	5	RE-0300000-KO	12	1	SM-4041055-SP	4	7	SM-8040410-TP	16	9
B1426-180-D00	10	6	RE-0500000-KO	10	44	SM-4041055-SP	4	26	SM-8040412-TP	2	3
B2008-372-000	24	16	RE-0500000-KO	10	74	SM-4041055-SP	4	51	SM-8040412-TP	10	54
B2107-816-000	22	19	RE-0500000-KO	18	9	SM-4041055-SP	14	14	SM-8040412-TP	10	69
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B3121-804-000	24	12	RO-0371801-00	4	24	SM-4041055-SP	26	62	SM-8040412-TP	18	11
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B9101-490-000	32	15	RO-0552001-00	10	73	SM-4041655-SP	24	8	SM-8040412-TP	20	9
B9213-850-000	14	19	RO-0681901-00	10	77	SM-4042001-SC	28	24	SM-8040412-TP	20	16
B9214-850-000	14	20	RO-0681901-00	12	45	SM-4050355-SP	2	58	SM-8040412-TP	20	20
			RO-1182401-00	22	26	SM-4051055-SP	6	55	SM-8040412-TP	22	41
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CM-3002000-01	2	8				SM-4051255-SP	12	17	SM-8040512-TP	12	36
CM-3002001-B1	4	5	SB-1150023-00	6	49	SM-4051255-SP	12	52	SM-8040602-TP	10	68
CQ-2020000-00	10	18	SB-1200019-00	6	19	SM-4051405-SE	28	19	SM-8050412-TP	6	71
CQ-2020000-00	10	49	SB-3080011-0A	8	5	SM-4850455-SP	12	34	SM-8050412-TP	8	53
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*The description covered in this parts list is subject to change for improvement of the commodity without notice.

※このパーツリストは、2003年10月現在の商品仕様で編集したものです。

*This parts list is edited in accordance with the product specifications as of October 2003.

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